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WEBVTT
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1
00:00:03.179 --> 00:00:03.750
Tom Ruiz: Okay.
00:00:04.950 --> 00:00:14.160
Tom Ruiz: Recording to the Cloud. And folks, it's six o'clock. I'm going
to admit all the folks in the waiting room, we have 71 and counting who
will be joining. Here we go.
3
00:00:21.480 --> 00:00:22.290
Janetta Coats: Good evening.
00:00:23.430 --> 00:00:33.900
Janetta Coats: And welcome to the ethylene oxide Zoom community meeting
for the Indorama facility in Port Neches, Texas.
00:00:35.070 --> 00:00:40.590
Janetta Coats: My name is Janetta Coats with EPA, and I am the moderator
for the evening.
6
00:00:41.910 --> 00:00:43.110
Janetta Coats: Next slide please.
00:00:45.330 --> 00:00:53.700
Janetta Coats: For those attendees requiring language interpretation,
service instructions have posted on the screen.
8
00:00:54.780 --> 00:01:03.930
Janetta Coats: This will assist our participants to enable the
appropriate language preference for English or Spanish services.
00:01:06.990 --> 00:01:11.310
Janetta Coats: I would like to welcome and introduce the Spanish
interpreters.
00:01:13.230 --> 00:01:14.070
Janetta Coats: Xiomara
00:01:15.180 --> 00:01:16.020
Janetta Coats: Crespo
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12
00:01:17.130 --> 00:01:19.230
Janetta Coats: And Nestor Lima.
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00:01:22.500 --> 00:01:32.220

Janetta Coats: For those requiring American Sign Language services, the interpreter window is available to pin the interpreter on the screen.

14

00:01:33.360 --> 00:01:39.180

Janetta Coats: I would like to welcome and introduce the American Sign Language interpreters.

15

00:01:41.280 --> 00:01:55.860

Janetta Coats: The Spanish interpreter is Xiomara Crespo and the Spanish interpreter is Nestor Lemma. Karen Evans is our translator and Corey Langridge.

16

00:01:57.150 --> 00:01:58.560 Janetta Coats: Next slide please.

17

00:02:01.800 --> 00:02:02.850 Janetta Coats: The logistics.

18

00:02:04.110 --> 00:02:26.010

Janetta Coats: This is a Zoom meeting, and due to the size of the audience all participants are in listening mode-only except for the speakers' microphones. At the end of the presentation EPA will address questions during the question-and-answer session.

19

00:02:28.320 --> 00:02:42.330

Janetta Coats: Participants may write their question in the chat box during the presentation. However, the questions will not be answered until the question-and-answer session is completed.

20

00:02:43.350 --> 00:02:54.840

Janetta Coats: Please include your name and affiliation in the chat box so we can be aware of your participation in this meeting. Next slide please.

21

00:02:57.000 --> 00:03:15.150

Janetta Coats: Your comments are very important to us. This meeting is focused on hearing from the citizens in the Port Neches area near the Indorama facility. Questions related to industry permits,

00:03:16.620 --> 00:03:29.340

Janetta Coats: any enforcement or legal actions, or about other areas or facilities will not be addressed during this community meeting.

23

00:03:30.750 --> 00:03:34.470

Janetta Coats: You may send those questions that are not related to the meeting tonight

24

00:03:35.670 --> 00:03:54.210

Janetta Coats: and other questions related to ethylene oxide to the EPA Region 6 email box for a response at the email address shown on the screen. That email address is R6 underscore

25

00:03:55.440 --> 00:04:23.640

Janetta Coats: ethylene oxide E thy lene capital Oxide "at" sign epa.gov. Again, the address is posted on your screen. You can also take a picture with your cell phone if you desire to do so, just to make sure that you have the correct email address.

26

00:04:26.010 --> 00:04:38.520

Janetta Coats: Please submit additional questions to R6ethylene oxide@epa.gov or in the chat box.

27

00:04:39.870 --> 00:04:49.260

Janetta Coats: This event is being recorded and will be posted on the EPA Region 6 website for ethylene oxide.

2.8

00:04:50.610 --> 00:04:58.740

Janetta Coats: These web page links will be posted in the chat box on the right side of your monitor screen.

29

00:05:00.210 --> 00:05:01.500

Janetta Coats: Next slide, please.

30

00:05:04.620 --> 00:05:17.370

Janetta Coats: For Zoom meeting best practices during the question-and-answer session, in addition to writing the question in the chat box you may raise your hand to ask a question.

31

00:05:18.750 --> 00:05:34.770

Janetta Coats: Those participating by dialing in will also have an opportunity to ask a question during the question-and-answer session. When you're not speaking, we ask that you please mute your microphone.

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32
00:05:36.570 --> 00:05:37.980
Janetta Coats: Next slide please.
00:05:40.170 --> 00:05:46.050
Janetta Coats: This slide shows an example of where to find the mute
button,
34
00:05:47.760 --> 00:05:49.110
Janetta Coats: the chat box,
00:05:50.370 --> 00:05:52.470
Janetta Coats: and how to raise your hand.
36
00:05:54.360 --> 00:05:55.650
Janetta Coats: Next slide please.
37
00:06:02.100 --> 00:06:23.550
Janetta Coats: EPA would like to welcome our Texas congressional
delegations, state and local officials, local offices and the
environmental justice stakeholders, along with members of the community
attending and participating in this meeting.
38
00:06:25.020 --> 00:06:50.250
Janetta Coats: In partnership with the Texas Commission on Environmental
Quality known as TCEQ, EPA would like to introduce Dr. Michael Honeycutt,
the Chief Toxicologist for TCEQ. At this time, I would like to welcome
Dr. Honeycutt to the mic, please.
39
00:06:52.170 --> 00:07:03.630
Michael Honeycutt: Thank you. Again, I'm Dr. Michael Honeycutt, Chief
Toxicologist for the Texas Commission on Environmental Quality, and I'm
happy to be here this evening to listen to what you have to say. Thank
you.
40
00:07:07.680 --> 00:07:08.910
Janetta Coats: Thank you, Dr. Honeycutt.
41
00:07:10.560 --> 00:07:25.800
Janetta Coats: At this time, I would like to introduce you to Jonna Polk,
EPA Region 6 Director of the Office of Communities, Tribes, and
Environmental Assessment, for general comments.
42
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00:07:27.450 --> 00:07:36.450

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JPOLK03: Thank you, Janetta. Good evening. I'm Jonna Polk and I serve as
Director for Region 6 EPA
43
00:07:36.930 --> 00:07:45.090
JPOLK03: Office of Communities, Tribes, and Environmental Assessment. I
want to thank you for your time and participation this evening
44
00:07:45.450 --> 00:07:54.480
JPOLK03: as EPA shares information concerning ethylene oxide emissions
and provides an opportunity for you to ask questions.
00:07:55.080 --> 00:08:05.910
JPOLK03: We had hoped to meet with community members in person but
continue to be protective of everyone during this pandemic. So we are
holding meetings virtually.
46
00:08:06.300 --> 00:08:13.470
JPOLK03: I hope that you and your families are safe and we look forward
to the time when we can safely gather again.
47
00:08:14.100 --> 00:08:26.610
JPOLK03: My special thank you this evening to a group of community
stakeholders from Texas and Louisiana who expressed their ethylene oxide
concerns to EPA's Administrator.
48
00:08:27.210 --> 00:08:37.590
JPOLK03: This past spring, EPA invited this group of stakeholders to work
with EPA to improve outreach to communities concerning ethylene oxide,
49
00:08:38.520 --> 00:08:47.610
JPOLK03: including recommendations on how to remove language barriers,
provide meeting notices, and improve communication materials.
50
00:08:48.120 --> 00:08:56.070
JPOLK03: With the community stakeholders, we have a common goal of
providing you the best information in the best manner.
51
00:08:56.580 --> 00:09:05.970
JPOLK03: This stakeholder group also recommended community participation
in these meetings. So this evening we appreciate Mr. Hilton Kelly,
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 $00:09:06.420 \longrightarrow 00:09:15.750$

JPOLK03: Founder and Director of Community In-Power and Development Association. We appreciate him joining us from the community tonight to speak.

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00:09:16.560 --> 00:09:27.690

JPOLK03: Again, thank you for your time and participation this evening. I would like to introduce your very strong community advocate in our office, Gloria Vaughn,

54

00:09:27.960 --> 00:09:40.860

JPOLK03: Associate Director for Environmental Justice, who I'm sure many of you may already know through her tireless efforts in getting information to communities. So Gloria, I'll turn it over to you.

55

00:09:47.580 --> 00:09:59.190

Gloria Vaughn: As Jonna said, I'm Gloria Vaughn, Associate Director for Environmental Justice in the Office of Communities, Tribes, and Environmental Assessment at EPA Region 6.

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00:10:01.050 --> 00:10:08.520

Gloria Vaughn: I have been fortunate to meet and/or talk with some of the attendees at this community meeting. But for those who I have not met,

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00:10:09.030 --> 00:10:27.030

Gloria Vaughn: my name may be familiar to you because I'm the person who sends you notices of great opportunities: training opportunities, meeting invitations, opportunities to comment on projects and on issues that you want to bring to the ${\tt EPA's}$ attention.

58

00:10:28.080 --> 00:10:40.230

Gloria Vaughn: We appreciate your time and the sacrifices that for you to attend this meeting. Please reach out to me if you have suggestions for making these meetings better. I will place my contact information in the chat

59

00:10:40.290 --> 00:10:40.860 box.

60

00:10:41.640 --> 00:10:50.490

Gloria Vaughn: For those of you who are calling in by phone, you can also reach me by phone at 214-665-7535.

61

00:10:51.900 --> 00:10:53.640

Gloria Vaughn: Your feedback is important.

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62
00:10:54.810 --> 00:11:01.860
Gloria Vaughn: Thank you for attending tonight's meeting and I hand the
mic back to Janetta Coats, who will provide further details.
63
00:11:03.750 --> 00:11:18.840
Janetta Coats: Thank you Gloria and Jonna. Now I would like to introduce
David Garcia EPA Region 6 Director, Air and Radiation Division, for
opening comments. David.
64
00:11:19.500 --> 00:11:21.270
dgarcia: Okay. Can you hear me okay?
65
00:11:21.600 --> 00:11:23.550
Janetta Coats: Yes, we hear you loud and clear. Thank you.
66
00:11:23.790 --> 00:11:34.470
dgarcia: Once again, thank you for joining us today. As Debora stated, my
name is David Garcia. I'm the Director of the Air and Radiation Division
for the EPA Region 6 office in Dallas, Texas.
00:11:35.040 --> 00:11:46.410
dgarcia: EPA is presenting this community meeting on a potential risk
associated with the emissions of ethylene oxide from the Indorama
Ventures facility in Port Neches, Texas.
68
00:11:46.920 --> 00:11:59.700
dgarcia: We will provide information on the current estimated risk from
emissions of ethylene oxide from this facility, what actions Indorama has
completed since 2014 until 2020,
69
00:12:00.690 --> 00:12:14.340
dgarcia: and what EPA is planning to do to regulate this air toxic.
Ethylene oxide is a significant building block for many useful day-to-day
consumer products and is used as a sterilizer for medical equipment.
00:12:15.120 --> 00:12:31.500
dgarcia: During our periodic review of risk from air toxics chemicals,
EPA determined that ethylene oxide presents a greater potential risk for
getting cancer through inhalation, breathing, route of exposure purposes.
71
00:12:32.550 --> 00:12:45.960
dgarcia: However, across the nation, the total emissions of air toxics
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pollutants are declining and air quality monitoring data shows that

concentrations of individual air toxics pollutants in the air are trending downward.

72 00:12:47.010 --> 00:12:58.950 dgarcia: However, despite these trends, some local areas are facing challenges from ethylene oxide emissions. In 2014 and based on the latest National Air Toxics Assessment, 73 00:12:59.520 --> 00:13:14.430 dgarcia: ethylene oxide significantly contributed to potential elevated cancer risk in less than 1% of the census tracts across the United States. One of the census tracts is located in Port Neches, Texas. 74 00:13:15.630 --> 00:13:29.670 dgarcia: Community outreach on ethylene oxide is a critical issue for EPA Administrator Michael Regan. We will be addressing your questions after the presentations by EPA, by Indorama, and by Hilton Kelly. 75 00:13:30.840 --> 00:13:47.910 dgarcia: We appreciate you taking the time to join us today. With that said, allow me to introduce Ms. Frances Verhalen, Chief of the region's Air Monitoring and Grant section. She will provide more details on potential risk from ethylene oxide in Port Neches. 00:13:49.860 --> 00:13:50.220 Thank you. 77 00:13:54.810 --> 00:14:06.570 Fran Verhalen: Good evening. Thank you, David. My name is Frances Verhalen. I'm a supervisor for the U.S. EPA in Dallas. Tonight I will be talking about 78 00:14:07.800 --> 00:14:12.870 Fran Verhalen: a review of the ethylene oxide, including its importance and uses; 79 00:14:14.520 --> 00:14:22.800 Fran Verhalen: the EPA-estimated health risks from breathing ethylene oxide near the Indorama facility in Port Neches, Texas; 80 00:14:24.690 --> 00:14:32.910 Fran Verhalen: what Indorama has done to provide updated and more accurate information on their ethylene oxide emissions; 00:14:34.440 --> 00:14:44.910

Fran Verhalen: and what conclusions EPA has made after reviewing updated information on ethylene oxide at Indorama provided by TCEQ and the company.

82

00:14:47.130 --> 00:14:53.580

Fran Verhalen: Tonight's discussion is specific to ethylene oxide emissions from this facility.

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00:14:54.990 --> 00:15:05.790

Fran Verhalen: I'm focusing on: providing you information on ethylene oxide uses and the health effects from breathing ethylene oxide (both short-term and long-term risks);

84

00:15:06.900 --> 00:15:13.410

Fran Verhalen: information on what the facility has done to update its information on emissions of ethylene oxide;

85

00:15:14.910 --> 00:15:21.630

Fran Verhalen: EPA's conclusions after reviewing updated technical information and the risk modeled for this facility;

86

00:15:23.190 --> 00:15:26.970

Fran Verhalen: and more accurate information provided by the company and TCEQ.

87

00:15:31.560 --> 00:15:41.220

Fran Verhalen: Ethylene oxide exists at room temperature as a colorless gas. It is flammable, meaning it can burn.

88

00:15:42.720 --> 00:15:52.290

Fran Verhalen: It is a chemical component in making other chemicals and is a component for common household products, like detergents or carpeting.

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00:15:54.510 --> 00:16:09.990

Fran Verhalen: It is a sterilizing agent for materials that cannot be heated or gotten wet. For example, ethylene oxide sterilization is being used in hospitals on masks and gowns used by doctors and nurses.

90

00:16:15.180 --> 00:16:28.020

Fran Verhalen: In recent years, EPA has learned more about the health risks from breathing air that contains ethylene oxide over a lifetime, but there is a lot about ethylene oxide, that we still do not know.

00:16:29.520 --> 00:16:41.100

Fran Verhalen: One of the questions we are examining is whether ethylene oxide is in the air broadly across the United States and, if it is, at what levels.

92

00:16:42.150 --> 00:16:48.660

Fran Verhalen: Another question is if we are actually measuring ethylene oxide, or is it something different.

93

00:16:50.730 --> 00:17:00.930

Fran Verhalen: We began examining these questions after monitoring studies of ethylene oxide in the air near industrial facilities in another state in 2018 and 2019

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00:17:03.750 --> 00:17:07.500

Fran Verhalen: found it at monitors downwind of the facility.

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00:17:08.700 --> 00:17:29.250

Fran Verhalen: This was expected because wind carries ethylene oxide from facilities towards the monitors. But the studies also detected ethylene oxide, although at lower levels, at monitors upwind of the facility, indicating the possibility that background ethylene oxide exists.

96

00:17:32.310 --> 00:17:44.880

Fran Verhalen: EPA has found concentrations of ethylene oxide in the outdoor air that are not clearly linked to a particular industrial facility, such as a chemical plant or commercial sterilizer.

97

00:17:46.200 --> 00:17:50.430

Fran Verhalen: We do not yet know where the ethylene oxide is coming from.

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00:17:51.870 --> 00:18:06.210

Fran Verhalen: The scientists and engineers at EPA continue to study and research multiple things that can contribute to ethylene oxide concentrations to better understand where the ethylene oxide is coming from.

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00:18:07.800 --> 00:18:28.500

Fran Verhalen: EPA has sampled the air in both urban and rural cities across the nation to monitor the concentrations of air toxics including ethylene oxide. While these lower levels of ethylene oxide suggest there is a background level of ethylene oxide in the outdoor area,

100

00:18:29.970 --> 00:18:41.820

Fran Verhalen: EPA is not yet certain about the exact background ethylene oxide levels due to uncertainty with current measurement methods.

101

00:18:48.180 --> 00:18:59.220

Fran Verhalen: Tonight I plan to tell you about potential health risks of cancer associated with air emissions of ethylene oxide from the Indorama facility in Port Neches.

102

00:19:00.330 --> 00:19:12.900

Fran Verhalen: I use the term 'potential cancer risk' because each of us is unique in our reaction to cancer causing agents and we may not get cancer from the same exposure as our neighbor.

103

00:19:14.940 --> 00:19:25.470

Fran Verhalen: When we, the scientists at EPA, discuss health risks, we focus on both short-term risk and long-term, or lifetime, risk.

104

00:19:27.120 --> 00:19:35.940

Fran Verhalen: Tonight, I am focusing on risks from breathing air toxics. You may also hear this called 'inhalation risk.'

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00:19:38.550 --> 00:19:43.170

Fran Verhalen: Short-term risks are those potential risks that impact quickly.

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00:19:44.190 --> 00:19:46.410

Fran Verhalen: You may know this as 'acute risk.'

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00:19:47.460 --> 00:20:01.890

Fran Verhalen: For ethylene oxide, we normally associate this risk with workers who come into contact with, and in this specific case breathe in, higher concentrations of ethylene oxide.

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00:20:03.090 --> 00:20:12.090

Fran Verhalen: Short-term inhalation exposure of workers to high levels of ethylene oxide has resulted in serious physical effects.

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00:20:13.290 --> 00:20:23.100

Fran Verhalen: For those of you living in the community near the Indorama facility, this situation or type of risk is not likely or probable.

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00:20:26.760 --> 00:20:39.960

Fran Verhalen: Long-term risks are potential risks that may develop over years of exposure, such as breathing in lower concentrations of the ethylene oxide over longer periods of time.

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00:20:41.070 --> 00:20:43.290

Fran Verhalen: You may know this as 'chronic risk.'

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00:20:44.700 --> 00:21:06.000

Fran Verhalen: Long-term effects from breathing concentrations of ethylene oxide for multiple years can but do not always include: cancer, irritation of the eyes, skin, and respiratory passages, and effects to the nervous system such as headaches or memory loss.

113

00:21:09.930 --> 00:21:36.960

Fran Verhalen: We, the scientists at EPA, have determined that a long-term, that is a lifetime of about 70 years exposure to ethylene oxide, increases the estimated risk of possibly developing certain cancers of the white blood cells. These cancers include lymphoma, myeloma, and potentially breast cancer.

114

00:21:41.400 --> 00:21:47.340

Fran Verhalen: Let me start with an explanation about what the potential increased cancer risk means.

115

00:21:48.630 --> 00:21:58.470

Fran Verhalen: EPA discusses 'increased cancer risk' as a comparison of the number of people at risk of developing cancer for every 1 million cases.

116

00:21:59.520 --> 00:22:07.620

Fran Verhalen: You may hear it as 'a potential risk of...,' such as '...10 in a million' or '...100 in a million.'

117

00:22:08.970 --> 00:22:14.460

Fran Verhalen: This risk is in addition to the chances of developing cancer for other reasons.

118

00:22:16.770 --> 00:22:29.940

Fran Verhalen: This slide shows the emissions of ethylene oxide for 2014 and 2018 and the associated risk estimates for the Indorama facility.

119

00:22:32.010 --> 00:22:40.770

Fran Verhalen: Using the 2014 emissions inventory information in the National Air Toxics Assessment model,

00:22:42.060 --> 00:22:53.700

Fran Verhalen: EPA estimated the potential increased cancer risk in the Port Neches area from ethylene oxide to be over 1,400 cases in 1 million.

121

00:22:55.500 --> 00:23:06.960

Fran Verhalen: And EPA determined that the ethylene oxide emissions were from the Indorama Ventures facility. This facility was formerly known as the Huntsman Port Neches facility.

122

00:23:09.870 --> 00:23:27.450

Fran Verhalen: We at the EPA consider excess cancer risks that are estimated to be above 100 in 1 million as not sufficiently protective of human health and in need of further evaluation to address this concern.

123

00:23:30.060 --> 00:23:47.010

Fran Verhalen: Using Indorama's 2018 emissions inventory, EPA found that the potential risk in increased cancer risk to be 2,000 in 1 million. In discussion with Indorama, the root cause of the emissions increase

124

00:23:48.840 --> 00:23:51.720

Fran Verhalen: was presumed to be process upsets.

125

00:23:53.880 --> 00:24:06.210

Fran Verhalen: EPA uses actual annual emissions for a specific year to develop the estimated lifetime risks because the amount of annual emissions change

126

00:24:06.690 --> 00:24:28.260

Fran Verhalen: based on a facility's use of ethylene oxide. The associated risk continues to change for 2020. Indorama worked to control the process upsets, and the amount of ethylene oxide emitted from their facility was reduced by 72% compared to the 2018

127

00:24:29.460 --> 00:24:30.180

Fran Verhalen: emissions.

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00:24:32.670 --> 00:24:46.830

Fran Verhalen: Please note that EPA uses actual emissions for a specific year to develop the estimated lifetime risk. Risk continues to change as actual emissions change.

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00:24:51.450 --> 00:24:59.940

Fran Verhalen: In 2016, EPA published the Integrated Risk Information System, or IRIS assessment, for ethylene oxide.

00:25:02.040 --> 00:25:12.180

Fran Verhalen: This risk assessment underwent two rounds of public comment and two rounds of peer review by the EPA Scientific Advisory Board.

131

00:25:13.200 --> 00:25:22.710

Fran Verhalen: EPA stands behind the ethylene oxide IRIS value. However, you may hear different views this evening about the risk.

132

00:25:23.430 --> 00:25:44.130

Fran Verhalen: I'm not here tonight to debate the different risk values, but rather to explain the risks based on the EPA's latest scientific assessment. Suggestions to consider risk values other than the IRIS will be addressed by EPA through our formal agency processes.

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00:25:49.620 --> 00:25:58.800

Fran Verhalen: In developing our risk number for breathing ethylene oxide, EPA chooses to be protective and conservative.

134

00:25:59.640 --> 00:26:24.090

Fran Verhalen: We base the increased estimated risk of possibly contracting cancer on someone breathing air with ethylene oxide in it at the same concentration every day for 24 hours a day for 70 years. It does not mean that it will take 70 years to develop cancer, it could be less or more time.

135

00:26:26.460 --> 00:26:35.490

Fran Verhalen: We do not expect a one-time or short-term exposure of low amounts of ethylene oxide to cause immediate harm to a person's health.

136

00:26:37.500 --> 00:26:55.080

Fran Verhalen: We found that a long-term exposure, that is a lifetime or about 70 years exposure to ethylene oxide, increases the potential risk of certain cancers such as non-Hodgkins lymphoma, myeloma, and lymphocytic leukemia.

137

00:26:56.490 --> 00:27:04.740

Fran Verhalen: Some studies also conclude that long-term exposure to ethylene oxide may increase the risk of breast cancer.

138

00:27:08.730 --> 00:27:18.780

Fran Verhalen: The EPA used the Human Exposure Model to perform the risk assessment for sources emitting air toxics into the air.

00:27:21.090 --> 00:27:42.540

Fran Verhalen: This model only addresses the inhalation exposure. It is designed to predict estimated risks associated with chemicals emitted into the air. That is, air toxics released into the air that move beyond a facility's property boundary and remain in the vicinity of the facility.

140

00:27:44.130 --> 00:27:54.990

Fran Verhalen: In this case, we used the emissions and facility information from Indorama and ran the model to predict the estimated risk from this facility.

141

00:27:57.210 --> 00:28:19.890

Fran Verhalen: The results of the Human Exposure Model provide estimates of potential cancer risk and noncancer hazards for the chemicals evaluated in the model. The actual health of an -- of an individual and one's likelihood of developing cancer may be affected by other factors.

142

00:28:21.060 --> 00:28:35.730

Fran Verhalen: Examples of this include how long a person is exposed to air toxics, what their regular routines normally are, and how long a person has lived in a particular location.

143

00:28:37.440 --> 00:28:42.360

Fran Verhalen: More information can be found at the following website.

144

00:28:43.590 --> 00:29:06.570

Fran Verhalen: W-W-W dot E-P-A dot G-O-V forward slash F-E-R-A forward slash risk dash assessment dash and dash modeling dash human

145

00:29:07.680 --> 00:29:09.210 Fran Verhalen: dash exposure

146

00:29:10.440 --> 00:29:11.670 Fran Verhalen: dash model

147

00:29:12.870 --> 00:29:15.120 Fran Verhalen: dash H-E-M.

148

00:29:23.520 --> 00:29:43.500

Fran Verhalen: The Indorama Port Neches facility is located south of the Neches River off of Highway 136. The facility has multiple manufacturing units and processes which includes ethylene oxide production as well as the production of other chemicals and products using ethylene oxide.

00:29:44.640 --> 00:30:01.050

Fran Verhalen: Products from this facility are used in various industries, including electronics, beauty and personal care, solvents, resins, intermediates, stabilizers, energy, and construction.

150

00:30:03.420 --> 00:30:12.570

Fran Verhalen: As EPA began updating information from 2014 to 2020, we initiated discussions with Indorama.

151

00:30:14.400 --> 00:30:24.780

Fran Verhalen: In April, EPA sent a letter to Indorama asking for updates on ethylene oxide emissions since 2014.

152

00:30:27.750 --> 00:30:45.300

Fran Verhalen: In May, EPA and TCEQ held a conference call with Indorama to discuss facility efforts to reduce reported ethylene oxide emissions and Indorama provided EPA and TCEQ with updated facility information.

153

00:30:54.090 --> 00:31:00.990

Fran Verhalen: One area that Indorama has worked to improve is its Process Upset events.

154

00:31:02.010 --> 00:31:11.010

Fran Verhalen: These events account for more than 50% of the ethylene oxide emissions from 2014 to 2019.

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00:31:12.480 --> 00:31:20.460

Fran Verhalen: Indorama has undertaken multiple corrective action efforts to reduce air emission events at the facility.

156

00:31:21.780 --> 00:31:36.390

Fran Verhalen: Annual upsets at the facility involving ethylene oxide hit an all-time low in 2020 with only one reported upset that year releasing a minimal amount of ethylene oxide.

157

00:31:37.650 --> 00:31:37.830

Fran Verhalen: In 2021,

158

00:31:39.780 --> 00:31:53.610

Fran Verhalen: the Indorama facility has reported a number of upsets involving ethylene oxide. EPA remains concerned that the historic problems with upsets at the site may not be completely resolved.

00:31:59.040 --> 00:32:02.970

Fran Verhalen: Emission updates [upsets] can best be explained using a year-by-year breakdown.

160

00:32:05.520 --> 00:32:16.410

Fran Verhalen: For the 2016 emission inventories review, Indorama discovered that emissions of another compound were incorrectly added to the ethylene oxide number

161

00:32:17.430 --> 00:32:21.900

Fran Verhalen: and they revised the emission inventory to correct this error.

162

00:32:23.880 --> 00:32:34.800

Fran Verhalen: During the review of ethylene oxide emissions inventory numbers in 2017, Indorama discovered that there was an overreporting of ethylene oxide emissions.

163

00:32:37.740 --> 00:32:42.870

Fran Verhalen: Indorama made two updates to the emission inventory in 2019.

164

00:32:44.340 --> 00:33:01.740

Fran Verhalen: First, Indorama identified an error of previously reported ethylene oxide emission numbers during a facility and state review. This required Indorama to increase its emission inventory for the year to correct the error.

165

00:33:03.060 --> 00:33:20.940

Fran Verhalen: And secondly, during an internal review the facility — the facility discovered an incorrectly low destruction and removal efficiency was being used in a calculation, which resulted in a higher estimated

166

00:33:22.500 --> 00:33:28.320

Fran Verhalen: -- in a higher estimated value than actually emitted for ethylene oxide.

167

00:33:29.670 --> 00:33:37.980

Fran Verhalen: This resulted in a reduction of the reported ethylene oxide emissions for 2019.

168

00:33:41.610 --> 00:33:54.120

Fran Verhalen: From 2014 to 2020, through emission reductions and/or reevaluation of actual emission levels, reported ethylene oxide emissions at Indorama were reduced.

169

00:33:56.370 --> 00:34:06.060

Fran Verhalen: Reported 2020 emissions decreased about 44% from 2014 to 2020 levels.

170

00:34:08.430 --> 00:34:25.830

Fran Verhalen: EPA will continue to work with Indorama to monitor the annual emissions. On an annual basis, you too can check on emission inventories and toxic risk inventories from Indorama and other facilities of interest.

171

00:34:31.230 --> 00:34:35.970

Fran Verhalen: What has Indorama done to improve the facility ethylene oxide emissions?

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00:34:37.500 --> 00:34:53.100

Fran Verhalen: The facility has improved its leak detection and repair program to reduce ethylene oxide emissions. Some of these improvements have been taken already, some are in progress, and some are planned.

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00:34:58.800 --> 00:35:00.060

Fran Verhalen: In 2020,

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00:35:01.080 --> 00:35:09.840

Fran Verhalen: Indorama had a 1,300-pound reduction in calculated ethylene oxide emissions. This was a correction.

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00:35:11.310 --> 00:35:24.630

Fran Verhalen: They also have utilized actual monitoring data in lieu of using emission factors for determining their annual ethylene oxide emissions inventory.

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00:35:25.980 --> 00:35:50.010

Fran Verhalen: They are also working on improving working methods. That is, they have revised the training to prevent over-tightening of connections and they've increased the quality of the washers installed in different areas for the ethylene oxide reactors and other large equipment.

177

00:35:52.320 --> 00:36:02.460

Fran Verhalen: Indorama has also changed the priorities for maintenance activities to reduce the time for repairs to the system components that are leaking.

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00:36:03.930 --> 00:36:15.510

Fran Verhalen: The facility continues to focus on the leak detection and repair program to seek further emission reductions and better ethylene oxide estimates.

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00:36:19.230 --> 00:36:25.980

Fran Verhalen: Indorama has additional emission reduction efforts planned at the Port Neches facility.

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00:36:28.020 --> 00:36:44.580

Fran Verhalen: They are planning several phases in the next three-to-five years, which are expected to improve the reliability of the units and reduce unit upsets. This in turn should reduce unplanned emission events.

181

00:36:46.410 --> 00:36:59.490

Fran Verhalen: They're continuing to use the Risk-Based Mechanical Integrity program, which tracks mechanical integrity failures. This is expected to reduce unplanned events.

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00:37:01.170 --> 00:37:08.520

Fran Verhalen: They are continuing to improve their electrical and steam infrastructure and their electrical relays.

183

00:37:10.410 --> 00:37:19.860

Fran Verhalen: And they are continuing to focus on their Leak Detection and Repair Program to seek further emission reductions and better ethylene oxide estimates.

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00:37:23.370 --> 00:37:25.800

Fran Verhalen: To summarize, the estimated 2018

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00:37:28.020 --> 00:37:37.200

Fran Verhalen: maximum individual risk for the area around the Indorama facility is above the 100 in 1 million cancer risk guideline.

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00:37:38.340 --> 00:37:50.610

Fran Verhalen: EPA finds that this risk is not sufficiently protective of human health and we will be talking with Indorama to further reduce ethylene oxide emissions.

00:37:52.110 --> 00:37:55.650

Fran Verhalen: I remind you that EPA modeling is an estimate

188

00:37:57.390 --> 00:38:00.630

Fran Verhalen: of - estimate of risk and is very conservative.

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00:38:02.400 --> 00:38:12.480

Fran Verhalen: It assumes a continuous 24-hours-per-day inhalation exposure to ethylene oxide for a lifetime of 70 years.

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00:38:14.340 --> 00:38:26.130

Fran Verhalen: EPA noted that more than 50% of the ethylene oxide emissions from 2014 to 2019 were caused by upset emissions, and we note that

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00:38:27.330 --> 00:38:43.980

Fran Verhalen: Indorama reported only one 2020 upset event and has had about a 72% reduction in annual ethylene oxide emissions when compared to 2018.

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00:38:50.130 --> 00:39:01.950

Fran Verhalen: EPA is concerned that problems with upsets at the site may not be resolved. We plan to continue to monitor the facility upsets involving ethylene oxide, evaluate if

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00:39:02.610 --> 00:39:12.660

Fran Verhalen: historical problems with upsets have been resolved, and continue to monitor Indorama's progress in reducing ethylene oxide emissions.

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00:39:13.800 --> 00:39:23.100

Fran Verhalen: We will also continue to review and revise our national regulations that affect ethylene oxide emissions.

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00:39:24.750 --> 00:39:36.000

Fran Verhalen: EPA, TCEQ, and the facility will also be discussing additional ways to address control of ethylene oxide emissions.

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00:39:42.450 --> 00:40:04.410

Fran Verhalen: We have provided a link for your convenience to look up additional information about ethylene oxide. The EPA ethylene oxide webpage is found at W-W-W dot E-P-A dot G-O-V forward slash ethylene dash oxide.

00:40:07.050 --> 00:40:26.220

Fran Verhalen: EPA also hosted an introductory webinar on ethylene oxide in May of this year. This information can be found at W-W-W dot E-P-A dot G-O-V forward slash TX forward slash

198

00:40:27.240 --> 00:40:32.430

Fran Verhalen: air dash issues dash Texas.

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00:40:38.310 --> 00:40:48.600

Fran Verhalen: EPA has provided some resources for additional information about air toxics and regulations for air toxics. Some of these topics include

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00:40:49.650 --> 00:40:53.070

Fran Verhalen: the list of the air toxics pollutants,

201

00:40:54.540 --> 00:40:58.350

Fran Verhalen: an overview of our risk and technology program,

202

00:40:59.460 --> 00:41:02.820

Fran Verhalen: and the Plain English Guide to the Clean Air Act.

203

00:41:05.100 --> 00:41:10.830

Fran Verhalen: At this time, I return the meeting back over to Janetta. Thank you, Janetta.

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00:41:12.510 --> 00:41:34.200

Janetta Coats: Thank you, Fran, for your ethylene oxide presentation. Again, we want to thank all the participants for joining us tonight, but we would also like to introduce our next presenter, which is Kim Hoyt, Indorama site director. And we definitely look forward to hearing from

205

00:41:35.850 --> 00:41:58.530

Janetta Coats: Kim about their activities since 2014 to reduce or control ethylene oxide emissions from their facility, their ongoing efforts, and any future plans that they can share with us. I would like to turn the mic over to Kim. Thank you.

206

00:41:59.760 --> 00:42:00.420

Kim Hoyt: Thank you.

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00:42:01.980 --> 00:42:15.600

Kim Hoyt: Good Evening, my name is Kim Hoyt and I am the site director for the Indorama Ventures plant in Port Neches, Texas. Tonight I'm going

to share with you some information about our plan for Port Neches and Indorama, but first a little about myself.

208

00:42:16.770 --> 00:42:28.230

Kim Hoyt: I have worked at this site for 23 years. I'm a chemical engineer, and I have worked in many areas and departments throughout the site. In February of this year, I became Site Director. 209

00:42:29.490 --> 00:42:42.900

Kim Hoyt: In my personal life, I have been married for 28 years and my husband and I have three children. It's hard for me to separate my work life from my personal life because my husband also works here at Indorama and we are neighbors to the plant.

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00:42:43.950 --> 00:42:48.900

Kim Hoyt: We live about a block away from the plant and we can see the plant from our home.

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00:42:50.520 --> 00:42:58.080

Kim Hoyt: All three of our children have attended school right outside of one of the gates to the facility, as well as Port Neches Groves High School, which is only a couple of miles away.

212

00:42:58.620 --> 00:43:09.540

Kim Hoyt: What we do every single day in this plant matters to me, to my family, to my neighbors, and to everyone that lives in this community. And I take that responsibility very seriously.

213

00:43:13.260 --> 00:43:27.270

Kim Hoyt: The Port Neches site began operations in 1944. In 1994, Huntsman Corporation purchased Texaco Chemical. Last year, in January of 2020, Indorama Ventures purchased the Port Neches site. 214

00:43:28.530 --> 00:43:33.000

Kim Hoyt: Many people locally are still learning about Indorama since Indorama is new to this area.

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00:43:34.350 --> 00:43:50.700

Kim Hoyt: Indorama Ventures is a global chemical company headquartered in Bangkok, with presence in 33 countries. There are 124 manufacturing facilities and over 24,000 employees. Indorama Ventures is the global leader in 70% of its business.

216

00:43:51.630 --> 00:44:04.920

Janetta Coats: Kim I'm sorry to interrupt you. This is Janetta, the moderator. Can you slow it down just a little tad bit? I've got a couple

of folks wanting you to slow it down just a little bit, so I apologize for the interruption. So, if we could slow down a little bit.

217

00:44:05.190 --> 00:44:05.970

Kim Hoyt: No problem.

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00:44:06.090 --> 00:44:08.070

Janetta Coats: Thank you so much. Appreciate it.

219

00:44:09.420 --> 00:44:25.320

Kim Hoyt: Alright. Indorama Ventures is the global leader in 70% of its businesses. The Port Neches site is a great fit with Indorama because the products we manufacturer are vertically integrated with other Indorama businesses.

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00:44:31.230 --> 00:44:48.150

Kim Hoyt: The Port Neches site was the largest plant within Huntsman and then they're now the largest site within Indorama. We have about 600 employees and our contract workforce can fluctuate from about 400 associates to well over 1,000 during a turnaround event.

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00:44:49.380 --> 00:45:00.300

Kim Hoyt: Thirty-five percent of our Indorama associates live within about a 10-mile radius in the surrounding communities of Port Neches, Groves, Nederland, and Port Arthur.

222

00:45:01.620 --> 00:45:06.900

Kim Hoyt: The plant itself sits on about 600 acres, but our total land

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00:45:07.920 --> 00:45:20.310

Kim Hoyt: is about 3,000 acres. Some of that land is just woodlands, but a large portion is a protected wetlands area. Other large tracts are used for grazing and some of it is used for youth sports.

224

00:45:21.300 --> 00:45:31.920

Kim Hoyt: You can't see all 3,000 acres in this picture, but you can see that we are located right next to the cities of Groves and Port Neches. We are a member of these communities.

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00:45:33.300 --> 00:45:43.620

Kim Hoyt: Our associates are dedicated to continuous improvement in all aspects of environmental health and safety, and we do not take that for granted.

00:45:44.730 --> 00:45:47.250

Kim Hoyt: It is our right to operate in these communities.

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00:45:48.690 --> 00:45:59.250

Kim Hoyt: Our site operates under permits granted by federal and state agencies and under our site and corporate EHS management policies and procedures.

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00:46:00.060 --> 00:46:15.270

Kim Hoyt: These policies and procedures are tools that help us manage EHS and support high performance across our site. They are the foundation of our resolve for compliance and a clear demonstration of our commitment.

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00:46:19.620 --> 00:46:29.850

Kim Hoyt: Like me, many of the Indorama staff and contract associates that work here also live in these communities and if they don't, they likely have family members that do.

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00:46:31.050 --> 00:46:51.390

Kim Hoyt: We all have not only professional but very personal reasons to ensure our site operates with a primary concern of the safety and environmental compliance for our associates and community. We believe that we have a duty to give back to society and to help those who are less fortunate.

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00:46:52.440 --> 00:47:00.780

Kim Hoyt: To that end, we sponsor and participate in initiatives throughout Jefferson County and the surrounding communities. For example.

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00:47:01.320 --> 00:47:19.710

Kim Hoyt: we have helped in our communities during hurricane and flood events with cleanup efforts, meals for first responders, and financial assistance. We award STEM grants for middle school and high school teachers and we provide intern and co-op opportunities for college students.

233

00:47:20.790 --> 00:47:37.050

Kim Hoyt: We have been a strong partner with local colleges that provide process technology degree programs. Further, we encourage associates to become involved and give of their time and resources to improve the quality of life in our community.

234

00:47:38.310 --> 00:47:48.660

Kim Hoyt: In 2000, the State of Texas awarded our site with the Clean Texas 2000 Award for establishing a wildlife refuge on our property.

00:47:49.620 --> 00:48:05.850

Kim Hoyt: Since then, we have established an environmental education center and partner with local schools and universities to encourage and support environmental education through field trips and even activities such as building duck nesting boxes.

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00:48:07.320 --> 00:48:16.020

Kim Hoyt: Last year when the global pandemic began, Indorama was quick to develop a process to manufacturer hand sanitizer.

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00:48:16.920 --> 00:48:25.170

Kim Hoyt: Product was shipped to Port Neches and our drumming team engineered a gallon-jug filling system, allowing us to distribute the sanitizer

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00:48:25.860 --> 00:48:45.030

Kim Hoyt: when it was in such short supply to hospitals, first responders, schools, churches, and others. I am proud of what we have been able to do for our area and we now have a team that is leading efforts to become even more actively involved in outreach efforts.

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00:48:49.470 --> 00:49:02.490

Kim Hoyt: As a committed community partner, Indorama understands the importance of engaging near neighbors about our operations. In 1990 we established a Citizens Advisory Panel, or CAP,

00:49:03.000 --> 00:49:15.390

Kim Hoyt: consisting of area leaders and near neighbors that meet on a monthly basis. The CAP has a standing agenda that includes substantive discussion of major maintenance schedules,

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00:49:15.900 --> 00:49:25.680

Kim Hoyt: review of site environmental status, review of site's safety status, review a business status, and discussion of community activities.

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00:49:26.700 --> 00:49:33.360

Kim Hoyt: Indorama is diligent in posting to the Southeast Texas Alert Network, also called the STAN,

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00:49:34.470 --> 00:49:42.210

Kim Hoyt: to alert near neighbors of events such as flaring, high noise activity, and off-site odors as the need arises.

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00:49:43.260 --> 00:49:57.090

Kim Hoyt: Additionally, Indorama makes door-to-door visits on occasion to respond to neighborhood questions and concerns. Indorama also sends mail communications to neighbors in the event of planned maintenance or startup activities.

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00:50:02.010 --> 00:50:15.270

Kim Hoyt: Port Neches' operation produces ethylene, which is the most basic building block in the petrochemical industry. All of the ethylene produced in Port Neches is used as a raw material in our ethylene oxide production units.

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00:50:16.410 --> 00:50:24.870

Kim Hoyt: The majority of ethylene oxide is used to produce products such as detergents, cosmetics, textiles, and antifreeze.

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00:50:26.310 --> 00:50:35.340

Kim Hoyt: Port Neches also produces propylene, which goes into making construction materials, paints, cosmetics, solvents, and more.

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00:50:36.810 --> 00:50:48.180

Kim Hoyt: A lot of power is required to manufacture these chemicals. Consequently, we have two cogen units on-site to produce steam and electricity, providing power to our facility.

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00:50:49.080 --> 00:51:00.930

Kim Hoyt: The plant's electrical needs are typically met with only the cogen units and the additional level of electricity production is exported to the grid to support the community's usage needs.

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00:51:01.620 --> 00:51:10.350

Kim Hoyt: This February, we were actually able to supply power from our cogen units back to the community while Entergy was restoring stability back to the grid.

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00:51:16.710 --> 00:51:21.990

Kim Hoyt: This graph shows the significant capital investment that we have made to improve our utility reliability.

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00:51:23.130 --> 00:51:39.510

Kim Hoyt: Improved reliability has a direct impact to reduced emissions, and you can see the improvement we have begun to realize. Over the last few years, we have reduced our total EO emissions by 64%. From 2014 to 2020,

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00:51:40.560 --> 00:51:57.090

Kim Hoyt: we have added several new substations, transformers, and made improvements to our high voltage transmission lines. We have implemented additional preventative maintenance measures on our high voltage equipment and improved the electrical supply protection.

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00:51:58.410 --> 00:52:09.270

Kim Hoyt: In our steam systems we have replaced hardware and control systems, we have rebuilt boilers, upgraded gas turbines, and replaced the natural gas feed line.

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00:52:10.530 --> 00:52:13.620

Kim Hoyt: So far, over \$70 million has been invested.

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00:52:14.760 --> 00:52:28.800

Kim Hoyt: These projects, along with improvements in the processes by operators and engineers, have all resulted in significant improvements in reliability. Which, as I said, has a direct impact on emissions reduction.

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00:52:29.700 --> 00:52:38.970

Kim Hoyt: However, our efforts don't end here. We have other efforts and ongoing initiatives aimed at further reducing emissions that I would like to share with you.

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00:52:42.360 --> 00:52:50.730

Kim Hoyt: Leak Detection and Repair is a program to detect leaks from our piping system and then expeditiously repair them when found.

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00:52:51.600 --> 00:53:05.880

Kim Hoyt: This program is required by our permit and is a program we highly value. We have a team that utilizes special equipment to monitor emissions from valves, flanges, and other points in our processes.

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00:53:06.810 --> 00:53:13.530

Kim Hoyt: If a leak is discovered through this monitoring, the operations and maintenance teams work together to get it repaired.

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00:53:14.670 --> 00:53:33.420

Kim Hoyt: We have also established an operational excellence team to look for more ways we may be able to eliminate leaks. The team has already made some changes to our repair process and the materials being used. We have already seen an improvement as a result of this team's work.

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00:53:34.830 --> 00:53:39.810

Kim Hoyt: Our operators use sophisticated control systems to monitor and operate units.

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00:53:40.560 --> 00:53:54.090

Kim Hoyt: Advanced Process Control, also called APC, is technology that reduces process variability and allows a plant to be operated optimally, which reduces unit upsets in emissions.

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00:53:54.870 --> 00:54:02.700

Kim Hoyt: APC can be done through additional control strategies or even with the use of artificial intelligence or machine learning.

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00:54:03.870 --> 00:54:13.260

Kim Hoyt: Expanding our use of APC will improve the overall control of the process units and alert operators of even slight changes.

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00:54:14.640 --> 00:54:22.950

Kim Hoyt: Artificial Intelligence or machine learning applications can give suggestions to operators to run the unit at optimal conditions.

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00:54:24.810 --> 00:54:33.300

Kim Hoyt: Risk Based Mechanical Integrity, or RBMI, is a program that we implemented a little over 10 years ago at the site.

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00:54:34.320 --> 00:54:45.210

Kim Hoyt: Our EO units have been through two turnarounds utilizing RBMI, which helps identify through study and monitoring areas more likely to have failure.

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00:54:46.170 --> 00:55:00.450

Kim Hoyt: The RBMI process continues to improve as it matures with more data feeding the model. It also helps us prioritize where and how we should make capital investments at the site to improve reliability.

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00:55:01.770 --> 00:55:14.730

Kim Hoyt: Finally, we are continuing to improve our electrical and steam infrastructure. We still have some areas of our electrical distribution system and some substations that need to be upgraded.

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00:55:15.600 --> 00:55:28.350

Kim Hoyt: We also have more work planned for our steam boilers and cogen units. We are also planning to upgrade our water treatment systems to improve our water quality and steam system reliability.

00:55:29.550 --> 00:55:46.140

Kim Hoyt: Indorama is committed to compliance with all regulatory requirements. We comply with current TCEQ and EPA EO emission standards. When new rules and regulatory requirements are implemented, we will continue to comply.

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00:55:50.580 --> 00:56:04.680

Kim Hoyt: After the EPA revised their EO cancer risk value, we hired a highly regarded environmental consulting firm, Ramboll, to run an independent analysis of our EO emissions and the predicted risk.

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00:56:05.490 --> 00:56:20.340

Kim Hoyt: Dr. Sonja Sax is a member of the team that has worked on the data analysis of our EO emissions. Dr. Sax has both her master's and doctorate in environmental health sciences from the Harvard School of Public Health.

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00:56:21.240 --> 00:56:32.580

Kim Hoyt: She has over 20 years of experience studying the impact of air emissions on public health and understanding the toxicity of chemicals released into the environment.

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00:56:33.030 --> 00:56:46.830

Kim Hoyt: As well as methods to assess public health impacts, she has authored papers on the toxicity of air pollutants and has presented research at conferences and testified in front of regulatory agencies.

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00:56:47.670 --> 00:57:01.230

Kim Hoyt: Dr. Sax was a scientific advisor to the U.S. EPA Clean Air Science Advisory Committee on ozone and on particulate matter for the National Ambient Air Quality Standards in 2019.

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00:57:02.010 --> 00:57:02.370 Fran Verhalen: Miss Hoyt --

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00:57:03.720 --> 00:57:15.960

Fran Verhalen: This is Fran Verhalen. Can y'all wrap this up in a couple of minutes? We had asked that you have a presentation of about 10 minutes and we're cutting into the question-and-answer time.

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00:57:16.350 --> 00:57:32.670

Fran Verhalen: And we still have our community advocate to present, so I ask that you speed this up a little bit. But please don't speed up your speaking, because the interpreters need to translate. But if you could wrap it up in a couple of minutes, I'd appreciate it. Thank you.

00:57:33.570 --> 00:57:38.880

Kim Hoyt: Well, I'm going to turn it over to Dr. Sax and let her continue and we are just about done.

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00:57:40.290 --> 00:57:50.520

Sonja Sax: Good evening, and thank you for this opportunity to speak. I just want to briefly provide some context for the ethylene oxide risk assessment that EPA conducted.

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00:57:51.270 --> 00:58:02.700

Sonja Sax: So, EPA's mission is to protect public health. And therefore the risk assessment approach, as was mentioned earlier by EPA, tends to be highly conservative. As it should be.

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00:58:03.330 --> 00:58:12.000

Sonja Sax: However, this doesn't necessarily mean that it reflects real risks. Risk is a function of both the exposure and that's the level

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00:58:12.360 --> 00:58:21.540

Sonja Sax: of the concentrations of the air pollutants that a person is exposed to as well as the amount of time that they are exposed to that air pollution

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00:58:22.140 --> 00:58:34.110

Sonja Sax: as well as the toxicity. Toxicity is usually evaluated using animal studies and sometimes also evaluating the risks in workers that are exposed to very high levels of ethylene oxide.

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00:58:35.280 --> 00:58:41.130

Sonja Sax: EPA makes assumptions that are highly conservative, again to protect public health, for both of these.

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00:58:41.490 --> 00:58:54.450

Sonja Sax: For exposures, EPA models the maximum concentration for a census tract and then assumes, as we heard earlier, that a person is exposed to that maximum concentration $\frac{1}{2}$

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00:58:54.750 --> 00:59:13.980

Sonja Sax: for 70 years, seven days a week 24 hours a day. So, clearly this is very conservative because people don't spend all their time in one single location. They move around to different locations during the day, and they don't necessarily live in the same location for 70 years.

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00:59:15.240 --> 00:59:20.100

Sonja Sax: EPA also makes assumptions regarding the toxicity of the air pollutant

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00:59:20.580 --> 00:59:29.520

Sonja Sax: and this is often because we have data at very high levels of exposure that need to be extrapolated down to these low-level exposures.

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00:59:29.880 --> 00:59:46.830

Sonja Sax: For ethylene oxide, EPA estimated toxicity using an unconventional method -- statistical method that resulted in a toxicity value that was far greater than what other agencies had estimated. For example, TCEQ's value

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00:59:47.760 --> 00:59:56.910

Sonja Sax: is about 2,000 times lower, and this was derived using a more conventional, still very conservative, methodology.

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00:59:58.080 --> 01:00:10.980

Sonja Sax: So overall, EPA estimated risks that are overly conservative to protect public health but they don't necessarily predict people's actual exposures or risks. Next slide, please.

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01:00:13.320 --> 01:00:24.060

Sonja Sax: So as I mentioned, EPA's exposure estimates are very conservative. But they are also based on modeled estimates of ethylene oxide concentrations

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01:00:24.660 --> 01:00:35.790

Sonja Sax: that are far lower than actual measured concentrations. So EPA touched on this a little bit. They have started measuring concentrations across sites

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01:00:36.360 --> 01:00:47.220

Sonja Sax: in the U.S. and in this figure I show the maximum measured concentrations from one of these locations from 2018 to 2019.

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01:00:47.670 --> 01:00:57.300

Sonja Sax: This is not a location that is around a facility that emits ethylene oxide, so it's not clear where this ethylene oxide is coming from.

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01:00:57.600 --> 01:01:10.560

Sonja Sax: But it's clearly, as I show in this figure, much higher, about three times higher, than the maximum modeled concentrations that are found around the Indorama facility. Next slide please.

01:01:11.880 --> 01:01:23.190

Sonja Sax: So it's worth putting in perspective the risk estimates. So here I have risk estimates that were derived by EPA

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01:01:24.660 --> 01:01:32.760

Sonja Sax: in 2018 based on the HEM model as EPA noted, and that maximum cancer risk was about 2,000. Now, based on 2020

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01:01:34.170 --> 01:01:42.270

Sonja Sax: data, and again, this was the year that had much lower emissions, the risks went down significantly.

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01:01:43.770 --> 01:01:54.450

Sonja Sax: But importantly for this purpose, I wanted to show that if we apply the TCEQ toxicity value, then the risks,

304

01:01:55.110 --> 01:02:14.520

Sonja Sax: you know, go down significantly. They go down to levels that are below one in a million, and this is the level that EPA considers to be associated with negligible risks. So the toxicity value does make a significant difference in the risk assessment. Next slide please.

305

01:02:16.860 --> 01:02:21.870

Sonja Sax: Finally, I just want to provide some context about the ethylene oxide risks.

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01:02:22.380 --> 01:02:33.210

Sonja Sax: Now we are associated — The air we breathe every single day in our daily lives is associated with some amount of cancer risks. There are multiple air pollutants

307

01:02:33.630 --> 01:02:45.210

Sonja Sax: that are considered to be carcinogens. For example, benzene. So when you're refueling your gas tank at the gas station, that's associated with a level of cancer risk.

308

01:02:45.600 --> 01:02:52.170

Sonja Sax: Formaldehyde is also a carcinogen and it's found in many household products.

309

01:02:52.680 --> 01:03:00.510

Sonja Sax: Particle board, especially in your kitchen cabinets. Your flooring. All might be emitting formaldehyde, and that produces a cancer risk.

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01:03:01.110 --> 01:03:13.920

Sonja Sax: As I noted, concentrations in background areas, in urban areas, rural areas, could be much higher than the estimated maximum

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01:03:14.430 --> 01:03:27.960

Sonja Sax: concentrations around the Indorama facility. Finally, I just want to note that we actually produce ethylene oxide in our bodies as a normal body function

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01:03:28.950 --> 01:03:45.990

Sonja Sax: and estimates of ethylene oxide that our bodies actually produce have been found to be greater than the potential maximum concentrations that that are estimated for the Indorama facility. So the risks associated

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01:03:47.130 --> 01:03:59.910

Sonja Sax: with our everyday lives, background concentrations of ethylene oxide, all of these concentrations are far greater than the concentrations that have been modeled

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01:04:01.050 --> 01:04:15.270

Sonja Sax: for the Indorama facility. I just want to thank you and I hope that this information that I provided today places these risk estimates into context.

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01:04:16.680 --> 01:04:17.280

Thank you, Kim.

316

01:04:18.480 --> 01:04:33.210

Kim Hoyt: Thank you, Sonja, we appreciate you sharing your expertise and independent opinion. This is my last slide. I'll rush. We want to thank the EPA for allowing us to share information about our site in this meeting. If there are any questions,

317

01:04:34.860 --> 01:04:39.030

Kim Hoyt: please email them to communications@indorama.net. Thank you.

318

01:04:40.740 --> 01:04:52.020

Janetta Coats: Thank you, this is Janetta again. Thank you, Kim and thank you Sonja. We have heard from the Environmental Protection Agency and Indorama.

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319
01:04:52.620 --> 01:05:07.440
Janetta Coats: At this time EPA would like to introduce to you our next
presenter, an advocate for the community, Mr. Hilton Kelly. Mr. Kelly
would like to share community concerns
320
01:05:07.800 --> 01:05:16.680
Janetta Coats: and information about ethylene oxide emissions. At this
time I would like to turn the mic over to Mr. Kelly. Thank you.
321
01:05:17.310 --> 01:05:22.530
hilton kelley: Yes, thank you very much. My name is Hilton Kelly and I'm
the Founder and Director of the Community
322
01:05:22.620 --> 01:05:24.390
hilton kelley: In-Power and Development Association
323
01:05:24.690 --> 01:05:29.490
hilton kelley: located in Port Arthur, Texas, right next to Port Neches
and Groves.
324
01:05:30.600 --> 01:05:38.910
hilton kelley: For years, the Community In-Power and Development
Association has been dealing with a number of issues when it comes to
environmental injustice.
325
01:05:39.660 --> 01:05:49.680
hilton kelley: Around the Port Arthur and Port Neches area, we have a
number of industries that accidentally and sometime intentionally,
326
01:05:49.920 --> 01:06:02.880
hilton kelley: have to release toxins that are known carcinogens. For
instance, Port Arthur, Texas, sits on the fenceline of the Valero oil
refinery, we sit next to the
01:06:04.200 --> 01:06:14.370
hilton kelley: Oxbow Calcining facility, and we also sit next to numerous
other facilities. And to the North, we have another refinery
328
01:06:14.700 --> 01:06:20.880
hilton kelley: and we have the Motiva oil refinery to the West.
329
01:06:21.630 --> 01:06:33.120
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hilton kelley: There has never been a cumulative impact study on how all of these chemicals coming from the various refineries that basically surround our communities, how they actually impact the human body.

330

01:06:33.540 --> 01:06:43.590

hilton kelley: We have a disproportionate number of people that are suffering from cancer, that have become ill with cancer, respiratory issues, skin disease, and other illnesses 331

01:06:43.860 --> 01:06:55.590

hilton kelley: that studies have shown there is a direct correlation between those illnesses and the types of chemicals they are being exposed to or chronically exposed to on a daily basis.

332

01:06:55.860 --> 01:07:04.410

hilton kelley: I do understand that Indorama is one industry and they release a certain amount of ethylene oxide that contributes

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01:07:04.890 --> 01:07:19.170

hilton kelley: to some of the illnesses, maybe over a long period of time. But yet we haven't talked about the impacts that ethylene oxide can have on unborn children and pregnant women that live in the Port Neches-Groves area.

334

01:07:19.890 --> 01:07:28.260

hilton kelley: I live within a two-and-a-half-mile radius from the Indorama facility here in Port Arthur on the east end.

335

01:07:28.740 --> 01:07:36.240

hilton kelley: And many times there are accidents that take place like during the cold snap, that we know that there was a large amount of ethylene oxide

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01:07:36.780 --> 01:07:42.360

hilton kelley: released from the Indorama facility and unannounced to us. We were impacted by that.

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01:07:42.780 --> 01:07:50.310

hilton kelley: And many times when people go to the hospital in our areas suffering with respiratory illnesses, suffering with cancer, liver, kidney disease,

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01:07:50.550 --> 01:08:03.240

hilton kelley: we don't really know exactly where to point because we're so inundated with facilities. This is one of the reasons why we fight so hard to get these industries like Indorama, Koch, and Valero,

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339
01:08:04.260 --> 01:08:06.510
hilton kelley: you name them, Oxbow Calcining,
340
01:08:07.770 --> 01:08:13.620
hilton kelley: Veolia. Consideration should be given for these chemical
facilities to reduce these emissions because we're overburdened
341
01:08:13.920 --> 01:08:22.050
hilton kelley: in the southeast Texas Golden Triangle area with chemicals
like ethylene oxide, which contributes to cancer illnesses and other
illnesses.
342
01:08:22.380 --> 01:08:28.710
hilton kelley: It is critically important that we find other chemicals
which we can use to make the products we need
343
01:08:28.950 --> 01:08:36.930
hilton kelley: to reduce the carcinogenic effects that's taking place on
many of the citizens in the Port Neches-Groves area and in the Port
Arthur area.
344
01:08:37.260 --> 01:08:39.750
hilton kelley: We understand that you contribute back
345
01:08:40.110 --> 01:08:50.490
hilton kelley: to our community in many ways, but we have 12%
unemployment within the Golden Triangle area. Particularly here in Port
Arthur we have a high unemployment rate, but yet we see very
346
01:08:50.730 --> 01:09:04.380
hilton kelley: little benefit in the Port Arthur area from Indorama. But
yet we have to share the burden of the chemical emissions which we've
been exposed to for the industry to make the money that it needs to keep
surviving.
347
01:09:04.830 --> 01:09:16.890
hilton kelley: But even though you bring in a lot of jobs for some
populations, but yet those people that live here on a day-to-day basis
benefit very, very little in the Port Arthur area and we also are
impacted
348
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01:09:17.250 --> 01:09:24.150

hilton kelley: because we border the Port Neches area to the east. And so, therefore, with that being said,

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01:09:24.600 --> 01:09:32.340

hilton kelley: I think it's imperative that we find a way to find safer chemicals to make the products we need to sterilize and do whatever we need

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01:09:32.730 --> 01:09:37.320

hilton kelley: like what ethylene outside is doing, because it's literally

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01:09:37.740 --> 01:09:49.050

hilton kelley: contributing to the onslaught on our community when it comes to the cancer rate, when it comes to respiratory illnesses. As we know, as with many of these gases, ethylene oxide is colorless,

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01:09:49.290 --> 01:09:58.350

hilton kelley: odorless, and many times we don't even know when we have been exposed to it. And we have to depend on monitors which under the Trump Administration for more than four years

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01:09:58.560 --> 01:10:02.220

hilton kelley: we haven't been getting any type of enforcement action due to the leaks

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01:10:02.550 --> 01:10:11.160

hilton kelley: that happened. We haven't had any type of representation when it comes to protecting our health from the Texas Commission on Environmental Quality

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01:10:11.400 --> 01:10:19.710

hilton kelley: and EPA, for four years under the Trump Administration has been basically a lame duck agency and we are hoping that that change.

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01:10:19.920 --> 01:10:35.340

hilton kelley: So what do you guys plan to do to possibly reduce? I know you got leak detection, but what do you guys plan to do to further make sure that the Port Neches residents are safe? As you know, in 2019 they had a major explosion at TPC

357

01:10:35.940 --> 01:10:40.980

hilton kelley: Facility and people were exposed to dangerous toxins and known carcinogens as well.

01:10:41.370 --> 01:10:47.490

hilton kelley: We have some major problems here in Southeast Texas, and particularly in the Golden Triangle, Port Arthur, Beaumont,

359

01:10:47.760 --> 01:10:55.950

hilton kelley: and Orange area. We must do something to reduce chemicals from being dumped into our air legally or illegally due to emission events.

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01:10:56.190 --> 01:11:06.540

hilton kelley: We are in a dire situation. We have a disproportionate number of people with cancer, respiratory illnesses, and liver and kidney disease. It's time that we do more than just talk about it

361

01:11:06.930 --> 01:11:19.770

hilton kelley: giving back to the community. Let's give back in a healthy way. Let's give back by looking at ways in which we can safely protect the citizens in the Golden Triangle area, meaning Port Neches, Grove, Port Arthur, and the Beaumont and Orange area.

362

01:11:20.190 --> 01:11:26.130

hilton kelley: We have been inundated enough with toxic chemicals and too many people have died due to pre-exposure and

363

01:11:26.400 --> 01:11:39.930

hilton kelley: chronic exposure. Now, I do understand that under long period -- over a long period of time doesn't mean ethylene oxide can have a detrimental impact on one's life. But at the same time, that minute amount of

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01:11:40.230 --> 01:11:45.930

hilton kelley: ethylene oxide that we've been exposed to, and many of the unsuspecting motorists that drive up and down

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01:11:46.320 --> 01:11:53.400

hilton kelley: 366 Highway. They're being pre-exposed when they're going to work every day and unbeknownst to them they don't even realize it.

366

01:11:53.700 --> 01:12:07.770

hilton kelley: But yet, 5 or 10 years down the road many people fall victim to cancer not even knowing how it happened. We have to do more than just use models. We have to actually look at the numbers and look at the inventory, for the last four years, as to how much

01:12:08.280 --> 01:12:12.300 hilton kelley: everything outside was actually emitted into the air in our area. 368 01:12:16.260 --> 01:12:17.460 Janetta Coats: Thank you, Mr. Kelly. 369 01:12:19.230 --> 01:12:20.400 Janetta Coats: At this time --370 01:12:23.220 --> 01:12:23.550 or. 371 01:12:25.440 --> 01:12:26.490 Janetta Coats: Can you guys hear me? 372 01:12:27.090 --> 01:12:29.250 Janetta Coats: Yes. Okay. Thank you, Mr. Kelly. 373 01:12:30.480 --> 01:12:38.280 Janetta Coats: Again, we want to move continue moving forward to our Q&A session, so if we could have the next slide, please, we would appreciate it. 374 01:12:40.950 --> 01:12:52.350 Janetta Coats: So, we are at the question-and-answer session of this meeting. Your comments and your questions are very, very important to us. 375 01:12:53.010 --> 01:13:07.890 Janetta Coats: And extra time has been included to hear from the community. As mentioned at the beginning of this meeting, you can post a question in the chat box using the button at the bottom of your screen. 376 01:13:09.300 --> 01:13:22.260 Janetta Coats: But please note that we have a limited amount of time this evening and ask that you limit your questions to two minutes in order to address as many questions as possible.

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01:13:23.100 --> 01:13:38.010

Janetta Coats: In addition to that note, we also ask that you post one question at a time so that it will allow opportunities from others to provide questions in the chat section and to raise their hand so that

01:13:38.250 --> 01:13:50.730

Janetta Coats: everyone will be given an opportunity to ask a question. If you have more than one question, we can always go back around to get to your second or third question once we answer questions from others.

379

01:13:51.660 --> 01:14:02.910

Janetta Coats: As a reminder, this meeting is focused on hearing from the citizens in the Port Neches area and near the Indorama facility.

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01:14:03.810 --> 01:14:19.020

Janetta Coats: Any questions related to industry permits, any enforcement or legal actions, or about other areas or facilities will not be addressed during this particular meeting.

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01:14:19.530 --> 01:14:43.590

Janetta Coats: However, you may send those questions or other ethylene oxide-related questions and comments to the EPA Region 6 mailbox and the email address is quoted there at the very top of this screen, Region 6 underscore ethylene oxide@epa.gov.

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01:14:44.820 --> 01:15:00.300

Janetta Coats: Again, please submit all your questions there, so we will post this as these questions. So at this time, if there are no other additional comments from Ms. Verhalen or others, we would like to begin our chat section.

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01:15:01.020 --> 01:15:26.700

Janetta Coats: And I will begin at the very top of those questions that we are receiving and we will do those in sequential order and we will also monitor the hand-raises and all those that have called in by telephone. So is everyone on board with that? And, if so, we will proceed with the first question.

384

01:15:27.810 --> 01:15:29.190

Janetta Coats: And that question is,

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01:15:30.540 --> 01:15:35.310

Janetta Coats: "Will the presentation be available after this meeting?"

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01:15:41.460 --> 01:15:43.620

Fran Verhalen: Sorry Janetta, I'm trying to get off mute.

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01:15:45.780 --> 01:15:47.340

Fran Verhalen: Technical difficulty here.

01:15:47.550 --> 01:15:50.580

Janetta Coats: We understand that, Fran. We understand that.

389

01:15:50.970 --> 01:15:53.820

Fran Verhalen: Okay. Yes, we are going to be posting

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01:15:54.900 --> 01:16:10.050

Fran Verhalen: a copy of the presentation and a copy of the transcript. It takes us about 10 days to transcribe everything and go through our processes for posting. So, about 10 days for the posting of these

391

01:16:11.820 --> 01:16:12.840

Fran Verhalen: documents.

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01:16:13.500 --> 01:16:24.690

Janetta Coats: All right, thank you Fran. And just as a reminder, there are others that will assist in monitoring the hand-raise feature to make sure that we answer questions from everyone.

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01:16:25.140 --> 01:16:37.380

Janetta Coats: And for those that are dialing in on the phone, please mute your phone by pressing *6 and there will be an opportunity for phone attendees to ask a question

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01:16:38.250 --> 01:16:51.000

Janetta Coats: during the Q&A session. And when recognized, again, please speak. You will unmute your line by pressing *6 and identify yourself prior to asking your questions.

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01:16:51.480 --> 01:17:00.900

Janetta Coats: I would like to back up a little bit and ask if there is anyone from the State that would that has any questions that they would like to ask.

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01:17:06.300 --> 01:17:10.260

Janetta Coats: No? Okay, so let's move right along here.

397

01:17:11.340 --> 01:17:14.280

Janetta Coats: Let's see the next question. Let me get up here.

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01:17:14.880 --> 01:17:17.160

Fran Verhalen: Janetta, we do have a hand raised.

01:17:19.380 --> 01:17:25.590

Fran Verhalen: And if you would like to do that, since we have someone who's speaking.

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01:17:26.340 --> 01:17:32.910

Janetta Coats: OK, so the individual that has raised your hand, could you please unmute and ask your question, please?

Sam Gammage: Am I unmuted?

401

01:17:41.790 --> 01:17:42.450 Fran Verhalen: Yes, you are.

402

01:17:44.220 --> 01:17:48.480

Sam Gammage: This is Sam Gammage from the Texas Chemical Council and I^{\prime} ve got a question.

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01:17:49.770 --> 01:17:58.860

Sam Gammage: I wanted to give a background. The Texas Chemical Council represents approximately 70 companies who own or operate more than 200 manufacturing and research facilities in Texas.

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01:17:59.250 --> 01:18:09.840

Sam Gammage: Our members have invested more than \$150\$ billion in physical assets in the state and also directly employ more than 75,000 Texans; indirectly employ more than half

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01:18:10.470 --> 01:18:22.560

Sam Gammage: a million Texans. As you mentioned earlier, I think it's important to highlight ethylene oxide as an important building block essential in making a variety of products we use every day to help benefit the lives of every Texan.

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01:18:23.880 --> 01:18:31.980

Sam Gammage: These come as clothing, safety glass, pharmaceuticals shampoos, and especially as we live through a global pandemic, sterilization of medical devices.

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01:18:32.430 --> 01:18:46.230

Sam Gammage: It's also important to note that the national ethylene oxide emissions for the industrial sector fell by 79% from 2002 to 2014. This stat came from EPA's own National Emissions Inventory database.

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01:18:47.100 --> 01:18:57.690

Sam Gammage: Last year, TCEQ released an ethylene oxide long-term screening value ESL of $2.4~\mathrm{parts}$ per billion. This came after 2016 release of EPA

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01:18:58.050 --> 01:19:08.310

Sam Gammage: IRIS value of one part per trillion. That's a pretty significant delta in order of magnitude. Additionally, data has shown that the EPA IRIS value is actually at a level

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01:19:09.240 --> 01:19:21.930

Sam Gammage: far below concentrations found in our environment where no ethylene oxide is being produced. That leads to my question which is for both Dr. Honeycutt from TCEQ, I think he's on the line, as well as Fran Verhalen from EPA.

411

01:19:22.410 --> 01:19:33.630

Sam Gammage: Can you first please explain why there's such a significant difference in the values between EPA and TCEQ, and what reviews have been done on these values to ensure the reliability of the numbers?

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01:19:34.200 --> 01:19:51.480

Sam Gammage: As well as can -- EPA, can you please explain why the IRIS value is 19,000 times lower than the normal naturally-created levels of ethylene oxide in the human body and orders of magnitude lower than levels of ethylene oxide from other sources measured in ambient air?

413

01:19:56.760 --> 01:20:00.180

Fran Verhalen: Sure. Well, let me -- Let me start with

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01:20:01.710 --> 01:20:11.910

Fran Verhalen: the primary difference between EPA's IRIS and the TCEQ number. We used a different model

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01:20:13.650 --> 01:20:18.960

Fran Verhalen: to evaluate the same information. And so --

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01:20:21.150 --> 01:20:24.000

Fran Verhalen: and then EPA also included additional

417

01:20:28.170 --> 01:20:36.420

Fran Verhalen: epidemiological information in our evaluation. We included the breast cancer studies because we did feel that there was

418

01:20:37.920 --> 01:20:48.600

Fran Verhalen: a correlation that we wanted to include. So those are the two primary factors that cause a lot of the difference in the two numbers.

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01:20:51.810 --> 01:20:54.150

Fran Verhalen: So let me stop there. Dr. Honeycutt?

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01:20:55.230 --> 01:20:56.430

Michael Honeycutt: Yeah. Thanks, Fran. Yeah.

421

01:20:57.510 --> 01:21:06.480

Michael Honeycutt: Well, I would just point out that our number is four years newer than EPA's number and so we had the benefit of data

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01:21:08.610 --> 01:21:22.110

Michael Honeycutt: derived since 2016 for our assessment. And so we went through an external scientific peer review, so that is the difference Fran points out to

423

01:21:23.610 --> 01:21:28.140

Michael Honeycutt: account for the difference. So we just, you know, we just have different numbers.

424

01:21:32.850 --> 01:21:34.020

Fran Verhalen: Alrighty. Thank you.

425

01:21:34.620 --> 01:21:40.080

Janetta Coats: Thank you for that response. Our next question was, "Is the meeting being recorded?"

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01:21:41.610 --> 01:21:52.620

Fran Verhalen: Oh yes, the meeting is being recorded and that -- the transcript from the recording will be posted, like I said, in about 10 days to two weeks.

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01:21:53.550 --> 01:21:54.780

Janetta Coats: Right. Thank you, Fran.

428

01:21:55.080 --> 01:22:03.450

Tom Ruiz: Oh yes, I do see a hand raised. Another hand raised up for a while now, John Beard.

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01:22:03.870 --> 01:22:04.800

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Janetta Coats: John Beard?
430
01:22:05.130 --> 01:22:07.560
Janetta Coats: Okay, let's do this. Let's do this.
431
01:22:07.830 --> 01:22:12.780
Janetta Coats: We have a hand raised from John Beard and we have another
hand raised from Sam.
432
01:22:14.280 --> 01:22:25.890
Janetta Coats: I hope I don't just destroy your name here. Is it
"Gammage"? So, we'll go to John first and then we'll go to Sam. And then
we'll swing back around to the chat box.
433
01:22:27.450 --> 01:22:28.950
Tom Ruiz: John has already asked his question.
434
01:22:29.430 --> 01:22:30.270
Janetta Coats: Oh did he? Okay.
435
01:22:30.450 --> 01:22:37.770
Fran Verhalen: I do have another one from Jeff. So I had Sam just ask us.
I've got one from John Beard and one from Jeff.
436
01:22:38.100 --> 01:22:42.690
Janetta Coats: Okay, so let's do John and then Jeff, and then we'll go
back to the chat box.
437
01:22:43.350 --> 01:22:46.260
Janetta Coats: Then thank you guys. Thank you for your help here.
438
01:22:49.680 --> 01:22:51.210
John Beard: Okay. Can you all hear me?
01:22:51.990 --> 01:22:52.530
Fran Verhalen: Yes, sir.
440
01:22:53.370 --> 01:23:09.510
John Beard: First of all, let me say thank you and good evening. I'm John
Beard with the Port Arthur Community Action Network. My kudos to Mr.
Kelly for his presentation and the rest of you also. My question is this:
Indorama said it has reduced emissions at its facility.
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01:23:10.620 --> 01:23:17.220

John Beard: Precisely what did it do to reduce those emissions? Or was it just a change in the way they go about doing their production?

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01:23:18.030 --> 01:23:34.200

John Beard: The other question or part of the question I have to ask is: What does the EPA intend to do about the background ethylene oxide it says that it's picking up which may not be from Indorama? Thank you.

443

01:23:35.820 --> 01:23:52.140

Fran Verhalen: Thank you, sir. Let me just start with the reduced emissions and I'm going to be submitting the question to Indorama also at the end of the meeting, so we'll get you back a --

444

01:23:53.160 --> 01:24:10.470

Fran Verhalen: or we'll post an answer for other reduced emission reduction controls that they've done. But over the last couple of years, Indorama has been working on improving some of their facility operations

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01:24:11.280 --> 01:24:23.010

Fran Verhalen: including their Leak Detection and Repair Program so that they are addressing leaks more quickly as well as changing out some of the

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01:24:25.950 --> 01:24:32.430

Fran Verhalen: practices that they have right now. They're installing different gaskets in their lines which --

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01:24:33.720 --> 01:24:48.990

Fran Verhalen: which don't fail as quickly and they're much stronger. So they've been working on that. They have done some other things, but I'm going to have to get that in writing from them and we will be posting that on our website, the answer for that question.

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01:24:50.280 --> 01:25:01.920

Fran Verhalen: As far as the EPA actions for the background concentrations, we continue to monitor as part of our

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01:25:03.690 --> 01:25:08.460

Fran Verhalen: National Air Toxic Trends Stations and the Urban Air

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01:25:09.540 --> 01:25:27.660

Fran Verhalen: Toxics Monitoring stations. It's two different network systems that we use. We are trying to understand better what

concentrations are out there at the lower levels. As we get closer to our detection limit, we have

451

01:25:28.680 --> 01:25:38.400

Fran Verhalen: some uncertainty in the actual concentration when it's low. When it's higher, we're very confident in our

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01:25:39.540 --> 01:25:50.790

Fran Verhalen: sampling methodology. But as we get near the lower limit of our technical - technological capabilities, we're less confident in those numbers.

453

01:25:53.760 --> 01:26:03.060

Fran Verhalen: First of all, we have to find out where that background is coming from. We're doing a lot of research at this time to find that answer.

454

01:26:06.000 --> 01:26:16.080

Janetta Coats: Thank you, Fran. Now if we could move forward to Mr. Jeff. If you could hit *6 and unmute your phone, state your name and your affiliation.

455

01:26:16.350 --> 01:26:17.730

Janetta Coats: It would be greatly appreciated.

Jeff: Can you hear me? [DOG BARKING]

456

01:26:18.270 --> 01:26:20.430

Janetta Coats: Thank you. Yes, we can.

457

01:26:20.760 --> 01:26:23.160

Jeff: Thank you. Okay. My name is Jeff Branick.

458

01:26:24.150 --> 01:26:29.400

Jeff: I am the Jefferson County Judge. [DOG BARKING] I apologize for the doorbell ringing and my dog barking.

459

01:26:31.650 --> 01:26:32.040

Jeff: I

460

01:26:33.180 --> 01:26:46.830

Jeff: live about 200 yards from the Indorama fenceline. I am an old trial lawyer and in my past life I represented a lot of workers exposed to chemicals -- Benzene and so forth, and

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461
01:26:47.910 --> 01:26:49.920
Jeff: workplace-related
462
01:26:51.810 --> 01:27:05.760
Jeff: cancers, leukemias, blood dysplasias, and so forth. So I'm familiar
with it. And living so close to the fenceline, I've had the opportunity
-- John, as you just asked a question about what they've done to
463
01:27:06.870 --> 01:27:20.940
Jeff: reduce the emissions. I have asked in the past of Huntsman and now
Indorama those same questions, and I hope I'm not butchering it or
misstating it, but if I recall correctly
464
01:27:21.660 --> 01:27:30.270
Jeff: I've asked about several different substances. But with regard to
ethylene oxide, I believe that they've spent about $72 million
465
01:27:33.870 --> 01:27:44.130
Jeff: trying to stop the upsets that have occurred as a result of loss of
power through the many natural disasters we've suffered over the last
several years
466
01:27:46.860 --> 01:27:47.340
Jeff: through
467
01:27:50.550 --> 01:27:57.660
Jeff: Ike and Harvey and Iota and Imelda and Laura and so on and so
forth.
468
01:27:58.770 --> 01:28:02.220
Jeff: I think that Indorama has turned out to be a very --
01:28:04.410 --> 01:28:14.460
Jeff: very good at communicating with locals about what they're doing and
working with the community. I do not doubt the carcinogenic effects of
470
01:28:16.740 --> 01:28:30.840
Jeff: ethylene oxide, and, as I said in my comments I posted online, I
also don't doubt that sugar and peanut butter at certain threshold levels
over some period of time are also carcinogens. So
471
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01:28:32.220 --> 01:28:54.240

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Jeff: I want this community to be safe, and I want us to have an open and
transparent conversation with industry. I want the activists that are
present on the line to have their questions answered. But I also want a
reasonable -= Y'all call it IRIS, I used to call it a threshold limit
value, set that
472
01:28:55.350 --> 01:29:17.490
Jeff: accurately portrays what levels of exposures are acceptable over
what period of time before a person becomes susceptible to cancer or some
other type of disease process. I just have a hard time understanding how
the EPA's
473
01:29:19.590 --> 01:29:24.330
Jeff: value is being said to be below those that are naturally occurring
in the environment.
474
01:29:26.940 --> 01:29:30.330
Jeff: Where the industrial sources are regulated
475
01:29:31.440 --> 01:29:33.900
Jeff: and where they're unregulated was,
476
01:29:34.980 --> 01:29:45.840
Jeff: you know, something that I could hang my hat on. So I appreciate
the opportunity very much to listen in tonight. I appreciate all the
comments and thank you for the presentation and thank you for
477
01:29:47.280 --> 01:29:52.650
Jeff: the opportunity to speak. I enjoyed listening. Thank you so much.
478
01:29:53.430 --> 01:30:10.800
Janetta Coats: Thank you, Mr. Jeff. Our next question is another
individual that has their hand raised and that is from Mr. Glenn Johnson.
So if you could *6 and unmute your phone, state your name and
affiliation, that would be greatly appreciated.
479
01:30:11.610 --> 01:30:13.350
Glenn Johnson: Thank you very much. You can hear me now?
480
01:30:13.740 --> 01:30:14.940
Janetta Coats: Yes, sir. We sure can.
481
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01:30:15.930 --> 01:30:21.990

Glenn Johnson: Gotcha. Thank you so much, my name is Glenn Johnson, I have the honor of serving as Mayor of the City of Port Neches.

482

01:30:22.890 --> 01:30:30.480

Glenn Johnson: And I think it's important that I highlight a few of the ways which Indorama, previously, like Jeff said, previously known as Huntsman,

483

01:30:31.050 --> 01:30:40.440

Glenn Johnson: has contributed to the City of Port Neches. You know, in the early stages of COVID-19 pandemic amid great uncertainty, Indorama stepped up

484

01:30:40.830 --> 01:30:48.780

Glenn Johnson: to produce and distribute sterilizing products during the time of great need to our community.

485

01:30:49.320 --> 01:30:58.770

Glenn Johnson: Indorama has been there through several, as Jeff mentioned, several natural disasters and local disasters over the past several years.

486

01:30:59.550 --> 01:31:08.820

Glenn Johnson: And I'm very supportive of Indorama continuing the operations in Port Neches and the outreach work that that they do in the community and the efforts that they ve made

487

01:31:09.450 --> 01:31:24.300

Glenn Johnson: to routinely communicate with us here in the City of Port Neches on a city level. I value Indorama as a valued community partner and I'm proud of the strong relationship that we in Port Neches

01:31:25.260 --> 01:31:39.720

Glenn Johnson: maintain with that site. They're a very important part of our community and I just wanted to share those comments and get those into the record. And I appreciate your allowing me to speak, and thank you very much.

489

01:31:40.620 --> 01:31:50.850

Janetta Coats: Thank you, Mr. Johnson. At this time, we would like to hear from Earthea Nance. Her question is, "What is 'in 1 million'"? 01:31:52.800 --> 01:31:53.100 Fran Verhalen: Oh.

491

01:31:54.540 --> 01:31:58.320

Fran Verhalen: When we talk about "in 1 million," we're talking about

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492
01:31:59.820 --> 01:32:04.620
Fran Verhalen: the number of cases of cancer
493
01:32:06.330 --> 01:32:15.630
Fran Verhalen: based on a certain concentration and that becomes our risk
number. So if
494
01:32:17.640 --> 01:32:20.250
Fran Verhalen: we model concentrations
495
01:32:23.160 --> 01:32:24.720
Fran Verhalen: of ethylene oxide,
496
01:32:26.460 --> 01:32:40.680
Fran Verhalen: when we complete those models using a certain
concentration, we are predicting that there will be a certain number of
people per 100 million people that
497
01:32:41.850 --> 01:32:52.230
Fran Verhalen: would likely or potentially develop cancer based on that
concentration. It is a way to
498
01:32:53.640 --> 01:32:54.750
Fran Verhalen: communicate
499
01:32:55.860 --> 01:33:00.330
Fran Verhalen: what the risk is for specific concentrations.
500
01:33:01.050 --> 01:33:03.060
Earthea Nance: You didn't provide the risk for the 2020 situation.
01:33:04.230 --> 01:33:07.230
Earthea Nance: You provided it for the previous ones.
502
01:33:08.190 --> 01:33:14.460
Fran Verhalen: We have not calculated the risk for 2020 yet. We've only
calculated through 2018.
503
01:33:17.250 --> 01:33:37.080
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Fran Verhalen: And that is an artifact of when we obtain full sets of emission inventory data. So we have to we run it on the full annual set, and the most complete -- most recent complete set of data is 2018.

504

01:33:38.670 --> 01:33:58.530

Janetta Coats: Thank you, Fran. Our next question is from Robin Barrows. And Mr. Barrows' question is, "Health risk to exposure, cancer endpoint. At what distance from a source of EtO and at what concentration?"

505

01:34:01.560 --> 01:34:10.530

Fran Verhalen: Wow. that's a very involved question. Thank you, sir. As far as distance

506

01:34:12.120 --> 01:34:13.860 Fran Verhalen: from a facility,

507

01:34:17.190 --> 01:34:25.410

Fran Verhalen: there are several factors that go into determining how far away from a facility there could be an impact.

508

01:34:27.060 --> 01:34:35.190

Fran Verhalen: And that depends on the concentrations that are being emitted, how much is being emitted into the air,

509

01:34:36.450 --> 01:34:37.140 Fran Verhalen: and what the

510

01:34:38.460 --> 01:34:45.630

Fran Verhalen: wind patterns are that day. Do we have a strong wind? Is it steady? Is it gusty?

511

01:34:47.070 --> 01:34:47.700

Fran Verhalen: Other

512

01:34:49.350 --> 01:34:54.090

Fran Verhalen: weather conditions. Is it raining? Is it hot and sunny?

513

01:34:55.590 --> 01:34:59.970

Fran Verhalen: So all of those go into a determination of how far

514

01:35:01.800 --> 01:35:24.450

Fran Verhalen: an air toxic will travel from a facility. So we take all that into account. When we're developing the risk estimates, we run both a meteorological-type model to determine how far the concentrations 01:35:26.040 --> 01:35:31.170 Fran Verhalen: will travel and then we run a second model on risk to determine --516 01:35:33.210 --> 01:35:48.270 Fran Verhalen: using how far it will travel, what areas are likely to have the highest impact based on a particular chemical. And that will give us an area that 517 01:35:50.250 --> 01:35:53.310 Fran Verhalen: will likely have an increase in risk. 518 01:35:54.870 --> 01:35:56.730 Fran Verhalen: I hope I addressed your question, sir. 01:35:58.620 --> 01:36:11.310 Janetta Coats: Thank you, Fran. Our next question is from Neil Carman, C-A-R-M-A-N, and his question is, "How accurate is the emissions inventory?" 520 01:36:13.740 --> 01:36:16.830 Fran Verhalen: Oh wow. The emission inventory 521 01:36:18.060 --> 01:36:18.660 Fran Verhalen: is 522 01:36:22.200 --> 01:36:28.920 Fran Verhalen: derived from information provided - well, it's provided by the facility. 523 01:36:30.600 --> 01:36:32.880 Fran Verhalen: It is a cumulative 524 01:36:34.410 --> 01:36:39.090 Fran Verhalen: estimate of emissions for the facility 525 01:36:40.200 --> 01:36:48.840

Fran Verhalen: from each of the sources as well as an estimate of what is

called a 'fugitive emission,' and that would be

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526
01:36:51.810 --> 01:36:55.230
Fran Verhalen: an emission that is not tied to
527
01:36:56.610 --> 01:36:59.100
Fran Verhalen: a control device. So
528
01:37:00.630 --> 01:37:06.420
Fran Verhalen: those are typically estimated, and they may be estimated
high.
529
01:37:09.120 --> 01:37:13.110
Fran Verhalen: So they can go either way. So
01:37:14.280 --> 01:37:20.100
Fran Verhalen: it depends on each one of the control devices. Many of
531
01:37:22.020 --> 01:37:23.130
Fran Verhalen: emissions
532
01:37:24.510 --> 01:37:42.900
Fran Verhalen: are based on testing and measurement, though the fugitives
most likely are not. So you have your control sources and you have your
fugitives, and the controls usually have measurements that they're based
on and the fugitives are an estimate.
533
01:37:44.460 --> 01:37:45.300
Janetta Coats: Thank you, Fran.
01:37:46.380 --> 01:37:53.430
Janetta Coats: Our next question is, "What data validates the 2020
reductions?"
535
01:37:57.840 --> 01:38:00.510
Fran Verhalen: I'm not sure I understand the question. I'm sorry.
536
01:38:01.650 --> 01:38:15.150
Janetta Coats: If we would -- Mr. Neil Carman -- Let's ask Mr. Neil
Carman to clarify that question, because that's all that is listed here
is, "What data validates the 2020 reductions?"
537
01:38:19.860 --> 01:38:20.490
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Fran Verhalen: --
538
01:38:22.350 --> 01:38:24.090
Fran Verhalen: I'm sorry. I'm going to need more.
539
01:38:24.480 --> 01:38:27.480
Fran Verhalen: Okay, I don't understand that one. I apologize.
540
01:38:27.660 --> 01:38:48.150
Janetta Coats: Okay, so let's do this, let's move forward and we'll go
back to Mr. Neal Carman to be more specific in his question and then we
will work on getting an answer for that question. Okay, so the next
question is from Earthea Nance and her question is, "What was the 2020
risk?"
541
01:38:50.310 --> 01:38:54.300
Fran Verhalen: We have not calculated the 2020 risk yet.
542
01:38:55.380 --> 01:39:00.330
Earthea Nance: Right. But, you know, you just did in the presentation to
show that things are getting better. But you couldn't --
01:39:01.170 --> 01:39:01.650
Fran Verhalen: --
544
01:39:01.890 --> 01:39:05.670
Fran Verhalen: I'm sorry. The emissions is what I used, not the risk
estimate.
545
01:39:07.080 --> 01:39:08.760
Fran Verhalen: The emissions have
546
01:39:09.990 --> 01:39:13.140
Fran Verhalen: reduced and the number of upsets that they've had at
547
01:39:14.310 --> 01:39:22.530
Fran Verhalen: Indorama has decreased in 2020. And because risk is based
on
548
01:39:24.120 --> 01:39:34.770
Fran Verhalen: the emissions, there will be a correlation as to a
reduction or increase based on the emissions
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549
01:39:35.910 --> 01:39:56.940
Fran Verhalen: amount. And so that's where I was coming from. But it is
the emissions that have reduced in 2020 based on the work that Indorama
has completed for corrective actions on their control devices with their
LDAR program and then having
550
01:39:58.680 --> 01:40:02.160
Fran Verhalen: less upsets from the facility.
01:40:03.300 --> 01:40:10.740
Fran Verhalen: And an upset would be an unplanned release of gases.
552
01:40:11.880 --> 01:40:18.720
Earthea Nance: Right. I was just trying to make sure what -- Were you
saying that the risk had dropped below the acceptable risk level?
01:40:19.830 --> 01:40:20.310
Fran Verhalen: No.
554
01:40:21.270 --> 01:40:23.400
Earthea Nance: So it's still a problem. Okay. Thank you.
555
01:40:23.550 --> 01:40:34.680
Fran Verhalen: It's still a problem. Yes. The risk is still above 100 in
a million, so we find that to be not protective of human health.
556
01:40:36.000 --> 01:40:51.930
Janetta Coats: Thank you, Fran. We have another raised hand from a
Mr. Colby Plaia. P-L-A-I-A. I don't want to destroy your name here. But
if you could *6 and unmute your phone, we would appreciate it.
557
01:40:52.650 --> 01:40:56.190
Colby Plaia: Yes, yes. So, my name is Coby Plaia.
01:40:57.390 --> 01:41:07.770
Colby Plaia: I'm the Regional Operations Manager with Turner Industries
here at our local office in Nederland, Texas. So, Turner industries is a
national industrial contractor
559
01:41:08.610 --> 01:41:24.990
Colby Plaia: with offices all across the Gulf South and we've operated a
regional office here locally for approximately 30-plus years and employ
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over 1000 local employees that operate within the various industrial facilities located in the greater Port Neches region.

560

01:41:26.310 --> 01:41:40.320

Colby Plaia: Turner has been a nested contractor at the Indorama, formerly Huntsman Port Neches facility for going on 10 years now and we've worked closely with their management, including senior management, for nine.

561

01:41:41.640 --> 01:41:51.480

Colby Plaia: Our goals here at Turner are to improve plant production, reduce maintenance costs, and help keep units and processes running to maximize performance.

562

01:41:52.410 --> 01:42:02.760

Colby Plaia: So with that, we value the health and safety of our employees and we work closely with Indorama to ensure that is their interest or a primary focus when delivering on our services.

563

01:42:03.810 --> 01:42:10.200

Colby Plaia: Throughout our 60-year journey here at Turner, we have successfully built a multi-generational safety culture.

564

01:42:11.100 --> 01:42:17.970

Colby Plaia: And quite frankly, we would not work for Indorama if they did not share and live by those same safety principles.

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01:42:18.840 --> 01:42:25.140

Colby Plaia: So I do appreciate the opportunity to make this statement and to have this included in the record, because we are --

566

01:42:25.740 --> 01:42:37.830

Colby Plaia: We, myself personally, and Turner Industries as a whole, we'd love to extend our support, full support, for Indorama as well as appreciate the opportunity to make a statement during this event. So thank you very much.

567

01:42:38.490 --> 01:43:07.830

Janetta Coats: Thank you. We appreciate your question. Our next question is from Scott Eustis, E-U-S-T-I-S, and his question is, "Will EPA implement fenceline monitoring or ambient air monitoring for ethylene oxide near this source and, if so, when and how can the public assess the monitoring data?"

568

01:43:10.830 --> 01:43:12.030

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Fran Verhalen: At this time,
569
01:43:13.260 --> 01:43:18.540
Fran Verhalen: and meaning here in August of 2021,
570
01:43:20.580 --> 01:43:25.770
Fran Verhalen: there are -- we are not planning on ambient air monitoring
571
01:43:28.020 --> 01:43:29.910
Fran Verhalen: in Region 6.
572
01:43:31.650 --> 01:43:33.450
Fran Verhalen: That's as of right now.
573
01:43:34.980 --> 01:43:44.250
Fran Verhalen: That doesn't mean that we won't do something in the
future. I don't know that answer. With respect to fenceline monitoring,
574
01:43:45.720 --> 01:43:59.760
Fran Verhalen: at this time there is not a requirement for fenceline
monitoring for ethylene oxide, and for that reason we will not be
requiring it.
575
01:44:02.010 --> 01:44:02.520
Janetta Coats: Okay, thank you Fran.
576
01:44:02.550 --> 01:44:05.070
Fran Verhalen: Should we have changes,
577
01:44:05.490 --> 01:44:09.330
Fran Verhalen: we could require it. But right now, no.
01:44:10.950 --> 01:44:11.460
Janetta Coats: Thank you.
579
01:44:11.790 --> 01:44:12.240
Fran Verhalen: You're welcome.
580
01:44:13.590 --> 01:44:25.260
Janetta Coats: The next question is from Robin Barrows and that question
is very specific. It says, "Define what you mean by 'upset."
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581
01:44:25.500 --> 01:44:28.080
Fran Verhalen: An upset is an unplanned release of
01:44:29.610 --> 01:44:31.980
Fran Verhalen: gases or air toxics from a facility.
583
01:44:34.110 --> 01:44:35.010
Janetta Coats: Alright. Thank you.
584
01:44:36.000 --> 01:44:36.390
Yes.
585
01:44:37.740 --> 01:44:59.370
Janetta Coats: The next question is from John Beard and his question is,
"Has EPA implemented or will EPA implement fenceline monitoring or
ambient air monitoring for ethylene oxide on other sources? If so, when?"
586
01:45:00.600 --> 01:45:04.650
Janetta Coats: And I think that is the same question, Fran. It seems like
it's the same question.
01:45:04.890 --> 01:45:15.510
Fran Verhalen: Right. That's very similar question. Thank you, Mr. Beard.
At this time, we are not scheduled for either ambient air monitoring or
fenceline monitoring
588
01:45:16.590 --> 01:45:17.730
Fran Verhalen: in the Port Neches area.
589
01:45:18.690 --> 01:45:20.490
Janetta Coats: Okay, Fran.
Fran Verhalen: For ethylene oxide.
01:45:21.930 --> 01:45:46.110
Janetta Coats: There's a second part to that question, Fran, and the
second part to that question is, "As this information shows that cancer
risk is unacceptable from this facility, what action has EPA taken or
does EPA plan to take to reduce the emissions of ethylene oxide from this
source?"
591
01:45:47.340 --> 01:45:52.290
Fran Verhalen: EPA is continuing in discussions with Indorama to
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592
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01:45:53.700 --> 01:46:05.760

Fran Verhalen: leverage additional control measures on ethylene oxide emissions. We are working with TCEQ and the company to see

593

01:46:06.480 --> 01:46:20.520

Fran Verhalen: what additional controls can be installed, what processes can be changed that would reduce ethylene oxide. Indorama is doing a great deal of work currently on their own to

594

01:46:21.990 --> 01:46:28.500

Fran Verhalen: bring about these changes and we're going to be in discussion with them to see if there's anything that we can assist them with.

595

01:46:30.210 --> 01:46:39.720

Janetta Coats: Thank you for that. The next question is, "Where were their unreported upsets? If so, how many?"

596

01:46:41.250 --> 01:46:50.460

Fran Verhalen: I don't have a number of reported, well, if they're unreported, I'm not sure that I would know where to find those.

597

01:46:51.840 --> 01:46:52.680

Fran Verhalen: But the

598

01:46:55.890 --> 01:47:00.990

Fran Verhalen: the reported upsets are recorded

599

01:47:02.010 --> 01:47:03.240

Fran Verhalen: either in the state

600

01:47:05.730 --> 01:47:10.680

Fran Verhalen: database or the EPA, the national database for

601

01:47:11.880 --> 01:47:20.250

Fran Verhalen: releases. And we will just evaluate those databases to find out if there have been any releases.

602

01:47:22.020 --> 01:47:36.900

Janetta Coats: Thank you. At this time we'd like to move to individuals that have questions on the phone. So if you would *6 to unmute your phone and ask your question at this time, we would appreciate it.

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603
01:47:45.660 --> 01:47:49.320
Janetta Coats: We will give a couple more seconds for them to find the *6
button.
604
01:47:59.460 --> 01:48:09.180
Janetta Coats: Okay, so I don't think we have any. So we'll move to the
next question from Earthea Nance, "Has the permit been violated?"
605
01:48:10.590 --> 01:48:27.900
Fran Verhalen: We are not going to talk about permits tonight, or
violations, mostly because I have no idea. I'm sorry I don't have that
information. That's not something that I would know about. We'll see
about posting the answer to that online.
606
01:48:29.010 --> 01:48:30.060
Janetta Coats: Thank you, Fran.
607
01:48:30.240 --> 01:48:30.630
Fran Verhalen: Thank you.
608
01:48:32.190 --> 01:48:50.880
Janetta Coats: The next question, "Regarding process facility upset
increases, will EPA initiate a review of process procedures -- and
procedures and monitor efforts at reducing such incidents?"
609
01:48:52.500 --> 01:48:59.760
Fran Verhalen: At this time, we are continuing discussions with Indorama
and we intend to continue to do that
610
01:49:01.020 --> 01:49:06.720
Fran Verhalen: while we work through this and see if we can determine if
there are any additional actions that can be taken.
611
01:49:08.550 --> 01:49:11.190
Janetta Coats: Thank you, Fran. The next question:
612
01:49:12.360 --> 01:49:23.670
Janetta Coats: Has either EPA Region 6 or TCEQ conducted recent ambient
air monitoring at Indorama?
613
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01:49:26.400 --> 01:49:43.080

Fran Verhalen: EPA has not, and I have not heard from the TCEQ monitoring staff that they have conducted anything like that. Dr. Honeycutt, are you able to address that any better? 01:49:43.800 --> 01:49:49.380 Michael Honeycutt: Fran, no, we have not. You mentioned yourself earlier, there is difficulty in the method. 615 01:49:50.220 --> 01:49:51.720 Fran Verhalen: Yes. Thank you. 616 01:49:53.130 --> 01:50:00.000 Janetta Coats: Thank you both for answering that question. Now the next two questions. Fran, I think they pretty much 617 01:50:01.500 --> 01:50:22.110 Janetta Coats: complement each other. The first part of that question is, "Have the neighborhoods been monitored?" That's the first question. The second question is, "Has EPA used its TAGA vehicle to perform ETA EtO monitoring at Indorama?" 618 01:50:23.520 --> 01:50:24.270 Fran Verhalen: Well, thank you. 619 01:50:27.420 --> 01:50:33.990 Fran Verhalen: EPA has not monitored in the neighborhoods in Port Neches for ethylene oxide. 620 01:50:35.670 --> 01:50:44.610 Fran Verhalen: It is my understanding that the TAGA vehicle, which is EPA's mobile lab, has not 621 01:50:45.690 --> 01:50:53.910 Fran Verhalen: been in the Port Neches area. Oh gosh, probably since, well probably since the hurricanes last year 622 01:50:55.230 --> 01:50:59.880 Fran Verhalen: and I don't know that they have collected any samples that would 623 01:51:01.080 --> 01:51:05.610 Fran Verhalen: be analyzed for ethylene oxide. The TAGA is

624

01:51:07.710 --> 01:51:11.250

Fran Verhalen: very useful but it is not a full-scale 625 01:51:12.390 --> 01:51:18.240 Fran Verhalen: laboratory and I don't know that they can actually analyze for ethylene oxide with the TAGA. 626 01:51:19.980 --> 01:51:27.990 Janetta Coats: Okay, Fran. We also have an individual interested in, "What is the 2020 cancer risk?" 627 01:51:29.160 --> 01:51:35.760 Fran Verhalen: I don't know. We have not received all of the 628 01:51:36.780 --> 01:51:55.740 Fran Verhalen: data nationally for the emission inventory. When EPA runs -- Typically when we run the emission -- when we run the risk evaluations and the risk assessment, we do it on a national scale. 629 01:51:57.390 --> 01:52:09.000 Fran Verhalen: We can run them individually, but it makes it harder for comparison purposes. It is a national program. So the most recent full complete data set 630 01:52:11.100 --> 01:52:11.640 Fran Verhalen: is 2018. 631 01:52:14.130 --> 01:52:20.400 Fran Verhalen: We're completing those risk evaluations. The 2020 data, 632 01:52:21.540 --> 01:52:36.030 Fran Verhalen: we're still waiting for a few states to finish up their quality assurance of emission inventory data before we can run the risk on that and it'll be a couple of years before we can get that risk assessment completed. 01:52:37.260 --> 01:52:51.960 Janetta Coats: Thank you, Fran. The next question: Given the hazards of EtO, will LDAR be utilized to address fugitive source emissions at the

634

facility?

01:52:54.000 --> 01:52:55.620

Fran Verhalen: Would you repeat that one more time?

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01:52:56.370 --> 01:52:59.250
Janetta Coats: Given the hazards of EtO,
636
01:53:00.480 --> 01:53:08.040
Janetta Coats: will LDAR be utilized to address fugitive source emissions
at the facility?
637
01:53:08.580 --> 01:53:18.270
Fran Verhalen: It is my understanding from Indorama that they are
utilizing the LDAR program, the Leak Detection and Repair program, to
638
01:53:20.280 --> 01:53:25.590
Fran Verhalen: control and manage fugitive emissions from their
639
01:53:27.300 --> 01:53:34.020
Fran Verhalen: different equipment.
640
01:53:35.460 --> 01:53:39.240
Fran Verhalen: So that they are using it. They have been working on
01:53:40.290 --> 01:53:43.860
Fran Verhalen: assessing if there are tweaks to their program that they
642
01:53:45.120 --> 01:53:55.740
Fran Verhalen: add. They have added several over the last couple of years
and they're seeing if there's anything else that they can add to go even
further and try to control more fugitives. So, yes.
643
01:53:56.610 --> 01:54:16.620
Janetta Coats: Thank you, Fran. The next question is from Adam Brown.
Adam's question is, "What air monitoring methodology is the EPA using for
EtO and what cross-sensitivities for ethylene oxide exist?"
644
01:54:17.880 --> 01:54:21.570
Fran Verhalen: Currently, EPA uses
645
01:54:23.250 --> 01:54:27.330
Fran Verhalen: EPA method TO-15-A.
646
01:54:29.670 --> 01:54:34.950
Fran Verhalen: I'm not sure of the method detection limit.
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01:54:35.970 --> 01:54:41.130

Fran Verhalen: We've been trying to lower it, but we do have some

648

01:54:42.600 --> 01:54:53.160

Fran Verhalen: interferences that we are still working through. The research scientists are working on that. The other thing the research scientists are working on are some

649

01:54:54.720 --> 01:55:06.930

Fran Verhalen: other innovative technologies that we may be able to implement in the field that will allow us to monitor ethylene oxide. Those are in the research stage

650

01:55:08.130 --> 01:55:17.490

Fran Verhalen: and it'll be a couple of years before those will actually be tested and released if they do pass all the

651

01:55:19.200 --> 01:55:24.870

Fran Verhalen: testing and standardization that we need to do to come up with a standard methodology.

652

01:55:26.100 --> 01:55:30.000

Janetta Coats: Thank you, Fran. The next question is from Suzanne.

653

01:55:31.050 --> 01:55:50.130

Janetta Coats: Suzanne's question, "Many houses and schools within close proximity to Indorama. Does the EPA understand just how close? Like, literally across the street? I live about a mile away."

654

01:55:53.340 --> 01:56:02.130

Fran Verhalen: We are aware that there are neighborhoods that are very close to the Indorama facility boundaries.

655

01:56:03.330 --> 01:56:03.990

Fran Verhalen: --

656

01:56:05.760 --> 01:56:07.620

Fran Verhalen: We would have to do some

657

01:56:08.910 --> 01:56:10.110 Fran Verhalen: measurements

658

01:56:11.850 --> 01:56:21.030 Fran Verhalen: for the distance to the sources, but there are houses and there are schools that are nearby that we are aware of. 01:56:23.850 --> 01:56:25.320 Janetta Coats: Thank you, Fran. 660 01:56:26.610 --> 01:56:41.640 Janetta Coats: There's another question from Scott and his question is: What additional jobs were created by monitoring and fixing leaks and how many of them would be created with full-time monitoring? 661 01:56:43.170 --> 01:56:53.250 Fran Verhalen: I don't know that question, but I will send it to Indorama and we will post the answer on EPA's website when we get the answer back. 662 01:56:54.030 --> 01:56:55.800 Janetta Coats: Okay. Thank you, Fran. 663 01:56:57.150 --> 01:56:59.190 Janetta Coats: The next question is, 01:57:00.930 --> 01:57:16.020 Janetta Coats: "An epidemiological survey needs to be done to discover the cancers in the Port Neches and nearby communities of Grove, Port Arthur, Nederland, and other residences." 665 01:57:17.340 --> 01:57:19.260 Janetta Coats: I think this is for our information, there. Okay. 666 01:57:21.090 --> 01:57:21.510 Fran Verhalen: Thank you. 01:57:22.950 --> 01:57:27.720 Janetta Coats: Okay. Let's see. The next question is from Roishetta Sibley. 668 01:57:28.860 --> 01:57:38.430 Janetta Coats: "Indorama is in my backyard. There is flaring every night and the flares look like a second sunrise. Why so many 669 01:57:39.720 --> 01:57:40.380

Janetta Coats: flaring?"

01:57:44.280 --> 01:58:03.390

Fran Verhalen: Well, I'm not sure why. But flaring is a control device. It is burning off the gases, and that is when you can see the flames. It means that it is combusting the gas.

671

01:58:05.130 --> 01:58:21.870

Fran Verhalen: So that's typically a good sign that you can see that. As far as why there are so many, I don't know. That would be the control device that Indorama uses for that particular emission.

672

01:58:23.070 --> 01:58:48.000

Janetta Coats: Okay, Fran. Roishetta had a second part to that question, and it says, "Why isn't EPA having any meetings on the sterilizers that emit ethylene oxide in our community? These are discussed in the EPA Office of Inspector General's 2020 and 2021 reports."

673

01:58:48.810 --> 01:58:50.070

Fran Verhalen: Thank you for the question.

674

01:58:52.110 --> 01:58:54.060 Fran Verhalen: EPA is currently

675

01:58:55.200 --> 01:58:57.270 Fran Verhalen: drafting the

676

01:58:59.340 --> 01:59:20.910

Fran Verhalen: regulation. I guess we're revising and reviewing the regulation for commercial sterilizers. We expect to have the proposed rulemaking published this -- by the end of this calendar year and we will be conducting

677

01:59:22.020 --> 01:59:35.730

Fran Verhalen: community outreach during that proposed rulemaking process. So there will be upcoming meetings, specifically on the commercial sterilizers. But thank you for the question.

678

01:59:36.960 --> 01:59:54.930

Janetta Coats: Okay. Thank you. The next question is from Jeff. Jeff's question, "Please clarify. Are you saying that 70 years of exposure for 24 hours per day at a threshold below 679

01:59:55.950 --> 02:00:03.030

Janetta Coats: that at which EtO naturally occurs in the environment is carcinogenic?"

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680
02:00:05.100 --> 02:00:07.290
Fran Verhalen: Yes, that is what we are saying.
681
02:00:08.490 --> 02:00:11.760
Fran Verhalen: It is regardless of
682
02:00:13.380 --> 02:00:15.930
Fran Verhalen: a naturally occurring concentration.
02:00:17.130 --> 02:00:23.520
Fran Verhalen: EPA's risk model shows that concentrations below -- that
concentrations
684
02:00:27.540 --> 02:00:30.510
Fran Verhalen: below a background level or the levels that we've
685
02:00:31.680 --> 02:00:32.280
Fran Verhalen: found
686
02:00:33.330 --> 02:00:48.120
Fran Verhalen: could cause cancer, yes. It is a very conservative number,
it is a very conservative risk, but we do feel that it is present and it
exists regardless of the source.
687
02:00:50.430 --> 02:00:50.940
Janetta Coats: Thank you.
688
02:00:52.350 --> 02:00:53.610
Janetta Coats: The next question.
689
02:00:54.810 --> 02:01:12.990
Janetta Coats: "EPA mentioned that there are some non-Indorama-associated
off-site readings. Has EPA determined the source of these emissions or
readings and what actions will be taken to protect the public?"
690
02:01:15.480 --> 02:01:16.650
Fran Verhalen: One more time, Janetta.
691
02:01:18.150 --> 02:01:19.590
Janetta Coats: "EPA mentioned
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02:01:20.760 --> 02:01:39.780
Janetta Coats: that there are non-Indorama-associated off-site readings.
Has EPA determined the source of these emissions or readings and what
actions will be taken to protect the public?"
693
02:01:40.470 --> 02:01:44.100
Fran Verhalen: I apologize for confusing you.
694
02:01:45.420 --> 02:01:54.270
Fran Verhalen: When I was talking about the other facilities, those other
facilities were located in a different state. They were not in Texas.
695
02:01:55.350 --> 02:02:00.630
Fran Verhalen: And we do not have any readings in the Port Neches area at
all.
696
02:02:02.070 --> 02:02:14.520
Fran Verhalen: As for other facilities in the Port Neches area that emit
ethylene oxide, we'll have to go back and look that up. I don't have any
that I know off the top of my head.
697
02:02:15.810 --> 02:02:20.250
Fran Verhalen: None of them in the Port Neches facility are above
698
02:02:21.750 --> 02:02:27.240
Fran Verhalen: a risk value of 100 in 1 million, so I haven't
concentrated on those recently.
699
02:02:28.800 --> 02:02:29.670
Janetta Coats: Thank you, Fran.
700
02:02:29.970 --> 02:02:33.780
Janetta Coats: The next question, "Is there any background
701
02:02:34.950 --> 02:02:41.490
Janetta Coats: EtO in Port Neches or is Indorama the primary source of
EtO?"
702
02:02:43.410 --> 02:02:44.100
Fran Verhalen: Um. I
703
02:02:45.150 --> 02:03:04.230
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Fran Verhalen: have not looked at the background levels in Port Neches. Indorama is a large source of ethylene oxide in Port Neches. I don't know that it's the only source, but it's probably going to be the largest nearby source that we know of.

704

02:03:05.250 --> 02:03:16.410

Janetta Coats: Okay. I'd like to remind the participants again that some questions that we addressed earlier that we would not be able to answer are in the text section.

705

02:03:17.340 --> 02:03:27.240

Janetta Coats: We're kind of skipping over some of those questions. So it's not that I'm ignoring your questions. It is just that those are questions that we stressed earlier

706

02:03:28.290 --> 02:03:32.790

Janetta Coats: in the logistics part of the meeting that we would not be able to address or answer.

707

02:03:33.900 --> 02:03:35.550

Janetta Coats: So apologies up front here.

708

02:03:37.500 --> 02:03:48.330

Janetta Coats: Let's see here. So, does the EPO $\operatorname{\mathsf{--}}$ Yes, does the ETO $\operatorname{\mathsf{--}}$ EPA EtO TCEQ ABC $\operatorname{\mathsf{--}}$

709

02:03:52.230 --> 02:03:53.160 Janetta Coats: [LAUGHING]

710

02:03:53.280 --> 02:04:02.880

Janetta Coats: "Does the EPA post the annual inspections of the plant by the TCEQ? Transparency is critical."

711

02:04:04.500 --> 02:04:09.990

Fran Verhalen: EPA does not post the inspections by TCEQ.

712

02:04:11.130 --> 02:04:16.560

Fran Verhalen: You would have to request those inspection reports from TCEQ itself.

713

02:04:17.790 --> 02:04:19.680

Janetta Coats: Okay. Great. Thank you, Fran.

02:04:20.040 --> 02:04:20.400 Fran Verhalen: You're welcome. 715 02:04:20.850 --> 02:04:42.900 Janetta Coats: The next question. "Did EPA scientists create this risk assessment and did EPA assess the risk based on the emissions the source is allowed to release or only based on the estimate risk from reported emissions?" 716 02:04:44.940 --> 02:05:01.950 Fran Verhalen: EPA based the risk -- EPA completed the risk assessment. EPA based the risk assessment on the emissions inventory, and that is the reported emissions by the facility. 717 02:05:02.970 --> 02:05:09.960 Fran Verhalen: It is not based on a limited concentration or permanent 718 02:05:11.790 --> 02:05:13.530 Janetta Coats: OK, the next question. 719 02:05:14.850 --> 02:05:37.560 Janetta Coats: "How much ethylene oxide was released in the NRC report ID number, they're specific here with this ID number, 1299141, dated 2/26/21, due to the freeze?" 720 02:05:38.910 --> 02:05:44.250 Fran Verhalen: I don't know. We'll have to look that up and post that information in our Q&A. 721 02:05:45.990 --> 02:05:46.860 Janetta Coats: Thank you, Fran. 722 02:05:49.170 --> 02:05:50.340 Janetta Coats: The next question. 723

02:05:51.780 --> 02:06:12.480

Janetta Coats: "Leaks are legally allowed below a certain threshold and are not reported as leaks, and so the thousands of pieces of equipment in EtO service are likely leaking legally 24/7, 365 days a year."

724 02:06:15.990 --> 02:06:16.920 Fran Verhalen: Is there a question?

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725
02:06:17.400 --> 02:06:19.500
Janetta Coats: That's what they're saying. That's their comment.
02:06:19.590 --> 02:06:20.880
Fran Verhalen: Okay, that's a comment. Okay.
727
02:06:21.210 --> 02:06:24.720
Janetta Coats: Yeah. They want it to be noted.
Fran Verhalen: Got it.
728
02:06:26.040 --> 02:06:26.640
Janetta Coats: Okay.
729
02:06:27.840 --> 02:06:32.610
Janetta Coats: Let's see here. I don't think we have any more hands
raised.
730
02:06:32.910 --> 02:06:34.740
Janetta Coats: So the next question is from Adam --
732
02:06:46.080 --> 02:06:48.660
Janetta Coats: Okay, there was one question from Adam Brown
733
02:06:50.010 --> 02:07:04.890
Janetta Coats: that says, "How is the government able to make assumptions
that an invisible virus is only airborne indoors for approximately three
hours, but when risk-assessing EtO, is it assumed to be airborne?"
734
02:07:09.930 --> 02:07:12.630
Fran Verhalen: One more time, Janetta. I missed the first part of that.
02:07:13.380 --> 02:07:28.440
Janetta Coats: Okay, the question is, "How is the government able to make
assumptions that an invisible virus is only airborne indoors for
approximately three
736
02:07:28.440 --> 02:07:29.070
hours,
737
02:07:30.450 --> 02:07:40.170
Janetta Coats: but when risk-assessing EtO, it is assumed to be airborne
at maximum emissions quantity for 70 years?"
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02:07:41.310 --> 02:07:47.190

Fran Verhalen: Okay. That is based on modeling, so there's

739

02:07:49.170 --> 02:07:56.580

Fran Verhalen: looking at some testing data to determine how long a

chemical

740

02:07:57.960 --> 02:08:06.090

Fran Verhalen: -- it takes to break down a chemical in the air as opposed to a virus, and then it's modeled for

741

02:08:07.530 --> 02:08:09.840

Fran Verhalen: a certain period of time and then

742

02:08:11.100 --> 02:08:17.820

Fran Verhalen: you put it into a different model for the risk evaluation itself. So we're looking at two different models. One that deals with

743

02:08:19.170 --> 02:08:29.130

Fran Verhalen: how long the chemical will be in the environment, how long it stays and then the second would be to determine the risk evaluation from that. So.

744

02:08:30.000 --> 02:08:43.980

Janetta Coats: Thank you Fran, and thank you for your responses to these questions. EPA would like to thank everyone for attending the meeting on ethylene oxide near the Indorama facility in Port Neches.

745

02:08:44.520 --> 02:09:00.570

Janetta Coats: And we would like to remind you to please submit any additional questions to the EPA Region 6 email box at Region6Ethylene Oxide@epa.gov.

746

02:09:01.590 --> 02:09:11.040

Janetta Coats: EPA will provide a response to your email, so be sure to include your contact information with your questions or comment.

747

02:09:11.970 --> 02:09:23.370

Janetta Coats: Again, we appreciate everyone participating in the meeting tonight and for those without computer access unable to submit your written questions, a verbal

02:09:24.240 --> 02:09:44.820

Janetta Coats: request for additional information may be made by contacting Gloria Vaughn, the EPA Associate Director for Environmental Justice, at the telephone number of 214-665-7535.

749

02:09:45.690 --> 02:10:03.240

Janetta Coats: In addition to that information, all news media inquiries should be directed to the EPA Region 6 press office at R6press@epa.gov.

750

02:10:06.180 --> 02:10:12.930

Janetta Coats: Next slide, please. This concludes the meeting and this event has been recorded.

751

02:10:13.980 --> 02:10:28.140

Janetta Coats: EPA will be posting the recording along with the questionand-answers to the EPA Region 6 website for ethylene oxide posted on the screen and in the chat box.

752

02:10:29.250 --> 02:10:50.760

Janetta Coats: Written transcriptions of this meeting is in English and Spanish, and will be posted to the EPA website. EPA would like to thank you, the interpreters for their services this evening, and lastly and most importantly, EPA would like to thank you for your participation.

753

02:10:51.900 --> 02:10:55.710

Janetta Coats: Thank you, good evening, and have a great night. Thank you.