



COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION AIR QUALITY PROGRAM

TITLE V/STATE OPERATING PERMIT

Issue Date: October 3, 2019 Effective Date: March 18, 2020

Revision Date: March 18, 2020 Expiration Date:

Revision Type: Amendment

In accordance with the provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and 25 Pa. Code Chapter 127, the Owner, [and Operator if noted] (hereinafter referred to as permittee) identified below is authorized by the Department of Environmental Protection (Department) to operate the air emission source(s) more fully described in this permit. This Facility is subject to all terms and conditions specified in this permit. Nothing in this permit relieves the permittee from its obligations to comply with all applicable Federal, State and Local laws and regulations.

The regulatory or statutory authority for each permit condition is set forth in brackets. All terms and conditions in this permit are federally enforceable applicable requirements unless otherwise designated as "State-Only" or "non-applicable" requirements.

TITLE V Permit No: 15-00010

Federal Tax Id - Plant Code: 20-0653500-1

Owner Information

Name: ARCELORMITTAL PLATE LLC

Mailing Address: 139 MODENARD

COATESVILLE, PA 19320-4036

Plant Information

Plant: ARCELORMITTAL PLATE LLC/COATESVILLE

Location: 15 Chester County 15001 Coatesville City

SIC Code: 3312 Manufacturing - Blast Furnaces And Steel Mills

Responsible Official

Name: CORY CHAPPELL Title: OPERATIONS MNGR Phone: (610) 383 - 2000

Permit Contact Person

Name: REZA AJALLI

Title: MGR - ENVIRONMENTAL

Phone: (610) 383 - 2097

[Signature] Julius Marchall

JAMES D. REBARCHAK, SOUTHEAST REGION AIR PROGRAM MANAGER





Pages 2-3, 8-10, 13-28, 30-31, 37-38, 40-43, 52-93, 95-101, 103-118, 121-128, 131-145, 147-148, and 150-158 are redacted entirely.





SECTION A. Site Inventory List

Source	ID Source Name	Capacity/Throughput	Fuel/Material
055	ELECTRIC MELT SHOP BOILER	62.300 MMBTU/HR	
		MCF/HR	Natural Gas
104	\D\ ELECTRIC FURNACE	Tons/HR	CARBON/STAINLESS STE
		Tons/HR	ALLOY STEEL
		MCF/HR	Natural Gas
136	BATCH HT.TRT.FURNACES 2-8 & 10	MCF/HR	Natural Gas
146A	145' NAB FURNACE (CHT)	MCF/HR	Natural Gas
146B	200' NAB FURNACE (CHT)	128.000 MMBTU/HR	
		MCF/HR	Natural Gas
151	15 SOAKING PITS	MCF/HR	Natural Gas
250	IDENTIFICATION MARKING	50.000 Gal/HR	PAINT
	DELTH TO ATTOM WATER	COLOGO CUINTIX	. / 4/11







SECTION A. Site Inventory List

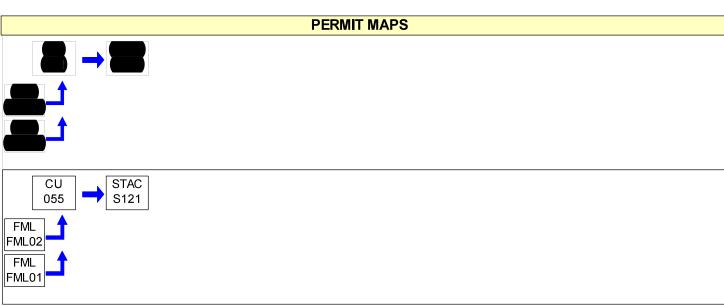
Source II	D Source Name	Capacity/	Throughput	Fuel/Material
270	CONTINUOUS CASTING SPRAY CHAMBER	93.600	Tons/HR	STRAND
C003	A, B & D BAGHOUSES	72.000	Lbs/HR	PARTICULATES
C090	CANOPY SYS. BAGHOUSE "E"	71.300	Lbs/HR	PARTICULATES
FML01	NATURAL GAS			
FML02	PROPANE			
FML03	DIESEL FUEL			
FML05	GASOLINE			
S03	A B D BAGHOUSE STACK			
S121	EMS BOILER STACK			
S140	CASTER SPRAY STACK			
S145	SOAK PIT 37 STACK			
S146	SOAK PIT 38/39/40 STACK			
S147	SOAK PIT 41/42/43 STACK			
S148	SOAK PIT 44/45/46 STACK			
S149	SOAK PIT 47/48/49 STACK			
S37	SOAK PIT 35 STACK			
S38	SOAK PIT 36 STACK			





SECTION A. Site Inventory List

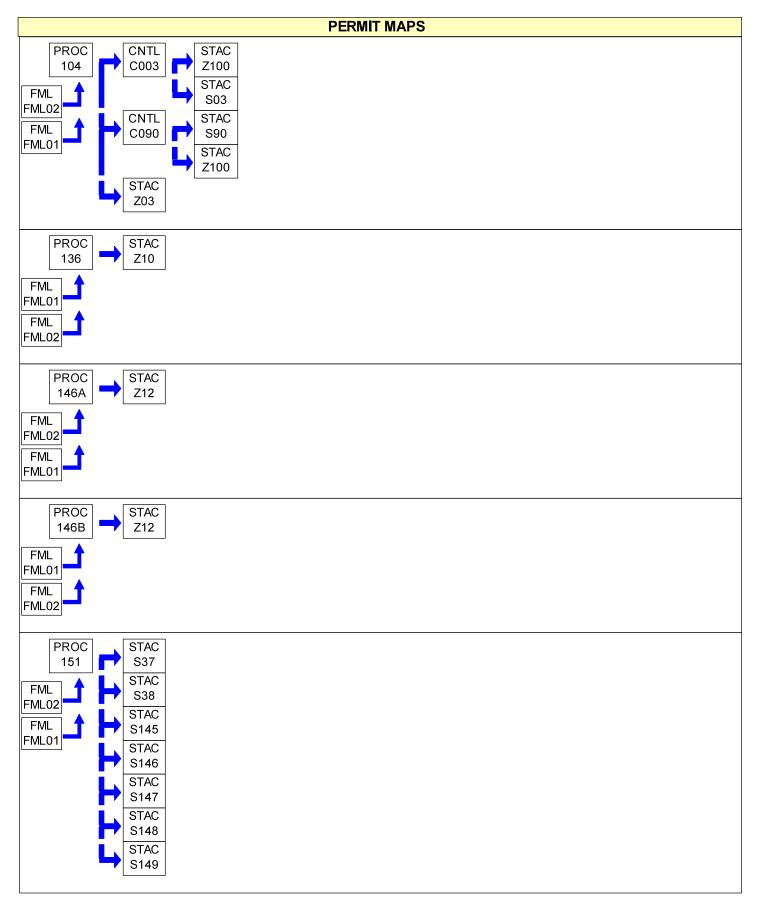
Source I	D Source Name	Capacity/Throughput	Fuel/Material
Z100	MISC. FUGITIVES		
Z12	NAB FURNACE FUGITIVES		
Z54	SURFACE COATING FUGITIVES		
Z55	ID MARKING FUGITIVES		



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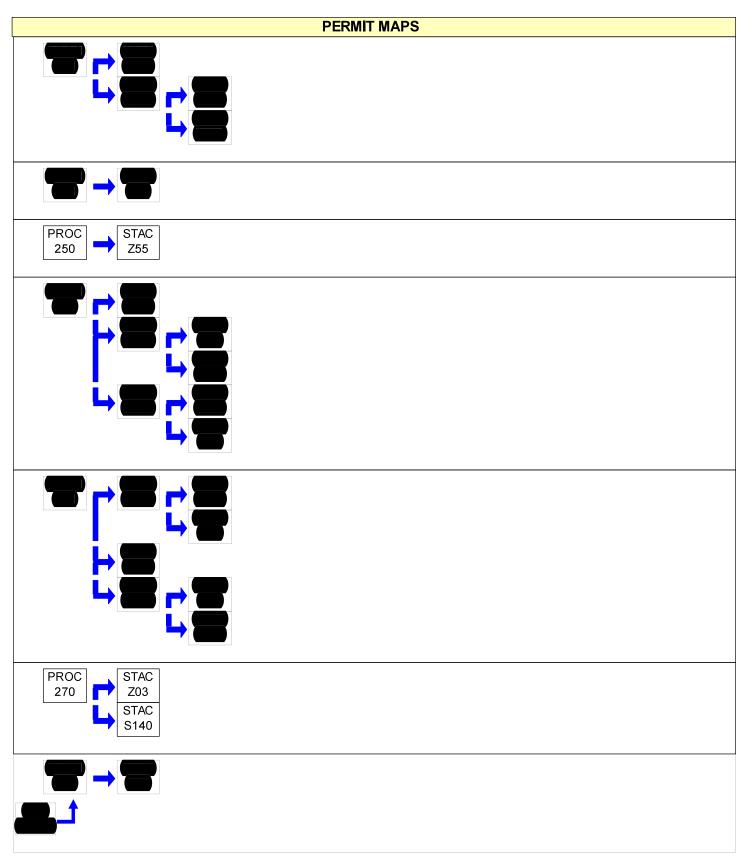






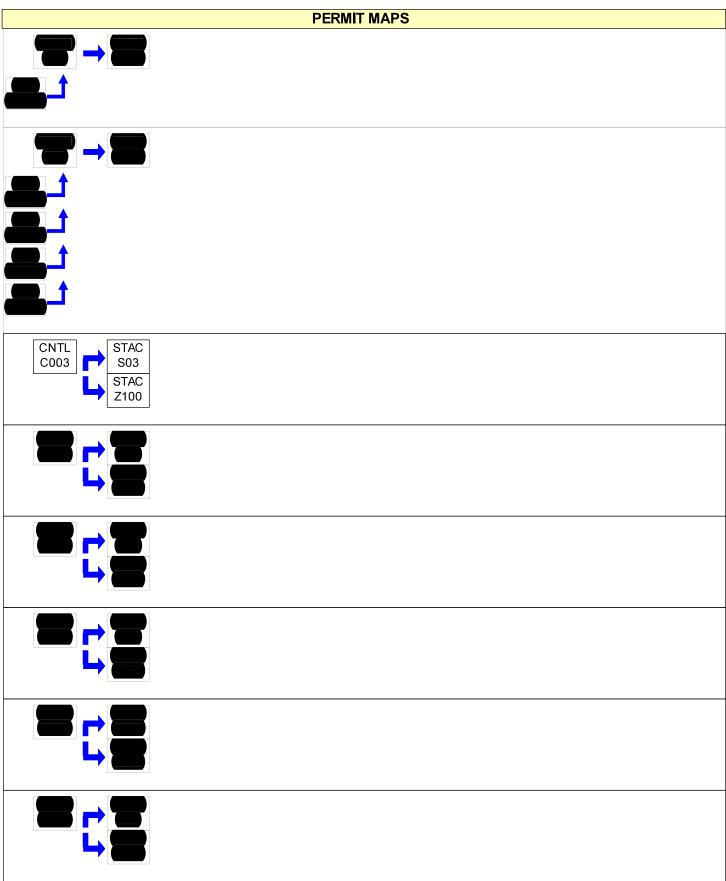
















SECTION C. Site Level Requirements

021

Operating permit terms and conditions.

The permittee shall ensure that the sources and air pollution control devices listed in Sections A and G of this permit, are operated and maintained in a manner consistent with good operating and maintenance practices, and in accordance with manufacturers' specifications (where appropriate).

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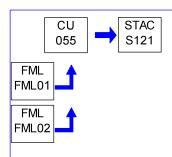




Source ID: 055 Source Name: ELECTRIC MELT SHOP BOILER

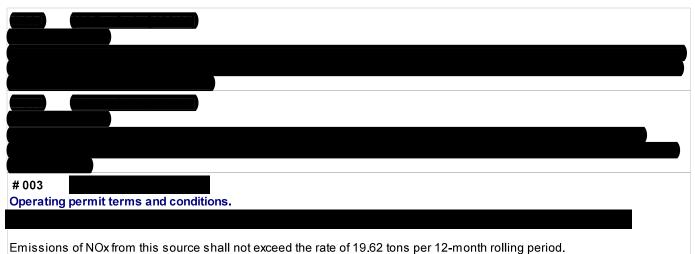
> Source Capacity/Throughput: 62.300 MMBTU/HR

> > 62.300 MCF/HR Natural Gas



RESTRICTIONS.

Emission Restriction(s).



Throughput Restriction(s).

004 Operating permit terms and conditions.

The permittee shall ensure that the amount of natural gas used by the Electric Melt Shop (EMS)Boiler (Source ID: 055) does not exceed 267 million cubic feet of natural gas in any consecutive twelve (12) month period.

II. TESTING REQUIREMENTS.

005 General requirements.

(a) The permittee shall perform a stack test using the Department-approved procedures once every five (5) calendar years, where five calendar years is defined as beginning with the calendar year the latest stack test was performed and ending on December 31, five years later. Performance tests shall be conducted while the source is operating at maximum routine operating conditions or under such other conditions, within the capacity of the equipment, as may be requested by the Department. When testing of a source is required on a recurring basis, a single procedural protocol may be submitted for approval; thereafter, a letter referencing the previously approved procedural protocol is sufficient. However, if modifications are made to the process(es), if a different stack testing company is used, or if an applicable section of the Department's Source Testing Manual has been revised since approval, a new protocol shall be submitted for approval.





- (b) At least ninety (90) days prior to the test, the permittee shall submit to the Department for approval one paper copy plus one electronic copy to both the AQ Program Manager for the Southeast Regional Office and the PSIMS Administrator in Central Office the procedures for the test and a sketch with dimensions indicating the location of sampling ports and other data to ensure the collection of representative samples.
- (c) The stack test shall, at a minimum, test for NOx to determine compliance with the lb/Mcf emission limit. Tests shall be conducted in accordance with the provisions of EPA Method 7 or other Department approved methodology and 25 Pa. Code Chapter 139.
- (d) At least thirty (30) days prior to the test, the AQ Program Manager for the Southeast Regional Office and the PSIMS Administrator in Central Office shall be informed of the date and time of the test.
- (e) Within sixty (60) days after the source test, the permittee shall submit one paper copy plus one electronic copy of the source test report to both the AQ Program Manager for the Southeast Regional Office and the PSIMS Administrator in Central Office.
- (f) In the event that any of the above deadlines cannot be met, the permittee may request an extension for the due date(s) in writing and include a justification for the extension. The Department may grant an extension for a reasonable cause.
- (g) Any questions or concerns about source testing submissions can be sent to RA-EPstacktesting@pa.gov and the PSIMS Administrator will address them. The following are the mail and email addresses for the AQ Program Manager for the Southeast Regional Office and the PSIMS Administrator in Central Office:

Central Office

Pennsylvania Department of Environmental Protection

Attn: PSIMS Administrator

P.O. Box 8468

Harrisburg, PA 17105-8468 RA-EPstacktesting@pa.gov

Southeast Region Pennsylvania Department

Pennsylvania Department of Environmental Protection

Attn: Air Quality Program Manager

2 East Main Street

Norristown, PA 19401

RA-EPSEstacktesting@pa.gov

III. MONITORING REQUIREMENTS.

006

Operating permit terms and conditions.

- (a) The permittee shall monitor the amount of fuel consumed by this source on a monthly basis using a fuel meter or usage derived from production based data.
- (b) In the event of fuel meter malfunction, the permittee shall calculate the actual fuel usage using the fuel usage factor and amount of steel degassed for the current month.
- (c) The fuel usage factor (mcf/ton) is determined by averaging the amount of steel degassed and the amount of fuel used in the previous three (3) months, then dividing the average fuel usage by the average steel degassed.

IV. RECORDKEEPING REQUIREMENTS.



Operating permit terms and conditions.

	(a) The permittee shall maintain records of the amount of fuel consumed by this source on a monthly basis and as a 12-month rolling sum using a fuel meter or usage derived from production based data.
	(b) The permittee shall calculate and record emissions of NOx, in tons, on a monthly basis and as a 12-month rolling sum.
•	

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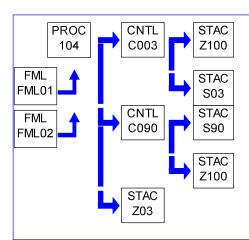




Source ID: 104 Source Name: \D\ ELECTRIC FURNACE

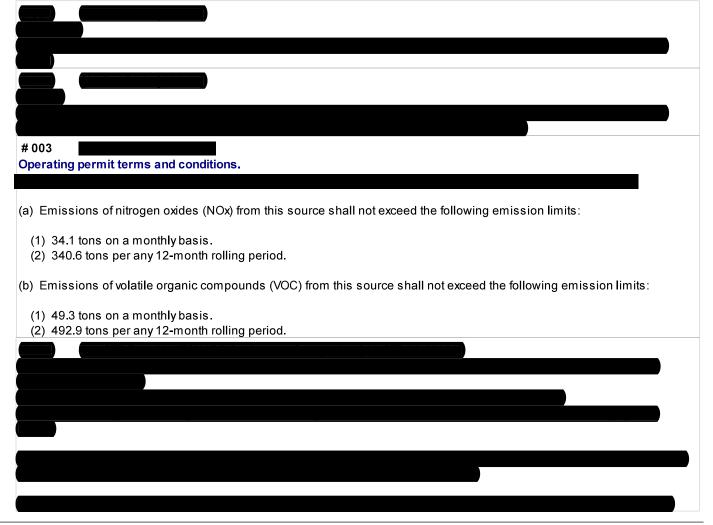
Source Capacity/Throughput: 177.000 Tons/HR CARBON/STAINLESS STEEL

177.000 Tons/HR ALLOY STEEL 75.000 MCF/HR Natural Gas



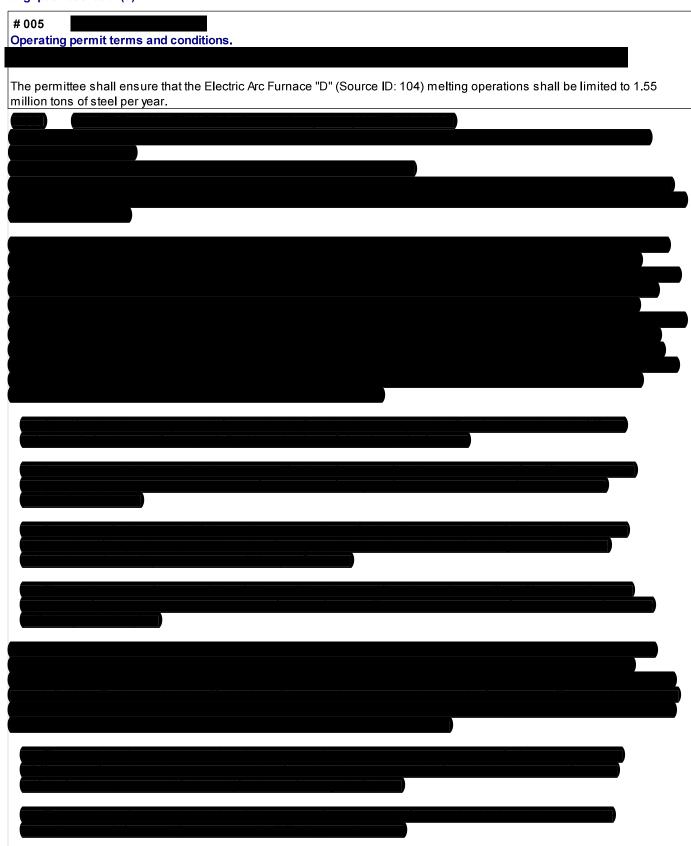
I. RESTRICTIONS.

Emission Restriction(s).



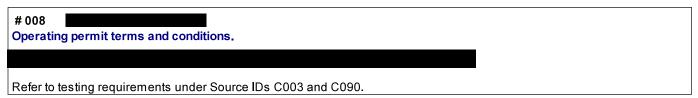


Throughput Restriction(s).

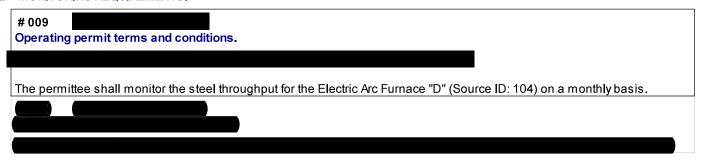




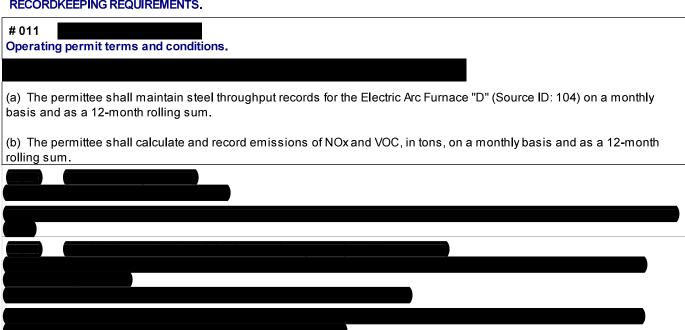
II. TESTING REQUIREMENTS.



III. MONITORING REQUIREMENTS.



IV. RECORDKEEPING REQUIREMENTS.



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Source ID: 136 Source Name: BATCH HT.TRT.FURNACES 2-8 & 10

Source Capacity/Throughput: 284.700 MCF/HR Natural Gas



I. RESTRICTIONS.

Emission Restriction(s).

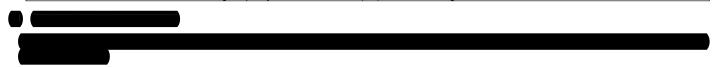
# 003				
Operating pe	rmit terms and condi	ione		
operating pe	mini terms and condi	.0113.		

The permittee shall ensure that the total emissions of NOx from the combined sources under Source ID 136 shall not exceed 173.6 tons per twelve (12) month rolling period.

Fuel Restriction(s).

004
Operating permit terms and conditions.

The permittee shall ensure that the total amout of fuel used by the combined sources under Source ID 136 shall not exceed 2,495.7 million cubic feet of natural gas per year, as a twelve (12) month rolling sum.



III. MONITORING REQUIREMENTS.

005
Operating permit terms and conditions.

The permittee shall monitor the volume of fuel used or the hours of operation to determine the fuel usage for this source on a monthly basis.







IV. RECORDKEEPING REQUIREMENTS.

006

Operating permit terms and conditions.

- (a) The permittee shall calculate and record the volume of fuel used for this source on a monthly basis and on a 12-month rolling basis.
- (b) The permittee shall record the NOx emissions from this source on a monthly basis and on a 12-month rolling basis.

VII. ADDITIONAL REQUIREMENTS.

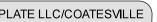
007

Operating permit terms and conditions.

This source group (Source ID: 136) consists of eight (8) Batch Heat Treat Furnaces fired on natural gas (Source ID(s): 136, 137, 138, 139, 140, 141, 142 & 144).

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Source ID: 146A Source Name: 145' NAB FURNACE (CHT)

> Source Capacity/Throughput: 55.000 MCF/HR Natural Gas



RESTRICTIONS.

Emission Restriction(s).

003
Operating permit terms and conditions.
Emissions of nitrogen oxides (NOx) from the 145' NAB Furnace (CHT) shall not exceed 33.7 tons per year as a twelve (12)

month rolling sum Throughput Restriction(s).

004 Operating permit terms and conditions.

The permittee shall ensure that the amount of fuel used by the 145' NAB Furnace (CHT) shall not exceed 481.8 million cubic feet of natural gas per year, as a twelve (12) month rolling sum.



MONITORING REQUIREMENTS.

005 Operating permit terms and conditions.

The permittee shall monitor the fuel usage or hours of operation to determine the fuel usage for the 145' NAB Furnace (CHT) on a monthly basis.



IV.	
	# 006
	Operating permit terms and conditions.
	The permittee shall calculate and record NOx emissions, in tons, and fuel usage from the 145' NAB Furnace (CHT) on a monthly basis and on a twelve (12) month rolling basis.
•	

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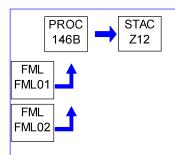




Source ID: 146B Source Name: 200' NAB FURNACE (CHT)

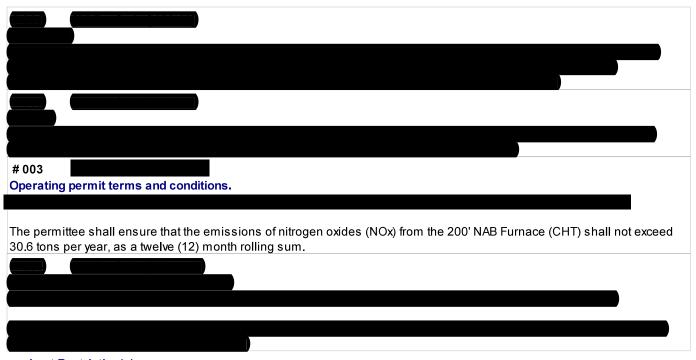
Source Capacity/Throughput: 128.000 MMBTU/HR

128.000 MCF/HR Natural Gas



I. RESTRICTIONS.

Emission Restriction(s).



Throughput Restriction(s).

005
Operating permit terms and conditions.

The permittee shall ensure that the fuel usage of the 200' NAB Furnace (CHT) shall not exceed 510.0 million cubic feet of natural gas per year, as a twelve (12) month rolling sum.





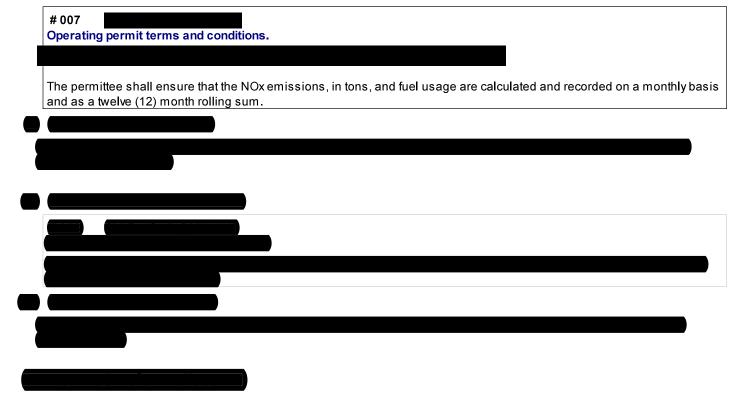


III. MONITORING REQUIREMENTS.

006 Operating permit terms and conditions.

The permittee shall monitor the fuel usage or hours of operation to determine the fuel usage for the 200' NAB Furnace (CHT) on a monthly basis.

IV. RECORDKEEPING REQUIREMENTS.



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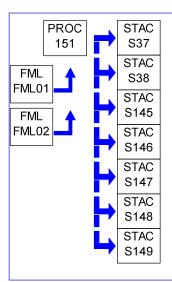






Source ID: 151 Source Name: 15 SOAKING PITS

> Source Capacity/Throughput: 450.000 MCF/HR Natural Gas



RESTRICTIONS.

Emission Restriction(s).



The permittee shall ensure that the emissions of NOx from the combined sources under Source ID 151 do not exceed 502.8 tons per twelve (12) month rolling period.

Throughput Restriction(s).

#004 Operating permit terms and conditions.

The permittee shall ensure that the following sources associated with this source group (Source ID: 151 - 15 Soaking Pits) shall not consume more than 3,942 million cubic feet of natural gas per year as a twelve (12) month rolling sum: Soaking Pits No(s). 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, (Source ID(s): 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, and 173 respectively).



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SECTION D. Source Level Requirements

III. MONITORING REQUIREMENTS.

005

Operating permit terms and conditions.

The permittee shall monitor the volume of fuel used or the hours of operation to determine the fuel usage for these sources on a monthly basis.

IV. RECORDKEEPING REQUIREMENTS.

006

Operating permit terms and conditions.

- (a) The permittee shall record the volume of fuel used or the hours of operation to determine fuel usage for these sources on a monthly basis and on a 12-month rolling basis.
- (b) The permittee shall record the NOx emissions from this source on a monthly basis and on a 12-month rolling basis.

VII. ADDITIONAL REQUIREMENTS.

007

Operating permit terms and conditions.

This source group (15 Soaking Pits - Source ID: 151) consists of the following individual units: Fifteen 30-MMBTU/hr Soaking Pits No(s). 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49. (Source ID(s): 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, respectively.)

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Source ID: 250 Source Name: IDENTIFICATION MARKING

Source Capacity/Throughput: 50.000 Gal/HR PAINT

PROC STAC Z55

I. RESTRICTIONS.

Emission Restriction(s).

#001

Operating permit terms and conditions.

Emissions of volatile organic compounds (VOC) from this source shall not exceed 9.40 tons per year.

III. MONITORING REQUIREMENTS.

002

Operating permit terms and conditions.

The permittee shall monitor the VOC content of the spray cans used as well as the number of spray cans used on a monthly basis.

IV. RECORDKEEPING REQUIREMENTS.

003

Operating permit terms and conditions.

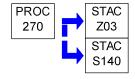
- (a) The permittee shall maintain records sufficient to demonstrate compliance with the 12-month VOC emission limit. The following monthly records shall be maintained:
 - (1) Number of spray cans.
 - (2) VOC content of each spray can.
 - (3) Total VOC emitted, in tons.
- (b) The VOC content of the coatings shall be provided by the manufacturer on the spray cans or in a certified safety data sheet. Otherwise, the VOC content shall be determined by testing according to EPA methods.





Source ID: 270 Source Name: CONTINUOUS CASTING SPRAY CHAMBER

Source Capacity/Throughput: 93.600 Tons/HR STRAND



I. RESTRICTIONS.

Emission Restriction(s).

002
Operating permit terms and conditions.

Emissions of volatile organic compounds (VOC) from this source shall not exceed 9.02 tons per 12-month rolling period.

Throughput Restriction(s).

003
Operating permit terms and conditions.

The permittee shall ensure that the throughput of steel through this source does not exceed 820,000 tons of steel per year.

....

004
Operating permit terms and conditions.

The permittee shall monitor the amount of steel processed through the Continuous Casting Spray Chamber (Source ID: 270) on a monthly basis.

IV. RECORDKEEPING REQUIREMENTS.

005

Operating permit terms and conditions.

- (a) The permittee shall record the amount of steel processed through the Continuous Casting Spray Chamber (Source ID: 270) on a monthly basis and as a 12-month rolling sum.
- (b) The permittee shall calculate and record emissions of VOC, in tons, on a monthly basis and as a 12-month rolling sum.

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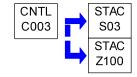
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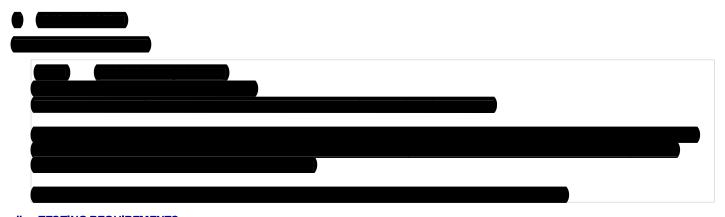


SECTION D. Source Level Requirements

Source ID: C003 Source Name: A, B & D BAGHOUSES

Source Capacity/Throughput: 72.000 Lbs/HR PARTICULATES





II. TESTING REQUIREMENTS.

002

Operating permit terms and conditions.

- (a) The permittee shall perform a source test, in accordance with 25 Pa. Code Chapter 139 and the Department's Source Testing Manual (274-0300-002), no earlier than twenty-four (24) months prior to the expiration of this permit and the source test report must be submitted to the Department no later than six (6) months prior to the expiration of this permit. The source test shall, at a minimum, test for Total Particulate Matter, Nitrogen Oxides, Volatile Organic Compounds, Sulfur Dioxide, Carbon Monoxide, Cadmium, Chromium, Lead, Manganese, Nickel, and Arsenic.
- (b) The test(s) shall be conducted while the source(s) is operating at maximum routine operating conditions or under such other conditions, within the capacity of the equipment, as may be requested by the Department.
- (c) At least ninety (90) days prior to the test, the permittee shall submit to the Department for approval one paper copy plus one electronic copy to both the AQ Program Manager for the Southeast Regional Office and the PSIMS Administrator in Central Office the procedures for the test and a sketch with dimensions indicating the location of sampling ports and other data to ensure the collection of representative samples.
- (d) At least thirty (30) days prior to the test, the AQ Program Manager for the Southeast Regional Office and the PSIMS Administrator in Central Office shall be informed of the date and time of the test.
- (e) Within sixty (60) days after the source test(s) and no later than six (6) months prior to the expiration of this permit, the permittee shall submit one paper copy plus one electronic copy of the source test report, including all operating conditions, to both the AQ Program Manager for the Southeast Regional Office and the PSIMS Administrator in Central Office.
- (f) The Department reserves the right to establish and impose more stringent pollution emission limits than those stated in this section, based on the test results from each source test performed as specified.
- (g) In the event that any of the above deadlines cannot be met, the permittee may request an extension for the due date(s) in writing and include a justification for the extension. The Department may grant an extension for a reasonable cause.







(h) Any questions or concerns about source testing submissions can be sent to RA-EPstacktesting@pa.gov and the PSIMS Administrator will address them. The following are the mail and email addresses for the AQ Program Manager for the Southeast Regional Office and the PSIMS Administrator in Central Office:

Pennsylvania Department of Environmental Protection

Attn: PSIMS Administrator

P.O. Box 8468

Harrisburg, PA 17105-8468

RA-EPstacktesting@pa.gov

Southeast Region

Pennsylvania Department of Environmental Protection

Attn: Air Quality Program Manager

2 East Main Street

Norristown, PA 19401

RA-EPSEstacktesting@pa.gov





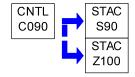
15-00010



SECTION D. Source Level Requirements

Source ID: C090 Source Name: CANOPY SYS, BAGHOUSE "E"

Source Capacity/Throughput: 71.300 Lbs/HR PARTICULATES





II. TESTING REQUIREMENTS.

002

Operating permit terms and conditions.

- (a) The permittee shall perform a source test, in accordance with 25 Pa. Code Chapter 139 and the Department's Source Testing Manual (274-0300-002), no earlier than twenty-four (24) months prior to the expiration of this permit and the source test report must be submitted to the Department no later than six (6) months prior to the expiration of this permit. The source test shall, at a minimum, test for Total Particulate Matter, Nitrogen Oxides, Volatile Organic Compounds, Sulfur Dioxide, Carbon Monoxide, Cadmium, Chromium, Lead, Manganese, Nickel, and Arsenic.
- (b) The test(s) shall be conducted while the source(s) is operating at maximum routine operating conditions or under such other conditions, within the capacity of the equipment, as may be requested by the Department.
- (c) At least ninety (90) days prior to the test, the permittee shall submit to the Department for approval one paper copy plus one electronic copy to both the AQ Program Manager for the Southeast Regional Office and the PSIMS Administrator in Central Office the procedures for the test and a sketch with dimensions indicating the location of sampling ports and other data to ensure the collection of representative samples.
- (d) At least thirty (30) days prior to the test, the AQ Program Manager for the Southeast Regional Office and the PSIMS Administrator in Central Office shall be informed of the date and time of the test.
- (e) Within sixty (60) days after the source test(s) and no later than six (6) months prior to the expiration of this permit, the permittee shall submit one paper copy plus one electronic copy of the source test report, including all operating conditions, to both the AQ Program Manager for the Southeast Regional Office and the PSIMS Administrator in Central Office.
- (f) The Department reserves the right to establish and impose more stringent pollution emission limits than those stated in this section, based on the test results from each source test performed as specified.
- (g) In the event that any of the above deadlines cannot be met, the permittee may request an extension for the due date(s) in writing and include a justification for the extension. The Department may grant an extension for a reasonable cause.







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Central Office

Pennsylvania Department of Environmental Protection

Attn: PSIMS Administrator

P.O. Box 8468

Harrisburg, PA 17105-8468

RA-EPstacktesting@pa.gov

Southeast Region

Pennsylvania Department of Environmental Protection

Attn: Air Quality Program Manager

2 East Main Street

Norristown, PA 19401

RA-EPSEstacktesting@pa.gov









SECTION F. Emission Restriction Summary.

Source Id	Source Description		
055	ELECTRIC MELT SH	IOP BOIL FR	
		IOI BOILLIN	
Emission Limit 19.620		Determined on a 12-month rolling period	Pollutant NOX
13.020	10113711	Betermined of a 12-month forming period	Nex
104	VDV ELECTRIC ELIDA	IACE.	
104	\D\ ELECTRIC FURI	NACE	
Emission Limit			Pollutant
34.100 340.600		Determined on a 12-month rolling period	NOX NOX
340.000	10115/11	Determined on a 12-month forming period	SOX
49.300	Tons/Mth		VOC
492.900	Tons/Yr	Determined on a 12-month rolling period	VOC
136	BATCH HT.TRT.FUR	RNACES 2-8 & 10	
Emission Limit	t		Pollutant
173.600	Tons/Yr	Determined on a 12-month rolling period	NOX
			TSP
146A	145' NAB FURNACE	(CHT)	
Emission Limit	t		Pollutant
33.700	Tons/Yr	12 month rolling sum	NOX
146B	200' NAB FURNACE	(CHT)	
Emission Limit	t		Pollutant
30.600		12 month rolling sum	NOX
120.000	Lbs/MMCF		NOX
151	15 SOAKING PITS		
Emission Limit	t		Pollutant
	Tons/Yr	Determined on a 12-month rolling period	NOX



15-00010



SECTION F. Emission Restriction Summary.

Source Id	Source Description		
250	IDENTIFICATION MA	RKING	
Emission Limit			Pollutant
9.400	Tons/Yr	Determined on a 12-month rolling basis	VOC
270	CONTINUOUS CAST	ING SPRAY CHAMBER	
Emission Limit			Pollutant
9.020	Tons/Yr	Determined on a 12-month rolling period	VOC

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