



ENROLL US

We Want to Be a Partner in EPA's
National Partnership for Environmental Priorities

IDENTIFYING INFORMATION

Name of Organization: BP Products North America
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PARTNER AGREEMENT

Our organization is choosing to become a partner in EPA's National Partnership for Environmental Priorities. Our goal is to reduce the quantity of one or more Priority Chemicals currently found in our products, processes, or releases using techniques such as source reduction, recycling, or other materials management practices. In this enrollment application, we identify one or more voluntary goals that we believe we can achieve as partners in this program. The voluntary goal(s) provided below is an initial estimate and may change over time. We may revise our goal(s) or withdraw from the program at any time. If/when we choose to revise our goals or withdraw from the program, we will notify EPA.

GOAL #1. Chemical Name: PAH group/Benzene **CASRN:** _____

Narrative description of proposed project: Crude and clarified slurry oil (CSO) tank bottoms are listed hazardous waste when disposed. PAHs and benzene are contained in these tank bottoms. Historically, this waste stream has been difficult to recover due to its high viscosity. Using a patented penetrant manufactured by Continuum Chemical Company, BP is recovering >90% of crude tank bottoms (K169) and 70% of CSO tank bottoms (K170) containing PAHs and benzene. Recovered oils are directly reinserted into the refining process. Our goal is to reduce the amount of PAHs generated by 9,318 pounds and benzene by 41,934 pounds.

How we will measure success: _____
We will measure success by quantifying product recovery and waste reductions.

1a. Our voluntary **source reduction** goal for Chemical #1 is to reduce the amount of this chemical generated/used from a baseline amount of (see above) pounds in January, 2002 (month/year) to a reduced amount of (see above) pounds generated/used by December, 2004 (month/year).

1b. To accomplish this goal, we will use the following source reduction options (check all that apply):
 Equipment or technology modifications. Process or procedure modifications.
 Reformulation or redesign of products. Substitution of less toxic raw materials.
 Improvements in inventory control. Improvements in maintenance/housekeeping practices.
 Other (describe): Improvements in product recovery efforts.

2a. In addition to, or in lieu of using source reduction methods, our voluntary **recycling or recovery** goal for Chemical #1 is to increase the recycled or recovered quantity of this chemical from a baseline amount of _____ pounds in _____ (month/year) to an increased quantity of _____ pounds by _____ (month/year).

2b. To accomplish this recycling or recovery goal, we will use the following options (check all that apply):
 Direct use/reuse in a process to make a product.
 Processing the waste to recover or regenerate a usable product.
 Using/reusing waste as a substitute for a commercial product.
 Other (describe): _____

SUPPLEMENTAL GOAL SHEET: NATIONAL PARTNERSHIP FOR ENVIRONMENTAL PRIORITIES

GOAL # 2 **Chemical Name:** PAH group/Benzene **CASRN:** _____

Narrative description of proposed project: _____

See page one. Our goal is to reduce the amount of PAHs generated by 36,264 pounds and benzene by 1800 pounds.

How we will measure success: _____

We will measure success by quantifying product recovery and waste reductions.

1a. Our voluntary **source reduction** goal for Chemical # 2 is to reduce the amount of this chemical generated/used from a baseline amount of (see above) pounds in January, 2005 (month/year) to a reduced amount of (see above) pounds generated/used by December, 2008 (month/year).

1b. To accomplish this goal, we will use the following source reduction options (check all that apply):

- Equipment or technology modifications.
- Reformulation or redesign of products.
- Improvements in inventory control.
- Other (describe): Improvements in product recovery efforts.
- Process or procedure modifications.
- Substitution of less toxic raw materials.
- Improvements in maintenance/housekeeping practices.

2a. In addition to, or in lieu of using source reduction methods, our voluntary **recycling or recovery** goal for Chemical # _____ is to increase the recycled or recovered quantity of this chemical from a baseline amount of _____ pounds in _____ (month/year) to an increased quantity of _____ pounds by _____ (month/year).

2b. To accomplish this recycling or recovery goal, we will use the following options (check all that apply):

- Direct use/reuse in a process to make a product.
- Processing the waste to recover or regenerate a usable product.
- Using/reusing waste as a substitute for a commercial product.
- Other (describe): _____

GOAL # _____ **Chemical Name:** _____ **CASRN:** _____

Narrative description of proposed project: _____

How we will measure success: _____

1a. Our voluntary **source reduction** goal for Chemical # _____ is to reduce the amount of this chemical generated/used from a baseline amount of _____ pounds in _____ (month/year) to a reduced amount of _____ pounds generated/used by _____ (month/year).

1b. To accomplish this goal, we will use the following source reduction options (check all that apply):

- Equipment or technology modifications.
- Reformulation or redesign of products.
- Improvements in inventory control.
- Other (describe): _____
- Process or procedure modifications.
- Substitution of less toxic raw materials.
- Improvements in maintenance/housekeeping practices.

2a. In addition to, or in lieu of using source reduction methods, our voluntary **recycling or recovery** goal for Chemical # _____ is to increase the recycled or recovered quantity of this chemical from a baseline amount of _____ pounds in _____ (month/year) to an increased quantity of _____ pounds by _____ (month/year).

2b. To accomplish this recycling or recovery goal, we will use the following options (check all that apply):

- Direct use/reuse in a process to make a product.
- Processing the waste to recover or regenerate a usable product.
- Using/reusing waste as a substitute for a commercial product.
- Other (describe): _____