

# ICR TREATMENT STUDY ANALYSIS

## Base Analysis and Data Review Comments

<b>Treatment Study ID</b>	4008
<b>Study Protocol</b>	Two-Stage Pilot-Scale Membrane Study
<b>Plant ICR Number</b>	317
<b>PWS Name</b>	Pinellas County Utilities
<b>City, State, Zip</b>	Largo, FL 34648

### General Comments:

1. This study was grandfathered into the ICR, and therefore does not meet all of the specific requirements listed in the ICR and rule-by-reference manuals. This pilot-scale study (study ID 4008) was conducted in conjunction another pilot-scale study (study ID 4007). Study 4008 was conducted from July 1989 through January 1990 while Study ID 4007 was conducted from February 1990 through April 1991.
2. During this study, the FilmTec NF70 was evaluated. The membrane system was operated at 15 gfd and 75% recovery throughout this study. The experimental design for this study is listed in Table 6 of the Summary Report.
3. Cartridge filtration (5µm) with acid addition was used as the membrane pretreatment. A summary of membrane operation is listed in Table 9 of the Summary Report. Section IV contains a description of the operation of the membrane system.
4. Cost estimates for 10 and 50 MGD groundwater nanofiltration plants are provided in Section IV.

### Water Quality Comments:

1. Nine water quality outliers were identified and removed prior to base analysis.
2. The SDS conditions are summarized in the Analytical Methods section of the Summary Report. The reported target chlorination conditions were to dose the permeate and feed samples at 5 and 12.5 mg/L, respectively, at a pH of 7.6, and incubate the samples for 96 hours at 20°C. Although these conditions were chosen to represent SDS conditions, they were probably more similar to a Formation Potential test, as the reported residual ranged from 0.2 to 5.2 mg/L.

3. The following parameters were not measured during this study: ammonia, bromide, UV<sub>254</sub> and BCAA (thus HAA6).

**Productivity Comments:**

1. Two productivity outliers were identified and removed prior to base analysis.
2. Figure 3 shows the flux decline trends observed during this study.
3. According to the Summary Report, page 9, the membrane system was not cleaned during this study.

## ICR Information

ID / ICR#: FL6521405 / 317  
 ICR Contact: Robert Powell  
 Phone No.: 813-582-2302  
 Period: 7/19/89 - 1/10/90 (175 days)

## Membrane Information

Manufacturer: DOW USA, (FilmTec)  
 Trade Name: NF-70  
 Membrane Model: NF-70, 4040  
 MWCO: 200 Daltons  
 Element Size: 4" x 40"  
 Element Area: 80.0 ft<sup>2</sup>  
 Design Flux: 15.0 gfd  
 Mfr. NDP: 70.0 psi  
 Mfr. MTC<sub>w</sub>: 0.350 (gfd/psi)  
 Mfr. Temp: 25.0 °C  
 Maximum Flow: 16.0 gpm  
 Minimum Flow: 4.0 gpm  
 Total Width : 12.0 ft  
 Feed Spacer Thickness: 0.0025 ft  
 840 Element Area 400.0 ft<sup>2</sup>  
 840 Purchase Price: \$500

## Design Parameters

Norm Temp: 24.0 °C  
 Temp Norm MTC-w: 0.340 TavGC  
 Design Recovery: 0.75  
 Avg Sys Flux F<sub>w</sub>: 15.0 gfd  
 # of Elem in P.V.: 3  
 # Pres Ves in Stg 1: 2  
 # Pres Ves in Stg 2: 1  
 Pres Ves in Stg 3: NA  
 Design Flux: 15.0 gfd  
 Recycle Ratio: 0.00  
 Osmotic P Stage 1: 4.3 psi  
 Osmotic P Stage 2: 7.0 psi  
 Osmotic P Stage 3: NA

## Water Quality Summary

Summary	Feed (System)				Permeate (System)				Concentrate (System)			
	Mean	SD	Count	Min/Max	Mean	SD	Count	Min/Max	Mean	SD	Count	Min/Max
pH	6.1	0.2	5	5.8 - 6.4	5.5	0.2	5	5.2 - 5.8	6.4	0.2	5	6.1 - 6.6
Temp	24.0	0.0	5	24.0 - 24.0	NA	NA	0	0.0 - 0.0	NA	NA	0	0.0 - 0.0
Alk	125	32	5	95 - 159	61	21	5	40 - 89	281	84	5	180 - 380
TDS	324	20	5	300 - 347	97	24	5	70 - 130	1025	68	5	925 - 1100
TotHard	227	8	5	218 - 238	67	15	5	50 - 81	698	57	5	633 - 780
CaHard	203	6	5	200 - 213	52	15	5	38 - 72	615	52	5	559 - 680
Turb	0.44	0.4	5	0.18 - 1.00	0.35	0.3	5	0.13 - 0.90	0.50	0.3	5	0.26 - 0.82
Amm	NA	NA	0	NA	NA	NA	0	NA	NA	NA	0	0.0 - 0.0
TOC	3.6	0.2	5	3.4 - 3.9	0.3	0.0	5	0.3 - 0.3	13.5	1.4	5	11.5 - 15.0
UV254	NA	NA	0	0.000 - 0.000	NA	NA	0	0.000 - 0.000	NA	NA	0	0.000 - 0.000
SUVA	NA	NA	0	NA	NA	NA	0	NA	NA	NA	0	NA
Bromide	NA	NA	0	0 - 0	NA	NA	0	0 - 0				
TOX	541	69	5	444 - 600	35	9	5	26 - 45				
CHCl3	113.4	51.9	5	67.0 - 201.0	7.6	6.5	5	0.0 - 17.0	Mass Balance			
BDCM	24.6	10.3	5	14.0 - 41.0	7.2	2.2	5	4.0 - 9.0	Closure Errors (%)			
DBCM	2.4	1.8	5	0.0 - 4.6	5.8	0.5	5	5.0 - 6.4	WQP	Count	Avg	SD/RD
CHBr3	0.0	0.0	5	0.0 - 0.0	1.0	1.0	5	0.0 - 2.2	Alk	5	-25	36
THM4	140.4	62.0	5	92.6 - 246.6	21.6	7.0	5	12.8 - 30.0	TDS	5	-6	16
MCAA	6.4	6.5	5	0.0 - 16.0	2.2	3.0	5	0.0 - 6.0	TotHard	5	-10	14
DCAA	33.0	11.4	5	17.0 - 45.0	2.4	1.8	5	0.0 - 5.0	CaHard	5	-16	19
TCAA	34.2	11.4	5	21.0 - 47.0	1.2	0.8	5	0.0 - 2.0	Turb	5	-102	635
MBAA	0.6	0.9	5	0.0 - 2.0	0.0	0.0	5	0.0 - 0.0	Amm	0	n/a	n/a
DBAA	0.4	0.5	5	0.0 - 1.0	0.8	0.8	5	0.0 - 2.0	TOC	4	-5	13
BCAA	NA	NA	0	NA	NA	NA	0	NA	UV254	0	n/a	n/a
TBAA	NA	NA	0	NA	NA	NA	0	NA				
CDBAA	NA	NA	0	NA	NA	NA	0	NA	TDS <sub>t</sub>	99	3	10
DCBAA	NA	NA	0	NA	NA	NA	0	NA	Comments:			
HAA5	74.6	28.8	5	38.0 - 108.0	6.6	6.2	5	0.0 - 15.0				
HAA6	NA	NA	0	NA	NA	NA	0	NA				
HAA9	NA	NA	0	NA	NA	NA	0	NA				
SDS Conditions					Pretreatment Information							
WQP	Avg	SD	Count	Min - Max	Process		Description		Scale			
Res (0)	2.29	1.64	10	0.20 - 4.50	Cartridge filtration		5 mm exclusion size		Pilot-scale			
Temp (°C)	20.0	0.0	10	20.0 - 20.0	Sulfuric acid addition		approx. = 110 mg/L to pH = 6.0		Pilot-scale			
pH (unit)	7.6	0.0	10	7.6 - 7.6	(or) Flocon 100, anti-scalent		2 ppm		Pilot-scale			
Time (hr)	96.0	0.0	10	96.0 - 96.0								

## Mass Balance Errors

Pressure	RPD	SD	Flow	RPD	SD	TDS	RPD	SD
System Inf - Stg 1 Inf	0.0%	0.0%	System Inf - Stg 1 Inf	3.1%	4.5%	System Inf - Stg 1 Inf	0.2%	1.2%
Sys Conc - Stg 2 Conc	0.0%	0.0%	Sys Conc - Stg 2 Conc	0.0%	0.0%	Sys Conc - Stg 2 Conc	0.0%	0.0%
Stg 1 Conc - Stg 2 Inf	0.0%	0.0%	Stg 1 Conc - Stg 2 Inf	1.6%	4.8%	Stg 1 Conc - Stg 2 Inf	2.8%	4.1%
Sys Perm - Avg Stg Perr	0.0%	0.0%	Sys Perm - Sum Stg Per	5.2%	7.6%	Sys Perm - Avg Stg Perm	-31.3%	10.4%

## Stage Summary

	Stage 1 Influent						Stage 1 Permeate				
WQP	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery			0.58	0.04	5	0.52 - 0.62					
pH	6.1	6.4	6.1	0.2	5	5.8 - 6.4	5.5	5.5	0.2	5	5.3 - 5.8
Temp	24.0	NA	24.0	0.0	5	24.0 - 24.0	NA	NA	NA	0	0.0 - 0.0
Alk	125	281	125	32	5	95 - 159	61	40	17	5	28 - 63
TDS	324	1025	324	20	5	300 - 347	97	78	27	5	48 - 116
TotHard	227	698	227	8	5	218 - 238	67	48	20	5	35 - 80
CaHard	203	615	203	6	5	200 - 213	52	42	18	5	30 - 73
Turb	0.44	0.50	0.44	0	5	0.18 - 1.00	0.35	0.38	0.43	5	0 - 1
TOC	3.6	13.5	3.6	0.2	5	3.4 - 3.9	0.3	0.3	0.0	5	0.3 - 0.3
UV254	NA	NA	NA	NA	0	0.000 - 0.000	NA	NA	NA	0	0.000 - 0.000
SUVA	NA	NA	NA	NA	0	NA	NA	NA	NA	0	NA

	Stage 2 Influent						Stage 2 Permeate				
WQP	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery			0.43	0.04	5	0.37 - 0.48					
pH	6.1	6.4	6.2	0.2	5	6.0 - 6.5	5.5	5.8	0.2	5	5.5 - 6.1
Temp	24.0	NA	NA	NA	0	0.0 - 0.0	NA	NA	NA	0	0.0 - 0.0
Alk	125	281	206	59	5	129 - 270	61	93	23	5	65 - 129
TDS	324	1025	640	42	5	584 - 700	97	176	32	5	152 - 221
TotHard	227	698	444	42	5	392 - 500	67	120	37	5	86 - 181
CaHard	203	615	398	51	5	347 - 470	52	109	37	5	76 - 172
Turb	0.44	0.50	0.93	1	5	0.22 - 1.90	0.35	0.88	0.85	5	0 - 2
TOC	3.6	13.5	7.8	0.9	5	6.8 - 8.9	0.3	0.4	0.3	5	0.3 - 0.9
UV254	NA	NA	NA	NA	0	0.000 - 0.000	NA	NA	NA	0	0.000 - 0.000
SUVA	NA	NA	NA	NA	0.00	NA	NA	NA	NA	0.00	NA

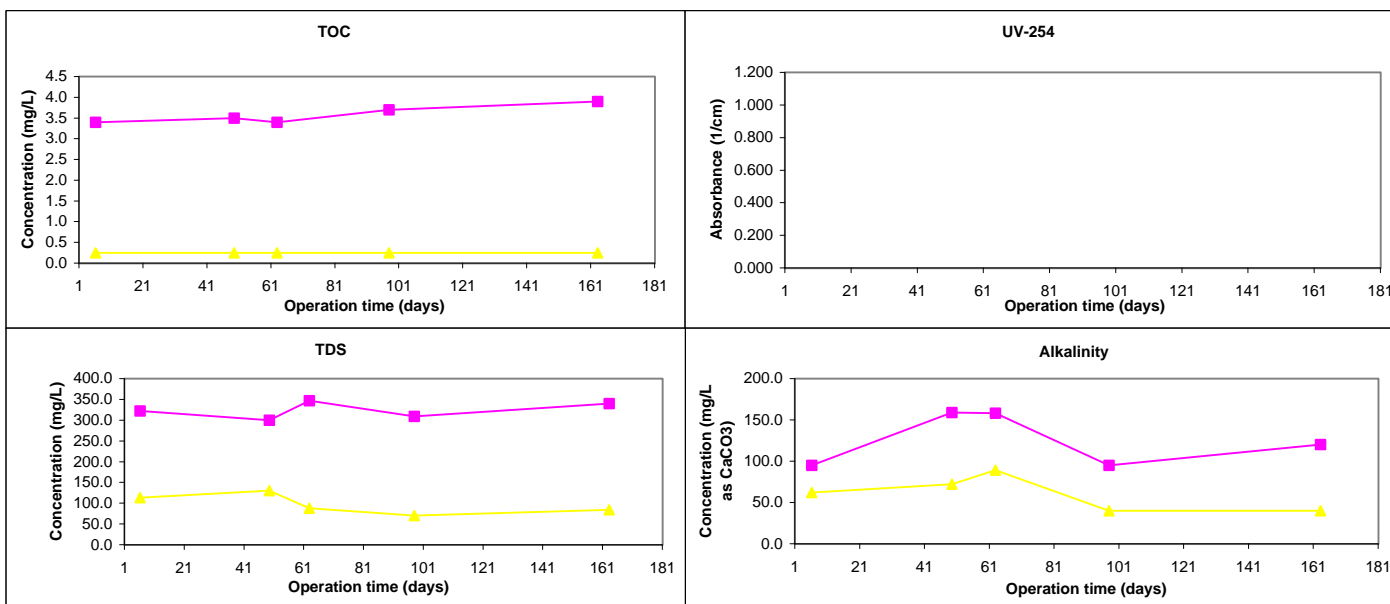
  

	Stage 3 Influent						Stage 3 Permeate				
WQP	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery											
pH											
Temp											
Alk											
TDS											
TotHard											
CaHard											
Turb											
TOC											
UV254											
SUVA											

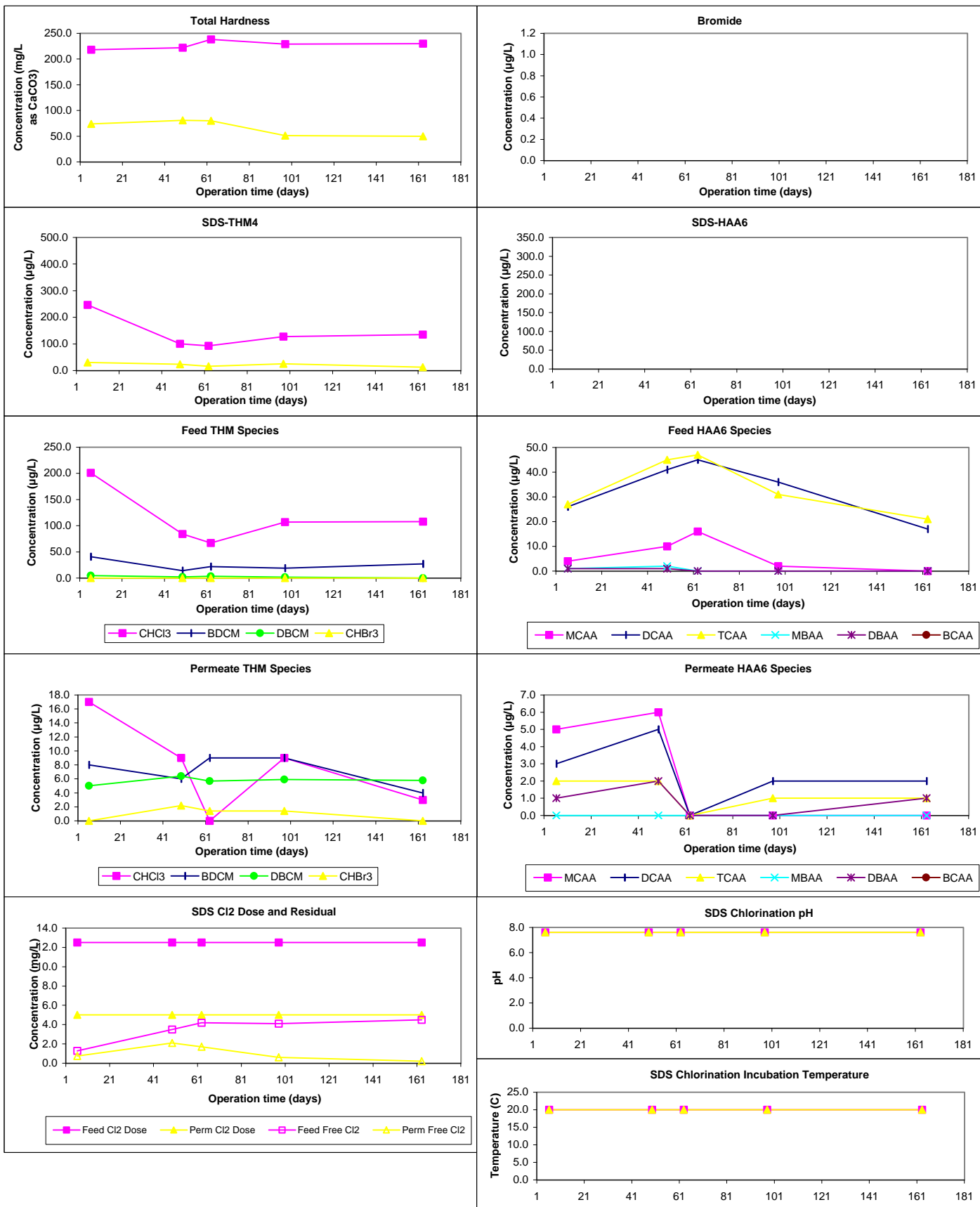
## Chart Legend:

- Feed (System)
- Permeate (System)

## Water Quality Parameter Graphs



## Water Quality Graphs (Continued)



## Productivity Graphs

