

# Operating gas engines at landfill sites in new LFGTE countries

Drivers – Barriers  
Commercial and Technical  
Success Factors

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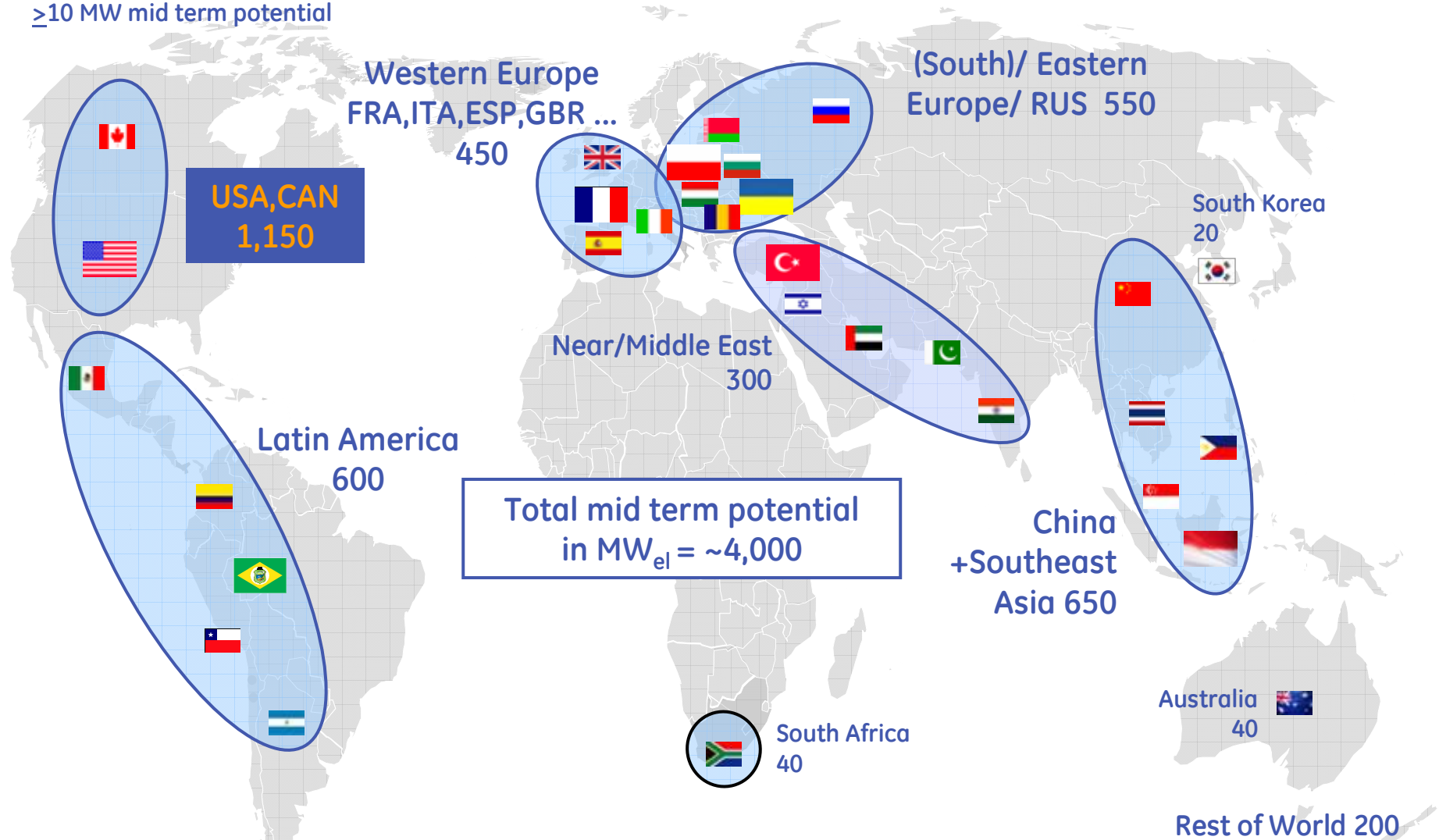


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# LFG to Energy - Future regions

30 countries with  
≥10 MW mid term potential



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# Drivers & Barriers in new countries

## Drivers

- Some well managed landfills (mostly in the capital/ bigger cities)
- First reference plants
- High share of biodegradables
- Incentives
  - Attractive/ supported feed in tariff
  - Utilities obliged to by renewable energy
- Carbon Trading (CDM, JI a.o.)
- Technology partners and financing schemes available



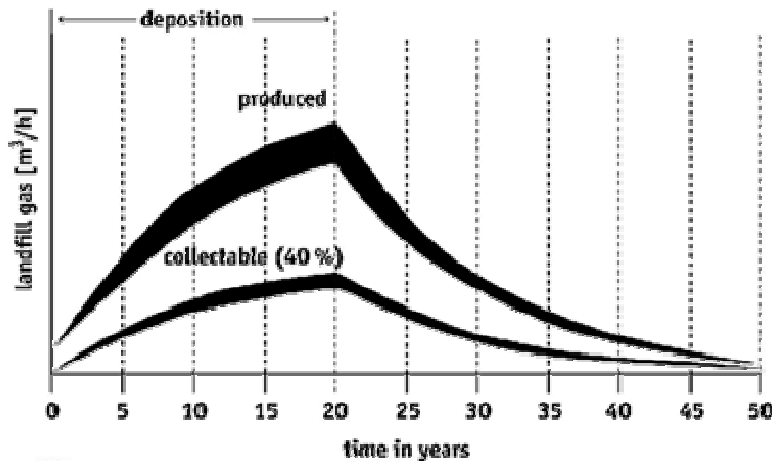
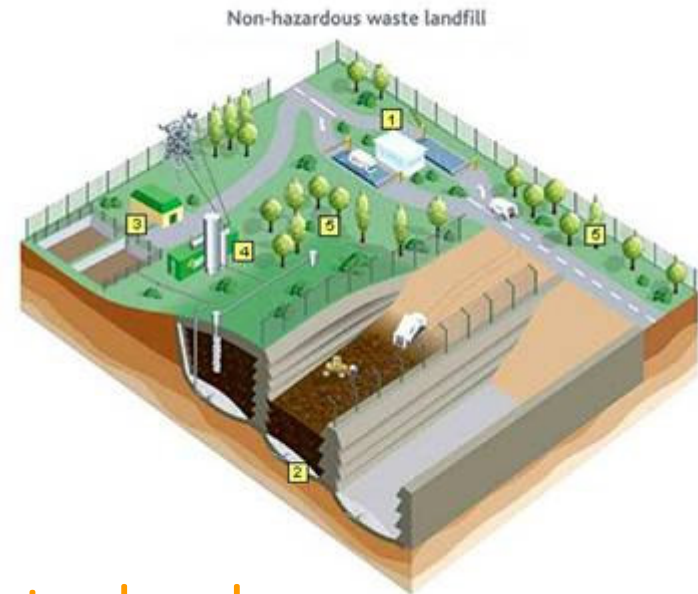
## Barriers

- **Landfill design and management not suitable for LFGTE**
- **Low feed-in tariffs** (in case of coal-based energy supply e.g.)
- Changing political situation, municipalities own gas rights
- No regulations on environmental protection imposed
- Lengthy process of project preparation
  - Gas suction system not optimized
  - CDM, JI Bureaucracy
- Pilot projects relatively risky, practical financing at risk



# The amount and composition of the produced gas depends on a variety of factors ...

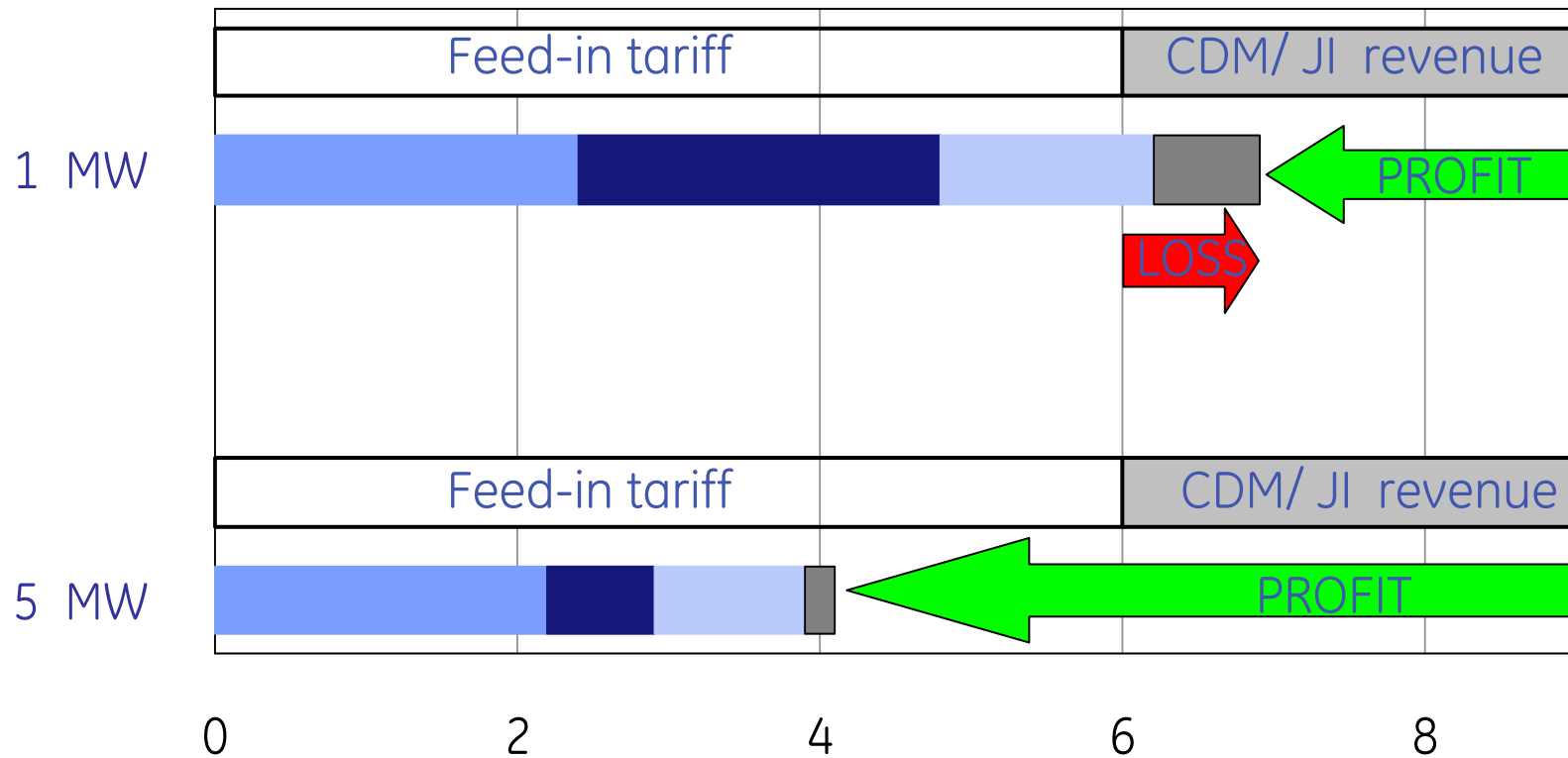
- **Landfill size**  
total size of the landfill
- **Waste composition**  
organic portion in MSW, VOSCs
- **Time**  
opening and closure of landfill



- **Water level**  
amount of leachate in the landfill body
- **Climate**  
temperature, wind, air pressure etc.
- **Emplacement**  
landfill structure, design, compression

# Project margin LFGTE:

Gas collection & flaring/utilization **NOT** mandatory



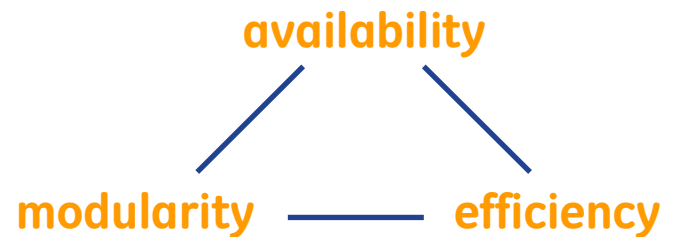
■ CAPEX genset ■ CAPEX BoP ■ O&M genset ■ O&M Plant

\*all figures stated in US\$ cent per kWh<sub>el</sub> and calculated for 60,000 operating hours (=7,5 years) of J320

# Success factors for profitable LFGTE projects

- Try to reach project size >> 1MWel
- Thorough assessment of landfill condition and gas quality  
(gas curve, VOSCs, other impurities, leachate ...)
- Long-term planning of entire project
- Professional and flexible gas capturing system
- Strive for stable Power Purchase Agreement
- Further revenues from heating (CHP) or other

- **Broad range of robust, light-weight containerized engines with high power density**
- **Engine, which can run full load with low LHV and varying gas qualities**
- **Ensure long-term service structure and contracts**



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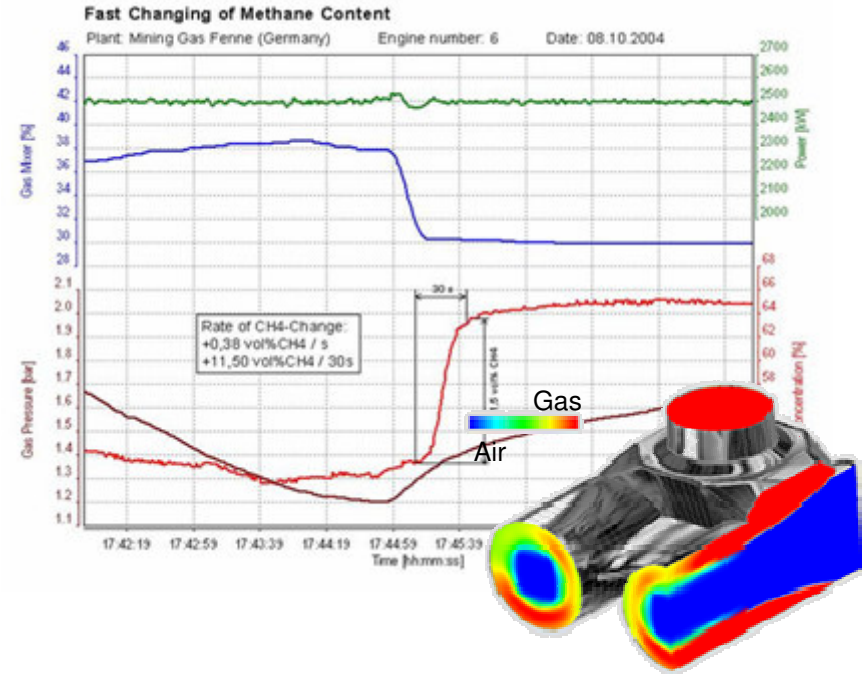
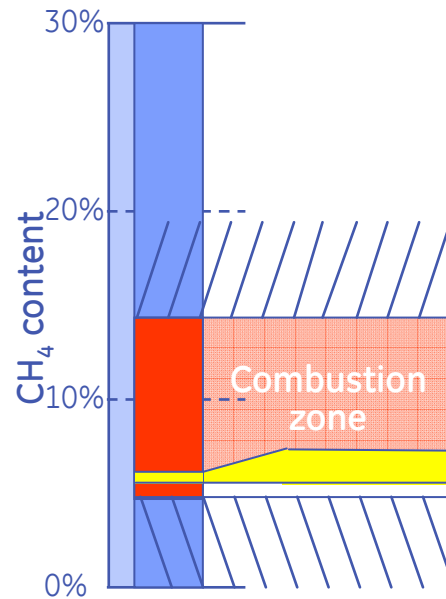
# Maximum exploitation of LFG energy value

Combustion  
limit LHV:

$\text{CH}_4:\text{CO}_2$   
min. 1:1



$\text{CH}_4/\text{N}_2$   
min. 28/72



- Special ignition system ...
- Spark plugs
- Piston heads
- Combustion chamber geometry

- *LEANOX* control system
- Fast Reaction of Gas Mixer
- Turbo charger bypass system
- Pre-defined operation modes

>> Installed capacity and engines operation always  
in line with varying gas volume and heating value



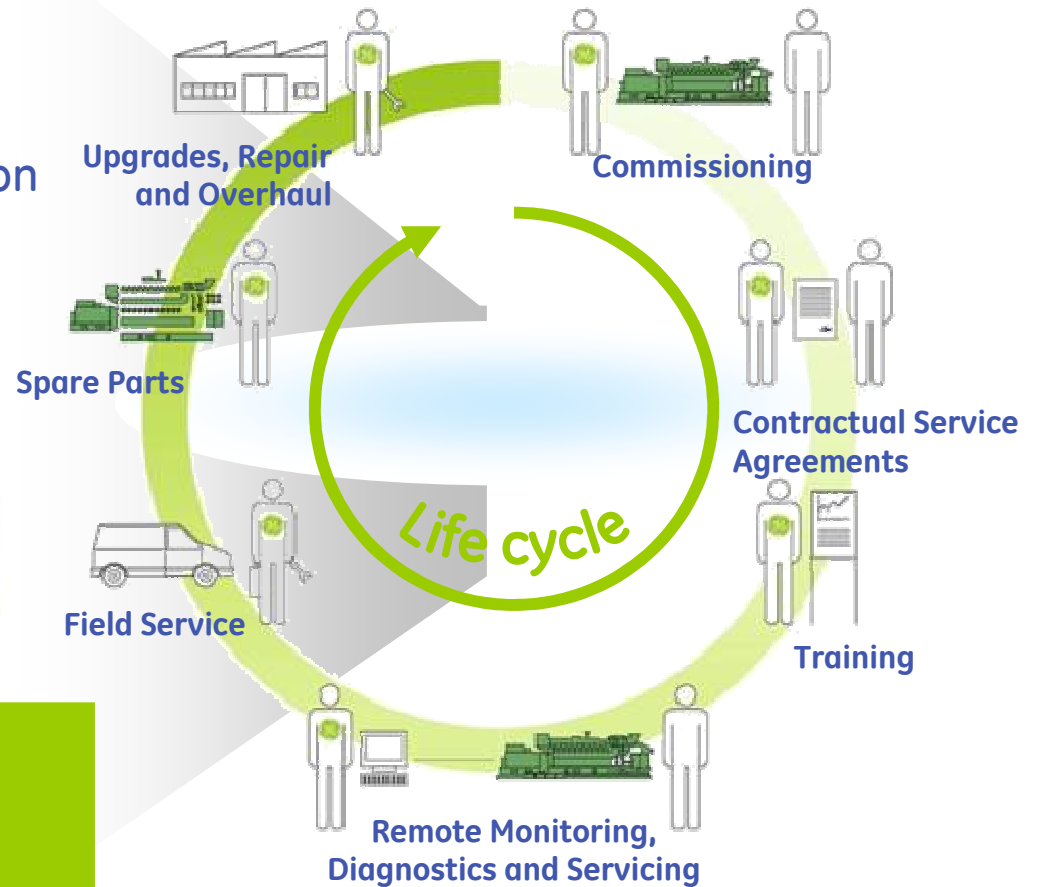
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# Life-cycle management is key

- For project operator LFGTE is not core business
- Maintaining the gas collection system is already a big challenge
- Site conditions and gas quality more challenging than in NG operation



>> Engine and auxiliary equipment needs to be synchronized and managed throughout life-cycle



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# LFGTE development in Turkey

## History

After poor start with dumpsites in Bursa/  
Kemerburgaz Istanbul >> very successful  
reference site at Mamak LF, Ankara

From 2006 – 2010 orders for >50 units with  
total >70MW capacity: Istanbul LF, Gaziantep,  
Denizli, Adana, Sincan

planned: Bolu, Kayser, Samsun LF a.o.

Total LFGTE Capacity of Turkey ~150 MW



Total population of Turkey ~72.000.000



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## Success factors

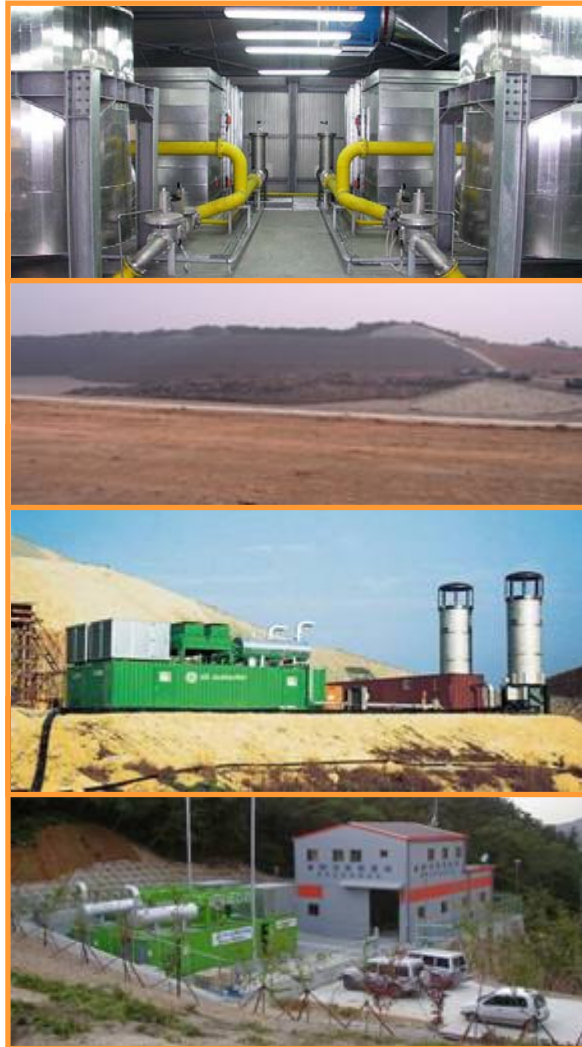
- Some well managed landfills
- LFGTE lead by privatized companies
- Professional feasibility studies and other technical support
- Financially sound investors
- Distributor well trained in LFGTE
- Well connected distributor (municipality general contractor, consultants, financiers)
- Standardized engine type
- Flexible, well LFG proofed engines
- Applied local scope where useful
- High service capacity in Turkey
- Kyoto protocol ratification 2009 (CDM!)



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# LFGTE business in >30 countries worldwide



Installed base: total >1,400 units ~1,400 MWeI

Project	Delivery	Land	#	Type	P el	P th
CLIBA	2009	ARG	1	JGC 208 GS-L.LN	330	0
Landfill Suhodol	2009	BGR	1	JGS 316 GS-L.L.	834	0
TDF Deponie Trostinets	2010	BLR	1	JGC 320 GS-L.L.	1063	613
SVE Salvador Landfill	2008	BRA	19	JGS 320 GS-L.L.	20.121	0
changsha heimeifeng	2009	CHN	2	JGS 320 GS-L.L.	2.126	0
JEB 0902 LFG 1/2	2009	CHN	1	JGS 320 GS-L.L.	1.063	0
JEB 0902 LFG 2/2	2009	CHN	1	JGS 320 GS-L.L.	1.063	0
JEB LFG 0802	2009	CHN	3	JGS 320 GS-L.L.	3.189	0
JEB LFG 0803	2009	CHN	3	JGS 320 GS-L.L.	3.189	0
Micropower	2009	CHN	1	JMS 320 GS-L.L.	1.063	572
SZ xiaping 400V-1	2009	CHN	1	JGS 320 GS-L.L.	1.063	0
Tallinn Landfill	2009	EST	1	JGS 616 GS-L.L.	1.940	0
Bali Waste	2007	IDN	1	JGS 320 GS-L.L.	1.063	0
Talia Landfill	2008	ISR	1	JGC 320 GS-L.L.	1.063	617
Getlini 6	2009	LVA	1	JGS 320 GS-L.L.	1.063	613
OIJDA	2009	MAR	1	JGS 320 GS-L.L.	850	0
Benlesa III Unit 1-4	2009	MEX	4	JGC 320 GS-L.LL	4.244	2.472
Chiang Mai Landfill	2009	THA	1	JGS 320 GS-L.L.	1.063	0
SCC-Landfill-BKK-BGP	2009	THA	4	JGS 320 GS-L.L.	4.252	0
SCC-Landfill-BKK-Zenith	2009	THA	5	JGS 320 GS-L.L.	5.315	0
CSD Tunis	2009	TUN	1	JGC 208 GS-L.L.	330	0
CEV - Gaziantep Landfill 1	2009	TUR	1	JGC 416 GS-L.L.	1.131	0
Mamak Landfill 15&16	2009	TUR	2	JGC 420 GS-L.LN	2.830	0
Bisasar Road Landfill 2	2009	ZAF	2	JGC 320 GS-L.L.	2.128	0
Bisasar Road Landfill	2007	ZAF	4	JGC 320 GS-L.L.	4.256	0

Recent project Highlights in young LFGTE countries  
(not including 2010 orders from UKR, CHI, PHI ...)

# Where do you find information?

>> GE Jenbacher intranet - Webportal

The screenshot shows the GE Jenbacher intranet webportal interface. At the top, there is a navigation bar with a filter dropdown set to 'keine' and a 'Neuer Mitarbeiter' link. Below this is a breadcrumb trail: KEIN FILTER > BIOGAS > GRUBENGAS > **DEPONIEGAS** > GEWÄCHSHAUS > ERDÖLBEGLEITGAS. The GE logo is on the left, and 'Jenbacher gas engines Webportal' is on the right. A 'Level 110 - Contentmanager' dropdown and a search bar are visible. A 'Filter' section shows 'Aktueller Filter: Deponiegas' with a note to click 'KEIN FILTER' to remove it. A 'Bereiche' (Areas) section contains six icons with links: a telephone for 'Kontakt & Neuigkeiten', a CD for 'Grundlagen', an engine for 'Lieferprogramm & BoP', a drawing for 'Spezifikationen & Zeichnungen', an information icon for 'Artikel, Vorträge & Sonstiges', and a trophy for 'Referenzen'. A left sidebar lists categories: Marketing Material, Produkte, News, Anwendungen, Mitbeverb, and Referenzen.

<https://information.jenbacher.com>