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Vhat Must Be Monitored for Each Kiln?			
If using a CEMS: In addition to the monitoring requirements under 40 CFR subpart C for the Tier 4 Calculation Methodology, measure these parameters			
	Monthly cement production (tons)		Monthly clinker production (tons)
If NOT using a CEMS, measure these parameters			
	Monthly clinker production (tons)		Quarterly total CaO content of CKD not recycled to the kiln (wt-fraction)
	Monthly cement production (tons)		Quarterly non-calcined CaO content of CKD not recycled to the kiln (wt-fraction)
	Cement kiln dust (CKD) discarded per quarter (tons)		Quarterly total MgO content of CKD not recycled to the kiln (wt-fraction)
	Monthly total CaO content of clinker (wt-fraction)		Quarterly non-calcined MgO content of CKD not recycled to the kiln (wt-fraction)
	Monthly total MgO content of clinker (wt-fraction)		Annual organic carbon content of each raw material (wt-fraction, dry basis)
	Monthly non-calcined CaO of clinker (wt-fraction)		Annual consumption of each raw material (tons, dry basis)
	Monthly non-calcined MgO of clinker (wt-fraction)		

Cement Production Monitoring Checklist Final Rule: Mandatory Reporting of Greenhouse Gases

See also the information sheet for Cement Production (EPA-430-F-09-017R) at: www.epa.gov/ghgreporting/documents/pdf/infosheets/cementproduction.pdf.

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Cement Production Monitoring Checklist Mandatory Reporting of Greenhouse Gases 40 CFR 98, subpart H September 2009

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