

# ICR TREATMENT STUDY ANALYSIS

## Base Analysis and Data Review Comments

<b>Treatment Study ID</b>	1069
<b>Study Protocol</b>	RBSMT
<b>Plant ICR Number</b>	1076
<b>PWS Name</b>	City of Lauderhill
<b>City, State, Zip</b>	Lauderhill, FL 33313

### General Comments:

1. During this bench-scale study, two membranes were evaluated: the FilmTec NF200 and the BW30-XLE. Each membrane was evaluated over four quarters (Winter, Spring, Summer and Autumn) as summarized in Table 3 of the Summary Report.
2. Influent to the treatment study was collected after full-scale lime softening and filtration (see Figure 1 in the Summary Report). Under normal plant operation, chlorine is added prior to lime softening and prior to filtration. However, these chlorine feeds were turned off prior to sample collection and the report states that “no chlorine residual was present at the time of collection”.
3. During analysis, a water temperature of 25.6°C was used for all four quarters. Since this is a groundwater source, the utility reported a constant temperature over the course of a year. It was necessary to use a temperature representative of full-scale conditions to develop estimates of pressure requirements. The temperatures in the Data Collection Spreadsheets are indicative of lab conditions.
4. No cost information is provided in the Summary Report.

### Water Quality Comments:

1. 8 water quality outliers were removed from this study.
2. SDS conditions are summarized in Table 6 of the Summary Report. Constant target SDS conditions were used over the four quarters: temperature 25.3°C, pH 8.0, incubation time 3.5 hours and free residual 0.5 to 1 mg/L.

3. High mass balance closure errors at 90% recovery indicate that the system may not have achieved psuedo steady-state performance at this recovery.
4. Some TOX results had high relative percent errors, and in general, the QC data indicate some problems with TOX analysis.

### **Productivity Comments:**

1. 6 productivity outliers were removed from this study.
2. Note that antiscalant addition was used as pretreatment during the study; however, this is not show in the pretreatment schematic (Figure 2) in the Summary Report.
3. Algael growth was observed in the system tubing and could have contributed to membrane fouling.
4. The cleaning procedure utilized a phosphoric acid solution, followed by a sodium hydroxide solution. Additional information is provided in Section 3B of the Summary Report.

## ICR Information

**ID / ICR#:** FL 4060787 / 1076  
**ICR Contact:** C. Randall Arline  
**Phone No.:** 954-730-2972  
**Period:** 6/3/98 - 6/10/98 (7 days)

## Membrane Information

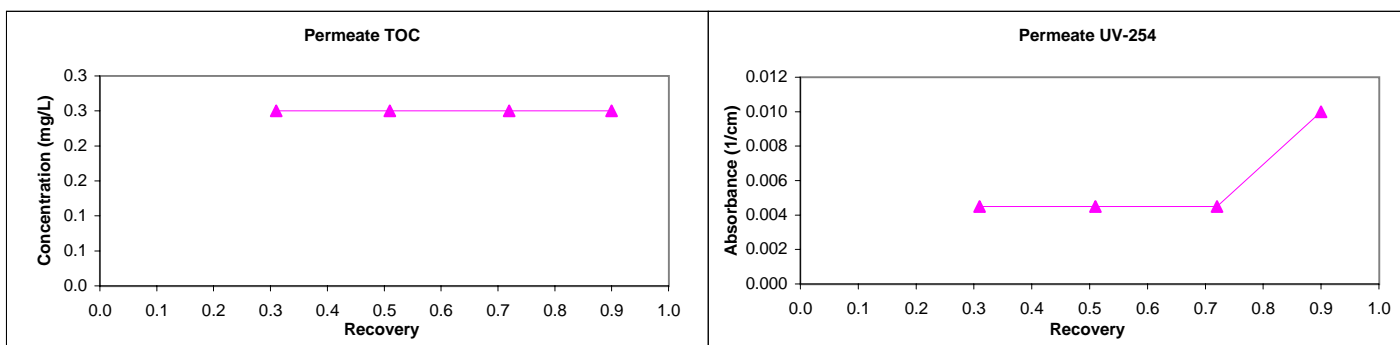
**Manufacturer:** FilmTec Corporation  
**Trade Name:** NF200B-4040  
**MWCO:** 400 Daltons  
**Mfr. Flux:** 16.5 gfd  
**Mfr. NDP:** 70.0 psi  
**Mfr. MTCw:** 0.235 gfd/psi

**Mfr. Temp:** 25.0 °C  
**840 Element Area:** 400.0 ft<sup>2</sup>  
**840 Purchase Price:** \$700  
**840 Maximum Flow:** 70.0 gpm  
**840 Minimum Flow:** 34.0 gpm  
**840 Total Width:** 70.7 ft  
**840 Feed Spacer Thickness:** 0.0023 ft

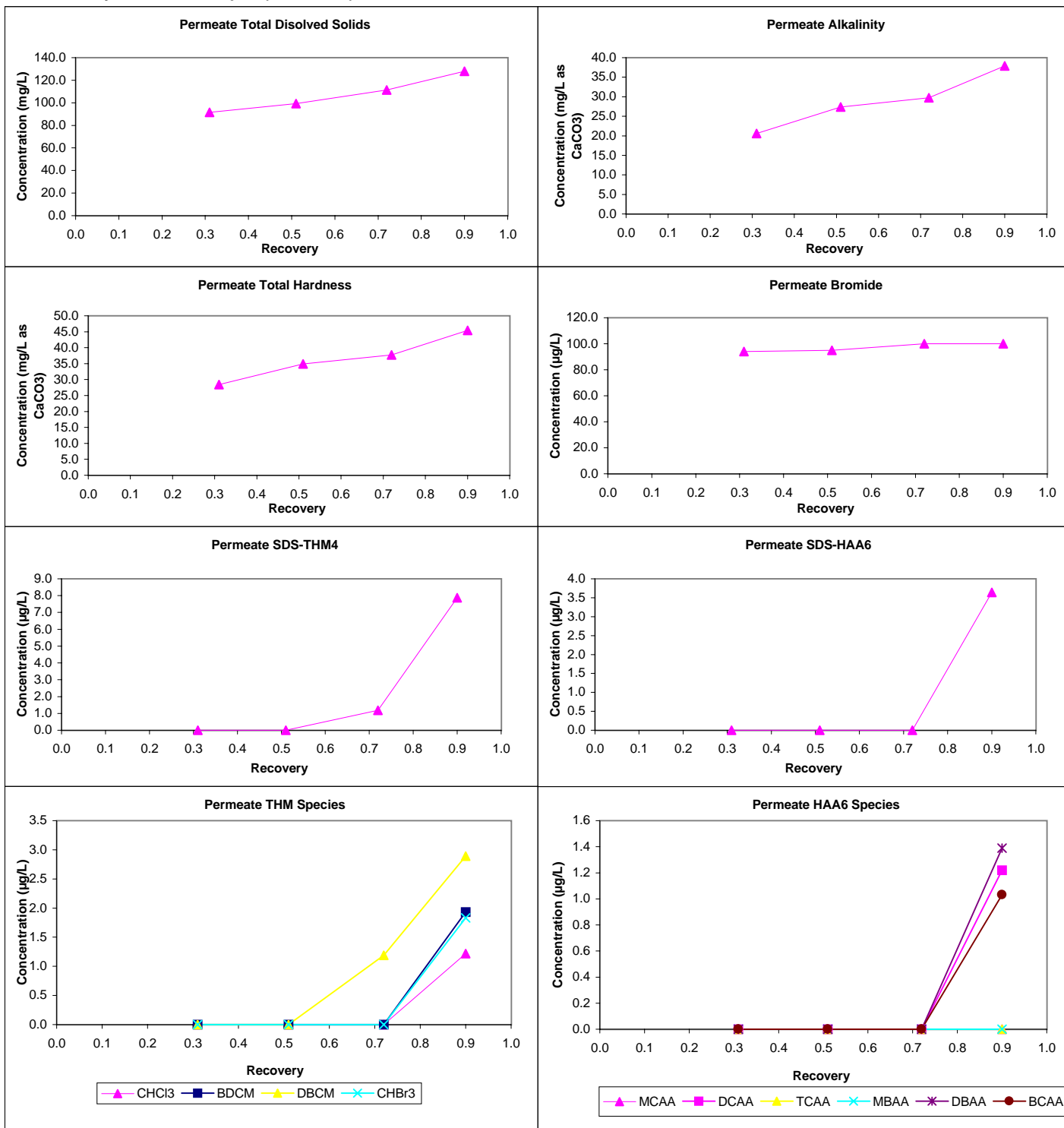
## Water Quality Summary

Water Quality Summary							Mass Balance Closure Err (%)							
Source ->	Feed		Permeate				Concentrate							
Recovery ->	Avg	Diff	0.31	0.51	0.72	0.90	0.31	0.51	0.72	0.90	WQP	Count	Avg	SD
pH	8.7	0.0	7.5	8.5	8.4	8.2	8.1	8.6	8.6	8.2	TDS	7	9	11
Temp	23.0	0.0	24.0	23.7	20.9	21.6	24.0	23.7	20.9	21.6				
Alk	43	1	21	27	30	38	55	68	84	105	Alk	4	10	5
TDS	151	0	92	99	111	128	173	192	278	412	TDS	4	3	9
TotHard	67	1	28	35	38	45	82	103	136	242	TotHard	4	-3	4
CaHard	56	1	25	30	32	39	69	87	115	203	CaHard	4	-2	4
Turb	0.59	0.04	0.10	0.00	0.00	0.00	0.60	0.81	0.58	0.68	Turb	1	-34	n/a
Amm	0.70	0.00	0.60	0.70	0.60	0.60	0.90	1.10	1.00	1.20	Amm	4	6	29
TOC	8.2	0.1	0.3	0.3	0.3	0.3	12.0	18.0	30.0	79.0	TOC	0	n/a	n/a
UV254	0.231	0.000	0.005	0.005	0.005	0.010	0.349	0.534	0.889	2.244	UV254	4	7	5
SUVA	2.83	0.02	1.80	1.80	1.80	4.00	2.91	2.97	2.96	2.84				
Bromide	105	5	94	95	100	100	Pretreatment Information							
TOX	468	23	13	13	13	40								
							Process			Description		Scale		
CHCl3	81.5	1.6	0.0	0.0	0.0	1.2	CONV			Conventional Filtration		Full-scale		
BDCM	21.4	0.4	0.0	0.0	0.0	1.9	SOFT			Softening		Full-scale		
DBCM	4.1	0.1	0.0	0.0	1.2	2.9	CS/SOFT			gulation/Sedimentation/Softener		Full-scale		
CHBr3	0.0	0.0	0.0	0.0	0.0	1.8	Cartridge Filtration			1 um pore		Bench-scale		
THM4	107.1	2.1	0.0	0.0	1.2	7.9	Antiscalant			4 mg/L Hypersperse 400 UL		Bench-scale		
MCAA	3.5	0.0	0.0	0.0	0.0	0.0	Lime Softening			Ca(OH)2 - [CaO slaked to Ca(		Full-scale		
DCAA	40.6	0.9	0.0	0.0	0.0	1.2	Lime Softening polymer(trade secret)			Praestol		Full-scale		
TCAA	45.9	2.3	0.0	0.0	0.0	0.0								
MBAA	0.0	0.0	0.0	0.0	0.0	0.0								
DBAA	1.2	0.0	0.0	0.0	0.0	1.4								
BCAA	8.0	0.1	0.0	0.0	0.0	1.0								
TBAA	NA	NA	NA	NA	NA	NA								
CDBAA	NA	NA	NA	NA	NA	NA								
DCBAA	NA	NA	NA	NA	NA	NA	Design Parameters							
HAA5	91.2	3.3	0.0	0.0	0.0	2.6								
HAA6	99.2	3.4	0.0	0.0	0.0	3.6	Active memb area:		0.167 ft <sup>2</sup>		ID#	Recov	F <sub>W-des</sub>	
HAA9	NA	NA	NA	NA	NA	NA	Active width:		0.333 ft			(dec.)	(gfd)	
SDS Conditions							Norm Temp:		25.6 °C		1	0.70	16.5	
							Feed TDS:		152.0 mg/L		2	0.90	16.5	
							Manuf rep TDS rej:		70%		3	0.50	16.5	
							Temp Norm MTC-w:		0.239 gfd/psi		4	0.30	16.5	
WQP	Avg	SD	Count	Min - Max		Comments:								
Res (mg/L) (0)	1.01	0.17	6	0.80 - 1.30										
Temp (°C)	25.6	0.1	6	25.3 - 25.7										
pH (unit)	8.0	0.0	6	8.0 - 8.0										
Time (hr)	3.5	0.0	6	3.5 - 3.5										

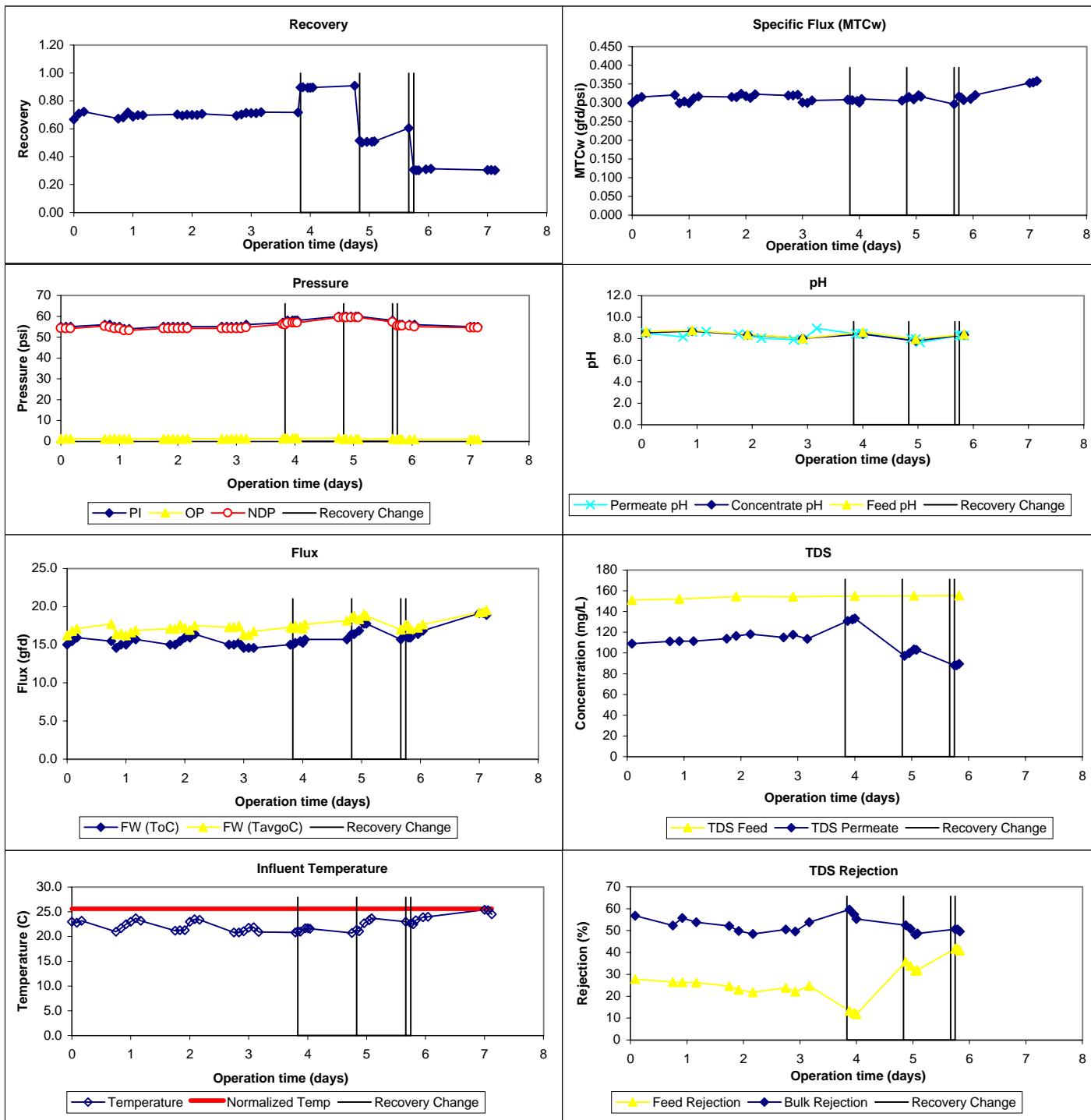
## Water Quality Parameter Graphs



## Water Quality Parameter Graphs (Continued)



## Productivity Graphs



## ICR Information

**ID / ICR#:** FL 4060787 / 1076  
**ICR Contact:** C. Randall Arline  
**Phone No.:** 954-730-2972  
**Period:** 8/26/98 - 9/4/98 (9 days)

## Membrane Information

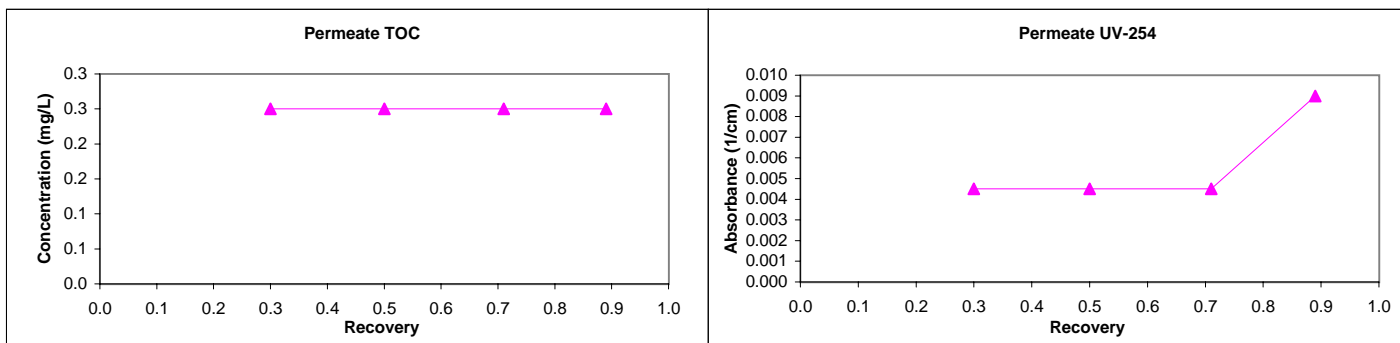
**Manufacturer:** FilmTec Corporation  
**Trade Name:** NF200B-4040  
**MWCO:** 400 Daltons  
**Mfr. Flux:** 16.5 gfd  
**Mfr. NDP:** 70.0 psi  
**Mfr. MTCw:** 0.235 gfd/psi

**Mfr. Temp:** 25.0 °C  
**840 Element Area:** 400.0 ft<sup>2</sup>  
**840 Purchase Price:** \$700  
**840 Maximum Flow:** 70.0 gpm  
**840 Minimum Flow:** 34.0 gpm  
**840 Total Width:** 70.7 ft  
**840 Feed Spacer Thickness:** 0.0023 ft

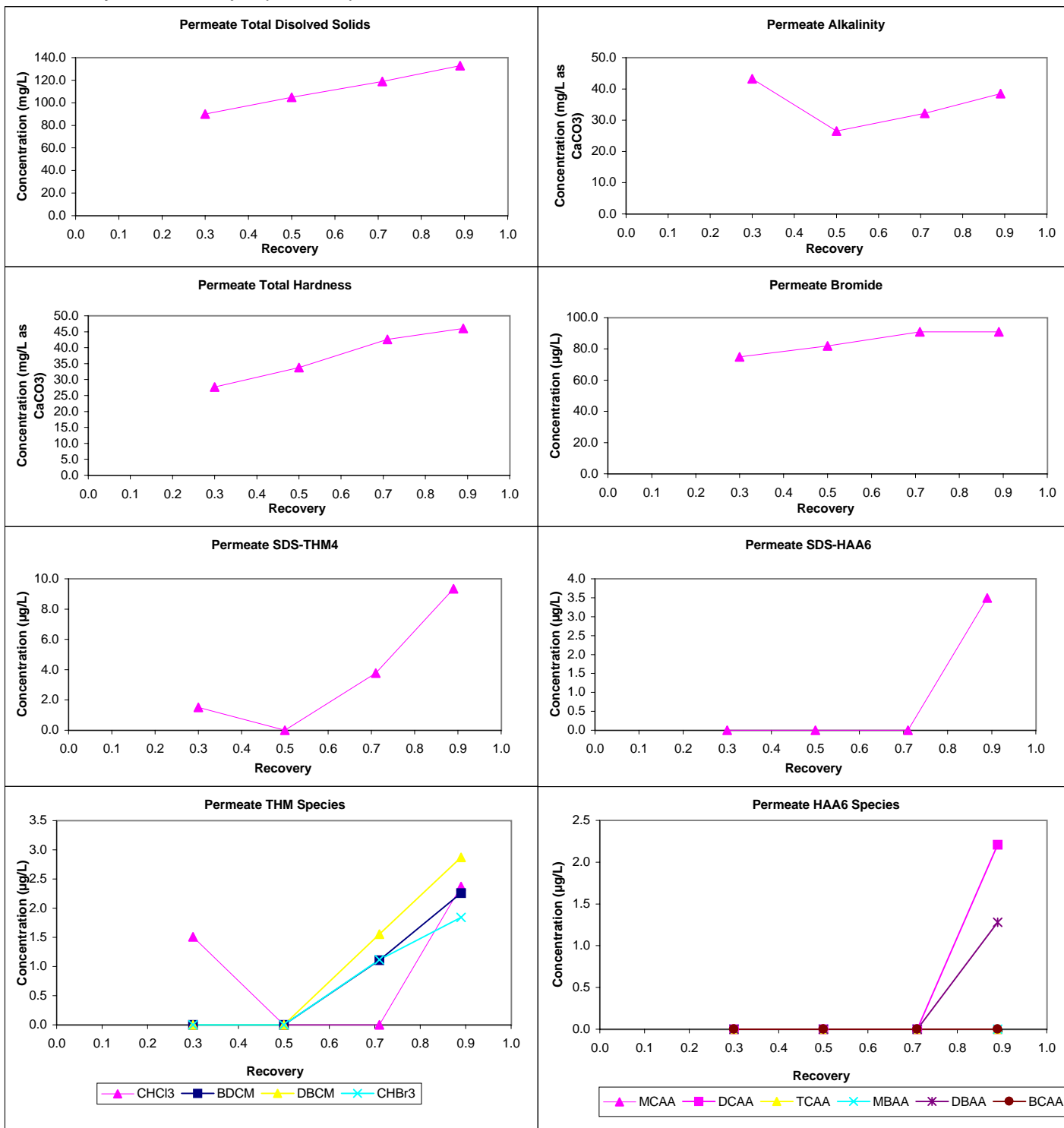
## Water Quality Summary

Source ->	Feed		Permeate				Concentrate				Mass Balance Closure Err (%)																														
Recovery ->	Avg	Diff	0.30	0.50	0.71	0.89	0.30	0.50	0.71	0.89	WQP	Count	Avg	SD																											
pH	8.7	0.1	8.5	7.5	7.7	8.3	8.4	7.8	8.1	8.3	TDS	8	3	8																											
Temp	23.9	0.5	23.6	22.9	23.0	23.7	23.6	22.9	23.0	23.7	Alk	4	-41	35																											
Alk	54	9	43	27	32	39	55	65	77	97	TDS	4	6	10																											
TDS	152	1	90	105	119	133	178	189	264	373	TotHard	4	3	3																											
TotHard	65	2	28	34	43	46	83	101	127	216	CaHard	4	5	2																											
CaHard	55	1	23	29	37	40	71	87	108	185	Turb	4	-61	68																											
Turb	0.26	0.01	0.16	0.10	0.10	0.12	0.32	0.32	0.40	0.55	Amm	4	-15	33																											
Amm	0.75	0.05	0.50	0.60	0.65	0.60	0.80	0.90	1.10	1.20	TOC	0	n/a	n/a																											
TOC	8.2	0.2	0.3	0.3	0.3	0.3	11.5	16.5	27.5	67.5	UV254	4	-3	5																											
UV254	0.220	0.003	0.005	0.005	0.005	0.009	0.320	0.445	0.717	1.770	<div>Pretreatment Information</div> <table><thead><tr><th>Process</th><th>Description</th><th>Scale</th></tr></thead><tbody><tr><td>CONV</td><td>Conventional Filtration</td><td>Full-scale</td></tr><tr><td>SOFT</td><td>Softening</td><td>Full-scale</td></tr><tr><td>CS/SOFT</td><td>gulation/Sedimentation/Softener</td><td>Full-scale</td></tr><tr><td>Cartridge Filtration</td><td>1 um pore</td><td>Bench-scale</td></tr><tr><td>Antiscalant</td><td>4 mg/L Hypersperse 400 UL</td><td>Bench-scale</td></tr><tr><td>Lime Softening</td><td>Ca(OH)2 - [CaO slaked to Ca(</td><td>Full-scale</td></tr><tr><td>Lime Softening polymer(trade secret)</td><td>Praestol 2</td><td>Full-scale</td></tr></tbody></table>				Process	Description	Scale	CONV	Conventional Filtration	Full-scale	SOFT	Softening	Full-scale	CS/SOFT	gulation/Sedimentation/Softener	Full-scale	Cartridge Filtration	1 um pore	Bench-scale	Antiscalant	4 mg/L Hypersperse 400 UL	Bench-scale	Lime Softening	Ca(OH)2 - [CaO slaked to Ca(	Full-scale	Lime Softening polymer(trade secret)	Praestol 2	Full-scale			
Process	Description	Scale																																							
CONV	Conventional Filtration	Full-scale																																							
SOFT	Softening	Full-scale																																							
CS/SOFT	gulation/Sedimentation/Softener	Full-scale																																							
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Lime Softening	Ca(OH)2 - [CaO slaked to Ca(	Full-scale																																							
Lime Softening polymer(trade secret)	Praestol 2	Full-scale																																							
SUVA	2.70	0.09	1.80	1.80	1.80	3.60	2.78	2.70	2.61	2.62																															
Bromide	100	10	75	82	91	91	<div>Design Parameters</div> <table><tr><td>Active memb area:</td><td>0.167 ft<sup>2</sup></td><td rowspan="2">ID#</td><td rowspan="2">Recov (dec.)</td><td rowspan="2">F<sub>W-des</sub> (gfd)</td></tr><tr><td>Active width:</td><td>0.333 ft</td></tr><tr><td>Norm Temp:</td><td>25.6 °C</td><td>1</td><td>0.70</td><td>16.5</td></tr><tr><td>Feed TDS:</td><td>152.0 mg/L</td><td>2</td><td>0.90</td><td>16.5</td></tr><tr><td>Manuf rep TDS rej:</td><td>96%</td><td>3</td><td>0.50</td><td>16.5</td></tr><tr><td>Temp Norm MTC-w:</td><td>0.239 gfd/psi</td><td>4</td><td>0.30</td><td>16.5</td></tr></table>								Active memb area:	0.167 ft <sup>2</sup>	ID#	Recov (dec.)	F <sub>W-des</sub> (gfd)	Active width:	0.333 ft	Norm Temp:	25.6 °C	1	0.70	16.5	Feed TDS:	152.0 mg/L	2	0.90	16.5	Manuf rep TDS rej:	96%	3	0.50	16.5	Temp Norm MTC-w:	0.239 gfd/psi	4	0.30	16.5
Active memb area:	0.167 ft <sup>2</sup>	ID#	Recov (dec.)	F <sub>W-des</sub> (gfd)																																					
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Temp Norm MTC-w:	0.239 gfd/psi	4	0.30	16.5																																					
TOX	345	70	13	13	13	13																																			
CHCl3	73.2	0.3	1.5	0.0	0.0	2.4																																			
BDCM	20.9	0.2	0.0	0.0	1.1	2.3																																			
DBCM	3.8	0.0	0.0	0.0	1.6	2.9																																			
CHBr3	0.0	0.0	0.0	0.0	1.1	1.8																																			
THM4	97.9	0.1	1.5	0.0	3.8	9.3																																			
MCAA	0.0	0.0	0.0	0.0	0.0	0.0																																			
DCAA	35.1	6.6	0.0	0.0	0.0	2.2																																			
TCAA	38.7	7.5	0.0	0.0	0.0	0.0																																			
MBAA	0.0	0.0	0.0	0.0	0.0	0.0																																			
DBAA	1.2	0.2	0.0	0.0	0.0	1.3																																			
BCAA	7.0	1.2	0.0	0.0	0.0	0.0																																			
TBAA	NA	NA	NA	NA	NA	NA																																			
CDBAA	NA	NA	NA	NA	NA	NA																																			
DCBAA	NA	NA	NA	NA	NA	NA																																			
HAA5	75.0	14.3	0.0	0.0	0.0	3.5																																			
HAA6	82.0	15.5	0.0	0.0	0.0	3.5																																			
HAA9	NA	NA	NA	NA	NA	NA																																			
SDS Conditions																																									
WQP	Avg	SD	Count	Min - Max																																					
Res (mg/L) (0)	0.67	0.11	6	0.57 - 0.84																																					
Temp (°C)	25.4	0.1	6	25.3 - 25.7																																					
pH (unit)	8.0	0.0	6	8.0 - 8.0																																					
Time (hr)	3.5	0.0	6	3.5 - 3.5																																					
Comments:																																									

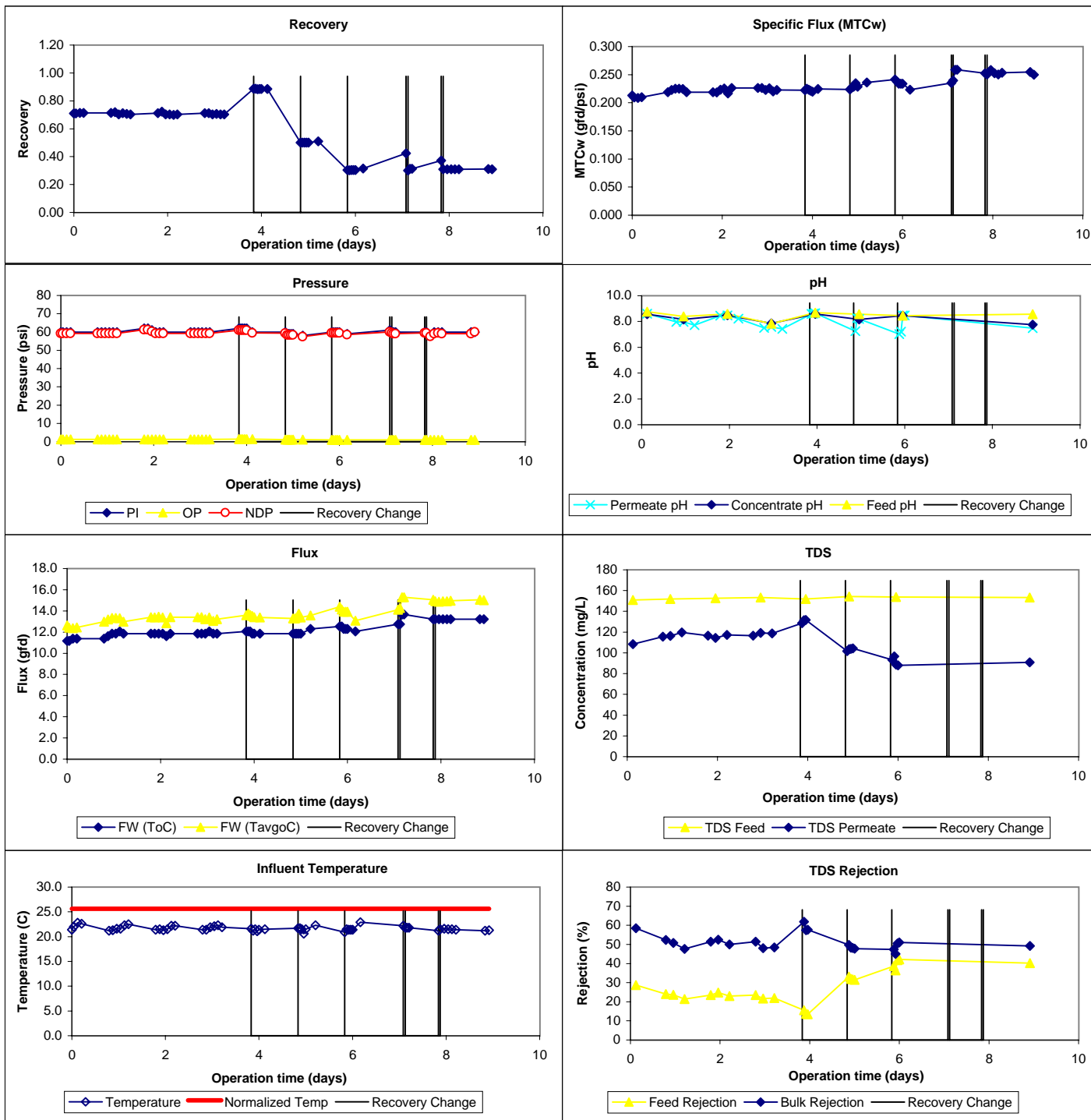
## Water Quality Parameter Graphs



## Water Quality Parameter Graphs (Continued)



## Productivity Graphs





## ICR Information

**ID / ICR#:** FL 4060787 / 1076  
**ICR Contact:** C. Randall Arline  
**Phone No.:** 954-730-2972  
**Period:** 12/2/98 - 12/10/98 (8 days)

## Membrane Information

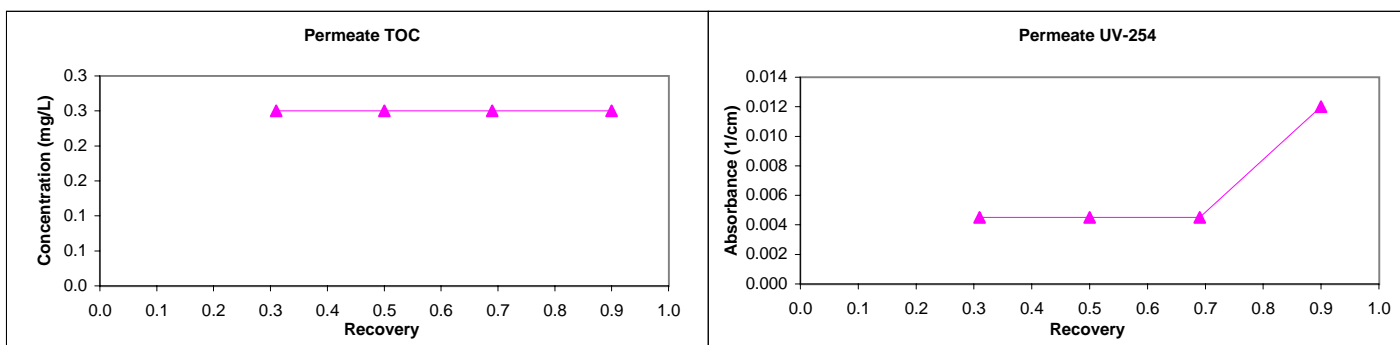
**Manufacturer:** FilmTec Corporation  
**Trade Name:** NF200B-4040  
**MWCO:** 400 Daltons  
**Mfr. Flux:** 16.5 gfd  
**Mfr. NDP:** 70.0 psi  
**Mfr. MTCw:** 0.235 gfd/psi

**Mfr. Temp:** 25.0 °C  
**840 Element Area:** 400.0 ft<sup>2</sup>  
**840 Purchase Price:** \$700  
**840 Maximum Flow:** 70.0 gpm  
**840 Minimum Flow:** 34.0 gpm  
**840 Total Width:** 70.7 ft  
**840 Feed Spacer Thickness:** 0.0023 ft

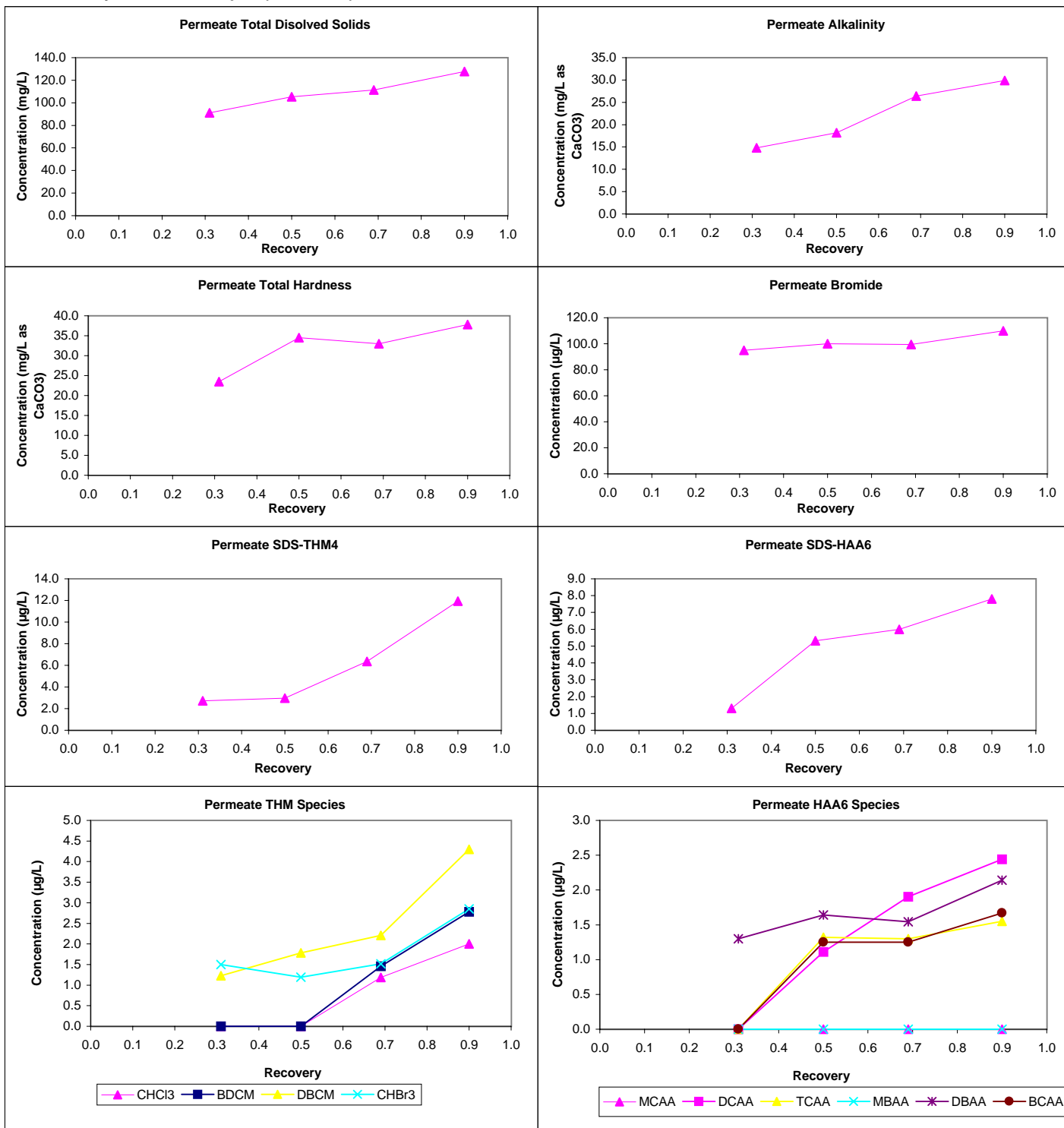
## Water Quality Summary

Water Quality Summary														Mass Balance Closure Err (%)			
Source ->	Feed		Permeate				Concentrate										
Recovery ->	Avg	Diff	0.31	0.50	0.69	0.90	0.31	0.50	0.69	0.90	WQP	Count	Avg	SD			
pH	8.8	0.1	6.6	7.2	8.4	8.7	7.2	7.7	8.6	8.4	TDS	8	2	6			
Temp	21.2	0.6	20.2	22.0	22.0	22.6	20.5	22.2	21.7	22.9							
Alk	40	1	15	18	26	30	44	49	73	98	Alk	4	-20	16			
TDS	146	1	91	105	111	128	160	201	196	342	TDS	4	-1	11			
TotHard	57	4	24	35	33	38	70	81	106	178	TotHard	4	-7	13			
CaHard	47	4	19	30	27	31	57	66	89	148	CaHard	4	-7	13			
Turb	0.33	0.08	0.17	0.11	0.19	0.13	0.27	0.35	0.44	0.69	Turb	4	-87	77			
Amm	0.60	0.00	0.00	0.00	0.50	0.40	0.00	0.00	0.70	0.60	Amm	2	-159	141			
TOC	7.6	0.1	0.3	0.3	0.3	0.3	11.0	16.0	24.5	67.5	TOC	0	n/a	n/a			
UV254	0.233	0.001	0.005	0.005	0.005	0.012	0.331	0.437	0.729	1.930	UV254	4	-5	7			
SUVA	3.06	0.03	1.80	1.80	1.80	4.80	3.01	2.73	2.98	2.86							
Bromide	110	0	95	100	100	110	Pretreatment Information										
TOX	455	10	13	13	28	72											
Process Description Scale																	
CONV Conventional Filtration Full-scale																	
SOFT Softening Full-scale																	
CS/SOFT gulation/Sedimentation/Softener Full-scale																	
Cartridge Filtration 1 um pore Bench-scale																	
Antiscalant 4 mg/L Hypersperse 400 UL Bench-scale																	
Lime Softening Ca(OH)2 - [CaO slaked to Ca( Full-scale																	
Lime Softening polymer(trade secret)Praestol 2 Full-scale																	
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Comments:																	

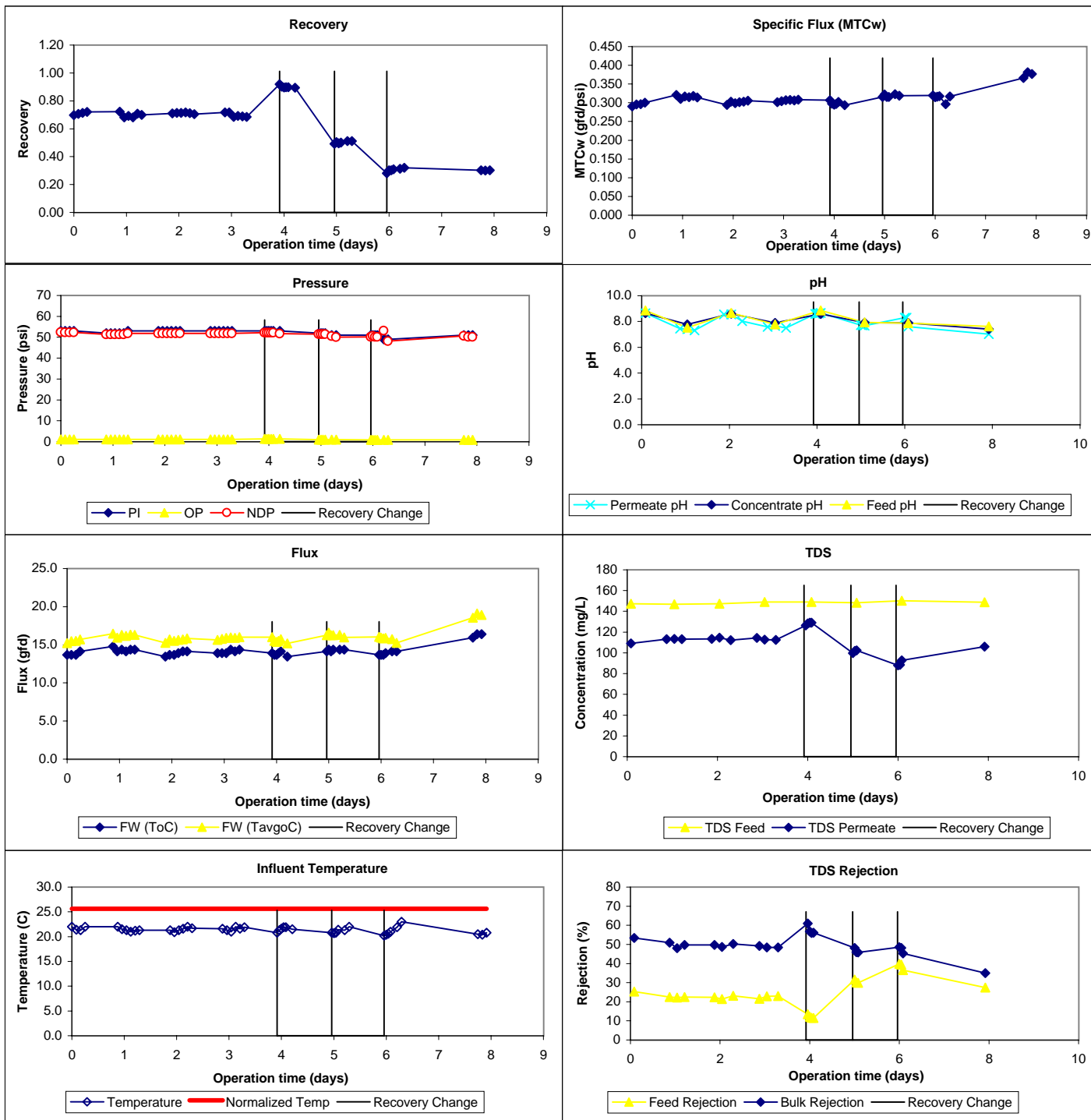
## Water Quality Parameter Graphs



## Water Quality Parameter Graphs (Continued)



## Productivity Graphs



## ICR Information

ID / ICR#: FL 4060787 / 1076  
 ICR Contact: C. Randall Arline  
 Phone No.: 954-730-2972  
 Period: 2/25/99 - 3/5/99 (8 days)

## Membrane Information

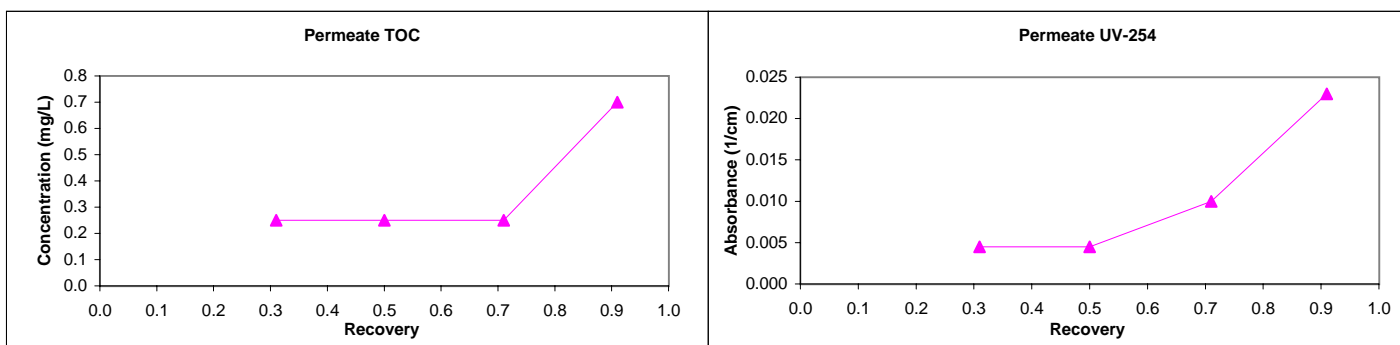
Manufacturer: FilmTec Corporation  
 Trade Name: NF200B-4040  
 MWCO: 400 Daltons  
 Mfr. Flux: 16.5 gfd  
 Mfr. NDP: 70.0 psi  
 Mfr. MTCw: 0.235 gfd/psi

Mfr. Temp: 25.0 °C  
 840 Element Area: 400.0 ft<sup>2</sup>  
 840 Purchase Price: \$700  
 840 Maximum Flow: 70.0 gpm  
 840 Minimum Flow: 34.0 gpm  
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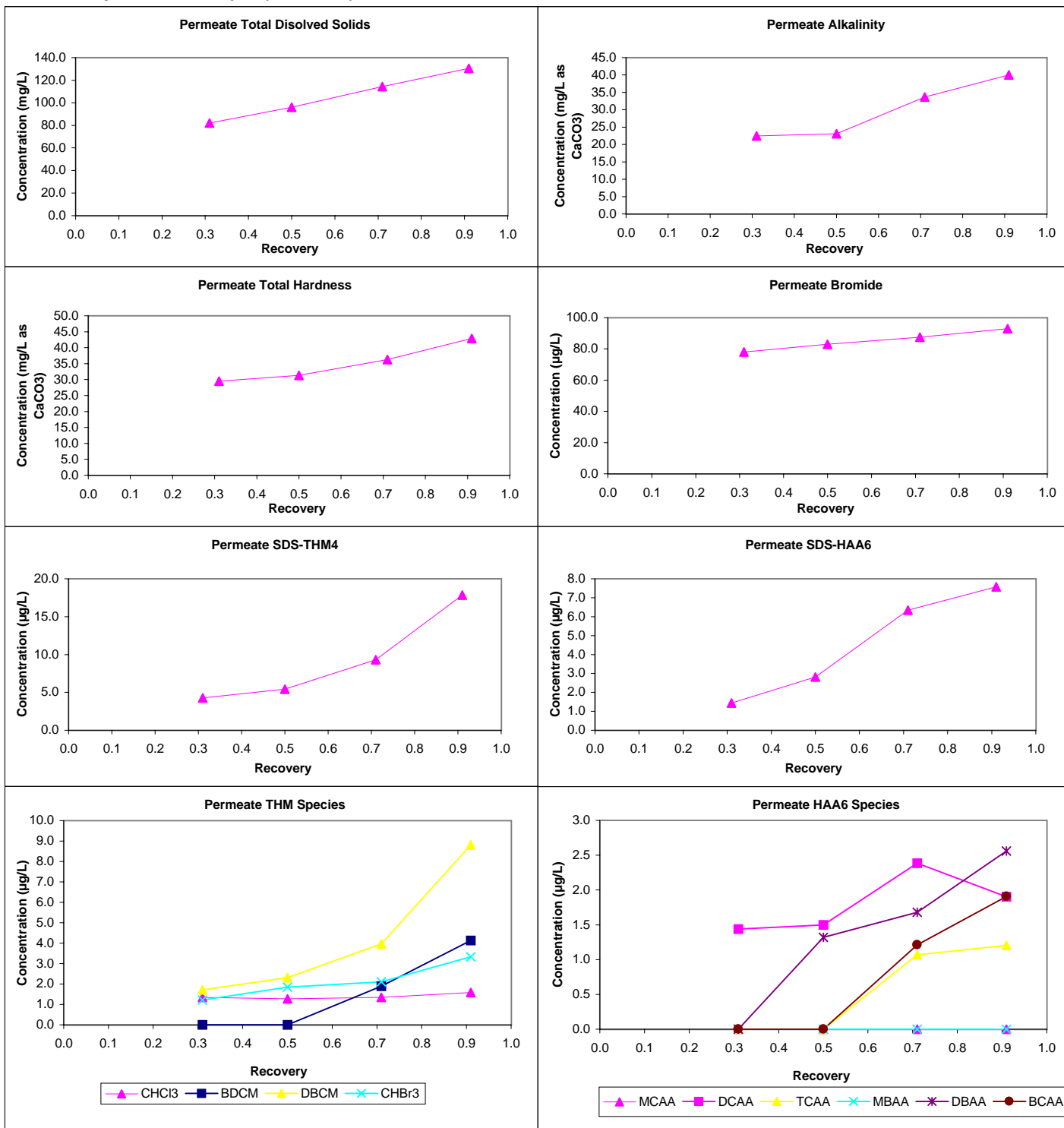
## Water Quality Summary

Water Quality Summary							Mass Balance Closure Err (%)							
Source ->	Feed		Permeate				Concentrate							
Recovery ->	Avg	Diff	0.31	0.50	0.71	0.91	0.31	0.50	0.71	0.91	WQP	Count	Avg	SD
pH	8.8	0.2	7.5	7.3	7.8	7.5	7.9	7.9	8.1	8.1	TDS	7	2	9
Temp	22.9	0.4	21.4	21.2	21.7	22.1	21.5	21.2	21.4	22.1				
Alk	51	5	23	23	34	40	56	58	82	93	Alk	4	-36	29
TDS	151	0	82	96	114	131	162	198	250	327	TDS	4	-6	7
TotHard	64	3	30	31	36	43	75	88	114	196	TotHard	4	-18	16
CaHard	54	3	24	26	29	35	61	73	94	166	CaHard	4	-22	17
Turb	0.34	0.00	0.07	0.11	0.09	0.08	0.37	0.44	0.47	0.61	Turb	4	-132	167
Amm	0.35	0.35	0.00	0.00	0.00	0.00	0.00	0.00	0.50	0.00	Amm	0	n/a	n/a
TOC	7.4	0.1	0.3	0.3	0.3	0.7	10.0	18.0	19.0	73.0	TOC	1	-2	n/a
UV254	0.224	0.000	0.005	0.005	0.010	0.023	0.335	0.454	0.753	1.845	UV254	4	-4	12
SUVA	3.05	0.04	1.80	1.80	4.00	3.29	3.35	2.52	3.96	2.53				
Bromide	87	3	78	83	88	93	Pretreatment Information							
TOX	488	103	13	31	13	13								
							Process Description Scale							
CHCl3	66.1	4.0	1.3	1.3	1.3	1.6	CONV Conventional Filtration Full-scale							
BDCM	19.8	1.2	0.0	0.0	1.9	4.1	SOFT Softening Full-scale							
DBCM	4.6	0.2	1.7	2.3	4.0	8.8	CS/SOFT gulation/Sedimentation/Softener Full-scale							
CHBr3	0.0	0.0	1.2	1.8	2.1	3.3	Cartridge Filtration 1 um pore Bench-scale							
THM4	90.5	5.0	4.3	5.4	9.3	17.9	Antiscalant 4 mg/L Hypersperse 400 UL Bench-scale							
MCAA	2.5	2.5	0.0	0.0	0.0	0.0	Lime Softening Ca(OH)2 - [CaO slaked to Ca( Full-scale							
DCAA	37.0	0.0	1.4	1.5	2.4	1.9	Lime Softening polymer(trade secret)Praestol 2 Full-scale							
TCAA	36.4	3.7	0.0	0.0	1.1	1.2								
MBAA	0.0	0.0	0.0	0.0	0.0	0.0								
DBAA	1.5	0.0	0.0	1.3	1.7	2.6								
BCAA	8.1	0.7	0.0	0.0	1.2	1.9								
TBAA	NA	NA	NA	NA	NA	NA								
CDBAA	NA	NA	NA	NA	NA	NA								
DCBAA	NA	NA	NA	NA	NA	NA	Design Parameters							
HAA5	77.4	1.2	1.4	2.8	5.1	5.7	Active memb area:		0.167 ft²	ID#		Recov (dec.)	F <sub>W-des</sub> (gfd)	
HAA6	85.6	1.9	1.4	2.8	6.3	7.6	Active width:		0.333 ft					
HAA9	NA	NA	NA	NA	NA	NA	Norm Temp:		25.6 °C	1		0.70	16.5	
SDS Conditions							Feed TDS:		152.0 mg/L	2		0.90	16.5	
							Manuf rep TDS rej:		96%	3		0.50	16.5	
WQP	Avg	SD	Count	Min - Max			Temp Norm MTC-w:		0.239 gfd/psi	4		0.30	16.5	
Res (mg/L) (0)	0.87	0.14	6	0.77 - 1.15			Comments:							
Temp (°C)	25.7	0.2	6	25.3 - 25.8										
pH (unit)	8.1	0.0	6	8.1 - 8.1										
Time (hr)	3.5	0.0	6	3.5 - 3.5										

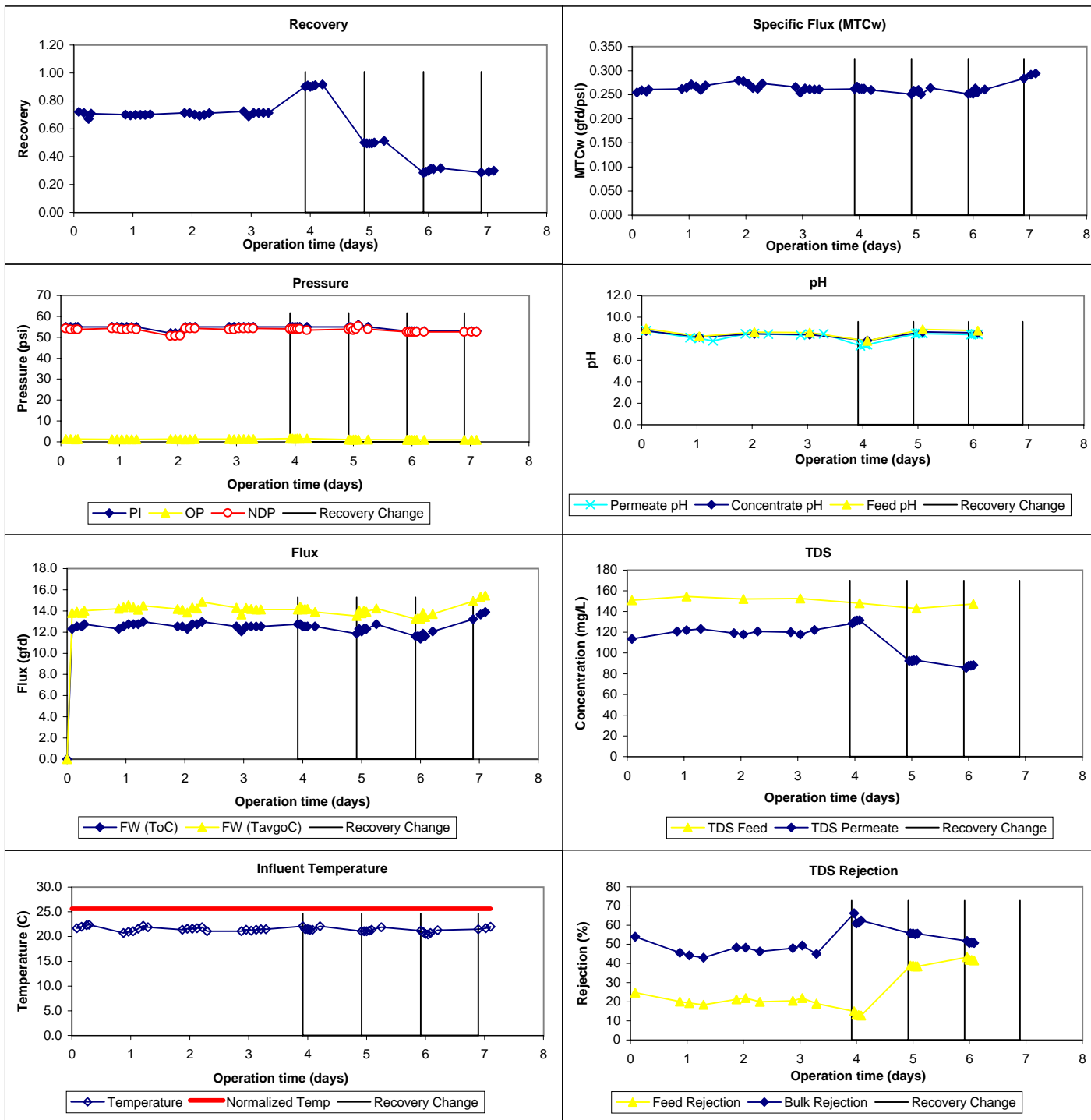
## Water Quality Parameter Graphs



## Water Quality Parameter Graphs (Continued)



## Productivity Graphs



## ICR Information

**ID / ICR#:** FL 4060787 / 1076  
**ICR Contact:** C. Randall Arline  
**Phone No.:** 954-730-2972  
**Period:** 6/3/98 - 6/10/98 (7 days)

## Membrane Information

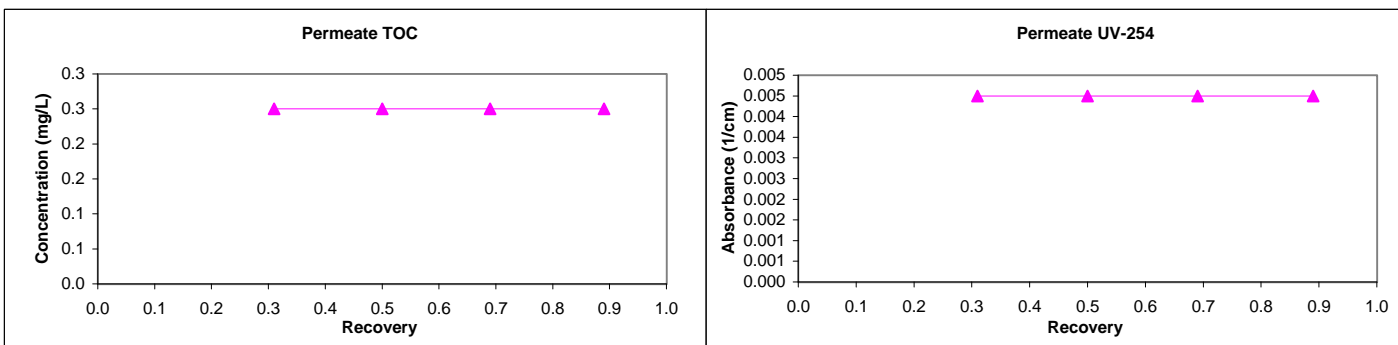
**Manufacturer:** Dow-Filmtec  
**Trade Name:** BW30-XLE  
**MWCO:** 100 Daltons  
**Mfr. Flux:** 30(15 av gfd)  
**Mfr. NDP:** 130.0 psi  
**Mfr. MTCw:** 0.231 gfd/psi

**Mfr. Temp:** 25.0 °C  
**840 Element Area:** 400.0 ft<sup>2</sup>  
**840 Purchase Price:** \$700  
**840 Maximum Flow:** 70.0 gpm  
**840 Minimum Flow:** 18.8 gpm  
**840 Total Width:** 70.6 ft  
**840 Feed Spacer Thickness:** 0.0026 ft

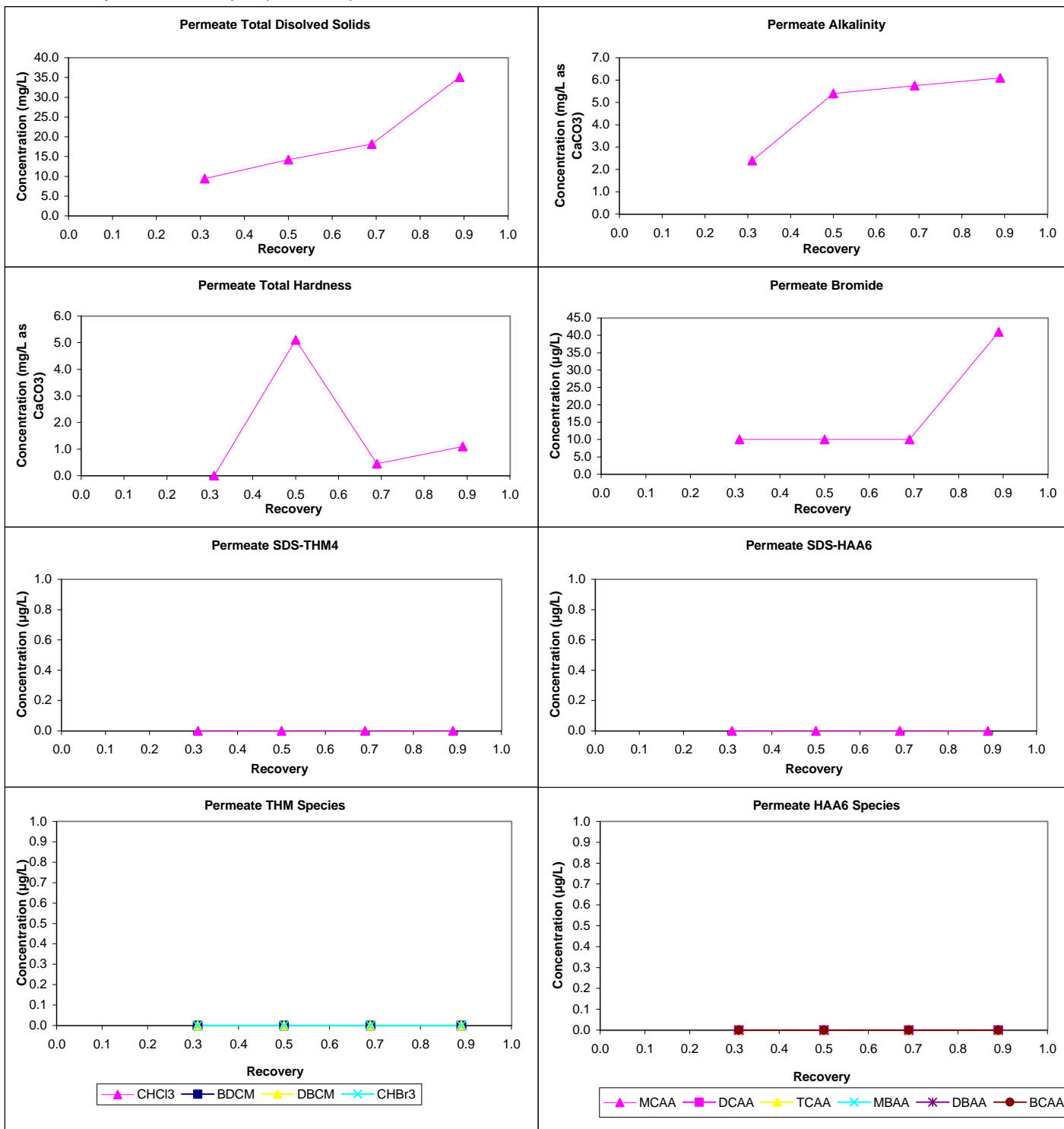
## Water Quality Summary

Source ->	Feed		Permeate				Concentrate				Mass Balance Closure Err (%)																											
Recovery ->	Avg	Diff	0.31	0.50	0.69	0.89	0.31	0.50	0.69	0.89	WQP	Count	Avg	SD																								
pH	8.7	0.0	7.1	8.1	8.2	7.6	8.0	8.7	8.6	8.3	TDS	7	0	8																								
Temp	23.0	0.0	25.7	24.9	21.5	22.4	25.7	24.9	21.5	22.4	Alk	4	3	10																								
Alk	43	1	2	5	6	6	55	85	146	359	TDS	4	-1	9																								
<b>TDS</b>	<b>151</b>	<b>0</b>	<b>9</b>	<b>14</b>	<b>18</b>	<b>35</b>	<b>192</b>	<b>304</b>	<b>483</b>	<b>1044</b>	TotHard	3	-2	6																								
TotHard	67	1	0	5	0	1	95	127	220	549	CaHard	3	-3	6																								
CaHard	56	1	0	0	0	1	81	107	186	466	Turb	1	-152	n/a																								
Turb	0.59	0.04	0.00	0.00	0.05	0.00	0.57	0.50	0.66	0.65	Amm	3	32	8																								
Amm	0.70	0.00	0.00	0.60	0.50	0.60	1.10	1.20	1.50	2.50	TOC	0	n/a	n/a																								
<b>TOC</b>	<b>8.2</b>	<b>0.1</b>	<b>0.3</b>	<b>0.3</b>	<b>0.3</b>	<b>0.3</b>	<b>12.0</b>	<b>16.0</b>	<b>29.0</b>	<b>73.0</b>	UV254	4	7	4																								
UV254	0.231	0.000	0.005	0.005	0.005	0.005	0.349	0.478	0.826	2.297	<b>Pretreatment Information</b> <table><tr><th>Process</th><th>Description</th><th>Scale</th></tr><tr><td>CONV</td><td>Conventional Filtration</td><td>Full-scale</td></tr><tr><td>SOFT</td><td>Softening</td><td>Full-scale</td></tr><tr><td>CS/SOFT</td><td>gulation/Sedimentation/Softener</td><td>Full-scale</td></tr><tr><td>Cartridge Filtration</td><td>1 um pore</td><td>Bench-scale</td></tr><tr><td>Antiscalant</td><td>4 mg/L Hypersperse 400 UL</td><td>Bench-scale</td></tr><tr><td>Lime Softening</td><td>Ca(OH)2 - [CaO slaked to Ca(</td><td>Full-scale</td></tr><tr><td>Lime Softening polymer(trade secret)</td><td>Praestol</td><td>Full-scale</td></tr></table>				Process	Description	Scale	CONV	Conventional Filtration	Full-scale	SOFT	Softening	Full-scale	CS/SOFT	gulation/Sedimentation/Softener	Full-scale	Cartridge Filtration	1 um pore	Bench-scale	Antiscalant	4 mg/L Hypersperse 400 UL	Bench-scale	Lime Softening	Ca(OH)2 - [CaO slaked to Ca(	Full-scale	Lime Softening polymer(trade secret)	Praestol	Full-scale
Process	Description	Scale																																				
CONV	Conventional Filtration	Full-scale																																				
SOFT	Softening	Full-scale																																				
CS/SOFT	gulation/Sedimentation/Softener	Full-scale																																				
Cartridge Filtration	1 um pore	Bench-scale																																				
Antiscalant	4 mg/L Hypersperse 400 UL	Bench-scale																																				
Lime Softening	Ca(OH)2 - [CaO slaked to Ca(	Full-scale																																				
Lime Softening polymer(trade secret)	Praestol	Full-scale																																				
<b>Bromide</b>	<b>105</b>	<b>5</b>	<b>10</b>	<b>10</b>	<b>10</b>	<b>41</b>	<b>Design Parameters</b> <table><tr><td>Active memb area:</td><td>0.167 ft<sup>2</sup></td><td rowspan="2">ID#</td><td rowspan="2">Recov (dec.)</td><td rowspan="2">F<sub>W-des</sub> (gfd)</td></tr><tr><td>Active width:</td><td>0.333 ft</td></tr><tr><td>Norm Temp:</td><td>25.6 °C</td><td>1</td><td>0.70</td><td>15.0</td></tr><tr><td>Feed TDS:</td><td>152.0 mg/L</td><td>2</td><td>0.90</td><td>15.0</td></tr><tr><td>Manuf rep TDS rej:</td><td>98%</td><td>3</td><td>0.50</td><td>15.0</td></tr><tr><td>Temp Norm MTC-w:</td><td>0.235 gfd/psi</td><td>4</td><td>0.30</td><td>15.0</td></tr></table>				Active memb area:	0.167 ft <sup>2</sup>	ID#	Recov (dec.)	F <sub>W-des</sub> (gfd)	Active width:	0.333 ft	Norm Temp:	25.6 °C	1	0.70	15.0	Feed TDS:	152.0 mg/L	2	0.90	15.0	Manuf rep TDS rej:	98%	3	0.50	15.0	Temp Norm MTC-w:	0.235 gfd/psi	4	0.30	15.0	
Active memb area:	0.167 ft <sup>2</sup>	ID#	Recov (dec.)	F <sub>W-des</sub> (gfd)																																		
Active width:	0.333 ft																																					
Norm Temp:	25.6 °C	1	0.70	15.0																																		
Feed TDS:	152.0 mg/L	2	0.90	15.0																																		
Manuf rep TDS rej:	98%	3	0.50	15.0																																		
Temp Norm MTC-w:	0.235 gfd/psi	4	0.30	15.0																																		
<b>TOX</b>	<b>468</b>	<b>23</b>	<b>13</b>	<b>13</b>	<b>13</b>	<b>790</b>	<b>Comments:</b>																															
CHCl3	81.5	1.6	0.0	0.0	0.0	0.0																																
BDCM	21.4	0.4	0.0	0.0	0.0	0.0	<b>SDS Conditions</b> <table><tr><th>WQP</th><th>Avg</th><th>SD</th><th>Count</th><th>Min - Max</th></tr><tr><td>Res (mg/L) (0)</td><td>0.98</td><td>0.26</td><td>6</td><td>0.60 - 1.35</td></tr><tr><td>Temp (°C)</td><td>25.5</td><td>0.1</td><td>6</td><td>25.3 - 25.7</td></tr><tr><td>pH (unit)</td><td>8.0</td><td>0.0</td><td>6</td><td>8.0 - 8.1</td></tr><tr><td>Time (hr)</td><td>3.5</td><td>0.0</td><td>6</td><td>3.5 - 3.5</td></tr></table>				WQP	Avg	SD	Count	Min - Max	Res (mg/L) (0)	0.98	0.26	6	0.60 - 1.35	Temp (°C)	25.5	0.1	6	25.3 - 25.7	pH (unit)	8.0	0.0	6	8.0 - 8.1	Time (hr)	3.5	0.0	6	3.5 - 3.5			
WQP	Avg	SD	Count	Min - Max																																		
Res (mg/L) (0)	0.98	0.26	6	0.60 - 1.35																																		
Temp (°C)	25.5	0.1	6	25.3 - 25.7																																		
pH (unit)	8.0	0.0	6	8.0 - 8.1																																		
Time (hr)	3.5	0.0	6	3.5 - 3.5																																		
DBCM	4.1	0.1	0.0	0.0	0.0	0.0	<b>Water Quality Parameter Graphs</b>																															
CHBr3	0.0	0.0	0.0	0.0	0.0	0.0																																
<b>THM4</b>	<b>107.1</b>	<b>2.1</b>	<b>0.0</b>	<b>0.0</b>	<b>0.0</b>	<b>0.0</b>																																
MCAA	3.5	0.0	0.0	0.0	0.0	0.0																																
DCAA	40.6	0.9	0.0	0.0	0.0	0.0																																
TCAA	45.9	2.3	0.0	0.0	0.0	0.0																																
MBAA	0.0	0.0	0.0	0.0	0.0	0.0																																
DBAA	1.2	0.0	0.0	0.0	0.0	0.0																																
BCAA	8.0	0.1	0.0	0.0	0.0	0.0																																
TBAA	NA	NA	NA	NA	NA	NA																																
CDBAA	NA	NA	NA	NA	NA	NA																																
DCBAA	NA	NA	NA	NA	NA	NA																																
<b>HAA5</b>	<b>91.2</b>	<b>3.3</b>	<b>0.0</b>	<b>0.0</b>	<b>0.0</b>	<b>0.0</b>																																
<b>HAA6</b>	<b>99.2</b>	<b>3.4</b>	<b>0.0</b>	<b>0.0</b>	<b>0.0</b>	<b>0.0</b>																																
<b>HAA9</b>	<b>NA</b>	<b>NA</b>	<b>NA</b>	<b>NA</b>	<b>NA</b>	<b>NA</b>																																

## Water Quality Parameter Graphs

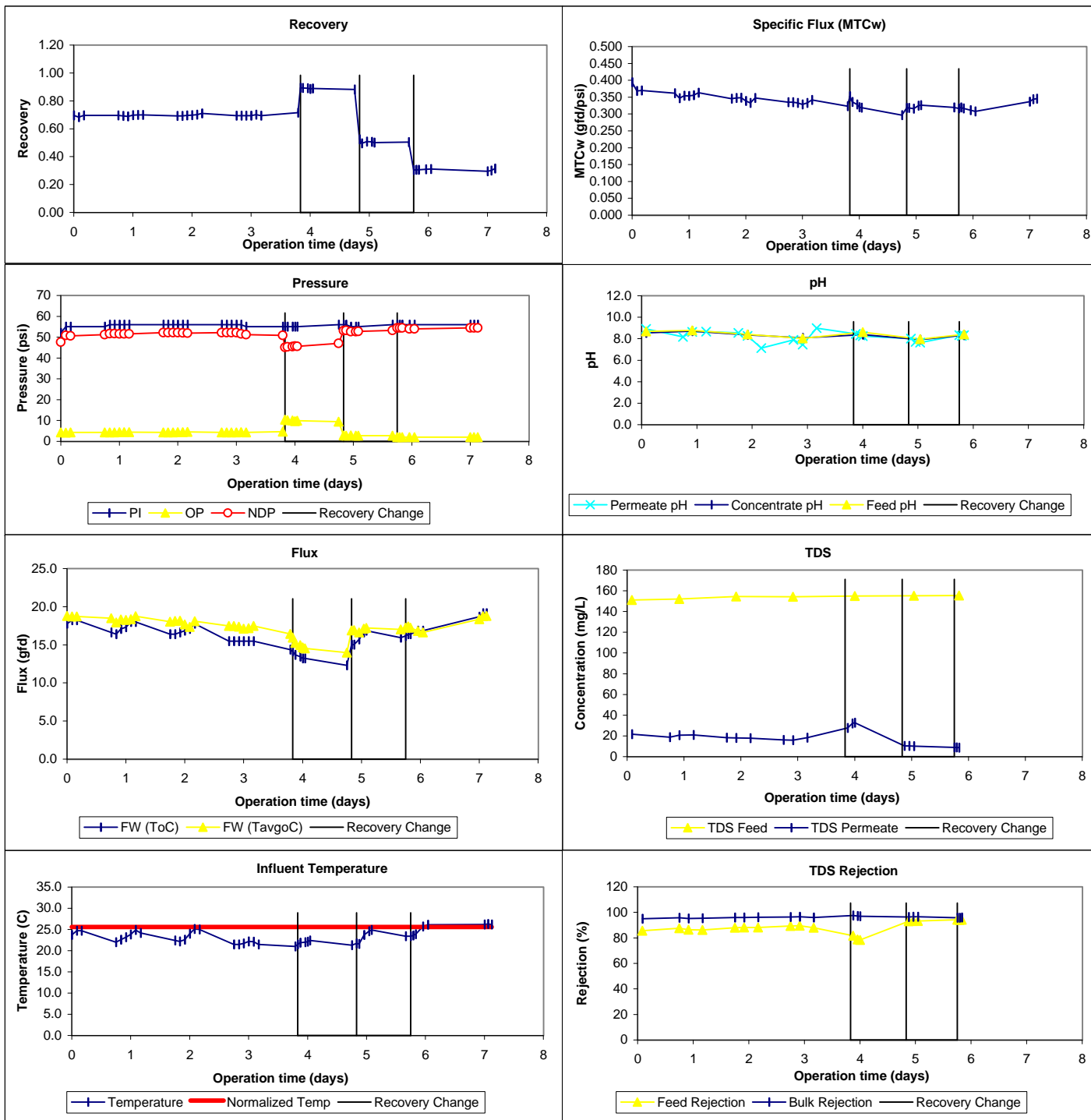


## Water Quality Parameter Graphs (Continued)





## Productivity Graphs



## ICR Information

**ID / ICR#:** FL 4060787 / 1076  
**ICR Contact:** C. Randall Arline  
**Phone No.:** 954-730-2972  
**Period:** 8/26/98 - 9/4/98 (9 days)

## Membrane Information

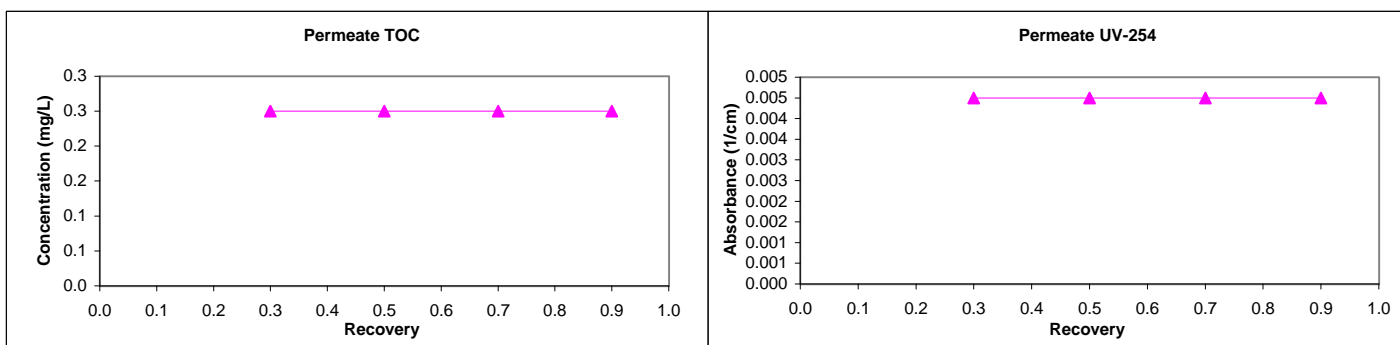
**Manufacturer:** Dow-Filmtec  
**Trade Name:** BW30-XLE  
**MWCO:** 100 Daltons  
**Mfr. Flux:** 30(15 av gfd)  
**Mfr. NDP:** 130.0 psi  
**Mfr. MTCw:** 0.231 gfd/psi

**Mfr. Temp:** 25.0 °C  
**840 Element Area:** 400.0 ft<sup>2</sup>  
**840 Purchase Price:** \$700  
**840 Maximum Flow:** 70.0 gpm  
**840 Minimum Flow:** 18.8 gpm  
**840 Total Width:** 70.6 ft  
**840 Feed Spacer Thickness:** 0.0026 ft

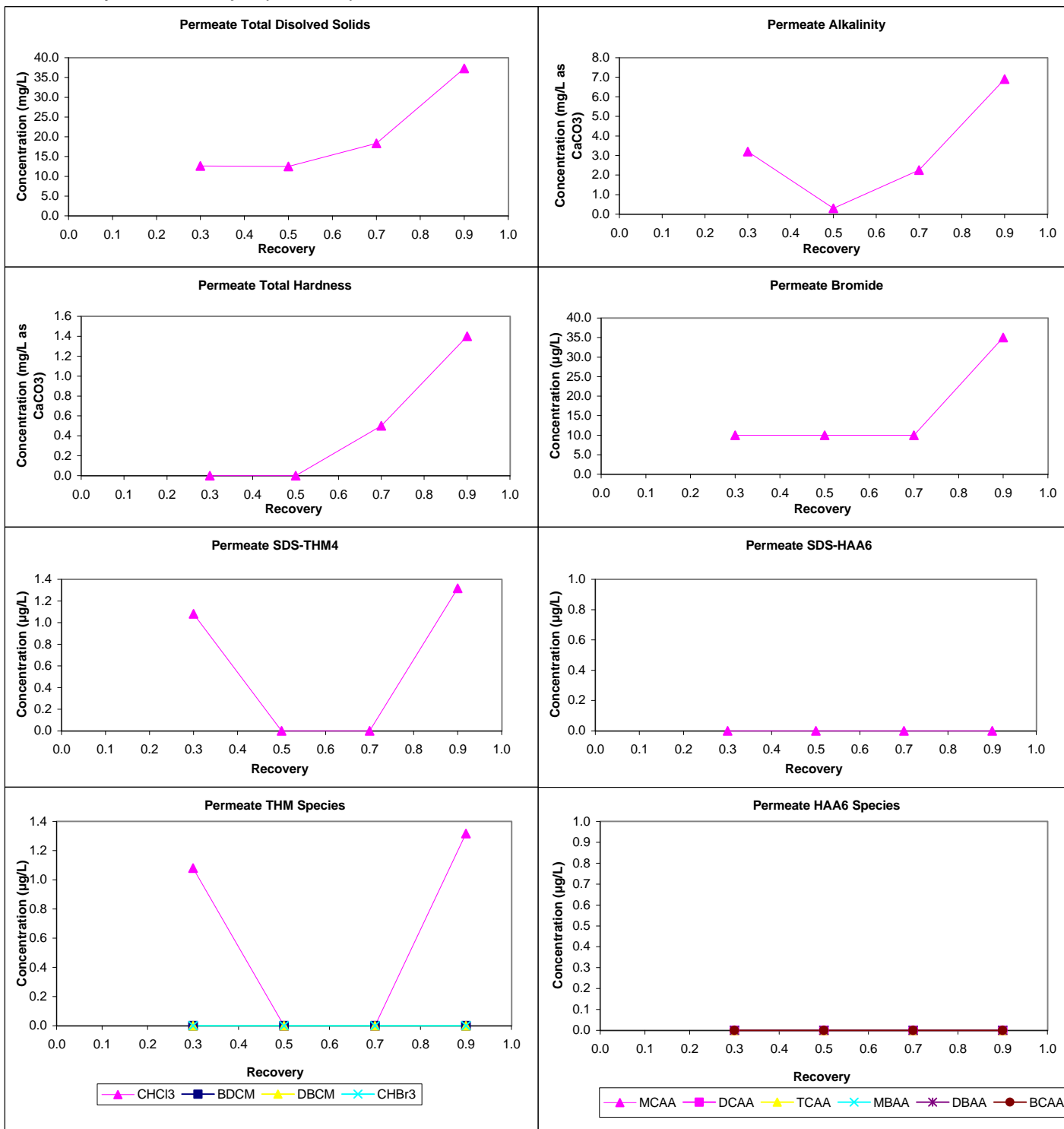
## Water Quality Summary

Water Quality Summary							Mass Balance Closure Err (%)							
Source ->	Feed		Permeate				Concentrate							
Recovery ->	Avg	Diff	0.30	0.50	0.70	0.90	0.30	0.50	0.70	0.90	WQP	Count	Avg	SD
pH	8.7	0.1	7.1	7.1	7.3	7.6	8.5	7.8	8.0	8.4	TDS	8	-2	16
Temp	23.9	0.5	23.6	22.9	23.0	23.7	23.6	22.9	23.0	23.7				
Alk	54	9	3	0	2	7	63	88	140	337	Alk	4	-29	10
TDS	152	1	13	13	18	37	304	310	458	981	TDS	4	3	21
TotHard	65	2	0	0	1	1	90	131	211	573	TotHard	2	-7	4
CaHard	55	1	0	0	1	1	78	111	180	502	CaHard	2	-5	3
Turb	0.26	0.01	0.11	0.12	0.12	0.11	0.33	0.34	0.40	0.57	Turb	4	-62	83
Amm	0.75	0.05	0.30	0.00	0.15	0.60	0.90	1.20	1.10	2.20	Amm	3	-21	37
TOC	8.2	0.2	0.3	0.3	0.3	0.3	11.0	16.5	25.0	66.5	TOC	0	n/a	n/a
UV254	0.220	0.003	0.005	0.005	0.005	0.005	0.332	0.463	0.716	1.960	UV254	4	-1	8
SUVA	2.70	0.09	1.80	1.80	1.80	1.80	3.02	2.81	2.86	2.95				
Bromide	100	10	10	10	10	35	Pretreatment Information							
TOX	345	70	13	13	13	13								
CHCl3	73.2	0.3	1.1	0.0	0.0	1.3	CONV	Conventional Filtration	Full-scale					
BDCM	20.9	0.2	0.0	0.0	0.0	0.0	SOFT	Softening	Full-scale					
DBCM	3.8	0.0	0.0	0.0	0.0	0.0	CS/SOFT gulation/Sedimentation/Softener			Full-scale				
CHBr3	0.0	0.0	0.0	0.0	0.0	0.0	Cartridge Filtration	1 um pore	Bench-scale					
THM4	97.9	0.1	1.1	0.0	0.0	1.3	Antiscalant	4 mg/L Hypersperse 400 UL	Bench-scale					
MCAA	0.0	0.0	0.0	0.0	0.0	0.0	Lime Softening	Ca(OH)2 - [CaO slaked to Ca(	Full-scale					
DCAA	35.1	6.6	0.0	0.0	0.0	0.0	Lime Softening polymer(trade secret)	Praestol	Full-scale					
TCAA	38.7	7.5	0.0	0.0	0.0	0.0	Design Parameters							
MBAA	0.0	0.0	0.0	0.0	0.0	0.0								
DBAA	1.2	0.2	0.0	0.0	0.0	0.0	Active width:	0.333 ft						
BCAA	7.0	1.2	0.0	0.0	0.0	0.0	Norm Temp:	25.6 °C						
TBAA	NA	NA	NA	NA	NA	NA	Feed TDS:	152.0 mg/L						
CDBAA	NA	NA	NA	NA	NA	NA	Manuf rep TDS rej:	98%						
DCBAA	NA	NA	NA	NA	NA	NA	Temp Norm MTC-w:	0.235 gfd/psi						
HAA5	75.0	14.3	0.0	0.0	0.0	0.0	Comments:							
HAA6	82.0	15.5	0.0	0.0	0.0	0.0								
HAA9	NA	NA	NA	NA	NA	NA								
SDS Conditions														
WQP	Avg	SD	Count	Min - Max										
Res (mg/L) (0)	0.87	0.35	6	0.57 - 1.50										
Temp (°C)	25.3	0.3	6	25.0 - 25.7										
pH (unit)	8.0	0.0	6	8.0 - 8.0										
Time (hr)	3.5	0.0	6	3.5 - 3.5										

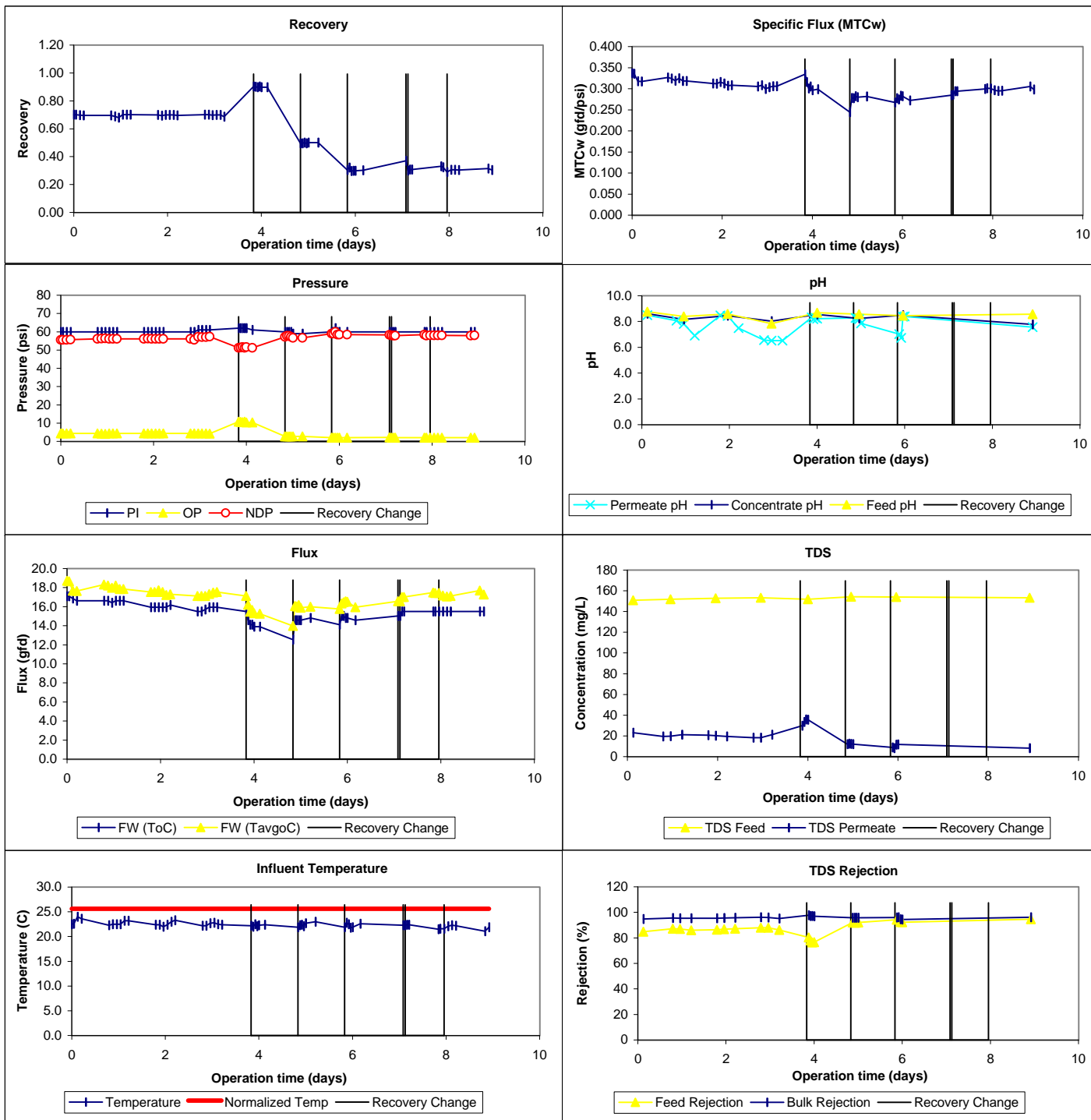
## Water Quality Parameter Graphs



## Water Quality Parameter Graphs (Continued)



## Productivity Graphs



## ICR Information

ID / ICR#: FL 4060787 / 1076  
 ICR Contact: C. Randall Arline  
 Phone No.: 954-730-2972  
 Period: 12/2/98 - 12/10/98 (8 days)

## Membrane Information

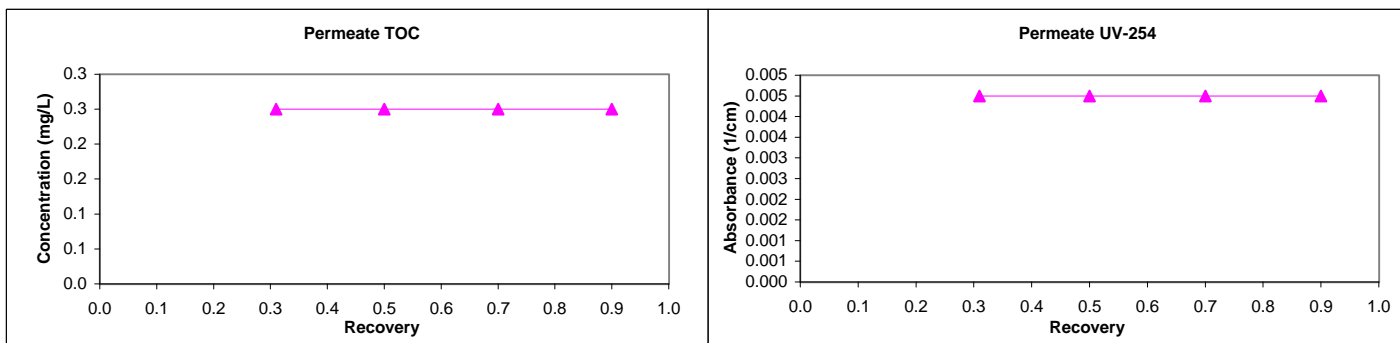
Manufacturer: Dow-Filmtec  
 Trade Name: BW30-XLE  
 MWCO: 100 Daltons  
 Mfr. Flux: 30(15 av gfd)  
 Mfr. NDP: 130.0 psi  
 Mfr. MTCw: 0.231 gfd/psi

Mfr. Temp: 25.0 °C  
 840 Element Area: 400.0 ft<sup>2</sup>  
 840 Purchase Price: \$700  
 840 Maximum Flow: 70.0 gpm  
 840 Minimum Flow: 18.8 gpm  
 840 Total Width: 70.6 ft  
 840 Feed Spacer Thickness: 0.0026 ft

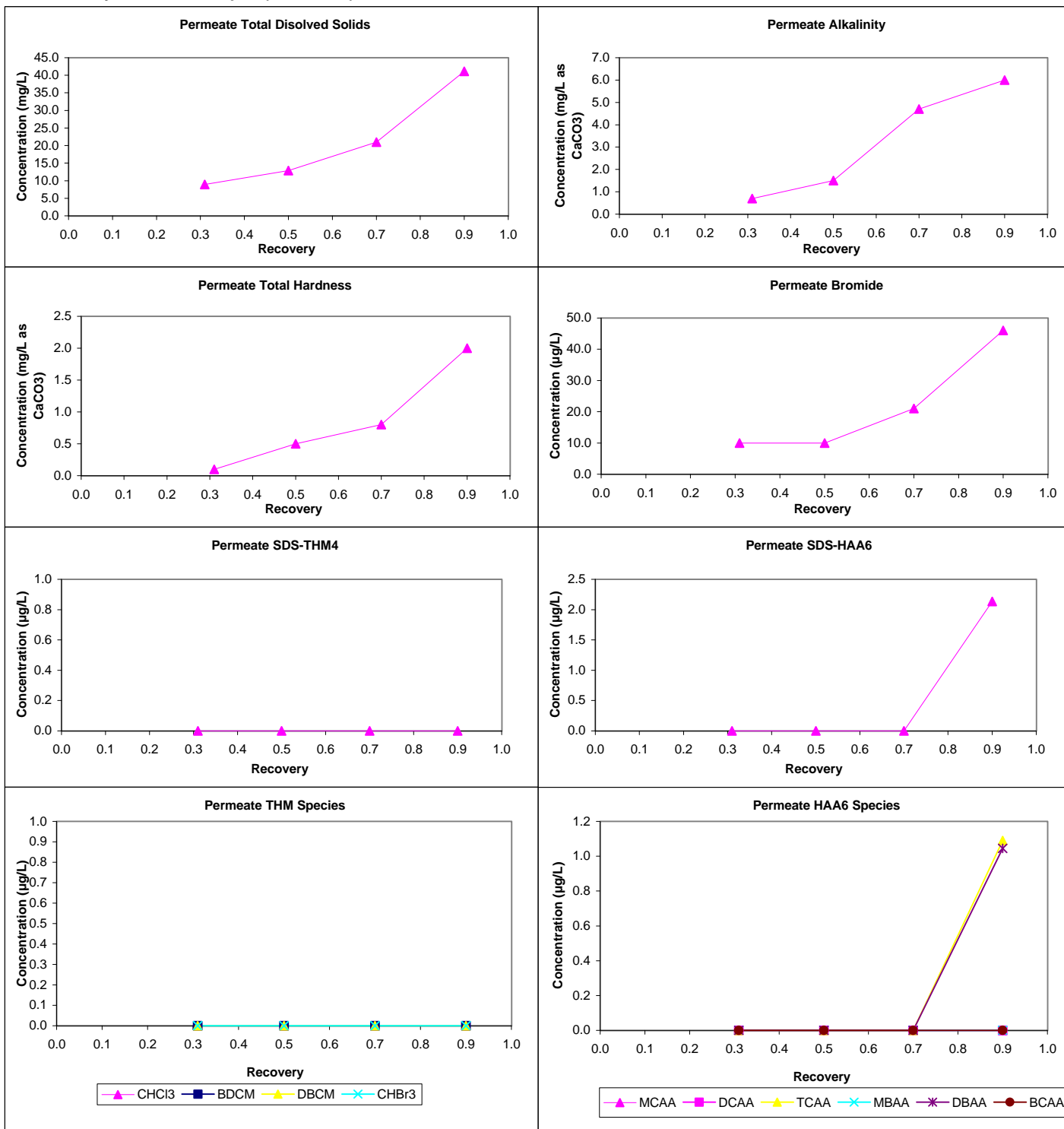
## Water Quality Summary

Source ->		Feed		Permeate				Concentrate				Mass Balance Closure Err (%)										
Recovery ->		Avg	Diff	0.31	0.50	0.70	0.90	0.31	0.50	0.70	0.90	WQP	Count	Avg	SD							
pH		8.8	0.1	5.8	6.5	8.3	8.1	7.3	7.7	8.5	8.6	TDS	8	-9	12							
Temp		21.2	0.6	20.4	21.8	21.8	22.5	20.6	22.4	22.0	22.7											
Alk		40	1	1	2	5	6	47	67	115	267	Alk	4	-20	10							
TDS		146	1	9	13	21	41	179	299	440	903	TDS	4	-7	13							
TotHard		57	4	0	1	1	2	74	114	169	447	TotHard	4	-11	10							
CaHard		47	4	0	1	1	2	61	95	136	369	CaHard	3	-11	12							
Turb		0.33	0.08	0.23	0.15	0.17	0.28	0.32	0.51	0.54	0.65	Turb	4	-14	13							
Amm		0.60	0.00	0.00	0.00	0.30	0.30	0.00	0.00	1.10	1.00	Amm	2	-124	106							
TOC		7.6	0.1	0.3	0.3	0.3	0.3	10.0	15.5	25.5	65.0	TOC	0	n/a	n/a							
UV254		0.233	0.001	0.005	0.005	0.005	0.005	0.329	0.468	0.755	1.800	UV254	4	-8	14							
SUVA		3.06	0.03	1.80	1.80	1.80	1.80	3.29	3.02	2.96	2.77											
Bromide		110	0	10	10	21	46	Pretreatment Information														
TOX		455	10	13	13	13	13															
								Process		Description		Scale										
								CONV		Conventional Filtration		Full-scale										
								SOFT		Softening		Full-scale										
								CS/SOFT		gulation/Sedimentation/Softener		Full-scale										
								Cartridge Filtration		1 um pore		Bench-scale										
								Antiscalant 4 mg/L		Hypersperse 400 UL		Bench-scale										
								Lime Softening		Ca(OH)2 - [CaO slaked to Ca(		Full-scale										
								Lime Softening polymer(trade secret)		Praestol :		Full-scale										
CHCl3		78.3	1.9	0.0	0.0	0.0	0.0	Design Parameters														
BDCM		23.1	0.2	0.0	0.0	0.0	0.0															
DBCM		4.8	0.1	0.0	0.0	0.0	0.0	Active memb area:	0.167 ft <sup>2</sup>	Active width:	0.333 ft	Norm Temp:	25.6 °C	Feed TDS:	152.0 mg/L	Manuf rep TDS rej:	98%	Temp Norm MTC-w:	0.235 gfd/psi	ID#	Recov (dec.)	F <sub>W-des</sub> (gfd)
CHBr3		0.0	0.0	0.0	0.0	0.0	0.0															
THM4		106.3	2.0	0.0	0.0	0.0	0.0															
MCAA		3.6	0.7	0.0	0.0	0.0	0.0															
DCAA		41.2	1.1	0.0	0.0	0.0	0.0															
TCAA		41.5	6.3	0.0	0.0	0.0	1.1															
MBAA		0.0	0.0	0.0	0.0	0.0	0.0															
DBAA		2.0	0.1	0.0	0.0	0.0	1.0															
BCAA		9.5	0.2	0.0	0.0	0.0	0.0															
TBAA		NA	NA	NA	NA	NA	NA															
CDBAA		NA	NA	NA	NA	NA	NA															
DCBAA		NA	NA	NA	NA	NA	NA															
HAA5		88.2	4.5	0.0	0.0	0.0	2.1															
HAA6		97.8	4.3	0.0	0.0	0.0	2.1															
HAA9		NA	NA	NA	NA	NA	NA															
SDS Conditions																						
WQP		Avg	SD	Count	Min - Max																	
Res (mg/L) (0)		0.78	0.22	6	0.61 - 1.15																	
Temp (°C)		25.1	0.0	6	25.1 - 25.2																	
pH (unit)		8.0	0.0	6	8.0 - 8.0																	
Time (hr)		3.5	0.0	6	3.5 - 3.5																	
Comments:																						

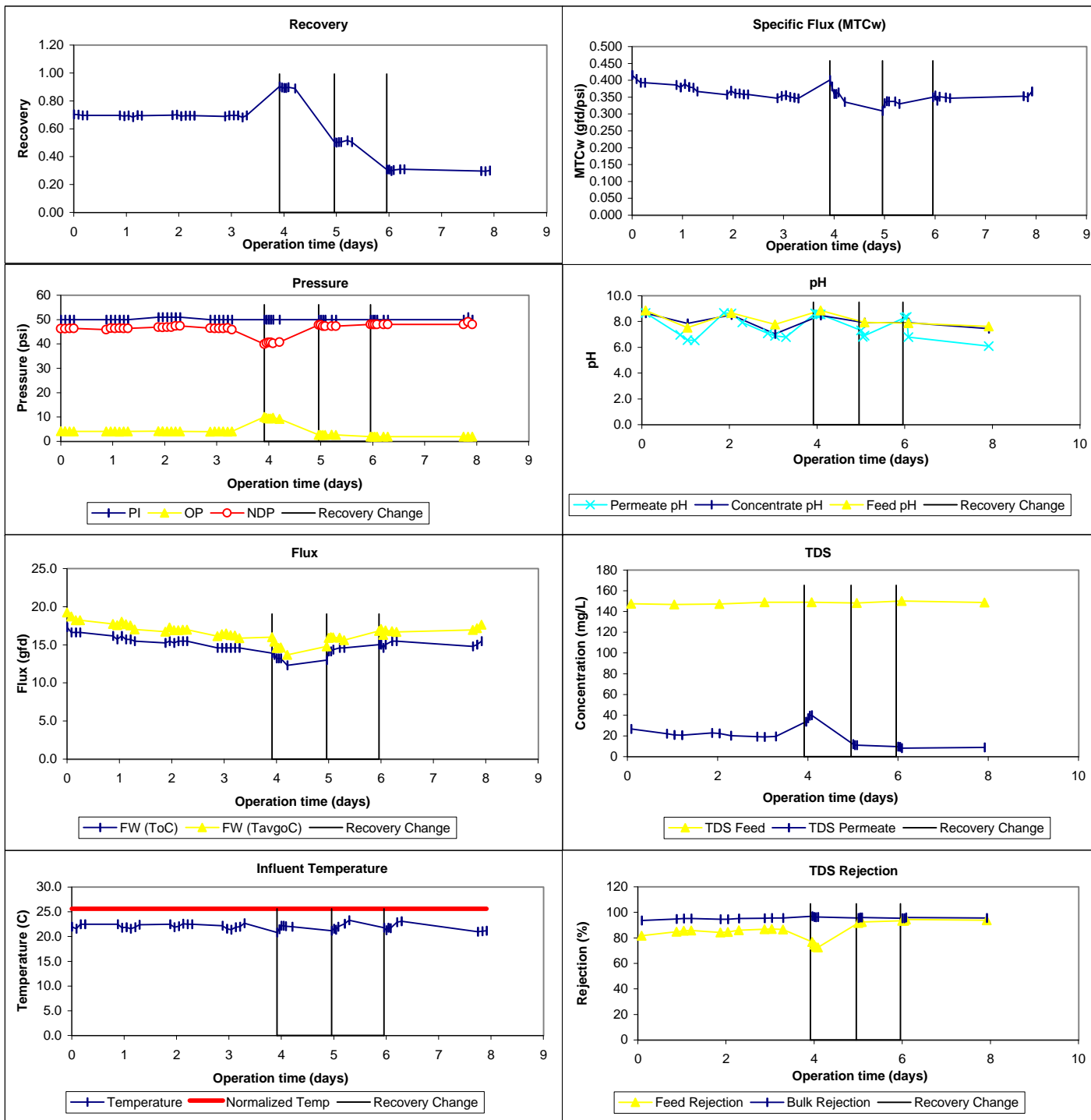
## Water Quality Parameter Graphs



## Water Quality Parameter Graphs (Continued)



## Productivity Graphs



## ICR Information

ID / ICR#: FL 4060787 / 1076  
 ICR Contact: C. Randall Arline  
 Phone No.: 954-730-2972  
 Period: 2/25/99 - 3/5/99 (8 days)

## Membrane Information

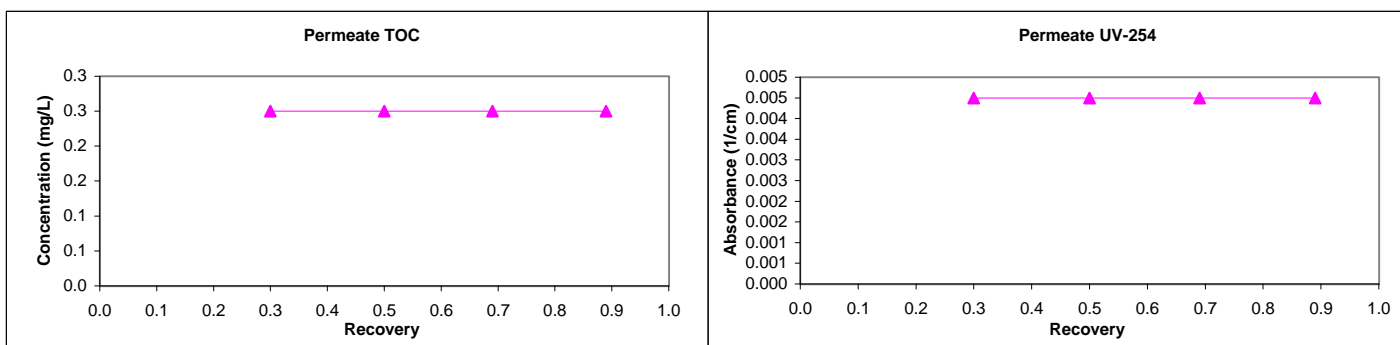
Manufacturer: Dow-Filmtec  
 Trade Name: BW30-XLE  
 MWCO: 100 Daltons  
 Mfr. Flux: 30(15 av gfd)  
 Mfr. NDP: 130.0 psi  
 Mfr. MTCw: 0.231 gfd/psi

Mfr. Temp: 25.0 °C  
 840 Element Area: 400.0 ft<sup>2</sup>  
 840 Purchase Price: \$700  
 840 Maximum Flow: 70.0 gpm  
 840 Minimum Flow: 18.8 gpm  
 840 Total Width: 70.6 ft  
 840 Feed Spacer Thickness: 0.0026 ft

## Water Quality Summary

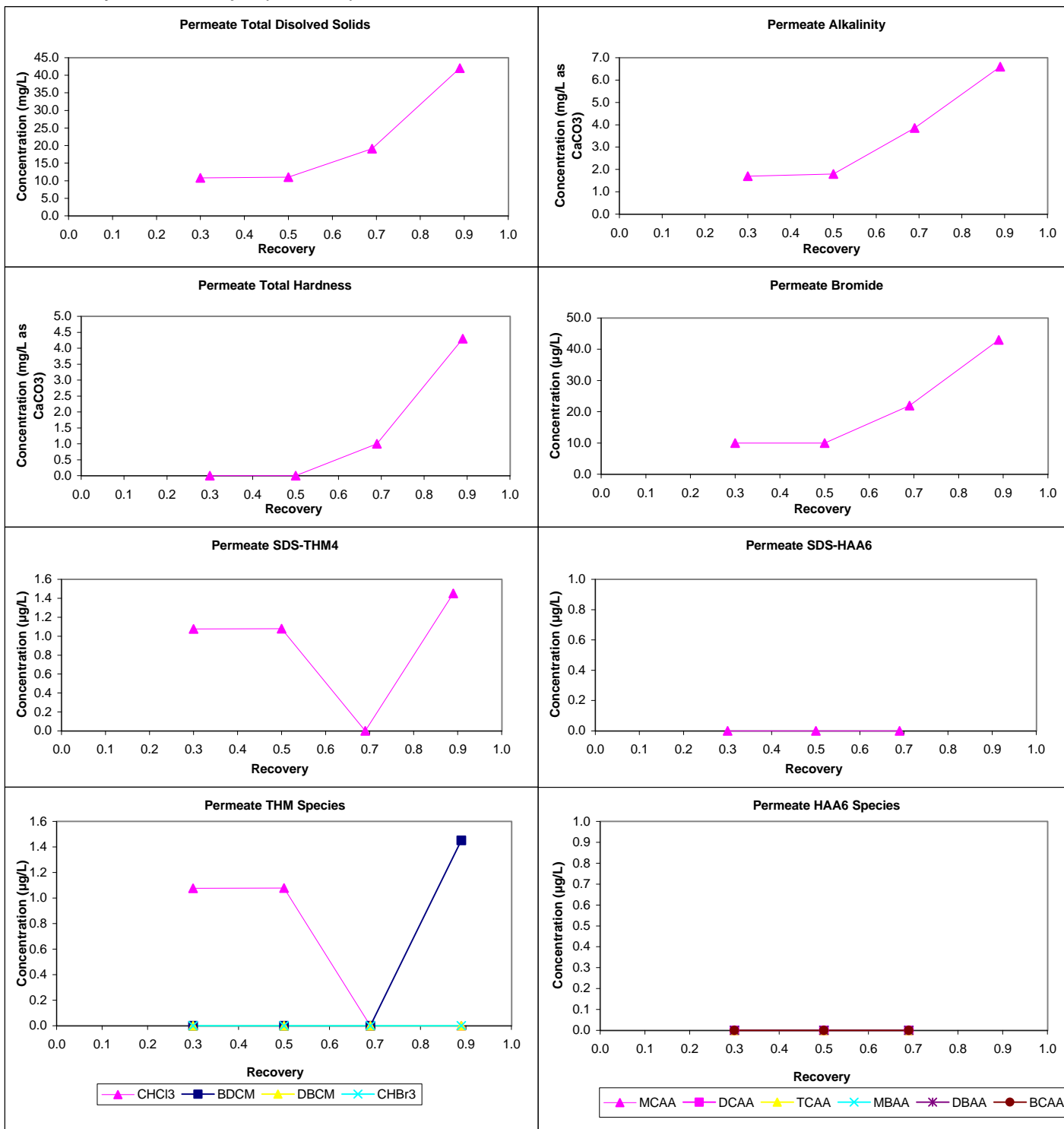
Water Quality Summary							Mass Balance Closure Err (%)											
Source ->	Feed		Permeate				Concentrate											
Recovery ->	Avg	Diff	0.30	0.50	0.69	0.89	0.30	0.50	0.69	0.89	WQP	Count	Avg	SD				
pH	8.8	0.2	6.6	6.2	6.6	6.8	8.3	8.0	8.2	8.3	TDS	7	-5	11				
Temp	22.9	0.4	21.5	21.4	22.0	22.4	21.3	21.4	21.0	22.3	Alk	4	-19	6				
Alk	51	5	2	2	4	7	65	81	135	336	TDS	4	-12	9				
TDS	151	0	11	11	19	42	175	289	413	871	TotHard	2	-9	2				
TotHard	64	3	0	0	1	4	86	116	191	497	CaHard	2	-9	2				
CaHard	54	3	0	0	1	4	70	95	159	413	Turb	4	-135	153				
Turb	0.34	0.00	0.07	0.08	0.07	0.07	0.40	0.42	0.39	0.55	Amm	0	n/a	n/a				
Amm	0.35	0.35	0.00	0.00	0.00	0.00	0.00	0.00	0.70	0.00	TOC	0	n/a	n/a				
TOC	7.4	0.1	0.3	0.3	0.3	0.3	10.0	15.0	17.0	8.0	UV254	4	1	5				
UV254	0.224	0.000	0.005	0.005	0.005	0.005	0.330	0.479	0.699	1.910	Pretreatment Information							
SUVA	3.05	0.04	1.80	1.80	1.80	1.80	3.30	3.19	4.11	23.88					Process Description Scale			
Bromide	91	7	10	10	22	43	CONV Conventional Filtration Full-scale			SOFT Softening Full-scale								
TOX	488	103	13	13	13	13	CS/SOFT gulation/Sedimentation/Softener Full-scale			Cartridge Filtration 1 um pore Bench-scale								
CHCl3	66.1	4.0	1.1	1.1	0.0	0.0	Antiscalant 4 mg/L Hypersperse 400 UL Bench-scale			Lime Softening Ca(OH)2 - [CaO slaked to Ca( Full-scale								
BDCM	19.8	1.2	0.0	0.0	0.0	1.5	Lime Softening polymer(trade secret)Praestol : Full-scale			Design Parameters								
DBCM	4.6	0.2	0.0	0.0	0.0	0.0												
CHBr3	0.0	0.0	0.0	0.0	0.0	0.0												
THM4	90.5	5.0	1.1	1.1	0.0	1.5												
MCAA	2.5	2.5	0.0	0.0	0.0	NR												
DCAA	37.0	0.0	0.0	0.0	0.0	NR												
TCAA	36.4	3.7	0.0	0.0	0.0	NR												
MBAA	0.0	0.0	0.0	0.0	0.0	NR												
DBAA	1.5	0.0	0.0	0.0	0.0	NR												
BCAA	8.1	0.7	0.0	0.0	0.0	NR												
TBAA	NA	NA	NA	NA	NA	NA												
CDBAA	NA	NA	NA	NA	NA	NA												
DCBAA	NA	NA	NA	NA	NA	NA												
HAA5	77.4	1.2	0.0	0.0	0.0	NR												
HAA6	85.6	1.9	0.0	0.0	0.0	NR												
HAA9	NA	NA	NA	NA	NA	NA												
SDS Conditions							Active memb area: 0.167 ft <sup>2</sup> Active width: 0.333 ft Norm Temp: 25.6 °C Feed TDS: 152.0 mg/L Manuf rep TDS rej: 98% Temp Norm MTC-w: 0.235 gfd/psi											
WQP	Avg	SD	Count	Min - Max											ID#		Recov (dec.)	F <sub>W-des</sub> (gfd)
Res (mg/L) (0)	0.96	0.20	6	0.81 - 1.36											1		0.70	15.0
Temp (°C)	25.7	0.2	6	25.3 - 25.8											2		0.90	15.0
pH (unit)	8.1	0.0	6	8.0 - 8.1											3		0.50	15.0
Time (hr)	3.5	0.0	6	3.5 - 3.5											4		0.30	15.0
Comments:																		

## Water Quality Parameter Graphs





## Water Quality Parameter Graphs (Continued)



## Productivity Graphs

