

EPA Welcomes Devon as a Partner



Devon Energy becomes an official partner in the EPA Natural Gas STAR Program on July 21, 2003

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Focus

Primary focus for a successful program:

- Encouragement and support from upper management
- Select the right implementation manager
- Roll the program out to operations
- Educate the field on the goals of the program
- Recognize successes
- Research historical reductions
- Locate documentation for reductions
- Develop a tracking system

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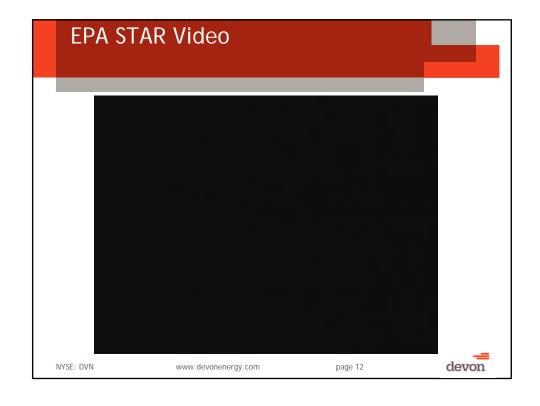
Program Participation - 2004

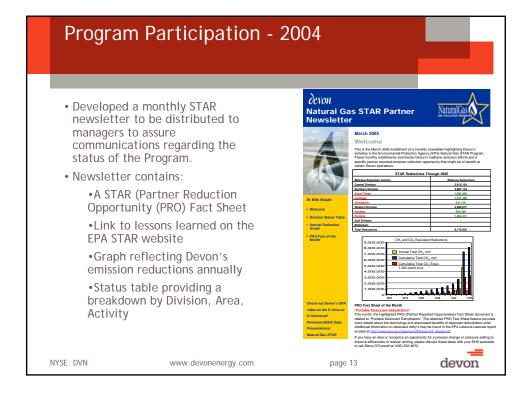
- Devon actively participated in a video shoot in the Bridgeport area showing Devon's involvement in the STAR Program (produced by a public TV station)
 - 6-minute version for airing during environmentally related segments
 - 12-minute version to be used by the STAR Program to promote the Program to other companies
- Participated in an interview for the "STAR Profile" section of the Program's fall edition of the STAR quarterly newsletter.

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Program Participation - 2004

- Co-authored a SPE paper on the optimization of separator pressure to reduce methane emissions.
- Paper was presented at the annual SPE conference held in Galveston, Texas.
- Authored with the intent of creating a PRO Fact Sheet for the STAR Program

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Program Participation - 2005

- Sponsored and co-sponsored EPA Natural Gas STAR Technology Workshops Oklahoma City and Casper
- Participated in a leak detection survey at the Bridgeport Plant (USEPA Natural Gas STAR DI&M Grant)
- Highlighted the STAR program as a pollution prevention initiative at an Environmental Federation of Oklahoma Pollution Prevention Workshop
- Developed a database to track future methane reduction activities
- Database to be given to EPA for other Partners use upon completion

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Awards

- 2004 Natural Gas STAR Rookie of the Year
- 2005 Natural Gas STAR Production Partner of the Year
- 2005 Natural Gas STAR Implementation Manager of the Year (Steve O'Connell of Devon)
- 2008 Natural Gas STAR Continuing Excellence Award

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STAR Program (Best Management Practices (BMP's)

BMP 1: Replace High-Bleed Pneumatic Controls

~4.78 Bcf of methane emission reductions through 2009



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STAR Program BMP's

BMP 2: Install Flash Tank Separators on Glycol Dehydrators

~101.07 Mmcf of methane emission reductions through 2009



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STAR Program BMP's

BMP 3: Partner Reported Opportunities (PRO's)

- •Reduced Emission Completions (REC's) - 35.47 Bcf
- Absolute Open Flow (AOF) Testing - 1,025.13 Mmcf



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Summary of Devon's Emission Reductions

• Overall Reductions - 50.76 Bcf (through 2009)

Low Bleed Pneumatics 4.78 Bcf (~9%)
Reduced Emission Completions 35.47 Bcf (~70%)
AOF Testing 1,025.13 Mmcf (~2%)

VRU's
Dehy Controls
Plunger Lift Systems
Flared Volumes
Other
3.19 Bcf (~6%)
95.49 Mmcf
3.41 Bcf (~7%)
1.33 Bcf (~3%)
1.46 Bcf (~3%)

• Overall savings of approximately \$152,280,000 since 1990 (assuming an average of \$3/mcf gas price)

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Fort Worth Basin Success Story

- Implementation Manager discussed STAR opportunities with the Production Supervisor in the FWB
- Reviewed opportunities to reduce venting during cleanup procedures after fracs
 - Evaluated portable flare systems
 - Supervisor discussed it further with superintendents and foreman
- Completions Superintendent decided there was a better option available

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FWB Reduced Emission Completions (RECs)

- Previous procedure upon completion of the frac job
- · Flow well back to frac tanks until clean up is completed
- Snub tubing in the hole while venting gas back to reduce the pressure on the well
- Run required tests to atmosphere to calculate the absolute open flow potential

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FWB RECs

- Current procedure upon completion of the frac job
- Install temporary flowline and meter run on location during completion process
- Flow well back to frac tanks until gas is encountered



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FWB RECs

- Turn well down line and <u>sell gas</u> while cleaning up the well
- Snub tubing in the hole while selling gas back to reduce the pressure on the well
- Run required tests through sales to calculate the absolute open flow potential



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Benefits of FWB RECs

- Reduces the volume of methane emissions
- Allows wells to be cleaned up longer with better results
- Additional gas sales (net revenue of ~\$50,000 per well)
- · Safer work environment



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Sand Buster- Green Completion Method

Created by Robert Jordan, Production Foreman

- Envisioned a cost effective way to capture loss revenue and reduce what is emitted into the atmosphere
- A system that protects the employee from potential injury



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