



Tim J. Hall
Environmental Specialist

ConocoPhillips Company
Ferndale Refinery
3901 Unick Road – P.O. Box 8
Ferndale, WA 98248

July 12, 2010
HSE480-001-004, File No. 6.2.3.9.7

Annie Naismith, P.E.
Northwest Clean Air Agency
1600 South Second Street
Mount Vernon, WA 98273-5202

RE: Sulfur Recover Unit #1 Compliance Test Report for NO_x and CO.

Dear Ms. Naismith,

On May 29, 2010, carbon monoxide and NO_x performance tests were conducted on the SRU #1 incinerator stack. As summarized in the attached test report, all test parameters were in compliance with the applicable standards.

If you have any questions, I can be reached at (360) 384-8424.

Sincerely,

A handwritten signature in black ink, appearing to read 'T. Hall'.

Tim Hall
Environmental Specialist

Encl: Performance Test Summary for Oxides of Nitrogen and Carbon Monoxide

**ConocoPhillips Refining Company
Sulfur Recovery Unit**

**Performance Test for
Oxides of Nitrogen and Carbon Monoxide**

Report Number: 10-1891
May 29, 2010

Prepared for:

**ConocoPhillips Refining Company
P.O. Box 8
Ferndale, WA 98248**

Prepared by:

**Emission Technologies, Inc.
15609 D Peterson Road
Burlington, WA 98233**

Report Certification

The emission testing for this report was carried out under my direction and supervision. In addition, I have reviewed all analysis and test results, and certify that the test and report meet EPA requirements and that, to the best of my knowledge, this test report is authentic and accurate.

Date: 7-1-10

Signed: _____

Sr. Project Manager
Scott Chesnut

I have reviewed all analysis and test results, and certify that, to the best of my knowledge, this test report is authentic and accurate.

Date: 7-1-10

Signed: _____

Quality Assurance Supervisor
Wendy Pounds



1600 South Second Street
Mount Vernon, WA 98273-5202
ph 360.428.1617
fax 360.428.1620
www.nwcleanair.org

Emission Test Summary :

Please fill out the pertinent information and submit the form with your test plan and with the final test report! Submit separate sheets for each emission unit.

Source Name:	ConocoPhillips Refining Company
Test performed by:	Emission Technologies, Inc.
Emission/Process Unit:	Sulfur Recovery Unit
List Operational Parameters recorded during testing (e.g., Btu input, gallons loaded, steam production, % capacity, fuel feed rate, control device parameters, etc.):	Net tons of sulfur production
Regulation requiring test:	AOP #16 Permit Term 5.5.10 and 5.5.11
Required frequency of test:	annual
Proposed Test Date(s):	May 26, 2010
Actual Test Date(s)	May 29, 2010
Test Method(s):	US EPA Methods – 1-4, 7E and 10
Modifications (if any):	
Pollutant(s), units:	NO _x : ppmdv @ 7% O ₂ ; lb/hr; ton/yr CO: ppmdv @ 7% O ₂ ; lb/hr; ton/yr
Emission or concentration limit:	NO _x : 42.2ppmdv @ 7% O ₂ ; 9.9 ton/yr CO: 57.1ppmdv @ 7% O ₂ ; 8.3 ton/yr
Average Emission/Concentration: (include averaging time, correction if applicable)	NO _x : 28.5 ppmdv @ 7% O ₂ 3.1 ton/yr CO: 1.2 ppmdv @ 7% O ₂ 0.08 ton/yr
In Compliance (Y/N)	Y
Comments:	
For Official Use Only:	

INVOLVED PARTIES:

ConocoPhillips Refining Company

Contact:

Tim Hall
P.O. Box 8
Ferndale, WA 98248

Phone: (360) 384-8424
Fax: (360) 384-8422
E-mail: Tim.J.Hall@conocophillips.com

Northwest Clean Air Agency

Contact:

Annie Naismith
1600 S. Second Street
Mount Vernon, WA 98273

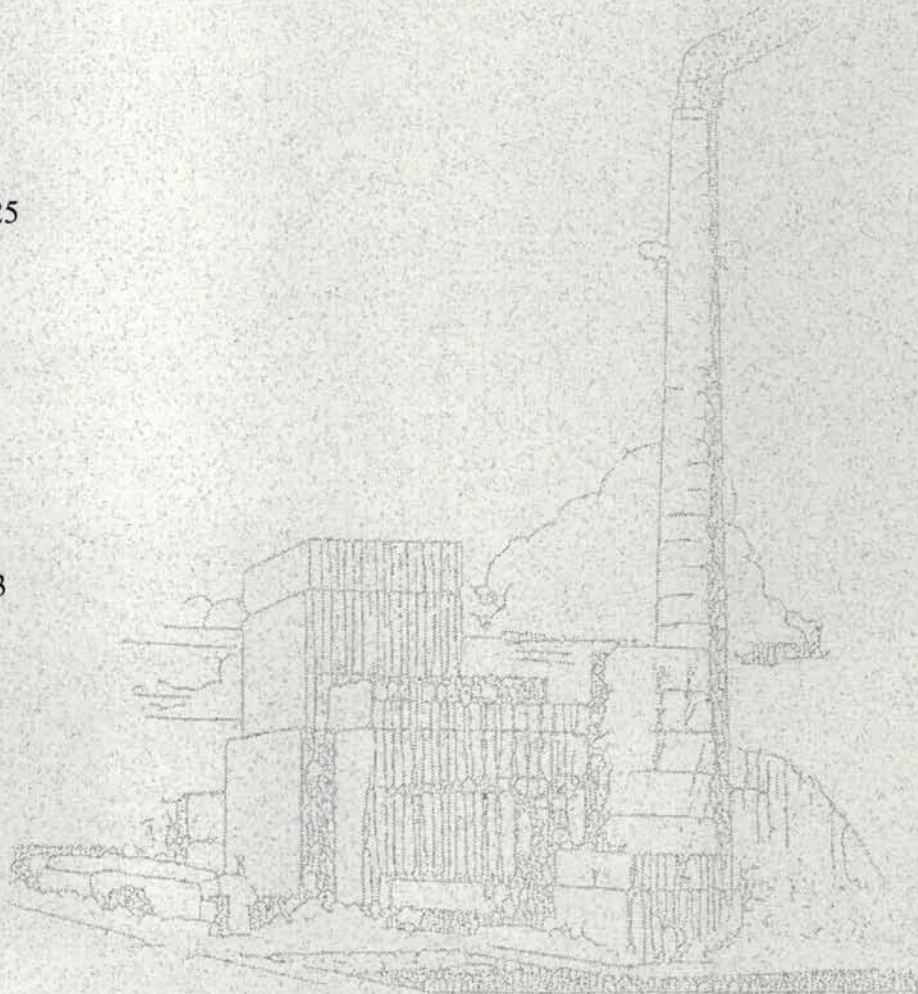
Phone: (360) 428-1617 x 225
Fax: (360) 428-1620

Emission Technologies, Inc.

Contact:

Robert Rusi
Wendy Pounds
15609-D Peterson Rd.
Burlington, Washington 98233

Phone: (800) 507-9018
Phone: (360) 757-1210
Fax: (360) 757-1118
E-mail: eti@eti-usepa.com



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REPORT TEXT

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SUMMARY

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***FIELD DATA -
GASES***

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***FIELD DATA -
FLOWS &
MOISTURE
PROCESS FLOW
DATA***

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***QUALITY
ASSURANCE
QUALITY CONTROL***



Report Text

Introduction
Test Overview
Overview of Sampling Methods
Results
Process Overview
Participants

Introduction

Emission Technologies (ETI) was contracted by ConocoPhillips (CP) to provide emission test services at their refinery in Ferndale, Washington. Their air-operating permit (004-V-W) requires annual performance testing on the Sulfur Recovery Unit (SRU) for carbon monoxide (CO) and oxides of nitrogen (NO_x).

Test Overview:

Gas samples were extracted from a single point in the middle of the stack after an initial three point traverse (16.7, 50.0 and 83.3 percent of the stack diameter) showed that there was less than 5% variation in the stack gas. Calibration drift values for the analyzers used in gas sample analysis did not deviate from calibration gas standards by more than 3% of the span value over the period of each run.

Gas concentration data are reported on a dry basis. Sample gas was conditioned to remove moisture before going to the analyzers. Gas concentrations were measured in ppmdv and corrected to 7% O₂. EPA Methods 1-4 were used to determine stack gas flow rates to be used to calculate pollutant emission rates.

The test was scheduled for May 26, 2010, but equipment problems caused a delay. ETI performed the testing on the SRU on May 29, 2010. EPA Methods 3A, 7E and 10 were used to perform the tests for O₂, NO_x and CO respectively. A description of the test program is listed below in Table 1.0.

Table 1.0

Parameter	Test Method	Sample Runs	Time/Run
Flows & Moisture	EPA Methods 1-4	3 runs	1 hour each run
O ₂ /CO ₂	EPA Method 3A	3 runs	1 hour each run
NO _x	EPA Method 7E	3 runs	1 hour each run
CO	EPA Method 10	3 runs	1 hour each run

Test Methods

EPA Method 1- Sample and Velocity Traverses

EPA Method 1 was used to aid in the representative measurement of pollutant emissions and/or total volumetric flow rate from a stationary source. A measurement site where the effluent stream was flowing in a known direction was selected. A cross-section of the stack was divided into a number of equal areas. A traverse point was then located within each of these equal areas.

EPA Method 2 – Determination of Stack Gas Velocity and Volumetric Flow Rate

The average gas velocity in a stack was determined from the gas density and from measurement of the average velocity head with a Type S (Staustscheibe or reverse type) pitot tube.

EPA Method 3A –Determination of Oxygen and Carbon Dioxide Emissions (Instrumental)

Sample gases were first extracted from the stack through a heated probe/gas fiber filter assembly. A calibration gas purge valve was fitted ahead of the filter. The sample extraction rate was maintained for the entire test. The sample was transported through a Teflon line to a portable unit containing the analyzers. The analyzers detected the concentration of analyte gas within the sample and an electrical signal was recorded simultaneously on both a strip chart recorder and a digital disk. Pre and post-test calibrations are performed at the beginning and end of each test.

EPA Method 4 - Determination of Moisture Content in Stack Gases

The moisture content of extracted stack gas was determined from the removed stack gas by passing the gas through a series of impingers (back half of an EPA Method 5 sampling train). The moisture content of the stack gas was determined gravimetrically by measuring the weight change of the impingers.

EPA Methods 7E & 10 – Determination of NO_x and CO Emissions (Instrumental)

Sample gases were first extracted from the stack through a heated probe/glass fiber filter assembly. A calibration gas purge valve was fitted ahead of the filter. The sample extraction rate was maintained for the entire test. The sample was transported through a Teflon line to a portable unit containing the analyzers. The analyzers detected the concentration of analyte gases within the sample and an electrical signal was recorded simultaneously on both a strip chart recorder and a digital disk. Pre and post test calibrations were performed at the beginning and end of each test.

Process Overview

Figure 1.0 shows the layout of the CEMS.

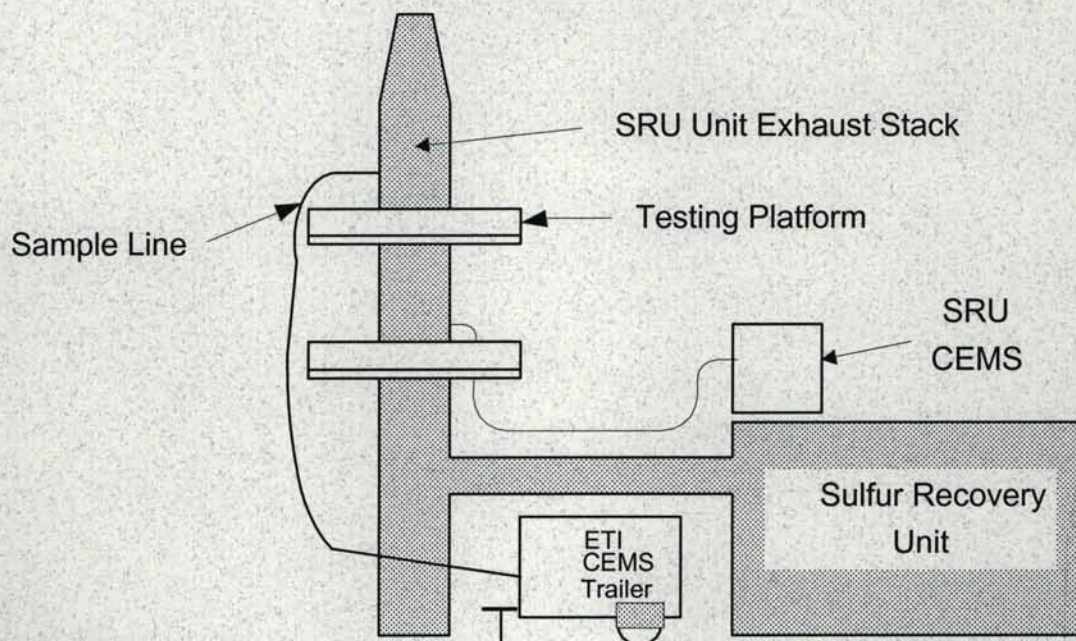


Figure 1.0

Results:

The results of the tests are summarized in Table 2.0 in section 2 of this report. The emission limits for the unit are 42.2 ppm @7% O₂ and 9.9 ton/yr for NO_x; 57.1 ppm @7% O₂ and 8.1 ton/yr for CO. The unit passed these limits.

Participants

The following participants for ETI were involved with the testing program:

- Mr. Scott Chesnut, Project Manager
- Mr. Dave Worgum, Field Technician
- Ms. Wendy Pounds, Quality Assurance Supervisor

Mr. Tim Hall served as Project Manager for ConocoPhillips.

Summary

Table 2.0 Summary Gases

Gas Summaries

Client: Conoco Phillips
City: Ferndale, WA
Site: SRU

Date: 05/29/10

ETI Job No: 10-1891

Table 2.0

O₂	Run Number			Average
	1	2	3	
%	4.01	3.88	4.19	4.03
CO₂	Run Number:			Average
	1	2	3	
%	7.61	7.46	7.37	7.48
NO_x	Run Number:			Average
	1	2	3	
ppmdv	34.4	35.1	34.3	34.6
ppmdv @ 7% O ₂	28.3	28.7	28.5	28.5
lb/hr	0.75	0.71	0.69	0.72
ton/yr	3.29	3.09	3.03	3.14
CO	Run Number:			Average
	1	2	3	
ppmdv	2.10	0.54	1.60	1.41
ppmdv @ 7% O ₂	1.73	0.44	1.33	1.17
lb/hr	0.03	0.01	0.02	0.02
ton/yr	0.12	0.03	0.09	0.08

NO_x: 42.2 ppmdv @ 7% O₂; 9.9 ton/yr

CO: 57.1 ppmdv @ 7% O₂; 8.1 ton/yr

ETI Field Test Data

Table 3.0.0	Traverse
Table 3.0.1	Instrument Calibration Data
Table 3.0.2	Oxygen Analyzer System Bias
Table 3.0.3	Nitrogen Oxide Analyzer System Bias
Table 3.0.4	Carbon Monoxide Analyzer System Bias

Table 3.1.1-	
Table 3.1.3	ETI Field Data Runs 1-3

Strip Chart Records

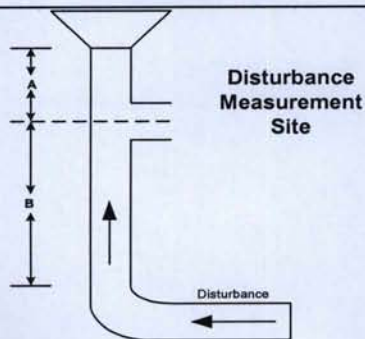
Client: Conoco Phillips
City: Ferndale, WA
Site: SRU

Date: 05/29/10

ETI Job No: 10-1891

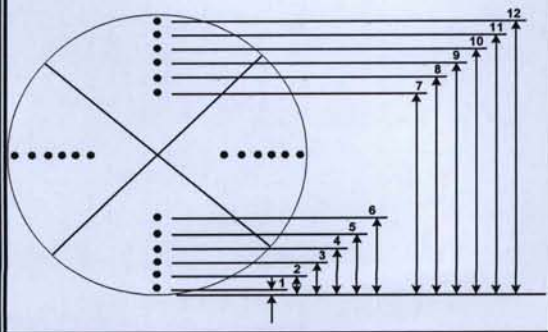
Table 3.0.0
Sample Site Selection and Location of Traverse Points in Circular Stacks
and Determination of Stratification

Traverse Point	% of Diameter Distance	Actual Distance	O ₂ or CO ₂ Conc. (%)	O ₂ or CO ₂ Conc. % diff. of mean	SO ₂ Conc. ppmdv	SO ₂ Conc. % diff. of mean	NO _x Conc. ppmdv	NO _x Conc. % diff. of mean	CO Conc. ppmdv	CO Conc. % diff. of mean
1	16.7	22.2	3.70	0.0%	-	-	34.8	-0.5%	7.5	0.9%
2	50.0	42.5	3.70	0.0%	-	-	35.0	0.1%	7.3	-1.8%
3	83.3	62.8	3.70	0.0%	-	-	35.1	0.4%	7.5	0.9%
4	-	-	-	-	-	-	-	-	-	-
5	-	-	-	-	-	-	-	-	-	-
6	-	-	-	-	-	-	-	-	-	-
7	-	-	-	-	-	-	-	-	-	-
8	-	-	-	-	-	-	-	-	-	-
9	-	-	-	-	-	-	-	-	-	-
10	-	-	-	-	-	-	-	-	-	-
11	-	-	-	-	-	-	-	-	-	-
12	-	-	-	-	-	-	-	-	-	-
Mean:			3.70		-		35.0		7.4	



Stack Diameter (inches): 61
Port Length (inches): 12
of Traverse Pts. (3,12): 3

3 point sample: $\leq 10\%$ or ± 1 ppm of mean
1 point sample: $\leq 5\%$ or ± 0.5 ppm of mean



Calibration Data

Client: Conoco Phillips	ETI: Scott Chesnut
Location: Ferndale, WA	Dave Worgum
Site: SRU	
Date: 05/29/10	ETI Job No: 10-1891

Table 3.0.1

Instrument Information:

Instrument	Channel	Color	Make	Model	Serial No.
O ₂	1	Purple	Servomex	1440	01420C/985
CO ₂	2	Red	Servomex	1440	01420C/986
SO ₂	-	-	-	-	-
NO _x	4	Green	Teco	42C	73780
CO	5	Brown	Horiba	510	10018
HCs	-	-	-	-	-
Recorders	-	-	ETI	104	249

Calibration Information:

Instrument	Units	Zero	Span	Range	Gas Cyl. No.	Gas Flow (L/min)
O ₂	%	N ₂	12.52	20.9	CC165569	0.5
O ₂	%	N ₂	20.9	20.9	CC126939	0.5
CO ₂	%	N ₂	12.5	20.9	CC165569	0.5
CO ₂	%	N ₂	20.9	20.9	CC126939	0.5
SO ₂	ppmdv	-	-	-	-	-
SO ₂	ppmdv	-	-	-	-	-
NO _x	ppmdv	N ₂	45.3	95.7	CC125550	0.5
NO _x	ppmdv	N ₂	95.7	95.7	CC233222	0.5
CO	ppmdv	N ₂	44.3	97.4	CC125550	0.5
CO	ppmdv	N ₂	97.4	97.4	CC233222	0.5
HCs	ppmv	-	-	-	-	-
HCs	ppmv	-	-	-	-	-
HCs	ppmv	-	-	-	-	-

Client: Conoco Phillips
City: Ferndale, WA
Site: SRU

Date: 05/29/10

ETI Job No: 10-1891

Table 3.0.2
O₂ Analyzer Calibration Data

3-Point Linearity Check (Internal Cal)	Direct Calibration Mode						
	Cylinder Value (ppmdv)	Calibration Response (ppmdv)	Difference from Cylinder Value	Difference (% of Calibration Span)			
Zero Gas	0.00	0.00	0.00	0.00%			
Mid-Range Gas	12.52	12.50	0.02	0.10%			
High-Range Gas	20.90	21.10	0.20	0.96%			
40 CFR 60 Method 3A-13.0 Analyzer calibration error \leq 2.0% of calibration span or 0.5% absolute difference System Bias must be \leq 5.0% of calibration span or 0.5% absolute difference Calibration Drift must be \leq 3.0% of calibration span or 0.5% absolute difference Calibration Span = High-Range Gas Cylinder Value Upscale Gas = Mid 12.52							
System Bias and Calibration Drift Assessments	Run	Analyzer Calibration Response (ppmdv)		Direct - System Difference	Pre - Post System Response	System Bias	Calibration Drift
		Direct	System				
Zero Gas	Pre	0.00	0.00	0.00		0.00%	
Upscale Gas		12.50	12.50	0.00		0.00%	
Zero Gas	1	0.00	0.00	0.00	0.00	0.00%	0.00%
Upscale Gas		12.50	12.40	0.10	0.10	0.48%	0.48%
Zero Gas	2	0.00	0.00	0.00	0.00	0.00%	0.00%
Upscale Gas		12.50	12.40	0.10	0.00	0.48%	0.00%
Zero Gas	3	0.00	0.00	0.00	0.00	0.00%	0.00%
Upscale Gas		12.50	12.40	0.10	0.00	0.48%	0.00%

Client: Conoco Phillips
City: Ferndale, WA
Site: SRU

Date: 05/29/10

ETI Job No: 10-1891

Table 3.0.3
CO₂ Analyzer Calibration Data

3-Point Linearity Check (Internal Cal)	Direct Calibration Mode						
	Cylinder Value (ppmdv)	Calibration Response (ppmdv)	Difference from Cylinder Value	Difference (% of Calibration Span)			
Zero Gas	0.00	0.00	0.00	0.00%			
Mid-Range Gas	12.50	12.50	0.00	0.00%			
High-Range Gas	20.90	21.00	0.10	0.48%			
40 CFR 60 Method 3A-13.0 Analyzer calibration error ≤2.0% of calibration span or 0.5% absolute difference System Bias must be ≤5.0% of calibration span or 0.5% absolute difference Calibration Drift must be ≤3.0% of calibration span or 0.5% absolute difference Calibration Span = High-Range Gas Cylinder Value Upscale Gas = Mid 12.5							
System Bias and Calibration Drift Assessments	Run	Analyzer Calibration Response (ppmdv)		Direct - System Difference	Pre - Post System Response	System Bias	Calibration Drift
		Direct	System				
Zero Gas	Pre	0.00	0.00	0.00		0.00%	
Upscale Gas		12.50	12.50	0.00		0.00%	
Zero Gas	1	0.00	0.03	0.03	0.03	0.14%	0.14%
Upscale Gas		12.50	12.50	0.00	0.00	0.00%	0.00%
Zero Gas	2	0.00	0.01	0.01	0.02	0.05%	0.10%
Upscale Gas		12.50	12.50	0.00	0.00	0.00%	0.00%
Zero Gas	3	0.00	0.03	0.03	0.02	0.14%	0.10%
Upscale Gas		12.50	12.50	0.00	0.00	0.00%	0.00%

Client: Conoco Phillips
City: Ferndale, WA
Site: SRU

Date: 05/29/10

ETI Job No: 10-1891

Table 3.0.4
NO_x Analyzer Calibration Data

3-Point Linearity Check (Internal Cal)	Direct Calibration Mode						
	Cylinder Value (ppmdv)	Calibration Response (ppmdv)	Difference from Cylinder Value	Difference (% of Calibration Span)			
Zero Gas	0.0	0.0	0.0	0.00%			
Mid-Range Gas	45.3	46.6	1.3	1.36%			
High-Range Gas	95.7	94.3	1.4	1.46%			
40 CFR 60 Method 7E-13.0 Analyzer calibration error $\leq 2.0\%$ of calibration span or 0.5 ppmv absolute difference System Bias must be $\leq 5.0\%$ of calibration span or 0.5 ppmv absolute difference Calibration Drift must be $\leq 3.0\%$ of calibration span or 0.5 ppmv absolute difference Calibration Span = High-Range Gas Cylinder Value Upscale Gas = High 95.7							
System Bias and Calibration Drift Assessments	Run	Analyzer Calibration Response (ppmdv)		Direct - System Difference	Pre - Post System Response	System Bias	Calibration Drift
		Direct	System				
Zero Gas	Pre	0.0	0.1	0.1		0.10%	
Upscale Gas		94.3	93.1	1.2		1.25%	
Zero Gas	1	0.0	0.2	0.2	0.1	0.21%	0.10%
Upscale Gas		94.3	93.0	1.3	0.1	1.36%	0.10%
Zero Gas	2	0.0	0.1	0.1	0.1	0.10%	0.10%
Upscale Gas		94.3	93.0	1.3	0.0	1.36%	0.00%
Zero Gas	3	0.0	0.2	0.2	0.1	0.21%	0.10%
Upscale Gas		94.3	92.9	1.4	0.1	1.46%	0.10%

Client: Conoco Phillips
City: Ferndale, WA
Site: SRU

Date: 05/29/10

ETI Job No: 10-1891

Table 3.0.5
CO Analyzer Calibration Data

3-Point Linearity Check (Internal Cal)	Direct Calibration Mode						
	Cylinder Value (ppmdv)	Calibration Response (ppmdv)	Difference from Cylinder Value	Difference (% of Calibration Span)			
Zero Gas	0.0	0.0	0.00	0.00%			
Mid-Range Gas	44.3	45.6	1.30	1.33%			
High-Range Gas	97.4	97.3	0.10	0.10%			
40 CFR 60 Method 10-13.0 Analyzer calibration error $\leq 2.0\%$ of calibration span or 0.5 ppmv absolute difference System Bias must be $\leq 5.0\%$ of calibration span or 0.5 ppmv absolute difference Calibration Drift must be $\leq 3.0\%$ of calibration span or 0.5 ppmv absolute difference Calibration Span = High-Range Gas Cylinder Value Upscale Gas = High 97.4							
System Bias and Calibration Drift Assessments	Run	Analyzer Calibration Response (ppmdv)		Direct - System Difference	Pre - Post System Response	System Bias	Calibration Drift
		Direct	System				
Zero Gas	Pre	0.0	1.3	1.3		1.33%	
Upscale Gas		97.3	96.6	0.7		0.72%	
Zero Gas	1	0.0	3.9	3.9	2.6	4.00%	2.67%
Upscale Gas		97.3	98.3	1.0	1.7	1.03%	1.75%
Zero Gas	2	0.0	4.8	4.8	0.9	4.93%	0.92%
Upscale Gas		97.3	99.0	1.7	0.7	1.75%	0.72%
Zero Gas	3	0.0	3.0	3.0	1.8	3.08%	1.85%
Upscale Gas		97.3	96.3	1.0	2.7	1.03%	2.77%

Field Data

Client: Conoco Phillips
Site: SRU
Date: 05/29/10

Run: 1
Start Time: 9:53
End Time: 10:52

Table 3.1.1

Raw Emission Data:	O ₂	CO ₂	SO ₂	NO _x	CO	HCs
Measurement Time	%	%	ppmdv	ppmdv	ppmdv	ppmv
9:53	4.3	7.2	-	32.7	2.8	-
9:54	4.2	7.3	-	32.7	2.8	-
9:55	4.3	7.3	-	32.8	2.7	-
9:56	4.2	7.3	-	32.9	2.7	-
9:57	4.1	7.4	-	33.5	2.7	-
9:58	4.0	7.4	-	33.4	2.8	-
9:59	4.0	7.4	-	33.3	2.9	-
10:00	4.0	7.3	-	33.3	2.8	-
10:01	4.0	7.4	-	33.3	2.9	-
10:02	3.9	7.4	-	33.9	2.9	-
10:03	4.0	7.4	-	33.9	3.0	-
10:04	3.9	7.5	-	34.0	3.0	-
10:05	3.8	7.5	-	34.2	3.0	-
10:06	3.8	7.5	-	34.5	3.1	-
10:07	3.8	7.5	-	34.4	3.1	-
10:08	3.9	7.4	-	34.5	3.1	-
10:09	3.8	7.5	-	34.7	3.1	-
10:10	3.8	7.5	-	34.9	3.1	-
10:11	3.8	7.5	-	34.9	6.9	-
10:12	3.7	7.5	-	34.6	36.5	-
10:13	3.5	7.6	-	34.8	27.1	-
10:14	3.5	7.6	-	35.2	7.6	-
10:15	3.5	7.6	-	35.1	5.8	-
10:16	3.5	7.6	-	35.1	6.2	-
10:17	3.6	7.6	-	35.4	4.1	-
10:18	3.7	7.6	-	35.5	3.3	-
10:19	3.6	7.6	-	35.5	3.4	-
10:20	3.6	7.6	-	35.5	3.4	-
10:21	3.6	7.6	-	35.2	3.4	-
10:22	3.7	7.5	-	34.6	3.4	-
10:23	3.7	7.5	-	34.4	3.4	-
10:24	3.8	7.5	-	33.9	3.4	-
10:25	3.8	7.5	-	34.0	3.5	-
10:26	4.0	7.4	-	33.8	3.5	-
10:27	9.2	10.3	-	19.3	3.2	-
10:28	10.4	11.5	-	4.5	3.2	-
10:29	4.2	7.9	-	31.0	3.5	-
10:30	3.7	7.6	-	34.5	3.6	-
10:31	3.6	7.6	-	34.6	3.6	-
10:32	3.6	7.6	-	34.5	3.7	-
10:33	3.7	7.5	-	34.4	3.7	-
10:34	3.8	7.6	-	34.6	3.7	-
10:35	3.8	7.5	-	34.7	3.7	-
10:36	3.9	7.5	-	34.7	3.7	-
10:37	3.9	7.5	-	34.7	3.8	-
10:38	3.7	7.6	-	34.5	3.8	-
10:39	3.6	7.6	-	34.5	3.9	-
10:40	3.7	7.6	-	34.4	4.0	-
10:41	3.7	7.6	-	34.5	4.0	-
10:42	3.7	7.5	-	34.3	4.0	-
10:43	3.7	7.5	-	34.5	4.1	-
10:44	3.8	7.5	-	34.4	4.1	-
10:45	3.8	7.5	-	34.2	4.1	-
10:46	3.9	7.5	-	34.3	4.1	-
10:47	3.9	7.5	-	34.1	4.2	-
10:48	3.8	7.5	-	34.3	4.2	-
10:49	3.7	7.6	-	34.3	4.3	-
10:50	3.5	7.6	-	34.5	4.3	-
10:51	3.5	7.6	-	34.5	4.3	-
10:52	3.7	7.5	-	34.5	4.4	-
Raw Avg:	3.99	7.61	-	33.53	4.64	-
Bias Corrected Emissions:						
Average:	4.01	7.61	-	34.38	2.10	-

Field Data

Client: Conoco Phillips
Site: SRU
Date: 05/29/10

Run: 2
Start Time: 11:07
End Time: 12:06

Table 3.1.2

Raw Emission Data:	O ₂	CO ₂	SO ₂	NO _x	CO	HCS
Measurement Time	%	%	ppmdv	ppmdv	ppmdv	ppmv
11:07	3.7	7.4	-	36.6	5.4	-
11:08	3.7	7.5	-	34.7	4.8	-
11:09	3.6	7.5	-	35.0	4.7	-
11:10	3.6	7.5	-	35.2	4.7	-
11:11	3.6	7.6	-	35.6	4.6	-
11:12	3.7	7.6	-	35.4	4.6	-
11:13	3.7	7.6	-	35.4	4.6	-
11:14	3.6	7.6	-	35.3	4.6	-
11:15	3.6	7.6	-	35.2	4.6	-
11:16	3.7	7.6	-	35.0	4.7	-
11:17	3.7	7.6	-	35.0	4.6	-
11:18	3.8	7.5	-	35.2	4.7	-
11:19	3.7	7.6	-	35.6	4.7	-
11:20	3.8	7.5	-	35.3	4.7	-
11:21	3.7	7.5	-	34.8	4.7	-
11:22	3.8	7.5	-	34.2	4.7	-
11:23	3.8	7.5	-	33.8	4.7	-
11:24	3.9	7.4	-	33.5	4.7	-
11:25	4.0	7.4	-	33.4	4.7	-
11:26	4.0	7.4	-	33.4	4.7	-
11:27	4.0	7.4	-	33.5	4.7	-
11:28	4.1	7.4	-	33.5	4.7	-
11:29	4.0	7.4	-	33.6	4.8	-
11:30	3.9	7.5	-	33.8	4.7	-
11:31	3.8	7.5	-	33.8	4.8	-
11:32	3.8	7.5	-	33.7	4.7	-
11:33	3.8	7.5	-	33.7	4.8	-
11:34	3.8	7.5	-	33.8	4.8	-
11:35	3.9	7.5	-	33.8	4.8	-
11:36	4.0	7.4	-	33.6	4.8	-
11:37	4.0	7.4	-	33.7	4.8	-
11:38	3.9	7.5	-	33.7	4.9	-
11:39	4.0	7.4	-	33.6	4.9	-
11:40	3.9	7.4	-	33.4	4.8	-
11:41	3.9	7.4	-	33.4	4.8	-
11:42	3.9	7.4	-	33.7	4.9	-
11:43	4.0	7.4	-	33.7	4.9	-
11:44	4.0	7.4	-	33.7	4.9	-
11:45	4.0	7.4	-	34.0	5.0	-
11:46	3.9	7.5	-	34.2	5.0	-
11:47	3.8	7.5	-	34.2	5.0	-
11:48	3.7	7.6	-	34.3	5.0	-
11:49	3.7	7.6	-	34.2	5.0	-
11:50	4.0	7.4	-	33.5	5.0	-
11:51	4.0	7.4	-	33.5	5.0	-
11:52	4.0	7.4	-	33.8	5.0	-
11:53	4.0	7.4	-	34.0	5.0	-
11:54	4.0	7.4	-	34.0	5.0	-
11:55	3.9	7.4	-	33.9	5.1	-
11:56	3.9	7.4	-	33.8	5.1	-
11:57	4.0	7.4	-	33.7	5.1	-
11:58	4.0	7.4	-	33.5	5.1	-
11:59	4.0	7.4	-	33.5	5.1	-
12:00	3.9	7.5	-	34.1	5.1	-
12:01	3.9	7.5	-	34.3	5.1	-
12:02	3.9	7.5	-	34.2	5.1	-
12:03	3.9	7.5	-	34.4	5.1	-
12:04	3.7	7.5	-	34.3	5.2	-
12:05	3.6	7.6	-	34.8	5.2	-
12:06	3.8	7.5	-	34.6	5.2	-
Raw Avg:	3.84	7.47	-	34.20	4.87	-
Bias Corrected Emissions:						
Average:	3.88	7.46	-	35.10	0.54	-

Field Data

Client: Conoco Phillips
Site: SRU
Date: 05/29/10

Run: 3
Start Time: 12:31
End Time: 13:30

Table 3.1.3

Raw Emission Data:	O ₂	CO ₂	SO ₂	NO _x	CO	HCs
Measurement Time	%	%	ppmdv	ppmdv	ppmdv	ppmv
12:31	4.2	7.4	-	33.1	5.2	-
12:32	4.2	7.4	-	33.4	5.3	-
12:33	4.1	7.4	-	33.7	5.3	-
12:34	4.2	7.4	-	33.7	5.3	-
12:35	4.2	7.4	-	33.6	5.3	-
12:36	4.2	7.4	-	33.6	5.3	-
12:37	4.0	7.5	-	34.1	5.3	-
12:38	4.1	7.4	-	33.7	5.3	-
12:39	3.9	7.5	-	33.9	5.3	-
12:40	4.0	7.5	-	33.8	5.4	-
12:41	3.9	7.4	-	33.7	5.4	-
12:42	4.0	7.4	-	33.8	5.3	-
12:43	4.1	7.4	-	33.8	5.4	-
12:44	4.1	7.4	-	33.6	5.4	-
12:45	4.2	7.4	-	33.3	5.4	-
12:46	4.1	7.4	-	33.3	5.3	-
12:47	4.2	7.4	-	33.3	5.4	-
12:48	4.3	7.4	-	33.0	5.4	-
12:49	4.3	7.3	-	33.1	5.4	-
12:50	4.4	7.3	-	33.4	5.4	-
12:51	4.4	7.3	-	33.4	5.4	-
12:52	4.1	7.4	-	33.8	5.4	-
12:53	4.2	7.3	-	33.9	5.4	-
12:54	4.0	7.4	-	33.6	5.4	-
12:55	4.1	7.4	-	33.6	5.4	-
12:56	4.1	7.4	-	33.0	5.5	-
12:57	4.0	7.4	-	33.3	5.4	-
12:58	4.1	7.4	-	33.4	5.4	-
12:59	4.1	7.4	-	33.4	5.4	-
13:00	4.1	7.4	-	33.5	5.4	-
13:01	4.4	7.3	-	33.2	5.5	-
13:02	4.3	7.3	-	33.1	5.5	-
13:03	4.5	7.3	-	32.9	5.5	-
13:04	4.2	7.4	-	33.0	5.5	-
13:05	4.0	7.5	-	33.6	5.5	-
13:06	3.9	7.5	-	33.9	5.5	-
13:07	4.1	7.4	-	33.4	5.5	-
13:08	4.0	7.4	-	33.9	5.5	-
13:09	4.1	7.4	-	33.4	5.5	-
13:10	4.0	7.4	-	33.7	5.5	-
13:11	4.0	7.4	-	33.6	5.5	-
13:12	4.0	7.4	-	33.5	5.5	-
13:13	4.2	7.4	-	33.2	5.5	-
13:14	4.1	7.4	-	33.5	5.5	-
13:15	4.1	7.4	-	33.9	5.5	-
13:16	4.2	7.4	-	33.7	5.5	-
13:17	4.2	7.4	-	33.6	5.5	-
13:18	4.2	7.4	-	33.6	5.5	-
13:19	4.1	7.4	-	33.2	5.5	-
13:20	3.9	7.5	-	33.8	5.5	-
13:21	4.2	7.4	-	33.4	5.6	-
13:22	4.1	7.4	-	33.0	5.6	-
13:23	4.1	7.4	-	33.2	5.5	-
13:24	4.2	7.3	-	32.9	5.6	-
13:25	4.1	7.4	-	33.4	5.6	-
13:26	4.4	7.2	-	33.0	5.6	-
13:27	4.4	7.3	-	33.0	5.6	-
13:28	4.7	7.2	-	32.1	5.6	-
13:29	4.4	7.3	-	32.8	5.6	-
13:30	4.3	7.3	-	32.6	5.6	-
Raw Avg:	4.15	7.38	-	33.42	5.44	-
Bias Corrected Emissions:						
Average:	4.19	7.37	-	34.30	1.60	-

Date	Time	ETI	ETI	ETI	ETI	ETI
		O2	CO2	SO2	NOx	CO
		Minute	Minute	Minute	Minute	Minute
-----	-----	Averag	Averag	Averag	Averag	Averag
5/29/2010	8:00	OFF	OFF	OFF	OFF	OFF
5/29/2010	8:01	OFF	OFF	OFF	OFF	OFF
5/29/2010	8:02	OFF	OFF	OFF	OFF	OFF
5/29/2010	8:03	OFF	OFF	OFF	OFF	OFF
5/29/2010	8:04	OFF	OFF	OFF	OFF	OFF
5/29/2010	8:05	OFF	OFF	OFF	OFF	OFF
5/29/2010	8:06	OFF	OFF	OFF	OFF	OFF
5/29/2010	8:07	OFF	OFF	OFF	OFF	OFF
5/29/2010	8:08	OFF	OFF	OFF	OFF	OFF
5/29/2010	8:09	OFF	OFF	OFF	OFF	OFF
5/29/2010	8:10	OFF	OFF	OFF	OFF	OFF
5/29/2010	8:11	OFF	OFF	OFF	OFF	OFF
5/29/2010	8:12	OFF	OFF	OFF	OFF	OFF
5/29/2010	8:13	OFF	OFF	OFF	OFF	OFF
5/29/2010	8:14	OFF	OFF	OFF	OFF	OFF
5/29/2010	8:15	OFF	OFF	OFF	OFF	OFF
5/29/2010	8:16	OFF	OFF	OFF	OFF	OFF
5/29/2010	8:17	OFF	OFF	OFF	OFF	OFF
5/29/2010	8:18	21.3	101	0.056	50	74.2
5/29/2010	8:19	21.3	101	0.127	50	74.2
5/29/2010	8:20	21.3	101	0.242	50	74.4
5/29/2010	8:21	21.3	101	0.251	50	74.4
5/29/2010	8:22	21.3	101	0.303	50	74.4
5/29/2010	8:23	21.3	101	0.363	50	74.5
5/29/2010	8:24	21.3	101	0.372	50	74.5
5/29/2010	8:25	21.3	101	0.318	50	74.6
5/29/2010	8:26	21.3	101	0.461	50	74.6
5/29/2010	8:27	21.3	101	0.456	50	74.6
5/29/2010	8:28	21.3	101	0.583	50	74.6
5/29/2010	8:29	21.2	101	0.519	50	74.6
5/29/2010	8:30	21.2	101	0.652	50	74.7
5/29/2010	8:31	21.2	101	0.689	50	74.7
5/29/2010	8:32	21.2	101	0.766	50	74.7
5/29/2010	8:33	21.2	101	0.84	50	74.7
5/29/2010	8:34	21.2	101	0.896	50	74.8
5/29/2010	8:35	21.2	101	1	50	74.8
5/29/2010	8:36	21.2	101	1.02	50	74.8
5/29/2010	8:37	21.2	101	1.19	50	74.8
5/29/2010	8:38	21.2	101	1.25	50	74.8
5/29/2010	8:39	21.2	101	1.37	50	74.8

		ETI O2	ETI CO2	ETI SO2	ETI NOx	ETI CO
		Minute	Minute	Minute	Minute	Minute
Date	Time	Averag	Averag	Averag	Averag	Averag
5/29/2010	8:40	19.4	101	4.36	50	92.6
5/29/2010	8:41	0.45	100	76.2	50	169
5/29/2010	8:42	0	1.35	94	62.1	169
5/29/2010	8:43	0	0	95.6	126	136
5/29/2010	8:44	0	0	92.6	127	97.4
5/29/2010	8:45	0	0	92	126	97.5
5/29/2010	8:46	0.004	0	89.7	62.5	97.5
5/29/2010	8:47	0.008	0	88.5	5.28	97.5
5/29/2010	8:48	0.012	0	88.4	4.99	97.5
5/29/2010	8:49	0.936	0	83.6	7.79	82.5
5/29/2010	8:50	12.4	2.9	5.45	7.31	0.002
5/29/2010	8:51	12.6	12.6	0.406	0.117	0.006
5/29/2010	8:52	12.5	12.5	0.363	0.092	0.015
5/29/2010	8:53	12.5	12.5	0.435	0.083	0.042
5/29/2010	8:54	12.7	12.5	-0.1	0.643	0
5/29/2010	8:55	20.6	20.1	-0.1	1.44	-0.3
5/29/2010	8:56	7.41	7.92	53	41.7	81.6
5/29/2010	8:57	0.014	0.044	89.5	97.9	97.7
5/29/2010	8:58	0.003	0.018	90.3	97.4	97.7
5/29/2010	8:59	0	0.013	91.7	95.8	97.5
5/29/2010	9:00	0.02	0.011	91.1	95.8	95.1
5/29/2010	9:01	0.055	0.007	50.2	53.6	45.7
5/29/2010	9:02	0	0.006	44.6	47.6	45.5
5/29/2010	9:03	0	0.004	44.7	47.5	45.5
5/29/2010	9:04	0	0.005	44.8	47.5	45.5
5/29/2010	9:05	0	0.004	44.7	47.5	45.5
5/29/2010	9:06	0	0.003	44.8	47.5	45.6
5/29/2010	9:07	0	0.003	44.8	46.7	45.7
5/29/2010	9:08	0	0.003	69.8	54.6	80.2
5/29/2010	9:09	0	0.004	94.1	94.1	97.7
5/29/2010	9:10	5.36	0.446	58.8	52	50.2
5/29/2010	9:11	7.5	5.2	9.12	23.6	17.4
5/29/2010	9:12	0.707	0.95	46.5	75.1	91.3
5/29/2010	9:13	0.018	0.036	76	92.6	96.5
5/29/2010	9:14	0	0.008	86	92.9	96.5
5/29/2010	9:15	0	0.007	90.1	93.1	96.6
5/29/2010	9:16	0	0.005	92.2	93	96.6
5/29/2010	9:17	0	0.001	93.5	93.1	96.6
5/29/2010	9:18	0	0.001	94.2	92.9	96.6
5/29/2010	9:19	5.48	5.3	71.7	66.2	35.8
5/29/2010	9:20	12.2	12.3	24.1	4.05	1.84

		ETI O2	ETI CO2	ETI SO2	ETI NOx	ETI CO
		Minute	Minute	Minute	Minute	Minute
Date	Time	Averag	Averag	Averag	Averag	Averag
5/29/2010	9:21	12.5	12.5	10.9	0.18	1.27
5/29/2010	9:22	12.5	12.5	6.39	0.093	1.26
5/29/2010	9:23	12.5	12.5	4.63	0.082	1.28
5/29/2010	9:24	12.5	12.5	3.82	0	1.35
5/29/2010	9:25	12.2	11.6	4.33	1.32	1.66
5/29/2010	9:26	8.09	6.51	31.5	21.8	3.41
5/29/2010	9:27	8.6	5.51	46.1	26.1	4.35
5/29/2010	9:28	6.13	6.49	60.2	29.1	3.22
5/29/2010	9:29	3.89	7.47	83.6	35.3	2.9
5/29/2010	9:30	3.9	7.44	87.2	34.1	3.95
5/29/2010	9:31	4.01	7.39	86.2	33.5	4.55
5/29/2010	9:32	4.15	7.32	81.7	32.8	4.78
5/29/2010	9:33	5.32	6.84	75.1	31.4	4.92
5/29/2010	9:34	7.38	5.95	58.8	26	3.49
5/29/2010	9:35	5.42	6.83	67.2	30.5	2.6
5/29/2010	9:36	9.44	5.27	60.7	28.1	2.6
5/29/2010	9:37	20.2	0.412	16.6	2.97	1.87
5/29/2010	9:38	20.8	0.108	8.16	0.185	1.75
5/29/2010	9:39	20.9	0.07	6.07	0.015	1.72
5/29/2010	9:40	20.9	0.063	5.57	0	1.7
5/29/2010	9:41	20.9	0.057	5.34	0	1.73
5/29/2010	9:42	20.7	0.103	5.42	0	1.88
5/29/2010	9:43	8.08	5.48	51.3	20.6	2.39
5/29/2010	9:44	3.8	7.49	79.6	34.7	2.48
5/29/2010	9:45	3.83	7.47	80	35.2	2.47
5/29/2010	9:46	3.71	7.53	81.3	35.4	2.53
5/29/2010	9:47	3.8	7.49	80.7	34.8	2.58
5/29/2010	9:48	3.89	7.42	80	34.1	2.62
5/29/2010	9:49	3.9	7.41	80.4	33.6	2.66
5/29/2010	9:50	3.96	7.37	77	33.2	2.66
5/29/2010	9:51	3.98	7.35	75.1	33.1	2.65
5/29/2010	9:52	4.1	7.3	72.9	33.1	2.67
5/29/2010	9:53	4.33	7.23	69.3	32.7	2.81
5/29/2010	9:54	4.2	7.3	66.6	32.7	2.75
5/29/2010	9:55	4.31	7.28	65	32.8	2.72
5/29/2010	9:56	4.23	7.3	65.9	32.9	2.74
5/29/2010	9:57	4.08	7.35	63.7	33.5	2.74
5/29/2010	9:58	3.96	7.38	65.6	33.4	2.8
5/29/2010	9:59	4.02	7.36	66.9	33.3	2.85
5/29/2010	10:00	4.04	7.33	65.4	33.3	2.83
5/29/2010	10:01	3.97	7.36	65.8	33.3	2.88

		ETI O2	ETI CO2	ETI SO2	ETI NOx	ETI CO
		Minute	Minute	Minute	Minute	Minute
Date	Time	Averag	Averag	Averag	Averag	Averag
5/29/2010	10:02	3.87	7.42	64.4	33.9	2.92
5/29/2010	10:03	3.99	7.4	64.3	33.9	2.95
5/29/2010	10:04	3.91	7.46	63.8	34	2.99
5/29/2010	10:05	3.76	7.53	64.8	34.2	3
5/29/2010	10:06	3.76	7.52	65.3	34.5	3.08
5/29/2010	10:07	3.84	7.48	64.2	34.4	3.14
5/29/2010	10:08	3.9	7.44	62.9	34.5	3.11
5/29/2010	10:09	3.84	7.46	62.3	34.7	3.12
5/29/2010	10:10	3.75	7.49	62	34.9	3.14
5/29/2010	10:11	3.75	7.5	61.8	34.9	6.92
5/29/2010	10:12	3.7	7.52	67.3	34.6	36.5
5/29/2010	10:13	3.53	7.59	73	34.8	27.1
5/29/2010	10:14	3.51	7.6	74.2	35.2	7.58
5/29/2010	10:15	3.5	7.6	71.1	35.1	5.8
5/29/2010	10:16	3.51	7.61	69.1	35.1	6.15
5/29/2010	10:17	3.62	7.6	69.8	35.4	4.12
5/29/2010	10:18	3.66	7.58	68.8	35.5	3.32
5/29/2010	10:19	3.59	7.59	69.2	35.5	3.37
5/29/2010	10:20	3.61	7.58	67.4	35.5	3.36
5/29/2010	10:21	3.63	7.55	68.6	35.2	3.4
5/29/2010	10:22	3.66	7.53	69.6	34.6	3.41
5/29/2010	10:23	3.67	7.53	69.2	34.4	3.4
5/29/2010	10:24	3.75	7.49	70	33.9	3.42
5/29/2010	10:25	3.8	7.49	68.8	34	3.45
5/29/2010	10:26	3.95	7.43	60.6	33.8	3.47
5/29/2010	10:27	9.21	10.3	34.7	19.3	3.23
5/29/2010	10:28	10.4	11.5	14.8	4.47	3.22
5/29/2010	10:29	4.18	7.85	63	31	3.51
5/29/2010	10:30	3.67	7.56	72.1	34.5	3.56
5/29/2010	10:31	3.62	7.55	73.3	34.6	3.61
5/29/2010	10:32	3.6	7.55	72.3	34.5	3.66
5/29/2010	10:33	3.72	7.53	69.4	34.4	3.66
5/29/2010	10:34	3.75	7.55	69.4	34.6	3.69
5/29/2010	10:35	3.84	7.51	70	34.7	3.73
5/29/2010	10:36	3.87	7.47	67.5	34.7	3.73
5/29/2010	10:37	3.85	7.48	66.4	34.7	3.75
5/29/2010	10:38	3.67	7.56	67.6	34.5	3.82
5/29/2010	10:39	3.61	7.6	65.2	34.5	3.9
5/29/2010	10:40	3.66	7.56	62.3	34.4	3.96
5/29/2010	10:41	3.67	7.55	63.6	34.5	4.01
5/29/2010	10:42	3.71	7.51	62.8	34.3	4.03

Date	Time	ETI	ETI	ETI	ETI	ETI
		O2	CO2	SO2	NOx	CO
		Minute	Minute	Minute	Minute	Minute
		Averag	Averag	Averag	Averag	Averag
5/29/2010	10:43	3.68	7.53	65.1	34.5	4.08
5/29/2010	10:44	3.77	7.5	63.5	34.4	4.11
5/29/2010	10:45	3.76	7.5	62.5	34.2	4.13
5/29/2010	10:46	3.88	7.48	63.1	34.3	4.14
5/29/2010	10:47	3.88	7.49	61.9	34.1	4.18
5/29/2010	10:48	3.8	7.53	61.4	34.3	4.23
5/29/2010	10:49	3.72	7.55	63	34.3	4.25
5/29/2010	10:50	3.52	7.58	62.9	34.5	4.28
5/29/2010	10:51	3.5	7.58	62.3	34.5	4.33
5/29/2010	10:52	3.66	7.52	61.5	34.5	4.35
5/29/2010	10:53	3.81	7.49	59.5	34.2	4.36
5/29/2010	10:54	9.6	10.7	27.7	18.3	4.08
5/29/2010	10:55	12.3	12.5	3.63	0.593	3.98
5/29/2010	10:56	12.4	12.6	1.91	0.091	4.12
5/29/2010	10:57	7.39	9.39	27.7	16.1	10.7
5/29/2010	10:58	1.78	3.67	69.5	56.3	74.4
5/29/2010	10:59	0.033	0.176	88	91.1	100
5/29/2010	11:00	0	0.045	90	93	100
5/29/2010	11:01	0	0.035	90.5	93.1	100
5/29/2010	11:02	0	0.031	90.8	93.1	100
5/29/2010	11:03	0	0.029	90.9	93.1	100
5/29/2010	11:04	0	0.025	91	93.2	100
5/29/2010	11:05	0	0.018	91.1	93.2	98.3
5/29/2010	11:06	1.81	3.48	81.1	73.7	37
5/29/2010	11:07	3.65	7.39	67.9	36.6	5.42
5/29/2010	11:08	3.66	7.54	65.9	34.7	4.79
5/29/2010	11:09	3.63	7.54	31.6	35	4.68
5/29/2010	11:10	3.6	7.53	65.2	35.2	4.69
5/29/2010	11:11	3.56	7.57	67.8	35.6	4.64
5/29/2010	11:12	3.66	7.56	67.3	35.4	4.64
5/29/2010	11:13	3.65	7.59	67.4	35.4	4.62
5/29/2010	11:14	3.62	7.6	67.9	35.3	4.61
5/29/2010	11:15	3.63	7.6	67.3	35.2	4.64
5/29/2010	11:16	3.65	7.59	66.2	35	4.65
5/29/2010	11:17	3.71	7.57	64.8	35	4.64
5/29/2010	11:18	3.76	7.54	63.9	35.2	4.65
5/29/2010	11:19	3.67	7.55	64.7	35.6	4.67
5/29/2010	11:20	3.78	7.52	64.8	35.3	4.72
5/29/2010	11:21	3.72	7.54	64.2	34.8	4.67
5/29/2010	11:22	3.77	7.5	64.6	34.2	4.69
5/29/2010	11:23	3.78	7.48	63.5	33.8	4.73

Date	Time	ETI	ETI	ETI	ETI	ETI
		O2	CO2	SO2	NOx	CO
		Minute	Minute	Minute	Minute	Minute
		Averag	Averag	Averag	Averag	Averag
5/29/2010	11:24	3.91	7.42	62.8	33.5	4.72
5/29/2010	11:25	4	7.41	60.4	33.4	4.69
5/29/2010	11:26	4.04	7.38	57	33.4	4.72
5/29/2010	11:27	4.01	7.39	56.2	33.5	4.73
5/29/2010	11:28	4.08	7.36	55.9	33.5	4.74
5/29/2010	11:29	4.01	7.4	54.8	33.6	4.75
5/29/2010	11:30	3.92	7.45	55.4	33.8	4.74
5/29/2010	11:31	3.8	7.48	56	33.8	4.75
5/29/2010	11:32	3.79	7.46	57	33.7	4.74
5/29/2010	11:33	3.81	7.45	58.6	33.7	4.77
5/29/2010	11:34	3.78	7.5	57.1	33.8	4.8
5/29/2010	11:35	3.92	7.46	55.5	33.8	4.84
5/29/2010	11:36	3.96	7.43	54	33.6	4.81
5/29/2010	11:37	3.96	7.43	54.2	33.7	4.84
5/29/2010	11:38	3.91	7.45	53.4	33.7	4.86
5/29/2010	11:39	3.97	7.43	53.5	33.6	4.85
5/29/2010	11:40	3.92	7.43	54.7	33.4	4.83
5/29/2010	11:41	3.92	7.41	54.7	33.4	4.83
5/29/2010	11:42	3.85	7.43	55.4	33.7	4.92
5/29/2010	11:43	3.98	7.39	54.7	33.7	4.91
5/29/2010	11:44	4.01	7.4	56.5	33.7	4.93
5/29/2010	11:45	3.95	7.44	58.3	34	4.95
5/29/2010	11:46	3.93	7.46	58.8	34.2	4.95
5/29/2010	11:47	3.81	7.51	59.3	34.2	4.98
5/29/2010	11:48	3.7	7.55	62.1	34.3	5
5/29/2010	11:49	3.69	7.55	62.1	34.2	5
5/29/2010	11:50	3.95	7.43	60.2	33.5	5.01
5/29/2010	11:51	4.02	7.39	59	33.5	5.01
5/29/2010	11:52	3.97	7.41	60.4	33.8	5.01
5/29/2010	11:53	3.99	7.42	60.6	34	5.02
5/29/2010	11:54	3.98	7.43	60.9	34	5.04
5/29/2010	11:55	3.92	7.43	61.1	33.9	5.09
5/29/2010	11:56	3.93	7.42	61.9	33.8	5.08
5/29/2010	11:57	3.98	7.4	61.2	33.7	5.08
5/29/2010	11:58	3.99	7.4	60.3	33.5	5.11
5/29/2010	11:59	3.98	7.41	57	33.5	5.13
5/29/2010	12:00	3.94	7.45	61.3	34.1	5.1
5/29/2010	12:01	3.86	7.49	63	34.3	5.1
5/29/2010	12:02	3.87	7.49	63.6	34.2	5.13
5/29/2010	12:03	3.85	7.51	63.1	34.4	5.13
5/29/2010	12:04	3.72	7.54	63.2	34.3	5.16

Date	Time	ETI	ETI	ETI	ETI	ETI
		O2	CO2	SO2	NOx	CO
		Minute	Minute	Minute	Minute	Minute
		Averag	Averag	Averag	Averag	Averag
5/29/2010	12:05	3.64	7.57	63.6	34.8	5.16
5/29/2010	12:06	3.8	7.51	62.6	34.6	5.18
5/29/2010	12:07	3.72	7.52	61.2	34.8	5.17
5/29/2010	12:08	2.97	5.89	64.8	42.1	42.5
5/29/2010	12:09	0.197	0.463	84.2	86.2	97.4
5/29/2010	12:10	0	0.05	88.4	92.6	99
5/29/2010	12:11	0	0.032	89	92.8	99
5/29/2010	12:12	0	0.028	89.5	92.7	99
5/29/2010	12:13	0	0.024	89.6	92.7	99
5/29/2010	12:14	0	0.022	89.7	92.8	99
5/29/2010	12:15	0	0.02	89.9	92.8	99
5/29/2010	12:16	0	0.017	90.1	92.9	99
5/29/2010	12:17	0	0.017	90	92.8	99
5/29/2010	12:18	0	0.015	90.2	92.9	99
5/29/2010	12:19	0	0.016	90.2	92.9	99
5/29/2010	12:20	0	0.02	90.2	92.8	97.4
5/29/2010	12:21	3.18	5.17	75.4	62.4	20.4
5/29/2010	12:22	3.92	7.37	71.5	34.9	5.45
5/29/2010	12:23	3.9	7.44	71.8	33.9	5.24
5/29/2010	12:24	4.05	7.38	69.9	33.7	5.28
5/29/2010	12:25	4.96	7.78	65.3	33.1	5.22
5/29/2010	12:26	11.6	11.9	18.6	7.42	4.92
5/29/2010	12:27	12.4	12.5	3.39	0.252	4.91
5/29/2010	12:28	12.4	12.6	1.7	0.091	4.86
5/29/2010	12:29	9.75	11	12.7	6.01	5.03
5/29/2010	12:30	4.49	7.52	55.8	30.5	5.2
5/29/2010	12:31	4.15	7.37	64.4	33.1	5.22
5/29/2010	12:32	4.15	7.38	66.2	33.4	5.27
5/29/2010	12:33	4.13	7.41	66.6	33.7	5.27
5/29/2010	12:34	4.18	7.38	66.4	33.7	5.29
5/29/2010	12:35	4.21	7.36	65.9	33.6	5.3
5/29/2010	12:36	4.19	7.37	65.3	33.6	5.28
5/29/2010	12:37	3.98	7.46	66.3	34.1	5.3
5/29/2010	12:38	4.07	7.44	66.9	33.7	5.31
5/29/2010	12:39	3.87	7.52	68.8	33.9	5.31
5/29/2010	12:40	3.95	7.46	68.3	33.8	5.35
5/29/2010	12:41	3.93	7.44	64.9	33.7	5.37
5/29/2010	12:42	4.03	7.41	63.6	33.8	5.34
5/29/2010	12:43	4.08	7.37	64.8	33.8	5.36
5/29/2010	12:44	4.13	7.35	64.4	33.6	5.36
5/29/2010	12:45	4.2	7.35	64.3	33.3	5.35

		ETI O2	ETI CO2	ETI SO2	ETI NOx	ETI CO
		Minute	Minute	Minute	Minute	Minute
Date	Time	Averag	Averag	Averag	Averag	Averag
5/29/2010	12:46	4.09	7.4	65.2	33.3	5.32
5/29/2010	12:47	4.19	7.38	65.3	33.3	5.38
5/29/2010	12:48	4.31	7.35	65	33	5.43
5/29/2010	12:49	4.3	7.34	64.8	33.1	5.42
5/29/2010	12:50	4.37	7.3	64.9	33.4	5.44
5/29/2010	12:51	4.41	7.27	64.9	33.4	5.4
5/29/2010	12:52	4.14	7.37	65.7	33.8	5.37
5/29/2010	12:53	4.21	7.34	65.4	33.9	5.41
5/29/2010	12:54	4.03	7.42	66.1	33.6	5.39
5/29/2010	12:55	4.06	7.43	67	33.6	5.37
5/29/2010	12:56	4.09	7.39	66.8	33	5.46
5/29/2010	12:57	4.02	7.4	67.3	33.3	5.42
5/29/2010	12:58	4.08	7.38	66.3	33.4	5.42
5/29/2010	12:59	4.11	7.37	66	33.4	5.41
5/29/2010	13:00	4.11	7.36	64.6	33.5	5.43
5/29/2010	13:01	4.39	7.26	63.2	33.2	5.48
5/29/2010	13:02	4.3	7.33	60.8	33.1	5.48
5/29/2010	13:03	4.47	7.3	59.2	32.9	5.51
5/29/2010	13:04	4.23	7.37	62.8	33	5.54
5/29/2010	13:05	3.99	7.45	65.3	33.6	5.53
5/29/2010	13:06	3.93	7.47	63.5	33.9	5.48
5/29/2010	13:07	4.1	7.41	61.6	33.4	5.5
5/29/2010	13:08	4.03	7.44	64.8	33.9	5.49
5/29/2010	13:09	4.13	7.38	65	33.4	5.52
5/29/2010	13:10	4.04	7.41	65.6	33.7	5.49
5/29/2010	13:11	3.99	7.43	65.4	33.6	5.5
5/29/2010	13:12	4.02	7.42	65.9	33.5	5.48
5/29/2010	13:13	4.21	7.36	65.8	33.2	5.47
5/29/2010	13:14	4.07	7.42	67.1	33.5	5.47
5/29/2010	13:15	4.07	7.42	66.9	33.9	5.52
5/29/2010	13:16	4.18	7.39	66	33.7	5.48
5/29/2010	13:17	4.16	7.38	65.8	33.6	5.49
5/29/2010	13:18	4.23	7.36	65.5	33.6	5.51
5/29/2010	13:19	4.12	7.4	65.4	33.2	5.51
5/29/2010	13:20	3.92	7.46	67.4	33.8	5.51
5/29/2010	13:21	4.16	7.36	66.8	33.4	5.55
5/29/2010	13:22	4.1	7.38	66.3	33	5.58
5/29/2010	13:23	4.09	7.39	66.9	33.2	5.52
5/29/2010	13:24	4.23	7.33	67	32.9	5.62
5/29/2010	13:25	4.06	7.37	67.2	33.4	5.57
5/29/2010	13:26	4.36	7.24	65.3	33	5.61

Date	Time	ETI	ETI	ETI	ETI	ETI
		O2	CO2	SO2	NOx	CO
		Minute	Minute	Minute	Minute	Minute
		Averag	Averag	Averag	Averag	Averag
5/29/2010	13:27	4.37	7.28	63.5	33	5.59
5/29/2010	13:28	4.69	7.17	59.7	32.1	5.62
5/29/2010	13:29	4.37	7.32	62	32.8	5.61
5/29/2010	13:30	4.31	7.33	63.6	32.6	5.62
5/29/2010	13:31	4.22	7.36	64	33	5.58
5/29/2010	13:32	6.07	7.92	56.1	30.5	5.51
5/29/2010	13:33	12	12.1	13.4	4.82	5.18
5/29/2010	13:34	12.4	12.5	2.45	0.158	2.84
5/29/2010	13:35	5.15	5.66	35.6	38	70.8
5/29/2010	13:36	0.127	0.247	80.9	89.7	94
5/29/2010	13:37	0	0.052	87.1	92	96.3
5/29/2010	13:38	0	0.035	88.3	92.2	96.3
5/29/2010	13:39	0	0.028	88.9	92.3	96.3
5/29/2010	13:40	0.114	0.196	88.6	91.7	85.5
5/29/2010	13:41	3.56	5.87	74.4	49.2	-13
5/29/2010	13:42	4.06	7.34	69.2	0.592	-25
5/29/2010	13:43	4.19	7.37	67.6	-8.8	-25
5/29/2010	13:44	4.19	7.38	65.9	-25	-25
5/29/2010	13:45	4.07	7.42	65.2	-25	-25
5/29/2010	13:46	4.05	7.4	64.8	-25	-25
5/29/2010	13:47	4.22	7.32	61.3	-25	-25
5/29/2010	13:48	4.33	7.29	62.7	-25	-25
5/29/2010	13:49	4.31	7.3	64	-25	-25
5/29/2010	13:50	4.36	7.29	63.8	-25	-25
5/29/2010	13:51	4.15	7.39	65.3	-25	-25
5/29/2010	13:52	4.29	7.33	65.1	-25	-25
5/29/2010	13:53	4.24	7.35	64.6	-25	-25
5/29/2010	13:54	4.18	7.37	65.3	-25	-25
5/29/2010	13:55	4.16	7.34	65.1	-25	-25
5/29/2010	13:56	4.08	7.36	66.1	-25	-25
5/29/2010	13:57	4.29	7.29	65.7	-25	-25
5/29/2010	13:58	4.19	7.34	66.1	-25	-25
5/29/2010	13:59	4.19	7.37	66.9	-25	-25
5/29/2010	14:00	4.26	7.36	66.3	-25	-25
5/29/2010	14:01	4.2	7.37	64.7	-25	-25
5/29/2010	14:02	4.29	7.33	62.3	-25	-25
5/29/2010	14:03	2.09	3.46	70.5	-25	-25
5/29/2010	14:04	0.036	0.151	85.9	-25	-25
5/29/2010	14:05	0	0.031	88	-25	-25
5/29/2010	14:06	0	0.021	88.6	-25	-25
5/29/2010	14:07	1.43	1.25	83.3	-25	-25

Date	Time	ETI	ETI	ETI	ETI	ETI
		O2	CO2	SO2	NOx	CO
		Minute	Minute	Minute	Minute	Minute
		Averag	Averag	Averag	Averag	Averag
5/29/2010	14:08	11.3	11.3	23.5	-25	-25
5/29/2010	14:09	12.4	12.5	4.44	-25	-25
5/29/2010	14:10	10.8	11.3	7.32	-25	-25
5/29/2010	14:11	5.35	7.16	49.2	-25	-25
5/29/2010	14:12	4.92	7.07	62.4	-25	-25
5/29/2010	14:13	4.78	7.12	64.9	-25	-25
5/29/2010	14:14	4.83	7.11	64.4	-25	-25
5/29/2010	14:15	4.28	7.37	66.3	-25	-25
5/29/2010	14:16	4.41	7.31	66.9	-25	-25
5/29/2010	14:17	4.27	7.36	68.6	-25	-25
5/29/2010	14:18	4.14	7.42	70.7	-25	-25
5/29/2010	14:19	4.1	7.41	71.9	-25	-25
5/29/2010	14:20	4.34	7.33	70.5	-25	-25
5/29/2010	14:21	4.73	7.17	67	-25	-25
5/29/2010	14:22	4.43	7.29	67.2	-25	-25
5/29/2010	14:23	4.48	7.26	66.8	-25	-25
5/29/2010	14:24	4.51	7.25	66.6	-25	-25
5/29/2010	14:25	4.37	7.31	67.2	-25	-25
5/29/2010	14:26	4.47	7.27	67.1	-25	-25
5/29/2010	14:27	4.32	7.31	67.1	-25	-25
5/29/2010	14:28	4.24	7.36	66.3	-25	-25
5/29/2010	14:29	4.8	7.16	64.1	-25	-25
5/29/2010	14:30	4.82	7.14	63.5	-25	-25
5/29/2010	14:31	4.42	7.32	64.1	-25	-25
5/29/2010	14:32	4.43	7.31	63.7	-25	-25
5/29/2010	14:33	3.95	7.28	66.8	-25	-25
5/29/2010	14:34	0.731	1.54	80.6	-25	-25
5/29/2010	14:35	0	0.071	87	-25	-25
5/29/2010	14:36	0	0.027	88.1	-25	-25
5/29/2010	14:37	2.73	2.5	76.8	-25	-25
5/29/2010	14:38	11.8	11.8	17.2	-25	-25
5/29/2010	14:39	12.4	12.5	3.63	-25	-25
5/29/2010	14:40	9.91	10.4	11	-25	-25
5/29/2010	14:41	4.44	7.08	53.8	-25	-25
5/29/2010	14:42	4.52	7.27	61.7	-25	-25
5/29/2010	14:43	4.28	7.33	63.5	-25	-25
5/29/2010	14:44	4.04	7.42	66.7	-25	-25
5/29/2010	14:45	4.24	7.36	65.2	-25	-25
5/29/2010	14:46	4.35	7.33	66.4	-25	-25
5/29/2010	14:47	4.43	7.3	65.3	-25	-25
5/29/2010	14:48	4.31	7.35	65.8	-25	-25

		ETI O2	ETI CO2	ETI SO2	ETI NOx	ETI CO
		Minute	Minute	Minute	Minute	Minute
Date	Time	Averag	Averag	Averag	Averag	Averag
5/29/2010	14:49	4.32	7.34	64.3	-25	-25
5/29/2010	14:50	4.39	7.31	64.2	-25	-25
5/29/2010	14:51	4.37	7.31	64.1	-25	-25
5/29/2010	14:52	4.3	7.3	62.8	-25	-25
5/29/2010	14:53	4.42	7.26	62.2	-25	-25
5/29/2010	14:54	4.22	7.36	65.1	-25	-25
5/29/2010	14:55	4.33	7.34	65.9	-25	-25
5/29/2010	14:56	4.54	7.27	64.1	-25	-25
5/29/2010	14:57	4.27	7.39	65.7	-25	-25
5/29/2010	14:58	4.2	7.39	65.6	-25	-25
5/29/2010	14:59	4.15	7.4	66	-25	-25
5/29/2010	15:00	4.26	7.35	61.6	-25	-25
5/29/2010	15:01	4.45	7.27	60.6	-25	-25
5/29/2010	15:02	4.6	7.2	63.2	-25	-25
5/29/2010	15:03	4.63	7.18	63.4	-25	-25
5/29/2010	15:04	1.25	2.16	76.8	-25	-25
5/29/2010	15:05	0.004	0.088	86.8	-25	-25
5/29/2010	15:06	0	0.027	88.1	-25	-25
5/29/2010	15:07	1.33	1.15	83.1	-25	-25
5/29/2010	15:08	11.3	11.2	23	-25	-25
5/29/2010	15:09	12.4	12.5	4.06	-25	-25
5/29/2010	15:10	12.4	12.5	1.4	-25	-25
5/29/2010	15:11	8.24	9.79	21.9	-25	-25
5/29/2010	15:12	5.03	7.17	55.4	-25	-25
5/29/2010	15:13	4.7	7.2	61	-25	-25
5/29/2010	15:14	4.66	7.22	61.1	-25	-25
5/29/2010	15:15	4.67	7.22	61.4	-25	-25
5/29/2010	15:16	4.44	7.28	64.1	-25	-25
5/29/2010	15:17	4.57	7.23	62.6	-25	-25
5/29/2010	15:18	4.66	7.19	58.6	-25	-25
5/29/2010	15:19	4.54	7.23	60.8	-25	-25
5/29/2010	15:20	4.68	7.2	62.7	-25	-25
5/29/2010	15:21	4.69	7.21	62.5	-25	-25
5/29/2010	15:22	4.8	7.19	62.4	-25	-25
5/29/2010	15:23	4.5	7.31	63.3	-25	-25
5/29/2010	15:24	4.65	7.24	63	-25	-25
5/29/2010	15:25	4.82	7.15	61.8	-25	-25
5/29/2010	15:26	4.91	7.09	60.1	-25	-25
5/29/2010	15:27	4.8	7.15	59.7	-25	-25
5/29/2010	15:28	4.83	7.16	60	-25	-25
5/29/2010	15:29	4.51	7.28	62.3	-25	-25

		ETI O2	ETI CO2	ETI SO2	ETI NOx	ETI CO
		Minute	Minute	Minute	Minute	Minute
Date	Time	Averag	Averag	Averag	Averag	Averag
5/29/2010	15:30	4.62	7.25	62.1	-25	-25
5/29/2010	15:31	4.77	7.19	61.1	-25	-25
5/29/2010	15:32	4.72	7.23	61.4	-25	-25
5/29/2010	15:33	3.66	5.95	64.8	-25	-25
5/29/2010	15:34	0.249	0.522	83	-25	-25
5/29/2010	15:35	0	0.045	87.4	-25	-25
5/29/2010	15:36	1.54	1.37	82	-25	-25
5/29/2010	15:37	11.4	11.4	21.9	-25	-25
5/29/2010	15:38	12.4	12.5	3.92	-25	-25
5/29/2010	15:39	11.8	12.1	3.1	-25	-25
5/29/2010	15:40	5.27	7.71	38.2	-25	-25
5/29/2010	15:41	4.57	7.27	52.1	-25	-25
5/29/2010	15:42	4.64	7.21	55.7	-25	-25
5/29/2010	15:43	4.72	7.18	58.6	-25	-25
5/29/2010	15:44	4.68	7.21	60	-25	-25
5/29/2010	15:45	4.69	7.21	59.6	-25	-25
5/29/2010	15:46	4.62	7.23	60.1	-25	-25
5/29/2010	15:47	5.17	6.98	58.1	-25	-25
5/29/2010	15:48	4.76	7.17	60.3	-25	-25
5/29/2010	15:49	4.59	7.26	62	-25	-25
5/29/2010	15:50	4.88	7.16	61.1	-25	-25
5/29/2010	15:51	5.02	7.07	59.8	-25	-25
5/29/2010	15:52	4.86	7.13	60.3	-25	-25
5/29/2010	15:53	5.04	7.04	59.3	-25	-25
5/29/2010	15:54	4.48	7.29	62.4	-25	-25
5/29/2010	15:55	4.43	7.3	62.1	-25	-25
5/29/2010	15:56	4.6	7.23	61.5	-25	-25
5/29/2010	15:57	4.79	7.14	58.9	-25	-25
5/29/2010	15:58	4.68	7.18	56.7	-25	-25
5/29/2010	15:59	5.21	6.96	55.6	-25	-25
5/29/2010	16:00	4.7	7.18	60.2	-25	-25
5/29/2010	16:01	4.6	7.24	61.3	-25	-25
5/29/2010	16:02	3.96	6.26	62.8	-25	-25
5/29/2010	16:03	0.336	0.656	82.3	-25	-25
5/29/2010	16:04	0	0.047	87.5	-25	-25
5/29/2010	16:05	2.68	2.45	76.6	-25	-25
5/29/2010	16:06	11.8	11.8	16.5	-25	-25
5/29/2010	16:07	12.4	12.5	2.98	-25	-25
5/29/2010	16:08	10	10.8	10.9	-25	-25
5/29/2010	16:09	4.78	7.37	50.7	-25	-25
5/29/2010	16:10	4.52	7.28	58.8	-25	-25

		ETI O2	ETI CO2	ETI SO2	ETI NOx	ETI CO
		Minute	Minute	Minute	Minute	Minute
Date	Time	Averag	Averag	Averag	Averag	Averag
5/29/2010	16:11	4.43	7.3	59.1	-25	-25
5/29/2010	16:12	4.52	7.26	59.3	-25	-25
5/29/2010	16:13	4.35	7.34	60.3	-25	-25
5/29/2010	16:14	4.43	7.32	59.2	-25	-25
5/29/2010	16:15	4.29	7.39	57.1	-25	-25
5/29/2010	16:16	4.56	7.28	54.3	-25	-25
5/29/2010	16:17	4.51	7.27	55.5	-25	-25
5/29/2010	16:18	4.43	7.29	59.1	-25	-25
5/29/2010	16:19	4.47	7.28	61.8	-25	-25
5/29/2010	16:20	4.46	7.29	61.4	-25	-25
5/29/2010	16:21	4.48	7.29	61.5	-25	-25
5/29/2010	16:22	4.41	7.32	62.1	-25	-25
5/29/2010	16:23	4.6	7.24	62.1	-25	-25
5/29/2010	16:24	4.52	7.28	63	-25	-25
5/29/2010	16:25	4.77	7.16	62.4	-25	-25
5/29/2010	16:26	4.51	7.23	62.7	-25	-25
5/29/2010	16:27	4.43	7.28	63.1	-25	-25
5/29/2010	16:28	4.32	7.33	62.5	-25	-25
5/29/2010	16:29	4.45	7.27	62	-25	-25
5/29/2010	16:30	4.56	7.21	62	-25	-25
5/29/2010	16:31	2.6	4.22	69.5	-25	-25
5/29/2010	16:32	0.069	0.21	85.6	-25	-25
5/29/2010	16:33	0	0.034	87.9	-25	-25
5/29/2010	16:34	5.56	5.28	61.6	-25	-25
5/29/2010	16:35	12.2	12.3	9.49	-25	-25
5/29/2010	16:36	12.2	12.4	2.82	-25	-25
5/29/2010	16:37	14.1	5	11.4	-25	-25
5/29/2010	16:38	OFF	OFF	OFF	OFF	OFF
5/29/2010	16:39	OFF	OFF	OFF	OFF	OFF
5/29/2010	16:40	OFF	OFF	OFF	OFF	OFF
5/29/2010	16:41	OFF	OFF	OFF	OFF	OFF
5/29/2010	16:42	OFF	OFF	OFF	OFF	OFF
5/29/2010	16:43	OFF	OFF	OFF	OFF	OFF
5/29/2010	16:44	OFF	OFF	OFF	OFF	OFF
5/29/2010	16:45	OFF	OFF	OFF	OFF	OFF
5/29/2010	16:46	OFF	OFF	OFF	OFF	OFF
5/29/2010	16:47	OFF	OFF	OFF	OFF	OFF
5/29/2010	16:48	OFF	OFF	OFF	OFF	OFF
5/29/2010	16:49	OFF	OFF	OFF	OFF	OFF
5/29/2010	16:50	OFF	OFF	OFF	OFF	OFF
5/29/2010	16:51	OFF	OFF	OFF	OFF	OFF

Date	Time	ETI	ETI	ETI	ETI	ETI
		O2	CO2	SO2	NOx	CO
		Minute	Minute	Minute	Minute	Minute
		Averag	Averag	Averag	Averag	Averag
5/29/2010	16:52	OFF	OFF	OFF	OFF	OFF
5/29/2010	16:53	OFF	OFF	OFF	OFF	OFF
5/29/2010	16:54	OFF	OFF	OFF	OFF	OFF
5/29/2010	16:55	OFF	OFF	OFF	OFF	OFF
5/29/2010	16:56	OFF	OFF	OFF	OFF	OFF
5/29/2010	16:57	OFF	OFF	OFF	OFF	OFF
5/29/2010	16:58	OFF	OFF	OFF	OFF	OFF
5/29/2010	16:59	OFF	OFF	OFF	OFF	OFF

Flows and Moisture Field Data

Table 4.0 Field Data; Flows and Moisture Determinations

Raw Data Sheets

Process Flow Data

Flows and Moisture Field Data

Client: Conoco Phillips
City: Ferndale, WA
Site: SRU

Date: 05/29/10
ETI Job No: 10-1891

Table 4.0

FIELD DATA:		Run Number		
		1	2	3
	START TIME:.....	9:54	11:03	12:08
	END TIME:.....	10:54	12:03	13:08
θ	Sample Time, minutes	60	60	60
	Stack Shape (Circle or Rectangle):	Circle		
V_m	Volume of dry gas sampled, cf	35.091	43.872	44.530
Y	Meter box calibration factor	0.993	0.993	0.993
P_{bar}	Barometric pressure, inches Hg	30.21	30.21	30.21
P_{static}	Stack static pressure, inches H ₂ O	0.00	0.00	0.00
ΔH	Differential meter press, inches H ₂ O	1.50	1.50	1.50
T_m	Meter temperature, degrees F	60.8	66.4	68.0
V_{lc}	Volume of H ₂ O collected, ml	71.8	64.0	65.1
%O ₂	Percent of oxygen in stack gas	4.01	3.88	4.19
%CO ₂	Percent carbon dioxide in stack gas	7.61	7.46	7.37
C_p	Type-S pitot tube coefficient	0.84	0.84	0.84
$\sqrt{\Delta P_{avg}}$	Ave. square root of pitot readings, (inches H ₂ O) ^{1/2}	0.0875	0.0805	0.0805
T_s	Stack temperature, degrees F	1283.8	1349.0	1346.4
D_s	Stack diameter, feet - CIRCLE	5.08	5.08	5.08
L_s, W_s	Stack dimensions, feet - RECTANGLE	NA	NA	NA
D_n	Nozzle diameter, inches	NA	NA	NA
A_n	Nozzle area, ft ²	NA	NA	NA
Calculated Values:				
$V_{m(std)}$	Meter corrected volume, dscf	35.800	44.282	44.810
$V_{w(std)}$	Volume of water vapor, dscf	3.385	3.018	3.069
B_{ws}	Fraction of H ₂ O vapor	0.0864	0.0638	0.0641
%N ₂	Percent nitrogen in stack gas	88.38	88.66	88.44
M_d	Dry molecular weight of stack gas, lb/lb-mole	29.38	29.35	29.35
M_w	Wet molecular weight of stack gas, lb/lb-mole	28.40	28.62	28.62
A_d	Cross sectional area of stack, ft ²	20.29	20.29	20.29
P_s	Absolute stack gas pressure, inches Hg	30.21	30.21	30.21
V_s	Average stack gas velocity, ft/sec	8.96	8.36	8.36
Q_{std}	Average stack volumetric flowrate, dscfm	3,047	2,809	2,810
I	Percent isokinetic sampling	NA	NA	NA

Project # 10-1891

FIELD DATA

Page 1 of 1Test Date 5/29/10Run # 1Probe Length 7'

Filter # _____

Client _____

Test Box # HF-CPitot Tube Cp 0.84P Bar 30.21

Plant _____

Stack Diameter 61Delta H @ 1.63Est. % H₂O _____

Site _____

Avg. Nozzle _____

Y Factor 0.993Static Pres. ⊖Operator SD

Diameter _____"

Pitot # _____

% O₂ _____EPA Method 1-4

1. _____ 2. _____ 3. _____

Thermocouple # _____

% CO₂ _____

System Leak Check

	Vacuum in. HG	DGM cfm
Post	<u>5.1</u>	<u>✓</u>

Pitot Leak Check

	Pos. +	Neg. -
Post	<u>3.5</u>	<u>7.0</u> ✓

#	Contents	Final Grams	Initial Grams	Net Wt. Grams
<u>1</u>		<u>867.0</u>	<u>806.1</u>	<u>60.9</u>
<u>2</u>		<u>648.8</u>	<u>644.5</u>	<u>4.3</u>
<u>3</u>		<u>626.8</u>	<u>625.5</u>	<u>1.3</u>
<u>4</u>		<u>893.5</u>	<u>888.2</u>	<u>5.3</u>
<u>5</u>				
<u>6</u>				
Total Back Half Volume W/Rinse _____		Total Grams		<u>71.8</u> ✓

Pt.	Time Min.	Clock Time	Stack °F	Meter Temp.		Pitot Delta P " H ₂ O	Dry Gas Meter Cu. Ft.	Orifice Delta H " H ₂ O	Vac "Hg	Filter Temp.	Impin. Exit Temp
				In °F	Out °F						
	<u>9:54</u>	<u>0</u>	<u>1335</u>	<u>55</u>	<u>55</u>	<u>0.08</u>	<u>1919</u>	<u>1.5</u>	<u>⊖</u>	<u>-</u>	<u>42</u>
		<u>5</u>	<u>1337</u>	<u>57</u>	<u>56</u>	<u>0.005</u>	<u>4.12</u>	<u>1.5</u>	<u>⊖</u>	<u>-</u>	<u>42</u>
		<u>10</u>	<u>1345</u>	<u>59</u>	<u>58</u>	<u>0.010</u>	<u>6.71</u>	<u>1.5</u>	<u>⊖</u>	<u>-</u>	<u>42</u>
		<u>15</u>	<u>1356</u>	<u>60</u>	<u>56</u>	<u>0.010</u>	<u>9.28</u>	<u>1.5</u>	<u>⊖</u>	<u>-</u>	<u>42</u>
		<u>20</u>	<u>1358</u>	<u>61</u>	<u>57</u>	<u>0.010</u>	<u>11.69</u>	<u>1.5</u>	<u>⊖</u>	<u>-</u>	<u>42</u>
		<u>25</u>	<u>1351</u>	<u>63</u>	<u>58</u>	<u>0.010</u>	<u>14.16</u>	<u>1.5</u>	<u>⊖</u>	<u>-</u>	<u>42</u>
		<u>30</u>	<u>1335</u>	<u>64</u>	<u>58</u>	<u>0.005</u>	<u>16.75</u>	<u>1.5</u>	<u>⊖</u>	<u>-</u>	<u>42</u>
		<u>35</u>	<u>1323</u>	<u>66</u>	<u>59</u>	<u>0.010</u>	<u>19.13</u>	<u>1.5</u>	<u>⊖</u>	<u>-</u>	<u>43</u>
		<u>40</u>	<u>1270</u>	<u>67</u>	<u>59</u>	<u>0.010</u>	<u>22.35</u>	<u>1.5</u>	<u>⊖</u>	<u>-</u>	<u>43</u>
		<u>45</u>	<u>1198</u>	<u>68</u>	<u>60</u>	<u>0.010</u>	<u>26.750</u>	<u>1.5</u>	<u>⊖</u>	<u>-</u>	<u>43</u>
		<u>50</u>	<u>1195</u>	<u>70</u>	<u>60</u>	<u>0.005</u>	<u>29.1090</u>	<u>1.5</u>	<u>⊖</u>	<u>-</u>	<u>43</u>
		<u>55</u>	<u>1185</u>	<u>71</u>	<u>61</u>	<u>0.005</u>	<u>33.420</u>	<u>1.5</u>	<u>⊖</u>	<u>-</u>	
		<u>60</u>	<u>1328</u>			<u>0.005</u>	<u>37.010</u>				
			<u>1352</u>			<u>0.005</u>					
			<u>1180</u>			<u>0.010</u>					
			<u>1231</u>			<u>0.010</u>					
			<u>1259</u>			<u>0.015</u>					
			<u>1291</u>			<u>0.010</u>					
			<u>1315</u>			<u>0.005</u>					
			<u>1329</u>			<u>0.010</u>					
			<u>1334</u>			<u>0.010</u>					
			<u>1333</u>			<u>0.005</u>					
			<u>1335</u>			<u>0.005</u>					
			<u>1337</u>			<u>0.005</u>					
							<u>35.091</u>				
			<u>1283.8</u> ✓	Avg. <u>60.8</u> ✓		<u>ΔP</u>	<u>DGM</u>	<u>ΔH</u>			

$$\sqrt{\Delta P} = 0.0475 \checkmark$$

Project # 10-1891

FIELD DATA

Page 1 of 1

Test Date 5/29/10
 Client Conoco Phillips
 Plant Ferndale, WA
 Site SR4#1
 Operator GO
 EPA Method 1-4

Run # 2
 Test Box # HF-C
 Stack Diameter 61
 Avg. Nozzle
 Diameter _____"
 1. _____ 2. _____ 3. _____

Probe Length 7'
 Pitot Tube Cp 0.84
 Delta H @ 1.63
 Y Factor 0.993
 Pitot # _____
 Thermocouple # _____

Filter # —
 P Bar 30.21
 Est. % H₂O _____
 Static Pres. ⊕
 % O₂ _____
 % CO₂ _____

System Leak Check

	Vacuum	DGM
	in. HG	cfm
Post	<u>5</u>	<u>⊕</u>

Pitot Leak Check

	Pos. +	Neg. -
Post	<u>3"✓</u>	<u>7"✓</u>

#	Contents	Final Grams	Initial Grams	Net Wt. Grams
<u>1</u>		<u>670.4</u>	<u>620.7</u>	<u>49.7</u>
<u>2</u>		<u>794.6</u>	<u>789.8</u>	<u>4.8</u>
<u>3</u>		<u>645.9</u>	<u>644.4</u>	<u>1.5</u>
<u>4</u>		<u>901.0</u>	<u>893.0</u>	<u>8.0</u>
<u>5</u>				
<u>6</u>				
Total Back Half Volume W/Rinse _____		Total Grams		<u>64.0 ✓</u>

Pt.	Time Min.	Clock Time	Stack °F	Meter Temp.		Pitot Delta P " H ₂ O	Dry Gas Meter Cu. Ft.	Orifice Delta H " H ₂ O	Vac "Hg	Filter Temp.	Impin. Exit Temp
				In °F	Out °F						
<u>1</u>	<u>11:03</u>	<u>11:03</u>	<u>1347</u>	<u>65</u>	<u>61</u>	<u>0.005</u>	<u>037.239</u>	<u>1.5</u>	<u>⊕</u>	<u>—</u>	<u>42</u>
<u>2</u>	<u>5</u>	<u>5</u>	<u>1355</u>	<u>68</u>	<u>61</u>	<u>0.005</u>	<u>40.85</u>	<u>1.5</u>	<u>⊕</u>	<u>—</u>	<u>42</u>
<u>3</u>	<u>10</u>		<u>1352</u>	<u>70</u>	<u>63</u>	<u>0.005</u>	<u>44.11</u>	<u>1.5</u>	<u>⊕</u>	<u>—</u>	<u>42</u>
<u>4</u>	<u>15</u>		<u>1353</u>	<u>71</u>	<u>63</u>	<u>0.005</u>	<u>48.20</u>	<u>1.5</u>	<u>⊕</u>	<u>—</u>	<u>42</u>
<u>5</u>	<u>20</u>		<u>1355</u>	<u>70</u>	<u>62</u>	<u>0.010</u>	<u>51.980</u>	<u>1.5</u>	<u>⊕</u>		<u>42</u>
<u>6</u>	<u>25</u>		<u>1358</u>	<u>71</u>	<u>62</u>	<u>0.005</u>	<u>55.601</u>	<u>1.5</u>	<u>⊕</u>		<u>42</u>
<u>7</u>	<u>30</u>		<u>1359</u>	<u>72</u>	<u>63</u>	<u>0.005</u>	<u>59.190</u>	<u>1.5</u>	<u>⊕</u>		<u>42</u>
<u>8</u>	<u>35</u>		<u>1358</u>	<u>72</u>	<u>63</u>	<u>0.005</u>	<u>62.580</u>	<u>1.5</u>	<u>⊕</u>		<u>42</u>
<u>9</u>	<u>40</u>		<u>1358</u>	<u>71</u>	<u>63</u>	<u>0.010</u>	<u>66.150</u>	<u>1.5</u>	<u>⊕</u>		<u>42</u>
<u>10</u>	<u>45</u>		<u>1358</u>	<u>71</u>	<u>63</u>	<u>0.010</u>	<u>70.260</u>	<u>1.5</u>	<u>⊕</u>		<u>42</u>
<u>11</u>	<u>50</u>		<u>1354</u>	<u>71</u>	<u>63</u>	<u>0.010</u>	<u>73.875</u>	<u>1.5</u>	<u>⊕</u>		<u>42</u>
<u>12</u>	<u>55</u>		<u>1343</u>	<u>72</u>	<u>63</u>	<u>0.005</u>	<u>77.420</u>	<u>1.5</u>			<u>413</u>
<u>1</u>	<u>60</u>		<u>1315</u>			<u>0.005</u>	<u>81.111</u>				
<u>2</u>			<u>1322</u>			<u>0.005</u>					
<u>3</u>			<u>1334</u>			<u>0.010</u>					
<u>4</u>			<u>1347</u>			<u>0.010</u>					
<u>5</u>			<u>1350</u>			<u>0.010</u>					
<u>6</u>			<u>1358</u>			<u>0.010</u>					
<u>7</u>			<u>1358</u>			<u>0.005</u>					
<u>8</u>			<u>1359</u>			<u>0.005</u>					
<u>9</u>			<u>1358</u>			<u>0.005</u>					
<u>10</u>			<u>1356</u>			<u>0.005</u>					
<u>11</u>			<u>1348</u>			<u>0.005</u>					
<u>12</u>			<u>1321</u>			<u>0.005</u>					
			<u>1349.0</u>	Avg.		<u>0.005</u>	<u>43.872</u>	<u>1.5</u>			
			TS °F			ΔP	DGM	ΔH			

Project # _____

FIELD DATA

Page _____ of _____

Test Date 5/29/10
 Client Conoco Phillips
 Plant Ferndale, WA
 Site SR4 #1
 Operator EO
 EPA Method 1-4

Run # 3
 Test Box # HF-C
 Stack Diameter 61"
 Avg. Nozzle
 Diameter _____"
 1. _____ 2. _____ 3. _____
 Probe Length 7'
 Pitot Tube Cp 0.84
 Delta H @ 1.63
 Y Factor 0.993
 Pitot # _____
 Thermocouple # _____

Filter # _____
 P Bar 30.2
 Est. % H₂O _____
 Static Pres. 0
 % O₂ _____
 % CO₂ _____

System Leak Check

	Vacuum	DGM
	in. HG	cfm
Post	<u>5</u>	<u>0</u>

Pitot Leak Check

	Pos. +	Neg. -
Post	<u>3" ✓</u>	<u>7" ✓</u>

#	Contents	Final Grams	Initial Grams	Net Wt. Grams
<u>1</u>		<u>919.0</u>	<u>867.0</u>	<u>52.0</u>
<u>2</u>		<u>654.3</u>	<u>648.8</u>	<u>5.5</u>
<u>3</u>		<u>628.1</u>	<u>626.8</u>	<u>1.3</u>
<u>4</u>		<u>899.8</u>	<u>893.5</u>	<u>6.3</u>
<u>5</u>				
<u>6</u>				
Total Back Half Volume W/Rinse _____		Total Grams		<u>65.1 ✓</u>

Pt.	Time Min.	Clock Time	Stack °F	Meter Temp.		Pitot Delta P " H ₂ O	Dry Gas Meter Cu. Ft.	Orifice Delta H " H ₂ O	Vac. "Hg	Filter Temp.	Impin. Exit Temp
				In °F	Out °F						
1	0	<u>12:08</u>	<u>1352</u>	<u>67</u>	<u>63</u>	<u>0.005</u>	<u>81.296</u>	<u>1.5</u>	<u>0</u>	<u>-</u>	<u>42</u>
2	5		<u>1352</u>	<u>69</u>	<u>63</u>	<u>0.005</u>	<u>84.88</u>	<u>1.5</u>	<u>0</u>	<u>-</u>	<u>42</u>
3	10		<u>1353</u>	<u>71</u>	<u>64</u>	<u>0.010</u>	<u>88.60</u>	<u>1.5</u>	<u>0</u>	<u>-</u>	<u>42</u>
4	15		<u>1352</u>	<u>71</u>	<u>64</u>	<u>0.005</u>	<u>92.150</u>	<u>1.5</u>	<u>0</u>		<u>42</u>
5	20		<u>1354</u>	<u>72</u>	<u>64</u>	<u>0.005</u>	<u>96.050</u>	<u>1.5</u>	<u>0</u>		<u>42</u>
6	25		<u>1355</u>	<u>73</u>	<u>64</u>	<u>0.005</u>	<u>100.150</u>	<u>1.5</u>	<u>0</u>		<u>43</u>
7	30		<u>1356</u>	<u>73</u>	<u>64</u>	<u>0.010</u>	<u>103.580</u>	<u>1.5</u>	<u>0</u>		<u>43</u>
8	35		<u>1356</u>	<u>73</u>	<u>65</u>	<u>0.005</u>	<u>110.96</u>	<u>1.5</u>	<u>0</u>		<u>43</u>
9	40		<u>1356</u>	<u>73</u>	<u>65</u>	<u>0.010</u>	<u>113.00</u>	<u>1.5</u>	<u>0</u>		<u>43</u>
10	45		<u>1354</u>	<u>73</u>	<u>65</u>	<u>0.005</u>	<u>114.71</u>	<u>1.5</u>	<u>0</u>		<u>43</u>
11	50		<u>1351</u>	<u>73</u>	<u>65</u>	<u>0.010</u>	<u>117.19</u>	<u>1.5</u>	<u>0</u>		<u>43</u>
12	55		<u>1327</u>	<u>73</u>	<u>65</u>	<u>0.005</u>	<u>124.86</u>	<u>1.5</u>	<u>0</u>		<u>43</u>
1	60		<u>1289</u>			<u>0.005</u>	<u>125.826</u>				
2			<u>1305</u>			<u>0.010</u>					
3			<u>1320</u>			<u>0.005</u>					
4			<u>1338</u>			<u>0.005</u>					
5			<u>1346</u>			<u>0.005</u>					
6			<u>1350</u>			<u>0.010</u>					
7			<u>1359</u>			<u>0.005</u>					
8			<u>1360</u>			<u>0.005</u>					
9			<u>1360</u>			<u>0.005</u>					
10			<u>1361</u>			<u>0.010</u>					
11			<u>1356</u>			<u>0.010</u>					
12			<u>1351</u>			<u>0.005</u>					

1346.4 ✓ Avg. 68.0 ✓ 44.530 ✓ 1.5
 TS °F ΔP DGM ΔH

Quality Assurance and Quality Control

Emission Technologies, Inc. QA/QC Statement

Example Calculations

Calibration Gas Certificates

Meter Calibration

NO_x Converter Check

QUALITY ASSURANCE/QUALITY CONTROL

Emission Technologies, Inc. continued success is an example of their pride taken in quality testing.

Analytical procedures and environmental measurement data are structured with a quality assurance program which equals or exceeds the minimum QA/QC requirements set forth by the U.S. Environmental Protection Agency (EPA) for each applicable method.

ETI executes the following topics through every test project to ensure valid measurement data:

- * Preventable Maintenance
- * Pre-test and Post-test Calibration
- * Blanks and Spiked Samples
- * Field System Checks
- * QA/QC Matrix Tables
- * Employment of QA/QC Officer

The following table is an activity matrix for Method 8 from the EPA Quality Assurance Handbook for Air Pollution Measurement Systems. By diligently following such activity matrix tables, Emission Technologies, Inc. reports justifiable, valid measurement data.

TABLE 1.1 ACTIVITY MATRIX FOR PROCUREMENT OF APPARATUS & SUPPLIES

APPARATUS	ACCEPTANCE LIMITS	FREQUENCY AND METHOD OF MEASUREMENT	ACTION IF REQUIREMENTS ARE NOT MET
Sampling			
Sampling probe with heating system	Capable of 100° C (212° F) exit air at flow rate of 20 L/min	Visually check; run heating system checkout	Repair, return to supplier, or reject
Probe nozzle	Stainless steel (316); sharp, tapered, leading edge (angle ≤30°); difference between measured ID's ≤0.1 mm (0.004 in.); no nicks, dents, or corrosion; uniquely identified (Meth. 5, Sec. 3.4.2)	Visually check before each test; use a micrometer to measure ID before field use after each repair	Reshape and sharpen, return to the supplier, or reject
Pitot tube	Type-S (Meth. 2, Sec. 3.1.2); attached to probe with impact (high pressure) opening plane even with or above nozzle entry plane	Calibrate according to Meth. 2, Sec. 3.1.2	Repair or return to supplier

TABLE 1.1 (CONTINUED)

APPARATUS	ACCEPTANCE LIMITS	FREQUENCY AND METHOD OF MEASUREMENT	ACTION IF REQUIREMENTS ARE NOT MET
Differential pressure gauge (manometer)	Criteria in Meth. 2, Sec. 3.1.2; agree within 5% of gauge-oil manometer used to calibrate	Check against gauge-oil manometer at a minimum of three points: [0.64(0.025), 12.7(0.5), 25.4(1.0)] mm (in.) H ₂ O	As above
Vacuum gauge	0-760 mm Hg range; ± 25 mm (1 in.) Hg accuracy at 380 mm (15 in.) Hg	Check against a mercury U-tube manometer upon receipt	Adjust or return to supplier
Vacuum pump	Capable of maintaining a flow rate of 0.03-0.05 m ³ /min (1-1.7 ft ³ /min) for pump inlet vacuum of 380 mm (15 in.) Hg with pump outlet at 760 mm (29.92 in.) Hg; leak free at 380 mm (15 in.) Hg	Check upon receipt for leaks and capacity	Repair or return to supplier
Orifice meter	ΔH @ of 46.74 \pm 6.35 mm (1.84 \pm 0.25 in.) (recommended)	Visually check upon receipt for damage; calibrate against wet test meter	Repair, if possible; otherwise, return to supplier
Impingers	Standard stock glass; pressure drop across impingers not excessive	Visually check upon receipt; check pressure drop (Method 8, Sec. 3.7.1)	Return to supplier
Filter holder	Leak free (Method 8, Sec. 3.7.1)	Visually check before use	As above
Filters	Glass fiber without organic binder designed to remove 99.95% ($\leq 0.05\%$ penetration) of 0.3- μ m dioctyl phthalate smoke particles	Manufacturer's guarantee that filters meet ASTM standard method D2986-71; observe under light for defects	Return to supplier and replace

TABLE 1.1 (CONTINUED)

APPARATUS	ACCEPTANCE LIMITS	FREQUENCY AND METHOD OF MEASUREMENT	ACTION IF REQUIREMENTS ARE NOT MET
Hydrogen peroxide	30% H ₂ O ₂ reagent grade or certified ACS	Upon receipt, check label for grade or certification	Replace or return to supplier
Potassium iodide	KI reagent grade or certified ACS	As above	As above
Thorin indicator	1-(o-arsonophenylazo)-2-naphthol-3,6 disulfonic acid disodium salt, reagent grade or certified ACS	Upon receipt, check label for grade or certification	As above
Barium perchlorate trihydrate solution	Ba(ClO ₄) ₂ · 3H ₂ O, - reagent grade or certified ACS	As above	As above
Sulfuric acid solution	H ₂ SO ₄ , 0.0100N ± 0.0002N	Certified by manufacturer, or standardize against 0.0100N NaOH previously standardized against potassium acid phthalate (primary standard grade)	As above
NO _x Chemiluminescence Analyzer	NO _x to NO conversion efficiency ≥ 90%	Before each field test; Introduce a concentration of 40-60 ppm NO ₂ to the analyzer in direct cal mode; Calculate converter efficiency: $\text{Eff}_{\text{NO}_2} = \frac{C_{\text{Dir}}}{C_{\text{V}}} \times 100$	Repair

Conversion From ppm to lb/hr and tons/yr

CLIENT: ConocoPhillips SITE LOCATION: SRU

PROJECT #: 10-1891 Run # 1 Date of Test 5/29/10

Example Flow Rate Calculations

Nomenclature:

- A_d = cross-sectional area of stack, ft^2
- A_n = cross-sectional area of nozzle, ft^2
- B_{ws} = water vapor in the gas stream, proportion by volume
- C_p = pitot tube coefficient, dimensionless
- D_s = diameter of stack, ft^2
- K_p = pitot tube constant = $85.49 \text{ ft/sec} \sqrt{\frac{(\text{lb/lb-mole})(\text{inches Hg})}{(^{\circ}\text{R})(\text{inches H}_2\text{O})}}$
- M_d = molecular weight of stack gas, dry basis, lb./lb.-mole
- M_w = molecular weight of stack gas, wet basis, lb./lb.-mole
 $= M_d(1 - B_{ws}) + 18(B_{ws})$
- ΔH = differential meter pressure, inches H_2O
- $\sqrt{\Delta P_{\text{avg}}}$ = average velocity head of stack gas, $\sqrt{\text{inches H}_2\text{O}}$
- $\%\text{CO}_2$ = percent by volume of carbon dioxide in stack gas
- $\%\text{N}_2$ = percent by volume of nitrogen in stack gas
- $\%\text{O}_2$ = percent by volume of oxygen in stack gas
- P_{bar} = barometric pressure, inches Hg
- P_s = absolute stack gas pressure, inches Hg
- P_{static} = static pressure of the stack, inches H_2O
- P_{std} = standard absolute pressure, 29.92 inches Hg
- Q_{std} = stack flow rate, dscfm or dscfh
- T_m = meter temperature, $^{\circ}\text{F}$
- T_{std} = standard absolute temperature, 528°R
- $T_{s(\text{avg})}$ = Absolute stack temperature, $^{\circ}\text{R} = 460 + T_s$
- V_m = meter volume, ft^3
- V_{mstd} = corrected meter volume, dscf
- V_s = average stack gas velocity, ft/sec
- V_{lc} = volume of water gain in the impingers, ml or grams
- Y = dry gas meter calibration factor

Volume of metered sample gas at standard conditions:

$$P_{\text{meter}} = P_{\text{bar}} + \frac{\Delta H}{13.6} = \frac{30.21}{13.6} + \frac{1.5}{13.6} = \frac{30.320294}{13.6} \text{ inches Hg}$$

$$V_{m(\text{std})} = \frac{(V_m) \times (T_{\text{std}}) \times (P_{\text{meter}}) \times (Y)}{(T_m + 460) \times (P_{\text{std}})}$$

$$V_{m(\text{std})} = \frac{(35.091) \times (528) \times (30.320294) \times (0.993)}{(\frac{60.7}{13.6} + 460) \times (29.92)} = \frac{35.79973078}{13.6} \text{ dscf}$$

Moisture Content:

$$V_{w(\text{std})} = (0.04715 \text{ ft}^3/\text{gram water}) \times (V_{lc}) \quad 1 \text{ gram water} \equiv 1 \text{ ml water}$$

$$V_{w(\text{std})} = (0.04715) \times (71.8) = 3.38537 \text{ scf}$$

$$B_{ws} = \frac{V_{w(\text{std})}}{(V_{w(\text{std})} + V_{m(\text{std})})}$$

$$B_{ws} = \frac{3.38537}{(3.38537 + 35.74973078)} = 0.08639432 \text{ water vapor fraction}$$

Molecular Weight:Percent Nitrogen in Stack Gas

$$\%N_2 = 100\% - \%O_2 - \%CO_2$$

$$\%N_2 = 100 - (4.01) - (7.61) = 88.38 \text{ percent } N_2$$

Dry:

$$M_d = (0.44 \times \%CO_2) + (0.32 \times \%O_2) + (0.28 \times \%N_2)$$

$$M_d = (0.44 \times 7.61) + (0.32 \times 4.01) + (0.28 \times 88.38) = 29.378 \text{ lb/lb-mole}$$

Wet:

$$M_w = M_d \times (1 - B_{ws}) + (18 \times B_{ws})$$

$$M_w = (29.378) \times (1 - 0.08639432) + (18 \times 0.08639432) = 28.395005 \text{ lb/lb-mole}$$

Average Velocity of Stack Gas:

$$V_s = K_p \times C_p \times \sqrt{\Delta P_{\text{avg}}} \times \sqrt{\frac{T_{s(\text{avg})}}{M_w \times P_s}}$$

$$P_s = P_{\text{bar}} + \frac{P_{\text{static}}}{13.6}$$

$$P_s = (30.21) + \left(\frac{0}{13.6} \right) = 30.21$$

$$V_s = 85.49 \times 0.84 \times 0.0875 \times \sqrt{\frac{(1283.8 + 460)}{28.395005 \times 30.21}} = 8.95889923 \text{ ft/sec}$$

Volume Flow Rate:

$$A_d = \pi \times \frac{(D_s)^2}{4}$$

$$A_d = 3.14159 \times \frac{(61/12)^2}{4} = 20.294889566 \text{ ft}^2$$

$$Q_{std} = 60 \times (1 - B_{ws}) \times V_s \times A_d \times \frac{T_{std} \times P_s}{T_{s(avg)} \times P_{std}}$$

$$Q_{std} = 60 \times (1 - 0.08639432) \times 8.95889923 \times 20.294889566 \times \frac{528 \times (30.21)}{(460 + 1283.8) \times 29.92} = 3047.037 \text{ dscfm}$$

System Bias Calibrations

$$C_{gas} = \frac{(C - C_0)}{(C_m - C_0)} \times C_{ma}$$

where: C_{gas} = gas concentration, dry basis ppm

C = average gas concentration indicated by the analyzer

C_0 = average of initial and final system bias responses for the zero gas

C_m = average of initial and final system bias responses for the upscale gas

C_{ma} = actual concentration of the upscale calibration gas, ppm

Gas: O₂

$$C_0 = \frac{(C_{pre-zero} + C_{post-zero})}{2} = \frac{(0 + 0)}{2} = 0$$

$$C_m = \frac{(C_{pre-span} + C_{post-span})}{2} = \frac{(12.5 + 12.4)}{2} = 12.45$$

$$C_{gas} = \frac{(3.99 - 0)}{(12.45 - 0)} \times 12.52 = 4.012433735$$

Gas: CO₂

$$C_0 = \frac{(0 + 0.03)}{2} = 0.015 \quad C_m = \frac{(12.5 + 12.5)}{2} = 12.5$$

$$C_{gas} = \frac{(7.6128333 - 0.015)}{(12.5 - 0.015)} \times 12.5 = 7.6069617$$

Gas: NO_x

$$C_0 = \frac{(0.1 + 0.2)}{2} = 0.15 \quad C_m = \frac{(93.1 + 93.0)}{2} = 93.05$$

$$C_{\text{gas}} = \frac{(\cancel{33.5278333} - 0.15)}{(93.05 - 0.15)} \times 95.7 = 34.38383907$$

Gas: CO

$$C_0 = \frac{(1.3 + 3.9)}{2} = 2.6 \quad C_m = \frac{(96.6 + 98.3)}{2} = 97.45$$

$$C_{\text{gas}} = \frac{(4.6415 - 2.6)}{(97.45 - 2.6)} \times 97.4 = 2.09638482$$

NO_x:Parts per million corrected to 7% O₂

$$C_{\text{ppm}} = C_{\text{ppm}} \times \frac{(20.9 - 7)}{(20.9\% - O_2\%)}$$

$$C_{\text{ppm}} = (34.38383907) \times \frac{13.9}{(20.9\% - \cancel{4.012433735})} = 28.30102 \text{ ppm}$$

Conversion from ppm to lbs/dscf

$$C_d = C_{\text{ppm}} \times C_F \quad (\text{example for CO: } 7.25 \times 10^{-8}, \text{ see below})$$

$$C_d = (\cancel{34.38383907}) \times (1.194 \times 10^{-7}) = 4.1054 \times 10^{-6}$$

Conversion from lbs/dscf to lbs/hour

$$E_1 = C_d \times Q_{\text{std}} \times 60$$

$$E_1 = (4.1054 \times 10^{-6}) \times (3,047.0373) \times 60 = 0.75056397 \text{ lb/hr}$$

Where: Q_{std} = flow rate in standard dry cubic ft per hr
60 is to convert minutes to hours

Conversion from lbs/hour to tons/year

$$E_{\text{tpy}} = E \times \frac{8760 \text{ hrs/yr}}{2000 \text{ lbs/ton}}$$

$$E_{\text{tpy}} = 0.75056397 \times \frac{8760 \text{ hrs/yr}}{2000 \text{ lbs/ton}} = 3.2875 \text{ tpy}$$

CO:

Parts per million corrected to 7% O₂

$$C_{\text{ppm}} = C_{\text{ppm}} \times \frac{(20.9 - 7)}{(20.9\% - O_2\%)}$$

$$C_{\text{ppm}} = (2.09638482) \times \frac{13.9}{(20.9\% - 4.012433735)} = 1.7255 \text{ ppm}$$

Conversion from ppm to lbs/dscf

$$C_d = C_{\text{ppm}} \times C_F \quad (\text{example for CO: } 7.25 \times 10^{-8}, \text{ see below})$$

$$C_d = (2.09638482) \times (0.725 \times 10^{-7}) = 1.52 \times 10^{-7}$$

Conversion from lbs/dscf to lbs/hour

$$E_1 = C_d \times Q_{\text{std}} \times 60$$

$$E_1 = (1.52 \times 10^{-7}) \times (3,047.0373) \times 60 = 0.027786768 \text{ lb/hr}$$

Where: Q_{std} = flow rate in standard dry cubic ft per hr
60 is to convert minutes to hours

Conversion from lbs/hour to tons/year

$$E_{\text{tpy}} = E \times \frac{8760 \text{ hrs/yr}}{2000 \text{ lbs/ton}}$$

$$E_{\text{tpy}} = 0.027786768 \times \frac{8760 \text{ hrs/yr}}{2000 \text{ lbs/ton}} = 0.1217 \text{ tpy}$$

C_F is calculated as follows:

Air Molecular Weight = 28.95 lb/lb-mole

Air Density = 0.075 lb/ft³ (at 68°F)

MW = pollutant molecular weight, lb/lb-mole

10⁻⁶ to convert density to lb/ft³/ppm

$$\text{density} = \frac{MW \times 0.075}{28.95} \times 10^{-6}$$

Parameter	C _F
CO	0.725 x 10 ⁻⁷
NO _x	1.194 x 10 ⁻⁷
SO ₂	1.660 x 10 ⁻⁷
VOC @ Methane	0.416 x 10 ⁻⁷
THC @ Propane	1.142 x 10 ⁻⁷

Technician Signature

Wendy Pouch

Liquid Technology Corporation

Industry Leader in Specialty Gases, Equipment and Service

Certificate of Analysis - EPA PROTOCOL GAS -

Customer

Date

Delivery Receipt

Gas Standard

Final Analysis Date

Expiration Date

Emission Technologies, Inc (Burlington, WA)

June 26, 2009

DR-25117

12.0-13.0% CO₂, 12.0-13.0% Oxygen/Nitrogen-EPA PROTOCOL

June 08, 2009

June 08, 2012

DO NOT USE BELOW 150 psig

Cylinder Data

Cylinder Serial Number:

Cylinder Volume:

Expiration Date:

CC-165569

140 Cubic Feet

June 08, 2012

Cylinder Outlet:

Cylinder Pressure:

CGA 590

2000 psig, 70°F

Analytical Data

EPA Protocol, Section No. 2.2, Procedure G-1

Replicate Concentrations

Carbon Dioxide: 12.5% +/- 0.12%

Oxygen: 12.52% +/- 0.12%

Nitrogen: Balance

Reference Standard(s):

GMIS/SRM:

Cylinder Number:

Concentration:

Expiration Date:

GMIS/GMIS

CC-165377/CC-125534

10.05% CO₂/13.32% CO₂

04/06/11 - 01/28/11

GMIS/GMIS

CC-166423/CC-85458

10.10% Oxygen/20.97% O₂/Nitrogen

03/04/11 - 04/15/11

Certification Instrumentation

Component:

Make/Model:

Serial Number:

Principal of Measurement:

Last Calibration:

Carbon Dioxide

Hewlett Packard 5890 II

3336A59393

TCD

June 04, 2009

Oxygen

Servomex 244a

1847

Paramagnetic

May 07, 2009

Analytical uncertainty and NIST Traceability are in compliance with EPA-600/R-97/121.

Certified by:

Mike Duncan

Mike Duncan

Unmatched Excellence

2564 Pernberton Drive ~ Apopka, Florida 32703 ~ Phone (407)-292-2990 ~ Fax (407)-292-3313
~ www.liquidtechcorp.com ~

Shipped from: 80 Industrial Drive, Alpha, NJ 08865

CERTIFICATE OF ANALYSIS

EPA PROTOCOL MIXTURE

PROCEDURE #: G1

CUSTOMER: Tesoro Hawaii Corporation
SGI ORDER #: 135243
ITEM#: 2
P.O.#: 08-1639

CYLINDER #: CC-126939
CYLINDER PRES: 1900 PSIG
CGA OUTLET: 590

CERTIFICATION DATE: 9/5/2008

EXPIRATION DATE: 9/5/2011

CERTIFICATION HISTORY

COMPONENT	DATE OF ASSAY	MEAN CONCENTRATION	CERTIFIED CONCENTRATION	ANALYTICAL ACCURACY
Carbon Dioxide	9/5/2008	20.9 %	20.9 %	+/- 1%
Oxygen	9/5/2008	20.9 %	20.9 %	+/- 1%

BALANCE

Nitrogen

PREVIOUS CERTIFICATION DATES: None

REFERENCE STANDARDS

COMPONENT	SRM/NTRM#	CYLINDER#	CONCENTRATION
Carbon Dioxide	GMIS-1	CC-80872	24.9 %
Oxygen	NTRM-82659x	CC-237212	24.52 %

INSTRUMENTATION

COMPONENT	MAKE/MODEL	SERIAL #	DETECTOR	CALIBRATION DATE(S)
Carbon Dioxide	CAI-300	S03001	NDIR	9/5/2008
Oxygen	CAI-300	S03001	PM	8/29/2008

THIS STANDARD IS NIST TRACEABLE. IT WAS CERTIFIED ACCORDING TO THE EPA PROTOCOL PROCEDURES.
DO NOT USE THIS STANDARD IF THE CYLINDER PRESSURE IS LESS THAN 150 PSIG.

ANALYST:

Matthew Booth
MATTHEW BOOTH

DATE: 9/5/2008

Liquid Technology Corporation

Industry Leader in Specialty Gases, Equipment and Service

Certificate of Analysis - EPA PROTOCOL GAS -

<u>Customer</u>	Emission Technologies, Inc (Burlington, WA)
<u>Date</u>	June 26, 2009
<u>Delivery Receipt</u>	DR-25117
<u>Gas Standard</u>	40-50 ppm NO, 40-50 ppm SO ₂ , 40-50 ppm CO/N ₂ -EPA PROTOCOL
<u>Final Analysis Date</u>	June 19, 2009
<u>Expiration Date</u>	June 19, 2011

DO NOT USE BELOW 150 psig

Analytical Data:

EPA Protocol, Section No. 2.2, Procedure G-1.

Reported Concentrations:

Nitric Oxide: 45.3 ppm +/- 0.45 ppm

Sulfur Dioxide: 45.1 ppm +/- 0.45 ppm

Carbon Monoxide: 44.3 ppm +/- 0.44 ppm

Nitrogen: Balance

Total NO_x: 45.3 ppm

**** NO_x for Reference Use Only ****

Reference Standards

SRM/GMIS:	GMIS/GMIS	GMIS/GMIS	GMIS/GMIS
Cylinder Number:	CC-159073/CC-159052	CC-231264/CC-118009	CC-158976/CC-184191
Concentration:	24.44 ppm/50.6 ppm NO	25.8/50.8 ppm SO ₂ /N ₂	25.1/50.9 ppm CO/N ₂
Expiration Date:	09/01/10 - 09/18/10	07/29/10 - 08/14/10	08/04/10 - 06/15/10

Certification Instrumentation

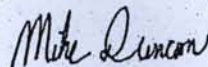
Component:	Nitric Oxide	Sulfur Dioxide	Carbon Monoxide
Make/Model:	NEXUS-470	NEXUS-470	NEXUS-470
Serial Number:	AEP99000154	AEP99000154	AEP99000154
Principal of Measurement:	FTIR	FTIR	FTIR
Last Calibration:	June 03, 2009	June 02, 2009	June 04, 2009

Cylinder Data

Cylinder Number:	CC-125550	Cylinder Volume:	140 Cubic Feet
Cylinder Outlet:	CGA 660	Cylinder Pressure:	2000 psig, 70°F
Expiration Date:	June 19, 2011		

Analytical Uncertainty and NIST Traceability are in compliance with EPA-600/R-97/121.

Certified by:



Mike Duncan

Unmatched Excellence

Liquid Technology Corporation

Industry Leader in Specialty Gases, Equipment and Service
Certificate of Analysis

- EPA PROTOCOL GAS -

<u>Customer</u>	Emission Technologies, Inc (Burlington, WA)
<u>Date</u>	May 22, 2009
<u>Delivery Receipt</u>	DR-24782
<u>Gas Standard</u>	85-100 ppm NO, 85-100 ppm SO ₂ , 85-100 ppm CO/N ₂ -EPA PROTOCOL
<u>Final Analysis Date</u>	May 13, 2009
<u>Expiration Date</u>	May 13, 2011

DO NOT USE BELOW 150 psig

Analytical Data:

EPA Protocol, Section No. 2.2, Procedure G-1.

Reported Concentrations:

Nitric Oxide: 95.7 ppm +/- 0.95 ppm

Sulfur Dioxide: 92.0 ppm +/- 0.92 ppm

Carbon Monoxide: 97.4 ppm +/- 0.97 ppm

Nitrogen: Balance

Total NO_x: 95.8 ppm

**** NO_x for Reference Use Only ****

Reference Standards

SRM/GMIS:	GMIS/GMIS	GMIS/GMIS	GMIS/GMIS
Cylinder Number:	CC-159052/CC-184193	CC-125636/CC-158968	CC-166617/CC-233156
Concentration:	50.6 ppm/100.87 ppm NO	55.22/99.4 ppm SO ₂ /N ₂	51.0/104.91 ppm CO/N ₂
Expiration Date:	09/18/10 - 04/17/11	05/04/11 - 10/29/10	09/18/10 - 04/06/11

Certification Instrumentation

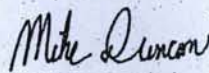
Component:	Nitric Oxide	Sulfur Dioxide	Carbon Monoxide
Make/Model:	NEXUS-470	NEXUS-470	NEXUS-470
Serial Number:	AEP99000154	AEP99000154	AEP99000154
Principal of Measurement:	FTIR	FTIR	FTIR
Last Calibration:	May 07, 2009	May 06, 2009	May 06, 2009

Cylinder Data

Cylinder Number:	CC-233222	Cylinder Volume:	140 Cubic Feet
Cylinder Outlet:	CGA 660	Cylinder Pressure:	2000 psig, 70°F
Expiration Date:	May 13, 2011		

Analytical Uncertainty and NIST Traceability are in compliance with EPA-600/R-97/121.

Certified by:


Mike Duncan

Unmatched Excellence



SCOTT-MARRIN, INC.

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Phone: +1(951)653-6780 • Fax: +1(951)653-2430 • www.scottmarrin.com

Report Of Analysis
NIST-Traceable Gas Mixtures

EMIS01
TO: Emission Technologies Inc
Attn: Mike Hart
15609-D Peterson Rd
Burlington, WA 98233
(360) 757-1210

REPORT NO: 57339-01
REPORT DATE: April 1, 2010
CUSTOMER PO NO: 950-21

CYLINDER NUMBER: CC116763

COMPONENT	CONCENTRATION (v/v)	NIST TRACEABLE REFERENCE STANDARD
Nitrogen dioxide	44.1 ± 0.9 ppmv	SRM 1683b
Nitrogen	Balance	

Cylinder Size: 150A (141 std cu ft)
Cylinder Pressure: 2000 psig
Shelf Life: 6 months

ppm = umole/mole

% = mole-%

The above analyses are traceable to the National Institute of Standards and Technology by intercomparison with the reference standard listed herein. Where indicated, volumetric and gravimetric reference standards are traceable thru use of our analytical balance. NIST Certificate Numbers 822/272801-6 and 822/274081-06.

ANALYST:

D.C. Marrin

APPROVED:

J. T. Marrin

D.C. Marrin

This certificate is valid only if the sample which falls to comply with this analysis shall be replacement or reanalysis thereof by the company without extra cost.

2940 cm

13495

Converter Efficiency

Read 46.1 PPM NO2
Actual 49.1 PPM NO2
Passed @ 93.9%

Thermo 4ZcHL Asset # 203183
Serial NO. 032040000000043

**AIR LIQUIDE**Air Liquide America
Specialty Gases LLC

Scott™

CERTIFIED MASTER CLASS*Single-Certified Calibration Standard*

1290 COMBERMERE STREET, TROY, MI 48083

Phone: 248-589-2950 Fax: 248-589-2134

CERTIFICATE OF ACCURACY: Certified Master Class Calibration Standard**Product Information**Project No.: 05-76093-001
Item No.: 05020002680PAL
P.O. No.: 57397-71-65000Cylinder Number: ALM042448
Cylinder Size: AL
Certification Date: 19May2009
Expiration Date: 19May2011**Customer**CLEAN AIR ENGINEERING
DON ALLEN
500 W. WOOD STREET
PALATINE, IL 60067**CERTIFIED CONCENTRATION****Component Name**NITROGEN DIOXIDE
NITROGEN**Concentration
(Moles)**

49.1

PPM
BALANCE**Accuracy
(+/-%)**

2

TRACEABILITY**Traceable To**

Scott Reference Standard

APPROVED BY:

HILARY THATCHER

DATE:

5/27/09

METHOD 5 DRY GAS METER CALIBRATION USING CRITICAL ORIFICES



- 1) Select three critical orifices to calibrate the dry gas meter which bracket the expected operating range.
- 2) Record barometric pressure before and after calibration procedure.
- 3) Run at tested vacuum (from Orifice Calibration Report), for a period of time necessary to achieve a minimum total volume of 5 cubic feet.
- 4) Record readings in outlined boxes below, other columns are automatically calculated.

METER PART #:		DATE: 6/22/2010	METER SERIAL #: HF-C		CRITICAL ORIFICE SET SERIAL #: 1407S		BAROMETRIC PRESSURE (in Hg):		INITIAL 30.13	FINAL 30.13	AVG (P _{bar}) 30.13	IF Y VARIATION EXCEEDS 2.00% ORIFICE SHOULD BE RECALIBRATED							
ORIFICE #	RUN #	K' FACTOR (AVG)	TESTED VACUUM (in Hg)	DGM READINGS (FT ³)		TEMPERATURES °F		DGM INLET	DGM OUTLET	DGM AVG	ELAPSED TIME (MIN)	DGM ΔH (in H ₂ O)	V _m (STD)	V _{cr} (STD)	(3) Y	Y VARIATION (%)	ΔH _g		
				INITIAL	FINAL	INITIAL	FINAL											INITIAL	FINAL
30	1	0.821	17	567.952	574.390	66	66	66	66	66	6.00	3.6	6.5538	6.4367	0.982		1.79		
	2	0.821	11	574.390	580.705	71	75	70	67	70	6.00	3.5	6.3906	6.4307	1.006		1.73		
	3	0.821	11	580.705	587.035	76	80	68	68	69	6.00	3.5	6.3667	6.4307	1.010		1.72		
19	1	0.5129	16	587.362	592.828	80	80	69	70	70	8.00	1.3	5.4531	5.3616	0.983	0.8517	1.62		
	2	0.5129	16	592.828	598.307	80	81	70	72	72	8.00	1.3	5.4559	5.3616	0.983		1.62		
	3	0.5129	16	598.307	603.789	81	83	72	73	73	8.00	1.3	5.4436	5.3616	0.985		1.62		
16	1	0.431	12	604.175	609.940	82	84	73	75	75	10.00	0.93	5.7062	5.6318	0.984	-0.75	1.63		
	2	0.431	12	609.940	615.710	84	86	75	77	77	10.00	0.93	5.690	5.6318	0.990		1.63		
	3	0.431	12	615.710	621.478	86	87	77	79	79	10.00	0.93	5.6697	5.6318	0.993		1.62		
												AVG =	0.984						
												AVG =	0.987						
												AVG =	0.990						
												AVG =	0.990						

AVERAGE DRY GAS METER CALIBRATION FACTOR, Y = 0.991

AVERAGE ΔH_g = 1.67
$$\Delta H_{g0} = \frac{0.75 \theta}{V_{cr}(\text{std})} \Delta H \quad V_m(\text{std}) \quad V_m$$

= Net volume of gas sample passed through DGM, corrected to standard conditions

K₁ = 17.64 °R/in. Hg (English), 0.3858 °K/mm Hg (Metric)T_m = Absolute DGM avg. temperature (°R - English, °K - Metric)

= Volume of gas sample passed through the critical orifice, corrected to standard conditions

T_{amb} = Absolute ambient temperature (°R - English, °K - Metric)

K' = Average K' factor from Critical Orifice Calibration

= DGM calibration factor