



EyeCCGas®

The Challenges of Long-Range Automated Detection and Quantification using OGI

Ilan Waldman
Industrial Sales Director

Dr. Ram Hashmonay
Principal Innovation Scientist

EyeCGas® Product Line

Fixed

Handheld



EyeCGas® 24/7



EyeCGas® 24/7 PRO



EyeCGas® Mini



EyeCGas® 2.0

Alert & Quantification Software

EyeCSite®



OPGAL²
EyeCGas®

EyeCGas® 2.0

➤ Versatility:

- ✓ Over 400+ hydrocarbon compounds
- ✓ Replaceable spectral filters:
 - Standard ($\sim 3.3\mu\text{m}$)
 - Heavy Hydrocarbons ($\sim 3.4\mu\text{m}$) for improved detection
 - CO2 ($\sim 4.3\mu\text{m}$)

➤ Sensitivity:

- ✓ The most sensitive OGI ($\text{NETD} \leq 10^\circ\text{mK}@25^\circ\text{C}$)
- ✓ Detect 0.35 g/hr. leak of methane
- ✓ Certified to meet EPA OOOOa by 3rd party



EyeCGas®

EyeCGas® Mini (Uncooled)

➤ Different model for different gases:

- ✓ CH₄ (Natural Gas, LNG)

- ✓ SF₆ & NH₃

➤ Ideal choice for medium/large gas leaks

- ✓ CH₄ – Minimal leak rate 10 g/hr -
(NETD ≤ 50°mK@25 °C)



EyeCGas®

EyeCGas® 24/7 Fixed Solution (Uncooled)

➤ Medium to large detection capability:

- ✓ Methane
- ✓ $\text{NETD} \leq 20^\circ\text{mK}@30^\circ\text{C}$
- ✓ Optics: $12^\circ \times 9^\circ$, $18^\circ \times 13^\circ$, $31^\circ \times 23^\circ$



EyeCGas®

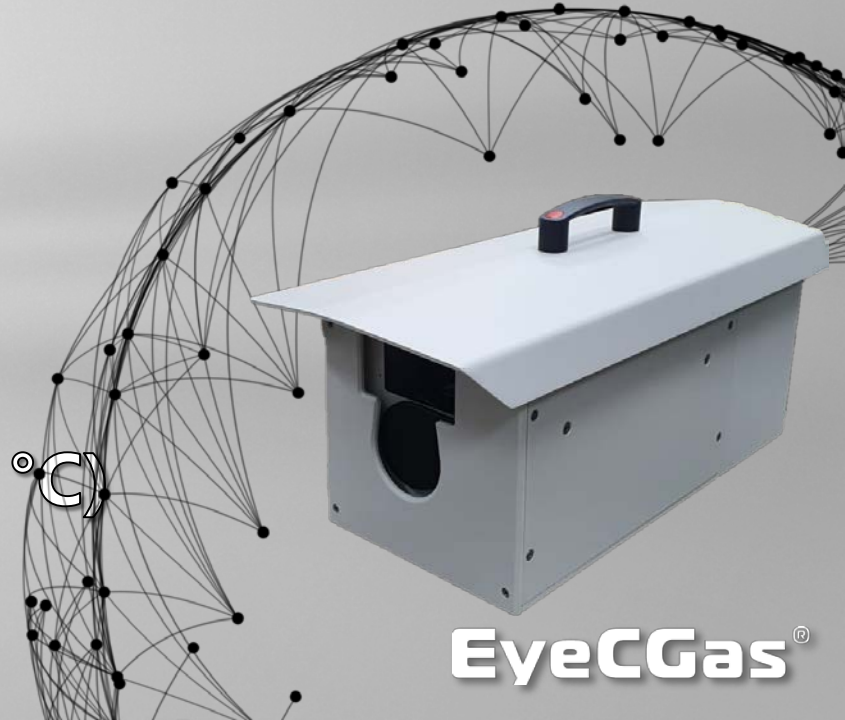
EyeCGas® 24/7 PRO Fixed Solution (Cooled)

➤ Versatility:

- ✓ Over 400+ hydrocarbon compounds
- ✓ Improved detection and quantification capabilities for C3+ alkanes and most hydrocarbons
- ✓ Long range enhancement
- ✓ Optional PT to monitor multiple areas

➤ Sensitivity:

- The most sensitive OGI ($\text{NETD} \leq 10^{\circ}\text{mK}@25^{\circ}\text{C}$)



EyeCGas®

EyeCSite® Quantification & Alert Software

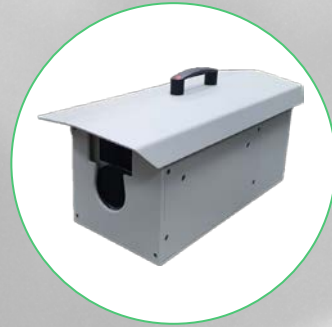
- Monitoring, Alert & Quantification System
- Design to work with the EYECGAS® products Family
- Sophisticate but User Friendly



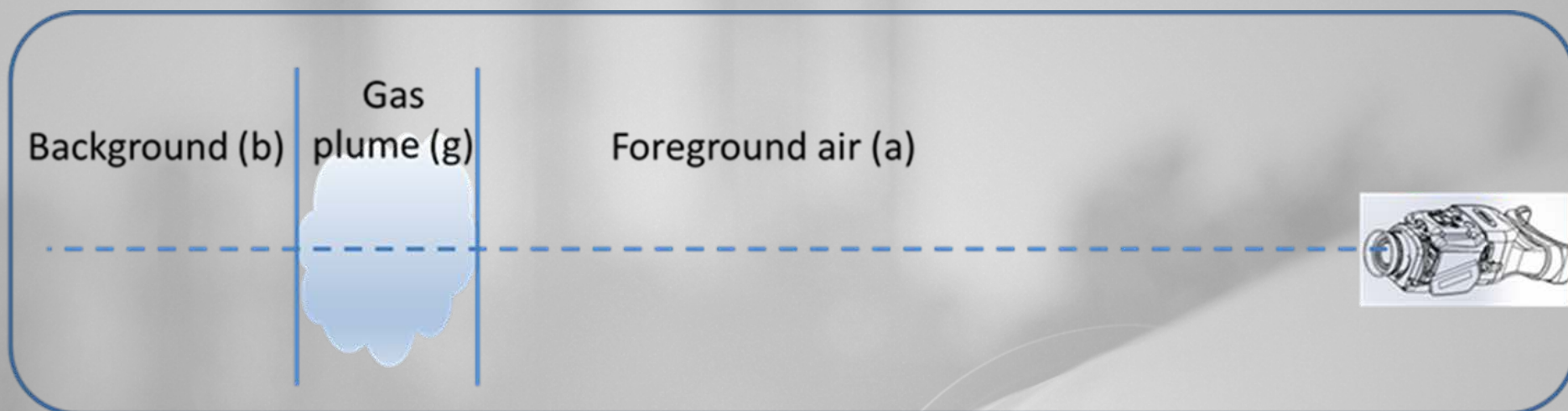
EyeCGas®

Is putting it all together that simple?

Simple can be harder than complex: You have to work hard to get your thinking clean, to make it simple. But its worth it at the end, because once you get there, you can move mountains. – Steve Jobs



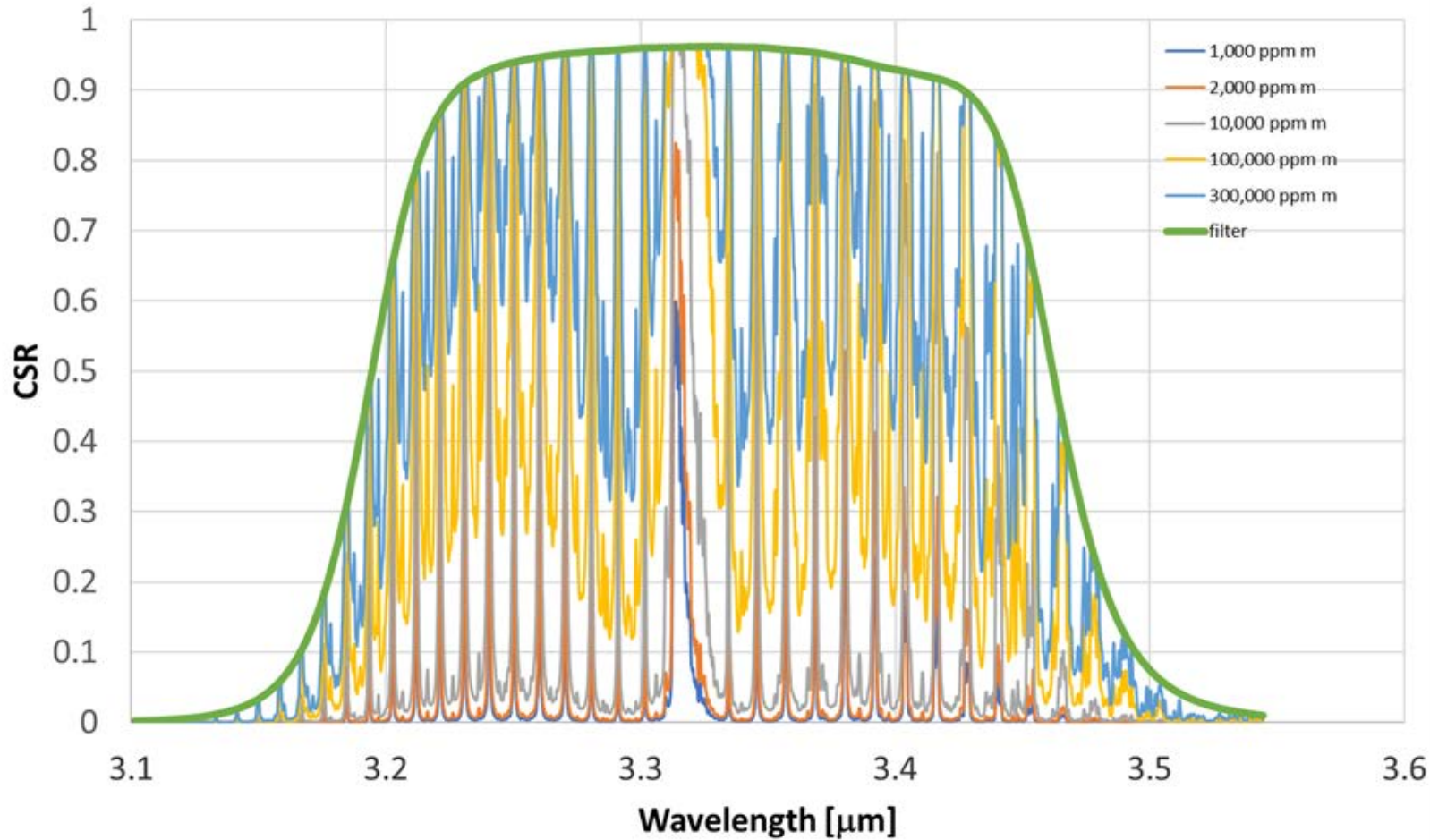
PHYSICS: DOUBLE LAYER ATMOSPHERIC MODEL



$$\Delta I = I_{no\ gas} - I_{gas} = \tau_a \left[\overbrace{\left[L(T_b) - L(T_g) \right]}^{\Delta T} \int_{\lambda_1}^{\lambda_2} \left[\overbrace{\left(1 - \tau_g(\lambda) \right)}^{\text{Compound}} \cdot \overbrace{t(\lambda)}^{\text{Filter}} \right] d\lambda \right]$$

COMPOUND SPECIFIC RESPONSE SPECTRUM

Methane CSR on Standard Filter



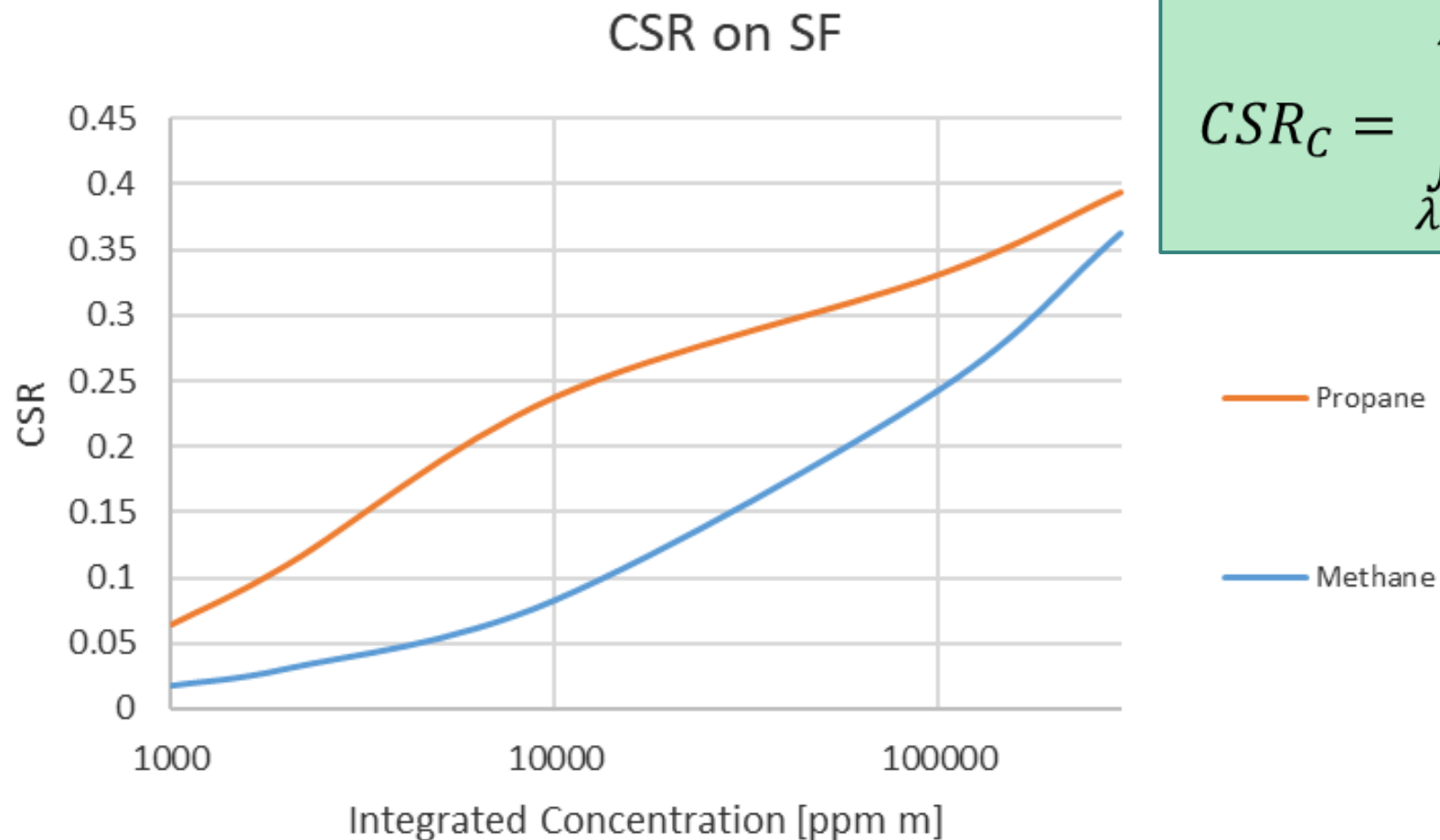
$$\tau_g(\lambda) = \exp[-\alpha_g(\lambda)C_gL_g]$$

$$(1 - \tau_g(\lambda)) \cdot t(\lambda)$$



EyeCGas®

COMPOUND SPECIFIC RESPONSE CURVE

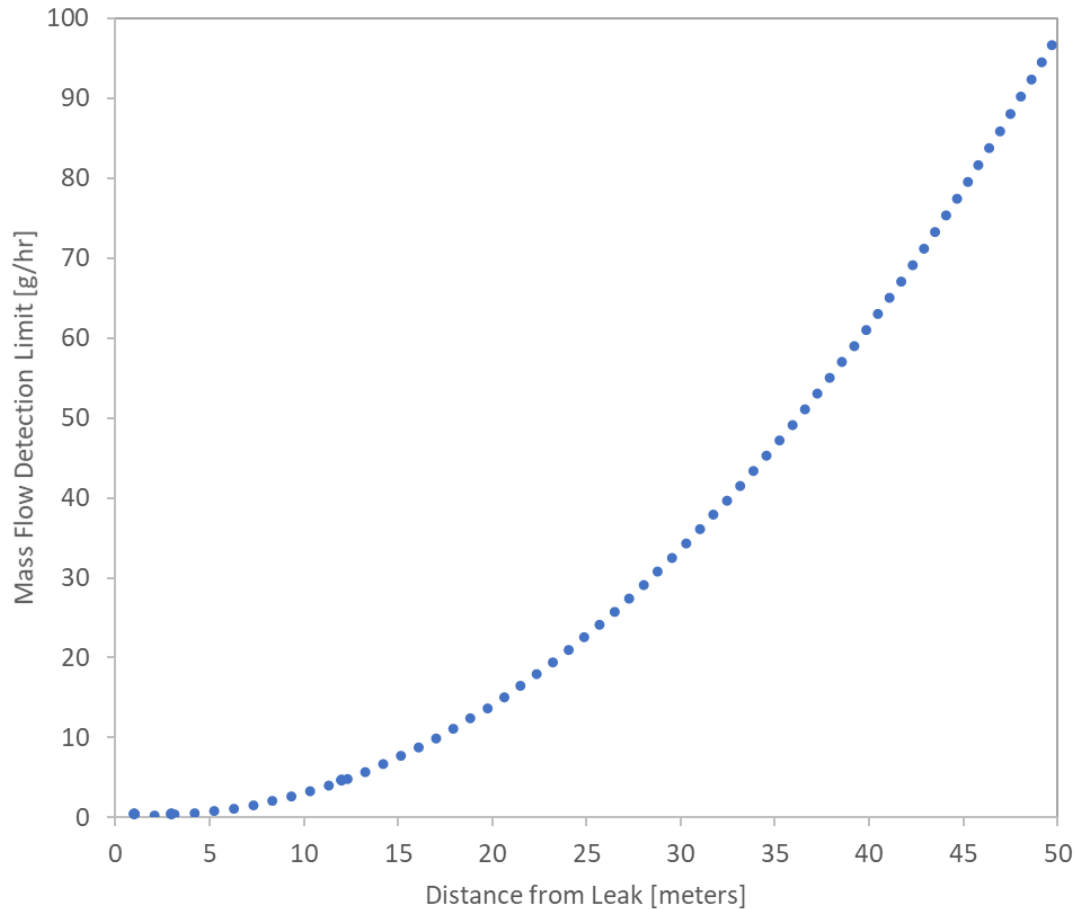


$$CSR_C = \int_{\lambda_1}^{\lambda_2} \left[\left(1 - \tau_g(\lambda) \right) \cdot t(\lambda) \right] d\lambda$$



RANGE

EyeCGas2.0 Methane MFDL at $\Delta T=2\text{ }^{\circ}\text{C}$



$$\tau_a(\lambda) = \exp[-\alpha_a(\lambda)C_aL_a]$$

- L_a – foreground air layer thickness:

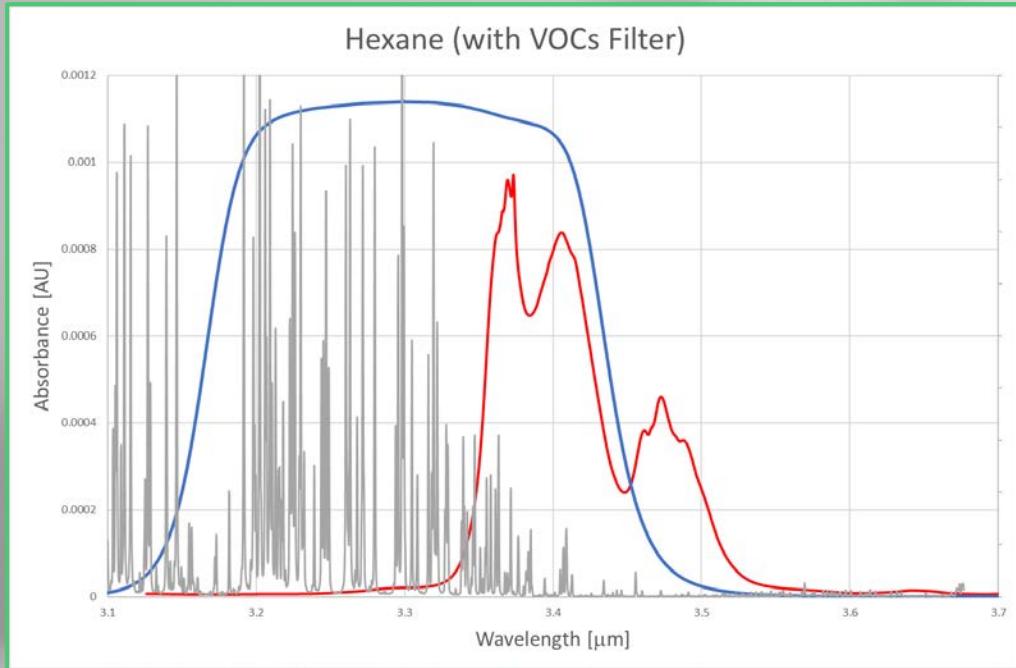
RANGE

- α_a – extinction coefficient of foreground air layer
- C_a – concentration of homogeneous gas and aerosol layer

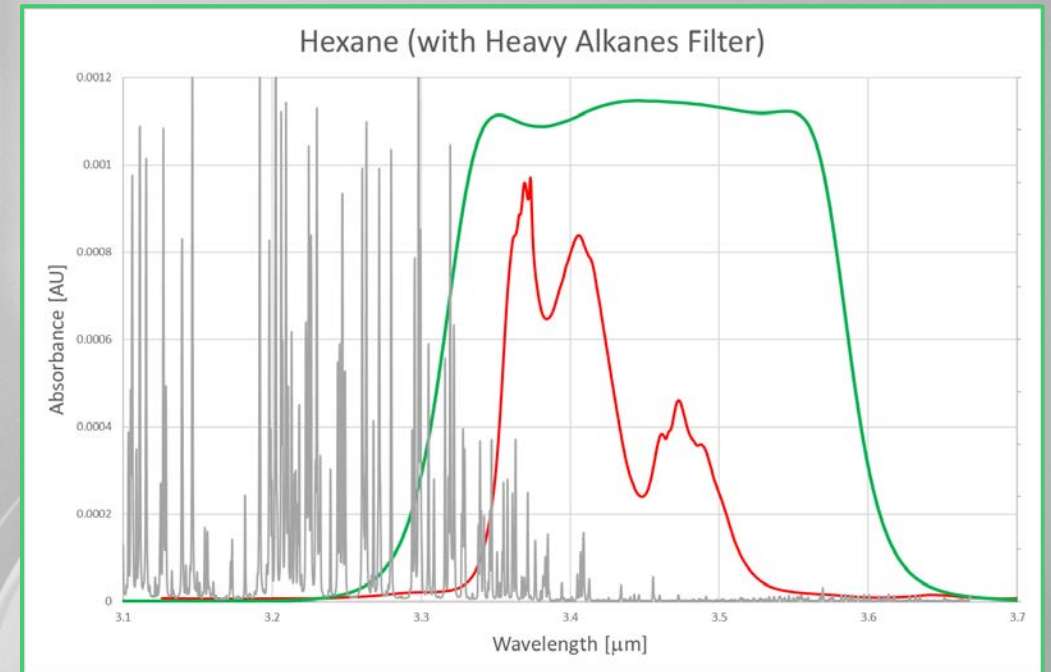


EyeCGas[®]

VOCs AT LONG DISTANCE



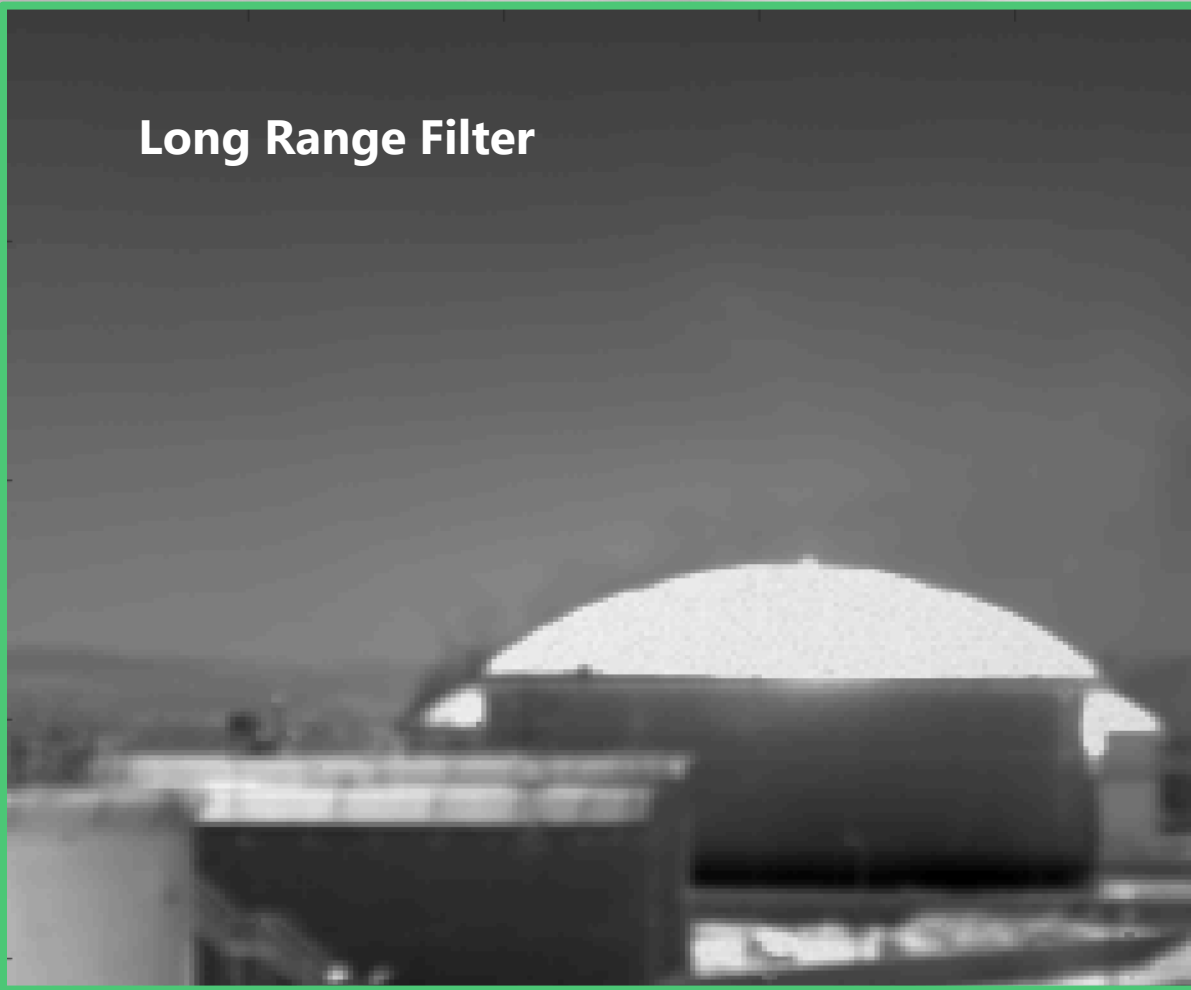
EyeCGas VOC Standard Filter



EyeCGas with "Higher Carbon" Long Range Filter

LONG-RANGE FILTER VS. STANDARD FILTER

Long Range Filter



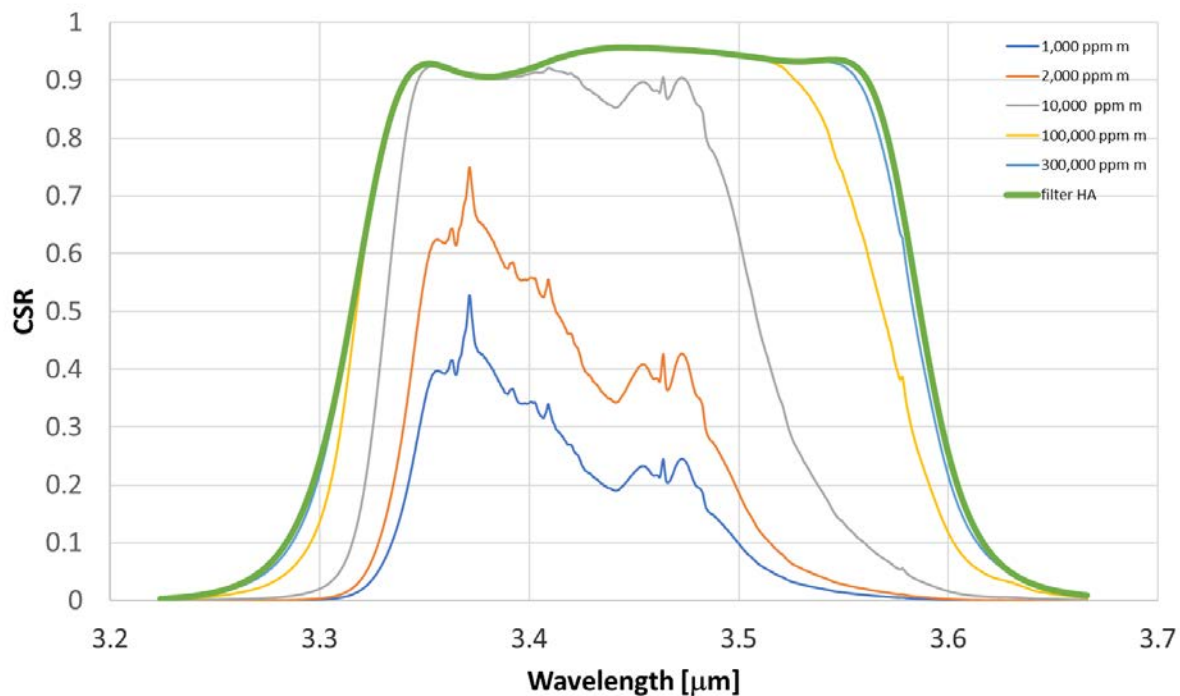
Standard Filter



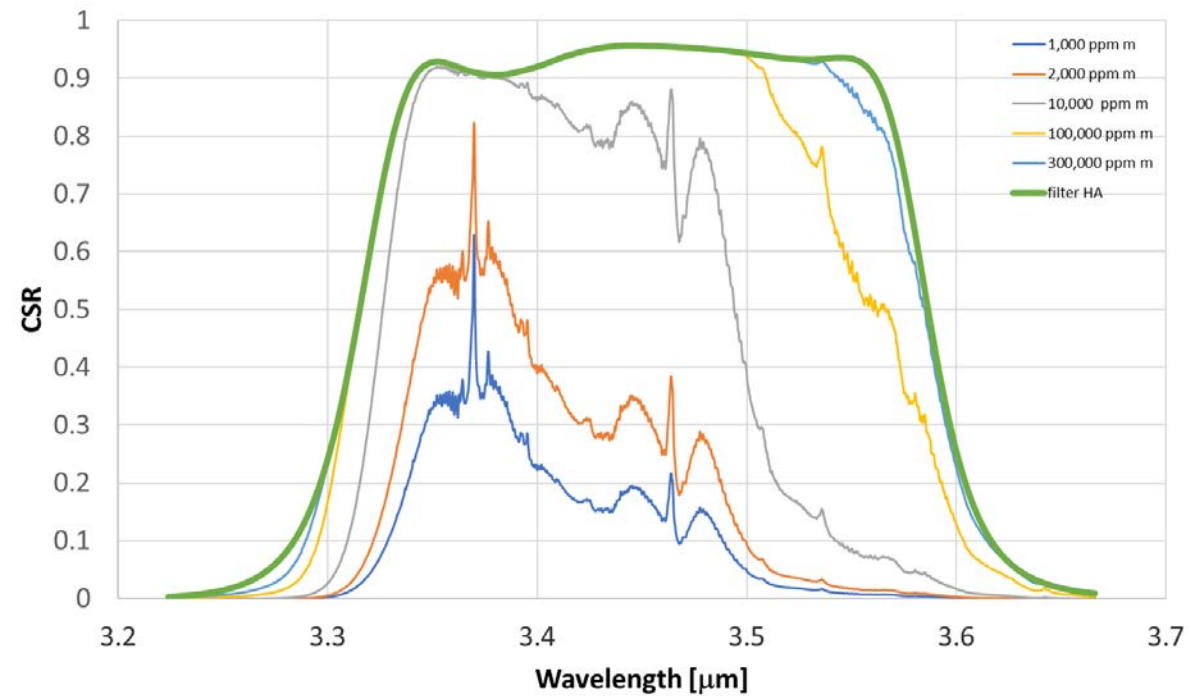
EyeCGas®

CSR SPECTRUM ON LONG RANGE OGI

Butane CSR on Alkanes Filter

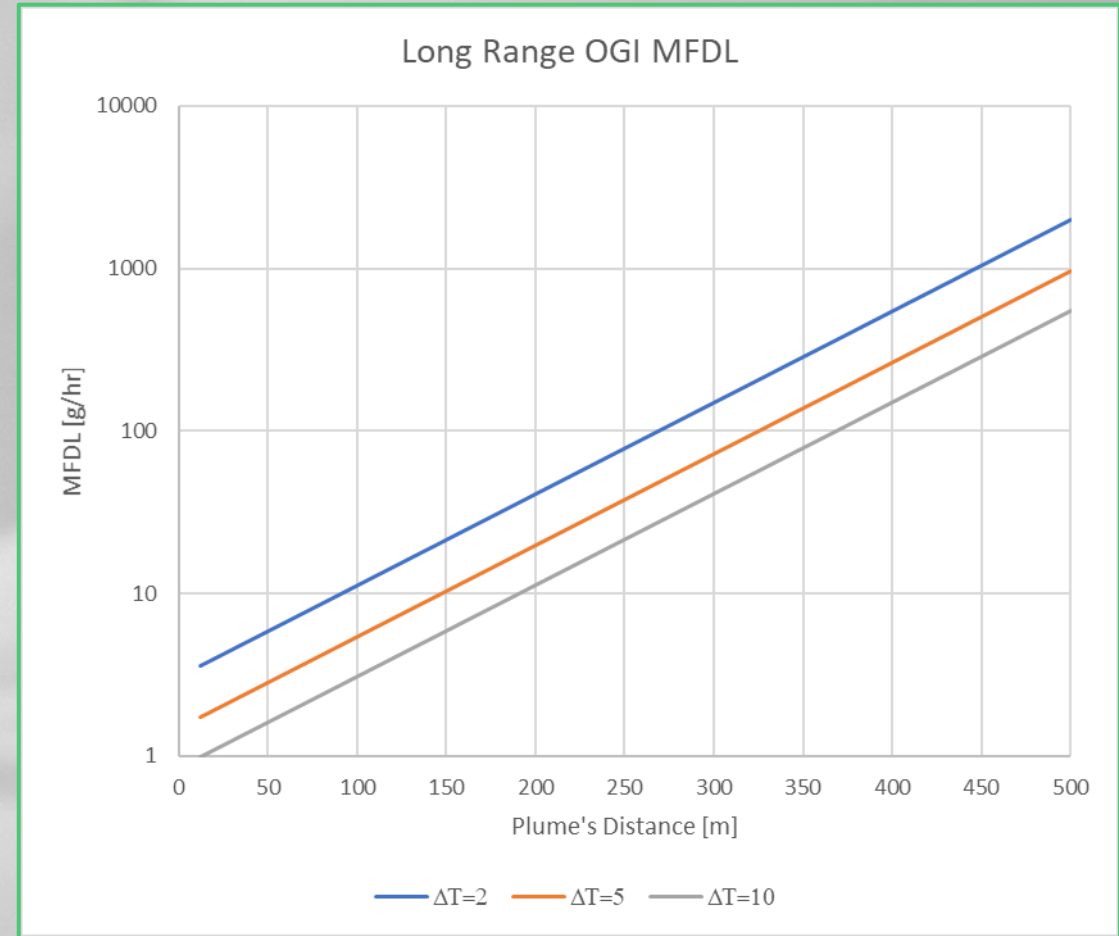


Propane CSR on Alkanes Filter



AUTOMATED MFDL OF BUTANE WITH LONG RANGE OGI

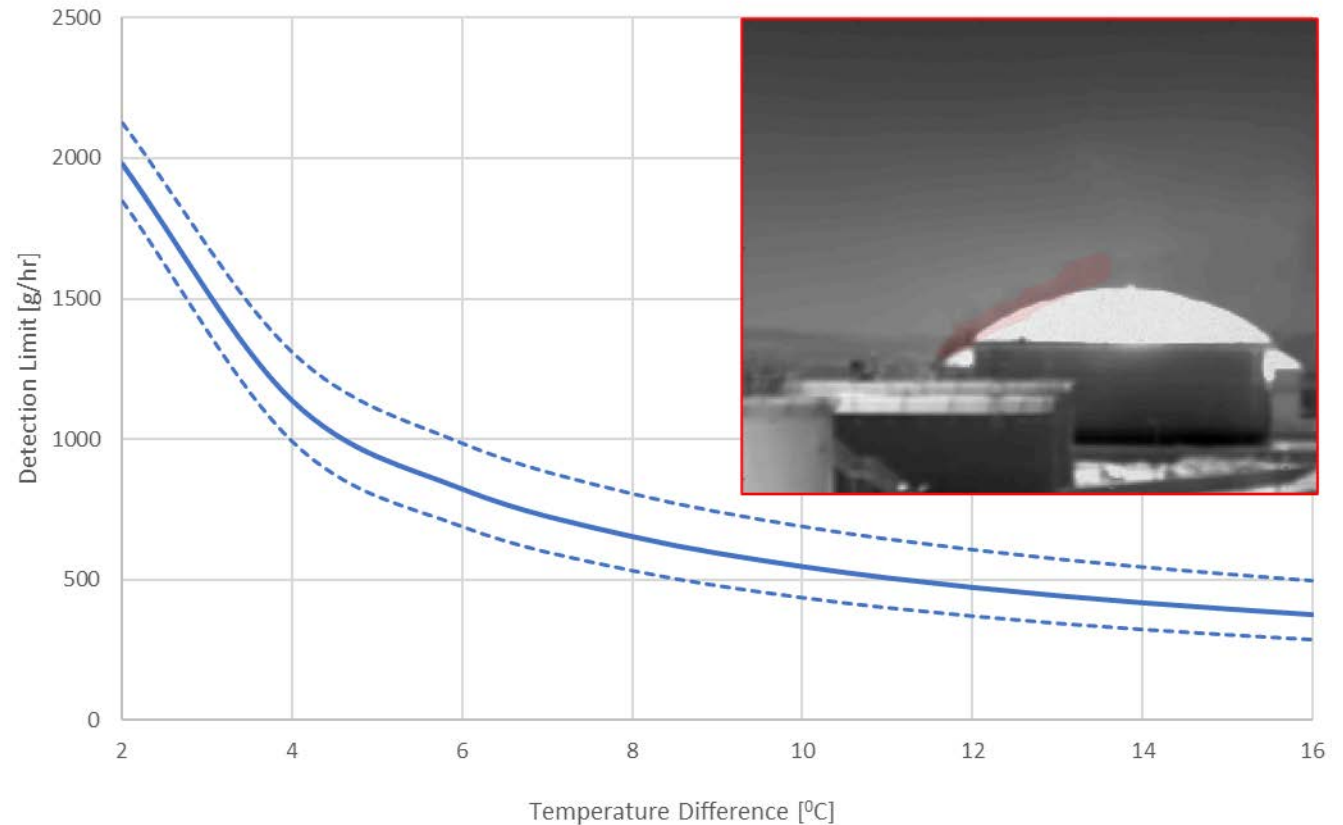
- Reliable automated MFDLs are almost 10 times greater than “human in the loop” MFDLs
- Opgal has developed a proprietary atmospheric model for calculating $\tau_a(\alpha_{vis}, \alpha_{wv}(RH, T, P), L)$
- MFDL at different ranges can be calculated using the modelled τ_a , cloud coverage and sun elevation angle



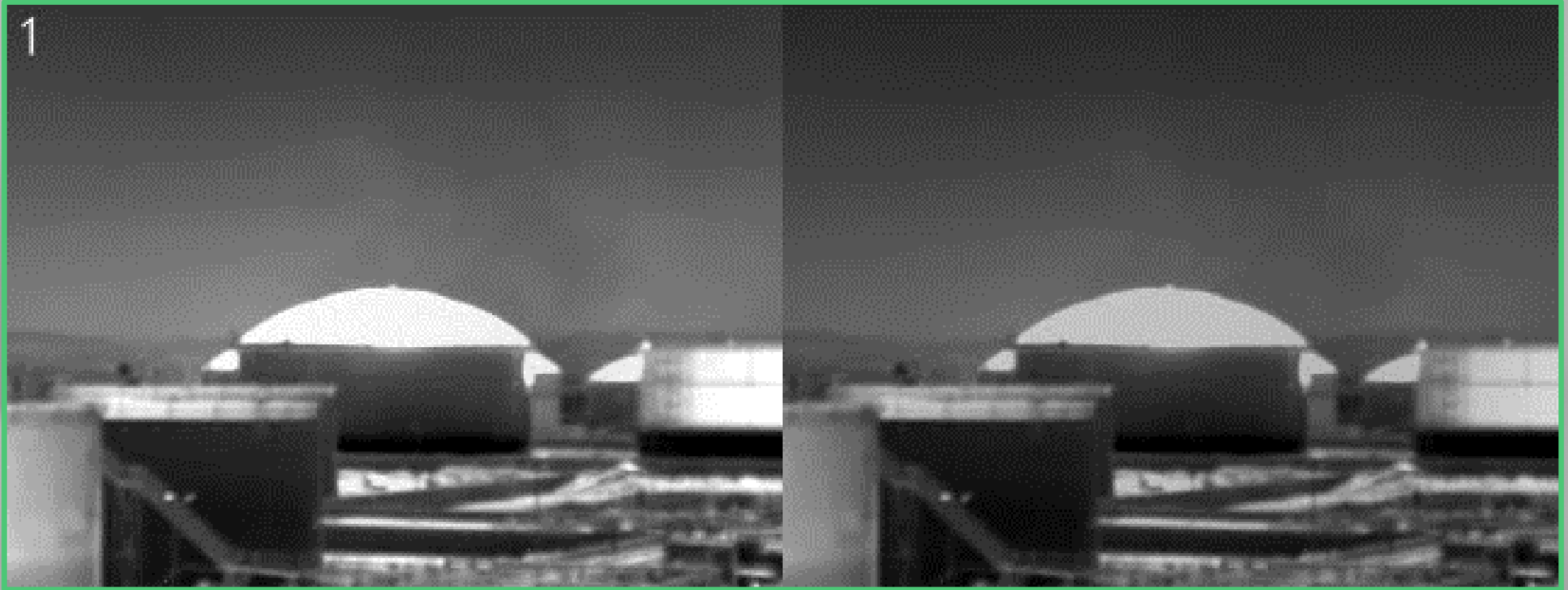
LONG-RANGE DETECTION OF C3+ ALKANES

- Opgal's in-house controlled release experiments established a mathematical relationship between MFDL and ΔT
- At 0.5 kilometer our calculated weighted extinction coefficient α_a was calculated to be $\alpha_a(30^\circ\text{C}, RH = 65\%) = 0.0013 [m^{-1}]$
- A leak of several Kg/hr was detected from a tank 550 meters away

Butane (C4) Detection Limit vs. ΔT at 500 meters

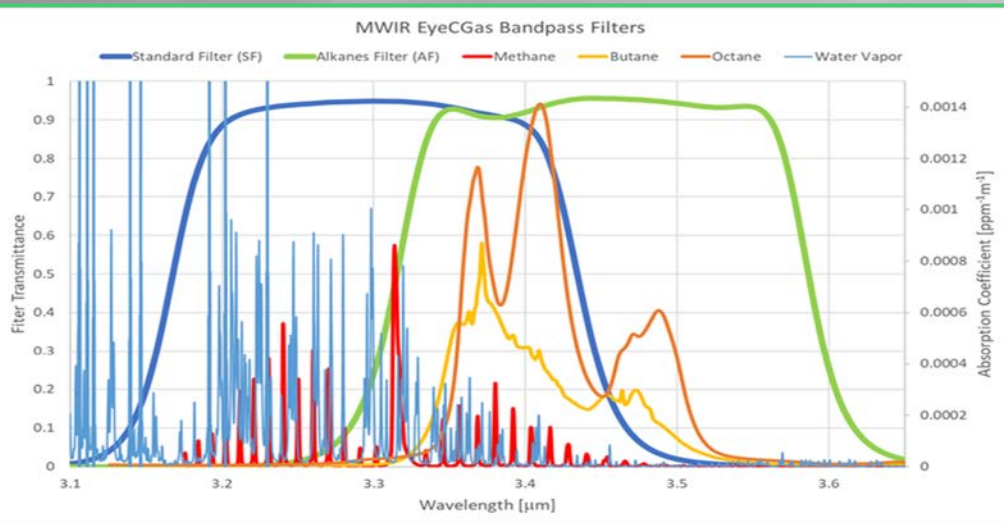
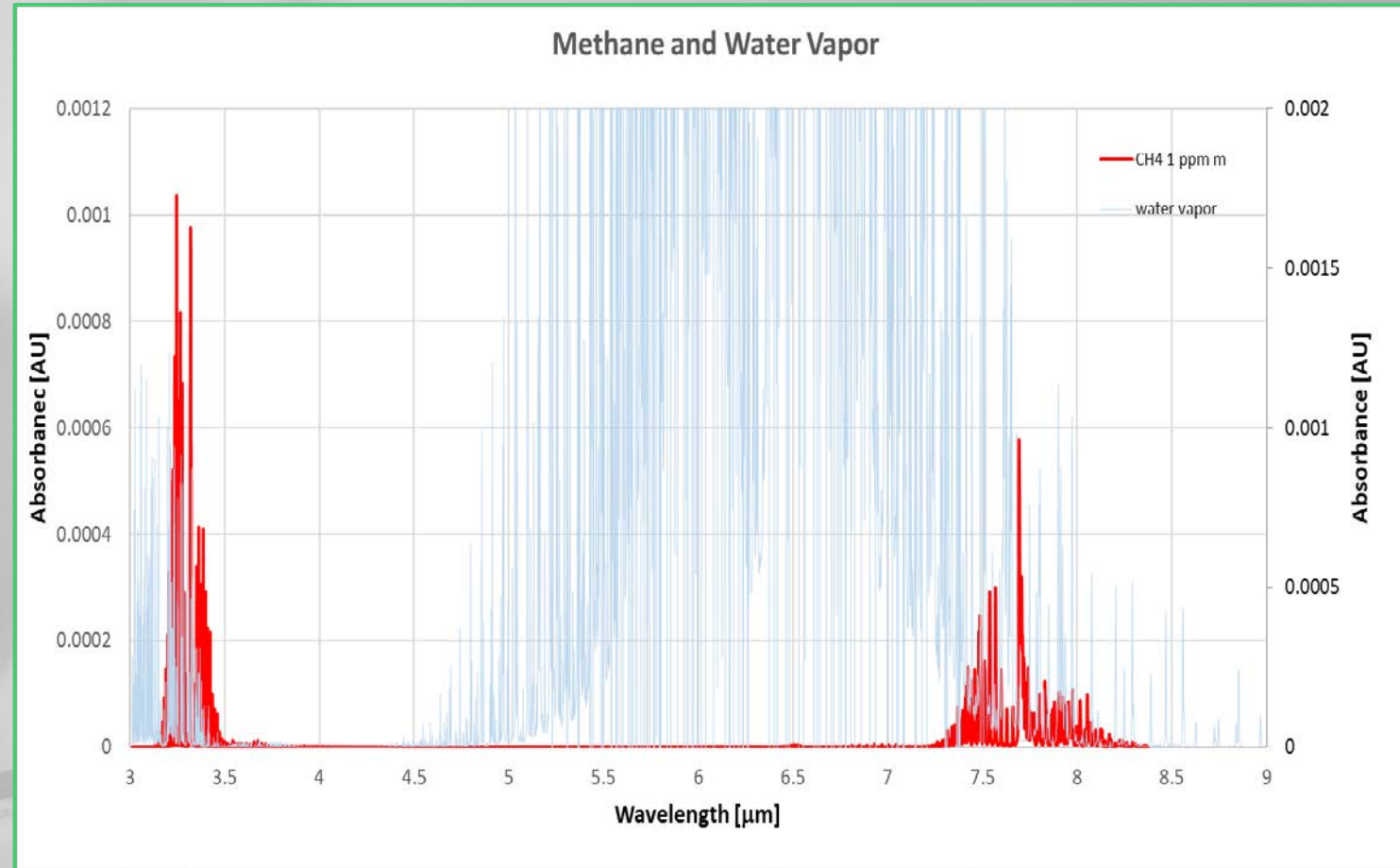


AUTOMATED DETECTION FOR 500 METERS



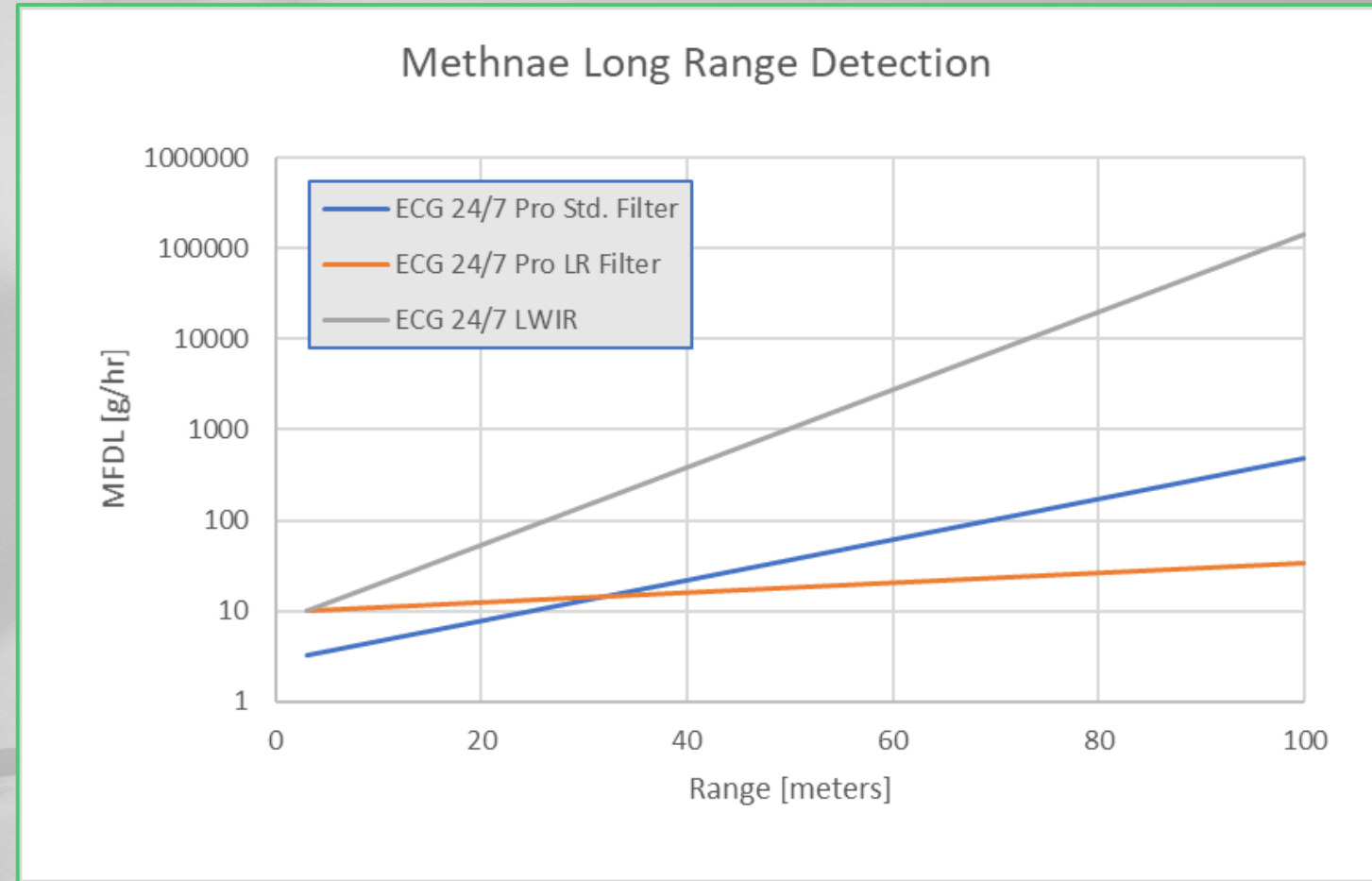
METHANE LONG RANGE DETECTION

- Water vapor CSR (absorption) is 4 times greater on SF than on LR filter
- Water vapor CSR on LWIR filter is about 10 times greater than on LR filter



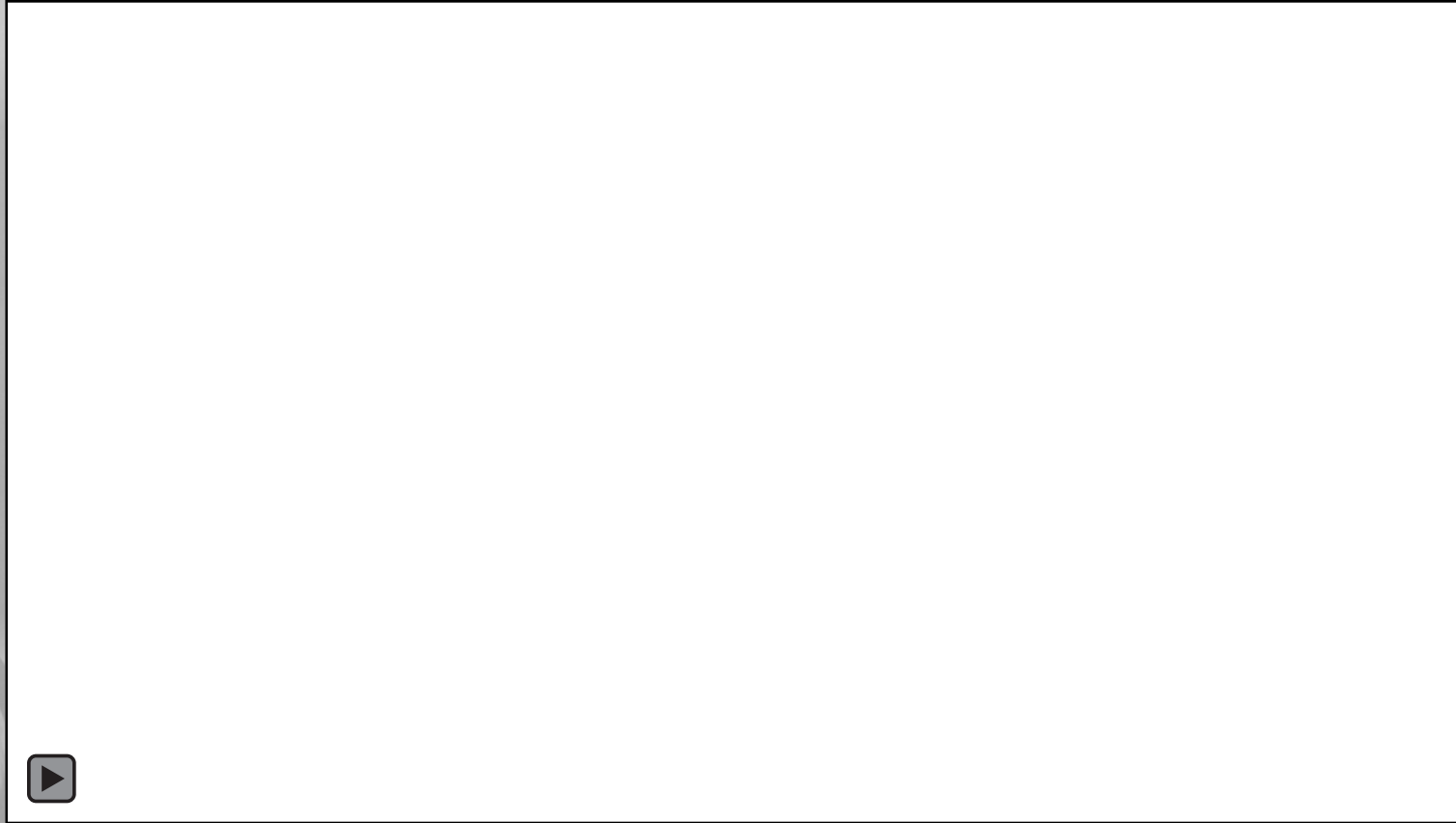
METHANE LONG RANGE DETECTION

- In short range, up to 20-meter range, all cameras can detect leaks of less than 100 g/hr in most environmental conditions
- Longer than 20-meter range, the long range cooled OGI camera has a clear advantage
- At only 100-meter range, the long-range OGI camera is about 10 times more sensitive than the short range for detecting methane leaks and 1000 times more sensitive than the uncooled OGI camera



EyeCGas®

NATURAL GAS VENTING ~10KM





Thank you!

ευχαριστώ