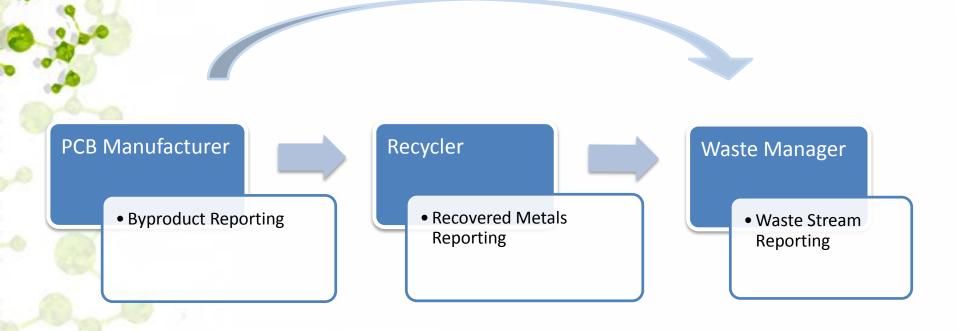




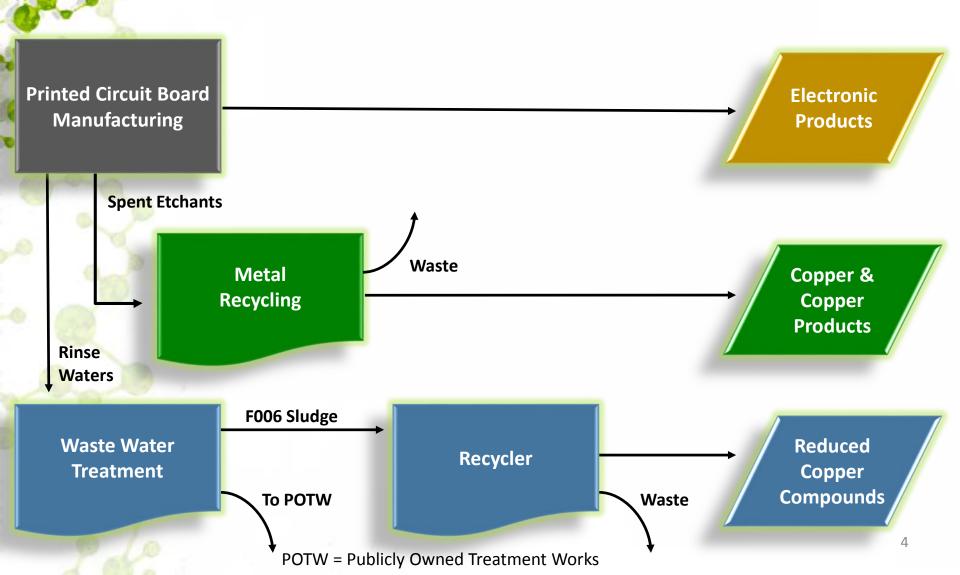
Agenda

- Background: Process Diagrams
- Example: Printed Circuit Board (PCB)
 Manufacturer
- CDR Comparison: PCB Manufacturer and Recycler
- Example: Recycler of Copper/Metal Processing
- Summary

Process Diagram Through Reporting Programs



Process Diagram of Byproduct Chemical Reporting





CDR Reporting:

	2012	2016
	(2010-2011 data)	(2012-2015 data)
١	13 Sites	14 Sites
	All sites reported only Copper or its Compounds	All sites reported only Copper or its Compounds
	All sites reported chemicals except for Copper hydroxide were identified as Recycled, Reprocessed, Reused	All sites reported chemicals were identified as Recycled, Reprocessed, or Reused

PCB Example: 2016 CDR Processing and Use

		-			
*	Chemical/CAS	Туре	Sector	Function	
SCHOOL ST	Copper 7440-50-8	Processing— incorporation into article	Primary Metal Manufacturing	Other	
	Copper chloride	Processing— incorporation into	All Other Basic Inorganic Chemical Manufacturing	Other	
	1344-67-8	formulation, mixture, or reaction product	Pesticide, Fertilizer, and Other Agricultural Chemical Manufacturing	Other	
	Copper chloride (CuCl ₂) 7447-39-4		All Other Basic Inorganic Chemical Manufacturing	Agricultural chemicals	
		Processing as a reactant	Pesticide, Fertilizer, and Other Agricultural Chemical Manufacturing	(non pesticidal)	
			Computer and Electronic Product Manufacturing	Functional fluids (closed systems)	
5		Processing— incorporation into	All Other Basic Inorganic Chemical Manufacturing	Other	
1		formulation, mixture, or reaction product	Pesticide, Fertilizer, and Other Agricultural Chemical Manufacturing	Other	

PCB Example: 2016 CDR Processing and Use

Chemical/CAS	Туре	Sector	Function	
Copper hydroxide	Processing—incorporation into formulation, mixture, or reaction product	Mining (except Oil and Gas) and Support Activities	Other	
(Cu(OH) ₂) 20427-59-2	Use—non-incorporative activities	Computer and Electronic Product Manufacturing	Solids separation agents	
	NKRA	Froduct Mandracturing		
Copper sulfide (CuS) 1317-40-4	Processing as a reactant	Primary Metal Manufacturing	Other	
		All Other Basic Inorganic Chemical Manufacturing	Intermediates	
Copper(2+), tetraammine-,	Processing as a reactant	Pesticide, Fertilizer, and Other Agricultural Chemical Manufacturing	Agricultural chemicals (non pesticidal)	
chloride (1:2) 10534-87-9	Processing—incorporation into formulation, mixture, or reaction product	All Other Basic Inorganic Chemical Manufacturing	Other	
	NKRA	Computer and Electronic Product Manufacturing	NKRA	

PCB Example: 2016 CDR Consumer/Commercial Use

Chemical/CAS	Consumer/Commercial Use (one or more reports)
Copper chloride (CuCl ₂) 7447-39-4	Agricultural products (non pesticidal) - Commercial
Copper(2+), tetraammine-, chloride (1:2) 10534-87-9	Agricultural products (non pesticidal) - Commercial

PCB Manufacturer Example: CDR and TRI Reporting

Reporting Element	CDR	TRI
Facilities/Sites	14	14 CDR Facilities + 2 Others
Chemicals/Chemical Compounds	6	18
- Inorganic (non-metal)	0	4
- Metals	6 (Cu & 5 Individual Cu Compounds)	4 (Cu and Cu Compounds)
Metals Recycled, Reprocessed, or Reused	6	4 Offsite
Byproduct	No data element	Approximately half of all forms for these Metal Compounds contained Byproducts

NOTE: As reported most recently to EPA

PCB Manufacturer Example: TRI and RCRA Reporting

Reporting Element	TRI	RCRA
Facility/Site	16	11
Chemicals/Chemical Compounds	18	17 Unique Waste Codes
- Inorganic (non-metal)	4	
- Metals	4 (Cu and Cu Compounds)	2 (F006 specifically)
Waste Generated & Metal Recycling, Reprocessing, or Reuse	All Metals Recycled <i>Offsite</i> Production Waste Recycled – 99% Environmental Release – 1%	All Managed <i>Offsite</i> Metals Recovery – 82% Other Treatment – 18%

NOTE: As reported most recently to EPA

Locations of PCB Manufacturing Facilities Fairfield Concord Antoch



Printed Circuit Board Manufacturer Sites

Facility / Site		CDR	TRI	RCRA*
Santa Ana	CA	3 [Cu]	Cu	F006
Santa Clara	CA	3 [Cu]	[Cu]	
San Diego	CA		[Cu]	F006
Anaheim	CA	2 [Cu]	[Cu]	F006
Milpitas	CA	2 [Cu]	[Cu]	F006
San Jose	CA	2 [Cu]	[Cu]	F006
Littleton	СО	2 [Cu]	[Cu]	
Stafford	СТ	2 [Cu]	[Cu]	
Staffordville	СТ	2 [Cu]	[Cu]	
Stafford Springs	СТ			
North Jackson	ОН	1 [Cu]	[Cu]	F006
Cuyahoga Falls	ОН	2 [Cu]	[Cu]	F006
Forest Grove	OR	3 [Cu]	[Cu]	F006
Logan	UT	4 [Cu]	[Cu]	F006
Dulles	VA	3 [Cu]	[Cu]	F006
Chippewa Falls	WI	Cu, 3 [Cu]	[Cu]	F006

^{[] =} Compounds

PCB Example: TRI Recycling On & Offsite

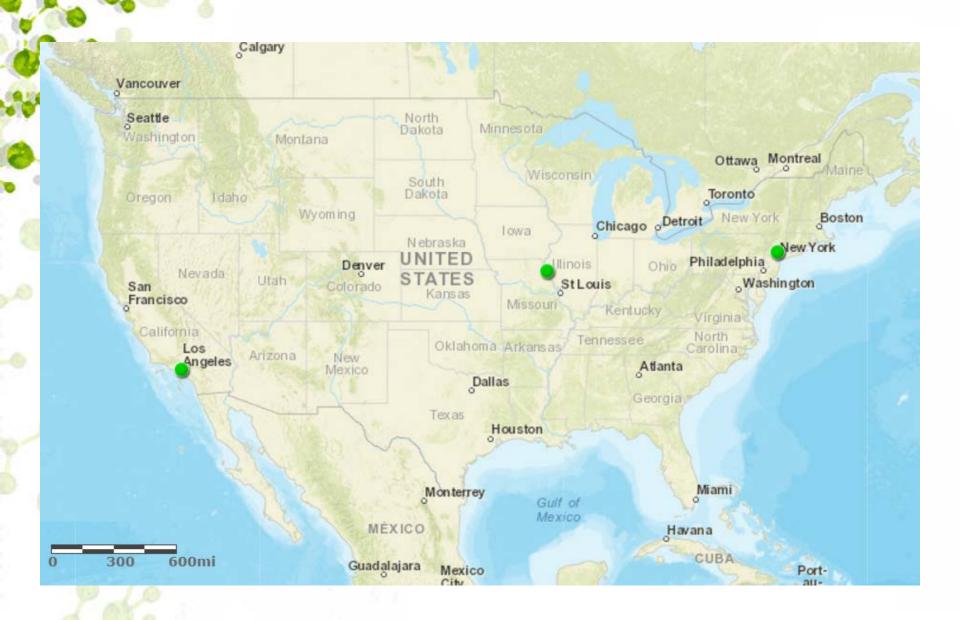
			Recycling Sub-Categories of Ma			f Manufact	Manufacturing		
Facility Code	Chemical Name	Total PR* Waste (lbs)	Offsite Onsite P		% Total of PR* Waste	Byproduct	Manufacture Impurity	Sale/ Distribution	Used/ Processed
						% th	at Selected th	nis Sub-Categ	gory
A II	Copper	151,854	150,516	0	99	0	0	0	0
All Facilities	Copper Compounds	1.637 M	1.618 M	0	99	57	0	57	36

^{*} PR = Production Related

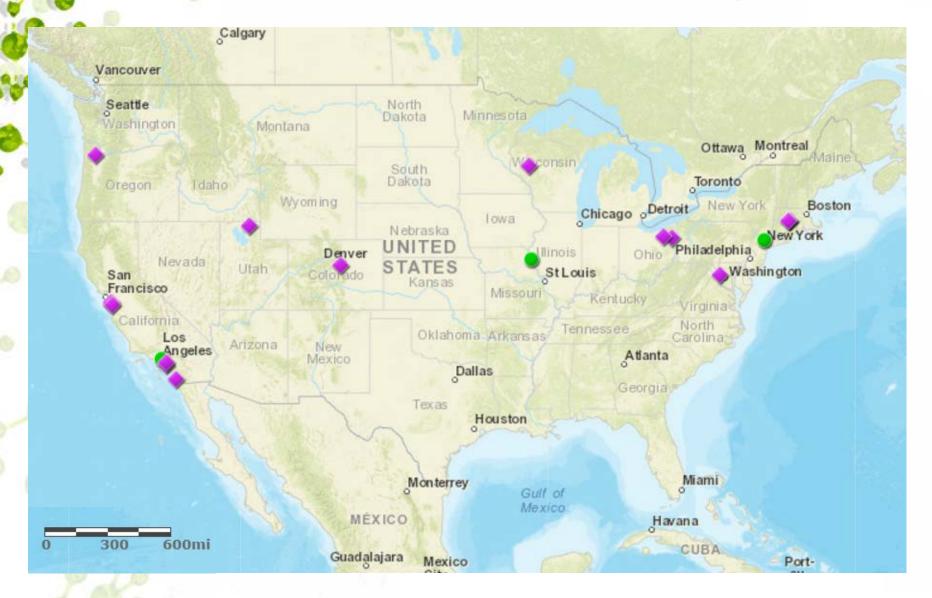
PCB Byproducts to Recycler

4	Reporting Elements	PCB CDR	Metals Recycler CDR
	Facilities/Sites	14	3 (1 Headquarters)
	Chemicals/Chemical Compounds	6	41
	- Inorganic (non-metal)	0	21
	- Metals	6 (Copper & 5 Specific Copper Compounds)	11 (All Compounds – Copper, Iron, Tin, Zinc, & Chromium)
	Metals Recycled, Reprocessed, or Reused	All	None

Locations of Metal Recycler Facilities



Locations of both PCB Manufacturing Facilities and Metal Recycler



Recycler Example: TRI & RCRA

K	12 1000		
	Reporting Element	TRI	RCRA
	Facility/Site	Site X (CA)	Site X (CA)
	Chemicals/ Waste Stream	6 Total	14 Unique Waste Codes
	Inorganic (non-metal)	3	
	- Metals	3 (All Metal Compounds – including Copper)	2 (F006 – Electroplating Wastewater Sludge)
	Waste (Management Method) & Recycling, Reprocessing, or Reuse	87% of metals (lbs) recycled; 93% of which occurred Onsite	All Managed Onsite; Managed Tons: 67.1% – identified as Metal Recovery 29.7% – identified as Other recovery or reclamation for reuse 2.7% – Neutralization only (no other treatment) 0.5% – Transfer Off-site
	Byproduct	Each metal compound was reported as a Byproduct	Not a data element NOTE: As reported most recently to EPA

Recycler Example: CDR & TRI

	Reporting Element	CDR	TRI
Č	Facility/Site	Sites X (CA), Y (IL), & Z (NJ)	Site X (CA)
	Chemicals	41	6
	- Inorganic (non-metal)	21	3
	- Metals	11 (All Compounds – Copper, Iron, Tin, Zinc, & Chromium)	3 (All Compounds – Copper, Lead, & Nickel)
	Metals Recycled, Reprocessed, or Reused	None	87% of metals (lbs) recycled; 93% of which occurred Onsite
	Byproduct	Not a data element	Each metal compound was reported as a Byproduct

NOTE: As reported most recently to EPA

Recycler Example: TRI Recycling Onsite and Offsite

The second second											
				Re	cycling			Sub-Cate	gories of	Manufad	cturing
Condens Facility Code		Total PRW* (lbs)	Offsite (lbs)	Onsite (lbs)	Total (lbs)	% Onsite	% Total PRW	Byproduct	Manu- facture Impurity	Sale/ Distrib- ution	Used/ Proc- essed
4								Selec	ted this Su	b-Catego	ry
	Ammonia	739,733	0	718,191	718,191	100	97	No	No	No	No
	Copper Compounds	1.540 M	79,207	1.422 M	1.501 M	95	97	Yes	No	Yes	Yes
Sito V (C	Lead Compounds	3,467	0	2,371	2,371	100	68	Yes	No	No	No
Site X (CA)	Nickel Compounds	173,673	25,371	140,959	166,330	85	96	Yes	No	Yes	No
	Nitrate Compounds	349,160	0	0	0	0	0	No	No	No	No
	Nitric Acid	313,343	0	0	0	0	0	No	No	No	No

^{*}PRW = Production Related Waste

Recycler Example: CDR, TRI, RCRA

CDR – Facilities by Metal/Compound

Chemical/Metal	Facilities reporting
Chromium oxide (CrO3)	Site Z (NJ)
Copper chloride (CuCl2)	Site Z (NJ)
Copper cyanide (Cu(CN))	Site Z (NJ)
Copper oxide (CuO)	Site X (CA) & Site Y (IL)
Copper, dihydroxydi-	Site X (CA) & Site Z (NJ)
Cuprate(3-), potassium (1:3)	Site Z (NJ)
Iron chloride (FeCl2)	Site X (CA)
Iron chloride (FeCl3)	Site X (CA)
Iron oxide (Fe2O3)	Site Y (IL)
Tin fluoride (SnF2)	Site Z (NJ)
Zinc oxide (ZnO)	Site Y (IL)

TRI – Facilities by Chemical/Metal

Chemical/Metal	Facilities reporting
Ammonia	
Copper Compounds	
Lead Compounds	Site X (CA)
Nickel Compounds	Site X (CA)
Nitrate Compounds	
Nitric Acid	

RCRA – Facilities by Waste Stream

Waste Stream/Mgmt. Method	Facilities reporting
73.5% of Reports Metal Recovery	
20.5% of Reports Other recovery or reclamation for reuse	
5.8% of Reports Neutralization only (no other treatment)	Site X (CA)
0.3% of Reports Other recovery or reclamation for reuse	

Summary: Differing Scopes

7	CDR	TRI	RCRA
0	Focus is on manufacture,	Program goal is to provide stakeholders	Focus is on waste generation,
	processing, and use data to inform EPA about potential	with information about toxic chemical releases and other	transportation, treatment, storage, and disposal.
	exposures.	waste management.	