



Gas Well Unloading





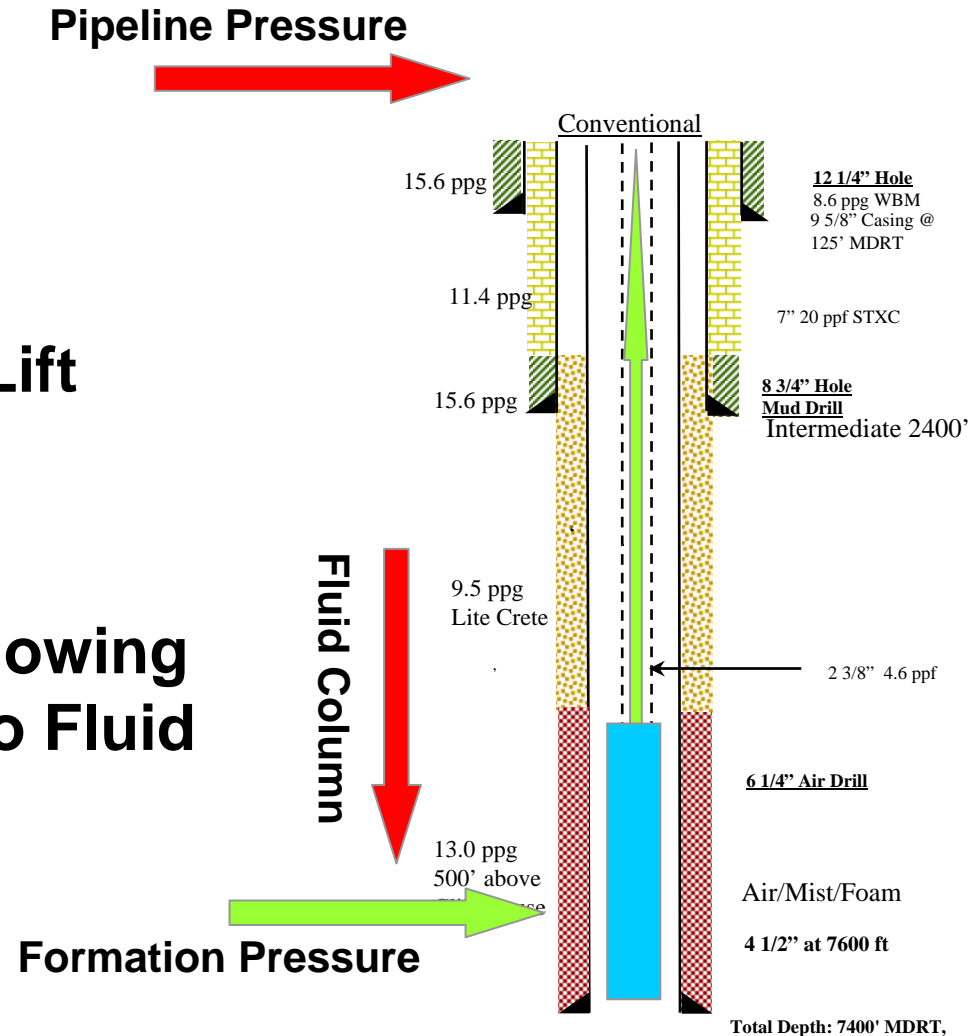
Well Unloading ??

Well Flow:

- Depends on Delta P
- Flow Rate is a f of Delta P
- Rate Determines Velocity
- Velocity Determines Fluid Lift

Formations:

- Deplete over Time
- Build P While Well is Not Flowing
- Shut-in Time is Important to Fluid Unloading





Low Energy Reservoir

“Smart” Automation

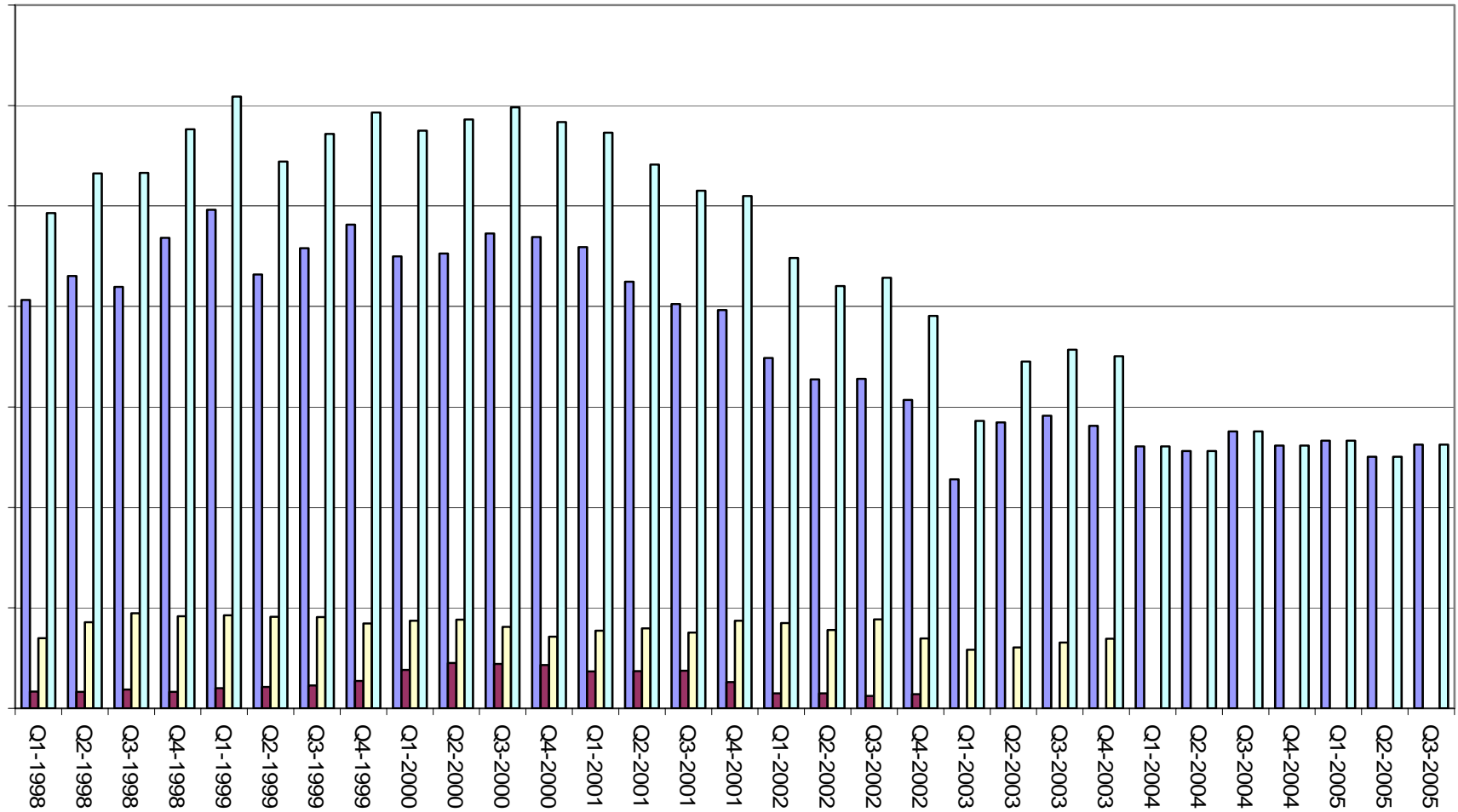
- **Both Plunger Equipped and No Plunger**
- **On-site PLC Based**
- **Custom Control Code – Based on “Turner” Lift**
- **RTU Transmission to Host**
- **~2300 Wells Under Control – Beginning in 2001**
- **Venting More than Halved – Production UP**

Performance



Quarterly Vent Volumes

■ EL Paso Vol
 ■ SAMS Vol
 ■ JIC Vol
 ■ Total Vent Vol

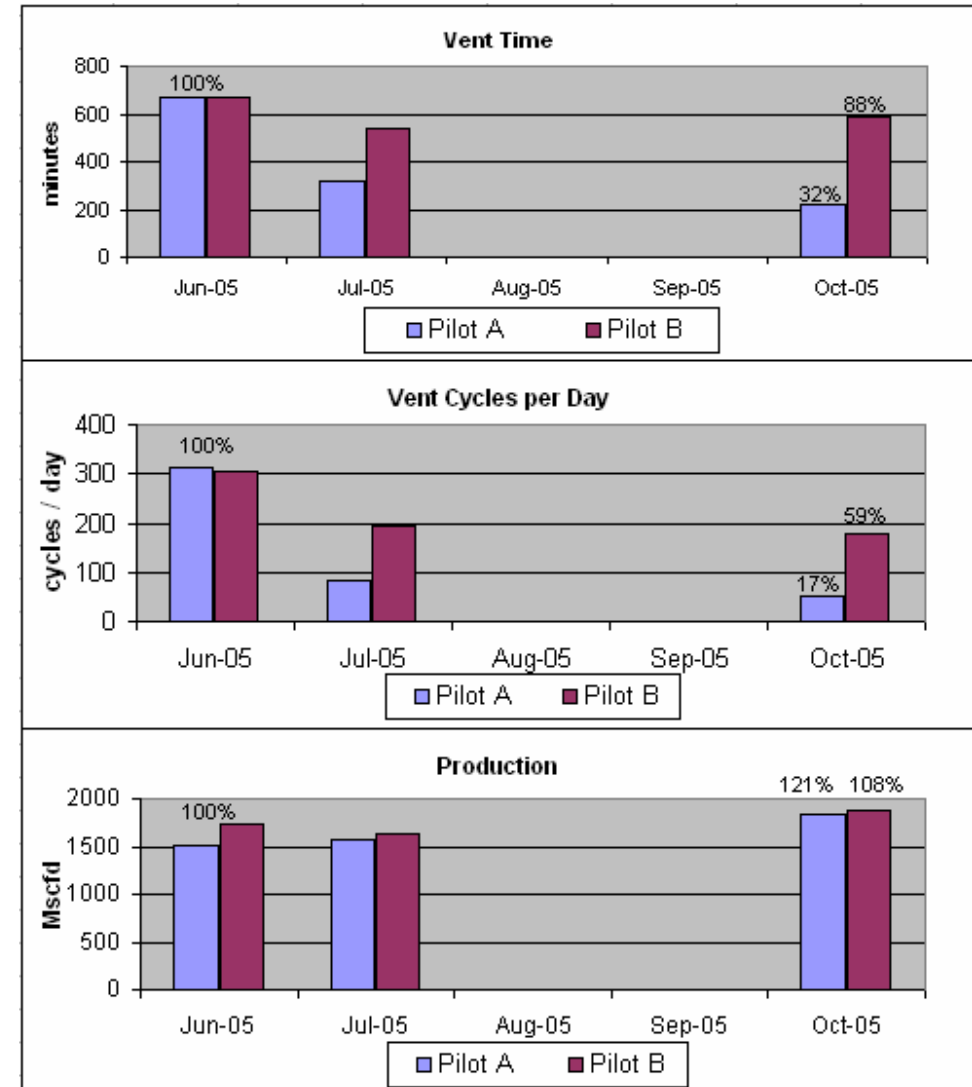




Next Steps

“New” Code

- **Optimize Performance**
 - Improve Production
 - Reduce Venting
- **Automate Further**
 - “Better Learning”
 - Less Intervention
- **40 Well Pilot**
 - 20 Control
 - 20 Test
- **More to Come**





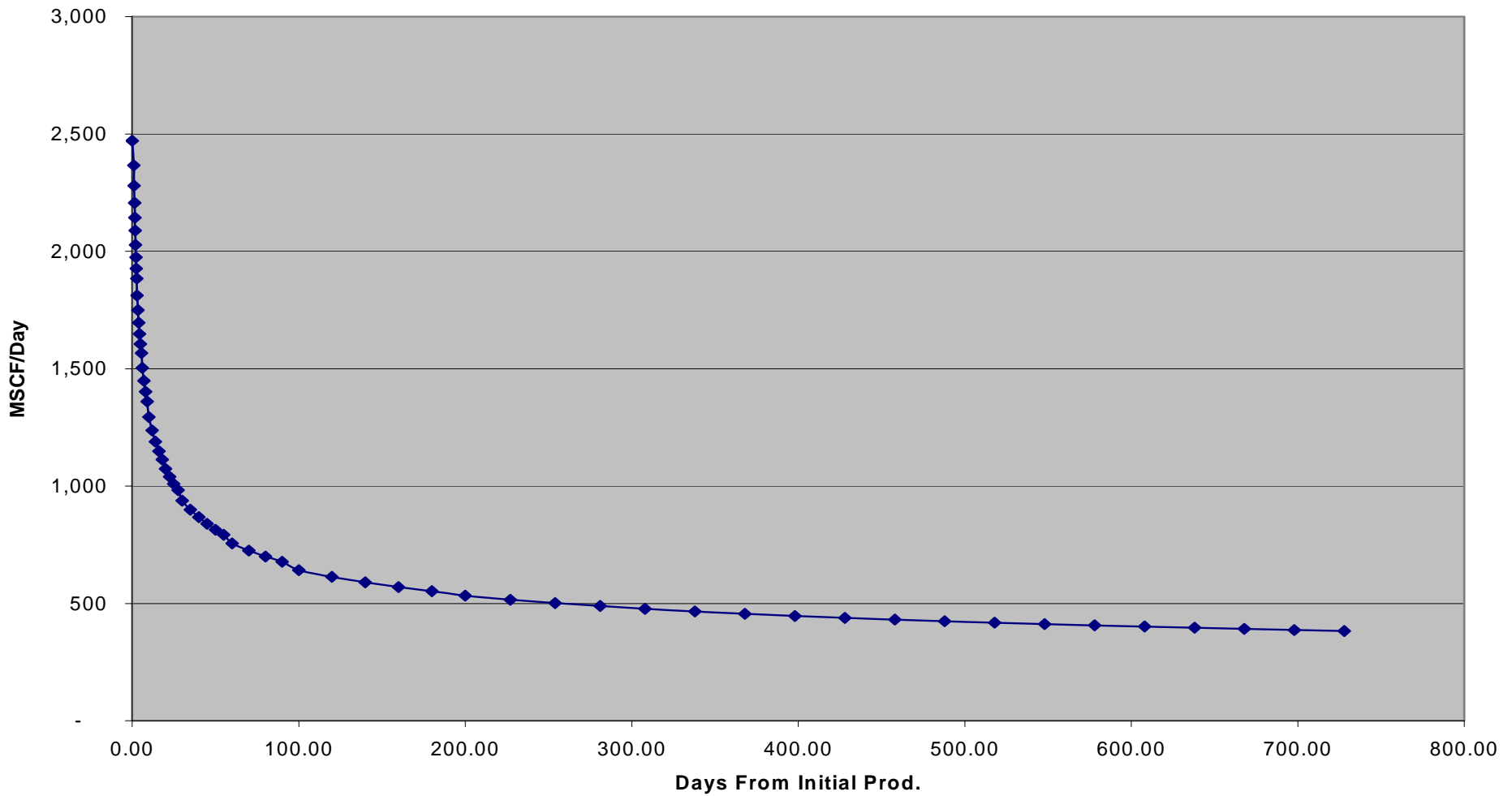
Tight Gas Reservoir

- **Most Wells Not Plunger Equipped**
- **Condensate and Water Production = Fluid Loading**
- **Venting to Atmosphere – Historical Approach**
- **Automated Shut-in Cycles – New Approach**
- **PLC; RTU; Host; and Automated Flow Valve**
- **40 Well Pilot ~ 12 Months**
- **~\$5 K/Well for Automated Valve + RTU**

Tight Gas Production



Tight Gas Type Curve



Results to Date

- **Venting Virtually Eliminated**
- **Production Up ~ 17 MCF/Well/Day**
- **Overall Better Well Control**
- **Reduced Operator Trips**
- **~200 Well Expansion Planned for 06**
- **~Production Enhancement of ~1167 MMSCF/Yr Expected**
- **Vent Reduction of ? Expected**