

APPENDIX A: PRELIMINARY TEST DATA

40 CFR 60 Method 1 -- TRAVERSE POINT LOCATIONS

Project No. 184380	Date 07/07/11
Client Exxon Mobil BTRF	Operator KJ
Facility SRU	Source T-601 Stack

Dimensions <input checked="" type="radio"/> Circular <input type="radio"/> Rectangular						Stack / Ports Stack Type: <input checked="" type="radio"/> Circular <input type="radio"/> Rectangular																																																																																												
Far Wall to Outside of Port (in.) 53						Number and Type of Ports Available 2																																																																																												
Port Length (in.) 5						Port Inside Diameter (in.) 4.6																																																																																												
Stack Diameter or Depth (in.) 48						Distance to Flow Disturb. Reference: <input type="radio"/> Disturbance <input type="radio"/> Port																																																																																												
Equiv. Stack Diameter (in.)						<table border="1"> <tr> <th></th> <th>Distance (ft)</th> <th>Diameters</th> </tr> <tr> <td>Upstream (U)</td> <td>8</td> <td>2</td> </tr> <tr> <td>Downstream (D)</td> <td>5</td> <td>1.25</td> </tr> </table>				Distance (ft)	Diameters	Upstream (U)	8	2	Downstream (D)	5	1.25																																																																																	
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Test Location Schematic(s)

1. Include distances to disturbances and note what they are.
2. Show and label all ports. Note which was used for each test type.
3. Indicate the air flow direction.

Examples

From Baghouse → To ID Fan

TRAVERSE POINTS
4 Ports
4 Points per Port
16 points Total

Comments:

APPENDIX B: EPA METHOD 18 SPECIATED VOLATILE ORGANIC HAPS

ExxonMobil BTRF ICR Test - SRU T-601 Vent Volatile Organics

Bags		Run 1 (ppmv)	Run 2 (ppmv)	Run 3 (ppmv)	Average (ppmv)
Compound	CAS Number				
Acetone	67-64-1	0.568	< 0.448	<	0.508
Acrolein	107-05-8	< 0.404	< 0.404	<	0.404
Benzene	71-43-2	< 0.279	< 0.279	<	0.279
1,3-Butadiene	106-99-0	< 0.268	< 0.268	<	0.268
Carbon disulfide	75-15-0	< 0.0412	< 0.0412	<	0.0412
1,2-Dibromoethane	106-93-4	< 0.257	< 0.257	<	0.257
Hexane	110-54-3	0.272	< 0.240	<	0.256
Methylene chloride	75-09-2	< 1.05	< 1.05	<	1.05
Pentane	109-66-0	0.593	< 0.257	<	0.425
Tetrachloroethene	127-18-4	< 0.291	< 0.291	<	0.291
Toluene	108-88-3	0.322	< 0.308	<	0.315
Trichloroethene	79-01-6	< 0.438	< 0.438	<	0.438

XAD Tubes		Run 1 (ug/dscm)	Run 2 (ug/dscm)	Run 3 (ug/dscm)	Average (ug/dscm)
Sample Volume (liters):		85.984	85.832	82.591	84.802

Compound	CAS Number						
Acetonitrile	75-05-8	<	7.91E-05	<	7.92E-05	<	8.23E-05
Acrylonitrile	107-13-1	<	7.91E-05	<	7.92E-05	<	8.23E-05
Chlorobenzene	108-90-7	<	1.58E-05	<	1.58E-05	<	1.65E-05
Cumene (isopropylbenzene)	98-82-8	<	1.23E-05	<	1.23E-05	<	1.28E-05
Ethylbenzene	100-41-4		1.16E-05	<	1.23E-05	<	1.28E-05
Methyl isobutyl ketone	108-10-1	<	1.13E-05	<	1.14E-05	<	1.18E-05
Methyl t-butyl ether	91-20-3	<	1.06E-05	<	1.06E-05	<	1.10E-05
Nitrobenzene	98-95-3	<	1.71E-05	<	1.71E-05	<	1.78E-05
2-Nitropropane	79-46-9	<	9.72E-05	<	9.74E-05	<	1.01E-04
Styrene	100-42-5	<	1.29E-05	<	1.29E-05	<	1.34E-05
2,4-Trimethylpentane	540-84-1	<	9.84E-06	<	9.86E-06	<	1.02E-05
m,p-Xylene	1330-20-7	<	1.22E-05	<	1.22E-05	<	1.27E-05
o-Xylene	1330-20-7	<	1.26E-05	<	1.26E-05	<	1.31E-05

Methanol (Method 308)		Run 1 (ug/dscm)	Run 2 (ug/dscm)	Run 3 (ug/dscm)	Average (ug/dscm)
Sample Volume (liters):		85.984	85.832	82.591	84.802

Compound	CAS Number				
Methanol	67-56-1	1.01E-05	< 7.93E-05	< 8.25E-05	< 5.73E-05

Bags		Run 1 (ppmv)	Run 2 (ppmv)	Run 3 (ppmv)	Average (ppmv)
Compound	CAS Number				
Methane	74-82-8	33.6	2.62		18.11
Ethane	74-84-0	1.31	< 0.288	<	0.799

TEDLAR BAG/TUBE/IMPINGER SAMPLE COLLECTION

Date 7-7-11
Project No. 184380.0000.0000
Client ExxonMobil
Facility Baytown, TX Refinery
Source SRU T-601 Stack

Run No. 1
Operator KAT
Meter Box I.D. 3602456 46-220-2058
Y Factor 1.000
Bar. Press. 29.90

Leak Checks

Weeks	Initial Vac. ("Hg)	Final Vac ("Hg)	Time (sec)	Vac Drop ("Hg)
Train before test:	22	22	60	0
Train after test:	21	21	60	0

Condensate volume: _____

Sample ID EM-21-Bag-SRU

[illegible]

Date/Time

Comments:

Train Set Up By: *msf* Date/Time

To Location: T601

Received @ Location:

To Lab:

Received @ Lab: _____

TEDLAR BAG/TUBE/IMPINGER SAMPLE COLLECTION

Date 7.8.11
Project No. 184380.0000.0000
Client ExxonMobil
Facility Baytown, TX Refinery
Source SRU T-601 Stack

Run No. 2
Operator NSA
Meter Box I.D. 3602456 # 6-220-2088
Y Factor 1.000
Bar. Press. 29.90

Leak Checks

	Initial Vac. ("Hg)	Final Vac ("Hg)	Time (sec)	Vac Drop ("Hg)
Train before test:	20	20	60	0
Train after test:	19	19	60	0

Condensate volume: _____

Sample ID Em-R2-Bag-SAC

[illegible]

Date/Time

Comments:

Train Set Up By: _____

To Location: _____

Received @ Location: _____

To Lab: _____

Received @ Lab: _____

TEDLAR BAG/TUBE/IMPINGER SAMPLE COLLECTION

Date 7-8-11
Project No. 184380.0000.0000
Client ExxonMobil
Facility Baytown, TX Refinery
Source SRU T-601 Stack

Run No. 3
Operator MA
Meter Box I.D. 3602456 46.220.2098
Y Factor 1.00
Bar. Press. 29.90

Leak Checks

pecks	Initial Vac. ("Hg)	Final Vac ("Hg)	Time (sec)	Vac Drop ("Hg)
Train before test:	15	15	60	0
Train after test:	10	10	60	0

Condensate volume: _____

Sample ID EM-23-bag-524

[illegible]

Date/Time

Comments:

Train Set Up By: _____

To Location: _____

Received @ Location: _____

To Lab: _____

Received @ Lab: _____

Project Name: ExxonMobil ICR Test - SRU T-601

Dates: July 7-8, 2011

Test Run	Bag	Condition	Normal	Source Dimension	NA
	ALL	DGMCF	1.000	Barometric ("Hg)	29.90
	Time	DGM (L)	DGM ("H ₂ O)	DGM In (F)	DGM Out (F)
Run 1	Start 1132	0.00	0.0	95	95
Sample ID				95	95
				96	96
	Stop 1232	14.884	0.0	97	97
Run 2	Start 1130	0.00	0.0	101	101
Sample ID				101	101
				101	101
	Stop 1209	7.503	0.0	101	101
Run 3	Start 1400	0.00	0.0	103	103
Sample ID				102	102
				102	102
	Stop 1440	8.371	0.0	102	102

TEDLAR BAG/TUBE/IMPINGER SAMPLE COLLECTION

Date 7.7.11
Project No. 184380.0000.0000
Client ExxonMobil
Facility Baytown, TX Refinery
Source SRU T-601 Stack

Run No. 1
Operator 142
Meter Box I.D. 3602457 46-220-2038
Y Factor 1.000
Bar. Press. 29.90

Leak Checks

pecks	Initial Vac. ("Hg)	Final Vac ("Hg)	Time (sec)	Vac Drop ("Hg)
Train before test:	22	22	60	0
Train after test:	20	20	60	0

Condensate volume: _____

Sample ID Em-R1-SG-SRU

[illegible]

#2
Comments: sample Rate .51/min

3704501566 56 Tube

Date/Time _____

Train Set Up By: _____

To Location: _____

Received @ Location: _____

To Lab: _____

Received @ Lab: _____

TEDLAR BAG/TUBE/IMPINGER SAMPLE COLLECTION

Run No. 2
Operator H.A.
Meter Box I.D. 5602457 H6-220-2038
Y Factor 1.000
Bar. Press. 29.90

Initial Vac. ("Hg)	Final Vac ("Hg)	Time (sec)	Vac Drop ("Hg)
21	21	60	0
16	16	60	0

Sample ID EM-R2-SG-SRV

Date/Time

Train Set Up By: _____

To Location:

To Lab: _____

Received @ Lab: _____

TEDLAR BAG/TUBE/IMPINGER SAMPLE COLLECTION

Date 7.8.11
Project No. 184380.0000.0000
Client ExxonMobil
Facility Baytown, TX Refinery
Source SRU T-601 Stack

Run No. 3
Operator AAA
Meter Box I.D. 3602457 46.220.2058
Y Factor 1,000
Bar. Press. 29.90

Leak Checks

cks	Initial Vac. ("Hg)	Final Vac ("Hg)	Time (sec)	Vac Drop ("Hg)
Train before test:	20	20	60	0
Train after test:	16	16	60	0

Condensate volume: _____

Sample ID EM-R3-SG-SRU

[illegible]

Date/Time

Comments: _____

Train Set Up By: _____

SG # 3704501597

To Location: _____

Received @ Location: _____

To Lab: _____

Received @ Lab: _____

Project Name: ExxonMobil ICR Test - SRU T-601

Dates: July 7-8, 2011

Test Run	Methanol	Condition	Normal	Source Dimension	NA
	ALL	DGMCF	1.000	Barometric ("Hg)	29.90
	Time	DGM (L)	DGM ("H ₂ O)	DGM In (F)	DGM Out (F)
Run 1	Start 1132	0.00	0.0	95	95
Sample ID				96	96
				97	97
	Stop 1232	49.214	0.0	99	99
Run 2	Start 1130	0.00	0.0	103	103
Sample ID				103	103
				103	103
	Stop 1230	30.964	0.0	102	102
Run 3	Start 1400	0.00	0.0	103	103
Sample ID				102	102
				102	102
	Stop 1500	28.502	0.0	101	101

TEDLAR BAG/TUBE/IMPINGER SAMPLE COLLECTION

Date 7-7-11
Project No. 184380.0000.0000
Client ExxonMobil
Facility Baytown, TX Refinery
Source SRU T-601 Stack

Run No. 1A
Operator Nat
Meter Box I.D. 3602456 HG-220-2038
Y Factor 1.000
Bar. Press. 29.90

Leak Checks

Tests	Initial Vac. ("Hg)	Final Vac ("Hg)	Time (sec)	Vac Drop ("Hg)
Train before test:	20	20	60	0
Train after test:	21	21	60	0

Condensate volume: _____

Sample ID *Em-R1A-XAD-SRU*

[illegible]

Date/Time

Comments:

Train Set Up By: _____

XAD 3507301969
chan 382 202537

To Location: _____

Received @ Location: _____

To Lab: _____

Received @ Lab: _____

TEDLAR BAG/TUBE/IMPINGER SAMPLE COLLECTION

Date 7-8-11
Project No. 184380.0000.0000
Client ExxonMobil
Facility Baytown, TX Refinery
Source SRU T-601 Stack

Run No. 2A
Operator HAT
Meter Box I.D. 5602456 H6-220-2038
Y Factor 1.000
Bar. Press. 2990

Leak Checks

Checks	Initial Vac. ("Hg)	Final Vac ("Hg)	Time (sec)	Vac Drop ("Hg)
Train before test:	22	22	60	0
Train after test:	20	20	60	0

Condensate volume: _____

Sample ID *EM-R2A-XAD-SRU*

[illegible]

Date/Time

Comments:

xAD	3507301942
char	22202525

Train Set Up By: _____

To Location: _____

Received @ Location: _____

To Lab: _____

Received @ Lab: _____

TEDLAR BAG/TUBE/IMPINGER SAMPLE COLLECTION

Date 7-8-11
Project No. 184380.0000.0000
Client ExxonMobil
Facility Baytown, TX Refinery
Source SRU T-601 Stack

Run No. 3A
Operator RAA
Meter Box I.D. 3602456 H6-220-2038
Y Factor 1.000
Bar. Press. 29.90

Leak Checks

Tests	Initial Vac. ("Hg)	Final Vac ("Hg)	Time (sec)	Vac Drop ("Hg)
Train before test:	18	18	60	0
Train after test:	17	17	60	0

Condensate volume: _____

Sample ID EM-R3A-XAD-5Ru

[illegible]

Date/Time

Comments: _____

Train Set Up By: _____

xAD	3507301941
Char	922202541

To Location: _____

Received @ Location: _____

To Lab: _____

Received @ Lab: _____

Project Name: ExxonMobil ICR Test - SRU T-601

Dates: July 7-8, 2011

Test Run	XAD Tube	Condition	Normal	Source Dimension	NA
	ALL	DGMCF	1.000	Barometric ("Hg)	29.90
	Time	DGM (L)	DGM ("H ₂ O)	DGM In (F)	DGM Out (F)
Run 1	Start 1430	0.00	0.0	101	101
Sample ID				100	100
				100	100
	Stop 1600	91.310	0.0	99	99
Run 2	Start 0900	0.00	0.0	88.5	88.5
Sample ID				91	91
				93	93
	Stop 1030	89.887	0.0	96.5	96.5
Run 3	Start 1624	0.00	0.0	97	97
Sample ID				97	97
				97	97
	Stop 1754	87.276	0.0	98	98

TEDLAR BAG/TUBE/IMPINGER SAMPLE COLLECTION

Date _____
Project No. 184380.0000.0000
Client ExxonMobil
Facility Baytown, TX Refinery
Source SRU T-601 Stack

Run No. 18
Operator KAA
Meter Box I.D. 3602457 46-220-2038
Y Factor 1.000
Bar. Press. 29.90

Leak Checks

	Initial Vac. ("Hg)	Final Vac ("Hg)	Time (sec)	Vac Drop ("Hg)
Train before test:	20	20	60	0
Train after test:	20	20	60	0

Condensate volume: _____

Sample ID EM-R1B-XAD-SRU

[illegible]

Comments:

Train Set Up By: _____

XAD 3507301497
Cler 382202567

To Location: _____

Received @ Location: _____

To Lab:

Received @ Lab: _____

TEDLAR BAG/TUBE/IMPINGER SAMPLE COLLECTION

Date 7-8-11
Project No. 184380.0000.0000
Client ExxonMobil
Facility Baytown, TX Refinery
Source SRU T-601 Stack

Run No. 23
Operator HAH
Meter Box I.D. 3602457 48-220-2058
Y Factor 1.000
Bar. Press. 29.90

Leak Checks

	Initial Vac. ("Hg)	Final Vac ("Hg)	Time (sec)	Vac Drop ("Hg)
Train before test:	21	21	60	0
Train after test:	20	20	60	0

Condensate volume:

Sample ID EM-P2B-XAD-SRU

[illegible]

Date/Time

Comments:

XAD	3507301899
Char	222202520

Train Set Up By: _____

To Location: _____

Received @ Location: _____

To Lab: _____

Received @ Lab: _____

TEDLAR BAG/TUBE/IMPINGER SAMPLE COLLECTION

Date 7.8.11
Project No. 184380.0000.0000
Client ExxonMobil
Facility Baytown, TX Refinery
Source SRU T-601 Stack

Run No. 38
Operator KBA
Meter Box I.D. 3602457 H6-220-203F
Y Factor 1.000
Bar. Press. 29.90

Leak Checks

Checks	Initial Vac. ("Hg)	Final Vac. ("Hg)	Time (sec)	Vac Drop ("Hg)
Train before test:	16	16	60	0
Train after test:	16	16	60	0

Condensate volume: _____

Sample ID EM-R3B-XAD-SRU

[illegible]

Date/Time

Comments: _____

Train Set Up By: _____

xAD 1507301890
char 22202497

To Location: _____

Received @ Location: _____

To Lab:

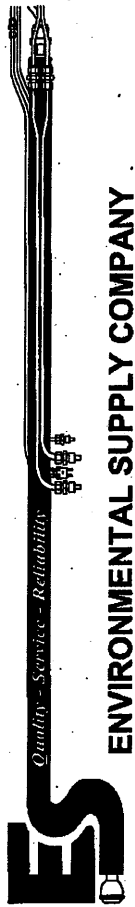
Received @ Lab: _____

Project Name: ExxonMobil ICR Test - SRU T-601

Dates: July 7-8, 2011

Test Run	Spiked XAD Tube	Condition	Normal	Source Dimension	NA
	ALL	DGMCF	1.000	Barometric ("Hg)	29.90
	Time	DGM (L)	DGM ("H ₂ O)	DGM In (F)	DGM Out (F)
Run ID	Start 1430	0.00	0.0	101	101
Sample ID				100	100
				100	100
	Stop 1600	90.972	0.0	99	99
Run ID	Start 0900	0.00	0.0	89	89
Sample ID				93	93
				95	95
	Stop 1030	90.494	0.0	99	99
Run ID	Start 1624	0.00	0.0	97	97
Sample ID				97	97
				98	98
	Stop 1754	87.258	0.0	99.5	99.5

Hg-220 Console Calibration



Console Model Number : **HG-220**
Console Serial Number : **HG-220-2038**

DGM Model Number : **Acetris AGD-G1.6**
DGM Serial Number : **2602456**

Digital Counter
Model Number : **Red Lion Cub 5000**
Scale Factor : **1.8990**
CPL : **529.1**

Standard Pressure
(in Hg)
29.92

Standard Temperature
(°R)
528

Calibration Date : **11/6/2010**

Reference Meter
Model Number : **Shimadzu W5N-KA**
Serial Number : **338767**
Y_c : **1000**

Digital Volume Hg-220 Console

Flow Rate (lpm)	DGM Counter				DGM Temperatures			
	DGM Counter	Volume (liters)	Volume (std liters)	Initial (°F)	Final (°F)	AVG (°F)	Initial (°F)	Final (°F)
500	25277	49.665	48.857	66.0	67.0	66.5	66.0	67.0
1000	9245	17.473	17.207	67.0	66.0	66.5	67.0	66.0
0.50	6551	12.382	12.193	66.0	67.0	66.5	66.0	67.0

Reference Meter				
Volume Initial (liters)	Volume Final (liters)	Volume Total (liters)	Temp (°F)	Bar. Pressure (in Hg)
293.509	273.706	49.697	67.0	29.38
273.206	290.668	17.462	67.0	29.38
290.668	303.085	12.417	67.0	29.38

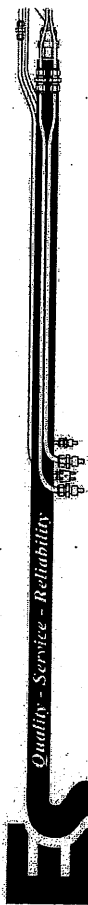
Y _c	% deviation
1.000	0.03
0.998	0.16
1.002	-0.19

David Henderson
signature

11/6/10
date

Y_c Avg
1.000

Hg-220 Console Calibration



ENVIRONMENTAL SUPPLY COMPANY

Console Model Number	Hg-220
Console Serial Number	HG-220-2038

DGM Model Number	Actaris ACD G1.6
DGM Serial Number	3602457

Digital Counter	Red Lion Cub 5000
Model Number	118749
Scale Factor	533.4
CPL	

Standard Pressure (in Hg)	29.92
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Standard Temperature (°F)	528
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Calibration Date	11/6/2010
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Reference Meter	Shinagawa W-NK-1A
Model Number	538789
Serial Number	1.000

Digital Volume Hg-220 Console				
DGM Counter	Volume (liters)	Volume (std liters)	Initial (°F)	Final (°F)
26381	49.462	48.566	67.0	66.0
9025	16.921	16.616	68.0	68.0
7109	13.329	13.076	68.0	69.0

Flow Rate (lpm)	
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3.00	
1.00	
0.50	

Reference Meter				
Volume Initial (liters)	Volume Final (liters)	Volume Total (liters)	Temp (°F)	Bar. Pressure (in Hg)
837.477	886.975	49.398	67.0	29.35
886.975	903.806	16.931	66.0	29.38
903.806	917.043	13.237	67.0	29.38

Yc	% deviation
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1.000	0.03
1.004	-0.44
0.996	0.41

Sam Henry
signature

11/6/10
date

Yc Avg	1.000
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APPENDIX C: SW-846 METHOD 0100 SPECIATED SEMI-VOLS ORGANIC HAPS

Project Number	184380			
Client / Location	ExxonMobil BTRF			
Source	T-601 SRU			
Sampling Location	Stack			
Sample Type / Method	0010(SemiVol)			
Condition	Normal	Normal	Normal	Average
Run No.	1	2	3	
Date	7/7/11	7/8/11	7/8/11	
Time Start	11:30	9:00	13:56	
Time Finish	16:29	12:26	17:23	
Flue Gas Moisture (%) (measured)	6.73	7.09	8.90	7.57
Flue Gas Moisture (%) (used in further calculations)	6.73	7.09	8.90	7.57
Gas Molecular Weight (Wet) (g/g-mole)	29.27	29.29	29.30	30.33
Absolute Stack Pressure (in. Hg)	29.60	29.68	29.68	29.65
Absolute Stack Temperature (R)	560.3	561.5	562.4	561.4
Average Gas Velocity (ft/sec)	109.63	108.45	111.78	109.95
Actual Flow Rate (acfh)	4,959,708	4,906,137	5,056,861	4,974,235
Corrected Flow Rate (wscfh)	4,624,283	4,576,672	4,708,769	4,636,575
Corrected Flow Rate (dscfh)	4,312,852	4,252,262	4,289,786	4,284,967
O ₂ %, dry	0.00	0.03	0.00	0.01
CO ₂ %, dry	7.93	8.04	8.15	8.04
CO ppmv, dry	347.84	350.04	367.38	355.09
CO lb/hr	109.06	108.20	114.57	110.61
THC ppmv, wet as C3	33.97	35.87	35.55	35.13
THC lb/hr	18.0	18.8	19.2	18.6
		Tabulated Data		
		Calculations		
		Data Entry		

ExxonMobil BTRF ICR SRU T-601		Sample Volume (dscf)	197,906			
Semivolatile Organic Compounds		T-601 Exhaust Flow Rate (dscfh)	4,312,795			
		Amount Detected (ug)	Reporting Limit (ug)	Total (ug)	Run 1 Concentration (ug/dscm)	Run 1 Emission Rate (lb/hr)
Acenaphthene			20	20	3.57	9.61E-04
Acenaphthylene			20	20	3.57	9.61E-04
Aniline			20	20	3.57	9.61E-04
Anthracene			20	20	3.57	9.61E-04
Benz(a)anthracene		17	200	17	3.03	8.17E-04
Benzidine			20	200	35.7	9.61E-03
Benzo(b)fluoranthene			20	20	3.57	9.61E-04
Benzo(k)fluoranthene			20	20	3.57	9.61E-04
Benzo(g,h,i)perylene			20	20	3.57	9.61E-04
Benzo(a)pyrene			20	20	3.57	9.61E-04
Benzo(e)pyrene			20	20	3.57	9.61E-04
Biphenyl		12	20	12	2.14	5.77E-04
Chrysene			20	20	3.57	9.61E-04
Cresols			20	20	3.57	9.61E-04
Dibenz(a,h)anthracene			20	20	3.57	9.61E-04
Dibenzofuran			20	20	3.57	9.61E-04
Dibenzo(a,e)pyrene			20	20	3.57	9.61E-04
3,3'-Dimethoxybenzidine			200	200	35.7	9.61E-03
p-Dimethylaminobenzene			20	20	3.57	9.61E-04
7,12-Dimethylbenz(a)anthracene			20	20	3.57	9.61E-04
3,3'-Dimethylbenzidine			200	200	35.7	9.61E-03
alpha, alpha-Dimethylphenethylamine			50	50	8.92	2.40E-03
2,4-Dimethylphenol			20	20	3.57	9.61E-04
Fluoranthene			20	20	3.57	9.61E-04
Fluorene			20	20	3.57	9.61E-04
Indeno-1,2,3-cd-pyrene			20	20	3.57	9.61E-04
Isophorone			20	20	3.57	9.61E-04
3-Methylcholanthrene			20	20	3.57	9.61E-04
2-Methylnaphthalene			20	20	3.57	9.61E-04
Naphthalene		22	20	22	3.93	1.06E-03
Nitrobenzene			20	20	3.57	9.61E-04
Perylene		6.6	20	6.6	1.18	3.17E-04
Phenanthrene		7.9	20	7.9	1.41	3.80E-04
Phenol			200	200	35.7	9.61E-03
1,4-Phenylenediamine						
Pyrene		11	20	11	1.96	5.28E-04
o-Toluidine			20	20	3.57	9.61E-04

ExxonMobil BTRF ICR SRU T-601 Semivolatile Organic Compounds	Sample Volume (dscf) T-601 Exhaust Flow Rate (dscfh)		Amount Detected (ug)	Reporting Limit (ug)	Total (ug)	Run 2	
						Concentration (ug/dscm)	Emission Rate (lb/hr)
Acenaphthene	196.590	4,252.262		20	20	3.59	9.54E-04
Acenaphthylene				20	20	3.59	9.54E-04
Aniline				20	20	3.59	9.54E-04
Anthracene				20	20	3.59	9.54E-04
Benzo(a)anthracene			17	20	17	3.05	8.11E-04
Benztidine				200	200	35.9	9.54E-03
Benzo(b)fluoranthene				20	20	3.59	9.54E-04
Benzo(k)fluoranthene				20	20	3.59	9.54E-04
Benzo(g,h,i)perylene				20	20	3.59	9.54E-04
Benzo(a)pyrene				20	20	3.59	9.54E-04
Benzo(e)pyrene				20	20	3.59	9.54E-04
Biphenyl			8.3	20	8.3	1.49	3.96E-04
Chrysene				20	20	3.59	9.54E-04
Cresols				20	20	3.59	9.54E-04
Dibenz(a,h)anthracene				20	20	3.59	9.54E-04
Dibenzofuran				20	20	3.59	9.54E-04
Dibenzo(a,e)pyrene				20	20	3.59	9.54E-04
3,3'-Dimethoxybenzidine				200	200	35.9	9.54E-03
p-Dimethylaminoazobenzene				20	20	3.59	9.54E-04
7,12-Dimethylbenz(a)anthracene				20	20	3.59	9.54E-04
3,3'-Dimethylbenzidine				200	200	35.9	9.54E-03
alpha, alpha-Dimethylphenethylamine				50	50	8.98	2.38E-03
2,4-Dimethylphenol				20	20	3.59	9.54E-04
Fluoranthene				20	20	3.59	9.54E-04
Fluorene				20	20	3.59	9.54E-04
Indeno-1,2,3-cd-pyrene				20	20	3.59	9.54E-04
Isophorone				20	20	3.59	9.54E-04
3-Methylcholanthrene				20	20	3.59	9.54E-04
2-Methylnaphthalene				20	20	3.59	9.54E-04
Naphthalene			11	20	11	1.98	5.25E-04
Nitrobenzene				20	20	3.59	9.54E-04
Perylene			7.2	20	7.2	1.29	3.43E-04
Phenanthrene				20	20	3.59	9.54E-04
Phenol				200	200	35.9	9.54E-03
1,4-Phenylenediamine			11	20	11	1.98	5.25E-04
Pyrene				20	20	3.59	9.54E-04
o-Toluidine				20	20	3.59	9.54E-04

ExxonMobil BTRF ICR SRU T-601		Sample Volume (dscf)		199,998			
Semivolatile Organic Compounds		T-601 Exhaust Flow Rate (dscfh)		4,289,786			
		Amount Detected (ug)	Reporting Limit (ug)	Total (ug)	Run 3 Concentration (ug/dscm)	Run 3 Emission Rate (lb/hr)	Average Concentration (ug/dscm)
Acenaphthene			20	20	3.53	9.46E-04	3.56
Acenaphthylene			20	20	3.53	9.46E-04	3.56
Aniline			20	20	3.53	9.46E-04	3.56
Anthracene			20	20	3.53	9.46E-04	3.56
Benz(a)anthracene		20	200	20	3.53	9.46E-04	3.21
Benzidine			20	200	35.3	9.46E-03	35.6
Benzo(b)fluoranthene			20	20	3.53	9.46E-04	3.56
Benzo(k)fluoranthene			20	20	3.53	9.46E-04	3.56
Benzo(g,h,i)perylene			20	20	3.53	9.46E-04	3.56
Benzo(a)pyrene			20	20	3.53	9.46E-04	3.56
Benzo(e)pyrene			20	20	3.53	9.46E-04	3.56
Biphenyl		8.5	20	8.5	1.50	4.02E-04	1.71
Chrysene			20	20	3.53	9.46E-04	3.56
Cresols			20	20	3.53	9.46E-04	3.56
Dibenz(a,h)anthracene			20	20	3.53	9.46E-04	3.56
Dibenzofuran			20	20	3.53	9.46E-04	3.56
Dibenzo(a,e)pyrene			20	20	3.53	9.46E-04	3.56
3,3'-Dimethoxybenzidine			200	200	35.3	9.46E-03	35.6
p-Dimethylaminocobenzene			20	20	3.53	9.46E-04	3.56
7,12-Dimethylbenz(a)anthracene			20	20	3.53	9.46E-04	3.56
3,3'-Dimethylbenzidine			200	200	35.3	9.46E-03	35.6
alpha, alpha-Dimethylphenethylamine			50	50	8.83	2.36E-03	8.91
2,4-Dimethylphenol			20	20	3.53	9.46E-04	3.56
Fluoranthene			20	20	3.53	9.46E-04	3.56
Fluorene			20	20	3.53	9.46E-04	3.56
Indeno-1,2,3-cd-pyrene			20	20	3.53	9.46E-04	3.56
Isophorone			20	20	3.53	9.46E-04	3.56
3-Methylcholanthrene			20	20	3.53	9.46E-04	3.56
2-Methylnaphthalene			20	20	3.53	9.46E-04	3.56
Naphthalene		14	20	14	2.47	6.62E-04	2.79
Nitrobenzene			20	20	3.53	9.46E-04	3.56
Perylene			20	20	3.53	9.46E-04	3.56
Phenanthrene		8.2	20	8.2	1.45	3.88E-04	1.31
Phenol			20	20	3.53	9.46E-04	2.84
1,1,4-Phenylenediamine			200	200	35.3	9.46E-03	35.6
Pyrene		12	200	12	2.12	5.67E-04	2.02
o-Toluidine			20	20	3.53	9.46E-04	3.56

Project Number	184380			
Client / Location	ExxonMobil BTRF			
Source	T-601 SRU			
Sampling Location				
Sample Type / Method	0010(SemiVol)			
Condition Number	Normal	Normal	Normal	Average
Run Number	1	2	3	
Method Number	0010	0010	0010	
Date	07/07/11	07/08/11	07/08/11	
Time Start (24-hr clock)	1134	900	1355	
Time Stop (24-hr clock)	1629	1326	1824	
Total Collection Time (min)	240	240	240	240
Pitot Tube Correction Factor	0.84	0.84	0.84	
Nozzle Diameter (in.)	0.162	0.162	0.162	
Nozzle Area (ft ²)	0.000143	0.000143	0.000143	
Equivalent Duct Diameter (in)	48.00	48.00	48.00	
Equivalent Duct Diameter (ft)	4.00	4.00	4.00	
Duct Cross-Sectional Area (ft ²)	12.566	12.566	12.566	
Barometric Pressure (in. Hg)	29.90	29.90	29.90	
Elevation of Sampling Location Relative to Barometer (ft)	150.00	150.00	150.00	
Barometric Pressure at Sampling Location (in. Hg)	29.75	29.75	29.75	
Static Pressure (in. H ₂ O)	-2.00	-0.96	-1.00	
Absolute Stack Pressure (in. Hg)	29.60	29.68	29.68	
O ₂ (%)	0.0	0.0	0.0	0
CO ₂ (%)	7.9	8.0	8.2	8
Dry Molecular Weight (g/g-mole)	29.27	29.29	29.30	29
Condensate (mL)	303.1	318.1	414.3	345
Moisture Content (%) (measured)	6.73	7.09	8.90	8
Moisture Content at Saturation (%)	6.57	6.79	6.99	7
Moisture Content (%) (used in further calculations)	6.73	7.09	8.90	8
Wet Molecular Weight (g/g-mole)	28.51	28.49	28.30	28
Initial Meter Volume (ft ³)	987.975	206.263	419.713	538
Final Meter Volume (ft ³)	1205.105	419.195	639.763	755
Leak Check Volume (ft ³)	0.402	0.540	0.744	1
Meter Volume (ft ³)	216.728	212.392	219.306	216
Meter Calibration Factor, Y	0.972	0.972	0.972	1
Average Meter Temperature (F)	105.1	97.4	105.9	103
Absolute Meter Temperature (F)	565.1	557.4	565.9	563
Average Delta H (in. H ₂ O)	2.4	2.4	2.5	2
Elevation of Meter Relative to Barometer (ft)	0.0	0.0	0.0	0
Corrected Meter Volume (dscf)	197.906	196.590	199.998	198
Average Stack Temperature (F)	100.3	101.5	102.4	101
Absolute Stack Temperature (R)	560.3	561.5	562.4	561
Average Delta P (in. H ₂ O)	3.55	3.48	3.68	4
Average Square Root of delta P	1.87	1.85	1.90	2
Unadjusted Gas Velocity (ft/sec)	109.63	108.45	111.78	110
WAF	1.00	1.00	1.00	1
Adjusted Gas Velocity (ft/sec)	109.63	108.45	111.78	110
Adjusted Gas Velocity (ft/min)	6,578	6,507	6,707	6,597
Actual Flow Rate (acfh)	4,959,708	4,906,137	5,056,861	4,974,235
Actual Flow Rate (acfm)	82,662	81,769	84,281	82,904
Corrected Flow Rate (wscfh)	4,624,283	4,576,672	4,708,769	4,636,575
Corrected Flow Rate (wscfm)	77,071	76,278	78,479	77,276
Corrected Flow Rate (kwscfh)	4,624	4,577	4,709	4,637
Corrected Flow Rate (kwscfm)	77	76	78	77
Corrected Flow Rate (dscfh)	4,312,852	4,252,262	4,289,786	4,284,967
Corrected Flow Rate (dscfm)	71,881	70,871	71,496	71,416
Corrected Flow Rate (kdscfh)	4,313	4,252	4,290	4,285
Corrected Flow Rate (kdscfm)	72	71	71	71
Isokinetic Sampling Rate (%)	100.71	101.47	102.32	101.50
STP is defined as 528 R and 29.92 "Hg				
		Tabulated Data		
		Calculations		
		Data Entry		

Run 1

Run Data

Impinger No.	Initial Wt. (g)	Final Wt. (g)	Total Gain (g)
1	482.3	738.5	256.2
2	712.9	705.5	-7.4
3	635.2	626.1	-9.1
4	583.5	591.0	7.5
5	990.8	1046.7	55.9
6			
sum =			303.1

Temperatures						
dP	Stack	Meter Inlet	Meter Outlet	dH	SQRT dP	SQRT dH
3.30	97	91	91	2.24	1.82	1.50
3.30	97	92	91	2.24	1.82	1.50
3.00	97	95	91	2.04	1.73	1.43
3.20	98	96	91	2.18	1.79	1.48
3.30	97	98	92	2.24	1.82	1.50
3.30	97	99	92	2.24	1.82	1.50
3.85	98	100	93	2.62	1.96	1.62
3.80	98	101	94	2.68	1.95	1.70
4.20	98	103	95	2.86	2.05	1.69
4.30	99	104	96	2.92	2.07	1.71
4.40	98	104	97	2.99	2.10	1.73
4.80	100	105	98	3.26	2.19	1.81
4.60	99	104	98	3.13	2.14	1.77
4.40	99	105	98	2.99	2.10	1.73
4.50	99	105	99	3.06	2.12	1.75
4.30	99	105	99	2.92	2.07	1.71
3.80	99	104	99	2.58	1.95	1.61
3.90	99	105	99	2.65	1.97	1.63
3.20	99	106	99	2.18	1.79	1.48
3.00	99	107	100	2.04	1.73	1.43
3.00	100	107	100	2.04	1.73	1.43
2.90	99	108	100	1.97	1.70	1.40
2.90	99	108	100	1.97	1.70	1.40
2.80	99	108	101	1.9	1.67	1.38
2.80	101	104	101	1.77	1.61	1.33
2.70	?	109	103	1.84	1.64	1.36
2.20	101	111	104	1.50	1.48	1.22
2.20	102	113	105	1.50	1.48	1.22
3.30	103	115	106	2.24	1.82	1.50
3.30	102	115	106	2.24	1.82	1.50
3.00	103	116	107	2.04	1.73	1.43
3.10	102	116	108	2.11	1.76	1.45
3.80	102	116	108	2.88	1.95	1.70
3.90	103	117	109	2.65	1.97	1.63
4.30	102	117	109	2.92	2.07	1.71
4.50	102	116	110	3.06	2.12	1.75
4.50	102	115	110	3.06	2.12	1.75
4.50	102	115	110	3.06	2.12	1.75
4.50	102	114	110	3.06	2.12	1.75
4.50	104	114	111	3.06	2.12	1.75
3.80	102	113	110	2.88	1.95	1.70
3.80	104	113	110	2.88	1.95	1.70
3.8	102	113	109	2.58	1.95	1.61
3.8	102	112	109	2.58	1.95	1.61
2.8	102	112	109	1.9	1.67	1.38
2.6	102	113	108	1.77	1.61	1.33
2.4	102	113	108	1.63	1.55	1.28
2.4	102	114	108	1.63	1.55	1.28
3.55	100.3	105.1		2.44	1.87	1.55

Run 2

Impinger No.	Initial Wt. (g)	Final Wt. (g)	Total Gain (g)
1	359.5	620.0	260.5
2	693.3	682.7	-10.6
3	710.0	710.2	0.2
4	607.5	629.3	21.8
5	906.6	953.0	46.2
6			0
sum =			318.1

Temperatures						
dP	Stack	Meter Inlet	Meter Outlet	dH	SQRT dP	SQRT dH
2.25	100	85	84	1.53	1.50	1.24
2.30	101	88	85	1.56	1.52	1.25
2.30	102	90	85	1.56	1.52	1.25
2.50	100	91	86	1.70	1.58	1.30
2.40	102	94	86	1.63	1.55	1.28
2.40	102	94	88	1.63	1.55	1.28
3.00	100	96	88	2.04	1.73	1.43
3.10	102	96	87	2.10	1.76	1.45
3.80	102	97	88	2.58	1.95	1.61
3.70	102	97	89	2.52	1.92	1.59
4.50	102	96	90	3.06	2.12	1.75
4.70	102	96	90	3.20	2.17	1.79
4.80	102	96	91	3.26	2.19	1.81
4.80	102	96	91	3.26	2.19	1.81
4.60	102	97	91	3.13	2.14	1.77
4.60	102	98	92	3.13	2.14	1.77
4.00	102	98	92	2.72	2.00	1.65
3.90	102	99	93	2.65	1.97	1.63
3.3	102	100	93	2.24	1.82	1.50
3.1	101	101	93	2.1	1.76	1.45
2.6	102	102	94	1.77	1.61	1.33
2.6	103	103	94	1.77	1.61	1.33
2.6	102	104	95	1.77	1.61	1.33
2.6	102	100	95	1.77	1.61	1.33
4.20	102	101	96	2.85	2.05	1.69
3.10	102	102	97	2.10	1.76	1.45
3.20	101	103	97	2.17	1.79	1.47
3.10	102	105	98	2.10	1.76	1.45
3.10	101	105	98	2.10	1.76	1.45
3.10	101	105	98	2.10	1.76	1.45
3.70	101	106	98	2.51	1.92	1.58
3.50	102	105	99	2.38	1.87	1.54
2.90	101	105	99	1.97	1.70	1.40
3.50	102	105	99	2.38	1.87	1.54
4.90	101	105	99	3.33	2.21	1.82
4.80	101	104	99	3.26	2.19	1.81
4.60	99	103	99	3.13	2.14	1.77
4.50	101	102	99	3.06	2.12	1.75
4.00	102	103	99	2.72	2.00	1.65
4.00	101	103	98	2.72	2.00	1.65
3.50	101	104	99	2.38	1.87	1.54
3.50	102	105	99	2.38	1.87	1.54
3.4	101	105	99	2.31	1.84	1.52
3.4	101	106	99	2.31	1.84	1.52
3.4	101	107	99	2.31	1.84	1.52
3.4	101	107	99	2.31	1.84	1.52
2.9	101	106	100	1.97	1.70	1.40
2.8	101	106	100	1.9	1.67	1.38
3.48	101.5	97.4		2.36	1.85	1.53

Run 3

Run Data

Impinger No.	Initial Wt. (g)	Final Wt. (g)	Total Gain (g)
1	482.5	848.6	366.1
2	705.0	701.1	-3.9
3	626.0	622.3	-3.7
4	584.0	589.2	5.2
5	980.6	1031.2	50.6
6			0
sum =			414.3

Temperatures						
dP	Stack	Meter Inlet	Meter Outlet	dH	SQRT dP	SQRT dH
4.60	102	102	101	3.12	2.14	1.77
2.60	102	105	102	1.77	1.61	1.33
2.70	102	107	102	1.84	1.64	1.36
2.70	102	107	102	1.84	1.64	1.36
2.90	103	108	103	1.97	1.70	1.40
3.80	102	105	104	2.58	1.95	1.61
3.50	102	110	105	2.38	1.87	1.54
3.70	102	109	105	2.51	1.92	1.58
4.60	103	110	105	3.12	2.14	1.77
4.60	104	111	106	3.12	2.14	1.77
4.60	103	111	106	3.12	2.14	1.77
4.60	103	111	107	3.12	2.14	#VALUE!
5.00	103	110	107	3.40	2.24	1.84
5.00	103	110	108	3.40	2.24	1.84
5.10	103	110	108	3.47	2.26	1.86
4.70	103	109	108	3.19	2.17	1.79
4.70	103	109	108	3.19	2.17	1.79
3.90	103	109	108	2.65	1.97	1.63
3.8	104	108	107	2.58	1.95	1.61
3.8	103	110	107	2.58	1.95	1.61
3.2	102	109	106	2.17	1.79	1.47
2.9	103	109	107	1.97	1.70	1.40
2.9	103	109	106	1.97	1.70	1.40
2.7	103	109	106	1.84	1.64	1.36
2.60	102	110	106	1.77	1.61	1.33
2.30	103	104	104	1.56	1.52	1.25
2.10	103	105	104	1.43	1.45	1.20
2.20	101	106	104	1.50	1.48	1.22
2.20	103	107	104	1.50	1.48	1.22
2.50	101	108	104	1.70	1.58	1.30
2.50	102	108	104	1.70	1.58	1.30
3.10	102	108	104	2.11	1.76	1.45
3.40	103	108	103	2.31	1.84	1.52
4.10	102	108	103	2.79	2.02	1.67
4.00	102	107	103	2.72	2.00	1.65
4.20	102	106	103	2.86	2.05	1.69
4.80	102	106	103	3.26	2.19	1.81
4.80	102	105	103	3.26	2.19	1.81
4.80	102	105	103	3.26	2.19	1.81
4.90	102	105	103	3.33	2.21	1.82
4.90	102	104	103	3.33	2.21	1.82
4.60	102	105	103	3.12	2.14	1.77
3.9	102	104	102	2.65	1.97	1.63
3.8	102	104	103	2.58	1.95	1.61
3.8	102	104	102	1.97	1.95	1.40
2.9	102	105	103	1.9	1.70	1.38
2.8	102	105	103	1.9	1.67	1.38
2.8	102	106	102	1.9	1.67	1.38
3.68	102.4	105.9		2.47	1.90	#VALUE!

Example Calculations

Run 1

Barometric Pressure at Sampling Site, corrected for elevation

$$P_{\text{bar(corr)}} = P_{\text{bar,meas}} - (\text{Elev} \times 0.001)$$

$P_{\text{bar,meas}}$ = Barometric pressure as measured at ground level

Elev = elevation of sampling location relative to barometer

0.001 = Conversion factor

=	29.90	in. Hg
=	150	feet
=	0.00100	in. Hg/ft of elevation

$$P_{\text{bar(corr)}} = 29.90 - 150 \times 0.001$$

$$P_{\text{bar(corr)}} = 29.75 \text{ in Hg}$$

Absolute Stack Pressure, Corrected, in. Hg, as per EPA Method 2, Section 6.5

$$P_s = P_{\text{bar(corr)}} + (P_g/13.6)$$

$P_{\text{bar(corr)}}$ = Barometric pressure at the sampling site

P_g = Stack Static Pressure

13.6 = Conversion factor

=	29.75	in. Hg
=	-2.00	in. H2O
=	13.6	in. H2O/in. Hg

$$P_s = 29.75 + \left(\frac{-2.00}{13.6} \right)$$

$$P_s = 29.60 \text{ in Hg}$$

Absolute Stack Temperature, R

$$T_s = T + 460$$

T = Average Stack Temperature

460 = Conversion factor from deg F to R

=	100.3	degF
=	460	

$$T_s = 100.3 + 460$$

$$T_s = 560.3 \text{ R}$$

Absolute Meter Temperature, R

$$T_m = T + 460$$

T = Average Meter Temperature

460 = Conversion factor from deg F to R

=	105.1	degF
=	460	

$$T_m = 105.1 + 460$$

$$T_m = 565.1 \text{ R}$$

Volume of Water Vapor Condensed, corrected to standard conditions, ft³ - as per US EPA Method 5, Eq. 5-2

$$V_{\text{w(std)}} = \frac{V_{\text{lc}} \times R_w \times R \times T_{\text{std}}}{M_w \times P_{\text{std}}}$$

V_{lc} = Total weight of liquid collected

R_w = Density of water

R = Ideal Gas Constant

T_{std} = Standard absolute temperature

M_w = Molecular Weight of Water

P_{std} = Standard absolute pressure

=	303.1	g
=	0.002201	lb/ml
=	21.85	inHg - ft ³ /degR - lbmole
=	528.00	degR
=	18.00	lb/lbmole
=	29.92	inHg

$$V_{\text{w(std)}} = \frac{303.1 \times 0.002201 \times 21.85 \times 528}{18 \times 29.92}$$

$$V_{\text{w(std)}} = 14.29$$

Example Calculations

Run 1

Dry Gas Volume, corrected to standard conditions, ft³ - as per US EPA Method 5, Eq. 5-1

$$V_{m(std)} = V_m \times Y \times \frac{T_{std} \times (P_{bar} + (\Delta H / 13.6))}{T_m \times P_{std}}$$

V_m = Volume of gas sample, dry

Y = Dry gas meter calibration factor

T_{std} = Standard Temperature

P_{bar} = Barometric pressure at the sampling site

ΔH = Average pressure differential across the orifice meter

13.6 = Conversion factor

T_m = Absolute average DGM temperature

P_{std} = Standard Pressure

=	216.728	ft ³
=	0.972	
=	528	R
=	29.75	in. Hg
=	2.44	in. H ₂ O
=	13.6	in. H ₂ O/in. Hg
=	565.1	R
=	29.92	in Hg

$$V_{m(std)} = \frac{216.73 \times 0.972 \times 528 \times (29.75 + (2.44 / 13.6))}{565.1 \times 29.92}$$

$$V_{m(std)} = 196.920 \text{ dscf } 0.02832 \text{ m}^3/\text{ft}^3$$

$$V_{m(std)} = 5.577 \text{ dscm}$$

Moisture Content, proportion, by volume - as per US EPA Method 5, Eq. 5-3

$$\frac{V_{w(std)}}{V_{m(std)} + V_{w(std)}}$$

V_{w(std)} = Volume of water vapor condensed

V_{m(std)} = Dry Gas Volume

=	14.291	ft ³
=	196.920	ft ³

$$B_{ws} = \frac{14.291}{196.920 + 14.291}$$

$$B_{ws} = 0.0677$$

Moisture content at saturation

This calculated by polynomial fit: (86.72228267928580 + T_s²(-0.645483277572566) + T_s³(0.00181527101645074 + T_s⁴(-2.28823297043421E-06) + (T_s⁵(1.09201445204276E-09)*100*29.92/P_s))

86.722282679285800	=	86.7
-0.645483277572566	X	560.3 = -361.7
0.00181527101645074	X	313933.7057 = 569.9
-2.28823297043421E-06	X	175896387.4 = -402.5
1.09201445204276E-09	X	98554371605 = 107.6
sum	=	0.0650
sum x 100	x	29.92 = 6.57 %
		29.60

for further calculations

$$B_{ws} = 0.0657 \quad 6.57 \%$$

Dry Molecular Weight of Stack Gas, lb/lb-mole - as per US EPA Method 3, Eq. 3-1

$$M_d = MW_{CO}(\%CO) + MW_{CO_2}(\%CO_2) + MW_{O_2}(\%O_2) + MW_{H_2}(\%H_2) + MW_{CH_4}(\%CH_4) + MW_{N_2}(\%N_2)$$

MW_{CO} = Molecular weight of CO, divided by 100

%CO = Percent CO by volume, dry basis

MW_{CO₂} = Molecular weight of CO₂, divided by 100

%CO₂ = Percent CO₂ by volume, dry basis

MW_{O₂} = Molecular weight of O₂, divided by 100

%O₂ = Percent O₂ by volume, dry basis

MW_{H₂} = Molecular weight of H₂, divided by 100

%H₂ = Percent H₂ by volume, dry basis

MW_{CH₄} = Molecular weight of CH₄, divided by 100

%CH₄ = Percent CH₄ by volume, dry basis

MW_{N₂} = Molecular weight of N₂, divided by 100

%N₂ = 100% - %CO - %CO₂ - %O₂ - %H₂ - %CH₄

=	0.28	lb/lb-mole
=	0.0	%
=	0.44	lb/lb-mole
=	1.1	%
=	0.32	lb/lb-mole
=	19.3	%
=	0.02	lb/lb-mole
=	0.0	%
=	0.16	lb/lb-mole
=	0.0	%
=	0.28	lb/lb-mole
=	79.7	%

$$M_d = (0.28 \times 0.0) + (0.44 \times 1.1) + (0.32 \times 19.3) + (0.02 \times 0.0) + (0.16 \times 0.0) + (0.28 \times 79.7)$$

$$M_d = 28.94 \text{ lb/lb-mole}$$

Example Calculations

Run 1

Molecular Weight of stack gas, lb/lb-mole - as per US EPA Method 2, Eq. 2-6

$$M_s = M_d (1 - B_{ws}) + 18.0 (B_{ws})$$

M_d = Dry molecular weight of stack gas

B_{ws} = Proportion of water vapor, by volume

18.0 = Molecular Weight of H_2O

=	28.94	lb/lb-mole
=	0.0657	proportion
=	18.00	lb/lb-mole

$$M_s = 28.94 \times (1 - 0.066) + (18.00 \times 0.066)$$

$$M_s = 28.22 \text{ lb/lb-mole}$$

Average Stack Gas Velocity, ft/sec - as per US EPA Method 2, Eq. 2-7

$$v_s = K_p \times C_p \times \Delta P_{avg} \times \sqrt{T_s / (P_s \times M_s)}$$

K_p = Velocity equation constant

C_p = S type pitot tube coefficient

ΔP_{avg} = ave. sqrt. of the velocity head of stack gas

T_s = Absolute stack temperature

P_s = Absolute stack pressure

M_s = Molecular Weight of stack gas

=	85.49	ft/sec [((lb/lb-mole)(in.Hg))/((degR)(in.H2O))] ^{1/2}
=	0.84	
=	1.8737	in. H_2O
=	560.3	degR
=	29.60	in. Hg
=	28.51	lb/lb-mole

$$v_s = 85.49 \times 0.84 \times 1.87 \times \left(\frac{560.3}{29.60 \times 28.51} \right)^{0.5}$$

$$v_s = 109.63 \text{ ft/sec} \quad 1.8272 \text{ ft/min}$$

$$WAF = 1.00$$

$$v_s(WAF \text{ Adjusted}) = 109.63 \text{ ft/sec}$$

Stack Area

$$A = 3.14 \times (\text{Stack Diameter}/2)^2$$

3.1415927 = PI

Stack Diameter

=	3.14	
=	4.00	ft

$$A = 3.14 \times \left(\frac{4.00}{2} \right)^2$$

$$A = 12.57 \text{ ft}^2$$

Average Stack Gas Volumetric Flow Rate - Actual Conditions

$$Q_{actual} = v_s \times A$$

v_s = Average stack gas velocity

A = Cross sectional area of stack

=	109.63	ft/sec
=	12.57	ft ²

$$Q_{actual} = 109.63 \times 12.57$$

$$Q_{actual} = 1378 \text{ ft}^3/\text{sec}$$

$$Q_{actual} = 82,662 \text{ ft}^3/\text{min}$$

$$Q_{actual} = 4,959,708 \text{ ft}^3/\text{hr}$$

Average Stack Gas Dry Volumetric Flow Rate, dscf/hr - as per US EPA Method 2, Eq. 2-8

$$Q = \frac{3600 \times (1 - B_{ws}) \times v_s \times A \times T_{std} \times P_s}{T_s \times P_{std}}$$

3600 = Conversion factor

B_{ws} = Proportion of water vapor, by volume

v_s = Average stack gas velocity

A = Cross sectional area of stack

T_{std} = Standard absolute temperature

P_s = Absolute stack pressure

T_s = Absolute stack temperature

P_{std} = Standard absolute pressure

=	3600	sec/hr
=	0.0657	proportion
=	109.63	ft/sec
=	12.57	ft ²
=	528	degR
=	29.60	in. Hg
=	560.3	degR
=	29.92	in. Hg

$$Q = \frac{3600 \times (1.00 - 0.066) \times 109.63 \times 12.566 \times 528 \times 29.60294}{560.3 \times 29.92}$$

$$Q = 4,320,401 \text{ dscfh}$$

$$Q = 72,007 \text{ dscfm}$$

$$Q = 4,320 \text{ kdscfh}$$

$$Q = 72 \text{ kdscfm}$$

Conversions

60 min/hr

1 k

1000

EM-BTRF-000271

Example Calculations

Run 1

Average Stack Gas Wet Volumetric Flow Rate, wscf/hr

$$Q_w = \frac{Q}{(1-B_{ws})}$$

Q = Average Stack Gas Dry Volumetric Flow Rate

B_{ws} = Proportion of water vapor, by volume

=	4,320,401	dscf/hr
=	0.0657	proportion

$$Q_w = \frac{4,320,401}{(1.00 - 0.066)}$$

$$Q_w = 4,624,283 \text{ wscfh}$$

$$= 77,071 \text{ wscfm}$$

$$= 4624 \text{ kwscfh}$$

$$= 77 \text{ kwscfm}$$

Conversions	
60 min/hr	
$\frac{1}{1000}$ k	

Nozzle Area

$$A_n = 3.1415927 \times (\text{Nozzle Diameter}/12)^2$$

3.1415927 = PI

12 = Conversion Factor

Nozzle Diameter

=	3.14	
	12.00	in/ft
	0.162	in

$$A_n = 3.14 \times \left(\frac{0.16200}{12} \times \frac{1}{2} \right)^2$$

$$A_n = 1.43E-04 \text{ ft}^2$$

Isokinetic Variation, % - as per US EPA Method 5, Eq. 5-8

$$I = \frac{100 \times T_s \times V_{m(std)} \times P_{std}}{60 \times T_{std} \times P_s \times v_s \times A_n \times \text{min} \times (1 - B_{ws})}$$

100 = Conversion to percent

T_s = Absolute stack temperature

V_{m(std)} = Dry Gas Volume

P_{std} = Standard absolute pressure

60 = Sec/Min

T_{std} = Standard absolute temperature

P_s = Absolute stack pressure

v_s = Average stack gas velocity

A_n = Cross-sectional Area of nozzle

min = Total sampling time

B_{ws} = Proportion of water vapor, by volume

=	100	
=	560.3	degR
=	196.920	ft ³
=	29.92	in. Hg
=	60	Sec/Min
=	528	degR
=	29.60	in. Hg
=	109.63	ft/sec
=	0.0001431	ft ²
=	240	minutes
=	0.0657	proportion

$$I = \frac{100 \times 560.3 \times 196.920 \times 29.92}{60.00 \times 528 \times 29.60 \times 109.63 \times 0.0001431 \times 240 \times (1 - 0.0657)}$$

$$I = 100.0 \%$$

Source Collection Data Sheet

Contract No. <u>184380</u>		Method <u>0010 (semi-Vol)</u>		Page <u>1</u> of <u>2</u>	
Facility <u>Exxon Mobil BTRF</u>		Init. System Leak Rate (ft3 @ "Hg) <u>0.008 @ 13" Hg</u>		Operator <u>S. Lockwood</u>	
Source <u>T-601 Stack SR4</u>		Final System Leak Rate (ft3 @ "Hg) <u>0.006 @ 18" Hg</u>		Pitot No.	
Date <u>7-7-11</u>		Start Time <u>11:34</u>		Meter No. <u>1446</u>	
Condition <u>Normal</u>		End Time <u>1629</u>		DGMCF <u>.9921</u>	
Run No. <u>2</u> from <u>1</u>		Duration (min) <u>240</u>		$\Delta H@$ <u>1.707</u>	
Stat. Press. ("H2O) <u>-2.0</u>		Bar. Press. ("Hg) <u>29.90</u>		Nozzle Diam. (") <u>0.162</u>	
				Kf <u>0.68</u>	

Point	Time (24-hr)	Volume (ft3)	ΔP ("H2O)	ΔH ("H2O)	Temperatures (°F)						Vacuum ("Hg)	YAD
					Flue Gas	Probe	Filter	Impingers	Meter In	Meter Out		
0	11:34	987.475	3.3	2.24	97	250	252	72	91	91	8.0	44
1	11:39	992.23	3.3	2.24	97	251	253	72	92	91	8.5	44
2	11:44	996.56	3.0	2.04	97	262	247	72	95	91	8.0	43
2	11:49	1000.79	3.2	2.18	98	262	250	59	96	91	9.5	43
3	11:54	1005.050	3.3	2.24	97	267	250	54	98	92	10.0	43
3	11:59	1009.34	3.3	2.24	97	247	250	61	99	92	10.0	44
4	12:04	1013.72	3.85	2.62	98	265	248	51	100	93	11.5	35
4	12:09	1018.52	3.80	2.58	98	248	243	54	101	94	12.0	36
5	12:14	1023.05	4.2	2.86	98	258	244	54	103	95	12.0	41
5	12:19	1027.90	4.3	2.92	99	251	248	60	104	96	12.0	42
6	12:24	1032.86	4.4	2.99	98	249	249	63	104	97	12.0	53
6	12:29	1037.87	4.8	3.26	100	265	248	78	105	98	15.0	57
7	12:34	1043.01	4.6	3.13	99	253	246	75	106	98	14.5	60
7	12:39	1048.27	4.4	2.99	99	249	250	73	105	98	14.0	60
8	12:44	1053.26	4.5	3.06	99	248	249	74	105	99	14.5	60
8	12:49	1058.41	4.3	2.92	99	247	250	72	105	99	14.0	50
9	12:54	1063.45	3.8	2.58	99	267	250	65	104	99	12.0	52
9	12:59	1068.23	3.9	2.65	99	266	252	71	105	99	12.0	51
10	13:04	1073.00	3.2	2.18	99	265	249	71	106	99	11.0	52
10	13:09	1077.55	3.0	2.04	99	265	248	81	107	100	10.0	55
11	13:14	1081.85	3.0	2.04	100	265	251	75	107	100	10.0	56
11	13:19	1086.10	2.9	1.97	99	255	249	67	108	100	9.5	56
12	13:24	1090.32	2.9	1.87	99	262	250	84	108	100	9.0	58
12	13:29	1094.50	2.8	1.90	99	268	248	75	108	101	9.0	60
12	Stop	1098.693										
N 1	14:29	1099.095	2.6	1.77	101	264	238	81	104	101	9.0	74
1	14:34	1102.87	2.7	1.84	101	264	246	81	109	103	10.0	73
2	14:39	1106.66	2.2	1.50	101	262	246	83	111	104	10.0	73
2	14:44	1110.43	2.2	1.50	102	263	246	83	113	105	9.0	70
3	14:49	1114.18	3.3	2.24	103	266	248	83	115	106	12.0	70

Comments Interim Leak Checks

1- 0.004 @ 15" 2- 0.004 @ 15"

Checked By: _____

(Project Manager or QA Manager - sign and date)

Source Collection Data Sheet

Source Collection Data Sheet				
Contract No. 184380		Method 0010 (Semi-Vol)		Page 2 of 2
Facility Exxon Mobil BTRF		Init. System Leak Rate (ft3 @ "Hg) 0.008 @ 13"		Operator S. Lukwood
Source T-601 Stack SRV		Final System Leak Rate (ft3 @ "Hg) 0.006 @ 18"		Pitot No.
Date 7-7-2011	Start Time 11:54	Meter No. 1446	PTCF 0.84	
Condition Normal	End Time 16:29	DGMCF 9921	Init. Pitot Leak Check ✓	
Run No. 1	Duration (min) 240	ΔH@ 1.707	Final Pitot Leak Check ✓	
Stat. Press. ("H2O) -2.0	Bar. Press. ("Hg) 29.90	Nozzle Diam. (") 0.162	Kf 0.68	
Time	Vol.	Leak	Leak	

[illegible]

Comments

Checked By:

_____(Project Manager or QA Manager - sign and date)



Sample Recovery Data Sheet

Contract No.	184380	Method	0010 Semi Volatiles
Condition	Normal	Run No.	2
Date	Sept 7-7-11	Operator	RRM

Impinger No.	Contents	Volume (mL)	Configuration	Final Wt. (g) - Initial Wt. (g) = Net Gain (g)
1	—	—	KO	738.5 - 482.3 = 256.2
2	DH ₂ O	100	Mod	705.5 - 712.9 = -7.4
3	DH ₂ O	100	G-S	626.5 - 635.2 = -9.1
4	—	—	Mod	591.0 - 583.5 = 7.5
5	Sigel	~600	Mod	1046.7 - 990.8 = 55.9
6				- =
7				- =
8				- =
9				- =
10				- =
				Total Net Gain (g) = 303.1

Comments:



Source Collection Data Sheet

Contract No. 184380	Method 0010 Semi Volatiles	Page 1 of 2
Facility Exxon Mobil BTRF	Init. System Leak Rate (ft3 @ "Hg) 0.006 @ 12" Hg	Operator S. Lockwood
Source T-601 Stack SRU	Final System Leak Rate (ft3 @ "Hg) 0.004 @ 18" Hg	Pitot No.
Date 8-8-2011	Start Time 09:00	Meter No. 1446
Condition Normal	End Time 13:26	DGMCF 9721
Run No. 2	Duration (min) 240	ΔH @ 1.707
Stat. Press. ("H2O) -0.96	Bar. Press. ("Hg) 29.90	Nozzle Diam. (") 0.162
		Kf 0.62
		PTCF 0.34
		Init. Pitot Leak Check <input checked="" type="checkbox"/>
		Final Pitot Leak Check <input checked="" type="checkbox"/>

Point	Time (24-hr)	Volume (ft3)	ΔP ("H2O)	ΔH ("H2O)	Temperatures (°F)						Vacuum ("Hg)	XAD
					Flue Gas	Probe	Filter	Impingers	Meter In	Meter Out		
51	09:00	206.263	2.25	1.53	100	264	248	81	85	84	6.5	75
1	09:05	209.84	2.3	1.56	101	263	261	77	88	85	7.0	75
2	09:10	213.37	2.3	1.56	102	260	255	75	90	85	7.0	74
2	09:15	216.98	2.5	1.70	100	253	256	72	91	86	7.5	70
3	09:20	220.74	2.4	1.63	102	252	256	68	93	86	7.5	67
3	09:25	224.41	2.4	1.63	102	252	251	68	94	88	8.0	66
4	09:30	228.00	3.0	2.04	100	252	252	69	94	89	10.0	66
4	09:35	232.03	3.1	2.10	102	252	256	70	96	88	11.5	66
5	09:40	236.19	3.8	2.58	102	255	250	70	96	89	13.5	65
5	09:45	240.74	3.7	2.52	102	253	251	70	97	90	13.5	60
6	09:50	245.33	4.5	3.06	102	251	250	69	97	90	15.0	60
6	09:55	250.25	4.7	3.20	102	263	255	68	96	91	15.5	60
7	10:00	255.22	4.8	3.26	102	250	252	68	96	91	15.5	60
7	10:05	260.19	4.8	3.26	102	253	254	69	96	91	15.5	61
8	10:10	265.14	4.6	3.13	102	257	250	69	96	92	15.0	61
8	10:15	270.09	4.6	3.13	102	266	251	68	97	92	15.0	60
9	10:20	275.03	4.0	2.72	102	263	248	68	98	93	15.0	60
9	10:25	279.91	3.9	2.65	102	256	258	68	98	93	15.0	60
10	10:30	284.75	3.3	2.24	102	254	248	68	99	93	15.0	60
10	10:35	289.25	3.1	2.10	102	267	267	69	100	94	12.0	61
11	10:40	293.54	2.6	1.77	101	267	262	69	101	94	10.0	61
11	10:45	297.51	2.6	1.77	102	254	263	69	102	95	10.0	61
12	10:50	301.58	2.6	1.77	103	258	257	68	103	95	10.0	60
12	10:55	305.41	2.6	1.77	102	261	248	68	104	96	10.0	60
51	11:00	309.462										
51	11:26	310.002	4.2	2.85	102	250	255	70	100	97	14.0	63
1	11:31	314.74	3.1	2.10	102	263	253	70	101	97	11.5	63
2	11:36	319.04	3.2	2.17	102	255	258	70	102	98	11.5	63
2	11:41	323.38	3.1	2.10	101	247	255	69	103	98	11.5	62

Comments: Interim Leak Checks

1 - 0.006 @ 18" 2 - 0.006 @ 18"

Checked By: _____

(Project Manager or QA Manager - sign and date)