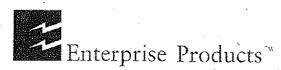
## Enterprise Field Services, LLC – Lindrith Compressor Station Administrative Record in Support of CAA Part 71 Operating Permit Jicarilla Apache Reservation, Rio Arriba County, New Mexico

Document	Date	Description
Number		
1	11/17/03	Title V Operating Permit No. R6FOPP71-03, as issued, 47 pages.
2	04/10/07	Request for Minor Permit Modification, 1 page.
3	05/12/08	Lindrith Compressor Station Permit Renewal Application, 62 pages.
4	06/13/08	EPA Letter: Application Package Permit Renewal for Enterprise Field Services
		LLC, Lindrith Compressor Station Permit Number R6FOPP71-03, 1 page.
5	11/03/08	Lindrith Application for a Significant Revision to Operating Permit No.
		R6FOPP71-03, 58 pages.
6	07/02/09	Letter: Enterprise Field Services, LLC Lindrith Compressor Station, Permit No.
		R6OPP71-03, 7 pages.
7	05/14/10	Revision to Previously Submitted Application Dated May 12, 2008, 96 pages.
8 -	07/26/10	Letter: Enterprise Field Services LLC, Lindrith Compressor Station, Permit No.
•		R6OPP71-03 Data Request Response, 17 pages.
. 9	08/15/11	Email: EPA to C. Benton Lindrith Application Update, 1 page.
10	07/11/12	EPA Letter: Enterprise Field Services, LLC, Lindrith Compressor Station, Rio
	-	Arriba County, New Mexico, Permit Number NM-1644-M1; Title V Permit
		Number R6OPP71-03, 7 pages.
11	10/24/12	Letter: Response to Request for Additional Information: Enterprise Field
		Services, LLC, 11 pages plus CBI (CBI removed).
12	12/04/13	Letter: Enterprise Field Services, LLC – Lindrith Compressor Station, Engine
		Unit A-03 Serial Number Correction, Permit Number R6OPP71-03, 2 pages.
13	02/14/14	Enterprise Field Services, LLC, Lindrith Compressor Station, Lindrith, Rio Arriba
		County, New Mexico, Revision to Previously Submitted Application Dated
		May 14, 2010, 100 pages.
14	05/27/14	Email: Enterprise to EPA; Lindrith Compressor Station, w/att: Lindrith
		Emission Comparison, 2 pages.
15	09/19/14	Email: EPA to Enterprise; Lindrith Compressor Station Permit Number
		R6FOPP71-03, w/att: Lindrith Modification Letter 5-14-10, 1 page.
16	03/20/15	Email: EPA to Enterprise, Lindrith Compressor Station, 1 page.
17	09/14/15	Statement of Basis, 19 pages.
18	09/1/15	Draft Part 71 Permit, 24 pages.
19	09/01/15	Source Determination, 7 pages.
20	09/15/15	Public Notice, 3 pages
21	09/15/15	Email: Enterprise to EPA; Lindrith Compressor Station, Pipeline Pigging Station
		Emission Factors. 3 pages.



LYAI/PI 110001545184 Guy Donaldso

2007 / 25

1:02

EXTERNAL

PIVISION

614 Reilly Avenue 505,599,2180

Farmington, NM 87401 www.epplp.com

Certified Mail / Return Receipt Requested 7006 0100 0000 9745 8212

Document No. 2

April 10, 2007

Mr. Richard Greene Regional Administrator Multimedia Permitting and Planning Division Environmental Protection Agency - Region 6 1445 Ross Avenue Dallas, TX 75202-2733

Subject:

Lindrith Compressor Station

Permit No. R6FOPP71-03 / Request for Minor Permit Modification

Dear Mr. Greene,

On behalf of Enterprise Field Services LLC, Enterprise Products Company, Inc. (EPCO) is submitting this request for a minor permit modification to the Lindrith Compressor Station, in accordance with section 5.9 of Permit No. R6FOPP71-03. The requested minor permit modification consist of a "Like-Kind" replacement of emission unit A-03, Caterpillar 3612LE.

Proposed Minor Permit Modification for Lindrith Compressor Station

						3.2	- / 4,5
Potential to Emit in Tons per Year / Emissi	on Unit A	A-03 / Li	ndrith Co	impressor	Station		
Unit ID	NOx	VOC	SO2	PM10	CO	Lead	HAP
Current Unit: A-03, Caterpillar 3612LE, NG Fired Engine / SN: 1YG00061	22.54	45.08	0.074	N/A	79.85	N/A	6.1
Like-Kind Replacement Unit: A-03, Caterpillar 3612LE, NG Fired Engine / SN: 1YG00072	22.54	45.08	0.074	N/A	70.85	N/A ⟨∵	197

This letter is also intended to act as notification for installation of this "Like-Kind" replacement unit which is to occur the week of April 23, 2007 in addition to the subsequent (Start Up".

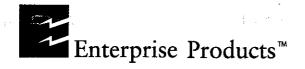
Should you have questions or need additional information, please contact Don Fernald, our area Environmental Scientist at (505) 599-2124 or Ms. Beth Hebert, Director - Field Environmental at (713) 880-6518

Sincerely.

Don Fernald

**Environmental Scientist** 

C: Environmental Director, Jicarilla Apache Reservation Beth Hebert, Enterprise - Houston Randy Baysinger, Enterprise - Farmington, NM. Andy Price, Enterprise - Midland, TX



ENTERPRISE PRODUCTS PARTNERS LP ENTERPRISE PRODUCTS OPERATING LLC

ENTERPRISE PRODUCTS GP, LLC, GENERAL PARTNER ENTERPRISE PRODUCTS OLPGP, INC., SOLE MANAGER

May 12, 2008

Document No. 3

Federal Express 8610 9887 3732

Jeffrey Robinson, Chief Air Permits Section U.S. Environmental Protection Agency Region 6 (6PD-R) 1445 Ross Avenue Dallas, Texas 75202

RE: Lindrith Compressor Station Permit Renewal Application

Dear Mr. Robinson:

Enclosed for your review and handling the referenced application.

Should you have questions or need additional information, please contact our field environmental representative, Mr. Don Fernald at 505-599-2141 or Mr. Andy Price, Permitting Engineer, at 432-528-2777.

Yours truly

Shiver J. Nolan

Senior Compliance Administrator

/sjn

enclosures

cc:

Environmental Director, Jicarilla Nation Randy Baysinger, Enterprise, Farmington AIR PERMITS SECTION

Federal Operating Permit Program (40 CFR Part 71)

# **GENERAL INFORMATION AND SUMMARY (GIS)**

A. Mailing Address and Contact Information
Facility name Lindrith Compressor Station
Mailing address: Street or P.O. Box Enterprise Field Services, LLC c/o Environmental Dep't: PO Box 4324
City Houston State TX ZIP 77210 -4324
Contact person: <u>Donald Fernald</u> Title <u>Environmental Scientist</u>
Telephone ( <u>505</u> ) <u>599</u> - <u>2141</u> Ext
Facsimile ( <u>505</u> ) <u>599</u> - <u>2119</u>
B. Facility Location
Temporary source? Yes X No Plant site location 20 miles West of Lindrith, New Mexico
East ½ of the Southeast ¼ of Section 18, Township 24 North, Range 5 West
City <u>Lindrith</u> State <u>NM</u> County <u>Rio Arriba</u> EPA Region 6
Is the facility located within:
Indian lands? X YES NO OCS waters? YES X NO
Non-attainment area?YES _XNO
Within 50 miles of affected State? X YES NO If yes, What State(s)? NM
C. Owner
Name Enterprise Field Services LLC Street/P.O. Box PO Box 4324
City <u>Houston</u> State <u>TX</u> ZIP <u>77210</u> - <u>4324</u>
Telephone ( <u>713</u> ) <u>880</u> - <u>6695</u> Ext
D. Operator
Name <u>Enterprise Products Operating LLC</u> Street/P.O. Box <u>PO Box 4324</u>
City Houston State TX ZIP 77210 - 4324
Telephone ( 713 ) 880 - 6500 Ext

L. Application Type
Mark only one permit application type and answer the supplementary question appropriate for the type marked.
Initial Permit _X_ Renewal Significant Mod Minor Permit Mod(MPM)
Group Processing, MPM Administrative Amendment
For initial permits, when did operations commence?//
For permit renewal, what is the expiration date of current permit? 11 /16 / 2008
F. Applicable Requirement Summary
Mark all types of applicable requirements that apply.
SIPFIP/TIPPSDNon-attainment NSR
Minor source NSR Section 111 Phase I acid rain Phase II acid rain
Stratospheric ozone OCS regulations NESHAPX_ Sec. 112(d) MACT
Sec. 112(g) MACT Early reduction of HAP Sec 112(j) MACT RMP [Sec.112(r)]
Tank Vessel³requirements, sec. 183(f)) Section 129 Standards/Requirement
Consumer / comm products, § 183(e) NAAQS, increments or visibility (temp. sources)
Has a risk management plan been registered?YES _X_NO Regulatory agency
Phase II acid rain application submitted?YES _X_NO _ If yes, Permitting authority
G. Source-Wide PTE Restrictions and Generic Applicable Requirements
Cite and describe any emissions-limiting requirements and/or facility-wide "generic" applicable requirements.
end and decemberary of medicine infiniting requirements arrang requirements.
Facility previously issued NSR Permit NM-1644-M1, limiting fuel consumption, requiring oxidation catalysts on two RICE, with quarterly testing requirement and condenser on dehydrator still vent. Permit establishes emissions limits for each unit.
Generic requirements identified in Condition 3.2 of Operating Permit R6FOPP71-03

### H. Process Description

List processes, products, and SIC codes for the facility.

Process	Products	SIC
Natural gas gathering and transmission facility, with pressurized natural gas as product delivered to pipeline	Pressurized natural gas	1311
``````````````````````````````````````		
		·
1		

### I. Emission Unit Identification

Assign an emissions unit ID and describe each emissions unit at the facility. Control equipment and/or alternative operating scenarios associated with emissions units should by listed on a separate line. Applicants may exclude from this list any insignificant emissions units or activities.

Emissions Unit ID	Description of Unit
A-01	Caterpillar 3612 LE, Natural Gas Fired Engine
A-01-CD#1	Oxidation Catalyst for RICE A-01 (Control Device)
A-02	Caterpillar 3612 LE, Natural Gas Fired Engine.
A-02-CD#1	Oxidation Catalyst for RICE A-01 (Control Device)
A-03	Caterpillar 3612 LE, Natural Gas Fired Engine
DEHY-1RBLR	Dehy Reboiler
DEHY-STL	Dehy Still Vent
DEHY-STL-CD#1	Condenser attached to DHY1-STL (control device)
FUGVOC	Fugitive VOCs
TK-1	Condensate Tank
TK-2	Condensate Tank

### J. Facility Emissions Summary

Γ	the facility in the space provided. Applications for permit modifications need not include actual emissions ormation.  NOx 68.46 \( \times \) tons/yr \( \times \) VOC \( \frac{119.32}{139.048} \) tons/yr \( \times \) SO2 \( \frac{4.2}{4.2} \) tons/yr \( \times \) Total HAP \( \frac{21.2}{21.2} \) tons/yr \( \times \)	ات <sup>بر ۲</sup> ۵٬۴۵٪ محمد
	NOx 68.46 \( \tau \) tons/yr VOC 119.32 tons/yr SO2 4.2 tons/yr \( \tau \) 139.048	050
	. भारता है	
	Single HAP emitted in the greatest amount <u>Formaldehyde</u> PTE 10.8 tons/yr	
	Total of regulated pollutants (for fee calculation), Sec. F, line 5 of form FEE N/A tons/yr	
nitle d	NOX 68.48 VOC - 15353 SO2 : 0.20 CO - 95.5 PM to - N/A HAP - 5 lide - 2.22 but indice Existing Federally-Enforceable Permits	5
	ind.i. = 2.22 but ind.	
<u>K.</u>	Existing Federally-Enforceable Permits	
	Permit number(s) NM 1644 M1 Permit type NSR Permitting authority NMED	
-	Permit number(s) <u>R6FOPP71-03</u> Permit type <u>Title V</u> Permitting authority <u>USEPA</u>	
<u>L.</u>	Emission Unit(s) Covered by General Permits	
	Emission unit(s) subject to general permit	
	Check one: Application made Coverage granted	
	General permit identifier Expiration Date//	
- 1		
	Cross-referenced Information	

Enter potential to emit (PTE) for the facility as a whole for each air pollutant listed below. Enter the name of the

INSTRUCTIONS FOLLOW

# Federal Operating Permit Program (40 CFR Part 71)

### POTENTIAL TO EMIT (PTE)

For each unit with emissions that count towards applicability, list the emissions unit ID and the PTE for the air pollutants listed below and sum them up to show totals for the facility. You may find it helpful to complete form **EMISS** before completing this form. Show other pollutants not listed that are present in major amounts at the facility on attachment in a similar fashion. You may round values to the nearest

4 41 49 4	Also report facility totals in section J of form	AIC .
tanth at a tan	- Alea rabart tacility tatale in eaction . Lot torm :	1413
	- Aisu ieuun jaciiiv iulais ii seciion v oi iuliii	<b>UIU</b> .

Emissions Unit ID	Regulate	d Air Poll	utants and	Pollutants (tons/yr)	for which	the Sour	ce is Major
	NOx	voc	SO2	PM10	со	Lead	HAP
A-01	22.54	20.5	1.4	N/A	11.8	N/A	4.5
A-02	22.54	20.5	1.4	N/A	11.8	N/A	4.5
A-03	22.54	29.3	1.4	N/A	76.85	N/A	4.5
DEHY1-RBLR	0.84	0.05	N/A	N/A	0.71	N/A	neg
DEHY1-STL	N/A	40.0	N/A	N/A	N/A	N/A	8.0
FUGVOC	N/A	3.77	N/A	N/A	N/A	N/A	N/A
TK-1		2.6					
TK-2		2.6	Association of		tali. National dense e	er a service de la companya de la c	an en
				·			

**FACILTY TOTALS** 

68.46

119.32

N/A

95.2

N/A 21.5



Federal Operating Permit Program (40 CFR Part 71)

# EMISSION UNIT DESCRIPTION FOR FUEL COMBUSTION SOURCES (EUD-1)

### C. Fuel Data

Primary fuel type(s)Pipeline Quality Natural Gas Standby fuel type(s) N/A

Describe each fuel you expected to use during the term of the permit.

Fuel Type	Max. Sulfur Content (%)	Max. Ash Content (%)	BTU Value (cf, gal., or lb.)
Pipeline Quality Natural Gas	0.02%	Negligible	1000

D. Fuel Usage Rates

Fuel Type	Annual Actual	Maximum Usage			
	Usage	Hourly	Annual		
Pipeline Quality Natural Gas	193.5 MMscf	27.25 Mscf	238.7 MMscf		
		= 654 Mses			
		MACT HH WELLS GAS	i		

E.	<b>Associated</b>	Air	<b>Pollution</b>	<b>Control</b>	<b>Equipment</b>

Emissions unit ID A-01-CD#1 Device type Catalytic Oxidation System

Air pollutant(s) Controlled CO Manufacturer Houston Industrial Silencing

Model No. <u>DeCOHx-33c22/24PL</u> Serial No. <u>Unknown</u>

Installation date 4/17/1995 Control efficiency (%) 80%

Efficiency estimation method PSD-NM-1644-M1

### F. Ambient Impact Assessment

This information must be completed by temporary sources or when ambient impact assessment is an applicable requirement for this emissions unit (this is not common).

Stack height (ft)15.0 Inside stack diameter (ft)1.5
Stack temp(°F) 858 Design stack flow rate (ACFM) 24273
Actual stack flow rate (ACFM) 24273 Velocity (ft/sec) 228.9

Federal Operating Permit Program (40 CFR Part 71)

### **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form GIS. If form FEE does not need to be submitted with the application, do not calculate actual emissions.

### A. Emissions Unit ID A-01

### B. Identification and Quantification of Emissions

First, list each air pollutant that is either regulated at the unit or present in major amounts, then list any other regulated pollutant (for fee calculation) not already listed. HAP may be simply listed as "HAP." Next, calculate PTE for applicability purposes and actual emissions for fee purposes for each pollutant. Do not calculate PTE for air pollutants listed solely for fee purposes. Include all fugitives for fee purposes. You may round to the nearest tenth of a ton for yearly values or tenth of a pound for hourly values.

	Emission Rates			
	Actual			
Air Pollutants	Annual Emissions (tons/yr)	Hourly (lb/hr)	Annual (tons/yr)	CAS No.
NOx	N/A	5.1	22.54	N/A
voc	N/A	4.7	20.5	N/A
SO2	N/A	0.23	1.4	7446-09-5
со	N/A	2.7	11.8	630-08-0
Formaldehyde	N/A	0.8	3.6	50-000-0
Methanol	N/A	0.03	0.14	67-56-1
Acetaldehyde	N/A	0.04	0.16	75-07-0
Acrolein	N/A	0.05	0.23	107-02-8
Toluene	N/A	0.03	0.11	108-88-3

4.24 HAPS



Federal Operating Permit Program (40 CFR Part 71)

# **EMISSION UNIT DESCRIPTION FOR FUEL COMBUSTION SOURCES (EUD-1)**

A. General Information
Emissions unit ID A-02 Description Natural Gas Fired Reciprocating IC Engine  SIC Code (4-digit) 4922 SCC Code 31000203
B. Emissions Unit Description
Primary use <u>Gas Compression</u> Temporary Source <u>Yes X</u> No
Manufacturer Caterpillar Model No. 3612 LE
Serial Number <u>1YG00054</u> Installation Date <u>03/17/2008</u>
Boiler Type: Industrial boiler Process burner Electric utility boiler
Other (describe)
Boiler horsepower rating Boiler steam flow (lb/hr)
Type of Fuel-Burning Equipment (coal burning only):
Hand firedSpreader stokerUnderfeed stokerOverfeed stoker
Traveling grateShaking gratePulverized, wet bed Pulverized, dry bed
Actual Heat Input 27.25 MM BTU/hr Max. Design Heat Input 27.25 MM BTU/hr

### C. Fuel Data

Primary fuel type(s) Pipeline Quality Natural Gas Standby fuel type(s) N/A

Describe each fuel you expected to use during the term of the permit.

Fuel Type	Max. Sulfur Content (%)	Max. Ash Content (%)	BTU Value (cf, gal., or lb.)
Pipeline Quality Natural Gas	0.02%	Negligible	1000

D. Fuel Usage Rates

Fuel Type	Annual Actual	Maximum Usage		
	Usage	Hourly	Annual	
Pipeline Quality Natural Gas	193.5 MMscf	27.25 Mscf	238.7 MMscf	

E.	Associated	Air	Pollution	Control	Eat	ipment	t
-	Magariara	~~	, 01144	~~!!!			_

Emissions unit ID A-01-CD#1 Device type Catalytic Oxidation System

Air pollutant(s) Controlled CO Manufacturer Houston Industrial Silencing

Model No. <u>DeCOHx-33c22/24PL</u> Serial No. <u>Unknown</u>

Installation date 5/1/1995 Control efficiency (%) 80%

Efficiency estimation method\_PSD-NM-1644-M1

# F. Ambient Impact Assessment

This information must be completed by temporary sources or when ambient impact assessment is an applicable requirement for this emissions unit (this is not common).

Stack height (ft) 15.0 Inside stack diameter (ft) 1.5

Stack temp(°F) 858 Design stack flow rate (ACFM) 24273

Actual stack flow rate (ACFM) 24273 Velocity (ft/sec) 228.9

Federal Operating Permit Program (40 CFR Part 71)

### **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form GIS. If form FEE does not need to be submitted with the application, do not calculate actual emissions.

### A. Emissions Unit ID A-02

### B. Identification and Quantification of Emissions

First, list each air pollutant that is either regulated at the unit or present in major amounts, then list any other regulated pollutant (for fee calculation) not already listed. HAP may be simply listed as "HAP." Next, calculate PTE for applicability purposes and actual emissions for fee purposes for each pollutant. Do not calculate PTE for air pollutants listed solely for fee purposes. Include all fugitives for fee purposes. You may round to the nearest tenth of a ton for yearly values or tenth of a pound for hourly values.

		Emission Rat		
	Actual	Potential to	Emit	
Air Pollutants	Annual Emissions (tons/yr)	Hourly (lb/hr)	Annual (tons/yr)	CAS No.
NOx	N/A	5.1	22.54	N/A
voc	N/A	4.7	20.5	N/A
SO2	N/A	230.	1.4	7446-09-5
СО	N/A	2.7	11.8	630-08-0
Formaldehyde	N/A	0.8	3.6	50-000-0
Methanol	N/A	0.03	0.14	67-56-1
Acetaldehyde	N/A	0.04	0.16	75-07-0
Acrolein	N/A	0.05	0.23	107-02-8
Toluene	N/A	0.03	0.11	108-88-3

4,24,110/2



Federal Operating Permit Program (40 CFR Part 71)

# **EMISSION UNIT DESCRIPTION FOR FUEL COMBUSTION SOURCES (EUD-1)**

A. General Information
Emissions unit ID <u>A-03</u> Description <u>Natural Gas Fired Reciprocating IC Engine</u> SIC Code (4-digit) <u>4922</u> SCC Code <u>31000203</u>
B. Emissions Unit Description
Primary use <u>Gas Compression</u> Temporary Source <u>Yes X No</u> Manufacturer <u>Caterpillar</u> Model No. <u>3612 LE</u> Serial Number <u>1YG00072</u> Installation Date <u>06/08/2007</u> Boiler Type: <u>Industrial boiler</u> Process burner <u>Electric utility boiler</u> Other (describe)
Boiler horsepower rating Boiler steam flow (lb/hr)  Type of Fuel-Burning Equipment (coal burning only):
Hand firedSpreader stokerUnderfeed stokerOverfeed stokerOverfeed stoker Traveling grateShaking gratePulverized, wet bed Pulverized, dry bed
Actual Heat Input 27.25 MM BTU/hr Max. Design Heat Input 27.25 MM BTU/hr

C.	F	1	ei	l	)a	ta

Primary fuel type(s) Pipeline Quality Natural Gas Standby fuel type(s) N/A

Describe each fuel you expected to use during the term of the permit.

Fuel Type	Max. Sulfur Content (%)	Max. Ash Content (%)	BTU Value (cf, gal., or lb.)
Pipeline Quality Natural Gas	0.02%	Negligible	1000

D. Fuel Usage Rates

Fuel Type	Annual Actual	Maximum Usage		
	Usage	Hourly	Annual	
Pipeline Quality Natural Gas	193.5 MMscf	27.25 Mscf	238,7 MMscf	

Associated Air Pollution Cont	ol Equipment	
Emissions unit ID N/A Device	e type	
Air pollutant(s) Controlled	Manufacturer	
Model No	Serial No	
Installation date//_	Control efficiency (%)	
Efficiency estimation method		· · · · · · · · · · · · · · · · · · ·

### F. Ambient Impact Assessment

This information must be completed by temporary sources or when ambient impact assessment is an applicable requirement for this emissions unit (this is not common).

Stack height (ft) 15.0 Inside stack diameter (ft) 1.5
Stack temp(°F) <u>858</u> Design stack flow rate (ACFM) <u>24273</u>
Actual stack flow rate (ACFM) <u>24273</u> Velocity (ft/sec) <u>228.9</u>



**United States** 

### **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form GIS. If form FEE does not need to be submitted with the application, do not calculate actual emissions.

### A. Emissions Unit ID A-03

### B. Identification and Quantification of Emissions

First, list each air pollutant that is either regulated at the unit or present in major amounts, then list any other regulated pollutant (for fee calculation) not already listed. HAP may be simply listed as "HAP." Next, calculate PTE for applicability purposes and actual emissions for fee purposes for each pollutant. Do not calculate PTE for air pollutants listed solely for fee purposes. Include all fugitives for fee purposes. You may round to the nearest tenth of a ton for yearly values or tenth of a pound for hourly values.

		Emission Rat	es	
	Actual	Potential to	Emit	
Air Pollutants	Annual Emissions (tons/yr)	Hourly (lb/hr)	Annual (tons/yr)	CAS No.
NOx	N/A	5.1	22.54	N/A
VOC	N/A	10.3	29.3	N/A
SO2	N/A	0.31	1.4	7446-09-5
СО	N/A	18.0	78.9	630-08-0
Formaldehyde	N/A	0.8	3.6	50-000-0
Methanol	N/A	0.03	0.14	67-56-1
Acetaldehyde	N/A	0.04	0.16	75-07-0
Acrolein	N/A	0.05	0.23	107-02-8
Toluene	N/A	0.03	0.11 4.24 HAF	108-88-3

### Caterpillar G3612 LE

Туре:	4SLB with o		atalyst					
	AO-1, AO-2	2, AO-3						
ea level hp 3550 hp								
Elevation	6653	msl						
Derate T/A	3267		3%/1000>4	1000				
Site hp	3267	hp						
Emission Calculations								
Uncontrolled	NOx	CO	VOC	SO <sub>2</sub> *	PM	HAPs	_	
<b>VO-3</b>	0.7	2.5	0.93				_g/hp-hr	
					0.010		Ib/MMB	
	5.0	18.0	6.70	0.316	0.2		lb/hr	g/hp-hr * hp * 1 lb/453.6 g
	22.5	78.9	29,3	1.4	1.0	4.5	tpy	Assumes 8760 hrs/yr operation
permit limits	22.5	70.9	45.1	0.07		7	tpy	
Requested Limits	22,5	78.9	29.3	1.4		4.5	tpy	1
		<del></del>					-	_
Controlled	NOx	co	VOC	SO₂*				
AO-1, AO-2	5.0	18.0	6.7	0.32	0.22		ib/hr	
							%	Control efficiency

 $^{\circ}\mathrm{SO}_2$  emissions based on fuel consumption and fuel sulfur content 5gr/100 scf HAPs from GRI HAPCalc

0.3

1.4

0.07

1.4

0.2

1.0

Fuel	Consumption
------	-------------

Permit limits

Requested Limits

Horsepower Heat rate Fuel heat value Heat input 3267 hp 6761 Btu/hp-hr

2.70

11.8

12.2

11,8

5.04

22.5

22.5

22.5

Mfg Nominal

1000 Btu/scf 22.1 MMBtu/hr 22.1 Mscf/hr

Heat rate \* hp
Heat input / fuel heat value

4.69

20.5

32.2

20,5

Fuel consumption 22.1 Mscf/hr Annual fuel usage 193.5 MMcf/yr

8760 hrs/yr operation

### **Exhaust Parameters**

858 °F 15 ft Exhaust temp Stack height engineering est. engineering est.

1.50 ft 24273 acfm 228.9 ft/sec Stack diameter Exhaust flow Exhaust velocity Flow (actm) = Flow (sctm) \* (Stack Temp + 460) / 528 \* 29.92 / Site Bar, Pres. / (100% - Moisture%)

lb/hr

tpy

tpy

tpy

4.5

4.5

Exhaust flow / stack area

# **CATERPILLAR®**

IndustrialP	etroleum
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ENGINE SPEED (rpm): 1000 **COMPRESSION RATIO:** 9:1 AFTERCOOLER WATER (°F) 129 190 JACKET WATER OUTLET (°F) **IGNITION SYSTEM:** DST DRY **EXHAUST MANIFOLD:** 

FUEL TYPE: MIN. FUEL PRESSURE (PSIG): MIN. RATED METHANE NUMBER: RATED ALTITUDE @ 77°F (ft): FUEL LHV (BTU/SCF):

**Nat Gas** 43 66 5000

905

07/01

RATING		NOTES	LOAD	100%	75%	50%
ENGINE POWER		(1) (2)	bhp	3550	2662	1775
ENGINE EFFICIENCY	(ISO 3046/1)	(1)	%	38.6	37.0	34.1
ENGINE EFFICIENCY	(NOMINAL)	(1)	%	37.6	36.1	33.3

ENGINE DATA						
FUEL CONSUMPTION	(ISO 3046/1)	(1)	BTU/bhp-hr	6601	6884	7468
FUEL CONSUMPTION	(NOMINAL)	(1)	BTU/bhp-hr	6761	7051	7650
AIR FLOW (@ 77°F, 13.9 psia)	1		ft3/min	9,623	7,384	5,051
AIR MASS FLOW			lb/hr	40,345	30,958	21,175
COMPRESSOR OUTLET PRESSURE	ļ		psi (abs)	36.4	28.4	20.4
COMPRESSOR OUTLET TEMPERATURE			°F I	300	248	154
INLET MANIFOLD PRESSURE			psi (abs)	35.1	27.3	18.7
INLET MANIFOLD TEMPERATURE	1		i °F i	147	144	140
LAMBDA	1			2.07	2.03	1.92
TIMING			*BTDC	18.3	17.6	16.2
EXHAUST STACK TEMPERATURE			°F I	858	896	946
EXHAUST GAS FLOW (@ stack temp, 14.5 psia	1 · 1		ft3/min	24,273	19,160	13,592
EXHAUST GAS MASS FLOW	′ l		ib/hr	41,575	31,901	21,820

EMISSIONS	1				
NOx (as NO)	(3)	g/bhp-hr	0.7	0.7	0.7
co	(3)	g/bhp-hr	2.5	2.5	2.5
THC (molecular weight of 15.84)	(3)	g/bhp-hr	6.15	6.31	6.5
NMHC (molecular weight of 15.84)	(3)	g/bhp-hr	0.93	0.95	0.98
EXHAUST OXYGEN		%	12.5	11.8	10.7

ENERGY BALANCE DATA						
FUEL INPUT ENERGY (LHV)	(NOMINAL)	(1)	BTU/min	399,965	312,844	226,312
WORK ENERGY	(NOMINAL)	(2)	BTU/min	150,544	112,908	75,272
HEAT REJ. TO JACKET WATER	(NOMINAL)	(4)	BTU/min	36,431	31,107	29,390
HEAT REJ. TO ATMOSPHERE	(NOMINAL)	(5)	BTU/min	13,999	13,139	12,447
HEAT REJ. TO LUBE OIL	(NOMINAL)	(6)	8TU/min	17,998	17,206	16,973
HEAT REJ. TO EXH. (LHV to 77°F)	(NOMINAL)	(4)	BTU/min	154,449	124,159	90,239
HEAT REJ. TO EXH. (LHV to 350°F)	(NOMINAL)	(4)	BTU/min	93,314	77,170	57,985
HEAT REJ. TO AFTERCOOLER	(NOMINAL)	(7) (6)	BTU/min : "	26,544	14,324	1,990
	1				<u> </u>	1

CONDITIONS AND DEFINITIONS ENGINE RATING OBTAINED AND PRESENTED IN ACCORDANCE WITH ISO 3048/1 (STD. REF. CONDITIONS OF 25°C, 100 KPA). NO OVERLOAD PERMITTED AT RATING SHOWN. CONSULT ALTITUDE CURVES FOR APPLICATIONS ABOVE MAXIMUM RATED ALTITUDE AND/OR TEMPERATURE.

- NOTES

  1) FUEL CONSUMPTION TOLERANCE. ISO 3046/1 IS 0, + 5% OF FULL LOAD DATA. NOMINAL IS ± 2.5 % OF FULL LOAD DATA.

  2) ENGINE POWER AND WORK ENERGY INCLUDE 2 ENGINE DRIVEN WATER PUMPS.

  3) EMISSION DATA SHOWN ARE DRY AND NOT TO EXCEED VALUES.

  4) HEAT REJECTION TO JACKET AND EXHAUST TOLERANCE IS ± 10% OF FULL LOAD DATA. (heat rate based on treated water)

  5) HEAT REJECTION TO ATMOSPHERE TOLERANCE IS ± 50% OF FULL LOAD DATA. (heat rate based on treated water)

  7) HEAT REJECTION TO ATMOSPHERE TOLERANCE IS ± 20% OF FULL LOAD DATA. (heat rate based on treated water)

  7) HEAT REJECTION TO AFTERCOOLER TOLERANCE IS ± 5% OF FULL LOAD DATA. (heat rate based on treated water)

  8) TOTAL AFTERCOOLER HEAT = AFTERCOOLER HEAT x ACHRF (heat rate based on treated water)

DM5310-01

	FUI	EL USAC	E GÜL	Έ					
			DERATE	FACTOR	vs CATE	RPILLAR #	ETHAN	NUMBER	
Methane Number	30	35	40	45	50	55	80	65	70>=100
Rating Factor	0.00	0.00	0.00	0.76	0.82	0.87	0.93	0.98	1.00
	Mini	mum Me	thane N	umber 1	or Full f	Rating =	66.3		
ł	Fuel S	System I	.imit (m	inimum	Wobbe	index) =	1128	BTU/SCI	F

1.,	60 50	1.00	1.00	1.00	1.00	1,00	1.00	0.99	0.95	0.92	0.88	0.85 0.86	0.81 0.83	0.78
(°F)	70	1.00	1.00	1.00	1.00	1.00	1.00	0.97	0.94	0.90	0.86	0.83	0.80	0.76
. 4. 100	80	1.00	1,00	1.00	1.00	1.00	0.99	0.95	0.91	0.87	0.83	0.79	0.75	0.72
TURBO	90	1.00	1.00	1.00	1.00	0.98	0.94	0.90	0.86	0.82	0.78	0.74	0.71	0.67
TO	100	1.00	1.00	1.00	0.97	0.93	0.89	0.85	0.81	0.77	0.73	0.70	0.67	0.63
AIR	110	1.00	1.00	0.95	0.91	0.87	0.83	0.80	0.76	0.73	0.69	0.66	0.63	0.60
	120	0.98	0.94	0.90	0.86	0.82	0.79	0.75	0.72	0.68	0.65	0.62	0.59	0.56
	130	0.93	0.89	0.85	0.81	0.78	0.74	0.71	0.68	0.65	0.61	0.58	0.56	0.53

								,						
	130	1.42	1.49	1.58	1.63	1.70	1,77	1.77	1.77	1.77	1.77	1.77	1.77	1.77
	120	1.34	1.40	1.47	1.54	1,61	1.68	1.68	1.68	1.68	1.68	1.68	1.68	1.68
AIR	110	1.25	1.32	1.38	1.45	1.52	1.59	1.59	1.59	1.59	1.59	1.59	1.59	1.59
TO	100	1.17	1.23	1.30	1.36	1.43	1.50	1.50	1.50	1.50	1.50	1.50	1,50	1.50
TURBO	90	1.08	1.14	1.21	1.27	1.34	1,41	1.41	1.41	1.41	1.41	1,41	1.41	1.41
	80	1.00	1.06	1.12	1.18	1.25	1.31	1.31	1.31	1,31	1.31	1.31	1.31	1.31
(°F)	70	1.00	1.00	1.03	1.09	1.16	1.22	1.22	1.22	1.22	1.22	1.22	1.22	1.22
. ,	60	1.00	1.00	1.00	1.00	1.07	1.13	1.13	1.13	1,13	1.13	1.13	1.13	1.13
	50	1.00	1.00	1,00	1.00	1,00	1.04	1.04	1.04	1.04	1.04	1,04	1.04	1.04
		0	1000	2000	3000	4000	5000	6000	7000	8000	9000	10000	11000	12000

	130	760	780	800	850	850	650	850	850	850	850	850	850	850
	120	760	770	790	850	850	850	850	850	850	850	850	850	650
AIR	110	750	770	780	800	850	850	850	850	850	850	850	850	850
TO	100	750	760	770	790	850	850	850	850	850	850	850	650	850
TURBO	90	750	750	770	780	800	850	850	850	850	850	850	850	850
	80	750	750	760	770	790	850	850	850	850	850	850	850	850
(°F)	70	750	750	750	770	780	800	850	850	850	850	850	850	850
	60	750	750	750	760	770	790	850	850	850	850	850	850	850
	50	750	750	750	750	770	780	800	850	850	850	850	850	850
			1000	2000	3000	4000	5000	6000	7000	8000	9000	10000	11000	12000

ALLOWABLE INERTS IN THE FUEL:
The maximum amount of free ments in the fuel is limited to 5%.

FUEL SYSTEM LIMIT:
Fuels with a Wobbe index lower than the limit, require a custom fuel system and engine control system mapping from the factory. The Wobbe index is determined using the Caterpillar Methane Number Calculation program.

<u>FUEL USAGE GUIDE:</u>
This table shows the derate factor required for a given fuel. Note that deration occurs as the methane number decreases. Methane number is a scale to measure detonation characteristics of various fuels. The methane number of a fuel is determined by using the Caterpilar Methane Number Calculation program.

TOTAL DERATION FACTORS:
This table shows the detailon required for various air inlet temperatures and altitudes. Use this information along with the fuel usage guide chart to help determine actual engine power for your site. The total deration factor includes deration due to altitude and ambient temperature, and air inlet manifold temperature deration.

ACTUAL ENGINE RATING:
It is important to note that the Attitude/Temperature densition and the Fuel Usage Guide densition are not cumulative. They are not to be added together.
To determine the actual power available, take the towest rating between the Attitude/Temperature Densition and the Fuel Usage Guide Densition.

AFTERCOOLER HEAT REJECTION FACTORS:
Aftercooler heat rejection is given for standard conditions of 77°F and 500 ft altitude. To maintain a constant air inlet manifold temperature, as the air to turbo temperature goes up, so must the heat rejection. As altitude increases, the turbocharger must work harder to overcome the lower atmospheric pressure. This increases the amount of heat that must be removed from the inlet air by the aftercooler. Use the aftercooler heat rejection factor to adjust for ambient and attitude conditions. Multiply this factor by the standard aftercooler heat rejection. Failure to properly account for these factors could result in detonation and cause the engine to shuddown or fail.

MINIMUM SPEED CAPARILITY AT MAX SITE TORQUE
This table shows the minimum allowable engine operating speed for site-specific ratings as determined by the Total Deration Factor chart. The minimum allowable engine operating speed cannot be lowered even if the actual engine power falls below the site-specific rating allowed by the Total Deration Factor chart. Turbocharger compressor surge or damage with result if the engine is operated lower than the minimum allowable speed.

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## GRI-HAPCalc® 3.0 Engines Report

Facility ID:

LINDRITH

Notes:

Operation Type:

**COMPRESSOR STATION** 

Facility Name: User Name:

Units of Measure: U.S. STANDARD

Note: Emissions less than 5.00E-09 tons (or tonnes) per year are considered insignificant and are treated as zero.

These emissions are indicated on the report with a "0".

Emissions between 5.00E-09 and 5.00E-05 tons (or tonnes) per year are represented on the report with "0.0000".

**Engine Unit** 

Unit Name: 3612

Hours of Operation:

8,760 Yearly

Rate Power:

3,267 hp

Fuel Type:

NATURAL GAS

Engine Type:

4-Stroke, Lean Burn

**Emission Factor Set:** 

FIELD > EPA > LITERATURE

Additional EF Set:

-NONE-

### Calculated Emissions (ton/yr)

Chemical Name	Emissions_	Emission Factor	Emission Factor Set
HAPs		•	
Formaldehyde	3.6246	0.11500000 g/bhp-hr	GRI Field
Methanol	0.1378	0.00437210 g/bhp-hr	GRI Field
Acetaldehyde	0.1576	0.00500000 g/bhp-hr	GRI Field
Acrolein	0.2332	0.00740000 g/bhp-hr	GRI Literature
Benzene	0.0065	0.00020500 g/bhp-hr	GRI Field
Toluene	0.1144	0.00362870 g/bhp-hr	EPA
Ethylbenzene	0.0102	0.00032210 g/bhp-hr	EPA
Xylenes(m,p,o)	0.0400	0.00127010 g/bhp-hr	EPA
2,2,4-Trimethylpentane	0.0415	0.00131540 g/bhp-hr	EPA
n-Hexane	0.0016	0.00005050 g/bhp-hr	GRI Field
Phenol	0.0028	0.00008850 g/bhp-hr	GRI Field
Styrene	0.0008	0.00002450 g/bhp-hr	GRI Field
Naphthalene	0.0012	0.00003800 g/bhp-hr	GRI Field
Biphenyl	0.0247	0.00078500 g/bhp-hr	GRI Field
Fluorene	0.0012	0.00003650 g/bhp-hr	GRI Field
Ethylene Dibromide	0.0114	0.00036290 g/bhp-hr	EPA
Vinyl Chloride	0.0039	0.00012250 g/bhp-hr	EPA
Methylene Chloride	0.0099	0.00031300 g/bhp-hr	EPA
1,1-Dichloroethane	0.0060	0.00019050 g/bhp-hr	EPA
1,3-Dichloropropene	0.0069	0.00021770 g/bhp-hr	EPA
Chlorobenzene	0.0069	0.00021770 g/bhp-hr	EPA
Chloroform	0.0073	0.00023130 g/bhp-hr	EPA
1,1,2-Trichloroethane	0.0066	0.00020870 g/bhp-hr	EPA

GRI-HAPCalc 3.0

	4.4.9.6 Tetrachlereethans	0.0129	0.00040820 g/bhp-hr	EPA
	1,1,2,2-Tetrachloroethane  Carbon Tetrachloride	0.0094	0.00029940 g/bhp-hr	EPA
	•	4.4793		
Te	otal	4,4100		
	Criteria Pollutants	en e	Season Design March	1x - V
•	PM	1.1437	0.03628740 g/bhp-hr	EPA
	CO	26.2655	0.83333330 g/bhp-hr	GRI Field
	NMEHC	9.8647	0.31297920 g/bhp-hr	EPA
14.	NOx	449.1405	14.25000000 g/bhp-hr	GRI Field
	SO2	0.0715	0.00226800 g/bhp-hr	EPA
1	Other Pollutants			
•	Methane	171.8554	5.45250000 g/bhp-hr	GRI Field
	Ethane	4.9642	0.15750000 g/bhp-hr	GRI Field
	Propane	0.4728	0.01500000 g/bhp-hr	GRI Field
	Butane	0.0630	0.00200000 g/bhp-hr	GRI Field
	Cyclopentane	0.0357	0.00113400 g/bhp-hr	EPA
	Butyraldehyde	0.0033	0.00010430 g/bhp-hr	EPA
	n-Pentane	0.0741	0.00235000 g/bhp-hr	GRI Field
	Methylcyclohexane	0.2002	0.00635030 g/bhp-hr	EPA <sub>.</sub>
	1.2-Dichloroethane	0.0060	0.00019050 g/bhp-hr	EPA
	1,2-Dichloropropane	0.0069	0.00021770 g/bhp-hr	EPA
	n-Octane	0.0572	0.00181440 g/bhp-hr	EPA
	1.2.4-Trimethylbenzene	0.0021	0.00006800 g/bhp-hr	EPA
	1,3,5-Trimethylbenzene	0.0044	0.00014060 g/bhp-hr	EPA
	n-Nonane	<b>d.0172</b>	0.00054430 g/bhp-hr	EPA
	CO2	13,867.7330	439.98521000 g/bhp-hr	EPA



Federal Operating Permit Program (40 CFR Part 71)

# **EMISSION UNIT DESCRIPTION FOR FUEL COMBUSTION SOURCES (EUD-1)**

A. General Information
Emissions unit ID <u>DEHY-1RBLR</u> Description <u>Dehy Reboiler</u> SIC Code (4-digit) <u>4922</u> SCC Code <u>31000228</u>
B. Emissions Unit Description
Primary use <u>Dehydrator Heat Source</u> Temporary Source <u>Yes X</u> No
Manufacturer Model No
Serial Number Installation Date_1995_
Boiler Type: X Industrial boiler Process burner Electric utility boiler
Other (describe)
Boiler horsepower rating Boiler steam flow (lb/hr)
Type of Fuel-Burning Equipment (coal burning only):
Hand fired Spreader stoker Underfeed stoker Overfeed stoker
Traveling grateShaking gratePulverized, wet bedPulverized, dry bed
Actual Heat Input <u>2.25 MM BTU/hr</u> Max. Design Heat Input <u>2.25 MM BTU/hr</u>

C.		ام	n:	ata
<b>.</b>	ГЦ	l Cit	_	ala

Primary fuel type(s) Pipeline Quality Natural Gas Standby fuel type(s) N/A

Describe each fuel you expected to use during the term of the permit.

Fuel Type	Max. Sulfur Content (%)	Max. Ash Content (%)	BTU Value (cf, gal., or lb.)
Pipeline Quality Natural Gas	0.02%	Negligible	1000

D. Fuel Usage Rates

Fuel Type	Annual Actual	Maximum Usage		
	Usage	Hourly	Annual	
Pipeline Quality Natural Gas		2.3 Mscf	20.1 MMscf	

E. Associated Air Pollution Control E	guipment	
Emissions unit ID Device type_		
Air pollutant(s) Controlled Manuf	acturer	
Model No	Serial No	
Installation date//	Control efficiency (%)	
Efficiency estimation method		

### F. Ambient Impact Assessment

This information must be completed by temporary sources or when ambient impact assessment is an applicable requirement for this emissions unit (this is not common).

Stack height (ft) \_\_12.0\_\_ Inside stack diameter (ft) \_\_\_0.75\_\_

Stack temp(°F) \_\_500\_ Design stack flow rate (ACFM) \_\_920\_\_

Actual stack flow rate (ACFM) \_\_920\_ Velocity (ft/sec) \_\_35\_\_\_

Federal Operating Permit Program (40 CFR Part 71)

### **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form GIS. If form FEE does not need to be submitted with the application, do not calculate actual emissions.

### A. Emissions Unit ID DEHY-RBLR

### B. Identification and Quantification of Emissions

First, list each air pollutant that is either regulated at the unit or present in major amounts, then list any other regulated pollutant (for fee calculation) not already listed. HAP may be simply listed as "HAP." Next, calculate PTE for applicability purposes and actual emissions for fee purposes for each pollutant. Do not calculate PTE for air pollutants listed solely for fee purposes. Include all fugitives for fee purposes. You may round to the nearest tenth of a ton for yearly values or tenth of a pound for hourly values.

		Emission Rate	<u> </u>			
	Actual	Potential to E	Emit			
Air Pollutants	Annual Emissions (tons/yr)	Hourly (lb/hr)	Annual (tons/yr)	CAS No.		
NOx	N/A	0.2	0.84	N/A		
voc	N/A	0.01	0.05	N/A		
SO2	N/A	Negligible	Negligible	7446-09-5		
со	N/A	0.2	0.71	630-08-0		
HAPs	N/A	Negligible	Negligible	N/A		
			,			
·						

### EPFS-Lindrith

# Dehydrator

Deligurator							
Emission Unit		Blazd -	معادلة المسائلة	rdent ac			
Source Description: Manufacturer:		Natural ga Unknown	s-fired dehy	OLSTOL			
Manuacturer:		O MO COM	, i				
Fuel Consumption							
		2250	MBtu/hr	Input hea	rate	Nameplati	ŧ
	•	2475	MB1u/h/	Input hea	t rate	10% Safety	y Factor Added
•			Btu/scf	Fuel heat	value	Title V app	
			scf/hr	Fuel rate		input heat	rate / Fuel heat value
		16.9	MMscf/yr	Annual fu	el usage		
C							
Emission Rates Maximum uncontrolled potential (	emissi	on rate					
махинин шконшонео росения с		NOx	co	VOC	HAPs	Units	
Reboiler (Di	HY a)	100	84	5.5		lb/MMscf	Unit emission rates from AP-42 Table 1.4-1 & 2
		0.19	0.16	0.011		lb/hr	Unit emissions * Input heat rate
		0.84	0.71	0.05		tpy	•
•		_					
Regenerator (DE	HY b)	Ó	0	46.9	31.9	lb/hr	GLYCak
		0%	0%	0%	0%		Safety factors
		0.00	0.00	47	32	lb/hr	Unit Emissions w/Safety Factors
		0.0	0.0	205	140	tpy	
phy. a service	riae	^		27.4	2.0	lb/tv	GLYCaic
Flash (Di	:rry c)	0	٥	22.4 0%	2.0 0%	IO\14	Safety Factors
		0	٥	22.4393	2.0037	lb/tv	amurj r anover
		0.0	0.0	98.28	8.78	tpy	
Total Dehydrator Emiss	anees	0.2	0.2	69.4	33.9	lb/hr	Total Emission rates (reboiler-regenerator-flash
(QG) Denyorator Emiss	W13	0.8	0.7	303.8	148.4	tpy	lb/hr * 8760 hrs/yr / 2000lb/ton
		•.•				**	•
Potential to emit							
		NOx	co	VOC	HAPs	Units	_
Reboiler (DE	HY a)	100	84	5.5	•	lb/MMscf	Unit emission rates from AP-42 Table 1.4-1 & 2
		0.19	0.16	0.011		lb/hr	Unit emissions * Input heat rate
		0.84	0.71	0.05		tpy	
					•.		must.
Regenerator (DE	HY b)	0	0	7.3	1.4	lb/hr	GLYCalc
		0%	(7%	0%	0%	H. A.	Safety factors
		0.00	0.00	7	1	lb/hr	Unit Emissions w/Safety Factors
•		0.0	0.0	32	6	tpy	
Flash (D6	HYZI	٥	0	22.4	20	lb/hr	GLYCalc
rasnoc	J11 C7		•	98%	98%		Destruction efficiency
		0	8	0.448786	0.040074	lb/hr	
:		0.0	0.0	1.97	0.18	lpy	<b></b>
Total Dehydrator Emiss	ions**	0.2	0.2	7.8	1.4	lb/hr	Total Emission rates (reboiler+regenerator+flash
		0.8	0.7	34.1	6.3	tpy	lb/hr * 8760 hrs/yr / 2000lb/ton
					·		
Site Data			6140				
Site Elevation		6500	ft MSL				
Standard Pressure		29.92	in Hg	Hote lot-	diction to	(hensetical i	Wetvorology, egn. 6.8
Standard Pressure Pressure at Elevation		29.92 23.52	in Hg in Hg	Hess, Intro	duction to	Theoretical f	Meteorology, eqn. 6.8
		29.92	in Hg	Hess, Intro	eduction to	Theoretical f	Meteorology, eqn. 6.8
Standard Pressure Pressure at Elevation Standard Temperature		29.92 23.52 528	in Hg in Hg R		duction to	Meoretical f	Meteorology, eqn. 6.8
Standard Pressure Pressure at Elevation Standard Temperature Exhaust Parameters		29.92 23.52	in Hg in Hg R	Hess, Intro	eduction to	fieoretical f	Meteorology, eqn. 6.8
Standard Pressure Pressure at Elevation Standard Temperature	500	29.92 23.52 528	in Hg in Hg R		duction to		Meteorology, eqn. 6.8
Standard Pressure Pressure at Elevation Standard Temperature Exhaust Parameters	500	29.92 23.52 528	in Hg in Hg R	Nρ	en e		Meteorology, eqn. 6.8
Standard Pressure Pressure at Elevation Standard Temperature Exhaust Parameters		29.92 23.52 528 *F	in Hg in Hg R Exhaust ten	np t	Eng. estima proposed proposed	ile	
Standard Pressure Pressure at Elevation Standard Temperature Exhaust Parameters Reboiler Stack -	12 0.75	29.92 23.52 528 *F	in Hg in Hg R Exhaust ten Stack heigh Stack diame	np t	Eng. estima proposed proposed F factor-40	ale CFR 60 App	ix A Method 19
Standard Pressure Pressure at Elevation Standard Temperature Exhaust Parameters Reboiler Stack -	12 0.75 10610	29.92 23.52 528 *F ft	in Hg in Hg R Exhaust ten Stack heigh Stack diame Btu Exhaust flor	np t eter	Eng. estima proposed proposed F factor-40 Heat input	ole CFR 60 App * F factor/60	ix A Method 19
Standard Pressure Pressure at Elevation Standard Temperature Exhaust Parameters Reboiler Stack -	12 0.75 10610 398 920	29.92 23.52 528 "F ft ft wscf/toet scfm acfm	in Hg in Hg R Exhaust ten Stack heigh Stack diame Btu Exhaust flor Exhaust flor	np t ster v	Eng. estim: proposed proposed F factor-40 Heat input Va = Vs*(P:	cfR 60 App ° F (actor/60 '/Pa)*(Ta/Ts)	x A Method 19
Standard Pressure Pressure at Elevation Standard Temperature Exhaust Parameters Reboiler Stack -	12 0.75 10610 398 920	29.92 23.52 528 *F ft ft wscf/t0e6 scfm	in Hg in Hg R Exhaust ten Stack heigh Stack diame Btu Exhaust flor	np t ster v	Eng. estim: proposed proposed F factor-40 Heat input Va = Vs*(P:	ole CFR 60 App * F factor/60	x A Method 19
Standard Pressure Pressure at Elevation Standard Temperature Exhaust Parameters Reboiler Stack -	12 0.75 10610 398 920	29.92 23.52 528 "F ft ft wscf/toet scfm acfm	in Hg in Hg R Exhaust ten Stack heigh Stack diame Btu Exhaust flor Exhaust flor	np t ster v	Eng. estim: proposed proposed F factor-40 Heat input Va = Vs*(P:	cfR 60 App ° F (actor/60 '/Pa)*(Ta/Ts)	x A Method 19
Standard Pressure Pressure at Elevation Standard Temperature Exhaust Parameters Reboiler Stack -	12 0.75 10610 398 920 35	29.92 23.52 528 "F ft ft wscf/tQet scfm acfm ft/sec	in Hg in Hg R Exhaust ten Stack diami Btu Exhaust flor Exhaust flor Exhaust vel	np f eter v v ocity	Eng. estima proposed proposed F factor-40 Heat input Va = Vs*(Ps Exhaust flo	cfR 60 App ° F (actor/60 '/Pa)*(Ta/Ts)	x A Method 19
Standard Pressure Pressure at Elevation Standard Temperature Exhaust Parameters Reboiler Stack -	12 0.75 10610 398 920 35	29.92 23.52 528 *F ft ft wscf/toek scfm acfm ft/sec	in Hg in Hg R Exhaust ten Stack heigh Btu Exhaust flor Exhaust flor Exhaust flor Exhaust ten	np t etter v v v v ocity	Eng. estim: proposed proposed F factor-40 Heat input Va = Vs*(P: Exhaust flo	cfR 60 App ° F (actor/60 '/Pa)*(Ta/Ts)	x A Method 19
Standard Pressure Pressure at Elevation Standard Temperature Exhaust Parameters Reboiler Stack -	12 0.75 10610 398 920 35	29.92 23.52 528 "F ft ft wscf/1Qe6 scfm acfm ft/sec "F ft	in Hg in Hg R Exhaust ten Stack heigh Stack diame Bru Exhaust flor Exhaust flor Exhaust vel	np t t eter v v pocity	Eng. estim: proposed proposed F factor-40 Heat input Va = Vs*(P: Exhaust flo GLYCalc proposed	cfR 60 App ° F (actor/60 '/Pa)*(Ta/Ts)	x A Method 19
Standard Pressure Pressure at Elevation Standard Temperature Exhaust Parameters Reboiler Stack -	12 0.75 10610 398 920 35 100 12 0.33	29.92 23.52 528 *F ft ft sscfm acfm ft/sec *F ft ft	in Hg in Hg R Exhaust ten Stack heigh Stack diame Exhaust flor Exhaust vel Exhaust vel Exhaust ten Stack heigh	np t t teter v v v v ocity	Eng. estim: proposed proposed F factor-40 Heat input Va = Vs*(P: Exhaust flo GLYCalc proposed proposed	cfR 60 App ° F (actor/60 '/Pa)*(Ta/Ts)	x A Method 19
Standard Pressure Pressure at Elevation Standard Temperature Exhaust Parameters Reboiler Stack -	12 0.75 10610 398 920 35 100 12 0.33 53	29.92 23.52 528 *F ft ft wscf/t0e6 scfm ft/sec *F ft ft ft scfh	in Hg in Hg R Exhaust ten Stack heigh Stack diame Btu Exhaust flor Exhaust vel Exhaust ten Stack heigh Stack diame	np teter v v v v ocky	Eng. estim: proposed proposed F factor-40 Heat input Va = Vs "P" Exhaust flo GLYCalc proposed proposed GLYCalc	ale CFR 60 App * F factor/6( /Pa)*(Ta/Ts) w / stack are	ix A Method 19 0 1 128 28 Em. from GRI-GLYCalc (Flash Gas Emissions)
Standard Pressure Pressure at Elevation Standard Temperature Exhaust Parameters Reboiler Stack -	12 0.75 10610 398 920 35 100 12 0.33 53	29.92 23.52 528 *F ft ft sscfm acfm ft/sec *F ft ft	in Hg in Hg R Exhaust ten Stack heigh Stack diame Exhaust flor Exhaust vel Exhaust vel Exhaust ten Stack heigh	nip t v v pocity np t t	Eng. estimproposed proposed Factor-40 Heat input Va = Vs*(P)* Exhaust flo GLYCalc proposed GLYCalc Va = Vs*(P)*	cfR 60 App ° F (actor/60 '/Pa)*(Ta/Ts)	ix A Method 19 0 128 Em. from GRI-GLYCalc (Flash Gas Emissions)

Federal Operating Permit Program (40 CFR Part 71)

EMISSION UNIT DESCRIPTION FOR PROCESS SOURCES (EUD-3)							
A. General Information			<del></del> 1				
:	DEHY-STL Description Glycol D	ehydration Unit and condenser					
B. Emissions Unit Des	cription						
	ment type <u>Natural Gas Dehydi</u>						
Serial No. <u>02271</u>	Installation date11/24/1957						
Raw materials <u>Natu</u>	ıral Gas		· . ·				
Finished products Pipeline Quality Natural Gas							
Temporary source:	X_NoYes						
C. Activity or Producti	on Rates		<b>-</b>				
Activity or Production Rate	Amount/Hour	Amount/Year					
Actual Rate	3.75 MMscf/hour	32,850 MMscf/year					
Maximum rate	3.75 MMscf/hour	32,850 MMscf/year					
D. Associated Air Poll	ution Control Equipment						
Serial No	Model N In 6) <u>84.4% (VOC)</u> Capture ef	stallation date//					
Air pollutant(s) conti	rolled <u>VOCs and HAPs</u> Effic	iency estimation method <u>GLYC</u>	aic				

<u> </u>	Ambient inipact Ass	62211161	L		_
This information must be completed by temporary sources or when ambient impact assessment is an applicable requirement for this emissions unit (This is not common)).					
	O4 1 - 1 - 1 - 1 - 1 - 1 - 1 (fr)	40.0	Incide stack diameter (ff)	0.33	

Stack height (ft) 12.0 Inside stack diameter (ft) 0.33

Stack temp (F) 100 Design stack flow rate (ACFM) 1

Actual stack flow rate (ACFM) \_1 Velocity (ft/sec) \_0

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# GRI-GLYCalc VERSION 4.0 - AGGREGATE CALCULATIONS REPORT

Case Name: Lindrith Station HAPS Estimate

File Name: C:\rcoldstuff\RC Shared\EP 089 Largo lindrith\lindrith

HH.ddf

Date: February 11, 2002

### DESCRIPTION:

Description: 1.2X max throughput 90 MMscf/d

Annual Hours of Operation: 8760.0 hours/yr

### EMISSIONS REPORTS:

### CONTROLLED REGENERATOR EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane	0.3304	7.929	1.4471
Ethane	0.7023	16.855	3.0761
Propane	1.7121	41.091	7.4992
Isobutane	0.7079	16.991	3.1008
n-Butane	1.4820	35.568	6.4912
Isopentane	0.5350	12.839	2.3431
n-Pentane	0.4608	11.059	2.0183
n-Hexane	0.2860	6.864	1.2527
Other Hexanes	0.8824	21.177	3.8649
Heptanes	0.1408	3.379	0.6167
2,2,4-Trimethylpentane	0.0085	0.205	0.0373
Benzene	0.6767	16.241	2.9640
Toluene	0.3109	7.462	1.3618
Ethylbenzene	0.0125	0.300	0.0547
Xylenes	0.1027	2.464	0.4498
Total Emissions	8.3510	200.425	36.5776
Total Hydrocarbon Emissions	8.3510	200.425	36.5776
Total VOC Emissions	7.3184	175.641	32.0545
Total HAP Emissions	1.3973	33.536	6.1202
Total BTEX Emissions	1.1028	26.467	4.8302

### UNCONTROLLED REGENERATOR EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane	0.3331	7.994	1.4590
Ethane	0.7299	17.517	3.1969
Propane	2.0522	49.252	8.9885
Isobutane	1.0062	24.150	4.4073
n-Butane	2.3892	57.341	10.4647
Isopentane	1.3732	32.957	6.0147
n-Pentane	1.4834	35.602	6.4973
n-Hexane	1.8539	44.494	8.1202
Other Hexanes	4.0991	98.378	17.9540
Heptanes	2.6248	62.996	11.4967

			Page: 2
2,2,4-Trimethylpentane	0.1425	3.421	0.6243
Benzene	7.2162	173.189	31.6070
Toluene	9.5022	228.054	41.6198
Ethylbenzene	1.1179	26.829	4.8963
Xylenes	12.0418	289.003	52.7430
Total Emissions	47.9657	1151.177	210.0898
Total Hydrocarbon Emissions	47.9657	1151.177	210.0898
Total VOC Emissions	46.9027	1125.665	205.4339
Total HAP Emissions	31.8746	764.990	139.6106
Total BTEX Emissions	29.8781	717.075	130.8661

### FLASH TANK OFF GAS

Component	lbs/hr	lbs/day	tons/yr
Methane Ethane	6.4013 4.5300	153.631 108.719	28,0376 19.8412
Propane	5.8350	140.039	25.5572
Isobutane	2.0471	49.132	8.9665
n-Butane	3.8293	91.903	16.7722
Isopentane	2.0267	48.641	8.8770
n-Pentane	1.8041	43.298	7.9018
n-Hexane	1.3566	32.558	5.9418
Other Hexanes	3.8642	92.740	16.9250
Heptanes	1.0293	24.703	4.5082
2,2,4-Trimethylpentane Benzene Toluene	0.1063 0.2172 0.1995	2.551 5.212 4.789	0.4656 0.9512 0.8740
Ethylbenzene	0.0145	0.349	0.0637
Xylenes	0.1096	2.630	0.4800
Total Emissions	33.3705	800.893	146.1630
Total Hydrocarbon Emissions Total VOC Emissions Total HAP Emissions Total BTEX Emissions	33.3705 22.4393 2.0037 0.5408	800.893 538.543 48.089 12.980	146.1630 98.2842 8.7763 2.3689

### EQUIPMENT REPORTS:

### CONDENSER

Condenser Outlet Temperature: 100.00 deg. F
Condenser Pressure: 14.70 psia
Condenser Duty: 2.34e-001 MM BTU/hr

Hydrocarbon Recovery: 3.18 bbls/day 19.97 bbls/day

Produced Water: VOC Control Efficiency: 84.40 % HAP Control Efficiency: BTEX Control Efficiency: Dissolved Hydrocarbons in Water: 95.62 % 96.31 % 638.44 mg/L

Component

Emitted

Condensed

Water	0.08%	99.92%
Carbon Dioxide	94.63%	5.37%
Nitrogen	99.06%	0.94%
Methane	99.18%	0.82%
Ethane	96.22%	3.78%
Propane	83.43%	16.57%
Isobutane	70.36%	29.64%
n-Butane	62.03%	37.97%
Isopentane	38.96%	61.04%
n-Pentane	31.06%	68.94%
n-Hexane	15.43%	84.57%
Other Hexanes	21.53%	78.47%
Heptanes	5.36%	94.64%
2,2,4-Trimethylpentane	.5.98%	94.02%
Benzene	9.38%	90.62%
Toluene	3.27%	96.73%
Ethylbenzene	1.12%	98.88%
Xylenes	0.85%	99.15%
<del>-</del>		

### ABSORBER

NOTE: Because the Calculated Absorber Stages was below the minimum allowed, GRI-GLYCalc has set the number of Absorber Stages to 1.25 and has calculated a revised Dry Gas Dew Point.

Calculated Absorber Stages: Calculated Dry Gas Dew Point: 1.25

4.88 lbs. H2O/MMSCF

Temperature:

71.0 deg. F

Pressure:

Dry Gas Flow Rate:

264.0 psig 108.0000 MMSCF/day

Glycol Losses with Dry Gas:

0.1253 lb/hr

69.63 lbs. H2O/MMSCF

Wet Gas Water Content: Saturated
Calculated Wet Gas Water Content: 69.63
Specified Lean Glycol Recirc. Ratio: 3.00 3.00 gal/lb H2O Remaining Absorbed

Component	in Dry Gas	in Glycol
Water	6.99%	93.01%
Carbon Dioxide	99.92%	0.08%
Nitrogen	100.00%	0.00%
Methane	100.00%	0.00%
Ethane	99.98%	0.02%
Section Propage	99.96%	0.04%
Isobutane	99.94%	0.06%
n-Butane	99.91%	0.09%
Isopentane	99.89%	0.11%
n-Pentane	99.86%	0.14%
n-Hexane	99.72%	0.28%
Other Hexanes	99.80%	0.20%
Heptanes	99.36%	0.64%
2,2,4-Trimethylpentane	99.72%	0.28%
Benzene	88.70%	11.30%
Toluane	81.51%	18.49%

Ethylbenzene Xylenes 70.03% 59.79% 29.97% 40.21%

### FLASH TANK

Flash Control: Vented to atmosphere
Flash Temperature: 160.0 deg. F
Flash Pressure: 14.7 psig

Component	Left in Glycol	Removed in Flash Gas
Water Carbon Dioxide Nitrogen Methane Ethane	99.91% 33.45% 4.72% 4.95% 13.88%	0.09% 66.55% 95.28% 95.05% 86.12%
Propane Isobutane n-Butane Isopentane n-Pentane	26.02% 32.95% 38.42% 40.69% 45.40%	73.98% 67.05% 61.58% 59.31% 54.60%
n-Hexane Other Hexanes Heptanes 2,2,4-Trimethylpentane Benzene	57.96% 51.96% 71.97% 57.92% 97.22%	42.04% 48.04% 28.03% 42.08% 2.78%
Toluene Ethylbenzene Xylenes	98.11% 98.85% 99.21%	1.89% 1.15% 0.79%

### REGENERATOR

### No Stripping Gas used in regenerator.

Component	Remaining in Glycol	Distilled Overhead
Water	28.98%	71.02% 100.00%
Carbon Dioxide Nitrogen	0.00%	100.00%
Methane Ethane	0.00% 0.00%	100.00% 100.00%
Propane	0.00%	100.00%
Isobutane	0.00%	100.00%
n-Butane	0.00% 1.23%	100.00% 98.77%
Isopentane n-Pentane	1.10%	98.90%
n-Hexane	0.86%	99.14%
Other Hexanes	1.92%	98.08%
Heptanes	0.69%	99.31%
2,2,4-Trimethylpentane	2.59%	97.41%
Benzene	5.14%	94.86%
Toluene	8.06%	91.94%

Ethylbenzene 10.53% 89.47% Xylenes 13.02% 86.98%

STREAM REPORTS: WET GAS STREAM \_\_\_\_\_ Temperature: 71.00 deg. F Pressure: 278.70 psia Flow Rate: 4.5le+006 scfh Conc. (vol%) Loading (lb/hr) Component ,..., Water 1.47e-001 3.14e+002 Carbon Dioxide 9.19e-001 4.80e+003 Nitrogen 4.19e-001 1.40e+003 Methane 8.32e+001 1.58e+005 Ethane 8.57e+000 3.06e+004 Propane 3.89e+000 2.04e+004 Isobutane 6.89e-001 4.76e+003 n-Butane 1.01e+000 6.96e+003 Isopentane 3.69e-001 3.17e+003 n-Pentane 2.70e-001 2.31e+003 n-Hexane 1.11e-001 1.13e+003 Other Hexanes 3.79e-001 3.88e+003 Heptanes 4.80e-002 5.72e+002 2,2,4-Trimethylpentane 6.49e-003 8.81e+001 Benzene 7.09e-003 6.58e+001 Toluene 4.79e-003 5.25e+001 Ethylbenzene 3.00e-004 3.78e+000 Xylenes 2.40e-003 3.02e+001 100.00 2.39e+005 Total Components DRY GAS STREAM \_\_\_\_\_ Temperature: 71.00 deg. F Pressure: 278.70 psia Flow Rate: 4.50e+006 scfh Conc. Loading (vol%) (lb/hr) Component Water 1.03e-002 2.19e+001 Carbon Dioxide 9.19e-001 4.80e+003 Nitrogen 4.20e-001 1.40e+003 Methane 8.33e+001 1.58e+005 Ethane 8.58e+000 3.06e+004

> Propane 3.90e+000 2.04e+004 Isobutane 6.90e-001 4.75e+003 n-Butane 1.01e+000 6.96e+003 Isopentane 3.70e-001 3.16e+003 n-Pentane 2.70e-001 2.31e+003

Heptanes 4.78e-002 5.68e+002

2,2,4-Trimethylpentane 6.48e-003 8.78e+001 Benzene 6.30e-003 5.84e+001

Toluene 3.91e-003 4.28e+001

Ethylbenzene 2.10e-004 2.65e+000

Xylenes 1.44e-003 1.81e+001

Total Components 100.00 2.39e+005

#### LEAN GLYCOL STREAM

Temperature: 71.00 deg. F Flow Rate: 1.41e+001 gpm

Conc. Component Loading (lb/hr) (wt&) TEG 9.85e+001 7.81e+003 Water 1.50e+000 1.19e+002 Carbon Dioxide 4.67e-012 3.70e-010 Nitrogen 7.51e-014 5.96e-012 Methane 2.85e-018 2.26e-016 Ethane 3.13e-008 2.48e-006 Propane 4.05e-009 3.21e-007 Isobutane 1.16e-009 9.16e-008 n-Butane 1.94e-009 1.54e-007 Isopentane 2.15e-004 1.71e-002 n-Pentane 2.08e-004 1.65e-002 n-Hexane 2.03e-004 1.61e-002

Other Hexanes 1.01e-003 8.04e-002 Heptanes 2.32e-004 1.84e-002 2,2,4-Trimethylpentane 4.78e-005 3.79e-003

Benzene 4.93e-003 3.91e-001 Toluene 1.05e-002 8.33e-001 Ethylbenzene 1.66e-003 1.32e-001 Xylenes 2.27e-002 1.80e+000 \_\_\_\_\_

100.00 7.93e+003 Total Components

## RICH GLYCOL STREAM

Temperature: 71.00 deg. F Pressure: 278.70 psia Flow Rate: 1.48e+001 gpm

NOTE: Stream has more than one phase.

Conc. Loading (wt%) (lb/hr) Component TEG 9.40e+001 7.80e+003 Water 4.95e+000 4.11e+002 Carbon Dioxide 4.46e-002 3.70e+000 Nitrogen 7.17e-004 5.95e-002 Methane 8.11e-002 6.73e+000

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```
Ethane 6.34e-002 5.26e+000
Propane 9.50e-002 7.89e+000
Isobutane 3.68e-002 3.05e+000
n-Butane 7.49e-002 6.22e+000
Isopentane 4.12e-002 3.42e+000

n-Pentane 3.98e-002 3.30e+000
n-Hexane 3.89e-002 3.23e+000
Other Hexanes 9.69e-002 8.04e+000
Heptanes 4.42e-002 3.67e+000
2,2,4-Trimethylpentane 3.04e-003 2.53e-001

Benzene 9.42e-002 7.82e+000
Toluene 1.27e-001 1.05e+001
Ethylbenzene 1.52e-002 1.26e+000
Xylenes 1.68e-001 1.40e+001
```

#### FLASH TANK OFF GAS' STREAM

Temperature: 160.00 deg. F Pressure: 29.40 psia Flow Rate: 3.77e+002 scfh

Component

(vol%)

Water 2.03e+000 3.63e-001

Carbon Dioxide 5.64e+000 2.46e+000

Nitrogen 2.04e-001 5.67e-002

Methane 4.02e+001 6.40e+000

Ethane 1.52e+001 4.53e+000

Propane 1.33e+001 5.83e+000

Isobutane 3.55e+000 2.05e+000

n-Butane 6.64e+000 3.83e+000

Isopentane 2.83e+000 2.03e+000

n-Pentane 2.52e+000 1.80e+000

n-Hexane 1.59e+000 1.36e+000

Other Hexanes 4.52e+000 3.86e+000

Heptanes 1.04e+000 1.03e+000

2,2,4-Trimethylpentane 9.38e-002 1.06e-001

Benzene 2.80e-001 2.17e-001

Toluene 2.18e-001 2.00e-001

Ethylbenzene 1.38e-002 1.45e-002

Xylenes 1.04e-001 1.10e-001

#### FLASH TANK GLYCOL STREAM

Temperature: 160.00 deg. F Flow Rate: 1.48e+001 gpm

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Component Conc. Loading (wt%) (lb/hr)

TEG 9.44e+001 7.80e+003
Water 4.97e+000 4.10e+002

Total Components 100.00 3.63e+001

```
Carbon Dioxide 1.50e-002 1.24e+000
              Nitrogen 3.40e-005 2.81e-003
                Methane 4.03e-003 3.33e-001
                 Ethane 8.83e-003 7.30e-001
                Propane 2.48e-002 2.05e+000
              Isobutane 1.22e-002 1.01e+000
               n-Butane 2.89e-002 2.39e+000
             Isopentane 1.68e-002 1.39e+000
              n-Pentane 1.81e-002 1.50e+000
               n-Hexane 2.26e-002 1.87e+000
          Other Hexanes 5.06e-002 4.18e+000
               Heptanes 3.20e-002 2.64e+000
2,2,4-Trimethylpentane 1.77e-003 1.46e-001
           Benzene 9.20e-002 7.61e+000
Toluene 1.25e-001 1.03e+001
Ethylbenzene 1.51e-002 1.25e+000
                Xylenes 1.67e-001 1.38e+001
      Total Components 100.00 8.27e+003
```

# REGENERATOR OVERHEADS STREAM

Temperature: 212.00 deg. F Pressure: 14.70 psia Flow Rate: 6.38e+003 scfh

Loading Conc. Component (1b/hr) (vol%) Water 9.62e+001 2.92e+002 Carbon Dioxide 1.67e-001 1.24e+000 Nitrogen 5.97e-004 2.81e-003 Methane 1.23e-001 3.33e-001 Ethane 1.44e-001 7.30e-001 Propane 2.77e-001 2.05e+000 Isobutane 1.03e-001 1.01e+000 n-Butane 2.44e-001 2.39e+000 Isopentane 1.13e-001 1.37e+000 n-Pentane 1.22e-001 1.48e+000 n-Hexane 1.28e-001 1.85e+000 Other Hexanes 2.83e-001 4.10e+000 Heptanes 1.56e-001 2.62e+000 2,2,4-Trimethylpentane 7.42e-003 1.43e-001 Benzene 5.49e-001 7.22e+000 Toluene 6.13e-001 9.50e+000 Ethylbenzene 6.26e-002 1.12e+000 Xylenes 6.74e-001 1.20e+001 Total Components 100.00 3,41e+002

#### CONDENSER VENT GAS STREAM

Temperature: 100.00 deg. F Pressure: 14.70 psia Flow Rate: 7.68e+001 scfh

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Component	Conc. (vol%)	Loading (lb/hr)	•
Carbon Dioxide Nitrogen Methane	6.51e+000 1.32e+001 4.91e-002 1.02e+001 1.15e+001	1.17e+000 2.78e-003 3.30e-001	
Isobutane n-Butane Isopentane	1.92e+001 6.02e+000 1.26e+001 3.67e+000 3.16e+000	7.08e-001 1.48e+000 5.35e-001	
Other Hexanes	6.95e-001 3.69e-002	8.82e-001 1.41e-001 8.52e-003	
Ethylbenzene	4.78e-001	1.25e-002	

#### CONDENSER PRODUCED WATER STREAM

Temperature: 100.00 deg. F Flow Rate: 5.83e-001 gpm

Component	Conc. (wt%)	Loading (lb/hr)	(ppm)
*** *******	9.99e+001 1.44e-002 7.82e-007 1.87e-004 4.79e-004	2.91e+002 4.20e-002 2.28e-006 5.46e-004 1.40e-003	999217. 144. 0. 2. 5.
Isobutane	1.02e-003 2.34e-004 6.66e-004 1.74e-004 1.63e-004	6.82e-004 1.94e-003 5.08e-004	10. 2. 7. 2. 2.
Other Hexanes	2.45e-005	6.23e-004 7.13e-005 2.84e-006	1. 2. 0. 392.
Toluene Ethylbenzene Xylenes Total Components			153. 5. 56. 

#### CONDENSER RECOVERED OIL STREAM

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Flow Rate: 9.28e-002 gpm

Component	Conc. (wt%)	Loading (lb/hr)
Water	4.25e-002	1.68e-002
Carbon Dioxide	6.20e-002	2.45e-002
Nitrogen	6.10e-005	2.41e-005
Methane	5.51e-003	2.17e-003
Ethane	6.64e-002	2.62e-002
Propane	8.54e-001	3.37e-001
Isobutane	7.54e-001	2.98e-001
n-Butane	2.29e+000	9.05e-001
Isopentane	2.12e+000	8.38e-001
n-Pentane	2.59e+000	1.02e+000
n-Hexane	3.97e+000	1.57e+000
Other Hexanes	8.15e+000	3.22e+000
Heptanes	6.29e+000	2.48e+000
2,2,4-Trimethylpentane	3.40e-001	1.34e-001
Benzene	1.63e+001	6.43e+000
Toluene Ethylbenzene Xylenes		9.15e+000 1.10e+000 1.19e+001
Total Components	100.00	3.95e+001

#### CONDENSER CONTROL CURVE DATA REPORT:

#### CONDENSER CONTROL EFFICIENCY CURVES

Note: Condenser curves computed for the range  $40.0~\mathrm{F} <= T <= 170.0~\mathrm{F}$ . DO NOT EXTRAPOLATE BEYOND THIS RANGE!

Temp(F)	BTEX	Total HAP	, voc
40.0	99.66	99.59	95.11
45.0	99.58	99.49	94.57
50.0	99.49	99.37	93.98
55.0	99.36	99.22	93.32
60.0	99.22	99.05	92.63
	99.04	98.84	91.88
65.0	98.83	98.59	91.07
70.0	98.58	98.28	90.18
75.0	98.28	97.93	89.24
80.0		97.50	88.21
85.0	97.92	96.99	87.07
90.0	97.49		85.82
95.0	96.96	96.37	84.44
100.0	96.33	95.64	
105.0	95.57	94.76	82.92
110.0	94.65	93.71	81.23
115.0	93.54	92.45	79.35
120.0	92.20	90.94	77.25
125.0	90.45	88.99	74.70
130.0	88.40	86.75	71.97
135.0	85.89	84.03	68.85
140.0	82.79	80.73	65.28
145.0	78.95	76.71	61.16
150.0	74.16	71.78	56.40
155.0	68.17	65.71	50.84
155.0	90.1.		

160.0	60.61	58.18	44.29
165.0	51.63	49.37	37.00
170.0	38.75	36.90	27.17

ANNUAL AIR-COOLED CONDENSER PERFORMANCE:

#### ANNUAL AIR-COOLED CONDENSER PERFORMANCE

Nearest Site for Air Temperature Data: Farmington, NM

Ambient Air Dry Bulb		
Temperature		Condenser Outlet
(deg. F)	Frequency (%)	Temperature (deg. F)
<=50	46.55	<=70 <sup>-</sup>
51-55	7.55	· 71-75
56-60	7.85	76-80
61~65	8.90	81-85
66-70	8.10	86-90
71-75	6.20	91-95
76-80	5.23	96-100
81-85	4.54	101-105
86-90	3.41	106-110
91-95	1.41	111-115
96-100	0.26	116-120
.>100	0.00	>120

Condenser outlet temperature approach to ambient: 20.00 deg. F

\_\_\_\_\_

#### Annual air-cooled condenser emissions and control efficiency:

1.	Uncontrolled emissions	Controlled emissions	% Control
1.79	tons/year	tons/year	and the same of
Benzene	31.607	1.682	94.68
BTEX	130.866	2.681	97.95
Total HAP	139.611	3.423	97.55
VOC	205.434	23.214	88.70

Federal Operating Permit Program (40 CFR Part 71)

#### **EMISSION UNIT DESCRIPTION FOR PROCESS SOURCES (EUD-3)**

#### A. General Information

Emissions unit ID <u>TK-1</u> Description <u>Condensate Tank</u>

SIC Code (4-digit) <u>4922</u> SCC Code <u>40400311</u>

**B.** Emissions Unit Description

Primary use or equipment type \_\_Condensate Tank\_

Manufacturer N/A Model No. N/A

Serial No. N/A Installation date <1972

Raw materials Natural Gas Condensate

Finished products Natural Gas Condensate

Temporary source: \_X\_No \_\_\_Yes

C. Activity or Production Rates

Activity or Production Rate	Amount/Hour	Amount/Year
Actual Rate	41.7 bbl	36,500 bbl
Maximum rate	41.7 bbl	36,500 bbl

D. Associated Air Pollution Control Equipment

Emissions unit ID TBD Device Type Vapor Recovery Unit (VRU)

Manufacturer TBD Model No TBD

Serial No. TBD \_\_\_\_\_ Installation date \_TBD\_\_\_\_

Control efficiency (%) \_95.0 Capture efficiency (%) \_\_\_\_\_.

Air pollutant(s) controlled <u>VOCs</u> Efficiency estimation method <u>Engineering Estimate</u>

	E. Ambient impact Assessment
	This information must be completed by temporary sources or when ambient impact assessment is an applicable requirement for this emissions unit (This is not common)).
	Stack height (ft) Inside stack diameter (ft)
	Stack temp (F) Design stack flow rate (ACFM)
	Actual stack flow rate (ACFM) Velocity (ft/sec)
- 1	1

Federal Operating Permit Program (40 CFR Part 71)

#### **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form GIS. If form FEE does not need to be submitted with the application, do not calculate actual emissions.

#### A. Emissions Unit ID TK-1

#### B. Identification and Quantification of Emissions

First, list each air pollutant that is either regulated at the unit or present in major amounts, then list any other regulated pollutant (for fee calculation) not already listed. HAP may be simply listed as "HAP." Next, calculate PTE for applicability purposes and actual emissions for fee purposes for each pollutant. Do not calculate PTE for air pollutants listed solely for fee purposes. Include all fugitives for fee purposes. You may round to the nearest tenth of a ton for yearly values or tenth of a pound for hourly values.

		Emission Rates	5	
	Actual	Potential to E	mit	
Air Pollutants	Annual Emissions (tons/yr)	Hourly (lb/hr)	Annual (tons/yr)	CAS No.
·			. !	
VOCs	N/A	0.06	2.6	N/A
			1	
			-	
· ·				
:				

Federal Operating Permit Program (40 CFR Part 71)

# **EMISSION UNIT DESCRIPTION FOR PROCESS SOURCES (EUD-3)**

<u>A.</u>	General Information
	Emissions unit ID <u>TK-2</u> Description <u>Condensate Tank</u>
	SIC Code (4-digit) <u>4922</u> SCC Code <u>40400311</u>

B. Emissions Unit Description

Primary use or equipment type <u>Condensate Tank</u>
Manufacturer N/A Model No. N/A
Serial No. N/A Installation date <1972
Raw materials <u>Natural Gas Condensate</u>
Finished products Natural Gas Condensate
Temporary source: _X_NoYes

C. Activity or Production Rates

Activity or Production Rate	Amount/Hour	Amount/Year
Actual Rate	41.7 bbl	36,500 bbl
Maximum rate	41.7 bbl	36,500 bbl

E. Ambient Impact Assessment					
This information must be completed by temporary sources or when ambient impact assessment is an applicable requirement for this emissions unit (This is not common)).					
Stack height (ft) Inside stack diameter (ft)					
Stack temp (F) Design stack flow rate (ACFM)					
Actual stack flow rate (ACFM) Velocity (ft/sec)					

Federal Operating Permit Program (40 CFR Part 71)

#### **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form GIS. If form FEE does not need to be submitted with the application, do not calculate actual emissions.

#### A. Emissions Unit ID TK-2

#### **B.** Identification and Quantification of Emissions

First, list each air pollutant that is either regulated at the unit or present in major amounts, then list any other regulated pollutant (for fee calculation) not already listed. HAP may be simply listed as "HAP." Next, calculate PTE for applicability purposes and actual emissions for fee purposes for each pollutant. Do not calculate PTE for air pollutants listed solely for fee purposes. Include all fugitives for fee purposes. You may round to the nearest tenth of a ton for yearly values or tenth of a pound for hourly values.

	Emission Rates					
	Actual Potential to Emit		mit			
Air Pollutants	Annual Emissions (tons/yr)	Hourly (lb/hr)	Annual (tons/yr)	CAS No.		
VOCs	N/A	0.06	2.6	N/A		
		•	1 .			
The second secon	and the second second					

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***************
    Project Setup Information
**********************
Flowsheet Selection : Oil Tank with Separator Calculation Method : RVP Distillation Control Efficiency : OF OA
Control Efficiency : 95.0%
Known Separator Stream : Low Pressure Gas
Entering Air Composition : No
Date
                  : 2008.04.29
*************************
    Data Input
********
Separator Pressure
                   : 250.00[psig]
Separator Temperature : 70.00[F]
                 : 0.0500
Molar GOR
Ambient Pressure
                  : 14.70[psia]
                 : 70.00[F]
Ambient Temperature
                  : 0.8990
C10+ SG
C10+ MW
                   : 166.00
-- Low Pressure Gas -----
      Component
                       mol %
  No.
                       0.0000
       H28
  1
  2
       02
                       0.0000
  3
       CO2
                       2.7917
      N2
  4
                       0.4337
      C1
                       68.0461
  5
      C2
                      11.9601
  6
  7
      C3
                       7.7790
      i-C4
  8
                       1.9473
      n-C4
i-C5
                       2.7105
  9
  10
                       1.2521
      n-C5
                       0.0000
  11
  12
      C6
                       2.3540
      C7+
                       0.6794
  13
      Benzene
                       0.0180
  14
  15
      Toluene
                       0.0210
                      0.0010
  16
       E-Benzene
  17 - Xylenes
                  0.0060
  18
     n-C6
                      0.0000
     224Trimethylp
                      0.0000
  19
  C7+ Molar Ratio: C7 : C8 :
                                    C10+
              1.0000 1.0000 1.0000
                                    1.0000
-- Sales Oil -----
Production Rate : 100[bb1/day]
Days of Annual Operation : 365 [days/year]
            : 46.0
API Gravity
Reid Vapor Pressure
                  : 7.70[psia]
* Calculation Results
***************
-- Emission Summary -----
              Uncontrolled Uncontrolled Controlled Controlled
              [ton/yr] [lb/hr] [ton/yr]
   [lb/hr]
                                    0.056
   0.013
              1.120
                          0.256
Total HAPs
Total HC
              66.804
                          15.252
                                    3.340
   0.763
```

	B, C2+	60.684	13.855	3.03		0.693			
VOC	s, C3+	52.733	12.039	2.63	7	0.602			
		<b>.</b>			١			•	
Unc	ontrolled Recove	-	(Maceni	•					
	Vapor	3.5800	[MSCFD]						
	EC Vapor GOR	3.3400 35.80	[MSCFD] [SCF/bbl]						
	GOR	35.60	[SCE/DDI]						
1	Emission Composi	tion							
No	Component	Uncontrolled	Uncontrol		rolled	Controlle	d		
		[ton/yr]	[lb/hr]	[ton	/yr]	[lb/hr]			
1	H2S	0.605	0.138	0.03	0	0.007			
2	02	0.000	0.000	0.00	0	0.000			
3	CO2	4.284	0.978	4.28	4 .	0.978			
4	N2	0.114	0.026	0.11		0.026			
5	C1	6.120	1.397	0.30		0.070			
6	C2	7.951	1.815	0.39		0.091		•	
7	C3	20.683	4.722	1.03		0.236 0.056			
8	i-C4	4.884	1.115 3.036	0.24 0.66		0.056			
9	n-C4 i-C5	13.296 4.243	0.969	0.30		0.048			
10 11	n-C5	4.992	1.140	0.25		0.057			
12	C6	1.448	0.331	0.07		0.017			
13	C7	1.394	0.318	0.07		0.016			
14	C8	0.534	0.122	0.02		0.006		٠	
15	C9	0.108	0.025	0.00	5	0.001			
16	C10+	0.029	0.007	0.00	1	0.000			
17	Benzene	0.105	0.024	0.00		0.001			
18	Toluene	0.013	0.003	0.00		0.000			
19	E-Benzene	0.002	0.000	0.00		0.000			
20	Xylenes	0.014	0.003	0.00		0.000 0.011			
21	n-C6	0.990 0.000	0.226 0.000	0.05		0.000			
22	224Trimethylp								
	中へをある!	71.RN9	16.395	3.59	·O	0.820			
	Total	71.809	16.395	3.59	10	0.820			
	Total Stream Data	71.809	16.395			0.820			
		71.809  MW	16.395  LP Oil			Flash Gas	WES Gas	 Total Emission	ns
	Stream Data	MW	LP Oil	Flash Oil	Sale Oil	Flash Gas	W&S Gas mol %	mol %	ns
No. 1	Stream Data Component H2S	MW 34.80	LP Oil mol %	Flash Oil mol % 0.0355	Sale Oil mol % 0.0067	Flash Gas mol % 0.6810	W&S Gas mol % 1.4514	mol % 1.0284	ns
No. 1 2	Stream Data Component H2S O2	MW 34.80 32.00	LP Oil mol % 0.0508 0.0000	Flash Oil mol % 0.0355 0.0000	Sale Oil mol % 0.0067 0.0000	Flash Gas mol % 0.6810 0.0000	W&S Gas mol % 1.4514 0.0000	mol % 1.0284 0.0000	ns
No. 1 2 3	Stream Data Component H2S 02 C02	MW 34.80 32.00 44.01	LP Oil mol % 0.0508 0.0000 0.2437	Flash Oil mol % 0.0355 0.0000 0.0933	Sale Oil mol % 0.0067 0.0000 0.0002	Flash Gas mol % 0.6810 0.0000 6.4383	W4S Gas mol % 1.4514 0.0000 4.6707	mol % 1.0284 0.0000 5.6412	ns
No. 1 2 3 4	Stream Data Component  H2S 02 C02 N2	MW 34.80 32.00 44.01 28.01	LP Oil mol % 0.0508 0.0000 0.2437 0.0102	Flash Oil mol % 0.0355 0.0000 0.0933 0.0005	Sale Oil mol % 0.0067 0.0000 0.0002	Flash Gas mol % 0.6810 0.0000 6.4383 0.4113	W6S Gas mol % 1.4514 0.0000 4.6707 0.0233	mol % 1.0284 0.0000 5.6412 0.2363	ns
No.  1 2 3 4 5	Stream Data Component  H2S O2 CO2 N2 C1	MW  34.80 32.00 44.01 28.01	LP Oil mol % 0.0508 0.0000 0.2437 0.0102 0.9543	Flash Oil mol % 0.0355 0.0000 0.0933 0.0005 0.1523	Sale Oil mol % 0.0067 0.0000 0.0002 0.0000	Flash Gas mol % 0.6810 0.0000 6.4383 0.4113 33.9966	W&S Gas mol % 1.4514 0.0000 4.6707 0.0233 7.6384	mol % 1.0284 0.0000 5.6412 0.2363 22.1101	ns
No.  1 2 3 4 5	Stream Data Component  H2S 02 c02 N2 c1 c2	MW  34.80 32.90 44.01 28.01 16.04 30.07	LP Oil mol % 0.0508 0.0000 0.2437 0.0102 0.9543 0.6701	Flash Oil mol % 0.0355 0.0000 0.0933 0.0005 0.1523 0.3612	Sale Oil mol % 0.0067 0.0000 0.0002 0.0000 0.0000 0.0000	Flash Gas mol % 0.6810 0.0000 6.4383 0.4113	W6S Gas mol % 1.4514 0.0000 4.6707 0.0233	mol % 1.0284 0.0000 5.6412 0.2363	ns
No.  1 2 3 4 5	Stream Data Component  H2S O2 CO2 N2 C1	MW  34.80 32.00 44.01 28.01	LP Oil mol % 0.0508 0.0000 0.2437 0.0102 0.9543	Flash Oil mol % 0.0355 0.0000 0.0933 0.0005 0.1523	Sale Oil mol % 0.0067 0.0000 0.0002 0.0000	Flash Gas mol % 0.6810 0.0000 6.4383 0.4113 33.9966 13.3981	W6S Gas mol % 1.4514 0.0000 4.6707 0.0233 7.6384 17.6680	mol % 1.0284 0.0000 5.6412 0.2363 22.1101 15.3237	ns
No.  1 2 3 4 5 6 7	Stream Data Component  H2S 02 C02 N2 C1 C2 C3	MW  34.80 32.00 44.01 28.01 16.04 30.07 44.10	LP Oil mol % 0.0508 0.0000 0.2437 0.0102 0.9543 0.6701 2.1827	Flash Oil mol % 0.0355 0.0000 0.0933 0.0005 0.1523 0.3612 1.7837	Sale Oil mol % 0.0067 0.0000 0.0002 0.0000 0.0000 0.0091 1.0550	Flash Gas mol % 0.6810 0.0000 6.4383 0.4113 33.9966 13.3981 18.6221	W6S Gas mol % 1.4514 0.0000 4.6707 0.0233 7.6384 17.6680 37.6065	mol % 1.0284 0.0000 5.6412 0.2363 22.1101 15.3237 27.1833 4.8700 13.2578	ns
No. 1 2 3 4 5 6 7 8	Stream Data Component  H2S 02 C02 N2 C1 C2 C3 i-C4	MW  34.80 32.00 44.01 28.01 16.04 30.07 44.10 58.12	LP Oil mol % 0.0508 0.0000 0.2437 0.0102 0.9543 0.6701 2.1827 1.1269	Flash Oil mol % 0.0355 0.0000 0.0933 0.0005 0.1523 0.3612 1.7837 1.0500	Sale Oil mol % 0.0067 0.0000 0.0002 0.0000 0.0000 0.0091 1.0550 0.9581	Flash Gas mol % 0.6810 0.0000 6.4383 0.4113 33.9966 13.3981 18.6221 4.2943	W6S Gas mol % 1.4514 0.0000 4.6707 0.0233 7.6384 17.6680 37.6065 5.5709	mol % 1.0284 0.0000 5.6412 0.2363 22.1101 15.3237 27.1833 4.8700 13.2578 3.4082	ns
No.  1 2 3 4 5 6 7 8	Stream Data Component  H2S O2 CO2 N2 C1 C2 C3 i-C4 n-C4	MW  34.80 32.00 44.01 28.01 16.04 30.07 44.10 58.12 58.12	LP Oil mol % 0.0508 0.0000 0.2437 0.0102 0.9543 0.6701 2.1827 1.1269 4.6091	Flash Oil mol % 0.0355 0.0000 0.0933 0.0005 0.1523 0.3612 1.7837 1.0500 4.4244	Sale Oil mol % 0.0067 0.0000 0.0002 0.0000 0.0000 0.0091 1.0550 0.9581 4.2190	Flash Gas mol % 0.6810 0.0000 6.4383 0.4113 33.9966 13.3981 18.6221 4.2943 12.2198	M6S Gas mol % 1.4514 0.0000 4.6707 0.0233 7.6384 17.6680 37.6065 5.5709 14.5215	mol % 1.0284 0.0000 5.6412 0.2363 22.1101 15.3237 27.1833 4.8700 13.2578	ns
No. 1 2 3 4 5 6 7 8 9	Stream Data Component  H2S O2 C02 N2 C1 C2 C3 i-C4 n-C4 i-C5	MW  34.80 32.00 44.01 28.01 16.04 30.07 44.10 58.12 72.15 72.15 86.16	LP Oil mol % 0.0508 0.0000 0.2437 0.0102 0.9543 0.6701 2.1827 1.1269 4.6091 3.1066 5.0558 4.1726	Flash Oil mol % 0.0355 0.0000 0.0933 0.0005 0.1523 0.3612 1.7837 1.0500 4.4244 3.1026 5.0849 4.2505	Sale Oil mol % 0.0067 0.0000 0.0002 0.0000 0.0001 1.0550 0.9581 4.2190 3.0930 5.1030 4.3157	Flash Gas mol % 0.6810 0.0000 6.4383 0.4113 33.9966 13.3981 18.6221 4.2943 12.2198 3.2694 3.8575 0.9620	mol % 1.4514 0.0000 4.6707 0.0233 7.6384 17.6680 37.6065 5.5709 14.5215 3.5772 4.1947 1.0443	mol % 1.0284 0.0000 5.6412 0.2363 22.1101 15.3237 27.1833 4.8700 13.2578 3.4082 4.0096 0.9991	ns
No. 1 2 3 4 5 6 7 8 9 10 11 12 13	Stream Data Component  H2S O2 CO2 N2 C1 C2 C3 1-C4 n-C4 1-C5 n-C5 C6 C7	MW  34.80 32.00 44.01 28.01 16.04 30.07 44.10 58.12 72.15 72.15 86.16 100.20	LP Oil mol % 0.0508 0.0000 0.2437 0.0102 0.9543 0.6701 2.1827 1.1269 4.6091 3.1066 5.0558 4.1726 10.3655	Flash Oil mol % 0.0355 0.0000 0.0933 0.0005 0.1523 0.3612 1.7837 1.0500 4.4244 3.1026 5.0849 4.2505 10.5977	Sale Oil mol % 0.0067 0.0000 0.0002 0.0000 0.0000 0.0091 1.0550 0.9581 4.2190 3.0930 5.1030 4.3157 10.7955	Flash Gas mol % 0.6810 0.0000 6.4383 0.4113 33.9966 13.3981 18.6221 4.2943 12.2198 3.2694 3.8575 0.9620 0.7984	mol % 1.4514 0.0000 4.6707 0.0233 7.6384 17.6680 37.6065 5.5709 14.5215 3.5772 4.1947 1.0443 0.8751	mol % 1.0284 0.0000 5.6412 0.2363 22.1101 15.3237 27.1833 4.8700 13.2578 3.4082 4.0096 0.9991 0.8330	ns
No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14	Stream Data Component  H2S 02 c02 N2 c1 c2 c3 i-c4 n-c4 i-c5 n-c5 c6 c7 c8	MW  34.80 32.90 44.01 28.01 16.04 30.07 44.10 58.12 72.15 72.15 86.16 100.20 114.23	LP Oil mol % 0.0508 0.0000 0.2437 0.0102 0.9543 0.6701 2.1827 1.1269 4.6091 3.1066 5.0558 4.1726 10.3655 10.8426	Flash Oil mol % 0.0355 0.0000 0.0933 0.0005 0.1523 0.3612 1.7837 1.0500 4.4244 3.1026 5.0849 4.2505 10.5977 11.0993	Sale Oil mol % 0.0067 0.0000 0.0002 0.0000 0.0000 0.0091 1.0550 0.9581 4.2190 3.0930 5.1030 4.3157 10.7955 11.3191	Flash Gas mol % 0.6810 0.0000 6.4383 0.4113 33.9966 13.3981 18.6221 4.2943 12.2198 3.2694 3.8575 0.9620 0.7984 0.2654	M6S Gas mol % 1.4514 0.0000 4.6707 0.0233 7.6384 17.6680 37.6065 5.5709 14.5215 3.5772 4.1947 1.0443 0.8751 0.2949	mol % 1.0284 0.0000 5.6412 0.2363 22.1101 15.3237 27.1833 4.8700 13.2578 3.4082 4.0096 0.9991 0.8330 0.2787	ns
No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15	Stream Data Component  H2S 02 CO2 N2 C1 C2 C3 i-C4 n-C4 i-C5 n-C5 C6 C7 C8 C9	MW  34.80 32.00 44.01 28.01 16.04 30.07 44.10 58.12 72.15 72.15 72.15 86.16 100.20 114.23 128.28	LP Oil mol % 0.0508 0.0000 0.2437 0.0102 0.9543 0.6701 2.1827 1.1269 4.6091 3.1066 5.0558 4.1726 10.3655 10.8426 5.5127	Flash Oil mol % 0.0355 0.0000 0.0933 0.0005 0.1523 0.3612 1.7837 1.0500 4.4244 3.1026 5.0849 4.2505 10.5977 11.0993 5.6454	Sale Oil mol % 0.0067 0.0000 0.0002 0.0000 0.0001 1.0550 0.9581 4.2190 3.0930 5.1030 4.3157 10.7955 11.3191 5.7591	Flash Gas mol % 0.6810 0.0000 6.4383 0.4113 33.9966 13.3981 18.6221 4.2943 12.2198 3.2694 3.8575 0.9620 0.7984 0.2654 0.0467	mol % 1.4514 0.0000 4.6707 0.0233 7.6384 17.6680 37.6065 5.5709 14.5215 3.5772 4.1947 1.0443 0.8751 0.2949 0.0562	mol % 1.0284 0.0000 5.6412 0.2363 22.1101 15.3237 27.1833 4.8700 13.2578 3.4082 4.0096 0.9991 0.8330 0.2787 0.0510	ns
No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16	Stream Data Component  H2S 02 C02 N2 C1 C2 C3 i-C4 n-C4 i-C5 n-C5 C6 C7 C8 C9 C10+	MW  34.80 32.00 44.01 28.01 16.04 30.07 44.10 58.12 58.12 72.15 72.15 86.16 100.20 114.23 128.28 166.00	LP Oil mol % 0.0508 0.0000 0.2437 0.0102 0.9543 0.6701 2.1827 1.1269 4.6091 3.1066 5.0558 4.1726 10.3655 10.8426 5.5127 45.9695	Flash Oil mol % 0.0355 0.0000 0.0933 0.0005 0.1523 0.3612 1.7837 1.0500 4.4244 3.1026 5.0849 4.2505 10.5977 11.0993 5.6454 47.0850	Sale Oil mol % 0.0067 0.0000 0.0002 0.0000 0.0091 1.0550 0.9581 4.2190 3.0930 5.1030 4.3157 10.7955 11.3191 5.7591 48.0426	Flash Gas mol % 0.6810 0.0000 6.4383 0.4113 33.9966 13.3981 18.6221 4.2943 12.2198 3.2694 3.8575 0.9620 0.7984 0.2654 0.0467 0.0091	mol % 1.4514 0.0000 4.6707 0.0233 7.6384 17.6680 37.6065 5.5709 14.5215 3.5772 4.1947 1.0443 0.8751 0.2949 0.0562 0.0110	mol % 1.0284 0.0000 5.6412 0.2363 22.1101 15.3237 27.1833 4.8700 13.2578 3.4082 4.0096 0.9991 0.8330 0.2787 0.0510 0.0100	ns
No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17	Stream Data Component  H2S O2 CO2 N2 C1 C2 C3 i-C4 n-C4 i-C5 n-C5 C6 C7 C8 C9 C10+ Benzene	MW  34.80 32.00 44.01 28.01 16.04 30.07 44.10 58.12 58.12 72.15 86.16 100.20 114.23 128.28 166.00 78.11	LP Oil mol % 0.0508 0.0000 0.2437 0.0102 0.9543 0.6701 2.1827 1.1269 4.6091 3.1066 5.0558 4.1726 10.3655 10.8426 5.127 45.9695 0.5685	Flash Oil mol % 0.0355 0.0000 0.0933 0.0005 0.1523 0.3612 1.7837 1.0500 4.4244 3.1026 5.0849 4.2505 10.5977 11.0993 5.6454 47.0850 0.5805	Sale Oil mol % 0.0067 0.0000 0.0002 0.0000 0.0091 1.0550 0.9581 4.2190 3.0930 5.1030 4.3157 10.7955 11.3191 5.7591 48.0426 0.5906	Flash Gas mol % 0.6810 0.0000 6.4383 0.4113 33.9966 13.3981 18.6221 4.2943 12.2198 3.2694 3.8575 0.9620 0.7984 0.2654 0.0467 0.0091 0.0743	mol % 1.4514 0.0000 4.6707 0.0233 7.6384 17.6680 37.6065 5.5709 14.5215 3.5772 4.1947 1.0443 0.8751 0.2949 0.0562 0.0110 0.0815	mol % 1.0284 0.0000 5.6412 0.2363 22.1101 15.3237 27.1833 4.8700 13.2578 3.4082 4.0096 0.9991 0.8330 0.2787 0.0510 0.0100 0.0776	ns
No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18	Stream Data Component  H2S O2 CO2 N2 C1 C2 C3 i-C4 n-C4 1-C5 n-C5 C6 C7 C8 C9 C10+ Benzene Toluene	MW  34.80 32.00 44.01 28.01 16.04 30.07 44.10 58.12 72.15 72.15 86.16 100.20 114.23 128.28 166.00 78.11 92.13	LP Oil mol % 0.0508 0.0000 0.2437 0.0102 0.9543 0.6701 2.1827 1.1269 4.6091 3.1066 5.0558 4.1726 10.3655 10.8426 5.5127 4.59695 0.5685 0.2132	Flash Oil mol % 0.0355 0.0000 0.0933 0.0005 0.1523 0.3612 1.7837 1.0500 4.4244 3.1026 5.0849 4.2505 10.5977 11.0993 5.6454 47.0850 0.5805 0.2182	Sale Oil mol % 0.0067 0.0000 0.0002 0.0000 0.0001 1.0550 0.9581 4.2190 3.0930 5.1030 4.3157 10.7955 11.3191 5.7591 48.0426 0.5906 0.2224	Flash Gas mol % 0.6810 0.0000 6.4383 0.4113 33.9966 13.3981 18.6221 4.2943 12.2198 3.2694 3.8575 0.9620 0.7984 0.2654 0.467 0.0091 0.0743 0.0077	M6S Gas mol % 1.4514 0.0000 4.6707 0.0233 7.6384 17.6680 37.6065 5.5709 14.5215 3.5772 4.1947 1.0443 0.8751 0.2949 0.0562 0.0110 0.0815 0.0086	mol % 1.0284 0.0000 5.6412 0.2363 22.1101 15.3237 27.1833 4.8700 13.2578 3.4082 4.0096 0.9991 0.8330 0.2787 0.0510 0.0100	ns
No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19	Stream Data Component  H2S O2 CO2 N2 C1 C2 C3 i-C4 n-C4 1-C5 n-C5 C6 C7 C8 C9 C10+ Benzene Toluene E-Benzene	MW  34.80 32.00 44.01 28.01 16.04 30.07 44.10 58.12 58.12 72.15 86.16 100.20 114.23 128.28 166.00 78.11	LP Oil mol % 0.0508 0.0000 0.2437 0.0102 0.9543 0.6701 2.1827 1.1269 4.6091 3.1066 5.0558 4.1726 10.3655 10.8426 5.127 45.9695 0.5685	Flash Oil mol % 0.0355 0.0000 0.0933 0.0005 0.1523 0.3612 1.7837 1.0500 4.4244 3.1026 5.0849 4.2505 10.5977 11.0993 5.6454 47.0850 0.5805	Sale Oil mol % 0.0067 0.0000 0.0002 0.0000 0.0091 1.0550 0.9581 4.2190 3.0930 5.1030 4.3157 10.7955 11.3191 5.7591 48.0426 0.5906	Flash Gas mol % 0.6810 0.0000 6.4383 0.4113 33.9966 13.3981 18.6221 4.2943 12.2198 3.2694 3.8575 0.9620 0.7984 0.2654 0.0467 0.0091 0.0743	mol % 1.4514 0.0000 4.6707 0.0233 7.6384 17.6680 37.6065 5.5709 14.5215 3.5772 4.1947 1.0443 0.8751 0.2949 0.0562 0.0110 0.0815	mol % 1.0284 0.0000 5.6412 0.2363 22.1101 15.3237 27.1833 4.8700 13.2578 3.4082 4.0096 0.9991 0.8330 0.2787 0.0510 0.0100 0.0776 0.0081	ns
No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18	Stream Data Component  H2S O2 CO2 N2 C1 C2 C3 i-C4 n-C4 i-C5 c6 C7 C8 C9 C10+ Benzene Toluene E-Benzene Xylenes	MW  34.80 32.00 44.01 28.01 16.04 30.07 44.10 58.12 58.12 72.15 86.16 100.20 114.23 128.28 166.00 78.11 92.13 106.17	LP Oil mol % 0.0508 0.0000 0.2437 0.0102 0.9543 0.6701 2.1827 1.1269 4.6091 3.1066 5.0558 4.1726 10.3655 10.8426 5.5127 45.9695 0.5685 0.2132 0.0711	Flash Oil mol % 0.0355 0.0000 0.0933 0.0005 0.1523 0.3612 1.7837 1.0500 4.4244 3.1026 5.0849 4.2505 10.5977 11.0993 5.6454 47.0850 0.5805 0.2182 0.0728	Sale Oil mol % 0.0067 0.0000 0.0002 0.0000 0.0001 1.0550 0.9581 4.2190 3.0930 5.1030 4.3157 10.7955 11.3191 5.7591 48.0426 0.5906 0.2224 0.0743	Flash Gas mol % 0.6810 0.0000 6.4383 0.4113 33.9966 13.3981 18.6221 4.2943 12.2198 3.2694 3.8575 0.9620 0.7984 0.2654 0.0467 0.0091 0.07743 0.0077 0.0008	M6S Gas mol % 1.4514 0.0000 4.6707 0.0233 7.6680 37.6680 37.6665 5.5709 14.5215 3.5772 4.1947 1.0443 0.8751 0.2949 0.0562 0.0110 0.0815 0.0086 0.0010	mol % 1.0284 0.0000 5.6412 0.2363 22.1101 15.3237 27.1833 4.8700 13.2578 3.4082 4.0096 0.9991 0.8330 0.2787 0.0510 0.0100 0.0776 0.0081 0.0009	ns
No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20	Stream Data Component  H2S O2 CO2 N2 C1 C2 C3 i-C4 n-C4 i-C5 n-C5 C6 C7 C8 C9 C10+ Benzene Toluene E-Benzene Xylenes	MW  34.80 32.00 44.01 28.01 16.04 30.07 44.10 58.12 58.12 72.15 86.16 100.20 114.23 128.28 166.00 78.11 92.13 106.17	LP Oil mol % 0.0508 0.0000 0.2437 0.0102 0.9543 0.6701 2.1827 1.1269 4.6091 3.1066 5.0558 4.1726 10.3655 10.8426 5.5127 45.9695 0.5685 0.2132 0.0711 0.6802	Flash Oil mol % 0.0355 0.0000 0.0933 0.0005 0.1523 0.3612 1.7837 1.0500 4.4244 3.1026 5.0849 4.2505 10.5977 11.0993 5.6454 47.0850 0.5805 0.2182 0.0728 0.6965	Sale Oil mol % 0.0067 0.0000 0.0002 0.0000 0.0001 1.0550 0.9581 4.2190 3.0930 5.1030 4.3157 10.7955 11.3191 5.7591 48.0426 0.5906 0.2224 0.0743 0.7105	Flash Gas mol % 0.6810 0.0000 6.4383 0.4113 33.9966 13.3981 18.6221 4.2943 12.2198 3.2694 3.8575 0.9620 0.7984 0.2654 0.0467 0.0091 0.07743 0.0077 0.0008 0.0071	M6S Gas mol % 1.4514 0.0000 4.6707 0.0233 7.6384 17.6680 37.6065 5.5709 14.5215 3.5772 4.1947 1.0443 0.8751 0.2949 0.0562 0.0110 0.0815 0.0086 0.0010 0.0080	mol % 1.0284 0.0000 5.6412 0.2363 22.1101 15.3237 27.1833 4.8700 13.2578 3.4082 4.0096 0.9991 0.8330 0.2787 0.0510 0.0100 0.0776 0.0081 0.0009 0.0075	ns
No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21	Stream Data Component  H2S O2 C02 N2 C1 C2 C3 i-C4 n-C4 i-C5 n-C5 C6 C7 C8 C9 C10+ Benzene Toluene E-Benzene Xylenes n-C6	MW  34.80 32.00 44.01 28.01 16.04 30.07 44.10 58.12 72.15 72.15 86.16 100.20 114.23 128.28 166.00 78.11 92.13 106.17 106.17 86.18	LP Oil mol % 0.0508 0.0000 0.2437 0.0102 0.9543 0.6701 2.1827 1.1269 4.6091 3.1066 5.0558 4.1726 10.3655 10.8426 5.5127 45.9695 0.2132 0.0711 0.6802 3.5939 0.0000	Flash Oil mol % 0.0355 0.0000 0.0933 0.0005 0.1523 0.3612 1.7837 1.0500 4.4244 3.1026 5.0849 4.2505 10.5977 11.0993 5.6454 47.0850 0.5805 0.2182 0.0728 0.6965 3.6656 0.0000	Sale Oil mol % 0.0067 0.0000 0.0000 0.0000 0.0001 1.0550 0.9581 4.2190 3.0930 5.1030 4.3157 10.7955 11.3191 5.7591 48.0426 0.5906 0.2224 0.0743 0.7105 3.7260 0.0000	Flash Gas mol % 0.6810 0.0000 6.4383 0.4113 33.9966 13.3981 18.6221 4.2943 12.2198 3.2694 3.8575 0.9620 0.7984 0.2654 0.0467 0.0091 0.0743 0.0077 0.0008 0.0071 0.6399 0.0000	M6S Gas mol % 1.4514 0.0000 4.6707 0.0233 7.6384 17.6680 37.6065 5.5709 14.5215 3.5772 4.1947 1.0443 0.8751 0.2949 0.0562 0.0110 0.0815 0.0086 0.0010 0.0080 0.6968 0.0000	mol % 1.0284 0.0000 5.6412 0.2363 22.1101 15.3237 27.1833 4.8700 13.2578 3.4082 4.0096 0.9991 0.8330 0.2787 0.0510 0.0100 0.0776 0.0081 0.0009 0.0075 0.6656 0.0000	· ·
No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21	Stream Data Component  H2S O2 CO2 N2 C1 C2 C3 i-C4 n-C4 i-C5 n-C5 C6 C7 C8 C9 C10+ Benzene Toluene E-Benzene Xylenes n-C6 224Trimethylp	MW  34.80 32.00 44.01 28.01 16.04 30.07 44.10 58.12 58.12 72.15 86.16 100.20 114.23 128.28 166.00 78.11 92.13 106.17 106.17 86.18 114.24	LP Oil mol % 0.0508 0.0000 0.2437 0.0102 0.9543 0.6701 2.1827 1.1269 4.6091 3.1066 5.0558 4.1726 10.3655 10.8426 5.5127 45.9695 0.2132 0.0711 0.6802 3.5939 0.0000 123.89	Flash Oil mol % 0.0355 0.0000 0.0933 0.0005 0.1523 0.3612 1.7837 1.0500 4.4244 3.1026 5.0849 4.2505 10.5977 11.0993 5.6454 47.0850 0.5805 0.2182 0.0728 0.6965 3.6656 0.0000	Sale Oil mol % 0.0067 0.0000 0.0002 0.0000 0.0001 1.0550 0.9581 4.2190 3.0930 5.1030 4.3157 10.7955 11.3191 5.7591 48.0426 0.5906 0.2224 0.0743 0.7105 3.7260 0.0000	Flash Gas mol % 0.6810 0.0000 6.4383 0.4113 33.9966 13.3981 18.6221 4.2943 12.2198 3.2694 3.8575 0.9620 0.7984 0.2654 0.0467 0.0091 0.0743 0.0077 0.0008 0.0071 0.6399 0.0000	M6S Gas mol % 1.4514 0.0000 4.6707 0.0233 7.6384 17.6680 37.6065 5.5709 14.5215 3.5772 4.1947 1.0443 0.8751 0.2949 0.0562 0.0110 0.0815 0.0086 0.0010 0.0080 0.6968 0.0000	mol % 1.0284 0.0000 5.6412 0.2363 22.1101 15.3237 27.1833 4.8700 13.2578 3.4082 4.0096 0.9991 0.8330 0.2787 0.0510 0.0100 0.0776 0.0081 0.0009 0.0075 0.6656 0.0000	ns .
No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21	Stream Data Component  H2S O2 CO2 N2 C1 C2 C3 i-C4 n-C4 i-C5 n-C5 C6 C7 C8 C9 C10+ Benzene Toluene E-Benzene Xylenes n-C6 224Trimethylp MW Stream Mole Rat	MW  34.80 32.00 44.01 28.01 16.04 30.07 44.10 58.12 58.12 72.15 72.15 86.16 100.20 114.23 128.28 166.00 78.11 92.13 106.17 106.17 86.18 114.24	LP Oil mol % 0.0508 0.0000 0.2437 0.0102 0.9543 0.6701 2.1827 1.1269 4.6091 3.1066 5.0558 4.1726 10.3655 10.8426 5.5127 45.9695 0.2132 0.0711 0.6802 3.5939 0.0000 123.89 1.0000	Flash Oil mol % 0.0355 0.0000 0.0933 0.0005 0.1523 0.3612 1.7837 1.0500 4.4244 3.1026 5.0849 4.2505 10.5977 11.0993 5.6454 47.0850 0.5805 0.2182 0.0728 0.6965 3.6656 0.0000	Sale Oil mol % 0.0067 0.0000 0.0000 0.0000 0.0001 1.0550 0.9581 4.2190 3.0930 5.1030 4.3157 10.7955 11.3191 5.7591 48.0426 0.5906 0.2224 0.0743 0.7105 3.7260 0.0000	Flash Gas mol % 0.6810 0.0000 6.4383 0.4113 33.9966 13.3981 18.6221 4.2943 12.2198 3.2694 3.8575 0.9620 0.7984 0.2654 0.467 0.0091 0.0743 0.0077 0.0008 0.0071 0.6399 0.0000 38.19 0.0237	M6S Gas mol % 1.4514 0.0000 4.6707 0.0233 7.6384 17.6680 37.6065 5.5709 14.5215 3.5772 4.1947 1.0443 0.8751 0.2949 0.0562 0.0110 0.0815 0.0086 0.0010 0.0080 0.6968 0.0000	mol % 1.0284 0.0000 5.6412 0.2363 22.1101 15.3237 27.1833 4.8700 13.2578 3.4082 4.0096 0.9991 0.8330 0.2787 0.0510 0.0100 0.0776 0.0081 0.0009 0.0075 0.6656 0.0000 41.62 0.0432	ns ·
No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21	Stream Data Component  H2S O2 CO2 N2 C1 C2 C3 i-C4 n-C4 i-C5 n-C5 C6 C7 C8 C9 C10+ Benzene Toluene E-Benzene Xylenes n-C6 224Trimethylp MW Stream Mole Rat Heating Value	MW  34.80 32.00 44.01 28.01 16.04 30.07 44.10 58.12 58.12 72.15 86.16 100.20 114.23 128.28 166.00 78.11 92.13 106.17 106.17 86.18 114.24	LP Oil mol % 0.0508 0.0000 0.2437 0.0102 0.9543 0.6701 2.1827 1.1269 4.6091 3.1066 5.0558 4.1726 10.3655 10.8426 5.5127 45.9695 0.2132 0.0711 0.6802 3.5939 0.0000 123.89 1.0000	Flash Oil mol % 0.0355 0.0000 0.0933 0.0005 0.1523 0.3612 1.7837 1.0500 4.4244 3.1026 5.0849 4.2505 10.5977 11.0993 5.6454 47.0850 0.5805 0.2182 0.0728 0.6965 3.6656 0.0000	Sale Oil mol % 0.0067 0.0000 0.0002 0.0000 0.0001 1.0550 0.9581 4.2190 3.0930 5.1030 4.3157 10.7955 11.3191 5.7591 48.0426 0.5906 0.2224 0.0743 0.7105 3.7260 0.0000	Flash Gas mol % 0.6810 0.0000 6.4383 0.4113 33.9966 13.3981 18.6221 4.2943 12.2198 3.2694 3.8575 0.9620 0.7984 0.2654 0.0467 0.0091 0.0743 0.0077 0.0008 0.0071 0.6399 0.0000 38.19 0.0237 2017.62	M6S Gas mol % 1.4514 0.0000 4.6707 0.0233 7.6384 17.6680 37.6065 5.5709 14.5215 3.5772 4.1947 1.0443 0.8751 0.2949 0.0562 0.0110 0.0815 0.0086 0.0010 0.0080 0.6968 0.0000	mol % 1.0284 0.0000 5.6412 0.2363 22.1101 15.3237 27.1833 4.8700 13.2578 3.4082 4.0096 0.9991 0.8330 0.2787 0.0510 0.0100 0.0776 0.0081 0.0009 0.0075 0.6656 0.0000 41.62 0.0432 2219.86	ns
No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21	Stream Data Component  H2S O2 CO2 N2 C1 C2 C3 i-C4 n-C4 i-C5 n-C5 C6 C7 C8 C9 C10+ Benzene Toluene E-Benzene Xylenes n-C6 224Trimethylp  MW Stream Mole Rat Heating Value Gas Gravity	MW  34.80 32.00 44.01 28.01 16.04 30.07 44.10 58.12 72.15 72.15 86.16 100.20 114.23 128.28 166.00 78.11 92.13 106.17 106.17 86.18 114.24	LP Oil mol % 0.0508 0.0000 0.2437 0.0102 0.9543 0.6701 2.1827 1.1269 4.6091 3.1066 5.0558 4.1726 10.3655 10.8426 5.5127 45.9695 0.5685 0.2132 0.0711 0.6802 3.5939 0.0000 123.89 1.0000	Flash Oil mol % 0.0355 0.0000 0.0933 0.0005 0.1523 0.3612 1.7837 1.0500 4.4244 3.1026 5.0849 4.2505 10.5977 11.0993 5.6454 47.0850 0.5805 0.2182 0.0728 0.6965 3.6656 0.0000 125.97 0.9763	Sale Oil mol % 0.0067 0.0000 0.0002 0.0000 0.0001 1.0550 0.9581 4.2190 3.0930 5.1030 4.3157 10.7955 11.3191 5.7591 48.0426 0.5906 0.2224 0.0743 0.7105 3.7260 0.0000 127.60 0.9568	Flash Gas mol % 0.6810 0.0000 6.4383 0.4113 33.9966 13.3981 18.6221 4.2943 12.2198 3.2694 3.8575 0.9620 0.7984 0.2654 0.467 0.0091 0.0743 0.0077 0.0008 0.0071 0.6399 0.0000 38.19 0.0237	M6S Gas mol % 1.4514 0.0000 4.6707 0.0233 7.6384 17.6680 37.6065 5.5709 14.5215 3.5772 4.1947 1.0443 0.8751 0.2949 0.0562 0.0110 0.0815 0.0086 0.0010 0.0080 0.6968 0.0000	mol % 1.0284 0.0000 5.6412 0.2363 22.1101 15.3237 27.1833 4.8700 13.2578 3.4082 4.0096 0.9991 0.8330 0.2787 0.0510 0.0100 0.0776 0.0081 0.0009 0.0075 0.6656 0.0000 41.62 0.0432	ns
No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21	Stream Data Component  H2S O2 CO2 N2 C1 C2 C3 i-C4 n-C4 i-C5 n-C5 C6 C7 C8 C9 C10+ Benzene Toluene E-Benzene Xylenes n-C6 224Trimethylp  MW Stream Mole Rat Heating Value Gas Gravity Bubble Pt. @ 10	MW  34.80 32.00 44.01 28.01 16.04 30.07 44.10 58.12 58.12 72.15 86.16 100.20 114.23 128.28 166.00 78.11 92.13 106.17 106.17 86.18 114.24	LP Oil mol % 0.0508 0.0000 0.2437 0.0102 0.9543 0.6701 2.1827 1.1269 4.6091 3.1066 5.0558 4.1726 10.3655 10.8426 5.5127 45.9695 0.5685 0.2132 0.0711 0.6802 3.5939 0.0000 123.89 1.0000	Flash Oil mol % 0.0355 0.0000 0.0933 0.0005 0.1523 0.3612 1.7837 1.0500 4.4244 3.1026 5.0849 4.2505 10.5977 11.0993 5.6454 47.0850 0.5805 0.2182 0.0728 0.6965 3.6656 0.0000 125.97 0.9763	Sale Oil mol % 0.0067 0.0000 0.0002 0.0000 0.0001 1.0550 0.9581 4.2190 3.0930 5.1030 4.3157 10.7955 11.3191 5.7591 48.0426 0.5906 0.2224 0.0743 0.7105 3.7260 0.0000 127.60 0.9568	Flash Gas mol % 0.6810 0.0000 6.4383 0.4113 33.9966 13.3981 18.6221 4.2943 12.2198 3.2694 3.8575 0.9620 0.7984 0.2654 0.0467 0.0091 0.0743 0.0077 0.0008 0.0071 0.6399 0.0000 38.19 0.0237 2017.62	M6S Gas mol % 1.4514 0.0000 4.6707 0.0233 7.6384 17.6680 37.6065 5.5709 14.5215 3.5772 4.1947 1.0443 0.8751 0.2949 0.0562 0.0110 0.0815 0.0086 0.0010 0.0080 0.6968 0.0000	mol % 1.0284 0.0000 5.6412 0.2363 22.1101 15.3237 27.1833 4.8700 13.2578 3.4082 4.0096 0.9991 0.8330 0.2787 0.0510 0.0100 0.0776 0.0081 0.0009 0.0075 0.6656 0.0000 41.62 0.0432 2219.86	ns
No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21	Stream Data Component  H2S O2 CO2 N2 C1 C2 C3 i-C4 n-C4 i-C5 n-C5 C6 C7 C8 C9 C10+ Benzene Toluene E-Benzene Xylenes n-C6 224Trimethylp  MW Stream Mole Rat Heating Value Gas Gravity	MW  34.80 32.00 44.01 28.01 16.04 30.07 44.10 58.12 58.12 72.15 72.15 86.16 100.20 114.23 128.28 166.00 78.11 92.13 106.17 106.17 86.18 114.24	LP Oil mol % 0.0508 0.0000 0.2437 0.0102 0.9543 0.6701 2.1827 1.1269 4.6091 3.1066 5.0558 4.1726 10.3655 10.8426 5.5127 45.9695 0.5685 0.2132 0.0711 0.6802 3.5939 0.0000 123.89 1.0000	Flash Oil mol % 0.0355 0.0000 0.0933 0.0005 0.1523 0.3612 1.7837 1.0500 4.4244 3.1026 5.0849 4.2505 10.5977 11.0993 5.6454 47.0850 0.5805 0.2182 0.0728 0.6965 3.6656 0.0000 125.97 0.9763	Sale Oil mol % 0.0067 0.0000 0.0002 0.0000 0.0001 1.0550 0.9581 4.2190 3.0930 5.1030 4.3157 10.7955 11.3191 5.7591 48.0426 0.5906 0.2224 0.0743 0.7105 3.7260 0.0000 127.60 0.9568	Flash Gas mol % 0.6810 0.0000 6.4383 0.4113 33.9966 13.3981 18.6221 4.2943 12.2198 3.2694 3.8575 0.9620 0.7984 0.2654 0.0467 0.0091 0.0743 0.0077 0.0008 0.0071 0.6399 0.0000 38.19 0.0237 2017.62	M6S Gas mol % 1.4514 0.0000 4.6707 0.0233 7.6384 17.6680 37.6065 5.5709 14.5215 3.5772 4.1947 1.0443 0.8751 0.2949 0.0562 0.0110 0.0815 0.0086 0.0010 0.0080 0.6968 0.0000	mol % 1.0284 0.0000 5.6412 0.2363 22.1101 15.3237 27.1833 4.8700 13.2578 3.4082 4.0096 0.9991 0.8330 0.2787 0.0510 0.0100 0.0776 0.0081 0.0009 0.0075 0.6656 0.0000 41.62 0.0432 2219.86	ns .



Federal Operating Permit Program (40 CFR Part 71)

# INITIAL COMPLIANCE PLAN AND COMPLIANCE CERTIFICATION (I-COMP)

#### SECTION A - COMPLIANCE STATUS AND COMPLIANCE PLAN

Complete this section for each unique combination of applicable requirements and emissions units at the facility. List all compliance methods (monitoring, recordkeeping and reporting) you used to determine compliance with the applicable requirement described above. Indicate your compliance status at this time for this requirement and compliance methods and check "YES" or "NO" to the follow-up question.

Emission Unit ID(s): DEHY-STL

Applicable Requirement (Describe and Cite): 40 CFR 63, Subpart HH – National Emission Standards for Hazardous Air Pollutants from Oil and Natural Gas Production Facilities

Based on existing permit limits, this facility is a major source for HAPs. However, as it is a field compression facility, only emissions from glycol dehydrators and flashing tanks, if any, are aggregated to determine Subpart HH applicability. The facility is therefore a minor source for purposes of Subpart HH. It includes an affected facility, the glycol dehydrator, but no "flashing tanks". Off gas from the dehydrator is directed to a condenser, as required by an enforceable condition; the PTE of the dehydrator is therefore limited by this requirement.

The facility is not located within a UA plus offset and UC boundary and construction commenced prior to July 8, 2005; the compliance date for this facility is therefore January 5, 2009.

Compliance requirements are specified at 40 CFR 63.764 (d)(2)(i) & (ii) & 63.765. Based on the GRI GLYCalc calculations provided with the previous application for revision, HAP emissions are reduced by 95%, satisfying the requirements of 40 CFR 63.765 (c) (3) (i). The facility is therefore in compliance with this requirement.

Compliance Methods for the Above (Description and Citation):
Condenser
Compliance Status:
X In Compliance: Will you continue to comply up to permit issuance? X YesNo
Not In Compliance: Will you be in compliance at permit issuance?YesNo
Future-Effective Requirement: Do you expect to meet this on a timely basis?YesNo
Emission Unit ID(s): DEHY-STL
Applicable Requirement (Description and Citation): 40 CFR 64 - Compliance Assurance Monitoring
(CAM)
Compliance Methods for the Above (Description and Citation):

In	general	terms.	an	affected	unit	must
111	20110101	LUI III O.	ш		шшь	mu

Compliance Status:

- Be subject to an emission limit for a pollutant;
- Use a control device to achieve compliance with that limit; and
- Have a pre-control potential to emit for that pollutant greater than major source level.

Although the permit specifies that catalytic converters are installed on units A01 and A02, neither engine has pre-control emissions that make the unit a major source in itself.

However, the dehydrator still vent is a major source for HAPs if uncontrolled; and a minor source with the control device, the condenser. A CAM plan is therefore due with renewal. Such a plan is attached.

X In Compliance: Will you continue to comply up to permit issuance? X YesNo
Not In Compliance: Will you be in compliance at permit issuance?YesNoFuture-Effective Requirement: Do you expect to meet this on a timely basis?YesNo
 Future-Enective Nequirement. Do you expect to most this off a timely basis
 Emission Unit ID(s): TK-1, TK-2
Applicable Requirement (Describe and Cite) 40 CFR 71. Condensate tanks previously believed to be insignificant activities have significant calculated emissions. Tanks are not "storage vessel with the potential for flash emissions" by reason of having throughput much less than 79,500 liters/day, and are thus not subject to 40 CFR 63 Subpart HH. Tanks are prior to custody transfer and predate Kb, and are therefore not subject to NSPS. Controlled emissions from each tank are less than major source level. However, units are not insignificant and are therefore identified here.
Compliance Methods for the Above (Description and Citation): This application identifies the tanks as emissions units. Moreover, Enterprise will install a vapor recovery unit (VRU) on the tanks, with a consequent reduction in emissions by approximately 95%.
Compliance Status:
In Compliance: Will you continue to comply up to permit issuance?YesNo
_X Not In Compliance: Will you be in compliance at permit issuance? _XYesNo
Future-Effective Requirement: Do you expect to meet this on a timely basis?  YesNo

#### B. SCHEDULE OF COMPLIANCE

Complete this section if you answered "NO" to any of the questions in section A. Also complete this section if required to submit a schedule of compliance by an applicable requirement. Please attach copies of any judicial consent decrees or administrative orders for this requirement.

Unit(s) TK-1, TK-2 Requirement identify as emissions units; voluntarily VOC and HAP emissions	install VRU to control
Reason for Noncompliance. Briefly explain reason for noncompliance at time of that future-effective requirement will not be met on a timely basis: Tanks grandfatt NSR permit as insignificant sources of emissions.	of permit issuance or nered into original
Narrative Description of how Source Compliance Will be Achieved. Briefly achieving compliance: Identify units as emissions sources in this application, volu control emissions.	explain your plan for ntarily install VRU to
Schedule of Compliance. Provide a schedule of remedial measures, including sequence of actions with milestones, leading to compliance, including a date for f	an enforceable inal compliance.
Remedial Measure or Action	Date to be Achieved
Identify as emissions units in this application	15 May 2008
VRU installation on condensate tanks	15 Nov 2008
C. SCHEDULE FOR SUBMISSION OF PROGRESS REPORTS  Only complete this section if you are required to submit one or more schedules of complicable requirement requires submittal of a progress report. If a schedule of complication report should start within 6 months of application submittal and subsequently nonths. One progress report may include information on multiple schedules of complication.	ance is required, your , no less than every six
Contents of Progress Report (describe) Notification of installation of VRU	
First Report_Dec/_30/_2008_ Frequency of Submittalone time	
D. SCHEDULE FOR SUBMISSION OF COMPLIANCE CERTIFICATIONS	
This section must be completed once by every source. Indicate when you submit compliance certifications during the term of your permit (at least of	u would prefer to nce per year).
Fraguency of submittel Semi-ennually Reginning	

#### E. COMPLIANCE WITH ENHANCED MONITORING & COMPLIANCE CERTIFICATION REQUIREMENTS

This section must be completed once by every source. To certify compliance with these, you must be able to certify compliance for every applicable requirement related to monitoring and compliance certification at every unit.				
Enhanced Monitoring Requirements:	X In Compliance	Not In Compliance		
Compliance Certification Requirements:	_X_ In Compliance	Not In Compliance		

Note; by this application, permittee notifies EPA of emissions units TK-1 and TK-2, and therefore is in compliance with requirements of 40 CFR 71.

Federal Operating Permit Program (40 CFR Part 71)

# CERTIFICATION OF TRUTH, ACCURACY, AND COMPLETENESS (CTAC)

This form must be completed, signed by the "Responsible Official" designated for the facility or emission unit, and sent with each submission of documents (i.e., application forms, updates to applications, reports, or any information required by a part 71 permit).

A. Responsible Official
Name: (Last) <u>Hurlburt</u> (First) <u>Terry</u> (MI) <u>L.</u>
Title Senior Vice President - Operations
Street or P.O. Box P.O. Box 4324
City Houston State TX ZIP 77210 - 4324
Telephone (_713_) _8806595_ Ext Facsimile (_713_) _880-6660_
B. Certification of Truth, Accuracy and Completeness (to be signed by the responsible official)
I certify under penalty of law, based on information and belief formed after reasonable inquiry, the statements and information contained in these documents are true, accurate and complete.  Name (signed)
Name (typed) Terry L. Hurlburt Date: 5   10   2008

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# Addendum 1

Applicable Requirements Discussion

# **Applicable Requirements**

#### Enterprise Field Products Company - Lindrith Compressor Station

The following discussion addresses applicable requirements, and requirements that may appear to be applicable but are not. All applicable and non-applicable requirements addressed here are included in the Code of Federal Regulations, Title 40. Requirements imposed by Permit V-SU-0032-02.03 are not addressed here.

Applicable Requirements

Upon reasonable inquiry, Enterprise has determined that the following requirements are relevant to this facility within the meaning of this application.

40 CFR 63, Subpart HH - National Emission Standards for Hazardous Air Pollutants from Oil and Natural Gas Production Facilities

Based on existing permit limits, this facility is a major source for HAPs. However, as it is a field compression facility, only emissions from glycol dehydrators and flashing tanks, if any, are aggregated to determine Subpart HH applicability. The facility is therefore a minor source for purposes of Subpart HH. It includes an affected facility, the glycol dehydrator, but no "flashing tanks" as defined in this Subpart; tankage throughput at the site is less than the applicability threshold for this Subpart. Off gas from the dehydrator is directed to a condenser, as required by an enforceable condition; the PTE of the dehydrator is therefore limited by this requirement.

The facility is not located within a UA plus offset and UC boundary and construction commenced prior to July 8, 2005; the compliance date for this facility is therefore January 5, 2009

Compliance requirements are specified at 40 CFR 63.764 (d)(2)(i) & (ii) & 63.765. Based on the GRI GLYCalc calculations provided with the previous application for revision, HAP emissions are reduced by 95%, satisfying the requirements of 40 CFR 63.765 (c) (3) (i). The facility is therefore in compliance with this requirement.

#### 40 CFR 64 - Compliance Assurance Monitoring (CAM)

In general terms, an affected unit must

• Be subject to an emission limit for a pollutant;

Use a control device to achieve compliance with that limit; and

• Have a pre-control potential to emit for that pollutant greater than major source level.

Although catalytic converters are installed on units A01 and A02, neither engine has precontrol emissions that make the unit a major source in itself.

However, the dehydrator still vent is a major source for HAPs if uncontrolled; and a minor source with the control device, the dehydrator. A CAM plan is therefore due with renewal. Such a plan is attached.

40 CFR 71 - Federal Operating Permits

The facility is a major source of NOx as defined by 40 CFR 71, and is operated in accordance with Permit V-SU-0032-02.03.

40 CFR 71.5(a)(1) requires that "for each part 71 source, the owner or operator shall submit a timely and complete permit application in accordance with this section". 40 CFR 71.5(a)(1)(iii) goes on to state that "for purposes of permit renewal, a timely application is one that is submitted at least 6 months but not more than 18 months prior to expiration of the part 70 or 71 permit".

Operating Permit R6FOPP71-03 expires on 11/16/08; as required by regulation, this application is being submitted prior to 5/16/08.

Non-Applicable Requirements

Some requirements may appear to apply to this facility when in fact they do not. Non-applicability is discussed here.

40 CFR 50 - National Ambient Air Quality Standards

40 CFR 50 establishes National Ambient Air Quality Standards but does not directly impose requirements on a specific stationary source and is therefore not applicable.

40 CFR 52.21 — Prevention of Significant Deterioration (PSD) of Air Quality Enterprise has made a determination in accordance with 40 CFR 52.21(a)(1)(2) that the facility is a minor source for PSD purposes as defined at 40 CFR 52.21(b). Lindrith Compressor Station is not a source type identified at 40 CFR 52.21(a), and the facility-wide potential to emit is less than 250 tons per year (tpy) of any regulated pollutant.

40 CFR 60, Subpart A - General Provisions

This subpart is referenced by other NSPSs applicable to the facility and is therefore applicable only in the event that an NSPS is applicable. No NSPSs apply to this facility.

- 40 CFR 60, Subparts K, Ka, and Kb Standards of Performance for Storage Vessels The only tanks that are sources of VOC emissions pre date these regulations. This Subpart does not apply.
- 40 CFR 60, Subpart GG Standards of Performance for Stationary Gas Turbines No turbines are installed at the facility.
- 40 CFR 60, Subpart KKK Standards of Performance for Equipment Leaks The facility is not a gas processing plant as defined in this Subpart.
- 40 CFR 60, Subpart LLL Standards of Performance for Onshore Natural Gas Processing: SO<sub>2</sub> Emissions

The facility is not a natural gas treating plant as defined in this Subpart.

40 CFR 60, Subpart JJJJ - Standards of Performance for Stationary Spark Ignition Internal Combustion Engines

All engines at the facility were constructed before June 12, 2006 (40 CFR 60.4230.a.4) and have not been modified or reconstructed since (40 CFR 60.4230.a.5). This Subpart does not apply.

- 40 CFR 61 National Emissions Standards for Hazardous Air Pollutants (NESHAP) No 40 CFR 61 NESHAPs apply to this facility. In the case of asbestos demolition, subpart M of 40 CFR 61 may apply.
- 40 CFR 63 Subpart ZZZZ National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines
  All engines currently installed at the facility are "existing" (constructed before June 12, 2006) 4 stroke lean burns and therefore do not have to meet the requirements of Subpart ZZZZ, including the initial notification, as stated at 40 CFR 63.6590(b)(3).

40 CFR 68 - Accidental Release Prevention Program

This regulation does not apply. This regulation arises from section 112 (r) of the Clean Air Act and establishes thresholds based on inventoried quantity of specific substances in process. This facility does not manufacture, process, use, store, or otherwise handle regulated substances in excess of the quantities specified in 40 CFR 68.

40 CFR 72 - Acid Rain Regulations

The facility is not an electric utility generating facility as defined in the Part and therefore is not an affected facility under the Acid Rain Program.

40 CFR 82, Subpart F - Protection of Stratospheric Ozone No operations involving CFCs are conducted at the facility.

40 CFR 82, Subpart H - Protection of Stratospheric Ozone
No halon-containing fire extinguishers are used, stored, or disposed of at the facility.

# Addendum 2

# Compliance Assurance Monitoring (CAM) Plan

# Compliance Assurance Monitoring (CAM) Plan 40 CFR 63 Subpart G

## **Dehydrator Condenser**

#### I Background

- A. Emissions Unit
  Dehydrator still vent DEHY1-STL
- B. Applicable Regulation(s), Limit, and Requirements
  40 CFR 63 Subpart HH
  Pollutant; VOCs, HAPs
  Emission Limit; 40 tpy VOC
- C. Control Technology
  Condenser

**II Monitoring Approach** 

See table

Indicator	Condenser outlet temperature	Integrity of ducting from dehydrator to condenser
Measurement Approach	Excursion defined as daily temperature greater than 100 F as established in application	Excursion defined as visible break, disconnect, or failure in ducting from dehydrator still vent to condensor.
1.	Excursions trigger permittee to re-measure temperature at regular intervals and establish daily average temperature, and make repairs or adjustments as necessary	Excursions trigger permittee to investigate and repair ducting.
Performance Criteria	Hydrocarbon recovery depends on temperature and heat rejection of condenser. Correct temperature has been established as daily average of 100 F	Control depends on duct integrity.
Verification of status	temperature measurement	inspection and repair
QA/QC practices	periodic measurement, and recording of data. Repair or replacement as needed.	periodic inspection, and recording of results. Repair or replacement as needed.
Monitoring frequency	daily	monthly
Averaging Period	daily	NA

#### Justification

Background; The controlled emission unit is a glycol dehydrator that can process up to 90 MMscf/day of natural gas. The dehydrator is equipped with a flash tank; offgas from the flash tank is vented. Offgas from the still vent is ducted to a condenser where condensable liquids are recovered. Non-condensible gases from the condenser are vented to atmosphere.

Rational for selection of performance indicators and indicator ranges.

The monitoring is based on two primary indicators; ducting integrity, and condenser operating temperature.

In order for the control device to control emissions to the levels authorized, all gases from the still vent must be directed to the condenser. Routine inspection of the ducting as specified at 40 CFR 63.773 (b)(i) is presumptively acceptable monitoring.

40 CFR 63.773 (e) offers two alternatives for verifying operation of control devices; demonstration by test, or by design analysis. In this case, worst-case calculations by GRI GLYCalc are the basis of the emission limits and control device operating parameters, which in turn are the basis of the performance indicators.

The design temperature of the condenser is based on GRI GLYCalc and EPA TANK data. A typical average annual temperature at Clayton, NM, (climatologically similar) according to TANK, is approximately 53 F; GRI GLYCalc recommends a maximum "approach" temperature (the temperature rise expected at a condenser in full sun) of 40 F; the condenser design temperature is therefore 53 + 40, plus a modest safety factor. Based on this design temperature, GRI GLYCalc calculates the maximum expected emission rate of VOCs and HAPs.

Clearly, emissions from the condenser will be affected by the uncontrolled emissions from the controlled device, the dehydrator. Parameters affecting the uncontrolled emissions, primarily glycol circulation rate and dehydrator throughput, are specified in the NSR permit. Note that 40 CFR 63 Subpart HH requires calculation of and operation at a glycol circulation rate based on specific criteria, resulting in a circulation rate no higher than, and generally lower than, the rate specified in the permit.

Thus, monitoring of key design parameters is sufficient to ensure proper operation of the condenser and compliance with emissions limits.

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Document No.4

# JUN 1 3 2008

Mr. Donald Fernald Environmental Scientist Enterprise Products P.O. Box 4324 Houston, TX 77210-4324

RE: Application Package Permit Renewal for Enterprise Field Services LLC, Lindrith Compressor Station, Permit Number R6FOPP71-03

Dear Mr. Fernald:

The U.S. Environmental Protection Agency received your application on May 14, 2008. The Region has determined that the information submitted in the Application is administratively complete to process the requested operating permit renewal. Therefore, this application is ruled complete on June 12, 2008.

If the Region determines that additional information is necessary to evaluate the application or to take final action, it may request such information in writing and set a reasonable deadline for response. If you have any questions, please contact me at (214) 665-6435 or Catherine Penland of my staff at (214) 665-7122.

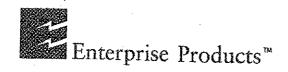
Sincerely yours,

Originally Signed by Jeff Robinson

> Jeff Robinson Chief Air Permits Section

bcc: Permit file: Enterprise Products LLC Lindrith Compressor Station, R6FOPP71-03

Penland/cp:6PD-R:x7122/6/11/08\Lindrith application completeness letter.doc (Penland #1 Disk)



ENTERPRISE PRODUCTS PARTNERS LP ENTERPRISE PRODUCTS OPERATING LLC

ENTERPRISE PRODUCTS GP, LLC, GENERAL PARTNER ENTERPRISE PRODUCTS OLPGP, INC., SOLE MANAGER

November 3, 2008

7008 0150 0003 5621 2510 Return Receipt Requested

David Neleigh
U.S. Environmental Protection Agency
Air Permits Section (6PD-R)
1445 Ross Avenue, Suite 1200
Dallas, TX 75202-2733

RE: Significant Revision to Operating Permit R6FOPP71-03 Lindrith Compressor Station, New Mexico

Dear Mr. Neleigh,

Enterprise Field Services, LLC (Enterprise) is hereby requesting a significant revision to the Lindrith Compressor Station's Operating Permit R6FOPP71-03.

Enterprise seeks to retire its current two condensate tanks in favor of eight new 450 bbl (19,000 gallons) condensate tanks, three new 120 bbl drain tanks, one new 120 bbl sump tank, a stabilizer unit, and a new loading rack for transporting the condensate from the tanks. The total throughput of the tanks and loading rack will be up to 50,000 bbl/yr (6,250 bbl/yr per tank).

The proposed tanks are a source of VOCs; however, 40 CFR 60, Subpart K, Ka, and Kb will not be applicable because each tank will have a capacity less than 40,000 gallons (less than 75 m³ for Subpart Kb). All the drain tanks and the sump tanks will also be listed as insignificant activities as defined in §71.5 (c)(11)(ii)(A) and §71.5 (c)(11)(ii)(B) because they will emit less than 2 tons per year of VOCs and less than 1,000 lbs per year of HAP.

In addition to the tanks and loading rack, the facility will also be installing a stabilizer unit. This stabilizer unit is not an additional emission source as it will recover heat from the existing compressor's discharge gas to provide for its heating requirement. The vapor produced in the stabilizer will be routed to the compressor suction, and the stabilized condensate liquid will continue to the condensate tanks. The stabilized condensate liquid will have no flashing potential.

Included in this application are the revised calculations of emissions for the new tanks and loading rack and a set of revised application forms.

If you need additional information regarding this notification, please call Don Fernald, area Environmental Scientist at (505) 599-2141 or me directly at (713) 880-6518.

Yours truly.

Mary E. Hebert

Director, Environmental Compliance

/s<sub>i</sub>n

P. O. BOX 4324 HOUSTON, TX 77210-4324 713.880.6500

2727 NORTH LOOP WEST HOUSTON, TX 77008-1044 Www.eppip.com

## Copies to:

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Ms. Kathy Penland / US EPA Region VI Mr. Dixon Sandoval / Jicarilla Apache Tribe Environmental Protection Office Mr. Sam Cudney / Trinity Consultants



Federal Operating Permit Program (40 CFR Part 71)

OMB No. 2060-0336, Approval Expires 09/30/2010

# GENERAL INFORMATION AND SUMMARY (GIS)

A. Mailing Address and Contact Information
Facility name: Lindrith Compressor Station
Mailing address: Street or P.O. Box: Enterprise Field Services, LLC c/o Envr. Dept. PO Box 4324
City: <u>Houston</u> State: <u>TX</u> ZIP: <u>77210 – 4324</u>
Contact person: <u>Donald Fernald</u> <u>Title: Environmental Scientist</u>
Telephone: (505) 599 – 2141 Ext.:
Facsimile: (505) 599 – 2119
B. Facility Location
Temporary source? Yes X No Plant site location: 20 miles West of Lindrith, New Mexico
East ½ of the Southeast ¼ of Section 18, Township 24 North, Range 5 West
City: Lindrith State: NM County: Rio Arriba EPA Region: 6
Is the facility located within:
Indian lands? X YES NO OCS waters? YES X NO
Non-attainment area? YES X NO If yes, for what air pollutants?
Within 50 miles of affected State? X YES NO If yes, What State(s)? NM
. Owner
Name: Enterprise Field Services, LLC Street/P. O. Box: PO Box 4324
City: <u>Houston</u> State: <u>TX</u> ZIP: <u>77210 - 4324</u>
Telephone: (713) 880 – 6595 Ext.:
. Operator
Name: Enterprise Products Operating LLC Street/P. O. Box: PO Box 4324
City: <u>Houston</u> State: <u>TX</u> ZIP: <u>77210 - 4324</u>
Telephone: (713) 880 - 6500 Ext.:

E.	Application Type
	Mark only one permit application type and answer the supplementary question appropriate for the type marked.
	Initial Permit RenewalX_ Significant Mod Minor Permit Mod(MPM)
	Group Processing, MPM Administrative Amendment
	For initial permits, when did operations commence?//
	For permit renewal, what is the expiration date of current permit? 11 / 16 / 2008
	Applicable Requirement Summary
	Mark all types of applicable requirements that apply.
	SIPFIP/TIPPSDNon-attainment NSR
	Minor source NSR Section 111 Phase I acid rain Phase II acid rain
	Stratospheric ozone OCS regulations NESHAPX_ Sec. 112(d) MACT
	Sec. 112(g) MACT Early reduction of HAP Sec 112(j) MACT RMP [Sec. 112(r)]
	Tank Vessel requirements, sec. 183(f))Section 129 Standards/Requirement
	Consumer / comm products, § 183(e) NAAQS, increments or visibility (temp. sources)
	Has a risk management plan been registered? YES X NO Regulatory agency
	Phase II acid rain application submitted? YES X NO If yes, Permitting authority
ite Fac RIC	Source-Wide PTE Restrictions and Generic Applicable Requirements  and describe any emissions-limiting requirements and/or facility-wide "generic" applicable requirements.  ility previously issued NRS Permit NM-1644-M1, limiting fuel consumption, requiring oxidation catalysts on two  CE, with quarterly testing requirement and condenser on dehydrator still vent. Permit establishes emissions limits for hunit.
Ger	teric requirements indentified in Condition 3.2 of Operating Permit R6FOPP71-03

#### H. Process Description

List processes, products, and SIC codes for the facility.

Process	Products	SIC
Natural gas gathering and transmission facility, with pressurized natural gas as product delivered to pipeline	Pressurized natural gas	1311
		•

#### I. Emission Unit Identification

Assign an emissions unit ID and describe each emissions unit at the facility. Control equipment and/or alternative operating scenarios associated with emissions units should by listed on a separate line. Applicants may exclude from this list any insignificant emissions units or activities.

Emissions Unit ID	Description of Unit
A-01	Caterpillar 3612 LE, Natural Gas Fired Engine
A-01-CD#1	Oxidation Catalyst for Rice A-01 (Control Device)
A-02	Caterpillar 3612 LE, Natural Gas Fired Engine
A-02-CD#1	Oxidation Catalyst for Rice A-01 (Control Device)
A-03	Caterpillar 3612 LE, Natural Gas Fired Engine
DEHY-IRBLR	Dehy Reboiler
DEHY-STL	Dehy Still Vent
DEHY-STL-CD#1	Condenser attached to DHY1-STL (control device)
FUGVOC	Fugitive VOCs
TK-1	450 bbl Condensate Tank
TK-2	450 bbl Condensate Tank
TK-3	450 bbl Condensate Tank
TK-4	450 bbl Condensate Tank
TK-5	450 bbl Condensate Tank
TK-6	450 bbi Condensate Tank
TK-7	450 bbl Condensate Tank
TK-8	450 bbl Condensate Tank
LR-C	Loading Rack
44,44	
· · · · · · · · · · · · · · · · · · ·	

#### J. Facility Emissions Summary

Enter potential to emit (PTE) for the facility as a whole for each air pollutant listed below. Enter the name of the single HAP emitted in the greatest amount and its PTE. For all pollutants stipulations to major source status may be indicated by entering "major" in the space for PTE. Indicate the total actual emissions for fee purposes for the facility in the space provided. Applications for permit modifications need not include actual emissions information.

NO. 00 404
NOx: 68.46 tons/yr VOC: 159.86 tons/yr SO2: 4.20 tons/yr
PM-10: N/A tons/yr CO: 103.21 tons/yr Lead: N/A tons/yr Total HAP: 21.50 tons/yr
Single HAP emitted in the greatest amount: Formaldehyde PTE: 10.8 tons/yr
Total of regulated pollutants (for fee calculation), Sec. F, line 5 of form FEE <u>N/A</u> tons/yr
K. Existing Federally-Enforceable Permits
Permit number(s): NM 1644 M1 Permit type: NSR Permitting authority: NMED
Permit number(s): R6F0PP71-03 Permit type: Title V Permitting authority: US EPA
L. Emission Unit(s) Covered by General Permits
Emission unit(s) subject to general permit
Check one: Application made Coverage granted
General permit identifier Expiration Date//
M. Cross-referenced Information
Does this application cross-reference information?YES _X_NO (If yes, see instructions)



### Federal Operating Permit Program (40 CFR Part 71)

### POTENTIAL TO EMIT (PTE)

For each unit with emissions that count towards applicability, list the emissions unit ID and the PTE for the air pollutants listed below and sum them up to show totals for the facility. You may find it helpful to complete form **EMISS** before completing this form. Show other pollutants not listed that are present in major amounts at the facility on attachment in a similar fashion. You may round values to the nearest tenth of a ton. Also report facility totals in section **J** of form **GIS**.

Regulated Air Pollutants and Pollutants for which the Source is Major **Emissions Unit ID** (tons/yr) NOx VOC **SO2** PM-10 CO Lead HAP A-01 22.54 20.5 1.4 N/A 11.8 N/A 4.5 A-02 22.54 20.5 1.4 N/A 11.8 N/A 4.5 A-03 22.54 29.5 1.4 N/A 78.9 N/A 4.5 **DEHY1-RBLR** 0.84 0.05 N/A N/A 0.71N/A Neg: DEHY1-STL N/A 40.0 N/A N/A N/A N/A 8.0 **FUGVOC** N/A 3.77 N/A N/A N/A N/A N/A TK-1 N/A 4.40 N/A N/A N/A N/A N/A TK-2 N/A 4.40 N/A N/A N/A N/A N/A TK-3 N/A 4.40 N/A N/A N/A N/A N/A TK-4 N/A 4.40 N/A N/A N/A N/A N/A TK-5 N/A 4.40 N/A N/A N/A N/A N/A **TK-6** N/A 4.40 N/A N/A N/A N/A N/A TK-7 N/A 4.40 N/A N/A N/A N/A N/A TK-8 N/A 4.40 N/A N/A N/A N/A N/A LR-C N/A 10.34 N/A N/A N/A N/A N/A

FACILITY TOTALS:

68,46

159.86

4.20

N/A

103.21

N/A

21.50



Federal Operating Permit Program (40 CFR Part 71)

### **INSIGNIFICANT EMISSIONS (IE)**

List each insignificant activity or emission unit. In the "number" column, indicate the number of units in this category. Descriptions should be brief but unique. Indicate which emissions criterion of part 71 is the basis for the exemption.

Number	Description of Activities or Emissions Units	VOC tpy	HAP
DT-1	120 bbl 95% water; 5% condensate tank exempted by §71.5 (c)(11)(ii)(A)	0.02	
DT-2	120 bbl 95% water; 5% condensate tank exempted by §71.5 (c)(11)(ii)(A)	0.02	
DT-3	120 bbl 95% water; 5% condensate tank exempted by §71.5 (c)(11)(ii)(A)	0.02	
ST-1	120 bbl sump tank exempted by §71.5 (c)(11)(ii)(A)	1.19	
		-	. :
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### **Emissions Report - Detail Format TANKS 4.0.9d**

Tank Indentification and Physical Characteristics

Adentification User Identification; City: State: Company: Type of Tank: Description:

DT-1 to DT-3

Enterprise Field Services, LLC Vertical Fixed Roof Tank 120 bbl 95% water 5% condensate New Mexico

Tank Dimensions
Shell Height (ft):
Diameter (ft):
Liquid Height (ft):
Avg. Liquid Height (ft):
Volume (gallons):
Turnovers:
Net Throughput(galvy):
is Tank Heated (y/n):

12.00 8.50 11.89 5.95 5.047.53 34.67 175,000.00

Red/Primer Poor Red/Primer Poor Paint Characteristics Shell Color/Shade: Shell Condition Roof Color/Shade: Roof Condition;

Roof Characteristics Type:

Cone Height (ft) Slope (ft/ft) (Cone Roaf)

0.00

Breather Vent Settings Vacuum Settings (psig): Pressure Settings (psig)

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Meterological Data used in Emissions Calculations: Albuquerque, New Mexico (Aug Atmospheric Pressure = 12.15 psía)

TANKS 4.0.9d
Emissions Report - Detail Format
Liquid Contents of Storage Tank

DT-1 to DT-3 - Vertical Fixed Roof Tank Lindrith, New Mexico

		No.		especial interpretation of the	والمسارة إنجارات والمحادث	Addison white (Children	PROPERTY AND ADDRESS OF THE PARTY AND ADDRESS	Andrew Landon	برايس الأرم والطنوسة تنفخ	Systemation and the second	Chemondone blanci Jadica, pris	A CONTRACTOR OF THE PARTY OF TH		
Mixtura/Component	Mont	Ave.	Daily Liquid Surf Temperature (dag F) o. Min. M	af Ng F) Max	Liquid Bulk Ternp (ded F)	Vapo	Vapor Pressure (psia)	psia)	Vapor Mof.	Liquid	Vapor	Marian	Basis for Vapor Pressure	
di kirindah mindak indikabanjah indipak dalman addah dikam pinind di aman dalam madamindan pilikaban kirindan p A	Androis her baketaken a pas	e Northead and and and and and and and and and a	ż	STATIONAL LAND AND REAL PROPERTY.	, sandakida sanasa ke	etrassa in consequent	olodenia sedenta		**************************************		riedo.	Weignt	Calculations	
95% water 5% condensate	Jan	56.33	45.33	67.32	60.61	0.2347	0.1575	0.3437	19.6828			18,88	and delition of the state of th	}
Market St. (No.P. St.)						2.6761	2.1394	3,3163	50,0000	0.0500	0.1321	207.00	Option 4: RVP=5	
Children Col. property	i		į			0.2236	0.1485	0.3301	18,0200	0.9500	0.8679	18.02	Option 2: A=8.07131, B=1730,63, C=233,425	
Court of the training at	T.OD	61.02 (0.22	47.73	74.31	60.61	0.2768	0.1721	0.4341	19,5671			18.88		
CASE OF (AVF 5)						2.9369	2,2482	3.7833	5 <u>0</u> ,0000	0.0500	0.1236	207.00	Option 4: RVP=5	
Oping the Man Co.	;	:			-	0.2646	0.1626	0.4187	18,0200	0.9500	0.8764	18.02	Option 2: A=8.07131, B=1730,63, C=233,425	
Some water one condensate	Mar	66.83	55.03 88.03	82.97	60,61	0.3379	0.1917	0,5746	19.4378			18.88		
white						3.2850	2.3884	4,4333	50.0000	0.0500	0.1140	207.00	Option 4: RVP=5	
האקומו						0.3244	0,1816	0.5559	18.0200	0.9500	0.8860	18,02	Option 2: A=8.07131, B=1730,63, C=233,425	
Power Water 5% Condensate	Apr	72.83	54.33	\$3.26	60,61	0.4272	0.2391	0,7918	19,3001			18.88		
Winder on (Kurt p)						3,7493	2,5746	5,3176	50,0000	0.0500	0.1037	207.00	Option 4: RVP=6	
volle!						0.4120	0.2083	0.7711	18.0200	0.9500	0.8963	18.02	Option 2, A=8,07131, B=1730,63, C=233,425	
SONO WATER DIN CONCERNATE	May	79.74	58.57	100,94	60.51	0.5180	0.2541	0.9964	19,1971			18.88		
Clude oil (NVP 5)						4,1809	2,7981	6,0804	50.0000	0.0600	0.0959	207.00	Option 4: RVP=6	
weter		٠				0.5013	0.2425	0.9732	18,0200	0.9500	0.9041	18.02	Option 2: A=8.07131 B=1730.63 C=233.425	
York water 5% condensate	un)	85,03	62.97	107.09	60.61	0,6132	0,2961	1.1941	19,1141			18.88		
Crude of (RVP 5)						4.5998	3.0494	6.7187	60.0000	0.0500	0.0895	207.00	Option 4; RVP=5	
Wydiel Common Co						0.5950	0.2836	1.1688.	18.0200	0.9500	0.9105	18.02	Option 2: A=8.07131, B=1730.63, C=233.425	
SON WEIGH ON CONCERSED	3	85.66	65.36	106,96	60.61	0.6256	0.3245	1.1556	19.1046			18,88		
Crude on (RVP 5)						4.6620	3.1940	6.5952	50.0000	0.0500	0.0888	207.00	Option 4; RVP≈5	
W/etlBf						0.6071	0.3083	1.1307	18,0200	0.9500	0.9112	18.02	Option 2: A=8.07131, B=1730,63, C=233,425	
Style Water 5% condensate	Aug	83.01	64,33	101.68	90.61	0.5752	0.3104		19.1449			18.88		
Citate off (RVF 5)					-	4.4358	3,1313		50,0000	0.0500	0.0919	207 00	Option 4: RVP=5	
NOTES SEVER CONTRACTORS	Ç	í	1	;	;	0.5575	0.2974	0.9960	18,0200	0.9500	0.9081	16.02	Option 2: A#8.07131, B=1730.63, C#233.425	
Children of the company of the compa	des	77.48	60.82	요 고	50.61	0.4816	0.2749		19,2351			18.88		
Citate us (refr p)						4.0417	2,8247		50,0000	0,0500	0.0988	207.00	Option 4: RVP=5	
Office of the Party of the Part	į			;	;	0.4654	0.2628		18,0200	0,9500	0.8012	18.02	Option 2: A=8,07131, B=1730.63, C=233,425.	
Original Discontinuity of the Control of the Contro	ਰ ਹ	69.80	55.21	84.33	90.61	0.3736	0.2256		19.3771			18,88		
Cause on (RVF 5)						3,4762	26172		50,000	0.0500	0.1095	207,00	Option 4; RVP=5	
						0.3584	0,2147	0.5829	18,0200	0.9500	0.8905	18.02	Option 2: A=8.07131, 8=1730.63, C=233.425	
Som water 5% condensate	Nov	61.33	49.65	73.04	60.61	0,2798	0.1844		19.5597			18.88		
Crude of (RVP 5)						2.9538	2,3372		50,0000	0.0500	0.1231	207.00	Option 4: RVP=5	
Water						0.2676	0.1746		18.0200	0.9500	0.8769	18.02	Option 2: A=8.07131, B=1730.63, C=233.425	
95% water 5% condensate	Dec	\$8:08 \$0:08	45.83	65.28	60.61	0.2325	0.1605		19.6897	٠		18.88		
Crude at (RVP 5)						2.6918	2,1619		50.0000	0.0500	0.1326	207.00	Option 4: RVP⇔5	
Water						0.2214	0.1513	0.3184	18.0200	0.9500	0.8674	18,02	Option 2: A=8.07131, 8=1730.63, C=233.425	

## TANKS 4.0.9d Emissions Report - Detail Format Detail Calculations (AP-42)

DT-1 to DT-3 - Vertical Fixed Roof Tank Lindrith, New Wexico

Adouth.	January	February	March	April	May	June	July	August	September	October	November	Dacamber
Space Space Densit	0.8029 348.6164 0.0008 0.0958 0.9200	1,0340 348,6154 0,0070 0,1191 0,9173	1,5980 348,6154 0,0012 0,1500 0,9009	2.5051 348.6154 0.0014 0.1895 0.8779	3,4254 3,4254 0,0017 0,2155 0,8557	4.1020 348.6154 0.0020 0.2346 0.8338	3.9617 348.6154 0.0020 0.2161 0.8308	3,3340 348,6154 0,0019 0,1837 0,8423	2.3978 348.6154 0.0016 0.1650 0.8645	1.6819 348.6154 0.0013 0.1370 0.8915	0.9798 348.6154 0.0010 0.1044 0.9165	0.7366 348.6154 0.0008 0.0886 0.9296
ank Vapor Space Volume:  Tank Diameter (QL ft); Vapor Space Outage (ft); Vapor Space Outage (ft); Vapor Space Outage (ft); Average Liquid Height (ft); Roof Outage (ft); Roof Outage (ft);	348.6164 8.5000 6.1436 12.0000 5.9450 0.0885	348.5154 8.5000 6.1435 12.0000 5.9450 0.0885	348 6154 3.5000 6.1435 12.0000 5.9450 0.0885	348.6154 8.5000 6.1435 12.0000 5.8450 0.0885	348,6154 8,5000 6,1435 12,0000 5,9450 0,0885	248.6154 8.5000 6.1435 12.0000 5.9450 0.0885	348.8154 8.5000 6.1435 12.0000 5.5450 0.0885	348.8154 8.5000 6.1435 12.0000 5.9450 0.0885	248.6154 8.6500 6.1435 12.0000 5.9450 0.0885	348.6154 8.5000 6.1435 12.0000 5.9450 0.0885	348.6154 8.5000 6.1435 12.0000 5.9450 0.0885	348.6164 8.6000 6.1435 12.0000 5.9450 0.0885
Roof Outage (Cone Roof) Roof Outage (11): Roof Height (11): Roof Shope (11/1): Shell Radus (11):	0.0885 0.0000 0.0925 4.2500	0.0885 0.0000 0.0625 4.2500	0.0885 0.0000 0.0625 4.2500	0.0885 0.6000 0.0625 4.2500	0.0885 0.0000 0.0825 4.2500	0.0885 0.0000 0.0625 4.2500	0.0885 0.0000 0.0625 4.2500	0.0885 0.0000 0.0628 4.2500	0.0885 0.0000 0.0625 4.2500	0.0885 0.0000 0.0625 4.2500	0.0885 0.0000 0.0626 4.2500	0.0986 0.0000 0.0625 4.2500
Vapor Density Vapor Density (thkui ft): Vapor Molecular Weight (fb/tb-mole):	0,0006	0,0010	0.0012	19.3001	0.0017	0.0020	0,0020	0.0019	0.0016	0,0013	0.0010	0,0008
Vapor Prassure at Daliy Average Liquid Surace Temporature (psia): Daliy Ayo, Liquid Surace Temp, (deg. R): Caji Average Antident Temp, (deg. F):	0.2347 515.9964 34.2500	0.2768 520.6894 39.9500	0,3379 . 626,4976 46,8000	0.4272 533.4984 55.2000	0,5180 639,4094 64,1500	0.6132 544.6989 74.1500	0.6258 545.3319 78.4500	0,5752 542,6785 76,8000	0.4816 537.1531 68.5500	0.3738 529.4710 57.0000	0.2798 521.0008 44.2500	0.2325 615.7285 35.3000
idaal Gas Comstant R igata out I (Bo-not-dag R); Uquid Balir Tamporature (dag. R); Aser Peant Galar Absorptisme (Shell); Tanfi Paint Solar Absorptiane (Rod);	10.731 520.2842 0.9100 0.9100	10.731 520,2842 0,9100 0,9100	10,731 520,2842 0,9100 0,9100	10.731 520.2842 0.9100 0.9100	10.731 520.2842 0.9100 0.9100	10.731 520.2842 0.9100 0.9100	10,731 520,2842 0,9100 0,9100	10.731 520.2842 0.9100 0.9100	10.731 520.2842 0.8100 0.9100	10.731 \$20.2842 0.9100 0.9100	10.731 520.2842 0.9100 0.8100	10.731 520.2842 0.9100 0.9100
Deity Total Solar Insulation Factor (Brusefit day):	1,017,1676	1,321,1123	1,709,7680	2,169,4923	2,443,9308	2,567.6861	2,392,5331	2,185,3558	1,860,7886	1,499,1008	1,101,2442	915,8412
Vapor Space Expansion Factor Vapor Space Expansion Factor Daily Vapor Temperatura Fangle (dog. R): Daily Vapor Pressure Range (pala): Gretinar Veri Press, Setting Range(sia):	0.0958 43.9894 0.1861 0.0600	0.1191 53.1739 0.2820 0.0500	0.1500 64.5889 0.3829 0.0600	0.1895 77.7427 0.5727 0.0600	0.2156 84.6634 0.7423 0.0600	0.2346 88.2481 0.8980	0.2(61 81,1937 0.8341 0.0600	0,1937 74,6909 0,7091 0,0600	0.1650 96.6369 0.5384 0.0600	0.1370 58.3571 0.3754 0.0600	0.1044 48.8517 0.2318 0.0600	0.0886 40.8985 0.1712 0.0600
Vapor Pressure at Daily Average Liquid Surface Temporature (psia):	0,2347	0.2768	0.3379	0.4272	0.5180	0,6132	0.6256	0.5752	0.4816	0.3736	0,2798	0.2325
Vapor Pressure at Daily Minimum Liquid Surface Temperature (psla):	0.1575	0.1721	0.1917	0.2191	0.2541	0.2961	0.3215	0.3104	0.2749	0.2256	0.1844	0.1605
Vapor Pressure at Dally Maximum Liquid Surface Temperature (psia). Dally Any, Liquid Surface Temp, (deg R). Dally Min. Liquid Surface Temp, (deg R). Dally Max. Liquid Surface Temp, (deg R). Dally Max. Liquid Surface Temp, (deg R).	0.3437 515.8964 504.8890 526.9837 25.1000	0.4341 520,6884 507,3959 553,9829 27,1000	9.5746 528.4975 510.3502 542.6447 29.2000	0.7918 533.4984 514.0627 552,8341 31.2000	0.9964 639.4094 518.2435 560.5752 31.1000	1.1941 644.6989 522.6369 566,7609 31.7000	1,1556 545,3319 525,0334 565,6303 28,1000	1.0195 542.6765 524.0037 561.3492 28.4000	0,8433 637,1634 820,4939 563,8124 26,7000	0.6010 529.4710 514.8817 544.0602 28.0000	0,4163 621,0008 509,2879 532,7137 26,1000	0.3317 615,7285 505,5038 525,9531 24,4000
Vented Vapor Saturation Factor Vented Vapor Saturation Factor.	0.929.0	0.9173	0.9009	0.8779	0.8557	0.8336	0.8308	0.8423	0.8645	0.8915	0.9165	0.9296

0.2325	6.1435	0.2325	34.8704 1,0000 5,047,5346 11,8910 8,5000	1.0000
0.2798	6,1435 1,9003 18,5597	0.2798	54.5704 1.0000 5,047.5346 11.8910 8.5000	1.0000
0.3736	5.1435 2.5138 19.3771	0.3736	1,0000 5,047,5346 11,8910 8,5000	1.0000
0.4816	9,1435 3,2162 19,2351	0.4816 14,583,333	5,047.5346 11.8910 8.5000	1.0000
0.5752	3,8235	0,5762	1,000 5,047,5348 11,8910 8,5000	7.1575
0.6255 8.149.6	4.1498	0.6256 14,583,3333 34,6704	1,0000 5,047,5346 11,8910 8,5000	1.0000 8.1115
0.8132	4,0699	0.6132 14,683.3333 34,6704	1,0000 5,047,5346 11,8910 8,5000	8.1719
0.5180 6.1435	3.4531 19.1971	0.5180 14,583.3333 34.6704	1,0000 5,047,5348 11,8910 8,5000	6.8786
0.4272 6.1435	2.8629 19.3001	0.4272 14,583,3333 34,8704	1,0000 6,047,5346 11,8910 8,5000	6,3681
0.3379 6.1435	2,2809	0.3379 14,583.3333 34,6704	5,047,5345 5,047,5345 71,8910 8,5000	3.9789
0.2768 6.1435	1,8606 19,5671	0.2768 14,583.3333 34,6704	5.047.5346 11.5910 8.5000	2.9146
0.2347	1,6043 19,6828	0.2847 14,583,3333 34,6704	5,047.5346 11,8910 8,500 1,000	2.4072
· Vapor Pressure at Daily Averaga Liquid. Sufface Temperature (pata): Vapor Space Cutage (ft):	Working Lasses (Ib): Vapor Molecular Weight (Ib/h-mole): Vapor Pressure at Daily Average Liquid	Surace I emperature (psia): Ant Throughput (gal/mo.); Annual Turnovers: Turnover Fedor;	Mashhuri Uguid Volume (gal): Mavihun Liquid Height (ft): Tark Disensus (ft): Working Loss Product Factor:	Total Losses (to):

# TANKS 4.0.9d Emissions Report - Detail Format Individual Tank Emission Totals

### Emissions Report for: Annual

DT-1 to DT-3 - Vertical Fixed Roof Tank Lindrith, New Mexico

		Losses(lbs)	
Components	Working Loss	Breathing Loss	Total Emissions
95% water 5% condensate	33.34	28.66	00:09
Crude oil (RVP 5)	3.45	2.68	6.13
Water	29.89	23.98	53.87

TANKS 4.0 Report

### Tank Indentification and Physical Characteristics **Emissions Report - Detail Format TANKS 4.0.9d**

	ST-1	Lindrith	New Mexico	Enterprise Field Services, LLC	Vertical Fixed Roof Tank	120 hbl Simo Tank
entification	User identification;	Off.	State:	Company:	Type of Tank:	Description:

	12.00	8.50	11.89	5,95	5.047.53	1.00	5.047.53		
		•		-	٠			Z	
Tank Dimensions	Shell Height (ft):	Diameter (ft):	Liquid Height (ft) :	Avg. Liquid Height (ft):	Volume (gattons):	Turnovers:	Net Throughput(gal/yr):	Is Tank Heated (y/n):	٠

5.00 11.88 5.047.63 5.047.63 5.047.53		0.00 0.00	0.03
Z	Red/Primer Poor Red/Primer Poor	Cone	
Liquid Height (ft): Avg. Liquid Height (ft): Volume (gations): Turnovers: Net Throughput(gal/yr): Is Tank Heated (y/n):	Paint Characteristics Shell Color/Shade: Shell Condition Roof Color/Shade: Roof Condition:	Roof Characteristics Type: Height (ft) Slope (ft/ft) (Cone Roof)	Breather Vent Settings Vacuum Settings (psig): Pressure Settings (psig)

Meterological Data used in Emissions Calculations: Albuquerque, New Mexico (Avg Atmospheric Pressure = 12.15 psia)

TANKS 4.0.9d
Emissions Report - Detail Format
Liquid Contents of Storage Tank

ST-1 - Vertical Fixed Roof Tank Lindrith, New Mexico

			Оайу L Төтрөга	Daily Liquid Surf. Temperature (deg F)	Œ	Liquid Bulk Temp	Vapo	Vapor Pressure (psla)	(8)90	Vapor	Liquid	Vapor	1024	Basis for Vapor Pressure
ure/Component	M	anth As	ď.	Min.	Мах.	(deg F)	Avg.	Avg. Min. Max.	Mex.	Weight.	Fract	Fract	Weight	Calculations
(Alleha dada menada haran 18 Manhar spane)	moderla dadem attrache bologogi decement	e and the Annual States	Amida salada da	Street Caption and	And A Laboratory	tapit sa tuitii kaananii tale	ed relatively had a decided as an account	and descriptions that the first ten	Advanta Adjantination	and, and the first finding and	alkeddings (adbibliosanidadi	Maddagadaddadadadada	villed beld meaning companied.	Sign Sign Column and the first the contract of the column and the
Stabilized Condensate	Ħ	7	£.	55.07	87.61	60,61	6.3811 4.7071 8.4860 66.0000	4.7071	8,4560	66,0000			92.00	Option 1: VP70 = 6.2 VP80 = 7.4
•			-											

### **Emissions Report - Detail Format** Detail Calculations (AP-42) **TANKS 4.0.9d**

### ST-1 - Vertical Fixed Roof Tank Lindrith, New Mexico

	2,324,2624 348,6164 0,0737 0,7614 0,3266	348.8154 8.5500 0.4458 12.6600 5.8450 0.0885	0.0885 0.0000 0.0525 4.2500	68,0000	6.3811 531,0126 58,1542	10.731 520.2642 0.9100 0.9100	1,785,3167	0.7614 65,0663 3.7589 0.0600	6.3611	6,4690 531,0126 514,7411 547,2842 27,3250
is the apply on the translation to the state of the state	Standing Losses (Ib): Vapor Spaca Volume (cu ft): Vapor Densky (Robut ft): Vapor Spaca Expansion Pecer: Vented Vapor Saturation Factor:	Tank Vapor Space Volume. Vapor Space Volume (ou fi): Tank Diemeter (ff): Vapor Space Oulage (ft): Vapor Space Oulage (ft): Varenge Liquid Fleght (ft): Average Liquid Fleght (ft): Roof Oulage (ft):	Roof Cutage (Core Roof) Roof Cutage (ft): Root Height (ft): Root Slope (iff): Roof Slope (iff): Roof Redua (ft):	Vapor Dansity Vapor Dansity (farcu ft): Vasor Moecular Véséght (Ib/Ib-moie): Vápor Pressura at Dálly Avarage Líqud	Surface Temperature (psia): Daily Ave. Liquid Surface Temp. (deg. R): Daily Average Ambient Temp. (deg. F): Ideal Gas Constont R	(fosia ouff.) (Bornot-deg R)): Liquid Bulk Temperature (deg. R); Tark Patin Solar Absorphance (Shel); Tark Patin Solar Absorphance (Roof); Dally Total Solar hisulation	Factor (Brusqft day):	Vapor Space Expansion Factor Vapor Space Expansion Factor Daily Vapor Tengerettue Range (49g. R); Daily Vapor Tengerettue Range (49g. R); Daily Vapor Pressure Range (1918); Breating Vent Press. Setting Range(psia);	Vapor Pressure at Dally Average Liquid Surface Temperature (psis) Vapor Pressure at Dally Minimum Liquid Surface Temperature (psis):	Vapor Pressura et Latiy Makhrum Liquid Surfiste Tamperatura (psia); Daliy Ang, Liquid Surface Temp, (deg R); Daliy Man, Liquid Surface Temp, (deg R); Daliy Max, Liquid Surface Temp, (deg R); Daliy Max, Liquid Surface Temp, (deg R); Daliy Ambient Temp. Range (deg, R);

0.3256

Vented Vapor Saturation Factor. Vented Vapor Saturation Factor.

a selfenda um es escaraciones applicacións este es

Vapor Pressure at Daily Average L. Surface Temperature (psis); Vapor Space Outage (fit);

Working Losses (Bb):
Vapor Moressure at Daily Average Liquid
Vapor Prossure at Daily Average Liquid
Surface Trongevature (pala):
Annual Net Throughput (gallyr.):
Annual Net Throughput (gallyr.):
Annual Liquid Volume (gallyr.):
Maximum Liquid Height (fi):
Maximum Liquid Height (fi):
Tark, Dienneter (ft):
Warkhip Loss Product Factor:

6,3611 6,1455 60,4654 68,0000 6,3811 5,047,5346 1,0000 1,8810 1,8810 1,0000

2,574.7178

Total Losses (lb):

## TANKS 4.0.9d Emissions Report - Detail Format Individual Tank Emission Totals

### Emissions Report for: Annual

ST-1 - Vertical Fixed Roof Tank Lindrith, New Mexico

\$	hing Loss Total Emissions	2,324,26 2,374,72
Losses(lb	Working Loss Brea	\$0.46
	Camponents	Stabilized Condensale

TANKS 4.0 Report

Agency OMB No. 2060-0336, Approval Expires 09/30/2010 Federal Operating Permit Program (40 CFR Part 71)

EMISSION UNIT DESCRIPTION FOR PROCESS SOURCES (EUD-3)								
A. General Information	· · · · · · · · · · · · · · · · · · ·							
1			densate Tank 00311					
B. Emissions Unit Des	scription							
Primary use or equip	oment type: <u>C</u>	ondensate Tank						
Manufacturer: N/A		Model No.: N/A						
Serial No.: N/A		Installation date:	TBD					
Raw materials: <u>Natu</u>	ural gas conde	ensate						
Finished products:I	<u>Natural gas co</u>	ndensate						
Temporary source:	Temporary source: _X_NoYes							
C. Activity or Producti	on Rates							
Activity or Production Rate	Amo	ount/Hour	Amount/Year					
Actual Rate	0.71 bbl		6,250 bbl					
Maximum rate	0.71 bbl		6,250 bbi					
D. Associated Air Pollution Control Equipment								
Emissions unit ID:		Device Type:						
Manufacturer:		Model No.:						
Serial No.:		Installation date:_						
Control efficiency (%	):	Capture efficiency	y (%):					
			ion method:					

This information must be completed assessment is an applicable require	by temporary sources or when ambient impact ement for this emissions unit (This is not common)).
Stack height (ft)	Inside stack diameter (ft)
Stack temp (F)	Design stack flow rate (ACFM)
Actual stack flow rate (ACFM)	Velocity (ft/sec)

Federal Operating Permit Program (40 CFR Part 71)

### **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form GIS. If form FEE does not need to be submitted with the application, do not calculate actual emissions.

### A. Emissions Unit ID: TK-1

### B. Identification and Quantification of Emissions

First, list each air pollutant that is either regulated at the unit or present in major amounts, then list any other regulated pollutant (for fee calculation) not already listed. HAP may be simply listed as "HAP." Next, calculate PTE for applicability purposes and actual emissions for fee purposes for each pollutant. Do not calculate PTE for air pollutants listed solely for fee purposes. Include all fugitives for fee purposes. You may round to the nearest tenth of a ton for yearly values or tenth of a pound for hourly values.

		Emission Rate	S	
	Actual	Potential to E	mit	
Air Pollutants	Annual Emissions (tons/yr)	Hourly (lb/hr)	Annual (tons/yr)	CAS No.
VOCs	N/A	1.00	4.40	N/A
	*****			

# TANKS 4.0.9d

# Emissions Report - Detail Format Tank Indentification and Physical Characteristics

	TK-1 to TK-8	Lindrith	New Mexico	Enterprise Field Services, U.C.	Vertical Fixed Roof Tank	450 bbl Condensate Tanks	
dentification	User Identification:	: <u>`</u>	State:	Company:	Type of Tank:	Description:	

Tank Dimensions			
Shell Height (ft):		19.00	
Diameter (ft):		13.00	
Liquid Height (ft):		19.00	
Avg. Liquid Height (ft):		02.6	
Volume (gallons):	,	18.865.29	
Turnovers:		1965	
Net Throughput(gallyr);		262.500.00	
Is Tank Heated (y/n):	z		
Baint Characteristics			
Shell Color/Shade:	Red/Primer		
Shell Condition	Poor	-	

Net Throughput(gallyr): Is Tank Heated (y/n):	z	262,500.00	
Paint Characteristics Shell Color/Shade: Shell Condition Roof Color/Shade: Roof Condition:	Red/Primer Poor Red/Primer Poor		
Roof Characteristics Type: Height (ff) Slope (ft/ft) (Cone Roof)	Cone	0.00	
Breather Vent Settings Vacuum Settings (psig): Pressure Settings (psig)		0.03	

Meterological Data used in Emissions Calculations: Albuquerque, New Mexico (Avg Atmospheric Pressure = 12.15 psia)

### Emissions Report - Detail Format Liquid Contents of Storage Tank

TK-1 to TK-8 - Vertical Fixed Roof Tank Lindrith, New Mexico

		Σem	Daily Liquid Surf. Temperature (deg F)		Liquid Buik Temp	Vapor	(apor Pressure (psla)	ysia)	Vapor Mo:	Liquid	Vapor	70 <b>2</b> 0	Basis for Vapor Pressure
Mixtura/Component	Month	Avg.	Min	Max.	(deg F)	Avg.	Avg. Win. Max	Max	Weight	F ract.	Fract	Weight	Cefeulations
dissense de monte de de de la plate de la plate de la plate de la manda de la plate de la material de la plate	managhilder majorpe de la effere, i sellen	velled shankled and	ردأ دومة أبيط لأبطيك أومناهم فأركاهم	Sandah sawi sada ji ji ji ji	landers recognized of the 1 date of	make, who do have the	مادرال مدوده المردول المردول	. feet de mandet		de desperadantales	AND AREAS CARRES OF THE PARTY.	abidens demandent	With a fill manufacture and the control of the cont
Stabilized Condensate	ΪŽ	71.34	55.07	57.51	60.61	6.3611	4,7071 8,4680 66,0000	8.4660	86.0000			82.00	92.00 Option 1; VP70 = 6.2 VP80 = 7.4

a en el certamany que a represabable de la grapación y en

TANKS 4.0 Report

### Emissions Report - Detail Format Detail Calculations (AP-42) **TANKS 4.0.9d**

# TK-1 to TK-8 - Vertical Fixed Roof Tank Lindrith, New Mexico

ndentendent bet i Berch bedet in dentendentelde	6,184.0285 1,278.9309 0,0737 0,7614 0,2354	1,278.5309 13,0000 9,5000 9,5000 0,1354	0.1354 0.0000 0.0025 6.5000	0.0737 66.0000 6.3611 531,0126 56.1642 10.731 10.731 17.785.3167 0.7814 65.0663 3.7869 0.0600 6.3611 4.7071 8.4660 534,041 547.2642 27.9250	
Annual Entission Calcadations	250 C 25	Tann Vapor Space Volume.  Vapor Space Volume (zu ft):  Tank Diameter (tt):  Vapor Space Outage (ft):  Tank Shell Height (ft):  Average Liquid Height (ft):  Roof Outage (ft):	Roof Outage (Come Roof) Roof Outage (f): Roof Height (ft): Roof Stope (tvt): Shaft Radius (ft):	Vapor Densily Vapor Densily (Hocu II): Vapor Molecular Weight (Hob-mole): Vapor Molecular Weight (Hob-mole): Vapor Molecular Weight (Hob-mole): Vapor Molecular (Hole): Surface Temperature (Hole): Dally Average Ambient Temp. (Hol. P.): Liquid Bulk Temperature (Hol. P.): Liquid Bulk Temperature (Hol. P.): Liquid Bulk Temperature (Hol. P.): Tank Pani Solar Absorptance (Sholl): Tank Pani Solar Absorptance (Roof): Dally Vapor Space Expansion Fastor Vapor Stance Expansion Fastor Vapor Stance Expansion Fastor Cally Vapor Pressure Range (Jos.) Cally Vapor Pressure at Cally Machimum Liquid Surface Temperature (Pasi): Cally Wapor Pressure at Dally Machimum Liquid Surface Temperature (pasi): Cally Man. Liquid Surface Temp. (Hog R): Dally Man. Liquid Surface Temp. (Hog R): Dally Man. Liquid Surface Temp. (Hog R): Dally Ambient Temp. Range (Hog R):	A CALLES AND A CAL



10/28/2008

8.3511 9.6354 2,623.9801 56.0000

voriving Losses (td): Vepor Molecular Weight (Ib/Ib-mole): Vepor Pressure at Dally Average Liquid	Surface Temperature (psia); Annual Net Throughput (galyr.); Annual Turnovers:	Tumover Festor. Maximum Liquid Volume (gal); Maximum Liquid Heletti (ft).	Tank Diameter (ft): Working Loss Product Factor:

8,3511 262,500,0000 13,9144 1,0000 18,865,2856 18,0000 1,0000

8,787,9886

Total Losses (fb):

10/28/2008

## TANKS 4.0.9d Emissions Report - Detail Format Individual Tank Emission Totals

Emissions Report for: Annual

TK-1 to TK-8 - Vertical Fixed Roof Tank Lindrith, New Mexico

		Losses(lbs)	
Components	Working Loss	Breathing Loss	Total Emissions
Stabilized Condensate	2,623.96	6,164.03	8,787.99
	**************************************		y

Trans 4.0 Report



Federal Operating Permit Program (40 CFR Part 71)

OMB No. 2060-0336, Approval Expires 09/30/2010

EMISSION UNIT D	ESCRIPTION FOR P	ROCESS	SOURCES (EUD-3)	
A. General Information				
			densate Tank 0311	
B. Emissions Unit De	scription			·
Primary use or equi				
Manufacturer: N/A	Model I	No.:_N/A		
	Installa		•	
Raw materials: <u>Nat</u>	ural gas condensate			
Finished products:_	Natural gas condensate			
Temporary source:				
C. Activity or Product	on Rates			
Activity or Production Rate	Amount/Hou	r	Amount/Year	
Actual Rate	0.71 bbl		6,250 bbl	
Maximum rate	0.71 bbl	·	6,250 bbl	Permittagi, d., t., t.
D. Associated Air Poll	ution Control Equipm	ent		
Emissions unit ID:	Device	Туре:		
Manufacturer:	Model N	lo.:		
			(%):	1
			on method:	

E.	Am	bient	lm	pact	Ass	essi	nent

This information must be completed by temporary sources or when ambient impact assessment is an applicable requirement for this emissions unit (This is not common)							
Inside stack diameter (ft)							
Design stack flow rate (ACFM)							
Velocity (ft/sec)							

Federal Operating Permit Program (40 CFR Part 71)

### **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form **GIS**. If form **FEE** does not need to be submitted with the application, do not calculate actual emissions.

### A. Emissions Unit ID: TK-2

### B. Identification and Quantification of Emissions

First, list each air pollutant that is either regulated at the unit or present in major amounts, then list any other regulated pollutant (for fee calculation) not already listed. HAP may be simply listed as "HAP." Next, calculate PTE for applicability purposes and actual emissions for fee purposes for each pollutant. Do not calculate PTE for air pollutants listed solely for fee purposes. Include all fugitives for fee purposes. You may round to the nearest tenth of a ton for yearly values or tenth of a pound for hourly values.

		Emission Rate		
	Actual	Potential to Emit		
Air Pollutants	Annual Emissions (tons/yr)	Hourly (lb/hr)	Annual (tons/yr)	CAS No.
VOCs	N/A	1.00	4.40	N/A
			·	
	***************************************			
	***************************************			
	4			
			1	

OMB No. 2060-0336, Approval Expires 09/30/2010 (40 CFR Part 71)

FMISSION LINIT OF	_	•	SOURCES (EUD-3)					
A. General Information	.ooku tiok							
Emissions unit ID: TK-3 Description: Condensate Tank								
SIC Code (4-digit): 4922 SCC Code: 40400311								
B. Emissions Unit Des	scription							
Primary use or equip	oment type:_C	ondensate Tank						
Manufacturer: N/A		Model No.: N/A						
Serial No.: <u>N/A</u>		Installation date:_	TBD					
Raw materials: Natu	ural gas conde	ensate						
Finished products:_	<u>Natural gas co</u>	ndensate						
Temporary source:	_X_NoYe	<b>98</b>						
C. Activity or Product	ion Rates							
Activity or Production Rate		ount/Hour	Amount/Year					
Actual Rate	0.71 bbl		6,250 bbl					
Maximum rate	0.71 bbl	·	6,250 bbl					
D. Associated Air Poll	ution Contro	l Equipment						
Emissions unit ID:		Device Type:						
Manufacturer:	Manufacturer: Model No.:							
Serial No.:		Installation date:						
Control efficiency (%	á);	Capture efficiency (%):						
Air pollutant(s) controlled: Efficiency estimation method:								

This information must be completed by temporary sources or when ambient impact assessment is an applicable requirement for this emissions unit (This is not common)).							
Stack height (ft)	Inside stack diameter (ft)						
Stack temp (F)	Design stack flow rate (ACFM)						
Actual stack flow rate (ACFM)	Velocity (ft/sec)						

Federal Operating Permit Program (40 CFR Part 71)

### **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form GIS. If form FEE does not need to be submitted with the application, do not calculate actual emissions.

### A. Emissions Unit ID: TK-3

### B. Identification and Quantification of Emissions

First, list each air pollutant that is either regulated at the unit or present in major amounts, then list any other regulated pollutant (for fee calculation) not already listed. HAP may be simply listed as "HAP." Next, calculate PTE for applicability purposes and actual emissions for fee purposes for each pollutant. Do not calculate PTE for air pollutants listed solely for fee purposes. Include all fugitives for fee purposes. You may round to the nearest tenth of a ton for yearly values or tenth of a pound for hourly values.

	Emission Rates				
	Actual	Potential to Emit			
Air Pollutants	Annual Emissions (tons/yr)	Hourly (lb/hr)	Annual (tons/yr)	CAS No	
VOCs	N/A	1.00	4.40	N/A	- 🚈
	· ·				
					***************************************
	·				······································



Agency OMB No. 2060-0336, Approval Expires 09/30/2010 Federal Operating Permit Program (40 CFR Part 71)

EMISSION ONLL D	ESCRIPTIC	JN FOR PROCES	S SOURCES (EUD-3)					
A. General Information			,					
Emissions unit ID:_	TK-4	Description:_Cor	ndensate Tank					
SIC Code (4-digit): 4922 SCC Code: 40400311								
B. Emissions Unit De	scription							
Primary use or equi	pment type:_	Condensate Tank						
Manufacturer: N/A	***************************************	Model No.:_N/A		·.				
Serial No.: N/A			, .					
Raw materials: Nat	ural gas con	densate						
Finished products:_								
Temporary source:	•							
C. Activity or Product	ion Rates			·				
_	A	mount/Hour	Amount/Year					
Actual Rate	0.71 bbl		6,250 bbl	<b>-</b>				
Maximum rate	0.71 bbl		6,250 bbl					
D. Associated Air Poll	ution Contr	ol Equipment						
Emissions unit ID:		Device Type:		···				
Manufacturer: Model No.:								
	•	_ Installation date:						
			y (%):					
			ion method:					

E	. Ambient Impact Assessment
	This information must be completed by temporary sources or when ambient impact assessment is an applicable requirement for this emissions unit (This is not common)).
	Stack height (ft) Inside stack diameter (ft)

Federal Operating Permit Program (40 CFR Part 71)

### **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form GIS. If form FEE does not need to be submitted with the application, do not calculate actual emissions.

### A. Emissions Unit ID: TK-4

### B. Identification and Quantification of Emissions

First, list each air pollutant that is either regulated at the unit or present in major amounts, then list any other regulated pollutant (for fee calculation) not already listed. HAP may be simply listed as "HAP." Next, calculate PTE for applicability purposes and actual emissions for fee purposes for each pollutant. Do not calculate PTE for air pollutants listed solely for fee purposes. Include all fugitives for fee purposes. You may round to the nearest tenth of a ton for yearly values or tenth of a pound for hourly values.

		Emission Rat			
	Actual	Potential to Emit			
Air Pollutants	Annual Emissions (tons/yr)	Hourly (lb/hr)	Annual (tons/yr)	CAS No.	
VOCs	N/A	1.00	4.40	N/A	
				***************************************	
	**************************************				
			<del>-  </del>		

		I ON PROCESS	SOURCES (EUD-3)							
A. General Information	-		-	· · · · · · · · · · · · · · · · · · ·						
	Emissions unit ID: TK-5 Description: Condensate Tank  SIC Code (4-digit): 4922 SCC Code: 40400311									
B. Emissions Unit Des	scription									
Primary use or equip	oment type:_C	ondensate Tank								
Manufacturer: N/A			•							
Serial No.: <u>N/A</u>		Installation date:_	TBD							
Raw materials: <u>Natu</u>	ural gas conde	ensate		·						
Finished products: 1	Natural gas co	ndensate								
· ·	Temporary source: X No Yes									
				the state of the s						
C. Activity or Producti	on Rates									
C. Activity or Producti Activity or Production Rate			Amount/Year							
Activity or Production Rate			Amount/Year 6,250 bbl							
Activity or Production Rate Actual Rate	Amo									
Activity or Production Rate Actual Rate	0.71 bbl 0.71 bbl	ount/Hour	6,250 bbl							
Activity or Production Rate Actual Rate Maximum rate	Amo	ount/Hour Equipment	6,250 bbl							
Activity or Production Rate Actual Rate Maximum rate  D. Associated Air Pollu Emissions unit ID:	Amo	Equipment  Device Type:	6,250 bbl							
Activity or Production Rate  Actual Rate  Maximum rate  D. Associated Air Pollu  Emissions unit ID:  Manufacturer:	Amo	Equipment  Device Type:  Model No.:	6,250 bbl	<del>lygis (</del>						
Activity or Production Rate  Actual Rate  Maximum rate  D. Associated Air Pollu  Emissions unit ID:  Manufacturer:  Serial No.:	Amo	Equipment  Device Type:  Model No.:  Installation date:	6,250 bbl							

This information must be complete assessment is an applicable requi	ed by temporary sources or when ambient impact irement for this emissions unit (This is not common)).
Stack height (ft)	Inside stack diameter (ft)
Stack temp (F)	
Actual stack flow rate (ACFM)	

Federal Operating Permit Program (40 CFR Part 71)

### **EMISSION CALCULATIONS (EMISS)**

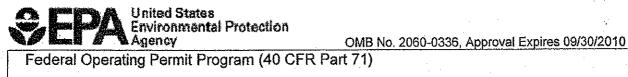
Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form GIS. If form FEE does not need to be submitted with the application, do not calculate actual emissions.

### A. Emissions Unit ID: TK-5

### B. Identification and Quantification of Emissions

First, list each air pollutant that is either regulated at the unit or present in major amounts, then list any other regulated pollutant (for fee calculation) not already listed. HAP may be simply listed as "HAP." Next, calculate PTE for applicability purposes and actual emissions for fee purposes for each pollutant. Do not calculate PTE for air pollutants listed solely for fee purposes. Include all fugitives for fee purposes. You may round to the nearest tenth of a ton for yearly values or tenth of a pound for hourly values.

		Emission Rates	,	
	Actual	Potential to Emit		
Air Pollutants	Annual Emissions (tons/yr)	Hourly (lb/hr)	Annual (tons/yr)	CAS No.
VOCs	N/A	1:00	4.40	N/A



EMISSION UNIT DESCRIPTION FOR PROCESS SOURCES (EUD-3)				
A. General Information				
· -		SCC Code: 40400311		
B. Emissions Unit Description				
Primary use or equipment type: Condensate Tank				
Manufacturer: N/A		Model No.: N/A		
Serial No.: N/A		Installation date: TBD		
Raw materials: Natural gas condensate				
Finished products: Natural gas condensate				
Temporary source: X_NoYes				
C. Activity or Production Rates				
Activity or Production Rate	Amount/Hour		Amount/Year	
Actual Rate	0.71 bbl		6,250 bbl	
Maximum rate	0.71 bbl		6,250 bbi	
D. Associated Air Pollution Control Equipment				
Emissions unit ID:		Device Type:		
Manufacturer:		Model No.:		
Serial No.:		Installation date:		
Control efficiency (%):		Capture efficiency (%):		
Air pollutant(s) controlled:		Efficiency estimation method:		

	y temporary sources or when ambient impact ent for this emissions unit (This is not common)).
Stack height (ft)	Inside stack diameter (ft)
Stack temp (F)	Design stack flow rate (ACFM)
Actual stack flow rate (ACFM)	Velocity (ft/sec)

Federal Operating Permit Program (40 CFR Part 71)

# **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form GIS. If form FEE does not need to be submitted with the application, do not calculate actual emissions.

### A. Emissions Unit ID: TK-6

## B. Identification and Quantification of Emissions

First, list each air pollutant that is either regulated at the unit or present in major amounts, then list any other regulated pollutant (for fee calculation) not already listed. HAP may be simply listed as "HAP." Next, calculate PTE for applicability purposes and actual emissions for fee purposes for each pollutant. Do not calculate PTE for air pollutants listed solely for fee purposes. Include all fugitives for fee purposes. You may round to the nearest tenth of a ton for yearly values or tenth of a pound for hourly values.

		Emission Rat	es			
	Actual	Potential to	Emit			
Air Pollutants	Annual Emissions (tons/yr)	Hourly (lb/hr)	Annual (tons/yr)		CAS No.	(
VOCs	N/A	1.00	4.40	N/A		
						····
		/				
***************************************					A - Charles and the continue of the continue o	······

Federal Operating Permit Program (40 CFR Part 71)

CINIODION ONLI DE	CONIT HOP	TOK PROCE	93 300RCL3 (COD-0)	
A. General Information				······································
Emissions unit ID:_]	<u>K-7</u>	_ Description:_C	ondensate Tank	
SIC Code (4-digit):	4922	SCC Code:_4	0400311	,
B. Emissions Unit Des	scription			
Primary use or equip	oment type: <u>C</u>	Condensate Tani		***************************************
Manufacturer: N/A		_ Model No.:_N	<u>'A</u>	
Serial No.: N/A		Installation da	te:_TBD	
Raw materials: Nate	ural gas cond	ensate		
Finished products:i	Vatural gas c	ondensate		4
Temporary source:	<u>X_</u> NoY	'es		
C. Activity or Product	ion Rates			
Activity or Production Rate		nount/Hour	Amount/Year	
Actual Rate	0.71 bbl		6,250 bbl	
Maximum rate	0.71 bbl		6,250 bbl	
D. Associated Air Pol	ution Contro	ol Equipment		
Emissions unit ID:		Device Type:		
Manufacturer:		Model No.:		<u></u>
Serial No.:		_ Installation da	ite:	
Control efficiency (%	6):	_ Capture effici	ency (%):	
			mation method:	
	•			

This information must be completed assessment is an applicable require	d by temporary sources or when ambient impact ement for this emissions unit (This is not common)).
Stack height (ft)	Inside stack diameter (ft)
Stack temp (F)	_ Design stack flow rate (ACFM)
Actual stack flow rate (ACFM)	Velocity (ft/sec)

Federal Operating Permit Program (40 CFR Part 71)

# **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form **GIS**. If form **FEE** does not need to be submitted with the application, do not calculate actual emissions.

### A. Emissions Unit ID: TK-7

### B. Identification and Quantification of Emissions

First, list each air pollutant that is either regulated at the unit or present in major amounts, then list any other regulated pollutant (for fee calculation) not already listed. HAP may be simply listed as "HAP." Next, calculate PTE for applicability purposes and actual emissions for fee purposes for each pollutant. Do not calculate PTE for air pollutants listed solely for fee purposes. Include all fugitives for fee purposes. You may round to the nearest tenth of a ton for yearly values or tenth of a pound for hourly values.

		Emission Rates	3	
	Actual	Potential to E	mit	
Air Pollutants	Annual Emissions (tons/yr)	Hourty (lb/hr)	Annual (tons/yr)	CAS No.
VOCs	N/A	1.00	4.40	N/A
		-		



Agency OMB No. 2060-0336, Approval Expires 09/30/2010 Federal Operating Permit Program (40 CFR Part 71)

EMISSION UNIT DE	ESCRIPTION	I FOR PROCESS	SOURCES (EUD-3)	
A. General Information				
Emissions unit ID:_]	ГК-8	Description: Con	densate Tank	
SIC Code (4-digit):_	4922	SCC Code: 4040	0311	
B. Emissions Unit Des	scription			· · · · · · · · · · · · · · · · · · ·
Primary use or equip	oment type:_C	ondensate Tank		
Manufacturer: N/A	***************************************	Model No.: N/A		
Serial No.: <u>N/A</u>		_Installation date:_	TBD	
Raw materials: <u>Natu</u>	ural gas conde	ensate		
Finished products:i	Natural gas co	ondensate		
Temporary source:			-	
C. Activity or Producti	on Rates			
Activity or Production Rate	Am	ount/Hour	Amount/Year	:
Actual Rate	0.71 bbl		6,250 bbl	
Maximum rate	0.71 bbl		6,250 bbl	
D. Associated Air Poll	ution Contro	l Equipment		
Emissions unit ID:		Device Type:		
Manufacturer:	·····	Model No.:		
Serial No.:	-	Installation date:_		
Control efficiency (%	):	Capture efficiency	/ (%):	Į
Air pollutant(s) contro		Efficiency estimat	ion method:	

<u>E.</u>	. Ambient impact Assessment	
	This information must be completed by assessment is an applicable requirement	temporary sources or when ambient impact ent for this emissions unit (This is not common)).
	Stack height (ft)	Inside stack diameter (ft)
	Stack temp (F)	Design stack flow rate (ACFM)
	Actual stack flow rate (ACFM)	Velocity (ft/sec)
1		

Federal Operating Permit Program (40 CFR Part 71)

# **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form GIS. If form FEE does not need to be submitted with the application, do not calculate actual emissions.

### A. Emissions Unit ID: TK-8

### B. Identification and Quantification of Emissions

First, list each air pollutant that is either regulated at the unit or present in major amounts, then list any other regulated pollutant (for fee calculation) not already listed. HAP may be simply listed as "HAP." Next, calculate PTE for applicability purposes and actual emissions for fee purposes for each pollutant. Do not calculate PTE for air pollutants listed solely for fee purposes. Include all fugitives for fee purposes. You may round to the nearest tenth of a ton for yearly values or tenth of a pound for hourly values.

		Emission Rat	es	
	Actual	Potential to	Emit	
Air Pollutants	Annual Emissions (tons/yr)	Hourly (lb/hr)	Annual (tons/yr)	CAS No.
VOCs	N/A	1.00	4.40	N/A
				,
		,		

Agency OMB No. 2060-0336, Approval Expires 09/30/2010 Federal Operating Permit Program (40 CFR Part 71)

EMISSION UNIT DE	ESCRIPTION	FOR PROCE	SS SOURCES (EUD-3)	
A. General Information			-	
Emissions unit ID:_L				
SIC Code (4-digit):	4922	_ SCC Code: <u>_31</u>	1088811	
B. Emissions Unit Des	scription			
Primary use or equip	oment type: <u>L</u>	oading Rack		
Manufacturer: N/A		Model No.: N/	Α	
Serial No.: N/A		Installation dat	e: TBD	·
Raw materials: <u>Natu</u>	ural gas conde	ensate		
Finished products:t	Vatural gas co	ndensate		······································
Temporary source:		<b>∋</b> 8.		
C. Activity or Producti	on Rates			
Activity or Production Rate	- Am	ount/Hour	Amount/Year	
Actual Rate	5.71 bbl		50,000 bbl	
Maximum rate	5.71 bbl		50,000 bbl	
D. Associated Air Poll	ution Contro	Equipment		
Emissions unit ID:		Device Type:_		
			·	•
Serial No.:		Installation dat	e:	
Control efficiency (%	):	Capture efficie	ncy (%):	
Air pollutant(s) contro	olled:	Efficiency estin	nation method:	

	y temporary sources or when ambient impact ent for this emissions unit (This is not common)).
Stack height (ft)	Inside stack diameter (ft)
Stack temp (F)	Design stack flow rate (ACFM)
Actual stack flow rate (ACFM)	Velocity (ft/sec)

Federal Operating Permit Program (40 CFR Part 71)

# **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form GIS. If form FEE does not need to be submitted with the application, do not calculate actual emissions.

# A. Emissions Unit ID: LR-C

# **B.** Identification and Quantification of Emissions

First, list each air pollutant that is either regulated at the unit or present in major amounts, then list any other regulated pollutant (for fee calculation) not already listed. HAP may be simply listed as "HAP." Next, calculate PTE for applicability purposes and actual emissions for fee purposes for each pollutant. Do not calculate PTE for air pollutants listed solely for fee purposes. Include all fugitives for fee purposes. You may round to the nearest tenth of a ton for yearly values or tenth of a pound for hourly values.

		Emission Rate	es	
	Actual	Potential to	Emit	
Air Pollutants	Annual Emissions (tons/yr)	Hourly (lb/hr)	Annual (tons/yr)	CAS No.
VOCs	N/A	2.36	10.34	N/A
		·		
			·	

# Enterprise Field Products, LLC -- Lindrith Compressor Station

Congonate Load	00000	O or to con	ng Operation	
Emission Unit: Source Description:		LR-C Condensate Loading Rack Hose Fugitives	kack Hose Fugitives	
VOC Emissions Loading Rack				Notes
တ (	1,00		Saturation Factor (AP-42, Table 5.2-1)	Dedicated Vapor Balance Service, Submerged Loading
n. ≥	6.36 88.00	psia lb//h-mai	True Vapor Pressure Molecular Waioht of Vapors	TANKS 4.09b, Stabilized Condensate (RVP 10) TANKS 4.09b, Stabilized Condensate (RVP 10)
<b>-</b>	71.34	<u>.</u> u.,	Temperature of Bulk Liquid Loaded	TANKS 4.09b, Stabilized Condensate (RVP 10)
<b>}</b>	531.34	Œ	F+460	AP-42 Sec. 5.2
Lu	9.85	lb/Mgal	Uncontrolled Loading Rack VOC Emissions	L <sub>LU</sub> = 12.46 (SPM)/T (AP-42 Sec. 5.2)
Loading Rack Throughput	ughput	·		
CU	2,100,000	gallyr	Maximum Loading Rack Throughput Limit - Condensate	densate
	5,753	galiday	gal/yr / 365	Facility Permit
	5.8	Mgal/day	gal/day / 1000	
	0.24	Mgal/hr	Mgal/day / 24	
Uncontrolled Loading Rack Emissions	ling Rack I	Emissions		
-	2.36	lb/hr	L <sub>LU</sub> (lb/Mgal) * Mgal/hr	
	10.34	tay	lb/hr * 8760 hrs/yr / 2000 lb/ton	

Emission Unit:			
0000000	Diesel loading rack	2	
codice rescription.	Liesei ruei Loading Kack nose rugitivės	ose ruguves	
YOU EMISSIONS			
1,00		Saluration Factor (AP-42 Table 5 2-1)	Notes  Nedicated Vacor Balance Service Submerced Loading
0.01	889	True Vanor Pressure	TANKS 4 09h Distillate Fire Oil #2
M 130.00	iom-dl/di	Molecular Weight of Vapors	TANKS 4.09b. Distillate Fuel Oil #2
T 56,17	ů.	Temperature of Bulk Liquid Loaded	TANKS 4.09b. Met. conditions for Albuquerque
T 518,17	. œ	F+460	AP-42 Sec. 5.2
ררה 0.02	lb/Mgai	Uncontrolled Loading Rack VOC Emissions	L <sub>LU</sub> = 12.46 (SPM)/T (AP-42 Sec. 5.2)
Loeding Rack Throughpul			
124,939,500	gal/yr	Maximum Loading Rack Throughput Limit - Gasoline	
342,300	gal/day	gailyr / 365	Facility Permit
342.3	Mgai/day	gai/day / 1000	
14.26	Mgal/hr	Mgai/day / 24	
Uncontrolled Loading Rack E	Emissions		
0.28	fb/hr	L <sub>LU</sub> (ib/Mgai) * Mgal/hr	
1.22	tpy	lb/hr * 8760 hrs/yr / 2000 lb/ton	
Controlled Leading Rack Emissions - Accounted for in Chevron Permit #47-M1	Issions - Accounted for in C	hevron Permit #47-M1	
89.8	eff	VRU Control Efficiency	Chevron Permit #47-M1
0.0050	Overall reduction efficiency 1-eff / 100	1-eff / 100	AP-42 Sec. 5.2
L <sub>1,C</sub> 0.0001	lb/Mgal	Controlled Loading Rack VOC Emissions	Uncontrolled * Overall Reduction Efficiency
1.396-03	lb/hr	L <sub>Le</sub> (lb/Mgal) * Mgal/hr	
6.08E-03	, tay	15/hr * 8760 hrs/yr / 2000 1b/ton	
Loading Rack Hose Funitives	(A		
99.20%	*	Loading Rack Collection Efficiency	Chevron Permit #47-M1
0.80%	Remainder	1-Loading Rack Collection Efficiency	
0.28	lb/hr	Potential Uncontrolled VOC Emissions	Calculated Above
2,225-03	Ju/qt	Fugitive Loading Rack VOC Emissions	Uncontrolled Loading Rack Emissions * Remainder
9.72E-03	Ách	Fugitive Loading Rack VOC Emissions	lb/hr * 8760 hrs/yr / 2000 lb/ton

NOTES: 1 Controlled emissions are accounted for in Chevran's permit (47-M1) 2 tpy = tb/hr  $\times$  8760hr/yr / 2000lb/ton

# Xerox WorkCentre 7346 Banner Sheet

# **PLCAIN**

Date & Time: 05/14/2010 10:14 AM

User Name:

# PLCAIN

File Name:

Document

Start Page

# Environmental Data Resources, Inc.

440 Wheelers Farms Road Milford, CT 06461

Phone: 866-783-4738
Fax: 203-783-0303

## STATEMENT

Attention: Accounts Payable

Enterprise Products 1100 Louisiana Street Houston, TX 77002 Date:05/03/2010

Acct:6014276

Regional Manager: NSR

Account Executive: GON

Invoice Number	Invoice Date	Description	Ordered By	Date Ordered	Date Shipped	Invoice Amount	Payments	Balance	Days Old
2711229	03/24/2010	1 PSP	Peter Cain	03/02/2010	03/24/2010	392.90	0.00	392.90	40
2727737	03/24/2010	1 PBA	Russell Gregg	03/23/2010	03/24/2010	199.22	0.00	199.22	40
<b>27</b> 16567	03/22/2010	1 PSP	Peter Cain	03/09/2010	03/22/2010	392.90	0.00	392.90	42
2716592	03/22/2010	1 PSP	Peter Cain	03/09/2010	03/22/2010	392.90	0.00	392.90	42
2723638	03/22/2010	1 PST,1 XAP	Peter Cain	03/17/2010	03/22/2010	804.63	0.00	804.63	42
				То	tal:	2,182.55	0.00	2,182.55	

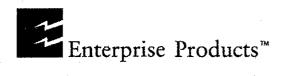
Orders totaled less than 30 Days:		
Orders totaled between 31 - 45 Days:	\$	2,182.55
Orders totaled between 46 - 60 Days;	Ì	
Orders totaled between 61 - 70 Days:		
Orders totaled greater than 70 Days:		
otal:	\$	2,182.55

# Payable Upon Receipt

440 Wheelers Farms Road \* Milford, Connecticut 06461 Facsimile: 203-783-0303 \* Telephone: 866-783-4738



# Document No. 6



July 2, 2009

ENTERPRISE PRODUCTS PARTNERS LP ENTERPRISE PRODUCTS OPERATING LLC

ENTERPRISE PRODUCTS GP, LLC, GENERAL PARTNER ENTERPRISE PRODUCTS OLPGP, INC., SOLE MANAGER

Return Receipt Requested 7008 3230 0002 4472 9669

Ms. Catherine G. Penland U.S. Environmental Protection Agency Air Permits Section (6PD-R) 1445 Ross Avenue, Suite 1200 Dallas, TX 75202-2733

RE: Enterprise Field Services, LLC

Lindrith Compress Station, Permit No. R6FOPP71-03

Dear Ms. Penland:

Enterprise Field Services, LLC, hereby submits the following response to your request for additional information received in an email dated March 2, 2009. A conference call between United States Environmental Protection Agency (USEPA) Region VI and Enterprise representatives was held on March 12, 2009 to clarify questions included in the inquiry. During this call, Enterprise determined that our Lindrith permit files were incomplete as this facility was acquired in 2004. Subsequently, Enterprise completed a Freedom of Information Act and file review at the USEPA offices in Dallas, TX on March 23, 2009. Requested information was provided to Enterprise on April 15, 2009. The following is in response to the EPA's inquiry dated March 2, 2009.

# 1. Do you have a functioning flash tank and vent gas emission control system?

Correspondence with USEPA in 2000 and 2002 indicates that the dehydrator was equipped with a condenser to control emissions such that the facility became an area source for HAPs. EPA's response in 2003 and the subsequently revised permit indicate that EPA concurred with that determination. The flash tank on the dehydrator was also present at that time.

Note that the flash tank referred to here is part of the dehydrator, and has no relationship to the condensate tanks.

## 2. If not, why not?

See above. Flash tank and dehydrator condenser in place.

### 3. If so, when was it originally installed?

Based on correspondence with USEPA, including the 1994 Letter of Negative Declaration and the 1995 PSD synthetic minor permit, the facility was designed by El Paso Natural Gas to include a condenser on the dehydrator regenerator. The presence of a flash tank on the dehydrator was confirmed, and a condenser was in place, as noted in further correspondence with USEPA in 2002.

# 4. When the flash tank and vent gas emission control system was first installed, what were the emissions from this system?

Based on calculations submitted to USEPA in 2002, it appears that total dehydrator emissions were calculated at 34.1 tpy VOCs, and 6.3 tpy HAPs. El Paso Field Services, the contemporaneous operator of the facility, sought emission limits of 40 tpy VOCs and 8 tpy HAPs.

### 5. Have there been modifications to this system? Name equipment related.

Enterprise is not aware of modifications with the potential to affect operation or emissions, prior to the 2008 application to replace the condensate tanks. The engines, dehydrator and associated control devices have been maintained; such maintenance would normally include replacement of components with functional equivalents.

# 6. If so, what and when, and were they permitted/type permit and number?

See above. Enterprise is not aware of modifications with the potential to affect operation or emissions prior to the 2008 permit modification.

### 7. This is a PSD source. What BACT controls are selected for this source?

Lindrith Compressor Station is not a PSD source. Although Enterprise was not involved at the time, Enterprise understands that the 1994 "negative declaration" was submitted to EPA for the purpose of establishing that the facility was not subject to PSD; which it so states. Enterprise' understanding is that the facility was in existence well before the effective date of PSD regulations, and that the then-owner of the facility, El Paso Natural Gas, sought to retire existing compressors and install new, low-emitting compressors, as per the 1994 document. The installation of the new units, considered in itself, would have been a major modification. Consequently, El Paso conducted a netting evaluation and determined that the facility would be a minor source after completing the modifications. It appears from context that EPNG submitted the 1994 filing after consultation with USEPA, with the intent of establishing that the facility was, with this change, indeed a minor source; and to establish enforceable conditions to that effect.

EPA's response in the form of Permit PSD-NM-1644 clearly identifies the facility as a minor source; emissions in Table 1 are less than major source thresholds. Moreover, EPA's May 11, 1995 document specifically states that the facility was to be permitted as a synthetic minor source, with the potential to emit below major source threshold. It appears, based on the documentation, that EPA intended Permit PSD-NM-1644 to be, in effect, a minor source permit for the facility.

The April 10, 1997 modification to this permit, PSD-NM-1644-M1, also states in several places in the Determination Summary that the facility is a minor source and not subject to PSD; for example, the second page of the Determination, midway, says "this facility is permitted by EPA as a minor stationary source with emissions below the major source threshold of 250 tpy". The next page, Control Technology Analysis, states "The Best Available Control Technology analysis is not required for this project since the proposed emission increase of all pollutants are below PSD major source threshold."

Enterprise therefore concludes that the facility is not and never has been a PSD source.

Enterprise believes that EPA subsequently chose to use the Title V program to regulate the facility, rather than the minor source—PSD program previously used, as Enterprise notes no further mention of PSD permitting subsequent to the implementation of Title V. Furthermore, Enterprise sees no reference to PSD-NM-1644 in the Title V permit.

Enterprise understands that EPA chose this path because there was, and is at the present time, no minor source program in effect on Tribal lands, and the Title V permit therefore supplants the previously-issued synthetic minor pseudo-PSD permit and is therefore the correct method by which to regulate the source. Enterprise understands that EPA no longer issues such PSD minor source permits and generally regulates PSD minor, but Title V major sources by this mechanism.

8. What is the history of actual emissions from this source for each piece of equipment, including the ECS?

Enterprise can provide a detailed listing of emissions from each source, based on available documentation. Attached is a timeline identifying significant events and correspondence, and emissions from the facility.

9. There is a very large increase in VOC's and HAPs, beginning with the 2005 reporting period, and continuing through the last reporting period. You suspected this might be from flash gas, which may not have been previously accounted for. Explain.

A review of available documents indicates that prior to approximately 2005, it was assumed by the facility operators, including the previous owners, that emissions from the condensate tanks were negligible; in fact, the tanks were not identified by the contemporaneous operator in the 1994 Negative Declaration. Enterprise re-evaluated the tank emissions in 2005-2006 and concluded that emissions from the tanks, taking into account flashing emissions, were not insignificant, as was previously assumed, and calculated and reported such emissions. Enterprise believes that the calculated and reported emission rates were unrealistically high and is investigating the matter.

Note that flashing emissions from the tanks are un-related to the flash tank installed on the dehydrator.

10. If the purpose of the ECS was to control flash gas, further explain the 2005 through present increases.

Enterprise points out that there may be some miscommunication here regarding the facility, and seeks to clarify the matter as follows.

The facility as constructed pursuant to the 1995 permit, and currently operated, consists of the following;

• Three natural gas-fueled compressors (Caterpillar 3612 LE's, two of them equipped with oxidation catalysts to reduce CO emissions);

- A dehydrator, encompassing a reboiler to provide heat, and a regenerator, or still, to remove water from the glycol. The regenerator is a source of VOC and HAP emissions. Offgas from the regenerator is directed to a condenser to recover condensable liquids and therefore reduce VOC and HAP emissions. The dehydrator is also equipped with a flash tank (a vessel in the rich glycol stream in which some volatile components are allowed to "flash" from the glycol, with the effect of reducing emissions from the regenerator). The combined effect of the flash tank in the glycol stream, and the condenser in the regenerator off gas stream, is to substantially reduce emissions from the dehydrator still vent, or regenerator (the terms are often used interchangeably).
- The facility also includes tanks into which condensed liquids from the inlet separators (not in themselves sources of emissions) are directed; as are the condensed liquids from the dehydrator condenser. Prior to approximately 2005, these liquids were believed to have no potential to flash; working and breathing emissions were calculated using EPA TANKS. In 2006 Enterprise proposed to install a vapor recovery system to stabilize the condensate to be stored in the tanks, such that flashing emissions from the tanks would be essentially eliminated. In November 2008 Enterprise submitted an updated application to replace the existing tanks with 8 new tanks, and to install the condensate stabilization system.

Enterprise notes that it may not have been clear in the term "flash", which has two different applications at this facility.

- Emissions from the flash tank component of the dehydrator are accounted for in the calculations of dehydrator emissions.
- The condensate tanks are also sources of emissions from flashing; this is a different potential source from the dehydrator, and one which Enterprise is in process of addressing.

# 11. Has the facility ever operated the dehydrator unit with condenser tanks without the emission control system? When and why? Details?

The current control system for the dehydrator was installed in approximately 2002. Previous applications and permits indicate the presence of controls on the dehydrator regenerator. The condensate tanks currently installed were constructed prior to 1972, with no controls. The new tanks will be equipped with a stabilization system.

# 12. What were the flash gas emissions from this facility for the first 2 years of the current Title V permit, if they were not accounted for in the Fee Schedules?

Enterprise understands this question to refer to flashing emissions from the condensate tanks. Enterprise has not quantified these emissions for years prior to the 2005 reporting period; and believes that the quantification for 2005 and subsequent years is a significant over-estimate. Enterprise is investigating this issue.

# 13. Clarify MACT HH applicability to this source, and provide rationale.

As stated in the 2002 correspondence, Enterprise believes the facility to have been an area source for HH at that time, as HAP emissions as then quantified were less than major source thresholds,

and the only identified affected facility, the dehydrator, was controlled to less than major source status. Enterprise has not evaluated consequences from potential HAP emissions from the condensate tanks, and is in the process of doing so.

14. Did you submit a modification request to EPA in 2008 to do a replacement? Have you done that replacement? If so, why?

Enterprise has replaced unit A-03 with an identical unit as the result of catastrophic failure. Enterprise believes such replacement is an administrative modification, authorized by the Title V permit, as it involves only a change in serial number, the facility being a minor source and the replacement requiring no changes or additions to permit terms and conditions.

15. You have a significant modification request in for this source, dated 11/08. Are you already in the process of constructing? If so, why?

Enterprise believes that the replacement is not a significant modification, as discussed above. The failed unit has been replaced.

Enterprise has also sought a modification to replace the existing condensate tanks with new tanks, to be equipped with a condensate stabilization system, resulting in a substantial reduction in emissions.

16. Is Enterprise Services engaged in a Joint Venture with the Jicarilla Apache Tribe? If so, does this Venture in any way involve this facility?

Enterprise' strives to maintain a good relationship with the Jicarilla Apache Tribe. There is no formal "joint venture" relationship regarding this facility. However, Enterprise was in negotiations to form a Joint Venture with the Jicarilla Apache Tribe during the period of 2006 to 2008. Enterprise entered into an agreement to operate on the Jicarilla Apache tribe on May --, 2009. This paragraph needs clarification from legal.

# Are you aware?:

1. The ECS system is listed for installation twice over 2 separate construction permits (PSD-NM-1644 and NM-1644-R1). Any explanation?

Enterprise understands references to ECS in this context to refer to the emission controls installed on the engines; oxidation catalysts. Enterprise notes that controlled emissions from the facility are below major source thresholds and that therefore PSD is not applicable.

Enterprise suspects that, again, confusion results from the issuance of a PSD permit for a non-PSD source. In 1995, USEPA issued a permit under the PSD program memorializing the facility's minor source status; effectively using the PSD program for minor source permitting. Enterprise understands that this was common practice at the time.

2. The reductions in emissions this system was supposed to initially result in, were included in a netting analysis for PSD-NM-1644, but were also available against the

# increases in NM-1644-R1. Can you explain this double use of decreases in two separate PSD significance evaluations?

Enterprise notes that the facility is a minor source, and was a minor source with the issuance of PSD-NM-1644. No actual netting has occurred, although the term was incorrectly used in the Negative Declaration filed in 1994. Permit 1644 authorized construction of a minor source, the facility essentially as it exists now, and required retirement of previously-existing emissions units.

If you have questions or require additional information, please contact Mr. Don Fernald, Area Environmental Scientist at 505-599-2141 or me directly at 713-381-6518.

Yours truly,

Enterprise Field Services LLC Enterprise Products Operating LLC

Mary E. Hebert

Director, Field Environmental

/sin

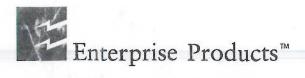
attachment - Permit Timeline

cc:

Environmental Director – Jicarilla Apache Reservation Joe Velasquez, Enterprise/Farmington, NM Ralph Morris, Enterprise/Farmington, NM

Date From	<sup>1</sup> o	Summary	Ň	9	VOC	HAP .
			₫	tpy	tpy	tpy
12/2/1994 EPNG	EPFS	Negative Declaration; facility not major source. EPA evidently issued PSD permit NM 1644 in response to this, to establish enforceable conditions.	95	99	47	
4/25/1995 EPA	EPFS	PSD Permit NM 1644. Remove Coopers, Clarks, Install 3, 3612, 65 MMscf/d dehy (downsized). No tanks mentioned.	57.19	66.29	92.52	
4/15/1996 EPFS 10/3/1996 EPA	Mary Stanton EPA EPFS	re-rate 3612's completeness of re-rate application				
12/6/1996 EPFS	memo to file	public notice addresses				
12/3/1996 EPA	EPFS	Draft permit to uprate horsepower. Same equipment, no tanks	62.62	93.52	191.4	
12/9/1996 EPFS	EPA	Comments on draft permit, testing revised permit NM 1544 M1 unrate his increase deby canacity to 90 MMcrf/d				
4/10/1997 EPA	EPFS	install controls on flash tank and regenerator	62.62	93.53	191.4	
		response to request for information, part 71 permit R6FOPP71-03. Details of				
	٠.	emission calculations. Also includes Compliance Progress Report regarding ouarted suffur in tuel monitoring and etho-br efficiency in permit, requests				
12/22/1999 EPFS	ЕРА	g/hp-hr be deleted because emission limits met.	70	. 56	157	28
		initial notification of major source status; states will install controls to be				
6/9/2000 EPFS	EPA	synthetic minor for HAPs. and condenser to deby reduce VOCs. HAPs from deby to 40 toy VOC. 8 toy		.*		
2/12/2002 ESI/EPFS	EPA	HAP				
5/15/2003 EPA	EPFS	Draft permit. No tanks.	68.48	95.5	191.47	25
		comments on draft permit. Points out that VOCs and HAPs reduced, points to				
6/11/2003 EPFS	ЕРА	Table 3, reference to 40 CFR 64 as indication that EPA accepts dehy controls.				
11/17/2003 EPA	£PFS	response to comments.				
12/3/2004 ESI/GulfTerra	ЕРА	points out that HH not applicable because deby controlled.  Request for administrative rev; delete HH as applicable and correct debydrator emissions. Letter also states that no tanks with "potential for flashing.				
3/21/2005 Enterprise	ЕРА	emissions".				
9/9/2005 Enterprise	EPA	administrative revision; requests change of dates for reports and certifications				
. 12/15/2005 Enterprise	£₽A	Administrative revision to adjust fuel usage for engines request that HH be removed as applicable requirement, states that VRU to be				
4/26/2006 Enterprise	EPA	installed by August 2006.				•
		Renewal application, Identifies condensate tanks. States that VRU will be				-
4/30/2008 Enterprise	EPA	installed on tanks by 11/15/08.	68,46	95.2	119.32	21.2
6/11/2008 Enterprise	EPA	update to application. Adds insignificant activities.	68.46	103.3	119.32	21.5
11/3/2008 Enterprise	EPA	Revision to application; replace all tanks with 8 new tanks, with condensate stabilization system	68.49	103.21	159.86	21.5

c c



May 14, 2010

ENTERPRISE PRODUCTS GP, LLC, GENERAL PARTNER ENTERPRISE PRODUCTS OLPGP, INC., SOLE MANAGER

Document No. 7

Return Receipt Requested 7009 2820 0002 5083 2840

Mr. Jeffrey Robinson, Chief, Air Permits Section, 6PD-R Multimedia Permitting and Planning Division Environmental Protection Agency – Region 6 1445 Ross Avenue Dallas, TX 75202-2733

Re: Enterprise Field Services, LLC

Lindrith Compressor Station (Facility)

Revision to Previously Submitted Application Dated May 12, 2008

ENTERPRISE PRODUCTS PARTNERS LP

ENTERPRISE PRODUCTS OPERATING LLC

Permit Number R6FOPP71-03

Dear Mr. Robinson:

Enterprise Field Services, LLC (Enterprise) is submitting a permit application update for the above referenced Facility. Enterprise submitted a permit renewal package to EPA on May 12, 2008. The renewal application remains pending before EPA. This submittal updates that application and represents recent changes that were designed to reduce emissions from the station.

By way of background, in a letter to EPA dated November 3, 2008, Enterprise requested a significant revision to the Lindrith Compressor Operating Permit R6FOPP71-03. In that letter, Enterprise had requested, among other things, removal of two, existing 500-bbl condensate storage tanks and installation of eight new 450-bbl condensate storage tanks, three 120 bbl drain tanks, one 120 bbl sump, and a new loading rack for transporting the condensate from the tanks. The estimated annual condensate throughput at that time was up to 50,000 bbls total for the new tanks. A copy of the November 3, 2008 letter is attached for your reference. In addition to the removal of the two existing 500 bbl condensate storage tanks located within the station fence line, four 500-bbl tanks located in a battery approximately 225 yards to the southeast of the facility were removed. The former tank battery within the station fence line was used to capture liquids associated with various "scrubber dumps" associated with natural gas compression. The former tank battery located southeast of the facility was used to collect and temporarily store liquids associated with pipeline pigging operations. Both of these tank batteries were removed in the summer of 2009 after construction of the new, eight 450 bbl tank battery. Produced liquids stored in the new tanks (water and petroleum condensate) will gravity separate. The drain tanks are used to separate water from the petroleum condensate prior to trucking off site.

In the May 12, 2008 renewal application, based on Enterprise's understanding of operating criteria and the best emissions estimates at that time, Enterprise voluntarily proposed to install a vapor recovery unit (VRU) or a stabilizer by November, 2008 to recover volatile organic compounds from petroleum condensate prior to routing stabilized condensate to atmospheric storage tanks at the Facility. Enterprise thereafter installed the proposed VRU, but encountered significant operating

issues with the unit, which required that Enterprise review other options to address VOC emissions from the tanks at the Facility. Shortly after it became clear that the VRU/stabilizer would not work, Enterprise changed the operating scenario at the Facility. Specifically, it rerouted the final discharge stream, a two phase flow of hydrocarbon vapors and liquids, past the facility "discharge contactor scrubbers," which has resulted in a dramatic decrease in volatile organic compound emissions from the condensate storage tanks. The discharge scrubbers typically operated around 250 PSIG which resulted in the liquid phase of hydrocarbons, such as propane, butane and other VOCs, dumping to the facilities atmospheric storage tanks. The result of rerouting the product flow was that most of the VOC liquids no longer relieve to the tanks, but instead, remain in the pipeline to be later removed and processed at a downstream facility. The annual emissions from the Facility's condensate storage tanks following the change in the operating scenario are estimated to be below five tons per year *in the aggregate* using the HySys model. The condensate storage tanks currently collect mostly produced water and some petroleum condensate. The discharge line from the discharge contactor scrubber is being permanently disconnected.

The following table provides approximate volumes of liquids produced and transported from Lindrith in 2009.

2009 Liquid Production	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec	Totals
Condensate (bbls)	1578	1497	2290	1726	1422	418	0	0	0	0	0	0	8931
Water/Condensate (bbls)	1520	1840	1520	1770	2320	1360	400	390	560	800	1050	960	14490
Water	560	320	800	160	0	240	0	320	80	80	0	0	2560
Total Liquids	3658	3657	4610	3656	3742	2018	400	710	640	880	1050	960	25981

The majority of liquids currently being removed from Lindrith consist of a water / condensate mix of 42/58 % respectively.

Enterprise emphasizes that it takes environmental compliance most seriously, and has worked diligently to develop a solution to the issue outlined above.

If you need additional information regarding this submittal, please call Don Fernald, our Area Environmental Scientist, at (505) 599-2141, or me directly at (713) 381-6684.

Sincerely,

Matthew E, Marra

Director, Environmental

/mem

enclosures:

Title V Air Permit Application

Revised Calculations for Condensate Storage Tanks

cc:

Environmental Director, Jicarilla Apache Reservation,



# PART 71 AIR PERMIT RENEWAL APPLICATION UPDATE ENTERPRISE FIELD SERVICES LLC

LINDRITH COMPRESSOR STATION RIO ARRIBA COUNTY, NEW MEXICO PERMIT NO. R6FOPP71-03

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# **Executive Summary**

**Lindrith Compressor Station** Part 71 Renewal Application Update

Enterprise Field Services LLC (Enterprise) owns and operates the Lindrith Compressor Station located in Rio Arriba County, New Mexico. The station is located on Jicarilla Apache Nation land and is subject to the 40 CFR Part 71 federal operating program. The station is currently authorized to operate under EPA Part 71 Permit No. R6F0PP71-03. The current operating permit expired on 11/16/2008. Enterprise submitted the required renewal application in 2008 and is currently operating under the application shield. At this time Enterprise is submitting a permit renewal update package to document changes to the

The Lindrith Compressor Station is a natural gas gathering compressor station defined by Standard Industrial Classification (SIC) code 1311. The existing operating permit authorizes the following emission sources:

- 1. Two 3,267-hp Caterpillar 3612LE compressor engines equipped with oxidation catalysts (A-01 and A-02)
- 2. One 3,267-hp Caterpillar 3612LE compressor engine (A-03)
- 3. One Glycol Dehydrator equipped with controls (DEHY-1RBLR and DEHY-STL)
- 4. Two 500-bbl condensate tanks (TK-1 and TK-2)
- 5. Insignificant sources (drain tanks, lube oil tanks, etc.).

# **Proposed Changes**

This application is an update of the renewal application to account for recent changes to the station. Enterprise is representing the following changes to the Lindrith Compressor

- 1. The glycol dehydrator and reboiler are permanently shutdown and will be removed from the permit along with all applicable requirements;
- 2. Remove the two 500-barrel condensate storage tanks;
- 3. Install eight (8) 450-bbl Fixed Roof Storage Tanks for Condensate and Water Storage. Include these emission sources under a single emission cap (TBATTERY);
- 4. Add condensate truck loading emissions (TLOAD);
- 5. Add fugitive emissions (FUGVOC); and
- 6. Add Maintenance, Startup, and Shutdown Emissions (MSS).

Enterprise is also updating the insignificant source activity list with three 120 bbl drain tanks, which collected gravity separated water from the condensate tanks.

Table 1-1

D-II	Tab				
Pollutant	Current Limits (tpy)	Proposed Limits (tpy)	Change in PTE (tpy)		
Nitrogen Oxides	68.48	66.26			
Carbon Monoxide	95.5	102.54	-2.22		
Volatile Organic Compounds	153.3	137.21	+7.04 -16.09		
PM10	N/A	2.90	.2.00		
Sulfur Dioxides	0.22	4.27	+2.90		
Total HAP	55		+4.05		
Formaldehyde		36.85	-18.15		
and a constant	21	31.05	+10.05		

The changes in the proposed station potential to emit totals are due to equipment shutdown and removals, equipment installations, and changes in the emission calculation methodologies. These changes are discussed further in this application.

# **Calculations Summary**

Lindrith Compressor Station Part 71 Renewal Application Update

The Lindrith Compressor Station is equipped with gas-fired engines, storage tanks in volatile organic liquid service, truck loading, fugitives, and natural gas releases for MSS purposes. The methodologies used to estimate emissions from these sources are detailed in this section.

# Engine Emissions (A-01, A-02, A-03)

The station is equipped with three identical 3,267-hp Caterpillar 3612LE gas-fired low emission technology engines to drive gas compressors. Two of the three engines are equipped with oxidation catalysts to reduce CO and VOC/HAP emissions. The engines are permitted to operate continuously at full load (8,760 hours/year). Enterprise is proposing no physical changes to these sources other than updating the emission methodologies.

Emissions of NOx, CO, VOC, and formaldehyde are based on vendor data. The Caterpillar 3612LE is a clean burn source that does not require any add-on control device to reduce emissions of NOx. Engines A-01 and A-02 are equipped with oxidation catalysts to reduce emissions of CO by up to 85%. This control technology all reduces VOC/HAP by up to 30%.

Emissions on  $PM_{10}$  and  $PM_{2.5}$  are calculated using the current AP-42 factors for 4-cycle lean burn engines. Enterprise summed both the filterable and the condensable factors to get a total factor.

Emissions of  $SO_2$  are based on the current AP-42 factor adjusted for higher instances of sulfur in the fuel gas. The AP-42 factor (0.000588 lb/MMBtu) is based on up to 2,000 grains sulfur per million scf of fuel gas. Enterprise adjusted the factor to account for up to 5 grains/100 scf.

All other engine HAP emissions, other than formaldehyde, are current AP-42 for 4-cycle lean burn engines. For the two engines equipped with oxidation catalysts it was assumed that the emissions were reduce by 30%.

# Maintenance, Startup, and Shutdown Emissions (MSS)

Enterprise conducts periodic planned and unplanned maintenance, startup, and shutdown activities that result in the venting of natural gas from the stations blowdown vent. These activities include, but are not limited to, engine starts, compressor shutdowns, vessel and piping blowdowns, pipeline pigging activities, etc. Enterprise is including emission estimates for these activities using an estimated volume of natural gas that may be released during an operating year and calculating the mass of VOC released using a station gas analysis.

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# **Condensate Storage Tank Battery (TBATTERY)**

Enterprise has replaced the two 500-bbl fixed roof condensate tanks with eight (8) 454-bbl fixed roof storage tanks to handle the produced condensate and water at the station. Enterprise has re-engineered the liquid collection systems in the vicinity of the station to reduce the potential volume of liquids which can be collected at the Lindrith Compressor Station. This reduction in liquid storage potential also reduces the potential VOC emissions at the station.

The eight storage tanks (T-1, T-2, T-3, T-4, T-5, T-6, T-7 and T-8) are plumbed together to aid in the collection of natural gas condensates and produced water. Each tank is vented to atmosphere individually. However, Enterprise is proposing to establish an emission cap on the eight tanks (TBATTERY) to allow maximum operational flexibility for operations. An emission cap will allow operations to direct the collected condensate and water to any of the eight storage tanks in the battery. As long as the volumetric limits (bbls/year) represented in the permit application are not exceeded then the limits on VOC emissions from the tank battery will not be exceeded.

Emissions from the new condensate tanks were calculated using both a process model (AspenTech) and the EPA Tanks software. The process model was used to calculate potential flash emissions from the storage tanks. The EPA Tanks software was used to estimate breathing and working losses from the tanks. The process model estimates a liquid production rate of 6,389 barrels per year (bbl/yr) under the defined operating conditions. To account for operational variables Enterprise is basing the storage tank emissions on an annual rate of 20,000 bbl/yr.

# Process Model

For given input parameters the AspenTech process model estimates liquid volume production numbers as well as component analyses for the storage tank vapor stream and the liquid product. Based on the Lindrith inlet gas quality the process model predicts liquids are produced at the station during cool ambient conditions. During warmer months the model predicts the compressed inlet gas is not condensable even after it runs through the gas coolers. However, for this application Enterprise is conservatively assuming that liquids are produced year around.

The process model predicts a total VOC emission rate (lb/hr) from the tank battery at the referenced liquid production rate over the specified time period. Enterprise then pro-rated these emission totals up based on a ratio of the proposed permit representation to the model production rate. The total flash emissions were then speciated using the calculated mass fractions from the process model.

### **EPA Tanks**

This software is used to calculate breathing and working losses from storage tanks. For this application Enterprise modeled a single storage tank handling gasoline (RVP 7) at 2500 bbl/yr to get an estimate of the tank emissions. These emissions were multiplied by eight (8) to get total emissions from the tank battery. Enterprise speciated the tank breathing and working emissions by conservatively assuming these emissions would be

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similar to the flash gas characteristics. The only difference is Enterprise deleted the non-VOC components and then normalized the mass fraction total.

# **Condensate Truck Loading Emissions (TLOAD)**

Emissions from the condensate truck loading were estimated using the AP-42 loading loss equation, hourly filling rate and annual throughput. The annual throughput was estimated by assuming that the total throughput for the eight condensate tanks was loaded. Speciated emissions from this operation were done conservatively assuming the loading vapors were of similar makeup as the storage tank flash gas. The only difference is Enterprise deleted the non-VOC components and then normalized the mass fraction total.

# **Fugitive Emissions (FUGVOC)**

Fugitive emissions were estimated based on an estimated piping component count and the April 2010 Gas Analysis mole percentage of non-methane/non-ethane hydrocarbons. The EPA Oil and Gas factors were used to estimate fugitives.

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# **Applicable Requirements**

Lindrith Compressor Station
Part 71 Renewal Application Update

The following discussion addresses applicable and non-applicable requirements of Code of Federal Regulations, Title 40. General requirements imposed by the current operating permit are not addressed in this section.

# **Applicable Requirements**

The following regulatory requirements have been determined to be potentially applicable to the Lindrith Compressor Station:

# 40 CFR 71 - Federal Operating Permits

The facility is a major source of CO, VOC, and HAP as defined by 40 CFR 71. Regulation 40 CFR 71.5(a)(1) requires that "for each part 71 source, the owner or operators shall submit a timely and complete application in accordance with this section". 40 CFR 71.5(a)(1)(iii) goes on to state that "for purposes of permit renewal, a timely application is one that is submitted at least 6 months but nor more than 18 months prior to the expiration of the part 70 or 71 permit".

Operating permit R6F0PP71-03 expired on 11/16/08; as required by this regulation, this application was submitted prior to 5/16/08. This current application is a revision to the initial application due to changes that have occurred during the period of review.

# Non-Applicable Requirements

Certain regulatory requirements are discussed below for non-applicability because of the facility type and potential applicability.

# 40 CFR 50 - National Ambient Air Quality Standards

40 CFR 50 establishes National Ambient Air Quality Standards but does not directly impose requirements on a specific stationary source and is therefore not applicable.

# 40 CFR 52.21 - Prevention of Significant Deterioration of Air Quality

Enterprise has made a determination in accordance with 40 CFR 52.21(a)(1)(2) that the Lindrith Compressor Station is a minor source for PSD purposes as defined under 40 CFR 52.21(b). Lindrith Compressor Station is not a source identified in 40 CFR 52.21(a), and the facility-wide potential to emit is less than 250 tons per year (tpy) of any regulated pollutant. Therefore, PSD is not required for this permit renewal.

# 40 CFR 60, Subpart A - General Provisions

This subpart is only applicable to facilities that are subject to another NSPS. As detailed in this section no NSPS regulations currently apply to this facility

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# 40 CFR 60, Subparts K, Ka, and Kb

The eight new fixed roof condensate storage tanks at the facility were constructed after July 23, 1984 making them potentially subject to the Subpart Kb rule. However, all eight of these storage tanks have a storage capacity of 454-bbls (72 m³). Per 40 C FR 60.110b(a) storage tanks in VOL service with less than 75 m³ in storage capacity are exempt from this regulation. Therefore, the condensate storage tanks included in the source cap TBATTERY are not subject to NSPS Subpart Kb. There are no storage tanks at the Lindrith Compressor Station which exceed 75 m³.

# 40 CFR 60, Subpart KKK - Standards of Performance for Equipment Leaks

The Lindrith Compressor Station is not a natural gas processing plant as defined under this subpart. Therefore, Subpart KKK is not applicable.

# 40 CFR 60, Subpart LLL - Standards of Performance for Onshore Natural Gas Processing: SO<sub>2</sub> Emissions

The Lindrith Compressor Station is not an onshore natural gas treating plant as defined in this subpart. Therefore, Subpart LLL is not applicable.

# 40 CFR 60, Subpart JJJJ - Standards of Performance for Station Spark Ignition Internal Combustion Engines

All engines at the facility were constructed before June 12, 2006 (40 CFR 60.4230.a.4) and have not been modified or reconstructed since (40 CFR 40.4230.a.5). Therefore, this subpart does not currently apply to this facility.

**40 CFR 61 – National Emissions Standards for Hazardous Air Pollutants (NESHAP)** There are no 40 CFR 61 NESHAPs regulation currently applicable to this facility.

# 40 CFR 63 Subpart HH – National Emissions Standards for Hazardous Air Pollutants from Oil and Gas Production Facilities

The Lindrith Compressor Station is a major HAP source and is equipped with condensate storage tanks with the potential for flash emissions. Therefore, the requirements of this subpart are potentially applicable. Enterprise has removed the glycol dehydrator from the station which would have been an affected source.

By definition storage vessels with the potential for flash emissions means any storage vessel that contains a hydrocarbon liquid with a stock tank GOR equal to or greater than 0.31 cubic meters per liter (1740 scf/bbl) and an API gravity equal to or greater than 40 degrees and an actual annual average hydrocarbon liquid throughput equal to or greater than 79,500 liters per day (500 bbls/day). The volume of condensate collected at the Lindrith Compressor Station is less than 79,500 liters per day. Therefore, Subpart HH is not currently applicable.

# 40 CFR 63 Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

The three existing RICE units currently operating at the facility are "existing" (constructed before December 19, 2002) 4 stroke lean burn engines and therefore do not have to meet

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the requirements of Subpart ZZZZ, including the initial notification, as stated at 40 CFR 63.6590(b)(3). Enterprise will comply with any applicable revisions to this regulation as they occur.

# Case-by-Case MACT Determinations

The Lindrith Compressor Station is a major HAP source. The RICE units, condensate storage tanks, and fugitives are addressed under the promulgated MACT Subpart HH and ZZZZ regulations as addressed above. Emissions of HAP from truck loading (TLOAD) AND maintenance, startup, and shutdown releases (MSS) do not exceed major source levels for HAP. Therefore, case-by-case MACT determinations for these two source categories are not required.

# 40 CFR 68 - Accidental Release Prevention Program

This regulation arises form section 112 (r) of the Clean Air Act and establishes thresholds based on inventoried quantities of specific substances in process. This facility odes not manufacture, process, use, store or otherwise handle regulated substances in excess of the quantities specified in 40 CFR 68, therefore this regulation does not apply.

# 40 CFR 72 - Acid Rain Regulation

The facility is not an electric utility generating facility as defined in under this part and therefore is not an affected facility under the Acid Rain Program

# 40 CFR 82, Subpart F & H - Protection of Stratospheric Ozone

No operations involving CFCs are conducted at this facility and no halon-containing fire extinguishers are used, stored or disposed of at this facility.

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Page 9

# EPA Part 71 Application Administrative Forms Lindrith Compressor Station Part 71 Renewal Application Update

May 2010



Federal Operating Permit Program (40 CFR Part 71)

#### GENERAL INFORMATION AND SUMMARY (GIS)

(CIO)
A. Mailing Address and Contact Information
Facility name: Lindrith Compressor Station
Mailing address: Street or P.O. Box Enterprise Field Services, LLC c/o Environmental Dep't: PO Box 4324
City: <u>Houston</u> State: <u>TX</u> ZIP: <u>77210 - 4324</u>
Contact person: Don Fernald Title: Environmental Scientist
Telephone ( <u>505</u> ) <u>599</u> - <u>2141</u> Ext
Facsimile ( <u>505</u> ) <u>599</u> - <u>2119</u>
B. Facility Location
Temporary source?Yes _X_No Plant site location: _20 miles West of Lindrith, NM, East ½ of the
Southeast ¼ of Section 18, Township 24 North, Range 5 West
City: <u>Lindrith</u> State: <u>NM</u> County: <u>Rio Arriba</u> EPA Region: 6
Is the facility located within:
Indian lands? X YES NO OCS waters? YES X NO
Non-attainment area? YESX NO If yes, for what air pollutants?
Within 50 miles of affected State? X YES NO If yes, What State(s)? NM
C. Owner
Name: Enterprise Field Service LLC Street/P.O. Box: PO Box 4324
City: Houston State: TX ZIP: 77210 - 4324
Telephone ( <u>713</u> ) <u>381</u> - <u>6595</u> Ext
). Operator
Name: Enterprise Products Operating LLC Street/P.O. Box: PO Box 4324
City: <u>Houston</u> State: <u>TX</u> ZIP: <u>77210</u> - <u>4324</u>
Telephone ( <u>713</u> ) <u>381</u> - <u>6500</u> Ext

E. Application Type
Mark only one permit application type and answer the supplementary question appropriate for the type marked.
Initial Permit X Renewal Significant Mod Minor Permit Mod(MPM)
Group Processing, MPM Administrative Amendment
For initial permits, when did operations commence?//
For permit renewal, what is the expiration date of current permit? 11 / 16 / 2008
F. Applicable Requirement Summary
Mark all types of applicable requirements that apply.
SIPFIP/TIPPSDNon-attainment NS
Minor source NSR Section 111 Phase I acid rainPhase II acid rain
Stratospheric ozone OCS regulations NESHAPX_ Sec. 112(d) MAC
Sec. 112(g) MACT Early reduction of HAP Sec 112(j) MACT RMP [Sec.112(r)]
Tank Vessel requirements, sec. 183(f)) Section 129 Standards/Requirement
Consumer / comm. products, ' 183(e) NAAQS, increments or visibility (temp. sources)
Has a risk management plan been registered?YES _X_ NO Regulatory agency
Phase II acid rain application submitted?YES _X_NO If yes, Permitting authority
6. Source-Wide PTE Restrictions and Generic Applicable Requirements
Cite and describe any emissions-limiting requirements and/or facility-wide "generic" applicable requirements.
Facility previously issue NSR Permit NM-1644-M1, limiting fuel consumption, requiring oxidation catalysts on two RICE, with quarterly testing requirements and condenser on dehydrator still vent. Permit establishes emissions limits for each unit.
Generic requirements identified in Conditions 3.2 of Operating Permit R6FOPP71-03

#### H. Process Description

List processes, products, and SIC codes for the facility.

Process	Products	SIC
Natural gas gathering and transmission facility, with pressurized natural gas as product delivered to pipeline.	Pressurized natural gas	1311

#### I. Emission Unit Identification

Assign an emissions unit ID and describe each emissions unit at the facility. Control equipment and/or alternative operating scenarios associated with emissions units should by listed on a separate line. Applicants may exclude from this list any insignificant emissions units or activities.

Emissions Unit ID	Description of Unit			
A-01	Caterpillar 3612 LE, Natural Gas Fired Engine			
A-01-CD#1	Oxidation Catalyst for RICE A-01 (Control Device)			
A-02	Caterpillar 3612 LE, Natural Gas Fired Engine			
A-02-CD#2	Oxidation Catalyst for RICE A-02 (Control Device)			
A-03	Caterpillar 3612 LE, Natural Gas Fired Engine			
FUG	Fugitive VOCs			
TBATTERY	Eight 450-bbl Condensate Storage Tanks (capped emissions and throughput)			
TLOAD	Condensate Truck Loading			
MSS	Maintenance, Startup, and Shutdown Emissions			

#### J. Facility Emissions Summary

Enter potential to emit (PTE) for the facility as a whole for each air pollutant listed below. Enter the name of the single HAP emitted in the greatest amount and its PTE. For all pollutants stipulations to major source status may be indicated by entering "major" in the space for PTE. Indicate the total actual emissions for fee purposes for the facility in the space provided. Applications for permit modifications need not include actual emissions information.

NOx <u>66.26</u> tons/yr VOC: <u>126.63</u> tons/yr SO <sub>2</sub> : <u>4.27</u> tons/yr
PM-10: <u>2.90</u> tons/yr CO: <u>102.54</u> tons/yr Lead: <u>N/A</u> tons/yr Total HAP: <u>37.57</u> tons/yr
Single HAP emitted in the greatest amount <u>Formaldehyde</u> PTE: <u>31.05</u> tons/yr
Total of regulated pollutants (for fee calculation), Sec. F, line 5 of form FEE: N/A tons/yr
K. Existing Federally-Enforceable Permits
Permit number(s): NM 1644 M1 Permit type: NSR Permitting Authority: NMED
Permit number(s): R6FOPP71-03 Permit type: Title V (Part 71) Permitting Authority: USEPA
L. Emission Unit(s) Covered by General Permits
Emission unit(s) subject to general permit
Check one: Application made Coverage granted
General permit identifier Expiration Date/
M. Cross-referenced Information
Does this application cross-reference information?YESX_NO (If yes, see instructions)

INSTRUCTIONS FOLLOW



## Federal Operating Permit Program (40 CFR Part 71)

#### POTENTIAL TO EMIT (PTE)

For each unit with emissions that count towards applicability, list the emissions unit ID and the PTE for the air pollutants listed below and sum them up to show totals for the facility. You may find it helpful to complete form **EMISS** before completing this form. Show other pollutants not listed that are present in major amounts at the facility on attachment in a similar fashion. You may round values to the nearest tenth of a ton. Also report facility totals in section **J** of form **GIS**.

Emissions Unit ID	Regulated Air Pollutants and Pollutants for which the Source is Major (tons/yr)						
	NOx	voc	SO2	PM10	со	Lead	HAP
A-01	22.09	20.54	1.42	0.97	11.83	0	10.28
A-02	22.09	20.54	1.42	0.97	11.83	0	10.28
A-03	22.09	29.34	1.42	0.97	78.88	0	14.69
MSS		23.85					0.62
FUGVOC		2.23					0.03
TBATTERY		37.39					1.07
TLOAD		2.23					0.07

FACILTY TOTALS 66.26 137.21 4.27 2.90 102.54 0 37.04



Federal Operating Permit Program (40 CFR Part 71)

## INITIAL COMPLIANCE PLAN AND COMPLIANCE CERTIFICATION (I-COMP)

## SECTION A - COMPLIANCE STATUS AND COMPLIANCE PLAN

Complete this section for each unique combination of applicable requirements and emissions units at the facility. List all compliance methods (monitoring, recordkeeping and reporting) you used to determine compliance with the applicable requirement described above. Indicate your compliance status at this time for this requirement and compliance methods and check "YES" or "NO" to the follow-up question.

Emission Unit ID(s): N/A	
Applicable Requirement (Describe and Cite)	
There are no units for which an initial compliance plan or compliance certification is required. Enterprise will comply with any future regulations (i.e. 40 CFR 63 Subpart ZZZZ) which become applicable during the term of this permit.	
Compliance Methods for the Above (Description and Citation):	
Compliance Status:	
_X_ In Compliance: Will you continue to comply up to permit issuance?X_YesNo	
Not In Compliance: Will you be in compliance at permit issuance?YesNo	
_X_ Future-Effective Requirement: Do you expect to meet this on a timely basis? _X_Yes	
No	

#### B. SCHEDULE OF COMPLIANCE

Jnit(s)Requ	uirement	
	ly explain reason for noncompliance at	
arrative Description of how Source chieving compliance:	ce Compliance Will be Achieved. B	riefly explain your plan for
chedule of Compliance. Provide equence of actions with milestones,	a schedule of remedial measures, including a date	uding an enforceable e for final compliance.
Remed	dial Measure or Action	Date to be Achieved
HEDULE FOR SUBMISSION OF PI	ROGRESS REPORTS	
omplete this section if you are require applicable requirement requires subd, your progress report should start an every six months. One progress ance.	red to submit one or more schedules of bmittal of a progress report. If a sched within 6 months of application submitta report may include information on mult	ule of compliance is
omplete this section if you are requir applicable requirement requires sub d, your progress report should start an every six months. One progress	red to submit one or more schedules of bmittal of a progress report. If a sched within 6 months of application submitta report may include information on mult	ule of compliance is
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omplete this section if you are require applicable requirement requires subd, your progress report should start an every six months. One progress ance.  ontents of Progress Report (descriptions)	red to submit one or more schedules of bmittal of a progress report. If a sched within 6 months of application submittal report may include information on multicribe):	ule of compliance is al and subsequently, no iple schedules of
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#### I-COMP

# E. COMPLIANCE WITH ENHANCED MONITORING & COMPLIANCE CERTIFICATION REQUIREMENTS

This section must be completed once by a must be able to certify compliance for eve compliance certification at every unit.	every source. To ærtify ery applicable requiremen	compliance with these, you nt related to monitoring and	
Enhanced Monitoring Requirements:	In Compliance	Not In Compliance	
Compliance Certification Requirements:	In Compliance	Not In Compliance	



Federal Operating Permit Program (40 CFR Part 71)

## CERTIFICATION OF TRUTH, ACCURACY, AND COMPLETENESS (CTAC)

This form must be completed, signed by the "Responsible Official" designated for the facility or emission unit, and sent with each submission of documents (i.e., application forms, updates to applications, reports, or any information required by a part 71 permit).

A. Responsible Official
Name: (Last) Hurlburt (First) Terry (MI) L.
Title: Senior Vice President - Operations
Street or P.O. Box: P.O. Box 4324
City: Houston State: TX ZIP: 77210 - 4324
Telephone ( <u>713</u> ) <u>381</u> - <u>6595</u> Ext Facsimile ( <u>713</u> ) <u>381</u> - <u>6660</u>
B. Certification of Truth, Accuracy and Completeness (to be signed by the responsible official)
I certify under penalty of law, based on information and belief formed after reasonable inquiry, the statements and information contained in these documents are true, accurate and complete.
Name (signed): Les La Mault
Name (typed): Terry L. Hurlburt Date: 4 / / / / / / / /

# **EPA Part 71 Application Source Forms**Lindrith Compressor Station

Part 71 Renewal Application Update

May 2010 Page 20

Federal Operating Permit Program (40 CFR Part 71)

## **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form **GIS**. If form **FEE** does not need to be submitted with the application, do not calculate actual emissions.

#### A. Emissions Unit ID: A-01

#### B. Identification and Quantification of Emissions

	Actual	Potential to I	Emit	
Air Pollutants	Annual Emissions (tons/yr)	Hourly (lb/hr)	Annual (tons/yr)	CAS No.
PM	<u>N/A</u>	0.22	0.97	N/A
SO <sub>2</sub>	N/A	0.32	1.42	7446-09-5
NOx	N/A	5.04	22.09	N/A
СО	N/A	2.70	11.83	630-08-0
VOC	<u>N/A</u>	4.69	20.54	N/A
Acetaldehyde	N/A	0.13	0.57	00075-07-0
Acrolein	N/A	0.08	0.35	00107-02-8
Benzene	N/A	0.01	0.03	00071-43-2
Formaldehyde	N/A	2.07	9.06	00050-00-0
Methanol	N/A	0.04	0.17	00067-56-1
n-hexane	N/A	0.02	0.08	00110-54-3
Toluene	N/A	0.01	0.03	00108-88-3
Xylene (mixed isomers)	N/A	0.00	0.01	N/A



09/30/2010

OMB No. 2060-0336, Approval Expires

Federal Operating Permit Program (40 CFR Part 71)

## **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form **GIS**. If form **FEE** does not need to be submitted with the application, do not calculate actual emissions.

### A. Emissions Unit ID: A-02

## B. Identification and Quantification of Emissions

	Actual Annual	Potential to Emit			
Air Pollutants	Emissions (tons/yr)	Hourly (lb/hr)	Annual (tons/yr)	CAS No.	
PM	N/A	0.22	0.97	N/A	
SO <sub>2</sub>	<u>N/A</u>	0.32	1.42	7446-09-5	
NOx	<u>N/A</u>	5.04	22.09	N/A	
CO	<u>N/A</u>	2.70	11.83	630-08-0	
VOC	N/A	4.69	20.54	N/A	
Acetaldehyde	<u>N/A</u>	0.13	0.57	00075-07-0	
Acrolein	N/A	0.08	0.35	00107-02-8	
Benzene	<u>N/A</u>	0.01	0.03	00071-43-2	
ormaldehyde	N/A	2.07	9.06	00050-00-0	
Methanol	N/A	0.04	0.17	00067-56-1	
n-hexane	N/A	0.02	0.08	00110-54-3	
Toluene	N/A	0.01	0.03	00108-88-3	
(ylene (mixed isomers)	N/A	0.00	0.01	N/A	



09/30/2010

OMB No. 2060-0336, Approval Expires

Federal Operating Permit Program (40 CFR Part 71)

## **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form **GIS**. If form **FEE** does not need to be submitted with the application, do not calculate actual emissions.

## A. Emissions Unit ID: A-03

## B. Identification and Quantification of Emissions

		Emission Rates			
	Actual	I Stortial to Little			
Air Pollutants	Annual Emissions (tons/yr)	Hourly (lb/hr)	Annual (tons/yr)	CAS No.	
PM	<u>N/A</u>	0.22	0.97	N/A	
SO <sub>2</sub>	<u>N/A</u>	0.32	1.42	7446-09-5	
NOx	<u>N/A</u>	5.04	22.09	N/A	
CO	N/A	18.01	78.88	630-08-0	
VOC	<u>N/A</u>	6.70	29.34	N/A	
Acetaldehyde	N/A	0.18	0.81	00075-07-0	
Acrolein	N/A	0.11	0.50	00107-02-8	
Benzene	N/A	0.01	0.04	00071-43-2	
Formaldehyde	N/A	2.95	12.94	00050-00-0	
Methanol	N/A	0.06	0.24	00067-56-1	
n-hexane	N/A	0.02	0.11	00110-54-3	
Toluene	N/A	0.01	0.04	00108-88-3	
Xylene (mixed isomers)	N/A	0.00	0.02	N/A	



Federal Operating Permit Program (40 CFR Part 71)

#### **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form GIS. If form FEE does not need to be submitted with the application, do not calculate actual emissions.

## A. Emissions Unit ID: TBATTERY (Includes emissions from 8 Condensate Tanks)

#### B. Identification and Quantification of Emissions

		Emission Rates		
	Actual	Potential to I	Emit	
Air Pollutants	Annual Emissions (tons/yr)	Hourly (lb/hr)	Annual (tons/yr)	CAS No.
VOC	<u>N/A</u>	8.54	37.39	N/A
n-Hexane	<u>N/A</u>	0.19	0.84	00110-54-3
Benzene	N/A	0.03	0.12	00071-43-2
Toluene	N/A	0.03	0.11	00108-88-3



Federal Operating Permit Program (40 CFR Part 71)

**EMISSION CALCULATIONS (EMISS)** 

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form **GIS**. If form **FEE** does not need to be submitted with the application, do not calculate actual emissions.

#### A. Emissions Unit ID: MSS

### B. Identification and Quantification of Emissions

Actual Annual Emissions (tons/yr)	Potential to E	Emit	
Emissions	Hourly		3_V
	(lb/hr)	Annual (tons/yr)	CAS No.
<u>N/A</u>	119.25	23.85	N/A
N/A	0.35	0.07	00071-43-2
N/A	2.74	0.55	00110-54-3
	N/A	<u>N/A</u> 0.35	<u>N/A</u> 0.35 0.07



Federal Operating Permit Program (40 CFR Part 71)

**EMISSION CALCULATIONS (EMISS)** 

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form **GIS**. If form **FEE** does not need to be submitted with the application, do not calculate actual emissions.

	A.	<b>Emissions</b>	Unit	ID:_	<b>FUGVOC</b>
--	----	------------------	------	------	---------------

### B. Identification and Quantification of Emissions

		Actual Potential to Emit			
	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1				
Air Pollutants	Annual Emissions (tons/yr)	Hourly (lb/hr)	Annual (tons/yr)	CAS No.	
VOC	<u>N/A</u>	0.76	3.31	N/A	
Benzene	N/A	0.001	0.004	00071-43-2	
n-Hexane	<u>N/A</u>	0.007	0.031	00110-54-3	
				¥	



Federal Operating Permit Program (40 CFR Part 71)

#### **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form **GIS**. If form **FEE** does not need to be submitted with the application, do not calculate actual emissions.

#### A. Emissions Unit ID: TLOAD

#### B. Identification and Quantification of Emissions

		Emission Rates		
	Actual	Potential to Emit		
Air Pollutants	Annual Emissions (tons/yr)	Hourly (lb/hr)	Annual (tons/yr)	CAS No.
VOC	N/A	89.32 (Max)	2.23	N/A
Benzene	N/A	0.30 (Max)	0.01	00071-43-2
Toluene	N/A	0.25 (Max)	0.01	00108-88-3
n-Hexane	N/A	2.0 (Max)	0.05	00110-54-3



Federal Operating Permit Program (40 CFR Part 71)

## **EMISSION UNIT DESCRIPTION FOR FUEL COMBUSTION SOURCES (EUD-1)**

A. General Information							
Emissions unit ID: A-01 Description: Compressor No. 1 Engine  SIC Code (4-digit): 4922 SCC Code: 31000203							
B. Emissions Unit Description							
Primary use:Engine for Compressor No. 1 Temporary SourceYesX_No  Manufacturer:Caterpillar Model No.:3612 LE							
Serial Number: 1YG00055 Installation Date: 4 / 17 / 1995							
Boiler Type: Industrial boiler Process burner Electric utility boiler							
Other (describe)							
Horsepower rating: 3,267 Boiler steam flow (lb/hr)							
Type of Fuel-Burning Equipment (coal burning only):							
Hand firedSpreader stokerUnderfeed stokerOverfeed stoker							
Traveling grateShaking gratePulverized, wet bed Pulverized, dry bed							
Actual Heat Input 22.09 MM BTU/hr Max. Design Heat Input 22.09 MM BTU/hr							

C. Fuel Data							
Primary fuel type(s)	Standby	fuel type(s)					
Describe each fuel you expected to use during the term of the permit.							
Fuel Type	Max. Sulfur Content (%)	Max. Ash Content (%)		BTU Value (cf, gal., or lb.)			
Natural Gas	5 grains/100 scf	N/A	905	Btu/scf			
D. Fuel Usage Rates							
Fuel Type	Annual Actual Usage	N Hourly	um Usage Annual				
Natural Gas	N/A	0.024 MMscf/hr 21		213.83 MMscf/yr			
E. Associated Air Pollution Control Equ	ipment						
Emissions unit ID: A-01-CD#1 Device type: Catalytic Oxidation System							
Air pollutant(s) Controlled: CO, VOC Manufacturer: Houston Industrial Silencing							
Model No.: DeCOHx33c22/24PL	_ Serial No.: <u>Un</u>	known					
Installation date: 4 / 17 / 1995 C	Control efficiency (%	): <u>85% (CO);</u>	30%	(VOC)			
Efficiency estimation method							

EUD-1

## F. Ambient Impact Assessment

This information must be completed by temporary sources or when ambient impact assessment is an applicable requirement for this emissions unit (this is not common).

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Stack height (ft): 15.0	Inside stack diameter (ft): 1.5	
Stack temp (°F): 858	Design stack flow rate (ACFM): 24273	
Actual stack flow rate (ACFM):_	:24273 Velocity (ft/sec):228.9	

OMB No. 2060-0336, Approval Expires 09/30/2010 Federal Operating Permit Program (40 CFR Part 71) EMISSION UNIT DESCRIPTION FOR FUEL COMBUSTION SOURCES (EUD-1) A. General Information Emissions unit ID: A-02 Description: Compressor No. 2 Engine SIC Code (4-digit): 4922 SCC Code: 31000203 B. Emissions Unit Description Manufacturer: Caterpillar Model No.: 3612 LE Serial Number: 1YG00054 Installation Date: 5 / 1 / 1995 Boiler Type: \_\_\_ Industrial boiler \_\_\_ Process burner \_\_\_ Electric utility boiler Other (describe) Horsepower rating: 3,267 Boiler steam flow (lb/hr)\_\_\_\_\_ Type of Fuel-Burning Equipment (coal burning only): \_\_\_ Hand fired \_\_\_Spreader stoker \_\_\_Underfeed stoker \_\_\_Overfeed stoker \_\_\_ Traveling grate \_\_\_Shaking grate \_\_\_Pulverized, wet bed \_\_\_ Pulverized, dry bed Actual Heat Input 22.09 MM BTU/hr Max. Design Heat Input 22.09 MM BTU/hr

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C. Fuel Data									
Primary fuel type(s)	Standby	fuel type(s)							
	Describe each fuel you expected to use during the term of the permit.								
Fuel Type	Max. Sulfur Content (%)	Max. Ash Content (%)	BTU Value (cf, gal., or lb.)						
Natural Gas	0.02%	Negligible	905 Btu/scf						
D. Fuel Usage Rates									
Fuel Type	Annual Actual Usage	Mourly	laximum Usage Annual						
Natural Gas	N/A	0.024 MMscf	/hr 213.83 MMscf/yr						
E. Associated Air Pollution Control Equ	ipment								
Emissions unit ID: A-01-CD#1 Device type: Catalytic Oxidation System									
Air pollutant(s) Controlled: CO, VOC Manufacturer: Houston Industrial Silencing									
Model No.: DeCOHx33c22/24PL									
Installation date: 4 / 17 / 1995 C	ontrol efficiency (%)	:85% (CO); 3	30% (VOC)						
Efficiency estimation method									

#### F. Ambient Impact Assessment

This information must be completed by temporary sources or when ambient impact assessment is an applicable requirement for this emissions unit (this is not common).

Stack height (ft): 15.0	Inside stack diameter (ft): 1.5
Stack temp (°F): 858	Design stack flow rate (ACFM): 24273
Actual stack flow rate (ACFM):	24273 Velocity (ft/sec): 228.9

OMB No. 2060-0336, Approval Expires 09/30/2010 Federal Operating Permit Program (40 CFR Part 71) EMISSION UNIT DESCRIPTION FOR FUEL COMBUSTION SOURCES (EUD-1) A. General Information Emissions unit ID: A-03 Description: Compressor No. 3 Engine SIC Code (4-digit): 4922 SCC Code: 31000203 B. Emissions Unit Description Primary use: Engine for Compressor No. 3 Temporary Source \_\_\_Yes \_\_X\_No Manufacturer: Caterpillar Model No.: 3612 LE Serial Number: 1YG00072 Installation Date: 5 / 15 / 1995 Boiler Type: \_\_\_ Industrial boiler \_\_\_ Process burner \_\_\_ Electric utility boiler Other (describe) Horsepower rating: 3,267 Boiler steam flow (lb/hr)\_\_\_\_\_ Type of Fuel-Burning Equipment (coal burning only): \_\_\_ Hand fired \_\_\_Spreader stoker \_\_\_Underfeed stoker \_\_\_Overfeed stoker \_\_\_ Traveling grate \_\_\_Shaking grate \_\_\_Pulverized, wet bed \_\_\_ Pulverized, dry bed Actual Heat Input <u>22.09</u> MM BTU/hr Max. Design Heat Input <u>22.09</u> MM BTU/hr

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EUD-1

C. Fuel Data

Primary fuel type(s): Natural Gas	Standby fue	el type(s): <u>N</u>	1/A	
Describe each fuel you expected to	use during the term o	of the permit.		
Fuel Type	Max. Sulfur Content (%)	Max. Ash Content (%)		BTU Value (cf, gal., or lb.)
Natural Gas	0.02%	Negligible	905	Btu/scf
D. Fuel Usage Rates				
Fuel Type	Annual Actual	P	Maxim	um Usage
	Usage	Hourly		Annual
Natural Gas	N/A	0.024 MMsd	:f/hr	213.83 MMscf/yr
E. Associated Air Pollution Control E	quipment			
Fusing and the N/A Dev	ice type:			
Air pollutant(s) Controlled:				
Model No.: Se				
Installation date://Co	ntrol efficiency (%):_			
Efficiency estimation method				
V				

## F. Ambient Impact Assessment

This information must be completed by temporary sources or when ambient impact assessment is an applicable requirement for this emissions unit (this is not common).

Stack height (ft): <u>15.0</u>	Inside stack	diameter (ft): 1.5
Stack temp (°F):858	Design stack f	low rate (ACFM): 24273
Actual stack flow rate (ACFM):_	24273	Velocity (ft/sec): 228.9

Federal Operating Permit Program (40 CFR Part 71)

EMISSION UNIT D	ESCRIPTION FOR PROCESS	SOURCES (EUD-3)							
A. General Information									
	FUGVOC Description: Fug 4922 SCC Code: 3100022	gitive emissions from leaking components	-						
B. Emissions Unit De	scription								
Primary use or equipment type:Components associated with equipment at the facility  Manufacturer:N/A Model No.:N/A  Serial No.:N/A Installation date //  Raw materials  Finished products Yes									
C. Activity or Production Rates  Activity or Production Amount/Hour Amount/Year  Rate									
Actual Rate	0.76 lb/hr	3.31 TPY							
Maximum rate									
D. Associated Air Poll	ution Control Equipment								
	I/A Device Type Model No	)							
		tallation date//							
	) Capture effici								
		y estimation method							

E. Ambient Impact Assessment
This information must be completed by temporary sources or when ambient impact assessment is an applicable requirement for this emissions unit (This is not common)).
Stack height (ft) Inside stack diameter (ft)
Stack temp (F) Design stack flow rate (ACFM)
Actual stack flow rate (ACFM) Velocity (ft/sec)

39 OMB No. 2060-0336, Approval Expires 09/30/2010 Federal Operating Permit Program (40 CFR Part 71) EMISSION UNIT DESCRIPTION FOR PROCESS SOURCES (EUD-3) A. General Information Emissions unit ID: MSS Description: Compressor blowdowns for maintenance, startup and shutdown SIC Code (4-digit): 4922 SCC Code:\_\_\_\_\_ B. Emissions Unit Description Primary use or equipment type: Blowdowns associated with station operation Manufacturer: N/A Model No.: N/A Serial No.: N/A Installation date \_\_\_\_/\_\_\_/ Raw materials \_\_\_\_\_ Finished products \_\_\_\_\_ Temporary source: X No Yes C. Activity or Production Rates Activity or Production Amount/Hour Amount/Year Rate Actual Rate Maximum rate 10,000 scf/hr 4.0 MMscf/yr D. Associated Air Pollution Control Equipment Emissions unit ID: N/A Device Type: N/A Manufacturer \_\_\_\_\_ Model No\_\_\_\_ Control efficiency (%) \_\_\_\_\_.\_\_ Capture efficiency (%) \_\_\_\_.\_\_

Air pollutant(s) controlled \_\_\_\_\_ Efficiency estimation method \_\_\_\_\_

E.	Ambient Impact Assessment
	This information must be completed by temporary sources or when ambient impact assessment is an applicable requirement for this emissions unit (This is not common)).
	Stack height (ft) Inside stack diameter (ft)
	Stack temp (F) Design stack flow rate (ACFM)
	Actual stack flow rate (ACFM) Velocity (ft/sec)

MB No. 2060-0336, Approv Federal Operating Pe	rmit Program (40 CFR Part 71)						
	SCRIPTION FOR PROCESS S						
. General Information	Daniele (f)						
- · · · · · · · · · · · · · · · · · · ·	DATTERY Description: Figh	nt 454 bbl condensate tanks					
SIC Code (4-digit):4	1922 SCC Code: 40400311						
3. Emissions Unit Des	cription						
Drimany was or oquin	ment type: Condensate storage	e					
	Model No.: N/A						
	Installation date						
	Natural gas condensate						
Finished products:	Natural gas condensate						
Temporary source:	X NoYes						
C. Activity or Product	ion Rates						
	Amount/Hour	Amount/Year					
Actual Rate	-	20,000 bbls/year					
Maximum rate	-	-					
D. Associated Air Pol	lution Control Equipment						
		lo					
Serial No		stallation date//					
Control efficiency (	%) Capture effic	ciency (%)					
Air pollutant(s) controlled Efficiency estimation method							



Federal Operating Permit Program (40 CFR Part 71)

## **INSIGNIFICANT EMISSIONS (IE)**

List each insignificant activity or emission unit. In the "number" column, indicate the number of units in this category. Descriptions should be brief but unique. Indicate which emissions criterion of part 71 is the basis for the exemption

Number	e basis for the exemption.  Description of Activities or Emissions Units	RAP, except	HAP
T-9	120 bbl Compressor Skid Sump Drain Tank	X	
T-10	120 bbl Water Separation Tank	Х	
T-11	120 bbl Water Separation Tank	X	
T-12	120 bbl Water Separation Tank	X	
T-13	500 gal Lube Oil Tank	Х	
T-14	500 gal Lube Oil Tank	Х	
T-15	500 gal Lube Oil Tank	Х	
T-16	500 gal Ambitrol (AntiFreeze) Tank	X	
T-17	500 gal Ambitrol (AntiFreeze) Tank	Х	
T-18	500 gal Ambitrol (AntiFreeze) Tank	Х	

# APPENDIX A Emission Calculations and Supporting Data

## **Enterprise Field Services LLC**

Lindrith Compressor Station Part 71 Renewal Application Update

**Emissions Calculations** Summary of Emissons

Max Single HAP

31.05

Pollutant	24011	Emissions (tons/yr)								
Particulate Matter (PM <sub>10</sub> )	CAS No.	A-01	A-02	A-03	FUGVOC	MSS	TLOAD	TBATTERY	Total	
Particulate Matter (PM <sub>2.5</sub> )		0.97	0.97	0.97				TENT		
Sulfur Dioxide (SO <sub>2</sub> )		0.97	0.97	0.97					2.90	
		1.42	1.42	1.42					2.90	
Nitrogen Oxides (NO <sub>x</sub> )		22.09	22.09	22.09					4.27	
Carbon Monoxide (CO)		11.83	11.83						66.26	
Volatile Organic Compounds (VOC)		20.54		78.88				MASSAGE	102.54	
Acetaldehyde	00075-07-0		20.54	29.34	3.31	23.85	2.23	37.39	137.21	
Acrolein		0.57	0.57	0.81	HE WAR			500.500	1.94	
Benzene	00107-02-8	0.35	0.35	0.50						
ormaldehyde	00071-43-2	0.03	0.03	0.04	0.00	0.07	0.01	0.40	1.19	
Methanol	00050-00-0	9.06	9.06	12.94		0.07	0.01	0.12	0.31	
	00067-56-1	0.17	0.17	0.24					31.05	
-Hexane	00110-54-3	0.08	0.08	0.11	0.00				0.58	
oluene	00108-88-3	0.03	0.03		0.03	0.55	0.05	0.84	1.72	
ylene (mixed isomers)	0		(3/87/0.72)	0.04			0.01	0.11	0.21	
	,	0.01	0.01	0.02			0.00	0.00	0.04	

#### **Enterprise Field Services LLC**

Lindrith Compressor Station
Part 71 Renewal Application Update

**Operating Parameters** 

Annual Operaton:

8,760 hrs/yr

Mfr Rating

3,550 bhp

Elevation

6,653 ft MSL

DeRate

3% per 1,000 ft > 4000 ft

Average Operating Rate:

3,267 bhp =

6,761 BTU/bhp-hr =

22.09 MMBtu/hr

0.024 MMscf/hr @905 Btu/scf

**Emissions Calculations** 

Source ID No.: A-01

Compressor No. 1 Engine

213.83 MMscf/yr

Maximum Operating Rate:

3,267 bhp

6,761 BTU/bhp-hr =

22.09 MMBtu/hr

0.024 MMscf/hr @905 Btu/scf

			213.83 MMscf/yr				
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	CAS No.	Emission Factor <sup>(1)</sup>	Control Efficiency <sup>(2)</sup> (%)	Emissions			
Pollutant				Average <sup>(3)</sup> (lbs/hr)	Maximum <sup>(4)</sup> (lbs/hr)	Annual <sup>(5)</sup> (tons/yr)	
Particulate Matter (PM <sub>10</sub> )		9.99E-03 lbs/MMBtu	0%	0.22	0.22	0.97	
Particulate Matter (PM <sub>2.5</sub> )		9.99E-03 lbs/MMBtu	0%	0.22	0.22	0.97	
Sulfur Dioxide (SO <sub>2</sub> )		1.47E-02 lbs/MMBtu	0%	0.32	0.32	1.42	
Nitrogen Oxides (NO <sub>x</sub> )		0.70 g/bhp-hr	0%	5.04	5.04	22.09	
Carbon Monoxide (CO)		2.50 g/bhp-hr	85%	2.70	2.70	11.83	
Volatile Organic Compounds (VOC)		0.93 g/bhp-hr	30%	4.69	4.69	20.54	
Acetaldehyde	00075-07-0	8.36E-03 lbs/MMBtu	30%	0.13	0.13	0.57	
Acrolein	00107-02-8	5.14E-03 lbs/MMBtu	30%	0.08	0.08	0.35	
Benzene	00071-43-2	4.40E-04 lbs/MMBtu	30%	0.01	0.01	0.03	
Formaldehyde	00050-00-0	0.41 g/bhp-hr	30%	2.07	2.07	9.06	
Methanol	00067-56-1	2.50E-03 lbs/MMBtu	30%	0.04	0.04	0.17	
n-Hexane	00110-54-3	1.11E-03 lbs/MMBtu	30%	0.02	0.02	0.08	
Toluene	00108-88-3	4.08E-04 lbs/MMBtu	30%	0.01	0.01	0.03	
Xylene (mixed isomers)	#N/A	1.84E-04 lbs/MMBtu	30%	0.00	0.00	0.01	

<sup>(1)</sup> Emission factors for NOx, CO, and VOC based on vendor specifications. All other emission factors from AP-42 (7/00); Table 3.2-2. The AP-42 factor for SO2 is based on 2,000 grains/MMscf. The factor is adjusted to allow for up to 5 grains sulfur per 100 scf. PM10 and PM2.5 include both condensible and filterable portions.

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<sup>(2)</sup> Control efficiency based on vendor data for CO and VOC. Reduction efficiency for HAP assumed to be same as for VOC.

<sup>(3)</sup> For NOx, CO, and VOC, calculated as: Emission Factor (g/bhp-hr) X Avg Operating Rate (bhp) X (100 - % Control Eff.) + 453.59 g/lb All other pollutants calculated as: Emission Factor (lbs/MMBtu) X Avg Operating Rate (MMBtu/hr) X (100 - % Control Eff.)

<sup>(4)</sup> For NOx, CO, and VOC, calculated as: Emission Factor (g/bhp-hr) X Max Operating Rate (bhp) X (100 - % Control Eff.) + 453.59 g/lb All other pollutants calculated as: Emission Factor (lbs/MMBtu) X Max Operating Rate (MMBtu/hr) X (100 - % Control Eff.)

<sup>(5)</sup> Calculated as: Average Emissions (lbs/hr) X Annual Operation (hrs/yr) + 2,000 lbs/ton

**Lindrith Compressor Station** Part 71 Renewal Application Update

**Operating Parameters** 

Annual Operaton:

8,760 hrs/yr

Mfr Rating

3,550 bhp

Elevation

6,653 ft MSL

DeRate

3% per 1,000 ft > 4000 ft

Average Operating Rate:

Maximum Operating Rate:

3,267 bhp

3,267 bhp

6,761 BTU/bhp-hr =

6,761 BTU/bhp-hr =

22.09 MMBtu/hr

0.024 MMscf/hr @905 Btu/scf

**Emissions Calculations** 

Compressor No. 1 Engine Source ID No.: A-02

213.83 MMscf/yr

22.09 MMBtu/hr

0.024 MMeet/hr @005 D

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				213.83	MMscf/hr @90 MMscf/yr	05 Btu/scf
			Control		Emissions	
Pollutant Particulate Matter (PM <sub>10</sub> )	CAS No.	Emission Factor <sup>(1)</sup>	Efficiency <sup>(2)</sup> (%)	Average <sup>(3)</sup> (lbs/hr)	Maximum <sup>(4)</sup> (lbs/hr)	Annual <sup>(5)</sup> (tons/yr)
Particulate Matter (PM <sub>2.5</sub> )		9.99E-03 lbs/MMBtu	0%	0.22	0.22	
		9.99E-03 lbs/MMBtu	0%	0.22	0.22	0.97
Sulfur Dioxide (SO <sub>2</sub> )		1.47E-02 lbs/MMBtu	0%	0.32		0.97
Nitrogen Oxides (NO <sub>x</sub> )		0.70 g/bhp-hr	0%		0.32	1.42
Carbon Monoxide (CO)		2.50 g/bhp-hr		5.04	5.04	22.09
Volatile Organic Compounds (VOC)			85%	2.70	2.70	11.83
Acetaldehyde	00075-07-0	0.93 g/bhp-hr	30%	4.69	4.69	20.54
Acrolein		8.36E-03 lbs/MMBtu	30%	0.13	0.13	0.57
Benzene	00107-02-8	5.14E-03 lbs/MMBtu	30%	0.08	0.08	0.35
Formaldehyde	00071-43-2	4.40E-04 lbs/MMBtu	30%	0.01	0.01	0.03
Methanol	00050-00-0	0.41 g/bhp-hr	30%	2.07	2.07	9.06
-Hexane	00067-56-1	2.50E-03 lbs/MMBtu	30%	0.04	0.04	
	00110-54-3	1.11E-03 lbs/MMBtu	30%	0.02		0.17
oluene	00108-88-3	4.08E-04 lbs/MMBtu	30%	- 10 - 10 - 10 - 10 - 10 - 10 - 10 - 10	0.02	0.08
(ylene (mixed isomers)	#N/A	1.84E-04 lbs/MMBtu	20000000	0.01	0.01	0.03
Emission factors for NOx, CO, and VOC b			30%	0.00	0.00	0.01

DC based on vendor specifications. All other emission factors from AP-42 (7/00); Table 3.2-2. The AP-42 factor for SO2 is based on 2,000 grains/MMscf. The factor is adjusted to allow for up to 5 grains sulfur per 100 scf. PM10 and PM2.5 include both condensible and filterable portions.

<sup>(2)</sup> Control efficiency based on vendor data for CO and VOC. Reduction efficiency for HAP assumed to be same as for VOC.

<sup>(3)</sup> For NOx, CO, and VOC, calculated as: Emission Factor (g/bhp-hr) X Avg Operating Rate (bhp) X (100 - % Control Eff.) + 453.59 g/lb All other pollutants calculated as: Emission Factor (lbs/MMBtu) X Avg Operating Rate (MMBtu/hr) X (100 - % Control Eff.)

<sup>(4)</sup> For NOx, CO, and VOC, calculated as: Emission Factor (g/bhp-hr) X Max Operating Rate (bhp) X (100 - % Control Eff.) + 453.59 g/lb All other pollutants calculated as: Emission Factor (Ibs/MMBtu) X Max Operating Rate (MMBtu/hr) X (100 - % Control Eff.)

Calculated as: Average Emissions (lbs/hr) X Annual Operation (hrs/yr) ÷ 2,000 lbs/ton

**Lindrith Compressor Station** Part 71 Renewal Application Update

**Operating Parameters** 

Annual Operaton:

8,760 hrs/yr

Mfr Rating

3,550 bhp

Elevation

6,653 ft MSL

DeRate

3% per 1,000 ft > 4000 ft

Average Operating Rate:

Maximum Operating Rate:

3,267 bhp

3,267 bhp

6,761 BTU/bhp-hr =

22.09 MMBtu/hr

0.024 MMscf/hr @905 Btu/scf

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**Emissions Calculations** 

Compressor No. 1 Engine Source ID No.: A-03

213.83 MMscf/vr

22.09 MMBtu/hr

0.024 MMscf/hr @905 Btu/scf

6,761 BTU/bhp-hr =

					MMscf/yr	35 Blu/Sct
			Control		Emissions	
Pollutant Particulate Matter (PM <sub>10</sub> )	CAS No.	Emission Factor <sup>(1)</sup>	Efficiency <sup>(2)</sup> (%)	Average <sup>(3)</sup> (lbs/hr)	Maximum <sup>(4)</sup> (lbs/hr)	Annual <sup>(5)</sup> (tons/yr)
Particulate Matter (PM <sub>10</sub> )		9.99E-03 lbs/MMBtu	0%	0.22	0.22	0.97
Sulfur Dioxide (SO <sub>2</sub> )		9.99E-03 lbs/MMBtu	0%	0.22	0.22	
		1.47E-02 lbs/MMBtu	0%	0.32	0.32	0.97
Nitrogen Oxides (NO <sub>x</sub> )		0.70 g/bhp-hr	0%	5.04	5.04	1.42
Carbon Monoxide (CO)		2.50 g/bhp-hr	0%	18.01		22.09
Volatile Organic Compounds (VOC)		0.93 g/bhp-hr	0%	6.70	18.01	78.88
Acetaldehyde	00075-07-0	8.36E-03 lbs/MMBtu	0%		6.70	29.34
Acrolein	00107-02-8	5.14E-03 lbs/MMBtu	0%	0.18	0.18	0.81
Benzene	00071-43-2	4.40E-04 lbs/MMBtu		0.11	0.11	0.50
ormaldehyde	00050-00-0		0%	0.01	0.01	0.04
Methanol	00067-56-1	0.41 g/bhp-hr	0%	2.95	2.95	12.94
n-Hexane		2.50E-03 lbs/MMBtu	0%	0.06	0.06	0.24
Toluene	00110-54-3	1.11E-03 lbs/MMBtu	0%	0.02	0.02	0.11
(ylene (mixed isomers)	00108-88-3	4.08E-04 lbs/MMBtu	0%	0.01	0.01	0.04
Emission factors for NOv. CO. and VOC.	#N/A	1.84E-04 lbs/MMBtu	0%	0.00	0.00	0.02

Emission factors for NOx, CO, and VOC based on vendor specifications. All other emission factors from AP-42 (7/00); Table 3.2-2. The AP-42 factor for SO2 is based on 2,000 grains/MMscf. The factor is adjusted to allow for up to 5 grains sulfur per 100 scf. PM10 and PM2.5 include both condensible and filterable portions.

<sup>(2)</sup> Control efficiency based on vendor data for CO and VOC. Reduction efficiency for HAP assumed to be same as for VOC.

<sup>(3)</sup> For NOx, CO, and VOC, calculated as: Emission Factor (g/bhp-hr) X Avg Operating Rate (bhp) X (100 - % Control Eff.) + 453.59 g/lb All other pollutants calculated as: Emission Factor (lbs/MMBtu) X Avg Operating Rate (MMBtu/hr) X (100 - % Control Eff.)

<sup>(4)</sup> For NOx, CO, and VOC, calculated as: Emission Factor (g/bhp-hr) X Max Operating Rate (bhp) X (100 - % Control Eff.) + 453.59 g/lb All other poilutants calculated as: Emission Factor (lbs/MMBtu) X Max Operating Rate (MMBtu/hr) X (100 - % Control Eff.)

Calculated as: Average Emissions (lbs/hr) X Annual Operation (hrs/yr) + 2,000 lbs/ton

### G3612

Industrial/Datasia....

### GAS ENGINE TECHNICAL DATA

# **CATERPILLAR®**

industrial/Petroleum						07/01
ENGINE SPEED (rpm):	1000					0,107
COMPRESSION RATIO:	9:1		FUEL TYPE:			Nat Gas
AFTERCOOLER WATER (°F)	129		MIN. FUEL PR	ESSURE (PS#	G):	43
JACKET WATER OUTLET (*F)	129		MIN. RATED N	<b><i>IETHANE NUM</i></b>	ABER.	66
IGNITION SYSTEM:	DST		RATED ALTITU	JDE @ 77°F (f	t):	5000
EXHAUST MANIFOLD:	DRY		FUEL LHV (BT	U/SCF):		905
	DRI					10 mars
RATING		NOTES	LOAD	100%		700010
ENGINE POWER		(1) (2)	bhp	3550	75%	50%
		1.7.1-7	l onb	3550	2662	1775
ENGINE EFFICIENCY	(ISO 3045/1)	(1)	%	38.6		1
ENGINE EFFICIENCY	(NOMINAL)	(1)	1 %	37.6	37.0	34.1
		A STATE OF THE PERSON NAMED IN		37.0	36.1	33.3
ENGINE DATA						
FUEL CONSUMPTION	(180 3646/1)	(1)	BTU/bhp-hr	6601	6884	1 2150
FUEL CONSUMPTION	(NOMINAL)	(1)	BTU/bhp-hr	6761	7051	7468
AIR FLOW (@ 77°F, 13.9 psia)		28.5	ft3/min	9.623	1 0 1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	7650
AIR MASS FLOW			ib/hr	40.345	7,384	5,051
COMPRESSOR OUTLET PRESSURE			psi (abs)	36.4	30,958	21,175
COMPRESSOR OUTLET TEMPERAT	URE		°F	300	28.4	20.4
INLET MANIFOLD PRESSURE	ST. SOWAKE		psi (abs)	35.1	248	154
INLET MANIFOLD TEMPERATURE	1		°F (abe)	147	27.3	18.7
LAMBDA	1			100 miles	144	140
TIMING	1		*BTDC	2.07	2.03	1.92
EXHAUST STACK TEMPERATURE	1	9	*	18.3	17.6	16.2
EXHAUST GAS FLOW (@ stack temp.	14.5 psia)		ft3/min	858	896	946
EXHAUST GAS MASS FLOW			lb/hr	24,273	19,160	13,592
			L ROYLE 1	41,575	31,901	21,820
EMISSIONS NOx (as NO)						
CO (as NO)		(3)	g/bhp-hr	0.7	0.7	0.7
THC (molecular weight of 15.84)	F	(2)	g/bhp-hr	2.5	2.5	2.5
MHC (molecular weight of 15.84)		(3)	g/ohp-hr	6.15	6.31	6.5
EXHAUST OXYGEN		(3)	g/bhp-hr	0.93	0.95	0.98
SAMUEL CATGEN			%	12.5	11.8	10.7
ENERGY BALANCE D	ATA					
UEL INPUT ENERGY (LHV)	(NOMINAL)	(1)	BTU/min	399.985	240 844	
VORK ENERGY	(NOMINAL)	(2)	BTU/min	150.544	312,844	226,312
EAT REJ. TO JACKET WATER	(NOMINAL)	(4)	BTU/min	38,431	112,908	75,272
EAT REJ. TO ATMOSPHERE	(NOMINAL)	(5)	BTU/min	13,999	31,107	29,390
EAT REJ. TO LUBE OIL	(NOMINAL)	(6)	BTU/min		13,139	12,447
EAT REJ. TO EXH. (LHV to 77°F)	(NOMINAL)	(4)	BTU/min	17,998 154,449	17,206	16,973
					: 174 4EN 1	90,239
EAT REJ. TO EXH. (LHV to 350°F)		3335		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	124,159	
SEAT REJ. TO EXH. (LHV to 350°F)	(NOMINAL)	(4) (7) (0)	BTU/min BTU/min	93,314 26,544	77,170	57,985 1,990

CONDITIONS AND DEFINITIONS
ENGINE RATING OBTAINED AND PRESENTED IN ACCORDANCE WITH ISO 3046/1 (STD. REF. CONDITIONS OF 25°C, 100 KPA).
NO OVERLOAD PERMITTED AT RATING SHOWN. CONSULT ALTITUDE CURVES FOR APPLICATIONS ABOVE MAXIMUM
RATED ALTITUDE AND/OR TEMPERATURE.

- NOTES

  1) FUEL CONSUMPTION TOLERANCE. ISO 3048/1 IS 0, + 5% OF FULL LOAD DATA. NOMINAL IS ± 2.5 % OF FULL LOAD DATA.
  2) ENGINE POWER AND WORK ENERGY INCLUDE 2 ENGINE DRIVEN WATER PUMPS.
  3) EMISSION DATA SHOWN ARE DRY AND NOT TO EXCEED VALUES.
  4) HEAT REJECTION TO JACKET AND EXHAUST TOLERANCE IS ± 10% OF FULL LOAD DATA. (heat rate based on treated water)
  5) HEAT REJECTION TO ATMOSPHERE TOLERANCE IS ± 50% OF FULL LOAD DATA. (heat rate based on treated water)
  6) HEAT REJECTION TO LUBE OIL TOLERANCE IS ± 20% OF FULL LOAD DATA. (heat rate based on treated water)
  7) HEAT REJECTION TO AFTERCOOLER TOLERANCE IS ± 5% OF FULL LOAD DATA. (heat rate based on treated water)
  8) TOTAL AFTERCOOLER HEAT = AFTERCOOLER HEAT x ACHIRF (heat rate based on treated water)

	FU	EL USA	GE GUIC	)E					
			DERATE	FACTOR	VS CATE	RPILLAR N	ETHANE	NUMBER	
Methane Number	30	35	40	45	50	55	80	6.5	70>=100
Rating Factor	0.00	0.00	0.00	0.76	0.82	0.87	0.93	0.98	1.00
						lating = Index) =		BTU/SC	F

		9	1000	2000	2000	4000	5000	6000 YOBA TE	7000	8000	9000	10000	11000	12000
	50	1.00	1.00	1.00	1.00	1.00	1.00	1.00	0.97	0.94	0.90	0.86	0.83	0.79
	60	1.00	1.00	1.00	1.00	1.00	1.00	0.99	0.95	0.92	0.88	0.85	0.81	0.78
(°F)	70	1.00	1.00	1.00	1.00	1.00	1.00	0.97	0.94	0.90	0.86	0.83	0.80	0.76
	88	1.00	1.00	1.00	1.00	1.00	0.99	0.95	0.91	0.87	0.83	0.79	0.75	0.72
TURBO	90	1.00	1.00	1.00	1.00	0.98	0.94	0.90	0.86	0.82	0.78	0.74	0.71	0.67
TO	100	1.00	1.00	1.00	0.97	0.93	0.89	0.85	0.81	0.77	0.73	0.70	0.67	0.63
AIR	110	1.00	1.00	0.95	0.91	0.87	0.83	0.80	0.76	0.73	0.69	0.66	0.63	0.80
	120	0.98	0.94	0.90	0.86	0.82	0.79	0.75	0.72	0.68	0.65	0.62	0.59	0.56
	136	0.93	0.89	0.85	0.81	0.78	0.74	0.71	0.68	0.65	0.61	0.58	0.56	0.53

		0	1999	2000	3000	4000	5900	6000	7000 /E SEA	8000	8000	10090	11000	12090
	50	1.00	1.00	1.00	1.00	1.00	1.04	1.04	1.04	1.04	1.04	1.04	1.04	1.04
	60	1.00	1.00	1.00	1.00	1.07	1.13	1.13	1.13	1.13	1.13	1.13	1.13	1.13
(°F)	70	1.00	1.00	1.03	1.09	1.16	1.22	1.22	1.22	1.22	1.22	1.22	1.22	1.22
	80	1.00	1.06	1.12	1.18	1.25	1.31	1.31	1.31	1.31	1.31	1.31	1.31	1.31
TURBO	00	1.08	1.14	1.21	1.27	1.34	1.41	1.41	1.41	1.41	1.41	1,41	1.41	1.41
TO	100	1.17	1.23	1.30	1.36	1.43	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50
AIR	110	1.25	1.32	1.38	1.45	1.52	1.59	1.59	1 59	1.59	1.59	1.59	1.59	1.59
	120	1.34	1.40	1.47	1.54	1.61	1.68	1.68	1.68	1.68	1.68	1.68	1.68	1.68
	130	1.42	1.49	1.56	1.63	1.70	1.77	1.77	1.77	1.77	1.77	1.77	1.77	1.77

		0	1000	2000	3000	4000	5000 JDE (FE	6000	7000	8000	9000	10000	11000	12000
	50	750	750	750	750	770	780	800	850	850	850	850	850	850
	60	750	750	750	780	770	790	850	850	850	850	850	850	850
(°F)	70	750	750	750	770	780	800	850	850	850	850	850	850	850
	80	750	750	780	770	790	850	850	850	850	850	850	850	850
TURBO	90	750	750	770	780	800	850	850	850	850	850	850	850	850
TO	109	750	760	770	790	850	850	850	850	850	850	850	850	850
AIR	110	750	770	780	800	850	850	850	850	850	850	850	850	850
	120	760	770	790	850	850	850	850	850	850	850	850	850	850
	130	760	780	800	850	850	850	850	850	850	850	850	850	850

ALLOWABLE INERTS IN THE FUEL:
The maximum embunt of free inerts in the fuel is limited to 5%.

### FUEL SYSTEM LIMIT: Fuels with a Wolste inde

Fuels with a Wobbe index lower than the limit, require a custom fuel system and engine control system mapping from the factory. This Wobbe index is determined using the Caterpiller Methene Number Calculation program.

FLIST LIBRAGE GUIDE:
This table shows the denote factor required for a given fuel. Note that denotes a scour as the methane number decreases. Methane number is a scale to measure detonation characteristics of various fuels. The methane number of a fuel is determined by using the Caterpalar Methane Number Calculation program.

FOTAL DERATION FACTORS:
This table shows the denables required for various air into temperatures and ablitides. Use this information along with the fuel usage guide chart to help determine actual engine power for your site. The fotal deration factor includes denation due to attitude and embient temperature, and air into manifold temperature denation.

ACTUAL ENGINE PLATING.
It is important to note that Albuda/Femperature decition and the Fuel Usage Guida deration are not cumulative. They are not to be added together,
To determine the actual power swellable, take the lowest reting between the Albuda/Temperature Denation and the Fuel Usage Guida Deration.

AFTERCOLER HEAT REJECTION FACTORS:
Altereoder heat rejection is given for standard conditions of 77°F and 500 h altitude. To maintain a constant air inlet manifold tamperature, as the air to turbo temperature goes up, so must the heat rejection. As afflude increases, the furbocharger must work harder to overcome the lower atmospheric pressure. This increases the amount of heat that must be removed from the inlet air by the aftercooler. Use the aftercooler heat rejection factor to edjest for arrivent and esticate conditions. Multiply this factor by the standard aftercooler heat rejection. Failure to properly account for these factors could result in detonation and cause the engine to athlicate or fail.

MINIMALES SPEED CAPABILITY AT MAX SITE TOROUS.
This tables shows the minimum allowable engine operating speed for site-specific ratings as determined by the Total Deration Factor chart. The minimum allowable angine operating speed cannot be lowered even if the actual engine power falls below the site-specific rating ellowed by the Total Deration Factor chart. Turbocharger compressor surge or damage will result if the angine is operated lower than the minimum allowable speed.

DM5310-01

Table 3.2-2. UNCONTROLLED EMISSION FACTORS FOR 4-STROKE LEAN-BURN ENGINES  $^{\rm a}$  (SCC 2-02-002-54)

Pollutant	Emission Factor (lb/MMBtu) <sup>b</sup> (fuel input)	Emission Factor Rating
Criteria Pollutants and Greenhou	ise Gases	
NO <sub>x</sub> <sup>c</sup> 90 - 105% Load	4.08 E+00	В
NO <sub>x</sub> c <90% Load	8.47 E-01	В
CO <sup>c</sup> 90 - 105% Load	3.17 E-01	C
CO <sup>c</sup> <90% Load	5.57 E-01	В
$CO_2^d$	1.10 E+02	A
SO <sub>2</sub> <sup>e</sup>	5.88 E-04	Α
TOC <sup>f</sup>	1.47 E+00	A
Methane <sup>g</sup>	1.25 E+00	C
VOC <sup>h</sup>	1.18 E-01	C
PM10 (filterable) <sup>i</sup>	7.71 E-05	D
PM2.5 (filterable) <sup>i</sup>	7.71 E-05	D
PM Condensable <sup>j</sup>	9.91 E-03	D
Trace Organic Compounds		
1,1,2,2-Tetrachloroethanek	<4.00 E-05	Е
1,1,2-Trichloroethanek	<3.18 E-05	Е
1,1-Dichloroethane	<2.36 E-05	Е
1,2,3-Trimethylbenzene	2.30 E-05	D
1,2,4-Trimethylbenzene	1.43 E-05	C
1,2-Dichloroethane	<2.36 E-05	E
1,2-Dichloropropane	<2.69 E-05	E
1,3,5-Trimethylbenzene	3.38 E-05	D
1,3-Butadiene <sup>k</sup>	2.67E-04	D
1,3-Dichloropropenek	<2.64 E-05	Е
2-Methylnaphthalene <sup>k</sup>	3.32 E-05	С
2,2,4-Trimethylpentane <sup>k</sup>	2.50 E-04	C
Acenaphthene <sup>k</sup>	1.25 E-06	С

Table 3.2-2. UNCONTROLLED EMISSION FACTORS FOR 4-STROKE LEAN-BURN ENGINES (Continued)

Pollutant	Emission Factor (lb/MMBtu) <sup>b</sup> (fuel input)	Emission Factor Rating
	3.51 E-04	C
n-Octane	2.60 E-03	C
n-Pentane Naphthalene <sup>k</sup>	7.44 E-05	C
PAH <sup>k</sup>	2.69 E-05	D
Phenanthrene <sup>k</sup>	1.04 E-05	D
Phenol <sup>k</sup>	2.40 E-05	D
	4.19 E-02	C
Propane Pyrene <sup>k</sup>	1.36 E-06	C
Styrene <sup>k</sup>	<2.36 E-05	E
Tetrachloroethane <sup>k</sup>	2.48 E-06	D
Toluene <sup>k</sup>	4,08 E-04	В
Vinyl Chloride <sup>k</sup>	1.49 E-05	C
Xylene <sup>k</sup>	1.84 E-04	В

a Reference 7. Factors represent uncontrolled levels. For NO<sub>x</sub>, CO, and PM10, "uncontrolled" means no combustion or add-on controls; however, the factor may include turbocharged units. For all other pollutants, "uncontrolled" means no oxidation control; the data set may include units with control techniques used for NOx control, such as PCC and SCR for lean burn engines, and PSC for rich burn engines. Factors are based on large population of engines. Factors are for engines at all loads, except as indicated. SCC = Source Classification Code. TOC = Total Organic Compounds. PM-10 = Particulate Matter ≤ 10 microns (μm) aerodynamic diameter. A "<" sign in front of a factor means that the corresponding emission factor is based on one-half of the method detection limit. Emission factors were calculated in units of (lb/MMBtu) based on procedures in EPA Method 19. To convert from (lb/MMBtu) to (lb/10<sup>6</sup> scf), multiply by the heat content of the fuel. If the heat content is not available, use 1020 Btu/scf. To convert from (lb/MMBtu) to (lb/hp-hr) use the following equation:

lb/hp-hr = (lb/MMBtu) (heat input, MMBtu/hr) (1/operating HP, 1/hp)

Emission tests with unreported load conditions were not included in the data set.

Based on 99.5% conversion of the fuel carbon to  $CO_2$ .  $CO_2$  [lb/MMBtu] = (3.67)(%CON)(C)(D)(1/h), where %CON = percent conversion of fuel carbon to  $CO_2$ , C = carbon content of fuel by weight (0.75), D = density of fuel,  $4.1 \text{ E}+04 \text{ lb}/10^6 \text{ scf}$ , and

Lindrith Compressor Station
Part 71 Renewal Application Update

Emissions Calculations Condensate Tanks Source ID No.: TBATTERY

### Condensate Storage Tank Battery Operating Parameters

#### Throughput Estimates (Hysis Model)

	days	gpm	bbl/day	bbl/yr	gal/yr
Summer	90		=	-	2
Spring/Fall	155	-	-		-
Winter	120	1.55	53.25	6,389	268,358

Proposed Throughput Limit:

20,000 bbl/yr

55 bbl/day (average)

Numbr of Tanks in Battery

8

#### Estimated Emissions (NonSpeciated)

	Modeled		Proposed
Steam	lb/yr	Data Source	tpy
Flash	18,060.8	Hysis	28.27
Breathing	4,401.1	EPA Tanks	17.60
Working	686.8	EPA Tanks	2.75

#### Notes

- 1. The Hysis VOC estimate is for the battery not per tank.
- 2. The EPA Tanks estimates are per tank.
- 3. Flash emissions are prorated by ratio of (Proposed Throughput / Hysis Throughput \* Hysis Flash VOC tpy)
- 4. AspenTech predicts 6.271 lb/hr of flash emissions over the 120 day "Winter" period. This equates to 9.03 tons.

Speciated Tank Emissions (Vapor Phase)

	Aspen Analysis	Aspen Analysis			
Carlos Starra Santa Santa	Flash	Breathing/Working	Flash	Breathing/Working	Total
Component	Mass Fraction	Mass Fraction	tpy	tpy	tpy
Nitrogen	0.0008		0.02	-	0.02
CO2	0.0089		0.25		0.25
Methane	0.1857		5.25	2	5.25
Ethane	0.1969		5.57	887	5.57
Propane	0.2589	0.43	7.32	8.74	16.06
i-Butane	0.069	0.11	1.95	2.33	4.28
n-Butane	0.1131	0.19	3.20	3.82	7.02
i-Pentane	0.0481	0.08	1.36	1.62	2.98
n-Pentane	0.0376	0.06	1.06	1.27	2.33
n-Hexane	0.0135	0.02	0.38	0.46	0.84
n-Heptane	0.0142	0.02	0.40	0.48	0.88
n-Octane	0.0027	0.00	0.08	0.09	0.17
Cyclopentane	0.0031	0.01	0.09	0.10	0.19
Benzene	0.002	0.00	0.06	0.07	0.12
Cyclohexane	0.0064	0.01	0.18	0.22	0.40
2-Mhexane	0.0297	0.05	0.84	1.00	1.84
25-Mhexane	0.0028	0.00	0.08	0.09	0.17
Toluene	0.0017	0.00	0.05	0.06	0.11
H2O	0.0047		0.13	-	0.13
Total	1.00	1.00	17.17	20.35	37.52
Total VOC	0.60	1.00	17.04	20.35	37.39
Total HAP	0.02	0.04	0.67	0.80	1.46

#### Notes:

- 1. The speciated flash emissions are based on the AspenTech process model results.
- The speciated breathing/working losses were conservatively based on the AspenTech process model results minus the non-VOC components. The AspenTech VOC mass fraction was normalized to 1.0.

Aspen VOC	Normalized Aspen VOC
0.2589	0.4
0.069	0.1
0.1131	0.1
0.0481	0.0
0.0376	0.0
0.0135	0.0
0.0142	0.0
0.0027	0.0
0.0031	0.0
0.002	0.0
0.0064	0.0
0.0297	0.0
0.0028	0.0
0.0017	0.0
0.6028	1.0

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Case Name: LINDRITH LIQUIDS WEATHERING WINTER CASE REV 5.hsc

Unit Set: USField3

Date/Time: Wed May 12 08:13:01 2010

### **Material Stream: VENT1**

Fluid Package:

Basis-1

Property Package:

Peng-Robinson

### CONDITIONS

11			Overall	Vapour Phase	Liquid Phase	Aqueous Phase	
2	Vapour / Phase Fraction		1.0000	1.0000	0.0000	0.0000	
3	Temperature:	(F)	36.62	36.62	36.62	36.62	
14	Pressure:	(psig*)	0.0000	0.0000	0.0000	0.0000	
15	Molar Flow	(MMSCFD)	1.691e-003	1.691e-003	0.0000	0.0000	
16	Mass Flow	(lb/hr)	6.271	6.271	0.0000	0.0000	
17	Std Ideal Liq Vol Flow	(USGPM)	2.836e-002	2.836e-002	0.0000	0.0000	
18	Molar Enthalpy	(Btu/Ibmole)	-4.255e+004	-4.255e+004	-8.874e+004	-1.235e+005	
19	Molar Entropy	(Btu/lbmole-F)	44.25	44.25	17.78	11.38	
20	Heat Flow	(Btu/hr)	-7903	-7903	0.0000	0.0000	
21	Liq Vol Flow @Std Cond	(USGPM)	3.343e-002 *	3.343e-002	0.0000	0.0000	

#### **PROPERTIES**

24	Overall	Vapour Phase	Liquid Phase	Aqueous Phase	
25 Molecular Weight	33.76	33.76	92.61	18.02	
26 Molar Density (Ibmole/ft	3) 2.238e-003	2.238e-003	0.4697	3.548	
27 Mass Density (lb/ft	3) 7.555e-002	7.555e-002	43.50	63.93	
28 Act. Volume Flow (USGPI	M) 10.35	10.35	0.0000	0.0000	
29 Mass Enthalpy (Btu/l	b) -1260	-1260	-958.3	-6853	
30 Mass Entropy (Btu/lb-	F) 1.311	1.311	0.1920	0.6314	
31 Heat Capacity (Btu/lbmole-	F) 13.79	13.79	44.45	18.60	
32 Mass Heat Capacity (Btu/lb-	F) 0.4083	0.4083	0.4800	1.033	
33 Lower Heating Value (Btu/lbmol	e) 6.716e+005	6.716e+005	1.783e+006	1.342e-004	
34 Mass Lower Heating Value (Btu/l	b) 1.989e+004	1.989e+004	1.926e+004	7.447e-006	
35 Phase Fraction [Vol. Basis]		1.000		200	
36 Phase Fraction [Mass Basis]	2.122e-314	1.000	0.0000	0.0000	
37 Partial Pressure of CO2 (psig	*) -11.72			***	
38 Cost Based on Flow (Cost/	s) 0.0000	0.0000	0.0000	0.0000	
39 Act. Gas Flow (ACF)	M) 1.383	1.383	522	***	
40 Avg. Liq. Density (Ibmole/ft	3) 0.8166	0.8166	0.4582	3.458	
41 Specific Heat (Btu/lbmole-	F) 13.79	13.79	44.45	18.60	
42 Std. Gas Flow (MMSCF	D) 1.692e-003	1.692e-003	0.0000	0.0000	
43 Std. Ideal Liq. Mass Density (lb/ft		27.57	42.44	62.30	
44 Act. Liq. Flow (USGP)	0.0000	<u> 200</u>	2000 Second	0.0000	
45 Z Factor		0.9904	4.718e-003	6.245e-004	
46 Watson K	15.81	15.81	12.62	8.520	
47 User Property	2.2			***	
48 Cp/(Cp - R)	1.168	1.168	1.047	1,120	
49 Cp/Cv	1.175	1.175	1.047	1.130	
50 Heat of Vap. (Btu/lbmol	e) 1.060e+004			2-1	
51 Kinematic Viscosity (cS	(t) 7.446	7.446	0.6690	1.579	
52 Liq. Mass Density (Std. Cond) (lb/ft	3) 23.39	23.39	42.78	63.33	
53 Liq. Vol. Flow (Std. Cond) (USGPI	A) 3.343e-002	3.343e-002	0.0000	0.0000	
	0.0000	0.0000	1.000	1.000	
Liquid Fraction  Molar Volume (ft3/lbmol	e) 446.9	446.9	2.129	0.2818	
56 Mass Heat of Vap. (Btu/l	b) 314,1			5.2010	
Phase Fraction [Molar Basis]	1.0000	1.0000	0.0000	0.0000	
58 Surface Tension (dyne/cr	260 CONTROL		20.63	75.96	
59 Thermal Conductivity (Btu/hr-ft-		1.175e-002	7.013e-002	0.3314	
00 Viscosity (c		9.011e-003	0.4661	1.616	
61 Cv (Semi-Ideal) (Btu/Ibmole-	100000000000000000000000000000000000000	11.80	42.46	16.62	
62 Mass Cv (Semi-Ideal) (Btu/Ib-	A 100 A	0.3495	0.4585	0.9223	
63 Hyprotech Ltd.		HYSYS Version 7 (22	The same of the sa	0.3223	Page 1 of 7

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Case Name: LINDRITH LIQUIDS WEATHERING WINTER CASE REV 5.hsc Unit Set: USField3 Date/Time: Wed May 12 08:13:01 2010

# Material Stream: VENT1 (continued)

Fluid Package:

Basis-1

Property Package:

Peng-Robinson

### **PROPERTIES**

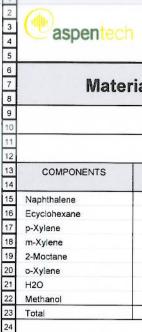
1		Overall	Vapour Phase	Liquid Phase	Aqueous Phase	
2 Cv	(Btu/lbmole-F)	11.73	11.73	42.46	16.46	
Mass Cv	(Btu/lb-F)	0.3475	0.3475	0.4585	0.9136	
Cv (Ent. Method)	(Btu/Ibmole-F)				16.11	
Mass Cv (Ent. Method)	(Btu/lb-F)					
Cp/Cv (Ent. Method)					0.8944	
Liq. Vol. Flow - Sum(Std.	Cond'USGPM)	3.343e-002	3.343e-002	MODIFICATION.	1.155	
Reid VP at 37.8 C	(psig*)			0.0000	0.0000	
True VP at 37.8 C	(psig*)	1309	***	3.010		
Partial Pressure of H2S			1309	11.46	-10.00	
	(psig*)	-11.80		200		
Viscosity Index				-2.140	-0.1073	

### COMPOSITION

### **Overall Phase**

Vapour Fraction

26 27	COMPONENTS	MOLAR FLOW (Ibmole/hr)	MOLE FRACTION	MASS FLOW (lb/hr)	MASS FRACTION	LIQUID VOLUME FLOW (USGPM)	LIQUID VOLUME FRACTION
28	Nitrogen	0.0002	0.0009	0.0048	0.0008	0.0000	0.000
29	CO2	0.0013	0.0069	0.0560	0.0089	0.0001	0.004
30	Methane	0.0726	0.3909	1.1647	0.1857	0.0078	0.274
31	Ethane	0.0411	0.2211	1.2348	0.1969	0.0078	0.274
32	Propane	0.0368	0.1982	1.6236	0.2589	0.0064	0.244
33	i-Butane	0.0074	0.0401	0.4330	0.0690	0.0015	
34	n-Butane	0.0122	0.0657	0.7091	0.1131	0.0024	0.054
35	i-Pentane	0.0042	0.0225	0.3016	0.0481	0.0024	0.085
36	n-Pentane	0.0033	0.0176	0.2360	0.0376	0.0007	0.034
37	n-Hexane	0.0010	0.0053	0.0847	0.0135	0.0007	0.0264
38	n-Heptane	0.0009	0.0048	0.0891	0.0142	0.0003	0.0090
39	n-Octane	0.0002	0.0008	0.0171	0.0027	0.0003	0.009
40	n-Nonane	0.0000	0.0000	0.0000	0.0000		0.0017
41	n-C11	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
42	22-Mbutane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
13	Cyclopentane	0.0003	0.0015	0.0195	0.0000	0.0000	0.000
14	2-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0001	0.0018
15	3-Mpentane	0.0000	0.0000	0.0000		0.0000	0.0000
16	22-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
17	Mcyclopentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
18	24-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
19	Benzene	0.0002	0.0009	0.0129	0.0000	0.0000	0.0000
0	33-Mpentane	0.0000	0.0000	0.0000	0,0020	0.0000	0.0010
1	Cyclohexane	0.0005	0.0026	0.0401	0.0000	0.0000	0.0000
2	2-Mhexane	0.0019	0.0100	0.1863	0.0064	0,0001	0.0036
3	23-Mpentane	0.0000	0.0000		0.0297	0.0005	0.0193
4	11Mcycpentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
5	3-Mhexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
6	1-tr3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
7	1-ci3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
8	Mcyclohexane	0.0000		0.0000	0.0000	0.0000	0.0000
9	113-MCC5	0.0000	0.0000	0,0000	0.0000	0.0000	0.0000
0	25-Mhexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
1	MCC5==	500000000000000000000000000000000000000	0.0008	0.0177	0.0028	0.0001	0.0018
2	Toluene	0.0000	0,0000	0.0000	0.0000	0.0000	0.0000
3	Hyprotech Ltd.	0.0001	0.0006	0.0106 Version 7 (22.0.1	0.0017	0.0000	0.0009



Case Name: LINDRITH LIQUIDS WEATHERING WINTER CASE REV 5.hsc
Unit Set: USField3

Date/Time: Wed May 12 08:13:01 2010

### Material Stream: VENT1 (continued)

Fluid Package: Basis-1

Property Package:

Peng-Robinson

#### COMPOSITION

		Vapour Fraction 1.0000				
COMPONENTS	MOLAR FLOW (lbmole/hr)	MOLE FRACTION	MASS FLOW (lb/hr)	MASS FRACTION	LIQUID VOLUME FLOW (USGPM)	LIQUID VOLUME FRACTION
Naphthalene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Ecyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
p-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
m-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
2-Moctane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
o-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
H2O	0.0016	0.0088	0.0293	0.0047	0.0001	0.0021
Methanol	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Total	0.1857	1.0000	6,2711	1,0000	0.0284	1.0000

### Vapour Phase

4 000

25			Va	pour Phase		Phase Fra	ction 1.000
26 27	COMPONENTS	MOLAR FLOW (Ibmole/hr)	MOLE FRACTION	MASS FLOW (lb/hr)	MASS FRACTION	LIQUID VOLUME FLOW (USGPM)	LIQUID VOLUME FRACTION
28	Nitrogen	0.0002	0.0009	0.0048	0.0008	0.0000	0.0004
29	CO2	0.0013	0.0069	0.0560	0.0089	0.0001	0.0048
30	Methane	0.0726	0.3909	1.1647	0.1857	0.0078	0.2740
31	Ethane	0.0411	0.2211	1.2348	0.1969	0.0069	0.2445
32	Propane	0.0368	0.1982	1.6236	0.2589	0.0064	0.2257
33	i-Butane	0.0074	0.0401	0.4330	0.0690	0.0015	0.0543
34	n-Butane	0.0122	0.0657	0.7091	0.1131	0.0024	0.0856
35	i-Pentane	0.0042	0.0225	0.3016	0.0481	0.0010	0.0341
36	n-Pentane	0.0033	0.0176	0.2360	0.0376	0.0007	0.0264
37	n-Hexane	0.0010	0.0053	0.0847	0.0135	0.0003	0.0090
38	n-Heptane	0.0009	0.0048	0.0891	0.0142	0.0003	0.0091
39	n-Octane	0.0002	0.0008	0.0171	0.0027	0.0000	0.0017
40	n-Nonane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
41	n-C11	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
42	22-Mbutane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
43	Cyclopentane	0.0003	0.0015	0.0195	0.0031	0.0001	0.0018
44	2-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
45	3-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
46	22-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
47	Mcyclopentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
48	24-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
49	Benzene	0.0002	0.0009	0.0129	0.0020	0.0000	0.0010
50	33-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
51	Cyclohexane	0.0005	0.0026	0.0401	0.0064	0.0001	0.0036
52	2-Mhexane	0.0019	0.0100	0.1863	0.0297	0.0005	0.0193
53	23-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
54	11Mcycpentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
55	3-Mhexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
56	1-tr3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
57	1-ci3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
58	Mcyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
59	113-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
60	25-Mhexane	0.0002	0.0008	0.0177	0.0028	0.0001	0.0018
61	MCC5==	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
62	Toluene	0.0001	0.0006	0.0106	0.0007	0.0000	0.0009
63	Hyprotech Ltd.		Name and Address of the Owner, which was not a second	S Version 7 (22.0.		0,0000	Page 3 of 7



Case Name: LINDRITH LIQUIDS WEATHERING WINTER CASE REV 5.hsc

Unit Set: USField3

Date/Time: Wed May 12 08:13:01 2010

## Material Stream: VENT1 (continued)

Fluid Package: Basis-1

Property Package: Peng-Robinson

#### COMPOSITION

12		Phase Fra	action 1.000				
13 14	COMPONENTS	MOLAR FLOW (Ibmole/hr)	MOLE FRACTION	MASS FLOW (lb/hr)	MASS FRACTION	LIQUID VOLUME FLOW (USGPM)	LIQUID VOLUME FRACTION
15	Naphthalene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
16	Ecyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
17	p-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
18	m-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
19	2-Moctane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
20	o-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
21	H2O	0.0016	0.0088	0.0293	0.0047	0.0001	0.0021
22	Methanol	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
23	Total	0.1857	1.0000	6.2711	1.0000	0.0284	1.0000

### Liquid Phase

Phase Fraction

25							0.000
26 27	COMPONENTS	MOLAR FLOW (Ibmole/hr)	MOLE FRACTION	MASS FLOW (lb/hr)	MASS FRACTION	LIQUID VOLUME FLOW (USGPM)	LIQUID VOLUME FRACTION
28 1	Nitrogen	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
29 (	CO2	0.0000	0.0001	0.0000	0.0001	0.0000	0.0000
30	Methane	0.0000	0.0019	0.0000	0.0003	0.0000	0.0008
31 E	Ethane	0.0000	0.0080	0.0000	0.0026	0.0000	0.0050
	Propane	0.0000	0.0315	0.0000	0.0150	0.0000	0.0201
	-Butane	0.0000	0.0188	0.0000	0.0118	0.0000	0.0143
34 r	n-Butane	0.0000	0.0461	0.0000	0.0289	0.0000	0.0337
-	-Pentane	0.0000	0.0454	0.0000	0.0354	0.0000	0.0386
36 r	n-Pentane	0.0000	0.0503	0.0000	0.0392	0.0000	0.0423
37 r	n-Hexane	0.0000	0.0588	0.0000	0.0547	0.0000	0.0562
38 r	n-Heptane	0.0000	0.1967	0.0000	0.2128	0.0000	0.2107
39 r	n-Octane	0.0000	0.1217	0.0000	0.1501	0.0000	0.1446
40 r	n-Nonane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
41 r	n-C11	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
42 2	22-Mbutane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
43 (	Cyclopentane	0.0000	0.0059	0.0000	0.0045	0.0000	0.0041
44 2	2-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
45 3	3-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
46 2	22-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
47 N	Mcyclopentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
48 2	24-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
49 E	Benzene	0.0000	0.0104	0.0000	0.0088	0.0000	0.0068
50 3	33-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
51 (	Cyclohexane	0.0000	0.0368	0.0000	0.0335	0.0000	0.0291
52 2	2-Mhexane	0.0000	0.2908	0.0000	0.3146	0.0000	0.3138
53 2	23-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
54 1	11Mcycpentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
55 3	3-Mhexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
56 1	1-tr3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
57 1	1-ci3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
58 N	Mcyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
59 1	113-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
60 2	25-Mhexane	0.0000	0.0481	0.0000	0.0594	0.0000	0.0579
61 <b>N</b>	MCC5==	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
62 T	Toluene	0.0000	0.0285	0.0000	0.0283	0.0000	0.0221
63 F	Hyprotech Ltd.			S Version 7 (22.0.	A VALUE OF THE PARTY OF THE PAR	2.3000	Page 4 of 7



Case Name: LINDRITH LIQUIDS WEATHERING WINTER CASE REV 5.hsc Unit Set: USField3 Date/Time: Wed May 12 08:13:01 2010

### Material Stream: VENT1 (continued)

### COMPOSITION

Liquid Phase (contin	ued)
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2		EPCO HOLDINGS		Case Name: LIN	IDRITH LIQUIDS WEAT	THERING WINTER C	ASE REV 5.hsc
3	aspentech	D II		Unit Set: US	Field3		
5		USA		Date/Time: We	ed May 12 08:13:01 201	0	
6 7 8	Mate	rial Stream:	VENT1 (co	ntinued)			Basis-1 Peng-Robinson
9			0.	OMPOSITION			
10			C	OMPOSITION			
11 12			Liquid I	Phase (continue	d)	Phase F	raction 0.0000
13 14	COMPONENTS	MOLAR FLOW (lbmole/hr)	MOLE FRACTION	MASS FLOW (lb/hr)	MASS FRACTION	LIQUID VOLUME FLOW (USGPM)	LIQUID VOLUME FRACTION
15	Naphthalene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
16	Ecyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
17	p-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
18	m-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
19	2-Moctane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
20	o-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
21	H2O	0.0000	0.0001	0.0000	0.0000	0.0000	0.0000
	Methanol	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
22 23	Total	0.0000	0.0000		0.000	0.0000	0.0000

### **Aqueous Phase**

26 27	COMPONENTS	MOLAR FLOW (Ibmole/hr)	MOLE FRACTION	MASS FLOW (lb/hr)	MASS FRACTION	LIQUID VOLUME FLOW (USGPM)	LIQUID VOLUME FRACTION
28	Nitrogen	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
29	CO2	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
30	Methane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
31	Ethane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
32	Propane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
33	i-Butane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
34	n-Butane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
35	i-Pentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
36	n-Pentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
37	n-Hexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
38	n-Heptane	0.0000	0.0000	0.0000	0,0000	0.0000	0.0000
39	n-Octane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
40	n-Nonane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
41	n-C11	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
42	22-Mbutane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
43	Cyclopentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
44	2-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
45	3-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
46	22-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
47	Mcyclopentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
48	24-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
49	Benzene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
50	33-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
51	Cyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
52	2-Mhexane	0.0000	0.0000	0.0000	0.0000	0.0000	
53	23-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
54	11Mcycpentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
55	3-Mhexane	0.0000	0.0000	0.0000	0.0000		0.0000
56	1-tr3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
57	1-ci3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
58	Mcyclohexane	0.0000	0.0000	0.0000		0.0000	0.0000
59	113-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
60	25-Mhexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
31	MCC5==	0.0000	0.0000	0.0000		0.0000	0.0000
52	Toluene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
33	Hyprotech Ltd.	5,5300	The second secon	S Version 7 (22.0.1	0.0000	0.0000	0.0000 Page 5 of 7

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Case Name: LINDRITH LIQUIDS WEATHERING WINTER CASE REV 5.hsc

Unit Set: USField3

Date/Time: Wed May 12 08:13:01 2010

## Material Stream: VENT1 (continued)

Fluid Package:

Basis-1

Property Package:

Peng-Robinson

### COMPOSITION

### Aqueous Phase (continued)

Phase Fraction

0.0000

13 14	COMPONENTS	MOLAR FLOW (Ibmole/hr)	MOLE FRACTION	MASS FLOW (lb/hr)	MASS FRACTION	LIQUID VOLUME FLOW (USGPM)	LIQUID VOLUME FRACTION
15	Naphthalene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
16	Ecyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
17	p-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
18	m-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
19	2-Moctane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
20	o-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
21	H2O	0.0000	1.0000	0.0000	1.0000	0.0000	1.0000
22	Methanol	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
23	Total	0.0000	1.0000	0.0000	1.0000	0.0000	1.0000

### K VALUE

26	COMPONENTS	MIXED	LIGHT	HEAVY
27	Nitrogen	786.2	786.2	6.176e+004
28	CO2	62.97	62.97	1389
29	Methane	203.2	203.2	1.017e+009
30	Ethane	27.66	27.66	9.300e+010
31	Propane	6.292	6.292	
32 33	i-Butane	2.136	2.136	
33	n-Butane	1.424	1.424	
34	i-Pentane	0.4954	0.4954	
35	n-Pentane	0.3499	0.3499	
36	n-Hexane	8.992e-002	8.992e-002	
37	n-Heptane	2.435e-002	2.435e-002	
38	n-Octane	6.639e-003	6.639e-003	
39	n-Nonane			
40	n-C11			
41	22-Mbutane			
42	Cyclopentane	0.2536	0.2536	
43 44	2-Mpentane			122
44	3-Mpentane			
45	22-Mpentane			***
46	Mcyclopentan	242		
47	24-Mpentane	***		
48	Benzene	8.516e-002	8.516e-002	
49	33-Mpentane			
50	Cyclohexane	6.962e-002	6.962e-002	
51	2-Mhexane	3.444e-002	3.444e-002	***
52 53	23-Mpentane			
53	11Mcycpentan	<del></del>		
54 55	3-Mhexane			200
55	1-tr3-MCC5			727
56	1-ci3-MCC5			
57	Mcyclohexane			
58	113-MCC5			
59	25-Mhexane	1.734e-002	1.734e-002	
60	MCC5==			
61	Toluene	2.172e-002	2.172e-002	
62	Naphthalene			



	Date/Time:	Wed May 12 08:13:01 2010
	Unit Set:	USField3
The second second	Case Name:	LINDRITH LIQUIDS WEATHERING WINTER CASE REV 5.hsc

## Material Stream: VENT1 (continued)

Fluid Package: Basis-1

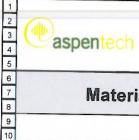
Property Package:

Peng-Robinson

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10							
11	COMPONENTS	MIXED	LIGHT	HEAVY			
12	Ecyclohexane	5 <del>7.7</del> .2					
13	p-Xylene	6 <del>-10-</del> 8					
14	m-Xylene						
15	2-Moctane						
16	o-Xylene		( <del>202</del> )	***			
17	H2O	60.45	60.45	8.766e-003			
18	Methanol						

Aspen HYSYS Version 7 (22.0.1.7021)



Case Name: LINDRITH LIQUIDS WEATHERING WINTER CASE REV 5.hsc
Unit Set: USField3

Date/Time: Wed May 12 08:16:12 2010

## Material Stream: CONDENSATE1

Fluid Package:

Basis-1

Property Package:

Peng-Robinson

### CONDITIONS

11		Overall	Vapour Phase	Liquid Phase	Aqueous Phase	
12	Vapour / Phase Fraction	0.0000	0.0000	0.1928	0.8072	
13	Temperature: (F)	36,62	36.62	36.62		
14	Pressure: (psig*)	0.0000	0.0000		36.62	
15	Molar Flow (MMSCFD)	0.1286		0.0000	0.0000	
16	Mass Flow (lb/hr)	457.5	0.0000	2.479e-002	0.1038	
17	Std Ideal Liq Vol Flow (USGPM)		0.0000	252.1	205.3	
8		1.152	0.0000	0.7407	0.4109	
-	(= tanzinere)	-1.168e+005	-4.255e+004	-8.874e+004	-1.235e+005	
19	Molar Entropy (Btu/lbmole-F)	12.61	44.25	17.78	11.38	
20	Heat Flow (Btu/hr)	-1.649e+006	0.0000	-2.416e+005	-1.407e+006	
21	Liq Vol Flow @Std Cond (USGPM)	1.069 *	0.0000	0,7349	0.4043	_

### **PROPERTIES**

24		Overall	Vapour Phase	Liquid Phase	Aqueous Phase	
25	Molecular Weight	32.40	33.76	92.61	18.02	
26	Molar Density (Ibmole/ft3)	1,568	2.238e-003	0.4697	3.548	
27	Mass Density (lb/ft3)	50.78	7.555e-002	43.50	63.93	
28	Act. Volume Flow (USGPM)	1.123	0.0000	0.7226	0.4005	
29	Mass Enthalpy (Btu/lb)	-3604	-1260	-958.3	-6853	
30	Mass Entropy (Btu/lb-F)	0.3893	1.311	0.1920	0.6314	
31	Heat Capacity (Btu/lbmole-F)	23.58	13.79	44.45	18.60	
32	Mass Heat Capacity (Btu/lb-F)	0.7280	0.4083	0.4800	1.033	
33	Lower Heating Value (Btu/lbmole)	3.438e+005	6.716e+005	1.783e+006	1.342e-004	
34	Mass Lower Heating Value (Btu/lb)	1.061e+004	1.989e+004	1.926e+004	7.447e-006	
35	Phase Fraction [Vol. Basis]			0.6432	0.3568	
36	Phase Fraction [Mass Basis]	2.122e-314	0.0000	0.5511	0.4489	
37	Partial Pressure of CO2 (psig*)	-11.80			0.4469	
38	Cost Based on Flow (Cost/s)	0.0000	0.0000	0.0000	0.0000	
39	Act. Gas Flow (ACFM)			***		
40	Avg. Liq. Density (lbmole/ft3)	1.529	0.8166	0.4582	3.458	
41	Specific Heat (Btu/lbmole-F)	23.58	13.79	44.45	18.60	
42	Std. Gas Flow (MMSCFD)	0.1286	0.0000	2.480e-002	0.1038	
43	Std. Ideal Liq. Mass Density (Ib/ft3)	49.52	27.57	42.44	62.30	
44	Act. Liq. Flow (USGPM)	1.123		0.7226	0.4005	
45	Z Factor		0.9904	4.718e-003	6.245e-004	
46	Watson K	12.62	15.81	12.62	8.520	
47	User Property			12.02	6.520	-
48	Cp/(Cp - R)	1.092	1.168	1.047	1,120	
49	Cp/Cv	1.092	1.175	1.047	1.130	
50	Heat of Vap. (Btu/lbmole)	2.068e+004			300	
51	Kinematic Viscosity (cSt)	2.069	7.446	0.6690	1.570	
52 53	Liq. Mass Density (Std. Cond) (Ib/ft3)	53.36	23.39	42.78	1.579	
	Liq. Vol. Flow (Std. Cond) (USGPM)	1.069	0.0000	0.7349	63.33	
54	Liquid Fraction	1.000	0.0000	1.000	0.4043	
55 56	Molar Volume (ft3/lbmole)	0.6379	446.9	2.129	1.000	
	Mass Heat of Vap. (Btu/lb)	638.2		2.129	0.2818	
57	Phase Fraction [Molar Basis]	0.0000	0.0000	0.1029	0.0070	
58	Surface Tension (dyne/cm)		0.0000	0.1928 20.63	0.8072	
59	Thermal Conductivity (Btu/hr-ft-F)	0.1243	1.175e-002		75.96	
60	Viscosity (cP)	1.683	9.011e-003	7.013e-002	0.3314	
61	Cv (Semi-Ideal) (Btu/Ibmole-F)	21.60	11.80	0.4661	1.616	
62	Mass Cv (Semi-Ideal) (Btu/Ib-F)	0.6667	0.3495	42.46	16.62	
	Hyprotech Ltd.		SYS Version 7 (22.0	0.4585	0.9223	

1 2 3 4 5	aspentech
6 7 8	Mater
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LINDRITH LIQUIDS WEATHERING WINTER CASE REV 5.hsc Case Name:

USField3 Unit Set:

Date/Time: Wed May 12 08:16:12 2010

## Material Stream: CONDENSATE1 (continued)

Fluid Package:

Basis-1

Property Package:

Peng-Robinson

#### **PROPERTIES**

11			Overall	Vapour Phase	Liquid Phase	Aqueous Phase	
12	Cv (	Btu/lbmole-F)	21.60	11.73	42.46	16.46	
13	Mass Cv	(Btu/lb-F)	0.6667	0.3475	0.4585	0.9136	
14	Cv (Ent. Method) (	Btu/lbmole-F)				16.11	
15	Mass Cv (Ent. Method)	(Btu/lb-F)		1222		0.8944	
16	Cp/Cv (Ent. Method)					1.155	
17	Liq. Vol. Flow - Sum(Std. C	Cond)USGPM)	1.139	0.0000	0.7349	0.4043	
18	Reid VP at 37.8 C	(psig*)	3.019	, <del></del> -	3.010		
19	True VP at 37.8 C	(psig*)	12.14	1309	11.46	-10.00	
20	Partial Pressure of H2S	(psig*)	-11.80		<del>222</del>		
21	Viscosity Index		-0.2559		-2.140	-0.1073	

### COMPOSITION

Overall	Phase
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Vapour Fraction

26 27	COMPONENTS	MOLAR FLOW (Ibmole/hr)	MOLE FRACTION	MASS FLOW (lb/hr)	MASS FRACTION	LIQUID VOLUME FLOW (USGPM)	LIQUID VOLUME FRACTION
28	Nitrogen	0.0000	0.0000	0.0001	0.0000	0.0000	0.0000
29	CO2	0.0004	0.0000	0.0155	0.0000	0.0000	0.0000
30	Methane	0.0052	0.0004	0.0840	0.0002	0.0006	0.0005
31	Ethane	0.0218	0.0015	0.6545	0.0014	0.0037	0.0032
32	Propane	0.0858	0.0061	3.7827	0.0083	0.0149	0.0129
33	i-Butane	0.0511	0.0036	2.9721	0.0065	0.0106	0.0092
34	n-Butane	0.1255	0.0089	7.2974	0.0160	0.0250	0.0217
35	i-Pentane	0.1237	0.0088	8.9238	0.0195	0.0286	0.0248
36	n-Pentane	0.1370	0.0097	9.8877	0.0216	0.0314	0.0272
37	n-Hexane	0.1602	0.0113	13.8017	0.0302	0.0416	0.0361
38	n-Heptane	0.5355	0,0379	53.6629	0.1173	0.1560	0.1355
39	n-Octane	0.3312	0.0235	37.8337	0.0827	0.1071	0.0930
40	n-Nonane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
41	n-C11	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
42	22-Mbutane	0,0000	0.0000	0.0000	0.0000	0.0000	0.0000
43	Cyclopentane	0.0161	0.0011	1.1269	0.0025	0.0030	0.0026
44	2-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
45	3-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
46	22-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
47	Mcyclopentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
48	24-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
49	Benzene	0.0283	0.0020	2.2124	0.0048	0.0050	0.0043
50	33-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
51	Cyclohexane	0.1002	0.0071	8.4361	0.0184	0.0215	0.0187
52	2-Mhexane	0.7916	0.0561	79.3196	0.1734	0.2324	0.2018
53	23-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
54	11Mcycpentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
55	3-Mhexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
56	1-tr3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
57	1-ci3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
58	Mcyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
59	113-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
60	25-Mhexane	0.1310	0.0093	14.9641	0.0327	0.0429	0.0372
61	MCC5==	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
62	Toluene	0.0775	0.0055	7.1431	0.0156	0.0164	0.0142
63	Hyprotech Ltd.			(S Version 7 (22.0			Page 2 of 7



## Material Stream: CONDENSATE1 (continued)

### COMPOSITION

### Overall Phase (continued)

2	Calle	EPCO HOLDING	S INC	Case Name; LII	NDRITH LIQUIDS WEA	THERING WINTER CA	SE REV 5.hsc
3	aspentech	Burlington, MA USA	0, INC.	Unit Set: US	SField3		
5		USA		Date/Time: We	ed May 12 08:16:12 201	0	
6 7 8	Materi	al Stream:	CONDEN	SATE1 (cor	ntinued) Flu		sis-1 ng-Robinson
9 10			C	OMPOSITION			225.000
11 12			Overall	Phase (continue	ed)	Vapour Fr	action 0.0000
13 14	COMPONENTS	MOLAR FLOW (Ibmole/hr)	MOLE FRACTION	MASS FLOW (lb/hr)	MASS FRACTION	LIQUID VOLUME FLOW (USGPM)	LIQUID VOLUME FRACTION
15	Naphthalene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
16	Ecyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
17	p-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
18	m-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
19	2-Moctane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
20	o-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
21	H2O	11.3985	0.8072	205.3451	0.4489	0.4109	0.3568
22	Methanol	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
23	Total	14.1207	1,0000	457.4633	1,0000	1.1516	1.0000
24 25			V	apour Phase		Phase Fra	

#### Vapour Phase

-	vapour riase		Phase Fra	oction 0.0000			
26 27	COMPONENTS	MOLAR FLOW (Ibmole/hr)	MOLE FRACTION	MASS FLOW (lb/hr)	MASS FRACTION	LIQUID VOLUME FLOW (USGPM)	LIQUID VOLUME FRACTION
28	Nitrogen	0.0000	0.0009	0.0000	0.0008	0.0000	0.0004
29	CO2	0.0000	0.0069	0.0000	0.0089	0.0000	0.0048
30	Methane	0.0000	0.3909	0.0000	0.1857	0.0000	0.0048
31	Ethane	0.0000	0.2211	0.0000	0.1969	0.0000	
32	Propane	0.0000	0.1982	0.0000	0.2589	0.0000	0.2445
33	i-Butane	0.0000	0.0401	0.0000	0.0690	0.0000	0.2257
34	n-Butane	0.0000	0.0657	0.0000	0.1131	0.0000	0.0543
35	i-Pentane	0.0000	0.0225	0.0000	0.0481	0.0000	0.0856
36	n-Pentane	0.0000	0.0176	0.0000	0.0376	(B)	0.0341
37	n-Hexane	0.0000	0.0053	0.0000	0.0135	0.0000	0.0264
38	n-Heptane	0.0000	0.0048	0.0000	0.0142	0.0000	0.0090
39	n-Octane	0.0000	0.0008	0.0000	0.0027	0.0000	0.0091
40	n-Nonane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0017
41	n-C11	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
42	22-Mbutane	0.0000	0.0000	0.0000		0.0000	0.0000
43	Cyclopentane	0.0000	0.0015	0.0000	0.0000	0.0000	0.0000
14	2-Mpentane	0.0000	0.0000	0.0000	0.0031	0.0000	0.0018
45	3-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
16	22-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
17	Mcyclopentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
48	24-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
19	Benzene	0,0000	0.0009	tacks and work of an ex-	0.0000	0.0000	0.0000
0	33-Mpentane	0.0000	0.0000	0.0000	0.0020	0.0000	0.0010
1	Cyclohexane	0.0000	0.0026	0.0000	0.0000	0.0000	0.0000
2	2-Mhexane	0.0000	0.0100	0.0000	0.0064	0.0000	0.0036
3	23-Mpentane	0.0000	0.0000	0.0000	0.0297	0.0000	0.0193
4	11Mcycpentan	0.0000		0.0000	0.0000	0.0000	0.0000
5	3-Mhexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
6	1-tr3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
7	1-ci3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
8	Mcyclohexane	CPV ANGUARUS D	0.0000	0.0000	0.0000	0.0000	0.0000
9	113-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
_	25-Mhexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
_	MCC5==	0.0000	0.0008	0.0000	0.0028	0.0000	0.0018
-	Toluene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
3	Hyprotech Ltd.	0.0000	0.0006	0.0000 Version 7 (22.0.1.	0.0017	0.0000	0.0009

1 2 3 4 5	aspentech
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7	Materi
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11	

Case Name: LINDRITH LIQUIDS WEATHERING WINTER CASE REV 5.hsc

Unit Set: USField3

Date/Time: Wed May 12 08:16:12 2010

## Material Stream: CONDENSATE1 (continued)

Fluid Package: Basis-1

Property Package: Peng-Robinson

### COMPOSITION

12		Phase Fraction 0.0000					
13 14	COMPONENTS	MOLAR FLOW (Ibmole/hr)	MOLE FRACTION	MASS FLOW (lb/hr)	MASS FRACTION	LIQUID VOLUME FLOW (USGPM)	LIQUID VOLUME FRACTION
15	Naphthalene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
16	Ecyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
17	p-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
18	m-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
19	2-Moctane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
20	o-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
21	H2O	0.0000	0.0088	0.0000	0.0047	0.0000	0.0021
22	Methanol	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
23	Total	0.0000	1.0000	0.0000	1.0000	0.0000	1.0000

### Liquid Phase

Phase Fraction

25	Liquid Filase						0.1320
26 27	COMPONENTS	MOLAR FLOW (Ibmole/hr)	MOLE FRACTION	MASS FLOW (lb/hr)	MASS FRACTION	LIQUID VOLUME FLOW (USGPM)	LIQUID VOLUME FRACTION
28	Nitrogen	0.0000	0.0000	0.0001	0.0000	0.0000	0.0000
29	CO2	0.0003	0.0001	0.0130	0.0001	0.0000	0.0000
30	Methane	0.0052	0.0019	0.0840	0.0003	0.0006	0.0008
31	Ethane	0.0218	0.0080	0.6545	0.0026	0.0037	0.0050
32	Propane	0.0858	0.0315	3.7827	0.0150	0.0149	0.0201
33	i-Butane	0.0511	0.0188	2.9721	0.0118	0.0106	0.0143
34	n-Butane	0.1255	0.0461	7.2974	0.0289	0.0250	0.0337
35	i-Pentane	0.1237	0.0454	8.9238	0.0354	0.0286	0.0386
36	n-Pentane	0.1370	0.0503	9.8877	0.0392	0.0314	0.0423
37	n-Hexane	0.1602	0.0588	13.8017	0.0547	0.0416	0.0562
38	n-Heptane	0.5355	0.1967	53.6629	0.2128	0.1560	0.2107
39	n-Octane	0.3312	0.1217	37.8337	0.1501	0.1071	0.1446
40	n-Nonane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
41	n-C11	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
42	22-Mbutane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
43	Cyclopentane	0.0161	0.0059	1.1269	0.0045	0.0030	0.0041
44	2-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
45	3-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
46	22-Mpentane	0,0000	0.0000	0.0000	0.0000	0.0000	0.0000
47	Mcyclopentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
48	24-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
49	Benzene	0.0283	0.0104	2.2124	0.0088	0.0050	0.0068
50	33-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
51	Cyclohexane	0.1002	0.0368	8.4361	0.0335	0.0215	0.0291
52	2-Mhexane	0.7916	0.2908	79.3196	0.3146	0.2324	0.3138
53	23-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
54	11Mcycpentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
55	3-Mhexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
56	1-tr3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
57	1-ci3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
58	Mcyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
59	113-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
60	25-Mhexane	0.1310	0.0481	14.9641	0.0594	0.0429	0.0579
61	MCC5==	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
62	Toluene	0.0775	0.0285	7.1431	0.0283	0.0164	0.0221
63	Hyprotech Ltd.		Aspen HYS)	/S Version 7 (22.0	1 7021)		Page 4 of 7



# Material Stream: CONDENSATE1 (continued)

### COMPOSITION

### Liquid Phase (continued)

2	Calls	EPCO HOLDING	S INC	Case Name: LIN	NDRITH LIQUIDS WEA	THERING WINTER CA	ASE REV 5.hsc
3	aspentech		0, 1110.	Unit Set: US	Field3		
5	·	USA		Date/Time: We	ed May 12 08:16:12 20	10	
6 7 8	Mater	ial Stream:	CONDENS	SATE1 (cor	ntinued) Fit		asis-1 eng-Robinson
9			C	OMPOSITION		30004500041050	•
11				00111014			
12	Liquid Phase (continued)						raction 0.1928
13 14	COMPONENTS	MOLAR FLOW (Ibmole/hr)	MOLE FRACTION	MASS FLOW (lb/hr)	MASS FRACTION	LIQUID VOLUME	LIQUID VOLUME
15	Naphthalene	0.0000	0.0000	0.0000	0.0000	FLOW (USGPM)	FRACTION
16	Ecyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
17	p-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
18	m-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
19	2-Moctane	0.0000	0.0000	0.0000	0.0000		0.0000
20	o-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
21	H2O	0.0004	0.0001	0.0071	0.0000	0.0000	0.0000
22	Methanol	0.0000	0.0000	0.0000		0.0000	0.0000
23	Total	2.7225	1.0000	252.1228	0.0000	0.0000	0.0000
24			1,000	232.1220	1.0000	0.7407	1.0000
25			Aq	ueous Phase		Phase Fra	action 0.8072

### **Aqueous Phase**

26			And the second of the second o		Phase Fraction 0.8		
27	COMPONENTS	MOLAR FLOW (Ibmole/hr)	MOLE FRACTION	MASS FLOW (lb/hr)	MASS FRACTION	LIQUID VOLUME FLOW (USGPM)	LIQUID VOLUME FRACTION
28	Nitrogen	0.0000	0.0000	0.0000	0.0000	0.0000	360-9000
9	CO2	0.0001	0.0000	0.0025	0.0000	0.0000	0.000
30	Methane	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
1	Ethane	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
2	Propane	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
3	i-Butane	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
4	n-Butane	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
5	i-Pentane	0.0000	0.0000	0.0000	0.0000		0.000
3	n-Pentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
	n-Hexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
3	n-Heptane	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
•	n-Octane	0.0000	0.0000	0.0000		0.0000	0.000
	n-Nonane	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
	n-C11	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
	22-Mbutane	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
	Cyclopentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
	2-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
	3-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
	22-Mpentane	0.0000	0.0000		0.0000	0.0000	0.000
	Mcyclopentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
1	24-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
1	Benzene	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
1	33-Mpentane	0.0000		0.0000	0.0000	0.0000	0.000
1	Cyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
1	2-Mhexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
	23-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
	11Mcycpentan	000000000000000000000000000000000000000	0.0000	0.0000	0.0000	0.0000	0.000
	3-Mhexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
	1-tr3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
	1-ci3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
		0.0000	0.0000	0.0000	0.0000	0.0000	0.000
	Mcyclohexane 113-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
		0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
	25-Mhexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
	MCC5==	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
	Toluene Hyprotech Ltd.	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000

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2	(de)
3	acnentech
4	aspentech

## Material Stream: CONDENSATE1 (continued)

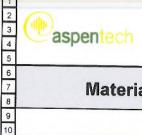
### COMPOSITION

### Aqueous Phase (continued)

1	EDGG LIGHT BINGS ING			Case Name: LINE	DRITH LIQUIDS WEA	THERING WINTER CAS	E REV 5.hsc
3	aspentech	EPCO HOLDINGS Burlington, MA	*CONTRACTOR STATE	Unit Set: USF	Field3		
5	aspenteen	USA		Date/Time: Wed	d May 12 08:16:12 20	10	
6 7 8	Materia	al Stream:	CONDENS	SATE1 (con	tinued)		sis-1 ng-Robinson
9 10			С	OMPOSITION			
11 12			Aqueous	s Phase (continu	ed)	Phase Fra	oction 0.8072
13 14	COMPONENTS	MOLAR FLOW (Ibmole/hr)	MOLE FRACTION	MASS FLOW (lb/hr)	MASS FRACTION	LIQUID VOLUME FLOW (USGPM)	LIQUID VOLUME FRACTION
15	Naphthalene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
16	Ecyclohexane	0.0000	0,0000	0.0000	0.0000	0.0000	0.0000
17	p-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
18	m-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
19	2-Moctane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
20	o-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
21	H2O	11.3981	1.0000	205.3380	1.0000	0.4109	1.0000
22	Methanol	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
23	Total	11.3982	1.0000	205,3405	1.0000	0.4109	1.0000

### K VALUE

26	COMPONENTS	MIXED	LIGHT	HEAVY
7	Nitrogen	3872	786.2	6.176e+004
8	CO2	274.5	62.97	1389
9	Methane	1054	203.2	1.017e+009
0	Ethane	143.4	27.66	9.300e+010
1	Propane	32.63	6.292	<u> </u>
2	i-Butane	11.08	2.136	212
3	n-Butane	7.388	1.424	344
4	i-Pentane	2.570	0.4954	
5	n-Pentane	1.815	0.3499	
3	n-Hexane	0.4664	8.992e-002	***
7	n-Heptane	0.1263	2.435e-002	
В	n-Octane	3.444e-002	6.639e-003	
9	n-Nonane			
0	n-C11			222
1	22-Mbutane	***	200	) <del>- 11</del>
2	Cyclopentane	1,315	0.2536	5-00
3	2-Mpentane			
4	3-Mpentane			
5	22-Mpentane			
6	Mcyclopentan			
7	24-Mpentane		3755.3	7.7
8	Benzene	0.4417	8.516e-002	
9	33-Mpentane	GREE .		
0	Cyclohexane	0.3611	6.962e-002	
1	2-Mhexane	0.1786	3.444e-002	
2	23-Mpentane	***		
3	11Mcycpentan			-
4	3-Mhexane		62.0	-
5	1-tr3-MCC5			-
6	1-ci3-MCC5			-
7	Mcyclohexane			
8	113-MCC5			
9	25-Mhexane	8.995e-002	1.734e-002	
0	MCC5==	122		
51	Toluene	0.1126	2.172e-002	
52	Naphthalene			
3 Hyprote	ch Ltd.	Aspen HYSYS Version 7 (22.0	0.1.7021)	Page 6 of 7



Case Name:	LINDRITH LIQUIDS WEATHERING WINTER CASE REV 5.hsc
Unit Set:	USField3
Date/Time:	Wed May 12 08:16:12 2010

# Material Stream: CONDENSATE1 (continued)

Fluid Package: Basis-1

Property Package: Pe

Peng-Robinson

10	VA	 -
	w.	 -

U		K VALUE		
1	COMPONENTS	MIXED	LIGHT	HEAVY
2 3 4 5 5 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	Ecyclohexane		LIGHTY	DEAVY
	p-Xylene			
	* m-Xylene			
	2-Moctane			
	o-Xylene		(man)	
	H2O	1.086e-002	60.45	8.766e-0
	Methanol			8.7668-0
4				
0				
		in the state of th		
		TP		
		TO THE PROPERTY OF THE PROPERT		
		v		

Hyprotech Ltd.

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### **TANKS 4.0.9d Emissions Report - Detail Format** Tank Indentification and Physical Characteristics

Identification
User Identification:
City:
State:
Company:
Type of Tank:
Description:

Lindrith CS

NM Enterprise Honzontal Tank Lindrith CS TK- / 450 bbl tank 12.75' diameter x 20' tall

Tank Dimensions
Shell Length (ft):
Diameter (ft):
Volume (gallons):
Turnovers:
Net Throughput(gallyr):
Is Tank Heated (y/n):
Is Tank Underground (y/n):

20.00 12.75 18,900.00 5.56 105,000.00

Paint Characteristics Shell Color/Shade: Shell Condition

Gray/Medium Good

Breather Vent Settings Vacuum Settings (psig): Pressure Settings (psig)

-0.03 0.03

Meterological Data used in Emissions Calculations: Albuquerque, New Mexico (Avg Atmospheric Pressure = 12.15 psia)

### TANKS 4.0.9d Emissions Report - Detail Format Liquid Contents of Storage Tank

### Lindrith CS - Horizontal Tank

			sily Liquid S		Liquid Bulk Temp	Vapo	r Pressure	(psia)	Vapor Mol	Liquid Mass	Vapor Mass	Mal	Basis for Vapor Pressure
Mixture/Component	Month	Avg	Min.	Max	(deg F)	Avg	Min	Max	Weight	Fract	Fract	Weight	Calculations
Gascline (RVP 7)	All	67.36	53.93	80.79	59.23	4.0400	3.0751	5 2361	68.0000			92.00	Option 4: RVP=7, ASTM Slope=3

### TANKS 4.0.9d Emissions Report - Detail Format Detail Calculations (AP-42)

### Lindrith CS - Horizontal Tank

Annual Emission Calcaulations	
Standing Losses (lb)	4.401.0951
Vapor Space Volume (cu ft)	1.626.4495
Vapor Density (lb/cu ft):	0.0486
Vapor Space Expansion Factor	0.3610
Vented Vapor Saturation Factor	0.4225
Tank Vapor Space Volume	
Vapor Space Volume (cu ft)	1 200 142
Tank Diameter (ft)	1,626,4495
Effective Diameter (ft)	12.7500
Vapor Space Outage (ft)	18 0233
Tank Shell Length (ft)	6 3750 20 0000
Vapor Density	
Vapor Density (lb/ou ft)	0.0486
Vapor Molecular Weight (Ib/lb-mole)	58 0000
Vapor Pressure at Daily Average Liquid	58 0000
Surface Temperature (psia)	4 0400
Daily Avg. Liquid Surface Temp. (deg. R)	527 0322
Daily Average Ambient Temp (deg. F)	56 1542
Ideal Gas Constant R	00 1042
(psia cuft / (lb-mol-deg R)).	10.731
Liquid Bulk Temperature (deg. R):	518.9042
Tank Paint Solar Absorptance (Shell)	0.6800
Daily Total Solar insulation	0.0000
Factor (Btu/sqft day):	1,765 3167
Vapor Space Expansion Factor	
Vapor Space Expansion Factor	0.3610
Daily Vapor Temperature Range (deg. R)	53,7176
Daily Vapor Pressure Range (psia):	2 1610
Breather Vent Press. Setting Range(psia)	0.0600
Vapor Pressure at Daily Average Liquid	
Surface Temperature (psia):	4.0400
Vapor Pressure at Daily Minimum Liquid	
Surface Temperature (ps/a)	3.0751
Vapor Pressure at Daily Maximum Liquid	
Surface Temperature (psia)	5.2361
Daily Avg. Liquid Surface Temp. (deg R):	527 0322
Daily Min. Liquid Surface Temp. (deg R):	513 6028
Daily Max. Liquid Surface Temp. (deg R).	540.4617
Daily Ambient Temp. Range (deg. R):	27 9250
Vented Vapor Saturation Factor	
Vented Vapor Saturation Factor	0.4228
Vapor Pressure at Daily Average Liquid	
Surface Temperature (psia):	4.0400
Vapor Space Outage (ft):	6.3750
Vorking Losses (lb)	686.7932
Vapor Molecular Weight (lb/lb-mole):	68,0000
Vapor Pressure at Daily Average Liquid	
Surface Temperature (psia)	4 0400
Annual Net Throughput (gal/yr.)	105,000.0000
Annual Turnovers Turnover Factor	5.5556
	1.0000
Tank Diameter (ft):	12.7500
Working Less Product Factor	1,0000
	5 057 8783
ctal Losses (lb)	

### TANKS 4.0.9d Emissions Report - Detail Format Individual Tank Emission Totals

**Emissions Report for: Annual** 

Lindrith CS - Horizontal Tank

Losses(lbs)				
Working Loss	Breathing Loss	Total Emissions		
686 79		5,087.88		
	Working Loss 686.79	Working Loss Breathing Loss		

# Truck Loading

Lindrith Compressor Station
Part 71 Renewal Application Update

Emissions Calculations Truck Loading Source ID No.: TLOAD

### **Operating Parameters**

 Loading Rate
 20,000 bbls/yr

 840,000 gallon/yr

16,800 gal/hr

(Assume one 400 tank per hour)

Vapor MW 33.76 Temp 85 F

emp 85 F 544 R AspenTech Condensate Analysis Assumed Average

TVP 11.46 psia

Saturation factor 0.6
Loading Loss 5.32 lb/Mgal

@37.8C

AP-42 Calculation:

L = 12.46\*S\*P\*M/T

L Loading Losses (lb/1000)

S Saturation Factor

P True Vapor Pressure

M Molecular weight of vapor

Temperature

### **Estimated Emissions (NonSpeciated)**

T

89.32 lb/hr

Gal/hr / 1000 x L

2.23 tpy

Gal/yr / 1000 x L / 2000 lb/ton

### Speciated Truck Loading Emissions (Vapor Phase)

	Acron Applicate	voc	voc		
Component	Aspen Analysis	Aspen Analysis	Normalized		
	Mass Fraction	Mass Fraction	Mass Fraction	lb/hr	tpy
Nitrogen	0.0008				
CO2	0.0089				
Methane	0.1857				
Ethane	0.1969				
Propane	0.2589	0.2589	0.43	38.36	0.96
i-Butane	0.069	0.069	0.11	10.22	0.36
n-Butane	0.1131	0.1131	0.19	16.76	0.42
i-Pentane	0.0481	0.0481	0.08	7.13	0.42
n-Pentane	0.0376	0.0376	0.06	5.57	0.18
n-Hexane	0.0135	0.0135	0.02	2.00	
n-Heptane	0.0142	0.0142	0.02	2.10	0.05
n-Octane	0.0027	0.0027	0.00	0.40	0.05
Cyclopentane	0.0031	0.0031	0.01	0.46	0.01
Benzene	0.002	0.002	0.00	0.30	0.01
Cyclohexane	0.0064	0.0064	0.01	0.30	0.01
2-Mhexane	0.0297	0.0297	0.05		0.02
25-Mhexane	0.0028	0.0028	0.00	4.40	0.11
Toluene	0.0017	0.0028	0.00	0.41	0.01
H2O	0.0047	0.0017	0.00	0.25	0.01
Total	1.00	0.60	1.00	89.32	2.22
Total VOC	0.60	0.60	1.00		2.23
Total HAP	0.02	0.02	0.04	89.32 3.50	2.23 0.09

#### Notes:

<sup>1.</sup> The speciated truck emissions are based on the AspenTech Condensate analysis (vapor phase) mass fractions. The vapor mass fraction analysis was normalized by deleting all non-VOC components.

loading operation, resulting in high levels of vapor generation and loss. If the turbulence is great enough, liquid droplets will be entrained in the vented vapors.

A second method of loading is submerged loading. Two types are the submerged fill pipe method and the bottom loading method. In the submerged fill pipe method, the fill pipe extends almost to the bottom of the cargo tank. In the bottom loading method, a permanent fill pipe is attached to the cargo tank bottom. During most of submerged loading by both methods, the fill pipe opening is below the liquid surface level. Liquid turbulence is controlled significantly during submerged loading, resulting in much lower vapor generation than encountered during splash loading.

The recent loading history of a cargo carrier is just as important a factor in loading losses as the method of loading. If the carrier has carried a nonvolatile liquid such as fuel oil, or has just been cleaned, it will contain vapor-free air. If it has just carried gasoline and has not been vented, the air in the carrier tank will contain volatile organic vapors, which will be expelled during the loading operation along with newly generated vapors.

Cargo carriers are sometimes designated to transport only one product, and in such cases are practicing "dedicated service". Dedicated gasoline cargo tanks return to a loading terminal containing air fully or partially saturated with vapor from the previous load. Cargo tanks may also be "switch loaded" with various products, so that a nonvolatile product being loaded may expel the vapors remaining from a previous load of a volatile product such as gasoline. These circumstances vary with the type of cargo tank and with the ownership of the carrier, the petroleum liquids being transported, geographic location, and season of the year.

One control measure for vapors displaced during liquid loading is called "vapor balance service", in which the cargo tank retrieves the vapors displaced during product unloading at bulk plants or service stations and transports the vapors back to the loading terminal. Figure 5.2-5 shows a tank truck in vapor balance service filling a service station underground tank and taking on displaced gasoline vapors for return to the terminal. A cargo tank returning to a bulk terminal in vapor balance service normally is saturated with organic vapors, and the presence of these vapors at the start of submerged loading of the tanker truck results in greater loading losses than encountered during nonvapor balance, or "normal", service. Vapor balance service is usually not practiced with marine vessels, although some vessels practice emission control by means of vapor transfer within their own cargo tanks during ballasting operations, discussed below.

Emissions from loading petroleum liquid can be estimated (with a probable error of  $\pm 30$  percent)<sup>4</sup> using the following expression:

$$L_{L} = 12.46 \frac{SPM}{T} \tag{1}$$

where:

 $L_L$  = loading loss, pounds per 1000 gallons (lb/10<sup>3</sup> gal) of liquid loaded

S = a saturation factor (see Table 5.2-1)

P = true vapor pressure of liquid loaded, pounds per square inch absolute (psia) (see Figure 7.1-5, Figure 7.1-6, and Table 7.1-2)

M = molecular weight of vapors, pounds per pound-mole (1b/lb-mole) (see Table 7.1-2)

T = temperature of bulk liquid loaded, °R (°F + 460)

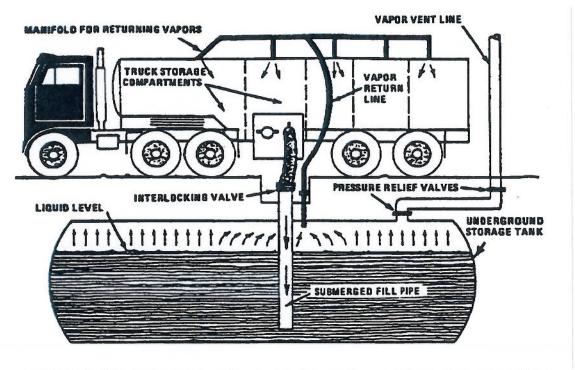


Figure 5.2-5. Tank truck unloading into a service station underground storage tank and practicing "vapor balance" form of emission control.

Table 5.2-1. SATURATION (S) FACTORS FOR CALCULATING PETROLEUM LIQUID LOADING LOSSES

Cargo Carrier	Mode Of Operation	S Factor
Tank trucks and rail tank cars	Submerged loading of a clean cargo tank	0.50
	Submerged loading: dedicated normal service	0.60
	Submerged loading: dedicated vapor balance service	1.00
	Splash loading of a clean cargo tank	1.45
	Splash loading: dedicated normal service	1.45
	Splash loading: dedicated vapor balance service	1.00
Marine vessels <sup>a</sup>	Submerged loading: ships	0.2
	Submerged loading: barges	0.5

<sup>&</sup>lt;sup>a</sup> For products other than gasoline and crude oil. For marine loading of gasoline, use factors from Table 5.2-2. For marine loading of crude oil, use Equations 2 and 3 and Table 5.2-3.

# **Fugitives**

Lindrith Compressor Station
Part 71 Renewal Application Update

Emissions Calculations Fugitive Emissions Source ID No.: FUGVOC

### **Operating Parameters**

Annual Operaton:

8,760 hrs/yr

		Stream Comp	position (Wt%)	Emissions	
Pollutant	CAS No.	Gas	Light Oil	Average <sup>(1)</sup> (lbs/hr)	Annua( <sup>2)</sup> (tons/yr)
Volatile Organic Compounds (VOC)		21.71%	100.00%	0.756	3.310
Benzene	00071-43-2	0.065%		0.001	0.004
n-Hexane	00110-54-3	0.498%		0.007	0.031

<sup>(1)</sup> Calculated as:

Gas Comp. (wt%) X Total Gas Service Emissions (lbs/hr) + Lt Oil Composition (wt%) X Total Lt Oil Service Emissions (lbs/hr)

(2) Calculated as: Average Emissions (lbs/hr) X Annual Operation (hrs/yr) + 2,000 lbs/ton

		Number of	Emission	Hourly	
Component Type	Service	Components <sup>(1)</sup>	(kg/hr/source)	(lbs/hr/source)	Emissions <sup>(3)</sup> (lbs/hr)
Valves	Gas	100	4.5E-03	9.9E-03	0.992
(100 474)(V) X-8945-1 (	Light Oil	50	2.5E-03	5.5E-03	0.276
Pump Seals	Gas	0	2.4E-03	5.3E-03	0.000
	Light Oil	2	1.3E-02	2.9E-02	0.057
Other Equipment	Gas	10	8.8E-03	1.9E-02	0.194
	Light Oil	5	7.5E-03	1.7E-02	0.083
Connectors	Gas	50	2.0E-04	4.4E-04	0.022
	Light Oil	25	2.1E-04	4.6E-04	0.012
Flanges	Gas	200	3.9E-04	8.6E-04	0.172
	Light Oil	100	1.1E-04	2.4E-04	0.024
Open-Ended Lines	Gas	5	2.0E-03	4.4E-03	0.022
	Light Oil	0	1.4E-03	3.1E-03	0.000
Totals	Gas	365			1.40
otais	Light Oil	182		The Royal Control	0.45

<sup>(1)</sup> Number of components is a conservative estimate based on similar installations.

<sup>(2)</sup> Source: 1995 Protocol for Equipment Leak Emission Estimates (EPA-453/R-95-017); Table 2-4. Oil and Gas Production Operations Average Emission Factors (kg/hr/source factors converted to lbs/hr/source by multiplying by 2.20462 lbs/kg)

<sup>(3)</sup> Calculated as: Number of componentsX Emission Factor (lbs/hr/source)

**Lindrith Compressor Station** Part 71 Renewal Application Update

# **April 2010 Gas Analysis**

Meter Number:

Meter Name:

Lindrith Inlet

Location:

Sample Date:

File name, TCD

File name, FID

4/28/2010

Lindrith Inlet.run Lindrith Inlet.run

Flow Pressure: 57

Flow Temp: 57 H20, Lb/MMCF: --

H2S, ppmmol: --

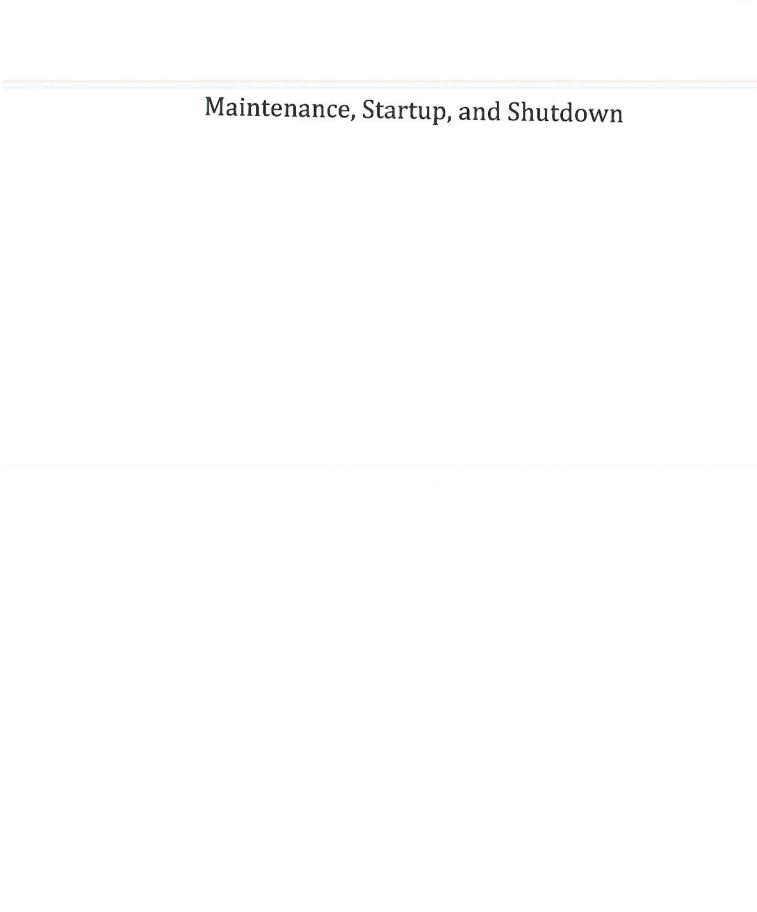
Type: Spot

Pulled by: Dennis Bird

Component	Mol%	MolWt	Mol% x MW	Wt%	
Carbon Dioxide	0.4879	44.0		1.03%	
Hydrogen Sulfide	0.0000	34.0		0.00%	
Nitrogen	0.6416	28.0		0.86%	
Methane	80.7843	16.0		62.25%	
Ethane	9.7943	30.1	2.95	14.15%	
Propane	4.6660	44.1	2.06	9.88%	
Isobutane	0.8009	58.1	0.47	2.24%	
n-Butane	1.2840	58.1	0.75	3.58%	
Isopentane	0.4379	72.2	0.32	1.52%	
n-Pentane	0.3499	72.2	0.25	1.21%	
Cyclopentane	0.0259	70.1	0.02	0.09%	
n-Hexane	0.1203	86.2	0.10	0.50%	
Cyclohexane	0.0564	84.2	0.05	0.23%	
Other Hexanes	0.2785	86.2000	0.24	1.15%	
Heptanes	0.1469	100.2000	0.15	0.71%	
Methylcyclohexane	0.0415	98.2	0.04	0.20%	
2,2,4 Trimethylpentar	0.0000	114.2	0.00	0.00%	
Benzene	0.0172	78.1	0.01	0.06%	
Toluene	0.0199	92.1	0.02	0.09%	
Ethylbenzene	0.0007	106.2	0.00	0.00%	
Xylenes	0.0009	106.2	0.00	0.00%	
C8+ Heavies	0.0450	114.2300	0.05	0.25%	
Total	100.0000		20.82	100.00%	

VOC Wt%

21.71%



# **Enterprise Field Services LLC**

Lindrith Compressor Station
Part 71 Renewal Application Update

Emissions Calculations Start Up and Blowdown Source ID No.: MSS

# Maintanence, Startup, and Shutdown Emissions

*		Stream Composition (Wt%)	Emissions			
Pollutant	CAS No.	Gas	Hourly (lb/hr)	Annual (tons/yr)		
Volatile Organic Compounds (VOC)		21.71%	119.25	23.85		
Benzene	00071-43-2	0.06%	0.35	0.07		
n-Hexane	00110-54-3	0.50%	2.74	0.55		

Gas Molecular Weight:

Gas Constant

20.82 lb/lb/mol

379 scf/lb-mol

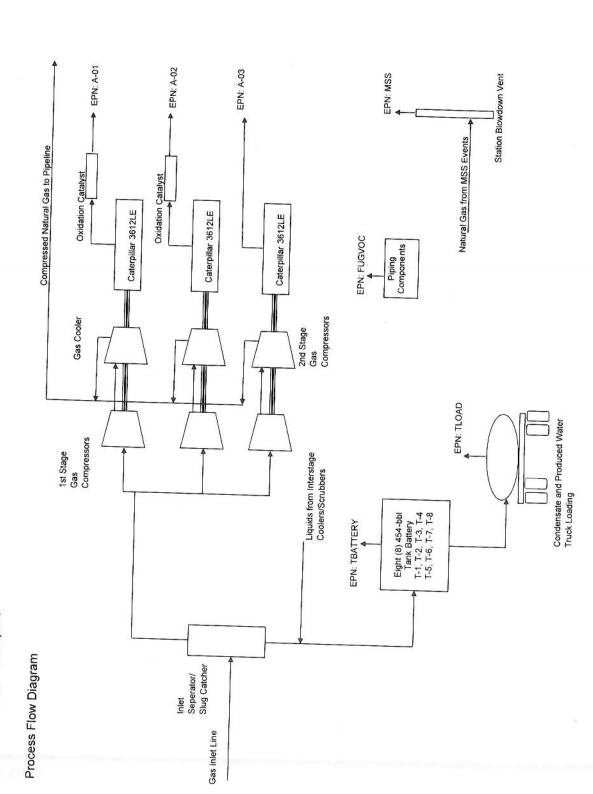
	Blowe	down	Hourly	Annual
Component Type	scf/hr	MMscf/yr	lb/hr	tpy
Total Natural Gas Blown Down for MSS	10,000	4.0	549.26	109.85

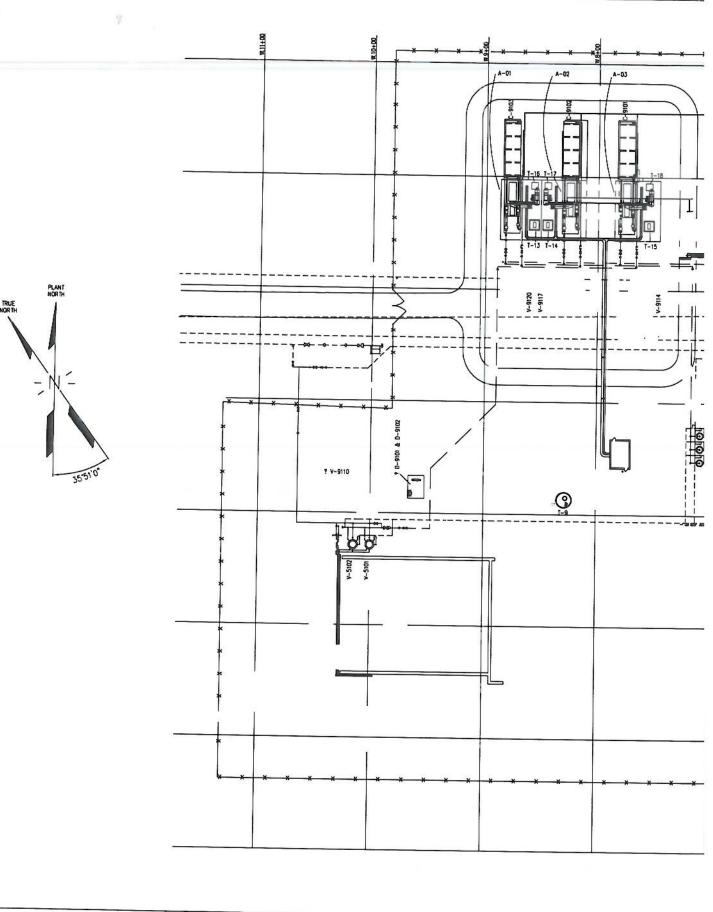
### Notes

(1) MSS emissions include gas blowdown for maintenance, startups, and shutdowns.

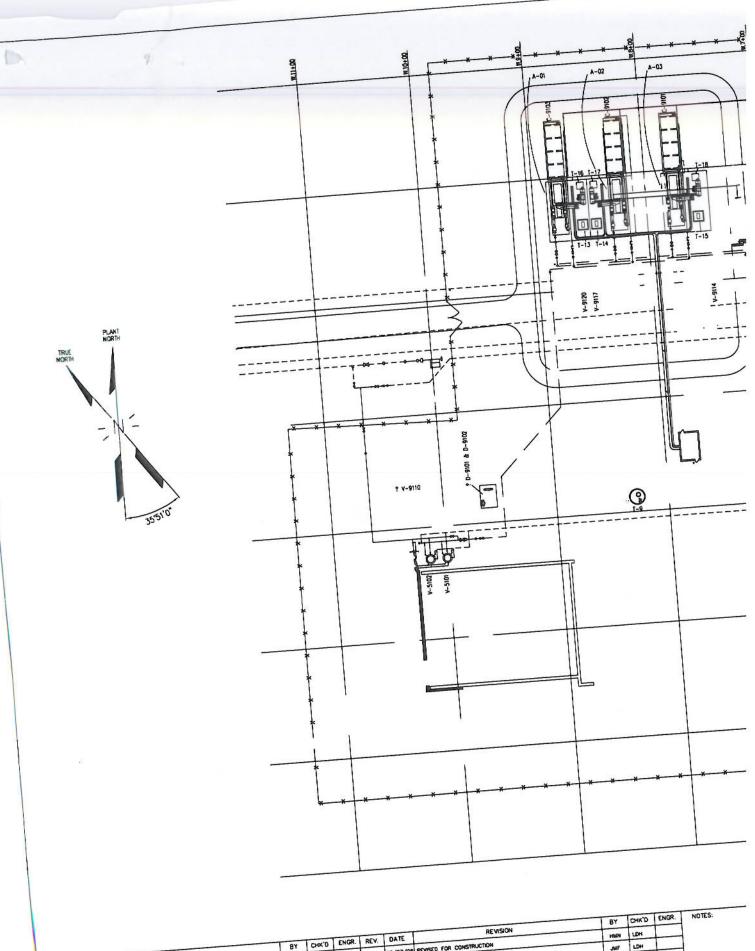
# APPENDIX B Process Flow Diagram

Enterprise Field Services Lindrith Compressor Station Part 71 Renewal Application Update





		BY	CHK,D	ENGR.	REV.	DATE	REVISION	BY	CHKD	FNGR	NOTES:
05/03/10	REVISED DRAWING FOR ENVIRONMENTAL DEPT.	08			4	09/07/99	BONEEU COD CONETTO COOL		-		NOTES:
03/18/10	REMOVED TANKS AND LEADER				0.	1000	C. C	HMN	LDH		
			2		3	08/15/95	REVISED FOR CONSTRUCTION	JMF	LDH		
		RB		RB	2	07/27/95	REVISED FOR CONSTRUCTION	пис			
01/17/06	PROPOSED LAYOUT FOR VRU	FJP		AR	_		The state of the s	yar	Lun	-	
	REVISED FOR DE-MODRATION MODIFICATION			-	-	00/00/93	REVISED FOR CONSTRUCTION	JMF	DRM		
	TOTAL SECTION MODE (CATION	JMF			0	05/17/95	ISSUED FOR CONSTRUCTION	DRM			
	03/18/10 12/11/08 01/17/06	05/03/10 REVISED DRAWING FOR ENVIRONMENTAL DEPT. 03/18/10 REMOVED TANKS AND LEADER	05/03/10 REVISED DRAWING FOR ENVIRONMENTAL DEPT. D8 03/18/10 REMOVED TANKS AND LEADER L8 12/11/08 ADDED CONDENSATE & WATER STURAGE-ISSUED FOR CONSTRUCTION R8 01/17/08 PROPOSED LAYOUT FOR VRU FJP	05/03/10 REVISED DRAWING FOR ENARONMENTAL DEPT. DB 03/18/10 REMOVED TANKS AND LEADER LB 12/11/08 ADDED CONDENSATE & WATER STURAGE-ISSUED FOR CONSTRUCTION RB 01/17/06 PROPOSED LAYOUT FOR VRU FUP	05/03/10 REVISED DRAWING FOR ENVIRONMENTAL DEPT. DB 03/18/10 REMOVED TANKS AND LEADER LB 12/11/08 ADDED CONDENSATE & WATER STURAGE-ISSUED FOR CONSTRUCTION RB RB 01/17/06 PROPOSED LAYOUT FOR VRU FJP AB	SY   CHK'D   ENGR.   REV.	DATE	DS/03/10   REVISED DRAWING FOR ENVIRONMENTAL DEPT.   D8   4 09/07/95 REVISED FOR CONSTRUCTION	SY   CHK'D   ENGR.   REV.   DATE   REVISION   BY	CHK"D   ENGR.   REV.   DATE   REVISION   BY   CHK"D   ENGR.   REV.   DATE   REVISION   BY   CHK"D   CHK"D   ENGR.   REV.   DATE   REVISION   BY   CHK"D   CHK"D   CHK"D   CHK"D   CHK"D   ENGR.   REV.   DATE   REVISION   BY   CHK"D   CHK"	STATE   CHICAL   STAT



		BY CHK'D ENGR. NOTES:
	BY CHK'D ENGR. REV. DATE REVISION	HMN LDH
REVISION	BY CHK'D   ENGR.   REV.   OATS	JAF LDH
O5/O3/10 REVISED DRAWING FOR ENVIRONMENTAL DEPT.	LS 07/27/95 REVISED FOR CONSTRUCTION	JMF DRM
03/18/10 REMOVED TANKS AND LEADER  12/11/08 ADDED CONDENSATE & WATER STORAGE-ISSUED FOR CONSTRU	THON RB RB 2 07/2/75  AB 1 06/06/99 REVISED FOR CONSTRUCTION	DRM
PROPOSED LAYOUT FOR VICE	FJP	The state of the s
01/17/06 PROFUSED FOR DEHYDRATION MODIFICATION		



**ENTERPRISE PRODUCTS OPERATING LLC** 

July 26, 2010

Document No.8

7009-2820 0002 5082 5224 Return Receipt Requested

Ms. Catherine G. Penland U.S. Environmental Protection Agency Air Permits Section (6PD-R) 1445 Ross Avenue, Suite 1200 Dallas, TX 75202-2733

RE: Enterprise Field Services LLC

Lindrith Compressor Station, Permit No. R6FOPP71-03

**Data Request Response** 

Dear Ms. Penland

R PLANNING SED

Enterprise Products Operating LLC, as operator, hereby submits the following in response to our meeting with you and other EPA officials on June 2, 2010. The following is a listing of the requested information as we understood it:

1. What is the basis for the emissions from the three Caterpillar 3612 Engines as represented in the recently submitted permit revision, specifically the formaldehyde emissions?

The formaldehyde emissions are based on a factor from Caterpillar that it represents as a "typical" rate for Caterpillar lean burn engines. This factor is not listed on the data sheet included in the application. Please find the attached Caterpillar formaldehyde emissions data. All other emissions from the Caterpillar engines are based on current AP-42 factors taken from the AP-42 07/00 version Table 3.2.2 for 4SLB engines. Please see Attachment A.

2. Review of BACT applicability to the three Caterpillar engines.

A BACT review was not conducted on the Caterpillar engines in connection with the Part 71 renewal application because the engines are not being modified or reconstructed.

3. Enterprise should review the requirements and EPA process for like-kind replacements of Caterpillar engines.

Enterprise understands that the requirements and processes for like-kind replacement of engines have varied over time. To be sure that we are reviewing the current EPA policy on this topic, we request that EPA forward copies of the current policy or guidance and any pertinent regulations on this topic.

4. Caterpillar emission documentation on replaced units (Serial Number specific).

The Caterpillar unit serial numbers at Lindrith begin with the sequence "1YG" which is specific to the engine and the programming of the software for emissions. Copies of those data sheets are also included with this letter for your review. The Lindrith units are set at <1.0 g/hp-hr. NOx. All Caterpillar units at Lindrith (original or like-kind replacements) have had the "1YG" serial number which identifies them as <1.0 g/hp-hr. NOx units to match the software settings.

### 5. Conduct emissions testing on the three existing Caterpillar engines at Lindrith.

Emission testing is completed on the two engines that use catalyst to control emissions on a quarterly basis using a portable analyzer for CO and NOx. Test data from emissions testing is provided to the EPA. Enterprise requests that EPA provide a description and methodology for any other emission testing parameters to be conducted.

# 6. Details regarding management of liquids at the Lindrith facility and various operating scenarios relating to tank emissions from that facility.

Enterprise is currently reviewing liquids handling at Lindrith. Current emissions are based on HYSYS models and E&P Version 2.0 working and standing losses based on conservative flow through. Given the limitations of these models, they cannot predict the short term emissions fluctuations which may occur during loading operations and periods of incoming liquids. The volume of liquids handled at Lindrith has reduced dramatically over the past year due to changes in facility piping. Liquids are now being discharged to a downstream facility for processing as opposed to being routed from high pressure contactor-scrubber to the produced water / condensate storage tanks. Please find a copy of the attached operating parameters (Attachment B) for Winter/Summer/Annual Average scenarios using the HYSYS Model to calculate Volatile Organic Compound (VOC) flash emissions from the storage tanks.

## 7. Historical PFDs and respective facility emission estimates dating back to 1995.

As we discussed at our June 2 meeting, Enterprise did not acquire the Lindrith Facility until late 2004 and the facility's prior owner did not transfer all of its records concerning the facility. Through diligent efforts, Enterprise has determined that it cannot provide detailed information back to 1995; however, based on our knowledge of the facility and historic operations, the facility has been operated with the equipment represented in the operating permit until October 2008 when the dehydrator was removed from service. As referenced in the recent Title V application renewal, the storage tanks were replaced with the new tank battery in early 2009. The stabilizer was placed into service in June 2009; however, it was proved to not operate as planned. At this time, the high pressure contactor-scrubber was disconnected which removed liquids being discharged to the produced water / condensate storage tanks. The removal of the higher pressure discharge liquids from the process has reduced VOC emissions at the facility. Please see Attachment C that shows a current plot plan of the facility.

8. EPA has provided a sample of a construction permit survey for Enterprise to complete that will provide information regarding construction activities related to NEPA related issues. The survey is currently in process of being completed and will be submitted to EPA in the near future.

## 9. EPA has requested that the permit renewal be submitted on a PSD Amendment format.

Enterprise is currently reviewing the PSD process and applicability to Lindrith.

## 10. EPA has requested that SSM emissions be included in the permit amendment.

Enterprise will amend the application to include SSM emissions.

### 11. Short term emissions (pounds per hour) are to be included in the permit revision.

The permit revision submitted in May 2010 included (tons per year) for each emission source represented in the application on the EPA forms. The (pounds per hour) emissions for the engines are based on 8,760 hours annually. The emissions from the tanks would vary depending upon the tank loading/unloading activities; however, the cumulative hourly emissions would correlate with the annual emissions. Short term "hourly" emission rates from tanks could either be above or below the average annual hourly limit.

Please note that we'd also like to discuss permitting strategy and revisit the appropriate permitting mechanism for this facility in light of the above information and recent emissions history. If you have questions about the submittal or require additional information, please contact Don Fernald, Senior Environmental Scientist at (505) 599-2141 or me directly at 713-381-6684.

Sincerely,

Enterprise Field Services LLC Enterprise Products Operating LLC

Matthew E. Marra
Environmental Director

/sjn atachments

## bcc:

Kevin Bodenhamer Steve Fisher Bill Scott Steve Lee Joe Velasquez Jon Fields Don Fernald Enterprise Field Services LLC Lindrith Compressor Station Permit No. R6FOPP71-03 Data Request Response

Attachment A

## G3612

### **GAS ENGINE TECHNICAL DATA**

# **CATERPILLAR®**

ENGINE SPEED (rpm):	1000		FUEL TYPE:			Nat Gas
COMPRESSION RATIO:	9:1		MIN. FUEL PRE			43
AFTERCOOLER WATER (*F)	129		MIN. RATED ME			66
JACKET WATER OUTLET (*F)	190		RATED ALTITU			5000
IGNITION SYSTEM:	DST		FUEL LHV (BTU	(SCF):		905
EXHAUST MANIFOLD:	DRY					
RATING		NOTES	LOAD	100%	75%	80%
ENGINE POWER		(1) (2)	bhp	3550	2862	1775
ENGINE EFFICIENCY	((50 304811)	(1)	7,	38.6	37.0	34.1
ENGINE EFFICIENCY	(NOMINAL)	(1)	· 4	37.6	36.1	33.3
		<del>                                      </del>				
ENGINE DATA	بندعرد بند همبر		T arush	8864	0.00	7.00
FUEL CONSUMPTION	(180 3848/1)	(1)	8TU/bhp-hr	6601	6884	7468
FUEL CONSUMPTION	(NOMINAL)	(1)	BYU/bhp-hr	6761	7051	7850
AIR FLOW (@ 77°F, 13.9 psis)	ŀ		ti3/min	9,823	7,384	5,051
AIR MASS FLOW			lb/hr	40,345	30,958	21,175
COMPRESSOR OUTLET PRESSURE COMPRESSOR OUTLET TEMPERAT			psi (abs)	36.4 300	28.4 248	20.4 154
	UKE		,	300 35.1	27.3	,
INLET MANIFOLD PRESSURE INLET MANIFOLD TEMPERATURE	ŀ		psi (abs)	30.1	144	18.7
EAMBDA	i		! ' !	2.07	2.03	1.92
EMING	ł		втрс	18.3	17.6	16.2
EXHAUST STACK TEMPERATURE			*F	858	896	946
EXHAUST GAS FLOW (@ stack temp	14 5 majo)		fi3/mie	24,273	19,180	13,592
EXHAUST GAS MASS FLOW	, (1.0 peres)		lb/hr	41.575	31,901	21,820
CAFAGGI GAD MAGGI FLOW			1 1000	41,010	1 31,801	21,020
emissions			· · · · · · · · · · · · · · · · · · ·			······
NOx (as NO)	· [	CD)	g/bhp-lu	0.7	0.7	0.7
CO		(2)	g/bhp-hr	2.5	2.5	2.5
THC (molecular weight of 15.84)	ŀ	(A)	g/ohp-hr	6.15	6.31	6.5
NMHC (molecular weight of 15.84)	İ	(2)	g/bhp-hr %	0.93	0.95	0.98
EXHAUST OXYGEN			<u> </u>	12.5	11.8	10.7
ENERGY BALANCE						
FUEL INPUT ENERGY (LHV)	(NOMINAL)	(1)	BTU/mkn	399,985	312,844	226,312
WORK ENERGY	(NOMINAL)	(2)	BTU/min	150,544	112,908	75,272
HEAT REJ, TO JACKET WATER	(NOMINAL)	(4)	BTU/min	36,431	31,107	29,396
HEAT REJ. TO ATMOSPHERE	(NOMINAL)	(5)	BTWmin	13,999	13,139	12,447
HEAT REJ. TO LUBE OIL	(NOMINAL)	(B)	BTLI/min	17,998	17,206	16,973
HEAT REJ. TO EXH. (LHV to 77°F)	(NOMINAL)	<b>{4}</b>	BTU/min	154,449	124,159	90,239
HEAT REJ. TO EXH. (LHV to 350°F)	(NOMINAL)	(4)	BTU/min	93,314	77,170	57,985
HEAT REJ. TO AFTERCOOLER	(NOMINAL)	(7) (th)	BTU/min	26,544	14,324	1,990

CONDITIONS AND DEFINITIONS ENGINE RATING DETAINED AND PRESENTED IN ACCORDANCE WITH ISO 3048/1 (STD. REF. CONDITIONS OF 25°C, 100 KPA), NO OVERLOAD PERMITTED AT RATING SHOWN, CONSULT ALTITUDE CURVES FOR APPLICATIONS ABOVE MAXIMUM RATED ALTITUDE AUDIOR YEMPERATURE.

- HOTES

  1) FUEL CONSUMPTION TOLERANCE. ISO 3046/1 IS 0, + 5% OF FUEL LOAD DATA. NOMINAL IS ± 2.5 % OF FUEL LOAD DATA.
  2) ENGINE POWER AND WORK ENERGY INCLUDE Z ENGINE DRIVEN WATER PUMPS
  3) EMISSION DATA SHOWM ARE DRY AND NOT TO EXCEED VALUES.
  4) HEAT REJECTION TO JACKET AND EXHAUST TOLERANCE IS ± 10% OF FUEL LOAD DATA. (then rate based on Ireated water)
  5) HEAT REJECTION TO ATMOSPHERE TOLERANCE IS ± 50% OF FUEL LOAD DATA. (then rate based on reated water)
  7) HEAT REJECTION TO LUBE OIL TOLERANCE IS ± 20% OF FUEL LOAD DATA. (then rate based on restled water)
  7) HEAT REJECTION TO ATMOSPHERE TOLERANCE IS ± 3% OF FUEL LOAD DATA. (then rate based on tredled water)
  8) TOTAL AFTERCOOLER HEAT = AFTERCOOLER HEAT × ACHRE (heat rate based on tredled water)

DM5310-01

### GAS ENGINE TECHNICAL DATA

## CATERPILLAR'

	FU	EL USA	ie Guid	Æ			1		
			CERATE	FACTOR	VS CATE	epillar i	HETHAHE	NUMBER	
Mattane Number	30	35	40	45	50	55	60	65	70>=100
Rating Factor	0.00	0.00	0.00	0.76	0.82	0.87	0.90	0.95	1.00
-	Mini	mun Me	thane N	lumber:	or Full i	tating =	14.3		
	Steam!	Cuetami I	louis for	interior	Wakha :	inches) m	1128	ATTURC	5

		•	1000	2000	3000	4600	5000	6000 ET ABO	7000	\$060	9000	10000	11000	12000
	50	1.00	1.00	1:00	1.00	1.00	1.00	1.00	0.97	0.94	0.90	0.88	0.83	0.79
	40	1.00	1.00	1.00.	1.00	1.00	1.00	0.99	0.95	0.92	0.68	0.85	0.81	0.78
(°F)	70	1.00	1.00	1.00	1.00	1.00	1.00	0.97	0.94	0.90	0:68	0.63	0.80	0.78
	\$0	1.00	1,00	1.00	1.00	1.00	0.99	0.95	0.91	0.87	0.63	0.79	0.75	0.72
TURBO	90	1.00	1.00	1.00	1.00	0.98	0.94	0.90	0.86	0.62	0.78	0.74	0.71	0.67
TO	100	1.00	1,00	1.00	0.97	0.93	0.89	0.85	0.81	0.77	0.73	0.70	0.67	0.63
AIR	115	1.00	1.00	0.95	0.91	0.87	0.83	0.80	0.76	0.73	0.69	0.88	0.63	0.60
	129	0.96	0.94	0.90	0.86	0.82	0.79	0.75	0,72	0.68	0.65	0.82	0.59	0.56
	130	0.93	0.88	0.85	0.81	0.78	0.74	0.71	0.68	0.65	0.51	0.58	0.56	0.53

		-	1905	2000	3000	4000	\$000	6000	7000	6000	1000	10000	11000	12000
	50	1.00	1.00	1.00	1.00	1.00	1,04	1.04	1.04	1.04	1.04	1.04	1.04	1.04
	40	1.00	1.00	1.00	1.00	1.07	1.13	1.13	1,13	1 13	1.13	1.13	1 13	1.13
(°F)	70	1.00	1.00	1.03	1.09	1.16	1.22	1.22	1.22	1.22	1.22	1.22	1.22	1.22
	80	1.00	1.06	1,12	1.18	1.25	1,31	1,31	1.31	1.31	1.31	1.31	1.31	1.31
TURBO	80	1.08	1,14	1.21	1,27	1.34	1.41	1.41	1.41	1.41	1.41	1,41	1.41	1.41
TO	100	1.17	1.23	1.30	1.36	1.43	1,50	1,50	1.50	3.5O	1.50	1.50	1.50	1.50
AIR	110	1.25	1.52	1.38	1.45	1.52	1.59	1.59	1.59	1.59	1.50	1.59	1.59	1.59
	120	1,34	1.40	1,47	1.54	1.61	1.68	1.68	1,68	1.68	1.68	1.68	1.58	1.68
	130	1.42	1.49	1.58	1.03	1.70	1.77	1.77	1.77	1.77	1.77	1.77	1.77	1.77

		0	1000	2000	3000	4000	5000	6000	7000	4000	9000	19000	11000	12000
	60	750	750	750	750	770	780	800	860	850	850	850	850	850
	40	750	750	750	760	70	790	850	860	850	850	850	850	850
(°F)	70	750	750	750	770	780	800	850	850	45Q	860	850	850	850
	80	760	750	700	770	790	850	550	850	850	850	850	850	850
TURBO	10	750	750	770	760	800	850	850	850	850	850	850	850	850
TO	100	760	760	770	790	850	850	850	850	85O	850	850	850	850
AiR	110	750	770	780	900	550	850	850	850	850	850	850	850	850
	120	760	770	790	860	550	850	850	860	850	850	85	850	850
	130	760	780	600	850	650	850	850	850	850	850	850	850	850

ALLOWABLE WERTS IN THE FIFEL; The minimum amount of the linets in the fuel is limited to 5%.

FUEL SYSTEM LIMIT:
Fuels with a Whobse Index lower than the limit, require a custom fuel system and engine control system mapping from the factory. The Violobe index is determined the Calculation program.

FUEL USAGE GINDS:
This table shows the dense factor required for a given had. Note that dension occurs as the methatic number decreases. Methatic number is a scale to measure defonation characteristics of various fuels. The methatic number of a fuel is determined by using the Caterpiter Methatic Number Caterpiter Methatic Number Caterpiter.

<u>TOTAL DERATION FACTORIS:</u>
This labble shows the destillor required for vanous six lotel temperatures and abludes. Use this information along with the fuel usage guide chart to help determine acqual engine power for your alle. The total destinon factor includes decaying due to ablude and ambient temperature, and air infet manifold temperature decaying.

ACTUAL ENGINE PATING.
It is important to note that the Atlaure/Temperature dersion and the Fuel Usage Guide dersion are not cumulative. They are not to be added together, it determine the actual power available, take the invest rasing between the Attaude/Temperature Dembor and the Fuel Usage Guide Dersion.

AFTERCOCKER HEAT REJECTION FACTORS:

Aftercooler heat rejection as given for standard conditions of 77°F and 500 h aboute. To maintain a constant sir linet manifold temperature, as the Lir to furto isospensions goes up, so must the heat rejection. As althose snoreases, the furto-keyer must work harder to overcome the lower strongshein press use. This increases the amount of heat tryst must be removed from the right ship the effections. Use the aftercooler heat rejection factor to adjust for architect and although one factor to adjust for architect and although one factor to the standard altercooler heat rejection. Feature to properly account for these factors could result in deforation and cause the engine to shutdown or fact.

MINIMAN SPEED CAPACILITY AT MAX SITE TOROUS.
This usbs shows the minimum allowable anguse operating speed for sea-specific relange as determined by the Total Certaion Pactor chart. The minimum advantable engine operating speed Centrol be lowered even if the actual angine power falls below the side-specific rating allowed by the Total Certaion Factor chart. Turbocharger compressor surge or damage will result if the engine is operated lower than the minimum associated speed.

DM5310-01

COMBUSTION:

### GAS ENGINE SITE SPECIFIC TECHNICAL DATA

**CATERPILLAR®** 

GAS COMPRESSION APPLICATION

ENGINE SPEED (rpm): COMPRESSION RATIO: AFTERCOOLER WATER INLET (°F): JACKET WATER OUTLET (°F): COOLING SYSTEM: IGNITION SYSTEM: **EXHAUST MANIFOLD:** 

NOx EMISSION LEVEL (g/bhp-hr NOx):

9:1 130 190 JW, OC+AC CIS/ADEM3

Low Emission

1000

DRY

0.7

FUEL SYSTEM: SITE CONDITIONS:

GAV WITH AIR FUEL RATIO CONTROL

FUEL: FUEL PRESSURE RANGE(psig): FUEL METHANE NUMBER: FUEL LHV (Btu/scf):

Field Gas 42.8-47.0 62.2 1027

ALTITUDE(ft): MAXIMUM INLET AIR TEMPERATURE(°F): 500 77

(g-np	N/	MEPLATE RA	TING:		3550	bhp@1000rpn
			MAXIMUM RATING		G AT MAXIMU EMPERATUR	in the second of the second at
RATING	NOTES	LOAD	100%	100%	75%	50%
ENGINE POWER	(1)	bhp	3550	3527	2645	1775
INLET AIR TEMPERATURE		°F	70	77	77	77
ENGINE DATA	7					
FUEL CONSUMPTION (LHV)	(2)	Btu/bhp-hr	6761	6769	7063	7650
FUEL CONSUMPTION (HHV)	(2)	Btu/bhp-hr	7471	7479	7804	8453
AIR FLOW	(3)(4)	lb/hr	40343	40097	30764	21174
AIR FLOW WET (77°F, 14.7 psia)	(3)(4)	scfm	9098	9043	6938	4775
NLET MANIFOLD PRESSURE	(5)	in Hg(abs)	71.7	71.2	55.3	38.2
EXHAUST STACK TEMPERATURE	(6)	°F	858	859	897	946
EXHAUST GAS FLOW (@ stack temp, 14.5 psia)	(7)(4)	ft3/min	23743	23617	18656	13344
EXHAUST GAS MASS FLOW	(7)(4)	lb/hr	41500	41247	31664	21828
EMISSIONS DATA	7					
NOx (as NO2)	(8)	g/bhp-hr	0.70	0.70	0.70	0.70
CO	(8)	g/bhp-hr	2.50	2.50	2.50	2.50
THC (mol. wt. of 15.84)	(8)	g/bhp-hr	6.15	6.15	6.31	6.50
NMHC (mol. wt. of 15.84)	(8)	g/bhp-hr	1.59	1.60	1.64	1.68
NMNEHC (VOCs) (mol. wt. of 15.84)	(8)(9)	g/bhp-hr	1.07	1.07	1.10	1.13
HCHO (Formaldehyde)	(8)	g/bhp-hr	0.40	0.40	0.44	0.48
CO2	(8)	g/bhp-hr	439	439	458	497
EXHAUST OXYGEN	(10)	% DRY	12.5	12.5	11.8	10.7
HEAT REJECTION						
HEAT REJ. TO JACKET WATER (JW)	(11)	Btu/min	36626	36551	31332	29350
HEAT REJ. TO ATMOSPHERE	(11)	Btu/min	14001	13998	13157	12447
HEAT REJ. TO LUBE OIL (OC)	(11)	Btu/min	18001	18008	17247	16974
HEAT REJ. TO AFTERCOOLER (AC)	(11)(12)	Btu/min	26659	26659	14046	1988
HEAT EXCHANGER SIZING CRITERIA						
TOTAL JACKET WATER CIRCUIT (JW)	(12)	Btu/min	40289	1		
TOTAL AFTERCOOLER CIRCUIT (OC+AC)	(12)(13)	Btu/min	49602			
	<del></del>			1		

### CONDITIONS AND DEFINITIONS

ENGINE AND DEFINITIONS

Engine rating obtained and presented in accordance with ISO 3046/1, adjusted for fuel, site altitude and site inlet air temperature.

100% rating at maximum inlet air temperature is the maximum engine capability for the specified fuel at site altitude and maximum site inlet air temperature.

Max. rating is the maximum capability for the specified fuel at site altitude and reduced inlet air temperature.

Lowest load point is the lowest continuous duty operating load allowed. No overload permitted at rating shown.

A cooling system safety factor of 0% has been added to the heat exchanger sizing criteria.

For notes information consult page three.

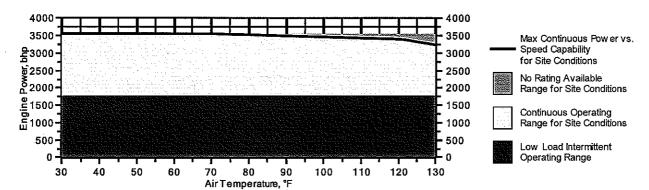
PREPARED BY:

Data generated by Gas Engine Rating Pro Version 3.03.01 Ref. Data Set DM5310-05-000, Printed 15Jun2010

### GAS ENGINE SITE SPECIFIC TECHNICAL DATA

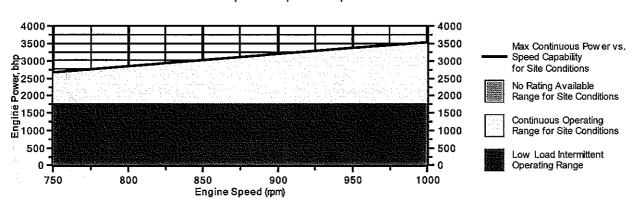
### **Engine Power vs. Inlet Air Temperature**

Data represents temperature sweep at 500 ft and 1000 rpm



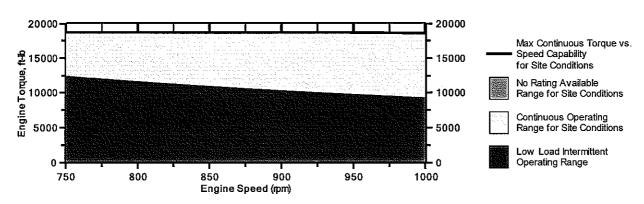
### **Engine Power vs. Engine Speed**

Data represents speed sweep at 500 ft and 77 °F



## **Engine Torque vs. Engine Speed**

Data represents speed sweep at 500 ft and 77 °F



Note: At site conditions of 500 ft and 77°F inlet air temp., constant torque can be maintained down to 750 rpm. The minimum speed for loading at these conditions is 750 rpm.

## G3612

GAS COMPRESSION APPLICATION

### GAS ENGINE SITE SPECIFIC TECHNICAL DATA

### **CATERPILLAR®**

### NOTES

- 1. Engine rating is with two engine driven water pumps. Tolerance is  $\pm$  3% of full load.
- 2. Fuel consumption tolerance is ± 2.5% of full load data.
- 3. Air flow value is on a 'wet' basis. Flow is a nominal value with a tolerance of  $\pm$  5 %.
- 4. Inlet and Exhaust Restrictions must not exceed A&I limits based on full load flow rates from the standard technical data sheet.
- 5. Inlet manifold pressure is a nominal value with a tolerance of ± 5 %.
- 6. Exhaust stack temperature is a nominal value with a tolerance of (+)63°F, (-)54°F.
- 7. Exhaust flow value is on a "wet" basis. Flow is a nominal value for total flow rate with a tolerance of ±6%. Exhaust gas vented through the wastegate flows only to the right exhaust outlet. The total flow through the wastegate may be as great as 15% of the total value for conditions under which the wastegate is open. For installations that use dual exhaust runs this difference must be taken into account when specifying any items to be connected to the exhaust outlets. The flow in the right exhaust outlet must be sized for at least 65% of the total flow to allow for the wastegate full open condition, while the left outlet must be sized for 50% of the total flow for the wastegate closed condition. Both runs must meet the allowable backpressure requirement as described in the Exhaust Systems A&I Guide.
- 8. Emission levels are at engine exhaust flange prior to any after treatment. Values are based on engine operating at steady state conditions, adjusted to the specified NOx level at 100% load. Fuel methane number cannot vary more than ± 3. Values listed are higher than nominal levels to allow for instrumentation, measurement, and engine-to-engine variations. They indicate "Not to Exceed" values. THC, NMHC, and NMNEHC do not include aldehydes. An oxidation catalyst may be required to meet Federal, State or local CO or HC requirements.
- 9. VOCs Volatile organic compounds as defined in US EPA 40 CFR 60, subpart JJJJ
- 10. Exhaust Oxygen level is the result of adjusting the engine to operate at the specified NOx level. Tolerance is  $\pm$  0.5.
- 11. Heat rejection values are nominal. Tolerances, based on treated water, are ± 10% for jacket water circuit, ± 50% for radiation, ± 20% for lube oil circuit, and ± 5% for aftercooler circuit.
- 12. Aftercooler heat rejection includes an aftercooler heat rejection factor for the site elevation and inlet air temperature specified. Aftercooler heat rejection values at part load are for reference only. Do not use part load data for heat exchanger sizing.
- 13. Heat exchanger sizing criteria are maximum circuit heat rejection for the site, with applied tolerances.

Constituent	Abbrev	Mole %	Norm		
Water Vapor	H2O	2.5211	2.5211		
Methane	CH4	86.6340	86.6340	Fuel Makeup:	Field Gas
Ethane	C2H6	4.9767	4.9767	Unit of Measure:	English
Propane	C3H8	3.5670	3.5670		
Isobutane	iso-C4H1O	0.0000	0.0000		
Norbutane	nor-C4H1O	1.8211	1.8211	Calculated Fuel Properties	
Isopentane	iso-C5H12	0.0000	0.0000	Caterpillar Methane Number:	62.2
Norpentane	nor-C5H12	0.4802	0.4802		
Hexane	C6H14	0.0000	0.0000	Lower Heating Value (Btu/scf):	1027
Heptane	C7H16	0.0000	0.0000		1135
Nitrogen	N2	0.0000	0.0000	Higher Heating Value (Btu/scf):	
Carbon Dioxide	CO2	0.0000	0.0000	WOBBE Index (Btu/scf):	1274
Hydrogen Sulfide	H2S	0.0000	0.0000		
Carbon Monoxide	CO	0.0000	0.0000	THC: Free Inert Ratio:	0
Hydrogen	H2	0.0000	0.0000	RPC (%) (To 905 Btu/scf Fuel):	100%
Oxygen	O2	0.0000	0.0000	(11 0 (10) (10 300 Blasses 1 dely.	10070
Helium	HE	0.0000	0.0000		
Neopentane	neo-C5H12	0.0000	0.0000	Compressibility Factor:	0.997
Octane	C8H18	0.0000	0.0000	Stoich A/F Ratio (Vol/Vol):	10.68
Nonane	C9H20	0.0000	0.0000	Stoich A/F Ratio (Mass/Mass):	16.43
Ethylene	C2H4	0.0000	0.0000	Specific Gravity (Relative to Air):	0.650
Propylene	C3H6	0.0000	0.0000	• • • • • • • • • • • • • • • • • • • •	
TOTAL (Volume %)		100.0000	100.0000	Specific Heat Constant (K):	1.297

CONDITIONS AND DEFINITIONS

Caterpillar Methane Number represents the knock resistance of a gaseous fuel. It should be used with the Caterpillar Fuel Usage Guide for the engine and rating to determine the rating for the fuel specified. A Fuel Usage Guide for each rating is included on page 2 of its standard technical data sheet.

RPC always applies to naturally aspirated (NA) engines, and turbocharged (TA or LE) engines only when they are derated for attitude and ambient site conditions.

Project specific technical data sheets generated by the Caterpillar Gas Engine Rating Pro program take the Caterpillar Methane Number and RPC into account when generating a site rating.

Fuel properties for Btu/scf calculations are at 60F and 14.696 psia.

Caterpillar shall have no liability in law or equity, for damages, consequently or otherwise, arising from use of program and related material or any part thereof.

FUEL LIQUIDS
Field gases, well head gases, and associated gases typically contain liquid water and heavy hydrocarbons entrained in the gas. To prevent detonation and severe damage to the engine, hydrocarbon liquids must not be allowed to enter the engine fuel system. To remove liquids, a liquid separator and coalescing filter are recommended, with an automatic drain and collection tank to prevent contamination of the ground in accordance with local codes and standards.

To avoid water condensation in the engine or fuel lines, limit the relative humidity of water in the fuel to 80% at the minimum fuel operating temperature.

Enterprise Field Services LLC Lindrith Compressor Station Permit No. R6FOPP71-03 Data Request Response

Attachment B

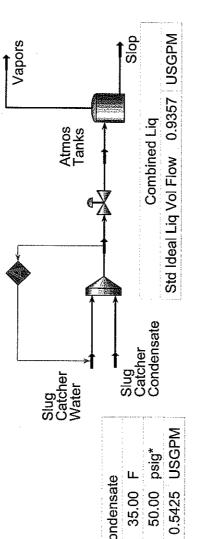
Lindrith Slug Catcher Liquids

0.2895 tons/yr

V0C

USGPM psig\* 50.00 35.00 0.3932 Slug Catcher Water Std Ideal Liq Vol Flow Temperature

Pressure



35.00 F

Temperature

Pressure

Std Ideal Liq Vol Flow

Slug Catcher Condensate

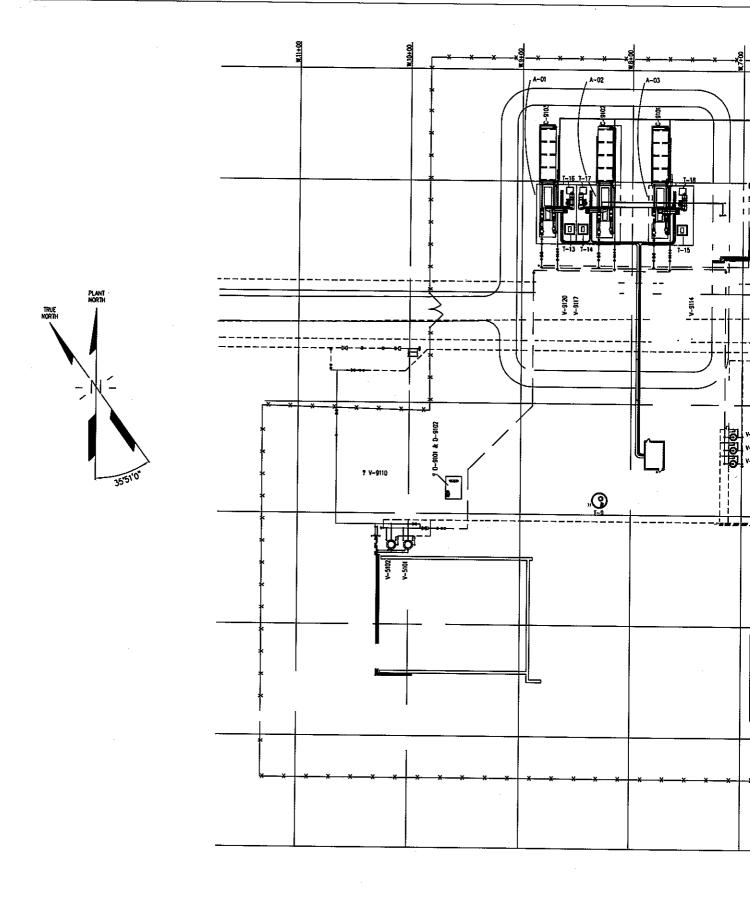
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Mon Mar 29 12:33atte-20100 ocuments and Settings\hfbenson\My Documents\HYSYS Cases\Lindrith\LINDRITH LIQUIDS WEATHERING SUMMER CASE REVISIONED: Case (Main)

Enterprise Field Services LLC Lindrith Compressor Station Permit No. R6FOPP71-03 Data Request Response

Attachment C



REV.	DATE	REVISION	8Y	CHK,D	ENGR.	REV.	DATE	REVISION	BY	CHK'D	ENGR.	NOTES:
9	05/03/10	REVISED DRAWING FOR ENVIRONMENTAL DEPT.	08			4	09/07/95	REVISED FOR CONSTRUCTION		LDH		70123
8	03/16/10	REMOVED TANKS AND LEADER	LB		-	3	08/15/95	REVISED FOR CONSTRUCTION	JMF	LDH		
7	12/11/08	ADDED CONDENSATE & WATER STORAGE-ISSUED FOR CONSTRUCTION	RB		RØ	2	07/27/95	REVISED FOR CONSTRUCTION	JMF	EDH		
6	01/17/05	PROPOSED LAYOUT FOR YRU	FJP		AB BA	1	05/05/95	REVISED FOR CONSTRUCTION	JMF	DRM		
5		REVISED FOR DEHYDRATION MODIFICATION	JUF					ISSUED FOR CONSTRUCTION	DRM	LAVAN .		
										<u> </u>	Щ	



{In Archive} Lindrith Compressor Station, Permit No. R6FOPP71-03

Randy Pitre to: Benton, Christopher

08/15/2011 01:00 PM

Cc: "Marra, Matthew", Bonnie Braganza, Jeffrey Robinson

From:

Randy Pitre/R6/USEPA/US

To:

"Benton, Christopher" < CRBENTON@eprod.com>,

Cc:

"Marra, Matthew" < MEMARRA@eprod.com>, Bonnie Braganza/R6/USEPA/US@EPA, Jeffrey

Robinson/R6/USEPA/US@EPA

Archive:

This message is being viewed in an archive.

Please be advised that during the most recent telephone conference call conducted during May 2011, with Enterprise Field Services, on the renewal permit for the Lindrith Compressor Station, it was agreed that a revised 40 CFR Part 71 Permit Application would be submitted to EPA Region 6 Multimedia, Permitting and Planning Division, Air Permits Section (6 PD-R).

Additionally, Ms. Catherine Penland has retired, and I will be the EPA Region 6 contact for your permit. Please provide the status of your updated application.

Regards,

Randy L. Pitre
Environmental Scientist
EPA Region 6 - Air Permits Section
Office (214) 665-7299

Fax

(214) 665-6762

Downert No. 9

## JUL 1 1 2012

Mr. Chris Benton Manager – Environmental Permitting Enterprise Products P.O. Box 4324 Houston, Texas 77210 Decreet No. 10

RE: Enterprise Field Services, LLC

Lindrith Compressor Station, Rio Arriba County, New Mexico Permit Number NM-1644-M1; Title V Permit Number R6FOPP71-03

Dear Mr. Benton:

This letter is in response to your August 10, 2011, letter enclosing the application to amend the Prevention of Significant Deterioration (PSD) air quality permit for the Lindrith Compressor Station. Your application included an analysis of federal New Source Review (NSR) applicability, reflecting changes made at the station since the most recent amendment of the PSD permit, dated April 10, 1997.

As discussed during past meetings with representatives of Enterprise Products, the U.S. Environmental Protection Agency's (EPA) intent is to take action on the above referenced application to amend the PSD permit, and then we will complete action on your application to renew the Title V permit, dated May 12, 2008, and updated by letter dated May 14, 2010. After conducting an initial review, we have determined additional information is necessary to continue processing your PSD and Title V permit applications. Specifically, we are requesting Enterprise Products provide additional information necessary for our determination of the pollutant-emitting activities which comprise the stationary source which includes the Lindrith Compressor Station. EPA regulations at 40 C.F.R. §§ 71.5(a)(2) and 124.3(c) allow us to request such information and set a reasonable deadline for response.<sup>1</sup>

Our review is based on the requirements of the Clean Air Act (Act) and EPA regulations found at 40 C.F.R. Part 71 and 40 C.F.R. § 52.21, as well as EPA's September 22, 2009, guidance document entitled "Withdrawal of Source Determinations for Oil and Gas Industries" (the "McCarthy Memo"). For purposes of determining applicability of the NSR and Title V programs of the Act, the McCarthy Memo states that permitting authorities should rely foremost on the three regulatory criteria for identifying emissions activities that

<sup>&</sup>lt;sup>1</sup> "If, while processing an application [for a Title V permit] that has been determined or deemed to be complete, the permitting authority determines that additional information is necessary to evaluate or take final action on that application, it may request such information in writing and set a reasonable deadline for a response." 40 C.F.R. § 71.5(a)(2). In addition, "after the application [for a PSD permit] is completed, the Regional Administrator may request additional information from an applicant but only when necessary to clarify, modify, or supplement previously submitted material." 40 C.F.R. § 124.3(c).

belong to the same "building," "structure," "facility," or "installation." These criteria are: (1) whether the activities are under the control of the same person (or persons under common control); (2) whether the activities are located on one or more contiguous or adjacent properties; and (3) whether the activities belong to the same industrial grouping. See 40 C.F.R. § 71.2 and 40 C.F.R. § 52.21(b)(6). The McCarthy Memo emphasizes that whether to aggregate sources for purposes of NSR and Title V applicability is a case-by-case determination that represents highly fact-specific decisions, and that no single determination can serve as an adequate justification for how to treat any other source determination for pollutant-emitting activities with different fact-specific circumstances. Thus, EPA is seeking the supplemental information set forth in Enclosure A on fact-specific circumstances regarding Enterprise's operations within the San Juan Basin in order to fulfill our obligations under the Act and EPA's implementing regulations.

Please provide the information requested in Enclosure A, accompanied by a Part 71 Form CTAC signed by the Responsible Official, to certify the truth, accuracy, and completeness, by August 20, 2012. If a business confidentiality claim is made covering any part of the submitted information, please see Enclosure B, which specifies the assertion and substantiation requirements for business confidentiality claims. Upon receipt of your submittal, if we determine that additional information is necessary to evaluate Enterprise's NSR and/or Title V permit applications or to take final action on any of those applications, we may request such information in writing under the above-referenced authorities.

Should you have any questions, please contact Randy Pitre, of my staff at (214) 665-7299. We look forward to continuing to work with you and your company in completing the NSR and Title V permitting activities associated with Enterprise Product's Lindrith Compressor Station.

Sincerely yours,

Carl E. Edlund, P.E.

15/ Steve Vargo &T

Director

Multimedia Planning and Permitting Division

Enclosures (2)

cc: Environmental Director

Jicarilla Apache Tribe

Pitre/rp-rhb:6PD-R:x7299/7/5/12\Lindrith - Letter - Revised Draft - July 5, 2012.docx (H:6PD:6PD-R)

6RC-M 6RC-M 6PD-R 6PD Bartley Andrews Robinson Diggs

### Enclosure A - Additional Information Requested

Pursuant to 40 C.F.R. §§ 71.5(a)(2) and 124.3(c), EPA is seeking the following supplemental information to further assist in understanding your operations, evaluating the source, and developing comprehensive NSR and Title V permits for Enterprise Product's Lindrith Compressor Station. More specifically, EPA is requesting you provide information on the nature of your operations in the San Juan Basin, in order to determine the stationary source to be permitted by our office. We also request that you provide adequate documentation to support the information you submit. It is also recommended that the information provided be in a form that can be released to the public, in the event we rely upon such information in our source determination.

If a business confidentiality claim is made covering any part of the submitted information, please see Enclosure B, which specifies the assertion and substantiation requirements for business confidentiality claims.

Please provide, at a minimum, the following information. However, feel free to provide other information beyond that requested below, if you deem it necessary to describe the stationary source. Your response should be accompanied by a Part 71 Form CTAC signed by the Responsible Official, to certify truth, accuracy, and completeness.

Note that the term "Enterprise" used below includes Enterprise Field Services, LLC; Enterprise Products Partners, LP; Enterprise Products Holdings LLC; Enterprise Products GP, LLC; Enterprise Products Operating LLC; Enterprise Products OLPGP, Inc.; and all other parents, subsidiaries, and partners of said entities that conduct business in the San Juan Basin. Unless otherwise specifically stated and fully explained in the response to the information requested in this letter, the above entities shall be considered to share operational interests with the Lindrith Compressor Station and shall be considered "under common control" within the meaning of such term found at 40 C.F.R. § 52.21(b)(6) (definition of "building, structure, facility, or installation") and 40 C.F.R. § 71.2 (definition of "major source"). Also, the term "operation" or "operations" used below means pollutant-emitting activities.

- 1. A map showing the location of the field operations and production field facilities associated with production unit(s) in the San Juan Basin which gather and/or transport natural gas directly or indirectly to the Lindrith Compressor Station or from that station to other facilities. This would include well sites that are connected to gathering pipelines, tank batteries, compressor stations, gas plants, etc. Include latitude and longitude coordinates for each field operation and production field component identified on said map.
- 2. For each field operation and production field component identified on the above referenced map, confirm Enterprise's ownership or operational interest (or indicate the name and address of the owner and/or operator of those operations or components for which Enterprise does not have any interest) and provide the Standard Industrial Classification (SIC) code.

- 3. A simple process flow diagram of the gas flow among the field components identified on the above referenced map.
- 4. A description of the operations associated with each production facility on the above referenced map.
- 5. A description of how the pipeline gathering systems that serve the Lindrith Compressor Station are utilized. Are they exclusive to Enterprise? Or are they a shared resource with other companies? Is natural gas from the gathering pipeline transferred to other third party compressor stations? Are there any gathering pipelines used exclusively by Enterprise?
- 6. Operational agreements between Enterprise and other gas production and gathering companies that are relevant to or discuss the Lindrith Compressor Station.
- 7. A description of operations at the Lindrith Compressor Station facility. Where does the natural gas from the Lindrith Compressor Station move to next in the natural gas pipeline?

Please be advised if we determine that additional information is necessary to evaluate any of the applications or to take final action on any of the air permit applications currently pending before us, we may request such information in writing and set a reasonable deadline for a response.

# Enclosure B - Confidential Business Information (CBI) Assertion and Substantiation Requirements

### **Assertion Requirements**

You may assert a business confidentiality claim covering all or part of the information requested in response to this information request, as provided in 40 C.F.R. § 2.203(b). You may assert a business confidentiality claim covering such information by placing on (or attaching to) the information you desire to assert a confidentiality claim, at the time it is submitted to EPA, a cover sheet, stamped, or typed legend (or other suitable form of notice) employing language such as "trade secret," "proprietary," or "company confidential." Allegedly confidential portions of otherwise non-confidential documents should be clearly identified, and may be submitted separately to facilitate identification and handling by EPA. If confidential treatment is desired up until a certain date or until the occurrence of a certain event, the notice should state this. Information covered by such a claim will be disclosed by EPA only to the extent, and by means of the procedures, set forth in 40 C.F.R. Part 2. EPA will construe the failure to furnish a confidentiality claim with your response to Enclosure A to this letter as a waiver of that claim, and the information may be made available to the public without further notice to you. You should read 40 C.F.R. Part 2 carefully before asserting a business confidentiality claim, since certain categories of information are not properly the subject of a claim. Emission data is exempt from claims of confidentiality under Section 114 of the Clean Air Act (the Act), and the emissions data that you provide may be made available to the public. Information subject to a business confidentiality claim is available to the public only to the extent allowed under 40 C.F.R. Part 2, Subpart B.

Please segregate personnel, medical and similar files from your responses and include that information on separate sheet(s) marked as "Personal Privacy Information" given that disclosure of such information to the general public may constitute an invasion of privacy.

### Substantiation Requirements

All confidentiality claims are subject to EPA verification in accordance with 40 C.F.R. Part 2, Subpart B. The criteria for determining whether material claimed as confidential is entitled to such treatment are set forth at 40 C.F.R. §§ 2.208 and 2.301, which provide, in part, that you must satisfactorily show that you have taken reasonable measures to protect the confidentiality of the information and that you intend to continue to do so; that the information is not and has not been reasonably obtainable by legitimate means without your consent; and the disclosure of the information is likely to cause substantial harm to your business's competitive edge.

Pursuant to 40 C.F.R. Part 2, Subpart B, EPA may at any time send you a letter asking you to substantiate fully your CBI claim. If you receive such a letter, you must provide EPA with a response within the number of days set forth in the EPA request letter. Failure to submit your comments within that time would be regarded as a waiver of your confidentiality claim or claims, and EPA may release the information. If you receive such a letter, EPA will ask you to specify which portions of the information you consider confidential. You must be specific by

page, paragraph, and sentence when identifying the information subject to your claim. Any information not specifically identified as subject to a confidentiality claim may be disclosed without further notice to you. For each item or class of information that you identify as being subject to CBI, you must answer the following questions, giving as much detail as possible, in accordance with 40 C.F.R. § 2.204(e):

- 1. What specific portions of the information do you allege to be entitled to confidential treatment? For what period of time do you request that the information be maintained as confidential, e.g., until a certain date, until the occurrence of a specified event, or permanently? If the occurrence of a specific event will eliminate the need for confidentiality, please specify that event.
- 2. Information submitted to EPA becomes stale over time. Why should the information you claim as confidential be protected for the time period specified in your answer to question #1?
- 3. What measures have you taken to protect the information claimed as confidential? Have you disclosed the information to anyone other than a governmental body or someone who is bound by an agreement not to disclose the information further? If so, why should the information still be considered confidential?
- 4. Is the information contained in any publicly available material such as the Internet, publicly available databases, promotional publications, annual reports, or articles? Is there any means by which a member of the public could obtain access to the information? Is the information of a kind that you would customarily not release to the public?
- 5. Has any governmental body made a determination as to the confidentiality of the information? If so, please attach a copy of the determination.
- 6. For each category of information claimed as confidential, <u>explain with specificity</u> why release of the information is likely to cause substantial harm to your competitive position. Explain the specific nature of those harmful effects, why they should be viewed as substantial, and the causal relationship between disclosure and such harmful effects. How could your competitors make use of this information to your detriment?
- 7. Do you assert that the information is submitted on a voluntary or a mandatory basis? Please explain the reason for your assertion. If you assert that the information is voluntarily submitted information, explain whether and why disclosure of the information would tend to lessen the availability to EPA of similar information in the future.
- 8. Any other issue you deem relevant.

Please note that emission data provided under Section 114 of the Act, 42 U.S.C. § 7414, is not entitled to confidential treatment under 40 C.F.R. Part 2, Subpart B. "Emission data" means, with reference to any source of emission of any substance into the air:

- (A) Information necessary to determine the identity, amount, frequency, concentration, or other characteristics (to the extent related to air quality) of any emission which has been emitted by the source (or of any pollutant resulting from any emission by the source), or any combination of the foregoing;
- (B) Information necessary to determine the identity, amount, frequency, concentration, or other characteristics (to the extent related to air quality) of the emissions which, under an applicable standard or limitation, the source was authorized to emit (including, to the extent necessary for such purposes, a description of the manner and rate of operation of the source); and
- (C) A general description of the location and/or nature of the source to the extent necessary to identify the source and to distinguish it from other sources (including, to the extent necessary for such purposes, a description of the device, installation, or operation constituting the source).

40 C.F.R. §§ 2.301(a)(2)(i)(A),(B) and (C).

If you receive a request for a substantiation letter from EPA, you bear the burden of substantiating your confidentiality claim. Conclusory allegations will be given little or no weight in the determination. If you fail to claim the information as confidential, it may be made available to the public without further notice to you.

ENTERPRISE PRODUCTS PARTNERS L.P. ENTERPRISE PRODUCTS HOLDINGS LLC (General Partner)

October 24, 2012

Document No. 11

Federal Express

Mr. Randy Pitre
United States Environmental Agency – Region 6
1445 Ross Avenue, Suite 1200
Dallas, TX 75202-2733

Re: Response to Request for additional Information:

Enterprise Field Services, LLC

Permit No. NM-1544-M1, Title V Permit Number R6FOPP71-03

**Lindrith Compressor Station** 

Lindrith, Rio Arriba County, New Mexico

Dear Mr. Pitre:

AIR PERMITS SECTION
690-R

Enterprise Fields Services, LLC (Enterprise) submits the enclosed information in response to your letter requesting additional information dated July 11, 2012. Based on the understanding communicated at the meeting held at your offices on July 25, 2012, we have narrowed the scope of our response to several of your specific requests. We believe that the attached information will allow you to complete a determination that the pollutant-emitting activities at the Lindrith Compressor Station as described in Enterprise's August, 2011 application comprise the entirety of the stationary source for purposes of that application.

In your July 11 letter, you stated that your determination will be based on the requirements of the Clean Air Act, the EPA regulations at 40 CFR Part 71 and 40 CFR §52.21 as well as EPA's September 22, 2009, guidance document entitled "Withdrawal of Source Determinations for Oil and Gas Industries" (the "McCarthy Memo"). The McCarthy Memo provides the following three criteria for identifying emissions activities that belong to the same "building," "structure," or "installation:" (1) whether the activities are under the control of the same person, (or persons under common control), (2) whether the activities are located on one or more contiguous or adjacent properties, and (3) whether the activities belong to the same industrial grouping (if they belong to the same "Major Group" (i.e., which have the same first two digit SIC code). Those criteria originated in the 1980 PSD regulations (45 Fed. Reg. 52676).

The preamble to the 1980 PSD regulations reflects that, consistent with the court's direction in Alabama Power Company v. Costle, 636 F.2d 323 (D.C. Cir. 1979), in defining "building, structure, facility, or installation," EPA relied on the following standards: (1) the definition must carry out reasonably the purposes of PSD; (2) the definition must approximate a common sense notion of "plant"; and (3) the definition must avoid aggregating pollutant emitting activities that as a group would not fit within the ordinary meaning of "building," "structure," "facility," or "installation." (see 45 Fed. Reg. 52695). Here, the Lindrith Compressor Station, as described in Enterprise's application, constitutes the facility that is the stationery source.

Enterprise is one of several midstream companies, including, but not limited to, Conoco Phillips, Williams, and BP, operating in the expansive San Juan Basin. Enterprise does not own or

Mr. Randy Pitre US EPA – Region 6 October 24, 2012 Page 2

operate any oil or gas wells in the San Juan Basin. Enterprise only provides contract gas gathering, processing and compression services. Enterprise's Lindrith Compressor Station receives gas from more than 1,300 separate wells, operated by more than 50 different operators. Once gas from a particular well is metered and flows into the gathering lines, that gas becomes commingled with other gas from wells operated by other, separate companies. While Enterprise owns its gathering pipelines that feed the Lindrith Compressor Station, Enterprise does not own the property between individual well sites or the property between those well sites and the Lindrith compressor station. Once the treated gas is discharged from Lindrith, the gas may be transported by pipeline to any one of several destinations, including the Chaco Plant (located some 42 miles away from Lindrith), or facilities owned and operated by Conoco Phillips, Williams, or BP.

In a recent decision of the United States Court of Appeals for the Sixth Circuit reviewing an applicability determination from EPA on an aggregation issue (Summit Petroleum Corporation v. US EPA, Jackson, 09-4348: 10-4572 (6th Cir. 2012), the court found that "the EPA's determination that the physical requirement of adjacency can be established through mere functional relatedness is unreasonable and contrary to the plain meaning of the term 'adjacent'." The court rejected EPA's expansion of the aggregation test and required EPA to rely on the plain definition of contiguous or adjacent. In Summit Petroleum, Summit was both a producer of natural gas (owning and operating 100 wells), a processor of gas (Summit owns and operates its own sweetening plant) and a transporter of that gas (Summit owns the subsurface pipelines that connect each of its wells to its sweetening plant). Summit's wells are scattered over a 43 mile area at distances from the sweetening plant ranging from 500 feet to roughly 8 miles. Summit did not own the property between individual wells or between the wells and the sweetening The court there vacated EPA's determination that Summit Petroleum's wells and sweetening plant should be aggregated, finding the EPA determination that the wells and sweetening plant were adjacent unreasonable. The court there noted that "[n]one of the well sites share a common boundary with each other, nor do any of the well sites share a common boundary with Summit's [sweetening] plant."

With respect to the Lindrith plant, there is even less reason to consider aggregation. Unlike Summit, Enterprise does not own or operate any wells. Instead, Lindrith provides contract compression and processing services for gas produced from more than 1,300 wells operated by more than 50 different operators. Because Enterprise does not own or operate any wells in the San Juan Basin, those wells are not under common ownership or control with the Lindrith Station. Moreover, none of these wells share a common boundary with the Lindrith Station.

The following is a list of your requests followed by Enterprise's response in **bold font**.

1. A map showing the location of the field operations and production field facilities associated with production units in the San Juan Basin which gather and/or transport natural gas directly or indirectly to the Lindrith Compressor Station or from that station to other facilities. His would include sites that are connected to gathering pipelines, tank batteries, compressor stations, gas plants, etc. Include latitude and longitude coordinates for each field operation and production field component identified on said map.

Mr. Randy Pitre US EPA – Region 6 October 24, 2012 Page 3

Response: Attachment A contains a map showing Enterprise's gathering lines, compressor stations, and gas processing plants in the San Juan Basin. The map also indicates other company's plants. The latitude and longitude coordinates of the Enterprise facilities are indicated on the map and included in a summary table in Attachment B. As you will note, there are no Enterprise facilities upstream (east) of the Lindrith Compressor Station.

2. For each field operation and production field component identified on the above referenced map, confirm Enterprise's ownership or operational interest (or indicate the name and address of the owner and/or operation of those operations or components for which Enterprise does not have any interest) and provide the Standard Industrial Classification (SIC) Code.

<u>Response</u>: Attachment B contains a summary table of the assets Enterprise owns in the San Juan Basin. The SIC Codes are all the same (1311).

3. A simple process flow diagram of the gas flow among the field components identified on the above referenced map.

Response: Attachment C contains a simple process flow diagram of the gas flow gathered from the 53 separate well operators operating 1,379 wells upstream of the Lindrith Compressor Station. A summary table of the operators of each well is also included in Attachment C.

4. A description of the operations associated with each production facility on the above referenced map.

Response: As shown on the simplified flow diagram in Attachment C, the Lindrith Compressor station boosts the pressure of the gas from 60 psig to approximately 250-300 psig before sending the gas back into a pipeline for delivery to either Enterprise's Chaco Gas Processing Plant, the Williams Plant, or the San Juan Gas Processing Plant which is operated by Conoco Phillips and owned by Conoco Phillips and BP. From those facilities gas is then delivered into interstate transmission lines operated by Transwestern or Kinder Morgan for delivery to end users.

5. A description of how the pipeline gathering systems that serve the Lindrith Compressor Station are utilized. Are they exclusive to Enterprise? Or are they a shared resource with other companies? Is natural gas from the gathering pipeline transferred to other third party compressor stations? Are there any gathering pipelines used exclusively by Enterprise?

Response: Enterprise owns the gathering pipelines that carry the gas to the Lindrith Compressor Station but does not own the wells or production equipment at

any well site, the property between the individual well sites or the property between the wells and the compressor station. As noted above, more than 1,300 wells operated by more than 50 separate operators deliver gas to the Lindrith Stations. Once a well delivers its gas into a pipeline for delivery to the Lindrith Station, that gas is commingled with gas from other wells. Enterprise is the sole owner of the Lindrith Compressor Station. No other entity has an ownership interest in or a right to control the operation of the Lindrith Station.

6. Operational agreement between Enterprise and other gas production and gathering companies that are relevant to or discuss the Lindrith Compressor Station.

<u>Response</u>: Attachment D contains a representative Gas Dedication, Gathering, and Processing Agreement between Enterprise and Wellhead Owner. Please note that this contract contains proprietary confidential information and Enterprise has submitted this contract subject to the confidential business information protections under 40 CFR Part 2, subpart B.

7. A description of the operation at the Lindrith Compressor Station facility. Where does the natural gas from the Lindrith Compressor Station move to next in the natural gas pipeline.

Response: See response to No. 4 above.

We believe that this answers your remaining questions. If you or your staff should have any questions during your review, please feel free to contact me at (713) 381-5437.

Sincerely,

Christopher Benton

Manager - Environmental Permitting

/sjn

attachments

Mr. Carl E. Edlund, P.E., Director, Multimedia Planning and Permitting Division, EPA

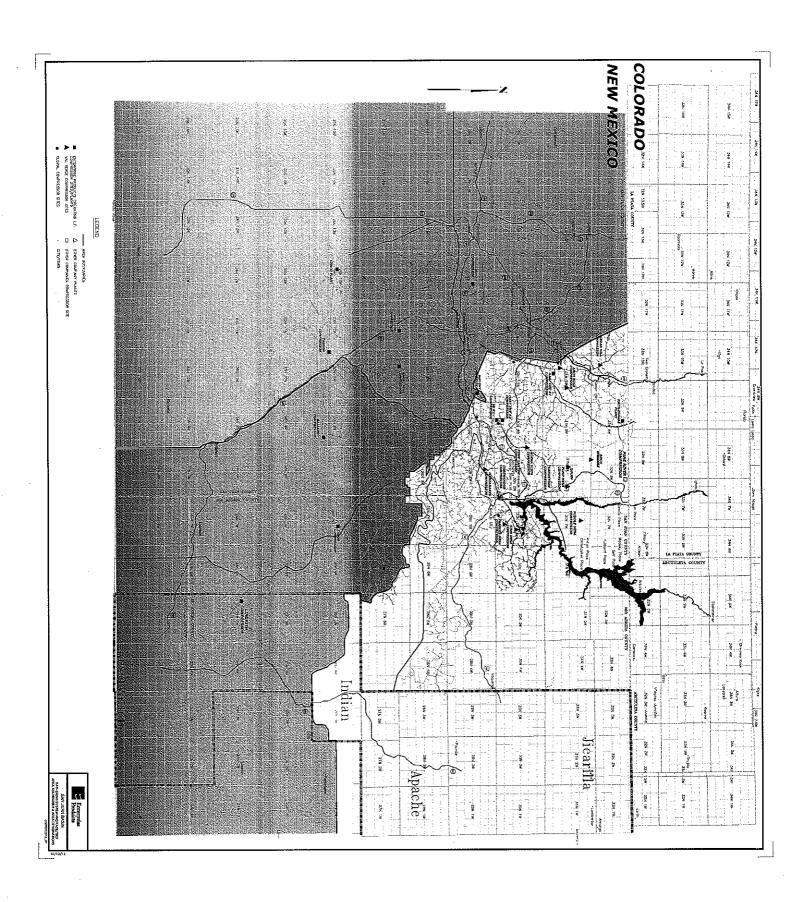
Region 6

Mr. Kevin Bodenhammer, VP, Enterprise, Houston, TX Mr. Matthew Marra, Sr. Director, Enterprise, Houston, TX

Mr. Shanon DiSorbo, P.E., Project Manager, RPS, Houston, TX

# **Attachment A**

San Juan Gathering System



# **Attachment B**

**Enterprise Assets in San Juan Basin** 

# GPS COMPRESSOR INFORMATION FOR ENTERPRIE FIELD SERVICE, LP FARMINGTON NM, SAN JUAN DIVISION

Compressor Sites	Lattitude:	Longitude:	County:	Section	Township.	Range.
Blanco Sites						
Blanco Plant	36°43'43"N	107°57'21"W	SAN JUAN CO, NM	14	29N	11W
3B-1	36°46'03"N	107°47'43"W	SAN JUAN CO, NM	33	30N	9W
Manzanares Compressor Station	36°43'38"N	107°47'37"W	SAN JUAN CO, NM	SE 16	27N	6W
McDermott Compressor Station	36°55'43"N	108°08'58"W	SAN JUAN CO, NM	1	31N	13W
Navajo City Compressor Station	36°46'12"N	107°34'57"W	RIO ARRIBA CO, NM	33	30N	7W
Potter Compressor Station	36°48'13"N	107°55'17"W	SAN JUAN CO, NM	19	30N	10W
Rattlesnake Plant	36°46'06"N	107°46'42"W	SAN JUAN CO, NM	16	32N	9W
Turley Compressor Station	36°46'06"N	107°47'31"W	SAN JUAN CO, NM	33	30	9
Wright Compressor Station	36°43'22"N	107°50'55"W	SAN JUAN CO, NM	14	29N	10W
Hart Canyon Compressor Station SITE #1	36°52'21"N	107°54'02"W	SAN JUAN CO, NM	29	31N	10W
Hart Canyon Compressor Station SITE #1	36°46'44"N	107°47'45"W	SAN JUAN CO, NM	33	30N	9W
Kutz Compressor Station	36°43'25"N	108°05'20"W	SAN JUAN CO, NM	15	29N	12W

Chaco-Sites	Lattirude	Longitude	County	Section	Township	Range
Chaco Plant	36°22'08"N	108°07'23"W	SAN JUAN CO, NM	16	26N	12W
Ballard Compressor Station	36°27'36"N	107°45'12"W	SAN JUAN CO, NM	SE 26	26N	9W
Angel Peak Compressor SITE #3	36°35'38"N	107°54'50"W	SAN JUAN CO, NM	NE 8	27N	10W
Martinez Canyon Compressor Station	36°34'07"N	107°27'52"W	RIO ARRIBA CO, NM	SE 16	27N	6W
Carson Compressor Station	36°28'10"N	107°56'26"W	SAN JUAN CO, NM	19	26N	10W
Hilltop Compressor	36°35'43"N	107°59'05"W	SAN JUAN CO, NM	10	27N	11W
Largo Compressor Site	36°29'07"N	107°33'27"W	RIO ARRIBA CO, NM	SE 15	26N	7W
Lindrith Compressor Station	36°18'38"N	107°23'47"W	RIO ARRIBA CO, NM	SE 18	24N	5W

	· ·					
Val Verde Sites	- Lattitude	Longitude	County.	Sections	Township	Range
Val Verde Plant	N36°-43.492'	W107°-57.211'	SAN JUAN CO, NM	14	29N	11W
Arch Rock	N36°-53.573'	W107°-51.336'	SAN JUAN CO, NM	SW 1/4		
Buena Vista Cedar Hill	N36°-48.979'	W107°-43.702'	SAN JUAN CO, NM	NE 1/4	30N	9W
Cedar Hill	N36°-56.996'	W107°-54.449'	SAN JUAN CO, NM	SW 1/4	32N	10W
Frances Mesa	N36°-46.829'	W107°-33.719'	RIO ARRIBA CO, NM	SW 1/4	30N	7W
Gobernador	N36°-46.495'	W107°-37.028'	RIO ARRIBA CO, NM	NW 1/4	30N	7W
Hart Canyon	N36°-52.884'	W107°-54.032'	SAN JUAN CO, NM	SE 1/4	31N	10W
Manzanares	N36°-44.865'	W107°-40.516'	SAN JUAN CO, NM	SE 1/4	29N	8W
Middle Mesa	N36°-54.446'	W107°-33.866'	SAN JUAN CO, NM	SW 1/4	31N	7W
Pump Canyon	N36°-47.749'	W107°43.936'	SAN JUAN CO, NM	NE 1/4	31N	9W
Pump Mesa	N36°-53.590'	W107°-38.712'	SAN JUAN CO, NM	SW 1/4	31N	8W
Quinn	N36°-53.673'	W107°-41.303'	SAN JUAN CO, NM	SW 1/4	31N	8W
Sandstone	N36°-51.2'	W107°-41.5'	SAN JUAN CO, NM	SW 1/4	31N	8W
Sims Mesa	N36°-48.110'	W107°-33.096'	RIO ARRIBA CO, NM	NE 1/4	30N	7W

# **Attachment C**

Lindrith Compressor Station – Simplified Process Flow Diagram

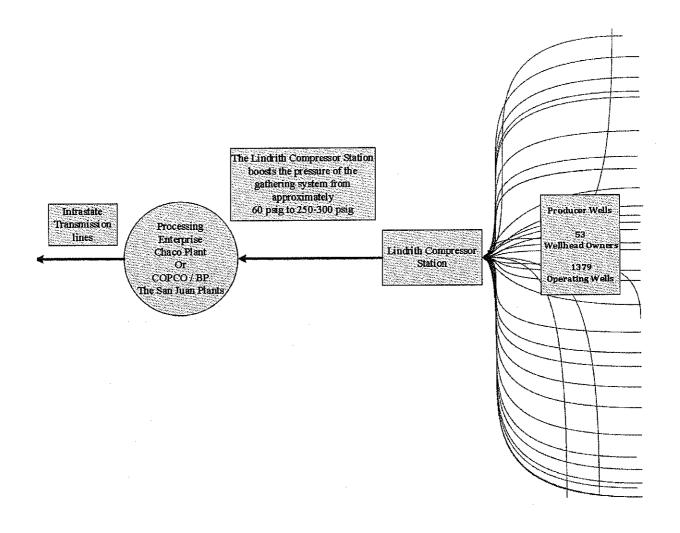


Figure 1. Simplified Process Flow Diagram - Lindrith Compressor Station

Operator	No. of Wells			
AMERICO ENERGY RES.	1			
BENSON MONTIN GREER	6			
BRECK OPERATING CORP	2			
BURLINGTON RESOURCES	122			
CHACE OIL CO INC	11			
CHEVRON MIDCONTINENT LP	1			
CONOCOPHILLIPS	102			
DB & G GAS & OIL LLC	3			
DUGAN PROD. CORP.	42			
ELM RIDGE RESOURCES	269			
ENERGEN RESOURCES	259			
ENERVEST MESA, LLC	39			
ENERVEST OPERATING	74			
FOUR STAR OIL & GAS	47			
FUNDINGSLAND E L	3			
GENERAL MINERALS CORP	12			
GILBREATH NORMAN	4			
GOLDEN OIL COMPANY	2			
HOLCOMB OIL & GAS	1			
HUNTINGTON ENERGY	38			
JICARILLA APACHE ENERGY CORP	13			
KEESEE H K	5			
KIMBELL OIL CO.	22			
M & M PROD & OPER	31			
MARTINEZ JB	1			
MCELVAIN OIL AND GAS	62			
MERRION OIL & GAS CO	11			
MINEL INC	4			
NM & O OPERATING CO	24			
PARKER & PARKER OIL	1			
PARKO INC.	2			
PLATINUM OIL PROPERTIES, LLC	4			
QUALLS NANCY WILCOX	4			
	4			
QUESTAR EXPLOR & PRO	1			
REDWOLF PRODUCTION	4			
REGINA OIL & GAS	1			
RESOURCE DEVELOPMENT TECH	24			
RITTER LAURENCE W	2			
ROBERT L BAYLESS PRO	3			
RODDY PRODUCTION CO	26			
SAN JUAN RESOURCES	10			
SCHALK DEVELOPMENT	7			
SCHALK JOHN E	2			
SCHALK M R	1			
SHORELINE OIL & GAS	15			
SIMMONS D J ET AL	2			
STANDARD SILVER CORP	1			
STAR VII	2			
THOMPSON ENGINEERING	_ 18			
WAGENSELLER SHERMAN	22			
WESTERLY	3		•	
WESTERN OIL AND MIN	2			
XTO ENERGY	11			
	1379			
Total Wells	13/8			

RECORD OF COMMUNICATION	Phone Call Discussi Conference X	on Field Trip Other (Specify)
To: STAFF		Date: Oct#1,2012
19.	Doux, 6PD-R, 5-7541/5-7265	Time:
Subject: Confidential Business	Information	
Summary of Communication: Enterprise Field Services, Lindrith Compressor Station	LLC	
Company Official Contact: G Senior Vice President Ph- 713-381-6595	raham Bacon	
Mailing Address: P.O. Box 4324 Houston, TX 77210		
Permit No. NM _ 1544-M1, Ti	tle V Permit Number R60PP7	1-03
Lindrith Compressor Station Lindrith, Rio Arriba County	, New Mexico	
Conclusions, Actions Taken, o	r Required:	·
Record has been process to R6	File Room	
Rec#		



ENTERPRISE PRODUCTS PARTNERS L.P. ENTERPRISE PRODUCTS HOLDINGS LLC (General Partner) ENTERPRISE PRODUCTS OPERATING LLC

December 4, 2013

7012 3460 0000 1945 3920 Return Receipt Requested

Mr. Randy L. Pitre Air Permits Section U. S. EPA, Region 6 1445 Ross Avenue Dallas, TX 75202-2733

Document No. 12

Re:

Enterprise Field Services, LLC

- Lindrith Compressor Station

Engine Unit A-03 Serial Number Correction

Permit Number R6FOPP71-03

Dear Mr. Pitre:

Enterprise Field Services, LLC submitted an engine swap notification letter in November 2008 for a swap of the engine A-03. For your convenience, I have included a copy of the 2008 letter with this letter. In the letter, Enterprise provided the serial number 1YG00055 as the serial number for the replacement engine. During an in-house environmental audit that was recently conducted in November 2013, Enterprise determined that the serial number that Enterprise provided in the 2008 letter was incorrect. The correct serial number that Enterprise should have been provided in the 2008 notification for engine Unit A-03 is 1YG00072. Enterprise has provided the correct serial number for engine A-03 (1YG00072) in the annual certification letters it has provided to USEPA.

If you have any questions, please contact our environmental field representative, James Lieb at (505) 632-2159.

Sincerely,

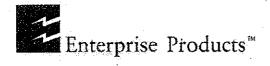
Jon Fields

Field Environmental Director

/sjn

cc: James Lieb

13 DEC 10 PM 5: 07



ENTERPRISE PRODUCTS PARTNERS LP ENTERPRISE PRODUCTS OPERATING LLC ENTERPRISE PRODUCTS GP, LLC, GENERAL PARTNER ENTERPRISE PRODUCTS OLPGP, INC., SOLE MANAGER

November 14, 2008

Return Receipt Requested 7006 1140 0004 9601 6825

Mr. Richard Greene Regional Administrator Multimedia Permitting and Planning Division Environmental Protection Agency – Region 6 1445 Ross Avenue Dallas, TX 75202-2733

RE:

Lindrith Compressor Station Permit No. R6FOPP71-03 Start Up Notification

Dear Mr. Greene:

Enterprise Field Services LLC, (Enterprise) is submitting this start up notification for a like-kind engine replacement at the Lindrith Compressor Station, in accordance with Section 3.1 of Permit No. R6FOPP71-03 and General Condition 2 of New Source Review Permit No. NM-1644-M-1. The start-up of the replacement unit was November 4, 2008 due to a crank shaft failure of the current unit.

	Potential to Emit, Tons per Year						
Emission Unit A-03	NOx	VOC	SO <sub>2</sub>	PM <sub>10</sub>	CO	Lead	HAP
Current Engine: Caterpillar 3612LE Natural Gas Fired Engine SAN: 1YG00061	22.54	45.08	0.074	N/A	70.85	N/A	6
Replacement Engine: Caterpillar 3612LE Natural Gas Fired Engine S/N: 1YG00055	22.54	45.08	0.074	N/A	70.85	N/A	6

During installation, the engine will be tuned to the operating conditions where fuel efficiency is highest and the NO<sub>8</sub> and CO emissions are mutually lowest.

If you have questions or require additional information, please contact Don Fernald, our area Environmental Scientist at (505) 599-2124 or me directly at (713) 880-6518.

Yours truly,

Mary E. Hebert

Director, Field Environmental

Copies. Environmental Director, Jicarilla Apache Reservation

. E ple text

Don Fernald, Enterprise - Furnington, NM Ralph Morris, Enterprise - Farmington, NM



ENTERPRISE PRODUCTS PARTNERS L.P. ENTERPRISE PRODUCTS HOLDINGS LLC (General Partner)

February 14, 2014

Federal Express

Document No. 13

Mr. Randy Pitre United States Environmental Agency – Region 6 1445 Ross Avenue, Suite 1200 Dallas, TX 75202-2733

Re: Enterprise Field Services, LLC

**Lindrith Compressor Station** 

Lindrith, Rio Arriba County, New Mexico

Revision to Previously Submitted Application Dated May 14, 2010 Title V Permit Number R6FOPP71-03, Permit No. NM-1544-M1

Dear Mr. Pitre:

Enterprise Fields Services, LLC (Enterprise) is submitting a permit application update for the above referenced facility. Enterprise submitted a permit renewal package to EPA on May 12, 2008 and an update on May 14, 2010.

On October 2, 2013 Enterprise submitted an application for a synthetic minor source permit for operations at Lindrith, as provided by EPA's Tribal New Source Review Rule in 40 CFR §§ 49.153(a)(3)(iv) and 49.158(c)(2)(iii). The cover letter of that application indicated that Enterprise would submit separately an update to the Part 71 renewal application to reflect the information in the Tribal NSR application. This updated application accounts for all changes made at Lindrith since the issuance of the Part 71 permit in 2003.

If you or your staff should have any questions during your review, please feel free to contact me at (713) 381-4535. An electronic copy of the application is also available upon request.

Sincerely.

J. Neely Ashe

Sr. Environmental Engineer

/sin

Attachments

cc: Environmental Director, Jicarilla

Leely Sche

Wren Stenger, Director, Multimedia Planning and Permitting Division, EPA Region 6

14 FEB 19 PM 6: 0:



# PART 71 AIR PERMIT RENEWAL APPLICATION UPDATE ENTERPRISE FIELD SERVICES LLC

LINDRITH COMPRESSOR STATION
RIO ARRIBA COUNTY, NEW MEXICO
PERMIT NO. R6FOPP71-03

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# **Executive Summary**

# Lindrith Compressor Station Part 71 Renewal Application Update

Enterprise Field Services LLC (Enterprise) owns and operates the Lindrith Compressor Station located in Rio Arriba County, New Mexico. The station is located on Jicarilla Apache Nation land and is subject to the 40 CFR Part 71 federal operating program. The station is currently authorized to operate under EPA Part 71 Permit No. R6FOPP71-03. The current operating permit expired on 11/16/2008. Enterprise submitted the required renewal application in 2008 and is currently operating under the application shield. At this time Enterprise is submitting a permit renewal update package to document changes to the station that are reflected on the Federal Tribal Minor New Source dated September 2013.

The Lindrith Compressor Station is a natural gas gathering compressor station defined by Standard Industrial Classification (SIC) code 1311. The existing operating permit authorizes the following emission sources:

- 1. Two 3,267-hp Caterpillar 3612LE compressor engines equipped with oxidation catalysts (A-01 and A-02)
- 2. One 3,267-hp Caterpillar 3612LE compressor engine (A-03)
- One Glycol Dehydrator equipped with controls (DEHY-1RBLR and DEHY-STL)
- 4. Two 500-bbl condensate tanks (TK-1 and TK-2)
- 5. Insignificant sources (drain tanks, lube oil tanks, etc.).

## **Proposed Changes**

This application is an update of the renewal application to account for recent changes to the station. Enterprise is representing the following changes to the Lindrith Compressor Station.

- 1. The glycol dehydrator and reboiler are permanently shutdown and will be removed from the permit along with all applicable requirements;
- 2. Remove the two 500-barrel condensate storage tanks;
- 3. Install eight (8) 450-bbl Fixed Roof Storage Tanks for Condensate and Water Storage. Include these emission sources under a single emission cap (TBATTERY);
- Add condensate truck loading emissions (TLOAD);

- 5. Add fugitive emissions (FUGVOC); and
- 6. Add Maintenance, Startup, and Shutdown Emissions (MSS);
- 7. Add a 192 hp Caterpillar 3304 emergency generator (EMERGEN);
- 8. Add 40 CFR Part 63, Subpart ZZZZ to the three (3) compressor engines and the emergency generator.

Enterprise is also updating the insignificant source activity list with three 120 bbl drain tanks, which collected gravity separated water from the condensate tanks.

Table 1-1

Pollutant	Current Limits (tpy)	Proposed Limits (tpy)	Change in PTE (tpy)
Nitrogen Oxides	68.48	66.28	-2.20
Carbon Monoxide	95.5	102.57	+7.01
Volatile Organic Compounds	153.3	137.22	-16.08
PM <sub>10</sub> /PM <sub>2.5</sub>	N/A	2.90	+2.90
Sulfur Dioxides	0.22	4.27	+4.05
Total HAP	55	37.04	-17.96
Formaldehyde	21	31.05	+10.05
CO2e	N/A	35,554	+35,554

The changes in the proposed station potential to emit totals are due to equipment shutdown and removals, equipment installations, and changes in the emission calculation methodologies. These changes are discussed further in this application.

# **Calculations Summary**

# Lindrith Compressor Station Part 71 Renewal Application Update

The Lindrith Compressor Station is equipped with gas-fired engines, storage tanks in volatile organic liquid service, truck loading, fugitives, and natural gas releases for MSS purposes. The methodologies used to estimate emissions from these sources are detailed in this section.

## Engine Emissions (A-01, A-02, A-03)

The station is equipped with three identical 3,267-hp Caterpillar 3612LE gas-fired low emission technology engines to drive gas compressors. Two of the three engines are equipped with oxidation catalysts to reduce CO and VOC/HAP emissions. The engines are permitted to operate continuously at full load (8,760 hours/year). Enterprise is proposing no physical changes to these sources other than updating the emission methodologies.

Emissions of NO<sub>x</sub>, CO, VOC, and formaldehyde are based on vendor data. The Caterpillar 3612LE is a clean burn source that does not require any add-on control device to reduce emissions of NO<sub>x</sub>. Engines A-01 and A-02 are equipped with oxidation catalysts to reduce emissions of CO by up to 85%. This control technology all reduces VOC/HAP by up to 30%.

Emissions on  $PM_{10}/PM_{2.5}$  are calculated using the current AP-42 factors for 4-cycle lean burn engines. Both the filterable and the condensable emissions are included in the proposed  $PM_{10}/PM_{2.5}$  emission limits.

Emissions of SO<sub>2</sub> are based on a maximum sulfur content of 5 grains/100 scf in the natural gas.

Engine HAP emissions, other than formaldehyde, are based on current AP-42 factors for 4-cycle lean burn engines. Formaldehyde emissions are based on emissions from similar facilities. For the two engines equipped with oxidation catalysts it was assumed that the emissions were reduced by 30% from the AP-42-based rates.

# **Emergency Generator Emissions (EMERGEN)**

The station is equipped with 192-hp Caterpillar 3304 diesel fired engine to provide the site with emergency back-up power. The engine is run approximately 52 hours per year for maintenance checks.

Emission factors for  $NO_x$ , CO, and  $PM_{10}$  based on NSPS Subpart IIII, Table 4. Emissions of VOC based on AP-42 factors (5th Edition, 10/96) from Table 3.3-1 Emission Factors for Uncontrolled Gasoline and Diesel Industrial Engines.  $NO_x$  Factor use is NSPS  $NO_x$  + NMHC factor minus AP-42 VOC factor. The  $PM_{10}$  emission factor is assumed to be the same for PM,  $PM_{10}$ , and  $PM_{2.5}$ .

Emission factor for SO<sub>2</sub> based on 100% conversion of fuel bound sulfur into SO<sub>2</sub>.

# Maintenance, Startup, and Shutdown Emissions (MSS)

Enterprise conducts periodic planned and unplanned maintenance, startup, and shutdown activities that result in the venting of natural gas from the station's blowdown vent. These activities include, but are not limited to, engine starts, compressor shutdowns, vessel and piping blowdowns, and pipeline pigging activities, etc. Emission estimates for these activities are based on the estimated volume of natural gas that may be released during an operating year and the VOC content of the natural gas based on a typical analysis of the natural gas received at the station.

# Condensate Storage Tank Battery (TBATTERY)

Enterprise has replaced the two 500-bbl fixed roof condensate tanks with eight (8) 454-bbl fixed roof storage tanks to handle the produced condensate and water at the station. Enterprise has re-engineered the liquid collection systems in the vicinity of the station to reduce the potential volume of liquids which can be collected at the Lindrith Compressor Station. This reduction in liquid storage potential also reduces the potential VOC emissions at the station.

The eight storage tanks (T-1, T-2, T-3, T-4, T-5, T-6, T-7 and T-8) are plumbed together to aid in the collection of natural gas condensates and produced water. Each tank is vented to atmosphere individually. However, Enterprise is proposing to establish an emission cap on the eight tanks (TBATTERY) to allow maximum operational flexibility for operations. An emission cap will allow operations to direct the collected condensate and water to any of the eight storage tanks in the battery. As long as the volumetric limits (bbls/year) represented in the permit application are not exceeded then the limits on VOC emissions from the tank battery will not be exceeded.

Emissions from the condensate tanks were calculated using both a process model (AspenTech Hysys) and the EPA Tanks 4.09d software. The process model was used to calculate potential flash emissions from the storage tanks. The EPA Tanks software was used to calculate

breathing and working losses from the tanks. The process model estimates a liquid production rate of 6,389 barrels per year (bbl/yr) under the defined operating conditions; however, to account for operational variables, the storage tank emissions are based on an annual liquid production rate of 20,000 bbl/yr.

#### Process Model

For given input parameters the AspenTech Hysys process model estimates liquid volume production rates as well as component analyses for the storage tank vapor stream and the liquid product. Based on the Lindrith inlet gas quality, the process model predicts liquids are produced at the station during cool ambient conditions. During warmer months the model predicts the compressed inlet gas is not condensable even after it runs through the gas coolers. However, for this application it is conservatively assumed that liquids are produced year-round.

The process model predicts a total VOC emission rate (lb/hr) from the tank battery at the referenced liquid production rate over the specified time period. The emissions were then ratioed up based on the ratio of the proposed permitted production rate to the model production rate. The total flash emissions were then speciated using the calculated mass fractions from the process model.

#### **EPA Tanks**

Tanks 4.09d was used to calculate breathing and working losses from the storage tanks. For this application, a single storage tank handling gasoline (RVP 7) at 2,500 bbl/yr to was assumed to provide a conservative estimate of the tank emissions. The resulting emission rate was then multiplied by eight to get total emissions from the eight tanks in the tank battery. The emissions were speciated by conservatively assuming the emissions would be similar to the flash gas characteristics. The non-VOC mass fractions were deleted and then the remaining VOC fractions were normalized to give a total mass fraction of 1.0.

# **Condensate Truck Loading Emissions (TLOAD)**

Emissions from the condensate truck loading were calculated using the AP-42 loading loss equation, hourly filling rate, and annual throughput. The annual throughput was estimated by assuming that the total throughput for the eight condensate tanks was loaded. Speciated emissions from this operation were calculated by conservatively assuming the loading vapors were of similar composition as the storage tank flash gas. The non-VOC mass fractions were

deleted and then the remaining VOC fractions were normalized to give a total mass fraction of 1.0.

# **Fugitive Emissions (FUGVOC)**

Fugitive emissions were estimated based on an estimated piping component count and the April 2010 Gas Analysis mole percentage of non-methane/non-ethane hydrocarbons. The EPA Oil and Gas factors were used to estimate fugitives.

# **Applicable Requirements**

# Lindrith Compressor Station Part 71 Renewal Application Update

The following discussion addresses applicable and non-applicable requirements of Code of Federal Regulations, Title 40. General requirements imposed by the current operating permit are not addressed in this section.

## **Applicable Requirements**

The following regulatory requirements have been determined to be potentially applicable to the Lindrith Compressor Station:

#### 40 CFR 71 – Federal Operating Permits

The facility is a major source of CO, VOC, and HAP as defined by 40 CFR 71. Regulation 40 CFR 71.5(a)(1) requires that "for each part 71 source, the owner or operators shall submit a timely and complete application in accordance with this section". 40 CFR 71.5(a)(1)(iii) goes on to state that "for purposes of permit renewal, a timely application is one that is submitted at least 6 months but nor more than 18 months prior to the expiration of the part 70 or 71 permit."

Operating permit R6FOPP71-03 expired on 11/16/08; as required by this regulation, this application was submitted prior to 5/16/08. This current application is a revision to the initial application due to changes that have occurred during the period of review.

# <u>40 CFR 63 Subpart ZZZZ – National Emissions Standards for Hazardous Air Pollutants</u> <u>for Stationary Reciprocating Internal Combustion Engines</u>

The four existing RICE units currently operating at the facility are "existing" (constructed before December 19, 2002) 4 stroke lean burn engines. Since the site is a major source of HAP as defined by 40 CFR 63, Enterprise has been complying with the applicable requirement for this regulation since May 3, 2013, as stated in 40 CFR 63.6595(a)(1).

## **Non-Applicable Requirements**

Certain regulatory requirements are discussed below for non-applicability because of the facility type and potential applicability.

#### 40 CFR 50 – National Ambient Air Quality Standards

40 CFR 50 establishes National Ambient Air Quality Standards but does not directly impose requirements on a specific stationary source and is therefore not applicable.

# 40 CFR 52.21 - Prevention of Significant Deterioration of Air Quality

Enterprise has made a determination in accordance with 40 CFR 52.21(a)(1)(2) that the Lindrith Compressor Station is a minor source for PSD purposes as defined under 40 CFR 52.21(b). Lindrith Compressor Station is not a source identified in 40 CFR 52.21(a), and the facility-wide potential to emit is less than 250 tons per year (tpy) of any regulated pollutant. Therefore, PSD is not required for this permit renewal.

## 40 CFR 60, Subpart A – General Provisions

This subpart is only applicable to facilities that are subject to another NSPS. As detailed in this section no NSPS regulations currently apply to this facility

## 40 CFR 60, Subparts K, Ka, and Kb

The eight new fixed roof condensate storage tanks at the facility were constructed after July 23, 1984 making them potentially subject to the Subpart Kb rule. However, all eight of these storage tanks have a storage capacity of 454-bbls (72 m³). Per 40 CFR 60.110b(a) storage tanks in VOL service with less than 75 m³ in storage capacity are exempt from this regulation. Therefore, the condensate storage tanks included in the source cap TBATTERY are not subject to NSPS Subpart Kb. There are no storage tanks at the Lindrith Compressor Station which exceed 75 m³.

40 CFR 60, Subpart KKK – Standards Of Performance For Equipment Leaks Of VOC

From Onshore Natural Gas Processing Plants For Which Construction, Reconstruction,

Or Modification Commenced After 01/20/1984, And On Or Before 08/23/2011

The Lindrith Compressor Station is not a natural gas processing plant as defined under this subpart. Therefore, Subpart KKK is not applicable.

# <u>40 CFR 60, Subpart LLL – Standards of Performance For SO<sub>2</sub> Emissions From Onshore Natural Gas Processing For Which Construction, Reconstruction, Or Modification Commenced After 01/20/1984, And On Or Before 08/23/2011</u>

The Lindrith Compressor Station is not an onshore natural gas treating plant as defined in this subpart. Therefore, Subpart LLL is not applicable.

# <u>40 CFR 60, Subpart JJJJ – Standards of Performance for Stationary Spark Ignition</u> <u>Internal Combustion Engines</u>

All engines at the facility were constructed before June 12, 2006 (40 CFR 60.4230(a)(4)) and have not been modified or reconstructed since (40 CFR 40.4230(a)(5)). Therefore, this subpart does not currently apply to this facility.

# <u>40 CFR 60, Subpart OOOO – Standards of Performance For Crude Oil And Natural</u> <u>Gas Production, Transmission And Distribution</u>

All components were constructed before August 23, 2011 (40 CFR 60.5365) and have not been modified or reconstructed since. Therefore, this subpart does not currently apply to this facility.

# <u>40 CFR 61 – National Emissions Standards for Hazardous Air Pollutants (NESHAP)</u>

There are no 40 CFR 61 NESHAPs regulation currently applicable to this facility.

# <u>40 CFR 63 Subpart HH – National Emissions Standards for Hazardous Air Pollutants</u> <u>from Oil and Gas Production Facilities</u>

"Major source," as defined in 40 CFR 63.761, specifies that "for facilities that are production field facilities, only HAP emissions from glycol dehydration units and storage vessels shall be aggregated for a major source determination." From this definition the Lindrith Compressor Station is a minor HAP source. The facility is equipped with condensate storage tanks with the potential for flash emissions. Therefore, the requirements of this subpart are potentially applicable. Enterprise has removed the glycol dehydrator from the station which would have been an affected source.

By definition storage vessels with the potential for flash emissions means any storage vessel that contains a hydrocarbon liquid with a stock tank GOR equal to or greater than 0.31 cubic

meters per liter (1740 scf/bbl) <u>and</u> an API gravity equal to or greater than 40 degrees <u>and</u> an actual annual average hydrocarbon liquid throughput equal to or greater than 79,500 liters per day (500 bbls/day). The volume of condensate collected at the Lindrith Compressor Station is less than 79,500 liters per day. Therefore, Subpart HH is not currently applicable.

#### Case-by-Case MACT Determinations

The Lindrith Compressor Station is a major HAP source. The RICE units, condensate storage tanks, and fugitives are addressed under the promulgated MACT Subpart HH and ZZZZ regulations as addressed above. Emissions of HAP from truck loading (TLOAD) AND maintenance, startup, and shutdown releases (MSS) do not exceed major source levels for HAP. Therefore, case-by-case MACT determinations for these two source categories are not required.

# <u>40 CFR 68 – Accidental Release Prevention Program</u>

This regulation arises form section 112 (r) of the Clean Air Act and establishes thresholds based on inventoried quantities of specific substances in process. This facility odes not manufacture, process, use, store or otherwise handle regulated substances in excess of the quantities specified in 40 CFR 68, therefore this regulation does not apply.

## 40 CFR 72 – Acid Rain Regulation

The facility is not an electric utility generating facility as defined in under this part and therefore is not an affected facility under the Acid Rain Program.

## 40 CFR 82, Subpart F & H – Protection of Stratospheric Ozone

No operations involving CFCs are conducted at this facility and no halon-containing fire extinguishers are used, stored or disposed of at this facility.

# **EPA Part 71 Application Administrative Forms**

**Lindrith Compressor Station Part 71 Renewal Application Update** 



Federal Operating Permit Program (40 CFR Part 71)

# **GENERAL INFORMATION AND SUMMARY (GIS)**

A. Mailing Address and Contact Information
Facility name: Lindrith Compressor Station
Mailing address: Street or P.O. Box: Enterprise Field Services, LLC c/o Environmental Dep't: PO Box 4324
City: Houston State: TX ZIP: 77210 - 4324
Contact person: Title: Senior Environmental Engineer
Telephone ( <u>505</u> ) <u>599</u> - <u>2159</u> Ext
Facsimile ( <u>866</u> ) <u>226</u> - <u>9817</u>
B. Facility Location
Temporary source?Yes X No Plant site location: 20 miles West of Lindrith, NM, East ½ of the
Southeast ¼ of Section 18, Township 24 North, Range 5 West
City: <u>Lindrith</u> State: <u>NM</u> County: <u>Rio Arriba</u> EPA Region: <u>6</u>
Is the facility located within:
Indian lands? X YES NO OCS waters? YES X NO
Non-attainment area? YES X NO If yes, for what air pollutants?
Within 50 miles of affected State? X YES NO If yes, What State(s)? NM
C. Owner
Name: Enterprise Field Service LLC Street/P.O. Box: PO Box 4324
City: <u>Houston</u> State: <u>TX</u> ZIP: <u>77210</u> - <u>4324</u>
Telephone ( <u>713</u> ) <u>381</u> - <u>6595</u> Ext
D. Operator
Name: Enterprise Products Operating LLC Street/P.O. Box: PO Box 4324
City: <u>Houston</u> State: <u>TX</u> ZIP: <u>77210</u> - <u>4324</u>
Telephone ( <u>713</u> ) <u>381</u> - <u>6500</u> Ext

E. Application Type
Mark only one permit application type and answer the supplementary question appropriate for the type marked.
Initial Permit X Renewal Significant Mod Minor Permit Mod(MPM)
Group Processing, MPM Administrative Amendment
For initial permits, when did operations commence?//
For permit renewal, what is the expiration date of current permit? <u>11 / 16 / 2008</u>
F. Applicable Requirement Summary
Mark all types of applicable requirements that apply.
SIP FIP/TIP PSDNon-attainment NSR
Minor source NSR Section 111 Phase I acid rainPhase II acid rain
Stratospheric ozone OCS regulations NESHAP X_ Sec. 112(d) MACT
Sec. 112(g) MACT Early reduction of HAP Sec 112(j) MACT RMP [Sec.112(r)]
Tank Vessel requirements, sec. 183(f)) Section 129 Standards/Requirement
Consumer / comm. products, 183(e) NAAQS, increments or visibility (temp. sources)
Has a risk management plan been registered?YES _ X_ NO Regulatory agency
Phase II acid rain application submitted?YES _X_NO If yes, Permitting authority
G. Source-Wide PTE Restrictions and Generic Applicable Requirements
Cite and describe any emissions-limiting requirements and/or facility-wide "generic" applicable requirements
Facility previously issue NSR Permit NM-1644-M1, limiting fuel consumption, requiring oxidation catalysts on two RICE, with quarterly testing requirements and condenser on dehydrator still vent. Permit establishes emissions limits for each unit.
Generic requirements identified in Conditions 3.2 of Operating Permit R6FOPP71-03

## **H. Process Description**

List processes, products, and SIC codes for the facility.

=10. p. 0000000, p. 000000, d. 10 00000 10. d. 10 100000).					
Process	Products	SIC			
Natural gas gathering and transmission facility, with pressurized natural gas as product delivered to pipeline.	Pressurized natural gas	1311			

#### I. Emission Unit Identification

Assign an emissions unit ID and describe each emissions unit at the facility. Control equipment and/or alternative operating scenarios associated with emissions units should by listed on a separate line. Applicants may exclude from this list any insignificant emissions units or activities.

Emissions Unit ID	Description of Unit
A-01	Caterpillar 3612 LE, Natural Gas Fired Engine
A-01-CD#1	Oxidation Catalyst for RICE A-01 (Control Device)
A-02	Caterpillar 3612 LE, Natural Gas Fired Engine
A-02-CD#2	Oxidation Catalyst for RICE A-02 (Control Device)
A-03	Caterpillar 3612 LE, Natural Gas Fired Engine
EMERGEN	Caterpillar 3304, Diesel Generator
FUG	Fugitive VOCs
MSS	Maintenance, Startup, and Shutdown Emissions
TBATTERY	Eight 450-bbl Condensate Storage Tanks (capped emissions and throughput)
TLOAD	Condensate Truck Loading

# J. Facility Emissions Summary

Enter potential to emit (PTE) for the facility as a whole for each air pollutant listed below. Enter the name of the single HAP emitted in the greatest amount and its PTE. For all pollutants stipulations to major source status may be indicated by entering "major" in the space for PTE. Indicate the total actual emissions for fee purposes for the facility in the space provided. Applications for permit modifications need not include actual emissions information.

NOx <u>66.28</u> tons/yr VOC: <u>137.22</u> tons/yr SO <sub>2</sub> : <u>4.27</u> tons/yr PM <sub>10</sub> : <u>2.90</u> tons/yr							
PM <sub>2.5</sub> : <u>2.90 tons/yr CO: 102.57 tons/yr Lead: N/A</u> tons/yr Total HAP: <u>37.04 tons/yr</u>							
Single HAP emitted in the greatest amount: Formaldehyde PTE: 31.05 tons/yr							
Total of regulated pollutants (for fee calculation), Sec. F, line 5 of form FEE: <u>N/A</u> tons/yr							
K. Existing Federally-Enforceable Permits							
Permit number(s): NM 1644 M1 Permit type: NSR Permitting Authority: NMED							
Permit number(s): R6FOPP71-03 Permit type: Title V (Part 71) Permitting Authority: USEPA							
L. Emission Unit(s) Covered by General Permits							
Emission unit(s) subject to general permit							
Check one: Application made Coverage granted							
General permit identifier Expiration Date/							
M. Cross-referenced Information							
Does this application cross-reference information? YESX_NO (If yes, see instructions)							

# Federal Operating Permit Program (40 CFR Part 71)

# **POTENTIAL TO EMIT (PTE)**

For each unit with emissions that count towards applicability, list the emissions unit ID and the PTE for the air pollutants listed below and sum them up to show totals for the facility. You may find it helpful to complete form **EMISS** before completing this form. Show other pollutants not listed that are present in major amounts at the facility on attachment in a similar fashion. You may round values to the nearest tenth of a ton. Also report facility totals in section **J** of form **GIS**.

Emissions Unit	Regulated Air Pollutants and Pollutants for which the Source is Major (tons/yr)								
ID	NO <sub>x</sub>	voc	SO <sub>2</sub>	PM <sub>10</sub>	PM <sub>2.5</sub>	СО	Lead	HAP	CO <sub>2</sub> e
A-01	22.09	20.54	1.42	0.97	0.97	11.83	0	10.28	11,304
A-02	22.09	20.54	1.42	0.97	0.97	11.83	0	10.28	11, 304
A-03	22.09	29.34	1.42	0.97	0.97	78.88	0	14.69	11,305
EMERGEN	0.02	0.01	0.0001	0.002	0.002	0.03	0		5
FUGVOC		2.23						0.03	80
MSS		23.85						0.62	1,437
TBATTERY		37.39						1.07	110
TLOAD		2.23						0.07	9
FACILTY TOTALS	66.29	137.13	4.26	2.91	2.91	102.57	0	37.04	35,554



Federal Operating Permit Program (40 CFR Part 71)

# INITIAL COMPLIANCE PLAN AND COMPLIANCE CERTIFICATION (I-COMP)

#### SECTION A - COMPLIANCE STATUS AND COMPLIANCE PLAN

Complete this section for each unique combination of applicable requirements and emissions units at the facility. List all compliance methods (monitoring, recordkeeping and reporting) you used to determine compliance with the applicable requirement described above. Indicate your compliance status at this time for this requirement and compliance methods and check "YES" or "NO" to the follow-up question.

Emission Unit ID(s): N/A	
Applicable Requirement (Describe and Cite)	
There are no units for which an initial compliance plan or compliance certifi required.	cation is
Compliance Methods for the Above (Description and Citation):	
Compliance Status:	
X In Compliance: Will you continue to comply up to permit issuance?X_Ye	sNo
Not In Compliance: Will you be in compliance at permit issuance?Yes	No
X Future-Effective Requirement: Do you expect to meet this on a timely basis?	_X_YesNo

# **B. SCHEDULE OF COMPLIANCE**

Complete this section if you answered "NO" to any of the questions in section A. Also complete this section if required to submit a schedule of compliance by an applicable requirement. Please attach copies of any judicial consent decrees or administrative orders for this requirement.					
Unit(s)Requirement					
<b>Reason for Noncompliance</b> . Briefly explain reason for noncompliance at time of permit issuance or that future-effective requirement will not be met on a timely basis:					
Narrative Description of how Source Compliance Will be Achieved. Briefly explain achieving compliance:	your plan for				
Schedule of Compliance. Provide a schedule of remedial measures, including an enfosequence of actions with milestones, leading to compliance, including a date for final contract.					
Remedial Measure or Action	Date to be Achieved				
C. SCHEDULE FOR SUBMISSION OF PROGRESS REPORTS  Only complete this section if you are required to submit one or more schedules of compliar or if an applicable requirement requires submittal of a progress report. If a schedule of cor required, your progress report should start within 6 months of application submittal and sulless than every six months. One progress report may include information on multiple sche compliance.	mpliance is osequently, no				
Contents of Progress Report (describe):					
First Report/ Frequency of Submittal					
Contents of Progress Report (describe):					
First Report/ Frequency of Submittal					
D. SCHEDULE FOR SUBMISSION OF COMPLIANCE CERTIFICATIONS					
This section must be completed once by every source. Indicate when you would procompliance certifications during the term of your permit (at least once per year).	efer to submit				
Frequency of submittal Beginning//					

# I-COMP

# E. COMPLIANCE WITH ENHANCED MONITORING & COMPLIANCE CERTIFICATION REQUIREMENTS

This section must be completed once by every source. To certify compliance with these, you must be able to certify compliance for every applicable requirement related to monitoring and compliance certification at every unit.					
Enhanced Monitoring Requirements:	In Compliance Not In Compliance				
Compliance Certification Requirements:	In Compliance Not In Compliance				

Federal Operating Permit Program (40 CFR Part 71)

# **CERTIFICATION OF TRUTH, ACCURACY, AND COMPLETENESS (CTAC)**

This form must be completed, signed by the "Responsible Official" designated for the facility or emission unit, and sent with each submission of documents (i.e., application forms, updates to applications, reports, or any information required by a part 71 permit).

A. Responsible Official
Name: (Last) Hurlburt (First) Terry (MI) L.
Title: Senior Vice President
Street or P.O. Box: P.O. Box 4324
City: Houston State: TX ZIP: 77210 - 4324
Telephone ( <u>713</u> ) <u>381-6595</u> Ext Facsimile ( <u>866</u> ) <u>226-9817</u>
B. Certification of Truth, Accuracy and Completeness (to be signed by the responsible official)
I certify under penalty of law, based on information and belief formed after reasonable inquiry, the statements and information contained in these documents are true, accurate and complete.
Name (signed):
Name (typed): Terry Hurlburt Date:/

# **EPA Part 71 Application Source Forms**

**Lindrith Compressor Station** 

Part 71 Renewal Application Update

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Federal Operating Permit Program (40 CFR Part 71)

## **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form **GIS**. If form **FEE** does not need to be submitted with the application, do not calculate actual emissions.

#### A. Emissions Unit ID: A-01

#### **B.** Identification and Quantification of Emissions

First, list each air pollutant that is either regulated at the unit or present in major amounts, then list any other regulated pollutant (for fee calculation) not already listed. HAP may be simply listed as "HAP." Next, calculate PTE for applicability purposes and actual emissions for fee purposes for each pollutant. Do not calculate PTE for air pollutants listed solely for fee purposes. Include all fugitives for fee purposes. You may round to the nearest tenth of a ton for yearly values or tenth of a pound for hourly values.

	i i	Emission Rates		
Air Pollutants	Actual	Potenti	al to Emit	CAS No.
All Foliutants	Annual Emissions (tons/yr)	Hourly (lb/hr)	Annual (tons/yr)	CAS NO.
РМ	N/A	0.22	0.97	N/A
PM <sub>10</sub>	N/A	0.22	0.97	N/A
PM <sub>2.5</sub>	N/A	0.22	0.97	N/A
SO <sub>2</sub>	N/A	0.32	1.42	7446-09-5
NO <sub>x</sub>	N/A	5.04	22.09	N/A
СО	N/A	2.70	11.83	630-08-0
VOC	N/A	4.69	20.54	N/A
Acetaldehyde	N/A	0.13	0.57	00075-07-0
Acrolein	N/A	0.08	0.35	00107-02-8
Benzene	N/A	0.01	0.03	00071-43-2
Formaldehyde	N/A	2.07	9.06	00050-00-0
Methanol	N/A	0.04	0.17	00067-56-1
n-hexane	N/A	0.02	0.08	00110-54-3
Toluene	N/A	0.01	0.03	00108-88-3
Xylene (mixed isomers)	N/A	0.00	0.01	N/A
N <sub>2</sub> O	N/A	0.00	0.01	N/A
Methane	N/A	0.02	0.07	N/A
CO <sub>2</sub>	N/A	2,580	11,304	N/A

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Federal Operating Permit Program (40 CFR Part 71)

## **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form **GIS**. If form **FEE** does not need to be submitted with the application, do not calculate actual emissions.

A. Emissions Unit ID: A-02

## B. Identification and Quantification of Emissions

First, list each air pollutant that is either regulated at the unit or present in major amounts, then list any other regulated pollutant (for fee calculation) not already listed. HAP may be simply listed as "HAP." Next, calculate PTE for applicability purposes and actual emissions for fee purposes for each pollutant. Do not calculate PTE for air pollutants listed solely for fee purposes. Include all fugitives for fee purposes. You may round to the nearest tenth of a ton for yearly values or tenth of a pound for hourly values.

		Emission Rates		
All Delli te ete	Actual	Potentia	al to Emit	]
Air Pollutants	Annual Emissions (tons/yr)	Hourly (lb/hr)	Annual (tons/yr)	CAS No.
РМ	N/A	0.22	0.97	N/A
PM <sub>10</sub>	N/A	0.22	0.97	N/A
PM <sub>2.5</sub>	N/A	0.22	0.97	N/A
SO <sub>2</sub>	N/A	0.32	1.42	7446-09-5
NO <sub>x</sub>	N/A	5.04	22.09	N/A
СО	N/A	2.70	11.83	630-08-0
VOC	N/A	4.69	20.54	N/A
Acetaldehyde	N/A	0.13	0.57	00075-07-0
Acrolein	N/A	0.08	0.35	00107-02-8
Benzene	N/A	0.01	0.03	00071-43-2
Formaldehyde	N/A	2.07	9.06	00050-00-0
Methanol	N/A	0.04	0.17	00067-56-1
n-hexane	N/A	0.02	0.08	00110-54-3
Toluene	N/A	0.01	0.03	00108-88-3
Xylene (mixed isomers)	N/A	0.00	0.01	N/A
N <sub>2</sub> O	N/A	0.00	0.01	N/A
Methane	N/A	0.02	0.07	N/A
CO <sub>2</sub>	N/A	2,580	11,304	N/A

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Federal Operating Permit Program (40 CFR Part 71)

## **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form **GIS**. If form **FEE** does not need to be submitted with the application, do not calculate actual emissions.

#### A. Emissions Unit ID: A-03

## B. Identification and Quantification of Emissions

First, list each air pollutant that is either regulated at the unit or present in major amounts, then list any other regulated pollutant (for fee calculation) not already listed. HAP may be simply listed as "HAP." Next, calculate PTE for applicability purposes and actual emissions for fee purposes for each pollutant. Do not calculate PTE for air pollutants listed solely for fee purposes. Include all fugitives for fee purposes. You may round to the nearest tenth of a ton for yearly values or tenth of a pound for hourly values.

		Emission Rates		
Air Pollutants	Actual Annual Emissions (tons/yr)	Potentia	al to Emit	
		Hourly (lb/hr)	Annual (tons/yr)	CAS No.
РМ	N/A	0.22	0.97	N/A
PM <sub>10</sub>	N/A	0.22	0.97	N/A
PM <sub>2.5</sub>	N/A	0.22	0.97	N/A
SO <sub>2</sub>	N/A	0.32	1.42	7446-09-5
NO <sub>x</sub>	N/A	5.04	22.09	N/A
СО	N/A	18.01	78.88	630-08-0
VOC	N/A	6.70	29.34	N/A
Acetaldehyde	N/A	0.18	0.81	00075-07-0
Acrolein	N/A	0.11	0.50	00107-02-8
Benzene	N/A	0.01	0.04	00071-43-2
Formaldehyde	N/A	2.95	12.94	00050-00-0
Methanol	N/A	0.06	0.24	00067-56-1
n-hexane	N/A	0.02	0.11	00110-54-3
Toluene	N/A	0.01	0.04	00108-88-3
Xylene (mixed isomers)	N/A	0.00	0.02	N/A
N <sub>2</sub> O	N/A	0.00	0.01	N/A
Methane	N/A	0.02	0.07	N/A
CO <sub>2</sub>	N/A	2,580	11,305	N/A

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Federal Operating Permit Program (40 CFR Part 71)

### **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form **GIS**. If form **FEE** does not need to be submitted with the application, do not calculate actual emissions.

#### A. Emissions Unit ID: TBATTERY (Includes emissions from 8 Condensate Tanks)

### B. Identification and Quantification of Emissions

First, list each air pollutant that is either regulated at the unit or present in major amounts, then list any other regulated pollutant (for fee calculation) not already listed. HAP may be simply listed as "HAP." Next, calculate PTE for applicability purposes and actual emissions for fee purposes for each pollutant. Do not calculate PTE for air pollutants listed solely for fee purposes. Include all fugitives for fee purposes. You may round to the nearest tenth of a ton for yearly values or tenth of a pound for hourly values.

	Emission Rates			
Air Pollutants	Actual	Potential to Emit		0.0
	Annual Emissions (tons/yr)	Hourly (lb/hr)	Annual (tons/yr)	CAS No.
VOC	N/A	8.54	37.39	N/A
n-Hexane	N/A	0.19	0.84	00110-54-3
Benzene	N/A	0.03	0.12	00071-43-2
Toluene	N/A	0.03	0.11	00108-88-3
CO <sub>2</sub> e	N/A	25.11	110	N/A

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Federal Operating Permit Program (40 CFR Part 71)

### **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form **GIS**. If form **FEE** does not need to be submitted with the application, do not calculate actual emissions.

A. Emissions Unit ID: MSS

### **B.** Identification and Quantification of Emissions

First, list each air pollutant that is either regulated at the unit or present in major amounts, then list any other regulated pollutant (for fee calculation) not already listed. HAP may be simply listed as "HAP." Next, calculate PTE for applicability purposes and actual emissions for fee purposes for each pollutant. Do not calculate PTE for air pollutants listed solely for fee purposes. Include all fugitives for fee purposes. You may round to the nearest tenth of a ton for yearly values or tenth of a pound for hourly values.

	E	Emission Rates	3	
A. B. II	Actual	Potential to Emit		
Air Pollutants	Annual Emissions (tons/yr)	Hourly (lb/hr)	Annual (tons/yr)	CAS No.
VOC	N/A	119.25	23.85	N/A
Benzene	N/A	0.35	0.07	00071-43-2
n-Hexane	N/A	2.74	0.55	00110-54-3
CO <sub>2</sub> e	N/A	285.4	1,437	N/A

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Federal Operating Permit Program (40 CFR Part 71)

### **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form **GIS**. If form **FEE** does not need to be submitted with the application, do not calculate actual emissions.

A. Emissions Unit ID: FUGVOC

### B. Identification and Quantification of Emissions

First, list each air pollutant that is either regulated at the unit or present in major amounts, then list any other regulated pollutant (for fee calculation) not already listed. HAP may be simply listed as "HAP." Next, calculate PTE for applicability purposes and actual emissions for fee purposes for each pollutant. Do not calculate PTE for air pollutants listed solely for fee purposes. Include all fugitives for fee purposes. You may round to the nearest tenth of a ton for yearly values or tenth of a pound for hourly values.

	Emission Rates			
A. B. II	Actual	Potential to Emit		0.00
Air Pollutants	Annual Emissions (tons/yr)	Hourly (lb/hr)	Annual (tons/yr)	CAS No.
VOC	N/A	0.76	3.31	N/A
Benzene	N/A	0.001	0.004	00071-43-2
n-Hexane	N/A	0.007	0.031	00110-54-3
CO <sub>2</sub> e	N/A	18.30	80	N/A

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Federal Operating Permit Program (40 CFR Part 71)

### **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form **GIS**. If form **FEE** does not need to be submitted with the application, do not calculate actual emissions.

### A. Emissions Unit ID: TLOAD

### B. Identification and Quantification of Emissions

First, list each air pollutant that is either regulated at the unit or present in major amounts, then list any other regulated pollutant (for fee calculation) not already listed. HAP may be simply listed as "HAP." Next, calculate PTE for applicability purposes and actual emissions for fee purposes for each pollutant. Do not calculate PTE for air pollutants listed solely for fee purposes. Include all fugitives for fee purposes. You may round to the nearest tenth of a ton for yearly values or tenth of a pound for hourly values.

Air Pollutants	Actual Annual Emissions (tons/yr)	Potentia	al to Emit	
		Hourly (lb/hr)	Annual (tons/yr)	CAS No.
VOC	N/A	89.32 (Max)	2.23	N/A
Benzene	N/A	0.30 (Max)	0.01	00071-43-2
Toluene	N/A	0.25 (Max)	0.01	00108-88-3
n-Hexane	N/A	2.0 (Max)	0.05	00110-54-3
CO <sub>2</sub> e	N/A	360 (Max)	9	N/A

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EMISS



OMB No. 2060-0336, Approval Expires 06/30/2015

Federal Operating Permit Program (40 CFR Part 71)

## **EMISSION CALCULATIONS (EMISS)**

Calculate potential to emit (PTE) for applicability purposes and actual emissions for fee purposes for each emissions unit, control device, or alternative operating scenario identified in section I of form **GIS**. If form **FEE** does not need to be submitted with the application, do not calculate actual emissions.

8

### A. Emissions Unit ID \_EMERGEN\_\_\_\_\_

#### B. Identification and Quantification of Emissions

First, list each air pollutant that is either regulated at the unit or present in major amounts, then list any other regulated pollutant (for fee calculation) not already listed. HAP may be simply listed as "HAP." Next, calculate PTE for applicability purposes and actual emissions for fee purposes for each pollutant. Do not calculate PTE for air pollutants listed solely for fee purposes. Include all fugitives for fee purposes. You may round to the nearest tenth of a ton for yearly values or tenth of a pound for hourly values.

	Emission Rates			
	Actual	Potential to Emit		
Air Pollutants		Hourly (lb/hr)	Annual (tons/yr)	CAS No.
PM	N/A	0.06	0.002	N/A
PM <sub>10</sub>	N/A	0.06	0.002	N/A
PM <sub>2.5</sub>	N/A	0.06	0.002	N/A
SO <sub>2</sub>	N/A	0.002	0.0001	7446-09-5
NO <sub>x</sub>	N/A	0.69	0.02	N/A
CO	N/A	1.10	0.03	630-08-0
VOC	N/A	0.58	0.01	N/A
N <sub>2</sub> O	N/A	0.00	0.00	N/A
Methane	N/A	0.00	0.00	N/A
CO <sub>2</sub>	N/A	220	5	N/A

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Federal Operating Permit Program (40 CFR Part 71)

## **EMISSION UNIT DESCRIPTION FOR FUEL COMBUSTION SOURCES (EUD-1)**

A. General Information				
Emissions unit ID: A-01 Description:	Compressor No. 1	Engine		
SIC Code (4-digit): 4922 SCC Code: 31000203				
B. Emissions Unit Description				
Primary use: Engine for Compressor No. 1	Temporary	SourceYes _	X_No	
Manufacturer: Caterpillar	Model No.: 3612 LE	<u> </u>	_	
Serial Number: 1YG00055 Installati	ion Date: <u>4 / 17 / 1</u>	995_		
Boiler Type: Industrial boiler Proce	ss burner Elec	tric utility boiler		
Other (describe)				
Horsepower rating: 3,267 Boiler s	team flow (lb/hr)			
Type of Fuel-Burning Equipment (coal burning	only):			
Hand firedSpreader stokerUn	derfeed stoker	Overfeed st	oker	
Traveling grateShaking gratePulverized, wet bed Pulverized, dry bed				
Actual Heat Input 22.09 MM BTU/hr Max. Design Heat Input 22.09 MM BTU/hr				
C. Fuel Data				
Primary fuel type(s) <u>Natural Gas</u>	Standby fuel typ	pe(s)N/A_		
Describe each fuel you expected to use during	the term of the permit			
Fuel Type	Max. Sulfur Content (%)	Max. Ash Content (%)	BTU Value (cf, gal., or lb.)	
Natural Gas	0.02%	Negligible	905 Btu/scf	
D. Fuel Usage Rates				
Fuel Type	Annual Actual Usage	Hourly	kimum Usage Annual	
Natural Gas	N/A	0.024 MMscf/h	nr 213.83 MMscf/yr	

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E. A	Associated	<b>Air Pollution</b>	Control E	auipment
------	------------	----------------------	-----------	----------

Emissions unit ID: A-01-CD#1 Device type: Catalytic Oxidation System
Air pollutant(s) Controlled: CO, VOC Manufacturer: Houston Industrial Silencing
Model No.: DeCOHx33c22/24PL Serial No.: Unknown
Installation date: 4 / 17 / 1995 Control efficiency (%): 85% (CO); 30% (VOC)
Efficiency estimation method

## F. Ambient Impact Assessment

This information must be completed by temporary sources or when ambient impact assessment is an applicable requirement for this emissions unit (this is not common).

Stack height (ft): 15.0	Inside stack dia	ameter (ft): 1.5
Stack temp (°F): 858	Design stack flow	v rate (ACFM): 24,273
Actual stack flow rate (ACFM):_	24,273	Velocity (ft/sec): 228.9

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Federal Operating Permit Program (40 CFR Part 71)

## **EMISSION UNIT DESCRIPTION FOR FUEL COMBUSTION SOURCES (EUD-1)**

A. General Information				
Emissions unit ID: A-02 Description:	: Compressor No. 2	Engine		
SIC Code (4-digit): 4922 SCC Code: 3	SIC Code (4-digit): 4922 SCC Code: 31000203			
B. Emissions Unit Description				
Primary use: Engine for Compressor No. 2				
Manufacturer: Caterpillar	Model No.: 3612 LE	Ξ		
Serial Number: 1YG00054 Installati	ion Date: <u>5 / 1 / 19</u>	95_		
Boiler Type: Industrial boiler Proce	ss burner Elec	tric utility boiler		
Other (describe)				
Horsepower rating: 3,267 Boiler s	steam flow (lb/hr)			
Type of Fuel-Burning Equipment (coal burning	only):			
Hand firedSpreader stokerUn	nderfeed stoker	Overfeed stoke	ər	
Traveling grateShaking gratePulverized, wet bed Pulverized, dry bed				
Actual Heat Input <u>22.09</u> MM BTU/hr	Max. Design Heat In	nput <u>22.09</u> MM	1 BTU/hr	
C. Fuel Data				
Primary fuel type(s) Natural Gas	Standby fuel typ	oe(s) <u>N/A</u>		
Describe each fuel you expected to use during				
Fuel Type	Max. Sulfur Content (%)	Max. Ash Content (%)	BTU Value (cf, gal., or lb.)	
Natural Gas	0.02%	Negligible	905 Btu/scf	
D. Fuel Usage Rates		1		
Fuel Type	Annual Actual Usage	Maxim Hourly	num Usage Annual	
Natural Gas	N/A	0.024 MMscf/hr	213.83 MMscf/yr	

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Emissions unit ID: A-01-CD#1 Device type: Catalytic Oxidation System
Air pollutant(s) Controlled: CO, VOC Manufacturer: Houston Industrial Silencing
Model No.: DeCOHx33c22/24PL Serial No.: Unknown
Installation date: 4 / 17 / 1995 Control efficiency (%): 85% (CO); 30% (VOC)
Efficiency estimation method

## F. Ambient Impact Assessment

This information must be completed by temporary sources or when ambient impact assessment is an applicable requirement for this emissions unit (this is not common).

Stack height (ft): 15.0	Inside stack dia	ameter (ft): 1.5
Stack temp (°F): 858	Design stack flow	rate (ACFM): 24,273
Actual stack flow rate (ACFM):_	24,273	Velocity (ft/sec): 228.9

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Federal Operating Permit Program (40 CFR Part 71)

## **EMISSION UNIT DESCRIPTION FOR FUEL COMBUSTION SOURCES (EUD-1)**

A. General Information				
Emissions unit ID: A-03 Description:	Compressor No. 3	3 Engine		
SIC Code (4-digit): 4922 SCC Code: 31	1000203			
B. Emissions Unit Description				
Primary use: Engine for Compressor No. 3				
Manufacturer: Caterpillar N	Model No.: 3612 L	<u>.E</u>	<u> </u>	
Serial Number: 1YG00072 Installation	on Date: <u>5 / 15 / 1</u>	995		
Boiler Type: Industrial boiler Proces	ss burner Elec	ctric utility boiler		
Other (describe)				
Horsepower rating: 3,267 Boiler st	team flow (lb/hr)			
Type of Fuel-Burning Equipment (coal burning c	only):			
Hand firedSpreader stokerUnd	derfeed stoker	Overfeed s	stoker	
Traveling grateShaking grate	Pulverized, wet	bed Pulv	verized, dry bed	
Actual Heat Input 22.09 MM BTU/hr Max. Design Heat Input 22.09 MM BTU/hr				
C. Fuel Data	<del></del>			
Primary fuel type(s): Natural Gas S	tandby fuel type(s):_	N/A		
Describe each fuel you expected to use during the term of the permit.				
Fuel Type	Max. Sulfur Content (%)	Max. Ash Content (%)	BTU Value (cf, gal., or lb.)	
Natural Gas 0.02% Negligible 905 Btu/scf				
D. Fuel Usage Rates				
Fuel Type Annual Actual Maximum Usage Usage Hourly Annual				
Natural Gas	N/A	0.024 MMscf		

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## EUD-1

F	<b>Associated</b>	Δir F	Pollution	Control	Faui	nment
⊏.	ASSUCIALEU	MII F	Ollution	COILLIO	⊑qui	pillelit

Emissions unit ID: N/A	Device type:	
Air pollutant(s) Controlled:	Manufacturer:	
Model No.:	Serial No.:	
Installation date://	Control efficiency (%):	
Efficiency estimation method		

## F. Ambient Impact Assessment

This information must be completed by temporary sources or when ambient impact assessment is an applicable requirement for this emissions unit (this is not common).

Stack height (ft): 15.0	Inside stack diameter (ft): 1.5
Stack temp (°F): 858	Design stack flow rate (ACFM): 24,273
Actual stack flow rate (ACFM):_	24,273 Velocity (ft/sec): 228.9

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Fuel Type

Diesel Fuel

OMB No. 2060-0336, Approval Expires 06/30/2015

Federal Operating Permit Program (40 CFR Part 71)

## **EMISSION UNIT DESCRIPTION FOR FUEL COMBUSTION SOURCES (EUD-1)**

A. General information				
Emissions unit ID <u>EMERGEN</u> Description	_Emergency Gen	erator	-	
SIC Code (4-digit): 4922 SCC Code: 31	000203			
B. Emissions Unit Description				
Primary use <u>Emergency Generator</u>		Temporary Source	eYes _ <u>X</u> _No	
Manufacturer <u>Caterpillar</u>	Model	l No. <u>3304</u>		
Serial Number <u>83X09381</u>	Installation	Date_ <u>5</u> / <u>1 / 199</u>	<u>95</u>	
Boiler Type: Industrial boiler Proces	s burner El	ectric utility boiler		
Other (describe)				
Boiler horsepower rating 192	Boiler steam flow	(lb/hr)		
Type of Fuel-Burning Equipment (coal burning o	nly):			
Hand firedSpreader stokerUnd	derfeed stoker	Overfeed	stoker	
Traveling grateShaking grate	Pulverized, w	et bed Pu	lverized, dry bed	
Actual Heat Input1.30MM BTU/hr Max. Design Heat Input1.30MM BTU/hr				
C. Fuel Data				
Primary fuel type(s) <u>Diesel</u> Standby fuel type(s) <u>N/A</u>				
Describe each fuel you expected to use during the term of the permit.				
Fuel Type Max. Sulfur Max. Ash BTU Value Content (%) Content (%) (cf, gal., or lb.)				
Diesel Fuel	0.00015%	Negligible	19,300 BTU/lb	
D. Fuel Usage Rates	<u> </u>	I		
Fire! Time	Annual Actua	al	Maximum Usage	

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Usage

N/A

Hourly

9.7 gallons

Annual

504.4 gallons

E. Associated Air Pollution Control Equipment
Emissions unit ID N/A Device type
Air pollutant(s) Controlled Manufacturer
Model No Serial No
Installation date/ Control efficiency (%)
Efficiency estimation method
F. Ambient Impact Assessment
This information must be completed by temporary sources or when ambient impact assessment is an applicable requirement for this emissions unit (this is not common).
Stack height (ft) Inside stack diameter (ft)
Stack temp (°F) Design stack flow rate (ACFM)
Actual stack flow rate (ACFM) Velocity (ft/sec)

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Federal Operating Permit Program (40 CFR Part 71)

EMISSION UNIT DESCRIPTION FOR PROCESS SOURCES (EUD-3)			
A. General Information			
Emissions unit ID: FUGVOC	C Description: Fugitive emissions fro	m leaking components	
	<del></del>		
SIC Code (4-digit): 4922	SCC Code: 31000220		
B. Emissions Unit Descrip	otion		
Primary use or equipment typ	e: Components associated with equipme	nt at the facility	
Manufacturer: N/A	Model No.:N/A		
Serial No · N/A	Installation date/		
Raw materials			
Finished products			
Temporary source: _X_NoYes			
C. Activity or Production Rat	tes		
Activity or Production Rate	Amount/Hour	Amount/Year	
Actual Rate Maximum rate	0.76 lb/hr	3.31 TPY	
	Sentual Fundament		
D. Associated Air Pollution (	Sontroi Equipment		
Emissions unit ID: N/A	Device Type		
Manufacturer	Model No		
Serial No.	Installation date		
Control efficiency (%)	Capture efficiency (%)	·	
Air pollutant(s) controlled	Efficiency estimation method	od	

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## E. Ambient Impact Assessment

This information must be completed by temporary sources or when ambient impact assessment is an applicable requirement for this emissions unit (This is not common)).			
Stack height (ft) Inside stack diameter (ft)			
Stack temp (F) Design stack flow rate (ACFM)			
Actual stack flow rate (ACFM) Velocity (ft/sec)			

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Federal Operating Permit Program (40 CFR Part 71)

## **EMISSION UNIT DESCRIPTION FOR PROCESS SOURCES (EUD-3)**

Elillocicit citii Beccit	IF HON FOR PROCESS SOURC	7LO (LOD-3)		
A. General Information				
Emissions unit ID: MSS	Description: Compressor blowdowns for	or maintenance, startup and shutdown		
SIC Code (4-digit): 4922 SC	C Code:			
B. Emissions Unit Descript	tion			
Primary use or equipment type	: Blowdowns associated with station o	peration		
Manufacturer: N/A	Model No.:N/A			
Serial No.: N/A	Installation date/	_/		
Raw materials				
Finished products				
Temporary source: X No	Temporary source: X No Yes			
C. Activity or Production Rate	98			
Activity or Production Rate		Amount/Year		
Actual Rate				
Maximum rate	10,000 scf/hr	4.0 MMscf/yr		
D. Associated Air Pollution Control Equipment				
Emissions unit ID: N/A	Device Type: N/A			
Manufacturer	Model No			
Serial No Installation date/				
Control efficiency (%) Capture efficiency (%)				
Air pollutant(s) controlled	Efficiency estimation met	thod		

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## E. Ambient Impact Assessment

This information must be completed by temporary sources or when ambient impact assessment is an applicable requirement for this emissions unit (This is not common)).			
Stack height (ft) Inside stack diameter (ft)			
Stack temp (F) Design stack flow rate (ACFM)			
Actual stack flow rate (ACFM) Velocity (ft/sec)			

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Federal Operating Permit Program (40 CFR Part 71)

EMISSION UNIT DESCRIPTION FOR PROCESS SOURCES (EUD-3)			
A. General Information			
Emissions unit ID: TBATTE	RY Description: Eight 454 bbl conder	nsate tanks	
		loute tarms	
SIC Code (4-digit): 4922	SCC Code: 40400311		
B. Emissions Unit Descrip	otion		
Primary use or equipment typ	e: Condensate storage		
Manufacturer: N/A	Model No.:N/A		
Serial No.: N/A	Installation date//		
Raw materials: Natural	I gas condensate		
Finished products: Nat	tural gas condensate		
Temporary source: X No	Yes		
C. Activity or Production Rat			
Activity or Production Rate	Amount/Hour	Amount/Year	
Actual Rate  Maximum rate	<del>-</del>	20,000 bbls/year -	
D. Associated Air Pollution (	Soutroi Ednibilieni		
Emissions unit ID: N/A	Device Type		
Manufacturer	Model No		
Serial No.	Installation date	_//	
Control efficiency (%)	Capture efficiency (%)		
Air pollutant(s) controlled	Efficiency estimation metho	od	

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## E. Ambient Impact Assessment

This information must be completed by temporary sources or when ambient impact assessment is an applicable requirement for this emissions unit (This is not common)).				
Diameter (ft): 12.75 Shell Height (ft): 20.00 Average Liquid Height (ft.): 8				
Capacity (bbls): 454 Design stack flow rate (ACFM): N/A				
Actual stack flow rate (ACFM): N/A Velocity (ft/sec): N/A				
** For each tank in battery				

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Federal Operating Permit Program (40 CFR Part 71)

EMISSION UNIT DESCRIPTION FOR PROCESS SOURCES (EUD-3)						
A. General Information						
Emissions unit ID: TLOAD Description: Loading of condensate from tanks into trucks						
SIC Code (4-digit): 4922 S	SCC Code					
B. Emissions Unit Descrip	tion					
Primary use or equipment type	e: Emissions associated with loading col	ndensate into trucks				
Manufacturer: N/A	Model No.: N/A					
Serial No.: N/A	Installation date//_					
Raw materials						
Finished products						
Temporary source: X No	Yes					
C. Activity or Production Rat	es					
Activity or Production Rate		Amount/Year				
Actual Rate	-	-				
Maximum rate	-	20,000 bbls/yr				
D. Associated Air Pollution C	ontrol Equipment					
Emissions unit ID: N/A	Device Type:N/A					
Manufacturer Model No						
Serial No	Installation date	_/				
Control efficiency (%)	Capture efficiency (%)					
Air pollutant(s) controlled	Efficiency estimation metho	od				

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## E. Ambient Impact Assessment

This information must be completed by temporary sources or when ambient impact assessment is an applicable requirement for this emissions unit (This is not common)).					
Stack height (ft) Inside stack diameter (ft)					
Stack temp (F) Design stack flow rate (ACFM)					
Actual stack flow rate (ACFM) Velocity (ft/sec)					

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Federal Operating Permit Program (40 CFR Part 71)

## **INSIGNIFICANT EMISSIONS (IE)**

List each insignificant activity or emission unit. In the "number" column, indicate the number of units in this category. Descriptions should be brief but unique. Indicate which emissions criterion of part 71 is the basis for the exemption.

Number	Description of Activities or Emissions Units	RAP, except HAP	HAP
T-9	120 bbl Compressor Skid Sump Drain Tank	X	
T-10	120 bbl Water Separation Tank	X	
T-11	120 bbl Water Separation Tank	X	
T-12	120 bbl Water Separation Tank	X	
T-13	500 gal Lube Oil Tank	X	
T-14	500 gal Lube Oil Tank	X	
T-15	500 gal Lube Oil Tank	X	
T-16	500 gal Ambitrol (AntiFreeze) Tank	X	
T-17	500 gal Ambitrol (AntiFreeze) Tank	X	
T-18	500 gal Ambitrol (AntiFreeze) Tank	X	

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## **APPENDIX A**

## Emission Calculations and Supporting Data

Lindrith Compressor Station

Part 71 Renewal Application Update

**Emissions Calculations Summary of Emissions** 

Max Single HAP 31.05
Total HAPs 37.04

Pollutant	CAS No.	Emissions (tons/yr)								
Foliutarit	CAS No.	A-01	A-02	A-03	EMERGEN	FUGVOC	MSS	TLOAD	TBATTERY	Total
Particulate Matter (PM <sub>10</sub> )		0.97	0.97	0.97	0.002					2.90
Particulate Matter (PM <sub>2.5</sub> )		0.97	0.97	0.97	0.002					2.90
Sulfur Dioxide (SO <sub>2</sub> )		1.42	1.42	1.42	0.002					4.27
Nitrogen Oxides (NO <sub>x</sub> )		22.09	22.09	22.09	0.02					66.28
Carbon Monoxide (CO)		11.83	11.83	78.88	0.03					102.57
Volatile Organic Compounds (VOC)		20.54	20.54	29.34	0.01	3.31	23.85	2.23	37.39	137.22
Acetaldehyde	00075-07-0	0.57	0.57	0.81						1.94
Acrolein	00107-02-8	0.35	0.35	0.50						1.19
Benzene	00071-43-2	0.03	0.03	0.04		0.00	0.07	0.01	0.12	0.31
Formaldehyde	00050-00-0	9.06	9.06	12.94						31.05
Methanol	00067-56-1	0.17	0.17	0.24						0.58
n-Hexane	00110-54-3	0.08	0.08	0.11		0.03	0.55	0.05	0.84	1.72
Toluene	00108-88-3	0.03	0.03	0.04				0.01	0.11	0.21
Xylene (mixed isomers)		0.01	0.01	0.02				0.00	0.00	0.04
GHG (CO₂e)		11,304	11,304	11,305	5	80	1,437	9	110	35,554

# **Engines**

## **Lindrith Compressor Station**

### Part 71 Renewal Application Update

Rate:

**Operating Parameters** 

**Annual Operaton:** 8,760 hrs/yr

> Mfr Rating 3,550 bhp Elevation 6,653 ft MSL

> > DeRate 3% per 1,000 ft > 4000 ft

**Average Operating** 3,267 bhp 6,761 BTU/bhp-hr =

22.09 MMBtu/hr

0.024 MMscf/hr @905 Btu/scf

**Emissions Calculations** 

Compressor No. 1 Engine Source ID No.: A-01

213.83 MMscf/yr

Maximum Operating 3,267 bhp 22.09 MMBtu/hr

6,761 BTU/bhp-hr =Rate:

> 0.024 MMscf/hr @905 Btu/scf 213.83 MMscf/yr

			Control		Emissions			
Pollutant	CAS No.	Emission Factor <sup>(1)</sup>	Efficiency <sup>(2)</sup> (%)	Average <sup>(3)</sup> (lbs/hr)	Maximum <sup>(4)</sup> (lbs/hr)	Annual <sup>(5)</sup> (tons/yr)		
Particulate Matter (PM <sub>10</sub> )		9.99E-03 lbs/MMBtu	0%	0.22	0.22	0.97		
Particulate Matter (PM <sub>2.5</sub> )		9.99E-03 lbs/MMBtu	0%	0.22	0.22	0.97		
Sulfur Dioxide (SO <sub>2</sub> )		1.47E-02 lbs/MMBtu	0%	0.32	0.32	1.42		
Nitrogen Oxides (NO <sub>x</sub> )		0.70 g/bhp-hr	0%	5.04	5.04	22.09		
Carbon Monoxide (CO)		2.50 g/bhp-hr	85%	2.70	2.70	11.83		
Volatile Organic Compounds (VOC)		0.93 g/bhp-hr	30%	4.69	4.69	20.54		
Acetaldehyde	00075-07-0	8.36E-03 lbs/MMBtu	30%	0.13	0.13	0.57		
Acrolein	00107-02-8	5.14E-03 lbs/MMBtu	30%	0.08	0.08	0.35		
Benzene	00071-43-2	4.40E-04 lbs/MMBtu	30%	0.01	0.01	0.03		
Formaldehyde	00050-00-0	0.41 g/bhp-hr	30%	2.07	2.07	9.06		
Methanol	00067-56-1	2.50E-03 lbs/MMBtu	30%	0.04	0.04	0.17		
n-Hexane	00110-54-3	1.11E-03 lbs/MMBtu	30%	0.02	0.02	0.08		
Toluene	00108-88-3	4.08E-04 lbs/MMBtu	30%	0.01	0.01	0.03		
Xylene (mixed isomers)		1.84E-04 lbs/MMBtu	30%	0.00	0.00	0.01		
Nitrous Oxide (N <sub>2</sub> O)		1.00E-04 lbs/MMBtu	0%	0.00	0.00	0.01		
Methane		1.00E-03 lbs/MMBtu	30%	0.02	0.02	0.07		
Carbon Dioxide		1.17E+02 lbs/MMBtu	0%	2,580	2,580	11,300		

Emission factors for NOx, CO, and VOC based on vendor specifications. All other emission factors from AP-42 (7/00); Table 3.2-2. The AP-42 factor for SO2 is based on 2,000 grains/MMscf. The factor is adjusted to allow for up to 5 grains sulfur per 100 scf. PM10 and PM2.5 include both condensible and filterable portions.

- Control efficiency based on vendor data for CO and VOC. Reduction efficiency for HAP assumed to be same as for VOC.
- For NOx, CO, and VOC, calculated as: Emission Factor (g/bhp-hr) X Avg Operating Rate (bhp) X (100 % Control Eff.) ÷ 453.59 g/lb All other pollutants calculated as: Emission Factor (lbs/MMBtu) X Avg Operating Rate (MMBtu/hr) X (100 - % Control Eff.)
- For NOx, CO, and VOC, calculated as: Emission Factor (g/bhp-hr) X Max Operating Rate (bhp) X (100 % Control Eff.) ÷ 453.59 g/lb All other pollutants calculated as: Emission Factor (lbs/MMBtu) X Max Operating Rate (MMBtu/hr) X (100 - % Control Eff.)
- Calculated as: Average Emissions (lbs/hr) X Annual Operation (hrs/yr) ÷ 2,000 lbs/ton

## **Lindrith Compressor Station**

### Part 71 Renewal Application Update

**Operating Parameters** 

**Annual Operaton:** 8,760 hrs/yr

> Mfr Rating 3,550 bhp Elevation 6,653 ft MSL

DeRate 3% per 1,000 ft > 4000 ft

**Average Operating** 3,267 bhp 6,761 BTU/bhp-hr =22.09 MMBtu/hr Rate:

0.024 MMscf/hr @905 Btu/scf

**Emissions Calculations** 

Compressor No. 2 Engine Source ID No.: A-02

213.83 MMscf/yr

Maximum Operating 22.09 MMBtu/hr

3,267 bhp 6,761 BTU/bhp-hr =Rate:

> 0.024 MMscf/hr @905 Btu/scf 213.83 MMscf/yr

Control		Control				
		Maximum <sup>(4)</sup>	Annual <sup>(5)</sup>			
		(lbs/hr)	(lbs/hr)	(tons/yr)		
	9.99E-03 lbs/MMBtu	0%	0.22	0.22	0.97	
	9.99E-03 lbs/MMBtu	0%	0.22	0.22	0.97	
	1.47E-02 lbs/MMBtu	0%	0.32	0.32	1.42	
	0.70 g/bhp-hr	0%	5.04	5.04	22.09	
	2.50 g/bhp-hr	85%	2.70	2.70	11.83	
	0.93 g/bhp-hr	30%	4.69	4.69	20.54	
00075-07-0	8.36E-03 lbs/MMBtu	30%	0.13	0.13	0.57	
00107-02-8	5.14E-03 lbs/MMBtu	30%	0.08	0.08	0.35	
00071-43-2	4.40E-04 lbs/MMBtu	30%	0.01	0.01	0.03	
00050-00-0	0.41 g/bhp-hr	30%	2.07	2.07	9.06	
00067-56-1	2.50E-03 lbs/MMBtu	30%	0.04	0.04	0.17	
00110-54-3	1.11E-03 lbs/MMBtu	30%	0.02	0.02	0.08	
00108-88-3	4.08E-04 lbs/MMBtu	30%	0.01	0.01	0.03	
	1.84E-04 lbs/MMBtu	30%	0.00	0.00	0.01	
	1.00E-04 lbs/MMBtu	0%	0.00	0.00	0.01	
	1.00E-03 lbs/MMBtu	30%	0.02	0.02	0.07	
	1.17E+02 lbs/MMBtu	0%	2,580	2,580	11,300	
	00107-02-8 00071-43-2 00050-00-0 00067-56-1 00110-54-3	9.99E-03 lbs/MMBtu 9.99E-03 lbs/MMBtu 1.47E-02 lbs/MMBtu 1.47E-02 lbs/MMBtu 0.70 g/bhp-hr 2.50 g/bhp-hr 0.93 g/bhp-hr 0.93 g/bhp-hr 00107-02-8 5.14E-03 lbs/MMBtu 00071-43-2 4.40E-04 lbs/MMBtu 00050-00-0 0.41 g/bhp-hr 00067-56-1 2.50E-03 lbs/MMBtu 00110-54-3 1.11E-03 lbs/MMBtu 00108-88-3 4.08E-04 lbs/MMBtu 1.84E-04 lbs/MMBtu 1.00E-04 lbs/MMBtu	CAS No. Emission Factor <sup>(1)</sup> Efficiency <sup>(2)</sup> (%)  9.99E-03 lbs/MMBtu 0%  9.99E-03 lbs/MMBtu 0%  1.47E-02 lbs/MMBtu 0%  0.70 g/bhp-hr 0%  2.50 g/bhp-hr 85%  0.93 g/bhp-hr 30%  00075-07-0 8.36E-03 lbs/MMBtu 30%  00107-02-8 5.14E-03 lbs/MMBtu 30%  00071-43-2 4.40E-04 lbs/MMBtu 30%  00050-00-0 0.41 g/bhp-hr 30%  00067-56-1 2.50E-03 lbs/MMBtu 30%  00110-54-3 1.11E-03 lbs/MMBtu 30%  00108-88-3 4.08E-04 lbs/MMBtu 30%  1.84E-04 lbs/MMBtu 30%  1.00E-04 lbs/MMBtu 30%  1.00E-04 lbs/MMBtu 0%  1.00E-04 lbs/MMBtu 0%	CAS No.         Emission Factor <sup>(1)</sup> Efficiency <sup>(2)</sup> (%)         Average <sup>(3)</sup> (lbs/hr)           9.99E-03 lbs/MMBtu         0%         0.22           9.99E-03 lbs/MMBtu         0%         0.22           1.47E-02 lbs/MMBtu         0%         0.32           0.70 g/bhp-hr         0%         5.04           2.50 g/bhp-hr         85%         2.70           0.93 g/bhp-hr         30%         4.69           00075-07-0         8.36E-03 lbs/MMBtu         30%         0.13           00107-02-8         5.14E-03 lbs/MMBtu         30%         0.08           00071-43-2         4.40E-04 lbs/MMBtu         30%         0.01           00050-00-0         0.41 g/bhp-hr         30%         2.07           00067-56-1         2.50E-03 lbs/MMBtu         30%         0.04           00110-54-3         1.11E-03 lbs/MMBtu         30%         0.02           00108-88-3         4.08E-04 lbs/MMBtu         30%         0.00           1.00E-04 lbs/MMBtu         30%         0.00           1.00E-03 lbs/MMBtu         30%         0.00	CAS No.         Emission Factor <sup>(1)</sup> (%)         Efficiency <sup>(2)</sup> ((lbs/hr)         Average <sup>(3)</sup> ((lbs/hr)         Maximum <sup>(4)</sup> ((lbs/hr)           9.99E-03 lbs/MMBtu         0%         0.22         0.22           9.99E-03 lbs/MMBtu         0%         0.22         0.22           1.47E-02 lbs/MMBtu         0%         0.32         0.32           0.70 g/bhp-hr         0%         5.04         5.04           2.50 g/bhp-hr         85%         2.70         2.70           0.93 g/bhp-hr         30%         4.69         4.69           00075-07-0         8.36E-03 lbs/MMBtu         30%         0.13         0.13           00107-02-8         5.14E-03 lbs/MMBtu         30%         0.08         0.08           00071-43-2         4.40E-04 lbs/MMBtu         30%         0.01         0.01           00050-00-0         0.41 g/bhp-hr         30%         2.07         2.07           00067-56-1         2.50E-03 lbs/MMBtu         30%         0.04         0.04           00110-54-3         1.11E-03 lbs/MMBtu         30%         0.02         0.02           00108-88-3         4.08E-04 lbs/MMBtu         30%         0.00         0.00           1.00E-04 lbs/MMBtu         30%         0.00         0.0	

Emission factors for NOx, CO, and VOC based on vendor specifications. All other emission factors from AP-42 (7/00); Table 3.2-2. The AP-42 factor for SO2 is based on 2,000 grains/MMscf. The factor is adjusted to allow for up to 5 grains sulfur per 100 scf. PM10 and PM2.5 include both condensible and filterable portions.

- Control efficiency based on vendor data for CO and VOC. Reduction efficiency for HAP assumed to be same as for VOC.
- For NOx, CO, and VOC, calculated as: Emission Factor (g/bhp-hr) X Avg Operating Rate (bhp) X (100 % Control Eff.) ÷ 453.59 g/lb All other pollutants calculated as: Emission Factor (lbs/MMBtu) X Avg Operating Rate (MMBtu/hr) X (100 - % Control Eff.)
- For NOx, CO, and VOC, calculated as: Emission Factor (g/bhp-hr) X Max Operating Rate (bhp) X (100 % Control Eff.) ÷ 453.59 g/lb All other pollutants calculated as: Emission Factor (lbs/MMBtu) X Max Operating Rate (MMBtu/hr) X (100 - % Control Eff.)
- Calculated as: Average Emissions (lbs/hr) X Annual Operation (hrs/yr) ÷ 2,000 lbs/ton

## **Lindrith Compressor Station**

### Part 71 Renewal Application Update

**Operating Parameters** 

**Annual Operaton:** 8,760 hrs/yr

> Mfr Rating 3,550 bhp Elevation 6,653 ft MSL

DeRate 3% per 1,000 ft > 4000 ft

**Average Operating** 3,267 bhp 6,761 BTU/bhp-hr =22.09 MMBtu/hr Rate:

0.024 MMscf/hr @905 Btu/scf

**Emissions Calculations** 

Compressor No. 3 Engine Source ID No.: A-03

213.83 MMscf/yr

Maximum Operating 3,267 bhp 22.09 MMBtu/hr

6,761 BTU/bhp-hr =Rate:

> 0.024 MMscf/hr @905 Btu/scf 213.83 MMscf/yr

			Control		Emissions			
Pollutant	CAS No.	Emission Factor <sup>(1)</sup>	ssion Factor <sup>(1)</sup> Efficiency <sup>(2)</sup> (%)	Average <sup>(3)</sup> (lbs/hr)	Maximum <sup>(4)</sup> (lbs/hr)	Annual <sup>(5)</sup> (tons/yr)		
Particulate Matter (PM <sub>10</sub> )		9.99E-03 lbs/MMBtu	0%	0.22	0.22	0.97		
Particulate Matter (PM <sub>2.5</sub> )		9.99E-03 lbs/MMBtu	0%	0.22	0.22	0.97		
Sulfur Dioxide (SO <sub>2</sub> )		1.47E-02 lbs/MMBtu	0%	0.32	0.32	1.42		
Nitrogen Oxides (NO <sub>x</sub> )		0.70 g/bhp-hr	0%	5.04	5.04	22.09		
Carbon Monoxide (CO)		2.50 g/bhp-hr	0%	18.01	18.01	78.88		
Volatile Organic Compounds (VOC)		0.93 g/bhp-hr	0%	6.70	6.70	29.34		
Acetaldehyde	00075-07-0	8.36E-03 lbs/MMBtu	0%	0.18	0.18	0.81		
Acrolein	00107-02-8	5.14E-03 lbs/MMBtu	0%	0.11	0.11	0.50		
Benzene	00071-43-2	4.40E-04 lbs/MMBtu	0%	0.01	0.01	0.04		
Formaldehyde	00050-00-0	0.41 g/bhp-hr	0%	2.95	2.95	12.94		
Methanol	00067-56-1	2.50E-03 lbs/MMBtu	0%	0.06	0.06	0.24		
n-Hexane	00110-54-3	1.11E-03 lbs/MMBtu	0%	0.02	0.02	0.11		
Toluene	00108-88-3	4.08E-04 lbs/MMBtu	0%	0.01	0.01	0.04		
Xylene (mixed isomers)		1.84E-04 lbs/MMBtu	0%	0.00	0.00	0.02		
Nitrous Oxide (N <sub>2</sub> O)		1.00E-04 lbs/MMBtu	0%	0.00	0.00	0.01		
Methane		1.00E-03 lbs/MMBtu	30%	0.02	0.02	0.07		
Carbon Dioxide		1.17E+02 lbs/MMBtu	0%	2,580	2,580	11,300		

Emission factors for NOx, CO, and VOC based on vendor specifications. All other emission factors from AP-42 (7/00); Table 3.2-2. The AP-42 factor for SO2 is based on 2,000 grains/MMscf. The factor is adjusted to allow for up to 5 grains sulfur per 100 scf. PM10 and PM2.5 include both condensible and filterable portions.

- Control efficiency based on vendor data for CO and VOC. Reduction efficiency for HAP assumed to be same as for VOC.
- For NOx, CO, and VOC, calculated as: Emission Factor (g/bhp-hr) X Avg Operating Rate (bhp) X (100 % Control Eff.) ÷ 453.59 g/lb All other pollutants calculated as: Emission Factor (lbs/MMBtu) X Avg Operating Rate (MMBtu/hr) X (100 - % Control Eff.)
- For NOx, CO, and VOC, calculated as: Emission Factor (g/bhp-hr) X Max Operating Rate (bhp) X (100 % Control Eff.) ÷ 453.59 g/lb All other pollutants calculated as: Emission Factor (lbs/MMBtu) X Max Operating Rate (MMBtu/hr) X (100 - % Control Eff.)
- Calculated as: Average Emissions (lbs/hr) X Annual Operation (hrs/yr) ÷ 2,000 lbs/ton

## G3612

### **GAS ENGINE SITE SPECIFIC TECHNICAL DATA**



Field Gas

42.8-47.0

62.2

1027

500

GAS COMPRESSION APPLICATION

ENGINE SPEED (rpm): 1000 FUEL SYSTEM: GAV
COMPRESSION RATIO: 9:1 WITH AIR FUEL RATIO CONTROL
AFTERCOOLER WATER INLET (°F): 130 SITE CONDITIONS:

FUEL:

FUEL PRESSURE RANGE(psig):

**FUEL METHANE NUMBER:** 

AFTERCOOLER WATER INLET (°F): 130

JACKET WATER OUTLET (°F): 190

COOLING SYSTEM: JW, OC+AC IGNITION SYSTEM: CIS/ADEM3

EXHAUST MANIFOLD: DRY FUEL LHV (Btu/scf): COMBUSTION: Low Emission ALTITUDE(ft):

NOx EMISSION LEVEL (g/bhp-hr NOx): 0.7 MAXIMUM INLET AIR TEMPERATURE(°F): 77 NAMEPLATE RATING: 3550 bhp@1000rpm

			MAXIMUM	_	G AT MAXIMU	
			RATING		EMPERATUR	
RATING	NOTES	LOAD	100%	100%	75%	50%
ENGINE POWER	(1)	bhp	3550	3527	2645	1775
INLET AIR TEMPERATURE		°F	70	77	77	77
ENGINE DATA	1					
FUEL CONSUMPTION (LHV)	(2)	Btu/bhp-hr	6761	6769	7063	7650
FUEL CONSUMPTION (LHV)	(2)	Btu/bhp-hr	7471	7479	7804	8453
AIR FLOW	(2)	Бш/впр-пі lb/hr	40343	40097	30764	21174
	(3)(4)	scfm		9043		l l
AIR FLOW WET (77°F, 14.7 psia)	(3)(4)		9098		6938	4775
INLET MANIFOLD PRESSURE	(5)	in Hg(abs)	71.7	71.2	55.3	38.2
EXHAUST STACK TEMPERATURE	(6)	°F	858	859	897	946
EXHAUST GAS FLOW (@ stack temp, 14.5 psia)	(7)(4)	ft3/min	23743	23617	18656	13344
EXHAUST GAS MASS FLOW	(7)(4)	lb/hr	41500	41247	31664	21828
EMISSIONS DATA	1					
	(0)	ar/la la sa la s	0.70	0.70	0.70	0.70
NOx (as NO2) CO	(8)	g/bhp-hr				
	(8)	g/bhp-hr	2.50	2.50	2.50	2.50
THC (mol. wt. of 15.84)	(8)	g/bhp-hr	6.15	6.15	6.31	6.50
NMHC (mol. wt. of 15.84)	(8)	g/bhp-hr	1.59	1.60	1.64	1.68
NMNEHC (VOCs) (mol. wt. of 15.84)	(8)(9)	g/bhp-hr	1.07	1.07	1.10	1.13
HCHO (Formaldehyde)	(8)	g/bhp-hr	0.40	0.40	0.44	0.48
CO2	(8)	g/bhp-hr	439	439	458	497
EXHAUST OXYGEN	(10)	% DRY	12.5	12.5	11.8	10.7
HEAT REJECTION	1					
HEAT REJ. TO JACKET WATER (JW)	(11)	Btu/min	36626	36551	31332	29350
HEAT REJ. TO ATMOSPHERE	(11)	Btu/min	14001	13998	13157	12447
HEAT REJ. TO LUBE OIL (OC)	(11)	Btu/min	18001	18008	17247	16974
( )	` ′		26659			1988
HEAT REJ. TO AFTERCOOLER (AC)	(11)(12)	Btu/min	20059	26659	14046	1988

HEAT EXCHANGER SIZING CRITERIA	]					
TOTAL JACKET WATER CIRCUIT (JW)	(12)	Btu/min	40289			
TOTAL AFTERCOOLER CIRCUIT (OC+AC)	(12)(13)	Btu/min	49602			
A cooling system safety factor of 0% has been added to the heat exchanger sizing criteria.						

#### **CONDITIONS AND DEFINITIONS**

Engine rating obtained and presented in accordance with ISO 3046/1, adjusted for fuel, site altitude and site inlet air temperature.

100% rating at maximum inlet air temperature is the maximum engine capability for the specified fuel at site altitude and maximum site inlet air temperature.

Max. rating is the maximum capability for the specified fuel at site altitude and reduced inlet air temperature.

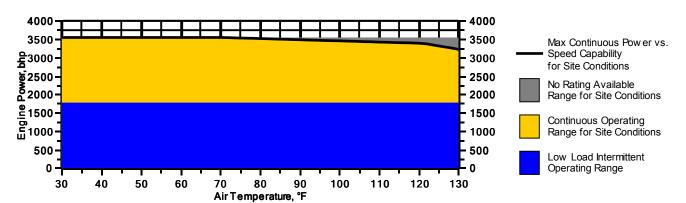
Lowest load point is the lowest continuous duty operating load allowed. No overload permitted at rating shown.

For notes information consult page three.



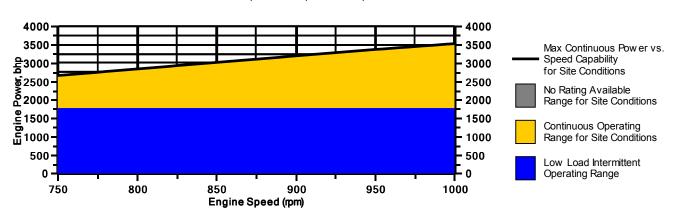
## **Engine Power vs. Inlet Air Temperature**

Data represents temperature sweep at 500 ft and 1000 rpm



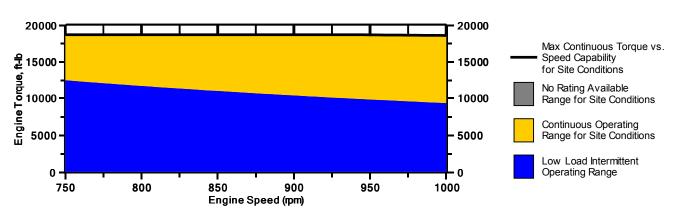
## **Engine Power vs. Engine Speed**

Data represents speed sweep at 500 ft and 77 °F



## **Engine Torque vs. Engine Speed**

Data represents speed sweep at 500 ft and 77 °F



Note: At site conditions of 500 ft and 77°F inlet air temp., constant torque can be maintained down to 750 rpm. The minimum speed for loading at these conditions is 750 rpm.

## G3612 GAS COMPRESSION APPLICATION

#### GAS ENGINE SITE SPECIFIC TECHNICAL DATA



#### NOTES

- 1. Engine rating is with two engine driven water pumps. Tolerance is ± 3% of full load.
- 2. Fuel consumption tolerance is ± 2.5% of full load data.
- 3. Air flow value is on a 'wet' basis. Flow is a nominal value with a tolerance of  $\pm$  5 %.
- 4. Inlet and Exhaust Restrictions must not exceed A&I limits based on full load flow rates from the standard technical data sheet.
- 5. Inlet manifold pressure is a nominal value with a tolerance of  $\pm$  5 %.
- 6. Exhaust stack temperature is a nominal value with a tolerance of (+)63°F, (-)54°F.
- 7. Exhaust flow value is on a "wet" basis. Flow is a nominal value for total flow rate with a tolerance of ±6%. Exhaust gas vented through the wastegate flows only to the right exhaust outlet. The total flow through the wastegate may be as great as 15% of the total value for conditions under which the wastegate is open. For installations that use dual exhaust runs this difference must be taken into account when specifying any items to be connected to the exhaust outlets. The flow in the right exhaust outlet must be sized for at least 65% of the total flow to allow for the wastegate full open condition, while the left outlet must be sized for 50% of the total flow for the wastegate closed condition. Both runs must meet the allowable backpressure requirement as described in the Exhaust Systems A&I Guide.
- 8. Emission levels are at engine exhaust flange prior to any after treatment. Values are based on engine operating at steady state conditions, adjusted to the specified NOx level at 100% load. Fuel methane number cannot vary more than ± 3. Values listed are higher than nominal levels to allow for instrumentation, measurement, and engine-to-engine variations. They indicate "Not to Exceed" values. THC, NMHC, and NMNEHC do not include aldehydes. An oxidation catalyst may be required to meet Federal, State or local CO or HC requirements.
- 9. VOCs Volatile organic compounds as defined in US EPA 40 CFR 60, subpart JJJJ
- 10. Exhaust Oxygen level is the result of adjusting the engine to operate at the specified NOx level. Tolerance is  $\pm$  0.5.
- 11. Heat rejection values are nominal. Tolerances, based on treated water, are ± 10% for jacket water circuit, ± 50% for radiation, ± 20% for lube oil circuit, and ± 5% for aftercooler circuit.
- 12. Aftercooler heat rejection includes an aftercooler heat rejection factor for the site elevation and inlet air temperature specified. Aftercooler heat rejection values at part load are for reference only. Do not use part load data for heat exchanger sizing.
- 13. Heat exchanger sizing criteria are maximum circuit heat rejection for the site, with applied tolerances.

Constituent	Abbrev	Mole %	Norm		
Water Vapor	H2O	2.5211	2.5211		
Methane	CH4	86.6340	86.6340	Fuel Makeup:	Field Gas
Ethane	C2H6	4.9767	4.9767	Unit of Measure:	English
Propane	C3H8	3.5670	3.5670	om or modelie.	Liighoir
Isobutane	iso-C4H1O	0.0000	0.0000		
Norbutane	nor-C4H1O	1.8211	1.8211	<u>Calculated Fuel Properties</u>	
Isopentane	iso-C5H12	0.0000	0.0000	Caterpillar Methane Number:	62.2
Norpentane	nor-C5H12	0.4802	0.4802		
Hexane	C6H14	0.0000	0.0000	Lower Heating Value (Btu/scf):	1027
Heptane	C7H16	0.0000	0.0000	• ,	
Nitrogen	N2	0.0000	0.0000	Higher Heating Value (Btu/scf):	1135
Carbon Dioxide	CO2	0.0000	0.0000	WOBBE Index (Btu/scf):	1274
Hydrogen Sulfide	H2S	0.0000	0.0000		
Carbon Monoxide	CO	0.0000	0.0000	THC: Free Inert Ratio:	0
Hydrogen	H2	0.0000	0.0000	RPC (%) (To 905 Btu/scf Fuel):	100%
Oxygen	O2	0.0000	0.0000	111 C (70) (10 900 Bla/301 1 del).	10070
Helium	HE	0.0000	0.0000		
Neopentane	neo-C5H12	0.0000	0.0000	Compressibility Factor:	0.997
Octane	C8H18	0.0000	0.0000	Stoich A/F Ratio (Vol/Vol):	10.68
Nonane	C9H20	0.0000	0.0000	Stoich A/F Ratio (Mass/Mass):	16.43
Ethylene	C2H4	0.0000	0.0000	Specific Gravity (Relative to Air):	0.650
Propylene	C3H6	0.0000	0.0000	, , ,	
TOTAL (Volume %)		100.0000	100.0000	Specific Heat Constant (K):	1.297

#### **CONDITIONS AND DEFINITIONS**

Caterpillar Methane Number represents the knock resistance of a gaseous fuel. It should be used with the Caterpillar Fuel Usage Guide for the engine and rating to determine the rating for the fuel specified. A Fuel Usage Guide for each rating is included on page 2 of its standard technical data sheet.

RPC always applies to naturally aspirated (NA) engines, and turbocharged (TA or LE) engines only when they are derated for altitude and ambient site conditions.

Project specific technical data sheets generated by the Caterpillar Gas Engine Rating Pro program take the Caterpillar Methane Number and RPC into account when generating a site rating.

Fuel properties for Btu/scf calculations are at 60F and 14.696 psia.

Caterpillar shall have no liability in law or equity, for damages, consequently or otherwise, arising from use of program and related material or any part thereof.

**FUEL LIQUIDS**Field gases, well head gases, and associated gases typically contain liquid water and heavy hydrocarbons entrained in the gas. To prevent detonation and severe damage to the engine, hydrocarbon liquids must not be allowed to enter the engine fuel system. To remove liquids, a liquid separator and coalescing filter are recommended, with an automatic drain and collection tank to prevent contamination of the ground in accordance with local codes and standards.

To avoid water condensation in the engine or fuel lines, limit the relative humidity of water in the fuel to 80% at the minimum fuel operating temperature.

Table 3.2-2. UNCONTROLLED EMISSION FACTORS FOR 4-STROKE LEAN-BURN ENGINES<sup>a</sup> (SCC 2-02-002-54)

Pollutant	Emission Factor (lb/MMBtu) <sup>b</sup> (fuel input)	Emission Factor Rating
Criteria Pollutants and Greenhouse	e Gases	
NO <sub>x</sub> <sup>c</sup> 90 - 105% Load	4.08 E+00	В
NO <sub>x</sub> <sup>c</sup> <90% Load	8.47 E-01	В
CO <sup>c</sup> 90 - 105% Load	3.17 E-01	С
CO <sup>c</sup> <90% Load	5.57 E-01	В
CO <sub>2</sub> <sup>d</sup>	1.10 E+02	A
SO <sub>2</sub> <sup>e</sup>	5.88 E-04	A
TOC <sup>f</sup>	1.47 E+00	A
Methane <sup>g</sup>	1.25 E+00	С
VOC <sup>h</sup>	1.18 E-01	С
PM10 (filterable) <sup>i</sup>	7.71 E-05	D
PM2.5 (filterable) <sup>i</sup>	7.71 E-05	D
PM Condensable <sup>j</sup>	9.91 E-03	D
Trace Organic Compounds		
1,1,2,2-Tetrachloroethanek	<4.00 E-05	E
1,1,2-Trichloroethanek	<3.18 E-05	Е
1,1-Dichloroethane	<2.36 E-05	Е
1,2,3-Trimethylbenzene	2.30 E-05	D
1,2,4-Trimethylbenzene	1.43 E-05	С
1,2-Dichloroethane	<2.36 E-05	Е
1,2-Dichloropropane	<2.69 E-05	Е
1,3,5-Trimethylbenzene	3.38 E-05	D
1,3-Butadiene <sup>k</sup>	2.67E-04	D
1,3-Dichloropropene <sup>k</sup>	<2.64 E-05	Е
2-Methylnaphthalene <sup>k</sup>	3.32 E-05	С
2,2,4-Trimethylpentane <sup>k</sup>	2.50 E-04	С
Acenaphthene <sup>k</sup>	1.25 E-06	С

Table 3.2-2. UNCONTROLLED EMISSION FACTORS FOR 4-STROKE LEAN-BURN ENGINES (Continued)

Pollutant	Emission Factor (lb/MMBtu) <sup>b</sup> (fuel input)	Emission Factor Rating
Acenaphthylene <sup>k</sup>	5.53 E-06	С
Acetaldehyde <sup>k,l</sup>	8.36 E-03	Α
Acrolein <sup>k,l</sup>	5.14 E-03	A
Benzene <sup>k</sup>	4.40 E-04	Α
Benzo(b)fluoranthenek	1.66 E-07	D
Benzo(e)pyrene <sup>k</sup>	4.15 E-07	D
Benzo(g,h,i)perylenek	4.14 E-07	D
Biphenyl <sup>k</sup>	2.12 E-04	D
Butane	5.41 E-04	D
Butyr/Isobutyraldehyde	1.01 E-04	С
Carbon Tetrachloride <sup>k</sup>	<3.67 E-05	E
Chlorobenzene <sup>k</sup>	<3.04 E-05	E
Chloroethane	1.87 E-06	D
Chloroform <sup>k</sup>	<2.85 E-05	E
Chrysene <sup>k</sup>	6.93 E-07	С
Cyclopentane	2.27 E-04	С
Ethane	1.05 E-01	С
Ethylbenzene <sup>k</sup>	3.97 E-05	В
Ethylene Dibromide <sup>k</sup>	<4.43 E-05	E
Fluoranthene <sup>k</sup>	1.11 E-06	С
Fluorene <sup>k</sup>	5.67 E-06	С
Formaldehyde <sup>k,l</sup>	5.28 E-02	A
Methanol <sup>k</sup>	2.50 E-03	В
Methylcyclohexane	1.23 E-03	С
Methylene Chloride <sup>k</sup>	2.00 E-05	С
n-Hexane <sup>k</sup>	1.11 E-03	С
n-Nonane	1.10 E-04	С

Table 3.2-2. UNCONTROLLED EMISSION FACTORS FOR 4-STROKE LEAN-BURN ENGINES (Continued)

Pollutant	Emission Factor (lb/MMBtu) <sup>b</sup> (fuel input)	Emission Factor Rating
n-Octane	3.51 E-04	С
n-Pentane	2.60 E-03	С
Naphthalene <sup>k</sup>	7.44 E-05	С
PAH <sup>k</sup>	2.69 E-05	D
Phenanthrene <sup>k</sup>	1.04 E-05	D
Phenol <sup>k</sup>	2.40 E-05	D
Propane	4.19 E-02	C
Pyrene <sup>k</sup>	1.36 E-06	С
Styrene <sup>k</sup>	<2.36 E-05	E
Tetrachloroethane <sup>k</sup>	2.48 E-06	D
Toluene <sup>k</sup>	4.08 E-04	В
Vinyl Chloride <sup>k</sup>	1.49 E-05	C
Xylene <sup>k</sup>	1.84 E-04	В

a Reference 7. Factors represent uncontrolled levels. For NO<sub>x</sub>, CO, and PM10, "uncontrolled" means no combustion or add-on controls; however, the factor may include turbocharged units. For all other pollutants, "uncontrolled" means no oxidation control; the data set may include units with control techniques used for NOx control, such as PCC and SCR for lean burn engines, and PSC for rich burn engines. Factors are based on large population of engines. Factors are for engines at all loads, except as indicated. SCC = Source Classification Code. TOC = Total Organic Compounds. PM-10 = Particulate Matter ≤ 10 microns (μm) aerodynamic diameter. A "<" sign in front of a factor means that the corresponding emission factor is based on one-half of the method detection limit. Emission factors were calculated in units of (lb/MMBtu) based on procedures in EPA Method 19. To convert from (lb/MMBtu) to (lb/10<sup>6</sup> scf), multiply by the heat content of the fuel. If the heat content is not available, use 1020 Btu/scf. To convert from (lb/MMBtu) to (lb/hp-hr) use the following equation:

 $lb/hp-hr = (lb/MMBtu)_i$  heat input, MMBtu/hr, (1/operating HP, 1/hp)

<sup>&</sup>lt;sup>c</sup> Emission tests with unreported load conditions were not included in the data set.

d Based on 99.5% conversion of the fuel carbon to CO<sub>2</sub>. CO<sub>2</sub> [lb/MMBtu] =

(3.67)(%CON)(C)(D)(1/h), where %CON = percent conversion of fuel carbon to CO<sub>2</sub>,

C = carbon content of fuel by weight (0.75), D = density of fuel, 4.1 E+04 lb/10<sup>6</sup> scf, and

## Enterprise Field Services LLC Lindrith Compressor Station Part 71 Renewal Application Update Operating Parameters

Emissions Calculations Compressor No. 1 Engine Source ID No.: EMERGEN

Operating Parameters		
Parameter	Value	Units
Fuel Higher Heating Value (HHV)	19,300	BTU/lb
Fuel Density	7.10	lb/gal
Fuel Sulfur Content	15.00	ppmw
Power Output: Emergency Generator	192	hp (mech.)
Operating Hours	52	hrs/yr
Heat Rate at HHV	7,000	BTU/hp- hr

м	otes	
v	NIES	

AP-42 Table 3.4.1 AP-42 Table 3.4.1

Based on 1 hour per week

Emission Factors					
SO <sub>2</sub>	SO <sub>2</sub> NO <sub>x</sub> PM/PM10/PM2.5 CO VOC				
lb/MMBtu	g/hp-hr	g/hp-hr	g/hp-hr	g/hp-hr	
0.0016	1.64	0.15	2.6	1.36	

EMISSION UNIT	Description	Hourly Emissions (lb/hr)				
EMISSION UNIT	Description	CO	NO <sub>x</sub>	PM/PM10/PM2.5	VOC	SO <sub>2</sub>
EMERGEN	Emergency Generator	1.10	0.69	0.06	0.58	0.002
			Annu	al Emissions (tpy)		
EMERGEN	Emergency Generator	0.03	0.02	0.002	0.01	0.0001

Emission Factors			
N <sub>2</sub> O Methane CO <sub>2</sub>			
lb/MMBtu	lb/MMBtu	lb/MMBtu	
0.001322772	0.00661386	163	

EMISSION UNIT	Description	Hourly Emissions (lb/hr)			
EMISSION UNIT	Description	Methane	N <sub>2</sub> O	CO <sub>2</sub>	CO <sub>2</sub> e
EMERGEN	Emergency Generator	0.0089	0.0018	219	220
			Annu	al Emissions (tpy)	
EMERGEN	Emergency Generator	0.0002	0.0000	5	5

### Notes:

1) Emission factors for  $NO_x$ , CO, and  $PM_{10}$  based on NSPS Subpart IIII, Table 4. Emissions of VOC based on AP-42 factors (5th Edition, 10/96) from Table 3.3-1 *Emission Factors for Uncontrolled Gasoline and Diesel Industrial Engines*. Emissions of GHG based on 40 CFR 98, Subpart C, Tables C-1 and C-2. NOx Factor use is NSPS NOx + NMHC factor minus AP-42 VOC factor.

2) Emission factor for SO<sub>2</sub> based on 100% conversion of fuel bound sulfur into SO<sub>2</sub>.

### **Sample Calculations:**

CO Hourly Emissions for EP-EMERGEN =  $\begin{array}{c|cccc} 2.6 & 192 & hp & lb \\ \hline hp-hr & 453.6 & g & \\ \end{array}$  1.10 lb/hr

Conversion		
Factors:		
Heat Input	2544	Btu/hr = 1 hp
	453.6	grams/lb
	1.341	hp/kW

# Storage Tanks

## **Enterprise Field Services LLC**

#### **Lindrith Compressor Station**

## Part 71 Renewal Application Update

## **Condensate Storage Tank Battery Operating Parameters**

#### **Throughput Estimates (Hysis Model)**

	days	gpm	bbl/day	bbl/yr	gal/yr
Summer	90	-	-	-	-
Spring/Fall	155	-	-	-	-
Winter	120	1.55	53.25	6,389	268,358

Proposed Throughput Limit:

20,000 bbl/yr

55 bbl/day (average)

Number of Tanks in Battery

8

#### **Estimated Emissions (NonSpeciated)**

	Modeled		Proposed
Steam	lb/yr	Data Source	tpy
Flash	18,060.8	Hysis	28.27
Breathing	4,401.1	EPA Tanks	17.60
Working	686.8	EPA Tanks	2.75

#### Notes

- 1. The Hysis VOC estimate is for the battery not per tank.
- 2. The EPA Tanks estimates are per tank.
- 3. Flash emissions are prorated by ratio of (Proposed Throughput / Hysis Throughput \* Hysis Flash VOC tpy)
- 4. AspenTech predicts 6.271 lb/hr of flash emissions over the 120 day "Winter" period. This equates to 9.03 tons.

Emissions Calculations
Condensate Tanks
Source ID No.: TBATTERY

## **Condensate Storage Tank Battery Operating Parameters (continued)**

**Speciated Tank Emissions (Vapor Phase)** 

		Normalized				
	Aspen Analysis	Aspen Analysis				
	Flash	Breathing/Working	Flash	Breathing/Working	Total	
Component	Mass Fraction	Mass Fraction	tpy	tpy	tpy	
Nitrogen	0.0008		0.02	-	0.02	
CO2	0.0089		0.25	-	0.25	
Methane	0.1857		5.25	-	5.25	
Ethane	0.1969		5.57	-	5.57	
Propane	0.2589	0.43	7.32	8.74	16.06	
i-Butane	0.069	0.11	1.95	2.33	4.28	
n-Butane	0.1131	0.19	3.20	3.82	7.02	
i-Pentane	0.0481	0.08 1.36		1.62	2.98	
n-Pentane	0.0376	0.06	1.06	1.27	2.33	
n-Hexane	0.0135	0.02	0.38	0.38 0.46	0.84	
n-Heptane	0.0142	0.02	0.40	0.48	0.88	
n-Octane	0.0027	0.00	0.08	0.09	0.17	
Cyclopentane	0.0031	0.01	0.09	0.10 0.07	0.19 0.12	
Benzene	0.002	0.00	0.06			
Cyclohexane	0.0064	0.01	0.18	0.22	0.40	
2-Mhexane	0.0297	0.05	0.84	1.00	1.84	
25-Mhexane	0.0028	0.00	0.08	0.09	0.17	
Toluene	0.0017	0.00	0.05	0.06	0.11	
H2O	0.0047		0.13	-	0.13	
Total	1.00	1.00	17.17	20.35	37.52	
Total VOC	0.60	1.00	17.04 20.35			
Total HAP	0.02	0.04	0.67	0.80	1.46	

Aspen VOC
-1
0.43
0.11
0.19
0.08
0.06
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0.00
0.01
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0.05
0.00
0.00
1.00

#### Notes:

<sup>1.</sup> The speciated flash emissions are based on the AspenTech process model results.

<sup>2.</sup> The speciated breathing/working losses were conservatively based on the AspenTech process model results minus the non-VOC components. The AspenTech VOC mass fraction was normalized to 1.0.

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Case Name: LINDRITH LIQUIDS WEATHERING WINTER CASE REV 5.hsc

Unit Set: USField3

Date/Time: Wed May 12 08:13:01 2010

# **Material Stream: VENT1**

Fluid Package: Basis-1

Property Package: Peng-Robinson

#### **CONDITIONS**

11			Overall	Vapour Phase	Liquid Phase	Aqueous Phase	
12	Vapour / Phase Fraction		1.0000	1.0000	0.0000	0.0000	
13	Temperature:	(F)	36.62	36.62	36.62	36.62	
14	Pressure:	(psig*)	0.0000	0.0000	0.0000	0.0000	
15	Molar Flow	(MMSCFD)	1.691e-003	1.691e-003	0.0000	0.0000	
16	Mass Flow	(lb/hr)	6.271	6.271	0.0000	0.0000	
17	Std Ideal Liq Vol Flow	(USGPM)	2.836e-002	2.836e-002	0.0000	0.0000	
18	Molar Enthalpy	(Btu/lbmole)	-4.255e+004	-4.255e+004	-8.874e+004	-1.235e+005	
19	Molar Entropy	(Btu/lbmole-F)	44.25	44.25	17.78	11.38	
20	Heat Flow	(Btu/hr)	-7903	-7903	0.0000	0.0000	
21	Liq Vol Flow @Std Cond	(USGPM)	3.343e-002 *	3.343e-002	0.0000	0.0000	
L							

#### **PROPERTIES**

23						
24		Overall	Vapour Phase	Liquid Phase	Aqueous Phase	
25	Molecular Weight	33.76	33.76	92.61	18.02	
26	Molar Density (lbmole/ft3)	2.238e-003	2.238e-003	0.4697	3.548	
27	Mass Density (lb/ft3)	7.555e-002	7.555e-002	43.50	63.93	
28	Act. Volume Flow (USGPM)	10.35	10.35	0.0000	0.0000	
29	Mass Enthalpy (Btu/lb)	-1260	-1260	-958.3	-6853	
30	Mass Entropy (Btu/lb-F)	1.311	1.311	0.1920	0.6314	
31	Heat Capacity (Btu/lbmole-F)	13.79	13.79	44.45	18.60	
32	Mass Heat Capacity (Btu/lb-F)	0.4083	0.4083	0.4800	1.033	
33	Lower Heating Value (Btu/lbmole)	6.716e+005	6.716e+005	1.783e+006	1.342e-004	
34	Mass Lower Heating Value (Btu/lb)	1.989e+004	1.989e+004	1.926e+004	7.447e-006	
35	Phase Fraction [Vol. Basis]		1.000			
36	Phase Fraction [Mass Basis]	2.122e-314	1.000	0.0000	0.0000	
37	Partial Pressure of CO2 (psig*)	-11.72				
38	Cost Based on Flow (Cost/s)	0.0000	0.0000	0.0000	0.0000	
39	Act. Gas Flow (ACFM)	1.383	1.383			
40	Avg. Liq. Density (lbmole/ft3)	0.8166	0.8166	0.4582	3.458	
41	Specific Heat (Btu/lbmole-F)	13.79	13.79	44.45	18.60	
42	Std. Gas Flow (MMSCFD)	1.692e-003	1.692e-003	0.0000	0.0000	
43	Std. Ideal Liq. Mass Density (lb/ft3)	27.57	27.57	42.44	62.30	
44	Act. Liq. Flow (USGPM)	0.0000			0.0000	
45	Z Factor		0.9904	4.718e-003	6.245e-004	
46	Watson K	15.81	15.81	12.62	8.520	
47	User Property					
48	Cp/(Cp - R)	1.168	1.168	1.047	1.120	
49	Cp/Cv	1.175	1.175	1.047	1.130	
50	Heat of Vap. (Btu/lbmole)	1.060e+004				
51	Kinematic Viscosity (cSt)	7.446	7.446	0.6690	1.579	
52	Liq. Mass Density (Std. Cond) (lb/ft3)	23.39	23.39	42.78	63.33	
53	Liq. Vol. Flow (Std. Cond) (USGPM)	3.343e-002	3.343e-002	0.0000	0.0000	
54	Liquid Fraction	0.0000	0.0000	1.000	1.000	
55	Molar Volume (ft3/lbmole)	446.9	446.9	2.129	0.2818	
56	Mass Heat of Vap. (Btu/lb)	314.1				
57	Phase Fraction [Molar Basis]	1.0000	1.0000	0.0000	0.0000	
58	Surface Tension (dyne/cm)			20.63	75.96	
59	Thermal Conductivity (Btu/hr-ft-F)	1.175e-002	1.175e-002	7.013e-002	0.3314	
60	Viscosity (cP)	9.011e-003	9.011e-003	0.4661	1.616	
61	Cv (Semi-Ideal) (Btu/Ibmole-F)	11.80	11.80	42.46	16.62	
62	Mass Cv (Semi-Ideal) (Btu/lb-F)	0.3495	0.3495	0.4585	0.9223	
63	Hyprotech Ltd.	Aspen I	HYSYS Version 7 (22	2.0.1.7021)		Page 1 of 7

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Case Name: LINDRITH LIQUIDS WEATHERING WINTER CASE REV 5.hsc

Unit Set: USField3

Date/Time: Wed May 12 08:13:01 2010

# **Material Stream: VENT1 (continued)**

Fluid Package: Basis-1

Property Package: Peng-Robinson

#### **PROPERTIES**

11		Overall	Vapour Phase	Liquid Phase	Aqueous Phase	
12	Cv (Btu/lbmole-F	11.73	11.73	42.46	16.46	
13	Mass Cv (Btu/lb-F	0.3475	0.3475	0.4585	0.9136	
14	Cv (Ent. Method) (Btu/lbmole-F	)			16.11	
15	Mass Cv (Ent. Method) (Btu/lb-F				0.8944	
16	Cp/Cv (Ent. Method)				1.155	
17	Liq. Vol. Flow - Sum(Std. Cond)USGPN	) 3.343e-002	3.343e-002	0.0000	0.0000	
18	Reid VP at 37.8 C (psig			3.010		
19	True VP at 37.8 C (psig	1309	1309	11.46	-10.00	
20	Partial Pressure of H2S (psig	-11.80				
21	Viscosity Index			-2.140	-0.1073	

#### **COMPOSITION**

25	Overall Phase				Vapour Fra	action 1.0000	
26	COMPONENTS	MOLAR FLOW	MOLE FRACTION	MASS FLOW	MASS FRACTION	LIQUID VOLUME	LIQUID VOLUME
27		(lbmole/hr)		(lb/hr)		FLOW (USGPM)	FRACTION
28	Nitrogen	0.0002	0.0009	0.0048	0.0008	0.0000	0.0004

27		(lbmole/hr)		(lb/hr)		FLOW (USGPM)	FRACTION
28	Nitrogen	0.0002	0.0009	0.0048	0.0008	0.0000	0.0004
29	CO2	0.0013	0.0069	0.0560	0.0089	0.0001	0.0048
30	Methane	0.0726	0.3909	1.1647	0.1857	0.0078	0.2740
31	Ethane	0.0411	0.2211	1.2348	0.1969	0.0069	0.2445
32	Propane	0.0368	0.1982	1.6236	0.2589	0.0064	0.2257
33	i-Butane	0.0074	0.0401	0.4330	0.0690	0.0015	0.0543
34	n-Butane	0.0122	0.0657	0.7091	0.1131	0.0024	0.0856
35	i-Pentane	0.0042	0.0225	0.3016	0.0481	0.0010	0.0341
36	n-Pentane	0.0033	0.0176	0.2360	0.0376	0.0007	0.0264
37	n-Hexane	0.0010	0.0053	0.0847	0.0135	0.0003	0.0090
38	n-Heptane	0.0009	0.0048	0.0891	0.0142	0.0003	0.0091
39	n-Octane	0.0002	0.0008	0.0171	0.0027	0.0000	0.0017
40	n-Nonane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
41	n-C11	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
42	22-Mbutane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
43	Cyclopentane	0.0003	0.0015	0.0195	0.0031	0.0001	0.0018
44	2-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
45	3-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
46	22-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
47	Mcyclopentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
48	24-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
49	Benzene	0.0002	0.0009	0.0129	0.0020	0.0000	0.0010
50	33-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
51	Cyclohexane	0.0005	0.0026	0.0401	0.0064	0.0001	0.0036
52	2-Mhexane	0.0019	0.0100	0.1863	0.0297	0.0005	0.0193
53	23-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
54	11Mcycpentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
55	3-Mhexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
56	1-tr3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
57	1-ci3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
58	Mcyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
59	113-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
60	25-Mhexane	0.0002	0.0008	0.0177	0.0028	0.0001	0.0018
61	MCC5==	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
62	Toluene	0.0001	0.0006	0.0106	0.0017	0.0000	0.0009
63	Hyprotech Ltd.		Aspen HYS	S Version 7 (22.0.1	1.7021)		Page 2 of 7

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# Material Stream: VENT1 (continued)

#### **COMPOSITION**

1	EPCO HOLDINGS, INC.			Case Name: LIN	NDRITH LIQUIDS WEAT	THERING WINTER CAS	SE REV 5.hsc
3	aspentech	B. F. MA		Unit Set: US	Field3		
4 5	Casperteen	USA		Date/Time: We	ed May 12 08:13:01 201	0	
6	B# 4 -		VENITA (	41 1	Flui	d Package: Ba	sis-1
8	Materi	ial Stream:	VENI1 (C	ontinuea)	Pro	perty Package: Pe	ng-Robinson
9				COMPOSITION			
10	COMI COTTION						
11 12	Overall Phase (continued) Vapour Fraction 1.0000						action 1.0000
13	COMPONENTS	MOLAR FLOW (lbmole/hr)	MOLE FRACTION	MASS FLOW (lb/hr)	MASS FRACTION	LIQUID VOLUME FLOW (USGPM)	LIQUID VOLUME FRACTION
15	Naphthalene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
16	Ecyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
17	p-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
18	m-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
19	2-Moctane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
20	o-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
21	H2O	0.0016	0.0088	0.0293	0.0047	0.0001	0.0021
22	Methanol	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
23	Total	0.1857	1.0000	6.2711	1.0000	0.0284	1.0000
24			,	Vanour Phase		Phase Fra	action 1.000

## Vapour Phase

Phase Fraction

25			V	apour Phase		Phase Fra	ction 1.000
26	COMPONENTS	MOLAR FLOW	MOLE FRACTION	MASS FLOW	MASS FRACTION	LIQUID VOLUME	LIQUID VOLUME
27		(lbmole/hr)		(lb/hr)		FLOW (USGPM)	FRACTION
28	Nitrogen	0.0002	0.0009	0.0048	0.0008	0.0000	0.0004
29	CO2	0.0013	0.0069	0.0560	0.0089	0.0001	0.0048
30	Methane	0.0726	0.3909	1.1647	0.1857	0.0078	0.2740
31	Ethane	0.0411	0.2211	1.2348	0.1969	0.0069	0.2445
32	Propane	0.0368	0.1982	1.6236	0.2589	0.0064	0.2257
33	i-Butane	0.0074	0.0401	0.4330	0.0690	0.0015	0.0543
34	n-Butane	0.0122	0.0657	0.7091	0.1131	0.0024	0.0856
35	i-Pentane	0.0042	0.0225	0.3016	0.0481	0.0010	0.0341
36	n-Pentane	0.0033	0.0176	0.2360	0.0376	0.0007	0.0264
37	n-Hexane	0.0010	0.0053	0.0847	0.0135	0.0003	0.0090
38	n-Heptane	0.0009	0.0048	0.0891	0.0142	0.0003	0.0091
39	n-Octane	0.0002	0.0008	0.0171	0.0027	0.0000	0.0017
40	n-Nonane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
41	n-C11	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
42	22-Mbutane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
43	Cyclopentane	0.0003	0.0015	0.0195	0.0031	0.0001	0.0018
44	2-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
45	3-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
46	22-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
47	Mcyclopentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
48	24-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
49	Benzene	0.0002	0.0009	0.0129	0.0020	0.0000	0.0010
50	33-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
51	Cyclohexane	0.0005	0.0026	0.0401	0.0064	0.0001	0.0036
52	2-Mhexane	0.0019	0.0100	0.1863	0.0297	0.0005	0.0193
53	23-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
54	11Mcycpentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
55	3-Mhexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
56	1-tr3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
57	1-ci3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
58	Mcyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
59	113-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
60	25-Mhexane	0.0002	0.0008	0.0177	0.0028	0.0001	0.0018
61	MCC5==	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
62	Toluene	0.0001	0.0006	0.0106	0.0017	0.0000	0.0009
63	Hyprotech Ltd.		Aspen HYSY	'S Version 7 (22.0.	1.7021)		Page 3 of 7

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# Material Stream: VENT1 (continued)

#### **COMPOSITION**

1 2	EPCO HOLDINGS, INC.			Case Name: LI	NDRITH LIQUIDS WEAT	THERING WINTER CAS	SE REV 5.hsc
3	aspentech			Unit Set: US	SField3		
4 5	Casponicon	USA		Date/Time: W	ed May 12 08:13:01 201	0	
6		1.04	VENITA (	41 10	Flui	d Package: Bas	sis-1
8	wateri	al Stream:	VENI1 (C	ontinuea)	Pro	perty Package: Per	ng-Robinson
9				COMPOSITION			
10							
11 12	Vanour Phase (continued) Phase Fraction 1.0						ction 1.000
13	COMPONENTS	MOLAR FLOW	MOLE FRACTION	MASS FLOW	MASS FRACTION	LIQUID VOLUME	LIQUID VOLUME
14		(lbmole/hr)		(lb/hr)		FLOW (USGPM)	FRACTION
15	Naphthalene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
16	Ecyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
17	p-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
18	m-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
19	2-Moctane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
20	o-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
21	H2O	0.0016	0.0088	0.0293	0.0047	0.0001	0.0021
22	Methanol	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
23	Total	0.1857	1.0000	6.2711	1.0000	0.0284	1.0000
24				Liquid Phase		Phase Fra	ction 0.0000

## Liquid Phase

Phase Fraction

25			L	iquid Phase		Phase Fra	ction 0.0000
26	COMPONENTS	MOLAR FLOW	MOLE FRACTION	MASS FLOW	MASS FRACTION	LIQUID VOLUME	LIQUID VOLUME
27		(lbmole/hr)		(lb/hr)		FLOW (USGPM)	FRACTION
28	Nitrogen	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
29	CO2	0.0000	0.0001	0.0000	0.0001	0.0000	0.0000
30	Methane	0.0000	0.0019	0.0000	0.0003	0.0000	0.0008
31	Ethane	0.0000	0.0080	0.0000	0.0026	0.0000	0.0050
32	Propane	0.0000	0.0315	0.0000	0.0150	0.0000	0.0201
33	i-Butane	0.0000	0.0188	0.0000	0.0118	0.0000	0.0143
34	n-Butane	0.0000	0.0461	0.0000	0.0289	0.0000	0.0337
35	i-Pentane	0.0000	0.0454	0.0000	0.0354	0.0000	0.0386
36	n-Pentane	0.0000	0.0503	0.0000	0.0392	0.0000	0.0423
37	n-Hexane	0.0000	0.0588	0.0000	0.0547	0.0000	0.0562
38	n-Heptane	0.0000	0.1967	0.0000	0.2128	0.0000	0.2107
39	n-Octane	0.0000	0.1217	0.0000	0.1501	0.0000	0.1446
40	n-Nonane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
41	n-C11	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
42	22-Mbutane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
43	Cyclopentane	0.0000	0.0059	0.0000	0.0045	0.0000	0.0041
44	2-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
45	3-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
46	22-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
47	Mcyclopentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
48	24-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
49	Benzene	0.0000	0.0104	0.0000	0.0088	0.0000	0.0068
50	33-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
51	Cyclohexane	0.0000	0.0368	0.0000	0.0335	0.0000	0.0291
52	2-Mhexane	0.0000	0.2908	0.0000	0.3146	0.0000	0.3138
53	23-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
54	11Mcycpentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
55	3-Mhexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
56	1-tr3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
57	1-ci3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
58	Mcyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
59	113-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
60	25-Mhexane	0.0000	0.0481	0.0000	0.0594	0.0000	0.0579
61	MCC5==	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
62	Toluene	0.0000	0.0285	0.0000	0.0283	0.0000	0.0221
63	Hyprotech Ltd.		Aspen HYSY	'S Version 7 (22.0.	1.7021)		Page 4 of 7

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# Material Stream: VENT1 (continued)

#### **COMPOSITION**

1 2	EDGO HOLDINGS INC			Case Name: LINDRITH LIQUIDS WEATHERING WINTER CASE REV 5.hsc				
3	1 \ * ASDELLE		, INC.	Unit Set:	JSField3			
4 5	Caopontoon	USA		Date/Time: V	Ved May 12 08:13:01 201	0		
6		1.04	\/=\\=\ /	41 10	Flu	id Package: Ba	sis-1	
7 8	Materia	al Stream:	VENI1 (C	ontinuea)	Pro	perty Package: Pe	ng-Robinson	
9			(	COMPOSITION				
10								
11 12	Liquid Phase (continued) Phase Fraction 0.0000						action 0.0000	
13	COMPONENTS	MOLAR FLOW	MOLE FRACTION	MASS FLOW	MASS FRACTION	LIQUID VOLUME	LIQUID VOLUME	
14		(lbmole/hr)		(lb/hr)		FLOW (USGPM)	FRACTION	
15	Naphthalene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	
16	Ecyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	
17	p-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	
18	m-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	
19	2-Moctane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	
20	o-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	
21	H2O	0.0000	0.0001	0.0000	0.0000	0.0000	0.0000	
22	Methanol	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	
23	Total	0.0000	1.0000	0.0000	1.0000	0.0000	1.0000	
24	Aqueous Phase Phase Fraction 0.0000							

#### **Aqueous Phase**

Phase Fraction

25			Aq	ueous Phase		Phase Fra	ction 0.0000
26	COMPONENTS	MOLAR FLOW	MOLE FRACTION	MASS FLOW	MASS FRACTION	LIQUID VOLUME	LIQUID VOLUME
27		(lbmole/hr)		(lb/hr)		FLOW (USGPM)	FRACTION
28	Nitrogen	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
29	CO2	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
30	Methane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
31	Ethane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
32	Propane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
33	i-Butane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
34	n-Butane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
35	i-Pentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
36	n-Pentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
37	n-Hexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
38	n-Heptane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
39	n-Octane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
40	n-Nonane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
41	n-C11	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
42	22-Mbutane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
43	Cyclopentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
44	2-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
45	3-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
46	22-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
47	Mcyclopentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
48	24-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
49	Benzene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
50	33-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
51	Cyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
52	2-Mhexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
53	23-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
54	11Mcycpentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
55	3-Mhexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
56	1-tr3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
57	1-ci3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
58	Mcyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
59	113-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
60	25-Mhexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
61	MCC5==	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
62	Toluene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
63	Hyprotech Ltd.		Aspen HYSY	'S Version 7 (22.0.	1.7021)		Page 5 of 7

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# Material Stream: VENT1 (continued)

#### **COMPOSITION**

#### **Aqueous Phase (continued)** Phase Fraction 0.0000

1 2	EPCO HOLDINGS, INC.			Case Name: LINDRITH LIQUIDS WEATHERING WINTER CASE REV 5.hsc				
3	aspentech	Burlington, MA		Unit Set: US	Field3			
4 5	- dopontoon	USA		Date/Time: We	ed May 12 08:13:01 2010	0		
6 7 8	Material Stream: VENT1 (continued)					sis-1 ng-Robinson		
9 10	T COMPOSITION							
11 12	─ Aαμρομε Phase (cor				ontinued) Phase Fraction 0.0000			
13 14	COMPONENTS	MOLAR FLOW (lbmole/hr)	MOLE FRACTION	MASS FLOW (lb/hr)	MASS FRACTION	LIQUID VOLUME FLOW (USGPM)	LIQUID VOLUME FRACTION	
15	Naphthalene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	
16	Ecyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	
17	p-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	
18	m-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	
19	2-Moctane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	
20	o-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	
21	H2O	0.0000	1.0000	0.0000	1.0000	0.0000	1.0000	
22	Methanol	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	
23	Total	0.0000	1.0000	0.0000	1.0000	0.0000	1.0000	
24 25				K VALUE				

#### **K VALUE**

26	COMPONENTS	MIXED	LIGHT	HEAVY
27	Nitrogen	786.2	786.2	6.176e+004
28	CO2	62.97	62.97	1389
29	Methane	203.2	203.2	1.017e+009
30	Ethane	27.66	27.66	9.300e+010
31	Propane	6.292	6.292	
32	i-Butane	2.136	2.136	
33	n-Butane	1.424	1.424	
34	i-Pentane	0.4954	0.4954	
35	n-Pentane	0.3499	0.3499	
36	n-Hexane	8.992e-002	8.992e-002	
37	n-Heptane	2.435e-002	2.435e-002	
38	n-Octane	6.639e-003	6.639e-003	
39	n-Nonane			
40	n-C11			
41	22-Mbutane			
42	Cyclopentane	0.2536	0.2536	
43	2-Mpentane			
44	3-Mpentane			
45	22-Mpentane			
46	Mcyclopentan			
47	24-Mpentane			
48	Benzene	8.516e-002	8.516e-002	
49	33-Mpentane			
50	Cyclohexane	6.962e-002	6.962e-002	
51	2-Mhexane	3.444e-002	3.444e-002	
52	23-Mpentane			
53	11Mcycpentan			
54	3-Mhexane			
55	1-tr3-MCC5			
56	1-ci3-MCC5			
57	Mcyclohexane			
58	113-MCC5			
59	25-Mhexane	1.734e-002	1.734e-002	
60	MCC5==			
61	Toluene	2.172e-002	2.172e-002	
62	Naphthalene			
63	Hyprotech Ltd.	Aspen HYSYS Version 7 (	22.0.1.7021)	Page 6 of 7



Case Name: LINDRITH LIQUIDS WEATHERING WINTER CASE REV 5.hsc
Unit Set: USField3

Wed May 12 08:13:01 2010

# Material Stream: VENT1 (continued)

Fluid Package: Basis-1

Property Package: Peng-Robinson

#### **K VALUE**

Date/Time:

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1	11 COMPONENTS	MIXED	LIGHT	HEAVY
1	12 Ecyclohexane			
1	p-Xylene			
1	14 m-Xylene			
1	15 2-Moctane			
1	o-Xylene			
1	17 H2O	60.45	60.45	8.766e-003
1	18 Methanol			
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Case Name: LINDRITH LIQUIDS WEATHERING WINTER CASE REV 5.hsc

Unit Set: USField3

Date/Time: Wed May 12 08:16:12 2010

# **Material Stream: CONDENSATE1**

Fluid Package: Basis-1

Property Package: Peng-Robinson

#### **CONDITIONS**

11			Overall	Vapour Phase	Liquid Phase	Aqueous Phase	
12	Vapour / Phase Fraction		0.0000	0.0000	0.1928	0.8072	
13	Temperature:	(F)	36.62	36.62	36.62	36.62	
14	Pressure:	(psig*)	0.0000	0.0000	0.0000	0.0000	
15	Molar Flow	(MMSCFD)	0.1286	0.0000	2.479e-002	0.1038	
16	Mass Flow	(lb/hr)	457.5	0.0000	252.1	205.3	
17	Std Ideal Liq Vol Flow	(USGPM)	1.152	0.0000	0.7407	0.4109	
18	Molar Enthalpy	(Btu/lbmole)	-1.168e+005	-4.255e+004	-8.874e+004	-1.235e+005	
19	Molar Entropy	(Btu/lbmole-F)	12.61	44.25	17.78	11.38	
20	Heat Flow	(Btu/hr)	-1.649e+006	0.0000	-2.416e+005	-1.407e+006	
21	Liq Vol Flow @Std Cond	(USGPM)	1.069 *	0.0000	0.7349	0.4043	
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#### **PROPERTIES**

23						
24		Overall	Vapour Phase	Liquid Phase	Aqueous Phase	
25	Molecular Weight	32.40	33.76	92.61	18.02	
26	Molar Density (lbmole/ft3)	1.568	2.238e-003	0.4697	3.548	
27	Mass Density (lb/ft3)	50.78	7.555e-002	43.50	63.93	
28	Act. Volume Flow (USGPM)	1.123	0.0000	0.7226	0.4005	
29	Mass Enthalpy (Btu/lb)	-3604	-1260	-958.3	-6853	
30	Mass Entropy (Btu/lb-F)	0.3893	1.311	0.1920	0.6314	
31	Heat Capacity (Btu/lbmole-F)	23.58	13.79	44.45	18.60	
32	Mass Heat Capacity (Btu/lb-F)	0.7280	0.4083	0.4800	1.033	
33	Lower Heating Value (Btu/lbmole)	3.438e+005	6.716e+005	1.783e+006	1.342e-004	
34	Mass Lower Heating Value (Btu/lb)	1.061e+004	1.989e+004	1.926e+004	7.447e-006	
35	Phase Fraction [Vol. Basis]			0.6432	0.3568	
36	Phase Fraction [Mass Basis]	2.122e-314	0.0000	0.5511	0.4489	
37	Partial Pressure of CO2 (psig*)	-11.80				
38	Cost Based on Flow (Cost/s)	0.0000	0.0000	0.0000	0.0000	
39	Act. Gas Flow (ACFM)					
40	Avg. Liq. Density (lbmole/ft3)	1.529	0.8166	0.4582	3.458	
41	Specific Heat (Btu/lbmole-F)	23.58	13.79	44.45	18.60	
42	Std. Gas Flow (MMSCFD)	0.1286	0.0000	2.480e-002	0.1038	
43	Std. Ideal Liq. Mass Density (lb/ft3)	49.52	27.57	42.44	62.30	
44	Act. Liq. Flow (USGPM)	1.123		0.7226	0.4005	
45	Z Factor		0.9904	4.718e-003	6.245e-004	
46	Watson K	12.62	15.81	12.62	8.520	
47	User Property					
48	Cp/(Cp - R)	1.092	1.168	1.047	1.120	
49	Cp/Cv	1.092	1.175	1.047	1.130	
50	Heat of Vap. (Btu/lbmole)	2.068e+004				
51	Kinematic Viscosity (cSt)	2.069	7.446	0.6690	1.579	
52	Liq. Mass Density (Std. Cond) (lb/ft3)	53.36	23.39	42.78	63.33	
53	Liq. Vol. Flow (Std. Cond) (USGPM)	1.069	0.0000	0.7349	0.4043	
54	Liquid Fraction	1.000	0.0000	1.000	1.000	
55	Molar Volume (ft3/lbmole)	0.6379	446.9	2.129	0.2818	
56	Mass Heat of Vap. (Btu/lb)	638.2				
57	Phase Fraction [Molar Basis]	0.0000	0.0000	0.1928	0.8072	
58	Surface Tension (dyne/cm)			20.63	75.96	
59	Thermal Conductivity (Btu/hr-ft-F)	0.1243	1.175e-002	7.013e-002	0.3314	
60	Viscosity (cP)	1.683	9.011e-003	0.4661	1.616	
61	Cv (Semi-Ideal) (Btu/Ibmole-F)	21.60	11.80	42.46	16.62	
62	Mass Cv (Semi-Ideal) (Btu/lb-F)	0.6667	0.3495	0.4585	0.9223	
63	Hyprotech Ltd.	Aspen	HYSYS Version 7 (22	2.0.1.7021)		Page 1 of 7

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Case Name: LINDRITH LIQUIDS WEATHERING WINTER CASE REV 5.hsc

Unit Set: USField3

Date/Time: Wed May 12 08:16:12 2010

# **Material Stream: CONDENSATE1 (continued)**

Fluid Package: Basis-1

Property Package: Peng-Robinson

#### **PROPERTIES**

11			Overall	Vapour Phase	Liquid Phase	Aqueous Phase	
12	Cv	(Btu/lbmole-F)	21.60	11.73	42.46	16.46	
13	Mass Cv	(Btu/lb-F)	0.6667	0.3475	0.4585	0.9136	
14	Cv (Ent. Method)	(Btu/lbmole-F)				16.11	
15	Mass Cv (Ent. Method)	(Btu/lb-F)				0.8944	
16	Cp/Cv (Ent. Method)					1.155	
17	Liq. Vol. Flow - Sum(Std.	Cond(USGPM)	1.139	0.0000	0.7349	0.4043	
18	Reid VP at 37.8 C	(psig*)	3.019		3.010		
19	True VP at 37.8 C	(psig*)	12.14	1309	11.46	-10.00	
20	Partial Pressure of H2S	(psig*)	-11.80				
21	Viscosity Index		-0.2559		-2.140	-0.1073	
	*						1

#### **COMPOSITION**

24 25			0	verall Phase		Vapour Fra	action 0.0000
26 27	COMPONENTS	MOLAR FLOW (lbmole/hr)	MOLE FRACTION	MASS FLOW (lb/hr)	MASS FRACTION	LIQUID VOLUME FLOW (USGPM)	LIQUID VOLUME FRACTION
28	Nitrogen	0.0000	0.0000	0.0001	0.0000	0.0000	0.0000
29	CO2	0.0004	0.0000	0.0155	0.0000	0.0000	0.0000
30	Methane	0.0052	0.0004	0.0840	0.0002	0.0006	0.0005
31	Ethane	0.0218	0.0015	0.6545	0.0014	0.0037	0.0032
32	Propane	0.0858	0.0061	3.7827	0.0083	0.0149	0.0129
33	i-Butane	0.0511	0.0036	2.9721	0.0065	0.0106	0.0092
34	n-Butane	0.1255	0.0089	7.2974	0.0160	0.0250	0.0217
35	i-Pentane	0.1237	0.0088	8.9238	0.0195	0.0286	0.0248
36	n-Pentane	0.1370	0.0097	9.8877	0.0216	0.0314	0.0272
37	n-Hexane	0.1602	0.0113	13.8017	0.0302	0.0416	0.0361
38	n-Heptane	0.5355	0.0379	53.6629	0.1173	0.1560	0.1355
39	n-Octane	0.3312	0.0235	37.8337	0.0827	0.1071	0.0930
40	n-Nonane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
41	n-C11	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
42	22-Mbutane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
43	Cyclopentane	0.0161	0.0011	1.1269	0.0025	0.0030	0.0026
44	2-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
45	3-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
46	22-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
47	Mcyclopentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
48	24-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
49	Benzene	0.0283	0.0020	2.2124	0.0048	0.0050	0.0043
50	33-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
51	Cyclohexane	0.1002	0.0071	8.4361	0.0184	0.0215	0.0187
52	2-Mhexane	0.7916	0.0561	79.3196	0.1734	0.2324	0.2018
53	23-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
54	11Mcycpentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
55	3-Mhexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
56	1-tr3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
57	1-ci3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
58	Mcyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
59	113-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
60	25-Mhexane	0.1310	0.0093	14.9641	0.0327	0.0429	0.0372
61	MCC5==	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
62	Toluene	0.0775	0.0055	7.1431	0.0156	0.0164	0.0142
63	Hyprotech Ltd.		Aspen HYSY	'S Version 7 (22.0.	1.7021)		Page 2 of 7

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Case Name: LINDRITH LIQUIDS WEATHERING WINTER CASE REV 5.hsc

Unit Set: USField3

Date/Time: Wed May 12 08:16:12 2010

# **Material Stream: CONDENSATE1 (continued)**

Fluid Package: Basis-1

Property Package: Peng-Robinson

#### **COMPOSITION**

11 12	Overall Phase (continued) Vapour Fraction 0.0000								
13 COMPONEN	NENTS MOLAR FLOW	MOLE FRACTION	MASS FLOW	MASS FRACTION	LIQUID VOLUME	LIQUID VOLUME			
14	(lbmole/hr)		(lb/hr)		FLOW (USGPM)	FRACTION			
15 Naphthalene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000			
16 Ecyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000			
17 p-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000			
18 m-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000			
19 2-Moctane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000			
20 o-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000			
21 H2O	11.3985	0.8072	205.3451	0.4489	0.4109	0.3568			
22 Methanol	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000			
23 Total	14.1207	1.0000	457.4633	1.0000	1.1516	1.0000			
21 H2O 22 Methanol	0.0000	0.0000	0.0000	0.0000	0.0000				

#### Vapour Phase

Phase Fraction

25			V	apour Phase		Phase Fra	ction 0.0000
26	COMPONENTS	MOLAR FLOW	MOLE FRACTION	MASS FLOW	MASS FRACTION	LIQUID VOLUME	LIQUID VOLUME
27		(lbmole/hr)		(lb/hr)		FLOW (USGPM)	FRACTION
28	Nitrogen	0.0000	0.0009	0.0000	0.0008	0.0000	0.0004
29	CO2	0.0000	0.0069	0.0000	0.0089	0.0000	0.0048
30	Methane	0.0000	0.3909	0.0000	0.1857	0.0000	0.2740
31	Ethane	0.0000	0.2211	0.0000	0.1969	0.0000	0.2445
32	Propane	0.0000	0.1982	0.0000	0.2589	0.0000	0.2257
33	i-Butane	0.0000	0.0401	0.0000	0.0690	0.0000	0.0543
34	n-Butane	0.0000	0.0657	0.0000	0.1131	0.0000	0.0856
35	i-Pentane	0.0000	0.0225	0.0000	0.0481	0.0000	0.0341
36	n-Pentane	0.0000	0.0176	0.0000	0.0376	0.0000	0.0264
37	n-Hexane	0.0000	0.0053	0.0000	0.0135	0.0000	0.0090
38	n-Heptane	0.0000	0.0048	0.0000	0.0142	0.0000	0.0091
39	n-Octane	0.0000	0.0008	0.0000	0.0027	0.0000	0.0017
40	n-Nonane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
41	n-C11	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
42	22-Mbutane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
43	Cyclopentane	0.0000	0.0015	0.0000	0.0031	0.0000	0.0018
44	2-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
45	3-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
46	22-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
47	Mcyclopentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
48	24-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
49	Benzene	0.0000	0.0009	0.0000	0.0020	0.0000	0.0010
50	33-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
51	Cyclohexane	0.0000	0.0026	0.0000	0.0064	0.0000	0.0036
52	2-Mhexane	0.0000	0.0100	0.0000	0.0297	0.0000	0.0193
53	23-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
54	11Mcycpentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
55	3-Mhexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
56	1-tr3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
57	1-ci3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
58	Mcyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
59	113-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
60	25-Mhexane	0.0000	0.0008	0.0000	0.0028	0.0000	0.0018
61	MCC5==	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
62	Toluene	0.0000	0.0006	0.0000	0.0017	0.0000	0.0009
63	Hyprotech Ltd.		Aspen HYSY	'S Version 7 (22.0.	1.7021)		Page 3 of 7

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Case Name: LINDRITH LIQUIDS WEATHERING WINTER CASE REV 5.hsc

Unit Set: USField3

Date/Time: Wed May 12 08:16:12 2010

# **Material Stream: CONDENSATE1 (continued)**

Fluid Package: Basis-1

Property Package: Peng-Robinson

#### **COMPOSITION**

Vapour Phase (continued) Phase Fraction 0.0000								
COMPONENTS	MOLAR FLOW	MOLE FRACTION	MASS FLOW	MASS FRACTION	LIQUID VOLUME	LIQUID VOLUME		
	(lbmole/hr)		(lb/hr)		FLOW (USGPM)	FRACTION		
Naphthalene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000		
Ecyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000		
p-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000		
m-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000		
2-Moctane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000		
o-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000		
H2O	0.0000	0.0088	0.0000	0.0047	0.0000	0.0021		
Methanol	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000		
Total	0.0000	1.0000	0.0000	1.0000	0.0000	1.0000		
	Naphthalene Ecyclohexane p-Xylene m-Xylene 2-Moctane o-Xylene H2O Methanol	(Ibmole/hr)           Naphthalene         0.0000           Ecyclohexane         0.0000           p-Xylene         0.0000           m-Xylene         0.0000           2-Moctane         0.0000           o-Xylene         0.0000           H2O         0.0000           Methanol         0.0000	COMPONENTS         MOLAR FLOW (Ibmole/hr)         MOLE FRACTION           Naphthalene         0.0000         0.0000           Ecyclohexane         0.0000         0.0000           p-Xylene         0.0000         0.0000           m-Xylene         0.0000         0.0000           2-Moctane         0.0000         0.0000           o-Xylene         0.0000         0.0000           H2O         0.0000         0.0000           Methanol         0.0000         0.0000	COMPONENTS         MOLAR FLOW (Ibmole/hr)         MOLE FRACTION (Ib/hr)         MASS FLOW (Ib/hr)           Naphthalene         0.0000         0.0000         0.0000           Ecyclohexane         0.0000         0.0000         0.0000           p-Xylene         0.0000         0.0000         0.0000           m-Xylene         0.0000         0.0000         0.0000           2-Moctane         0.0000         0.0000         0.0000           o-Xylene         0.0000         0.0000         0.0000           H2O         0.0000         0.0000         0.0000           Methanol         0.0000         0.0000         0.0000	COMPONENTS         MOLAR FLOW (Ibmole/hr)         MOLE FRACTION (Ib/hr)         MASS FLOW (Ib/hr)         MASS FRACTION (Ib/hr)           Naphthalene         0.0000         0.0000         0.0000         0.0000         0.0000           Ecyclohexane         0.0000         0.0000         0.0000         0.0000         0.0000           p-Xylene         0.0000         0.0000         0.0000         0.0000         0.0000           2-Moctane         0.0000         0.0000         0.0000         0.0000         0.0000           o-Xylene         0.0000         0.0000         0.0000         0.0000         0.0000           H2O         0.0000         0.0000         0.0000         0.0000         0.0000           Methanol         0.0000         0.0000         0.0000         0.0000	COMPONENTS         MOLAR FLOW (Ibmole/hr)         MOLE FRACTION (Ib/hr)         MASS FLOW (Ib/hr)         MASS FRACTION (Ib/hr)         LIQUID VOLUME FLOW (USGPM)           Naphthalene         0.0000         0.0000         0.0000         0.0000         0.0000         0.0000           Ecyclohexane         0.0000         0.0000         0.0000         0.0000         0.0000         0.0000           p-Xylene         0.0000         0.0000         0.0000         0.0000         0.0000         0.0000           2-Moctane         0.0000         0.0000         0.0000         0.0000         0.0000         0.0000           0-Xylene         0.0000         0.0000         0.0000         0.0000         0.0000         0.0000           H2O         0.0000         0.0000         0.0000         0.0000         0.0000         0.0000           Methanol         0.0000         0.0000         0.0000         0.0000         0.0000		

## **Liquid Phase**

Phase Fraction

25		<b>=-quia</b> : mao					
26	COMPONENTS	MOLAR FLOW	MOLE FRACTION	MASS FLOW	MASS FRACTION	LIQUID VOLUME	LIQUID VOLUME
27		(lbmole/hr)		(lb/hr)		FLOW (USGPM)	FRACTION
28	Nitrogen	0.0000	0.0000	0.0001	0.0000	0.0000	0.0000
29	CO2	0.0003	0.0001	0.0130	0.0001	0.0000	0.0000
30	Methane	0.0052	0.0019	0.0840	0.0003	0.0006	0.0008
31	Ethane	0.0218	0.0080	0.6545	0.0026	0.0037	0.0050
32	Propane	0.0858	0.0315	3.7827	0.0150	0.0149	0.0201
33	i-Butane	0.0511	0.0188	2.9721	0.0118	0.0106	0.0143
34	n-Butane	0.1255	0.0461	7.2974	0.0289	0.0250	0.0337
35	i-Pentane	0.1237	0.0454	8.9238	0.0354	0.0286	0.0386
36	n-Pentane	0.1370	0.0503	9.8877	0.0392	0.0314	0.0423
37	n-Hexane	0.1602	0.0588	13.8017	0.0547	0.0416	0.0562
38	n-Heptane	0.5355	0.1967	53.6629	0.2128	0.1560	0.2107
39	n-Octane	0.3312	0.1217	37.8337	0.1501	0.1071	0.1446
40	n-Nonane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
41	n-C11	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
42	22-Mbutane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
43	Cyclopentane	0.0161	0.0059	1.1269	0.0045	0.0030	0.0041
44	2-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
45	3-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
46	22-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
47	Mcyclopentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
48	24-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
49	Benzene	0.0283	0.0104	2.2124	0.0088	0.0050	0.0068
50	33-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
51	Cyclohexane	0.1002	0.0368	8.4361	0.0335	0.0215	0.0291
52	2-Mhexane	0.7916	0.2908	79.3196	0.3146	0.2324	0.3138
53	23-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
54	11Mcycpentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
55	3-Mhexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
56	1-tr3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
57	1-ci3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
58	Mcyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
59	113-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
60	25-Mhexane	0.1310	0.0481	14.9641	0.0594	0.0429	0.0579
61	MCC5==	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
62	Toluene	0.0775	0.0285	7.1431	0.0283	0.0164	0.0221
63	Hyprotech Ltd.		Aspen HYSY	'S Version 7 (22.0.1	1.7021)		Page 4 of 7

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Case Name: LINDRITH LIQUIDS WEATHERING WINTER CASE REV 5.hsc

Unit Set: USField3

Date/Time: Wed May 12 08:16:12 2010

# **Material Stream: CONDENSATE1 (continued)**

Fluid Package: Basis-1

Property Package: Peng-Robinson

#### **COMPOSITION**

11 12			Liquid Phase (continued) Phase Fraction 0.1								
13 14	COMPONENTS	MOLAR FLOW (lbmole/hr)	MOLE FRACTION	MASS FLOW (lb/hr)	MASS FRACTION	LIQUID VOLUME FLOW (USGPM)	LIQUID VOLUME FRACTION				
15	Naphthalene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000				
16	Ecyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000				
17	p-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000				
18	m-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000				
19	2-Moctane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000				
20	o-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000				
21	H2O	0.0004	0.0001	0.0071	0.0000	0.0000	0.0000				
22	Methanol	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000				
23	Total	2.7225	1.0000	252.1228	1.0000	0.7407	1.0000				

#### **Aqueous Phase**

Phase Fraction

25	Aqueous Phase						ction 0.8072
26	COMPONENTS	MOLAR FLOW	MOLE FRACTION	MASS FLOW	MASS FRACTION	LIQUID VOLUME	LIQUID VOLUME
27		(lbmole/hr)		(lb/hr)		FLOW (USGPM)	FRACTION
28	Nitrogen	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
29	CO2	0.0001	0.0000	0.0025	0.0000	0.0000	0.0000
30	Methane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
31	Ethane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
32	Propane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
33	i-Butane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
34	n-Butane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
35	i-Pentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
36	n-Pentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
37	n-Hexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
38	n-Heptane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
39	n-Octane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
40	n-Nonane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
41	n-C11	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
42	22-Mbutane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
43	Cyclopentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
44	2-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
45	3-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
46	22-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
47	Mcyclopentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
48	24-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
49	Benzene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
50	33-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
51	Cyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
52	2-Mhexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
53	23-Mpentane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
54	11Mcycpentan	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
55	3-Mhexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
56	1-tr3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
57	1-ci3-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
58	Mcyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
59	113-MCC5	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
60	25-Mhexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
61	MCC5==	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
62	Toluene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
63	Hyprotech Ltd.		Aspen HYSY	'S Version 7 (22.0.	1.7021)		Page 5 of 7

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EPCO HOLDINGS, INC. Burlington, MA USA Case Name: LINDRITH LIQUIDS WEATHERING WINTER CASE REV 5.hsc

Unit Set: USField3

Date/Time: Wed May 12 08:16:12 2010

# **Material Stream: CONDENSATE1 (continued)**

Fluid Package: Basis-1

Property Package: Peng-Robinson

#### **COMPOSITION**

	Aqueous	ed)	Phase Fraction 0.8072			
ΟW	MOLE ERACTION	MASS FLOW	MASS FRACTION	LIQUID VOLUME	LIOUID VOLI	IME

13 14	COMPONENTS	MOLAR FLOW (lbmole/hr)	MOLE FRACTION	MASS FLOW (lb/hr)	MASS FRACTION	LIQUID VOLUME FLOW (USGPM)	LIQUID VOLUME FRACTION
15	Naphthalene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
16	Ecyclohexane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
17	p-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
18	m-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
19	2-Moctane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
20	o-Xylene	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
21	H2O	11.3981	1.0000	205.3380	1.0000	0.4109	1.0000
22	Methanol	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
23	Total	11.3982	1.0000	205.3405	1.0000	0.4109	1.0000

#### **K VALUE**

26	COMPONENTS	MIXED	LIGHT	HEAVY
27	Nitrogen	3872	786.2	6.176e+004
28	CO2	274.5	62.97	1389
29	Methane	1054	203.2	1.017e+009
30	Ethane	143.4	27.66	9.300e+010
31	Propane	32.63	6.292	
32	i-Butane	11.08	2.136	
33	n-Butane	7.388	1.424	
34	i-Pentane	2.570	0.4954	
35	n-Pentane	1.815	0.3499	
36	n-Hexane	0.4664	8.992e-002	
37	n-Heptane	0.1263	2.435e-002	
38	n-Octane	3.444e-002	6.639e-003	
39	n-Nonane			
40	n-C11			
41	22-Mbutane			
42	Cyclopentane	1.315	0.2536	
43	2-Mpentane			
44	3-Mpentane			
45	22-Mpentane			
46	Mcyclopentan			
47	24-Mpentane			
48	Benzene	0.4417	8.516e-002	
49	33-Mpentane			
50	Cyclohexane	0.3611	6.962e-002	
51	2-Mhexane	0.1786	3.444e-002	
52	23-Mpentane			
53	11Mcycpentan			
54	3-Mhexane			
55	1-tr3-MCC5			
56	1-ci3-MCC5			
57	Mcyclohexane			
58	113-MCC5			
59	25-Mhexane	8.995e-002	1.734e-002	
60	MCC5==			
61	Toluene	0.1126	2.172e-002	
62	Naphthalene			
63	Hyprotech Ltd.	Aspen HYSYS Version 7 (	22.0.1.7021)	Page 6 of 7

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EPCO HOLDINGS, INC. Burlington, MA USA Case Name: LINDRITH LIQUIDS WEATHERING WINTER CASE REV 5.hsc
Unit Set: USField3

Wed May 12 08:16:12 2010

Material Stream: CONDENSATE1 (continued)

Fluid Package: Basis-1

Property Package: Peng-Robinson

#### **K VALUE**

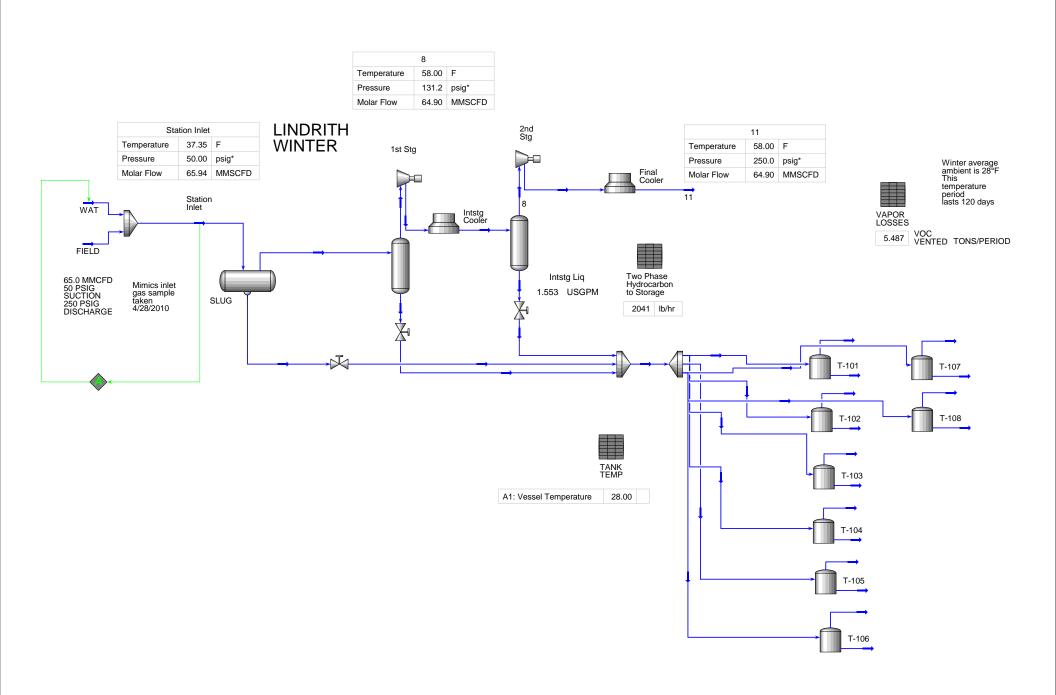
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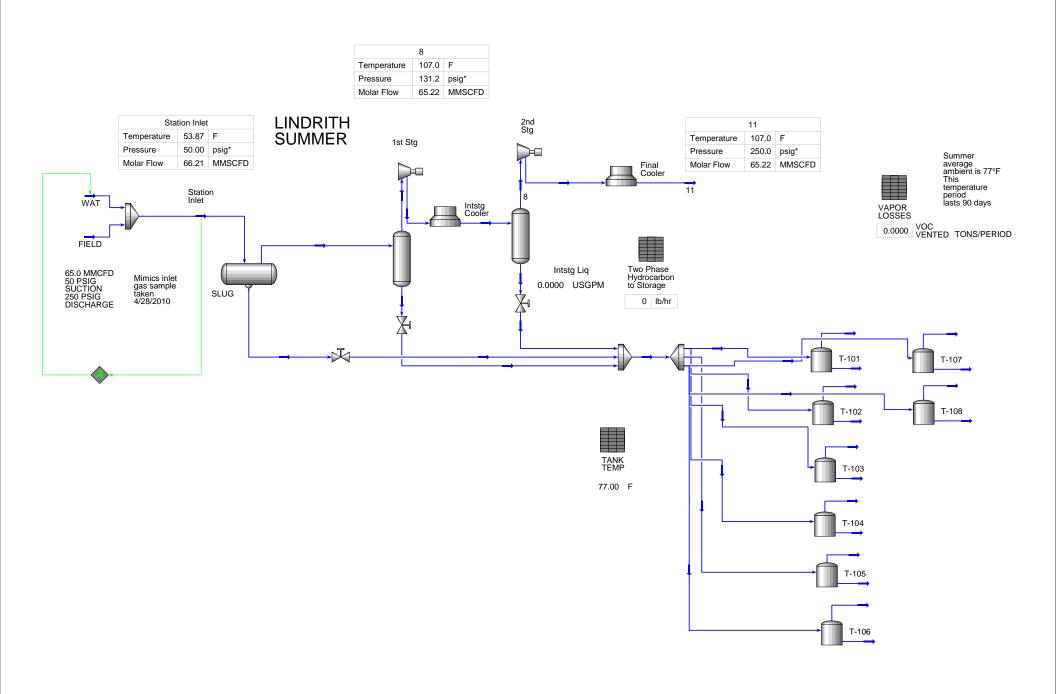
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11	COMPONENTS	MIXED	LIGHT	HEAVY
12	Ecyclohexane			
13	p-Xylene			
14	m-Xylene			
15	2-Moctane			
16	o-Xylene			
17	H2O	1.086e-002	60.45	8.766e-003
18	Methanol			

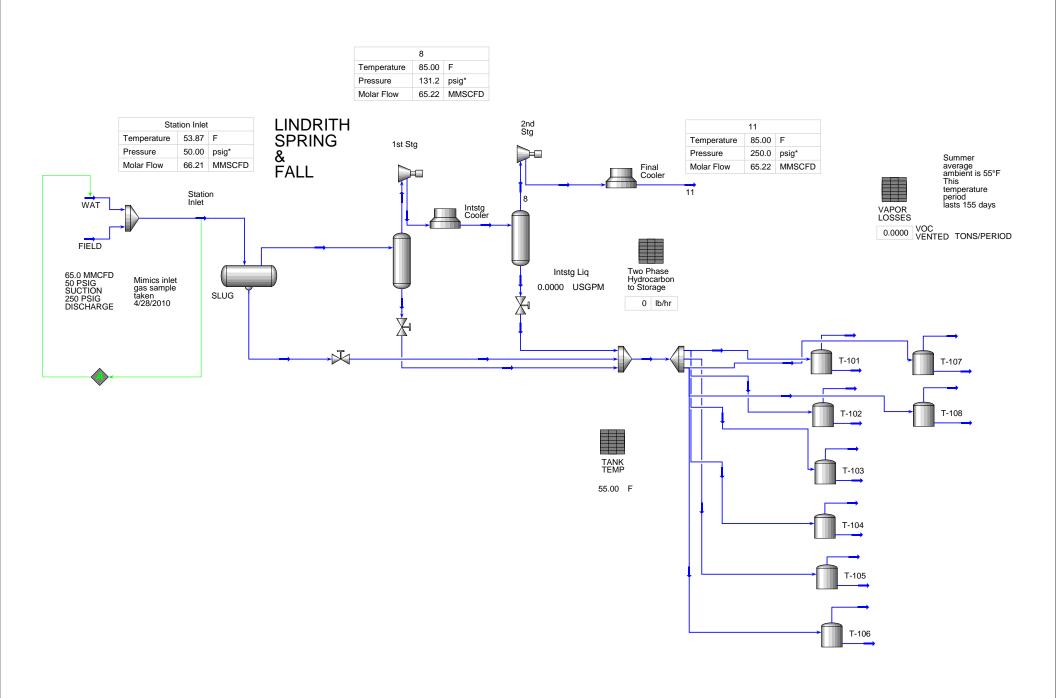
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## **TANKS 4.0.9d Emissions Report - Detail Format Tank Indentification and Physical Characteristics**

Identification
User Identification: Lindrith CS City:
State:
Company:
Type of Tank:
Description: NM Enterprise Horizontal Tank Lindrith CS TK- / 450 bbl tank 12.75' diameter x 20' tall

**Tank Dimensions** 

Shell Length (ft): Diameter (ft): Volume (gallons): Turnovers: 20.00 12.75 18,900.00 5.56 105,000.00

Net Throughput(gal/yr): Is Tank Heated (y/n): Is Tank Underground (y/n):

Paint Characteristics

Shell Color/Shade: Shell Condition Gray/Medium Good

Breather Vent Settings Vacuum Settings (psig): Pressure Settings (psig) -0.03

Meterological Data used in Emissions Calculations: Albuquerque, New Mexico (Avg Atmospheric Pressure = 12.15 psia)

TANKS 4.0 Report Page 2 of 5

## TANKS 4.0.9d Emissions Report - Detail Format Liquid Contents of Storage Tank

#### **Lindrith CS - Horizontal Tank**

Mixture/Component	Month		illy Liquid Si perature (de Min.		Liquid Bulk Temp (deg F)	Vapo Avg.	or Pressure Min.	(psia) Max.	Vapor Mol. Weight.	Liquid Mass Fract.	Vapor Mass Fract.	Mol. Weight	Basis for Vapor Pressure Calculations
Gasoline (RVP 7)	All	67.36	53.93	80.79	59.23	4.0400	3.0751	5.2361	68.0000			92.00	Option 4: RVP=7, ASTM Slope=3

## TANKS 4.0.9d Emissions Report - Detail Format Detail Calculations (AP-42)

#### **Lindrith CS - Horizontal Tank**

Annual Emission Calcaulations	
Standing Losses (lb):	4,401.0851
Vapor Space Volume (cu ft):	1,626.4495
Vapor Density (lb/cu ft):	0.0486
Vapor Space Expansion Factor:	0.3610
Vented Vapor Saturation Factor:	0.4228
Tank Vapor Space Volume:	
Vapor Space Volume (cu ft):	1,626.4495
Tank Diameter (ft):	12.7500
Effective Diameter (ft):	18.0233
Vapor Space Outage (ft):	6.3750
Tank Shell Length (ft):	20.0000
Vapor Density	
Vapor Density (lb/cu ft):	0.0486
Vapor Molecular Weight (lb/lb-mole):	68.0000
Vapor Pressure at Daily Average Liquid	
Surface Temperature (psia):	4.0400
Daily Avg. Liquid Surface Temp. (deg. R):	527.0322
Daily Average Ambient Temp. (deg. F): Ideal Gas Constant R	56.1542
(psia cuft / (lb-mol-deg R)):	10.731
Liquid Bulk Temperature (deg. R):	518.9042
Tank Paint Solar Absorptance (Shell):	0.6800
Daily Total Solar Insulation Factor (Btu/sqft day):	1,765.3167
	,
Vapor Space Expansion Factor	0.3610
Vapor Space Expansion Factor: Daily Vapor Temperature Range (deg. R):	53.7176
Daily Vapor Pressure Range (psia):	2.1610
Breather Vent Press. Setting Range(psia):	0.0600
Vapor Pressure at Daily Average Liquid	
Surface Temperature (psia):	4.0400
Vapor Pressure at Daily Minimum Liquid	
Surface Temperature (psia):	3.0751
Vapor Pressure at Daily Maximum Liquid	
Surface Temperature (psia):	5.2361
Daily Avg. Liquid Surface Temp. (deg R):	527.0322
Daily Min. Liquid Surface Temp. (deg R):	513.6028
Daily Max. Liquid Surface Temp. (deg R): Daily Ambient Temp. Range (deg. R):	540.4617 27.9250
Daily Ambient Temp. Range (deg. R).	27.9250
Vented Vapor Saturation Factor Vented Vapor Saturation Factor:	0.4228
Vapor Pressure at Daily Average Liquid:	0.4220
Surface Temperature (psia):	4.0400
Vapor Space Outage (ft):	6.3750
Working Losses (lb):	686.7932
Vapor Molecular Weight (lb/lb-mole):	68.0000
Vapor Pressure at Daily Average Liquid	
Surface Temperature (psia):	4.0400
Annual Net Throughput (gal/yr.):	105,000.0000
Annual Turnovers:	5.5556
Turnover Factor:	1.0000
Tank Diameter (ft):	12.7500
Working Loss Product Factor:	1.0000
Total Losses (lb):	5,087.8783
Total Losses (ID).	5,007.0703

TANKS 4.0 Report Page 4 of 5

## TANKS 4.0.9d Emissions Report - Detail Format Individual Tank Emission Totals

**Emissions Report for: Annual** 

#### **Lindrith CS - Horizontal Tank**

	Losses(lbs)					
Components	Working Loss	Breathing Loss	Total Emissions			
Gasoline (RVP 7)	686.79	4,401.09	5,087.88			

# **Truck Loading**

## **Enterprise Field Services LLC**

#### **Lindrith Compressor Station**

#### Part 71 Renewal Application Update

#### **Operating Parameters**

Loading Rate 20,000 bbls/yr 840,000 gallon/yr

16,800 gal/hr (Assume one 400 tank per hour)

Vapor MW 33.76 AspenTech Condensate Analysis

Temp 85 F Assumed Average

544 R

TVP 11.46 psia @37.8C

Saturation factor 0.6

Loading Loss 5.32 lb/Mgal

AP-42 Calculation:	L= 12.46*S*P*M/T
L	Loading Losses (lb/1000)
S	Saturation Factor
Р	True Vapor Pressure
M	Molecular weight of vapor
l T	Temperature

#### **Estimated Emissions (NonSpeciated)**

89.32 lb/hr Gal/hr / 1000 x L

2.23 tpy Gal/yr / 1000 x L / 2000 lb/ton

#### Speciated Truck Loading Emissions (Vapor Phase)

	Aspen Analysis	VOC Aspen Analysis	VOC Normalized		
Component	Mass Fraction	Mass Fraction	Mass Fraction	lb/hr	tpy
Nitrogen	0.0008				
CO2	0.0089				
Methane	0.1857				
Ethane	0.1969				
Propane	0.2589	0.2589	0.43	38.36	0.96
i-Butane	0.069	0.069	0.11	10.22	0.26
n-Butane	0.1131	0.1131	0.19	16.76	0.42
i-Pentane n-Pentane	0.0481	0.0481	0.08	7.13	0.18
	0.0376	0.0376	0.06	5.57	0.14
n-Hexane	0.0135	0.0135	0.02	2.00	0.05
n-Heptane	0.0142	0.0142	0.02	2.10	0.05
n-Octane	0.0027	0.0027	0.00	0.40	0.01
Cyclopentane	0.0031	0.0031	0.01	0.46	0.01
Benzene	0.002	0.002	0.00	0.30	0.01
Cyclohexane	0.0064	0.0064	0.01	0.95	0.02
2-Mhexane	0.0297	0.0297	0.05	4.40	0.11
25-Mhexane	0.0028	0.0028	0.00	0.41	0.01
Toluene	0.0017	0.0017	0.00	0.25	0.01
H2O	0.0047				-
Total	1.00	0.60	1.00	89.32	2.23
Total VOC	0.60	0.60	1.00	89.32	2.23
Total HAP	0.02	0.02	0.04	3.50	0.09

#### Notes:

Emissions Calculations
Truck Loading
Source ID No.: TLOAD

<sup>1.</sup> The speciated truck emissions are based on the AspenTech Condensate analysis (vapor phase) mass fractions. The vapor mass fraction analysis was normalized by deleting all non-VOC components.

loading operation, resulting in high levels of vapor generation and loss. If the turbulence is great enough, liquid droplets will be entrained in the vented vapors.

A second method of loading is submerged loading. Two types are the submerged fill pipe method and the bottom loading method. In the submerged fill pipe method, the fill pipe extends almost to the bottom of the cargo tank. In the bottom loading method, a permanent fill pipe is attached to the cargo tank bottom. During most of submerged loading by both methods, the fill pipe opening is below the liquid surface level. Liquid turbulence is controlled significantly during submerged loading, resulting in much lower vapor generation than encountered during splash loading.

The recent loading history of a cargo carrier is just as important a factor in loading losses as the method of loading. If the carrier has carried a nonvolatile liquid such as fuel oil, or has just been cleaned, it will contain vapor-free air. If it has just carried gasoline and has not been vented, the air in the carrier tank will contain volatile organic vapors, which will be expelled during the loading operation along with newly generated vapors.

Cargo carriers are sometimes designated to transport only one product, and in such cases are practicing "dedicated service". Dedicated gasoline cargo tanks return to a loading terminal containing air fully or partially saturated with vapor from the previous load. Cargo tanks may also be "switch loaded" with various products, so that a nonvolatile product being loaded may expel the vapors remaining from a previous load of a volatile product such as gasoline. These circumstances vary with the type of cargo tank and with the ownership of the carrier, the petroleum liquids being transported, geographic location, and season of the year.

One control measure for vapors displaced during liquid loading is called "vapor balance service", in which the cargo tank retrieves the vapors displaced during product unloading at bulk plants or service stations and transports the vapors back to the loading terminal. Figure 5.2-5 shows a tank truck in vapor balance service filling a service station underground tank and taking on displaced gasoline vapors for return to the terminal. A cargo tank returning to a bulk terminal in vapor balance service normally is saturated with organic vapors, and the presence of these vapors at the start of submerged loading of the tanker truck results in greater loading losses than encountered during nonvapor balance, or "normal", service. Vapor balance service is usually not practiced with marine vessels, although some vessels practice emission control by means of vapor transfer within their own cargo tanks during ballasting operations, discussed below.

Emissions from loading petroleum liquid can be estimated (with a probable error of ±30 percent)<sup>4</sup> using the following expression:

$$L_{L} = 12.46 \frac{\text{SPM}}{\text{T}} \tag{1}$$

where:

 $L_L$  = loading loss, pounds per 1000 gallons (lb/10<sup>3</sup> gal) of liquid loaded

S = a saturation factor (see Table 5.2-1)

P = true vapor pressure of liquid loaded, pounds per square inch absolute (psia) (see Figure 7.1-5, Figure 7.1-6, and Table 7.1-2)

M = molecular weight of vapors, pounds per pound-mole (lb/lb-mole) (see Table 7.1-2) T = temperature of bulk liquid loaded, °R (°F + 460)

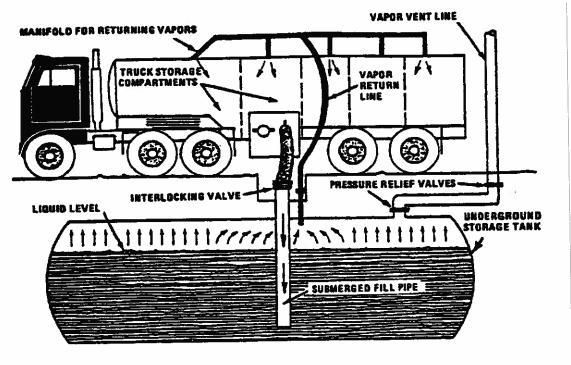


Figure 5.2-5. Tank truck unloading into a service station underground storage tank and practicing "vapor balance" form of emission control.

Table 5.2-1. SATURATION (S) FACTORS FOR CALCULATING PETROLEUM LIQUID LOADING LOSSES

Cargo Carrier	Mode Of Operation	S Factor
Tank trucks and rail tank cars	Submerged loading of a clean cargo tank	0.50
	Submerged loading: dedicated normal service	0.60
	Submerged loading: dedicated vapor balance service	1.00
	Splash loading of a clean cargo tank	1.45
	Splash loading: dedicated normal service	1.45
	Splash loading: dedicated vapor balance service	1.00
Marine vessels <sup>a</sup>	Submerged loading: ships	0.2
171011114 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Submerged loading: barges	0.5

<sup>&</sup>lt;sup>a</sup> For products other than gasoline and crude oil. For marine loading of gasoline, use factors from Table 5.2-2. For marine loading of crude oil, use Equations 2 and 3 and Table 5.2-3.

# **Fugitives**

# **Enterprise Field Services LLC Lindrith Compressor Station**

# Part 71 Renewal Application Update

**Operating Parameters** 

Annual Operation: 8,760 hrs/yr

		Stream Com	position (Wt%)	Emissions		
Pollutant	CAS No.	Gas	Light Oil	Average <sup>(1)</sup> (lbs/hr)	Annual <sup>(2)</sup> (tons/yr)	
Volatile Organic Compounds (VOC)		21.71%	100.00%	0.756	3.310	
Benzene	00071-43-2	0.065%		0.001	0.004	
n-Hexane	Hexane 00110-54-3			0.007	0.031	

**Emissions Calculations** 

Source ID No.: FUGVOC

**Fugitive Emissions** 

(1) Calculated as:

Gas Comp. (wt%) X Total Gas Service Emissions (lbs/hr) + Lt Oil Composition (wt%) X Total Lt Oil Service Emissions (lbs/hr)

<sup>(2)</sup> Calculated as: Average Emissions (lbs/hr) X Annual Operation (hrs/yr) ÷ 2,000 lbs/ton

		Number of	Emission	Factors <sup>(2)</sup>	Hourly Emissions <sup>(3)</sup>	
Component Type	Service	Components (1)	(kg/hr/source)	(g/hr/source) (lbs/hr/source)		
Valves	Gas	100	4.5E-03	9.9E-03	0.992	
vaives	Light Oil	50	2.5E-03	5.5E-03	0.276	
Dump Cools	Gas	0	2.4E-03	5.3E-03	0.000	
Pump Seals	Light Oil	2	1.3E-02	2.9E-02	0.057	
Oth on Favinance	Gas	10	8.8E-03	1.9E-02	0.194	
Other Equipment	Light Oil	5	7.5E-03	1.7E-02	0.083	
Connectors	Gas	50	2.0E-04	4.4E-04	0.022	
Connectors	Light Oil	25	2.1E-04	4.6E-04	0.012	
Flores	Gas	200	3.9E-04	8.6E-04	0.172	
Flanges	Light Oil	100	1.1E-04	2.4E-04	0.024	
Ones Ended Lines	Gas	5	2.0E-03	4.4E-03	0.022	
Open-Ended Lines	Light Oil	0	1.4E-03	3.1E-03	0.000	
Tatala	Gas	365			1.40	
Totals	Light Oil	182			0.45	

Number of components is a conservative estimate based on similar installations.

<sup>(2)</sup> Source: 1995 Protocol for Equipment Leak Emission Estimates (EPA-453/R-95-017); Table 2-4. Oil and Gas Production Operations Average Emission Factors (kg/hr/source factors converted to lbs/hr/source by multiplying by 2.20462 lbs/kg)

<sup>(3)</sup> Calculated as: Number of components **X** Emission Factor (lbs/hr/source)

## Enterprise Field Services LLC Lindrith Compressor Station Part 71 Renewal Application Update

## **April 2010 Gas Analysis**

Meter Number: -- Flow Pressure: 57

Meter Name:Lindrith InletFlow Temp:57

 Location:
 H20, Lb/MMCF:
 - 

 Sample Date:
 4/28/2010
 H2S, ppmmol:
 -

File name, TCD Lindrith Inlet.run Type: Spot
File name, FID Lindrith Inlet.run Pulled by: Dennis Bird

Component	Mol%	MolWt	Mol% x MW	Wt%	
Carbon Dioxide	0.4879	44.0	0.21	1.03%	
Hydrogen Sulfide	0.0000	34.0	0.00	0.00%	
Nitrogen	0.6416	28.0	0.18	0.86%	
Methane	80.7843	16.0	12.96	62.25%	
Ethane	9.7943	30.1	2.95	14.15%	
Propane	4.6660	44.1	2.06	9.88%	
Isobutane	0.8009	58.1	0.47	2.24%	
n-Butane	1.2840	58.1	0.75	3.58%	
Isopentane	0.4379	72.2	0.32	1.52%	
n-Pentane	0.3499	72.2	0.25	1.21%	
Cyclopentane	0.0259	70.1	0.02	0.09%	
n-Hexane	0.1203	86.2	0.10	0.50%	
Cyclohexane	0.0564	84.2	0.05	0.23%	
Other Hexanes	0.2785	86.2000	0.24	1.15%	
Heptanes	0.1469	100.2000	0.15	0.71%	
Methylcyclohexane	0.0415	98.2	0.04	0.20%	
2,2,4 Trimethylpentane	0.0000	114.2	0.00	0.00%	
Benzene	0.0172	78.1	0.01	0.06%	
Toluene	0.0199	92.1	0.02	0.09%	
Ethylbenzene	0.0007	106.2	0.00	0.00%	
Xylenes	0.0009	106.2	0.00	0.00%	
C8+ Heavies	0.0450	114.2300	0.05	0.25%	
Total	100.0000		20.82	100.00%	

VOC Wt% 21.71%



## Enterprise Field Services LLC Lindrith Compressor Station Part 71 Renewal Application Update

Emissions Calculations Start Up and Blowdown Source ID No.: MSS

## Maintanence, Startup, and Shutdown Emissions

Pollutant	CAS No.	Stream Composition (Wt%)	Emissions			
		Gas	Hourly (lb/hr)	Annual (tons/yr)		
Volatile Organic Compounds (VOC)		21.71%	119.25	23.85		
Benzene	00071-43-2	0.06%	0.35	0.07		
n-Hexane	00110-54-3	0.50%	2.74	0.55		

Gas Molecular Weight: 20.82 lb/lb/mol Gas Constant 379 scf/lb-mol

Component Type	Blowdo	own	Hourly	Annual
Component Type	scf/hr	MMscf/yr	lb/hr	tpy
Total Natural Gas Blown Down for MSS	10,000	4.0	549.26	109.85

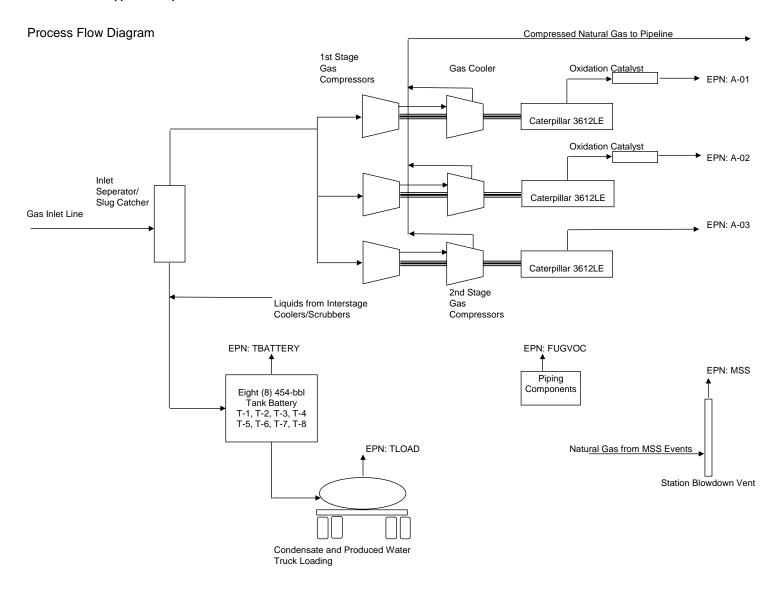
#### Notes

<sup>(1)</sup> MSS emissions include gas blowdown for maintenance, startups, and shutdowns.

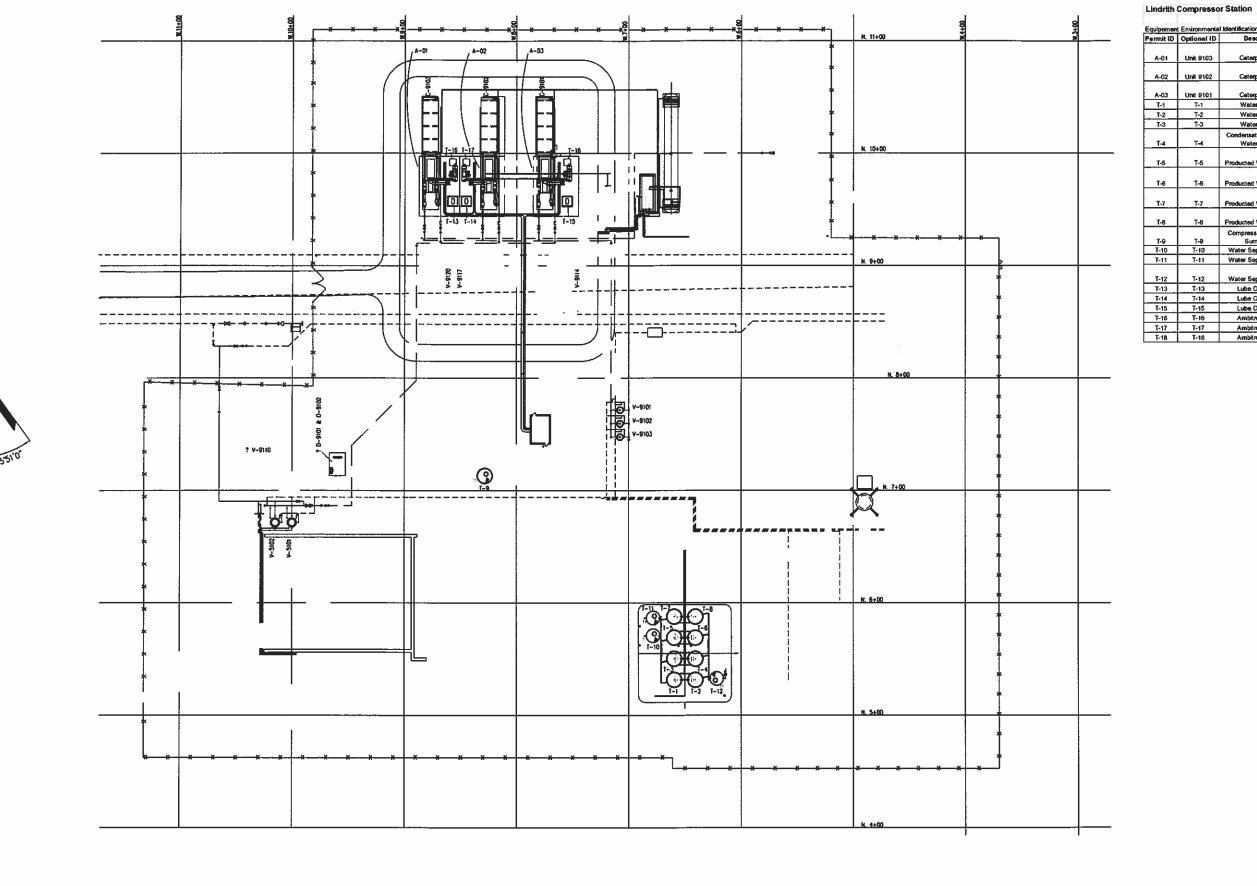
# APPENDIX B Process Flow Diagram

## **Enterprise Field Services**

Lindrith Compressor Station
Part 71 Renewal Application Update



# APPENDIX C Plot Plan



NOTES:

ermit ID	Optional ID	Description	Size	Emission Controls
A-01	Unit 9103	Caterpillar 3612	3267 hp	Catalytic Oxidation System
A-02	Unit 9102	Caterpillar 3612	3267 hp	Catalytic Oxidation System
A-03	Unit 9101	Caterpillar 3612	3267 hp	None
T-1	T-1	Water Storage	454 bbl	None
T-2	T-2	Water Storage	454 bbl	None
T-3	T-3	Water Storage	454 bbi	None
T-4	T-4	Condensate / Producted Water Storage	454 bbl	None
T-5	T-5	Producted Water Storage	454 bbl	None
T-6	T-6	Producted Water Storage	454 bbi	None
<b>T</b> -7	T-7	Producted Water Storage	454 bbi	None
T-8	T-8	Producted Water Storage	454 bbl	None
T-9	T-9	Compressor Skid Drain Sump Tank	120 bbl	None
T-10	T-10	Water Separation Tank	120 bbl	None
T-11	T-11	Water Separation Tank	120 bbl	None
T-12	T-12	Water Separation Tank	120 bbl	None
T-13	T-13	Lube Oil Storage	500 gal	None
T-14	T-14	Lube Oil Storage	500 gal	None
T-15	T-15	Lube Oil Storage	500 gal	None
T-16	T-16	Ambitrol Storage	500 gal	None
T-17	T-17	Ambitrol Storage	500 gal	None
T-18	T-18	Ambitrol Storage	500 gal	None

R	EV.	DATE	REVISION	BY	CHK,D	ENGR.	REV.	DATE	REVISION	BY	CHK,D	ENGR.
9		05/03/10	REVISED DRAWING FOR ENVIRONMENTAL DEPT.	08			4	09/07/95	REVISED FOR CONSTRUCTION	199,004	LDH	
8		03/18/10	REMOVED TANKS AND LEADER	3			3	08/15/95	REVISED FOR CONSTRUCTION	JANE	LOH	
7		12/11/08	ADDED CONDENSATE & WATER STORAGE-ISSUED FOR CONSTRUCTION	RB		RB	2	07/27/93	REVISED FOR CONSTRUCTION	JMF	LOH	
6		01/17/06	PROPOSED LAYOUT FOR VRU	FUP		AB	1	06/06/95	REVISED FOR CONSTRUCTION	JMF	₽RM	
5			REVISED FOR DE-HYDRATION MODIFICATION	JMF			0	05/17/85	ISSUED FOR CONSTRUCTION	DRM		

ENTERPRISE FIELD SERVICES LLC LINDRITH STATION PLOT PLAN JA NO. 2357.04R LD-01-P0011
AFE NO. SCALE
1\*e40'
BASE
NO. 15403

 LINDRITH STATION
 RIO ARRIBA, NM
 OWC.
 OWC.
 OWC.
 LO -01 - P0011

 DRAWN:
 JMF
 DATE:
 08/17/94
 NO. LO -01 - P0011