

Transitioning from Permit Compliance to Wastewater Excellence

US EPA sponsored webinar for Wastewater Treatment Plant Operators
April 28, 2022

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Grant Tech, Inc.
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Optimizing Nutrient Removal & Wastewater Excellence

FOR OPERATORS & ADMINISTRATORS

Optimizing Nutrient Removal in:

Oxidation Ditches

(January)

Sequencing Batch Reactors

(February)

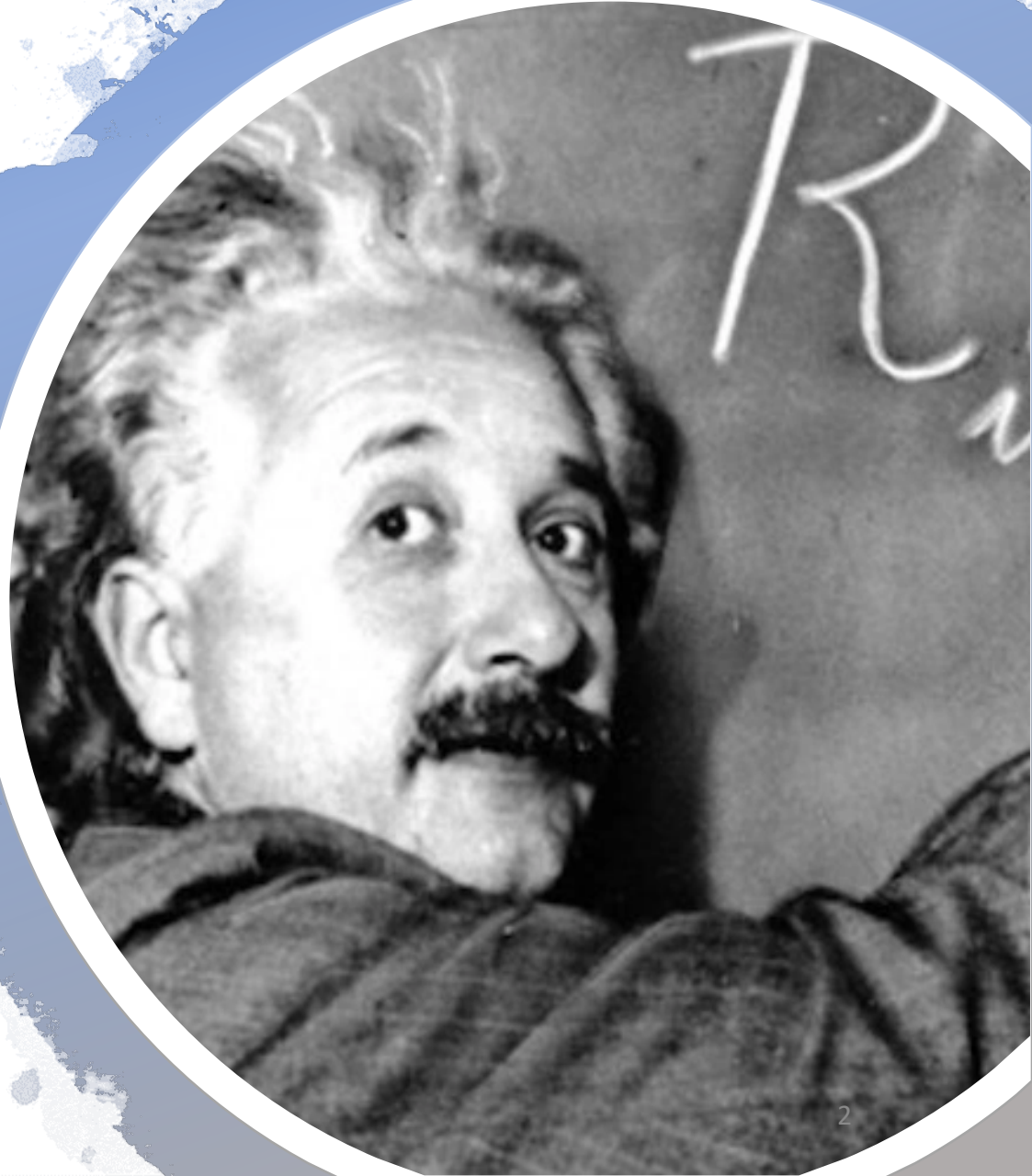
Other Activated Sludge WWTPs

(March)

FOR ADMINISTRATORS & OPERATORS

**Transitioning from Permit Compliance
to Wastewater Excellence**

(Today)



Review

Nitrogen Removal is a Biological Process

1. Bacteria convert ammonia (NH_3) to nitrate (NO_3) in high DO / low BOD conditions
2. Different bacteria convert nitrate (NO_3) to nitrogen gas (N_2) in low DO / high BOD conditions

Phosphorus can be removed Biologically

1. In septic conditions, one kind of bacteria break down pollutants to create the food bio-P bugs eat (VFAs, volatile fatty acids)
2. Bio-P bugs (PAOs, phosphate accumulating organisms) “eat” VFAs in septic conditions
3. Bio-P bugs remove phosphorus in aerobic conditions with a pH of at least 6.8
4. Under the “wrong” conditions, bio-P bugs will re-release the phosphorus back into solution

Plants designed to Biologically remove nutrients are built with tanks to create these environments

Review: continued

Wastewater Treatment Plants NOT DESIGNED to remove **Nitrogen can often be operated to do so Biologically**

7

N

Nitrogen



Chinook, Montana

Population: 1,250

0.5 MGD design flow



Sunderland, Massachusetts

Population: 3,700

0.5 MGD design flow



Norris, Tennessee

Population: 1,450

0.2 MGD design flow



Nashville Dry Creek

Population: 678,000

24 MGD design flow

Review: continued

Wastewater Treatment Plants NOT DESIGNED to remove **Nitrogen** can often be operated to do so Biologically

Wastewater Treatment Plants NOT DESIGNED to remove Phosphorus can often be operated to do so Biologically

Phosphorus

15

P

30.974



Great Bend, Kansas

Population: 13,400

3.6 MGD design flow



Abilene Sewer
Disposal Plant

Abilene, Kansas

Population: 6,400

1.5 MGD design flow



Conrad, Montana

Population: 2,500

0.5 MGD design flow



Parsons, Kansas

Population: 9,700

2.5 MGD design flow



Helena, Montana

Population: 31,500

5.4 MGD design flow

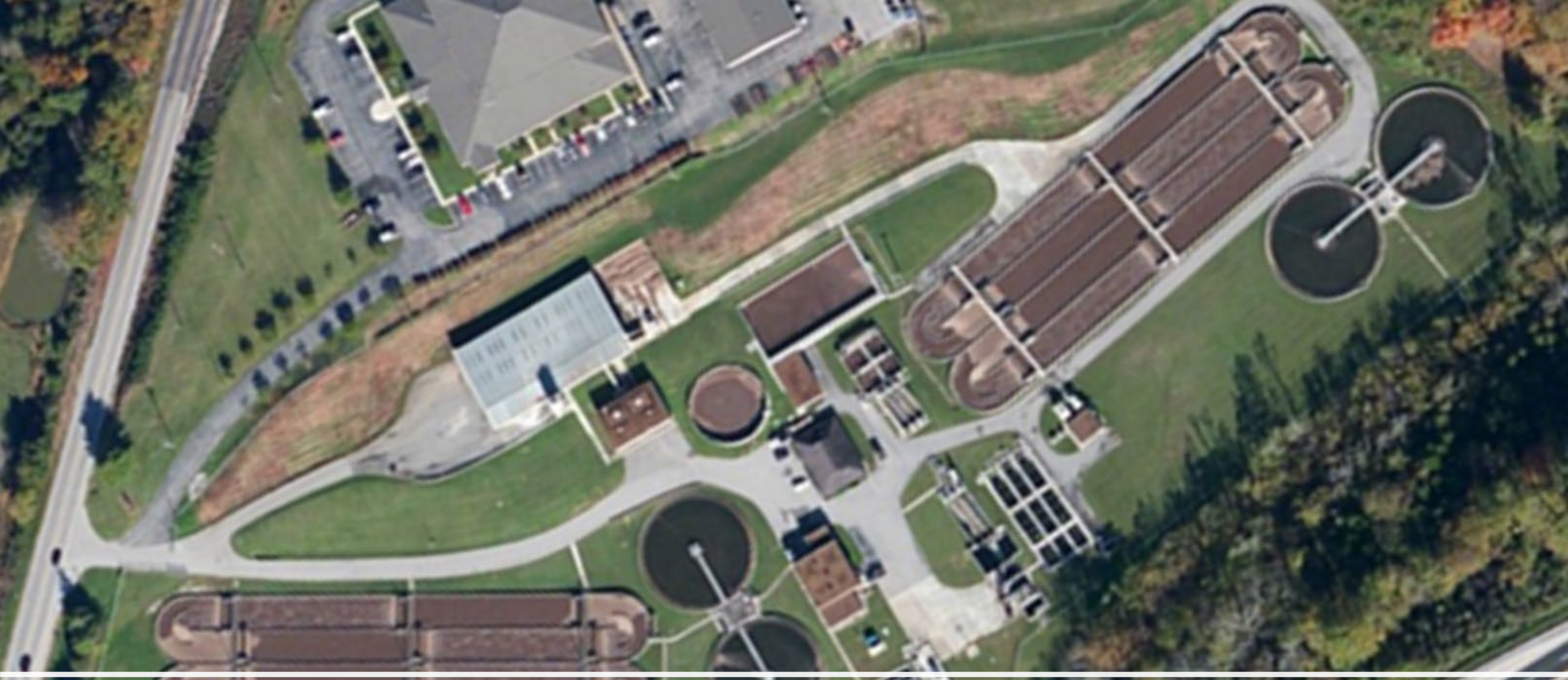
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Review: continued

Wastewater Treatment Plants NOT DESIGNED to remove **Nitrogen** can often be operated to do so Biologically

Wastewater Treatment Plants NOT DESIGNED to remove **Phosphorus** can often be operated to do so Biologically

Operating Wastewater Treatment Plants DIFFERENTLY THAN DESIGNED can SIGNIFICANTLY IMPROVE Biological Phosphorus and Nitrogen Removal ... often at a **cost savings**



Cookeville, Tennessee

Population: 33,500

15 MGD design flow

Conclusion: Lesson Learned

**To Remove Nitrogen and Phosphorus at a Wastewater Treatment Plant
NOT DESIGNED to remove Nitrogen or Phosphorus ...**

may require:

NOT “using all equipment as designed”

NOT “following the O&M Manual”





**Warning to Operators & Utility
Administrators**

Check with regulator first:

Some states require pre-approval

Many states don't



Warning to Regulators

**It is unrealistic to expect every
wwtp to perform as well as my case
studies**

What do you
think?





**THIS IS
MY STORY**



**KEEP
CALM
AND
BLAME
ME FOR EVERYTHING**

Connecticut	Gardner	Topeka North	Montana	Miles City	Humboldt
Colchester-East Hampton	Garnett	Wamego	Bigfork	Missoula	Lafayette
East Haddam	Goddard	Wellington	Big Sky	Stevensville	LaFollette
Groton	Great Bend	Wellsville	Billings	Wolf Creek	Livingston
New Canaan	Halstead	Wichita Plants 1&2	Boulder		McMinnville
New Hartford	Haysville	Winfield	Bozeman	New Hampshire	Millington
Plainfield North	Herington	Yates Center	Butte	Keene	Nashville Dry Creek
Plainfield Village	Hiawatha		Chinook		Norris
Suffield	Holton	Kentucky	Choteau	North Carolina	Oak Ridge
Windham	Independence	Hopkinsville	Colstrip	Asheboro	Oneida
	Kansas City #14 & 20		Columbia Falls	Eden - Mebane Bridge	
Kansas	Kingman	Massachusetts	Conrad	Newton	Virginia
Abilene	Lansing	Amherst	Craig	Reidsville	Strasburg
Andover	Lakewood Hills	Barnstable	Dillon		
Arkansas City	Lyons	Easthampton	East Helena	South Carolina	Washington
Baldwin City	Medicine Lodge	Greenfield	Forsyth	Greeneville	Alderwood
Basehor	Miami CO - Bucyrus	Montague	Gallatin Gateway		Everett
Beloit	Miami CO - Walnut Creek	Newburyport	Glendive	Tennessee	King CO Brightwater
Bonner Springs	Norton	Northfield	Great Falls	Athens	Lake Stevens
Buhler	Osawatomie	Palmer	Hamilton	Baileyton	Marysville
Caney	Parsons	South Deerfield	Hardin	Bartlett	Mukilteo
Chanute	Phillipsburg	South Hadley	Havre	Chattanooga	Port Orchard
Chisholm Creek	Pratt	Sunderland	Helena	Collierville	Puyallup
Coffeyville	Riley CO - University Park	Upton	Kalispell	Cookeville	Sultan
Derby	Rose Hill	Westfield	Laurel	Cowan	Sumner
De Soto	Shawnee CO - Sherwood		Lewistown	Crossville	
Ellinwood	St. Marys		Libby	Dickson - White Bluff	Wyoming
Eudora	Spring Hill		Lolo	Harpeth Valley	Laramie
Garden Plain	Tonganoxie		Manhattan	Harriman	

Low-Cost Nutrient Removal in Montana

2022 Final Report



Data exist for **34 Montana mechanical municipal wastewater treatment facilities**

14 facilities underwent nutrient removal facility upgrades

20 facilities were optimized only, NOT upgraded

The 20 facilities optimized but not upgraded realized a significant reduction in discharge of nitrogen and/or phosphorus:

127 tons less per year of nitrogen

19 tons less per year of phosphorus.

“The results clearly demonstrate that optimization produces significant nutrient reduction.”

Table 2 – Montana Summary Nutrient Reduction Data – Non-Upgraded Facilities

	Metric	Total-N	Total-P
Conventional	Avg. Concentration Before (mg/L)	16.5	2.5
	Avg. Concentration After (mg/L)	9.9	1.9
	Overall Additional Concentration Reduction	40%	25%
	Overall Additional Mass Reduction (ton/yr)	57	6
BNR/AWT	Avg. Concentration Before (mg/L)	10.3	0.9
	Avg. Concentration After (mg/L)	7.0	0.7
	Overall Additional Concentration Reduction	32%	17%
	Overall Additional Mass Reduction (ton/yr)	70	13
Combined	Avg. Concentration Before (mg/L)	14.3	1.9
	Avg. Concentration After (mg/L)	8.9	1.5
	Overall Additional Concentration Reduction	38%	23%
	Overall Additional Mass Reduction (ton/yr)	127	19

Montana wwtps NOT DESIGNED to remove Nitrogen or Phosphorus:

**40% total-Nitrogen reduction
25% total-Phosphorus reduction**

less than \$25,000 per wwtp

... ..

To achieve similar results through conventional improvements, the cost to each community would typically be in the millions of dollars.

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	Overall Additional Concentration Reduction	38%	23%
	Overall Additional Mass Reduction (ton/yr)	127	19

AND

Significant improvements were seen in wwtps designed to remove Nitrogen and Phosphorus:

32% more total-Nitrogen

17% more total-Phosphorus

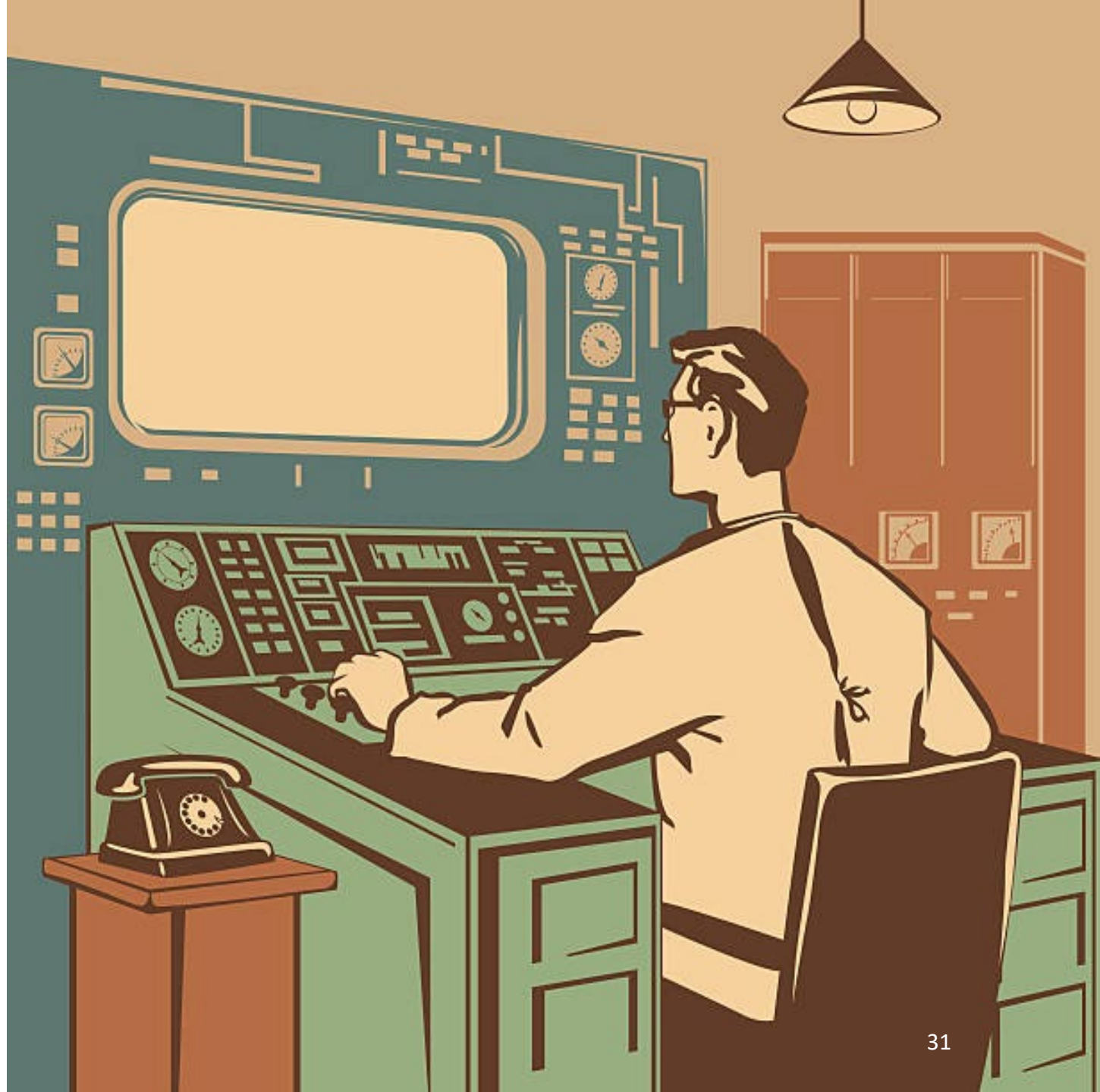
“Montana’s experience demonstrates that there is little to lose and much to gain in implementing widespread municipal wastewater treatment plant nutrient optimization.”



Promoting
excellence



Empowering Operators



the Generic Wastewater Operator

Job 1: compliance

meet permit & adhere to rules and regulations

Under the radar:

a good day is one when nobody complains

Risk adverse

Deferential:

regulators are feared, engineers are respected

Operators are generally more mechanically skilled than scientifically (process) knowledgeable



Compliance

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Technical Assistance Webinar Series: Improving CWA-NPDES Permit Compliance

On this page:

- [Upcoming Webinars](#)
- [Recorded Webinars](#)

This technical assistance webinar series supports the joint EPA and Authorized State [Significant Noncompliance \(SNC\) Rate Reduction National Compliance Initiative \(NCI\)](#). The SNC NCI is aimed at improving surface water quality and reducing potential impacts on drinking water by assuring that all Clean Water Act (CWA) – National Pollutant Discharge Elimination System (NPDES) permittees are complying with their wastewater discharge permits.

This page includes registration information for upcoming webinars as well as recordings and supplemental materials for past webinars.

Intended Audience: The webinars are intended for plant operators, municipal leaders, technical assistance providers, and compliance inspection staff from federal, state, tribal and local governments. Every plant is unique and plant operators should discuss any major operational change with their NPDES permitting authority.

For attending live webinars: All registered attendees receive a follow-up email from GoToWebinar 24 hours after the conclusion of the webinar which includes a link to download a certificate of attendance. Acceptance of certificates for CEUs is contingent on state and/or organization requirements—EPA cannot guarantee acceptance. Discuss eligibility of continuing education credits with your state’s specific certification authority.

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For additional information, contact: [Laura Paradise](mailto:paradise.laura@epa.gov) (paradise.laura@epa.gov) or [Peter Bahor](mailto:bahor.peter@epa.gov) (bahor.peter@epa.gov)

Upcoming Webinars

- Thursday March 31, 2022 (1:00 – 2:30pm Eastern)
[Optimizing Nutrient Removal in Activated Sludge WWTPs](#) EXIT
 Presenter: Grant Weaver, PE, President Grant Tech, Inc
- Thursday April 28, 2022 (1:00 – 2:30pm Eastern)
[Transitioning from Permit Compliance to Wastewater Excellence](#) EXIT
 Presenter: Grant Weaver, PE, President Grant Tech, Inc

Recorded Webinars

epa.gov/compliance/technical-assistance-webinar-series-improving-cwa-npdes-permit-compliance

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“EPA Technical Assistance Webinar Series”

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Webinar	Date
Alkalinity Testing for Better Process Control in Small Wastewater Treatment Plants	2020-01-29
Asset Management 101 – Finding Financial Assistance for Infrastructure Upgrades	2020-04-15
Best Management Practices for POTW Compliance Part 1	2020-08-18
Best Management Practices for POTW Compliance Part 2	2020-09-15
Biosolids Part 1: Overview of Wastewater Treatment Sludge and Clean Water Act Regulatory Structure	2021-04-29
Biosolids Part 2: Wastewater Treatment Sludge Disposal Methods	2021-05-27
Build Resilience & Adapt to Climate Change Impacts for Drinking Water & Wastewater Utilities Part 2	2021-07-29
CWA – NPDES Compliance Assistance for Public Drinking Water Systems	2020-05-13
Discharge Monitoring Reports – Avoiding Common Mistakes	2020-07-15
Do's and Don'ts in Operating an NPDES Laboratory: Common Mistakes and Ways to Improve Results	2021-02-24

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LAST UPDATED ON MARCH 14, 2022

“EPA Technical Assistance Webinar Series”

epa.gov/eg/national-study-nutrient-removal-and-secondary-technologies

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“EPA Nutrients National Study”

Effluent Guidelines

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National Study of Nutrient Removal and Secondary Technologies

EPA is examining efficient and cost-effective approaches for nutrient removal at publicly owned treatment works (POTW). As part of the national study, the agency conducted a survey of POTWs during 2019 to 2021.

On this page:

- [Study Goals](#)
- [Benefits to POTWs](#)
- [Nutrient Removal Accomplished Nationwide](#)
- [Fact Sheets](#)
- [Additional Resources](#)
- [Additional Information](#)



Photo credit: Jane Thomas, Integration & Application Network, [University of Maryland Center for Environmental Science](#) [EXIT](#)

Study Goals

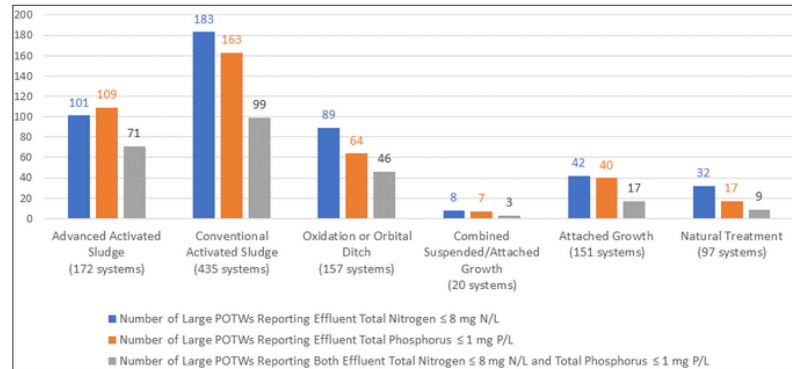
Some POTWs have added new treatment processes to remove nutrients, but these upgrades may not be affordable or necessary for all facilities. This study is helping EPA learn about other ways that POTWs are reducing their nutrient discharges, while optimizing operation and maintenance practices, and without incurring large capital expenses. The study has three main goals:

1. Obtain nationwide data on nutrient removal.
2. Encourage improved POTW performance with less expense.



Nutrient Removal Accomplished Nationwide

Initial results of the screener questionnaire help demonstrate an important aspect of the National Study: improved nutrient removal is attainable by all types of POTWs. Survey results to date show more than 1,000 POTWs with different biological treatment types (including both conventional and advanced treatment technologies) can achieve effluent total nitrogen of 8 mg/L and total phosphorus of 1 mg/L. The figure below includes those POTWs with a population served of at least 750 individuals and a design capacity flow of at least 1 million gallons per day.



Note: Survey respondents could select multiple biological treatment types.

epa.gov/eg/national-study-nutrient-removal-and-secondary-technologies

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Fact Sheets

Descriptions of low-cost adjustments to reduce nutrient pollutant discharges at sewage treatment plants.

- [No Plant is Too Small to Optimize: Wisconsin Operator Ingenuity](#) (May 2021)
- [Optimizing Biological Phosphorus Removal in Minnesota](#) (March 2021)
- [Tennessee: Quest for Energy Efficiency Inspires Operators' Pursuit of Nutrient Removal](#) (January 2021)
- [Kansas: High-Quality Water From Small POTWs](#) (June 2020)
- [Kentucky Operators Take The Lead in Reducing Nutrients](#) (June 2020)
- [Optimizing for Results in Montana](#) (June 2020)

KENTUCKY OPERATORS TAKE THE LEAD IN REDUCING NUTRIENTS
Model results provide a framework for better performance

When the Kentucky Division of Community Development and the EPA worked to help the Lawrenceburg Sewage Treatment Plant (LSTP) reduce nutrient pollution while saving energy, operators found an innovative solution: use older equipment that an operational specialist at home with a 20-year job at the plant had no expectations, but was able to get a job done.

In 2017, Nathan and the other operators from Lawrenceburg participated in a pilot partnership targeting low- or no-cost operational changes to improve nutrient removal and save energy. Nathan and the other operators worked with the project team to install Lawrenceburg's 1.1 MGD (million gallons per day) plant with a new water filter (WTF) to improve water quality and reduce energy consumption. The WTF also replaced existing water treatment equipment and equipment information to develop a steady state model and an energy model. The model showed that the WTF could reduce energy consumption by 20% and reduce nitrogen and phosphorus concentrations. Nathan and the other operators worked with the project team to install the WTF and the other equipment in 2018. The model showed that the WTF could reduce energy consumption by 20% and reduce nitrogen and phosphorus concentrations. Nathan and the other operators worked with the project team to install the WTF and the other equipment in 2018. The model showed that the WTF could reduce energy consumption by 20% and reduce nitrogen and phosphorus concentrations.

Parameter	Model Simulation	Actual Data (July 2017)
Effluent TN (mg/L)	8	4
Effluent NH ₄ (mg/L)	0.2	0.4
Effluent TP (mg/L)	1.0	0.7

Changes in average effluent total phosphorus at the Lawrenceburg WTP after implementation of the WTF and other equipment.

The changes were simple, but Nathan says, "You need to have the hands-on expertise. The work requires you." The team had already been able to get some results at the Lawrenceburg WTP. In 2017, the team installed a new WTF and other equipment. The WTF also replaced existing water treatment equipment and equipment information to develop a steady state model and an energy model. The model showed that the WTF could reduce energy consumption by 20% and reduce nitrogen and phosphorus concentrations. Nathan and the other operators worked with the project team to install the WTF and the other equipment in 2018. The model showed that the WTF could reduce energy consumption by 20% and reduce nitrogen and phosphorus concentrations.

National Study of Nutrient Removal and Secondary Technologies
Nutrient removal through optimizing plant operations

“EPA Nutrients National Study”

Empowering Wastewater Operators

Plant Manager Skillset

Training

Licensing

Control / Decision making authority

Raise job status

Decision making powers

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Remote Support

Rural America, especially

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Raise Expectations!

Administration

Finance

Technology

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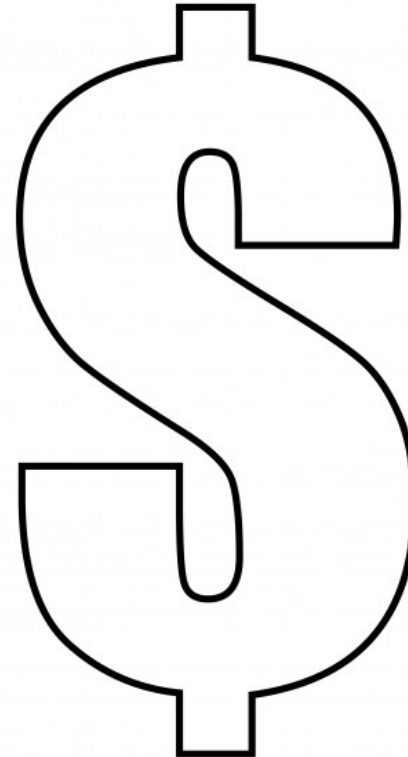
Rural America, especially

Raise Expectations!

Administration

Finance

Technology



Questions?

Comments?

What do you
think?



Acknowledgements

ABILENE, KANSAS G.D. Hite, Kevin Clark & Lon Schrader

CHINOOK, MONTANA Eric Miller & Cory Fox

CONRAD, MONTANA Keith Thaut

COOKEVILLE, TENNESSEE Ronnie Kelly, Tom Graham & John Buford

GREAT BEND, KANSAS Jason Cauley, Reuben Martin, April Batts & James Gaunt

HELENA, MONTANA Jeff Brown, Mark Fitzwater (retired), Fred Irving & staff

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NASHVILLE, TENNESSEE David Tucker & Johnnie McDonald (retired)

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MONTANA Paul LaVigne (retired), Pete Boettcher, Josh Viall, Darryl Barton, Bill Bahr (retired) & Dave Frickey (retired) (**DEQ**)



Questions?

Comments?

Utility Administrator's Path to Wastewater Excellence



Utility Administrator's Path to Wastewater Excellence

Plant Manager's Skillset

Everything a municipal manager needs to know

Plus "Process Control" skills and/or provide remote support

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Everything a municipal manager needs to know

Plus "Process Control" skills and/or provide remote support

Information necessary to responsibly oversee operations

Lab Reports

Monthly Electric Bills

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Inclusion

Involve operators in decision-making

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Plant Manager's Skillset

Everything a municipal manager needs to know

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Lab Reports

Monthly Electric Bills

Inclusion

Involve operators in decision-making

Raise expectations

Expect permit compliance

Establish metrics (e.g., KWH per MGD or BOD ... lbs chemical per MGD or # influent alkalinity)

Utility Administrator's Path to Wastewater Excellence

Plant Manager's Skillset

Everything a municipal manager needs to know

Plus "Process Control" skills and/or provide remote support

Information necessary to responsibly oversee operations

Lab Reports

Monthly Electric Bills

Inclusion

Involve operators in decision-making

Raise expectations

Expect permit compliance

Establish metrics (e.g., KWH per MGD or BOD ... lbs chemical per MGD or # influent alkalinity)

Support failure / Reward success

Questions?

Comments?

Grant's approach to Wastewater Excellence

Operator training

Nitrogen & Phosphorus removal fundamentals

Case studies



Grant's approach to Wastewater Excellence

Operator training

Nitrogen & Phosphorus removal fundamentals

Case studies

In-plant support

Brainstorm optimization strategies with plant staff



Grant's approach to Wastewater Excellence

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Brainstorm optimization strategies with plant staff

Written plan

Site-specific optimization strategy with process control targets



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Remote and in-plant



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Written plan

Site-specific optimization strategy with process control targets

Ongoing technical support

Remote and in-plant

Regulatory support

Critical to success



What do you
think?



Questions?

Comments?



***Optimizing Nutrient Removal &
Wastewater Excellence***

That's it.

Thanks for Participating!

Grant Weaver
Grant@GrantTechSolutions.com