

EPA National Environmental Justice Community Engagement Call

SEPTEMBER 19, 2023

**Expanding the
Conversation**



**working for
environmental
justice**

Housekeeping



Please join by phone or computer, not both



You are on mute, please enter questions and comments into the Q&A pod



If selected to speak during dialogue, please limit comment to 1 minute



Recording and transcript will be available online in the near future

En Español

Tenemos interpretación en español disponible para aquellos que prefieren escuchar en español.

- Cómo cambiar el canal de audio en español
- Las personas pueden agregar preguntas en español al módulo de preguntas y respuestas
- Los materiales de la reunión estarán disponibles en español.



Spanish-language interpretation is available for those who prefer to listen in Spanish.

- ☐ *How to switch to Spanish language audio channel*
- ☐ *Individuals can add questions in Spanish to the Q&A Pod*
- ☐ *Meeting materials will be made available in Spanish.*

MINDFULNESS MOMENT

<https://thenejc.org/>



mindful
EPA

MAKING THE RIGHT CHOICES FOR YOUR UTILITY

**How EPA's Water Infrastructure Planning Tool Can
Help Utilities Engage Community & Make Cost-
Effective Multi-Benefit Investments**

Today's Speakers



Leslie Corcelli
Physical Scientist
US EPA



Andy Kricun
former Executive Director
*Camden County Municipal
Utility Authority*



Sarah Shadid
Senior Associate
Ross Strategic

Water Utilities are Anchor Institutions

Every day in America, water and wastewater utilities are on the front lines...



Safeguarding public health



Sustaining critical infrastructure investments


Providing clean and safe water for hundreds of millions



Protecting and enhancing the environment



Water Utilities & Large Capitol Investments



increase
levels of
treatment

major facility
upgrades

replace aging
infrastructure

regulatory
requirements

transformation
into a *water
resource
recovery
facility*

Need to keep
rates
affordable for
customers

Investments last for decades

Costly, Long Term Financial Commitment

Customer Funded

Service lives 50+ Years

Today's capital project decisions are the foundation for decades of commitment to funding both the operating and capital costs over decades of service.

Investments last for decades – *and it's more than cost*

Investments can provide economic, environmental, and social benefits to the community

Public Health

Economic Development

Regulatory Performance

Public Understanding

System Resiliency

Workforce Enhancement

Water Resource
Reliability

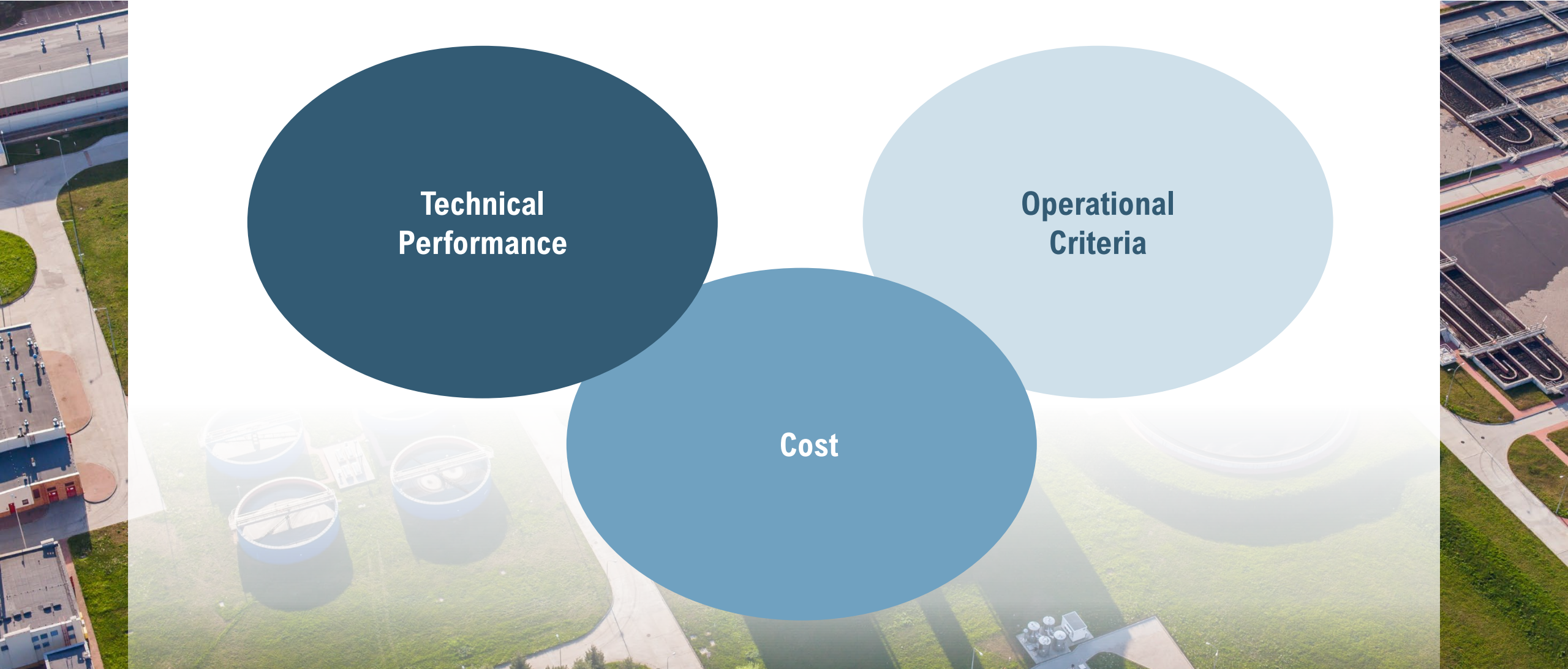
Community Livability

Conventional alternatives analysis

**Technical
Performance**

**Operational
Criteria**

Cost



Conventional alternatives analysis *may fall short:*

Technical
Performance

Operational
Criteria

Addressing and
quantifying triple
bottom line

Cost

Proactively
engaging the
community

Selecting cost-
effective option
amidst multiple
drivers

*EPA's capital project decision-making method, **Augmented Alternatives Analysis (AAA)**, was developed to address these challenges in modern-day project decision-making.*

Augmented Alternatives Analysis (AAA)

Adds to the core tenets of conventional alternatives analysis benefitting your utility in a few key ways:

Begins with goals, not cost

Drills down from goals to metrics

Creates common scale for metrics (-5 to +5)

Considers cost as final step (cost-benefit ratio)

Pilot Tested Method, Real World Results

City of Saco Water Resource Recovery Department

- Small Town
- Water Resource Recovery Utility

High Line Canal Conservancy

- Non-profit
- Works with 11 jurisdictions and water districts

Camden County Municipal Utilities Authority

- Large City
- Water Resource Recovery Utility

Camden County Municipal Utilities Authority (2016)



Public wastewater utility serving
City of Camden, City of Gloucester,
and Camden County



Revenues: ~\$100 million/annually



Residents served	510,0000
Lines	125 mi.
Plant capacity	58 mgd



Receiving water: Delaware River



LTCP required to be in place by
2020 (Camden Goal: 2018)



Average number of Combined
Sewer Overflows annually: 70

Camden County Municipal Utilities Authority (2016)

AAA Provided:

- An organizing framework for **meaningful** community input
- Systematic process to identify optimal project from **a triple bottom line standpoint**

Outcomes:

- **Significantly more greenspace** created for community benefit
- **Fewer overflows and less flooding** for environmental and public health benefit
- Only **slightly greater cost**, mitigated by SRF funding

AAA Process

A step-by-step walkthrough

How does AAA add to a conventional analysis?

Conventional Alternatives Analysis		+	Augmented Steps of AAA	
+	1	Understand Community Priorities		
	2	Determine Project Goals		
	3	Define Objectives		
+	4	Rank the Importance of Goals		
	5	Establish Criteria		
	6	Choose Metrics for Your Criteria		
+	7	Create Performance Ranges		
	8	Evaluate Performance of Each Alternative		
	9	Compare Across Alternatives		
	10	Incorporate Cost Considerations		

Step 1: Understand Community Priorities

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Who needs to be included?

What form of engagement is best?

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Impacted groups

Fixed Seat Working Group

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Board/Council

Webinars

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Community leaders

Public Meetings

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**Chamber of commerce, watershed
partners, etc.**

Tabling Events

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Attending Community Meetings

Step 1: Understand Community Priorities

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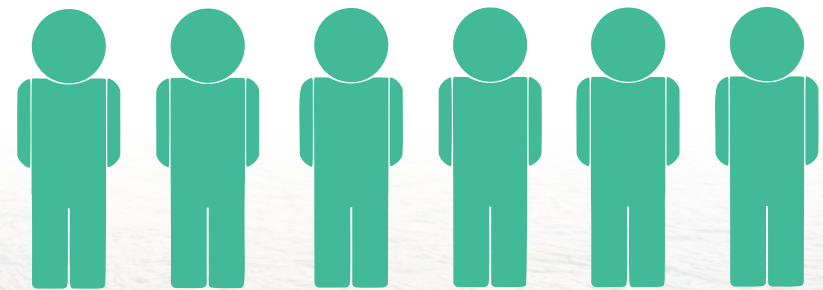
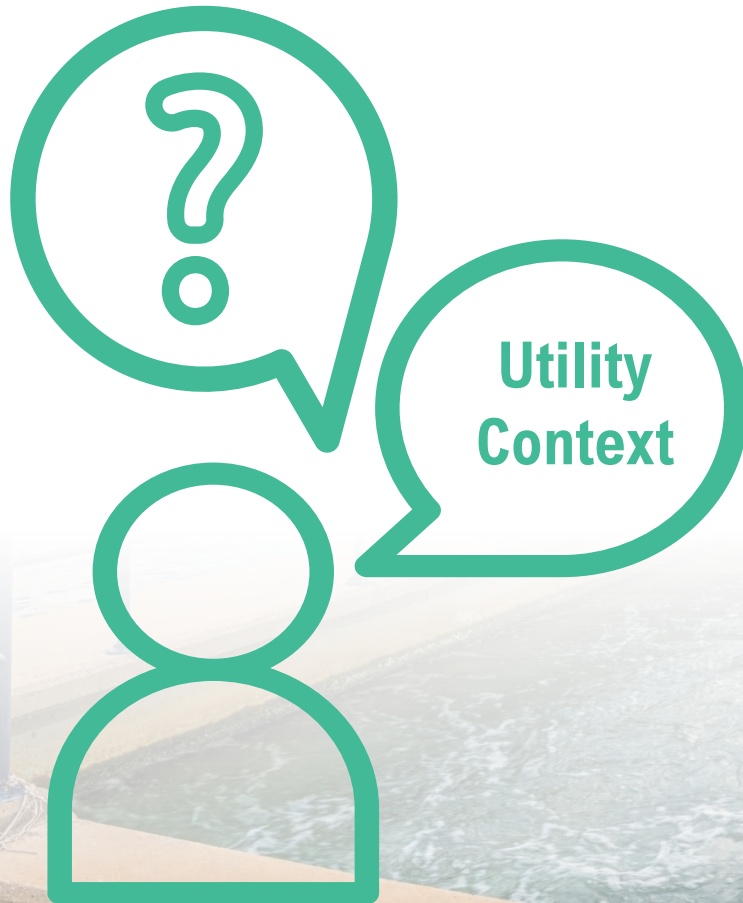
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Step 1: Understand Community Priorities

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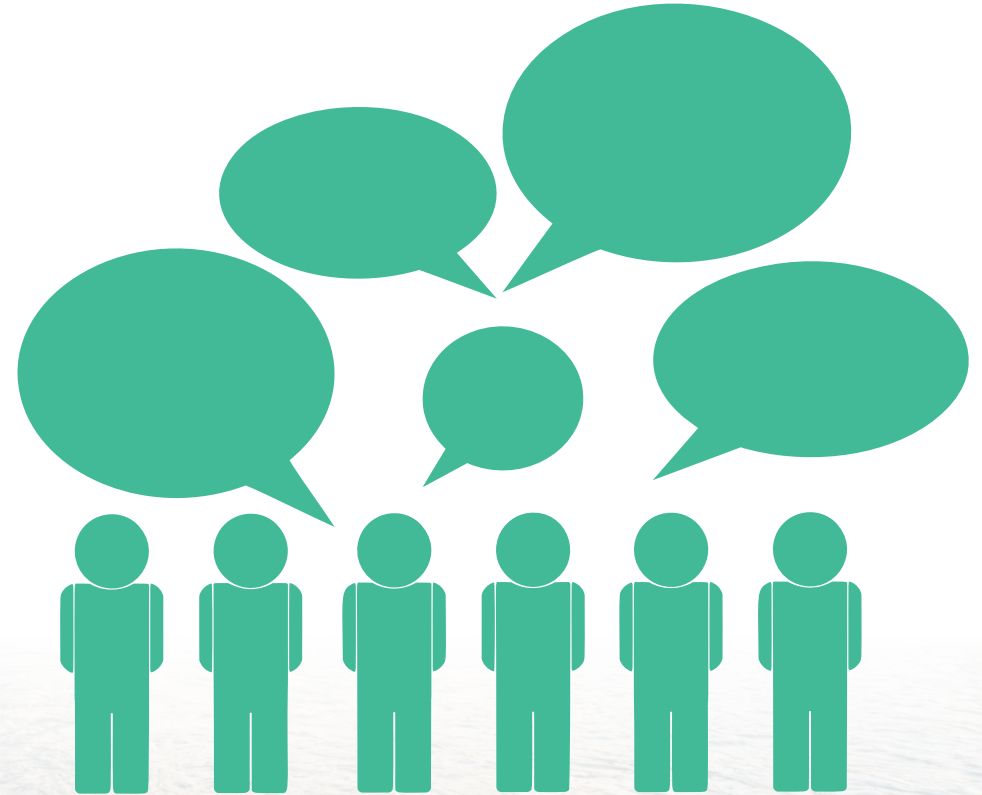
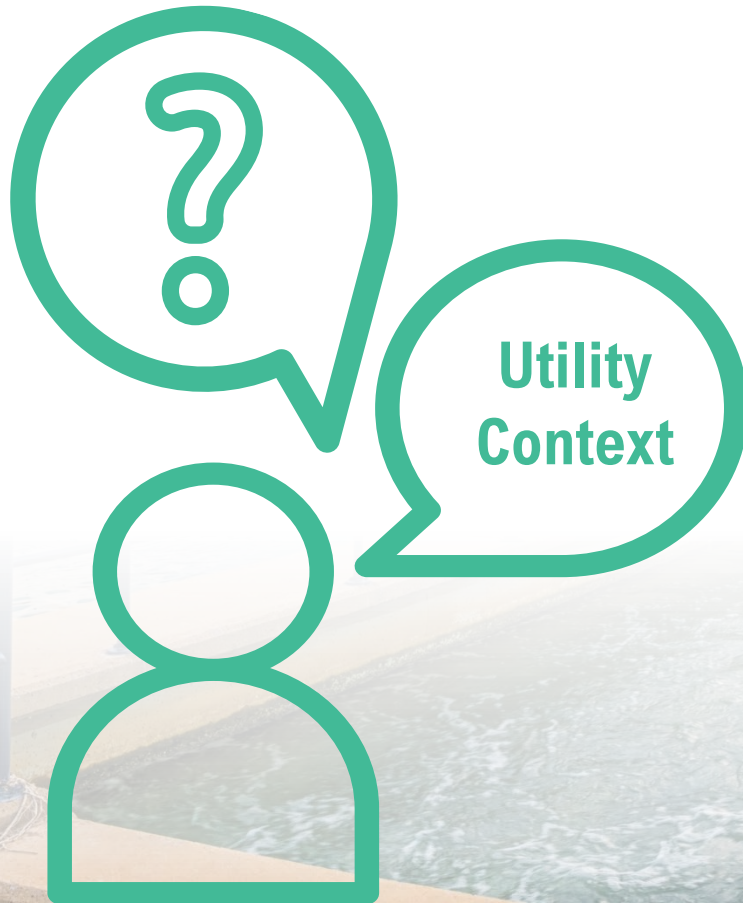
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Step 2: Determine Goals

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Goal are **broad, high-level statements** that provide a snapshot of the **desired final results** that you hope to achieve (both within the utility and broader community).

Step 2: Determine Goals – Camden Example

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Enhance Public
Health and Environment

Meet or Exceed
Permit Requirements



Produce Economic and
Neighborhood Benefits

Enhance Overall
System Resiliency



Optimize Existing
Public Resources

Increase Public
Understanding and
Support for CSO Solutions



Step 2: Determine Goals – Camden Example

Goal

Enhance Public Health and Environment



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Step 3: Define Objectives– Camden Example

Goal

Enhance Public Health and Environment



Objective

Reduce human contact with sewage

An **objective** is an outcome that contributes to the achievement of the goal.

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Step 3: Define Objectives– Camden Example

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Reduce human contact with sewage

Improve receiving water quality



Increase compatibility with regional redevelopment efforts

Improve livability in neighborhoods



Meet/exceed capture targets

Meet/exceed treatment targets



Identify and establish an affordable CSO strategy

Reduce the amount of stormwater and groundwater entering system

Support ongoing collection system operations



Increase resilience to storm surges

Increase adaptability to changing hydrologic conditions



Transfer knowledge of CSO problems and value of wastewater services

Step 4: Rank the Importance of Goals – Camden Example

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Ranking is the importance, prioritization, or “weight” of one goal in relation to another.

Step 4: Rank the Importance of Goals – Camden Example

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Enhance Public Health and Environment

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Meet or Exceed Permit Requirements

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Enhance Overall System Resiliency

8



Produce Economic &
Neighborhood Benefits

8



Optimize Existing Public Resources


7



Increase Public Understanding &
Support for CSO Solutions

6

Step 5: Establish Criteria – Camden Example

	Goal	Enhance Public Health and Environment	
1	Objective	Reduce human contact with sewage	
2	Criteria	Reduction in street flooding events – emphasis on residential areas	
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Criteria reveal an alternative's strengths and weaknesses. They demonstrate how an alternative will perform relative to goal and objective.

Step 6: Choose Metrics– Camden Example

	Goal	Enhance Public Health and Environment	
1	Objective	Reduce human contact with sewage	
2	Criteria	Reduction in street flooding events – emphasis on residential areas	
3	Metric	flood quantity % reduction in residential areas of concern	
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Metrics measure performance of each alternative.
They can be quantitative or qualitative.

Step 7: Create Performance Ranges – Camden Example

[illegible]

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Step 7: Create Performance Ranges – Camden Example

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Goal

Objective

Criteria

Metric

Enhance Public Health and Environment

Reduce human contact with sewage

Reduction in street flooding events – emphasis on residential areas

flood quantity % reduction in residential areas of concern



-5	-4	-3	-2	-1	0	1	2	3	4	5
					Alternative has no impact on the flood quantity					

Step 7: Create Performance Ranges – Camden Example

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Goal

Objective

Criteria

Metric

Enhance Public Health and Environment

Reduce human contact with sewage

Reduction in street flooding events – emphasis on residential areas

flood quantity % reduction in residential areas of concern



-5	-4	-3	-2	-1	0	1	2	3	4	5
					Alternative has no impact on the flood quantity					Alternative reduces flood quantity by more than 40% annually

Step 7: Create Performance Ranges – Camden Example

	Goal	Enhance Public Health and Environment 
1	Objective	Reduce human contact with sewage
2	Criteria	Reduction in street flooding events – emphasis on residential areas
3	Metric	flood quantity % reduction in residential areas of concern
4		
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-5	-4	-3	-2	-1	0	1	2	3	4	5
					Alternative has no impact on the flood quantity					Alternative reduces flood quantity by more than 40% annually

Step 7: Create Performance Ranges – Camden Example

	Goal	Enhance Public Health and Environment 
1	Objective	Reduce human contact with sewage
2	Criteria	Reduction in street flooding events – emphasis on residential areas
3	Metric	flood quantity % reduction in residential areas of concern
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-5	-4	-3	-2	-1	0	1	2	3	4	5
					Alternative has no impact on the flood quantity	Alternative reduces flood quantity by up to 10% annually	Alternative reduces flood quantity by 11-20% annually	Alternative reduces flood quantity by 21-30% annually	Alternative reduces flood quantity by 31-40% annually	Alternative reduces flood quantity by more than 40% annually

Step 7: Create Performance Ranges – Camden Example

Metric

flood quantity % reduction in residential areas of concern

-5	-4	-3	-2	-1	0	1	2	3	4	5
					has no impact on the flood quantity	reduces flood quantity by up to 10% annually	reduces flood quantity by 11-20% annually	reduces flood quantity by 21-30% annually	reduces flood quantity by 31-40% annually	reduces flood quantity by more than 40% annually

Metric

Area of recreational space in acres

-5	-4	-3	-2	-1	0	1	2	3	4	5
impacts or eliminates more than 50	impacts or eliminates 25-50 acres	impacts or eliminates 10-25 acres	impacts or eliminates 5-10 acres	impacts or eliminates up to 5 acres	does not change the number of acres	adds up to 5 acres	adds 5-10 acres	adds 10-25 acres	adds 25-50 acres	adds 25-50 acres

Step 8: Evaluate Performance – Camden Example

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Alternative 1: All Grey

Alternative 2: Moderate Green

Alternative 3: Heavy Green

Step 8: Evaluate Performance – Camden Example

Metric

flood quantity % reduction in residential areas of concern

-5	-4	-3	-2	-1	0	1	2	3	4	5
					has no impact on the flood quantity	reduces flood quantity by up to 10% annually	reduces flood quantity by 11-20% annually	reduces flood quantity by 21-30% annually	reduces flood quantity by 31-40% annually	reduces flood quantity by more than 40% annually

Alternative 1: All Grey	0
Alternative 2: Moderate Green	3
Alternative 3: Heavy Green	3

Step 8: Evaluate Performance – Camden Example

Criteria	Unweighted Score		
	Alternative A	Alternative B	Alternative C
Goal 1 - Reduction in flooding events	0	3	3

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Step 8: Evaluate Performance – Camden Example

Criteria	Unweighted Score		
	<i>Alt A</i>	<i>Alt B</i>	<i>Alt C</i>
Goal 1 - Reduction in flooding events	0	3	3
Goal 1 - Reduction in CSO discharge volume			
Goal 2 - Annual system-wide CSO volume capture			
Goal 3 - Flexibility in siting project			
Goal 4 - Flexibility in timing of implementation of project			
Goal 4 - Flexibility in phasing implementation of alternatives			
Goal 4 - Green space			
Goal 4 - Reduction in heat island effect			
Goal 5 - Cost effectiveness			
Goal 6 - Visibility to citizens			

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Step 8: Evaluate Performance – Camden Example

Criteria	Unweighted Score		
	<i>Alt A</i>	<i>Alt B</i>	<i>Alt C</i>
Goal 1 - Reduction in flooding events	0	3	3
Goal 1 - Reduction in CSO discharge volume	4	4	4
Goal 2 - Annual system-wide CSO volume capture			
Goal 3 - Flexibility in siting project			
Goal 4 - Flexibility in timing of implementation of project			
Goal 4 - Flexibility in phasing implementation of alternatives			
Goal 4 - Green space			
Goal 4 - Reduction in heat island effect			
Goal 5 - Cost effectiveness			
Goal 6 - Visibility to citizens			

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Step 8: Evaluate Performance – Camden Example

Criteria	Unweighted Score		
	<i>Alt A</i>	<i>Alt B</i>	<i>Alt C</i>
Goal 1 - Reduction in flooding events	0	3	3
Goal 1 - Reduction in CSO discharge volume	4	4	4
Goal 2 - Annual system-wide CSO volume capture	5	5	5
Goal 3 - Flexibility in siting project	1	1	1
Goal 4 - Flexibility in timing of implementation of project	4	3	2
Goal 4 - Flexibility in phasing implementation of alternatives	3	3	3
Goal 4 - Green space	0	1	1
Goal 4 - Reduction in heat island effect	0	1	1
Goal 5 - Cost effectiveness	2	-1	-3
Goal 6 - Visibility to citizens	1	5	5

Step 8: Evaluate Performance – Camden Example

Criteria	Unweighted Score		
	Alt A	Alt B	Alt C
Goal 1 - Reduction in flooding events	0	3	3
Goal 1 - Reduction in CSO discharge volume	4	4	4
Goal 2 - Annual system-wide CSO volume capture	5	5	5
Goal 3 - Flexibility in siting project	1	1	1
Goal 4 - Flexibility in timing of implementation of project	4	3	2
Goal 4 - Flexibility in phasing implementation of alternatives	3	3	3
Goal 4 - Green space	0	1	1
Goal 4 - Reduction in heat island effect	0	1	1
Goal 5 - Cost effectiveness	2	-1	-3
Goal 6 - Visibility to citizens	1	5	5
TOTAL	20	25	22

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Step 9 Compare Across Alternatives – Camden Example

Criteria	Unweighted Score		
	Alt A	Alt B	Alt C
Goal 1 - Reduction in flooding events	0	3	3
Goal 1 - Reduction in flooding events	4	4	4
Goal 2 - Annual system maintenance	5	5	5
Goal 3 - Flexibility	1	1	1
Goal 4 - Flexibility	4	3	2
Goal 4 - Flexibility	3	3	3
Goal 4 - Green space	0	1	1
Goal 4 - Reduction in flooding events	0	1	1
Goal 5 - Cost effectiveness	2	-1	-3
Goal 6 - Visibility to citizens	1	5	5
TOTAL	20	25	22

	Enhance Public Health and Environment	10
	Meet or Exceed Permit Requirements	9
	Enhance Overall System Resiliency	8
	Produce Economic & Neighborhood Benefits	8
	Optimize Existing Public Resources	7
	Increase Public Understanding & Support for CSO Solutions	6

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Step 9 Compare Across Alternatives – Camden Example

Criteria	Weight			
		Alt A	Alt B	Alt C
Goal 1 - Reduction in flooding events		0	3	3
Goal 1 - Reduction in flooding events	 Enhance Public Health and Environment 10	4	4	4
Goal 2 - Annual system maintenance	 Meet or Exceed Permit Requirements 9	5	5	5
Goal 3 - Flexibility	 Enhance Overall System Resiliency 8	1	1	1
Goal 4 - Flexibility	 Produce Economic & Neighborhood Benefits 8	4	3	2
Goal 4 - Flexibility	 Optimize Existing Public Resources 7	3	3	3
Goal 4 - Green space	 Increase Public Understanding & Support for CSO Solutions 6	0	1	1
Goal 4 - Reduction in flooding events		0	1	1
Goal 5 - Cost effective		2	-1	-3
Goal 6 - Visibility to citizens		1	5	5
TOTAL		20	25	22

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Step 9 Compare Across Alternatives – Camden Example

Criteria	Weight			
		Alt A	Alt B	Alt C
Goal 1 - Reduction in flooding events		0	3	3
Goal 1 - Reduction in flooding events	Enhance Public Health and Environment 10	4	4	4
Goal 2 - Annual system maintenance	Meet or Exceed Permit Requirements 9	5	5	5
Goal 3 - Flexibility	Enhance Overall System Resiliency 8	1	1	1
Goal 4 - Flexibility	Produce Economic & Neighborhood Benefits 8	4	3	2
Goal 4 - Flexibility	Optimize Existing Public Resources 7	3	3	3
Goal 4 - Green space	Increase Public Understanding & Support for CSO Solutions 6	0	1	1
Goal 4 - Reduction in flooding events		0	1	1
Goal 5 - Cost effective		2	-1	-3
Goal 6 - Visibility to citizens		1	5	5
TOTAL		20	25	22

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Step 9 Compare Across Alternatives – Camden Example

Criteria	Weight			
		Alt A	Alt B	Alt C
Goal 1 - Reduction in flooding events	10	0	3	3
Goal 1 - Reduction in flooding events	10	4	4	4
Goal 2 - Annual savings	9	5	5	5
Goal 3 - Flexibility	8	1	1	1
Goal 4 - Flexibility	8	4	3	2
Goal 4 - Flexibility	8	3	3	3
Goal 4 - Green space	8	0	1	1
Goal 4 - Reduction in flooding events	8	0	1	1
Goal 5 - Cost effectiveness	7	2	-1	-3
Goal 6 - Visibility to citizens	6	1	5	5
TOTAL		20	25	22

	Enhance Public Health and Environment	10
	Meet or Exceed Permit Requirements	9
	Enhance Overall System Resiliency	8
	Produce Economic & Neighborhood Benefits	8
	Optimize Existing Public Resources	7
	Increase Public Understanding & Support for CSO Solutions	6

Step 9 Compare Across Alternatives – Camden Example

Criteria	Weight			
		Alt A	Alt B	Alt C
Goal 1 - Reduction in flooding events	10	0	3	3
Goal 1 - Reduction in CSO discharge volume	10	4	4	4
Goal 2 - Annual system-wide CSO volume capture	9	5	5	5
Goal 3 - Flexibility in siting project	8	1	1	1
Goal 4 - Flexibility in timing of implementation of project	8	4	3	2
Goal 4 - Flexibility in phasing implementation of alternatives	8	3	3	3
Goal 4 - Green space	8	0	1	1
Goal 4 - Reduction in heat island effect	8	0	1	1
Goal 5 - Cost effectiveness	7	2	-1	-3
Goal 6 - Visibility to citizens	6	1	5	5
TOTAL				

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Step 9 Compare Across Alternatives – Camden Example

Criteria	Weight			
		Alt A	Alt B	Alt C
Goal 1 - Reduction in flooding events	10	0	10	30
Goal 1 - Reduction in CSO discharge volume	10	40	40	40
Goal 2 - Annual system-wide CSO volume capture	9	45	45	45
Goal 3 - Flexibility in siting project	8	8	8	8
Goal 4 - Flexibility in timing of implementation of project	8	32	24	16
Goal 4 - Flexibility in phasing implementation of alternatives	8	24	24	24
Goal 4 - Green space	8	0	8	8
Goal 4 - Reduction in heat island effect	8	0	8	8
Goal 5 - Cost effectiveness	7	6	18	30
Goal 6 - Visibility to citizens	6	0	10	30
TOTAL				

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Step 9 Compare Across Alternatives – Camden Example

Criteria	Weight			
		Alt A	Alt B	Alt C
Goal 1 - Reduction in flooding events	10	0	10	30
Goal 1 - Reduction in CSO discharge volume	10	40	40	40
Goal 2 - Annual system-wide CSO volume capture	9	45	45	45
Goal 3 - Flexibility in siting project	8	8	8	8
Goal 4 - Flexibility in timing of implementation of project	8	32	24	16
Goal 4 - Flexibility in phasing implementation of alternatives	8	24	24	24
Goal 4 - Green space	8	0	8	8
Goal 4 - Reduction in heat island effect	8	0	8	8
Goal 5 - Cost effectiveness	7	6	18	30
Goal 6 - Visibility to citizens	6	0	10	30
TOTAL		<u>155</u>	<u>185</u>	<u>209</u>

Step 9 Compare Across Alternatives – Camden Example

Criteria	Weight			
		Alt A	Alt B	Alt C
Goal 1 - Reduction in flooding events	10	0	10	30
Goal 1 - Reduction in CSO discharge volume	10	40	40	40
Goal 2 - Annual system-wide CSO volume capture	9	45	45	45
Goal 3 - Flexibility in siting project	8	8	8	8
Goal 4 - Flexibility in timing of implementation of project	8	32	24	16
Goal 4 - Flexibility in phasing implementation of alternatives	8	24	24	24
Goal 4 - Green space	8	0	8	8
Goal 4 - Reduction in heat island effect	8	0	8	8
Goal 5 - Cost effectiveness	7	6	18	30
Goal 6 - Visibility to citizens	6	0	10	30
TOTAL		<u>155</u>	<u>185</u>	<u>209</u>

Step 10: Incorporate Cost Considerations – Camden Example

	Alt A	Alt B	Alt C
Total Score	155	185	209
Project Capital Cost (Millions)	25	27	30
Benefit-Cost Ratio			

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Step 10: Incorporate Cost Considerations – Camden Example

	Alt A	Alt B	Alt C
Total Score	155	185	209
Project Capital Cost (Millions)	25	27	30
Benefit-Cost Ratio	6.2	6.7	7

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The AAA Process

Conventional Alternatives Analysis		+	Augmented Steps of AAA	
+	1	Understand Community Priorities		
	2	Determine Project Goals		
	3	Define Objectives		
+	4	Rank the Importance of Goals		
	5	Establish Criteria		
	6	Choose Metrics for Your Criteria		
+	7	Create Performance Ranges		
	8	Evaluate Performance of Each Alternative		
	9	Compare Across Alternatives		
	10	Incorporate Cost Considerations		

Camden Experience with AAA

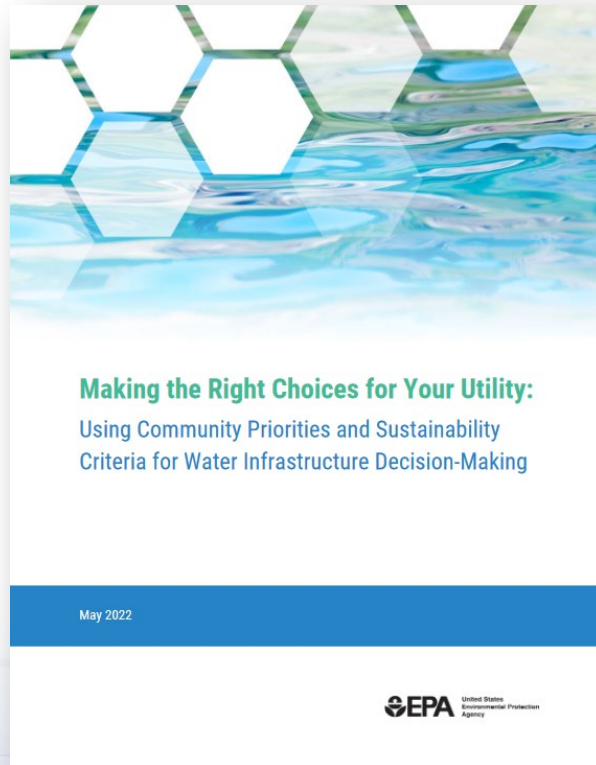
- Identified an investment alternative with **significant community input**
- Improved **community & environmental benefits** (without significant cost & impact to ratepayers)
- Allowed Camden to **apply unique values** & weigh them systematically
- Put competing components of the project together to evaluate the full picture

The AAA process was applied – ***not theoretical*** – and allowed us to talk about the **where** and **how** of green infrastructure

Questions?



AAA Resources



EPA's AAA Guide (Revised May 2022)

Making the Right Choices for Your Utility - Worksheets | Page 4

Step 1: Engage Your Community

For this Step, reference pages 6-7 in the Guide.

A central component of the AAA process is to establish a clear and transparent way for a utility to incorporate community priorities into major capital projects. AAA provides an effective way to convey the decision-making process used to help ensure public support on often costly but necessary infrastructure projects.

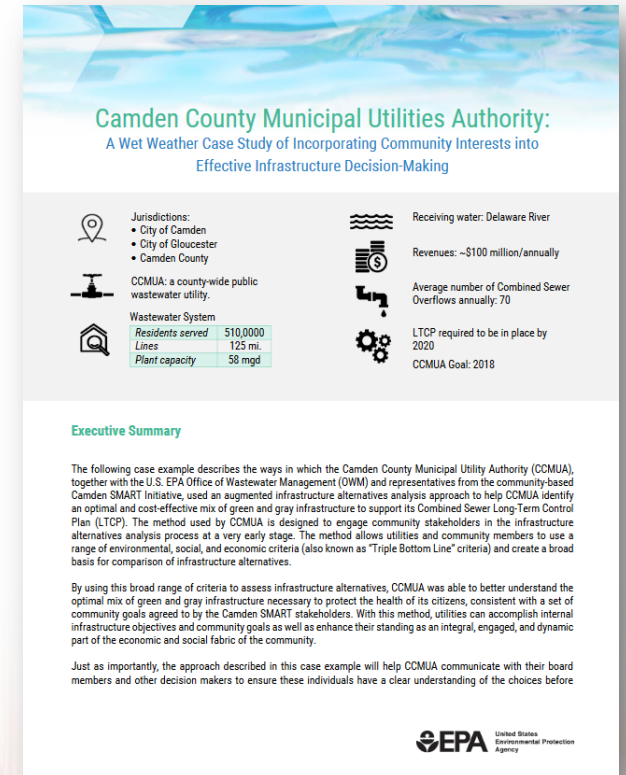
As a first step in your process, consider who in your community may have an important role in the success of your project. These individuals may include those who are regularly engaged in topics relevant to water resources and utility planning, but it may benefit your project to also engage with individuals representing groups or organizations that have historically not engaged in these topics. The list of individuals you'd like to engage may include those that live near and would be impacted by potential future projects, board or council members that may play a role in approving your project plans, local civic or non-profit organizations, or environmental justice groups. Note, examples of stakeholder type are Impacted Community Member, Environmental Group, Regulators, Business, Manufacturing, Civic Organization, Environmental Justice, Public Health. The AAA process is most robust when it draws priorities and input from a wide range of diverse community voices.

Stakeholder Type & Contact Information	
Stakeholder Type:	
Name:	
Phone:	
Email:	
Stakeholder Type:	
Name:	
Phone:	
Email:	
Stakeholder Type:	
Name:	
Phone:	
Email:	

Worksheets Fillable PDF & Excel

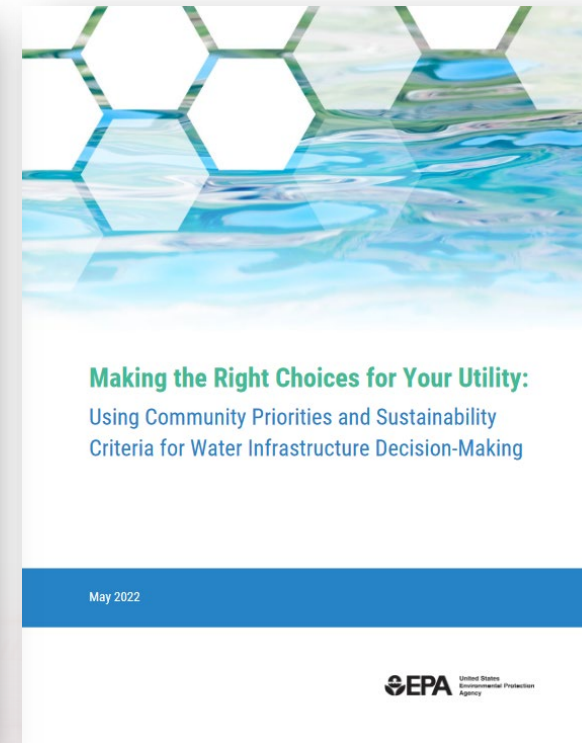
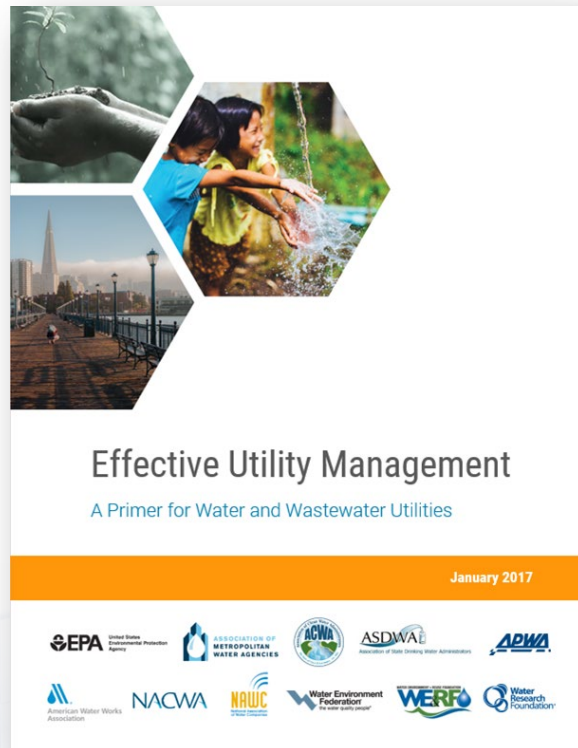


Webinar Recording



Case examples

EPA's Sustainable Utility Management



To view resources:



**Or search online for EPA's
“Planning For Sustainability”
webpage**

**Contact us with questions and
to learn more!**

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NSPS Kb

EJ National Community Engagement Call

September 19, 2023

Presented by the Office of Air and Radiation

Key Terms

Volatile Organic Compounds (VOCs)

- Chemicals that evaporate easily and react in the atmosphere to create ground-level ozone (formally defined in 40 CFR 51.100)
- Examples of VOCs: Benzene, Formaldehyde, Gasoline Vapors, n-Hexane, Toluene, Xylenes, Vinyl Chloride

Volatile Organic Liquids (VOLs)

- Organic chemicals that emit VOCs

Storage Vessel

- Tank, reservoir, or container used for storing VOLs

NSPS Kb

New Source Performance Standards (NSPS)

- EPA standards for newly constructed, modified, and reconstructed sources of emissions
- NSPS Kb is the existing standard for VOL storage vessels constructed or modified after July 23, 1984
- EPA is currently working on an updated VOL storage vessel standard, referred to as NSPS Kc

NSPS Kb Emission Controls Applicability

- Applicability for emission controls based on the size or capacity of a tank and the stored maximum true vapor pressure of a fluid
- Vapor Pressure:
 - NSPS Kb includes instructions for determining a fluid's maximum true vapor pressure which accounts for the highest calendar-month average of the fluid's storage temperature
 - Measured in units of kilopascals (kPa) or pounds per square inch absolute (psia)

NSPS Kb Emission Controls Applicability

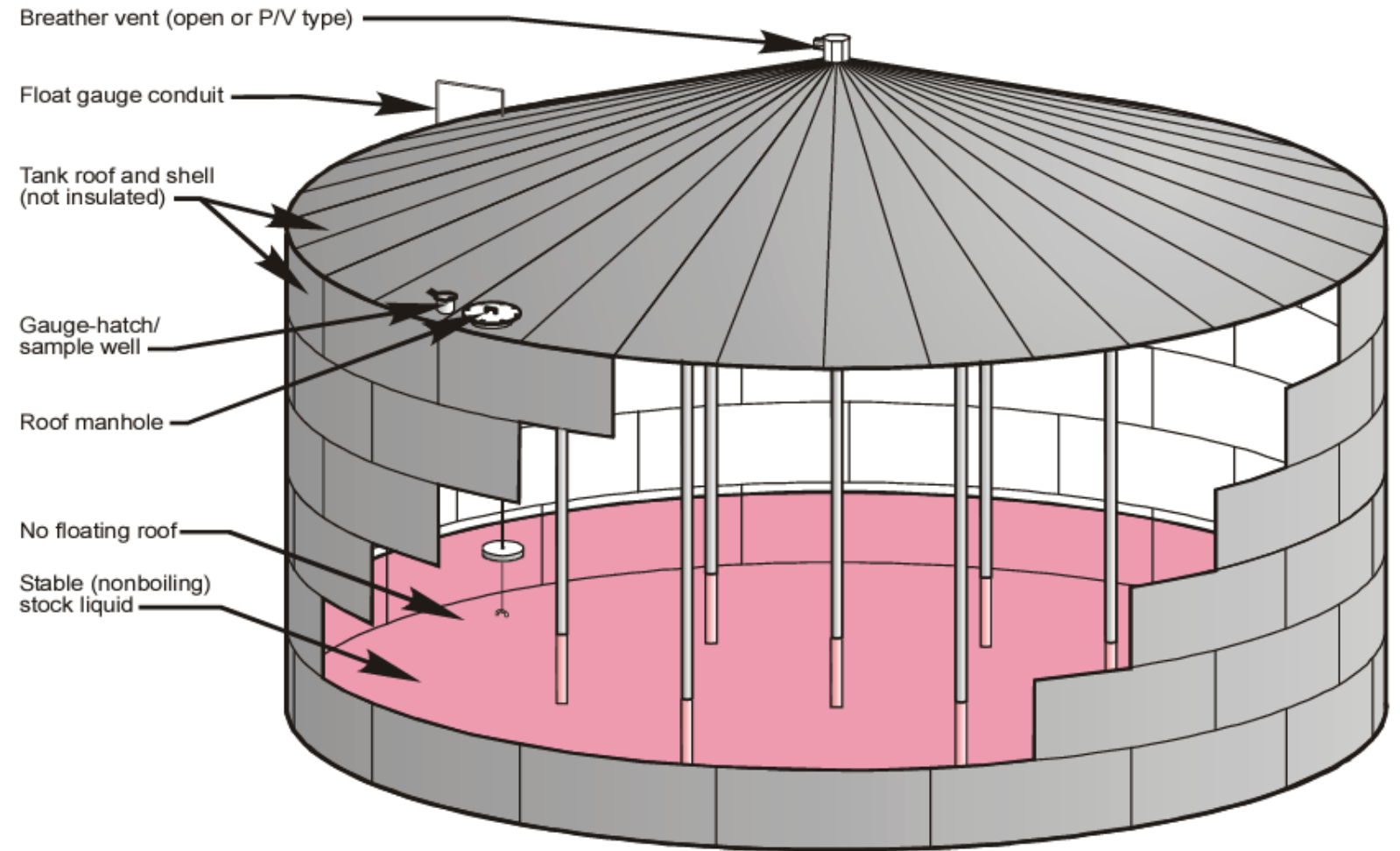
Required for these storage vessels that store volatile organic liquids (two groups of applicable vessels)

- Capacities $\geq 40\text{k}$ gallons
 - Maximum true vapor pressure ≥ 0.75 psia
 - Includes chemicals such as Heptane, Ethyl Alcohol, Benzene, Hexane, and Gasoline
- Capacity between 20k and 40k gallons
 - Maximum true vapor pressure ≥ 4.0 psia
 - Includes chemicals such as gasoline

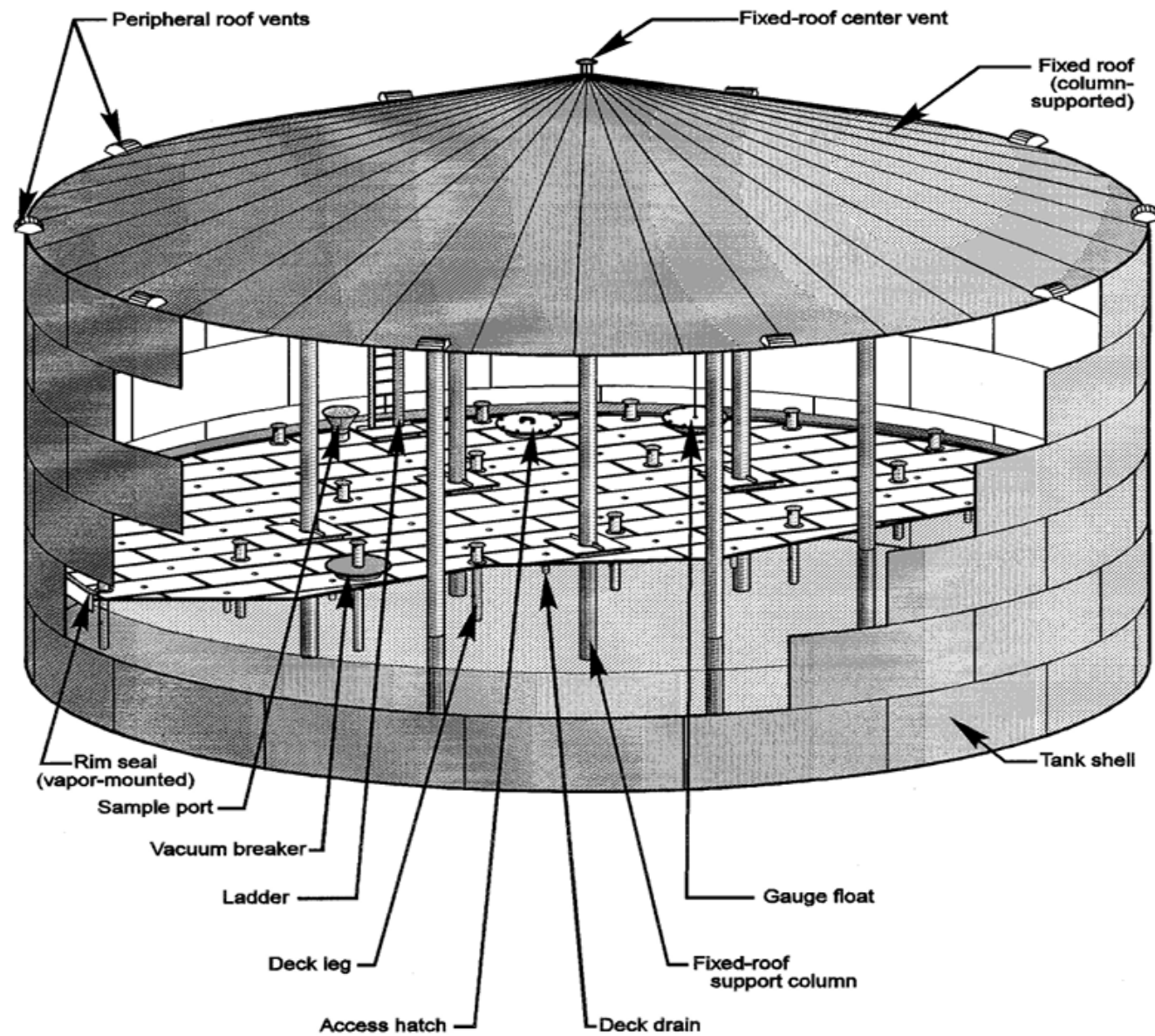
Emission Controls include

- Floating Roofs
- Closed Vent System and Control Device (such as a flare)

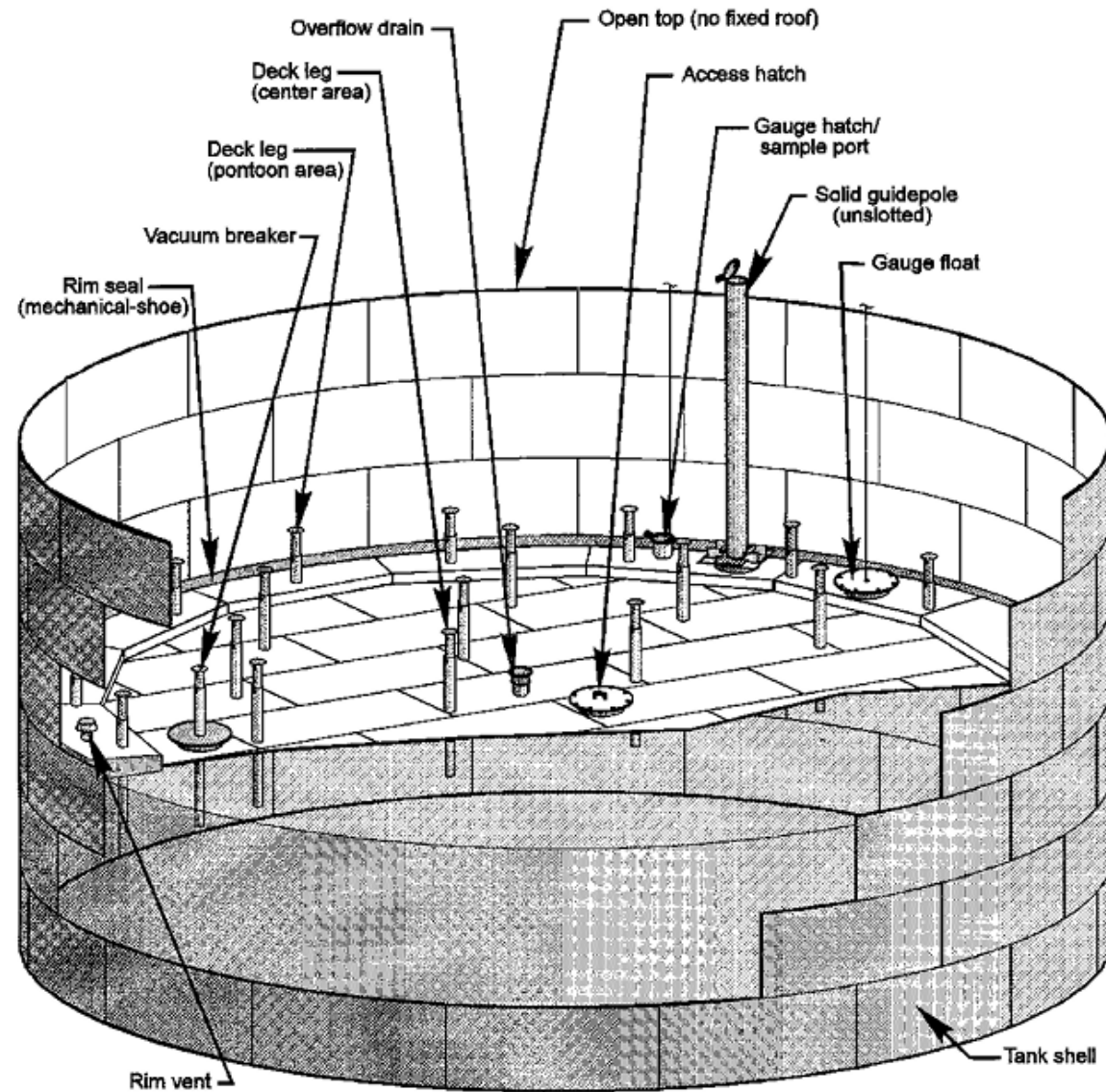
Fixed Roof Tank



Internal Floating Roof Tank



External Floating Roof Tank



Closed Vent System and Control

Closed Vent System

- Collects all VOC vapors and gases discharged from the storage vessel and sends them to a control device

Control Device

- Examples include:
 - Flares
 - Thermal oxidizers
- 95% Control Efficiency

NSPS Kc Proposal

Signature Expected Late
September 2023

Publication expected
October 2023

Updated Standards for VOL
Storage Tanks

- Include review of current standard
- Proposal for updated standards

For more info: <https://www.epa.gov/stationary-sources-air-pollution/volatile-organic-liquid-storage-vessels-including-petroleum>