EPA Sustainable Materials Management Web Academy

University Best Practices in Waste Stream Management April 28th, 2022

https://www.epa.gov/smm/sustainable-materials-management-web-academy

Our Speakers







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Meredith Moore

Sustainability Programs Manager, University of Illinois at Urbana-Champaign (co-presenter)

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Zero Waste Coordinator for Facilities and Services Department, University of Illinois Urbana-Champaign (co-presenter)





Our Speakers



Molly Kathleen Zero Waste Coordinator, The Ohio State University



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Waste Management at University of Illinois Urbana-Champaign

Thursday, April 28, 2022









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Nice to meet you!



Meredith Moore Sustainability Programs Manager <u>Mkm0078@illinois.edu</u>



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Facilities & Services

Agenda:

Introduction

- UIUC Profile
- Waste Transfer Station

iCAP Waste Reduction Goals

- Waste Reduction Goals
- Challenges

Best Practices and Strategies

- On-campus recycling
- Indoor/outdoor bin replacement
- Public engagement





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Facilities & Services

Location: The twin cities, Champaign and Urbana (population of 207,000), are about 140 miles south of Chiczgo

Population: 15.6k grad students, 39k undergrad students, 10k faculty & staff

Size: 651 University Owned Buildings 6,370 acres (9.9 square miles)





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Facilities & Services



Dump floor with commodities



Overhead view including sort conveyor

Waste Transfer Station



Outdoor view

Recyclable Commodities Collected

1. Plastic Bottles #1 and #2

More than just soda bottles, check the bottom of containers to find the plastic type number

2. Aluminum Cans

Also known as Used Beverage Containers (UBC)

3. Paper

Office paper, newspaper, paper folders, envelopes, magazines, etc.

4. Cardboard

Ask BSWs where to put your cardboard

5. Scrap Metals

Copper, conduit, metal shelving, etc.





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Facilities & Services

STICKY NOTES

IILLINOIS

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RECYCLING AT UNIVERSITY OF ILLINOIS

For questions please contact recycling@illinois.edu

WHAT DOES ILLINOIS RECYCLE?

Paper



Bottles and can

All types of office paper, Newspaper, magazines, journals, all types of envelopes, junk mail, ream wrappers, books, manila and file folders.

and aluminum cans.

RECYCLING STANDARDIZATION

Bin placement



Plastic bottles #1 and #2



Cardboard



All types of corrugated cardboard boxes, sheets, and rolls. Place flattened cardboard near the paper bin or directly in the cardboard dumpster.

Signage



areas and lobbies always co-locate bins. Avoid having recycling bins placed by itself. This helps reduce contamination.

In all hallways, common

Use clear liners for common area and office landfill bins, and blue liners for all recycling bins. Note: use black liners for bathrooms, labs, and dining areas. This will help the transfer station quickly identify the recycling bags for processing.

Ensure that clear signage accompanies all bins. F&S is updating its signage. Current bin signage can be found at tinyurl.com/binsigns

Dumpster usage



Host a training



Schedule a tour



Place tied blue bags in either paper/cardboard dumpster or the blue two-wheel carts. Place clear and black bags in the mixed trash dumpster. If you need additional blue two-wheel carts or a larger recycling dumpster please email recycling@illinois.edu. If your building has a compactor, please do not place any blue bags in it.

Help us spread the word! The recycling team would be happy to lead a 20 min discussion at your department, residential floor, or student organization on waste minimization and recycling.

Join us as for a tour of the Waste Transfer Station to observe the recycling process in action. See first hand how we recover the recyclables and the vast difference this standardization is making! To schedule a tour visit forms.illinois.edu/sec/1004822





WTS Tours

Average 8-10 tours per semester

• Pre-Covid was closer to 10

Demographic is mostly college age patrons

- Various Departments Housing
- Sustainability related classes
- Individuals in research



Common Questions: What are the possibilities to expand? How can a student help reduce waste?

- Join environmental groups, speak out, and lead by example What is 1 piece of equipment you could replace today?
- The baler





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Facilities & Services

Illinois Waste Reduction Goals

Total campus waste going to landfills (Tracked by Fiscal Year)



Total waste going to landfill seems to follow downward trend; *Goal: 4,544 tons or less by FY24*

Keep in mind:

- Data collecting refinement
- Pandemic effects



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Diversion rate average: 30% Goal: 45% by FY24

Keep in mind:

- Data gaps
- Max capacity of WTS
- Contamination issues
- Recycling market fluxes



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Waste Tonnage Metrics

Material recovery data in FY20



Building level data

In FY 20 a total of 6,066 tons of material was generated across campus. Data is recored for individual buildings for roll-off and swing pan and summarized here at the functional group. By FY 21 all data will be associated by building.

Truck level data

In FY 20 a total of 5,867 trips were made to collect refuse material. Data has been recored for each trip, including location, data, time, and work order and summarized here by truck type. By FY 21 all data will be recorded and reported through a portal compatible with AiM.

Waste Transfer data

In FY 20 a total of 4,280 tons of waste was sent to the landfill a decrease of 12% from FY 20. Most of this decrease could be attributed due to the changes during the COVID-19 response. Through various streams, 1,786 tons were diverted from landfill. Data here is summarized by commodity type. Making the effective diversion rate for FY 20 at 29%. The "other" category includes diversion of materials not currently consistently tracked such as C&D, landscape waste, wood pallets.

By FY 21 diversion data will include metrics carried out by other departments as well to better reflect the true diversion on campus.



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Challenges

- Gaps in data collection
- Recycling contamination (food & liquids) & revenue loss
- WTS designed for 1980s waste metrics; at max capacity in 2022
- Limited funding for more labor & upgrading equipment
- Have to balance between efficiency & functionality

FACILITIES & SERVICES WASTE TRANSFER STATION \mathcal{V}^{0} . WEIGHT TICKET
DATE: 3 15121 TIME: 11:05 00/194
EMPLOYEE ID: 655743266 VEH. ID: 9635689 ROUTE/LOCATION: ØDIA
MATERIAL: CARDBOARD MSW DC COMPACTED PAPER DC C&D SOIL MIX METAL TOTES
SCHEDULED/ON-CALL (CIRCLE ONE)
TIP LOCATION: L FLOOR SOUTH BAY NORTH LINCOLN NORTH BAY
WEIGHT IN: 11920 16. OUT: 11968 16.
Please complete a separate ticket for each tip. Submit complete forms w/ dispatcher daily.



Recycling going to landfill





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Successful initiatives

- Route optimization
 - Reduces costs
- Scale system to track truck loads; piloting sensors
 - Can compare FY data metrics
- Bought more pans
 - Increases separation
- Multi stream deployment to decrease contamination
 - Blue liners for recycling = visual indicator
- Transportation & Waste Depts are in the same place
 - Able to respond more quickly & effectively



LoadMan system



Open pan for temp. separation



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Indoor and Outdoor Bin Replacement



Old containers separated

New infrastructure Coupling reduces contamination





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Indoor and Outdoor Bin Replacement

iCAP objective 5.2.1 is to "Install appropriate waste collection infrastructure throughout the University District..." *Increases recycling rate & lowers contamination*







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Engagement - Best Practices and Strategies

- Consistent, clear messaging & behavior change campaigns
 - Refuse 2 tell sales clerks you do not want a bag
 - Reduce 2 buy less stuff, minimize packaging, design out the waste
 - Reuse 2 choose durable items, donate to surplus and charity
 - Recycle 2 commodity recyclables, costly recycling, waste to energy conversion, composting



Waste Reduction Challenge



- Participants received a guide and weekly grid to fill out with the items that you throw in the garbage each day
- A pre-determined point system allows participants to keep track waste
- The goal is to earn as few points as possible

WASTE POINTS

ise the point system below to track your waste for th nonth of October. The goal is to earn as <u>faw</u> points a seible. If you throw something away that is not on o t, use the 'other' point value for that category. You a have the opportunity to earn back points ("negative points) based on doing positive things for the

environment. Subtract them from your weekly tota

FOOD: (4 points for other)

- Food Scraps (apple core, banana peel): 1 point
- Wasted Food (nonorganic peels): 5 points
- Individual Wrapper (gum, candy) : 3 points
- Bulk Packaging: 3 points
 Keurig Coffee Cup: 5 points
- Keurig Coffee Cup: 5 points
 Coffee Grounds and Filter: 2 points
- Conee Grounds and Pilter: 2 points
 Sweetener Packet, Creamer Cup: 3 points

PAPER: (2 points for other)

- Napkins, Paper Towels: 1 point
- Sheet of Paper: 1 point
- Disinfectant Wipes/ Makeup Wipes: 2 points
 Dryer Sheets: 2 points

PLASTIC: (10 points for other)

- Beverage Container, Food Container: 5 points
- Single-use plastic (cutlery, straw, cup): 4 points
- Plastic Bag, Water Bottle: 10 points
- Other: Purchased Fast-Fashion, Wasteful Clothing: 10 points

"NEGATIVE" POINTS: (5 points for other)

- Conversation about Waste: -10 points
- Watch an Environmentally Themed
- Documentary/Read a Book: -20 points
- Read about a Current Climate Issue: -10 points
- Pick Up Trash: -5 points
- Purchased in Bulk: -10 points
 Other actions? Share it with us!





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Facilities & Services

Plastic Free Challenge









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Use the Bin Pledge



"Do you promise to always use a Recycling Bin? If you don't see a Bin, do you agree to hold your recyclable until you find one?" Pledges as of FY22: 394

Goal by FY24: 10,000









Thank you!





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Using Waste Characterization Studies to Improve Diversion

Presented by: Molly Kathleen Zero Waste Coordinator The Ohio State University



Sustainability in Action

About The Ohio State University – Main Campus



Sustainability in Action

What is a Waste Characterization Study?

- Tool for solid waste planning
- Analysis of the composition of different waste streams
- Manual process by which waste is sorted into categories and weighed



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Why Should I Perform a Waste Characterization Study?

Obtain baseline data

Quantify impact of new programs, policies, or education efforts

Identify the "capture rate" of recyclables

Identify recycling contamination rates

Compare performance of buildings/departments

Discover opportunities for waste reduction/avoidance

Reduce waste disposal costs



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Designing and Executing a WCS

- Can be customized and scaled to fit your budget and resources.
- Can be tailored to answer specific questions or meet your organization's needs.





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• #1: Determine scope and labor needs

Building Use Categories

- Residential
- Administrative
- Academic
- Laboratory
- Ambulatory Health Care Sites
- High Volume Special Use (Veterinary Medical Center)

Building Category	Locations
Residential	Morrill Tower
Residential	Smith-Steeb
Administrative	Ackerman Rd. Complex
Academic	CBEC
Academic	Postle
Laboratory	BRT + Biological Sciences
Laboratory	Psychology
Wexner Medical	Martha Moorehouse + Eye and
Center Ambulatory	Ear
Special Mixed Use	Vet Hospital Rear
Special Mixed Use	Woody Hayes
Special Mixed Use	Pomerene
Special Mixed Use	Wetlands
Dining Services	Scott
Dining Services	Kennedy



- #2: Sample selection and sorting periods
 - Samples should be collected during periods that represent typical operations.



• Sample size: Larger samples yield more accurate results. Ohio State used 400 lb samples.

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- #3: If conducting study internally, acquire equipment and PPE:
 - Sorting tables
 - Table covers
 - Hand brooms
 - Containers for materials
 - Scale (0.1 lbs accuracy)





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PPE (Personal Protective Equipment)

- Nitrile gloves
- Puncture resistant gloves
- Aprons
- Polypropylene sleeves
- Disposable face masks
- Safety glasses











The Ohio State University

- #4: Create plan for where samples will be transported, labeled, and stored
 - Ideal storage/sorting areas:
 - Limited disturbance
 - Shelter from wind/precipitation
 - Have access to outlets to power a scale
 - Garages work well!





- #5: Identify material categories and create data collection forms
 - Lists may vary based on materials accepted by local processors.
 - Consider categories specific to your operation that will yield useful information.
 - For multiple samples, a 3-ring binder keeps forms organized during a study.

Date:		St	ream:	Recycling	Wa	ste
Location:	Pr	Pre-Sort Weight:				
Materials	Category for Recycling Sort	Category for Waste Sort	Weights			Total
Plastic bottles/jugs	Recyclable	Contamination				
#5 Plastic tubs	Recyclable	Contamination				
Reusable Carryout Food Containers	Contamination	Contamination				
Non-Recyclable Plastics	Recyclable	Contamination				
Recyclable paper	Recyclable	Contamination				
Cardboard	Recyclable	Contamination				
Aseptic cartons	Recyclable	Contamination				
Recyclable glass	Recyclable	Contamination				
Aluminum cans	Recyclable	Contamination				
Tin/steel cans	Recyclable	Contamination				
All other scrap metal	Contamination	Disposable				
Food waste/compostable servingware	Contamination: Compostable	Contamination: Compostable				
Other compostable	Contamination:	Contamination:				
materials	Compostable	Compostable				
Operational materials	Contamination	Disposable				
Other	Contamination	Disposable				
Used trash can liners (clear and black)	Contamination	Disposable				
Liquids	Contamination	Disposable				

Notes:



• #6: Compile data and organize photos for analysis



Ackerman Road Complex: Waste Composition Profile

Trash Composition

	Percentage	Category	
Compostable food & serving ware	17.5%	Composting	
Recyclable paper		Recycling	
Other		True Trash	
Non-recyclable plastics	13.3%	True Trash	
Compostable fibers	11.6%	Composting	
Used trash bags		True Trash	
Cardboard	5.6%	Recycling	
Operational materials	3.9%		
Scrap metal		True Trash	
Plastic bottles/jugs	3.0%	Recycling	
Liquids	2.4%	True Trash	
Tin/steel cans	0.7%	Recycling	
Aluminum cans	0.6%	Recycling	
Recyclable glass	0.4%	Recycling	
#5 Plastic tubs	0.4%	Recycling	
Aseptic cartons	0.1%	Recycling	
Distance from the second block and some to the second	0.0%	Reusable	
Dining Services reusable food containers	0.0%	Reusable	
Waste Breakdown by Category	0.0%		Diversion
-	0.0%	Potential	Diversion
-	0.0%		Diversion Reyctable opper 28% Contener 10% Plastic brites/ygs 5%


Key Data Findings





Addressing Findings

Incorrect liners

· Creation of e-learning training module for custodial

High volume of compostable serving ware disposal

Piloting post-consumer compost program

High volume of animal bedding disposal

- Partnership with animal labs
- Potential to divert 250+ tons annually

High volume of lab/medical plastics disposal

• Expanding specialty plastics pyrolysis program to new buildings for items like pipette tip boxes/blue sterilization wrap



Sustainability in Action

Addressing Findings

Poor capture rates

• Building-level assessments

High volume of paper towel disposal

- · Substitute hand towels with hand dryers
- Potential to eliminate 600+ tons annually

Recycling contamination/low participation

• "Recycle Right" education campaign; digital signage; drafting sustainable operation policy

Under utilized infrastructure

- · On-site meeting/facility walk through with involved staff
- Increased composting and decreased landfilling by 210 tons annually from one building!



Sustainability in Action

• Gauge program performance.



 Identify needs for new waste diversion programs.



Sustainability in Action

• Quantify a facility's maximum recycling rate or identify locations that need additional education or infrastructure.

Building Areas	Current Recycling (lbs)	Current Recycling Rate	Potential Recycling (Ibs)	Potential Recycling Rate (%)	Potential Recycling Increase	Potential Recycling Increase (Ibs)	Potential Annual Increase in Recycling (Ibs)
Office Areas	341	55.0%	422.7	68.2%	24.0%	81.7	4,248.4
Public Areas	99	47.5%	114.6	54.9%	15.8%	15.6	811.2
Restrooms	0	0.0%	4.4	8.9%	100.0%	4.4	228.8
Parking Areas	3.6	12.2%	8.2	27.7%	127.8%	4.6	239.2
Break Rooms	1.2	7.1%	3.3	19.4%	175.0%	2.1	109.2
Total	444.8	48.1%	553.2	59.9%	24.4%	108.4	5,636.8



Sustainability in Action

• Identify where to focus efforts to maximize impact.



Locations and Quantities of Recyclables and Compostables in Trash

Sustainability in Action

• Determine common sources of recycling contamination or commonly disposed items.



Improperly Disposed Recyclables Composition



Sustainability in Action

- Demonstrate a need for recycling/composting
- Estimate capacity/collection needs
- Calculate reductions in landfill disposal costs
- Justify waste elimination investments such as transitioning to hand dryers vs. paper towels



		Recycling	Compost	Annual Total Estimated Weight	Annual Total Recycling Diversion	Annual Total Compost Diversion
Potential	Weight	570.2	604.5		3,847	4,078
	Diversion Rate	29%	30%	13,426	29%	30%

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 Identify the composition of a waste stream and how composition changes over time as a result of new policies, programs, or education initiatives.



Pre-Education Campaign



Post-Education Campaign

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Questions?

Molly Kathleen Zero Waste Coordinator <u>Kathleen.1@osu.edu</u>



Sustainability in Action



Zero Waste at CSU

Zero Waste Team @CSU



Overview

ZERO Waste efforts

- Waste Sorting
 - Top-sorting event waste
 - Compostable products
 - Recycling Education
- Composting
 - Oscar
 - \circ Windrows
- Reuse
 - Surplus Supply
 - Community education
- Food Recovery
 - Event food recovery
 - Food pantry









Waste Sorting

The VITAL part

- Recycling and composting are excellent processes that need to be utilized
 - However, without sorting they often fail at the collection site, getting mixed with trash
 - This leads to resource intensive sorting processes later on
 - Sometimes even unusable materials
- Top-sorting is essential for clean waste streams
- Zero Waste Team Volunteers to sort
 - Athletics
 - Large catered events
 - Move-in and move out





Waste sorting: current efforts

- Waste sorting is complex and physically demanding work
- The Zero Waste Team strives to pay members
 - Members can get hired by facilities staff to sort athletics events
 - \circ $\hfill We are working to get hired for all of our efforts <math display="inline">\hfill$
 - Through our student government, ASCSU
 - Hopefully through a student fee eventually
- Reusable cups at events
 - Covid made this one hard but we hope to go to aluminum reusable cups





Composting

Oscar the Grouch

- An in vessel composter
 - Internship
- Oscar can handle all types of waste
 - Food scraps of all kinds from the dining hall
 - Paper towels from the bathrooms
 - Compostable plates, bowls, and utensils
 - Wood, yard waste
 - Carbon source: Horse bedding from equine center
- A learning experience
 - Oscar does not create quite finished compost
 - \circ $\$ He is not terribly efficient, but all electric



Composting

Windrows

- How most of the food waste an compostable materials get processed
 - Gets moved and turned by a tractor with a bucket
 - Creates fully viable compost after about 5 months
- Takes all the same materials
- Requires more training and a higher certification







Surplus supply





- Electronics get recycled at CSU by Surplus
- This allows us to make sure all the collected waste goes to the right place and actually gets recycled as well as making some money off of some of the more valuable things collected
- This also ensures that any hazardous materials are handled properly.
 - Batteries, lightbulbs, ink cartridges





Upcoming Surplus recycling

- Luckily, the cost to recycle the materials is relatively low
- Most of the contents collected will be recycled by weight and will be maximum about 50 cents a pound
- The money from the sustainability fund goes towards staffing the event
 - Collection of materials
 - Sorting and transporting recycling
 - Training
- \$1,716 dollars were awarded to staff the event and pay for the recycling

Reuse

Community Education

- How-to make your own bathroom products
 - Soap, toothpaste, facewash
- Mending
 - The patchwork initiative
 - Mending projects
- Buy nothing groups and clothing swaps
 - Try to trade, share, and reuse as much as possible





Reuse

Ram Food recovery

- Event food giveaway
 - If an event has too much food after it takes place, a text is sent
 - Free food and less food waste, win-win
 - \circ I take advantage of this all the time
- Rams against hunger
 - A food pantry to distribute as much food as possible to students
- Mobile food pantry
 - Drives around campus and distributes food

Food Recovery Hierarchy









References

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Questions?





