

Approval Process for Trailer Aerodynamic Improvement Devices Guidance for Component Manufacturers

EPA Webinar March 21, 2017

Outline

- Who must use this approval process and why?
- Timeline
- Aero Device Approval Request Process
- Account Setup Process
- Demonstration of Request for Device Approval
- Contacts & More Information

Who must use the approval process and why?

- Who must use this process?
 - Aerodynamic device manufacturers who wish to have their devices be available for Phase 2 certification of trailers must submit requests as described in this guidance.
 - Company authorizing officials (CAO) may assign data entry privileges to other users (such as a consultant).
- Why must approval occur before certification?
 - Obtaining approval of aerodynamic test data for trailer devices will allow the trailer certification process to be swift and efficient.

Timeline

- Aero device approval requests may be submitted beginning in March 2017
- Launch of Verify Trailer Certification Module expected fall 2017
 - Beta testing expected summer 2017
 - Manufacturers of trailer families using aerodynamic improvements as part of a compliance plan must ensure that all planned devices have received device approval codes before submitting request for certificate.
 - Reviews of requests for certificate will be delayed if an aero device is listed without a valid approval number.
- Trailers entered into commerce on or after January 1, 2018 must be covered by a valid certificate (except where excluded)

TRAILER AERO DEVICE APPROVAL REQUEST PROCESS

Process Overview: Aero Device Approval Process

Request Aero Device Approval

- Conduct preapplication activities
- Electronically submit all information needed for a complete application as one document through Verify

EPA Review and Approval

 EPA will assign a unique Device Approval Number

 EPA will issue an approval letter (may have an expiration date) Trailer Manufacturer Specifies Use of Device

 Include Device Approval Number in Request for Trailer Certificate

Conduct Pre-Application Activities

- Conduct aerodynamic testing
- Decide which trailer types are suitable for the device
- Trailer manufacturers: include whether you will
 make your device commercially available
- Evaluate to what extent trailer manufacturers may combine the device with other devices sold separately
- Review the checklist to understand what else is required in a complete application

Aero Device Approval Request

Checklist

All of the following information must be compiled and submitted through Verify in a single electronic file:

Manufacturer code	Installation instructions
Manufacturer name & address	Warranty statement *
Date of request	Maintenance instructions *
Device model/trade name	Name/address of test facility
Device description, including single or package	SmartWay verification letter (if applicable)
Incompatibilities with other devices	Delta CdA, in m ² , to 2 decimal places
Suitable trailer subcategories	If also trailer OEM, commercial availability
Description of testing facility and test protocol	Description of the <i>standard tractor</i> and its aerodynamic performance level
Component part numbers	Description of the tested trailer, both as baseline "A" and with improvements "B"
Testing attestation statement *	Summary of test results including any necessary calculations

* More information on the following slides.

Conduct Pre-Application Activities Aerodynamic Testing

Test Options

Certifying Trailer Model Years	Test Procedure Options	Options for Standard Tractor
2018-2020	SmartWay 2014 Coastdown or Wind Tunnel Protocols Only	Recent Model Year SmartWay Designated Tractor
2018-2020	40 CFR 1037.526	Model resembles tractors in common commercial use with Bin III or better performance
2018+	40 CFR 1037.526	Model of a tractor that has been certified at Bin III or better, or actual tractor if coastdown is used

Conduct Pre-Application Activities Aerodynamic Testing: Standard Tractor

- For Phase 2 test procedures (non-SmartWay): Measure CdA using a standard tractor meeting the requirements of 40 CFR 1037.501(h) which can include a model of a certified standard tractor.
- EPA will allow the use of models of non-certified tractors for Phase 2 testing of aerodynamic trailer devices through model year 2020.
- Such models should have a shape and features resembling those of tractors in common commercial use, and have aerodynamic performance equivalent to Bin III or better.
- Guidance Letter will be released soon

Conduct Pre-Application Activities Aerodynamic Testing: SmartWay

- All test results must be submitted as $\Delta C_d A$
 - SmartWay coastdown results are obtained at zero yaw and need not be wind-averaged values.
 - Calculate ΔCdA using the near-zero yaw results from the coastdown tests of the baseline and improved aero configurations (ΔCdA = CdA_ base CdA_improve)
 - SmartWay wind tunnel test results must be converted to wind-averaged drag area
 - Using a 4th order polynomial curve fit equation, calculate the CdA value at both +4.5 and -4.5 yaw angles for both A (baseline) and B (improved) test configurations
 - Calculate the average of the CdA values at -4.5 and +4.5 yaw for both A and B test configurations
 - Subtract the average CdA of the improved aero configuration (CdA_improve) from the baseline configuration (CdA_base) to calculate the change in CdA: ∆CdA = CdA_base – CdA_improve

Conduct Pre-Application Activities Aerodynamic Testing

- Equations showing a 4th order curve fit are in the regulations:
 - Equation 1037.305-1 (under tractor testing)

 $C_{d}A_{alt}(\psi) = a_{0} + a_{1} \cdot \psi_{alt} + a_{2} \cdot \psi_{alt}^{2} + a_{3} \cdot \psi_{alt}^{3} + a_{4} \cdot \psi_{alt}^{4}$

Equation 1037.534-7 (under alternate drag area procedures)

$$C_{d}A = C_{d}A_{\text{ZeroYaw}} + a_{1}\cdot\overline{\psi}_{\text{air}} + a_{2}\cdot\overline{\psi}_{\text{air}}^{2} + a_{3}\cdot\overline{\psi}_{\text{air}}^{3} + a_{4}\cdot\overline{\psi}_{\text{air}}^{4}$$

• Either of these equations are appropriate to follow because they accomplish the objective of calculating C_dA at $\pm 4.5^{\circ}$ from a range of yaw angle data.

Conduct Pre-Application Activities Aerodynamic Bins

- Aerodynamic bins help account for uncertainties in testing and reduce test burden
- Preliminary approvals of aero test data do not involve assigning any bins
 - Each approval letter will identify the device's $\Delta C_d A$ value
- Trailer manufacturers will choose an appropriate bin for certification based on the test results of all devices used with a trailer configuration
 - Trailer manufacturers may apply approved data from multiple devices in combination (40 CFR 1037.526(c))

If a trailer's measured	designate the	and use the following
$\Delta C_{d}A$ is	trailer as	value for ΔC_{dA}
≤ 0.09	Bin I	0.0
0.10 - 0.39	Bin II	0.1
0.40 - 0.69	Bin III	0.4
0.70 - 0.99	Bin IV	0.7
1.00 - 1.39	Bin V	1.0
1.40 - 1.79	Bin VI	1.4
> 1.80	Bin VII	1.8

Table 2 of § 1037.515—Bin Determinations for Trailers Based on Aerodynamic Test Results (ACdA in m²)

Request Elements: Attestation Statement

- Include a statement attesting that testing was conducted properly
- The aerodynamic performance data for the device(s) described in this document are based on testing at [*insert name, location of test facility*]. The tests were completed in accordance with methods specified in [*insert regulation and test method*].

Request Elements: Warranty

- Include a copy of the emissions warranty statement provided to the ultimate purchaser of the trailer
- Warranty period:
 - 5 years for aerodynamic devices that are included in the certified configuration
 - See 40 CFR 1037.120(b)(iii)

Request Elements: Maintenance Instructions

- If applicable, provide a copy of any maintenance instructions provided to the ultimate purchaser of the trailer
- Explain the owner's responsibility for proper maintenance in the owners manual
 - Include instructions that will enable the owner to maintain devices so that the vehicle continues to conform to the original certified vehicle configuration (See 40 CFR 1037.125)
 - Trailer useful life is 10 years (See 40 CFR 1037.107(c))

EPA Review and Approval Process

- EPA certification staff will review your materials
 - We will work with you to help make sure the request is complete.
 - We may ask for additional information.
- When all regulatory requirements are satisfied, we will issue an approval letter
 - The approval letter will be e-mailed to the company contact designated as *Program Manager* in the Maintain Manufacturer Information module
 - It will include a 14-character device ID number that may be used by trailer manufacturers when identifying selected devices at the time of certification
- Approvals based on SmartWay will be valid until December 31, 2020.
- Approvals using Phase 2 procedures will be valid unless/until amended or revoked.

EPA Review and Approval Other Conditions of Approvals

- Recordkeeping
 - Maintain records for 8 years of records documenting measured aerodynamic performance of approved devices
- Recalls
 - We may ask you to recall nonconforming products under 40 CFR 1068.505.
- EPA Testing
 - We may request your device to conduct our own testing.
- Revocation
 - We may revoke an approval if the terms and conditions aren't met.

EPA Review and Approval Post-Approval Changes

- Post-Approval Changes are changes to components or other changes that would make the emissions inconsistent with the information in your application (See 40 CFR 1037.225)
 - If you make design changes to devices, they may not be covered by an existing approval.
- We may issue approvals based on a range of products in a group with similar emissions characteristics.
- Revision process is same as for new Request for Approval
 - If you are uncertain whether you need to request a new approval, email complianceinfo@epa.gov



VERIFY INFORMATION

3/21/2017

Process Overview Account Setup Process

Register with EPA

 Get 3-digit manufacturer code Compile & Submit CROMERR Package

 Establish roles for users (identify who will have access, submit documents, and update information)

• Mail in package

Update Company Information

- Log into CDX to access Verify
- Use the Maintain Manufacturer Information module to update company information

Register with EPA and Establish Verify Users

Verify is the information system that manufacturers use to submit certification and compliance information to EPA

- There are two parts to obtain access to Verify
 - Part 1: Company registration
 - Obtain a 3-character manufacturer code
 - Go to https://www.epa.gov/vehicle-and-engine-certification/company-registration-verify-system for instructions
 - Part 2: Account setup
 - Establish Verify users
 - Go to https://www.epa.gov/vehicle-and-engine-certification/account-setup-verify-system for instructions

Certification Roles for Each Company

Role	Associated Actions
Company Authorizing Official (CAO)	Identifies, vouches for, and manages the Verify Users
Maintain Manufacturer Information	Provides updates to industries, addresses, contacts, test labs and other manufacturer information
Upload Compliance Documents	Submits compliance documents
Industry Roles (Verify Submitter for every applicable industry)	Submits certification datasets and documents

Establishing Verify User Accounts

Establish a Company Authorizing Official (CAO)

- To establish a CAO you must submit:
 - Sponsor letter for the Verify CAO
 - Electronic Signature Agreement (ESA) for the Verify CAO
 - Verify User Registration Information spreadsheet
- Links to templates can be found here:
 - CAO Sponsor letter: <u>https://www.epa.gov/vehicle-and-engine-</u> <u>certification/sponsor-letter-verify-company-authorizing-official-cao</u>
 - CAO ESA: <u>https://www.epa.gov/vehicle-and-engine-</u> <u>certification/electronic-signature-agreement-esa-verify-company-</u> <u>authorizing</u>
 - User Registration Spreadsheet: <u>https://www.epa.gov/vehicle-and-</u> engine-certification/information-spreadsheet-verify-user-registration

Establishing Verify User Accounts

Establish Verify User(s)

- To establish Verify User(s) you must submit:
 - Sponsor letter
 - Signed by CAO to identify Verify Users
 - Verify User Registration Information spreadsheet
- Links to templates can be found here:
 - Verify User Sponsor Letter: <u>https://www.epa.gov/vehicle-and-engine-certification/sponsor-letter-verify-submitter-and-cromerr-signer</u>
 - User Registration Spreadsheet: <u>https://www.epa.gov/vehicle-and-engine-certification/information-spreadsheet-verify-user-registration</u>

Establishing Verify User Accounts

- Use this check list as a guide when putting together your package
 - <u>https://www.epa.gov/vehicle-and-engine-certification/checklist-verify-registration-package</u>
- Mail complete hard-copy CROMERR documentation to: Verify Team c/o CGI Federal, Inc. 12601 Fair Lakes Circle Fairfax, VA 22033
- Once approved, each user will receive an email with instructions for finalizing their registration and a link to access their CDX accounts.
- Questions regarding registration can be sent to:
 <u>verifydpc@epacdx.net</u>



VERIFY DEMONSTRATION

Update Company Information Log Into CDX to Access Verify

 New users will obtain a URL to the CDX system in their authorization email



Update Company Information

- EPA certification engineers rely on the company information in the Verify/CDX database
- Once a company has access, they are responsible for keeping all of the information in Verify's "Maintain Manufacturer Information" module complete and up-to-date
 - Add any new or missing industries, addresses, contacts, test labs, notification emails, etc.
 - Inactivate any obsolete addresses, contacts, test labs, etc.
- By default, all Verify users can "View Manufacturer Information" for their Manufacturer
 - A separate Verify role is needed for "Maintain Manufacturer Information"
 - Each company should have at least one user assigned the "Maintain Manufacturer Information" role to be able to update their company information

Update Company Information Manufacturer Information

The "Heavy-Duty Highway Trailer" industry sector must be selected on this tab in order to submit trailer aero device approval requests

lanufacturer	Addresses	Contact Information	Notification Emails	Test Labs	Divisions (Light- Duty Only)	Alternate Manufacturers	EPA Compliance Representatives		
					Manufacture	er Information			
Industries*									
Please includ For each sele	e all applicable i cted industry, pl	ndustries for which ease include the fir	you will be request st model year you (ting a certificate of expect to request	of conformity from EPA. a certificate.				
	Aircraft						First Model Year	2008	Y
	All Terrain Vel	nicle					First Model Year	2009	\sim
	Alternative Fue	al Converter (LDV/L	DT/HDV Chassis (Certified)			First Model Year	2010	~
	Complete Hea	vy-Duty Highway V	ehicle				First Model Year	2009	\sim
	Electric Motoro	cycle					First Model Year	Select	\sim
	Heavy-Duty Hi	ghway Clean Fuel	Fleet				First Model Year	Select	\sim
	Heavy-Duty Hi	ghway Gas and Di	esel Engines				First Model Year	2009	~
	Heavy-Duty Hi	ghway Evaporative					First Model Year	2009	\sim
	Heavy-Duty Hi	ghway Tractors & V	/ocational Vehicles				First Model Year	2009	\sim
	Home Duty Hi	aburn Tasilar					First Model Vear	2017	21

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Update Company Information Addresses

All company addresses must be entered on this tab in order to submit requests for device approval

Maintain Ma	nufacturer	Profile						
= required field								Help
Manufacturer	Addresses	Contact Information	Notification Emails	Test Labs	Divisions (Light-Duty Only)	Alternate Manufacturers	EPA Compliance Representatives	
			Ce	ompany Ad	dress Informatio	on		
Address #6								
Address Lab	el *				Example: Company H	leadquarters		
Address, Fir	st Line \star							
Address, Se	cond Line							
Address, Thi	ird Line							
Address, Fo	urth Line							
City \star					Country \star	Se	ect	~
State		Selec	t	×	Zip Code			
State/Provinc	ce *				Postal Code \star			
Active/Inactiv	e Status \star	Active	•					

Update Company Information Contact Information

All company contacts, including a Program Manager, must be entered on this tab with the applicable industry selected for each contact

Maintain Man	ufacturer F	Profile							
* = required field									Help
+ = CTRL-click to sele	ct multiple values								
Manufacturer	Addresses	Contact Information	Notification Emails	Test Labs	Divisions (Light- Duty Only)	Alternate Manufacturers	EPA Compliance Representatives		
					Company Con	tact Informatio	n		
Company Conta	ct #1]
Prefix		Select \sim			Title		[
First Name	•	Karen			Middle Ini	tial	1,		
Last Name	*	Danzeisen			Suffix		Select \sim		
Contact Rol	2 *	Program M	lanager		Contact F	tole, if Other			
Active/Inact	ve Status *	Active	×						
Contact Indu	stry/Compliance	Programs							
		(Industry*		Complia	nce Program(s)*		
			Heavy-Duty Hig	hway Trailer	~	Ce Confi	All rtitication matory Test	Celete	
			Add Additi	onal Industry/Co	mpliance Program(s)				

Update Company Information Test Labs

Test lab information is needed for entities submitting aerodynamic test data

Maintain Manufacturer Profile

Manufacturer	Addresses	Information	Emails	Test Labs	Divisions (Light-Duty Only)	Alternate Manufacturers	EPA Compliance Representatives	
				Manufact	urer Test Labs			
Verify Test Lab I	D 1							
Is this test la	b owned by anothe	er	No 👻		Active/Inactive Status	*	Active -	
manufacture								
Test Lab I	Description							
Test Lab I	Description ab Name *		LOD					
Test Lab I Test L	Description .ab Name * .ab Address *		LOD NVFEL-	Lab Building, 256	5 Plymouth Rd, Ann Arbor,	MI v		
Test Lab I Test L	Description .ab Name * .ab Address *		LOD NVFEL-	Lab Building, 256 New Address	5 Plymouth Rd, Ann Arbor,	MI v		
Test Lab I Test L Test L High /	Description .ab Name * .ab Address * Altitude? *		LOD NVFEL- Add No	Lab Building, 256 New Address	5 Plymouth Rd, Ann Arbor,	MI 👻	2	

Upload Compliance Documents

Combine all information for your request for device approval into one electronic file

ne Ab	out	Recent Announcements	Terms and Conditions	FAQ
DX Co	entra	al Data Exchange		
yCDX In	box	My Profile Submission	History	
		Services		Manage
<u>Status</u>	F	Program Service Name	<u>Role</u>	
8	V	ERIFY: Vehicles and Engines Compliance Information System	<u>Upload Compliance</u> Documents	>
8	V	ERIFY: Vehicles and Engines	View Manufacturer Information	
	ne Ab	ne About	ne About Recent Announcements DX: Central Data Exchange VCDX Inbox My Profile Submission I Services Services Status Program Service Name VERIFY: Vehicles and Engines Compliance Information System VERIFY: Vehicles and Engines Compliance Information System	About Recent Announcements Terms and Conditions Central Data Exchange CDX Inbox My Profile Submission History Services Status Program Service Name Role VERIFY: Vehicles and Engines Compliance Information System Upload Compliance Documents VERIFY: Vehicles and Engines Compliance Information System View Manufacturer Information

Upload Compliance Documents

Select an Industry of "Heavy-Duty Highway Trailer"

Select a Compliance Document Type of "HD-GHG Aerodynamics Worksheet"

Upload EPA Compliance Documents From Manufacturer Workstation

MyCDX > Upload EPA Compliance Documents

Note:

Logged in as, DMOSES05. Manufacturer: EPA - EPA (Logout

Help

1. Required fields are marked with * and cannot be left blank

2. Due to memory and file size constraints the total size of the file to be uploaded should not exceed 100MB

3. + = CTRL-click to select multiple values

EPA Manufacturer Code			
Document Path and File Name *		Browse	
Path and File Name of Same Document in Alternate Format		Browse	
Industry * +	Heavy-Duty Highway Evaporative Heavy-Duty Highway Tractors & Vocational Vehicles Heavy-Duty Highway Trailer Highway Motorcycle ICI		
Compliance Document Type *	HD-CHC Aerodynamics Workshoot		
Compliance Document Type, if "Other"			
General Document Type	Select V		
General Document Type, if "Other"			
Compliance Document Topic	×		
Compliance Document Topic, if "Other"			
Confidentiality Status *	Select ~		
Document Applicability *	Select		~
Does this document apply to one/multiple specific model year(s)? *	Select ~		
Model Year 🕇	2022 ^ 2021		

Upload Compliance Documents

Review & Submit when you are ready to complete your request.

Compliance Document Type *	HD-GHG Aerodynamics Worksheet
Compliance Document Type, if "Other"	
General Document Type	Select V
General Document Type, if "Other"	
Compliance Document Topic	V
Compliance Document Topic, if "Other"	
Confidentiality Status *	Select V
Document Applicability *	Select
loes this document apply to one/multiple specific model year(s)? *	Select V
Model Year 🕈	2022 2021 2020
Document Date *	select
Title *	< >
Abstract *	<u> </u>
Keyword(s) * +	Absorber Air cooled Alternative Fuel Alternative Fuel Converter
Document Owner	Select V (Select a contact from the list to populate the Document Owner fields below)
Document Owner Name *	
Document Owner Phone *	
Document Owner E-Mail *	
Comments	~

CONTACTS & MORE INFORMATION

3/21/2017

Sign Up for List servers

Stay current with compliance updates

- Subscribe to the Verify list server
 - Receive status updates on system developments and outages
 - Receive information on upcoming webinars
 - Interested manufacturers should subscribe by sending an email to <u>verify@epa.gov</u> that includes the email address(es) to be added to the list server.
- Subscribe to the Guidance Letters list server
 - Get notified when new guidance letters are available
 - Interested manufacturers should subscribe by following instructions at this link: <u>https://www.epa.gov/vehicle-andengine-certification/guidance-letters-and-advisory-circularsvehicle-engine-and#receiving-notice</u> or you may send an email to <u>complianceinfo@epa.gov</u>.

Contacts & More Information

- A copy of this presentation will be available on the Compliance Division's web page
 - <u>https://www.epa.gov/vehicle-and-engine-</u>
 <u>certification/certification-heavy-duty-hd-commercial-</u>
 <u>trucks-and-buses-and-onroad</u>
- Email inquiries to
 - complianceinfo@epa.gov