

U.S. ENVIRONMENTAL PROTECTION AGENCY SPCC FIELD INSPECTION AND PLAN REVIEW CHECKLIST

TIER I QUALIFIED FACILITIES

Overview of the Checklist

This checklist is designed to assist EPA inspectors in conducting a thorough and nationally consistent inspection of a facility's compliance with the Spill Prevention, Control, and Countermeasure (SPCC) rule at 40 CFR part 112. It is a required tool to help federal inspectors (or their contractors) record observations for the site inspection and review of the SPCC Plan. While the checklist is meant to be comprehensive, the inspector should always refer to the SPCC rule in its entirety, the SPCC Regional Inspector Guidance Document, and other relevant guidance for evaluating compliance. This checklist must be completed in order for an inspection to count toward an agency measure (i.e., OEM inspection measures or GPRA). The completed checklist and supporting documentation (i.e. photo logs or additional notes) serve as the inspection report.

This checklist addresses requirements for Tier I Qualified Facilities that meet the eligibility criteria set forth in §112.3(g)(1).

Separate and standalone checklists address the requirements for:

Onshore facilities including Tier II Qualified Facilities (excluding oil drilling, production and workover facilities);

Onshore oil drilling, production and workover facilities including Tier II Qualified Facilities as defined in §112.3(g)(2); and

Offshore drilling, production and workover facilities

Tier I Qualified Facilities must meet the rule requirements in §112.6 and other applicable sections specified in §112.6. The checklist is organized according to the SPCC rule. Each item in the checklist identifies the relevant section and paragraph in 40 CFR part 112 where that requirement is stated.

- Sections 112.1 through 112.5 specify the applicability of the rule and requirements for the preparation, implementation, and amendment of SPCC Plans. For these sections, the checklist includes data fields to be completed, as well as several questions with "yes," "no" or "NA" answers.
- Section 112.6 includes requirements for Tier I qualified facilities.
- Section 112.7 includes general requirements that apply to all facilities (unless otherwise excluded).

Attachments

- Attachment A is a checklist for Sections 112.8 and 112.12. This checklist specifies requirements for spill
 prevention, control, and countermeasures for onshore facilities (excluding oil production facilities).
- Attachment B is a checklist that specifies requirements for spill prevention, control, and countermeasures for onshore oil production facilities (112.9 provisions) and onshore drilling and workover facilities (112.10 provisions)
- Attachment C is for recording information about containers and other locations at the facility that require secondary containment.
- Attachment D is a checklist for documenting the tests and inspections the facility operator is required to keep with the SPCC Plan.
- Attachment E is a checklist for oil spill contingency plans following 40 CFR 109. Unless a facility has submitted a
 Facility Response Plan (FRP) under 40 CFR 112.20, a contingency plan following 40 CFR 109 is required if a
 facility the owner or operator of a facility with qualified oil-filled operational equipment chooses to implement
 alternative requirements instead of general secondary containment requirements as provided in 40 CFR 112.7(k).
- Attachment F is for recording additional comments or notes.
- Attachment G is for recording information about photos.

The inspector needs to evaluate whether the requirements in the checklist are addressed adequately or inadequately in the SPCC Plan and whether it is implemented adequately in the field (either by field observation or record review). For the SPCC Plan and implementation in the field, if a requirement is addressed adequately, mark the "Yes" box in the appropriate column. If a requirement is not addressed adequately, mark the "No" box. If a requirement does not apply to the particular facility or the question asked is not appropriate for the facility, mark as "NA". Discrepancies or descriptions of inspector interpretation of "No" vs. "NA" may be documented in the comments box subsequent to each section. If a provision of the rule applies only to the SPCC Plan, the "Field" column is shaded.

Space is provided throughout the checklist to record comments. Additional space is available as Attachment F at the end of the checklist. Comments should remain factual and support the evaluation of compliance.

FACILITY INFORMATION								
FACILITY NAME:								
LATITUDE:	LONGI	ITUDE	:			GPS DAT	PS DATUM:	
Section/Township/Range:			FRS#/OIL D/	ATABASE	ID:			ICIS#:
ADDRESS:								
CITY:	STATE	Ē:		ZIP:			COUNT	Y:
MAILING ADDRESS (IF DIFFERENT FROM FACILITY ADDRESS – IF NOT, PRINT "SAME"):								
CITY:	STATE	≣:		ZIP:			COUNT	Y:
TELEPHONE:	FA	ACILIT	Y CONTACT	NAME/TI	ITLE:			
OWNER NAME:								
OWNER ADDRESS:								
CITY:	STATE	Ē:		ZIP:			COUNT	Y:
TELEPHONE:	F.A	AX:				EMAIL:		
FACILITY OPERATOR NAME (IF DIFFERENT	FROM OW	/NER – IF	NOT, PRINT "SAM	IE"):				
OPERATOR ADDRESS:								
CITY:	STATE	Ē:		ZIP:			COUNT	Y:
TELEPHONE:	OI	PERA	TOR CONTAC	CT NAME	/TITLE	:		
FACILITY TYPE:	<u> </u>						NAICS (CODE:
HOURS PER DAY FACILITY ATTENDED):			TOTAL F	ACILIT	Y CAPAC	ITY:	
TYPE(S) OF OIL STORED:								
LOCATED IN INDIAN COUNTRY?	s \square	NO I	RESERVATIO	ON NAME	:			
INSPECTION/PLAN REVIEW INFOR	MATIC	N						
PLAN REVIEW DATE:	F	REVIE	WER NAME:					
INSPECTION DATE:	7	TIME:		ACT	IVITY II	D NO:	0:	
LEAD INSPECTOR:								
OTHER INSPECTOR(S):								
INSPECTION ACKNOWLEDGMENT								
I performed an SPCC inspection at the fa	cility spe	ecified	above.					
INSPECTOR SIGNATURE:							DATE:	
SUPERVISOR REVIEW/SIGNATURE:							DATE:	

SPCC GENERAL APPLICABILITY—40 CFR 112.1				
IS THE FACILITY REGULATED UNDER 40 CFR part 112?				
The completely buried oil storage capacity is over 42,000 U.S. gallons, <u>OR</u> the aggregate aboveground oil storage capacity is over 1,320 U.S. gallons <u>AND</u> The facility is a non-transportation-related facility engaged in drilling, producing, gathering, storing, processing, refining, transferring, distributing, using, or consuming oil and oil products, which due to its location could reasonably be expected to discharge oil into or upon the navigable waters of the United States				
AFFECTED WATERWAY(S):	DISTANCE:			
FLOW PATH TO WATERWAY:				
Transportation, U.S. Department of the Interior, or Minerals Management Service, as defined in Memoranda of Understanding dated November 24, 1971, and November 8, 1993; Tank trucks that return to an otherwise regulated facility that contain only residual amounts of oil (EPA Policy letter) Completely buried tanks subject to all the technical requirements of 40 CFR part 280 or a state program approved under 40 CFR part 281; Underground oil storage tanks deferred under 40 CFR part 280 that supply emergency diesel generators at a nuclear power generation facility licensed by the Nuclear Regulatory Commission (NRC) and subject to any NRC provision regarding design and quality criteria, including but not limited to CFR part 50;	PCC requirements: ontainers smaller than 55 U.S. gallons; ermanently closed containers (as defined in §112.2); lotive power containers (as defined in §112.2); ot-mix asphalt or any hot-mix asphalt containers; eating oil containers used solely at a single-family residence; esticide application equipment and related mix containers; my milk and milk product container and associated piping and opurtenances; and tra-facility gathering lines subject to the regulatory requirements 49 CFR part 192 or 195.			
Does the facility have an SPCC Plan?	☐ Yes ☐ No			
SPCC TIER I QUALIFIED FACILITY APPLICABILITY—40 CFR 112.	3(g)(1),(2)			
The aggregate aboveground oil storage capacity is 10,000 U.S. gallons or le The capacity of each individual aboveground oil storage container is 5,000 U In the three years prior to the SPCC Plan self-certification date, or since become (if the facility has been in operation for less than three years), the facility has • A single discharge as described in §112.1(b) exceeding 1,000 U.S. • Two discharges as described in §112.1(b) each exceeding 42 U.S. operiod ¹	I.S. gallons or less AND oming subject to the rule NOT had: gallons, OR			
IF YES TO ALL OF THE ABOVE, THEN THE FACILITY IS CONS	IDERED A TIER I QUALIFIED FACILITY. ²			
Comments:				

¹ Oil discharges that result from natural disasters, acts of war, or terrorism are not included in this determination. The gallon amount(s) specified (either 1,000 or 42) refers to the amount of oil that actually reaches navigable waters or adjoining shorelines not the total amount of oil spilled. The entire volume of the discharge is oil for this determination.

² An owner/operator who self-certifies a Tier I SPCC Plan may not include any environmentally equivalent alternatives or secondary containment impracticability determinations in the SPCC Plan

REQUIREME	REQUIREMENTS FOR PREPARATION AND IMPLEMENTATION OF A SPCC PLAN—40 CFR 112.3				
Date facility beg	gan operations:				
Date of initial S	PCC Plan preparation:	Current Plan version (date/number):			
112.3(a)	implemented by November 10, 2011Facilities beginning operation after N	10, 2011: Plan prepared and/or amended and fully ovember 10, 2011:	☐Yes ☐No ☐NA		
	after beginning operations; or	epared and fully implemented within six months d and fully implemented before operations begin	Yes No NA		
	For farms (as defined in §112.2): • In operation on or prior to August 16, implemented by May 10, 2013	2002: Plan maintained, amended and	☐Yes ☐No ☐NA		
	 Beginning operations after August 16 fully implemented by May 10, 2013 	6, 2002 through May 10, 2013: Plan prepared and	Yes No NA		
	 Beginning operations after May 10, 2 beginning operations 	2013: Plan prepared and fully implemented before	☐ Yes ☐ No ☐ NA		
112.3(e)(1)		st 4 hours per day. If facility is unattended, Plan is use note nearest field office contact information in	☐ Yes ☐ No ☐ NA		
Comments:					
AMENDMEN	OF SPCC PLAN BY REGIONAL AD	MINISTRATOR (RA)—40 CFR 112.4			
112.4(a),(c)	Has the facility discharged more than 1,00 discharge or more than 42 U.S. gallons in period? ³	00 U.S. gallons of oil in a single reportable each of two reportable discharges in any 12-month	☐ Yes ☐ No		
If YES	Was information submitted to the RA		☐ Yes ☐ No ☐ NA		
		oropriate agency or agencies in charge of oil in which the facility is located§112.4(c) discharges(s) under this section:	☐ Yes ☐ No ☐ NA		
	Were the discharges reported to the	NRC ⁵ ?	☐ Yes ☐ No		
112.4(d),(e)	Have changes required by the RA been in	nplemented in the Plan and/or facility?	☐ Yes ☐ No ☐ NA		
Comments:					

³ A reportable discharge is a discharge as described in §112.1(b)(see 40 CFR part 110). The gallon amount(s) specified (either 1,000 or 42) refers to the amount of oil that actually reaches navigable waters or adjoining shorelines not the total amount of oil spilled. The entire volume of the discharge is oil for this determination

4 Triggering this threshold may disqualify the facility from meeting the Qualified Facility criteria if it occurred in the three years prior to self-certification

5 Inspector Note-Confirm any spills identified above were reported to NRC

AMENDMENT	Γ OF SPCC PLAN B	Y THE OWNER OR OPE	RATOR—40 CFR 1	12.5		
112.5(a)	Has there been a cha	I for a discharge	Yes No			
If YES	,	nended within six months of t	he change?		☐Yes ☐ No	
11 123		nts implemented within six mo	-	ndment?	Yes No	
112.5(b)		·	•		Yes No NA	
112.5(b)		n of the Plan completed at lea			Yes No NA	
	prevention and contro	was Plan amended within sol technology that has been fierge described in §112.1(b)?			LI Yes LINO LINA	
	Amendments impleme	ented within six months of an	y Plan amendment?		☐ Yes ☐ No ☐ NA	
	Five year Plan review	and evaluation documented?	?		☐ Yes ☐ No ☐ NA	
112.5(c)		r certification of any technical hts of §112.3(d) [Except for se		accordance with all	☐ Yes ☐ No ☐ NA	
Name:		License No.:	State:	Date of certification:		
Reason for ame	endment:					
TIER I QUALI	FIED FACILITY PLA	AN REQUIREMENTS —40	0 CFR 112.6(a)			
112.6(a)(1)	Plan Certification: Plan Appendix G template	an prepared to comply with the	ne requirements of §11	12.6(a)(3) using the	☐ Yes ☐ No ☐ NA	
(i)	He or she is familiar w	ith the requirements of 40 CF	R part 112		☐ Yes ☐ No ☐ NA	
(ii)	He or she has visited	and examined the facility ⁶			☐ Yes ☐ No ☐ NA	
(iii)	The Plan has been prostandards	epared in accordance with ac	cepted and sound inde	ustry practices and	☐ Yes ☐ No ☐ NA	
(iv)	Procedures for require	ed inspections and testing have	ve been established		☐ Yes ☐ No ☐ NA	
(v)	He or she will fully imp	plement the Plan			Yes No NA	
(vi)	The facility meets the	qualification criteria in §112.3	3(g)(1)		☐ Yes ☐ No ☐ NA	
(vii)	The Plan does not deviate from any requirements as allowed by §§112.7(a)(2) and 112.7(d), or include measures pursuant to §112.9(c)(6) for produced water containers and any Yes No NA					
(viii)	associated piping The Plan and individu	al(s) responsible for impleme	nting the Plan have the	e full approval of		
,		e facility owner or operator ha			☐ Yes ☐ No ☐ NA	
112.6(a)(2)		nts: The owner/operator self-				
	for a change in facility for a §112.1(b) discha	design, construction, operation	on, or maintenance the	at affected potential	☐ Yes ☐ No ☐ NA	
If YES		echnical amendments is in ac	cordance with the self-	-certification	☐ Yes ☐No ☐NA	
	provisions of §1				L Tes LINO LINA	
		ge container capacity exceeds ge capacity increased to more			☐ Yes ☐ No ☐ NA	
If YES	The facility no long	ger meets the Tier I qualifying s 5,000 U.S. gallons or the fac				
	The following has bee	en or will be completed within	six months following th	ne amendment:		
(i)	 Plan prepared a 	and implemented in accordangly (§112.6(b)) if the facility me	ce with the requiremer	nts for a Tier II	☐ Yes ☐ No ☐ NA	
(ii)	 Plan prepared a 	and implemented in accordant	ce with the general Pla	n requirements in	☐ Yes ☐ No ☐ NA	

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 $^{^{\}rm 6}$ Note that only the person certifying the Plan can make the site visit Tier I Qualified Facilities

112.6(a)(3)(i)	from the facility as a result of each type of major equipment failure if there is a reasonable potential for equipment failure (such as loading or unloading equipment, tank overflow, rupture, or leakage, or any other equipment known to be a source of discharge)				
(ii)	Bulk storage container installations (except mobile refuelers and oth related tank trucks), including mobile or portable oil storage contained provide secondary containment for the entire capacity of the largest additional capacity to contain precipitation, and	ers, are constructed to	☐ Yes ☐ No ☐ NA		
	Mobile or portable oil storage containers positioned or located to predischarge		☐ Yes ☐ No ☐ NA		
(iii)	Plan describes a system or documented procedure to prevent overfi and is regularly tested to ensure proper operation or efficacy	lls for each container	☐ Yes ☐ No ☐ NA		
Comments:					
GENERAL S	PCC REQUIREMENTS—40 CFR 112.7	PLAN	FIELD		
Management a fully implement	approval at a level of authority to commit the necessary resources to the Plan ⁷	☐ Yes ☐ No			
	equence of the rule or is an equivalent Plan meeting all applicable nts and includes a cross-reference of provisions	☐ Yes ☐ No ☐ NA			
operational, de	facilities, procedures, methods, or equipment not yet fully stails of their installation and start-up are discussed (Note: Relevant evaluation and testing baselines.)	☐ Yes ☐ No ☐ NA			
112.7(a)(3)	Plan addresses each of the following:				
(i)	For each fixed container, type of oil and storage capacity (see Attachment C of this checklist). For mobile or portable containers, type of oil and storage capacity for each container or an estimate of the potential number of mobile or portable containers, the types of oil, and anticipated storage capacities	Yes No	Yes No		
(iv)	Countermeasures for discharge discovery, response, and cleanup (both facility's and contractor's resources)	☐ Yes ☐ No	Yes No		
(vi)	Contact list and phone numbers for the facility response coordinator, National Response Center, cleanup contractors with an agreement for response, and all Federal, State, and local agencies who must be contacted in the case of a discharge as described in §112.1(b)	Yes No			
112.7(a)(4)	Plan includes information and procedures that enable a person reporting an oil discharge as described in §112.1(b) to relate information on the:	☐Yes ☐ No ☐ NA			
	Exact address or location and phone number of the facility;				
	 Cause of the discharge; Date and time of the discharge; Damages or injuries caused by the discharge; Type of material discharged; discharge; 				
	Estimates of the total quantity discharged; Actions being use	ed to stop, remove, and			
	5 Estimates of the quantity disoriarged as	ts of the discharge; uation may be needed;			
	Source of the discharge; Names of individual who have also be	uals and/or organizations en contacted			
112.7(a)(5)	Plan organized so that portions describing procedures to be used when a discharge occurs will be readily usable in an emergency	☐ Yes ☐ No ☐ NA			
Comments:					

⁷ May be part of the Plan or demonstrated elsewhere. *Tier I Qualified Facilities*

		PLAN	FIELD				
112.7(c)	described in §112.1(b), except as provided in §112.7(k) of this section for certain qualified operational equipment and §112.9(d)(3) for certain flowlines and intra-facility gathering lines at an oil production facility. The entire containment system, including walls and floors, are capable of containing oil and are constructed to prevent escape of a discharge from the containment system before cleanup occurs. The method, design, and capacity for secondary containment address the typical failure mode and the most likely quantity of oil that would be discharged. See Attachment C of this checklist.						
	For onshore facilities, one of the following or its equivalent: Dikes, berms, or retaining walls sufficiently impervious to contain oil, Curbing or drip pans, Sumps and collection systems, Culverting, gutters or other drainage systems, Weirs, booms or other barriers, Spill diversion ponds, Retention ponds, or Sorbent materials						
	Identify which of the following are present at the facility and if appropor equipment are provided as described above:	oriate containment and/or	diversionary structures				
	☐ Bulk storage containers	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA				
	☐ Mobile/portable containers	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA				
	Oil-filled operational equipment (as defined in 112.2)	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA				
	Other oil-filled equipment (i.e., manufacturing equipment)	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA				
	Piping and related appurtenances	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA				
	☐ Mobile refuelers or non-transportation-related tank cars	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA				
	☐ Transfer areas, equipment and activities	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA				
	Identify any other equipment or activities that are not listed above:	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA				
112.7(e)	Inspections and tests conducted in accordance with written procedures	☐ Yes ☐ No	☐ Yes ☐ No				
	Record of inspections or tests signed by supervisor or inspector	Yes No	Yes No				
	Kept with Plan for at least 3 years (see Attachment D of this checklist) ⁸	Yes No	Yes No				
112.7(f)	Personnel, training, and oil discharge prevention procedures		<u>-</u>				
(1)	Training of oil-handling personnel in operation and maintenance of equipment to prevent discharges; discharge procedure protocols; applicable pollution control laws, rules, and regulations; general facility operations; and contents of SPCC Plan	Yes No NA	☐ Yes ☐ No ☐ NA				
(2)	Person designated as accountable for discharge prevention at the facility and reports to facility management	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA				
(3)	Discharge prevention briefings conducted at least once a year for oil handling personnel to assure adequate understanding of the Plan. Briefings highlight and describe known discharges as described in §112.1(b) or failures, malfunctioning components, and any recently developed precautionary measures	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA				
Comments:							

 $^{^{8}}$ Records of inspections and tests kept under usual and customary business practices will suffice Tier I Qualified Facilities Page 7 of 8

		PLAN	FIELD
112.7(g)	Plan describes how to: Secure and control access to the oil handling, processing and storage areas; Secure master flow and drain valves; Prevent unauthorized access to starter controls on oil pumps; Secure out-of-service and loading/unloading connections of oil pipelines; and Address the appropriateness of security lighting to both prevent acts of vandalism and assist in the discovery of oil discharges	Yes No NA For Oil Produc	
112.7(k)	Qualified oil-filled operational equipment is present at the facility ⁹		☐ Yes ☐ No
	Oil-filled operational equipment means equipment that includes an oil storage present solely to support the function of the apparatus or the device. Oil-filled container, and does not include oil-filled manufacturing equipment (flow-throu equipment include, but are not limited to, hydraulic systems, lubricating syster rotating equipment, including pumpjack lubrication systems), gear boxes, matransformers, circuit breakers, electrical switches, and other systems contains	I operational equipment is not ugh process). Examples of oil- ms (e.g. , those for pumps, on chining coolant systems, hea	considered a bulk storage -filled operational compressors and other t transfer systems,
If YES	Check which apply:		
	Secondary Containment provided in accordance with 112.7(c)		
446 = 413	Alternative measure described below (confirm eligibility)		
112.7(k)	 Qualified Oil-Filled Operational Equipment Has a single reportable discharge as described in §112.1(b) fror operational equipment exceeding 1,000 U.S. gallons occurred w prior to Plan certification date? 		☐ Yes ☐ No ☐ NA
	 Have two reportable discharges as described in §112.1(b) from equipment each exceeding 42 U.S. gallons occurred within any the three years prior to Plan certification date?¹⁰ 		☐ Yes ☐ No ☐ NA
	If YES for either, secondary containment in accor	dance with §112.7(c) is re	quired
	Facility procedure for inspections or monitoring program to detect equipment failure and/or a discharge is established and documented	Yes No NA	Yes No NA
	Does not apply if the facility has submitted a FRP under		
	 §112.20: Contingency plan following 40 CFR part 109 (see Attachment E of this checklist) is provided in Plan AND 	☐ Yes ☐ No ☐ NA	
	 Written commitment of manpower, equipment, and materials required to expeditiously control and remove any quantity of oil discharged that may be harmful is provided in Plan 	☐ Yes ☐ No ☐ NA	
Comments:			
Inspector Note- Complete, as applicable, either Attachment A or B which include additional requirements based on the type of facility.			

⁹ This provision does not apply to oil-filled manufacturing equipment (flow-through process)

Oil discharges that result from natural disasters, acts of war, or terrorism are not included in this determination. The gallon amount(s) specified (either 1,000 or 42) refers to the amount of oil that actually reaches navigable waters or adjoining shorelines not the total amount of oil spilled. The entire volume of the discharge is oil for this determination.

ATTACHM		NA	PLAN	FIELD
ONSHORE F. 112.8/112.12	ACILITIES (EXCLUDING PRODUCTION) 40 CFR			
112.8(b)/ 112.1	2(b) Facility Drainage			
Diked Areas (1)	Prainage from diked storage areas is: Restrained by valves, except where facility systems are designed to control such discharge, <u>OR</u> Manually activated pumps or ejectors are used and the condition of the accumulation is inspected prior to draining dike to ensure no oil will be discharged	g	Yes No NA	☐ Yes ☐ No ☐ NA
Comments:	and to disare no on win be disarranged			ı
112.8(c)/112.12	2(c) Bulk Storage Containers			□NA
prior to use, w storage contain	container means any container used to store oil. These containers are un while being used, or prior to further distribution in commerce. Oil-filled ele iner. The containers are not present, mark this section Not Applicable (NA). If pr	ectrical,	, operating, or manufacturing	g equipment is not a bulk
		esem,		T
(1)	Containers materials and construction are compatible with material stored and conditions of storage such as pressure an temperature	ıd	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA
(3)	Is there drainage of uncontaminated rainwater from diked area into a storm drain or open watercourse?	as	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA
If YES	Bypass valve normally sealed closed		Yes No NA	
	 Retained rainwater is inspected to ensure that its presen will not cause a discharge as described in §112.1(b) 	ice	Yes No NA	☐ Yes ☐ No ☐ NA
	 Bypass valve opened and resealed under responsible supervision 		☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA
	 Adequate records of drainage are kept; for example, recorded required under permits issued in accordance with 40 CFI §§122.41(j)(2) and (m)(3) 		☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA
(4)	For completely buried metallic tanks installed on or after Janua 10, 1974 (if not exempt from SPCC regulation because subject all of the technical requirements of 40 CFR part 280 or 281):			
	 Provide corrosion protection with coatings or cathodic protection compatible with local soil conditions 		☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA
	Regular leak testing conducted		☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA
(5)	The buried section of partially buried or bunkered metallic tank protected from corrosion with coatings or cathodic protection compatible with local soil conditions	ks	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA
Comments:				

ATTACHMEN	IT A	PLAN	FIELD
(6)	Test or inspect each aboveground container for integrity on a regular schedule and whenever you make material repairs. Techniques include, but are not limited to: visual inspection, hydrostatic testing, radiographic testing, ultrasonic testing, acoustic emissions testing, or other system of non-destructive testing	Yes No NA	Yes No NA
	Appropriate qualifications for personnel performing tests and inspections are identified in the Plan and have been assessed in accordance with industry standards	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA
	 The frequency and type of testing and inspections are documented, are in accordance with industry standards and take into account the container size, configuration and design 	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA
	 Comparison records of aboveground container integrity testing are maintained 	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA
	 Container supports and foundations regularly inspected 	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA
	 Outside of containers frequently inspected for signs of deterioration, discharges, or accumulation of oil inside diked areas 	Yes No NA	☐ Yes ☐ No ☐ NA
	 Records of all inspections and tests maintained¹¹ 	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA
Integrity Testing	Standard identified in the Plan:		
112.12 (c)(6)(ii)	Conduct formal visual inspection on a regular schedule for bulk storage containers that meet all of the following conditions:	Yes No NA	Yes No NA
(Applies to AFVO	Subject to 21 CFR part 110; Have no external insulation; and		
Facilities only)	Elevated; Shop-fabricated.		
	Constructed of austenitic stainless steel;		
	In addition, you must frequently inspect the outside of the container for signs of deterioration, discharges, or accumulation of oil inside diked areas.	Yes No NA	Yes No NA
	You must determine and document in the Plan the appropriate qualifications for personnel performing tests and inspections. ¹¹	Yes No NA	☐ Yes ☐ No ☐ NA
(10)	Visible discharges which result in a loss of oil from the container, including but not limited to seams, gaskets, piping, pumps, valves, rivets, and bolts are promptly corrected and oil in diked areas is promptly removed	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA
112.8(d)/112.1	2(d)Facility transfer operations, pumping, and facility process		
(4)	Aboveground valves, piping, and appurtenances such as flange joints, expansion joints, valve glands and bodies, catch pans, pipeline supports, locking of valves, and metal surfaces are inspected regularly to assess their general condition	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA
	Integrity and leak testing conducted on buried piping at time of installation, modification, construction, relocation, or replacement	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA
Comments:			

Records of inspections and tests kept under usual and customary business practices will suffice Tier I Qualified Facilities Page A-2 of 2

ATTACHM		□NA	PLAN	FIELD		
ONSHORE O	IL PRODUCTION FACILITIES—40 CFR 112.9					
Production facility intra-facility gather related equipmen storage or measu	(Drilling and workover facilities are excluded from the requirements of §112.9) Production facility means all structures (including but not limited to wells, platforms, or storage facilities), piping (including but not limited to flowlines or intra-facility gathering lines), or equipment (including but not limited to workover equipment, separation equipment, or auxiliary non-transportation-related equipment) used in the production, extraction, recovery, lifting, stabilization, separation or treating of oil (including condensate), or associated storage or measurement, and is located in an oil or gas field, at a facility. This definition governs whether such structures, piping, or equipment are subject to a specific section of this part.					
112.9(b) Oil Pr	oduction Facility Drainage					
(1)	At tank batteries, separation and treating areas where there reasonable possibility of a discharge as described in §112.10 drains for dikes or equivalent measures are closed and seale except when draining uncontaminated rainwater. Accumulate on the rainwater is removed and then returned to storage or disposed of in accordance with legally approved methods	(b), ∋d	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA		
	Prior to drainage, diked area inspected and action taken as provided below:					
	112.8(c)(3)(ii) - Retained rainwater is inspected to ensure its presence will not cause a discharge as described in §112.1(b)	re that	Yes No NA	☐ Yes ☐ No ☐ NA		
	 112.8(c)(3)(iii) - Bypass valve opened and resealed und responsible supervision 	ler	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA		
	 112.8(c)(3)(iv) - Adequate records of drainage are kept; example, records required under permits issued in accordance with §122.41(j)(2) and (m)(3) 	; for	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA		
(2)	Field drainage systems (e.g., drainage ditches or road ditche oil traps, sumps, or skimmers inspected at regularly schedule intervals for oil, and accumulations of oil promptly removed		☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA		
Bulk storage cor	oduction Facility Bulk Storage Containers tainer means any container used to store oil. These containers are use being used, or prior to further distribution in commerce. Oil-filled ele r.					
(1)	Containers materials and construction are compatible with m stored and conditions of storage such as pressure and temperature.		☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA		
(2)	Except as allowed for flow-through process vessels in §112.9 and produced water containers in §112.9(c)(6), secondary containment provided for all tank battery, separation and treafacilities sized to hold the capacity of largest single container sufficient freeboard for precipitation.	ating	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA		
	Drainage from undiked area safely confined in a catchment to or holding pond.	oasin	Yes No NA	☐ Yes ☐ No ☐ NA		
(3)	Except as allowed for flow-through process vessels in §112.9 and produced water containers in §112.9(c)(6), periodically a upon a regular schedule, visually inspect containers for deterioration and maintenance needs, including foundation a supports of each container on or above the surface of the ground statement of the surface of the surface of the ground statement of the surface of	and and	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA		
(4)	pumper/gauger is delayed in making regularly scheduled rounds;	at least Adequate High leve	vacuum protection to preve I sensors to generate and tra where the facility is subject	ansmit an alarm to the		
Comments:						

ATTACHMENT	В	PLAN	FIELD
(5)	Flow-through Process Vessels. Alternate requirements in lieu of size requirements in (c)(3) above for facilities with flow-through process versely.		ent required in (c)(2) and
(i)	Flow-through process vessels and associated components (e.g. dump valves) are periodically and on a regular schedule visually inspected and/or tested for leaks, corrosion, or other conditions that could lead to a discharge as described in §112.1(b)	Yes No NA	☐ Yes ☐ No ☐ NA
(ii)	Corrective actions or repairs have been made to flow-through process vessels and any associated components as indicated by regularly scheduled visual inspections, tests, or evidence of an oil discharge	Yes No NA	☐ Yes ☐ No ☐ NA
(iii)	Oil removed or other actions initiated to promptly stabilize and remediate any accumulation of oil discharges associated with the produced water container	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA
(iv)	All flow-through process vessels comply with §§112.9(c)(2) and (c)(3) within six months of any flow-through process vessel discharge of more than 1,000 U.S. gallons of oil in a single discharge as described in §112.1(b) or discharges of more than 42 U.S. gallons of oil in each of two discharges as described in §112.1(b) within any twelve month period. 12	Yes No NA	Yes No NA
112.9(d) Facili	ty transfer operations, pumping, and facility process		
(1)	All aboveground valves and piping associated with transfer operations are inspected periodically and upon a regular schedule to determine their general condition. Include the general condition of flange joints, valve glands and bodies, drip pans, pipe supports, pumping well polish rod stuffing boxes, bleeder and gauge valves, and other such items	Yes No NA	☐ Yes ☐ No ☐ NA
(3)	If flowlines and intra-facility gathering lines are not provided with secondary containment in accordance with §112.7(c) and the facility is not required to submit an FRP under §112.20, then the SPCC Plan includes:		
(i)	 An oil spill contingency plan following the provisions of 40 CFR part 109¹³ 	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA
(ii)	A written commitment of manpower, equipment, and materials required to expeditiously control and remove any quantity of oil discharged that might be harmful	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA
Comments:			

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Oil discharges that result from natural disasters, acts of war, or terrorism are not included in this determination. The gallon amount(s) specified (either 1,000 or 42) refers to the amount of oil that actually reaches navigable waters or adjoining shorelines not the total amount of oil spilled. The entire volume of the discharge is oil for this determination.

13 Note that the implementation of a 40 CFR part 109 plan does not require a PE impracticability determination for this specific requirement Tier I Qualified Facilities

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ATTACHMENT	В	PLAN	FIELD
(4)	A flowline/intra-facility gathering line maintenance program to prevent discharges is prepared and implemented and includes the following procedures:		
(i)	Flowlines and intra-facility gathering lines and associated valves and equipment are compatible with the type of production fluids, their potential corrosivity, volume, and pressure, and other conditions expected in the operational environment	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA
(ii)	Flowlines and intra-facility gathering lines and associated appurtenances are visually inspected and/or tested on a periodic and regular schedule for leaks, oil discharges, corrosion, or other conditions that could lead to a discharge as described in §112.1(b).	Yes No NA	Yes No NA
	If flowlines and intra-facility gathering lines are not provided with secondary containment in accordance with §112.7(c), the frequency and type of testing allows for the implementation of a contingency plan as described under 40 CFR 109 or an FRP submitted under §112.20	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA
(iii)	Repairs or other corrective actions are made to any flowlines and intra-facility gathering lines and associated appurtenances as indicated by regularly scheduled visual inspections, tests, or evidence of a discharge	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA
(iv)	Oil removed or other actions initiated to promptly stabilize and remediate any accumulation of oil discharges associated with the produced water containers	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA
ATTACHMEN	IT B	PLAN	FIELD
ONSHORE O	IL DRILLING AND WORKOVER FACILITIES—40 CFR		
112.10(b)	Mobile drilling or workover equipment is positioned or located to prevent a discharge as described in §112.1(b)	☐ Yes ☐ No ☐ NA	Yes No NA
112.10(c)	Catchment basins or diversion structures are provided to intercept and contain discharges of fuel, crude oil, or oily drilling fluids	☐ Yes ☐ No ☐ NA	Yes No NA
112.10(d)	Blowout prevention (BOP) assembly and well control system installed before drilling below any casing string or during workover operations	☐ Yes ☐ No ☐ NA	Yes No NA
	BOP assembly and well control system is capable of controlling any well-head pressure that may be encountered while on the well	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA
Comments:			

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ATTACHMENT C: SPCC FIELD INSPECTION AND PLAN REVIEW TABLE

Documentation of Field Observations for Containers and Associated Requirements

Inspectors should use this table to document observations of containers as needed.

Containers and Piping

Check containers for leaks, specifically looking for: drip marks, discoloration of tanks, puddles containing spilled or leaked material, corrosion, cracks, and localized dead vegetation, and standards/specifications of construction.

Check aboveground container foundation for: cracks, discoloration, and puddles containing spilled or leaked material, settling, gaps between container and foundation, and damage caused by vegetation roots.

Check all piping for: droplets of stored material, discoloration, corrosion, bowing of pipe between supports, evidence of stored material seepage from valves or seals, evidence of leaks, and localized dead vegetation. For all aboveground piping, include the general condition of flange joints, valve glands and bodies, drip pans, pipe supports, bleeder and gauge valves, and other such items (Document in comments section of §112.8(d) or 112.12(d).)

Secondary Containment (Active and Passive)

Check secondary containment for: containment system (including walls and floor) ability to contain oil such that oil will not escape the containment system before cleanup occurs, proper sizing, cracks, discoloration, presence of spilled or leaked material (standing liquid), erosion, corrosion, penetrations in the containment system, and valve conditions.

Check dike or berm systems for: level of precipitation in dike/available capacity, operational status of drainage valves (closed), dike or berm impermeability, debris, erosion, impermeability of the earthen floor/walls of diked area, and location/status of pipes, inlets, drainage around and beneath containers, presence of oil discharges within diked areas.

Check drainage systems for: an accumulation of oil that may have resulted from any small discharge, including field drainage systems (such as drainage ditches or road ditches), and oil traps, sumps, or skimmers. Ensure any accumulations of oil have been promptly removed.

Check retention and drainage ponds for: erosion, available capacity, presence of spilled or leaked material, debris, and stressed vegetation.

Check active measures (countermeasures) for: amount indicated in plan is available and appropriate; deployment procedures are realistic; material is located so that they are readily available; efficacy of discharge detection; availability of personnel and training, appropriateness of measures to prevent a discharge as described in §112.1(b). Note that appropriate evaluation and consideration must be given to the any use of active measures at an unmanned production facility.

Container ID/ General Condition ¹⁴ Aboveground or Buried Tank	Storage Capacity and Type of Oil	Type of Containment/ Drainage Control	Overfill Protection and Testing & Inspections

¹⁴ Identify each tank with either an A to indicate aboveground or B for completely buried Tier I Qualified Facilities Page C-1 of 2

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ATTACHMENT C: SPCC FIELD INSPECTION AND PLAN REVIEW TABLE (CONT.)

Documentation of Field Observations for Containers and Associated Requirements

Container ID/ General Condition ¹⁵ Aboveground or Buried Tank	Storage Capacity and Type of Oil	Type of Containment/ Drainage Control	Overfill Protection and Testing & Inspections

¹⁵ Identify each tank with either an A to indicate aboveground or B for completely buried Tier I Qualified Facilities Page C-2 of 2

ATTACHMENT D: SPCC INSPECTION AND TESTING CHECKLIST

Required Documentation of Tests and Inspections

Records of inspections and tests required by 40 CFR part 112 signed by the appropriate supervisor or inspector must be kept by all facilities with the SPCC Plan for a period of three years. Records of inspections and tests conducted under usual and customary business practices will suffice. Documentation of the following inspections and tests should be kept with the SPCC Plan.

			Documentation				
	Inspection or Test	Present	Not Present	Not Applicable			
112.6—T	112.6—Tier I Qualified Facilities						
(a)(3)(iii)	Regular testing of system or documented procedures used instead of liquid level sensing devices specified in §§112.8(c)(8) and 112.12(c)(8) to prevent container overfills						
112.7–G	eneral SPCC Requirements						
k(2)(i)	Inspection or monitoring of qualified oil-filled operational equipment when the equipment meets the qualification criteria in §112.7(k)(1) and facility owner/operator chooses to implement the alternative requirements in §112.7(k)(2) that include an inspection or monitoring program to detect oil-filled operational equipment failure and discharges						
112.8/11	2.12–Onshore Facilities (excluding oil production facilities)			□NA			
(b)(1), (b)(2)	Inspection of storm water released from diked areas into facility drainage directly to a watercourse						
(c)(3)	Inspection of rainwater released directly from diked containment areas to a storm drain or open watercourse before release, open and release bypass valve under supervision, and records of drainage events						
(c)(4)	Regular leak testing of completely buried metallic storage tanks installed on or after January 10, 1974 and regulated under 40 CFR 112						
(c)(6)	Regular integrity testing of aboveground containers and integrity testing after material repairs, including comparison records						
(c)(6), (c)(10)	Regular visual inspections of the outsides of aboveground containers, supports and foundations						
(c)(6)	Frequent inspections of diked areas for accumulations of oil						
(d)(4)	Regular inspections of aboveground valves, piping and appurtenances and assessments of the general condition of flange joints, expansion joints, valve glands and bodies, catch pans, pipeline supports, locking of valves, and metal surfaces						
(d)(4)	Integrity and leak testing of buried piping at time of installation, modification, construction, relocation or replacement						
112.9-Onshore Oil Production Facilities (excluding drilling and workover facilities)							
(b)(1)	Rainwater released directly from diked containment areas inspected following §§112.8(c)(3)(ii), (iii) and (iv), including records of drainage kept						
(b)(2)	Field drainage systems, oil traps, sumps, and skimmers inspected regularly for oil, and accumulations of oil promptly removed						
(c)(3)	Containers, foundations and supports inspected visually for deterioration and maintenance needs						
(c)(5)(i)	In lieu of having sized secondary containment, flow-through process vessels and associated components visually inspected and/or tested periodically and on a regular schedule for conditions that could result in a discharge as described in §112.1(b)						
(d)(1)	All aboveground valves and piping associated with transfers are regularly inspected						
(d)(4)(ii)	For flowlines and intra-facility gathering lines without secondary containment, in accordance with §112.7(c), lines are visually inspected and/or tested periodically and on a regular schedule to allow implementing the part 109 contingency plan or the FRP submitted under §112.20						

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ATTACHMENT E: SPCC CONTINGENCY PLAN REVIEW CHECKLIST

□ NA

40 CFR Part 109-Criteria for State, Local and Regional Oil Removal Contingency Plans

If SPCC Plan includes an impracticability determination for secondary containment in accordance with §112.7(d), the facility owner/operator is required to provide an oil spill contingency plan following 40 CFR part 109, unless he or she has submitted a FRP under §112.20. An oil spill contingency plan may also be developed, unless the facility owner/operator has submitted a FRP under §112.20 as one of the required alternatives to general secondary containment for qualified oil filled operational equipment in accordance with §112.7(k).

109.5-	Development and implementation criteria for State, local and regional oil removal contingency plans ¹⁶	Yes	No	
(a)	Definition of the authorities, responsibilities and duties of all persons, organizations or agencies which are to be involved in planning or directing oil removal operations.			
(b)	Establishment of notification procedures for the purpose of early detection and timely notification of an oil discharge including:			
(1)	The identification of critical water use areas to facilitate the reporting of and response to oil discharges.			
(2)	A current list of names, telephone numbers and addresses of the responsible persons (with alternates) and organizations to be notified when an oil discharge is discovered.			
(3)	Provisions for access to a reliable communications system for timely notification of an oil discharge, and the capability of interconnection with the communications systems established under related oil removal contingency plans, particularly State and National plans (e.g., National Contingency Plan (NCP)).			
(4)	An established, prearranged procedure for requesting assistance during a major disaster or when the situation exceeds the response capability of the State, local or regional authority.			
(c)	Provisions to assure that full resource capability is known and can be committed during an oil discharge situation including:			
(1)) The identification and inventory of applicable equipment, materials and supplies which are available locally and regionally.			
(2)	An estimate of the equipment, materials and supplies that would be required to remove the maximum oil discharge to be anticipated.			
(3)	Development of agreements and arrangements in advance of an oil discharge for the acquisition of equipment, materials and supplies to be used in responding to such a discharge.			
(d)	Provisions for well-defined and specific actions to be taken after discovery and notification of an oil discharge including:			
(1)	Specification of an oil discharge response operating team consisting of trained, prepared and available operating personnel.			
(2)	Pre-designation of a properly qualified oil discharge response coordinator who is charged with the responsibility and delegated commensurate authority for directing and coordinating response operations and who knows how to request assistance from Federal authorities operating under existing national and regional contingency plans.			
(3)	A preplanned location for an oil discharge response operations center and a reliable communications system for directing the coordinated overall response operations.			
(4)	Provisions for varying degrees of response effort depending on the severity of the oil discharge.			
(5)	Specification of the order of priority in which the various water uses are to be protected where more than one water use may be adversely affected as a result of an oil discharge and where response operations may not be adequate to protect all uses.			
(e)	Specific and well defined procedures to facilitate recovery of damages and enforcement measures as provided for by State and local statutes and ordinances.			

¹⁶ The contingency plan should be consistent with all applicable state and local plans, Area Contingency Plans, and the NCP. Tier I Qualified Facilities Page E-1 of 2

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ATTACHMENT F: ADDITIONAL COMMENTS

ATTACHMENT F: ADDITIONAL COMMENTS (CONT.)

ATTACHMENT G: PHOTO DOCUMENTATION NOTES

Photo#	Photographer Name	Time of Photo Taken	Compass Direction	Description

ATTACHMENT G: PHOTO DOCUMENTATION NOTES (CONT.)

Photo#	Photographer Name	Time of Photo Taken	Compass Direction	Description