



COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION AIR QUALITY PROGRAM

TITLE V/STATE OPERATING PERMIT

Issue Date: January 28, 2013 Effective Date: January 26, 2017

Revision Date: Expiration Date:

Revision Type: Modification, Significant

In accordance with the provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and 25 Pa. Code Chapter 127, the Owner, [and Operator if noted] (hereinafter referred to as permittee) identified below is authorized by the Department of Environmental Protection (Department) to operate the air emission source(s) more fully described in this permit. This Facility is subject to all terms and conditions specified in this permit. Nothing in this permit relieves the permittee from its obligations to comply with all applicable Federal, State and Local laws and regulations.

The regulatory or statutory authority for each permit condition is set forth in brackets. All terms and conditions in this permit are federally enforceable applicable requirements unless otherwise designated as "State-Only" or "non-applicable" requirements.

TITLE V Permit No: 46-00198

Federal Tax Id - Plant Code: 36-0815905-1

Owner Information

Name: BLOMMER CHOCOLATE CO

Mailing Address: 1101 BLOMMER DR

EAST GREENVILLE, PA 18041-2140

Plant Information

Plant: BLOMMER CHOC CO/E GREENVILLE PLT

Location: 46 Montgomery County 46954 Upper Hanover Township

SIC Code: 2066 Manufacturing - Chocolate And Cocoa Products

Responsible Official

Name: MICHAEL KRIEGER

Title: OPR MGR Phone (215) 679 - 4472

Permit Contact Person

Name: TIM CAMPBELL Title: EHS MGR Phone: (215) 679 - 4472

[Signature]

JAMES D. REBARCHAK, SOUTHEAST REGION AIR PROGRAM MANAGER





SECTION A. Table of Contents





Section B. General Title V Requirements



Section C. Site Level Title V Requirements

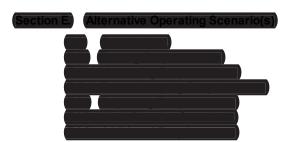


Section D. Source Level Title V Requirements





SECTION A. Table of Contents



Section F. Emission Restriction Summary

Section G. Miscellaneous





SECTION A. Site Inventory List

Source	ID Source Name	Capacity/	Throughput	Fuel/Material
105	LINE 2 ROASTER		N/A	COCOA BEAN NIBS
100	LINE 2 CRINDER		NI/A	COCOA DE AN AUDO
108	LINE 2 GRINDER	4.000	N/A	COCOA BEAN NIBS
109	LINE 1 ROASTER	4.000	MMBTU/HR	Natural Gas
		3,810.000 42.600	Gal/HR	Propane
		42.000	N/A	COCOA BEANS
			IN/A	COCCABLANC
(A)				
118A	LINE 3 GRINDER		N/A	COCOA BEAN NIBS
124A	ALKALIZATION PROCESSES		N/A	KIBBLED COCOA
125	LINE 3 ROASTER	5.000	MMBTU/HR	
		53.200	Gal/HR	Propane
			N/A	COCOA BEAN NIBS
		4,762.000	CF/HR	Natural Gas





SECTION A. Site Inventory List

Source	Source ID Source Name		/Throughput	Fuel/Material
132A	LINE 1 GRINDER		N/A	COCOA BEAN NIBS
143	LINE 4 MICRONIZER	4.300	MMBTU/HR	
			N/A	COCOA BEAN NIBS
		4,095.000	CF/HR	Natural Gas
		45.700	Gal/HR	Propane
147	LINE 4 COOLER		N/A	COCOA BEAN NIBS



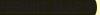


SECTION A. Site Inventory List

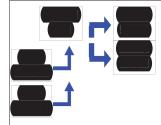


































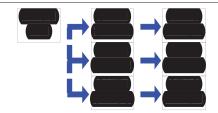










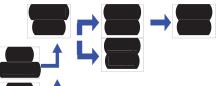














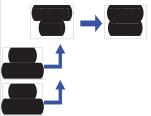


























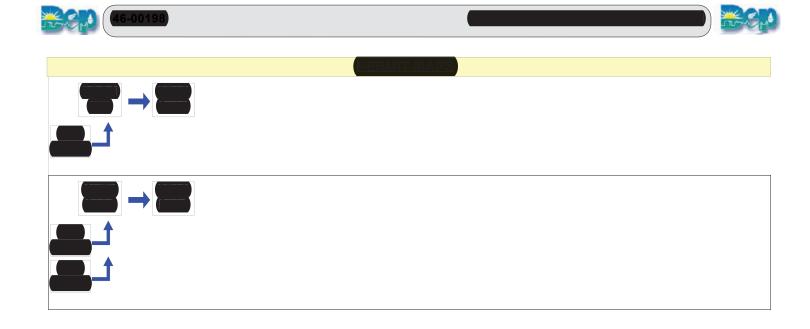














46-00198



Definition	
Property	Rights
Permit E	piration
Permit Re	enewal
Transfer	of Ownership or Operational Control





)
inspection	on and Entry		
4			
_			
(
•			
4			
		,	
(
Complianc	nce Requirements		
)
(
	Halfrey Barbyon Anticity Mater Barbyon		
Need to Ha	Halt or Reduce Activity Not a Defense		
		<u> </u>	





Duty to Provide Information	
Reopening and Revising the Title V Permit for Cause	
Reopening a Title V Permit for Cause by EPA	
Significant Operating Permit Modifications	













Reactivation of Sources
(Neactivation of Sources)
Circumvention
Submissions





Sampling	, Testing and Monitoring Procedures	
		,
Poperdke	peping Requirements	
Recoluke	seping requirements	





Reporting Requirements
Compliance Certification
Operational Flexibility







I. RESTRICTIONS.

- 4			- 4	_ 4	
п					
Л		176		ictic	

Prohibition of air pollution.	
Prohibition of certain fugitive emissions)
	D
Fugitive particulate matter	
Limitations	
Limitations	
Exceptions)





Open burning operations
I.) TESTING REQUIREMENTS.
Operating permit terms and conditions.
Operating permit terms and conditions.
THE TANKE OF THE PERSON OF THE
III.) (MONITORING REQUIREMENTS.)
III. MONITORING REQUIREMENTS.
Measuring techniques





Operating permit terms and conditions.
(V. RECORDKEEPING REQUIREMENTS.)
Operating permit terms and conditions.
Operating permit terms and conditions
(V) REPORTING REQUIREMENTS.
Operating permit terms and conditions.



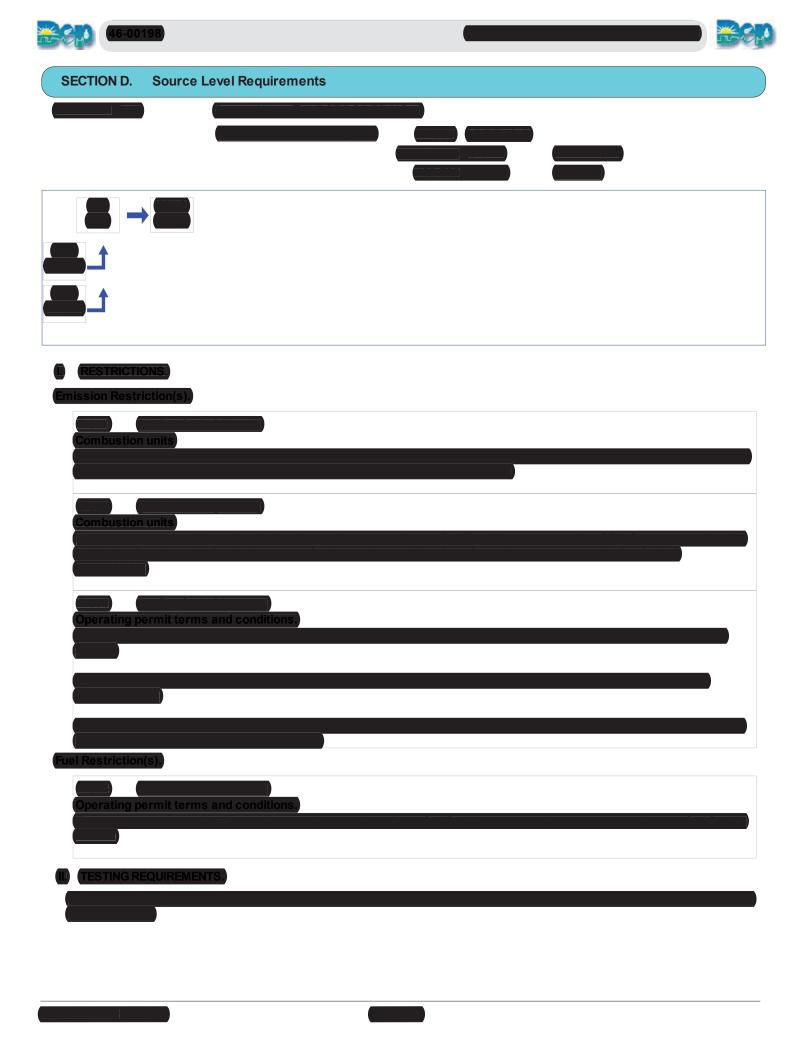


Operating permit terms and conditions.
Operating permit terms and conditions.
Emission statements
Reporting
VI. (WORK PRACTICE REQUIREMENTS.)
Prohibition of certain fugitive emissions





Operating permit terms and conditions.
Operating permit terms and conditions.
Operating permit terms and conditions.
Operating permit terms and conditions.
VIII ADDITIONAL REQUIREMENTS.
COMPLIANCE CERTIFICATION
IX. COMPLIANCE SCHEDULE

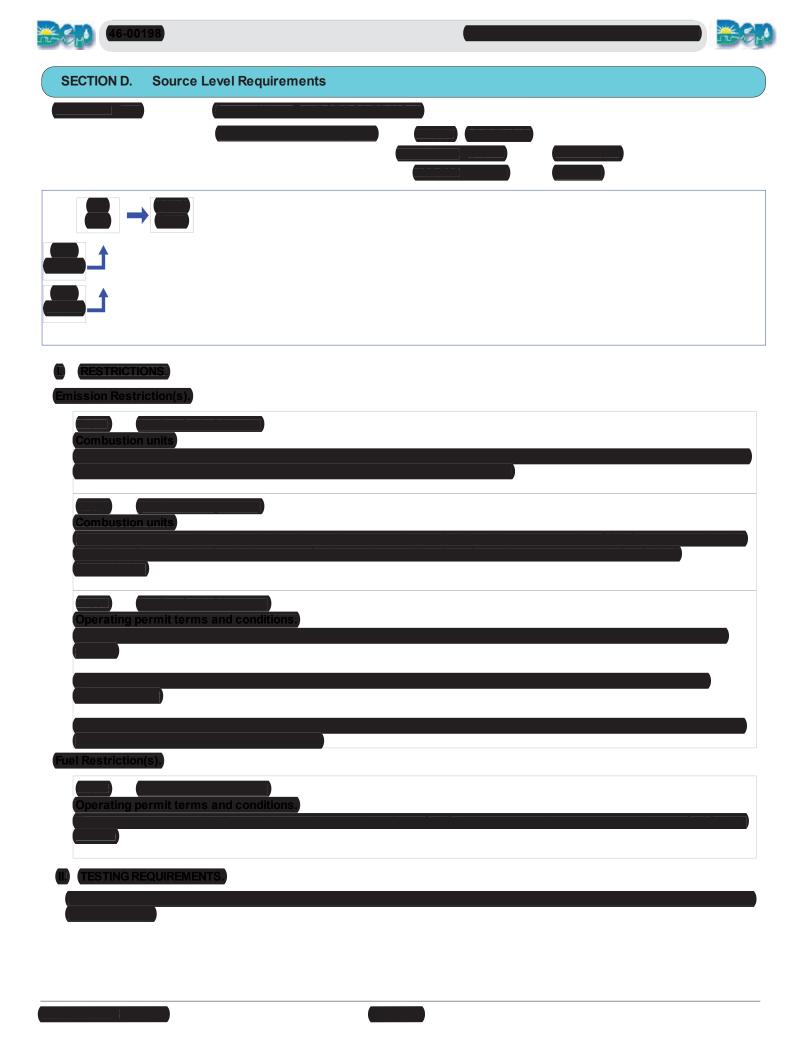






SECTION D. Source Level Requirements

	MONITORING REQUIREMENTS.
	Operating permit terms and conditions.
IV.	RECORDKEEPING REQUIREMENTS.
	Operating permit terms and conditions.
	REPORTING REQUIREMENTS.
VI)	WORK PRACTICE REQUIREMENTS.
	Operating permit terms and conditions.
	Presumptive RACT requirements, RACT emission limitations and petition for alternative compliance schedule.
VII.	ADDITIONAL REQUIREMENTS.







SECTION D. Source Level Requirements

	MONITORING REQUIREMENTS.
	Operating permit terms and conditions.
IV.	RECORDKEEPING REQUIREMENTS.
	Operating permit terms and conditions.
	REPORTING REQUIREMENTS.
VI	WORK PRACTICE REQUIREMENTS.
	Operating permit terms and conditions.
	Presumptive RACT requirements, RACT emission limitations and petition for alternative compliance schedule.
VII.	ADDITIONAL REQUIREMENTS.





SECTION D. **Source Level Requirements**

Source ID: 105 Source Name: LINE 2 ROASTER

> Source Capacity/Throughput: N/A **COCOA BEAN NIBS**

PROC STAC W05 105

I. RESTRICTIONS.

Emission Restriction(s).



002 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.99(c).]

The owner or operator shall limit the emissions of VOC from this source to less than 10.41 tons per year on a 12-month rolling sum basis.

RECORDKEEPING REQUIREMENTS.

004 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.100(d).]

- (a). The permittee shall keep records of the amount of cocoa nibs processed through the Line 2 Roaster on a monthly basis, and the permittee shall calculate and record the amount of volatile organic compounds (VOC) emitted from the Line 2 Roaster on a monthly basis.
- (b). The permittee shall calculate and record the total amount of VOCs emitted from the Line 2 Roaster on a 12-month rolling sum basis.

005 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.100(i).]

The permittee shall keep records of the data collected for this source on file for a period of five (5) years, and these files shall be made available to the Department upon request.







SECTION D. Source Level Requirements



VI. WORK PRACTICE REQUIREMENTS.

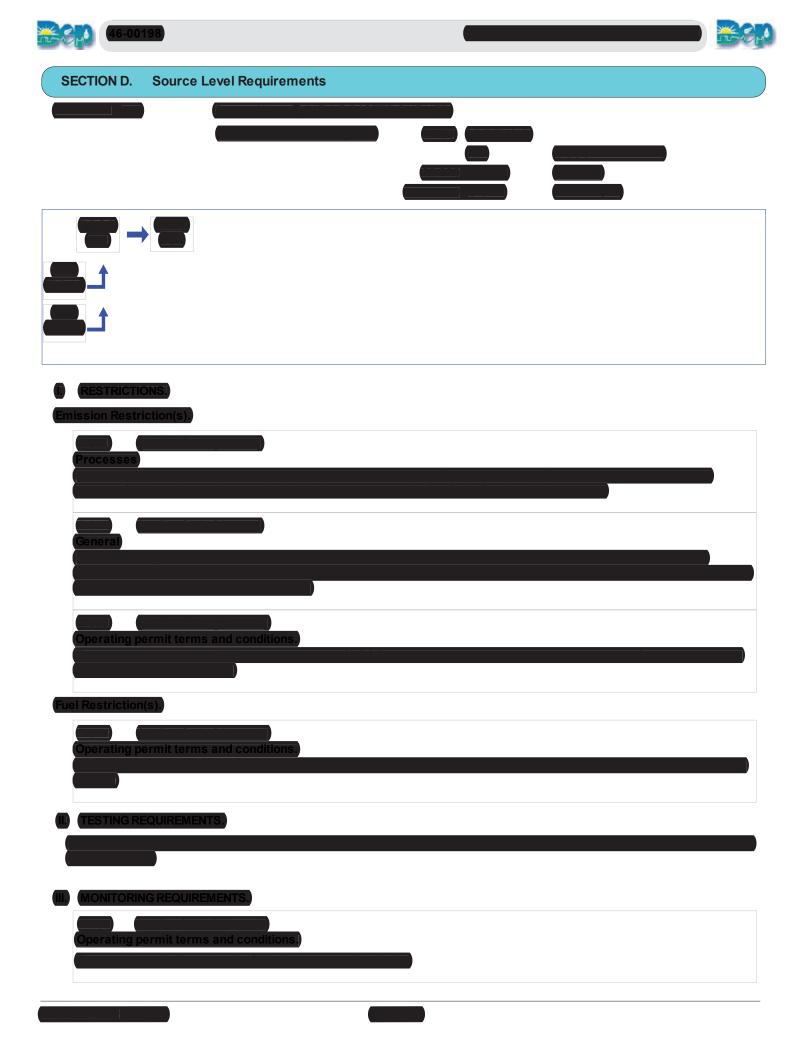
006 [25 Pa. Code §129.99]

Alternative RACT proposal and petition for alternative compliance schedule.

The permittee shall install, maintain and operate each source in accordance with the manufacturer's specifications and with good operating practices.



DEP Auth ID: 1156504





46-00198	
SECTION D. Source Level Requirements	
I. RESTRICTIONS.	
Emission Restriction(s)	
Processes	
Operating permit terms and conditions.	
III TESTING REQUIREMENTS.	
III. MONITORING REQUIREMENTS.	
Operating permit terms and conditions	
W. RECORDKEEPING REQUIREMENTS.	
Operating permit terms and conditions	
V. REPORTING REQUIREMENTS.	
VII) WORK PRACTICE REQUIREMENTS.	
Presumptive RACT requirements, RACT emission limitation	ons and petition for alternative compliance schedule.









Source ID: 108 Source Name: LINE 2 GRINDER

Source Capacity/Throughput: N/A COCOA BEAN NIBS

PROC 108 STAC S108

I. RESTRICTIONS.

Emission Restriction(s).

002 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.99(c).]

The owner or operator shall limit the combined emissions of VOC from the Line 2 Grinder No. 1 and the Line 2 Grinder No. 2 to less than 4.68 tons per year on a 12-month rolling sum basis.

(II) TESTING REQUIREMENTS.

III. MONITORING REQUIREMENTS.

Operating permit terms and conditions.

IV. RECORDKEEPING REQUIREMENTS.

004 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.100(d).]

- (a). The permittee shall keep records of the amount of nibs processed through the Line 2 Grinder No. 1 and the Line 2 Grinder No. 2 on a monthly basis, and the permittee shall calculate and record the amount of volatile organic compounds (VOC) emitted from Line 2 Grinder No. 1 and Line 2 Grinder No. 2.
- (b). The permittee shall calculate the total amount of VOCs emitted from Line 2 Grinder No. 1 and Line 2 Grinder No. 2 on a 12-month rolling sum basis.

005 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.100(i).]

The permittee shall keep records of the data collected for this source on file for a period of five (5) years, and these files





BLOMMER CHOC CO/E GREENVILLE PLT

SECTION D. **Source Level Requirements**

shall be made available to the Department upon request.

VI. WORK PRACTICE REQUIREMENTS.

006 [25 Pa. Code §129.99]

Alternative RACT proposal and petition for alternative compliance schedule.

The permittee shall install, maintain and operate each source in accordance with the manufacturer's specifications and with good operating practices.

Page 38



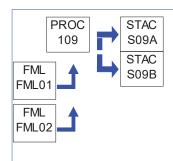


Source ID: 109 Source Name: LINE 1 ROASTER

Source Capacity/Throughput: 4.000 MMBTU/HR

3,810.000 CF/HR Natural Gas 42.600 Gal/HR Propane

N/A COCOA BEANS



I. RESTRICTIONS.

Emission Restriction(s)



(II.) (TESTING REQUIREMENTS.

III. MONITORING REQUIREMENTS

Operating permit terms and conditions.

Operating permit terms and conditions.





IV. RECORDKEEPING REQUIREMENTS.



007 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.100(d).]

- (1) The permittee shall keep records of the amount of cocoa beans processed through the Line 1 Roaster on a monthly basis, and the permittee shall calculate and record the amount of volatile organic compounds (VOC) emitted on a monthly basis.
- (2) The permittee shall calculate and record the total amount of VOCs emitted from the Line 1 Roaster on a 12-month rolling sum basis.

008 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.100(i).]

The permittee shall keep records of the data collected for this source on file for a period of five (5) years, and these files shall be made available to the Department upon request.

V.) REPORTING REQUIREMENTS.

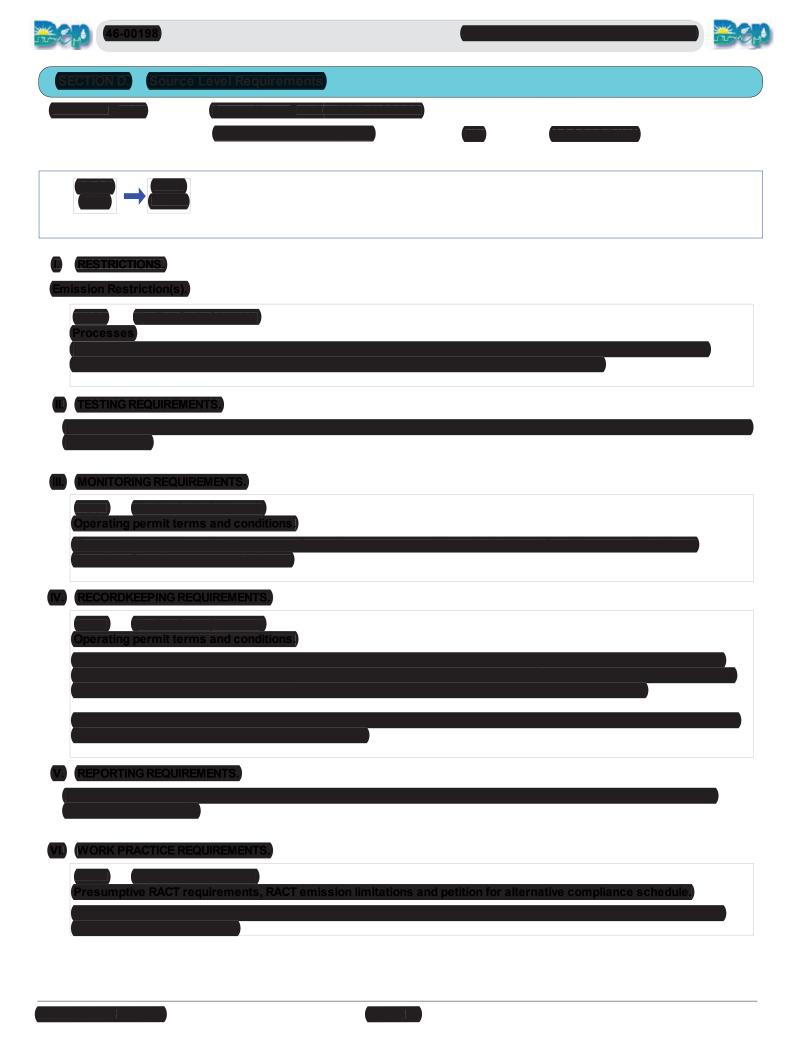
VI. WORK PRACTICE REQUIREMENTS.

009 [25 Pa. Code §129.99]

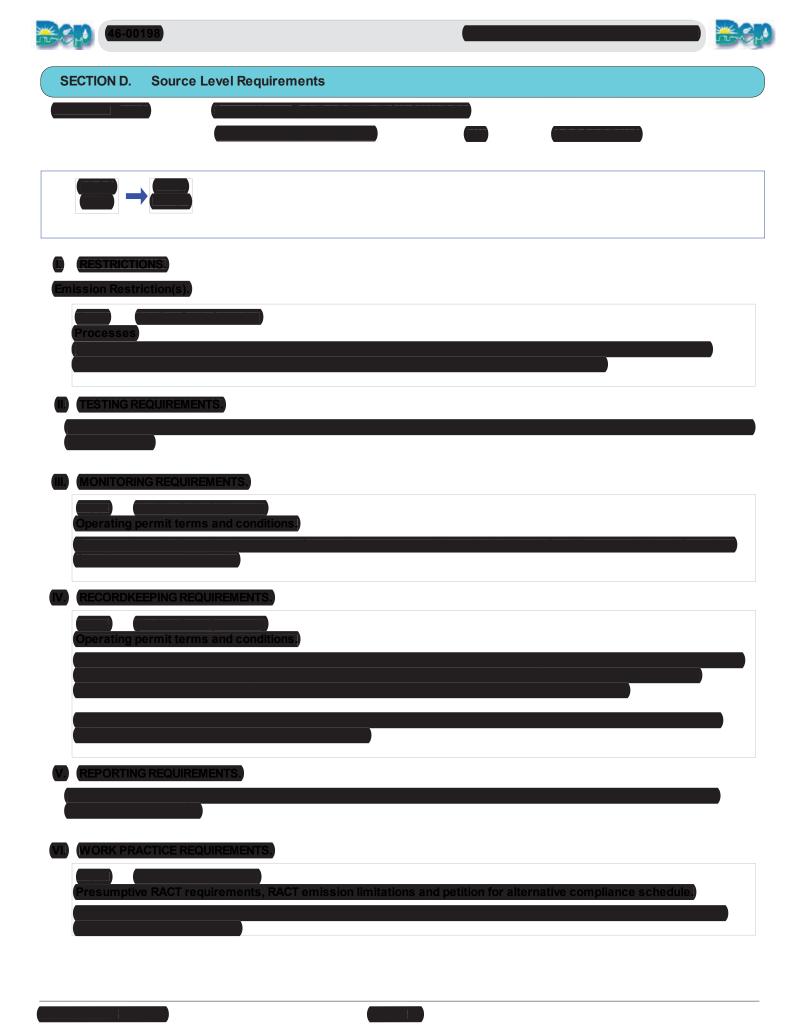
Alternative RACT proposal and petition for alternative compliance schedule.

The permittee shall install, maintain and operate each source in accordance with the manufacturer's specifications and with good operating practices.

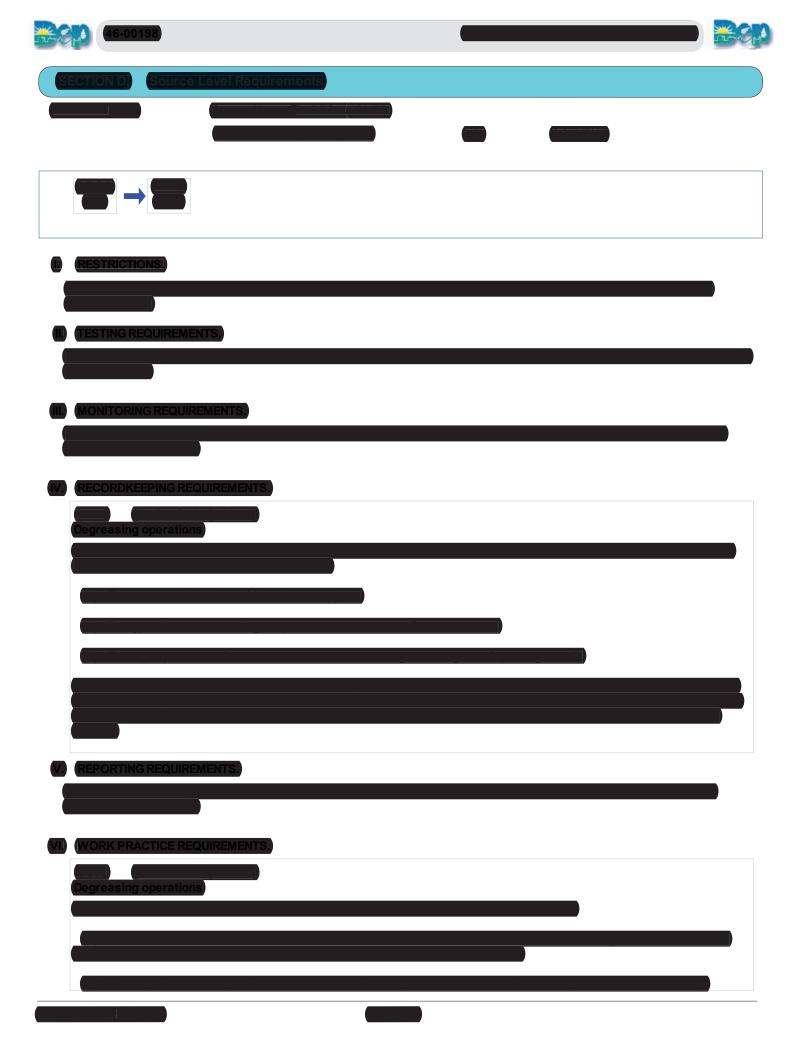
VIII ADDITIONAL REQUIREMENTS.







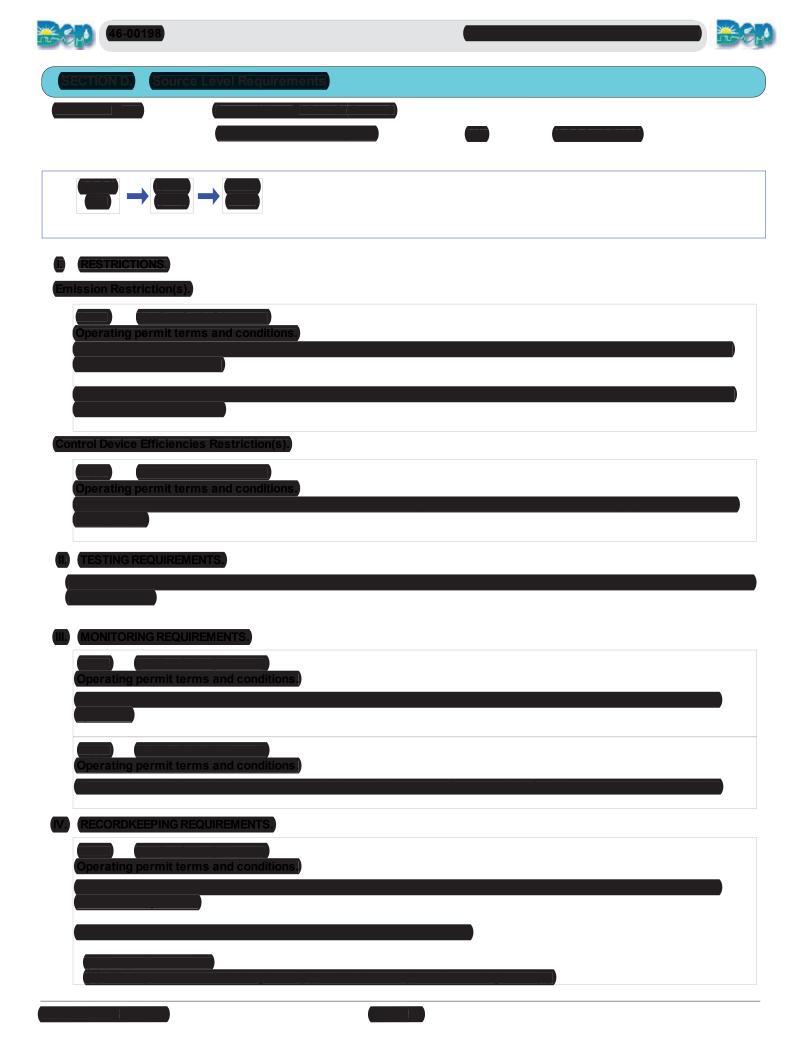




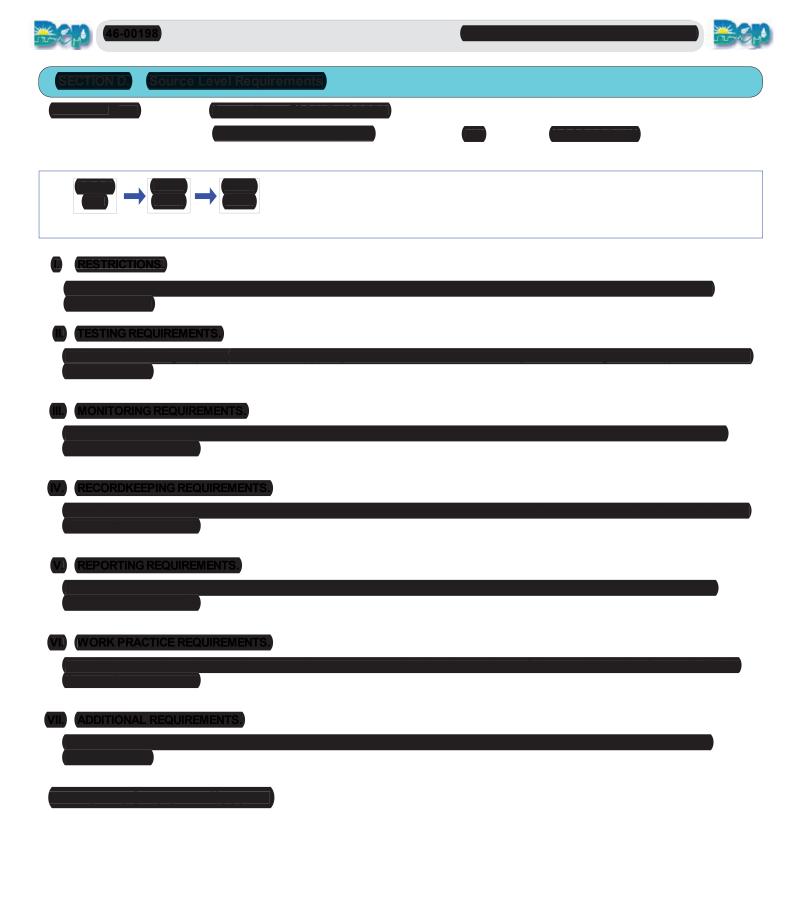


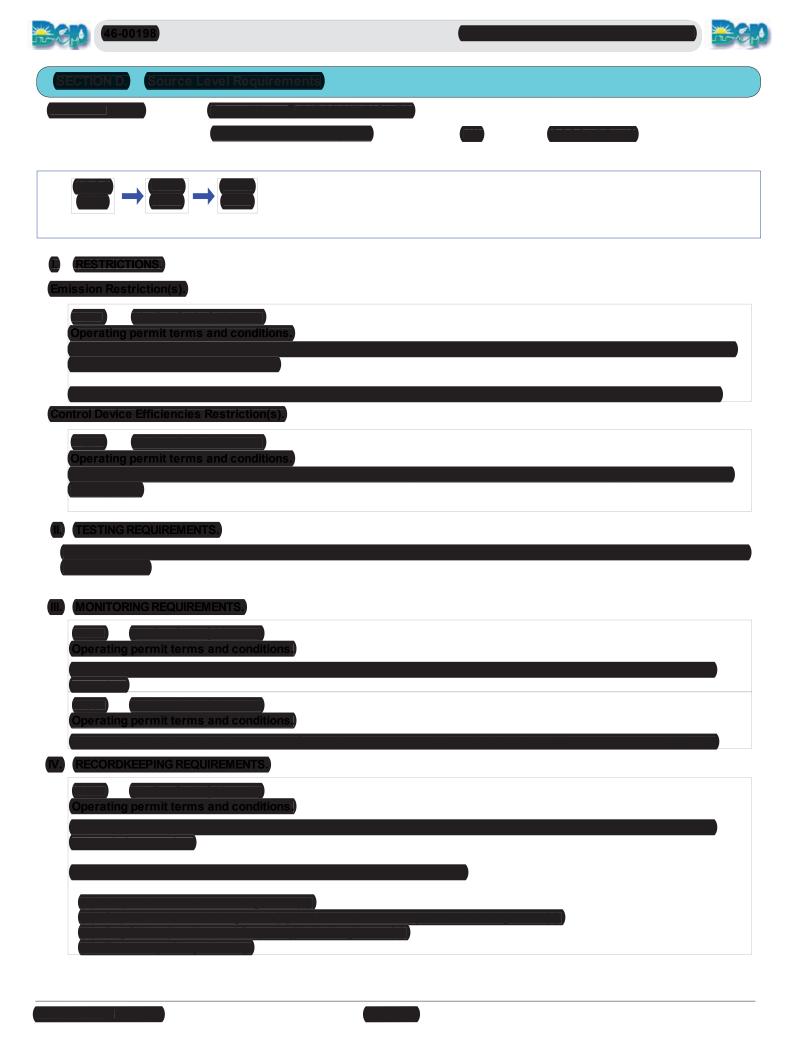


Degreasing operations	
Degreasing operations	
begreasing operations	
ADDITIONAL REQUIREMENTS	
PADITIONAL ALGORIZMENTO:	













Operating permit terms and conditions.	
	_
REPORTING REQUIREMENTS.	
WORK PRACTICE REQUIREMENTS.	
Operating permit terms and conditions.	
Operating permit terms and conditions.	
)
)
Operating permit terms and conditions.	
)
ADDITIONAL REQUIREMENTS.	



46-00198



SECTION D. Source Level Requirements

Source ID: 118A Source Name: LINE 3 GRINDER

Source Capacity/Throughput: N/A COCOA BEAN NIBS

PROC STAC S118A

I. RESTRICTIONS.

Emission Restriction(s).

Processes

002 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.99(c).]

The permittee shall limit the annual volatile organic compound (VOC) emissions to the maximum rate of 7.78 tons per year on a 12-month rolling sum basis.

II.) (TESTING REQUIREMENTS.

III. MONITORING REQUIREMENTS.

Operating permit terms and conditions

IV. RECORDKEEPING REQUIREMENTS.

004 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.100(d).]

- (a). The permittee shall keep records of the amount of nibs processed through the Line 3 Grinder on a monthly basis, and the permittee shall calculate and record the amount of volatile organic compounds (VOC) emitted from the Line 3 Grinder on a monthly basis.
- (b). The permittee shall calculate the total amount of VOCs emitted from the Line 3 Grinder on a 12-month rolling sum basis.

005 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.100(i).]

The permittee shall keep records of the data collected for this source on file for a period of five (5) years, and these files shall be made available to the Department upon request





46-00198

VI. WORK PRACTICE REQUIREMENTS.

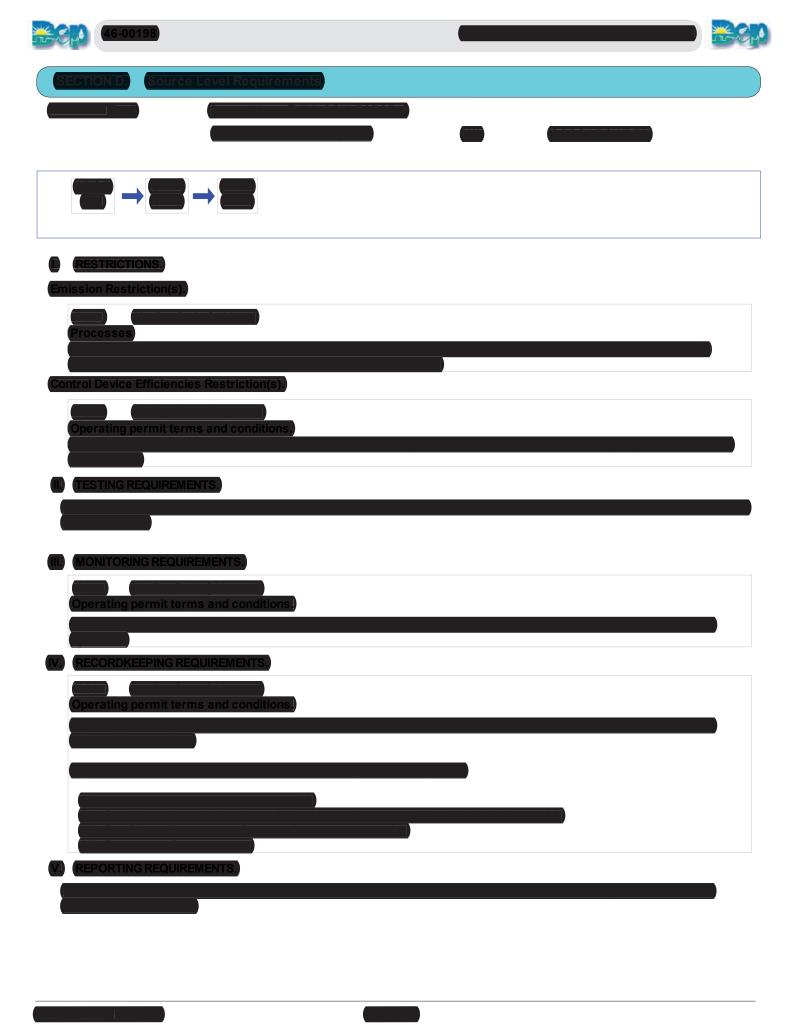
006 [25 Pa. Code §129.99]

Alternative RACT proposal and petition for alternative compliance schedule.

The permittee shall install, maintain and operate each source in accordance with the manufacturer's specifications and with good operating practices.



DEP Auth ID: 1156504 Page 53







VI.) WORK PRACTICE REQUIREMENTS.



VII. ADDITIONAL REQUIREMENTS.



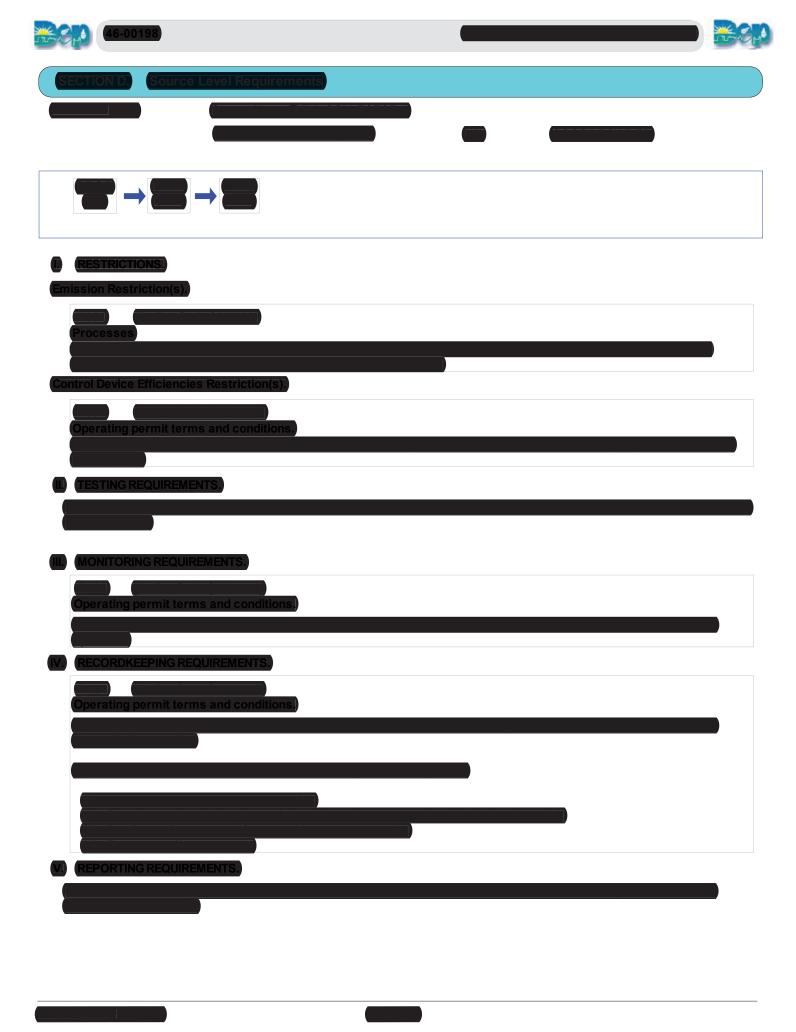




VI.) WORK PRACTICE REQUIREMENTS.



VII. ADDITIONAL REQUIREMENTS.







VI.) WORK PRACTICE REQUIREMENTS.



VII. ADDITIONAL REQUIREMENTS.

46-00198	TO SE
SECTION D. Source Level Requirements	
Emission Restriction(s).	
Processes	
Control Device Efficiencies Restriction(s).	
Operating permit terms and conditions.	
(I) (TESTING REQUIREMENTS.)	
III. MONITORING REQUIREMENTS.	
Operating permit terms and conditions.	
IV) (RECORDKEEPING REQUIREMENTS.)	
Operating permit terms and conditions.	
V. (REPORTING REQUIREMENTS.)	





VI. WORK PRACTICE REQUIREMENTS.



VII. ADDITIONAL REQUIREMENTS

Operating permit terms and conditions.



46-00198



SECTION D. Source Level Requirements

Source ID: 124A Source Name: ALKALIZATION PROCESSES

Source Capacity/Throughput: N/A KIBBLED COCOA



I. RESTRICTIONS.

Emission Restriction(s).

001 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.99(c).]

Nauta Mixers, Red and Black Reactors, Potassium carbonate storage and mix tank, and Alkalization Processes Condenser (line 3) shall limit its volatile organic compound (VOC) emissions to 13.05 tons on a 12-month rolling sum basis.

Throughput Restriction(s)

Operating permit terms and conditions.

(II.) (TESTING REQUIREMENTS.

III MONITORING PEOLIDEMENTS

Operating permit terms and conditions

Operating permit terms and conditions.

IV. RECORDKEEPING REQUIREMENTS.

005 [25 Pa. Code §127.441]

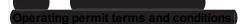
Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.100(d).]

- (a). The permittee shall keep records of the amount of cocoa or kibbled cocoa processed through the reactors on a monthly basis.
- (b). The permittee shall determine the amount of volatile organic compounds (VOC) emitted from this source on a monthly basis using a Department approved method.
- (c). The permittee shall calculate and record the total amount of VOCs emitted from this source on a 12-month rolling sum basis.







007 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.100(i).]

The permittee shall keep records of the data collected for this source on file for a period of five (5) years, and these files shall be made available to the Department upon request.

V. REPORTING REQUIREMENTS.

VI. WORK PRACTICE REQUIREMENTS.

Operating permit terms and conditions.

009 [25 Pa. Code §129.99]

Alternative RACT proposal and petition for alternative compliance schedule.

The permittee shall install, maintain and operate each source in accordance with the manufacturer's specifications and with good operating practices.

VII. ADDITIONAL REQUIREMENTS.

Operating permit terms and conditions.

DEP Auth ID: 1156504 Page 63





Source ID: 125 Source Name: LINE 3 ROASTER

> Source Capacity/Throughput: 5.000 MMBTU/HR

> > 53.200 Gal/HR Propane

> > > **COCOA BEAN NIBS** N/A

4,762.000 CF/HR Natural Gas



RESTRICTIONS.

003

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.99(c).]

The permittee shall limit the volatile organic compound (VOC) emissions to the maximum rate of 21.31 tons per year on a 12-month rolling sum basis.

perating permit terms and conditions





IV. RECORDKEEPING REQUIREMENTS.



008 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.100(d).]

- (a). The permittee shall keep records of the amount of cocoa beans processed through the Line 3 Roaster on a monthly basis, and the permittee shall calculate and record the amount of volatile organic compounds (VOC) emitted from the Line 3 Roaster on a monthly basis.
- (b). The permittee shall calculate and record the total amount of VOCs emitted from the Line 3 Roaster on a 12-month rolling sum basis.

009 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.100(i).]

The permittee shall keep records of the data collected for this source on file for a period of five (5) years, and these files shall be made available to the Department upon request.

V. REPORTING REQUIREMENTS.

VI. WORK PRACTICE REQUIREMENTS.

010 [25 Pa. Code §129.99]

Alternative RACT proposal and petition for alternative compliance schedule.

The permittee shall install, maintain and operate each source in accordance with the manufacturer's specifications and with good operating practices.

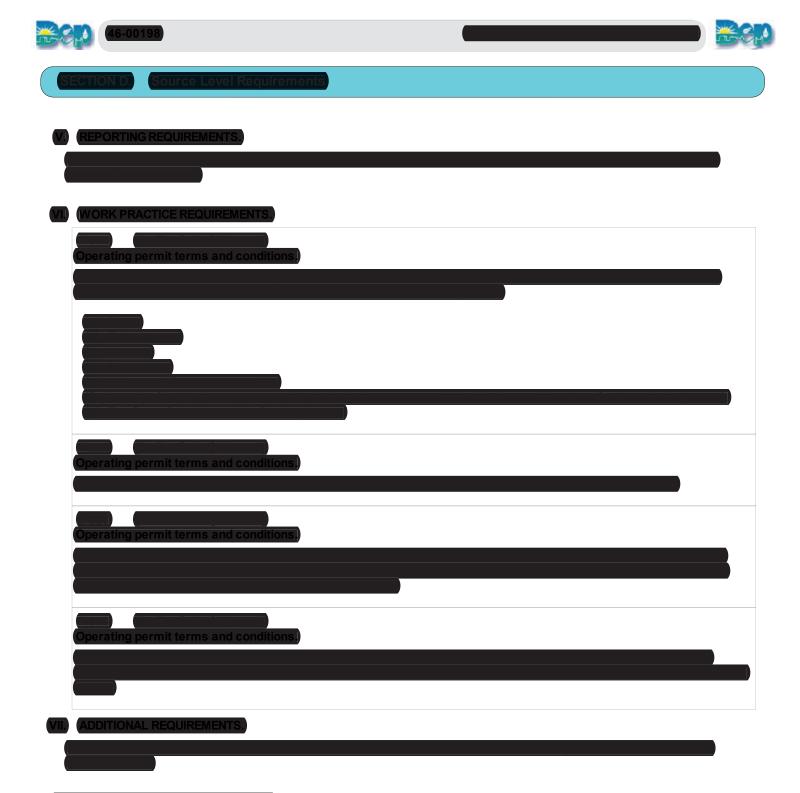


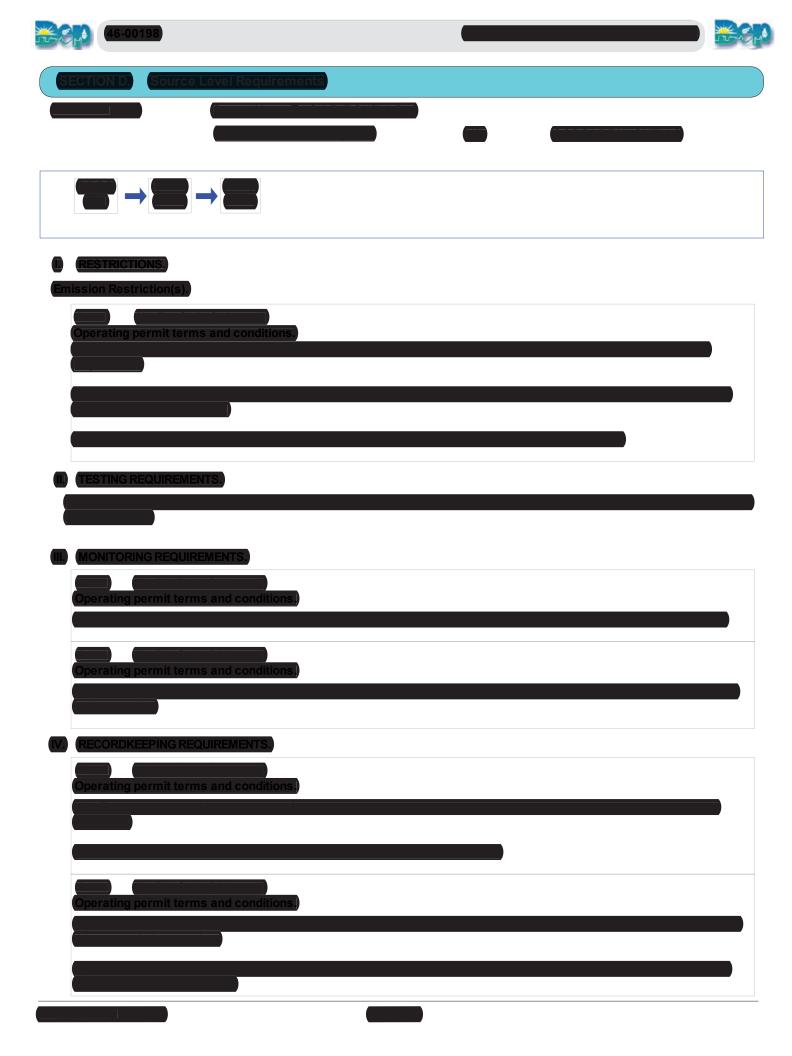




DEP Auth ID: 1156504 Page 66

















V. REPORTING REQUIREMENTS.

VI.) WORK PRACTICE REQUIREMENTS.

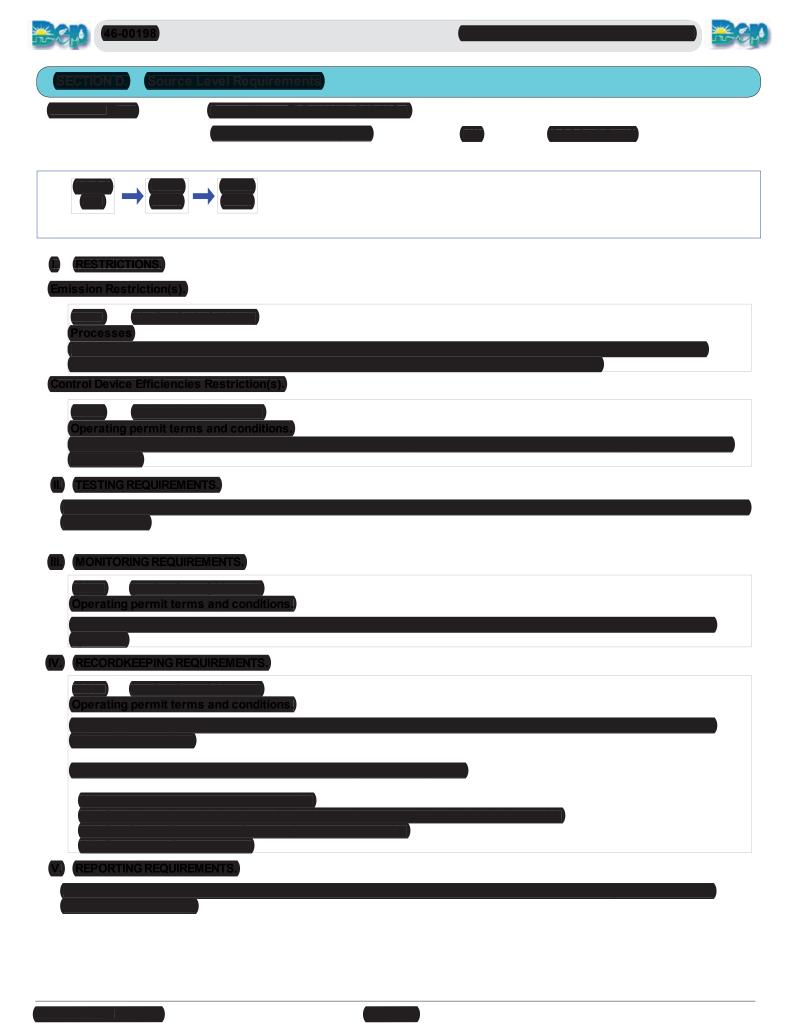
Operating permit terms and conditions.

Operating permit terms and conditions.

Operating permit terms and conditions

VII. ADDITIONAL REQUIREMENTS.

Operating permit terms and conditions



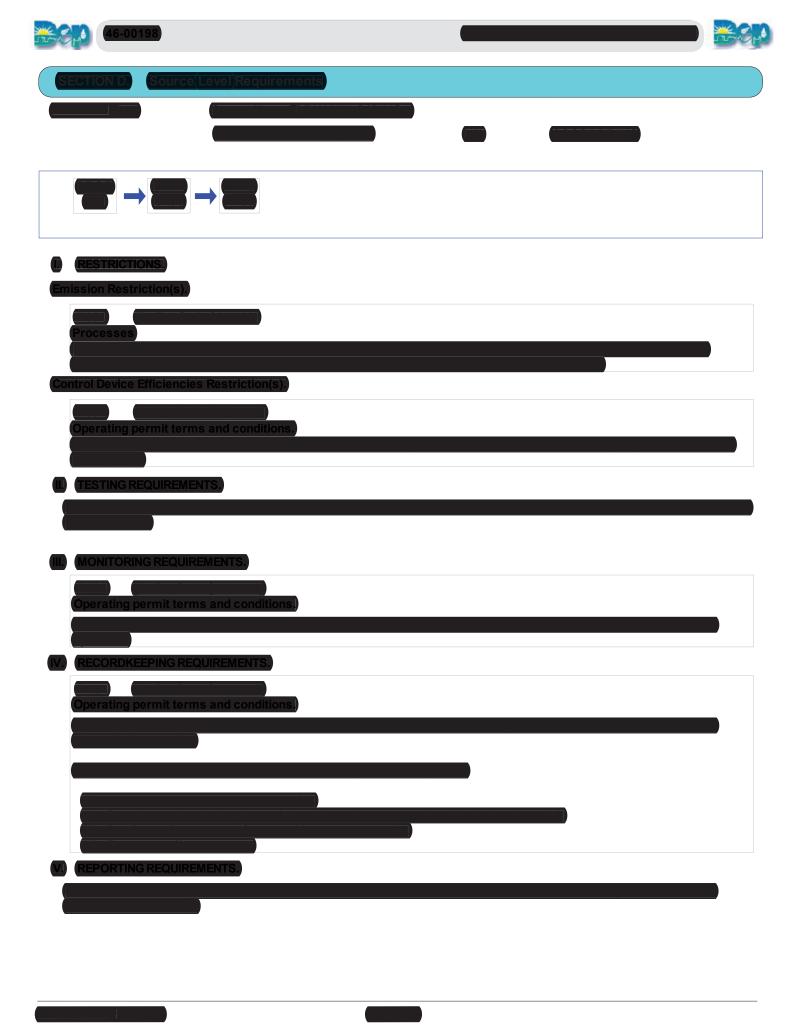




(VI.) WORK PRACTICE REQUIREMENTS.



VII. ADDITIONAL REQUIREMENTS







(VI.) WORK PRACTICE REQUIREMENTS.



VII. ADDITIONAL REQUIREMENTS







IV.	RECORDKEEPING REQUIREMENTS.
	Operating permit terms and conditions.
V.	REPORTING REQUIREMENTS.
VI.	WORK PRACTICE REQUIREMENTS.
	Presumptive RACT requirements, RACT emission limitations and petition for alternative compliance schedule.
VII.	ADDITIONAL REQUIREMENTS.
	Operating permit terms and conditions.



46-00198



SECTION D. Source Level Requirements

Source ID: 132A Source Name: LINE 1 GRINDER

Source Capacity/Throughput: N/A COCOA BEAN NIBS

PROC | STAC | S132

I. RESTRICTIONS.

Emission Restriction(s).

Processes

002 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.99(c).]

The permittee shall limit the annual volatile organic compound (VOC) emissions to the maximum rate of 5.5 tons per year on a 12-month rolling sum basis.

(II.) (TESTING REQUIREMENTS.

III. MONITORING REQUIREMENTS.

Operating permit terms and conditions

IV. RECORDKEEPING REQUIREMENTS.

004 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.100(d).]

- (a). The permittee shall keep records of the amount of nibs processed through the Line 1 Grinder on a monthly basis, and the permittee shall calculate and record the amount of volatile organic compounds (VOC) emitted from the Line 1 Grinder on a monthly basis.
- (b). The permittee shall calculate the total amount of VOCs emitted from the Line 1 Grinder on a 12-month rolling sum basis.

005 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.100(i).]

The permittee shall keep records of the data collected for this source on file for a period of five (5) years, and these files shall be made available to the Department upon request.







V. REPORTING REQUIREMENTS

VI. WORK PRACTICE REQUIREMENTS.

006 [25 Pa. Code §129.99]

Alternative RACT proposal and petition for alternative compliance schedule.

The permittee shall install, maintain and operate each source in accordance with the manufacturer's specifications and with good operating practices.

VII. ADDITIONAL REQUIREMENTS.

DEP Auth ID: 1156504

46-00198	
SECTION D. Source Level Requirements	
Emission Restriction(s).	
Processes	
Control Device Efficiencies Restriction(s).	
Operating permit terms and conditions.	
III TESTING REQUIREMENTS.	
III. MONITORING REQUIREMENTS.	
Operating permit terms and conditions.	
IV) (RECORDKEEPING REQUIREMENTS.)	
Operating permit terms and conditions.	
V.) (REPORTING REQUIREMENTS.)	





ating permit terms and conditions. erating permit terms and conditions. ADDITIONAL REQUIREMENTS.

46-00198		
SECTION D. Source Level Requirements		
I. RESTRICTIONS. Emission Restriction(s).		
Operating permit terms and conditions.		
(II) (TESTING REQUIREMENTS)		
III. MONITORING REQUIREMENTS.		
Operating permit terms and conditions.		
V. RECORDKEEPING REQUIREMENTS.		
Operating permit terms and conditions		
V. REPORTING REQUIREMENTS.		
VII WORK PRACTICE REQUIREMENTS.		
Presumptive RACT requirements, RACT emission limitations	s and petition for alternative com	pliance schedule





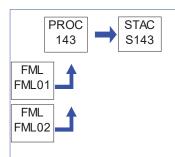


Source ID: 143 Source Name: LINE 4 MICRONIZER

Source Capacity/Throughput: 4.300 MMBTU/HR

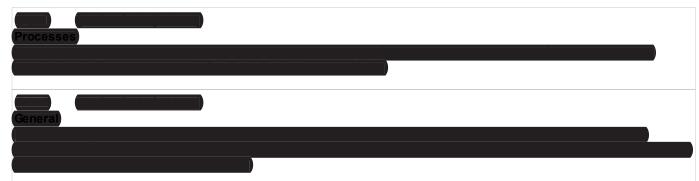
N/A COCOA BEAN NIBS

4,095.000 CF/HR Natural Gas 45.700 Gal/HR Propane



I. RESTRICTIONS.

Emission Restriction(s).



003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.99(c).]

The owner or operator shall limit the emissions of volatile organic compounds (VOCs) from this source to less than or equal to 3.29 tons per year on a 12-month rolling sum basis.

Fuel Restriction(s).

Operating permit terms and conditions.

(II.) (TESTING REQUIREMENTS

III. MONITORING REQUIREMENTS

Operating permit terms and conditions.





IV. RECORDKEEPING REQUIREMENTS.

006 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.100(d).]

- (a). The owner or operator shall keep records for the following on a monthly basis:
- (1). The type of fuel used.
- (2). The amount of fuel used.
- (3). The hours of operation.
- (4). The amount of beans processed by this micronizer.
- (b). The owner or operator shall calculate and record the amount of particulate matter, sulfur dioxide, nitrogen oxides, carbon monoxide, and volatile organic compound emissions from this source on a monthly basis.
- (c). The owner or operator shall calculate and record the total amount of fuel used, the total hours of operation, the total amount of cocoa beans processed, and the total amount of each pollutant emitted from this source on a 12-month rolling sum basis.

007 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.100(i).]

The permittee shall keep records of the data collected for this source on file for a period of five (5) years, and these files shall be made available to the Department upon request.

V. REPORTING REQUIREMENTS.

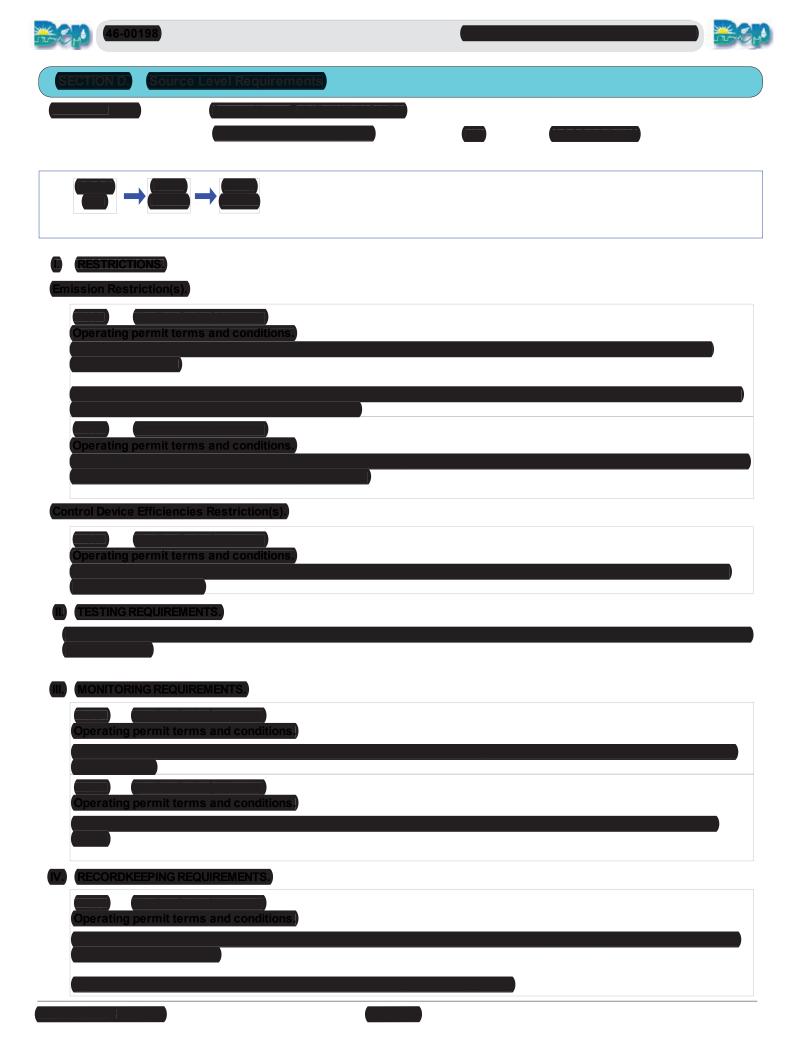
VI. WORK PRACTICE REQUIREMENTS.

008 [25 Pa. Code §129.99]

Alternative RACT proposal and petition for alternative compliance schedule.

The permittee shall install, maintain and operate each source in accordance with the manufacturer's specifications and with good operating practices.

VII. ADDITIONAL REQUIREMENTS.



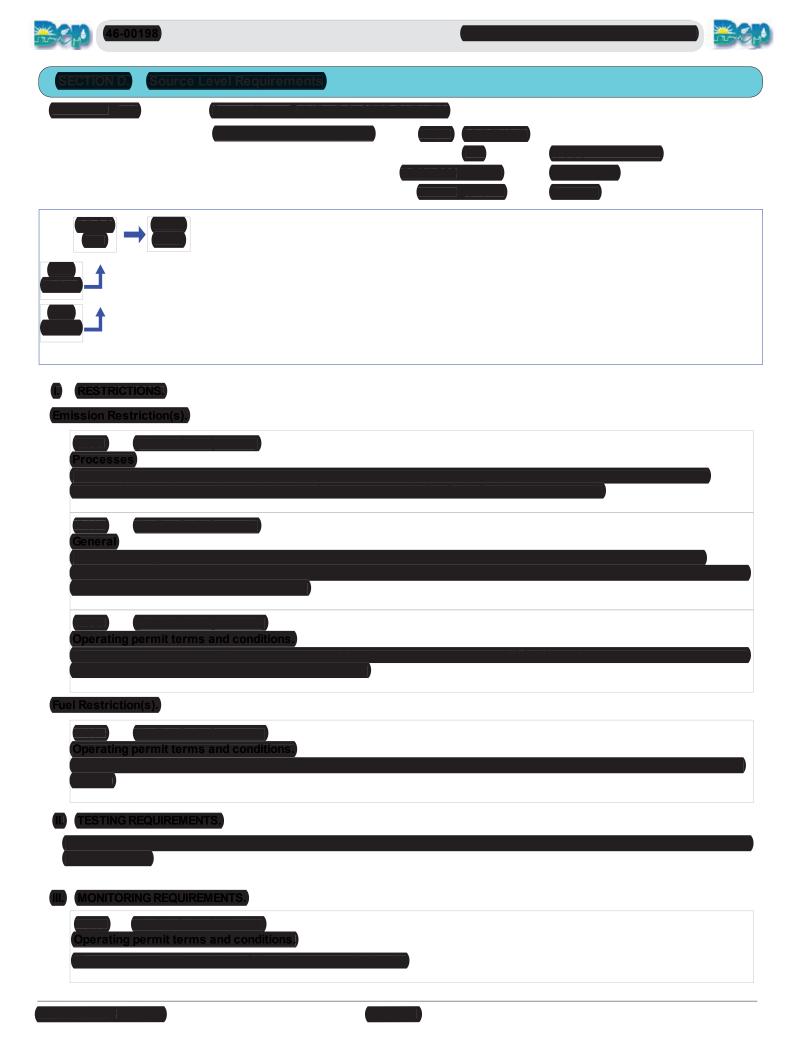


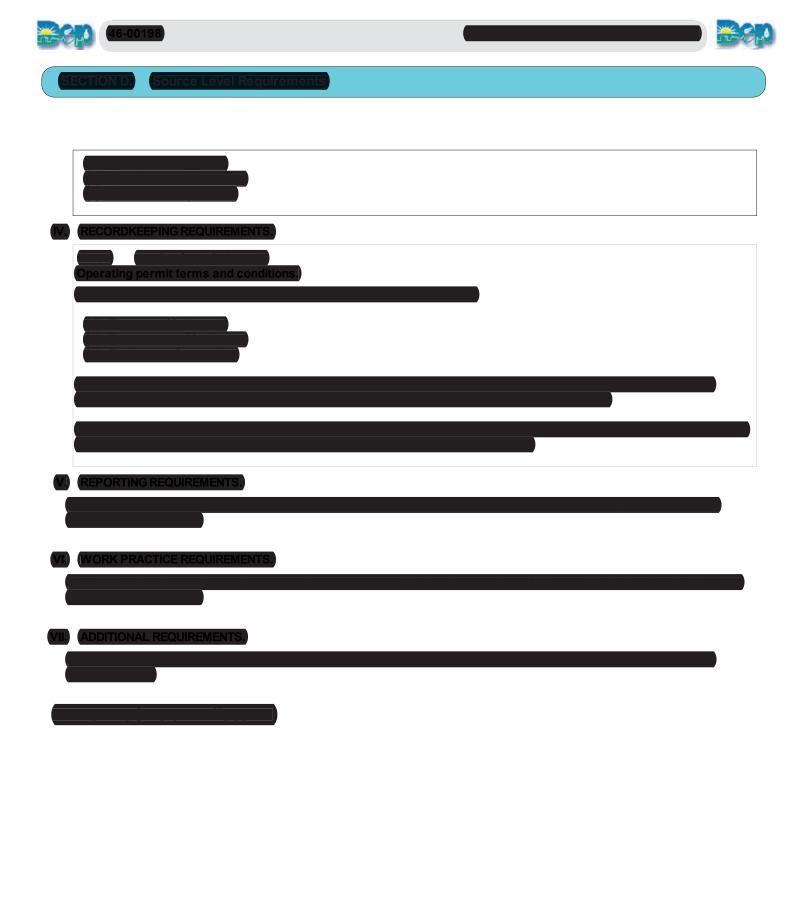


Operating permit terms and conditions.
REPORTING REQUIREMENTS.
(WORK PRACTICE REQUIREMENTS.)
Operating permit terms and conditions.
Operating permit terms and conditions.
Presumptive RACT requirements, RACT emission limitations and petition for alternative compliance schedule.
ADDITIONAL REQUIREMENTS
Operating permit terms and conditions.

46-00198	
SECTION D Source Level Requirements	
I) RESTRICTIONS: Emission Restriction(s).	
Operating permit terms and conditions.	
(II.) (TESTING REQUIREMENTS.)	
III. MONITORING REQUIREMENTS.	
Operating permit terms and conditions	
IV.) RECORDKEEPING REQUIREMENTS.	
Operating permit terms and conditions.	
(V.) REPORTING REQUIREMENTS.	
VII) (WORK PRACTICE REQUIREMENTS.)	









46-00198

PLT

SECTION D. Source Level Requirements

Source ID: 147 Source Name: LINE 4 COOLER

Source Capacity/Throughput: N/A COCOA BEAN NIBS

PROC | STAC | S147

I. RESTRICTIONS.

Emission Restriction(s).

001 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.99(c).]

The owner or operator shall limit the emissions of volatile organic compounds (VOCs) from this source to less than or equal to 6.42 tons per year on a 12-month rolling sum basis.

II. TESTING REQUIREMENTS.

(III.) MONITORING REQUIREMENTS.

Operating permit terms and conditions.

IV. RECORDKEEPING REQUIREMENTS.

003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.100(d).]

- (a). The owner or operator shall keep records of the amount of cocoa nibs processed through the Line 4 Cooler on a monthly basis, and the owner or operator shall calculate and record the amount of volatile organic compounds (VOC) emitted from the Line 4 Cooler on a monthly basis.
- (b). The owner or operator shall calculate and record the total amount of VOCs emitted from the Line 4 Cooler on a 12-month rolling sum basis.

004 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 129.100(i).]

The permittee shall keep records of the data collected for this source on file for a period of five (5) years, and these files shall be made available to the Department upon request.

V. REPORTING REQUIREMENTS.





VI. WORK PRACTICE REQUIREMENTS.

005 [25 Pa. Code §129.99]

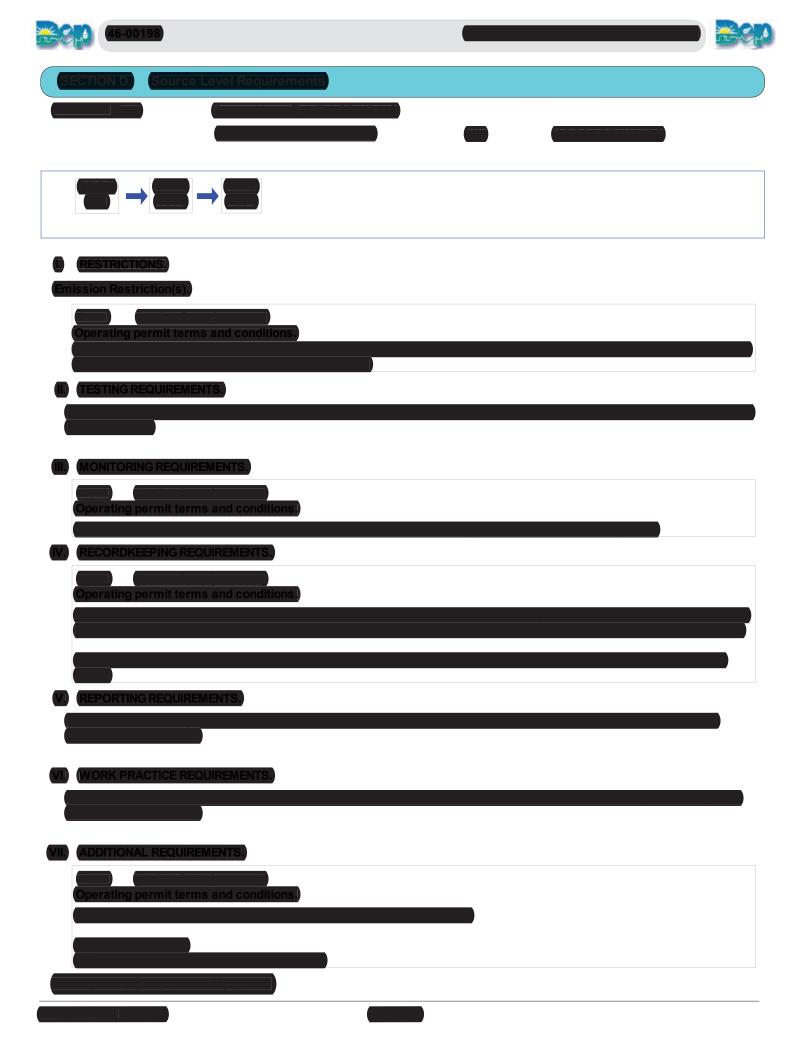
Alternative RACT proposal and petition for alternative compliance schedule.

The permittee shall install, maintain and operate each source in accordance with the manufacturer's specifications and with good operating practices.



46-00198

DEP Auth ID: 1156504









Operating permit terms and conditions.	
REPORTING REQUIREMENTS.	
WORK PRACTICE REQUIREMENTS.	
Operating permit terms and conditions.	
Operating permit terms and conditions.	

VII. ADDITIONAL REQUIREMENTS.



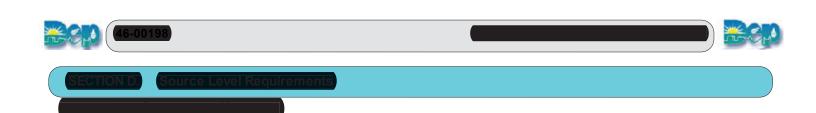


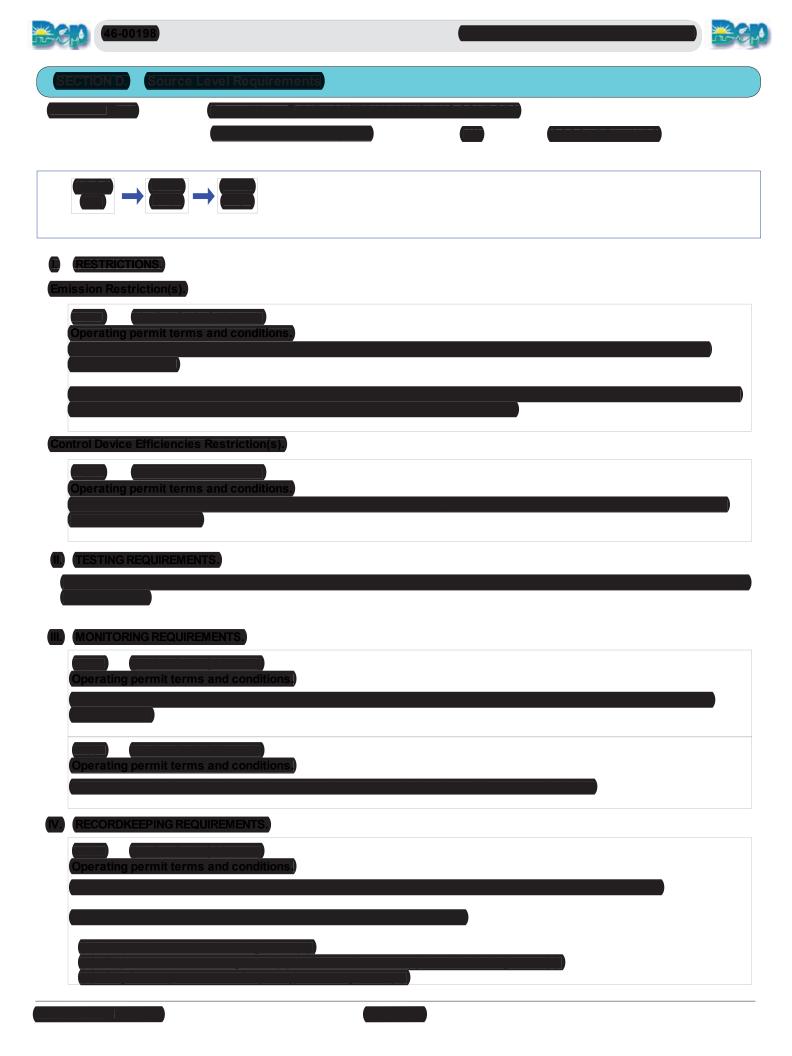


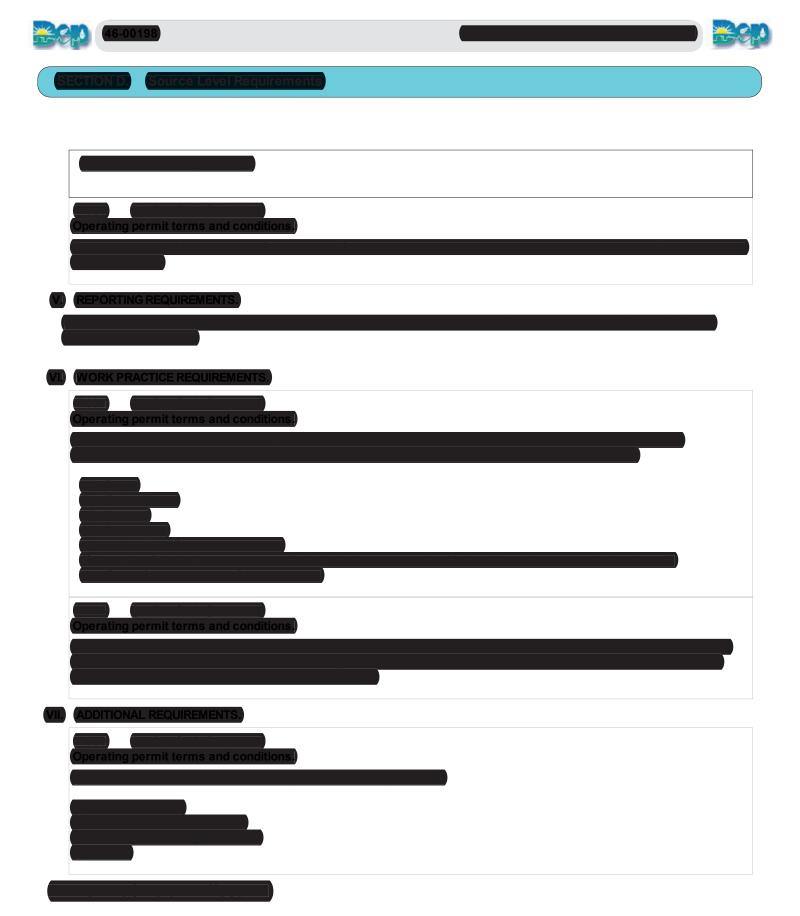
	Operating permit terms and conditions.
V	REPORTING REQUIREMENTS.
	WORK PRACTICE REQUIREMENTS.
	WORK PROFICE REQUIREMENTS.
	Operating permit terms and conditions
	Operating permit terms and conditions.
VII.	ADDITIONAL REQUIREMENTS.
	Operating permit terms and conditions.











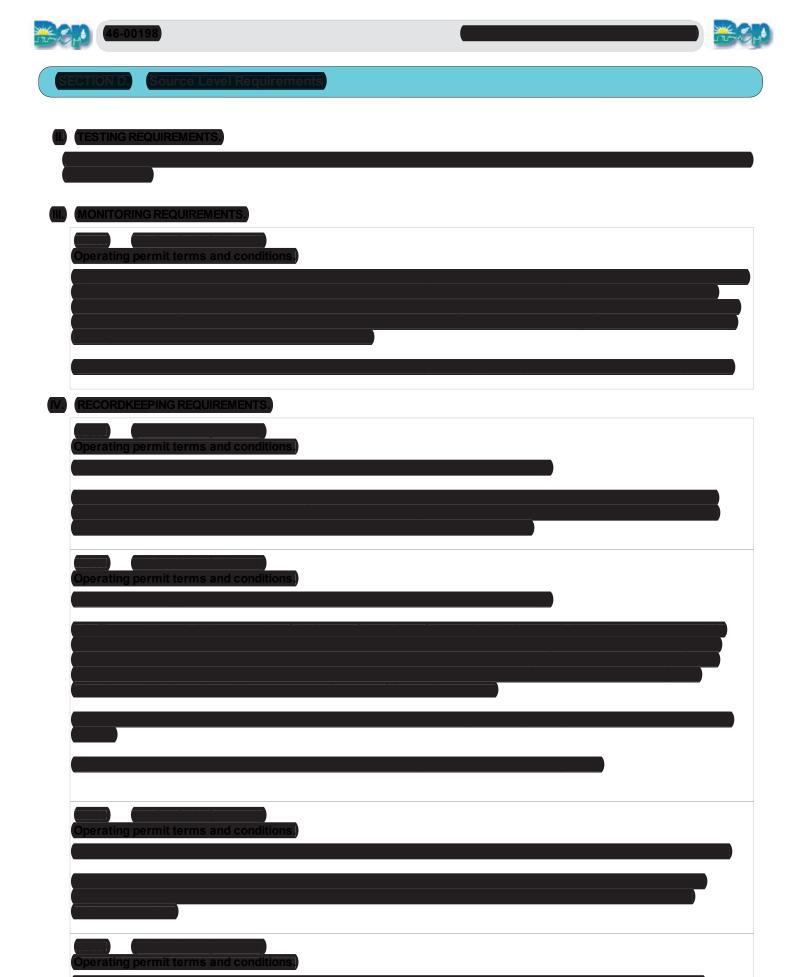






Operating permit terms and conditions
Operating permit terms and conditions
REPORTING REQUIREMENTS.
WORK PRACTICE REQUIREMENTS.
Operating permit terms and conditions
Operating permit terms and conditions
ADDITIONAL REQUIREMENTS.









SECTION D. Source Level Requirements

Operating permit terms and conditions.
Operating permit terms and conditions.
Operating permit terms and conditions.
Operating permit terms and conditions.
REPORTING REQUIREMENTS.
Operating permit terms and conditions.





SECTION D. Source Level Requirements

		N .
V		
AMORIA DE ACTION DECLUSIONES		

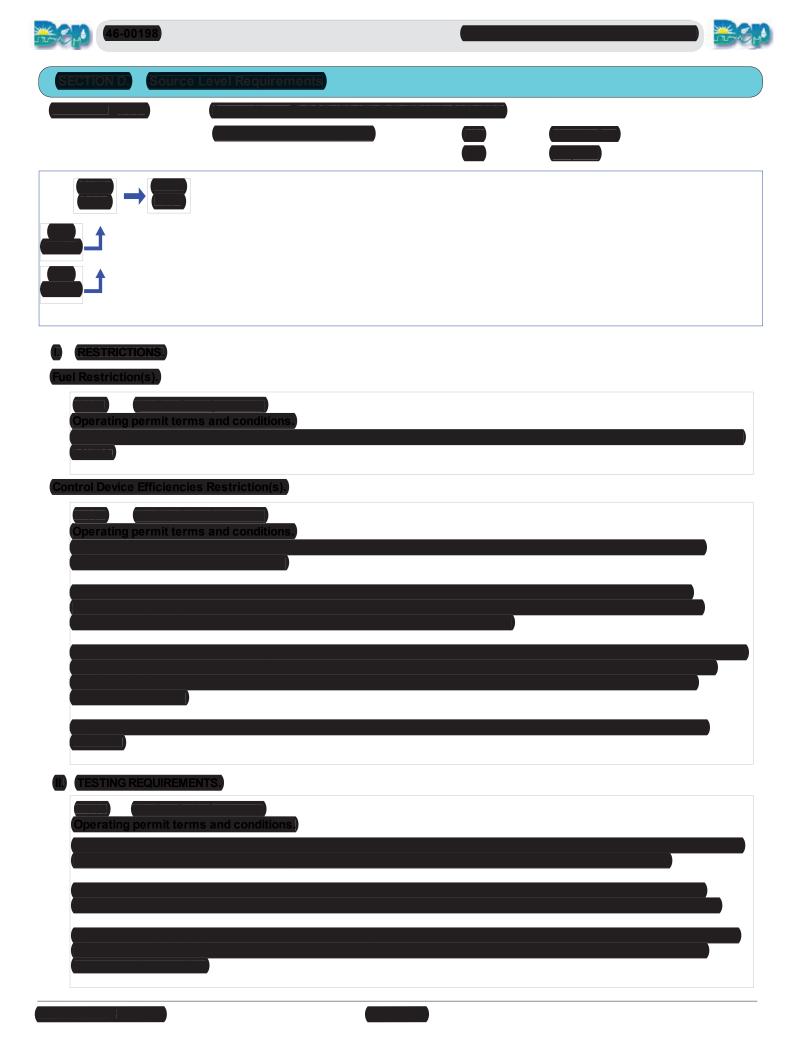
VI.	WORK PRACTICE REQUIREMENTS.
	Operating permit terms and conditions.
	Operating permit terms and conditions.





SECTION D. Source Level Requirements

	5
Operating permit terms and conditions.	
Presumptive RACT requirements, RACT emission limitations and petition for alternative compliance schedule.	
ADDITIONAL REQUIREMENTS.	
Operating permit terms and conditions.	
Operating permit terms and conditions.	
	-













SECTION E. Alternative Operation Requirements.

No Alternative Operations exist for this Title V facility.

DEP Auth ID: 1156504 Page 115





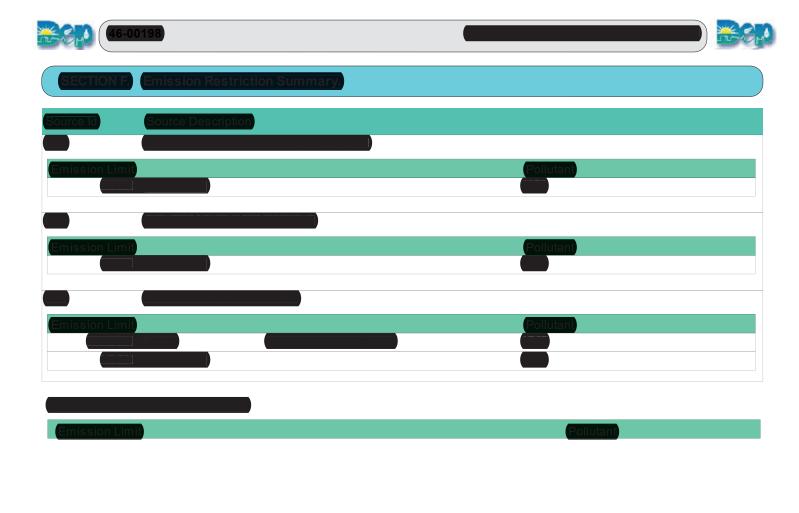
SECTION F. Emission Restriction Summary.

Source Id Source Description	
Emission Limit	Pollutant
Emission Limit	Pollutant
(Emission Limit)	Collulani
Emission Limit	Pollutant
Emission Limit	Pollutani
Emission Limit	Pollutant
Emission Limit	Collulant
Emission Limit	 Pollutant











	SECTION G.	Miscellaneous.	
_			
9			
Ġ			
			L
			D
			لک







