COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION SOUTHCENTRAL REGION - FIELD OPERATIONS AIR QUALITY PROGRAM

OPERATING PERMIT

In accordance with provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, <u>as amended</u>, and after due consideration of an application received under Chapter 127 of the rules and regulations of the Department of Environmental Protection, the Department hereby issues this permit for the operation of the air contamination source described below.

Permit No	67-02010A	Source & Cleaning I	Air Device: Spherical Roller Bearing
Owner:	SKF, USA, Incorporated	²	Production Plant
Address:	525 Fame Avenue		(See Attached)
	Hanover, PA 17331-9582		
Attention:	Mr. Thomas Taylor	Location:	
	Environmental Coordinator		Penn Township, York County

This permit is subject to the following conditions:

- 1. That the source and any associated air cleaning devices are to be:
 - a. operated in such a manner as not to cause air pollution;
 - b. in compliance with the specifications and conditions of the applicable plan approval issued;
 - c. operated and maintained in a manner consistent with good operating and maintenance practices.
- 2. This permit is valid only for the specific equipment, location and owner named above.
- 3. See attached.

Failure to comply with the conditions placed on this permit is a violation of Section 127.444. Violation of this or any other provision of Article III of the rules and regulations of the Department of Environmental Protection will result in suspension or revocation of this permit and/or prosecution under Section 9 of the Air Pollution Control Act.

Issued: JUL 9 2000

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Expires:

Program Manager

Southcentral Region 67-02010A York Office ermits

<u>OPERATING PERMIT</u> <u>PERMIT NO. 67-02010A</u> <u>SKF, USA, INCORPORATED</u>

Sources, Continued

Source	Manufacturer
1. 14 Wash Batch Dip Tanks	Magnus, Inc.
2. 15 Bearing Preservation Dip Tanks	Magnus, Inc.
3. 2 Bearing Preservation Dip Tanks	Vector
4. 1 Wash Spray Tank	SKF
5. 2 Bearing Preservation Spray Tanks	SKF

Conditions, Continued

- This permit constitutes a RACT Determination as per 25 Pa. Code Sections 129.91 and 129.92 for the above sources.
- 4. The company shall maintain monthly records of the quantity and type of solvent used, quantity of spent solvent generated, disposed off-site, and recycled on-site, etc. These records shall be submitted to the Department on an annual basis. The report (January 1 through December 31) is due no later than March 1 for the previous calendar year.
- 5. The company shall implement a training program for all new and existing personnel involved in finishing and cleaning operations. A copy of the training program must be maintained with the work practice implementation plan. A training program shall include, at a minimum, the following:
 - a. A list of all personnel by name and job description that are required to be trained.
 - An outline of the subjects to be covered in the initial and refresher training for each person, or group of personnel.
 - c. Lesson plans for courses to be given at the initial and the annual refresher training that include, at a minimum, appropriate application techniques, appropriate cleaning procedures, appropriate equipment setup, and adjustment to minimize finishing material usage, and appropriate management of cleanup wastes.
 - d. A description of the methods to be used at the completion of initial or refresher training to demonstrate and document successful completion.

OPERATING PERMIT PERMIT NO. 67-02010A SKF, USA, INCORPORATED

Conditions, Continued

- 6. The company shall maintain and implement a work practice plan to include the following:
 - a. A minimum visual inspection frequency of once per month for all equipment used to transfer or apply finishing materials or organic solvents.
 - Records of all inspections, maintenance activities, and repairs will be maintained on-site for the most recent five-year period.
- Any change in the tank configuration of the referenced sources or any change in the formulation of the degreasing solvents or corrosion preventatives requires prior review by the York District Supervisor.
- 8. Total VOC emissions from the sources listed above shall not equal or exceed 41 tons for any consecutive 12-month period.
- 9. The following sources as referenced in the RACT proposal are considered de minimis: double check batch process, methanol storage tank, wipe and cleaning solvents, and combustion sources. Each of these sources shall not exceed VOC emissions of 3.0 lb/hour, 15 lb/day, and 2.7 ton/year.