

# ICR TREATMENT STUDY ANALYSIS

## Base Analysis and Data Review Comments

<b>Treatment Study ID</b>	1002
<b>Study Protocol</b>	2-Stage Pilot System
<b>Plant ICR Number</b>	311
<b>PWS Name</b>	Tampa Water Department
<b>City, State, Zip</b>	Tampa, FL 33610

### General Comments:

1. This utility was only required to perform a bench-scale evaluation under the ICR; however, they opted to conduct a pilot-scale study. Several different sets of operating conditions (fluxes, recoveries and pretreatments) and membranes were evaluated during this study. Separate, but concurrent, pilot-scale evaluations of Fluid Systems and Hydranautics membranes were done, although due to severe membrane fouling, both makes of membranes had to be replaced during these studies: the CALP (Fluid Systems) membranes were replaced after 43 days of operation and the ESNA (Hydranautics) membranes were replaced with LFC (Hydranautics) membranes after 160 of operation. The experimental design for this study is listed in Section 3.3 and Table 7 of the Summary Report.
2. During the first session of operation of both the Hydranautics and Fluid Systems membranes, the membrane feed was prechlorinated (in the full-scale plant) and then passed through GAC to dechlorinate the water prior to entering the membrane systems. However, during at least one weekly water quality sampling event there was a measurable free chlorine residual in the membrane feed. It is not clear whether a free chlorine residual was present in the membrane feed at any other time during the evaluation of this pretreatment. The DBPs formed in the membrane feed during prechlorination were not explicitly measured, thus the pre-formed feed DBP concentrations (i.e., prior to SDS chlorination of the feed sample) are not known. Therefore, none of the DBP data from this pretreatment evaluation will be used during data analysis.
3. During the remaining quarters microfiltration and chloramines (intermittently) were used as a pretreatment. Based on the pretreatment information provided in the Summary Report there is no reason to believe that the chloramine feed was shut off during water quality sampling.
4. Section 1, Conclusions and Recommendations, lists many productivity and water quality observations from this study.

5. A brief summary of the performance of the various membrane types and pretreatments evaluated is listed in Section 4.2.3. No cost estimates are given in the Summary Report.

### **Water Quality Comments:**

1. 481 water quality outliers were identified and removed prior to base analysis.
2. During several weeks the permeate calcium hardness concentrations were reported as being higher than the permeate total hardness concentrations. While the consultant acknowledged that the total hardness numbers did not support these data, the calcium hardness concentrations were still reported, but were not used during data analysis. Additionally, during many weeks the calcium hardness data sets (i.e., feed, permeate and concentrate concentrations) had mass balance closure errors greater than 100% - these data were also not used during data analysis.
3. The relative formation of DBPs during this study often did not follow expected trends. For example, during most quarters the reported TOX concentrations were much lower than THM and HAA concentrations (even when compared on an equivalent basis). Also, often the reported TOX data were very erratic (relative to the reported TOC data and the formation of other DBPs). Therefore, none of the reported TOX data from this study were used during data analysis. Additionally, some weeks the reported HAA6 concentrations were 2 – 8 times the reported THM4 concentrations (i.e., HAA6 ranged from 2000 to 3000 µg/L). Although the utility verified these data, they were thought to be unrealistically high (possibly due to analytical error) and were not used during data analysis.
4. Based on the information provided in the data collection spreadsheets, the target SDS conditions during this study were: incubation time of 48 hours, at 22°C at a pH of 7.6. The measured reported residuals ranged from 0 to 5.5 mg/L.
5. The reported system, stage 1 and stage 2 permeate concentrations during the ESNA and LFC membrane evaluations were very erratic and did not follow any expected trends (i.e., the stage 2 permeate concentrations were not higher than stage 1, the permeate concentrations were not consistent between weeks, etc). Therefore, sieving was chosen as the rejection mechanism for the majority of water quality parameters and was used to predict the permeate water quality in the 3-stage array during EPA data analysis. It was anticipated that convective or diffusive transport would best represent the system and stage permeate water qualities; however, the reported data from this study did not support the use of either of these models.

### **Productivity Comments:**

1. Three productivity outliers were identified and removed prior to base analysis.
2. Appendix A (Logbook Entries) of the Summary Report lists system downtimes due to membrane failure, cleanings, mechanical problems, etc.

3. The membrane systems were cleaned after a 25 to 50% drop in specific flux, with either a citric acid solution (for suspected membrane scaling), or some combination of sodium hydroxide, sodium tripolyphosphate, sodium dodecylbenzene sulfonate and/or tetrasodium EDTA (for suspected organic fouling). The cleaning procedure included 15 to 60 minutes of recirculation, followed by a 1 to 2 hour soak period, followed by 15 to 60 minutes of recirculation.
4. Section 4 discusses and Table 10 lists the observed NF productivity during this study. Projected, and not observed, runtimes are listed based on the slope of the flux decline curve and an anticipated 15% decline in productivity. Table 2, shown on pages 4 and 5 of the PDF Summary Report, also lists the operational times (hours) and dates that correspond to the projected cleaning intervals shown in Table 10. Often these projected runtimes were based on only one or two weeks of operation of the membrane system.
5. During this study the membrane flux and recovery was changed frequently; however, this did not appear to impact the specific flux of these membranes. The period of stable performance (with respect to specific flux) for the CALP membrane system was determined to be from 11/5/97 through 6/23/98 (approximately 142 days). During this time the average sustained system specific flux was  $0.133 \pm 0.010$  gfd/psi, and the average system flux was  $8.13 \pm 2.44$  gfd (this high standard deviation reflects the changing operating conditions). The projected cleaning interval for this membrane system was 173 days, based on the calculated slope of the flux decline curve.
6. The Hydranautics productivity data analysis was done for both the ESNA and the LFC membrane. For the ESNA membranes, the period of stable performance was defined from 8/15/97 through 9/24/97 (approximately 39 days). The sustained system specific flux and flux for the ESNA was  $0.213 \pm 0.023$  gfd/psi and  $8.50 \pm 2.91$  gfd, respectively. The corresponding projected cleaning interval for this membrane system was 19 days. For the LFC membranes, the period of stable performance was defined from 4/21/98 through 7/20/98 (approximately 78 days). During this time the sustained specific flux and flux were calculated as  $0.149 \pm 0.018$  gfd/psi and  $7.80 \pm 2.70$  gfd, respectively. The calculated slope of the system flux decline curve was positive, which is physically impossible; thus it was replaced with 0. Due to this positive slope, the projected cleaning interval exceeded one year. Therefore an upper-bound of 365 days was used as the cleaning interval for this membrane system. This upper-bound of one year serves as the minimum cleaning frequency necessary to mitigate problems beyond flux loss that can result from membrane fouling. Finally, the cleaning efficiencies of the ESNA and LFC membranes were estimated to be either 0%, or 100%, based on the reported productivity data.
7. Nanofiltration fouling mechanisms and associated pretreatment scenarios are listed in Tables 4 and 5 of the Summary Report.

## ICR Information

ID / ICR#: FL 6290327 / 311  
 ICR Contact: MIKE BENNETT  
 Phone No.: (813) 231-5254  
 Period: 7/16/97 - 9/23/97 (69 days)

## Membrane Information

Manufacturer: Fluid Systems  
 Trade Name: CALP  
 Membrane Model: 4231LP 4060  
 MWCO: 200 Daltons  
 Element Size: 4' x 60"  
 Element Area: 125.0 ft<sup>2</sup>  
 Design Flux: 26.0 gfd  
 Mfr. NDP: 200.0 psi  
 Mfr. MTC<sub>w</sub>: 0.130 (gfd/psi)  
 Mfr. Temp: 25.0 °C  
 Maximum Flow: 16.0 gpm  
 Minimum Flow: 11.3 gpm  
 Total Width : 19.3 ft  
 Feed Spacer Thickness: 0.0026 ft  
 840 Element Area 330.0 ft<sup>2</sup>  
 840 Purchase Price: NA

## Design Parameters

Norm Temp: 25.0 °C  
 Temp Norm MTC-w: 0.130 TavGC  
 Design Recovery: 0.85  
 Avg Sys Flux F<sub>w</sub>: 14.0 gfd  
 # of Elem in P.V.: 2  
 # Pres Ves in Stg 1: 2  
 # Pres Ves in Stg 2: 1  
 Pres Ves in Stg 3: NA  
 Design Flux: 14.0 gfd  
 Recycle Ratio: 0.28  
 Osmotic P Stage 1: 3.5 psi  
 Osmotic P Stage 2: 4.5 psi  
 Osmotic P Stage 3: NA

## Water Quality Summary

	Feed (System)				Permeate (System)				Concentrate (System)			
Summary	Mean	SD	Count	Min/Max	Mean	SD	Count	Min/Max	Mean	SD	Count	Min/Max
pH	6.7	0.2	4	6.4 - 6.9	6.5	0.3	4	6.0 - 6.8	6.9	0.3	4	6.5 - 7.2
Temp	30.0	2.2	4	28.0 - 33.0	32.3	2.1	4	30.0 - 35.0	32.3	2.1	4	30.0 - 35.0
Alk	63	3	4	60 - 67	40	13	4	28 - 57	117	14	4	100 - 130
TDS	307	27	3	276 - 323	105	25	4	73 - 134	857	374	4	631 - 1414
TotHard	205	15	4	184 - 218	67	32	4	38 - 112	573	222	4	420 - 900
CaHard	123	27	4	83 - 138	77	25	4	45 - 103	145	34	4	95 - 168
Turb	6.09	11.9	4	0.09 - 24.00	2.05	4.0	4	0.07 - 8.00	0.14	NA	1	0.14 - 0.14
Amm	0.00	0.00	3	0.00 - 0.00	0.00	0.00	3	0.00 - 0.00	NA	NA	0	0.0 - 0.0
TOC	2.9	1.1	4	1.4 - 3.8	0.4	0.3	4	0.3 - 0.9	11.5	6.3	4	7.3 - 20.7
UV254	0.040	0.0	4	0.010 - 0.055	0.006	0.0	4	0.005 - 0.012	0.148	0.1	4	0.027 - 0.316
SUVA	1.28	0.37	4	0.73 - 1.49	1.68	0.25	4	1.30 - 1.80	1.16	0.54	4	0.37 - 1.53
Bromide	25	5	3	20 - 30	19	9	3	10 - 28				
TOX	77	25	3	48 - 94	13	0	3	13 - 13				
CHCl3	104.7	80.4	3	38.0 - 194.0	37.0	11.8	4	20.0 - 47.0	Mass Balance			
BDCM	27.3	13.2	3	13.0 - 39.0	17.0	7.8	4	7.0 - 26.0	Closure Errors (%)			
DBCM	8.0	3.6	3	4.0 - 11.0	6.2	2.9	4	3.0 - 10.0	WQP	Count	Avg	SD/RD
CHBr3	0.7	0.6	3	0.0 - 1.0	1.0	0.8	4	0.0 - 2.0	Alk	4	0	6
THM4	140.7	96.4	3	55.0 - 245.0	61.2	22.5	4	31.0 - 85.0	TDS	3	-5	17
MCAA	3.0	2.6	3	0.0 - 5.0	1.3	1.2	3	0.0 - 2.0	TotHard	4	-1	6
DCAA	15.3	8.3	3	5.8 - 21.0	6.0	2.6	3	4.0 - 9.0	CaHard	4	-67	42
TCAA	13.8	9.3	3	3.3 - 21.0	5.7	4.6	3	3.0 - 11.0	Turb	1	6	n/a
MBAA	1.2	0.3	3	1.0 - 1.6	1.3	0.6	3	1.0 - 2.0	Amm	0	n/a	n/a
DBAA	1.0	1.0	3	0.0 - 2.0	2.0	0.0	3	2.0 - 2.0	TOC	4	14	30
BCAA	5.5	3.5	3	1.5 - 8.0	3.7	1.5	3	2.0 - 5.0	UV254	4	2	14
TBAA	NA	NA	0	NA	16.0	NA	1	16.0 - 16.0	TDS <sub>t</sub> 23 -8 11			
CDBAA	NA	NA	0	NA	NA	NA	0	NA	Comments:			
DCBAA	NA	NA	0	NA	NA	NA	0	NA				
HAA5	34.2	20.6	3	10.7 - 49.0	16.3	7.6	3	11.0 - 25.0				
HAA6	39.7	24.0	3	12.2 - 56.0	20.0	8.9	3	13.0 - 30.0				
HAA9	NA	NA	0	NA	NA	NA	0	NA				
SDS Conditions					Pretreatment Information							
WQP	Avg	SD	Count	Min - Max	Process	Description						Scale
Res (0)	2.47	1.40	7	1.40 - 5.50	COAGULATION	100-120 mg/L Fe2(SO4)3 as 12% Fe+3						Full Scale
Temp (°C)	22.2	0.0	7	22.2 - 22.2	FLOCCULATION	4-stage						Full Scale
pH (unit)	7.6	0.0	7	7.6 - 7.6	SEDIMENTATION	rectangular basin (4)						Full Scale
Time (hr)	48.0	0.0	7	48.0 - 48.0	DUAL MEDIA FILTRATION	sand/anthracite						Full Scale
					SULFURIC ACID ADDITION	57 ppm						Full Scale
						POLYMER ADDITION - non-ionic polymer						Full Scale
						LIME ADDITION 36 mg/L						Full Scale
					GAC REMOVE CHLORINE RESIDUAL	NA						Pilot Scale
						HYPERSPERSE AF200 antiscalant						pilot scale

## Mass Balance Errors

Pressure	RPD	SD	Flow	RPD	SD	TDS	RPD	SD
System Inf - Stg 1 Inf	0.0%	0.0%	System Inf - Stg 1 Inf	-5.2%	1.6%	System Inf - Stg 1 Inf	-39.0%	25.2%
Sys Conc - Stg 2 Conc	-0.2%	0.8%	Sys Conc - Stg 2 Conc	0.0%	0.0%	Sys Conc - Stg 2 Conc	0.2%	0.7%
Stg 1 Conc - Stg 2 Inf	0.2%	1.0%	Stg 1 Conc - Stg 2 Inf	2.3%	1.1%	Stg 1 Conc - Stg 2 Inf	0.0%	0.0%
Sys Perm - Avg Stg Perr	0.2%	1.0%	Sys Perm - Sum Stg Per	-8.1%	1.9%	Sys Perm - Avg Stg Perm	-4.9%	10.4%

## Stage Summary

WQP	Stage 1 Influent						Stage 1 Permeate				
	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery			0.47	0.08	4	0.41 - 0.59					
pH	6.7	6.9	6.6	0.2	3	6.4 - 6.8	6.5	6.4	0.3	3	6.1 - 6.6
Temp	30.0	32.3	32.3	2.1	4	30.0 - 35.0	32.3	32.3	2.1	4	30.0 - 35.0
Alk	63	117	82	11	4	72 - 98	40	37	13	4	25 - 55
TDS	307	857	541	212	4	385 - 851	105	NA	NA	0	0 - 0
TotHard	205	573	348	141	4	255 - 558	67	58	24	4	34 - 92
CaHard	123	145	134	31	4	88 - 153	77	70	25	4	40 - 100
Turb	6.09	0.14	4.35	8	4	0.11 - 17.00	2.05	3.72	6.30	3	0 - 11
TOC	2.9	11.5	5.9	4.1	4	2.1 - 11.7	0.4	0.5	0.2	4	0.3 - 0.7
UV254	0.040	0.148	0.085	0.070	4	0.015 - 0.181	0.006	0.006	0.003	4	0.005 - 0.011
SUVA	1.28	1.16	1.30	0.38	4	0.73 - 1.54	1.68	1.30	0.47	4	0.90 - 1.80

WQP	Stage 2 Influent						Stage 2 Permeate				
	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery			0.45	0.18	4	0.32 - 0.72					
pH	6.7	6.9	6.7	0.2	3	6.5 - 6.8	6.5	6.4	0.3	3	6.1 - 6.6
Temp	30.0	32.3	32.3	2.1	4	30.0 - 35.0	32.3	32.3	2.1	4	30.0 - 35.0
Alk	63	117	104	13	4	88 - 120	40	48	13	4	37 - 66
TDS	307	857	NA	NA	0	0 - 0	105	NA	NA	0	0 - 0
TotHard	205	573	484	209	4	340 - 792	67	76	32	4	46 - 122
CaHard	123	145	141	33	4	93 - 165	77	81	26	4	50 - 113
Turb	6.09	0.14	0.19	0	3	0.18 - 0.22	2.05	0.10	0.01	3	0 - 0
TOC	2.9	11.5	8.3	6.1	4	2.5 - 16.8	0.4	0.6	0.3	4	0.3 - 1.0
UV254	0.040	0.148	0.121	0.100	4	0.022 - 0.259	0.006	0.008	0.006	4	0.005 - 0.017
SUVA	1.28	1.16	1.35	0.31	4.00	0.89 - 1.54	1.68	1.24	0.57	4.00	0.75 - 1.80

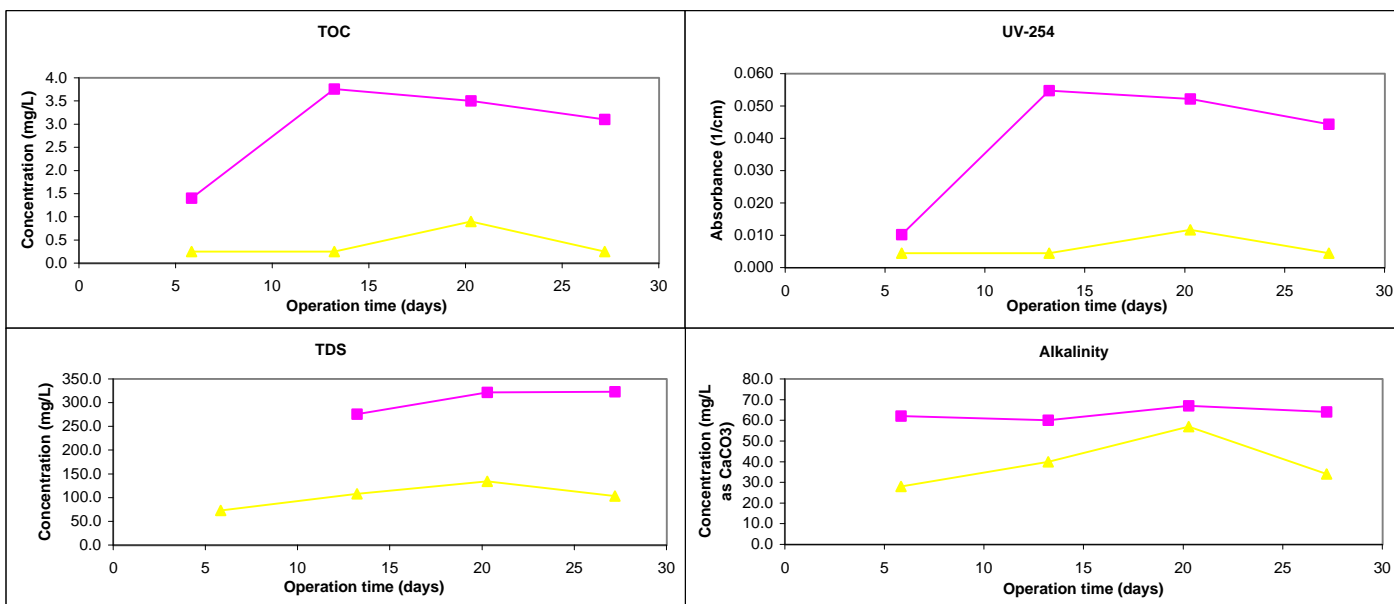
WQP	Stage 3 Influent						Stage 3 Permeate				
	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery											
pH											
Temp											
Alk											
TDS											
TotHard											
CaHard											
Turb											
TOC											
UV254											
SUVA											

This was only a two stage study.

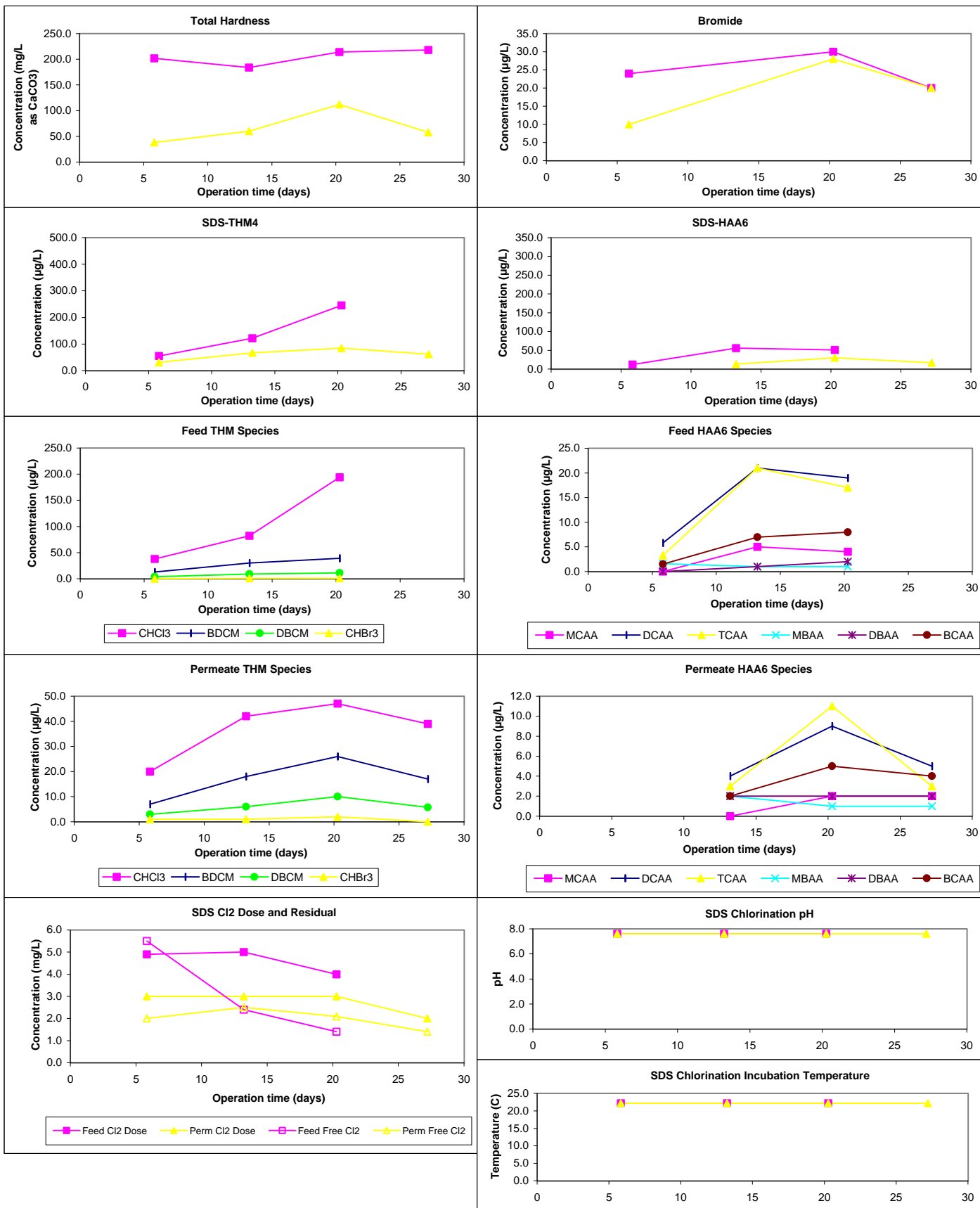
## Chart Legend:

- Feed (System)
- Permeate (System)

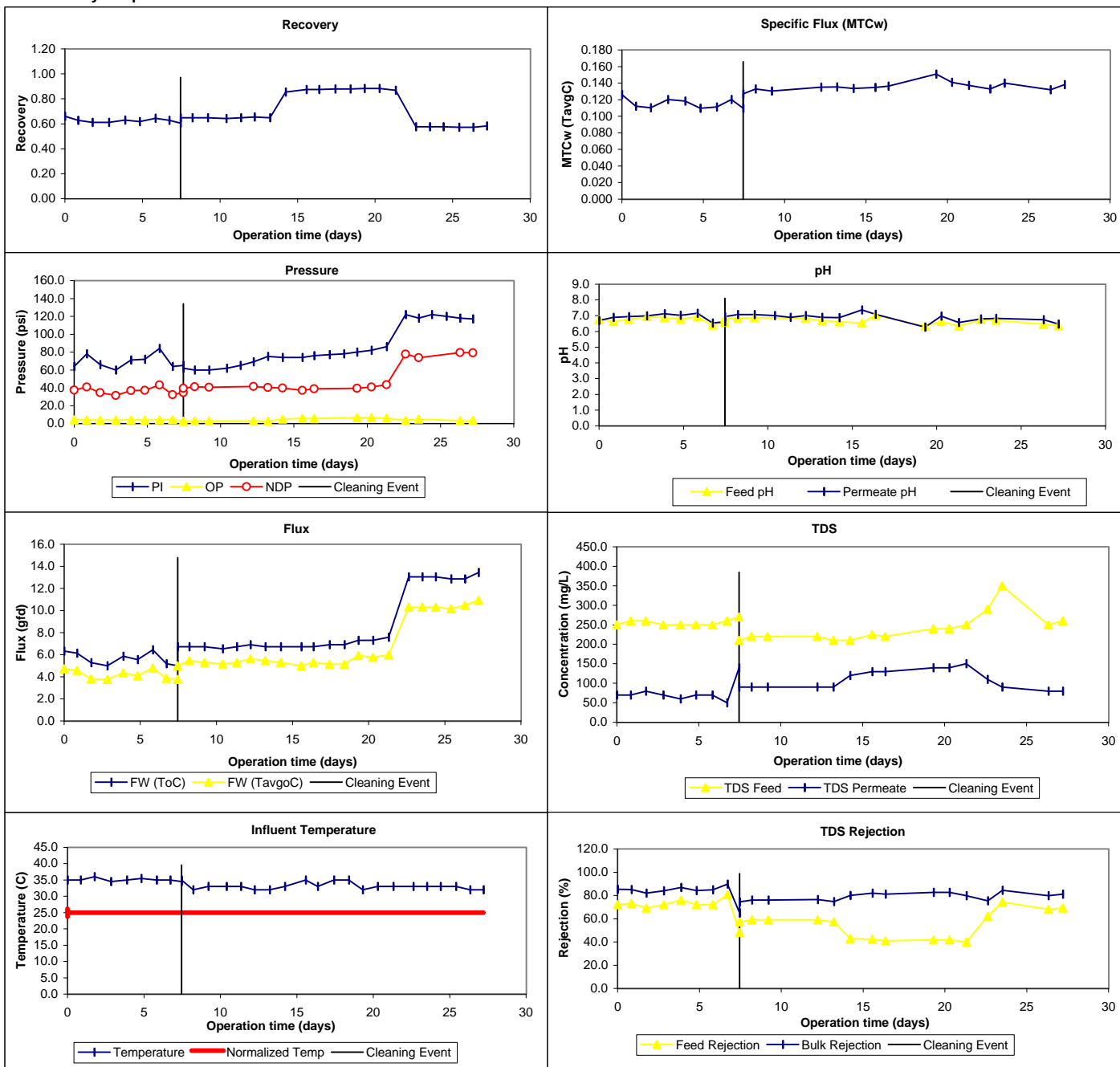
## Water Quality Parameter Graphs



## Water Quality Graphs (Continued)



## Productivity Graphs



## ICR Information

ID / ICR#: FL 6290327 / 311  
 ICR Contact: MIKE BENNETT  
 Phone No.: (813) 231-5254  
 Period: 9/24/97 - 11/12/97 (49 days)

## Membrane Information

Manufacturer: Fluid Systems  
 Trade Name: CALP  
 Membrane Model: 4231LP 4060  
 MWCO: 200 Daltons  
 Element Size: 4' x 60"  
 Element Area: 125.0 ft<sup>2</sup>  
 Design Flux: 26.0 gfd  
 Mfr. NDP: 200.0 psi  
 Mfr. MTC<sub>w</sub>: 0.130 (gfd/psi)  
 Mfr. Temp: 25.0 °C  
 Maximum Flow: 16.0 gpm  
 Minimum Flow: 11.3 gpm  
 Total Width : 19.3 ft  
 Feed Spacer Thickness: 0.0026 ft  
 840 Element Area 330.0 ft<sup>2</sup>  
 840 Purchase Price: NA

## Design Parameters

Norm Temp: 25.0 °C  
 Temp Norm MTC-w: 0.130 TavGC  
 Design Recovery: 0.85  
 Avg Sys Flux F<sub>w</sub>: 14.0 gfd  
 # of Elem in P.V.: 2  
 # Pres Ves in Stg 1: 2  
 # Pres Ves in Stg 2: 1  
 Pres Ves in Stg 3: NA  
 Design Flux: 14.0 gfd  
 Recycle Ratio: 0.85  
 Osmotic P Stage 1: 3.5 psi  
 Osmotic P Stage 2: 4.5 psi  
 Osmotic P Stage 3: NA

## Water Quality Summary

	Feed (System)				Permeate (System)				Concentrate (System)				
Summary	Mean	SD	Count	Min/Max	Mean	SD	Count	Min/Max	Mean	SD	Count	Min/Max	
pH	6.6	NA	1	6.6 - 6.6	6.4	NA	1	6.4 - 6.4	6.9	NA	1	6.9 - 6.9	
Temp	29.0	NA	1	29.0 - 29.0	29.0	NA	1	29.0 - 29.0	29.0	NA	1	29.0 - 29.0	
Alk	25	NA	1	25 - 25	17	NA	1	17 - 17	54	NA	1	54 - 54	
TDS	138	NA	1	138 - 138	33	NA	1	33 - 33	401	NA	1	401 - 401	
TotHard	86	NA	1	86 - 86	38	NA	1	38 - 38	250	NA	1	250 - 250	
CaHard	60	NA	1	60 - 60	33	NA	1	33 - 33	85	NA	1	85 - 85	
Turb	0.14	NA	1	0.14 - 0.14	0.06	NA	1	0.06 - 0.06	NA	NA	0	0.00 - 0.00	
Amm	0.00	NA	1	0.00 - 0.00	0.00	NA	1	0.00 - 0.00	NA	NA	0	0.0 - 0.0	
TOC	2.3	NA	1	2.3 - 2.3	0.3	NA	1	0.3 - 0.3	7.9	NA	1	7.9 - 7.9	
UV254	0.036	NA	1	0.036 - 0.036	0.005	NA	1	0.005 - 0.005	0.121	NA	1	0.121 - 0.121	
SUVA	1.56	NA	1	1.56 - 1.56	1.80	NA	1	1.80 - 1.80	1.53	NA	1	1.53 - 1.53	
Bromide	20	NA	1	20 - 20	20	NA	1	20 - 20					
TOX	80	NA	1	80 - 80	13	NA	1	13 - 13					
CHCl3	60.0	NA	1	60.0 - 60.0	29.0	NA	1	29.0 - 29.0	Mass Balance				
BDCM	10.0	NA	1	10.0 - 10.0	10.0	NA	1	10.0 - 10.0	Closure Errors (%)				
DBCM	4.0	NA	1	4.0 - 4.0	2.0	NA	1	2.0 - 2.0	WQP	Count	Avg	SD/RD	
CHBr3	0.0	NA	1	0.0 - 0.0	0.0	NA	1	0.0 - 0.0	Alk	1	8	n/a	
THM4	74.0	NA	1	74.0 - 74.0	41.0	NA	1	41.0 - 41.0	TDS	1	-15	n/a	
MCAA	7.0	NA	1	7.0 - 7.0	2.0	NA	1	2.0 - 2.0	TotHard	1	6	n/a	
DCAA	32.0	NA	1	32.0 - 32.0	7.0	NA	1	7.0 - 7.0	CaHard	1	-70	n/a	
TCAA	29.0	NA	1	29.0 - 29.0	5.0	NA	1	5.0 - 5.0	Turb	0	n/a	n/a	
MBAA	2.0	NA	1	2.0 - 2.0	1.0	NA	1	1.0 - 1.0	Amm	0	n/a	n/a	
DBAA	3.0	NA	1	3.0 - 3.0	1.0	NA	1	1.0 - 1.0	TOC	1	-3	n/a	
BCAA	12.0	NA	1	12.0 - 12.0	3.0	NA	1	3.0 - 3.0	UV254	1	-8	n/a	
TBAA	NA	NA	0	NA	NA	NA	0	NA	TDS <sub>t</sub> 10 21 23				
CDBAA	NA	NA	0	NA	NA	NA	0	NA					
DCBAA	NA	NA	0	NA	NA	NA	0	NA	Comments:				
HAA5	73.0	NA	1	73.0 - 73.0	16.0	NA	1	16.0 - 16.0					
HAA6	85.0	NA	1	85.0 - 85.0	19.0	NA	1	19.0 - 19.0					
HAA9	NA	NA	0	NA	NA	NA	0	NA					
SDS Conditions					Pretreatment Information								
WQP	Avg	SD	Count	Min - Max	Process	Description						Scale	
Res (0)	1.70	0.28	2	1.50 - 1.90	ZENON ULTRAFILTRATION	ZENON ZEEWEED UNIT						PILOT SCALE	
Temp (°C)	22.2	0.0	2	22.2 - 22.2	5 MICRON FILTER	PARTICLE REMOVAL						PILOT SCALE	
pH (unit)	7.6	0.0	2	7.6 - 7.6	HYPERSPERSE AF200	ANTISCALENT						PILOT SCALE	
Time (hr)	48.0	0.0	2	48.0 - 48.0	HCL ADDITION	pH 4.5-6.5						PILOT SCALE	

## Mass Balance Errors

Pressure	RPD	SD	Flow	RPD	SD	TDS	RPD	SD
System Inf - Stg 1 Inf	0.0%	0.2%	System Inf - Stg 1 Inf	#VALUE!	#VALUE!	System Inf - Stg 1 Inf	-33.0%	13.3%
Sys Conc - Stg 2 Conc	0.0%	0.0%	Sys Conc - Stg 2 Conc	0.0%	0.0%	Sys Conc - Stg 2 Conc	0.0%	0.0%
Stg 1 Conc - Stg 2 Inf	0.0%	0.2%	Stg 1 Conc - Stg 2 Inf	-38.3%	26.3%	Stg 1 Conc - Stg 2 Inf	0.0%	0.0%
Sys Perm - Avg Stg Perr	0.0%	0.2%	Sys Perm - Sum Stg Per	-0.7%	1.9%	Sys Perm - Avg Stg Perm	#DIV/0!	#DIV/0!



## Stage Summary

	Stage 1 Influent						Stage 1 Permeate				
WQP	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery			NA	NA	1	NA					
pH	6.6	6.9	6.8	NA	1	6.8 - 6.8	6.4	6.4	NA	1	6.4 - 6.4
Temp	29.0	29.0	29.0	NA	1	29.0 - 29.0	29.0	29.0	NA	1	29.0 - 29.0
Alk	25	54	37	NA	1	37 - 37	17	16	NA	1	16 - 16
TDS	138	401	246	NA	1	246 - 246	33	NA	NA	0	0 - 0
TotHard	86	250	150	NA	1	150 - 150	38	20	NA	1	20 - 20
CaHard	60	85	75	NA	1	75 - 75	33	30	NA	1	30 - 30
Turb	0.14	NA	0.12	NA	1	0.12 - 0.12	0.06	0.07	NA	1	0 - 0
TOC	2.3	7.9	4.5	NA	1	4.5 - 4.5	0.3	0.3	NA	1	0.3 - 0.3
UV254	0.036	0.121	0.070	NA	1	0.070 - 0.070	0.005	0.005	NA	1	0.005 - 0.005
SUVA	1.56	1.53	1.55	NA	1	1.55 - 1.55	1.80	1.80	NA	1	1.80 - 1.80

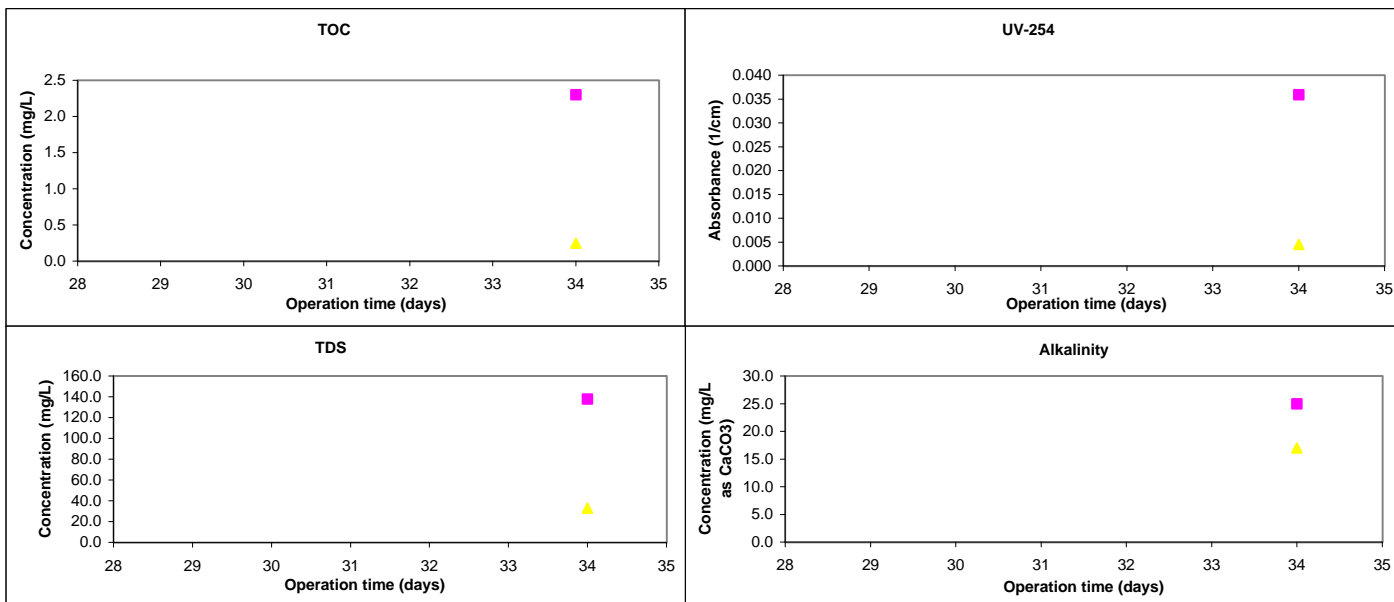
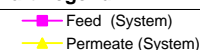
	Stage 2 Influent						Stage 2 Permeate				
WQP	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery			NA	NA	1	NA					
pH	6.6	6.9	6.9	NA	1	6.9 - 6.9	6.4	6.5	NA	1	6.5 - 6.5
Temp	29.0	29.0	29.0	NA	1	29.0 - 29.0	29.0	29.0	NA	1	29.0 - 29.0
Alk	25	54	47	NA	1	47 - 47	17	21	NA	1	21 - 21
TDS	138	401	NA	NA	0	0 - 0	33	NA	NA	0	0 - 0
TotHard	86	250	216	NA	1	216 - 216	38	38	NA	1	38 - 38
CaHard	60	85	80	NA	1	80 - 80	33	35	NA	1	35 - 35
Turb	0.14	NA	0.13	NA	1	0.13 - 0.13	0.06	0.06	NA	1	0 - 0
TOC	2.3	7.9	6.3	NA	1	6.3 - 6.3	0.3	0.6	NA	1	0.6 - 0.6
UV254	0.036	0.121	0.101	NA	1	0.101 - 0.101	0.005	0.005	NA	1	0.005 - 0.005
SUVA	1.56	1.53	1.60	NA	1.00	1.60 - 1.60	1.80	0.75	NA	1.00	0.75 - 0.75

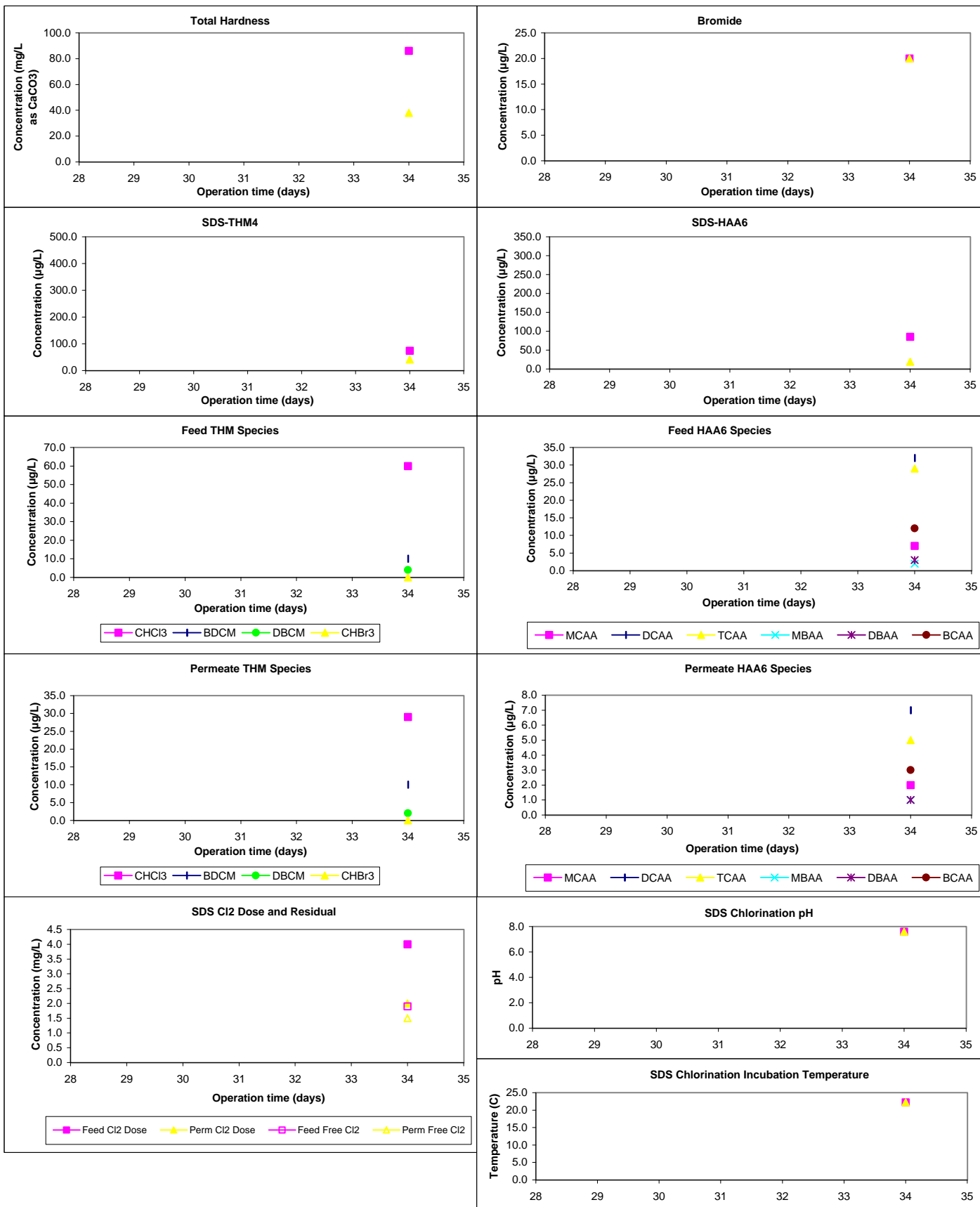
	Stage 3 Influent						Stage 3 Permeate				
WQP	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery											
pH											
Temp											
Alk											
TDS											
TotHard											
CaHard											
Turb											
TOC											
UV254											
SUVA											

## Water Quality Parameter Graphs

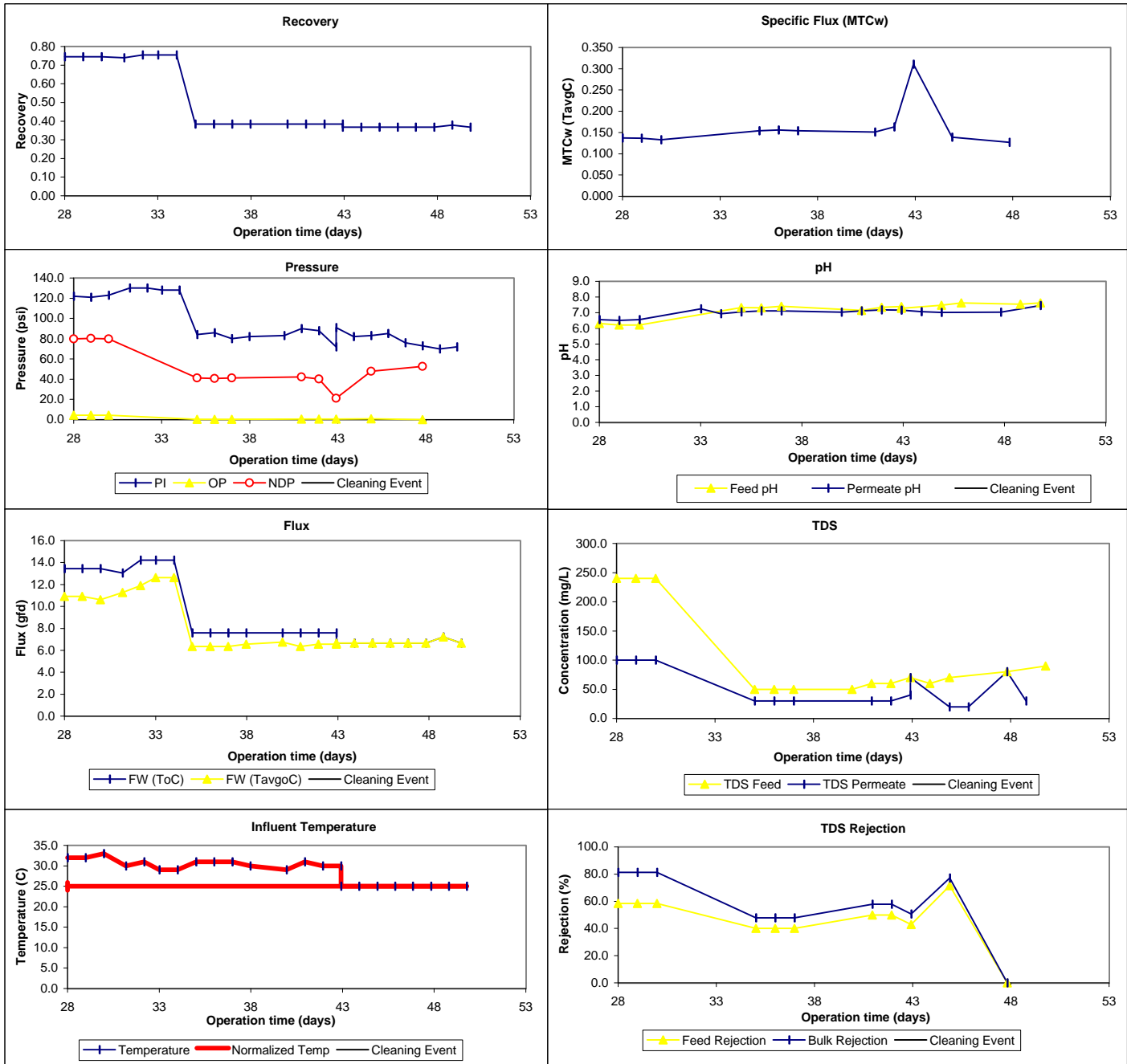
## Chart Legend:



## Water Quality Graphs (Continued)



## Productivity Graphs



## ICR Information

ID / ICR#: FL 6290327 / 311  
 ICR Contact: MIKE BENNETT  
 Phone No.: (813) 231-5254  
 Period: 1/21/98 - 2/9/98 (19 days)

## Membrane Information

Manufacturer: Fluid Systems  
 Trade Name: CALP  
 Membrane Model: 4231LP 4060  
 MWCO: 200 Daltons  
 Element Size: 4' x 60"  
 Element Area: 125.0 ft<sup>2</sup>  
 Design Flux: 26.0 gfd  
 Mfr. NDP: 200.0 psi  
 Mfr. MTC<sub>w</sub>: 0.130 (gfd/psi)  
 Mfr. Temp: 25.0 °C  
 Maximum Flow: 16.0 gpm  
 Minimum Flow: 11.3 gpm  
 Total Width : 19.3 ft  
 Feed Spacer Thickness: 0.0026 ft  
 840 Element Area 330.0 ft<sup>2</sup>  
 840 Purchase Price: NA

## Design Parameters

Norm Temp: 25.0 °C  
 Temp Norm MTC-w: 0.130 TavGC  
 Design Recovery: 0.85  
 Avg Sys Flux F<sub>w</sub>: 14.0 gfd  
 # of Elem in P.V.: 2  
 # Pres Ves in Stg 1: 2  
 # Pres Ves in Stg 2: 1  
 Pres Ves in Stg 3: NA  
 Design Flux: 14.0 gfd  
 Recycle Ratio: 0.28  
 Osmotic P Stage 1: 3.5 psi  
 Osmotic P Stage 2: 4.5 psi  
 Osmotic P Stage 3: NA

## Water Quality Summary

	Feed (System)				Permeate (System)				Concentrate (System)				
Summary	Mean	SD	Count	Min/Max	Mean	SD	Count	Min/Max	Mean	SD	Count	Min/Max	
pH	6.0	0.6	2	5.6 - 6.4	5.7	0.4	2	5.4 - 6.0	6.1	0.7	2	5.6 - 6.6	
Temp	17.5	2.1	2	16.0 - 19.0	21.5	0.7	2	21.0 - 22.0	21.5	0.7	2	21.0 - 22.0	
Alk	24	13	2	15 - 34	8	5	2	4 - 12	46	35	2	21 - 70	
TDS	172	9	2	166 - 178	93	23	2	77 - 109	345	66	2	298 - 391	
TotHard	81	16	2	70 - 92	27	1	2	26 - 28	149	7	2	144 - 154	
CaHard	61	3	2	59 - 64	21	1	2	20 - 21	128	11	2	120 - 136	
Turb	0.14	0.0	2	0.13 - 0.14	0.09	0.0	2	0.09 - 0.09	NA	NA	0	0.00 - 0.00	
Amm	1.15	0.21	2	1.00 - 1.30	1.00	0.00	2	1.00 - 1.00	2.00	NA	1	2.0 - 2.0	
TOC	16.6	1.1	2	15.9 - 17.4	0.8	0.1	2	0.7 - 0.8	46.7	0.6	2	46.3 - 47.1	
UV254	0.737	0.1	2	0.665 - 0.809	0.028	0.0	2	0.025 - 0.032	1.948	0.2	2	1.818 - 2.077	
SUVA	4.42	0.33	2	4.18 - 4.66	3.78	0.27	2	3.59 - 3.97	4.17	0.34	2	3.93 - 4.41	
Bromide	55	64	2	10 - 100	10	0	2	10 - 10					
TOX	956	393	2	678 - 1234	13	0	2	13 - 13					
CHCl3	511.5	321.7	2	284.0 - 739.0	6.5	0.7	2	6.0 - 7.0	Mass Balance Closure Errors (%)				
BDCM	25.5	0.7	2	25.0 - 26.0	2.8	0.4	2	2.5 - 3.0					
DBCM	0.5	0.7	2	0.0 - 1.0	1.0	0.0	2	1.0 - 1.0	WQP	Count	Avg	SD/RD	
CHBr3	0.0	0.0	2	0.0 - 0.0	0.0	0.0	2	0.0 - 0.0	Alk	2	-38	29	
THM4	537.5	321.7	2	310.0 - 765.0	10.3	0.4	2	10.0 - 10.5	TDS	2	5	17	
MCAA	61.1	12.6	2	52.3 - 70.0	4.0	1.4	2	3.0 - 5.0	TotHard	2	-31	27	
DCAA	816.0	132.9	2	722.0 - 910.0	18.8	6.0	2	14.5 - 23.0	CaHard	2	-7	2	
TCAA	1610.5	214.3	2	1459.0 - 1762.0	11.3	8.1	2	5.5 - 17.0	Turb	0	n/a	n/a	
MBAA	2.8	0.4	2	2.5 - 3.0	4.3	0.4	2	4.0 - 4.5	Amm	1	8	n/a	
DBAA	1.0	0.0	2	1.0 - 1.0	0.5	0.7	2	0.0 - 1.0	TOC	2	2	3	
BCAA	19.0	1.4	2	18.0 - 20.0	7.8	1.8	2	6.5 - 9.0	UV254	2	-5	4	
TBAA	NA	NA	0	NA	NA	NA	0	NA	TDS				
CDBAA	NA	NA	0	NA	NA	NA	0	NA					
DCBAA	NA	NA	0	NA	NA	NA	0	NA	Comments:				
HAA5	2491.4	360.1	2	2236.8 - 2746.0	38.8	15.9	2	27.5 - 50.0					
HAA6	2510.4	361.5	2	2254.8 - 2766.0	46.5	17.7	2	34.0 - 59.0					
HAA9	NA	NA	0	NA	NA	NA	0	NA					
SDS Conditions					Pretreatment Information								
WQP	Avg	SD	Count	Min - Max	Process	Description						Scale	
Res (0)	1.88	0.25	4	1.50 - 2.00	RAW WATER HILLSBOROUGH								
Temp (°C)	22.1	0.1	4	22.0 - 22.1	ZENON ULTRAFILTRATION	ZENON ZEEWEED UNIT						PILOT SCALE	
pH (unit)	7.6	0.0	4	7.6 - 7.6	5 MICRON FILTER	PARTICLE REMOVAL						PILOT SCALE	
Time (hr)	48.0	0.0	4	48.0 - 48.0	HYPERSPERSE AF200	ANTISCALENT						PILOT SCALE	
					HCL ADDITION	pH 4.5-6.5						PILOT SCALE	
					NAOCL + NH4CL ADDITION AMINE .5-2.0 PPM RES.								PILOT SCALE

## Mass Balance Errors

Pressure	RPD	SD	Flow	RPD	SD	TDS	RPD	SD
System Inf - Stg 1 Inf	0.0%	0.0%	System Inf - Stg 1 Inf	0.0%	0.0%	System Inf - Stg 1 Inf	-28.6%	3.5%
Sys Conc - Stg 2 Conc	0.0%	0.0%	Sys Conc - Stg 2 Conc	0.0%	0.0%	Sys Conc - Stg 2 Conc	#DIV/0!	#DIV/0!
Stg 1 Conc - Stg 2 Inf	0.0%	0.0%	Stg 1 Conc - Stg 2 Inf	0.0%	0.0%	Stg 1 Conc - Stg 2 Inf	#DIV/0!	#DIV/0!
Sys Perm - Avg Stg Perr	0.0%	0.0%	Sys Perm - Sum Stg Per	0.0%	0.0%	Sys Perm - Avg Stg Perm	#DIV/0!	#DIV/0!

## Stage Summary

WQP	Stage 1 Influent						Stage 1 Permeate				
	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery			0.43	0.00	2	0.43 - 0.43					
pH	6.0	6.1	6.0	0.6	2	5.6 - 6.4	5.7	5.7	0.4	2	5.5 - 6.0
Temp	17.5	21.5	21.5	0.7	2	21.0 - 22.0	21.5	21.5	0.7	2	21.0 - 22.0
Alk	24	46	30	18	2	17 - 42	8	8	4	2	5 - 10
TDS	172	345	215	0	2	215 - 215	93	51	53	2	13 - 88
TotHard	81	149	98	11	2	90 - 106	27	26	0	2	26 - 26
CaHard	61	128	79	6	2	75 - 83	21	18	1	2	18 - 19
Turb	0.14	NA	0.16	0	2	0.15 - 0.17	0.09	0.09	0.03	2	0 - 0
TOC	16.6	46.7	20.6	6.6	2	15.9 - 25.2	0.8	1.0	0.1	2	0.9 - 1.1
UV254	0.737	1.948	0.924	0.365	2	0.665 - 1.182	0.028	0.032	0.005	2	0.029 - 0.035
SUVA	4.42	4.17	4.44	0.36	2	4.18 - 4.69	3.78	3.32	0.84	2	2.72 - 3.91

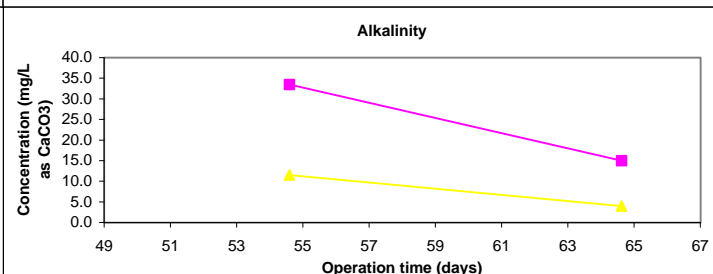
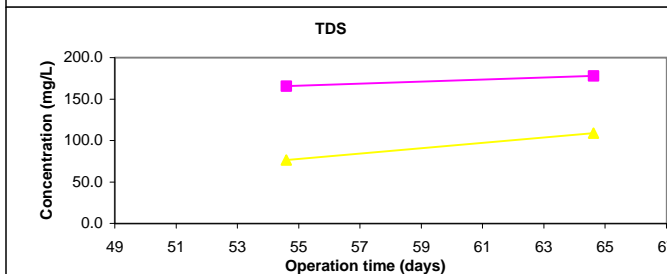
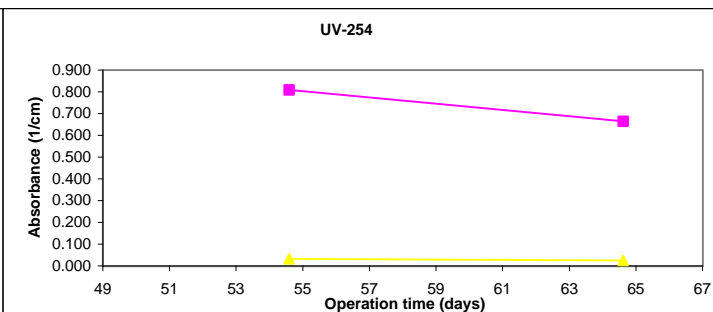
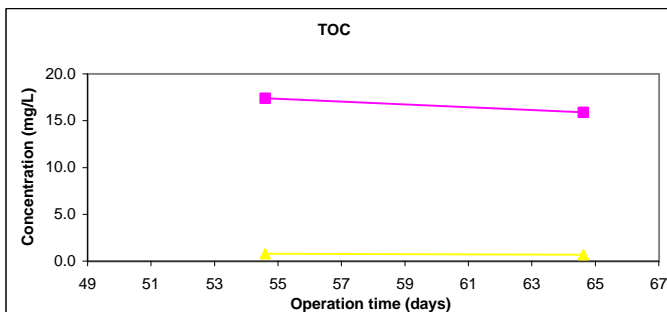
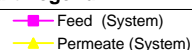
WQP	Stage 2 Influent						Stage 2 Permeate				
	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery			0.38	0.00	2	0.38 - 0.38					
pH	6.0	6.1	6.0	0.7	2	5.5 - 6.5	5.7	5.7	0.5	2	5.4 - 6.0
Temp	17.5	21.5	21.5	0.7	2	21.0 - 22.0	21.5	21.5	0.7	2	21.0 - 22.0
Alk	24	46	36	28	2	16 - 55	8	8	5	2	5 - 12
TDS	172	345	305	NA	1	305 - 305	93	87	12	2	78 - 95
TotHard	81	149	126	20	2	112 - 140	27	29	4	2	26 - 31
CaHard	61	128	103	8	2	98 - 109	21	21	2	2	20 - 23
Turb	0.14	NA	0.24	0	2	0.22 - 0.26	0.09	0.08	0.00	2	0 - 0
TOC	16.6	46.7	33.8	1.8	2	32.5 - 35.1	0.8	0.3	0.0	2	0.3 - 0.3
UV254	0.737	1.948	1.509	0.222	2	1.353 - 1.666	0.028	0.013	0.001	2	0.012 - 0.013
SUVA	4.42	4.17	4.45	0.41	2.00	4.16 - 4.75	3.78	5.06	0.25	2.00	4.88 - 5.24

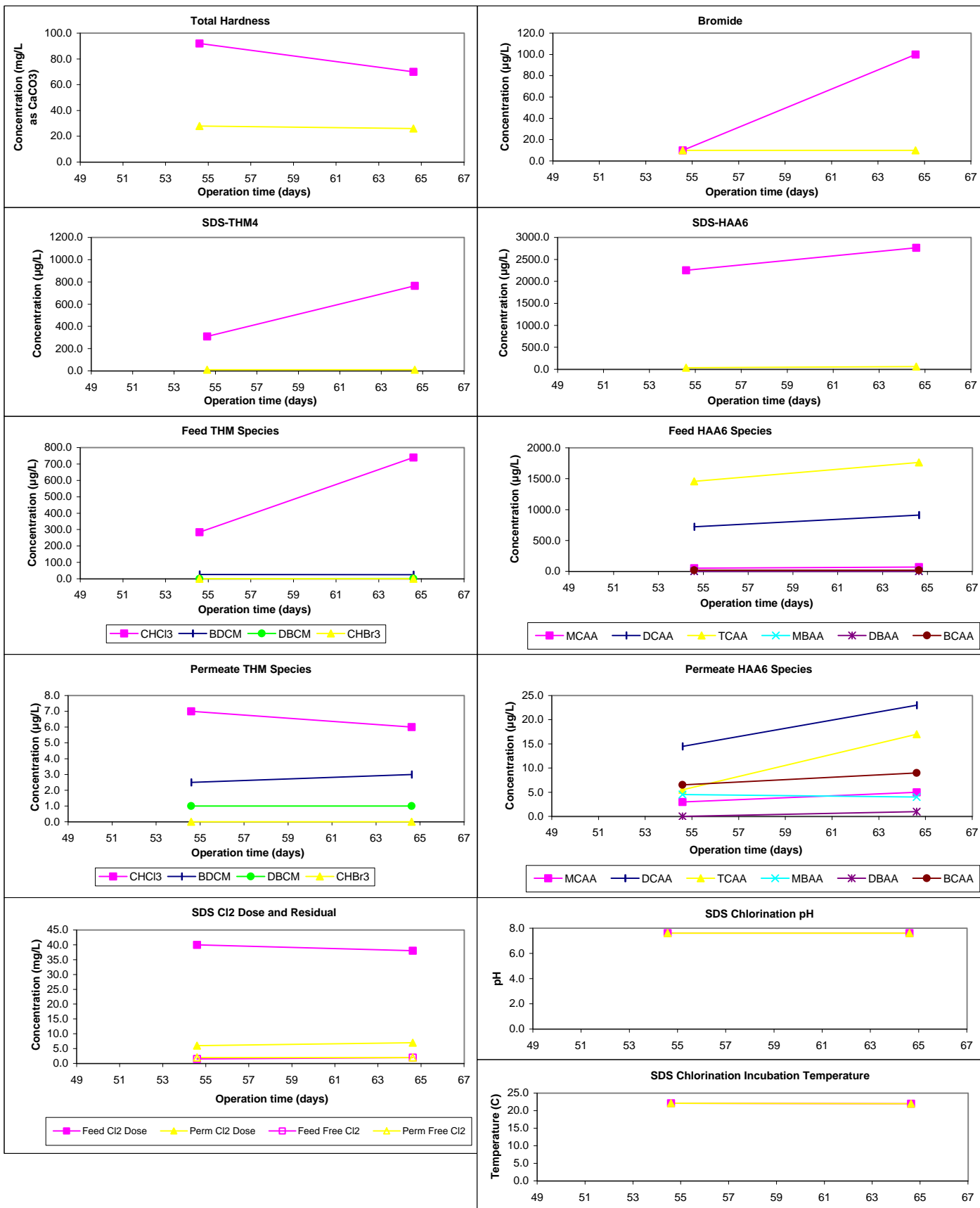
WQP	Stage 3 Influent						Stage 3 Permeate				
	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery											
pH											
Temp											
Alk											
TDS											
TotHard											
CaHard											
Turb											
TOC											
UV254											
SUVA											

## Water Quality Parameter Graphs

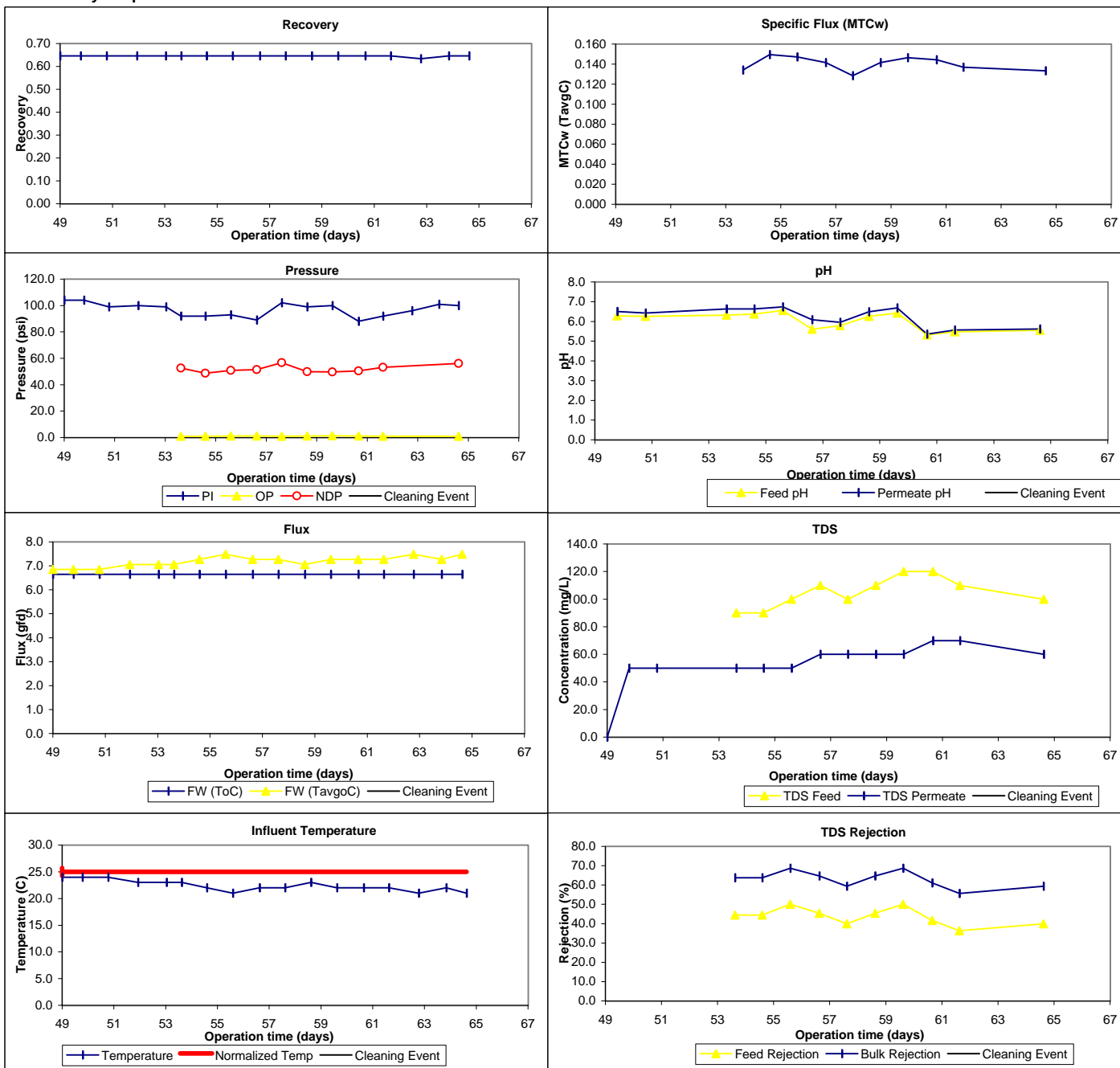
## Chart Legend:



## Water Quality Graphs (Continued)



## Productivity Graphs



## ICR Information

ID / ICR#: FL 6290327 / 311  
 ICR Contact: MIKE BENNETT  
 Phone No.: (813) 231-5254  
 Period: 2/11/98 - 4/27/98 (75 days)

## Membrane Information

Manufacturer: Fluid Systems  
 Trade Name: CALP  
 Membrane Model: 4231LP 4060  
 MWCO: 200 Daltons  
 Element Size: 4' x 60"  
 Element Area: 125.0 ft<sup>2</sup>  
 Design Flux: 26.0 gfd  
 Mfr. NDP: 200.0 psi  
 Mfr. MTC<sub>w</sub>: 0.130 (gfd/psi)  
 Mfr. Temp: 25.0 °C  
 Maximum Flow: 16.0 gpm  
 Minimum Flow: 11.3 gpm  
 Total Width : 19.3 ft  
 Feed Spacer Thickness: 0.0026 ft  
 840 Element Area 330.0 ft<sup>2</sup>  
 840 Purchase Price: NA

## Design Parameters

Norm Temp: 25.0 °C  
 Temp Norm MTC-w: 0.130 TavGC  
 Design Recovery: 0.85  
 Avg Sys Flux F<sub>w</sub>: 14.0 gfd  
 # of Elem in P.V.: 2  
 # Pres Ves in Stg 1: 2  
 # Pres Ves in Stg 2: 1  
 Pres Ves in Stg 3: NA  
 Design Flux: 14.0 gfd  
 Recycle Ratio: 0.43  
 Osmotic P Stage 1: 3.5 psi  
 Osmotic P Stage 2: 4.5 psi  
 Osmotic P Stage 3: NA

## Water Quality Summary

Summary	Feed (System)				Permeate (System)				Concentrate (System)			
	Mean	SD	Count	Min/Max	Mean	SD	Count	Min/Max	Mean	SD	Count	Min/Max
pH	4.4	2.9	4	0.1 - 6.0	5.6	0.2	5	5.2 - 5.8	6.3	0.2	5	6.2 - 6.6
Temp	19.8	1.5	5	18.0 - 22.0	25.8	0.8	5	25.0 - 27.0	25.8	0.8	5	25.0 - 27.0
Alk	24	15	5	15 - 51	8	4	5	6 - 16	78	77	5	34 - 215
TDS	173	71	5	96 - 279	77	33	5	32 - 112	503	271	5	303 - 972
TotHard	73	30	5	48 - 118	26	8	5	21 - 40	226	145	5	126 - 480
CaHard	56	22	5	38 - 88	20	8	5	15 - 33	175	109	5	98 - 366
Turb	0.14	0.0	5	0.13 - 0.16	0.09	0.0	5	0.06 - 0.11	NA	NA	0	0.00 - 0.00
Amm	0.77	0.75	5	0.00 - 1.70	0.84	0.52	5	0.00 - 1.32	1.47	0.85	5	0.2 - 2.6
TOC	14.2	0.7	5	13.5 - 15.1	0.5	0.4	5	0.3 - 1.1	58.0	20.9	5	30.3 - 77.4
UV254	0.629	0.1	5	0.536 - 0.681	0.029	0.0	5	0.014 - 0.043	2.733	0.9	5	1.718 - 3.500
SUVA	4.44	0.27	5	3.97 - 4.68	6.69	2.77	5	3.90 - 10.80	4.81	0.56	5	4.30 - 5.67
Bromide	52	49	5	10 - 130	34	54	5	10 - 130				
TOX	779	130	5	668 - 1002	46	30	5	13 - 91				
CHCl3	977.7	107.9	5	857.0 - 1136.5	43.4	35.8	5	11.0 - 100.0	Mass Balance			
BDCM	29.7	13.1	5	17.0 - 45.5	12.0	2.2	5	9.0 - 15.0	Closure Errors (%)			
DBCM	0.4	0.5	5	0.0 - 1.0	4.2	2.5	5	2.0 - 8.0	WQP	Count	Avg	SD/RD
CHBr3	0.0	0.0	5	0.0 - 0.0	0.0	0.0	5	0.0 - 0.0	Alk	5	-26	30
THM4	1007.8	114.4	5	881.0 - 1183.0	59.6	33.9	5	25.0 - 113.0	TDS	5	-7	27
MCAA	61.6	21.1	5	38.0 - 92.0	0.0	0.0	5	0.0 - 0.0	TotHard	5	-13	12
DCAA	630.9	161.5	5	463.5 - 827.0	24.2	14.5	5	7.0 - 43.0	CaHard	5	-13	10
TCAA	1250.2	403.4	5	861.0 - 1795.0	33.0	24.7	5	8.0 - 61.0	Turb	0	n/a	n/a
MBAA	3.8	2.4	5	1.0 - 7.0	0.0	0.0	5	0.0 - 0.0	Amm	3	-8	62
DBAA	0.2	0.4	5	0.0 - 1.0	0.7	1.0	5	0.0 - 2.0	TOC	2	-16	6
BCAA	11.9	2.4	5	9.0 - 15.5	7.0	1.2	5	5.0 - 8.0	UV254	5	-11	9
TBAA	NA	NA	0	NA	NA	NA	0	NA	TDS <sub>t</sub>	42	-5	39
CDBAA	NA	NA	0	NA	NA	NA	0	NA				
DCBAA	NA	NA	0	NA	NA	NA	0	NA	Comments:			
HAA5	1946.7	552.6	5	1400.5 - 2683.0	57.9	38.1	5	16.5 - 104.0				
HAA6	1958.6	552.2	5	1416.0 - 2695.0	64.9	38.7	5	21.5 - 111.0				
HAA9	NA	NA	0	NA	NA	NA	0	NA				
SDS Conditions					Pretreatment Information							
WQP	Avg	SD	Count	Min - Max	Process	Description						Scale
Res (0)	2.16	0.92	10	0.10 - 3.50	ZENON ZEEWEED ULTRAFIL <sup>®</sup> ULTRAFILTRATION							PILOT SCALE
Temp (°C)	22.2	0.0	10	22.2 - 22.2	5 MICRON FILTER			PARTICLE REMOVAL			PILOT SCALE	
pH (unit)	7.6	0.0	10	7.6 - 7.6	HYPERSPERSE AF200			ANTISCALANT			PILOT SCALE	
Time (hr)	48.0	0.0	10	48.0 - 48.0	HCL ADDITION			pH 4.5-6.5			PILOT SCALE	
					NAOCL + NH4CL ADDITION			MONOCHLORAMINE .5-2.0 PPM RES.			PILOT SCALE	

## Mass Balance Errors

Pressure	RPD	SD	Flow	RPD	SD	TDS	RPD	SD
System Inf - Stg 1 Inf	0.0%	0.0%	System Inf - Stg 1 Inf	0.0%	0.0%	System Inf - Stg 1 Inf	-40.0%	55.8%
Sys Conc - Stg 2 Conc	0.0%	0.0%	Sys Conc - Stg 2 Conc	0.0%	0.0%	Sys Conc - Stg 2 Conc	0.0%	0.0%
Stg 1 Conc - Stg 2 Inf	0.0%	0.0%	Stg 1 Conc - Stg 2 Inf	0.0%	0.0%	Stg 1 Conc - Stg 2 Inf	#DIV/0!	#DIV/0!
Sys Perm - Avg Stg Perr	0.0%	0.0%	Sys Perm - Sum Stg Per	0.0%	0.0%	Sys Perm - Avg Stg Perm	0.0%	7.0%



## Stage Summary

	Stage 1 Influent						Stage 1 Permeate				
WQP	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery			0.51	0.07	5	0.43 - 0.57					
pH	4.4	6.3	6.1	0.2	5	5.8 - 6.4	5.6	5.6	0.2	5	5.2 - 5.8
Temp	19.8	25.8	25.2	1.9	5	22.0 - 27.0	25.8	25.2	1.9	5	22.0 - 27.0
Alk	24	78	46	47	5	22 - 129	8	10	5	5	6 - 16
TDS	173	503	311	169	5	189 - 603	77	74	40	5	41 - 134
TotHard	73	226	140	92	5	76 - 302	26	28	9	5	19 - 40
CaHard	56	175	100	74	5	34 - 225	20	17	8	5	7 - 30
Turb	0.14	NA	0.20	0	5	0.15 - 0.25	0.09	0.09	0.02	5	0 - 0
TOC	14.2	58.0	34.7	11.3	5	18.6 - 44.8	0.5	0.9	0.5	5	0.3 - 1.4
UV254	0.629	2.733	1.586	0.502	5	1.009 - 1.984	0.029	0.034	0.015	5	0.016 - 0.050
SUVA	4.44	4.81	4.62	0.60	5	3.88 - 5.43	6.69	4.11	1.27	5	3.29 - 6.36

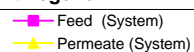
	Stage 2 Influent						Stage 2 Permeate				
WQP	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery			0.55	0.16	5	0.37 - 0.67					
pH	4.4	6.3	6.3	0.2	5	6.0 - 6.5	5.6	5.6	0.2	5	5.2 - 5.8
Temp	19.8	25.8	25.2	1.9	5	22.0 - 27.0	25.8	25.2	1.9	5	22.0 - 27.0
Alk	24	78	63	62	5	27 - 173	8	8	5	5	5 - 18
TDS	173	503	398	205	5	251 - 756	77	79	34	5	50 - 126
TotHard	73	226	166	129	5	53 - 384	26	29	10	5	22 - 46
CaHard	56	175	140	80	5	80 - 280	20	22	9	5	18 - 38
Turb	0.14	NA	0.23	0	5	0.17 - 0.30	0.09	0.09	0.02	5	0 - 0
TOC	14.2	58.0	45.2	15.6	5	24.3 - 62.6	0.5	0.3	0.2	5	0.3 - 0.7
UV254	0.629	2.733	2.132	0.673	5	1.391 - 2.740	0.029	0.032	0.044	5	0.005 - 0.110
SUVA	4.44	4.81	4.80	0.62	5.00	4.12 - 5.72	6.69	11.68	18.05	5.00	1.80 - 43.84

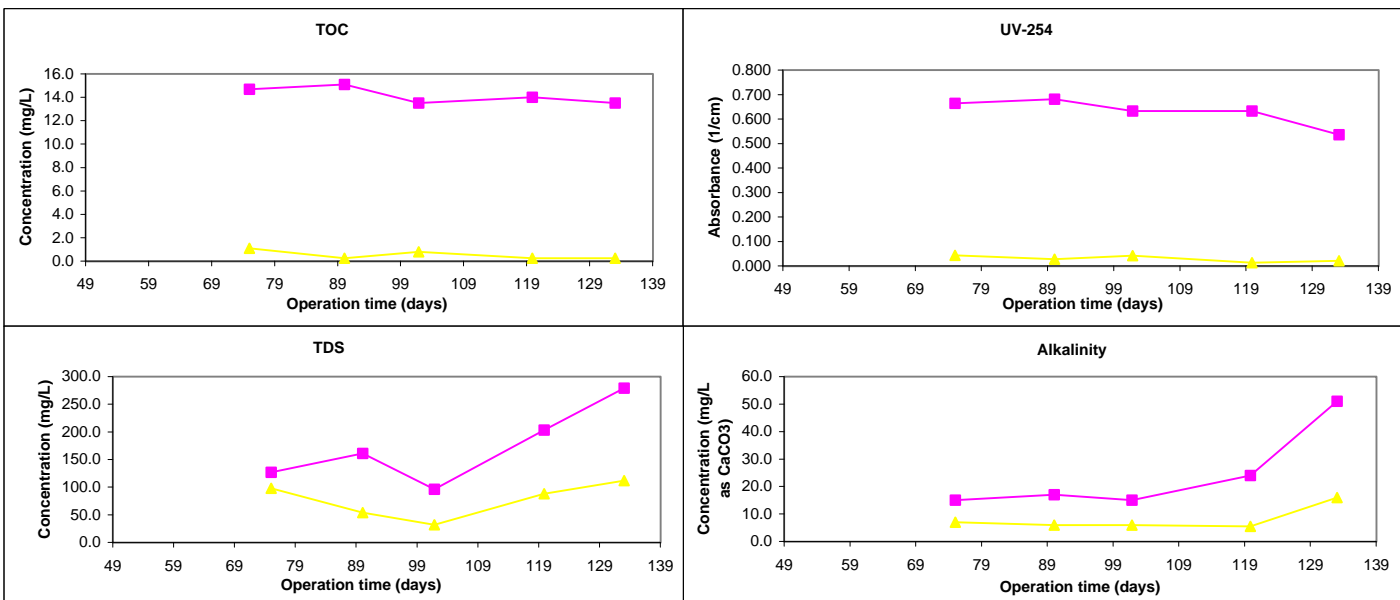
	Stage 3 Influent						Stage 3 Permeate				
WQP	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery											
pH											
Temp											
Alk											
TDS											
TotHard											
CaHard											
Turb											
TOC											
UV254											
SUVA											

This was only a two stage study.

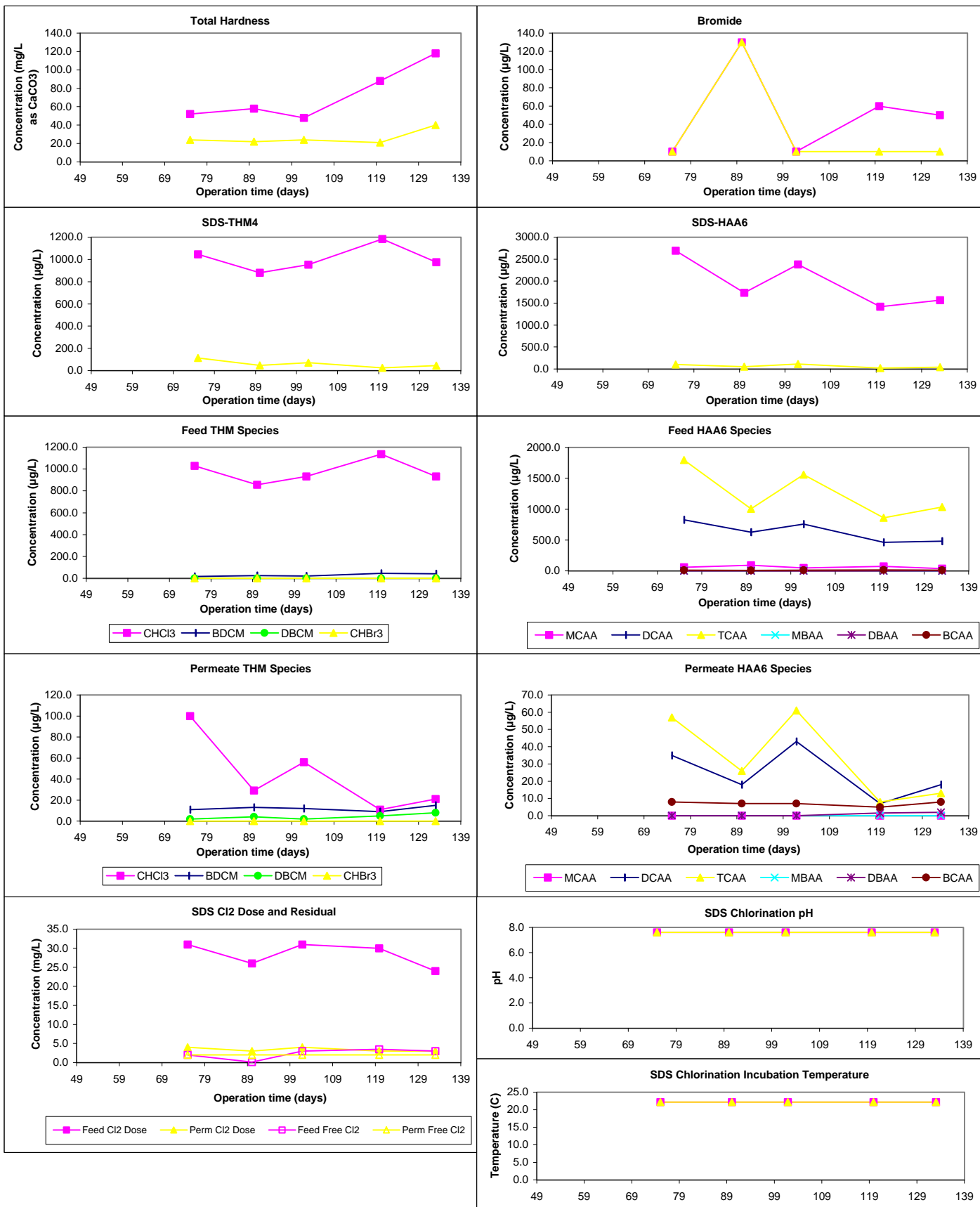
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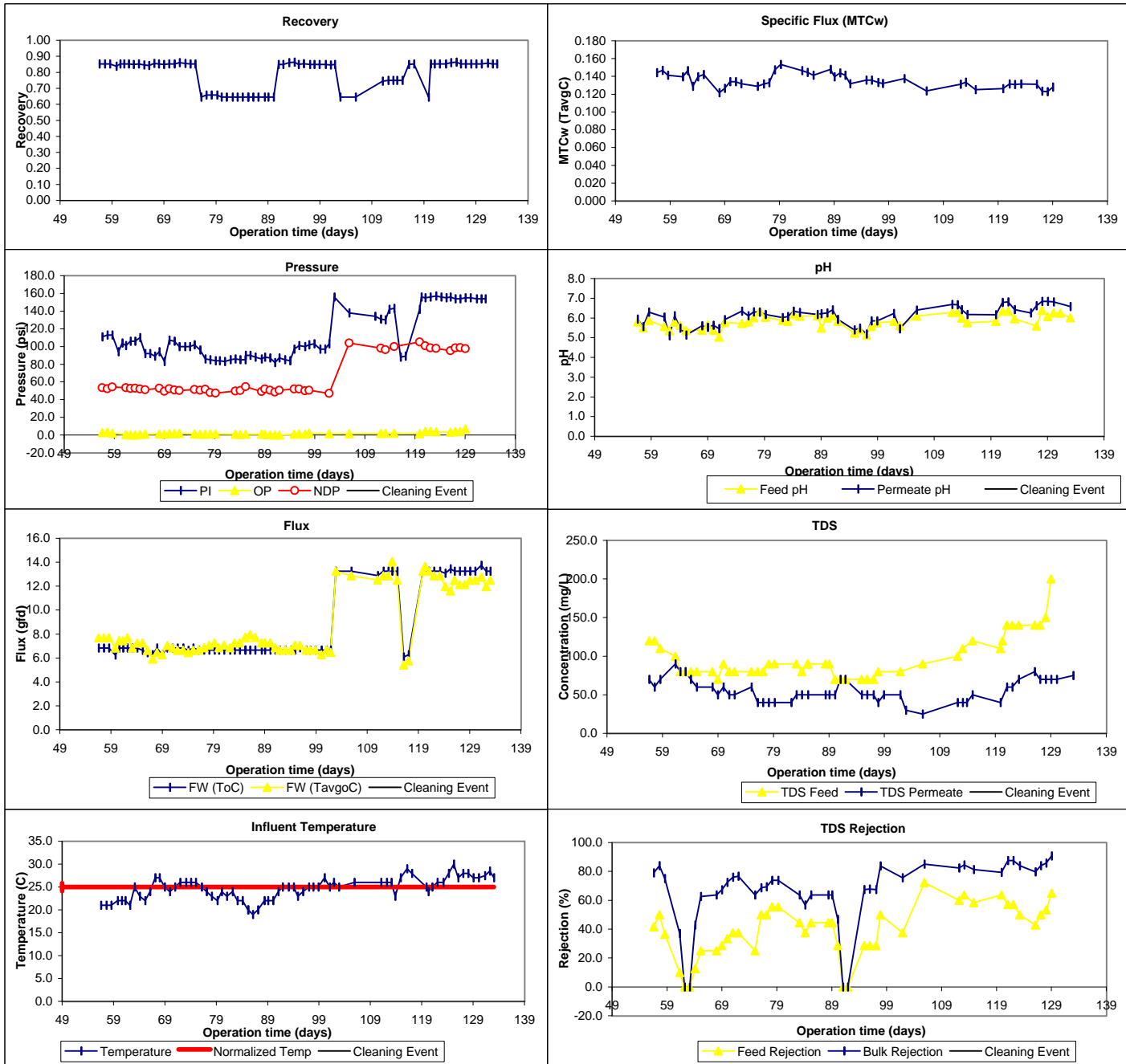
## Water Quality Parameter Graphs



## Water Quality Graphs (Continued)



## Productivity Graphs



## ICR Information

ID / ICR#: FL 6290327 / 311  
 ICR Contact: MIKE BENNETT  
 Phone No.: (813) 231-5254  
 Period: 4/28/98 - 7/20/98 (83 days)

## Membrane Information

Manufacturer: Fluid Systems  
 Trade Name: CALP  
 Membrane Model: 4231LP 4060  
 MWCO: 200 Daltons  
 Element Size: 4' x 60"  
 Element Area: 125.0 ft<sup>2</sup>  
 Design Flux: 26.0 gfd  
 Mfr. NDP: 200.0 psi  
 Mfr. MTC<sub>w</sub>: 0.130 (gfd/psi)  
 Mfr. Temp: 25.0 °C  
 Maximum Flow: 16.0 gpm  
 Minimum Flow: 11.3 gpm  
 Total Width : 19.3 ft  
 Feed Spacer Thickness: 0.0026 ft  
 840 Element Area 330.0 ft<sup>2</sup>  
 840 Purchase Price: NA

## Design Parameters

Norm Temp: 25.0 °C  
 Temp Norm MTC-w: 0.130 TavGC  
 Design Recovery: 0.85  
 Avg Sys Flux F<sub>w</sub>: 14.0 gfd  
 # of Elem in P.V.: 2  
 # Pres Ves in Stg 1: 2  
 # Pres Ves in Stg 2: 1  
 Pres Ves in Stg 3: NA  
 Design Flux: 14.0 gfd  
 Recycle Ratio: 0.43  
 Osmotic P Stage 1: 3.5 psi  
 Osmotic P Stage 2: 4.5 psi  
 Osmotic P Stage 3: NA

## Water Quality Summary

Summary	Feed (System)				Permeate (System)				Concentrate (System)			
	Mean	SD	Count	Min/Max	Mean	SD	Count	Min/Max	Mean	SD	Count	Min/Max
pH	5.9	0.6	4	5.3 - 6.6	5.7	0.5	5	5.1 - 6.3	6.2	0.8	5	5.0 - 7.0
Temp	27.4	1.5	5	25.0 - 29.0	34.2	1.5	5	32.0 - 36.0	34.2	1.5	5	32.0 - 36.0
Alk	47	28	5	9 - 85	23	14	5	4 - 41	137	105	5	5 - 290
TDS	338	60	5	295 - 435	220	52	5	171 - 285	860	166	5	644 - 1042
TotHard	165	16	5	140 - 185	79	21	5	52 - 100	377	88	5	282 - 500
CaHard	136	10	5	120 - 145	61	17	5	45 - 80	382	114	5	270 - 550
Turb	0.13	0.0	5	0.10 - 0.16	0.09	0.0	5	0.08 - 0.11	NA	NA	0	0.00 - 0.00
Amm	1.11	0.24	5	1.00 - 1.54	0.84	0.48	5	0.00 - 1.20	1.78	0.44	5	1.0 - 2.0
TOC	5.7	3.2	5	2.9 - 10.7	0.4	0.1	5	0.3 - 0.5	18.7	8.8	5	7.4 - 29.5
UV254	0.207	0.1	5	0.082 - 0.436	0.019	0.0	5	0.016 - 0.022	6.416	12.9	5	1.207 - 29.500
SUVA	3.48	0.45	5	2.84 - 4.08	5.98	2.06	5	3.12 - 7.80	23.10	43.00	5	2.79 - 100.00
Bromide	26	22	5	10 - 50	10	0	5	10 - 10				
TOX	325	223	5	119 - 628	13	0	5	13 - 13				
CHCl3	371.2	304.4	5	74.0 - 845.0	11.8	6.6	5	6.0 - 20.0	Mass Balance			
BDCM	142.1	222.6	5	31.0 - 540.0	11.7	4.6	5	7.0 - 18.0	Closure Errors (%)			
DBCM	3.4	1.5	5	1.0 - 5.0	8.9	1.9	5	6.0 - 11.0	WQP	Count	Avg	SD/RD
CHBr3	0.0	0.0	5	0.0 - 0.0	1.1	0.7	5	0.0 - 2.0	Alk	5	-51	119
THM4	516.7	414.2	5	110.0 - 1023.0	33.5	12.5	5	20.0 - 50.0	TDS	5	9	29
MCAA	11.5	15.3	5	0.0 - 38.0	0.0	0.0	5	0.0 - 0.0	TotHard	5	-25	41
DCAA	150.7	98.3	5	43.0 - 292.0	8.2	3.2	5	6.0 - 13.0	CaHard	5	0	9
TCAA	163.9	150.9	5	41.0 - 408.0	4.9	3.5	5	2.0 - 10.0	Turb	0	n/a	n/a
MBAA	1.9	1.2	5	1.0 - 4.0	0.0	0.0	5	0.0 - 0.0	Amm	4	34	32
DBAA	0.0	0.0	5	0.0 - 0.0	2.8	0.8	5	2.0 - 4.0	TOC	2	-39	0
BCAA	12.5	1.7	5	10.0 - 14.0	6.1	1.7	5	5.0 - 9.0	UV254	5	17	44
TBAA	NA	NA	0	NA	NA	NA	0	NA	TDS	48	-8	12
CDBAA	NA	NA	0	NA	NA	NA	0	NA				
DCBAA	NA	NA	0	NA	NA	NA	0	NA				
HAA5	328.0	262.3	5	85.0 - 740.0	15.9	6.6	5	11.0 - 25.0	Comments:			
HAA6	340.5	263.7	5	95.0 - 754.0	22.0	7.3	5	16.0 - 30.0				
HAA9	NA	NA	0	NA	NA	NA	0	NA				
SDS Conditions					Pretreatment Information							
WQP	Avg	SD	Count	Min - Max	Process		Description		Scale			
Res (0)	1.90	0.99	10	1.00 - 4.00	MEMCOR DIRECTFLOW		MICROFILTRATION		PILOT SCALE			
Temp (°C)	22.2	0.0	10	22.2 - 22.2	5 MICRON FILTER		PARTICLE REMOVAL		PILOT SCALE			
pH (unit)	7.6	0.0	10	7.6 - 7.6	HYPERSPERSE AF200		ANTISCALANT		PILOT SCALE			
Time (hr)	48.0	0.0	10	48.0 - 48.0	HCL ADDITION		pH 4.5-6.5		PILOT SCALE			
					NAOCL + NH4CL ADDITION		MONOCHLORAMINE .5-2.0 PPM RES.		PILOT SCALE			

## Mass Balance Errors

Pressure	RPD	SD	Flow	RPD	SD	TDS	RPD	SD
System Inf - Stg 1 Inf	0.0%	0.0%	System Inf - Stg 1 Inf	0.0%	0.0%	System Inf - Stg 1 Inf	-44.7%	16.6%
Sys Conc - Stg 2 Conc	0.0%	0.0%	Sys Conc - Stg 2 Conc	0.0%	0.0%	Sys Conc - Stg 2 Conc	0.0%	0.0%
Stg 1 Conc - Stg 2 Inf	0.0%	0.0%	Stg 1 Conc - Stg 2 Inf	0.0%	0.0%	Stg 1 Conc - Stg 2 Inf	0.0%	0.0%
Sys Perm - Avg Stg Perm	12.9%	19.8%	Sys Perm - Sum Stg Per	0.0%	0.0%	Sys Perm - Avg Stg Perm	-4.0%	20.9%

## Stage Summary

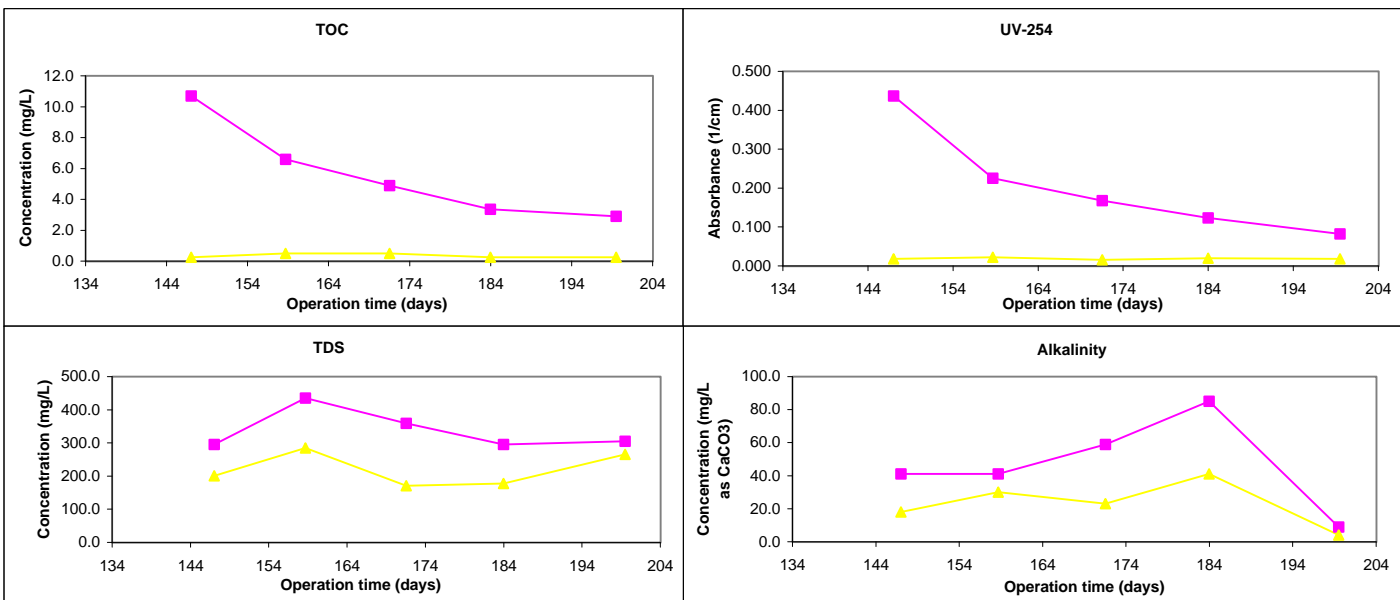
WQP	Stage 1 Influent						Stage 1 Permeate				
	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery			<b>0.50</b>	<b>0.07</b>	<b>5</b>	<b>0.43 - 0.57</b>					
pH	5.9	6.2	6.0	0.7	5	4.9 - 6.8	5.7	5.7	0.5	5	5.0 - 6.3
Temp	27.4	34.2	34.2	1.5	5	32.0 - 36.0	34.2	34.2	1.5	5	32.0 - 36.0
Alk	47	137	91	69	5	7 - 194	23	21	13	5	6 - 37
<b>TDS</b>	<b>338</b>	<b>860</b>	<b>569</b>	<b>117</b>	<b>5</b>	<b>394 - 695</b>	<b>220</b>	<b>282</b>	<b>190</b>	<b>5</b>	<b>166 - 613</b>
TotHard	165	377	286	88	5	184 - 410	79	77	18	5	60 - 98
CaHard	136	382	244	89	5	155 - 375	61	62	13	5	48 - 75
Turb	0.13	NA	0.24	0	5	0.12 - 0.37	0.09	0.10	0.01	5	0 - 0
<b>TOC</b>	<b>5.7</b>	<b>18.7</b>	<b>12.9</b>	<b>6.3</b>	<b>5</b>	<b>4.4 - 20.9</b>	<b>0.4</b>	<b>0.3</b>	<b>0.2</b>	<b>5</b>	<b>0.3 - 0.6</b>
UV254	0.207	<b>6.416</b>	0.460	0.231	5	0.120 - 0.698	0.019	0.016	0.005	5	0.012 - 0.022
SUVA	3.48	<b>23.10</b>	3.49	0.57	5	2.74 - 4.20	5.98	5.52	1.60	5	3.73 - 8.04
WQP	Stage 2 Influent						Stage 2 Permeate				
	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery			<b>0.51</b>	<b>0.14</b>	<b>5</b>	<b>0.38 - 0.65</b>					
pH	5.9	6.2	6.2	0.7	5	5.1 - 6.9	5.7	5.7	0.6	5	4.9 - 6.4
Temp	27.4	34.2	34.2	1.5	5	32.0 - 36.0	34.2	34.2	1.5	5	32.0 - 36.0
Alk	47	137	114	87	5	5 - 242	23	25	15	5	<b>6 - 48</b>
<b>TDS</b>	<b>338</b>	<b>860</b>	<b>661</b>	<b>232</b>	<b>5</b>	<b>316 - 877</b>	<b>220</b>	<b>338</b>	<b>225</b>	<b>5</b>	<b>201 - 730</b>
TotHard	165	377	370	133	5	254 - 586	79	89	26	5	58 - 115
CaHard	136	382	311	102	5	190 - 458	61	74	16	5	55 - 90
Turb	0.13	NA	0.20	0	5	0.17 - 0.22	0.09	0.09	0.01	5	0 - 0
<b>TOC</b>	<b>5.7</b>	<b>18.7</b>	<b>16.2</b>	<b>7.6</b>	<b>5</b>	<b>5.8 - 26.6</b>	<b>0.4</b>	<b>0.3</b>	<b>0.0</b>	<b>5</b>	<b>0.3 - 0.3</b>
UV254	0.207	<b>6.416</b>	0.603	0.314	5	0.160 - 0.977	0.019	0.014	0.003	5	0.011 - 0.019
SUVA	3.48	<b>23.10</b>	3.59	0.54	5.00	2.76 - 4.20	5.98	5.49	1.35	5.00	4.44 - 7.68
WQP	Stage 3 Influent						Stage 3 Permeate				
	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery											
pH											
Temp											
Alk											
<b>TDS</b>											
TotHard											
CaHard											
Turb											
<b>TOC</b>											
UV254											
SUVA											

This was **only** a two stage study.

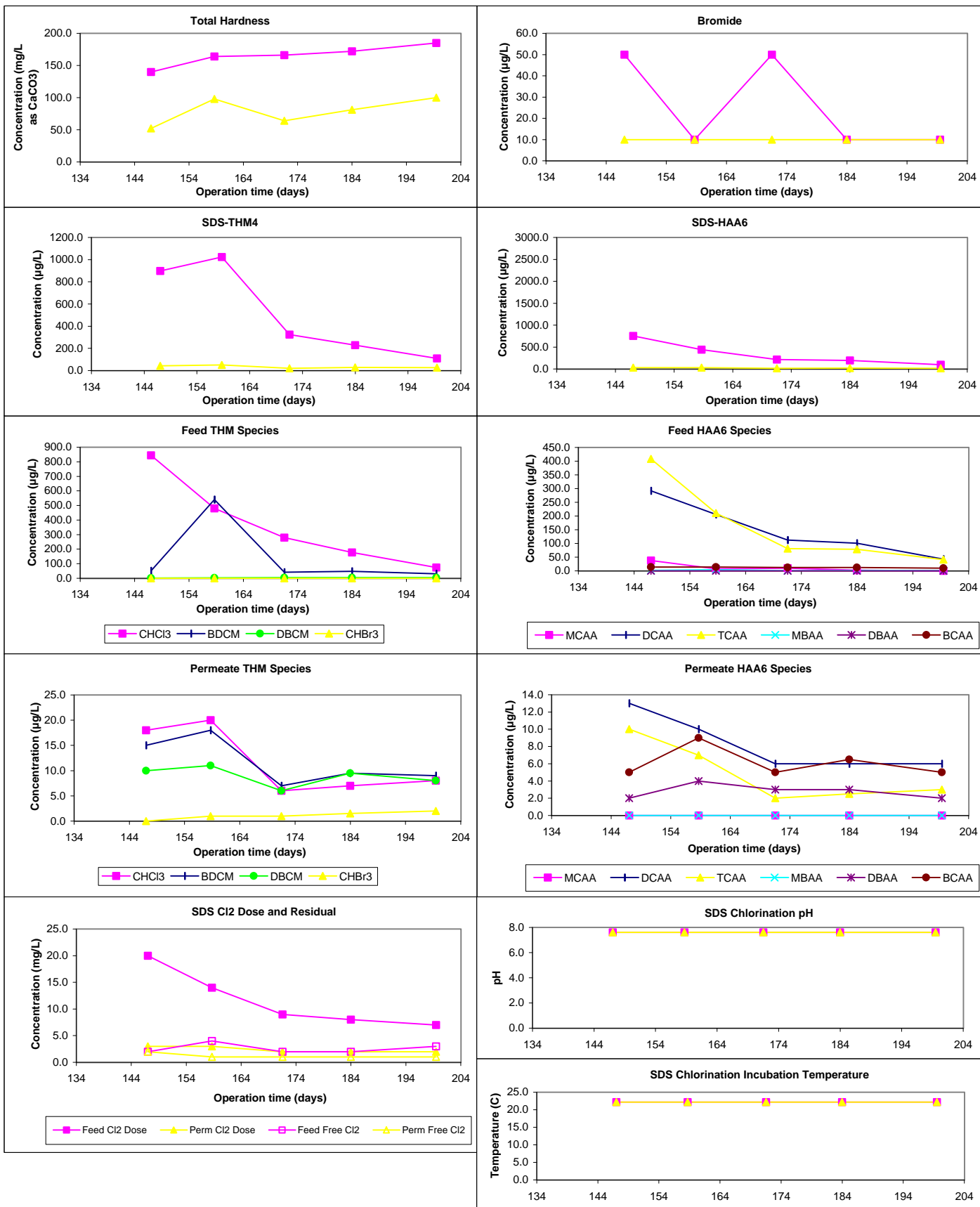
## Chart Legend:

- Feed (System)
- ▲ Permeate (System)

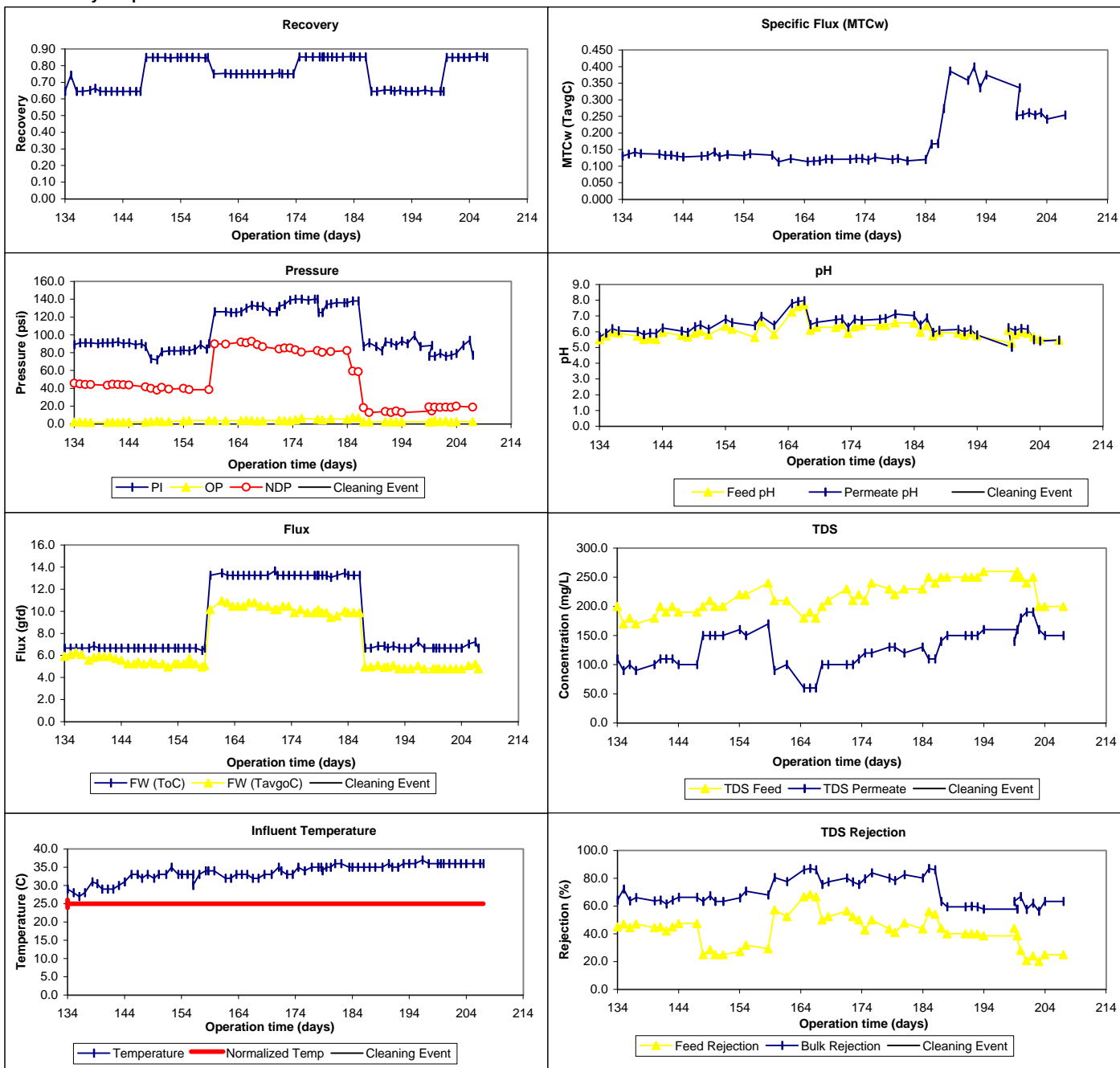
## Water Quality Parameter Graphs



## Water Quality Graphs (Continued)



## Productivity Graphs



## ICR Information

ID / ICR#: FL 6290327 / 311  
 ICR Contact: MIKE BENNETT  
 Phone No.: (813) 231-5254  
 Period: 7/17/97 - 9/23/97 (68 days)

## Membrane Information

Manufacturer: Hydranautics  
 Trade Name: ESNA  
 Membrane Model: 4040-UHA-ESNA  
 MWCO: 300-500 Daltons  
 Element Size: 4' x 40"  
 Element Area: 85.0 ft<sup>2</sup>  
 Design Flux: 20.0 gfd  
 Mfr. NDP: 67.0 psi  
 Mfr. MTC<sub>w</sub>: 0.300 (gfd/psi)  
 Mfr. Temp: 25.0 °C  
 Maximum Flow: 16.0 gpm  
 Minimum Flow: 4.0 gpm  
 Total Width: 15.0 ft  
 Feed Spacer Thickness: 0.0022 ft  
 840 Element Area: 400.0 ft<sup>2</sup>  
 840 Purchase Price: NA

## Design Parameters

Norm Temp: 25.0 °C  
 Temp Norm MTC-w: 0.300 TavGC  
 Design Recovery: 0.85  
 Avg Sys Flux F<sub>w</sub>: 14.0 gfd  
 # of Elem in P.V.: 3  
 # Pres Ves in Stg 1: 2  
 # Pres Ves in Stg 2: 1  
 Pres Ves in Stg 3: NA  
 Design Flux: 14.0 gfd  
 Recycle Ratio: 0.27  
 Osmotic P Stage 1: 3.5 psi  
 Osmotic P Stage 2: 4.5 psi  
 Osmotic P Stage 3: NA

## Water Quality Summary

Summary	Feed (System)				Permeate (System)				Concentrate (System)			
	Mean	SD	Count	Min/Max	Mean	SD	Count	Min/Max	Mean	SD	Count	Min/Max
pH	6.4	0.2	5	6.1 - 6.6	6.1	0.1	5	6.0 - 6.3	7.0	0.1	5	6.9 - 7.2
Temp	29.8	1.8	5	29.0 - 33.0	33.5	0.7	5	32.5 - 34.0	33.5	0.7	5	32.5 - 34.0
Alk	61	7	5	51 - 70	14	5	5	11 - 24	182	63	5	131 - 290
TDS	269	43	4	215 - 315	26	27	4	1 - 61	958	346	5	660 - 1551
TotHard	192	21	5	158 - 210	19	10	5	10 - 36	611	161	5	448 - 880
CaHard	132	3	5	128 - 135	30	17	5	14 - 55	155	7	5	150 - 168
Turb	0.11	0.0	5	0.09 - 0.13	0.08	0.0	5	0.05 - 0.15	NA	NA	0	0.00 - 0.00
Amm	0.00	0.00	5	0.00 - 0.00	0.00	0.00	5	0.00 - 0.00	NA	NA	0	0.0 - 0.0
TOC	3.0	1.1	5	1.3 - 4.0	0.3	0.0	5	0.3 - 0.3	10.6	7.3	5	3.3 - 22.5
UV254	0.039	0.0	5	0.011 - 0.053	0.005	0.0	5	0.005 - 0.005	0.150	0.1	5	0.030 - 0.333
SUVA	1.24	0.27	5	0.80 - 1.46	1.80	0.00	5	1.80 - 1.80	1.34	0.25	5	0.90 - 1.48
Bromide	22	18	5	10 - 51	18	18	5	10 - 50				
TOX	73	12	5	58 - 89	13	0	5	13 - 13				
CHCl3	54.2	17.1	5	39.0 - 83.0	33.4	10.4	5	19.0 - 46.0	Mass Balance			
BDCM	22.2	8.8	5	13.0 - 36.0	11.0	4.8	5	5.0 - 18.0	Closure Errors (%)			
DBCM	6.4	3.4	5	3.0 - 10.0	3.6	2.3	5	1.0 - 7.0	WQP	Count	Avg	SD/RD
CHBr3	0.6	0.9	5	0.0 - 2.0	0.4	0.5	5	0.0 - 1.0	Alk	5	-5	5
THM4	83.4	28.6	5	56.0 - 131.0	48.4	16.5	5	25.0 - 69.0	TDS	4	0	0
MCAA	2.0	1.4	5	0.0 - 4.0	0.0	0.0	5	0.0 - 0.0	TotHard	5	-10	12
DCAA	15.6	5.7	5	5.9 - 21.0	1.2	0.9	5	0.0 - 2.1	CaHard	5	-162	62
TCAA	13.9	7.5	5	3.5 - 23.0	0.2	0.4	5	0.0 - 1.0	Turb	0	n/a	n/a
MBAA	1.4	0.9	5	0.0 - 2.1	0.6	0.9	5	0.0 - 2.0	Amm	0	n/a	n/a
DBAA	0.6	0.9	5	0.0 - 2.0	0.0	0.0	5	0.0 - 0.0	TOC	4	-13	9
BCAA	3.5	1.8	5	1.6 - 6.0	0.8	0.8	5	0.0 - 2.0	UV254	5	-7	9
TBAA	NA	NA	0	NA	NA	NA	0	NA	TDS <sub>t</sub>	49	-36	58
CDBAA	NA	NA	0	NA	NA	NA	0	NA	Comments:			
DCBAA	NA	NA	0	NA	NA	NA	0	NA				
HAA5	33.5	13.7	5	11.5 - 48.0	2.0	1.2	5	0.0 - 3.0				
HAA6	37.0	14.7	5	13.1 - 52.0	2.8	1.1	5	2.0 - 4.0				
HAA9	NA	NA	0	NA	NA	NA	0	NA				
SDS Conditions				Pretreatment Information								
WQP	Avg	SD	Count	Min - Max	Process	Description	Scale					
Res (0)	1.83	0.52	10	1.00 - 2.60	COAGULATION	100-120 mg/L Fe <sub>2</sub> (SO <sub>4</sub> ) <sub>3</sub> as 12% Fe+3	Full Scale					
Temp (°C)	22.0	0.0	10	22.0 - 22.0	FLOCCULATION	4-stage	Full Scale					
pH (unit)	7.6	0.0	10	7.6 - 7.6	SEDIMENTATION	rectangular basin (4)	Full Scale					
Time (hr)	48.0	0.0	10	48.0 - 48.0	DUAL MEDIA FILTRATION	sand/anthracite	Full Scale					
					SULFURIC ACID ADDITION	pH= 4.0-4.6	Full Scale					
						POLYMER ADDITION - non-ionic polymer	Full Scale					
						LIME ADDITION 36 mg/L	Full Scale					
					GAC REMOVE CHLORINE RESIDUAL	NA	Pilot Scale					
						HYPERSPERSE AF200 antiscalant	pilot scale					

## Mass Balance Errors

Pressure	RPD	SD	Flow	RPD	SD	TDS	RPD	SD
System Inf - Stg 1 Inf	0.0%	0.0%	System Inf - Stg 1 Inf	0.0%	0.0%	System Inf - Stg 1 Inf	-40.5%	55.9%
Sys Conc - Stg 2 Conc	0.0%	0.0%	Sys Conc - Stg 2 Conc	0.0%	0.0%	Sys Conc - Stg 2 Conc	0.0%	0.0%
Stg 1 Conc - Stg 2 Inf	0.0%	0.0%	Stg 1 Conc - Stg 2 Inf	0.0%	0.0%	Stg 1 Conc - Stg 2 Inf	#DIV/0!	#DIV/0!
Sys Perm - Avg Stg Perr	0.0%	0.0%	Sys Perm - Sum Stg Per	0.0%	0.0%	Sys Perm - Avg Stg Perm	3.0%	34.2%



## Stage Summary

WQP	Stage 1 Influent						Stage 1 Permeate				
	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery			NA	NA	5	NA					
pH	6.4	7.0	6.8	0.2	5	6.5 - 7.0	6.1	6.0	0.2	4	5.8 - 6.3
Temp	29.8	33.5	33.5	0.7	5	32.5 - 34.0	33.5	33.5	0.7	5	32.5 - 34.0
Alk	61	182	105	35	5	76 - 165	14	16	6	5	12 - 27
TDS	269	958	NA	NA	0	0 - 0	26	NA	NA	0	0 - 0
TotHard	192	611	362	126	5	250 - 580	19	22	8	5	14 - 36
CaHard	132	155	143	10	5	128 - 155	30	35	15	5	23 - 60
Turb	0.11	NA	0.14	0	5	0.10 - 0.24	0.08	0.06	0.01	4	0 - 0
TOC	3.0	10.6	5.8	3.9	5	2.0 - 12.3	0.3	0.3	0.0	5	0.3 - 0.3
UV254	0.039	0.150	0.075	0.064	5	0.018 - 0.182	0.005	0.005	0.000	5	0.005 - 0.005
SUVA	1.24	1.34	1.21	0.36	5	0.77 - 1.48	1.80	1.80	0.00	5	1.80 - 1.80

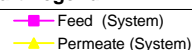
WQP	Stage 2 Influent						Stage 2 Permeate				
	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery			NA	NA	5	NA					
pH	6.4	7.0	6.9	0.1	4	6.8 - 7.1	6.1	5.9	0.1	4	5.8 - 6.1
Temp	29.8	33.5	33.5	0.7	5	32.5 - 34.0	33.5	33.5	0.7	5	32.5 - 34.0
Alk	61	182	139	48	5	99 - 221	14	13	4	5	10 - 20
TDS	269	958	NA	NA	0	0 - 0	26	NA	NA	0	0 - 0
TotHard	192	611	497	184	5	326 - 806	19	17	7	5	10 - 28
CaHard	132	155	152	8	5	145 - 165	30	31	14	5	15 - 50
Turb	0.11	NA	0.24	0	4	0.13 - 0.42	0.08	0.09	0.04	4	0 - 0
TOC	3.0	10.6	8.2	5.5	5	2.6 - 17.2	0.3	0.3	0.1	5	0.3 - 0.5
UV254	0.039	0.150	0.116	0.086	5	0.022 - 0.252	0.005	0.005	0.000	5	0.005 - 0.005
SUVA	1.24	1.34	1.32	0.27	5.00	0.85 - 1.53	1.80	1.62	0.40	5.00	0.90 - 1.80

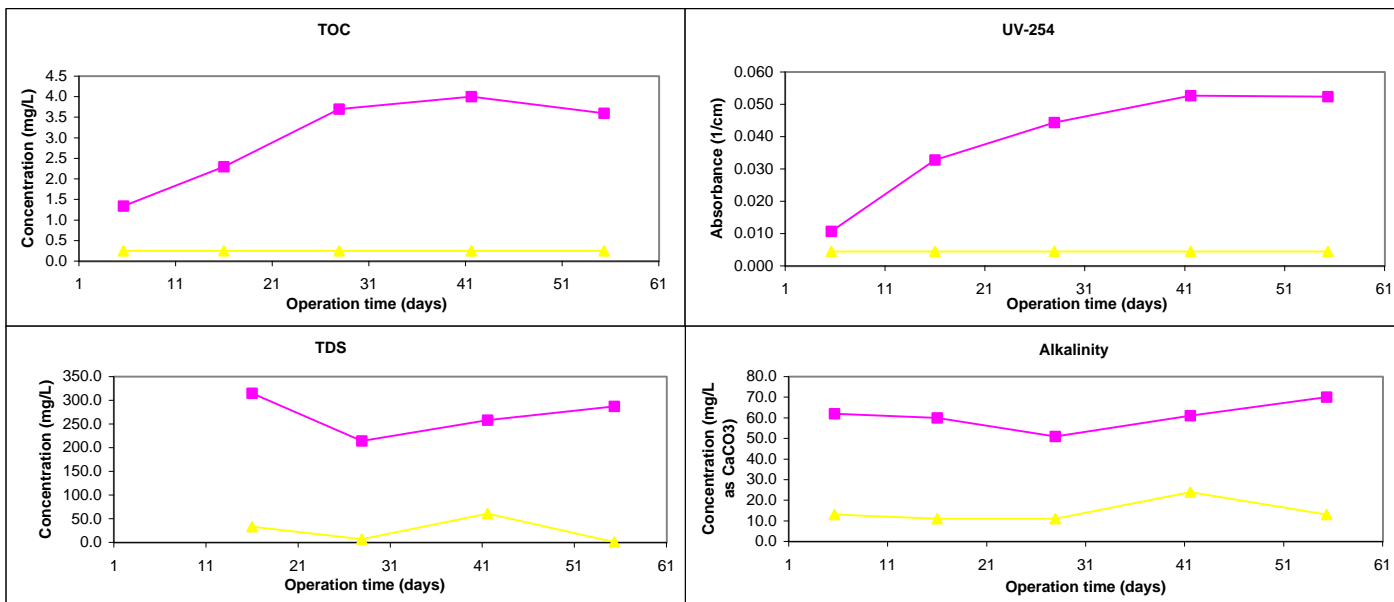
WQP	Stage 3 Influent						Stage 3 Permeate				
	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery											
pH											
Temp											
Alk											
TDS											
TotHard											
CaHard											
Turb											
TOC											
UV254											
SUVA											

This was only a two stage study.

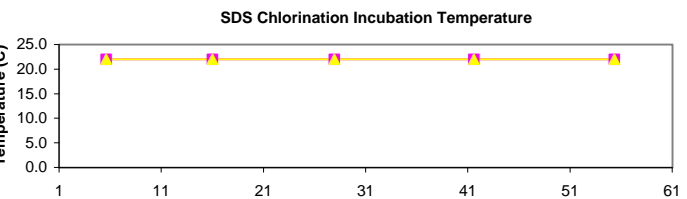
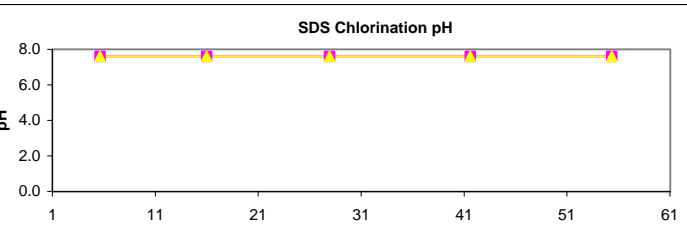
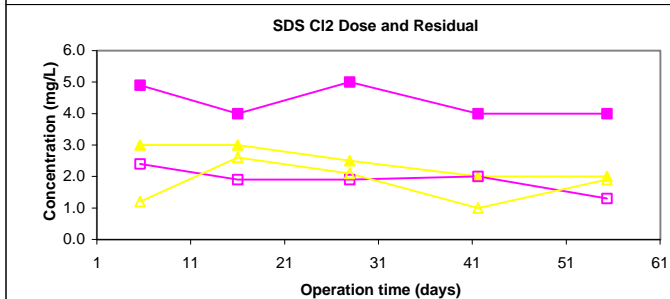
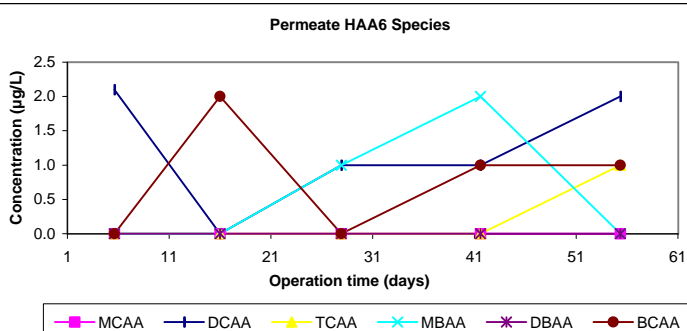
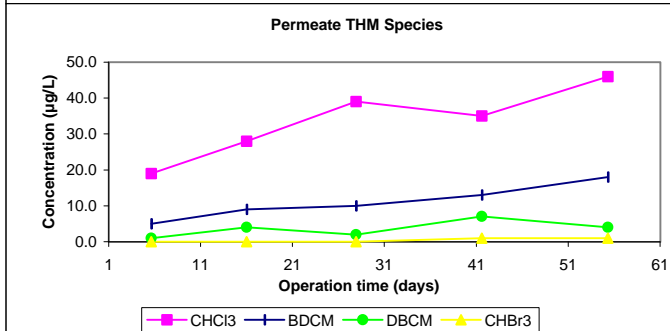
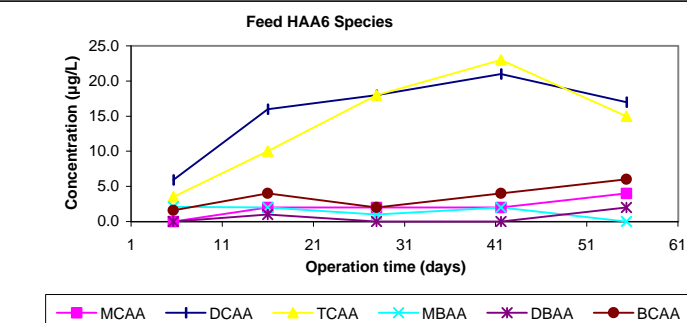
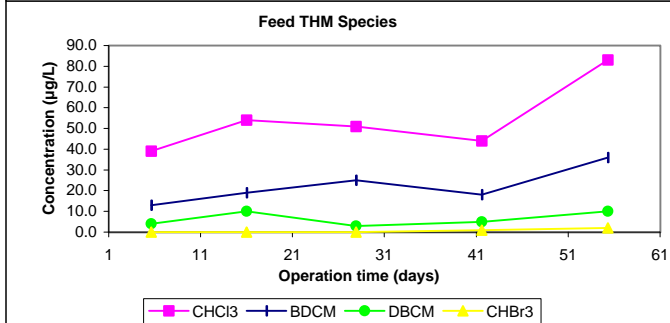
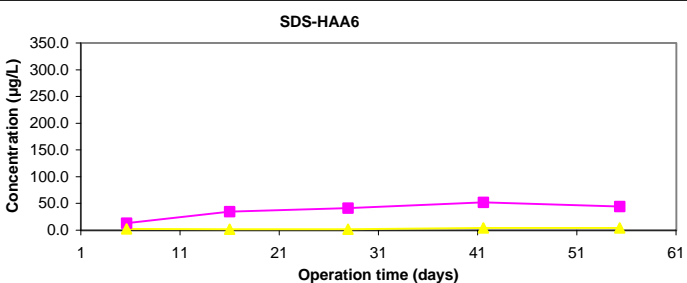
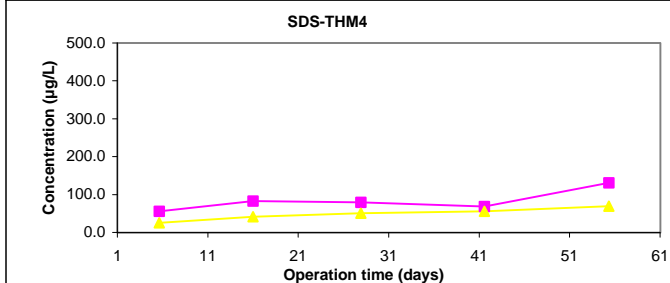
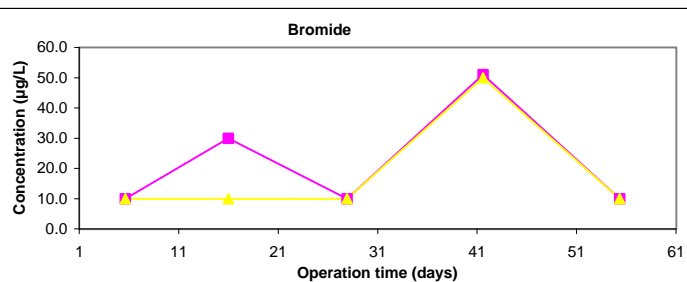
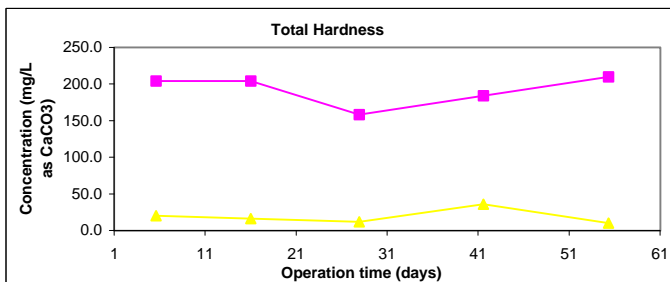
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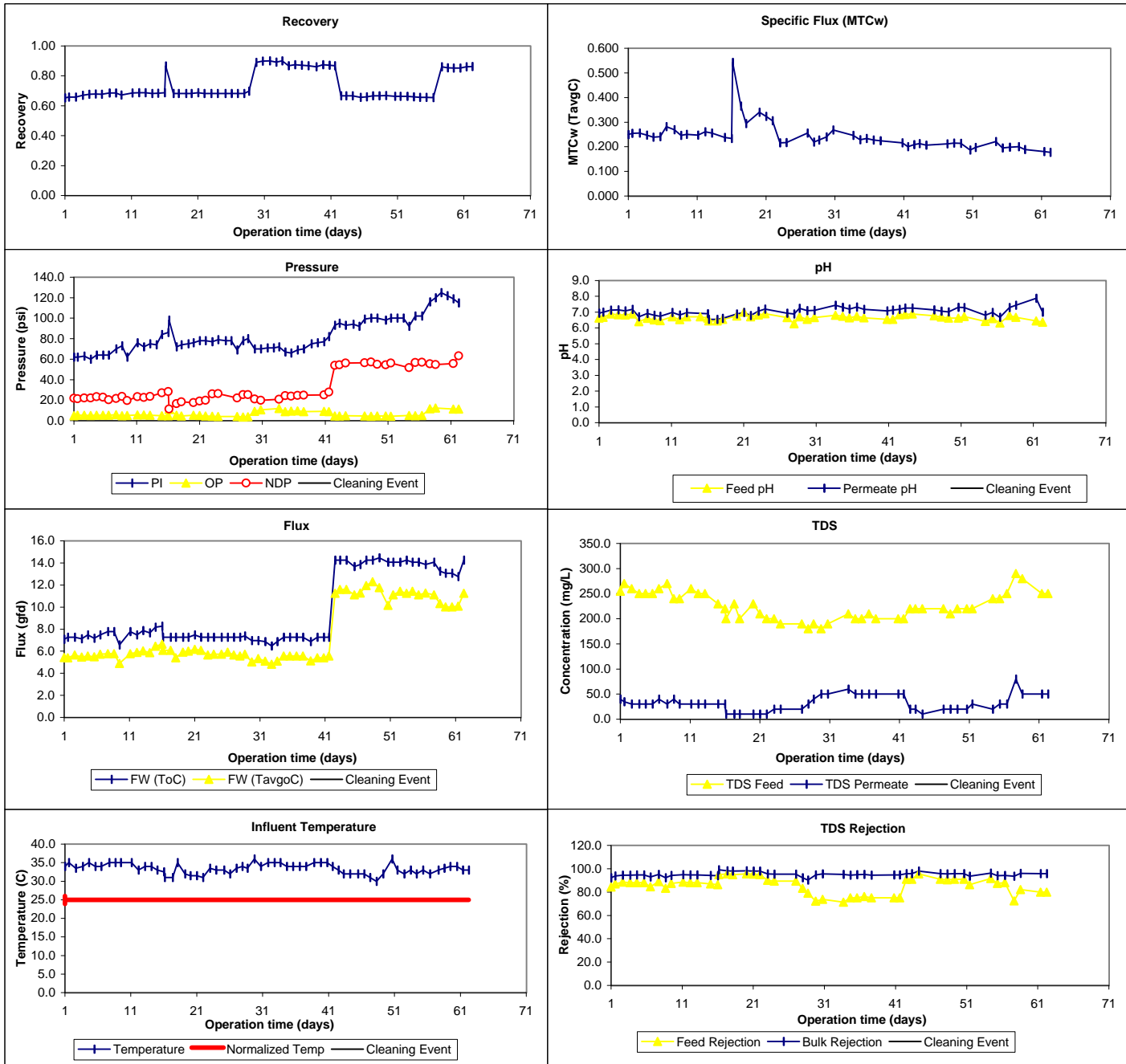
## Water Quality Parameter Graphs



## Water Quality Graphs (Continued)



## Productivity Graphs



## ICR Information

ID / ICR#: FL 6290327 / 311  
 ICR Contact: MIKE BENNETT  
 Phone No.: (813) 231-5254  
 Period: 9/24/97 - 12/2/97 (69 days)

## Membrane Information

Manufacturer: Hydranautics  
 Trade Name: ESNA  
 Membrane Model: 4040-UHA-ESNA  
 MWCO: 300-500 Daltons  
 Element Size: 4' x 40"  
 Element Area: 85.0 ft<sup>2</sup>  
 Design Flux: 20.0 gfd  
 Mfr. NDP: 67.0 psi  
 Mfr. MTC<sub>w</sub>: 0.300 (gfd/psi)  
 Mfr. Temp: 25.0 °C  
 Maximum Flow: 16.0 gpm  
 Minimum Flow: 4.0 gpm  
 Total Width : 15.0 ft  
 Feed Spacer Thickness: 0.0022 ft  
 840 Element Area 400.0 ft<sup>2</sup>  
 840 Purchase Price: NA

## Design Parameters

Norm Temp: 25.0 °C  
 Temp Norm MTC-w: 0.300 TavGC  
 Design Recovery: 0.85  
 Avg Sys Flux F<sub>w</sub>: 14.0 gfd  
 # of Elem in P.V.: 3  
 # Pres Ves in Stg 1: 2  
 # Pres Ves in Stg 2: 1  
 Pres Ves in Stg 3: NA  
 Design Flux: 14.0 gfd  
 Recycle Ratio: 0.27  
 Osmotic P Stage 1: 3.5 psi  
 Osmotic P Stage 2: 4.5 psi  
 Osmotic P Stage 3: NA

## Water Quality Summary

Summary	Feed (System)				Permeate (System)				Concentrate (System)			
	Mean	SD	Count	Min/Max	Mean	SD	Count	Min/Max	Mean	SD	Count	Min/Max
pH	6.9	0.3	3	6.7 - 7.2	6.4	0.3	3	6.2 - 6.7	7.4	0.1	3	7.3 - 7.4
Temp	21.7	6.4	3	17.0 - 29.0	21.5	9.5	3	11.0 - 29.5	24.8	4.3	3	21.0 - 29.5
Alk	54	27	3	26 - 79	16	11	3	6 - 28	141	4	3	139 - 146
TDS	124	39	3	90 - 167	37	25	3	8 - 53	434	141	3	345 - 596
TotHard	90	10	3	80 - 100	18	11	3	10 - 30	326	234	3	186 - 596
CaHard	71	16	3	60 - 89	17	7	3	13 - 25	139	40	3	93 - 163
Turb	0.14	0.0	3	0.10 - 0.19	0.08	0.0	3	0.06 - 0.09	NA	NA	0	0.00 - 0.00
Amm	0.18	0.32	3	0.00 - 0.55	0.00	0.00	3	0.00 - 0.00	0.00	0.00	2	0.0 - 0.0
TOC	14.7	10.9	3	2.2 - 21.5	0.5	0.5	3	0.3 - 1.1	35.3	27.3	2	16.0 - 54.6
UV254	0.559	0.5	3	0.036 - 0.858	0.006	0.0	3	0.005 - 0.009	1.347	1.0	3	0.243 - 2.100
SUVA	3.15	1.32	3	1.63 - 4.00	1.48	0.56	3	0.84 - 1.80	NA	NA	2	NA
Bromide	32	10	3	20 - 40	13	6	3	10 - 20				
TOX	378	255	3	84 - 538	13	0	3	13 - 13				
CHCl3	754.3	602.8	3	68.0 - 1198.0	14.0	10.4	3	7.0 - 26.0	Mass Balance			
BDCM	34.5	21.5	3	13.0 - 56.0	7.2	1.4	3	5.5 - 8.0	Closure Errors (%)			
DBCM	0.7	1.2	3	0.0 - 2.0	3.3	2.5	3	1.0 - 6.0	WQP	Count	Avg	SD/RD
CHBr3	0.0	0.0	3	0.0 - 0.0	0.0	0.0	3	0.0 - 0.0	Alk	3	4	8
THM4	789.5	621.9	3	83.0 - 1254.0	24.5	9.3	3	17.5 - 35.0	TDS	3	27	32
MCAA	82.7	69.5	3	3.0 - 131.0	1.5	1.3	3	0.0 - 2.5	TotHard	3	5	7
DCAA	280.7	467.2	3	1.0 - 820.0	5.2	6.5	3	0.0 - 12.5	CaHard	3	-89	169
TCAA	789.2	883.4	3	21.0 - 1754.5	7.3	6.8	3	2.0 - 15.0	Turb	0	n/a	n/a
MBAA	38.8	64.2	3	1.0 - 113.0	1.7	2.9	3	0.0 - 5.0	Amm	0	n/a	n/a
DBAA	5.5	8.3	3	0.0 - 15.0	1.0	1.7	3	0.0 - 3.0	TOC	2	2	1
BCAA	5.0	5.6	3	0.0 - 11.0	2.3	1.5	3	1.0 - 4.0	UV254	3	3	4
TBAA	NA	NA	0	NA	NA	NA	0	NA	TDS <sub>t</sub> 16 3 16			
CDBAA	NA	NA	0	NA	NA	NA	0	NA				
DCBAA	NA	NA	0	NA	NA	NA	0	NA	Comments:			
HAA5	1196.8	1368.1	3	46.0 - 2709.5	16.7	11.9	3	7.0 - 30.0				
HAA6	1201.8	1372.5	3	50.0 - 2720.5	19.0	13.5	3	8.0 - 34.0				
HAA9	NA	NA	0	NA	NA	NA	0	NA				
SDS Conditions					Pretreatment Information							
WQP	Avg	SD	Count	Min - Max	Process		Description		Scale			
Res (0)	1.02	0.72	6	0.10 - 2.00	Memcor Direct Microfiltration		Microfiltration		pilot scale			
Temp (°C)	22.0	0.0	6	22.0 - 22.0	Hypersperse AF 200		5.0 mg/l@7 gfd, 2.5 mg/l@ 14 gfd		pilot scale			
pH (unit)	7.6	0.0	6	7.6 - 7.6	Cartridge Filtration		5 mm exclusion size		Pilot-scale			
Time (hr)	48.0	0.0	6	48.0 - 48.0								

## Mass Balance Errors

Pressure	RPD	SD	Flow	RPD	SD	TDS	RPD	SD
System Inf - Stg 1 Inf	0.0%	0.0%	System Inf - Stg 1 Inf	-3.3%	2.0%	System Inf - Stg 1 Inf	-26.5%	18.5%
Sys Conc - Stg 2 Conc	0.0%	0.0%	Sys Conc - Stg 2 Conc	0.0%	0.0%	Sys Conc - Stg 2 Conc	0.0%	0.0%
Stg 1 Conc - Stg 2 Inf	0.0%	0.0%	Stg 1 Conc - Stg 2 Inf	0.0%	0.0%	Stg 1 Conc - Stg 2 Inf	0.0%	0.0%
Sys Perm - Avg Stg Perm	-5.8%	17.7%	Sys Perm - Sum Stg Per	-8.8%	5.5%	Sys Perm - Avg Stg Perm	18.3%	23.3%

## Stage Summary

	Stage 1 Influent						Stage 1 Permeate				
WQP	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery			0.41	0.18	3	0.22 - 0.58					
pH	6.9	7.4	7.2	0.1	3	7.1 - 7.3	6.4	6.5	0.3	3	6.1 - 6.8
Temp	21.7	24.8	24.8	4.3	3	21.0 - 29.5	21.5	21.5	9.5	3	11.0 - 29.5
Alk	54	141	87	9	3	82 - 97	16	22	17	3	8 - 40
TDS	124	434	215	11	2	207 - 222	37	44	37	2	17 - 70
TotHard	90	326	187	114	3	112 - 318	18	24	18	3	10 - 44
CaHard	71	139	99	12	3	90 - 112	17	22	15	3	13 - 40
Turb	0.14	NA	0.17	0	3	0.13 - 0.20	0.08	0.07	0.02	3	0 - 0
TOC	14.7	35.3	23.4	12.8	3	8.6 - 31.7	0.5	0.9	0.6	3	0.3 - 1.4
UV254	0.559	1.347	0.479	0.589	3	0.136 - 1.158	0.006	0.009	0.008	3	0.005 - 0.018
SUVA	3.15	NA	1.97	1.75	3	0.45 - 3.88	1.48	1.19	0.69	3	0.44 - 1.80

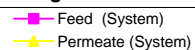
	Stage 2 Influent						Stage 2 Permeate				
WQP	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery			0.48	0.17	3	0.37 - 0.68					
pH	6.9	7.4	7.3	0.0	3	7.3 - 7.3	6.4	6.3	0.2	3	6.1 - 6.5
Temp	21.7	24.8	24.8	4.3	3	21.0 - 29.5	21.5	21.5	9.5	3	11.0 - 29.5
Alk	54	141	110	6	3	104 - 116	16	9	6	3	5 - 16
TDS	124	434	177	122	2	91 - 263	37	27	4	2	24 - 30
TotHard	90	326	261	195	3	142 - 486	18	15	5	3	10 - 20
CaHard	71	139	114	21	3	90 - 126	17	10	4	3	6 - 13
Turb	0.14	NA	0.20	0	3	0.13 - 0.26	0.08	0.09	0.01	3	0 - 0
TOC	14.7	35.3	29.7	15.0	3	13.0 - 41.9	0.5	0.4	0.2	3	0.3 - 0.6
UV254	0.559	1.347	1.070	0.772	3	0.204 - 1.685	0.006	0.005	0.000	3	0.005 - 0.005
SUVA	3.15	NA	3.15	1.37	3.00	1.57 - 4.02	1.48	1.44	0.63	3.00	0.71 - 1.80

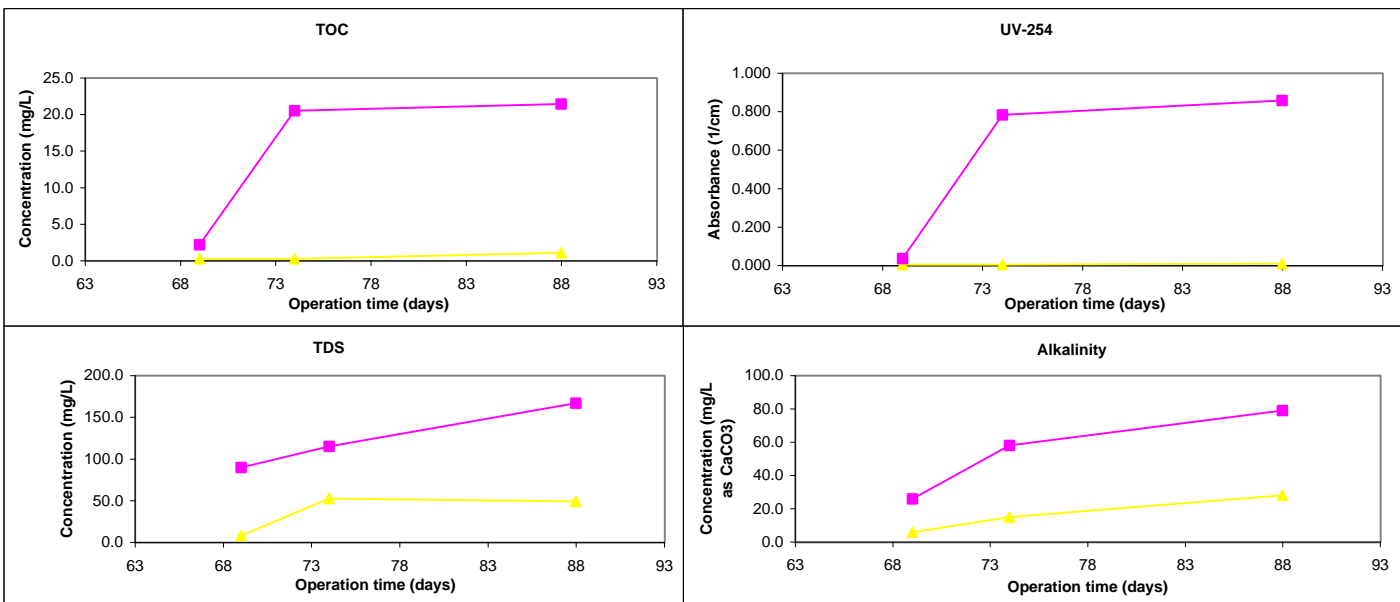
	Stage 3 Influent						Stage 3 Permeate				
WQP	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery											
pH											
Temp											
Alk											
TDS											
TotHard											
CaHard											
Turb											
TOC											
UV254											
SUVA											

This was only a two stage study.

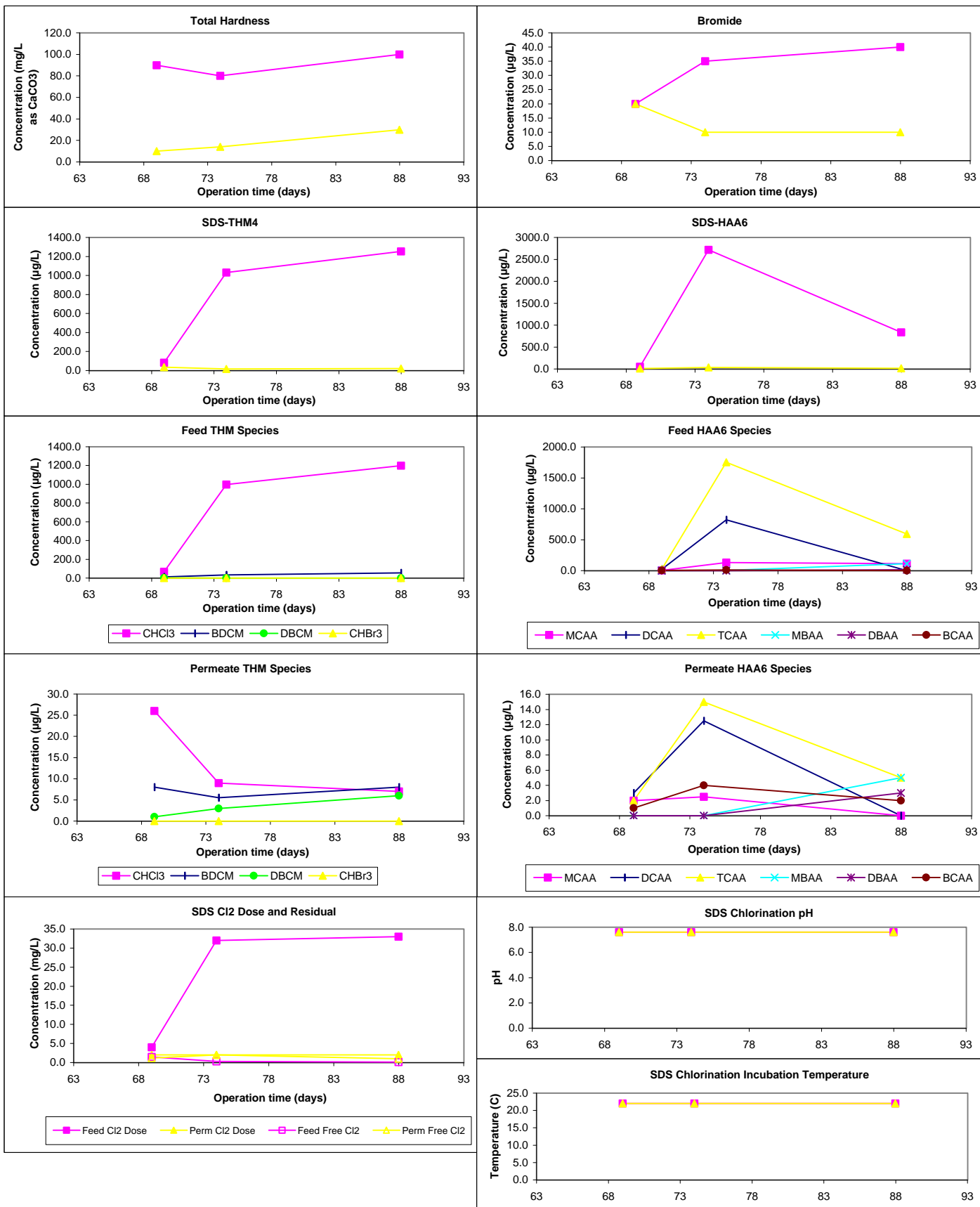
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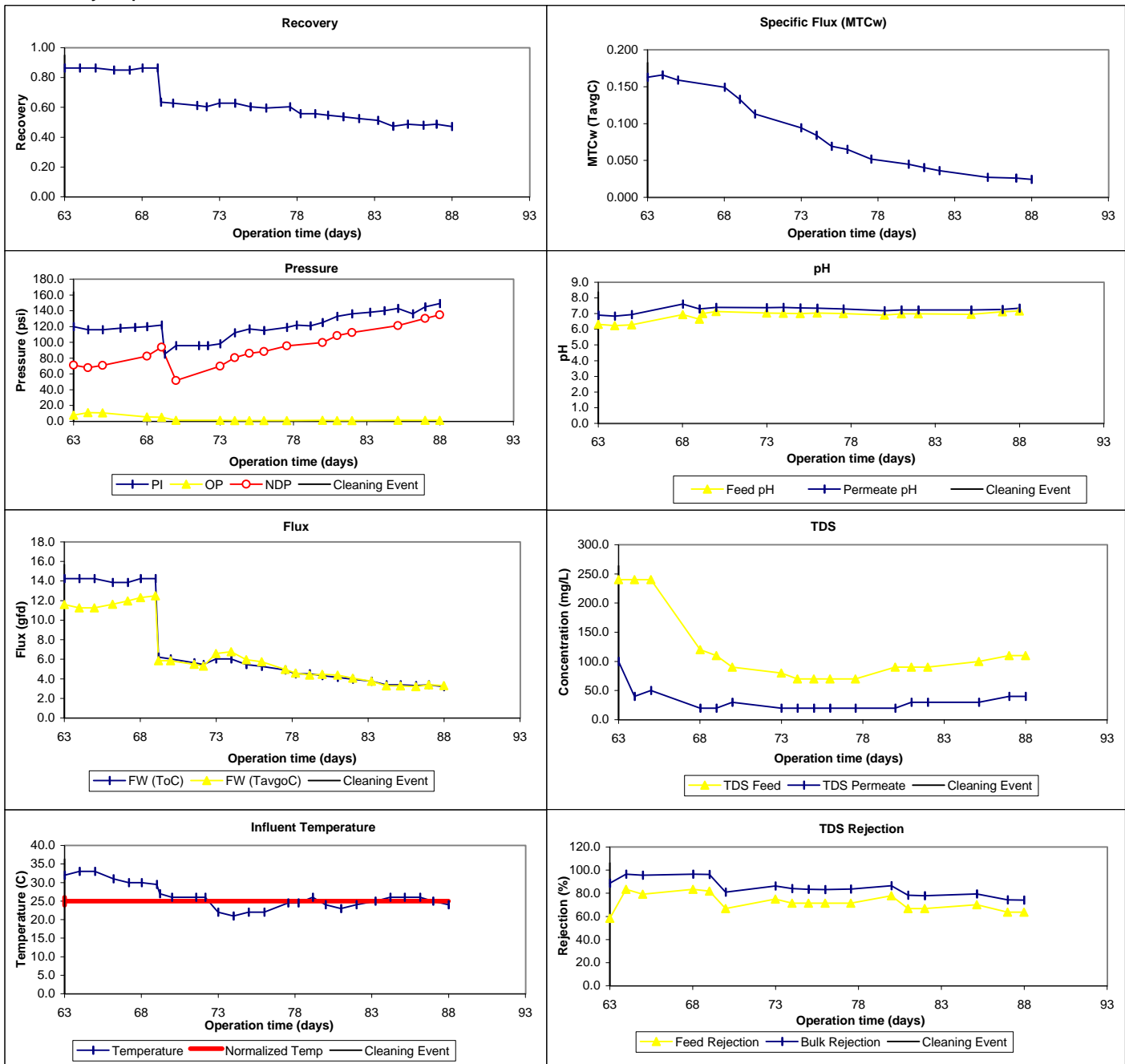
## Water Quality Parameter Graphs



## Water Quality Graphs (Continued)



## Productivity Graphs



## ICR Information

ID / ICR#: FL 6290327 / 311  
 ICR Contact: MIKE BENNETT  
 Phone No.: (813) 231-5254  
 Period: 12/3/97 - 2/9/98 (68 days)

## Membrane Information

Manufacturer: Hydranautics  
 Trade Name: ESNA  
 Membrane Model: 4040-UHA-ESNA  
 MWCO: 300-500 Daltons  
 Element Size: 4' x 40"  
 Element Area: 85.0 ft<sup>2</sup>  
 Design Flux: 20.0 gfd  
 Mfr. NDP: 67.0 psi  
 Mfr. MTC<sub>w</sub>: 0.300 (gfd/psi)  
 Mfr. Temp: 25.0 °C  
 Maximum Flow: 16.0 gpm  
 Minimum Flow: 4.0 gpm  
 Total Width: 15.0 ft  
 Feed Spacer Thickness: 0.0022 ft  
 840 Element Area: 400.0 ft<sup>2</sup>  
 840 Purchase Price: NA

## Design Parameters

Norm Temp: 25.0 °C  
 Temp Norm MTC-w: 0.300 TavGC  
 Design Recovery: 0.85  
 Avg Sys Flux F<sub>w</sub>: 14.0 gfd  
 # of Elem in P.V.: 3  
 # Pres Ves in Stg 1: 2  
 # Pres Ves in Stg 2: 1  
 Pres Ves in Stg 3: NA  
 Design Flux: 14.0 gfd  
 Recycle Ratio: 0.27  
 Osmotic P Stage 1: 3.5 psi  
 Osmotic P Stage 2: 4.5 psi  
 Osmotic P Stage 3: NA

## Water Quality Summary

Summary	Feed (System)				Permeate (System)				Concentrate (System)			
	Mean	SD	Count	Min/Max	Mean	SD	Count	Min/Max	Mean	SD	Count	Min/Max
pH	6.5	0.3	5	6.2 - 7.0	6.4	0.2	5	6.3 - 6.7	6.6	0.2	5	6.4 - 6.9
Temp	17.2	1.3	5	16.0 - 19.0	20.4	4.9	5	12.2 - 25.0	22.8	1.9	5	20.0 - 25.0
Alk	32	5	5	25 - 39	26	4	5	22 - 32	35	7	5	27 - 43
TDS	150	42	4	102 - 203	105	51	5	46 - 182	182	59	5	111 - 244
TotHard	90	24	5	52 - 116	62	20	5	34 - 83	107	33	5	60 - 142
CaHard	81	23	5	46 - 106	51	20	5	25 - 74	94	32	5	53 - 135
Turb	0.16	0.0	5	0.11 - 0.22	0.08	0.0	5	0.06 - 0.10	NA	NA	0	0.00 - 0.00
Amm	0.00	0.00	5	0.00 - 0.00	0.00	0.00	5	0.00 - 0.00	0.00	0.00	5	0.0 - 0.0
TOC	5.6	5.9	5	2.6 - 16.2	1.8	0.6	5	1.0 - 2.5	6.4	7.4	5	2.5 - 19.6
UV254	0.212	0.3	5	0.048 - 0.649	0.034	0.0	5	0.023 - 0.041	0.203	0.3	5	0.049 - 0.799
SUVA	3.49	2.47	5	1.70 - 7.59	1.99	0.29	5	1.64 - 2.35	2.25	1.06	5	1.57 - 4.08
Bromide	13	5	4	10 - 20	13	5	4	10 - 20				
TOX	113	142	5	13 - 356	27	20	5	13 - 57				
CHCl3	238.0	392.6	5	48.0 - 940.0	42.9	7.9	5	34.0 - 51.0	Mass Balance			
BDCM	16.8	4.7	5	11.0 - 24.0	11.0	1.4	5	10.0 - 13.0	Closure Errors (%)			
DBCM	2.6	1.8	5	0.0 - 5.0	2.4	1.1	5	1.0 - 4.0	WQP	Count	Avg	SD/RD
CHBr3	0.2	0.4	5	0.0 - 1.0	0.0	0.0	5	0.0 - 0.0	Alk	5	-6	9
THM4	257.6	395.1	5	70.0 - 964.0	56.3	7.9	5	48.0 - 66.5	TDS	4	-31	49
MCAA	15.7	26.5	5	3.0 - 63.0	4.2	1.1	5	3.0 - 6.0	TotHard	5	-15	33
DCAA	27.9	16.3	5	0.0 - 40.0	21.2	12.7	5	0.0 - 31.0	CaHard	5	-24	36
TCAA	149.9	256.8	5	26.0 - 609.0	23.9	6.5	5	16.0 - 30.0	Turb	0	n/a	n/a
MBAA	203.0	451.7	5	0.0 - 1011.0	5.6	11.4	5	0.0 - 26.0	Amm	0	n/a	n/a
DBAA	2.0	3.5	5	0.0 - 8.0	1.0	1.7	5	0.0 - 4.0	TOC	5	-31	21
BCAA	6.3	4.4	5	0.0 - 12.0	5.8	2.8	5	2.0 - 9.0	UV254	5	-162	280
TBAA	NA	NA	0	NA	NA	NA	0	NA	TDS <sub>t</sub> 39 -4 25			
CDBAA	NA	NA	0	NA	NA	NA	0	NA				
DCBAA	NA	NA	0	NA	NA	NA	0	NA	Comments:			
HAA5	398.5	722.6	5	60.5 - 1691.0	55.9	10.8	5	43.5 - 65.0				
HAA6	404.8	719.1	5	69.0 - 1691.0	61.7	9.1	5	50.5 - 72.0				
HAA9	NA	NA	0	NA	NA	NA	0	NA				
SDS Conditions					Pretreatment Information							
WQP	Avg	SD	Count	Min - Max	Process		Description		Scale			
Res (0)	1.55	0.60	10	1.00 - 2.50	Memcor Direct Microfiltration		Microfiltration		pilot scale			
Temp (°C)	22.0	0.0	10	22.0 - 22.0	Hypersperse AF 200		Antiscalant		pilot scale			
pH (unit)	7.6	0.0	10	7.6 - 7.6	Cartridge Filtration		5 mm exclusion size		Pilot-scale			
Time (hr)	48.0	0.0	10	48.0 - 48.0								

## Mass Balance Errors

Pressure	RPD	SD	Flow	RPD	SD	TDS	RPD	SD
System Inf - Stg 1 Inf	0.0%	0.0%	System Inf - Stg 1 Inf	0.0%	0.0%	System Inf - Stg 1 Inf	-14.7%	7.5%
Sys Conc - Stg 2 Conc	0.0%	0.0%	Sys Conc - Stg 2 Conc	0.0%	0.0%	Sys Conc - Stg 2 Conc	0.0%	0.0%
Stg 1 Conc - Stg 2 Inf	0.0%	0.0%	Stg 1 Conc - Stg 2 Inf	0.0%	0.0%	Stg 1 Conc - Stg 2 Inf	0.0%	0.0%
Sys Perm - Avg Stg Perm	48.3%	7.6%	Sys Perm - Sum Stg Per	0.0%	0.0%	Sys Perm - Avg Stg Perm	4.0%	7.5%



## Stage Summary

WQP	Stage 1 Influent						Stage 1 Permeate				
	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery			0.33	0.10	5	0.20 - 0.44					
pH	6.5	6.6	6.5	0.3	5	6.3 - 6.9	6.4	6.4	0.2	5	6.2 - 6.7
Temp	17.2	22.8	22.8	1.9	5	20.0 - 25.0	20.4	20.4	4.9	5	12.2 - 25.0
Alk	32	35	33	6	5	25 - 41	26	27	5	5	22 - 34
TDS	150	182	153	48	4	109 - 221	105	89	36	4	65 - 142
TotHard	90	107	98	27	5	58 - 128	62	65	19	5	44 - 86
CaHard	81	94	85	26	5	48 - 116	51	56	19	5	37 - 79
Turb	0.16	NA	0.19	0	5	0.11 - 0.28	0.08	0.09	0.02	5	0 - 0
TOC	5.6	6.4	5.7	6.4	5	2.4 - 17.1	1.8	2.0	0.3	5	1.8 - 2.5
UV254	0.212	0.203	0.181	0.294	5	0.045 - 0.708	0.034	0.043	0.006	5	0.036 - 0.052
SUVA	3.49	2.25	2.22	1.10	5	1.54 - 4.14	1.99	2.19	0.40	5	1.76 - 2.76

WQP	Stage 2 Influent						Stage 2 Permeate				
	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery			0.23	0.10	5	0.14 - 0.39					
pH	6.5	6.6	6.6	0.2	5	6.4 - 6.9	6.4	6.4	0.1	5	6.2 - 6.5
Temp	17.2	22.8	22.8	1.9	5	20.0 - 25.0	20.4	22.8	1.9	5	20.0 - 25.0
Alk	32	35	34	7	5	25 - 43	26	22	6	5	13 - 31
TDS	150	182	151	48	4	106 - 219	105	103	55	4	56 - 180
TotHard	90	107	100	31	5	54 - 134	62	57	21	5	28 - 79
CaHard	81	94	90	30	5	48 - 125	51	46	23	5	13 - 71
Turb	0.16	NA	0.23	0	5	0.15 - 0.34	0.08	0.08	0.02	5	0 - 0
TOC	5.6	6.4	6.3	6.7	5	3.2 - 18.2	1.8	1.3	0.7	5	0.3 - 2.0
UV254	0.212	0.203	0.188	0.301	5	0.048 - 0.727	0.034	0.025	0.012	5	0.005 - 0.033
SUVA	3.49	2.25	2.09	1.07	5.00	1.45 - 4.00	1.99	1.85	0.15	5.00	1.65 - 2.01

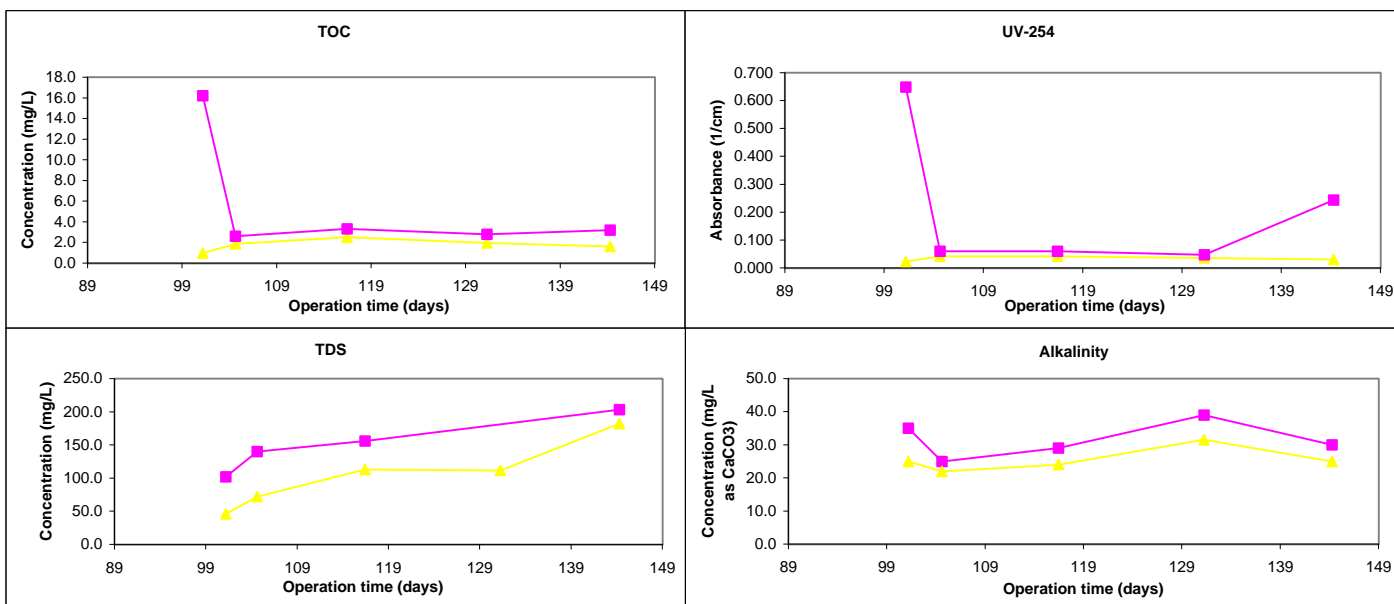
WQP	Stage 3 Influent						Stage 3 Permeate				
	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery											
pH											
Temp											
Alk											
TDS											
TotHard											
CaHard											
Turb											
TOC											
UV254											
SUVA											

This was only a two stage study.

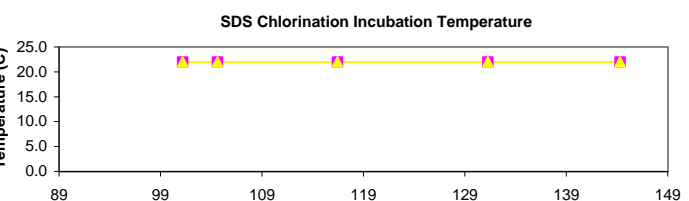
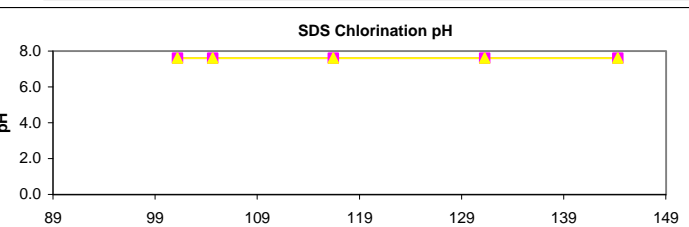
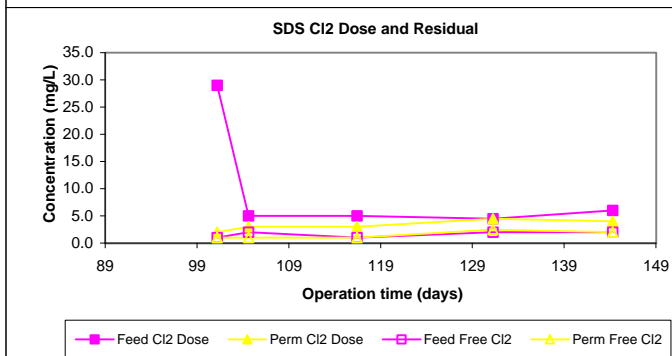
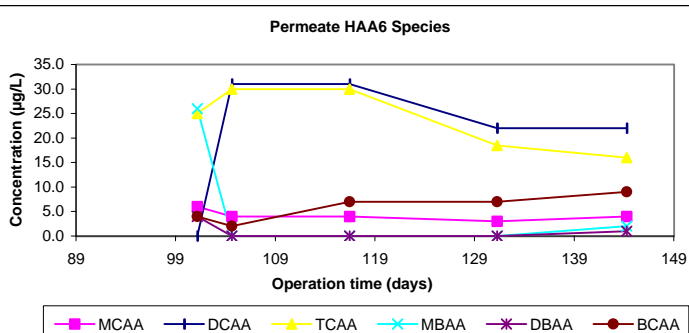
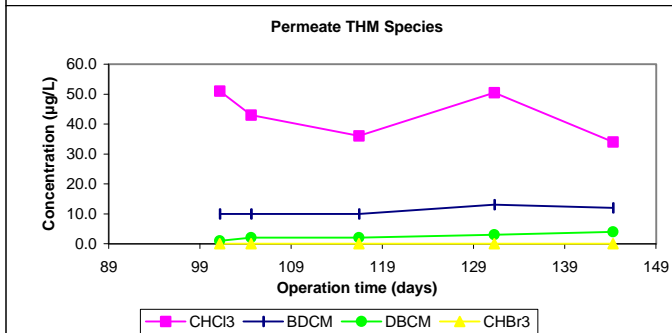
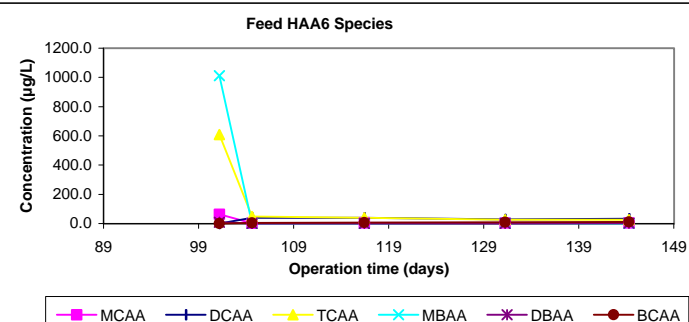
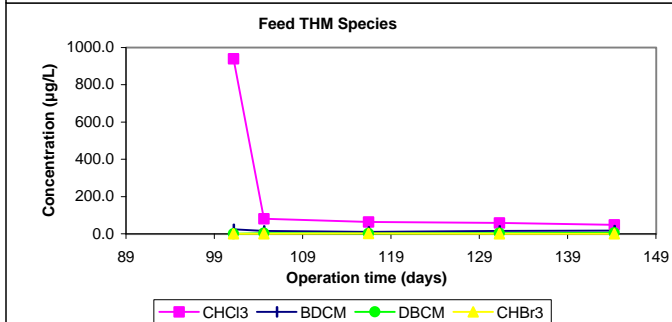
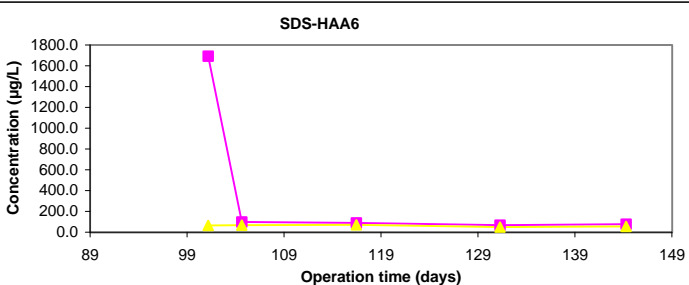
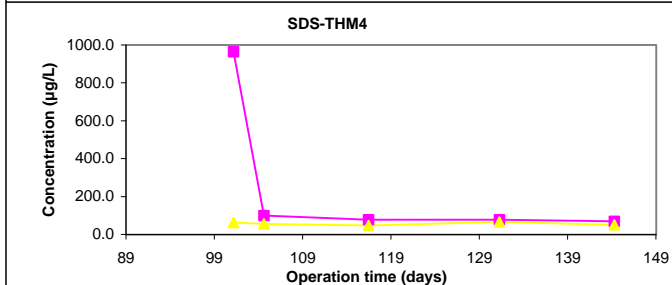
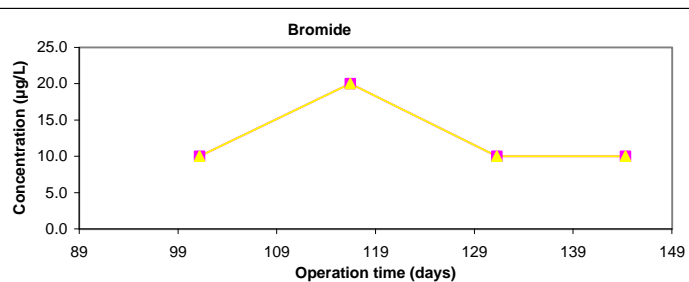
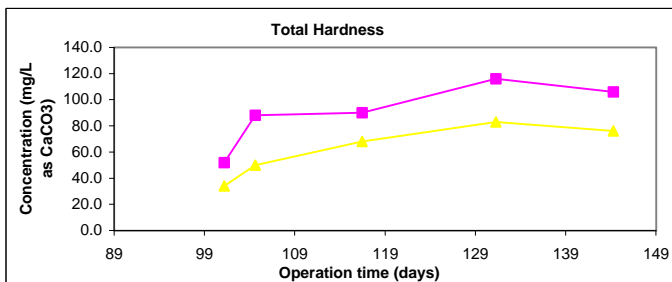
## Water Quality Parameter Graphs

## Chart Legend:

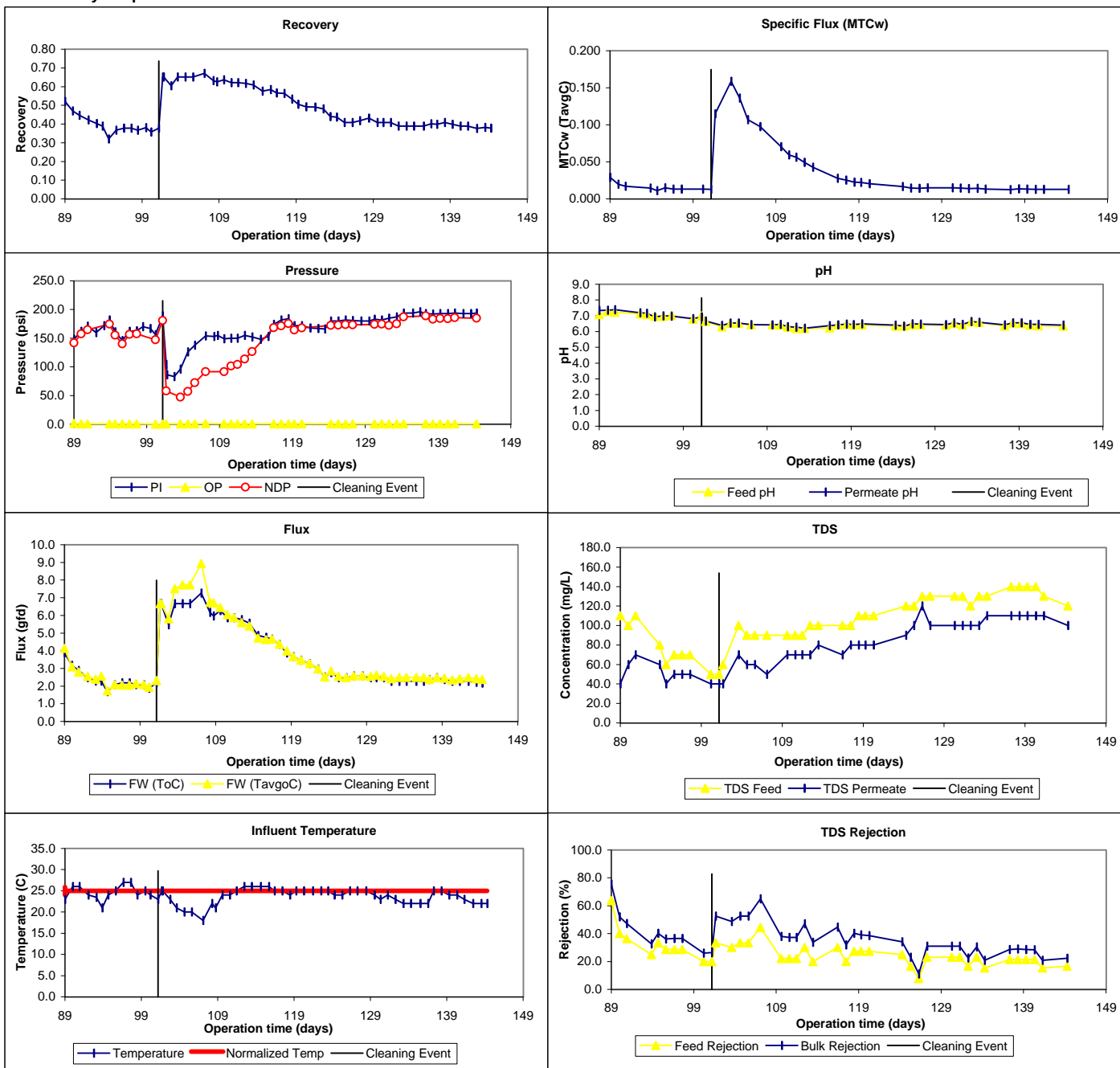
- Feed (System)
- Permeate (System)



## Water Quality Graphs (Continued)



## Productivity Graphs



ICR Information	Membrane Information	Design Parameters
<b>ID / ICR#:</b> FL 6290327 / 311 <b>ICR Contact:</b> MIKE BENNETT <b>Phone No.:</b> (813) 231-5254 <b>Period:</b> 2/10/98 - 4/27/98 (76 days)	<b>Manufacturer:</b> Hydranautics <b>Trade Name:</b> LFC <b>Membrane Model:</b> 4040-UHA-LFC1 <b>MWCO:</b> 200-300 Daltons <b>Element Size:</b> 4' x 40" <b>Element Area:</b> 85.0 ft <sup>2</sup> <b>Design Flux:</b> 20.0 gfd <b>Mfr. NDP:</b> 135.0 psi <b>Mfr. MTC<sub>w</sub>:</b> 0.150 (gfd/psi) <b>Mfr. Temp:</b> 25.0 °C <b>Maximum Flow:</b> 16.0 gpm <b>Minimum Flow:</b> 4.0 gpm <b>Total Width :</b> 15.0 ft <b>Feed Spacer Thickness:</b> 0.0022 ft <b>840 Element Area</b> 400.0 ft <sup>2</sup> <b>840 Purchase Price:</b> NA	<b>Norm Temp:</b> 25.0 °C <b>Temp Norm MTC-w:</b> 0.150 TavGC <b>Design Recovery:</b> 0.85 <b>Avg Sys Flux F<sub>w</sub>:</b> 14.0 gfd <b># of Elem in P.V.:</b> 3 <b># Pres Ves in Stg 1:</b> 2 <b># Pres Ves in Stg 2:</b> 1 <b>Pres Ves in Stg 3:</b> NA <b>Design Flux:</b> 14.0 gfd <b>Recycle Ratio:</b> 0.27 <b>Osmotic P Stage 1:</b> 3.5 psi <b>Osmotic P Stage 2:</b> 4.5 psi <b>Osmotic P Stage 3:</b> NA

## Water Quality Summary

Summary	Feed (System)				Permeate (System)				Concentrate (System)			
	Mean	SD	Count	Min/Max	Mean	SD	Count	Min/Max	Mean	SD	Count	Min/Max
pH	6.7	0.8	4	5.9 - 7.5	5.6	0.2	4	5.4 - 5.9	7.0	0.7	4	6.4 - 7.9
Temp	20.3	1.3	4	19.0 - 22.0	24.8	2.1	4	22.0 - 27.0	24.8	2.1	4	22.0 - 27.0
Alk	48	38	4	14 - 94	2	1	4	1 - 3	214	234	4	53 - 555
TDS	136	34	4	85 - 160	5	8	4	0 - 17	603	331	4	304 - 1058
TotHard	82	30	4	48 - 118	1	2	4	0 - 4	337	241	4	168 - 694
CaHard	59	30	4	23 - 93	0	0	4	0 - 0	260	171	4	133 - 512
Turb	0.14	0.0	4	0.11 - 0.16	0.09	0.0	4	0.08 - 0.10	NA	NA	0	0.00 - 0.00
Amm	0.25	0.50	4	0.00 - 1.00	0.00	0.00	4	0.00 - 0.00	0.00	0.00	4	0.0 - 0.0
TOC	15.9	1.2	4	14.3 - 17.1	0.3	0.0	4	0.3 - 0.3	63.2	24.8	4	38.1 - 93.3
UV254	0.741	0.1	4	0.598 - 0.801	0.005	0.0	4	0.005 - 0.005	3.076	1.1	4	2.136 - 4.308
SUVA	4.63	0.31	4	4.18 - 4.87	1.80	0.00	4	1.80 - 1.80	4.94	0.56	4	4.40 - 5.66
Bromide	38	36	4	10 - 84	10	0	4	10 - 10				
TOX	990	271	4	598 - 1218	13	0	4	13 - 13				
CHCl3	1253.8	444.6	4	940.0 - 1913.0	3.3	2.3	3	2.0 - 6.0	Mass Balance			
BDCM	29.9	10.2	4	20.0 - 42.0	0.7	0.6	3	0.0 - 1.0	Closure Errors (%)			
DBCM	2.3	3.2	4	0.0 - 7.0	0.0	0.0	3	0.0 - 0.0	WQP	Count	Avg	SD/RD
CHBr3	0.0	0.0	3	0.0 - 0.0	0.0	0.0	3	0.0 - 0.0	Alk	4	-7	9
THM4	1391.2	483.1	3	1091.0 - 1948.5	4.0	1.7	3	3.0 - 6.0	TDS	2	-1	4
MCAA	67.6	25.0	4	53.0 - 105.0	0.0	0.0	3	0.0 - 0.0	TotHard	1	-17	n/a
DCAA	660.8	175.9	4	527.0 - 918.0	10.7	8.0	3	3.0 - 19.0	CaHard	0	n/a	n/a
TCAA	1396.0	430.4	4	974.0 - 1985.0	15.7	13.5	3	2.0 - 29.0	Turb	0	n/a	n/a
MBAA	2.3	2.6	4	0.0 - 6.0	0.0	0.0	3	0.0 - 0.0	Amm	0	n/a	n/a
DBAA	0.0	0.0	4	0.0 - 0.0	0.0	0.0	3	0.0 - 0.0	TOC	0	n/a	n/a
BCAA	11.1	1.0	4	10.0 - 12.5	0.3	0.6	3	0.0 - 1.0	UV254	3	-12	10
TBAA	NA	NA	0	NA	NA	NA	0	NA				
CDBAA	NA	NA	0	NA	NA	NA	0	NA				
DCBAA	NA	NA	0	NA	NA	NA	0	NA				
HAA5	2126.6	586.3	4	1608.0 - 2957.0	26.3	21.5	3	5.0 - 48.0				
HAA6	2137.8	585.6	4	1619.0 - 2967.0	26.7	21.5	3	5.0 - 48.0				
HAA9	NA	NA	0	NA	NA	NA	0	NA				
SDS Conditions					Pretreatment Information							
WQP	Avg	SD	Count	Min - Max	Process		Description		Scale			
Res (1)	1.88	0.99	8	0.00 - 3.00	Memcor Direct Microfiltration		Microfiltration		pilot scale			
Temp (°C)	22.0	0.0	8	22.0 - 22.0	Hypersperse AF 200		Antiscalant		pilot scale			
pH (unit)	7.6	0.0	8	7.6 - 7.6	Cartridge Filtration		5 mm exclusion size		Pilot-scale			
Time (hr)	48.0	0.0	8	48.0 - 48.0	NaOCL + NH4CL		Chloramine addition		Pilot scale			
					Hydrochloric Acid Addition		pH Adjustment		Pilot scale			

## Mass Balance Errors

Pressure	RPD	SD	Flow	RPD	SD	TDS	RPD	SD
System Inf - Stg 1 Inf	0.0%	0.0%	System Inf - Stg 1 Inf	0.0%	0.0%	System Inf - Stg 1 Inf	#DIV/0!	#DIV/0!
Sys Conc - Stg 2 Conc	0.0%	0.0%	Sys Conc - Stg 2 Conc	0.0%	0.0%	Sys Conc - Stg 2 Conc	0.0%	0.0%
Stg 1 Conc - Stg 2 Inf	0.0%	0.0%	Stg 1 Conc - Stg 2 Inf	0.0%	0.0%	Stg 1 Conc - Stg 2 Inf	0.0%	0.0%
Sys Perm - Avg Stg Perm	0.0%	0.0%	Sys Perm - Sum Stg Per	0.0%	0.0%	Sys Perm - Avg Stg Perm	2.1%	4.6%

## Stage Summary

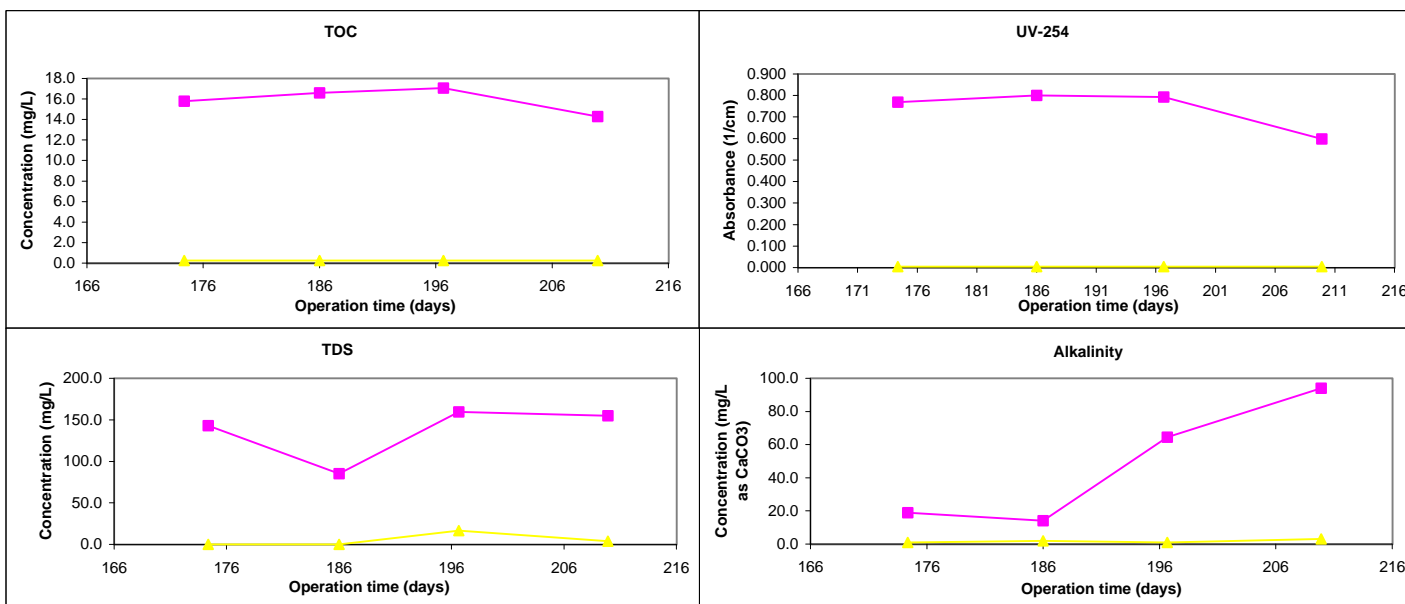
	Stage 1 Influent						Stage 1 Permeate				
WQP	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery			<b>0.50</b>	<b>0.08</b>	<b>4</b>	<b>0.43 - 0.57</b>					
pH	6.7	7.0	6.9	0.8	4	6.3 - 7.8	5.6	5.7	0.2	4	5.5 - 6.0
Temp	20.3	24.8	24.8	2.1	4	22.0 - 27.0	24.8	24.8	2.1	4	22.0 - 27.0
Alk	48	214	122	138	4	30 - 325	2	3	2	4	1 - 4
<b>TDS</b>	<b>136</b>	<b>603</b>	<b>338</b>	<b>177</b>	<b>4</b>	<b>193 - 585</b>	<b>5</b>	<b>31</b>	<b>46</b>	<b>4</b>	<b>0 - 98</b>
TotHard	82	337	193	144	4	86 - 404	1	2	3	4	0 - 6
CaHard	59	260	157	112	4	73 - 322	0	0	0	4	0 - 0
Turb	0.14	NA	0.22	0	4	0.15 - 0.30	0.09	0.09	0.01	4	0 - 0
<b>TOC</b>	<b>15.9</b>	<b>63.2</b>	<b>36.9</b>	<b>14.9</b>	<b>4</b>	<b>20.2 - 49.5</b>	<b>0.3</b>	<b>0.3</b>	<b>0.0</b>	<b>4</b>	<b>0.3 - 0.3</b>
UV254	0.741	<b>3.076</b>	1.669	0.555	4	1.147 - 2.152	0.005	0.005	0.000	4	0.005 - 0.005
SUVA	4.63	<b>4.94</b>	4.71	0.93	4	4.05 - 6.09	1.80	1.80	0.00	4	1.80 - 1.80
	Stage 2 Influent						Stage 2 Permeate				
WQP	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery			<b>0.51</b>	<b>0.16</b>	<b>4</b>	<b>0.37 - 0.66</b>					
pH	6.7	7.0	7.0	0.7	4	6.4 - 7.8	5.6	5.6	0.2	4	5.5 - 5.9
Temp	20.3	24.8	24.8	2.1	4	22.0 - 27.0	24.8	24.8	2.1	4	22.0 - 27.0
Alk	48	214	172	191	4	43 - 450	2	2	1	4	<b>1 - 4</b>
<b>TDS</b>	<b>136</b>	<b>603</b>	<b>498</b>	<b>280</b>	<b>4</b>	<b>278 - 891</b>	<b>5</b>	<b>2</b>	<b>3</b>	<b>4</b>	<b>0 - 6</b>
TotHard	82	337	264	193	4	128 - 550	1	1	2	4	0 - 4
CaHard	59	260	212	149	4	103 - 433	0	0	0	4	0 - 0
Turb	0.14	NA	0.24	0	4	0.21 - 0.30	0.09	0.10	0.02	4	0 - 0
<b>TOC</b>	<b>15.9</b>	<b>63.2</b>	<b>50.8</b>	<b>22.6</b>	<b>4</b>	<b>27.9 - 79.6</b>	<b>0.3</b>	<b>0.3</b>	<b>0.0</b>	<b>4</b>	<b>0.3 - 0.3</b>
UV254	0.741	<b>3.076</b>	2.473	0.927	4	1.696 - 3.572	0.005	0.005	0.000	4	0.005 - 0.005
SUVA	4.63	<b>4.94</b>	<b>5.02</b>	0.77	4.00	4.41 - 6.08	1.80	1.80	0.00	4.00	1.80 - 1.80
	Stage 3 Influent						Stage 3 Permeate				
WQP	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery											
pH											
Temp											
Alk											
<b>TDS</b>											
TotHard											
CaHard											
Turb											
<b>TOC</b>											
UV254											
SUVA											

This was **only** a two stage study.

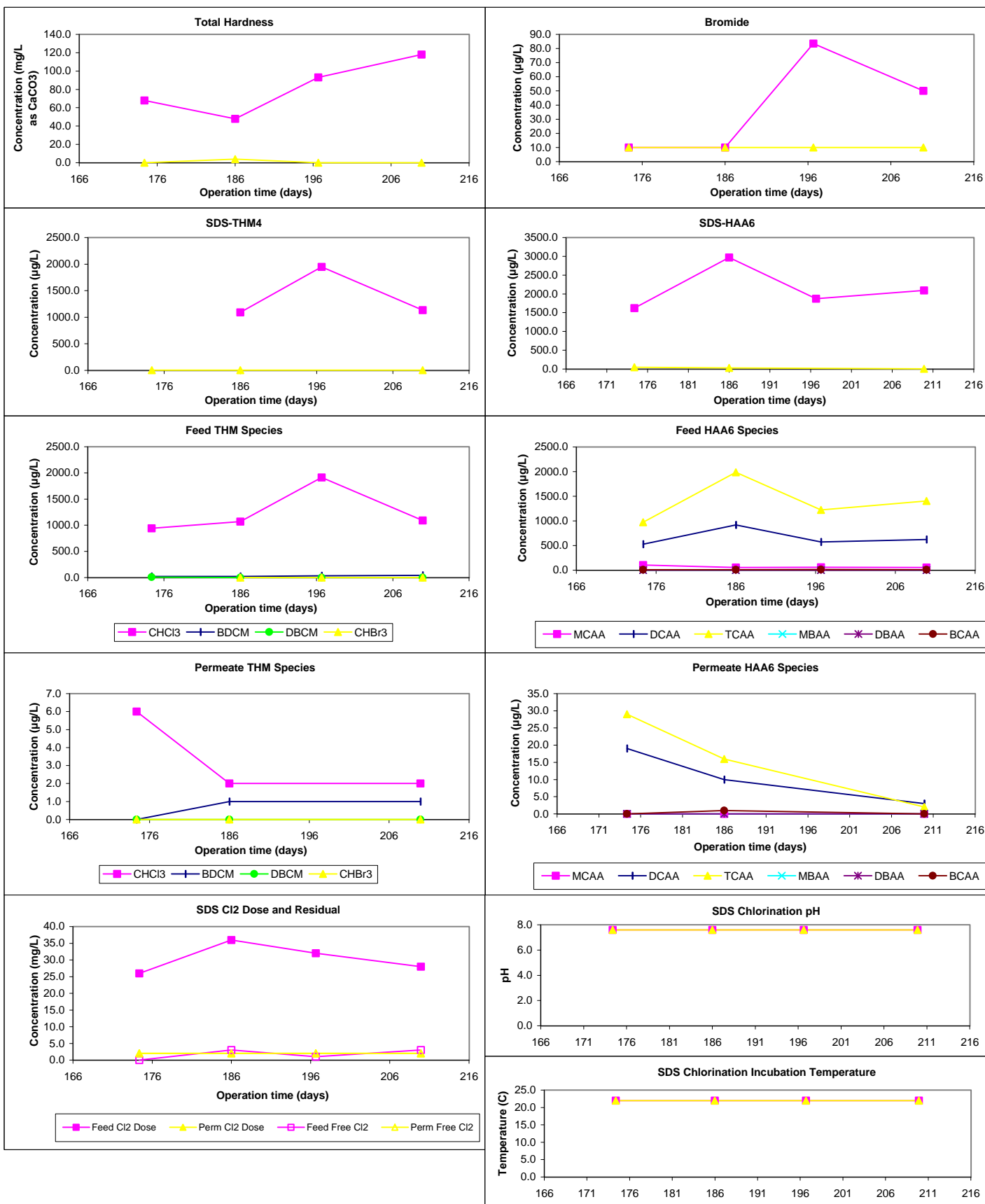
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■ Feed (System)  
▲ Permeate (System)

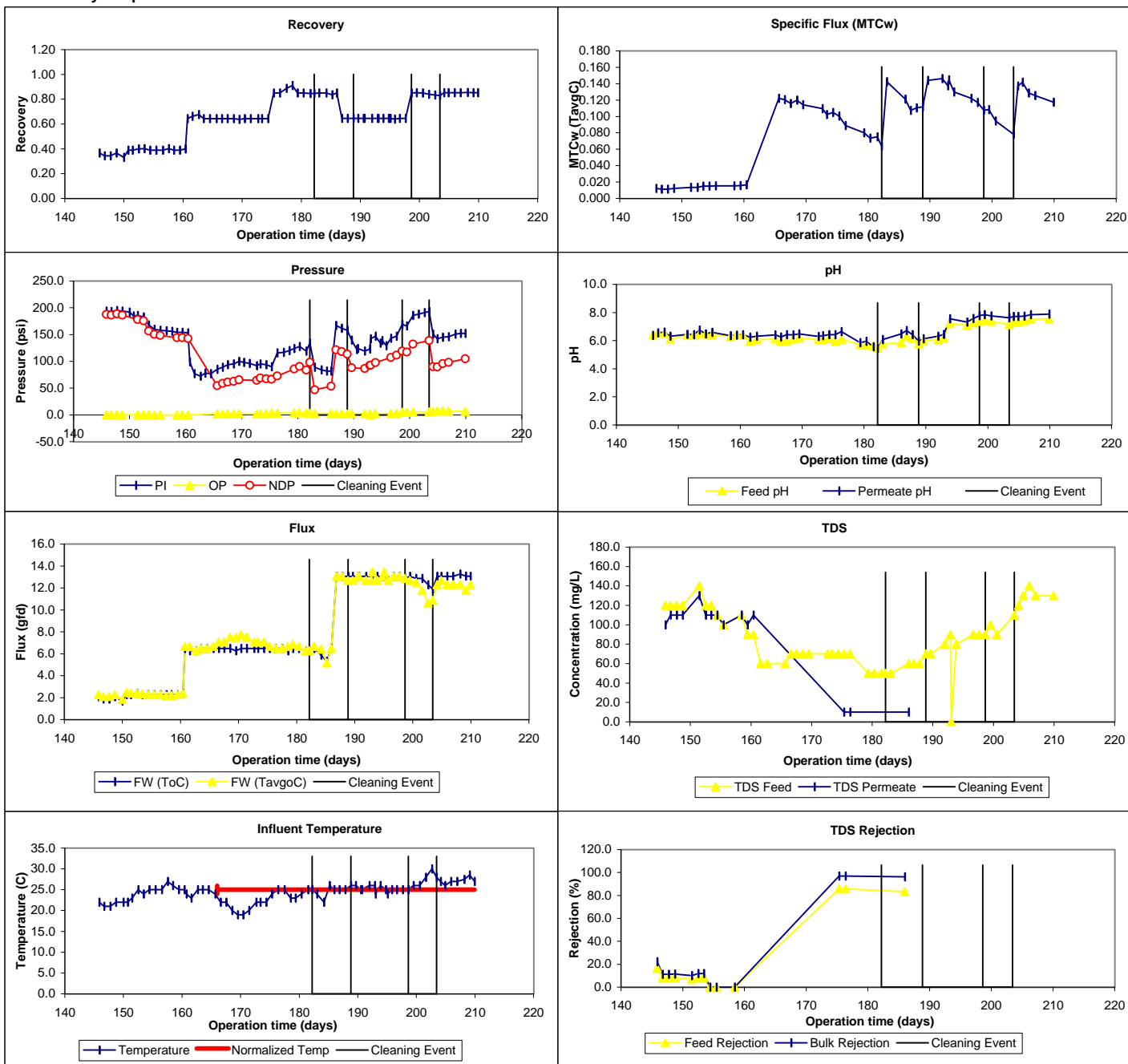
## Water Quality Parameter Graphs



## Water Quality Graphs (Continued)



## Productivity Graphs



## ICR Information

ID / ICR#: FL 6290327 / 311  
 ICR Contact: MIKE BENNETT  
 Phone No.: (813) 231-5254  
 Period: 4/28/98 - 7/20/98 (83 days)

## Membrane Information

Manufacturer: Hydranautics  
 Trade Name: LFC  
 Membrane Model: 4040-UHA-LFC1  
 MWCO: 200-300 Daltons  
 Element Size: 4' x 40"  
 Element Area: 85.0 ft<sup>2</sup>  
 Design Flux: 20.0 gfd  
 Mfr. NDP: 135.0 psi  
 Mfr. MTC<sub>w</sub>: 0.150 (gfd/psi)  
 Mfr. Temp: 25.0 °C  
 Maximum Flow: 16.0 gpm  
 Minimum Flow: 4.0 gpm  
 Total Width: 15.0 ft  
 Feed Spacer Thickness: 0.0022 ft  
 840 Element Area: 400.0 ft<sup>2</sup>  
 840 Purchase Price: NA

## Design Parameters

Norm Temp: 25.0 °C  
 Temp Norm MTC-w: 0.150 TavGC  
 Design Recovery: 0.85  
 Avg Sys Flux F<sub>w</sub>: 14.0 gfd  
 # of Elem in P.V.: 3  
 # Pres Ves in Stg 1: 2  
 # Pres Ves in Stg 2: 1  
 Pres Ves in Stg 3: NA  
 Design Flux: 14.0 gfd  
 Recycle Ratio: 0.27  
 Osmotic P Stage 1: 3.5 psi  
 Osmotic P Stage 2: 4.5 psi  
 Osmotic P Stage 3: NA

## Water Quality Summary

Summary	Feed (System)				Permeate (System)				Concentrate (System)			
	Mean	SD	Count	Min/Max	Mean	SD	Count	Min/Max	Mean	SD	Count	Min/Max
pH	6.9	1.5	5	4.6 - 8.1	6.3	0.8	5	5.4 - 7.2	7.1	1.3	5	5.2 - 8.2
Temp	27.0	1.4	5	25.0 - 29.0	34.0	2.2	5	31.0 - 37.0	34.0	2.2	5	31.0 - 37.0
Alk	82	56	5	12 - 134	10	3	5	7 - 15	297	258	5	7 - 655
TDS	316	104	5	234 - 436	38	8	5	27 - 48	1256	735	5	565 - 2496
TotHard	169	28	5	136 - 210	12	10	5	0 - 25	560	387	5	50 - 1096
CaHard	139	14	5	118 - 155	3	3	5	0 - 7	597	208	5	355 - 845
Turb	0.16	0.0	5	0.12 - 0.24	0.09	0.0	5	0.07 - 0.12	NA	NA	0	0.00 - 0.00
Amm	0.40	0.55	5	0.00 - 1.00	0.80	0.84	5	0.00 - 2.00	1.80	2.05	5	0.0 - 4.0
TOC	5.1	3.2	5	1.7 - 9.9	0.3	0.0	5	0.3 - 0.3	17.6	10.1	5	4.1 - 30.2
UV254	0.185	0.1	5	0.026 - 0.393	0.006	0.0	5	0.005 - 0.011	0.772	0.5	5	0.061 - 1.241
SUVA	3.28	1.02	5	1.50 - 3.97	2.34	1.21	5	1.80 - 4.50	3.96	1.47	5	1.48 - 5.13
Bromide	10	0	5	10 - 10	38	63	5	10 - 150				
TOX	311	212	5	102 - 572	13	0	5	13 - 13				
CHCl3	359.5	321.6	5	30.8 - 871.0	7.0	6.5	5	3.0 - 18.5	Mass Balance			
BDCM	45.0	14.2	5	19.9 - 53.0	3.5	4.1	5	1.0 - 10.4	Closure Errors (%)			
DBCM	4.5	2.6	5	2.0 - 8.8	1.1	1.2	5	0.0 - 2.6	WQP	Count	Avg	SD/RD
CHBr3	0.2	0.5	5	0.0 - 1.0	0.0	0.0	5	0.0 - 0.0	Alk	5	-38	49
THM4	409.1	328.3	5	60.5 - 926.0	11.6	11.6	5	4.0 - 31.5	TDS	5	-5	7
MCAA	12.0	9.8	5	0.0 - 23.0	0.0	0.0	5	0.0 - 0.0	TotHard	4	-264	496
DCAA	181.4	136.9	5	9.0 - 379.0	3.4	1.2	5	2.0 - 5.0	CaHard	3	-9	14
TCAA	196.9	197.7	5	4.8 - 524.0	1.2	1.8	5	0.0 - 4.0	Turb	0	n/a	n/a
MBAA	1.4	0.9	5	0.0 - 2.0	0.0	0.0	5	0.0 - 0.0	Amm	2	113	38
DBAA	0.3	0.7	5	0.0 - 1.6	0.0	0.0	5	0.0 - 0.0	TOC	0	n/a	n/a
BCAA	10.9	3.2	5	5.6 - 14.0	2.2	1.5	5	0.0 - 4.0	UV254	5	-4	14
TBAA	NA	NA	0	NA	NA	NA	0	NA	TDSt	38	-26	10
CDBAA	NA	NA	0	NA	NA	NA	0	NA				
DCBAA	NA	NA	0	NA	NA	NA	0	NA	Comments:			
HAA5	392.0	338.7	5	15.4 - 926.0	4.6	2.7	5	2.0 - 9.0				
HAA6	402.9	340.6	5	21.0 - 938.0	6.7	2.9	5	4.0 - 11.0				
HAA9	NA	NA	0	NA	NA	NA	0	NA				
SDS Conditions					Pretreatment Information							
WQP	Avg	SD	Count	Min - Max	Process		Description		Scale			
Res (0)	2.30	0.82	10	1.00 - 4.00	Zenon Microfiltration		Microfiltration		pilot scale			
Temp (°C)	22.0	0.0	10	22.0 - 22.0	Hypersperse AF 200		Antiscalent		pilot scale			
pH (unit)	7.6	0.0	10	7.6 - 7.6	Cartridge Filtration		5 mm exclusion size		Pilot-scale			
Time (hr)	48.0	0.0	10	48.0 - 48.0	NaOCL + NH4CL		Chloramine addition		Pilot scale			
					Hydrochloric Acid Addition		pH Adjustment		Pilot scale			

## Mass Balance Errors

Pressure	RPD	SD	Flow	RPD	SD	TDS	RPD	SD
System Inf - Stg 1 Inf	0.0%	0.0%	System Inf - Stg 1 Inf	0.0%	0.0%	System Inf - Stg 1 Inf	-50.8%	41.3%
Sys Conc - Stg 2 Conc	0.0%	0.0%	Sys Conc - Stg 2 Conc	0.0%	0.0%	Sys Conc - Stg 2 Conc	0.0%	0.0%
Stg 1 Conc - Stg 2 Inf	0.0%	0.0%	Stg 1 Conc - Stg 2 Inf	0.0%	0.0%	Stg 1 Conc - Stg 2 Inf	0.0%	0.0%
Sys Perm - Avg Stg Perr	0.0%	0.0%	Sys Perm - Sum Stg Per	0.0%	0.0%	Sys Perm - Avg Stg Perm	-13.0%	15.3%



## Stage Summary

WQP	Stage 1 Influent						Stage 1 Permeate				
	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery			0.50	0.07	5	0.43 - 0.57					
pH	6.9	7.1	7.1	1.3	5	5.2 - 8.2	6.3	6.3	0.9	5	5.4 - 7.4
Temp	27.0	34.0	33.6	2.6	5	31.0 - 37.0	34.0	33.6	2.6	5	31.0 - 37.0
Alk	82	297	184	151	5	9 - 395	10	10	2	5	8 - 13
TDS	316	1256	721	436	5	332 - 1457	38	36	23	5	10 - 73
TotHard	169	560	396	168	5	204 - 602	12	10	10	5	0 - 26
CaHard	139	597	332	146	5	180 - 540	3	4	4	5	0 - 9
Turb	0.16	NA	0.16	0	5	0.14 - 0.17	0.09	0.09	0.01	5	0 - 0
TOC	5.1	17.6	12.8	7.1	5	2.3 - 21.3	0.3	0.3	0.0	5	0.3 - 0.3
UV254	0.185	0.772	0.438	0.274	5	0.037 - 0.776	0.006	0.006	0.004	5	0.005 - 0.013
SUVA	3.28	3.96	3.12	0.97	5	1.62 - 3.99	2.34	2.51	1.59	5	1.80 - 5.36

WQP	Stage 2 Influent						Stage 2 Permeate				
	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery			0.51	0.14	5	0.37 - 0.67					
pH	6.9	7.1	7.1	1.3	5	5.2 - 8.2	6.3	6.3	0.8	5	5.4 - 7.2
Temp	27.0	34.0	33.6	2.6	5	31.0 - 37.0	34.0	33.6	2.6	5	31.0 - 37.0
Alk	82	297	255	220	5	7 - 574	10	10	3	5	7 - 14
TDS	316	1256	1000	574	5	444 - 1964	38	40	19	5	23 - 72
TotHard	169	560	537	240	5	268 - 864	12	11	8	5	0 - 20
CaHard	139	597	485	191	4	245 - 673	3	4	4	5	0 - 9
Turb	0.16	NA	0.20	0	5	0.15 - 0.26	0.09	0.10	0.02	5	0 - 0
TOC	5.1	17.6	15.7	9.0	5	3.2 - 28.2	0.3	0.3	0.0	5	0.3 - 0.3
UV254	0.185	0.772	0.482	0.513	5	0.005 - 1.277	0.006	0.008	0.005	5	0.005 - 0.016
SUVA	3.28	3.96	2.74	1.87	5.00	0.02 - 4.53	2.34	3.09	1.99	5.00	1.80 - 6.32

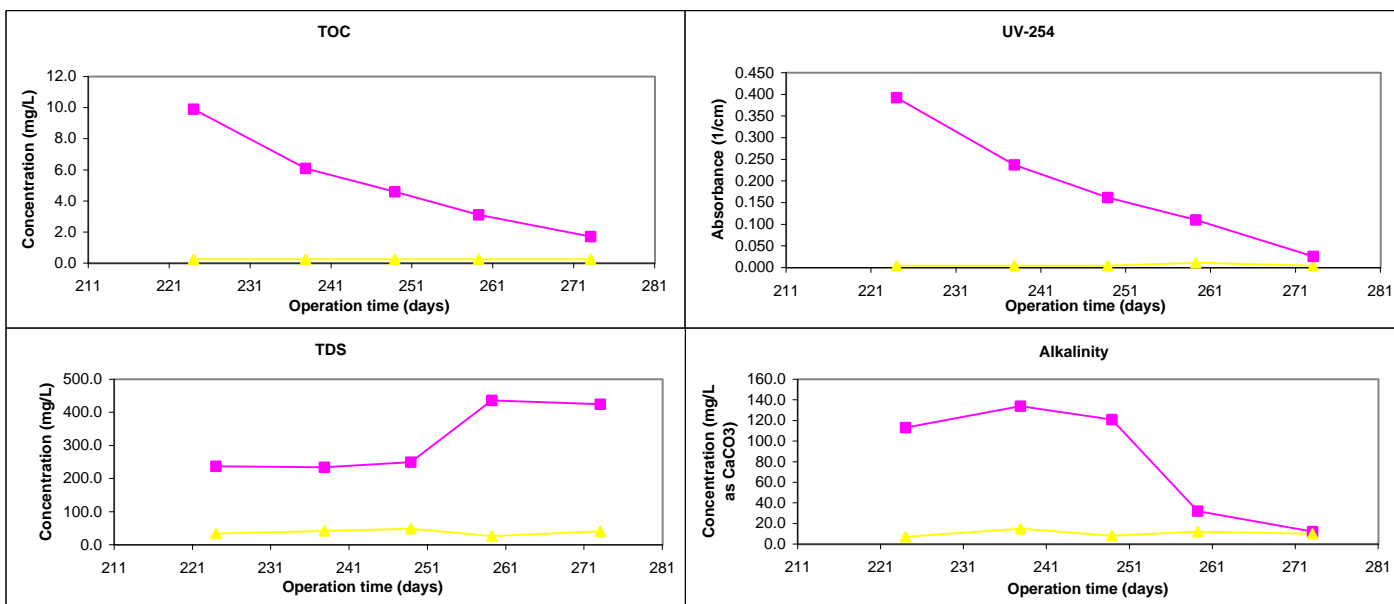
WQP	Stage 3 Influent						Stage 3 Permeate				
	Sys Feed	Sys Conc	Mean	SD	Count	Min/Max	Sys Perm	Mean	SD	Count	Min/Max
Recovery											
pH											
Temp											
Alk											
TDS											
TotHard											
CaHard											
Turb											
TOC											
UV254											
SUVA											

This was only a two stage study.

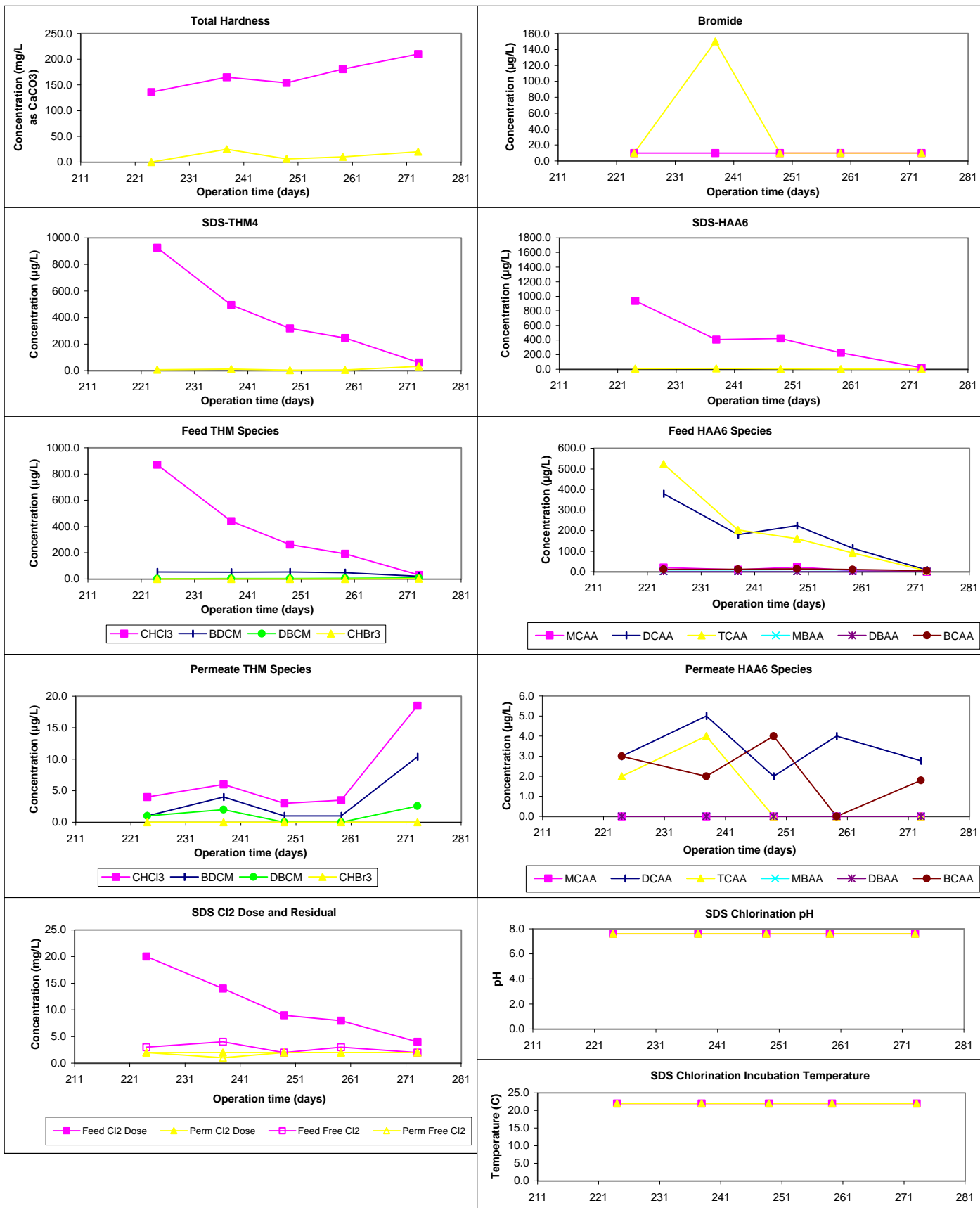
## Chart Legend:

- Feed (System)
- Permeate (System)

## Water Quality Parameter Graphs



## Water Quality Graphs (Continued)



## Productivity Graphs

