



Pages 2 through 25 are redacted in full.



SECTION D. Source Level Requirements

Source ID: 037A

Source Name: CHEMICAL RECOVERY FURNACE



These conditions are redacted.

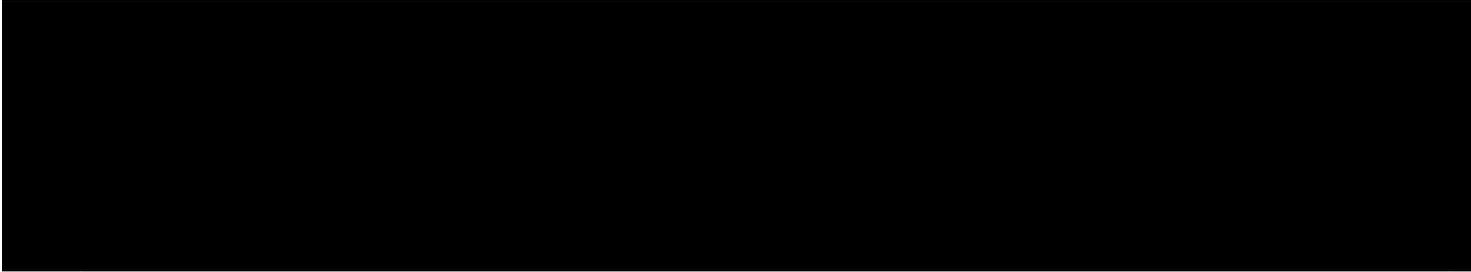
**SECTION D. Source Level Requirements**

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SECTION D. Source Level Requirements

The conditions on this page are redacted.

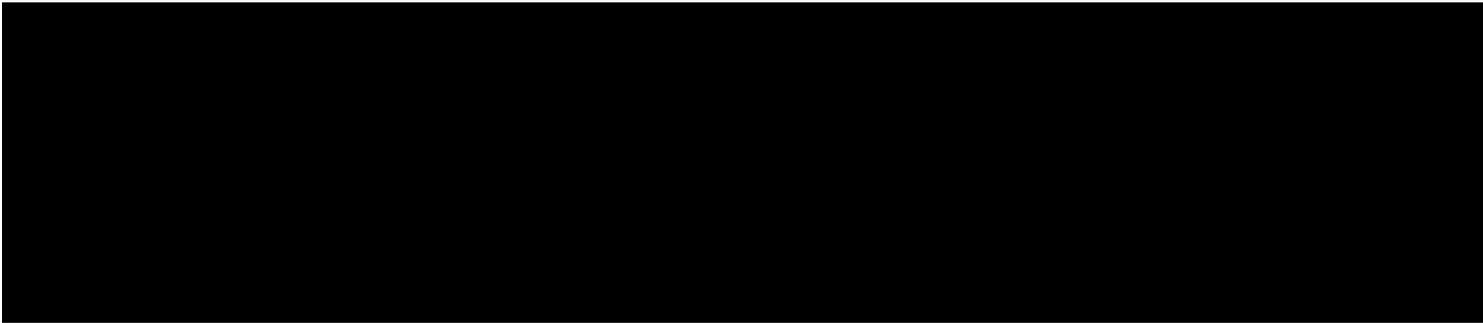
**SECTION D. Source Level Requirements****VI. WORK PRACTICE REQUIREMENTS.**

010

**Alternative RACT proposal and petition for alternative compliance schedule.**

The permittee shall use staged combustion air and good combustion practices for this source.

[This condition is derived from the December 24, 2019, Department approval of the 25 Pa. Code § 129.99 alternative RACT II.]



**SECTION D. Source Level Requirements**

Pages 30 through 44 are redacted in full.



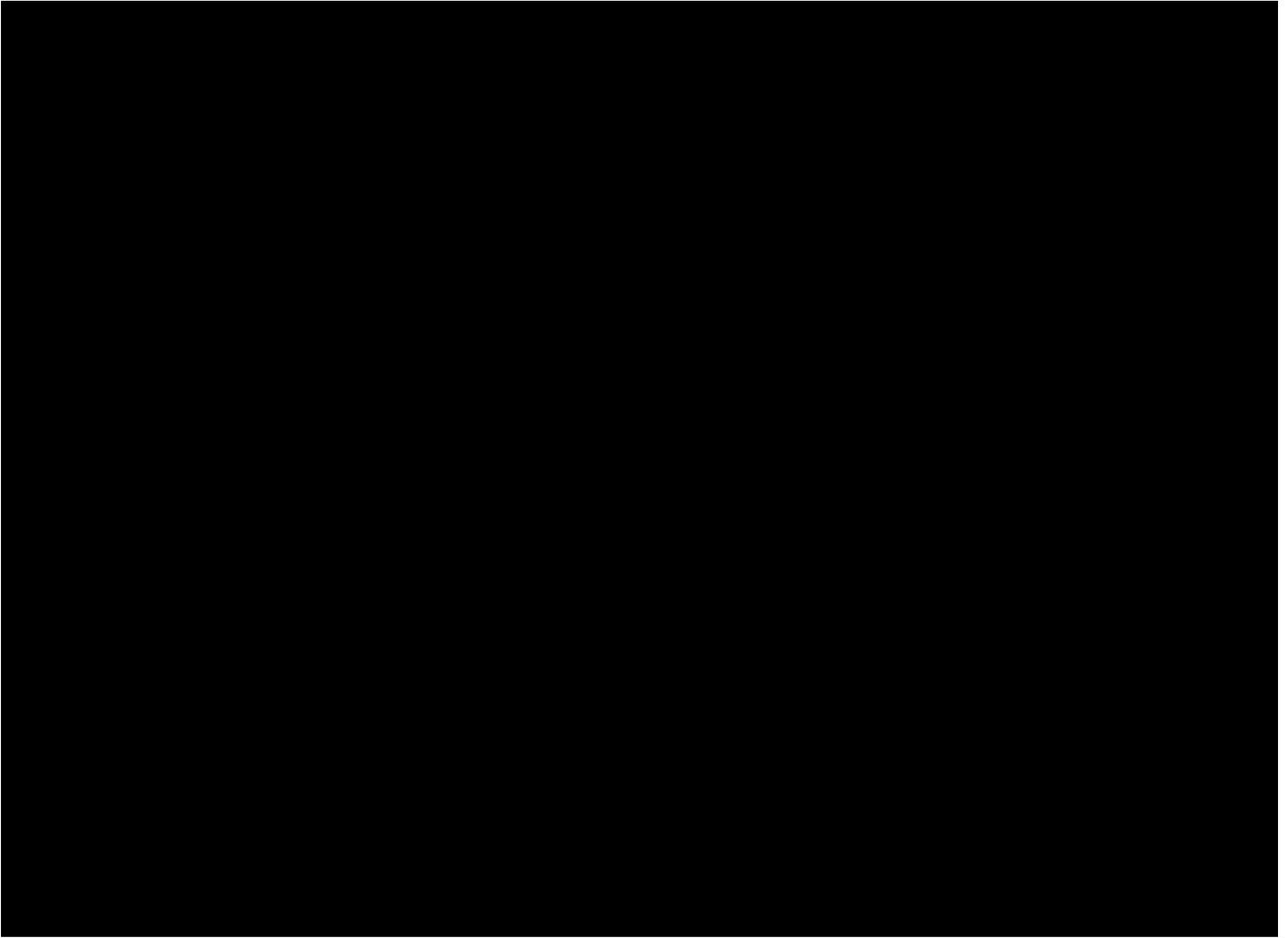
SECTION D. Source Level Requirements

Source ID: 001

Source Name: KRAFT MILL



The conditions on this page are redacted.

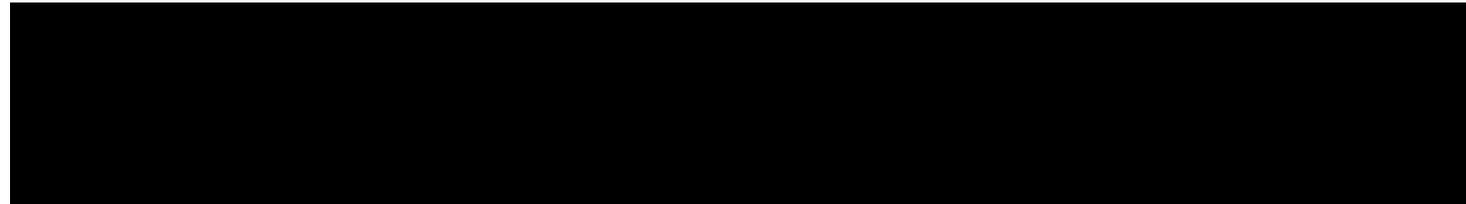
**SECTION D. Source Level Requirements****III. MONITORING REQUIREMENTS.**

006

Alternative RACT proposal and petition for alternative compliance schedule.

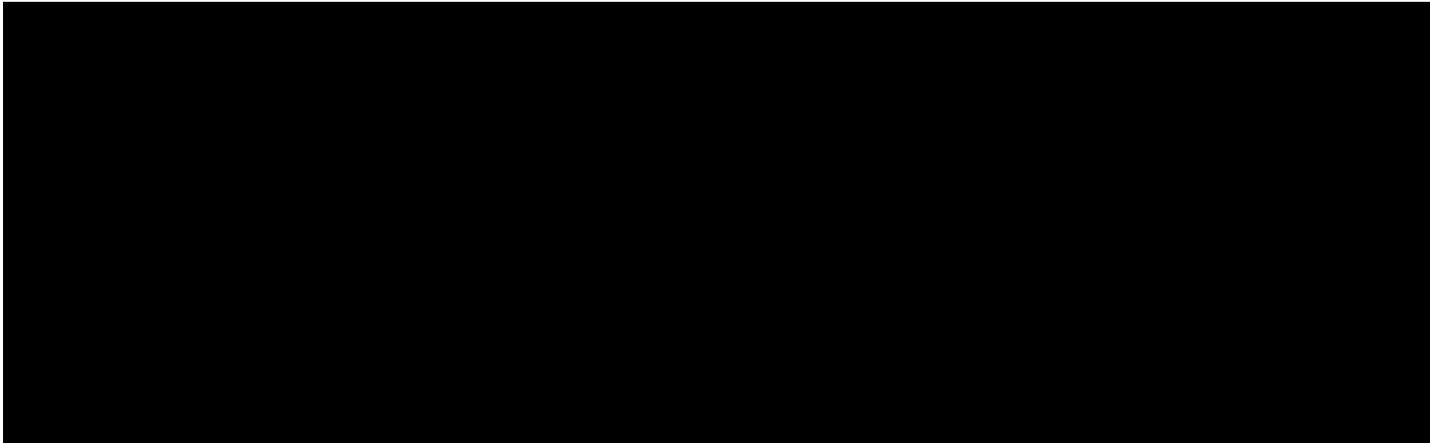
The permittee shall continuously monitor the NCG temperature and flow to ensure proper operation of venting to primary and secondary control devices.

[This condition is derived from the December 24, 2019, Department approval of the 25 Pa. Code § 129.99 alternative RACT II.]



**SECTION D. Source Level Requirements**

The conditions on this page are redacted.

**SECTION D. Source Level Requirements**

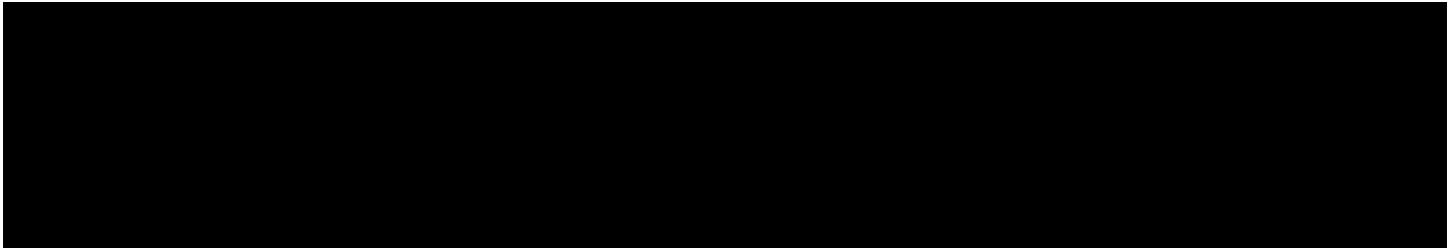
014

Alternative RACT proposal and petition for alternative compliance schedule.

(a) The source shall be operated according to good operating practices to minimize emissions of VOC.

(b) For this source, the permittee shall comply with applicable provisions of 40 CFR 63 Subpart S [National Emission Standards for Hazardous Air Pollutants from the Pulp and Paper Industry], which include leak detection and repair provisions to minimize emergency venting.

[Paragraphs (a) and (b) of this condition are derived from the December 24, 2019, Department approval of the 25 Pa. Code § 129.99 alternative RACT II.]





Pages 49 through 54 are redacted in full.



SECTION D. Source Level Requirements

Source ID: 115

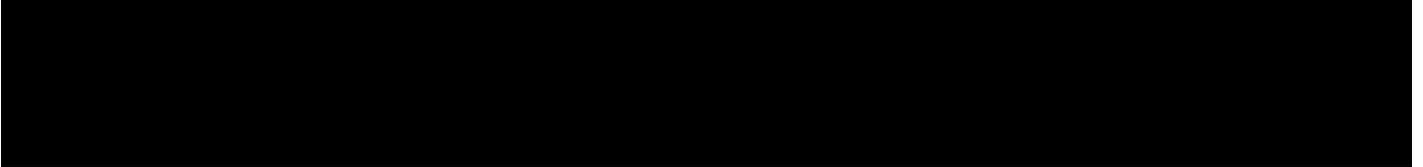
Source Name: LIME KILN (185 TPD)



The conditions on this page are redacted.



This page is redacted in full.

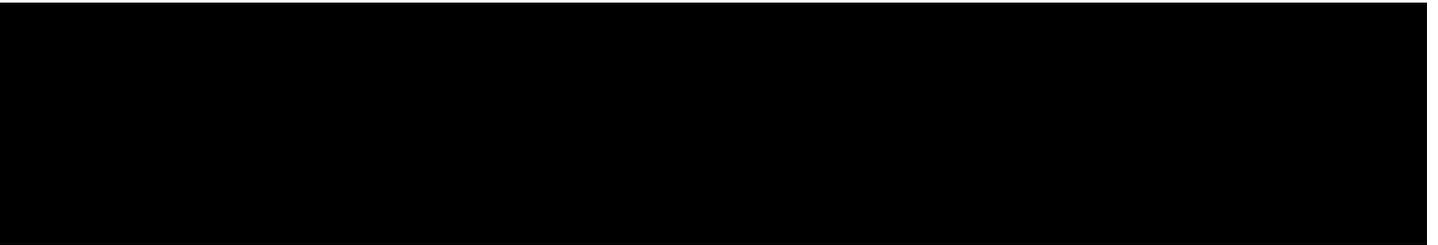
**SECTION D. Source Level Requirements****VI. WORK PRACTICE REQUIREMENTS.**

008

Alternative RACT proposal and petition for alternative compliance schedule.

The source shall be operated according to good combustion practices.

[This condition is derived from the December 24, 2019, Department approval of the 25 Pa. Code § 129.99 alternative RACT II for NOx emissions from the Lime Kiln.]



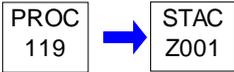


SECTION D. Source Level Requirements

Source ID: 119

Source Name: PAPER MACHINES

Source Capacity/Throughput: 50.000 Tons/HR PAPER



III. MONITORING REQUIREMENTS.

002

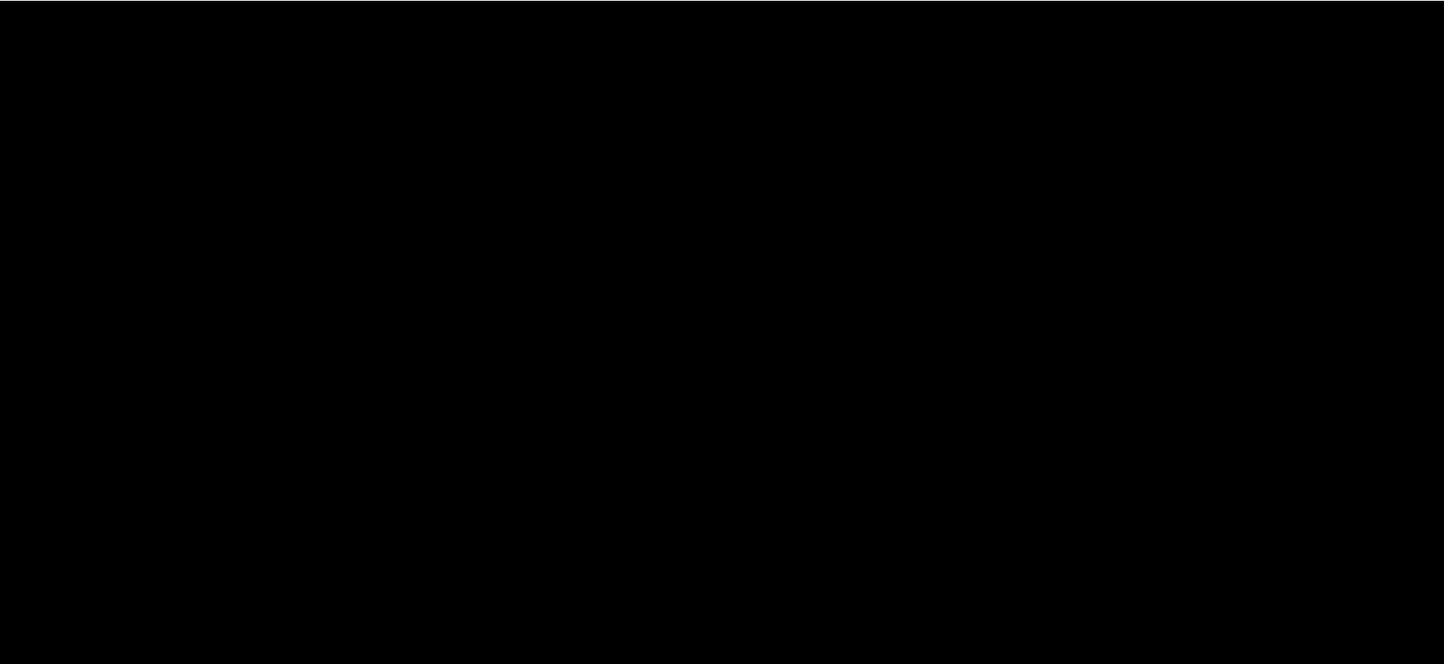


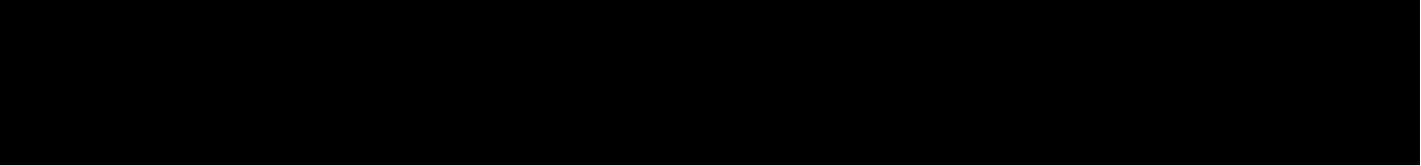
Alternative RACT proposal and petition for alternative compliance schedule.

The permittee shall monitor and record the following parameters daily.

- (a) the moisture content of the paper web entering the drying process, and
- (b) the vacuum pressure at the wet end of the paper machine.

[This condition is derived from the December 24, 2019, Department approval of the 25 Pa. Code § 129.99 alternative RACT II.]



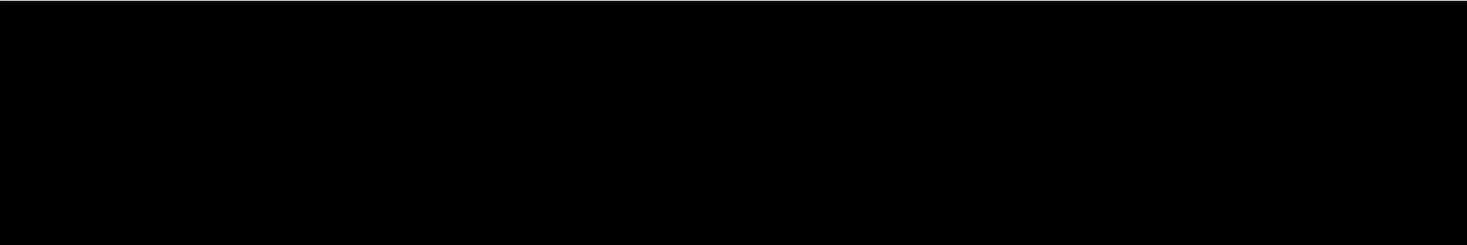
**SECTION D. Source Level Requirements****VI. WORK PRACTICE REQUIREMENTS.**

006

**Alternative RACT proposal and petition for alternative compliance schedule.**

- (a) This source shall be operated according to good operating practices to minimize emissions of VOC.
- (b) The permittee shall use low-VOC additives to the extent practicable.

[This condition is from the December 24, 2019, Department approval of the 25 Pa. Code § 129.99 alternative RACT II.]



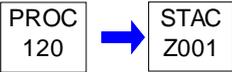


SECTION D. Source Level Requirements

Source ID: 120

Source Name: WASTEWATER TREATMENT PLANT (14 MGD)

Source Capacity/Throughput: 583,500.000 Gal/HR



III. MONITORING REQUIREMENTS.

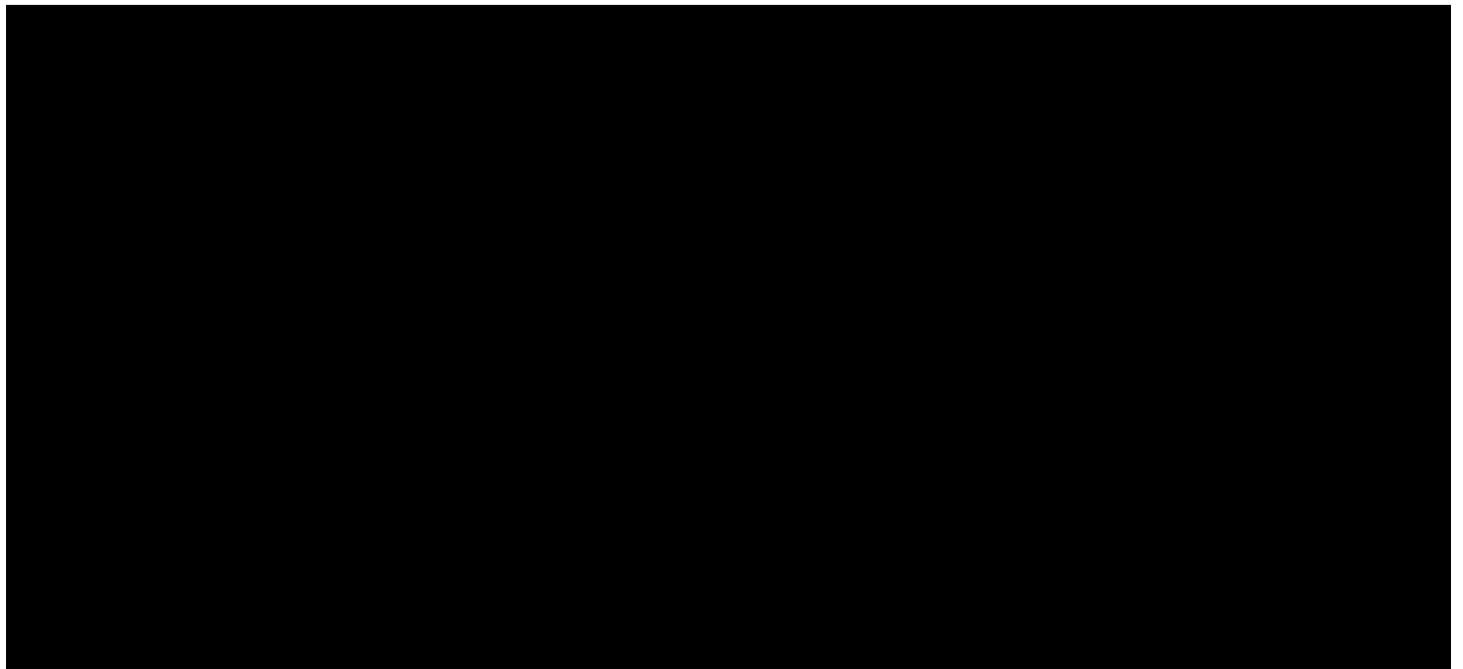
002



Alternative RACT proposal and petition for alternative compliance schedule.

The permittee shall monitor and record daily the influent chemical oxygen demand (COD) and shall take corrective action when it is found to be outside of normal operating ranges.

[This condition is from the December 24, 2019, Department approval of the 25 Pa. Code § 129.99 alternative RACT II for VOC emissions from the Wastewater Treatment Plant using influent COD as an indicator of wastewater VOC content.]

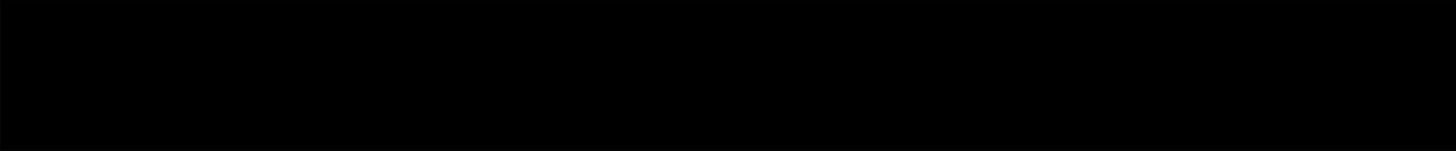




SECTION D. Source Level Requirements



VI. WORK PRACTICE REQUIREMENTS.



007



Alternative RACT proposal and petition for alternative compliance schedule.

This source shall be operated according to good operating practices to minimize emissions of VOC.

[This condition is from the December 24, 2019, Department approval of the 25 Pa. Code § 129.99 alternative RACT II for VOC emissions from the Wastewater Treatment Plant.]

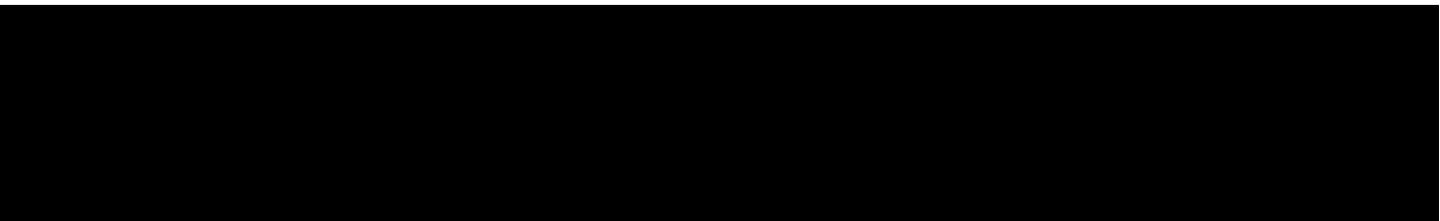
008



Alternative RACT proposal and petition for alternative compliance schedule.

The permittee shall comply with applicable provisions of 40 CFR Part 63 Subpart S [National Emission Standards for Hazardous Air Pollutants from the Pulp and Paper Industry], which include treatment of high-VOC process condensates to remove organic HAP prior to the wastewater treatment plant.

[This condition is from the December 24, 2019, Department approval of the 25 Pa. Code § 129.99 alternative RACT II for VOC emissions from the Wastewater Treatment Plant.]





Pages 62 and 63 are redacted in full.



SECTION D. Source Level Requirements

Source ID: 122

Source Name: BLEACH PLANT

[Redacted area]



The conditions on this page are redacted.

**SECTION D. Source Level Requirements**

005

Alternative RACT proposal and petition for alternative compliance schedule.

The permittee shall monitor & record the following parameters for this source.

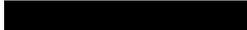
- scrubber pressure drop;
- liquid flow rate of the scrubber;
- pH of the scrubber solution.

[This condition is derived from the December 24, 2019, Department approval of the 25 Pa. Code § 129.99 alternative RACT II.]

The remaining conditions on this page are redacted.

**SECTION D. Source Level Requirements**

012

**Alternative RACT proposal and petition for alternative compliance schedule.**

The permittee shall employ good operating practices and comply with applicable provisions of 40 CFR Part 63 Subpart S [National Emission Standards for Hazardous Air Pollutants from the Pulp and Paper Industry].

[This condition is derived from the December 24, 2019, Department approval of the 25 Pa. Code § 129.99 alternative RACT II.]



**SECTION D. Source Level Requirements**

Source ID: 123

Source Name: LIQUOR CLARIFIERS

Source Capacity/Throughput:

1.000 Tons/HR

GREEN & WHITE LIQUOR

PROC
123STAC
Z001

Conditions 001 through 004 on this page are redacted.

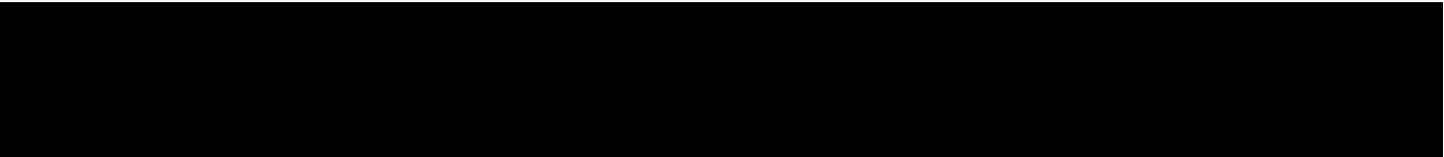
005

Alternative RACT proposal and petition for alternative compliance schedule.

The permittee shall record preventative maintenance activities associated with the Green Liquor Clarifier and the Slaker and Reausticizers.

**SECTION D. Source Level Requirements**

[This condition is derived from the December 24, 2019, Department approval of the 25 Pa. Code § 129.99 alternative RACT II for VOC emissions from the Green Liquor Clarifier and the Slaker and Recausticizers.]

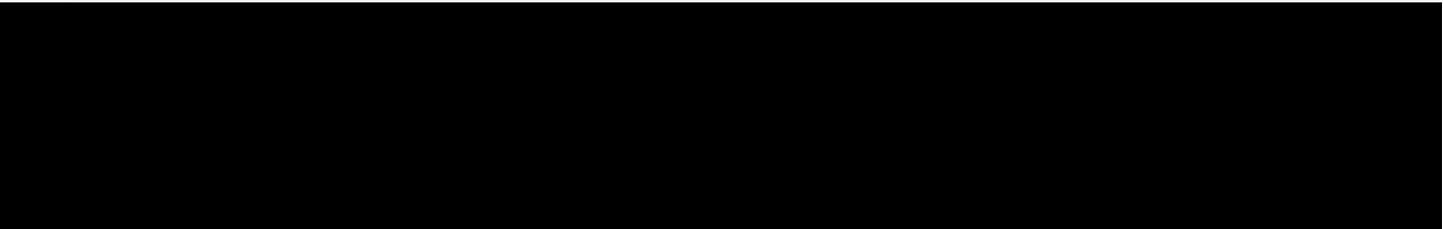
**VI. WORK PRACTICE REQUIREMENTS.**

007

Alternative RACT proposal and petition for alternative compliance schedule.

The permittee shall operate and maintain the sources in accordance with manufacturers' specifications.

[This condition is derived from the December 24, 2019, Department approval of the 25 Pa. Code § 129.99 alternative RACT II for VOC emissions from the Green Liquor Clarifier and the Slaker and Recausticizers.]





SECTION D. Source Level Requirements

Source ID: 124

Source Name: LIME MUD HANDLING SYSTEM

Source Capacity/Throughput:

1.000 Tons/HR

PROC
124



STAC
Z001

The conditions on this page are redacted.



SECTION D. Source Level Requirements

005



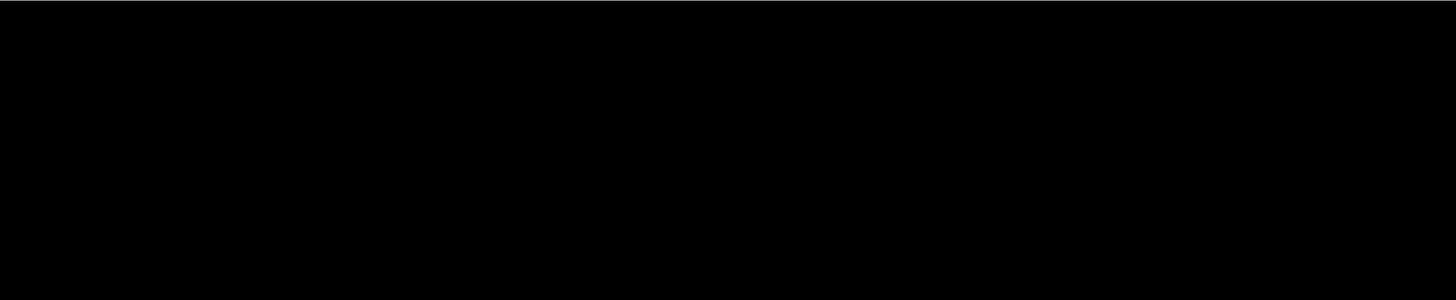
Alternative RACT proposal and petition for alternative compliance schedule.

The permittee shall record preventative maintenance activities associated with the Lime Mud Collection Tank and the Lime Mud Storage Tank.

[This condition is derived from the December 24, 2019, Department approval of the 25 Pa. Code § 129.99 alternative RACT II for VOC emissions from the Lime Mud Collection Tank and the Lime Mud Storage Tank.]



VI. WORK PRACTICE REQUIREMENTS.



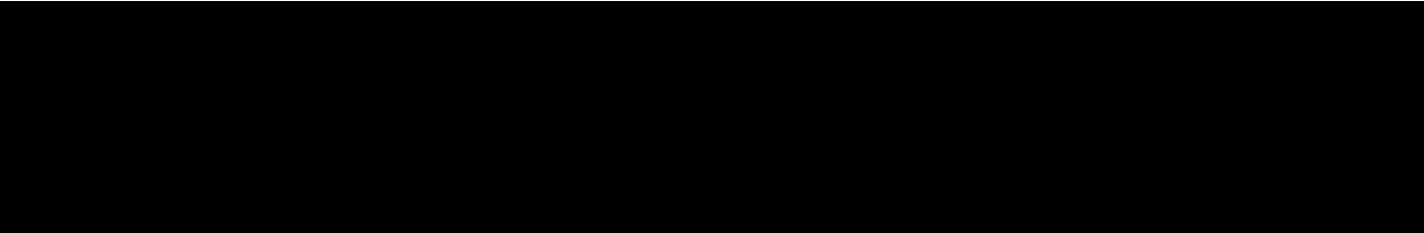
007



Alternative RACT proposal and petition for alternative compliance schedule.

The permittee shall operate and maintain the sources in accordance with manufacturers' specifications.

[This condition is derived from the December 24, 2019, Department approval of the 25 Pa. Code § 129.99 alternative RACT II for VOC emissions from the Lime Mud Collection Tank and the Lime Mud Storage Tank.]





Pages 71 through 245 are redacted in full.