

Manufacturer: Rexam Closures & Containers  
Model: DOT Series DCR & DOT Series DCR-TI  
ASTM Type: IB

Description:

This is a one piece plastic continuously threaded closure (Figure 1).



Figure 1

The closure is opened by squeezing a tab on the side of the closure and simultaneously turning it counterclockwise. The tab on the side of the closure (see black arrow pointing to the tab in Figure 1) locks into a bayonet on the bottle neck finish to keep the package closed. The DOT Series DCR and DCR-TI are made from a chemical and impact resistant copolymer resin. The DOT Series DCR-TI is the same as the DOT Series DCR closure except that it also has a tamper indicating band (see white arrow pointing to DOT Series DCR-TI tamper evident band in Figure 1).

The manufacturer's instructions on both the DOT Series DCR and DCR-TI closures are the same. These instructions are (Figure 2):



Figure 2

PRESS  
TAB WITH  
THUMB WHILE  
UNSCREWING

RECLOSE  
TIGHTLY