

UNITED STATES DISTRICT COURT  
FOR THE SOUTHERN DISTRICT OF TEXAS

UNITED STATES of AMERICA, )  
 )  
Plaintiff, and the )  
 )  
STATES OF DELAWARE, )  
LOUISIANA, and the )  
NORTHWEST AIR POLLUTION )  
AUTHORITY OF THE STATE OF )  
WASHINGTON, )  
Plaintiff-Interveners, )  
 )  
v. )  
 )  
MOTIVA ENTERPRISES LLC, )  
EQUILON ENTERPRISES LLC, )  
and DEER PARK REFINING )  
LIMITED PARTNERSHIP, )  
 )  
Defendants. )  
\_\_\_\_\_ )

Civil Action  
No. H-01-0978

FIRST ADDENDUM TO CONSENT DECREE

Plaintiff, the United States of America (hereinafter "Plaintiff" or "the United States"), on behalf of the United States Environmental Protection Agency (hereinafter, "EPA"), Plaintiff Interveners, the Northwest Air Pollution Authority of the State of Washington, the State of Delaware, and the State of Louisiana, and Defendants, Motiva Enterprises LLC ("Motiva"), Equilon Enterprises LLC, and Deer Park Refining Limited Partnership (collectively hereinafter "the Consent Decree Addendum

Companies"), hereby execute this First Addendum to the Consent Decree in the above-styled action. By the agreement of the United States and the Companies, and pursuant to the provisions of Paragraph 80, this First Addendum hereby modifies the Decree by (1) changing paragraphs 14 and 15 so that all refineries have identical NOx control requirements; (2) changing the language so that the Delaware City Refinery can determine which heaters will stop liquid fuel burning, while retaining the schedule to eliminate liquid fuel burned at the refinery, and to require reporting of the amount of liquid fuel burned at the Delaware City Refinery annually in the Companies' annual Updates to the Control Plan; (3) requiring submittal of the first Update to the Companies' Control Plan on March 31, 2003; (4) revising Attachment 1 to this Consent Decree; and (5) revising Attachment 2 to this Consent Decree to reflect a corrected equipment number and revised compliance deadlines for Heaters and Boilers that currently have a December 31, 2001 compliance date, as well as one unit that currently has a September 30, 2002 compliance date.

The changed provisions to the Decree are as follows, and shall be binding on all parties and signatories to the Decree

in this action.

With regard to NOx emission reductions from Heaters and

Boilers: 14. On or before December 31, 2008, all refineries identified in Paragraph 5 shall have installed NOx controls on at least 30% of the heater and boiler capacity located at each refinery. The heater and boiler capacity at each refinery shall be based on the allowable Heat Input Capacity during the 1998/1999 baseline period. The Companies may include in the 30% capacity demonstration those heaters and boilers at the refineries which have been either shut down, or for which the refinery has installed one of the following NOx Control technologies: SCR, SNCR, or current or next generation ultra-low NOx burners. In addition to the identified technologies, heaters for which a NOx emission limit of 0.040 lbs per mmBTU or lower is accepted in a permit may also be included to satisfy the 30% capacity demonstration.

15. [Reserved.]

16. The Companies shall submit a detailed NOx Control Plan ("Control Plan") to EPA for approval by no later than December 31, 2001, with annual updates ("Updates") on March 31 of each year for the life of the Consent Decree. The first Update shall be due on March 31, 2003. EPA shall approve the Control Plan provided that it meets the requirements of the

Consent Decree.

With regard to SO2 and NSPS requirements for Heaters and Boilers:

23(a). Delaware City Schedule. Except as allowed under Paragraph 22(b), Motiva shall eliminate burning of any liquid fuel in all heaters and boilers at the Delaware City, Delaware, refinery in accordance with the schedule below, and result in the following per day, refinery-wide, maximum liquid fuel burning by the following deadlines:

| <u>Deadline</u>  | <u>Refinery-Wide<br/>Maximum Fuel<br/>Oil Burning<br/>(bbl/day)</u> |
|------------------|---|
| July 31, 2001    | 3760  |
| October 30, 2002 | 2000  |
| May 31, 2003     | 1000  |
| October 31, 2003 | 0   |

Motiva shall report the amount of liquid fuel burned annually across the refinery in the Updates required pursuant to Paragraph 16.

With regard to Attachment 1 ("Heater and Boiler Baseline Information"):

See revised Attachment to be substituted for the original

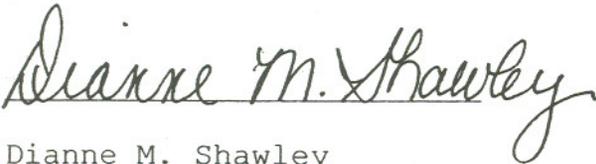
Attachment 1.

With regard to Attachment 2 ("NSPS Subpart J Applicability"):

See revised Attachment to be substituted for the original Attachment 2.

Respectfully submitted,

FOR PLAINTIFF, UNITED STATES OF AMERICA:



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For Plaintiff-Intervener the State of Delaware:

by Dianne Hawley

Date 4/23/02

Nicholas A. DiPasquale  
Secretary  
Department of Natural Resources and  
Environmental Control  
715 Grantham Lane  
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by Dianne Hawley

Date 4/23/02

Kevin Maloney  
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For Plaintiff-Intervener the State of Louisiana:

by Dianne Hawley

Date 4/23/02

R. BRUCE HAMMATT  
Assistant Secretary  
Office of Environmental Compliance  
Louisiana Department of Environmental Quality

by Dianne Hawley

Date 4/23/02

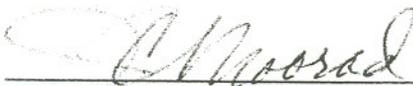
Ted Broyles, II  
Senior Attorney  
Legal Division  
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P.O. Box 82282  
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For Plaintiff-Intervener Northwest Air Pollution Authority, a  
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By : Deanne Hawley 4/23/02  
for

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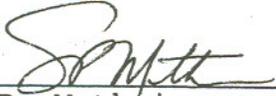
For Equilon Enterprises LLC, and Motiva Enterprises LLC:

  
\_\_\_\_\_

Date: 4/29/02

Judy Moorad  
Vice President  
Safety, Health and Environment  
Shell Oil Products, U.S.  
12700 Northborough Drive  
NAX 300N  
Houston, TX 77067-2508

For Deer Park Refining Limited Partnership:



Date: 5/1/02

S. P. Methvin

President

Shell Deer Park Refining Company

A Division of Shell Oil Products Company

5701 Highway 225, North Admin. #245

Deer Park, TX 77536

ATTACHMENT 1

HEATER AND BOILER BASELINE INFORMATION

## Alliance 1998/99 Baseline Summary

| <u>Refinery</u>                                  | <u>1998-99<br/>Average<br/>NOx<br/>Emission<br/>(tpy)</u> |
|--|---|
| Bakersfield                                      | 374   |
| Convent  | 1450  |
| Deer Park  | 3722  |
| Delaware City                                    | 3811  |
| Los Angeles                                      | 602   |
| Martinez   | 1152  |
| Norco  | 1873  |
| Port Arthur                                      | 2674  |
| Puget Sound                                      | 898   |
| <b>Total Alliance</b>                            | <b>16555</b>  |
| <b>Reductions<br/>Required by<br/>12/31/2008</b> | <b>6920</b>   |
| <b>Reductions<br/>Required by<br/>12/31/2004</b> | <b>4613</b>   |

| Refinery    | Unit ID          | Unit     | Descrip | Annual   | 1998                                  | 1998                                      | 1999                             | 1999                                      | 1999                                      | 1998-99                          | Type of NOx<br>Emission<br>Data |                                     |
|-------------|------------------|----------|---------|--|---------------------------------------|---|----------------------------------|---|---|----------------------------------|---------------------------------|-------------------------------------|
|             |                  |          |         | Maximum<br>Sustainable<br>or Allowable<br>Heat Input<br>Capacity<br>mmbtu/hr | Average<br>Firing<br>Rate<br>mmbtu/hr | Perform.<br>Rating<br>(lbs NOx/<br>mmbtu) | 1998<br>NOx<br>Emission<br>(tpy) | Average<br>Firing<br>Rate<br>mmbtu/h<br>r | Perform.<br>Rating<br>(lbs NOx/<br>mmbtu) | 1999<br>NOx<br>Emission<br>(tpy) |                                 | Average<br>NOx<br>Emission<br>(tpy) |
| Bakersfield | Heater<br>14-H2  | Mild HCU |         |  | 27.1                                  | 0.023                                     | 2.7                              | 28.1                                      | 0.021                                     | 2.6                              | 2.7                             | Stack Test                          |
| Bakersfield | Boiler<br>81-H9  | Boilers  |         |  | 57.4                                  | 0.028                                     | 7.0                              | 69.3                                      | 0.027                                     | 8.1                              | 7.6                             | CEMS                                |
| Bakersfield | Heater<br>10-H1  | CVU      |         |  | 113.0                                 | 0.034                                     | 17.0                             | 118.7                                     | 0.031                                     | 16.4                             | 16.7                            | Stack Test                          |
| Bakersfield | Heater<br>21-H18 | HCU      |         |  | 10.4                                  | 0.034                                     | 1.6                              | 13.3                                      | 0.033                                     | 1.9                              | 1.7                             | Stack Test                          |
| Bakersfield | Boiler<br>81-H12 | Boilers  |         |  | 13.1                                  | 0.038                                     | 2.2                              | 32.8                                      | 0.034                                     | 4.9                              | 3.5                             | Stack Test                          |
| Bakersfield | Heater<br>27-H1  | CD Hydro |         |  | 14.1                                  | 0.040                                     | 2.5                              | 16.9                                      | 0.038                                     | 2.8                              | 2.6                             | Stack Test                          |
| Bakersfield | Heater<br>20-H11 | HGU      |         |  | 147.4                                 | 0.047                                     | 30.5                             | 149.2                                     | 0.049                                     | 32.3                             | 31.4                            | Stack Test                          |
| Bakersfield | Heater<br>H100   | DCU      |         |  | 28.9                                  | 0.037                                     | 4.7                              | 30.5                                      | 0.108                                     | 14.4                             | 9.6                             | CEMS                                |
| Bakersfield | Heater<br>11-H2  | CVU      |         |  | 34.1                                  | 0.077                                     | 11.5                             | 28.3                                      | 0.071                                     | 8.8                              | 10.1                            | Stack Test                          |
| Bakersfield | Heater<br>11-H1  | CVU      |         |  | 32.7                                  | 0.077                                     | 11.0                             | 27.8                                      | 0.096                                     | 11.7                             | 11.3                            | Stack Test                          |
| Bakersfield | Heater<br>22-H15 | CRU 4    |         |  | 5.5                                   | 0.204                                     | 4.9                              | 7.3                                       | 0.036                                     | 1.2                              | 3.0                             | Stack Test                          |
| Bakersfield | Heater<br>21-H12 | HCU      |         |  | 13.4                                  | 0.179                                     | 10.5                             | 12.5                                      | 0.040                                     | 2.2                              | 6.3                             | Stack Test                          |
| Bakersfield | Heater<br>22-H14 | CRU 4    |         |  | 7.6                                   | 0.213                                     | 7.1                              | 10.6                                      | 0.041                                     | 1.9                              | 4.5                             | Stack Test                          |
| Bakersfield | Heater<br>21-H11 | HCU      |         |  | 12.3                                  | 0.194                                     | 10.5                             | 10.6                                      | 0.040                                     | 1.9                              | 6.2                             | Stack Test                          |
| Bakersfield | Heater<br>22-H12 | CRU 4    |         |  | 13.6                                  | 0.215                                     | 12.8                             | 14.8                                      | 0.041                                     | 2.7                              | 7.7                             | Stack Test                          |
| Bakersfield | Heater<br>22-H11 | CRU 4    |         |  | 13.4                                  | 0.216                                     | 12.7                             | 13.5                                      | 0.041                                     | 2.4                              | 7.5                             | Stack Test                          |
| Bakersfield | Heater<br>22-H13 | CRU 4    |         |  | 11.4                                  | 0.219                                     | 10.9                             | 11.2                                      | 0.041                                     | 2.0                              | 6.5                             | Stack Test                          |
| Bakersfield | Heater<br>10-H2  | CVU      |         |  | 42.3                                  | 0.137                                     | 25.3                             | 43.3                                      | 0.126                                     | 23.8                             | 24.6                            | Stack Test                          |
| Bakersfield | Boiler<br>81-H1  | Boilers  |         |  | 3.2                                   | 0.294                                     | 4.1                              | 30.7                                      | 0.141                                     | 19.0                             | 11.6                            | Stack Test                          |
| Bakersfield | Heater<br>21-H20 | HCU      |         |  | 19.0                                  | 0.266                                     | 22.2                             | 17.5                                      | 0.040                                     | 3.1                              | 12.6                            | Stack Test                          |
| Bakersfield | Heater<br>14-H1  | Mild HCU |         |  | 18.3                                  | 0.168                                     | 13.5                             | 23.3                                      | 0.154                                     | 15.7                             | 14.6                            | Stack Test                          |
| Bakersfield | Boiler<br>81-H2  | Boilers  |         |  | 22.8                                  | 0.251                                     | 25.1                             | 16.8                                      | 0.231                                     | 17.0                             | 21.0                            | Stack Test                          |
| Bakersfield | Heater<br>21-H17 | HCU      |         |  | 15.5                                  | 0.229                                     | 15.6                             | 17.4                                      | 0.211                                     | 16.1                             | 15.9                            | Stack Test                          |
| Bakersfield | Heater<br>H200   | DCU      |         |  | 30.9                                  | 0.097                                     | 13.2                             | 31.6                                      | 0.118                                     | 16.3                             | 14.8                            | CEMS                                |
| Bakersfield | Heater<br>9-H2   | CRU 1    |         |  | 17.1                                  | 0.135                                     | 10.1                             | 24.8                                      | 0.124                                     | 13.5                             | 11.8                            | Stack Test                          |
| Bakersfield | Heater<br>8-H2   | HTU 1    |         |  | 9.0                                   | 0.137                                     | 5.4                              | 17.0                                      | 0.126                                     | 9.4                              | 7.4                             | Stack Test                          |
| Bakersfield | Heater<br>9-H3   | CRU 1    |         |  | 13.1                                  | 0.135                                     | 7.7                              | 18.7                                      | 0.124                                     | 10.1                             | 8.9                             | Stack Test                          |

| Refinery     | Unit ID            | Unit    | Descrip | Annual<br>Maximum<br>Sustainable<br>or Allowable<br>Heat Input<br>Capacity<br>mmbtu/hr | 1998                                  | 1998                                      | 1998<br>NOx<br>Emission<br>(tpy) | 1999                                      | 1999                                      | 1999<br>NOx<br>Emission<br>(tpy) | 1998-99                             | Type of NOx<br>Emission<br>Data |
|--------------|--------------------|---------|---------|--|---------------------------------------|---|----------------------------------|---|---|----------------------------------|-------------------------------------|---------------------------------|
|              |                    |         |         |  | Average<br>Firing<br>Rate<br>mmbtu/hr | Perform.<br>Rating<br>(lbs NOx/<br>mmbtu) |                                  | Average<br>Firing<br>Rate<br>mmbtu/h<br>r | Perform.<br>Rating<br>(lbs NOx/<br>mmbtu) |                                  | Average<br>NOx<br>Emission<br>(tpy) |                                 |
| Bakersfield  | Heater<br>21-H13   | HCU     |         |  | 10.0                                  | 0.160                                     | 7.0                              | 11.6                                      | 0.148                                     | 7.5                              | 7.3                                 | Stack Test                      |
| Bakersfield  | Heater<br>9-H1     | CRU 1   |         |  | 16.7                                  | 0.135                                     | 9.9                              | 21.6                                      | 0.124                                     | 11.7                             | 10.8                                | Stack Test                      |
| Bakersfield  | Heater<br>21-H14   | HCU     |         |  | 11.0                                  | 0.160                                     | 7.7                              | 8.7                                       | 0.163                                     | 6.2                              | 7.0                                 | Stack Test                      |
| Bakersfield  | Heater<br>21-H16   | HCU     |         |  | 7.2                                   | 0.186                                     | 5.9                              | 6.3                                       | 0.172                                     | 4.8                              | 5.3                                 | Stack Test                      |
| Bakersfield  | Heater<br>8-H1     | HTU 1   |         |  | 6.9                                   | 0.136                                     | 4.1                              | 8.8                                       | 0.138                                     | 5.3                              | 4.7                                 | Stack Test                      |
| Bakersfield  | Heater<br>H300B    | DCU     |         |  | 21.6                                  | 0.093                                     | 8.8                              | 21.9                                      | 0.084                                     | 8.0                              | 8.4                                 | CEMS                            |
| Bakersfield  | Heater<br>9-H5     | CRU 1   |         |  | 5.5                                   | 0.145                                     | 3.5                              | 6.7                                       | 0.133                                     | 3.9                              | 3.7                                 | Stack Test                      |
| Bakersfield  | Heater<br>9-H4     | CRU 1   |         |  | 5.0                                   | 0.135                                     | 2.9                              | 5.1                                       | 0.124                                     | 2.8                              | 2.8                                 | Stack Test                      |
| Bakersfield  | Heater<br>H300A    | DCU     |         |  | 19.9                                  | 0.063                                     | 5.5                              | 20.5                                      | 0.070                                     | 6.3                              | 5.9                                 | CEMS                            |
| Bakersfield  | Heaters<br>Unit 26 | CRU 3   |         |  | 23.6                                  | 0.082                                     | 8.4                              | 15.8                                      | 0.325                                     | 22.5                             | 15.5                                | Stack Test                      |
| Bakersfield  | Boiler<br>81-H6    | Boilers |         |  | 4.1                                   | 0.174                                     | 3.1                              | 2.0                                       | 0.159                                     | 1.43                             | 2.28                                | Stack Test                      |
| Bakersfield  | Boiler<br>81-H8    | Boilers |         |  | 16.0                                  | 0.200                                     | 14.0                             | 8.5                                       | 0.182                                     | 6.74                             | 10.385                              | Stack Test                      |
| Bakersfield  | Boiler<br>81H-10   | Boilers |         |  | 8.6                                   | 0.141                                     | 5.3                              | 2.8                                       | 0.141                                     | 1.7                              | 3.5                                 | Stack Test                      |
| Bakersfield  | Boiler<br>81H-11   | Boilers |         |  | 8.7                                   | 0.145                                     | 5.6                              | 2.7                                       | 0.145                                     | 1.7                              | 3.6                                 | Stack Test                      |
| Bakersfield  | Heater<br>21-H15   | HCU     |         |  | 0.9                                   | 0.131                                     | 0.5                              | 1.2                                       | 0.142                                     | 0.8                              | 0.7                                 | Stack Test                      |
| <b>Total</b> |                    |         |         | <b>2385</b>  | <b>912</b>                            | <b>0.099</b>                              | <b>394</b>                       | <b>981</b>                                | <b>0.082</b>                              | <b>353</b>                       | <b>374</b>                          |                                 |

**Emissions Data:** The methodology used to prepare the baseline data followed the principle of giving preference to CEMs data first, then stack test data, followed by emissions factors, using the best data known to be available at the time.

| Refinery | Unit ID | Unit Descrip                      | Annual   | 1998 Average | 1998 Perform. | 1998 NOx | 1999 Average | 1999 Perform. | 1999 NOx | 1998-99 Average | Type of NOx Emission Data            |
|----------|---------|-----------------------------------|--|--------------|---------------|----------|--------------|---------------|----------|-----------------|--------------------------------------|
|          |         |                                   | Maximum Sustainable or Allowable Heat Input Capacity |              |               |          |              |               |          |                 |                                      |
| Convent  | 4F-501  | CRU Charge Heater                 |  | 95.4         | 0.275         | 115.0    | 87.6         | 0.203         | 78.0     | 96.5            | AP-42 LLNH/Representative Stack Test |
| Convent  | 4F-502  | CRU Interheater #1                |  | 93.6         | 0.275         | 113.0    | 77.0         | 0.202         | 68.0     | 90.5            | AP-42 LLNH/Representative Stack Test |
| Convent  | 1F-201  | VPS-1 Atmospheric Heater          |  | 159.9        | 0.137         | 96.0     | 157.3        | 0.112         | 77.0     | 86.5            | AP-42 LLNH/Stack Test                |
| Convent  | 1F-202  | VPS-1 Atmospheric Heater          |  | 130.6        | 0.137         | 79.0     | 124.6        | 0.112         | 61.1     | 70.1            | AP-42 LLNH/Stack Test                |
| Convent  | 7F-1    | Gas Oil Heater                    |  | 100.3        | 0.275         | 121.0    | 87.8         | 0.275         | 106.0    | 113.5           | AP-42 LLNH                           |
| Convent  | 70H-301 | H-Oil Atm. Tower Heater           |  | 16.0         | 0.184         | 13.0     | 15.2         | 0.184         | 12.0     | 12.5            | Representative Stack Test            |
| Convent  | 3F-404  | HTU-1 Kerosene Reboiler           |  | 69.2         | 0.137         | 42.0     | 61.4         | 0.137         | 37.0     | 39.5            | AP-42 LLNH                           |
| Convent  | 3F-401  | HTU-1 HSR Charge Heater           |  | 41.4         | 0.098         | 18.0     | 45.7         | 0.098         | 20.0     | 19.0            | AP-42 SUH                            |
| Convent  | 2F-301  | FCCU Feed Heater                  |  | 66.2         | 0.137         | 40.0     | 77.7         | 0.137         | 46.7     | 43.4            | AP-42 LLNH                           |
| Convent  | 2F-302  | Feed/Recycle Htr                  |  | 65.6         | 0.137         | 39.4     | 70.9         | 0.137         | 43.0     | 41.2            | AP-42 LLNH                           |
| Convent  | 70H-302 | H-Oil Vacuum Tower Heater         |  | 24.4         | 0.184         | 20.0     | 32.5         | 0.184         | 26.0     | 23.0            | Stack Test                           |
| Convent  | 70H-101 | H-Oil Feed Heater, Train #100     |  | 30.4         | 0.182         | 24.0     | 35.2         | 0.182         | 28.0     | 26.0            | Representative Stack Test            |
| Convent  | 4F-504  | CRU Interheater #2                |  | 30.2         | 0.137         | 18.0     | 15.2         | 0.137         | 9.0      | 13.5            | AP-42 LLNH                           |
| Convent  | 3F-402  | HTU-1 Kerosene Charge Heater      |  | 39.4         | 0.098         | 17.0     | 36.4         | 0.098         | 16.0     | 16.5            | AP-42 SUH                            |
| Convent  | 70H-201 | H-Oil Feed Heater, Train #200     |  | 31.7         | 0.182         | 25.0     | 28.1         | 0.182         | 22.0     | 23.5            | Representative Stack Test            |
| Convent  | 31F-801 | Boiler                            |  | 236.9        | 0.137         | 142.0    | 196.4        | 0.137         | 118.0    | 130.0           | AP-42 LLNH                           |
| Convent  | 83H-101 | VPS-2 Atmospheric                 |  | 267.4        | 0.084         | 99.1     | 264.8        | 0.084         | 98.0     | 98.6            | Stack Test                           |
| Convent  | 31F-802 | Boiler                            |  | 200.2        | 0.137         | 120.0    | 208.4        | 0.137         | 125.0    | 122.5           | AP-42 LLNH                           |
| Convent  | 95H-102 | HTU-3 Stripper Reboiler           |  | 42.4         | 0.100         | 19.0     | 38.7         | 0.100         | 17.0     | 18.0            | Vendor guarantee                     |
| Convent  | 83H-102 | VPS-2 Vacuum Heater               |  | 77.1         | 0.084         | 28.6     | 65.8         | 0.084         | 24.0     | 26.3            | Representative Stack Test            |
| Convent  | 31F-803 | Boiler                            |  | 167.0        | 0.137         | 100.0    | 170.2        | 0.137         | 102.0    | 101.0           | AP-42 LLNH                           |
| Convent  | 95H-101 | HTU-3 Feed Heater                 |  | 27.4         | 0.100         | 12.0     | 28.3         | 0.100         | 12.0     | 12.0            | Vendor guarantee                     |
| Convent  | 70H-102 | H-Oil Hydrogen Heater, Train #100 |  | 15.5         | 0.182         | 12.0     | 13.9         | 0.182         | 11.0     | 11.5            | Representative Stack Test            |
| Convent  | 70H-202 | H-Oil Hydrogen Heater, Train #200 |  | 15.4         | 0.182         | 12.0     | 10.9         | 0.182         | 9.0      | 10.5            | Representative Stack Test            |
| Convent  | 31F-805 | Boiler                            |  | 148.9        | 0.137         | 90.0     | 126.3        | 0.137         | 76.0     | 83.0            | AP-42 LLNH                           |
| Convent  | 6F-701  | VBU Heater                        |  | 24.2         | 0.098         | 10.4     | 26.5         | 0.098         | 11.4     | 10.9            | AP-42 SUH                            |
| Convent  | 14H-101 | HTU-2 Charge Heater, Train #100   |  | 19.8         | 0.049         | 4.0      | 16.8         | 0.049         | 4.0      | 4.0             | AP-42 SLNH                           |
| Convent  | 1F-251  | VPS-1 Vacuum Heater               |  | 59.6         | 0.049         | 13.0     | 49.4         | 0.049         | 10.6     | 11.8            | AP-42 SLNH                           |
| Convent  | 4F-503  | CRU Interheater #3                |  | 14.6         | 0.049         | 3.0      | 5.7          | 0.049         | 1.0      | 2.0             | AP-42 SLNH                           |
| Convent  | 79H-402 | HGU Boiler                        |  | 20.3         | 0.049         | 4.0      | 20.9         | 0.049         | 4.0      | 4.0             | AP-42 SLNH                           |
| Convent  | 3F-403  | HTU-1 HSR Reboiler                |  | 61.0         | 0.049         | 13.0     | 58.0         | 0.049         | 12.0     | 12.5            | AP-42 SLNH                           |

| Refinery     | Unit ID | Unit Descrip                    | Annual  | 1998                         |                                 | 1999                    | 1999                         | 1998-99                         |                         | Type of NOx Emission Data |                            |
|--------------|---------|---------------------------------|---|------------------------------|---------------------------------|-------------------------|------------------------------|---------------------------------|-------------------------|---------------------------|----------------------------|
|              |         |                                 | Maximum Sustainable or Allowable Heat Input Capacity mmbtu/hr | Average Firing Rate mmbtu/hr | Perform. Rating (lbs NOx/mmbtu) | 1998 NOx Emission (tpy) | Average Firing Rate mmbtu/hr | Perform. Rating (lbs NOx/mmbtu) | 1999 NOx Emission (tpy) |                           | Average NOx Emission (tpy) |
| Convent      | 14H-201 | HTU-2 Charge Heater, Train #200 |   | 19.7                         | 0.049                           | 4.0                     | 17.7                         | 0.049                           | 4.0                     | 4.0                       | AP-42 SLNH                 |
| Convent      | 14H-313 | HTU-2 Stripper Reboiler         |   | 34.3                         | 0.049                           | 7.0                     | 39.1                         | 0.049                           | 8.0                     | 7.5                       | AP-42 SLNH                 |
| Convent      | 94H-101 | Isomerization Feed Furnace      |   | 19.9                         | 0.049                           | 4.0                     | 20.2                         | 0.049                           | 4.0                     | 4.0                       | AP-42 SLNH                 |
| Convent      | 31F-810 | Boiler                          |   | 314.2                        | 0.054                           | 62.0                    | 296.9                        | 0.045                           | 59.0                    | 60.5                      | CEMS                       |
| <b>Total</b> |         |                                 | <b>4235</b>   | <b>2780</b>                  | <b>0.126</b>                    | <b>1540</b>             | <b>2628</b>                  | <b>0.118</b>                    | <b>1360</b>             | <b>1450</b>               |                            |

**Emissions Data:** The methodology used to prepare the baseline data followed the principle of giving preference to CEMS data first, then stack test data, followed by emissions factors, using the best data known to be available at the time.

**Type of NOx Emission Data:**

AP-42 SLNH = AP-42(3/98) for small low NOx heater  
 AP-42 LLNH = AP-42(3/98) for large low NOx heater  
 AP-42 SUH = AP-42(3/98) for small uncontrolled heater  
 "Representative stack test" is where a heater was tested and that emission factor is assumed for all identical/similar units or identical common units (e.g., H-Oil).

| Refinery  | Unit ID | Unit<br>Descrip                      | Annual<br>Maximum<br>Sustainable<br>or Allowable<br>Heat Input<br>Capacity<br>mmbtu/hr | 1998<br>Average<br>Firing<br>Rate, mm<br>BTU/hr | 1998<br>Perform.<br>Rating<br>(lbs NOx/<br>mmbtu) | 1998<br>NOx<br>Emission<br>(tpy) | 1999<br>Average<br>Firing<br>Rate, mm<br>BTU/hr | 1999<br>Perform.<br>Rating<br>(lbs NOx/<br>mmbtu) | 1999<br>NOx<br>Emission<br>(tpy) | 1998-99<br>Average<br>NOx<br>Emission<br>(tpy) | Averaging<br>Period for<br>Emissions<br>Data |
|-----------|---------|--------------------------------------|--|---|---|----------------------------------|---|---|----------------------------------|--|--|
|           |         |                                      |  |   |   |                                  |   |   |                                  |  |  |
| Deer Park | H1010   | HDU-1<br>Charge                      |  | 26.5  | 0.105   | 12.2                             | 34.6  | 0.105   | 15.9                             | 14.1   | Annual                                       |
| Deer Park | H5200   | HDU-2<br>Charge                      |  | 43.3  | 0.105   | 19.9                             | 25.2  | 0.105   | 11.6                             | 15.8   | Annual                                       |
| Deer Park | H1170   | CFH Charge<br>heater                 |  | 35.2  | 0.148   | 22.8                             | 26.4  | 0.148   | 17.1                             | 20.0   | Annual                                       |
| Deer Park | H775    | DAU Asphalt<br>Heater                |  | 5.5   | 0.150   | 3.6                              | 4.1   | 0.150   | 2.7                              | 3.2  | Annual                                       |
| Deer Park | H1100   | DHT heater                           |  | 35.1  | 0.089   | 13.7                             | 7.4   | 0.089   | 2.9                              | 8.3  | Annual                                       |
| Deer Park | H1001   | PLAT-2<br>Guard bed<br>start-up      |  | 3.3   | 0.140   | 2.0                              | 3.3   | 0.140   | 2.0                              | 2.0  | Annual                                       |
| Deer Park | H5301   | CR-3<br>H5301/4<br>Reactor<br>charge |  | 182.2   | 0.105   | 83.8                             | 171.6   | 0.105   | 78.9                             | 81.4   | Annual                                       |
| Deer Park | H5304   | CR-3<br>H5301/4<br>Reactor<br>reheat |  | 36.5  | 0.105   | 16.8                             | 43.7  | 0.105   | 20.1                             | 18.5   | Annual                                       |
| Deer Park | H5350   | CR-3<br>H5301/4<br>Regen heater      |  | 7.4   | 0.105   | 3.4                              | 11.5  | 0.105   | 5.3                              | 4.4  | Annual                                       |
| Deer Park | H5302   | CR-3<br>H5302/3<br>Reactor<br>reheat |  | 145.7   | 0.105   | 67.0                             | 120.9   | 0.105   | 55.6                             | 61.3   | Annual                                       |
| Deer Park | H5303   | CR-3<br>H5302/3<br>Reactor<br>reheat |  | 72.8  | 0.105   | 33.5                             | 75.0  | 0.105   | 34.5                             | 34.0   | Annual                                       |

| Refinery  | Unit ID | Unit<br>Descrip                           | Annual<br>Maximum<br>Sustainable<br>or Allowable<br>Heat Input<br>Capacity<br>mmbtu/hr | 1998<br>Average<br>Firing<br>Rate, mm<br>BTU/hr | 1998<br>Perform.<br>Rating<br>(lbs NOx/<br>mmbtu) | 1998<br>NOx<br>Emission<br>(tpy) | 1999<br>Average<br>Firing<br>Rate, mm<br>BTU/hr | 1999<br>Perform.<br>Rating<br>(lbs NOx/<br>mmbtu) | 1999<br>NOx<br>Emission<br>(tpy) | 1998-99<br>Average<br>NOx<br>Emission<br>(tpy) | Averaging<br>Period for<br>Emissions<br>Data |
|-----------|---------|---|--|---|---|----------------------------------|---|---|----------------------------------|--|--|
|           |         |   |  |   |   |                                  |   |   |                                  |  |  |
| Deer Park | H31001  | COKER<br>HCOKE<br>Furnace #1              |  | 124.2   | 0.050   | 27.2                             | 124.7   | 0.050   | 27.3                             | 27.3   | Annual                                       |
| Deer Park | H31002  | COKER<br>HCOKE<br>Furnace #2              |  | 124.2   | 0.050   | 27.2                             | 124.7   | 0.050   | 27.3                             | 27.3   | Annual                                       |
| Deer Park | H5600   | SGP Heat<br>medium                        |  | 34.6  | 0.029   | 4.4                              | 90.5  | 0.029   | 11.5                             | 8.0  | Annual                                       |
| Deer Park | H70002  | COKER<br>HGOHT Frac<br>Reboiler<br>Heater |  | 62.0  | 0.060   | 16.3                             | 57.5  | 0.060   | 15.1                             | 15.7   | Annual                                       |
| Deer Park | H70001  | COKER<br>HGOHT<br>Recycle Gas<br>Heater   |  | 12.9  | 0.060   | 3.4                              | 18.6  | 0.060   | 4.9                              | 4.2  | Annual                                       |
| Deer Park | H63000  | HVI Column<br>Charge<br>Heater            |  | 40.0  | 0.060   | 10.5                             | 44.5  | 0.060   | 11.7                             | 11.1   | Annual                                       |
| Deer Park | H780    | LEU Extract<br>Furnace                    |  | 39.1  | 0.083   | 14.2                             | 41.6  | 0.083   | 15.1                             | 14.7   | Annual                                       |
| Deer Park | H781    | LEU<br>Raffinate<br>Furnace               |  | 15.6  | 0.085   | 5.8                              | 17.3  | 0.085   | 6.4                              | 6.1  | Annual                                       |
| Deer Park | H1130   | LHT-1<br>Charge<br>Furnace                |  | 7.8   | 0.100   | 3.4                              | 10.5  | 0.100   | 4.6                              | 4.0  | Annual                                       |
| Deer Park | H9150   | LHT-2<br>Charge<br>Furnace                |  | 7.9   | 0.095   | 3.3                              | 6.3   | 0.095   | 2.6                              | 3.0  | Annual                                       |
| Deer Park | H753    | MEK Pressed<br>Oil Heater                 |  | 39.0  | 0.100   | 17.1                             | 28.9  | 0.100   | 12.7                             | 14.9   | Annual                                       |

| Refinery  | Unit ID | Unit<br>Descrip                                | Annual<br>Maximum<br>Sustainable<br>or Allowable<br>Heat Input<br>Capacity<br>mmbtu/hr | 1998<br>Average<br>Firing<br>Rate, mm<br>BTU/hr | 1998<br>Perform.<br>Rating<br>(lbs NOx/<br>mmbtu) | 1998<br>NOx<br>Emission<br>(tpy) | 1999<br>Average<br>Firing<br>Rate, mm<br>BTU/hr | 1999<br>Perform.<br>Rating<br>(lbs NOx/<br>mmbtu) | 1999<br>NOx<br>Emission<br>(tpy) | 1998-99<br>Average<br>NOx<br>Emission<br>(tpy) | Averaging<br>Period for<br>Emissions<br>Data |
|-----------|---------|--|--|---|---|----------------------------------|---|---|----------------------------------|--|--|
|           |         |  |  |   |   |                                  |   |   |                                  |  |  |
| Deer Park | H754    | MEK Slack<br>Wax Heater                        |  | 11.7  | 0.080   | 4.1                              | 11.5  | 0.080   | 4.0                              | 4.1  | Annual                                       |
| Deer Park | H755    | MEK Unit<br>Soft Wax<br>Heater                 |  | 39.0  | 0.100   | 17.1                             | 16.2  | 0.100   | 7.1                              | 12.1   | Annual                                       |
| Deer Park | H8      | MVI Column<br>Charge<br>Heater (old<br>Permit) |  | 37.7  | 0.080   | 13.2                             | 38.1  | 0.080   | 13.3                             | 13.3   | Annual                                       |
| Deer Park | H5403   | SHCU North<br>charge                           |  | 37.6  | 0.065   | 10.7                             | 30.9  | 0.065   | 8.8                              | 9.7  | Annual                                       |
| Deer Park | H5101   | DU-2 North<br>Crude Heater                     |  | 248.7   | 0.120   | 130.7                            | 197.5   | 0.040   | 34.6                             | 82.7   | Annual                                       |
| Deer Park | H5103   | DU-2 North<br>Flasher                          |  | 60.5  | 0.148   | 39.2                             | 65.7  | 0.148   | 42.6                             | 40.9   | Annual                                       |
| Deer Park | H1000   | PLAT-2<br>heater                               |  | 185.0   | 0.106   | 85.9                             | 148.0   | 0.106   | 68.7                             | 77.3   | Annual                                       |
| Deer Park | H1011   | HDU-1<br>Reboiler                              |  | 46.2  | 0.083   | 16.8                             | 48.4  | 0.083   | 17.6                             | 17.2   | Annual                                       |
| Deer Park | H5402   | SHCU<br>Reboiler                               |  | 138.6   | 0.099   | 60.3                             | 123.2   | 0.099   | 53.6                             | 57.0   | Annual                                       |
| Deer Park | H613    | DU-1<br>Secondary<br>Preheater                 |  | 124.3   | 0.088   | 47.9                             | 125.2   | 0.088   | 48.3                             | 48.1   | Annual                                       |
| Deer Park | H5500   | HP-1 SMR                                       |  | 417.4   | 0.107   | 195.6                            | 468.8   | 0.107   | 219.7                            | 207.7  | Annual                                       |
| Deer Park | H5400   | SHCU South<br>charge                           |  | 68.5  | 0.071   | 21.3                             | 29.6  | 0.071   | 9.2                              | 15.3   | Annual                                       |
| Deer Park | H5100   | DU-2 South<br>Crude Heater                     |  | 207.1   | 0.110   | 99.8                             | 219.2   | 0.040   | 38.4                             | 69.1   | Annual                                       |
| Deer Park | H5102   | DU-2 South<br>Flasher                          |  | 55.1  | 0.124   | 29.9                             | 68.3  | 0.124   | 37.1                             | 33.5   | Annual                                       |

| Refinery      | Unit ID | Unit Descrip             | Annual  | 1998                           | 1998                             | 1998               | 1999                           | 1999                             | 1999               | 1998-99                    | Averaging Period for Emissions Data |
|---------------|---------|--------------------------|---|--------------------------------|----------------------------------|--------------------|--------------------------------|----------------------------------|--------------------|----------------------------|-------------------------------------|
|               |         |                          | Maximum Sustainable or Allowable Heat Input Capacity mmbtu/hr | Average Firing Rate, mm BTU/hr | Perform. Rating (lbs NOx/ mmbtu) | NOx Emission (tpy) | Average Firing Rate, mm BTU/hr | Perform. Rating (lbs NOx/ mmbtu) | NOx Emission (tpy) | Average NOx Emission (tpy) |                                     |
| Deer Park     | H5305   | CR-3 Stabilizer reboiler |   | 26.1                           | 0.120                            | 13.7               | 33.7                           | 0.120                            | 17.7               | 15.7                       | Annual                              |
| Deer Park     | FUT100  | UTILITIES Boiler         |   | 306.5                          | 0.310                            | 416.1              | 387.6                          | 0.310                            | 526.3              | 471.2                      | Annual                              |
| Deer Park     | FUT110  | UTILITIES Boiler         |   | 321.4                          | 0.275                            | 387.1              | 442.7                          | 0.275                            | 533.2              | 460.2                      | Annual                              |
| Deer Park     | FUT120  | UTILITIES Boiler         |   | 322.9                          | 0.270                            | 381.9              | 327.5                          | 0.270                            | 387.3              | 384.6                      | Annual                              |
| Deer Park     | FUT130  | UTILITIES Boiler         |   | 349.1                          | 0.165                            | 252.3              | 455.0                          | 0.165                            | 328.8              | 290.6                      | Annual                              |
| Deer Park     | H8610   | UTILITIES Boiler         |   | 1100.0                         | 0.140                            | 674.5              | 934.0                          | 0.140                            | 572.7              | 623.6                      | Annual                              |
| Deer Park     | H8620   | UTILITIES Boiler         |   | 910.6                          | 0.085                            | 339.0              | 1181.7                         | 0.085                            | 439.9              | 389.5                      | Annual                              |
| <b>Totals</b> |         |                          | <b>10828</b>  | <b>6115</b>                    | <b>0.136</b>                     | <b>3649</b>        | <b>6442</b>                    | <b>0.135</b>                     | <b>3795</b>        | <b>3722</b>                |                                     |

**Emissions Data:** The methodology used to prepare the baseline data followed the principle of giving preference to CEMS data first, then stack test data, followed by emissions factors, using the best data known to be available at the time.

Stack test/CEMS = Emissions data initially from stack test but later from CEMS

| Refinery      | Unit ID    | Unit                        | Descrip | Annual  | 1998                              |                                  | 1999                    |                                   | 1998-99                          |                         | Type of NOx Emission Data | Averaging Period for Emissions Data |                            |
|---------------|------------|-----------------------------|---------|---|-----------------------------------|----------------------------------|-------------------------|-----------------------------------|----------------------------------|-------------------------|---------------------------|-------------------------------------|----------------------------|
|               |            |                             |         | Maximum Sustainable or Allowable Heat Input Capacity mmbtu/hr | 1998 Average Firing Rate mmbtu/hr | Perform. Rating (lbs NOx/ mmbtu) | 1998 NOx Emission (tpy) | 1999 Average Firing Rate mmbtu/hr | Perform. Rating (lbs NOx/ mmbtu) | 1999 NOx Emission (tpy) |                           |                                     | Average NOx Emission (tpy) |
| Delaware City | 134-H-101  | Olefins Reboiler Htr        |         |   | 26.2                              | 0.130                            | 14.9                    | 15.0                              | 0.126                            | 8.3                     | 11.6                      | Em. Factor                          | Annual                     |
| Delaware City | 21-H-703   | Ammonia Precomb             |         |   | 15.4                              | 0.040                            | 2.7                     | 15.4                              | 0.044                            | 3.0                     | 2.9                       | CEMS                                | Annual                     |
| Delaware City | 11-H-1     | SGS Reheater Tr. 1          |         |   | 14.1                              | 0.129                            | 8.0                     | 5.4                               | 0.124                            | 2.9                     | 5.5                       | Em. Factor                          | Annual                     |
| Delaware City | 11-H-2     | SGS Reheater Tr. 2          |         |   | 9.5                               | 0.130                            | 5.4                     | 7.6                               | 0.125                            | 4.2                     | 4.8                       | Em. Factor                          | Annual                     |
| Delaware City | 11-H-3     | SGS Reheater Tr. 3          |         |   | 9.5                               | 0.130                            | 5.4                     | 0.4                               | 0.126                            | 0.2                     | 2.8                       | Em. Factor                          | Annual                     |
| Delaware City | Boiler 2   | DCPP Boiler 2               |         |   | 467.4                             | 0.417                            | 854.2                   | 499.4                             | 0.470                            | 1027.1                  | 940.7                     | CEMS                                | Annual                     |
| Delaware City | Boiler 1   | DCPP Boiler 1               |         |   | 447.1                             | 0.393                            | 769.3                   | 472.8                             | 0.445                            | 922.2                   | 845.8                     | CEMS                                | Annual                     |
| Delaware City | Boiler 3   | DCPP Boiler 3               |         |   | 507.5                             | 0.422                            | 937.3                   | 472.1                             | 0.301                            | 622.6                   | 780.0                     | CEMS                                | Annual                     |
| Delaware City | Boiler 4   | DCPP Boiler 4               |         |   | 470.1                             | 0.267                            | 550.2                   | 337.2                             | 0.195                            | 287.8                   | 419.0                     | CEMS                                | Annual                     |
| Delaware City | 42-H-7     | CCR Reboiler Htr            |         |   | 56.6                              | 0.091                            | 22.6                    | 56.5                              | 0.091                            | 22.5                    | 22.6                      | Stack Test                          | Annual                     |
| Delaware City | 21-H-2     | Crude Vac. Htr              |         |   | 226.3                             | 0.183                            | 181.4                   | 192.2                             | 0.177                            | 149.3                   | 165.4                     | CEMS                                | Annual                     |
| Delaware City | 42-H-1,2,3 | CCR Heaters                 |         |   | 398.7                             | 0.107                            | 186.3                   | 397.5                             | 0.093                            | 161.1                   | 173.7                     | CEMS                                | Annual                     |
| Delaware City | 36-H-3     | Hydrocracker Fract Reboiler |         |   | 24.0                              | 0.129                            | 13.6                    | 26.0                              | 0.126                            | 14.3                    | 14.0                      | Em. Factor                          | Annual                     |
| Delaware City | 29-H-5     | Desulf Tr. 5 Feed Htr       |         |   | 13.5                              | 0.151                            | 8.9                     | 67.3                              | 0.151                            | 44.5                    | 26.7                      | Stack Test                          | Annual                     |
| Delaware City | 29-H-2     | Desulf Tr. 2 Feed Htr       |         |   | 31.4                              | 0.129                            | 17.8                    | 36.1                              | 0.126                            | 19.9                    | 18.9                      | Em. Factor                          | Annual                     |
| Delaware City | 36-H-2     | Hydrocracker Vac Col Htr    |         |   | 10.8                              | 0.129                            | 6.1                     | 11.6                              | 0.126                            | 6.4                     | 6.3                       | Em. Factor                          | Annual                     |
| Delaware City | 22-H-2     | FCU Strm SH                 |         |   | 13.0                              | 0.130                            | 7.4                     | 16.1                              | 0.125                            | 8.8                     | 8.1                       | Em. Factor                          | Annual                     |
| Delaware City | 29-H-101   | Desulf Tr. 1 Feed Htr       |         |   | 53.8                              | 0.138                            | 32.5                    | 17.2                              | 0.138                            | 10.4                    | 21.5                      | Stack Test                          | Annual                     |
| Delaware City | 36-H-1     | Hydrocracker Feed Htr       |         |   | 31.5                              | 0.129                            | 17.8                    | 34.2                              | 0.126                            | 18.8                    | 18.3                      | Em. Factor                          | Annual                     |
| Delaware City | 29-H-9     | Desulf. Tr. 3 Fract Htr     |         |   | 6.4                               | 0.132                            | 3.7                     | 20.0                              | 0.126                            | 11.0                    | 7.4                       | Em. Factor                          | Annual                     |
| Delaware City | 29-H-7     | Desulf Tr. 4 Htr            |         |   | 6.1                               | 0.127                            | 3.4                     | 26.1                              | 0.125                            | 14.3                    | 8.9                       | Em. Factor                          | Annual                     |
| Delaware City | 29-H-8     | Desulf Tr. 1 Fract Htr      |         |   | 40.7                              | 0.099                            | 17.6                    | 13.0                              | 0.098                            | 5.6                     | 11.6                      | Stack Test                          | Annual                     |
| Delaware City | 37-H-1     | Hydrogen Unit Htr           |         |   | 281.3                             | 0.062                            | 76.4                    | 293.1                             | 0.087                            | 112.3                   | 94.4                      | CEMS                                | Annual                     |

| Refinery      | Unit ID   | Unit                   | Descrip | Annual  | 1998                              |                                  | 1999                    |                                   | 1998-99                          |                         | Type of NOx Emission Data | Averaging Period for Emissions Data |                                    |
|---------------|-----------|------------------------|---------|---|-----------------------------------|----------------------------------|-------------------------|-----------------------------------|----------------------------------|-------------------------|---------------------------|-------------------------------------|------------------------------------|
|               |           |                        |         | Maximum Sustainable or Allowable Heat Input Capacity mmbtu/hr | 1998 Average Firing Rate mmbtu/hr | Perform. Rating (lbs NOx/ mmbtu) | 1998 NOx Emission (tpy) | 1999 Average Firing Rate mmbtu/hr | Perform. Rating (lbs NOx/ mmbtu) | 1999 NOx Emission (tpy) |                           |                                     | 1998-99 Average NOx Emission (tpy) |
| Delaware City | 41-H-1/10 | Methanol Unit Htr      |         |   | 12.1                              | 0.117                            | 6.2                     | 345.0                             | 0.120                            | 181.6                   | 93.9                      | CEMS                                | Annual                             |
| Delaware City | 29-H-4    | Desulf Tr. 4 Htr       |         |   | 5.8                               | 0.154                            | 3.9                     | 17.3                              | 0.153                            | 11.6                    | 7.8                       | Stack Test                          | Annual                             |
| Delaware City | 21-H-701  | Crude Unit Atmos Htr   |         |   | 282.1                             | 0.044                            | 54.0                    | 287.5                             | 0.047                            | 59.5                    | 56.8                      | CEMS                                | Annual                             |
| Delaware City | 32-H-101  | Tetra unit Feed Htr    |         |   | 32.9                              | 0.075                            | 10.8                    | 33.7                              | 0.072                            | 10.7                    | 10.8                      | Stack Test                          | Annual                             |
| Delaware City | 29-H-3    | Desulf Tr. 3 Feed Htr  |         |   | 4.6                               | 0.129                            | 2.6                     | 6.1                               | 0.124                            | 3.3                     | 3.0                       | Em. Factor                          | Annual                             |
| Delaware City | 29-H-6    | Desulf Tr. 5 Fract Htr |         |   | 15.2                              | 0.071                            | 4.7                     | 35.9                              | 0.071                            | 11.2                    | 8.0                       | Stack Test                          | Annual                             |
| Delaware City | 33-H-1&2  | SHU S/U & Reboiler Htr |         |   | 23.7                              | 0.130                            | 13.5                    | 10.9                              | 0.126                            | 6.0                     | 9.8                       | Em. Factor                          | Annual                             |
| Delaware City | 13-H-2A   | Acid Plt Tr. A S/U Htr |         |   | 10.0                              | 0.129                            | 5.7                     | 10.0                              | 0.126                            | 5.5                     | 5.6                       | Em. Factor                          | Annual                             |
| Delaware City | 13-H-2B   | Acid Plt Tr. B S/U Htr |         |   | 10.0                              | 0.129                            | 5.7                     | 10.0                              | 0.126                            | 5.5                     | 5.6                       | Em. Factor                          | Annual                             |
| <b>Total</b>  |           |                        |         |   | <b>5235</b>                       | <b>3557</b>                      | <b>0.247</b>            | <b>3850</b>                       | <b>3789</b>                      | <b>0.227</b>            | <b>3772</b>               | <b>3811</b>                         |                                    |

**Emissions Data:** The methodology used to prepare the baseline data followed the principle of giving preference to CEMs data first, then stack test data, followed by emissions factors, using the best data known to be available at the time.

| Refinery     | Unit ID   | Unit  | Descrip | Annual<br>Maximum<br>Sustainable<br>or Allowable<br>Heat Input<br>Capacity<br>mmbtu/hr | 1998                               | 1998                                      | 1998                     | 1999                               | 1999                                      | 1998-99                          | Type of NOx<br>Emission Data |                                     |
|--------------|-----------|-------|---------|--|------------------------------------|---|--------------------------|------------------------------------|---|----------------------------------|------------------------------|-------------------------------------|
|              |           |       |         |  | Average<br>Firing Rate<br>mmbtu/hr | Perform.<br>Rating<br>(lbs NOx/<br>mmbtu) | NOx<br>Emission<br>(tpy) | Average<br>Firing Rate<br>mmbtu/hr | Perform.<br>Rating (lbs<br>NOx/<br>mmbtu) | 1999<br>NOx<br>Emission<br>(tpy) |                              | Average<br>NOx<br>Emission<br>(tpy) |
| Los Angeles  | H-42/43   | HGU2  |         | 38.2   | 0.066                              | 11.0                                      | 36.1                     | 0.071                              | 11.2                                      | 11.1                             | CEMS                         |                                     |
| Los Angeles  | H-1       | CRUDE |         | 172.1  | 0.036                              | 26.9                                      | 160.9                    | 0.054                              | 38.3                                      | 32.6                             | CEMS                         |                                     |
| Los Angeles  | H-200/1/2 | CRU3  |         | 86.8   | 0.057                              | 21.5                                      | 80.1                     | 0.049                              | 17.1                                      | 19.3                             | CEMS                         |                                     |
| Los Angeles  | H-100     | DCU   |         | 201.9  | 0.045                              | 39.6                                      | 170.3                    | 0.052                              | 38.8                                      | 39.2                             | CEMS                         |                                     |
| Los Angeles  | H-41      | HTU4  |         | 47.8   | 0.011                              | 2.3                                       | 53.6                     | 0.011                              | 2.7                                       | 2.5                              | CEMS                         |                                     |
| Los Angeles  | H-        | CRU2  |         | 122.0  | 0.032                              | 16.9                                      | 106.9                    | 0.053                              | 24.9                                      | 20.9                             | CEMS                         |                                     |
| Los Angeles  | H-302/303 | HCU   |         | 78.7   | 0.033                              | 11.2                                      | 54.2                     | 0.036                              | 8.6                                       | 9.9                              | CEMS                         |                                     |
| Los Angeles  | H-300/301 | HCU   |         | 55.3   | 0.050                              | 12.1                                      | 41.8                     | 0.055                              | 10.0                                      | 11.1                             | CEMS                         |                                     |
| Los Angeles  | H-304     | HCU   |         | 100.7  | 0.055                              | 24.4                                      | 97.4                     | 0.066                              | 28.2                                      | 26.3                             | CEMS                         |                                     |
| Los Angeles  | H-4401    | HGU1  |         | 0.6  | 0.000                              | 0.0                                       | 0.8                      | 0.023                              | 0.1                                       | 0.0                              | Emission Factor              |                                     |
| Los Angeles  | H-4201    | HGU1  |         | 6.5  | 0.099                              | 2.8                                       | 4.0                      | 0.086                              | 1.5                                       | 2.2                              | Emission Factor              |                                     |
| Los Angeles  | BO-6      | BOHO  |         | 3.0  | 0.092                              | 1.2                                       | 3.9                      | 0.093                              | 1.6                                       | 1.4                              | Emission Factor              |                                     |
| Los Angeles  | H-204     | CRU   |         | 4.2  | 0.098                              | 1.8                                       | 0.1                      | 0.000                              | 0.0                                       | 0.9                              | Emission Factor              |                                     |
| Los Angeles  | H-3/4     | FCCU  |         | 140.7  | 0.229                              | 141.4                                     | 142.5                    | 0.229                              | 143.1                                     | 142.3                            | CEMS                         |                                     |
| Los Angeles  | H-21/2    | HTU3  |         | 33.2   | 0.076                              | 11.0                                      | 30.4                     | 0.071                              | 9.4                                       | 10.2                             | CEMS                         |                                     |
| Los Angeles  | BO-9/10   | BOHO  |         | 134.6  | 0.149                              | 87.9                                      | 117.1                    | 0.130                              | 66.5                                      | 77.2                             | CEMS                         |                                     |
| Los Angeles  | H-500     | HTU2  |         | 25.7   | 0.096                              | 10.8                                      | 25.3                     | 0.120                              | 13.3                                      | 12.1                             | CEMS                         |                                     |
| Los Angeles  | H-2       | FCCU  |         | 9.6  | 0.119                              | 5.0                                       | 4.6                      | 0.247                              | 5.0                                       | 5.0                              | Emission Factor              |                                     |
| Los Angeles  | H-30      | HTU3  |         | 27.6   | 0.077                              | 9.3                                       | 23.9                     | 0.071                              | 7.4                                       | 8.4                              | CEMS                         |                                     |
| Los Angeles  | H-31      | HTU1  |         | 32.0   | 0.069                              | 9.6                                       | 30.1                     | 0.080                              | 10.5                                      | 10.1                             | CEMS                         |                                     |
| Los Angeles  | H-101     | DCU   |         | 152.7  | 0.089                              | 59.5                                      | 141.2                    | 0.085                              | 52.7                                      | 56.1                             | CEMS                         |                                     |
| Los Angeles  | H-510     | CRU2  |         | 50.1   | 0.031                              | 6.7                                       | 42.5                     | 0.033                              | 6.2                                       | 6.5                              | CEMS                         |                                     |
| Los Angeles  | H-1601/2  | SRP   |         | 143.6  | 0.035                              | 22.1                                      | 133.7                    | 0.052                              | 30.3                                      | 26.2                             | CEMS                         |                                     |
| Los Angeles  | H-203     | CRU3  |         | 32.6   | 0.041                              | 5.9                                       | 28.5                     | 0.048                              | 6.0                                       | 6.0                              | CEMS                         |                                     |
| Los Angeles  | BO-7/8    | BOHO  |         | 75.6   | 0.179                              | 59.3                                      | 88.6                     | 0.181                              | 70.3                                      | 64.8                             | CEMS                         |                                     |
| <b>Total</b> |           |       |         | <b>3526</b>  |                                    | <b>1776</b>                               | <b>0.08</b>              | <b>600</b>                         | <b>1618</b>                               | <b>0.09</b>                      | <b>604</b>                   | <b>602</b>                          |

**Emissions Data:** The methodology used to prepare the baseline data followed the principle of giving preference to CEMs data first, then stack test data, followed by emissions factors, using the best data known to be available at the time.

| Refinery | Unit ID  | Unit                                 | Descrip | Annual  | 1998                   | 1998                                      | 1999                             | 1999                                      | 1998-99                                   | Type of NOx<br>Emission Data |                                  |                                      |
|----------|----------|--------------------------------------|---------|---|------------------------|---|----------------------------------|---|---|------------------------------|----------------------------------|--------------------------------------|
|          |          |                                      |         | Maximum<br>Sustainable or<br>Allowable Heat<br>Input Capacity | Average<br>Firing Rate | Perform.<br>Rating<br>(lbs NOx/<br>mmbtu) | 1998<br>NOx<br>Emission<br>(tpy) | Average<br>Firing<br>Rate<br>mmbtu/h<br>r | Perform.<br>Rating<br>(lbs NOx/<br>mmbtu) |                              | 1999<br>NOx<br>Emission<br>(tpy) | Average<br>NOx<br>Emission<br>(tpy)  |
| Martinez | F-14012  | CGBC Reboiler<br>Heater              |         |   | 29.8                   | 0.002                                     | 0.3                              | 30.4                                      | 0.002                                     | 0.2                          | 0.2                              | CEMs                                 |
| Martinez | F-14011  | HGHT Feed<br>Heater                  |         |   | 0.2                    | 0.002                                     | 0.0                              | 0.0                                       | 0.002                                     | 0.0                          | 0.0                              | CEMs                                 |
| Martinez | F-13425A | DCU Furnace #1                       |         |   | 62.4                   | 0.002                                     | 0.6                              | 63.2                                      | 0.003                                     | 0.9                          | 0.7                              | CEMs                                 |
| Martinez | F-13425B | DCU Furnace #2                       |         |   | 62.4                   | 0.002                                     | 0.6                              | 63.2                                      | 0.003                                     | 0.9                          | 0.7                              | CEMs                                 |
| Martinez | H-101*   | HP3 Heater                           |         |   | 588.3                  | 0.008                                     | 21.5                             | 715.9                                     | 0.009                                     | 26.7                         | 24.1                             | CEMs                                 |
| Martinez | F-13909  | DHT Recycle<br>Heater                |         |   | 20.8                   | 0.029                                     | 2.6                              | 22.6                                      | 0.029                                     | 2.9                          | 2.8                              | Clean Fuels<br>Permit Factor         |
| Martinez | F-13000  | LHT Feed Heater<br>(LHT2)            |         |   | 11.8                   | 0.029                                     | 1.5                              | 13.1                                      | 0.029                                     | 1.7                          | 1.6                              | Clean Fuels<br>Permit Factor         |
| Martinez | F-71     | HCU 1ST Stage<br>Reboiler            |         |   | 61.4                   | 0.029                                     | 7.8                              | 85.4                                      | 0.030                                     | 11.4                         | 9.6                              | Common<br>Chimney CEMs               |
| Martinez | F-47     | SR Hydrotreater<br>Sec. Col Reboiler |         |   | 23.4                   | 0.028                                     | 2.9                              | 25.0                                      | 0.028                                     | 3.1                          | 3.0                              | CEMs avg.<br>10/01/00 to<br>09/30/01 |
| Martinez | F-70     | Boiler 4                             |         |   | 134.6                  | 0.197                                     | 115.9                            | 179.3                                     | 0.130                                     | 101.8                        | 108.8                            | CEMs                                 |
| Martinez | F-24     | Atm.Col Feed<br>Heater               |         |   | 63.2                   | 0.166                                     | 46.0                             | 61.8                                      | 0.166                                     | 44.9                         | 45.4                             | Source test                          |
| Martinez | F-66     | CCU Feed<br>Preheater                |         |   | 114.8                  | 0.180                                     | 90.5                             | 73.1                                      | 0.180                                     | 57.6                         | 74.0                             | Refems Permit<br>factor              |
| Martinez | F-46     | SR Hydrotreater<br>Stabilizer Rblr.  |         |   | 41.4                   | 0.145                                     | 26.3                             | 41.7                                      | 0.145                                     | 26.5                         | 26.4                             | Source test                          |
| Martinez | F-44     | NSRH Feed<br>Heater                  |         |   | 25.9                   | 0.178                                     | 20.2                             | 17.9                                      | 0.178                                     | 14.0                         | 17.1                             | Source test                          |
| Martinez | F-45     | SR Hydrotreater<br>Prim.Col. Rblr.   |         |   | 43.0                   | 0.227                                     | 42.8                             | 36.2                                      | 0.227                                     | 36.0                         | 39.4                             | Source test                          |
| Martinez | F-49     | CRU Feed<br>Preheater                |         |   | 123.4                  | 0.112                                     | 60.6                             | 147.2                                     | 0.112                                     | 72.1                         | 66.3                             | Refems Permit<br>factor              |
| Martinez | F-43     | GOSRH Feed<br>Heater                 |         |   | 13.0                   | 0.223                                     | 12.7                             | 12.5                                      | 0.223                                     | 12.2                         | 12.5                             | Source test                          |
| Martinez | F-102    | FXU Steam<br>Superheater             |         |   | 49.2                   | 0.162                                     | 34.9                             | 56.3                                      | 0.162                                     | 39.9                         | 37.4                             | Source test                          |
| Martinez | F-40     | Crude Feed<br>Heater                 |         |   | 270.3                  | 0.082                                     | 97.1                             | 278.0                                     | 0.082                                     | 99.9                         | 98.5                             | Source test                          |
| Martinez | F-50     | CRU Inter-Rx<br>Heater 1             |         |   | 108.9                  | 0.133                                     | 63.2                             | 113.4                                     | 0.128                                     | 63.5                         | 63.4                             | Refems Permit<br>factor              |
| Martinez | F-67     | CCU LGO<br>Reboiler                  |         |   | 33.0                   | 0.180                                     | 26.0                             | 31.0                                      | 0.180                                     | 24.4                         | 25.2                             | Refems Permit<br>factor              |
| Martinez | F-51     | CRU Inter-Rx<br>Heater 3             |         |   | 61.2                   | 0.142                                     | 38.1                             | 64.9                                      | 0.144                                     | 40.9                         | 39.5                             | Refems Permit<br>factor              |
| Martinez | F-69     | Asphalt Circulation<br>Heater        |         |   | 9.4                    | 0.183                                     | 7.5                              | 9.8                                       | 0.183                                     | 7.8                          | 7.7                              | Source test                          |
| Martinez | F-53     | Cat. Reformer<br>Regen. Heater       |         |   | 10.9                   | 0.180                                     | 8.6                              | 12.7                                      | 0.180                                     | 10.0                         | 9.3                              | Refems Permit<br>factor              |
| Martinez | F-31     | DSU Reactor<br>Reboiler Heater       |         |   | 12.8                   | 0.140                                     | 7.8                              | 16.8                                      | 0.140                                     | 10.3                         | 9.1                              | Source test                          |
| Martinez | F-58     | HCU 2ND Stage<br>Feed                |         |   | 26.4                   | 0.112                                     | 12.9                             | 39.3                                      | 0.118                                     | 20.2                         | 16.6                             | Common<br>Chimney CEMs               |
| Martinez | F-27     | Furfural Extr.<br>Heater             |         |   | 19.9                   | 0.078                                     | 6.8                              | 21.4                                      | 0.078                                     | 7.3                          | 7.1                              | Source test                          |

| Refinery     | Unit ID | Unit                            | Descrip | Annual  | 1998                               | 1998                                      | 1999                             | 1999                                      | 1999                                      | 1998-99                          | Type of NOx<br>Emission Data |                                     |
|--------------|---------|---------------------------------|---------|---|------------------------------------|---|----------------------------------|---|---|----------------------------------|------------------------------|-------------------------------------|
|              |         |                                 |         | Maximum<br>Sustainable or<br>Allowable Heat<br>Input Capacity<br>mmbtu/hr | Average<br>Firing Rate<br>mmbtu/hr | Perform.<br>Rating<br>(lbs NOx/<br>mmbtu) | 1998<br>NOx<br>Emission<br>(tpy) | Average<br>Firing<br>Rate<br>mmbtu/h<br>r | Perform.<br>Rating<br>(lbs NOx/<br>mmbtu) | 1999<br>NOx<br>Emission<br>(tpy) |                              | Average<br>NOx<br>Emission<br>(tpy) |
| Martinez     | F-34    | LHT Charge Oil<br>Heater        |         |   | 11.4                               | 0.105                                     | 5.3                              | 14.0                                      | 0.105                                     | 6.4                              | 5.8                          | Source test                         |
| Martinez     | F-60    | Steam Methane<br>Reformer, HP#1 |         |   | 301.8                              | 0.083                                     | 109.7                            | 321.1                                     | 0.087                                     | 122.9                            | 116.3                        | Common<br>Chimney CEMs              |
| Martinez     | F-59    | HCU 2ND Stage<br>Reboiler       |         |   | 73.2                               | 0.079                                     | 25.3                             | 92.0                                      | 0.083                                     | 33.3                             | 29.3                         | Common<br>Chimney CEMs              |
| Martinez     | F-57    | HCU 1ST Stage<br>Feed Heater    |         |   | 22.2                               | 0.118                                     | 11.5                             | 21.9                                      | 0.124                                     | 11.9                             | 11.7                         | Common<br>Chimney CEMs              |
| Martinez     | F-128   | CRU Inter-Rx<br>Heater 2        |         |   | 64.0                               | 0.120                                     | 33.7                             | 52.3                                      | 0.132                                     | 30.3                             | 32.0                         | Refems Permit<br>factor             |
| Martinez     | F-25    | Vacuum Col Feed<br>Heater       |         |   | 21.4                               | 0.085                                     | 8.0                              | 20.9                                      | 0.085                                     | 7.8                              | 7.9                          | Source test                         |
| Martinez     | F-126   | Crude Feed<br>Heater            |         |   | 115.6                              | 0.065                                     | 32.9                             | 120.7                                     | 0.065                                     | 34.4                             | 33.6                         | Source test                         |
| Martinez     | F-104   | Steam Methane<br>Reformer, HP#2 |         |   | 277.1                              | 0.058                                     | 70.4                             | 344.6                                     | 0.058                                     | 87.5                             | 79.0                         | CEMs avg.<br>10/01/00 to            |
| Martinez     | F-26    | Furfural Raff.<br>Heater        |         |   | 6.9                                | 0.078                                     | 2.4                              | 7.5                                       | 0.078                                     | 2.6                              | 2.5                          | Source test                         |
| Martinez     | F-41A   | VFU Feed Heater                 |         |   | 109.8                              | 0.045                                     | 21.6                             | 115.3                                     | 0.045                                     | 22.7                             | 22.2                         | Source test                         |
| Martinez     | F-41B   | VFU Feed Heater                 |         |   | 108.0                              | 0.044                                     | 20.8                             | 108.8                                     | 0.044                                     | 21.0                             | 20.9                         | Source test                         |
| Martinez     | F-32    | Asphalt Circulation<br>Heater   |         |   | 5.6                                | 0.109                                     | 2.6                              | 5.8                                       | 0.109                                     | 2.8                              | 2.7                          | Source test                         |
| Martinez     | F-52    | Cat. Reformer<br>Stab. Reboiler |         |   | 21.4                               | 0.044                                     | 4.1                              | 24.0                                      | 0.044                                     | 4.6                              | 4.4                          | Source test                         |
| Martinez     | F-63    | CFH Feed Heater                 |         |   | 56.9                               | 0.073                                     | 18.2                             | 63.7                                      | 0.073                                     | 20.4                             | 19.3                         | Source test                         |
| Martinez     | F-30    | DSU Reactor<br>Charge Heater    |         |   | 0.3                                | 0.140                                     | 0.2                              | 0.3                                       | 0.140                                     | 0.2                              | 0.2                          | Source test                         |
| Martinez     | F-61    | HG Feed Charge<br>Heater        |         |   | 0.5                                | 0.180                                     | 0.4                              | 0.2                                       | 0.180                                     | 0.1                              | 0.2                          | Refems Permit<br>factor             |
| Martinez     | F-55    | SGP Heat Medium<br>Heater       |         |   | 22.7                               | 0.257                                     | 25.5                             | 7.9                                       | 0.270                                     | 9.3                              | 17.4                         | Common<br>Chimney CEMs              |
| <b>Total</b> |         |                                 |         |   | <b>6182</b>                        | <b>0.08</b>                               | <b>1148</b>                      | <b>3553</b>                               | <b>0.07</b>                               | <b>1155</b>                      | <b>1152</b>                  |                                     |

**Emissions Data:** The methodology used to prepare the baseline data followed the principle of giving preference to CEMs data first, then stack test data, followed by emissions factors, using the best data known to be available at the time.

Refems is the name of an emissions cap developed for a refinery project in the early 1980's  
Clean Fuels is the name of an emissions cap developed for a refinery project in the early 1990's

| Refinery | Unit ID  | Unit                                   | Descrip | Annual   | 1998                                       |   | 1999                             |                                       | 1998-99                                   |                                  | Type of NOx<br>Emission<br>Data |
|----------|----------|--|---------|--|--|---|----------------------------------|---------------------------------------|---|----------------------------------|---------------------------------|
|          |          |  |         | Maximum<br>Sustainable<br>or Allowable<br>Heat Input<br>Capacity<br>mmbtu/hr | 1998<br>Average<br>Firing Rate<br>mmbtu/hr | Perform.<br>Rating (lbs<br>NOx/<br>mmbtu) | 1998<br>NOx<br>Emission<br>(tpy) | Average<br>Firing<br>Rate<br>mmbtu/hr | Perform.<br>Rating<br>(lbs NOx/<br>mmbtu) | 1999<br>NOx<br>Emission<br>(tpy) |                                 |
| Norco    | 3-76     | F-35/36 - Crude<br>Furnace             |         | 485.0  | 0.186                                      | 395.7                                     | 528.8                            | 0.186                                 | 431.5                                     | 413.6                            | Em. Factor                      |
| Norco    | 11-73A/B | F-58 - Reactor #2<br>Furnace Stack A/B |         | 100.8  | 0.275                                      | 121.2                                     | 123.2                            | 0.275                                 | 148.1                                     | 134.7                            | Em. Factor                      |
| Norco    | 31-71    | F-53/54/55/57 -<br>CR                  |         | 128.8  | 0.245                                      | 138.2                                     | 131.3                            | 0.246                                 | 141.2                                     | 139.7                            | Em. Factor                      |
| Norco    | 30-71    | F-53/54/55/57 -<br>CR                  |         | 128.8  | 0.245                                      | 138.2                                     | 131.3                            | 0.246                                 | 141.2                                     | 139.7                            | Em. Factor                      |
| Norco    | 19-71    | F-37/38 - Vacuum<br>Flasher Furnace    |         | 167.5  | 0.275                                      | 201.4                                     | 180.7                            | 0.275                                 | 217.2                                     | 209.3                            | Em. Factor                      |
| Norco    | 1-81     | F-125 - Coker<br>Charge Heater         |         | 53.4   | 0.174                                      | 40.7                                      | 53.6                             | 0.174                                 | 40.8                                      | 40.8                             | Em. Factor                      |
| Norco    | 27/28-71 | F-45A/B - SMR<br>Furnace               |         | 258.4  | 0.275                                      | 310.6                                     | 264.6                            | 0.275                                 | 318.1                                     | 314.4                            | Em. Factor                      |
| Norco    | 32-71    | F-56 - Stabilizer<br>Reboiler Heater   |         | 28.3   | 0.098                                      | 12.1                                      | 27.0                             | 0.098                                 | 11.6                                      | 11.9                             | Em. Factor                      |
| Norco    | 29-71    | F-51 - Coker<br>Charge Heater          |         | 72.8   | 0.275                                      | 87.6                                      | 75.5                             | 0.275                                 | 90.7                                      | 89.2                             | Em. Factor                      |
| Norco    | 14-71    | F-22 - Platforming<br>Charge Heater    |         | 78.9   | 0.275                                      | 94.9                                      | 100.9                            | 0.275                                 | 121.3                                     | 108.1                            | Em. Factor                      |
| Norco    | 13-71    | F-21 - Desulfurizer<br>Charge Heater   |         | 53.8   | 0.098                                      | 23.1                                      | 60.2                             | 0.098                                 | 25.8                                      | 24.5                             | Em. Factor                      |
| Norco    | 15-71    | F-23 - Platforming<br>Charge Heater    |         | 51.4   | 0.275                                      | 61.9                                      | 68.4                             | 0.275                                 | 82.3                                      | 72.1                             | Em. Factor                      |
| Norco    | 24-71    | F-43 - 2nd Stage<br>Reaction Feed      |         | 37.4   | 0.098                                      | 16.0                                      | 45.0                             | 0.098                                 | 19.3                                      | 17.7                             | Em. Factor                      |
| Norco    | 22-71    | F-41 - 1st Stage<br>Reactor Feed       |         | 47.1   | 0.098                                      | 20.2                                      | 54.5                             | 0.098                                 | 23.4                                      | 21.8                             | Em. Factor                      |
| Norco    | 25-71    | F-44 - Main Fract.<br>Reboil Heater    |         | 49.2   | 0.098                                      | 21.1                                      | 49.3                             | 0.098                                 | 21.1                                      | 21.1                             | Em. Factor                      |
| Norco    | 23-71    | F-42 - 1st Stage<br>Fract. Reboiler    |         | 32.6   | 0.098                                      | 14.0                                      | 38.9                             | 0.098                                 | 16.7                                      | 15.3                             | Em. Factor                      |
| Norco    | 3-91     | F-164 - 650#<br>Steam                  |         | 48.5   | 0.110                                      | 23.4                                      | 46.6                             | 0.110                                 | 22.4                                      | 18.2                             | Em. Factor                      |

| Refinery     | Unit ID | Unit          | Descrip        | Annual   | 1998                                       |   | 1999                             | 1999                                  | 1998-99                                   |                                  | Type of NOx<br>Emission<br>Data |                                     |
|--------------|---------|---------------|----------------|--|--|---|----------------------------------|---------------------------------------|---|----------------------------------|---------------------------------|-------------------------------------|
|              |         |               |                | Maximum<br>Sustainable<br>or Allowable<br>Heat Input<br>Capacity<br>mmbtu/hr | 1998<br>Average<br>Firing Rate<br>mmbtu/hr | Perform.<br>Rating (lbs<br>NOx/<br>mmbtu) | 1998<br>NOx<br>Emission<br>(tpy) | Average<br>Firing<br>Rate<br>mmbtu/hr | Perform.<br>Rating<br>(lbs NOx/<br>mmbtu) | 1999<br>NOx<br>Emission<br>(tpy) |                                 | Average<br>NOx<br>Emission<br>(tpy) |
| Norco        | 21-76   | F-156 - DHT   | Charge Furnace |  | 11.7                                       | 0.098                                     | 5.0                              | 15.1                                  | 0.098                                     | 6.5                              | 5.8                             | Em. Factor                          |
| Norco        | 1-91    | F-7000 - Feed | Preheater      |  | 137.9                                      | 0.114                                     | 68.9                             | 163.0                                 | 0.114                                     | 81.4                             | 75.1                            | Em. Factor                          |
| <b>Total</b> |         |               |                | <b>3595</b>  | <b>1972</b>                                | <b>0.21</b>                               | <b>1794</b>                      | <b>2158</b>                           | <b>0.21</b>                               | <b>1961</b>                      | <b>1873</b>                     |                                     |

**Emissions Data:** The methodology used to prepare the baseline data followed the principle of giving preference to CEMs data first, then stack test data, followed by emissions factors, using the best data known to be available at the time.

| Refinery    | Unit ID | Unit                       | Descrip | Annual   | 1998                                  | 1998                                      | 1998                     | 1999                               | 1999                                      | 1998-99                  | Type of NOx<br>Emission<br>Data |                                     |
|-------------|---------|----------------------------|---------|--|---------------------------------------|---|--------------------------|------------------------------------|---|--------------------------|---------------------------------|-------------------------------------|
|             |         |                            |         | Maximum<br>Sustainable or<br>Allowable<br>Heat Input<br>Capacity<br>mmbtu/hr | Average<br>Firing<br>Rate<br>mmbtu/hr | Perform.<br>Rating<br>(lbs NOx/<br>mmbtu) | Emission<br>NOx<br>(tpy) | Average<br>Firing Rate<br>mmbtu/hr | Perform.<br>Rating<br>(lbs NOx/<br>mmbtu) | Emission<br>NOx<br>(tpy) |                                 | Average<br>Emission<br>NOx<br>(tpy) |
| Port Arthur | CRU4    | DEPRO REBL                 |         |  | 32.56                                 | 0.0389                                    | 5.55                     | 38.68                              | 0.0426                                    | 7.22                     | 6.4                             | CEMS                                |
| Port Arthur | CRU4    | NHTU CHRG                  |         |  | 24.16                                 | 0.0979                                    | 10.36                    | 25.98                              | 0.1185                                    | 13.48                    | 11.9                            | CEMS                                |
| Port Arthur | CRU4    | PLATFORMER<br>SECTION      |         |  | 411.28                                | 0.0180                                    | 32.38                    | 463.54                             | 0.0208                                    | 42.14                    | 37.3                            | CEMS                                |
| Port Arthur | CRU4    | STRIPPER REBLR             |         |  | 41.69                                 | 0.0488                                    | 8.92                     | 47.81                              | 0.0555                                    | 11.62                    | 10.3                            | CEMS                                |
| Port Arthur | DCU     | 100                        |         |  | 128.41                                | 0.0500                                    | 28.12                    | 125.66                             | 0.0500                                    | 27.52                    | 27.8                            | Stack Test                          |
| Port Arthur | DCU     | 200                        |         |  | 129.47                                | 0.0700                                    | 39.70                    | 128.20                             | 0.0700                                    | 39.31                    | 39.5                            | Stack Test                          |
| Port Arthur | FCCU3   | FCCU CHRG                  |         |  | 62.62                                 | 0.0500                                    | 13.71                    | 28.41                              | 0.0500                                    | 6.22                     | 10.0                            | Stack Test                          |
| Port Arthur | HCU1    | FRAC REBOILER              |         |  | 24.92                                 | 0.0653                                    | 7.13                     | 30.31                              | 0.0653                                    | 8.67                     | 7.9                             | Stack Test                          |
| Port Arthur | HCU1    | PREFLASH<br>REBOILER       |         |  | 65.89                                 | 0.0453                                    | 13.07                    | 57.76                              | 0.0453                                    | 11.46                    | 12.3                            | Stack Test                          |
| Port Arthur | HCU1    | R1 REACTOR CHRG            |         |  | 14.68                                 | 0.0230                                    | 1.48                     | 12.04                              | 0.0230                                    | 1.21                     | 1.3                             | Stack Test                          |
| Port Arthur | HCU1    | R2 REACTOR CHRG            |         |  | 24.50                                 | 0.0583                                    | 6.26                     | 17.85                              | 0.0583                                    | 4.56                     | 5.4                             | Stack Test                          |
| Port Arthur | HFU2    | CHG HTR (Shutdown<br>- 99) |         |  | 6.25                                  | 0.0830                                    | 2.27                     | 0.00                               | Shutdown                                  | 0.00                     | 1.1                             | Stack Test                          |
| Port Arthur | HFU3    | CHG HTR (Shutdown<br>- 99) |         |  | 17.97                                 | 0.1830                                    | 14.40                    | 0.00                               | Shutdown                                  | 0.00                     | 7.2                             | Stack Test                          |
| Port Arthur | HTU1    | CHARGE HTR                 |         |  | 14.36                                 | 0.0300                                    | 1.89                     | 16.68                              | 0.0300                                    | 2.19                     | 2.0                             | Stack Test                          |
| Port Arthur | HTU2    | RERUN REBOILER             |         |  | 2.96                                  | 0.1530                                    | 1.98                     | 2.85                               | 0.1530                                    | 1.91                     | 1.9                             | Stack Test                          |
| Port Arthur | HTU2    | CHARGE HTR                 |         |  | 48.89                                 | 0.1300                                    | 27.84                    | 57.76                              | 0.1300                                    | 32.89                    | 30.4                            | Stack Test                          |
| Port Arthur | HTU3    | REBOILER                   |         |  | 19.53                                 | 0.0220                                    | 1.88                     | 25.25                              | 0.0220                                    | 2.43                     | 2.2                             | Stack Test                          |
| Port Arthur | HTU3    | CHARGE HTR                 |         |  | 50.82                                 | 0.0330                                    | 7.35                     | 47.04                              | 0.0330                                    | 6.80                     | 7.1                             | Stack Test                          |
| Port Arthur | HTU4    | CHARGE HTR-<br>TRAIN 1     |         |  | 10.77                                 | 0.0640                                    | 3.02                     | 9.08                               | 0.0640                                    | 2.55                     | 2.8                             | Stack Test                          |
| Port Arthur | HTU4    | CHARGE HTR-<br>TRAIN 2     |         |  | 7.81                                  | 0.0670                                    | 2.29                     | 8.87                               | 0.0670                                    | 2.60                     | 2.4                             | Stack Test                          |
| Port Arthur | HTU4    | FRACT REBOILER             |         |  | 10.03                                 | 0.0030                                    | 0.13                     | 10.98                              | 0.0030                                    | 0.14                     | 0.1                             | Stack Test                          |
| Port Arthur | HTU4LT  | RECYCLE GAS                |         |  | 63.47                                 | 0.0390                                    | 10.84                    | 67.69                              | 0.0390                                    | 11.56                    | 11.2                            | Stack Test                          |

| Refinery    | Unit ID | Unit                      | Descrip | Annual<br>Maximum<br>Sustainable or<br>Allowable<br>Heat Input<br>Capacity<br>mmbtu/hr | 1998<br>Average<br>Firing<br>Rate<br>mmbtu/hr | 1998<br>Perform.<br>Rating<br>(lbs NOx/<br>mmbtu) | 1998<br>NOx<br>Emission<br>(tpy) | 1999<br>Average<br>Firing Rate<br>mmbtu/hr | 1999<br>Perform.<br>Rating<br>(lbs NOx/<br>mmbtu) | 1999<br>NOx<br>Emission<br>(tpy) | 1998-99<br>Average<br>NOx<br>Emission<br>(tpy) | Type of NOx<br>Emission<br>Data |
|-------------|---------|---------------------------|---------|--|---|---|----------------------------------|--|---|----------------------------------|--|---------------------------------|
| Port Arthur | LCDU    | RECYCLE GAS (OLD<br>CHRG) |         | 10.99  | 0.0200  | 0.96  | 8.71                             | 0.0200                                     | 0.76  | 0.9                              | Stack Test                                     |                                 |
| Port Arthur | LCDU    | HDT CHARGE                |         | 18.15  | 0.0570  | 4.53  | 21.05                            | 0.0570                                     | 5.26  | 4.9                              | Stack Test                                     |                                 |
| Port Arthur | MPU3    | EXTRACT HTR               |         | 61.30  | 0.0370  | 9.93  | 56.90                            | 0.0370                                     | 9.22  | 9.6                              | Stack Test                                     |                                 |
| Port Arthur | MPU3    | RO HEATER                 |         | 19.98  | 0.0360  | 3.15  | 22.02                            | 0.0360                                     | 3.47  | 3.3                              | Stack Test                                     |                                 |
| Port Arthur | MPU4    | RO MIX HTR                |         | 18.85  | 0.1670  | 13.79   | 19.08                            | 0.1670                                     | 13.96   | 13.9                             | Stack Test                                     |                                 |
| Port Arthur | MPU4    | SATELLITE<br>RAFINATE HTR |         | 1.81   | 0.0415  | 0.33  | 3.61                             | 0.0841                                     | 1.33  | 0.8                              | AP-42  |                                 |
| Port Arthur | MPU4    | EXTRACT MIX HTR           |         | 79.82  | 0.0770  | 26.92   | 69.66                            | 0.0770                                     | 23.49   | 25.2                             | Stack Test                                     |                                 |
| Port Arthur | PS2     | BOILER 26                 |         | 136.01   | 0.5990  | 356.84  | 180.50                           | 0.1527                                     | 120.70  | 238.8                            | Stack<br>Test/CEMS                             |                                 |
| Port Arthur | PS2     | BOILER 27                 |         | 123.42   | 0.6110  | 330.29  | 60.93                            | 0.1583                                     | 42.25   | 186.3                            | Stack<br>Test/CEMS                             |                                 |
| Port Arthur | PS2     | BOILER 29                 |         | 246.25   | 0.1023  | 110.34  | 256.00                           | 0.1229                                     | 137.80  | 124.1                            | Stack<br>Test/CEMS                             |                                 |
| Port Arthur | PS3     | BOILER 31                 |         | 402.61   | 0.3060  | 539.61  | 295.10                           | 0.2439                                     | 315.30  | 427.5                            | Stack<br>Test/CEMS                             |                                 |
| Port Arthur | PS3     | BOILER 32                 |         | 402.61   | 0.1540  | 271.57  | 301.05                           | 0.2888                                     | 380.80  | 326.2                            | Stack<br>Test/CEMS                             |                                 |
| Port Arthur | PS3     | BOILER 33                 |         | 379.53   | 0.1750  | 290.91  | 296.27                           | 0.4029                                     | 522.80  | 406.9                            | Stack<br>Test/CEMS                             |                                 |
| Port Arthur | PS3     | BOILER 34                 |         | 427.22   | 0.1138  | 212.95  | 374.70                           | 0.1486                                     | 243.80  | 228.4                            | Stack<br>Test/CEMS                             |                                 |
| Port Arthur | PS3     | BOILER 35                 |         | 415.65   | 0.1510  | 274.90  | 416.33                           | 0.1355                                     | 247.00  | 261.0                            | Stack<br>Test/CEMS                             |                                 |
| Port Arthur | SDU2    | PO HTR (Shutdown -<br>98) |         | 29.70  | 0.0600  | 7.81  | 0.00                             | Shutdown                                   | 0.00  | 3.9                              | Stack Test                                     |                                 |
| Port Arthur | SDU2    | SW HTR (Shutdown -<br>98) |         | 10.85  | 0.1730  | 8.22  | 0.00                             | Shutdown                                   | 0.00  | 4.1                              | Stack Test                                     |                                 |
| Port Arthur | SDU3    | PO HTR (Shutdown -<br>98) |         | 81.90  | 0.0733  | 26.29   | 0.00                             | Shutdown                                   | 0.00  | 13.1                             | Stack Test                                     |                                 |
| Port Arthur | SDU3    | SW HTR (Shutdown -<br>98) |         | 7.36   | 0.0330  | 1.06  | 0.00                             | Shutdown                                   | 0.00  | 0.5                              | Stack Test                                     |                                 |
| Port Arthur | TGTU1   | HOT OIL HTR               |         | 1.76   | 0.0800  | 0.62  | 1.66                             | 0.0800                                     | 0.58  | 0.6                              | Stack Test                                     |                                 |

| Refinery     | Unit ID | Unit             | Descrip | Annual   | 1998                                  | 1998                                      | 1998              | 1999                               | 1999                                      | 1998-99           | Type of NOx<br>Emission<br>Data |                                     |
|--------------|---------|------------------|---------|--|---------------------------------------|---|-------------------|------------------------------------|---|-------------------|---------------------------------|-------------------------------------|
|              |         |                  |         | Maximum<br>Sustainable or<br>Allowable<br>Heat Input<br>Capacity<br>mmbtu/hr | Average<br>Firing<br>Rate<br>mmbtu/hr | Perform.<br>Rating<br>(lbs NOx/<br>mmbtu) | Emission<br>(tpy) | Average<br>Firing Rate<br>mmbtu/hr | Perform.<br>Rating<br>(lbs NOx/<br>mmbtu) | Emission<br>(tpy) |                                 | Average<br>NOx<br>Emission<br>(tpy) |
| Port Arthur  | TGTU2   | HOT OIL HTR      |         |  | 1.76                                  | 0.0200                                    | 0.15              | 1.66                               | 0.0200                                    | 0.15              | 0.1                             | Stack Test                          |
| Port Arthur  | VPS2    | ATMOSPHERIC 1    |         |  | 38.27                                 | 0.1400                                    | 23.47             | 37.93                              | 0.1400                                    | 23.26             | 23.4                            | Stack Test                          |
| Port Arthur  | VPS2    | ATMOSPHERIC 2    |         |  | 38.61                                 | 0.1270                                    | 21.48             | 37.93                              | 0.1270                                    | 21.10             | 21.3                            | Stack Test                          |
| Port Arthur  | VPS2    | ATMOSPHERIC 3    |         |  | 40.42                                 | 0.1230                                    | 21.78             | 39.06                              | 0.1230                                    | 21.04             | 21.4                            | Stack Test                          |
| Port Arthur  | VPS2    | ATMOSPHERIC 4    |         |  | 29.13                                 | 0.1030                                    | 13.14             | 30.48                              | 0.1030                                    | 13.75             | 13.4                            | Stack Test                          |
| Port Arthur  | VPS2    | VACUUM 1         |         |  | 29.13                                 | 0.0870                                    | 11.10             | 24.73                              | 0.0870                                    | 9.42              | 10.3                            | Stack Test                          |
| Port Arthur  | VPS2    | VACUUM 2         |         |  | 30.48                                 | 0.0770                                    | 10.28             | 26.64                              | 0.0770                                    | 8.98              | 9.6                             | Stack Test                          |
| Port Arthur  | VPS4    | ATMOSPHERIC A    |         |  | 133.45                                | 0.0148                                    | 8.65              | 152.19                             | 0.0148                                    | 9.87              | 9.3                             | Stack Test                          |
| Port Arthur  | VPS4    | ATMOSPHERIC B    |         |  | 128.93                                | 0.0148                                    | 8.36              | 151.64                             | 0.0148                                    | 9.83              | 9.1                             | Stack Test                          |
| Port Arthur  | VPS4    | ATMOSPHERIC C    |         |  | 105.13                                | 0.0360                                    | 16.58             | 120.78                             | 0.0360                                    | 19.04             | 17.8                            | Stack Test                          |
| Port Arthur  | VPS4    | NAPHTHA SPLITTER |         |  | 42.43                                 | 0.0370                                    | 6.88              | 55.10                              | 0.0370                                    | 8.93              | 7.9                             | Stack Test                          |
| Port Arthur  | VPS4    | VACUUM A         |         |  | 102.16                                | 0.0136                                    | 6.09              | 107.56                             | 0.0136                                    | 6.41              | 6.2                             | Stack Test                          |
| Port Arthur  | VPS4    | VACUUM B         |         |  | 98.63                                 | 0.0136                                    | 5.88              | 104.80                             | 0.0136                                    | 6.24              | 6.1                             | Stack Test                          |
| <b>Total</b> |         |                  |         |  | <b>7692</b>                           | <b>4907</b>                               | <b>0.13</b>       | <b>2885</b>                        | <b>4497</b>                               | <b>0.13</b>       | <b>2463</b>                     | <b>2674</b>                         |

**Emissions Data:** The methodology used to prepare the baseline data followed the principle of giving preference to CEMs data first, then stack test data, followed by emissions factors, using the best data known to be available at the time.

Stack test/CEMS indicates that stack tests were used in 1998 and CEMS were used in 1999

| Refinery     | Unit ID         | Unit Descrip                           | Annual Maximum Sustainable or Allowable Heat Input Capacity mmbtu/hr | 1998                         | 1998                             | 1998               | 1999                         | 1999                             | 1998-99            | Type of NOx Emission Data |                            |
|--------------|-----------------|--|--|------------------------------|----------------------------------|--------------------|------------------------------|----------------------------------|--------------------|---------------------------|----------------------------|
|              |                 |  |  | Average Firing Rate mmbtu/hr | Perform. Rating (lbs NOx/ mmbtu) | NOx Emission (tpy) | Average Firing Rate mmbtu/hr | Perform. Rating (lbs NOx/ mmbtu) | NOx Emission (tpy) |                           | Average NOx Emission (tpy) |
| Puget Sound  | 1A-F4           | Gas Oil Tower Heater                   |  | 143.4                        | 0.320                            | 200.9              | 100.8                        | 0.320                            | 141.3              | 171.1                     | AP42                       |
| Puget Sound  | 1A-F5/6         | VPS Charge Heater #1 & #2              |  | 281.6                        | 0.320                            | 394.7              | 323.9                        | 0.320                            | 454.0              | 424.4                     | AP42                       |
| Puget Sound  | 1A-F7           | Vacuum Tower Heater                    |  | 106.2                        | 0.110                            | 51.2               | 73.7                         | 0.110                            | 35.5               | 43.4                      | AP42                       |
| Puget Sound  | 15F-100         | DCU Charge Heater                      |  | 93.1                         | 0.039                            | 16.0               | 74.0                         | 0.039                            | 13.0               | 14.5                      | Stack Test                 |
| Puget Sound  | 7C-F4/5         | HTU1 Charge Heater & Frac. Reboiler    |  | 130.5                        | 0.063                            | 34.0               | 113.4                        | 0.063                            | 29.0               | 31.5                      | Stack Test                 |
| Puget Sound  | 6D-F2/3/4       | CRU1 Charge Heater/Interheaters #1 & 2 |  | 80.1                         | 0.060                            | 21.0               | 60.6                         | 0.060                            | 16.0               | 18.5                      | Stack Test                 |
| Puget Sound  | 11H-101         | HTU2 Charge Heater                     |  | 27.8                         | 0.110                            | 13.4               | 26.0                         | 0.110                            | 12.5               | 13.0                      | AP42                       |
| Puget Sound  | 11H-102/103     | HTU2 Stripper & Fractionator Reboilers |  | 147.2                        | 0.031                            | 20.0               | 137.5                        | 0.031                            | 18.7               | 19.4                      | Stack Test                 |
| Puget Sound  | 10H-101/102/103 | CRU2 Charge Heater/Interheaters #1 & 2 |  | 142.3                        | 0.110                            | 68.5               | 140.7                        | 0.110                            | 67.8               | 68.2                      | AP42                       |
| Puget Sound  | 10H-104         | CRU2 Stabilizer Reboiler               |  | 47.4                         | 0.110                            | 22.8               | 45.3                         | 0.110                            | 21.8               | 22.3                      | AP42                       |
| Puget Sound  | ECB1            | Erie City Boiler #1                    |  | 40.6                         | 0.320                            | 56.8               | 62.2                         | 0.320                            | 87.2               | 72.0                      | AP42                       |
| <b>Total</b> |                 |  | <b>2153</b>  | <b>1240</b>                  | <b>0.17</b>                      | <b>899</b>         | <b>1158</b>                  | <b>0.18</b>                      | <b>897</b>         | <b>898</b>                |                            |

**Emissions Data:** The methodology used to prepare the baseline data followed the principle of giving preference to CEMs data first, then stack test data, followed by emissions factors, using the best data known to be available at the time.

**ATTACHMENT 2**  
**NSPS SUBPART J APPLICABILITY**

Pursuant to Paragraph 24 of this Consent Decree, the Companies shall come into compliance with the requirements of NSPS Subpart J for the identified units in accordance with the following schedule:

**By December 31, 2001:**

**PUGET SOUND**

- 1) Truck Loading Rack Vapor Combustor

**By September 30, 2002:**

**CONVENT**

- 1) Boiler 31F802

**DEER PARK**

- 1) DHT Heater
- 2) DU-1 H-613 Heater

**LOS ANGELES**

- 1) CO analyzer at CO boiler

**MARTINEZ**

- 1) Marine Vapor Recovery (MVR)

**PORT ARTHUR**

- 1) Power Station 2
- 2) Power Station 3

**By December 31, 2002:**

**BAKERSFIELD**

- 1) 14H1
- 2) 14H2
- 3) 81H9
- 4) 81H12



