

COMMONWEALTH OF PENNSYLVANIA  
DEPARTMENT OF ENVIRONMENTAL PROTECTION  
AIR QUALITY PROGRAM

TITLE V/STATE OPERATING PERMIT

Issue Date: March 11, 2020

Effective Date: March 11, 2020

Expiration Date: [REDACTED]

In accordance with the provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and 25 Pa. Code Chapter 127, the Owner, [and Operator if noted] (hereinafter referred to as permittee) identified below is authorized by the Department of Environmental Protection (Department) to operate the air emission source(s) more fully described in this permit. This Facility is subject to all terms and conditions specified in this permit. Nothing in this permit relieves the permittee from its obligations to comply with all applicable Federal, State and Local laws and regulations.

The regulatory or statutory authority for each permit condition is set forth in brackets. All terms and conditions in this permit are federally enforceable applicable requirements unless otherwise designated as "State-Only" or "non-applicable" requirements.

TITLE V Permit No: 65-00137

Federal Tax Id - Plant Code: 81-4499222

Owner Information

Name: ATI FLAT ROLLED PROD HOLDINGS LLC

Mailing Address: 100 RIVER RD  
BRACKENRIDGE, PA 15014-1537

Plant Information

Plant: ATI FLAT ROLLED PRODUCTS HOLDINGS LLC/VANDERGRIFT

Location: 65 Westmoreland County 65818 Vandergrift Borough

SIC Code: 3316 Manufacturing - Cold Finishing Of Steel Shapes

Responsible Official

Name: DEBORAH CALDERAZZO

Title: DIR ENV AFFAIRS

Phone: (724) 226 - 5947

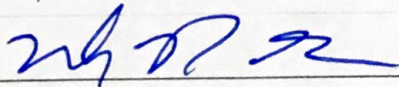
Permit Contact Person

Name: DEBORAH L CALDERAZZO

Title: DIR ENV AFFAIRS

Phone: (724) 226 - 5947

[Signature]



MARK R. GOROG, P.E., ENVIRONMENTAL PROGRAM MANAGER, SOUTHWEST REGION

Pages 2-38, 40-55, 57-64, and 66-73 are redacted entirely

**SECTION D. Source Level Requirements**

Source ID: 120A

Source Name: 90 LINE ANNEALING FURNACES

Source Capacity/Throughput:	50.500 MCF/HR	Natural Gas
	40.000 Tons/HR	STEEL

Conditions for this source occur in the following groups: #90 A/P LINE  
3. RACT II  
>20 MMBTU/HR

PROC  
120ASTAC  
S120A**II. TESTING REQUIREMENTS.**

# 003 [25 Pa. Code §127.511]

**Monitoring and related recordkeeping and reporting requirements.**

The permittee shall conduct a stack test for emissions of NO<sub>x</sub> for this source, no less often than once every 5 years.

**SECTION E. Source Group Restrictions.**

Group Name: #90 A/P LINE

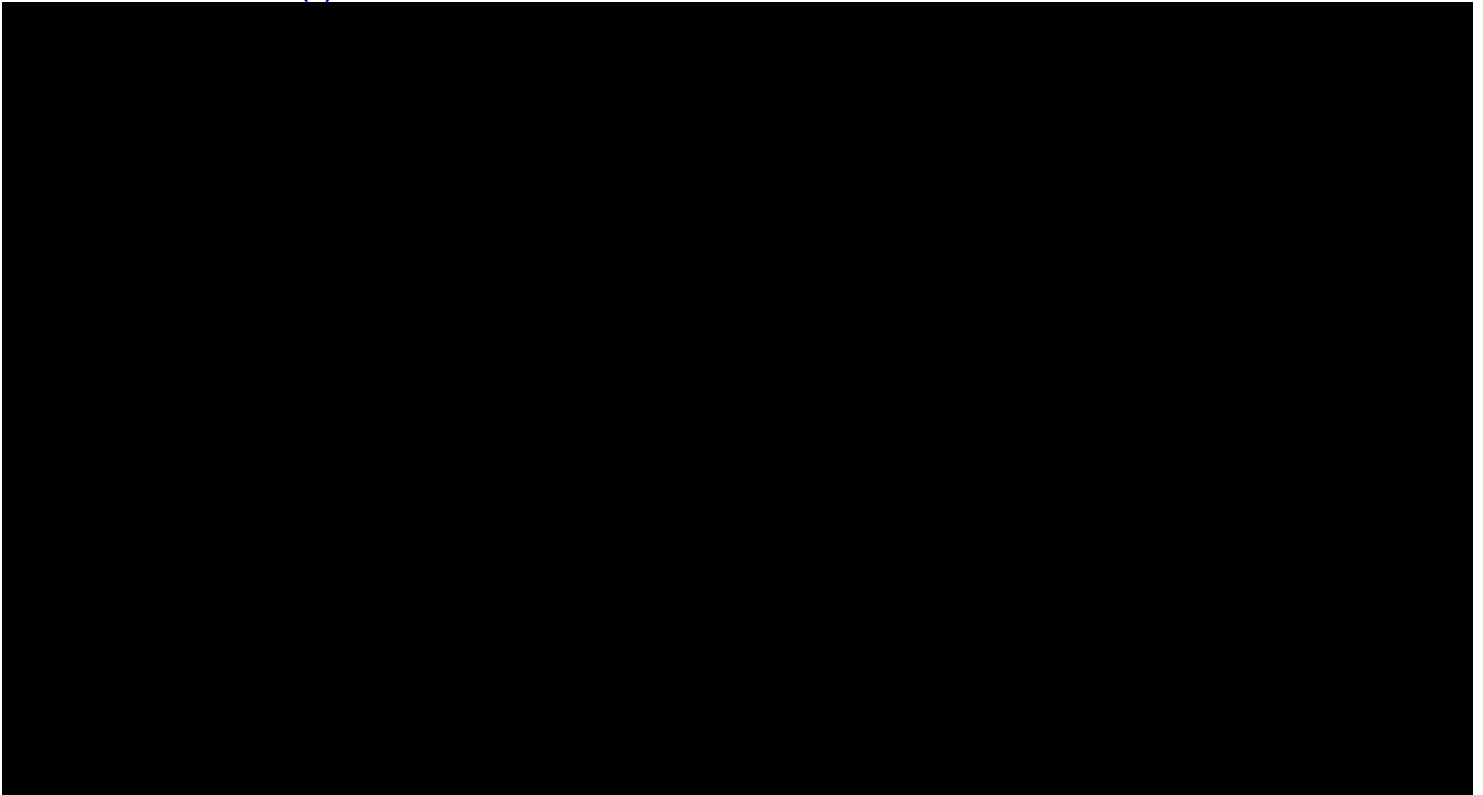
Group Description: Annealing Furnaces and Pickling Sources

Sources included in this group

ID	Name
120A	90 LINE ANNEALING FURNACES
120B	90 LINE SHOTBLAST
120C	90 LINE H2SO4 PICKLING
120D	90 LINE HF/HNO3 PICKLING

**I. RESTRICTIONS.**

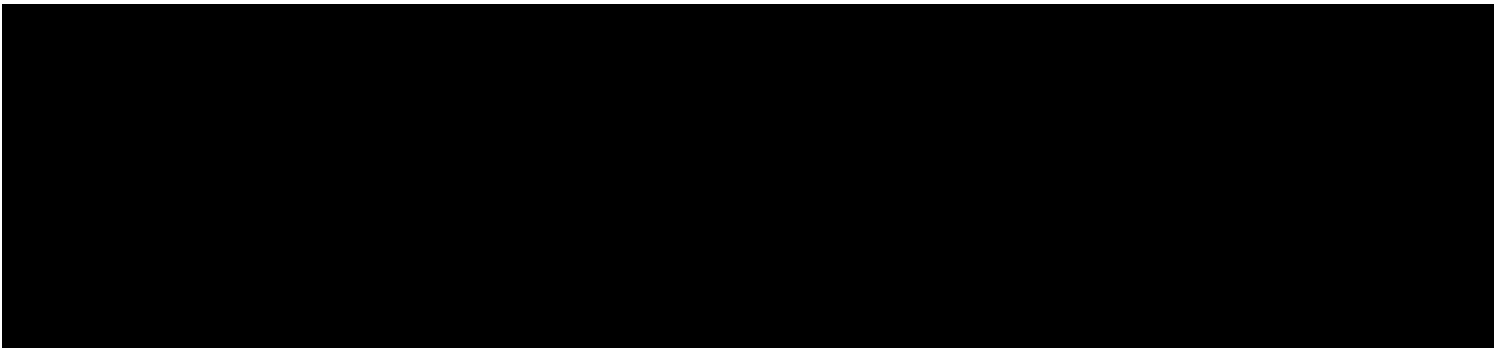
**Emission Restriction(s).**

**II. TESTING REQUIREMENTS.**

# 003 [25 Pa. Code §127.511]

**Monitoring and related recordkeeping and reporting requirements.**

The permittee shall conduct stack testing for emissions of NOx, HF and HNO3 from this pickle line no less often than once every 5 years.



**SECTION E. Source Group Restrictions.**

Group Name: 3. RACT II

Group Description: Sources Subject to Case by Case RACT

Sources included in this group

ID	Name
120A	90 LINE ANNEALING FURNACES
120D	90 LINE HF/HNO3 PICKLING
121E	91 LINE HF/HNO3 PICKLING

**I. RESTRICTIONS.****Emission Restriction(s).**

**# 001 [25 Pa. Code §129.99]**

**Alternative RACT proposal and petition for alternative compliance schedule.**

Alternative RACT proposal and petition for alternative compliance schedule.

All air cleaning devices and air contamination sources at the facility shall be operated and maintained in accordance with manufacturer's specification and good air pollution and engineering practices.

**IV. RECORDKEEPING REQUIREMENTS.**

**# 002 [25 Pa. Code §129.100]**

**Compliance demonstration and recordkeeping requirements.**

(d) The owner and operator of an air contamination source subject to this section and §§ 129.96—129.99 shall keep records to demonstrate compliance with §§ 129.96—129.99 in the following manner:

(1) The records must include sufficient data and calculations to demonstrate that the requirements of §§ 129.96—129.99 are met.

(2) Data or information required to determine compliance shall be recorded and maintained in a time frame consistent with the averaging period of the requirement.