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Data Quality Evaluation and Data Extraction Information for Environmental Release and Occupational Exposure for 1,3-Butadiene

Systematic Review Support Document for the Draft Risk Evaluation

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This supplemental file contains information regarding the data extraction and quality evaluation results for data sources that were considered for the *Draft Risk Evaluation for 1,3-Butadiene* and that underwent systematic review. EPA conducted data extraction, and quality evaluation based on author-reported descriptions and results; additional analyses (*e.g.*, statistical analyses) potentially conducted by EPA are not contained in this supplemental file. EPA used the TSCA systematic review process described in the *Draft Systematic Review Protocol Supporting TSCA Risk Evaluations for Chemical Substances* (also referred to as the '2021 Draft Systematic Review Protocol').

Data that met the RESO screening criteria during the full-text screening was extracted by three data types, general facility, occupational exposure, and environmental release, as explained in Section 6.2 of the 2021 Draft Systematic Review Protocol. Five different data quality evaluation forms were used depending on the data type and condition of use (COU), as explained in Appendix M of the 2021 Draft Systematic Review Protocol. All references with data points containing monitoring data (e.g., measured occupational exposures) underwent data quality evaluation as described in Section M.6.1, using the monitoring data quality metrics. All references with data points containing environmental release data (e.g., measured or calculated quantities of chemical release across facility fence line) underwent data quality evaluation as described in Section M.6.2, using the environmental release data quality metrics. All references with data points containing published models for environmental release or occupational exposure (e.g., published models used to calculate occupational exposure or environmental releases) underwent data quality evaluation as described in Section M.6.3, using the published models for environmental release or occupational exposure quality metrics. All references with data points containing completed exposure or risk assessments (e.g., completed exposure or risk assessments containing a broad range of data types) underwent data quality evaluation as described in Section M.6.4, using the completed exposure or risk assessments quality metrics. All references with data points containing reports for data or information other than exposure or release data (e.g., process description) underwent data quality evaluation as described in Section M.6.5, using the reports for data or information other than exposure or release data quality metrics. The extracted data and their data quality evaluation are available in the tables below.

Additionally, each data type and condition of use is evaluated independently within a given study; therefore, each reference may have more than one overall quality determination (OQD) to reflect the quality of each outcome and the exposures and releases more appropriately as described by the study authors. No OQD is determined for each reference, as a whole, if it contains data from more than one evidence stream.

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| Study Citation: | Abdel-Rahman, S. Z., Ammenheuser, M. M., Omiecinski, C. J., Wickliffe, J. K., Rosenblatt, J. I., Ward, J. B. (2005). Variability in human sensitivity to 1,3-butadiene: influence of polymorphisms in the 5'-flanking region of the microsomal epoxide hydrolase gene (EPHX1). Toxicological Sciences 85(1):624-631. | | | | | |
|---|--|--|--|--|--|--|
| HERO ID: | 2968277 | | | | | |
| Conditions of Use: | Processing s | ynthetic rubber manufacturing | | | | |
| | | | EXTRACTIO | N | | |
| Parameter | | Data | | | | |
| Personal sampling data: Exposure duration: | | high exposure group (16 workers) had BD exp with S.E.M. +/-5.5ppb; 16 workers in low expo 12pr shifts with 28-day cycle of rotating shifts | posures of 2244.2 posure group had ex | ppb with S.E.M. +/-749.1ppb low exposure group (33 workers) had BD exposures of 18.4ppt xposures below detection limit (2.5ppb) | | |
| Number of workers: | | 49 workers sampled | | | | |
| | | | EVALUATIO | N | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | Sampling/analytical methodology is not specified. | | |
| Domain 2: Representati | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (mean, SEM, and sample size) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3 [.] Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Sample type provided but no other metadata. | | |
| Domain 4: Variability a | nd Uncertainty | | | | | |
| | | Mata lata Camalatan ara | Low | Variability and uncertainty are not addressed | | |

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| Study Citation: | Abdel-Rahma | Abdel-Rahman, S. Z., Ammenheuser, M. M., Ward, J. B. (2001). Human sensitivity to 1,3-butadiene: role of microsomal epoxide hydrolase polymor- | | | | | |
|---------------------------------------|--|--|---|--|--|--|--|
| HERO ID: | phisms. Carc 782889 | pnisms. Carcinogenesis 22(3):415-423. 782889 | | | | | |
| Conditions of Use: | Synthetic rubber manufacturing, monomer used in polymerization | | | | | | |
| | | | EXTRACTION | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Worker activity descripti | on: | higher exposures in reactor, recovery, tank farr | n, laboratory, and p | olymerization areas | | | |
| Personal sampling data: | | Divided exposures into two groups: one with a 2244.2 ppb; <150ppb group: 33 study subjects | exposure >150 ppb s with mean exposu | , and one with exposure <150 ppb >150 ppb group: 16 study subjects with mean exposure of re of 18.4 ppb; Standard error of the mean given for each group | | | |
| Exposure duration: | | 12 hr shift | | | | | |
| Number of workers: | | 49 workers | | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | | | |
| Domain 2: Representativ | veness | | | | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Data from more than 20 years ago. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (number of samples, mean, and SEM) but discrete samples not provided and distribution not fully characterized. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| , | Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing exposure level for each worker activity. | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by comparison to similar studies and limits of detection, but uncer- tainty is not addressed. | | | |
| Overall Qualit | y Detern | nination | Medium | | | | |

PUBLIC RELEASE DRAFT November 2024 Occupational Exposure

| Study Citation: A | Abdel-Rahman, S. Z., El-Zein, R. A., Ammenheuser, M. M., Yang, Z., Stock, T. H., Morandi, M., Ward, J. B. (2003). Variability in human sensitivity to | | | | | |
|------------------------------|--|--|----------------------|--|--|--|
| HERO ID: 78 | 1,3-butadiene: influence of the alienc variants of the microsomal epoxide hydrolase gene. Environmental and Molecular Mutagenesis 41(2):140-146. 782890 | | | | | |
| Conditions of Use: S | ynthetic rub | ber manufacturing, monomer used in polym | erization | | | |
| | | | EXTRACTION | 1 | | |
| Parameter | | Data | | • | | |
| | | | | | | |
| Worker activity description: | | Higher exposures in reactor, recovery, tank farr | n, laboratory, and p | olymerization areas | | |
| Personal sampling data: | | Divided exposures into two groups: one with e | exposure >150ppb, | and one with exposure ${<}150 \text{ppb}{}>{}150 \text{ppb}$ group: 16 study subjects with mean exposure of | | |
| Exposure duration: | | 2244.2ppb; <150ppb group: 33 study subjects | with mean exposur | e of 18.4ppb; Standard error of the mean given for each group | | |
| Comments: | | Same information as HEBO ID 782880 (duplic | ata)Saa tabla 1 for | data | | |
| Comments. | | Same mormation as TERO ID 782889 (dupite | | uata. | | |
| | | | EVALUATION | I | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| Μ | Ietric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | | |
| Domain 2. Representativene | ess | | | | | |
| M | Ietric 2: | Geographic Scope | High | Data are from the U.S. | | |
| Μ | Ietric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | | |
| Μ | 1etric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | |
| Μ | fetric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (number of samples, mean, and | | |
| | | - | | SEM) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3. Accessibility/ Cl | larity | | | | | |
| M | Ietric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing results for each worker activity. | | |
| | | <u>~</u> | | | | |
| Domain 4: Variability and U | Jncertainty | | | | | |
| Μ | Ietric 7: | Metadata Completeness | Medium | Variability addressed by comparison to similar studies and limits of detection, but uncer- tainty is not addressed. | | |
| Overall Quality | Determ | ination | Medium | | | |

| Study Citation: | Akerstrom, M., Almerud, P., Andersson, E. M., Strandberg, B., Sallsten, G. (2016). Personal exposure to benzene and 1,3-butadiene during petroleum | | | |
|--------------------|--|--|--|--|
| HERO ID: | refinery turnarounds and work in the oil harbour. International Archives of Occupational and Environmental Health 89(8):1289-1297. 4140910 | | | |
| Conditions of Use: | Processing as intermediate in petroleum refineries | | | |
| EXTRACTION | | | | |

| Parameter | Data |
|--------------------------------|---|
| | |
| Worker activity description: | Tasks during initial shutdown phase of refinery turnaround; work tasks included spading, cleaning and steaming activities, drainage of benzene-containing petroleum products, and dismantling of equipment. Occupational groups included process technicians, contractors, and other refinery workers such as turnaround coordinators, maintenance workers and process engineers. (Page 2 of 9). Also monitored were jetty workers, sewage tanker drivers, and dock workers for sampling at the nearby oil harbour. The jetty workers worked by the ships during the entire work shift, coupling and uncoupling hoses to the ships and supervising the loading activities. Dockworkers alternated their work out on the jetty, helping the jetty workers, and in the dock, managing the pipe system in the tank park. Exposure measurements on the jetty workers and dockworkers were taken while they were loading petroleum products containing benzene. The sewage tanker drivers were providing a wide range of services, and measurements were taken at randomly chosen work shifts while working in the oil harbour or at the refineries. (Page 2-3 of 9) |
| Personal sampling data: | Table 1 on page 4, Table 2 on page 5, and Table 3 on page 7 show results. The tables provides number of samples, average, % over LOD, and additional variance and summary statistics for occupational exposure groups during turnarounds and among oil harbour workers. The average for all workers during turnaround at Refinery 1 was 14 ug/m3; average for full turnaround at Refinery 2 was 10 ug/m3 and 2.8 ug/m3 for partial turnaround. Overall average exposure for oil harbour workers was 2.9 ug/m3.Figure 2 on page 6 shows in scatter plot form the association between personal benzene and 1,3-butadiene exposure. Discussion of results within text on pages 5-8. |
| Exposure duration: | Work shifts were 8hr or 12hr (page 2 of 9). The actual measurement times (assuming they represent possible shift durations) are described here: "91 full-shift measurements were taken during the shutdown phase of the three turnarounds (median measurement time 8.4–10.7 h, range 4.0–12.8 h), and 50 measurements were taken on jetty workers, dockworkers and sewage tanker drivers in the oil harbour (median measurementtime 8.0–10.8 h, range 6.5–14.0 h)." (Page 4 of 9). |
| Personal protective equipment: | Personal protective equipment (PPE), such as respiratory protection, was only used during a few measurements ($<20\%$), except during the last turnaround, where a campaign increased the use of PPEs to about 50% of the measurements (page 4 of 9) |

| EVALUATION | | | | | | |
|---|------------------------------|-------------------------------------|--------|--|--|--|
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | | |
| Domain 2: Representati | Domain 2: Representativeness | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Sweden, an OECD country. | | |
| | Metric 3: | Applicability | High | Data are for petroleum refining, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | High | Monitoring data were collected after the most recent PEL and no more than 10 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (number of samples, % over LOD, average) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High All metadata provided. | | | | | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| Continued on next page | | | | | | |

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Occupational Exposure

HERO ID: 4140910 Table: 1 of 1

| | | | continued from | 1 previous page |
|--------------------|--|--|--------------------|---|
| Study Citation: | Akerstrom, M., Almerud, P., Andersson, E. M., Strandberg, B., Sallsten, G. (2016). Personal exposure to benzene and 1,3-butadiene during petroleum | | | |
| HERO ID: | 4140910 | arounds and work in the oil hardour. | International Arch | nives of Occupational and Environmental Health 89(8):1289-1297. |
| Conditions of Use: | Processing a | as intermediate in petroleum refinerie | s | |
| | | | EVALUA | ATION |
| Domain | | Metric | Rating | Comments |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by worker occupation exposures and refinery differences. |
| Overall Qual | ity Deteri | nination | High | |

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PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Albertini, R. | Albertini, R. J. (2004). Mechanistic insights from biomarker studies: Somatic mutations and rodent/human comparisons following exposure to a potential | | | |
|---------------------------------|---------------|--|---------------------------|--|--|
| HERO ID. | carcinogen. I | ARC Scientific Publication No. 15/15/:1: | 53-177. | | |
| Conditions of Use: | Manufacturin | g, Processing as a monomer | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| | | | | | |
| Exposure route: | | inhalation | | | |
| Personal sampling data: | | Personal 8hr butadiene measurements on seve exposure for styrene-butadiene workers was 0 | ral occassions .796ppm | s over 60-day period: mean butadiene exposure in monomer production workers was 0.291ppm; mean | |
| | | · · · · · · · · · · · · · · · · · · · | | | |
| | | | EVALUA' | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | Sampling/analytical methodology is not specified. | |
| Domain 2: Representativ | veness | | | | |
| - | Metric 2: | Geographic Scope | Medium | Data are IARC article, which includes OECD countries generally. | |
| | Metric 3: | Applicability | High | Data are for manufacturing and processing as a monomer, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a central tendency value with uncertain statistics. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Low | Sample type provided but no other metadata. | |
| Domain 4: Variability an | d Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| Overall Quality Determination I | | | Low | | |

PUBLIC RELEASE DRAFT November 2024 Occupational Exposure

HERO ID: 94288 Table: 1 of 1

| Study Citation: | Albertini, R. J. B., Jr, Wrig | Albertini, R. J., Sram, J., Vacek, P. M., Lynch, J., Nicklas, J. A., Sittert, Van, N. J., Boogaard, P. J., Henderson, R. F., Swenberg, J. A., Tates, A. D., Ward, J. B., Jr, Wright, M. (2003). Biomarkers in Czech workers exposed to 1,3-butadiene: a transitional epidemiologic study. Research Reports (Health Effects | | | |
|---------------------------------------|----------------------------------|--|---------------|--|--|
| HEDO ID. | Institute) (11 | 6):1-141; discussion 143-62. | | | |
| Conditions of Use: | 94288 Processing | | | | |
| | Trocessing | | EVTDAC | TION | |
| Parameter | | Data | EATRAC | TION | |
| | | Data | | | |
| Life cycle description: | | Synthetic rubber manufacturing | | | |
| Exposure route: | | inhalation | | | |
| Physical form: | | vapor | | | |
| Personal sampling data: | | "Monomer group: 0.642 mg/m^3 Polymer group | oup: 1.794 mg | t/m^3 Control group: 0.023 mg/m^3" | |
| Exposure duration: | | 8 hr | | | |
| Exposure frequency: | | 60 days | | | |
| Number of workers: | | 83 | | | |
| | | | | | |
| EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | NIOSH method used. | |
| Domain 2: Representativ | veness | | | | |
| Ĩ | Metric 2: | Geographic Scope | Medium | Research was conducted in many different countries, but worker data is from an OECD | |
| | | | | country. | |
| | Metric 3: | Applicability | High | Report is within scope. | |
| | Metric 4: | Temporal Representativeness | Medium | Data is more than 10 years old, but less than 20 years old. | |
| | Metric 5: | Sample Size | High | Statistical distribution is fully characterized with many subgroups analyzed. Standard | |
| | | | | deviations, p-values, means, K2 values given. This sample is representative of the popu- | |
| | | | | iuton. | |
| Domain 3: Accessibility | / Clarity | | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 6: | Metadata Completeness | High | Almost all metadata included. | |
| | | L | 0 | | |
| Domain 4: Variability ar | nd Uncertainty | | | | |
| 2 | Metric 7: | Metadata Completeness | High | Uncertainties are explained and put into context of the study. | |
| Overall Qualit | v Detern | nination | High | | |
| | | | | | |

| Study Citation: | Albertini, R. | Albertini, R. J., Sram, R. J., Vacek, P. M., Lynch, J., Rossner, P., Nicklas, J. A., McDonald, J. D., Boysen, G., Georgieva, N., Swenberg, J. A. (2007). | | | | |
|--|---------------------------------------|--|----------------|--|--|--|
| HERO ID: Conditions of Use: | Molecular ep 1329826 Processing | Molecular epidemiological studies in 1,3-butadiene exposed Czech workers: female-male comparisons. Chemico-Biological Interactions 166(1-3):63-77. 1329826 Processing | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Exposure route: Personal sampling data: | | inhalation Table 2Exposed males: N=300, mean=0.808mg/m3, S.D.=1.663, median=0.241, range=0.004-12.583;Control males: N=249, mean=0.007 mg/m3, S.D.=0.012, median=0.004, range=0.004-0.157;Exposed females: N=230, mean=0.397 mg/m3, S.D.=1.094, median=0.056, range=0.004-9.793;Control females: N=260, mean=0.008 mg/m3, S.D.=0.015, median=0.004, range=0.004-0.219 | | | | |
| Number of workers: | | Exposed Females = 23, Female Controls= 26, | Exposed Mal | les = 25, Male Controls = 30 | | |
| | | 1 | 1 | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is equivalent to an approved [OSHA/NIOSH] method. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Czech Republic, an OECD country. | | |
| | Metric 3: | Applicability | H1gh Madium | Data are for the use of butadiene as a reactant, an in-scope occupational scenario. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means, standard deviations) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Medium | Most critical metadata included. | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by making 10 visits to the testing site. | | |
| Overall Quality Determination | | | High | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: HERO ID: Conditions of Use: | Albertini, R. J., Sram, R. J., Vacek, P. M., Lynch, J., Wright, M., Nicklas, J. A., Boogaard, P. J., Henderson, R. F., Swenberg, J. A., Tates, A. D., Ward, J. B. (2001). Biomarkers for assessing occupational exposures to 1,3-butadiene. Chemico-Biological Interactions 135-136:429-453. 1328141 Manufacturing and Processing | | | |
|---|--|--|--|--|
| | EXTRACTION | | | |
| Parameter | Data | | | |
| | | | | |
| Worker activity descrip | ion: Monomer workers, polymer workers, and administrative controls | | | |
| Exposure route: | inhalation | | | |
| Physical form: | gas | | | |
| Personal sampling data: | Table 4 Descriptive statistics for individual butadiene exposure measurements on workers by groupMonomer production workers: n=217, mean=0.643 mg/m3, S.D.=2.056, Range=0.002-19.909, 50%=0.074, 90%=1.886 Polymerization workers: n=319, mean=1.760 mg/m3, S.D.=4.692, Range=0.002-39.030, 50%=0.293, 90%=4.344Controls (administration workers): n=28, mean=0.026 mg/m3, S.D.=0.030, Range=0.002-0.125, 50%=0.013, 90%=0.071 | | | |
| Exposure duration: | 8 hours | | | |
| Number of workers: | 24 monomer workers, 34 polymer workers, and 25 administrative controls | | | |
| Comments: | This reference is a summary of the more comprehensive report [17] R.J. Albertini, et al., 2000. Biomarker responses in butadiene exposed Czech workers: A transitional, epidemiological study. Final Report. Health Effects Institute, Cambridge MA. HERO ID: 94288 | | | |

| EVALUATION | | | | | | | |
|--------------------------------------|----------------|-------------------------------------|--------|---|--|--|--|
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is equivalent to an approved [OSHA/NIOSH] method. | | | |
| Domain 2: Representati | veness | | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Czech Republic, an OECD country. | | | |
| | Metric 3: | Applicability | High | Data are for the use of butadiene in manufacturing and polymerization, in-scope occupa- tional scenarios. | | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years and industry conditions that may be outdated. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means, ranges, standard devia- tions, medians) but discrete samples not provided and distribution not fully character- ized. | | | |
| Domain 3: Accessibility | // Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Most critical metadata included. | | | |
| Domain 4: Variability a | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by making multiple visits to the testing site and taking many samples. | | | |
| Overall Quality Determination | | | Medium | | | | |

| Study Citation: | Albertini, R. J., Sram, R. J., Vacek, P. M., Nicklas, J. A., McDonald, J., Swenberg, J. A. (2006). Molecular epidemiologic studies in 1,3-butadiene-exposed | | | | | | | | |
|-----------------------------|---|--|---|---|--|--|--|--|--|
| HERO ID: | 5651061 | 651061 | | | | | | | |
| Conditions of Use: | Processing | | | | | | | | |
| EXTRACTION | | | | | | | | | |
| Parameter | | Data | | | | | | | |
| | | | | | | | | | |
| Worker activity description | on: | Workers in monomer production and polymeric | zation departments. | | | | | | |
| Personal sampling data: | | "Male Controls: 0.010 ppm Male Monomer pr Follow-up Male Exposed: 0.370 ppm Follow- | oduction: 0.290 pp Up Male Controls: (| m Male Polymerization: 0.810 ppm Female Exposed: 0.180 ppm Female Controls: 0.0035 ppm 0.007 ppm" | | | | | |
| Exposure duration: | | 8 hours | n 24 mala nalymaa | ization workers 22 famile averaged workers and 26 famile controls. In follow up 20 every | | | | | |
| Number of workers. | | males and 30 male controls. | n, 54 maie polymer | ization workers. 25 remaie exposed workers and 20 remaie controls. In ronow up, 50 exposed | | | | | |
| | | | EVALUATION | 1 | | | | | |
| Domain | | Metric | Rating | Comments | | | | | |
| Domain 1: Reliability | | | _ | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | Sampling/analytical methodology is not specified. | | | | | |
| Domain 2: Representativ | eness | | | | | | | | |
| 2 oniun 21 noprosentuar | Metric 2: | Geographic Scope | Medium | Data are from the Czech Republic, an OECD country. | | | | | |
| | Metric 3: | Applicability | High | Data are for monomer and polymer production, an in-scope occupational scenario. | | | | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means) but discrete samples not provided and distribution not fully characterized. | | | | | |
| Demein 2. Accessibility | | | | | | | | | |
| Domain 3: Accessibility/ | Metric 6: | Metadata Completeness | Medium | Sample type and exposure provided, but missing physical form, exposure route, expo- sure frequency, engineering controls, and PPE. | | | | | |
| | 111 | | | | | | | | |
| Domain 4: Variability an | a Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by conducting a follow up study at a different time. | | | | | |
| Overall Qualit | y Detern | nination | Medium | | | | | | |

| Study Citation: Almer | ud, P., Akerstrom, M., Andersson, E. M., Strandberg, B., Sallsten, G. (2017). Low personal exposure to benzene and 1,3-butadiene in the Swedish |
|----------------------------|---|
| petrole | eum refinery industry. International Archives of Occupational and Environmental Health 90(7):713-724. |
| HERO ID: 41406 | 71 |
| Conditions of Use: Process | sing as intermediate in petroleum refineries |

| EXTRACTION | | | | | | |
|--------------------------------|--|--|--|--|--|--|
| Parameter | Data | | | | | |
| | | | | | | |
| Worker activity description: | Table 1 on page 3 of 12 describes the various tasks, which include outdoor process technicians in either process area or harbour and tank park, indoor process technicians, outdoor maintenance workers in either process area or harbour and tank park, indoor maintenance workers, lab workers, engineers, safety and emergency staff, inspectors, administrative personnel, railroad terminal workers. | | | | | |
| Personal sampling data: | The 1,3-butadiene exposure was low, 5.4 and 1.8 µg/m3, in Refinery 1 and 2 (as defined in Table 3 on page 7 of 12) respectively (Page 6 of 12). The total variation was generally attributed to within-worker variability (page 1 of 12). Table 2 on page 6 and Table 3 on page 7 provide various data, including number of samples, average, % over LOD, 95% CI, maximum value, and additional variance and summary statistics for some occupational exposure groups; primarily outdoor process technicians data not shown for select occupational exposure groups where only a few samples were above LOD - included such groups as lab workers, engineers, inspectors, administration personnel, etc. | | | | | |
| Exposure duration: | Full work shift of 8hr or 12hr (page 4 of 12). Median sampling time was 8hr during weekday and 12hr on weekend for Refinery 1, median sampling time was 7hr for Refinery 2 (page 5 of 12). | | | | | |
| Number of workers: | Refinery 1: about 650 employees for annual capacity of 11 million tonnes of petroleum products Refinery 2: about 200 employees for annual cpacity of 4 million tonnes of petroleum products (Page 2 of 12). | | | | | |
| Personal protective equipment: | in general the use of personal protective equipment wasreported to be very low. (Page 10 of 12) | | | | | |

| EVALUATION | | | | | |
|------------------------------------|----------------------------|-------------------------------------|--------|--|--|
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | |
| Domain 2: Representative | eness | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Sweden, an OECD country. | |
| | Metric 3: | Applicability | High | Data are for processing in petroleum refineries, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | High | Monitoring data were collected after the most recent PEL and no more than 10 years old. | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (95% CI for data, variance statis- tics, number of samples, % below LOD, maximum). | |
| Domain 3: Accessibility/ | Clarity | Material Consolitories | TT: -h | | |
| | Metric 6: | Metadata Completeness | High | All metadata provided. | |
| Domain 4: Variability and | d Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by different worker exposures and differences between refineries. | |
| Overall Quality Determination High | | | | | |
| Continued on next page | | | | | |

Occupational Exposure

| | | continued from previous page | | | | | |
|--------------------|---|--|--|--|--|--|--|
| Study Citation: | Almerud, P., Akerstrom, M., Andersson, E. petroleum refinery industry. International A | M., Strandberg, B., Sallsten, G. (2017) rchives of Occupational and Environme | . Low personal exposure to benzene and 1,3-butadiene in the Swedish ntal Health 90(7):713-724. | | | | |
| HERO ID: | 4140671 | | | | | | |
| Conditions of Use: | Processing as intermediate in petroleum refin | neries | | | | | |
| EVALUATION | | | | | | | |
| Domain | Metric | Rating | Comments | | | | |

| Study Citation: | Ammenheuse | Ammenheuser, M. M., Bechtold, W. E., Abdel-Rahman, S. Z., Rosenblatt, J. I., Hastings-Smith, D. A., Ward, J. B. (2001). Assessment of 1,3-butadiene | | | | | | |
|-----------------------------|---------------|---|----------------|---|--|--|--|--|
| HERO ID: | exposure in p | exposure in polymer production workers using HPRT mutations in lymphocytes as a biomarker. Environmental Health Perspectives 109(12):1249-1255. | | | | | | |
| Conditions of Use: | Processing | Processing | | | | | | |
| | EXTRACTION | | | | | | | |
| Parameter | | Data | Linute | | | | | |
| | | | | | | | | |
| Worker activity description | on: | "High Exposure Group: reactor, recovery, tar utility workers." | ık farm, and l | aboratory workers Low Exposure Group: blending, coagulation, baling, shipping, control room, and | | | | |
| Exposure route: | | inhalation | | | | | | |
| Physical form: | | vapor | | | | | | |
| Personal sampling data: | | 1.48+-0.37 ppm in high exposure group, and (| 0.15+-0.02 pp | m in low exposure group. | | | | |
| Exposure duration: | | 8 hours | | | | | | |
| Exposure frequency: | | 20.9+-10.7 years for high-exposure group. 14 | .0+-12.2 years | s for low exposure group. | | | | |
| Number of workers: | | 49 | | | | | | |
| | | | | | | | | |
| | | | EVALUA | ΓΙΟΝ | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Well-described method by a national laboratory was used. | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| 1 | Metric 2: | Geographic Scope | High | Data is from USA. | | | | |
| | Metric 3: | Applicability | High | Report is within scope. | | | | |
| | Metric 4: | Temporal Representativeness | Medium | Data is between 10 and 20 years old. | | | | |
| | Metric 5: | Sample Size | High | Statistical distribution fully characterized. Correlation factors, means, standard error, graphs, p-values, and subgroup statistics provided. | | | | |
| D | | | | | | | | |
| Domain 3: Accessibility/ | Clarity | Mata data Camalata | TI: 1 | | | | | |
| | Metric 6: | Metadata Completeness | High | Most metadata included. | | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty discussed heavily in the last section of the paper. | | | | |
| Overall Qualit | y Determ | nination | High | | | | | |

| Study Citation: | Anderson, D. | Anderson, D., Hughes, J. A., Brinkworth, M. H., Peltonen, K., Sorsa, M. (1996). Levels of ras oncoproteins in human plasma from 1,3-butadiene-exposed | | | | | | |
|--------------------------|----------------|---|----------------|---|--|--|--|--|
| HERO ID: | 2960518 | 2960518 | | | | | | |
| Conditions of Use: | Processing (S | Synthetic rubber, plastic, and resin manufact | uring) | | | | | |
| | | | EXTRACTION | | | | | |
| Parameter | | Data | | | | | | |
| | | | | | | | | |
| Area sampling data: | | 1.8+-2.8 ppm in plant, 0.07+-0.07 ppm in contr | rols (pg. 2/6) | | | | | |
| Exposure frequency: | | 15.3+-10.5 years (work history of subjects) | | | | | | |
| Number of workers: | | 23 (pg. 2/6) | | | | | | |
| | EVALUATION | | | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | Sampling or analytical methodology is not specified. | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| 1 | Metric 2: | Geographic Scope | Medium | Data is from Czech Republic, an OECD country. | | | | |
| | Metric 3: | Applicability | High | The data are for an occupational scenario within the scope of the risk evaluation. | | | | |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old. | | | | |
| | Metric 5: | Sample Size | Medium | Only a mean and range given for exposure concentrations, with no explanation of how it was obtained. | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Monitoring data include most critical metadata, such as sample type and exposure type, but lacks additional metadata, such as sample durations, exposure durations, exposure frequency, and/or worker activities. | | | | |
| Domain 4: Variability an | nd Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | The monitoring study provides only limited discussion of the uncertainty in the exposure estimates. | | | | |
| Overall Qualit | y Detern | nination | Medium | | | | | |

| Study Citation: | Anttinen-Kle | Anttinen-Klemetti, T., Vaaranrinta, R., Mutanen, P., Peltonen, K. (2004). Personal exposure to 1,3-butadiene in a petrochemical plant, assessed by use of | | | | | |
|-----------------------------|----------------|---|---------------|---|--|--|--|
| HERO ID: | 5584146 | piers. International Archives of Occupation | nal and Envi | ronmental Health 77(4):288-292. | | | |
| Conditions of Use: | Processing | Processing | | | | | |
| | | | EXTRAC | TION | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Worker activity description | ion: | Loadin and unloading of vehicles, and repairing | ng of process | lines. | | | |
| Exposure route: | | inhalation | | | | | |
| Physical form: | | gas | | | | | |
| Personal sampling data: | | Mean value of all samples was 0.169 ppm. | | | | | |
| Exposure duration: | | 5-9 hours | | | | | |
| Exposure frequency: | | 2-3 weeks | | | | | |
| Number of workers: | | 30,000 workers in Europe and 50,000 workers | s in the USA. | | | | |
| | | | EVALUA | TION | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | 8 | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | | | |
| Domain 2: Representativ | veness | | | | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | Medium | Data are from Finland an OECD country | | | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing an in-scope occupational scenario | | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (ranges and means) but discrete | | | |
| | | | | samples not provided and distribution not fully characterized. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | High | Most critical metadata included | | | |
| | incure of | | 111511 | | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling participants multiple times. | | | |
| Overall Qualit | y Detern | nination | High | | | | |
| | | | | | | | |

| Study Citation: | Anttinen-Kle | Anttinen-Klemetti, T., Vaaranrinta, R., Mutanen, P., Peltonen, K. (2006). Inhalation exposure to 1,3-butadiene and styrene in styrene–butadiene copolymer | | | | | |
|---|--------------------------------------|---|--------------|--|--|--|--|
| HERO ID: | 5675367 | 5675367 | | | | | |
| Conditions of Use: | Processing | | | | | | |
| | 8 | | EVTDAC | | | | |
| Parameter | | Data | EATKAC | IION | | | |
| | | Data | | | | | |
| Worker activity description: workers in production of purified butadiene monomer, production of various butadiene-based polymers and manufacture of rubber and plastic products | | | | | | | |
| Personal sampling data: | | "Plant 1: 0.068 ppm Plant 2: 0.125 ppm Plant | 3. 0.302 ppm | " | | | |
| Exposure duration: | | 8 hours | 5. 0.502 ppn | | | | |
| Number of workers: | | 30,000 in Europe, 50,000 in the USA. | | | | | |
| | | 1 • • • | | | | | |
| EVALUATION | | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is equivalent to an approved [OSHA/NIOSH] method. | | | |
| | | | | | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Finland, an OECD country. | | | |
| | Metric 3: | Applicability | High | Data are for polymerization for synthetic rubber, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means, ranges) but discrete sam- ples not provided and distribution not fully characterized. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| ······································ | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | | |
| | | - | - | | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling at 3 different sites and taking multiples samples per person. | | | |
| Overall Qualit | Overall Quality Determination | | | | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | ARCO, (198 | ARCO, (1989). Air monitoring for organic compounds during processing of arco report on ethyl benzene, maleic anhydride and toluene with attachments | | | | | |
|-----------------------------|----------------|---|-----------------|--|--|--|--|
| HFRO ID: | and cover let | ter dated 022389 (sanifized). :#86-89000012 | 248. | | | | |
| Conditions of Use: | Processing | | | | | | |
| | 8 | | | T | | | |
| Doromotor | | Data | EATRACTION | N | | | |
| | | Data | | | | | |
| Life cycle description: | | Organia adamical manufacturing | | | | | |
| Worker activity description | ion. | Exposure from the injection pozzle area and so | mic welder area | | | | |
| Exposure route | 1011. | Inhalation | me welder area. | | | | |
| Physical form: | | Vapor | | | | | |
| Area sampling data: | | All samples below the LDL of 0.11 ppm | | | | | |
| Exposure duration: | | 40-44 mins | | | | | |
| Exposure duration. | | | | | | | |
| Ενατιματίον | | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | Ituuing | | | | |
| ; | Metric 1: | Sampling and Analytical Methodology | High | NIOSH method used. | | | |
| Domain 2: Representativ | veness | | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | Data is from USA | | | |
| | Metric 3: | Applicability | High | Report is within scope | | | |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old. | | | |
| | Metric 5: | Sample Size | Medium | Since all values were below detection limits, only a "less-than" range was given for | | | |
| | | r · · · | | butadiene concentrations. | | | |
| | | | | | | | |
| Domain 3: Accessibility | / Clarity | | TT 1 | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | | |
| Domain 4. Variability ar | nd Uncertainty | | | | | | |
| Domain 4. Variability at | Metric 7 | Metadata Completeness | Low | Uncertainty not addressed | | | |
| | incure /: | including completeness | 2011 | | | | |
| Overall Qualit | y Detern | nination | Medium | | | | |

| Study Citation: | Au, W. W., Bechtold, W. E., B, W.E., J. R., Legator, M. S. (1995). Chromosome aberrations and response to gamma-ray challenge in lymphocytes of | | | | |
|-----------------------------------|---|--|-------------------|---|--|
| HERO ID: Conditions of Use: | 5663108 Processing | | | | |
| | Tiocessing | | | TRAN | |
| Doromotor | | Data | EXTRAC | IIUN | |
| | | Data | | | |
| Exposure route: | | inhalation | | | |
| Physical form: | | gas | | | |
| Area sampling data: | | "Exposed Areas: 3.5 ppm Controls: 0.03 ppm | ı" | | |
| Exposure frequency: | | Mean employment of $6.0 + -9.6$ years. | | | |
| Number of workers: | | 10 exposed workers | | | |
| | | | | TION | |
| Domain | | Metric | E VALUA Rating | Comments | |
| Domain 1: Reliability | | Wettle | Rating | connients | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | |
| Domain 2: Depresentativ | anacc | | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber and resin manufacturing an in-scope occupational sce- | |
| | metale 5. | ripplicuolity | mgn | nario. | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means, p-values, standard devia- tions) but discrete samples not provided and distribution not fully characterized. | |
| Domain 3. Accessibility | / Clarity | | | | |
| 20mun 9. recessionity | Metric 6: | Metadata Completeness | High | Most critical metadata included. | |
| | | - | | | |
| Domain 4: Variability an | d Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling different age groups and races of workers. | |
| Overall Quality Determination His | | | | | |
| | • | | 8- | | |

HERO ID: 666418 Table: 1 of 1

| Study Citation: | Austin, C. C. | Austin, C. C., Wang, D., Ecobichon, D. J., Dussault, G. (2001). Characterization of volatile organic compounds in smoke at municipal structural fires. | | | | |
|---|--|--|---------------|--|--|--|
| HERO ID: | 666418 | xicology and Environmental Health, Part P | A: Current Is | sues 05(0):457-438. | | |
| Conditions of Use: | Disposal/emi | missions to air | | | | |
| EXTRACTION | | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Worker activity description: firefighters | | | | | | |
| Exposure route: | | inhalation of combustion byproducts | | | | |
| Physical form: | Combustion product from municipal/structural fires | | | | | |
| Area sampling data: | | Mean concentration: 1.03ppm SD: 1.49ppm | n Range: 0.0 | 3-4.84ppm Plot showing concentration for each sample is given in source | | |
| Comments: | | firefighter exposures; unsure if in scope | | | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | | |
| Domain 2: Papresentati | Vanass | | | | | |
| Domain 2. Representati | Metric 2. | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | Medium | Data are for firefighter exposures, which is similar to in-scope occupational scenarios | | |
| | | | | pertaining to combustion byproducts. | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | | |
| Domain 3. Accessibility | / Clarity | | | | | |
| 2 ontain 5. 7 tooosionity | Metric 6: | Metadata Completeness | High | All metadata provided. | | |
| | | | 8 | | | |
| Domain 4: Variability an | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by samples for different fires. | | |
| Overall Qualit | ty Detern | nination | High | | | |

| Study Citation: | Baek, K. M., | Baek, K. M., Kim, M. J., Seo, Y. K., Kang, B. W., Kim, J. H., Baek, S. O. (2020). Spatiotemporal variations and health implications of hazardous air | | | | | |
|---|-----------------------------|--|-----------------------|--|--|--|--|
| HERO ID: Conditions of Use: | 6950643 Disposal | Uisan, a multi-industrial city in Korea. Ath | nosphere 11(5):54 | 7. | | | |
| | | | EXTRACTION | 1 | | | |
| Parameter | | Data | | | | | |
| Exposure route: Area sampling data: Comments: | | inhalation "Site A: 0.01+-0.01 ppb Site B: 0.16+-0.39 pp See Table 2 for the data. | bb Site C: 0.01+-0.07 | 7 ppb Site D: 0.01+-0.04 ppb Site E: 0.01+-0.01 ppb" | | | |
| | | | EVALUATION | I | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling method is an approved EPA method. | | | |
| Domain 2: Representati | veness | | | | | | |
| Ĩ | Metric 2: | Geographic Scope | Medium | Data are from Korea, an OECD country. | | | |
| | Metric 3: | Applicability | Low | Data are non-occupational and for ambient air near industrial facilities, which is similar to the in-scope occupational scenario of petrochemical manufacturing | | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means, standard deviations) but discrete samples not provided and distribution not fully characterized. | | | |
| Domain 3: Accessibility | // Clarity | | | | | | |
| · | Metric 6: | Metadata Completeness | Medium | Exposure route and area concentrations provided but missing all other metadata. | | | |
| Domain 4: Variability a | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by taking during four seasons and 5 sites. | | | |
| Overall Qualit | ty Detern | nination | Medium | | | | |

| Study Citation: | Begemann, P. | Begemann, P., Srám, R. J., Neumann, H. G. (2001). Hemoglobin adducts of epoxybutene in workers occupationally exposed to 1,3-butadiene. Archives of | | | | |
|--|--------------------------|---|---------------|---|--|--|
| HEBO ID. | Tox1cology 7/ 2080653 | 10x1cology /4(11):680-687. 2089653 | | | | |
| Conditions of Use: | Manufacturin | g | | | | |
| | | ·• | EVTDAC | TION | | |
| Parameter | | Data | EATKAU | HON | | |
| | | Data | | | | |
| Worker activity description: Monomer production unit and heat production units of a petrochemical plant (page 2 of 8). | | | | | | |
| Personal sampling data: | | Table 1 on page 3 of 8 describes the results, w | hich includes | the median, range, mean and SD for the individuals in the exposed group, control group, smokers and | | |
| | | nonsmokers in the exposed group, and smoker | rs and nonsmo | skers in the control group. The mean ranged from 0.01 to 4.06 mg/m ³ | | |
| Exposure duration: | | 8 hours per workshift (page 2 of 8) | | | | |
| | | | | | | |
| D | | | EVALUA | FION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain I: Reliability | M 1 | | M P | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling or analytical methodology is not equivalent to an approved OSHA or NIOSH method and EPA review of information indicates the methodology is accentable. Differ- | | |
| | | | | ences in methods are not expected to lead to lower quality data. | | |
| | | | | | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data is from an OECD country. | | |
| | Metric 3: | Applicability | High | Report is within scope. | | |
| | Metric 4: | Temporal Representativeness | Low | Data is over 20 years old. | | |
| | Metric 5: | Sample Size | High | Statistical distribution fully characterized. Means, medians, ranges, standard deviations, and percentiles given. Subgroups are also analyzed to avoid confounding. | | |
| | | | | | | |
| Domain 3: Accessibility/ | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | |
| ~ · · · · · · · · | | | | | | |
| Domain 4: Variability an | d Uncertainty | | TT' 1 | | | |
| | Metric 7: | Metadata Completeness | High | Multiple sources of uncertainty described in the conclusion. | | |
| Overall Qualit | y Detern | nination | High | | | |

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| Study Citation: | Begemann, P., Upton, P. B., Ranasinghe, A., Swenberg, J. A., Soleo, L., Vimercati, L., Gelormini, A., Fustinoni, S., Zwirner-Baier, I., Neumann, H. G. (2001). Hemoglobin adducts as biomarkers of 1,3-butadiene in occupationally low exposed Italian workers and a few diesel-exposed miners. Chemico- | | | | | | | |
|--|--|-------------------------------------|--------|--|--|--|--|--|
| HERO ID: | 1942870 | 942870 | | | | | | |
| Conditions of Use: | Manufacturin | anufacturing | | | | | | |
| | | EXTRACTION | | | | | | |
| Parameter | Data | | | | | | | |
| Worker activity description:Monomer production, polymerization, and copolymerization production units at BD plant. (page 2 of 4)Personal sampling data:Average of 31 µg/m3 in plant workers. Range of 4-201 µg/m3. (Page 3 of 4).Exposure duration:8 hours/day (page 2 of 4) | | | | | | | | |
| | EVALUATION | | | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Method is mentioned, but isn't described or elaborated on. | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| • | Metric 2: | Geographic Scope | Medium | Data is from an OECD country. | | | | |
| | Metric 3: | Applicability | High | Report is within scope. | | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is around 20 years old. | | | | |
| | Metric 5: | Sample Size | High | Statistics fully characterized with ranges, means, p-values, and sample sizes. | | | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | Most critical metadata included. | | | | |
| Domain 4: Variability ar | d Uncertainty | * | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Effects of smoking discussed on results, but no other uncertainty addressed. | | | | |
| Overall Qualit | y Determ | nination | Medium | | | | | |

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| Study Citation: | Boogaard, P. | oogaard, P. J., Sittert, Van, N. J., Megens, H. J. (2001). Urinary metabolites and haemoglobin adducts as biomarkers of exposure to 1,3-butadiene: a basis | | | | | |
|--------------------------------------|---|--|--------------------|--|--|--|--|
| HERO ID: | 5580311 | tene cancer fisk assessment. Chemico-Biolo | gical interaction | \$ 155-150:095-701. | | | |
| Conditions of Use: | Processing (s | ynthetic rubber and resin manufacturing) | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Life cycle description: | | synthetic rubber manufacturing, plastic and res | in manufacturing | | | | |
| Worker activity descripti | on: | Loading of butadiene to ships and tankers, BD | monomer production | on, SBR production. | | | |
| Exposure route: | | inhalation | | | | | |
| Personal sampling data: | "Loading: <0.2-9.5 ppm, median of 0.5 ppm Monomer production: 0.02-1.6 ppm, median of 0.17 ppm SBR production: 0.02-4.2 ppm, median of 0.50 ppm" (pg 4/7) | | | | | | |
| Exposure duration: | | 8 hours | | | | | |
| Exposure frequency: | | 60 days | | | | | |
| Number of workers: | 44 in loading, 24 in BD monomer production, 34 in SBR production. (pg. 3/7) | | | | | | |
| EVALUATION | | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | | | |
| Domain 2: Representativ | ieness | | | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | Medium | Data are from The Netherlands and the Czech Republic, both OECD countries | | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber and resin manufacturing, an in-scope occupational sce- nario. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (ranges and medians) but discrete samples not provided and distribution not fully characterized. | | | |
| Domain 3. Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | | |
| Domain 4 [.] Variability an | d Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by using two sampling sites in different countries. | | | |
| Overall Qualit | y Detern | nination | Medium | | | | |

| Study Citation: | Boysen, G., C | Boysen, G., Georgieva, N. I., Bordeerat, N. K., Sram, R. J., Vacek, P., Albertini, R. J., Swenberg, J. A. (2012). Formation of 1,2:3,4-diepoxybutane-specific | | | | | |
|---|--|---|-------------------|---|--|--|--|
| HERO ID: | hemoglobin a | 2570239 | | | | | |
| Conditions of Use: | Processing | | | | | | |
| | | | EXTRAC | TTION | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Worker activity description: Administrative workers (control group), monomer production workers, and polymer production workers (page 3 of 11). | | | | on workers, and polymer production workers (page 3 of 11). | | | |
| Personal sampling data: | Personal sampling data: In control group, 0.023 mg/m3. In monomer production workers, 0.64 mg/m3. In polymerization workers, 1.79 mg/m3 (page 4 of 11, or table 1 on p Additional discussion on pages 8-9 of 11 | | | | | | |
| Exposure duration: | | 8 hour work shifts (page 3 of 11) | | | | | |
| Exposure frequency: | | 10 separate occasions over 4 months (page 3 o | of 11) | | | | |
| | | | | | | | |
| Domain | | Matria | E VALUA Doting | Comments | | | |
| Domain 1. Daliability | | Metric | Rating | Comments | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Method is well-described and approved by accredited universities. | | | |
| Domain 7: Paprasantati | Vanacc | | | | | | |
| Domain 2. Representati | Metric 2. | Geographic Scope | Medium | Data is from an OECD country | | | |
| | Metric 3: | Applicability | High | Report is within scope | | | |
| | Metric 4: | Temporal Representativeness | High | Data is around 10 years old | | | |
| | Metric 5: | Sample Size | High | Statistical distribution fully characterized. Means, ratios, and ranges provided. ANOVA | | | |
| | Wette 5. | Sample Size | Ingn | test was also conducted. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | Most metadata included. | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | High | Variation in results was accounted for and explained clearly. | | | |
| Overall Qualit | ty Detern | nination | High | | | | |

PUBLIC RELEASE DRAFT November 2024 Occupational Exposure

| | 0.110 | | | | | | |
|--------------------------------------|---|--|--|--|--|--|--|
| Study Citation: | Level summaries | | | | | | |
| HERO ID: | 5155603 | 5155603 | | | | | |
| Conditions of Use: | Processing for petrochemical refineries, Synthetic rubber manufacturing | | | | | | |
| | | | EXTRACTION | I | | | |
| Parameter | | Data | | | | | |
| Personal sampling data: | | Estimated exposures around 20ppm in 1940s Taiwan petrochem complex study showed only in toll booth study for Baltimore tunnel in 20 personal badge dosimeter); average high: 1.48 | and 1950s with and 715% of values over 901 were 3ppb 49 ppm, low: 0.15ppm | hual trend towards average 6% drop in BD concentrations each year exposures in 11-plant LOD with mean low conc of 7.7ppb and mean high conc of 10.5ppb ambient concentrations workers at SBR plant separated into high and low exposure groups (exposure measured by | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | | | |
| Domain 2: Representative | eness | | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for processing as an intermediate or reactant, in-scope occupational scenarios. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (mean values) but discrete samples not provided and distribution not fully characterized. | | | |
| Domain 3 [.] Accessibility/ | Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing exposure frequency and duration, specific worker tasks. | | | |
| Domain 4. Variability and | d Uncertainty | | | | | | |
| Domain 4. Variability and | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Quality | v Dotorn | nination | Modium | | | | |

Occupational Exposure

| Study Citation: | Carrieri, M., | Carrieri, M., Bartolucci, G. B., Paci, E., Sacco, P., Pigini, D., Zaratin, L., Cottica, D., Scapellato, M. L., Tranfo, G. (2014). Validation of a radial diffusive | | | | |
|--|--|--|--|--|--|--|
| HERO ID: | sampler for n 2443282 | neasuring occupational exposure to 1,3-but | adiene. Jour | nal of Chromatography A 1353:114-120. | | |
| Conditions of Use: | Processing | | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Worker activity descripti | on: | workers employed in the production unit of occurs during its production, its use as a cher miscellaneous processes involving petroleum | a chemical pl nical feedstoo refining, secon | lant in northern Italy where BD was used (page 2 of 7). In general, occupational exposure to BD ck in the manufacture of other chemicals, during the use of such chemicals, and in a wide variety of ndary lead smelting and wastewater treatment (page 1 of 7). | | |
| Exposure route: Personal sampling data: | : Inhalation is the main route of exposure (page 2 of 7) See table 2 on more 5 of 7 for the personal (active) complian results, the mean of which was 0.060 ma/m/2, and a more of x0.010 to 1.240. See exciting 2 | | | | | |
| i ersonar sampning data. | | page 4 of 7 for brief discussion. | (ive) samping | g results, the mean of which was 0.000 mg/m 3, and a range of < 0.010 to 1.540 . See section 3.5 on | | |
| Area sampling data: | | See table 3 on page 5 of 7 for the area(diffusiv | ve) data, the m | tean of which is 0.0569 mg/m^3 , and a range of $< 0.0002 \text{ to } 1.2318$. See section 3.3 on page 4 of 7 for | | |
| Exposure duration: | | 8 hours (page 3 of 7) | | | | |
| | | | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is an approved OSHA method. | | |
| Domain 2: Representativ | /eness | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Italy, an OECD country. | | |
| | Metric 3: | Applicability | High | Data are for processing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | High | Monitoring data were collected after the most recent PEL and no more than 10 years old. | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | | |
| Domain 3: Accessibility | / Claritv | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing individual worker activities. | | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed in sampling/analytical methodology but, variability is not ad- dressed. | | |
| Overall Qualit | y Detern | nination | High | | | |

| oved methodology. International Archives of Oc cturing, Processing Data emissions from petrochemical plant activities inhalation Low (NDs treated as 0): mean 7.7ppb, SD 37.3 about 3,100 onsite workers Metric Sampling and Analytical Methodology | EXTRACTIO EXTRACTIO Bppb High (ND EVALUATIO Rating | Environmental Health 79(2):135-142. N as LOD/sqrt2): mean 10.5ppb, SD 36.7ppb Max conc detected 3,080ppb N Comments |
|---|--|---|
| Data emissions from petrochemical plant activities inhalation Low (NDs treated as 0): mean 7.7ppb, SD 37 about 3,100 onsite workers Metric Sampling and Analytical Methodology | EXTRACTIO Bppb High (ND EVALUATIO Rating | oN as LOD/sqrt2): mean 10.5ppb, SD 36.7ppb Max conc detected 3,080ppb N Comments |
| Data emissions from petrochemical plant activities inhalation Low (NDs treated as 0): mean 7.7ppb, SD 37. about 3,100 onsite workers Metric | EXTRACTIO ³ ppb High (ND EVALUATIO Rating | as LOD/sqrt2): mean 10.5ppb, SD 36.7ppb Max conc detected 3,080ppb |
| Data emissions from petrochemical plant activities inhalation Low (NDs treated as 0): mean 7.7ppb, SD 37.3 about 3,100 onsite workers Metric | Barring Medium | as LOD/sqrt2): mean 10.5ppb, SD 36.7ppb Max conc detected 3,080ppb |
| emissions from petrochemical plant activities inhalation Low (NDs treated as 0): mean 7.7ppb, SD 37. about 3,100 onsite workers Metric | 3ppb High (ND EVALUATIO Rating | as LOD/sqrt2): mean 10.5ppb, SD 36.7ppb Max conc detected 3,080ppb N Comments |
| emissions from petrochemical plant activities inhalation Low (NDs treated as 0): mean 7.7ppb, SD 37. about 3,100 onsite workers Metric | Bppb High (ND EVALUATIO Rating | as LOD/sqrt2): mean 10.5ppb, SD 36.7ppb Max conc detected 3,080ppb |
| inhalation Low (NDs treated as 0): mean 7.7ppb, SD 37. about 3,100 onsite workers Metric | Bppb High (ND EVALUATIO Rating | as LOD/sqrt2): mean 10.5ppb, SD 36.7ppb Max conc detected 3,080ppb |
| Low (NDs treated as 0): mean 7.7ppb, SD 37 about 3,100 onsite workers Metric | 3ppb High (ND EVALUATIO Rating | as LOD/sqrt2): mean 10.5ppb, SD 36.7ppb Max conc detected 3,080ppb N Comments |
| about 3,100 onsite workers Metric Sampling and Analytical Methodology | EVALUATIO Rating | N Comments |
| Metric Sampling and Analytical Methodology | EVALUATIO Rating | N Comments |
| Metric Sampling and Analytical Methodology | EVALUATIO Rating | N Comments |
| Metric Sampling and Analytical Methodology | Rating | Comments |
| Sampling and Analytical Methodology | Madian | |
| Sampling and Analytical Methodology | Madina. | |
| | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. |
| | | |
| 2: Geographic Scope | Low | Data are from Taiwan, a non-OECD country |
| B: Applicability | High | Data are for petrochemical refining, an in-scope occupational scenario. |
| 4: Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. |
| 5: Sample Size | Medium | Sample distribution characterized by limited statistics (max, mean, SD, and number of samples >LOD) but discrete samples not provided and distribution not fully characterized. |
| | | |
| 5: Metadata Completeness | High | All metadata provided. |
| sinty | | |
| 7: Metadata Completeness | Medium | Uncertainty is addressed in sampling/analytical methodology but variability is not ad- dressed. |
| | 2: Geographic Scope 3: Applicability 4: Temporal Representativeness 5: Sample Size 6: Metadata Completeness ainty 7: Metadata Completeness | 2: Geographic Scope Low 3: Applicability High 4: Temporal Representativeness Medium 5: Sample Size Medium 6: Metadata Completeness High ainty 7: Metadata Completeness Medium |

HERO ID: 3120430 Table: 1 of 1

| Study Citation: | Chang, C. P., | Lin, T. C., Lin, Y. W., Hua, Y. C., Chu, W. | . M., Lin, T. | Y., Lin, Y. W., Wu, J. D. (2016). Comparison between Thermal Desorption Tubes and | |
|-------------------------------|--|---|---------------|--|--|
| HEDO ID. | Stainless Stee | el Canisters Used for Measuring Volatile O | rganic Com | pounds in Petrochemical Factories. Annals of Occupational Hygiene 60(3):348-360. | |
| HERU ID: Conditions of Use | 5120450 Processing | | | | |
| | Trocessing | | | | |
| D | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Life cycle description: | | Petrochemical Manufacturing | | | |
| Exposure route: | | Inhalation | | | |
| Physical form: | | Vapor | | | |
| Area sampling data: | 8.12+-37.13 ppb taken by thermal desorption tubes, 6.38+-31.87 ppb taken by steel cannisters | | | | |
| Exposure duration: | | 6 hours | | | |
| Exposure frequency: | | 6 months | | | |
| | | | FVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | Wettle | Raing | Comments | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is an approved EPA method. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from Taiwan, a non-OECD country. | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | High | Monitoring data were collected after the most recent PEL and no more than 10 years old. | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | |
| Domain 4: Variability ar | nd Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling at multiple sites using two sampling methods. | |
| Overall Qualit | ty Detern | ination | High | | |

| Study Citation: | Checkoway, I | Checkoway, H., Williams, T. M. (1982). A hematology survey of workers at a styrene-butadiene synthetic rubber manufacturing plant. American Industrial | | | |
|--------------------------------|---------------------|--|---------------|---|--|
| HEDO ID. | Hygiene Asso | Deciation Journal $43(3)$:164-169. | | | |
| HERU ID: Conditions of Use: | 73423 Processing | | | | |
| | Flocessing | | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| | | | | | |
| Life cycle description: | | Synthetic Rubber manufacturing | | | |
| Worker activity description | ion: | Tank Farm provides most of exposure | | | |
| Exposure route: | | inhalation | | | |
| Physical form: | | vapor | | | |
| Personal sampling data: | | "Tank Farm Dept: 20.03ppm Reactor/Recove | ry Dept: 0.77 | ppm Solution Dept: 0.59ppm Shipping/Receiving Dept: 0.08ppm Storeroom Dept: 0.08ppm Factory | |
| | | Service Dept: 0.37ppm Maintenance Dept: 0. | 97ppm" | | |
| Number of workers: | | 163 | | | |
| | | | | | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | NIOSH method used. | |
| | | | | | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | Data from USA. | |
| | Metric 3: | Applicability | High | Report is within scope. | |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old. | |
| | Metric 5: | Sample Size | High | Data is well-characterized. Ranges, means, regression statistics, and p-values given for | |
| | | | | all categories of workers. | |
| | | | | | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Medium | Most crucial data included, but missing exposure frequency and exposure types. | |
| | | | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty is mentioned, but not spoken about in detail. | |
| | | • ,• | TT • • | | |
| Overall Qualit | y Detern | lination | High | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: HERO ID: Conditions of Use: | Cheng, X., Zhang, T., Zhao, J., Zhou, J., Shao, H., Zhou, Z., Kong, F., Feng, N., Sun, Y., Shan, B., Xia, Z. (2013). The association between genetic damage in peripheral blood lymphocytes and polymorphisms of three glutathione S-transferases in Chinese workers exposed to 1,3-butadiene. Mutation Research 750(1-2):139-146. 4685298 Processing |
|---|---|
| | EXTRACTION |
| Parameter | Data |
| | |
| Life cycle description: | Synthetic rubber manufacturing |
| Worker activity descripti | on: pretreatment procedures (measuring, polymerization, condensation, recycle, tank unit) and after treatment procedures (drying, pressing, package unit, control office) |
| Exposure route: | Inhalation |
| Physical form: | Vapor |
| Personal sampling data: | In exposed group (n=44): 2.40+-2.93 mg/m3, range of 0.06-12.41 mg/m3 |
| Exposure duration: | 8 hours |
| Exposure frequency: | At least one year of exposure |
| Number of workers: | 56 |
| | |
| | EVALUATION |

| | | | LVALUA | |
|--------------------------------------|----------------|-------------------------------------|--------|--|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is equivalent to an approved [OSHA/NIOSH] method. |
| Domain 2: Representativ | veness | | | |
| 1 | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | High | Monitoring data were collected after the most recent PEL and no more than 10 years old. |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. |
| Domain 4: Variability a | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by using a control group, and finding statistics for different subgroups of workers to avoid confounding. |
| Overall Quality Determination | | | High | |

| Study Citation: | Cowles, S. R., Tsai, S. P., Snyder, P. J., Ross, C. E. (1994). Mortality, morbidity, and haematological results from a cohort of long-term workers involved | | | | | |
|---|--|--|--|--|--|--|
| HERO ID: | in 1,3-butadiene monomer production. Occupational and Environmental Medicine 51(5):323-329. 646900 | | | | | |
| Conditions of Use: | Domestic manufacturing | | | | | |
| | EXTRACTION | | | | | |
| Parameter | Data | | | | | |
| | | | | | | |
| Worker activity descripti | employees involved in butadiene production, maintenance personnel in butadiene areas, laboratory staff, and shipping personnel involved in butadiene transfer and storage | | | | | |
| Personal sampling data: | arithmetic means for each job area operations: 0.7ppm shipping: 10.4ppm laboratory: 1.2ppm maintenance: 1.69ppm Total: 3.51ppm; provides min and max range for each job area as well as sample size; spans 1979-1992 see table 8 | | | | | |
| Exposure frequency: A minimum of five years of employment in jobs withpotential exposure to butadiene with averaged 7-6years. | | | | | | |
| Number of workers: 614 employees qualified for the mortality study, 438 of those were still employed during the period of the morbidity study | | | | | | |

| EVALUATION | | | | | |
|---------------------------------------|-----------|-------------------------------------|--------|--|--|
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | Sampling/analytical methodology is not specified. | |
| Domain 2: Representati | veness | | | | |
| - | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (range, number of samples, mean) but discrete samples not provided and distribution not fully characterized. | |
| Domain 3: Accessibility/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Sample type provided but no other metadata. | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by sampling at different job areas, but uncertainty is not addressed. | |
| Overall Quality Determination | | nination | Medium | | |

HERO ID: 1013846 Table: 1 of 1

| in the U.S. Trucking Industry. Environmental Science & Technology 41(20):7152-7158. HERO ID: 1013846 Conditions of Use: Disposal Parameter Data Parameter Data Worker activity description: Truck drivers exposed to diesel exhaust Extraction Physical form: vapor Personal sampling data: River exposures were 0.34 micrograms/m3 for non-smokers and 1.26 micrograms/m3 for smokers. Loading dock exposures were 0.75 micrograms/m3. Mechanic shop exposures were 0.34 micrograms/m3. Area sampling data: Mean background concentration of butadence is 0.20 micrograms/m3. Particle size characterization: less than 1 micrometer in diameter Comments: See Table 2 for the sampling data and statistical analysis. Pomain 1: Reliability Domain 1: Reliability Metric 1: Sampling and Analytical Methodology High Method is completely described and looks equivalent to an approved method. Domain 2: Representativeness Metric 3: Applicability Metric 4: Temporal Representativeness Metric 4: Temporal Representativeness Metric 5: Sample Size Domain 3: Accessibility/ Clarity Metric 7: Metadata Completeness High Most metadata included. | Study Citation: | Davis, M. E., | Davis, M. E., Blicharz, A. P., Hart, J. E., Laden, F., Garshick, E., Smith, T. J. (2007). Occupational Exposure to Volatile Organic Compounds and Aldehydes | | | | |
|--|---------------------------------------|------------------------|---|----------------|--|--|--|
| Intervention Disposal Parameter Data Worker activity description: Track drivers exposed to diesel exhaust Inhalation Physical form: Paysical form: vapor Personal sampling data: River exposures were 0.34 micrograms/m3 for non-smokers and 1.26 micrograms/m3 for smokers. Loading dock exposures were 0.75 micrograms/m5. Mechanic shop exposures were 0.00 micrograms/m3. Area sampling data: Mean background concentration of butatione is 0.20 micrograms/m3. Particle size characterization: Iest sham 1 micrometer in diameter Comments: See Table 2 for the sampling data and statistical analysis. Domain Metric Rating Comments Domain 1: Reliability Metric Sampling and Analytical Methodology High Method is completely described and looks equivalent to an approved method. Domain 2: Representativeness Metric 3: Gographic Scope High Data from USA. Metric 5: Sample Size Sample Size Metric Methodology High Satistical distribution fully characterized. Subactegories were described and explained. Domain 3: Accessibility/ Clarity High Most metadata included. Many applicable statistics were provided. Domain 3: Accessibility and U | HERO ID: | in the U.S. Tr | in the U.S. Trucking Industry. Environmental Science & Technology 41(20):7152-7158. 1013846 | | | | |
| Parameter Data EXTRACTION Worker activity description: Truck drivers exposed to dissel exhaust Inhalation Inhalation Physical form: vapor Personal sampling data: River exposures were 0.34 micrograms/m3 for non-smokers and 1.26 micrograms/m3 for smokers. Loading dock exposures were 0.75 micrograms/m3. Mechanic shop exposures were 0.30 micrograms/m3. Area sampling data: Mean background concentration of butadiene is 0.20 micrograms/m3. Particle size characterization: less than 1 micrometer in diameter See Table 2 for the sampling data and statistical analysis. Domain Metric Rating Domain 1: Reliability Metric Sampling and Analytical Methodology Domain 2: Representativeness Metric 1: Sampling and Analytical Methodology Metric 3: Applicability High Data from USA. Metric 5: Geographic Scope High Data from USA. Metric 5: Sample Size Medium Data is between 10 and 20 years old. Metric 5: Sample Size High Metric mod 20 years old. Metric 5: Sample Size High Metric dual distribution fully characterized. Subcategories were described and explained. </td <td>Conditions of Use:</td> <td colspan="5">Disposal</td> | Conditions of Use: | Disposal | | | | | |
| Parameter Data Worker activity description:: Inhalation Exposure route: Inhalation Presonal sampling data: Vapor Personal sampling data: Meen background concentration of building is to 20 micrograms/m3 for smokers. Loading dock exposures were 0.75 micrograms/m3. Mechanic shop exposures were 0.30 micrograms/m3. Parameter Meen scope and the mackground concentration of building is to 20 micrograms/m3. Particle size characterization: less than 1 micrometer in diameter Comments: See Table 2 for the sampling data and statistical analysis. Domain Metric Rating Comments Domain 1: Reliability Metric 1: Sampling and Analytical Methodology High Method is completely described and looks equivalent to an approved method. Domain 2: Representativeness Metric 3: Applicability High Data from USA. Metric 5: Sample Size High Natificial distribution fully characterized. Subcategories were described and explained. Domain 3: Accessibility/ Clarity Metric 6: Metata Completeness High Statistical distribution fully characterized. Subcategories were described and explained. Domain 4: Variability Metric 7: Metata Completeness High Most metadata included. | | | | EXTRAC | TION | | |
| Worker activity description: Truck drivers exposed to disel exhaust Exposure route: Inhalation Physical form: vapor Personal sampling data: Rever exposures were 0.30 micrograms/m3 for non-smokers and 1.26 micrograms/m3 for smokers. Loading dock exposures were 0.75 micrograms/m3. Mechanic shop exposures were 0.30 micrograms/m3. Area sampling data: Mean background concentration of batadiene is 0.20 micrograms/m3. Area sampling data: Key exposures were 0.34 micrograms/m3. Particle size characterization: Less than 1 micrometri in diameter Comments: See Table 2 for the sampling data and statistical analysis. Domain Metric Rating Domain 1: Reliability Metric 1: Sampling and Analytical Methodology High Method is completely described and looks equivalent to an approved method. Domain 2: Representativeness Metric 3: Geographic Scope High Report is within scope. Metric 4: Temporal Representativeness Medition Maintical distribution fully characterized. Subcategories were described and explained. Domain 3: Accessibility/ Clarity Metric 6: Metric 6: High Most metadata included. Domain 4: Variability and Uncertainty Metrid 6: Metadata Completeness H | Parameter | | Data | | | | |
| Worker activity description: Truck drivers exposed to diesel exhaust Exposure route: Inhalation vapor Personal sampling data: River exposures were 0.34 micrograms/m3 for non-smokers and 1.26 micrograms/m3 for smokers. Loading dock exposures were 0.75 micrograms/m3. Mechanic shop exposures were 0.30 micrograms/m3. Area sampling data: Mean background concentration of butadiene is 0.20 micrograms/m3. Particle size characterization: Less than 1 micrometer in diameter Comments: See Table 2 for the sampling data and statistical analysis. Domain Metric EVALUATION Domain 1: Reliability Metric 1: Sampling and Analytical Methodology High Method is completely described and looks equivalent to an approved method. Domain 2: Representativeness Metric 3: Applicability High Data from USA. Metric 4: Temporal Representativeness Medium Data is between 10 and 20 years old. Metric 5: Sample Size High Data is between provided. Domain 1: Reliability/ Ketric 6: Metric 3: Applicability Metric 6: Metric 3: Sample size Medium Domain 3: Accessibility/ Clarity High Most metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Metric 6: Metadata Completeness High Uncertainty and sources of error are described and put into context.< | | | | | | | |
| Exposure route: Inhalation Physical form: vapor Personal sampling data: River exposures were 0.34 micrograms/m3 for non-smokers and 1.26 micrograms/m3 for smokers. Loading dock exposures were 0.75 micrograms/m3. Mechanic shop exposures were 0.30 micrograms/m3. Area sampling data: Mean background concentration of butadiene is 0.20 micrograms/m3. Particle size characterization: Iess than 1 micrometer in diameter Comments: See Table 2 for the sampling data and statistical analysis. Domain Metric EVALUATION Domain 1: Reliability Metric Sampling and Analytical Methodology High Method is completely described and looks equivalent to an approved method. Domain 2: Representativeness Metric 3: Applicability High Data from USA. Metric 4: Temporal Representativeness Medition High Statistical distribution fully characterized. Subcategories were described and explained. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Most metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Most metadata included. | Worker activity descripti | on: | Truck drivers exposed to diesel exhaust | | | | |
| Physical form: vapor Personal sampling data: River exposures were 0.34 micrograms/m3 for non-smokers and 1.26 micrograms/m3 for smokers. Loading dock exposures were 0.75 micrograms/m3. Mechanic shop exposures were 0.30 micrograms/m3. Area sampling data: Mean background concentration of butadiene is 0.20 micrograms/m3. Area sampling data: Mean background concentration of butadiene is 0.20 micrograms/m3. Area sampling data: See Table 2 for the sampling data and statistical analysis. Domain 1: Reliability Metric Rating Comments Domain 1: Reliability Metric 1: Sampling and Analytical Methodology High Method is completely described and looks equivalent to an approved method. Domain 2: Representativeness Metric 3: Applicability High Report is within scope. Metric 4: Temporal Representativeness Medium Data is between 10 and 20 years old. Metric 4: Sample Size Domain 3: Accessibility/ Clarity High Most metadata included. Many applicable statistics were provided. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Most metadata included. Domain 4: Variability Determination High Uncertainty and sources of error are described and put into context. | Exposure route: | | Inhalation | | | | |
| Personal sampling data: River exposures were 0.34 micrograms/m3 for non-smokers and 1.26 micrograms/m3 for smokers. Loading dock exposures were 0.75 micrograms/m3. Mechanic shop exposures were 0.30 micrograms/m3. Area sampling data: Mean background concentration of butadiene is 0.20 micrograms/m3. Particle size characterization: Less than 1 micrometer in diameter Comments: See Table 2 for the sampling data and statistical analysis. Domain 1: Reliability Metric Metric 1: Sampling and Analytical Methodology High Method is completely described and looks equivalent to an approved method. Domain 2: Representativeness Metric 3: Metric 4: Temporal Representativeness Metric 5: Sample Size Metric 5: Sample Size Metric 6: Metric 6: Metric 6: Metric 6: Metric 7: Metadata Completeness Migh Most metadata included. Domain 3: Accessibility/ Clarity High Metric 7: Metadata Completeness High Uncertainty and sources of error are described and put into context. | Physical form: | | vapor | | | | |
| Area sampling data: Mean background concentration of butadiene is 0.20 micrograms/m3. Particle size characterization: less than 1 micrometer in diameter Comments: See Table 2 for the sampling data and statistical analysis. Domain Metric Reliability Metric Domain 1: Reliability Metric 1: Sampling and Analytical Methodology High Metric 2: Geographic Scope Metric 3: Applicability Metric 4: Temporal Representativeness Metric 5: Sample Size Metric 5: Sample Size High Statistical distribution fully characterized. Subcategories were described and explained. Many applicable statistics were provided. Domain 3: Accessibility/ Clarity Metric 6: Metric 7: Metadata Completeness Metric 7: Metadata Completeness High Uncertainty and sources of error are described and put into context. | Personal sampling data: | | River exposures were 0.34 micrograms/m3 for | non-smokers | and 1.26 micrograms/m3 for smokers. Loading dock exposures were 0.75 micrograms/m3. Mechanic | | |
| Particle size characterization: Comments: Less than 1 micrometer in diameter See Table 2 for the sampling data and statistical analysis. | Area sampling data: | | Mean background concentration of butadiene | is 0.20 micros | grams/m3. | | |
| Comments: See Table 2 for the sampling data and statistical analysis. Domain Metric EVALUATION Domain 1: Reliability Metric 1: Sampling and Analytical Methodology High Method is completely described and looks equivalent to an approved method. Domain 2: Representativeness Metric 2: Geographic Scope High Data from USA. Metric 3: Applicability High Report is within scope. Metric 4: Temporal Representativeness Medium Data is between 10 and 20 years old. Metric 5: Sample Size High Statistical distribution fully characterized. Subcategories were described and explained. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Overall Quality Determination High Uncertainty and sources of error are described and put into context. | Particle size characteriza | tion: | less than 1 micrometer in diameter | | | | |
| Domain Metric EVALUATION Rating Comments Domain 1: Reliability Metric 1: Sampling and Analytical Methodology High Method is completely described and looks equivalent to an approved method. Domain 2: Representativeness Metric 2: Geographic Scope High Data from USA. Metric 3: Applicability High Data from USA. Metric 4: Temporal Representativeness Medium Data is between 10 and 20 years old. Metric 5: Sample Size High Statistical distribution fully characterized. Subcategories were described and explained. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness Metric 7: Metadata Completeness High Uncertainty and sources of error are described and put into context. Overall Quality Determination High Uncertainty and sources of error are described and put into context. | Comments: | | See Table 2 for the sampling data and statistic | al analysis. | | | |
| Domain Metric EVALUATION Rating Comments Domain 1: Reliability Metric 1: Sampling and Analytical Methodology High Method is completely described and looks equivalent to an approved method. Domain 2: Representativeness Metric 2: Geographic Scope High Data from USA. Metric 3: Applicability High Data is between 10 and 20 years old. Metric 4: Temporal Representativeness Medium Data is between 10 and 20 years old. Metric 5: Sample Size High Statistical distribution fully characterized. Subcategories were described and explained. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Most metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Uncertainty and sources of error are described and put into context. Overall Onality Determination High Uncertainty and sources of error are described and put into context. | | | 1 0 | 2 | | | |
| Domain Metric Rating Comments Domain 1: Reliability Metric 1: Sampling and Analytical Methodology High Method is completely described and looks equivalent to an approved method. Domain 2: Representativeness Metric 2: Geographic Scope High Data from USA. Metric 3: Applicability High Report is within scope. Metric 4: Temporal Representativeness Medium Data is between 10 and 20 years old. Metric 5: Sample Size High Statistical distribution fully characterized. Subcategories were described and explained. Momain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Domain 4: Variability and Uncertainty Metadata Completeness High Uncertainty and sources of error are described and put into context. Overall Ouality Determination High Uncertainty and sources of error are described and put into context. | | | | EVALUA' | TION | | |
| Domain 1: Reliability Metric 1: Sampling and Analytical Methodology High Method is completely described and looks equivalent to an approved method. Domain 2: Representativeness Metric 2: Geographic Scope High Data from USA. Metric 3: Applicability High Report is within scope. Metric 4: Temporal Representativeness Medium Data is between 10 and 20 years old. Metric 5: Sample Size High Statistical distribution fully characterized. Subcategories were described and explained. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Uncertainty and sources of error are described and put into context. High Uncertainty and sources of error are described and put into context. | Domain | | Metric | Rating | Comments | | |
| Metric 1: Sampling and Analytical Methodology High Method is completely described and looks equivalent to an approved method. Domain 2: Representativeness Metric 2: Geographic Scope High Data from USA. Metric 3: Applicability High Data from USA. Metric 4: Temporal Representativeness Medium Data is between 10 and 20 years old. Metric 5: Sample Size High Statistical distribution fully characterized. Subcategories were described and explained. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Metric 7: Metadata Completeness High Uncertainty and sources of error are described and put into context. Overall Ouality Determination High Uncertainty and sources of error are described and put into context. | Domain 1: Reliability | | | | | | |
| Domain 2: Representativeness Metric 2: Geographic Scope High Data from USA. Metric 3: Applicability High Report is within scope. Metric 4: Temporal Representativeness Medium Data is between 10 and 20 years old. Metric 5: Sample Size High Netween 10 and 20 years old. Pomain 3: Accessibility/ Clarity High Most metadata included. Metric 6: Metadata Completeness High Most metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Metric 7: Metadata Completeness High Uncertainty and sources of error are described and put into context. Overall Ouality Determination High High Uncertainty and sources of error are described and put into context. | | Metric 1: | Sampling and Analytical Methodology | High | Method is completely described and looks equivalent to an approved method. | | |
| Domain 2: Representativeness Metric 2: Geographic Scope High Data from USA. Metric 3: Applicability High Report is within scope. Metric 4: Temporal Representativeness Medium Data is between 10 and 20 years old. Metric 5: Sample Size High Statistical distribution fully characterized. Subcategories were described and explained. Momain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Uncertainty Metric 7: Metadata Completeness High Uncertainty and sources of error are described and put into context. | Domain 2: Paprasantati | anass | | | | | |
| Metric 2. Geographic Geople High Data Hole GoA. Metric 3: Applicability High Report is within scope. Metric 4: Temporal Representativeness Medium Data is between 10 and 20 years old. Metric 5: Sample Size High Statistical distribution fully characterized. Subcategories were described and explained. Momentary Metric 6: Metadata Completeness High Most metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Uncertainty and sources of error are described and put into context. Overall Ouality Determination High High Uncertainty and sources of error are described and put into context. | Domain 2. Representativ | Metric 2. | Geographic Scope | High | Data from USA | | |
| Metric 5. Applicability High Report is within step. Metric 4: Temporal Representativeness Medium Data is between 10 and 20 years old. Metric 5: Sample Size High Statistical distribution fully characterized. Subcategories were described and explained. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Most metadata included. Most metadata included. Metric 7: Metadata Completeness Metric 7: Metadata Completeness High Uncertainty and sources of error are described and put into context. Overall Ouality Determination High High | | Metric 3: | Applicability | High | Report is within scope | | |
| Metric 5: Sample Size High Statistical distribution fully characterized. Subcategories were described and explained. Many applicable statistics were provided. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Most metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Uncertainty and sources of error are described and put into context. Overall Ouality Determination High High | | Metric 4: | Temporal Representativeness | Medium | Data is between 10 and 20 years old | | |
| Ingli Stanpo She Many applicable statistics were provided. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Most metadata included. Domain 4: Variability and Uncertainty Metric 7: Metric 7: Metadata Completeness High Uncertainty and sources of error are described and put into context. | | Metric 5: | Sample Size | High | Statistical distribution fully characterized. Subcategories were described and explained | | |
| Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Most metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Uncertainty and sources of error are described and put into context. Overall Ouality Determination High High | | | | | Many applicable statistics were provided. | | |
| Domain 3: Accessionity/ Clarity Metric 6: Metadata Completeness High Most metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Uncertainty and sources of error are described and put into context. Overall Ouality Determination High | | | | | | | |
| Image: Metric 0. Metadata Completeness High Most metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Overall Ouality Determination High | Domain 5: Accessionity | / Clarity Matria 6: | Matadata Completeness | Uich | Maat matadata inaludad | | |
| Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Uncertainty and sources of error are described and put into context. Overall Ouality Determination High | | Metric 0. | Metadata Completeness | nigii | Most metadata included. | | |
| Metric 7: Metadata Completeness High Uncertainty and sources of error are described and put into context. Overall Ouality Determination High | Domain 4: Variability and Uncertainty | | | | | | |
| Overall Quality Determination High | | Metric 7: | Metadata Completeness | High | Uncertainty and sources of error are described and put into context. | | |
| | Overall Quality Determination Hi | | | High | | | |

| Study Citation: | Dement, J. M., Hensley, L., Gitelman, A. (1997). Carcinogenicity of gasoline: A review of epidemiological evidence. Annals of the New York Academy of Sciences, vol. 837 837:53-76. | | | | | |
|-------------------------|--|--|--|--|--|--|
| HERO ID: | 85507 | | | | | |
| Conditions of Use: | Commercial Uses | | | | | |
| | EXTRACTION | | | | | |
| Parameter | Data | | | | | |
| | | | | | | |
| Worker activity descrip | tion: Several studies have measured occupational exposures to gasoline vapors (as total hydrocarbons) and its constituents (e.g., benzene, 1,3 butadiene, MTBE) during various phases of gasoline distribution. The highest occupational gasoline exposures typically occur among bulk terminal operators, truck drivers, marine loading operators, and service station attendants according to the petroleum industry. (Page 4 of 24) | | | | | |
| Physical form: | Vapor (page 4 of 24) | | | | | |
| Personal sampling data | Table 4 on page 5 of 24 displays the range and mean for personal exposures to 1,3 Butadiene associated with gasoline for both service station attendants (8 hour TWA) and self-service station (2 minute TWA). For service station attendants the mean was 0.3 mg/m3 with a range from ND - 1.1. A brief discussion of the table is also located on page 5. Table 7 on page 8 of 24 displays range and mean for personal exposures to 1,3 Butadiene associated with gasoline bulk loading. There are six means and six ranges displayed for road tanker loading and ship loading combined. The means ranged from 0.2 - 6.4 and the total range of data was between ND - 32.3. A brief discussion of the table is also located on page 8. | | | | | |

| | EVALUATION | | | | |
|--------------------------|--------------------------------------|-------------------------------------|--------|--|--|
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | IARC data was used, which comes from an accredited national research laboratory. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | Data is from USA. | |
| | Metric 3: | Applicability | High | Report is within scope. | |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old. | |
| | Metric 5: | Sample Size | High | Statistical distribution fully characterized, means and ranges provided and demographics of study subjects were given. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | Report clearly documents sources of data, and explains how it was obtained. | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | Potential bias, confounding, and variation causes are explained. Also, future work is recommended. | |
| Overall Qualit | Overall Quality Determination | | | | |

| Study Citation: | Dostal, M., V | Dostal, M., Vacek, P., Albertini, R., Sram, R. J. (1999). Association of exposure to butadiene with distribution of T lymphocyte subsets in peripheral blood. | | | | |
|--------------------------------------|---------------|---|-----------------|---|--|--|
| HERO ID: | 5715680 | y 10(4):584-584. | | | | |
| Conditions of Use: | Processing | | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Worker activity description | ion: | Monomer workers, polymer workers, and adm | ninistrative wo | orkers in a petrochemical plant (page 3 of 3) | | |
| Personal sampling data: | | Exposure assessment by personal monitoring | was done (no | further detail included in this summary, page 3 of 3) | | |
| Number of workers: | | 24 monomer workers, 33 polymer workers, an | nd 25 adminis | trative workers (administrative workers were used as controls in the study) (page 3 of 3) | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | Sampling or analytical methodology is not specified. | | |
| Domain 2: Representativ | veness | | | | | |
| Bolliuli 2. Representati | Metric 2: | Geographic Scope | Medium | Data are from Czech Republic, an OECD country. | | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | |
| | Metric 5: | Sample Size | Low | Sample distribution is characterized by no statistics. | | |
| Domain 3: Accessibility/Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Sample type provided but no other metadata. | | |
| | | | | | | |
| Domain 4. Variability af | Metric 7 | Metadata Completeness | Low | Variability and uncertainty are not addressed | | |
| | wicule /. | Wetadata Completeness | LUW | variaomity and uncertainty are not addressed. | | |
| Overall Quality Determination | | Low | | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Du, Z., Mo, J., Zhang, Y. (2014). Risk assessment of population inhalation exposure to volatile organic compounds and carbonyls in urban China. | | | | | | |
|---------------------------------------|---|---|--------------------|---|--|--|--|
| HERO ID: | Environment International 73:33-45. 2536230 | | | | | | |
| Conditions of Use: | Disposal | | | | | | |
| | | | FXTRACTION | I | | | |
| Parameter | | Data | EXTRACTION | | | | |
| | | | | | | | |
| Exposure route: | | Inhalation | | | | | |
| Physical form: | | Vapor | | | | | |
| Area sampling data: | | "Home: 0.5 +- 0.3 μg/m3 Office: 0.3 +- 0.1 μg | /m3 Commute: 0.6 | +- 0.3 μg/m3 Outdoor/other: 0.4 +- 0. μg/m3". See Table 2 | | | |
| Exposure duration: | | varies among studies included in report. See ta | ible 5. | | | | |
| Exposure frequency: | | varies among studies included in report | | | | | |
| Comments: | | Estimated personal exposure levels for females | s and males (µg/m3 |). See table 5. | | | |
| | | | | | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Method is state-regulated. | | | |
| Domain 2: Representativ | veness | | | | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 2: | Geographic Scope | Low | Data is from an non-OECD country. | | | |
| | Metric 3: | Applicability | Low | Data is for a non-occupational scenario, but is similar in methods. | | | |
| | Metric 4: | Temporal Representativeness | High | Data is less than 10 years old. | | | |
| | Metric 5: | Sample Size | High | Many statistics provided to fully characterize data, like means, standard deviations, ratios, percentiles, and median values. | | | |
| Domain 3: Accessibility | Clarity | | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | Medium | Some metadata included, but some metadata varies between studies summarized in | | | |
| | Meule 0. | Metadata Completeness | Wiedrum | report. | | | |
| | | | | | | | |
| Domain 4: Variability and Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | High | A sensitivity analysis was performed to quantify effects of uncertainty. | | | |
| Overall Quality Determination Med | | | | | | | |
| Study Citation: | EC, (2002). Summary risk assessment report for 1,3-butadiene. |
|---------------------------|--|
| HERO ID: | 7348613 |
| Conditions of Use: | Monomer and polymer production |
| | EXTRACTION |
| Parameter | Data |
| | |
| Exposure route: | Inhalation |
| Physical form: | Gas |
| Personal sampling data: | Occupational exposure data obtained from companies across the EU indicate that the majority of personal 8-hour TWA airborne exposures to butadiene during monomer and polymer production are very low, generally below 5 ppm (8-hour TWA). Exposures inexcess of 10 ppm (8-hour TWA) are likely to be rare, and will arise as a result of unplanned releases. There is the potential for short-term exposures of the order of about 30 - 70 ppm (15-minute reference period) to occur during certain specific operations, particularly during sampling and loading/unloading operations. |
| Area sampling data: | In monomer production, 90% of exposures are below 1 ppm, with 70% of results in polymer production less than 1 ppm. |
| Exposure duration: | 8 hour time weighted average, but no sample times provided. |
| Personal protective equip | ment: Personal exposure in situations such as sampling and loading/unloading will be mitigated by the use of appropriate respiratory protective equipment. |
| Engineering control: | Where there is the potential for high exposure, EU industry indicates that exposures can be adequately controlled with LEV, changes in work practices or the wearing of appropriate respiratory protective equipment during specific operations. |
| | |

| | EVALUATION | | | | |
|---------------------------------------|------------|-------------------------------------|--|--|--|
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | Sampling or analytical methodology is not specified, but information may be available in the main report. | |
| Domain 2: Representati | veness | | | | |
| | Metric 2: | Geographic Scope | Medium | The data are from an OECD country other than the U.S. | |
| | Metric 3: | Applicability | High | The data are for an occupational scenario within the scope of the risk evaluation. | |
| | Metric 4: | Temporal Representativeness | Medium | Report from 20 years ago, but expected to be relevant. | |
| | Metric 5: | Sample Size | Low | No sample data provided in report. Unclear if data collected were area or personal breathing zone samples. | |
| Domain 3: Accessibility/ Clarity | | | 8 br TWA provided but no additional metadata | | |
| | Metric 0. | Metadata Completeness | LOW | 8-iii 1 wA provided, but no additional incladata. | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | No discussion of variability or uncertainty of exposure measurements. | |
| Overall Quality Determination Low | | | | | |

PUBLIC RELEASE DRAFT November 2024 Occupational Exposure

1,3-Butadiene

| Study Citation: | ECB, (2002). European Union risk assessment report: 1,3-butadiene. |
|--------------------------------|--|
| HEKU ID: Conditions of User | 5155500 Menufacturing |
| Conditions of Use: | Manufacturing |
| | EXTRACTION |
| Parameter | Data |
| | |
| Worker activity descripti | The largest industry sector where workers are exposed to butadiene are those involved with its manufacture and those in the working on polymer production plants (page 72 of 204). Detailed descriptions of various worker activity is described on page 73-74 and includes material sampling, filling road tankers and ships, periodic and unplanned maintenance, and fugative emissions. |
| Exposure route: | The main route of occupational exposure to 1,3-butadiene is by inhalation of the vapour. While the potential for oral and dermal exposure cannot be ruled out, this is considered to represent a very minor route of exposure, particularly if good occupational hygiene practice is assumed (page 162 and 169 or 204) |
| Physical form: | colourless gas at n.t.p. (page 18 and 162 of 204) |
| Personal sampling data: | To establish occupational exposure during the manufacture of butadiene monomer and polymers about 5,000 results were collated from various sources and presented in this risk assessment. These showed that over 90% of exposures were less than 5 ppm 8-hour TWA, with the majority of these less than 1 ppm 8-hour TWA. It was concluded that higher results, although on occasion significantly higher than 5 ppm, were as a result of one-off identifiable occurrences and not representative of an individuals workers routine exposure. (page 72 and 162 of 204) See page 74-81 for a summary of data from several facilities. See page 83-86 for a summary of occupational exposure findings in the risk assessment, including a table on page 84 that includes the 8-hour TWA exposure data (number of samples, ranges, and means in ppm among other information) used in this document. |
| Dermal exposure data: | nan |
| Personal protective equip | ment: Where there is the potential for high exposure, EU industry indicates that exposures can be adequately controlled with LEV, changes in work practices or the wearing of appropriate respiratory protective equipment during specific operations. Personal exposure in situations such as sampling and loading/unloading will be mitigated by the use of appropriate respiratory protective equipment. (page 162 of 204) |

| EVALUATION | | | | |
|---------------------------|---------------|-------------------------------------|--------|---|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling or analytical methodology is an approved OSHA or NIOSH method or is well described and found to be equivalent to approved OSHA or NIOSH methods. |
| Domain 2: Representative | eness | | | |
| | Metric 2: | Geographic Scope | Medium | EU |
| | Metric 3: | Applicability | High | The data are for an occupational scenario within the scope of the risk evaluation |
| | Metric 4: | Temporal Representativeness | Low | 2002 |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized. |
| Domain 3: Accessibility/ | Clarity | | | |
| | Metric 6: | Metadata Completeness | High | Monitoring data include all associated metadata, including sample types, exposure types, sample durations, exposure durations worker activities, and exposure frequency. |
| Domain 4: Variability and | d Uncertainty | | | |
| | Metric 7: | Metadata Completeness | High | The monitoring study addresses variability in the determinants of exposure for the sam- pled site or sector. The monitoring study addresses uncertainty in the exposure estimates or uncertainty can be determined from the sampling and analytical method. |
| | | | | |

Continued on next page ...

Page 74 of 933

Occupational Exposure

1,3-Butadiene

HERO ID: 5155560 Table: 1 of 2

| | | continued from previous page | | |
|---|---|------------------------------|----------|--|
| Study Citation: HERO ID: Conditions of Use: | ECB, (2002). European Union risk assessme 5155560 Manufacturing | nt report: 1,3-butadiene. | | |
| | | EVALUATION | | |
| Domain | Metric | Rating | Comments | |
| Overall Quali | ty Determination | High | | |

| Study Citation: HERO ID: | ECB, (2002). European Union risk assessment report: 1,3-butadiene. 5155560 | | | | |
|---------------------------------|---|--|--------|---|--|
| Conditions of Use: | Processing | | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Personal sampling data: | | exposure to butadiene during the use of polymers at two rubber plants and found all results to be lower than the detection limit of 0.3 µg/sample. (page 72 of 204). See page 83-86 for a summary of occupational exposure findings in the risk assessment, including a table on page 84 that includes the 8-hour TWA exposure data (number of samples, ranges, and means in ppm among other information) used in this document. | | | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Hıgh | Sampling or analytical methodology is an approved OSHA or NIOSH method or is well described and found to be equivalent to approved OSHA or NIOSH methods. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | Medium | EU | |
| | Metric 3: | Applicability | High | The data are for an occupational scenario within the scope of the risk evaluation. | |
| | Metric 4: | Temporal Representativeness | Low | 2002 | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | Monitoring data include all associated metadata, including sample types, exposure types, sample durations, exposure durations worker activities, and exposure frequency. | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | High | The monitoring study addresses variability in the determinants of exposure for the sam- pled site or sector. The monitoring study addresses uncertainty in the exposure estimates or uncertainty can be determined from the sampling and analytical method. | |
| Overall Quality Determination H | | | High | | |

| Study Citation: | dy Citation: Fajen, J. (1988). Extent of exposure study: 1,3-butadiene polymer production industry. | | | | |
|------------------------------------|---|---|---------------|---|--|
| HERO ID: | 6558313 | 6558313 | | | |
| Conditions of Use: | Processing | | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| | | | | | |
| Exposure route: | | inhalation | | | |
| Physical form: | | gas | | | |
| Personal sampling data: | | Exposures ranged from less than 0.006ppm to | 209.6ppm; th | e average exposure was less than 2ppm. | |
| | | | | | |
| | | | EVALUA | ΓΙΟΝ | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is an approved NIOSH method. | |
| | | | | | |
| Domain 2: Representativ | veness | a | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for polymerization in synthetic rubber manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | |
| | | | | | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing worker activity, area sampling | |
| | | | | trols. | |
| | | | | | |
| Domain 4: Variability an | d Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by | |
| | | | | sampling at 1 / different sites. | |
| Overall Quality Determination High | | | | | |

PUBLIC RELEASE DRAFT November 2024

Occupational Exposure

| Study Citation: | Fajen, J. M., Lunsford, R. A., Roberts, D. R. (1993). Industrial exposure to 1,3-butadiene in monomer, polymer and end-user industries. IARC Scientific | | | | |
|---------------------------|--|--|--|--|--|
| HERO ID: | Publication No. 127 127:3-13. 5663322 | | | | |
| Conditions of Use: | Processing | | | | |
| | EXTRACTION | | | | |
| Parameter | Data | | | | |
| | | | | | |
| Worker activity descripti | on: "Technicians and operators in decontamination and maintenance of process equipment; sampling and analysis of samples for quality control; and loading and unloading of crude feed and butadiene product." | | | | |
| Exposure route: | Inhalation | | | | |
| Personal sampling data: | Monomer Industry: Lab technician: 1.06+-1.61 ppm Bomb voiding technician: 126+-215 ppm Control Technician: 0.45+-0.72 ppm Loading Technician: 11.60+- 35.30 ppm Production Technician: 2.16+-6.38 ppm Storage Technician: 0.44+-0.62 ppm Polymer Industry: Lab Technician: 3.09+-6.91 ppm Tank Farm Operators: 1.97+-5.01 ppm Front End: 1.80+-4.02 ppm Maintenance Technician: 1.84+-6.85 ppm Back End: 0.351+-1.07 ppm Other: 0.035+-0.032 ppm | | | | |
| Area sampling data: | Monomer Industry: Production Area: 0.57+-0.57 ppm Railcar Loading Area: 10.5+-18.4 ppm Trailer Loading Area: 0.57+-0.90 ppm Laboratory: 1.04+-1.92 ppm Tank Farm: 7.80+-10.4 ppm Polymer Industry: Barge Area: 0.474 ppm Tank Farm: 0.668+-0.670 ppm Laboratory: 3.02+-5.18 ppm Front End: 0.285+-0.486 ppm Back End: 0.009+-0.008 ppm | | | | |
| Number of workers: | 9500 workers exposed in the USA. | | | | |
| Engineering control: | "1. Plants should consider converting to a closed-loop sampling system for obtaining cylinder samples for quality control, in order to lower the mean exposures of laboratory technicians and technicians working in process areas. 2. Leaking pumps can result in exposure of technicians in process areas. The release of butadiene from such equipment can be controlled by the use of dual mechanical seals. Plants should consider retro-fitting pumps that have single mechanical seals with the more effective dual mechanical seals. 3. Because magnetic gauges are known to limit the release of butadiene (and hence exposure of process technicians in the loading area) while rail cars are being loaded, plants should consider a program to convert to 100% magnetic gauges for monitoring rail-car filling operations. 4. As is evident from the monitoring results for laboratory technicians involved in voiding cylinders, workers assigned to this task may be exposed to butadiene. Consideration should be given to using a laboratory bood or a vacuum exhaust with an enclosure for cylinder voiding. Furthermore, workers should be trained in | | | | |

the proper conduct of tasks such as cylinder voiding and cylinder sampling. 5. The new NIOSH sampling and analytical method for butadiene is recommended in

Comments:

| EVALUATION | | | | |
|-------------------------|-------------------------|-------------------------------------|-------------|---|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is an approved NIOSH method. |
| Domain 2: Representati | veness | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. |
| | Metric 3: | Applicability | High | Data are for butadiene monomer and polymer production, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means, standard deviations, ranges, percentiles) but discrete samples not provided and distribution not fully characterized. |
| Domain 3: Accessibility | // Clarity Metric 6: | Metadata Completeness | High | Most critical metadata included. |
| | | Con | tinued on n | next page |
| | | | | |

areas of potentially low exposure and where there is potential interference from other C4 compounds."

See Table 1-3.

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Occupational Exposure

| continued from previous page | | | | | |
|-----------------------------------|---------------------------------------|---|--------|---|--|
| Study Citation: | Fajen, J. M., Lunsford, | Fajen, J. M., Lunsford, R. A., Roberts, D. R. (1993). Industrial exposure to 1,3-butadiene in monomer, polymer and end-user industries. IARC Scientific | | | |
| HERO ID: | Publication No. 127 127 5663322 | 7:3-13. | | | |
| Conditions of Use: | Processing | | | | |
| EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 4: Variability | and Uncertainty Metric 7: Metadata | Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling different plants and sampling the same workers multiple times. | |
| Overall Quality Determination Hig | | | High | | |

1,3-Butadiene

Occupational Exposure

| Study Citation: | Fajen, J. M., Roberts, D. R., Ungers, L. J., Krishnan, E. R. (1990). Occupational exposure of workers to 1,3-butadiene. Environmental Health Perspectives |
|-----------------------------|--|
| HFRO ID: | 80(U):11-18. 5663352 |
| Conditions of Use: | Processing |
| | EXTRACTION |
| Parameter | Data |
| Worker activity description | on: "Technicians and operators in decontamination and maintenance of process equipment; sampling and analysis of samples for quality control; and loading unloading of crude feed and butadiene product." |
| Exposure route: | inhalation |
| Physical form: | gas |
| Personal sampling data: | In monomer production, laboratory technicians voiding sample cylinders and process technicians loading or unloading tank trucks or rail cars had geometric mexposures of 7.46, 1.02, and 1.00 ppm, respectively. All other job titles experienced geometric mean exposures of less than 1 ppm. In polymer production, is six job categories that experience full-shift (personal) 1,3-butadiene exposures greater than 10 ppm (at least one sample) are the process technician in unload tank farm, purification, polymerization or reaction, laboratory technician, and maintenance technicians. These job categories had geometric mean exposure 4.69, 0.270, 6.10, 0.062, 0.213, and 0.122 ppm, respectively. |
| Area sampling data: | In monomer production, area concentrations of 1,3-butadiene were also detected at levels well below the OSHA PEL of 1000 ppm. A review of the 123 a monomer results indicated that rail car terminals and tank storage farms had geometric mean concentrations of 1.96 and 2.12 ppm, respectively. Other w areas had geometric mean concentrations of less than 1 ppm. No full-shift area samples exceeded 100 ppm. In polymer production, Full-shift 1,3-butadi concentrations in the work areas ranged from 0.006 to 9.08 ppm. |
| Exposure duration: | 8 hours |
| Number of workers: | 65,000 workers |
| Engineering control: | Leak prevention from pumps at 1,3-butadiene monomer and polymer facilities is accomplished through the use of various types of seals that isolate the interio the pump from the atmosphere. During quality control sampling, the potential for worker exposure during sampling is greatly minimized by the use of closed-l sampling techniques. Engineering controls in the laboratory may include dilution ventilation of the laboratory air, using laboratory hoods with adequate f velocities, and employing sample connections that minimize leakage and dead volume. |

| EVALUATION | | | | | |
|---|-----------|-------------------------------------|--------|---|--|
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is an approved NIOSH method. | |
| Domain 2: Representativ | /eness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for butadiene monomer and polymer production, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means, standard deviations, ranges, percentiles) but discrete samples not provided and distribution not fully characterized. | |
| Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Most critical metadata included. | | | | | |
| | | | | | |
| Continued on next page | | | | | |

Page 80 of 933

Occupational Exposure

| continued from previous page | | | | | | | |
|------------------------------|-------------------------|---|--------|---|--|--|--|
| Study Citation: | Fajen, J. M., | Fajen, J. M., Roberts, D. R., Ungers, L. J., Krishnan, E. R. (1990). Occupational exposure of workers to 1,3-butadiene. Environmental Health Perspectives | | | | | |
| HERO ID: | 86(0):11-18. 5663352 | 86(0):11-18. 5663352 | | | | | |
| Conditions of Use: | Processing | | | | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 4: Variability a | and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling different plants and sampling the same workers multiple times. | | | |
| Overall Quali | ty Detern | nination | High | | | | |

1,3-Butadiene

| Study Citation: HERO ID: | Fajen, J., Ung 6558520 | gers, L., Roberts, D. (1986). Occupational | exposure of | workers to 1,3-butadiene at monomer production plants. | |
|--|-----------------------------|--|--------------------------------|---|--|
| Conditions of Use: | Processing | | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Worker activity description: Rail car process tea laboratory analysis | | Rail car process technicians, tank truck proce laboratory analysis technician, laboratory cyli | ess technician nder voiding | , tank farm process technician, pump alley technician, control room technician, maintenance worker, technician | |
| Exposure route: | | inhalation | | | |
| Physical form: | | gas | | | |
| Area sampling data: | | Arithmetic mean butadiene exposures according to job title were: rail car process technician 14.64 parts per million (ppm), tank truck process technician 2.65ppm, tank farm process technician 0.44ppm, pump alley technician 2.23ppm, control room technician 0.45ppm, maintenance worker 0.21ppm, laboratory analysis technician 1.06ppm, and laboratory cylinder voiding technician 125.32ppm. Arithmetic mean exposures by work area were: rail tank terminal 11.03ppm, tank car terminal 0.57ppm, tank farm 7.80ppm, pump alley 0.50ppm, control room 2.13ppm, laboratory 1.14ppm, and ambient air 0.08ppm. | | | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is an approved NIOSH method. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for monomers in polymer production, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. More than 20 years old | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means) but discrete samples not provided and distribution not fully characterized. | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | Most critical metadata included. | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling at 7 work areas. | |
| Overall Quality Determination | | High | | | |

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| Study Citation: | Fent, K. W., Musolin, K., Methner, M. (2013). Health hazard evaluation report: Evaluation of chemical exposures during fire fighter training exercise involving smoke simulant | | | |
|---|---|--|--|--|
| HERO ID: | 2452610 | | | |
| Conditions of Use: | Commercial Use - Training Smoke | | | |
| | EXTRACTION | | | |
| Parameter | Data | | | |
| | | | | |
| Worker activity descrip | tion: fire fighter trainers using a mineral oil-based smoke simulant used during training exercises (page 7 of 46) | | | |
| Exposure route: | Inhalation (page 28 of 46) | | | |
| Area sampling data: | See Figure 10 on page 22 of 46 for area sampling data from exercise 2 (1,3-butadiene values were below MCD). See Figure 12-14 on page 24-26 of 46 for area sampling data inside and outside the room, as well as different heights, in exercise 3-5 (values ranging between 5 and around 700 ug/m3). | | | |
| Exposure duration: | the fire fighter trainers worked about 40 hours a week. In one incident they were exposed to a dense cloud of oil-based smoke simulant for at least 30 minutes during preparations for a training exercise (page 7 of 46) Each exercise lasted approximately 15 minutes with 10 minutes of smoke simulant and heat generation (page 10 of 46) | | | |
| Exposure frequency: conducted almost 100 training exercises every year (page 7 of 46) | | | | |
| Number of workers: | 255 full-time fire fighters and 5 full-time fire fighter trainers. The number of fire fighter trainers on-site varied from two to five a day (page 7 of 46) | | | |

| | | | EVALUA | TION |
|--------------------------------------|-----------------------------|-------------------------------------|--------|---|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling or analytical methodology is an approved OSHA or NIOSH method or is well described and found to be equivalent to approved OSHA or NIOSH methods. |
| Domain 2: Representati | veness | | | |
| | Metric 2: | Geographic Scope | High | United States |
| | Metric 3: | Applicability | Medium | training smoke for firefighters is not a COU, but it is an occupational exposure scenario. |
| | Metric 4: | Temporal Representativeness | Medium | Data is from early to mid 2012 |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized. |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | Monitoring data include all associated metadata, including sample types, exposure types, sample durations, exposure durations worker activities, and exposure frequency. |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | High | The monitoring study addresses variability in the determinants of exposure for the sam- pled site or sector. The monitoring study addresses uncertainty in the exposure estimates or uncertainty can be determined from the sampling and analytical method. |
| Overall Quality Determination | | | High | |

| Study Citation: HFRO ID: | Fields, B. (19 | Fields, B. (1987). Diffusive sampling onto solid adsorbents for the analysis of benzene and 1,3-butadiene in air by gas chromatography. :85-88. 5547387 | | | |
|-----------------------------|---|---|------------|--|--|
| Conditions of Use: | Processing | | | | |
| | | | EXTRACTION | | |
| Parameter | | Data | | | |
| | | | | | |
| Exposure route: | | inhalation | | | |
| Personal sampling data: | ta: A graph is included, in which exposures appear to range from 0-6 ppm. | | | | |
| Exposure duration: | | 8 hours | | | |
| Number of workers: | | 186 | | | |
| | | | | | |
| | | | EVALUATION | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is equivalent to an approved [OSHA/NIOSH] method. | |
| Domain 2: Representativ | veness | | | | |
| 1 | Metric 2: | Geographic Scope | Medium | Data is from the United Kingdom, an OECD country. | |
| | Metric 3: | Applicability | High | Data are for processing as a reactant, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | |
| | Metric 5: | Sample Size | Low | Sample distribution is characterized by no statistics. | |
| | | | | | |
| Domain 3: Accessibility/ | / Clarity | | TT: 1 | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | |
| Domain 4: Variability an | d Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed in sampling/analytical methodology but variability is not ad- dressed. | |
| Overall Qualit | y Determ | ination | Medium | | |

| Study Citation: | Fishbein, L. (1992). Exposure from occupational versus other sources. Scandinavian Journal of Work, Environment and Health 18(S1):5-16. | | | | | |
|--|---|-------------------------------------|------------|---|--|--|
| Conditions of Use: | Manufacturin | g, Processing | | | | |
| | EXTRACTION | | | | | |
| Parameter | Data | | | | | |
| Worker activity description:Principal exposures occurring in consuming plants, terminal facilities, decon and maintenance of process equipment, and analysis of quality control sample inhalationArea sampling data:occupational settings 0.06-39ppmNumber of workers:62,000 workers potentially exposed in United States | | | | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is equivalent to an approved NIOSH method. | | |
| Domain 2: Representativ | eness | | | | | |
| r | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | Medium | Data are for unknown occupational scenarios, though similar to in-scope occupational scenarios for manufacturing and processing. | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | |
| Domain 3: Accessibility/ | Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing methods. | | |
| Domain 4: Variability and | d Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Quality | y Detern | nination | Medium | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Fustinoni, S., Perbellini, L., Soleo, L., Manno, M., Foà, V. (2004). Biological monitoring in occupational exposure to low levels of 1,3-butadiene. | | | | |
|-----------------------------|---|--|-----------------|---|--|
| HFRO ID: | Toxicology L 1328866 | etters 149(1-3):353-360. | | | |
| Conditions of Use: | Processing: I | Petrochemical manufacturing; Petroleum re | efineries | | |
| | | | FXTRAC | TION | |
| Parameter | | Data | EATRAC | | |
| | | | | | |
| Worker activity description | on: | Workers in a petrochemical plant | | | |
| Exposure route: | | inhalation | | | |
| Personal sampling data: | | "Exposed workers: 11.5+-35.8 ug/m3 Control | ls: 0.9+-1.0 ug | g/m3" | |
| Exposure duration: | 8 hours | | | | |
| Exposure frequency: | | 7.2+-7.1 years | | | |
| Number of workers: | | 42 exposed, 43 controls | | | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | 0 | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling or analytical methodology is an approved OSHA or NIOSH method or is well described and found to be equivalent to approved OSHA or NIOSH methods. | |
| Domain 2: Representativ | ieness | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | Medium | Data are from Italy an OECD country | |
| | Metric 3: | Applicability | High | The data are for an occupational scenario within the scope of the risk evaluation. | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means, standard deviations, me- dians, maximums) but discrete samples not provided and distribution not fully character- ized. | |
| Domain 3: Accessibility/ | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | Monitoring data include all associated metadata, including sample types, exposure types, sample durations, exposure durations, and exposure frequency. | |
| Domain 4: Variability on | d Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by making 3-4 visits to the testing site. | |
| Overall Qualit | Overall Quality Determination | | | | |

| Study Citation: | Fustinoni, S. | Fustinoni, S., Soleo, L., Warholm, M., Begemann, P., Rannug, A., Neumann, H. G., Swenberg, J. A., Vimercati, L., Colombi, A. (2002). Influence of | | | | |
|--------------------------------------|--------------------------|---|-------------------------------|---|--|--|
| HERO ID: Conditions of Use: | 2958101 Processing (H | 958101 rocessing (BD monomers and polymers) | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Worker activity descripti | on: | 10 workers in monomer production, 10 worke | rs in co-polyr | nerization, 10 workers in rubber polymerization, 10 administrative clerks | | |
| Exposure route: | | inhalation | | | | |
| Physical form: | | Vapor | | | | |
| Personal sampling data: | | "Clerks: ND; Butadiene exposed workers: 55 exposed workers: 50+-51 µg/m3; Smoking BI | 5+- 53 μg/m3; D exposed wo | ; Nonsmokers: 50+- 51 μg/m3; Smokers: 61+-57 μg/m3; Nonsmoking clerks: ND; Nonsmoking BD rkers: 61+-57 μg/m3"See Table 2, pg. 4/10 | | |
| Exposure duration: | | 8 hours/day | | | | |
| Exposure frequency: | | average of 11.7 +- 8.33 years of exposure amo | ong subjects | | | |
| Number of workers: | | 40 (10 clerks and 30 workers, see Table 1 pg. | 2/10) | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | NIOSH method used. | | |
| Domain 2: Representativ | veness | | | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | Medium | Data is from an OFCD country | | |
| | Metric 3: | Applicability | High | The data are for an occupational scenario within the score of the risk evaluation | | |
| | Metric 4: | Temporal Representativeness | Medium | Data is between 10 and 20 years old | | |
| | Metric 5: | Sample Size | High | Statistical distribution fully characterized with subgroups of sample population ana- | | |
| | | | ingi. | lyzed and compared. Many statistics like P-values, R2 values, means, medians, ranges, and regression provided. | | |
| Domain 3. Accessibility | / Clarity | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | High | Most metadata included | | |
| | metric 0. | neudulu compreteness | 111511 | | | |
| Domain 4: Variability an | d Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty is mentioned briefly in the conclusion. | | |
| Overall Quality Determination | | | High | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Gabriel, S., S | Gabriel, S., Steinhausen, M., Gelder, Van, R. (2013). Identification of work-related exposure to carcinogenic substances in Germany. WIT Transactions on | | | | | |
|-----------------------------|----------------|--|-----------------------|---|--|--|--|
| HERO ID: | 3420213 | the Environment 1/4(18):83-102. | | | | | |
| Conditions of Use: | Domestic ma | Domestic manufacturing, Synthetic rubber manufacturing | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Worker activity description | ion: | listed most frequent working areas as those ne | ar extruders, mouldi | ngs, plastic welding, and laboratory | | | |
| Personal sampling data: | | of 257 measured values, only one was above the | ne analytical quantif | ication limit; quantification limit around 1 mg/m3 | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is equivalent to approved OSHA/NIOSH methods (ISO method). | | | |
| Domain 2: Representativ | veness | | | | | | |
| • | Metric 2: | Geographic Scope | Medium | Data are from Germany, an OECD country. | | | |
| | Metric 3: | Applicability | Medium | Data are for generic industrial scenarios, which include the in-scope occupational sce- narios of domestic and synthetic rubber manufacturing. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Sample type provided but no other metadata. | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Qualit | y Determ | nination | Medium | | | | |

| Study Citation: | Goodrich, J. D., DeWees, W. G., Segall, R. R. (1989). Sampling and analysis of butadiene at a synthetic rubber plant. 5699391 | | | | | |
|--------------------------|---|---|-----------------------|---|--|--|
| Conditions of Use: | Processing | | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Exposure route: | | inhalation | | | | |
| Area sampling data: | | Samples range from 13-3480 ppmv, however of | outliers are observed | in this range. See table 1. | | |
| | | | | | | |
| | | | EVALUATION | I | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is equivalent to an approved [OSHA/NIOSH] method. | | |
| Domain 2: Representativ | veness | | | | | |
| 1 | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | Low | Data are for laboratory calibration of sampling equipment in a rubber plant, which is similar to the in-scope occupational scenario of synthetic rubber manufacturing. | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means, standard deviations, variances) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| · | Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing most other metadata. | | |
| | 111 | | | | | |
| Domain 4: Variability ar | Id Uncertainty | Matadata Completeness | High | | | |
| | Metric /: | Metadata Completeness | High | explaining outliers and calculating variances. | | |
| Overall Qualit | y Detern | nination | Medium | | | |

PUBLIC RELEASE DRAFT November 2024 Occupational Exposure

1,3-Butadiene

| Study Citation: | Guirguis, S. S | S., Cohen, M. B., Rajhans, G. S. (1984). A | review of he | alth risks in acrylonitrile industry. Giornale Italiano di Medicina del Lavoro 6(3-4):87- | |
|---------------------------|----------------|--|----------------|---|--|
| HERO ID: | 93. 1008191 | | | | |
| Conditions of Use: | Processing (s | synthetic rubber manufacturing, resin manu | facturing) | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Worker activity descripti | on: | Reactors and sample taking | | | |
| Exposure route: | | inhalation | | | |
| Physical form: | | vapor | | | |
| Area sampling data: | | up to 1000 ppm in reactor and sample taking | processes | | |
| Number of workers: | | 660 | | | |
| Engineering control: | | Local ventilation, top-unloading of tank cars, | sealing proces | ss vessels, double seals, permit systems, alarm systems, infrared analyzers. | |
| | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | NIOSH method used. | |
| Domain 2: Representativ | veness | | | | |
| 1 | Metric 2: | Geographic Scope | Medium | Data is from an OECD country. | |
| | Metric 3: | Applicability | High | Report is within scope. | |
| | Metric 4: | Temporal Representativeness | Low | Data is over 20 years old. | |
| | Metric 5: | Sample Size | High | Statistical distribution fully characterized. Data on subgroups and departments given also. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | Almost all metadata included. | |
| Domain 4: Variability an | d Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty mentioned in the conclusion, but not in depth. | |
| Overall Qualit | y Detern | nination | High | | |

| Study Citation: | Hall, T. A., Esmen, N. A., Jones, E. P., Basara, H., Phillips, M. L., Marsh, G. M., Youk, A. O., Buchanich, J. M., Leonard, R. C. (2007). Chemical process based reconstruction of exposures for an epidemiological study: III. Analysis of industrial hygiene samples. Chemico-Biological Interactions 166(1-3):277-284. | | | | | |
|---|---|-------------------------------------|------------|--|--|--|
| Conditions of Use: | Processing as | Processing as an intermediate | | | | |
| | | | EXTRACTION | 1 | | |
| Parameter | | Data | | | | |
| Worker activity description:chemical operators and mechanics in either monomExposure route:reactant in chloroprene monomer productionPersonal sampling data:Only chloroprene exposure information; provide m ranged from 0.7 to 3ppm in monomer areas from 1 | | | | areas 9, maximum, and number of samples for each year at each facility: Mean for Louisville facility an for Pontchartrain facility ranged from 0.09 to 1.41ppm in monomer areas from 1976-1992 | | |
| | | | EVALUATION | · · · · · · · · · · · · · · · · · · · | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | | |
| Domain 2: Representativ | veness | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | Medium | Data are for processing chloroprene in production, which is similar to the in-scope occu- pational scenario processing butadiene as reactant in chloroprene production. | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (mean, GM, GSD, and number of samples for each year) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity | | Ţ | | | |
| | Metric 6: | Metadata Completeness | Low | Sample type provided but no other metadata. | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by years collected and both sites present in the United States. | | |
| Overall Qualit | y Detern | nination | Medium | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Hallberg, L. | Hallberg, L. M., Bechtold, W. E., Grady, J., Legator, M. S., Au, W. W. (1997). Abnormal DNA Repair Activities in Lymphocytes of Workers Exposed to | | | | | |
|--|--|--|-------------|--|--|--|--|
| HERO ID: Conditions of Use: | 1,3-Butadiene 2961678 Processing | 1,3-Butadiene. Mutation Research 383(3):213-221. 2961678 Processing | | | | | |
| | | | EXTRAC | TION | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Exposure route: | | inhalation | | | | | |
| Physical form: | | vapor | | | | | |
| Personal sampling data: | | 2.4+-1.8 ppm for exposed workers, ND for co | ntrol group | | | | |
| Number of workers: | | 43 | | | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | - | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling method is very well-described and seems equivalent to a NIOSH method. | | | |
| Domain 2: Representativ | veness | | | | | | |
| 1 | Metric 2: | Geographic Scope | High | Data is from USA. | | | |
| | Metric 3: | Applicability | High | Report is within scope. | | | |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old. | | | |
| | Metric 5: | Sample Size | Medium | Demographics of sample group was disclosed, and means and standard deviation was given for butadiene exposure. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | |
| · ···································· | Metric 7: | Metadata Completeness | High | Variation is discussed and shown in statistics. | | | |
| Overall Qualit | y Determ | nination | High | | | | |

Occupational Exposure

HERO ID: 94367 Table: 1 of 1

| Study Citation: | Hansen, J. (2 | Hansen, J. (2000). Elevated risk for male breast cancer after occupational exposure to gasoline and vehicular combustion products. American Journal of | | | | | | | |
|----------------------------------|---------------|--|---------------------|--|--|--|--|--|--|
| HEBO ID. | Industrial Me | edicine 37(4):349-352. | | | | | | | |
| Conditions of Use: | Disposal | | | | | | | | |
| | Diopoour | | | | | | | | |
| Donomotor | | Data | EXTRACTION | | | | | | |
| | | Data | | | | | | | |
| Worker activity descripti | on: | Employees of service stations, vehicle maintenties emissions. | enance locations, w | holesale gasoline shops, and car repair shops who are exposed to butadiene through vehicle | | | | | |
| Exposure route: | | inhalation | | | | | | | |
| Physical form: | | vapor | | | | | | | |
| Exposure frequency: | | At least three months of employment. | | | | | | | |
| Number of workers: | | 230 | | | | | | | |
| | | | | | | | | | |
| | | | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | | | |
| Domain 1: Reliability | | | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling method is described, but analytical methods aren't specified. | | | | | |
| Domain 2: Representativ | /eness | | | | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data is from an OECD country. | | | | | |
| | Metric 3: | Applicability | Low | Butadiene is mentioned, but is grouped with other hydrocarbons and has no individual data in the report. | | | | | |
| | Metric 4: | Temporal Representativeness | Low | Data is over 20 years old. | | | | | |
| | Metric 5: | Sample Size | High | Statistical distribution fully characterized. Includes p-values, confidence intervals, & means. | | | | | |
| Domain 3: Accessibility/ Clarity | | | | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Most metadata included, but missing a few categories. | | | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty briefly mentioned in the conclusion of report. | | | | | |
| Overall Qualit | y Detern | nination | Medium | | | | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Harrison, R. M., Delgado-Saborit, J. M., Baker, S. J., Aquilina, N., Meddings, C., Harrad, S., Matthews, I., Vardoulakis, S., Anderson, H. R., Committee, H.H. (2009). Measurement and modeling of exposure to selected air toxics for health effects studies and verification by biomarkers. Research Reports (Health Effects Institute) (143):3-96; discussion 97-96100. | | | | |
|-------------------------|--|--|--|--|--|
| HERO ID: | 1940869 | | | | |
| Conditions of Use: | Disposal | | | | |
| | EXTRACTION | | | | |
| Parameter | Data | | | | |
| | | | | | |
| Life cycle description: | Emissions to Air | | | | |
| Worker activity descrip | tion: non-occupational personal exposure | | | | |
| Exposure route: | Inhalation | | | | |
| Physical form: | Vapor | | | | |
| Personal sampling data | Total personal exposure: 0.14 +- 5.2 4µg/m3 | | | | |
| Area sampling data: | Home: 0.12+- 4.37 µg/m3 Workplace: 0.05 +- 2.85 µg/m3 Street: 0.04+-6.06 µg/m3 Transport Vehicles: 0.13 +- 3.62 µg/m3 Transport Stations: 0.09+- 3.00 µg/m3 Pubs/Restaurants: 0.70 +- 12.18 µg/m3 Other indoor: 0.05 +- 8.81 µg/m3 | | | | |
| Exposure duration: | 12 hours in home, 8 hours in workplace | | | | |
| Exposure frequency: | lifetime | | | | |
| Number of workers: | 100 | | | | |

| | EVALUATION | | | | | |
|--------------------------------------|------------------------|-------------------------------------|--------|---|--|--|
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Method is completely described and looks equivalent to an approved method. | | |
| Domain 7: Paprasantati | anacc | | | | | |
| Domain 2. Representativ | Matria 2 | Caparanhia Saana | Madium | Detaile from an OEOD country | | |
| | Metric 2: | Geographic Scope | Medium | Data is from an OECD country. | | |
| | Metric 3: | Applicability | Low | Data is for a non-occupational scenario, but is similar in methods. | | |
| | Metric 4: | Temporal Representativeness | Medium | Data is between 10 and 20 years old. | | |
| | Metric 5: | Sample Size | High | Many statistics are provided, subgroups are broken down and explained, and correlations and ratios are talked about in detail. | | |
| Domain 3: Accessibility, | / Clarity Metric 6: | Metadata Completeness | High | Almost all metadata included | | |
| | Wieule 0. | Metadata Completeness | mgn | | | |
| Domain 4: Variability an | d Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty and variation is mentioned in the report, and the statistics characterize it as well. | | |
| Overall Quality Determination | | | High | | | |

PUBLIC RELEASE DRAFT November 2024

Occupational Exposure

| Study Citation: | Hayes, R. B., | Hayes, R. B., Xi, L., Bechtold, W. E., Rothman, N., Yao, M., Henderson, R., Zhange, L., Smith, M. T., Zhang, D., Wiemels, J., Dosemeci, M., Yin, S., | | | | | |
|-----------------------------|---------------|--|--|---|--|--|--|
| HERO ID: | 5544872 | 5544872 | | | | | |
| Conditions of Use: | Processing | | | | | | |
| | | | EXTRACTIO | N | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Worker activity description | on: | Process analysts, who sample butadiene product | ion process lines, | and process operators, who do routine process control, minor maintenance, and major repairs. | | | |
| Exposure route: | | inhalation | | | | | |
| Personal sampling data: | | "Analysts at polymer facility: 1.0 ppm Analyst repair: 45 ppm" | ts at dimethyl for | mamide facility: 3.5 ppm Process operators, routine work: 1.1 ppm Process operators, pump | | | |
| Exposure duration: | | 6 hours | | | | | |
| Exposure frequency: | | "Exposed Males: 8.6+-6.1 years Exposed Femal | les: 6.5+-5.5 year | s" | | | |
| Number of workers: | | 65000 | | | | | |
| Comments: | | See Table 2Study population sample size is sma 40 exposed subjects, among whom 20 had meas | aller and different urements taken or | from the size of 65k people potentially exposed to BD.Personal air samples were available for n two separate days. (page 4 of pdf) | | | |
| | | | EVALUATION | J | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is an approved NIOSH method. | | | |
| Domain 2: Representativ | eness | | | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. | | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (mean, standard deviation, sample size) but discrete samples not provided and distribution not fully characterized. | | | |
| Domain 2. A agage Hility | Clarity | | | | | | |
| Domain 5. Accessionity/ | Matric 6: | Matadata Completeness | High | Most artical matedate included | | | |
| | wieute 0. | metadata Completeness | підіі | | | | |
| Domain 4: Variability and | d Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by providing data for different subgroups of the sample. | | | |

Overall Quality Determination

Medium

| Study Citation: HERO ID: Conditions of Use: | Hayes, R. B., Zhang, L., Swenberg, J. A., Yin, S. N., Xi, L., Wiencke, J., Bechtold, W. E., Yao, M., Rothman, N., Haas, R., O'Neill, J. P., Wiemels, J., Dosemeci, M., Li, G., Smith, M. T. (2001). Markers for carcinogenicity among butadiene-polymer workers in China. Chemico-Biological Interactions 135-136:455-464. 5552863 | | | | |
|---|---|--|--|--|--|
| | | | | | |
| D | EXTRACTION | | | | |
| Parameter | Data | | | | |
| | | | | | |
| Life cycle description: | Polymer production for synthetic rubber manufacturing (see fig 1) | | | | |
| Worker activity descript | ion: Three groups of workers with high potential exposure were identified for study (1) DMF process analysts sampled process lines and analyzed the products by gas chromatography at the DMF unit; (2) polymer process analysts carried out these tasks at the recovery and polymerization units; and, (3) operators at the recovery facility who carried out routine minor maintenance and, as needed, major repair operations (pg. 3/10) | | | | |
| Exposure route: | inhalation | | | | |
| Physical form: | Vapor | | | | |
| Personal sampling data: | "DMF analysts: median butadiene (ppm)=54, range=0-3090 ppm Polymerization analysts: median=6.5ppm, range=0-1078 ppm Recovery operators: me- | | | | |
| | dian=7.0ppm, range=0-12 000ppm" (pg. 5/10) | | | | |
| Exposure duration: | 6 hour shift (pg. 3/10) | | | | |
| Exposure frequency: | "Exposed Males: 8.6+-6.1 years Exposed Females: 6.5+-5.5 years" (pg. 3/10) | | | | |
| Number of workers: | 50000 in the US and 30000 in Europe (pg. 2/10) | | | | |

| | EVALUATION | | | | | |
|--------------------------------------|----------------------------|-------------------------------------|--------|---|--|--|
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is an approved NIOSH method. | | |
| | | | | | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for polymer production for synthetic rubber manufacturing, an in-scope occu- pational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (median, range) but discrete sam- ples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling at different sections of the plant, and taking multiple samples. | | |
| Overall Quality Determination | | | High | | | |

| Study Citation: | Hayes, R. B., | Hayes, R. B., Zhang, L., Yin, S., Swenberg, J. A., Xi, L., Wiencke, J., Bechtold, W. E., Yao, M., Rothman, N., Haas, R., O'Neill, J. P., Zhang, D., Wiemels, | | | | | | |
|--|-----------------------------|--|----------------|---|--|--|--|--|
| HERO ID: | J., Dosemeci, 5586518 | 5586518 | | | | | | |
| Conditions of Use: | Processing | Processing | | | | | | |
| | EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | | |
| Worker activity descripti Exposure route: | ion: | DMF process analysts sample process lines a polymerization units. A third group of worker inhalation | nd analyze the | e product by GC in the DMF unit. Polymer process analysts carry out these tasks in the recovery and as operators at the recovery facility who do minor routine maintenance. | | | | |
| Physical form: | | gas | 1 . 25 | | | | | |
| Exposure duration: | | Polymer analysts: 1.0 ppm median DMF ana | uysts: 3.5 ppn | n median Recovery analysts: 1.1 ppm median Recovery operators: 45 ppm median | | | | |
| Number of workers | | 65 000 US workers annually | | | | | | |
| rumber of workers. | | 65,000 CD workers unitarily. | | | | | | |
| | | | EVALUA | TION | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is an approved NIOSH method. | | | | |
| Domain 2. Domacontativ | 1000000 | | | | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | Low | Data are from China a non-OECD country | | | | |
| | Metric 3: | Applicability | High | Data are for polymers used in plastics and rubbers, and in-scope occupational scenario. | | | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (medians, ranges, means, standard deviations, and P-values) but discrete samples not provided and distribution not fully characterized. | | | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | Most critical metadata included. | | | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling different locations and worker activities in the plant. | | | | |
| Overall Quality Determination | | | High | | | | | |

| Study Citation: | Heavner, D. | Heavner, D. L., Morgan, W. T., Ogden, M. W. (1996). Determination of volatile organic compounds and respirable suspended particulate matter in New | | | | | |
|---------------------------------|----------------|--|---------------------|--|--|--|--|
| HERO ID: | 5544873 | ennsylvania nomes and workplaces. Environ | iment internation | ai 22(2):159-185. | | | |
| Conditions of Use: | Consumer Uses | | | | | | |
| ΕΥΤΟΛΟΤΙΟΝΙ | | | | | | | |
| Parameter | | Data | EATRACTIO | | | | |
| | | 2 | | | | | |
| Worker activity descript | ion: | cigarette smoke in the workplace | | | | | |
| Exposure route: | | inhalation | | | | | |
| Physical form: | | vapor | | | | | |
| Personal sampling data: | | 0.57 micrograms/m^3 in non-smoking workpla | aces, 1.18 microgra | ms/m^3 in smoking workplaces. Table 5 | | | |
| Exposure duration: | | nan | | | | | |
| Number of workers: | | 104 | | | | | |
| Comments: | | See page 163 (document) for participants/work | ters information. | | | | |
| | | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | 8 | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | NIST guidelines were followed. | | | |
| Domain 2: Representati | veness | | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | Data from USA | | | |
| | Metric 3: | Applicability | Medium | Report is similar to an occupational scenario, but very vague in what occupations are included. | | | |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old. | | | |
| | Metric 5: | Sample Size | High | Samples are fully characterized with a full range of statistics for each chemical ana- lyzed. | | | |
| Domain 3: Accessibility/Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Most metadata included, but missing a few categories. | | | |
| Domain 4: Variability a | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability shown in statistics, but not explained. | | | |
| Overall Qualit | ty Detern | nination | Medium | | | | |

| Study Citation: HERO ID: Conditions of Use: | Heikkilä, P., Riala, R., Hämeilä, M., Nykyri, E., Pfäffli, P. (2002). Occupational exposure to bitumen during road paving. AIHA Journal 63(2):156-165. 1942700 Use in road paving (see comments) | | | | |
|--|---|--|--|--|--|
| | EXTRACTION | | | | |
| Parameter | Data | | | | |
| | | | | | |
| Life cycle description: | Asphalt Emulsion Coating | | | | |
| Worker activity descripti | Dn: Paving machine operator, screed operator, rakerman, roller driver, technicians, traffic controllers, adhesive sprayer, surface dressing worker, mastic paver, heating machine operator, foreman, lorry driver | | | | |
| Exposure route: Inhalation, Dermal | | | | | |
| Physical form: Vapor | | | | | |
| Personal sampling data: Butadiene was below the detection limit of 0.1 mg/m3 | | | | | |
| Exposure duration: | 0.5-4 hours | | | | |
| Comments: | It is not clear how many workers could be exposed to paving mixtures that actually contain BD, one quote states "Bitumen road paving is an extensive industry involving nearly 300,000 workers in the United States."QC note: COU was originally listed as "Consumer Uses" and changed to "Use in road paving", not sure which COU this best falls into. BD only appears to be added to the paving mixture some of the time for a specific purpose that is not clear. | | | | |

| | | | EVALUA | ΓΙΟΝ |
|----------------------------------|-----------------------------|-------------------------------------|--------|--|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling or analytical methodology is an approved OSHA or NIOSH method or is well described and found to be equivalent to approved OSHA or NIOSH methods. |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | Medium | Study is from Finland an OECD country. |
| | Metric 3: | Applicability | High | The data are for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Low | Data was collected in 1992-1996 |
| | Metric 5: | Sample Size | High | Distribution of samples is characterized well with statistics. |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | Monitoring data include all associated metadata, including sample types, exposure types, sample durations exposure durations worker activities and exposure frequency |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | Medium | The monitoring study provides only limited discussion of the variability in the deter- minants of exposure for the sampled site or sector. The monitoring study provides only limited discussion of the uncertainty in the exposure estimates. |
| Overall Quality Determination Hi | | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Heseltine, E. | Heseltine, E., Peltonen, K., Sorsa, M., Vainio, H. (1993). Assessment of the health hazards of 1,3-butadiene and styrene. Meeting report. Journal of | | | | | |
|--------------------------|---|--|---------------------|--|--|--|--|
| HERO ID: | Occupational Medicine 35(11):1089-1095. 200013 | | | | | | |
| Conditions of Use: | Manufacturir | ng, Processing, Commercial Use | | | | | |
| | | | EXTRACTION | 1 | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Exposure route: | | inhalation | | | | | |
| Area sampling data: | | Monomer industry: mean 5.9ppm, GM 0.5pp | om Polymer indu | stry: mean 1.1ppm, GM 0.1ppm (occasional peaks exceeded 200ppm for both polymer and | | | |
| | | monomer muustres) Not detected in samples | s taken from end-us | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is an approved NIOSH method. | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for manufacturing and polymer production, in-scope occupational scenarios. | | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (average and geometric mean) but discrete samples not provided and distribution not fully characterized. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Sample type provided but no other metadata. | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| | | 1 | | | | | |
| Overall Qualit | ty Detern | nination | Medium | | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Himmelstein | Himmelstein, M. W., Acquavella, J. F., Recio, L., Medinsky, M. A., Bond, J. A. (1997). Toxicology and epidemiology of 1,3-butadiene. Critical Reviews | | | | |
|---|---|---|------------|--|--|--|
| HEBO ID: | in Toxicology 27(1):1-108. | | | | | |
| Conditions of Use: | 7410 Manufacturing and Processing (Polymerization) | | | | | |
| | | | | | | |
| Donomotor | | Data | EXTRACTION | | | |
| Parameter | | Data | | | | |
| Worker activity description:Loading/unloading, transfer, and recovery of butadiene monomer, lab sampling, and production and maintenance activitiesExposure route:InhalationPhysical form:vaporPersonal sampling data:>10 ppm for both monomer and polymerization facilities (page 6) nd-495 ppm (based on various sampling years, plant types, and job category (see Table 3 | | | | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | OSHA Data | | |
| Domain 2. Donnagantatio | 1000000 | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | Date is from the US | | |
| | Metric 3: | Applicability | High | Data is noin the U.S. | | |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old | | |
| | Metric 5: | Sample Size | Low | Data is note than 20 years old. | | |
| | Weule 5. | Sumple Size | Low | | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| , | Metric 6: | Metadata Completeness | Low | No metadata but does provide data sources. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | No variability or uncertainty discussed. | | |
| Overall Quality Determination | | | Medium | | | |

| Study Citation: HERO ID: | IARC, (2012) 1104286 | IARC, (2012). Chemical agents and related occupations: A review of human carcinogens. 1104286 | | | | | |
|--|----------------------------|---|------------|---|--|--|--|
| Conditions of Use: | Synthetic rub | Synthetic rubber manufacturing | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| Personal sampling data: Area sampling data: Number of workers: | | Current exposure estimates in North America and western Europe generally below 2mg/m3 (pg. 328/628) ; Table 4.1, pg. 572/628: workers in butadiene production plant had 8hr PBZ sample exposures of 3.5 +- 7.25 ppm Table 4.1, pg. 572/628: 0.30 +- 0.59, 0.21 +- 0.21, and 0.12 +- 0.27 ppm for high, intermediate, and low exposure areas 52,000 workers in the United States in 1981-1983 OES (pg. 328/628) From Table 1.1, pg. 328/628: 1990-1993 based on CAREX database EU workers exposed in Top 10 industries: 8300 in manufacture of industrial chemicals; 7100 in manufacture of rubber products; 7000 in manufacture of plastic products not elsewhere classified, 2200 in petrol refineries; 1600 in construction; 1300 manufacture of other chem products; 700 education services; 700 manufacture transport equip; 600 in wholesale/reatil trade and restaurants and hotels; 500 in manufacture of machinery (TOTAL is 31,600 EU workers) | | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | Metric 1: | Sampling and Analytical Methodology | High | Sampling or analytical methodology is an approved OSHA or NIOSH method or is well described and found to be equivalent to approved OSHA or NIOSH methods. | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from IARC, which includes OECD countries. | | | |
| | Metric 3: | Applicability | High | The data are for an occupational scenario within the scope of the risk evaluation. | | | |
| | Metric 4: | Temporal Representativeness | Low | Data is over 20 years old | | | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. | | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Medium | Monitoring data include most critical metadata, such as sample type and exposure type, but lacks additional metadata, such as sample durations, exposure durations, exposure frequency, and/or worker activities. | | | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | Medium | The monitoring study provides only limited discussion of variability or uncertainty. | | | |
| Overall Quality Determination | | | Medium | | | | |

| Study Citation: HERO ID: | IARC, (1986) | IARC, (1986). 1,3-Butadiene. IARC Monographs on the Evaluation of the Carcinogenic Risk of Chemicals to Humans, vol. 39 :155-179. 1161949 | | | |
|---|-----------------------------|--|--|---|--|
| Conditions of Use: | Processing: N | Ianufacturing synthetic rubber and plastics | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Worker activity description: T | | Tank car loaders/unloaders, vessel cleaners, 1 warehouse men, lab analysts, maintenance me | eactor operate | ors, stripping-column operators, coagulation operators, dryer operators, baler and packing operators, nd leadmen, and waste treatment workers. | |
| Exposure route: | | inhalation Manage | | | |
| Physical form: Dersonal campling data: | | vapor Table of ecoupational exposure measurement | in the Dolum | nor Plants and in the rubbar and plastic industry are included in the report in Table 2 and Table 2 on | |
| Personal sampling data:Table of occupational exposure measing page 8 and page 9 of the PDF. Table 2 depicts concentration for various job of Tables of occupational exposure measing models.Area sampling data:Tables of occupational exposure measing models.Exposure duration:8 hours/day | | page 8 and page 9 of the PDF. Table 2 depicts depicts concentration for various job classifica Tables of occupational exposure measurement from ND- 88 mg/m^3. 8 hours/day | surements in the Polymer Plants and in the rubber and plastic industry are included in the report in Table 2 and Table 3 on 2 depicts the number of personal occupational exposure measured for each work category for specific PPM ranges. Table 3 classifications. surements in the rubber and plastic industry are included in the report in Table 3 on page 9 of the PDF. Concentrations ranged | | |
| | | | F.VAL IIA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling or analytical methodology is an approved OSHA or NIOSH method or is well described and found to be equivalent to approved OSHA or NIOSH methods. | |
| Domain 2: Representativ | veness | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | |
| | Metric 3: | Applicability | High | Data are for polymerization and synthetic rubber and resin production. | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (ranges, averages) but discrete samples not provided and distribution not fully characterized. | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Medium | Monitoring data include most critical metadata, such as sample type and exposure type, but lacks additional metadata, such as sample durations, exposure durations, and expo- sure frequency. | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling different job descriptions at different sites. | |
| Overall Quality Determination | | | High | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | IARC, (1986 | IARC, (1986). General remarks on the substances considered. IARC Monographs on the Evaluation of the Carcinogenic Risk of Chemicals to Humans, | | | |
|--------------------------------------|--------------------------|--|--------|---|--|
| HERO ID: | vol. 39 39:33 5658496 | -36. | | | |
| Conditions of Use: | Manuacturing | 5 | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| | | | | | |
| Exposure route: | | inhalation | | | |
| Physical form: | | vapor from volatile monomers | | | |
| | | | | | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | Sampling/analytical methodology is not specified. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from France, an OECD country. | |
| | Metric 3: | Applicability | High | Data are for the manufacture of butadiene, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| | | | | | |
| Domain 3: Accessibility | / Clarity | | - | | |
| | Metric 6: | Metadata Completeness | Low | Only exposure route provided. | |
| Domain 4: Variability ar | nd Uncertaintv | | | | |
| | Metric 7: | Metadata Completeness | Low | The monitoring study does not address variability or uncertainty. | |
| Overall Quality Determination | | | Low | | |

| Study Citation: HERO ID: Conditions of Use: | Jones, R. M., Dell, L., Torres, C., Simmons, C. E., Poole, J., Boelter, F. W., Harper, P. (2015). Exposure Reconstruction and Risk Analysis for Six Semiconductor Workers With Lymphohematopoietic Cancers. Journal of Occupational and Environmental Medicine 57(6):649-658. 3420798 | | | | |
|---|---|-------------------------------------|---------|--|--|
| | Commercial | ISC | | | |
| D (| | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Personal sampling data: | : monitoring at semiconductor facilities did not identify detectable concentrations (LOD between 0.04 to 0.05ppm as 8hr TWA) | | | | |
| | | | EVALUA' | ΓΙΟΝ | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | Sampling/analytical methodology is not specified. | |
| Domain 2: Representativ | /eness | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Korea, an OECD country. | |
| | Metric 3: | Applicability | Medium | Data are for industrial-related OES in manufacturing, which may be similar to the in- scope occupational scenario for commercial uses of butadiene. | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | |
| | Metric 5: | Sample Size | High | Sample distribution characterized by a range with uncertain statistics. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Low | Sample type provided but no other metadata. | |
| Domain 4: Variability an | Domain 4: Variability and Uncertainty | | | | |
| <u>,</u> | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| Overall Quality Determination L | | | Low | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: Kim, Y. M., Harrad, S., Harrison, R. M. (2001). Concentrations and sources of VOCs in urban domestic and public microenvironments. Envi Science & Technology 35(6):997-1004 | | | |
|--|----------|--|--|
| HERO ID: 15526 | | | |
| Conditions of Use: | Disposal | | |
| | | EXTRACTION | |
| Parameter | | Data | |
| | | | |
| Worker activity descrip | otion: | Ambient air in homes, department stores, libraries, restaurants, pubs, coach and train stations, cinemas, perfume shops, heavily trafficked roadside locations, and inside buses, trains, and automobiles. | |
| Exposure route: | | inhalation | |
| Physical form: | | gas | |
| Area sampling data: | | "All Homes: 1.1+-1.9 ug/m3 Offices: 0.3+-0.2 ug/m3 Restaurants: 1.5+-0.8 ug/m3 Pubs: 3.0+-2.0 ug/m3 Department stores: 0.6+-0.4 ug/m3 Cinemas: 0.6+-0.3 ug/m3 Perfume shops: 0.9+-0.1 ug/m3 Libraries: 0.4+-0.2 ug/m3 Labs: 0.2+-0.1 ug/m3 Train stations: 2.2+-1.7 ug/m3 Coach stations: 0.9+-0.7 ug/m3 Along roads: 1.8+-0.9 ug/m3 Inside cars: 7.9+-4.7 ug/m3 Inside trains: 1.0+-0.6 ug/m3 Inside buses: 1.7+-0.9 ug/m3 Outdoor homes: 0.3+-0.2 ug/m3 Non-smoking homes: 0.5+-0.3 ug/m3 Smoking homes: 1.7+-2.5 ug/m3" | |
| Exposure duration: | | nan | |
| Exposure frequency: | | nan | |

| EVALUATION | | | | | |
|--|--|--------|---|--|--|
| Domain | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | |
| Metrie | c 1: Sampling and Analytical Methodology | High | Sampling/analytical methodology is equivalent to an approved [OSHA/NIOSH] method. | | |
| Domain 2: Representativeness | | | | | |
| Metrie | c 2: Geographic Scope | Medium | Data is from the United Kingdom, an OECD country. | | |
| Metrie | e 3: Applicability | Low | Data are non-occupational and for ambient air, which is similar to the in-scope occupa- tional scenario for workers who perform tasks in these environments. | | |
| Metrie | c 4: Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | |
| Metrie | e 5: Sample Size | Medium | Sample distribution characterized by limited statistics (means, medians, standard devi- ations, maximums, ratios) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility/ Clarity Metric | 7 c 6: Metadata Completeness | High | Most critical metadata included. | | |
| Domain 4: Variability and Unce Metric | rtainty c 7: Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by collecting samples at 15 locations. | | |
| Overall Quality De | termination | Medium | | | |

Occupational Exposure

| | Krishnan E. Ungers L. Morelli-Schroth P. Faien I. (1987). Extent of exposure study: 1.3-butadiene monomer production industry |
|---|--|
| HERO ID: | 6558315 |
| Conditions of Use: | Manufacturing |
| | EXTRACTION |
| Parameter | Data |
| Worker activity descript Exposure route: | ion: quality control sampling activities, laboratory analysis, pump maintenance and seal changing activities, process area pump alleys, control room operations, tank farm operations, and transportation vehicle loading activities. inhalation |
| Personal sampling data: | Control Room Tech: 0.09+-8.01 ppm Process Area Tech: 0.64+-4.30 ppm Rail Car Loading Tech: 1.00+-8.46 ppm Tank Truck Loading Tech: 1.02+-9.38 ppm Lab Tech: 0.40+-4.36 ppm Cylinder Voiding Lab Tech: 7.46+-33.58 ppm Maintenance Tech: 0.21 ppm Tank Farm Tech: 0.20+-4.75 ppm |
| Area sampling data: | Pump Alley: 0.31+-2.98 ppm Control Room: 2.13 ppm Rail Car Terminal: 1.77+-9.36 ppm Tank Truck Terminal: 0.24+-4.01 ppm Lab: 0.21+-6.14 ppm Tank Farm: 2.12+-8.36 ppm Ambient Air: 0.04+-3.14 ppm |
| Exposure duration: | 8 hour and 12 hour rotating shifts |
| Number of workers: | 815 at Plant A, 330 at Plant B, 3200 at Plant C, and 7000 at Plant D |
| Personal protective equi | pment: The safety program requires that hard hats and safety glasses be worn in the process areas. Rubber gloves are required for QC sampling, and laboratory personnel must wear both gloves and protective aprons during chemical handling operations. Scott Air-Packs and Norton 7500 half-face organic vapor respirators are available for emergency use. Showers and a central clothing! changing area is provided. Smoking is prohibited in the production area because of the explosion hazard of 1,3-butadiene. |
| Engineering control: | "A. Leak prevention from pumps at 1,3-butadiene monomer facilities is accomplished through the use of various types of seals which isolate the interior of the pump from the atmosphere. B. A QC program typically requires workers to perform three major tasks: 1) collection of 1,3-butadiene samples using sampling cylinders or ""bombs"", 2) laboratory analysis of the samples, and 3) purging/cleaning of the sampling cylinders. Each task has individual controls associated with it. C. The transportation of crude C4 feedstock and 1,3- butadiene product to and from the monomer production facilities is accomplished using four transfer methods: pipelines, rail tank cars, tank trucks, and marine vessels. Of these methods, only pipeline transfer (which is a totally enclosed system) represents a situation where no exposure to or release of 1,3-butadiene occurs." |

| EVALUATION | | | | | | |
|----------------------------------|---------------------------------------|-------------------------------------|--------|--|--|--|
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is an approved NIOSH method. | | |
| Domain 2: Representati | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for butadiene manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | | |
| Domain 3: Accessibility/ Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | |
| Domain 4: Variability a | Domain 4: Variability and Uncertainty | | | | | |
| Continued on next page | | | | | | |

Page 107 of 933

| | | | continued from | previous page | |
|---|--|--|----------------|---------------|--|
| Study Citation: HERO ID: Conditions of Use: | Krishnan, E 6558315 Manufacturi | Krishnan, E., Ungers, L., Morelli-Schroth, P., Fajen, J. (1987). Extent of exposure study: 1,3-butadiene monomer production industry. 6558315 Manufacturing | | | |
| | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | |
| | Metric 7: Metadata Completeness High Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling various job areas at 4 different plants. | | | | |
| Overall Quality Determination High | | | | | |
PUBLIC RELEASE DRAFT November 2024 Occupational Exposure

1,3-Butadiene

| Study Citation: | Lee, N., Lee, | B. K., Jeong, S., Yi, G. Y., Shin, J. (2012) |). Work envi | ironments and exposure to hazardous substances in Korean tire manufacturing. Safety | |
|---------------------------|---------------|---|--------------|--|--|
| HERO ID. | and Health at | WORK 3(2):130-139. | | | |
| Conditions of Use: | Processing (r | ssing (rubher tire manufacture) | | | |
| | | | | | |
| Parameter | | Data | EATRAC | IION | |
| | | Data | | | |
| Worker activity descripti | on: | Compounding, extrusion, curing, and product | ion managem | ent. | |
| Exposure route: | | Inhalation | | | |
| Physical form: | | Vapor | | | |
| Personal sampling data: | | Table 6, pg. 5/10: No butadiene detected with | LOD of ??? | μ g/sample (The text at the top of pg. 5 says the LOD is 0.15 but the footnote below Table 6 says 0.53) | |
| | | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | moune | Hunng | Connicity | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling or analytical methodology is an approved OSHA or NIOSH method or is well described and found to be equivalent to approved OSHA or NIOSH methods. | |
| | | | | | |
| Domain 2: Representativ | veness | ~ | | | |
| | Metric 2: | Geographic Scope | Medium | Data is from Korea, an OECD country. | |
| | Metric 3: | Applicability | High | The data are for an occupational scenario within the scope of the risk evaluation. | |
| | Metric 4: | Temporal Representativeness | Medium | Data was collected in 2007. | |
| | Metric 5: | Sample Size | High | Statistics are fully characterized with means, ranges, and regression values. | |
| Domain 3. Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | Most metadata included. | |
| | 111 | | | | |
| Domain 4: Variability an | Metric 7: | Metadata Completeness | Medium | The monitoring study provides only limited discussion of the variability in the deter- minants of exposure for the sampled site or sector. The monitoring study provides only limited discussion of the uncertainty in the exposure estimates. | |
| Overall Qualit | y Detern | nination | High | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Legator, M. S | Legator, M. S. (1996). Underestimating risk for three important human carcinogens: Vinyl chloride, benzene, and butadiene. Journal of Clean Technology | | | | | | |
|--|---------------------------------------|--|---------------------|--|--|--|--|--|
| HERO ID: Conditions of Use: | and Environn 5643588 Processing | nd Environmental Sciences 5(3):199-205. 643588 Processing | | | | | | |
| | | | EXTRACTION | I | | | | |
| Parameter | | Data | | | | | | |
| Exposure route: Personal sampling data: | | inhalation This report cites a study in which workers were | e exposed to 1-3 pp | m of butadiene. | | | | |
| | | | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | Sampling/analytical methodology is not specified. | | | | |
| Domain 2: Representativ | /eness | | | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | | |
| | Metric 3: | Applicability | Medium | Data are for "occupational exposure" but don't specify an industry or workplace. | | | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Exposure route and sampling concentrations provided but missing all other metadata. | | | | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty and variability of the correlation between animal and human data are dis- cussed, but uncertainty and variability of the occupational measurements aren't ad- dressed. | | | | |
| Overall Qualit | y Determ | nination | Medium | | | | | |

| Study Citation: | Legator, M. | Legator, M. S., Au, W. W., Ammenheuser, M., Ward, J. B. (1993). Elevated somatic cell mutant frequencies and altered DNA repair responses in | | | | | |
|-------------------------------------|-------------------------------------|---|----------------------|--|--|--|--|
| HERO ID: | 2966425 | workers exposed to 1,5-butadiene. TARC Sc | cientific Publicatio | JII NO. 127 127:235-205. | | | |
| Conditions of Use: | Domestic ma | Domestic manufacturing | | | | | |
| | | EXTRACTION | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Personal sampling data: | Workers exposed to levels of 1-3ppm | | | | | | |
| Area sampling data: | | long-term area samples indicated exposures in | n production areas | at or below 1ppm several samples that raised the average were in enclosed spaces such as | | | |
| Number of workers: | | chromatograph rooms Exposure levels in control room area average 0.03ppm 1990 study estimated about 65,000 workers potentially exposed to 1,3-BD this study looked at exposures for 10 production and non-production area workers at BD plant | | | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | | | |
| Domain 2: Representativ | veness | | | | | | |
| 1 | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | | |
| | Metric 5: | Sample Size | Low | Sample distribution is described qualitatively. | | | |
| Domain 3 [,] Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing exposure frequency or specific worker activities. | | | |
| Domain 4: Variability or | ad Uncertainty | | | | | | |
| Domain 4. variability af | Metric 7. | Metadata Completeness | Low | Variability and uncertainty are not addressed | | | |
| | incure /. | Internation Compretences | 2011 | and anothering the not addressed. | | | |
| Overall Qualit | ty Detern | nination | Medium | | | | |

Occupational Exposure

| Study Citation: | Lemen, R. A | Lemen, R. A., Meinhardt, T. J., Crandall, M. S., Fajen, J. M., Brown, D. P. (1990). Environmental epidemiologic investigations in the styrene-butadiene | | | | |
|--|--|---|--------------|--|--|--|
| HERO ID: Conditions of Use: | rubber produce 200000 Processing | ubber production industry. Environmental Health Perspectives 86(0):103-106. 200000 Processing | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Exposure route: Area sampling data: | | inhalation Plant A: mean 1.24ppm, SD 1.20ppm, range (|).11-4.17ppm | Plant B: mean 13.50ppm, SD 29.90ppm, range 0.34-174ppm | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | - | | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | Sampling/analytical methodology is not specified. | | |
| Domain 2: Representativ | veness | | | | | |
| Ĩ | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for manufacturing and synthetic rubber production, in-scope occupational scenarios. | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (range, mean, SD, and number of samples) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Sample type provided but no other metadata. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Quality Determination | | Low | | | | |

1,3-Butadiene

| Study Citation: | Lovreglio, P. | Lovreglio, P., Bukvic, N., Fustinoni, S., Ballini, A., Drago, I., Foà, V., Guanti, G., Soleo, L. (2006). Lack of genotoxic effect in workers exposed to very | | | | |
|-----------------------------|------------------------|--|----------------|---|--|--|
| HERO ID: | low doses of 2965136 | 1,3-butadiene. Archives of Toxicology 80(| 6):3/8-381. | | | |
| Conditions of Use: | Processing | | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Worker activity description | ion: | Petrochemical plant workers and administrativ | ve personnel a | is controls. | | |
| Exposure route: | | inhalation | | | | |
| Physical form: | | vapor | | | | |
| Personal sampling data: | | "Control group: 0.8+-1.1 µg/m3 Exposed wor | kers: 6.4+-14 | .0 μg/m3 Non-smokers: 2.0+-4.2 μg/m3 Smokers: 7.7+-18.0 μg/m3" | | |
| Exposure duration: | | 8 hours | | | | |
| Number of workers: | | 53 | | | | |
| Comments: | | See Table 1. | | | | |
| | | | FVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | Tuning | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Method is approved by a health and safety executive | | |
| Domain 2: Representativ | veness | | | | | |
| Domain 2. Representati | Metric 2. | Geographic Scope | Medium | Data is from an OFCD country | | |
| | Metric 3: | Applicability | High | Report is within scope | | |
| | Metric 4: | Temporal Representativeness | Medium | Data is between 10 and 20 years old | | |
| | Metric 5: | Sample Size | High | Statistical distribution fully characterized. Means, medians, ranges, standard deviations | | |
| | | | mgn | and p-values given. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| 2 511411 5. 7 1000551011119 | Metric 6: | Metadata Completeness | High | Most critical metadata provided. | | |
| | 1.77 | | - | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | Issues with the study and potential confounding discussed in conclusion. | | |
| Overall Qualit | v Dotorn | nination | High | | | |
| | y Detell | manon | ingil | | | |

| Study Citation: | Lovreglio, P., | Lovreglio, P., Bukvic, N., Fustinoni, S., Ballini, A., Drago, I., Foà, V., Guanti, G., Soleo, L. (2003). 613 Chromosomal aberration (CA) and sister chromatid | | | | |
|-----------------------------|----------------|---|-------------------|---|--|--|
| HERO ID: | 5571917 | (E) frequencies in workers exposed to very | low doses c | 11,3-Duladiene. Toxicology Letters 144.8104-8103. | | |
| Conditions of Use: | Processing | | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | LATING | | | |
| | | | | | | |
| Worker activity description | ion: | workers at a butadiene production and polyme | erization plant | | | |
| Personal sampling data: | | "Exposed workers: 0.18- 69.03 µg/m3 Control | 1 group: 0.05- | 3.8 µg/m3" | | |
| number of workers: | | 21 | | | | |
| | | | | | | |
| Domain | | Metric | E VALUA Rating | Comments | | |
| Domain 1: Reliability | | | Tuning | | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | Sampling/analytical methodology is not specified. | | |
| | | | | | | |
| Domain 2: Representativ | veness | | Ŧ | | | |
| | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for polymerization processes, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing physical form, exposure route, number of samples, exposure duration and frequency, engineering controls, PPE, and particle size. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Qualit | y Detern | nination | Low | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: HERO ID: Conditions of Use: | Lynch, J. (2001). Occupational exposure to butadiene, isoprene and chloroprene. Chemico-Biological Interactions 135-136:207-214. 5571990 Processing |
|---|---|
| | EXTRACTION |
| Parameter | Data |
| | |
| Exposure route: | inhalation |
| Physical form: | gas |
| Personal sampling data: | "Czech BD plant: Control group: 0.012 ppm Monomer production: 0.292 ppm Polymer production: 0.800 ppm NIOSH Data: Reactor group: 4 ppm Finishing group: 0.5 ppm Laboratory group: 7 ppm" |
| Number of workers: | 325 |
| Engineering control: | "-Dry connectors are used on hoses for transfer operations from tank cars and tank trucksDouble mechanical pump seals and improved valve packings have been installedReactors, towers and drums can now be cleaned with high-pressure water systems mostly eliminating the need for workers to enter the vessels. -improved process control has reduced fouling and unwanted polymerization so that vessels are cleaned less frequently, and there is less frequent filter changing -A better level of control on draw-off from drums reduces the amount of monomer releasedbetter sampling techniques such as closed loop sampling reduce the exposure of laboratory technicians and general releases in the plantbetter polymer stripping results in less monomer in latex, finishing and in fouled towers and less exposure for users." |
| Comments: | See page 210 for workers info. |

| | EVALUATION | | | | |
|--------------------------------------|---------------|-------------------------------------|--------|---|--|
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is an approved NIOSH method. | |
| | | | | | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for polymerization for synthetic rubber, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (mean, maximum, range) but | |
| | | | | discrete samples not provided and distribution not fully characterized. | |
| | | | | | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing worker description, particle size, | |
| | | | | exposure duration and frequency, number of workers, and PPE. | |
| | 1.1.1 | | | | |
| Domain 4: Variability an | d Uncertainty | | | | |
| | Metric /: | Metadata Completeness | Medium | Variability addressed by pulling data from various reports to supplement data, but uncer- tainty is not addressed. | |
| | | | | | |
| Overall Quality Determination | | | High | | |

| Study Citation: | Ma, H., Woo | Ma, H., Wood, T. G., Ammenheuser, M. M., Rosenblatt, J. I., Ward, J. B. (2000). Molecular analysis of hprt mutant lymphocytes from 1, 3-butadiene- | | | | | | |
|--------------------------|-------------------------|--|--------------------|---|--|--|--|--|
| HERO ID: | exposed work 2989204 | 2989204 | | | | | | |
| Conditions of Use: | Processing | Processing | | | | | | |
| | | | EXTRACTION | N | | | | |
| Parameter | | Data | | | | | | |
| | | | | | | | | |
| Exposure route: | | inhalation (page 1 of 13) | | | | | | |
| Physical form: | | colorless, flammable gas (page 1 of 13) | | | | | | |
| Personal sampling data: | | 12 workers had exposure above 0.25 ppm and | ranged from 0.25-2 | 0.80 ppm (page 3 of 13). | | | | |
| Exposure duration: | | 8 hours/day, 5 days/week (page 3 of 13). | | | | | | |
| | EVALUATION | | | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Method is described fully and approved by a university. | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| | Metric 2: | Geographic Scope | High | Data is from USA. | | | | |
| | Metric 3: | Applicability | Medium | Report discusses occupational exposure briefly, but the majority of the report focuses on gene mutations and biology. | | | | |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old | | | | |
| | Metric 5: | Sample Size | Medium | Only a range is provided for exposure concentrations of butadiene. | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Some metadata provided. | | | | |
| Domain 4. Variability ar | nd Uncertainty | | | | | | | |
| Domain 4. Variaoliity ai | Metric 7: | Metadata Completeness | Low | Uncertainty not addressed in terms of butadiene exposure | | | | |
| | | · · · · · · · · · · · · · · · · · · · | | | | | | |
| Overall Qualit | t y Detern | nination | Medium | | | | | |

| Study Citation: | MAK-Commission, (2012). 1,3-Butadiene [MAK value documentation, 2001]. :51-70. 9493518 | | | | |
|-------------------------------------|--|--|--------|--|--|
| Conditions of Use: | Synthetic Ru | bber Production | | | |
| | | | EXTRA | CTION | |
| Parameter | | Data | | | |
| Exposure route: | | Inhalation | | | |
| Physical form: | | Gas | | | |
| Personal sampling data: | | In the 1940s the exposure levels averaged about 6 ml/m3; in the subsequent decades they were continually reduced (1950–1959: 5 ml/m3; 1960–1969: 3 ml/m3; 1970–1979: 2 ml/m3; 1980–1989: 1 ml/m3; after 1990: 0.8 ml/m3). For certain workplaces average levels of 29 ml/m3 with peak values up to 10000 ml/m3 were given (Macaluso et al. 1996).In another factory in which styrene-butadiene synthetic rubber was produced, the incidence of HPRT mutations was increased in the lymphocytes of smokers and non-smokers exposed to butadiene levels between 0.25 and 1 ml/m3 (Ward et al. 1996). | | | |
| Number of workers: | of workers: The mortality of 15649 men who had been employed for at least one year in one of eight factories producing synthetic rubber was investigated. 75% of | | | | |
| Comments: | | Exposure data is cited from another source. | | | |
| | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | Sampling or analytical methodology is not specified in report. Details may be provided in the referenced monitoring study. | |
| Domain 2 [.] Representativ | eness | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States. | |
| | Metric 3: | Applicability | High | The data are for an occupational scenario within the scope of the risk evaluation. | |
| | Metric 4: | Temporal Representativeness | Low | Data collected over 20 years ago. | |
| | Metric 5: | Sample Size | Low | Average values given with no sample statistics. | |
| Domain 3: Accessibility/ | Clarity | | | | |
| | Metric 6: | Metadata Completeness | Low | Worker activity details, exposure durations, exposure frequency, and other critical meta- data are not provided. | |
| Domain 4. Variability and | d Uncertainty | | | | |
| Domain 4. Variability and | Metric 7: | Metadata Completeness | Low | The monitoring study does not address variability or uncertainty. | |
| Overall Quality | y Detern | nination | Low | | |

Occupational Exposure

HERO ID: 9493518 Table: 2 of 3

| Study Citation: | MAK-Comm | ission, (2012). 1,3-Butadiene [MAK value | documenta | ation, 2001]. :51-70. | | |
|--------------------------|----------------|---|-------------------|--|--|--|
| HERO ID: | 9493518 | | | | | |
| Conditions of Use: | Manufacturir | lg | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Exposure route: | | Inhalation | | | | |
| Physical form: | | Gas | | | | |
| Personal sampling data: | | The authors make no statement as to the abs | olute exposu | are levels. In the publication, however, relative levels of exposure are given. As basis the time from | | |
| | | 1986–1994 was used. For the period before 1 | 986 the foll | owing factors were given: 1977–1985: exposure factor 2; 1960–1976: factor 4; 1946–1959: factor 8; | | |
| Comments: | | Exposure data is cited from another source | i Hartmann, | 1996) | | |
| Comments. | | Exposure data is cited from another source. | | | | |
| | | | EXALL | ATION | | |
| Domain | | Metric | E VALUA Rating | Comments | | |
| Domain 1: Reliability | | Wettle | Rating | Comments | | |
| 2 0 | Metric 1: | Sampling and Analytical Methodology | Low | Sampling or analytical methodology is not specified in report. Details may be provided in the referenced monitoring study. | | |
| | | | | | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States. | | |
| | Metric 3: | Applicability | High | The data are for an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Low | Data collected over 20 years ago. | | |
| | Metric 5: | Sample Size | Low | Average values given with no sample statistics. | | |
| D | | | | | | |
| Domain 3: Accessibility | V Clarity | Matadata Completeness | Low | Weaken estivity details expression durations, approximation and other articular to | | |
| | Metric 0. | Metadata Completeness | LOW | data are not provided. | | |
| | | | | - | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | The monitoring study does not address variability or uncertainty. | | |
| | | • | | | | |
| Overall Qualit | ty Detern | nination | Low | | | |

Occupational Exposure

HERO ID: 9493518 Table: 3 of 3

| Study Citation: | MAK-Comm | ission, (2012). 1,3-Butadiene [MAK value | documenta | ation, 2001]. :51-70. |
|---------------------------------|----------------------|---|---------------|--|
| HERO ID: Conditions of User | 9493518 Decession | | | |
| | Processing | | | |
| _ | | | EXTRA | CTION |
| Parameter | | Data | | |
| | | | | |
| Exposure route: | | Inhalation | | |
| Physical form: | | Gas | | |
| Personal sampling data: | | The average 1,3-butadiene concentration in th | e factory wa | as given as 3.5 ml/m3; however, most persons were exposed to 1 ml/m3. The actual exposure levels for |
| | | the persons who were examined are unclear. | 23 male wor | kers who had been employed in another factory for 15.3 ± 10.5 years and were on average 37.8 years |
| Comments: | | old (controls 38.1 years). The assayed exposu | re levels wei | re 1.8 \pm 2.8 ml/m3 (43% of the values were below 1 ml/m3). [Sorsa 1996] |
| Comments. | | Exposure data is cited from another source. | | |
| | | | | |
| Demain | | Matria | | ATION |
| Domain Domain 1. Daliahility | | Ментс | Rating | Comments |
| Domain 1: Kenadinty | Metric 1: | Sampling and Analytical Methodology | Low | Sampling or analytical methodology is not specified in report. Details may be provided in the referenced monitoring study. |
| | | | | |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States. |
| | Metric 3: | Applicability | High | The data are for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Low | Data collected over 20 years ago. |
| | Metric 5: | Sample Size | Low | Average values given with no sample statistics. |
| | | | | |
| Domain 3: Accessibility | // Clarity | | Ţ | |
| | Metric 6: | Metadata Completeness | Low | Worker activity details, exposure durations, exposure frequency, and other critical meta- data are not provided. |
| Domain 4: Variability a | nd Uncertainty | | | |
| Domain 4. Variability a | Metric 7 | Metadata Completeness | Low | The monitoring study does not address variability or uncertainty |
| | | | 20 | |
| Overall Qualit | ty Detern | nination | Low | |

| Study Citation: | Matanoski, C | Matanoski, G., Francis, M., Correa-Villasenor, A., Elliot, X., Santos-Burgoa, C., Schwartz, L. (1993). Cancer epidemiology among styrene-butadiene | | | | | |
|--|---------------------------------------|--|-----------------------|--|--|--|--|
| HERO ID: Conditions of Use: | rubber worke 51500 Processing | ubber workers. IARC Scientific Publication, No. 127 Assessment of Health Hazards(127):363-374. (1500 Processing | | | | | |
| EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | |
| Exposure route: Personal sampling data: | | inhalation average, SD, and range given for each samplin | ng study; overall ave | rage: 7.96ppm overall SD: 53.96ppm | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is equivalent to an approved NIOSH method. | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (mean, SD, number of samples, range, and geometric mean) but discrete samples not provided and distribution not fully characterized. | | | |
| Domain 3: Accessibility | / Clarity | | · | | | | |
| | Metric 6: | Metadata Completeness | Low | Sample type provided but no other metadata. | | | |
| Domain 4: Variability ar | Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Qualit | y Determ | nination | Medium | | | | |

| Study Citation: | Meinhardt, T. J., Lemen, R. A., Crandall, M. S., Young, R. J. (1984). Mortality and industrial hygiene study of styrene-butadiene rubber workers. NIOSH | | | | |
|--------------------------------------|---|---|---------------|---|--|
| HEDU ID' | Collaborative | Workshop:57-86. | | | |
| Conditions of Use | Processing | | | | |
| | Tiblessing | | | | |
| D | EXTRACTION | | | | |
| Parameter | | Data | | | |
| | | | | | |
| Exposure route: | | inhalation | | | |
| Physical form: | | gas | | | |
| Area sampling data: | | Mean concentrations of butadiene at two sites | were 1.24 and | d 13.50ppm. | |
| Exposure frequency: | | at least 6 months of employment | | | |
| Number of workers: | | 2756 | | | |
| | | | | | |
| | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is an approved NIOSH method. | |
| | | | | | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means) but discrete samples not provided and distribution not fully characterized. | |
| Domain 3: Accessibility | / Clarity | | | | |
| , | Metric 6: | Metadata Completeness | High | Most critical metadata included. | |
| | | | | | |
| Domain 4: Variability an | d Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling at 2 separate facilities. | |
| Overall Quality Determination | | High | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Meinhardt, T | Meinhardt, T. J., Young, R. J., Hartle, R. W. (1978). Epidemiologic investigations of styrene-butadiene rubber production and reinforced plastics production. | | | | | | |
|--|---|---|-----------------------|---|--|--|--|--|
| HEDO ID. | Scandinavian | Journal of Work, Environment and Health | 4 Suppl 2:240-24 | 6. | | | | |
| Conditions of Use | Processing sy | ocessing synthetic rubber manufacturing | | | | | | |
| | | | | | | | | |
| Description | | Dete | EXTRACTION | | | | | |
| Parameter | | Data | | | | | | |
| Worker activity descripti | Worker activity description: Job classification given for each exposure | | | | | | | |
| Personal sampling data: | ion. | Summary table of employees' 8hr TWAs from | April 1977 based | on job classification; provides range, mean, median, number of samples, and TWA; mean for | | | | |
| i ersonar sampning data. | | each job classification given below: Tech servi | ices personnel - 19.8 | 85ppm Production foreman - 1.16ppm Head production operator - 15.50ppm Production | | | | |
| | | operator - 3.30ppm Operator helper - 0.79p | pm Pipefitter - 0. | 74ppm Electrician - 0.22ppm Maintenance/mechanic - 3.15ppm Carpenter - 7.80ppm | | | | |
| Comments: | | Common laborer - 1.52ppm Instrument man | - 58.62ppm | | | | | |
| comments. | | See Table 5 | | | | | | |
| | | | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | Wettie | Rating | Comments | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | NIOSH study. | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | | | | |
| | Metric 4: | Temporal Representativeness | Low | More than 20 years old. Monitoring data were collected prior to the most recent PEL. | | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (number of samples, min, max, | | | | |
| | | | | mean, median, TWA) but discrete samples not provided and distribution not fully char- acterized. | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing exposure frequency | | | | |
| | mente 0. | mendud completeness | Medium | Sample type and exposure type provided out missing exposure nequency. | | | | |
| Domain 4: Variability an | nd Uncertainty | | | | | | | |
| ······································ | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | | |
| Overall Quality Determination Medium | | | | | | | | |
| | y Detern | | witculuill | | | | | |

| Study Citation: | Melnick, R. I | Melnick, R. L., Shackelford, C. C., Huff, J. (1993). Carcinogenicity of 1,3-butadiene. Environmental Health Perspectives 100(0):227-236. | | | | |
|---|----------------------|--|--------|--|--|--|
| Conditions of Use: | Manufacturin | g, Processing | | | | |
| EXTRACTION | | | | | | |
| Parameter | | Data | | | | |
| Worker activity description:Highest exposures from industrial hygiene survey were in operations involving decontamination and maintenance of process equipment, sampling a quality control samples, and loading or unloading tank trucks or rail cars. industrial hygiene survey showed exposures generally less than 10ppm; several maximum 8hr TWAs and short-term exposures were between 10 a with one sample as high as 374ppmNumber of workers:5,200 workers potentially exposed to BD in the United States, based on NOES (Note: typo in source showed "52,00" and assumed misplacement of | | | | ons involving decontamination and maintenance of process equipment, sampling and analyzing ail cars. Oppm; several maximum 8hr TWAs and short-term exposures were between 10 and 150ppm, ed on NOES (Note: typo in source showed "52,00" and assumed misplacement of comma) | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | | |
| Domain 2: Representativ | eness | | | | | |
| I | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for manufacturing and processing, in-scope occupational scenarios. | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | |
| | Metric 5: | Sample Size | Low | Sample distribution is described qualitatively. | | |
| Domain 3: Accessibility/ | Clarity Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing exposure frequency | | |
| | | | meanum | sample type and exposure type provided out mussing exposure nequency. | | |
| Domain 4: Variability an | d Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Oualit | v Determ | nination | Medium | | | |

| Study Citation: | Musak, L., S Klimentova. | Musak, L., Soucek, P., Vodickova, L., Naccarati, A., Halasova, E., Polakova, V., Slyskova, J., Susova, S., Buchancova, J., Smerhovsky, Z., Sedikova, J., Klimentova, G., Osina, O., Hemminki, K., Vodicka, P. (2008). Chromosomal aberrations in tire plant workers and interaction with polymorphisms of | | | | |
|---------------------------|-----------------------------|--|----------------------|--|--|--|
| | biotransform | iotransformation and DNA repair genes. Mutation Research: Fundamental and Molecular Mechanisms of Mutagenesis 641(1-2):36-42. | | | | |
| HERO ID: | 628501 | 28501 | | | | |
| Conditions of Use: | Commercial | rubber tire manufacturing | | | | |
| | | | EXTRACTION | I | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Worker activity descripti | ion: | mixing operation department, pressing departm | ent, inner tube pres | s operation department; occupations as calenders, extruder operators, dump and knead workers, | | |
| Dersonal compling data: | | confectioners, and inner tube repairers | malma? Duracina | $d_{2} = 2 + (2) + (2) + (1 + 1) + $ | | |
| Personal sampling data: | | mean+/-SD Mixing operation dep: 2.0+/-0.2 | mg/m5 Pressing | dep: 2.5+/-2.2 mg/m5 Inner tube press operation dep: values ranged from 0.1 to 1.2 mg/m5 | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | | |
| Domain 2. Domascontativ | 1000000 | | | | | |
| Domain 2: Representativ | Metric 2: | Geographic Scope | Medium | Data are from Slovak Penublic on OECD country | | |
| | Metric 3: | Applicability | High | Data are for rubber tire manufacturing, an in-scope occupational scenario | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (mean and/or ranges for each department) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing exposure length or frequency. | | |
| | | | | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed in sampling/analytical methodology but variability is not ad- dressed. | | |
| Overall Qualit | y Detern | nination | Medium | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | National Tox | National Toxicology Program (NTP), (1993). NTP technical report on the toxicology and carcinogenesis studies of 1,3-butadiene (CAS no. 106-99-0) in | | | | | | | |
|---|----------------|---|--|---|--|--|--|--|--|
| HEDO ID. | B6C3F1 mice | e (inhalation studies). | | | | | | | |
| Conditions of Use: | Domestic ma | nufacturing. Processing as a reactant | | | | | | | |
| | Domestie ind | | | | | | | | |
| Donomotor | | Data | EXTRACTION | | | | | | |
| | | | | | | | | | |
| Worker activity description: operations involving decontaminating and maintaining process equipment, sampling and analyzing QC samples, loading/unloading tank trucks or rail c 16/389) | | | | | | | | | |
| Personal sampling data: | | less than 10ppm in most process areas; frequen | ntly between 10 to 1 | 50ppm for maximum 8hr-TWA; one 8hr-TWA was 374 ppm (pg. 16/389) | | | | | |
| Number of workers: | | 52,000 workers exposed annually based on 199 | 90 study (pg. 16/389 | | | | | | |
| | | | | | | | | | |
| | | | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | | | |
| Domain 1: Reliability | | | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is an approved NIOSH method. | | | | | |
| Domain 2: Representativ | veness | | | | | | | | |
| - | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | | | |
| | Metric 3: | Applicability | High | Data are for manufacturing and processing, in-scope occupational scenarios. | | | | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | | | | |
| | Metric 5: | Sample Size | Low | Sample distribution is described qualitatively. | | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Sample type provided but no other metadata. | | | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | | | |
| | Metric 7: | Metadata Completeness | Variability and uncertainty are not addressed. | | | | | | |
| Overall Qualit | y Detern | nination | Medium | | | | | | |

Occupational Exposure

| Study Citation: | National Tox | icology Program (NTP), (1999). NTP report on carcinogens background document for 1,3-butadiene. | | | | | |
|---------------------------------------|--------------------------------------|---|----------------------|--|--|--|--|
| HERO ID: Conditions of Use: | Manufacturii | ng, Processing, Commercial uses | | | | | |
| | | | EXTRACTION | Ň | | | |
| Parameter | | Data | | · | | | |
| | | | | | | | |
| Worker activity descripti | on: | tank farm operator, maintenance technician, lab | o technician, proces | ss technician (pg. 11/143) | | | |
| Personal sampling data: | | Swedish petrochemical plant: average 5.06 ± -1000 | 8.41ppm for handli | ing BD containersArithmetic mean exposure for personal full-shift exposure in polymer plants | | | |
| Area sampling data: | | NIOSH studies personal or area full-shift: 5 iob | areas with potentia | Illy higher exposure including maintenance tech (0 026-94 38mg/m3) loading (0 17-273mg/m3) | | | |
| i neu sumpring uuur | | tank farm $(0.02-52.8 \text{ mg/m}^3)$, process $(< 0.011-$ | -76.78mg/m3), and | laboratory (<0.0132-822.8mg/m3). (pg. 11/143) | | | |
| Number of workers: | | NIOSH study estimated 51,971 workers for 19 | 81-1983 (Table 2-1 | , pg. 12/143 gives full breakdown by industry) | | | |
| | | | | | | | |
| D . | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | TT' 1 | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is an approved NIOSH method. | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for manufacturing and processing, in-scope occupational scenarios. | | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | | |
| Domain 2. Accessibility | / Clarity | | | | | | |
| Domain 5: Accessionity | Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing exposure frequency, number of | | | |
| | | - | | samples. | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed in sampling/analytical methodology but variability is not ad- dressed. | | | |
| Overall Qualit | Overall Quality Determination Medium | | | | | | |

| Study Citation: | National Tox | National Toxicology Program (NTP), (2016). Report on carcinogens, fifteenth edition: 1,3-butadiene. | | | | |
|--------------------------|----------------|---|--|--|--|--|
| Conditions of Use: | Manufacturir | ng, Processing, Commercial uses | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | LATINICTION | | | |
| | | | | | | |
| Personal sampling data: | | In most cases, 8hr TWAs for butadiene are learning from 0.06 to 39ppm; gives range of sa | ss than 10ppm for a mples < 1ppm, 1-2r | monomer, polymer and end-use plants NIOSH HHEs at six facilities found air concentrations 1000 m $2-1000$ m $2-1000$ m | | |
| Number of workers: | | 52,000 workers exposed annually based on 19 showed 66,000 to 70,000 workers | 990 study; does not | t include workers exposed to butadiene polymers and copolymers similar study in 1972-1974 | | |
| Comments: | | See page 2. | | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is an approved NIOSH method. | | |
| Domain 2: Representativ | veness | | | | | |
| 1 | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for manufacturing and processing, in-scope occupational scenarios. | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing exposure frequency, number of samples. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed in sampling/analytical methodology but variability is not ad- dressed. | | |
| Overall Qualit | ty Detern | nination | Medium | | | |

| Study Citation: | Neumann, H. G., Albrecht, O., Dorp, van, C., Zwirner-Baier, I. (1995). Macromolecular adducts caused by environmental chemicals. Clinical Chemistry | | | | |
|-----------------------------|---|---|---------------------|---|--|
| HERO ID: | 41(12 Pt 2):13 4264907 | 835-1840. | | | |
| Conditions of Use: | Manufacturing | | | | |
| EXTRACTION | | | | | |
| Parameter | | Data | | | |
| | | | | | |
| Worker activity description | n: | An exposed group and one control group of inc | lividuals from a BE | production plant (page 2 of 6) | |
| Area sampling data: | | external exposures averaging 1 ppm (page 2 of | 6) | | |
| Number of workers: | | 43 (from figure 2 on page 2 of 6) | | | |
| EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| 1 | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | |
| Domain 2: Representative | ness | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Czech Republic, an OECD country. | |
|] | Metric 3: | Applicability | High | Data are for BD monomer and polymer production, an in-scope occupational scenario. | |
|] | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | |
| I | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (mean, number of samples) but discrete samples not provided and distribution not fully characterized. | |
| Domain 2: A accessibility/ | Clarity | | | | |
| | Metric 6: | Metadata Completeness | Low | Monitoring data include sample type (e.g., personal breathing zone) but no other meta- data. | |
| Domain 4. Variability | Uncenteinter | | | | |
| Domain 4: variability and | Metric 7: | Metadata Completeness | Medium | Variability addressed by using two control groups and discussing potential causes, but uncertainty is not addressed. | |
| Overall Quality | Determ | ination | Medium | | |

| Study Citation: | NIOSH, (198 | NIOSH, (1986). Current intelligence bulletin: Reprints - Bulletins 31 thru 47. | | | | | |
|--------------------------------------|----------------|---|----------------|---|--|--|--|
| Conditions of Use: | Manufacturin | g and processing | | | | | |
| | | EXTRACTION | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Personal sampling data: | | Environmental sampling conducted at the time | e of the study | y characterized the most likely chemical exposures to be1,3-butadiene, styrene, and benzene . Average | | | |
| | | exposure concentrations of 1,3-butadiene in th | e two faciliti | ies were 1.24 ppm (range, 0 .11-4 . 17 ppm) and 13.5 ppm (range , 0 . 34-174 ppm). | | | |
| Number of workers: | | Approximately 65,000 workers (Table 2) are p Safety and Health (NIOSH) National Occupation | potentially e | xposed to 1,3-butadiene as estimated from data compiled from the National Institute for Occupational | | | |
| | | Sarcty and Health (1410511) National Occupati | ionai mazaro | i survey (10115) [5]. Table 2 breaks down the number of workers into site codes. | | | |
| | | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | Sampling or analytical methodology is not specified. | | | |
| Domain 2: Panrasantatis | ianacc | | | | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | High | Data are from the US | | | |
| | Metric 3: | Applicability | High | The data are for manufacturing and processing, which is in scope | | | |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old, but it is unknown when the PEL was last undated. | | | |
| | Metric 5: | Sample Size | Low | Distribution of samples is qualitative or characterized by no statistics. | | | |
| | | X | | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Low | No metadata is provided beyond the implication that it is personal breathing zone. | | | |
| D 4 17 1 11 | 1.7.7 | | | | | | |
| Domain 4: Variability an | id Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | The monitoring study does not address variability or uncertainty. | | | |
| Overall Quality Determination | | Low | | | | | |

| Study Citation: | NIOSH, (1988). The determination of 1,3-butadiene in workplace air: Reevaluation of NIOSH method S91 and development of NIOSH method 1024. | | | | | |
|--------------------------------------|--|---|-------------|--|--|--|
| Conditions of Use: | Processing | | | | | |
| | 8 | | EVTDAC | TION | | |
| Parameter | | Data | EATKAU | | | |
| | | Dum | | | | |
| Exposure route: | | inhalation | | | | |
| Physical form: | | gas | | | | |
| Personal sampling data: | | In NIOSH Method 1024,air volumes up to 25 | L may be sa | mpled, permitting quantitation of full-shift exposures ranging from 0.4 to 10 ppm. The range may be | | |
| Area sampling data: | | extended up to 100 ppm by diluting desorbed samples. In NIOSH Method S91, a lower quantitation limit of 3.4 ppm was indicated. | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is an approved NIOSH method. | | |
| Domain 2: Representativ | veness | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | Medium | Data are for detection methods of butadiene in the butadiene monomer industry, which is similar to monomers used in polymer production, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means, efficiencies, standard deviations) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| 2 0111111 01 1 1000000101111 | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | |
| D 4 W 11 | 111 | | | | | |
| Domain 4: Variability an | d Uncertainty | | TT' 1 | | | |
| | Metric /: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by comparing two measurement methods. | | |
| Overall Quality Determination | | High | | | | |

Occupational Exposure

| Study Citation: | NIOSH, (19 | IIOSH, (1984). Current intelligence bulletin 41, 1,3-butadiene. | | | | | |
|------------------------------------|-----------------|--|--|---|--|--|--|
| Conditions of Use: | Processing a | s a reactant, Synthetic rubber manufacturing | | | | | |
| EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | |
| Worker activity descrip | tion: | See Table 2 for a list of various industries in miscellaneous business services (page 8 of 22) | which workers ar | re exposed, the biggest being chemical and allied production, rubber and plastics products, and | | | |
| Personal sampling data | : | According to a NIOSH survey of six facilities which included mostly rubber and plastic produ- concentrations was 1.24 ppm (with range of 0.1 | the range of repo act manufacturing | rted exposures was 0.06 ppm and 39 ppm. See document for the types of facilities in this study, (page 8 of 22). In another study of two SRB production facilities in the US the average exposure 13.5 ppm (range of $0.34-174$ ppm) (page 11 of 22) | | | |
| Number of workers: | | 65,000 workers are potentially exposed to 1,3-t | butadiene. See tab | ble 2 for a breakdown of workers exposed by industry. (page 8 of 22) | | | |
| Comments: | | Data from cited HHEs and peer-reviewed articles, which [6-11]: 6307493/2971532, 1009699, HHE 77-114-529, 1317911, 6307491/ 1009700, HHE 79-36-62365. | | | | | |
| | | | EVALUATIO | N | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling or analytical methodology is an approved NIOSH method. | | | |
| Domain 2: Representat | iveness | | | | | | |
| ľ | Metric 2: | Geographic Scope | High | In the US | | | |
| | Metric 3: | Applicability | High | The data are for an occupational scenario within the scope of the risk evaluation. | | | |
| | Metric 4: | Temporal Representativeness | Low | 1984 | | | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. | | | |
| Domain 3 [.] Accessibilit | v/ Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Monitoring data include sample type (e.g., personal breathing zone) but no other meta- data. | | | |
| Domain 4: Variability a | and Uncertainty | | | | | | |
| Domain 4. Variability a | Metric 7: | Metadata Completeness | Medium | The monitoring study provides only limited discussion of the variability in the deter- minants of exposure for the sampled site or sector. The monitoring study provides only | | | |

Overall Quality Determination

Medium

limited discussion of the uncertainty in the exposure estimates.

| Study Citation: HERO ID: Conditions of Use: | NIOSH, (1981). In-depth industrial hygiene composite report on exposure to styrene and butadiene at two styrene-butadiene rubber processing plants. 6580285 Processing | | | | | |
|---|--|---|--|--|--|--|
| | | EXTRACTION | | | | |
| Parameter | Data | | | | | |
| | | | | | | |
| Worker activity description | on: Operators, electricians, foremen, ca | arpenters, cleaners, janitors, laboratory worke | rs, machinists, lift truck drivers, maintenance workers, mechanics, welders, utility | | | |
| Exposure route: | workers. inhalation | | | | | |
| Personal sampling data: In Plant B, fifty of the 103 persona atmospheric concentrations less that | | personal sample "A" tubes analyzed for BD were found to have detectable levels. Sixty-six percent of these samples indicated ess than 2.0 ppm. Thirteen samples indicated concentrations between 2.0 and 50.0 ppm, and four ranged between 50.0 and 175.0 were numbers 1 "A" and 196 "A" indicating 144.55 and 174.14 ppm respectively. | | | | |
| Area sampling data: In Plant A, full-shift TWA's for BD ranged between less than 0.10 ppm and 4.82 ppm. Of the 57 TWA's, 39 were less than 1.00 ppm, 11 ranged fr | | | | | | |
| Number of workers: | Facility A employed 650 workers, | 200 of whom were in management, and facil | ty B employed 475, with 115 of these in management. | | | |
| Comments: See Table 5 and 111-3 of Appendix III | | | | | | |
| | | | | | | |
| | | EVALUATION | | | | |
| Domain | Metric | Rating | Comments | | | |

| Domain | | Wieure | Kating | Comments |
|--------------------------------------|----------------|-------------------------------------|--------|---|
| Domain 1: Reliability | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is an approved NIOSH method. |
| | | | | |
| Domain 2: Representati | veness | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided) |
| Domain 3: Accessibility | // Clarity | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. |
| Domain 4: Variability a | nd Uncertainty | Material Completence | TT: _h | |
| | Metric 7: | Metadata Completeness | High | taking different types of samples at two plants. |
| Overall Quality Determination | | | High | |
| | | | | |

| Study Citation: | NIOSH, (197 | NIOSH, (1973). Health hazard evaluation: Gates Rubber Company. | | | | | |
|--|---|--|---|---|--|--|--|
| HERU ID: Conditions of Use | Synthetic rul | ober manufacturing (braided hose) | | | | | |
| | | | | | | | |
| Donomotor | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| Worker activity description: Exposure to the employees would result from v fibers pass through and are coated with the nur treated fibers would have been collected on the the chemical containers. | | | vaporization of che umerous formulatio e breathing zone sau | emicals coming from the fibers that have been pre-treated. The chemical containers, where the ns, are closed and are located on the floor. Any exposure coming from the tanks or from the mples of the workers involved, since these workers have to replenish the supply of-solutions in | | | |
| Exposure route: | | Inhalation | | | | | |
| Physical form: | | Vapor | | | | | |
| Personal sampling data: | | All measurements for butadiene are ND. | | | | | |
| Area sampling data: | | All measurements for butadiene are ND. | | | | | |
| Number of workers: | | The braided hose department employing appro | ximately 70 people | occupies three floors of a brick building with wooden floors. | | | |
| | | | | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling and analytical method are expected to be aligned with NIOSH guidance (NIOSH HHE 72-86-38). | | | |
| Domain 2: Representativ | veness | | | | | | |
| 1 | Metric 2: | Geographic Scope | High | The data are from the United States. | | | |
| | Metric 3: | Applicability | High | The data are for an occupational scenario within the scope of the risk evaluation. | | | |
| | Metric 4: | Temporal Representativeness | Low | Data collected over 20 years ago. | | | |
| | Metric 5: | Sample Size | High | Discrete sampling data provided, all ND. | | | |
| Domain 3: Accessibility/ Clarity | | | | | | | |
| , | Metric 6: | Metadata Completeness | Low | Sampling data provided (all ND), but no additional metadata was provided. | | | |
| | | * | | | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | |
| | Metric 7: Metadata Completeness Low The monitoring study does not address variability or uncertainty. | | | | | | |
| Overall Qualit | y Detern | nination | Medium | | | | |

| Study Citation: | OEHHA, (20 | 13). 1,3-Butadiene reference exposure level | S. | | | |
|--------------------------------|---|--|------------|---|--|--|
| HERO ID: Conditions of Use: | 5099113 Processing fo | 3099113 Processing for natrochamical rafinarias. Synthetic rubbar manufacturing | | | | |
| Conditions of Use: | nuons of Osc. I focessing for performentical fermentes, synthetic fuoder manufacturing | | | | | |
| D (| | | EXTRACTION | N | | |
| Parameter | | Data | | | | |
| Personal sampling data: | Estimated exposures around 20ppm in 1940s and 1950s with annual trend towards average 6% drop in BD concentrations each year exposures in 11-plant Taiwan petrochem complex study showed only 15% of values over LOD with mean low conc of 7.7ppb and mean high conc of 10.5ppb ambient concentrations in toll booth study for Baltimore tunnel in 2001 were 3ppb 49 workers at SBR plant separated into high and low exposure groups (exposure measured by personal badge dosimeter); average high: 1.48ppm, low: 0.15ppm | | | | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | | |
| Domain 2: Representativ | veness | | | | | |
| - | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for processing as an intermediate or reactant, in-scope occupational scenarios. | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (mean values) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing exposure frequency and duration, specific worker tasks. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Qualit | y Detern | nination | Medium | | | |

| Study Citation: | Ogawa, M., | Ogawa, M., Oyama, T., Isse, T., Yamaguchi, T., Murakami, T., Endo, Y., K. T. (2006). Hemoglobin adducts as a marker of exposure to chemical | | | | | |
|---------------------------|----------------------|---|---------------------|---|--|--|--|
| HERO ID: | 597196 | 597196 | | | | | |
| Conditions of Use: | Domestic ma | nufacturing, polymer processing | | | | | |
| | | | EXTRACTION | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Exposure route: | | inhalation | | | | | |
| Personal sampling data: | | 1,3-BD production: 11.2 mg/m3 Maintenan monomer production, polymerization, and copy | ice and lab workers | : <1.2 mg/m3 workers in 1,3-BD monomer production: 0.44 mg/m3 workers in 1,3-BD | | | |
| | | monomer production, porymerization, and cop | | · · · · · · · · · · · · · · · · · · · | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | | | |
| Domain 2: Representativ | eness | | | | | | |
| - ····· | Metric 2: | Geographic Scope | Medium | Data are from Japan, an OECD country. | | | |
| | Metric 3: | Applicability | High | Data are for butadiene monomer processing and production, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | | |
| | Metric 5: | Sample Size | Low | Sample distribution is described qualitatively. | | | |
| | | | | | | | |
| Domain 3: Accessibility/ | Clarity Metric 6: | Metadata Completeness | High | All matadata pravidade rafaranaad in studias highlichtad | | | |
| | Metric 0. | Metadata Completeness | nigii | All metadata provided, referenced in studies nightighted. | | | |
| Domain 4: Variability and | d Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by different exposure to smokers non-occupationally, but uncer- tainty is not addressed. | | | |
| Overall Quality | y Detern | ination | Medium | | | | |

| Study Citation: | Osterman-Go | Osterman-Golkar, S. M., Bond, J. A., Ward, J. B., Jr, Legator, M. S. (1993). Use of haemoglobin adducts for biomonitoring exposure to 1,3-butadiene. | | | | | |
|--|-------------------------|--|----------------|--|--|--|--|
| HERO ID: | IARC Scienti 2973385 | ARC Scientific Publication No. 12/12/:12/-134. 2973385 | | | | | |
| Conditions of Use: | Domestic ma | nufacturing | | | | | |
| | | - | EXTRAC | TION | | | |
| Parameter | | Data | Linute | | | | |
| | | | | | | | |
| Worker activity descripti | ion: | Chemical production plant where significant e | exposures to b | utadiene had been clearly documented (page 2 of 8). | | | |
| Area sampling data: Time-weighted average 8-h area samples showed a mean value of about 3.5 ppm, although most samples contained less than 1 ppm . Most of the sa with higher levels were collected in areas not frequented by workers, suggesting that the average exposure of workers to butadiene was less than 3.5 ppm environmental sampling survey indicated that exposure to butadiene in the central control area was about 0.03 ppm (page 3 of 8) | | | | value of about 3.5 ppm, although most samples contained less than 1 ppm. Most of the samples y workers, suggesting that the average exposure of workers to butadiene was less than 3.5 ppm. An utadiene in the central control area was about 0.03 ppm (page 3 of 8) | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | Sampling/analytical methodology is not specified. | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from IARC, which includes OECD countries. | | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Low | Sample type provided but no other metadata | | | |
| | meure o. | wiciadata Completeness | LOW | Sample type provided but no other metadata. | | | |
| Domain 4: Variability an | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Quality Determination | | Low | | | | | |

| Study Citation: | Osterman-Go | Osterman-Golkar, S., Peltonen, K., Anttinen-Klemetti, T., Landin, H. H., Zorcec, V., Sorsa, M. (1996). Haemoglobin adducts as biomarkers of occupational | | | | | |
|---------------------------------|---------------|--|------------------------------|--|--|--|--|
| HERO ID: | 2970680 | ,3-butadiene. Mutagenesis 11(2):145-149. | | | | | |
| Conditions of Use: | Domestic ma | Domestic manufacturing | | | | | |
| | | | EXTRAC | TION | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Worker activity description | on: | workers handling butadiene containers (sampl | ing and voidir | ng); maintenance and lab workers (page 3 of 5) | | | |
| Personal sampling data: | | bomb voiding and sampling activities (19 sam | ples) had a m | ean of 11.2mg/m3 and a range of of up to 55.0mg/m3. FOr maintenance and lab activities (8 samples) | | | |
| Area sampling data: | | area sampling (19 samples) had a mean of f | 1.2mg/m3. Th 5.3mg/m3 and | te table also shows the SD, SE, and median. (See table 1 on page 3 of 5). | | | |
| i neu sumpring unun | | Concentration in central control area of around | d 0.03ppm (pa | age 3 of 5). | | | |
| Exposure duration: | | sampled over full shift (page 2 of 5) | | | | | |
| Number of workers: | | 10 workers in plant worker group; 7 workers i | n lab and mai | ntenance worker group; (and 10 additional control) (page 2 of 5). | | | |
| | | | | | | | |
| Damain | | Matria | EVALUA' | TION | | | |
| Domain Domain 1: Peliability | | Metric | Kaung | Comments | | | |
| Domain 1. Kenabinty | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is equivalent to an approved NIOSH method. | | | |
| | | | | | | | |
| Domain 2: Representativ | veness | Caracteria | Mallin | | | | |
| | Metric 2: | Applicability | High | Data are for domestic manufacturing an in-scope occupational scenario | | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (min, max, mean, SD, number of | | | |
| | | | | samples) but discrete samples not provided and distribution not fully characterized. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| Domain 5. Treeessionity, | Metric 6: | Metadata Completeness | High | All metadata provided. | | | |
| | | * | | | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by different worker activities/areas. | | | |
| Overall Qualit | y Detern | nination | High | | | | |

Page 137 of 933

HERO ID: 5553767 Table: 1 of 1

| | Peltonen, K., Vaaranrinta, R. (1995). Sampling and analysis of 1, 3-butadiene in air by gas chromatography on a porous-layer open-tubular fused-silica | | | | | |
|---|--|--|--|--|--|--|
| HERO ID: 5553767 | | | | | | |
| Conditions of Use: Processing | | | | | | |
| EXTRACTION | | | | | | |
| Parameter Data | | | | | | |
| | | | | | | |
| Life cycle description: synthetic rubber manufacturing | | | | | | |
| Exposure route: Inhalation | | | | | | |
| Physical form: Gas | | | | | | |
| Area sampling data: From Figure 4, range of a field study was between 0-40ppm | | | | | | |
| Exposure duration: 6-8 hours | | | | | | |
| Number of workers:9500 workers in the US, 50000 worldwide. | | | | | | |
| EVALUATION | | | | | | |
| Domain Metric Rating Comme | ents | | | | | |
| Domain 1: Reliability | | | | | | |
| Metric 1: Sampling and Analytical Methodology Medium Sampling/analytical methodology is not an appro | oved OSHA/NIOSH method but is an | | | | | |
| Domain 2. Representativeness | | | | | | |
| Metric 2: Geographic Scope Medium Data are from Finland an OECD country | | | | | | |
| Metric 3: Applicability High Data are for synthetic rubber manufacturing, an i | n-scope occupational scenario. | | | | | |
| Metric 4: Temporal Representativeness Low Monitoring data were collected prior to the most | recent PEL. | | | | | |
| Metric 5: Sample Size Medium Sample distribution characterized by a range with | h uncertain statistics. | | | | | |
| | | | | | | |
| Domain 3: Accessibility/ Clarity | | | | | | |
| Metric 6: Metadata Completeness Medium Sample type and exposure type provided but mis sites, measurement method, worker activity, sam particle size, engineering controls, and PPE. | sing number of samples, number of pling location, exposure frequency, | | | | | |
| Domain 4. Weishility and Uncertainty | | | | | | |
| Domain 4: variability and Uncertainty Metric 7: Metadata Completeness Medium Uncertainty is addressed in complicational statemeters | nethodology but variability is not ad | | | | | |
| dressed. | nemouology but variability is not ad- | | | | | |
| Overall Quality Determination Medium | | | | | | |

| Study Citation: | Penn, A., Sny | Penn, A., Snyder, C. A. (2010). 6.27 - 1,3-butadiene and cardiovascular disease. :513-521. | | | | |
|----------------------------------|--|--|--------|--|--|--|
| Conditions of Use: | Processing as | cessing as a monomer, Unknown | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| Personal sampling data: | Study undertaken on Czech chemical workers in 2003 showed 8hr TWA of 0.180ppm for female workers and 0.370ppm for male workers; individual 8hr maxes were 4.45ppm for females and 5.70ppm for males Finnish study reported in 2006 assessed 28 workers in styrene-BD copolymer production facility and only 21/885 samples exceeded 1ppm; used personal air monitors | | | | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | Sampling/analytical methodology is not specified. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Czech Republic and Finland, OECD countries. | | |
| | Metric 3: | Applicability | High | Data are for chemical processing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (max, mean, number of samples) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility/ Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Sample type provided but no other metadata. | | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Variability addressed by exposure differences among males and females, but uncertainty is not addressed. | | |
| Overall Qualit | y Detern | nination | Medium | | | |

| facturing | | | | | | | | |
|--|--|---|--|--|--|--|--|--|
| facturing | | 5663728 | | | | | | |
| | | Manufacturing | | | | | | |
| EXTRACTION | | | | | | | | |
| Data | | | | | | | | |
| inhalation | | | | | | | | |
| gas | | | | | | | | |
| Median of exposure for the control group wa | us 6.5 × 10^-3 ppm (| range 4.5×10^{-3} to 0.16) and for the exposed subjects 0.35 ppm (range 3.3 x 10^-3 to 21). | | | | | | |
| Ambient air concentration of 1,3-BD at world | king place was lower | than 0.5 ppm | | | | | | |
| 19 exposed, 19 controls | | | | | | | | |
| EVALUATION | | | | | | | | |
| Metric | Rating | Comments | | | | | | |
| | | | | | | | | |
| c 1: Sampling and Analytical Methodology | Low | Sampling/analytical methodology is not specified. | | | | | | |
| | | | | | | | | |
| c 2: Geographic Scope | Medium | Data are from the Czech Republic, an OECD country. | | | | | | |
| c 3: Applicability | High | Data are for butadiene manufacturing, an in-scope occupational scenario. | | | | | | |
| c 4: Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | | | | | |
| c 5: Sample Size | Medium | Sample distribution characterized by limited statistics (medians, ranges) but discrete samples not provided and distribution not fully characterized. | | | | | | |
| v | | | | | | | | |
| c 6: Metadata Completeness | High | Most critical metadata included. | | | | | | |
| ertainty | | | | | | | | |
| c 7: Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by running an ANOVA test, and using a control group. | | | | | | |
| | inhalation gas Median of exposure for the control group wa Ambient air concentration of 1,3-BD at work 19 exposed, 19 controls <u>Metric</u> c 1: Sampling and Analytical Methodology c 2: Geographic Scope c 3: Applicability c 4: Temporal Representativeness ic 5: Sample Size y ic 6: Metadata Completeness ertainty ic 7: Metadata Completeness | inhalation gas Median of exposure for the control group was 6.5 × 10^-3 ppm (Ambient air concentration of 1,3-BD at working place was lower 19 exposed, 19 controls EVALUATION Metric Rating c 1: Sampling and Analytical Methodology Low c 2: Geographic Scope Medium c 3: Applicability High c 4: Temporal Representativeness Low to 5: Sample Size Medium y ic 6: Metadata Completeness High ertainty ic 7: Metadata Completeness High | | | | | | |

| Study Citation: HERO ID: Conditions of Use: | Pfäffli, P., Säämänen, A. (1993). The occupational scene of styrene. IARC Scientific Publications No. 127 (127):15-26. 1151166 Processing | | | | | |
|---|---|--|--------------------|--|--|--|
| | | | EXTRACTION | | | |
| Parameter | leter Data | | | | | |
| | | | | | | |
| Worker activity description | Worker activity description: filling, opening, cleaning and maintenance operations | | | | | |
| Exposure route: | | inhalation | | | | |
| Area sampling data: | | "Plant 1: TWA 10.3 ppm, range 0.2-58.6 ppm | Plant 2: TWA 1.2 p | pm, range 0.1-4.2 ppm Plant 3: TWA 13.5 ppm, range 0.3-174 ppm" | | |
| Exposure duration: | | 8 hours/day | | | | |
| | | | | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | 1 | | T | | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | Sampling/analytical methodology is not specified. | | |
| Domain 2: Representativ | veness | | | | | |
| 2 oniun 2. Representati | Metric 2: | Geographic Scope | Medium | Data are from Finland, an OECD country. | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber and resin manufacturing, an in-scope occupational sce- nario. | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (averages, ranges) but discrete samples not provided and distribution not fully characterized. | | |
| | | | | | | |
| Domain 5. Accessionity | Metric 6 | Metadata Completeness | High | Most critical metadata included | | |
| | Weate 0. | Weddud Completeness | Ingn | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| , | Metric 7: | Metadata Completeness | Medium | Variability is addressed by providing statistics for different applications of butadiene. Uncertainty isn't addressed. | | |
| Overall Qualit | ty Determ | ination | Medium | | | |

| Study Citation: | Primavera, A., Fustinoni, S., Biroccio, A., Ballerini, S., Urbani, A., Bernardini, S., Federici, G., Capucci, E., Manno, M., Bello, Lo, M. (2008). Glu- tathione transferases and glutathionylated hemoglobin in workers exposed to low doses of 1,3-butadiene. Cancer Epidemiology Biomarkers and Prevention 17(11):3004-3012 | | | | | | |
|---------------------------|--|---|---|---|--|--|--|
| HERO ID: | 5705080 | | | | | | |
| Conditions of Use: | Domestic ma | nufacturing, Processing as a monomer | | | | | |
| | | <u> </u> | FYTRACTION | | | | |
| Parameter | | Data | EATRACTION | | | | |
| | | 2 | | | | | |
| Worker activity descripti | on: | Workers in production departments of petroch | emical plant; involve | ed in synthesis of BD monomer and production of SBR, cis-polyBD rubber, styrene-BD latex, | | | |
| Personal sampling data: | | Exposure levels for BD-exposed and non-exp as box and whisker plotTable 2. Airborne BI | osed workers given D levels in the three | as mean, standard deviation, median, number of samples, and range;Data distribution shown groups of subjects under studyStatistics, Foresters, Workers not exposed to BD, BD-exposed | | | |
| Exposure duration: | | workers;Airborne BD (ug/m3)Valid n, 24, 43, 8hr work shift | 42;Mean (SD), 0.3 (| 0.3), 0.9 (1.0), 11.5 (35.8);Median (min-max), 0.1 (<0.1-1.0), 0.4 (<0.1-3.8), 1.5 (0.1-220.7); | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but differ- ences in methods are not expected to lead to lower quality data. | | | |
| Domain 2: Panrasantatis | anacc | | | | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | Medium | Data are from Italy an OFCD country | | | |
| | Metric 3: | Applicability | High | Data are for manufacturing and processing as a monomer, in-scope occupational scenar- ios. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (median, number of samples, min, max, mean, standard deviation) but discrete samples not provided and distribution not fully characterized. | | | |
| Domain 3. Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing identification of workers with various plant processes. | | | |
| Domain 4: Variability on | d Uncortainter | | | | | | |
| Domain 4. Variability an | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by comparison between BD exposed and non-exposed workers at the petrochemical plant as well as with rural workers (foresters). | | | |
| Overall Qualit | y Detern | nination | Medium | | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Primavera, A., Fustinoni, S., Biroccio, A., Ballerini, S., Urbani, A., Bernardini, S., Federici, G., Capucci, E., Manno, M., Bello, M. L. (2008). Glutathione transferases and glutathionyl haemoglobin as biomarkers of oxidative stress in subjects exposed to low doses of 1,3-butadiene in a petrochemical plant. | | | | | |
|---------------------------------------|---|--|--------|---|--|--|
| HEDO ID. | Toxicology L | etters 180:S26-S27. | | | | |
| Conditions of Use: | Processing | | | | | |
| | | | | | | |
| Doromotor | | Data | EXIKAC | HON | | |
| | | Data | | | | |
| Exposure route: | | inhalation | | | | |
| Physical form: | | gas | | | | |
| Personal sampling data: | Bas Median BD exposure was 1.5, 0.4, and 0.1 µg/m3 in BD-exposed workers, non BD-exposed workers, and controls | | | | | |
| Number of workers: | | 42 BD-exposed and 43 no BD-exposed workers of a petrochemical plant, using 82 forest guards as controls were investigated measuring personal exposure to | | | | |
| | | airborne BD, | | | | |
| | | | | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | Sampling/analytical methodology is not specified. | | |
| Domain 2. Representativeness | | | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | Medium | Data are from the Italy, an OECD country. | | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (medians) but discrete samples | | |
| | | - | | not provided and distribution not fully characterized. | | |
| | | | | | | |
| Domain 3: Accessibility | / Clarity | | т | | | |
| | Metric 6: | Metadata Completeness | Low | Monitoring data indicate personal exposure, but no other metadata | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | The monitoring study does not address variability or uncertainty. | | |
| | | · · · · · · · · · · · · · · · · · · · | | | | |
| Overall Quality Determination | | | Low | | | |

| Study Citation: | Riservato, M., Rolla, A., Davoli, E. (2004). An isotopic dilution approach for 1,3-butadiene tailpipe emissions and ambient air monitoring. Rapid | | | | | | |
|---------------------------------------|---|--|-------------------|---|--|--|--|
| HERO ID: | 1942367 | ions in Mass Spectrometry 18(4):399-404. | | | | | |
| Conditions of Use: | Use | | | | | | |
| EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Physical form: | | gas | | | | | |
| Area sampling data: | | A weekly average concentration of butadiene in ambient air from vehicle exhaust was 0.53ug/m3. | | | | | |
| | | | | TION | | | |
| Domain | | Metric | E VALUA Rating | LIUN Comments | | | |
| Domain 1: Reliability | | Methe | Rating | Comments | | | |
| 2 011111 11 1011101110 | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is an approved NIOSH method. | | | |
| | | | | | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data is from Italy, an OECD country. | | | |
| | Metric 3: | Applicability | High | Data are for the use of fuels and related products, but also include ambient air samples. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided) | | | |
| Domain 3: Accessibility/Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Only area samples provided. | | | |
| Domain 4. Varishility and Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in the description of the sampling and analysis method. Vari- ability is addressed by sampling multiple vehicles and ambient air. | | | |
| Overall Quality Determination | | | High | | | | |
| Study Citation: HERO ID: | Roper, C. P., . 1009699 | Roper, C. P., Jr (1976). Health Hazard Evaluation Determination, Report No. 74-120-260, Goodyear Tire and Rubber Company, Gadsden, Alabama. 1009699 | | | | | |
|--------------------------------------|---|---|----------------------|--|--|--|--|
| Conditions of Use: | Processing, p | rocessing as a reactant, synthetic rubber ma | anufacturing | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Exposure route: | | It was suspected that some butadiene might be | liberated from the r | nitrile rubber (page 5 of 16) | | | |
| Personal sampling data: | | See Table 4 on page 14 of 16. Concentration v | alues include 1.8 an | d 2.1 ppm. | | | |
| | | | | | | | |
| | | | EVALUATION | â | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling done by NIOSH | | | |
| Domain 2. Representativ | veness | | | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | High | from United States | | | |
| | Metric 3: | Applicability | High | in scope, rubber manufacturing | | | |
| | Metric 4: | Temporal Representativeness | Low | from 1976 | | | |
| | Metric 5: | Sample Size | Low | Distribution of samples is qualitative or characterized by no statistics. | | | |
| Demein 2. Accessibility | / Clauita | | | | | | |
| Domain 5: Accessioning | Metric 6: | Metadata Completeness | High | Monitoring data include all associated metadata, including sample types, exposure types, sample durations, exposure durations worker activities, and exposure frequency. | | | |
| Domain 4: Variability on | d Uncertainty | | | | | | |
| | Metric 7: Metadata Completeness Low The monitoring study does not address variability or uncertainty. | | | | | | |
| Overall Quality Determination | | Medium | | | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Ruchirawat, M., Navasumrit, P., Settachan, D. (2010). Exposure to benzene in various susceptible populations: co-exposures to 1,3-butadiene and PAHs and implications for carcinogenic risk. Chemico-Biological Interactions 184(1-2):67-76. | | | |
|---|--|--|--|--|
| HERO ID: | 1325837 | | | |
| Conditions of Use: | Commercial Use (fuels) | | | |
| | EXTRACTION | | | |
| Parameter | Data | | | |
| | | | | |
| Worker activity descrip | ion: gasoline service station workers and temple workers | | | |
| Exposure route: | inhalation | | | |
| Physical form: | gas/smoke (from incense) | | | |
| Personal sampling data | Temple workers: 11.29+-1.48 ug/m3 Temple controls: 0.04+-0.004 ug/m3 | | | |
| Area sampling data: Gasoline service stations, area: 0.006+-0.003 ug/m3 | | | | |
| Exposure duration: 8 hours | | | | |
| Number of workers: | 62 service station & petroleum workers, 40 temple workers | | | |
| Comments: | The Temple workers are exposed to incense smoke, not sure if that is in scope or not? | | | |

| EVALUATION | | | | |
|---------------------------|-----------------------------|-------------------------------------|--------|--|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. |
| Domain 2: Representati | veness | | | |
| | Metric 2: | Geographic Scope | Low | Data are from Thailand, a non-OECD country. |
| | Metric 3: | Applicability | High | Data are for butadiene exposure from fuels and related products, an in-scope occupa- tional scenario. |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means, medians, standard devia- tions, ranges) but discrete samples not provided and distribution not fully characterized. |
| Domain 3: Accessibility | // Clarity | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. |
| Domain 4: Variability and | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Variability is addressed by sampling at multiple sites. Uncertainty isn't addressed. |
| Overall Qualit | ty Detern | nination | Medium | |

HERO ID: 1058014 Table: 1 of 1

| HERO ID: LOSSUI - Conjournes and particle associated PAH in three UK regions. Environmental Science & Technology 4.3(12):3582–3588. HERO ID: LOSSUI - Conditions of Use: Disposal - Disposa | Study Citation: | Saborit, D., J | Saborit, D., J.M., Aquilina, N. J., Meddings, C., Baker, S., Vardoulakis, S., Harrison, R. M. (2009). Measurement of personal exposure to volatile organic | | | | | |
|--|---------------------------------------|---------------------|--|-----------------------|--|--|--|--|
| Conditions of Use: Disposal Parameter Data Parameter Data Emissions to Air EXTRACTION Uife cycle description: Emissions to Air non-compational personal exposure Emissions to Air Exposure route: inhalation Prysical form: vapor Personal sampling data: excreage concentration of 0.4 + 0.7 µg/m3 of but diene for all groups. Max concentration recorded was 6.3 µg/m3. Exposure forquery: Ifferine Comments Exposure duration: 24 hours EVALUATION Response duration: 24 hours EVALUATION Domain Metric Rating Comments Domain 1: Reliability Metric 1: Sampling and Analytical Methodology Low Report mentions that three methods were used for analysis but doesn't specify what they are. Domain 2: Representativeness Medium Data is from an OFCD country. Tistact is from an oFCCD country. Tistact is from an oFCCD country. Metric 3: Applicability Low Tistact is from an oFCCD country. Tistact is from an oFCCD country. Tistact is from an oFCCD country. Tistact is from an oFCCD country. Metric 3: Metric 4: Representativeness Medium Data is from an oFCCD country. Tista | HERO ID: | compounds a 1058014 | and particle associated PAH in three UK reg | ions. Environmen | tal Science & Technology $43(12)$:4582-4588. | | | |
| Parameter Data EXTRACTION Parameter Data Emissions to Air non-occupational personal exposure inhalation Emissions to Air non-occupational personal exposure inhalation Emissions to Air non-occupational personal exposure inhalation Personal sampling data: average concentration of 0.4 +- 0.7 µg/m3 of butadiene for all groups. Max concentration recorded was 6.3 µg/m3. Exposure duration: 24 hours Exposure duration: 24 hours Number of workers: 100 Domain Metric Domain 1: Reliability Metric Domain 2: Representativeness Medium Metric 3: Geographic Scope Metric 3: Metric 4: Temporal Representativeness Metric 5: Sample Size High A wide range of statistics were run for the study. Domain 3: Accessibility Class Elevent Domain 4: Variability Metric 7: Metadata Completeness High Almost all metadata included. Domain 4: Variability Metric 7: Metadata Completeness High Almost all metadata included. | Conditions of Use: | Disposal | | | | | | |
| Parameter Data Life cycle description: Emissions to Air Worker activity description: non-occupational personal exposure Physical form: vapor Personal sampling data: average concentration of 0.4 + 0.7 µg/m3 of batadiene for all groups. Max concentration recorded was 6.3 µg/m3. Exposure frequency: iteletime Number of workers: 100 Domain 1: Reliability Metric Report mentions and price of workers: Geographic Scope Metric 2: Geographic Scope Metric 3: Applicability Metric 4: Temporal Representativeness Metric 5: Sample Size Metric 7: Metridata Completeness High Aniost all me | EXTRACTION | | | | | | | |
| Life cycle description: Information of the standard of the sta | Parameter | | Data | | | | | |
| Life cycle description: Enisons to Air Worker activity description: Inhabition personal exposure inhabition personal exposure inhabition personal exposure curve: Inhabition vapor Personal sampling data: average concentration of 0.4 + 0.7 µg/m3 of butadiene for all groups. Max concentration recorded was 6.3 µg/m3. Exposure foregree uncertation of 0.4 + 0.7 µg/m3 of butadiene for all groups. Max concentration recorded was 6.3 µg/m3. Exposure foregree uncertation of 0.4 + 0.7 µg/m3 of butadiene for all groups. Max concentration recorded was 6.3 µg/m3. Exposure foregree uncertation: 24 hours Exposure foregree uncertation of workers: 100 Domain 1 Metric Rating Comments Domain 1: Reliability Metric 1: Sampling and Analytical Methodology Low Report mentions that three methods were used for analysis but doesn't specify what they are. Domain 2: Representativeness Metric 2: Geographic Scope Medium Data is from an OECD country. Metric 4: Temporal Representativeness Medium Data is from an OECD country. Metric 5: Sample Size High A wide range of statistics were run for the study. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Almost al metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Possible causes for variations in data explained. | | | | | | | | |
| Worker activity description: non-occupational personal exposure Exposure route: inhalation Physical form: vapor Personal sampling data: average concentration of 0.4 +- 0.7 µg/m3 of butadiene for all groups. Max concentration recorded was 6.3 µg/m3. Exposure drutation: 24 hours Exposure frequency: lifetime Number of workers: 100 Domain 1: Reliability Metric 1: Sampling and Analytical Methodology Low Report mentions that three methods were used for analysis but doesn't specify what they are. Domain 2: Representativeness Metric 2: Metric 3: Applicability Low Metric 4: Temporal Representativeness Metric 5: Sample Size Metric 5: Sample Size Pomain 3: Accessibility/ Clarity Metric 6: Metric 6: Metadata Completeness High Almost all metadata included. Domain 4: Variability and Uncertainty Metric 7: Metric 7: Metadata Completeness High Almost all metadata included. Domain 4: Variability and Uncertainty High Metric 7: | Life cycle description: | | Emissions to Air | | | | | |
| EXposure route: inhalation Physical form: vapor Personal sampling data: average concentration of 0.4 +- 0.7 µg/m3 of butadiene for all groups. Max concentration recorded was 6.3 µg/m3. Exposure duration: 24 hours Exposure duration: 100 Values: 100 Domain 1: Reliability: Metric 1: Sampling and Analytical Methodology Low Report mentions that three methods were used for analysis but doesn't specify what they are. Domain 2: Representativeness Metric 3: Applicability Low This data is from a not-occupational scenario, but can be compared to a scenario in scope. Metric 4: Temporal Re | Worker activity descripti | ion: | non-occupational personal exposure | | | | | |
| Prysical form: vapor vap | Exposure route: | | inhalation | | | | | |
| Personal sampling dual: average concentration of 0.4 + 0.7 µg/ms of obtadence for al groups. Max concentration recorded was 6.5 µg/ms. Exposure drug and the explained of 0.4 + 0.7 µg/ms of obtadence for al groups. Max concentration recorded was 6.5 µg/ms. Exposure frequency: lifetime Number of workers: 100 Domain Metric Rating Comments Domain 1: Reliability Metric 1: Sampling and Analytical Methodology Low Report mentions that three methods were used for analysis but doesn't specify what they are. Domain 2: Representativeness Metric 3: Applicability Metric 4: Temporal Representativeness Metric 5: Sample Size Heigh A wide range of statistics were run for the study. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Almost all metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Possible causes for variations in data explained. | Physical form: | | vapor | ()' ()) | | | | |
| Exposure duration: 24 hours Exposure frequency: lifetime Number of workers: 100 Domain Metric Reliability Metric 1: Sampling and Analytical Methodology Low Report mentions that three methods were used for analysis but doesn't specify what they are. Domain 1: Reliability Metric 1: Sampling and Analytical Methodology Low Report mentions that three methods were used for analysis but doesn't specify what they are. Domain 2: Representativeness Metric 3: Applicability Metric 4: Temporal Representativeness Metric 5: Sample Size Metric 5: Sample Size High A wide range of statistics were run for the study. Domain 3: Accessibility/ Clarity Metric 6: Metric 6: Metadata Completeness High Almost all metadata included. Domain 4: Variability and Uncertainty High Metric 7: Metadata Completeness High Possible causes for variations in data explained. | Personal sampling data: | | average concentration of 0.4 +- 0.7 μ g/m3 of t | butadiene for all gro | ups. Max concentration recorded was 6.3 µg/m3. | | | |
| Exposure requercy: Inferme Number of workers: 100 Domain Metric EVALUATION Domain 1: Reliability Metric 1: Sampling and Analytical Methodology Low Report mentions that three methods were used for analysis but doesn't specify what they are. Domain 2: Representativeness Metric 2: Geographic Scope Medium Data is from an OECD country. Metric 3: Applicability Low This data is from a non-occupational scenario, but can be compared to a scenario in scope. Metric 4: Temporal Representativeness Medium Data is between 10 and 20 years old. Metric 5: Sample Size High A wide range of statistics were run for the study. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Overall Quality Determination Medium Possible causes for variations in data explained. | Exposure duration: | | 24 hours | | | | | |
| Number of workers: 100 Domain Metric EVALUATION Rating Comments Domain 1: Reliability Metric 1: Sampling and Analytical Methodology Low Report mentions that three methods were used for analysis but doesn't specify what they are. Domain 2: Representativeness Metric 2: Geographic Scope Medium Data is from an OECD country. Metric 3: Applicability Low This data is from a non-occupational scenario, but can be compared to a scenario in scope. Metric 4: Temporal Representativeness Medium Data is between 10 and 20 years old. Metric 5: Sample Size High A wide range of statistics were run for the study. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Overall Quality Determination Medium Description in data explained. | Exposure frequency: | | lifetime | | | | | |
| Domain Metric EVALUATION Rating Comments Domain 1: Reliability Metric 1: Sampling and Analytical Methodology Low Report mentions that three methods were used for analysis but doesn't specify what they are. Domain 2: Representativeness Metric 2: Geographic Scope Medium Data is from an OECD country. Metric 3: Applicability Low This data is from a non-occupational scenario, but can be compared to a scenario in scope. Metric 4: Temporal Representativeness Medium Data is between 10 and 20 years old. Metric 5: Sample Size High A wide range of statistics were run for the study. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Overall Quality Determination Medium Possible causes for variations in data explained. | Number of workers: | | 100 | | | | | |
| DomainMetricRatingCommentsDomain 1: Reliability Domain 1: ReliabilityMetric 1:Sampling and Analytical MethodologyLowReport mentions that three methods were used for analysis but doesn't specify what they are.Domain 2: Representativeness Metric 3:Geographic Scope ApplicabilityMedium LowData is from an OECD country. This data is from an OECD country. LowMetric 4:Temporal Representativeness MediumMedium Data is between 10 and 20 years old. HighA wide range of statistics were run for the study.Domain 3: Accessibility/ Clarity Metric 6:Metadata CompletenessHighAlmost all metadata included.Domain 4: Variability and Uncertainty Metric 7:Metadata CompletenessHighPossible causes for variations in data explained.Overall Ouality DeterminationMediumMediumMediumHigh | | | | EVALUATION | 1 | | | |
| Domain 1: Reliability Metric 1: Sampling and Analytical Methodology Low Report mentions that three methods were used for analysis but doesn't specify what they are. Domain 2: Representativeness Metric 2: Geographic Scope Medium Data is from an OECD country. Metric 3: Applicability Low This data is from a non-occupational scenario, but can be compared to a scenario in scope. Metric 4: Temporal Representativeness Medium Data is between 10 and 20 years old. Metric 5: Sample Size High A wide range of statistics were run for the study. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Overall Ouality Determination Medium Possible causes for variations in data explained. | Domain | | Metric | Rating | Comments | | | |
| Metric 1: Sampling and Analytical Methodology Low Report mentions that three methods were used for analysis but doesn't specify what they are. Domain 2: Representativeness Metric 2: Geographic Scope Medium Data is from an OECD country. Metric 3: Applicability Low This data is from a non-occupational scenario, but can be compared to a scenario in scope. Metric 4: Temporal Representativeness Medium Data is between 10 and 20 years old. Metric 5: Sample Size High A wide range of statistics were run for the study. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Overall Ouality Determination Medium Possible causes for variations in data explained. | Domain 1: Reliability | | | | | | | |
| Domain 2: Representativeness Metric 2: Geographic Scope Medium Data is from an OECD country. Metric 3: Applicability Low This data is from an OECD country. Metric 4: Temporal Representativeness Medium Data is between 10 and 20 years old. Metric 5: Sample Size High A wide range of statistics were run for the study. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Almost all metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Possible causes for variations in data explained. | | Metric 1: | Sampling and Analytical Methodology | Low | Report mentions that three methods were used for analysis but doesn't specify what they are. | | | |
| Metric 2: Geographic Scope Medium Data is from an OECD country. Metric 3: Applicability Low This data is from a non-occupational scenario, but can be compared to a scenario in scope. Metric 4: Temporal Representativeness Medium Data is between 10 and 20 years old. Metric 5: Sample Size High A wide range of statistics were run for the study. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Overall Quality Determination Medium Description Medium | Domain 2. Representativ | veness | | | | | | |
| Metric 3: Applicability Low This data is from a non-occupational scenario, but can be compared to a scenario in scope. Metric 4: Temporal Representativeness Medium Data is between 10 and 20 years old. Metric 5: Sample Size High A wide range of statistics were run for the study. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Metric 7: Metadata Completeness High Almost all metadata included. Overall Ouality Determination Medium | Domain 2. Representati | Metric 2: | Geographic Scope | Medium | Data is from an OECD country | | | |
| Metric 4: Temporal Representativeness Medium Data is between 10 and 20 years old. Metric 5: Sample Size High A wide range of statistics were run for the study. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Almost all metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Possible causes for variations in data explained. Overall Quality Determination Medium | | Metric 3: | Applicability | Low | This data is from a non-occupational scenario, but can be compared to a scenario in | | | |
| Metric 4: Temporal Representativeness Medium Data is between 10 and 20 years old. Metric 5: Sample Size High A wide range of statistics were run for the study. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Almost all metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Possible causes for variations in data explained. Overall Ouality Determination Medium Medium | | | | | scope. | | | |
| Metric 5: Sample Size High A wide range of statistics were run for the study. Domain 3: Accessibility/Clarity Metric 6: Metadata Completeness High Almost all metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Possible causes for variations in data explained. Overall Ouality Determination Medium | | Metric 4: | Temporal Representativeness | Medium | Data is between 10 and 20 years old. | | | |
| Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Almost all metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Possible causes for variations in data explained. Overall Ouality Determination Medium | | Metric 5: | Sample Size | High | A wide range of statistics were run for the study. | | | |
| Domain 9: Necession, Point, Charty Metric 6: Metadata Completeness High Almost all metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Possible causes for variations in data explained. Overall Ouality Determination Medium | Domain 3 [,] Accessibility | / Clarity | | | | | | |
| Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Possible causes for variations in data explained. Overall Ouality Determination Medium | 2 cmun 2, 10000510111 | Metric 6: | Metadata Completeness | High | Almost all metadata included. | | | |
| Domain 4: Variability and Oncertainty Metric 7: Metadata Completeness High Possible causes for variations in data explained. Overall Ouality Determination Medium | D 4 W 1111 | 111 | | | | | | |
| Overall Ouality Determination Medium | Domain 4: Variability and Uncertainty | | | High | Describle servers for service in data smalling d | | | |
| Overall Quality Determination Medium | | Metric /: | wiciadata Completeness | High | Possible causes for variations in data explained. | | | |
| | Overall Qualit | y Detern | nination | Medium | | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Sangaraju, D | Sangaraju, D., Boldry, E. J., Patel, Y. M., Walker, V., Stepanov, I., Stram, D., Hatsukami, D., Tretyakova, N. (2017). Isotope Dilution nanoLC/ESI+- | | | | |
|--------------------------|--|--|------------|--|--|--|
| | Chemical Research in Toxicology 30(2):678-688. | | | | | |
| HERO ID: | 4694854 | | | | | |
| Conditions of Use: | Manufacturin | ng | | | | |
| _ | | _ | EXTRACTION | I | | |
| Parameter | | Data | | | | |
| Life cycle description: | | Domestic Manufacturing | | | | |
| Enceyere description. | | Inhalation | | | | |
| Physical form: | | Vapor | | | | |
| Exposure duration: | | 8 hours | | | | |
| Exposure frequency: | | 4 months | | | | |
| Number of workers: | | 51 | | | | |
| | | | | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | | |
| Domain 2: Panrasantati | ionocc | | | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | Medium | Data are focus on biological and genotoxic effects of butadiene to exposed workers | | |
| | | . ipp.iouo.inty | 1110010111 | which is similar to the in-scope occupational scenario of domestic manufacturing. | | |
| | Metric 4: | Temporal Representativeness | High | Monitoring data were collected after the most recent PEL and no more than 10 years old. | | |
| | Metric 5: | Sample Size | Low | Sample distribution is characterized by no statistics (pertaining to butadiene occupa- tional exposure). | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| Domain 5. Accessionity | Metric 6 | Metadata Completeness | Medium | Sample type and exposure type provided but exposure concentration, number of sam | | |
| | Weule 0. | Metadata Completeness | Wiedium | ples, measurement method, number of sites, sampling location, worker activity, particle size, engineering controls, and PPE. | | |
| Domain 4. Variability or | d Uncortainty | | | | | |
| Domain 4: Variability an | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed (with respect to butadiene occupational exposure). | | |
| Overall Qualit | y Detern | nination | Medium | | | |

Occupational Exposure

HERO ID: 49714 Table: 1 of 1

| Study Citation: | Santos-Burgo | Santos-Burgoa, C., Eden-Wynter, R. A., Riojas-Rodriguez, H., Matanoski, G. M. (1997). Living in a chemical world: health impact of 1,3-butadiene | | | | | | |
|--|---------------|--|----------------------|--|--|--|--|--|
| HERO ID: | 49714 | is. Annals of the New York Academy of Sc | iences 83/:1/6-18 | 88. | | | | |
| Conditions of Use: | Manufacturir | Manufacturing, Processing, Use | | | | | | |
| | EXTRACTION | | | | | | | |
| Parameter | | Data | LATRACTION | | | | | |
| | | | | | | | | |
| Life cycle description: | | Domestic Manufacturing, Monomer used in po | olymerization proces | ss, Plastic and Rubber products (tires) | | | | |
| Worker activity descripti | ion: | Describes exposure sources: final product of et in polymer user studies | hanol/acetaldehyde, | olefin cracking, entire polymer production process, polymerized or trapped in bubbles in rubber | | | | |
| Exposure route: | | inhalation | | | | | | |
| Personal sampling data: | | Given as concentration range for various source | es (from other studi | es) Monomer: 0-142ppm Polymer: 0.03-374ppm | | | | |
| Number of workers: | | Monomer: 5,000 Polymer: 52,000 | | | | | | |
| | | | | | | | | |
| | | | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | Sampling/analytical methodology is not specified. | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| r | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | | |
| | Metric 3: | Applicability | High | Data are for general manufacturing, processing, and use occupational scenarios, which are in-scope occupational scenarios. | | | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing most other metadata (potentially included in source documents). | | | | |
| Domain 4: Variability or | d Uncortainty | | | | | | | |
| Domain 4: variability and Uncertainty Metric 7: Metadata Completeness | | | Low | Variability and uncertainty are not addressed | | | | |
| | | internation Completeness | 2011 | and anothing are not addressed. | | | | |
| Overall Qualit | y Detern | nination | Medium | | | | | |

1,3-Butadiene

Occupational Exposure

| Study Challon: Sapkota, A., withanis, D., Edekiey, T. J. (2003). Tonobolin workers and mobile source-related nazardous | Sapkota, A., Williams, D., Buckley, T. J. (2005). Tollbooth workers and mobile source-related hazardous air pollutants: How protective is the indoor | | | | |
|--|--|--|--|--|--|
| HERO ID: 86402 | | | | | |
| Conditions of Use: Disposal | | | | | |
| EXTRACTION | | | | | |
| Parameter Data | | | | | |
| | | | | | |
| Life cycle description: Emissions to Air | | | | | |
| Worker activity description: Tollbooth workers, exposure from motor vehicle emissions in the Baltimore Harbor Tunnel. | | | | | |
| Exposure route: inhalation | | | | | |
| Physical form: vapor | | | | | |
| Area sampling data: Outdoor: 19.8 micrograms/m ³ during morning shift, 14.9 micrograms/m ³ during afternoon shift, 4.9 | 9 micrograms/m ³ during night shift Indoor: 6.7 micro- | | | | |
| Fxposure duration: Shr/day | ng night shiit | | | | |
| Number of workers: 292 | | | | | |
| Engineering control: Pressure control ventilation systems are equipped in 55% of tollbooths in Maryland. This accounts for the | ne decrease in indoor concentrations. | | | | |
| | | | | | |
| EVALUATION | | | | | |
| Domain Metric Rating | Comments | | | | |
| Domain 1: Reliability | | | | | |
| Metric 1: Sampling and Analytical Methodology High Method is completely described and looks | equivalent to an approved method. | | | | |
| Domain 2: Representativeness | | | | | |
| Metric 2: Geographic Scope High Data from USA. | | | | | |
| Metric 3: Applicability High Report is within scope. | | | | | |
| Metric 4: Temporal Representativeness Medium Data is more than 10 years old, but less that | in 20 years old. | | | | |
| Metric 5: Sample Size High Samples are fully characterized with a full values, linear regressions, and standard dev | range of statistics like percentile values, p viations. | | | | |
| Domoin 3: Accessibility/Clarity | | | | | |
| Domain J. ACCSSIDINY/ Clarity Metric 6: Metadata Completeness Medium Almost all matadata included | | | | | |
| Metre 6. Metadata comprehess Medium Annost an incladata included. | | | | | |
| Domain 4: Variability and Uncertainty | | | | | |
| Metric 7: Metadata Completeness Medium Variability explained and shown through ar sion of theuncertainty | nalytic method, and provides limited discus- | | | | |
| Overall Quality Determination High | | | | | |

Page 150 of 933

| Study Citation: | Sasol, (2021). Industrial hygiene risk assessment (January 21, 2021). | | | |
|---------------------------------|---|--|---------------|---|
| HERO ID: Conditions of Use: | Reactant in th | ne production of Butadiene via ethane crack | ting | |
| | | is production of Bullatone via childre order | EVTDAC | TION |
| Parameter | | Data | EATKAU | IION |
| | | Data | | |
| Exposure route: | | Inhalation | | |
| Physical form: | | Vapor | | |
| Area sampling data: | | Monitoring data for Ethane Cracking Process U | Jnit provided | which I assume is area source as details for personal sampling is not provided:n=12Max concentration= |
| 1 0 | | 0.04Mean = 0.036 Median = 0.036 GM = 0.036 | bassume the u | inits are ppm |
| Exposure duration: | | work shift duration 12 hrs | | |
| Number of workers: | | 13-16 | | |
| Personal protective equi | pment: | noted that respiratory protection is not require | d. | |
| Engineering control: | | Safe design, process controls, and general ven | tilation | |
| | | | | |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | unknown methodology; but this appears to be part of their permit requirements |
| Domain 2: Representativ | veness | | | |
| * | Metric 2: | Geographic Scope | High | US |
| | Metric 3: | Applicability | High | Ethane Cracking |
| | Metric 4: | Temporal Representativeness | High | January 2021 |
| | Metric 5: | Sample Size | High | Provided max, mean, median, GM, LCL95 and UCL95 |
| Domain 2. A accesibility | Clarity | | | |
| Domain 5: Accessibility | Matria 6: | Matadata Completeness | Low | no details were movided |
| | Metric 0. | Metadata Completeness | LOW | no detans were provided |
| Domain 4: Variability ar | nd Uncertaintv | | | |
| , | Metric 7: | Metadata Completeness | High | LCL95 and UCL95 percentiles were provided to assess variance and uncertainty. |
| Overall Quality Determination H | | | High | |

| Study Citation: | Sasol, (2021) | Sasol, (2021). Industrial hygiene risk assessment (January 26, 2021). | | | | |
|--|-----------------------------|---|---------|--|--|--|
| Conditions of Use: | Disposal - off | Disposal - offside water system | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Exposure route: Area sampling data: Exposure duration: Number of workers: | | inhalation assume this is area sample as details typically included of for personal sampling is not provided. n=13Max = 0.039Mean = 0.035Median = 0.035GM = 0.035assume this is PPM Work shift duration 12 hours | | | | |
| Personal protective equip | pment: | noted that respiratory protection was not requi | red | | | |
| Engineering control: | | Safe design, process controls and general vent | ilation | | | |
| | | | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | No details were provided of the sampling or analytic methodology used, but this moni- toring may be part of their permit. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | USA | | |
| | Metric 3: | Applicability | High | Water treatment | | |
| | Metric 4: | Temporal Representativeness | High | January 2021 | | |
| | Metric 5: | Sample Size | High | ProvidedMaxMeanMedianGMLCL95UCL95 | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Low | Only work shift hours provided | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | LCL95 and UCL95 percentiles were included which can be used to quantify variance and uncertainty. | | |
| Overall Qualit | y Determ | nination | High | | | |

| Study Citation: | Sasol, (2021) | Sasol, (2021). Industrial hygiene risk assessment (June 9, 2021). | | | | |
|--------------------------|------------------------------------|---|---------------|---|--|--|
| Conditions of Use: | processing re | eactant - Ethylene unit | | | | |
| | | | EXTRAC | CTION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Exposure route: | | inhalation | | | | |
| Physical form: | | vapor | | | | |
| Area sampling data: | | Assume that sampling was area as details typ | ically includ | led with personal sampling were not providedN=22Max = 0.041Mean = 0.036Median = 0.035GM = | | |
| Exposure duration: | | 0.036Assume these are PPM 12 hour work shift duration | | | | |
| Number of workers: | | 13-16 | | | | |
| Personal protective equi | ipment: | Noted that respiratory protection was not requi | ired | | | |
| Engineering control: | | Safe design, process controls and general vent | ilation | | | |
| | | | | | | |
| | | | EVALUA | ITION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | No details about the sampling or analytic methods used were provided | | |
| Domain 2: Representati | veness | | | | | |
| | Metric 2: | Geographic Scope | High | USA | | |
| | Metric 3: | Applicability | High | Ethylene Unit | | |
| | Metric 4: | Temporal Representativeness | High | June 2021 | | |
| | Metric 5: | Sample Size | High | ProvidedNMaxMeanMedianGMLCL95 UCL95 | | |
| | | | | | | |
| Domain 3: Accessibility | y/ Clarity | | т | | | |
| | Metric 6: | Metadata Completeness | Low | Other than Work Shift duration, no other data were provided | | |
| Domain 4: Variability a | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | LCL95 and UCL95 percentiles were provided to quantify variance and uncertainty. | | |
| Overall Qualit | Overall Quality Determination High | | | | | |

| Study Citation: | Sasol, (2021). Industrial hygiene risk assessment (June 9, 2021 - B). 11272634 | | | | | |
|---------------------------|---|---|----------------|---|--|--|
| Conditions of Use: | Processing re | actant - QA product activities | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Exposure route: | | inhalation | | | | |
| Physical form: | | vapor | | | | |
| Area sampling data: | | assuming this is area sampling for their quality = 0.035 GM = 0.036 assume the units are ppm | control lab as | s additional details related to personal sampling was not provided: $n=7Max = 0.04Mean = 0.036Median$ | | |
| Exposure duration: | | 12 hour work shift | | | | |
| Number of workers: | | more than 20 | | | | |
| Personal protective equip | pment: | noted that respiratory protection is not required | 1 | | | |
| Engineering control: | | Safe design, general ventilation, local exhaust, | lab fume hoo | ods | | |
| | | | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | Sampling and analytic methods not provided but it appears that this monitoring is re- quired under their permit. | | |
| Domain 2: Representativ | veness | | | | | |
| 1 | Metric 2: | Geographic Scope | High | US | | |
| | Metric 3: | Applicability | High | Quality control lab | | |
| | Metric 4: | Temporal Representativeness | High | June 2021 | | |
| | Metric 5: | Sample Size | High | includes:MaxMeanMedianGMLCL95UCL95 | | |
| | | | | | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | only shift length (12 hrs) was provided | | |
| | 1.1.1 | | | | | |
| Domain 4: Variability ar | nd Uncertainty | | TT' 1 | | | |
| | Metric 7: | Metadata Completeness | High | LCL95 and UCL95 percentiles were provided to assess variance and uncertainty. | | |
| Overall Qualit | ty Detern | nination | High | | | |

Occupational Exposure

| Study Citation: | Sasol, (2021) | Sasol, (2021). Industrial hygiene risk assessment (June 9, 2021 - D). 11272635 | | | | |
|---------------------------------|------------------------------------|---|------------------|--|--|--|
| Conditions of Use: | Processing re | Processing reactant - ethylene steam unit | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Exposure route: | | inhalation | | | | |
| Area sampling data: | | Assumed area source as did not include detail are ppm | s typically pr | ovided for personal sampling:n= 11Max = 0.096Mean = 0.046Median = 0.036GM 0.043assume units | | |
| Exposure duration: | | 12 hour work shift | | | | |
| Number of workers: | | 9-12 | | | | |
| Personal protective equip | pment: | Noted respiratory protection not required | | | | |
| Engineering control: | | Safe Design, process controls, and general ver | ntilation | | | |
| | | | | | | |
| Demein | | Matria | EVALUA Datina | 1110N | | |
| Domain Domain 1: Paliability | | Metric | Rating | Comments | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | sampling and analytic methods not provided, but monitoring requirement seems to be part of their permit. | | |
| Domain 2: Representativ | veness | | | | | |
| 1 | Metric 2: | Geographic Scope | High | USA | | |
| | Metric 3: | Applicability | High | Ethylene Steam unit | | |
| | Metric 4: | Temporal Representativeness | High | June 2021 | | |
| | Metric 5: | Sample Size | High | included:NMaxMeanMedianGMLCL95UCL95 | | |
| Demein 2. Accessibility | | | | | | |
| Domain 5: Accessibility | / Clarity Matria 6: | Matadata Completeness | Low | only work shift direction was movided | | |
| | Wieuric 0. | Metadata Completeness | LOW | only work shift duration was provided | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | included LCL95 and UCL95 percentiles to quantify variance and uncertainty. | | |
| Overall Qualit | Overall Quality Determination High | | | | | |

1,3-Butadiene

| Study Citation: HERO ID: | Sathiakumar, N., Delzell, E., Cheng, H., Lynch, J., Sparks, W., Macaluso, M. (2007). Validation of 1,3-butadiene exposure estimates for workers at a synthetic rubber plant. Chemico-Biological Interactions 166(1-3):29-43. 4142022 | | |
|-----------------------------|--|--|--|
| Conditions of Use: | Synthetic rubber manufacturing | | |
| | EXTRACTION | | |
| Parameter | Data | | |
| | | | |
| Worker activity descripti | Tank farm operators, reactor operators, recovery operators (each is a job in the polymerization area of the plant); also finishing operator, coagulation operator, dryer operator, baler operator, etc. (Page 4 of 15) | | |
| Personal sampling data: | Table 3 on page 7-8 of 15, for each job title, provides number of measurements, range of years when samples were taken, range of measurement values, mean, std dev, and median. Table 4 on page 9 of 15 also provides overview of sample results for each year 1977-1991. Table 5 on page 9 shows the mean (standard deviation, S.D.) and medians of measurements and estimates, by job category. In this table the total overall mean value of BD measurements was stated to be 5.2ppmSeveral other tables describing characteristics of the data, along with text description, are found throughout the study. | | |
| Number of workers: | Several epidemiologic investigations have evaluated the mortality experience of workers in the North American synthetic rubber industry One study included over 17,000 men potentially exposed to 1,3-butadiene (BD) and other chemicals at eight synthetic rubber plants. (page 2 of 15) | | |

| | | | EVALUATION | ſ | |
|---------------------------------------|----------------------------------|-------------------------------------|------------|---|--|
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| N | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | |
| Domain 2: Representativen | ness | | | | |
| Ν | Metric 2: | Geographic Scope | Medium | Data are from Canada, an OECD country. | |
| Ν | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | |
| Ν | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | |
| Ν | Metric 5: | Sample Size | High | Statistical distribution of samples is nearly fully characterized (range of years sampled, number of samples taken, range of values, mean, median, standard deviation). | |
| Domain 3: Accessibility/ C | Domain 3: Accessibility/ Clarity | | | | |
| N | Metric 6: | Metadata Completeness | Low | Sample type provided but no other metadata. | |
| Domain 4: Variability and Uncertainty | | | | | |
| N | Metric 7: | Metadata Completeness | Medium | Variability addressed by change over years, but uncertainty is not addressed. | |
| Overall Quality Determination Mediu | | | | | |

| Study Citation: | Scarselli, A., Corfiati, M., Marzi, Di, D., Iavicoli, S. (2017). Appraisal of levels and patterns of occupational exposure to 1,3-butadiene. Scandinavian | | | | |
|--------------------------|---|--|--|--|--|
| HERO ID: | 4140715 | Journal of work, Environment and Health 45(5):494-505. 4140715 | | | |
| Conditions of Use: | Domestic Manufacturing, Proc | essing, Commercial use | | | |
| | | EXTRACTION | | | |
| Parameter | Data | | | | |
| | | | | | |
| Worker activity descript | tion: Multiple includin | g, but not limited to, extraction of crude petroleum and natural gas, chemists, building structure cleaners, manufacture of rubber and plastic | | | |
| Physical form: | products, motor v colorless gas | shicle mechanics and fitters, etc category identified as most at risk was molding activities among plastic product machine operators | | | |

| Comprehensive table splitting into different occupational groups and giving number of samples, arithmetic and geometric mean, arithmetic and geometric standard |
|--|
| deviation, median, and interquartile range for each occupational group overall mean exposure to 1,3-BD was 0.12 mg/m3; StDev: 0.37 mg/m3; IQR: 0.007- |
| 0.097 mg/m3 |
| OSHA estimate in 1980s was 52,000 US workers exposed to 1,3-BD |
| Labeled as Personal Sampling data, but includes both Personal and Area data mixed together. Table 1. Distribution of mean levels of 1,3-butadiene exposure with variability metrics by activity sector and occupational group. |
| |

| | | | EVALUATION | |
|---------------------------------------|-----------|-------------------------------------|------------|--|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Italy, an OECD country. |
| | Metric 3: | Applicability | High | Data are for various in-scope occupational scenarios including processing and commer- cial use. |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (number of samples, arith- metic and geometric mean, arithmetic and geometric standard deviation, median, and interquartile range). |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Low | Sample type provided but no other metadata. |
| Domain 4: Variability and Uncertainty | | | | |
| | wieute /. | wetauata Completeness | підії | changes over time and various worker groups. |
| Overall Quality Determination Med | | | Medium | |

| Study Citation: | Shimek, M., . | J.A. (2010). Occupational chemical exposu | ire assessme | ent in a brain cancer case-control study. |
|---------------------------------------|-----------------------|---|-----------------|--|
| HERO ID: Conditions of Use: | 5/18484 Processing | | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| | | | | |
| Worker activity descript | ion: | See page 184-221 for tables that list jobs with | possible 1,3- | butadiene exposure (1,3-butadiene is number 11 on these tables) |
| Exposure route: | | inhalation (page 51 of 299) | | |
| Physical form: | | gas (page 50 of 299) | | |
| Area sampling data: | | 2.7 ppm average between all exposed study pa | articipants (pa | ge 52 of 299, see page 52 for a summary of an IH survey of 1,3-butadiene in the mid-80s) |
| | EVALUATION | | | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is an approved NIOSH method. |
| Domain 2: Representativ | veness | | | |
| r | Metric 2: | Geographic Scope | High | Data are from the U.S. |
| | Metric 3: | Applicability | High | Data are for a wide variety of jobs, but all are within scope in terms of occupational exposure. |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). |
| Domain 3: Accessibility | / Clarity | | | |
| Domain 5. Meeessionity | Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided. |
| | | L. L | | |
| Domain 4: Variability and Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling people in a large variety of occupations. |
| Overall Quality Determination | | | High | |

| Study Citation: HERO ID: Conditions of User | Simonds, M. A. (1993). Evaluation of the role of fixed beam open path Fourier transform infrared spectroscopy in air monitoring strategies. 5700365 | | | |
|--|--|---|---|---|
| | Flocessing | | | |
| | | | EXTRACTION | |
| Parameter | | Data | | |
| Worker activity descripti Exposure route: Area sampling data: Personal protective equip | ion: pment: | Exposure source is a filter process building adj inhalation 22 runs were performed, concentrations of buta Respirators were required in the area where san | acent to an acryloni diene ranged from npling occurred. | trile, 1,3-butadiene, and styrene (ABS) polymer process building |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is equivalent to an approved [OSHA/NIOSH] method. |
| Domain 2: Representativ | veness | | | |
| - | Metric 2: | Geographic Scope | High | Data are from the U.S. |
| | Metric 3: | Applicability | Medium | Data are for a laboratory technique to monitor air conditions, which is applied to the occupational scenario of butadiene polymer processing. |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (ranges and graphs) but discrete samples not provided and distribution not fully characterized. |
| Domain 3: Accessibility | Domain 3: Accessibility/ Clarity | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed in sampling/analytical methodology, but variability isn't ad- dressed. |
| Overall Qualit | Overall Quality Determination Medium | | | |

PUBLIC RELEASE DRAFT November 2024 Occupational Exposure

1,3-Butadiene

| Study Citation: | Sittert, Van, I | N. J. (2000). Biomarkers of Exposure to 1,2 | 3-Butadiene as a E | Basis for Cancer Risk Assessment. Toxicological Sciences 56(1):189-202. |
|--------------------------------------|-----------------|--|--------------------|--|
| HERO ID: Conditions of User | 132/8/5 | Construction of the state of th | | |
| | Processing: r | vianuracturing synthetic rubber and plastics | 8 | |
| | | | EXTRACTION | N |
| Parameter | | Data | | |
| | | | | |
| Worker activity description | on: | SBR plant workers. | | |
| Exposure route: | | inhalation | | |
| Physical form: | | vapor | | |
| Personal sampling data: | | Manufacture of SBR: 0.82 ppm | | |
| Exposure duration: | | 8 nours | | |
| Exposure frequency: | | 50 days | | |
| INUITIDEI OI WOIKEIS. | | 58 exposed workers | | |
| | | | EVALUATION | I |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling or analytical methodology is not equivalent to an approved OSHA or NIOSH method and EPA review of information indicates the methodology is acceptable. Differences in methods are not expected to lead to lower quality data. |
| Domain 2: Domasantativ | | | | |
| Domain 2: Representativ | Metric 2: | Geographic Scope | Madium | Data are from OECD countries |
| | Metric 3: | Applicability | High | The date are for an occupational scenario within the score of the rick avaluation |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means, ranges, medians) but discrete samples not provided and distribution not fully characterized. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | High | Monitoring data include all associated metadata, including sample types, exposure types, sample durations, exposure durations worker activities, and exposure frequency. |
| Domain 4: Variability on | d Uncertainty | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by making multiple visits to the testing site and including control group. |
| Overall Quality Determination Medium | | | | |

| Study Citation: HERO ID: Conditions of Use: | Sittert, Van, N. J. (2000). Biomarkers of Exposure to 1,3-Butadiene as a Basis for Cancer Risk Assessment. Toxicological Sciences 56(1):189-202. 1327875 Manufacturing | | | |
|---|--|--|---------------------|--|
| | | - | EXTRACTION | |
| Parameter | | Data | | |
| Worker activity description Exposure route: Physical form: Personal sampling data: Exposure duration: Number of workers: | on: | Loading of BD in ships and rail tankers, mono inhalation Vapor Truck Loading: 0.95 ppm Ship Loading: 3.7 p 8 hours 44 workers | omer production wor | kers. BD Monomer: 0.29 ppm |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling or analytical methodology is not equivalent to an approved OSHA or NIOSH method and EPA review of information indicates the methodology is acceptable. Differences in methods are not expected to lead to lower quality data. |
| Domain 2: Representativ | reness | | | |
| 2 oniuni 21 reepresentuur | Metric 2: | Geographic Scope | Medium | Data are from OECD countries. |
| | Metric 3: | Applicability | High | The data are for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means, ranges, medians) but discrete samples not provided and distribution not fully characterized. |
| Domain 3: Accessibility/ | Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | Monitoring data include most associated metadata, including sample types, exposure types, sample durations, exposure durations, worker activities, but not exposure frequency. |
| Domain 4: Variability an | d Uncertainty | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by making multiple visits to the testing site and including different activities. |
| Overall Qualit | Overall Quality Determination Medium | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Sittert, Van, | Sittert, Van, N. J., Vliet, Van, N., E.W. (1994). Monitoring occupational exposure to some industrial chemicals by determining hemoglobin adducts. | | |
|---------------------------------------|----------------|--|--------------|---|
| HERO ID: | 2971178 | | | |
| Conditions of Use: | Domestic ma | nufacturing | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| | | | | |
| Worker activity descripti | ion: | BD section of naphtha cracker (page 3 of 4) | | |
| Personal sampling data: | | personal air sampling showed exposures most | ly <1ppm for | 8-hr TWAs (page 3 of 4) |
| Number of workers: | | 26 workers (page 3 of 4) | | |
| EVALUATION | | | | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | Sampling/analytical methodology is not specified. |
| Domain 2: Representativ | veness | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 2: | Geographic Scope | Medium | Data are from Netherlands, an OECD country. |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. |
| | Metric 5: | Sample Size | Low | Sample distribution is described qualitatively. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Low | Sample type provided but no other metadata. |
| Domain 4: Variability an | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| Overall Quality Determination | | | Low | |

| Study Citation: | Sjöström, M., Julander, A., Strandberg, B., Lewné, M., Bigert, C. (2019). Airborne and Dermal Exposure to Polycyclic Aromatic Hydrocarbons, Volatile | | | |
|--------------------|--|--|--|--|
| HERO ID: | Organic Compounds, and Particles among Firefighters and Police Investigators. Annals of Work Exposures and Health 63(5):533-545. 5789545 | | | |
| Conditions of Use: | Various Commercial and Industrial Uses | | | |
| EXTRACTION | | | | |

| Parameter | Data |
|--------------------------------|---|
| | |
| Worker activity description: | Firefighters during training and emergency fires, and police forensic investigators during the aftermath of live fire events (page 3 of 13) |
| Exposure route: | inhalation & dermal (page 2 of 13) |
| Physical form: | In a typical firefighting scenario, PAHs will be present in both the gaseous and particulate phases (page 2 of 13) |
| Personal sampling data: | Firefighters during training: 2.69+-2.32 µg/m3 Firefighters during live fires: 23.6+-3.78 µg/m3 Police forensic investigators: 9.68+-3.97 µg/m3 (Table 2 on page 6 of 13). Also see Figure 1 on page 7 of 13 for visual of the data and statistics. Also see discussion from pages 6-7 of 13. the highest 1,3-butadiene exposures clearly occurred during car fires (data not shown). The highest mean exposures to 1,3-butadiene was 24 µg m-3 (2% of the respective Swedish OELs). (page 9 of 13) |
| Dermal exposure data: | Dermal exposure data |
| Personal protective equipment: | Personal protective equipment varied but typically included a disposable overall, respiratory protection (of various designs and types), and gloves (of varying material). (page 3 of 13) |

| | EVALUATION | | | | |
|--------------------------------------|----------------|-------------------------------------|--------|--|--|
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is equivalent to an approved NIOSH method. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Sweden, an OECD country. | |
| | Metric 3: | Applicability | High | Data are for butadiene emissions to air due to material catching fire with respect to fire- fighters, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | High | Monitoring data were collected after the most recent PEL and no more than 10 years old. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means, standard deviations, ranges, p-values) but discrete samples not provided and distribution not fully characterized. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | |
| Domain 4: Variability ar | nd Uncertainty | Matadata Completeness | Uich | Unantsisty is addressed in compliant/analytical mathedalary. Variability addressed by | |
| | Metric 7: | wetauata Completeness | підіі | sampling three groups of workers at 5 different sites. | |
| Overall Quality Determination | | High | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Smith, T. J., | Davis, M. E., Hart, J. E., Blicharz, A., Lad | en, F., Garsl | nick, E., Committee, H.H. (2012). Potential air toxics hot spots in truck terminals and | |
|---------------------------|--|--|---------------------------------|---|--|
| HERO ID: | 1787892 | ch Reports (Health Effects Institute) (172):: | 0-82. | | |
| Conditions of Use: | Vehicle emiss | ssions | | | |
| EXTRACTION | | | | | |
| Parameter | | Data | | | |
| | | | | | |
| Life cycle description: | Life cycle description: Emissions to Air | | | | |
| Worker activity descripti | on: | Truck drivers, loading-dock workers, and mec | hanics in truc | k terminals. Exposure is from tailpipe emissions. | |
| Exposure route: | | Inhalation | | | |
| Physical form: | | Vapor | | | |
| Area sampling data: | | Table 7, pg. $87/117:0.15 + 0.36 \mu g/m^3 upwin (upwind) = 0.75 + 0.57 ug/m^2 in dask = 0.20 +$ | d of truck ter | minal. $0.14 + -0.19 \ \mu\text{g/m3}$ downwind of truck terminal. Table 8, pg. 88/117:0.2 + 0.45 $\mu\text{g/m3}$ in yard | |
| Comments. | | (upwind). $0.75 \pm 0.57 \mu g/m3$ in dock. $0.50 \pm -$ Table 11, pg 91/117 contains a comparison wi | 0.28 µg/m5 II th other locat | 1 SNOP. ions from other studies (list of studies provided in footnote) | |
| comments. | | Tuble 11, pg 91/117 contains a comparison wi | in other locat | ions from other studies (list of studies provided in foothole) | |
| | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling or analytical methodology is an approved OSHA or NIOSH method or is well described and found to be equivalent to approved OSHA or NIOSH methods. | |
| Domain 2: Representativ | aness | | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | High | Data is from USA | |
| | Metric 3: | Applicability | High | Report is within scope | |
| | Metric 4: | Temporal Representativeness | High | Data is less than 10 years old | |
| | Metric 5: | Sample Size | High | Many statistics provided that fully characterize the data Regression statistics p-values | |
| | incure 5. | | mgn | R2 values, means, ratios, medians, standard deviations and correlation factors given. Statistics given on all subgroups. | |
| Domain 3: Accessibility | / Clarity | | | | |
| Domain 5. Accessionity/ | Metric 6 | Metadata Completeness | Medium | Critical metadata provided but missing some categories | |
| | mente 0. | Wetadata Completeness | wiculuili | ernear incladata provided, but missing some categories. | |
| Domain 4: Variability an | d Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty addressed using both statistics and descriptions in the text. | |
| Overall Qualit | y Detern | nination | High | | |

| Study Citation: | Sorsa, M., A | utio, K., Demopoulos, N. A., Järventaus, H | ., Rössner, P., Si | rám, R. J., Stephanou, G., Vlachodimitropoulos, D. (1994). Human cytogenetic | | |
|--------------------------|------------------------------|---|--------------------|---|--|--|
| HERO ID: | 2966150 | 2966150 | | | | |
| Conditions of Use: | Manufacture | Manufacture (and subsequent polymer production) | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | LATRACTIO | ` | | |
| | | | | | | |
| Worker activity descript | Worker activity description: | | | | | |
| Area sampling data: | | Plant A (monomer facility): ambient levels les | s than 3ppm ; amb | ient levels were 1-3ppm with 72% of samples being below 1ppm Plant B (polymer facility): | | |
| | | ambient levels generally below 10ppm; mean 1 | .8 +/- 2.8ppm with | 43% of 42 total measurements below 1ppm (in text on pg. 2/6) | | |
| Number of workers: | | 50,000 workers estimated to be potentially exp | osed to 1,3-BD in | United States based on 1992 IARC report | | |
| | | | EVALUATION | J | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | | |
| Domain 2. Representativ | veness | | | | | |
| Bolliuli 2. Representati | Metric 2: | Geographic Scope | Medium | Data are from Czech Republic and Portugal, OECD countries. | | |
| | Metric 3: | Applicability | High | Data are for manufacturing and processing, in-scope occupational scenarios. | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | |
| Domain 3. Accessibility | / Clarity | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing exposure frequency or worker tasks. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| Domain 4. Variauliity al | Metric 7: | Metadata Completeness | Low | The monitoring study does not address variability or uncertainty. | | |
| Overall Qualit | ty Detern | nination | Medium | | | |

| Study Citation: | Sorsa, M., Os | sterman-Golkar, S., Peltonen, K., Saarikoski | i, S. T., Sram, R. (| (1996). Assessment of exposure to butadiene in the process industry. Toxicology | |
|--|--------------------------|---|-----------------------|--|--|
| HERO ID. | 113(1-3)://-8 5621392 | 83. | | | |
| Conditions of Use: | Manufacturin | σ | | | |
| | | Э | | | |
| D (| | | EXTRACTION | | |
| Parameter | | Data | | | |
| | | | | | |
| Worker activity description: Workers in the butadiene production industry, | | | | | |
| Exposure route: | | inhalation | | | |
| Physical form: | | gas | | | |
| Personal sampling data: | | In Plant A, 70% of worker samples were below | w 0.2 ppm. In Plant | B, 50% of the samples were between 0.2-2.0 ppm. About 10% of samples exceeded 10 ppm, | |
| A | | and some very high exposures over 500 ppm w | vere detected. (pg. 3 | | |
| Area sampling data: | | In Plant C, 70% of samples were below 0.2pp | m. In Plant A, 60% | or samples were below 2 ppm. In Plant B, almost 45% of the samples exceeded 10 ppm. (pg. | |
| Number of workers: | | 106 | | | |
| | | | | | |
| | | | EVALUATION | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | Weute | Katilig | Comments | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | |
| Domain 2: Representativ | veness | | | | |
| 1 | Metric 2: | Geographic Scope | Medium | Data are from Finland, an OECD country. | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | |
| Domain 3: Accessibility | / Clarity | | | | |
| Domain 5. 7 Cocosibility | Metric 6 | Metadata Completeness | Medium | Most critical metadata included | |
| | Wieure 0. | Wetadata Completeness | Wiedium | | |
| Domain 4. Variability ar | nd Uncertainty | | | | |
| Domain 4. Variability ar | Metric 7: | tric 7: Metadata Completeness Medium Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling at different sites. | | | |
| Overall Qualit | ty Determ | nination | Medium | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Sorsa, M., Osterman-Golkar, S., Sasiadek, M., Peltonen, K. (1991). Genetic toxicology and biological monitoring of exposure to 1,3-butadiene. Mutation | | | | |
|-----------------------------|--|---|----------------|--|--|
| HERO ID. | Research: En | wironmental Mutagenesis and Related Sub | jects 252(2): | 172. | |
| Conditions of Use: | Manufacturir | ng | | | |
| | | | EVTDAC | TION | |
| Parameter | | Data | LAINAC | non | |
| | | | | | |
| Worker activity description | Worker activity description: Exposure of workers may only occur during sample taking or repair and service jobs. | | | | |
| Exposure route: | | inhalation | 1 0 | 1 0 | |
| Physical form: | | gas | | | |
| Personal sampling data: | | In a few cases during sample taking occasiona | al peak concer | trations of up to 300 ppm were measured on personal monitors. | |
| Area sampling data: | | The ambient concentrations measured were ge | enerally below | 1 ppm. | |
| Personal protective equip | oment: | Workers were using protective clothing and re | espirators. | | |
| | | | EVALUA! | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | Wette | Rating | Comments | |
| Domain I. Kendonky | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | |
| Domain 2: Domma antativ | 107 0 0 0 | | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | Madium | Data are from the U.K. on OFCD country | |
| | Metric 3: | Applicability | High | Data are for butadiene manufacturing an in-scope occupational scenario | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEI | |
| | Metric 5: | Sample Size | Low | Sample distribution characterized by a range with uncertain statistics. No information | |
| | Metale 5. | Sumple Size | Low | on number of samples | |
| Domain 3: Accessibility/ | Clarity | | | | |
| Domain 5. 7 recessionity | Metric 6: | Metadata Completeness | Low | Very little metadata included | |
| | | - | | | |
| Domain 4: Variability an | d Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| Overall Qualit | y Detern | nination | Low | | |

| Study Citation: | Sorsa, M., Peltonen, K., Anderson, D., Demopoulos, N. A., Neumann, H. G., Osterman-Golkar, S. (1996). Assessment of environmental and occupational | | | | | |
|--|---|--|--|--|--|--|
| HERO ID: | 5665158 | | | | | |
| Conditions of Use: | Manufacturing | | | | | |
| | EXTRACTION | | | | | |
| Parameter | Data | | | | | |
| | | | | | | |
| Worker activity descripti | on: manufacturing operators, | | | | | |
| Exposure route: | inhalation | | | | | |
| Physical form: | gas | | | | | |
| Personal sampling data: | Pg. 4/9: "Four samplings were performed at three different BDmanufacturing plants (Plant A, Sines, Plant B, Kralupy II andPlant C, Porvoo)The full-shift personal monitoring samples from the breathingzone area of the workers taking part in the study showed70% of the samples to be <0.2 p.p.m. in Plant A and the BDmanufacturing plant in Plant C (Ahlberg et al., 1992). In PlantB the concentrations of BD in personal samples were fairlysimilar in both samplings (I and II). The typical range measuredwas between 0.2 and 2.0 p.p.m. (-50% of samples). About10% of the samples exceeded 10 p.p.m. However, some veryhigh exposures were detected (>500 p.p.m.) at both sampling times. The results are summarized in Figure 3." Pg. 8/9: "In Plant B, where exposure levels were increased dueto annual maintenance of the plant (sampling I)(discussion related to biomonitoring)"Pg. 7/9: "Occupational exposure to BD is highest in the chemicalproduction industry (Fajen et al, 1993). Measurements performed within this project indicated exposure levels mainly<1 p.p.m. (2.2 mg/mA) and seldom exceeding 3 p.p.m. (6.7mg/nr) in three European BD production facilities. However, high peak exposures may occur during repair, maintenance, cylinder sampling and bomb voiding. Short-term exposures were measured as exceeding 10 and even 100 p.p.m." | | | | | |
| Area sampling data: Pg. 4/9: "The ambient levels inthese operations varied greatly, but the lowest BD levels inarea samples were detected in the manufacturing processi Plant C (70% of samples <0.2 p.p.m.). Slightlyhigher values were measured in Plant A (60% of samples <2p.p.m.). The highest area concentrations of detected in Plant B (sampling I), where almost 45% of the area samplesexceeded 10 p.p.m. (Figure 2)," | | | | | | |
| Exposure duration: | 8 hours | | | | | |
| | EVALUATION | | | | | |

| EVALUATION | | | | | | |
|--|-----------|-------------------------------------|--------|---|--|--|
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is equivalent to an approved NIOSH method. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Portugal, Czech Republic, Finland, and Spain, OECD countries. | | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (mean, standard deviation, stan- dard error, ranges, percentages) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Most critical metadata included | | | | | | |
| Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling at different sites in different countries. | | | | | | |
| Continued on next page | | | | | | |

Occupational Exposure

1,3-Butadiene

HERO ID: 5665158 Table: 1 of 3

| | continued from previous page | | | | | |
|---------------------|---|------------|--|--|--|--|
| Study Citation: | Study Citation: Sorsa, M., Peltonen, K., Anderson, D., Demopoulos, N. A., Neumann, H. G., Osterman-Golkar, S. (1996). Assessment of environmental and occupational exposures to butadiene as a model for risk estimation of petrochemical emissions. Mutagenesis 11(1):9-17. [Mutagenesis]. | | | | | |
| HERO ID: | 5665158 | | | | | |
| Conditions of Use: | Manufacturing | | | | | |
| | | EVALUATION | | | | |
| Domain | Metric Rating Comments | | | | | |
| Overall Qual | ity Determination | High | | | | |

| Study Citation: | Sorsa, M., Pe | eltonen, K., Anderson, D., Demopoulos, N. | A., Neumann, H. | G., Osterman-Golkar, S. (1996). Assessment of environmental and occupational | | |
|--------------------------|-----------------------------|--|-----------------------|--|--|--|
| HERO ID. | exposures to 5665158 | butadiene as a model for risk estimation of | petrochemical em | iissions. Mutagenesis 11(1):9-17. [Mutagenesis]. | | |
| Conditions of Use: | Processing as | s a Reactant: Plastic material and resin man | ufacturing | | | |
| | 6 | | | 1 | | |
| Parameter | | Data | EATKACTION | N | | |
| | | Data | | | | |
| Worker estivity descript | Worker activity description | | | | | |
| Exposure route: | 1011. | inhalation | | | | |
| Physical form: | | malauon | | | | |
| Area sampling data | | $P\sigma = 4/9$. "The main exposure source of BD in | styrene-butadienen | olymerization units are leaks from large containers and because they are indoors, the exposure | | |
| rica sampning data. | | levels may be higher than in BD manufacturin | g. The main exposu | ure level wasbetween 5 and 10 p.p.m. and almost 40% of the samplesexceeded 10 p.p.m. The | | |
| | | results are shown in Figure 4 forPlant B, samp | ling II, and Plant D, | , a recently renovated plantin Finland." | | |
| | | | - | | | |
| | | | EVALUATION | I | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is equivalent to an approved NIOSH method. | | |
| | | | | | | |
| Domain 2: Representati | veness | | M F | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Portugal, Czech Republic, Finland, and Spain, OECD countries. | | |
| | Metric 3: | | High | | | |
| | Metric 4: | Sample Size | Low | Monitoring data were collected prior to the most recent PEL. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (mean, standard deviation, stan- | | |
| | | | | fully characterized. | | |
| | | | | · | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Minimal meta data | | |
| | | | | | | |
| Domain 4: Variability a | nd Uncertainty | | *** 1 | | | |
| | Metric 7: | Metadata Completeness | Hıgh | Variability addressed by sampling at different sites in different countries. | | |
| | by Dotor | inction | Madium | | | |
| Overall Quality | ly Detern | mation | wiedium | | | |

| Study Citation: | Sorsa, M., Pe | ltonen, K., Anderson, D., Demopoulos, N. | A., Neumann, H. | G., Osterman-Golkar, S. (1996). Assessment of environmental and occupational | | |
|--------------------------|--|--|-----------------|--|--|--|
| HERO ID: | 5665158 | butaclene as a model for fisk estimation of | petrochemicarem | issions. Mutagenesis 11(1).9-17. [Mutagenesis]. | | |
| Conditions of Use: | Commercial | Commercial Use: Fuels and Related Products | | | | |
| | | | EXTRACTION | I | | |
| Parameter | | Data | | | | |
| Personal sampling data: | | Pg. 3/9: "Ten full-shift personal samples (passive monitors) werecollected from ten Spanish petrol filling station attendants in Barcelona, Spain. The samples revealed only a very lowexposure to BD (mean 0.015, SD \pm 0.014, SE \pm 0.004p.p.m.). The highest and lowest amounts of BD detected were0.05 and 0 p.p.m. respectively. This very low exposure of the filling station attendants is most probably due to the presence of BD in automobile exhausts, rather than BD in petrol. However, the BD concentration in Spanish petrol was not determined in this study." | | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Method well described | | |
| Domain 2: Representativ | veness | | | | | |
| 1 | Metric 2: | Geographic Scope | Medium | OECD countries | | |
| | Metric 3: | Applicability | High | COU | | |
| | Metric 4: | Temporal Representativeness | Low | More than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | A range of values is reported. | | |
| Domain 3: Accessibility | nain 3: Accessibility/ Clarity Metric 6: Metadata Completeness Medium Some meta data reported | | | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| Domain 4. Variability al | Metric 7: | Aetric 7: Metadata Completeness Medium Uncertainty discussed in terms of source of exposure | | | | |
| Overall Qualit | y Detern | nination | Medium | | | |

| Study Citation: | Sram, R. J., I | Beskid, O., Binkova, B., Rossner, P., Smerl | novsky, Z. (2 | 004). Cytogenetic analysis using fluorescence in situ hybridization (FISH) to evaluate | |
|--|----------------|---|---------------|--|--|
| HERO ID: | 89080 | exposure to carcinogens. Toxicology Lette | ers 149(1-3): | 335-344. | |
| Conditions of Use: | Processing | | | | |
| | EXTRACTION | | | | |
| Parameter | | Data | | | |
| | | | | | |
| Life cycle description: | | Petrochemical manufacturing | | | |
| Exposure route: | | inhalation | | | |
| Physical form: | | vapor | | | |
| Personal sampling data: | | "Monomer group: 0.642 mg/m^3 Polymer group | oup: 1.794 mg | /m^3 Control group: 0.023 mg/m^3" | |
| Exposure duration: | | 8 hr | | | |
| Exposure frequency: | | 10 measurements taken over a 60 day period | | | |
| Number of workers: | | 82 | | | |
| | | | | | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Method is completely described and looks equivalent to an approved method. | |
| Domain 2: Representativ | veness | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | Medium | Data is from an OFCD country | |
| | Metric 3: | Applicability | High | Report is within scope | |
| | Metric 4: | Temporal Representativeness | Medium | Data is more than 10 years old but less than 20 years old | |
| | Metric 5: | Sample Size | High | Statistical distribution is fully characterized with many subgroups analyzed. Standard | |
| | | | 8 | deviations, p-values, means, R2 values given. | |
| Domain 2. A appa-it-ilit- | / Clarity | | | | |
| Domain 5: Accessibility | / Clarity | Mata data Camalatan ara | TT: _1- | | |
| | Metric 6: | Metadata Completeness | High | Aimost all metadata included. | |
| Domain 4: Variability ar | nd Uncertainty | | | | |
| · ····· · ···························· | Metric 7: | Metadata Completeness | High | Uncertainty addressed and it is explained how it could affect the results. | |
| | | • | - | | |
| Overall Qualit | y Detern | lination | High | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Sram, R. J., E | Sram, R. J., Binkova, B. (2000). Molecular Epidemiology Studies on Occupational and Environmental Exposure to Mutagens and Carcinogens, 1997-1999. Environmental Health Perspectives 108(Suppl 1):57 | | | |
|-------------------------------|----------------|---|--------|--|--|
| HERO ID: | 1327829 | ai Health Ferspectives 108(Suppl 1).57. | | | |
| Conditions of Use: | Processing: N | ocessing: Monomer used in polymerization process in plastic material and resin manufacturing | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| | | | | | |
| Worker activity descripti | ion: | Workers in monomer production unit | | | |
| Exposure route: | | inhalation | | | |
| Personal sampling data: | | 0.53 mg/m3 with a maximum of 5 mg/m3 | | | |
| | | | | | |
| D . | | | EVALUA | TION | |
| | | Metric | Rating | Comments | |
| Domain 1: Reliability | Matria 1. | Sevenite and Analytical Mathedala | T | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | Sampling/analytical methodology is not specified. | |
| Domain 2: Representativ | veness | | | | |
| 2 oniani 2. representati | Metric 2: | Geographic Scope | Medium | Data are from Czech Republic, an OECD country. | |
| | Metric 3: | Applicability | High | Data are for butadiene monomer production, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | The data were collected more than 20 years ago. | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. | |
| | | | | | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Medium | Monitoring data include most critical metadata, such as sample type and exposure type, but lacks additional metadata, such as sample durations, exposure durations, exposure frequency, and/orspecific worker activities | |
| | | | | | |
| Domain 4: Variability an | nd Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed with respect to butadiene. | |
| Overall Quality Determination | | Low | | | |

| Study Citation: | Strandberg, B., Bergemalm-Rynell, K., Sallsten, G. (2014). Evaluation of three types of passive samplers for measuring 1,3-butadiene and benzene at | | | |
|---------------------------------------|---|---|-----------------|--|
| HERO ID: | workplaces. Environmental Science: Processes & Impacts 16(5):1008-1014. 2443442 | | | |
| Conditions of Use: | Processing | | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| | | | | |
| Exposure route: | | inhalation | | |
| Personal sampling data: | | "Sampling site F1, 4h: 1.1 ug/m3 Sampling s | site F1, 8h: 3. | .9 ug/m3 Sampling site F2, 4h: 1.3 ug/m3 Sampling site F2, 8h: 2.7 ug/m3 Sampling site F3, 4h: 13 |
| Exposure duration: | | 4 or 8 hours | ing site F4, 4 | n: 50 ug/m3 Sampling site F4, 8n: 33 ug/m3 |
| | | | | |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is equivalent to an approved [OSHA/NIOSH] method. |
| Domain 2: Representativ | ieness | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | Medium | Data are from Sweden an OECD country |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | High | Monitoring data were collected after the most recent PEL and no more than 10 years old. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means) but discrete samples not provided and distribution not fully characterized. |
| Domain 3: Accessibility | / Clarity | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing most other metadata. |
| | | * | | |
| Domain 4: Variability and Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by taking samples at different locations around the refinery. |
| Overall Quality Determination Hig | | | High | |

HERO ID: 2583451 Table: 1 of 1

| Occu | pational | Exposure |
|------|----------|----------|
| | | |

| Study Citation: | Tan, H., Wang | Tan, H., Wang, Q., Wang, A., Ye, Y., Feng, N., Feng, X., Lu, L., Au, W., Zheng, Y., Xia, Z. (2010). Influence of GSTs, CYP2E1 and mEH polymorphisms | | | |
|---------------------------------------|---|---|-----------------|---|--|
| HERO ID: Conditions of Use: | on 1, 3-butadiene-induced micronucleus frequency in Chinese workers. Toxicology and Applied Pharmacology 247(3):198-203. 2583451 Processing | | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| | | | | | |
| Life cycle description: | | Production for synthetic rubber and resin man | ufacturing | | |
| Worker activity descripti | on: | Butadiene production plants, product storage a | irea, waste wa | ater facilities and administrative offices. | |
| Exposure route: | | Inhalation | | | |
| Physical form: | | Vapor | | | |
| Area sampling data: | | At Polybutadiene Latex Plant, storage area had | l concentratio | ns of 182.53 mg/m3. Operation area had concentrations of 1989.99 mg/m3. Vibrating screen area had | |
| Exposure duration: | | 2 hours/day, 5 days/week | entration for p | blant was 4.48 mg/m3. | |
| Exposure frequency: | | at least one year of exposure | | | |
| Number of workers: | | 166 | | | |
| | | | | | |
| | | | EVALUA | ΓΙΟΝ | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Peer reviewed journal. Sampling conducted by local CDC (in China). | |
| Domain 2: Representativ | /eness | | | | |
| r | Metric 2: | Geographic Scope | Low | Data is from an non-OECD country. | |
| | Metric 3: | Applicability | High | Report is within scope. | |
| | Metric 4: | Temporal Representativeness | Medium | Data is between 10 and 20 years old. | |
| | Metric 5: | Sample Size | High | Statistical distribution fully characterized. Medians, ranges, geometric means, p-values, | |
| | | - | | frequency ratios, and a Poisson regression included. | |
| Domain 3: Accessibility/Clarity | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | High | Most metadata included | |
| | | | 111511 | | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty is briefly mentioned at the end of the report. | |
| Overall Ouality Determination High | | | | | |
| | <i>v</i> | | 8- | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Tates, A. D., Dam, Van, F. J., Zwart, De, F. A., Darroudi, F., Natarajan, A. T., Rossner, P., Peterkova, K., Peltonen, K., Demopoulos, N. A., Stephanou, G., Vlachodimitropoulos, D., R. Sram, J. L. (1996). Biological effect monitoring in industrial workers from the Czech Republic exposed to low levels of | | | | | | |
|---------------------------------------|--|--|---------------------|---|--|--|--|
| | butadiene. To | butadiene. Toxicology 113(1-3):91-99. | | | | | |
| HERO ID: | 2962228 | | | | | | |
| Conditions of Use: | Processing | | | | | | |
| | | | EXTRACTION | I | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Life cycle description: | | Monomer and polymer production | | | | | |
| Personal sampling data: | | Exposure ranged from 0.012-19.77 ppm. Mean | n exposure was 1.76 | +-4.20 ppm. | | | |
| Exposure duration: | | 8 hours | | | | | |
| Number of workers: | | 38 | | | | | |
| | | | | | | | |
| Domain | EVALUATION Metric Rating Comments | | | | | | |
| Domain 1: Reliability | | | Tuung | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling method mentioned, but not explained in detail to assess whether it is accept- able to a NIOSH method. | | | |
| Domain 2: Representativ | veness | | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | Medium | Data is from an OECD country | | | |
| | Metric 3: | Applicability | High | Report is within scope. | | | |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old. | | | |
| | Metric 5: | Sample Size | High | Statistical distribution fully characterized. Means, standard deviations, and subgroup demographics provided. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | Medium | Some metadata provided, but missing many fields. | | | |
| | | | | · · · · · · · · · · · · · · · · · · · | | | |
| Domain 4: Variability and Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty discussed in terms of similarity to other studies. | | | |
| Overall Qualit | y Detern | nination | Medium | | | | |

HERO ID: 1579736 Table: 1 of 1

| total other hydrocarbons with cover letter dated 091586. HERO ID: Conditions of Use: Processing as a reactant Parameter Data Life cycle description: Petrochemical Manufacturing Worker activity description: Industrial hygiene sampling was conducted at the Methyl Tertiary Butyl Ether (MTBE) unit at the Neches Chemical West Plant on March 2 and 3, 1986. Samp were collected to determine employee exposure to methanol, tertiary Butyl alcohol (TBA), 1,3-butadiene (Bd), methyl tertiary butyl ether (MTBE) and total of hydrocarbons (TOHC). The sampling results are summarized on Tables I through IV. This sampling project was conducted during a test and inspection of MTBE unitThese samples were collected on maintenance and operations personnel. The source of these exposures is likely the result of butadiene releas when the feedstock (butanes and butylenes) lines were binded. Varying small percentages of butadiene are found in the feedstock, and this is the only source butadiene in this unit. There is a rafinate stream from the butadiene unit used in the MTBE unit, but is treated through a Bd hydrogenation process which 100% efficient. A survey of the MTBE unit is planned for evaluating exposures during routine operations. This upcoming survey would dispel any though the these butadiene levels result from proximity to the butadiene unit. Inhalation Physical form: Vapor Personal sampling data: The butadiene samples ranged from less than 0.05 ppm TWAOperator Type, MTBE Unit, 86-03-02, 692 min, 0.21 ppm TWAOperator Type, MTBE Unit, 86-03-02, 610 min, 0.21 ppm TWAOperator Type, MTBE Unit, 86-03-02, 610 min, 0.21 ppm TWAOperator Type, MTBE Unit, 86-03-02, 610 min, 0.21 ppm TWAOperator Type, MTBE Unit, 86-03 | Study Citation: | Texaco Chem Co, (2000). SAF studies, surveys and reports on employees exposure to anol, tert-butyl alcohol, 1,3-butadiene, methyl tert-butyl ether and | | | | | |
|--|--------------------------------|--|--|--|--|--|--|
| IELO ID: 15/97.55 Conditions of Use: Processing as a reactant EXTRACTION Parameter Data Life cycle description: Petrochemical Manufacturing Worker activity description: Petrochemical Manufacturing Industrial hygiene sampling was conducted at the Methyl Tertiary Butyl Ether (MTBE) unit at the Neches Chemical West Plant on March 2 and 3, 1986. Samp were collected to determine employee exposure to methanol, tertiary butyl alcohol (TBA), 1,3-butadiene (Bd), methyl tertiary butyl ether (MTBE) and total of hydrocarbons (TOHC). The sampling results are summarized on Tables I through IV. This sampling project was conducted during a test and inspection of to MTBE unit. These samples were collected on maintenance and operations personnel. The source of these exposures is likely the result of butadiene release when the feedstock, (butanes and butylenes) lines were binded. Varying small percentages of butadiene are found in the feedstock, whoreas and butylenes) lines were binded. Varying small percentages of butadiene are found in the feedstock, butadiene levels result from proximity to the butadiene unit used in the MTBE unit, but it is treated through a Bd hydrogenation process which 100% efficient. A survey of the MTBE unit is planned for evaluating exposures during routine operations. This upcoming survey would dispel any though these butadiene levels result from proximity to the butadiene enuit. Physical form: Vapor Personal sampling data: The butadiene samples ranged from less than 0.05 pm TwAPpetiter, MTBE Unit, 86-03-02, 69 min, 0.10 pm TWAHDPDR, Type, MTBE Unit, 86-03-02, 400 min, 0.23 pm TWAADperator Type, MTBE U | | total other hydrocarbons with cover letter dated 091586. | | | | | |
| Conduction of Use: Processing as a reactain EXTRACTION Parameter Data Life cycle description: Petrochemical Manufacturing Worker activity description: Petrochemical Manufacturing Industrial hygiene sampling was conducted at the Methyl Tertiary Butyl Ether (MTBE) unit at the Neches Chemical West Plant on March 2 and 3, 1986. Samp were collected to determine employee exposure to methanol, tertiary butyl alcohol (TBA), 1,3-butadiene (Bd), methyl tertiary butyl ether (MTBE) and total of hydrocarbons (TOHC). The sampling results are summarized on Tables 1 through IV. This sampling project was conducted during a test and inspection of 1 MTBE unitThere is a raffinate stream from the butadiene unit used in the MTBE unit, but it is treated through a Bd hydrogenation process which 100% efficient. A survey of the MTBE unit is planned for evaluating exposures during routine operations. This upcoming survey would dispel any thought there butadiene levels result from proximity to the butadiene unit. Physical form: Vapor Personal sampling data: The butadiene samples ranged from less than 0.05 ppm to 9.27 ppm, seven samples were above 1.0ppmPipefitter, MTBE Unit, 86-03-01, 643 min, 9.27 pp TWAPipefitter, MTBE Unit, 86-03-02, 490 min, 0.18 pm TWAPipefitter, MTBE Unit, 86-03-02, 490 min, 0.19 pm TWAPipefitter, MTBE Unit, 86-03-02, 490 min, 0.10 ppm TWAPipefitter, MTBE Unit, 86-03-02, 490 min, 0.1 | HERO ID: Conditions of User | 15/9/36 Decossing as a resistant | | | | | |
| Parameter Data Life cycle description: Petrochemical Manufacturing Worker activity description: Industrial hygiene sampling was conducted at the Methyl Tertiary Butyl Ether (MTBE) unit at the Neches Chemical West Plant on March 2 and 3, 1986. Samp were collected to determine employee exposure to methanol, tertiary butyl alcohol (TBA), 1,3-butadiene (Bd), methyl tertiary butyl ether (MTBE) and total of hydrocarbons (TOHC). The samples were collected on maintenance and operations personnel. The source of these exposures is likely the result of butadiene of the when the feedstock (butanes and butylenes) lines were blinded. Varying small percentages of butadiene are found in the feedstock, and this is the only source butadiene in this unit. There is a raffinate stream from the butadiene unit used in the MTBE unit, but it is treated through a Bd hydrogenation process which 100% efficient. A survey of the MTBE unit is planned for evaluating exposures during routine operations. This upcoming survey would dispel any thought these butadiene levels result from proximity to the butadiene unit. Inheaston 100% efficient. A survey of the MTBE unit, 540-302, 269 min, 5.24 ppm TWAPipefitter, MTBE Unit, 86-03-01, 643 min, 9.27 pp TWAPipefitter, MTBE Unit, 86-03-02, 450 min, 5.24 ppm TWAPipefitter, MTBE Unit, 86-03-02, 450 min, 0.05 ppm TWAPIDP, Type, MTBE | | Processing as a reactant | | | | | |
| Parameter Data Life cycle description: Petrochemical Manufacturing Worker activity description: Industrial hygiene sampling was conducted at the Methyl Tertiary Butyl Ether (MTBE) unit at the Neches Chemical West Plant on March 2 and 3, 1986. Samp were collected to determine employee exposure to methanol, tertiary butyl alcohol (TBA), 1,3-butadiene (Bd), methyl tertiary butyl ether (MTBE) and total of hydrocarbons (TOHC). The sampling results are summarized on Tables 1 through IV. This sampling project was conducted during a test and inspection of 1 MTBE unit. These samples were collected on maintenance and operations personnel. The source of these exposures is likely the result of butadiene releas when the feedstock (butanes and butylenes) lines were blinded. Varying small percentages of butadiene are found in the feedstock, and this is the only source butadiene in this unit. There is a raffinate stream from the butadiene unit used in the MTBE unit, between very of the MTBE unit is planned for evaluating exposures during routine operations. This upcoming survey would dispel any thought these butadiene levels result from proximity to the butadiene unit. Exposure route: Inhalation Physical form: Vapor Personal sampling data: The butadiene samples ranged from less than 0.05 ppm to 9.27 ppm, seven samples were above 1.0ppmPipefitter, MTBE Unit, 86-03-02, 690 min, 0.32 ppm TWAAPDP, Type, MTBE Unit, 86-03-02, 692 min, < 0.10 ppm TWAADperator Type, MTBE Unit, 86-03-02, 450 min, 0.37 pf TWAVpipefitter, MTBE Unit, 86-03-02, 2400 min, 0.05 ppm TWAPipefitter, MTBE Unit, 86-03-02, 631 min, < 0.05 ppm TWAOperator Type, MTBE Unit, 86-03-02, 450 min, 0.37 pf | | EXTRACTION | | | | | |
| Life cycle description:Petrochemical ManufacturingWorker activity description:Industrial hygiene sampling was conducted at the Methyl Tertiary Butyl Ether (MTBE) unit at the Neches Chemical West Plant on March 2 and 3, 1986. Samp were collected to determine employee exposure to methanol, tertiary butyl alcohol (TBA), 1,3-butadiene (Bd), methyl tertiary butyl ether (MTBE) and total of hydrocarbons (TOHC). The sampling results are summarized on Tables I through IV. This sampling project was conducted during a test and inspection of the MTBE unitThese samples were collected on maintenance and operations personnel. The source of these exposures is likely the result of butadiene releas when the feedstock (butantes and butylenes) lines were binded. Varying small percentages of butadiene are found in the feedstock, and this is the only source butadiene in this unit. There is a raffinate stream from the butadiene unit used in the MTBE unit, but it is treated through a Bd hydrogenation process which 100% efficient. A survey of the MTBE unit is planned for evaluating exposures during routine operations. This upcoming survey would dispel any thought th these butadiene levels result from proximity to the butadiene unit. InhalationPhysical form:VaporPersonal sampling data:The butadiene samples ranged from less than 0.05 ppm to 9.27 ppm, seven samples were above 1.0ppmPipefitter, MTBE Unit, 86-03-02, 456 min, 0.37 pp TWAOperator Type, MTBE Unit, 86-03-02, 400 min, 0.52 ppm TWAADperator Type, MTBE Unit, 86-03-02, 631 min, < 0.10 ppm TWAAOperator Type, MTBE Unit, 86-03-02, 610 min, 0.28 ppm TWAADperator Type, MTBE Unit, 86-03-02, 640 min, 0.05 ppm TWAADperator Type, MTBE Unit, 86-03-02, 610 min, 0.39 pm TWAADperator Type, MTBE Unit, 86-03-02, 610 min, 0.34 ppm TWAOperator Type, MTBE Unit, 86-03-01, 510 min, 0.34 ppm TWAOperator Type, MTBE Unit, 86-03-02, 610 min, 0.28 ppm TWAADperator | Parameter | Data | | | | | |
| Worker activity description: Industrial hyginated image Personal sampling data: Inhalation Physical form: Vapor | Life cycle description: | Petrochemical Manufacturing | | | | | |
| Exposure route:InhalationPhysical form:VaporPersonal sampling data:The butadiene samples ranged from less than 0.05 ppm to 9.27 ppm, seven samples were above 1.0ppmPipefitter, MTBE Unit, 86-03-01, 643 min, 9.27 pp TWAPipefitter, MTBE Unit, 86-03-02, 696 min, 5.24 ppm TWAPipefitter, MTBE Unit, 86-03-02, 692 min, < 0.10 ppm TWAHDDP, Type, MTBE Unit, 80-03-02, 509 min, 0.23 ppm TWAHDDP, Type, MTBE Unit, 86-03-02, 511 min, < 0.05 ppm TWAOperator Type, MTBE Unit, 86-03-02, 456 min, 0.37 pp TWAOperator Type, MTBE Unit, 86-03-02, 460 min, 0.05 ppm TWABoilermaker, MTBE Unit, 86-03-02, 631 min, < 0.12 ppm TWAOperator Type, MTBE Unit, 86-03-02, 619 min, 0.28 ppm TWAPipefitter, MTBE Unit, 86-03-02, 480 min, 0.16 ppm TWAHDDP, Type, MTBE Unit, 86-03-02, 619 min, 0.28 ppm TWAPipefitter, MTBE Unit, 86-03-01, 510 min, 0.16 ppm TWAHDDP, Type, MTBE Unit, 86-03-01, 510 min, 0.34 ppm TWAOperator Type, MTBE Unit, 86-03-01, 457 min, 0.88 pp TWAOperator Type, MTBE Unit, 86-03-01, 448 min, 1.53 ppm TWAPipefitter, MTBE Unit, 86-03-01, 649 min, 1.04 ppm TWAPipefitter, MTBE Unit, 86-03-04, 645 min, 1.59 ppm TWAOperator Type, MTBE Unit, 86-03-01, 451 min, 1.20 ppm TWAOperator Type, MTBE Unit, 86-03-01, 453 min, 1.34 ppm TWA | Worker activity descrip | Industrial hygiene sampling was conducted at the Methyl Tertiary Butyl Ether (MTBE) unit at the Neches Chemical West Plant on March 2 and 3, 1986. Samples were collected to determine employee exposure to methanol, tertiary butyl alcohol (TBA), 1,3-butadiene (Bd), methyl tertiary butyl ether (MTBE) and total other hydrocarbons (TOHC). The sampling results are summarized on Tables I through IV. This sampling project was conducted during a test and inspection of the MTBE unitThese samples were collected on maintenance and operations personnel. The source of these exposures is likely the result of butadiene released when the feedstock (butanes and butylenes) lines were blinded. Varying small percentages of butadiene are found in the feedstock, and this is the only source of butadiene in this unit. There is a raffinate stream from the butadiene unit used in the MTBE unit, but it is treated through a Bd hydrogenation process which is 100% efficient. A survey of the MTBE unit is planned for evaluating exposures during routine operations. This upcoming survey would dispel any thought that these butadiene levels result from proximity to the butadiene unit | | | | | |
| Physical form:VaporPersonal sampling data:The butadiene samples ranged from less than 0.05 ppm to 9.27 ppm, seven samples were above 1.0ppmPipefitter, MTBE Unit, 86-03-01, 643 min, 9.27 pp TWAPipefitter, MTBE Unit, 86-03-02, 696 min, 5.24 ppm TWAPipefitter, MTBE Unit, 86-03-02, 692 min, < 0.10 ppm TWAHDDP, Type, MTBE Unit, 80-03-02, 509 min, 0.23 ppm TWAHDDP, Type, MTBE Unit, 86-03-02, 511 min, < 0.05 ppm TWAOperator Type, MTBE Unit, 86-03-02, 456 min, 0.37 pp TWAOperator Type, MTBE Unit, 86-03-02, 460 min, 0.05 ppm TWABoilermaker, MTBE Unit, 86-03-02, 631 min, < 0.12 ppm TWAOperator Type, MTBE Unit, 86-03-02, 450 min, 0.10 ppm TWAOperator Type, MTBE Unit, 86-03-02, 396 min, < 0.10 ppm TWABoilermaker, MTBE Unit, 86-03-02, 619 min, 0.28 ppm TWAPipefitter, MTBE Unit, 86-03-02, 480 min, 0.10 ppm TWABoilermaker, MTBE Unit, 86-03-02, 619 min, 0.28 ppm TWAPipefitter, MTBE Unit, 86-03-02, 480 min, 0.16 ppm TWAHDDP, Type, MTBE Unit, 86-03-01, 510 min, 0.62 ppm TWAHDDP, Type, MTBE Unit, 86-03-01, 510 min, 0.34 ppm TWAOperator Type, MTBE Unit, 86-03-01, 448 min, 1.53 ppm TWAPipefitter, MTBE Unit, 86-03-01, 649 min, 1.04 ppm TWAPipefitter, MTBE Unit, 86-03-02, 645 min, 1.59 ppm TWAOperator Type, MTBE Unit, 86-03-01, 451 min, 1.20 ppm TWAOperator Type, MTBE Unit, 86-03-01, 453 min, 1.34 ppm TWA | Exposure route: | Inhalation | | | | | |
| Personal sampling data: The butadiene samples ranged from less than 0.05 ppm to 9.27 ppm, seven samples were above 1.0ppmPipefitter, MTBE Unit, 86-03-01, 643 min, 9.27 pp TWAPipefitter, MTBE Unit, 86-03-02, 692 min, < 0.10 ppm TWAHDDP, Type, MTBE Unit, 86-03-02, 509 min, 0.23 ppm TWAHDDP, Type, MTBE Unit, 86-03-02, 511 min, < 0.05 ppm TWAOperator Type, MTBE Unit, 86-03-02, 456 min, 0.37 pp TWAOperator Type, MTBE Unit, 86-03-02, 460 min, 0.05 ppm TWABoilermaker, MTBE Unit, 86-03-02, 631 min, < 0.12 ppm TWAOperator Type, MTBE Unit, 86-03-02, 450 min, 0.10 ppm TWAOperator Type, MTBE Unit, 86-03-02, 619 min, 0.28 ppm TWAPipefitter, MTBE Unit, 86-03-02, 480 min, 0.16 ppm TWAOperator Type, MTBE Unit, 86-03-02, 619 min, 0.28 ppm TWAPipefitter, MTBE Unit, 86-03-02, 480 min, 0.16 ppm TWAHDDP, Type, MTBE Unit, 86-03-01, 510 min, 0.34 ppm TWAOperator Type, MTBE Unit, 86-03-01, 448 min, 1.53 ppm TWAPipefitter, MTBE Unit, 86-03-01, 649 min, 1.04 ppm TWAPipefitter, MTBE Unit, 86-03-02, 645 min, 1.59 ppm TWAOperator Type, MTBE Unit, 86-03-01, 451 min, 1.20 ppm TWAOperator Type, MTBE Unit, 86-03-01, 453 min, 1.34 ppm TWA | Physical form: Vapor | | | | | | |
| 645 min, 1.59 ppm TWAOperator Type, MTBE Unit, 86-03-01, 451 min, 1.20 ppm TWAOperator Type, MTBE Unit, 86-03-01, 453 min, 1.34 ppm TWA | Personal sampling data | The butadiene samples ranged from less than 0.05 ppm to 9.27 ppm, seven samples were above 1.0ppmPipefitter, MTBE Unit, 86-03-01, 643 min, 9.27 ppm TWAPipefitter, MTBE Unit, 86-03-02, 696 min, 5.24 ppm TWAPipefitter, MTBE Unit, 86-03-02, 692 min, < 0.10 ppm TWAHDDP, Type, MTBE Unit, 86-03-02, 509 min, 0.23 ppm TWAHDDP, Type, MTBE Unit, 86-03-02, 511 min, < 0.05 ppm TWAOperator Type, MTBE Unit, 86-03-02, 456 min, 0.37 ppm TWAOperator Type, MTBE Unit, 86-03-02, 460 min, 0.05 ppm TWABoilermaker, MTBE Unit, 86-03-02, 631 min, < 0.12 ppm TWAOperator Type, MTBE Unit, 86-03-02, 630 min, < 0.10 ppm TWAOperator Type, MTBE Unit, 86-03-02, 619 min, 0.05 ppm TWABoilermaker, MTBE Unit, 86-03-02, 631 min, < 0.12 ppm TWAOperator Type, MTBE Unit, 86-03-02, 619 min, 0.28 ppm TWAPipefitter, MTBE Unit, 86-03-02, 480 min, 0.16 ppm TWAHDDP, Type, MTBE Unit, 86-03-01, 510 min, 0.62 ppm TWAHDDP, Type, MTBE Unit, 86-03-01, 510 min, 0.34 ppm TWAOperator Type, MTBE Unit, 86-03-01, 448 min, 1.53 ppm TWAPipefitter, MTBE Unit, 86-03-01, 649 min, 1.04 ppm TWAPipefitter, MTBE Unit, 86-03-01, 448 min, 1.53 ppm TWAPipefitter, MTBE Unit, 86-03-01, 649 min, 1.04 ppm TWAPipefitter, MTBE Unit, 86-03-01, 448 min, 1.53 ppm TWAPipefitter, MTBE Unit, 86-03-01, 649 min, 1.04 ppm TWAPipefitter, MTBE Unit, 86-03-01, 448 min, 1.53 ppm TWAPipefitter, MTBE Unit, 86-03-01, 649 min, 1.04 ppm TWAPipefitter, MTBE Unit, 86-03-01, 448 min, 1.53 ppm TWAPipefitter, MTBE Unit, 86-03-01, 649 min, 1.04 ppm TWAPipefitter, MTBE Unit, 86-03-01, 448 min, 1.53 ppm TWAPipefitter, MTBE Unit, 86-03-01, 649 min, 1.04 ppm TWAPipefitter, MTBE Unit, 86-03-01, 448 min, 1.53 ppm TWAPipefitter, MTBE Unit, 86-03-01, 649 min, 1.04 ppm TWAPipefitter, MTBE Unit, 86-03-01, 448 min, 1.53 ppm TWAPipefitter, MTBE Unit, 86-03-01, 649 min, 1.04 ppm TWAPipefitter, MTBE Unit, 86-03-01, 448 min, 1.53 ppm TWAPipefitter, MTBE Unit, 86-03-01, 649 min, 1.04 ppm TWAPipefitter, MTBE Unit, 86-03-01, 448 min, 1.53 ppm TWAPipefitter, MTBE Unit, 86-03-01, 649 min, 1.04 ppm TWAPipefitter, MTBE Unit, 86-03- | | | | | |
| Personal protective equipment: Respiratory protection was not worn during the shutdown. The sampling results indicate a need for organic vapor respirators to be worn when breaking into a blinding lines. This recommendation has been made previously and should be adhered to in any teat and inspection situation. | Personal protective equ | 645 min, 1.59 ppm TWAOperator Type, MTBE Unit, 86-03-01, 451 min, 1.20 ppm TWAOperator Type, MTBE Unit, 86-03-01, 453 min, 1.34 ppm TWA ipment: Respiratory protection was not worn during the shutdown. The sampling results indicate a need for organic vapor respirators to be worn when breaking into and blinding lines. This recommendation has been made previously and should be adhered to in any teat and inspection situation. | | | | | |

| | | | EVALUA | TION |
|------------------------|-----------|-------------------------------------|--------|--|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | The sampling method is described and the analysis was conducted at an accredited in- dustrial hygiene laboratory. |
| Domain 2: Representati | veness | | | |
| | Metric 2: | Geographic Scope | High | Data is from USA. |
| | Metric 3: | Applicability | High | The data are for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Low | Data is over 20 years old. |
| | Metric 5: | Sample Size | High | Statistical distribution is fully characterized. Individual sample results for each worker were provided in detail. |
| | | | | |

Domain 3: Accessibility/ Clarity

Continued on next page ...

Occupational Exposure

1,3-Butadiene

| continued from previous page | | | | | | |
|---------------------------------------|------------------------------------|---|--------|--|--|--|
| Study Citation: | Texaco Cher total other h | Texaco Chem Co, (2000). SAF studies, surveys and reports on employees exposure to anol, tert-butyl alcohol, 1,3-butadiene, methyl tert-butyl ether and total other hydrocarbons with cover letter dated 091586. | | | | |
| HERO ID: | 1579736 | | | | | |
| Conditions of Use: | Processing a | Processing as a reactant | | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| | Metric 6: | Metadata Completeness | High | Most metadata included. | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | The monitoring study provides only limited discussion of the variability in the deter- minants of exposure for the sampled site or sector. The monitoring study provides only limited discussion of the uncertainty in the exposure estimates. | | |
| Overall Quali | Overall Quality Determination High | | | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Texaco Chem | Texaco Chem Co, (1986). SAF studies, surveys and reports on employees exposure to butadiene, methanol, tertiary-butyl alcohol, and other hydrocarbons | | | |
|---------------------------------------|--|---|----------------|---|--|
| HERO ID: | with cover letter dated 091586. 1579737 | | | | |
| Conditions of Use: | Processing | | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| | | | | | |
| Worker activity description | ion: | Various activities including welding are condu | cted inside re | eactor tower 4D14, in the MTBE unit. (page 2 of 6) | |
| Area sampling data: | | Two butadiene samples were taken with adjust | ted concentra | tions of 0.18ppm and 0.11ppm. (See the Table on page 4 of 6) | |
| | | | | | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling method is described and is conducted at a reputable national laboratory. | |
| Domain 2. Representativ | veness | | | | |
| Bolliuli 2. Representati | Metric 2: | Geographic Scope | High | Data is from USA. | |
| | Metric 3: | Applicability | High | Report is within scope. | |
| | Metric 4: | Temporal Representativeness | Low | Data is over 20 years old. | |
| | Metric 5: | Sample Size | High | Statistical distribution is fully characterized. Individual sample results for each worker were provided in detail. | |
| Domain 3: Accessibility/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Most metadata included. | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Uncertainty not addressed. | |
| Overall Qualit | Overall Quality Determination High | | | | |

PUBLIC RELEASE DRAFT November 2024 Occupational Exposure

1,3-Butadiene

| Study Citation: HERO ID: | Texaco Chem Co, (2000). Industrial hygiene survey for methyl tertiary-butyl ether and 1,3-butadiene at the MTBE unit with cover letter dated 111386. 5664501 | | | | |
|-----------------------------|--|---|-----------------------------------|---|--|
| Conditions of Use: | Processing as | sing as a Reactant: Petrochemical Manufacturing | | | |
| | | | EXTRAC | ΓΙΟΝ | |
| Parameter | | Data | | | |
| | | | | | |
| Worker activity description | on: | head operator (stays with unit being monitored | d for entire wo | ork shift) and a roving operator (works with all units on plant) (page 2 of 9) | |
| Exposure route: | | Sampling done in MTBE unit. The feedstock t the stream in question may be the cause of ex- contributing factors as well (page 2 of 9) | to this unit doe posure. Proxi | s contain varying small percentages of butadiene. Fugitive emissions from pumps and piping handling mity to acetylene unit (in which butadiene is produced in small amounts) and butadiene unit may be | |
| Personal sampling data: | | 0.17, 3.08, 0.46, and 1.14 ppm. (page 2 of 9) | See pages 5 an | d 7 for table of butadiene monitoring results. | |
| Area sampling data: | | two samples taken at a butanes and butylenes 0.19 ppm to 0.47 ppm. Emissions could be from monitoring results | feed pump ha | d results less than 0.06 ppm. Four other samples, taken at valves and filters, had results ranging from ons or just general background level in the unit. (page 3 of 9) See pages 5 and 7 for table of butadiene | |
| Number of workers: | | 2 (page 2 of 9) | | | |
| Comments: | | 1,3-butadiene may be an impurity in the feeds | tock of the M | TBE production process. | |
| | | | | | |
| EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling or analytical methodology only briefly described on page 3 | |
| Domain 2. Representativ | anass | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | High | In the US | |
| | Metric 3: | Applicability | High | chemical manufacturing plant | |
| | Metric 4: | Temporal Representativeness | Low | from 1986 | |
| | Metric 5: | Sample Size | Medium | A range of values is reported. | |
| | | | | | |
| Domain 3: Accessibility/ | Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | Monitoring data include all associated metadata, including sample types, exposure types, sample durations, exposure durations worker activities, and exposure frequency. | |
| Domain 4: Variability on | d Uncertainty | | | | |
| Domain 4. Variability an | Metric 7: | Metadata Completeness | High | The monitoring study addresses variability in the determinants of exposure for the sam- pled site or sector. The monitoring study addresses uncertainty in the exposure estimates or uncertainty can be determined from the sampling and analytical method. | |
| Overall Qualit | y Determ | nination | High | | |
HERO ID: 5665270 Table: 1 of 1

| Study Citation: | Texaco Chem | Texaco Chem Co, (1992). Initial submission: Letter from Texaco Chem Co to USEPA regarding a study in mutation and human exposure to butadiene with | | | | | |
|--------------------------------------|-----------------------------|--|----------------|--|--|--|--|
| HEBO ID: | cover letter da | dated 110292 and attachments. | | | | | |
| Conditions of Use: | Manufacture | 3 | | | | | |
| | | | | | | | |
| Paramatar | | Data | EXIKAC | IION | | | |
| | | Data | | | | | |
| Worker activity description: | | Higher exposure level workers were process operators or rovers in butadiene production areas. Lower exposure level workers were in Central Control area for production units, Steam Power and Water Plant with its control area. (pg 22) | | | | | |
| Exposure route: | | Inhalation (pg 22) More information on the ex | xposure route | is described in page 22-3 | | | |
| Personal sampling data: | | Both area and personal samples were collecter | d. Some perso | onal samples were collected for 15-20 minute intervals. (pg 22) Unsure if results are included. | | | |
| Area sampling data: | | 3.5+/-7.5 ppm in high exposure areas, $0.03+/-$ | 0.03 ppm in l | ow exposure areas (greater detail included in table 2 pg 41) | | | |
| Number of workers: | | Approximately 65,000 U.S. workers are eng butadiene production plant (pg 21) | aged in jobs i | in which there is some level of exposure to butadiene (pg 13) The study describes 20 workers at a | | | |
| | | | EVALUA | TION | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | Metric 1: | Sampling and Analytical Methodology | High | Sampling or analytical methodology is an approved OSHA or NIOSH method or is well described and found to be equivalent to approved OSHA or NIOSH methods. | | | |
| Domain 2: Representati | Vanass | | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | | |
| | Metric 3: | Applicability | High | The data are for an occupational scenario within the scope of the risk evaluation. | | | |
| | Metric 4: | Temporal Representativeness | Low | Metadata on the operations, equipment, and worker activities associated with the data show that the data agree representative of outdated operations, equipment, and activities rather than current operations, equipment, and worker activities. The data were collected before the most recent PEL establishment or update or are more than 35 years old if no PEL is established. | | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized. | | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Medium | Monitoring data was only area data and only included the mean and SD of each of the three work areas. Individual data points are not provided. | | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | The monitoring study addresses variability in the determinants of exposure for the sam- pled site or sector. The monitoring study addresses uncertainty in the exposure estimates or uncertainty canbe determined from the sampling and analytical method. | | | |
| Overall Quality Determination | | High | | | | | |

| Study Citation: HERO ID: Conditions of Use: | Texaco Chem Co, (1993). Support: mutation and human exposure to butadiene with cover letter dated 121692. 5665287 Manufacturing | | | | | |
|--|---|--|--------------|---|--|--|
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Exposure route: | | inhalation | | | | |
| Physical form: | | gas | | | | |
| Area sampling data: | | "North Unit: 3.18+-7.13 ppm South Unit: 3.89 | 9+-7.60 ppm | Central Control: 0.03+-0.03 ppm" | | |
| Exposure duration: | | 8 hours | | | | |
| Exposure frequency: | | "High Exposed Group: 3.8 years Low Exposed | d Group: 3.4 | years" | | |
| Number of workers: | | 65,000 | | | | |
| | | | | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is equivalent to an approved [OSHA/NIOSH] method. | | |
| | | | | | | |
| Domain 2: Representativ | veness | | TT' 1 | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for the manufacture of butadiene, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| 5 | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | |
| Domain 4: Variability at | nd Uncertainty | ~ | | | | |
| Metric 7: Metadata Completeness High Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling at different sites within the plant. | | | | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling at different sites within the plant. | | |
| Overall Quality Determination H | | | High | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Texaco Inc, (| Fexaco Inc, (1986). SAF studies, surveys and reports on methanol, tert-butanol, 1,3-butadiene, methyl tert-butyl ether, and total other hydrocarbons with | | | | |
|------------------------------------|--------------------------|---|--------------|---|--|--|
| HERO ID: | cover letters of 1579711 | vover letters dated 091586 and 020687. | | | | |
| Conditions of Use: | Processing | | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Life cycle description: | | Petrochemical Manufacturing | | | | |
| Worker activity descripti | on: | Maintenance and operations personnel exposed | d. Butadiene | is released when the feedstock (butanes and butylenes) lines were blinded. | | |
| Exposure route: | | Inhalation | | | | |
| Physical form: | | Vapor | | | | |
| Personal sampling data: | | Butadiene samples ranged from 0.05ppm to 9. | 27 ppm. Seve | en samples were above 1.0ppm | | |
| Exposure duration: | | 8 or 12 hours, depending on shift. | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling method is described and is conducted at a reputable national laboratory. | | |
| Domain 2. Representativ | ieness | | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | High | Data is from USA. | | |
| | Metric 3: | Applicability | High | The data are for an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Low | Data is over 20 years old. | | |
| | Metric 5: | Sample Size | High | Statistical distribution is fully characterized. Individual sample results for each worker | | |
| | | | | were provided in detail. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Most metadata included. | | |
| D . 4 W . 1 | 1.1.1 | | | | | |
| Domain 4: Variability an | Id Uncertainty | Mata data Camalatan an | 11:-1- | | | |
| | Metric /: | Metadata Completeness | High | Sources of variability were mentioned and future recommendations included to mini- mize error. | | |
| Overall Ouality Determination High | | | | | | |

PUBLIC RELEASE DRAFT November 2024

| HERO ID: 57/992/5 Conditions of Use: Processing Parameter Data EXTRACTION Morker activity description: roving operators at an MTBE production unit inhalation gass gass Personal sampling data: four measurements taken for personal sampling: 0.17, 3.08, 0.46, and 1.14 ppm Area sampling data: four measurements taken for personal sampling: 0.17, 3.08, 0.46, and 1.14 ppm Area sampling data: four measurements taken for personal sampling: 0.17, 3.08, 0.46, and 1.14 ppm Area sampling data: four measurements taken for personal sampling: 0.17, 3.08, 0.46, and 1.14 ppm Domain Metric EVALUATION Domain 1: Reliability Metric Sampling and Analytical Methodology Low Sampling/analytical methodology is not specified. Domain 1: Reliability Metric 2: Geographic Scope High Data are from the U.S. Metric 3: Applicability High Data are for organic chemical production, an in-scop occupational scenario. Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. Statistical distribution of samples is fully characterized (discrete sampling data provide). Domain 3: Accessibility/ Clarity Metridata Complet | Study Citation: | Texaco Inc, (| Texaco Inc, (1987). Industrial hygiene survey for methyl tertiary butyl ether (MTBE) and 1,3-butadiene (BD) at the MTBE unit with cover letters dated | | | | | | |
|--|---------------------------------------|--------------------------------------|---|----------------------|---|--|--|--|--|
| Conditions of Use: Processing Parameter Data Worker activity description: roving operators at an MTBE production unit inhalation Exposure route: inhalation Personal sampling data: for measurements taken for personal sampling: 0.17, 3.08, 0.46, and 1.14 ppm Area sampling data: feed pump: 0.06 ppm Valves and filter areas: 0.19- 0.47 ppm Exposure duration: 8 hours/day Domain Metric Reliability Metric Domain 1: Reliability Metric 1: Sampling and Analytical Methodology Low Sampling data: Geographic Scope Metric 2: Geographic Scope Metric 3: Applicability Metric 4: Temporal Representativeness Metric 5: Sample Size Metric 5: Sample Size High Data are for organic chemical production, an in-scope occupational scenario. Assessment is based on data greater than 20 years oid and industry conditions that are expected to be outdated. Metric 5: Sample Size High Statistical distribution of samples is fully characterized (discrete sampling data provided). Domain 3: Accessibility / Clarity <td< th=""><th>HERO ID:</th><th>111386 and 0 5790926</th><th colspan="7">5790926</th></td<> | HERO ID: | 111386 and 0 5790926 | 5790926 | | | | | | |
| Parameter Data Worker activity description: roving operators at an MTBE production unit Exposure route: inhalation Physical form: gas Personal sampling data: four measurements taken for personal sampling: 0.17, 3.08, 0.46, and 1.14 ppm Area sampling data: Feed pump: 0.06 ppm Valves and filter areas: 0.19- 0.47 ppm Exposure duration: Feed pump: 0.06 ppm Valves and filter areas: 0.19- 0.47 ppm Domain 1: Reliability Metric 1: Sampling and Analytical Methodology Low Sampling/analytical methodology is not specified. Domain 1: Reliability Metric 2: Geographic Scope High Data are from the U.S. Metric 3: Applicability Temporal Representativeness Low Asampling data greater than 20 years old and industry conditions that are expected to be outdated. Metric 4: Temporal Representativeness Low Asater for on gasnic chemical production, an in-scope occupational scenario. Metric 5: Sample Size High Aster for organic chemical production, an in-scope occupation and industry conditions that are expected to be outdated. Domain 3: Accessibility/Clarity Metric 6: Sample Size High Aster fried ametadata included. Domain 4: Variability and Uncertainty Metric 7: <th>Conditions of Use:</th> <th>Processing</th> <th></th> <th></th> <th></th> | Conditions of Use: | Processing | | | | | | | |
| Parameter Data Worker activity description: roving operators at an MTBE production unit inhalation inhalation Physical form: gas gas Personal sampling data: feed pump: 0.06 ppm Valves and filter areas: 0.19- 0.47 ppm sampling data: Area sampling data: Feed pump: 0.06 ppm Valves and filter areas: 0.19- 0.47 ppm sampling data: Domain 1: Reliability Metric Rating Comments Domain 1: Reliability Metric 1: Sampling and Analytical Methodology Low Sampling/analytical methodology is not specified. Domain 2: Representativeness Metric 2: Geographic Scope High Data are from the U.S. Metric 4: Temporal Representativeness Metric 4: Femporal Representativeness Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. Domain 3: Accessibility/ Clarity Metric 5: Sample Size High Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Most critical metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Medium Variability addressed by sampling on th | | | | EXTRACTION | N | | | | |
| Worker activity description: roving operators at an MTBE production unit inhalation Exposure route: inhalation Physical form: gas Personal sampling data: four measurements taken for personal sampling: 0.17, 3.08, 0.46, and 1.14 ppm Area sampling data: Feed pump: 0.06 ppm Valves and filter areas: 0.19-0.47 ppm Exposure duration: 8 hours/day Domain Metric Reliability Rating Domain 1: Reliability Metric 1: Sampling and Analytical Methodology Low Sampling/analytical methodology is not specified. Domain 2: Representativeness Metric 3: Metric 3: Applicability Metric 4: Temporal Representativeness Metric 5: Sample Size Metric 5: Sample Size Domain 3: Accessibility/ Clarity Metric 6: Metric 6: Metadata Completeness High Most critical metadata included. Domain 4: Variability and Uncertainty Metadata Completeness Metric 7: Metadata Completeness High Metric 7: Metadata Completeness High Metric 7: Metadata | Parameter | | Data | | | | | | |
| Worker activity description: roving operators at an MTBE production unit inhalation Exposure route: inhalation Physical form: gas Personal sampling data: Feed pump: 0.06 ppm Valves and filter areas: 0.19- 0.47 ppm Area sampling data: Feed pump: 0.06 ppm Valves and filter areas: 0.19- 0.47 ppm Exposure duration: 8 hours/day Comments Comments Domain Metric Rating Comments Domain 1: Reliability Metric 1: Sampling and Analytical Methodology Low Sampling/analytical methodology is not specified. Domain 2: Representativeness Metric 3: Metric 4: Temporal Representativeness Metric 5: Sample Size Metric 5: Sample Size Metric 5: Sample Size Metric 6: Metric 6: Metric 7: Metric 6: Metric 7: Metadata Completeness Metric 7: Metadata Completeness High Most critical metadata included. | | | | | | | | | |
| Exposure route: inhalation Physical form: gas four measurements taken for personal sampling: 0.17, 3.08, 0.46, and 1.14 ppm Area sampling data: Feed pump: 0.06 ppm Valves and filter areas: 0.19- 0.47 ppm Exposure duration: 8 hours/day Domain Metric Reliability Metric 1: Sampling and Analytical Methodology Low Sampling/analytical methodology is not specified. Domain 2: Representativeness Geographic Scope Metric 3: Applicability Metric 4: Temporal Representativeness Metric 5: Sample Size Metric 5: Sample Size High Data are from the U.S. Metric 6: Metric Size Metric 7: Sample Size High Data are for organic chemical production, an in-scope occupational scenario. Applicability/ Clarity High Data are for organic chemical production, an in-scope occupational scenario. Metric 5: Sample Size High Statistical distribution of samples is fully characterized (discrete sampling data provided). Domain 3: Accessibility/ Clarity Metadata Completeness High Most critical metadata | Worker activity descripti | on: | roving operators at an MTBE production unit | | | | | | |
| Physical form: gas Personal sampling data: Feed pump: 0.06 ppm Valves and filter areas: 0.19 - 0.47 ppm Area sampling data: Feed pump: 0.06 ppm Valves and filter areas: 0.19 - 0.47 ppm Exposure duration: 8 hours/day Domain Metric Restrict Rating Comments Comments Domain 1: Reliability Metric 1: Sampling and Analytical Methodology Low Sampling/analytical methodology is not specified. Domain 2: Representativeness Metric 2: Metric 3: Applicability Metric 4: Temporal Representativeness Metric 5: Sample Size Metric 5: Sample Size Domain 3: Accessibility/Clarity High Data are from the U.S. Metric 6: Metadata Completeness Low Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. Domain 3: Accessibility/Clarity Metric 9: Metric 6: Metadata Completeness Metric 7: Metadata Completeness High Most critical metadata included. Domain 4: Variability and Uncertainty Metadata Completeness Medium <td< td=""><td>Exposure route:</td><td></td><td>inhalation</td><td></td><td></td></td<> | Exposure route: | | inhalation | | | | | | |
| Personal sampling data: Four measurements taken for personal sampling: 0.17, 3.08, 0.46, and 1.14 ppm Area sampling data: Feed pump: 0.06 ppm Valves and filter areas: 0.19- 0.47 ppm Bouns/day Evaluation: Evaluation: Domain Metric Rating Comments Domain 1: Reliability Metric 1: Sampling and Analytical Methodology Low Sampling/analytical methodology is not specified. Domain 2: Representativeness Metric 2: Geographic Scope High Data are from the U.S. Metric 3: Applicability High Data are for organic chemical production, an in-scope occupational scenario. Metric 4: Temporal Representativeness Low Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. Metric 5: Sample Size High Statistical distribution of samples is fully characterized (discrete sampling data provided). Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Most critical metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Medium Variability addressed by sampling on three different days at multiple locations, but uncertainty is not addressed. | Physical form: | | gas | 0.17 0.00 0.46 | 1114 | | | | |
| Area sampling data: Feed pump: 0.06 ppm Valves and hiter areas: 0.19-0.4/ ppm Exposure duration: 8 hours/day Domain Metric Rating Comments Domain 1: Reliability Metric 1: Sampling and Analytical Methodology Low Sampling/analytical methodology is not specified. Domain 2: Representativeness Metric 3: Applicability High Data are from the U.S. Metric 4: Temporal Representativeness Low Sassesment is based on data greater than 20 years old and industry conditions that are expected to be outlated. Metric 5: Sample Size High Statistical distribution of samples is fully characterized (discrete sampling data provided). Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Most critical metadata included. Domain 4: Variability and Uncertainty Metadata Completeness Medium Variability addressed by sampling on three different days at multiple locations, but uncertainty is not addressed. | Personal sampling data: | | four measurements taken for personal sampling | g: 0.17, 3.08, 0.46, | and 1.14 ppm | | | | |
| Exposure duration: s noursday Domain Metric EVALUATION Rating Comments Domain 1: Reliability Metric 1: Sampling and Analytical Methodology Low Sampling/analytical methodology is not specified. Domain 2: Representativeness Metric 2: Geographic Scope High Data are from the U.S. Metric 3: Applicability High Data are for organic chemical production, an in-scope occupational scenario. Metric 4: Temporal Representativeness Low Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. Metric 5: Sample Size High Statistical distribution of samples is fully characterized (discrete sampling data provided). Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Most critical metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Medium Variability addressed by sampling on three different days at multiple locations, but uncertainty is not addressed. | Area sampling data: | | Feed pump: 0.06 ppm Valves and filter areas: 0 | 0.19- 0.47 ppm | | | | | |
| Domain Metric EVALUATION Rating Comments Domain 1: Reliability Metric 1: Sampling and Analytical Methodology Low Sampling/analytical methodology is not specified. Domain 2: Representativeness Metric 2: Geographic Scope High Data are from the U.S. Metric 3: Applicability High Data are for organic chemical production, an in-scope occupational scenario. Metric 4: Temporal Representativeness Low Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. Metric 5: Sample Size High Statistical distribution of samples is fully characterized (discrete sampling data provided). Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Metric 7: Metadata Completeness High Most critical metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Medium | Exposure duration: | | 8 nours/day | | | | | | |
| DomainMetricRatingCommentsDomain 1: ReliabilityMetric 1:Sampling and Analytical MethodologyLowSampling/analytical methodology is not specified.Domain 2: RepresentativenessMetric 2:Geographic ScopeHighData are from the U.S.Metric 3:ApplicabilityHighData are for organic chemical production, an in-scope occupational scenario.Metric 4:Temporal RepresentativenessLowAssessment is based on data greater than 20 years old and industry conditions that are expected to be outdated.Metric 5:Sample SizeHighStatistical distribution of samples is fully characterized (discrete sampling data provided).Domain 3: Accessibility/Clarity Metric 7:Metadata CompletenessHighMetric 7:Metadata CompletenessHighMetric 7:Metadata CompletenessMediumVariability and Uncertainty Metric 7:Metadata CompletenessMedium | EVALUATION | | | | | | | | |
| Domain 1: Reliability Metric 1: Sampling and Analytical Methodology Low Sampling/analytical methodology is not specified. Domain 2: Representativeness Metric 2: Geographic Scope High Data are from the U.S. Metric 3: Applicability High Data are for organic chemical production, an in-scope occupational scenario. Metric 4: Temporal Representativeness Low Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. Metric 5: Sample Size High Statistical distribution of samples is fully characterized (discrete sampling data provided). Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Medium Variability addressed by sampling on three different days at multiple locations, but uncertainty is not addressed. Medium | Domain | | Metric | Rating | Comments | | | | |
| Metric 1: Sampling and Analytical Methodology Low Sampling/analytical methodology is not specified. Domain 2: Representativeness Metric 2: Geographic Scope High Data are from the U.S. Metric 3: Applicability High Data are for organic chemical production, an in-scope occupational scenario. Metric 4: Temporal Representativeness Low Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. Metric 5: Sample Size High Statistical distribution of samples is fully characterized (discrete sampling data provided). Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Most critical metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Medium Variability addressed by sampling on three different days at multiple locations, but uncertainty is not addressed. | Domain 1: Reliability | | | | | | | | |
| Domain 2: Representativeness Metric 2: Geographic Scope High Data are from the U.S. Metric 3: Applicability High Data are for organic chemical production, an in-scope occupational scenario. Metric 4: Temporal Representativeness Low Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. Metric 5: Sample Size High Statistical distribution of samples is fully characterized (discrete sampling data provided). Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Most critical metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Medium Variability addressed by sampling on three different days at multiple locations, but uncertainty is not addressed. | | Metric 1: | Sampling and Analytical Methodology | Low | Sampling/analytical methodology is not specified. | | | | |
| Metric 2: Geographic Scope High Data are from the U.S. Metric 3: Applicability High Data are for organic chemical production, an in-scope occupational scenario. Metric 4: Temporal Representativeness Low Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. Metric 5: Sample Size High Statistical distribution of samples is fully characterized (discrete sampling data provided). Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Most critical metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Medium Variability addressed by sampling on three different days at multiple locations, but uncertainty is not addressed. | Domain 2: Representativ | reness | | | | | | | |
| Metric 3: Applicability High Data are for organic chemical production, an in-scope occupational scenario. Metric 4: Temporal Representativeness Low Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. Metric 5: Sample Size High Statistical distribution of samples is fully characterized (discrete sampling data provided). Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Domain 4: Variability and Uncertainty Metadata Completeness Medium Variability addressed by sampling on three different days at multiple locations, but uncertainty is not addressed. | · · · · · · · · · · · · · · · · · · · | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | | |
| Metric 4: Temporal Representativeness Low Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. Metric 5: Sample Size High Statistical distribution of samples is fully characterized (discrete sampling data provided). Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Most critical metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Medium Variability addressed by sampling on three different days at multiple locations, but uncertainty is not addressed. | | Metric 3: | Applicability | High | Data are for organic chemical production, an in-scope occupational scenario. | | | | |
| Metric 5: Sample Size High Statistical distribution of samples is fully characterized (discrete sampling data provided). Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Most critical metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Medium Variability addressed by sampling on three different days at multiple locations, but uncertainty is not addressed. Owners II Overlity: Determinentian Medium Medium | | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | | |
| Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Most critical metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Medium Variability addressed by sampling on three different days at multiple locations, but uncertainty is not addressed. | | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | | | | |
| Metric 6: Metadata Completeness High Most critical metadata included. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Medium Variability addressed by sampling on three different days at multiple locations, but uncertainty is not addressed. Ownerall Ownelity: Determination Medium Medium | Domain 3: Accessibility | Clarity | | | | | | | |
| Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Medium Variability addressed by sampling on three different days at multiple locations, but un- certainty is not addressed. | 2 smain 5. 7 ceessionity/ | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | | | |
| Domain 4: variability and Oncertainty Metadata Completeness Medium Variability addressed by sampling on three different days at multiple locations, but uncertainty is not addressed. Owners II Owner II Owner II Owner II Owner III Owner III Owner III Owner III Owner III Owner IIII Owner IIII Owner IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII | Demain 4. W. 1111 | | | | | | | | |
| Medium Variability addressed by sampling on three different days at multiple locations, but uncertainty is not addressed. | Domain 4: Variability an | a Uncertainty | Matadata Camulatan ara | Madian | | | | | |
| Overall Overlity Determination Medium | | Metric /: | Metadata Completeness | Medium | Variability addressed by sampling on three different days at multiple locations, but un- certainty is not addressed. | | | | |
| Uveran Unanty Determination (viednim | Overall Ovalit | Overall Quality Determination Medium | | | | | | | |

| Study Citation: | loxStrategies, (2021). Analysis of 1,3-butadiene industrial hygiene data. |
|-------------------------|---|
| Conditions of Use: | Manufacturing and Processing as a Reactant conditions of use |
| | EVTDACTION |
| Parameter | EATRACTION Data |
| | Duu |
| Exposure route: | On: Unloading and transferring 1,3-butadiene to and from storage containers to process vessels (This task is associated with the unloading and loading of product which involves opening of storage vessels, hose connections to truck tankers, rail cars or cargo vessels and pumping of pressurized liquid 1,3-BD. Workers in the job group Infrastructure/Transportation operations perform this task. Handling, transporting and disposing of analytical samples, loading of recycled oil, operations conducted at the onsite waste-water treatment plant,Cleaning and maintaining equipment (This task is involves disassembly and re-assembly of process equipment (e.g., valves, pumps, and analyzers), tank cleaning, line purging, filter renoval and cleaning, etc. Workers in the job groups. Onsite Operations and Maintenance may perform this task. More the provide the provident of the prince of |
| Personal sampling data: | Full Shift Personal Air Concentrations (ppm) - Kaplan Meier StatisticsInfrastructure/DistributionOperations KM Mean=0.12 SE=0.038 95th percent |
| | tile=0.450Instrument and Electrical KM Mean=0.068 SE=0.033 95th percent tile=0.160Laboratory Technician KM Mean=0.063 SE= 0.016 95th percent tile=0.246Machinery and Specialists Group KM Mean=0.087 SE=0.023 95th percent tile=0.280Maintenance KM Mean=0.109 SE=0.010 95th percent tile=0.240Operations Onsite KM Mean=0.074 SE=0.016 95th percent tile=0.190Safety Health and Engineering KM Mean=0.158 SE=0.036 95th percent tile=0.364Missing Job Group Designation KM Mean=0.024 SE=0.004 95th percent tile=0.037Occupational Non-User KM Mean=0.012 SE=0.001 95th percent tile=0.033Additional details are provided in the report appendix |
| Exposure duration: | Routine: 5 days per week, 15-239 min/taskMaintenance shutdown: 2 weeks/5 years, 15-239 min/task |
| Exposure frequency: | Routine: 5 days per weekMaintenance shutdown: 2 weeks/5 years |

Continued on next page ...

Occupational Exposure

HERO ID: 9356965 Table: 1 of 1

| Sindy Clarion: "To Strutegies, (2021). Analysis of 1,3-buackiene industrial hygiene data. BERO DD: 935966 Manufacturing and Processing as a Reactuant conditions of use EVALUATION Domain Metric Personal protective equipment: 13-800 Air Concentration (pm) Unloading and Transferseppiled air <0.018 + 399 Lifter ea APR <0.06 - 501 Linduing and Transporting Wasted III Fee APR <0.06 - 501 Linduing and Transporting Wasted III Fee APR <0.06 - 0.018 - 0.01 Clanomershopiled Air <0.05 - 201 Linduing ea APR <0.00 - 7.3No respirator <0.4 + 0.07 To preprintar <0.4 + 0.07 Sampling and Analysis Supplied Air <0.02 - 0.12 Half Fee APR <0.00 - 7.3No respirator <0.4 + 0.07 To preprintar <0.4 + 0.07 Sampling and Analysis Supplied Air <0.02 - 0.018 High Fee APR <0.02 - <0.03No respirator <0.0 + 0.016 metric Raing Domain Metric Raing Comments Domain 1: Reliability Metric 1: Sampling and Analytical Methodology High There were two methods used: NIOSH 1024 and OSHA 56. Both methods involve collection of an air sample sample in analysis supplied on ecol Shate Score (Metric Score Metric Score Score Metric Score Metric Score Metric Score Metric Score Metric Score Score Metric Score Metric Score Metric | continued from previous page | | | | | |
|--|---------------------------------------|-------------------------|---|---|--|--|
| Conditions of Use: Manufacturing and Processing as a Reactant conditions of use Domain FVALUATION Rating Comments Personal protective equipment: 1.3-BD Air Concentration (pm)(Inbading and TransforSapplied Air <0.118 - 89Full Face APR <0.006 - 2.2Handling and Transporting and Analysis Supplied Air <0.55 Full Face APR <0.006 - 2.006 - 12Hair Face APR <0.007 - 2.008 - 10Hair Face APR <0.008 - 2.008 | Study Citation: HERO ID: | ToxStrategie 9356965 | es, (2021). Analysis of 1,3-butadiene industr | rial hygiene | data. | |
| Domain Metric FVALUATION Personal protective equipment: 1.3-BD Air Concentration (pnp)Unloading and TransforSupplied ir <0.118 · 89Full Face APR <0.006 · 30Flaf Face APR <0.006 · 2.2.Handling and TransforSupplied Air <0.15 · 120Full Face APR <0.006 · 120Air Face APR <0.007 · 110H Face APR <0.024 · <0.042Hair Face APR <0.024 · <0.042H | Conditions of Use: | Manufacturi | ing and Processing as a Reactant conditions | of use | | |
| Domain Metric Rating Comments Personal protective equipment: 13-B0 for Concentration Transfors/pupplied at : (11.8) B0FGUI Face APR <0.05 - 2.21Lmilling and Transport (11.0) Face APR <0.05 - 2.21Lmilling and Cash (21.0) Face APR <0.02 - 4.38Performing Other WorkSupplied Air 0.27 - 4.7Ful Face APR <0.02 - 4.0.22Half Face APR <0.02 - <0.03No respirator <07.3No respirator <07.3No respirator <0.02 - 4.38Performing Other WorkSupplied Air 0.27 - 4.7Ful Face APR <0.02 - <0.03No respirator <0.03 - <0.67 Domain Metric Rating Comments Domain 1: Reliability Metric 1: Sampling and Analytical Methodology High There were two methods used. NOSH 1024 and OSHA 56. Both methods involve collection of an air sample using a solvent and multiples sumptiles and encostical solution of the strange solution of an air sample using a solvent and multiples and encostical solution of the strange solution of an air sample using a solvent and multiples and encostical solution of the strange solution of an air sample using a solution and multiples and encostical solution of the strange solution of the strange solution of an air sample using a solution and multiples and encostical solution of the strange solution of an air sample using a solution and multiples and encostical solution of the strange solution of the strange solution of the strange solution of an air sample using a solution and multiple solution of an air strange solution of an air strange solution of air strange solution of the strange solution of the strange solution and transport of the Strange | | | | EVALUA | ATION | |
| Personal protective equipment: 1.3-BD Air Concentration (ppm)Unloading and Transfersappited air <0.118 solval Face APR <0.05 - 0.214mdling and Transporting Wasterful Tace APR <0.05 - 0.214mdling and Transporting Wasterful Tace APR <0.08 - 0.01 - 1.214ml Face APR <0.09 - 1.014ml Face APR <0.09 - 0.67 Domain Metric Raing Comments Domain 1: Reliability Metric Sampling and Analysis Supple Air <0.01 - 1.014ml Face APR <0.02 - 0.034ml Face APR <0.02 - 0.034ml Face APR <0.02 - 0.034ml Face APR <0.02 - 1.014ml Face APR <0.02 - 0.034ml | Domain | | Metric | Rating | Comments | |
| Domain Metric FVALUATION Domain 1: Reliability Metric Rating Comments Domain 1: Reliability Metric 1: Sampling and Analytical Methodology High The comment component air sample using personal airsampling pumps, which draw air through a solid sorbent tube, followed by desorption using a solvent and analysis using gas chromatography (GO coupled with films coinzation detection (FU). Disvise sampling madges that do not require an air pump (e.g. 3M 3520, 3530) are also used to collect personal air samples and demonstrated to meet OSHA's accuracy requirements. The NIOSH method has a stated working range of 0.02 to 100 prm(1004 to 2.20 mg/m) and the OSHA method has a lower limit of quantification of 155 ppb (0.343 mg/m3). Domain 2: Representativeness Metric 3: Geographic Scope High US Metric 4: Temporal Representativeness High US matrix25210 – Petrobemical manufacturing25210 – Detrobemical manufacturing25210 – Detrobemical manufacturing25210 – Seconder sinal 32598 – All other cherical product and persariton manufacturing25210 – Seconder sinal seconder sinals2598 – All other cherical product and persariton manufacturing25210 – Seconder sinal seconder sinals2598 – All other cherical product and persariton manufacturing25210 – Seconder sinal seconder sinals2598 – All other cherical product and persariton manufacturing25210 – Seconder sinal seconder sinals2598 – All other cherical product and persariton manufacturing25210 – Seconder sinal seconder sinals2598 – All other cherical product and persariton manufacturing25210 – Seconder sinal seconder during theperson 2 300 – 2019 and therefore directly appliciabil | Personal protective equi | ipment: | 1,3-BD Air Concentration (ppm)Unloading ar WasteFull Face APR <0.25 - <3.7Half Face Face APR <0.04 - <0.7No respirator <0.4 - <0.02 - 4.8Performing Other WorkSupplied | nd TransferSu APR <0.08 <0.7Samplir Air 0.27 - 4.7 | upplied air <0.118 - 89Full Face APR <0.06 - 36Half Face APR <0.05 – 2.2Handling and Transporting - < 0.1Cleaning and Maintaining EquipmentSupplied Air <0.15 - 120Full Face APR <0.02 - 110Half g and Analysis Supplied Air <0.52Full Face APR <0.06 - 12Half Face APR <0.09 - 7.3No respirator Full Face APR <0.24 - <0.42Half Face APR <0.2 -< 0.3No respirator <0.39 - <0.67 | |
| Domain Metric Rating Comments Domain 1: Reliability Metric 1: Sampling and Analytical Methodology High Isolid softent tube, followed by description using a solvent and analysis using gas chro- matography (GC) coupled with flame ionization detection (FID). Passive sampling badges that do not require an air pump (e.g., 303520, 3530) are also used to collect personal air samples and demonstrated to meet OSHA's accuracy requirements. The NOSH method has a stated working range of 0.02 to 100 pm/m) and the OSHA method has a stated working range of 0.02 to 100 pm/m) and the OSHA method has a stated working range of 0.02 to 100 pm/m) and the OSHA method has a stated working range of 0.02 to 100 pm/m) and the OSHA method has a stated working range of 0.02 to 100 pm/m) and the OSHA method has a stated working range of 0.02 to 100 pm/m) and the OSHA method has a stated working range of 0.02 to 100 pm/m) and the OSHA method has a stated working range of 0.02 to 100 pm/m) and the OSHA method has a stated working range of 0.02 to 100 pm/m) and the OSHA method has a stated working range of 0.02 to 100 pm/m) and the OSHA method has a stated working range of 0.02 to 100 pm/m) and the OSHA method has a stated working range of 0.02 to 100 pm/m) and the OSHA method has a stated working range of 0.02 to 100 pm/m) and the OSHA method has a stated working range of 0.02 to 100 pm/m) and the OSHA method has a stated working range of 0.02 to 100 pm/m) and the OSHA method has a stated working range of 0.02 to 100 pm/m) and the OSHA method has a stated working range of 0.02 to 100 pm/m) and the OSHA method has a stated working range of 0.02 to 100 pm/m) and the OSHA method has a stated working range of 0.02 to 100 pm/m) and the OSHA method has a stated working range of 0.02 to 10.02 | | | | EVALUA | ATION | |
| Domain 1: Reliability Metric 1: Sampling and Analytical Methodology High There were two methods used: NIOSH 1024 and OSHA 56. Both methods involve collection of an air sample using personal air sampling pumps, which draw air through a solid sorbent tube, followed by desorption using a solvent and analysis using gas chro-matography (CG) coupled with flame ionization detection (FID). Passive sampling badges that do not require an air pump (e.g. 3M 520, 350) are also used to collect personal air samples and demonstrated to meet OSHA's accuracy requirements. The NIOSH method has a lower limit of quantification of 155 ppb (0.343 mg/m ³) and the OSHA method has a lower limit of quantification of 155 ppb (0.343 mg/m ³). Domain 2: Representativeness Metric 2: Geographic Scope High US Metric 3: Applicability High US Metric 4: Temporal Representativeness High The NAICS codes for which the data are represented are:32110 – Petroleum refiner-reis:325110 – Petroleum refiner-reis:325109 – Other organic chemical manufac-truing:325210 – Resin and synthetic rubber manufacturing:325211 – Plastic and resin manufacturing:3252991 – Custom compounding of purchased resin:325998 – All other chemical product and preparation manufacturing:32598 – All other chemical product and preparation gas experiments and therefore directly applicable to EPA's risk evaluation. Metric 5: Sample Size High The Consortium data set is large; containing 5. 676 full-shift personal samples (workers) and ONUs) and 1.051 short term and task level samples (workers). Domain 3: Accesssibility/ Clarity <t< th=""><th>Domain</th><th></th><th>Metric</th><th>Rating</th><th>Comments</th></t<> | Domain | | Metric | Rating | Comments | |
| Metric 1: Sampling and Analytical Methodology High There were two methods used: NIOSH 1024 and OSHA 56. Both methods involve collection of an air sample using personal airs ample gamps, which draw air through a solid sorbert tube, followed by desoption using a solvent and analysis using gas chromatography (GC) coupled with flame ionization detection (FD). Passive sampling badges that do not require an air pump (e.g. 3M 3520, 3530) are also used to collect personal air samples and demonstrated to meet OSHA's accuracy requirements. The NIOSH methods has a tasted vorking range of 0.02 to 100 pm/m04 to 220 mg/m ³) and the OSHA method has a lower limit of quantification of 155 ppb (0.343 mg/m3). Domain 2: Representativeness Metric 2: Geographic Scope High US Metric 3: Applicability High US Metric 4: Temporal Representativeness High US Metric 4: Temporal Representativeness High The NAICS codes for which the data are represented are:324110 – Petroleum refinertie:325110 – Petrochemical manufacturing:32591 – Other organic chemical manufacturing:32591 – Custon compounding of purchased resins:32998 – All other chemical product and preparation manufacturing:32591 – Custon compounding of purchased resins:329898 – All other chemical product and preparation manufacturing:32591 – Custon compounding of purchase – All other chemical product and preparation manufacturing:32591 – Custon compounding of purchase – All other chemical product and preparation manufacturing:32591 – Custon compounding of purchase – All other chemical product and preparation manufacturing:32591 – Custon compounde resins:32998 – All other chemical product | Domain 1: Reliability | | | | | |
| Domain 2: Representativeness Metric 2: Geographic Scope High US Metric 3: Applicability High US Metric 3: Applicability High US Metric 4: Temporal Representativeness High All of the Consortium data were collected during theyears of 2010 - 2019 and therefore directly applicable to EPA's risk evaluation. Metric 5: Sample Size High The Consortium data were collected during theyears of 2010 - 2019 and therefore directly applicable to EPA's risk evaluation. Oomain 3: Accessibility/ Clarity Metric 6: Metric 6: Metric 6: Metric 6: Metric 6: Metric 6: High The Consortium data have been aggregated by job group, task,exposure frequency and duration. Additionally, 'meta data' including respiratory protection that is used in accordance with the requirements of the OSHA butadiene are provided. Domain 4: Variability and Uncertainty Exercise of the Continued on next page | | Metric 1: | Sampling and Analytical Methodology | ethodology High There were two methods used: NIOSH 1024 and OSHA 56. Both methods involve col lection of an air sample using personal airsampling pumps, which draw air through a solid sorbent tube, followed by desorption using a solvent and analysis using gas chromatography (GC) coupled with flame ionization detection (FID). Passive sampling badges that do not require an air pump (e.g. 3M 3520, 3530) are also used to collect personal air samples and demonstrated to meet OSHA's accuracy requirements. The NIOSH method has a stated working range of 0.02 to 100 ppm(0.04 to 220 mg/m ³) and the OSHA method has a lower limit of quantification of 155 ppb (0.343 mg/m3). | | |
| Metric 2: Geographic Scope High US Metric 3: Applicability High US Metric 3: Applicability High US Metric 4: Temporal Representativeness High US Metric 5: Sample Size High All of the Consortium data were collected during theyears of 2010 -2019 and therefore directly applicable to EPA's risk evaluation. Metric 5: Sample Size High The Consortium data set is large; containing 5, 676 full-shift personal samples (workers and ONUs) and 1,051 short term and task level samples (workers). Domain 3: Accessibility/ Clarity Metric 6: Metric 6: Metric 6: Metric 6: Metradata Completeness High Continued on next page Continued on next page | Domain 2: Representati | veness | | | | |
| Metric 3: Applicability High The NAICS codes for which the data are represented are:324110 – Petroleum refiner- ies325110 – Petrochemical manufacturing325199 – Other organic chemical manufac- turing32591 – Custom compounding of purchased resins 325998 – All other chemical product and preparation manufacturing Metric 4: Temporal Representativeness High All of the Consortium data were collected during theyears of 2010 -2019 and therefore directly applicable to EPA's risk evaluation. Metric 5: Sample Size High The Consortium data were sollected during theyears of 2010 -2019 and therefore directly applicable to EPA's risk evaluation. Domain 3: Accessibility/ Clarity Metric 6: Metradata Completeness High Metric 6: Metradata Completeness High The Consortium data have been aggregated by job group, task, exposure frequency and duration. Additionally, 'meta data' including respiratory protection that is used in accor- dance with the requirements of the OSHA butadiene are provided. Domain 4: Variability and Uncertainty Continued on next page | Domain 2. Representati | Metric 2: | Geographic Scope | High | US | |
| Metric 4: Temporal Representativeness High All of the Consortium data were collected during theyears of 2010 -2019 and therefore directly applicable to EPA's risk evaluation. Metric 5: Sample Size High The Consortium dataset is large; containing 5, 676 full-shift personal samples (workers and ONUs) and 1,051 short term and task level samples (workers). Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High The Consortium data have been aggregated by job group, task,exposure frequency and duration. Additionally, 'meta data' including respiratory protection that is used in accordance with the requirements of the OSHA butadiene are provided. Domain 4: Variability and Uncertainty Continued on next page | | Metric 3: | Applicability | High | The NAICS codes for which the data are represented are:324110 – Petroleum refiner- ies325110 – Petrochemical manufacturing325199 – Other organic chemical manufac- turing325210 – Resin and synthetic rubber manufacturing325211 – Plastic and resin manufacturing325991 – Custom compounding of purchased resins325998 – All other chemical product and preparation manufacturing | |
| Metric 5: Sample Size High The Consortium dataset is large; containing 5, 676 full-shift personal samples (workers and ONUs) and 1,051 short term and task level samples (workers). Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High The Consortium data have been aggregated by job group, task, exposure frequency and duration. Additionally, 'meta data' including respiratory protection that is used in accordance with the requirements of the OSHA butadiene standard, and PPE to prevent skin contact with liquids containing low concentrations ofbutadiene are provided. Domain 4: Variability and Uncertainty Continued on next page | | Metric 4: | Temporal Representativeness | High | All of the Consortium data were collected during theyears of 2010 -2019 and therefore directly applicable to EPA's risk evaluation. | |
| Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High The Consortium data have been aggregated by job group, task,exposure frequency and duration. Additionally, 'meta data' including respiratory protection that is used in accor- dance with the requirements of the OSHA butadiene standard, and PPE to prevent skin contact with liquids containing low concentrations of butadiene are provided. Domain 4: Variability and Uncertainty Continued on next page | | Metric 5: | Sample Size | High | The Consortium dataset is large; containing 5, 676 full-shift personal samples (workers and ONUs) and 1,051 short term and task level samples (workers). | |
| Metric 6: Metadata Completeness High The Consortium data have been aggregated by job group, task,exposure frequency and duration. Additionally, 'meta data' including respiratory protection that is used in accordance with the requirements of the OSHA butadiene standard, and PPE to prevent skin contact with liquids containing low concentrations of butadiene are provided. | Domain 3. Accessibility | v/ Clarity | | | | |
| Domain 4: Variability and Uncertainty Continued on next page | 2 ontain 5. Accessionity | Metric 6: | Metadata Completeness | High | The Consortium data have been aggregated by job group, task,exposure frequency and duration. Additionally, 'meta data' including respiratory protection that is used in accordance with the requirements of the OSHA butadiene standard, and PPE to prevent skin contact with liquids containing low concentrations ofbutadiene are provided. | |
| Continued on next page | Domain 4: Variability and Uncertainty | | | | | |
| | | | Con | tinued on | next page | |

1,3-Butadiene

| Study Citation: ToxStrategies, (2021). Analysis of 1,3-butadiene industrial hygiene data. HERO ID: 9356965 Conditions of Use: Manufacturing and Processing as a Reactant conditions of use | | | | | | | |
|--|------------|-----------------------|--------|---|--|--|--|
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| | Metric 7: | Metadata Completeness | High | The variability and uncertainty associated with the Consortium data are provided via full data distributions and summary statistics for the aggregated data sets. Overall, the dataset is highly censored (i.e., low detection frequency), but the limits of detection are sufficiently low to characterize potential exposure with respect to the OSHA PEL (8 hr TWA and STEL). The data at the high-end tail of the distributions represent jobs and tasks where engineering controls are not sufficient to reduce exposures and therefore OSHA mandated PPE is used. | | | |
| Overall Quality Determination High | | | | | | | |

| Study Citation: | Tsai, S. P., Ahmed, F. S., Ransdell, J. D., Wendt, J. K., Donnelly, R. P. (2005). A hematology surveillance study of petrochemical workers exposed to 1,3 | | | | | | |
|---------------------------|---|--|-----------------|---|--|--|--|
| HERO ID: | 2988431 | 2988431 | | | | | |
| Conditions of Use: | Domestic ma | nufacturing | | | | | |
| | | | EXTRAC | TION | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Worker activity descripti | on: | workers in operating and maintenance jobs w | ho regularly w | vork in BD production and handling areas (page 3 of 9). | | | |
| Personal sampling data: | | See Table IV on page 7 of 9. Table provide | es averaged 8 | hr, 10hr, and 12hr together TWAs and short term exposure information at each complex for group | | | |
| | | 1979-1996 and group 1997-2003. Provided at Deer Park TWA average 1979-1996 was 5 70 | re sample nun | thers, arithmetic mean and StD; geometric mean and StD; 1%, 5%, median, 95%, and 99% exposures. | | | |
| | | average 1997-2003 was 0.26ppm. See page 6 | of 9 for addit | ional discussion on table IV. Elevated levels in the tank farm area around 20ppm (Page 8 of 9). | | | |
| Number of workers: | | 1800 people employed at Deer Park complex | of which ~55 | % are employed in the refinery and 45% in the chemical plant; approximately 1400 employees at the | | | |
| | | Norco complex, about half work at the refiner | y and half at t | he chemical plant (page 3 of 9). | | | |
| | Εναιματιον | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | 0 | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Low | Sampling/analytical methodology is not specified. | | | |
| | | | | | | | |
| Domain 2: Representativ | Veness Matria 2: | Gaagraphia Saapa | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in scope occupational scapario | | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old | | | |
| | Metric 5: | Sample Size | High | Sample distribution characterized by limited statistics (min_max_mean_etc) but discrete | | | |
| | ineure 5. | Sumple Size | mgn | samples not provided and distribution not fully characterized. | | | |
| | | | | | | | |
| Domain 3: Accessibility, | / Clarity | Matalata Camalatanaa | M. J | | | | |
| | Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing exposure frequency and descrip- tion of tasks related to exposures. | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by different sites and temporal changes. | | | |

Overall Quality Determination

High

| Study Citation: | Tsai, S. P., Wendt, J. K., Ransdell, J. D. (2001). A mortality, morbidity, and hematology study of petrochemical employees potentially exposed to 1,3- | | | | | | |
|--|--|---|--------------------------------|---|--|--|--|
| HERO ID: | butadiene mc | 2959630 | | | | | |
| Conditions of Use: | Manufacturin | ufacturing | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | - | | | | |
| | | | | | | | |
| Worker activity descripti | ion: | employees involved in butadiene production, fer/storage (page 3 of 13) | maintenance | personnel in butadiene areas, butadiene lab staff, and shipping personnel involved in butadiene trans- | | | |
| Personal sampling data: | | From 1979-1992, 2.6 ppm butadiene exposure | e for employe | es in shipping areas, the highest predicted exposure. Additional exposure data from other areas during | | | |
| Exposure frequency: | | this timeframe and from 1993-1998 can be for at least 5 years of employment in one or more | und in Table 3 iobs withpot | o on page 9, with discussion on the table from page 7-8. ential exposure to butadiene (page 3 of 13) | | | |
| Number of workers: | | 614 (page 2 of 13) | JF | ······································ | | | |
| | | | | | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | Matria 1. | Sampling and Analytical Mathadalagy | Uich | Mathed is well described and seems equivalent to a commonly used method | | | |
| | Meule 1. | Sampling and Analytical Methodology | nigii | Method is well-described and seems equivalent to a commonly used method. | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | High | Data is from USA. | | | |
| | Metric 3: | Applicability | High | Report is within scope. | | | |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old. | | | |
| | Metric 5: | Sample Size | High | Statistical distribution fully characterized. Means, ranges, p-values, and confidence intervals given. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Some metadata provided, but missing exposure duration and routes of exposure. | | | |
| Domain 4: Variability on | d Uncertainty | | | | | | |
| Metric 7: Metadata Completeness High Limitations of the study were described with recommendations on how to improve in the future. | | | | Limitations of the study were described with recommendations on how to improve in the future. | | | |
| Overall Qualit | y Detern | nination | High | | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: HERO ID: Conditions of Use: | U.S. EPA, (1984). Assessment of occupational exposure data on 1,3-butadiene in plants producing synthetic rubbers, plastics, and resins. 10476131 Plastic material and resin manufacturing: Synthetic rubber manufacturing | | | | | | |
|---|---|--|--|--|--|--|--|
| conditions of esc. | EXTRACTION | | | | | | |
| Parameter | Data | | | | | | |
| Worker activity descripti Exposure route: | Table 1 and 2: Tank Car Loader/Unloader, Vessel Cleaner, Charge Solution Makeup, Reactor Operators, Stripping Column Operators, Coagulation Operators, Dryer Operators, Baler and Packaging Ops., Warehousemen, Lab Analysts, Maintenance, Foreman, Waste Treatment.Table 4: Reactor Operator, Tank Farm, Recovery Operator, Coagulation Op., Blend Operator, Maintenance, Baler Operator, Dryer Operator, Lab Technician. Table 5: Reactor operator, Tank farm, Recovery operator, Coagulation op., Maintenance, Baler, Dryer Operator, Pumphouse Operator, Lab Analyst, Lab Technician, LaborersTable 6: Tank farm operator, Recovery Operator, Machinist Latex Area, Reactor Operator, Liquid Latex Operator, Blend Tank Operator, CoagulatorTable 7: Melter, dye preparer, tenter operator, injection pressmen, treat room operator, press operator, coagulation operatorTable 8: Tank Farm, Reactor Receiving, Store room, Factory Service, MaintenanceTable 10: Process Technicians, Tank Truck Operators, Tank Car Operators, Product Handlers, Laboratory TechniciansTable 13: Tank car loader/unloader, Vessel Cleaners, Reactor Operator, Stripper Operator, Coagulation Op., Baler/Packager, Warehousemen, Lab Analysts, Maintenance, Foremen, Waste treatmentTable 14: Tank Car load/unload, Vessel Cleaner, Reactor Operators, Stripper Operators, Coagulation Operators, Baler/Packager, Lab Analysts, Maintenance/Engineers Inhalation, Dermal | | | | | | |
| Physical form: Liquid, Vapor | | | | | | | |
| | Continued on next page | | | | | | |

Occupational Exposure

| | | continued from previous page | | | | | | | |
|---|---|---|---|--|--|--|--|--|--|
| Study Citation: HERO ID: Conditions of Use: | U.S. EPA, (1984). Assessment of occupat 10476131 Plastic material and resin manufacturing; | ional exposure data on 1,3-butadiene in plant Synthetic rubber manufacturing | s producing synthetic rubbers, plastics, and resins. | | | | | | |
| | EVALUATION | | | | | | | | |
| Domain | Metric | Rating | Comments | | | | | | |
| Personal sampling data: | Table 1: Butadiene Exposure nondetectable) to the OSHA I IISRP update of the earlier si an industrial hygiene survey less than 1.0 ppm, and 11 rar plant only 50 of 103 samples ppm, 13 samples were betwee Corporation in Louisville, Ke 0.34 to 11.47 ppm. Table 7: 0 These data were tabulated in monitored. All 20 samples w and Williams reported in the an SBR facility they surveyce performed Health Hazard Eva Metamora Products Company Goodyear Tire and Rubber C | Data Summary of 11 North American Polymer I imit of 1000 ppm. Table 2: Butadiene Exposure D urvey contained 1672 data points. The data points of two neighboring styrene-butadiene rubber facili ged from 1.0 to 1.99 ppm, 5 samples were betwee were found to have detectable amounts of butadie en 2.0 and 50 ppm, and four samples were betwee nucky (NIOSH, 1978a), NIOSH, using its previou DSHA has monitored nine facilities between June 7 the OSHA National Inspection Summary Report ere at least two orders of magnitude below the OSI Journal of the American Industrial Hygiene Assoc except for the tank farm operators whose average duation reports on seven rubber and plastic produc (NIOSH, 1981b), Standard Products Co. (NIOSH, ompany (NIOSH, 1976), and Firestone Synthetic F where all 14 samples were taken for less than 10 rd d at the Metamora Products Corp. of Elkland, Pa. oroximately 2 ppm. At the Piper Aircraft Corp, far molding, finishing, and subassembly operations wi s at the Goodyear Tire and Rubber Company Plant n one shift per week basis. In 1977, NIOSH conduc thod with workup by NIOSH S-91 multicomponer y workers in the compressor house, 19 ppm and 26 um of 450 workers who are employed in 90 differ rd Kusnetz, 1984). Of these 90 job functions only a 1 ppm to 6 ppm with a geometric mean of 1.2 p geometric mean of 4.3 ppm. The tank car operator ric mean of 8.3 ppm. During use of butadiene to n perienced an arithmetic average exposure of less th 11: The data from 117 samples ranged from 0.00 p ene Exposure Data from the URW Survey at the O & personalnone detected-0.054 personal0.81 - 1.02 e crafts (59 samples) had exposures up to 55.37 an lation, and stripper operators all had exposures up or each group of operators was: reactor operator (62 pm.The foremen, process engineers, and laborator roup's exposure was 0.80 ppm for 93 samples. Not ctivities, personal protective equipment used, and t tagh 1983. (See Table 14). In this survey the tank 16 ppm and a geometric mean of 0.34 ppm. Other foremen and engineers all exper | Plants (1976-1981) IISRPThe 3766 data points ranged from nearly zero ppm (ata Summary of 8 North American Polymer Plants (1978-1984) IISRPThe 1983 ranged from nearly zero ppm to 1000 ppm. Table 4 and 5: NIOSH performed ties during 1976 and 1977 (NIOSH, 1981a). Of the 57 measurements, 39 were en 2.0 and 3.99 ppm and the last 2 samples were above 4.0 ppm. In the second ne. Thirty three samples with detectable amounts of butadiene were below 2.0 n 50 and 175 ppm.Table 6: In a 1976 survey of the American Synthetic Rubber sly mentioned method, reported butadiene exposures that ranged from less than 1, 1979 and March 31, 1984 for compliance with the OSHA butadiene standard. dated June 11, 1984 (OSHA, 1984). Nine different sites and 20 workers were HA standard with 18 samples below the level of detection. Table 8: Checkoway ciation" that mean exposure levels were less than 1.0 ppm for all departments at exposure was 20 ppm with a range of 0.14 to 53.37 ppm. Table 9: NIOSH also ts companies. These companies were Gates Rubber Company (NIOSH, 1973), 1978b), Bell Helmets, Inc. (NIOSH, 1980), Piper Aircraft Corp. (NIOSH, 1977), Nubber Company (NIOSH, 1977). (See Table 9). Butadiene was not detected at ninutes; the Standard Products Company, where 10 samples were calken with a A the Bell Helmets facility in Norwalk, California, the highest of the 15 area cility in Vero Beach, Florida, two personal sample contained 0.7 and 0.8 ppm. In 1976, in Gadsden, Alabama. The personal sample contained 0.1 ppm. Table 10: Shell stated ent job functions could have in their opinion any exposure to butadiene in both 4 5 are mentioned with exposure levels. During production, process technicians apm. The tark truck operators have experienced exposures in the range of less rs, workers who pump butadiene into railroad cars, have experienced exposures nake a rubber product at the Marrietta, Ohio plant, both process technicians and an 1 ppm. No range of the exposure swas given. The level of detection was stated ppm to 173.48 ppm. The arithmetic | | | | | | |

Continued on next page ...

1,3-Butadiene

Occupational Exposure

1,3-Butadiene

| | | continued from previous page | e | | | |
|-----------------------------|---|--|--|--|--|--|
| Study Citation: HERO ID: | U.S. EPA, (1984). Assessment of occupational 10476131 | exposure data on 1,3-butadiene in p | plants producing synthetic rubbers, plastics, and resins. | | | |
| Conditions of Use: | Plastic material and resin manufacturing; Synth | etic rubber manufacturing | | | | |
| | | EVALUATION | | | | |
| Domain | Metric | Rating | Comments | | | |
| Area sampling data: | Table 9: NIOSH also performed Hea (NIOSH, 1973), Metamora Products (NIOSH, 1979), Goodyear Tire and not detected at the Gates Rubber Co taken with a duration of 3-7 1/2 hor the 15 area and personal samples we collected in the work areas perform ppm. In 1976, NIOSH collected tw butadiene concentration of 1.8 ppm. Survey at the Goodyear Tire and Ru | Ith Hazard Evaluation reports on seven re- s Company (NIOSH, 1981b), Standard Pr- Rubber Company (NIOSH, 1976), and ompany where all 14 samples were take urs; and at the Metamora Products Corp as approximately 2 ppm. At the Piper A- ing molding, finishing, and subassembly vo samples at the Goodyear Tire and Ri . This company runs the rubber sleeve s ubber Company14 area<0.01 - 4212 area | ubber and plastic products companies. These companies were Gates Rubber Company roducts Co. (NIOSH, 1978b), Bell Helmets, Inc. (NIOSH, 1980), Piper Aircraft Corp. Firestone Synthetic Rubber Company (NIOSH, 1977). (See Table 9). Butadiene was n for less than 10 minutes; the Standard Products Company, where 10 samples were o, of Elkland, Pa. At the Bell Helmets facility in Norwalk, California, the highest of ircraft Corp. facility in Vero Beach, Florida, two personal and two area samples were o operations with ABS plastics. The two area samples contained less than 1.0 and 1.3 ubber Company Plant in Gadsden, Alabama. Analysis of the area sample showed a tock on one shift per week basis. Table 12: Butadiene Exposure Data from the URW a & personalnone detected-0.05 | | | |
| Exposure duration | Dermai exposure data Hours per deu can veru from 1 to 8. (Table 15) | | | | | |
| Exposure frequency: | Exposure Frequency can vary from 1 to 8. | 30 to 240 days/yr. (Table 15) | | | | |
| Number of workers: | Number of Workers can vary from 100-2000 for different job categories. | | | | | |
| EVALUATION | | | | | | |
| Domain | Metric | Rating | Comments | | | |
| Domain 1. Reliability | | | | | | |

| Domain 1: Kenaointy | Metric 1: | Sampling and Analytical Methodology | Medium | Some studies use approved OSHA or NIOSH methods, others use methods not men- tioned. |
|-------------------------|-----------------------------|-------------------------------------|--------|--|
| Domain 2: Representati | veness | | | |
| • | Metric 2: | Geographic Scope | High | The data are from the United States. |
| | Metric 3: | Applicability | High | The data are for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Low | Report is from 1984. |
| | Metric 5: | Sample Size | Medium | Individual data points not provided but range and mean provided for most studies. |
| Domain 3: Accessibility | y/ Clarity Metric 6: | Metadata Completeness | High | Monitoring data include all associated metadata, including sample types, exposure types, sample durations, exposure durations worker activities, and exposure frequency. |
| Domain 4: Variability a | nd Uncertainty Metric 7: | Metadata Completeness | High | The monitoring study addresses variability in the determinants of exposure for the sam- pled site or sector. The monitoring study addresses uncertainty in the exposure estimates or uncertainty canbe determined from the sampling and analytical method. |
| Overall Quali | ty Detern | nination | High | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | UAB, (1995) | JAB, (1995). Support: a follow-up study of synthetic rubber workers (cohort mortality study of male employees of 8 styrene-butadiene rubber plants), | | | |
|--------------------------------|--|--|--|--|--|
| HERO ID: Conditions of Use: | with cover le 5554378 Processing | ocessing | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Worker activity description | on: | production, maintenance, labor, laboratories a | nd other oper | ations | |
| Physical form: | | minalation | | | |
| Personal sampling data: | | gas The median cumulative time-weighted average BD exposure was 36.4 ppm-yrs for leukemia decedents, about twice as high as that of all decedents (19.0 ppr years) and three times higher than that of all subjects (11.3 ppm-years) | | | |
| Exposure duration: | | nan | J. J. C. | | |
| Exposure frequency: | | nan | | | |
| Number of workers: | | 15649 | | | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | 0 | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is an approved NIOSH method. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber production, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | |
| Domain 3: Accessibility/ | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing number of samples, sampling method, particle size, engineering controls, and PPE. | |
| Domain 4: Variability an | d Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling sites more than once, and sampling different sites. | |
| Overall Qualit | y Detern | nination | High | | |

PUBLIC RELEASE DRAFT November 2024 Occupational Exposure

1,3-Butadiene

| Study Citation: | UAB, (1995) | . Initial submission: Letter from intl inst | syn rubber p | orod to USEPA RE prelim results in cohort mortality study of employees of 8 styrene | | |
|--|---------------|--|----------------|---|--|--|
| HEDO ID: | butadiene rub | bber plants, dated 05/19/95. | | | | |
| Conditions of Use: | Processing | | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Worker activity descripti Exposure route: | on: | Jobs include: administration, service, shipping inhalation | g, engineering | , maintenance, utilities, butadiene production, polyethylene unit, rubber production. | | |
| Area sampling data: | | gas "Plant 1: 0.7 ppm Plant 2: 0.7 ppm Plant 4: 1.3 ppm Plant 5: 1.7 ppm Plant 7: 1.3 ppm Plant 8: 1.1 ppm" | | | | |
| Exposure duration: | | 8 hrs | | | | |
| Exposure frequency: | | average of 7.8 years of experience, but at least one year for all participants | | | | |
| Number of workers: | | 17,964 | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Assessment uses high quality data from frequently-used sources. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | |
| Domain 4: Variability an | d Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by discussing limitations of the study, and where further re- search needs to be done. Variability addressed by sampling multiple plants and age groups. | | |
| Overall Qualit | y Detern | nination | High | | | |

| Study Citation: HERO ID: Conditions of Use: | UAB, (2004). 6544135 Processing |)4). Validation of 1,3-butadiene exposure estimates for workers at a synthetic rubber plant. | | | | |
|---|---------------------------------------|---|---|---|--|--|
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Worker activity description:A complete table of jobs that were sampled is iPersonal sampling data:The mean BD concentration was 5.2 parts per job, from 0.08 ppm for job 731 (petrochemicals exposure data for each job description is given Table B3 on page 68 of 98 implies both 12 hou | | included in the r million (ppr ils, production n in Tables 3 a pur and 8 hour | included in the report (Table A in Appendix A, pages 55-62 of 98). r million (ppm) (page 18 and 50 of 98). The mean value over all years of measured BD concentrations varied by ls, production, minimal exposure) to 46.7 ppm for job 813 (SBR tank farm operator) (page 17 of 98). A full table of t in Tables 3 and 4 on pages 47-49 of 98. | | | |
| Number of workers: | | 754 (only employees who participated in the study, page 17 and 45 of 98) | | | | |
| Engineering control: | | The report states that exposure controls were established, but doesn't go into detail (page 24 of 98) | | | | |
| | | | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is an approved NIOSH method. | | |
| Domain 2: Representativ | veness | | | | | |
| Ĩ | Metric 2: | Geographic Scope | High | Data are from the U.S., and one site in Canada. | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means, medians, ranges, standard deviations) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity | Matadata Completeness | High | Mast aritical matadata included | | |
| | Metric 0. | Metadata Completeness | підп | Most critical metadata included. | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by taking samples from different job classifications at different plants. | | |
| Overall Qualit | ty Determ | nination | High | | | |

Occupational Exposure

| Study Citation: | Unwin, J., Co | Unwin, J., Coldwell, M. R., Keen, C., Mcalinden, J. J. (2013). Airborne emissions of carcinogens and respiratory sensitizers during thermal processing of | | | | |
|--------------------------|--------------------------|---|-----------------------|--|--|--|
| HERO ID: | plastics. Ann 1477715 | als of Occupational Hygiene 57(3):399-406 |). | | | |
| Conditions of Use: | Processing | ocessing | | | | |
| | | | EXTRACTION | [| | |
| Parameter | | Data | | | | |
| | | | | | | |
| Worker activity descript | ion: | vacuum-forming of ABS sheet; caravan panel | and roof box manuf | acture (see Table 2) | | |
| Physical form: | | fumes from processing ABS at 160-180deg Ce | elsius | | | |
| Area sampling data: | | Did not detect significant levels over backgrou | nd | | | |
| Engineering control: | | General ventilation in ABS processing facilitie | es; temperature cont | rol in process | | |
| | | | | | | |
| Domain | | Metric | E VALUATION Rating | Comments | | |
| Domain 1: Reliability | | Mettie | Runng | Connicitos | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | | |
| Domain 2: Representativ | veness | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for processing as a monomer, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | High | Monitoring data were collected after the most recent PEL and no more than 10 years old. | | |
| | Metric 5: | Sample Size | Low | Sample distribution is described qualitatively. | | |
| Domain 2. A apparit 11: | Clarity | | | | | |
| Domain 5: Accessibility | Metric 6: | Matadata Completeness | Madium | Sample tupe and expected tupe provided but missing expected durations | | |
| | Metric 0. | Metadata Completeness | Medium | Sample type and exposure type provided but missing exposure durations. | | |
| Domain 4. Variability ar | nd Uncertainty | | | | | |
| Domain 4. Variability a | Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed in sampling/analytical methodology but variability is not ad- dressed. | | |
| Overall Qualit | ty Detern | nination | Medium | | | |

1,3-Butadiene

PUBLIC RELEASE DRAFT November 2024

Occupational Exposure

| Study Citation: | USTMA, (2020). Comment regarding 1,3-bu | tadiene, submitted by U.S. Tire M | anufacturers Association (USTMA), dated 05/26/2020. | | | |
|--|--|--|--|--|--|--|
| HERO ID: Conditions of Use: | 8802198 Processing – incorporation into article: Othe | r: Polymer in: Rubber and plastic t | product manufacturing | | | |
| | 5 I | FXTRACTION | 6 | | | |
| Parameter | Data | EXTRACTION | | | | |
| Personal sampling data: | Pg. 6/24: "It should be noted th standard and based on the very lo that there is no potential for work that will cause the greatest possis quantitative exposure monitoring of 1998 – 2018. See attachment A of the OSHA PEL or action level milling, curing, block cutting, ar the 95th percentile was 0.29 ppm | at the tire manufacturers have conduct w residual amount of 1,3- butadiene in t er exposure in their factories "above the ble release or in any plausible acciden y data that represent full-shift worker e: A.""across all three companies, the de l. There are 87 air samples associated v d machine operation (e.g. cutters, com | ed objective evaluations of potential exposures in accordance with the OSHA butadiene the synthetic polymers that are used in making a tire, most member companies determined OSHA action level or STEL under the expected conditions of processing, use, or handling t," and therefore have not conducted air sampling. However, three companies provided aposures in various operations associated with tire manufacturing during the time period tection frequency was 36%. No air concentrations of butadiene were measured in excess with workers and various operations associated with tire manufacturing including mixing, weyers, and chippers). The median (50th percentile) air concentration was 0.09 ppm and | | | |
| Area sampling data: Pg. 6/24: "There are 9 area air samples thatwere collected in various operational areas including maintenance, reprocessing, calendaring which can be used to characterize ONU exposures. The butadiene air concentrations in these areas were not detectable with reported detection (0.010 to (0.05 mm)"). | | | | | | |
| Dermal exposure data: | nan | | | | | |
| Exposure duration: | Attachment A contains data asso App 8hrs., 12 hrs. and full shift. | ciated with 87 personal and area sample | es taken at sites associated with 3 companies. The sampling duration is reported as 8hrs., | | | |
| Number of workers: | Pg. 1/24: The 13 companies who million tire manufacturing U.S. j | Pg. 1/24: The 13 companies who produce tires in the U.S. and are members of the U.S. Tire Manufacturers Association (USTMA) "support more than a quarter million tire manufacturing U.S. jobs." | | | | |
| Personal protective equip | pment: Pg. 7/24: "the standard PPE request extrusion, and curing) include sa | Pg. 7/24: "the standard PPE requirements in mainoperational areas of the factory (i.e., raw materials weighing and transfer, rubber mixing, milling, calendaring, extrusion, and curing) include safety plasses, steel to shoes, work gloves and in some areas bearing protection." | | | | |
| Engineering control: Pg. 7/24: "Given the low potential for worker and ONU exposure to butadiene in the tire manufacturing, engineering controls and PPE have not be designated to control exposures to butadiene. However, throughout the manufacturing process, PPE and local ventilation may be present to limit wo to other substances. For example,Engineering controls may include local exhaust ventilation for various operations including mixers (which are enclosed with dedicated exhaust), mills, grinding or machining, and curing ovens. Examples of other engineering controls may include use of pr adding minor ingredients to the mixer or mills, various floor sweeper/cleaners to ensure particulate does not accumulate on working surfaces, an noisy equipment to minimize sound levels in the factory." | | | | | | |
| | | EVALUATION | | | | |
| Domain | Metric | Rating | Comments | | | |
| Domain 1: Reliability | Metric 1: Sampling and Analytical Met | hodology High The sampl | ing and analytical method is an OSHA method in the case of all but 4 of the | | | |

| Domain 2: Representative | ness |
|--------------------------|------|
|--------------------------|------|

| Metric 3: | Applicability | High | Tire manufacture is a COU |
|-----------|-----------------------------|------|---|
| Metric 4: | Temporal Representativeness | High | Sampling occurred during the years 1998 – 2018. Although some of the data is more than 10 years old, all sampling occurred after the revised OSHA butadiene standard from 1996. |
| Metric 5: | Sample Size | High | All data is reported, so samples can be statistically characterized. |

87 samples.

Continued on next page ...

Occupational Exposure

1,3-Butadiene

| | | | continued from | previous page | | |
|---|-------------------------|--|----------------------|---|--|--|
| Study Citation: HERO ID: | USTMA, (20 8802198 | USTMA, (2020). Comment regarding 1,3-butadiene, submitted by U.S. Tire Manufacturers Association (USTMA), dated 05/26/2020. 8802198 | | | | |
| Conditions of Use: | Processing – | incorporation into article: Other: | Polymer in: Rubber a | nd plastic product manufacturing | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 3: Accessibility | // Clarity Metric 6: | Metadata Completeness | High | Most meta data is reported. Exposure frequency is not reported. | | |
| Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Low A discussion of uncertainty and variability is lacking. | | | | | | |
| Overall Quality Determination | | | High | | | |

| Study Citation: | Vacek, P. M., | acek, P. M., Albertini, R. J., Sram, R. J., Upton, P., Swenberg, J. A. (2010). Hemoglobin adducts in 1,3-butadiene exposed Czech workers: female-male | | | | |
|--------------------------------|---------------------------------------|--|--------------|--|--|--|
| HERO ID: Conditions of Use: | comparisons. 1331490 Processing | 1900 ssing | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Exposure route: | | inhalation | | | | |
| Personal sampling data: | | Table 1Exposed males: $n=30$, mean=0.808 mg/m3, S.D.=1.663 mg/m3; Control males: $n=25$, mean=0.007 mg/m3, S.D.=0.012 mg/m3; Exposed females: $n=23$, mean=0.207 mg/m2, S.D.=1.004 mg/m3; Control females: $n=22$, mean=0.207 mg/m3, S.D.=0.012 mg/m3; Exposed females: $n=23$, mean=0.207 mg/m3, S.D.=0.015 mg/m3, S.D.=0.012 mg/m3; Exposed females: $n=23$, mean=0.207 mg/m3, S.D.=0.012 mg/m3; Exposed females: $n=23$, mean=0.207 mg/m3, S.D.=0.015 mg/m3, S.D.=0.012 mg/m3; Exposed females: $n=23$, mean=0.207 mg/m3, S.D.=0.015 mg/m3, S.D.=0.012 mg/m3; Exposed females: $n=23$, mean=0.207 mg/m3; S.D.=0.012 mg/m3; Exposed females: $n=23$, mean=0.207 mg/m3; S.D.=0.012 mg/m3; S | | | | |
| Exposure duration: | | mean=0.39/ mg/m3, S.D.=1.094 mg/m3;Control females: n=23, mean=0.008 mg/m3, S.D.=0.015 mg/m3 8 hours | | | | |
| Number of workers: | | 23 exposed females, 26 female controls, 30 ex | posed males, | 25 male controls | | |
| Comments: | | The exposure data in this study was originally published in [41] R.J. Albertini, R.J. Sram, P.M. Vacek, J. Lynch, P. Rossner, J.A. Nicklas, J.D. McDonald, G. Boysen, N. Georgieva, J.A. Swenberg, Molecular epidemiological studies in 1,3-butadiene exposed Czech workers: female-male comparisons, Chem. Biol. Interact. 166 (2007) 63–77. HERO ID=1329826 | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is equivalent to an approved [OSHA/NIOSH] method. | | |
| Domain 2: Donragontativ | anana | | | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | Medium | Data are from Czech Republic an OECD country | | |
| | Metric 3: | Applicability | High | Data are for the use of butadiene as a reactant, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means, standard deviations) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 2. A apagailitit | Clarity | | | | | |
| Domain 5: Accessibility/ | Metric 6: | Metadata Completeness | Medium | Most critical metadata included | | |
| | Weute 0. | Wetadata Completeness | Wiedium | | | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by making 10 visits to the testing site. | | |
| Overall Qualit | y Determ | ination | High | | | |

| Study Citation: | Vallecillos, I | ., Espallargas, E., Allo, R., Marcé, R. M. | ., Borrull, F | . (2019). Passive sampling of volatile organic compounds in industrial atmospheres: | | |
|--------------------------|--------------------------|---|-------------------------------|--|--|--|
| HERO ID: | Uptake rate c 5068479 | leterminations and application. Science of t | the Total En | vironment 666:235-244. | | |
| Conditions of Use: | Processing | | | | | |
| EXTRACTION | | | | | | |
| Parameter | | Data | | | | |
| _ | | | | | | |
| Exposure route: | | Inhalation | | | | |
| Physical form: | | Vapor | | | | |
| Area sampling data: | | "Site 1: 9.81 μg/m3 Site 9: 6.76 μg/m3 Site 2 Site 5: 3 19 μg/m3 Site 13: 1 59 μg/m3 Site 6 | 2: 3.27 μg/m3 : 3.36 μg/m3 | Site 10: $0.79 \ \mu g/m3$ Site 3: $3.77 \ \mu g/m3$ Site 11: $0.87 \ \mu g/m3$ Site 4: $1.29 \ \mu g/m3$ Site 12: $0.81 \ \mu g/m3$ Site 14: $3.16 \ \mu g/m3$ Site 7: $4.65 \ \mu g/m3$ Site 15: $1.06 \ \mu g/m3$ Site 8: $7.35 \ \mu g/m3$ Site 16: $1.25 \ \mu g/m3$? | | |
| Exposure duration: | | Site 5: $5.19 \ \mu g/m 5$ Site 15: $1.59 \ \mu g/m 5$ Site 6: $5.56 \ \mu g/m 5$ Site 14: $5.16 \ \mu g/m 5$ Site 7: $4.65 \ \mu g/m 5$ Site 15: $1.06 \ \mu g/m 5$ Site 8: $7.55 \ \mu g/m 5$ Site 16: $1.25 \ \mu g/m 5$ | | | | |
| Comments: | | See Table 3. Concentrations of the target VOC | Cs found in ai | r samples from zone A (sites 1–8) in the North Industrial Complex of Tarragona | | |
| | | C | | | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is an approved EPA method. | | |
| Domain 2. Representativ | veness | | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | Medium | Data are from Spain, an OECD country. | | |
| | Metric 3: | Applicability | High | Data are for monomer production, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | High | Monitoring data were collected after the most recent PEL and no more than 10 years old. | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | |
| | | | | | | |
| Domain 4: Variability an | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling at different sites and collecting multiple samples at each site. | | |
| Overall Qualit | y Detern | nination | High | | | |

HERO ID: 4261630 Table: 1 of 1

| Study Citation: | Vallecillos, L | ., Maceira, A., Marce, Maria, R., Borrull, | F. (2018). | Evaluation of active sampling strategies for the determination of 1,3-butadiene in air. |
|--------------------------------------|------------------------|--|----------------|--|
| HERO ID: | Atmospheric 4261630 | Environment 176:21-29. | | |
| Conditions of Use: | Processing | | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Worker activity descripti | ion: | 3 different sites inside a butadiene production | plant | |
| Exposure route: | | Inhalation | 1 | |
| Physical form: | | Vapor | | |
| Area sampling data: | | "Site 1: 69.9-84.7 µg/m3 Site 2: 12.2-28.2 µg/ | m3 Site 3: 0.3 | 1-1.98 μg/m3 El Morell: 0.24-11.3 μg/m3 La Pobla de Mafumet: 0.12-0.41 μg/m3 Puigdelfi: 0.11-0.20 |
| Comments: | | µg/m3" See Table 2: Concentrations of 1,3-butadiene found in air samples from a 1,3-BPP (Site 1–3) and at three locations in the vicinity of the North Industrial Park in Tarragona. | | |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is an approved EPA method. |
| Domain 2: Representativ | veness | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | Medium | Data are from Spain an OECD country |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | High | Monitoring data were collected after the most recent PEL and no more than 10 years |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing measurement method, number of workers, exposure duration & frequency, engineering controls & PPE. |
| Domain 4 [.] Variability ar | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling multiple sites multiple times. |
| Overall Qualit | y Detern | nination | High | |

HERO ID: 5703361 Table: 1 of 1

| Study Citation: | Vodicka, P., Kumar, R., Stetina, R., Musak, L., Soucek, P., Haufroid, V., Sasiadek, M., Vodickova, L., Naccarati, A., Sedikova, J., Sanyal, S., Kuricova, M., Brsiak, V., Norppa, H. (2004). Markers of individual susceptibility and DNA repair rate in workers exposed to xenobiotics in a tire plant. Environmental and Molecular Mutagenesis 44(4):283-292. | | | | | |
|--|---|--|--|--|--|--|
| HERO ID: | 5703361 | | | | | |
| Conditions of Use: | Rubber product manufacturing (tires) | | | | | |
| | EXTRACTION | | | | | |
| Parameter | Data | | | | | |
| | | | | | | |
| Worker activity descripti | On: Mixing department of tire plant (includes calendars, extruder operators, dump workers, knead workers, assistants) Other lower-exposure groups included inner- tube production section, pressing department, fire brigade members, clerks Others included in separate group as checking and quality control job functions | | | | | |
| Physical form: component of rubber polymer for tires | | | | | | |
| Personal sampling data: | Concentration of BD in mixing department ranged from 2.4 to 2.8 mg/m3 with mean of 2.6+/-0.2 mg/m3 Concentration of BD in pressing department ranged from 0 to 5.8 mg/m3 with mean of 2.3+/-2.2 mg/m3 Concentration of BD in inner tube production area ranged from 0.1 to 1.2 mg/m3(Pg. 4/10, Results section) | | | | | |
| | | | | | | |

| EVALUATION | | | | | | | |
|-------------------------------------|-------------------------------------|--------|---|--|--|--|--|
| Domain | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | |
| Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is equivalent to an approved OSHA method. | | | | |
| Domain 2: Representativeness | | | | | | | |
| Metric 2: | Geographic Scope | Medium | Data are from Slovak Republic, an OECD country. | | | | |
| Metric 3: | Applicability | High | Data are for rubber product manufacturing, an in-scope occupational scenario. | | | | |
| Metric 4: | Temporal Representativeness | Low | Monitoring data were collected after 2000 and appears to be greater than 20 years old. | | | | |
| Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (range, mean, standard deviation) but discrete samples not provided and distribution not fully characterized. | | | | |
| Domain 3: Accessibility/ Clarity | Matadata Complatanasa | Low | Completions provided but no other metodete | | | | |
| Metric 0. | Metadata Completeness | LOW | Sample type provided but no other metadata. | | | | |
| Domain 4: Variability and Uncertain | ty | | | | | | |
| Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | | |
| Overall Quality Deter | rmination | Medium | | | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Wang, Q., W | Wang, Q., Wang, A. H., Tan, H. S., Feng, N. N., Ye, Y. J., Feng, X. Q., Liu, G., Zheng, Y. X., Xia, Z. L. (2010). Genetic polymorphisms of DNA repair | | | | |
|--|--|---|---------------------------------|---|--|--|
| HERO ID: Conditions of Use: | genes and chi 4687483 Processing | genes and chromosomal damage in workers exposed to 1,3-butadiene. Carcinogenesis 31(5):858-863. 4687483 Processing | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Worker activity description: Plant operations, product storage, waste water conduct, administrative offices Exposure route: Inhalation Physical form: Vapor Area sampling data: "Storage sites: 182.53 mg/m3 Operational sites: 1985.99 mg/m3 Vibrating screen sites: 153.35 mg/m3 Range of all site measurements: 0.05-1985.99 mg/m3 Exposure duration: 8 hours/day, 5-6 days/week Exposure frequency: At least one year of exposure Number of workers: 166 | | | | ninistrative offices g/m3 Vibrating screen sites: 153.35 mg/m3 Range of all site measurements: 0.05-1985.99 mg/m3" | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is equivalent to an approved [OSHA/NIOSH] method. | | |
| Domain 2: Representativ | veness Metric 2: Metric 3: Metric 4: Metric 5: | Geographic Scope Applicability Temporal Representativeness Sample Size | Low High Medium Medium | Data are from China, a non-OECD country. Data are for plastic material manufacturing, an in-scope occupational scenario. Monitoring data were collected after the most recent PEL and greater than 10 years old. Sample distribution characterized by a range with uncertain statistics. | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | Most critical metadata included. | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by using a control group, and sampling different locations throughout the plant. | | |
| Overall Qualit | ty Detern | nination | High | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Ward, J. B., Abdel-Rahman, S. Z., Henderson, R. F., Stock, T. H., Morandi, M., Rosenblatt, J. I., Ammenheuser, M. M. (2001). Assessment of butadiene exposure in synthetic rubber manufacturing workers in Texas using frequencies of hprt mutant lymphocytes as a biomarker. Chemico-Biological Interac- | | | | | |
|---------------------------|---|--|---------------|---|--|--|
| HERO ID: | tions 135-136 2959639 | tions 135-136:465-483. 2959639 | | | | |
| Conditions of Use: | Processing (S | Synthetic rubber manufacturing) | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Worker activity descripti | Worker activity description: "High Exposure Group: reactor, recovery, tank farm, and laboratory workers. Low Exposure Group:Coagulation, baling, packaging, water plant, shippi warehouse, control room" (Table 1 footnote) | | | | | |
| Physical form: | | vapor | | | | |
| Personal sampling data: | | From Table 1, pg. 9/19:Tank farm: 4.04+-3.45 | ppm Reactor | r: 0.64+-1.26 ppm Recovery: 1.09+-2.35 ppm Laboratory: 0.29+-0.33 ppm Blending: 0.49+-0.24 ppm | | |
| | | Low Areas: 0.05+-0.06 ppm From Table 3, pg | . 11/19:Grou | p Mean for High Exposure: 1.71+-0.54 ppm Group Mean for Low Exposure: 0.07+-0.03 ppm | | |
| Exposure duration: | | 8 hours | | | | |
| Number of workers: | | 37 (sum of subjects not necessarily actual nun | iber of worke | rs) | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Method is well-described, and it is also stated that the method is very similar to an approved NIOSH method. | | |
| Domain 2: Representativ | veness | | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | High | Data is from USA | | |
| | Metric 3: | Applicability | High | Report is within scope. | | |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old. | | |
| | Metric 5: | Sample Size | High | Statistical distribution fully characterized. Means, standard deviations P-values, con- fidence intervals provided. Also, a breakdown of the demographics of subjects was provided. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Most metadata included. | | |
| Domain 4: Variability an | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | The monitoring study provides only limited discussion of the exposure estimates. | | |
| Overall Qualit | y Detern | nination | High | | | |

Occupational Exposure

| Study Citation: | Ward, J. B., Ammenheuser, M. M., Whorton, E. B., Bechtold, W. E., Kelsey, K. T., Legator, M. S. (1996). Biological monitoring for mutagenic effects of | | | | | | | | |
|----------------------------|--|---|---|---|--|--|--|--|--|
| | occupational | exposure to butadiene. Toxicology 113(1-3 | 6):84-90. | | | | | | |
| HERO ID: | 2984802 | | | | | | | | |
| Conditions of Use: | Domestic ma | nutacturing, Synthetic rubber manufacturing | | | | | | | |
| | | | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | | | |
| | | | | | | | | | |
| Worker activity descriptio | on: | Higher exposure defined as areas around reac utilities, and shops | tor, recovery, tank f | arm, and laboratory Lower exposure areas defined as blend, coagulation, bailers, shipping, | | | | | |
| Personal sampling data: | | BD production plant Study 1 - High exposur Intermediate exposure: 0.21 +/- 0.21ppm ; Low | re areas: 3.5 +/- 7.2 w exposure: 0.12 +/- | 5ppm ; Central Control area: 0.03 +/- 0.03ppm Study 2 - High exposure: 0.30 +/- 0.59ppm ; 0.27ppm SBR plant (Study 3) Of 40 samples collected in high exposure areas, 20 exceeded | | | | | |
| Engineering control | | detection limit of 0.25ppm and 11 samples exc "modernization" of plant for comparing Study | ceeded 1ppm; none of 1 and Study 2 at BI | of 26 samples exceeded detection limit in low exposure areas | | | | | |
| Engineering control. | | modernization of plant for comparing study | 1 and Study 2 at DI | production plant, showed decreased exposure levels | | | | | |
| | | | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | | | |
| Domain 1: Reliability | | | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | | | | | |
| Domain 2: Representative | mess | | | | | | | | |
| Domain 2. Representative | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing and synthetic rubber manufacturing, in-scope occupational scenarios | | | | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (mean, SD) but discrete samples not provided and distribution not fully characterized. | | | | | |
| | | | | | | | | | |
| Domain 3: Accessibility/ | Clarity | | | | | | | | |
| , | Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing worker activities. | | | | | |
| | | - | | | | | | | |
| Domain 4: Variability and | l Uncertainty | | | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | | | |
| Overall Quality | y Detern | nination | Medium | | | | | | |
| | r | | | | | | | | |

Domain 3: Accessibility/ Clarity

Domain 4: Variability and Uncertainty

Metric 6:

Metric 7:

Overall Quality Determination

Metadata Completeness

Metadata Completeness

HERO ID: 5549339 Table: 1 of 1

| Study Citation: | Ward, J. B., J. butadiene for | Ward, J. B., Jr, Ammenheuser, M. M., Bechtold, W. E., Whorton, E. B., Jr, Legator, M. S. (1995). Biological monitoring of workers exposed to 1,3- butadiene for mutation at the HPRT locus in lymphocytes. Environmental and Molecular Mutagenesis 25(S1):56. | | | | |
|---|-------------------------------|--|-----------|---|--|--|
| HERO ID: Conditions of Use: | 5549339 Manufacturin | a | | | | |
| | Wandfacturin | 5 | | | | |
| Parameter | | Data | EATRACTIO | IN | | |
| Worker activity description:butadiene monomer production plant. Workers may work in production units (considered higher exposure area), rovers and tank farms (con exposure area), and control centers and utilities (considered lower exposure area) (page 1 of 2, lower right article)Area sampling data:Article refers to a first study that saw concentrations of 1 ppm (additional context not provided). In the second study area concentrations 0.12ppm in the higher, intermediate, and lower exposure areas respectively. (page 1 of 2, lower right article)Comments:Study had personal samples as well but are not present in this abstract. Would need full text to gain more information. | | | | | | |
| | | | EVALUATIO | N | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Study from University of Texas Medical Branch, and the Inhalation Toxicology Re- search Institute (which no longer exists but was once a government research facility) | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | In the US | | |
| | Metric 3: | Applicability | High | Within scope, 1,3-butadiene manufacturing | | |
| | Metric 4: | Temporal Representativeness | Low | from 1995 | | |
| | Metric 5: | Sample Size | Low | Not mentioned in this abstract | | |
| | | | | | | |

Low

Medium

Medium

data.

mation likely available in the full text.

Monitoring data include sample type (e.g., personal breathing zone) but no other meta-

study examines variability of different exposure areas. Minimal discussion, more infor-

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| Study Citation: HERO ID: Conditions of Use: | tudy Citation: Ward, J. B., Jr, Ammenheuser, M. M., Bechtold, W. E., Whorton, E. B., Jr, Legator, M. S. (1994). HPRT mutant lymphocyte frequencies in workers at a 1,3-butadiene production plant. Environmental Health Perspectives 102(Suppl 9):79-85. IERO ID: 5684245 Vanualization Manufacturing | | | | |
|---|---|--|--|--|--|
| | EXTRACTION | | | | |
| Parameter | Data | | | | |
| | | | | | |
| Worker activity descripti | on: Workers in a chemical production plant with both high and low exposure to butadiene. | | | | |
| Exposure route: | inhalation | | | | |
| Physical form: | gas | | | | |
| Personal sampling data: | North Unit: 3.18+-7.13 ppm South Unit: 3.89+-7.60 ppm Central Control: 0.03+-0.03 ppm (Table 2, pg. 4/7) | | | | |
| Area sampling data: | The highest value obtained for an area sample in the production areas was 30 ppm. In central control the mean values were much lower (0.03 ppm) and the highest value obtained was 0.06 ppm. (in text of pg. 4/7) | | | | |
| Exposure duration: 8 hours | | | | | |
| Exposure frequency: | "Low-Exposure: 9.3+-13.18 years Medium-Exposure: 17.7+-21.7 years High-Exposure: 3.3+-1.5 years" (Table 1, pg. 3/7) | | | | |
| Number of workers: | 65,000 ("engaged in jobs in which there is some level of exposure to BD", pg. 1/7) | | | | |
| | | | | | |

| | EVALUATION | | | | | |
|------------------------------------|-----------------------------|-------------------------------------|--------|---|--|--|
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is equivalent to an approved [OSHA/NIOSH] method. | | |
| Domain 2: Representati | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for the manufacture of butadiene, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling at different sites within the plant. | | |
| Overall Quality Determination High | | | | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Wheatley, A., Sadhra, S. (2010). Carcinogenic risk assessment for emissions from clinical waste incineration and road traffic. International Journal of | | | |
|-------------------------------|---|---|---------------|--|
| HERO ID. | Environmenta 1018314 | al Health Research $20(5):313-327$. | | |
| Conditions of Use: | Disposal | | | |
| | | | EVTDAC | TION |
| Parameter | | Data | EATKAC | TION |
| | | Data | | |
| Life cycle description: | | Emissions to Air | | |
| Worker activity description | on: | Bottom ash in the air comes from waste incine | eration. | |
| Exposure route: | | inhalation | | |
| Physical form: | | vapor | | |
| Area sampling data: | | At 12-20m away from carriageway, 0.19-0.2 | 3 micrograms, | /m3. At 22-32m away from carriageway, 0.16 micrograms/m3. At 41-62m away from carriageway, |
| | | 0.13-0.14 micrograms/m3. | | |
| | | | | |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain I: Reliability | Matria 1. | Sampling and Applytical Mathedalagy | Iliah | |
| | Metric 1: | Sampling and Analytical Methodology | High | Uses an EPA method. |
| Domain 2: Representativ | veness | | | |
| - | Metric 2: | Geographic Scope | High | Data is from USA. |
| | Metric 3: | Applicability | High | Data is within scope. |
| | Metric 4: | Temporal Representativeness | Medium | Data is between 10 and 20 years old. |
| | Metric 5: | Sample Size | Medium | Statistics are fully characterized with means, ranges, and regression values. |
| Domain 2. Accessibility | (Clamity | | | |
| Domain 5: Accessibility/ | Matria 6 | Matadata Completeness | Madium | Come date is included, but not all estancies are mentioned |
| | Metric 0. | Metadata Completeness | Medium | Some data is included, but not an categories are mentioned. |
| Domain 4: Variability an | d Uncertaintv | | | |
| | Metric 7: | Metadata Completeness | High | Sources of variability addressed and put into context. |
| Overall Ouality Determination | | | High | |

HERO ID: 2597190 Table: 1 of 1

| Study Citation: | Wickliffe, J. | Wickliffe, J. K., Ammenheuser, M. M., Adler, P. J., Abdel-Rahman, S. Z., Ward, J. B. (2009). Evaluation of frequencies of HPRT mutant lymphocytes in | | | |
|-----------------------------|---------------|--|----------------|--|--|
| HERO ID: | 2597190 | ymer workers in a Southeast Texas facility | . Environme | intal and Molecular Mutagenesis 50(2):82-87. | |
| Conditions of Use: | Processing | | | | |
| | | | FYTRAC | TION | |
| Parameter | | Data | EATRAC | | |
| | | | | | |
| Life cycle description: | | Synthetic rubber manufacturing | | | |
| Worker activity description | on: | Production areas and recovery areas | | | |
| Exposure route: | | Inhalation | | | |
| Physical form: | | Vapor | | | |
| Personal sampling data: | | Mean of 93.5 ppb for all workers. | | | |
| Exposure frequency: | | ranged from 1 to 39 years in industry | | | |
| Number of workers: | | 30 | | | |
| | | | | | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | NIOSH method used. | |
| D | | | | | |
| Domain 2: Representativ | Matria 2 | Casaranhia Saana | Iliah | Details from UCA | |
| | Metric 2: | Geographic Scope | High | Data is from USA. | |
| | Metric 5: | Applicability | пign Madium | Deta is between 10 and 20 weeks ald | |
| | Metric 4: | Semple Size | Ulah | Data is between 10 and 20 years old. | |
| | Metric 5: | Sample Size | nigii | vided in context, along with p-values and R2 values. | |
| Domain 3. Accessibility/ | Clarity | | | | |
| Domain 5. Accessionity/ | Metric 6 | Metadata Completeness | High | Most critical metadata included | |
| | Wieute 0. | Wetadata Completeness | mgn | | |
| Domain 4: Variability and | d Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty briefly touched on in the conclusion. | |
| Overall Quality | y Detern | nination | High | | |

| Study Citation: | Xiang, M., A | Xiang, M., Ao, L.,in, Yang, H., Liu, W., Sun, L.,ei, Han, X.,ue, Li, D., Cui, Z., Zhou, N., Liu, J., Cao, J.,ia (2012). Chromosomal damage and polymor- | | | | | |
|-----------------------------|---------------|---|---|--|--|--|--|
| HERO ID: | 2335640 | 2335640 | | | | | |
| Conditions of Use: | Domestic ma | Domestic manufacturing | | | | | |
| | | | EXTRACTION | <u> </u> | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Worker activity description | on: | workers in the exposed group worked in a proc | edure control cente | r with a fixed circuit inspection routine | | | |
| Personal sampling data: | | personal 8-hr TWAs had mean of 0.34ppm and | uncertainty of +/-0 | .61ppm | | | |
| Area sampling data: | | stationary sampling in BD production plant w sampling was 2.27 +/- 3.33ppm historical | as 6.68 +/- 25.52p records from 2002 | pm; one outlier measurement was recorded at 147.66ppm; without the outlier, the stationary showed higher stationary sampling values around 9.7 +/- 15.7ppm (stationary sampling in | | | |
| | | procedure control, product storage, and pipelin | e areas) (see text an | ad Table I, pg. 3/7) | | | |
| Exposure duration: | | 8-hr/day; routine inspection circuit occured one | ce every hour for a | total of no more than 1-hr/day spent in exposure areas | | | |
| Exposure frequency: | | 4days/week working shift (top of 2nd column p | pg. 2/7) | | | | |
| | | | | | | | |
| Domain | | Metric | EVALUATION | Comments | | | |
| Domain 1: Reliability | | Metric | Katilig | Comments | | | |
| Domain 1. Rendomity | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | | | |
| Domain 2. Domacontativ | | | | | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | Low | Data are from China, a non-OECD country | | | |
| | Metric 3: | Applicability | High | Data are for manufacturing an in-scope occupational scenario | | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected over 10 years ago | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (mean, SD, and sample size) but discrete samples not provided and distribution not fully characterized. | | | |
| | | | | | | | |
| Domain 3: Accessibility/ | Metric 6 | Metadata Completeness | High | All metadata provided | | | |
| | Wieute 0. | Wetadata Completeness | Ingn | | | | |
| Domain 4: Variability and | d Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | The monitoring study provides only limited discussion of the exposure estimates. | | | |
| Overall Qualit | y Determ | nination | Medium | | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Xiang, M., Sun, L., Dong, X., Yang, H., Liu, W. B., Zhou, N., Han, X., Zhou, Z., Cui, Z., Liu, J. Y., Cao, J., Ao, L. (2015). Association between genetic polymorphisms of dna repair genes and chromosomal damage for 1,3-butadiene-exposed workers in a matched study in china. BioMed Research | | | | |
|--------------------------------------|---|---|-----------------|---|--|
| HEDO ID. | International 2015:234675. | | | | |
| Conditions of Use: | Processing | | | | |
| | 8 | | EVTDAC | TION | |
| Parameter | | Data | EATRAC | TION | |
| | | Data | | | |
| Worker activity descripti | 0.00: | a PD production plant (page 2 of 7) | | | |
| Exposure route: | 011. | Inhalation (page 2 of 7) | | | |
| Personal sampling data: | | Exposed group: 0.34+- 0.61ppm Control group | n. 0 04+-0 01 | ppm (page 3 of 7) | |
| Area sampling data: | | BD production plant area: 2.27+-3.33 ppm Co | ontrol Office a | rea: 0.84+-0.20 ppm (page 4 of 7) | |
| Exposure duration: | | 8 hours (page 3 of 7) | | | |
| I | | | | | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is equivalent to an approved [OSHA/NIOSH] method. | |
| Domain 2: Representativ | aness | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | Low | Data are from China a non-OFCD country | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing an in-scope occupational scenario | |
| | Metric 4: | Temporal Representativeness | High | Monitoring data were collected after the most recent PEL and no more than 10 years | |
| | | | 0 | old. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (mean, standard deviation) but discrete samples not provided and distribution not fully characterized. | |
| | | | | 1 1 · · · · · · · · · · · · · · · · · · | |
| Domain 3: Accessibility/ | Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | |
| | | | | | |
| Domain 4: Variability an | d Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by using a control group, sampling different locations, and using a matched study. | |
| Overall Quality Determination | | | High | | |

| Study Citation: | Ye, Y., Galbally, I. E., Weeks, I. A., Duffy, B. L., Nelson, P. F. (1998). Evaporative emissions of 1,3-butadiene from petrol-fuelled motor vehicles. | | | | |
|---------------------------------------|---|-------------------------------------|---------|---|--|
| HERO ID: | Atmospheric Environment 32(14-15):2685-2692. 5547367 | | | | |
| Conditions of Use: | Disposal | | | | |
| | FYTRACTION | | | | |
| Parameter | | Data | Linnero | | |
| | | | | | |
| Exposure route: | | inhalation | | | |
| Physical form: | | vapor | | | |
| | | | | | |
| | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is equivalent to an approved [OSHA/NIOSH] method. | |
| Demein 2. Demessateli | | | | | |
| Domain 2: Representativ | Metric 2: | Geographic Scope | Madium | Data are from Australia an OECD country | |
| | Metric 3: | Applicability | High | Data are for emissions to air, an in scope occupational scenario | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- | |
| | | | | vided). | |
| | | | | | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing exposure concentration, number of | |
| | | | | engineering controls, and PPE. | |
| | | | | | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by | |
| | | | | sampling different vehicle makes, models, and years. | |
| Avorall Auglity Determination | | | Uiab | | |
| Overall Quality Determination | | | mgn | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Yimrungruang, D., Cheevapom, V., Boonphakdee, T., Watchalayann, P., Helander, H. F. (2008). Characterization and Health Risk Assessment of Volatile | | | | | |
|--|---|-------------------------------------|---|---|--|--|
| HERO ID: | Organic Compounds in Gas Service Station Workers. EnvironmentAsia 1(2):21-29. 5708436 | | | | | |
| Conditions of Use: | Commercial Use | | | | | |
| | | | EXTRAC | TION | | |
| Parameter | Data | | | | | |
| | | | | | | |
| Worker activity description: Gas station service workers who work near VOC sources such as gasoline vapor emissions and motor vehicle emissions. | | | | | | |
| Exposure route: inhalation | | | | | | |
| Physical form: | gas | | | | | |
| Personal sampling data: "Station 1: 6.3+-2.6 μg/m3 Station 2: 3.8+-0.2 μg/m3 Station 3: 8.6+-0.3 μg/m3 Station 4: 9.0+-0.4 μg/m3 Station 5: 20.4+-2.0 μg/m3 Station μg/m3 Station 7: 11.1+-2.5 μg/m3 Station 8: 9.2+-1.1 μg/m3 Station 9: 11.3+-0.5 μg/m3" | | | ation 3: 8.6+-0.3 μg/m3 Station 4: 9.0+-0.4 μg/m3 Station 5: 20.4+-2.0 μg/m3 Station 6: 8.9+-0.0 m3 Station 9: 11.3+-0.5 μg/m3" | | | |
| Exposure duration: | | 8 hours/day | | | | |
| Exposure frequency: | | 300 days/year for 70 years | | | | |
| Number of workers: | | 15 males and 12 females | | | | |
| | | | | | | |
| | | | EVALUA | ΓΙΟΝ | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Sampling/analytical methodology is an approved NIOSH method. | | |
| Domain 2: Depresentation | anacc | | | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | Low | Data are from Thailand a non-OFCD country | | |
| | Metric 3: | Applicability | High | Data are for fuels and related products, an in-scope occupational scenario | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (standard deviations, means, p- | | |
| | | 1 | | values) but discrete samples not provided and distribution not fully characterized. | | |
| | | | | | | |
| Domain 3: Accessibility | / Clarity | | TT' 1 | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by | | |
| | sampning at 7 uniform gas stations. | | | | | |
| Overall Quality Determination H | | | High | | | |
| | | | 0 | | | |

| Study Citation: | Zervas, E., Montagne, X., Lahaye, J. (2001). Emission of specific pollutants from a compression ignition engine Influence of fuel hydrotreatment and fuel/air equivalence ratio. Atmospheric Environment 35(7):1301-1306. 14152 Disposal | | | |
|--------------------------------|---|---|------------|--|
| HERO ID: Conditions of Use: | | | | |
| | | | EXTRACTION | 1 |
| Parameter | | Data | | |
| E | | | | |
| Exposure route: | | inhalation | | |
| Area sampling data: | | gas 0.07.0.27 ppmy detected in exhaust gas | | |
| Area sampling data. | | 0.07-0.27 ppmv detected in exhaust gas | | |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. |
| Domain 2: Representativ | veness | | | |
| Ĩ | Metric 2: | Geographic Scope | Medium | Data are from France, an OECD country. |
| | Metric 3: | Applicability | Low | Data are non-occupational and for ambient air, which is similar to the in-scope occupa- tional scenario of outdoor construction/auto workers. |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. |
| Domain 3: Accessibility | / Clarity | | | |
| j | Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing most other metadata. |
| Domain 4: Variability ar | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability is addressed by using different fuels and comparing emissions. Uncertainty is not addressed. |
| Overall Qualit | v Detern | nination | Medium | |

| Study Citation: | Zhang, L., Hayes, R. B., Guo, W., Mchale, C. M., Yin, S., Wiencke, J. K., O'Neill, Patrick, J., Rothman, N., Li, G. L., Smith, M. T. (2004). Lack of increased genetic damage in 1.3 butadiene exposed Chinese workers studied in relation to EPHX1 and GST genetypes. Mutation Research 558(1-2):63. | | | | | |
|---------------------------------------|---|---|--------|--|--|--|
| HERO ID: Conditions of Use: | 74. 5562516 Processing | Acreased genetic damage in 1,3-butadiene-exposed Chinese workers studied in relation to EPHX1 and GS1 genotypes. Mutation Research 558(1-2):63- 74. 5562516 Processing | | | | |
| EXTRACTION | | | | | | |
| Parameter | | Data | | | | |
| Exposure route: | | inhalation | | | | |
| Physical form: | | gas | | | | |
| Personal sampling data: | gas Madian of 2.0 nnm. mean of 44.0 nnm in air | | | | | |
| Exposure duration | 6 hours | | | | | |
| Exposure frequency: | "Exposed Males: 8.2+-6.3 years Exposed Females: 6.7+-5.7 years" | | | | | |
| Number of workers: | | 39 (nage 67) | | | | |
| Comments: | | See Table 1. | | | | |
| | | | | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | | |
| Domain 2: Representativ | eness | | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | Low | Data are from China a non-OECD country | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber and resin manufacturing, an in-scope occupational sce- nario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (median, mean) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility/Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling two groups of subjects. | | |
| Overall Quality Determination M | | | | | | |

| Study Citation: | Zhao, C., Vodicka, P., Srám1, R. J., Hemminki, K. (2000). Human DNA adducts of 1,3-butadiene, an important environmental carcinogen. Carcinogenesis | | | | |
|--|---|-------------------------------------|--------|--|--|
| HERO ID: | 21(1):107-11 | 1. | | | |
| Conditions of Use: | Processing | | | | |
| EXTRACTION | | | | | |
| Parameter | Data | | | | |
| | | | | | |
| Personal sampling data: | See Table 1 on page 2 of 5 for all exposure data. For the exposed group, data ranged from $<0.011-17.0$ mg/m3 and for the control group data ranged from $<0.005-0.15$ mg/m3. | | | | |
| Exposure duration: | 8 hours (page 1 of 5) | | | | |
| Exposure frequency: | mean employment time for exposed workers was 15.3+-10.5 years (page 1 of 5) | | | | |
| | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Report states that personal and stationary air sampling was used, but doesn't elaborate or include if a standard was used. | |
| Domain 2: Representativ | veness | | | | |
| 1 | Metric 2: | Geographic Scope | Medium | Data is from an OECD country. | |
| | Metric 3: | Applicability | High | Report is within scope. | |
| | Metric 4: | Temporal Representativeness | Medium | Data is between 10 and 20 years old. | |
| | Metric 5: | Sample Size | Medium | For direct butadiene exposure concentrations, only individual values were reported, and no statistics were presented for them. | |
| Domain 3: Accessibility/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | |
| Domain 4: Variability an | d Uncertainty | | | | |
| · ···································· | Metric 7: | Metadata Completeness | High | Limitations of the study were described. | |
| Overall Qualit | y Detern | nination | High | | |
| Study Citation: | Zhou, J., You | Zhou, J., You, Y., Bai, Z., Hu, Y., Zhang, J., Zhang, N. (2011). Health risk assessment of personal inhalation exposure to volatile organic compounds in Tioniin, China, Saianaa of the Total Environment 400(2):452–450. | | | | | |
|-------------------------------------|--|--|---------------------------|--|--|--|--|
| HERO ID: | 1255292 | a. Science of the Total Environment $409(3)$. | .432-439. | | | | |
| Conditions of Use: | Laboratory Use and General Population Exposure | | | | | | |
| | | | EXTRACTION | I | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Worker activity description | on: | citizens were sampled in residential indoor, out | tdoor, workplace (o | ffice and laboratory) and in-vehicle microenvironments | | | |
| Exposure route: | | inhalation | | | | | |
| Physical form: | | vapor | | | | | |
| Personal sampling data: | | Personal sample concentration of 0.67 +- 0.70 | μg/m3 | | | | |
| Area sampling data: | | Indoor air sample concentration of $0.54 + 0.3$ | $0 \mu g/m3$ Outdoor a | ir sample concentration of 0.36 +- 0.63 μ g/m3 Workplace air sample concentration of 0.25 +- | | | |
| Number of workers: | | 0.11 μ g/m3 Vehicle air sample concentration of 12 | of 0.62 +- 0.34 μ g/m | 13 | | | |
| Number of workers. | | 12 | | | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling or analytical methodology is not equivalent to an approved OSHA or NIOSH method and EPA review of information indicates the methodology is acceptable. Differences in methods are not expected to lead to lower quality data. | | | |
| Domain 2 [.] Representativ | reness | | | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | Low | Data is from an non-OECD country. | | | |
| | Metric 3: | Applicability | Low | Most of the data is for non-occupational scenarios, but the workplace sampling data includes laboratory exposure. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Data is more than 10 years old. | | | |
| | Metric 5: | Sample Size | High | Statistical distribution of sample is fully characterized with regressions, means, standard deviations, p-values, and more. | | | |
| D | | | | | | | |
| Domain 3: Accessibility/ | Metric 6: | Metadata Completeness | High | Monitoring data include most critical metadata, such as sample type and exposure type, but lacks additional metadata, such as worker activities. | | | |
| | | | | | | | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty in the study was well explained through statistics and mentioned in the report. Variability is addressed by measuring air concentrations at different locations. | | | |
| Overall Qualit | y Detern | nination | Medium | | | | |

| Study Citation: | Zielinska, B. | Zielinska, B., Fujita, E., Ollison, W., Campbell, D., Sagebiel, J. (2012). Quantification of personal exposure concentrations to gasoline vehicle emissions | | | | | |
|--|---------------|---|----------------|---|--|--|--|
| HFRO ID. | 10 high-end e | xposure microenvironments: effects of fue. | l and season | . Journal of the Air and Waste Management Association 62(11):1346-1357. | | | |
| Conditions of Use: | Disposal | Disnosal | | | | | |
| | | | | | | | |
| Danamatan | | Data | EXTRAC | IION | | | |
| | | Data | | | | | |
| | | | | | | | |
| Worker activity descripti | on: | Exposure was measured in 13 microenvironm | ents like tunn | els, toll plazas, and freeways. | | | |
| Exposure route: | | Inhalation | | | | | |
| Physical form: | | Vapor | 6 0 | | | | |
| Personal sampling data: | | From graph, butadiene breath concentrations | range from 0- | і зрроv. | | | |
| | | | EVALUA | TION | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | High | Uses an EPA method. | | | |
| Domain 2: Representativ | veness | | | | | | |
| 1 | Metric 2: | Geographic Scope | High | Data is from USA. | | | |
| | Metric 3: | Applicability | Low | Data is for a personal scenario, but can be compared to occupational scenarios. | | | |
| | Metric 4: | Temporal Representativeness | Medium | The data are more than 10 years old even though the paper was published less than 10 years ago. | | | |
| | Metric 5: | Sample Size | High | Full range of statistics given, including means, standard deviations, R2 values, p-values, and number of samples. | | | |
| Domain 3 [.] Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | Most metadata included. | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | |
| · ····· · ···························· | Metric 7: | Metadata Completeness | High | Variation explained in report and displayed in graphs. | | | |
| Overall Qualit | y Detern | nination | High | | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Šrám, R. J., J A. D. (1998) | Šrám, R. J., Rössner, P., Peltonen, K., Podrazilová, K., Mračková, G., Demopoulos, N. A., Stephanou, G., Vlachodimitropoulos, D., Darroudi, F., Tates, A. D. (1998). Chromosomal aberrations, sister-chromatid exchanges, cells with high frequency of SCE, micronuclei and comet assay parameters in 1,3- | | | | | |
|---------------------------------------|--------------------------------|--|---------------------|--|--|--|--|
| HEDO ID. | butadiene-exp | butadiene-exposed workers. Mutation Research: Genetic Toxicology and Environmental Mutagenesis 419(1-3):145-154. | | | | | |
| Conditions of Use: | Manufacturir | Jσ | | | | | |
| | | 6 | | | | | |
| Davamatar | | Data | EXTRACTION | | | | |
| | | Data | | | | | |
| Worker activity descripti | ion: | workers at BD monomer production unit at a p | etrochemical compa | any in Czech Republic (page 2 of 10) | | | |
| Personal sampling data: | | Table 1 on page 4 of 10 shows the results of 1 mg/m^3 | both exposed and co | ontrol groups exposure to BD. The exposed group data ranged from <0.011 mg/m ³ to 23.05 | | | |
| | | | | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Sampling and Analytical Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | | | |
| Domain 2: Representativ | veness | | | | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 2: | Geographic Scope | Medium | Data are from Czech Republic, an OECD country. | | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Sample type and exposure type provided but missing worker tasks. | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Qualit | y Detern | nination | Medium | | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Fiserova-Ber | Fiserova-Bergerova, V., Pierce, J. T., Droz, P. O. (1990). Dermal absorption potential of industrial chemicals: Criteria for skin notation. American Journal | | | | | |
|--------------------------|----------------|--|-----------------|---|--|--|--|
| HERO ID: | 32206 | | | | | | |
| Conditions of Use: | Manufacturin | g, Processing, Use | | | | | |
| EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Exposure route: | | Dermal | | | | | |
| Physical form: | | model utilizes saturated aqueous solution of | chemical as a b | pasis | | | |
| Dermal exposure data: | | Dermal exposure data | | | | | |
| | | | | | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | M 1 | | TT' 1 | | | | |
| | Metric 1: | Methodology | High | proaches/methods, and uses appropriate equations and parameters. | | | |
| | | | | | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Model can be applied to any in-scope occupational scenario in which dermal exposure occurs | | | |
| | Metric 4: | Temporal Representativeness | Low | Model is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 5: | Metadata Completeness | High | Model approach, equations, and choice of parameter values are transparent. Rationales for choice of approach, equations, and parameter values provided. | | | |
| Domain 4. Variability ar | nd Uncertainty | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Variability addressed by adjusting parameter values, but uncertainty is not addressed | | | |
| Overall Qualit | y Detern | nination | High | | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Malachowski, M. S., Levine, S. P., Herrin, G., Spear, R. C., Yost, M., Yi, Z. (1994). Workplace and environmental air contaminant concentrations measured by open path fourier transform infrared spectroscopy: A statistical process control technique to detect changes from normal operating conditions. Journal | | | | | | |
|--------------------------------|---|---|---------------|---|--|--|--|
| HERO ID: Conditions of Use: | of the Air and Waste Management Association 44(R01-OH-02666):673-682. 1009537 Processing | | | | | | |
| | | | EXTRACTION | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Life cycle description: | | Polymerization in plastic manufacturing | | | | | |
| Exposure route: | | inhalation | | | | | |
| Physical form: | | vapor | | | | | |
| | | | | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | No mathematical errors found, equations described and seem appropriate. | | | |
| | | | | | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | High | Data from USA | | | |
| | Metric 3: | Applicability | Uninformative | Model not applicable to the scope, this report is all theory and equation based, and doesn't say how to apply the model to butadiene exposures. | | | |
| | Metric 4: | Temporal Representativeness | Low | Data is over 20 years old. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 5: | Metadata Completeness | High | All rationale, equations, groupings, and parameters are thoroughly explained. | | | |
| | | | | | | | |
| Domain 4: Variability a | nd Uncertainty | | | | | | |
| | Metric 6: | Metadata Completeness | High | Model thoroughly explains uncertainty. | | | |
| Overall Qualit | ty Detern | nination | Uninformative | | | | |

| Study Citation: | Ng, M. G., Tongeren, van, M., Semple, S. (2014). Simulated transfer of liquids and powders from hands and clothing to the mouth. Journal of Occupational | | | | | |
|--------------------|--|--|--|--|--|--|
| | and Environmental Hygiene 11(10):633-644. | | | | | |
| HERO ID: | 3222353 | | | | | |
| Conditions of Use: | COU involving dermal exposure | | | | | |
| EXTRACTION | | | | | | |

| Parameter | Data |
|-----------------------|--|
| | |
| Exposure route: | hand/object to mouth (inadvertent ingestion) |
| Physical form: | Liquid and powder |
| Dermal exposure data: | Dermal exposure data |
| Exposure frequency: | pg. 2/13: Observational studies of adults have shown average hand-to-mouth contact frequencies of 2-5 contacts per hour |
| Number of workers: | Pg. 2/13: Cherrie et al. have estimated that inadvertent ingestion could be a significant route of occupational exposure for 16% of the U.K. working population. |
| Comments: | This data source contains laboratory measurements of the transfer efficiency pertaining to inadvertent ingestion resulting from hand/object -to-mouth transfer. The transfer efficiency is equal to the fraction of the material located on the hand or object that is ingested. The transfer efficiencies reported in the data source pertain to surrogate chemicals. An equation is given for calculating exposure, or the amount of material inadvertently ingested, from these transfer efficiencies. pg. 12/13: "This study has provided evidence that transfer of chemicals from the hands or objects to the mouth is influenced by parameters including physical state, chemical/physical properties, and use of protective clothing. These findings may have implications for exposure modeling and exposure control. This work was preliminary in nature and additional study is required to obtain a greater understanding of the parameters that can affect transfer and the possible interactions between them." |

| EVALUATION | | | | | |
|----------------------------------|--------------------------------|--------|--|--|--|
| Domain | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | |
| Metric | 1: Methodology | High | The equation for amount inadvertently ingested is reasonable. The method of measuring transfer efficiency is sound. | | |
| Domain 2: Representativeness | | | | | |
| Metric | 2: Geographic Scope | N/A | The geographic attribute is not relevant in the case of a mathematical model and data obtain via laboratory experiments. | | |
| Metric | 3: Applicability | High | Inadvertent digestion is tentatively in scope (EPA will consider this scenario according to the Scope Documents.) | | |
| Metric | 4: Temporal Representativeness | High | The data were generated less than 10 years ago. | | |
| Domain 3: Accessibility/ Clarity | | | | | |
| Metric | 5: Metadata Completeness | High | Meta data is complete. | | |
| Domain 4: Variability and Uncert | ainty | | | | |
| Metric | 6: Metadata Completeness | High | Variability and uncertainty are well characterized. | | |
| Overall Quality Det | ermination | High | | | |

Occupational Exposure

HERO ID: 1356128 Table: 1 of 1

| Study Citation: | 3E Company | y, (1992). Health risk assessment in ful | fillment of requirements under the | he AB2588 Air Toxics Information and Assessment Act of 1987 (final | | | | | |
|-------------------------------------|----------------|--|------------------------------------|--|--|--|--|--|--|
| HERO ID: | report), Nort | 1356128 | | | | | | | |
| Conditions of Use: | Other - com | bustion byproduct | | | | | | | |
| | | | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | | | |
| | | | | | | | | | |
| Exposure route: | | inhalation | | | | | | | |
| Physical form: | | vapor | | | | | | | |
| Exposure duration: | | 9 hours/day | | | | | | | |
| Exposure frequency: | | 260 days/yr for 40 years | | | | | | | |
| | | | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | | | |
| Domain 1: Reliability | | | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. | | | | | |
| Domain 2: Representati | veness | | | | | | | | |
| 1 | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | | | |
| | Metric 3: | Applicability | Uninformative | EPA believes that 1,3-butadiene is being emitted as a fuel combustion byproduct, an occupational scenario that is not within the scope of the risk evaluation. | | | | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | | | |
| | Metric 5: | Sample Size | N/A | The occupational exposure information contains no data to evaluate using this metric. | | | | | |
| Domain 3 [,] Accessibility | // Clarity | | | | | | | | |
| Domain 3. Trecessienny | Metric 6: | Metadata Completeness | N/A | The occupational exposure information contains no data to evaluate using this metric. | | | | | |
| Domain 4: Variability a | nd Uncertainty | | | | | | | | |
| uni · uniuoliitty u | Metric 7: | Metadata Completeness | N/A | The occupational exposure information contains no data to evaluate using this metric. | | | | | |
| Overall Ouali | tv Detern | nination | Uninformative | | | | | | |

| Study Citation: | Albertini, R., Clewell, H., Himmelstein, M. W., Morinello, E., Olin, S., Preston, J., Scarano, L., Smith, M. T., Swenberg, J., Tice, R., Travis, C. (2003). The use of non-tumor data in cancer risk assessment: reflections on butadiene, vinyl chloride, and benzene. Regulatory Toxicology and Pharmacology 37(1):105-132 | | | | | |
|---|--|-----------------------------|--------|---|--|--|
| HERO ID: | 1328548 | 2. | | | | |
| Conditions of Use: | Processing (S | BR) | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Worker activity descripti Exposure route: Personal sampling data: | Worker activity description:Monomer production workersExposure route:inhalationPersonal sampling data:Workers in a monomer production facility with BD exposures ranged from <0.02 to 37.6 mg/m3. Another study included 24 BD monomer production workers [mean BD exposure = 0.642 mg/m3] 34 polymerization workers [mean BD exposure = 1.794 mg/m3], and 25 controls [mean BD exposure = 0.023 mg/m3] | | | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | | |
| Domain 2: Representativ | /eness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for the use of butadiene in polymerization, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means, ranges) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Hıgh | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed by discussion limitations of animal vs human studies, and cur- rent available data. Variability is addressed by including multiple studies in the report. | | |
| Overall Qualit | y Determ | ination | High | | | |

| Study Citation: | ATSDR, (201 | 12). Toxicological profile for 1,3-buta | diene. | | | | |
|--------------------------------|--------------------------|---|----------------------|---|--|--|--|
| HERO ID: Conditions of Use: | 2991419 Processing (S | (RD) | | | | | |
| | Flocessing (3 | SBK) | | | | | |
| D | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Worker activity descript | ion: | Polymerization, coagulation, finishing, r | naintenance, lab, sh | nipping, and utilities workers | | | |
| Exposure route: | | Inhalation | | | | | |
| Physical form: | | Vapor | | | | | |
| Area sampling data: | | Within a styrene-butadiene rubber plant | , mean exposure co | oncentrations range from 0.20-103 mg/m3 in different areas between 1977 and 1991. Within a petro- | | | |
| | | chemical facility, 0.56 mg/m3 between 1 | 1997-2003. (pg. 161 | 1/229)Also see Table 6-5 | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | - | | | | |
| | Metric 1: | Methodology | High | NIOSH and EPA methods used. | | | |
| | | | | | | | |
| Domain 2: Representati | veness | | TT' 1 | | | | |
| | Metric 2: | Geographic Scope | High | Most data is from U.S, some supplemental studies are included from Canada. | | | |
| | Metric 3: | | High | Report is within scope. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Data is between 10 and 20 years old. | | | |
| | Metric 5: | Sample Size | High | Statistical distribution of any study included in the report are fully characterized. Many studies are summarized, all of which are representative. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| Domain 3. Treeessionity | Metric 6: | Metadata Completeness | High | Data sources are all documented and cited. | | | |
| | | - | | | | | |
| Domain 4: Variability and | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed throughout the report, and there is a section dedicated to it. | | | |
| | | • | TT. 1 | | | | |
| Overall Qualit | ty Detern | nination | High | | | | |

| Study Citation: | Bolognesi, C | Bolognesi, C., Kirsch-Volders, M. (2016). The ex vivo L-CBMN assay detects significant human exposure to butadiene. Mutation Research 770(Pt A):73- | | | | |
|--------------------------------------|-------------------------|---|------------------|---|--|--|
| HERO ID: | 83. 4656923 | 56923 | | | | |
| Conditions of Use: | Processing | | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Worker activity descript | ion: | workers at butadiene production units in a | petrochemical pl | ants, butadiene monomer and polymer production plants, polybutadiene latex production plants | | |
| Exposure route: | | Inhalation | | | | |
| Physical form: | | Vapor | | | | |
| Area sampling data: | | Many different studies and results included | , range from 0.2 | 4-147.66 ppm. | | |
| Exposure duration: | | range between various studies, starting at 2 | hours/day | | | |
| Exposure frequency: | | range between various studies, starting at 1 | year of employi | nent minimum | | |
| Comments. | | See Table 1 for more data. | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | Tuning | | | |
| | Metric 1: | Methodology | Medium | Assessment uses high quality data that are not from frequently-used sources and there are no known quality issues. | | |
| Domain 2. Domesantati | | | | | | |
| Domain 2. Representati | Metric 2. | Geographic Scope | Medium | Data is pulled from three countries, two of three are in the OECD | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber and polymer manufacturing, petrochemical manufacturing | | |
| | | | 8 | in-scope occupational scenarios. | | |
| | Metric 4: | Temporal Representativeness | Medium | Some data included in the review is over 20 years old, some is between 10 and 20 years old, and some is less than 10 years old. | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | | |
| | | | | | | |
| Domain 3: Accessibility | // Clarity Matria 6: | Matadata Completeness | Lich | All data appears matheds months and accumutinglll | | |
| | Metric 6: | Metadata Completeness | нıgn | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability a | nd Uncertainty | | | | | |
| 2 chian 1. variability a | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by using a quality score for included sources. Variability ad- | | |
| | | r r r | 0 | dressed by using various different sources in the literature review. | | |
| Overall Quality Determination | | | High | | | |
| | • | | 0 | | | |

Occupational Exposure

HERO ID: 10961 Table: 1 of 1

| products - an update | e. Scandinavian Journal of Work, Env | | 11 10/02 145 154 | | | | |
|---|--|--------------------|--|--|--|--|--|
| HERO ID: 10961 | 10961 | | | | | | |
| Conditions of Use: Processing | | | | | | | |
| | | FYTRACTION | 1 | | | | |
| Parameter Data | a | EATRACTION | | | | | |
| | | | | | | | |
| Worker activity description: | me-butadiene latex production, product res | earch and developm | pent polymerization coloring and extruding | | | | |
| Exposure route: inhala | lation | earen and developh | init, polymentation, coloring, and end during | | | | |
| Physical form: vapor | r - | | | | | | |
| Exposure duration: 8 hou | urs | | | | | | |
| Exposure frequency: avera | age of 30.9 years per worker | | | | | | |
| Number of workers: 2904 | l . | | | | | | |
| | | | | | | | |
| | | EVALUATION | | | | | |
| Domain | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | |
| Metric 1: Meth | hodology | Medium | Assessment uses high quality data that are not from frequently-used sources and there are no known quality issues. | | | | |
| | | | | | | | |
| Domain 2: Representativeness | 1. 0 | TT' 1 | | | | | |
| Metric 2: Geog | graphic Scope | High | Data are from the U.S. | | | | |
| Metric 3: Appl | | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | | | | |
| Metric 4: Temp | iporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | | |
| Metric 5: Sam | ple Size | Medium | Sample distribution characterized by limited statistics (ratios, percentiles, number of samples, confidence intervals) but discrete samples not provided and distribution not fully characterized. | | | | |
| | | | | | | | |
| Domain 3: Accessibility/ Clarity Matria 6: Matri | adata Completeness | Uiah | All data sources, mothedo, results, and assumptions are clearly desuments. ¹ | | | | |
| Meta | adata Completeness | підіі | An data sources, memods, results, and assumptions are clearly documented. | | | | |
| Domain 4: Variability and Uncertainty | | | | | | | |
| Metric 7: Meta | adata Completeness | Medium | Variability is addressed by grouping workers by work area and exposure duration. Un- certainty isn't addressed. | | | | |
| Overall Quality Determination | tion | Medium | · | | | | |

| Study Citation: HERO ID: | Brooke, I. M. (1996). Risk assessment of butadiene for the Existing Substances Regulation (ESR) in the European Union. Toxicology 113(1-3):226-230. 5577276 | | | |
|-----------------------------|---|--|------------------|--|
| Conditions of Use: | Processing | | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| | | | | |
| Exposure route: | | inhalation | | |
| Physical form: | | gas | | |
| Personal sampling data: | | "Momoner production: 0.12-2 ppm Polyme | r production: 0- | 3 ppm" |
| Exposure duration: | | 20 mins | | |
| • | | | | |
| | | | EVALUA' | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. |
| | | | | |
| Domain 2: Representativ | /eness | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from the UK, an OECD country. |
| | Metric 3: | Applicability | High | Data are for monomer and polymer production, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are |
| | | | | expected to be outdated. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. |
| | | | | |
| Domain 3: Accessibility | / Clarity | | · · · · | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4. Variability | d Un containt- | | | |
| Domain 4: variability an | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by describing the aspects of the data that are lacking. Variabil- |
| | | L | 0 | ity addressed by the different studies included in the report. |
| Overall Qualit | v Determ | ination | High | |

| Study Citation: | Choudhary, G. (1994). Environmental exposure to 1 3-butadiene: A human health perspective. Journal of Environmental Science and Health, Part C: | | | | |
|---------------------------------|---|--|-------------------|--|--|
| HERO ID: | 5621174 | al Carcinogenesis & Ecoloxicology Revi | lews $12(1):23-0$ | 51. | |
| Conditions of Use: | Processing | | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| | | | | | |
| Worker activity descripti | Worker activity description: Workers may also be exposed to 1,3-butadiene in the production area of a styrene-butadiene rubber (SBR) factory | | | | |
| Exposure route: | | inhalation | | | |
| Physical form: | | gas | | | |
| Number of workers: Comments: | | 1,221 workers in paper and allied products. 44,980 workers in chemicals and allied products. 84 workers in petroleum and coal products. 9,086 workers in rubber and plastic products. 55 workers in primary metal industries. 96 workers in fabricated metal products. 1,210 workers in machinery. 121 workers in electrical equipment and supplies. 175 workers in transportation equipment. 145 workers in instruments and related products. 2,244 workers in misc. manufacturing. 5,339 workers in misc, business services. 493 workers in medical health services. See Table II. | | | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means) but discrete samples not provided and distribution not fully characterized. | |
| Domain 3: Accessibility | / Clarity | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| | | F | 8 | | |
| Domain 4: Variability an | d Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed by stating that there are gaps in the data, and suggesting where more research needs to be conducted. Variability is not addressed. | |
| Overall Qualit | y Determ | nination | High | | |
| | | | | | |

Occupational Exposure

| Study Citation: HERO ID: Conditions of Use: | Downs, T. D. 94761 Manufacturii | Downs, T. D., Crane, M. M., Kim, K. W. (1987). Mortality among workers at a butadiene facility. American Journal of Industrial Medicine 12(3):311-329. 94761 Manufacturing | | | | |
|---|---------------------------------------|--|--------------------|---|--|--|
| | | | EXTRAC | TION | | |
| Parameter | | Data | LATRIC | | | |
| | | | | | | |
| Worker activity descripti | on: | Utility workers, maintenance personnel, or | ffice workers, pro | cess workers, lab personnel, storage and transportation workers, supervisors, engineers. | | |
| Exposure route: | | inhalation | | | | |
| Physical form: | | vapor | | | | |
| Exposure frequency: | | At least 6 months of employment | | | | |
| Number of workers: | | 2586 | | | | |
| Comments: | | See table III | | | | |
| | | | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Social Security Administration records used and Texas state records used. NIOSH reports are referenced. | | |
| Domain 2: Representativ | ieness | | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | High | Data from USA | | |
| | Metric 3: | Applicability | High | Report is within scope | | |
| | Metric 4: | Temporal Representativeness | Low | Data is over 20 years old. | | |
| | Metric 5: | Sample Size | High | Many statistics provided that fully characterize the data. Statistics given on all sub- groups. | | |
| | | | | | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Data sources, assessment methods, and results are clearly documented. | | |
| Domain 4. Variability on | d Uncertainty | | | | | |
| Domain 4. variauliity an | Metric 7. | Metadata Completeness | High | Uncertainties are addressed and explained in the report | | |
| | mente /. | metadata completeness | Ingil | encertainties are addressed and explained in the report. | | |
| Overall Qualit | y Detern | nination | High | | | |

1,3-Butadiene

| Study Citation: | Study Citation: ENSR, (1991). AB 2588 health risk assessment for the Texaco Refinery Areas 1 and 2 Bakersfield, California. | | | |
|---------------------------------------|---|--------------------------------------|---------------------|---|
| HERO ID: Conditions of Use: | Processing | | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| | | | | |
| Exposure route: | | inhalation | | |
| Physical form: | | gas | | |
| Area sampling data: | | 9.50E-03 ug/m3 maximum hourly concer | ntration in storage | tank area, 3.06E-04 ug/m3 maximum hourly concentration in the wastewater treatment area. |
| | | | | |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | · · · · | |
| | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). |
| Demoir 2. Accessibility | | | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources methods results and assumptions are clearly documented |
| | Mettre 0. | Wetadata Completeness | nigii | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4: Variability ar | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | High | Sources of uncertainty in the risk assessment are discussed in detail. Variability ad- dressed by considering alternate emission scenarios for the refinery. |
| Overall Qualit | y Detern | nination | High | |

| Study Citation: | Study Citation: ENSR, (1991). AB 2588 Health risk assessment for the Texaco refinery Area 3, Bakersfield, California. | | | | |
|---------------------------|---|---------------------------------------|-------------------|---|--|
| HERO ID: | 6339343 | | | | |
| Conditions of Use: | Processing | | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| | | | | | |
| Worker activity descripti | on: | Exposure from the storage tank area. | | | |
| Exposure route: | | inhalation | | | |
| Physical form: | | gas | | | |
| Area sampling data: | | 5.27E-04 ug/m3 maximum hourly concent | ration in storage | tank area. | |
| | | | | | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. | |
| Domain 2: Penresentativ | anacc | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | High | Date are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in scope occupational scenario | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are | |
| | Meure 4. | Temporal Representativeness | Low | expected to be outdated. | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | |
| | | | | | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| | | | | | |
| Domain 4: Variability an | d Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | High | Sources of uncertainty in the risk assessment are discussed in detail. Variability ad- dressed by considering alternate emission scenarios for the refinery. | |
| Overall Qualit | v Dotorn | nination | High | | |
| | y Detel II | iiiauvii | Ingn | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Envirologic Data, (1992). Assessment of risks from potential exposure to airbourne facility emissions under California AB 2588 for the Rohr Inc Facility | | | |
|--|--|---|-------------------|---|
| HEBO ID: | Riverside, Ca | dif (vol. 1) (final report) w-letter. | | |
| Conditions of Use: | Processing | | | |
| | 8 | | EVTDAC | TION |
| Parameter | | Data | EATKAC | IION |
| | | Data | | |
| Life cycle description: | | lubricants, paints, and coatings for aircraft | s | |
| Exposure route: | | Inhalation | | |
| Physical form: | | Vapor | | |
| Area sampling data: | | "Residential MEI: 0.00030 µg/m3 Occupation | tional MEI: 0.00 | 023 µg/m3" |
| Exposure duration: | | 40 hours/week, 50 weeks/year | | |
| Exposure frequency: | | 46 years | | |
| | | | | TION |
| Domain | | Metric | E VALUA Rating | Comments |
| Domain 1: Reliability | | Wiettie | Rating | comments |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. |
| Domain 2: Representativ | veness | | | |
| 2 official 2. Representation | Metric 2: | Geographic Scope | High | Data are from the U.S. |
| | Metric 3: | Applicability | High | Data are for aircraft lubricants, coatings, and paints, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4: Variability ar | nd Uncertainty | | | |
| ······································ | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by selecting parameter values to reflect site conditions. Variability addressed by sampling at multiple sites. |
| Overall Qualit | y Detern | nination | High | |

Occupational Exposure

_

| Study Citation: | Hallenbeck, | W. H. (1992). Cancer risk assessment | for the inhalation of 1 | ,3-butadiene using physiologically based pharmacokinetic modeling. Bulletin of |
|--------------------------|----------------|---|-------------------------|--|
| HERO ID: | 820099 | tal Contamination and Toxicology 49(1 |):66-70. | |
| Conditions of Use: | Manufacturi | ng | | |
| | | | EXTRACTIO | N |
| Parameter | | Data | | |
| Personal sampling data: | | "workplace" exposures range from 0.06 t | o 39ppm, generally less | than 10ppm |
| Exposure duration: | | Assumes an intake of 10 m3/day of cont 3(Hallenbeck 1986). | aminated air over250 da | ays and 45 years. The air intake of an adultengaged in light activity for 8 hours is about 10 m |
| Number of workers: | | About 65,000 workers potentially are exp | oosed to BD | |
| Comments: | | See Table 1-3 for calculations using vario | ous scenarios. | |
| | | | EVALUATION | N |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | Medium | Assessment uses high quality data that are not from frequently-used sources and there are no known quality issues. |
| Domain 2: Representativ | veness | | | |
| ľ | Metric 2: | Geographic Scope | High | Data are from the U.S. |
| | Metric 3: | Applicability | Medium | Data are for generic occupational scenarios, which may include in-scope occupational scenarios. |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. |
| Domain 4: Variability ar | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| Overall Qualit | ty Detern | nination | Medium | |

| Study Citation: H | Himmelstein, | M. W., Baan, R. A., Albertini, R. J., B | ird, M. G., Lewis, R. J. | (2007). International symposium on the evaluation of butadiene and chloroprene |
|-----------------------------|--------------|---|--------------------------|--|
| HERO ID: n | 1440080 | _nemico-Biological Interactions 166() | 1-3):1-9. | |
| Conditions of Use: H | Processing | | | |
| | | | EXTRACTION | 1 |
| Parameter | | Data | | |
| Worker activity description | 1: | styrene-butadiene rubber plant workers, 1 | monomer production wor | kers, latex plant workers |
| Exposure route: | | Inhalation | | |
| Physical form: | | Vapor | | |
| Personal sampling data: | | "Shell facilities in Texas: 4.55 ppm from | 1979-1996, 0.25 ppm fro | m 1997-2003 Study of Czech workers: 0.180 ppm and 0.370 ppm in two studies at one facility" |
| | | | EVALUATION | I |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| N | Metric 1: | Methodology | Low | Assessment does not specify the techniques used, only summarizes findings. |
| Domain 2: Representativen | ness | | | |
| I N | Metric 2: | Geographic Scope | Medium | Data is pulled from many countries, some are in the OECD. |
| Ν | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. |
| Ν | Metric 4: | Temporal Representativeness | Medium | Assessment is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. |
| Ν | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means) but discrete samples not provided and distribution not fully characterized. |
| Domain 3: Accessibility/C | Clarity | | | |
| N | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. |
| Domain 4: Variability and | Uncertainty | | | |
| N | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| Overall Quality | Determ | ination | Medium | |

| Study Citation: HERO ID: | Hurst, H. E. (2007). Toxicology of 1,3-butadiene, chloroprene, and isoprene. Reviews of Environmental Contamination and Toxicology 189:131-179. 646909 | | | | |
|-----------------------------|--|---|--------------------------|--|--|
| Conditions of Use: | General/Unk | ıown | | | |
| | | | EXTRACTION | 1 | |
| Parameter | | Data | | | |
| | | | | | |
| Personal sampling data: | | measured exposures in the range of 1-3.5p | pm with max exposures | of 10ppm; before 1995 "occupational exposures" | |
| Number of workers: | | Estimated 7,000 workers exposed to butad | iene in the workplace (2 | 001) | |
| | | | EVALUATION | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Medium | Assessment uses high quality data that are not from frequently-used sources and there are no known quality issues. | |
| Domain 2: Representativ | veness | | | | |
| L. | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | Medium | Data are for generic occupational exposures, which is similar to the in-scope occupa- tional scenarios. | |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | |
| Domain 4: Variability an | d Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| Overall Qualit | y Detern | ination | Medium | | |

| Study Citation: | Huy, L. N., Lee, S. C., Zhang, Z. (2018). Human cancer risk estimation for 1,3-butadiene: An assessment of personal exposure and different microenvi- | | | | |
|--------------------------|---|---|----------------------|---|--|
| HERO ID: | ronments. Sc 4283815 | tience of the Total Environment 616-6 | 17:1599-1611. | | |
| Conditions of Use: | Disposal | | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| | | | | | |
| Worker activity descript | Worker activity description: five microenvironments: residential home, outdoor, in-vehicle, in-office, and dining | | | | |
| Exposure route: | | Inhalation | | | |
| Physical form: | | Vapor | | | |
| Area sampling data: | | "Concentrations from various literature | sources for 175 site | es given, major sites listed below: Birmingham: 1.1+-2.4 μg/m3 Stockholm: 0.5+-0.5 μg/m3 Tianjin: | |
| Exposure duration: | | sampling durations range from 50 min - | 24 hours | <i>J</i> .δ <i>1</i> +-1.29 μg/III5 | |
| Exposure frequency: | | lifetime | | | |
| 1 | | | | | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | - | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | |
| Domain 2: Ponregontati | vanace | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | Medium | Data is pulled from many countries, some are in the OECD. | |
| | Metric 3: | Applicability | Low | Data are for personal exposures within cities, which is similar to the in-scope occupa- | |
| | | | | tional scenario of emissions to air. | |
| | Metric 4: | Temporal Representativeness | High | Assessment is based on current industry conditions and data no more than 10 years old. | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- | |
| | | | | vided). | |
| Domain 3. Accessibility | / Clarity | | | | |
| Domain 5. Accessionity | Metric 6 | Metadata Completeness | High | All data sources methods results and assumptions are clearly documented | |
| | incure o. | metadata compreteness | man | The data sources, meanous, results, and assumptions are creatly documented. | |
| Domain 4: Variability a | nd Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by mentioning unavailability of data in most countries. Vari- | |
| | | Ł | 2 | ability addressed by including studies for different microenvironments and age groups. | |
| Overall Oualit | tv Detern | nination | High | | |
| | J = | | 8 | | |

| Study Citation: HERO ID: Conditions of Use: | IARC, (1992). Occupational exposures to mists and vapours from strong inorganic acids; and other industrial chemicals. 1104546 Manufacturing |
|---|--|
| | EXTRACTION |
| Parameter | Data |
| | |
| Worker activity descripti | petroleum refining and related operations, production of purified 1,3-butadiene monomer, production of various 1,3-butadiene based rubber and plastics polymers and other derivatives, and the rubber and plastics products manufacturing industry |
| Exposure route: | inhalation |
| Physical form: | vapor |
| Personal sampling data: | Table 3 contains PBZ from European countriesTable 4 contains mean 8-h samples from refineriesTable 5 contains PBZ from USWhat was originally provided below appears to have come from these Tables; "Production workers in refineries: 0.24 ppm Maintenance workers in refineries: 0.11 ppm Distribution workers in refineries: 2.9 ppm Laboratory workers in refineries: 0.18 ppm Control room technician in monomer production: 0.45 ppm Process area technician in monomer production: 2.23 ppm Lab technician in monomer production: 1.06 ppm Process technicians in polymer production: 0.020-14.6 ppm Lab technician in polymer production: 2.27 ppm Maintenance technician in polymer production: 1.37 ppm Utilities operator in polymer production: 0.118 ppm SBR manufacturing: 0.22-58.62 ppm" |
| Number of workers: | 52,000 potentially exposed to BD in USA 1981-83 (pg 242/345) |

| | | | EVALUA | TION |
|--------------------------------------|-----------------------------|-----------------------------|--------|--|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. |
| Domain 2: Representati | veness | | | |
| | Metric 2: | Geographic Scope | Medium | Most data is from the US, but other countries are included, and the report was published in France. |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means, ranges) but discrete sam- ples not provided and distribution not fully characterized. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4: Variability a | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed by the statistics presented in the report. Variability addressed by including many data sources from different sectors of production. |
| Overall Quality Determination | | | High | |

| Study Citation: HERO ID: | IARC, (1999) 201838 | IARC, (1999). Re-evaluation of some organic chemicals, hydrazine, and hydrogen peroxide. 201838 | | | |
|---|------------------------|--|--|--|--|
| Conditions of Use: | Manufacturin | g, Processing, Consumer Use | | | |
| | | | EXTRACTION | | |
| Parameter | | Data | | | |
| Worker activity description:Included production, loading transportationPhysical form:gas/petroleum constituentPersonal sampling data:Means ranged from ND to 6.4ppm for vari petrochemical facilities (1984-1987) Buta for various job categories in EU (1986-199)Number of workers:540 (for 1984-1985 study) 3,096 total sar | | | on and tanks, maintenanc arious worker activities a utadiene production plants 193) amples (for 1986-1993 st | e, laboratory, etc. ssociated with gasoline (1984-1985) Means ranged from 0.11 to 2.9ppm for various jobs in s in EU show personal exposure chart by frequency of samples ranging from <1ppm to >25ppm udy) | |
| | | | | | |
| Domain | | Matria | EVALUATION | Commonte | |
| Domain 1: Reliability | | Metric | Kating | Comments | |
| | Metric 1: | Methodology | Medium | Assessment uses high quality data that are not from frequently-used sources and there are no known quality issues. | |
| Domain 2: Representativ | veness | | | | |
| 2 official 20 Representation | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for petroleum and gas occupational exposures, in-scope occupational scenarios. | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (typically give average, range, and/or sample size) but discrete samples not provided and distribution not fully characterized. | |
| Domain 3. Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | |
| Domain 4 [.] Variability an | nd Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed by limitations in each study. Variability is not addressed. | |
| Overall Quality Determination | | | Medium | | |

Occupational Exposure

HERO ID: 201838 Table: 2 of 5

| Study Citation: | IARC, (1999 |). Re-evaluation of some organic chen | nicals, hydrazine, and h | ydrogen peroxide. | | |
|---|-------------------------|---|--------------------------|---|--|--|
| HERU ID: Conditions of Use: | 201838 Pubber and r | nd plastic product manufacturing | | | | |
| | Kubbel allu j | stastic product manufacturing | | | | |
| _ | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| Worker activity descript Physical form: Personal sampling data: | ion: | ABS molding, tire and tube manufacturing unreacted butadiene; detected as trace (0.04-0.2mg/kg) in 15 of 37 bulk samples from polymers and other BD products 1985-1986 Various exposure measurements from different studies; 0.007-0.05ppm in samples from tire plant; ABS molding operation showed personal 8hr TWAs of <0.05- 1.9mg/m3 | | | | |
| | | | | | | |
| D . | | | EVALUATION | | | |
| Domain | | Metric | Kating | Comments | | |
| | Metric 1: | Methodology | Medium | Assessment uses high quality data that are not from frequently-used sources and there are no known quality issues. | | |
| Domain 2: Representati | veness | | | | | |
| 2 oniun 21 noprosoniun | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for petroleum and gas occupational exposures, in-scope occupational scenarios. | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (typically give average, range, and/or sample size) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | // Clarity Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources | | |
| | | | | are not runy transparent. | | |
| Domain 4: Variability a | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed by limitations in each study. Variability is not addressed. | | |
| Overall Qualit | ty Detern | nination | Medium | | | |

Occupational Exposure

HERO ID: 201838 Table: 3 of 5

| Study Citation: | IARC, (1999 | (1999). Re-evaluation of some organic chemicals, hydrazine, and hydrogen peroxide. | | | | |
|--------------------------|----------------|---|-----------------------|---|--|--|
| Conditions of Use: | Manufacturir | Monomer Production | | | | |
| | | 6, | EVTRACTION | 1 | | |
| Parameter | Parameter Data | | | | | |
| | | Dum | | | | |
| Worker activity descript | ion. | Included process workers, control room | loading lab exposures | | | |
| Personal sampling data: | | Exposure level means ranged from 0.44 to 126ppm for various job categories; also included the geometric mean and range (US 1985 study) Exposures ranged from 0 to 60ppm for various job categories; TWA and range of values given (EU 1985 study) General data for various other plants: ambient air conc averaged 3 5npm in production areas and 0.03ppm for control areas: Einpich plant 16 process workers had conc mean 11 5npm | | | | |
| | | | | | | |
| | | | EVALUATION | I | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | Metric 1: | Methodology | Medium | Assessment uses high quality data that are not from frequently-used sources and there are no known quality issues. | | |
| Domain 2: Representativ | veness | | | | | |
| Domani 2. Representati | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for petroleum and gas occupational exposures, in-scope occupational scenarios. | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (typically give average, range, and/or sample size) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | |
| Domain 4: Variability a | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed by limitations in each study. Variability is not addressed. | | |
| Overall Qualit | ty Detern | nination | Medium | | | |

| Study Citation: | IARC, (1999) |). Re-evaluation of some organic chen | nicals, hydrazine, and h | ydrogen peroxide. | | |
|--|----------------------------|--|---------------------------------|---|--|--|
| HERU ID: Conditions of Use: | 201838 Synthetic rub | her manufacturing Polymerization | er manufacturing Polymerization | | | |
| Conditions of Use. | Synthetic Tub | ber manuracturing, rorymenzation | | - | | |
| | | D | EXTRACTION | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Worker activity descripti Personal sampling data: | on: | Included process operators, maintenance, recovery, lab exposures, unloading/loading, polymerization, purification, finishing, etc. Exposure level means ranged from 0.020 to 14.6ppm for various job categories; included geometric mean and range of values (US 1986 study) Synthetic rubber production plants in EU show personal BD exposure chart by frequency of samples ranging from <1ppm to >25ppm for various job categories in (EU 1984-1993) Exposure TWA means for different years and worker categories ranged from 0.54 to 5.45ppm ; included range and monitoring method (Norway 1990-1997 study) Exposure level TWAs for various job classifications in SBR manufacturing plants ranged between 0.08 to 58.6ppm (US 1976-1979 study) | | | | |
| | | | EVALUATION | [| | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | - | | | |
| | Metric 1: | Methodology | Medium | Assessment uses high quality data that are not from frequently-used sources and there are no known quality issues. | | |
| Domain 2: Representativ | veness | | | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for petroleum and gas occupational exposures, in-scope occupational scenarios. | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (typically give average, range, and/or sample size) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed by limitations in each study. Variability is not addressed | | |
| | | includin completeness | Medium | checkany is addessed by minadons in each study. Variability is not addressed. | | |
| Overall Oualit | v Detern | nination | Medium | | | |

Occupational Exposure

HERO ID: 201838 Table: 5 of 5

| Study Citation: | IARC, (1999) | Re-evaluation of some organic chemi | cals, hydrazine, and l | nydrogen peroxide. | |
|--------------------------|----------------|---|--------------------------|--|--|
| HERO ID: | 201838 | | | | |
| Conditions of Use: | Manufacturin | g, Processing | | | |
| | | | EXTRACTION | Ň | |
| Parameter | | Data | | | |
| | | | | | |
| Worker activity descript | ion: | *Specified for each exposure data source* | | | |
| Exposure route: | | inhalation | | | |
| Personal sampling data: | | Personal exposures associated with butad | iene in gasoline (includ | es refining), monomer production, polymer and derivatives production, and rubber and plastic | |
| | | product manufacture; compilation of data | from numerous studies | s presented in table and text form, covers both United States and European countries primarily | |
| Number of workers: | | (covers PDF pages 121-131) 50 000 workers in the United States | | | |
| Number of workers. | | 50,000 workers in the Onited States | | | |
| | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | |
| Domain 2: Paprasantati | vanacc | | | | |
| Domain 2. Representati | Metric 2. | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | Medium | Data are for inexact occupational exposure scenarios, though similar to the in-scope | |
| | Medile 5. | ripplicuolity | i i carann | occupational scenarios for processing and manufacturing. | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated | |
| | Metric 5: | Sample Size | N/A | not applicable | |
| | | • | | ** | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | |
| D | 111 | | | | |
| Domain 4: Variability a | na Uncertainty | Mata data Camalatan ara | Madian | | |
| | wietric /: | Metadata Completeness | Medium | Uncertainty is addressed by specific data sources. Variability is not addressed. | |
| | w Dotor | vination | Modium | | |
| Overall Quality | ly Delerm | manon | wieaium | | |

| Study Citation: | IARC, (1986) |). Some chemicals used in plastics an | d elastomers. | |
|--|-----------------------------|---------------------------------------|---|---|
| Conditions of Use: | Processing | | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Parameter Data Worker activity description: Tank car loaders, vessel cleaners, reactor operators, stripping-column operators, coagulation operators, dryer operators, packing operators, wa analysts, maintenance workers, foremen, waste treatment workers inhalation, ingestion Physical form: vapor, plastics Personal sampling data: "SBR Production: 2-44 mg/m3 SBR Polymerization: 1 mg/m3 SBR Supervisors: 2.2 mg/m3 SBR Tank Farm: 1-55 mg/m3 SBR Maintenance SBR labs: 3-73 mg/m3 SBR general production: 13-88 mg/m3 ABS fabrication: 1.5-3 mg/m3 PBR warehouse: 0.02-0.03 mg/m3 PBR break-dow mg/m3" Exposure duration: 8 hours | | | ing-column operators, coagulation operators, dryer operators, packing operators, warehousemen, lab vorkers g/m3 SBR Supervisors: 2.2 mg/m3 SBR Tank Farm: 1-55 mg/m3 SBR Maintenance: 0.5-17 mg/m3 m3 ABS fabrication: 1.5-3 mg/m3 PBR warehouse: 0.02-0.03 mg/m3 PBR break-down mill: ND-0.11 | |
| rumber of workers. | | | | |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data & techniques from frequently-used sources. |
| Domain 2: Representativ | veness | | | |
| r | Metric 2: | Geographic Scope | Medium | Data is from many countries, most of which are in the OECD. |
| | Metric 3: | Applicability | High | Data are for plastic and resin manufacturing and synthetic rubber manufacturing, an in- scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty addressed by stating where data is lacking, or there are too few samples. Variability addressed by referencing many studies done in different countries and work- place environments. |
| Overall Quality Determination | | | High | |

_

| Study Citation: | Idy Citation: IARC, (2008). 1,3-Butadiene, ethylene oxide and vinyl halides (vinyl fluoride, vinyl chloride and vinyl bromide). IARC Monographs on the Evaluation of Carcinogenic Risks to Humans, vol. 97 97:3-471. | | | | | |
|-------------------------|--|--|--|--|--|--|
| | | | | | | |
| Conditions of Use: | Manufacturing, Processing | | | | | |
| | EXTRACTION | | | | | |
| Parameter | Data | | | | | |
| | | | | | | |
| Worker activity descrip | tion: Included process workers, production, control room, maintenance, handling transport containers, loading/unloading tank trucks and rail cars, lab exposures, polymerization, purification, finishing, ABS molding, tire and tube manufacturing, etc. | | | | | |
| Physical form: | Gasoline/petroleum constituent, purified BD with some impurities, unreacted butadiene detected as trace amount | | | | | |
| Personal sampling data | Personal exposures associated with petroleum refining and monomer production, polymer and derivatives production, and rubber and plastic product manufacture; compilation of data from numerous studies presented in table and text form, covers both North American and European countries primarily (covers PDF pages 62-75) | | | | | |
| Number of workers: | 50,000 workers in the United States 31,500 worker in European countries separated into major categories as: 8,000 in industrial chemicals, 7,000 in rubber products, 7,000 in plastic products, 2,200 in petroleum refining, and 1,600 in building construction | | | | | |

| EVALUATION | | | | | | |
|--------------------------------------|---------------|-----------------------------|--------|---|--|--|
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | | |
| Domain 2: Representative | eness | | | | | |
| | Metric 2: | Geographic Scope | High | Some data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for various in-scope occupational scenarios including manufacturing, process- ing, and commercial use. | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (in most cases a range, mean, and/or sample size are given) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility/ | Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | |
| Domain 4: Variability and | l Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed by overall risk assessment methods and some individual study measurement uncertainties. Variability is not addressed. | | |
| Overall Quality Determination | | | Medium | | | |

Occupational Exposure

HERO ID: 5372807 Table: 1 of 1

| Study Citation: | IISRP, (1982) | ISRP, (1982). Mortality of workers in the styrene-butadiene rubber polymer manufacturing industry (final report) with attached status report, cover sheets | | | |
|--|--|--|--------------------|---|--|
| HERO ID: Conditions of Use: | and letter date 5372807 Processing | star letter dated 120282. 5372807 Processing | | | |
| | | | EXTRAC | TION | |
| Parameter | Parameter Data | | | | |
| Worker activity description:Workers in the production, utilities, maintenanExposure route:inhalation | | | tenance, and other | areas. | |
| Physical form: | | vapor | | | |
| Number of workers: | | 13,920 | | | |
| EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Medium | Assessment uses high quality data and methods that are not from frequently-used sources and there are no known quality issues. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S., and one site in Canada. | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed by stating unknown values and population statistics in the sampling process. Variability addressed by running statistics with and without certain groups to see the sensitivity. | |
| Overall Qualit | Overall Quality Determination | | | | |

1,3-Butadiene

| Study Citation: | IISRP, (1986) | . Mortality of a cohort of workers in the | styrene-butad | diene polymer manufacturing industry 1943-1982 (final report) with cover letter dated | |
|---------------------------------------|--|---|---------------|--|--|
| HERO ID: | 040888. 5555546 | | | | |
| Conditions of Use: | Processing | | | | |
| | EXTRACTION | | | | |
| Parameter | | Data | Lintere | | |
| | | | | | |
| Worker activity descripti | Worker activity description: production, warehouse and shipping, laboratory, research and development, administration, maintenance, utilities and other operations | | | | |
| Exposure route: | | inhalation | | | |
| Physical form: | | gas | | | |
| Exposure duration: | | 8 hrs | | | |
| Exposure frequency: | | at least one year | | | |
| Number of workers: | | 13422 | | | |
| | | | | | |
| | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data and methods from frequently-used sources. | |
| Domain 2: Representativ | <i>ieness</i> | | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber production an in-scope occupational scenario | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are | |
| | | <u>-</u> | | expected to be outdated. | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- | |
| | | | | vided). | |
| Domain 3: Accessibility | / Clarity | | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| | | | | | |
| Domain 4: Variability an | nd Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by discussing limitations of the study, and where more research | |
| | | | | needs to occur. Variability addressed by sampling sites more than once, sampling differ- | |
| | | | | ent sites, and dividing the study into subgroups. | |
| Overall Qualit | y Determ | ination | High | | |
| | v | | 0 | | |

| Study Citation: | Johns Hopki | Johns Hopkins University, (1988). Initial submission: 1,3-butadiene: study of lymphopoietic cancers in workers of the styrene-butadiene polymer manu- | | | |
|--|----------------|---|------------|--|--|
| HERO ID: | facturing ind | ustry (final report) with cover letter date | ed 072492. | | |
| Conditions of Use: | Processing | Processing | | | |
| | EXTRACTION | | | | |
| Parameter | Parameter Data | | | | |
| | | | | | |
| Worker activity description: Process workers, utility workers, maintenance workers, service workers, warehouse workers, administrative workers, laboratory workers, pilot plant operators, engineers, and laborers | | | | | |
| Exposure route: | | inhalation | | | |
| Exposure frequency: | | at least one year of employment | | | |
| Number of workers: | | 13,686 | | | |
| | | | | | |
| Domain | | Matria | EVALUA | Commants . | |
| Domain 1: Reliability | | Metric | Katilig | Comments | |
| Domain 1. Kenability | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. | |
| | | | 6 | | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for polymerization in synthetic rubber manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | |
| | | | | | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | |
| | 111 4 4 | | | | |
| Domain 4: Variability ar | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by explaining possible sources of confounding in the data. Variability addressed by including different age groups and job classifications | |
| | | | | and the second of moraling and the groups and job classifications. | |
| Overall Qualit | y Detern | nination | High | | |
| | | | | | |

PUBLIC RELEASE DRAFT November 2024 Occupational Exposure

1,3-Butadiene

| Study Citation: | Johns Hopkins University, (1992). Initial submission: mortality of workers in the styrene-butadiene rubber polymer manufacturing industry with cover | | | | | |
|--------------------------------------|--|--|--------|---|--|--|
| HEDO ID. | letter dated 082492. | | | | | |
| Conditions of Use: | 2790933 Processing as a Reactant: Synthetic Rubber Manufacturing | | | | | |
| conditions of ese. | Trocessing a | a Reactant. Synthetic Rubber Manu | | | | |
| Description | | Dete | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Worker activity description: | | cancers frequently associated with work in compounding, milling, calendaring, extrusion, and cementing (page 8 of 55) along with shipping and receiving group, mixing, inspection, finishing and repair groups (page 9 of 55) In the analysis the jobs were combined into four general work areas for comparison; production, utilities, maintenance, and other jobs (page 15 of 55) | | | | |
| Number of workers: | | 13,920 (page 18 of 55) | | | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. | | |
| Domain 2: Representative | eness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S., and one site in Canada. | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | | |
| Domain 3: Accessibility/ | Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | |
| Domain 4: Variability and | l Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by discussing possible errors within the study. Variability ad- dressed by sampling at 8 different sites. | | |
| Overall Ouality Determination | | High | | | | |

| Study Citation: HERO ID: | Keshava, N., T-M, Ong (1999). Occupational exposure to genotoxic agents. Mutation Research 437(2):175-194. | | | | | | |
|---|---|-----------------------------|--------|--|--|--|--|
| Conditions of Use: | Processing: Manufacturing synthetic rubber and plastics | | | | | | |
| EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | |
| Worker activity descripti Number of workers: | Worker activity description: Workers involved in the production of polymers and synthetic rubber Number of workers: Approximately 10,000 workers involved in the production of polymers and synthetic rubber exposed to 1,3-butadiene when the report was written | | | | | | |
| EVALUATION | | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | TT: 1 | | | | |
| | Metric 1: | Methodology | High | NIOSH data was referenced. | | | |
| Domain 2: Representativ | veness | | | | | | |
| ľ | Metric 2: | Geographic Scope | High | Data is from USA. | | | |
| | Metric 3: | Applicability | High | The assessment is for an occupational scenario within the scope of the risk evaluation. | | | |
| | Metric 4: | Temporal Representativeness | Low | Data is over 20 years old. | | | |
| | Metric 5: | Sample Size | Low | Distribution of samples is qualitative or characterized by no statistics. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | Data sources mentioned in report are all cited and referenced in the body of the report. | | | |
| Domain 4: Variability ar | nd Uncertainty | | _ | | | | |
| | Metric 7: | Metadata Completeness | Low | The assessment does not address variability or uncertainty. | | | |
| Overall Quality Determination | | | Medium | | | | |

Occupational Exposure

| Study Citation: | Landrigan, P. J. (1993). Critical assessment of epidemiological studies on the carcinogenicity of 1,3-butadiene and styrene. IARC Scientific Publications | | | | | |
|--|---|-----------------------------|--|--|--|--|
| HERO ID: | No. 127 (127 199999 |):375-388. | | | | |
| Conditions of Use: | Processing | | | | | |
| EXTRACTION | | | | | | |
| Parameter | | Data | | | | |
| Worker activity description:Employees at tire manufacturing plants ir manufacturing plant, employees at a SBR inhalationExposure route:inhalationNumber of workers:8017 tire plant workers, 2749 butadiene m | | | volved in produc lant. nufacturing wor | tion of elastomers, employees at a butadiene manufacturing plant, employees at a styrene-butadiene kers, 2756 styrene-butadiene manufacturing workers, 13,920 SBR plant workers. | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | Metric 1: | Methodology | Medium | Assessment uses high quality data that are not from frequently-used sources and there are no known quality issues. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are form the U.S. | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing and domestic manufacturing, both in-scope occupational scenarios. | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (number of workers) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility/ Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed by listing the potential sources of error in each study. Variabil- ity addressed by comparing multiple cohort studies. | | |
| Overall Quality Determination | | High | | | | |

1,3-Butadiene

| Study Citation: HERO ID: Conditions of Use: | Lawryk, N. J. (1994). Automobile commuter exposures to volatile organic compounds: Emissions, malfunctions, and policy. 6025389 Disposal | | | | | | |
|---|--|---|--------|---|--|--|--|
| EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Exposure route: | | inhalation | | | | | |
| Exposure duration: | | The national daily average in-vehicle duration is 93.2 minutes. | | | | | |
| | | | | | | | |
| EVALUATION | | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. | | | |
| Domain 2: Representativeness | | | | | | | |
| 2 official 2. Representation | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for butadiene emissions to air, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | | | |
| Domain 2: Accessibility/Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability and Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by including a section of the report to discuss it. Variability addressed by sampling at different commute routes, and using different cars. | | | |
| Overall Quality Determination | | | High | | | | |
| Study Citation: | Matanoski, C | Matanoski, G. M., Schwartz, L. (1987). Mortality of workers in styrene-butadiene polymer production. Journal of Occupational and Environmental | | | | |
|--------------------------|------------------------|--|--------|--|--|--|
| HEDO ID. | Medicine 29(| 8):675-680. | | | | |
| Conditions of Use | Processing | | | | | |
| | Trocessing | | | | | |
| _ | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Life cycle description: | | Polymer in rubber manufacturin | ıg | | | |
| Exposure frequency: | | at least a year of employment | | | | |
| Number of workers: | | 13920 | | | | |
| | | | | | | |
| | | | EVALUA | ΓΙΟΝ | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | - | | | |
| | Metric 1: | Methodology | Medium | Records were pulled using Social Security numbers and driving records, which aren't | | |
| | | | | frequently used methods, but no indication of flaws. | | |
| | | | | | | |
| Domain 2: Representativ | veness | | TT' 1 | | | |
| | Metric 2: | Geographic Scope | High | Data from USA and Canada. | | |
| | Metric 3: Matria 4: | Applicability | High | Report is within scope. | | |
| | Metric 4: | Sample Size | S LOW | Data is more than 20 years old. | | |
| | Metric 5: | Sample Size | High | Data is well-characterized, with specific information given about the sample population, | | |
| | | | | | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Data sources, assessment methods, and results are clearly documented. | | |
| | | ······ I ···· I | .8 | , | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty is briefly mentioned at the end of the report. | | |
| | | * | | · · · · | | |
| Overall Qualit | y Detern | nination | High | | | |

PUBLIC RELEASE DRAFT November 2024 Occupational Exposure

| Study Citation: | Meinhardt, T Mortality pat | J., Lemen, R. A., Crandall, M. S., Yo terns with discussion of the hematopo | ung, R. J. (1982) vietic and lympha | Environmental epidemiologic investigation of the styrene-butadiene rubber industry: tic malignancies. Scandinavian Journal of Work. Environment and Health 86(4):250- |
|--------------------------------|-------------------------------|---|--|--|
| HERO ID: Conditions of Use: | 259. 62365 Processing | | ieue ane rympia | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| | | | | |
| Life cycle description: | | Synthetic Rubber manufacturing | | |
| Exposure route: | | inhalation | | |
| Physical form: | | vapor | | |
| Area sampling data: | | "0.11-4.17ppm at plant A, 0.34-174ppm | at plant B mean of | 1.24 ppm at plant A, 13.5ppm at plant B" |
| Exposure duration: | | 8hr/day | | |
| Exposure frequency: | | 9.48 years of employment at plant A, 10. | .78 years of employ | yment at plant B |
| Number of workers: | | 3494 at plant A, 2015 at plant B | | |
| | | | | |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | NIOSH method used. |
| Demeir 2. Demensenteti | | | | |
| Domain 2: Representativ | Matria 2: | Gaographia Saopa | High | Data from USA |
| | Metric 2: | Applicability | High | Data Itolii USA. |
| | Metric 4 | Temporal Representativeness | | Data is more than 20 years old |
| | Metric 5: | Sample Size | High | Data is there than 20 years out. |
| | Wieute 5. | Sample Size | Ingn | Data is characterized wen, fors of information on individual sampling groups. |
| Domain 3: Accessibility | / Clarity | | | |
| 201141110111000000101111 | Metric 6: | Metadata Completeness | High | Sources are cited and referenced. |
| | | r | 0 | |
| Domain 4: Variability ar | nd Uncertainty | | | |
| 2 | Metric 7: | Metadata Completeness | Medium | Uncertainty is mentioned, but not spoken about in detail. |
| | | —————————— | | |
| Overall Qualit | ty Detern | nination | High | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Melnick, R. L., Huff, J. E., Bird, M. G., Acquavella (1990). Symposium overview: Toxicology, carcinogenesis, and human health aspects of 1,3-butadiene. | | | | | |
|--------------------------|---|--|-------------------------|---|--|--|
| HERO ID: | Environmenta 5554903 | al Health Perspectives 86:3-5. | | | | |
| Conditions of Use: | Processing (s | Processing (synthetic rubber manufacture) | | | | |
| | | - | EXTRACTION | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Exposure route: | | inhalation | | | | |
| Physical form: | | gas | | | | |
| Area sampling data: | | Occupational exposure to 1,3-butadiene i | n monomer production | or from polymer manufacturing plants is generally less than 20 ppm; however, excursions in | | |
| | | certain jobs resulted in exposures as high | as 375 ppm. (2nd paragr | aph, pg. 2/3) | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber production, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | Low | Sample distribution is described qualitatively. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| Domain 9. Accessionity | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| D | | | | | | |
| Domain 4: Variability an | d Uncertainty | | | | | |
| | Metric /: | Metadata Completeness | Medium | Uncertainty is addressed by discussing the limitations of the cohort study and where data is lacking. Variability is not addressed. | | |
| Overall Qualit | y Detern | nination | Medium | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | NIOSH, (199 | NIOSH, (1994). Initial submission: Mortality study of workers employed in 1,3-butadiene refining units identified from a large chemical workers cohort | | | | |
|---|-----------------------------|--|----------------------|--|--|--|
| HERO ID: | with cover let 5790851 | tter dated 062094. | | | | |
| Conditions of Use: | Processing | | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| Worker activity descripti Number of workers: | ion: | butadiene refining units NIOSH has estimated that approximatel | y 9500 workers in tl | he United States are occupationally exposed to 1,3-butadiene | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (confidence intervals, p-values) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed by discussing limitations of the study. Variability addressed by sampling different sites. | | |
| Overall Quality Determination | | High | | | | |

PUBLIC RELEASE DRAFT November 2024 Occupational Exposure

| Study Citation: | Northrop Con | Northrop Corporation, (1992). Northrop corporation aircraft division: Health risk assessment for west complex (final report) with attachments and cover | | | | |
|------------------------------|-----------------------------|--|------------|--|--|--|
| HERO ID: | letter dated 02 1577139 | 21492. | | | | |
| Conditions of Use: | Unknown | | | | | |
| EXTRACTION | | | | | | |
| Parameter | | Data | | | | |
| Worker activity description: | | The facility is a large manufacturing plant which produces major aircraft sub-assemblies and components. Toxic compounds are emitted by the following processes:• Degreasing activities to clean tools and parts. Emissions are due mostly to chemical solvents such as 1,1,1-trichloroethane.• Coating operations which perform spray application of paints and hand applications of adhesives and sealants. Emissions are primarily in the form of volatile organic compounds (VOCs) emitted during drying and particulate matter (PM) emitted during spraying.• Surface cleaning operations which most often use 1,1,1-trichloroethane.• Refrigerant recharge and purging of equipment lines. Emissions are fluorocarbons such as freon.• Combustion products from boilers, autoclaves, process heating ovens and | | | | |
| Exposure route: | | space heaters. Inhalation Dermal | | | | |
| Exposure frequency: | | 5 days a week for 46 years | | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | 6 | | | |
| | Metric 1: | Methodology | Medium | The data are not from a frequently used source and associated information does not indicate flaws or quality issues | | |
| Domain 2: Representativ | veness | | | | | |
| Ĩ | Metric 2: | Geographic Scope | High | Data is from USA. | | |
| | Metric 3: | Applicability | Low | It is not known why butadiene is being emitted from the facility and if it is the result of an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Low | Data is over 20 years old. | | |
| | Metric 5: | Sample Size | N/A | The extracted occupational exposure data is qualitative, therefore this metric is not appli- cable. | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | N/A | The extracted occupational exposure data is qualitative, therefore this metric is not appli- cable. | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | N/A | The extracted occupational exposure data is qualitative, therefore this metric is not applicable. | | |
| Overall Qualit | y Detern | nination | Medium | | | |

| Study Citation: HERO ID: | OECD, (201 3808976 | OECD, (2011). Emission scenario document on coating application via spray-painting in the automotive refinishing industry. 3808976 | | | | | |
|-----------------------------|-----------------------|--|--------------------------|--|--|--|--|
| Conditions of Use: | Use (paints a | nd coatings) | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Worker activity description | on: | transferring and mixing liquid products, con | tainer cleaning, transfe | erring mixed coating to application equipment, overspray | | | |
| Exposure route: | | dermal and inhalation | | | | | |
| Personal sampling data: | | "dermal: Provides methods for modeling ex | posures to non-volatile | liquids Inhalation: Provides methods for modeling exposures to mists" | | | |
| Dermal exposure data: | | nan | | | | | |
| Exposure frequency: | | 250 days/yr (default) | | | | | |
| Number of workers: | | 8 workers/site | | | | | |
| Personal protective equip | oment: | air-purifying respirators or air-supplied resp | irators, Gloves (typica | lly latex or nitrile), paint suits, and face masks/eye protection | | | |
| | | | | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. | | | |
| | | | | | | | |
| Domain 2: Representativ | Matria 2 | Coordination | II:-1 | | | | |
| | Metric 2: | | High | This ESD was developed by EPA based on U.S. data | | | |
| | Metric 3: | Аррисавниу | Medium | bata is for multiple in-scope occupational scenarios; however, data is general and not specific to a chemical. | | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (min, max, mean) but discrete | | | |
| | | | | samples not provided and distribution not fully characterized. | | | |
| Domain 3: Accessibility/ | Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| | | | | | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple coating types. | | | |
| Averall Auglit | v Dotorn | nination | Medium | | | | |
| Uver all Qualit | y Detern | manvn | wicululli | | | | |

| Study Citation: | OECD, (2009 | OECD, (2009). Emission scenario document on adhesive formulation. 3827299 | | | | |
|-------------------------------|----------------|--|--------------------|--|--|--|
| Conditions of Use: | Processing: A | Adhesive Manufacturing | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Worker activity descript | ion: | Unloading, container cleaning, mixing op | erations, sampling | g, equipment cleaning, packaging | | |
| Exposure route: | | dermal and inhalation. dermal: Provides | s methods for mo | deling exposures to both solids and non-volatile liquids Inhalation: Provides methods for modeling | | |
| Exposure frequency: | | Exposure frequency: days/yr equal to nur | nber of bt/vr | | | |
| Number of workers: | | 22 workers/site | | | | |
| | | | | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. | | |
| Domain 2. Representati | veness | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | This ESD was developed by EPA based on U.S. data | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific | | |
| | | | | to a chemical. | | |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is generally based on data greater than 10 years old but no more than 20 years old and industry conditions that are reasonably expected to be representative of | | |
| | | | | current industry conditions. | | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. | | |
| Domain 2: A accessibility | / Clarity | | | | | |
| Domain 5: Accessionity | Metric 6 | Metadata Completeness | High | All data sources methods results and assumptions are clearly documented | | |
| | Mettre 0. | Metuduu Completeness | Ingi | An data sources, includes, results, and assumptions are crearly documented. | | |
| Domain 4: Variability a | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering various chemical func- tions and types of adhesives. | | |
| Overall Quality Determination | | | High | | | |

Occupational Exposure

| Study Citation: HERO ID: | OECD, (2013) 3827300 | B). Emission scenario document on the | industrial use of | f adhesives for substrate bonding. |
|--|--------------------------------------|---|---|---|
| Conditions of Use: | Use | | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Worker activity description: unloading, container cleaning, adhesive application of the second structure in the second structure | | pplication, equipm exposures to solic ses. Heat-resistant | nent cleaning, curing/drying Is and non-volatile liquids Inhalation: Provides methods for modeling exposures to mists and volatile gloves are used when applying hot-melt adhesives | |
| 0 0 | | | | |
| | | | EVALUA' | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. |
| Domain 2: Representati | vanass | | | |
| Domain 2. Representati | Metric 2. | Geographic Scope | High | This ESD was developed by EPA based on U.S. data |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific |
| | | 11 5 | | to a chemical. |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is generally based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| | | F-Steneoo | | uo oranti, |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering various chemical func- tions, types of adhesives, and end use markets. |
| Overall Qualit | Overall Quality Determination | | | |

Page 260 of 933

| Study Citation: HERO ID: Conditions of Use: | OECD, (2015). Emission scenario document on use of adhesives. 3833136 Adhesive Application | | | |
|---|--|--|--------------------|--|
| | | - | EXTRAC | TION |
| Parameter | | Data | LATING | |
| | | | | |
| Worker activity descript | ion: | unloading, container cleaning, adhesive a | pplication, equipm | ent cleaning, curing/drying (Section 5, starting page 76) |
| Exposure route: | | dermal and inhalation | | |
| Personal sampling data: | | Inhalation: Provides methods for modelin | g exposures to mi | sts and volatile liquids (Section 5, starting page 76) |
| Dermal exposure data: | | nan | | |
| Exposure frequency: | | up to 250 days/yr | | |
| Number of workers: | | up to 106 workers/site (starting on page 7 | 8 of 189) | |
| Personal protective equip | pment: | chemical-resistant gloves and safety glass | es. Heat-resistant | gloves are used when applying hot-melt adhesives |
| Engineering control: | | Spray booths | | |
| | | | | |
| | | | EVALUA | ΓΙΟΝ |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. |
| Domain 2. Representativ | veness | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | This ESD was developed by EPA based on U.S. data. |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific |
| | | | | to a chemical. |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is generally based on data greater than 10 years old but no more than 20 |
| | | | | years old and industry conditions that are expected to be representative of current indus- |
| | Metric 5 | Sample Size | Medium | rry conditions. |
| | Meule J. | Sample Size | Wiedium | Sample distribution characterized by a range with uncertain statistics. |
| Domain 3: Accessibility | / Clarity | | | |
| 2 011111 01 1100000101110 | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| | | I | | |
| Domain 4: Variability ar | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering various chemical func- |
| | | | | tions, types of adhesives, and end use markets. |
| Overall Qualit | v Dotorn | nination | High | |
| | y Detern | manon | Ingli | |

Occupational Exposure

| Study Citation: HERO ID: Conditions of Use: | OECD, (2010 3840003 Processing |)). Emission scenario document on formulation of radiation curable coatings, inks and adhesives. | | | | |
|---|--------------------------------------|---|------------------------|--|--|--|
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| Worker activity description: Exposure route: | | Unloading, container cleaning, sampling, equipment cleaning, filter media changeout, packaging dermal and inhalation | | | | |
| Personal sampling data: | | "dermal: Provides methods for modeling | exposures to both soli | ds and non-volatile liquids Inhalation: Provides methods for modeling exposures to both solids | | |
| Dermal exposure data: Exposure frequency: | | nan | | | | |
| Number of workers: | | 18-39 workers/site | | | | |
| Personal protective equipment: | | "fabric or non-woven long sleeved shirts and pants, coveralls, and neoprene or rubber gloves. Barrier creams may be used to facilitate hand washing when materials or products penetrate gloves or other PPE. A rubber apron or rubber suit and rubber boots may also be worn in cases where there is potential for splashing on or penetration through clothing" | | | | |
| | | | EVALUATIO | N | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. | | |
| Domain 2: Representativ | veness | | | | | |
| 1 | Metric 2: | Geographic Scope | High | This ESD was developed by EPA based on U.S. data | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old. | | |
| | Metric 5: | Sample Size | Low | Model results characterized by no statistics. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| 2 chian 5, 1 10003001111y | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| | | T T T | 6 | ,, | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering various chemical func- tions and types of UV curable products | | |

Overall Quality Determination

Medium

PUBLIC RELEASE DRAFT November 2024

| Study Citation: HERO ID: | OECD, (202) 6385735 | OECD, (2020). Emission scenario document on chemical additives used in automotive lubricants. 6385735 | | | | | |
|---------------------------------------|------------------------|---|---------------------|--|--|--|--|
| Conditions of Use: | Processing a | nd Commercial Use: Lubricant additiv | /es | | | | |
| EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Worker activity descript | ion: | "PROC: unloading, container cleaning, | formulation, sampli | ng, equipment cleaning, loading USE: Unloading, container cleaning" | | | |
| Exposure route: | | dermal and inhalation. dermal: Provides liquid chemical vapors. | methods for model | ing exposures to non-volatile liquids. Inhalation: Provides methods for modeling exposures to volatile | | | |
| Exposure frequency: | | 250 days/year | | | | | |
| Number of workers: | | "PROC: 22 workers/site USE: 4 workers | s/site" | | | | |
| Personal protective equi | pment: | "PROC: Respirators, gloves, safety glass | ses USE: gloves, pr | otective footwear, protective headwear, dust masks or respirators" | | | |
| Engineering control: | | LEV | | | | | |
| | | | | | | | |
| D · | | | EVALUA | TION | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | Matria 1 | Mathadalagy | Uich | A season and uses high quality data (techniques (methods from from unthe used sources | | | |
| | Metric 1: | Methodology | nigii | Assessment uses high quanty data/techniques/methods from frequently-used sources. | | | |
| Domain 2: Representativ | veness | | | | | | |
| 2 onian 2. Representati | Metric 2: | Geographic Scope | High | This ESD was developed by EPA based on U.S. data | | | |
| | Metric 3: | Applicability | Medium | Data is for multiple in-scope occupational scenarios; however, data is general and not | | | |
| | Metric 4. | Temporal Representativeness | High | Assessment is based on current industry conditions and data no more than 10 years old | | | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. | | | |
| | | r r r | | ······································ | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| | | | | | | | |
| Domain 4: Variability and Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple additive types. | | | |
| Overall Quality Determination | | High | | | | | |

| Study Citation: | Omenn, G. S. (1996). Risk assessment for butadiene: Introductory and summary comments. Toxicology 113(1-3):5-11. 5620716 | | | | | |
|--------------------------------------|--|---|----------|---|--|--|
| Conditions of Use: | Processing | | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Personal sampling data: | | 1 ppm or less | | | | |
| Area sampling data: | | 1 ppb. | | | | |
| Number of workers: | | 250,000 workers exposed. Page 7 of the do | ocument. | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | - | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | | |
| Domain 2: Representativ | ieness | | | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for hutadiene monomer production an in-scope occupational scenario | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are | | |
| | Methe 4. | Temporal Representativeness | Low | expected to be outdated. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | |
| | | | | | | |
| Domain 3: Accessibility | / Clarity | | TT: 1 | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Demain 4. Wenishilitar an | J TT | | | | | |
| Domain 4: Variability an | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by discussing discrepancies in different literature reports. Vari- ability addressed by including different report from different sectors and time periods. | | |
| Overall Quality Determination | | High | | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Organisation | Organisation for Economic Co-operation and Development (OECD) (2015). Emission scenario document (ESD) on chemical vapour deposition in the | | | | |
|---------------------------|---------------|---|---------------------------|--|--|--|
| HERO ID: | 5184986 | Sr industry. | | | | |
| Conditions of Use: | Use | | | | | |
| | | | EXTRACTION | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Exposure route: | | dermal and inhalation | | | | |
| Personal sampling data: | | Emission Scenario Document (ESD) state | es exposures not expected | | | |
| Personal protective equip | oment: | clean room suits (fitted cap, face cover, gl | loves, and boots) | | | |
| Engineering control: | | equipment adhering to SEMI S-2 guidelin | nes | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. | | |
| Domain 2. Representativ | veness | | | | | |
| Domain 21 Representati | Metric 2: | Geographic Scope | High | This ESD was developed by EPA based on U.S. data | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. | | |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is generally based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | Low | Distribution of samples is qualitative or characterized by no statistics. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| | | L. | U | | | |
| Domain 4: Variability an | d Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Qualit | y Detern | nination | Medium | | | |

| Study Citation: | Ott, M. G., T | eta, M. J., Greenberg, H. L. (1989). Ass | essment of ex | posure to chemicals in a complex work environment. American Journal of Industrial | | | |
|--------------------------------|------------------------------------|--|----------------|---|--|--|--|
| HEDA ID. | Medicine 16(| Medicine 16(6):617-630. | | | | | |
| TEKU ID: Conditions of Use: | 104202 Manufacturing Processing | | | | | | |
| Conditions of Use. | Wanutacturin | ig, i locessing | | | | | |
| _ | | | EXTRAC | TION | | | |
| Parameter | | Data | | | | | |
| Number of workers: | | 30.5% of production worker employees exp | osed to 1,3-BD | across three Union Carbide facilities, 1940-1978 | | | |
| | | | EVALUA' | ΓΙΟΝ | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | Medium | Assessment uses high quality techniques that are not from frequently-used sources and there are no known quality issues. | | | |
| Domain 2: Representativ | veness | | | | | | |
| Ĩ | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | Medium | Data are for manufacturing and processing, which is similar to the in-scope occupational scenarios specific to butadiene. | | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | Low | Sample distribution is described qualitatively. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | |
| Domain 4: Variability a | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed by limitations in data. Variability is not addressed. | | | |
| Overall Qualit | ty Detern | nination | Low | | | | |

| Study Citation: HERO ID: Conditions of Use: | Penn, A., Snyder, C. A. (2018). 13.26 - 1,3-butadiene and cardiovascular disease. :538-544. 5727580 Processing | | | | |
|---|---|--|--|--|--|
| | EXTRACTION | | | | |
| Parameter | Data | | | | |
| | | | | | |
| Exposure route: | inhalation (page 4 of 7) | | | | |
| Physical form: | vapor (page 2 of 7) | | | | |
| Personal sampling data | Reports of routine occupational exposures exceeding the 1-ppm TLV in the United States and other Western countries are rare. In a Finnish study (reported in 2006) that assessed personal exposure of 28 workers over 4 months in a styrene–BD copolymer manufacturing facility, only 21/885 air samples of BD exceeded 1 ppm and nearly three-fourth of the 885 were below 0.01 ppm, the limit of quantification of the personal monitors used. (page 2 of 7)8h TWA of 0.180 ppm in female and 0.370 ppm for male Czech chemical workers. Maximum values were 4.45 ppm for females and 5.70 ppm for males. (page 3 of 7) | | | | |

| EVALUATION | | | | |
|--------------------------------------|---------------|-----------------------------|--------|---|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | Medium | The data are from an OECD country other than the U.S. |
| | Metric 3: | Applicability | High | Data are for an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | High | Assessment is based on current industry conditions and data no more than 10 years old. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (averages, maximums) but dis- crete samples not provided and distribution not fully characterized. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | Assessment or report clearly documents results, methods, and assumptions. Data sources are generally described but not fully transparent. |
| Domain 4: Variability an | d Uncertainty | | | |
| | Metric /: | Metadata Completeness | Medium | Variability addressed by including multiple studies in the report but uncertainty is not addressed. |
| Overall Quality Determination | | | High | |

| Study Citation: | Radian Corp | Radian Corp, (1991). Letter from Exxon Chemical Inc to USEPA submitting information concerning the California Assembly Bill 25588, the toxic hot | | | | | | |
|---------------------------------------|----------------|--|-------------------------|--|--|--|--|--|
| HERO ID: | spots inform | 1874145 | | | | | | |
| Conditions of Use: | Other-Comb | Other-Combustion byproduct | | | | | | |
| | | | EXTRACTION | | | | | |
| Parameter | | Data | | | | | | |
| | | | | | | | | |
| Worker activity descript | tion: | Workers at the Exxon Co., USA, Benicia | Refinery | | | | | |
| Exposure route: | | Inhalation | | | | | | |
| Physical form: | | Vapor | | | | | | |
| Area sampling data: | | TABLE 7. TOTAL CONCENTRATION | OF CARCINOGENS IN AMBIE | NT AIR AT RECEPTOR OF MAXIMUM IMPACTButadiene 1.30E-03 µg/m3 | | | | |
| | | | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | Medium | The data are not from a frequently used source and associated information does not indicate flaws or quality issues | | | | |
| Domain 2: Representati | veness | | | | | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 2: | Geographic Scope | High | Data is from USA. | | | | |
| | Metric 3: | Applicability | Uninformative | EPA believes that the butadiene exposure is the result of its production as a byproduct of combustion, an occupational scenario that is not within scope of the risk evaluation. | | | | |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old. | | | | |
| | Metric 5: | Sample Size | Low | The butadiene air concentration is not characterized by statistics. | | | | |
| Domain 3: Accessibility | v/ Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Data sources are generally described but not fully transparent. | | | | |
| Domain 4: Variability a | nd Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | Low | The assessment does not address the variability or uncertainty of the air concentrations | | | | |
| Overall Quali | ty Detern | nination | Uninformative | 2 | | | | |

| Study Citation: HERO ID: | Research Stat 5665284 | Research Statistics Inc, (1992). Initial submission: Mortality among workers at a butadiene production facility with cover letter dated 051492. 5665284 | | | | | |
|--------------------------------------|--------------------------|--|---------------------|---|--|--|--|
| Conditions of Use: | Manufacturin | facturing | | | | | |
| | | | EXTRAC | TION | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Worker activity descripti | on: | Group 1: utility workers, welders, electricians, office workers, management. Group 2: process workers, laboratory personnel, receiving, storage, and transport workers. Group 3: skilled maintenance workers. Group 4: supervisors and engineers | | | | | |
| Exposure frequency: | | "Group 1: 5.4 years of employment Grou | p 2: 4.5 years of e | mployment Group 3: 4.9 years of employment Group 4: 7.9 years of employment" | | | |
| Number of workers: | | 2586 (page 9) | | | | | |
| | | | | | | | |
| | | | EVALUA | TION | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain I: Reliability | Matria 1. | Mathadalaay | Iliah | A | | | |
| | Metric 1: | Methodology | High | Assessment uses nigh quanty data from frequently-used sources. | | | |
| Domain 2: Representativ | veness | | | | | | |
| I | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for the manufacture of butadiene, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| | | - | | | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by mentioning shortcomings of the study, like incorrect race classifications. Variability addressed by sampling many different types of workers. | | | |
| Overall Quality Determination | | High | | | | | |

| Study Citation: | Research Statistics Inc, (1985). Report - mortality among workers at a butadiene production facility - with cover letter dated 051586. | | | | | |
|--------------------------------------|--|---|---------------------|--|--|--|
| HERO ID: | 5665530 | | | | | |
| Conditions of Use: | Manufacturin | g | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Worker activity descripti | on: | Group 1: utility workers, welders, electri workers, Group 3: skilled maintenance w | cians, office work | ters, management. Group 2: process workers, laboratory personnel, receiving, storage, and transport | | |
| Exposure frequency: | | "Group 1: 5.4 years of employment Grou | p 2: 4.5 years of e | mployment Group 3: 4.9 years of employment Group 4: 7.9 years of employment" | | |
| Number of workers: | | 2586 | | | | |
| | | | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | | |
| | | | | | | |
| Domain 2: Representativ | veness | Caramatia Saara | TT: -1- | | | |
| | Metric 2: | Applicability | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for the manufacture of butadiene, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | expected to be outdated. | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| | | - | - | | | |
| Domain 4: Variability an | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by mentioning shortcomings of the study, like incorrect race classifications Variability addressed by sampling many different types of workers. | | |
| Overall Quality Determination | | High | | | | |

| Study Citation: | Santos-Burgo | Santos-Burgoa, C., Matanoski, G. M., Zeger, S., Schwartz, L. (1992). Lymphohematopoietic cancer in styrene-butadiene polymerization workers. Ameri- | | | |
|--|-----------------------------|---|------------------------|--|--|
| HERO ID: | can Journal o 11043 | f Epidemiology 136(7):843-854. | | | |
| Conditions of Use: | Processing | | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Worker activity descripti Exposure route: Number of workers: | ion: | Job categories were: process workers, utilitie broken down into even more specific job title inhalation 13,686 | es, maintenance es. | e, services, warehouse, administration, laboratory, pilot plant, engineering, and labor. Each category is | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality analysis methods from frequently-used sources. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (ratios, percentiles, number of samples, confidence intervals) but discrete samples not provided and distribution not fully characterized. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed in statistical analysis and in conclusion paragraphs. Variability is addressed by grouping workers by work area and exposure duration. | |
| Overall Quality Determination | | | High | | |

PUBLIC RELEASE DRAFT November 2024 Occupational Exposure

HERO ID: 6311222 Table: 1 of 1

| Study Citation: HERO ID: | Science Applications International Corporation, (1996). Generic scenario for automobile spray coating: Draft report. 6311222 | | | | | | |
|-----------------------------|---|--|--|--|--|--|--|
| Conditions of Use: | Paints and Coatings: Automobile Spray Painting | | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | Data | | | | | | |
| Worker activity descript | on: Worker activities in or near automobile OEM painting operations include robotics operation, paint mixing, paint booth cleaning, inspection, and manual "touch- up" painting. It is expected that manual touch-up painting operations would be conducted in spray booths, allowing minimal or no overspray to other sections of the plant.Worker activities at automobile refinishing shops include wet sanding, car washing, stripping (paint removal), machine sanding, blowing, buffing, polishing, paint spraying, paint and primer mixing, and inspection. | | | | | | |
| Exposure route: | Inhalation, Dermal | | | | | | |
| Physical form: | Automobile spray painting operations produce aerosols containing droplets and solvent vapors to which workers may be exposed. | | | | | | |
| Personal sampling data: | TABLE 5Auto Refinishing: 7 cars/shift, 40 min/car, 4.0 - 16.1 mg/m3Kessler AFB: Spray painting trucks, 4 - 8 mg/m3Langley AFB: Spray painting aircraft ground equipment, 28 - 34 mg/m3Auto Refinishing: Spray painting automobiles, 0.26 - 18 mg/m3Auto Refinishing: Spray painting automobiles, GM = 1.9 mg/m3, GSD = 3.0 mg/m3Auto Refinishing: Spray painting automobiles, GM = 23 mg/m3, GSD = 1.8 mg/m3 | | | | | | |
| Area sampling data: | TABLE 5Kessler AFB: Spray painting trucks, 7 - 15.8 mg/m3Langley AFB: Spray painting aircraft ground equipment, 15 - 46.9 mg/m3 | | | | | | |
| Dermal exposure data: | Dermal exposure data | | | | | | |
| Exposure duration: | Default is 8 hours for either automobile OEM or refinishing. Thisduration is reasonable for OEM but is conservative for refinishing. Aduration of 1-2 hours can be, used as typical duration for automobile refinishing because other activities such as car preparation, paint mixing, and equipment cleaning take up most of the day. However, in some shops up to seven cars are painted per day and exposure duration is extended. | | | | | | |
| Exposure frequency: | For new automobile manufacturing: Assume 250. Basis: one automobile assembly plant operates one of its painting lines 2 shifts per day, 5 days per week. For automobile refinishing: Assume 170. Basis: Assume 250 days per year of shop operation, with the paint containing the material used 67 % of the time. | | | | | | |
| Number of workers: | For new automobile manufacturing: Default: 17 /site (includes only those workers directly involved in manual "touch-up" spray painting). For automobile refin- ishing: Default: 3/site. Basis: a typical shop employes 4 employees in production (BSB, 1995); only some of these employees would paint (i.e. <4). The number of production employees form 1.0 to 10.1 on suggest depending on shop size, and the overall suggest for all shops in 3.8% | | | | | | |
| Personal protective equi | Because potential occupational exposures can exceed OSHA PELs during spray painting operations, respiratory protection is normally required for spray opera- tions. Many types of respirators are available for such operations. If properly selected and used respirators can reduce worker exposure significantly. However, data from a NIOSH study indicates that respirator usage at five of six auto body repair shops evaluated was inappropriate. | | | | | | |
| Engineering control: | Spraying is often conducted in a spray booth to protect workers from paint spray toxics, to provide a mechanism for forced air drying, and to remove volatiles and paint solids from the workplace. In new automobile manufacture, all painting is expected to be performed in spray booths. | | | | | | |

| | | | EVALUATION | | |
|------------------------|-----------|-----------------------------|------------|---|--|
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | The generic scenario document uses high quality data that are from frequently used sources. | |
| Domain 2: Representati | veness | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States. | |
| | Metric 3: | Applicability | Medium | The assessment is for an occupational scenario within the scope of the risk evaluation. However, 1,3-butadiene is not mentioned. | |
| | Metric 4: | Temporal Representativeness | Low | Generic scenario was created over 20 years ago. | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. It is unclear if analysis is representative. | |
| Continued on next page | | | | | |

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Occupational Exposure

HERO ID: 6311222 Table: 1 of 1

| | | | continued from previ | ous page | | | |
|---|--|---|----------------------|--|--|--|--|
| Study Citation: HERO ID: Conditions of Use: | Science App 6311222 Paints and C | Science Applications International Corporation, (1996). Generic scenario for automobile spray coating: Draft report. 6311222 Paints and Coatings: Automobile Spray Painting | | | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 3: Accessibilit | y/ Clarity Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions | | | |
| Domain 4: Variability a | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Variability is addressed through collection of inhalation data for multiple scenarios, but measurement uncertainty is not addressed. | | | |
| Overall Quality Determination | | | Medium | | | | |

Occupational Exposure

| Study Citation: | U.S. EPA, (2023). Use of laboratory chemicals - Generic scenario for estimating occupational exposures and environmental releases (Revised draft generic scenario) | | | | | |
|--------------------------|--|--|--|--|--|--|
| HERO ID: | 10480466 | | | | | |
| Conditions of Use: | Use - Laboratory Chemicals | | | | | |
| | EXTRACTION | | | | | |
| Parameter | Data | | | | | |
| | | | | | | |
| Worker activity descript | container unloading (liquids and solids), container cleaning, equipment cleaning, laboratory analyses, disposal of laboratory chemicals. Some generic descriptions provided on page 5-6 | | | | | |
| Exposure route: | Dermal, Inhalation, table 5-1 on page 5-1 | | | | | |
| Physical form: | Liquid or solid | | | | | |
| Exposure duration: | 8-12 hr/day (throughout document) | | | | | |
| Exposure frequency: | 250 days/yr (page 3-2) | | | | | |
| Number of workers: | 3 workers/facility and 3 ONUs/facility (page 5-3) | | | | | |
| Personal protective equi | pment: Basic PPE includes wearing long sleeves (lab coats), long pants, closed-toe shoes, safety glasses or goggles, and gloves during the use of laboratory chemicals. Additional PPE may be worn depending on the level of hazard or specifics of the process. (page 2-2) | | | | | |
| Engineering control: | fume hood (page 2-2) | | | | | |
| Comments: | This is a generic scenario and not 1,3-butadiene-specific. Please refer to the generic scenario to determine the best values for this chemical's situation. | | | | | |

| | EVALUATION | | | | | |
|------------------------------------|-----------------------------|-----------------------------|--------|---|--|--|
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality information/data from frequently-used sources. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | This GS is based on U.S. data | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. | | |
| | Metric 4: | Temporal Representativeness | High | Assessment is based on current industry conditions and data no more than 10 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Quality Determination High | | | | | | |

| Study Citation: HERO ID: Conditions of Use: | U.S. EPA, (2022). Chemical repackaging - Generic scenario for estimating occupational exposures and environmental releases (revised draft). 11182966 Repackaging | |
|---|---|--|
| | | |
| Demandan | EXTRACTION | |
| Parameter | Data | |
| | | |
| Worker activity descript | ion: Unloading transport containers, container cleaning, equipment cleaning, loading of transport containers. | |
| Exposure route: | Dermal, Inhalation | |
| Physical form: | Solid or liquid | |
| Area sampling data: | Inhalation: Provides methods for modeling exposures to non-volatile and volatile liquids and solids. | |
| Dermal exposure data: Dermal exposure data | | |
| Exposure duration: 8-12 hr/day | | |
| Exposure frequency: The number of operating days is given in a range of 174-260 days/yr with an EPA default of 260 days/yr. | | |
| Number of workers: 3 workers/facility and 1 ONUs/facility (total number of employees and facilities given in Table 5-3). | | |
| Personal protective equipment: Commonly used PPE includes safety glasses, face shields, aprons, and gloves. | | |
| Engineering control: Local exhaust ventilation. | | |
| Comments: | Note that none of the above information is specific to 1,3-butadiene. The generic scenario itself should be consulted when determining values to use for 1,3-butadiene. | |

| EVALUATION | | | | | |
|--------------------------------------|----------------------------|-----------------------------|--------|--|--|
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality information/data from frequently-used sources. | |
| | | | | | |
| Domain 2: Representativ | /eness | | | | |
| | Metric 2: | Geographic Scope | High | This GS is based on U.S. data. | |
| | Metric 3: | Applicability | Medium | Data are for an in-scope occupational scenario; however, data is general and not specific to a chemical. | |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete use amounts provided). | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple worker activi- ties. | |
| Overall Quality Determination | | | High | | |

PUBLIC RELEASE DRAFT November 2024

Occupational Exposure

| Study Citation: | U.S. EPA, (2021). Use of chemicals in fuels and related products - Generic scenario for estimating occupational exposures and environmental releases | | | | | |
|--------------------------|--|--|--|--|--|--|
| HERO ID: | (Methodology review draft). 11203977 | | | | | |
| Conditions of Use: | Fuels and Fuel Additives | | | | | |
| | EXTRACTION | | | | | |
| Parameter | Data | | | | | |
| | | | | | | |
| Worker activity descript | ion: Unloading transport containers, cleaning transport containers, equipment cleaning, fuel combustion exposures. | | | | | |
| Exposure route: | Dermal, Inhalation | | | | | |
| Physical form: | Liquid | | | | | |
| Personal sampling data: | Inhalation: Provides methods for modeling exposures to volatile liquids. Also provides PBZ data reported in literature. | | | | | |
| Dermal exposure data: | Dermal exposure data | | | | | |
| Exposure duration: | 8 hr/day | | | | | |
| Exposure frequency: | 250 days/yr | | | | | |
| Number of workers: | 1 worker/site | | | | | |
| Personal protective equi | pment: Respiratory protection. | | | | | |
| Engineering control: | Routine maintenance, engine filters, avoiding idling, exhaust vents. | | | | | |
| Comments: | This document is a generic scenario, not specific to 1,3-butadiene. When using the information please refer to the scenario itself to see the context of the above information and determine the relevancy to 1,3-butadiene. | | | | | |

| | EVALUATION | | | | |
|--------------------------|----------------------------|-----------------------------|--------|--|--|
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality information/data from frequently-used sources. | |
| | | | | | |
| Domain 2: Representativ | /eness | | | | |
| | Metric 2: | Geographic Scope | High | This GS is based on U.S. data. | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. | |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is generally based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples related to spray application is fully characterized (discrete sampling data provided). | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering exposure to multiple | |
| | | | | fuel and additive types, and considering different worker activities. | |

Continued on next page ...

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Occupational Exposure

| | | continued from previous page | | | |
|----------------------|--|------------------------------|----------|--|--|
| Study Citation: | U.S. EPA, (2021). Use of chemicals in fuels and related products - Generic scenario for estimating occupational exposures and environmental releases | | | | |
| HERO ID: | (Methodology review draft). 11203977 | | | | |
| Conditions of Use: | Fuels and Fuel Additives | | | | |
| | | EVALUATION | | | |
| Domain | Metric | Rating | Comments | | |
| Overall Quali | ty Determination | High | | | |

PUBLIC RELEASE DRAFT November 2024 Occupational Exposure

HERO ID: 1565 Table: 1 of 1

| Study Citation: HERO ID: Conditions of Use: | U.S. EPA, (1985). Mutagenicity and carcinogenicity assessment of 1,3-butadiene: Final report. 1565 Processing, processing as a reactant | | | |
|---|---|--|--|--|
| | EXTRACTION | | | |
| Parameter | Data | | | |
| Worker activity descripti | On: Greatest occupational exposure likely to occur in plants that manufacture 1,3-butadiene or use it to produce polymers or elastomers. (17 of 146). A study looked at the comparison between 28 work areas within the plant which included product fabrication (tire and beads), product fabrication (valves, tube, and flaps), bulk chemicals and metal products, cast film manufacture, special products manufacture, milling, miscellaneous, general service department, shipping and receiving department, industrial chemicals department, stock preparation department (page 85-86 of 146). In an SRB plant the Departments were tank farm, reactor and receiving, storeroom, factory service, maintenance areas. (89 of 146) | | | |
| Exposure route: | inhalation or airborne concentrations and, to a lesser extent, by dermal contact (17 of 146) | | | |
| Personal sampling data: | TWA was 20.03 ppm in the tank farm area. All other areas had less than 2ppm. (89 of 146) See pages 79 to 97 for more detail on various cohort studies. | | | |
| Area sampling data: | At one SRB plant studied the TWA environmental sample for butadiene was 1.24 ppm (range of 0.11 to 4.17), and at a second adjacent SRB plant was 13.5 ppm (range of 0.34 to 174.0) (91 of 146) | | | |
| Number of workers: | almost 14,000 styrene-1,3-butadiene rubber workers participated in one of the cohort studies (13 of 146). Approximately 65,000 workers are potentially exposed to 1,3-butadiene (17 of 146) See pages 79 to 97 for more detail on various cohort studies. | | | |

| | EVALUATION | | | | |
|---|------------|---|--------|---|--|
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from a frequently used source | |
| Domain 2: Representativ | /eness | | | | |
| | Metric 2: | Geographic Scope | High | United States | |
| | Metric 3: | Applicability | High | The assessment is for an occupational scenario within the scope of the risk evaluation. | |
| | Metric 4: | Temporal Representativeness | Low | 1985 | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized. Sample size is sufficiently representative | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions | |
| Domain 4: Variability and Uncertainty Matrice 7. Material discussion of the analytic for the formulation of the analytic formulation of the an | | The assessment provides only limited discussion of the variability and uncertainty in the | | | |
| | Meure 7. | noudulu completelless | medium | results. | |
| Overall Quality Determination | | High | | | |

PUBLIC RELEASE DRAFT November 2024 Occupational Exposure

| Study Citation: HERO ID: | U.S. EPA, (1989). Health and environmental effects document for 1,3-butadiene. 3454 | | | |
|---|--|--|---|--|
| Conditions of Use: | Processing | | | |
| | | | EXTRACTION | [|
| Parameter | | Data | | |
| Personal sampling data: Number of workers: | | Surveys conducted at six user facilities for 28 of 92) ~65,000 US workers are potentially expose | ind worker exposure lev ed to 1,3-butadiene betw | rels of 0.06-39 ppm, significantly below the OSHA standard of 1000 ppm (2200 mg/m3) (page reen 1972 and 1974 (page 11 and 28 of 92) |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | from EPA |
| Domain 2: Representativ | veness | | | |
| 2 oniun 21 noprosonium | Metric 2: | Geographic Scope | High | US |
| | Metric 3: | Applicability | Medium | The user facilities at which the monitoring data were collected are not described, so there is some uncertainty about whether the extracted monitoring data pertain to facilities that are associated with COUs. |
| | Metric 4: | Temporal Representativeness | Low | 1989 |
| | Metric 5: | Sample Size | Medium | The monitoring data are a range of values. |
| Domain 3: Accessibility | / Clarity | | Ţ | |
| | Metric 6: | Metadata Completeness | Low | The only information contained in the data source is the range of values. |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | Medium | Variability is conveyed by the range of worker exposure monitoring data. Uncertainty in the monitoring data or the number of workers is not mentioned. |
| Overall Quality Determination | | | Medium | |

PUBLIC RELEASE DRAFT November 2024 Occupational Exposure

| Study Citation:UHERO ID:38 | .S. EPA, (2014). Formulation of waterborne coatings - Generic scenario for estimating occupational exposures and environmental releases -Draft. | | | | | | |
|---|---|---|-------------------------|---|--|--|--|
| Conditions of Use: Fo | ormulation c | l of Coatings | | | | | |
| EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | |
| Worker activity description: | | The following worker activities that lea | ad to exposures were i | identified: Unloading solid/liquid chemicals (Exposure A); Cleaning of transport containers (Exposure | | | |
| | | B); Sampling product (Exposure C); C F) | leaning of process ec | uipment (Exposure D); Replacing spent filter media (Exposure E); Loading liquid coating (Exposure | | | |
| Exposure route: | | Inhalation and dermal | | | | | |
| Dermal exposure data: | | nan | | | | | |
| Exposure duration: | | EPA assumes an exposure duration of | eight hours per day. | | | | |
| Exposure frequency: | | EPA assumes a maximum of 250 days | per year. | | | | |
| Number of workers: | | Default Number of Production Worker | s per Facility: Archite | ectural coating - 40, OEM coating - 38, Special purpose coating - 25. The methodology for determining | | | |
| Personal protective equipment: the EPA default number of workers for each activity and each type of coating is presented in Appendix D. Based on information provided by industry, current practices may have an effect on worker exposures during normal handling and processing op who handle raw materials and formulations use personal protective equipment (PPE) when there is a possibility of contact. The type of PPE de of potential exposure. Typically, PPE used in the workplace include safety glasses and gloves. Face shields and a particulate respirator may a | | | | | | | |
| Comments: | ments: cases where there is a potential for dust exposure (USEPA, 2006a,b). Explains EPA/OPPT models for inhalation and dermal exposure. | | | | | | |
| | | | EVALUA | FION | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| M | fetric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from a frequently used source. | | | |
| Domain 2: Representativene | ess | | | | | | |
| I M | fetric 2: | Geographic Scope | High | The data are from the United States. | | | |
| Μ | Ietric 3: | Applicability | Medium | The assessment is for an occupational scenario within the scope of the risk evaluation, but data is not chemical-specific. | | | |
| Μ | fetric 4: | Temporal Representativeness | High | The completed exposure or risk assessment is generally no more than 10 years old. | | | |
| M | Ietric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. | | | |
| Domain 2: Accossibility/Cl | lority | | | | | | |
| Metric 6: Metadata Completeness High Assessment or report clearly documents its data source and assumptions | | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions | | | | | |
| Domain 4. Variability and L | Incertainty | | | | | | |
| M | Variability is addressed by including different worker activities but uncertainty is not addressed. | | | | | | |
| | | | Contra 1 | | | | |
| | | | Conunuea on n | ext page | | | |

Occupational Exposure

| continued from previous page | | | | | |
|---|--|------------|----------|--|--|
| Study Citation: HERO ID: Conditions of Use: | U.S. EPA, (2014). Formulation of waterborne coatings - Generic scenario for estimating occupational exposures and environmental releases -Draft. 3827197 Formulation of Coatings | | | | |
| | | EVALUATION | | | |
| Domain | Metric | Rating | Comments | | |
| Overall Quality Determination | | High | | | |

| Study Citation: HERO ID: | U.S. EPA, (20 | 002). Health assessment of 1,3-butadi | iene. | | |
|---|----------------|---|---|--|--|
| Conditions of Use: | Various | | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Worker activity description: Exposure route: | | Occupational exposure to 1,3-butadiene is expected to occur at facilities that manufacture 1,3-butadiene or convert it into commercial polymers. Toll collectors, bus drivers, or other workers who spend extended time periods near roadways are likely to have higher exposures than the general population. (page 51 of 435) the primary route of exposure to 1,3-butadiene is via inhalation (page 52 of 435) | | | |
| | | | | | |
| | | | EVALUA | ΓΙΟΝ | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from a frequently used source (e.g., European Union or OECD reports, NIOSH HHEs, journal articles, Kirk-Othmer) and are generally accepted by the scientific com- munity, and associated information does not indicate flaws or quality issues. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | United States | |
| | Metric 3: | Applicability | High | The assessment is for an occupational scenario within the scope of the risk evaluation. | |
| | Metric 4: | Temporal Representativeness | Low | report from 2002 | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions | |
| Domain 4: Variability ar | nd Uncertainty | | | | |
| Metric 7: Metadata Completeness | | High | The assessment addresses variability and uncertainty in the results. Uncertainty is well characterized. | | |
| Overall Quality Determination | | High | | | |

| Study Citation: HERO ID: | U.S. EPA, (2004). Spray coatings in the furniture industry - generic scenario for estimating occupational exposures and environmental releases: Draft. 6385719 | | | | | |
|---|--|--|---|---|--|--|
| Conditions of Use: | Paints and co | patings: Furniture Industry | | | | |
| | | | EXTRACTION | | | |
| Parameter | | Data | | | | |
| Worker activity descripti Exposure route: Dermal exposure data: Exposure frequency: Number of workers: Personal protective equip Engineering control: | on: oment: | unloading, spray application, equipment of Dermal and inhalation. Inhalation: Provid Dermal exposure data 250 days/yr 12-98 workers/site Air-supplied full face piece respirator; Dis Spray booths | eleaning les methods for modeling sposable overalls and hea | g exposures to mists. ad covering; Gloves specific to the chemicals used; and boots and boot coverings. | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from a frequently used source. | | |
| Demeia 2. Demetertie | | | | | | |
| Domain 2: Representativ | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. | | |
| | Metric 4: | Temporal Representativeness | Low | The GS is based on data that is greater than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. It is unclear if analysis is representative. | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions | | |
| Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness | | | Medium | Uncertainty not addressed. Variability addressed by considering various chemical func- tions and wood vs metal furniture uses. | | |
| Overall Quality Determination M | | | | | | |

Occupational Exposure

| Study Citation: | U.S. EPA, (1994). Fabric finishing - generic scenario for estimating occupational exposures and environmental releases: Draft. | | | | | |
|------------------------------------|--|--|------------|---|--|--|
| HERO ID: Conditions of Use | 6385741 Fabric Finish | ing | | | | |
| | | | | | | |
| Parameter | | Data | EATRACTION | | | |
| | | 2 | | | | |
| Worker activity description | on: | mixing | | | | |
| Exposure route: | | Dermal and inhalation. Inhalation is negligible. | | | | |
| Physical form: | | Concentrated solutions or waxy solids | | | | |
| Dermal exposure data: | | Dermal exposure data | | | | |
| Number of workers: | | 3-6 workers/site | | | | |
| | | | | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from a frequently used source. | | |
| Domain 2: Representativ | veness | | | | | |
| Domain 21 Representati | Metric 2: | Geographic Scope | High | The data are from the United States. | | |
| | Metric 3: | Applicability | Low | Data is general and not specific to the chemical. Also, fabric finishing is not in scope for the risk evaluation but the information extracted might be used for an in-scope scenario like Organic Fiber Manufacturing. | | |
| | Metric 4: | Temporal Representativeness | Low | The completed exposure or risk assessment is more than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. | | |
| | | | | | | |
| Domain 3: Accessibility/ | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions | | |
| | | | | | | |
| Domain 4: variability an | Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple finishing agent types | | |
| Overall Quality Determination Medi | | | | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | U.S. EPA, (2004). Additives in plastics processing (converting into finished products) -generic scenario for estimating occupational exposures and envi- | | |
|--------------------|--|--|--|
| HERO ID: | ronmental releases. Draft. 6549571 | | |
| Conditions of Use: | Additives in Plastics Processing (Converting into Finished Products) | | |
| EXTRACTION | | | |

| Parameter | Data |
|------------------------------|---|
| | |
| Worker activity description: | Receipt of compounded resin, Forming (Heating), Molding/Shaping, Trimming, Finishing (including coating) |
| Exposure route: | Inhalation and Dermal |
| Physical form: | Exposure to solids during unloading of compounded resin from transport containers and charging to forming operation; Exposure to dusts generated from converting processes; Exposure to liquids during equipment cleaning of equipment; Exposure to solids during trimming activities. |
| Personal sampling data: | Exposure from Unloading and Charging Compounded Resin; Exposure from Converting Processes; Exposure from Trimming Processes: Inhalation exposure = OSHA PEL x breathing rate x hours x fraction of additive in resin x fraction of chemical in additive (if applicable)Exposure from Converting Equipment Cleaning: Not expected, particles are expected to be contained in water. |
| Dermal exposure data: | Dermal exposure data |
| Exposure duration: | 8 hours/day assumed for inhalation calculations |
| Exposure frequency: | CEB standard assumption, 250 days per year based on 5 day work week and two weeks per year of operation shut down. |
| Number of workers: | Overall, there were 736,698 workers employed in the Plastic Product Manufacturing industry in 2001. Table 1 provides Number of Workers for subcategories of NAICS 3261 Plastic Product Manufacturing. |
| Engineering control: | Water: According to the Development Document for Effluent Limitation Guidelines for the Plastics Molding and Forming Point Source Category (1984), approx- imately 31% of surveyed sites that use process water directly discharged their process water; 44% indirectly discharged (POTW); and 25% had a zero discharge. Zero discharge methods include recycling, evaporation pond, septic tank with leach field, evaporation from equipment, land application, and contract haul. Types of on-site treatment include settling, pH adjustment, activated sludge, activated carbon adsorption, filtration, and vacuum filtration.Air: The Emissions Scenario Document on Plastic Additives suggests that bag filters used to collect particulate emissions are 99% efficient. However, the prevalence of bag filter use was not available. |

| EVALUATION | | | | | |
|----------------------------------|-----------|-----------------------------|--------|--|--|
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | The assessment uses high quality data that are from a frequently used source and are generally accepted by the scientific community, and associated information does not indicate flaws or quality issues. | |
| Domain 2: Representati | iveness | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | |
| | Metric 3: | Applicability | Medium | The assessment is for an occupational scenario within the scope of the risk evaluation. However, data are not chemical specific. | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | |
| | Metric 5: | Sample Size | N/A | Sample size criteria are not applicable to data extracted. | |
| Domain 3: Accessibility/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | |
| Continued on next page | | | | | |

| C | Occupational Exposure | | | |
|--|---|--|--|--|
| | continued from prev | vious page | | |
| U.S. EPA, (2004). Additives in plastics processing (converting into finished products) -generic scenario for estimating occupational exposures and envi- | | | | |
| ronmental releases. Draft. 6549571 | | | | |
| Additives in Plastics Processing (Converting into | Finished Products) | | | |
| | EVALUATIO | Ň | | |
| Metric | Rating | Comments | | |
| l Uncertainty | | | | |
| Metric 7: Metadata Completeness | Medium | Variability in worker activities is captured through identification of various NAICS codes associated with plastic additive use, but uncertainty associated with number of workers is not characterized. | | |
| | U.S. EPA, (2004). Additives in plastics processir ronmental releases. Draft. 6549571 Additives in Plastics Processing (Converting into Metric Uncertainty Metric 7: Metadata Completeness | U.S. EPA, (2004). Additives in plastics processing (converting into finis ronmental releases. Draft. 6549571 Additives in Plastics Processing (Converting into Finished Products) EVALUATION Metric Rating Uncertainty Metric 7: Metadata Completeness Medium | | |

| Study Citation: U.S. EPA, (2016). Chemical Data Reporting (CDR): Complete 2016 submissions. | | | | |
|---|--------------|---|------------------|--|
| HERO ID: | 7315471 | | | |
| Conditions of Use: | Manufacturin | ng | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| | | | | |
| Physical form: | | Out of the 27 sites that reported data to CD | R for butadiene, | 4 sites reported gas/vapor, 17 sites reported liquid, and 6 sites claimed CBI/withheld. |
| Number of workers: | | Out of the 27 sites that reported data to CDI | R for butadiene, | 6 sites had fewer than 10 workers, 1 site had at least 50 but fewer than 100 workers, 6 sites had at least |
| | | CBI/withheld. | at least 500 but | Tewer than 1,000 workers, 4 sites had at least 1,000 but fewer than 10,000 workers, and 7 sites claimed |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. |
| Domain 2: Representativ | veness | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | Data are from the U.S. |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | High | Assessment is based on current industry conditions and data no more than 10 years old. |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided) |
| Domain 3: Accessibility/Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain A: Variability and Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed by listing ranges for reported values. Variability isn't ad- dressed. |
| Overall Quality Determination | | High | | |

| Conditions of Use: Manufacturing Parameter Data Parameter Data Worker activity description: transfer of additive at 100% concentration Exposure route: inhalation and dermal Personal sampling data: negligible due to low vapor pressure Dermal exposure data: Dermal exposure data Exposure frequency: 250 days/year Number of workers: 45 workers EVALUATION Comments Domain 1: Reliability Metric 1: Metric Rating Comments Domain 2: Representativeness Metric 2: Geographic Scope High The data are from the United States. Metric 3: Applicability Mediau Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. Domain 3: Accessibility/ Clarity Mediau Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. Domain 3: Accessibility/ Clarity Medata Completeness Low Assessment is greater than 20 years old. Domain 4: Variability and Uncertainty Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. | Study Citation: HERO ID: | U.S. EPA, (1992). Generic scenario document for lube oil additives. 8726954 | | | | |
|--|--|--|--|------------|---|--|
| Parameter Data EXTRACTION Worker activity description: transfer of additive at 100% concentration inhalation and dermal worker activity description: transfer of additive at 100% concentration inhalation and dermal Personal sampling data: negligible due to low vapor pressure Dermal exposure data Dermal exposure data Exposure frequency: 250 days/year 250 days/year Number of workers: 45 workers Domain Metric Rating Domain 1: Reliability Metric 1: Metric 0 Domain 2: Representativeness Metric 2: Geographic Scope Metric 3: Applicability Medium Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. Metric 4: Temporal Representativeness Low Medium Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. Domain 3: Accessibility/ Clarity Metadata Completeness Low Model results characterized by no statistics. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. | Conditions of Use: | Manufacturin | ıg | | | |
| Parameter Data Worker activity description: transfer of additive at 100% concentration inhalation and dermal personal sampling data: transfer of additive at 100% concentration inhalation and dermal personal sampling data: transfer of additive at 100% concentration inhalation and dermal Personal sampling data: negligible due to low vapor pressure permal exposure data Dermal exposure data Exposure frequency: 250 dars/jeea 20 dars/jeea 45 workers So dars/jeea Exposure frequency: 250 dars/jeea Domain Metric Ketric Rating Comments Domain 1: Reliability Metric 1: Methoology High Assessment uses high quality data from frequently-used sources. Domain 2: Representativeness Metric 3: Applicability Medium Medium The data are from the United States. Metric 3: Applicability Metric 4: Temporal Representativeness Metric 5: Sample Size Low Model resuits characterized by no statistics. Domain 3: Accessibility/Clarity Metric 7: Metadata Completeness High Atl data sources, methods, result, and assumptions are clearly documented. Domain 4: Variability Wire 7: Metric 6: Metadata Completeness High Atl data sources, methods, result, and assumptions are clearly documented. | | | | EXTRACTION | 1 | |
| Worker activity description: transfer of additive at 100% concentration inhalation and dermal Personal sampling data: negligible due to low vapor pressure Dermal exposure data: Dermal exposure data Personal sampling data: Dermal exposure data Dermal exposure data Sexposure frequency: 250 days/year Number of workers: 45 workers Domain Metric Rating Comments Domain 1: Reliability Metric 1: Metric 2: Geographic Scope Metric 3: Applicability Metric 4: Temporal Representativeness Metric 5: Sample Size Low Assessment uses high quality data from frequently-used sources. Domain 2: Representativeness Low Metric 4: Temporal Representativeness Metric 5: Sample Size Low Assessment uses high quality data from frequently-used sources. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness | Parameter | | Data | | | |
| Worker activity description: transfer of additive at 100% concentration Exposure route: inhalation and dermal Personal sampling data: negligible due to low vapor pressure Dermal exposure data: Dermal exposure data Exposure route: 250 days/year Number of workers: 250 days/year Domain Metric Rating Comments Domain 1: Reliability Metric 1: Metric Scope Metric 2: Geographic Scope Metric 3: Applicability Metric 4: Temporal Representativeness Metric 5: Sample Size Low Medium Domain 3: Accessibility/ Clarity Metric 6: Metric 6: Metric 6: Domain 4: Variability and Uncertainty Metric 7: Metric 7: Metria Completeness Metric 7: Metria Completeness | | | | | | |
| Exposure route: inhalation and dermal Personal sampling data: negligible due to low vapor pressure Dermal exposure data: Dermal exposure data Exposure frequency: 250 days/year Number of workers: 45 workers Domain Metric Rating Comments Domain 1: Reliability Metric 1: Metric 2: Geographic Scope Metric 3: Applicability Domain 2: Representativeness High Metric 3: Applicability Metric 4: Temporal Representativeness Metric 5: Sample Size Low Assessment is greater than 20 years old. Metric 5: Sample Size Low Model results characterized by no statistics. Domain 3: Accessibility/ Clarity Metadata Completeness Metric 6: Metadata Completeness Metric 7: Metadata Completeness | Worker activity descript | ion: | transfer of additive at 100% concentration | | | |
| Personal sampling data: negligible due to low vapor pressure Dermal exposure data: Dermal exposure data Exposure frequency: 250 days/year Number of workers: 45 workers | Exposure route: | | inhalation and dermal | | | |
| Dermal exposure data: Dermal exposure data Exposure frequency: 250 days/year Number of workers: 45 workers Domain Metric Rating Comments Domain 1: Reliability Metric 1: Methodology High Assessment uses high quality data from frequently-used sources. Domain 2: Representativeness Geographic Scope High The data are from the United States. Metric 3: Applicability Medium Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. Metric 4: Temporal Representativeness Low Assessment uses not be not achemical. Domain 3: Accessibility/ Clarity Metric 5: Sample Size Low Domain 4: Variability and Uncertainty Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. | Personal sampling data: | | negligible due to low vapor pressure | | | |
| Exposure frequency: 250 days/year Number of workers: 45 workers Domain Metric Rating Comments Domain 1: Reliability Metric 1: Metric 1: Methodology High Assessment uses high quality data from frequently-used sources. Domain 2: Representativeness Geographic Scope Metric 3: Applicability Metric 4: Temporal Representativeness Metric 5: Sample Size Low Model results characterized by no statistics. Domain 3: Accessibility/ Clarity Metadata Completeness Metric 6: Metadata Completeness Metric 7: Metadata Completeness Metric 7: Metadata Completeness | Dermal exposure data: | | Dermal exposure data | | | |
| Number of workers: 45 workers EVALUATION EVALUATION Domain Metric Rating Comments Domain 1: Reliability Metric 1: Methodology High Assessment uses high quality data from frequently-used sources. Domain 2: Representativeness Metric 2: Geographic Scope High The data are from the United States. Metric 3: Applicability Medium Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. Metric 4: Temporal Representativeness Low Assessment is greater than 20 years old. Domain 3: Accessibility/ Clarity Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. Domain 4: Variability and Uncertainty Metadata Completeness Medium Uncertainty not addressed. Variability addressed by considering multiple additive types. | Exposure frequency: | | 250 days/year | | | |
| EVALUATION Comments Domain Metric Rating Comments Domain 1: Reliability Metric 1: Methodology High Assessment uses high quality data from frequently-used sources. Domain 2: Representativeness Metric 2: Geographic Scope High The data are from the United States. Metric 3: Applicability Medium Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. Metric 4: Temporal Representativeness Low Assessment is greater than 20 years old. Metric 5: Sample Size Low Model results characterized by no statistics. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Medium Uncertainty not addressed. Variability addressed by considering multiple additive types. | Number of workers: | | 45 workers | | | |
| Domain Metric Rating Comments Domain 1: Reliability Metric 1: Methodology High Assessment uses high quality data from frequently-used sources. Domain 2: Representativeness Metric 2: Geographic Scope High The data are from the United States. Metric 3: Applicability Medium Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. Metric 4: Temporal Representativeness Low Assessment is greater than 20 years old. Metric 5: Sample Size Low Model results characterized by no statistics. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Medium Uncertainty not addressed. Variability addressed by considering multiple additive types. | | | | | r | |
| Domain 1: Reliability Metric 1: Methodology High Assessment uses high quality data from frequently-used sources. Domain 2: Representativeness Metric 2: Geographic Scope High The data are from the United States. Metric 3: Applicability Medium Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. Metric 4: Temporal Representativeness Low Assessment is greater than 20 years old. Metric 5: Sample Size Low Model results characterized by no statistics. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Medium Uncertainty not addressed. Variability addressed by considering multiple additive types. Medium Uncertainty not addressed. Variability addressed by considering multiple additive types. | Domain | | Matria | EVALUATION | Commonto | |
| Domain 1: Kenability Metric 1: Methodology High Assessment uses high quality data from frequently-used sources. Domain 2: Representativeness Metric 2: Geographic Scope High The data are from the United States. Metric 3: Applicability Medium Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. Metric 4: Temporal Representativeness Low Assessment is greater than 20 years old. Metric 5: Sample Size Low Model results characterized by no statistics. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Medium Uncertainty not addressed. Variability addressed by considering multiple additive types. | | | Metric | Kaung | Comments | |
| Methodology High Assessment uses min quanty data from frequently-used sources. Domain 2: Representativeness Metric 2: Geographic Scope High The data are from the United States. Metric 3: Applicability Medium Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. Metric 4: Temporal Representativeness Low Assessment is greater than 20 years old. Metric 5: Sample Size Low Model results characterized by no statistics. Domain 3: Accessibility/ Clarity Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Medium Uncertainty not addressed. Variability addressed by considering multiple additive types. | Domain 1: Renadinty | Matria 1. | Mathadalaay | High | | |
| Domain 2: Representativeness Metric 2: Geographic Scope High The data are from the United States. Metric 3: Applicability Medium Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. Metric 4: Temporal Representativeness Low Assessment is greater than 20 years old. Metric 5: Sample Size Low Model results characterized by no statistics. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Medium Uncertainty not addressed. Variability addressed by considering multiple additive types. | | Meule 1. | Methodology | nigli | Assessment uses nigh quanty data from frequently-used sources. | |
| Metric 2: Geographic Scope High The data are from the United States. Metric 3: Applicability Medium Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. Metric 4: Temporal Representativeness Low Assessment is greater than 20 years old. Metric 5: Sample Size Low Model results characterized by no statistics. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Metric 7: Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. | Domain 2: Representativ | veness | | | | |
| Metric 3: Applicability Medium Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. Metric 4: Temporal Representativeness Low Assessment is greater than 20 years old. Metric 5: Sample Size Low Model results characterized by no statistics. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High Metric 7: Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Medium | · · · · · · · · · · · · · · · · · · · | Metric 2: | Geographic Scope | High | The data are from the United States. | |
| Metric 4: Temporal Representativeness Low Assessment is greater than 20 years old. Metric 5: Sample Size Low Model results characterized by no statistics. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness | | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. | |
| Metric 5: Sample Size Low Model results characterized by no statistics. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Medium Uncertainty not addressed. Variability addressed by considering multiple additive types. | | Metric 4: | Temporal Representativeness | Low | Assessment is greater than 20 years old. | |
| Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Medium Uncertainty not addressed. Variability addressed by considering multiple additive types. | | Metric 5: | Sample Size | Low | Model results characterized by no statistics. | |
| Domain 5: Accessionity/ Clarity Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Medium Uncertainty not addressed. Variability addressed by considering multiple additive types. | | | | | | |
| Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Medium Uncertainty not addressed. Variability addressed by considering multiple additive types. | Domain 5: Accessibility | Metric 6 | Matadata Completeness | High | All data sources methods results and assumptions are clearly decumented | |
| Domain 4: Variability and Uncertainty Metadata Completeness Medium Uncertainty not addressed. Variability addressed by considering multiple additive types. | | Metric 0: | Metadata Completeness | піgn | All data sources, methods, results, and assumptions are clearly documented. | |
| Metric 7: Metadata Completeness Medium Uncertainty not addressed. Variability addressed by considering multiple additive types. | Domain 4: Variability and Uncertainty | | | | | |
| | ······································ | Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple additive types. | |
| Overall Ouality Determination Medium | Overall Quality Determination | | | Medium | | |
Occupational Exposure

HERO ID: 8726954 Table: 2 of 3

| Study Citation: | n: U.S. EPA, (1992). Generic scenario document for lube oil additives. | | | | | |
|-----------------------------|--|--|---------------------|---|--|--|
| HERO ID: | 8726954 | | | | | |
| Conditions of Use: | Processing as | s a reactant, Lubricants and lubricant addit | ives in Petroleum l | ubricating oil and grease manufacturing. | | |
| | | | EXTRACTION | I | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Worker activity description | ion: | transfer of additive at 10% concentration | | | | |
| Exposure route: | | inhalation and dermal | | | | |
| Personal sampling data: | | negligible due to low vapor pressure | | | | |
| Dermal exposure data: | | Dermal exposure data | | | | |
| Exposure frequency: | | 250 days/year | | | | |
| Number of workers: | | 30 workers | | | | |
| | | | | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | | |
| | | | | | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States. | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is greater than 20 years old. | | |
| | Metric 5: | Sample Size | Low | Model results characterized by no statistics. | | |
| | | | | | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4. Variability or | d Uncortainty | | | | | |
| Domain 4: Variability ar | Matria 7. | Matadata Completences | Madium | The sector was a damaged. We shall the sold areas does not dealer much was a databased and | | |
| | wieuric /: | wiciauata Completeness | Medium | Uncertainty not addressed. variability addressed by considering multiple additive types. | | |
| Overall Qualit | ty Detern | nination | Medium | | | |

Occupational Exposure

HERO ID: 8726954 Table: 3 of 3

| Study Citation: | Study Citation: U.S. EPA, (1992). Generic scenario document for lube oil additives. | | | | | | |
|--------------------------|---|---|-----------------------------|---|--|--|--|
| HERO ID: | 8726954 | | | | | | |
| Conditions of Use: | Industrial an | d commercial use of Fuel and related p | products; Industrial and | commercial use of Lubricants and greases | | | |
| | | | EXTRACTION | 1 | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Worker activity descript | ion: | Workers drain out oil from automobiles | and add fresh oil containii | ng 1% fuel additive. Used oil is collected and recycled | | | |
| Exposure route: | | inhalation and dermal | | | | | |
| Physical form: | | inhalation exposure negligible due to low | v vapor pressure | | | | |
| Dermal exposure data: | | Dermal exposure data | | | | | |
| Exposure frequency: | | Pure lube: 250 days/yearGeneral Autom | otive: 250 days/year | | | | |
| Number of workers: | | Pure lube: 190 workersGeneral Automo | tive: 1,851 workers expos | ed | | | |
| | | | | | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | | | |
| | | | | | | | |
| Domain 2: Representativ | veness | Communic Same | II: -h | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States. | | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. | | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is greater than 20 years old. | | | |
| | Metric 5: | Sample Size | Low | Model results characterized by no statistics. | | | |
| | | | | | | | |
| Domain 3: Accessibility | / Clarity | Mata data Camalatan ara | II: -h | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | |
| 2 | Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple additive types. | | | |
| | _ | | | | | | |
| Overall Qualit | ty Detern | nination | Medium | | | | |

| Study Citation: HERO ID: Conditions of Use: | UAB, (2007). 6544020 Processing | 007). A follow-up study of women in the synthetic rubber industry. | | | | |
|--|---------------------------------------|--|----------------|---|--|--|
| | Trocessing | | | | | |
| Donomotor | EATRACTION Data | | | | | |
| Parameter | | Data | | | | |
| Worker activity description: Three main work areas were observed: SBR-re subgroups: production, maintenance, labor, lab and finishing, maintenance subgroups, shop and | | | | ions, administration, and residual operations. SBR-related operations were subdivided into five major ad other. There were also seven minor subgroups: production subgroups, polymerization, coagulation subgroups, production and maintenance. | | |
| Personal sampling data: | | The median exposure for all subjects in the s | tudy was 8.0 p | pm-years. Table 14 breaks down median exposures for all subjects based on cause of death. | | |
| Number of workers: | | 4863 | | | | |
| | | | | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. | | |
| Domain 2. Representativ | veness | | | | | |
| Domain 21 Representati | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (medians, ratios, CIs) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 2: A apageibility | / Clarity | | | | | |
| Domain 5: Accessibility | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented | | |
| | wienie 0. | Wetadata Completeness | Ingn | An data sources, memous, results, and assumptions are creatly documented. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| · | Metric 7: | Metadata Completeness | Medium | Variability is addressed by sampling at 8 different plants. Uncertainty is not addressed. | | |
| Overall Quality Determination | | High | | | | |

| Study Citation: | Ackley, M. W | Ackley, M. W. (1987). Chemical cartridge respirator performance: 1,3-butadiene. American Industrial Hygiene Association Journal 48(5):447-453. | | | |
|---|-----------------|--|--------|--|--|
| Conditions of Use | All (respirato | r cartridge performance) | | | |
| | 7 in (respirate | r eurinege performance) | | | |
| Da | | Data | EXTRAC | TION | |
| Parameter | | Data | | | |
| | | | | | |
| Exposure route: | | vapor | | | |
| Physical form: | | inhalation | | | |
| Personal protective equipment: Respirators may be required to reduce exposures when e engineering or work practice controls are not feasible. Activated carbon is used within cartridges. Different cartridges may be used for respirators depending on the need. See Conclusion section, pgs 7-8/8 for more info regarding respirators depending on the need. See Conclusion section, pgs 7-8/8 for more info regarding respirators depending on the need. See Conclusion section, pgs 7-8/8 for more info regarding respirators depending on the need. See Conclusion section, pgs 7-8/8 for more info regarding respirators depending on the need. See Conclusion section, pgs 7-8/8 for more info regarding respirators depending on the need. See Conclusion section, pgs 7-8/8 for more info regarding respirators depending on the need. See Conclusion section, pgs 7-8/8 for more info regarding respirators depending on the need. See Conclusion section, pgs 7-8/8 for more info regarding respirators depending on the need. See Conclusion section, pgs 7-8/8 for more info regarding respirators depending on the need. See Conclusion section, pgs 7-8/8 for more info regarding respirators depending on the need. See Conclusion section, pgs 7-8/8 for more info regarding respirators dependence on the need. | | | | ineering or work practice controls are not feasible. Activated carbon is used within these respirators in depending on the need.See Conclusion section, pgs 7-8/8 for more info regarding respirator selection | |
| | | | EVALUA | ΠΟΝ | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | Medium | Data is for use of various types of charcoal for air purifying respirators. | |
| | Metric 4: | Temporal Representativeness | Low | This is a reprint of an article originally published in 1987. | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Domain 4: Variability ar | nd Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | High | The report addresses variability and uncertainty in the results. Uncertainty is well char- acterized. | |
| Overall Quality Determination | | | High | | |

| Study Citation: | ASRC, (2007). Request for modification of the EA goal applicable to a single process for a single TAC: Flare and plant-wide fugitive emissions. | | | | | |
|--------------------------|---|--|---------------------|---|--|--|
| Conditions of Use: | Processing as | s a reactant: Rubber manufacturing | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| 337 1 | Walton activity description. Existing and faithing any time when the when it had belled and as hered | | | | | |
| Worker activity descript | ion: | Fugitive exposure- finishing operations | where the rubber is | dried, bailed and packaged | | |
| Physical form: | | Vapor | | | | |
| Number of workers: | | 350 (page 6 of 28) | | | | |
| Engineering control: | | (page 8-9 of 28) increased cooling of Butadiene storage tanksRecycle unused Butadiene to feedstockRecycle Butadiene from pump priming processImplement LDARInstallation of zero-emission control valvesInstallation of GC filter purge systemAdd temperature transmitters to reduce process upsetsInstallation of combustible gas detectorsInstallation of compressor-based tank car unloading | | | | |
| | | | EVALUA | ΓΙΟΝ | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | The report used site specific data | | |
| Domain 2: Representativ | veness | | | | | |
| 1 | Metric 2: | Geographic Scope | High | USA | | |
| | Metric 3: | Applicability | High | Tire Manufacture of rubber | | |
| | Metric 4: | Temporal Representativeness | Medium | 2007 (16 years ago) | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | High | site-specific information | | |
| Domain 4: Variability at | nd Uncertainty | | | | | |
| Domain 4. Variability a | Metric 7: | Metadata Completeness | N/A | This metric is not applicable to the data being extracted | | |
| Overall Qualit | ty Detern | nination | High | | | |

| Study Citation: HERO ID: Conditions of Use: | ASRC, (2004). Study of the 1,3-butadiene processes for American Synthetic Rubber Company. 11273448 Import |
|---|--|
| | EXTRACTION |
| Parameter | Data |
| Engineering control: | Compressor-based tank car unloading system eliminated the use of pumps. Installed a system to purge residual 1,3-BD to the plant's vent header system. Eliminated use of quick-disconnect fittings to unloading hoses. Connected storage tank safety relief vents to the plant's vent header system. Installed zero- emission bellows-sealed control valves. Stopped sampling and gauging tank cars. Expanded use of combustible gas detectors. Installed decontamination system to purge residual 1,2-BD from piping and equipment prior to unbolting and opening for maintenance. Installed low emission shutoff valves. Upgraded pipe gaskets. Initiated leak detection and repair program. Initiated rupture disc inspections. Initiated a mechanical integrity program for relief valves, piping, tanks, and pressure vessels. Initiated a formal program to train and certify operating personnel prior to starting work. |

| | EVALUATION | | | | |
|--------------------------------------|----------------|-----------------------------|--------|---|--|
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data/techniques/methods from frequently-used sources. | |
| Domain 2: Representati | veness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for Import and Processing, in-scope occupational scenarios | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | |
| | Metric 5: | Sample Size | N/A | N/A - Engineering Controls | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Domain 4: Variability a | nd Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | N/A | N/A - Engineering Controls | |
| Overall Quality Determination | | | High | | |

| Study Citation: | Bender, H. F. | Bender, H. F., Eisenbarth, P. (2007). Occupational safety and health at the workplace: Sections 6.1–6.8. :147-256. | | | | | |
|--|----------------|---|------------|--|--|--|--|
| Conditions of Use: | all | | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| Personal protective equip Comments: | pment: | nent: defines the type of mask appropriate for 1,3-Butadiene (page 92-3 of 110) which is described as in "Group 1" of the low-boiling compounds Group 1, Use area Protection by AX-filter achievable (Page 93) | | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | Medium | Unclear data source but appears well referenced | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | High | PP data appears appropriate for US | | | |
| | Metric 3: | Applicability | High | Mask recommendations are applicable for all applications | | | |
| | Metric 4: | Temporal Representativeness | Low | date unknown | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | reasonably referenced | | | |
| Domain 4: Variability an | nd Uncertainty | Metalete Consultances | I | | | | |
| | Metric /: | Metadata Completeness | LOW | i his metric is not applicable to the data being extracted | | | |
| Overall Qualit | y Determ | nination | Medium | | | | |

| Study Citation: | Burgess, W. A. (1991). Potential exposures in the manufacturing industry—Their recognition and control. :595-674. | | | | |
|--------------------------------|---|---|--------|---|--|
| HERO ID: Conditions of Use: | Processing (r | ubber) | | | |
| | | | FYTRAC | TION | |
| Parameter | | Data | EATRAC | | |
| | | | | | |
| Worker activity descript | ion: | Workers in rubber plants. | | | |
| Exposure route: | | inhalation | | | |
| Physical form: | | vapor, dust | | | |
| Number of workers: | | 200,000 in the U.S. | | | |
| Engineering control: | | When possible, additives are pre-measured or are measured by a computer to avoid dust exposure. Local exhaust hoods should be present in rubber plants, an replacement air should be ventilated into these hoods. During rubber milling, operators have an emergency shut-off switch. Water is also used to suppress dust i mixtures. | | | |
| | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources | |
| Domain 2: Representati | veness | | | | |
| Domain 2. representati | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing and domestic manufacturing, both in-scope occupational scenarios. | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. It is unclear if analysis is representative. | |
| Domain 3. A accordibility | Clarity | | | | |
| | Metric 6: | Metadata Completeness | Medium | Assessment or report clearly documents results, methods, and assumptions. Data sources are generally described but not fully transparent. | |
| D 4 11 1 11 | 1.1.1 | | | | |
| Domain 4: Variability ai | na Uncertainty | Matadata Completeness | Madium | The second marridge only limited discussion of the variability and uncertainty in the | |
| | wietric /: | wetadata Completeness | Medium | results. | |
| Overall Qualit | ty Detern | nination | High | | |
| | | | | | |

1,3-Butadiene

HERO ID: 3603006 Table: 1 of 1

| Study Citation: HERO ID: Conditions of Use: | Chen, H., Carter, K. E. (2017). Modeling potential occupational inhalation exposures and associated risks of toxic organics from chemical storage tanks used in hydraulic fracturing using AERMOD. Environmental Pollution 224:300-309. 3603006 Disposal/emissions to air | | | | | |
|---|--|--|-----------------|---|--|--|
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Exposure route: | Exposure route: releases from chemical storage tanks | | | | | |
| Area sampling data: | | Ambient concentrations modeled by AERMO | D; did not inc | lude 1,3-BD | | |
| Comments: | | Not specific to the 1,3-butadiene, however, ca | n be relevant f | for the class of chemical. | | |
| | | | | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality techniques from frequently-used sources. | | |
| | | | | | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | Low | Data are for chemical storage tanks, which is similar to the the in-scope occupational scenario relating to manufacturing and processing. | | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics | | |
| Domain 2. A apage 1:1:1: | / Clamity | | | | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Matadata Completeness | High | All data sources methods results and assumptions are clearly decumented surplament | | |
| | Metric 0. | Metadata Completeness | Figh | tary documentation available. | | |
| Domain 4: Variability an | d Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed by model and parameters. Variability is not addressed. | | |
| Overall Quality Determination | | High | | | | |

| Study Citation: | Cometto-Muniz, J. E., Abraham, M. H. (2015). Compilation and analysis of types and concentrations of airborne chemicals measured in various indoor | | | | |
|--------------------------------------|--|---|--------------------------|---|--|
| HERO ID. | and outdoor f | uman environments. Chemosphere 12/: | /0-86. | | |
| Conditions of Use: | Disposal | | | | |
| | | | EXTRACTION | I | |
| Parameter | | Data | | | |
| | | | | | |
| Exposure route: | | Inhalation | | | |
| Physical form: | | Vapor | | | |
| Area sampling data: | | Indoor Commercial Setting: 2.7+-2.26 µg/r | n3 | | |
| Comments: | | Data from table 6. Paper also reports other | relevant data on the che | emical. | |
| EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | Medium | Data included from U.S, OECD, and non-OECD countries. | |
| | Metric 3: | Applicability | Medium | Data are for consumer and commercial uses, which is similar to the in-scope occupa- tional scenario of emissions to air. | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (min, max, average, and standard deviation) but discrete samples not provided and distribution not fully characterized. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Domain 4. Variahilitar | d Un containter | | | | |
| Domain 4: variability an | Matria 7 | Matadata Completeness | Madium | Variability addressed because difference linear sectors between the sectors and | |
| | Metric /: | Metadata Completeness | wedium | variability addressed by using many different literary sources, but uncertainty is not addressed. | |
| Overall Quality Determination | | | Medium | | |

| Study Citation: | Grub, J., Lös | Grub, J., Löser, E. (2011). Butadiene. :381-396. | | | | | | |
|--------------------------------|-------------------------|---|--|---|--|--|--|--|
| HERO ID: Conditions of Use: | 9493526 Rubber proce | essing | | | | | | |
| | ridooti prote | | FYTRACTION | J | | | | |
| Parameter | | Data | EATRACTION | | | | | |
| | | | | | | | | |
| Exposure route: | | Workers usually are exposed to butadiene by inhalation. Contact of liquid butadiene with skin may exceptionally occur. | | | | | | |
| Physical form: | | Liquified butadiene is stored at normal to containers. It is transported at normal ten and pressureless containers are required | emperatures in liquid-gates in pre- apperatures and raised pre- | as containers or, preferably,for safety reasons at a temperature of 4 C in almost pressureless essures in tankers, railroad tank wagons, and in ships. Especially in ships, temperatures of 4 C | | | | |
| Personal sampling data: | | A hematology survey of workers at a styr | ene – butadiene rubber | plant showed no pronounced evidence of hematological abnormalities in the peripheral blood. | | | | |
| Area sampling data: | | Exposure to butadiene was up to an average Samples were personal breathing zone | ge of 20 ppm in the tank | farm area; in other departments less than 2 ppm occurred. | | | | |
| Number of workers: | | Personal air samples and blood specimens | were obtained from 15 | 7 production workers. | | | | |
| | | | | | | | | |
| | | | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | Medium | The assessment uses high quality data that are not from a frequently used source and associated information does not indicate flaws or quality issues. | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| r | Metric 2: | Geographic Scope | High | Inhalation monitoring data is from U.S. rubber manufacturing plant. | | | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | | | |
| | Metric 4: | Temporal Representativeness | Low | Inhalation monitoring data is over 20 years old. | | | | |
| | Metric 5: | Sample Size | Medium | Sample information may be provided in source cited for inhalation monitoring data. However, the assessment provides mean air concentration in the Tank Farm and low-end values for other areas of the facility. | | | | |
| Domain 3: Accessibility | Clarity | | | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | | | |
| Domain 4: Variability or | d Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty of inhalation monitoring data is not addressed. | | | | |
| Overall Qualit | y Detern | nination | Medium | | | | | |

| Study Citation: HERO ID: | Howell, P. P. (2010). Plant explosion emphasizes importance of implementing PSM. Process Safety Progress 29(2):144-149. 4702535 | | | | | | | |
|---------------------------------------|---|---|---|---|--|--|--|--|
| Conditions of Use: | Processing | | | | | | | |
| | EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | | |
| Engineering control: | | "Seven recommendations were made to avoi system, perform adequate process hazard and and evacuate contractors." | d future incidents. T Ilysis and to take app | hese were to have clear and comprehensible SOP's, have a properly designed pressure relief ropriate corrective actions, have an adequate training program, learn from previous incidents, | | | | |
| EVALUATION | | | | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. | | | | |
| Domain 2: Representativ | /eness | | | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | | |
| | Metric 3: | Applicability | High | Data are for use in polymer production, an in-scope occupational scenario. | | | | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | | | | |
| | Metric 5: | Sample Size | Low | Distribution of samples is qualitative or characterized by no statistics. | | | | |
| Domain 3: Accessibility/ Clarity | | | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | | |
| Domain 4: Variability and Uncertainty | | | | | | | | |
| | Metric 7: | Metadata Completeness | Low | The report does not address variability or uncertainty. | | | | |
| Overall Quality Determination | | | Medium | | | | | |

| Study Citation: | Lemen, R. A | Lemen, R. A., Young, R. (1976). Investigations of health hazards in styrene butadiene rubber facilities. | | | | | |
|--------------------------------------|-----------------------|--|----------------------------|---|--|--|--|
| HERO ID: Conditions of Use: | 514/3 Manufacturir | ng Drocessing | | | | | |
| | Manufacturii | ig, Flocessing | | | | | |
| EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Life cycle description: | | Domestic manufacturing, synthetic rubbe | r manufacturing | | | | |
| Worker activity descripti | ion: | manually adding materials into blend ta | nks through tank openir | ngs, vessel entry to clean reactors and stripping columns, operator desk in areas where toxic | | | |
| Number of workers: | | materials are stored/handled | "less than 1 000" worke | re for two SBR plants | | | |
| Personal protective equi | oment: | Indicate no respiratory protection worn d | uring vessel entry for cle | an-out | | | |
| i eisenai protective equij | pinenti | indicate no respiratory protection worm a | aning vesser entry for ele | | | | |
| EVALUATION | | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality techniques from frequently-used sources. | | | |
| | | | | | | | |
| Domain 2: Representativ | veness | | TT' 1 | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for processing for synthetic rubber, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | The report is more than 20 years old. | | | |
| | Metric 5: | Sample Size | Low | Sample distribution is described qualitatively. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources | | | |
| | Meure 0. | Wetadata Completeness | Low | are not fully transparent. | | | |
| D | 1.77 | | | | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Quality Determination Medium | | | | | | | |

| Study Citation: | Levy, L. S., I | Lee, W. R. (1994). Aliphatic chemicals. : | 139-190. | | | |
|---------------------------------------|-------------------|--|-----------------|---|--|--|
| HERO ID: Conditions of Use: | 664424 Various | | | | | |
| Conditions of Use. | various | | | | | |
| Description | | Dete | EXTRACTION | | | |
| Parameter | | Data | | | | |
| | | N | | | | |
| Exposure route: | | Primarily via inhalation | | | | |
| Physical form: | | boiling point -4.4 deg C; easily liquefied | 1: 1004 | | | |
| Number of workers: | | Estimated that 65,000 workers in the USA e | exposed in 1984 | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | |
| | | | | | | |
| Domain 2: Representativ | veness | | TT' 1 | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | Medium | Data are for all undefined occupational scenarios, which likely include in-scope occupa- tional scenarios. | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4. Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| | | * | | · · | | |
| Overall Qualit | y Detern | nination | Medium | | | |

| Study Citation: HERO ID: | Lewis, R. (1999). Overview of the rubber industry and tire manufacturing. Occupational Medicine: State of the Art Reviews 14(4):707-718. | | | | | | |
|--------------------------------------|--|---|--------------------------|--|--|--|--|
| Conditions of Use: | Processing (r | Processing (rubber/tire production) | | | | | |
| EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Exposure route: | | inhalation | | | | | |
| Number of workers: | | 236,300 employees in the rubber industry in | n the U.S. in 1992. (Tat | le 2, pg.5/13) | | | |
| EVALUATION | | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | | | |
| Domain 2: Representativ | veness | | | | | | |
| - | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | Low | Sample distribution is described qualitatively. | | | |
| Domain 3: Accessibility/ Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| | 1.7.7 | | | | | | |
| Domain 4: Variability an | Metric 7: | Metadata Completeness | Medium | Variability between rubber making processes are explained, but uncertainty is not ad- dressed. | | | |
| Overall Quality Determination | | | Medium | | | | |

| Study Citation: | Lynch, M. (2001). Manufacture and use of chloroprene monomer. Chemico-Biological Interactions 135-136(SI):155-167. | | | | | | | |
|---------------------------------------|--|---|----------------------|--|--|--|--|--|
| Conditions of Use: | Processing as | an intermediate | | | | | | |
| | FXTRACTION | | | | | | | |
| Parameter | | Data | Linkie | | | | | |
| | | | | | | | | |
| Worker activity descripti | on: | chloroprene manufacturing process is sea cleaning, leaks, and spills | aled and normally in | stalled in open buildings; exposure potential normally exists only during sampling, infrequent strainer | | | | |
| Personal protective equip | oment: | respiratory protection typically used in n | on-routine exposure | es (leaks, spills, sampling, etc.) | | | | |
| | | | EVALUA | FION | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality information from frequently-used sources. | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | | |
| | Metric 3: | Applicability | High | Data are for processing as an intermediate/reactant, an in-scope occupational scenario. | | | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | | |
| Domain 5. Accessionity. | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | | |
| Domain 4 [.] Variability an | d Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | N/A | This metric is not applicable to the data being extracted | | | | |
| Overall Quality Determination | | High | | | | | | |

Occupational Exposure

HERO ID: 51490 Table: 1 of 1

| Study Citation: | Macaluso, M | Macaluso, M., Larson, R., Delzell, E., Sathiakumar, N., Hovinga, M., Julian, J., Muir, D., P, Cole (1996). Leukemia and cumulative exposure to butadiene, | | | | | | |
|--|---------------------------------------|---|--|--|--|--|--|--|
| HERO ID: Conditions of Use: | styrene, and b 51490 Processing | e, and benzene among workers in the synthetic rubber industry. Toxicology 113(1-3):190-202.) ssing | | | | | | |
| EXTRACTION | | | | | | | | |
| Parameter | | Data | | | | | | |
| | | | | | | | | |
| Life cycle description: | | Synthetic Rubber Manufacturing | | | | | | |
| Exposure route: | | inhalation | | | | | | |
| Personal sampling data: | | 8-hr TWA estimates varied from 0 to 64pp | om with median betweer | 0.7ppm and 1.7ppm for the six plants evaluatedestimates decreased from 4.2ppm average in | | | | |
| Number of workers. | | Investigation initially included 17 964 me | ve workers n working at one of eigh | t plants for at least one year during 1943-1991 | | | | |
| Comments: | | Retroactive exposure estimates based on a | variety of plant informa | tion | | | | |
| | | | 1 | | | | | |
| | | | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | | | | |
| Domain 2: Ponrocontatio | ionoas | | | | | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | High | Data are from the U.S. | | | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing an in-scope occupational scenario | | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are ex- | | | | |
| | | | | pected to be outdated. | | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | | |
| | | | | | | | | |
| Domain 3: Accessibility | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources | | | | |
| | | | | are not fully transparent. | | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by limitations in data. Variability addressed by various plant sites and temporal change. | | | | |
| Overall Quality Determination Medium | | | | | | | | |

1,3-Butadiene

| Study Citation: | Macaluso, M., Larson, R., Lynch, J., Lipton, S., Delzell, E. (2004). Historical estimation of exposure to 1,3-butadiene, styrene, and dimethyldithiocarba- | | | | | |
|--------------------|--|--|--|--|--|--|
| | mate among synthetic rubber workers, Journal of Occupational and Environmental Hygiene 1(6):371-390. | | | | | |
| HERO ID: | 646914 | | | | | |
| Conditions of Use: | Synthetic rubber manufacturing, monomer used in polymerization | | | | | |
| EXTRACTION | | | | | | |

| Parameter | Data |
|------------------------------|--|
| | |
| Worker activity description: | Peak exposures in production area tasks include purging excess water from tanks containing recycled BD, charging reactors in batch mode, and performing minor maintenance on reactor area equipment Lab tasks include sampling new BD shipments and sampling unstripped latex Maintenance tasks include skilled and unskilled employees; cleaned vessels and lines taken out of operation and other cleaning activities |
| Exposure route: | Inhalation; prolonged exposure from monomer losses from equipment (such as pumps and compressors) |
| Personal sampling data: | Estimates (not samples) for job groups and specific tasks given as 90% CI for varying ranges of years occurring between 1945 and 1992, provide min, max, mean, and 90% UI for each job group/task description Mean and 90% UI for job groups in 1945, 1955, 1965, 1975, 1985, and 1992 Mean estimates from each job group as 8hr TWAs - Tank farm operator: 13ppm Reactor operator: 4ppm Recovery operator: - Finishing operator: 0ppm Maintenance, skilled: 3.8ppm Maintenance, unskilled: - Lab technician: 5ppm Compares to NIOSH exposure survey in 1984-1987 (pull directly from NIOSH) see table 8 |
| Exposure duration: | range of duration times given for each task description. See table 1 |
| Exposure frequency: | exposure frequency per shift given for each task description |

| | EVALUATION | | | | |
|--------------------------|-----------------------------|-----------------------------|--------|---|--|
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality techniques that are not from frequently-used sources and there are no known quality issues. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for use in synthetic rubber manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | |
| | Metric 5: | Sample Size | High | Sample size is sufficiently representative | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed by discussion of sources of uncertainty in estimations and use of confidence intervals. Variability addressed by variability among worker groups and change over time as well as comparison to NIOSH data. | |
| Overall Qualit | y Determ | nination | High | | |

| Study Citation: | Matanoski, G. M., Santos-Burgoa, C., Schwartz, L. (1990). Mortality of a cohort of workers in the styrene-butadiene polymer manufacturing industry | | | | | | |
|--------------------------------|--|---|--------------------|---|--|--|--|
| HERO ID: Conditions of Use: | (1943-1982). Environmental Health Perspectives 86(0):1990. 51499 Processing | | | | | | |
| EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | |
| Worker activity description | n: | Provides list of jobs and processes occurring | at production site | | | | |
| | | | EVALUATION | 1 | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | | |
| Domain 2: Representative | ness | | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber production, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| Domain 3: Accessibility/ | Clarity Matria 6 | Matadata Completeness | Madium | | | | |
| | Metric 6: | Metadata Completeness | Medium | are not fully transparent. | | | |
| Domain 4: Variability and | Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Quality | Determ | ination | Medium | | | | |

PUBLIC RELEASE DRAFT November 2024 Occupational Exposure

1,3-Butadiene

| Study Citation: HERO ID: Conditions of Use: | NCBI, (2020). PubChem Compound Summary for CID 7845 1,3 Butadiene. 10171483 Manufacturing (Processing, Plasticiager | | | |
|---|--|--|--|--|
| Conditions of Use. | | | | |
| Parameter | Data | | | |
| Worker activity descrip Exposure route: | tion: Workers that use or produce 1,3-butadiene may breathe in vapors. Exposure in the general population is expected to be less, but may occur from breathing contaminated air released from chemical, plastic, and rubber factories that use or produce 1,3-butadiene. A small amount of exposure may occur when breathing car exhaust, tobacco smoke, wood smoke, or fumes from burning rubber or plastic. 1,3-Butadiene can also be released to the air during forest fires. (page 2 of 52) Inhalation (page 2 of 52) dermal (page 19 of 52) | | | |
| Physical form: Number of workers: | colorless gas with a mild smell of gasoline; vapor (page 2 of 52) According to the 2012 TSCA Inventory Update Reporting data, 29 reporting facilities estimate the number of persons reasonably likely to be exposed during the manufacturing, processing, or use of 1,3-butadiene in the United States may be as low as <10 workers and as high as 1000-9999 workers per plant; the data may be greatly underestimated due to confidential business information (CBI) or unknown values NIOSH (NOES Survey 1981-1983) has statistically estimated that 51,971 workers (1,410 of these are female) are potentially exposed to 1,3-butadiene in the US(1). (page 19 of 52) | | | |

| | EVALUATION | | | | | | |
|--------------------------------------|----------------------------|-----------------------------|--------|--|--|--|--|
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources | | | |
| Domain 2: Representative | eness | | | | | | |
| | Metric 2: | Geographic Scope | High | From US | | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | | |
| | Metric 4: | Temporal Representativeness | Low | Last edited 2015 but most data is from the 90s | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| Domain 3: Accessibility/ | Clarity Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | | |
| Domain 4: Variability and | d Uncertainty Metric 7: | Metadata Completeness | High | The report addresses variability and uncertainty in the results. Uncertainty is well char- acterized. | | | |
| Overall Quality Determination | | | | | | | |

| Study Citation: | NIOSH, (200 | Study Citation: NIOSH, (2007). NIOSH pocket guide to chemical hazards. | | | | |
|-------------------------------------|----------------|--|---------------------|--|--|--|
| HERO ID: | 192177 | | | | | |
| Conditions of Use: | General | | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Exposure route: | | dermal, eye, inhalation | | | | |
| Physical form: | | colorless gas; A liquid below 24°F. Shippe | ed as a liquefied c | ompressed gas | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| · | Metric 1: | Methodology | High | The report uses high quality data and/or techniques or sound methods that are from frequently used sources (e.g., European Union or OECD reports, NIOSH HHEs, journal articles, Kirk-Othmer) and are generally accepted by the scientific community, and associated information does not indicate flaws or quality issues. | | |
| Domain 2: Representativ | veness | | | | | |
| - ····· | Metric 2: | Geographic Scope | High | The data are from the United States | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Medium | The report is generally more than 10 years but no more than 20 years old. | | |
| | Metric 5: | Sample Size | N/A | N/A- no sampling data extracted. | | |
| Domain 3 [.] Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Assessment or report clearly documents results, methods, and assumptions. Datasources are generally described but not fully transparent. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | N/A | N/A- no scope to assess metric | | |
| Overall Qualit | ty Detern | nination | High | | | |

| Study Citation: | NIOSH, (2019). NIOSH pocket guide to chemical hazards: 1,3-Butadiene. |
|-------------------------|--|
| HERO ID: | 7348615 |
| Conditions of Use: | All-generic |
| | EXTRACTION |
| Parameter | Data |
| | |
| Exposure route: | inhalation, skin and/or eye contact (liquid) |
| Physical form: | Colorless gas |
| Personal protective equ | NIOSHAt concentrations above the NIOSH REL, or where there is no REL, at any detectable concentration:(APF = 10,000) Any self-contained breathin apparatus that has a full facepiece and is operated in a pressure-demand orother positive-pressure mode(APF = 10,000) Any supplied-air respirator that has full facepiece and is operated in a pressure-demand or otherpositive-pressure mode in combination with an auxiliary self-contained positive-pressure breathin apparatusEscape:(APF = 50) Any air-purifying, full-facepiece respirator (gas mask) with a chin-style, front- or back-mounted canisterproviding protection again the compound of concernAny appropriate escape-type, self-contained breathing apparatus |

| | | | EVALUA | TION |
|-------------------------------|---------------|-----------------------------|--------|---|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | NIOSH document |
| | | | | |
| Domain 2: Representativ | /eness | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. Rele- vant to various scenarios. |
| | Metric 4: | Temporal Representativeness | High | no more than 10 years old |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. |
| Domain 4: Variability an | d Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Low | The report does not address variability or uncertainty. |
| Overall Quality Determination | | | High | |

1,3-Butadiene

PUBLIC RELEASE DRAFT November 2024 Occupational Exposure

| Study Citation: HERO ID: Conditions of Use: | NIOSH, (1992). Occupational safety and health guideline for butadiene (1,3-butadiene). 8408503 General | | | | | |
|---|--|---|---|--|--|--|
| | | EXTRACTION | | | | |
| Parameter | Data | | | | | |
| Worker activity descripti | on: These activities may lead to ex butadiene(SB) copolymer, and ac high-impact polystyrene containin from SBR; Use of butadiene in 1 business machines, telephones, a ufacture of adiponitrile, cyclo-old 1,5,9-cyclodecatriene; use of buta industry, rocket fuels, pesticides, a Following methods are effective. | posure to 1,3-butadiene: manufacture of styre crylonitrile-butadiene-styrene (ABS) resins, whi ng SBR/polybutadiene elastomer and of SBR foa latexes and resins to make carpet backing, pape ind recreational vehicles; manufacture of tires, l efins, 1,4-hexadiene tetramethylene sulfone, tetr idiene in the Diels-Alder condensation reaction for and fungicides in controlling worker exposure to butadiene, der | ne-butadiene-rubber (SBR), neoprene elastomer, nitrile elastomer, styrene- ch are used as reinforcing and stiffening agents for rubbers; manufacture of ms; molding and vulcanizing operations that process synthetic rubber products r coatings, high-impact-resistant pipes and parts for automobiles, appliances, ioses, belts, gaskets, seals, and oil resistant textile and paper products; man- ahydrophthalic anhydride, hexamethylenediamine, ethylidenenorbornene, and or synthesis of compounds; use of butadiene in food wrappings, the latex paint ending on the feasibility of implementation: process enclosure, local exhaust | | | |
| | ventilation, general dilution ventil | lation. | | | | |
| | | EVALUATION | | | | |
| Domain | Metric | Rating | Comments | | | |

| Domain | | Metric | Rating | Comments |
|-------------------------------|---------------|-----------------------------|--------|--|
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from NIOSH. |
| | | | | |
| Domain 2: Representative | eness | | | |
| | Metric 2: | Geographic Scope | High | U.S. data. |
| | Metric 3: | Applicability | High | Applicable to multiple occupational scenarios. |
| | Metric 4: | Temporal Representativeness | Low | More than 20 years old. |
| | Metric 5: | Sample Size | N/A | N/A- qualitative information. |
| | | | | |
| Domain 3: Accessibility/ | Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | Assessment or report clearly documents results, methods, and assumptions. Data |
| | | | | sources are generally described but not fully transparent. |
| | | | | |
| Domain 4: Variability and | d Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Low | The report does not address variability or uncertainty. |
| | | | | |
| Overall Quality Determination | | | Medium | |

Occupational Exposure

| Study Citation: HERO ID: | NIOSH, (197 8435202 | 78). Occupational health guideline for 1 | butadiene. | | | |
|-----------------------------------|------------------------|---|-----------------------|--|--|--|
| Conditions of Use: | General | | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Exposure route: Physical form: | | Butadiene can affect the body if it is inha Liquid and vapor | aled or if the liquid | comes in contact with the eyes or skin. | | |
| Personal protective equip | oment: | Respirators may be used when engineering and work practice controls are not technically feasible, when such controls are in the process of being installed, or when they fail and need to be supplemented. Respirators may also be used for operations which require entry into tanks or closed vessels, and in emergency situations. If the use of respirators is necessary, the only respirators permitted are those that have been approved by the Mine Safety and Health Administration (formerly Mining Enforcement and Safety Administration) or by the National Institute for Occupational Safety and Health. See Table in Appendix for detailed RESPIRATORY PROTECTION FOR BUTADIENE.Employees should be provided with and required to use impervious clothing, gloves, face shields (eight-inch minimum), and other appropriate protective clothing necessary to prevent the skin from becoming frozen from contact with liquid butadiene or from contact with vessels containing liquid butadiene. Employees should be provided with and required to use splash-proof safety goggles where liquid butadiene may contact the | | | | |
| Engineering control: | | eyes. General dilution ventilation and local exhaust ventilation | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | The report uses high quality data that are from frequently used sources. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States. | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Low | Report is greater than 20 years old and practices may be outdated. | | |
| | Metric 5: | Sample Size | N/A | Sample size not applicable to qualitative exposure information. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | |
| Domain 4: Variability an | d Uncertainty | | | | | |

Overall Quality Determination

Metric 7:

Metadata Completeness

High

N/A

Variability and uncertainty are not applicable to qualitative exposure information.

| Study Citation: | Turnbull, D. | , Rodricks, J. V., Brett, S. M. (1990). | Assessment of the p | potential risk to workers from exposure to 1,3-butadiene. Environmental Health | | |
|--|----------------|--|---------------------------|--|--|--|
| HEBO ID: | Perspectives | 86(0):159-171. | | | | |
| Conditions of Use: | Processing | | | | | |
| | 6 | | EVTDACTIO | N | | |
| Parameter | | Data | EATRACIIO | 1 | | |
| | | Dum | | | | |
| Exposure route: | | Inhelation | | | | |
| Physical form: | | Vapor | | | | |
| Area sampling data: | | Report states that workplace concentration | ons have generally not ex | xceeded 10-20 ppm | | |
| Exposure duration: | | 8 hours | | | | |
| Exposure frequency: | | 40 years | | | | |
| | | | | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report describes data from EPA studies and journal articles. | | |
| | | | | | | |
| Domain 2: Representati | veness | Coordination Second | TT:-1- | | | |
| | Metric 2: | Applicability | High | Data is from USA. | | |
| | Metric 5: | Аррисаонну | Medium | animal studies. | | |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old. | | |
| | Metric 5: | Sample Size | Low | Report is mainly qualitative and doesn't provide statistics for human workplace expo- sure. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| Domain 5. Accessionity | Metric 6 | Metadata Completeness | High | The report clearly documents all sources, and cites them in the text | | |
| | menie 0. | Metadata Completeness | Ingi | The report elearly uccuments an sources, and eles ment in the text. | | |
| Domain 4: Variability a | nd Uncertaintv | | | | | |
| · ······ · · ························· | Metric 7: | Metadata Completeness | High | Uncertainty is discussed multiple times throughout the report. | | |
| Overall Qualit | ty Detern | nination | Medium | | | |

| Study Citation: HERO ID: Conditions of Use: | U.S. BLS, (20 11138808 All | 023). U.S. Census Bureau of Labor Statisti | cs Data fron | n 2021. |
|---|--|---|------------------------------|--|
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Number of workers: | | Used to develop a method to estimate number | of sites and v | vorkers. |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | BLS is expected to use reliable survey methods. |
| Domain 2: Representativ | veness Metric 2: Metric 3: Metric 4: Metric 5: | Geographic Scope Applicability Temporal Representativeness Sample Size | High High High High | U.S. based economic data. These economic data cover all industry and occupation types in scope for all chemicals. The BLS OES data are from 2021. The BLS OES program provides detailed statistics and estimated relative |
| | | | U | standard error for each state, industry, and occupation survey conducted (https://www.bls.gov/oes/current/oes_research_estimates.htm). |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Medium | BLS documents results and methods, but underlying survey results not accessible. |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | Medium | Limited discussion of variability and uncertainty in results. |
| Overall Quality Determination | | High | | |

| Study Citation: | U.S. EPA, (19 | J.S. EPA, (1985). Mutagenicity and carcinogenicity assessment of 1,3-butadiene. Review draft. 0293377 | | | | | |
|-----------------------------|----------------|---|---|---|--|--|--|
| Conditions of Use: | Processing as | a Reactant | | | | | |
| | | | EXTRAC | TION | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Worker activity description | on: | rubber plant workers (page 11 of 104) Most occupational exposures occur in plants manufacturing 1,3-butadiene or using it to produce polymers or elastomers (15 of 104) | | | | | |
| Exposure route: | | mainly inhalation, to a lesser extent derm | al contact (page 15 | 5 of 104) | | | |
| Physical form: | | colorless gas (page 9, 15 of 104) | | | | | |
| Number of workers: | | Approximately 62,000 workers exposed a | annually to 1,3-but | adiene (page 15 of 104) | | | |
| Comments: | | See pages 47-70 for summary of epidemidone in different specific plants such a nu | ologic studies, mos mber of workers th | st of which did not have extractable information but did have general information about various studies hat work at a given facility and how many years worked (mostly rubber plants) | | | |
| | | | EVALUA | ΓΙΟΝ | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources | | | |
| Domain 2: Representativ | eness | | | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States. | | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | | |
| | Metric 4: | Temporal Representativeness | Low | The report is more than 20 years old. | | | |
| | Metric 5: | Sample Size | N/A | No sample data. | | | |
| | | r i d | | | | | |
| Domain 3: Accessibility/ | Clarity | | | | | | |
| 2 | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | | |
| Domain 4. Variability | d Un containt- | | | | | | |
| Domain 4: Variability and | u Uncertainty | Mata data Camadatan ara | NT/ A | | | | |
| | Metric /: | Metadata Completeness | IN/A | No scope to address variability and uncertainty. | | | |
| Overall Qualit | y Determ | ination | High | | | | |

PUBLIC RELEASE DRAFT November 2024 Occupational Exposure

1,3-Butadiene

| Study Citation: | U.S. EPA, (2 | 020). 2020 CDR: Commercial and co | nsumer use. | |
|-------------------------|----------------|-----------------------------------|-------------|---|
| Conditions of Use: | Manufacture | and Import | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Number of workers: | | Provides number of workers. | | |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | EPA is a trusted source. |
| Domain 2: Representati | veness | | | |
| | Metric 2: | Geographic Scope | High | CDR is U.S. based data. |
| | Metric 3: | Applicability | High | CDR covers chemical manufacturers and importers, which are in scope for all chemi- cals. |
| | Metric 4: | Temporal Representativeness | High | EPA used data from the 2020 CDR. |
| | Metric 5: | Sample Size | Medium | Due to reporting threshold, statistical representativeness is unclear. |
| Domain 3: Accessibility | // Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | Submissions do not include method of how production volumes were determined. CDR industry sector codes, industrial processing and use codes, industrial function codes, and commercial product codes provide good metadata; but lack of clarifying information and narratives and occasional misreportings limit clarity of data. |
| Domain 4: Variability a | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Low | CDR data do not address variability or uncertainty in submitter provided data. |
| Overall Qualit | ty Detern | nination | High | |

| Study Citation: HERO ID: Conditions of Use: | U.S. EPA, (20 11224653 All | 113). Updating CEB's method for screening CEB's | ng-level estin | nates of dermal exposure. |
|---|----------------------------------|---|----------------|--|
| | | | EVTDAC | TION |
| Parameter | | Data | EATRAC | TION |
| | | Data | | |
| Dermal exposure data: | | Dermal exposure data | | |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Document published by EPA CEB. |
| Domain 2: Representativ | /eness | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. |
| | Metric 3: | Applicability | Medium | Data are applicable to all COUs involving dermal contact, but not specific to 1,3- butadiene |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. |
| | Metric 5: | Sample Size | N/A | N/A - Document describes general dermal exposure parameters. Sample size is not applicable. |
| | | | | |
| Domain 3: Accessibility | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Demein 4. Venishilitar en | | | | |
| Domain 4: Variability an | Metric 7: | Metadata Completeness | Medium | Variability addressed by describing dermal exposure parameters for different exposure scenarios but uncertainty is not addressed. |
| Overall Qualit | y Determ | ination | High | |

PUBLIC RELEASE DRAFT November 2024 Occupational Exposure

1,3-Butadiene

| Study Citation: | U.S. EPA, (1 | 980). Physician report RE cancer found | l in rubber mill work | ers. |
|--------------------------------------|--------------------------|--|--|--|
| HERO ID: Conditions of Use: | 2148658 Synthetic rul | ber manufacturing. Commercial use in | plastic and rubber p | roducts |
| Conditions of Use. | Synthetic Tut | ber manufacturing, commercial use m | | N. |
| Donomotor | | Data | EXTRACTIO | N |
| | | Data | | |
| Worker activity descriptio | on: | Various health issues case studies from R on conveyors calendars (heated and seale hot raw rubber, also worked in Banbury raw rubber squeezed through a machine a | ubber and Tire Compar d rubber and fabric toge nillone man cured t nd then a water tank | ny: -one man was maintenance worker, worked on Banbury machinery 25% of the time; worked on Banbury machinery 25% of the time; worked other), and various tire processing equipmentone man cleaned Banbury machines by removing ires by placing them in a mold and heating them, built rubber fuel tanks; tube department where grind tires with an emery wheel Another worker in latex department of a company made paint |
| Physical form: | | loaded butadiene and several other chemi Monomer in rubber, component in latex p | cals into reactors paint | |
| | | | EVALUATIO | N |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | Medium | The assessment or report uses high quality data and/or techniques or sound methods that are not from a frequently used source and associated information does not indicate flaws or quality issues. |
| Domain 2: Representative | eness | | | |
| rr | Metric 2: | Geographic Scope | High | Data are from the U.S. |
| | Metric 3: | Applicability | High | Data are for processing and commercial uses, which are in-scope occupational scenar- ios. |
| | Metric 4: | Temporal Representativeness | Low | The report is more than 20 years old. |
| | Metric 5: | Sample Size | N/A | No sample data. |
| Domain 3 [.] Accessibility/ | Clarity | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment or report provides results, but the underlying methods, data sources, and assumptions are not fully transparent. |
| Domain 4: Variability and | l Uncertaintv | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| Overall Quality | y Detern | nination | Medium | |

| Study Citation: | U.S. EPA, (20 | 011). Exposure factors handbook: 2011 e | dition. | | |
|--|-----------------------------|---|---------|--|--|
| HERO ID: Conditions of Use: | 786546 Occupational | Exposures (multiple COUs) | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Personal sampling data: Dermal exposure data: | | Starting page 347, list of default inhalation r Dermal exposure data | rates | | |
| EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | |
| Domain 2: Representativeness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for all in-scope scenarios involving dermal and inhalation exposures. | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | |
| Domain 3: Accessibility/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Variability addressed by citing data from multiple sources but uncertainty is not ad- | |
| Overall Quality Determination | | High | | | |

| Study Citation: HERO ID: Conditions of Use: | U.S. EPA, (2010). Generic model to estimate environmental releases from container residue for drums containing liquids: Revised draft. 8726953 Drum cleaning | | | | |
|---|--|---|-------------------|---|--|
| | | | EXTRAC | TION | |
| Parameter | irameter Data | | | | |
| Worker activity descripti Exposure route: Physical form: | on: | Equipment cleaning after unloading of liqu Inhalation and dermal Liquid | uid from drums. S | See Process Description for details on drum cleaning processes. | |
| EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Hıgh | The assessment or report uses high quality data that are from frequently used sources. | |
| Domain 2: Representativeness | | | | | |
| 2011an 21 10 procession . | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | |
| | Metric 3: | Applicability | Medium | The report is for an occupational scenario within the scope of the risk evaluation. How- ever, 1,3-butadiene is not mentioned specifically. | |
| | Metric 4: | Temporal Representativeness | Medium | The report captures operations, equipment, and worker activities that are expected to be reasonably representative of current conditions. The report is generally more than 10 years but no more than 20 years old. | |
| | Metric 5: | Sample Size | N/A | Sample size not applicable to data evaluated. | |
| Domain 3: Accessibility, | / Clarity Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | |
| Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness N/A Uncertainty and variability not applicable to data evaluated | | | | | |
| Overall Quality Determination | | | High | | |

| Study Citation: HERO ID: | U.S. EPA, (20 9102524 | 016). Federal research action plan on | recycled tire crun | b used on playing field and playgrounds. Status report. | | |
|---------------------------------------|--------------------------|--|--------------------|--|--|--|
| Conditions of Use: Recycling | | | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Worker activity description: | | Recommended maintenance practices include brushing the field for infill redistribution, raking to rejuvenate the fibers and to relevel the top portion of the infill, and sweeping for debris removal (STC et al., 2016a; FieldTurf, n.db). It is recommended that someof these practices be performed more frequently than others, depending on the frequency with which the field is used and specific guidelines for the sport played on the field. | | | | |
| Exposure duration: | | 0.54-10 | | | | |
| Exposure frequency: | | 24-365 d/yr; 4-7 d/wk | | | | |
| Comments: | | unique exposure/behavioral factors provided pg. 63 | | | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | 6 | | | |
| | Metric 1: | Methodology | High | The report uses high quality data and/or techniques or sound methods that are from frequently used sources (e.g., European Union or OECD reports, NIOSH HHEs, journal articles, Kirk-Othmer) and are generally accepted by the scientific community, and associated information does not indicate flaws or quality issues. | | |
| Domain 2: Representativ | veness | | | | | |
| 2011111 21 1100/100011111 | Metric 2: | Geographic Scope | High | The data are from the United States | | |
| | Metric 3: | Applicability | Medium | The report is for an occupational scenario within the scope of the risk evaluation but information is not chemical-specific. | | |
| | Metric 4: | Temporal Representativeness | High | Assessment is based on current industry conditions and data no more than 10 years old. | | |
| | Metric 5: | Sample Size | Medium | characterized by a range with uncertain statistics. | | |
| | | | | | | |
| Domain 3: Accessibility | Metric 6 | Metadata Completeness | Medium | All data sources methods results and assumptions are clearly documented | | |
| | mente 0. | Metadata Completeness | wicululli | An data sources, methods, results, and assumptions are crearly documented. | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability is addressed by explaining two turf production processes. Uncertainty isn't addressed in terms of facility information. | | |
| Overall Quality Determination | | | High | | | |

1,3-Butadiene

| oduction units 6931 eneral/Unknow E ir v 9 3 | Identified from a chemical workers vn Data halation apor -39 months see table 3 64 | EXTRACTION | A Health Perspectives 103(6):598-603. | | | | |
|---|---|--|--|--|--|--|--|
| eneral/Unknow E ir v. 9 3 | Data Data Data Data Data Data Data Data | EXTRACTION | ۶ | | | | |
| Е ін у. 9 3 | Data nhalation apor -39 months see table 3 64 | EXTRACTION | N | | | | |
| E ir v 9 3 | Data nhalation apor -39 months see table 3 64 | | • | | | | |
| ir v. 9 3 | nhalation 'apor '-39 months see table 3 64 | | | | | | |
| in v. 9 3 | nhalation apor -39 months see table 3 64 | | | | | | |
| 9 3 | rapor I-39 months see table 3 64 | | | | | | |
| 93 | -39 months see table 3 -64 | | | | | | |
| 3 | | | | | | | |
| | | | | | | | |
| | EVALUATION | | | | | | |
| | Metric | Rating | Comments | | | | |
| | | 0 | | | | | |
| etric 1: N | Aethodology | High | Report uses high quality data from frequently-used sources. | | | | |
| \$\$ | | | | | | | |
| etric 2: C | Geographic Scope | High | Data are from the U.S. | | | | |
| etric 3: A | Applicability | Medium | Data are for generic occupational exposures, which is similar to the in-scope occupa- tional scenarios, though not specific. | | | | |
| etric 4: T | emporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | | |
| etric 5: S | ample Size | N/A | Number of worker information | | | | |
| arity | | | | | | | |
| etric 6: N | Aetadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | | | |
| ncertainty | | | | | | | |
| etric 7: N | Metadata Completeness | Low | Variability and uncertainty are not addressed | | | | |
| | | | | | | | |
| e see e ane - ne | tric 1: M s tric 2: C tric 3: A tric 4: T tric 5: S rity tric 6: M tertic 7: M Determin | Metric tric 1: Methodology s tric 2: Geographic Scope tric 2: Geographic Scope tric 3: Applicability tric 4: Temporal Representativeness tric 5: Sample Size trity Metadata Completeness tric 6: Metadata Completeness tric 7: Metadata Completeness | Wetric EVALUATION tric 1: Methodology High s tric 2: Geographic Scope High tric 3: Applicability Medium tric 4: Temporal Representativeness Low tric 5: Sample Size N/A rity tric 6: Metadata Completeness Medium tric 7: Metadata Completeness Low Determination Medium | | | | |

1,3-Butadiene

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Ward, E. M., Fajen, J. M., Ruder, A. M., Rinsky, R. A., Halperin, W. E., Fesslerflesch, C. A. (1996). Mortality study of workers employed in 1,3-butadiene | | | | |
|--|--|--|-------------------------|--|--|
| HERO ID. | production units identified from a large chemical workers cohort. Toxicology 113(1-3):157-168. | | | | |
| Conditions of Use: | Manufacture and Processing | | | | |
| EVTDACTION | | | | | |
| Parameter | | Data | EATRACTION | | |
| | | 2 | | | |
| Worker activity descripti Comments: | on: | 9,500 workers in United States occupation Identical to HERO ID 646931 | ally exposed to BD each | year (pg. 2/12, Fajen et al. 1993) | |
| EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | |
| Domain 2: Representativ | /eness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | Medium | Data are for workers that "are occupationally exposed" which should be considered in scope. | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| Overall Quality Determination | | | Medium | | |

| Study Citation: | Wright, S. L., Kelly, F. J. (2017). Plastic and Human Health: A Micro Issue?. Environmental Science & Technology 51(12):6634-6647. | | | | | |
|---------------------------------------|--|---|------------|--|--|--|
| Conditions of Use: | Processing as a monomer, Incorporation into an article | | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Exposure route: | | Inhalation and ingestion of microplastics | | | | |
| Physical form: | | monomer in polymer as microplastics and mic | crofibers | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | | |
| Domain 2: Representativeness | | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from United Kingdom, an OECD country. | | |
| | Metric 3: | Applicability | Low | Data are for consumer exposures and generic plastic manufacturing, which is similar to the the in-scope occupational scenario for butadiene processing as a monomer for plastice | | |
| | Metric 1. | Temporal Representativeness | High | plasues. Report is based on current industry conditions and data no more than 10 years old | | |
| | Metric 5: | Sample Size | Low | Distribution of samples is qualitative or characterized by no statistics | | |
| | 1.1001001 | Sample Sile | 2011 | | | |
| Domain 3: Accessibility/ Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | |
| Domain 4. Variability and Uncertainty | | | | | | |
| Domain 4. Variability at | Metric 7. | Metadata Completeness | Low | Variability and uncertainty are not addressed | | |
| | meule /. | metadad completeness | LOW | variability and uncertainty are not addressed. | | |
| Overall Quality Determination | | | Low | | | |
| Study Citation: | [Anonymous] (1995). | 1,3-Butadiene air-quality standard. Food and | d Chemical Tox | icology 33(7):620. |
|--|---------------------|---|--------------------|--|
| HERO ID: Conditions of Use: | 5651525 Use | | | |
| | | EXT | FRACTION | |
| Parameter | | Data | | |
| Description of release so | ource: | Most 1,3-butadiene in ambient air arises from c from non-catalyst petrol cars Waste treatment methods and pollution control | ombustion of petro | ol and diesel fuel, particularly the former; emissions from diesel cars are about one tenth of those |
| waste treatment methods and ponution control. waste treatment methods and ponution control | | | | |
| | | EVA | LUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. |
| Domain 2: Representati | veness | | | |
| 1 | Metric 2: | Geographic Scope | Medium | Data are from the UK, an OECD country. |
| | Metric 3: | Applicability | Medium | Data are for the use of fuels and related products, but mention ambient air in the analy- sis. |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility | // Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | Release source and pollution prevention, but no frequencies or quantities. |
| Domain 4: Variability a | nd Uncertainty | | | |
| · ······ · · ························· | Metric 7: | Metadata Completeness | Low | Uncertainty and variability not addressed. |
| Overall Qualit | ty Determinati | on | Medium | |

HERO ID: 11360400 Table: 1 of 1

| Study Citation: HFRO ID: | APR, (2020). | U.S. post-consumer plastic recycling data. | | |
|--|---------------|---|-----------------------|--|
| Conditions of Use: | Recycling of | plastics | | |
| | | | EXTRACTION | I |
| Parameter | | Data | | |
| Release quantity: Release or emission facto | ors: | The figures on page 1 list the quantities of plas | stics recycled by typ | e from 2010-2020. The figures on page 5 list the quantity recycled from US sources. |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | Low | The release data methodology is not specified. |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States. |
| | Metric 3: | Applicability | High | The release data are for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | High | Most recent data are from 2020, which is less than 10 years old. |
| | Metric 5: | Sample Size | Low | Distribution of samples is qualitative or characterized by no statistics. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Low | Distribution of samples is qualitative or characterized by no statistics. |
| Domain 4: Variability an | d Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed through multiple years of data. Uncertainty not addressed. |
| Overall Qualit | y Determ | ination | Medium | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| Study Citation: HERO ID: | ASRC, (2007). Request for modification of the EA goal applicable to a single process for a single TAC: Flare and plant-wide fugitive emissions. 11273427 | | | | | |
|--|--|---|--|--|--|--|
| Conditions of Use: | Processing as a reactar | nt: Rubber manufacturing | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release source: | | Stack equipped with thermal oxidizer flare, described in detail starting on page 11 of 28Fugitive emissions, seven areas where they occur, liquid polymer source, daytanks, purification level 1, purification level 2, purification level 3, BD spheres area, and the fail car unloading area. For each area, a portion of total fugitive emissions were allocated on a percentage basis based on best engineering judgement sources of potential fugitive emissions from process equipment at the facility include storage vessels, process vents, equipment leaks, and transfer loading operations because manufacturing processes that use BD are pressurized, the amount of fugitive emissions at the facility is not related to the amount of BD directed to vent header, and is not related to or controlled by the amount of production. Instead, fugitive emissions at ASRC are primarily the result of leaks and accidental releases. (page 15 of 28)Fugitive emissions Equipment leaks 57,975 components of which 9,300 are in Butadiene service. These components includes pumps, valves, relief valves, threaded connectors, and the vent header. (page 16 of 28). Breakdown of number of components on page 17 of 28. | | | | |
| Release quantity: | | Figure 1 on page 10 shows graph with 1,3-butadiene emissions from 2001-2006 Controlled stack emissions 950 pounds (page 14 of 28)Fugitive emissions perr limit 10kg of HAP per megagram of product.Equipment leaks | | | | |
| Release or emission factors: Rele | | Release or emission factors | | | | |
| Release frequency: | | Flare permitted 876 hour of operation (10% of annual operations not to exceed 36 days in 12 months) | | | | |
| Waste treatment methods and pollution control: | | Waste treatment methods and pollution control | | | | |

| | | | EVALUATION | |
|-----------------------|-----------------|-----------------------------|------------|---|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | stack and fugitive emission sources were included but the methodology of the emission estimates not provided - probably from their permit |
| Domain 2: Representa | ntiveness | | | |
| | Metric 2: | Geographic Scope | High | USA |
| | Metric 3: | Applicability | High | Tire manufacture |
| | Metric 4: | Temporal Representativeness | Medium | 2007 (16 years ago) |
| | Metric 5: | Sample Size | Low | only single estimates and emission factors provided |
| Domain 3: Accessibili | ity/ Clarity | | | |
| | Metric 6: | Metadata Completeness | Low | No unit specific information was provided |
| Domain 4: Variability | and Uncertainty | | Ţ | |
| | Metric 7: | Metadata Completeness | Low | nothing to allow assessment of variance or uncertainty. |
| Overall Qual | ity Determina | ation | Medium | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| Study Citation: HERO ID: Conditions of Use: | ASRC, (2004). Study of the flare used as an emissions control device for 1,3-butadiene emissions for American Synthetic Rubber Company. 11273449 Processing - synthetic rubber manufacture | | | | |
|---|--|--|--|--|--|
| EXTRACTION | | | | | |
| Parameter | | Data | | | |
| Description of release source: | | The flare stack at American Synthetic Rubber Company (ASRC) was part of the original construction of the facility in the early 1940s. Although the flare serves as an efficient mechanism to reduce the amount of emissions, its main purpose is as a safety device designed to accept and burn gases from the ASRC process that otherwise could cause overpressurization of pressure vessels throughout the plant. To avoid a build-up of these gases that could cause overpressurization, those pressure vessels are protected by rupture disks and relief valves, which allow the gases to leave the pressure vessels and ultimately travel to the flare stack to be burned. Process vents from the emulsion rubber processes were also vented to the flare for thermal destruction. (pg 5) | | | |
| Release quantity: | | Enclosure 3 contains the flow and heating value and analysis of the composition of the samples taken during 2002 and 2003. (begins page 167)Enclosure 11 on page 256 of 264 has an "Example of Flare Stack Velocity and Concentration Calculation" table that includes BD concentration and total lbs per day and year | | | |
| Release or emission fac | tors: Is and pollution control: | Release or emission factors Waste treatment methods and pollution control | | | |

| | | | EVALUATIO | N |
|-------------------------|----------------|-----------------------------|-----------|--|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | Metric 1: | Methodology | High | The release data methodology is known or expected to be accurate and is known to |
| | | | 8 | cover all release sources at the site. |
| Domain 2: Representat | iveness | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. |
| | Metric 3: | Applicability | High | The release data are for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Low | The data were collected before the most recent federal regulatory action or update or are more than 20 years old if no federal regulation is established. The operations, equipment, and worker activities are not available or indicate that the associated data are expected to be outdated. |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized. Sample size is sufficiently representative. |
| Domain 3: Accessibilit | y/ Clarity | | | |
| | Metric 6: | Metadata Completeness | High | Release data include all associated metadata, including release media; process, unit operation, or activity that is the source of the release; and release frequency. |
| Domain 4: Variability a | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | High | The release data study addresses variability in the determinants of release. The release data study addresses uncertainty in the release results. |
| Overall Quali | ty Determina | ation | High | |

PUBLIC RELEASE DRAFT November 2024

Environmental Releases

| Study Citation: | Author], [No (2018). S | Author], [No (2018). Sinopec chooses Topsoe CATOX catalyst for Asia's largest styrene butadiene rubber emissions control project. Focus on Catalysts | | | | |
|--------------------------------------|--------------------------|--|---------------------|---|--|--|
| HERO ID: | 2018(12):4. 5677048 | | | | | |
| Conditions of Use: | Disposal | | | | | |
| | | | EXTRACTIO | N | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release so | ource: | Sinopec Qilu Petrochemical Corporation | 's styrene butadien | e rubber (SBR) facility in Zibo, China | | |
| Waste treatment methods | s and pollution control: | Waste treatment methods and pollution c | ontrol | | | |
| | | | | | | |
| | | | EVALUATIO | N | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | _ | | | |
| | Metric 1: | Methodology | Low | Methodology is not specified. | | |
| Domain 2: Representativ | /eness | | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for butadiene emissions to air, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | High | Data are no more than 10 years old. | | |
| | Metric 5: | Sample Size | Low | Distribution of samples is qualitative or characterized by no statistics. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Release source and pollution prevention, but no frequencies or quantities. | | |
| Domain 4 [.] Variability an | nd Uncertainty | | | | | |
| Domain 1. Variability an | Metric 7: | Metadata Completeness | Low | Uncertainty and variability not addressed. | | |
| | | * | | · · | | |
| Overall Qualit | y Determination | on | Low | | | |

| Study Citation: | Baek, K. M., | Kim, M. J., Seo, Y. K., Kang, B. W | ., Kim, J. H., Baek, S. | O. (2020). Spatiotemporal variations and health implications of hazardous air | |
|---------------------------------------|---------------------|--|--|--|--|
| HEDA ID. | pollutants in | Ulsan, a multi-industrial city in Korea | a. Atmosphere 11(5):54 | 7. | |
| NEKU ID: Conditions of User | 0930043 Dianagal | | | | |
| | Disposal | | | | |
| | | | EXTRACTION | | |
| Parameter | | Data | | | |
| Description of release so | ource: | Among multi-industrial activities in Uls due to the nature of their operational pro | san, the petrochemical, oil peesses. In addition, shipbu | refinement, and nonferrous metal industries are likely to be major sources of VOCs and PAHs ilding and car manufacturing industries are potential sources of VOCs and HMs. | |
| | | | EVALUATION | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Sampling method is an approved EPA method. | |
| Domain 2: Representativ | veness | | | | |
| 1 | Metric 2: | Geographic Scope | Medium | Data are from Korea, an OECD country. | |
| | Metric 3: | Applicability | Low | Data are non-occupational and for ambient air near industrial facilities, which is similar to the in-scope occupational scenario of petrochemical manufacturing | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means, standard deviations) but discrete samples not provided and distribution not fully characterized. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Low | Release source provided only. | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by taking during four seasons and 5 sites. | |
| Overall Qualit | ty Detern | nination | Medium | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 628645 Table: 1 of 1

| Study Citation: | CalEPA, (20 | CalEPA, (2008). TSD for noncancer RELs - Appendix D.3 Chronic RELs and toxicity summaries using the previous version of the Hot Spots Risk | | | | |
|--------------------------------|----------------------------------|--|-----------------------------|---|--|--|
| HERO ID: Conditions of Use: | Assessment 628645 Disposal | Assessment guidelines (OEHHA 1999). 528645 Disposal | | | | |
| | | | EXTRACTION | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release so | ource: | industrial releases to air | | | | |
| Release quantity: | | 20,486 lbs of BD for state of CA annual | ly, estimated for year 2000 | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | Medium | Data are for general industrial releases, which is similar to the in-scope occupational scenarios for disposal from manufacturing and processing. | | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (total emissions value) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Release media provided but no other metadata. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Qualit | y Detern | nination | Medium | | | |

| Study Citation: | California O | ffice of Environmental Health Hazard Ass | essment :: OEHHA | . (2014). Appendix D: Individual acute, 8-hour, and chronic reference exposure | | |
|--|-----------------------------|--|--|---|--|--|
| HERO ID: | level summar 5155603 | ries. | | | | |
| Conditions of Use: | Disposal/emi | Disposal/emissions to air | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| Description of release source: 78.8% of releases are non-point or mobile; 1.6% are accident direct volatilization from gas, stack emissions, cigarette smo source Release quantity: Total statewide emissions in California in 2008 was 3,754 tons | | | 1.6% are accidental o ns, cigarette smoke, a 08 was 3,754 tons | r fugitive during manufacture, use, transport, storage, or disposal; remainder of releases from and burning of plastics similar breakdown for CA specifically; wildfires are largest natural | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | Metric 1: | Methodology | Medium | Methodology is known and expected to be accurate but may not cover all release sources at the site. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | Medium | Data are for generic scenarios, which are similar or may include in-scope occupational scenarios such as vehicle emissions and manufacturing/processing emissions. | | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Medium | Release media and release frequency provided but missing breakdown of individual release sources. | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Quality Determination | | Medium | | | | |

| Study Citation: | Campolina, J. M., Sigr | Campolina, J. M., Sigrist, C., Paiva, F.d., J. M., Nunes, A. O., Moris, d.S., V. A. (2017). A study on the environmental aspects of WEEE plastic recycling | | | | |
|--------------------------------|--------------------------|---|-------------------------|--|--|--|
| HERO ID: | 4706777 | 7. International Journal of Life Cycle | e Assessment 22(12):19: |)/-1908. | | |
| Conditions of Use: | Processing-Recycling | | | | | |
| | | | EXTRACTION | | | |
| Parameter | | Data | LATRICTION | | | |
| | | | | | | |
| Description of release source: | | ABS within waste from electrical and electronic equipment. The recycling process of WEEE usually starts with its collection and subsequent sorting into several components, such as ferrous and non-ferrous metals and plastics, among others. The material is then compacted in crushers. Plastics are sent to recycling plants. Materials considered scraps according to the Brazilian National Policy on Solid Waste are sent for final disposal in suitable landfills | | | | |
| Release quantity: | | 270 tons of ABS resin recycled per year | ar | | | |
| Release or emission fact | Ors: | nan | 4 1 | | | |
| waste treatment method | s and pollution control: | Waste treatment methods and pollution | n control | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from Brazil, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for recycling, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | High | Data are no more than 10 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means, percentages) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| · | Metric 6: | Metadata Completeness | Medium | Release media and release frequency provided but missing daily release quantity and release days per year. | | |
| Domain 4: Variability a | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Qualit | ty Determination | 0 n | Medium | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| Study Citation: | CARB, (2002 | CARB, (2002). Ltr FR Intl Truck and Engine Corp to USEPA submitting studies on emissions from diesel and compressed natural gas vehicles, w/attchmnts | | | | |
|--|--------------------------|---|---------------|---|--|--|
| HERO ID: | and dated 042 5674656 | 2202. | | | | |
| Conditions of Use: | Commercial | Commercial Use - Fuels and related products | | | | |
| | | _ | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Description of release source:For the most part Butadiene was only detectRelease or emission factors:Release or emission factors | | | | ed natural gas engine vehicle exhaust (page 59 and 137 of 222) | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | |
| Domain 2: Representativ | veness | | | | | |
| - | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for butadiene emissions to air via fuel, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. (Graphs) | | |
| Domain 3: Accessibility/ | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Release media and release frequency provided but missing release quantities, P2, and release days per year. | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by listing detection limits for each testing procedure. Variabil- ity addressed by sampling excerpts from many studies. | | |
| Overall Quality Determination | | | High | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| Study Citation: | Carteret, M., | Carteret, M., Pauwels, J. F., Hanoune, B. (2012). Emission factors of gaseous pollutants from recent kerosene space heaters and fuels available in France in 2010. Indoor Air 22(4):299-308. | | | | |
|----------------------------|---------------|--|---------|---|--|--|
| HERO ID: | 1290538 | 101 All 22(4).239-300. | | | | |
| Conditions of Use: | Disposal | | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release so | ource: | kerosene space heaters | | | | |
| Release or emission facto | ors: | Release or emission factors | | | | |
| | | | FVALUA' | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| 5 | Metric 1: | Methodology | High | Uses a well-documented method that seems to be equivalent to a common method. | | |
| Domain 2: Representativ | veness | | | | | |
| 2 oniuni 21 reepresentuari | Metric 2: | Geographic Scope | Medium | Data is from an OECD country. | | |
| | Metric 3: | Applicability | High | Data is within scope. | | |
| | Metric 4: | Temporal Representativeness | High | Data is less than 10 years old. | | |
| | Metric 5: | Sample Size | High | Subgroups are categorized and may statistics are provided that characterize all data. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Some data is included, but not all categories are mentioned. | | |
| Domain 4: Variability an | d Uncertainty | | | | | |
| 2 chian in variability an | Metric 7: | Metadata Completeness | High | Variation is described once, but the statistics describe most variation in detail. | | |
| Overall Qualit | y Determ | nination | High | | | |

| Study Citation: | CEPE, (2020). SpERC fact sheet: Industrial application of coatings by spraying. | | | | | |
|---------------------------|---|---|------------|---|--|--|
| HERO ID: | 10442901 | | | | | |
| Conditions of Use: | Paints and coatings | | | | | |
| EXTRACTION | | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release so | ource: | Industrial application of coatings by spray | ying | | | |
| Release or emission fact | ors: | Release or emission factors | | | | |
| Release frequency: | | 225 days/year | | | | |
| Waste treatment method | s and pollution control: | Waste treatment methods and pollution co | ontrol | | | |
| | | | | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | The release data methodology is known or expected to be accurate but may not cover all release sources at the site. | | |
| Domain 2: Representativ | veness | | | | | |
| Domain 2. Representati | Metric 2. | Geographic Scope | Medium | The data are from an OECD country other than the U.S. | | |
| | Metric 3: | Applicability | Medium | The report is for an occupational scenario within the scope of the risk evaluation but data | | |
| | metric 5. | ripplicuolity | meanum | is general and not chemical specific. | | |
| | Metric 4: | Temporal Representativeness | High | Fact sheet is from 2020. | | |
| | Metric 5: | Sample Size | N/A | No sample data. | | |
| | | | | | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Release data include all associated metadata, including release media; process, unit operation, or activity that is the source of the release; and release frequency. | | |
| D | 1 | | | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability is addressed by including emission factors for different processes, but uncer- tainty is not addressed. | | |
| Overall Qualit | v Determinati | on | Medium | | | |

| Study Citation: HERO ID: Conditions of Use: | Chandrasekaran, S. R., Avasarala, S., Murali, D., Rajagopalan, N., Sharma, B. K. (2018). Materials and energy recovery from e-waste plastics. ACS Sustainable Chemistry & Engineering 6(4):4594-4602. 4718003 Disposal | | | | | | |
|---|---|--|--------------------|---|--|--|--|
| | | EXTRACTION | | | | | |
| Parameter | | Data | | | | | |
| Description of release so Release quantity: | ource: | plastics within electronic wastes (page 4 of 9 In 2012, 3.4 million tons of e-waste plastic (| 9) page 1 of 9) | | | | |
| | | | EVALUA | TION | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality techniques from frequently-used sources. | | | |
| Domain 2: Representativ | veness Metric 2: Metric 3: | Geographic Scope | High High | From US Data are for solid wastes, an in-scope occupational scenario | | | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (percentages, means, standard deviations) but discrete samples not provided and distribution not fully characterized. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Variability addressed by conducting baselines tests and control tests but uncertainty is not addressed. | | | |
| Overall Quality Determination | | | High | | | | |

| Study Citation: | Claggett, M. | Miller, T. L., TRB (2006). | Variability of mobile so | arce air toxic emissions factors with MOBILE6.2. Transportation Research Record |
|--------------------------------------|----------------|-----------------------------|--------------------------|--|
| HEBO ID. | 1987(1):103- | 109. | | |
| Conditions of Use: | 1957829 Use | | | |
| | 0.50 | | | TION |
| Donomotor | | Data | EXTRAC | HON |
| rarameter | | Data | | |
| | | | | |
| Description of release so | ource: | Mobile sources | | |
| Release or emission factor | ors: | Release or emission factors | | |
| | | | EVALUA | ΓΙΟΝ |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. |
| Domain 2: Representativ | veness | | | |
| 1 | Metric 2: | Geographic Scope | High | Data are from the U.S. |
| | Metric 3: | Applicability | High | Data are for the use of fuels and related products, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativene | ess Medium | Data are greater than 10 years old but no more than 20 years old. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. |
| Domain 4 [.] Variability an | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in the conclusion and methods of the report. Variability is addressed throughout the report and attributed to factors like temperature and speed. |
| Overall Qualit | y Detern | nination | High | |

PUBLIC RELEASE DRAFT November 2024

Environmental Releases

| Study Citation: | Coburn, T. C., Kelly, H | oburn, T. C., Kelly, K. J., Bailey, B. K. (1998). Reduction in vehicle emissions attributable to alternative transportation fuels and its prospective impact | | | | |
|--------------------------------------|---------------------------------------|--|-------------------|--|--|--|
| HERO ID: | 5700217 | ic nearm. Applied Occupational and Env | Ironnentai Hy | giene 15(0):595. | | |
| Conditions of Use: | Disposal (vehicle emis | Disposal (vehicle emissions) | | | | |
| | |] | EXTRACTIO | N | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release so | ource: | light-duty alternative fuel vehicles using me | ethanol, ethanol, | and compressed natural gas as fuel | | |
| Release or emission fact | ors: | Release or emission factors | | | | |
| Waste treatment method | s and pollution control: | Waste treatment methods and pollution con | itrol | | | |
| | | | EVALUATIO | N | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for butadiene emissions to air, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means, standard errors, sample sizes) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Release media and release frequency provided but missing number of release days, waste treatment, and disposal method. | | |
| Domain 4: Variability ar | Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by the statistics provided in the analysis. Variability addressed by sampling different makes and models of vehicles. | | |
| Overall Quality Determination | | | High | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 1652297 Table: 1 of 1

| Study Citation: | Cocker, D. R., Shah, S. D., Johnson, K. C., Zhu, X., Miller, J. W., Norbeck, J. M. (2004). Development and application of a mobile laboratory for measuring | | | | | |
|----------------------------|---|--|--------------------------|---|--|--|
| HERO ID: | 1652297 | in dieser engines. 2. Sampling for toxic | es and particulate mau | er. Environmental Science & Technology $38(24):0809-0810$. | | |
| Conditions of Use: | Use of fuel products (vehicle exhaust) | | | | | |
| | EXTRACTION | | | | | |
| Parameter | Data | | | | | |
| | | | | | | |
| Description of release sou | arce: | Heavy heavy-duty diesel trucks (HHDDT | ") | | | |
| Release quantity: | | Table 2, pg. 4/8: A HHDDT emits 37.9 + | -5.7 mg butadiene/hr dur | ing cold start idle | | |
| Release or emission facto | ors: | Release or emission factors | | | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | The release data methodology is known or expected to be accurate but may not cover all release sources at the site. | | |
| Domain 2: Representative | eness | | | | | |
| - ····· | Metric 2: | Geographic Scope | High | Data is from USA. | | |
| | Metric 3: | Applicability | High | The release data are for an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Medium | Data is between 10 and 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. It is unclear if analysis is representative. | | |
| Domain 3: Accessibility/ | Clarity | | | | | |
| Domain 5. Accessionity/ | Metric 6: | Metadata Completeness | Medium | Some metadata provided, but not all. | | |
| Domain 4: Variability and | d Uncertainty | | | | | |
| Domain 4. Variability and | Metric 7: | Metadata Completeness | Medium | The release data study provides only limited discussion of the variability in the determi- nants of release. The release data study provides only limited discussion of the uncer- tainty in the release results. | | |
| Overall Quality | y Detern | nination | Medium | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 5673168 Table: 1 of 1

| Study Citation: | Contos, D. A., Holdren | Contos, D. A., Holdren, M. W., Smith, D. L., Brooke, R. C., Rhodes, V. L., Rainey, M. L. (1995). Sampling and analysis of volatile organic-compounds evolved during thermal-processing of acrylonitrile-butadiene-styrene composite resins. Journal of the Air and Waste Management Association 45(9):686- | | | | |
|----------------------------|-----------------------------|---|-------------------------|--|--|--|
| | 694. | -processing of actyrointine-butacit | che-styrene compos | the resting. Journal of the All and Waste Management Association 45(9).000- | | |
| HERO ID: | 5673168 | | | | | |
| Conditions of Use: | Disposal/release (ABS | Disposal/release (ABS processing) | | | | |
| | | | EXTRACTIO | N | | |
| Parameter | | Data | | | | |
| Description of release so | | account amingions concepted during t | he outmusion of complex | sitella hytodiana atumana (ADC) nasia | | |
| Release or emission factor | ors. | Release or emission factors | ne extrusion of acrylo | intrie dutaciene styrene (ADS) resin | | |
| Waste treatment methods | s and pollution control. | Waste treatment methods and pollutic | on control | | | |
| waste treatment method. | s and pollution control. | wase deament methods and ponduc | | | | |
| | | | EVALUATIO | N | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | |
| Domain 2: Representativ | /eness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for butadiene emissions to air, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All metadata provided. | | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty addressed when describing the modeling method used. Variability addressed by sampling a mix of different resins, and by duplicating samples. | | |
| Overall Qualit | y Determination | on | High | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 1056185 Table: 1 of 1

| Study Citation: HERO ID: Conditions of Use: | Cook, R., Phillips, S., Houyoux, M., Dolwick, P., Mason, R., Yanca, C., Zawacki, M., Davidson, K., Michaels, H., Harvey, C., Somers, J., Luecken, D. (2011). Air quality impacts of increased use of ethanol under the United States' Energy Independence and Security Act. Atmospheric Environment 45(40):7714-7724. 1056185 Disposal | | | | |
|---|---|---|------------------|--|--|
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Life cycle description: Description of release so Release quantity: | ource: | Emissions to Air Ethanol-based fuel emissions Using RFS1, 14,458 short tons/yr. Using I | RFS2, 14,264 sho | rt tons/year. | |
| | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Uses an EPA method. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | Data is from USA. | |
| | Metric 3: | Applicability | High | Data is within scope. | |
| | Metric 4: | Temporal Representativeness | High | Data is less than 10 years old. | |
| | Metric 5: | Sample Size | High | Statistics are fully characterized with percentiles, means and ranges. Individual subpop- ulations of the USA analyzed. | |
| Domain 3: Accessibility | / Clarity | | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 6: | Metadata Completeness | Medium | Some data is included, but not all categories are mentioned. | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is mentioned throughout the report and explained thoroughly. | |
| Overall Qualit | y Determ | nination | High | | |

| Study Citation: | Cordova-Orel | Cordova-Orellana, C. (2017). Air toxic emissions and associated health risks in Cook County, IL. | | | | |
|--------------------------------|-----------------------------|--|--------|---|--|--|
| HERO ID: Conditions of Use: | 6026136 All | | | | | |
| | FXTRACTION | | | | | |
| Parameter | rameter Data | | | | | |
| | | | | | | |
| Release quantity: | | This report includes NEI data to display the top 20 air toxics that contribute to total air emissions in Illinois on page 84 of 143. 1,3-Butadiene appears on this list in 1999 (at 1,484 tpy) and 2011 (at 663 tpy). It also appears in a top 20 list for toxic contributions from major/point air emissions in IL in 2002 (136 tpy) on page 85 of 143, in a top 20 list for non-road air emissions in IL in all years of the table at tpys between 214 and 382 (page 88 of 143). Similar data from just Cook County (rather than all of IL) can be found with 1,3-butadiene included on pages 99 and 103 of 143. | | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | from NEI | | |
| Domain 2: Representativ | /eness | | | | | |
| | Metric 2: | Geographic Scope | High | Within USA | | |
| | Metric 3: | Applicability | High | releases from facilities | | |
| | Metric 4: | Temporal Representativeness | Medium | Some data is more than 20 years old, but most between 10 and 20 years | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Details of the releases are not included | | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Some variability expressed through the comparison of various years and focus of the emission type (non-road, point source, overall amounts, etc.) | | |
| Overall Qualit | y Determ | ination | Medium | | | |

| Study Citation: | Cote, I. L., B | Cote, I. L., Bayard, S. P. (1990). Cancer risk assessment of 1,3-butadiene. Environmental Health Perspectives 86(0):149-153. | | | | |
|--|-------------------------|--|--|--|--|--|
| Conditions of Use: | 3202030 Disposal/emi | Disposal/emissions to air | | | | |
| | EXTRACTION | | | | | |
| Parameter | neter Data | | | | | |
| Description of release source:industrial emissions arise primarily from pro annual emissions from all industrial 1,3-BD | | | process vents or stacks ar BD sources are estimated | nd fugitive sources (like equipment leaks) (page 3 of 5) to be approximately 12 million pounds per year (page 3 of 5) | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | Matria 1 | Mathadalagy | Uich | Mathedeless is because and expected to be ecounts and expected all release courses at the | | |
| | Methic 1. | Methodology | nigii | site. | | |
| Domain 2: Representativ | veness | | | | | |
| r | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | Medium | Data are for generic industrial air emissions, which includes in-scope occupational sce- narios. | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| - | Metric 6: | Metadata Completeness | Low | Release media provided but no other metadata. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Quality Determination | | Medium | | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 4728647 Table: 1 of 1

| Study Citation: | Deng, Y., Bonilla, M., | Deng, Y., Bonilla, M., Ren, H., Zhang, Y. (2018). Health risk assessment of reclaimed wastewater: A case study of a conventional water reclamation plant | | | | |
|-------------------------------|-----------------------------------|--|---------------------|--|--|--|
| HERO ID: | in Nanjing, China. Env 4728647 | vironment International 112:235-242 | • | | | |
| Conditions of Use: | Disposal | | | | | |
| | _ | | EXTRACTIO | N | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release so | ource: | Effluents from water reclamation plants | s in Nanjing, China | | | |
| Release or emission factor | ors: | Release or emission factors | | | | |
| Waste treatment methods | s and pollution control: | Waste treatment methods and pollution | n control | | | |
| Comments: | | See Table 1 for data. | | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | |
| Domain 2: Representativ | /eness | | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for the disposal of butadiene-containing wastes, an in-scope occupational sce- nario. | | |
| | Metric 4: | Temporal Representativeness | High | Data are no more than 10 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means, standard deviations) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata provided. | | |
| Domain 4: Variability an | d Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty and variability are both addressed with a Monte Carlo simulation and sensi- tivity analysis. | | |
| Overall Quality Determination | | | High | | | |

| Study Citation: | Dollard, G. J | Dollard, G. J., Dore, C. J., Jenkin, M. E. (2001). Ambient concentrations of 1,3-butadiene in the UK. Chemico-Biological Interactions 135-136(Special | | | | |
|---------------------------|----------------|---|--------------------|--|--|--|
| HEBO ID. | Issue):177-20 | 06. | | | | |
| Conditions of Use: | Vehicle emiss | sions | | | | |
| | | | | | | |
| Donomotor | | Data | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Decomintion of relaces as | | | | | | |
| Peleose quantity: | burce: | Koad transport exhaust emissions (68%) , o Erom Table 2, pg 0/201p 1006, 10 60 kTap | nas amittad in the | and machinery (14%). Emissions also from rubber manufacturing. (18%) | | |
| Release qualitity. | | 6 31 kTonnes from petrol vehicles 0 90 kT | Tonnes rom DERV | V vehicles and 1.45 kTonnes from off-road transport and machinery | | |
| Release or emission fact | ors: | Release or emission factors | | | | |
| | | | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report pulls data from an official UK national laboratory. | | |
| Domain 2: Representativ | veness | | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | Medium | Data is from an OECD country | | |
| | Metric 3: | Applicability | High | Data is within scope | | |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old. | | |
| | Metric 5: | Sample Size | High | Statistical distribution fully characterized. Many subgroups are broken down and ana- | | |
| | | | e | lyzed, and many statistics are provided on the data. | | |
| | | | | | | |
| Domain 3: Accessibility | / Clarity | Mata data Camalatan ara | 11: -1- | M / / 1/ 11 | | |
| | Metric 6: | Metadata Completeness | High | Most metadata provided. | | |
| Domain 4: Variability an | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty described for each section of the report, and variations in calculations ex- | | |
| | | ····· | 0 | plained also. | | |
| Overall Ovelit | w Dotown | vination | Uiah | | | |
| Overall Qualit | y Detern | manon | nigii | | | |

Environmental Releases

| Study Citation: | Dollard, G. J | ., Dore, C. J., Jenkin, M. E. (2001). A | Ambient concentr | rations of 1,3-butadiene in the UK. Chemico-Biological Interactions 135-136(Special | | | | |
|---|-----------------------------|---|------------------|---|--|--|--|--|
| HERO ID. | Issue):1//-20 1942872 | 2872 | | | | | | |
| Conditions of Use: | Processing (e | emissions during industrial processes) | | | | | | |
| | | | | | | | | |
| Parameter | | Data | EATRAC | non | | | | |
| | | 2 | | | | | | |
| Description of release source:Road transport exhaust emissions (68%), off-road vehicles, and machinery (14%). Emissions also from rubber manufacturing. (18%)Release quantity:From Table 4, pg 10/30Styrene-butadiene rubber manufacture, 751 tonnesNitrile rubber production, 38 tonnesPolybutadiene manufacture, 170 tonnesAE SAN resins, 100 tonnes | | | | | | | | |
| | | | EVALUA | ΓΙΟΝ | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | High | Report pulls data from an official UK national laboratory. | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data is from an OECD country. | | | | |
| | Metric 3: | Applicability | High | Data is within scope. | | | | |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old. | | | | |
| | Metric 5: | Sample Size | High | Statistical distribution fully characterized. Many subgroups are broken down and ana- lyzed, and many statistics are provided on the data. | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | Most metadata provided. | | | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty described for each section of the report, and variations in calculations explained also. | | | | |
| Overall Quality Determination Hi | | | | | | | | |

| Study Citation: | Durbin, T. D., Miller, J | Durbin, T. D., Miller, J. W., Younglove, T., Huai, T., Cocker, K. (2007). Effects of fuel ethanol content and volatility on regulated and unregulated exhaust | | | | | |
|--------------------------------|---|---|-----------|---|--|--|--|
| HERO ID: Conditions of Use: | emissions for the latest 90901 Disposal | emissions for the latest technology gasoline vehicles. Environmental Science & Technology 41(11):4059-4064. 90901 Disposal | | | | | |
| | | | EXTRACTIO | N | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Life cycle description: | | Emissions to Air | | | | | |
| Description of release so | ource: | passenger cars & light duty trucks | | | | | |
| Waste treatment method | s and pollution control: | nan | | | | | |
| | | | | | | | |
| | | | EVALUATIO | N | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Release data methodology is described, and comes from a reliable source | | | |
| Domain 2: Donracontatio | uonosa | | | | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | High | Data is from USA | | | |
| | Metric 3: | Applicability | High | Data is within scope | | | |
| | Metric 4: | Temporal Representativeness | Medium | Data is between 10 and 20 years old. | | | |
| | Metric 5: | Sample Size | High | Distribution is fully characterized with many different statistics. | | | |
| | | x. | | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Release media along with P2 data provided. | | | |
| D | 1.77 | | | | | | |
| Domain 4: Variability ar | nd Uncertainty | | т | | | | |
| | Metric /: | Metadata Completeness | Low | Uncertainty not addressed. | | | |
| Overall Qualit | ty Determination | on | High | | | | |

| Study Citation: | Earthjustice, (2020). Exhibit 1 to comments of rubbertown emergency action et al., re: TSCA risk evaluations for high-priority substances and substances | | | | | |
|--------------------------|---|--|--|--|--|--|
| | undergoing manufacturer-requested risk evaluations. | | | | | |
| HERO ID: | 10385015 | | | | | |
| Conditions of Use: | Disposal | | | | | |
| | EXTRACTION | | | | | |
| Parameter | Data | | | | | |
| | | | | | | |
| Description of release s | ource: Pg. 35/102 to pg. 37/102 contains information about chemical process industry sites that are sources of release of 1,3-Butadiene either routinely or accidently. | | | | | |
| Release quantity: | The appendices contains release quantities of 1,3-butadiene as reported in TRI. For example, the tables on pg. 44/102 and 58/102 contain total releases to various media and waste transfer amounts that occurred in the Port Arthur, TX, and Houston, TX areas, respectively, during the years 2012-2018. Other examples are the tables on pg. 53/102 and 69/102 which contain releases of 1,3-butadiene from specific sites located in Port Arthur, TX and Houston, TX, respectively, that occurred during the same period of time mentioned above. The appendices also contain similar information applicable to Mossville, LA and "Cancer Alley", LA. | | | | | |

| | EVALUATION | | | | | |
|--------------------------------------|----------------|-----------------------------|--------|--|--|--|
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Low | Methodology not specified | | |
| Domain 2: Representativ | veness | | | | | |
| - | Metric 2: | Geographic Scope | High | US data | | |
| | Metric 3: | Applicability | High | Data are for Disposal, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | High | Data are no more than 10 years old. | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Release media provided but no other metadata. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by data from multiple sites, but uncertainty is not addressed. | | |
| Overall Quality Determination | | | High | | | |

PUBLIC RELEASE DRAFT November 2024

Environmental Releases

| Study Citation: | Citation: EC, (2002). Summary risk assessment report for 1,3-butadiene. | | | | | |
|--------------------------|--|--|--|--|--|--|
| HERO ID: | 7348613 | | | | | |
| Conditions of Use: | Disposal | | | | | |
| | EXTRACTION | | | | | |
| Parameter | Data | | | | | |
| Description of release s | The releases from production and the major use processes were estimated using emission factors from a US report, which gathered data from the US chemi industry. The amounts produced or used on representative sites were taken from information in IUCLID or from statistics produced by the IISRP (Internatio Institute of Synthetic Rubber Producers). There are also a number of indirect sources of 1,3-butadiene emissions. It is a component of both gasoline and die vehicle exhausts (although not of the original fuel). Emissions from this source were estimated based on emission factors per mile (derived from measuremen and statistics on total vehicle mileage in the EU. Emissions in cigarette smoke were also estimated. Forest fires and biomass burning are also sources of 1 but derived from these sources within the FU could not be quartified. | | | | | |
| Release quantity: | 1,3-BUTADIENE PRODUCTION RELEASE ESTIMATES[WW= Wastewater]Amount released per site (tonnes/year): 93.6 to WW, 3.2 to AirAmount released in regional model (tonnes/year): 89 WW, 3 AirAmount released in continental model (=total EU releaseregional release) (tonnes/year): 797 WW, 27.3 Air | | | | | |

| | | | EVALUATION | |
|--------------------------------------|-----------------------------|-----------------------------|------------|--|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | The release data methodology is known or expected to be accurate and is known to cover all release sources at the site. |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | High | The releases from production and the major use processes were estimated using emis- sion factors from a US report, which gathered data from the US chemical industry. |
| | Metric 3: | Applicability | High | The release data are for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Medium | Assessment was done 20 years ago. However, data is expected to be relevant. |
| | Metric 5: | Sample Size | Low | No sample size or discrete data provided for estimates. |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Medium | Release data include most critical metadata, including release media and annual release quantity, but lacks additional metadata, such as process, unit operation, and/or activity that is the source of the release. |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | Low | The release data study does not address variability or uncertainty related to release esti- mation. |
| Overall Quality Determination Medium | | | | |

Page 350 of 933

| Study Citation: | ECB, (2002). | European Union risk assessment report | European Union risk assessment report: 1,3-butadiene. | | | | | |
|---|-----------------------------|--|---|---|--|--|--|--|
| Conditions of Use: | Manufacturin | ıg | | | | | | |
| | | | EXTRAC | TION | | | | |
| Parameter | | Data | | | | | | |
| Description of release source: Release quantity: | | In the absence of information, for 1,3-butadiene, the default release would be 1-25 kg/tonne to air and 3 kg/tonne to wastewater, depending on whether the 1,3-butadiene is isolated in the overall process or not. See pages 34 and 35 for more detailed release descriptions. Summary of all releases can be found on page 48 of 204. Taking the figure of Western European production of 1,892,000 tonnes/year and emission factors as above, releases to water and air are 885 tonnes/year and 30.3 | | | | | | |
| Release or emission fact | ors: | Release or emission factors | noter (page se of | | | | | |
| | | | FVALUA' | TION | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | High | The release data methodology is known or expected to be accurate and is known to cover all release sources at the site. | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| | Metric 2: | Geographic Scope | Medium | EU | | | | |
| | Metric 3: | Applicability | High | The release data are for an occupational scenario within the scope of the risk evaluation. | | | | |
| | Metric 4: | Temporal Representativeness | Low | 2002 | | | | |
| | Metric 5: | Sample Size | Figh | resentative. | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | Release data include all associated metadata, including release media; process, unit operation, or activity that is the source of the release; and release frequency. | | | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | The release data study addresses variability in the determinants of release. The release data study addresses uncertainty in the release results. | | | | |
| Overall Quality Determination High | | | | | | | | |

PUBLIC RELEASE DRAFT November 2024

Environmental Releases

HERO ID: 5155560 Table: 2 of 3

| Study Citation: HERO ID: | ECB, (2002). 5155560 | European Union risk assessment report: 1,3-butadiene. | | | | | | |
|-----------------------------------|-------------------------|--|-----------------|---|--|--|--|--|
| Conditions of Use: | Processing | | | | | | | |
| EXTRACTION | | | | | | | | |
| Parameter | Parameter Data | | | | | | | |
| Description of release source: | | In the absence of information, for 1,3-butadiene, the default release would be 1-25 kg/tonne to air and 3 kg/tonne to wastewater, depending on whether the 1,3- butadiene is isolated in the overall process or not. See pages 34 and 35 for more detailed release descriptions of release in general. See page 36-40 for individual release descriptions by industry. Summary of all releases can be found on page 48 of 204. | | | | | | |
| Release quantity: | | See release quantities within the text, by pr | oduct, on pages | 36-40 of 204 | | | | |
| Release or emission fact | ors: | Release or emission factors | | | | | | |
| | | | | | | | | |
| | | | EVALUA | ΓΙΟΝ | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | High | The release data methodology is known or expected to be accurate and is known to cover all release sources at the site. | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| | Metric 2: | Geographic Scope | Medium | EU | | | | |
| | Metric 3: | Applicability | High | The release data are for an occupational scenario within the scope of the risk evaluation. | | | | |
| | Metric 4: | Temporal Representativeness | Low | 2002 | | | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized. Sample size is sufficiently representative. | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | Release data include all associated metadata, including release media; process, unit operation, or activity that is the source of the release; and release frequency. | | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | High | The release data study addresses variability in the determinants of release. The release data study addresses uncertainty in the release results. | | | | |
| Overall Quality Determination Hig | | | | | | | | |

PUBLIC RELEASE DRAFT November 2024

Environmental Releases

HERO ID: 5155560 Table: 3 of 3

| Study Citation: | dy Citation: ECB, (2002). European Union risk assessment report: 1,3-butadiene. | | | | |
|---------------------------------------|---|-----------------------------|--------|---|--|
| HERO ID: | 5155560 | | | | |
| Conditions of Use: | Disposal | | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| | | 21 | | | |
| Release or emission fact | tors: | Release or emission factors | | | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | The release data methodology is known or expected to be accurate and is known to cover all release sources at the site. | |
| Domain 2: Representativ | veness | | | | |
| Ĩ | Metric 2: | Geographic Scope | Medium | EU | |
| | Metric 3: | Applicability | High | The release data are for an occupational scenario within the scope of the risk evaluation. | |
| | Metric 4: | Temporal Representativeness | Low | 2002 | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized. Sample size is sufficiently representative. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | Release data include all associated metadata, including release media; process, unit operation, or activity that is the source of the release; and release frequency. | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | The release data study addresses variability in the determinants of release. The release data study addresses uncertainty in the release results. | |
| Overall Quality Determination | | High | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| Study Citation: | EIC, (2004). | Louisiana toxic air pollutants dispersion i | nodeling analysis re | eport for Shell Chemical LP - Norco Chemical Plant - West Site, T-Unit. | | | |
|--------------------------------------|----------------|--|----------------------|---|--|--|--|
| Conditions of Use: | Manufacturin | ufacturing and Processing as a Reactant Condition of Use | | | | | |
| | | EXTRACTION | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Description of release so | ource: | Equipment descriptions on page 5 of 47 | | | | | |
| Release or emission fact | tors: | Release or emission factors | | | | | |
| | | | | | | | |
| Domain | | Matria | EVALUATION | Comments | | | |
| Domain 1: Reliability | | Metric | Katilig | Comments | | | |
| | Metric 1: | Methodology | Medium | Stack emission rates are provided but detailed information about how the release data were derived is not indicated | | | |
| Domain 2: Representativ | veness | | | | | | |
| r | Metric 2: | Geographic Scope | High | US | | | |
| | Metric 3: | Applicability | High | Chemical plant | | | |
| | Metric 4: | Temporal Representativeness | Medium | 2004 | | | |
| | Metric 5: | Sample Size | Low | Data used to estimate the release data were not included | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Emissions were estimated only for stacks, associated processes were not included | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty were not noted | | | |
| Overall Quality Determination | | Medium | | | | | |

| Study Citation: | Eklund, B., A | Anderson, E. P., Walker, B. L., Burrow | ws, D. B. (1998). | Characterization of landfill gas composition at the Fresh Kills municipal solid-waste | | | |
|--------------------------|---------------|--|--|---|--|--|--|
| HERO ID: | 1487387 | | | | | | |
| Conditions of Use: | Disposal/emi | ssions to air | | | | | |
| | | | EXTRAC | TION | | | |
| Parameter | | Data | LATINIC | | | | |
| | | | | | | | |
| Release quantity: | | Average landfill gas concentration has 3 gas collection system, and is not detecta | .98 ppmv of 1,3-but ble for passive vents | adiene (Page 3 of 5). 1,3-butadiene also comprises 0.1% of VOCs compared to total VOCs in landfill s or flux chamber samples at landfill (Page 4 of 5). | | | |
| | | | EVALUA' | ΓΙΟΝ | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality methods from frequently-used sources. | | | |
| Domain 2: Representativ | veness | | | | | | |
| 1 | Metric 2: | Geographic Scope | High | From US | | | |
| | Metric 3: | Applicability | High | Data are for disposal, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are ex- pected to be outdated. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by methods. Variability addressed by different landfills and point sources. | | | |
| Overall Qualit | y Detern | nination | High | | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| Study Citation: | ENSR, (1991). Letter from Texaco Refining & Marketing Inc to U.S. EPA submitting enclosed information and studies concerning several 8(d) chemicals | | | | | | | | |
|---------------------------|---|---|---------------------------------------|---|--|--|--|--|--|
| | with attachm | ients. | 6 | 8 | | | | | |
| HERO ID: | 1270201 | | | | | | | | |
| Conditions of Use: | Other-Comb | ustion Byproduct | | | | | | | |
| | | | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | | | |
| | | | | | | | | | |
| Description of release so | urce: | Table 3-A-3 lists the various storage tanks | s in Area 3 of the Texaco Bakersfield | ld Refinery | | | | | |
| Release quantity: | | Tables 3-A-3 and 3-A-5 contains annual e | missions data of 1,3-butadiene for | various storage tanks and "Valves and Flanges", respectively. Tables 3-B-3 and 3-B-5 | | | | | |
| | | contain hourly emissions data of 1,3-buta | diene for various storage tanks and | "Valves and Flanges", respectively. | | | | | |
| | | | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | | | |
| Domain 1: Reliability | | | | | | | | | |
| | Metric 1: | Methodology | High | expected to be accurate | | | | | |
| Domain 2: Representativ | veness | | | | | | | | |
| Bollull 2. Representativ | Metric 2: | Geographic Scope | High | US data | | | | | |
| | Metric 3: | Applicability | Uninformative | Based upon information provided in source, EPA assumes that 1,3-butadiene is produced | | | | | |
| | | | | as a combustion byproduct, which is not in scope. | | | | | |
| | Metric 4: | Temporal Representativeness | Low | data are more than 20 years old | | | | | |
| | Metric 5: | Sample Size | Low | characterized by no statistics | | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Release data include release media but no other metadata | | | | | |
| Domain 4. Variability ar | d Uncertainty | | | | | | | | |
| Domain 4. Variability al | Metric 7. | Metadata Completeness | Low | release data study does not address variability or uncertainty | | | | | |
| | incure /. | inetatata completeness | Low | Telease data stady does not address variability of uncertainty | | | | | |
| Overall Oualit | v Detern | nination | Uninformative | | | | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| Study Citation: | ENSR, (1991). Initial submission: AB 2588 health risk assessment for the Texaco refinery areas 1 & 2 (volume I & II) (draft report) with attachments and | | | |
|--|--|---|---------------------------------|---|
| HERO ID: | cover letter dated 030692. 920001410:#88-920001410. 1270212 | | | |
| Conditions of Use: | Other-Comb | mbustion Byproduct | | |
| | | | EXTRACTION | |
| Parameter | | Data | | |
| | | | | |
| Description of release so | ource: | Boilers, Heaters and coolers at Texaco Inc. | Bakersfield Refinery Areas 1 an | d 2, which produces diesel and gasoline |
| Comments: | | Most pages of the source are not readable. | Report appears to show annual a | nd hourly emissions to air, but the numbers are illegible. |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | expected to be accurate |
| Domain 2: Representativ | veness | | | |
| r | Metric 2: | Geographic Scope | High | US data |
| | Metric 3: | Applicability | Uninformative | Based on information provided in source, EPA assumes that 1,3-butadiene is produced as a combustion byproduct which is not within scope of the risk evaluation |
| | Metric 4: | Temporal Representativeness | Low | data is greater than 20 years old |
| | Metric 5: | Sample Size | Low | characterized by no statistics |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Low | Release data include release media but no other metadata |
| Domain 4: Variability ar | nd Uncertainty | | | |
| ······································ | Metric 7: | Metadata Completeness | Low | The release data study does not address variability or uncertainty. |
| Overall Qualit | v Dotorn | nination | Uninformative | |

| Study Citation: | Environment | al Defense Fund, (2021). Comment | submitted by Enviro | nmental Defense Fund (EDF) regarding information on potentially exposed or | |
|---|--|---|---|---|--|
| | susceptible subpopulations associated with 1,3-butadiene, formaldehyde, and ortho-phthalates undergoing TSCA risk evaluations. | | | | |
| HERO ID: Conditions of User | 10385454 University COLL, COLL, and a site sites that any required to report to TDL | | | | |
| Conditions of Use: | Unknown COUS: COUS associated with sites that are required to report to 1KI | | | | |
| | | | EXTRACTIO | N | |
| Parameter | | Data | | | |
| | | | | | |
| Description of release sou Release quantity: | irce: | Pg. 4/21, Table (2): According to U.S. release incidents were reported in Texas incidents.) This table also contains the net the reported releases are not identified in Pg. 3/21, Table (1): According to 1,3-bu | Coast Guard National F (88 incidents), Louisiana ames of counties in the a the data source. utadiene 2015 - 2020 TI | Response Center data for 2021 (up to date of data source which is Dec 8, 2021), 1,3-butadiene a (18 incidents) and Illinois, Kentucky, Ohio, Tennessee, Washington, and Wyoming (a total of 6 above mentioned states with the highest numbers of reported incidents. The sites associated with RI emissions data, the Range of 1,3-butadiene released from individual facilities among the top | |
| | | decile of emitters (lbs) is 81,756 – 940,2 source. | 65 (release to air) and 0 | – 887 (release to water.). The sites from which these releases occur are not identified in the data | |
| | | | EVALUATIO | N | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | TRI data and Coast Guard data | |
| | | | | | |
| Domain 2: Representative | eness | | | | |
| | Metric 2: | Geographic Scope | High | US data | |
| | Metric 3: | Applicability | Medium | The COUs are unknown, but the TRI release data and the Coast Guard incident data likely pertains to sites that are associated with COUs. | |
| | Metric 4: | Temporal Representativeness | High | The data is less than 10 years old. | |
| | Metric 5: | Sample Size | High | The TRI data and the Coast Guard data account for all sites according to the data source. | |
| Domain 3: Accessibility/ | Clarity | | | | |
| Domain 5: Accessionity/ | Metric 6 | Metadata Completeness | Low | Only release media is reported | |
| | meute 0. | Metadata Completeness | Low | Only release media is reported. | |
| Domain 4: Variability and | l Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Low | Uncertainty and variability not addressed. | |
| Overall Quality | y Detern | nination | Medium | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| Study Citation: | Environmental Defense Fund, (2022). Comment submitted by Environmental Defense Fund (EDF) containing the data file on fenceline and background | | | |
|--------------------|--|--|--|--|
| HERO ID: | exposure analyses in TSCA risk evaluations. 10386449 | | | |
| Conditions of Use: | Unknown COUs: COUs associated with sites that are required to report to TRI | | | |
| EXTRACTION | | | | |

| Parameter | Data |
|--------------------------------|--|
| | |
| Description of release source: | Facility locations are reported - see release quantities. |
| Release quantity: | The data source contains information about releases of 1,3-butadiene from facilities that are located near each other. This information is provided as guidance to facilitate fence line exposure assessment by EPA. In such fence line exposure assessment, exposure that results from releases from multiple facilities, and not just a single facility, is assessed. The various groups of facilities that are located near each other are referred to as clusters of facilities. These clusters are located in differing parts of the U.S. There are two types of clusters: the 1 kilometer cluster and the 10 kilometer cluster. In the case of the 1 and 10 kilometer clusters, all facilities are located in an area whose diameter is 1 kilometer and 10 kilometers, respectively. The information contained in the data source is specifically the following: (1) the names and locations of facilities in each of the various clusters of facilities and the total of amounts of 1,3-butadiene released to any media from each facility in each cluster or, instead of amounts released, the amounts of 1,3-butadiene transferred to a facility if the facility is a waste management facility; (2) the total amounts of 1,3-butadiene released or transferred in the case of each cluster; (3) distances between a facility that is designated as the anchor of the cluster |

and all other facilities in the cluster.

| | | | EVALUA | TION |
|--------------------------------------|-----------------------------|-----------------------------|-------------------|---|
| Domain | | Matria | E VALUA Datina | Commonte |
| Domain | | Metric | Kating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | TRI data |
| | | | | |
| Domain 2: Representati | veness | | | |
| | Metric 2: | Geographic Scope | High | US data |
| | Metric 3: | Applicability | Medium | The COUs are unknown, but sites for which there are TRI release data are likely sites associated with COUs. |
| | Metric 4: | Temporal Representativeness | High | Data is less than 10 years old. |
| | Metric 5: | Sample Size | High | Data about all sites are reported. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Low | The data is total release data. |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | High | Data for all sites is reported. |
| Overall Quality Determination | | High | | |

HERO ID: 200024 Table: 1 of 1

| 200024 | | | | |
|---------------------------|---|---|--|--|
| Manufacturing, Processing | | | | |
| | | EXTRACTIO | NN | |
| | Data | | | |
| irce: | 99% of releases from 1,3-BD production | were from equipment le | eaks (1984 EPA survey) | |
| | approx. 3.8million lbs/yr from US produc | ction of 1,3-BD in 1984 | EPA survey approx. 5million lbs/yr from styrene-butadiene copolymer production | |
| | The largest consumption of 1,3-butadiene amount of butadiene produced. The EPA l $(2.27 \cdot 1Q6 \text{ kg})$ a year, or 0.3% of the amo | e in the United States is has estimated that the to punt produced | s for the production of styrene-butadiene copolymers, which accounts for over 40% of the total otal emission of butadiene to the atmosphere from this category is approximately 5 million pounds | |
| | | EVALUATIO | N | |
| | Metric | Rating | Comments | |
| | | | | |
| Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | |
| eness | | | | |
| Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| Metric 3: | Applicability | High | Data are for manufacturing and processing, in-scope occupational scenarios. | |
| Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | |
| Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics | |
| Clarity | | | | |
| Metric 6: | Metadata Completeness | Low | Release media provided but no other metadata. | |
| 1 Uncertainty | | | | |
| Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| - | Metric 1: metric 1: metric 2: Metric 2: Metric 3: Metric 3: Metric 5: Clarity Metric 6: Uncertainty Metric 7: | Data Data Irce: 99% of releases from 1,3-BD production approx. 3.8million lbs/yr from US produc The largest consumption of 1,3-butadiene amount of butadiene produced. The EPA I (2.27 · 1Q6 kg) a year, or 0.3% of the amo Metric Metric 1: Methodology mess Metric 3: Applicability Metric 4: Temporal Representativeness Metric 5: Sample Size Clarity Metric 6: Metadata Completeness I Uncertainty Metric 7: | EXTRACTIO Data EXTRACTIO Data EXTRACTIO Data EXTRACTIO Data EXTRACTIO Data EXTRACTIO approx. 3.8million lbs/yr from US production of 1,3-BD in 1984 The largest consumption of 1,3-butadiene in the United States i amount of butadiene produced. The EPA has estimated that the to (2.27 · 1Q6 kg) a year, or 0.3% of the amount produced EVALUATIO Metric Rating Metric 1: Methodology High mess Metric 2: Geographic Scope High Metric 3: Applicability High Metric 4: Temporal Representativeness Low Metric 5: Sample Size Medium Clarity Metric 6: Metadata Completeness Low 1 Uncertainty Metric 7: Metadata Completeness Low | |
| Study Citation: | Forrest, M. J., Jolly, A. M., Holding, S. R., Richards, S. J. (1995). Emissions from processing thermoplastics. Annals of Occupational Hygiene 39(1):35-53. | | | | | | |
|--------------------------------|---|---------------------------------|--------|--|--|--|--|
| HERU ID: Conditions of Use: | 1009549 Disposal | | | | | | |
| | Disposal | | | | | | |
| Demonster | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Life cycle description: | | Emissions to Air | | | | | |
| Description of release so | ource: | Thermoplastic processing | | | | | |
| Release quantity: | | No butadiene emissions detected | | | | | |
| Release or emission fact | tors: | nan | | | | | |
| | | | | | | | |
| EVALUATION | | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Method comes from UK's Health Safety and Environmental Branch. | | | |
| Demein 2. Demessateti | | | | | | | |
| Domain 2: Representativ | Veness Matria 2 | Coordination Second | Madian | | | | |
| | Metric 2: | Geographic Scope | Medium | Data is from an OECD country. | | | |
| | Metric 3: | | High | Data is within scope. | | | |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old. | | | |
| | Metric 5: | Sample Size | High | Sample size is representative and sample distribution is fully characterized | | | |
| Domain 3: Accessibility | // Clarity | | | | | | |
| 2 cmain 5. 7 recessionity | Metric 6: | Metadata Completeness | Medium | Only release media and statement of no emissions provided. | | | |
| | | * | | · • | | | |
| Domain 4: Variability an | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Uncertainty not addressed. | | | |
| | | | | | | | |
| Overall Qualit | ty Detern | nination | Medium | | | | |

PUBLIC RELEASE DRAFT November 2024

Environmental Releases

| Study Citation: HERO ID: Conditions of Use: | Friedrich, R., 6201718 Use | Friedrich, R., Obermeier, A. (1999). Chapter 1: Anthropogenic emissions of volatile organic compounds. :1-39. 6201718 Use | | | | |
|--|----------------------------------|---|--------|--|--|--|
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Description of release source: Release or emission factors: | | Combustion processes, production, treatment, storage, and distribution of fossil fuels, application of volatile organic solvents and solvent-containing products, industrial production processes, and biological processes. (page 3 of 39, not Butadiene specific) Release or emission factors | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Germany, an OECD country. | | |
| | Metric 3: | Applicability | High | Data are for the use of fuels and related products, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (percentages, emission factors) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | Most critical metadata provided. | | |
| | | <u>^</u> | 2 | - | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed by providing ranges of uncertainty and best estimates. Variabil- ity is addressed by including emissions data from many different sectors under different conditions. | | |
| Overall Quality Determination | | High | | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 3004860 Table: 1 of 1

| Study Citation: | Grant, R. L., | Grant, R. L., Leopold, V., Mccant, D., Honeycutt, M. (2007). Spatial and temporal trend evaluation of ambient concentrations of 1,3-butadiene and | | | | |
|--|--------------------------|---|--------------|--|--|--|
| HEBO ID. | chloroprene 1 3004860 | n Texas. Chemico-Biological Interac | 166(1-3):44- | 51. | | |
| Conditions of Use: | Disposal | | | | | |
| | Disposul | | | | | |
| Donomotor | | Data | EXTRAC | HON | | |
| rarameter | | Data | | | | |
| | | | | | | |
| Description of release so | urce: | Industrial sites in Texas | | | | |
| Release quantity: | | 695 tonnes per year | | | | |
| Release or emission facto | ors: | Release or emission factors | | | | |
| Comments: | | See Table 2 | | | | |
| | | | EXAT ITA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | metre | Ruting | Connicito | | |
| | Metric 1: | Methodology | High | EPA method used. | | |
| Domain 2: Representativ | eness | | | | | |
| 1 | Metric 2: | Geographic Scope | High | Data is from USA | | |
| | Metric 3 | Applicability | High | Report is within scope | | |
| | Metric 4: | Temporal Representativeness | Medium | Data is between 10 and 20 years old | | |
| | Metric 5: | Sample Size | High | Statistical distribution fully characterized. Means ranges percentages medians and | | |
| | Metile 5. | Sumple Size | Ingii | standard deviations given for individual sites. | | |
| Domain 3: Accessibility | Clarity | | | | | |
| Domain 5. Accessionity/ | Metric 6: | Metadata Completeness | Medium | Most critical metadata is included, but missing additional fields. | | |
| | | ······ | | · · · · · · · · · · · · · · · · · · · | | |
| Domain 4: Variability an | d Uncertaintv | | | | | |
| ······································ | Metric 7: | Metadata Completeness | High | Uncertainty is addressed and explained. | | |
| Overall Quality Determination | | High | | | | |

| Study Citation: HERO ID: Conditions of User | Harlow, H. W., Shanno 5701791 Manufacturing | Harlow, H. W., Shannon, E. S., Sercu, C. L. (1961). A petrochemical waste treatment system. Engineering Extension Series No. 109 :156-166. 5701791 | | | | |
|---|---|---|---|--|--|--|
| | Manufacturing | | | | | |
| _ | | | EXTRACTION | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release so | ource: | Dow Chemical Petrochemical Plant in | n Saginaw Bay, Michigan. | | | |
| Waste treatment method | s and pollution control: | Waste treatment methods and pollutio | Waste treatment methods and pollution control | | | |
| | | | | | | |
| Domain | | Matria | EVALUATION | Commonto | | |
| Domain 1: Paliability | | Metric | Kating | Comments | | |
| Domain 1. Kenabinty | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the | | |
| | | | | 510. | | |
| Domain 2: Representativ | veness | | | | | |
| - | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for the production of butadiene, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | |
| | Metric 5: | Sample Size | Low | Distribution of samples is qualitative or characterized by no statistics. | | |
| Demain 2. Accessibility | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | |
| Domain 4: Variability a | d Unaartainty | | | | | |
| Domain 4: variability af | Metric 7: | Metadata Completeness | Low | The release data study does not address variability or uncertainty | | |
| | | Metadata Completeness | LUW | The release data study does not address variability of uncertainty. | | |
| Overall Qualit | y Determination | on | Medium | | | |

| Study Citation: | Study Citation: Hearn, D. (1995). Health Risks Due to Motor Vehicle Emissions in Melbourne. Clean Air 29(2):37. | | | | |
|---------------------------|---|---------------------------------------|------------|---|--|
| HERO ID: | 5773789 | , | | | |
| Conditions of Use: | Fuels and rela | ated products | | | |
| | | | EXTRACTION | | |
| Parameter | | Data | | | |
| | | | | | |
| Description of release so | ource: | motor vehicle emissions (page 1 of 8) | | | |
| Release or emission fact | ors: | Release or emission factors | | | |
| | | | EVALUATION | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | - | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | |
| Domain 2: Representativ | veness | | | | |
| 1 | Metric 2: | Geographic Scope | Medium | Data are from Australia, an OECD country. | |
| | Metric 3: | Applicability | High | Data are for butadiene emissions to air, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (averages, maximums, rates) but discrete samples not provided and distribution not fully characterized. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Medium | Release media and release frequency provided but missing number of release days, waste treatment, and disposal method. | |
| Domain 4: Variability ar | nd Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by listing factors that could have impacted the study. Variabil- ity addressed by sampling nine locations. | |
| Overall Qualit | y Determ | nination | Medium | | |

PUBLIC RELEASE DRAFT November 2024

Environmental Releases

| Study Citation: | Higashino, H | Higashino, H., Mita, K., Yoshikado, H., Iwata, M., Nakanishi, J. (2007). Exposure and risk assessment of 1,3-butadiene in Japan. Chemico-Biological | | | | |
|--|--|---|--|--|--|--|
| HERO ID: | 646907 | 100(1-3):52-02. | | | | |
| Conditions of Use: | Disposal | | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Description of release so Release quantity: Release or emission facto Comments: | includes registered industrial sources (br mobiles), and other non-registered source Japan releases in tonnes/yr Industrial so Release or emission factors See Figure 1, Emission amounts and annu | oken down into ch s mobile sources purces: 627 (2001) 1al trends. See Tab | nemical industry and other), mobile sources (broken down into car exhaust, car cold start, and other s are primary source of BD emissions , 403 (2002), 293 (2003) Mobile Sources: 3762 (2001), 4291 (2002), 4966 (2003) ole 1. | | | |
| | | | EVALUA' | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Japan, an OECD country. | | |
| | Metric 3: | Applicability | Medium | Data are for general industrial sources, which is similar to the in-scope occupational scenarios for butadiene manufacturing and processing. | | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | |
| Domain 3: Accessibility/ | / Clarity Metric 6: | Metadata Completeness | High | All metadata provided; provides in-text references to data sources. | | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed by discussion of data limitations. Variability addressed by temporal changes. | | |
| Overall Qualit | y Detern | nination | High | | | |

PUBLIC RELEASE DRAFT November 2024

Environmental Releases

HERO ID: 608305 Table: 1 of 1

| Study Citation: | Hsu, Y. C., Chen, S. | Hsu, Y. C., Chen, S. K., Tsai, J. H., Chiang, H. L. (2007). Determination of volatile organic profiles and photochemical potentials from chemical | | | | | | |
|---------------------------|--------------------------------------|---|-------------------------------|---|--|--|--|--|
| HERO ID: | manufacture process v 608305 | nufacture process vents. Journal of the Air and Waste Management Association 57(6):698-704. 3305 | | | | | | |
| Conditions of Use: | Disposal | | | | | | | |
| | EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | | |
| | | | | | | | | |
| Description of release so | ource: | ABS production plant: emission from s | tacks at plant sites; reactor | vents and dryer vents | | | | |
| Release or emission fact | tors: | Release or emission factors | | | | | | |
| Waste treatment method | s and pollution control: | nan | | | | | | |
| Comments: | | Table 3 | | | | | | |
| EVALUATION | | | | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | 0 | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | | | |
| Domain 2. Representati | veness | | | | | | | |
| 2 oniun 2. representati | Metric 2: | Geographic Scope | Low | Data are from Taiwan, a non-OECD country. | | | | |
| | Metric 3: | Applicability | Medium | Data are for general disposal from ABS polymer processing, which is similar to the in- scope occupational scenario for butadiene disposal in ABS processing. | | | | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (mean and standard deviation) but discrete samples not provided and distribution not fully characterized. | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | All metadata provided. | | | | |
| Domain 4. Variability a | nd Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by measurements as explained in methodology section. Vari- ability addressed by comparison to EPA AP-42 emissions. | | | | |
| Overall Qualit | Overall Quality Determination Medium | | | | | | | |

| Study Citation: | Huang, P., Tan, D., Luo | Huang, P., Tan, D., Luo, Y. (2010). A case study of cleaner production in acrylonitrile butadiene styrene resin companies in China. Journal of Environmental | | | | |
|---------------------------|-------------------------------|--|---------|--|--|--|
| HERO ID: | Science and Technolog 5708486 | gy 3(3):148-158. | | | | |
| Conditions of Use: | Processing | | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release so | ource: | ABS resin production plants | | | | |
| Release or emission fact | ors: | Release or emission factors | | | | |
| Waste treatment method | s and pollution control: | Waste treatment methods and pollution | control | | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Low | Methodology is not specified. | | |
| Domain 2: Representativ | veness | | | | | |
| 1 | Metric 2: | Geographic Scope | Low | Data is from China, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for plastic and resin manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (flows, emission factors, savings) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Uncertainty and variability not addressed. | | |
| Overall Qualit | y Determination | on | Medium | | | |

| Study Citation: | Kado, N. Y., pollutants fro | Kado, N. Y., Okamoto, R. A., Kuzmicky, P. A., Kobayashi, R., Ayala, A., Gebel, M. E., Rieger, P. L., Maddox, C., Zafonte, L. (2005). Emissions of toxic pollutants from compressed natural gas and low sulfur diesel-fueled heavy-duty transit buses tested over multiple driving cycles. Environmental Science & | | | | |
|---------------------------------------|--------------------------------|---|---------------------|---|--|--|
| | Technology 3 | 39(19):7638-7649. | | | | |
| HERO ID: | 88146 | | | | | |
| Conditions of Use: | Disposal | | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| Life cycle description: | | Emissions to Air | | | | |
| Description of release so | urce. | Buses emit butadiene from the exhaust | of using compressed | natural gas (CNG) and low sulfur discal fuel | | |
| Description of release se | ors: | Balance or emission factors | of using compressed | natural gas (CNO) and low-sulful diesel luci. | | |
| Release of emission fact | 018. | Release of emission factors | | | | |
| | | | EVALUA | ΓΙΟΝ | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | - | | | |
| | Metric 1: | Methodology | High | Uses an NIST method. | | |
| Domain 2: Representativ | veness | | | | | |
| I I I I I I I I I I I I I I I I I I I | Metric 2: | Geographic Scope | High | Data is from USA | | |
| | Metric 3: | Applicability | High | Data is within scope | | |
| | Metric 4: | Temporal Representativeness | Medium | Data is between 10 and 20 years old | | |
| | Metric 5: | Sample Size | High | Statistics are fully characterized with individual cases and scenarios disclosed and ana- | | |
| | | Sampio Silo | | lyzed. | | |
| Domain 3. Accessibility | / Clarity | | | | | |
| Domain 5. Accessionity | Metric 6 | Metadata Completeness | Medium | About half the metadate categories are included | | |
| | wienie 0. | Wetadata Completeness | wicululli | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| , | Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed in the discussion of the report. | | |
| | | * | | · • | | |
| Overall Qualit | y Detern | nination | High | | | |

PUBLIC RELEASE DRAFT November 2024

Environmental Releases

HERO ID: 1056410 Table: 1 of 1

| Study Citation: | Karavalakis, G., Durbin, T. D., Shrivastava, M., Zheng, Z., Villela, M., Jung, H. (2012). Impacts of ethanol fuel level on emissions of regulated and | | | | |
|---------------------------|---|---|--------------------|---|--|
| HERO ID: | unregulated pollutants | from a fleet of gasoline light-duty veh | nicles. Fuel 93(1) | :549-558. | |
| Conditions of Use: | Disposal | | | | |
| | • | | EXTRACTIO | N | |
| Parameter | | Data | | - | |
| | | | | | |
| Life cycle description: | | Emissions to Air | | | |
| Description of release sc | ource: | gasoline-powered light-duty vehicles | | | |
| Release or emission fact | ors: | Release or emission factors | | | |
| Waste treatment methods | s and pollution control: | nan | | | |
| | | | EVALUATIO | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | 144419 | | |
| | Metric 1: | Methodology | High | Uses a federally regulated method. | |
| Domain 7: Depresentativ | vanass. | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | High | Data is from USA | |
| | Metric 3: | Applicability | High | Data is within scope | |
| | Metric 4: | Temporal Representativeness | High | Data is within scope. | |
| | Metric 5: | Sample Size | High | Statistics are fully characterized with individual statistics provided for each fuel type | |
| | Weule 5. | Sample Size | Ingn | and car. | |
| Domain 3: Accessibility | / Clarity | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | Medium | Some data is included, but not all categories are mentioned | |
| | Methe 0. | Wetadata Completeness | Wiedium | Some data is mended, but not an categories are mentioned. | |
| Domain 4: Variability ar | nd Uncertainty | | | | |
| 2 chian 1. variability a | Metric 7: | Metadata Completeness | High | Uncertainty and possible errors in data are explained. The report tells the reader when | |
| | | - | - | assumptions were made that my affect results. | |
| | | | TT * 1 | | |
| Overall Qualit | y Determination | 0 n | High | | |

| Study Citation: HERO ID: Conditions of Use: | Kaye, J. B. (1971). Re 5699827 Processing | Kaye, J. B. (1971). Reuse-facility rehabilitation. Journal of the American Water Works Association 63(10):641-643. 5699827 Processing | | | | |
|---|---|---|------------------------------------|---|--|--|
| | | | EXTRACTION | | | |
| Parameter | | Data | | | | |
| Description of release so Waste treatment method | ource: ls and pollution control: | The process, coolant, and wash waters u Waste treatment methods and pollution | used in the manufacture of control | styrene-butadiene latexes by emulsion polymerization at Dow's Dalton, GA plant. | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | Methodology is known and expected to be accurate but may not cover all release sources at the site. | | |
| Domain 2: Representati | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for plastic and resin manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility | // Clarity | | | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 6: | Metadata Completeness | Medium | Release source and pollution prevention, but no frequencies or quantities. | | |
| Domain 4: Variability a | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | N/A | This metric is not applicable to the data being extracted | | |
| Overall Qualit | ty Determinati | on | Medium | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 87257 Table: 1 of 1

| Study Citation: | Kirchstetter, T. W., Sin | Kirchstetter, T. W., Singer, B. C., Harley, R. A. (1999). Impact of California reformulated gasoline on motor vehicle emissions 1 Mass emission rates. | | | | |
|---------------------------|--------------------------------|--|-----------|--|--|--|
| HERO ID: | Environmental Science 87257 | e & Technology 33(2):318-328. | | | | |
| Conditions of Use: | Disposal | | | | | |
| | | | EXTRACTIO | N | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Life cycle description: | | Emissions to Air | | | | |
| Description of release so | ource: | motor vehicles | | | | |
| Release or emission fact | ors: | Release or emission factors | | | | |
| Waste treatment method | s and pollution control: | nan | | | | |
| | | | | | | |
| | | | EVALUATIO | N | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Uses an NIST method. | | |
| | | | | | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data is from USA. | | |
| | Metric 3: | Applicability | High | Data is within scope. | | |
| | Metric 4: | Temporal Representativeness | Low | Data is over 20 years old. | | |
| | Metric 5: | Sample Size | High | Statistics are fully characterized with percentiles and standard deviations. | | |
| Domain 3. Accessibility | / Clarity | | | | | |
| Domain 5. Accessionity | Metric 6 [.] | Metadata Completeness | Medium | Critical metadata is included, but additional details missing | | |
| | | | incarain | chica headaa is headad, ou additional douits hisoing. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| 2 | Metric 7: | Metadata Completeness | High | Paper thoroughly explains uncertainty. | | |
| | | | | | | |
| Overall Qualit | y Determination | on | High | | | |

| Study Citation: | Knighton, W. | Knighton, W. B., Herndon, S. C., Wood, E. C., Fortner, E. C., Onasch, T. B., Wormhoudt, J., Kolb, C. E., Lee, B., Zavala, M., Molina, L., Jones, M. (2012). Detection of a gradiate set of the set of | | | | | |
|--------------------------------------|---|---|---------------|---|--|--|--|
| | (2012). Detec | r reaction mass spectrometer. Industrial | and Styrene | from a petrochemical facility: An application of a mobile laboratory and a modified | | | |
| HERO ID: | 2660787 | reaction mass spectrometer. Industrial | and Engineeri | ing Chemistry Research 51(57).12700-12711. | | | |
| Conditions of Use: | Disposal | | | | | | |
| | | | EXTRAC | TION | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Description of release so | ource: | Petrochemical plants | | | | | |
| Release quantity: | | 18.2 lbs/hr, 80 tons/yr. Page 5 | | | | | |
| Comments: | The 1,3-butadiene plumes appear to be fugitive emissions, asopposed to gas flare, since there is no evidence of elevatedconcentrations of the major comb related products, CO2or CO, associated with these events. This observation isconsistent with the reported emission inventory. For 1,3-butadiene, the 2009 er inventory reports that 86% (18.3tons/year) of TPC's and 58% (4.3 tons/year) of GY'semissions are fugitive with the remaining being stack releases. Page | | | | | | |
| | | | | | | | |
| | | | EVALUA | ΓΙΟΝ | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Method is described well, and seems to be equivalent to a commonly used method. | | | |
| Domain 2: Representativ | veness | | | | | | |
| 2 oniani 21 reepresentaan | Metric 2: | Geographic Scope | High | Data is from USA. | | | |
| | Metric 3: | Applicability | High | Data is within scope. | | | |
| | Metric 4: | Temporal Representativeness | High | Data is less than 10 years old. | | | |
| | Metric 5: | Sample Size | Medium | Graphs are shown, but statistics aren't listed alongside them for clarity. Also, only vague ranges are given in the text. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | Medium | Some metadata provided, but not all | | | |
| | Wieule 0. | Metadata Completeness | Wiedium | | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainties addressed on multiple occasions, and suggestions are provided on how to improve sampling and modeling. | | | |
| Overall Quality Determination | | High | | | | | |

| Study Citation: HERO ID: Conditions of Use: | Lazzaro, E., Sbarski, I. 5735801 Processing | ., Bishop, J. (2007). Recycling of engineering | thermoplastics | used in consumer electrical and electronic equipment. :717-724. | |
|---|---|--|----------------|---|--|
| | | EXT | RACTION | | |
| Parameter | | Data | | | |
| Description of release so Waste treatment method | ource: s and pollution control: | ABS plastics within waste electrical and electror Waste treatment methods and pollution control | ic equipment | | |
| EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Medium | Methodology is known and expected to be accurate but may not cover all release sources at the site. | |
| Domain 2: Representati | veness | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Australia, an OECD country. | |
| | Metric 3: | Applicability | High | Data are for recycling, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | |
| | Metric 5: | Sample Size | Low | Distribution of samples is qualitative or characterized by no statistics. | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Medium | Release source and pollution prevention, but no frequencies or quantities. | |
| Domain 4: Variability a | nd Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Low | The release data study does not address variability or uncertainty. | |
| Overall Qualit | ty Determination | on | Medium | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 4140756 Table: 1 of 1

| Study Citation: | Lough, G. C. | Lough, G. C., Schauer, J. J., Lonneman, W. A., Allen, M. K. (2005). Summer and winter nonmethane hydrocarbon emissions from on-road motor vehicles | | | | |
|--|-----------------------------|--|-----------------------|--|--|--|
| HERO ID: | 4140756 | 4140756 | | | | |
| Conditions of Use: | Disposal/emissions to air | | | | | |
| | 1 | | EVTDAC | TION | | |
| Donomotor | | Data | EATKAU | TION | | |
| | | Data | | | | |
| Description of release source:vehicle emissions measured at road turnRelease or emission factors:Release or emission factors | | | el outlets (specifica | lly in Wisconsin) (page 3 of 19) | | |
| | | | EVALUA' | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | 6 | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | |
| Domain 2: Representativ | veness | | | | | |
| 1 | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for vehicle emissions, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (measured/calculated values and measurement uncertainties) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Release media and release frequency provided but missing characterization of car types. | | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed by uncertainties in methodology. Variability addressed by seasonal changes. | | |
| Overall Quality Determination | | | High | | | |

| Study Citation: | Luft Enviror | nmental Consulting, (1994). AB 2588 hea | alth risk assessment for Texac | co Refining and Marketing Inc's Bakersfield Plant-Area 3, reporting year | | | |
|------------------------|-----------------|---|-----------------------------------|---|--|--|--|
| HERO ID: | 1991, with c | , with cover letter dated 06/02/94. | | | | | |
| Conditions of Use: | Other-Comb | Combustion Product | | | | | |
| EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Description of release | source: | Heaters, tanks, boilers, flares, sulfur recover | ery units, and fugitive emissions | from Area 3 of the Texaco Bakersfield petroleum refinery. | | | |
| Release quantity: | | Appendix B-1, Page B-1-7: "Heaters (3): | 2.151-2.571 lb/yr each Boilers() | 2): 0.4578-0.9019 lb/yr each Flare: 0.1632 lb/yr Tanks(10): 3.530E-05 to 2.464E-03 | | | |
| | | 3.186E-04 lb/hr each Flare: 1.861E-05 lb/ | 'hr Tanks(10): 4.041E-09 lb/hr t | o 2.820E-07 lb/hr each Sulfur Recovery: 4.325E-05 lb/hr Fugitives(7): 5.958E-05 to | | | |
| D 1 · · · · | | 6.168E-04 lb/hr each TOTAL: 3.677E-03 l | b/hr" | | | | |
| Release or emission fa | ctors: | nan | | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | | |
| Domain 2: Representat | tiveness | | | | | | |
| 1 | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | Uninformative | EPA believes that the butadiene is released as a combustion byproduct, an occupational scenario that is outside the scope of the risk evaluation. | | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | | |
| | Metric 5: | Sample Size | Low | Distribution of samples is qualitative or characterized by no statistics | | | |
| Domain 3: Accessibili | ty/Clarity | | | | | | |
| Domain 5. Accession | Metric 6: | Metadata Completeness | Low | Release data include release media but no other metadata | | | |
| | | | | | | | |
| Domain 4: Variability | and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Uncertainty and variability of the results are not addressed in the study. | | | |
| | | • • • • | TT • • • | | | | |
| Overall Qual | ity Deterr | nination | Uninformative | B | | | |

PUBLIC RELEASE DRAFT November 2024

Environmental Releases

| Study Citation: | Luft Environ | Luft Environmental Consulting, (1993). AB 2588 Health risk assessment for Texaco Refining and Marketing Inc.'s Bakersfield Plant-Areas 1 and 2 | | | | |
|---|--------------|--|-------------------|--|--|--|
| HEBO ID: | Reporting Ye | ar 1991. | | | | |
| Conditions of Use: | Disposal | | | | | |
| | Disposur | | EVEDAG | | | |
| Donomotor | | Data | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Description of release source: Heaters, internal combustion engines, flares, tanks, cool petroleum refinery | | | | g towers, wastewater treatment areas, sulfur recovery units, and fugitive emissions from valves at a | | |
| Release quantity: | | Emissions per source are listed in Table B- | 1 (lb/day) but du | e to the photocopy job, they are illegible. | | |
| | | | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for butadiene emissions to air, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | | |
| Domain 3: Accessibility/ Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Uncertainty and variability not addressed. | | |
| Overall Qualit | v Detern | nination | High | | | |

| Study Citation: | Luft Environmental Consulting, (1993). AB 2588 Health risk assessment for Texaco Refining and Marketing Inc.'s Bakersfield Plant-Area 3 Reporting | | | | |
|---------------------------|---|--|---------------------|--|--|
| HERO ID. | Year 1991. 6570010 | | | | |
| Conditions of Use: | Disposal | | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| | | | | | |
| Description of release so | ource: | Three heaters, two boilers, and a flare at | a petroleum refiner | ry. | |
| Release quantity: | | Emissions per each individual unit are li | sted in Table B-1. | Total butadiene emissions for all processes are 28.08 lb/yr. | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | |
| Domain 2: Representativ | veness | | | | |
| Ĩ | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for butadiene emissions to air, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | |
| Domain 3: Accessibility | // Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | |
| Domain 4: Variability a | nd Uncertaintv | | | | |
| j. | Metric 7: | Metadata Completeness | Low | Uncertainty and variability not addressed. | |
| Overall Oualit | tv Detern | nination | High | | |

Env

| Study Citation: | Melnick, R. I | Melnick, R. L., Shackelford, C. C., Huff, J. (1993). Carcinogenicity of 1,3-butadiene. Environmental Health Perspectives 100(0):227-236. | | | | |
|--------------------------------|--|--|-----------------------------|--|--|--|
| HERO ID: Conditions of Use: | 040923 Manufacturir | ng processing | | | | |
| | munuruotum | 5, processing | | | | |
| Danamatan | | Data | EXTRACTION | | | |
| rarameter | | Data | | | | |
| Description of release so | Description of release source: Peloses sources may include automobile exhaust assoling formulations, and small amounts from hurning plastics or rubber | | | | | |
| Release quantity: | uree. | 10million pounds of BD per year from fac | cilities that produce or pr | ocess BD | | |
| Release or emission facto | ors: | Release or emission factors | | | | |
| | | | | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | |
| Domain 2: Representativ | /eness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | Medium | Data are for generic industrial scenarios, which is similar to the in-scope occupational scenarios for manufacturing and processing. | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | |
| | Metric 5: | Sample Size | Low | Sample distribution is described qualitatively. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Release media and release frequency provided but missing specific release source or emission duration. | | |
| Domain 4: Variability an | d Uncertainty | | | | | |
| , | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Qualit | y Detern | nination | Medium | | | |

| Study Citation: HERO ID: Conditions of Use: | Mo, Z., Shao, M.,in, Lu, S., Qu, H., Zhou, M., Sun, J.,in, Gou, B.,in (2015). Process-specific emission characteristics of volatile organic compounds (VOCs) from petrochemical facilities in the Yangtze River Delta, China. Science of the Total Environment 533:422-431. 3075174 Disposal | | | | |
|--|---|---|-------------------|--|--|
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Description of release so Release or emission facto | urce: ors: | Petrochemical facilities in the Yangtze Rive equipment. Release or emission factors | r Delta, China, t | through evaporation of raw materials in open areas and fugitive emission vapor leaks from the process | |
| | | | EVALUA' | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | EPA method used. | |
| Domain 2: Representativ | veness Metric 2: | Geographic Scope | Low | Data is from an non-OECD country. | |
| | Metric 3: | Applicability | High | Report is within scope. | |
| | Metric 5: | Sample Size | Medium | Only weight percentages provided. There are graphs, but they aren't labeled with spe- cific values. | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Medium | Most critical metadata is included, but missing additional fields. | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed and explained well in the conclusion | |
| Overall Quality Determination | | | High | · · · | |

| Study Citation: HERO ID: Conditions of Use: | Morrow, N. L. (2001). Significance of 1,3-butadiene to the US air toxics regulatory effort. Chemico-Biological Interactions 135-136:137-143. 82389 Disposal | | | |
|---|---|--|--|--|
| | Disposal | EXTRACTION | | |
| Parameter | | Data | | |
| Description of release source: Release quantity: | | Vehicles, open burning, polymer and resins, chemical manufacturing, petroleum refining, tire production, lead smelting "Mobile sources: on-road vehicles: 36900 tons (51.4%) Open burning: forest and wildfires: 10700 tons (14.9%) Mobile sources: non-road — other: 10100 tons (14.0%) Open burning: prescribed burns: 9200 tons (12.8%) Polymer and resins: 1120 tons (1.6%) Industrial organic chemicals manufacturing: 1080 tons (1.5%) Miscellaneous organic chemical manufacturing: 1010 tons (1.4%) Mobile sources: non-road — aircraft: 833 tons (1.2%) Secondary lead smelting: 530 tons (0.74%) Petroleum refining — other: 175 tons (0.24%) Agricultural chemicals and pesticides: 106 tons (0.15%) Petroleum refining: cyclic crude and intermediate production: 36 tons (0.05%) Hydrochloric acid production: 36 tons (0.05%) Alkali and chlorine production: 24 tons (0.03%) Industrial inorganic chemical manufacturing: 8.4 tons (0.01%) Tire production: 6.0 tons (0.01%) 12 Other categories: 9.5 tons (0.01%)" | | |
| Waste treatment method Comments: | ds and pollution control: | nan nan See table 1 for emission estimates | | |

| | EVALUATION | | | | | |
|---|------------------------------|-----------------------------|--------|--|--|--|
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | / | | | | | |
| | Metric 1: | Methodology | High | Uses EPA and TRI data. | | |
| Domain 2: Represent | ativeness | | | | | |
| 1 | Metric 2: | Geographic Scope | High | Data is from USA. | | |
| | Metric 3: | Applicability | High | Data is within scope. | | |
| | Metric 4: | Temporal Representativeness | Medium | Data is between 10 and 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Values are given, but no statistics about values are given in addition. | | |
| Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness | | | Medium | Some data is included in the paper, but not all categories are mentioned. | | |
| | | | | | | |
| Domain 4: Variability | and Uncertainty Metric 7: | Metadata Completeness | Medium | The study provides only limited discussion of the variability and uncertainty is not ad- dressed. | | |
| Overall Quality Determination | | | High | | | |

| Study Citation: HERO ID: Conditions of Use: | Mullins, J. A. (1990). Industrial emissions of 1,3-butadiene. Environmental Health Perspectives 86(0):9-10. 5554351 Disposal | | | |
|---|--|---|--|--|
| | | EXTRACTION | | |
| Parameter | | Data | | |
| | | | | |
| Life cycle description: | | Emissions to Air | | |
| Description of release source: | | Equipment leaks from styrene-butadiene copolymer production, production of polybutadiene, and production of neoprene/chlorine."Equipment leaks occur as the result of imperfect sealing at connections such as flanges, screwed fittings, sealing surfaces on rotating equipment such as pumps and compressors, and at devices designed to protect equipment from overpressure such as relief valves. The category also includes losses that may occur as the result of sampling process streams for quality control. " | | |
| Release quantity: | | 5 million lbs./yr. from production of styrene-butadiene copolymers. Of this total, about 50% attributed to equipment leaks and 50% to process venting. 900,000 lbs./yr. from polybutadiene production 98% from equipment leaks. | | |
| Release or emission factors: | | Release or emission factors | | |
| Waste treatment methods | s and pollution control: | nan | | |

| | EVALUATION | | | | | |
|--------------------------------------|------------------------------|-----------------------------|--------|--|--|--|
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | |
| Domain 2: Representat | iveness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for Emissions to Air, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (percentages, means) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibilit | y/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | |
| Domain 4: Variability a | and Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed by discussing how much the results may differ than the values provided in the report. Variability is not addressed. | | |
| Overall Quality Determination | | | High | | | |

| Study Citation: HERO ID: Conditions of Use: | Murphy, C. formation. A 121742 Manufacturii | Murphy, C. F., Allen, D. T. (2005). Hydrocarbon emissions from industrial release events in the Houston-Galveston area and their impact on ozone formation. Atmospheric Environment 39(21):3785-3798. 121742 Manufacturing, Processing | | | | |
|---|--|---|--------------------|--|--|--|
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Description of release so Release or emission fact | ource: fors: | Various industrial sources including organan | anic chemicals and | petroleum refining; SIC codes listed | | |
| | | | EVALUA' | ΓΙΟΝ | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for chemical manufacturing and processing, in-scope occupational scenarios. | | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (release amounts, duration, and rates) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Release media and release frequency provided but missing specific process unit and facility information. | | |
| Domain 4: Variability ar | Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by samples from multiple sites and different times, but uncertainty is not addressed. | | |
| Overall Qualit | ty Detern | nination | High | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 3364823 Table: 1 of 1

| Study Citation: | Myers, J. L., | Myers, J. L., Phillips, T., Grant, R. L. (2015). Emissions and ambient air monitoring trends of lower olefins across Texas from 2002 to 2012. Chemico- Diplozieral Interactions 241-2.0 | | | | |
|---------------------------|---------------|--|-------------------|--|--|--|
| HFRO ID. | 3364823 | 3364823 | | | | |
| Conditions of Use: | Disposal/emi | Disposal/emissions to air | | | | |
| | 1 | | FXTRAC | TION | | |
| Parameter | | Data | EATRAC | | | |
| | | | | | | |
| Description of release so | ource: | The primary way 1,3-butadieneis released in | nto the environm | nent is from emissions from gasoline and diesel-powered vehicles and equipment. Also from industrial | | |
| Release quantity: | | Top five emitters of 1,3-BD in Texas and % | of total emission | ns in Texas (total 407 tons per year in Texas): Equistar Chemicals LP, Channelview - 17.6% INEOS | | |
| | | USA LLC, Chocolate Bayou - 10.9% B | ASF Total Petro | chemicals - 9.3% Lanxess Corp, Orange Plant - 6.0% Shell Chemical LP, Deer Park - 6.0% | | |
| Comments: | | Statewide emissions in 2002 were 675.3 tor See table 1 and 2 for more data on the cherr | ns per year | | | |
| comments. | | See table 7 and 2 for more data on the chem | noui. | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | |
| Domain 2: Representativ | eness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for industrial emissions including petrochemical manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | High | Data are no more than 10 years old. | | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. | | |
| Domain 2. Accossibility | / Clarity | | | | | |
| Domain 5: Accessionity | Matric 6: | Metadata Completeness | Low | Palanca madia providad but na other matadata | | |
| | metric 0. | Wetadata Completeness | LOW | Recease meura provincu dui no omer metadata. | | |
| Domain 4: Variability an | d Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by data for multiple sites and variability over a few years, but | | |

Overall Quality Determination

High

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uncertainty is not addressed.

| Study Citation: | Nagpure, A. | Nagpure, A. S., Gurjar, B. R., Kumar, V., Kumar, P. (2016). Estimation of exhaust and non-exhaust gaseous, particulate matter and air toxics emissions | | | | |
|---------------------------|----------------|--|---------------------|--|--|--|
| HERO ID. | from on-road | vehicles in Delhi. Atmospheric Enviro | onment 127:118- | 124. | | |
| Conditions of Use: | Disposal/emi | Disposal/emissions to air | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release so | ource: | vehicle emissions | | | | |
| Release quantity: | | Graph shows total 1,3-BD emission from | 1991-2020 in De | lhi with breakdown of vehicle types contributing emissions; biggest contributor shifted from cars to | | |
| Comments | | Light Commercial Vehicles around 2010- | 2014 most rece | nt total emissions over past few years is between 1500-2000kg of 1,3-BD | | |
| Comments. | | Used the VALT model, details of input dat | a are provided in a | supplemental information document | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | Methodology is known and expected to be accurate but may not cover all release sources at the site. | | |
| Domain 2. Representativ | veness | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | Low | Data are from India, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for vehicle emissions, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | High | Data are no more than 10 years old. | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized | | |
| | | | | | | |
| Domain 3: Accessibility | / Clarity | | TT: 1 | | | |
| | Metric 6: | Metadata Completeness | High | All metadata provided; supplementary document available | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by temporal changes, but uncertainty is not addressed. | | |
| Overall Qualit | y Detern | nination | High | | | |

| Study Citation: | Nakamura, J | Nakamura, J., Azuma, N., Kameya, T., Kobayashi, T., Urano, K. (2008). Analysis of the toxicity-weighted release amount ranking of PRTR chemicals in | | | | |
|---------------------------|----------------|---|-----------------------|--|--|--|
| HERO ID: | 1025153 | al of Environmental Science and Health, | Part A: Toxic/Hazar | dous Substances & Environmental Engineering 45(5):452-459. | | |
| Conditions of Use: | Disposal | | | | | |
| | | | EXTRACTION | 1 | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Life cycle description: | | Emissions to Air | | | | |
| Description of release so | ource: | 4.8% reported releases, 92.8% mobile sour | rces, 1.8% households | | | |
| Release quantity: | | 6.0E+6 kg/year | | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Uses an OECD method. | | |
| Domain 2: Representativ | veness | | | | | |
| - ····· | Metric 2: | Geographic Scope | Medium | Data is from an OECD country. | | |
| | Metric 3: | Applicability | High | Data is within scope. | | |
| | Metric 4: | Temporal Representativeness | Medium | Data is between 10 and 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Mostly ranges and rough averages on large orders of magnitude given. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Only annual release and disposal sources mentioned. | | |
| Domain 4: Variability at | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty briefly mentioned in conclusion. | | |
| Overall Qualit | ty Detern | nination | Medium | | | |

| Study Citation: | National Tox B6C3E1 mic | National Toxicology Program (NTP), (1993). NTP technical report on the toxicology and carcinogenesis studies of 1,3-butadiene (CAS no. 106-99-0) in B6C3E1 mice (inhalation studies) | | | | | |
|---|----------------------------|--|---------------------------------|---|--|--|--|
| HERO ID: | 5160111 | 5160111 | | | | | |
| Conditions of Use: | Disposal/em | Disposal/emissions to air | | | | | |
| | | | EXTRACTION | 1 | | | |
| Parameter | | Data | | | | | |
| Description of release s Release quantity: | ource: | facilities that produce or process 1,3-BD 10 million pounds/yr in 1984 (pg. 16/389 | ; 70% of emissions from (9) | equipment leaks and 30% from process venting (pg. 16/389) | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | | |
| Domain 2: Representati | iveness | | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for manufacturing and processing, in-scope occupational scenarios. | | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| Domain 3: Accessibility | y/ Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Release media provided but no other metadata. | | | |
| Domain 4: Variability a | nd Uncertainty | | | | | | |
| 2 | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Quali | ty Detern | nination | Medium | | | | |

| Study Citation: | National Tox | onal Toxicology Program (NTP), (1999). NTP report on carcinogens background document for 1,3-butadiene. | | | | | |
|---|----------------|---|---|--|--|--|--|
| Conditions of Use: | Disposal/emi | ssions to air, water, and land | sions to air, water, and land | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| Description of release source:facilities producing 1,3-BD, styrene-BD of operations in 1992, petroleum refineries batteries with plastic battery separators (p annual emissions 102,000 Mg/yr for 199 handling SB copolymer wastewaters emit nan | | | opolymer, polyBl were fourth large (s. 8-10/143)) (included vehic ed total 21 tons/y | D, neoprene, ABS copolymer, nitrile elastomer, and adiponitrile; lesser emissions in other processing st emitter of 1,3-BD emitted from furnaces at secondary lead smelting facilities handling lead-acid cle emissions and manufacturing and producing facilities) volatilization of 1,3-BD from POTWs r in 1996 5,398 lbs to surface water and 277 lbs to land in 1995 (pg. 9/143) | | | |
| | | | EVALUA' | TION | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | Medium | Methodology is known and expected to be accurate but may not cover all release sources at the site. | | | |
| Domain 2: Representativ | veness | | | | | | |
| 1 | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for disposal, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | | |
| | Metric 5: | Sample Size | Low | Distribution of samples is qualitative or characterized by no statistics. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Release media provided but no other metadata. | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Quality Determination | | | Low | | | | |

| Study Citation: | National Tox | National Toxicology Program (NTP), (2016). Report on carcinogens, fifteenth edition: 1,3-butadiene. | | | | |
|--------------------------------------|--|---|------------|---|--|--|
| HERO ID: | 5160138 | | | | | |
| Conditions of Use: | Disposal/emi | ssions to air | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Release quantity: | Release quantity: calculated annual butadiene emissions to air to be 102 million kilograms (225 million pounds) in 1990 (included vehicle emissions and manufacturing and butadiene emissions to air to be 102 million kilograms (225 million pounds) in 1990 (included vehicle emissions and manufacturing and butadiene emissions) | | | | | |
| Release or emission factor | ors: | Release or emission factors | | | | |
| | | | | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | Methodology is known and expected to be accurate but may not cover all release sources at the site. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for disposal, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | |
| Domain 3. Accessibility | / Clarity | | | | | |
| Domain 5. Accessionity, | Metric 6: | Metadata Completeness | Low | Release media provided but no other metadata. | | |
| | | | | | | |
| Domain 4: Variability an | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Quality Determination | | Medium | | | | |

| Study Citation: | Nunez, C., McMinn, B., Vitas, J. (1996). Barriers to the use of radiation-curable adhesives in the coated and laminated substrate manufacturing industry. | | | | |
|--------------------------------|---|---|--|--|--|
| HERO ID: | 5466433 | viacinais +5(1).52-76. | | | |
| Conditions of Use: | Processing | | | | |
| | | EXTRACTION | | | |
| Parameter | | Data | | | |
| | | | | | |
| Description of release source: | | air releases (page 6 of 20. Butadiene not specifically mentioned.) | | | |
| Release quantity: | | In 1990, total air releases (fugitive and point emissions) by facilities operating under SIC 2671 were 10.5 million pounds (4.7 Mkg). SIC 2672 facilities emitted | | | |
| Waste treatment method | ls and pollution control: | nan | | | |

| | EVALUATION | | | | | |
|--------------------------------------|------------------------------|-----------------------------|--------|--|--|--|
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources including the EPA. | | |
| Domain 2: Representa | tiveness | | | | | |
| | Metric 2: | Geographic Scope | High | In the USA | | |
| | Metric 3: | Applicability | High | Data are for solvents in synthetic rubber/coating manufacturing, an in-scope occupa- tional scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (percentages, averages) but dis- crete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibili | ty/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability | and Uncertainty Metric 7: | Metadata Completeness | Medium | Variability addressed by describing different methods of curing and coating rubbers, but uncertainty is not addressed. | | |
| Overall Quality Determination | | | High | | | |

| Study Citation: | OEHHA, (20 | 013). 1,3-Butadiene reference exposure | levels. | | | | |
|---------------------------|----------------|---|--|---|--|--|--|
| HERO ID: | 5099113 | | | | | | |
| Conditions of Use: | Disposal/em | issions to air | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Description of release so | ource: | 78.8% of releases are non-point or mobi direct volatilization from gas, stack emis | le; 1.6% are accidental cossions, cigarette smoke, | r fugitive during manufacture, use, transport, storage, or disposal; remainder of releases from and burning of plastics similar breakdown for CA specifically; wildfires are largest natural | | | |
| Release quantity: | | Total statewide emissions in California in | 2008 was 3,754 tons | | | | |
| Comments: | | different draft/version of HERO ID 51550 | 503 | | | | |
| | | | | | | | |
| | | | EVALUATION | 1 | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | Medium | Methodology is known and expected to be accurate but may not cover all release sources at the site. | | | |
| Domain 2: Representati | veness | | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | Medium | Data are for generic scenarios, which are similar or may include in-scope occupational scenarios such as vehicle emissions and manufacturing/processing emissions. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| ~ | | | | | | | |
| Domain 3: Accessibility | // Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Release media and release frequency provided but missing breakdown of individual release sources. | | | |
| Domain 4: Variability a | nd Uncertaintv | | | | | | |
| Ş | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Qualit | ty Detern | nination | Medium | | | | |

PUBLIC RELEASE DRAFT November 2024

Environmental Releases

| Study Citation: | Outapa, P., T | Outapa, P., Thepanondh, S. (2014). Development of air toxic emission factor and inventory of on-road mobile sources. Air, Soil and Water Research | | | | |
|--------------------------------------|-----------------------------|---|------------------------|--|--|--|
| HERO ID: | 7:1-10. 5587959 | | | | | |
| Conditions of Use: | Disposal | | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release so | ource: | Mobile sources | | | | |
| Release quantity: | | 250-300 tons/yr estimated fo | r 2009-2024 (Figure 3) | | | |
| Release or emission factor | ors: | Release or emission factors | | | | |
| Comments: | | See Figure 1. | | | | |
| | | | T N7A T TTA7 | FION | | |
| Domain | | Metric | E VALUA. Rating | Comments | | |
| Domain 1: Reliability | | Wette | Rating | connients | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | |
| Domain 2: Representativ | veness | | | | | |
| Domani 2. Representativ | Metric 2. | Geographic Scope | Low | Data are from Thailand a non-OECD country | | |
| | Metric 3: | Applicability | High | Data are for vehicle emissions to air, an in-scope occupational scenario | | |
| | Metric 4: | Temporal Representativer | ness High | Data are no more than 10 years old | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (ranges, percentages, means) but discrete samples not provided and distribution not fully characterized. | | |
| | | | | | | |
| Domain 3: Accessibility | Metric 6: | Metadata Completeness | High | All metadata provided. | | |
| | | | | | | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed by mentioning discrepancies in results, such as the model over or under-estimating values. Variability addressed by using different fuels and motor vehicles. | | |
| Overall Quality Determination | | | High | | | |

| Study Citation: | Pelz, N., Den | Pelz, N., Dempster, N. M., Shore, P. R. (1990). Analysis of low molecular weight hydrocarbons including 1,3-butadiene in engine exhaust gases using an | | | | | |
|---------------------------|----------------|--|------------------------|--|--|--|--|
| HEDO ID. | aluminum ox | aluminum oxide porous-layer open-tubular fused-silica column. Journal of Chromatographic Science 28(5):230-235. | | | | | |
| Conditions of Use: | Commercial | Commercial Use - Fuel and Related Products | | | | | |
| | | | | | | | |
| Parameter | | Data | EATRACTION | | | | |
| | | Data | | | | | |
| Description of release as | | | | | | | |
| Release quantity: | Juice. | At both engine conditions the 1.3 butadiene | level was about 5 ppm | by volume (nage 3 and 4 of 6) See page 5 of 6 for visual | | | |
| Release quality. | | At both engine conditions the 1,5-butautene | level was about 5 ppin | by volume (page 5 and 4 or 6) see page 5 or 6 for visual. | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | From Department FVA/VE in Germany | | | |
| | | | | | | | |
| Domain 2: Representativ | veness | ~ · · · · | | | | | |
| | Metric 2: | Geographic Scope | Medium | from Germany, and OECD country | | | |
| | Metric 3: | Applicability | Low | The release data are for a non-occupational scenario that is similar to an occupational scenario within the scope of the risk evaluation, such as a consumer DIY scenario that is similar to a worker scenario (vehicle exhaust) | | | |
| | Metric 4: | Temporal Representativeness | Low | from 1990 | | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized. Sample size is sufficiently representative | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | Release data include all associated metadata, including release media; process, unit operation, or activity that is the source of the release; and release frequency | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | |
| _ | Metric 7: | Metadata Completeness | High | The release data study addresses variability in the determinants of release. The release data study addresses uncertainty in the release results. | | | |
| Overall Qualit | y Detern | nination | Medium | | | | |

HERO ID: 77338 Table: 1 of 1

| Study Citation: HERO ID: | Perry, R., Gee, I. L. (1995). Vehicle emissions in relation to fuel composition. Science of the Total Environment 169(1-3):149-156. 77338 | | | | | | | | |
|---------------------------------------|--|---|---------|---|--|--|--|--|--|
| Conditions of Use: | Disposal | | | | | | | | |
| EXTRACTION | | | | | | | | | |
| Parameter | | Data | | | | | | | |
| | | | | | | | | | |
| Life cycle description: | | Emissions to Air | | | | | | | |
| Description of release source: | | Motor Vehicles- Butadiene is emitted into the atmosphere in the exhaust from gasoline vehicles. | | | | | | | |
| Release or emission factors: | | Release or emission factors | | | | | | | |
| | | | | | | | | | |
| EVALUATION | | | | | | | | | |
| Domain | | Metric | Rating | Comments | | | | | |
| Domain 1: Reliability | | | | | | | | | |
| | Metric 1: | Methodology | Low | Release data methodology not specified. | | | | | |
| | | | | | | | | | |
| Domain 2: Representativeness | | | | | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data is from an OECD country. | | | | | |
| | Metric 3: | Applicability | High | Report is in scope. | | | | | |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old. | | | | | |
| | Metric 5: | Sample Size | Medium | Samples are characterized with percentages and graphs, but no other statistics. | | | | | |
| Damain 2. A area '1 '1' | | | | | | | | | |
| Domain 3: Accessibility | / Clarity | Mata data Camalatan ara | Mallin | | | | | | |
| | Metric 6. | Metadata Completeness | Medium | Release media and emission factors included, but not much else. | | | | | |
| Domain 4: Variability and Uncertainty | | | | | | | | | |
| Domain 4. Variability at | Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed | | | | | |
| | | interaction completeness | moulant | | | | | | |
| Overall Quality Determination | | | Medium | | | | | | |

PUBLIC RELEASE DRAFT November 2024

Environmental Releases

| Study Citation: HERO ID: Conditions of Use: | Pervier, J. W., Barley, R. C., Field, D. E., Friedman, B. M., Morris, R. B. (1974). Survey reports on atmospheric emissions from the Petrochemical Industry. 5441658 Disposal | | | | | | | |
|---|--|--|------------|--|--|--|--|--|
| EXTRACTION | | | | | | | | |
| Parameter | | Data | | | | | | |
| | | | | | | | | |
| Life cycle description: | | Emissions to Air | | | | | | |
| Description of release so | ource: | Petrochemical processes | | | | | | |
| Release quantity: | | 6,210 million lbs/year of adiponitrile via butadiene emissions1,040 million lbs/year from styrene butadiene rubber | | | | | | |
| Comments: | | It is unclear how much of the releases are actually butadiene or overall hydrocarbon emissions that include butadiene. | | | | | | |
| | | | | | | | | |
| | | | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | Medium | The release data methodology is known or expected to be accurate but may not cover all release sources at the site. | | | | |
| Domain 2: Representativeness | | | | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | | |
| | Metric 3: | Applicability | High | Data are for Emissions to Air, an in-scope occupational scenario. | | | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | | | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. It is unclear if analysis is representative. | | | | |
| Domain 3: Accessibility/ Clarity | | | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Release media and release frequency provided but missing disposal/treatment method, emission factors, daily release quantity, number of release days, waste treatment, and P2. | | | | |
| Domain 4: Variability and Uncertainty | | | | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by using a weighting system when calculating statistics, and stating when numbers are estimates. Variability addressed by screening the question-naires that industry members provided. | | | | |
| Overall Quality Determination Medium | | | | | | | | |

| Study Citation: HERO ID: Conditions of Use: | programs, E.O. (1974). Air pollution control engineering and cost study of the paint and varnish industry. 6580284 Disposal | | | | | | | |
|--|---|--|--------|---|--|--|--|--|
| EXTRACTION | | | | | | | | |
| Parameter | | Data | | | | | | |
| Description of release source: Release or emission factors: Waste treatment methods and pollution control: | | Non-fugitive emissions from varnish and resin cooking, thinning, handling and storage, milling, blending, and filling. Fugitive emissions from paint and pigment particulate solvents. Release or emission factors Waste treatment methods and pollution control | | | | | | |
| EVALUATION | | | | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | | | |
| Domain 2: Representativeness | | | | | | | | |
| I I I I I I I I I I I I I I I I I I I | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | | |
| | Metric 3: | Applicability | Medium | Data are for emissions to air, but metrics and emission factors are given as totals and are not specific to butadiene. | | | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means, ranges) but discrete samples not provided and distribution not fully characterized. | | | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | Most critical metadata included. | | | | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed in the explanations of calculation methods. Variability is ad- dressed by including various sites and production methods in the report. | | | | |
| Overall Quality Determination | | | High | | | | | |
| Study Citation: | Radian Engineering, (1997). General Electric Engine Services Test Cell Complex - AB 2588 air toxic "hot spots" 1991 health risk assessment, with cover | | | | |
|-------------------------------|--|---|------------------------------|--|--|
| HERO ID: 5 | letter dated 10 5665035 | 0/21/1997. 980000062:#86-98000006 | 2. | | |
| Conditions of Use: I | Disposal | | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| | | | | | |
| Description of release source | rce: | General Electric engine maintenance and | l services | | |
| Release quantity: | | "Engine Maintenance: 1.59 lbs/hr Jet En 121 lbs/yr Jet Engine Test Cell 2: 144 lb. | ngine Test Cell: 0.7 /yr" | 795 lbs/hr Jet Engine Test Cell 2: 0.797 lb/hr""Engine Maintenance: 264 lbs/yr Jet Engine Test Cell: | |
| Release or emission factors | s: | Release or emission factors | | | |
| Comments: | | See Table 3-x | | | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| N | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | |
| Domain 2: Representativen | iess | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| Ν | Metric 3: | Applicability | High | Data are for butadiene emissions to air, an in-scope occupational scenario. | |
| Ν | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | |
| N | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | |
| Domain 3: Accessibility/ C | Clarity | | | | |
| N | Metric 6: | Metadata Completeness | High | Most critical metadata included. | |
| Domain 4: Variability and | Uncertainty | | | | |
| N | Metric 7: | Metadata Completeness | High | Uncertainty addressed when describing the modeling method used. Variability addressed by sampling at locations around the plant. | |
| Overall Quality | Determ | nination | High | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 1942367 Table: 1 of 1

| Study Citation: | Riservato, M., Rolla, | Riservato, M., Rolla, A., Davoli, E. (2004). An isotopic dilution approach for 1,3-butadiene tailpipe emissions and ambient air monitoring. Rapid | | | | | |
|---------------------------|--------------------------|---|-------------------|---|--|--|--|
| HEBO ID: | Communications in M | ass Spectrometry 18(4):399-404. | | | | | |
| Conditions of Use: | Use | | | | | | |
| | | | | | | | |
| Parameter | EXTRACTION Dete | | | | | | |
| | | Data | | | | | |
| Description of release so | | | | | | | |
| Release or emission fact | fors. | Butautene is released in the exhaust gas inc Release or emission factors | mi venicie tampip | es arter fuer combustion. | | | |
| Waste treatment method | s and pollution control: | Waste treatment methods and pollution cor | ntrol | | | | |
| Waste deathent method | s and pontation control. | visio doution includes and ponution cor | hior | | | | |
| | | | EVALUATIO | N | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | | |
| Domain 2: Representativ | veness | | | | | | |
| 1 | Metric 2: | Geographic Scope | Medium | Data is from Italy, an OECD country. | | | |
| | Metric 3: | Applicability | Medium | Data are for the use of fuels and related products, but also include ambient air samples. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (averages) but discrete samples not provided and distribution not fully characterized. | | | |
| Domain 3: Accessibility | v/ Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | | |
| Domain 4: Variability a | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in the description of the sampling and analysis method. Vari- ability is addressed by sampling multiple vehicles and ambient air. | | | |
| Overall Qualit | ty Determination | on | High | | | | |

| Study Citation: | Rosenfeld, P. | E., Feng, H., L.G. (2011). The petrology | eum industry. :57 | -71. | | |
|---------------------------|----------------|---|---------------------|--|--|--|
| HERO ID: | 6108171 | | | | | |
| Conditions of Use: | Processing | | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release so | ource: | Oil and gas field operations as well as g | as processing plant | s are also significant sources of emissions. As such, air emissions consist of point, fugitive, and area at leaks, such as from values, storage tasks, and various support avairant. Solid wates are generated | | |
| | | from the refining process petroleum han | dling operations, a | nd wastewater treatment | | |
| Release or emission fact | ors: | nan | uning operations, a | | | |
| | | | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | |
| | | | | | | |
| Domain 2: Representativ | veness | | TT' 1 | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | High | Data are no more than 10 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Most critical metadata provided. | | |
| Domain 4. Variahilita | d Un containte | | | | | |
| Domain 4: Variability an | Matria 7. | Matadata Completeness | Madium | Versien in all and an addressed Thready into in a different | | |
| | Metric /: | Metadata Completeness | Mealum | variations in release sources were addressed. Uncertainty is not addressed. | | |
| Averall Auglit | v Dotorn | nination | High | | | |
| | y Detern | manon | Ingu | | | |

| Study Citation: | Schuetzle, D., Siegl, W. O., Jensen, T. E., Dearth, M. A., Kaiser, E. W., Gorse, R., Kreucher, W., Kulik, E. (1994). The relationship between gasoline composition and vehicle hydrocarbon emissions: A review of current studies and future research needs. Environmental Health Perspectives 102(SUPPL. | | | | | | | |
|-------------------------------------|---|---|-----------------------|---|--|--|--|--|
| HERO ID: | 4):3. 1518425 | | | | | | | |
| Conditions of Use: | Emissions of 1.3-Buta | diene as a combustion product from vehicl | les | | | | | |
| | , | | | | | | | |
| Parameter | | Data | EATRACTION | | | | | |
| | | Data | | | | | | |
| | | | | | | | | |
| Life cycle description: | | Emissions to Air | | | | | | |
| Description of release so | urce: | exhaust from gasoline powered vehicles | | | | | | |
| Waste treatment methods | s and pollution control: | Waste treatment methods and pollution control | ol | | | | | |
| | EVALUATION | | | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | | | |
| Domain 2: Representativ | /eness | | | | | | | |
| 1 | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | | |
| | Metric 3: | Applicability | Uninformative | Data are for Emissions of 1,3-Butadiene as a combustion product from vehicles which does not apply to any occupational scenario within scope of the risk evaluation. | | | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (percentages, ranges, means. Standard deviations) but discrete samples not provided and distribution not fully charac- terized. | | | | |
| Domain 3 [.] Accessibility | / Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Release media and release frequency provided but missing disposal method, emission factors, release quantity, release days, number of sites, and waste treatment. | | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed within the methodology, and by statistics. Variability addressed by running tests at various speeds and various fuel compositions. | | | | |
| Overall Qualit | y Determination | on | Uninforma tive | | | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 5705158 Table: 1 of 1

| Study Citation: | Singh, D., Sh | Singh, D., Shukla, S. P., Sharma, M., Behera, S. N., Mohan, D., Singh, N. B., Pandey, G. (2014). GIS-based on-road vehicular emission inventory for | | | | |
|--------------------------------------|-------------------------|---|----------------------------|--|--|--|
| HERO ID. | Lucknow, Inc 5705158 | lia. Journal of Hazardous, Toxic and F | adioactive Waste 20(4) | :A4014006. | | |
| Conditions of Use: | Disposal/emi | osal/emissions to air | | | | |
| | 1 | | FXTRACTION | · · · · · · · · · · · · · · · · · · · | | |
| Parameter | Data | | | | | |
| | | | | | | |
| Description of release so | ource: | vehicle emissions | | | | |
| Release quantity: | | Release in g/day for various vehicle type | s in city of Lucknow: 81.3 | 37 for 2W, 46.49 for 3W, 33.15 for 4W, 60.68 for LCVs, and 2.84 for HDVs | | |
| Release or emission fact | ors: | Release or emission factors | - | | | |
| | | | | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | Methodology is known and expected to be accurate but may not cover all release sources at the site. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from India, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for vehicle emissions, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | High | Data are no more than 10 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (total vehicle miles traveled, ex- ample parking lot survey, emission factors) but discrete samples not provided and distri- bution not fully characterized. | | |
| Demein 2. Accessibility | / Classitas | | | | | |
| Domain 3: Accessibility | Metric 6: | Metadata Completeness | Medium | Release media and release frequency provided but missing derivation of emission fac- tors. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by spatial variation and vehicle type, but uncertainty is not ad- dressed. | | |
| Overall Quality Determination | | | Medium | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| Study Citation: HERO ID: | Sponza, D. T | C., Pala, A. I. (1997). The impacts of wastewater treatment plants in air pollution and control technologies. Retrospective Collection :654-659. | | | | |
|--|----------------|--|--|---|--|--|
| Conditions of Use: | Disposal (ger | neral wastewater treatment methods) | | | | |
| | EXTRACTION | | | | | |
| Parameter | Data | | | | | |
| Description of release source: Industrial wastewater treatment plants, including municipal and industrial discharges, wastewater sewers, pump stations, bar racks, and gri mechanisms governing the release of volatile organic compounds (VOCs) in wastewater treatment systems are volatilization and gas stripp term is the release of VOCs from wastewater surfaces to the atmosphere because the partition between the gas and water phase until equil reached. The transfer of VOCs usually occurs from wastewater to the atmosphere because the VOCs concentration is extremely low in the stripping term is the gas entraining to the wastewater. When a gas diffused into a wastewater, VOCs transferred from the wastewater to t treatment, air stripping occurs most commonly in aerated biological treatment plant due to gas stripping is most effective when contaminate to contaminant free air. | | | and industrial discharges, wastewater sewers, pump stations, bar racks, and grit chambers. The basic bunds (VOCs) in wastewater treatment systems are volatilization and gas stripping. The volatilization e atmosphere because the partition between the gas and water phase until equilibrium concentrations ater to the atmosphere because the VOCs concentration is extremely low in the atmosphere. The gas en a gas diffused into a wastewater, VOCs transferred from the wastewater to the gas. In wastewater ological treatment plant due to gas stripping is most effective when contaminated wastewater exposed | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Low | Methodology is not specified. | | |
| Domain 2: Representativ | veness | | | | | |
| r | Metric 2: | Geographic Scope | Medium | Data are from Turkey, an OECD country. | | |
| | Metric 3: | Applicability | High | Data are for butadiene emissions to air, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | |
| | Metric 5: | Sample Size | Low | Sample distribution is characterized by no statistics. | | |
| Domain 3: Accessibility | / Clarity | | Ŧ | | | |
| | Metric 6: | Metadata Completeness | Low | Release media provided but no other metadata. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Qualit | y Detern | nination | Low | | | |

| Study Citation: | Steinle, P. (20 | 016). Characterization of emissions fro | m a desktop 3E | Oprinter and indoor air measurements in office settings. Journal of Occupational and | |
|---------------------------|-----------------|---|---------------------|--|--|
| | Environmenta | al Hygiene 13(2):121-132. | | | |
| HERO ID: | 3124670 | | | | |
| Conditions of Use: | Commercial | Use | | | |
| | EXTRACTION | | | | |
| Parameter | | Data | | | |
| | | | | | |
| Description of release so | ource: | desktop 3D printers (page 2 of 13) | | | |
| Release quantity: | | See table 1 (page 5 of 13) for concentration | ns and emission | rates of substances measured in the emission test chamber that was measuring the emissions from the | |
| | | 3D printer, including ABS. Background co | oncentrations, prir | nting concentrations, and emission rates in particles or micrograms per object/gram printed/minute are | |
| | | all expressed for each component of ABS. | Discussion of res | ults on pages 6, 7, and 11 out of 13. Table 2 on page 8 of 13 shows concentrations (particles/cm3) and | |
| | | classification of emitted ultrafine particles | from ABS collect | ted on TEM grids. | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the | |
| | | | | site. | |
| Domain 2: Paprasantati | vanace | | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | Medium | Data are from Switzerland on OECD country | |
| | Metric 3: | Applicability | High | Data are for 3D printer emissions in an office space an in-scope occupational scenario | |
| | Metric 4 | Temporal Representativeness | High | Data are no more than 10 years old | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- | |
| | Mouro 5. | Sumpto Sillo | ingn | vided). | |
| Demein 2. Access 11.11. | | | | | |
| Domain 3: Accessibility | / Clarity | Matadata Completences | Law | Delesse media mussi ded hast na settar metadata | |
| | Metric 6: | Metadata Completeness | Low | Release media provided but no other metadata. | |
| Domain 4. Variability or | d Uncertainty | | | | |
| Domain 4. Variability at | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by mentioning undetectable species and explaining differences | |
| | Wieure 7. | Wieladata Completeness | mgn | between printer types. Variability addressed by multiple visits to the same site 7 months | |
| | | | | apart. | |
| Overall Ouslit | v Dotorn | instion | Uiah | | |
| | y Detern | IIIIauvii | nigii | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 3259673 Table: 1 of 1

| Study Citation: | Stroud, C. A | Stroud, C. A., Zaganescu, C., Chen, J., Mclinden, C. A., Zhang, J., Wang, D. (2016). Toxic volatile organic air pollutants across Canada: multi-year | | | | |
|---|------------------------------|--|-------------------|--|--|--|
| HEBO ID: | concentration | 3259673 | | | | |
| Conditions of Use: | Disposal/emissions to air | | | | | |
| | | | | | | |
| Parameter | EATRACTION Deremeter Dete | | | | | |
| | | Data | | | | |
| Description of release source: breakdown of percent contribution to total national emisions from each sector source; largest contributor at 47% is rail/air/marine followed by 24% laneous area sources model to determine emissions category contributions in different regions during different seasons of the year | | | | each sector source; largest contributor at 47% is rail/air/marine followed by 24% from miscel- tributions in different regions during different seasons of the year | | |
| Release quantity: | | Canadian national total is 4.4 kilotons/yr | of 1,3-BD emitted | | | |
| Release or emission fact | ors: | Release or emission factors | | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | |
| Domain 2: Representativ | veness | | | | | |
| • | Metric 2: | Geographic Scope | Medium | Data are from Canada, an OECD country. | | |
| | Metric 3: | Applicability | Medium | Data are for generic emissions to air, which includes in-scope occupational scenarios pertaining to air emissions. | | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| Domain 5. Treeessionity | Metric 6: | Metadata Completeness | Low | Release media provided but no other metadata. | | |
| | | - | | | | |
| Domain 4: Variability and | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by different regions and change over seasons, but uncertainty is not addressed. | | |
| Overall Qualit | ty Detern | nination | Medium | | | |

| Study Citation: HERO ID: | Stump, F. D., Knapp, K. T., Ray, W. D., Siudak, P. D., Snow, R. F. (1994). Influence of oxygenated fuels on the emissions from three pre-1985 light-duty passenger vehicles. Journal of the Air and Waste Management Association 44(6):781-786. | | | | |
|-----------------------------|--|--|--|--|--|
| Conditions of Use: | Commercial use, Fuels and related products | | | | |
| | EXTRACTION | | | | |
| Parameter | Data | | | | |
| Description of release s | ource: motor vehicle emissions (page 2 of 7) 1,3-Butadiene is not a gasoline component but a product of the vehicle combustion process. The compound is emitted largely in the initial 2 minutes of vehicle start-up, when the air-to-fuel is rich and the emission control systems are warming up (Page 5 of 7 and see additional | | | | |
| Release quantity: | brief discussion on page 7 of 7). See tables III, IV, and V for on page 5 of 7 for tables of vehicle tailpipe emissions from various fuel, each table representing a different temperature. The values range from 0.35 mg/ml to 99.10 mg/ml | | | | |

| | | | EVALUA | TION |
|--------------------------------------|----------------|-----------------------------|--------|---|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | The release data methodology is known or expected to be accurate and is known to cover all release sources at the site, done by EPA |
| Domain 2: Representati | veness | | | |
| | Metric 2: | Geographic Scope | High | United States |
| | Metric 3: | Applicability | High | The release data are for an occupational scenario within the scope of the risk evaluation, fuels and related products |
| | Metric 4: | Temporal Representativeness | Low | from 1994 |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized. Sample size is sufficiently representative. |
| Domain 3: Accessibility | // Clarity | | | |
| | Metric 6: | Metadata Completeness | High | Release data include all associated metadata, including release media; process, unit operation, or activity that is the source of the release; and release frequency. |
| Domain 4: Variability a | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Hıgh | The release data study addresses variability in the determinants of release. The release data study addresses uncertainty in the release results. |
| Overall Quality Determination | | | High | |

PUBLIC RELEASE DRAFT November 2024

Environmental Releases

| Study Citation: S | Stump, F. D., Knapp, K. T., Ray, W. D., Snow, R., Eudy, L. (1992). The composition of motor vehicle organic emissions under elevated temperature | | | | | |
|--|--|---|---------------------------|---|--|--|
| HERO ID: 1 | 1650380 | ng conditions (75 to 105 F): Part II. J | ournal of the Air and w | vaste Management Association (1990-1992) $42(10):1328-1335$. | | |
| Conditions of Use: U | Use in Fuels (vehicle emissions) | | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Life cycle description: | | Emissions to Air | | | | |
| Description of release source | ce: | Late-model motor vehicles with four-cy | linder engines. Butadiene | emitted through vehicle tailpipe. | | |
| Release or emission factors: Release or emission factors | | | | | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| N | Metric 1: | Methodology | High | Uses a federally regulated method for testing vehicle tailpipe emissions. | | |
| Domain 2: Representativen | iess | | | | | |
| Ň | Metric 2: | Geographic Scope | High | Data is from USA. | | |
| Ν | Metric 3: | Applicability | High | Data is within scope. | | |
| Ν | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old. | | |
| Ν | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. Only tested 4 cylinder behicles | | |
| Domain 3: Accessibility/C | larity | | | | | |
| N | Metric 6: | Metadata Completeness | Medium | Release data include most critical metadata, including release media and release fre- quency | | |
| Demain 4. Mariakilia 11 | | | | | | |
| Domain 4: Variability and N | Metric 7: | Metadata Completeness | Medium | The release data study provides only limited discussion of the variability in the determi- nants of release. The release data study provides only limited discussion of the uncer- tainty in the release results. | | |
| Overall Quality | Determ | ination | Medium | | | |

| Study Citation: | Tang, J. H., C | Chu, K. W., Chan, L. Y., Chen, Y. J. (20) | 14). Non-methane hyd | rocarbon emission profiles from printing and electronic industrial processes and | | |
|--------------------------------|---------------------------------------|---|-----------------------------|---|--|--|
| HERO ID: Conditions of Use: | its implicatio 2652846 Disposal | its implications on the ambient atmosphere in the Pearl River Delta, South China. Atmospheric Pollution Research 5(1):151-160. 2652846 Disposal | | | | |
| | | | EXTRACTION | | | |
| Parameter | | Data | | | | |
| Description of release so | ource: | Molding machines in the electronics indus | stry. acrylonitrile butadie | ne styrene is melted along other polymers to form plastic casting | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | A regional transport model in China was used, but not described. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | Low | Data is from an non-OECD country. | | |
| | Metric 3: | Applicability | Medium | Emissions are given as "source signatures" and percentages of industry departments. Also, butadiene is only mentioned once in the report, and most data is given for non- methane hydrocarbons overall. | | |
| | Metric 4: | Temporal Representativeness | High | Data is less than 10 years old. | | |
| | Metric 5: | Sample Size | High | Statistical distribution fully characterized. Individual numbers are given for many chem- icals, and means, standard deviations, percentages and ratios provided. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Some metadata provided, but not all. | | |
| Domain 4: Variability an | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainties addressed in the model, and standard deviations are given as well. | | |
| Overall Qualit | ty Detern | nination | Medium | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 1970148 Table: 1 of 1

| Study Citation: | Tang, T., Cla | Tang, T., Claggett, M., Byun, J., Roberts, M., Granell, J., Aspy, D. E. (2005). MOBILE6.2 modeling of exhaust air toxic emission factors - Trend and | | | | |
|--------------------------------------|----------------|--|---------------|--|--|--|
| HEDO ID. | sensitivity an | alysis. Transportation Research Record | 1941(1):99-10 | б. | | |
| Conditions of Use | 1970140 Use | | | | | |
| | 0.50 | | | | | |
| D (| | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release so | ource: | Mobile sources | | | | |
| Release or emission fact | ors: | Release or emission factors | | | | |
| | | | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the | | |
| | | | | site. | | |
| Domain 2: Representativ | veness | | | | | |
| Ĩ | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for the use of fuels and related products, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | High | Data are less than 10 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range (in graphs) with uncertain statistics. | | |
| | | | | | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | |
| | 1.1.1 | | | | | |
| Domain 4: Variability ar | nd Uncertainty | Matadata Camalatanaaa | Madia | | | |
| | Metric /: | Metadata Completeness | Medium | variability is addressed throughout the report and attributed to factors like temperature and speed. Uncertainty isn't addressed. | | |
| | | | | * • | | |
| Overall Quality Determination | | High | | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 1620378 Table: 1 of 1

| Study Citation: | Tansel, B. (1998). Automotive wastes. Water Environment Research 70(4):620-629. | | | | | | | |
|--------------------------------|---|--|--|---|--|--|--|--|
| HERO ID: Conditions of User | 1620378 Use of fuel products (A | Vabiala avhauat) | | | | | | |
| | Use of fuel products (| venicie exilaust) | | | | | | |
| | | | EXTRACTION | | | | | |
| Parameter | | Data | | | | | | |
| | | | | | | | | |
| Description of release so | ource: | motor vehicle exhaust | | | | | | |
| Release or emission factor | ors: | Release or emission factors | | | | | | |
| Waste treatment methods | s and pollution control: | nan | nan | | | | | |
| Comments: | | Article contains section about disposal info for rubber tires which is in scope f | of waste vehicle tires (rubb or 1,3-BD. | er) butadiene is not mentioned in this section though. Might contain useful process and disposal | | | | |
| | | | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | Medium | The release data methodology is known or expected to be accurate but may not cover all release sources at the site. | | | | |
| Domain 2: Representativ | /eness | | | | | | | |
| - | Metric 2: | Geographic Scope | Medium | The data are from an OECD country other than the U.S. | | | | |
| | Metric 3: | Applicability | High | The release data are for an occupational scenario within the scope of the risk evaluation. | | | | |
| | Metric 4: | Temporal Representativeness | Low | Data sourced in this article is greater than 20 years old (1997) | | | | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. It is unclear if analysis is representative. | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Release data include most critical metadata, including release media and release fre- quency, but lacks additional metadata, such as process, unit operation, and/or activity that is the source of the release. | | | | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | Medium | The release data study provides only limited discussion of the variability in the determi- nants of release. The release data study provides only limited discussion of the uncer- tainty in the release results. | | | | |
| Overall Qualit | y Determination | on | Medium | | | | | |

| Study Citation: | U.S. EPA, (1985). Mutagenicity and carcinogenicity assessment of 1,3-butadiene. Review draft. | | | | | |
|--------------------------------------|---|---|---------------------------------------|---|--|--|
| HERO ID: | 10293377 | | | | | |
| Conditions of Use: | Processing as | as a Reactant | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Release quantity: | | Up to 45 ppm reported in air samples and fa | actory emissions | at petrochemical plants (page 15 of 104) | | |
| Comments: | | See pages 47-70 for summary of epidemiole done in different specific plants such a num | ogic studies, mos ber of workers t | st of which did not have extractable information but did have general information about various studies hat work at a given facility and how many years worked (mostly rubber plants) | | |
| | | | T X74 T T 14 | TION | | |
| Domain | | Metric | E VALUA Rating | TION Comments | | |
| Domain 1: Reliability | | Wettle | Rating | Comments | | |
| Domain 1. Rendomky | Metric 1: | Methodology | Low | The release data methodology is not specified. | | |
| | | | | | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States. | | |
| | Metric 3: | Applicability | High | The release data are for an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Low | Report from 1985. | | |
| _ | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. It is unclear if analysis is representative. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Release data include release media but no other metadata. | | |
| D 4 W 1111 | 1.1.1 | | | | | |
| Domain 4: Variability an | Id Uncertainty | Mata lata Camalatan ara | τ | | | |
| | Metric /: | Metadata Completeness | LOW | The release data study does not address variability or uncertainty. | | |
| Overall Quality Determination | | Low | | | | |

| Study Citation: | U.S. EPA, (19 | 95). AP-42: Compilation of air pollutant emission factors. Volume I: Stationary point and area sources, fifth edition. | | | | |
|--------------------------------------|---------------------|---|--------|---|--|--|
| HERO ID: Conditions of Use: | 46492 Commercial | - Use in Fuels | | | | |
| | Commercial | | EVTDAC | TION | | |
| Parameter | | Data | EATRAC | HON | | |
| | | Dum | | | | |
| Description of release so | ource: | Burning of tires (page 349 of 2050), uncontrolled diesel engines (396 of 2050)Flaring is a high-temperature oxidation process used to bum combustible compo- nents, mostly hydrocarbons, of waste gases from industrial operations. Natural gas, propane, ethylene, propylene, butadiene and butane constitute over 95 percent of the waste gases flared. (page 1861 of 2050) | | | | |
| Release or emission fact | lors: | Release or emission factors | | | | |
| | | | EVALUA | ΓΙΟΝ | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | The release data methodology is known or expected to be accurate and is known to cover all release sources at the site. | | |
| Domain 2: Representati | veness | | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | |
| | Metric 3: | Applicability | High | The release data are for an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Low | from 1995 | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized. Sample size is sufficiently representative | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Release data include all associated metadata, including release media; process, unit operation, or activity that is the source of the release; and release frequency. | | |
| Domain 4: Variability a | nd Uncortainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | The release data study provides only limited discussion of the variability in the determi- nants of release. The release data study provides only limited discussion of the uncer- tainty in the release results. | | |
| Overall Quality Determination | | | High | | | |

Environmental Releases

| Study Citation: | U.S. EPA, (1995). AP-42: Compilation of air pollutant emission factors. Volume I: Stationary point and area sources, fifth edition. | | | | | | |
|--------------------------------------|---|------------------------------------|---------|---|--|--|--|
| Conditions of Use: | Processing - | - ssing - processing as a reactant | | | | | |
| | | | EXTRAC | TION | | | |
| Parameter | | Data | | | | | |
| Release or emission fact | ors: | Release or emission factors | | | | | |
| | | | EVALUA' | ΓΙΟΝ | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | Metric 1: | Methodology | High | The release data methodology is known or expected to be accurate and is known to cover all release sources at the site. | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | | |
| | Metric 3: | Applicability | High | The release data are for an occupational scenario within the scope of the risk evaluation. | | | |
| | Metric 4: | Temporal Representativeness | Low | from 1995 | | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized. Sample size is sufficiently rep- resentative | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | Release data include all associated metadata, including release media; process, unit operation, or activity that is the source of the release; and release frequency. | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | The release data study provides only limited discussion of the variability in the determi- nants of release. The release data study provides only limited discussion of the uncer- tainty in the release results. | | | |
| Overall Quality Determination | | | High | | | | |

Environmental Releases

| Study Citation: | U.S. EPA, (2015). Cha | U.S. EPA, (2015). Chapter 5: Petroleum industry. Compilation of air pollutant emission factors. Volume I: Stationary point and area sources, fifth edition, | | | | |
|---|--|---|-----------|---|--|--|
| HERO ID: | AP-42. 5097885 | | | | | |
| Conditions of Use: | Multiple | | | | | |
| | | | EXTRACTIO | N | | |
| Parameter | | Data | | | | |
| Description of release so Release or emission fact Waste treatment method | ource: ors: s and pollution control: | Leaks of total organic compound emission rates; Table 3-3 has list of equipment leak emission sources pg.84 Release or emission factors nan | | | | |
| | | | EVALUATIO | N | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | Metric 1: | Methodology | Medium | The release data methodology is known or expected to be accurate but only covers one release media (Air) at the site. | | |
| Domain 2: Representativ | veness | | | | | |
| - | Metric 2: | Geographic Scope | High | The data are from the United States | | |
| | Metric 3: | Applicability | High | The release data are for equipment leaks, which could be applicable for multiple occupa- tional scenarios within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Low | more than 20 years old | | |
| | Metric 5: | Sample Size | Medium | characterized by a range with uncertain statistics | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Release data include all associated metadata, including release media; process, unit operation, or activity that is the source of the release; and release frequency. | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | The release data study addresses variability in the determinants of release. The release data study addresses uncertainty in the release results. | | |
| Overall Quality Determination | | | High | | | |

| Study Citation: | U.S. EPA, (1996). Loc | eating and estimating air emissions from sources of 1,3-butadiene. | | |
|--|-----------------------|--|--|--|
| HERO ID: | 6389860 | | | |
| Conditions of Use: | Manufacture | | | |
| | | EXTRACTION | | |
| Parameter | | Data | | |
| | | | | |
| Description of release source: | | Pg. 4-11: Sources of releases for any chemical process in general are process vent discharges, equipment leaks, emissions from secondary sources (wastewater, liquid waste, or solid waste discharges), storage related releases, and emergency or accidental releases. Pg. 4-11: see Fig 4-1,2,3 for sources pertaining specifically to 1,3-butadiene manufacturing. | | |
| Release or emission fac | etors: | Release or emission factors | | |
| Waste treatment methods and pollution control: | | Waste treatment methods and pollution control | | |
| Comments: | | Most of the emission factors for the production of 1,3-butadiene reported in this data source are based on data (PV and emission rates from source categories - e.g., process vents) reported by the Chemical Manufacturer's Association (CMA) in 1984 in response to EPA requests. The emission rates for equipment leaks were developed by the CMA and are based on a 1989 study of equipment leak emissions at butadiene production facilities. | | |

| | | | EVALUATION | |
|-------------------------|-----------------|-----------------------------|------------|---|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | EPA data source |
| Domain 2: Representat | iveness | | | |
| | Metric 2: | Geographic Scope | High | US data |
| | Metric 3: | Applicability | High | The release data are for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old |
| | Metric 5: | Sample Size | N/A | No sample data. |
| Domain 3: Accessibilit | y/ Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | Release data include most critical metadata, including release media and process, but lacks additional metadata, such as release frequency. |
| Domain 4: Variability a | and Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability in some emission factors given but uncertainty is not addressed. |
| Overall Quali | ty Determina | ition | Medium | |

Environmental Releases

HERO ID: 6389860 Table: 2 of 3

| Study Citation: HERO ID: Conditions of Use: | U.S. EPA, (1996). Locating and estimating air emissions from sources of 1,3-butadiene. 6389860 Processing as a reactant: Plastic material and resin manufacturing & Synthetic rubber manufacturing | | | | |
|---|--|--|--|--|--|
| | | EXTRACTION | | | |
| Parameter | | Data | | | |
| | | | | | |
| Description of release so | ource: | Refer to Section 5 for information about release sources | | | |
| Release or emission fact | ors: | Release or emission factors | | | |
| Waste treatment methods | s and pollution control: | Waste treatment methods and pollution control | | | |
| Comments: | | Section 5 includes a subsection for each major use (which are listed in the form above). Each subsection provides a general discussion of the production process, estimates of the associated butadiene emissions, and a description of any existing emissions control practices. These discussions are primarily based on summary memoranda of industry responses to EPA Section 114 questionnaires, National Institute for Occupational Safety and Health (NIOSH) survey reports, and various otherreports as referenced, and represent information gathered prior to 1986. The level of detailvaries according to the availability of information. In view of these | | | |

limitations, the reader isadvised to contact individual facilities or review State permit files for more complete andaccurate information.

| | | | EVALUATION | |
|--------------------------------------|-----------------|-----------------------------|------------|---|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | EPA data source |
| Domain 2: Representat | iveness | | | |
| | Metric 2: | Geographic Scope | High | US data |
| | Metric 3: | Applicability | High | The release data are for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old |
| | Metric 5: | Sample Size | N/A | No sample data. |
| Domain 3: Accessibilit | y/ Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | Release data include most critical metadata, including release media and process, but lacks additional metadata, such as release frequency. |
| Domain 4: Variability a | and Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability in some emission factors given but uncertainty is not addressed. |
| Overall Quality Determination | | | Medium | |

Environmental Releases

HERO ID: 6389860 Table: 3 of 3

| Study Citation: HERO ID: | U.S. EPA, (1 6389860 | U.S. EPA, (1996). Locating and estimating air emissions from sources of 1,3-butadiene. 6389860 | | | | |
|---------------------------------------|----------------------------------|---|--------|---|--|--|
| Conditions of Use: | Multiple CO | 0 | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Release or emission fact | ors: | Release or emission factors | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | EPA data source | | |
| Domain 2: Representati | veness | | | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 2: | Geographic Scope | High | US data | | |
| | Metric 3: | Applicability | High | Several of the uses are occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old | | |
| | Metric 5: | Sample Size | N/A | No sample data. | | |
| Domain 3: Accessibility | Domain 3: Accessibility/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Meta data is included in other parts of the report. | | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Variability is addressed by including different sources but uncertainty is not addressed. | | |
| Overall Quality Determination | | | High | | | |

| Study Citation: | U.S. EPA, (20 | U.S. EPA, (2019). National Emissions Inventory (NEI) [database]: CASRNs 79-00-5, 75-34-3, 107-06-2, 78-87-5, 84-61-7, 106-99-0, 106-93-4, 50-00-0, | | | | | |
|----------------------------|--------------------------|--|------------|--|--|--|--|
| HERO ID: | 85-44-9, 106- 6535959 | -46-7, 85-68-7, 84-74-2, and 115-86-6. | | | | | |
| Conditions of Use: | All - emission | All - emissions data from the EPA National Emissions Inventory | | | | | |
| | | EXTRACTION | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Release quantity: | | details are provided by SCC and County FIP | | | | | |
| Release or emission factor | ors: | Release or emission factors | | | | | |
| Release frequency: | | 365 (estimates are annual) | | | | | |
| | | | | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | EPA NEI | | | |
| Domain 2: Representativ | veness | | | | | | |
| 1 | Metric 2: | Geographic Scope | High | US | | | |
| | Metric 3: | Applicability | High | Includes all emission sources | | | |
| | Metric 4: | Temporal Representativeness | Medium | Appears to be data for 2008 | | | |
| | Metric 5: | Sample Size | N/A | Annual emissions data | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | Low | Includes annual total by county and sources | | | |
| | | | | | | | |
| Domain 4: Variability an | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | uncertainty and variability in the numbers themselves not included, but variability repre- sented among the many data points provided | | | |
| Overall Qualit | y Determ | nination | Medium | | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| Study Citation: | U.S. EPA, (1995). Ch | U.S. EPA, (1995). Chapter 6: Organic chemical process industry. Compilation of air pollutant emission factors. Volume I: Stationary point and area | | | | | |
|--------------------------------------|--------------------------|--|---------------------|---|--|--|--|
| HERO ID: | 7310513 | AP-42. | | | | | |
| Conditions of Use: | Synthetic rubber manu | Synthetic rubber manufacturing | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Description of release so | ource: | EMISSION FACTORS FOR EMULS | ION STYRENE-BUTADIE | ENE COPOLYMER PRODUCTION | | | |
| Release or emission fact | tors: | Release or emission factors | | | | | |
| Waste treatment method | s and pollution control: | Waste treatment methods and pollution | n control | | | | |
| EVALUATION | | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | The release data methodology is known or expected to be accurate and is known to cover all release sources at the site. | | | |
| Domain 2: Representativ | veness | | | | | | |
| Ĩ | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | | |
| | Metric 3: | Applicability | High | The release data are for an occupational scenario within the scope of the risk evaluation. | | | |
| | Metric 4: | Temporal Representativeness | Low | Source is more than 20 years old. | | | |
| | Metric 5: | Sample Size | Low | Distribution of samples is qualitative or characterized by no statistics. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | Medium | Release data include most critical metadata, including release media and process, but lacks additional metadata, such as release frequency. | | | |
| Domain 4. Variability at | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Emission factors provided for different processes but uncertainty is not addressed. | | | |
| Overall Ouality Determination Medium | | | | | | | |

| Study Citation: HERO ID: | U.S. EPA, (1995). Cha fifth edition, AP-42. 7315820 | pter 4.2: Introduction to surface coating. Compilation of air pollutant emission factors. Volume I: Stationary point and area sources, |
|--|---|--|
| Conditions of Use: | Paints and coatings | |
| | | EXTRACTION |
| Parameter | | Data |
| Description of release s | source: | The only pollutants emitted in significant quantities from solvent base coating using plasticizers are volatile organic compounds from solvent evaporation. In an uncontrolled facility, essentially all of the solvent used in the coating formulation is emitted to the atmosphere. Of these uncontrolled emissions, 80 to 95 percent are emitted with the drying oven exhaust. Some solvent (from zero to 5 percent) can remain in the final coated product, although this solvent will eventually evaporate into the atmosphere. The remainder of applied solvent is lost from a number of small sources as fugitive emissions. There are also VOC losses from solvent storage and handling, equipment cleaning, miscellaneous spills, and coating formulation mixing tanks. Fugitive solvent emissions during the coating process come from the evaporative loss of solvent around the coating head and from the exposed wet web prior to its entering the drying oven. |
| Release or emission fac Waste treatment metho | ctors: ds and pollution control: | Release or emission factors Waste treatment methods and pollution control |

| | | | EVALUATION | |
|--------------------------------------|------------|-----------------------------|------------|---|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| Mo | etric 1: | Methodology | High | The release data methodology is known or expected to be accurate and is known to cover all release sources at the site. |
| Domain 2: Representativenes | 55 | | | |
| Me | etric 2: | Geographic Scope | High | The data are from the United States. |
| Me | etric 3: | Applicability | Medium | The release data are for an occupational scenario within the scope of the risk evaluation but is not specific to 1,3-Butadiene. |
| Me | etric 4: | Temporal Representativeness | Low | Data is more than 20 years old. |
| M | etric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. It is unclear if analysis is representative. |
| Domain 3: Accessibility/ Cla | urity | | | |
| M6 | etric 6: | Metadata Completeness | Medium | Release data include most critical metadata, including release media and process, but lacks additional metadata, such as release frequency. |
| Domain 4: Variability and U | ncertainty | | | |
| M | etric 7: | Metadata Completeness | Medium | Variability is addressed by discussing emissions from different processes but uncertainty is not addressed. |
| Overall Quality Determination | | Medium | | |

| 0.0. mm, (1)))) | p-42: Chapter 4.12 - Manufacture of rubb | per products. | | | |
|------------------------|---|--|---|--|--|
| 7315841 | | | | | |
| Rubber Product Man | ufacturing | | | | |
| | | EXTRACTION | | | |
| | Data | | | | |
| irce: | The mechanically-created or externally-added heat present during the six principal processes (mixing, milling, extrusion, calendering, curing, and grinding) cause volatile organic compounds (VOC) and hazardous air pollutants (HAP) to be emitted. Particulate matter is primarily emitted from the dry chemicals utilized in mixing and as a result of grinding. pg. 16 | | | | |
| and pollution control: | nan | | | | |
| | | | | | |
| | Metric | EVALUATION | Comments | | |
| | Wettle | Rating | connients | | |
| Metric 1: | Methodology | Medium | The release data methodology is known or expected to be accurate but may not cover all release sources at the site (only covers air releases). | | |
| eness | | | | | |
| Metric 2: | Geographic Scope | High | The data are from the United States. | | |
| Metric 3: | Applicability | High | The release data are for an occupational scenario (rubber product manufacturing) within the scope of the risk evaluation. | | |
| Metric 4: | Temporal Representativeness | Low | Data is greater than 20 years old. | | |
| Metric 5: | Sample Size | N/A | No sample data. | | |
| Clarity | | | | | |
| Metric 6: | Metadata Completeness | Medium | Release data include most critical metadata, including release media and process, but lacks additional metadata, such as release frequency. | | |
| l Uncertainty | | | | | |
| Metric 7: | Metadata Completeness | High | Variability is addressed by providing emission factors for different processes, and uncer- tainty is also discussed in the document. | | |
| | 7315841 Rubber Product Man Irce: rs: and pollution control: Metric 1: eness Metric 2: Metric 3: Metric 3: Metric 5: Clarity Metric 6: d Uncertainty Metric 7: | Data Data Ince: The mechanically-created or externally-ac volatile organic compounds (VOC) and h mixing and as a result of grinding. pg. 16 rs: Release or emission factors and pollution control: nan Metric Metric 1: Methodology eness Geographic Scope Metric 3: Applicability Metric 4: Temporal Representativeness Metric 5: Sample Size Clarity Metric 6: Metadata Completeness d Uncertainty Metric 7: Metadata Completeness | Tails841 EXTRACTION Data EXTRACTION Data EXTRACTION Data EXTRACTION Data EXTRACTION Data EXTRACTION meters The mechanically-created or externally-added heat present during, volatile organic compounds (VOC) and hazardous air pollutants mixing and as a result of grinding. pg. 16 Release or emission factors and pollution control: nan EVALUATION Metric 1: Methodology Medium Metric 2: Geographic Scope High Metric 3: Applicability High Metric 4: Temporal Representativeness Low Metric 5: Sample Size N/A Clarity Metric 6: Metadata Completeness Medium I Uncertainty Metric 7: Metadata Completeness High | | |

Environmental Releases

| Study Citation: HERO ID: Conditions of Use: | U.S. EPA, (2) 8347325 Disposal | 021). National analysis TRI dataset (TRI): Data used for TSCA risk evaluations, reporting year 2019. | | |
|--|--------------------------------------|--|----------------|---|
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Description of release source:Releases from various processesRelease quantity:Total on and off site releases (lbs/yr) for 20 | | | 9, 2018, 2017, | 2016, 2015, respectively: 1,420,871; 1,106,323; 1,362,314; 1,243,518; 1,890,882. |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | Metric 1: | Methodology | High | The release data methodology is known or expected to be accurate and is known to cover all release sources at the site. |
| Domain 2: Representati | veness | | | |
| - | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. |
| | Metric 3: | Applicability | High | The release data are for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | High | Data are from the past 10 years. |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized. Sample size is sufficiently representative. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | Release data include most critical metadata, including release media and release quan- tity, but lacks additional metadata, such as process, unit operation, and/or activity that is the source of the release. |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Variability is addressed by collecting sampling over several years from several releasing facilities. However, release estimate uncertainty is not addressed. |
| Overall Quality Determination | | | High | |

| Study Citation: | U.S. EPA, (2 | 019). TRI on-site and off-site reported | l disposed of or otherw | ise released (in pounds), for all industries. | | |
|--------------------------------|---------------------|---|------------------------------|---|--|--|
| HERO ID: Conditions of Use: | 8784984 Disposal | | | | | |
| | Disposal | | FYTRACTION | N. | | |
| Parameter | Parameter Data | | | | | |
| | | | | | | |
| Description of release so | ource: | TRI On-site and Off-site Reported Dispayailable | osed of or Otherwise Rele | eased (in pounds), for All industries. Reporting year (RY) 2017 is the most recent TRI data year | | |
| Release quantity: | | Total On-site Disposal (lbs): 1,389,9107 | Fotal Off-site Disposal (lbs | s): 1,312Total On + Off-site Disposal (lbs): 1,391,222 | | |
| | | | EVALUATION | 1 | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | The release data methodology is known (Toxics Release Inventory data) and is expected to cover all pertinent release sources. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | |
| | Metric 3: | Applicability | High | The release data are for an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | High | Release data are from TRI Reporting Year 2017. | | |
| | Metric 5: | Sample Size | Low | Individual data used to determine total on and off-site releases are available within the TRI database, however, those data are not presented here. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Provides only a high-level summary of releases from 2017 TRI, but does not provide any additional metadata on releases. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | The release data study does not address variability or uncertainty. | | |
| Overall Qualit | ty Detern | nination | Medium | | | |

| Study Citation: | U.S. EPA, (2023). AP-42: Chapter 5 - Petroleum industry. | | | | | |
|---------------------------|--|---|----------------------|---|--|--|
| Conditions of Use: | Petroleum R | efining | | | | |
| | | 6 | FXTRACTION | 1 | | |
| Parameter | | Data | EATRACTION | | | |
| | | | | | | |
| Description of release so | ource: | Within the petroleum refining process, emissions can be expected for the following unit operations: 1. Vacuum distillation 2. Catalytic cracking 3. Thermal cracking processes 4. Utility boilers 5. Catalytic reforming 6. Hydrogen Production 7. Sulfur recovery 8. Blowdown systems 9. Heaters 10. Compressor engines 11. Sweetening 12. Asphalt Blowing | | | | |
| Release or emission fact | tors: | nan | | | | |
| | | | EX74 T TLAMEAN | | | |
| Domain | | Metric | EVALUATION Rating | Comments | | |
| Domain 1: Reliability | | metric | Tuning | Connicito | | |
| | Metric 1: | Methodology | High | The release data methodology is known or expected to be accurate and is known to cover all release sources at the site. | | |
| Domain 7: Paprasantati | vanace | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | The data are from the United States | | |
| | Metric 3: | Applicability | Medium | The release data are for an occupational scenario within the scope of the risk evaluation, but data is not chemical-specific. | | |
| | Metric 4: | Temporal Representativeness | Low | Most data is from more than 20 years ago. | | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. | | |
| Domain 2: A apagsibility | / Clarity | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | Medium | Release data includes release media and process but lacks additional metadata, such as release frequency. | | |
| Domain 4. Variability of | nd Uncortainty | | | | | |
| Domain 4: variadinty a | Metric 7: | Metadata Completeness | Medium | Variability is addressed by including emission factors for different process units but uncertainty is not addressed. | | |
| Overall Qualit | ty Detern | nination | Medium | | | |

Environmental Releases

| Study Citation: | U.S. EPA, (20 | A, (2023). AP-42: Chapter 5 - Petroleum industry. | | | | |
|--------------------------------------|--------------------------|--|------------|--|--|--|
| HERU ID: Conditions of Use: | 9102566 Transportatio | n And Marketing Of Petroleum Liquid | 0 | | | |
| | mansportatio | in And Marketing Of Feubleum Elquid | S | | | |
| D | | | EXTRACTION | | | |
| Parameter | | Data | | | | |
| Description of release source: | | Evaporative emissions from the transportation and marketing of petroleum liquids may be considered, by storage equipment and mode of transportation used, in four categories: 1. Rail tank cars, tank trucks, and marine vessels: loading, transit, and ballasting losses. 2. Service stations: bulk fuel drop losses and underground tank hearthing losses 2. Mater which tanks and failing losses 4. Lorge starses tanks breaching used in a data ding tank to the starse starses tanks because tanks and starses tanks because tank | | | | |
| Release or emission fact | ors: | nan | | and starting to the starting to the starting starting to the starting starting to see. | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | The release data methodology is known or expected to be accurate and is known to cover all release sources at the site. | | |
| Domain 2: Representativ | veness | | | | | |
| 2 official 2. Representation | Metric 2: | Geographic Scope | High | The data are from the United States. | | |
| | Metric 3: | Applicability | Medium | The release data are for an occupational scenario within the scope of the risk evaluation, but information is not chemical-specific. | | |
| | Metric 4: | Temporal Representativeness | Low | Most of the data used is more than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Release data include most critical metadata, including release media and process, but lacks additional metadata, such as release frequency. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability is addressed by assessing several aspects of the emission sources within transportation of petroleum products, but uncertainty of emission factors is not characterized. | | |
| Overall Quality Determination | | | Medium | | | |

| Study Citation: | Utell, M. J., Warren, J. | Utell, M. J., Warren, J., Sawyer, R. F. (1994). Public health risks from motor vehicle emissions. Annual Review of Public Health 15:157-178. | | | | |
|--|--------------------------|--|-----------|---|--|--|
| HERO ID: Conditions of Use: | /6007 Disposal | | | | | |
| | | 1 | EXTRACTIO | N | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Life cycle description: Emissions to Air | | | | | | |
| Description of release so | ource: | Motor Vehicles | | | | |
| Release quantity: | | 18.7 million metric tons/yr for all VOC's | | | | |
| Waste treatment methods | s and pollution control: | Waste treatment methods and pollution con | itrol | | | |
| | | | | | | |
| | |] | EVALUATIO | N | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Low | Release data methodology not specified. | | |
| Demein 2. Demensenteti | | | | | | |
| Domain 2: Representativ | Motrio 2: | Gaographia Saapa | High | Data is from UPA | | |
| | Metric 2. | Applicability | High | Data is noni USA. | | |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old | | |
| | Metric 5: | Sample Size | Low | Qualitative report has a few numbers on emissions, but they are estimates | | |
| | Wette 5. | Sample Size | Low | Quantative report, has a few numbers on emissions, out any are estimates. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| , | Metric 6: | Metadata Completeness | Medium | Release media and volume is included, but not much else. | | |
| ~ | | | | | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Uncertainty is mentioned once, but not in context of butadiene emissions. | | |
| Overall Over | w Dotominati | an | Low | | | |
| Overall Qualit | y Determination | UII | LOW | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 3867301 Table: 1 of 1

| Study Citation: | Wei, L., Cheung, C. S. | Wei, L., Cheung, C. S., Ning, Z. (2017). Influence of waste cooking oil biodiesel on combustion, unregulated gaseous emissions and particulate emissions | | | | |
|---------------------------|---|--|------------|--|--|--|
| HERO ID: | of a direct-injection die 3867301 | esel engine. Energy 12/:1/5-185. | | | | |
| Conditions of Use: | Consumer Use, Fuels | | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release so | Description of release source: Exhaust from diesel and biodiesel engines (page 2 of 11) | | | | | |
| Release or emission fact | ors: | Release or emission factors | a e | | | |
| Waste treatment method | s and pollution control: | Waste treatment methods and pollution | control | | | |
| | | | | | | |
| | | | EVALUATION | Ň | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for the use of fuels and related products, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | High | Data are no more than 10 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range (graph) with uncertain statistics. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in the presentation of results with error bars. Variability is addressed by sampling different compositions of biodiesel. | | |
| Overall Qualit | y Determination | on | High | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 622601 Table: 1 of 1

| Study Citation: | Wei, W., Wa | Wei, W., Wang, S. X., Chatani, S., Klimont, Z., Cofala, J., Hao, J. M. (2008). Emission and speciation of non-methane volatile organic compounds from | | | | |
|----------------------------|---|---|---------------------|---|--|--|
| HERO ID: | anthropogeni 622601 | c sources in China. Atmospheric Enviro | nment 42(20):4976-2 | 988. | | |
| Conditions of Use: | Disposal | Disposal | | | | |
| | - | | EXTRACTION | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release sou | Description of release source: various: transportation contributed 98% of butadiene emissions in China 2005 | | | | | |
| Release quantity: | | 0.06 Tg/yr of butadiene in China | | | | |
| Release or emission facto | ors: | Release or emission factors | | | | |
| | | | | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | |
| Domain 2: Representative | eness | | | | | |
| • | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for vehicle emissions and some other point sources, which are in-scope occupa- tional scenarios. | | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | |
| Domain 3: Accessibility/ | Clarity | | | | | |
| Domain 5. Accessionity/ | Metric 6: | Metadata Completeness | Low | Release media provided but no other metadata | | |
| | | | 2011 | | | |
| Domain 4: Variability and | d Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by discussion of limitations of study. Variability addressed by various estimation and data methods. | | |
| Overall Quality | y Detern | nination | Medium | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| Study Citation: | Wheatley, A. | , Sadhra, S. (2010). Carcinogenic risk | k assessment for | emissions from clinical waste incineration and road traffic. International Journal of |
|---------------------------------------|---------------|--|-------------------|--|
| HERO ID: | 1018314 | al Health Research $20(3):313-327$. | | |
| Conditions of Use: | Disposal | | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| | | - | | |
| Life cycle description: | | Emissions to Air | Dettern eile form | in simulation in diamond as the defile. We have a super state base diamond and a simulations in the simulation of the second state of the second s |
| Pelease or emission fact | ource: | Waste incineration and venicle emissions | . Bottom ash from | incineration is disposed to fandifilis. Venicle exhaust emits butadiene into air. |
| Release of emission fact | 018. | Release of emission factors | | |
| | | | EVALUA' | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Uses an EPA method. |
| Domain 2: Representativ | veness | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 2: | Geographic Scope | High | Data is from USA. |
| | Metric 3: | Applicability | High | Data is within scope. |
| | Metric 4: | Temporal Representativeness | Medium | Data is between 10 and 20 years old. |
| | Metric 5: | Sample Size | High | Statistics are fully characterized with means, ranges, and regression values. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | Some data is included, but not all categories are mentioned. |
| Domain 4: Variability an | d Uncertainty | | | |
| , | Metric 7: | Metadata Completeness | High | Sources of variability addressed and put into context. |
| Overall Quality Determination | | High | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| Study Citation: HERO ID: | Winebrake, J. J., Deaton, M. L. (1999). Hazardous air pollution from mobile sources: a comparison of alternative fuel and reformulated gasoline vehicles. Journal of the Air and Waste Management Association 49(5):576-581. 10584 | | | | |
|--------------------------------------|--|-----------------------------|---------------|---|--|
| Conditions of Use: | vehicle emissions | | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| | | | | | |
| Description of release so | ource: | vehicle exhaust | | | |
| Release or emission factors: | | Release or emission factors | | | |
| | | | | | |
| | | | EVALUA | ΓΙΟΝ | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | EPA data and NREL data. | |
| Domain 2: Donragontativ | 100000 | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | High | Data is from the US | |
| | Metric 3: | Applicability | High | The release data are for an occupational scenario within the scope of the rick evaluation | |
| | Metric 4: | Temporal Representativeness | Low | Data is over 20 years old | |
| | Metric 5: | Sample Size | High | Standard deviation and number of samples provided | |
| | Metale 5. | Sumple Size | Ingn | Standard deviation and number of samples provided. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | Release data include all associated metadata, including release media; process, unit operation, or activity that is the source of the release; and release frequency. | |
| | 111 | | | | |
| Domain 4: Variability an | Metric 7: | Metadata Completeness | High | The release data study addresses variability in the determinants of release. The release data study addresses uncertainty in the release results. | |
| Overall Quality Determination | | | High | | |

Environmental Releases

| Study Citation: | Xiao, F.,ei, Peng, X., Qian, S. (2010). A study on addictives for fume reduction in asphalt pavement construction. Intelligent Automation and Soft | | | | | |
|--|--|--|--|---|--|--|
| HFRO ID. | Computing 16(5):/9/- | 803. | | | | |
| Conditions of Use: | Processing | | | | | |
| | 8 | | | | | |
| Donomotor | | Data | EXTRACTIO | N | | |
| Parameter | | Data | | | | |
| Description of release s Waste treatment method | ource: ds and pollution control: | The smoke generated from asphalt wh macromolecule in asphalt and interaction Waste treatment methods and pollution | en heated comes fro on of respective com control | om three sources: smoke from volatilization of light component in asphalt, dissolve of substance of ponents under high temperature. | | |
| | | | EVALUATIO | N | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | |
| Domain 2: Representati | iveness | | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. | | |
| | Metric 3: | Applicability | Medium | Data are from asphalt manufacture, which could be applied to the in-scope occupational scenario of incorporation into an article. | | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | | |
| | Metric 5: | Sample Size | Low | Distribution of samples is qualitative or characterized by no statistics. | | |
| Domain 3: Accessibility | v/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Release source and pollution prevention, but no frequencies or quantities. | | |
| Domain 4: Variability a | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | The release data study does not address variability or uncertainty. | | |
| Overall Quali | ty Determinati | on | Low | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| Study Citation: | Xin,H, Ireland, J. C., Zigler, B. T., Ratcliff, M. A., Knoll, K. E., Alleman, T. L., Luecke, J. H., Tester, J. T. (2010). The impacts of mid-level alcohol content | | | | | |
|---------------------------------------|--|-----------------------------|------------|---|--|--|
| HERO ID: | in gasoline on sidi engine-out and tailpipe emissions. 1545143 | | | | | |
| Conditions of Use: | Use of fuel products/Vehicle emissions | | | | | |
| | | | EXTRACTION | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release so | ource: | vehicle exhaust | | | | |
| Waste treatment method | s and pollution control: | nan | | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | The release data methodology is known or expected to be accurate but may not cover all release sources at the site. | | |
| Domain 2: Representativ | veness | | | | | |
| 1 | Metric 2: | Geographic Scope | High | Data is from USA. | | |
| | Metric 3: | Applicability | High | The release data are for an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Medium | Data more than 10 years but no more than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Only a rough estimate of emissions are provided in a percentage. Otherwise, a graph is shown but it is not easy to read. | | |
| Domain 3: Accessibility | // Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Release data include most critical metadata, including release media and release fre- quency, but lacks additional metadata such as ambient temperature and humidity | | |
| Domain 4: Variability a | nd Uncertainty | | | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 7: | Metadata Completeness | Medium | The release data study provides only limited discussion of the variability in the determi- nants of release. The release data study provides only limited discussion of the uncer- tainty in the release results. | | |
| Overall Qualit | ty Determinati | on | Medium | | | |

| Study Citation: | Yang, J., Chang, P., Chie, W., Liu, J., Wu, F., u, C. (2016). Large-scale search method for locating and identifying fugitive emission sources in petrochemical | | | | |
|--------------------------|---|--|--------------------|---|--|
| HEBO ID: | processing areas. Process Safety and Environmental Protection 104(Part A):382-394. | | | | |
| Conditions of Use | Disposal | | | | |
| conditions of ese. | Disposui | | | | |
| D (| | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Description of release s | ource: | Pipeline, tank, and valve leaks in a synth | netic rubber plant | | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | |
| Domain 2: Representati | iveness | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from Taiwan, a non-OECD country. | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | High | Data are no more than 10 years old. | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | |
| Domain 3: Accessibility | y/ Clarity | | | | |
| | Metric 6: | Metadata Completeness | Low | Release media provided but no other metadata. | |
| Domain 4: Variability a | nd Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by discussing limitations of data collection. Variability ad- dressed by taking many samples and sampling at different locations. | |
| Overall Quali | ty Detern | nination | High | | |
| Study Citation: | Ye, Y., Galb | ally, I. E., Weeks, I. A., Duffy, B. L., | Nelson, P. F. | (1998). Evaporative emissions of 1,3-butadiene from petrol-fuelled motor vehicles. | | |
|--------------------------------------|---------------------|--|----------------------|--|--|--|
| HERO ID: | Atmospheric 5547367 | Environment 32(14-15):2685-2692. | | | | |
| Conditions of Use: | Disposal | | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Life cycle description: | | Emissions to Air | | | | |
| Description of release so | ource: | Australian light-duty passenger vehicles. | | | | |
| Commonte: | ors: | nan The contribution from evenerative emissio | na ta tha tatal am | and of 1.2 but diana relaxed into the two manhars from motor valuates was estimated to be $A00$ with a | | |
| Comments. | | possible range from 1 to 15%. | its to the total and | ount of 1,3-butatiene released into meatinosphere from motor venicles was estimated to be 47% with a | | |
| | | | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Australia, an OECD country. | | |
| | Metric 3: | Applicability | High | Data are for emissions to air, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | | |
| Domain 3. Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Release media and release frequency provided but missing disposal/treatment method, release quantity, number of sites, release days, and pollution prevention. | | |
| Domain 4. Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by statistics and methodology. Variability addressed by sam- pling different vehicle makes, models, and years. | | |
| Overall Quality Determination | | High | | | | |

| Study Citation: HERO ID: | Yu, H., Stuart, A. (2016). Exposure and inequality for select urban air pollutants in the Tampa Bay area. Science of the Total Environment 551:474-483. 3276086 | | | | | | |
|--|---|--|---|--|--|--|--|
| Conditions of Use: | Disposal/emi | ssions to air | | | | | |
| | | | EXTRAC | TION | | | |
| Parameter | | Data | | | | | |
| Description of release source: Although all of the pollutants chosen here the relative contribution of each emission | | ere have large contril on category differs b | butions from on-road mobile sources, contribution from other emission categories are substantial, and by pollutant. On-roadmobile sources (both inside and outside Hillsborough County) contributed over yer 50% of the total emissions (including biogenic emissions) of NOx, benzene, and 1.3-butadiene | | | | |
| Release quantity: 50% of the anthropogenic em Hillsborough County, Florida outside county contribute 150 | | Hillsborough County, Florida (total 395 outside county contribute 150 tonnes/yr | tonnes of BD per y -Nonroad mobile c | ear)Major roads contribute 19 tonnes/yr -Minor roads contribute 43 tonnes/yr -On-road emissions contribute 106 tonnes/yr -Point and biogenic sources not significant -Nonpoint sources contribute 77 | | | |
| Release or emission factor | ors: | Release or emission factors | | | | | |
| Comments: | | Table 1 | | | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | | |
| Domain 2: Representativ | veness | | | | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data includes vehicle emissions, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | | | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | Release data include all associated metadata. | | | |
| Domain 4: Variability an | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by geographic variability and release sources, but uncertainty is not addressed. | | | |
| Overall Quality Determination | | High | | | | | |

| Study Citation: HERO ID: Conditions of Use: | Zhou, Z., Tan, Q., Deng, Y.,e, Song, D., Wu, K., Zhou, X., Huang, F., Zeng, W., Lu, C. (2020). Compilation of emission inventory and source profile database for volatile organic compounds: A case study for Sichuan, China. Atmospheric Pollution Research 11(1):105-116. 6072297 Use in fuel/emissions to air | | | |
|---|---|-----------------------------|---------|---|
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Release or emission factor | ors: | Release or emission factors | | |
| | | | EVALUA' | ΓΙΟΝ |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | Medium | Methodology is known and expected to be accurate but may not cover all release sources at the site. |
| Domain 2: Representativ | /eness | | | |
| | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. |
| | Metric 3: | Applicability | Medium | Data are for alkene emissions from various sources including vehicles, which is similar to the in-scope occupational scenario for butadiene specifically. |
| | Metric 4: | Temporal Representativeness | High | Most data are no more than 10 years old. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Low | Release media provided but no other metadata. |
| Domain 4: Variability and Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| Overall Quality Determination | | Low | | |

PUBLIC RELEASE DRAFT November 2024

1,3-Butadiene

Environmental Releases

| Study Citation: | AECOM, (2017). Strat | AECOM, (2017). Strategic Toxic Air Reduction (STAR) environmental acceptability demonstration. | | | | | |
|--------------------------------------|--------------------------|--|---------------------------|---|--|--|--|
| Conditions of Use: | Processing as a Reacta | nt | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Description of release so | ource: | Source parameters described in Table A- | 1 on page 18 of 52 | | | | |
| Release quantity: | | Fugitive emissions from this facility in 2 | 013 as 6,994.6 lbs (pdf p | age 5 of 52). | | | |
| Release or emission fact | ors: | Release or emission factors | | | | | |
| Waste treatment method | s and pollution control: | Waste treatment methods and pollution of | control | | | | |
| | | | | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | Medium | Methodology is known and expected to be accurate but may not cover all release sources at the site. | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for Processing as a Reactant, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | High | Data are no more than 10 years old. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 5: | Metadata Completeness | Medium | Release media and release frequency provided but missing operating time. | | | |
| Domain 4. Variability ar | nd Uncertainty | | | | | | |
| Domain 1. Variability a | Metric 6: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Quality Determination Medium | | | | | | | |

| Study Citation: HERO ID: Conditions of Use: | EIC, (2007). 11272715 Unknown CC | 07). Louisiana toxic air pollutant dispersion modeling analysis report for Shell Chemical LP - Norco Chemical Plant - West Site. | | | | |
|--|--|--|------------|---|--|--|
| | Clikilowii CC | Jos. Coos associated with undefined | | TION | | |
| Parameter | | Data | | | | |
| Description of release source: Release or emission factors: | | The types fo LTAP emission sources addressed in this modeling analysis include, but are not limited to, storage tanks, area process and wastewater fugitive emissions from piping and equipment components, and a nonhazardous biosolids incinerator. Fugitive emissions from process components and wastewater systems (i.e., sumps, area drain systems, etc.) were modeled as area sources Emissions from storage tanks and combustion sources were modeled as individual point sources. (pg 14 of 33) Release or emission factors | | | | |
| | | | EX7A T TTA | FION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | 8 | | | |
| | Metric 1: | Methodology | Medium | The model is free of mathematical errors and is based on scientifically sound approaches or methods. However, equations and choice of parameter values are not fully described and some equations and/or parameter values may not be appropriate for the model's application. | | |
| Domain 2: Representativ | veness | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | |
| | Metric 3: | Applicability | High | The model can be appropriately applied to an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Medium | The model is based on data that are generally more than 10 years but no more than 20 years old. However, the model is based on operations, equipment, and worker activities are expected to be reasonably representative of current conditions. | | |
| Domain 3: Accessibility | / Clarity Metric 5: | Metadata Completeness | High | Model approach, equations, and choice of parameter values are transparent and clear and can be evaluated. Rationale for selection of approach, equations, and parameter values is provided. | | |
| Domain 4: Variability ar | nd Uncertainty Metric 6: | Metadata Completeness | High | The model characterizes variability and uncertainty in the results. | | |
| Overall Quality Determination | | High | | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 11273371 Table: 1 of 1

| Study Citation: | EIC, (2002). | EIC, (2002). Toxic air pollutant dispersion modeling and VOC air quality analysis report for Shell Chemical LP, Norco Chemical Plant - West Site. | | | | |
|--|--------------|--|--------|--|--|--|
| Conditions of Use: | Unknown CO | Us: COUs for chemical plant with unknown products | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Description of release source: A g tan Release or emission factors: Re | | A generic description of source parameters is described on page 11 of 57 of the PDF but not butadiene specific. For example, "emission sources include storage tanks, process and area fugitive emissions from piping and equipment components, cooling water towers, flares, and other combustion units." Release or emission factors | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | Metric 1: | Methodology | High | The model is free of mathematical errors and is based on scientifically sound approaches or methods. Equations and choice of parameter values are appropriate for the model's application (note: peer review may address appropriate application). | | |
| Domain 2: Representati | veness | | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | |
| | Metric 3: | Applicability | High | The model can be appropriately applied to an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Low | The model is based on data that are more than 20 years old. The model is based on operations, equipment, and worker activities that are expected to be outdated. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 5: | Metadata Completeness | High | Model approach, equations, and choice of parameter values are transparent and clear and can be evaluated. Rationale for selection of approach, equations, and parameter values is provided. | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 6: | Metadata Completeness | High | The model characterizes variability and uncertainty in the results. | | |
| Overall Quality Determination | | | High | | | |

| Study Citation: HERO ID: Conditions of Use: | KEC, (2006). Modelin 11273144 Processing as a reactan | KEC, (2006). Modeling of LMAPCD Category 1 Toxic Air Contaminants. 11273144 Processing as a reactant: Synthetic rubber manufacturing | | | | |
|---|---|--|--|---|--|--|
| | | | EXTRACTIO | N | | |
| Parameter | | Data | | | | |
| Description of release source: Release quantity: Release or emission factors: Waste treatment methods and pollution control: | | Page 17 describes the assumptions of rele location within a plant, but for modeling s Maximum amount of 1,3-butadiene to the 19,000 lbs/yrTotal emissions Plant-wide F Release or emission factors Waste treatment methods and pollution co | ease source for fu ake total fugitive vent header of 9, ugitives - 2,868 1 ntrol | gitive emissions, essentially that there is no accurate way to allocate fugitive emissions to a specific emissions were assigned to seven areas of the plant based on engineering judgement 500,000 lbs/yr (pg. 1 of 71)Total Flare Thermal Oxidizer emissions - 855 lbs/yrTotal emissions Flare - bs/yr (pg 12) | | |
| | | | EVALUATIO | N | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | Metric 1: | Methodology | High | The model is free of mathematical errors and is based on scientifically sound approaches | | |

| Overall Quality Determination | | | High | |
|--------------------------------------|--------------------------------|-----------------------------|--------|---|
| | Metric 6: | Metadata Completeness | High | The model characterizes variability and uncertainty in the results. |
| Domain 4: Variabi | ility and Uncertainty | | | |
| Domain 3: Access | sibility/ Clarity Metric 5: | Metadata Completeness | High | Model approach, equations, and choice of parameter values are transparent and clear and can be evaluated. Rationale for selection of approach, equations, and parameter values is provided. |
| | Metric 4: | Temporal Representativeness | Medium | The model is based on data that are generally more than 10 years but no more than 20 years old. However, the model is based on operations, equipment, and worker activities are expected to be reasonably representative of current conditions. |
| | Metric 3: | Applicability | High | The model can be appropriately applied to an occupational scenario within the scope of the risk evaluation. |
| Domain 2: Repres | entativeness Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. |
| | | | | or methods. Equations and choice of parameter values are appropriate for the model's application (note: peer review may address appropriate application). |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 87136 Table: 1 of 1

| Study Citation: | Middleton, P. | Middleton, P., Sockwell, R., Carter, L., W.P. (1990). Aggregation and analysis of volatile organic compound emissions for regional modeling. Atmospheric | | | |
|----------------------------|-----------------------|--|----------------------|---|--|
| HFRO ID. | Environment, 87136 | , Part A: General Topics 24(5):1107- | 1133. | | |
| Conditions of Use: | Disposal | | | | |
| | ΕΥΤΡΑΟΤΙΟΝ | | | | |
| Parameter | | Data | EATRAC | HON | |
| | | Data | | | |
| | | | | | |
| Life cycle description: | | Emissions to Air | | | |
| Description of release so | urce: | 81% motor vehicles, 3% other vehicles | , 9% burning, 7% off | ner | |
| Release quantity: | | 175,000 metric tons/yr | | | |
| Release or emission factor | ors: | Release or emission factors | | | |
| | | | | | |
| | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Model seems to have no errors, equations are appropriate and steps are described in | |
| | | | | detail. | |
| | | | | | |
| Domain 2: Representativ | veness | | TT' 1 | | |
| | Metric 2: | Geographic Scope | High | Data is from USA. | |
| | Metric 3: | Applicability | High | Model can be applied to the scope. | |
| | Metric 4: | Temporal Representativeness | Low | Data is over 20 years old. | |
| Domain 2. Accossibility | / Clarity | | | | |
| Domain 5: Accessionity | Matria 5. | Matadata Completeness | High | All refer to a second and a second second descent the second by second second | |
| | Metric 5: | Metadata Completeness | піgn | All rationale, equations, groupings, and parameters are inorougnly explained. | |
| Domain 4: Variability an | d Uncertainty | | | | |
| | Metric 6: | Metadata Completeness | High | Model thoroughly explains uncertainty. | |
| | | * | <u> </u> | | |
| Overall Qualit | y Detern | nination | High | | |

PUBLIC RELEASE DRAFT November 2024

Environmental Releases

| Study Citation: | Milbrandt, A., Coney, I and Recycling 183:106 | Milbrandt, A., Coney, K., Badgett, A., Beckham, G. T. (2022). Quantification and evaluation of plastic waste in the United States. Resources, Conservation and Recycling 183:106363. | | | |
|---|--|--|-----------|--|--|
| HERO ID: | 11360398 | | | | |
| Conditions of Use: | Disposal of plastics | | | | |
| | | | EXTRACTIO | N | |
| Parameter | | Data | | | |
| Release quantity: Waste treatment method | s and pollution control: | Of the estimated 44 Mt of plastic waste managed in 2019 domestically (abstract). See Table 2 and 3 for granular breakdown of amount of each type of pl disposed. ntrol: Waste treatment methods and pollution control | | | |
| | | | | | |
| D . | | | | | |
| Domain Domain 1: Paliability | | Metric | Kating | Comments | |
| Domain 1. Kenabinty | Metric 1: | Methodology | Medium | Model generally describes the sources of data for release quantities and fractions applied to get amounts to each media, but some assumptions are not clearly explained. | |
| Domain 2. Representativ | veness | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | Based on US data. | |
| | Metric 3: | Applicability | High | Disposal is in scope. | |
| | Metric 4: | Temporal Representativeness | High | Article is based on 2019 data, which is less than 10 years old. | |
| Domain 3: Accessibility | / Clarity Metric 5: | Metadata Completeness | Medium | Model approach, equations, and choice of parameter values are transparent. However, | |
| | | - | | rationale for selection of approach, equations, and parameter values is not provided. | |
| Domain 4: Variability ar | nd Uncertainty | | | | |
| | Metric 6: | Metadata Completeness | High | The model characterizes variability and uncertainty in the results. | |
| Overall Qualit | ty Determination | on | High | | |

| Study Citation: | Propper, R., V California | Propper, R., Wong, P., Bui, S., Austin, J., Vance, W., Alvarado, Á., Croes, B., Luo, D. (2015). Ambient and emission trends of toxic air contaminants in California. Environmental Science & Technology 49(19):11329-11339 | | | | |
|---|---|--|---------------------|--|--|--|
| HERO ID: | 3019734 | invironmental science & reenhology | +9(19).11329-113 | 57. | | |
| Conditions of Use: | Mobile Sourc | Mobile Source Fuel Combustion | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| Engineering control: | 1,3-Butadiene emissions depend upon fuel composition, enginetype, emission control devices, operating temperature, and theage and condition of the engine (| | | | | |
| 5).Description of release source:1,3-Butadiene is emitted mainly from incompleRelease or emission factors:nan | | | ncomplete fuel comb | sustionfrom mobile sources (p. 2). | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Published, peer reviewed, model was used. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from California. | | |
| | Metric 3: | Applicability | High | Emissions from combustion are possibly in scope. | | |
| | Metric 4: | Temporal Representativeness | High | Model run was completed in 2014, which is not more than 10 years old. | | |
| Domain 3: Accessibility | / Clarity Matria 5: | Matadata Completeness | Madium | Madeline insutated along is consulty described but not fully transmount | | |
| | Metric 5: | Wetadata Completeness | Medium | Modeling inputs/methodology is generally described but not fully transparent. | | |
| Domain 4: Variability ar | Domain 4: Variability and Uncertainty | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Temporal variability is addressed but more input parameters appear to be static. | | |
| Overall Quality Determination | | High | | | | |

HERO ID: 11272626 Table: 1 of 1

| Study Citation: | URS Corpora | URS Corporation, (2010). Air dispersion modeling report, 1,3-butadiene analysis: Shell Chemical LP, Deer Park Facility, Deer Park, Texas. 11272626 | | | | |
|--|-----------------------------|--|--------|---|--|--|
| Conditions of Use: | Processing as | a reactant | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Description of release source: Release quantity: | | Storage vessel de-inventory, Vessel startup, Pipeline decommission, electrical outage, purge dead leg, railcar maintenance, de-inventory cleaning, MSS steam fugitive, pump decontamination, sampling emissions. unit decommissioning, BD3 tank farm pump decontamination, loading sample, unit decontamination, ground flare, analyzer vent, cold flare gas, hot flare gas, A&S flare, North property flare, West property flare, cooling tower, dock fugitive emissions, MTBE fugitive emissions, BD3 fugitive emissions, CIPX fugitive emissions, FugCoker, HVI unit, PYRO3 fugitive emissions, Site 3 Fugitive emissions, IRU fugitive emissions, IRU fugitive emissions, IRU fugitive emissions, Site 3 Fugitive emissions, IRU fugitive emissions, IRU fugitive emissions, IRU fugitive emissions, FugCoker, HVI unit, PYRO3 fugitive emissions, Site 3 Fugitive emissions, IRU fugitive emissio | | | | |
| Release or emission factors: Release or emission factors | | | | | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | Metric 1: | Methodology | High | Model is peer-reviewed and free of mathematical errors, based on sound ap- proaches/methods, and uses appropriate equations and parameters. | | |
| Domain 2 [.] Representativ | veness | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Model can be applied to processing as a reactant, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Model is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| Domain 3: Accessibility | / Clarity Metric 5: | Metadata Completeness | High | Model approach, equations, and choice of parameter values are transparent. Rationales for choice of approach, equations, and parameter values provided. | | |
| Domain 4: Variability ar | nd Uncertainty Metric 6: | Metadata Completeness | Medium | Variability addressed by modeling emissions from various specified sources with spe- cific parameters for each source, but uncertainty is not addressed | | |
| Overall Quality Determination | | | High | | | |

| Study Citation: | URS Corpor | ration, (2013). Air dispersion modelin | g report, emissio | n event analysis: Additional information request, Shell Chemical LP, RN 100211879, | | |
|---|--------------|--|--|--|--|--|
| HERO ID: | 11272627 | 527 | | | | |
| Conditions of Use: | Processing - | Petroleum Refining | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Description of release source:The analysis included the follow released from the elevated vent s as point sources. The emissions stack parameters are shown in A source since the emission are re modeled emission rates and stacRelease or emission factors:Release or emission factors | | | nts: RV Vent; atmo he actual vent stack hese vents started at ix A and C.The ana as fugitives. The em heters are shown in | ospheric vent line 1; atmospheric vent line 2; and atmospheric vent line 3.Since the emissions were location and parameters (physical height, temperature, velocity, and diameter) were used and modeled t 22:00 on January 10, 2013 and ended at 6:30 on January 11, 2013. The modeled emission rates and alysis included the following tank: T-B3-301The emissions from tank were modeled as pseudo-point tissions from the tank started at 7:00 on January 11, 2013 and ended at 21:45 on January 11, 2013. The Appendix A and C. (pg 12 of 64) | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | The model is free of mathematical errors and is based on scientifically sound approaches or methods. Equations and choice of parameter values are appropriate for the model's application (note: peer review may address appropriate application). | | |
| Domain 2: Representat | tiveness | | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | |
| | Metric 3: | Applicability | High | The model can be appropriately applied to an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Medium | The model is based on data that are generally more than 10 years but no more than 20 years old. However, the model is based on operations, equipment, and worker activities are expected to be reasonably representative of current conditions. | | |

| Domain 3: Accessibility/ Clarity Metric | 5: Metadata Completeness | High | Model approach, equations, and choice of parameter values are transparent and clear and can be evaluated. Rationale for selection of approach, equations, and parameter values is provided. |
|--|------------------------------------|------|---|
| Domain 4: Variability and Uncer Metric | tainty 6: Metadata Completeness | High | The model characterizes variability and uncertainty in the results. |
| Overall Quality Determination | | High | |

| Study Citation: HERO ID: | URS Corporation, (2015). Revised Strategic Toxic Air Reduction (STAR) environmental acceptability demonstration for 2013 and 2014. 11273429 | | | | |
|--|--|-----------------------------|---------|---|--|
| Conditions of Use: | Processing as | a Reactant | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Release quantity: Release or emission fact Comments: | .y:2006 TRI air release data provided in Appendix C, starting on page 58ssion factors:Release or emission factorsThere is a follow up study to this one: HEROID 11273446 | | | | |
| | | | EVALUA' | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | Metric 1: | Methodology | High | Model is peer-reviewed and free of mathematical errors, based on sound approaches/methods, and uses appropriate equations and parameters. | |
| Domain 2: Representativ | veness | | | | |
| ľ | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Model can be applied to Processing as a Reactant, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | High | Model is based on current industry conditions and based on data no more than 10 years old. | |
| Domain 3: Accessibility | / Clarity Metric 5: | Metadata Completeness | Low | Model approach and parameters described but the underlying equations and parameter values are not provided. Rationales for choice of approach and parameters are not provided. | |
| Domain 4: Variability ar | nd Uncertainty Metric 6: | Metadata Completeness | Medium | Uncertainty is addressed by discussion in Section 4.3 on the conservative nature of the results based on max emissions and overlapping layers of assumptions. Variability is not addressed. | |
| Overall Quality Determination | | | | | |

PUBLIC RELEASE DRAFT November 2024

Environmental Releases

| Study Citation: | 3E Company | y, (1992). Health risk assessment in full | fillment of requirements under t | the AB2588 Air Toxics Information and Assessment Act of 1987 (final | | | |
|--------------------------|----------------|--|-------------------------------------|--|--|--|--|
| HERO ID: | 1356128 | nrop B-2 Division, Pico Rivera, CA, wi | in attachments and letter dated | 02/14/1992. | | | |
| Conditions of Use: | Other - Com | ther - Combustion byproduct | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| Description of release s | ource. | Exhaust stacks at an aerospace componen | nt manufacturing facility | | | | |
| Release quantity: | ource. | "Stack 93332: 0.780 lbs/yr Stack 93333: Stack 93505: 0.1323 lbs/yr" | 0.780 lbs/yr Stack 93385: 0.345 lbs | s/yr Stack 93386: 0.6824 lbs/yr Stack 93387: 1.289 lbs/yr Stack 93388: 0.7204 lbs/yr | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. | | | |
| Domain 2: Representati | iveness | | | | | | |
| L. | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | Uninformative | EPA believes that 1,3-butadiene is being emitted as a fuel combustion byproduct, an occupational scenario that is not within the scope of the risk evaluation. | | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (mean and 1-hr maximum) but discrete samples not provided and distribution not fully characterized. | | | |
| Domain 3: Accessibility | v/ Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | |
| Domain 4: Variability a | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | The assessment does not address variability or uncertainty | | | |
| Overall Quali | ty Detern | nination | Uninformative | | | | |

| Study Citation: HERO ID: | ATSDR, (201 2991419 | 2). Toxicological profile for 1,3-butadien | e. | | |
|---------------------------------------|------------------------|--|-----------------------------------|---|--|
| Conditions of Use: | Disposal | | | | |
| EXTRACTION | | | | | |
| Parameter | | Data | | | |
| Description of release so | urce: | The dominant sources for the release of 1,3- Low levels of 1,3-butadiene are continuously fuels. (pg. 144/229) | butadiene to th emitted to the | e atmosphere are fugitive or accidental emissions during its manufacture, use, transport, and storage. atmosphere from many sources including exhaust from motor vehicle engines using petroleum-based | |
| Release quantity: | | 1.17 million pounds/year (see table 6-1, pg. | 146/229) | | |
| | | | EVALUA' | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | NIOSH and EPA methods used. | |
| Domain 2: Representativ | veness | | | | |
| I | Metric 2: | Geographic Scope | High | Most data is from U.S, some supplemental studies are included from Canada. | |
| | Metric 3: | Applicability | High | Report is within scope. | |
| | Metric 4: | Temporal Representativeness | Medium | Data is between 10 and 20 years old. | |
| | Metric 5: | Sample Size | High | Statistical distribution of any study included in the report are fully characterized. Many studies are summarized, all of which are representative. | |
| Domain 3: Accessibility/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Data sources are all documented and cited. | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed throughout the report, and there is a section dedicated to it. | |
| Overall Quality Determination | | High | | | |

| Study Citation: | Choudhary, C | Choudhary, G. (1994). Environmental exposure to 1 3-butadiene: A human health perspective. Journal of Environmental Science and Health, Part C: | | | | |
|---------------------------|--|---|-----------------------|---|--|--|
| HERO ID: | 5621174 | a Carchiogenesis & Ecoloxicology Revi | cws 12(1).23-01. | | | |
| Conditions of Use: | Disposal | | | | | |
| | | | EXTRACTION | | | |
| Parameter | | Data | | | | |
| Description of release so | ource: | automobile exhaust, gasoline fumes, cigaret | tte smoke, smoke from | wild fires | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for butadiene emissions to air, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | Low | Distribution of samples is qualitative or characterized by no statistics. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability an | nd Uncertainty | | | | | |
| | Metric 7:Metadata CompletenessLowThe assessment does not address variability or uncertainty. | | | | | |
| Overall Qualit | y Determ | nination | Medium | | | |

| Study Citation: | EC, (2000). I | EC, (2000). Priority Substances List Assessment Report: 1,3-Butadiene. | | | | | |
|---------------------------------------|---------------|---|------------|---|--|--|--|
| HERO ID: | 5160048 | 5160048 Disposal/emissions to air | | | | | |
| Conditions of Use: | Disposal/emi | Isposal/emissions to air | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| Release quantity: | | Total Canadian emissions in 1994 ranged between 12,917 and 41,622 tonnes 3376-7401 tonnes from on-road motor vehicles; 150-258 tonnes from aircraft 84-1689 tonnes from off-road motor vehicles; 84 tonnes from lawnmowers; 40 tonnes from the marine sector; 17 tonnes from the rail sector total 270.4 tonnes from chemical and chemical product industries, only 0.058 tonnes of this released to water and 0.002 tonnes of this released to land; 17.5 tonnes form plastic products industries, 22.3 tonnes from refined petroleum and coal products industries; further breakdown of BD releases from industry and sources | | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Canada, an OECD country. | | | |
| | Metric 3: | Applicability | High | Data are for manufacturing/processing/commercial use/vehicle emissions, in-scope occupational scenarios. | | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. | | | |
| Domain 3: Accessibility/ Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability and Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed by limitations in data. Variability is not addressed. | | | |
| Overall Qualit | y Detern | nination | Medium | | | | |

| Study Citation: HERO ID: | ENSR, (1991). AB 2588 health risk assessment for the Texaco Refinery Areas 1 and 2 Bakersfield, California. 6338980 | | | | |
|--|---|-----------------------------|--|--|--|
| Conditions of Use: | Processing | | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Description of release source:tanks, wastewater treatment area, valves, andRelease quantity:Tank emissions range from no emissions to (6.13E-05 lb/hr. Valves and flanges range from | | | and flanges in a Ca s to 0.537 lb/yr. Va from no emissions | alifornia petrochemical refinery alves and flanges range from no emissions to 529 lb/yr. Tank emissions range from no emissions to to 6.00E-02 lb/hr. Wastewater treatment process emits 3.20E-06 lb/hr. | |
| | | | EVALUA' | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. | |
| Domain 2: Representativ | veness | | | | |
| Ĩ | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | Sources of uncertainty in the risk assessment are discussed in detail. Variability ad- dressed by considering alternate emission scenarios for the refinery. | |
| Overall Qualit | ty Determ | nination | High | | |

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Environmental Releases

| Study Citation: HERO ID: | ENSR, (1991 6339343 | ENSR, (1991). AB 2588 Health risk assessment for the Texaco refinery Area 3, Bakersfield, California. 6339343 | | | |
|--|-----------------------------|--|---|---|--|
| Conditions of Use: | Processing | | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Description of release so Release quantity: | ource: | tanks, valves, and flanges in a California pe Storage tank emissions range from 2.29E- 4.30E-05 lb/hr. Valves and flanges range fr | trochemical refin 04 to 0.337 lb/yr om no emissions | nery . Valves and flanges range from no emissions to 2.60 lb/yr. Tank emissions range from 2.61E-08 to to 2.96E-04 lb/hr. | |
| | | | EVALUA' | ΓΙΟΝ | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | Sources of uncertainty in the risk assessment are discussed in detail. Variability ad- dressed by considering alternate emission scenarios for the refinery. | |
| Overall Qualit | ty Determ | nination | High | | |

| Study Citation: | Envirologic attachments: | Envirologic Data, (1991). Supplemental information from Rohr Industries Inc to USEPA submitting enclosed health risk assessment draft report with attachments: Assessment of risks from potential exposure to airborne facility emissions under California AB 2588 for the Rohr Industries, Inc facility, | | | | |
|--|--------------------------|---|-----------------------------------|--|--|--|
| | Riverside, Ca | alifornia. | | | | |
| HERO ID: | 1874143 | | | | | |
| Conditions of Use: | Unknown | | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Description of release so Release quantity: | ource: | Rohr Industries, Inc. is a manufacturer o welding, large scale painting, adhesive bo cleaning, and process water cooling. 0.37 lb/yr of 1,3-butadiene | f military and conding, composite | mmercial aircraft components. Processes which emit compounds include metal surface preparation, e bonding and layup, degreasing, solvent wipe down, natural gas combustion, perchloroethylene dry | | |
| | | | EVALUA' | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | The data are not from a frequently used source and associated information does not indicate flaws or quality issues | | |
| Domain 2. Domagantati | | | | | | |
| Domain 2: Representati | Metric 2. | Geographic Scope | High | Data is from USA | | |
| | Metric 3: | Applicability | Low | It is not known why butadiene is being emitted from the facility and if it is the result of | | |
| | Wette 5. | Applicability | Low | an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | The release quantity is not characterized by statistics. | | |
| | | | | | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Data sources are generally described but not fully transparent. | | |
| Domain 4. Variahilitar | nd IIn containts | | | | | |
| Domain 4: variability at | Metric 7 | Metadata Completeness | Low | The assessment does not address variability or uncertainty of the release quantity | | |
| | Meure /. | Wetadata Completeness | LUW | The assessment does not address variability of uncertainty of the release qualitity | | |
| Overall Quality Determination | | Low | | | | |

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HERO ID: 4214360 Table: 1 of 1

| Study Citation: | Envirologic Data, (1992). Assessment of risks from potential exposure to airbourne facility emissions under California AB 2588 for the Rohr Inc Facility Riverside, Calif (vol. 1) (final report) w-letter. | | | | | | |
|--------------------------------|--|-----------------------------|--------|---|--|--|--|
| HERO ID: Conditions of Use: | 4214300 Processing: lubricants, paints, and coatings for aircrafts | | | | | | |
| | 6 | EVTDACTION | | | | | |
| Parameter | | Data | LAIKAU | | | | |
| | | | | | | | |
| Release quantity: | | 0.0010 lbs/day, 0.37 lbs/yr | | | | | |
| | | | EVALUA | TION | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | | | |
| Domain 2. Donnagontativ | 100000 | | | | | | |
| Domain 2: Representativ | Metric 2. | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for aircraft lubricants, coatings, and paints, an in-scope occupational scenario | | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed by selecting parameter values to reflect site conditions. Vari- | | | |
| | | | | ability addressed by sampling at multiple sites. | | | |
| Overall Qualit | y Detern | ination | High | | | | |

| Study Citation: | Hallenbeck, W. H. (1992). Cancer risk assessment for the inhalation of 1,3-butadiene using physiologically based pharmacokinetic modeling. Bulletin of Environmental Contamination and Toxicology 49(1):66-70. | | | | | | |
|-------------------------|--|--|---------------------|--|--|--|--|
| HERO ID: | 820099 | 820099 | | | | | |
| Conditions of Use: | Manufacturi | Manufacturing | | | | | |
| | | | EXTRAC | TION | | | |
| Parameter | | Data | | | | | |
| Release quantity: | | annual emissions of BD in the United Sta | ttes are 12 million | pounds | | | |
| | | | EVALUA' | ΓΙΟΝ | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | Medium | Assessment uses high quality data that are not from frequently-used sources and there are no known quality issues. | | | |
| Domain 2: Representati | veness | | | | | | |
| - | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | Medium | Data are for generic occupational scenarios, which may include in-scope occupational scenarios. | | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | Low | Distribution of samples is qualitative or characterized by no statistics. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | | |
| Domain 4: Variability a | nd Uncertaintv | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Qualit | ty Detern | nination | Low | | | | |

PUBLIC RELEASE DRAFT November 2024

Environmental Releases

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| Study Citation: | Hurst, H. E. (2007). Te | oxicology of 1,3-butadiene, chloroprene | e, and isoprene. Revie | ews of Environmental Contamination and Toxicology 189:131-179. | | |
|---|---------------------------|---|------------------------|---|--|--|
| Conditions of Use: | Disposal | | | | | |
| | 1 | | FXTRACTION | | | |
| Parameter | | Data | EATRACTION | | | |
| | | | | | | |
| Description of release source: Release quantity: | | Mobile sources, open burning, industrial releases; 2003 TRI showed BD releases were 60% point-source, 36% fugitive, and 3.7% underground injection mobile sources (primarily vehicles) and open burning (forest fires and prescribed burns) collectively emitted more than 61,707tons in 1990; comprise more than 90% of total BD environmental emissions in 1990 emissions from manufacturing processes in 1990 were about 5.8% of total (2,350tons) | | | | |
| waste treatment method | is and pollution control. | nan | | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | Methodology is known and expected to be accurate but may not cover all release sources at the site. | | |
| Domain 2: Representati | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | Medium | Data are for multiple occupational exposure scenarios, some of | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (percentages) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | // Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Release media and release frequency provided but missing specific release sources. | | |
| Domain 4: Variability a | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by change over time and differences between data sources, but uncertainty is not addressed. | | |
| Overall Quali | ty Determinati | 0 n | Medium | | | |

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PUBLIC RELEASE DRAFT November 2024

Environmental Releases

| Study Citation: HERO ID: Conditions of Use: | IARC, (1999) 201838 | . Re-evaluation of some organic chemica | ls, hydrazine, and h | ydrogen peroxide. |
|---|----------------------------|--|------------------------------------|--|
| | Disposal | | | |
| | | | EXTRACTION | |
| Parameter | | Data | | |
| Description of release so Release quantity: Release or emission facto | urce: ors: | vehicle emissions; TRI data for industrial air 4,415 tonnes in 1987; 2,344 tonnes in 1990; nan | releases and 1,321 tonnes in 19 | 995 (TRI data, not evaluated) |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. |
| Domain 2: Representativ | /eness | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. |
| | Metric 3: | Applicability | High | Data include vehicle emissions, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| Overall Qualit | y Determ | ination | Medium | |

| Study Citation: | IARC, (2008 | ARC, (2008). 1,3-Butadiene, ethylene oxide and vinyl halides (vinyl fluoride, vinyl chloride and vinyl bromide). IARC Monographs on the Evaluation of | | | | |
|----------------------------|------------------------|---|------------|---|--|--|
| HEBO ID. | Carcinogenie 755320 | c Risks to Humans, vol. $9797:3-471$. | | | | |
| Conditions of Use: | Disposal/em | issions to air | | | | |
| | Disposalien | | | T | | |
| Donomotor | | Data | EXTRACTION | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release so | ource: | vehicle emissions | | | | |
| Release quantity: | | 106,770 tonnes per yr based on estimation | on method | | | |
| Release or emission factor | ors: | nan | | | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | Assessment uses high quality data that are not from frequently-used sources and there are no known quality issues. | | |
| Domain 2: Representativ | veness | | | | | |
| 1 | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for vehicle emissions, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (mean and standard deviation) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | |
| Domain 4: Variability an | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by presence of catalyst, but uncertainty is not addressed. | | |
| Overall Qualit | y Detern | nination | Medium | | | |

| Study Citation: HERO ID: Conditions of Use: | Lawryk, N. J. (1994). 6025389 Disposal | Lawryk, N. J. (1994). Automobile commuter exposures to volatile organic compounds: Emissions, malfunctions, and policy. 6025389 Disposal | | | | |
|---|--|--|-----------|---|--|--|
| | Disposul | | | | | |
| Demonster | | Data | EXTRACTIO | N | | |
| rarameter | | Data | | | | |
| Description of release source: Release quantity: | | engine exhaust, crankcase, and evaporative emissions from gasoline-powered automobiles It is estimated that butadiene accounts for 0.35% of all vehicle hydrocarbon emissions per year. | | | | |
| Waste treatment method | s and pollution control: | Waste treatment methods and pollution | control | | | |
| waste treatment method | s and pollution control. | waste treatment methods and ponution | control | | | |
| | | | | AT | | |
| Domain | | Metric | EVALUATIO | Comments | | |
| Domain 1: Reliability | | Wieute | Kating | Connients | | |
| Domain 1. Renability | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for butadiene emissions to air, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed by including a section of the report to discuss it. Variability addressed by sampling at different commute routes, and using different cars. | | |
| Overall Quality Determination High | | | | | | |

| Study Citation: | Melnick, R. I | , Huff, J. E., Bird, M. G., Acquavella | (1990). Symposium ov | verview: Toxicology, carcinogenesis, and human health aspects of 1,3-butadiene. | | | |
|--------------------------|---|---|----------------------|---|--|--|--|
| HERO ID. | Environment | al Health Perspectives 86:3-5. | | | | | |
| Conditions of Use: | Processing (s | Processing (synthetic rubber manufacture) | | | | | |
| | | | EXTRACTION | | | | |
| Parameter | | Data | | | | | |
| Release quantity: | "Annual atmospheric emissions of 1,3-butadiene from production or polymer manufacturing plants is approximately 10 million pounds, most of which is at- tributable to equipment leaks (J. A. Mullins, Shell Oil Co.)." (pg. 2/3) | | | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber production, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | Low | Sample distribution is described qualitatively. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed by discussing the limitations of the cohort study and where data is lacking. Variability is not addressed. | | | |
| Overall Qualit | ty Detern | nination | Medium | | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 1577139 Table: 1 of 1

| Study Citation: | Northrop Cor letter dated 0 | poration, (1992). Northrop corporatio | n aircraft divisio | n: Health risk assessment for west complex (final report) with attachments and cover |
|--|--------------------------------|---------------------------------------|--------------------|--|
| HERO ID: | 1577139 | 21772. | | |
| Conditions of Use: | Unknown | | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Description of release source: The source is a large manufacturing plant which produces major aircraft sub-assemblies and components. Toxic compounds are emitted by t cesses:• Degreasing activities to clean tools and parts. Emissions are due mostly to chemical solvents such as 1,1,1-trichloroethane.• Coating perform spray application of paints and hand applications of adhesives and sealants. Emissions are primarily in the form of volatile organic co emitted during drying and particulate matter (PM) emitted during spraying.• Surface cleaning operations which most often use 1,1,1-trichloroeth recharge and purging of equipment lines. Emissions are fluorocarbons such as freon.• Combustion products from boilers, autoclaves, process l space heaters. Release quantity: 16.9 lbs/yr | | | | major aircraft sub-assemblies and components. Toxic compounds are emitted by the following pro- issions are due mostly to chemical solvents such as 1,1,1-trichloroethane.• Coating operations which of adhesives and sealants. Emissions are primarily in the form of volatile organic compounds (VOCs) luring spraying.• Surface cleaning operations which most often use 1,1,1-trichloroethane.• Refrigerant orocarbons such as freon.• Combustion products from boilers, autoclaves, process heating ovens and |
| | | | | |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | Metric 1: | Methodology | Medium | The data are not from a frequently used source and associated information does not indicate flaws or quality issues |
| Domain 2. Representativ | veness | | | |
| Bolliuli 2. Representati | Metric 2: | Geographic Scope | High | Data is from USA. |
| | Metric 3: | Applicability | Low | It is not known why butadiene is being emitted from the facility and if it is the result of an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old. |
| | Metric 5: | Sample Size | Medium | The release quantity is not characterized by statistics. |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Medium | Data sources are generally described but not fully transparent. |
| | | · · · · · · · · · · · · · · · · · · · | | |
| Domain 4: Variability ar | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Low | The assessment does not address variability or uncertainty of the release quantity |
| Overall Qualit | y Determ | nination | Low | |

| Study Citation: | OECD, (2011). Emissi | ion scenario document on coating ap | plication via spray-paint | ing in the automotive refinishing industry. |
|--------------------------------|------------------------------------|--|------------------------------|--|
| HERU ID: Conditions of Use: | 3808976 Use (paints and coating | ac) | | |
| | Use (paints and coating | 53) | | |
| Demonster | | Data | EXTRACTION | |
| Parameter | | Data | | |
| Description of release of | | | · · · · · · · | λ |
| Description of release so | ource: | Container cleaning, equipment cleaning | g, coating application (over | spray) |
| Release frequency: | .018. | nan 250 dawe/wr | | |
| Waste treatment method | s and pollution control: | | | |
| waste treatment method | s and pollution control. | nan | | |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. |
| | | | | |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | High | This ESD was developed by EPA based on U.S. data |
| | Metric 3: | Applicability | Medium | Data is for multiple in-scope occupational scenarios; however, data is general and not specific to a chemical. |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4: Variability ar | ad Uncertainty | | | |
| Domain 4. Variability a | Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple coating types |
| | | | mourum | encertainty net accessed. Fandonity accessed by considering maniple counting types. |
| Overall Qualit | ty Determination | 0 n | Medium | |

PUBLIC RELEASE DRAFT November 2024

Environmental Releases

| Study Citation: HERO ID: | OECD, (2009). Emissi 3827298 | OECD, (2009). Emission scenario documents on coating industry (paints, lacquers and varnishes). 3827298 | | | | |
|--|---------------------------------|---|------------|--|--|--|
| Conditions of Use: | Processing and Use | | | | | |
| | | | EXTRACTION | | | |
| Parameter | ter Data | | | | | |
| Description of release source: Release or emission factors: Waste treatment methods and pollution control: | | "PROC: material loading, heat-up, surface evaporation, filling, micellaneous operations, material storage, leaks, spills USE: Application losses, equipment residues, drum residues" Release or emission factors Waste treatment methods and pollution control | | | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Hıgh | Assessment uses high quality data/techniques/methods from frequently-used sources. | | |
| Domain 2: Representativ | veness | | | | | |
| 2 oniani 2. respresentati | Metric 2: | Geographic Scope | Medium | This ESD was not developed by EPA, but another OECD-member country. | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. | | |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is generally based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability and Uncertainty Metric 7: | | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple chemical func- | | |
| | | | | uons and coaung types | | |
| Overall Qualit | y Determination | 0 n | Medium | | | |

| Study Citation: HERO ID: | n: OECD, (2009). Emission scenario document on adhesive formulation. 3827299 | | | | |
|--|---|--|--|--|--|
| Conditions of Use: | Processing: Adhesive | Manufacturing | | | |
| | | EXTRACTION | | | |
| Parameter | | Data | | | |
| | | | | | |
| Description of release source: | | Container cleaning, dusts and volatiles from unloading containers, vented losses during mixing, sampling, equipment cleaning, volatiles from loading containers, off-spec products | | | |
| Release quantity: | | Provides models for estimating various releases | | | |
| Release or emission fact | tors: | Release or emission factors | | | |
| Release frequency: | | days/yr equal to number of bt/yr | | | |
| Waste treatment methods and pollution control: | | nan | | | |
| | | | | | |

| | | | EVALUATIO | |
|--------------------------------------|------------------------------|-----------------------------|-----------|---|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. |
| Domain 2: Representa | ativeness | | | |
| | Metric 2: | Geographic Scope | High | This ESD was developed by EPA based on U.S. data. |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is generally based on data greater than 10 years old but no more than 20 years old and industry conditions that are reasonably expected to be representative of current industry conditions. |
| | Metric 5: | Sample Size | Medium | Data characterized by a range with uncertain statistics. |
| Domain 3: Accessibili | ity/ Clarity | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4: Variability | and Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering various chemical func- tions and types of adhesives. |
| Overall Quality Determination | | | High | |

| Study Citation: | Study Citation: OECD, (2013). Emission scenario document on the industrial use of adhesives for substrate bonding. | | | | | |
|---|--|--|----------------------|--|--|--|
| HERO ID: | 3827300 | | | | | |
| Conditions of Use: | Use | | | | | |
| | | | EXTRACTIO | N | | |
| Parameter | | Data | | | | |
| Description of release sources | | | | | | |
| Description of release so Release or emission fact | tors: | container cleaning, unioading, equipme | nt cleaning, applica | ion losses, curing/drying, irimming | | |
| Release frequency: | | 50,365,days/wr | | | | |
| Waste treatment method | s and pollution control. | Waste treatment methods and pollution | control | | | |
| waste treatment method | is and pointion control. | waste treatment methods and politition | control | | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. | | |
| Domain 2: Representati | veness | | | | | |
| I | Metric 2: | Geographic Scope | High | This ESD was developed by EPA based on U.S. data | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. | | |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is generally based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | |
| Domain 2: A accordibility | / Clarity | | | | | |
| Domain 5. Accessionity | Metric 6 | Metadata Completeness | High | All data sources methods results and assumptions are clearly documented | | |
| | Mettre 0. | Metadata Completeness | Ingi | An data sources, memous, resurts, and assumptions are clearly documented. | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| Metric 7: | | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering various chemical func- tions, types of adhesives, and end use markets. | | |
| Overall Quality Determination | | High | | | | |

| Study Citation: | OECD, (2004). Emission scenario document on lubricants and lubricant additives. | | | | | |
|--------------------------------------|---|--|--------------------|--|--|--|
| HERO ID: | 3827416 | | | | | |
| Conditions of Use: | Formulation and use of | f lubricants, hydraulic fluids, and metal | working fluids | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release so | ource: | Release sources described in Section 5 (pg | g 56) for formulat | ion of lubricants, Section 6 (pg 72) for use of lubricants, Section 7 (pg 81) for use of hydraulic fluids, | | |
| | | Section 8 (pg 89) for metalworking fluids. | | | | |
| Release or emission fact | ors: | Release or emission factors | | | | |
| waste treatment methods | s and pollution control: | nan | | | | |
| | | | EVALUATIO | N | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. | | |
| | | | | | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | Medium | From OECD countries. Data is mostly UK. | | |
| | Metric 3: | Applicability | High | Formulation and use of lubricants is in scope. | | |
| | Metric 4: | Temporal Representativeness | Medium | The ESD is from 2004, which is 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | |
| Demain 2. Accessibility | | | | | | |
| Domain 5: Accessionity | / Clarity Matria 6: | Matadata Completeness | Uich | All data courses methods results and accumutions are clearly decrumented | | |
| | Metric 0: | Metadata Completeness | піgn | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple additive types. | | |
| | | * | | | | |
| Overall Quality Determination | | High | | | | |

| Study Citation OECD (2015) Emission scenario decument on use of adhesives | | | | | | | | |
|---|---|--|---|---|--|--|--|--|
| HERO ID. | OECD, (2015). Emission scenario document on use of adnesives. | | | | | | | |
| Conditions of Use: | Adhesive Application | | | | | | | |
| | Autorite Application | | | | | | | |
| EXTRACTION | | | | | | | | |
| Parameter | | Data | | | | | | |
| | | | | | | | | |
| Description of release so | ource: | container cleaning, unloading, equipment cleaning, application losses, curing/drying, trimming (page 61 of 189 and throughout) | | | | | | |
| Release or emission factors: | | nan | | | | | | |
| Release frequency: | | up to 365 days/yr | | | | | | |
| Waste treatment method | ls and pollution control: | Waste treatment methods and pollution | Waste treatment methods and pollution control | | | | | |
| | | | | | | | | |
| EVALUATION | | | | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. | | | | |
| | | | | | | | | |
| Domain 2: Representativeness | | | TT' 1 | | | | | |
| | Metric 2: | Geographic Scope | High | This ESD was developed by EPA based on U.S. data. | | | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. | | | | |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is generally based on data greater than 10 years old but no more than 20 | | | | |
| | | | | try conditions. | | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | | | |
| | | | | | | | | |
| Domain 3: Accessibility | // Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | | |
| Demain 4. Veniahili | | | | | | | | |
| Domain 4: Variability and Uncertainty | | | | | | | | |
| | Metric /: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering various chemical func- tions, types of adhesives, and end use markets. | | | | |
| Overall Auglity Determination | | | High | | | | | |
| | | | Ingh | | | | | |

PUBLIC RELEASE DRAFT November 2024

Environmental Releases

| Study Citation: HERO ID: | OECD, (2010). Emiss 3840003 | ion scenario document on formulation | of radiation curable c | coatings, inks and adhesives. | | |
|--------------------------------|--------------------------------|--|------------------------|---|--|--|
| Conditions of Use: | Processing | | | | | |
| | | | EXTRACTION | | | |
| Parameter | | Data | | | | |
| Description of release source: | | Container cleaning, dusts and volatiles from unloading containers, vented losses during mixing, sampling, equipment cleaning, volatiles from loading containers, filter wastes | | | | |
| Release quantity: | | Provides models for estimating various fugitive air releases | | | | |
| Release or emission factors: | | Release or emission factors | | | | |
| Release frequency: | | 250 | | | | |
| Waste treatment methods | s and pollution control: | Waste treatment methods and pollution control | | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. | | |
| Domain 2: Representativ | /eness | | | | | |
| • | Metric 2: | Geographic Scope | High | This ESD was developed by EPA based on U.S. data | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability an | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering various chemical func- tions and types of UV curable products. | | |

_

| Study Citation: | OECD, (2009). Emission scenario document on plastic additives. | | | | | | |
|--------------------------------------|--|---|------------|--|--|--|--|
| Conditions of Use: | Plastics Com | pounding and Converting | | | | | |
| FYTDACTION | | | | | | | |
| Parameter | | Data | EATRACTION | | | | |
| | | | | | | | |
| Description of release so | ource: | Raw material handling, compounding, converting, service life, disposal. | | | | | |
| Release or emission factors: | | nan | | | | | |
| EVALUATION | | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. | | | |
| Domain 2: Representativ | veness | | | | | | |
| - ····· | Metric 2: | Geographic Scope | Medium | This ESD was not developed by EPA, but another OECD-member country. | | | |
| | Metric 3: | Applicability | Medium | Data are for multiple in-scope occupational scenarios; however, data is general and not specific to a chemical. | | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment from 2011 but is based on data greater than 20 years old. | | | |
| | Metric 5: | Sample Size | Medium | Data characterized by a range with uncertain statistics. | | | |
| Domain 3 [,] Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability at | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by presenting emission factors for multiple scenarios/additive types but uncertainty is not addressed. | | | |
| Overall Quality Determination | | | Medium | | | | |
| Study Citation: | OECD, (2011). Emission scenario document on the chemical industry. | | | | | |
|--|--|--|--------------------|--|--|--|
| HERO ID: | 6306753 | | | | | |
| Conditions of Use: | Manufacture | , processing, use | | | | |
| | | | EXTRACTION | I Contraction of the second | | |
| Parameter | | Data | | | | |
| Description of release source: "Stack seals, extract | | "Stack Air: Reactor vents, distillation column vents, absorber units, strippers, sumps/decanters, dryers, cooling vents Fugitive Air: Valves, pump seals, compressor seals, pressure-relief valves, flanges/connections, open-ended lines, sampling connections Water: Drum cleaning, equipment cleaning, aqueous distillation streams, extraction, reaction water, absorption, solids-liquids separation, adsorption, condensation" | | | | |
| Release or emission fact | ors: | nan | | | | |
| | | | ΕΥΛΙ ΠΑΤΙΩΝ | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | 6 | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. | | |
| Domain 2: Representativ | veness | | | | | |
| 2 oniun 2. Representati | Metric 2: | Geographic Scope | Medium | This ESD was not developed by EPA, but another OECD-member country. | | |
| | Metric 3: | Applicability | Medium | Data are for multiple in-scope occupational scenarios; however, data is general and not specific to a chemical. | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment from 2011 but is based on data greater than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Data characterized by a range with uncertain statistics. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain A: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by presenting emission factors for multiple scenarios but uncer- tainty is not addressed. | | |
| Overall Qualit | y Detern | nination | Medium | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | OECD, (2020). Emission scenario document on chemical additives used in automotive lubricants. | | | | | | | |
|---------------------------------------|---|---|--------------------------------|--|--|--|--|--|
| Conditions of Use: | Processing and Comm | ercial Use: Lubricant additives | rcial Use: Lubricant additives | | | | | |
| | EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | | |
| | | | | | | | | |
| Description of release so | ource: | "PROC: unloading, container cleaning, blending, sampling, equipment cleaning, loading USE: unloading, container cleaning, disposal of spent lube oil" | | | | | | |
| Release quantity: | | Provides models for estimating various r | eleases. | | | | | |
| Release or emission fact | ors: | nan | | | | | | |
| Release frequency: | | "Processing: 256 Use: 253" | | | | | | |
| Waste treatment method | s and pollution control: | Waste treatment methods and pollution of | control | | | | | |
| | | | | | | | | |
| | | | EVALUATIO | N | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. | | | | |
| | | | | | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| | Metric 2: | Geographic Scope | High | This ESD was developed by EPA based on U.S. data | | | | |
| | Metric 3: | Applicability | Medium | Data is for multiple in-scope occupational scenarios; however, data is general and not specific to a chemical. | | | | |
| | Metric 4: | Temporal Representativeness | High | Assessment is based on current industry conditions and data no more than 10 years old. | | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | | | |
| | | x | | | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | | |
| | | | | | | | | |
| Domain 4: Variability and Uncertainty | | | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple additive types. | | | | |
| Overall Qualit | v Determinatio | on | High | | | | | |
| S . or an X ann | J = 0001 | v | 8 | | | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| Study Citation: | OECD, (2009). Emissi | ion scenario document on transport a | nd storage of chemicals. | |
|---|--|---|-----------------------------|---|
| HERO ID: | 6393282 | | 、 、 | |
| Conditions of Use: | Transportation and Sto | brage (Processing, distribution in com | merce) | |
| _ | | | EXTRACTION | |
| Parameter | | Data | | |
| Description of release so Release or emission fact Waste treatment method | ource: ors: s and pollution control: | filling and emptying of containers, stora Release or emission factors nan | age, pipelines, washing and | cleaning, recycling and disposal of packaging |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | Medium | This ESD was not developed by EPA, but another OECD-member country. |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple chemical forms, containers and storage system types. |
| Overall Qualit | y Determination | on | Medium | |

| Study Citation: | Organisation for Econ | Organisation for Economic Co-operation and Development (OECD) (2015). Emission scenario document (ESD) on chemical vapour deposition in the | | | | | |
|---|---|---|--------------------------------------|--|--|--|--|
| HERO ID: Conditions of Use: | semiconductor industr 5184986 Use | y. | | | | | |
| | | | EXTRACTIO | N | | | |
| Parameter | | Data | | | | | |
| Description of release so Waste treatment method | ource: s and pollution control: | Process residue/unreacted precursor; Waste treatment methods and pollution | container cleaning (at on control | supplier site) | | | |
| | | | EVALUATIO | N | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. | | | |
| Domain 2: Representati | veness | | | | | | |
| | Metric 2: | Geographic Scope | High | This ESD was developed by EPA based on U.S. data | | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is generally based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability a | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple abatement technologies | | | |
| Overall Qualit | ty Determinati | on | High | | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| Study Citation: | Radian Corp, (1991). Air toxic hot spots - AB 2588 health risk assessment (volume I & II) (final reports) with attachments and cover letter dated 032991. | | | | | | | |
|---------------------------|---|---|---|--|--|--|--|--|
| HERO ID: | 910000774:# 1356137 | 910000774:#86-910000774. 1356137 | | | | | | |
| Conditions of Use: | Other- Comb | Other- Combustion byproduct | | | | | | |
| | EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | | |
| | | | | | | | | |
| Description of release sc | ource: | Chevron Oil refinery in Richmond, Califo | ornia | | | | | |
| Release quantity: | | 172.1 lbs/yr. Emission Rates in g/s given | for 44 different sub-sites of the refit | nery, ranging from 7.27E-07g/s to 4.44E-04 g/s. | | | | |
| Release or emission fact | ors: | Release or emission factors | | | | | | |
| | | | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | High | The assessment uses sound methods and the associated information does not indicate flaws or quality issues | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| 1 | Metric 2: | Geographic Scope | High | The data are from the US | | | | |
| | Metric 3: | Applicability | Uninformative | EPA believes that 1,3-butadiene is being emitted as a combustion byproduct, an occupa- tional scenario that is not within the scope of the risk evaluation. | | | | |
| | Metric 4: | Temporal Representativeness | Low | the data are more than 20 years old | | | | |
| | Metric 5: | Sample Size | Low | Data is not characterized by statistics | | | | |
| Domain 3. Accessibility | / Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment or report provides results, but the underlying methods, data sources, and assumptions are not fully transparent. | | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | | |
| Domain 4. Variability a | Metric 7: | Metadata Completeness | Low | The assessment does not address variability or uncertainty. | | | | |
| Overall Qualit | Overall Quality Determination Uninformative | | | | | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| Study Citation: | Radian Corp | o, (1991). Air toxic hot spots - AB 258 | 8 health risk assessment - She | ell Oil Company Martinez Refinery (volume I and II) with attachments, | | | |
|--|----------------------|--|--|---|--|--|--|
| HERO ID: | cover sheets 1356138 | 1356138 | | | | | |
| Conditions of Use: | Other-Comb | Combustion byproduct | | | | | |
| | | | EXTRACTION | | | | |
| Parameter | Data | | | | | | |
| | | | | | | | |
| Description of release so | ource: | Shell Oil company refinery in Martinez C | alifornia | | | | |
| Release quantity: | | Total: 190 lbs/yr, "Source 30003: 1.93E-0 Source 30013: 2 32E-05 g/s Source 30014 | 14 g/s Source 30004: 3.08E-04 g/s 4: 2 32E-05 g/s Source 30015: 2 3 | Source 30005: 3.08E-04 g/s Source 30010: 7.15E-04 g/s Source 30011: 1.04E-03 g/s R2E-05 g/s Source 30016: 2.32E-05 g/s Source 30017: 8.51E-05 g/s" | | | |
| Release or emission fact | ors: | Release or emission factors | +. 2.32L-03 g/s 50urce 50015. 2 | 222-05 g/s Source 50010. 2.522-05 g/s Source 50017. 0.512-05 g/s | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | Tuning | | | | |
| , and the second s | Metric 1: | Methodology | High | The assessment uses sound methods and the associated information does not indicate flaws or quality issues | | | |
| Domain 2. Representativ | veness | | | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | High | The data are from the U.S. | | | |
| | Metric 3: | Applicability | Uninformative | EPA believes that the 1,3-butadiene emissions are produced as a combustion byproduct, an occupational scenario that is not within the scope of the risk evaluation. | | | |
| | Metric 4: | Temporal Representativeness | Low | The data are more than 20 years old. | | | |
| | Metric 5: | Sample Size | Low | Distribution of samples is not characterized by statistics | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Low | the underlying methods, data sources, and assumptions are not fully transparent. | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | |
| Domain 1. Variability at | Metric 7: | Metadata Completeness | Low | The assessment does not address variability or uncertainty. | | | |
| Overall Qualit | v Detern | nination | Uninformative | 2 | | | |

| Study Citation: | Radian Corp, (1991). Letter from Exxon Chemical Inc to USEPA submitting information concerning the California Assembly Bill 25588, the toxic hot | | | | | |
|--|--|--|---------------|--|--|--|
| HERO ID: | spots inform 1874145 | ation and assessment act of 1987 w-attac | chments. | | | |
| Conditions of Use: | Other-Comb | ustion byproduct | | | | |
| | | | EXTRACTION | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release s | ource: | Exxon Chemical's Benicia Refinery | | | | |
| Release quantity: | | 3.56E2 lb/yr | | | | |
| | | | | | | |
| Domain | | Matria | EVALUATION | Comments | | |
| Domain 1: Peliability | | Metric | Ratilig | Comments | | |
| Domain 1. Kenabinty | Metric 1: | Methodology | Medium | The data are not from a frequently used source and associated information does not indicate flaws or quality issues | | |
| Domain 2: Representat | iveness | | | | | |
| Domain 2. Representat | Metric 2: | Geographic Scope | High | Data is from USA. | | |
| | Metric 3: | Applicability | Uninformative | EPA believes that the butadiene exposure is the result of its production as a byproduct of combustion, an occupational scenario that is not within scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old. | | |
| | Metric 5: | Sample Size | Low | The release quantity is not characterized by statistics. | | |
| Domain 3: Accessibilit | v/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Data sources are generally described but not fully transparent. | | |
| Domain 4: Variability a | and Uncertainty | | | | | |
| · ······ · ··························· | Metric 7: | Metadata Completeness | Low | The assessment does not address variability or uncertainty of the release quantity | | |
| Overall Quali | ty Detern | nination | Uninformative | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 6311222 Table: 1 of 1

| Study Citation: HERO ID: Conditions of Use: | Science Applications International Corporation, (1996). Generic scenario for automobile spray coating: Draft report. 6311222 Paints and Coatings: Automobile Spray Painting | | | |
|---|---|---|--|--|
| | | EXTRACTION | | |
| Parameter | | Data | | |
| Description of release so | ource: | In automotive OEM, the potential release points of a nonvolatile PMN are as follows:(1) water releases from blowdown (a purge stream of the circulating paint booth water, of continuous to intermittent frequency), (2) water releases from sludge processing (sludge may be removed continuously, or as infrequently as once/year which would correspond to the removal of the entire pit contents). The corresponding excess water from sludge processing is commonly returned to the pit for recirculation, but may potentially be released particularly if sludge is removed only once a year. A facility would either remove (skim) sludge continuously for processing, or let the sludge collect for a year and remove the sludge from the pit, but would not perform both operations. (3) The generated sludge, which may be collected in containers for disposal or dumped to the facility's onsite wastewater treatment plant (Patterson, 1996), (4) stack air releases, with the chemical entrained as an aerosol Auto refinish: air filter waste from overspray stack air." | | |
| Release or emission factor Release frequency: Waste treatment methods | ors: s and pollution control: | Release or emission factors "Auto OEM: sludge pit cleaning: 1 day/yr All other releases: 250 days/yrAuto refinish: 170 days/yr" Waste treatment methods and pollution control | | |

| | | | EVALUATION | |
|----------------------|-------------------|-----------------------------|------------|---|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliabilit | у | | | |
| | Metric 1: | Methodology | High | The generic scenario document uses high quality data that are from frequently used sources. |
| Domain 2: Represen | tativeness | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States. |
| | Metric 3: | Applicability | Medium | The assessment is for an occupational scenario within the scope of the risk evaluation. However, 1,3-butadiene is not mentioned. |
| | Metric 4: | Temporal Representativeness | Low | Generic scenario was created over 20 years ago. |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. It is unclear if analysis is representative. |
| Domain 3: Accessibi | ility/ Clarity | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions |
| Domain 4: Variabilit | y and Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability is addressed by investigating multiple scenarios, but uncertainty is not char- acterized. |
| Overall Qua | lity Determina | ation | Medium | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 80077 Table: 1 of 1

Environmental Releases

| Study Citation: | U.S. EPA, (2023). Use of laboratory chemicals - Generic scenario for estimating occupational exposures and environmental releases (Revised draft generic | | | | | |
|---------------------------|--|---|---------------------|---|--|--|
| HEDO ID: | scenario). | | | | | |
| Conditions of User | IU400400 | vicels | | | | |
| Conditions of Use: | Use - Laboratory Chen | licals | | | | |
| | | | EXTRACTIO | N | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release so | ource: | container unloading, container cleaning | , labware equipment | t cleaning, during laboratory analyses, waste disposalMedia: Water, air, landfill (throughout document) | | |
| Release or emission fact | ors: | Release or emission factors | | | | |
| Release frequency: | | 260 day/yr | | | | |
| Waste treatment method | s and pollution control: | Waste treatment methods and pollution | control | | | |
| Comments: | | This is a generic scenario and not 1,3-butadiene-specific. Please refer to the generic scenario to determine the best values for this chemical's situation. | | | | |
| | | | | | | |
| | | | EVALUATIO | N | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality information/data from frequently-used sources. | | |
| Domain 2. Domasantati | | | | | | |

| Overall Quality Determination | | High | | |
|--------------------------------------|-------------------------|-----------------------------|---------|--|
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| Domain 4: Variability a | nd Uncertainty | | | |
| Domain 3: Accessibility | y/ Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| | Metric J. | Sample Size | wiedium | Sample distribution characterized by a range with uncertain statistics. |
| | Metric 5 | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics |
| | Metric 4: | Temporal Representativeness | High | to a chemical. Assessment is based on current industry conditions and data no more than 10 years old. |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific |
| | Metric 2: | Geographic Scope | High | This GS is based on U.S. data |
| Domain 2: Representati | veness | | | |

_

| Study Citation: | U.S. EPA, (2022). Che | mical repackaging - Generic scenari | o for estimating oc | ccupational exposures and environmental releases (revised draft). | | |
|---|--------------------------|---|------------------------|--|--|--|
| Conditions of Use: | Repackaging | | | | | |
| | 1 0 0 | | EXTRACTIO | N | | |
| Parameter | | Data | | | | |
| Description of release source: Release quantity: | | Transfer losses, container cleaning, equipment cleaning, transfer losses during loading. Provides methodology to estimate releases based on various parameters including: opening area of cleaning equipment, physical-chemical properties, air velocity, etc. | | | | |
| Release or emission fact | ors: | Release or emission factors | in a range of 174.26 | 0 daugher with an EDA default of 260 daugher | | |
| Waste treatment method | s and pollution control. | Waste treatment methods and pollution | n control | 0 days yr wini an EFA default ol 200 days yr. | | |
| Comments: | s and ponution control. | waste treatment methods and pollution control Note that none of the above information is specific to 1,3-butadiene. The generic scenario itself should be consulted when determining values to use for 1,3- butadiene. | | | | |
| | | | EVALUATIO | N | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. | | |
| Domain 2: Representativ | veness | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | This GS is based on U.S. data | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. | | |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is generally based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability and Uncertainty Metric 7: | | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering emissions from multiple activities. | | |
| Overall Qualit | ty Determination | on | High | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 11203977 Table: 1 of 1

| Study Citation: HERO ID: | U.S. EPA, (2021). Use of chemicals in fuels and related products - Generic scenario for estimating occupational exposures and environmental releases (Methodology review draft). | | | | |
|--|--|---|--|--|--|
| Conditions of Use: | Fuels and Fuel Additiv | es | | | |
| | | EXTRACTION | | | |
| Parameter | | Data | | | |
| Description of release so Release quantity: Release or emission fact Release frequency: | ource: tors: | Unloading transport containers, cleaning transport containers, equipment cleaning, fuel combustion releases. Provides models for estimating various fugitive air releases. For combustion, 100% release is assumed and remaining chemical (minus upstream losses) is released. Release or emission factors 365 | | | |
| Waste treatment methods and pollution control: Comments: | | Waste treatment methods and pollution control This document is a generic scenario, not specific to 1,3-butadiene. When using the information please refer to the scenario itself to see the context of the above information and determine the relevancy to 1,3-butadiene. | | | |

| | EVALUATION | | | | | | |
|-----------------------|--|-----------------------------|--------|--|--|--|--|
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality information/data from frequently-used sources. | | | |
| Domain 2: Representa | ativeness | | | | | | |
| | Metric 2: | Geographic Scope | High | This GS is based on U.S. data. | | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is generally based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | | |
| Domain 3: Accessibili | ity/ Clarity | No. 1. C. 1. | | | | | |
| | Metric 6: | Metadata Completeness | Hıgh | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability | and Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple tank filling | | | |
| | methods, and considering emissions from unferent activities. | | | | | | |
| Overall Qual | ity Determina | ation | High | | | | |

| Study Citation: HERO ID: | U.S. EPA, (1985). Mutagenicity and carcinogenicity assessment of 1,3-butadiene: Final report. 1565 | | | | | |
|---------------------------------------|---|--|-------------------|---|--|--|
| Conditions of Use: | Manufacturin | nufacturing | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Description of release as | | | -1 :: | a such as a first line second such as the submet (17 of 14()) | | |
| Release quantity: | Jurce: | Up to 45 ppm have been reported in air sam | oke, incineration | α m products of fossil fuels, gasoline vapor, and automotive exhaust. (17 of 146) | | |
| renewse quantity: | | | pres una raetory | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from a frequently used source | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | United States | | |
| | Metric 3: | Applicability | High | The assessment is for an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Low | 1985 | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized. Sample size is sufficiently representative | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | The assessment provides only limited discussion of the variability and uncertainty in the results. | | |
| Overall Quality Determination H | | | | | | |

| Study Citation: HERO ID: | U.S. EPA, (2014). Formulation of waterborne coatings - Generic scenario for estimating occupational exposures and environmental releases -Draft. 3827197 | | | | | | |
|--------------------------------|--|--|--|--|--|--|--|
| Conditions of Use: | Formulation of Coating | gs | | | | | |
| | | EXTRACTION | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Description of release source: | | Fugitive air during unloading and transfer, Vented Dust During Unloading and Filter Replacement, Container Residue Cleaning and/or Disposal, Vented Air Releases During Operations, Product Sampling, Equipment Cleaning, Filter Waste, Off-Spec Product | | | | | |
| Release quantity: | | It is uncertain how much waterborne coatings attribute to the overall air, land, and water releases reported in TRI. Based on the 2008 EPA Sector Performance Report Supplement, the paints and coatings industry reported total TRI chemical releases amounting to 5.7 million pounds, of which 4 million pounds were emitted to air, 24,000 pounds to water discharges, and 1.6 million pounds to land or off-site waste disposal. Total air emissions declined by 56 percent between 1997 and 2006 due to the number of regulations limiting the emissions during formulation processes (see Table 1-1). These releases reported the industry as a whole and reflect releases reported during both solvent-borne and waterborne coatings formulation. | | | | | |
| Release or emission factors: | | nan | | | | | |
| Release frequency: | | Default values for "frequency of release" are provided in the EPA/OPPT model default value tables in Section 4. | | | | | |
| Waste treatment methods | and pollution control: | Waste treatment methods and pollution control | | | | | |

| | EVALUATION | N |
|----------------------------------|---|--|
| Metric | Rating | Comments |
| | | |
| c 1: Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from a frequently used source. |
| | | |
| c 2: Geographic Scope | High | The data are from the United States. |
| e 3: Applicability | Medium | The release data are for an occupational scenario within the scope of the risk evaluation. However, releases of 1,3-butadiene are not mentioned specifically. |
| c 4: Temporal Representativeness | High | The completed exposure or risk assessment is generally no more than 10 years old. |
| c 5: Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. |
| 7 | | |
| e 6: Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. |
| rtainty | | |
| e 7: Metadata Completeness | Medium | Variability is addressed by including releases from different processes but uncertainty is not addressed. |
| termination | High | |
| | Metric e 1: Methodology e 2: Geographic Scope e 3: Applicability e 4: Temporal Representativeness e 5: Sample Size e 6: Metadata Completeness rtainty 7: e 7: Metadata Completeness | EVALUATION Metric Rating c 1: Methodology High c 2: Geographic Scope High c 3: Applicability Medium c 4: Temporal Representativeness High c 5: Sample Size Medium d Metadata Completeness High rtainty Temporal Representativeness High d Metadata Completeness High termination High High |

| Study Citation: | U.S. EPA, (20 | 002). Health assessment of 1,3-butadie | ene. | | | |
|------------------------------------|---------------------------------------|--|----------|--|--|--|
| HERO ID: Conditions of Use: | 52155 Processing | | | | | |
| | Trocessing | | EVTDAC | TION | | |
| Parameter | | Data | EATRAC | HON | | |
| | | | | | | |
| Description of release source: | | Minor releases occur in production processes and vapors from the burning of plastics as well as rubber (page 18 of 435) 1,3-Butadiene may be released to the environment as an intentional or fugitive emission during its production, use, storage, transport, or disposal. 1.6% of sources and emissions are classified as industrial production and use. Industrial butadiene emissions arise from process vents, equipment leaks, and secondary sources such as wastewater treatment. Because butadiene released to aqueous systems or entering treatment plants is likely to evaporate completely, all emissions of butadiene can be considered air emissions. (page 27 of 435) | | | | |
| Release quantity: | | See table 2-1 on page 28 for release quan | itities. | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from a frequently used source (e.g., European Union or OECD reports, NIOSH HHEs, journal articles, Kirk-Othmer) and are generally accepted by the scientific com- munity, and associated information does not indicate flaws or quality issues. | | |
| Domain 2: Representativ | veness | | | | | |
| 2 onium 21 respresentau | Metric 2: | Geographic Scope | High | United States | | |
| | Metric 3: | Applicability | High | The assessment is for an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Low | report from 2002 | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 2: A accesibility | / Clarity | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions | | |
| Domain 4: Variability ar | Domain 4: Variability and Uncertainty | | | | | |
| | Metric /: | ivietadata Completeness | High | the assessment addresses variability and uncertainty in the results. Uncertainty is well characterized. | | |
| Overall Quality Determination High | | | | | | |

| Study Citation: | U.S. EPA, (2 | (2002). Health assessment of 1,3-butadiene. | | | | |
|------------------------------------|-----------------------------|---|---|---|--|--|
| HERO ID: | 52153 | | | | | |
| Conditions of Use: | Fuels and Re | lated Products | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Description of release source: | | The primary way the 1,3-butadiene is released into the environment is via emissions from gasoline- and diesel-powered vehicles and equipment. Lesser releases occur from the combustion of other fossil fuels and biomass. Minor releases come from tobacco smoke and gasoline vapors (page 18 of 435). 78.8% and 19.6% of sources and emissions to the environment can be classified as mobile sources and other miscellaneous combustion sources respectively (page 27 of 435). See section 2.3.1 and 2.3.2 on pages 27 to 32 for more detailed descriptions of mobile sources and miscellaneous combustion sources respectively, including emissions | | | | |
| Release quantity: | | quantines. See section 2.3.1 and 2.3.2 on pages 2 emissions quantities. Also see table 2-1 | 7 to 32 for more de on page 28 for relea | etailed descriptions of mobile sources and miscellaneous combustion sources respectively, including ase quantities. | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from a frequently used source (e.g., European Union or OECD reports, NIOSH HHEs, journal articles, Kirk-Othmer) and are generally accepted by the scientific community, and associated information does not indicate flaws or quality issues. | | |
| Domain 2. Donnagontati | | | | | | |
| Domain 2: Representati | Metric 2: | Geographic Scope | High | United States | | |
| | Metric 3: | Applicability | High | The assessment is for an occupational scenario within the scope of the risk evaluation | | |
| | Metric 4: | Temporal Representativeness | Low | report from 2002 | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions | | |
| Domain 4: Variability a | nd Uncertainty Metric 7: | Metadata Completeness | High | The assessment addresses variability and uncertainty in the results. Uncertainty is well characterized. | | |
| Overall Quality Determination High | | | | | | |

Environmental Releases

HERO ID: 52153 Table: 3 of 3

| Study Citation: | U.S. EPA, (2002). Health assessment of 1,3-butadiene. | | | | | |
|--------------------------------------|---|--|--------|---|--|--|
| HERO ID: | 52153 | | | | | |
| Conditions of Use: | Manufacturir | lg | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Description of release so | ource: | The relative contribution of butadiene production to the national butadiene emissions is 0.2% (page 27 of 435) | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from a frequently used source (e.g., European Union or OECD reports, NIOSH HHEs, journal articles, Kirk-Othmer) and are generally accepted by the scientific community, and associated information does not indicate flaws or quality issues. | | |
| Domain 2: Representati | veness | | | | | |
| | Metric 2: | Geographic Scope | High | United States | | |
| | Metric 3: | Applicability | High | The assessment is for an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Low | report from 2002 | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions | | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | High | The assessment addresses variability and uncertainty in the results. Uncertainty is well characterized. | | |
| Overall Quality Determination | | | High | | | |

| Study Citation: HERO ID: | U.S. EPA, (2004). Spray coatings in the furniture industry - generic scenario for estimating occupational exposures and environmental releases: Draft. 6385719 | | | | | | |
|-----------------------------|--|---|------------------------------|---|--|--|--|
| Conditions of Use: | Paints and coatings: Furniture Industry | | | | | | |
| | | | EXTRACTION | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Description of release so | ource: | container cleaning, equipment cleaning, | , coating application (overs | spray), volatile air emissions | | | |
| Release or emission facto | ors: | nan 250 davis/ur | | | | | |
| Waste treatment methods | s and pollution control. | Waste treatment methods and pollution | control | | | | |
| waste treatment methods | s and pollution control. | waste deathent methods and ponution | control | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from a frequently used source. | | | |
| Domain 2: Representativ | /eness | | | | | | |
| - | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. | | | |
| | Metric 4: | Temporal Representativeness | Low | The GS is based on data that is greater than 20 years old. | | | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. It is unclear if analysis is representative. | | | |
| | | | | | | | |
| Domain 3: Accessibility | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions | | | |
| Domain 4: Variability an | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering various chemical func- tions and wood vs metal furniture uses. | | | |
| Overall Qualit | y Determinati | on | Medium | | | | |

| Study Citation: | U.S. EPA, (1994). Fabric finishing - generic scenario for estimating occupational exposures and environmental releases: Draft. | | | | | | |
|---------------------------------------|--|---|-------------------------|---|--|--|--|
| Conditions of Use: | Fabric Finish | ing | | | | | |
| | | | EXTRACTION | [| | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Description of release so | ource: | dumping finishing bath, drum residues | | | | | |
| Release quantity: | | Provides method for estimating release to w | ater based on bath size | , and on-weight-bath percentage | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from a frequently used source. | | | |
| Domain 2: Representativ | veness | | | | | | |
| 1 | Metric 2: | Geographic Scope | High | The data are from the United States. | | | |
| | Metric 3: | Applicability | Low | Data is general and not specific to the chemical. Also, fabric finishing is not in scope for the risk evaluation but the information extracted might be used for an in-scope scenario like Organic Fiber Manufacturing. | | | |
| | Metric 4: | Temporal Representativeness | Low | The completed exposure or risk assessment is more than 20 years old. | | | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions | | | |
| Domain 4: Variability and Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple finishing agent types | | | |
| Overall Qualit | ty Detern | nination | Medium | | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| Study Citation: | U.S. EPA, (2004). Additives in plastics processing (converting into finished products) -generic scenario for estimating occupational exposures and envi- | | | | | |
|--|--|--|--|--|--|--|
| HERO ID: | ronmental releases. Dr. 6549571 | aft. | | | | |
| Conditions of Use: | Additives in Plastics Pr | rocessing (Converting into Finished Products) | | | | |
| | | EXTRACTION | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release so | urce: | 1. Container residue from plastic resin transport container released to water, incineration, or landfill.2. Dust generation from forming processes released to water or landfill.3. Fugitive air emissions from forming and molding processes released to water or air.4. Equipment cleaning and cooling water from forming and molding processes released to water or air.4. Equipment cleaning and cooling water from forming and molding processes released to water or air.4. | | | | |
| Release quantity: | | Container Residue from Compounding Transport Container: Daily Release from Container Residue (kg/site-day) = Daily Use Rate (kg/site-day) x Loss Frac- tionDust Generation from Converting Activities Released to Water or Landfill: Daily release of dust = daily use rate x loss fractionFugitive Air from Converting Activities Released to Water or Air: Daily release to water (or air) from volatilization = daily use rate x loss fractionResidual from Converting Equipment Clean- ing: Daily release from equipment cleaning = daily use rate x loss fractionTrimming Waste: Daily release from trimmings = daily use rate x loss fraction | | | | |
| Release or emission facto | ors: | Release or emission factors | | | | |
| Release frequency: | | CEB standard assumption, 250 days per year based on 5 day work week and two weeks per year of operation shut down. | | | | |
| Waste treatment methods and pollution control: | | Waste treatment methods and pollution control | | | | |

| | | | EVALUATION | |
|------------------------|-----------------|-----------------------------|------------|--|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | The assessment uses high quality data and methods that are from a frequently used source and are generally accepted by the scientific community, and associated information does not indicate flaws or quality issues. |
| Domain 2: Representat | iveness | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. |
| | Metric 3: | Applicability | Medium | The assessment is for an occupational scenario within the scope of the risk evaluation. However, data are not chemical specific. |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. |
| Domain 3: Accessibilit | y/ Clarity | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. |
| Domain 4: Variability | and Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability is addressed by evaluation of various sources of release, but uncertainty in release estimation is not addressed. |
| Overall Qual | ity Determina | ation | Medium | |

| Study Citation: | U.S. EPA, (1 | 992). Generic scenario document for lu | be oil additives. | |
|---|------------------------|--|-------------------|---|
| Conditions of Use: | 8720934 Manufacturi | ng | | |
| | | | EVTDACTIO | N |
| Parameter | | Data | EATRACIIO | |
| | | Dutu | | |
| Description of release sou Release quantity: | urce: | Residual product from equipment cleanir 58 kg/site/day to water7800 kg/yr to land | g and spillage | |
| Release frequency: | | 350 days/year | | |
| | | | EVALUATIO | N |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| - | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. |
| Domain 2: Representative | eness | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States. |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. |
| | Metric 4: | Temporal Representativeness | Low | Assessment is greater than 20 years old. |
| | Metric 5: | Sample Size | Low | Model results characterized by no statistics. |
| Domain 3: Accessibility/ | Clarity | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4: Variability and | d Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple additive types. |
| Overall Quality | v Dotorn | nination | Medium | |

| Study Citation: | U.S. EPA, (19 | 992). Generic scenario document for lube | oil additives. | | | | |
|---------------------------|----------------|---|----------------|--|--|--|--|
| HERO ID: | 8726954 | | | | | | |
| Conditions of Use: | Processing as | Processing as a reactant, Lubricants and lubricant additives in Petroleum lubricating oil and grease manufacturing. | | | | | |
| | | | EXTRACTION | I | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Description of release so | ource: | Spillage during transfer and sampling | | | | | |
| Release quantity: | | 0.7 kg/site/day to water | | | | | |
| Release frequency: | | 350 days/yr | | | | | |
| | | | | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | | | |
| Domain 2: Representativ | veness | | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | The data are from the United States. | | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical | | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is greater than 20 years old. | | | |
| | Metric 5: | Sample Size | Low | Model results characterized by no statistics. | | | |
| | | * | | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| | | | | | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple additive types. | | | |
| Overall Ovels | v Dotom | vination | Modium | | | | |
| | ly Detern | manon | wiedium | | | | |

Environmental Releases

HERO ID: 8726954 Table: 3 of 3

| Study Citation: | U.S. EPA, (19 | U.S. EPA, (1992). Generic scenario document for lube oil additives. | | | | |
|---|---------------------------|--|------------|---|--|--|
| HERO ID: Conditions of Use: | 8720954 Industrial and | and commercial use of Fuel and related products: Industrial and commercial use of Lubricants and greases | | | | |
| | | | | | | |
| Parameter | | Data | EATRACTION | N | | |
| | | Data | | | | |
| Description of release source:Release from incineration (burning used oil), dumping, landfilling, and road oilingRelease quantity:99,516 kg/yr from incineration9,257 kg/yr to land | | | | , and road oiling | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | | |
| Domain 2: Representati | veness | | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States. | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is greater than 20 years old. | | |
| | Metric 5: | Sample Size | Low | Model results characterized by no statistics. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple additive types. | | |
| Overall Quality Determination | | Medium | | | | |

| Study Citation: | USEPA (1 | 998) Health risk assessment of 1.3-bu | tadiene. External revie | w draft | |
|--|-----------------------------|---|-------------------------|---|--|
| HERO ID: | 9493517 | | | | |
| Conditions of Use: | Multiple | | | | |
| | | | EXTRACTION | | |
| Parameter | | Data | | | |
| Description of release source: Release or emission factors: | | The primary way the 1,3-butadiene is released in the environmentis via emissions from gasoline- and diesel-powered vehicles and equipment. Minor releases occur in production processes, tobacco smoke, gasoline vapors, and vapors from the burning of plasticsas well as rubber. pg. 16Industrial butadiene emissions arise from process vents, equipment leaks, and secondarysources such as waste water treatment. Since butadiene released to aqueous systems or enteringtreatment plants is likely to evaporate completely, all emissions of butadiene can be considered ir emissions. pg. 32 Release or emission factors | | | |
| | | | EVALUATION | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | Tunng | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from a frequently used source (e.g., European Union or OECD reports, NIOSH HHEs, journal articles, Kirk-Othmer) and are generally accepted by the scientific community, and associated information does not indicate flaws or quality issues. | |
| Domain 2: Representativ | veness | | | | |
| 1 | Metric 2: | Geographic Scope | High | The data are from the United States. | |
| | Metric 3: | Applicability | Medium | Release data is for both occupational and non-occupational scenarios but useful for occupational scenarios within the scope of the risk evaluation. | |
| | Metric 4: | Temporal Representativeness | Low | The completed exposure or risk assessment is more than 20 years old. | |
| | Metric 5: | Sample Size | Medium | characterized by a one value with uncertain statistics | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Medium | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions, but methods are not fully transparent. | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | Medium | The assessment addresses variability but not uncertainty in the results. | |
| Overall Quality Determination | | | Medium | | |

Environmental Releases

HERO ID: 9493517 Table: 2 of 7

| Study Citation: | U.S. EPA, (1 | 998). Health risk assessment of 1,3-b | utadiene. External | l review draft. |
|---|-----------------------------|---|---|---|
| Conditions of Use: | Processing- i | ncorporation into an article- Rubber I | Products | |
| | 6 | 1 | EXTRAC | TION |
| Parameter | | Data | LATING | |
| Description of release source: As stated previously, butadiene has a ver evaporate. It is then logical to assume, minimal or nonexistent. The majority of Release or emission factors: Release or emission factors | | ry low water solubil: and the data confir f the butadiene relea | ity and high vapor pressure; thus, if it were released to an aqueous waste stream, it would immediately ms that, the amount of butadiene found in secondary sources such as waste water and solid waste is sees during industrial production occurs via process vents; pg. 30 | |
| | | | | |
| Domain | | Matria | EVALUA' Boting | TION |
| Domain 1: Reliability | | Metric | Katilig | Comments |
| Domain 1. Kenabinty | Metric 1: | Methodology | High | The assessment uses high quality data and/or techniques or sound methods that are from a frequently used source (e.g., European Union or OECD reports, NIOSH HHEs, journal articles, Kirk-Othmer) and are generally accepted by the scientific community, and associated information does not indicate flaws or quality issues. |
| Domain 2: Representati | veness | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. |
| | Metric 3: | Applicability | High | The assessment is for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Low | The completed risk assessment is more than 20 years old. |
| | Metric 5: | Sample Size | Medium | uncertain statistics. |
| Domain 3: Accessibility | y/ Clarity Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, |
| | | | | and assumptions. |
| Domain 4: Variability a | nd Uncertainty Metric 7: | Metadata Completeness | Medium | The assessment provides only limited discussion of the variability and uncertainty in the results. |
| Overall Quality Determination | | High | | |

| Study Citation: | U.S. EPA, (1 | U.S. EPA, (1998). Health risk assessment of 1,3-butadiene. External review draft. | | | | |
|--------------------------------|------------------------|---|--------|---|--|--|
| HERO ID: Conditions of User | 9493517 Dragosing o | a a maastant | | | | |
| Conditions of Use: | Processing a | s a reactant | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release so | ource: | process vent butadiene emissions | | | | |
| Release or emission fact | tors: | Release or emission factors | | | | |
| | | | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | 10.11 | | TT' 1 | | | |
| | Metric 1: | Methodology | Hıgh | The assessment uses high quality data and/or techniques or sound methods that are from a frequently used source (e.g., European Union or OECD reports, NIOSH HHEs, journal articles, Kirk-Othmer) and are generally accepted by the scientific community, and associated information does not indicate flaws or quality issues | | |
| Domain 2. Representati | veness | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | |
| | Metric 3: | Applicability | High | The assessment is for an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Low | The completed exposure or risk assessment is more than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | characterized by a range with uncertain statistics. It is unclear ifanalysis is representa- tive. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions | | |
| Domain 4: Variability of | nd Uncertainty | | | | | |
| Domain 4. Variability a | Metric 7: | Metadata Completeness | Medium | The assessment addresses variability but not uncertainty in the results. | | |
| Overall Quality Determination | | High | | | | |

Environmental Releases

HERO ID: 9493517 Table: 4 of 7

| Study Citation: HERO ID: | U.S. EPA, (1 9493517 | U.S. EPA, (1998). Health risk assessment of 1,3-butadiene. External review draft. 9493517 | | | | |
|--------------------------------|-----------------------------|--|---------|--|--|--|
| Conditions of Use: | Use in fuel a | and related products | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Description of release source: | | On-road mobile sources include the following classes of vehicles: light-duty gasoline vehicles (LDGV), light-duty gasoline trucks, heavy-duty gasoline trucks, light-duty diesel vehicles, light-duty diesel trucks, heavy-duty diesel trucks, and motorcycles. On-road mobile sources account for 37.7% national butadiene emissions; Nonroad mobile sources include mobile gasoline- and diesel-powered equipment and vehicles and other equipment types. Types of equipment included in this category range from construction, industrial, and agricultural equipment to small engines used in lawnmowers, chain saws, and other gasoline-powered equipment. Nonroad vehicles include motorcycles, snowmobiles, golf carts, and all-terrain vehicles (ATVs) used for off-road recreation and recreational and commercial marine vessels. Generally, most nonroad engines are in use for many years and are noncatalyst engines. The lack of a catalyst, in conjunction with the engine deterioration associated with increased equipment age, may have profound effects on the amount of butadiene emitted. | | | | |
| Release quantity: | | <0.0005% butadiene in gasoline vapor (| pg. 32) | | | |
| Release or emission fact | tors: | Release or emission factors | | | | |
| | | | F.VALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | 8 | | | |
| | Metric 1: | Methodology | High | The assessment uses high quality data and/or techniques or sound methods that are from a frequently used source (e.g., European Union or OECD reports, NIOSH HHEs, journal articles, Kirk-Othmer) and are generally accepted by the scientific community, and associated information does not indicate flaws or quality issues | | |
| Domain 2: Representati | veness | | | | | |
| Domani 2. Representati | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | |
| | Metric 3: | Applicability | High | The assessment is for an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Low | The completed exposure or risk assessment is more than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | characterized by a range with uncertain statistics. It is unclear ifanalysis is representa- tive. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions | | |
| Domain 4: Variability a | nd Uncertainty Metric 7: | Metadata Completeness | Medium | The assessment addresses variability but not uncertainty in the results | | |
| Overall Quality Determination | | High | | | | |

| Study Citation: | U.S. EPA, (1 | 998). Health risk assessment of 1,3-bu | utadiene. External | l review draft. |
|--------------------------------------|------------------------|---|---|--|
| HERO ID: Conditions of User | 9493517 Begyeling/B | alemation | | |
| | Recycling/Re | | | |
| _ | | | EXTRAC | TION |
| Parameter | | Data | | |
| Description of release so | ource: | Secondary lead smelting involves the re States, most of which are located near contributing 0.4% of the national butadi | eclamation of scrap large population ce ene. pg. 34 | automobile batteries to produce elemental and lead alloys. There are 23 such facilities in the United enters. The plastic and rubber components of the battery are the source of the butadiene emissions, |
| Release or emission fact | tors: | Release or emission factors | | |
| | | | | |
| | | | EVALUA | TION |
| Domain Domain 1: Daliability | | Metric | Rating | Comments |
| Domain 1: Renability | Metric 1: | Methodology | High | The assessment uses high quality data and/or techniques or sound methods that are from a frequently used source (e.g., European Union or OECD reports, NIOSH HHEs, journal articles, Kirk-Othmer) and are generally accepted by the scientific community, and associated information does not indicate flaws or quality issues |
| Domain 2. Donnagontati | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. |
| | Metric 3: | Applicability | High | The assessment is for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Low | The completed exposure or risk assessment is more than 20 years old. |
| | Metric 5: | Sample Size | Medium | characterized by one value with uncertain statistics. It is unclear ifanalysis is representa- tive. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions |
| Domain 4: Variability a | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Medium | The assessment addresses variability but not uncertainty in the results. |
| Overall Quality Determination | | High | | |

| Study Citation: | dy Citation: U.S. EPA, (1998). Health risk assessment of 1,3-butadiene. External review draft. | | | | |
|--------------------------|--|--------------------------------|------------|---|--|
| HERO ID: | 9493517 Detectors | C | | | |
| Conditions of Use: | Petroleum re. | lining | | | |
| | | | EXTRACTION | | |
| Parameter | | Data | | | |
| Release quantity: | | 437,590 lb/year (1992, pg. 35) | | | |
| | | | EVALUATION | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | The assessment uses high quality data and/or techniques or sound methods that are from a frequently used source (e.g., European Union or OECD reports, NIOSH HHEs, journal articles, Kirk-Othmer) and are generally accepted by the scientific community, and associated information does not indicate flaws or quality issues | |
| Demeia 2. Demetertie | | | | | |
| Domain 2: Representativ | Metric 2: | Geographic Scope | High | The date are from the United States and are representative of the industry being evely | |
| | Weule 2. | Geographic Scope | Ingn | ated. | |
| | Metric 3: | Applicability | High | The assessment is for an occupational scenario within the scope of the risk evaluation. | |
| | Metric 4: | Temporal Representativeness | Low | The completed exposure or risk assessment is more than 20 years old. | |
| | Metric 5: | Sample Size | Medium | characterized by total and not individual volumes per site. | |
| | | | | | |
| Domain 3: Accessibility | Metric 6: | Metadata Completeness | Medium | Assessment or report clearly documents its data sources, and assumptions. Methods and results are generally described but not fully transparent. | |
| | 1.1.1 | | | | |
| Domain 4: Variability ar | Id Uncertainty | Material Completences | T | | |
| | Metric /: | Wietadata Completeness | LOW | The extracted data does not address variability or uncertainty. | |
| Overall Qualit | y Detern | nination | Medium | | |

| Study Citation: | U.S. EPA, (19 | 998). Health risk assessment of 1,3-but | tadiene. External revie | w draft. | | | |
|--|-----------------------------|---|--|--|--|--|--|
| HERO ID: | 9493517 | | | | | | |
| Conditions of Use: | Disposal (Co | ibustion Sources) | | | | | |
| | | | EXTRACTION | | | | |
| Parameter | | Data | | | | | |
| Description of release source:Tire Burning, Biomass Burning-Biomass burning of yard waste, slash burning, land Release or emission factors:Release or emission factors:Release or emission factors | | | s burning includes resider d clearing/burning, agricu | ntial wood combustion in both fireplaces and woodstoves, open burning such as the backyard ltural burning, forest fires/prescribed burning, structural fires, and other wildfires. | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | Metric 1: | Methodology | High | The assessment uses high quality data and/or techniques or sound methods that are from a frequently used source (e.g., European Union or OECD reports, NIOSH HHEs, journal articles, Kirk-Othmer) and are generally accepted by the scientific community, and associated information does not indicate flaws or quality issues | | | |
| Domain 2. Representativ | Venecc | | | | | | |
| Domani 2. Representati | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | | |
| | Metric 3: | Applicability | Low | The data is for an scenario not a condition of use of the risk evaluation, but may be useful for disposal COU. | | | |
| | Metric 4: | Temporal Representativeness | Low | The completed exposure or risk assessment is more than 20 years old. | | | |
| | Metric 5: | Sample Size | Medium | characterized by a range with uncertain statistics. | | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | Medium | The assessment addresses variability but not uncertainty in the results. | | | |
| Overall Quality Determination | | | Medium | | | | |

| Study Citation: | Anttinen-Kle | Anttinen-Klemetti, T., Vaaranrinta, R., Mutanen, P., Peltonen, K. (2006). Inhalation exposure to 1,3-butadiene and styrene in styrene–butadiene copolymer | | | | | |
|---------------------------------------|--------------|---|------------------|--|--|--|--|
| HERO ID: | 5675367 | international Journal of Hygiene and Er | ivironmentai nea | aui 209(2).151-158. | | | |
| Conditions of Use: | Disposal | | | | | | |
| | | EXTRACTION | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Description of release so | ource: | butadiene manufacturing and processing | facilities | | | | |
| Release quantity: | | 1380 tons/year in the USA, 10,600 tons/y | ear in the UK. | | | | |
| | | | EVALUA | ΓΙΟΝ | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Sampling/analytical methodology is equivalent to an approved [OSHA/NIOSH] method. | | | |
| Domain 2: Representativ | veness | | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | Medium | Data are from Finland an OECD country | | | |
| | Metric 3: | Applicability | High | Data are for butadiene emissions to air. an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means, ranges) but discrete samples not provided and distribution not fully characterized. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. (TRI data) | | | |
| Domain 4: Variability and Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling at 3 different sites and taking multiples samples per person. | | | |
| Overall Qualit | y Detern | nination | High | | | | |

| Study Citation: | ASRC, (2006). ASRC stack and fugitive emission release. | | | | | |
|---|---|--|---|---|--|--|
| Conditions of Use: | Processing as | as a reactant: Plastic material and resin manufacturing | | | | |
| EXTRACTION | | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release source: | | Flare Control System, Flare Thermal Oxidizer (more information about the release point on page 12, 20-21 and page 29-30 of 32) | | | | |
| Release quantity: Release frequency: | | volumetric fraction for TAC component - | 13.60% (more informati r (ng 12 and 13 of 32) | on on pg 32 of 32) | | |
| Release frequency. | | 24 nours/day, / days/week, 52 weeks/year (pg 12 and 13 of 32) | | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | The assessment or report uses high quality data and/or techniques or sound methods that are not from a frequently used source and associated information does not indicate flaws or quality issues. | | |
| Domain 2: Representativ | veness | | | | | |
| Ĩ | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Medium | The report captures operations, equipment, and worker activities that are expected to be reasonably representative of current conditions. The report is generally more than 10 years but no more than 20 years old. | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized. Sample size is sufficiently representative | | |
| Domain 2: A accessibility/ Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Assessment or report clearly documents results, methods, and assumptions. Data sources are generally described but not fully transparent. | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| Metric 7: Metadata Completeness | | Low | The report does not address variability or uncertainty. | | | |
| Overall Quality Determination | | | Medium | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| Study Citation: HERO ID: | ASRC, (2004). Study of the 1,3-butadiene processes for American Synthetic Rubber Company. 11273448 | | | | |
|--|---|--|------------|--|--|
| Conditions of Use: | Import | | | | |
| EXTRACTION | | | | | |
| Parameter | | Data | | | |
| Description of release source: Waste treatment methods and pollution control: | | Process areas where 1,3-BD is used: tank farm unloading, tank farm storage, chemical manufacturing process, vapor/vent header, and a general category (page 9 of 239)Primary way 1,3-BD released into environment is via emissions from gasoline and diesel-powered vehicles and equipment. Lesser releases occur from combustion of other fossil fuels and biomass. Minor releases occur in production processes, tobacco smoke, gasoline vapors, and vapors from the burning of plastics as well as rubber (page 16 of 239)Summary of literature used and extracts of information from the used literature about emissions starts on page 34 Waste treatment methods and pollution control | | | |
| | | | | | |
| E | | | EVALUATION | | |
| Domain | | Metric | Rating | Comments | |
| | Metric 1: | Methodology | High | Report uses high quality data/techniques/methods from frequently-used sources. | |
| Domain 2. Representativeness | | | | | |
| | Metric 2: | Geographic Scope | High | From USA | |
| | Metric 3: | Applicability | High | Import and Processing COUs | |
| | Metric 4: | Temporal Representativeness | Low | From 2004 | |
| | Metric 5: | Sample Size | N/A | Mostly descriptions | |
| Domain 3: Accessibility/ Clarity Metric 6: | | Metadata Completeness | Medium | Release percentages described but not expanded on | |
| | | * | | | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Release percentages described but not expanded on | |
| Overall Quality Determination Medium | | | | | |

Environmental Releases

| Study Citation: | ASRC, (2004). Study of the 1,3-butadiene processes for American Synthetic Rubber Company. | | | | | |
|--|---|---|------------|--|--|--|
| HERO ID: | 11273448 | | | | | |
| Conditions of Use: | Processing | | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| Description of release source: | | Process areas where 1,3-BD is used: tank farm unloading, tank farm storage, chemical manufacturing process, vapor/vent header, and a general category (page 9 of 239)Primary way 1,3-BD released into environment is via emissions from gasoline and diesel-powered vehicles and equipment. Lesser releases occur from combustion of other fossil fuels and biomass. Minor releases occur in production processes, tobacco smoke, gasoline vapors, and vapors from the burning of plastice as well as rubber (page 16 of 230)Emmary of literature used and extracts of information from the used literature shout emissions store on processes. | | | | |
| Release quantity: | | 0.03% of 1,3-butadiene consumed in manufacturing process on site is emitted (pg 5 of 239)Remaining 1,3-BD which isn't destroyed in a flare stack is emitted to $\frac{1}{1000}$ | | | | |
| Waste treatment methods and pollution control: | | Waste treatment methods and pollution | a control | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data/techniques/methods from frequently-used sources. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | From USA | | |
| | Metric 3: | Applicability | High | Import and Processing COUs | | |
| | Metric 4: | Temporal Representativeness | Low | From 2004 | | |
| | Metric 5: | Sample Size | N/A | Mostly descriptions | | |
| Domain 3: Accessibility/ Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Release percentages described but not expanded on | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| Metric 7: | | Metadata Completeness | Medium | Release percentages described but not expanded on | | |
| Overall Quality Determination Medium | | | | | | |

1,3-Butadiene

_

| Study Citation: | Bikas, G., Ze | rvas, E. (2007). Nonregulated pollutation | nts emitted from Euro | 3 diesel vehicles as a function of their mileage. Energy and Fuels 21(5):2731- |
|--------------------------------------|------------------|---|-----------------------|--|
| HERO ID: | 2736. 1956422 | | | |
| Conditions of Use: | Disposal/emi | ssions to air | | |
| | • | | EXTRACTION | |
| Parameter | | Data | Linkienon | |
| | | | | |
| Description of release source: | | vehicle emissions | | |
| Release or emission factor | ors: | Release or emission factors | | |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | metric | Ituing | Comments |
| | Metric 1: | Methodology | High | Report uses high quality techniques from frequently-used sources. |
| Demein 2. Demetertie | | | | |
| Domain 2: Representativ | Motrio 2: | Gaographia Saopa | Madium | Data and from European care, minorily OECD countries |
| | Metric 3: | Applicability | High | Data are for vehicle emissions, an in scope occupational scenario |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and |
| | Matria 5. | Samula Siza | Low | industry conditions that are expected to be representative of current industry conditions. |
| | Metric 5: | Sample Size | Low | Sample distribution is described qualitatively. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. |
| | | | | |
| Domain 4: variability an | Metric 7: | Metadata Completeness | Medium | Variability addressed by testing different cars and mileages, but uncertainty is not ad- dressed. |
| Overall Quality Determination | | Medium | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 10442902 Table: 1 of 1

| Study Citation: | CEPE, (2020). SpERC fact sheet: Professional application of coatings and inks by spraying. | | | | |
|---|--|---|------------|---|--|
| HERO ID: Conditions of Use: | Application of coating | atings and inks by spraying | | | |
| EXTRACTION | | | | | |
| Parameter | | Data | | | |
| Release or emission factors: Release frequency: Waste treatment methods and pollution control: | | Release or emission factors Indoor - CEPE SPERC 8a.3a.v2, CEPE SPERC 8c.3a.v2, 365 d/yOutdoor - CEPE SPERC 8d.3a.v2, CEPE SPERC 8f.3a.v2, 225 d/y Waste treatment methods and pollution control | | | |
| | | | EVALUATION | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | Metric 1: | Methodology | Medium | Emission factors and release frequency come from emission scenario documents (ESDs) and expert information. | |
| Domain 2: Representati | veness | | | | |
| Ĩ | Metric 2: | Geographic Scope | Medium | The data are from an OECD country other than the U.S. | |
| | Metric 3: | Applicability | Medium | The report is for an occupational scenario within the scope of the risk evaluation. How- ever, 1,3-butadiene is not mentioned. | |
| | Metric 4: | Temporal Representativeness | High | The report is generally no more than 10 years old. | |
| | Metric 5: | Sample Size | Low | Distribution of samples used to determine emission factors and release frequency are not provided. | |
| Domain 3: Accessibility | // Clarity Metric 6: | Metadata Completeness | Medium | Assessment or report clearly documents results, methods, and assumptions. Data sources are generally described but not fully transparent. | |
| Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Low The report does not address variability or uncertainty | | | | | |
| Overall Quality Determination Medium | | | | | |
Environmental Releases

| Study Citation: | Chang, J. S., Chang, C | Chang, J. S., Chang, C. Y., Chen, A. C., Erdei, L., Vigneswaran, S. (2006). Long-term operation of submerged membrane bioreactor for the treatment of | | | | | |
|---------------------------|--------------------------|---|-------------------------------|--|--|--|--|
| HERO ID: | 555064 | rile-butadiene-styrene (ABS) wastev | water: effect of hydraulic | retention time. Desalination 191(1-3):45-51. | | | |
| Conditions of Use: | Processing | | | | | | |
| | | | EXTRACTION | | | | |
| Parameter | | Data | | | | | |
| Description of release so | ource: | Industrial wastewaters from ABS prod | luction; butadiene not explic | itly mentioned but may be component of treated wastewater | | | |
| Waste treatment method | s and pollution control: | Waste treatment methods and pollution | n control | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | Metric 1: | Methodology | Medium | Report uses high quality techniques that are not from frequently-used sources and there are no known quality issues. | | | |
| Domain 2: Representativ | veness | | | | | | |
| - | Metric 2: | Geographic Scope | Low | Data are from Taiwan, a non-OECD country. | | | |
| | Metric 3: | Applicability | Medium | Data are for generic wastewater treatment from butadiene processing activities, which is similar to the the in-scope occupational scenario for butadiene processing releases to water. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (calculated results, individual data points shown graphically for each experiment) but discrete data points not provided and distribution not fully characterized. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by different retention times and starting influent concentrations, but uncertainty is not addressed. | | | |
| Overall Qualit | y Determinati | on | Medium | | | | |

| Study Citation: HERO ID: | Chin, J. Y. (2011). Characterization of biofuels blends: Emissions, permeation and apportionment of volatile organic compounds. 6026451 | | | | |
|---------------------------------------|---|--|--------|--|--|
| Conditions of Use: | Use in Fuel/e | emissions to air | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| | | | | | |
| Description of release so | ource: | vehicle diesel emissions (page 108 of 204) | | | |
| Release or emission fact | tors: | Release or emission factors | | | |
| | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | |
| Domain 2: Representativeness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for vehicle emissions, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (single emission factor for each condition) but discrete samples not provided and distribution not fully characterized. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by use of Federal Test Procedure for testing fuel and likely included in referenced document. Variability addressed by testing different cars and fuel types. | |
| Overall Quality Determination | | | High | | |

Environmental Releases

| Study Citation: | Chou, M. S., Lu, S. L. | Chou, M. S., Lu, S. L. (1998). Treatment of 1,3-butadiene in an air stream by a biotrickling filter and a biofilter. Journal of the Air and Waste Management | | | | | | |
|--|-----------------------------------|--|------------|--|--|--|--|--|
| HERO ID. | Association 48(8):711- 5645750 | -720. | | | | | | |
| Conditions of Use: | Disposal | | | | | | | |
| | 1 | FYTRACTION | | | | | | |
| Parameter | | Data | EATRACTION | | | | | |
| Description of release so Waste treatment methods | urce: s and pollution control: | Processing equipment and ducts release butadiene in the manufacturing of synthetic rubber and resins. Waste treatment methods and pollution control | | | | | | |
| | | | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality techniques that are not from frequently-used sources and there are no known quality issues. | | | | |
| Domain 2: Representativ | /eness | | | | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from Taiwan, a non-OECD country. | | | | |
| | Metric 3: | Applicability | High | Data are for butadiene emissions to air, an in-scope occupational scenario. | | | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | | |
| | Metric 5: | Sample Size | Medium | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed by mentioning what may have caused unstable filter perfor- | | | | |
| | | | | mance. Variability addressed by using different packing heights, types of filters, inlet concentration, and loading rates. | | | | |
| Overall Qualit | y Determination | on | Medium | | | | | |

| Study Citation: | Di, Y., Cheur | Di, Y., Cheung, C. S., Huang, Z. (2009). Experimental investigation on regulated and unregulated emissions of a diesel engine fueled with ultra-low sulfur | | | | |
|-------------------------------|----------------|--|-------------------|--|--|--|
| HERO ID: | 857752 | 857752 | | | | |
| Conditions of Use: | Disposal/emi | ssions to air | | | | |
| | 1 | | EVTDAC | TION | | |
| Parameter | | Data | EATRAC | HON | | |
| | | Data | | | | |
| Description of solution of | | | | | | |
| Description of release so | ource: | diesel venicle emissions | | | | |
| Release of emission fact | ors: | Release of emission factors | | | | |
| | | | EVAT IIA | TION | | |
| Domain | | Metric | E VALUA Rating | Comments | | |
| Domain 1: Reliability | | Wieute | Rating | Comments | | |
| Domain 1. Rendomity | Metric 1: | Methodology | Medium | Report uses high quality methods that are not from frequently-used sources and there are | | |
| | | | | no known quality issues. | | |
| | | | | | | |
| Domain 2: Representativ | veness | | т | | | |
| | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for vehicle emissions, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- | | |
| | | | | vided). | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| 2 5 | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| | | 1 | | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| 2 | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by test methods and measurement. Variability addressed by | | |
| | | _ | - | various testing parameters. | | |
| | D .4 | - - | II:~ŀ | | | |
| Overall Quality Determination | | | High | | | |

Environmental Releases

| Study Citation: | Dodbiba, G., Shibayar | Dodbiba, G., Shibayama, A., Sadaki, J., Fujita, T. (2003). Combination of triboelectrostatic separation and air tabling for sorting plastics from a multi- | | | | |
|--------------------------------------|--------------------------|--|---------------------|--|--|--|
| HERO ID: | component plastic mix | ture. Materials Transactions 44(12):242 | 7-2435. | | | |
| Conditions of Use: | Dispoal | Dispoal | | | | |
| | - | | EXTRACTIO | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release so | ource: | A plastic mixture of ABS, PP and PVC, wh | nich are used in th | ne manufacture of automotive interior and exterior trim, packaging, and medical electrical or electronic | | |
| Wasta treatment mathed | a and mallution control | applications. | - 4 1 | | | |
| waste treatment method | s and pollution control: | waste treatment methods and pollution col | ntrol | | | |
| | | | EVALUATIO | N | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | - | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality techniques that are not from frequently-used sources and there are no known quality issues. | | |
| Domain 2: Representativ | veness | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | Medium | Data are from Japan, an OECD country. | | |
| | Metric 3: | Applicability | High | Data are for recycling, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | | |
| Demain 2. Accessibility | | | | | | |
| Domain 5: Accessionity | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Demein 4. Veriebiliterer | - J T T | | | | | |
| Domain 4: variability an | Metric 7. | Metadata Completeness | Medium | Uncertainty is addressed by the conclusion, where it states causes where a better separa- | | |
| | | | | tion wasn't obtained. Variability addressed by using different separation methods with the same plastics. | | |
| Overall Quality Determination | | High | | | | |

| Dold, P. L. (1989). Current practice for treatment of petroleum refinery wastewater and toxics removal. Water Pollution Research Journal of Canada | | | | | |
|--|--------------|--|--|--|--|
| 1924634 | | | | | |
| Disposal (refinery water treatment) | | | | | |
| | EXTRACTION | | | | |
| | | | | | |
| | | | | | |
| eum refineries | | | | | |
| treatment methods and pollution cor | ntrol | | | | |
| * | | | | | |
| | EVALUATION | | | | |
| <i>letric</i> | Rating | Comments | | | |
| | | | | | |
| odology | High | Report uses Ontario department sources and the American Petroleum Institute as references. | | | |
| | | | | | |
| raphic Scope | Medium | Data is from an OECD country. | | | |
| icability | Medium | Waste treatment method is in scope, but butadiene is never explicitly mentioned (only VOC's as a whole). | | | |
| ooral Representativeness | Low | Data is more than 20 years old. | | | |
| ole Size | Low | Report is mainly qualitative and includes no statistics. | | | |
| | | | | | |
| data Completeness | High | Report clearly documents the sources used | | | |
| auta completeness | Ingn | Report clearly documents the sources used. | | | |
| | | | | | |
| data Completeness | Medium | Report includes an "experienced problems" section, but there are no statistics to be uncertain about. | | | |
| data | Completeness | Completeness Medium Medium | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| HERO ID: Conditions of Use: Inform 22 influence inglifeduaty Australiant Venticles: Autiospheric Environment: SS(2):291-307. Parameter Data Description of release source: Release or emission factors: Comments: vehicle emissions Release or emission factors See Tables 1-9 for data. Domain Metric EVALUATION Rating Comments Domain 1: Reliability Domain 1: Reliability Metric Release or emission factors See Tables 1-9 for data. Domain 2: Representativeness Metric 2: Metric 2: Metric 3: Applicability Metric Scope Medium High Assessment uses high quality techniques from frequently-used sources. Domain 2: Representativeness Metric 4: Metric 5: Sample Size Meedium Metric Data are for Australia, an OECD country. Metric 4: Temporal Representativeness Metric 5: Sample Size Meedium Medium Metric Data are for Australia, an OECD country. Australia, an OECD country. Data are for vehicle emissions, an in-scope occupational scenario. Australia, an OECD country. Metric 4: Temporal Representativeness Meedium Medium Sample distribution characterized by limited statistics (mean, SD, and number of samples) but discrete samples not provided and distribution not fully characterized. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. | Study Citation: | Duffy, B. L., | Duffy, B. L., Nelson, P. F., Ye, Y., Weeks, I. A. (1999). Speciated hydrocarbon profiles and calculated reactivities of exhaust and evaporative emissions from 82 in use light duty Australian vehicles. Atmospheric Environment 33(2):201-307 | | | | | |
|--|-------------------------------|---------------|--|-----------------|--|--|--|--|
| Conditions of Use: Disposal/emissions to air Parameter Data Description of release source: vehicle emissions Release or emission factors: vehicle emissions Comments: See Tables 1-9 for data. Domain Metric Rating Domain 1: Reliability Metric 1: Methodology High Assessment uses high quality techniques from frequently-used sources. Domain 2: Representativeness Geographic Scope Medium Data are from Australia, an OECD country. Metric 4: Temporal Representativeness Metric 4: Temporal Representativeness Metric 5: Sample Size Medium Data are for vehicle emissions, an in-scope occupational scenario. Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. Domain 3: Accessibility/ Clarity Metric 5: Sample Size Medium Sample distribution characterized by limited statistics (mean, SD, and number of samples) but discrete samples not provided and distribution not fully characterized. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High All data sources, methods, results, and assumptions are clearly doc | HERO ID: | 1952206 | e light-duty Australian venicles. Atmo | spheric Environ | ment 35(2):291-507. | | | |
| Parameter Data EXTRACTION Description of release source: Release or emission factors: Comments: vehicle emissions Release or emission factors See Tables 1-9 for data. Release or emission factors See Tables 1-9 for data. Domain Metric EVALUATION Rating Comments Domain 1: Reliability Metric 1: Methodology Metric 2: Metric 2: Metric 3: Applicability Geographic Scope Metric 3: Applicability Medium High Data are from Australia, an OECD country. High Domain 2: Representativeness Metric 4: Temporal Representativeness Medium High Data are for vehicle emissions, an in-scope occupational scenario. Low Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. Sample distribution characterized by limited statistics (mean, SD, and number of sam- ples) but discrete samples not provided and distribution nor fully characterized. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. | Conditions of Use: | Disposal/emi | ssions to air | | | | | |
| Parameter Data Description of release source: Release or emission factors: Comments: vehicle emissions Release or emission factors See Tables 1-9 for data. Domain Metric Rating Comments Domain 1: Reliability Metric 1: Metric 1: Methodology High Assessment uses high quality techniques from frequently-used sources. Domain 2: Representativeness Metric 3: Metric 3: Applicability High Data are from Australia, an OECD country. Metric 4: Temporal Representativeness Metric 5: Sample Size Medium Sample distribution characterized by limited statistics (mean, SD, and number of samples) but discrete samples not provided and distribution on fully characterized. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness | | - | | FXTRAC | TION | | | |
| Description of release source: Release or emission factors: Comments: vehicle emissions Release or emission factors See Tables 1-9 for data. Domain Metric EVALUATION Rating Comments Domain 1: Reliability Metric 1: Methodology High Assessment uses high quality techniques from frequently-used sources. Domain 2: Representativeness Metric 2: Geographic Scope Medium Data are from Australia, an OECD country. Metric 3: Applicability High Data are for vehicle emissions, an in-scope occupational scenario. Metric 4: Temporal Representativeness Low Assessment use big of out and industry conditions that are expected to be outdated. Metric 5: Sample Size Medium Sample distribution characterized by limited statistics (mean, SD, and number of samples) but discrete samples not provided and distribution not fully characterized. Domain 3: Accessibility/ Clarity High All data sources, methods, results, and assumptions are clearly documented. | Parameter | | Data | EATRAC | | | | |
| Description of release source: Release or emission factors: Comments: vehicle emissions Release or emission factors See Tables 1-9 for data. Domain Metric EVALUATION Rating Comments Domain 1: Reliability Metric 1: Methodology High Assessment uses high quality techniques from frequently-used sources. Domain 2: Representativeness Metric 2: Geographic Scope Medium Data are from Australia, an OECD country. Metric 3: Applicability High Assessment uses high quality techniques from frequently-used sources. Domain 2: Representativeness Metric 3: Applicability High Data are for whicle emissions, an in-scope occupational scenario. Metric 4: Temporal Representativeness Low Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. Metric 5: Sample Size Medium Sample distribution characterized by limited statistics (mean, SD, and number of sam- ples) but discrete samples not provided and distribution not fully characterized. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. | | | | | | | | |
| Release or emission factors: Comments: Release or emission factors See Tables 1-9 for data. Domain Metric EVALUATION Rating Comments Domain 1: Reliability Metric 1: Methodology High Assessment uses high quality techniques from frequently-used sources. Domain 2: Representativeness Metric 2: Geographic Scope Medium Data are from Australia, an OECD country. Metric 3: Applicability High Data are for vehicle emissions, an in-scope occupational scenario. Low Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. Metric 5: Sample Size Medium Sample distribution characterized by limited statistics (mean, SD, and number of samples) but discrete samples not provided and distribution not fully characterized. Domain 3: Accessibility/ Clarity High All data sources, methods, results, and assumptions are clearly documented. | Description of release so | urce: | vehicle emissions | | | | | |
| Comments: See Tables 1-9 for data. Domain Metric Rating Comments Domain 1: Reliability Metric 1: Methodology High Assessment uses high quality techniques from frequently-used sources. Domain 2: Representativeness Metric 2: Geographic Scope Medium Data are from Australia, an OECD country. Metric 3: Applicability High Data are for vehicle emissions, an in-scope occupational scenario. Metric 4: Temporal Representativeness Low Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. Metric 5: Sample Size Medium Sample distribution characterized by limited statistics (mean, SD, and number of samples) but discrete samples not provided and distribution not fully characterized. Domain 3: Accessibility/ Clarity High All data sources, methods, results, and assumptions are clearly documented. | Release or emission factor | ors: | Release or emission factors | | | | | |
| Domain Metric EVALUATION Rating Comments Domain 1: Reliability Metric 1: Methodology High Assessment uses high quality techniques from frequently-used sources. Domain 2: Representativeness Metric 2: Geographic Scope Medium Data are from Australia, an OECD country. Metric 3: Applicability High Data are for vehicle emissions, an in-scope occupational scenario. Metric 4: Temporal Representativeness Low Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. Metric 5: Sample Size Medium Sample distribution characterized by limited statistics (mean, SD, and number of samples) but discrete samples not provided and distribution not fully characterized. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. | Comments: | | See Tables 1-9 for data. | | | | | |
| Domain Metric EVALUATION Rating Comments Domain 1: Reliability Metric 1: Methodology High Assessment uses high quality techniques from frequently-used sources. Domain 2: Representativeness Metric 2: Geographic Scope Medium Data are from Australia, an OECD country. Metric 3: Applicability High Data are for vehicle emissions, an in-scope occupational scenario. Metric 4: Temporal Representativeness Low Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. Metric 5: Sample Size Medium Sample distribution characterized by limited statistics (mean, SD, and number of samples) but discrete samples not provided and distribution not fully characterized. Domain 3: Accessibility/ Clarity High All data sources, methods, results, and assumptions are clearly documented. | | | | | | | | |
| DomainMetricRatingCommentsDomain 1: ReliabilityMetric 1:MethodologyHighAssessment uses high quality techniques from frequently-used sources.Domain 2: RepresentativenessMetric 2:Geographic ScopeMediumData are from Australia, an OECD country.Metric 3:ApplicabilityHighData are for vehicle emissions, an in-scope occupational scenario.Metric 4:Temporal RepresentativenessLowAssessment is based on data greater than 20 years old and industry conditions that are expected to be outdated.Metric 5:Sample SizeMediumSample distribution characterized by limited statistics (mean, SD, and number of samples) but discrete samples not provided and distribution not fully characterized.Domain 3: Accessibility/ Clarity Metric 6:Metadata CompletenessHighAll data sources, methods, results, and assumptions are clearly documented. | EVALUATION | | | | | | | |
| Domain 1: Reliability Metric 1: Methodology High Assessment uses high quality techniques from frequently-used sources. Domain 2: Representativeness Metric 2: Geographic Scope Medium Data are from Australia, an OECD country. Metric 3: Applicability High Data are for vehicle emissions, an in-scope occupational scenario. Metric 4: Temporal Representativeness Low Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. Metric 5: Sample Size Medium Sample distribution characterized by limited statistics (mean, SD, and number of samples) but discrete samples not provided and distribution not fully characterized. Domain 3: Accessibility/ Clarity High All data sources, methods, results, and assumptions are clearly documented. | Domain | | Metric | Rating | Comments | | | |
| Metric 1:MethodologyHighAssessment uses high quality techniques from frequently-used sources.Domain 2: RepresentativenessMetric 2:Geographic ScopeMediumData are from Australia, an OECD country.Metric 3:ApplicabilityHighData are for vehicle emissions, an in-scope occupational scenario.Metric 4:Temporal RepresentativenessLowAssessment is based on data greater than 20 years old and industry conditions that are expected to be outdated.Metric 5:Sample SizeMediumSample distribution characterized by limited statistics (mean, SD, and number of samples) but discrete samples not provided and distribution not fully characterized.Domain 3: Accessibility/ Clarity Metric 6:Metadata CompletenessHighAll data sources, methods, results, and assumptions are clearly documented. | Domain 1: Reliability | | | | | | | |
| Domain 2: Representativeness Metric 2: Geographic Scope Medium Data are from Australia, an OECD country. Metric 3: Applicability High Data are for vehicle emissions, an in-scope occupational scenario. Metric 4: Temporal Representativeness Low Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. Metric 5: Sample Size Medium Sample distribution characterized by limited statistics (mean, SD, and number of samples) but discrete samples not provided and distribution not fully characterized. Domain 3: Accessibility/Clarity Metric 6: Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. | | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. | | | |
| Domain 2: Representativeness Metric 2: Geographic Scope Medium Data are from Australia, an OECD country. Metric 3: Applicability High Data are for vehicle emissions, an in-scope occupational scenario. Metric 4: Temporal Representativeness Low Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. Metric 5: Sample Size Medium Sample distribution characterized by limited statistics (mean, SD, and number of samples) but discrete samples not provided and distribution not fully characterized. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. | | | | | | | | |
| Metric 2: Geographic Scope Medium Data are from Australia, an OECD country. Metric 3: Applicability High Data are from Australia, an OECD country. Metric 4: Temporal Representativeness Low Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. Metric 5: Sample Size Medium Sample distribution characterized by limited statistics (mean, SD, and number of samples) but discrete samples not provided and distribution not fully characterized. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. | Domain 2: Representativ | veness | | | | | | |
| Metric 3: Applicability High Data are for vehicle emissions, an in-scope occupational scenario. Metric 4: Temporal Representativeness Low Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. Metric 5: Sample Size Medium Sample distribution characterized by limited statistics (mean, SD, and number of samples) but discrete samples not provided and distribution not fully characterized. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. | | Metric 2: | Geographic Scope | Medium | Data are from Australia, an OECD country. | | | |
| Metric 4: Temporal Representativeness Low Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. Metric 5: Sample Size Medium Sample distribution characterized by limited statistics (mean, SD, and number of samples) but discrete samples not provided and distribution not fully characterized. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. | | Metric 3: | Applicability | High | Data are for vehicle emissions, an in-scope occupational scenario. | | | |
| Metric 5: Sample Size Medium Sample distribution characterized by limited statistics (mean, SD, and number of samples) but discrete samples not provided and distribution not fully characterized. Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. | | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. | | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (mean, SD, and number of sam- ples) but discrete samples not provided and distribution not fully characterized. | | | |
| Domain 3: Accessibility/ Clarity Metric 6: Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. | | | | | | | | |
| Metric 6: Metadata Completeness High All data sources, methods, results, and assumptions are clearly documented. | Domain 3: Accessibility | / Clarity | | | | | | |
| | | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| | D | | | | | | | |
| Domain 4: Variability and Uncertainty | Domain 4: Variability an | d Uncertainty | | | | | | |
| Metric 7: Metadata Completeness High Uncertainty is addressed by methods. Variability addressed by car model year, engine type, and fuel cycle. | | Metric 7: | Metadata Completeness | Hıgh | Uncertainty is addressed by methods. Variability addressed by car model year, engine type, and fuel cycle. | | | |
| Overall Ouality Determination High | Overall Quality Determination | | | High | | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| Study Citation: García, C. A., Manzini, F., Islas, J. (2010). Air emissions scenarios from ethanol as a gasoline oxygenate in Mexico City Metropolitan Area. Renewab and Sustainable Energy Reviews 14(9):3032-3040 | | | | | | |
|---|---|--|--|--|--|--|
| HERO ID: | 919969 | | | | | |
| Conditions of Use: | Use: Disposal/emissions to air | | | | | |
| | EXTRACTION | | | | | |
| Parameter | Data | | | | | |
| Release quantity: | tonnes of BD emissions from vehicles given graphically and cumulative amount modeled 2002 to 2030 for different fuel types; applies to the Mexico Cit Metropolitan Area, Figure 5. | | | | | |
| Release or emission fa | ctors: Release or emission factors | | | | | |
| Comments: | Accumulated air pollutant emissions subdivided in criteria and toxic pollutants and CO2 from 2002 to 2030 of the gasoline on-road motor vehicle fleet in the MAMC in fourdifferent fuel scenarios. Accumulated emissions thousand tonnes (MTBE5=30, E6=28, E10=27 and ETBE13.7=25). See table 5 | | | | | |

| EVALUATION | | | | | |
|--------------------------------------|-----------------------------|-----------------------------|--------|--|--|
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality methods from frequently-used sources. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Mexico, an OECD country. | |
| | Metric 3: | Applicability | High | Data are for vehicle emissions, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. | |
| Domain 3: Accessibility/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed by discussion of results from models used. Variability ad- dressed by changing vehicle emission standards and fuel additives. | |
| Overall Quality Determination | | | High | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 3265402 Table: 1 of 5

| Study Citation: | Ghadikolaei, M. A. (2016). Effect of alcohol blend and fumigation on regulated and unregulated emissions of IC engines - A review. Renewable and Sustainable Energy Reviews 57:1440-1495. | | | | | |
|--------------------------------|---|-----------------------------|-----------|---|--|--|
| HERO ID: Conditions of Use: | 3265402 Disposal/emissions to air | | | | | |
| | | | | | | |
| Donomotor | | Data | EXTRACTIO | N | | |
| | | Data | | | | |
| Description of release so | ource: | vehicle emissions | | | | |
| Release or emission fact | ors: | Release or emission factors | | | | |
| Waste treatment method | s and pollution control: | nan | | | | |
| | | | | | | |
| | | | EVALUATIO | N | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality methods from frequently-used sources. | | |
| Domain 2: Representativ | veness | | | | | |
| r | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for vehicle emissions, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | | |
| | Metric 5: | Sample Size | Low | Sample distribution is described qualitatively. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| Domain 4. Variability al | Metric 7: | Metadata Completeness | Medium | Variability addressed by different fuel additives, but uncertainty is not addressed | | |
| | | | | | | |
| Overall Qualit | y Determination | 0 n | High | | | |

Environmental Releases

| Study Citation: | Ghadikolaei, M. A. (2 | Ghadikolaei, M. A. (2016). Effect of alcohol blend and fumigation on regulated and unregulated emissions of IC engines - A review. Renewable and | | | | | |
|--------------------------------------|--------------------------|--|------------|---|--|--|--|
| HERO ID. | Sustainable Energy Re | views 57:1440-1495. | | | | | |
| Conditions of Use: | Disposal/emissions to | Disposal/emissions to air | | | | | |
| | | | | | | | |
| Danamatan | | Data | EXTRACTIO | N | | | |
| rarameter | | Data | | | | | |
| | | | | | | | |
| Description of release so | urce: | diesel vehicle emissions | | | | | |
| Release or emission facto | ors: | Release or emission factors | | | | | |
| Waste treatment methods | s and pollution control: | nan | | | | | |
| | | | EVALUATION | N | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | | | |
| Domain 2: Representativ | reness | | | | | | |
| 1 | Metric 2: | Geographic Scope | Medium | Data are from the United Kingdom, an OECD country. | | | |
| | Metric 3: | Applicability | High | Data are for vehicle emissions, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | | | |
| Domain 3: Accessibility/Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability on | dUncertainty | | | | | | |
| Domain 4: variability an | Metric 7: | Metadata Completeness | Medium | Variability addrassed by different fuel additives and engine cycle, but uncertainty is not | | | |
| | weule /. | wichadata Completeness | wicululli | addressed. | | | |
| Overall Quality Determination | | High | | | | | |

Environmental Releases

| Study Citation: | Study Citation: Ghadikolaei, M. A. (2016). Effect of alcohol blend and fumigation on regulated and unregulated emissions of IC engines - A review. Renewable and | | | | | |
|---------------------------------------|--|--|--------|--|--|--|
| | Sustainable I | Sustainable Energy Reviews 57:1440-1495. | | | | |
| HERO ID: | 3265402 | | | | | |
| Conditions of Use: | Disposal/em | issions to air | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release so | ource: | diesel vehicle emissions | | | | |
| Release or emission fact | ors: | Release or emission factors | | | | |
| | | | | | | |
| | | | EVALUA | ΓΙΟΝ | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Europe, which includes OECD countries. | | |
| | Metric 3: | Applicability | High | Data are for vehicle emissions, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by different fuel additives, but uncertainty is not addressed. | | |
| Overall Qualit | ty Detern | nination | High | | | |

Environmental Releases

| Study Citation: | Ghadikolaei, M. A. (2016). Effect of alcohol blend and fumigation on regulated and unregulated emissions of IC engines - A review. Renewable and Sustainable Energy Reviews 57:1440-1495. | | | | |
|---|---|-------------------------------|---------|--|--|
| HERO ID: | 3265402 | Ellergy Reviews 57.1440-1495. | | | |
| Conditions of Use: | Disposal/emi | issions to air | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | Linkie | | |
| | | | | | |
| Description of release so | ource: | diesel vehicle emissions | | | |
| Release or emission factors: Release or emission fa | | Release or emission factors | | | |
| | | | | | |
| | | | EVALUA' | ΓΙΟΝ | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | |
| Domain 2: Representativ | veness | | | | |
| 1 | Metric 2: | Geographic Scope | Medium | Data are from Europe, which includes OECD countries. | |
| | Metric 3: | Applicability | High | Data are for vehicle emissions, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | |
| Domain 3: Accessibility | / Clarity | | | | |
| _____ | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Domain 4: Variability ar | nd Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by different fuel additives and engine loads, but uncertainty is not addressed. | |
| Overall Quality Determination | | | High | | |

Environmental Releases

| Study Citation: | Ghadikolaei, M. A. (2 | Ghadikolaei, M. A. (2016). Effect of alcohol blend and fumigation on regulated and unregulated emissions of IC engines - A review. Renewable and Sustainable Energy Paviews 57:1440-1405 | | | | |
|---|-----------------------------|--|-----------|--|--|--|
| HEBO ID. | Sustainable Energy Re | views 57:1440-1495. | | | | |
| Conditions of Use: | Disposal/emissions to a | air | | | | |
| | 1 | ······ | EVTDACTIO | N | | |
| Parameter | | Data | EATRACIIO | | | |
| | | Data | | | | |
| Description of relates sources disculus history | | | | | | |
| Description of release so | ource: | diesel vehicle emissions | | | | |
| Release or emission facto | OFS: | Release or emission factors | | | | |
| waste treatment methods | s and pollution control: | nan | | | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality techniques from frequently-used sources. | | |
| Domain 2: Representativ | /eness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for vehicle emissions, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Variability addressed by different fuel additives and engine types, but uncertainty is not addressed. | | |
| Overall Quality Determination | | | High | | | |

| Study Citation: | Hart, J. R. (1994). Con | mparison of emissions from burning ha | azardous waste i | n a dry-process cement kiln with emission from burning conventional fossil | |
|--------------------------------------|--------------------------|--|------------------|--|--|
| HERO ID: | 658817 | e and Hazardous Materials 11(1):193-1 | .99. | | |
| Conditions of Use: | Emissions from Hazar | dous Waste Incineration | | | |
| | | | EXTRACTIO | N | |
| Parameter | | Data | | | |
| | | | | | |
| Description of release so | ource: | Combustion in dry-process cement kiln | | | |
| Release or emission factor | ors: | Release or emission factors | | | |
| Waste treatment methods | s and pollution control: | Waste treatment methods and pollution co | ontrol | | |
| EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality methods from frequently-used sources. | |
| | | | | | |
| Domain 2: Representativ | /eness Matria 2: | Casaranhia Saana | Iliah | Determenter II C | |
| | Metric 2: Matria 2: | Applicability | підії Madium | Data are from the U.S. | |
| | Metric 5. | Аррисаонну | Medium | tional scenario for industrial emissions to air. | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | |
| Domain 2: A accessibility | / Clarity | | | | |
| Domain 5. Accessionity. | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | |
| Domain 4: Variability or | d Uncertainty | | | | |
| Domain 4. Variability an | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by discussion of limitations. Variability addressed by different incinerator operating scenarios. | |
| Overall Quality Determination | | | High | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| Study Citation: | Heseltine, E. | Heseltine, E., Peltonen, K., Sorsa, M., Vainio, H. (1993). Assessment of the health hazards of 1,3-butadiene and styrene. Meeting report. Journal of | | | | |
|---|----------------|--|---|---|--|--|
| HERO ID: | 200013 | Medicine 35(11):1089-1095. | | | | |
| Conditions of Use: | Manufacturin | ring, Processing, Disposal | | | | |
| | | | EXTRACTION | I | | |
| Parameter | | Data | | | | |
| Description of release so Release frequency: | ource: | Various industrial, vehicle emissions; estimate t In survey of 32 facilities, release frequency rang | hat 90% of all buta ged from one to 70 | adiene emissions in the US are from mobile sources 0 release events/year with more than 75% of facilities having < 5 release events/year | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | |
| Domain 2: Representativ | veness | | | | | |
| - | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | Medium | Data are for generic factory releases, which are similar to the in-scope occupational scenarios for manufacturing and processing. | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | |
| Domain 3: Accessibility/ Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Qualit | y Detern | nination | Medium | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| Study Citation: | Hesterberg, T. W., Lap | Hesterberg, T. W., Lapin, C. A., Bunn, W. B. (2008). A comparison of emissions from vehicles fueled with diesel or compressed natural gas. Environmental | | | | |
|-------------------------------|--------------------------------|--|-----------|--|--|--|
| HERO ID: | Science & Technology 106731 | 42(17):6437-6445. | | | | |
| Conditions of Use: | Disposal | | | | | |
| | |] | EXTRACTIO | N | | |
| Parameter | | Data | | | | |
| Description of selectors | | X71'1 ' ' / ' 1 1 1 | ` | | | |
| Peleose or emission fact | ource: | vehicle emissions (transit and school buses | \$) | | | |
| Waste treatment method | s and pollution control: | liali Wests treatment methods and pollution control | | | | |
| Comments: | s and ponution control. | See Table 5 | 100 | | | |
| Comments. | | See Table 5 | | | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for vehicle emissions, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). Provided in supplemental information documents. | | |
| Domain 3. Accessibility | / Clarity | | | | | |
| 2 011411 5. 7 1000551011119 | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| | | | | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by sampling methods. Variability addressed by varying vehi- cles and catalysts. | | |
| Overall Ouality Determination | | | High | | | |
| • | ~ | | 0 | | | |

| Study Citation: | Kulich, D. M., Gaggar, | , S. K., Lowry, V., Stepien, R. (2003). Act | rylonitrile-bu | tadiene-styrene (ABS) polymers. :414-438. | | |
|--------------------------------|-------------------------------|---|----------------|---|--|--|
| HERO ID: Conditions of Use: | 9493543 Manufacture of ABS | | | | | |
| | | | | N | | |
| Doromotor | | E | XTRACTIO | N | | |
| | | Data | | | | |
| Description of release so | urce. | Emulsion process of ABS manufacturing | | | | |
| Waste treatment method | s and pollution control. | Waste treatment methods and pollution contr | rol | | | |
| vaste deathent method | s une ponution control. | visie dealinent methods and penditon conti | | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | The report uses high quality data that are generally accepted by the scientific commu- nity, and associated information does not indicate flaws or quality issues. | | |
| | | | | | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Low | Most references in data source are greater than 20 years old. | | |
| | Metric 5: | Sample Size | N/A | Sample size is not applicable to data extracted. | | |
| | | | | | | |
| Domain 3: Accessibility | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | |
| Domain 4. Variahilitar | d Un containty | | | | | |
| Domain 4: variability af | Metric 7: | Metadata Completeness | N/A | Variability and uncertainty are not applicable to data extracted | | |
| | wichte /. | wetadata Completeness | | ימוזמטווונץ מוכ וווכרומווונץ מרכ ווטו מטטור וט נומנמ כגנומכוכט. | | |
| Overall Qualit | y Determination | on | High | | | |

| Study Citation: | Lee, S., Kim | , J., Hwang, Y., Kim, J., Kim, Y., Cher | n, S.,ha (2019). B | Butadiene substance flow analysis and management in South Korea. Journal of Cleaner |
|-------------------------|-------------------------|---|--------------------|---|
| HERO ID: | Production 2 5670940 | 220:331-339. | | |
| Conditions of Use: | Disposal | | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Release quantity: | | 56.7 tons/year | | |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality techniques from frequently-used sources. |
| Domain 2: Representat | iveness | | | |
| - ····· | Metric 2: | Geographic Scope | Low | Data are from South Korea, a non-OECD country. |
| | Metric 3: | Applicability | High | Data are for butadiene processing and use an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (regression statistics and means) but discrete samples not provided and distribution not fully characterized. |
| Domain 3: Accessibilit | y/ Clarity | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4: Variability a | nd Uncertainty | | | |
| 2 | Metric 7: | Metadata Completeness | Medium | Uncertainty addressed in the regression analysis. Variability is not addressed. |
| Overall Quali | ty Detern | nination | High | |

Environmental Releases

| Study Citation: HERO ID: | Malin, N. (19 5708617 | Malin, N. (1994). Carpeting, Indoor Air Quality, and the Environment. Environmental Building News 3(6):1. 5708617 | | | | |
|--|--------------------------|--|------------|---|--|--|
| Conditions of Use: | Disposal | | | | | |
| | | | EXTRACTION | I | | |
| Parameter | | Data | | | | |
| Description of release source:BD as a monomer in SB latex used extensively in carpeting;carpet disposal in landfill; recycling methods for carpets involve extracting useful materia incinerating. See page 11 to 16 for more detailed information on carpet disposal and recycling methods.Release quantity:about 3.5 billion pounds of carpeting disposed each year (page 12 of 21) | | | | | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | |
| Domain 2: Representativ | /eness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for disposal of solid wastes, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources | | |
| | | | | are not fully transparent. | | |
| Domain 4: Variability an | d Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Quality Determination | | | Medium | | | |

| Study Citation: | Mehlman, M. A. (199 | Mehlman, M. A. (1992). Dangerous and cancer-causing properties of products and chemicals in the oil refining and petrochemical industry. VIII. Health | | | | | |
|---|---|---|------------|--|--|--|--|
| HERO ID: Conditions of Use: | effects of motor fuels: 598259 Petroleum refining, Co | 598259 Petroleum refining, Consumer fuel use | | | | | |
| | | | EXTRACTION | | | | |
| Parameter | | Data | | | | | |
| Description of release source: Gasoline; hydrocarbons in liquid gasoline are 5-10% olefins (includes butadiene) 360million lbs of gasoline vapors emitted in 1982; 40% or retail service stations nan | | | | | | | |
| EVALUATION | | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | | | |
| Domain 2: Representativ | veness | | | | | | |
| 1 | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for petroleum refining, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | Low | Sample distribution is described qualitatively. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | | |
| Domain 4: Variability a | nd Uncertainty | | | | | | |
| · ···································· | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Qualit | ty Determinati | on | Medium | | | | |

| Study Citation: | NCBI, (2020) |). PubChem Compound Summary for | CID 7845 1,3 Bu | tadiene. | |
|--|---------------------------------------|---------------------------------|-----------------|--|--|
| HERO ID: | 10171483 | 1.77 | | | |
| Conditions of Use: | Processing ar | id Use | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Description of release source: 1,3-Butadiene's production and use in the manufacture of polymers such as synthetic rubber, plastics and resins and as chemical intermediate may release to the environment through various waste streams. Emissions from motor vehicles, tobacco smoke, the thermal breakdown or burning of pla volatilization from gasoline will result in its direct release to the environment. 1,3-Butadiene is released directly to the environment in emissions from of wood and smoke of bush fires (page 19 of 52) | | | | | |
| EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | From US | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | |
| | Metric 4: | Temporal Representativeness | Low | Last edited 2015 but most data is from the 90s | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | |
| Domain 4: Variability an | Domain 4: Variability and Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | High | The report addresses variability and uncertainty in the results. Uncertainty is well char- acterized. | |
| Overall Quality Determination High | | | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 965984 Table: 1 of 1

| I/emissions to air Data Release or emission factors see Table 4. Metric : Methodology | EXTRACTION EVALUATION Rating Low | N Comments The data, data sources, and/or techniques or methods used in the assessment or report |
|---|---|---|
| I/emissions to air Data Release or emission factors see Table 4. Metric : Methodology | EXTRACTION EVALUATION Rating Low | N Comments The data, data sources, and/or techniques or methods used in the assessment or report |
| Data Release or emission factors see Table 4. Metric : Methodology | EXTRACTION EVALUATION Rating Low | N Comments The data, data sources, and/or techniques or methods used in the assessment or report |
| Data Release or emission factors see Table 4. Metric : Methodology | EVALUATION Rating Low | N Comments The data, data sources, and/or techniques or methods used in the assessment or report |
| Release or emission factors see Table 4. Metric : Methodology | EVALUATION Rating Low | N Comments The data, data sources, and/or techniques or methods used in the assessment or report |
| Metric Methodology | EVALUATION Rating Low | N Comments The data, data sources, and/or techniques or methods used in the assessment or report |
| : Methodology | EVALUATION Rating Low | N Comments The data, data sources, and/or techniques or methods used in the assessment or report |
| Metric : Methodology | EVALUATION Rating Low | N Comments The data, data sources, and/or techniques or methods used in the assessment or report |
| Metric : Methodology | Rating Low | Comments The data, data sources, and/or techniques or methods used in the assessment or report |
| : Methodology | Low | The data, data sources, and/or techniques or methods used in the assessment or report |
| : Methodology | Low | The data, data sources, and/or techniques or methods used in the assessment or report |
| | | are not specified. |
| | | |
| : Geographic Scope | Medium | Data are from Australia an OECD country |
| : Applicability | High | Data are for vehicle emissions, an in-scope occupational scenario. |
| : Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions |
| : Sample Size | Medium | Sample distribution characterized by limited statistics (min, max, mean) but discrete samples not provided and distribution not fully characterized. |
| | | |
| : Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. |
| · | | |
| iniy '- Metadata Completeness | Low | Variability and uncertainty are not addressed |
| 1 5 7 | 4: Temporal Representativeness 5: Sample Size 6: Metadata Completeness ainty 7: Metadata Completeness | 4: Temporal Representativeness Medium 5: Sample Size Medium 6: Metadata Completeness Medium ainty Metadata Completeness Low ermination Medium |

HERO ID: 5707820 Table: 1 of 1

| Study Citation: | OAQPS, (198 | 32). Compilation of air pollutant emission | factors, third | l edition, supplement 13 (including supplements 1-7). | | |
|--------------------------------------|-------------------------|--|----------------|---|--|--|
| HERO ID: Conditions of Use: | 5/0/820 Disposal/emi | ssions to air | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release so | ource: | describes processes and relevant environment | tal releases | | | |
| Release or emission fact | ors: | Release or emission factors | | | | |
| Comments: | | Early version of EPA AP-42 document | | | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | |
| Domain 2: Representativ | veness | | | | | |
| Domain 2. Representati | Metric 2. | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data include internal combustion emissions, storage and transport of petroleum liquids, synthetic rubber, and petroleum refining, which are in-scope occupational scenarios. | | |
| | Metric 4: | Temporal Representativeness | Low | The report is more than 20 years old | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by different parameters applicable to each emission factor, but uncertainty is not addressed. | | |
| Overall Quality Determination | | | High | | | |

| Study Citation: HERO ID: | Oestermark, U., Petersson, G. (1993). Volatile hydrocarbons in exhaust from alkylate-based petrol. Chemosphere 27(9):1719-1728. 5697579 | | | | |
|---|---|---|------------------|--|--|
| Conditions of Use: | Disposal/emi | ssions to air | | | |
| | | | EXTRACTION | - | |
| Parameter | | Data | | | |
| Description of release so Release or emission fact | ource: tors: | Engine emissions - mopeds and walk-bel nan | nind lawn mowers | | |
| | | | EVALUATION | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality methods that are not from frequently-used sources and there are no known quality issues. | |
| Domain 2: Representati | veness | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Sweden, an OECD country. | |
| | Metric 3: | Applicability | Medium | Data are for non-road combustion engine emissions, which is similar to the in-scope occupational scenario vehicle emissions. | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (percent of NMHC as butadiene and exhaust concentration averages and stadard deviations) but discrete samples not provided and distribution not fully characterized. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed by discussion of external factors that may have affected data and some consideration of analytical uncertainty in standard deviations. Variability addressed by different fuel and engine types. | |
| Overall Qualit | ty Detern | nination | Medium | | |

| Study Citation: | Puškár, M., J | Puškár, M., Jahnátek, A., Kuric, I., Kádárová, J., Melichar, K., Šoltésová, M. (2019). Complex analysis focused on influence of biodiesel and its mixture on regulated and unregulated amissions of motor vahicles with the aim to protect air guality and environment. Air Quality. Atmosphere and Health 12(7):1, 10 | | | | |
|---------------------------|----------------|--|----------------|---|--|--|
| HERO ID: | 5707806 | unregulated emissions of motor vehicles | with the aim t | o protect air quanty and environment. Air Quanty, Atmosphere and Health $12(7)$:1-10. | | |
| Conditions of Use: | Disposal/emi | ssions to air | | | | |
| | | EXTRACTION | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release so | ource: | vehicle emissions - diesel | | | | |
| Release or emission fact | ors: | Release or emission factors | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality methods that are not from frequently-used sources and there are no known quality issues. | | |
| Domain 2: Representativ | veness | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | Medium | Data are from Slovak Republic, an OECD country. | | |
| | Metric 3: | Applicability | High | Data are for vehicle emissions, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (average emission concentration, graph of data) but discrete samples not provided and distribution not fully characterized. | | |
| | | | | | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4. Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by measurement standard error and uncertainty percentage. Variability addressed by different fuels and engine modes. | | |
| Overall Qualit | y Detern | nination | High | | | |

PUBLIC RELEASE DRAFT November 2024

Environmental Releases

| Study Citation: | Qiu, K., Yang China for the | iu, K., Yang, L., Lin, J., Wang, P., Yang, Y., Ye, D., Wang, L. (2014). Historical industrial emissions of non-methane volatile organic compounds in a for the period of 1980-2010. Atmospheric Environment 86:102-112 | | | | |
|----------------------------|--------------------------------|--|---|--|--|--|
| HERO ID: | 2373425 | period of 1980-2010. Atmospheric Env | vironinent 80:102-112 | | | |
| Conditions of Use: | Disposal/emi | ssions to air | | | | |
| | - | | FXTRACTION | | | |
| Parameter | | Data | EATRACTION | | | |
| | | | | | | |
| Description of release so | urce: | Various/life cycle; shown in source-tracing | g diagram (Figure 1) | | | |
| Release or emission factor | ors: | Release or emission factors | | | | |
| Comments: | | Non-methane VOCs (not BD-specific) in 0 storage and transport, industrial processes | Chinaemission factors pr using NMVOCs as raw | ovided in Tables for various sectors within 4 source categories: NMVOC production, NMVOC material, and processes using NMVOC-containing products | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. | | |
| | Metric 3: | Applicability | Medium | Data are for release of NMVOCs, which is similar to the in-scope occupational scenario for releases of butadiene. | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | Low | Distribution of samples is qualitative or characterized by no statistics. | | |
| | | | | | | |
| Domain 3: Accessibility/ | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed by emission estimation. Variability addressed by different industrial sectors and temporal changes. | | |
| Overall Qualit | y Detern | nination | Medium | | | |

November 2024 Environmental Releases

1,3-Butadiene

| Study Citation: HERO ID: Conditions of Use: | Ray, R., Thorpe, R. B. (2007). A comparison of gasification with pyrolysis for the recycling of plastic containing wastes. 5720319 Disposal | | | | | |
|---|---|---|-----------|--|--|--|
| | EXTRACTION | | | | | |
| Parameter | Data | | | | | |
| Waste treatment method | s and pollution control: | Waste treatment methods and pollution con | ntrol | | | |
| | | | EVALUATIO | N | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | Metric 1: | Methodology | Medium | Report uses high quality techniques that are not from frequently-used sources and there are no known quality issues. | | |
| Domain 2: Representativ | veness | | | | | |
| I I I I I I I I I I I I I I I I I I I | Metric 2: | Geographic Scope | Medium | Data are from the UK, an OECD country. | | |
| | Metric 3: | Applicability | High | Data are for the disposal and recycling of butadiene, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| | metric /: | Metadata Completeness | IN/A | i his metric is not applicable to the data being extracted | | |
| Overall Quality Determination | | | High | | | |

PUBLIC RELEASE DRAFT

| Study Citation: | Schifter, I., D | Diaz, L., Lopez-Salinas, E., Ramos, F. | , Avalos, S., Lop | ez-Vidal, G., Castillo, M. (2000). Estimation of motor vehicle toxic emissions in the | | |
|--------------------------------------|--|---|---------------------|--|--|--|
| HEBO ID. | metropolitan | area of Mexico City. Environmental S | science & Techno | logy 34(17):3606-3610. | | |
| Conditions of Use: | Disposal/emi | ssions to air | | | | |
| | ΕΥΤΟΛΟΤΙΟΝΙ | | | | | |
| Parameter | | Data | EATRAC | non | | |
| | | | | | | |
| Description of release so | Description of release source: vehicle emissions | | | | | |
| Release quantity: | | Estimation of total emissions per year ba | ased on emissions f | Cactors – Vehicles 1984-1990: 374.2 ton/yr Vehicles 1991-1996: 30.6 ton/yr Vehicles 1997-1999: | | |
| | | 2.3 ton/yr Taxis 1984-1990: 252.8 ton/ | yr Minibus before | e 1996: 75.8 ton/yr TOTAL: 735.6 ton/yr | | |
| Release or emission fact | ors: | Release or emission factors | | | | |
| Comments: | | Please check table 3-11 for relevant data | on the chemical. | | | |
| | | | | | | |
| Domain | | Matric | EVALUA | LIUN Comments | | |
| Domain 1: Reliability | | Metric | Katilig | Comments | | |
| Domain 1. Renability | Metric 1: | Methodology | High | Report uses high quality techniques from frequently-used sources. | | |
| | | | | | | |
| Domain 2: Representativ | /eness | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Mexico, an OECD country. | | |
| | Metric 3: | Applicability | High | Data are for vehicle emissions, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | |
| | | * | | | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| D 4 17 1 191 | 177 | | | | | |
| Domain 4: Variability an | d Uncertainty | Mata data Camalatan ara | Madia | | | |
| | Metric /: | Metadata Completeness | Medium | variability addressed by changes over time and different vehicles but uncertainty is not addressed. | | |
| Overall Quality Determination | | High | | | | |

Environmental Releases

HERO ID: 42346 Table: 1 of 1

| Study Citation: | Stump, F. D., Knapp, K. T., Ray, W. D. (1996). Influence of ethanol-blended fuels on the emissions from three pre-1985 light-duty passenger vehicles. | | | | | |
|---------------------------------------|---|---------------------------------|-----------------|---|--|--|
| HERO ID: | Journal of the Air and 42346 | Waste Management Association 46 | (12):1149-1161. | | | |
| Conditions of Use: | Disposal | | | | | |
| | | | EXTRACTION | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Description of release sou | urce: | Vehicle emissions | | | | |
| Release or emission facto | ors: | nan | | | | |
| Waste treatment methods | and pollution control: | nan | | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality techniques from frequently-used sources. | | |
| Domain 2: Representative | eness | | | | | |
| I I I I I I I I I I I I I I I I I I I | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | Low | The report is for a non-occupational scenario that is similar to an occupational scenario within the scope of the risk evaluation | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | Low | Sample distribution is described qualitatively. | | |
| Domain 3: Accessibility/ | Clarity | | | | | |
| Domain 5. Accessionity/ | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| D | 1 | | | | | |
| Domain 4: Variability and | d Uncertainty | | | | | |
| | Metric /: | Metadata Completeness | Medium | Variability addressed by different vehicles, varying temperatures, and varying engine cycles, but uncertainty is not addressed. | | |
| Overall Quality | y Determination | on | Medium | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| Study Citation: | Stump, F. D., | Stump, F. D., Knapp, K. T., Ray, W. D., Snow, R., Burton, C. (1992). The composition of motor vehicle organic emissions under elevated temperature unmer driving conditions (75 to 105°E). Journal of the Air and Waste Management Association 42(2):152-158 | | | | | |
|--------------------------------|------------------------|--|------------|--|--|--|--|
| HERO ID: Conditions of Use: | 43449 Disposal | 43449 Disposal | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Description of release so | ource: | Vehicle emissions | | | | | |
| Release or emission factor | ors: | Release or emission factors | | | | | |
| | | | | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain I: Reliability | Matria 1. | | II: -h | | | | |
| | Metric 1: | Methodology | High | Report uses high quality techniques from frequently-used sources. | | | |
| Domain 2: Representativ | veness | | | | | | |
| 1 | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | Low | The report is for a non-occupational scenario that is similar to an occupational scenario within the scope of the risk evaluation | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (average and standard deviation) but discrete samples not provided and distribution not fully characterized. | | | |
| D | | | | | | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources methods results and assumptions are clearly documented | | | |
| | Meure 0: | Metadata Completelless | nigii | An data sources, memous, resurts, and assumptions are clearly documented. | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by testing several different vehicles at different temperatures, but uncertainty is not addressed. | | | |
| Overall Qualit | y Determ | ination | Medium | | | | |

| Study Citation: | U.S. EPA, (n | .d.). AP-42: Chapter 2 - Solid Waste Disp | oosal. | |
|--------------------------------|----------------|---|------------|--|
| HERO ID: Conditions of Use: | Disposal - O | pen Burning of Tires | | |
| | 1 | G G G G G G G G G G | FYTRACTION | J |
| Parameter | | Data | EATRACTION | N Contraction of the second seco |
| | | | | |
| Description of release so | ource: | Open Burning | | |
| Release or emission fact | tors: | Release or emission factors | | |
| | | | | |
| | | | EVALUATION | I |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Data are from EPA's Air and Energy Engineering Research Laboratory (AEERL). |
| Domain 2. Domacontati | | | | |
| Domain 2: Representati | Matria 2: | Geographia Seene | Uiah | The date are from the United States and are representative of the industry being evely |
| | Wieute 2. | Geographic Scope | rigi | ated. |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. |
| | Metric 5: | Sample Size | Low | Distribution of samples is characterized by weighted averages only. It is unclear if anal- ysis is representative. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | Assessment or report clearly documents results, methods, and assumptions. Data sources are generally described but not fully transparent. |
| Domain 4: Variability a | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability is addressed by measuring emissions from both chunk and shredded tires, but measurement uncertainty is not characterized. |
| Overall Qualit | ty Detern | nination | Medium | |

Environmental Releases

| Study Citation: | U.S. EPA, (n.d.). AP-42: Chapter 2 - Solid Waste Disposal. 10180485 | | | | | |
|--|--|---|--------|--|--|--|
| Conditions of Use: | Disposal - La | ndfills | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Description of release source: Release or emission factors: Release frequency: | | Release from landfills. Table 2-8 Landfill Gas Constituents, presents the default emission factor information for the speciated organic compounds and reduced sulfur compounds that were corrected for air infiltration. Forty-seven test reports contained speciated organic and reduced sulfur compound data that could be corrected for air infiltration. An additional 20 test reports contained data that were not able to be corrected. For the speciated organic data, EPA Method 25C was used to obtain the majority of the data. Other methods used to determine speciated organic concentrations were EPA Methods TO-14 and TO-15, and South Coast Air Quality Management District's (SCAQMD) Method 25.2. For reduced sulfur measurements, EPA Method 18 and SCAQMD Method 307 were used. Release or emission factors Continuous | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | 34.1.1 | | | | | |
| | Metric 1: | Methodology | High | The assessment uses high quality data and techniques that are from frequently used sources and are generally accepted by the scientific community, and associated information does not indicate flaws or quality issues. | | |
| Domain 2: Representati | veness | | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Low | Air monitoring data are greater than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | if analysis is representative. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Assessment or report clearly documents results, methods, and assumptions. Data sources are generally described but not fully transparent. | | |
| Domain 4: Variability a | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | Variability is addressed by evaluation of various landfills, and uncertainty is addressed by the emission factor ratings within the study. | | |
| Overall Quality Determination | | | High | | | |

| Study Citation: | U.S. EPA, (2019). Synthetic turf field recycled tire crumb rubber research under the Federal Research Action Plan, Final report part 1: Tire crumb rubber | | | | | |
|---------------------------------------|---|-----------------------------|--------|---|--|--|
| HEBO ID. | characterizati | on, volume 1. | | | | |
| Conditions of Use: | Rubber produ | icts | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | - | | | |
| Release or emission fact | ors: | nan | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| - | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | |
| Domain 2: Representativ | veness | | | | | |
| Ĩ | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for rubber products, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (percentiles and max) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| | Meure 7: | wetauata Completeness | nigii | rubber from both a recycling facility and a synthetic turf field. | | |
| Overall Qualit | y Detern | nination | High | | | |

| Study Citation: HERO ID: Conditions of Use: | U.S. EPA, (2010). Generic model to estimate environmental releases from container residue for drums containing liquids: Revised draft. 8726953 Drum cleaning | | | |
|--|--|---|--|--|
| | | EXTRACTION | | |
| Parameter | | Data | | |
| Description of release source: Release or emission factors: | | This model estimates a loss fraction of a liquid that may remain in a drum after use that may be released during container cleaning (aqueous rinse to water, solvent rinse to incineration, drum reclamation furnace to incineration) or direct disposal (landfill). This model only applies to liquids shipped in drums ranging from 20 to 100 gallons. The default drum size for this model will be 55 gallons. This model can be applied to all liquids shipped in drums regardless of unloading technique (e.g., pumping, pouring); however, it only addresses potential releases from container residue, and does not account for potential release from spills or other wastes during container unloading. Additionally, this model does not assess potential releases to air of volatile chemicals (i.e., chemicals with a vapor pressure greater than 0.001 torr) during container cleaning or unloading. | | |

| | EVALUATION | | | | | | |
|--------------------------------------|-----------------|-----------------------------|--------|---|--|--|--|
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data that are from frequently used sources. | | | |
| Domain 2: Representati | iveness | | | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | | |
| | Metric 3: | Applicability | Medium | The report is for an occupational scenario within the scope of the risk evaluation. How- ever, 1,3-butadiene is not mentioned specifically. | | | |
| | Metric 4: | Temporal Representativeness | Medium | The report captures operations, equipment, and worker activities that are expected to be reasonably representative of current conditions. The report is generally more than 10 years but no more than 20 years old. | | | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. | | | |
| Domain 3: Accessibilit | y/ Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | | |
| Domain 4: Variability a | and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability is addressed by including estimates from different literature sources but uncertainty is not addressed. | | | |
| Overall Quality Determination | | | High | | | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| Study Citation: | Wilkins, E. S., Wilkins, M. G. (1985). Review of toxicity of gases emitted from combustion, pyrolysis of municipal and industrial wastes. Journal of | | | | | | |
|---|--|---|--------|--|--|--|--|
| HERO ID: Conditions of Use: | Environment 58470 Disposal | invironmental Science and Health, Part A: Toxic/Hazardous Substances & Environmental Engineering 20(2):149-175. 8470 Disposal | | | | | |
| EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | |
| Description of release source: Release or emission factors: | | waste incineration; pyrolysis of various plastic and rubber materials; states pyrolysis of polyurethane foam yielded 1,3-BD; pyrolysis mixture of PE, PS, and tires yielded 1,3-BD presents various pyrolysis processes Release or emission factors | | | | | |
| EVALUATION | | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for emissions to air from disposal, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | Low | Sample distribution is described qualitatively. | | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | |
| Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Lo | | | | Variability and uncertainty are not addressed. | | | |
| Overall Quality Determination | | | Low | | | | |

| Study Citation: | Wong, J. M. (1998). Petrochemicals. Water Environment Research 70(4):658-664. | | | | | | | | |
|--|---|---------------------------------------|---------|--|--|--|--|--|--|
| HERO ID: | 1010105 | | | | | | | | |
| Conditions of Use: | Disposal | | | | | | | | |
| EXTRACTION | | | | | | | | | |
| Parameter | | Data | | | | | | | |
| | | | | | | | | | |
| Life cycle description: | | Emissions to Water | | | | | | | |
| Description of release source: | | Petrochemical wastewater | | | | | | | |
| Waste treatment methods and pollution control: | | Waste treatment methods and pollution | control | | | | | | |
| | | | | | | | | | |
| EVALUATION | | | | | | | | | |
| Domain | | Metric | Rating | Comments | | | | | |
| Domain 1: Reliability | | | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses data from journal articles and NPDES reports. | | | | | |
| | | | | | | | | | |
| Domain 2: Representativ | veness | | T | | | | | | |
| | Metric 2: | Geographic Scope | Low | Data is pulled from many countries, some are in the OECD. | | | | | |
| | Metric 3: | Applicability | High | Data is within scope. | | | | | |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old. | | | | | |
| | Metric 5: | Sample Size | Medium | Mostly ranges and percent reductions given. | | | | | |
| Domain 2. A accessibility/ Clarity | | | | | | | | | |
| Domain 5. Accessionity | Metric 6: | Matadata Completeness | High | Assessment documents all sources and appropriately references them | | | | | |
| | Metric 0. | Wetadata Completeness | nigii | Assessment documents an sources and appropriately references them. | | | | | |
| Domain 4: Variability and Uncertainty | | | | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Uncertainty not addressed. | | | | | |
| | | | | | | | | | |
| Overall Qualit | y Determination | on | wiedium | | | | | | |
PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| Study Citation: | Wright, S. L., Kelly, F. | J. (2017). Plastic and Human Health: | A Micro Issue?. Env | ironmental Science & Technology 51(12):6634-6647. |
|---|------------------------------------|--|--|--|
| HERO ID: | 3862800 | | | |
| Conditions of Use: | Disposal | | | |
| | | | EXTRACTION | |
| Parameter | | Data | | |
| Description of release so Waste treatment method | ource: s and pollution control: | Substantial amount of plastic is lost to a particulates released to air considered as Waste treatment methods and pollution of | marine environment as n microplastics source control | nicroplastics; lost as WWTP effluent and land application of WWTP sludge as fertilizer Tire |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from United Kingdom, an OECD country. |
| | Metric 3: | Applicability | Medium | Data are for generic release of plastics to the environment, which is similar to the the in- scope occupational scenario for release of plastics containing butadiene as a monomer. |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. |
| | Metric 5: | Sample Size | Low | Distribution of samples is qualitative or characterized by no statistics. |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. |
| Domain 4: Variability an | nd Uncertainty | | | • • |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| Overall Qualit | tv Determination | on | Medium | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 5519320 Table: 1 of 1

| Study Citation: | Yang, X., Sun, L., Xia | ng, J., Hu, S., Su, S. (2013). Pyrolysis | and dehalogen | ation of plastics from waste electrical and electronic equipment (WEEE): A |
|--|------------------------------------|---|-------------------|--|
| HERO ID. | review. Waste Manage | ment 33:462-473. | | |
| Conditions of Use: | Disposal | | | |
| | .1 | | | AT |
| Parameter | | Data | EATRACTIO | |
| Taranicui | | Data | | |
| Description of release so Waste treatment methods | ource: s and pollution control: | At present, there are four options available Waste treatment methods and pollution com | in the management | ent of WEEE plastics: landfilling, mechanical recycling, energy recycling and feedstock recycling |
| EVALUATION | | | | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. |
| | Metric 3: | Applicability | High | Data are for Emissions to Air and Land, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (means, percentages, ranges) but discrete samples not provided and distribution not fully characterized. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Variability addressed by studying different methods of pyrolisis, but uncertainty is not addressed. |
| Overall Qualit | y Determination | on | High | |

Environmental Releases

| Study Citation: HERO ID: | Ye, Y., Galbally, I. E., 5742105 | Weeks, I. A. (1997). Emission of 1,. | 3-butadiene from petrol-d | lriven motor vehicles. Atmospheric Environment 31(8):1157-1165. |
|---------------------------------------|-------------------------------------|--------------------------------------|---------------------------|--|
| Conditions of Use: | Disposal/emissions to | air | | |
| | | | EXTRACTION | |
| Parameter | | Data | | |
| | | | | |
| Description of release source: | | vehicle emissions | | |
| Release or emission fact | tors: | Release or emission factors | | |
| Waste treatment method | s and pollution control: | nan | | |
| Comments: | | See Table 4 for the emission data. | | |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality methods from frequently-used sources. |
| Domain 2: Representativ | veness | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 2: | Geographic Scope | Medium | Data are from Australia, an OECD country. |
| | Metric 3: | Applicability | High | Data are for vehicle emissions, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (final calculated emission rates for each car) but discrete samples not provided and distribution not fully characterized. |
| Domain 2: Accessibility | / Clarity | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. |
| D 4 11 1 11 | 111 | | | |
| Domain 4: Variability a | Metric 7: | Metadata Completeness | Medium | Variability addressed by various cars tested, different fuels, and comparison to roadside emissions, but uncertainty is not addressed. |
| Overall Qualit | ty Determinati | on | Medium | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| Study Citation: | Ying, L., Mi | n, S., Jing, Z., Linlin, F., Sihua, L. (20 | 005). Distributions and | I source apportionment of ambient volatile organic compounds in Beijing City, | |
|--|------------------------|--|--------------------------|--|--|
| HERO ID. | China. Journ 623828 | al of Environmental Science and Heali | th, Part A: Toxic/Hazar | dous Substances & Environmental Engineering 40(10):1843-1860. | |
| Conditions of Use: | Disposal | 1 | | | |
| | | | EXTRACTION | ſ | |
| Parameter | | Data | | | |
| Description of release so Release or emission facto | ource: ors: | various; vehicle exhaust contributed 57.7 nan | 7% of VOC emissions foll | owed by painting (12.4%), gas vapor (11.3%), and LPG (5.8%) | |
| | | | EVALUATION | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality techniques from frequently-used sources. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. | |
| | Metric 3: | Applicability | High | Some data are for vehicle emissions, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | |
| Domain 4: Variability an | nd Uncertainty | | | | |
| - | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by discussion of limitations. Variability addressed by various sources of VOC emissions. | |
| Overall Qualit | y Detern | nination | Medium | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

HERO ID: 5707798 Table: 1 of 1

| Study Citation: | Yoon, S. H. (2007). | Yoon, S. H. (2007). Comparisons of mobile source air toxics risks associated with using conventional and reformulated gasoline. Doctoral Disserta- | | | |
|---------------------------|-------------------------------|--|-----------|--|--|
| HERO ID: | tion(3305345):167. 5707798 | | | | |
| Conditions of Use: | Commercial Use - Fue | els and related products | | | |
| | | | EXTRACTIO | N | |
| Parameter | | Data | | | |
| | | | | | |
| Description of release so | ource: | vehicle emissions | | | |
| Release or emission fact | ors: | Release or emission factors | | | |
| Waste treatment method | s and pollution control: | nan | | | |
| | | | | | |
| D . | | | EVALUATIO | N | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | Matria 1. | | II: -L | | |
| | Metric 1: | Methodology | Figi | Report uses high quality methods from frequently-used sources. | |
| Domain 2: Representativ | veness | | | | |
| Ĩ | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for fuels, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and | |
| | 36.1.5 | | 27/1 | industry conditions that are expected to be representative of current industry conditions. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility | / Clarity | | | | |
| 2 011411 01 1100050101111 | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| | | | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by EPA MOBILE model. Variability addressed by seasonal variation, vehicle speed, vehicle type, fuel composition, vehicle age. | |
| Overall Qualit | y Determination | on | High | | |

Environmental Releases

HERO ID: 388167 Table: 1 of 1

| Study Citation: | Zhang, Z. H., Cheung, | Zhang, Z. H., Cheung, C. S., Chan, T. L., Yao, C. D. (2010). Experimental investigation of regulated and unregulated emissions from a diesel engine fueled | | | |
|--------------------------------|-------------------------------|--|--------------------|--|--|
| HERO ID: | with Euro V diesel fue 388167 | l and fumigation methanol. Atmosp | oheric Environment | 44(8):1054-1061. | |
| Conditions of Use: | Disposal | | | | |
| | | | EXTRACTIO | N | |
| Parameter | | Data | | | |
| Description of subsesses | | | | | |
| Description of release source: | | Diesel vehicle emissions Release or emission factors | | | |
| Waste treatment methods | s and pollution control: | nan | | | |
| | s und ponution control. | han | | | |
| | | | EVALUATIO | N | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality techniques that are not from frequently-used sources and there are no known quality issues. | |
| Domain 2: Representativ | veness | | | | |
| - | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. | |
| | Metric 3: | Applicability | High | Data are for vehicle emissions, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided). | |
| Domain 3: Accessibility | / Clarity | | | | |
| · | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Domain 4: Variability an | nd Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by measurement uncertainty. Variability addressed by different levels of methanol and engine loads tested. | |
| Overall Qualit | y Determination | on | High | | |

PUBLIC RELEASE DRAFT November 2024 Environmental Releases

| Study Citation: | Zhu, J., Cao, X. L., Pi | geon, R., Mitchell, K. (2003). Com | parison of vehicle exhau | st emissions from modified diesel fuels. Journal of the Air and Waste |
|---------------------------|-------------------------------|------------------------------------|--------------------------|--|
| HERO ID: | Management Associati 39179 | 100.53(1):6/-76. | | |
| Conditions of Use: | Disposal | | | |
| | | | EXTRACTION | |
| Parameter | | Data | | |
| | | | | |
| Description of release so | ource: | Vehicle emissions | | |
| Release or emission fact | Ors: | Release or emission factors | | |
| waste treatment method | s and pollution control. | nan | | |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality methods from frequently-used sources. |
| Domain 2: Representativ | veness | | | |
| - ····· | Metric 2: | Geographic Scope | Medium | Data are from Canada, an OECD country. |
| | Metric 3: | Applicability | Low | The report is for a non-occupational scenario that is similar to an occupational scenario within the scope of the risk evaluation |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (mean and standard deviation) but discrete samples not provided and distribution not fully characterized. |
| Domain 3. Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4: Variability a | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed by limitations of results. Variability is not addressed. |
| Overall Qualit | tv Determination | on | Medium | |

1,3-Butadiene

| Study Citation: | Bressa, S. P. | , Ardiaca, N. O., Martinez, O. M., Barr | eto, G. F. (1998). A | Analysis of operating variables in the catalytic purification of butene-1 in a trickle | |
|--------------------------------|---------------------------------------|--|-------------------------|---|--|
| HERO ID: Conditions of Use: | bed. Chinese 5575329 Processing | e Journal of Chemical Engineering 6(2): | 103-115. | | |
| | | | EXTRACTIO | DN | |
| Parameter | | Data | | | |
| | | | | | |
| Life cycle description: | Monomer used in polymer production | | | | |
| Process description: | | Selective hydrogenation is industrially em | ployed in the preparat | ion of high purity butene-1 for co-monomer use in the production of linear low density polyethy- | |
| Chamical concentration | | lene. Impurities of acetylenic compounds | and 1,3-butadiene are | selectively hydrogenated to reach concentrations of about 10 ppm in the final products. | |
| Comments: | • | See Table 1 for reaction network and kine | tic expression used for | r the modeling | |
| comments. | | See Table 1 for reaction network and kine | the expression used for | and modering. | |
| | | | EVALUATIO | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | Mette | Rung | connients | |
| Domain 1. Rendomky | Metric 1: | Methodology | High | Model is peer-reviewed and free of mathematical errors, based on sound approaches/methods, and uses appropriate equations and parameters. | |
| | | | | | |
| Domain 2: Representati | veness | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from Argentina, a non-OECD country. | |
| | Metric 3: | Applicability | High | Model can be applied to monomer and polymer production, an in-scope occupational | |
| | | | | scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Model is based on data greater than 20 years old and industry conditions that are expected to be outdated. | |
| Domain 3: Accessibility | Metric 4: | Temporal Representativeness | Low | Model is based on data greater than 20 years old and industry conditions that are expected to be outdated. | |

Overall Quality Determination

Metric 6:

Metadata Completeness

Low Medium Variability and uncertainty are not addressed

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: | Albertini, R. J J. B., Jr, Wrig Institute) (116 | Albertini, R. J., Sram, J., Vacek, P. M., Lynch, J., Nicklas, J. A., Sittert, Van, N. J., Boogaard, P. J., Henderson, R. F., Swenberg, J. A., Tates, A. D., Ward, J. B., Jr, Wright, M. (2003). Biomarkers in Czech workers exposed to 1,3-butadiene: a transitional epidemiologic study. Research Reports (Health Effects Institute) (116):1-141; discussion 143-62. | | | |
|--|---|---|---|--|--|
| HERO ID: Conditions of Use: | 94288 Processing | | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Production, import, or us Life cycle description: Process description: | se volume: | Annual industrial production is approximately synthetic rubber manufacturing BD is an important industrial chemical used a manufacture of styrene-BD rubber (SBR) and | y 12 billion po as an intermedi l thermoplastic | unds, of which 3 billion are produced in the United States alone ate in the production of polymers, elastomers, and other chemicals. Although its major uses are in the resins, it is present in many products including the fungicides captain and captfol. | |
| | | | EVALUA' | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | 14.1 | N 4 11 | TT: 1 | | |
| | Metric 1: | Methodology | High | NIOSH method used. | |
| Domain 2: Representativ | veness | | | | |
| 2011411 21 1000000000 | Metric 2: | Geographic Scope | Medium | Research was conducted in many different countries, but worker data is from an OECD country. | |
| | Metric 3: | Applicability | High | Report is within scope. | |
| | Metric 4: | Temporal Representativeness | Medium | Data is more than 10 years old, but less than 20 years old. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | Data sources, assessment methods, and results are clearly documented. | |
| Domain 4: Variability an | d Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainties are explained and put into context of the study. | |
| Overall Qualit | y Determ | ination | High | | |

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: HERO ID: Conditions of Use: | Albertini, R., The use of no 37(1):105-132 1328548 Processing | Clewell, H., Himmelstein, M. W., Mo on-tumor data in cancer risk assessme 2. | orinello, E., Olin nt: reflections or | , S., Preston, J., Scarano, L., Smith, M. T., Swenberg, J., Tice, R., Travis, C. (2003). n butadiene, vinyl chloride, and benzene. Regulatory Toxicology and Pharmacology |
|---|---|--|--|---|
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Production, import, or us | e volume: | Worldwide, annual butadiene production chemical produced in the United States. | t is approximately About 75% of the n | 12 billion pounds, with 3 billion pounds produced in the U.S., making it the 36th highest volume nanufactured 1,3-butadiene is used to make synthetic rubber. |
| | | | EVALUAT | ΓΙΟΝ |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. |
| Domain 2: Representativ | reness | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. |
| | Metric 3: | Applicability | High | Data are for the use of butadiene in polymerization, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility/ | Clarity | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed by discussion limitations of animal vs human studies, and cur- rent available data. Variability is addressed by including multiple studies in the report. |
| Overall Qualit | y Determ | ination | High | |

General Engineering Assessment

| Study Citation: | ATSDR, (201 | 2). Toxicological profile for 1,3-butadien | е. | |
|--|---------------|---|-----------------|---|
| Conditions of Use: | Manufacture | and Import | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| | | | | |
| Production, import, or us | e volume: | Annual U.S. production capacity is 6 billion | pounds in 2008 | 8. 600 million pounds imported in 2005. (pg. 135/229) |
| Life cycle description: synthetic rubber, plastic, and resin manufactu | | | uring | |
| Number of sites: | | 11 sites that produce butadiene, 847 facilities | s that produce, | process, or use butadiene. (site info starts on pg.136/229) |
| | | | | |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | NIOSH and EPA methods used. |
| Domain 2: Representativ | reness | | | |
| • | Metric 2: | Geographic Scope | High | Most data is from U.S, some supplemental studies are included from Canada. |
| | Metric 3: | Applicability | High | Report is within scope. |
| | Metric 4: | Temporal Representativeness | Medium | Data is between 10 and 20 years old. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | High | Data sources are all documented and cited. |
| Domain 4. Variability an | d Uncertainty | | | |
| Domain 1. Variability an | Metric 7: | Metadata Completeness | High | Uncertainty is addressed throughout the report, and there is a section dedicated to it. |
| Overall Qualit | y Determ | nination | High | |

| Study Citation | Polognosi C | Kirsch Valders M (2016) The aver | ivo I. CPMN assau da | rate significant human avacuura to hutadiana Mutatian Basaarah 770(Dt A):72 |
|---------------------------|----------------|---|--------------------------|---|
| Study Citation: | Bologilesi, C. | , Kirsch-volders, W. (2010). The ex v_{i} | IVO L-CDIVIIN assay de | ects significant numan exposure to butaciene. Mutation Research 770(Pt A):75- |
| HERO ID: | 4656923 | | | |
| Conditions of Use: | Processing | | | |
| | | | EXTRACTION | |
| Parameter | | Data | | |
| Life cycle description: | | Synthetic rubber and polymer manufactu | ring, petrochemical manu | facturing. |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | Medium | Assessment uses high quality data that are not from frequently-used sources and there are no known quality issues. |
| Domain 2: Representative | eness | | | |
| 1 | Metric 2: | Geographic Scope | Medium | Data is pulled from three countries, two of three are in the OECD. |
| | Metric 3: | Applicability | High | Data are for synthetic rubber and polymer manufacturing, petrochemical manufacturing, in-scope occupational scenarios. |
| | Metric 4: | Temporal Representativeness | Medium | Some data included in the review is over 20 years old, some is between 10 and 20 years old, and some is less than 10 years old. |
| | Metric 5: | Sample Size | N/A | Process description. |
| Domain 3: Accessibility/ | Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | Assessment or report clearly documents results, methods, and assumptions. |
| Domain 4: Variability and | l Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed by using a quality score for included sources. Variability ad- dressed by using various different sources in the literature review. |
| Overall Quality | v Determ | nination | Medium | |

| Study Citation: | Choudhary, | Choudhary, G. (1994). Environmental exposure to 1 3-butadiene: A human health perspective. Journal of Environmental Science and Health, Part C: | | | | | |
|---|----------------|---|-----------------------|--|--|--|--|
| HERO ID. | 5621174 | tal Carcinogenesis & Ecotoxicology R | eviews 12(1):23-6 |)]. | | | |
| Conditions of Use: | Processing | | | | | | |
| | | | EXTRAC | TION | | | |
| Parameter | | Data | LATING | | | | |
| | | | | | | | |
| Production, import, or u Life cycle description: | ise volume: | The annual production of 1,3- butadiene synthetic rubber manufacturing | e is approximately 12 | 2 billion pounds worldwide, and 3 billion pounds in the United States | | | |
| | | | EVALUA' | TION | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | | | |
| Domain 2: Representati | veness | | | | | | |
| · · · · · · · · · | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. Production data is well cited. | | | |
| Domain 3: Accessibility | y/ Clarity | | | | | | |
| · · · · · | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability a | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed by stating that there are gaps in the data, and suggesting where more research needs to be conducted. Variability is not addressed. | | | |
| Overall Quali | ty Detern | nination | High | | | | |

1,3-Butadiene

| Study Citation: HERO ID: Conditions of Use: | Downs, T. D 94761 Manufacturi | Downs, T. D., Crane, M. M., Kim, K. W. (1987). Mortality among workers at a butadiene facility. American Journal of Industrial Medicine 12(3):311-329. 4761 Janufacturing | | | | | |
|--|-------------------------------------|---|---|--|--|--|--|
| | | 5 | FXTRAC | TION | | | |
| Parameter | | Data | EATAA | | | | |
| Life cycle description: Butadiene was manufactured by the cata designed to operate in an entirely enclos outlined in the Appendix. | | | llytic dehydrogena ed system, and ha | tion of n-butene using a process described in the Appendix. Since butadiene is a gas, the process was s done so since the plantwas first opened. The few process changes that have been introduced are also | | | |
| Comments: | See Appendix Table 1. | | | | | | |
| | | | EVALUA | ATION | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Social Security Administration records used and Texas state records used. NIOSH reports are referenced. | | | |
| Domain 2: Representativ | veness | | | | | | |
| 1 I | Metric 2: | Geographic Scope | High | Data from USA. | | | |
| | Metric 3: | Applicability | High | Report is within scope. | | | |
| | Metric 4: | Temporal Representativeness | Low | Data is over 20 years old. | | | |
| | Metric 5: | Sample Size | N/A | Process description | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | Data sources, assessment methods, and results are clearly documented. | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | |
| 5 | Metric 7: | Metadata Completeness | High | Uncertainties are addressed and explained in the report. | | | |

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: | EC, (2000). | Priority Substances List Assessment Rep | oort: 1,3-Butadiene. | |
|--|----------------|--|--|---|
| Conditions of Use: | Domestic ma | nufacturing, Plastic material manufactur | ring | |
| | | | EXTRACTION | N |
| Parameter | | Data | | |
| Production, import, or use volume:1994 data: single Canadian producer wit domestic use was 98.3kilotonnes and 7.1k latexes; 10.2% towards nitrile-butadiene r one Canadian producer in 1994 | | | n capacity of 120kiloto lotonnes were for expon lbbers; 3.5% towards A | nnes, actual production 103.7kilotonnes; Canada inported 1.7kilotonnes from USA; Canadian rt sales Consumption breakdown: 52.3% towards PB rubber, 31.5% towards styrene-butadiene BS; 2.5% towards specialty SBR |
| | | | EVALUATION | N |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | - | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. |
| Domain 2. Representativ | veness | | | |
| Bolliuli 2. Representati | Metric 2: | Geographic Scope | Medium | Data are from Canada, an OECD country. |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing and plastic materials manufacturing, in-scope occupational scenarios. |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. |
| | Metric 5: | Sample Size | N/A | Production information. |
| Domain 3: Accessibility | / Clarity | | | |
| ,, | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4: Variability ar | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by changes from 1994 to 1996, but uncertainty is not addressed. |
| Overall Qualit | ty Detern | nination | Medium | |

| Study Citation: | Fink, J. K. (2 | Fink, J. K. (2010). Acrylonitrile-butadiene-styrene polymers. :211-267. 9493525 | | | | | | |
|-------------------------------------|----------------|---|------------|---|--|--|--|--|
| Conditions of Use: | Recycling | | | | | | | |
| | | | EXTRACTION | | | | | |
| Parameter | | Data | Data | | | | | |
| Process description: | | From articles used in electronics, high value precious metals, electronic components and glass electronic components are separated from the plastic housings, which have been generally sent to landfill because there was no economical process to separate the plastics to sufficient purity to enable the plastics to be recycled. The housings are generally made of mixed plastics such as ABS and PC (118). Methods suitable for the recycling of ABS resins have been developed (81,118-120). Full description on recycling of ABS on pdf pgs. 37-48 | | | | | | |
| | | | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | Medium | Book chapter, is not a frequently used source, but uses sound methods and associated information does not indicate flaws or quality issues. | | | | |
| Domain 2. Representati | veness | | | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | The data are from the United States | | | | |
| | Metric 3: | Applicability | Medium | Information is applicable to occupational scenarios but is not the recycling of 1,3- butadiene but of a reaction product, which is not within the scope of the risk evaluation. This information may be useful information. | | | | |
| | Metric 4: | Temporal Representativeness | Medium | Chapter was published in 2010, more than 10 years ago but less than 20 years old. | | | | |
| | Metric 5: | Sample Size | N/A | N/A-qualitative information | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Assessment or report clearly documents results, methods, and assumptions. Data sources are generally described but not fully transparent. | | | | |
| Domain 4 [.] Variability a | nd Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | High | The assessment addresses variability by covering different processes and uncertainty is not applicable as only extracted data was different process descriptions. | | | | |
| Overall Qualit | ty Determ | nination | Medium | | | | | |

PUBLIC RELEASE DRAFT

General Engineering Assessment

| | | | | · | | |
|--|--|---|---------------|---|--|--|
| Study Citation: | Fink, J. K. (2 | 010). Acrylonitrile-butadiene-styrene pol | ymers. :211-2 | 267. | | |
| HEKO ID: Conditions of User | 9493525 December 2 | | | | | |
| Conditions of Use: | Processing as | a reactant | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Process description: | 1,3-butadiene with acrylonitrile, styrene and other monomers produce ABS polymers. Continuous mass polymerization occurs using poly-butadiene with acry- lonitrile, styrene and other reactants through a cascade of reactors which after the first stage additional monomers are added. (pdf pg. 7) Emulsion polymerization: ABS products with high impact strengths and relatively high surface gloss may be produced by using traditional emulsion polymerization techniquesIn the agglomeration step, the latexes are partially agglomerated using a core/shell agglomerating agent latex, which consists of an elastomeric 1,3-butadiene/styrene copolymer core and an ethylacrylate/methacrylic acid copolymer shell. (full description starts on pg. 8) | | | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | Book chapter, is not a frequently used source, but uses sound methods and associated information does not indicate flaws or quality issues. | | |
| Domain 2. Representativ | veness | | | | | |
| 2 official 21 Hoprosonical | Metric 2: | Geographic Scope | High | The data are from the United States | | |
| | Metric 3: | Applicability | High | The assessment is for an occupational scenario (Processing as a reactant) within the scope of the risk evaluation | | |
| | Metric 4: | Temporal Representativeness | Medium | Chapter was published in 2010, more than 10 years ago but less than 20 years old. | | |
| | Metric 5: | Sample Size | N/A | N/A-qualitative information | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Medium | Assessment or report clearly documents results, methods, and assumptions. Data sources are generally described but not fully transparent. | | |
| Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High The assessment addresses variability by covering different processes and uncertainty is not applicable as only extracted data was different process descriptions. | | | | | | |
| Overall Qualit | ty Determ | nination | High | | | |

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| Study Citation: | Hallenbeck, V | W. H. (1992). Cancer risk assessment f | for the inhalation of $1,$ | 3-butadiene using physiologically based pharmacokinetic modeling. Bulletin of | | | |
|---------------------------|---------------|--|----------------------------|--|--|--|--|
| HERO ID: | 820099 | a containination and Toxicology 49(1) |).00-70. | | | | |
| Conditions of Use: | Manufacturin | g | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| Production, import, or us | se volume: | BD production is 12 billion pounds world | lwide and 3 billion pound | s in the United States; based on another source | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | Medium | Assessment uses high quality data that are not from frequently-used sources and there are no known quality issues. | | | |
| Domain 2: Representativ | /eness | | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | N/A | facility/production data. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | |
| - | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Qualit | y Determ | nination | Medium | | | | |

| Study Citation: HERO ID: | Hurst, H. E. (646909 | Hurst, H. E. (2007). Toxicology of 1,3-butadiene, chloroprene, and isoprene. Reviews of Environmental Contamination and Toxicology 189:131-179. | | | | |
|---|--------------------------|---|--------|--|--|--|
| Conditions of Use: | Domestic ma | nufacturing | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Production, import, or use volume: Process description:More than 5,000,000 tons produced worldwide in 2004; approximately 43% produced in the United States butadiene produced during ethylene production by steam cracking petroleum (petroleum distillates combined with steam at high temperature) | | | | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | TT: 1 | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | N/A | Process/facility data | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Qualit | y Detern | nination | High | | | |

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: | Huy, L. N., L | Huy, L. N., Lee, S. C., Zhang, Z. (2018). Human cancer risk estimation for 1,3-butadiene: An assessment of personal exposure and different microenvi- | | | | | |
|---|-------------------------|---|-------------|---|--|--|--|
| HERO ID: | ronments. Sc 4283815 | ience of the Total Environment 616-617 | :1599-1611. | | | | |
| Conditions of Use: | Processing | | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | Data | | | | | | |
| Production, import, or use volume: Life cycle description:In 2013, the global BD market volume was 10,500 kt and is projected to be 14,180 kt by 2020 with the annual growth rate of 4.4% from 2014 to 2020 Polymer in rubber manufacturing, platic and resin manufacturing | | | | | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data is pulled from many countries, some are in the OECD. | | | |
| | Metric 3: | Applicability | Low | Data are for personal exposures within cities, which is similar to the in-scope occupa- tional scenario of emissions to air. | | | |
| | Metric 4: | Temporal Representativeness | High | Assessment is based on current industry conditions and data no more than 10 years old. | | | |
| | Metric 5: | Sample Size | N/A | Process description. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High Uncertainty is addressed by mentioning unavailability of data in most countries. Vari- ability addressed by including studies for different microenvironments and age groups. | | | | | | | |
| Overall Qualit | y Detern | nination | High | | | | |

| Study Citation: | Huy, L. N., L | y, L. N., Lee, S. C., Zhang, Z. (2018). Human cancer risk estimation for 1,3-butadiene: An assessment of personal exposure and different microenvi- | | | | |
|--------------------------------------|-------------------------|---|-------------------|--|--|--|
| HERO ID: | ronments. Sc 4283815 | ience of the Total Environment 616-61 | 7:1599-1611. | | | |
| Conditions of Use: | Disposal | | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Life cycle description: | | Emissions to Air | | | | |
| Number of sites: | | 175 | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | E VALUA Rating | Comments | | |
| Domain 1: Reliability | | Wettle | Katilig | Comments | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data is pulled from many countries, some are in the OECD. | | |
| | Metric 3: | Applicability | Low | Data are for personal exposures within cities, which is similar to the in-scope occupa- tional scenario of emissions to air. | | |
| | Metric 4: | Temporal Representativeness | High | Assessment is based on current industry conditions and data no more than 10 years old. | | |
| | Metric 5: | Sample Size | N/A | life cycle description. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| | | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by mentioning unavailability of data in most countries. Vari- ability addressed by including studies for different microenvironments and age groups. | | |
| Overall Quality Determination | | High | | | | |

General Engineering Assessment

| Study Citation: | IARC, (1992). Occupational exposures to mists and vapours from strong inorganic acids; and other industrial chemicals. |
|--------------------------|---|
| Conditions of Use: | Manufacturing |
| | EXTRACTION |
| Parameter | Data |
| Production, import, or u | use volume: Pg. 241/345: In 1987, worldwide production of 1,3-butadiene was approximately 5.5 million tons. U.S. production was 1,329,000 tons. |
| Life cycle description: | pg 242/345In 1990, 1,3-butadiene was used in the USA for: styene-butadiene rubber (30%), polybutadiene rubber (20%), adiponitrile/hexamethylenediamin (15%), styene-butadiene latex (10%), neoprene rubber (5%), acrylonitrile-butadiene-styene resins (5%), exports (4%), nitrile rubber (3%) and other (includin specialty polymers) (8%) (Anon., 1991a). (For more detailed discussions of the production and use of 1,3-butadiene, see Miler, 1978; Leviton, 1983; Greek, 1984 |
| Process description: | Pg. 240/345: "The production of 1,3-butadiene is thus a two-stage process: (i) production of a e4 coproduct during ethylene manufacture and (ii) recovery of 1,3-butadiene from the co-product. The first stage consists of cracking a hydrocarbon such as naphtha to produce ethylene as the primary product and a corproduct stream composed of e4 hydrocarbons. The amount of 1,3- butadiene in the co-product depends on the feedstock used and the severity of the crackin process: the heavier the feedstock and the more severe the cracking, the more 1,3-butadiene is produced. The 1,3-butadiene content of the co-product C4 stream is 20-70%; the C4 feed streams are usually blended with a feed stream containing 40-50% 1,3-butadiene for processing. In the extraction plants, solvents suc as dimethylformamide, acetonitrile, furfural, dimethylacetamide and methyl pyrrolidone are used to alter the volatility of components in a fractional distillation selectively and to produce a high purity (> 99.0%) 1,3-butadiene monomer." |
| Number of sites: | Pg. 241/345See Table 2 for trends by country: Information available in 1988 indicated that 1,3-butadiene was produced by nine companies in Germany, eigl in Japan, four in the United Kingdom and in Brazil, three in France, two in Australia, Belgium, Canada, the Netherlands and Spain, and one each in Argentina Austria, Bulgaria, China, Czechoslovakia, Finland, India, Italy, Mexico, Poland, Saudi Arabia, Singapore, Taiwan and Yugoslavia. It was produced by eigl companies in the USA in 1991. |
| Chemical concentration | n: pg 239/345There is an instrument grade of 99.4-99.5 mol% purity, a research grade of 99.86 mol% purity, a technical-commercial grade of 98 mol% purity and rubber grade of 99.0-99.5%. Crude 1,3-butadiene is also available from many producers for use as a feedstock. Such grades contain a minimum of 36-65% |

| | EVALUATION | | | |
|---------------------------------------|------------|-----------------------------|--------|--|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. |
| | | | | |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | Medium | Most data is from the US, but other countries are included, and the report was published in France. |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| | | | | |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| | | | | |
| Domain 4: Variability and Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by the statistics presented in the report. Variability addressed by including many data sources from different sectors of production. |
| | | | | |

Continued on next page ...

General Engineering Assessment

HERO ID: 1104546 Table: 1 of 1

| | | continued from previous page | | |
|---|--|--|------------------------------------|--|
| Study Citation: HERO ID: Conditions of Use: | IARC, (1992). Occupational exposures to mi 1104546 Manufacturing | sts and vapours from strong inorganic acid | s; and other industrial chemicals. | |
| | | EVALUATION | | |
| Domain | Metric | Rating | Comments | |
| Overall Quali | ity Determination | High | | |

General Engineering Assessment

| Study Citation: | IARC, (1999) | IARC, (1999). Re-evaluation of some organic chemicals, hydrazine, and hydrogen peroxide. | | | |
|---|-----------------------------|--|--|---|--|
| Conditions of Use: | Domestic Ma | nufacturing | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Production, import, or use volume:Shows butadiene US production once ever for butadiene rubber, 13% for styrene-buta Steam cracking: hydrocarbons heated to 8 which complexes butadiene May also us Seven major producers in United States w polymerization grade has min. 99% w/ a processed of the seven with the seven | | very three years from atadiene latex, 4% f 800 C and 34kPa f use dehydrogenatio with 10 plant locati / acetylene impurity | n 1981-1996; 1996 production was 1,744,000 tonnes Use pattern in US in 1995: 31% for SBR, 24% for chloroprene rubber, 5% for ABS, 2% for nitrile rubber, 12% for adiponitrile, and 9% other for <1sec; separated by extractive distillation, also may use cuprous ammonium acetate for separation no fn-butane gions in 1996 y; other grades sold with minute impurities stabilized with hydroquinone, catechol, and aliphatic | | |
| Physical form: | | liquefied gas under pressure | | | |
| | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | TT' 1 | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | |
| Domain 2: Representati | veness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Domain 4: Variability a | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Variability addressed by change over time and across countries but uncertainty is not addressed. | |
| Overall Quality Determination | | | High | | |

General Engineering Assessment

| Study Citation: HERO ID: Conditions of Use: | IARC, (1986) 5549343 Processing |). Some chemicals used in plastics and | elastomers. | |
|---|---|--|-----------------------|--|
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Production, import, or use volume:1.04 million tons produced in 1983. 400,000 toLife cycle description:Plastic and Resin Manufacturing, synthetic rublProcess description:"1,3-Butadiene is manufactured either as a co-pNumber of sites:11 major U.S. producers have 16 plant location | | | | in 1983. turing e steam cracking of naphtha to yield ethylene or through the catalytic dehydrogenation of n-butane or |
| | | | EVALUA' | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data & techniques from frequently-used sources. |
| Domain 2: Representativ | veness Metric 2: Metric 3: Metric 4: | Geographic Scope Applicability Temporal Representativeness | Medium High Low | Data is from many countries, most of which are in the OECD. Data are for plastic and resin manufacturing and synthetic rubber manufacturing, an in- scope occupational scenario. Assessment is based on data greater than 20 years old and industry conditions that are |
| | metale n | Temporar representativeness | 2011 | expected to be outdated. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty addressed by stating where data is lacking, or there are too few samples. Variability addressed by referencing many studies done in different countries and work- place environments. |
| Overall Qualit | y Determ | ination | High | |

| Study Citation: | IARC, (2008). 1,3-Butadiene, ethylene oxide and vinyl halides (vinyl fluoride, vinyl chloride and vinyl bromide). IARC Monographs on the Evaluation of | | | | | |
|------------------------|--|--|--|--|--|--|
| HERO ID: | 755320 | | | | | |
| Conditions of Use: | Domestic manufacturing | | | | | |
| | EXTRACTION | | | | | |
| Parameter | Data | | | | | |
| | | | | | | |
| Production, import, or | Ise volume: North America capacity 2006 - 2,878 tonnes 2004 - 2,862 tonnes 1996 - 1,956 tonnes 1990 - 1,593 tonnes 1981 - 1,480 tonnes Also shows butadiene production in other regions of the world (Table 2) | | | | | |
| Process description: | steam cracking: accounts for over 95% of global BD production; hydrocarbons heated to 800 C and 34kPa for <1sec, collected as C4 fraction; separated by extractive distillation, most common solvents used are acetonitrile and DMF w/ DMAc, furfural, and NMP also used Dehydrogenation of n-butane by Houdry process or by oxidative dehydrogenation Alternative ethanol-based production in India 7 different processes exist for extraction of butadiene | | | | | |
| Chemical concentration | butadiene used for polymerization is 99.9% pure with up to 22 different light volatile impurities | | | | | |

| | | | EVALUA | TION |
|--------------------------------------|----------------|-----------------------------|--------|--|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. |
| Domain 2: Representati | veness | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. and North American countries |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility/ Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4: Variability and | nd Uncertainty | Martin Garda | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by temporal changes, but uncertainty is not addressed. |
| Overall Quality Determination | | | High | |

| Study Citation: | IISRP, (1982) | . Mortality of workers in the styrene-but | tadiene rubber | polymer manufacturing industry (final report) with attached status report, cover sheets | | |
|---|-----------------------------|--|----------------|---|--|--|
| HERO ID: | and letter date 5372807 | ed 120282. | | | | |
| Conditions of Use: | Processing | | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| Life cycle description: Process description: | | polymerization for synthetic rubber manufacturing The basic method of production of synthetic rubber in these plants was through the reaction of an aqueous emulsion of butadiene and styrene in the presence of a soap solution, polymerization indicators, and regulators to form a high molecular weight polymer with elastic properties. Initially, this reaction was carried out at high temperatures, about 50 degrees centigrade, and a pressure of about 60-50 psi. The reaction is usually carried to partial completion at which point it is terminated by the addition of a chemical called "shortstop." Any unreacted monomers of both styrene and butadiene are recovered or "stripped" from the latex. The latex is then coagulated, washed, dried, and packaged. | | | | |
| | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | Assessment uses high quality data and methods that are not from frequently-used sources and there are no known quality issues. | | |
| Domain 2: Representativ | /eness | | | | | |
| ľ | Metric 2: | Geographic Scope | High | Data are from the U.S., and one site in Canada. | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed by stating unknown values and population statistics in the sampling process. Variability addressed by running statistics with and without certain groups to see the sensitivity. | | |
| Overall Qualit | y Determ | ination | High | | | |

| Study Citation: | IISRP, (1986). | . Mortality of a cohort of workers in the s | tyrene-butad | liene polymer manufacturing industry 1943-1982 (final report) with cover letter dated | |
|---|----------------------------------|---|--------------|---|--|
| HERO ID: Conditions of Use: | 040888. 5555546 Processing | | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Life cycle description: Process description: Number of sites: | | synthetic rubber manufacturing The basic method of producing synthetic rubber is throigh an emulsion polymeriation process. The basic reaction involves the poly merization of aqueous monomers of butadiene and styrene in the presence of a soap solution and an initiator system such as p-Menthane hydroperoxide and sodium formaldehyde sulfoxylate in combination with a mercaptan. When the appropriate level of polymerization is reached a "shortstop" such as sodium dimethyldithiocarbamate is added to end the reaction. The "shortstop" reacts with free radicals and oxidizing agents destroying the initiator system and presenting further polymerization. The unreacted monomer of butadiene is recovered through distillation and the styrene monomer is stripped by steam. The recovered monomers are recycled into the reactor stream. Antioxidants such as diphenylamine are 3 added to extend the "life" of the product. The latex is coagulated using salt and sulfuric acid. The coagulate is then washed, dried and the crumb is prepared for shipment. 10 | | | |
| | | | EVALUA' | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | Metric 1: | Methodology | High | Assessment uses high quality data and methods from frequently-used sources. | |
| Domain 2: Representativ | eness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber production, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed by discussing limitations of the study, and where more research needs to occur. Variability addressed by sampling sites more than once, sampling different sites, and dividing the study into subgroups. | |
| Overall Quality Determination | | | High | | |

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: | Johns Hopkir | Johns Hopkins University, (1992). Initial submission: mortality of workers in the styrene-butadiene rubber polymer manufacturing industry with cover | | | | | | |
|--------------------------|----------------------------|--|----------------------------|--|--|--|--|--|
| HERO ID: | letter dated 08 5790933 | 82492. | | | | | | |
| Conditions of Use: | Processing as | Processing as a Reactant: Synthetic Rubber Manufacturing | | | | | | |
| | | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | | |
| | | | | | | | | |
| Process description: | | See page 13-14 of 55 for a process descriplants in the past. | ption for synthetic rubber | as of the writing of this paper. See page 12 for a process description for synthetic rubber from | | | | |
| | EVALUATION | | | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| Ĩ | Metric 2: | Geographic Scope | High | Data are from the U.S., and one site in Canada. | | | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | | | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | The assessment provides only limited discussion of the variability and uncertainty in the results. | | | | |
| Overall Qualit | y Detern | nination | Medium | | | | | |

PUBLIC RELEASE DRAFT November 2024

General Engineering Assessment

| Study Citation: | Meinhardt, T Mortality pat | Meinhardt, T. J., Lemen, R. A., Crandall, M. S., Young, R. J. (1982). Environmental epidemiologic investigation of the styrene-butadiene rubber industry: Mortality patterns with discussion of the hematopoietic and lymphatic malignancies. Scandinavian Journal of Work, Environment and Health 86(4):250- | | |
|---------------------------|-------------------------------|--|---------------------|---|
| HEDO ID. | 259. | | | |
| Genditions of User | 02303 Processing | | | |
| Conditions of Use. | Theessing | | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| | | | | |
| Production, import, or us | se volume: | 40642 tons/yr (26.2% of which is butadie | ene) | |
| Life cycle description: | | Synthetic Rubber Manufacturing | | |
| Process description: | | Cold temperature continuous polymerizat | tion process. | |
| Number of sites: | | 15 SBR plants, 2 butyl rubber plants, 16 l | butadiene plants, 5 | styrene plants |
| | | | | |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | NIOSH method used. |
| Domain 2: Depresentativ | ionocc | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | High | Data from USA |
| | Metric 3: | Applicability | High | Report is within scope |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old |
| | Metric 5: | Sample Size | N/A | Background process information |
| | | Sample Shie | 1.011 | |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | High | Sources are cited and referenced. |
| | | - | - | |
| Domain 4: Variability an | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty is mentioned, but not spoken about in detail. |
| | | • | TT | |
| Overall Qualit | y Detern | lination | High | |

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: | Melnick, R. I | Melnick, R. L., Huff, J. E., Bird, M. G., Acquavella (1990). Symposium overview: Toxicology, carcinogenesis, and human health aspects of 1,3-butadiene. | | | | | |
|--|-----------------------------|---|----------------------|---|--|--|--|
| HERO ID. | Environmenta 5554903 | al Health Perspectives 86:3-5. | | | | | |
| Conditions of Use: | Processing (s | Processing (synthetic rubber manufacturing) | | | | | |
| | 800 | EVTRACTION | | | | | |
| Parameter | | Data | EATRAU | HON | | | |
| Tarameter | | Data | | | | | |
| Production, import, or us Life cycle description: | se volume: | 3 billion lbs/yr in the US, 12 billion lbs/ synthetic rubber manufacturing | /yr worldwide (2nd p | paragraph, pg. 2/3) | | | |
| | | | EVALUA | ΓΙΟΝ | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | | | |
| Domain 2: Representativ | /eness | | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber production, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed by discussing the limitations of the cohort study and where data is lacking. Variability is not addressed. | | | |
| Overall Qualit | y Detern | nination | High | | | | |

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

HERO ID: 5790851 Table: 1 of 1

| Study Citation: | NIOSH, (199 | 94). Initial submission: Mortality stud | y of workers em | ployed in 1,3-butadiene refining units identified from a large chemical workers cohort | |
|---|----------------|---|-----------------|---|--|
| HERO ID: | with cover let | tter dated 062094. | | | |
| Conditions of Use: | Processing | | | | |
| | | | EXTRAC | CTION | |
| Parameter | | Data | | | |
| Production, import, or use volume: Process description:Approximately 2500 million pounds of butadiene are produced in the United States each year.The Rubber Reserve process produced butadiene indirectly from ethanol. To better understand the process the plant may be considered u being comportion four major divisions: 1) an Acetaldehyde conversion system, 2) a butadiene conversion system, 3) a butadiene purification system. and 4) a recovery distil system. | | | | | |
| | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. | |
| Domain 2: Representati | veness | | | | |
| I I I I | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | |
| | Metric 5: | Sample Size | N/A | Process description. | |
| Domain 3: Accessibility | // Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Demain 4. Variabilitare | nd Uncertainty | | | | |
| Domain 4: variapiniv a | in sheer unity | | TT. 1 | | |

| Study Citation: | OECD, (2011 3808976 | CD, (2011). Emission scenario document on coating application via spray-painting in the automotive refinishing industry. | | | | | |
|--|------------------------|---|--|---|--|--|--|
| Conditions of Use: | Use (paints a | and coatings) | | | | | |
| | | | EXTRACTION | 1 | | | |
| Parameter | | Data | | | | | |
| Production, import, or use volume:"54,633,00Life cycle description:AutomotiveProcess description:Repair/repl | | "54,633,000 total gallons automotive refini Automotive Coating Application Repair/replace automotive surface, initial | 54,633,000 total gallons automotive refinish coatings/yr 99,747 - 1,097,457 gallons coating/yr (depending on coating type, from Table 1-1)" automotive Coating Application depair/replace automotive surface, initial wash (water/detergent and/or solvent), sanding (dry or wet), mixing of primer coatings, spray paint (multiple layers | | | | |
| of primer), curing/drying each layer, sandi basecoat and clearcoat), curing/drying each basecoat and clearcoat), curing/drying each "0.25-12 gal coating/site-day, depending or 32,296 (pg. 41/152)Number of sites:32,296 (pg. 41/152)Chemical concentration:15-25% (not specific to BD) | | | ing (dry or wet), solver 1 layer n number of jobs Also p | nt wipe-down, mixing of each coating (basecoat and clearcoat), spray paint (multiple layes of rovides method for adjusting the use rate based on the type of coating product used" (Table 3-2) | | | |
| EVALUATION | | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. | | | |
| Domain 2: Representativ | ieness | | | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | High | This ESD was developed by EPA based on U.S. data | | | |
| | Metric 3: | Applicability | Medium | Data is for multiple in-scope occupational scenarios; however, data is general and not specific to a chemical. | | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (min, max, mean) but discrete samples not provided and distribution not fully characterized. | | | |
| Domain 3: Accessibility, | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability an | nd Uncertainty | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple coating types | | | |
| Overall Oualit | v Detern | nination | Medium | encertainty not addressed, variability addressed by considering indiuple coalling types. | | | |

General Engineering Assessment

| Study Citation: HERO ID: Conditions of Use: | OECD, (2009 3827298 Processing an | OECD, (2009). Emission scenario documents on coating industry (paints, lacquers and varnishes). 3827298 Processing and Use | | | | |
|---|---|--|--|---|--|--|
| Conditions of Use. | Theessing an | | | | | |
| Davamatar | | Dete | EXTRACTION | | | |
| rarameter | | Data | | | | |
| Production, import, or use volume:3.2 million tonnes coating/yrLife cycle description:Formulation of Coatings and Use of CoatingsProcess description:"PROC: Dispersion, milling, finishing, filling spray, electrodeposition/electrocoating and autoThroughput:0.62-9.0 l/vehicle (auto refinishing); 1.1-5.1 g of 60,330 automotive application sites; 33 metal of Provides conc. estimates based on the chemical | | | g USE: Application todeposition, dip coa coating/can (metal c coating application cal function, not chen | via roller/brush, air spray systems, airless and air-assissted airless spray systems, electrostatic ating, flow and curtain coating, roll coating, and supercritical carbon dioxide coating systems" can coating sites) sites nical specific. | | |
| | | | | | | |
| D · | | | EVALUATION | | | |
| Domain Domain 1: Paliability | | Metric | Rating | Comments | | |
| Domain 1. Kenabinty | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. | | |
| Domain 2: Representativ | reness | | | | | |
| | Metric 2: | Geographic Scope | Medium | This ESD was not developed by EPA, but another OECD-member country. | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. | | |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is generally based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | |
| Domain 3: Accessibility/ | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple chemical func- tions and coating types | | |
| Overall Quality Determination | | | Medium | | | |

General Engineering Assessment

| Study Citation: HERO ID: | OECD, (2009). Emission scenario document on adhesive formulation. 3827299 | | | | | | |
|---|--|---|--------|---|--|--|--|
| Conditions of Use: | Processing: A | Adhesive Manufacturing | | | | | |
| EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | |
| Production, import, or use volume: Life cycle description: Process description: Throughput: Number of sites: Chemical concentration: | | 15.8-4,990 million kg adhesive/yr Formulation of Adhesives Unloading raw materials from containers into mixing vessel, mixing, packaging/on-site storage Provides methodology for estimating throughput based on the amount of adhesive produced, and the concentration of the chemical in the adhesive Provides methodology for estimating number of sites based on chemical PV, the adhesive use rate, and the concentration of the chemical in the adhesive formulation Provides conc. estimates based on chemical function, not chemical specific. | | | | | |
| EVALUATION | | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. | | | |
| Domain 2: Banrasantativanasa | | | | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | High | This ESD was developed by EPA based on U.S. data | | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical | | | |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is generally based on data greater than 10 years old but no more than 20 years old and industry conditions that are reasonably expected to be representative of current industry conditions. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering various chemical func- tions and types of adhesives. | | | |
| Overall Quality Determination | | | High | | | | |

General Engineering Assessment

| Study Citation: HERO ID: Conditions of Use: | OECD, (2013). Emission scenario document on the industrial use of adhesives for substrate bonding. 3827300 Use | | | | | | |
|---|--|--|--------|--|--|--|--|
| EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | |
| Production, import, or use volume: Life cycle description: Process description: Throughput: Number of sites: Chemical concentration: | | 1,500 - 9,100,000 kg adhesive/site-yr Adhesive Application unloading, dilute and mix (optional), application (roll, spray, curtain, bead/syringe), drying/curing, product finishing Provides methodology for estimating throughput based on the amount of adhesived used, and the concentration of the chemical in the formulation 541-22,294 Provides conc. estimates based on chemical function and adhesive type, not chemical specific. | | | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. | | | |
| Domain 2: Representativ | veness Metric 2: | Geographic Scope | High | This ESD was developed by EPA based on U.S. data | | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is generally based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering various chemical func- tions, types of adhesives, and end use markets. | | | |
| Overall Quality Determination | | | High | | | | |
1,3-Butadiene

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

HERO ID: 3827416 Table: 1 of 1

| Study Citation: | OECD, (2004 | OECD, (2004). Emission scenario document on lubricants and lubricant additives. | | | |
|---|------------------------|--|---|---|--|
| HERO ID: Conditions of Use: | 5827416 Formulation | Formulation and use of lubricants, hydraulic fluids, and metalworking fluids | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Production, import, or use volume: Table 1.1 (pg Table 4.7 (pg Process description: Section 2 (pg | | Table 1.1 (pg 13) has UK lubricant produ Table 4.7 (pg 50), Table 4.13 (pg 55) has Section 2 (pg 19) provides process overvi | action. Table 1.2 (p consumption by so tew. | bg 14), Figure 1 (pg 15-18), Table 4.2 (pg 45), Table 4.3 (pg 47), Table 4.4 (pg 48), Table 4.5 (pg 49), ector. | |
| Number of sites: | | Page 47 states 50.000+ businesses use me | talworking lubric | ants. | |
| Chemical concentration:Fage 47 states 50,000+ businesses use inetatworkinTable 4.1, Table 4.2 (pg 45), Table 4.3 (pg 47), TableTable 4.13 (pg 55), Table 4.14 (pg 55) has concentration | | | g 47), Table 4.6 (p s concentrations by | g 50), Table 4.7 (pg 50), Table 4.9 (pg 52), Table 4.10 (pg 53), Table 4.11 (pg 53), Table 4.12 (pg 54), y additive type. | |
| | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | Medium | From OECD countries. Data is mostly UK. | |
| | Metric 3: | Applicability | High | Formulation and use of lubricants is in scope. | |
| | Metric 4: | Temporal Representativeness | Medium | The ESD is from 2004, which is 20 years old. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | |
| Domain 3: Accessibility/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Domain 4: Variability ar | nd Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple additive types. | |
| Overall Quality Determination | | High | | | |

| Study Citation: HERO ID: | OECD, (2015). Emission scenario document on use of adhesives. 3833136 | | | |
|--|--|-----------------------------|---|--|
| Conditions of Use: | Adhesive App | plication | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Production, import, or use volume:1,500 - 9,100,000 kg adhesive/site-yr (Table 3- unloading, dilute and mix (optional), applicationProcess description:unloading, dilute and mix (optional), applicationThroughput:Provides methodology for estimating throughpNumber of sites:541-22,294Chemical concentration:Provides conc. estimates based on chemical fu | | | le 3-2 on page 46 cation (roll, spray aghput based on t al function and ac | o of 189) y, curtain, bead/syringe), drying/curing, product finishing (page 33 of 189) he amount of adhesive used, and the concentration of the chemical in the formulation. lhesive type, not chemical specific. |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | Matria 1. | | II:-h | |
| | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | High | This ESD was developed by EPA based on U.S. data |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is generally based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness | | Medium | Uncertainty not addressed. Variability addressed by considering various chemical func- tions, types of adhesives, and end use markets. | |
| Overall Quality Determination | | | High | |

| Study Citation: HERO ID: Conditions of Use: | OECD, (2010 3840003 Processing | 10). Emission scenario document on formulation of radiation curable coatings, inks and adhesives. | | | | |
|--|--------------------------------------|---|--------|--|--|--|
| | EXTRACTION | | | | | |
| Parameter | Data | | | | | |
| Production, import, or use volume:0.7-69.84 million kg coating/ink/adhesive/yrLife cycle description:Formulation of Coatings, inks, and adhesivesProcess description:Preheating (optional), Unloading raw materials from containerThroughput:Provides methodology for estimating throughput based on theNumber of sites:Provides methodology for estimating number of sites based onChemical concentration:Provides conc. estimates based on chemical function, not chem | | | | to mixing kettle, mixing, filtering, packaging bunt of product produced, and the concentration of the chemical in the formulation emical PV, the use rate, and the concentration of the chemical in the formulation l specific. | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. | | |
| | | | | | | |
| Domain 2: Representativ | Veness Matria 2 | Casaranhia Saana | Iliah | This ECD and Jacob and In EDA have Jacob U.C. Jake | | |
| | Metric 2: | Geographic Scope | High | This ESD was developed by EPA based on U.S. data | | |
| | Metric 3: | Applicability | Medium | to a chemical. | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness | | | Medium | Uncertainty not addressed. Variability addressed by considering various chemical func- tions and types of UV curable products. | | |
| Overall Qualit | y Determ | nination | Medium | | | |

General Engineering Assessment

| Study Citation: | OECD, (200 | D, (2009). Emission scenario document on plastic additives. | | | | | |
|-----------------------------------|--------------|---|--|---|--|--|--|
| Conditions of Use: | Plastics Cor | pounding and Converting | | | | | |
| FXTRACTION | | | | | | | |
| Parameter | | Data | EATRACIIO | 224 | | | |
| | | | | | | | |
| Production, import, or | use volume: | Provides % of polymers used for various of | end-use applications | | | | |
| Process description: | | Provides descriptions for a variety of closs tumbling, ball blending, gravity mixers, pa processes: extrusion, injection molding, co calendering, hand lay up, spray technique | Provides descriptions for a variety of closed, partially open, and open compounding and converting processing. Including the following compounding processes: tumbling, ball blending, gravity mixers, paddle mixers, intensive vortex mixers, banbury mixers, two roll mills, and extruder mixing. And the following converting processes: extrusion, injection molding, compression molding, extrusion blow molding, injection blow molding, film extrusion, extrusion coating, thermoforming, calendering, hand lay up, spray techniques, and filament winding.ESD also provides a break down of the % and volume of polymers used in each process in the | | | | |
| Throughput: | | Provides methodology for estimating throughput of polymers and additives. | | | | | |
| Number of sites: 4000 sites in UK | | | | | | | |
| Chemical concentration | n: | Provides conc. estimates based on additive | e function in various p | lastics, not chemical specific. | | | |
| | | | | | | | |
| | | | EVALUATIO | N | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. | | | |
| Domain 2: Representat | tiveness | | | | | | |
| 1 | Metric 2: | Geographic Scope | Medium | This ESD was not developed by EPA, but another OECD-member country. | | | |
| | Metric 3: | Applicability | Medium | Data are for multiple in-scope occupational scenarios; however, data is general and not specific to a chemical. | | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment from 2009 but is based on data greater than 20 years old. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | | |
| Domain 3: Accessibilit | ty/ Clarity | | | | | | |
| Domain 5. / www.solution | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |

Domain 4: Variability and Uncertainty

Metadata Completeness Uncertainty not addressed. Variability addressed by considering prevalence of various Metric 7: Medium processing methods, additive functions, and plastics. **Overall Quality Determination** Medium

| Study Citation: | OECD, (2011 | OECD, (2011). Emission scenario document on the chemical industry. | | | | | |
|--------------------------|----------------|---|---|--|--|--|--|
| HERO ID: | 6306753 | | | | | | |
| Conditions of Use: | Manufacture, | ufacture, processing, use | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Life cycle description: | | Manufacture, Formulation of processing aids, | processing as a reac | tant, use of processing aids | | | |
| Process description: | | General synthesis process consists of reaction to make another chemical or on to the next life | , handling/transportat e cycle stage | ion, isolation, handling/transportation, purification, handling/transportation, then either reaction | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. | | | |
| Domain 2: Donragontatio | von oge | | | | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | Medium | This ESD was not developed by EDA, but another OECD member country | | | |
| | Metric 3: | Applicability | Medium | Data are for multiple in-scope occupational scenarios: however, data is general and not | | | |
| | Weate 5. | ripplicuolity | Wiedrum | specific to a chemical. | | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment from 2011 but is based on data greater than 20 years old. | | | |
| | Metric 5: | Sample Size | N/A | No sample data. | | | |
| | | | | | | | |
| Domain 3: Accessibility | / Clarity | Matadata Camalatanaa | TT: -1- | | | | |
| | Metric 6. | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | N/A | Process description and life cycle description. | | | |
| Overall Qualit | y Determ | nination | Medium | | | | |

1,3-Butadiene

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | OECD, (202 | 20). Emission scenario document on chemical additives used in automotive lubricants. | | | | | |
|-------------------------|--------------|--|--|--|--|--|--|
| HERO ID: | 6385735 | | | | | | |
| Conditions of Use: | Processing a | and Commercial Use: Lubricant additives | | | | | |
| | | | EXTRAC | TION | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Production, import, or | use volume: | 8.5 billion kg lubricants/yr | | | | | |
| Life cycle description: | | Formulation and Use of Automotive Lub | oricants | | | | |
| Process description: | | "Processing: Unloading raw materials, b | lending, intermedia | ate storage Use: Unloading lube oil, removing spent oil and replacing with new oil, disposing/recycling | | | |
| | | of used oil" | | | | | |
| Throughput: | | Provides methodology for estimating the | s methodology for estimating throughput based on the amount of lubricant produced, and the concentration of the chemical in the lube oil | | | | |
| Number of sites: | | Provides methodology for estimating number of sites based on chemical PV, the use rate, and the concentration of the chemical in the lubricant | | | | | |
| Chemical concentration | n: | Provides conc. estimates based on chemical function, not chemical specific. | | | | | |
| | | | EVALUA | TION | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| - | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. | | | |
| Domain 2: Representat | tiveness | | | | | | |
| Domain 2. Representa | Matria 2. | Geographic Scope | High | This ESD was developed by EDA based on U.S. data | | | |
| | Metric 2: | | rign | This ESD was developed by EPA based on U.S. data | | | |
| | Metric 3: | Applicability | Medium | Data is for multiple in-scope occupational scenarios; however, data is general and not specific to a chemical. | | | |
| | Matria 4 | Tomporal Doprogentativeness | Lich | Assessment is based on summent industry conditions and data no many than 10 years ald | | | |

| Overall Quality Determination | | High | |
|---------------------------------------|-----------------------------|--------|--|
| Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple additive types. |
| Domain 4: Variability and Uncertainty | 7 | | |
| Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 3: Accessibility/ Clarity | | | |
| Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. |
| Meule 4. | Temporar Representativeness | nigii | Assessment is based on current industry conditions and data no more than 10 years old. |

| Study Citation: HERO ID: Conditions of Use: | OECD, (2009). Emission scenario document on transport and storage of chemicals. 6393282 Transportation and Storage (Processing, distribution in commerce) | | | | | |
|---|---|--|--|--|--|--|
| | EXTRACTION | | | | | |
| Parameter | Data | | | | | |
| | | | | | | |
| Production, import, or us | e volume: "11 million tonnes shipped via rail tankers 30 million tonnes shipped via pipelines" | | | | | |
| Life cycle description: | Transportation and Storage | | | | | |
| Process description: | On-site storage of chemicals, filling of containers, transport to distributors/downstream users/consumers, containers with residual chemical transported to recylc- | | | | | |
| | ing/cleaning or disporal site, empty/cleaned containers returned to distributor or production site | | | | | |
| Throughput: | "Road tankers: 18-25 tonnes Rail tankers: 130,000 L IBCs: 400-2,000 L or 225-2,270 kg Steel Drums: 49-416 L Steel Pails: = 45 L Plastic drums: 9.5-208 L</td | | | | | |
| | Fibre drums: 4-450 L or up to 400 kg Bags/sacks: 25-1000 kg Carboys: 10-50 L Glass bottles =2.5 L "</td | | | | | |
| Number of sites: | Container cleaning sites in UK: 40 for road tankers; 8 for steel drums; 8 for plastics drums; 6 for fibre drums; 13 for IBCs; 7 for hazardous waste containers | | | | | |

| | | | EVALUATION | ſ |
|--------------------------------------|--------------------------|-----------------------------|------------|---|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data/techniques/methods from frequently-used sources. |
| Domain 2: Representative | eness Metric 2: | Geographic Scope | Medium | This ESD was not developed by EPA, but another OECD, member country |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. |
| Domain 3: Accessibility/ | Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4: Variability and | Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple chemical forms, containers and storage system types. |
| Overall Quality Determination | | Medium | | |

| Study Citation: | tation: OECD, (1996). SIDS initial assessment profile: 1,3-Butadiene. | | | | |
|---|---|-----------------------------|---|---|--|
| HERO ID: | 7330348 | | | | |
| Conditions of Use: | Manufacturin | g | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Production, import, or use volume:Global production: 1,202,000-4,960,000 tonLife cycle description:Monomer in manufacture of rubbers and plas | | | onnes/yr. No US s lastics (96%). Int | specific info. (pg 1) ermediate to produce other compounds (4%) (pg 1) | |
| | | | EVALUA | ΓΙΟΝ | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from the UK, an OECD country. | |
| | Metric 3: | Applicability | Medium | Data are for worldwide manufacturing, which is similar to the in-scope occupational scenario Manufacturing. | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | |
| | Metric 5: | Sample Size | Low | Sample distribution is described qualitatively. | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent | |
| Domain 4: Variability an | Domain 4: Variability and Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| Overall Quality Determination | | | Low | | |

| Study Citation: HERO ID: Conditions of Use: | Omenn, G. S 5620716 Processing | Omenn, G. S. (1996). Risk assessment for butadiene: Introductory and summary comments. Toxicology 113(1-3):5-11. 5620716 Processing | | | | |
|--|--------------------------------------|---|---------|---|--|--|
| | EVTDACTION | | | | | |
| Parameter | | Data | LATIMIC | | | |
| Production, import, or use volume: 6 million tons produced per year. | | | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for butadiene monomer production, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | N/A | production information. | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed by discussing discrepancies in different literature reports. Vari- ability addressed by including different report from different sectors and time periods. | | |
| Overall Quality Determination | | | High | | | |

1,3-Butadiene

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: | Organisation | Organisation for Economic Co-operation and Development (OECD) (2015). Emission scenario document (ESD) on chemical vapour deposition in the | | | | |
|---|-----------------------------|---|--------|---|--|--|
| HERO ID: Conditions of Use: | 5184986 Use | 5184986 Use | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| Production, import, or use volume:25-1,000 kg precursor/site-yrLife cycle description:Semiconductors (Chemical Vapor Deposition)Process description:CVD precursors shipped to end users in cylinder, bubbler/canister, or isotrailer, container attached to gas delivery system, deposition/reaction, unreacte proto abatement systemsThroughput:Provides methodology for estimating throughput based on the precusor use rate and operating days/yrNumber of sites:Provides methodology to estimate number of sites based on chemical production volume, precursor use rate, and operating daysChemical concentration:100% | | | | inister, or isotrailer, container attached to gas delivery system, deposition/reaction, unreacte precursors he precusor use rate and operating days/yr chemical production volume, precursor use rate, and operating days | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | Matric 1. | Methodology | High | Assessment uses high quality data/techniques/methods from frequently used sources | | |
| | Meule 1. | Wethodology | IIIgii | Assessment uses nigh quarty data/techniques/methods nonn nequentry-used sources. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | This ESD was developed by EPA based on U.S. data | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. | | |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is generally based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple site sizes | | |
| Overall Qualit | y Detern | nination | High | | | |

| Study Citation: HERO ID: Conditions of Use: | Penn, A., Snyder, C. A. (2018). 13.26 - 1,3-butadiene and cardiovascular disease. :538-544. 5727580 Manufacturing | | | | |
|---|---|---|-----------------------------|--|--|
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Production, import, or us | se volume: | In 2000, its peak production year in the Unite | d States, >2.0 | E09 kg of this volatile compound were produced. (page 2 of 7) | |
| | | | EVALUA' | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | |
| Domain 2: Representativ | veness Metric 2: Metric 3: Metric 4: Metric 5: | Geographic Scope Applicability Temporal Representativeness Sample Size | High High High N/A | Data are from the U.S. Data are for synthetic rubber manufacturing, an in-scope occupational scenario. Assessment is based on current industry conditions and data no more than 10 years old. This matric is not applicable to the data being extracted | |
| Domain 3: Accessibility, | / Clarity Metric 6: | Metadata Completeness | High | Most critical metadata included. | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | Medium | Variability addressed by including multiple studies in the report but uncertainty is not addressed. | |
| Overall Quality Determination | | | High | | |

General Engineering Assessment

HERO ID: 5727580 Table: 2 of 2

| Study Citation: | Penn, A., Sny | vder, C. A. (2018). 13.26 - 1,3-butadie | ne and cardiovas | cular disease. :538-544. |
|-------------------------------|-----------------|--|-----------------------|--|
| Conditions of Use: | Importing | | | |
| | 1 0 | | EXTRAC | TION |
| Parameter | | Data | EATRAC | |
| | | | | |
| Production, import, or u | se volume: | Although the US output represents 1/4 or US industrial needs (as of 2001) | f the world's total y | rearly industrial BD production, around 90E06 additional kg of BD must be imported yearly to satisfy |
| | | | EVALUA' | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. |
| Domain 2: Representati | veness | | | |
| 20111111 21 110011000111111 | Metric 2: | Geographic Scope | High | Data are from the U.S. |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | High | Assessment is based on current industry conditions and data no more than 10 years old. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility | / Clarity | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | High | Most critical metadata included. |
| Domain 4. Variakilitar | nd Un containt- | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by including multiple studies in the report but uncertainty is not addressed. |
| Overall Quality Determination | | | | |

| Study Citation: HERO ID: Conditions of Use: | Research Statistics Inc, (1992). Initial submission: Mortality among workers at a butadiene production facility with cover letter dated 051492. 5665284 | | | | |
|---|--|---|---|--|--|
| | Wallulactulli | 19 | | (TRAN) | |
| Damanastan | | Data | EXTRAC | TION | |
| Parameter | | Data | | | |
| Life cycle description: Process description: | | Domestic Manufacturing Both catalytic and oxidative dehydrogena was first run through a series of extracti absorbed from the product stream. and extractions. and oxygen-scavengers, defe | ation of n-butane re ve distillations to I anreacted n-butene bilers and polymer | quired three separate steps. The feedstock, a mixture of butenes. butylene and other light hydrocarbons. Isolate n-butene. Next. n-butene was passed over a fixed bed catalyst In a reactor, the butadiene was was recycled to the reactor. Finally. the butadiene product was Isolated and purified through further Inhibitors were added. | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for the manufacture of butadiene, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated | |
| | Metric 5: | Sample Size | N/A | process description. | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| | incure of | | 111.511 | In all sources, menous, results, and assumptions are crowny documented. | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed by mentioning shortcomings of the study, like incorrect race classifications. Variability addressed by sampling many different types of workers. | |
| Overall Qualit | ty Detern | nination | High | | |

1,3-Butadiene

| Study Citation: HERO ID: Conditions of Use: | Research Sta 5665530 Manufacturin | tistics Inc, (1985). Report - mortality a | among workers a | tt a butadiene production facility - with cover letter dated 051586. |
|---|---|--|---|--|
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Production, import, or use Life cycle description: Process description: | e volume: | Between 2.1 billion and 7.3 billion lbs m Domestic Manufacturing Both catalytic and oxidative dehydrogena was first run through a series of extracti absorbed from the product stream. and extractions. and oxygen-scavengers, defe | naufactured/import ation of n-butane re ve distillations to unreacted n-butene oilers and polymer | ed in 1977. equired three separate steps. The feedstock, a mixture of butenes. butylene and other light hydrocarbons. Isolate n-butene. Next. n-butene was passed over a fixed bed catalyst In a reactor, the butadiene was e was recycled to the reactor. Finally. the butadiene product was Isolated and purified through further Inhibitors were added. |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. |
| Domain 2: Representative | eness Matria 2: | Casarankia Saama | High | Determs from the U.S. |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. |
| | Metric 5: | | Figh | Data are for the manufacture of butadiene, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility/ | Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| | | L | 6 | |
| Domain 4: Variability and | d Uncertainty | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by mentioning shortcomings of the study, like incorrect race classifications Variability addressed by sampling many different types of workers. |

Overall Quality Determination

High

| Study Citation: | Rooij, De, B. | Rooij, De, B. M., J, Commandeur, N. M., N, Vermeulen, P. E. (1998). Mercapturic acids as biomarkers of exposure to electrophilic chemicals: Applications | | | | |
|--------------------------|---------------|--|-------------------|---|--|--|
| | to environme | o environmental and industrial chemicals. Biomarkers 3(4-5):239-303. | | | | |
| HERO ID: | 1010100 | | | | | |
| Conditions of Use: | Processing | | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Life cycle description: | | Rubber manufacturing, cigarette smoke | | | | |
| Chemical concentration: | | Air concentrations of 1,3-butadiene rang | ing between 0.044 | mg/m-3 and 800 mg/m-3 have been determined in different industrial settings. Also low levels (< 1 | | |
| | | microgram/m–3) in outdoor air. | | | | |
| | | | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Many journal articles and studies are referenced as data. | | |
| Domain 2: Paprasantati | ianass | | | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | Medium | Data is from an OECD country | | |
| | Metric 3: | Applicability | High | Report includes occupational scenarios in the rubber industry | | |
| | Metric 4: | Temporal Representativeness | Low | Data is over 20 years old | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| | incure 5. | Sumple Size | 10/1 | | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Data sources and studies included are all clearly documented and referenced. | | |
| | | | | | | |
| Domain 4: Variability an | d Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | Variation in the studies is mentioned and summarized. | | |
| | | • | | | | |
| Overall Qualit | y Detern | nination | High | | | |

| Study Citation: HERO ID: Conditions of Use: | Science Applications International Corporation, (1996). Generic scenario for automobile spray coating: Draft report. 6311222 Paints and Coatings: Automobile Spray Painting | | | | |
|---|---|---|--|--|--|
| | | EXTRACTION | | | |
| Parameter | | Data | | | |
| Production, import, or Process description: | use volume: | "Auto OEM: 166,00 cars painted/yrAuto refinish: 70-2,000 L paints/yr" In automobile original equipment manufacturing (OEM) several layers of paint are applied to the car alternated with heating to cure the paint or drive off moisture | | | |
| Trocess description. | | Oven temperatures are as high as 450 F to cure the paint. Although lower temperatures are used to simply remove water. Individual sites may add additional painting steps to achieve protection in certain areas and may modify the drying/curing steps. Automobile OEM painting is conducted by robots and overspray is collected in water wash booths of downdraft or crossdraft design. Water is used almost exclusively to collect overspray in new automobile manufacture. During assembly line activities following painting: the paint may be scratched or damaged and necessitate touchup repair. In these cases, the paint is applied manually and cured at temperatures up to 180'F, which is lower than the curing temperature used upstream to avoid damaging the other components. A generic process flow diagram of an automotive assembly plant paint booth is presented in Figure 3.In automobile refinishing, almost all spray coating operations are expected to involve a worker spraying the vehicle, typically in a ventilated spray booth with dry filters to collect overspray. The car can dry at atmospheric conditions, or at elevated temperatures through the use of heated paint booth air or portable heat sources. The curing temperature is likely to be comparable to that used in OEM "touch-up" activities (i.e., up to 180F). | | | |
| Throughput: | | "Auto OEM: 250 days/yrAuto refinish: 170 days/yr" | | | |
| Number of sites: | | "Auto OEM: 61 sitesAuto refinish: 1000's of sites" | | | |

| | | | EVALUATION | |
|---------------------------------------|-----------|-----------------------------|------------|---|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | The generic scenario document uses high quality data that are from frequently used sources. |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States. |
| | Metric 3: | Applicability | Medium | The assessment is for an occupational scenario within the scope of the risk evaluation. However, 1,3-butadiene is not mentioned. |
| | Metric 4: | Temporal Representativeness | Low | Generic scenario was created over 20 years ago. |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. It is unclear if analysis is representative. |
| Domain 3: Accessibility/ | / Clarity | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions |
| Domain 4: Variability and Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability in throughput is described, but uncertainty is not characterized. |
| Overall Qualit | y Detern | ination | Medium | |

| Study Citation: | m: U.S. EPA, (2023). Use of laboratory chemicals - Generic scenario for estimating occupational exposures and environmental releases (Revised draft generic | | | |
|-------------------------|---|--|--|--|
| HEDO ID. | scenario). | | | |
| | 10460400 | | | |
| Conditions of Use: | Use - Labor | atory Chemicals | | |
| | | EXTRACTION | | |
| Parameter | | Data | | |
| | | | | |
| Production, import, or | use volume: | Provides methodology to estimate annual use rate. Provides some use rate quantities for the first 10 chemicals in table 1-2 (page 1-3) | | |
| Life cycle description: | | Use - Laboratory Chemicals | | |
| Process description: | | Receive chemicals, weigh or measure chemical, add chemical to labware, dilute/add other laboratory chemicals, add sample, run analytical testing, dispose of sample and laboratory chemical waste (starting on page 2-1) | | |
| Throughput: | | 260 days/yr 255 grams reagent/site-day (average); 2,000 mL reagent/site-day (average); Table 3-2 gives daily throughput for laboratory stock solutions (page 3-3) | | |
| Number of sites: | | Provides methodology to estimate number of sites based on chemical production volume, annual throughput - 40,639 total establishments (page 3-5) | | |
| Chemical concentration: | | Provides conc. estimates based on the chemical function, not chemical specific, (page 3-2) | | |
| Comments: | | This is a generic scenario and not 1,3-butadiene-specific. Please refer to the generic scenario to determine the best values for this chemical's situation. | | |

| | EVALUATION | | | | | |
|-----------------------------------|-----------------------------|-----------------------------|--------|---|--|--|
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality information/data from frequently-used sources. | | |
| | | | | | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | This GS is based on U.S. data | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. | | |
| | Metric 4: | Temporal Representativeness | High | Assessment is based on current industry conditions and data no more than 10 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | |
| | | | | | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering different chemical functions | | |
| Overall Quality Determination Hig | | | High | | | |

1,3-Butadiene

| Study Citation: HERO ID: Conditions of Use: | U.S. EPA, (20 11182966 Repackaging | 022). Chemical repackaging - Generi | c scenario for esti | mating occupational exposures and environmental releases (revised draft). | | |
|---|--|--|--|---|--|--|
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Parameter Production, import, or use volume: Process description: | | Table B-1 presents PMN data on repact Pre-manufacture notices (PMN) submit or liquids and may be neat or in solutio occur where the chemical is transferrer (JACO, 2021). Chemicals may also be 2013; NIOSH, 2009). Chemicals are ev 2013; NIOSH, 2009). The chemical of charged to a temporary storage tank, or has been formulated to desired specific transport containers into temporary sto (e.g., if the chemical is volatile), transfe for liquid chemicals typically involve j conducted by the Health and Safety La delivered to the site by road tanker and where it was diluted with water and pac a closed loop system where workers us 2013). The usual process for repackagin investigated a repackaging facility that 2,200 lb supersacks of the product are I The metal bin is then lifted by a forkliff paper sacks that are shipped to custome transport containers. Releases of chem (e.g., if the chemical is volatile or a pov Table 1-2 presents the number of repack | caging rate in kg che tted from 2010 to 20 ons/mixtures and con d from the transport transferred from ori- cpected to be receive interest may be charged to cations, it can be rep- rage or new transpo- re operations (e.g., if pouring or pumping uboratory in the U.K. I pumped into dedica kaged into smaller co- sing a hydraulic lanc- ing solid chemicals of was transferring bu- lifted with a forklift t, and the glass beads ers (NIOSH, 2009). M- vicals may also occur | mical/site-yr. 20 under EPA's New Chemicals Program indicated imported and repackaged chemicals can be solids ntained in various packaging types. After they arrive at the repackaging site, repackaging operations container it was imported in to a new one of a different size in order to meet the customer's needs iginal containers to intermediate storage containers before packaging into smaller containers (Cooke, ed at repackaging sites in drums or larger bulk containers (supersacks, totes, tank trucks, etc.) (Cooke, ved in its final formulation and transferred directly from these large containers into smaller containers, o a mixing tank and diluted or mixed with other chemicals before it is repackaged. Once the chemical backaged. Workers may be potentially exposed during the unloading of chemicals from the original rt containers. Releases of chemicals may also occur during this stage, from open container surfaces the chemical is volatile or a powder), and original transport container disposal.Repackaging operations the product from the original containers or mixing /storage tanks into the new containers. A study i investigated two chemical repackaging sites (Cooke, 2013). At both of these sites the chemical was ated storage tanks. One of the sites, a hydrazine supplier, pumped the hydrazine into a mixing vessel ontainers for sale to customers. At the other site, trichloroethylene was pumped from storage tanks into e connected to a semi-automated filling system transferred the chemical into new containers (Cooke, differs from the processes for liquids. A NIOSH Health Hazard Evaluation Report (HHE) from 2009 lk shipments of silane-coated glass beads ranging between 0.2 – 1.2mm in diameter. At this facility, over a metal bin, then cutting the bottom of the container with a knife to empty the beads into the bin. s are poured into hoppers. From the hoppers the beads are gravity fed into smaller cardboard boxes or Workers may be potentially exposed during the transfer of chemicals from temporary storage into new r duri | | |
| Chemical concentration: | | A fraction of completed IRERs from 20 | 010-2020 were review | wed, 21 submissions contained information on chemical repackaging. In these submissions, chemicals | | |
| Comments: | | were repackaged at concentrations ranging from 1% to 100%, with a 50th percentile of 93%, a 95th percentile of 100%, and a mode of 100%. Note that none of the above information is specific to 1,3-butadiene. The generic scenario itself should be consulted when determining values to use for 1,3-butadiene. | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality information/data from frequently-used sources. | | |
| Domain 2: Representativ | veness Metric 2: | Geographic Scope | High | This GS is based on U.S. data. | | |
| | Metric 3: | Applicability | Medium | Data are for an in-scope occupational scenario; however, data is general and not specific to a chemical. | | |
| | | | Continued on n | ext page | | |

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General Engineering Assessment

HERO ID: 11182966 Table: 1 of 1

| | | ••• | continued from | previous page | | |
|---|---|--|----------------|--|--|--|
| Study Citation: HERO ID: Conditions of Use: | U.S. EPA, (2 11182966 Repackaging | U.S. EPA, (2022). Chemical repackaging - Generic scenario for estimating occupational exposures and environmental releases (revised draft). 11182966 Repackaging | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete use amounts provided). | | |
| Domain 3: Accessibilit | ty/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability a | and Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple repackaging facilities. | | |
| Overall Quali | Overall Quality Determination High | | | | | |

| Study Citation: | U.S. EPA, (2021). Use of chemicals in fuels and related products - Generic scenario for estimating occupational exposures and environmental releases (Methodology review draft). | | | | |
|------------------------|--|--|--|--|--|
| Conditions of Use: | Fuels and F | uel Additives | | | |
| | | EXTRACTION | | | |
| Parameter | | Data | | | |
| | , | | | | |
| Production, import, or | use volume: | 95.3 billion gallons of gasoline were sold in 2018. | | | |
| Process description: | | Chemicals in fuels and related products are expected to be received at use sites (i.e., fueling stations) via tank trucks, rail cars, tankers, barges, and pipelines. The fuels are then transferred from these transport containers to on-site storage tanks, typically through pipes and hoses. At the use site, fuels are dispensed from storage tanks to vehicles or other equipment. Storage tanks for fuel are typically underground, and fuel is pumped upwards through tubes and nozzles. During combustion, fuel is burned to provide energy to an engine. In a typical internal combustion engine, fuel is mixed with air in a chamber. This mixture is ignited with a spark and energy from the burning fuel is used to power the vehicle or machine. Exhaust gases leave through a tailpipe or vent. | | | |
| Throughput: | | Provides methodology for estimating throughput based on use rates and operating days/yr. | | | |
| Number of sites: | | Up to 505,698 sites (Table 1-2). | | | |
| Chemical concentration | n: | Table 1-1 provides concentration ranges (with example chemicals) of typical fuel additives. | | | |
| Comments: | | This document is a generic scenario, not specific to 1,3-butadiene. When using the information please refer to the scenario itself to see the context of the above information and determine the relevancy to 1,3-butadiene. | | | |

| | EVALUATION | | | | | |
|--------------------------------------|-----------------------------|-----------------------------|--------|--|--|--|
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality information/data from frequently-used sources. | | |
| Domain 2: Representati | veness | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | This GS is based on U.S. data. | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. | | |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is generally based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability a | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple fuel and addi- | | |
| Overall Quality Determination | | | High | | | |

| Study Citation: | U.S. EPA, (1985). Mutagenicity and carcinogenicity assessment of 1,3-butadiene: Final report. | | | | | |
|---------------------------------------|---|--|----------------|---|--|--|
| HERO ID: Conditions of Use: | 1565 Manufacturin | anufacturing | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Production, import, or us | se volume: | In 1977 between 2.1 and 7.3 billion pound w | ere produced o | or imported. (17 of 146) | | |
| Process description: | | Produced as an ethylene co-product, by oxida | ative dehydrog | enation of n-butenes, or by dehydrogenation of n-butanes (17 of 146) | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from a frequently used source | | |
| Domain 2: Representativ | veness | | | | | |
| Ĩ | Metric 2: | Geographic Scope | High | United States | | |
| | Metric 3: | Applicability | High | The assessment is for an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Low | 1985 | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized. Sample size is sufficiently representative | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | The assessment provides only limited discussion of the variability and uncertainty in the results. | | |
| Overall Quality Determination | | | High | | | |

| Study Citation: | U.S. EPA, (1 | U.S. EPA, (1985). Mutagenicity and carcinogenicity assessment of 1,3-butadiene: Final report. | | | | | |
|---------------------------------------|----------------|---|----------------------|---|--|--|--|
| Conditions of Use: | Processing, p | Processing, processing as a reactant | | | | | |
| | | EXTRACTION | | | | | |
| Parameter | | Data | | | | | |
| Life cycle description: | | 1,3-Butadiene is mainly used by the styrene-butadiene rubber and polybutadiene rubber industries. (11 of 146). Used as an intermediate in the production of polymers, elastomers, and other chemicals. The major use is in the manufacture of styrene-butadiene rubber (synthetic rubber). In addition, it is used as an intermediate to produce a variety of industrial chemicals, including the fungicides, captan and captofol. It is also FDA approved for use in adhesives used in activity mere of ford approved for use in adhesives used in | | | | | |
| Process description: | | Produced as an ethylene co-product, by c | oxidative dehydrog | enation of n-butenes, or by dehydrogenation of n-butanes (17 of 146) | | | |
| Number of sites: | | eight plants included in one of the cohort | t studies (13 of 146 |). | | | |
| Chemical concentration: | : | In a typical recipe for the production of S | SBR butadiene acco | bunts for 26% of total ingredients (79 of 146) | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from a frequently used source | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | High | United States | | | |
| | Metric 3: | Applicability | High | The assessment is for an occupational scenario within the scope of the risk evaluation. | | | |
| | Metric 4: | Temporal Representativeness | Low | 1985 | | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized. Sample size is sufficiently representative | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | The assessment provides only limited discussion of the variability and uncertainty in the results. | | | |
| Overall Qualit | ty Detern | nination | High | | | | |

| Study Citation: HERO ID: Conditions of Use: | U.S. EPA, (1989). Health and environmental effects document for 1,3-butadiene. 3454 Manufacturing | | | |
|---|---|--|--|--|
| | | EXTRACTION | | |
| Parameter | | Data | | |
| | | | | |
| Production, import, or use volume: | | 2.3 billion pounds of rubber-grade 1,3-butadiene in 1985. Production of all grades in 1985 and 1986 is ~25 billion pounds (10 and 22 of 92). See page 22 for a list of manufacturers that produce 1.3-butadiene: they have a combined annual capacity of 3.755 billion | | |
| Life cycle description: | | used predominantly in the production of synthetic rubber s and elastomers (page 10 and 23 of 92) The use pattern as of 1985 is as follows: styrene-butadiene (27%) and elastomers (page 10 and 23 of 92) The use pattern as of 1985 is as follows: styrene-butadiene where (27%) and elastomers (page 10 and 23 of 92) The use pattern as of 1985 is as follows: styrene-butadiene | | |
| | | rubber (37%), polybutadiene rubber (22%), and adiponitrite/HMDA (11%), styrene-butadiene latexes (9%), neoprene (7%), ABS resin (5%), exports (4%), nitrite rubber (3%), other (2%). Also chemical intermediate for production of 1,4-hexadiene and 1,5,9-cyclodecatriene (page 23 of 92) | | |
| Process description: | | 1,3-butadiene is manufactured by steam cracking of naphtha and gas oil fractions, which produce butadiene and ethylene as co-products, or by the cataly | | |
| | | dehydrogenation of n-butene and n-butane. The steam cracking process is the predominant U.S. production process. The isomeric 1,2-butadiene is someti | | |
| N | | tound as a contaminant of 1,3-butadiene (page 23 of 92) | | |
| Number of sites: | | 10 US manufacturing sites in 1985 (page 10 of 92) | | |

| | EVALUATION | | | | | |
|---------------------------------|----------------------------------|--------|--|--|--|--|
| Domain | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | |
| Metri | c 1: Methodology | High | from EPA | | | |
| | | | | | | |
| Domain 2: Representativeness | | | | | | |
| Metri | c 2: Geographic Scope | High | US | | | |
| Metri | c 3: Applicability | High | within scope | | | |
| Metri | c 4: Temporal Representativeness | Low | 1989 | | | |
| Metri | c 5: Sample Size | N/A | The extracted data do not constitute data that are a sample from a population. | | | |
| | | | | | | |
| Domain 3: Accessibility/ Clarit | у | | | | | |
| Metri | c 6: Metadata Completeness | Medium | The sources of the extracted data are cited but the methods of deriving these data are not mentioned. | | | |
| | | | | | | |
| Domain 4: Variability and Unce | ertainty | | | | | |
| Metri | c 7: Metadata Completeness | Low | The data source does not include information about uncertainty in the extracted data. Information about variability (e.g., across time) is lacking. | | | |
| Overall Quality De | etermination | Medium | | | | |

General Engineering Assessment

HERO ID: 3454 Table: 2 of 2

| Study Citation: | U.S. EPA, (1 | 989). Health and environmental effect | ts document for 1,3-but | adiene. |
|--------------------------|------------------------|--|---------------------------|--|
| HERO ID: | 3454 | | | |
| Conditions of Use: | Import | | | |
| | | | EXTRACTION | I |
| Parameter | | Data | | |
| Production, import, or u | ise volume: | ~500 million pounds/year imported, and | l ~125 million pounds/yea | r exported. (22 of 92) |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | from EPA |
| Domain 2. Domasantati | Vanada | | | |
| Domain 2: Representati | Metric 2: | Geographic Scope | High | |
| | Metric 3: | Applicability | High | US within scene |
| | Metric 4: | Temporal Depresentativeness | Low | 1020 |
| | Metric 4: Metric 5: | Sample Size | N/A | Import volume data do not constitute a population that is sampled. |
| | | I | | I I I I I I I I I I I I I I I I I I I |
| Domain 3: Accessibility | y/ Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | The sources of the extracted data are cited but the methods of deriving these data are not mentioned. |
| Domain 4: Variability a | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Low | Uncertainty in the extracted data is not mentioned and variability in the extracted data (e.g., variability across time) is not mentioned. |
| Overall Quali | ty Detern | nination | Medium | |

1,3-Butadiene

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: HERO ID: | U.S. EPA, (2014). Formulation of waterborne coatings - Generic scenario for estimating occupational exposures and environmental releases -Draft. 3827197 | | | | |
|------------------------------------|--|--|--|--|--|
| Conditions of Use: | Formulation | n of Coatings | | | |
| | | EXTRACTION | | | |
| Parameter | | Data | | | |
| | | | | | |
| Production, import, or use volume: | | As outlined in Table 1-6, out of the 1,142 million gallons of paint produced in the U.S. in 2010, 602.5 million gallons are estimated to be waterborne coatings (or 52.8 percent of the industry's production). Equation 1-1 was used to calculate the estimated production volume shown in Table 1-6 for OEM coatings. | | | |
| Life cycle description: | | This Generic Scenario presents a standard approach for estimating the environmental releases and associated occupational exposures to different functional chemical components (both volatile and nonvolatile) used during the formulation of waterborne coatings. Releases and exposures from the manufacture or import of the chemicals and the subsequent blending of the chemicals into components for use in waterborne coating formulations are beyond the scope of this scenario, and therefore not addressed. Additionally, the scenario does not cover the application of the coating onto a substrate or article or the use of the substrate once the coating has been applied and cured. | | | |
| Process description: | | Traditional paint manufacturing processes consist of the following unit operations (KO, 2005; OECD, 2006): Pre-assembly or pre-mixing (of the pigment dispersion); Grinding or milling (of the pigment dispersion); Blending of the final formulation; and Filtration and packaging. Bulk solvents and resins are normally delivered in road tankers and unloaded by pipes and pipelines into bulk storage tanks. Other liquid materials are delivered in 55-gallon drums or 1 tonne Intermediate Bulk Containers (IBCs). Powder pigments and extenders are delivered in 25 kilogram bags on 1 tonne pallets, in 1 tonne big bags, or occasionally in bulk road tankers from which they are unloaded by compressed air into bulk silos (OECD, 2006). See Figure 2-1. | | | |

| | EVALUATION | | | | |
|---------------------------------------|------------|-----------------------------|--------|---|--|
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from a frequently used source. | |
| Domain 2: Representative | eness | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States. | |
| | Metric 3: | Applicability | Medium | The assessment is for an occupational scenario within the scope of the risk evaluation, but data is not chemical-specific. | |
| | Metric 4: | Temporal Representativeness | High | The completed exposure or risk assessment is generally no more than 10 years old. | |
| | Metric 5: | Sample Size | N/A | No sample data. | |
| Domain 3: Accessibility/ | Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | N/A | No scope to address variability and uncertainty. | |
| Overall Quality Determination | | | High | | |

| Study Citation: | U.S. EPA, (20 | 02). Health assessment of 1,3-butadiene. | | | | |
|--------------------------|---------------|--|--|--|--|--|
| Conditions of Use: | Processing | | | | | |
| | | | EXTRACTION | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Life cycle description: | | 1,3-butadiene is used as an intermediate in th rubber (SBR) (synthetic rubber) and of them luggage, packaging, and a variety of other r including the fungicides captan and captfol. (20%), adiponitrile/hexamethylenediamine ((3%), and other (including specialty polymer information for several butadiene products. | e production of polym moplastic resins. Elas nolded products. In a (page 18 of 435) In 15%), SB latex (10%) (s) (8%) (page 25 of 43 | ters, elastomers, and other chemicals. Its major uses are in the manufacture of styrene-butadiene tomers of butadiene are used in the manufacture of tires, footwear, sponges, hoses and piping, ddition, 1,3-butadiene is used as an intermediate to produce a variety of industrial chemicals, 1990, 1,3-butadiene was used in the United States for SB rubber (30%), polybutadiene rubber , neoprene rubber (5%), acrylonitrile-butadienestyrene resins (5%), exports (4%), nitrile rubber (35). See sections 2.2.1 through 2.2.6 on pages 25 through 26 of 435 for more specific production | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from a frequently used source (e.g., European Union or OECD reports, NIOSH HHEs, journal articles, Kirk-Othmer) and are generally accepted by the scientific com- munity, and associated information does not indicate flaws or quality issues. | | |
| Domain 2. Representativ | reness | | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | High | United States | | |
| | Metric 3: | Applicability | High | The assessment is for an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Low | report from 2002 | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 2. A accesibility | (Clarity) | | | | | |
| Domain 5: Accessionity/ | Metric 6: | Metadata Completeness | Medium | Sources of information are cited but the underlaying methods are not described. | | |
| Domain 4: Variability an | d Uncertainty | | | | | |
| Domain 4. Variability an | Metric 7: | Metadata Completeness | Medium | Various types of end-use products are mentioned. | | |
| Overall Qualit | y Determ | ination | Medium | | | |

| Study Citation: | U.S. EPA. (2) | 002). Health assessment of 1.3-butadie | ne. | | | |
|---------------------------|------------------------|---|--------------------------|---|--|--|
| HERO ID: | 52153 | , | | | | |
| Conditions of Use: | Manufacturin | ıg | | | | |
| | | | EXTRACTION | 1 | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Production, import, or us | se volume: | Approximately 12 billion pounds of 1,3-b 435) | utadiene are produced ar | nually worldwide, including 3 billion pounds produced in the United States (page 18 and 25 of | | |
| Process description: | | produced by three different processes: (1) |) oxidative dehydrogena | tion of n-butene (the Oxo-D or O-X-D process), (2) catalytic dehydrogenation of n-butane and | | |
| | | n-butene (the Houdry process), and (3) re | covery from the C4 cop | roduct (by-product) stream from the steam-cracking process used to manufacture ethylene (the unts for approximately 95% of U.S. and 85% of worldwide production (page 18 and 25 of 435) | | |
| | | eniyiche coproduct process). The eniyich | e coproduct processaceo | and for approximately 55% of 0.5, and 65% of worldwide production (page 16 and 25 of 455) | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | EPA assessment | | |
| Domain 2. Representativ | veness | | | | | |
| 2 onian 2. Representati | Metric 2: | Geographic Scope | High | United States | | |
| | Metric 3: | Applicability | High | Manufacture is a COU | | |
| | Metric 4: | Temporal Representativeness | Low | The date of the extracted data is 1990. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| | | | | | | |
| Domain 3: Accessibility | / Clarity Matric 6: | Metadata Completeness | Madium | Data sources are sited but the underlying methods are not described | | |
| | wieure o. | Metadata Completeness | Wiedrum | Data sources are ched but the underlying methods are not described. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Different processes for manufacture are mentioned. PV is mentioned but variability of PV across time is not described. | | |
| Overall Qualit | ty Detern | nination | Medium | | | |

| Study Citation: | U.S. EPA, (2004). Spray coatings in the furniture industry - generic scenario for estimating occupational exposures and environmental releases: Draft. | | | | | |
|--------------------------|--|---|----------------------------|---|--|--|
| Conditions of Use: | Paints and co | oatings: Furniture Industry | | | | |
| | | | EXTRACTION | | | |
| Parameter | | Data | | | | |
| Production import or u | se volume: | Metal: 5 000-116 600 L coating/vrWood | 4 326-4 372 L coating/y | r | | |
| Process description: | se volume. | Metal furniture: Metal cleaning, coating | unloaded, coating mixing | coating application (spray booth, manual or automatic), flash-off, drying oven Wood furniture: | | |
| I I I I | | coating unloaded, coating mixing, coating | g application (spray booth | n, manual or automatic), flash-off, drying oven, sanding and other finishing operations | | |
| Throughput: | | Metal: 20-1,786 L coating/dayWood: 17. | 3-17.4 L coating/day | | | |
| Number of sites: | | 152-8,176 | | | | |
| Chemical concentration: | | Provides conc. estimates based on chemi- | cal function, not chemica | specific. | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from a frequently used source. | | |
| Domain 2: Representativ | veness | | | | | |
| 1 | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. | | |
| | Metric 4: | Temporal Representativeness | Low | The GS is based on data that is greater than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. It is unclear if analysis is representative. | | |
| Domain 3. Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering various chemical func- tions and wood vs metal furniture uses. | | |
| Overall Qualit | ty Determ | nination | Medium | | | |

| Study Citation: | U.S. EPA, (19 | U.S. EPA, (1994). Fabric finishing - generic scenario for estimating occupational exposures and environmental releases: Draft. 6385741 | | | | | |
|--------------------------------------|---------------|--|----------------------------|---|--|--|--|
| Conditions of Use: | Fabric Finish | ing | | | | | |
| | | | EXTRACTION | 1 | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Production, import, or us | e volume: | 73 million kg finishing agents/yr | 1.4 .1 | | | | |
| Process description: | | Fabric immersed in an aqueous finishing to the finishing agent fabric dried by passing | ormulation then squeeze | ed between metal rolls to remove excess padding solution and to aid in the even distribution of metal rolls, fabric cured by passing through a long oven. | | | |
| Throughput: | | 3,520-50,000 kg cloth/site-day | over a series of ficated i | inclar rons, raone cured by passing unough a rong oven. | | | |
| Number of sites: | | 1,100 total finishing plants | | | | | |
| Chemical concentration: | | Provides conc. estimates based on chemical | l function, not chemica | l specific. | | | |
| | | | | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from a frequently used source. | | | |
| Domain 2: Representativ | reness | | | | | | |
| Domain 21 Representati | Metric 2: | Geographic Scope | High | The data are from the United States. | | | |
| | Metric 3: | Applicability | Low | Data is general and not specific to the chemical. Also, fabric finishing is not in scope for the risk evaluation but the information extracted might be used for an in-scope scenario like Organic Fiber Manufacturing. | | | |
| | Metric 4: | Temporal Representativeness | Low | The completed exposure or risk assessment is more than 20 years old. | | | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. | | | |
| | | | | | | | |
| Domain 3: Accessibility/ | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions | | | |
| Domain 4: Variability on | d Uncertainty | | | | | | |
| Domain 4: variability an | Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple finishing agent types | | | |
| Overall Quality Determination | | | Medium | | | | |

| Study Citation: | U.S. EPA, (2004). Additives in plastics processing (converting into finished products) -generic scenario for estimating occupational exposures and envi- | | | | |
|---------------------------|--|--|--|--|--|
| HERO ID: | 6549571 | | | | |
| Conditions of Use: | Additives in Plastics Processing (Converting into Finished Products) | | | | |
| | EXTRACTION | | | | |
| Parameter | Data | | | | |
| | | | | | |
| Production, import, or us | e volume: Table 2 presents the types of thermoplastic resins, common uses, and 2003 production volume. | | | | |
| Life cycle description: | The plastic manufacturing industry can be divided into four sections: polymer manufacturing, compounding, converting, and "in-house" manufacturing. This generic scenario will address converting operations. Polymer manufacturing will not be included in this scenario. Compounders produce masterbatches of plastic resins with specific properties by blending the polymer (resin), additives, fillers, and reinforcements. Converters receive the masterbatch of plastic resin from compounders and form finished plastic products. Compounding and converting may take place as the same facility ("in-house" manufacturing) or at separate facilities. This scenario assumes that compounding and converting take place at separate facilities; therefore, in-house manufacturing is not covered in this scenario. | | | | |
| Process description: | Various plastic processing operation descriptions are provided in Table 5, and a Process Diagram is provided on PDF pg. 10. More generally, polymer resin is received at the compounding sites from the resin manufacturer in the form of pellets. A compounding site blends the resin and additives to produce a masterbatch. The converting site then processes the masterbatch by shaping the plastic into the desired form for the final plastic product. The blending and forming may take place at the same facility ("in house" manufacturing) or separate facilities. As a conservative estimate, it is assumed that the compounding of the plastic resin and the converting of the resin into plastic products take place at separate facilities. Therefore, in-house manufacturing is not covered in this scenario. After shaping, finishing operations such as filing, grinding, sanding, polishing, painting, bonding, coating, engraving etc. are performed to complete the finished plastic product. This scenario covers the converting of plastic resins into finished products. | | | | |
| Throughput: | Daily use rate = amount of resin $/ \#$ converting sites $/$ days of operation x fraction of additive x fraction of chemical in additive | | | | |
| Number of sites: | Overall, there were 12,191 Plastic Product Manufacturing establishments in 2001. Table 1 provides Number of Establishments for subcategories of NAICS 3261 Plastic Product Manufacturing. | | | | |
| Chemical concentration: | Default values used to represent the weight fraction of various additives in plastic resin range from 0.001 - 0.5. These values are provided in Table 2 and Table 3. | | | | |
| | | | | | |

| EVALUATION | | | | | | |
|-------------------------------|---------|-----------------------------|----------------------|--|--|--|
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| Met | tric 1: | Methodology | High | The assessment uses high quality data that are from a frequently used source are gener- ally accepted by the scientific community, and associated information does not indicate flaws or quality issues. | | |
| Domain 2: Representativeness | 5 | | | | | |
| Met | tric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | |
| Met | tric 3: | Applicability | Medium | The assessment is for an occupational scenario within the scope of the risk evaluation. However, data is not chemical specific. | | |
| Met | tric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | |
| Met | tric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. It is unclear if analysis is representative. | | |
| Domain 3: Accessibility/ Clar | ity | | | | | |
| | | | Continued on next pa | age | | |

| | | | continued from previ | ious page | | |
|--------------------------------------|--|---------------------------------------|----------------------|---|--|--|
| Study Citation: | U.S. EPA, (2004). Additives in plastics processing (converting into finished products) -generic scenario for estimating occupational exposures and envi- | | | | | |
| HERO ID: | 6549571 | ronmental releases. Draft. 6549571 | | | | |
| Conditions of Use: | Additives in Plastics Processing (Converting into Finished Products) | | | | | |
| | | | EVALUATION | I | | |
| Domain | | Metric | Rating | Comments | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | |
| Domain 4: Variability | and Uncertainty | 7 | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability is addressed by evaluation of various plastic processing operations, as well as various additive fractions. However, uncertainty associated with data are not character- ized. | | |
| Overall Ouality Determination Medium | | | | | | |

| Study Citation: HERO ID: | U.S. EPA, (2016). Chemical Data Reporting (CDR): Complete 2016 submissions. 7315471 | | | |
|---|--|-----------------------------|--|---|
| Conditions of Use: | Manufacturir | ng | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Production, import, or use volume:Out of the 27 sites that have data for bu reported using 22809033 lbs, 9 sites reported 27 sites in the US reported data for butad Out of the 27 sites that reported data to C less than 90% by weight, 18 sites reported | | | adiene in CDR, o ed using 0 lbs, ar ene to CDR. DR for butadiene, concentrations o | one site reported using 187637001 lbs of butadiene, one site reported using 755338710 lbs, one site nd 15 sites claimed CBI/withheld. 1 site reported concentrations less than 1% by weight, 1 site reported concentrations at least 60% but f at least 90% by weight, and 7 sites claimed CBI/withheld. |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. |
| Domain 2. Donnacontativ | | | | |
| Domain 2: Representativ | Metric 2: | Geographic Scope | High | Data are from the U.S. |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in scope occupational scenario |
| | Metric 4: | Temporal Representativeness | High | Assessment is based on current industry conditions and data no more than 10 years old |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- |
| | intenie er | Sample Sile | | vided) |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed by listing ranges for reported values. Variability isn't ad- dressed. |
| Overall Qualit | y Detern | nination | High | |

| Study Citation: | U.S. EPA, (1992). Generic scenario document for lube oil additives. | | | | | | |
|---------------------------|---|--|---|--|--|--|--|
| HERO ID: | 8726954 | /26954 | | | | | |
| Conditions of Use: | Manufacturii | ng | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Production, import, or us | se volume: | 1,000,000 kg additive/year | | | | | |
| Process description: | | The nature of the production process vari handling. More detailed description on pa | The nature of the production process varies among additives. PMN produced at 100% concentration then diluted to between 90 - 50% in mineral oil to facilitate handling. More detailed description on page 8 | | | | |
| Number of sites: | | 2 | - | | | | |
| Chemical concentration: | | PMN produced at 100% concentration the | en diluted to between 90 | - 50% in mineral oil | | | |
| | | | | | | | |
| EVALUATION | | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | | | |
| Domain 2: Panrasantati | ionocc | | | | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | High | The data are from the United States | | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario: however, data is general and not specific | | | |
| | | . pp. out | 1,100,000 | to a chemical. | | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is greater than 20 years old. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | | |
| | | | | | | | |
| Domain 3: Accessibility | / Clarity | | TT' 1 | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple additive types. | | | |
| | | * | | | | | |
| Overall Qualit | y Detern | nination | Medium | | | | |

General Engineering Assessment

HERO ID: 8726954 Table: 2 of 3

| Study Citation: | Sitation: U.S. EPA, (1992). Generic scenario document for lube oil additives. | | | | | | |
|---------------------------------------|--|--|---------------------------|---|--|--|--|
| HERO ID: Conditions of Use: | 8/20954 Processing as a reactant Lubricants and lubricant additives in Petroleum lubricating oil and grease manufacturing | | | | | | |
| | | | | | | | |
| Parameter | | Data | EATKACTION | N | | | |
| | | Dum | | | | | |
| Production, import, or us | Production import or use volume: 1 000 000 kg additive/vear | | | | | | |
| Process description: | | unloading additive, blending additive with | n base stock to 1%, packa | age product in cans or drums. More detailed description on page 8 | | | |
| Number of sites: | | 2 blending sites | · 1 | | | | |
| Chemical concentration: | | additive manufactured and diluted to 50-9 | 00% in mineral oil. 1% ad | dditive in lube oil product | | | |
| | | | | | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | | | |
| Domain 2: Representativ | veness | | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | The data are from the United States. | | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario; however, data is general and not specific to a chemical. | | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is greater than 20 years old. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | | |
| Domain 3: Accessibility/Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability and Uncertainty | | | | | | | |
| - | Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple additive types. | | | |
| Overall Quality Determination Med | | | | | | | |

General Engineering Assessment

1,3-Butadiene

HERO ID: 8726954 Table: 3 of 3

| Study Citation: | U.S. EPA, (1 | 992). Generic scenario document for lub | e oil additives. | | | |
|--|--|--|---------------------------|--|--|--|
| HERO ID: Conditions of Use: | 8720954 Industrial and commercial use of Fuel and related products; Industrial and commercial use of Lubricants and greases | | | | | |
| EXTRACTION | | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Production, import, or us | se volume: | 29.3 mm gal/yr lube | | | | |
| Process description: | | Workers drain out oil from automobiles and | l add fresh oil containin | g 1% fuel additive. Used oil is collected and recycled. | | |
| Number of sites: | | Pure lube: 4,000 sites, 20,000 workersGene | eral Automotive: 57,62 | 9 sites, 222,720 workers | | |
| Chemical concentration: | | 1% additive in lube oil product | | | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | | |
| Domain 2: Paprasantati | ionacc | | | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | High | The data are from the United States | | |
| | Metric 3: | Applicability | Medium | Data is for an in-scope occupational scenario: however, data is general and not specific | | |
| | | | | to a chemical. | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is greater than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | |
| | | | | | | |
| Domain 5: Accessibility | / Clarity | Matadata Completeness | Iliah | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability ar | Domain 4: Variability and Uncertainty | | | | | |
| · ···································· | Metric 7: | Metadata Completeness | Medium | Uncertainty not addressed. Variability addressed by considering multiple additive types. | | |
| | | | | | | |
| Overall Qualit | y Detern | nination | Medium | | | |

| Study Citation: HERO ID: | U.S. EPA, (1998). Health risk assessment of 1,3-butadiene. External review draft. | | | |
|------------------------------------|---|--|--|--|
| Conditions of Use: | Manufacture | | | |
| | | EXTRACTION | | |
| Parameter | | Data | | |
| Production, import, or use volume: | | Approximately 12 billion pounds of 1,3-butadiene are produced annually worldwide and 3 billion pounds in the United States. pg. 16; In 1990, 1,3-butadiene was used in the United States for styrene-butadiene rubber (30%), polybutadiene rubber (20%), adiponitrile/ hexamethylenediamine (15%), styrene-butadiene latex (10%), neoprene rubber (5%), acrylonitrile-butadiene-styrene resins (5%), exports (4%), nitrile rubber (3%), and other(including specialty polymers) (8%) | | |
| Life cycle description: | | It is used as an intermediate in the production of polymers, elastomers, and other chemicals. The major uses of 1,3-butadieneare in the manufacture of styrer butadiene rubber (SBR) (synthetic rubber) and of thermoplastic resins. Elastomers of butadiene are used in the manufacture of tires, footwear, sponges, how and piping, luggage, packaging, and a variety of other molded products. In addition, 1,3- butadiene is used as an intermediate to produce a variety of industr chemicals including the functioner and captfol pg. 16 | | |
| Process description: | | 1,3-Butadiene is a colorless gas produced by three different processes: (1) oxidative dehydrogenation of n-butene (the Oxo-D or O-X-D process), (2) catalytic dehydrogenation of n-butane and n-butene (the Houdry process), and (3) recovery from the C4 coproduct (by-product) stream from the steam cracking process used to manufacture ethylene (the ethylene coproduct process). pg. 16 | | |

| | | EVALUA | TION | | |
|---------------------------------------|-----------------------------|--------|--|--|--|
| Domain | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | |
| Metric 1: | Methodology | High | The assessment uses high quality data and/or techniques or sound methods that are from a frequently used source (e.g., European Union or OECD reports, NIOSH HHEs, journal articles, Kirk-Othmer) and are generally accepted by the scientific community, and associated information does not indicate flaws or quality issues. | | |
| Domain 2: Representativeness | | | | | |
| Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | |
| Metric 3: | Applicability | High | The assessment is for an occupational scenario within the scope of the risk evaluation. | | |
| Metric 4: | Temporal Representativeness | Low | The completed exposure or risk assessment is more than 20 years old. | | |
| Metric 5: | Sample Size | N/A | N/A- no sampling data | | |
| Domain 3: Accessibility/ Clarity | | | | | |
| Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | |
| Domain 4: Variability and Uncertainty | | | | | |
| Metric 7: | Metadata Completeness | Medium | The assessment provides only limited discussion of the variability and uncertainty in the results. | | |
| Overall Quality Deter | mination | | | | |
| Study Citation: U.S. EDA (1008) Health risk assassment of 1.3 butadiana. External raviaw draft | | | | | |
|--|--|--|-----------------|--|--|
| Study Citation: | 0.5. EPA, (1 0/03517 | 998). Health fisk assessment of 1,3-buta | inene. Externa | i review drait. | |
| Conditions of Use: | Processing- i | ncorporation into an article- Rubber Prod | lucts | | |
| | | F | EVTDAC | TION | |
| Doromotor | EXTRACTION Dete | | | | |
| rarameter | | Data | | | |
| Life cycle description: | SB latex and rubber are used for a variety of products, including automobile tires, textiles, paper, and adhesives. pg. 30 | | | | |
| Number of sites: | | 26 facilities in the United States that produ- | ce SB latex and | rubber. pg. 30 | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | The assessment uses high quality data and/or techniques or sound methods that are from a frequently used source (e.g., European Union or OECD reports, NIOSH HHEs, journal articles, Kirk-Othmer) and are generally accepted by the scientific community, and associated information does not indicate flaws or quality issues. | |
| Domain 2: Ponragantati | vanaga | | | | |
| Domain 2: Representati | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- | |
| | Weute 2. | Geographic Scope | Ingn | ated. | |
| | Metric 3: | Applicability | High | The assessment is for an occupational scenario within the scope of the risk evaluation. | |
| | Metric 4: | Temporal Representativeness | Low | The completed risk assessment is more than 20 years old. | |
| | Metric 5: | Sample Size | N/A | N/A- no sampling data. | |
| Domain 2. A accesibility | Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | |
| Demain 4. Mariahilit | - 1 T Tur | | | | |
| Domain 4: Variability ai | Metric 7: | Metadata Completeness | Medium | The assessment provides only limited discussion of the variability and uncertainty in the results. | |
| Overall Quality Determination | | | High | | |

| Study Citation: | U.S. EPA, (1 | 998). Health risk assessment of 1,3-b | utadiene. External | review draft. |
|---------------------------------------|-------------------------|--|---|--|
| HERO ID: | 9493517 | | | |
| Conditions of Use: | Processing as | s a reactant | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Number of sites: | | Four companies at five locations in the as a raw material and the other starts wi Nitrile elastomer is produced at nine fac but only two of these facilities use buta | United States curren ith chloroprene; Curr ilities in theUnited S diene inproduction.N | tlyproduce polybutadiene; Three facilities currently produce neoprene, though only two use butadiene rently, there are 10 facilities that produce ABS resin, only 6 of which use butadiene as a raw material; States and accounts for about 5% of total butadiene consumption. Three facilities produce adiponitrile, litrile elastomer is produced at nine facilities in theUnited States pg. 31-32 |
| | | | EVALUA' | ΓΙΟΝ |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | The assessment uses high quality data and/or techniques or sound methods that are from a frequently used source (e.g., European Union or OECD reports, NIOSH HHEs, journal articles, Kirk-Othmer) and are generally accepted by the scientific community, and associated information does not indicate flaws or quality issues |
| Domain 2: Representati | veness | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. |
| | Metric 3: | Applicability | High | The assessment is for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Low | The completed exposure or risk assessment is more than 20 years old. |
| | Metric 5: | Sample Size | N/A | N/A- no sampling data. |
| Domain 3: Accessibility | // Clarity Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions |
| Domain 4: Variability and Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Medium | The assessment addresses variability but not uncertainty in the results. |
| Overall Quality Determination | | High | | |

| Study Citation: | U.S. EPA, (1998). Health risk assessment of 1,3-butadiene. External review draft. | | | | | | |
|-------------------------------------|---|--|---|---|--|--|--|
| HERO ID: | 9493517 | | | | | | |
| Conditions of Use: | Recycling/Re | clamation | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| Number of sites: | | Secondary lead smelting involves the re States, most of which are located near la | clamation of scrap automorge population centers.pg. | obile batteries to produce elemental and lead alloys. There are 23 such facilities in the United 34 | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | The assessment uses high quality data and/or techniques or sound methods that are from a frequently used source (e.g., European Union or OECD reports, NIOSH HHEs, journal articles, Kirk-Othmer) and are generally accepted by the scientific community, and associated information does not indicate flaws or quality issues | | | |
| Domain 2: Representati | veness | | | | | | |
| 2011111 21 10001000 | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | | |
| | Metric 3: | Applicability | High | The assessment is for an occupational scenario within the scope of the risk evaluation. | | | |
| | Metric 4: | Temporal Representativeness | Low | The completed exposure or risk assessment is more than 20 years old. | | | |
| | Metric 5: | Sample Size | N/A | N/A- no sampling data | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions | | | |
| Domain 4 [.] Variability a | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability is not applicable. Uncertainty in estimate of number of facilities is not ad- dressed. | | | |
| Overall Qualit | ty Detern | nination | Medium | | | | |

| Study Citation: HERO ID: Conditions of Use: | UAB, (2007). 6544020 Processing | A follow-up study of women in the syn | thetic rubber in | ndustry. | |
|---|---|---|------------------|---|--|
| | EXTRACTION | | | | |
| Parameter | | Data | Lintere | | |
| | | | | | |
| Production, import, or us | Production, import, or use volume: Plants 3,5, and 6 in this study produce over 200 million pounds of SBR per year. | | | | |
| Process description: | | All plants in the study originally used a bat | ch emulsion pro | cess to make SBR. After 1950, the production process switched from a hot process to a cold process, | |
| N | | and from a batch to a continuous process. | | | |
| number of sites: | | δ | | | |
| | | | EXALLIA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | 6 | | |
| 5 | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. | |
| | | | | | |
| Domain 2: Representativ | /eness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 2: Accessibility | / Clarity | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented | |
| | Metric 0. | Metadata Completeness | ingn | An data sources, memous, results, and assumptions are clearly documented. | |
| Domain 4: Variability an | d Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability is addressed by sampling at 8 different plants. Uncertainty is not addressed. | |
| Overall Quality Determination | | High | | | |

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: | USTMA, (20 | 19). U.S. Tire Manufacturers Association | n: Tire manufa | acturing and tire materials overview slides. | |
|--------------------------------------|----------------|--|--------------------|---|--|
| HERO ID: | 10370205 | | · | | |
| Conditions of Use: | Processing –1 | ncorporation into article: Other: Polyme | r in: Rubber a | | |
| | EXTRACTION | | | | |
| Parameter | | Data | | | |
| | | | | | |
| Life cycle description: | | Pg. 14 & 17/38: raw material used in tires i | nclude synthetic | e elastomers, which include Polybutadiene rubber (BR) and Styrene butadiene rubber (SBR) which are | |
| | | made with 1,3-butadiene. 1,3-butadiene in f | inished tires is g | generally not detectable. | |
| Process description: | | Pg. 10-12/38: The tire manufacturing pro | cess consists of | f the following steps: mixing, calendering, extruding, tire building, tire curing, inspection. Rubber | |
| | | vulcanization is explained. Rubber vulcaniz | ation occurs du | ring ure curing. | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Medium | Industry information | |
| | | | | | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | US data | |
| | Metric 3: | Applicability | High | Use in tires is a COU | |
| | Metric 4: | Temporal Representativeness | High | The completed exposure or risk assessment is generally no more than 10 years old. | |
| | Metric 5: | Sample Size | High | The trade association represents all major manufacturers | |
| Domain 3: Accessibility | Clarity | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | Low | How the information was obtained is not clearly stated | |
| | Wieute 0. | Wetadata Completeness | Low | now the information was obtained is not clearly stated. | |
| Domain 4: Variability an | nd Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | N/A | This metric is not applicable to the data being extracted | |
| Overall Quality Determination | | High | | | |

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| Study Citation: | [Anonymous | [(2018). First commercial applicati | on of technology | y for manufacture of butadiene via oxydehydrogenation of butene. China Petroleum | | |
|---------------------------|-------------------------|---|---------------------|--|--|--|
| HEDU ID' | Processing a | nd Petrochemical Technology 20(1):6 | 6. | | | |
| Conditions of Use | 4723033 Manufacturii | age of the second se | | | | |
| | Wanutacturn | nuracturing | | | | |
| | | | EXTRAC | CTION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Life cycle description: | | Domestic Manufacturing | | | | |
| Process description: | | The first-stage isothermal reactor has she | own that the temper | rature of hot spots is lower than 400 °C, which can protect catalyst from coke buildup at high temperature | | |
| | | to extend its cycle length to more than | three years and to | double its spacetime yield. The two-stage syngas methanation process features shorter process flow | | |
| | | scheme, less equipment needed, lower | reaction temperatu | re, longer cycle length of catalysts, higher space-time yield, and higher output of co-produced steam, | | |
| Throughput | | which can reduce the investment in the $100 \text{ m}^2/4\text{m}$ | operating equipment | nt and decrease the operating cost | | |
| Throughput. | | 100 113/11 | | | | |
| | | | | | | |
| | | | EVALUA | ATION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | _ | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | | |
| | | | | | | |
| Domain 2: Representativ | veness | | т | | | |
| | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 2. A apparit 11:4- | (Clarity | | | | | |
| Domain 5: Accessibility | / Clarity | Meteolete Completences | τ | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources | | |
| | | | | | | |
| Domain 4. Variability ar | nd Uncertainty | | | | | |
| Domain 1. Variability a | Metric 7 | Metadata Completeness | Low | Variability and uncertainty are not addressed | | |
| | incure /. | ine and compreteness | Low | and and and and and addressed. | | |
| Overall Qualif | v Dotorn | nination | Iow | | | |
| | y Determ | iiiiauvii | LUW | | | |

| Study Citation: HFRO ID: | [Anonymous | [Anonymous] (2015). Sustainable chemicals: Global Bioenergies develops production process for green butadiene. Focus on Catalysts 2015(1):7. 5562649 | | |
|-----------------------------|-------------|--|----------------------------|--|
| Conditions of Use: | Processing | | | |
| | | | EXTRACTION | N |
| Parameter | | Data | | |
| Dreduction import on u | a valuma | Dut dim is an accepted intermediate in | 4 | |
| Production, import, or us | se volume: | Butadiene is an essential intermediate in | the petrochemicals indus | stry. It represents a world market of 10 million tons/year. |
| Flocess description. | | performance of these enzymes and using | them in making a bacter | ial strain for production. This strain was placed in a laboratory fermenter and after the addition |
| | | of glucose, butadiene was detected in the | e resulting fermentation g | ases. |
| | | | EVALUATION | J |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| - | Metric 1: | Methodology | Medium | The assessment or report uses high quality data and information which doesn't indicate flaws or quality issues. |
| Domain 2: Representativ | veness | | | |
| Domani 2. Representari | Metric 2. | Geographic Scope | Medium | Data are from France an OFCD country |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. |
| | Metric 5: | Sample Size | N/A | Process description. |
| Domain 3: Accessibility | Clarity | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. |
| Demain 4. Veniahili | - 1 T : - : | | | |
| Domain 4: variability ar | Metric 7. | Metadata Completeness | Low | The report does not address variability or uncertainty |
| | | | Lon | |
| Overall Qualit | v Detern | nination | Medium | |

| Study Citation: | [Anonymous] | (2012) Asahi Kasei develops new buta | diene process. Focus | s on Catalysts 2012(2):7 | | |
|---------------------------|--------------------|---|-------------------------|---|--|--|
| HERO ID: | 5674412 | (2012). Asian Ruser develops new but | alene process. 1 oeu | 5 on Caury 515 2012(2) | | |
| Conditions of Use: | Manufacturin | g | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Production, import, or us | se volume: | Asahi Kasei Chemicals was looking into set | ting up a 50,000 tonne/ | y plant based on the BBFLEX process in Mizushima, Okayama Prefecture, Japan, around 2014. | | |
| Process description: | | Asahi Kasei Chemicals' newly developed b | utadiene process, calle | d BB-FLEX, involves the use of butene to produce butadiene. The Japanese company's existing | | |
| | | butadiene process entails the production of | butadiene using the C4 | fraction generated by the naphtha cracking process. | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | | |
| Domain 2: Paprasantati | anacc | | | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | Medium | Data are for Japan an OECD country | | |
| | Metric 3: | Applicability | High | Data are for the production of butadiene, an in-scope occupational scenario | | |
| | Metric 4: | Temporal Representativeness | High | Data are no more than 10 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (production volumes) but discrete | | |
| | | | | samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4. Variahilita | d I In contain to: | | | | | |
| Domain 4: variability an | Metric 7: | Matadata Completeness | Low | Upgarteinty and variability not addressed | | |
| | meule /. | Miciauata Completeness | LUW | | | |
| Overall Qualit | y Determ | ination | Medium | | | |

| Study Citation: HFRO ID: | [Anonymous 5674718 | [Anonymous] (2018). Butadiene markets: volatility here to stay. Focus on Catalysts 2018(9):2. 5674718 | | | |
|-----------------------------|-----------------------|--|---|--|--|
| Conditions of Use: | Manufacturi | ng | | | |
| | | | EXTRACTION | N | |
| Parameter | | Data | | | |
| Production, import, or u | se volume: | "The international butadiene extraction dropped from around 2.0 M tonnes in 20 | capacity stood at nearly 06 to nearly 1.3 M tonnes | 14.8 M tonnes/y in 2016, 50% of which came from Asia-Pacific. US production of butadiene s in 2016, with imports filling the deficit. " | |
| | | | EVALUATION | I | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | Medium | Data is for the whole world. | |
| | Metric 3: | Applicability | High | Data are for the production of butadiene, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (total production) but discrete samples not provided and distribution not fully characterized. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Domain 4: Variability ar | nd Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| Overall Qualit | ty Detern | nination | Medium | | |

| Study Citation: | [Anonymous] (2001). Butadiene - Demand decline raises inventories. Chemical Week 163(29):38. | | | | |
|--------------------------------------|--|--|----------------------------|--|--|
| HERO ID: Conditions of Use: | 5708400 Manufacturir | ng | | | |
| | Wanulactulli | 15 | EVEDACTION | T | |
| Parameter | | Data | EXTRACTION | N | |
| | | Data | | | |
| Production, import, or us | se volume: | In 2001, Texas Petrochemicals Corps add | ded 300 million lbs of but | adiene capacity. | |
| Throughput: | | Poor demand pulled down year-to-date b 228 million lbs. | putadiene production to 2 | .05 million lbs, down 7% from the previous year. May 2001 inventory at the Houston site was | |
| | | | EVALUATION | I | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for butadiene manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | |
| | Metric 5: | Sample Size | N/A | Process and throughput description | |
| Domain 3. Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | |
| Domain 4 [.] Variability an | nd Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by discussing changes in production and market conditions from year to year, but uncertainty is not addressed. | |
| Overall Qualit | y Detern | nination | Medium | | |

| Study Citation: | Abdel-Rahma | Abdel-Rahman, S. Z., Ammenheuser, M. M., Ward, J. B. (2001). Human sensitivity to 1,3-butadiene: role of microsomal epoxide hydrolase polymor- phisms. Carajingganesis 22(3):415-423 | | | |
|--------------------------------------|-----------------------------|---|---|--|--|
| HERO ID: | 782889 | inogenesis 22(3):415-425. | | | |
| Conditions of Use: | Domestic Ma | nufacturing | | | |
| | | EXTRACTION | | | |
| Parameter | | Data | | | |
| Production, import, or us | se volume: | Global consumption of BD was 6.1 mill 1995 which was equivalent to approximation | ion metric tons in 1 ately one-fourth of t | 995, expected to be 7.5 million metric tons in 2000 US produced over 3.6 billion pounds of BD in he global BD output | |
| | | | EVALUA | ΓΙΟΝ | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | |
| | Metric 5: | Sample Size | N/A | No sample data. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Variability addressed by comparison to global production, but uncertainty is not ad- dressed. | |
| Overall Quality Determination | | High | | | |

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| Study Citation: | Abdel-Rahm | Abdel-Rahman, S. Z., El-Zein, R. A., Ammenheuser, M. M., Yang, Z., Stock, T. H., Morandi, M., Ward, J. B. (2003). Variability in human sensitivity to | | | | |
|--------------------------|----------------|---|----------------------|---|--|--|
| HERO ID: | 782890 | e: Influence of the affence variants of the f | incrosomai epoxide i | nyurolase gene. Environmental and Molecular Mutagenesis 41(2):140-140. | | |
| Conditions of Use: | Synthetic rub | Synthetic rubber manufacturing, monomer used in polymerization | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Number of sites: | | two SBR plants in southeast Texas | | | | |
| Comments: | | same information as HERO ID 782889 (dup | plicate) | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | |
| | Metric 5: | Sample Size | N/A | Facility data. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| Domain 5. Accessibility. | Metric 6: | Metadata Completeness | Low | Assessment or report provides results, but the underlying methods, data sources, and assumptions are not fully transparent. | | |
| Domain 4. Variahilitar | d Un containte | | | | | |
| Domain 4: Variability an | Metric 7: | Matadata Completeness | Low | The report does not address variability or uncertainty | | |
| | Meure 7: | Metadata Completelless | LOW | The report does not address variability of uncertainty. | | |
| Overall Qualit | y Detern | nination | Medium | | | |

| Study Citation: | Abduli, M. A | A., Abbasi, M., Nasrabadi, T., Hoveldi, | H., Razmkhah, N. (2 | 2006). Solid waste management in tabriz petrochemical complex. Iranian Journal | | | |
|--------------------------------|---|--|-----------------------|---|--|--|--|
| HERO ID: Conditions of Use: | of Environmental Health Science & Engineering 3(3 (2006)):185-192. 1159262 Disposal | | | | | | |
| | | | EXTRACTIO | N | | | |
| Parameter | | Data | | | | | |
| Drogoss description | | Various harandous colid visata teastmenta | and decombed on more | 6 of 9 including insignmention which is indicated configurin the many of a common tractment for | | | |
| riocess description. | | the butadiene waste streams. | are described on page | o or s, including inclueration which is indicated earlier in the paper as a common dearlient for | | | |
| Throughput: | | 2443 tons/year of generated butadiene waste, and 2785 tons/year of Acrylonitril Butadiene Styrene (ABS) waste. (Table 1, Page 3 of 8)See Table 2 on page 4 of 8 for effluent flow in tons/yr of waste produced by the Styrene Butadiene Rubber unit. Wastes generated from this unit are the most significant suppliers of the incinerator (page 4 of 8)See Table 3 on page 5 of 8 for effluent flow in tons/yr of waste produced by graded ABS and 1,3 Butadiene, and see the bottom of page 4 of 8 for discussion. | | | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | | |
| Domain 2: Representativ | veness | | | | | | |
| r | Metric 2: | Geographic Scope | Low | Data is from Iran, a non-OECD country. | | | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (throughputs) but discrete samples not provided and distribution not fully characterized. | | | |
| Domain 3. Accessibility | / Clarity | | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Qualit | ty Detern | nination | Medium | | | | |

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HERO ID: 10369850 Table: 1 of 1

| Study Citation: | ACA, (2019). Comment submitted by Raleigh Davis, Assistant Director and Riaz Zaman, Counsel, Government Affairs, American Coatings Association |
|--------------------|--|
| | (ACA) regarding the proposed 20 high priority candidates for chemical risk evaluation. |
| HERO ID: | 10369850 |
| Conditions of Use: | Processing – incorporation into formulation, mixture, or reaction product - (1) paints and coatings Manufacturing, (2) Adhesives Manu- |
| | facturing. |
| | Εντριοτικό |

| | EXIKACIION |
|-------------------------|---|
| Parameter | Data |
| | |
| Chemical concentration: | Pg. 5/7: "Manufacturers note residual amounts of the chemical in aerosol propellants and in architectural paints and coatings. The chemical is also in resins, incorporated for their tensile and elastomeric properties. Formulators are uncertain how much mains in the end product from this residual in raw materials" |
| Comments: | The data source is a public comment by the American Coatings Association (ACA) on the scope documents. The ACA "represents 90% of the paint and coatings industry, including downstream users (or processors) of chemicals, as well as chemical manufacturers. Our membership includes companies that manufacture paints, coatings, sealants and adhesives" according to pg. 2/7 of the data source. According to the extracted information which is stated above, there is residual amounts of 1,3-butadiene in aerosol propellants and in resins. The association of these propellants and resins with one or more of the industries that the ACA is associated with is not stated. |

| EVALUATION | | | | | | |
|--------------------------------------|------------------------|-----------------------------|--------|---|--|--|
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | Data source is industry | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | US data | | |
| | Metric 3: | Applicability | High | data pertains to COUs | | |
| | Metric 4: | Temporal Representativeness | High | Data is less than 10 years old | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Low | The underlying methods sources etc. are not stated | | |
| | Wieute 0. | Wetadata Completeness | Low | The underlying methods, sources,ee. are not stated. | | |
| Domain 4: Variability an | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty not addressed. | | |
| Overall Quality Determination | | | Medium | | | |

| Study Citation: | Ammenheuser, M. M., Bechtold, W. E., Abdel-Rahman, S. Z., Rosenblatt, J. I., Hastings-Smith, D. A., Ward, J. B. (2001). Assessment of 1,3-butadiene | | | | | |
|---------------------------|---|--|------------------|---|--|--|
| HEDO ID. | exposure in p | olymer production workers using HPR | T mutations in l | ymphocytes as a biomarker. Environmental Health Perspectives 109(12):1249-1255. | | |
| Conditions of Use | Processing | | | | | |
| | Tiocessing | | | | | |
| D (| | D (| EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Deschartion import on us | a valuma | | | | | |
| Life evels description: | e volume: | In 1995, 3.08 billion lbs produced in U.S. | | | | |
| Life cycle description. | | Forymer production for symmetre rubber | nanuracturnig | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Well-described method by a national laboratory was used. | | |
| Domain 2. Domagontativ | | | | | | |
| Domain 2: Representativ | Metric 2. | Geographic Scope | High | Date is from USA | | |
| | Metric 3: | Applicability | High | In-scope report | | |
| | Metric 4: | Temporal Representativeness | Medium | Data is between 10 and 20 years old | | |
| | Metric 5: | Sample Size | N/A | Production and life cycle description. | | |
| | | * | | v I. | | |
| Domain 3: Accessibility/ | Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Most metadata included. | | |
| Domain 4: Variability on | d Uncertainty | | | | | |
| Domain 4. Variability and | Metric 7. | Metadata Completeness | High | The report addresses variability and uncertainty in the results | | |
| | wieure /. | metauata Completeness | пign | The report addresses variability and uncertainty in the results. | | |

| Study Citation: | Angelici, C., Weckhuysen, B. M., Bruijnincx, A., P.C. (2013). Chemocatalytic conversion of ethanol into butadiene and other bulk chemicals. Chem- | | | | | | |
|---------------------------|---|---|--|--|--|--|--|
| HERO ID. | SusChem 6(9 4687724 | 10(9):1595-1014. | | | | | |
| Conditions of Use: | Manufacturin | g | | | | | |
| | | | EXTRAC | TION | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Production, import, or us | se volume: | 9 x10 ⁶ ton/year in 2005 and and estimate | d to grow conside | erably (page 5 of 20) | | | |
| Process description: | | Two ways are mainly pursued for its indust and its higher homologues, or the catalytic | rial synthesis: iso and oxidative del | lation from naphtha steam cracker fractions of paraffinic hydrocarbons for the manufacture of ethylene hydrogenation of n-butane and n-butene. The first route is undoubtedly the most important, accounting | | | |
| | | for over 95% of worldwide butadiene prod | luction. (see page | 10-18 of 20 for a long and in-depth description of the manufacturing processes) | | | |
| | | | EVALUA | ΓΙΟΝ | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources | | | |
| Domain 2: Representativ | /eness | | | | | | |
| | Metric 2: | Geographic Scope | Medium | from Germany, an OECD country | | | |
| | Metric 3: | Applicability | High | manufacturing of 1,3-butadiene | | | |
| | Metric 4: | Temporal Representativeness | High | Report is from 2013 | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | | |
| Domain 4: Variability an | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | High | The report addresses variability and uncertainty in the results. Uncertainty is well char- acterized | | | |
| Overall Qualit | y Detern | nination | High | | | | |

| Study Citation: | Anonymous, | Anonymous, (2013). Global Bioeneregies makes a breakthrough in the production of biobased butadiene. International Sugar Journal 115(1369):18. | | | | | |
|--|-------------------------|---|------------|--|--|--|--|
| HERO ID: Conditions of Use: | 4/23631 Manufacturii | ρα | | | | | |
| conditions of esc. | Wanutacturin | 15 | | · | | | |
| Danamatan | | Dete | EXTRACTION | | | | |
| rarameter | | Data | | | | | |
| Production, import, or use volume: Process description: | | In 2013, 10 million tonnes of butadiene were produced from oil. 7 million tonnes are used to manufacture rubbers and 3 million tonnes goes into the production of nylon, plastics and latexes. (Page 2 of 2) A new process by Global Bioenergies and Synthos coverts renewable feedstock to butadiene through direct gaseous fermentation. (Page 2 of 2) | | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | - | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality techniques that are not from frequently-used sources and there are no known quality issues. | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data is from a "European company" which is likely an OECD country. | | | |
| | Metric 3: | Applicability | High | Data are for the production of butadiene, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (total production) but discrete samples not provided and distribution not fully characterized. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Uncertainty and variability not addressed. | | | |
| Overall Qualit | y Detern | nination | Medium | | | | |

| Study Citation: HERO ID: | Anonymous, (2014). Global Bioenergies secures a USTPO patent for its butadiene process. International Sugar Journal 116(1386):408. 4723644 | | | | | | |
|--|---|-----------------------------|------------|--|--|--|--|
| Conditions of Use: | Manufacturin | nufacturing | | | | | |
| | | | EXTRACTION | I | | | |
| Parameter | | Data | | | | | |
| Production, import, or use volume: As of 2014, approximately 10 million tons of butadiene are produced annually from oil (page 3 of 3) | | | | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | | | |
| Domain 2: Representativ | veness | | | | | | |
| - | Metric 2: | Geographic Scope | Medium | Data is from the U.K., an OECD country. | | | |
| | Metric 3: | Applicability | High | Data are for the production of butadiene, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | High | Data are no more than 10 years old. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Uncertainty and variability not addressed. | | | |
| Overall Quality Determination | | Medium | | | | | |

| Study Citation: HERO ID: | Anonymous, 5651515 | (1996). Butadiene/styrene Q3 prices fall. | European Ch | emical News 66(1725):9. |
|-----------------------------|----------------------------|--|---------------|--|
| Conditions of Use: | Manufacturin | g | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Production, import, or us | se volume: | The report mentions that 3000 tons of butadi | ene were impo | rted to Turley. Also, the report lists the European stock of butadiene at 602 DM/tonne. |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | Medium | Data are worldwide. |
| | Metric 3: | Applicability | High | Data are for the production of butadiene, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (production factors) but discrete samples not provided and distribution not fully characterized. |
| Domain 3: Accessibility, | / Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | Low | Uncertainty and variability not addressed. |
| Overall Qualit | y Determ | nination | Low | |

| Study Citation: | Anonymous, | mous, (1996). Olefins supply - Production problems tighten butadiene. European Chemical News 66(1741):10. | | | | |
|---------------------------------------|--------------|---|---|--|--|--|
| Conditions of Use: | Manufacturin | Ig | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | LATRIC | | | |
| Production, import, or use volume: | | In 1996, Occidental owned a 95,000 to Petrochemicals owned a 350,000 ton/yea | n/year butadiene u r butadiene unit in | nit in Corpus Christi. Lyondell owned a 272,000 ton/year butadiene unit in Channelview. Texas Houston. In Europe, DSM owned a 130,000 ton/year unit in Geleen. | | |
| | | | EVALUA | FION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | | |
| Domain 2: Representativ | reness | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are for the U.S. and Europe. | | |
| | Metric 3: | Applicability | High | Data are for the production of butadiene, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (production volumes) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility/ | Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Uncertainty and variability not addressed. | | |
| Overall Quality Determination | | | Low | | | |

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: | Anonymous, Petrochemica | Anonymous, (2009). An additional 100 kt/a butadiene production line constructed by yangzi petrochemical company. China Petroleum Processing and Petrochemical Technology 4:62. | | | | | |
|---------------------------------|----------------------------|--|--------------|---|--|--|--|
| HERO ID: | 5660504 | 0. | | | | | |
| Conditions of Use: | Manufacturin | g | | | | | |
| | | | EXTRAC | TION | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Life cycle description: | | Domestic Manufacturing | | | | | |
| Throughput: | | 0.1 Mt/yr at SINOPEC Yangzi Petrochem | ical Company | | | | |
| | | | | | | | |
| | | | EVALUA | ΓΙΟΝ | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the data used. | | | |
| Domain 2: Representativ | ieness | | | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country | | | |
| | Metric 3: | Applicability | High | Data are for the production of butadiene, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | | |
| | Metric 5: | Sample Size | N/A | Production description. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Quality Determination I | | | Low | | | | |

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HERO ID: 5662686 Table: 1 of 1

| Study Citation: | Anonymous, | (2007). Yangzi petrochemical utilizes | the pyrolysis C | -4 resources to expand butene-1 and butadiene production capacity. China Petroleum | | |
|--------------------------------------|----------------|--|--------------------|--|--|--|
| HERO ID: | 5662686 | a renothermear rechnology 2007(1). | | | | |
| Conditions of Use: | Manufacturin | g | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Life cycle description: | | Domestic Manufacturing | | | | |
| Throughput: | | A 100 kt/yr unit was set up, and is expected | ed to reach 200 kt | /yr after the expansion of an ethylene unit. | | |
| 01 | | | | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the data used. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for the production of butadiene, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | N/A | lifecycle description. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| · · · · · · · · · · · · · · · · | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Quality Determination | | Low | | | | |

| Study Citation: HERO ID: | Anonymous, (2009). Shaw to design ABS plant in Saudi Arabia. Pump Industry Analyst 2009(5):4. 5665737 | | | | | |
|--------------------------------------|---|---|-----------------------------------|--|--|--|
| Conditions of Use: | Processing | | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| Production, import, or us | se volume: | The Shaw Group's Energy & Chemicals Groubut Strain Poly (ABS) plant for Arabian P | up was expected etrochemical C | d to provide front end engineering design services for a grassroots 200 kilo tons per annum acrylonitrile to in 2009. | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the data used. | | |
| Domain 2: Representativ | /eness | | | | | |
| | Metric 2: | Geographic Scope | Low | Data is from Saudi Arabia, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for plastic and resin manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Quality Determination | | | Low | | | |

| Study Citation: | Anonymous, | (2005). Butadiene rubber production in | n Russia. Focus | on Catalysts 2005(4):6. | | |
|---------------------------------------|------------|--|---------------------|--|--|--|
| HERO ID: | 5676477 | | | | | |
| Conditions of Use: | Processing | | | | | |
| EXTRACTION | | | | | | |
| Parameter | | Data | | | | |
| Production, import, or use | e volume: | In 2003, Russia produced 141,000 tons of | f butadiene-contair | ning rubber. During 2004, it is predicted that production will rise to 169,000 tons. | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the data used. | | |
| Domain 2: Representative | eness | | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from Russia, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | N/A | production information. | | |
| Domain 3: Accessibility/ Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Quality Determination | | Low | | | | |

1,3-Butadiene

| Study Citation: HERO ID: | Anonymous, (1974). Computer control-system increases throughput and operating cost savings in Texas butadiene plant. Rubber Age 106(10):50. 5707200 | | | | |
|---------------------------------------|---|---|---------------------|--|--|
| Conditions of Use: | Manufacturin | Manufacturing | | | |
| EXTRACTION | | | | | |
| Parameter | | Data | | | |
| Production, import, or us | se volume: | Annual production for the Phillip's Petro | oleum plant in Texa | s is 158,000 short tons/year. | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the data used. | |
| Domain 2: Representativ | veness | | | | |
| - | Metric 2: | Geographic Scope | High | Data is from the U.S. | |
| | Metric 3: | Applicability | High | Data are for the production of butadiene, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (total production) but discrete samples not provided and distribution not fully characterized. | |
| Domain 3: Accessibility/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| Overall Quality Determination | | Low | | | |

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| Study Citation: | Anonymous, (1999). Shell, BASF, Fina to add butadiene plant. Chemical & Engineering News 77(29):16. | | | | | | |
|--------------------------------------|--|--|------------|--|--|--|--|
| HERO ID: Conditions of Use: | 5708111 Domestic ma | nanufacturing | | | | | |
| EXTRACTION | | | | | | | |
| Parameter | Parameter Data | | | | | | |
| | | | | | | | |
| Production, import, or u | Production, import, or use volume: New joint venture plant under BASF. Shell, and Fina begin production in 2002 in Port Arthur, Texas with projected capacity of 900million lbs/vr | | | | | | |
| Process description: | | Butadiene plant uses feedstock from stea | m cracker | | | | |
| | | | | | | | |
| | | | EVALUATION | 1 | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | | |
| Domain 2: Representativ | veness | | | | | | |
| 1 | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | | |
| | Metric 5: | Sample Size | N/A | Process description. | | | |
| Domain 2: Accossibility | Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | |
| Domain 4: Variability at | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| | | ۲. ۲ | | • • | | | |
| Overall Quality Determination | | | Medium | | | | |

1,3-Butadiene

| Study Citation: HERO ID: | Anonymous, (2000). Butadiene extraction plant planned. Chemical Engineering Progress 96(2):13. 5708118 | | | | | | |
|--|--|---|---|--|--|--|--|
| Conditions of Use: | Domestic ma | mestic manufacturing | | | | | |
| EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | |
| Production, import, or use Process description: | volume: | New joint venture plant under BASF, She Develop BD distribution system to pipe p | ell, and Fina begin produ product directly to custor | action in 2002 in Port Arthur, Texas with projected capacity of 900million lbs/yr mers | | | |
| | | | EVALUATIO | N | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
|] | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | | |
| Domain 2: Representative | ness | | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
|] | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | | |
|] | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | | |
|] | Metric 5: | Sample Size | N/A | Production/process description. | | | |
| Domain 3: Accessibility/ | Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | |
| Domain 4: Variability and | Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Quality | 7 Detern | nination | Medium | | | | |

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| Study Citation: HERO ID: | Anonymous, (1998). Olefins - Asia leads butadiene growth. European Chemical News 69(1797):10. 5708401 | | | | |
|---------------------------------------|---|--|---------------------------------|--|--|
| Conditions of Use: | Manufacturin | g | | | |
| EXTRACTION | | | | | |
| Parameter | | Data | | | |
| Production, import, or us | e volume: | In 1997, 1998, and 2002, global butadiene ca million, 7.567 million, and 8.839 million tons | pacity was 8.8 respectively. | 356 million, 9.257 million, and 10.207 million tons respectively. Global butadiene demand was 7.223 North American demand was 2.343 million, 2.4 million, and 2.56 million, respectively. | |
| | | | EVALUA' | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | |
| Domain 2: Representativ | eness | | | | |
| | Metric 2: | Geographic Scope | Medium | Data is global, but the report was published in a European journal. | |
| | Metric 3: | Applicability | High | Data are for the production of butadiene, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (capacities) but discrete samples not provided and distribution not fully characterized. | |
| Domain 3: Accessibility/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Uncertainty and variability not addressed. | |
| Overall Quality Determination | | Low | | | |

| Study Citation: HERO ID: Conditions of Use: | Anonymous, (1985). Study indicates OSHA butadiene limit too lax. Chemical & Engineering News 63(4):7-8. 5708547 Manufacturing | | | | |
|---|---|---|---------------|--|--|
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Production, import, or us | se volume: | More than 2.3 billion lb of butadiene were pro- | oduced in the | U.S. in 1984. | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | |
| Domain 2: Representativ | veness | | | | |
| 1 | Metric 2: | Geographic Scope | Medium | Data are worldwide. | |
| | Metric 3: | Applicability | High | Data are for the production of butadiene, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | |
| Domain 4: Variability ar | Domain 4: Variability and Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Low | Uncertainty and variability not addressed. | |
| Overall Quality Determination | | Low | | | |

| Study Citation: HERO ID: Conditions of Use: | Anonymous, 5708557 Processing | (1987). Not to worry about butadiene sho | rtage. Chemi | cal Engineering 94(14):30. |
|---|-------------------------------------|--|-----------------|--|
| Conditions of CSC. | Trocessing | | | |
| D | | | EXTRAC | TION |
| Parameter | | Data | | |
| Production, import, or us | se volume: | In 1987, Chem Systems used 100,000 tons of | f butadiene for | co-cracking. |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. |
| Domain 2: Representativ | veness Metric 2: | Geographic Scope | High | Data are from the U.S. |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. |
| Domain 3: Accessibility, | / Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| Overall Quality Determination | | | Low | |

| Study Citation: | Anonymous, (1996). US players perplexed by low butadiene nomination. European Chemical News 66(1730):10. | | | | |
|---------------------------------------|--|--|-------------------|--|--|
| Conditions of Use: | Manufacturir | ng | | | |
| EXTRACTION | | | | | |
| Parameter | | Data | | | |
| Production, import, or us | se volume: | Inventory of BD in August 1990 was 63, | 000 tons, which w | vas 7,000 tons more than July of that year. | |
| | | | EVALUA | ATION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the data used. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for production of butadiene, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are ex- pected to be outdated. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| Overall Quality Determination | | Low | | | |

| Study Citation: | Anonymous, | (1997). Butadiene - Tight markets in | US and Europe for | pree up prices. European Chemical News 68(1773):11. |
|--|---------------|--|---------------------|---|
| HERO ID: | 5708615 | | | |
| Conditions of Use: | Processing | | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Production, import, or us | se volume: | In July 1997, Shell's Deer Park plant in | cluded a 130,000 to | nne/year butadiene extraction unit. |
| | | | EVALUA' | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. |
| Domain 2: Representativ | veness | | | |
| 1 | Metric 2: | Geographic Scope | Medium | Data is from a European journal which is likely encompasses OECD countries. |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (production data) but discrete samples not provided and distribution not fully characterized. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability an | d Uncertainty | | | |
| ······ ······························· | Metric 7: | Metadata Completeness | Low | Uncertainty and variability not addressed. |

| Study Citation: | Anonymous, (1996). US major agrees price dip to cut butadiene imports. European Chemical News 65(1705):10. 5708618 | | | | |
|---|--|-----------------------------|--------|---|--|
| Conditions of Use: | Manufacturir | Manufacturing | | | |
| EXTRACTION | | | | | |
| Parameter | | Data | | | |
| Production, import, or use volume: In 1996, Chevron owned a 450,000 ton/year ethylene cracker, which produced butadiene as a byproduct. Also, the report says that at this time, butadiene import from Europe typically average 25,000 tons/month | | | | er, which produced butadiene as a byproduct. Also, the report says that at this time, butadiene imports | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are for the U.S. and Europe. | |
| | Metric 3: | Applicability | High | Data are for the production of butadiene, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (production volume, import aver- ages) but discrete samples not provided and distribution not fully characterized. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Uncertainty and variability not addressed. | |
| Overall Quality Determination | | Low | | | |

| Study Citation: HERO ID: | Anonymous, (1979). Canadian petroleum guide to canadian petrochemical plants. Canadian Petroleum 20(4):21. 5708674 | | | | | | | |
|---------------------------------------|--|---|--------|--|--|--|--|--|
| Conditions of Use: | Manufacturin | g | | | | | | |
| EXTRACTION | | | | | | | | |
| Parameter | | Data | | | | | | |
| Production, import, or use volume: | | "Monsanto, La Salle, Quebec: 34,000 tons/year of ABS Monsanto, Sarnia, Ontario: 25,000 tons/year of ABS Petrosar, Sarnia, Ontario: 225,000 tons/year of butadiene Polysar, Sarnia, Ontario: 135,000 tons/year of butadiene Union Carbide, Montreal, Quebec: 7,000 tons/year of butadiene" | | | | | | |
| EVALUATION | | | | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | | | | |
| Domain 2: Representativeness | | | | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Canada, an OECD country. | | | | |
| | Metric 3: | Applicability | High | Data are for production of butadiene and synthetic rubber, an in-scope occupational scenario. | | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are ex- pected to be outdated. | | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | | |
| Domain 3: Accessibility/ Clarity | | | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | | |
| Domain 4: Variability and Uncertainty | | | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | | |
| Overall Quality Determination | | | Medium | | | | | |

1,3-Butadiene

| Study Citation: HERO ID: | Anonymous, 5708753 | (1974). Butadiene faces shift in feedsto | ocks. Chemical & Eng | gineering News 52(37):8. | | | |
|--|-----------------------|--|----------------------|--|--|--|--|
| Conditions of Use: | Manufacturin | ng | | | | | |
| | | | EXTRACTION | N | | | |
| Parameter | | Data | | | | | |
| Production, import, or use volume: Process description: | | In 1974 the U.S. imported an estimated 450 million to 500 million pounds of butadiene. The report predicted that by 1984 in the US, primary dehydrogenatio units and heavy liquids crackers each will be producing just over 3 billion pounds of butadiene annually (with a maximum output of 3.7 billion pounds), but demand will exceed this combined production by 350 million to 500 million pounds per year and imports will still be required to fill the gap. | | | | | |
| | | "Virtually all of the butadiene produced in Europe and Japan comes from cracking naphtha and heavier feedstocks In the US, 68% of butadiene produced in 197 was from primary plants and only 32% was coproduct from ethylene units. In 1973 ethylene producers shifted significantly toward lighter feedstocks. Cracker with the flexibility to do so reduced naphtha input and substituted ethane-propane as much as they could." | | | | | |
| | | | EVALUATION | N | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | | | |
| Domain 2: Representativ | eness | | | | | | |
| r | Metric 2: | Geographic Scope | Medium | Data are mainly for the U.S., but worldwide data are also included. | | | |
| | Metric 3: | Applicability | High | Data are for the production of butadiene, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (production volume, percentages) but discrete samples not provided and distribution not fully characterized. | | | |
| Domain 3: Accessibility/ | Clarity | | | | | | |
| Domain 5. recessionity | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | | |
| Domain 4: Variability and | d Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed in the predictions given in the report. Variability isn't ad- dressed. | | | |
| Overall Quality | y Detern | nination | Medium | | | | |

Page 647 of 933

| Study Citation: | Anttinen-Klemetti, T., Vaaranrinta, R., Mutanen, P., Peltonen, K. (2004). Personal exposure to 1,3-butadiene in a petrochemical plant, assessed by use of | | | | | | |
|------------------------------------|--|--|--------|---|--|--|--|
| HERO ID: | diffusive samplers. International Archives of Occupational and Environmental Health 77(4):288-292. 5584146 | | | | | | |
| Conditions of Use: | Processing | | | | | | |
| EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Production, import, or use volume: | | In 1996 BD was one of the forty most widely produced chemicals in the USA, with a total production weight of 3.8 billion. The global production in 2001 was estimated to be 18.5 billion lb, with North American production being 5.5 billion lb | | | | | |
| Life cycle description: | | Petrochemical manufacturing | | | | | |
| Process description: | BD is manufactured as a co-product of the steam cracking of hydrocarbon streams to produce ethylene. Typically, butadiene is recovered from the C4 hydrocarbon stream by solvent extraction utilising acetonitrile. The BD is then isolated by extractive distillation from the solvent. After a drying process, BD is stored as a liquid at a temperature of -4C to -5C, which prevents dimerisation, an irreversible reaction that produces vinylcyclohexene. BD is transported to customers usually by railroad or in tankers | | | | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | Matria 1. | Mathadalaay | Madium | | | | |
| | Metric 1: | Methodology | Medium | acceptable methodology. | | | |
| Domain 2: Representativ | ieness | | | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | Medium | Data are from Finland, an OECD country. | | | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | | |
| | Metric 5: | Sample Size | N/A | Process description. | | | |
| Domain 3: Accessibility/ Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | | |
| | | | | | | | |
| Domain 4: Variability an | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling participants multiple times. | | | |
| Overall Quality Determination | | | High | | | | |
| Study Citation: | Anttinen-Kler | netti, T., Vaaranrinta, R., Mutanen, P., F | Peltonen, K. (20 | 06). Inhalation exposure to 1,3-butadiene and styrene in styrene-butadiene copolymer | | | | |
|---------------------------------|----------------|---|---------------------|--|--|--|--|--|
| HEBO ID. | production. In | nternational Journal of Hygiene and Env | vironmental Hea | alth 209(2):151-158. | | | | |
| Conditions of Use: | Processing | | | | | | | |
| | EXTRACTION | | | | | | | |
| Parameter | | Data | EATRAC | | | | | |
| | | | | | | | | |
| Production, import, or us | se volume: | 1.7 million tons in the USA, 8.4 million to | ns globally. | | | | | |
| Life cycle description: | | Monomer used in polymerization process | 0 1 | | | | | |
| Process description: | | The manufacturing process of the latex b | egins with the ad | ddition of modifiers into the cooled water followed by the addition of BD and styrene monomers. | | | | |
| | | Polymerization will take place in an exothe | ermic reaction driv | ven by a catalyst. The reaction mixture is stripped and unreacted monomers are distilled and recycled. | | | | |
| Comments: | | At the end of the manufacturing process, S The main components in the manufacturin | B latex is fraction | hated and transported to the end users by ship, train or truck. | | | | |
| Comments. | | of BD monomer varies from about 20% to | 50% depending o | n the intended use of the latex. | | | | |
| | | | | | | | | |
| | | | EVALUA | ΓΙΟΝ | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | High | Sampling/analytical methodology is equivalent to an approved [OSHA/NIOSH] method. | | | | |
| Domain 2: Paprasantativ | anacc | | | | | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | Medium | Data are from Finland an OFCD country | | | | |
| | Metric 3: | Applicability | High | Data are for polymerization for synthetic rubber, an in-scope occupational scenario | | | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | | | |
| | Metric 5: | Sample Size | N/A | Process description. | | | | |
| | | • | | | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | | | |
| D • 4 U • 1 · · · | | | | | | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | | |
| | Metric /: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling at 3 different sites and taking multiples samples per person. | | | | |
| | | | | | | | | |
| Overall Qualit | y Determ | ination | High | | | | | |

1,3-Butadiene

| Study Citation: HERO ID: | ASRC, (2007). Request for modification of the EA goal applicable to a single process for a single TAC: Flare and plant-wide fugitive emissions. | | | | | | | | |
|---|---|---|------------------|------------------------------------|--|--|--|--|--|
| Conditions of Use: | Processing as | ig as a reactant: Rubber manufacturing | | | | | | | |
| | EXTRACTION | | | | | | | | |
| Parameter | | Data | | | | | | | |
| Process description: Throughput: Number of sites: | | ASRC produces three types of synthetic rubber at its Louisville facility: PBR, SSBR, and PBAN (page 6 of 28) Request a permit condition to limit max potential amount of 1,3-butadiene to the vent header to no more than 9,500,000 lbs/yr, and min required destruction efficiency for the Flare Thermal Oxidizer to be increased from 99.5% to 99.99% (page 4 of 28) 1 | | | | | | | |
| | | | | TION | | | | | |
| Domain | | Metric | EVALUA Rating | Comments | | | | | |
| Domain 1: Reliability | | | 8 | | | | | | |
| | Metric 1: | Methodology | Medium | The report used site specific data | | | | | |
| Domain 2: Representativ | veness | | | | | | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 2: | Geographic Scope | High | USA | | | | | |
| | Metric 3: | Applicability | High | Tire Manufacture of rubber | | | | | |
| | Metric 4: | Temporal Representativeness | Medium | 2007 (16 years ago) | | | | | |
| | Metric 5: | Sample Size | N/A | single site and descriptions | | | | | |
| Domain 3: Accessibility/ Clarity | | | | | | | | | |
| | Metric 0: | Metadata Completeness | IN/A | single site and descriptions | | | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | | | |
| | Metric 7: | Metadata Completeness | N/A | Single site and descriptions | | | | | |
| Overall Quality Determination | | High | | | | | | | |

Page 650 of 933

| Study Citation: HERO ID: Conditions of Use: | ASRC, (2004) 11273448 Processing | b. Study of the 1,3-butadiene processes for American Synthetic Rubber Company. |
|---|--|--|
| | | EXTRACTION |
| Parameter | | Data |
| | | |
| Production, import, or us | se volume: | Approximately 3 billion lbs of 1,3-BD produced annually in US as of 1990 (page 16 of 239)ASRC purchases ~300 million lbs of 1,3-BD each year. (page 17 of 239) |
| Life cycle description: | | 1,3-butadiene is used as an intermediate in production of polymers, elastomers, and other chemicals. Major use is manufacture of styrene-butadiene rubber and thermoplastic resins (page 16 of 239)ASRC (the facility this report is about) manufactures three products, polybutadiene rubber, styrene butadiene rubber (used in the manufacture of tires), and a small amount of PBAN (used as a fuel binder in solid rocket fuel applications), a liquid synthetic rubber product. 1,3-butadiene is major raw material component in all their production (page 16 of 239). 1,3-butadiene product stewardship guidance manual from 2002 starts on page 164 of 239 |
| Process description: | | Process descriptions included for all of the 1,3-BD systems on site (Tank Farm Unloading on page 18, Tank Farm Storage on page 20 with excerpt below, 1,3- Butadiene Purification on page 23 with excerpt below, Polymerization on page 26, Concentration/Blending on page 28, Stripping/Finishing on page 30, and lastly Liquid Polymer Operations on page 30) |
| Throughput: | | of the 300 million lbs of 1,3-BD purchased each year, 98.5% is transformed into products. Of remaining 1.5%, 1.47% is destroyed in flare stack and remaining (0.03% or 100,000lbs is emitted to air). (Page 16-7) |

| EVALUATION | | | | | | |
|--------------------------------------|-----------------------------|-----------------------------|--------|--|--|--|
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data/techniques/methods from frequently-used sources. | | |
| Domain 2: Representativ | veness | | | | | |
| 1 | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for Import, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old | | |
| | Metric 5: | Sample Size | Low | Sample distribution is characterized by no statistics. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Quality Determination | | | Medium | | | |

| Study Citation: HERO ID: | ASRC, (2004 11273448 |). Study of the 1,3-butadiene processes for American Synthetic Rubber Company. |
|---|-------------------------|--|
| Conditions of Use: | Import | |
| | | EXTRACTION |
| Parameter | | Data |
| Production, import, or u | se volume: | Approximately 3 billion lbs of 1,3-BD produced annually in US as of 1990 (page 16 of 239)ASRC purchases ~300 million lbs of 1,3-BD each year. (page 17 of 239) |
| Life cycle description: | | 1,3-butadiene is used as an intermediate in production of polymers, elastomers, and other chemicals. Major use is manufacture of styrene-butadiene rubber and thermoplastic resins (page 16 of 239)ASRC (the facility this report is about) manufactures three products, polybutadiene rubber, styrene butadiene rubber (used in the manufacture of tires), and a small amount of PBAN (used as a fuel binder in solid rocket fuel applications), a liquid synthetic rubber product. 1,3-butadiene is |
| Life cycle description: Process description: | | The infaminature of thes), and a siniar anound of PBAN (used as a fuer binder in Solida Focker fuer applications), a figure synthetic fubber product, 1,3-butadiene is major raw material component in all their production (page 16 of 239). 1,3-butadiene product stewardship guidance manual from 2002 starts on page 30, and lastly Liquid Polymer Operations on page 23 with excerpt below, Polymerization on page 26, Concentration/Blending on page 28, Stripping/Finishing on page 30, and lastly Liquid Polymer Operations on page 30)[All of the plant's large 1,3-butadiene storage tanks are located in the Tank Farm for safety reasons, since this is a remote and isolated area with few employees working nearby. These tanks are grouped together according to the point, it is wet with moisture. This moisture must be removed before the 1,3-butadiene will eventually be supplied to. As 1,3-butadiene is shipped to the plant, it is purped by pressure to two large round storage tanks called spheres. The spheres are the largest tanks in the plant and hold most of the plant's 1,3-butadiene is pumped from the spheres to smaller horizontal day tanks that function as feed tanks or intermediate storage tanks for other processes in the plant. Some of the storage tanks and is drained away as a first step in drying the 1,3-butadiene. The system used to drain water from the storage tanks is designed to contain any 1,3-butadiene that may accompany the water so that little or none is emitted to the air.] from page 20 of 239[A butadiene purification system is used to remove traces of water from the fresh 1,3-BD received from the subplier. The 1,3-butadiene and water 1,3-butadiene due and water form an azedtope, and thus the vaporized mixture exits the top of the distillation column and the "dry" liquid 1,3-butadiene and water form and acter due at the storage tanks is designed to contain any 1,3-butadiene that may accompany the water so that little or none is emitted to the air.] from page 20 of 239[A butadiene purification system is used to rem |
| Throughput: | | of the 300 million lbs of 1,3-BD purchased each year, 98.5% is transformed into products. Of remaining 1.5%, 1.47% is destroyed in flare stack and remaining (0.03% or 100,000lbs is emitted to air). (Page 16-7) |

| EVALUATION | | | | | | |
|------------------------|-----------|-----------------------------|--------|--|--|--|
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data/techniques/methods from frequently-used sources. | | |
| | | | | | | |
| Domain 2: Representati | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for Import, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old | | |
| Continued on next page | | | | | | |

General Engineering Assessment

HERO ID: 11273448 Table: 2 of 2

| continued from previous page | | | | | | | | |
|---|----------------------------------|---|------------|---|--|--|--|--|
| Study Citation: HERO ID: Conditions of Use: | ASRC, (200 11273448 Import | ASRC, (2004). Study of the 1,3-butadiene processes for American Synthetic Rubber Company. 11273448 Import | | | | | | |
| | | | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| | Metric 5: | Sample Size | Low | Sample distribution is characterized by no statistics. | | | | |
| Domain 3: Accessibili | ty/ Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | | |
| Domain 4: Variability and Uncertainty | | | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | | |
| Overall Quality Determination M | | | | | | | | |

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| Study Citation: HERO ID: Conditions of Use: | Athaley, A., Saha, B., Ierapetritou, M. (2019). Biomass-based chemical production using techno-economic and life cycle analysis. 5710041 Manufacturing | | | | |
|---|--|--|--|--|--|
| | | EXTRACTION | | | |
| Parameter | | Data | | | |
| Production, import, or use volume: Life cycle description: | | Roughly 12 million tons of butadiene are produced worldwide. Page 2. Domestic Manufacturing | | | |
| Process description: | | Butadiene production starts from furfural as the main raw material obtained from p-xylene process. Furfural and pressurized hydrogen at 5 bar (stream 1) is fed to reactor (B-R1) containing catalyst at 250 degrees C. Decarbonylation takes place of furfural to produce furan and syngas (stream 2), and is introduced into a flash drum (B-V1) at -30 degrees C. Syngas is separated which is used for the electricity generation. The liquid stream (stream 3) is fed to another flash drum (B-V2) and then introduced to column (B-C1) to purify furan from water and other by-products (furfuryl alcohol and methylfuran). Furan is then pressurized to 55 bar and is hydrogenated to form tetrahydrofuran (THF) (stream 8) in reactor (B-R2) at 100 degrees C with the help of Pd/C catalyst. Product stream is then introduced to another flash drum (B-V3) to separate the gas from liquid phase. THF is then heated in a heater (B-H1) to 400 degrees C and fed to reactor (B-R3) where decyclization and dehydration reaction takes place at atmospheric pressure. Water is separated in flash drum (B-V4). The gaseous phase (stream 11) as well as liquid phase (stream 12) is then pressurized, mixed with each other in a flash drum (B-V5) and send to a distillation column (B-C2) where butadiene is separated from the unreacted components (stream 16) which is recycled back to increase the overall yield of the reaction. The purity of butadiene is ~99%. | | | |

| EVALUATION | | | | | | |
|---|-----------------------------|--------|--|--|--|--|
| Domain | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | |
| Metric 1: | Methodology | High | Report uses high quality methods from frequently-used sources. | | | |
| Domain 2: Representativeness | | | | | | |
| Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| Metric 3: | Applicability | High | Data are for butadiene production from furfural, an in-scope occupational scenario. | | | |
| Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | | | |
| Metric 5: | Sample Size | N/A | Process description. | | | |
| Domain 3: Accessibility/ Clarity | | | | | | |
| Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability and Uncertaint Metric 7: | y Metadata Completeness | High | Uncertainty is addressed by explaining where further research needs to be done and what the study could improve on. Variability addressed by comparing butadiene produc- | | | |
| | | | tion to jet fuel and surfactant production | | | |
| Overall Quality Determination | | | | | | |

| Study Citation: | Au, W. W., E | Au, W. W., Bechtold, W. E., B, W.E., J. R., Legator, M. S. (1995). Chromosome aberrations and response to gamma-ray challenge in lymphocytes of | | | | | | |
|--|--|---|---------|--|--|--|--|--|
| HERO ID: | workers expo 5663108 | 5663108 | | | | | | |
| Conditions of Use: | Processing | Processing | | | | | | |
| | | | EXTRAC | TION | | | | |
| Parameter | | Data | | | | | | |
| Production, import, or us Life cycle description: | se volume: Approximately 3 billion lbs of butadiene is made per year in the USA. Synthetic rubber and resin manufacturing | | | | | | | |
| | | | EVALUA' | TION | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | Metric 1: | Methodology | High | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber and resin manufacturing, an in-scope occupational sce- nario. | | | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | | | |
| | Metric 5: | Sample Size | N/A | Process description. | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by | | | | |
| Overall Qualit | y Detern | nination | High | sampling universe age groups and faces of workers. | | | | |

1,3-Butadiene

| Study Citation: | Author], [No (2018). Sinopec chooses Topsoe CATOX catalyst for Asia's largest styrene butadiene rubber emissions control project. Focus on Catalysts | | | | | |
|--------------------------|--|--|--------------------|--|--|--|
| HERO ID: | 2018(12):4. | | | | | |
| Conditions of Use: | Disposal | | | | | |
| | | | EXTRACTION | I | | |
| Parameter | | Data | LATRICTION | | | |
| | | | | | | |
| Throughput: | | The emission control facility has a capacity | of 240.000 Nm3 /h. | | | |
| Comments: | | Data is for styrene butadiene rubber (SBR) | | | | |
| | | | | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the data used. | | |
| | | | | | | |
| Domain 2: Representativ | veness | | . | | | |
| | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for butadiene emissions to air, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | High | Data are no more than 10 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (throughput) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability at | nd Uncertainty | | | | | |
| Domain 4. Variaoliity al | Metric 7. | Metadata Completeness | Low | Uncertainty and variability not addressed | | |
| | Meure 7. | Metadata Completelless | LOW | Uncertainty and variability not addressed. | | |
| Overall Qualit | ty Detern | nination | Medium | | | |

Page 656 of 933

| Study Citation: | Author], [No (1998). Butadiene demand set to accelerate. Oil and Gas Journal 96(5):32-32. | | | | | |
|---------------------------|---|---|------------|---|--|--|
| Conditions of Use: | Manufacturin | Ig | | | | |
| | | | FXTRACTION | | | |
| Parameter | | Data | EATRACTION | | | |
| | | | | | | |
| Production, import, or us | In 1996, world butadiene demand was a (increasing at an average rate of 4.2% per See article text for context of the growth a | emand was almost 7 million metric tons. The report forecasted that by 2002, demand would rise to over 8.5 million metric tons of 4.2% per year). The report includes a bar graph that breaks down the yearly predicted growth as well as total demand by product. If the growth and demand. (Page 1 of 1) | | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | The assessment or report uses high quality data and/or techniques or sound methods that are not from a frequently used source and associated information does not indicate flaws or quality issues (from Chemical Market Associates Inc). | | |
| Domain 2: Representativ | veness. | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are worldwide. | | |
| | Metric 3: | Applicability | High | Data are for the production of butadiene, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | |
| Domain 4: Variability an | d Uncertainty | | | | | |
| Domain 4. Variability an | Metric 7: | Metadata Completeness | Low | Uncertainty and variability not addressed. | | |
| Overall Qualit | y Detern | nination | Medium | | | |

1,3-Butadiene

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PUBLIC RELEASE DRAFT November 2024

HERO ID: 1159276 Table: 1 of 1

| General Engineering Assessment |
|--------------------------------|
| |
| |

| Study Citation: | Becker, D. L. (1974). Development document for effluent limitations guidelines and new source performance standards for the synthetic resins segment of | | | | | | |
|-------------------------------------|---|---|------------------|---|--|--|--|
| HEDO ID. | the plastics a | nd synthetic materials manufacturing poin | nt source categ | gory. | | | |
| Genditions of Use | Processing (r | polymers) | | | | | |
| | Trocessing (| (orymers) | | | | | |
| D (| | D (| EXTRAC | TION | | | |
| Parameter | | Data | | | | | |
| | _ | | | | | | |
| Production, import, or us | se volume: | 431,000 kkg of ABS produced annually. | | | | | |
| Life cycle description: | | Polymerization of plastic resins | | | | | |
| Throughput: | | 5,000 to 30,000 gal for each emulsion polyr | nerization batch | a. 42.4 million gallons of ABS per day for all sites. | | | |
| Number of sites: | | 8 sites producing ABS | | | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Data comes from the EPA. | | | |
| Domain 2 [,] Representativ | veness | | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | Data is from USA | | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | | |
| | Metric 4: | Temporal Representativeness | Low | Data is over 20 years old. | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| | | | | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Sources are cited at the end of the report but specific data isn't cited within the body. | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | |
| , | Metric 7: | Metadata Completeness | High | Variability is addressed multiple times throughout the report. | | | |
| | | • | TT • 1 | | | | |
| Overall Qualit | y Detern | nination | High | | | | |

(

| Study Citation: | BMI Research, (2016). Netherlands petrochemicals report 2016. | | | | | |
|--------------------------------------|---|--|-------------------|--|--|--|
| HERO ID: | 5584682 | | | | | |
| Conditions of Use: | Processing | | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Production, import, or us | e volume: | In 2015, the Netherlands produced 425,00 | 0 tons of butadie | ene. 90,000 tons of this were used for styrene-butadiene monomer, and 200,000 tons were used for | | |
| Life cycle description: | | Petrochemical manufacturing | | | | |
| | | e | | | | |
| | | | EVALUA' | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | | |
| | | | | | | |
| Domain 2: Representativ | Matria 2 | Coordination | Madin | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from the Netherlands, an OECD country. | | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| | | | | | | |
| Domain 3: Accessibility/ | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources | | |
| | | r | | are not fully transparent. | | |
| Domain 4: Variability an | | | | | | |
| Domain 4: variability an | Metric 7. | Metadata Completeness | Low | Variability and uncertainty are not addressed | | |
| | mente /. | Metadata Completeness | LOW | variability and uncertainty are not addressed. | | |
| Overall Quality Determination | | Low | | | | |

PUBLIC RELEASE DRAFT

| November 2024 | |
|--------------------------------|--|
| General Engineering Assessment | |

| Study Citation: | BMI Research | n, (2017). Egypt petrochemicals report | Q1 2017. | |
|--------------------------------|----------------------------|---|--------------------|--|
| HEKU ID: Conditions of User | 5/06195 Manufacturin | ~ | | |
| Conditions of Use: | Wanutacturin | 8 | | |
| _ | | _ | EXTRAC | CTION |
| Parameter | | Data | | |
| Production, import, or us | se volume: | By 2020, Egypt predicted to add 210,000 | tpa to their butad | iene capacity (page 7 and 36 of 70), and another 214,000 tpa butadiene for export (page 37 of 70) |
| | | | EVALUA | ATION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | Low | Data are from Egypt, a non-OECD country. |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed |
| | incure /. | ineman completeness | Low | |
| Overall Qualit | y Determ | ination | Low | |

| Study Citation: | BMI, (2012) | . Egypt petrochemicals report Q4 2012. | | |
|--------------------------|----------------|---|---------------|--|
| HERO ID: | 1445925 | | | |
| Conditions of Use: | Processing | | | |
| | | | EXTRA | CTION |
| Parameter | | Data | | |
| Production, import, or u | ise volume: | A 20,000 tpa butadiene extraction plant was | planned to be | built starting in 2015. |
| | | | EVALU | ATION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. |
| Domain 2: Representati | veness | | | |
| | Metric 2: | Geographic Scope | Low | Data are from Egypt, a non-OECD country. |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability a | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| Overall Quali | ty Detern | nination | Low | |

| Study Citation: | BMI (2012) | India petrochemicals report O3 2012 | | | |
|--|-------------|--|--------------------------|---|--|
| HERO ID: | 1446132 | . maia peu cenemeaus report Qo 2012. | | | |
| Conditions of Use: | Manufacturi | ng | | | |
| | | | EXTRACTION | | |
| Parameter | | Data | | | |
| Production, import, or us | se volume: | India's Butadiene capacity in Table on Pag | ge 58 from 280,000 tpa i | n 2009 to 730,000 tpa in 2016. | |
| | | | EVALUATION | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Medium | The assessment or report uses high quality data and/or techniques or sound methods that are not from a frequently used source and associated information does not indicate flaws or quality issues. | |
| Domain 2: Representativ | veness | | | | |
| 1 | Metric 2: | Geographic Scope | Low | Data are from India, a non-OECD country. | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | |
| | Metric 5: | Sample Size | N/A | No sample data. | |
| Domain 3: Accessibility/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | |
| Domain 4: Variability and Uncertainty | | | | | |
| ······································ | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| Overall Qualit | v Detern | nination | Medium | | |

| Study Citation: HERO ID: | BMI, (2012). 1448004 | Germany petrochemicals report Q3 2012. | | | | | | |
|--|-------------------------|---|------------------------------------|---|--|--|--|--|
| Conditions of Use: | Processing | | | | | | | |
| | EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | | |
| Production, import, or us Throughput: | se volume: | In 2012, Germany had a butadiene capacity of The BP Cologne Plant produces 250,000 tpa o | 850,000 tpa, ABS c f butadiene. | apacity of 80,000 tpa, and SBR capacity of 240,000 tpa. | | | | |
| | | | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Germany, an OECD country. | | | | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | | | | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources | | | | |
| | | | | ao no rung dansparont. | | | | |
| Domain 4: Variability an | nd Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | | |
| Overall Qualit | y Determ | ination | Medium | | | | | |

| Study Citation: | BMI, (2012). | Turkey petrochemicals report Q3 2012. | | |
|--------------------------------|-----------------------|---|--|--|
| HERO ID: Conditions of Use: | 1448261 Processing | | | |
| | Trocosting | | EVTRACTION | |
| Parameter | | Data | EATRACTION | |
| Turumeter | | Dum | | |
| Production, import, or us | se volume: | A site in Yarimca produced 288,000 tpa of tot this site was transferred to another company (| tal petrochemicals (ir page 30 of 55). | cluding styrene-butadiene-rubber, butadiene, carbon black, and polystyrene) in 1995. In 2001, |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. |
| Domain 2: Representativ | veness | | | |
| - | Metric 2: | Geographic Scope | Medium | Data are from Turkey, an OECD country. |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability an | d Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| Overall Qualit | y Determ | ination | Medium | |

| Study Citation: HERO ID: | BMI, (2013). 1448844 | Singapore petrochemicals report 2013 | 3. | | | | | |
|--|-------------------------|---|---|---|--|--|--|--|
| Conditions of Use: | Domestic ma | nufacturing | | | | | | |
| EXTRACTION | | | | | | | | |
| Parameter | | Data | | | | | | |
| Production, import, or us Life cycle description: | e volume: | Japan company in Singapore to add 100 of 55). Three collective chemical comp Eastern Petrochemicals Complex (one of company in Singapore will soon produce upon completion of the second phase in consistent from 2010 to 2017 (page 39 of SSBR is used in the production of high p | 0,000tonnes per annum c lexes in Singapore add a the three companies from e 50,000 tpa of SSBR up early 2015 (Page 32 and f 55) erformance tyres that can | of solution-polymerized styrene-butadiene rubber (SSBR) capacity from 2013 to 2015 (page 6 an additional 155,000 tonnes per annum of butadiene capacity (page 29 and 45 of 55). Shell m precious sentences) has had a capacity of 175,000 tpa since 2010 (page 31 of 55). A Japanese pon first phase of plant completion in 2013, which will increase to a total of 100,000 tpa total 38 of 55).Singapore total capacity is 215,000 tonnes per annum and this is expected to remain a improve fuel efficiency (page 32 of 55) | | | | |
| | | | | τ | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | | | |
| Domain 2. Domacontativ | | | | | | | | |
| Domain 2: Representativ | Metric 2. | Geographic Scope | Low | Data are from Singapore a non-OECD country | | | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario | | | | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old | | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | | |
| Domain 3: Accessibility/ | Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | | |
| Domain 4. Variability and | d Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by temporal changes, but uncertainty is not addressed. | | | | |
| Overall Oualit | v Detern | nination | Medium | | | | | |

| Study Citation: | BMI, (2012). | France petrochemicals report Q4 2012. | | |
|---------------------------|----------------------------|---|---|--|
| HERO ID: | 1449147 | | | |
| Conditions of Use: | Domestic ma | nufacturing, synthetic rubber manufacturin | g | |
| | | | EXTRACTION | I |
| Parameter | | Data | | |
| Production, import, or us | se volume: | French company Naphthachimie has capacity annum butadiene production capacity in 2011 shows that capacity will likely stay consistent | to produce 140,000 and styrene butadie from 2008 to 2016. | tonnes per annum of butadiene (Page 25 of 50). France estimated to have 445,000 tonnes per ne rubber capacity of 160,000 tonnes per annum (Page 31 of 50); and the table on page 31-32 |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from France, an OECD country. |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility, | / Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | Medium | Variability addressed by temporal changes, but uncertainty is not addressed. |
| Overall Qualit | y Detern | nination | Medium | |

1,3-Butadiene

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: | BMI, (2012). | Spain petrochemicals report Q3 2012 | 2. | | | |
|--|--------------|--------------------------------------|--------------------------|--|--|--|
| Conditions of Use: | Domestic ma | nufacturing, Synthetic rubber manufa | cturing, Plastic materia | l manufacturing | | |
| | | | EXTRACTION | 1 | | |
| Parameter | | Data | | | | |
| Production, import, or use volume: Spain estimated to have a capacity of 165,000 tonnes per annum for acrylonitrile-butadiene-styrene (ABS) copolymer and 60,000 tonne per annum structure butadiene rubber (SBR) capacity (Page 34 of 57). Also has 160,000 tonnes per annum butadiene capacity, and capacity for all three products remains predicted to remain consistent from 2009 to 2016 (page 36 of 57) | | | | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | |
| Domain 2: Representativ | veness | | | | | |
| Ĩ | Metric 2: | Geographic Scope | Medium | Data are from Spain, an OECD country. | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing and plastic/synthetic rubber manufacturing, in- scope occupational scenarios. | | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility/ Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by temporal but uncertainty is not addressed. | | |
| Overall Qualit | ty Detern | nination | Medium | | | |

| Study Citation: | BMI, (2012). | Qatar petrochemicals report Q4 2012. | | | | | |
|--------------------------------------|-------------------------|--|-----------------------|--|--|--|--|
| HERO ID: Conditions of Use: | 1449631 Domestic mai | anufacturing | | | | | |
| Conditions of Use. | Domestic mai | luracturing | | | | | |
| | | | EXTRACTION | | | | |
| Parameter | | Data | | | | | |
| Production, import, or us | e volume: | Qapco joint venture with Total set to complete | e in 2018 will add 83 | ,000 tonnes per annum of butadiene capacity in Qatar | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | | |
| Domain 2: Representativ | reness | | | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from Qatar, a non-OECD country. | | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| Domain 3: Accessibility/ | Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | |
| Domain 4: Variability an | d Uncertainty | | T | | | | |
| | Metric /: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Quality Determination | | | Medium | | | | |

| Study Citation: | BMI, (2012). | Poland petrochemicals report Q4 2012. | | | |
|---------------------------------------|------------------------|---|-----------------------|--|--|
| HEKU ID: Conditions of Use | Domestic ma | nufacturing Synthetic rubber manufacturi | 10 | | |
| Conditions of Use. | Domestie ma | indiactaring, Synthetic Tubber manufacturin | | | |
| D (| | D (| EXTRACTION | | |
| Parameter | | Data | | | |
| Production, import, or us | se volume: | Poland has 60,000 tonnes per annum butadier | e capacity in 2012; 9 | 0,000 tonnes per annum SBR capacity does not show capacity changing from 2009 to 2016 | |
| | | | EVALUATION | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | |
| | | | | | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Poland, an OECD country. | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing and synthetic rubber manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources | |
| | | | | are not fully transparent. | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by temporal changes, but uncertainty is not addressed. | |
| Overall Quality Determination | | | Medium | | |

| Study Citation: HERO ID: Conditions of Use: | BMI, (2012). 4945548 Processing | Saudi Arabia petrochemicals report Q1 20 | 012. | | |
|--|---------------------------------------|---|---------------|---|--|
| | | | БУТРАС | TION | |
| Parameter | | Data | LAINA | | |
| | | | | | |
| Production, import, or us Life cycle description: | se volume: | Projecting capacity of ABS in Saudi Arabia f Petrochemical manufacturing | rom 2011 to 2 | 2016 is 200,000 tpa (page 54 of 70) | |
| | | | EVALUA | ATION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from Saudi Arabia, a non-OECD country. | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility/ | / Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources | |
| | | | | are not runy transparent. | |
| Domain 4: Variability an | Domain 4: Variability and Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| Overall Quality Determination | | | Low | | |

| Study Citation: | BMI, (2010). | . Spain petrochemicals report Q2 2010. | | | | | |
|---------------------------|--------------|---|-------------------|--|--|--|--|
| HERO ID: | 5436142 | | | | | | |
| Conditions of Use: | Manufacturin | ng | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Production, import, or us | se volume: | Global production of butadiene in 2009 was (Page 39 of 62) | s 12,620,000 tons | s (page 12 of 62). In Spain, annual production of butadiene was 160,000 tons per year from 2008-2014. | | | |
| Life cycle description: | | Petrochemical manufacturing (6 of 62) | | | | | |
| EVALUATION | | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | - | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Spain, an OECD country. | | | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and | | | |
| | | | | industry conditions that are expected to be representative of current industry conditions. | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| Domain 3. Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | |
| | | | | | | | |
| Domain 4. Variability an | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| | | | 20 | ······································ | | | |
| Overall Qualit | y Detern | nination | Low | | | | |

General Engineering Assessment

| Study Citation: | BMI, (2011). | Thailand petrochemicals report Q2 2011. | | | | |
|---|--------------|---|---|--|--|--|
| HERO ID: | 5436166 | | | | | |
| Conditions of Use: | Manufacturin | g | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| Production, import, or use volume: In 2011, Thailand produced 295,0 but in future from 2011 to 2015 styrene (ABS) unit from 117,000 | | In 2011, Thailand produced 295,000 tons of bu but in future from 2011 to 2015 yearly capac styrene (ABS) unit from 117,000tpa to 200,00 | itadiene (page ity will increa 00tpa (page 40 | e 41 of 64)According to the table on page 42 Thailand's yearly production is 295,000 tons in 2007-2010 ase to 430,000 tons.Beginning operations in 2011 are the expansion of IRPC's acrylonitrile butadiene 0 of 64) | | |
| Life cycle description: | | Petrochemical manufacturing | | | | |
| | | | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | M (1 | | т | | | |
| | Metric 1: | Methodology | LOW | Report does not specify the methods used. | | |
| Domain 2: Representativ | veness | | | | | |
| - | Metric 2: | Geographic Scope | Low | Data are from Thailand, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Qualit | y Determ | ination | Low | | | |

| Study Citation: HERO ID: Conditions of Use: | BMI, (2011). 5436168 Processing | Belgium petrochemicals report 2011. | | |
|---|---------------------------------------|--|-------------|--|
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Production, import, or us Life cycle description: | se volume: | 200,000 tpa of ABS produced in Belgium from Petrochemical manufacturing | m 2007-2015 | |
| | | | EVALUA | ΓΙΟΝ |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Belgium, an OECD country. |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Low Variability and uncertainty are not addressed. | | | | Variability and uncertainty are not addressed. |
| Overall Qualit | y Determ | ination | Low | |

| Study Citation: | BMI, (2010). | Thailand petrochemicals report Q4 2010 | | | |
|--|---------------------------------------|--|-----------------|--|--|
| HERO ID: | 5451601 | | | | |
| Conditions of Use: | Manufacturin | ng | | | |
| EXTRACTION | | | | | |
| Parameter | | Data | | | |
| Production, import, or use volume: In 2008 and 2009 and projected in 2010, Thailators per year will be produced. (page 41 of 67) | | | iiland produced | 1 295,000 tons of butadiene per year. (page 40 of 67). It was projected that from 2011 to 2014, 430,000 | |
| Life cycle description: | | Petrochemical manufacturing | | | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from Thailand, a non-OECD country. | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | |
| Domain 4: Variability ar | Domain 4: Variability and Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| Overall Quality Determination | | | Low | | |

| Study Citation: | BMI, (2010). | Thailand petrochemicals report Q2 20 | 10. :1-64. | |
|--|------------------------|--------------------------------------|--|--|
| Conditions of Use: | Manufacturin | g | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Production, import, or use volume:In 2009, Thailand produced 295,000 tons of butadiene (page 40 of 0 that the capacity per year for 2008 - 2010 is/will be 295,000 tons a Petrochemical manufacturingProcess description:Ethylbenzene (EB), the feedstock for styrene monomer (SM) which (SBR) is manufactured by reacting ethylene with benzene. (Page 1 | | | e 40 of 65). World capacity for butadiene in 2009 was 12,620,000 tons (page 15 of 65). Report projects 0 tons and from 2011-2014 it will be 430,000 tons (page 41)) which produces polystyrene (PS), acylonitrile-butadiene-styrene (ABS) and styrene butadiene rubber (Page 15 of 65) | |
| | | | EVALUA' | ΓΙΟΝ |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | Low | Data are from Thailand, a non-OECD country. |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability and Uncertainty | | | | |
| | | mediada compreteness | Low | valuently and anothanity are not addressed. |
| Overall Qualit | y Detern | nination | Low | |

| Study Citation: | BMI, (2012). | Belgium petrochemicals report 2012. | | | |
|--------------------------------------|---------------------------------------|---|--|--|--|
| Conditions of Use: | Manufacturin | g | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| | | | | | |
| Production, import, or us | se volume: | 200,000 tpa of ABS produced in Belgium | from 2008-2016 | (page 26 of 40) | |
| Life cycle description: | | Fina Antwerp Olefins, a part of Total's pe Total refinery into base chemicals: ethylen | trochemical plant ne, propylene, buta | s in Belgium, is a JV with ExxonMobil Chemical. It processes naphtha, butane and propane from the adiene and benzene. (page 31 of 40) | |
| | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | |
| Domain 2: Representativ | /eness | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Belgium, an OECD country. | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | |
| Domain 4: Variability an | Domain 4: Variability and Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| Overall Quality Determination | | | Low | | |

| Study Citation: HERO ID: Conditions of Use: | BMI, (2010). 5582324 Processing | Singapore petrochemicals report 2010. | | |
|--|---------------------------------------|--|----------------|--|
| - | | | EXTRAC | TION |
| Parameter | | Data | | |
| Production, import, or us Life cycle description: | se volume: | The worldwide butadiene production capacity production is expected to be 215,000 tons. Petrochemical manufacturing | y is estimated | at 12,620,000 tons per year. In 2009, Singapore produced 60,000 tons of butadiene. By 2014, annual |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. |
| Domain 2: Representativ | veness Metric 2: | Geographic Scope | Low | Data are from Singapore, a non-OECD country. |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. |
| | Metric 5: | Sample Size | N/A | process and production description. |
| Domain 3: Accessibility, | / Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| Overall Quality Determination | | | Low | |

| Study Citation: | BMI, (2010). | Malaysia petrochemicals report 2010. | | | | |
|---------------------------|---------------|---|-------------------|--|--|--|
| HERO ID: | 5585435 | | | | | |
| Conditions of Use: | Processing | | | | | |
| EXTRACTION | | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Production, import, or us | e volume: | In 2009, Malaysia produced 100,000 tons | s of butadiene, b | but produced 350,000 tons of ABS. The worldwide butadiene production capacity was estimated at | | |
| Life cycle description: | | Petrochemical manufacturing | | | | |
| Ene cycle description. | | i ettoenennear manaraetarning | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | | |
| Domain 2: Donragontativ | anada | | | | | |
| Domain 2. Representativ | Matria 2: | Gaographia Saapa | Low | Data and from Malaysia a non OECD country. | | |
| | Metric 2. | Applicability | Low | Data are from manaysia, a non-OECD country. | | |
| | Metric 4: | Temporal Penresentativeness | Medium | Banart is based on data greater than 10 years old but no more than 20 years old and | | |
| | Meule 4. | Temporal Representativeness | Medium | industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 2. A accesibility | Clamity | | | | | |
| Domain 5: Accessionity/ | Matria 6 | Matadata Completenasa | Law | | | |
| | Metric 0: | Metadata Completeness | Low | are not fully transparent. | | |
| Domain 4: Variability on | d Uncertainty | | | | | |
| Domain 4. variability all | Metric 7 | Metadata Completeness | Low | Veriability and uncertainty are not addressed | | |
| | wieute /. | Metadata Completeness | LUW | variaonity and uncertainty are not addressed. | | |
| Overall Qualit | y Determ | nination | Low | | | |

| Study Citation: | BMI, (2010). | Japan petrochemicals report 2010. | | |
|--|----------------|-----------------------------------|--|--|
| Conditions of Use: | Processing | | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Production, import, or use volume: "In 2008, Japan has a production capacity of 2006, 1,002,143 tons of BD. In 2007, 1,023 os SBR. In 2006, 709,903 tons of SBR. In 2 In 2005, 289,066 tons of BR. In 2006, 288, acrylonitrile butadiene rubber. In 2005, 105 | | | y of 1.12 million t 123,542 tons of BD n 2007, 727,299 to 88,863 tons of BR. 05,552 tons of AB | tons of butadiene. In 2004, Japan produced 1,040,724 tons of BD. In 2005, 1,039,878 tons of BD. In 20. In 2008, 953,023 tons of BD. In 2004, Japan produced 711,465 tons of SBR. In 2005, 727,090 tons of s of SBR. In 2008, 705,524 tons of SBR. In 2004, Japan produced 283,090 tons of butadiene rubber. In 2007, 293,872 tons of BR. In 2008, 290,397 tons of BR. In 2004, Japan produced 105,103 tons of R. In 2006, 99,411 tons of ABR. In 2007, 109,139 tons of ABR. In 2008, 108,972 tons of ABR." |
| Life cycle description. | | i enochennicar manufacturing | | |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. |
| Domain 2: Representativ | veness | | | |
| 1 | Metric 2: | Geographic Scope | Medium | Data are from Japan, an OECD country. |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and |
| | Metric 5 | Sample Size | N/A | This metric is not applicable to the data being extracted |
| | Medie 5. | Sample Size | 10/1 | |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability ar | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| Overall Qualit | y Detern | nination | Low | |

| Study Citation: HERO ID: Conditions of Use: | BMI, (2010). 5586838 Processing | France petrochemicals report Q3 2010. | | | |
|--|---------------------------------------|--|---|--|--|
| | 8 | | EVTDAC | TION | |
| Parameter | | Data | EATKAU | HON | |
| | | Dum | | | |
| Production, import, or us Life cycle description: | se volume: | In 2009, France had a production capacity o Petrochemical manufacturing | f 445,000 tons j | per year of butadiene and 160,000 tons per year of styrene-butadiene rubber. | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | U | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | |
| Domain 2. Domasantativ | 100000 | | | | |
| Domain 2: Representativ | Metric 2: | Geographic Scope | Medium | Data are from France on OFCD country | |
| | Metric 3: | Applicability | High | Data are for netrochemical manufacturing an in-scope occupational scenario | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and | |
| | Weate 1. | Temporal Representativeness | Wiedrum | industry conditions that are expected to be representative of current industry conditions. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| | | | | | |
| Domain 3: Accessibility/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | |
| | | | | | |
| Domain 4: variability and Uncertainty | | | Variability and uncontainty are not addressed | | |
| | Metric /: | Metadata Completeness | LOW | variability and uncertainty are not addressed. | |
| Overall Quality Determination | | ination | Low | | |

| Study Citation: | BMI, (2010). United Kingdom petrochemicals report Q2 2010. | | | | | |
|--|--|-----------------------------|--|---|--|--|
| Conditions of Use: | Domestic ma | anufacturing | | | | |
| EXTRACTION | | | | | | |
| Parameter | | Data | | | | |
| Production, import, or use volume: World capacity of BD in 2009: 12,620, combined BD capacity of 180,000 tons/ | | | 000 tons per annum (page /r in 2009 (page 41/60); 1 | 14/60) BP in the UK has capacity to produce 80,000 tons/yr of BD (page 29/60) UK had 50,000 tons/yr for SBR; and 60,000 tons/yr for ABS plastic | | |
| | | | EVALUATION | I | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | |
| Domain 2: Representat | iveness | | | | | |
| - | Metric 2: | Geographic Scope | Medium | Data are from United Kingdom, an OECD country. | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibilit | v/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | |
| Domain 4: Variability a | and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Quality Determination Medium | | | | | | |

| Study Citation: | BMI, (2010). | United Kingdom petrochemicals report (| 21 2010. | | |
|--|------------------------|--|--|--|--|
| HERO ID: | 5697844 | | | | |
| Conditions of Use: | Domestic ma | nufacturing | | | |
| EXTRACTION | | | | | |
| Parameter | | Data | | | |
| Production, import, or use volume: World capacity of BD in 2009: 12,620,000 to combined BD capacity of 180,000 tons/yr in written for 2008 and predicted to remain const | | | ons per annum (page n 2009; 150,000 tons, stant to 2014 (page 39 | 14 of 57)BP in the UK has capacity to produce 80,000 tons/yr of BD (page 28 of 57)UK had yr for SBR; and 60,000 tons/yr for ABS plastic. (page 6 and 38 of 57). These capacities are θ of 57) | |
| EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from United Kingdom, an OECD country. | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Medium | Report is between 10 and 20 years old. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | |
| Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness | | | Low | Variability and uncertainty are not addressed. | |
| Overall Quality Determination | | | Medium | | |

| Study Citation: | BMI, (2012). Taiwan petrochemicals report 2012. :1-68. | | | | | |
|--|--|--|---|---|--|--|
| HERO ID: Conditions of Use: | Domestic ma | nanufacturing | | | | |
| EXTRACTION | | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Production, import, or use volume: | | Taiwan is the leading producer of ABS plastic with output of 1,545,000 tons/yr capacity Produce 15,600 tons/yr of methylmethacrylate-BD-styrene (MBS) by Formosa Taiwan had production capacity of 625,000 tons/yr of BD in 2010; six facilities had capacities ranging from 35,000 to 180,000 tons/yr; plans to expand Formosa Corp. operations will increase overall Taiwan capacity to 755,000 tons/yr in 2013 Indonesian company PT Chandra Asri Petrochemical plans to build a 100,000 tons/yr BD extraction facility | | | | |
| Process description: | | solution-polymerized SBR | | | | |
| Number of sites: | | Six facilities in Taiwan; 3 owned by CPC Co | rporation and 3 owned | d by Formosa Petrochemical Corp. | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | |
| Domain 2. Representativ | veness | | | | | |
| Bollull 2. Representati | Metric 2: | Geographic Scope | Low | Data are from Taiwan, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. Production data is well characterized. | | |
| Demain 2. Accessibility/Clarity | | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | Medium | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | |
| | | | | | | |
| Domain 4: variability and Uncertainty Metric 7: Metadata Completeness | | Low | Variability and uncertainty are not addressed | | | |
| | | mediada Compreteness | Low | valuente, and anoviantly are not addressed. | | |
| Overall Quality Determination | | | Medium | | | |

| | DML (2011) | T | 1.70 | | |
|---|-------------------------|--------------------------------------|---|--|--|
| Study Citation: | BMI, (2011). | laiwan petrochemicais report 2011. : | :1-70. | | |
| Conditions of Use | J0962J1 Manufacturir | | | | |
| | Wanutaeturn | 18 | | | |
| _ | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| | | | | | |
| Production, import, or use volume: In 2010, Taiwan had a production capacit of 71.The capacities of three future butadi 615,000 in 2007-2008, 625,000 from 200 the same at 1,545,000 tpa from 2008 to 20 | | | ity of 625,000 tpa of diene manufacturing 009 to 2012, and fin 2015. (page 54 of 7 | of butadiene. (Page 26 of 71).The capacities of six companies/sites individually are listed on page 29 g sites as well as hopeful date of completion are listed on page 35 of 71.Butadiene capacity is listed as ally 755,000 from 2013-2014, and 955,000 in 2015 (page 54 of 71)ABS capacity is predicted to stay 1). | |
| | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | |
| Domain 2: Panrasantatis | venecc | | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | Low | Data are from Taiwan, a non-OECD country | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Medium | Report is between 10 and 20 years old | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| | | | | | |
| Domain 3: Accessibility | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| Overall Quality Determination | | Low | | | |
| Study Citation: | BMI, (2012). | South Korea petrochemicals report 2 | 012. | | | | |
|--|----------------------|--|---|---|--|--|--|
| HERO ID: | 5698816 | | | | | | |
| Conditions of Use: | Manufacturin | g | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| Production, import, or use volume: In 2009 and 2011, South Korea had a production These capacities remain the same/are predicted 2013 (page 41-42 of 62). The butadiene capacity of the same/are predicted 2013 (page 41-42 of 62). | | | production capacit edicted to remain capacity of indivi | y of 1.25 million tpa butadiene, 565,000 tpa SBR, and 1.48 million tpa ABS (page 26 and 39 of 62). the same from 2008 to 2016, except ABS which expects an increase in capacity to 1.725 million tpa in dual companies can be found on the Company Profiles section of the document on pages 47, 49 and 53. | | | |
| Number of sites: | | 7 sites in South Korea (page 28-29 of 62 | 2) | | | | |
| | | | EVALUA | ATION | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | | | |
| Domain 2: Representativ | eness | | | | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 2: | Geographic Scope | Low | Data are from South Korea, a non-OECD country. | | | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| Domain 3: Accessibility/ | Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent | | | |
| | | | | | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Qualit | v Determ | ination | Low | | | | |

| Study Citation: | BMI, (2011). | South Korea petrochemicals report 201 | l . | |
|--|----------------|--|---|--|
| HERO ID: | 5698818 | | | |
| Conditions of Use: | Manufacturin | g | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Production, import, or use volume: In 2007-2010, South Korea had a production South Korea had a production capacity of production capacity of 1.48 million tpa A | | n capacity of 1. 565,000 tpa SB SS and this capa | 25 million tpa butadiene, and this capacity is predicted to remain constant up until 2015.In 2007-2010 R and this capacity is predicted to remain constant up until 2015. In 2007-2010 South Korea had a ucity is predicted to remain constant up until 2015. (page 38 of 53)Individual company capacities of page 27-28 and in the Company Monitor section of the report on pages 42-44 and 46 | |
| Number of sites: | | 7 sites in South Korea (page 27-28 of 53) | on the table on | page 27-28 and in the Company Monitor section of the report on pages +2, +4, and 40. |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. |
| Domain 2: Paprasantati | vanace | | | |
| Domain 2. Representati | Metric 2. | Geographic Scope | Low | Data are from South Korea, a non-OECD country |
| | Metric 3: | Applicability | High | Data are for netrochemical manufacturing an in-scope occupational scenario |
| | Metric 4: | Temporal Representativeness | Medium | Report is between 10 and 20 years old |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| | Wieure 5. | Sample Size | 10/11 | |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4 [.] Variability ar | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| Overall Quality Determination | | Low | | |

| Study Citation: HERO ID: | BMI, (2010). 5698820 | South Korea petrochemicals report 2010 | | | | |
|---|---------------------------------------|---|---|--|--|--|
| Conditions of Use: | Manufacturin | g | | | | |
| EXTRACTION | | | | | | |
| Parameter | | Data | | | | |
| Production, import, or use volume: In 2009, the world production capacity of tpa butadiene, and this capacity is predict capacity is predicted to remain constant u | | | utadiene was 12 to remain cons ntil 2014. In 20 of 61)Individual | 2.62 million tpa (page 15 of 61)In 2008-2009, South Korea had a production capacity of 1.25 million stant up until 2014.In 2008-2009 South Korea had a production capacity of 565,000 tpa SBR and this 107-2009 South Korea had a production capacity of 1.48 million tpa ABS and this capacity is predicted company capacities of butadiene can be found on pages 28-29 and on the table on page 30-31 and in | | |
| Number of sites: | | the Company Monitor section of the report of 7 sites in South Korea (page 30-31). | on pages 46, 48, | , and 50. | | |
| | | | EVALUA' | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | | |
| Domain 2: Representativ | veness | | | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 2: | Geographic Scope | Low | Data are from South Korea, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is between 10 and 20 years old. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | |
| Domain 4: Variability an | Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Qualit | y Determ | ination | Low | | | |

| Study Citation: | BMI, (2011). | Singapore petrochemicals report 2011. | | | | |
|---------------------------|-------------------------------|---|------------------|--|--|--|
| HERO ID: | 5698943 | | | | | |
| Conditions of Use: | Manufacturin | g | | | | |
| EXTRACTION | | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Production, import, or us | se volume: | In 2008-2009, Singapore had a production of | capacity of 60,0 | 000 tpa butadiene. It is predicted than from 2010 to 2015 the production will increase to 215,000 tpa | | |
| | | (page 33 of 54) due to a second site being co | onstructed (pag | e 32 of 54). | | |
| Number of sites: | | 1 site in Singapore (page 25 of 54) | | | | |
| | | | | TION | | |
| Domain | | Matria | EVALUA | Commonto | | |
| | | Metric | Kating | Comments | | |
| Domain 1: Reliability | Matria 1. | Mathadalaay | Law | Denset de se net en site de methode med | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | | |
| Domain 2: Representativ | veness | | | | | |
| 1 | Metric 2: | Geographic Scope | Low | Data are from Singapore, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is between 10 and 20 years old. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| | | | | | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | |
| | 111 | | | | | |
| Domain 4: Variability ar | Id Uncertainty | Mata data Camalatan ara | T | | | |
| | Metric /: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Qualit | Overall Quality Determination | | Low | | | |
| | y Duum | manvn | | | | |

| Study Citation: | BMI, (2012) | . Singapore petrochemicals report 201 | 2. | | | | |
|--------------------------------|------------------------|---|--------------------|--|--|--|--|
| HERU ID: Conditions of User | 5698956 Manufaaturi | | | | | | |
| Conditions of Use: | Manufacturi | lig | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Production, import, or u | ise volume: | In 2008 and 2009 Singapore had a product of 53) | uction capacity of | 60,000 tpa butadiene. From 2010 to 2016 production is predicted to increase to 215,000 tpa. (page 37 | | | |
| Number of sites: | | 1 site in Singapore. (Page 27 of 53) | | | | | |
| | | | | | | | |
| | | | EVALUA | ATION | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | | | |
| Domain 2: Representati | veness | | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | Low | Data are from Singapore, a non-OECD country | | | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| | | | | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | |
| Domain 4: Variability a | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| | | * | | · · | | | |
| Overall Quali | ty Detern | nination | Low | | | | |

| | D) (1 (2010) | | | | |
|--|---------------------------------------|---------------------------------------|---|--|--|
| Study Citation: | BMI, (2010). | Russia petrochemicals report Q3 2010. | | | |
| HERO ID: Conditions of User | 5699403 Manufaaturin | | | | |
| Conditions of Use: | Manufacturii | lg | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Production, import, or use volume: In 2009, Russia had a production capacity of 710,000 tp was predicted to increase to 90,000 tpa, while butadiene produces about 200,000tpa of butadiene, about half of Ru | | | of 710,000 tpa l ile butadiene an bout half of Russ | butadiene, 335,000 tpa SBR, and 20,000 tpa ABS (page 47 of 70). From 2013 onward, ABS capacity d SBR capacities remain the same. (page 48-49 of 70). The Sibur Holding plant at Tobolsk-Neftekhim sia's annual output (page 58 of 70). | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from Russia, a non-OECD country. | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Medium | Report is between 10 and 20 years old. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources | |
| | | L. | | are not fully transparent. | |
| Domain 4: Variability ar | Domain 4: Variability and Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| Overall Quality Determination | | Low | | | |

| Study Citation: | BMI, (2011). | Malaysia petrochemicals report 2011. | | |
|--|----------------|---|--------------------|---|
| HERO ID: Conditions of Use: | Domestic ma | nufacturing | | |
| | | | EXTRACTION | 1 |
| Parameter | | Data | LATRACTION | |
| | | | | |
| Production, import, or us | se volume: | Malaysia BD capacity in 2010 was 100,000 to | ons/yr ABS capacit | y at 350,000 tons/yr |
| Number of sites: | | Single Malaysian facility, Titan Petchem | | |
| | | | | |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | TT' 1 | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. |
| Domain 2: Representativ | veness | | | |
| 1 | Metric 2: | Geographic Scope | Low | Data are from Malaysia, a non-OECD country. |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. Production data over the years provided. |
| | | | | |
| Domain 3: Accessibility | / Clarity | Matalata Camalatanaaa | T | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability ar | nd Uncertainty | | | |
| · ···································· | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| Overall Qualit | ty Detern | nination | Medium | |

| Study Citation: | BMI, (2012) |). Malaysia petrochemicals report 2012. | | | | | | |
|--|-----------------|---|--|--|--|--|--|--|
| Conditions of Use: | Domestic m | anufacturing | | | | | | |
| | EXTRACTION | | | | | | | |
| Parameter | | Data | EATRACIIC | J IN | | | | |
| | | Data | | | | | | |
| Production, import, or | use volume: | Malaysia BD capacity in 2011 was 100,0 was/is predicted to be 350,000 tons/yr fro 60) | 000 tons/yr and this ha om 2008-2016 (page 43 | as been/is expected to remain constant from 2008 to 2016 (page 27, 41, 43 of 60)ABS capacity 3 of 60)Indonesia company plans a 100,000 ton/yr extraction facility to start in 2013 (page 23 of | | | | |
| Number of sites: Single Malaysian facility, Titan Petchem (page 27 of 60)Sumitomo planning solution-polymerized SBR plant to start in 2013 for Singapore (page 22 of 60)Sumitomo planning solution-polymerized SBR plant to start in 2013 for Singapore (page 22 of 60)Sumitomo planning solution-polymerized SBR plant to start in 2013 for Singapore (page 22 of 60)Sumitomo planning solution-polymerized SBR plant to start in 2013 for Singapore (page 22 of 60)Sumitomo planning solution-polymerized SBR plant to start in 2013 for Singapore (page 22 of 60)Sumitomo planning solution-polymerized SBR plant to start in 2013 for Singapore (page 22 of 60)Sumitomo planning solution-polymerized SBR plant to start in 2013 for Singapore (page 22 of 60)Sumitomo planning solution-polymerized SBR plant to start in 2013 for Singapore (page 22 of 60)Sumitomo planning solution-polymerized SBR plant to start in 2013 for Singapore (page 22 of 60)Sumitomo planning solution-polymerized SBR plant to start in 2013 for Singapore (page 22 of 60)Sumitomo plant to start in 2014 for Singapore (page 22 of 60)Sumitomo plant to start in 2014 for Singapore (page 22 of 60)Sumitomo plant to start in 2014 for Singapore (page 22 of 60)Sumitomo plant to start in 2014 for Singapore (page 22 of 60)Sumitomo plant to start in 2014 for Singapore (page 22 of 60)Sumitomo plant to start in 2014 for Singapore (page 22 of 60)Sumitomo plant to start in 2014 for Singapore (page 22 of 60)Sumitomo plant to start in 2014 for Singapore (page 22 of 60)Sumitomo plant to start in 2014 for Singapore (page 22 of 60)Sumitomo plant to start in 2014 for Singapore (page 22 of 60)Sumitomo plant to start in 2014 for Singapore (page 22 of 60)Sumitomo plant to start in 2014 for Singapore (page 22 of 60)Sumitomo plant to start in 2014 for Singapore (page 20 of 60)Sumitomo plant to start in 2014 for Singapore (page 20 of 60)Sumitomo plant to start in 2014 for Singapore (page 20 of 60)Sumitomo plant to start in 2014 for Singapore (page 20 of 60)Sumitomo plant to start in 2014 for Singapore (| | | | mo planning solution-polymerized SBR plant to start in 2013 for Singapore (page 22 of 60) | | | | |
| | | | EVALUATIO | N | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | | | |
| Domain 2: Representat | tiveness | | | | | | | |
| 1 | Metric 2: | Geographic Scope | Low | Data are from Malaysia, a non-OECD country. | | | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | | | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | | |
| Domain 3: Accessibilit | ty/ Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | | |
| Domain 4: Variability | and Uncertainty | I | | | | | | |
| · ···································· | Metric 7: | Metadata Completeness | Low | The report does not address variability or uncertainty. | | | | |
| Overall Qual | ity Deteri | mination | Medium | | | | | |

| Study Citation: | BMI, (2011) | . Iran petrochemicals report Q3 2011. | | | | | |
|------------------------|--------------------|---|---|---|--|--|--|
| Conditions of Use: | Domestic ma | nufacturing | | | | | |
| Conditions of CSC. | Domestic inc | | | * | | | |
| Donomotor | EXIKACTION Dete | | | | | | |
| Parameter | | Data | | | | | |
| Production, import, or | use volume: | The table on page 47 shows estimated/pr is expected to remain steady from there. expected to stay at that quantity. | edicted capacities from 2 ABS capacity is 90,000 | 008 to 2015. BD capacity was 125,000 tons/yr in 2008 and grew to 240,000 tons/yr in 2009 and tons/yr and expected to grow to 290,000 tons/yr in 2012. SBR capacity is 90,000 tons/yr and is | | | |
| | | | EVALUATION | 1 | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | | |
| Domain 2: Representat | tiveness | | | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from Iran, a non-OECD country. | | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is between 10 and 20 years old | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| Domain 3: Accessibilit | ty/ Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | |
| Domain 4: Variability | and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | The report does not address variability or uncertainty. | | | |
| Overall Qual | ity Detern | nination | Medium | | | | |

| Study Citation: | BMI, (2010). | Iran petrochemicals report Q3 2010. | | | | | |
|---------------------------------------|--------------|--|--|---|--|--|--|
| Conditions of Use: | Domestic mar | nufacturing | | | | | |
| EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | |
| Production, import, or us | se volume: | The table on page 43 to 44 shows capacitie capacity was 90,000 tons/yr in 2008 and rem | s between 2008 and 2 ains steady until 2012 | 2014. BD capacity was 125,000 tons/yr in 2008 then grew to 240,000 tons/yr in 2009. ABS when it is expected to grow to 290,000 tons/yr. SBR capacity is steady at 90,000 tons/yr. | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | | |
| Domain 2: Representativ | /eness | | | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from Iran, a non-OECD country. | | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | |
| Domain 4: Variability and Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | Low | The report does not address variability or uncertainty. | | | |
| Overall Quality Determination | | | Medium | | | | |

| Study Citation: | BMI, (2011). | Iran petrochemicals report Q2 2011. | | |
|---------------------------|----------------------------|---|---|---|
| Conditions of Use: | Domestic mai | nufacturing | | |
| | | | EXTRACTION | |
| Parameter | | Data | | |
| Production, import, or us | se volume: | Iran BD unit constructed in 2011 with capacit capacity at 90,000 tons/yr (pg 48/62, also incl | ty of 245,000 tons/yr. udes forecasts) | Iran BD capacity in 2009 estimated at 240,000 tons/yr; ABS capcity at 90,000 tons/yr; SBR |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | Low | Data are from Iran, a non-OECD country. |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Medium | The report captures operations, equipment, and worker activities that are expected to be reasonably representative of current conditions. The report is generally more than 10 years but no more than 20 years old. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility, | / Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | Medium | Variability addressed by temporal changes but uncertainty is not addressed. |
| Overall Qualit | y Determ | ination | Medium | |

November 2024

| Study Citation: | BMI, (2011). | Iran petrochemicals report Q4 2011. :1-54 | | | | |
|---------------------------|---------------------------------------|--|-----------------------|--|--|--|
| HERO ID: | 5703886 | | | | | |
| Conditions of Use: | manufacturing | 7 | | | | |
| | | | EXTRACTION | | | |
| Parameter | | Data | | | | |
| Production, import, or us | e volume: | Iran BD unit constructed in 2011 with capacity capacity at 90,000 tons/yr (pg 45/63) | y of 245,000 tons/yr. | Iran BD capacity in 2009 estimated at 240,000 tons/yr; ABS capcity at 90,000 tons/yr; SBR | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | |
| Domain 2: Representativ | eness | | | | | |
| 1 | Metric 2: | Geographic Scope | Low | Data are from Iran, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility/ | ' Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | |
| Domain 4: Variability an | Domain 4: Variability and Uncertainty | | | | | |
| - | Metric 7: | Metadata Completeness | Medium | Variability addressed by temporal changes but uncertainty is not addressed. | | |
| Overall Qualit | y Determ | ination | Medium | | | |

| Study Citation: | BMI, (2010) | Iran petrochemicals report Q4 2010. :1- | 62. | |
|--------------------------|----------------|--|-------------------------|--|
| Conditions of Use | Domestic ma | nufacturing | | |
| | Domestic inc | muracturing | | |
| . | | | EXTRACTION | |
| Parameter | | Data | | |
| Production, import, or u | se volume: | Iran BD unit constructed in 2011 with capac capacity at 90,000 tons/yr | city of 245,000 tons/yr | Iran BD capacity in 2009 estimated at 240,000 tons/yr; ABS capcity at 90,000 tons/yr; SBR |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. |
| Domain 2: Representati | veness | | | |
| - | Metric 2: | Geographic Scope | Low | Data are from Iran, a non-OECD country. |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Medium | The report is generally more than 10 years but no more than 20 years old. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility | // Clarity | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability a | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by temporal changes but uncertainty is not addressed. |
| Overall Quali | ty Detern | nination | Medium | |

| Study Citation: | BMI (2010) | India patrochamicals report Q1 2010 | | |
|--------------------------|-----------------|--|---|---|
| HERO ID: | 5704266 | . India periochennicais report Q1 2010. | | |
| Conditions of Use: | Domestic ma | anufacturing | | |
| | | | EXTRACTION | J |
| Parameter | | Data | LAIRACTIO | ` |
| | | | | |
| Production, import, or | use volume: | World BD capacity of Butadiene in 200 capacities from 2008 to 2014. ABS is pr is predicted to grow from 10,000 to 130, | 09 was 12,620,000 tons/ edicted to grow from 175 000 tons/yr. | yr (page 16 of 72)Table on pages 54 and 55 shows India petrochemical capacities/predicted 5,000 to 230,000 tons/yr. Butadiene is predicted to grow from 280,000 to 730,000 tons/yr. SBR |
| | | | EVALUATION | I |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. |
| Domain 2: Representat | iveness | | | |
| 1 | Metric 2: | Geographic Scope | Low | Data are from India, a non-OECD country. |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Medium | Report is between 10 and 20 years old |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibilit | v/ Clarity | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability | and Uncertainty | | | |
| 2 chian it variability (| Metric 7: | Metadata Completeness | Low | The report does not address variability or uncertainty. |
| | | • | | |
| Overall Quali | ity Detern | nination | Medium | |

| Study Citation | DML (2011) | India materia homizala romant O2 2011 | .1.70 | | |
|-----------------------------|----------------|--|--|--|--|
| Study Citation: HERO ID: | 5704268 | | | | |
| Conditions of Use: | Domestic ma | nufacturing | | | |
| | | | EXTRACTION | Ň | |
| Parameter | | Data | LATRACTIO | ` | |
| | | | | | |
| Production, import, or u | se volume: | India BD capacity in 2010 was 485,000 to tons/yr New cracker planned to finish i tons/yr | ons/yr Plan to establish n 2012 with 115,000 to | h SBR unit with 120,000 tons/yr capacity to complete in 2012; currently imports up to 130,000 ons/yr BD capacity India ABS capacity in 2009 of 230,000 tons/yr; SBR capacity of 10,000 | |
| | | | EVALUATION | J | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | |
| Domain 2: Representati | veness | | | | |
| Bollulli 2. Representud | Metric 2: | Geographic Scope | Low | Data are from India, a non-OECD country. | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 2: Accessibility | / Clarity | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | |
| Domain 4: Variability a | nd Uncertainty | | | | |
| 2 chian 1. variability a | Metric 7: | Metadata Completeness | Medium | Variability addressed by temporal changes but uncertainty is not addressed. | |
| Overall Qualit | ty Detern | nination | Medium | · · · · · · | |

1,3-Butadiene

| tadiene | Gei | heral Engineering Assessment | HERO ID: 5704270 Table |
|------------------------|--|--|--|
| | | | |
| Study Citation: | RMI (2010) India netrochemicals report O2 | 2010 | |
| HERO ID. | 5704270 | 2010. | |
| Conditions of Use: | Domestic manufacturing | | |
| | | EXTRACTION | |
| Parameter | Data | | |
| Production, import, or | use volume: India BD capacity in 2009 was 28 tons/yr in 2009 (page 16 of 75). N tons/yr (see page 56 of 75 for esti 2014) | 0,000 tons/yr (page 53 and 56 of 75. See page 56 for est lew cracker planned to finish in 2012 with 115,000 ton mated capacities from 2008 to 2014); SBR capacity of | imated capacities from 2008 to 2014); world BD capacity was 12,620,000 s/yr BD capacity (page 39 to 75). India ABS capacity in 2009 of 230,000 10,000 tons/yr (See page 56 of 75 for estimated capacities from 2008 to |
| | | EVALUATION | |
| Domain | Metric | Rating | Comments |

| Domain | | Metric | Rating | Comments |
|---|-------------|-----------------------------|--------|---|
| Domain 1: Reliability | | | | |
| M | Aetric 1: | Methodology | High | Report uses high quality data from frequently-used sources. |
| | | | | |
| Domain 2: Representativene | ess | | | |
| Μ | Aetric 2: | Geographic Scope | Low | Data are from India, a non-OECD country. |
| Μ | Aetric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. |
| Μ | Aetric 4: | Temporal Representativeness | Medium | Report is based on current industry conditions and data between 10 and 20 years old. |
| Μ | Aetric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| | | | | |
| Domain 3: Accessibility/ Cl | larity | | | |
| Μ | Aetric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources |
| | | | | are not fully transparent. |
| D 1 4 T 1 111, 1 T | . | | | |
| Domain 4: Variability and U | Uncertainty | | | |
| M | Aetric 7: | Metadata Completeness | Medium | Variability addressed by temporal changes but uncertainty is not addressed. |
| | D (| • | | |
| Overall Quality | Determ | ination | Medium | |

| Study Citation: | BMI, (2011) | . India petrochemicals report Q1 2011. | | |
|--------------------------|----------------|---|--|--|
| Conditions of Use: | Domestic ma | nufacturing | | |
| | | | EVTDACTION | 1 |
| Parameter | | Data | EATRACTION | |
| | | Dum | | |
| Production, import, or u | use volume: | India BD capacity in 2010 was 485,000 t 2012 with 115,000 tons/yr BD capacity tons/yr; SBR capacity of 10,000 tons/yr | tons/yr Plan to establish . Investing in 40,000 tons/ | SBR unit with 120,000 tons/yr capacity to complete in 2012 New cracker planned to finish in /yr polyBD rubber plant and 75,000 tons/yr SBR plant India ABS capacity in 2009 of 230,000 |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. |
| Domain 2: Representati | iveness | | | |
| | Metric 2: | Geographic Scope | Low | Data are from India, a non-OECD country. |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on current industry conditions and data that are more than 10 years old, but no more than 20 years old. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility | y/ Clarity | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability a | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by temporal changes but uncertainty is not addressed. |
| Overall Quali | ty Detern | nination | Medium | |

PUBLIC RELEASE DRAFT November 2024 anina A 1 🗖 •

1,3-Butadiene

| adiene | | General Engineerir | ig Assessment | HERO ID: 5704282 Table | |
|---|--|---|---|--|--|
| | | | | | |
| Study Citation: HERO ID: Conditions of Use: | BMI, (2010). India pe 5704282 Domestic manufacturi | trochemicals report Q3 2010. ng | | | |
| | | EXTRACT | ION | | |
| Parameter | Data | | | | |
| Production, import, or u | use volume: India Bl tons/yr in 2009 to 2013 | D capacity in 2009 was 280,000 tons/yr (page 47 of 7 capacity to complete in 2012 (page 33 of 74). New cras of 230,000 tons/yr (see page 53 of 74 for estimates be). | 4, see page 53 of 74 for estimates between 2007 to 2013). It sker planned to finish in 2012 with 115,000 tons/yr BD capac tween 2007 to 2013); SBR capacity of 10,000 tons/yr (see page | Plan to establish SBR unit with 120,000 sity (page 34 of 74). India ABS capacity age 53 of 74 for estimates between 2007 | |
| | | EVALUAT | ION | | |
| Domain | | Metric Rating | Comments | | |
| D ' 1 D !' 1 '!' | | | | | |

| Domain | | Metric | Rating | Comments |
|------------------------------|------------|-----------------------------|--------|---|
| Domain 1: Reliability | | | | |
| Me | etric 1: | Methodology | High | Report uses high quality data from frequently-used sources. |
| | | | | |
| Domain 2: Representativenes | SS | | | |
| Me | etric 2: | Geographic Scope | Low | Data are from India, a non-OECD country. |
| Me | etric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. |
| Me | etric 4: | Temporal Representativeness | Medium | Report is based on current industry conditions and data between 10 and 20 years old. |
| Me | etric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| | | | | |
| Domain 3: Accessibility/ Cla | arity | | | |
| Me | etric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent |
| | | | | |
| Domain 4: Variability and U | ncertainty | | | |
| Me | etric 7: | Metadata Completeness | Medium | Variability addressed by temporal changes but uncertainty is not addressed. |
| | | • | N / 1º | |
| Overall Quality I | Determ | ination | Medium | |

| Study Citation: HERO ID: | BMI, (2010). 5704339 | Indonesia petrochemicals report Q3 2010. | | |
|-----------------------------|-------------------------|--|-------------------------------|--|
| Conditions of Use: | Processing | | | |
| | | | EXTRACTION | 1 |
| Parameter | | Data | | |
| Production, import, or us | se volume: | GT Petrochemicals in Indonesia produces 60, Projections for BD plants to be built in coming | 000 tons/yr of SBR g years | ; no other SBR operations in Indonesia Indonesia has capacity of 40,000 tons/yr of ABS |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | Low | Data are from Indonesia, a non-OECD country. |
| | Metric 3: | Applicability | High | Data are for processing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Medium | The report is generally more than 10 years but no more than 20 years old. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability ar | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by temporal changes but uncertainty is not addressed. |
| Overall Qualit | y Determ | ination | Medium | |

| Study Citation: | BMI, (2012). | Indonesia petrochemicals report Q1 2 | 2012. :1-55. | |
|--------------------------|----------------|---|---|---|
| Conditions of Use: | Domestic ma | nufacturing | | |
| | | | EXTRACTION | 1 |
| Parameter | | Data | | |
| Production, import, or u | se volume: | Chandra Asri Petrochemical to build 100 GT Petrochemicals in Indonesia produce | ,000 tons/yr BD extractio s 60,000 tons/yr of SBR; | n facility to be completed in 2013 Sumitomo plans to build solution-polymerized SBR plant no other SBR operations in Indonesia Indonesia has capacity of 40,000 tons/yr of ABS |
| | | | EVALUATION | I |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. |
| Domain 2: Representativ | veness | | | |
| - | Metric 2: | Geographic Scope | Low | Data are from Indonesia, a non-OECD country. |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability a | nd Uncertainty | | | |
| - | Metric 7: | Metadata Completeness | Medium | Variability addressed by temporal changes but uncertainty is not addressed. |
| Overall Ouali | tv Detern | nination | Medium | |

1,3-Butadiene

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| General Engineering Assessment |
|--------------------------------|
| |

| Study Citation: | BMI, (2010) | . Indonesia petrochemicals report Q1 2 | 010. :1-58. | |
|--|-----------------|--|---|--|
| Conditions of Use: | Domestic ma | anufacturing | | |
| | | - | EXTRACTION | 1 |
| Parameter | | Data | | |
| Production, import, or use volume: GT Petro World B | | GT Petrochemicals in Indonesia produce World BD capacity in 2009 was 12,620,0 | es 60,000 tons/yr of SBR 000 tons/yr | ; no other SBR operations in Indonesia Indonesia has capacity of 40,000 tons/yr of ABS |
| | | | EVALUATION | [|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. |
| Domain 2: Representat | tiveness | | | |
| | Metric 2: | Geographic Scope | Low | Data are from Indonesia, a non-OECD country. |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Medium | The report is generally more than 10 years but no more than 20 years old. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibilit | ty/ Clarity | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability | and Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| | 24 D - 4 | | N/ - J* | |
| Overall Qual | ity Detern | nination | wiedium | |

| Study Citation: | BMI, (2012) | Indonesia petrochemicals report Q2 2012 | 2. | | | | |
|--------------------------|----------------------------------|--|--|--|--|--|--|
| HERO ID: | 5704342 | | | | | | |
| Conditions of Use: | Domestic ma | nufacturing | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| Production, import, or u | se volume: | Honam Petrochemical plans to complete plan tons/yr BD extraction facility to be complete GT Petrochemicals in Indonesia produces 6 operations in Indonesia Indonesia has capa | nt in 2016 with BD ca ed in 2013 (page 26, 3 0,000 tons/yr of SBR acity of 40,000 tons/yr | pacity of 140,000 tons/yr (page 33 and 42 of 56) Chandra Asri Petrochemical to build 100,000 33, and 42 of 56) Sumitomo plans to build solution-polymerized SBR plant (page 26 of 56) (page 29 and 40 of 56, see page 44 for the yearly outlook from 2008 to 2016); no other SBR r of ABS (page 40 of 56, see page 43 for the yearly outlook from 2008 to 2016) | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from Indonesia, a non-OECD country. | | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on industry conditions between 10 and 20 years old | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| Domain 3: Accessibility | Domain 3: Accessibility/ Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | |
| Domain 4: Variability a | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by temporal changes but uncertainty is not addressed. | | | |
| Overall Qualit | ty Detern | nination | Medium | | | | |

November 2024

| Study Citation: | BMI, (2011). | . India petrochemicals report Q3 2011. | | |
|-------------------------------|-------------------------|---|--|---|
| HERO ID: Conditions of Use | 5704343 Manufacturir | ıσ | | |
| | Wanatactarii | 15 | | т |
| Parameter | | Data | EXTRACTION | N |
| | | | | |
| Process description: | | The table on page 53-54 shows the estin 230,000 tpa. For butadiene the capacities | nated or predicted capaci grew from 280,000 tpa t | ities for each year between 2008 and 2015. For ABS the capacities grew from 175,000 tpa to 0 730,000 tpa. For SBR the capacities grew from 10,000 tpa to 130,000 tpa. |
| | | | EVALUATION | I |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | - | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources |
| Domain 2: Representati | veness | | | |
| | Metric 2: | Geographic Scope | Low | Data are from India, a non-OECD country. |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Medium | Report is between 10 and 20 years old. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability a | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| Overall Qualit | ty Detern | nination | Medium | |

| Study Citation: HERO ID: Conditions of Use: | BMI, (2010). 5704344 Processing | Indonesia petrochemicals report Q2 2010. | | |
|---|---------------------------------------|--|----------------|--|
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Production, import, or us | e volume: | In In 2010, Indonesia had a production capacit | y of 60,000 tj | pa SBR and 40,000 tpa ABS. |
| | | | EVALUA | ΓΙΟΝ |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. |
| Domain 2: Representativeness | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from Indonesia, a non-OECD country. |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. |
| | Metric 4: | lemporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility/ | Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources |
| | | | | are not turly transparent. |
| Domain 4: Variability an | d Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| Overall Quality Determination | | | Low | |

| Study Citation: | BMI, (2011). | India petrochemicals report Q4 2011. :1- | -72. | | | |
|---|---------------------------------------|---|--|--|--|--|
| HERU ID: Conditions of User | 5704350 Manufacturin | a | | | | |
| Conditions of Use. | Wanutacturing | Б | | | | |
| D | | | EXTRACTION | | | |
| Parameter | | Data | | | | |
| Production, import, or use volume: The table on page 53-54 shows estimated or page 54 shows estimated or | | predicted production c pa to 730,000 tpa. SB | apacities for each year from 2008 to 2015. The ABS capacity grew from 175,000 tpa to 230,000 R capacity grew from 10,000 tpa to 130,000 tpa. | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from India, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is between 10 and 20 years old. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility | Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | |
| Domain 4: Variability an | Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Quality Determination | | | Medium | | | |

| Study Citation: | BML (2010) | . India petrochemicals report O4 2010. | | | |
|--|----------------|--|------------|--|--|
| HERO ID: | 5704352 | | - | | |
| Conditions of Use: | Manufacturi | ng | | | |
| EXTRACTION | | | | | |
| Parameter | | Data | | | |
| Production, import, or use volume: See the table on page 51-52 of 73 for past and predicted production capacities between 2007 and 2014 of butadiene, ABS, and SBR as expected in 2010. For A the capacities grew from 175,000 tpa to 230,000 tpa within the timespan. For butadiene the capacities grew 280,000 tpa to 730,000 tpa. For SBR the capacities grew from 10,000 tpa to 130,000 tpa. | | | | | |
| | | | EVALUATION | N | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources | |
| Domain 2: Representati | iveness | | | | |
| - | Metric 2: | Geographic Scope | Low | Data are from India, a non-OECD country. | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Medium | Report is between 10 and 20 years old | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility | v/ Clarity | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | |
| Domain 4: Variability a | nd Uncertainty | | | | |
| ······································ | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| Overall Quali | ty Detern | nination | Medium | | |

| Study Citation: | BMI, (2014). | Hungary petrochemicals report Q1 201 | 4. :1-89. | | | |
|----------------------------|------------------|---|--------------------------|--|--|--|
| HERO ID: | 5704788 | | | | | |
| Conditions of Use: | Domestic man | nufacturing | | | | |
| EXTRACTION | | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Production, import, or use | e volume: | MOL is investing in a new BD production | plant of 130,000 tons/yi | r scheduled for completion in 2015 | | |
| | | | | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | |
| | | | | | | |
| Domain 2: Representative | eness | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Hungary, an OECD country. | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | | |
| | Metric 5: | Sample Size | N/A | Production information. | | |
| Domain 3: Accessibility/ | Clarity | | | | | |
| Domain 5: Accessionity/ | Matria C. | Mata data Camalatan ara | T | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | |
| Domain 4. Variability on | l IIn contain tr | | | | | |
| Domain 4: variability and | | Malacola | т | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Owanall Owality | | | | | | |
| Overall Quality | y Determ | IIIation | wiedium | | | |

| Study Citation: | BML (2013). | Hungary petrochemicals report O3 201 | 3. :1-69. | |
|--------------------------|---------------|--|--------------------------|--|
| HERO ID: | 5704793 | Trangary peutoenenneaus report Qo 201 | | |
| Conditions of Use: | Domestic ma | nufacturing | | |
| | | | EXTRACTION | [|
| Parameter | | Data | | |
| | | | | |
| Life cycle description: | | forms the basis for tyre production, and syr | thetic rubberproduction | n (page 14 of 70) |
| Number of sites: | | Hungarian petrochemicals producer MOL | is investing in a new BI | D production plant scheduled for completion in 2015 (page 27 and 32). There is no mention of |
| | | now many other butadiene sites there are in | the country. | |
| | | | EVALUATION | · · · · · · · · · · · · · · · · · · · |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. |
| Domain 2: Donracontatio | von oge | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | Medium | Data are from Hungary on OECD country |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| | | | | |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability or | d Uncertainty | | | |
| Domain 4. variaulity at | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed |
| | mettie /. | including completeness | Low | valuente, and anestainty are not addressed. |
| Overall Qualit | y Detern | nination | Medium | |

| General Engineering Assessment |
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| Study Citation: | BMI, (2014). | Hungary petrochemicals report Q2 2014. | | | |
|---------------------------------------|--------------|---|-----------------------|--|--|
| Conditions of Use: | Domestic mai | nufacturing | | | |
| conditions of ese. | Domestic ma | | | | |
| D | | Dete | EXTRACTION | | |
| Parameter | | Data | | | |
| Production, import, or us | se volume: | Hungarian petrochemicals producer MOL is 96). | investing in a new BI | production plant of 130,000 tons/yr scheduled for completion in 2015 (page 15, 34, and 41 of | |
| Life cycle description: | | Growth in butadiene output will help secure f | eedstock supplies for | synthetic rubber used in the country's growing automotive industry. (page 19 of 96) | |
| | | | | | |
| EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Hungary, an OECD country. | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| Overall Qualit | y Determ | ination | Medium | | |

| Study Citation: HERO ID: | BMI, (2010). 5705137 | Germany petrochemicals report Q4 20 | 010. :1-55. | | | |
|---------------------------------------|---------------------------------------|---|---|--|--|--|
| Conditions of Use: | Domestic ma | nufacturing | | | | |
| EXTRACTION | | | | | | |
| Parameter | | Data | | | | |
| Production, import, or us | se volume: | BP Koln manufactures 250,000 tons/yr of plastic as of 2009 and predicts this to ren | of BD (page 27 of 56).Ge nain constant for all three | ermany has 850,000 tons/yr BD capacity, 240,000 tons/yr of SBR, and 80,000 tons/yr of ABS through 2014 at least (in table on page 34 of 56, in text on page 36 to 37 of 56). | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | |
| Domain 2: Representativ | /eness | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Germany, an OECD country. | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on industry conditions between 10 and 20 years old. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | |
| Domain 4: Variability ar | Domain 4: Variability and Uncertainty | | | | | |
| - | Metric 7: | Metadata Completeness | Medium | Variability addressed by temporal changes but uncertainty is not addressed. | | |
| Overall Qualit | y Detern | nination | Medium | | | |

General Engineering Assessment

| Study Citation: | BMI, (2011) | . Germany petrochemicals report Q1 2011 | | | | |
|--|---------------------------------------|---|---|---|--|--|
| HERO ID: | 5705138 | | | | | |
| Conditions of Use: | Domestic ma | anufacturing | | | | |
| | | | EXTRACTION | N | | |
| Parameter | | Data | | | | |
| Production, import, or use volume: BP Koln manufactures 250,000 tons/yr of BE plastic as of 2009 and predicts these three capa | | | BD (page 27 of 51)Ge pacities will remain c | ermany has 850,000 tons/yr BD capacity, 240,000 tons/yr of SBR, and 80,000 tons/yr of ABS constant through 2015 (table on page 34 of 51 and in text on page 36-37 of 51). | | |
| | | | EVALUATION | I | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | |
| Domain 2: Representati | veness | | | | | |
| - | Metric 2: | Geographic Scope | Medium | Data are from Germany, an OECD country. | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is between 10 and 20 years old. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility | / Clarity | | - | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | |
| Domain 4: Variability a | Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by temporal changes but uncertainty is not addressed. | | |
| Overall Quality Determination | | | Medium | | | |

| Study Citation: | BMI, (2011) | . Germany petrochemicals report Q3 2 | 011. | | | |
|---------------------------------------|--------------|--|------------|--|--|--|
| MERU ID: Conditions of Use: | Domestic me | pufacturing | | | | |
| | Domestic ina | indiacturing | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Production, import, or use volume: | | BP Koln manufactures 250,000 tons/yr of BD (Page 28 of 52)Lanxess expansion of hydrogenated nitrile-BD rubber capacity announced for 2012 (page 30 of 52)Styron plans to expand existing solution styrene-BD rubber production by 50,000 tons/yr with start in 2012 (page 31 of 52)Germany has 850,000 tons/yr BD capacity, 240,000 tons/yr of SBR, and 80,000 tons/yr of ABS plastic as of 2009 and these capacities are predicted to remain constant through at least 2015. (table on page 34 of 52, within the text on page 36 of 52) | | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | |
| | | | | | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Germany, an OECD country. | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is between 10 and 20 years old. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| | | | | | | |
| Domain 3: Accessibility | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | |
| | 111 | | | | | |
| Domain 4: variability and Uncertainty | | | | | | |
| | Metric /: | Metadata Completeness | Medium | Variability addressed by temporal changes but uncertainty is not addressed. | | |
| Overall Quality Determination | | Medium | | | | |

1,3-Butadiene

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| General Engineering Assessment |
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| Study Citation: | BMI, (2010) | . France petrochemicals report Q1 2010 | 0. :1-49. | |
|------------------------|-----------------|--|---|--|
| Conditions of Use: | Domestic ma | anufacturing | | |
| | | | EXTRACTION | 1 |
| Parameter | | Data | | |
| Production, import, or | use volume: | France BD capacity in 2009 was 445,00 (page 32 of 50)World BD capacity in 200 | 0 tons/yr and SBR capac 09 was 12,620,000 tons/y | tity was 160,000 tons/yr. These values were/are predicted to be consistent from 2008 to 2014. r (page 13 of 60) |
| | | | EVALUATION | I |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | - | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. |
| Domain 2: Representat | tiveness | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from France, an OECD country. |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on industry conditions between 10 and 20 years old |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibilit | tv/ Clarity | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability | and Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Low | The report does not address variability or uncertainty. |
| | 24 D - 4 | ······································ | N/ - J* | |
| Overall Quali | ity Detern | nination | weatum | |

| Study Citations | DML (2010) | Eronas natura hamiaala nanort O2 201 | 0 | | | |
|------------------------------------|------------------------------|--|--------|--|--|--|
| Study Citation: HERO ID: | 5705333 | 5. France petrochemicals report Q2 201 | 0. | | | |
| Conditions of Use: | Domestic m | anufacturing | | | | |
| EVTDACTION | | | | | | |
| Parameter | EATRACTION Parameter Data | | | | | |
| | | Dum | | | | |
| Production, import, or use volume: | | World BD capacity in 2009 was 12,620,000 tons/yr (page 13 of 51)France BD capacity in 2009 was 445,000 tons/yr and SBR capacity was 160,000 tons/yr. These values remained/are predicted to remain the same from 2008 to 2014. (Page 33 of 51) | | | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | |
| Domain 2: Representati | iveness | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from France, an OECD country. | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is between 10 and 20 years old | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility | y/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | |
| Domain 4: Variability a | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | The report does not address variability or uncertainty. | | |
| Overall Ouali | tv Deterr | nination | Medium | | | |

| Study Citation: | BMI, (2010) | . China petrochemicals report Q3 2010 |). | | | |
|------------------------------------|----------------|--|------------|--|--|--|
| HERO ID: | 5708213 | | | | | |
| Conditions of Use: | Manufacturi | ng | | | | |
| | | | EXTRACTIO | N | | |
| Parameter | | Data | | | | |
| Production, import, or use volume: | | In 2010, China's production capacity was 3.495 billion tpa of ABS. By 2013 and through 2014, the production capacity was expected to be 4.735 billion tpa ABS. Predicted values grew between 2008 and 2014, see the table on page 63 of 81 for all values. | | | | |
| | | | EVALUATION | N | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources | | |
| Domain 2: Representat | iveness | | | | | |
| • | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibilit | v/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | |
| Domain 4: Variability a | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Quali | ty Detern | nination | Medium | | | |

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| General Engineering Assessment | |
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| Study Citation: | BMI, (2014) | Belgium petrochemicals report 2014. | | | | |
|--|----------------|--|-------------------------------|--|--|--|
| Conditions of Use: | Domestic ma | nufacturing | | | | |
| EXTRACTION | | | | | | |
| Parameter | | Data | | | | |
| Production, import, or use volume: Evon Europ | | Evonik increase in BD capacity by 100,000 European BD output at 966,000 tonnes in 2 |) tons/yr at Antwerp p 013 | lant to start in 2015 Belgium ABS copolymer production in 2012 at 200,000 tons/yr West | | |
| | | | EVALUATION | I | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | |
| Domain 2: Representati | veness | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Belgium, an OECD country. | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | |
| Domain 4: Variability a | nd Uncertaintv | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by temporal changes but uncertainty is not addressed. | | |
| Overall Quality Determination | | Medium | | | | |
| Study Citation: | BMI. (2010) | . Australia petrochemicals report 2010. | | |
|--------------------------|----------------|--|------------------------|--|
| HERO ID: | 5708996 | | | |
| Conditions of Use: | Domestic ma | anufacturing | | |
| | | | EXTRACTION | 1 |
| Parameter | | Data | | |
| Production, import, or u | ise volume: | World BD capacity in 2009 was 12,620,000 |) tons/yr 23,000 tons/ | yr BD facility in Australia operated by Qenos |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. |
| Domain 2: Representati | iveness | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Australia, an OECD country. |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility | v/ Clarity | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability a | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| Overall Quali | ty Determ | nination | Medium | |

1,3-Butadiene

| Study Citation: | BMI, (2012). | Germany petrochemicals report Q2 2 | 012. BMI's Industry S | urvey & Forecasts Series :1-54. |
|---------------------------|---------------|--|----------------------------|--|
| HERO ID: | 5728905 | | | |
| Conditions of Use: | Processing | | | |
| | | | EXTRACTION | I Contraction of the second |
| Parameter | | Data | | |
| Production, import, or us | se volume: | In 2012, Germany had a butadiene capac | city of 850,000 tpa, ABS c | capacity of 80,000 tpa, and SBR capacity of 240,000 tpa. |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | - | |
| - | Metric 1: | Methodology | Low | Report does not specify the methods used. |
| Domain 2: Representativ | veness | | | |
| Ĩ | Metric 2: | Geographic Scope | Medium | Data are from Germany, an OECD country. |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. |
| | Metric 5: | Sample Size | N/A | Production information. |
| Domain 3: Accessibility | / Clarity | | | |
| , , | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability an | d Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |

Page 722 of 933

| Study Citation: | BMI, (2011). | Iran petrochemicals report Q1 2011. :1-61 | | |
|---------------------------|------------------------|--|--|---|
| HERO ID: | 5741683 | | | |
| Conditions of Use: | Domestic man | nufacturing | | |
| | | | EXTRACTION | |
| Parameter | | Data | | |
| Production, import, or us | se volume: | BD plant with 245,000 tonnes/yr capacity com tonnes/yr (page 44 of 62); ABS capacity 290,0 | missioned in 2010 b 00 tonnes/yr; SBR c | y NPC and operated by Jam Petrochemical (page 33 of 62) Iran 2009 BD capacity at 240,000 apacity 90,000 tonnes/yr (page 49 of 62) |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | Low | Data are from Iran, a non-OECD country. |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on current industry conditions more than 10 but less than 20 years old |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility, | / Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent |
| | | | | |
| Domain 4: Variability an | d Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by temporal changes but uncertainty is not addressed. |
| Overall Qualit | y Determ | ination | Medium | |

| Study Citation: | BMI, (2012). | Iran petrochemicals report Q1 2012. :1-57 | | |
|---------------------------|-----------------------------|---|--|--|
| Conditions of Use: | Domestic ma | nufacturing | | |
| contaitions of eser | Doniestie mu | landetaring | | |
| Demonstern | | Dete | EXTRACTION | |
| Parameter | | Data | | |
| Production, import, or us | se volume: | BD plant with 245,000 tonnes/yr capacity com capacity 290,000 (increase from 2011) tonnes/ | missioned in 2010 b yr; SBR capacity 90 | y NPC and operated by Jam Petrochemical Iran 2012 BD capacity at 240,000 tonnes/yr; ABS 0,000 tonnes/yr |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. |
| Domain 2: Representativ | /eness | | | |
| | Metric 2: | Geographic Scope | Low | Data are from Iran, a non-OECD country. |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Variability addressed by temporal changes but uncertainty is not addressed. |
| Overall Qualit | y Determ | ination | Medium | |

| Study Citation: | BMI, (2012). | Germany petrochemicals report Q1 2012. | BMI's Industry S | urvey & Forecasts Series :1-50. |
|--|-------------------------|---|---|--|
| HERU ID: Conditions of User | 5/41929 Domestic may | nufacturing | | |
| Conditions of Use. | Domestic ma | luracturing | | |
| | | | EXTRACTION | |
| Parameter | | Data | | |
| Production, import, or us | se volume: | BP Koln manufactures 250,000 tons/yr of BI plant for completion in 2012 Germany has | D Lanxess expansion 850,000 tons/yr BD | on of hydrogenated nitrile-BD rubber capacity announced for 2012 Evonik to build polyBD capacity as of 2009; 240,000 tons/yr of SBR; 80,000 tons/yr of ABS plastic |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. |
| Domain 2: Representativ | /eness | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Germany, an OECD country. |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility, | / Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources |
| | | | | are not runy transparent. |
| Domain 4: Variability an | d Uncertaintv | | | |
| ······································ | Metric 7: | Metadata Completeness | Medium | Variability addressed by temporal changes but uncertainty is not addressed. |
| Overall Qualit | y Determ | ination | Medium | |

| Study Citation: | BMI, (2011) | . Germany petrochemicals report Q2 20 |)11. | |
|--------------------------|----------------|---|--|--|
| HERO ID: | 5870253 | | | |
| Conditions of Use: | Domestic ma | anufacturing | | |
| | | | EXTRACTION | 1 |
| Parameter | | Data | | |
| Production, import, or u | se volume: | Styron constucting 50,000 tonnes/yr prod tons/yr BD capacity as of 2009; 240,000 | uction line of solution Sl tons/yr of SBR; 80,000 t | BR due to start in 2012 BP Koln manufactures 250,000 tons/yr of BD Germany has 850,000 ons/yr of ABS plastic |
| | | | EVALUATION | I Contraction of the second |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. |
| Domain 2: Representati | veness | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Germany, an OECD country. |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility | // Clarity | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability a | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by temporal changes but uncertainty is not addressed. |
| Overall Ouali | tv Detern | nination | Medium | |

1,3-Butadiene

| Study Citation: | Bo, C., Zhan | g, S.,hi, Lin, J., Bo, C., Wang, Z., IEEI | E (2006). Design & ap | plication of the automatic load control system of butadiene product equipment. |
|--------------------------|---------------|--|----------------------------|--|
| Conditions of Use: | Manufacturir | ng | | |
| | | | EXTRACTION | I |
| Parameter | | Data | | |
| Life quele description | | Domostia Manufasturina | | |
| Process description: | | The solvent DMF is used to distil high p | rity of butadiene-1.3 from | n raw material C4. The technology uses two section of extracting distillation and two section of |
| | | normal distillation, which includes 9 dist | illation columns, several | circumfluence jars, condensers, reboilers and compressors. |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. |
| Domain 2: Representativ | veness | | | |
| * | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. |
| | Metric 3: | Applicability | High | Data are for the production of butadiene, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. |
| | Metric 5: | Sample Size | N/A | process description. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | Assessment or report clearly documents results, methods, and assumptions. |
| Domain 4: Variability an | d Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by using different parameters or loop structures based on process input, but uncertainty is not addressed. |
| Overall Oualit | v Detern | nination | Medium | |

| Study Citation:Borg-Warner, (2006). Resins (acrylonitrile-butadiene-styrene) (ABS).HERO ID:10187099 | | | | |
|---|--|--|--|--|
| | | | | |
| | EXTRACTION | | | |
| Parameter | Data | | | |
| Dur and de avietiens | | | | |
| Process description: | in most ABS polymenzation approaches, a rubber substrate is manufactured in an initial stage, with the styrene/acrylonitrite copolymer matrix being generated in one or more subsequent stages. An example of one approach is shown in block diagram format in Fig. 1.Step 1Polybutadiene rubber is formulated by feeding | | | |
| | butadiene, water, an emulsifier, and catalyst into a glass-lined reactor. This is anexothermic reaction. About 80% conversion is achieved in a periodof about | | | |
| | 50 hours. The residual butadiene monomer is recovered by steamstripping and recycled. Step 2Polybutadiene rubber is further polymerized, but in the presence | | | |
| | ofstyrene and acrylonitrile monomers. This is done in low-pressure reactors under a nitrogen atmosphere. In this operation, the monomers are grafted onto the rubber backbone through the residual desaturation remaining from the first step. Step 3In a separate step, styrene-acrylonitrile (SAN) resin [CAS: 9003-54-7] is | | | |
| | prepared by emulsion, suspension, or mass polymerization by free-radical techniques. The operation is carried out in stainless steel reactors operated at about 75°C | | | |
| | (167,°F) and 5 psig for about 7 hours. The final chemical operation is the blending of the ABS graft phase with the SAN resin, plus adding various antioxidants, | | | |
| | lubricants, stabilizers, and pigments. Final operations involve preparation of a slurry of fine resin particles (via chemical flocculation), filtering, and drying in a | | | |
| | standard fluid-bed dryer at 121-132,°C (250-270,°F)inlet air temperature. | | | |

| | | | EVALUATION | |
|-------------------------------------|-----------------------------|-----------------------------|------------|---|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Van Nostrand's Scientific Encyclopedia |
| | | | | |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Medium | more than 10 years but no more than 20 years old. |
| | Metric 5: | Sample Size | N/A | Process description |
| Domain 3 [.] Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | Assessment or report clearly documents results, methods, and assumptions. Data sources are generally described but not fully transparent. |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | Low | The report does not address variability or uncertainty |
| | metric 7. | metadata completeness | LOW | The report does not address variability of uncertainty. |
| Overall Qualit | ty Detern | nination | Medium | |

| Study Citation: | Borio, D. O., | Schbib, N. S., Gatica, J. E. (1999). Eff | fect of catalyst deactiva | ation on the dynamics of cyclic reactive processes. Studies in surface science and |
|---------------------------------|--|--|-----------------------------|--|
| HERO ID: | catalysis 122 5589803 | :117-124. | | |
| Conditions of Use: | Manufacturin | ıg | | |
| | | | EXTRACTION | |
| Parameter | | Data | | |
| | | | | |
| Life cycle description: | | Domestic Manufacturing | | |
| Process description: | | "The catalytic dehydrogenation of 1-bute | ene into 1-3-butadiene is c | commonly carried out under adiabatic conditions, at high temperatures, and low reactants partial |
| | | in parallel must be used. The process is s | started-up with the butene | being fed to the first reactor. A fast catalyst deactivation by coke deposition occurs. Thus, after |
| | | a short operation time, the feed is switch | ed to a second catalytic b | ed. The first bed is then purged with steam, and the coke deposited on the catalyst is burned off |
| | | by combustion in air or mixtures with lo | w oxygen concentration. | When the regeneration has been completed, the air stream is shut off and a fuel gas mixture is under reducing conditions. After a purge stage restarting the dehydrogenation stage completes |
| | | the cycle." | and pre treat the catalyst | under reddenig conditions. After a purge suge, restarting the denyal ogenation suge completes |
| Throughput: | Typical industrial operation conditions require 15-20 minutes cycles . | | | |
| | | | | |
| D . | | | EVALUATION | |
| Domain Domain 1: Daliability | | Metric | Rating | Comments |
| Domain 1. Kenability | Metric 1: | Methodology | High | Report uses high quality methods from frequently-used sources. |
| | | | 6 | |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | Medium | Data is from both the U.S., and Argentina, a non-OECD country. |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing of butadiene, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Low | pected to be outdated. |
| | Metric 5: | Sample Size | N/A | Process description. |
| | | | | |
| Domain 3: Accessibility | / Clarity Matric 6: | Matadata Completeness | High | All data sources methods results and assumptions are clearly documented |
| | Weule 0. | Metadata Completeness | Iligii | An data sources, methous, results, and assumptions are clearly documented. |
| Domain 4: Variability ar | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by testing different catalyst cycles and temperatures, but uncer- tainty is not addressed. |
| Overall Qualit | y Detern | nination | Medium | |

| Study Citation: HERO ID: | tudy Citation:Burgess, W. A. (1991). Potential exposures in the manufacturing industry—Their recognition and control. :595-674.ERO ID:1267867 | | | |
|---------------------------------------|---|---|---|---|
| Conditions of Use: | Processing (s | ynthetic rubber) | | |
| | | | EXTRAC' | TION |
| Parameter | | Data | | |
| | | | | |
| Production, import, or us | se volume: | More than 3 million metric tons of natur | al and synthetic rub | ber are used annually. Half of this is SBR, and half of this SBR is used to make tires. |
| Process description: | | A schematic of the production of tire ru guillotine. The additives are weighed ou | bber is shown in F t and added to the ru | igure 28. During compounding, the rubber is received at the workstation and cut into pieces with a laber. The mixture is heated and mixed, then used as a masterbatch for all applications. After molding |
| Number of sites: | | into the desired products, all rubbers must be cured with heat. 1,500 plants in the U.S. | | |
| EVALUATION | | | | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. |
| Domain 2: Representativ | veness | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 2: | Geographic Scope | High | Data is from the U.S. |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. |
| Domain 3 [.] Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4: Variability an | d Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability in types rubber production processes is discussed. Uncertainty isn't ad- dressed. |
| Overall Qualit | y Detern | nination | High | |

1,3-Butadiene

| Study Citation: | CEPE, (2020 |). SpERC fact sheet: Industrial applica | tion of coatings by sp | praying. |
|--------------------------------|---------------------------|--|--------------------------------------|---|
| HERU ID: Conditions of Use: | 10442901 Paints and co | atings | | |
| Conditions of Use. | | anngs | | |
| n . | | | EXTRACTIO | N |
| Parameter | | Data | | |
| Throughput: | | Typical maximum daily usage, based on s solvent/coalescent - 450 kg/dayAdditives | ector knowledge,1000 k - 5 kg/day | g product/day at any one locationPigment/extender/filler - 100 kg/dayBinder - 100 kg/dayOrganio |
| | | | EVALUATION | N |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources. |
| Domain 2: Representati | veness | | | |
| - | Metric 2: | Geographic Scope | Medium | The data are from an OECD country other than the U.S. |
| | Metric 3: | Applicability | Medium | The report is for an occupational scenario within the scope of the risk evaluation but data is general and not chemical specific. |
| | Metric 4: | Temporal Representativeness | High | The report is generally no more than 10 years old. |
| | Metric 5: | Sample Size | N/A | No sample data. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | Assessment or report clearly documents results, methods, and assumptions. Data sources are generally described but not fully transparent. |
| Domain 4: Variability a | nd Uncertainty | | | |
| - | Metric 7: | Metadata Completeness | Medium | Variability is addressed by including throughput for different substance functions but uncertainty is not addressed. |

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1,3-Butadiene

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: | CEPE, (2020). SpERC fact sheet: Professional application of coatings and inks by spraying. | | | | | | |
|----------------------------------|--|--|------------|---|--|--|--|
| Conditions of Use: | Application c | pulication of coatings and inks by spraving | | | | | |
| | | | EXTRACTION | | | | |
| Parameter | | Data | | | | | |
| Throughput: | | Typical maximum daily usage, for any one substance, based on sector knowledge 100 kg product/day at any one location.Pigment/extender/filler: 10 kg/dayBinder 10 kg/dayWater: 35 kg/dayOrganic solvent/coalescent: 45 kg/dayAdditives: 0.5 kg/day | | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | Medium | Data is from CEPE SpERC 8.3. The report uses high quality data and associated infor- mation does not indicate flaws or quality issues. | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | Medium | The data are from an OECD country other than the U.S. | | | |
| | Metric 3: | Applicability | Medium | The report is for an occupational scenario within the scope of the risk evaluation. How- ever, 1,3-butadiene is not mentioned. | | | |
| | Metric 4: | Temporal Representativeness | High | The report is generally no more than 10 years old. | | | |
| | Metric 5: | Sample Size | Low | No distribution of samples provided for throughput. | | | |
| Domain 3: Accessibility/ Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Assessment or report clearly documents results, methods, and assumptions. Data sources are generally described but not fully transparent. | | | |
| Domain 4: Variability an | Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | The report does not address variability or uncertainty. | | | |
| Overall Qualit | y Determ | nination | Medium | | | | |

| Study Citation: | Chauvel, A., 115(2):173-2 | Delmon, B., Hölderich, W. F. (1994). 17. | New catalyti | ic processes developed in Europe during the 1980s. Applied Catalysis A: General | | |
|--------------------------------|---------------------------------------|--|---|---|--|--|
| HERO ID: Conditions of Use: | 5640288 Processing as | a reactant | | | | |
| Conditions of Use. | Trocessing as | | | | | |
| D | | Dete | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Process description: | | Butadiene from steam cracking and CO use followed by hydrolysis at 170 Celsius and 1 ethylene; reacts immediately upon formation | d as reactant to 50 bar to get ad 1 to create hexad | form adipic acid: reacted with CO and pyridine at 130 Celsius and 600 bar to form dimethyl adipate ipic acid (Table-6, pg.16/45)Butadiene forms as side product/impurity in production of 1-butene from dienes. (pg. 29/45) | | |
| | | | EVALUA' | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Germany, France, and Belgium which are OECD countries. | | |
| | Metric 3: | Applicability | High | Data are for processing as a reactant, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | |
| Domain 4: Variability ar | Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Qualit | y Detern | nination | Low | | | |

1,3-Butadiene

| Study Citation: HERO ID: Conditions of Use: | Cornell, P. W. (1989). Butadiene for synthetic rubber - A wartime challenge. Chemical Engineering Communications 82:1-19. 5640331 | | | | |
|---|---|---|--|--|--|
| Conditions of Use. | Trocessing | | | | |
| | | EXTRACTION | | | |
| Parameter | | Data | | | |
| | | | | | |
| Production, import, or use volume: | | Port Neches alone, with a plant rated at 100,000 tonsper year could produce enough butadiene to provide synthetic rubber equal to 20% of the previous year's consumption of natural rubber or about one seventh of that projected for wartime needs. | | | |
| Process description: | | A feed preparation unit would recover normal butylenes from the feedstock supplied by pipeline from the five participating refineries. This unit would return to the refineries isobutylene, primarily as dimer, as well as separated streams of isobutane, normal butane and pentanes and heavier. Each would be returned in the quantities in which they were delivered to the butadiene plant. A butylene dehydrogenation unit would produce 1,3 butadiene ready for purification. A butadiene recovery and purification plant is next. The butadiene so produced would be separated from the unconverted butylenes and inhibited. The unconverted butylenes would be recycled to the process and the product delivered to the adjacent copolymer plants by pipeline or to other plants in the Government program by tank car. Additionally, since the rubber polymerization process concentrates the impurities, the Copolymer Plants were required to develop a recycle butadiene stream to be returned to the butadiene producer for repurification. Next, a plant for the purification of the extractive distillation agent used in the separation of the butadiene from the normal butylenes. Another part of this plant would also purify the absorption oil used in the recovery of the butylene-butadiene mixture from the dehydrogenation plant effluent. | | | |

| | | | EVALUATION | I |
|--------------------------|----------------------------|-----------------------------|------------|---|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the data used. |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. |
| | Metric 5: | Sample Size | N/A | Process/production description. |
| Domain 3: Accessibility, | / Clarity Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources |
| | Medie 0. | Wetudutu Completeness | Weddulli | are not fully transparent. |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| Overall Qualit | y Detern | nination | Medium | |

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1,3-Butadiene

| Study Citation: HERO ID: | Cornitius, T. (1996). US could face butadiene shortage. Chemical Week 158(25):37. | | | | | |
|---|---|---|---|--|--|--|
| Conditions of Use: | Manufacturin | g | | | | |
| | | | EXTRACTION | | | |
| Parameter | | Data | | | | |
| Production, import, or use Life cycle description: | volume: | North American finished butadiene capa butadiene were almost 1 billion lbs in 199 to reach 16.5 billion lbs by 2000 Domestic Manufacturing & Imports | acity is about 4.1 billion 55 and crude butadiene im | lbs/yr. In 1995, production reached 3.2 billion lbs/yr. North American imports of finished ports were 200 million lbs. Global consumption was 13.4 billion lbs in 1995 and was projected | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | | |
| Domain 2: Representative | ness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for manufacturing and imports of butadiene, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| - | Metric 5: | Sample Size | N/A | Production and life cycle description. | | |
| Domain 3: Accessibility/ | Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | |
| Domain 4: Variability and | Uncertainty Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Quality | Determ | ination | Medium | · · · | | |

| Study Citation: HERO ID: | Cornitius, T. | Cornitius, T. (1997). Olefins - Asian expansions swamp butadiene growth. Chemical Week 159(17):52. | | | | |
|--|----------------|--|--------|--|--|--|
| Conditions of Use: | Manufacturin | ıg | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Production, import, or use volume: India increased butadiene capacity to 250,000 metric tons/year in 2001. From the graph, total Asian butadiene production in 2001 is around 3.8 million tons/year, and consumption in 2001 is around 2.9 million metric tons/year. | | | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | Low | Data is from all of Asia, most of which is not in the OECD. | | |
| | Metric 3: | Applicability | High | Data are for the production of butadiene, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | |
| Domain 4. Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Qualit | y Detern | nination | Low | | | |

1,3-Butadiene

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| Study Citation: C HERO ID: 5 | Cornitius, T. (1997). Olefins - TPC plans butadiene expansion; Global demand accelerates. Chemical Week 159(5):14-14. 5640698 | | | | | | |
|---------------------------------|---|---|----------------------------|--|--|--|--|
| Conditions of Use: M | Manufacturin | ing | | | | | |
| | | | EXTRACTION | 1 | | | |
| Parameter | | Data | | | | | |
| Production, import, or use | volume: | In 2001, Texas Petrochemicals Corp's to | tal production of butadier | he was 1.4 billion lbs/year. Also, U.S. butadiene demand was 4.5 billion lbs in 1995. | | | |
| | | | EVALUATION | 1 | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| Ν | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | | | |
| Domain 2: Representativen | iess | | | | | | |
| Ν | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| Ν | Metric 3: | Applicability | High | Data are for the production of butadiene, an in-scope occupational scenario. | | | |
| Ν | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| N | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| Domain 3: Accessibility/ C | larity | | | | | | |
| N | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | | |
| Domain 4: Variability and | Uncertaintv | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |

| Study Citation: | Cornitius, T. (1995). Butadiene - Debate over top US producer. Chemical Week 156(24):36-36. | | | | | |
|---------------------------|---|--|-----------------------------|--|--|--|
| Conditions of Use: | Domestic ma | e manufacturing | | | | |
| | | | EXTRACTION | I | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Production, import, or us | e volume: | Texas Petrochemicals has 840million II | o/yr nameplate capacity for | butadiene extraction; Huntsman nameplate capacity raised to 770million lbs/yr in 1996 | | |
| Number of sites: | | Texas Petrochemicals and Huntsman m | entioned | | | |
| | | | | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | |
| Domain 2. Representativ | eness | | | | | |
| Bollan 2. Representativ | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| | | | | | | |
| Domain 3: Accessibility/ | Clarity Matria 6 | Matadata Completeness | Low | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | |
| Domain 4: Variability and | d Uncertainty | | | | | |
| 2 chain it furnerinty un | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| | | * | | · · | | |
| Overall Quality | y Detern | nination | Medium | | | |

| Study Citation: HERO ID: | Cote, I. L., Bayard, S. P. (1990). Cancer risk assessment of 1,3-butadiene. Environmental Health Perspectives 86(0):149-153. | | | | | | |
|--|--|-----------------------------|------------|--|--|--|--|
| Conditions of Use: | Domestic ma | anufacturing | | | | | |
| | | | EXTRACTION | | | | |
| Parameter | | Data | | | | | |
| Production, import, or use volume: Process description:The United States production of 1,3-butadiene in 1987 was approximately 3 billion pounds annually (page 3 of 5) produced as co-product of ethylene, by oxidative dehydrogenations of n-butenes, or by dehydrogenation of n-butanes (page 1 of 5). | | | | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | Metric 1: | Methodology | Medium | Report uses high quality data and information that are not from frequently-used sources and there are no known quality issues. | | | |
| Domain 2: Representativ | veness | | | | | | |
| Ĩ | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| Domain 3: Accessibility, | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability an | Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Qualit | y Detern | nination | Medium | | | | |

General Engineering Assessment

| Study Citation: | Cowfer, J. A | ., Gorensek, M. B. (2006). Vinyl chlori | de. :1-31. | | | | | |
|---------------------------------------|----------------|---|--|--|--|--|--|--|
| Conditions of Use: | Manufacturi | ng | | | | | | |
| EXTRACTION | | | | | | | | |
| Parameter | | Data | | | | | | |
| Process description: | | The vinylmagnesium compounds can be pyrolysis typically include 1,3-butadiene and heavy ends. The compounds that ha product. Chlorine or carbon tetrachloride interferes with PVC polymerization, can | e coupled with cuprous c . Most of these impuritie ve boiling points near that addition to the pyrolysis be removed by treatment | hloride, CuCl, at -60 degrees C to give 1,3-butadiene. (page 2 of 31)By-products from EDC s remain with the unconverted EDC, and are subsequently removed in EDC purification as light at of vinyl chloride, ie, methyl chloride and 1,3-butadiene, will codistill with the vinyl chloride reactor feed has been used to suppress methyl chloride formation, whereas 1,3-butadiene, which with chlorine or HCl, or by selective hydrogenation. (page 13 of 31) | | | | |
| Chemical concentration: | : | Typical impurity levels of 1,3-butadiene | in monomer grade vinyl o | chloride are a maximum level of 8–12 ppm. (page 29 of 31) | | | | |
| | | | EVALUATION | I | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | High | from the Kirk-Othmer Encyclopedia of Chemical Technology | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| I I I I I I I I I I I I I I I I I I I | Metric 2: | Geographic Scope | High | published by from John Wiley & Sons, an American company | | | | |
| | Metric 3: | Applicability | Medium | The manufacture of 1,3-butadiene is only very briefly touched on, with most focus being | | | | |
| | | | _ | on butadiene as an impurity, but still in a chemical manufacturer setting. | | | | |
| | Metric 4: | Temporal Representativeness | Low | from 2000 | | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | | |
| Domain 3. Accessibility | / Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | | | |
| Domain 4 [.] Variability at | nd Uncertainty | | | | | | | |
| Domain 1. Variability al | Metric 7: | Metadata Completeness | Low | The report does not address variability or uncertainty. | | | | |
| Overall Qualit | ty Deterr | nination | Medium | · · · · | | | | |

1,3-Butadiene

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: | CPSC, (2015 |). Exposure assessment: Potential for the | ne presence of phthala | tes in selected plastics. | | | | |
|----------------------------------|---------------------------------------|--|--|--|--|--|--|--|
| HERO ID: | 5155510 | 5510 | | | | | | |
| Conditions of Use: | Processing in | cessing in plastic material manufacturing, Recycling | | | | | | |
| | | | EXTRACTION | I | | | | |
| Parameter | | Data | | | | | | |
| Process description: | | poly(butadiene) may be copolmerized with styrene in order to form High Impact Polystyrene (HIPS) used to form acrylonitrile-butadiene-styrene (ABS); poly(butadiene) grafted with acrylonitrile-styrene groups is melt compounded with styrene-acrylonitrile, additives such as stabilizers, lubricants, and colorants are added during this stage ABS manufactured by graft-type or blended-type processes; graft-type is either emulsion polymerization, mass polymerization, or mass suspension; ABS resins primarily made through emulsion polymerization Poly(butadiene) latex prepared by free-radical emulsion polymerization: chemical or | | | | | | |
| Chemical concentration: | : | latex agglomeration of latex particles A ABS typically prepared with composition | BS is mechanically recyc al ratio of butadiene at 1 | cled 2 to 25% of monomer | | | | |
| | | | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | | |
| | Metric 3: | Applicability | High | Data are for plastic material manufacturing and recycling, in-scope occupational scenar- ios. | | | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | | | |
| | Metric 5: | Sample Size | N/A | Process description. | | | | |
| Domain 3: Accessibility/ Clarity | | | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | | |
| Domain 4: Variability ar | Domain 4: Variability and Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | | |
| Overall Qualit | ty Detern | nination | Medium | | | | | |

| Study Citation: | Crowl, D. A. (1995). Introduction. Environmental Science and Pollution Control Series 15:1-19. | | | | | |
|-------------------------------|--|--------------------------------------|------------|--|--|--|
| HERO ID: Conditions of Use | Domestic ma | nufacturing | | | | |
| | Domestie ind | inductaring | | | | |
| Donomotor | | Data | EXTRACTION | | | |
| | | Data | | | | |
| Des des stiene inservet and | 1 | | | | | |
| Commenter | se volume: | 1992 production: 3.18 billion pounds | | | | |
| Comments: | | See Table 4. page 5 | | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | |
| Domain 2: Paprasantati | vanace | | | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are ex- | | |
| | | F | | pected to be outdated. | | |
| | Metric 5: | Sample Size | N/A | Process/production data. | | |
| Domain 2: Accordibility | Clarity | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | High | All data sources methods results and assumptions are clearly documented | | |
| | Wieule 0. | Wetadata Completeness | Ingn | An data sources, methods, resurts, and assumptions are creatly documented. | | |
| Domain 4: Variability ar | Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Qualit | y Detern | nination | Medium | | | |

| Study Citation: | Davis, G. D. | , Makin, E. C., Jr, Middlebrooks, C. I | H. (1970). Process ev | valuation of improved solvents for butadiene recovery. Advances in Chemistry | | | |
|---------------------------|------------------------|---|---|--|--|--|--|
| HERO ID. | 97:215-227. 5715775 | | | | | | |
| Conditions of Use: | Manufacturing | | | | | | |
| | | | EXTRACTION | N | | | |
| Parameter | | Data | | | | | |
| Life cycle description: | | Domestic Manufacturing | | | | | |
| Process description: | | "The pure monomer is recovered from co- into two product streams in the extractive is carried out the bottom of the column of solvent, it is subjected to normal distillati Butadiene was produced at 10.037-19.500 | rude C4 streams by liqu e distillation column—a dissolved in the solvent. on. Butadiene is distilled 0 lb/hr depending on the | id-liquid extraction or extractive distillation with a selective solvent. The C4 feed is separated butane-butene stream which goes overhead from the column and a butadiene concentrate which The butadiene concentrate contains cis- and irans-2-butene, and after being stripped from the d overhead at 99+% purity" solvent used. | | | |
| Chemical concentration: | | All experimental runs were made on a C4 | feed of known composi | tion. The feed composition ran from 37 to 40 wt % 1,3-butadiene. | | | |
| | | | EVALUATION | ۸ ۱ | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | Metric 1: | Methodology | Medium | Report uses high quality methods that are not from frequently-used sources and there are no known quality issues. | | | |
| Domain 2: Representative | eness | | | | | | |
| 2011111 21 1100100011111 | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for butadiene separation from hydrocarbons, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | N/A | Process description. | | | |
| Domain 3: Accessibility/ | Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | | |
| Domain 4: Variability and | d Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by stating the precision and accuracy of the measurements. Variability addressed by using 4 different solvents in the separation of butadiene. | | | |
| Overall Quality | y Detern | nination | Medium | | | | |

1,3-Butadiene

| Study Citation: | Dement, J. M., Hensley, L., Gitelman, A. (1997). Carcinogenicity of gasoline: A review of epidemiological evidence. Annals of the New York Academy | | | | | | |
|--|--|--|--|--|--|--|--|
| HERO ID: | 85507 | | | | | | |
| Conditions of Use: | Commercial Use | | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | Data | | | | | | |
| Production, import, or Process description: | use volume: In 1989, approximately 140 billion gallons of gasoline were used (page 1 of 24). Olefins make up between 0-30% of gasoline by volume (2 of 24) Gasoline is produced by a series of refining processes beginning with the distillation of crude petroleum into fractions of different boiling ranges. Typical refinery fractions are light naphtha, heavy naphtha, kerosene, light gas oil, heavy gas oil, and reduced crude, with unleaded gasoline being largely blended from the naphtha fractions. Gasoline, a middle distillate of petroleum, contains more than 150 hydrocarbons with a boiling range of approximately 40 to 180 degrees centigrade. Catalytic cracking, coking, alkylation, and catalytic reforming are used to modify gasoline to required specifications (1 of 24) | | | | | | |
| | | | | | | | |

| | EVALUATION | | | | | |
|----------------------------------|--------------------------------|--------|--|--|--|--|
| Domain | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | |
| Metric | 1: Methodology | High | IARC data was used, which comes from an accredited national research laboratory. | | | |
| Domain 2: Representativeness | | | | | | |
| Metric | 2: Geographic Scope | High | Data from USA | | | |
| Metric | 3: Applicability | High | Report is within scope | | | |
| Metric | 4: Temporal Representativeness | Low | Data is more than 20 years old. | | | |
| Metric | 5: Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| Domain 3: Accessibility/ Clarity | | | | | | |
| Metric | 6: Metadata Completeness | High | Report clearly documents sources of data, and explains how it was obtained. | | | |
| Domain 4: Variability and Uncert | ainty | | | | | |
| Metric | 7: Metadata Completeness | High | Potential bias, confounding, and variation causes are explained. Also, future work is recommended. | | | |
| Overall Quality Det | ermination | High | | | | |

| Study Citation: | EC, (2002). Summary risk assessment report for 1,3-butadiene. | | | | | | |
|--|---|--|--|---|--|--|--|
| Conditions of Use: | Monomer an | d polymer production | | | | | |
| | | | EXTRACTION | I | | | |
| Parameter | | Data | | | | | |
| Production, import, or use volume: Life cycle description: The quantity of 1,3-butadiene produced 1,3-butadiene is used as a monomer and styrene-butadiene rubber (SBR) and po | | and used in the EU is estin co-monomer in the produc ybutadiene rubber, of ther chemicals used as interme | nated as 1,892,000 tonnes per year. tion of a range of polymeric products. It is used in the manufacture of synthetic rubbers such as noplastic resins such as acrylonitrile-butadienestyrene (ABS), and of styrene-butadiene latex. It diates, for example hexamethylenediamine which is used in nylon production. | | | | |
| Chemical concentration: | | The concentration of 1,3-butadiene in er the majority of exposures below the limit | nd-use products is low. The tof detection. | erefore, airborne exposure during the handling and use of such products will be minimal, with | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | Metric 1: | Methodology | High | The assessment or report uses high quality data that are from frequently used sources (EU). | | | |
| Domain 2. Representativ | /eness | | | | | | |
| 2 oniuni 21 reepresentuari | Metric 2: | Geographic Scope | Medium | The data are from an OECD country other than the U.S. | | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is 20 years old, but data is expected to be relevant. | | | |
| | Metric 5: | Sample Size | Low | Distribution of samples is qualitative or characterized by no statistics. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Assessment or report clearly documents results, methods, and assumptions. Data sources are generally described but not fully transparent. | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | The report does not address variability or uncertainty. | | | |
| Overall Qualit | y Detern | nination | Medium | | | | |

| Study Citation: | ECB, (2002). European Union risk assessment report: 1,3-butadiene. | | | | | |
|--------------------------|--|--|--|--|--|--|
| Conditions of Use: | Manufacturing | | | | | |
| | EXTRACTION | | | | | |
| Parameter | Data | | | | | |
| Production, import, or u | se volume: The total (European) production capacity reported is between 1,202,000 and 4,960,000 tonnes/year. Western European production of 1,3-butadiene has reported elsewhere and was thought to be 1,778,000 tonnes/year in 1991, 1,853,000 tonnes/year in 1992, and 1,752,000 tonnes/year in 1993. More recent shows that Western European 1,3-butadiene production was 1,742,000 tonnes/year in 1993 and 1,892,000 tonnes in 1994. (page 25 of 204) | | | | | |
| Life cycle description: | 1,3-Butadiene is used in closed systems with a non-dispersive pattern of use. It is used as an intermediate for polymerisation and copolymerisation. | | | | | |
| Process description: | The most widely used method of 1,3-butadiene production is recovery from a mixed by-product C4-hydrocarbon stream during the production of ethylene. process can use a variety of hydrocarbon feedstocks, the heavier fractions generally giving a higher 1,3-butadiene yield/amount of ethylene produced.Ir production process, the hydrocarbon feedstock is pre-heated and cracked in the presence of steam. The product then passes to a pyrolysis/quench system from there the raw gas is compressed and CO2 and H2S are removed. The product then passes through a series of fractionators and a mixed C4-hydroca stream is obtained. 1,3-Butadiene cannot normally be obtained from the mixed C4-stream by simple distillation and so an extractive distillation proce often used. In this process, a polar solvent (e.g. furfural, acetonitrile, cuprous ammonium acetate, dimethylformamide, a furfural-methoxypropionitrile sys dimethylacetamide or Nmethylpyrrolidone) is added in order to change the relative volatilities of the components of the mixture.1,3-Butadiene can also be n directly, by dehydrogenation or oxidative dehydrogenation of a C4 fraction from the crude distillation, using chromium-alumina as a catalyst.In Europe, thought that all production of 1,3-butadiene is by the steam cracking of hydrocarbons. (page 25 of 204) | | | | | |
| Number of sites: | 22 EU producers of 1,3-butadiene (page 25 of 204) | | | | | |
| | | | | | | |

| EVALUATION | | | | | | |
|---------------------------------------|-----------|-----------------------------|--------|--|--|--|
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources | | |
| Domain 2: Representative | eness | | | | | |
| | Metric 2: | Geographic Scope | Medium | From the EU | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Low | from 2002 | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized. Sample size is sufficiently representative. | | |
| Domain 3: Accessibility/ | Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | High | The report addresses variability and uncertainty in the results. Uncertainty is well char- acterized. | | |
| | | | | | | |
| Continued on next page | | | | | | |

General Engineering Assessment

1,3-Butadiene

HERO ID: 5155560 Table: 1 of 4

| continued from previous page | | | | | | |
|---|--|------------|--|--|--|--|
| Study Citation: HERO ID: Conditions of Use: | ECB, (2002). European Union risk assessment report: 1,3-butadiene. 5155560 Manufacturing | | | | | |
| | | EVALUATION | | | | |
| Domain | Metric Rating Comments | | | | | |
| Overall Qualit | y Determination | High | | | | |

| Study Citation: HERO ID: | ECB, (2002) 5155560 | . European Union risk assessment report: 1,3-butadiene. | | | | | |
|---|---|--|----------------------|--|--|--|--|
| Conditions of Use: | Processing | | | | | | |
| Description | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| Production import or u | se volume: | See table 2.5 on page 28 for consumption | on of synthetic rubb | are | | | |
| Production, import, or use volume: Life cycle description: | | The major uses of 1,3-butadiene world-wide are in the manufacture of synthetic rubber such as styrene-butadiene rubber (SBR) and polybutadiene rubber, thermoplastic resins such as acrylonitrile-butadiene-styrene (ABS), and styrene-butadiene latex. It is also used as a chemical intermediate in the production of neoprene for automotive and industrial rubber goods, in the production of methylmethacrylate-butadiene-styrene (MBS) polymer, which is used as a PVC reinforcing agent, and for producing adiponitrile, a nylon precursor. The most widespread use of 1,3-butadiene is in the manufacture of SBR and styrene-butadiene latex, the former being used in the production of synthetic rubber products and the latter in paints, carpet backing and paper coating. The other major uses of 1,3-butadiene are in the manufacture of polybutadiene rubber for use in tyres, tyre products and car body sealants and ABS for use in the production of oil resistant gaskets, business equipment and automotive parts. | | | | | |
| | | | | | | | |
| | | | EVALUA | TION | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources | | | |
| Domain 2. Representati | veness | | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | Medium | From the EU | | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | | |
| | Metric 4: | Temporal Representativeness | Low | from 2002 | | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized. Sample size is sufficiently representative. | | | |
| Domain 3. Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | | |
| Domain 4: Variability of | nd Uncertainty | | | | | | |
| | Metric 7: Metadata Completeness High The report addresses variability and uncertainty in the results. Uncertainty is well char- acterized. | | | | | | |
| Overall Qualit | ty Detern | nination | High | | | | |

General Engineering Assessment

HERO ID: 5155560 Table: 3 of 4

| Study Citation: ECB, (2002). European Union risk assessment report: 1,3-butadiene. | | | | | |
|--|-----------|--|--------------------|--|--|
| HERO ID: | 5155560 | | | | |
| Conditions of Use: | Import | | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Number of sites: | | two companies import 1,3-butadiene into negligible (page 25 of 204) | o the EU. The amou | nts imported are thought to be small compared with the quantities produced in the EU, thus considered | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | Medium | From the EU | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | |
| | Metric 4: | Temporal Representativeness | Low | from 2002 | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized. Sample size is sufficiently representative. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | The report addresses variability and uncertainty in the results. Uncertainty is well char- acterized. | |
| Overall Quality Determination | | | High | | |

| Study Citation: | ECB, (2002). | European Union risk assessment rep | ort: 1,3-butadiene | | | | |
|--------------------------|----------------|---|--------------------|--|--|--|--|
| HERO ID: | 5155560 | 155560 | | | | | |
| Conditions of Use: | Distribution i | n Commerce | | | | | |
| | | | EXTRAC | TION | | | |
| Parameter | | Data | | | | | |
| Life cycle description: | | In the UK, transportation of 1,3-butadiene is mainly by road tanker or ship. In mainland Europe it is usually carried by pipeline. The EU reflects this world-wide use of 1,3-butadiene. Within the EU there are approximately 18 major companies using 1,3-butadiene as feedstock in the production of SBR, styrene-butadiene latex, ABS and other related products such as polybutadiene. These products are sold to a large number of end-user companies (page 26 of 204). See page 26 and 27 of 204 for tables showing the amount of butadiene used in a variety of product, mostly rubber. | | | | | |
| | | | EVALUA' | ΓΙΟΝ | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | Medium | From the EU | | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | | |
| | Metric 4: | Temporal Representativeness | Low | from 2002 | | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized. Sample size is sufficiently representative. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | | |
| Domain 4: Variability an | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | High | The report addresses variability and uncertainty in the results. Uncertainty is well char- acterized. | | | |
| Overall Qualit | ty Determ | nination | High | | | | |

| Study Citation: | ENF, (2024). | Plastic recycling plants in the United Stat | tes. | |
|--------------------------|--------------------|---|------------|--|
| HERO ID: | 11360395 | | | |
| Conditions of Use: | Recycling pl | astics | | |
| | | | EXTRACTION | I |
| Parameter | | Data | | |
| | | | | |
| Number of sites: | | 59 recycling sites per page 1 | | |
| | | | | |
| | | | EVALUATION | I |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | Low | Data sources are not listed. From the EFN Recycling Directory |
| | | | | |
| Domain 2: Representati | veness | | TT: 1 | |
| | Metric 2: | Geographic Scope | High | US data. |
| | Metric 3: | Applicability | High | Recycling is in scope. |
| | Metric 4: | Temporal Representativeness | High | Data are from 2024. |
| | Metric 5: | Sample Size | Low | Single static value. |
| Domain 2. A accesibility | / Clarity | | | |
| Domain 5: Accessionity | / Clarity | Mata data Camalatan ara | T | |
| | Metric 6: | Metadata Completeness | Low | Source does not describe now the number of sites was identified. |
| Domain 4. Variability a | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| | | | 20 | |
| Overall Ouali | t v Deter n | nination | Medium | |

1,3-Butadiene

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: | Environmental Defense Fund, (2021). Comment submitted by Environmental Defense Fund (EDF) regarding information on potentially exposed or | | | | | |
|---------------------------------------|--|-----------------------------|--------|---|--|--|
| HERO ID: | susceptible subpopulations associated with 1,3-butadiene, formaldehyde, and ortho-phthalates undergoing 1SCA risk evaluations. 10385454 | | | | | |
| Conditions of Use: | Unknown COUs: COUs associated with sites that are required to report to TRI | | | | | |
| EXTRACTION | | | | | | |
| Parameter | | Data | | | | |
| Life cycle description: | Pg. 2/21: "1,3-Butadiene is an industrial chemical used primarily in the production of synthetic rubber, including styrene-butadiene rubber (ATSDR, 2012). 1,3- Butadiene is also used to make plastics such as acrylonitrile-butadiene-styrene resin plastics and is present in petroleum-based fuels (ATSDR, 2012). Humans are exposed to 1,3-butadiene mainly through inhalation. Environmental sources of 1,3-butadiene include industrial emissions, automobile exhaust, cooking emissions, | | | | | |
| Number of sites: | Pg. 3/21, Table 1: According to 1,3-butadiene 2015 - 2020 TRI emissions data, the number of facilities emitting 1,3-butadiene is 226. These facilities are not identified in the data source. | | | | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | M (1 | | TT' 1 | | | |
| | Metric 1: | Methodology | High | IRI and AISDR data | | |
| Domain 2: Representativ | veness | | | | | |
| • | Metric 2: | Geographic Scope | High | US data | | |
| | Metric 3: | Applicability | Medium | The COUs are unknown, but the TRI data likely pertains to sites that are associated with COUs | | |
| | Metric 4: | Temporal Representativeness | High | Data is less than 10 years old. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility/ Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | Sources clearly documented | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | N/A | This metric is not applicable to the data being extracted | | |
| Overall Quality Determination | | High | | | | |

1,3-Butadiene

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: | ERG, (1998). Air emissions inventories, volume 2: Point sources: Chapter 11: Preferred and alternative methods for estimating air emissions from plastic products manufacturing. 7349020 Processing Incorporation into an article | | | | |
|-------------------------|--|--|--|--|--|
| HERO ID: | | | | | |
| Conditions of Use: | | | | | |
| | EXTRACTION | | | | |
| Parameter | Data | | | | |
| Life cycle description: | There are 3 types of plastics: thermoplastics, thermosets and foamed plastics. There are described in Section 2 (pg. 9/72 - 11/72) | | | | |
| Process description: | The major manufacturing techniques of solid and foamed plastics are extrusion, molding, and lamination. These are described in pages 11/72 - 16/72. Finishing operations as part of plastics manufacturing is briefly discussed on page 16/72. Major plastics additives are discussed on page 16/72 - 17/72. | | | | |
| Comments: | This data source contains a discussion of methods for estimating emissions but does not contain any emission factor data per se. Furthermore, the discussed methods do not appear to be relevant to the case of 1,3-butadiene which conceivably would be present in plastics as a monomer residual. | | | | |

| | EVALUATION | | | | |
|---|------------|-----------------------------|--------|---|--|
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | EPA document | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | US data | |
| | Metric 3: | Applicability | High | Data pertain to a COU | |
| | Metric 4: | Temporal Representativeness | Low | Data older than 20 years | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility/ Clarity Matrix 6: Matadata Completeness Madium Sources of information are not completely stated | | | | | |
| | Medie 0. | Metadata Completeness | meanum | Sources of information are not completely stated. | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | N/A | This metric is not applicable to the data being extracted | |
| Overall Quality Determination | | | High | | |

| Study Citation: | Ericsson, R. L. (1972). Butadiene - Petrochemical orphan. Chemical Engineering Progress 68(10):80-83. | | | | | |
|---|---|--|---|--|--|--|
| HERO ID: | 5694113 | | | | | |
| Conditions of Use: | Domestic manufacturing, Import | | | | | |
| | | | EXTRACTION | 1 | | |
| Parameter | | Data | | | | |
| Production, import, or use volume: Provides produ- years | | Provides production output in pounds for years | vides production output in pounds for each year 1943-1971; production and capacities for US-based plants; comments on import amounts into USA for a few rs | | | |
| Comments: | | Table 1-5 for specific data points over the | vears | | | |
| comments. | | Table 1-5 for specific data points over the | years. | | | |
| | | | EVALUATION | 1 | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | - | | | |
|] | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | |
| Domain 2: Representative | ness | | | | | |
|] | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
|] | Metric 3: | Applicability | High | Data are for manufacturing, an in-scope occupational scenario. | | |
|] | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
|] | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. Production data well characterized. | | |
| Domain 3: Accessibility/ C | Clarity | | | | | |
|] | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | |
| Domain 4: Variability and | Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by temporal changes, but uncertainty is not addressed. | | |
| Overall Quality | Detern | nination | Medium | | | |

| Study Citation: | Fajen, J. M., Lunsford, R. A., Roberts, D. R. (1993). Industrial exposure to 1,3-butadiene in monomer, polymer and end-user industries. IARC Scientific | | | | | |
|--------------------------------------|---|--|--------|---|--|--|
| HERO ID: | Publication No. 127 127:3-13. 5663322 | | | | | |
| Conditions of Use: H | Processing | ocessing | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Production, import, or use volume: | | "2.5 billion lbs per year. Styrene -butadiene rubber and latex and polybutadiene rubber production are the two largest uses of butadiene in the USA, accounting for approximately 1.6 billion pounds primarily for use in the tyre industry; polychloroprene (neoprene) rubber production ranks third, with 200 million pounds." | | | | |
| Number of sites: | 11 monomer, 17 polymer, and two end-user plants. | | | | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| N | Metric 1: | Methodology | High | Sampling/analytical methodology is an approved NIOSH method. | | |
| Domain 2: Representativen | ness | | | | | |
| Î | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| Ν | Metric 3: | Applicability | High | Data are for butadiene monomer and polymer production, an in-scope occupational scenario. | | |
| Ν | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | |
| Ν | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. Production numbers are well characterized. | | |
| Domain 3: Accessibility/ C | Clarity | | | | | |
| Ν | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | |
| Domain 4: Variability and | Uncertaintv | | | | | |
| N | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling different plants and sampling the same workers multiple times. | | |
| Overall Quality Determination | | High | | | | |

| Study Citation: | Fishbein, L. (1979). Potential halogenated industrial carcinogenic and mutagenic chemicals. I. Halogenated unsaturated hydrocarbons. Science of the | | | | | |
|------------------------------------|---|---|--|--|--|--|
| HERO ID: | 10tal Environment 11(2):111-161. 1441315 | | | | | |
| Conditions of Use: | Processing | | | | | |
| | | EXTRACTION | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Production, import, or use volume: | | "In 1976, two U.S. companies produced an estimated 164 million kg of chloroprene. The total world production of chloroprene in 1977 is estimated to have been 300 million kg. 30% of these masses were from butadiene." | | | | |
| Life cycle description: | | Monomer used in polymerization processes | | | | |
| Process description: | | "Chloroprene is made by the chlorination of butadiene to a mixture of dichlorobutenes, from which 3,4-dichloro-l-butene is isolated and then is subjected to dehydrochlorination. In this procedure, butadiene is first reacted with chlorine to yield a mixture of dichlorobutene isomers from which the 3,4-dichlorobutene-1 isomer is isolated and then reacted with caustic to form chloroprene. 1,4-Dichlorobutene-2, the other isomer, can either be isomerized to 3,4-dichlorobutene-1 for additional chloroprene production or it can be utilized for in the production of adiponitrile." | | | | |
| Chemical concentration: | | A typical specification for chloroprene made from butadiene is as follows: chloroprene, 98.5% min, 1-chlorobutadiene, 1.0% max, acetaldehydes, 0.2% max, and 3,4-dichlorobutene-1, 0.01% max, dimers, 0.01% max., peroxides, 1 ppm max. | | | | |

| EVALUATION | | | | | |
|--|------------------------|-----------------------------|--------|---|--|
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | |
| Domain 2: Representati | veness | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from the Netherlands, an OECD country. | |
| | Metric 3: | Applicability | High | Data are for polymerization using butadiene, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness Low Variability and uncertainty are not addressed. | | | | | |
| Overall Quality Determination M | | | | | |
1,3-Butadiene

| Study Citation: | Fishbein, L. | (1992). Exposure from occupational ve | ersus other sources. Sc | andinavian Journal of Work, Environment and Health 18(S1):5-16. |
|--|-----------------------|--|---|---|
| HERO ID: Conditions of User | 200024 Manufacturi | cturing Processing | | |
| Collutions of Use: | Wanutacturn | iig, Flocessing | | |
| _ | | _ | EXTRACTION | I |
| Parameter | | Data | | |
| Production, import, or us Life cycle description: | se volume: | US Produced 1.58 million tons in 1990 Domestic manufacturing, synthetic rubbe | . 1600million pounds used er manufacturing | d annually in synthetic polymeric elastomer production, primarily in tire industry |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | - | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources. |
| Domain 2: Representativ | veness | | | |
| 1 | Metric 2: | Geographic Scope | High | Data are from the U.S. |
| | Metric 3: | Applicability | High | Data are for manufacturing and processing, in-scope occupational scenarios. |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are ex- pected to be outdated. |
| | Metric 5: | Sample Size | N/A | Facility/process data. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. |
| Domain 4: Variability ar | nd Uncertainty | | | |
| 2 children in Variability a | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| Overall Qualit | y Detern | nination | Medium | |

Page 757 of 933

| Study Citation: | Study Citation:Flaris, V., Singh, G., Rao, A. R. (2009). Recycling electronic waste. Plastics Engineering 65(5):10-15.HERO ID:1479228 | | | | |
|--|---|-----------------------------|-----------|--|--|
| Conditions of Use: | Recycling (e | ling (e-waste) | | | |
| EXTRACTION | | | | | |
| Parameter | | Data | | | |
| Production, import, or use volume: 1998 EPA study showed amounts of recycleable commodities from electronic equipment: Total plastic - 10,424 lbs (33.09%) Scrap plastic Process description: 1998 EPA study showed amounts of recycleable commodities from electronic equipment: Total plastic - 10,424 lbs (33.09%) Scrap plastic Process description: ABS can be processed in mechanical recycling for e-waste polycarbonate/poly(ABS) blend used in electronic applications; potential fo 50% virgin ABS content blending of recycled HIPS and ABS; small amounts blended provide better overall mechanical properties; seg and ABS by froth flotation describes various forms of mechanical, chemical, and thermal recycling of e-waste | | | | | |
| | | | EVALUATIO | N | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for recycling, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Domain 4. Variability at | nd Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| Overall Qualit | ty Deterr | nination | Medium | · · · | |

| Study Citation: HERO ID: Conditions of Use: | Friedrich, R., 6201718 Use | Obermeier, A. (1999). Chapter 1: Anthropogenic emissions of volatile organic compounds. :1-39. | | | |
|---|----------------------------------|--|---|--|--|
| | EXTRACTION | | | | |
| Parameter | | Data | | | |
| Chemical concentration: | | "Butadiene percentage of VOC emissions fr catalyst: 0.4% Otto engine, two stroke w/o ca | om internal combust talyst: ND Diesel en | ion engines: Otto engine, four stroke w/o catalyst: 0.6% Otto engine, four stroke three-way gine: 1.1%" (page 10 of 39) | |
| EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. | |
| Domain 2: Representativ | veness Metric 2: Metric 3: | Geographic Scope Applicability | Medium High | Data are from Germany, an OECD country. Data are for the use of fuels and related products, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (percentages, emission factors) but discrete samples not provided and distribution not fully characterized. | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources | |
| | metale o. | ineuduu compreteness | meanin | are not fully transparent. | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed by providing ranges of uncertainty and best estimates. Variabil- ity is addressed by including emissions data from many different sectors under different conditions. | |
| Overall Qualit | y Determ | nination | Medium | | |

| Study Citation: HERO ID: | Gagnon, L., Macgregor, J. F. (1991). State estimation for continuous emulsion polymerization. Canadian Journal of Chemical Engineering 69(3):648-656. 5695957 | | | | | | |
|-----------------------------|---|--|--------------------------------|--|--|--|--|
| Conditions of Use: | Processing as | rocessing as a monomer | | | | | |
| | | | EXTRACTION | | | | |
| Parameter | | Data | | | | | |
| Process description: | | SBR and NBR are manufactured by emulsion monomers are typically recovered and recyc | n polymerization in a t led | rain of 6 to 10 CSTRs; conversion of monomers from final reactor is around 63%, but unreacted | | | |
| EVALUATION | | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality information from frequently-used sources. | | | |
| Domain 2: Representativ | veness | | | | | | |
| - | Metric 2: | Geographic Scope | Medium | Data are from Canada, an OECD country. | | | |
| | Metric 3: | Applicability | High | Data are for processing as a monomer, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | N/A | Process description. | | | |
| Domain 3: Accessibility, | / Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Qualit | y Determ | nination | Medium | | | | |

| Study Citation: | Grant, R. L | ., Leopold, V., Mccant, D., Honeycut | t, M. (2007). Sp | patial and temporal trend evaluation of ambient concentrations of 1,3-butadiene and |
|---------------------------------------|--|--------------------------------------|------------------|---|
| HERO ID: Conditions of Use: | chloroprene in Texas. Chemico-Biological Interactions 166(1-3):44-51. 3004860 Disposal | | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Life cycle description: | | Emissions to Air | | |
| Number of sites: | | 57 | | |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | EPA method used. |
| Domain 2: Representati | veness | | | |
| | Metric 2: | Geographic Scope | High | Data is from USA. |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Medium | The report is generally more than 10 yearsbut no more than 20 years old. |
| | Metric 5: | Sample Size | N/A | life cycle description. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | Most critical metadata is included, but missing additional fields. |
| Domain 4: Variability a | nd Uncertainty | 7 | | |
| · · · · · · · · · · · · · · · · · · · | Metric 7: | Metadata Completeness | High | Uncertainty is addressed and explained. |
| Overall Quali | ty Deteri | nination | High | |

| Study Citation: | Greek, B. (19 | 90). Butadiene is forecast to grow slug | ggishly. | |
|-------------------------------|---------------|---|---|--|
| HERO ID: Conditions of Use | Domestic ma | nufacturing | | |
| | Domestic ind | nundetaring | | · |
| Daramatar | | Data | EXTRACTION | N |
| | | Data | | |
| Production, import, or us | e volume: | Total 1989 consumption: 3.58 billion lbs SBR and other lattices; 6% used for poly Nearly 25% of US supply was imported in | s, excluding exports 23 ychloroprene; 6% for AB in 1989 | % used in polyBD rubber; 35% used in SBR; 12% used for hexamethylene diamine; 11% for S; 3% for nitrile rubber; 4% other total 1989 annual supply was 3.88 billion lbs in the US |
| Process description: | | coproduct from ethylene manufacture in | steam crackers; accounted | d for 68% of US supply in 1989 |
| | | | | |
| Ъ. | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Kenadinty | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. |
| Domain 2: Representativ | reness | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. |
| | Metric 3: | Applicability | High | Data are for manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. |
| | Metric 5: | Sample Size | N/A | Production and process description. |
| Domain 2: Accessibility | Clarity | | | |
| Domain 5. Accessionity/ | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. |
| Domain 4: Variability on | d Uncortainty | | | |
| Domain 4: variability an | Metric 7: | Metadata Completeness | Medium | Variability addressed by temporal changes as shown in graph, but uncertainty is not addressed. |
| Overall Oualit | v Detern | nination | Medium | |

| Study Citation: | Greene, K., | Pennington, R. E. (1977). Petrochemica | l outlook .4. butadier | ne. Chemical Engineering Progress 73(7):36-39. | | |
|---------------------------|----------------|---|--------------------------|--|--|--|
| HERO ID: | 5696788 | 5696788 | | | | |
| Conditions of Use: | Domestic ma | Domestic manufacturing, Import | | | | |
| EXTRACTION | | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Production, import, or us | se volume: | Close to 75% of dry SBR and almost 100 |)% of polyBD used are i | in automotive applications, primarily tire-related BD demand in 1976 was 3.775 billion lbs in | | |
| Dur | | the US | | | | |
| Process description: | | or on-purpose BD manufacture from n-bu | maufacture provided 40 | % of US BD production in 19/6; imports also from co-product provided 14% in 19/6; primary vided 46% of total in 1976 | | |
| | | of on purpose DD manufacture from it of | func of it outytenes pro | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | |
| | | | | | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| | | | | | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| Domain 4. Variability at | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| | | | | ······································ | | |
| Overall Qualit | y Detern | nination | Medium | | | |

General Engineering Assessment

| Study Citation: Grub, J., Löser, E. (2011). Butadiene. :381-396. HERO ID: 9493526 Conditions of Use: Manufacturing EXTRACTION Parameter Data Production, import, or use volume: Phillips has operated a plant in Borger (Texas) since 1970 based on the O-X-D process, producing 125 000 t/a of butadiene.USA/Canada 1998 (in 10^A Production = 2020, Capacities = 2105, Consumption = 2218 Process description: Production of butadiene using various methods such as dehydrogenation of butane and butenes, as well as steam cracking. Process description: The best known one-step dehydrogenation is the Houdry Catadiene process (Fig. 2), which has been in operation on a commercial scale since 1943. In adiabatic process, several packed-bed reactors, arranged parallel to each other, are operated alternatingly. Aluminum oxide mixed with approximately 2 chromium oxide is the catalyst. n-Butane is subjected to dehydrogenation as such or in a mixture of nbutenes at 600 – 700 C and 10 – 25 kPa. The use of 1 temperatures results in byproducts like C1 – C3 hydrocarbons, hydrogen, and carbon deposits on the catalyst and in the added inert mata and is then reused in the next reaction phase. The concentration of butadiene at the outlet of the reactor is 15 – 18 %. During the recovery process, which inch absorption of the C3 and C4 hydrocarbons, compression, stripping, and separation from unconverted n-butane and n-butenes, the concentration of butadiene in process:1. n-Butane is catalytically dehydrogenated to butene at 600 C and 1 bar on Cr203 – Na20 – Al203.2. The n-butenes are separated by extraction process:1. n-Butane is catalytically dehydrogenated to butene at 600 C and | | | | | | |
|---|---------------------------|--|--|--|--|--|
| HERO ID: 9493526 Conditions of Use: Manufacturing EXTRACTION Parameter Data Production, import, or use volume: Phillips has operated a plant in Borger (Texas) since 1970 based on the O-X-D process, producing 125 000 t/a of butadiene.USA/Canada 1998 (in 10^3 Production = 2020, Capacities = 2105, Consumption = 2218 Process description: Production of butadiene using various methods such as dehydrogenation of butane and butenes, as well as steam cracking. Process description: The best known one-step dehydrogenation is the Houdry Catadiene process (Fig. 2), which has been in operation on a commercial scale since 1943. In adiabatic process, several packed-bed reactors, arranged parallel to each other, are operated alternatingly. Aluminum oxide mixed with approximately 2 chromium oxide is the catalyst. n-Butane is subjected to dehydrogenation as such or in a mixture of nbutenes at 600 – 700 C and 10 – 23 kPa. The use of I temperatures results in byproducts like C1 – C3 hydrocarbons, hydrogen, and carbon deposits on the catalyst. After 5 – 15 min of running time, the reactor switched to regeneration phase. The concentration of butadiene at the outlet of the reactor is 15 – 18 %. During the recovery process, which inch absorption of the C3 and C4 hydrocarbons, compression, stripping, and separation from unconverted n-butane and n-butenes, the concentration of butadiene is obtained from 1000 t of n-butane.Phillips Petroleum has developed a two-step dehydrogenated to butene at 600 C and 1 bar on Cr203 – Na20 – Al203.2. The n-butenes are separated by extraction of butadiene is catalytically dehydrogenated to butene at 600 C and 1 bar on Cr203 – Na20 – Al203.2. The n-butenes are separated by extracting in | Study Citation: | Grub, J., Löser, E. (2011). Butadiene. :381-396. | | | | |
| Conditions of Use: Manufacturing EXTRACTION Parameter Data Production, import, or use volume: Phillips has operated a plant in Borger (Texas) since 1970 based on the O-X-D process, producing 125 000 t/a of butadiene.USA/Canada 1998 (in 10^3 Production = 2020, Capacities = 2105, Consumption = 2218 Life cycle description: Production of butadiene using various methods such as dehydrogenation of butane and butenes, as well as steam cracking. Process description: The best known one-step dehydrogenation is the Houdry Catadiene process (Fig. 2), which has been in operation on a commercial scale since 1943. In adiabatic process, several packed-bed reactors, arranged parallel to each other, are operated alternatingly. Aluminum oxide mixed with approximately 2 chromium oxide is the catalyst. n-Butane is subjected to dehydrogenation as such or in a mixture of nbutenes at 600 – 700 C and 10 – 25 kPa. The use of 1 temperatures results in byproducts like C1 – C3 hydrocarbons, hydrogen, and carbon deposits on the catalyst. After 5 – 15 min of running time, the reacter switched to regeneration. The heat generated by burning the coke residue during the regeneration phase is stored in the catalyst and in the added inert mature and is then reused in the next reaction phase. The concentration of butadiene at the outlet of the reactor is 15 – 18 %. During the recovery process, which inclu absorption of the C3 and C4 hydrocarbons, compression, stripping, and separation from unconverted n-butanes, the concentration of butadiene is obtained from 1000 t of n-butane. Phillips Petroleum has developed a two-step dehydrogenate in coses:1. n-Butane is catalytically dehydrogenated to butene at 600 C and 1 bar on Cr203 – Na20 – Al2O3.2. The n-butenes are separ | HERO ID: | 9493526 | | | | |
| Parameter Data Production, import, or use volume: Phillips has operated a plant in Borger (Texas) since 1970 based on the O-X-D process, producing 125 000 t/a of butadiene.USA/Canada 1998 (in 10^3 Production = 2020, Capacities = 2105, Consumption = 2218 Life cycle description: Production of butadiene using various methods such as dehydrogenation of butane and butenes, as well as steam cracking. Process description: The best known one-step dehydrogenation is the Houdry Catadiene process (Fig. 2), which has been in operation on a commercial scale since 1943. In adiabatic process, several packed-bed reactors, arranged parallel to each other, are operated alternatingly. Aluminum oxide mixed with approximately 2 chromium oxide is the catalyst. n-Butane is subjected to dehydrogenation as such or in a mixture of nbutenes at 600 – 700 C and 10 – 25 kPa. The use of 1 temperatures results in byproducts like C1 – C3 hydrocarbons, hydrogen, and carbon deposits on the catalyst. After 5 – 15 min of running time, the reactor switched to regeneration. The heat generated by burning the coke residue during the regeneration phase is stored in the catalyst and in the added inert mate and is then reused in the next reaction phase. The concentration of butadiene at the outlet of the reactor is 15 – 18 %. During the recovery process, which inclu absorption of the C3 and C4 hydrocarbons, compression, stripping, and separation from unconverted n-butenes, the concentration of butadiene is obtained from 1000 t of n-butane.Phillips Petroleum has developed a two-step dehydrogenat process:1. n-Butane is catalytically dehydrogenated to butene at 600 C and 1 bar on Cr203 – Na20 – Al2O3.2. The n-butenes are separated by extract | Conditions of Use: | Manufacturing | | | | |
| ParameterDataProduction, import, or use volume:Phillips has operated a plant in Borger (Texas) since 1970 based on the O-X-D process, producing 125 000 t/a of butadiene.USA/Canada 1998 (in 10^3 Production = 2020, Capacities = 2105, Consumption = 2218Life cycle description:Production of butadiene using various methods such as dehydrogenation of butane and butenes, as well as steam cracking.Process description:The best known one-step dehydrogenation is the Houdry Catadiene process (Fig. 2), which has been in operation on a commercial scale since 1943. In adiabatic process, several packed-bed reactors, arranged parallel to each other, are operated alternatingly. Aluminum oxide mixed with approximately 2 chromium oxide is the catalyst. n-Butane is subjected to dehydrogenation as such or in a mixture of nbutenes at 600 - 700 C and 10 - 25 kPa. The use of 1 temperatures results in byproducts like C1 - C3 hydrocarbons, hydrogen, and carbon deposits on the catalyst. After 5 - 15 min of running time, the react switched to regeneration. The heat generated by burning the coke residue during the regeneration phase is stored in the catalyst and in the added inert mate and is then reused in the next reaction phase. The concentration of butadiene at the outlet of the reactor is 15 - 18 %. During the recovery process, which inclu absorption of the C3 and C4 hydrocarbons, compression, stripping, and separation from unconverted n-buttne and n-butenes, the concentration of butadiene increased to 30 - 50 %. Approximately 550 t of butadiene is obtained from 1000 t of n-butane.Phillips Petroleum has developed a two-step dehydrogena process:1. n-Butane is catalytically dehydrogenated to butene at 600 C and 1 bar on Cr2O3 - Na2O - Al2O3.2. The n-butenes are separated by extract | | EXTRACTION | | | | |
| Production, import, or use volume:Phillips has operated a plant in Borger (Texas) since 1970 based on the O-X-D process, producing 125 000 t/a of butadiene.USA/Canada 1998 (in 10^3 Production = 2020, Capacities = 2105, Consumption = 2218Life cycle description:Production of butadiene using various methods such as dehydrogenation of butane and butenes, as well as steam cracking.Process description:The best known one-step dehydrogenation is the Houdry Catadiene process (Fig. 2), which has been in operation on a commercial scale since 1943. In adiabatic process, several packed-bed reactors, arranged parallel to each other, are operated alternatingly. Aluminum oxide mixed with approximately 2 chromium oxide is the catalyst. n-Butane is subjected to dehydrogenation as such or in a mixture of nbutenes at 600 - 700 C and 10 - 25 kPa. The use of 1 temperatures results in byproducts like C1 - C3 hydrocarbons, hydrogen, and carbon deposits on the catalyst. After 5 - 15 min of running time, the reactor switched to regeneration. The heat generated by burning the coke residue during the regeneration phase is stored in the catalyst and in the added inert mate and is then reused in the next reaction phase. The concentration of butadiene at the outlet of the reactor is 15 - 18 %. During the recovery process, which inch absorption of the C3 and C4 hydrocarbons, compression, stripping, and separation from unconverted n-butane and n-butenes, the concentration of butadier increased to 30 - 50 %. Approximately 550 t of butadiene is obtained from 1000 t of n-butane.Phillips Petroleum has developed a two-step dehydrogena process:1. n-Butane is catalytically dehydrogenated to butene at 600 C and 1 bar on Cr2O3 - Na2O - Al2O3.2. The n-butenes are separated by extract | Parameter | Data | | | | |
| Life cycle description:Production of butadiene using various methods such as dehydrogenation of butane and butenes, as well as steam cracking.Process description:The best known one-step dehydrogenation is the Houdry Catadiene process (Fig. 2), which has been in operation on a commercial scale since 1943. In adiabatic process, several packed-bed reactors, arranged parallel to each other, are operated alternatingly. Aluminum oxide mixed with approximately 2 chromium oxide is the catalyst. n-Butane is subjected to dehydrogenation as such or in a mixture of nbutenes at 600 – 700 C and 10 – 25 kPa. The use of 1 temperatures results in byproducts like C1 – C3 hydrocarbons, hydrogen, and carbon deposits on the catalyst. After 5 – 15 min of running time, the reactor switched to regeneration. The heat generated by burning the coke residue during the regeneration phase is stored in the catalyst and in the added inert mater and is then reused in the next reaction phase. The concentration of butadiene at the outlet of the reactor is 15 – 18 %. During the recovery process, which inclu absorption of the C3 and C4 hydrocarbons, compression, stripping, and separation from unconverted n-butane and n-butenes, the concentration of butadiene increased to 30 – 50 %. Approximately 550 t of butadiene is obtained from 1000 t of n-butane.Phillips Petroleum has developed a two-step dehydrogena process:1. n-Butane is catalytically dehydrogenated to butene at 600 C and 1 bar on Cr2O3 – Na2O – Al2O3.2. The n-butenes are separated by extract | Production, import, or us | Se volume: Phillips has operated a plant in Borger (Texas) since 1970 based on the O-X-D process, producing 125 000 t/a of butadiene.USA/Canada 1998 (in 10^3 t/a): Production = 2020, Capacities = 2105, Consumption = 2218 | | | | |
| Process description: The best known one-step dehydrogenation is the Houdry Catadiene process (Fig. 2), which has been in operation on a commercial scale since 1943. In adiabatic process, several packed-bed reactors, arranged parallel to each other, are operated alternatingly. Aluminum oxide mixed with approximately 2^{-1} chromium oxide is the catalyst. n-Butane is subjected to dehydrogenation as such or in a mixture of nbutenes at 600 – 700 C and 10 – 25 kPa. The use of 1 temperatures results in byproducts like C1 – C3 hydrocarbons, hydrogen, and carbon deposits on the catalyst. After 5 – 15 min of running time, the reactor switched to regeneration. The heat generated by burning the coke residue during the regeneration phase is stored in the catalyst and in the added inert mater and is then reused in the next reaction phase. The concentration of butadiene at the outlet of the reactor is 15 – 18 %. During the recovery process, which inclu absorption of the C3 and C4 hydrocarbons, compression, stripping, and separation from unconverted n-butane and n-butenes, the concentration of butadiene is obtained from 1000 t of n-butane.Phillips Petroleum has developed a two-step dehydrogena process:1. n-Butane is catalytically dehydrogenated to butene at 600 C and 1 bar on Cr2O3 – Na2O – Al2O3.2. The n-butenes are separated by extract | Life cycle description: | Production of butadiene using various methods such as dehydrogenation of butane and butenes, as well as steam cracking. | | | | |
| distillation with auxiliaries such as acetone, acetonitrile, and furfural.3. The n-butenes are dehydrogenated to butadiene in an isothermic tubular reactor, here with flue gas to 600 C, at a pressure of 1 bar, with addition of superheated steam on a Fe2O3 – K2O – Al2O3 catalyst.4. Butadiene is recovered by extract distillation with the above-mentioned auxiliaries and purified. The advantages of this method are the longer running times without catalyst regeneration and his butadiene yields (65% based on butane). For Steam Cracking processes, the Oxo-D process was first applied on a large scale in 1965. The advantages of method are the low consumption of steam and heating energy, high conversion and selectivity per reactor cycle, longer life span of the catalyst, and no neces for catalyst regeneration. Petro-Tex achieved a 65% conversion and a butadiene selectivity of 93% by using a molar steam/butene ratio of 12/1. | Process description: | The best known one-step dehydrogenation is the Houdry Catadiene process (Fig. 2), which has been in operation on a commercial scale since 1943. In this adiabatic process, several packed-bed reactors, arranged parallel to each other, are operated alternatingly. Aluminum oxide mixed with approximately 20% chromium oxide is the catalyst. n-Butane is subjected to dehydrogenation as such or in a mixture of nbutenes at $600 - 700$ C and $10 - 25$ kPa. The use of high temperatures results in byproducts like C1 – C3 hydrocarbons, hydrogen, and carbon deposits on the catalyst. After 5 – 15 min of running time, the reactor is switched to regeneration. The heat generated by burning the coke residue during the regeneration phase is stored in the catalyst and in the next reaction phase. The concentration of butadiene at the outlet of the reactor is $15 - 18$ %. During the recovery process, which includes absorption of the C3 and C4 hydrocarbons, compression, stripping, and separation from unconverted n-butane and n-butenes, the concentration of butadiene is obtained from 1000 t of n-butane.Phillips Petroleum has developed a two-step dehydrogenation process:1. n-Butane is catalytically dehydrogenated to butene at 600 C and 1 bar on Cr2O3 – Na2O – Al2O3.2. The n-butenes are separated by extractive distillation with auxiliaries such as acetone, acetonitrile, and furfural.3. The n-butenes are dehydrogenated to butadiene in an isothermic tubular reactor, heated with flue gas to 600 C, at a pressure of 1 bar, with addition of superheated steam on a Fe2O3 – K2O – Al2O3 catalyst.4. Butadiene is recovered by extractive distillation with the above-mentioned auxiliaries and purified. The advantages of this method are the longer running times without catalyst regeneration and higher butadiene yields (65% based on butane).For Steam Cracking processes, the Oxo-D process was first applied on a large scale in 1965. The advantages of this method are the longer running times without catalyst, and no necessity method are the low consumption | | | | |

| | | | EVALUATION | N Contraction of the second seco |
|-------------------------|-----------|-----------------------------|------------|--|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | The assessment uses high quality data that are from frequently used sources and are generally accepted by the scientific community, and associated information does not indicate flaws or quality issues. |
| Domain 2: Representati | veness | | | |
| | Metric 2: | Geographic Scope | Medium | The data are from an OECD country other than the U.S. |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Low | Data for production and consumption of butadiene in U.S. are from 1998. |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. It is unclear if analysis is representative. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. |

General Engineering Assessment

HERO ID: 9493526 Table: 1 of 1

| | | ••• | continued from previ | ious page |
|---|--|--|----------------------|--|
| Study Citation: HERO ID: Conditions of Use: | Grub, J., Lö 9493526 Manufacturi | ser, E. (2011). Butadiene. :381-396. ng | | |
| | | | EVALUATION | [|
| Domain | | Metric | Rating | Comments |
| Domain 4: Variability | and Uncertainty Metric 7: | Metadata Completeness | Medium | The report provides only limited discussion of the variability and uncertainty in the results. |
| Overall Qual | ity Deterr | nination | Medium | |

| Study Citation: | Gugliotta, E., | Spoto, M. (1985). Modification of crack | ting furnaces of | f existing plants to increase yields of valuable products and to reduce fuel consumption. |
|---|------------------------|---|--|--|
| Conditions of Use: | Processing | | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Process description: | | For the new coil studied in the paper, at th of small diameters have to be used; the sur higher and the coke formation starts, the sr an acceptable range. | e inlet, where th face to volume r nall tubes must l | the feed must be heated up as fast as possible and cracking reactions must be supported, splitted coils atio is high, but pressure drop and residence time are low. At the outlet, where gas specific volume is be collected in a single coil of larger cross section: pressure drop and tubewall temperature are still in |
| Throughput: | | In a modern plant of nominal capacity of 50 | 00,000 t/year of | ethylene, the rate of feedstock is about 1,500,000 t/year and the energy consumed (as equivalent oil) is |
| Chemical concentration: in the range of 350,000-450,000 t/year. With a conventional furnace coil the efflu | | | nt contained 4.1 | 3-4.74 wt% butadiene. With the new split coil, the effluent contained 4.43-5.60 wt% butadiene |
| Comments: | | See Table 1. | | |
| | | | | |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | Metric 1: | Methodology | Medium | Report uses high quality techniques that are not from frequently-used sources and there are no known quality issues. |
| Domain 2: Representativ | venecc | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | Medium | Data are from Italy, an OECD country. |
| | Metric 3: | Applicability | Medium | Data are for ethylene cracking furnaces, which is similar to the scope of petrochemical manufacturing. |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. |
| | Metric 5: | Sample Size | N/A | Process description |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources |
| | | | | are not runy transparent. |
| Domain 4: Variability ar | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability is addressed by using different configurations of coils and temperatures, but uncertainty isn't addressed. |
| Overall Qualit | y Determ | ination | Low | |

| Study Citation: | Hallberg, L. | M., Bechtold, W. E., Grady, J., Legator, M | 1. S., Au, W. | W. (1997). Abnormal DNA Repair Activities in Lymphocytes of Workers Exposed to |
|---------------------------|---------------|--|---------------|--|
| HEBU ID. | 1,3-Butadien | e. Mutation Research $383(3):213-221$. | | |
| Conditions of Use | Processing | | | |
| | Tiocessing | | | |
| D (| | | EXTRAC | TION |
| Parameter | | Data | | |
| Dreduction import on us | a valuma. | | | |
| Life cycle description: | e volume: | S billion los per year in the USA. | | |
| Life cycle description. | | Synthetic rubber and resin manuracturing | | |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources |
| Domain 2: Popracontativ | 00000 | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | High | Data is from LICA |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation |
| | Metric 4: | Temporal Representativeness | Low | Data is more than 20 years old |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| | | | | |
| Domain 3: Accessibility/ | Clarity | | | |
| - | Metric 6: | Metadata Completeness | High | Most critical metadata included. |
| | | | | |
| Domain 4: Variability and | d Uncertainty | | | |
| | Metric 7: | Metadata Completeness | High | Variation is discussed and shown in statistics. |
| Overall Ouality | v Detern | nination | High | |

| Harlow, H. W., Shannon, E. S., Sercu, C. L. (1961). A petrochemical waste treatment system. Engineering Extension Series No. 109 :156-166. 5701791 Manufacturing |
|---|
| EXTRACTION |
| Data |
| "The top 40 percent of the crude barrel is mixed with steam as a diluent, elevated to a temperature in range of 1350 - 1475 F in coils in a cracking furnace. Rearrangement of the hydrocarbon molecules takes place at this point. As the hot mixture of gases leaves the furnace the temperature is quickly reduced in a two-step operation. The first step sprays cold oil into the gas; the second step sprays water into the gas. In this second step a large portion (about 80 per cent) of the dilution steam is condensed along with heavier hydrocarbons. Cracked gas containing the residual water passes on to a complicated distillation step. The cracked gas is cooled and compressed to remove the residual water which is collected and sent along with the quench water to the waste treatment plant described later. The gas is then dried using a desiccant. A distillation step separates C3's, C2's, C1's, and hydrogen from C4 and heavier materials. The C4 and heavier materials are distilled in a distillation tower (debutanizers) to separate a C4 cut which is sent to the butadiene finishing section. During butadiene finishing, hydrocarbons are washed with caustic solution to remove sulfur. Spent caustic is sent to a disposal well. A hydrogenation step, using a selective catalyst, removes unwanted acetylenes, it unfortunately produces a pungent ""green oil"" which has caused some water pollution. Following the distillation to remove the ""green oil"" the C4 hydrocarbons are contacted with cuprous ammonium acetate. Butadiene absorbs in the CAA. and is desorbed in a heating step. A water wash removes ammonia and a distillation removes high boiling compounds. Finished butadiene is pumped by pipeline to the Midland plant." |
| See Fig. 4 for Butadiene finishing process. |
| |

| | | | EVALUATION | |
|--------------------------------------|------------|-----------------------------|------------|--|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| Me | tric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. |
| Domain 2: Representativeness | s | | | |
| Me | tric 2: | Geographic Scope | High | Data are from the U.S. |
| Me | tric 3: | Applicability | High | Data are for the production of butadiene, an in-scope occupational scenario. |
| Me | tric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. |
| Me | etric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (average throughput) but discrete samples not provided and distribution not fully characterized. |
| Domain 3: Accessibility/ Clar | rity | | | |
| Me | etric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. |
| Domain 4: Variability and Un | ncertainty | | | |
| Me | tric 7: | Metadata Completeness | Medium | Variation is addressed within the dilution levels and concentrations of organic material in water. Uncertainty is not addressed. |
| Overall Quality Determination | | Medium | | |

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: | Hayes, R. B., Xi, L., Bechtold, W. E., Rothman, N., Yao, M., Henderson, R., Zhange, L., Smith, M. T., Zhang, D., Wiemels, J., Dosemeci, M., Yin, S., | | | | | |
|---|--|--|-------------------------|---|--|--|
| HERO ID: Conditions of Use: | 5544872 Processing | O'Neil, J. P. (1996). hprt mutation frequency among workers exposed to 1,3-butadiene in China. Toxicology 113(1-3):100-105. 5544872 Processing | | | | |
| | | | EXTRACTION | N | | |
| Parameter | | Data | | | | |
| Production, import, or u Life cycle description: | se volume: | 5 million tons of butadiene are produced synthetic rubber manufacturing | annually worldwide, 1.5 | million tons of which are used in the U.S. | | |
| | | | EVALUATION | 1 | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Sampling/analytical methodology is an approved NIOSH method. | | |
| Domain 2: Representativ | veness | | | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | |
| | Metric 5: | Sample Size | N/A | production and lifecycle description. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | |
| Domain 4: Variability at | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by providing data for different subgroups of the sample. | | |
| Overall Oualit | ty Detern | nination | Medium | | | |

| Study Citation: | Hayes, R. B., | Hayes, R. B., Zhang, L., Yin, S., Swenberg, J. A., Xi, L., Wiencke, J., Bechtold, W. E., Yao, M., Rothman, N., Haas, R., O'Neill, J. P., Zhang, D., Wiemels, | | | | |
|---|----------------------------|--|-------------------|---|--|--|
| HERO ID: | J., Dosemeci, 5586518 | M., L1, G., Smith, M. T. (2000). Gen | otoxic markers an | nong butadiene polymer workers in China. Carcinogenesis 21(1):55-62. | | |
| Conditions of Use: | Processing | | | | | |
| | | | EXTRAC' | TION | | |
| Parameter | | Data | | | | |
| Production, import, or use volume:Currently, over 5 million tons of BD are produced annually worldwide, ~1.5 million of which are used in the USA.Life cycle description:Polymer in: Rubber and plastic product manufacturing | | | | worldwide, ~1.5 million of which are used in the USA. | | |
| Process description: Chemical concentration: | | Purification of butadiene from an initial hydrocarbon stream occurred at two sites: the DMF facility, where initial distillation and extraction occurred using a proprietary dimethyl formamide process, and the recovery facility, where final distillation occurred. BD was then transported to the polymerization vats for synthesis of polybutadiene. Any BD remaining after the polymerization process was returned to the recovery unit, where it was mixed with incoming BD from the DMF recovery facility, repurified and repolymerized. After the first distillation, BD is over 95% pure. After the final distillation, it is over 99.9% pure. | | | | |
| | | | EVALUA | ΠΟΝ | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources. | | |
| Domain 2. Representativ | veness | | | | | |
| Bollull 2. Representativ | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for polymers used in plastics and rubbers, and in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | The report captures operations, equipment, and worker activities that are expected to be reasonably representative of current conditions. The report is generally more than 10 years but no more than 20 years old. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility, | / Clarity Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling different locations and worker activities in the plant. | | |
| Overall Qualit | y Detern | nination | High | | | |

| Study Citation: | Hearn, D. (1995). Health Risks Due to Motor Vehicle Emissions in Melbourne. Clean Air 29(2):37. | | | | | |
|--------------------------------------|---|---|----------------------------|--|--|--|
| HERO ID: Conditions of Use: | 5775789 Fuels and rela | z nd related products | | | | |
| | i dello dila i el | | | | | |
| Parameter | | Data | EATRAC | HON | | |
| | | Data | | | | |
| Process description: | | 1,3- Butadiene is highly reactive and, duri acrolein and nitrated hydrocarbons. (page | ng summer photo 5 of 8) | ochemical periods, reacts rapidly with ozone and hydroxyl and nitrate radicals to form formaldehyde, | | |
| Chemical concentration: | | Maximum annual average butadiene air co | ncentrations in N | Ielbourne were 0.6 ug/m3 in 1990 and 0.38 ug/m3 in 2005. (See table 3 on page 6 of 8) | | |
| | | | | TION | | |
| Domain | | Matria | EVALUA | LION Commonts | | |
| Domain 1: Reliability | | Wietric | Katilig | Comments | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | |
| Domain 2. Representativ | veness | | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | Medium | Data are from Australia, an OECD country. | | |
| | Metric 3: | Applicability | High | Data are for butadiene emissions to air, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized. Sample size is sufficiently representative. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Assessment or report clearly documents results, methods, and assumptions. Data sources are generally described but not fully transparent | | |
| Domain 4: Variability an | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness High Uncertainty is addressed by listing factors that could have impacted the study. Variabil- ity addressed by sampling nine locations. | | | | |
| Overall Quality Determination | | High | | | | |

| Study Citation: | Hong, C. K., Isayev, A. I. (2002). Continuous ultrasonic devulcanization of NR/SBR blends. Journal of Applied Polymer Science 83(1):160-168. | | | | |
|---|--|---|------------|--|--|
| HERO ID: Conditions of Use: | 5641874 Recycling | | | | |
| | EXTRACTION | | | | |
| Parameter | | Data | | | |
| Process description: Chemical concentration: | | Devulcanization of rubbers (SBR) for recycling purposes; paper suggests use of ultrasonic devulcanization and then reprocessing similarly to normal rubber, involves extruder with ultrasonic die attachment with extruder operating at 120 Celsius Rubbers for tires twically blends of natural rubber and styrene-butadiene rubber | | | |
| | | | | | |
| | | | EVALUATION | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality techniques that are not from frequently-used sources and there are no known quality issues. | |
| Domain 2: Representativ | eness | | | | |
| 1 | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for recycling of tires and vulcanized SBR, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | |
| | Metric 5: | Sample Size | N/A | Process description. | |
| Domain 3 [.] Accessibility/ | Clarity | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | |
| Domain 4: Variability an | d Uncertainty | | | | |
| Domain 4: variability and | Metric 7. | Metadata Completeness | Low | Variability and uncertainty are not addressed | |
| | | | 2011 | . and an estalling are not addressed. | |
| Overall Quality | y Detern | nination | Medium | | |

1,3-Butadiene

| Study Citation: HERO ID: Conditions of Use: | Howell, P. P. (2010). Plant explosion emphasizes importance of implementing PSM. Process Safety Progress 29(2):144-149. 4702535 Processing | | | | |
|---|--|--|--|---|--|
| | 11000000000 | | EVTDAC | TION | |
| Parameter | | Data | EATKAU | HON | |
| 1 di dificici | | Data | | | |
| Process description: | | "The reactors are operated in a semibatch mo on the recipe for the polymer being produced system functions the same as a thermosiphon of it to vaporize. The partially vaporized pro The vapor from the separator flows to a refri- temperature in the reactor rises each time the before additional reactants are added. This is that stops the polymerization reactions. The a properties of the polymer. The batch is then batch." | de. Solvent is f 1. The heat fro reboiler. Propa opane flows to geration systen b BD and styre repeated sever imounts of buta transferred to | irst added to the reactor, then styrene and an alkyl metal initiator. BD and styrene are then added based m the reaction is removed by means of vertical cooling tubes within the stirred reactor. This cooling ane liquid flows into the bottom of the cooling tubes where the heat from the reaction causes a portion a phase separator. The liquid in the separator flows back to the bottom of the reactor cooling tubes. a where it is cooled, liquefied, and returned to the phase separator. Even with the cooling system, the ne are added. Therefore, the reactants are added in small amounts and the reactor is allowed to cool al times until the desired quantity has been reacted. At the end of the batch, a coupling agent is added adiene and styrene added and the sequence of adding the butadiene and styrene determine the physical the product recovery and pelletization portion of the unit. The reactor is then ready to start another | |
| | | | EVALUA | ΓΙΟΝ | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for use in polymer production, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | |
| | Metric 5: | Sample Size | N/A | Process description. | |

| | Metric 7: | Metadata Completeness | Low | The report does not address variability or uncertainty. |
|-----------------------|-----------|-----------------------|------|---|
| Overall Qualit | ty Detern | nination | High | |
| | | | | |

Metadata Completeness

Domain 3: Accessibility/ Clarity

Domain 4: Variability and Uncertainty

Metric 6:

Page 773 of 933

High

All data sources, methods, results, and assumptions are clearly documented.

| Study Citation: | Hsu, Y. C., Chen, S. K., Tsai, J. H., Chiang, H. L. (2007). Determination of volatile organic profiles and photochemical potentials from chemical | | | | | |
|----------------------------|---|---|----------------------|---|--|--|
| HERO ID: | manufacture 608305 | process vents. Journal of the Air and V | Vaste Management Ass | sociation 57(6):698-704. | | |
| Conditions of Use: | Manufacturing | | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Production, import, or use | e volume: | 735,360 ton yr-1. Acrylonitrile-butadiene | e-styrene (ABS) | | | |
| Number of sites: | | study done at 26 plant sites | | | | |
| Comments. | | | | | | |
| | | | EVALUATION | I | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | |
| Domain 2: Representative | eness | | | | | |
| Ĩ | Metric 2: | Geographic Scope | Low | Data are from Taiwan, a non-OECD country. | | |
| | Metric 3: | Applicability | Medium | Data are for general disposal from ABS polymer processing, which is similar to the in- scope occupational scenario for butadiene disposal in ABS processing. | | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (mean and standard deviation) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility/ | Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All metadata provided. | | |
| Domain 4: Variability and | d Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed by measurements as explained in methodology section. Vari- ability addressed by comparison to EPA AP-42 emissions. | | |
| Overall Quality | y Detern | nination | Medium | | | |

| Study Citation: | Huang, P., Ta | Huang, P., Tan, D., Luo, Y. (2010). A case study of cleaner production in acrylonitrile butadiene styrene resin companies in China. Journal of Environmental | | | | |
|--|---|--|------------|--|--|--|
| HERO ID: | Science and 5708486 | ind Technology 5(5):148-158. | | | | |
| Conditions of Use: | Processing | | | | | |
| | | | EXTRACTIO | N | | |
| Parameter | | Data | | | | |
| Production, import, or us Process description: Throughput: | import, or use volume: In 1975 in China, the production capacity of butadiene was 2,000 tons/year. In 2000, the consumption of ABS in China was 1,766,000 tons. In 2006 it 3,274,000 tons. It was predicted to reach 3.82 million tons by 2010. However, the country's production of ABS was only 1,390,000 tons in 2006. ABS resin is produced through chemical grafting, chemical grafting blending, and physical mixing. In chemical blending, Specific types of chemical include emulsion grafting-SAN latex blending, emulsion grafting-SAN suspension mixing, and the emulsion grafting-bulk-SAN blending. A flow cha process is provided in the report. The unit consumptions for ABS regin production were 144.64 kg butadiene per ton of regin | | | | | |
| 01 | | | C C | | | |
| | | | EVALUATION | N | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | | |
| Domain 2. Representativ | ieness | | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | Low | Data is from China, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for plastic and resin manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (flows, production rates) but dis- crete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability an | d Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Uncertainty and variability not addressed. | | |
| Overall Qualit | y Detern | nination | Medium | | | |

| Study Citation: | Hutchinson, B. J. (1982). Styrene-butadiene latexes in adhesives. Journal of Coated Fabrics 12(1):46-58. | | | | | |
|--------------------------|--|---|--|--|--|--|
| Conditions of Use: | Processing as | Processing as a monomer | | | | |
| | | FXTRACTION | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Life cycle description: | | SBR latexes form the basis for water-based (Page 2 of 13) | adhesives for vinyl tilef | looring, jute and foam backed carpets, ceramic wall and floor tile and other similar applications | | |
| Process description: | | Compounding should be performed in a low | w-speed, agitated tank. | Agitation should be designed to minimize formation of foam. (page 11 of 13) | | |
| Chemical concentration: | | Various types of SBR latex adhesives with polymer); 100 parts SBR latex by mass in r | n styrene-butadiene rationer styrene-butadiene ratio | o and percent solids in latex (range 45-68% solids in latex, 35-95% BD in styrene-butadiene otal (page 2 of 13, and recipe given in Table 3 on page 3 of 13) | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality information that is not from frequently-used sources and there are no known quality issues. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Canada, an OECD country. | | |
| | Metric 3: | Applicability | High | Data are for industrial use of a polymer product, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| Domain 5. Accessionity. | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | |
| Domain 4: Variability or | d Uncertainty | | | | | |
| | Metric 7: | ainty 7: Metadata Completeness Medium Variability addressed by different latex formulations and products, but uncertainty is not addressed. | | | | |
| Overall Qualit | y Determ | nination | Medium | | | |

| Study Citation: | Iammartino, | N. R. (1975). Petrochemicals Sing to I | Ethylene's Tune. Chem | ical Engineering 82(9):52. | | |
|---------------------------|----------------|--|--------------------------|--|--|--|
| HERO ID: | 5/01/88 | | | | | |
| Conditions of Use: | Domestic ma | Domestic manufacturing | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Production, import, or us | se volume: | Dehydrogenation of butane or butylene | accounted for 62% of r | oughly 4 billion lbs total US production in 1974; remaining production was from ethylene | | |
| Number of sites: | | coproduct About 60-64% of domestic | consumption goes to auto | mobile uses 198 million lbs to plastics and 795 million lbs to fibers. (Page 2 of pdf) | | |
| Number of sites. | | Seven US denyaro plant operators in 1 | 915 | | | |
| | | | EVALUATION | [| | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | | |
| Domain 2: Representativ | veness | | | | | |
| 1 | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics | | |
| | | | | | | |
| Domain 3: Accessibility | / Clarity | | т | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| | | £ | | · · | | |
| Overall Qualit | y Detern | nination | Medium | | | |

| Study Citation: HERO ID: | IARC, (1986). 1,3-Butadiene. IARC Monographs on the Evaluation of the Carcinogenic Risk of Chemicals to Humans, vol. 39 :155-179. 1161949 |
|-----------------------------|--|
| | Manufacturing |
| | EXTRACTION |
| Parameter | Data |
| | |
| Production, import, or u | se volume: An estimated 3.57 million tons of 1,3-butadiene were produced worldwide in 1983. Eleven major US producers with 16 plant locations produced 1.04 million tons in 1983. |
| Life cycle description: | An estimated 50% of the 1,3-butadiene produced in the USA is used in the production of styrene-butadiene rubber and 22% of the total supply for polybutadiene production. Other applications for 1,3-butadiene include chloroprene/ neoprene rubber (6%), nitrile rubber (3%), hexamethylenediamine (9%), acrylonitrile-butadiene-styrene resins (5%) and miscellaneous uses (5%). |
| Process description: | "1,3-Butadiene is manufactured either as a co-product of the steam cracking of naphtha to yield ethylene or through the catalytic dehydrogenation of n-butane or n-butene. The dehydrogenation of n-butane, known as the Houdry process, and the oxidative dehydrogenation of n-butene are currently less significant methods for the commercial production of 1,3-butadiene. The Houdry process involves passing a preheated butane feed stream over a fixed-bed reactor containing a chromia- alumina catalyst. In oxidative dehydrogenation, a process used since 1965, a mixture of butenes, air and steam is exposed to a catalytic matrix at approximately 500-600°C. The hydrogen released in this dehydrogenation step combines with oxygen in an exothermic reaction, which increases the energy efficiency of the manufacturing process The crude C4 fraction obtained by naphtha steam cracking and the products of butane/ butene dehydrogenation contain hydrocarbons with boiling-points similar to that of 1,3-butadiene; these include isobutylene, 1- and 2-butene and n-butane. This similarity prevents the use of simple distillation techniques to separate 1,3- butadiene from the C4 hydrocarbon mixture. An extractive distillation process is used which selectively alters the volatility of the components in the distillate and ultimately permits the 1,3-butadiene to be removed and purified. The solvents employed for this technique include acetonitrile, furfural, dimethylformamide, dimethylacetamide and methyl pyrrolidinone. The cuprous ammonium acetate system has also proven to be useful as a selective extraction recovery process." |
| Number of sites: | 16 plant locations in the US in 1983. |
| Chemical concentration | The polymerization grade has a minimum purity of 99%. |

| EVALUATION | | | | | | | |
|-------------------------|---------------------------------------|-----------------------------|--------|--|--|--|--|
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. | | | |
| | | | | | | | |
| Domain 2: Representati | veness | | | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | | |
| | Metric 5: | Sample Size | N/A | No sample data. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| Domain 5. Accessionity | Matria 6 | Matadata Completeness | Iliah | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability a | Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | N/A | No scope to address variability and uncertainty. | | | |
| | | | | | | | |
| Continued on next page | | | | | | | |

| | | continued from previous page | |
|---|---|---|--|
| Study Citation: HERO ID: Conditions of Use: | IARC, (1986). 1,3-Butadiene. IARC Monog 1161949 Manufacturing | raphs on the Evaluation of the Carcinogenic | Risk of Chemicals to Humans, vol. 39 :155-179. |
| | | EVALUATION | |
| Domain | Metric | Rating | Comments |
| Overall Quali | ty Determination | High | |

| Study Citation: | IARC, (1986). General remarks on the substances considered. IARC Monographs on the Evaluation of the Carcinogenic Risk of Chemicals to Humans, | | | | | | |
|---------------------------|--|---|------------------------|---|--|--|--|
| HERO ID. | vol. 39 39:33 | -36. | | | | | |
| Conditions of Use: | Manufacturin | g | | | | | |
| | | <u> </u> | EXTRACTION | | | | |
| Parameter | | Data | LATRACTION | | | | |
| | | | | | | | |
| Production, import, or us | se volume: | The report states that over 1 million tons of b | outadiene are produced | l annually. | | | |
| | | | | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. | | | |
| Domain 2. Representativ | ieness | | | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | Medium | Data are from France an OECD country | | | |
| | Metric 3: | Applicability | High | Data are for the manufacture of butadiene, an in-scope occupational scenario | | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old | | | |
| | Metric 5: | Sample Size | Low | Distribution of samples is qualitative or characterized by no statistics. | | | |
| | | • | | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Assessment or report clearly documents results, methods, and assumptions. Data sources are generally described but not fully transparent. | | | |
| Domain 4: Variability ar | d Uncertainty | | | | | | |
| Domain 4. Variability at | Metric 7. | Metadata Completeness | Low | Uncertainty and variability not addressed | | | |
| | meure /. | metadata completeness | LOW | encontainty and variability not addressed. | | | |
| Overall Qualit | y Determ | nination | Medium | | | | |

November 2024

| Study Citation: HERO ID: | IARC, (1979). Chloroprene and polychloroprene. IARC Monographs on the Evaluation of Carcinogenic Risks to Humans 19:131-156. 5677945 | | | | | | | |
|-----------------------------|--|--|--|--|--|--|--|--|
| Conditions of Use: | Processing | | | | | | | |
| | EXTRACTION | | | | | | | |
| Parameter | Data | | | | | | | |
| | | | | | | | | |
| Production, import, or u | "In 1976, seven US companies produced a combined total of 420-450 million kg acrylonitri1e-butadiene-styrene copolymers. In the same year, 290 million kg acrylonitrile-butadiene-styrene copolymers were produced in western Europe. Worldwide production of acrylonitrile-butadiene-styrene copolymers in 1976 is estimated to have been approximately 1000 million kg. In 1976, nine companies produced 1191 million kg dry SBR, and ten companies produced 141 million kg SBR latex in the U.S. Total western Europe production in 1976 amounted to 1075 million kg." | | | | | | | |
| Process description: | Sprinede Rubber Manufacturing SBR is produced commercially by three processes: (1) cold emulsion polymerization (85% of total US production); (2) hot emulsion polymerization (5%); and (3) solution polymerization (10%). the ingredients are reacted at 50C for about 6-7 hours until 60-65% conversion is achieved; the reaction is stopped by addiene a short-stopping agent, and unconverted butadiene and styrene are removed; a stabilizer is added, and the emulsion is coagulated after any desired carbon black on oil has been added. If latex is the desired product, all steps after monomer removal are omitted. Hot polymerization processes are similar, except that the reaction temperature is about 500C and the reaction is stopped after 12 hours with about 70-75% conversion. In a typical solution polymerization, styrene and butadiene are copolymerized in a hexane or cyclohexane solution in the presence of a small amount of n-buty1lithium at 500C; 98% conversion is achieved after 4 hours, and the reaction is stopped by adding a fatty acid deactivator followed by addition of a stabilizer; solvent residues are removed when the elastomer is coagulated. | | | | | | | |
| Number of sites: | 7 sites in the U.S. produce ABS and 19 companies in the U.S. produce SBR. | | | | | | | |
| Chemical concentration | A typical medium impact grade of acrylonitrile butadiene-styrene copolymer is derived from 57.4% styrene, 13.3% butadiene, and 29.3% acrylonitrile | | | | | | | |

| EVALUATION | | | | | | | |
|----------------------------------|-----------------------------|-----------------------------|--------|---|--|--|--|
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality techniques from frequently-used sources. | | | |
| Domain 2: Representativ | veness | | | | | | |
| 1 | Metric 2: | Geographic Scope | Medium | Data are from the U.S. and Western Europe, most of which are OECD countries. | | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | N/A | Process description. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Variability addressed by including production data from multiple countries. Uncertainty | | | |
| | | | | is not addressed. | | | |
| Overall Quality Determination Me | | | | | | | |

1,3-Butadiene

| Study Citation: | Inc, É.V. (2018). Safety data sheet: Butane. SDS number 0106. Version #.03. Revision date 02 March 2018. | | | | | | | |
|--------------------------------------|--|-----------------------------|------------|--|--|--|--|--|
| Conditions of Use | U149003 Fuels and related products | | | | | | | |
| | | | | | | | | |
| EXTRACTION | | | | | | | | |
| Parameter | | Data | | | | | | |
| Chemical concentration: | | 0-0.1% | | | | | | |
| | | | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | High | SDS information is primary data from the supplier. SDS does not appear to have quality issues. | | | | |
| Domain 2: Representativ | /eness | | | | | | | |
| - | Metric 2: | Geographic Scope | Medium | From an OECD country. | | | | |
| | Metric 3: | Applicability | High | SDS is applicable to an occupational scenario within the scope of the risk evaluation. | | | | |
| | Metric 4: | Temporal Representativeness | High | Source is from 2018, which is less than 10 years old. | | | | |
| | Metric 5: | Sample Size | Medium | Characterized by a range with uncertain statistics. | | | | |
| Domain 3: Accessibility | / Clarity | Marke Galle | Ŧ | | | | | |
| | Metric 6: | Metadata Completeness | Low | Source just provides concentration and does not document how this value was obtained. | | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by providing a range of potential concentrations. Uncertainty not addressed. | | | | |
| Overall Quality Determination | | | Medium | | | | | |

| Study Citation: | Irvin, B. D. | Irvin, B. D. (1989). Application of styrene-butadiene latex modified Portland cement concrete overlays in parking structure repair and rehabilitation. | | | | | | | |
|-------------------------------------|----------------------|--|---|--|--|--|--|--|--|
| HERO ID: | 116:1-14. 5698799 | | | | | | | | |
| Conditions of Use: | Commercial | Commercial use | | | | | | | |
| | | | EXTRACTION | [| | | | | |
| Parameter | | Data | | | | | | | |
| Chemical concentration: | : | SB latex particle diameter approximate coarse aggregate, 115lbs water, and 1,72 | ly 2,000 Angstroms; total s 25lbs fine aggregate | solids in latex by weight is 47%; use 206lbs of latex with 658lbs Portland cement, 1,054lbs of | | | | | |
| | | | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | | | |
| Domain 1: Reliability | | | | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality information that is not from frequently-used sources and there are no known quality issues. | | | | | |
| Domain 2: Representativ | veness | | | | | | | | |
| 1 | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | | | |
| | Metric 3: | Applicability | High | Data are for commercial use of a polymer product, an in-scope occupational scenario. | | | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are ex- pected to be outdated. | | | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | | | |
| Domain 3 [.] Accessibility | / Clarity | | | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | | | | |
| Domain 4: Variability at | nd Uncertainty | | | | | | | | |
| 2 chain in variability a | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | | | |
| Overall Qualit | ty Detern | nination | Medium | | | | | | |

| Study Citation: | Isayev, A. I., Chen, J., Tukachinsky, A. (1995). Novel ultrasonic technology for devulcanization of waste rubbers. Rubber Chemistry and Technology | | | | | | | | |
|---------------------------------------|--|---|---|---|--|--|--|--|--|
| HERO ID. | 68(2):267-28 5698797 | 0. | | | | | | | |
| Conditions of Use: | Disposal | | | | | | | | |
| ΕΥΤΩΑΟΤΙΟΝΙ | | | | | | | | | |
| Parameter | | Data | LAIRACHUN | | | | | | |
| | | Dutu | | | | | | | |
| Process description: | | The study is the first publication describin or decrosslink various types of rubbers a and heat. The process is solvent free, sin or less. As a most desirable consequence in a manner similar to that employed wi applications. | ng the continuous process nd plastics. It was achieve nple, fast and efficient. A e, ultrasonically treated ru th unvulcanized elastome | and reactor for the ultrasonic devulcanization of rubbers. The process allows one to devulcanize ed through the application of certain levels of ultrasonic amplitudes in the presence of pressure three-dimensional network breaks down within a short period of time, on the order of seconds bber becomes soft, therefore enabling this material to be reprocessed, shaped and revulcanized r. The revulcanized samples retain mechanical properties sufficient for further use in various | | | | | |
| | | | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | | | |
| Domain 1: Reliability | | | | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality techniques that are not from frequently-used sources and there are no known quality issues. | | | | | |
| Domain 2: Representativ | veness | | | | | | | | |
| I I I I I I I I I I I I I I I I I I I | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | | | |
| | Metric 3: | Applicability | Medium | Data are for the research and development of a rubber devulcanization process, which is similar to the in-scope occupational scenario recycling of SBR. | | | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | | | |
| | Metric 5: | Sample Size | N/A | Process description. | | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | | | |
| ,, j | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed by listing errors in the results of the study. Variability ad- dressed by testing the devulcanization process on two types of rubber. | | | | | |
| Overall Qualit | ty Determ | nination | Medium | | | | | | |

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: | V Citation: Jahn, R. G. (1977). Styrene-butadiene latexes for adhesive applications. Adhesives Age 20(12):35-37. S D D 5500270 | | | | | | | |
|---|--|---|------------------------------------|---|--|--|--|--|
| HERO ID: Conditions of Use: | 5590370 Processing (| 190370 rocessing (adhesiye latex manufacturing) | | | | | | |
| | | | | | | | | |
| Daramatar | | Data | EXTRAC | CTION | | | | |
| | | Data | | | | | | |
| Life cycle description: | | Adhesive manufacturing | | | | | | |
| Process description: | | To form a film of latex, during drying, the contact occurs. Then the particle surface t | volume fraction ension and aque | n of the polymer particles in the latexes increases. At approximately 70% volume solids, interparticle eous capillary forces function to minimize surface area. Concurrently, the polymer molecules diffuse | | | | |
| across particle interfaces to complete the film formation process. Chemical concentration: Low-temperature-process GR-S styrene/butadiene latex usually contains about 70-75% butadiene and 25-30% styrene. Hot-process latex has about 45-86 styrene and 20-55% butadiene. (see Table 1 for various formulation types) | | | | | | | | |
| EVALUATION | | | | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the data used. | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| Ĩ | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | | |
| | Metric 3: | Applicability | High | Data are for adhesive latex manufacturing, and in-scope occupational scenario. | | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | | |
| Domain 4: Variability an | nd Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | | |
| Overall Quality Determination | | | Low | | | | | |

| Study Citation: | Jecha, D., Br | Jecha, D., Brummer, V., Martinec, J., an, Skryja, P., Stehlik, P. (2014). Optimal Design and Modernization of Small Incineration Unit for VOC Abatement. | | | | | | |
|---|------------------------------------|--|------------------------|---|--|--|--|--|
| HERO ID: Conditions of Use: | Chemical En 2845569 Disposal | Chemical Engineering Transactions 39(Special Issue):769-774. 2845569 Disposal | | | | | | |
| | | | EXTRACTION | N | | | | |
| Parameter | | Data | | | | | | |
| Life cycle description: Emissions to Air Process description: An operational thermal incinerator of gaseous waste from the manufacture of products on the base of butadiene-styrene and acrylic-styrene is situated. While producing such mixtures, gaseous vapors are discharged to the waste incineration plant. Gas containing organic substances arises (evaporates from the reactor especially after transportation of the mixture to the reactor and subsequently at each process steps in the strippers (addition of chemicals, stripping, etc.) | | | | | | | | |
| Chemical concentration: | | Waste gas stream of butadiene-styrene is | 7.9487 mol% butadiene. | | | | | |
| | | | | AT | | | | |
| Domain | | Metric | EVALUATION Rating | Comments | | | | |
| Domain 1: Reliability | | incure | Runng | Connicito | | | | |
| | Metric 1: | Methodology | Medium | Data is from a specific site with no references to commonly used sources, but looks reliable. | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data is from an OECD country. | | | | |
| | Metric 3: | Applicability | High | Data is within scope. | | | | |
| | Metric 4: | Temporal Representativeness | High | Data is less than 10 years old. | | | | |
| | Metric 5: | Sample Size | N/A | Process description. | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | Data sources are well-documented and referenced | | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Uncertainty not addressed. | | | | |
| Overall Qualit | y Detern | nination | Medium | | | | | |

| General Engineering Assessment | |
|--------------------------------|--|
| | |

| Study Citation: HERO ID: | Jenkins, S. (2 4708485 | Jenkins, S. (2016). Styrene-butadiene rubber via an emulsion process. Chemical Engineering 123(5):40-40. 4708485 | | | | | | |
|---------------------------------------|---------------------------|---|-----------------------------|--|--|--|--|--|
| Conditions of Use: | Processing | 5 | | | | | | |
| EXTRACTION | | | | | | | | |
| Parameter | | Data | | | | | | |
| | | | | | | | | |
| Life cycle description: | | Synthetic rubber manufacturing | | | | | | |
| Process description: | | Styrene and butadiene are mixed with an | emulsifier and deminerali | zed water. The mixture is polymerized in a series of continuously stirred, jacketed tank reactors, | | | | |
| | | all cooled with ammonia refrigeration. A | An agent is mixed with th | e emulsion to stop the reaction at the desired completion. The latex material is now flashed to | | | | |
| | | the stream and BD is recycled. In the col | umn, styrene is stripped of | but with steam and recycled. The latex is then coagulated and becomes small crumbs suspended | | | | |
| | | in water. These are sent to a drying stage | with belt dryers. Then, the | he rubber is pressed into bales and boxed. | | | | |
| Comments: | | see Figure 2. | · | • | | | | |
| | | | | | | | | |
| | | | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | | | | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | | | | |
| | Metric 5: | Sample Size | N/A | Process description. | | | | |
| Demain 2. Accessibility/Clarity | | | | | | | | |
| Domain 5. Accessionity | Metric 6 | Metadata Completeness | Medium | Assessment or report clearly documents results methods and assumptions | | | | |
| | mente 0. | metadata Completeness | Mediulli | resonance of report elearly documents results, methods, and assumptions. | | | | |
| Domain 4: Variability an | nd Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | | |
| | | * | | | | | | |
| Overall Qualit | y Detern | nination | Medium | | | | | |

| Study Citation: | Jung, W. H., Tortorella, N., Beatty, C. L., Mccarthy, S. P. (2006). Grinding and separation of the cellular phone housing. Materials Research Society | | | | | | |
|--------------------------------------|---|-----------------------------|--------|---|--|--|--|
| HFRO ID. | Symposium Proceedings 895:151-156. | | | | | | |
| Conditions of Use: | Processing | | | | | | |
| EVTDACTION | | | | | | | |
| Parameter | EATKACTION Data | | | | | | |
| | | 2 | | | | | |
| Process description: | "The first step of the demanufacturing of the solid wastes was the selection of cutting mills, such as dismantling-knife mill, shredder and fine milling, used to get particles or flakes. The most common method is sink-float devices using various separating liquids for particles with different density. The float-sink separation in a centrifugal field using hydrocyclone technology was commonly used in industry field. Electrostatic separation processes are the same continuous processes as the float-sink processes and their energy consumptions are very low such as 20~40 kV, 2~4 mA. Magnetic and non-magnetic materials can be separated by these methods, and large industrial scales of treatments possible are one of their advantages. The sponges and adhesive strips included in the cellular phone housings floated on the water surface due to lower density than water, while the metal parts sank into a basin bottom due to their higher density than water" | | | | | | |
| EVALUATION | | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality techniques that are not from frequently-used sources and there are no known quality issues. | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | Medium | Data are for separation methods of plastics, which is similar to the in-scope occupational scenario of recycling of ABS. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | | | |
| | Metric 5: | Sample Size | N/A | Process description. | | | |
| Domain 3. Accessibility | / Clarity | | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | Low | Assessment or report provides results, but the underlying methods, data sources, and assumptions are not fully transparent. | | | |
| Domain 4 [.] Variability an | d Uncertainty | | | | | | |
| Domain 4. Variability an | Metric 7: | Metadata Completeness | Low | The report does not address variability or uncertainty. | | | |
| Overall Qualit | y Determ | ination | Medium | | | | |

PUBLIC RELEASE DRAFT November 2024

HERO ID: 5617560 Table: 1 of 1

| General Engineering Assessment | |
|--------------------------------|--|

| Study Citation: | Kelsey, K. T., Wiencke, J. K., Ward, J., Bechtold, W., Fajen, J. (1995). Sister-chromatid exchanges, glutathione S-transferase theta deletion and cytogenetic | | | | | | |
|---|---|-----------------------------|--|---|--|--|--|
| HERO ID: Conditions of Use: | sensitivity to 5617560 Manufacturin | ng | | | | | |
| EXTRACTION | | | | | | | |
| Parameter | Data | | | | | | |
| Production, import, or use volume:In 1987, 1,3-butadiene production was approLife cycle description:Domestic ManufacturingProcess description:Most of the world's 1,3- butadiene is made aNumber of sites:In the US there are 11 facilities involved in the | | | roximately 2.7 billion pounds in the United States with 11.9 billion pounds produced worldwide. as a by-product of ethylene production and is extracted. the extraction of 1,3-butadiene from mixed butenes. | | | | |
| EVALUATION | | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources. | | | |
| Domain 2: Representativ | veness. | | | | | | |
| 2 oniani 21 noprosoniani | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing of butadiene monomers, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | The report is more than 20 years old. | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| Domain 3: Accessibility, | / Clarity Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by including two duplicate sampling groups | | | |
| Overall Quality Determination | | High | | | | | |

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: | Kennedy, R. E., Stover, R. R., Codling, B. S., Green, K., Pennington, R. E., Sanders, D. S., Allen, D. M. (1977). Petrochemical outlook. Chemical | | | | | | | |
|--|---|-----------------------------|------------|--|--|--|--|--|
| HEBO ID. | Engineering Progress 73(7):26. | | | | | | | |
| Conditions of Use: | Domestic ma | anufacturing Import | | | | | | |
| | | | | | | | | |
| Demonster | EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | | |
| Production, import, or use volume:Close to 75% of dry SBR and almost 100% of polyBD used are in automotive applications, primarily tire-related BD demand in 1976 was 3.775 billion lbs in the US About 525 million lbs of net imports in 1976 co-product from ethylene and propylene maufacture provided 40% of US BD production in 1976; imports also from co-product provided 14% in 1976; primary or on-purpose BD manufacture from n-butane or n-butylenes provided 46% of total in 1976 | | | | | | | | |
| | | | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | - | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | | |
| | Metric 3: | Applicability | High | Data are for manufacturing and imports, in-scope occupational scenarios. | | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | | |
| | Metric 5: | Sample Size | N/A | process description | | | | |
| Domain 3: Accessibility. | / Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | | |
| Domain 4: Variability an | nd Uncertainty | Matadata Completeness | Law | | | | | |
| | Metric 7: Metadata Completeness Low Variability and uncertainty are not addressed. | | | | | | | |
| Overall Qualit | y Detern | nination | Medium | | | | | |

November 2024

General Engineering Assessment

| Study Citation: HERO ID: Conditions of Use: | Kerns, M., He 9493542 Manufacture | enning, S., Rachita, M. (2002). Butadiene polymers. :317-356. | | | | | |
|---|---|---|--------|---|--|--|--|
| EXTRACTION | | | | | | | |
| Parameter | rameter Data | | | | | | |
| | | | | | | | |
| Production, import, or u | se volume: | In 1996, the total US production of butadiene was 1.75 million, 93% of which was co-produced. (pdf pg. 5) | | | | | |
| Process description: Chemical concentration: | | The primary source of butadiene in the world today is as a by-product of thermal pyrolysis of hydrocarbon feedstocks in ethylene productionSteam cracking of hydrocarbons yields varying amounts of butadiene, depending on the nature of the feedstock, the volume of ethylene produced, and the severity of the crackingoperations. For example, when feedstocks are switched from atmospheric gas oils and napthas to propane and butane, yields of butadiene drop by as much as 60%. (pdf pg. 5)In addition, dehydrogenation of n-butane or n-butene also affords butadiene. For example, the Houdry process for conversion of n-butane to butadiene requires temperatures of about 620°C and involves passing n-butane over a fixed bed reactor containing a chromium–alumina catalyst. Single-pass conversions reach only30–40% requiring multiple recycling passes of unreacted intermediate butylenes and n-butane. The other primary means of dehydrogenation is conducted by passing a preheated stream of n-butene, steam, and air over fixed bed reactors containing a heterogenous autoregenerative catalyst. Bismuth molybdate catalysts have been studied in this process (53), but patents suggest that zinc ferrite catalysts have been used commercially (54–57). Nickel phosphate and Li–Sn–P catalysts have been patented by Phillips (58,59). Other techniques for the preparation of butadiene have also been used commercially, including the aldol condensation of acetaldehyde and the reaction of acetylene and formaldehyde. However, these processes are no longer employedcommercially. (pdf pg. 6)See page 6 for continuation of process description that includes purification, Cuprous ammonium acetate extraction, solvent extraction. Typical Composition of a Crude C4 Stream contains 37.0–47.5 wt%, other components also provided at pdf pg. 5.; For polymerization, butadiene that is at least 99 mol% pure isrequired. pdf pg. 6; Commercial polymerization-grade butadiene is at least 99% pure; higher purity grades up to 99.86% are available from specialty gas suppliers (85) | | | | | |
| | | | EVALUA | TION | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | Metric 1: | Methodology | Medium | The assessment or report uses high quality data and/or techniques or sound methods that are not from a frequently used source and associated information does not indicate flaws or quality issues. | | | |
| Domain 2. Representati | veness | | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | The data are from the United States | | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | | |
| | Metric 4: | Temporal Representativeness | Low | The report is more than 20 years old. | | | |
| | Metric 5: | Sample Size | N/A | n/a-qual. information | | | |
| | | | | | | | |
| Domain 3: Accessibility | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | | |
| Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness High The report addresses variability not applicable. | | The report addresses variability as it provides the various processes and uncertainty is not applicable. | | | | | |
| | | | | | | | |
| Continued on next page | | | | | | | |

General Engineering Assessment

HERO ID: 9493542 Table: 1 of 3

| continued from previous page | | | | | |
|---|---|------------|----------|--|--|
| Study Citation: HERO ID: Conditions of Use: | Kerns, M., Henning, S., Rachita, M. (2002). Butadiene polymers. :317-356. 9493542 Manufacture | | | | |
| | | EVALUATION | | | |
| Domain | Metric | Rating | Comments | | |
| Overall Quali | ty Determination | High | | | |
PUBLIC RELEASE DRAFT

| Study Citation: | Kerns, M., H | Kerns, M., Henning, S., Rachita, M. (2002). Butadiene polymers. :317-356. | | | | | | |
|-------------------------|---|---|--------|---|--|--|--|--|
| HERO ID: | 9493542 | | | | | | | |
| Conditions of Use: | Distribution i | n Commerce | | | | | | |
| | | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | | |
| | | | | | | | | |
| Process description: | Butadiene is dangerous because of its explosiveness when mixed with air (38). Because of the high vapor pressure of the liquid, it must be kept under pressure. Butadiene reacts with air to form explosive peroxides and must be inhibited. Peroxides or rusty iron surfaces may initiate the formation of "popcorn" polymer which can plug pipelines. Butadiene material fires are fought like other hydrocarbon fires, with carbon dioxide or dry chemical extinguishers. Safe handling and storage require careful exclusion of oxygen, thorough grounding of all equipment, and avoidance of excessive temperatures in closed vessels. Inhibited butadiene of polymerization purity is available in cylinders (3.8–454 L),tank cars, tank trucks, and pipelines (96,97). The cylinders may be shipped by motor or rail freight (98). Containers are subject to regulations of the Department of Transportation and must be labeled "Flammable Gas" (96). Butadiene is usually stored in bulk under refrigeration rather than pressure in order to suppressformation of the dimer 1-vinylcyclohexene (99). Smaller quantities in cylinders under pressure should be kept away from sources of ignition and heat. | | | | | | | |
| | | | EVALUA | TION | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | Medium | The assessment or report uses high quality data and/or techniques or sound methods that are not from a frequently used source and associated information does not indicate flaws or quality issues. | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| 2. representativ | Metric 2: | Geographic Scope | High | The data are from the United States | | | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | | | |
| | Metric 4: | Temporal Representativeness | Low | The report is more than 20 years old. | | | | |
| | Metric 5: | Sample Size | N/A | n/a-qual. information | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | | | |

| Overall Quality Determination | High | |
|--|--|--|
| Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness | High The report addresses variability as it provides not applicable. | the various processes and uncertainty is |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: HERO ID: | Kerns, M., Ho 9493542 | Kerns, M., Henning, S., Rachita, M. (2002). Butadiene polymers. :317-356. 9493542 | | | | | | |
|--|---|--|---|---|--|--|--|--|
| Conditions of Use: | Processing as | ssing as a reactant | | | | | | |
| EXTRACTION | | | | | | | | |
| Parameter | | Data | | | | | | |
| | | | | | | | | |
| Production, import, or u | se volume: | Table 10. Global Capacity and Production | ion for Polybutadiene byRe | gion—1999a provided on pg. 28 [unclear units, probably tons] | | | | |
| Life cycle description: | | Use of polybutadiene in high impact po in these applications must be essentiall | lystryene modification and y gel free and colorless. T | ABS resin manufacture account for 15–20% of global demand (380,381). Polybutadiene used he remaining markets for polybutadiene are divided among industries including golf balls and | | | | |
| Process description: Number of sites: | footwear and assorted industrial products including, but not limited to, conveyor belts, v-belts, seals, gaskets, and wire insulation acription: Polybutadiene can produced via: free-radical polymerization (least commercial use), ziegler-natta polymerization, anionic polymerization(most versatile), cationic polymerization. [Full description of reactions on pgs. 13-25.]Polybutadiene can be prepared by a number of processes, including bulk, solution, sus sion, emulsion, and gas-phase polymerizations. Of the commercially significant polymerization processes, production of polybutadiene by solution technolo are the most predominant. The relative popularity of these processes follow the limitations dictated by the chemistries most practiced when producing pol tadiene commercially, including Ziegler–Natta, anionic, free-radical, and single-site technologies. Several of the more commercially relevant processes are 25-27 sites: Major US producers of polybutadiene elastomers (2000) are The Goodyear Tire & Rubber Co (8% of world capacity) and Bridgestone/Firestone (5% of v capacity) pdf pg. 28 | | | | | | | |
| | | 1 7/1 10 | | | | | | |
| EVALUATION | | | | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| | Metric 1: | Methodology | Medium | The assessment or report uses high quality data and/or techniques or sound methods that are not from a frequently used source and associated information does not indicate flaws or quality issues. | | | | |
| Domain 7: Paprasantati | Vanacc | | | | | | | |
| Domain 2. Representati | Metric 2. | Geographic Scope | High | The data are from the United States | | | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | | | |
| | Metric 4: | Temporal Representativeness | Low | The report is more than 20 years old. | | | | |
| | Metric 5: | Sample Size | N/A | n/a-qual. information | | | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Medium | Assessment or report clearly documents its data sources, assessment methods, and as- sumptions. One of the results (production and capacity) were not clear on units. | | | | |
| D | 1.1.1 | | | | | | | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | High | The report addresses variability as it provides the various processes and uncertainty is not applicable. | | | | |
| Overall Qualit | ty Determ | nination | Medium | | | | | |

| Study Citation: | Kopf, P. W. (2 | 2003). Phenolic resins. | | | | |
|--------------------------|---|---|------------|--|--|--|
| Conditions of Use: | Processing | | | | | |
| | | | EXTRACTION | 1 | | |
| Parameter | | Data | | | | |
| Life cycle description: | | Butadiene sulfone may be used as a latent acid catalyst in the liquid-injection molding process. These catalysts reduce the peak exotherm from over 2008C to 130–1608C. The resin catalyst mixture has a working life of up to several days at RT. The elevated temperature of molding these latent catalysts generates the corresponding acids, namely, maleic, trifluoracetic, and phenolsulfonic, which catalyze the resole reaction. Typically, a cycle time of 1–2 min is required for a | | | | |
| Chemical concentration: | mold temperature of ~150C. (see page 33 of 54) A typical coating composition for the coated-front (CF) component is shown in Table 11 on page 52, and includes styrene–butadiene latex at 12 parts [per r 100 (All parts in the table add to 99.4)] | | | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Kirk-Othmer | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | From USA | | |
| | Metric 3: | Applicability | Medium | Butadiene products discussed, but not 1,3-butadiene itself | | |
| | Metric 4: | Temporal Representativeness | Medium | from 2003 | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility. | / Clarity Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | Low | The report does not address variability or uncertainty. | | |
| Overall Qualit | y Determ | nination | Medium | | | |

| Study Citation: HERO ID: Conditions of Use: | Krishnan, E., Ungers, L., Morelli-Schroth, P., Fajen, J. (1987). Extent of exposure study: 1,3-butadiene monomer production industry. 6558315 Manufacturing | | |
|---|--|--|--|
| | | EXTRACTION | |
| Parameter | | Data | |
| Production, import, or u | ise volume: | The total U.S. demand for 1,3-butadiene in 1985 was 3.25 billion pounds, of which about 2.45 billion pounds was domestically produced. Uses were 37% Styrene-butadiene rubber (SBR), 22% Polybutadiene rubber (PBR), 13% Adiponitrile, 9% Styrene-butadiene copolymer latexes, 7% Neoprene, 6% Acrylonitrile-butadiene-styrene (ABS) resins. 3% Nitrile rubber (NBR) and 3% Miscellaneous (pesticides solvents etc.) | |
| Process description: | | The production of 1,3-butadiene by the ethylene coproduct method is a two stage process: 1) production of a C4 coproduct during the ethylene manufacturing step, and 2) recovery of 1,3-butadiene from the coproduct. The ethylene manufacturing process consists of the cracking of hydrocarbons (e.g., naphtha, gas oil, ethane, propane) to produce ethylene as the primary product. A coproduct stream composed primarily of C4 hydrocarbons is also produced. The amount of 1,3-butadiene in the coproduct is dependent on the feedstock and the severity of the cracking process. The heavier the feedstock and the more severe the cracking, the more 1,3-butadiene is produced. Average C4 coproduct yields from naphtha and gas oil feedstocks are 16 weight percent and 22 weight percent, respectively, of the ethylene product. The 1,3-butadiene content of the C4 coproduct may range from 20 to 70 percent. | |
| Number of sites: | | 1,3-Butadiene is currently produced in the U.S. by 10 companies at 12 locations. | |

| | EVALUATION | | | | | |
|-------------------------------|-------------|-----------------------------|--------|---|--|--|
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| Μ | fetric 1: | Methodology | High | Sampling/analytical methodology is an approved NIOSH method. | | |
| | | | | | | |
| Domain 2: Representativene | ess | | | | | |
| Μ | letric 2: | Geographic Scope | High | Data are from the U.S. | | |
| Μ | letric 3: | Applicability | High | Data are for butadiene manufacturing, an in-scope occupational scenario. | | |
| Μ | letric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. | | |
| Μ | letric 5: | Sample Size | Medium | Distribution of samples is characterized by a range. | | |
| | | | | | | |
| Domain 3: Accessibility/ Cl | larity | | | | | |
| Μ | letric 6: | Metadata Completeness | High | Most critical metadata included. | | |
| | | | | | | |
| Domain 4: Variability and U | Jncertainty | | | | | |
| М | letric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling various job areas at 4 different plants. | | |
| Overall Quality Determination | | | High | | | |
| | | | 8 | | | |

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: | Kuhlmann, L | Kuhlmann, L. A. (1985). Latex modified concrete for the repair and rehabilitation of bridges. International Journal of Cement Composites and Lightweight | | | | | |
|----------------------------------|--|--|------------------|--|--|--|--|
| HERO ID: | 7(4):241-247. 5827471 | | | | | | |
| Conditions of Use: | Commercial | Use: Plastic and rubber products not co | overed elsewhere | | | | |
| | | | EXTRACTION | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Process description: | See pages 4 to 6 of 7 for a detailed description of the installation of latex modified cement. The steps include surface preparation, mixing, placement, finishin and curing | | | | | | |
| Chemical concentration: | n: Latex modified cement is made up on 0.15 parts styrene butadiene latex solids per 1.0 part cement (page 1-2 of 7) | | | | | | |
| EVALUATION | | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality techniques that are not from frequently-used sources and there are no known quality issues. | | | |
| Domain 2: Representativ | eness | | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | Medium | Data are from concrete manufacture, which could be applied to the in-scope occupa- tional scenario of incorporation into an article. | | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (ratios) but discrete samples not provided and distribution not fully characterized. | | | |
| Domain 3: Accessibility/ Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability is addressed by explaining the effects of weather on the process. Uncertainty isn't addresses. | | | |
| Overall Qualit | y Detern | nination | Medium | | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: HERO ID: | Kulich, D. M., Gaggar, S. K., Lowry, V., Stepien, R. (2003). Acrylonitrile-butadiene-styrene (ABS) polymers. :414-438. 9493543 | | | | | | |
|---|--|--|--|---|--|--|--|
| Conditions of Use: | Manufacture | Manufacture of ABS | | | | | |
| | | | EXTRAC | TION | | | |
| Parameter | | Data | | | | | |
| Production, import, or use volume: Estimated ABS capacity worldwide in 2000 capability is considered "swing" and can be ABS nameplate production capability at 3977 | | 2000 is given in T an be used to manu 3977 t. The United | able 2 (172). Accurate ABS capacity figures are difficult to obtain because significant production facture polystyrene or SAN as well as ABS. From a regional standpoint, Asia-Pacific has the largest States has approximately 17% of the world's capacity at 1068 t. | | | | |
| Life cycle description: | | Manufacture of acrylonitrile - butadiene | - styrene (ABS) | | | | |
| Process description: | Process description: All manufacturing processes for ABS involve the polymerization of styrene and acrylonitrile monomers in the presence of an elastomer (typical or a butadiene copolymer) to produce SAN that has been chemically bonder or "grafted" to the rubber component termed the "substrate." | | | | | | |
| Number of sites: | | Eight producers of ABS in U.S. totaling | a capacity of 8.19E | 38 kg. | | | |
| | | | | | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | Metric 1: | Methodology | High | The report uses high quality data that are generally accepted by the scientific commu- nity, and associated information does not indicate flaws or quality issues. | | | |
| | | | | | | | |
| Domain 2: Representativ | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | | |
| | Metric 4: | Temporal Representativeness | Low | Most references in data source are greater than 20 years old. | | | |
| | Metric 5: | Sample Size | N/A | Sample size is not applicable to data extracted. | | | |
| Domain 3: Accessibility/ Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | N/A | Variability and uncertainty are not applicable to data extracted. | | | |
| Overall Quality Determination High | | | | | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Kulich, D. M | Kulich, D. M., Gaggar, S. K., Lowry, V., Stepien, R. (2003). Acrylonitrile-butadiene-styrene (ABS) polymers. :414-438. | | | | | | |
|--------------------------------------|---|--|---------------------|---|--|--|--|--|
| Conditions of Use: | Processing of | icessing of ABS | | | | | | |
| | 110000000000000000000000000000000000000 | | | | | | | |
| Parameter | | Data | EATRAC | IION | | | | |
| | | Data | | | | | | |
| Life cycle description: | | Processing of acrylonitrile - butadiene - | styrene (ABS) | | | | | |
| Process description: | | ABS can be processed by all the tech | niques used for oth | her thermoplastics: compression and injection molding, extrusion, calendering, and blow-molding, | | | | |
| rr | | Postprocessing operations includecold | forming; thermofor | ming; metal plating; painting; hot stamping; ultrasonic, spin, and vibrational welding; and adhesive | | | | |
| | | bonding. See Section 5 for process deta | ils. | | | | | |
| | EVALUATION | | | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | High | The report uses high quality data that are generally accepted by the scientific commu- nity, and associated information does not indicate flaws or quality issues. | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| 2011411 21 100010001144 | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | | | |
| | Metric 4: | Temporal Representativeness | Low | Most references in data source are greater than 20 years old. | | | | |
| | Metric 5: | Sample Size | N/A | Sample size is not applicable to data extracted. | | | | |
| | | | | | | | | |
| Domain 3: Accessibility | / Clarity | Mata data Camalatan ara | TT: -1- | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | | | |
| Domain 4: Variability ar | nd Uncertaintv | | | | | | | |
| 2 | Metric 7: | Metadata Completeness | N/A | Variability and uncertainty are not applicable to data extracted. | | | | |
| Overall Quality Determination Hi | | | | | | | | |

| Data In 1990, annual butadiene production in the Metric Methodology | EXTRACTION e US was 2700 million EVALUATION Rating Medium | N n pounds. N Comments Assessment uses high quality data that are not from frequently-used sources and there are no known quality issues. |
|--|--|---|
| Data In 1990, annual butadiene production in the Metric Methodology | EXTRACTION e US was 2700 million EVALUATION Rating Medium | N n pounds. N Comments Assessment uses high quality data that are not from frequently-used sources and there are no known quality issues. |
| Data In 1990, annual butadiene production in the Metric Methodology | EXTRACTION e US was 2700 million EVALUATION Rating Medium | N a pounds. N Comments Assessment uses high quality data that are not from frequently-used sources and there are no known quality issues. |
| Data In 1990, annual butadiene production in the Metric Methodology | e US was 2700 million EVALUATION Rating Medium | n pounds. N Comments Assessment uses high quality data that are not from frequently-used sources and there are no known quality issues. |
| In 1990, annual butadiene production in the Metric Methodology | e US was 2700 million EVALUATION Rating Medium | N Comments Assessment uses high quality data that are not from frequently-used sources and there are no known quality issues. |
| Metric Methodology | EVALUATION Rating Medium | N Comments Assessment uses high quality data that are not from frequently-used sources and there are no known quality issues. |
| Metric Methodology | Rating Medium | Comments Assessment uses high quality data that are not from frequently-used sources and there are no known quality issues. |
| Methodology | Medium | Assessment uses high quality data that are not from frequently-used sources and there are no known quality issues. |
| Methodology | Medium | Assessment uses high quality data that are not from frequently-used sources and there are no known quality issues. |
| | | |
| | | |
| Geographic Scope | High | Data are form the U.S. |
| Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. |
| Temporal Representativeness | Low | Data are greater than 20 years old. |
| Sample Size | Medium | Sample distribution characterized by limited statistics (production amount) but discrete samples not provided and distribution not fully characterized. |
| | | |
| Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| | | |
| Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| | Iemporal Representativeness Sample Size Metadata Completeness Metadata Completeness | Temporal Representativeness Low Sample Size Medium Metadata Completeness High Metadata Completeness Low |

| Study Citation: | Landrigan, P. | Landrigan, P. J. (1990). Critical assessment of epidemiologic studies on the human carcinogenicity of 1,3- butadiene. Environmental Health Perspectives | | | | | |
|--|---------------------------|---|------------|--|--|--|--|
| HERO ID: | 86(0):143-148. 2972492 | | | | | | |
| Conditions of Use: | Domestic ma | nufacturing | | | | | |
| | | | EXTRACTION | 1 | | | |
| Parameter | Data | | | | | | |
| Production, import, or use volume: annual US production is 2.7 billion pounds; BD is among top 20 organic chemicals in annual volume (pg. 1/5) | | | | | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | | | |
| Domain 2: Representativeness | | | | | | | |
| - | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| Domain 3: Accessibility/ Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | The report does not address variability or uncertainty. | | | |
| Overall Qualit | y Detern | nination | Medium | | | | |

| Study Citation: | Lashmanova, | Lashmanova, N. V., Kolesnikov, V. A., Efremov, R. V., Danov, S. M. (1990). Effect of feedstock quality on concentration of 1,3-butadiene in vinyl-chloride | | | | | |
|---|----------------------------------|--|------------|---|--|--|--|
| HERO ID: Conditions of Use: | 5451716 Processing | tained in the pyrolysis of 1,2-dichloroethane. Journal of Applied Chemistry of the USSR 63(8):1/61-1/63. 51716 ocessing | | | | | |
| | | | EXTRACTION | | | | |
| Parameter | | Data | | | | | |
| Process description: Chemical concentration: | | The basic industrial method of production VC is thermal dehydrogenation (pyrolysis) of 1,2-dichloroethane (DCE). In the pyrolysis of DCE the concentration o impurities in the VC, including 1,3-butadiene, is affected by a number of factors. It can be proposed that the composition of the DCE being fed to the pyrolysis reactor has the greatest effect. (Page 4 of 5) The concentration of 1,3-butadiene in the end product for superior grade vinyl chloride must not exceed 0.001 wt. % (10 ppm) (page 3 of 5)It was shown that such impurities as DCB, CL, and alpha-Cp significantly increase the amount of 1,3-butadiene that forms during pyrolysis of DCE. (page 5 of 5). See Tables 1 and 2 or pages 3 and 4 for raw data on butadiene concentration. | | | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | Metric 1: | Methodology | Medium | Report uses high quality techniques that are not from frequently-used sources and there are no known quality issues. | | | |
| Domain 2: Paprasantati | ionacc | | | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | Low | Data are form Russia, a non-OECD country. | | | |
| | Metric 3: | Applicability | Medium | Data are for the production of vinyl chloride, but butadiene side-production is included. | | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized (discrete sampling data pro- vided) | | | |
| Domain 3: Accessibility | Domain 3: Accessibility/ Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed with a statistical analysis. Variability is addressed by testing different compositions of process mixtures on the percent of butadiene. | | | |
| Overall Qualit | y Detern | nination | Medium | | | | |

1,3-Butadiene

| Study Citation: | Lazzaro, E., Sbarski, I., Bishop, J. (2007). Recycling of engineering thermoplastics used in consumer electrical and electronic equipment. :717-724. | | | | | | |
|--|--|--|---------------------------|---|--|--|--|
| HEKU ID: Conditions of Use: | 5/55801 Processing | | | | | | |
| Conditions of Use: | THUCESSING | | | | | | |
| | | D (| EXTRACTIO | N | | | |
| Parameter | | Data | | | | | |
| Production, import, or us | se volume: | In 2004 190,979 tonnes of plastic was re | ecycled throughout Austra | alia, compared with the consumption of 1,510,850 tonnes. (Including ABS) | | | |
| | | | EVALUATION | N | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality techniques that are not from frequently-used sources and there are no known quality issues. | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Australia, an OECD country. | | | |
| | Metric 3: | Applicability | High | Data are for recycling, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (production values) but discrete samples not provided and distribution not fully characterized. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | |
| ······································ | Metric 7 | Metadata Completeness | Low | Uncertainty and variability not addressed | | | |

| Study Citation: | Lee, N., Lee, B. K., Jeong, S., Yi, G. Y., Shin, J. (2012). Work environments and exposure to hazardous substances in Korean tire manufacturing. Safety | | | | | |
|----------------------|--|--|--|--|--|--|
| | and Health at Work 3(2):130-139. | | | | | |
| HERO ID: | 1641552 | | | | | |
| Conditions of Use: | Processing (rubber tire manufacture) | | | | | |
| EXTRACTION | | | | | | |
| Parameter | Data | | | | | |
| Process description: | See Table 1, pg 2/10"-Compounding: Vulcanizing agents and accelerators in the form of powders are weighed and fed into a Banbury mixer. Carbon black is fed | | | | | |
| | by hopper. All ingredients are input on the second floor and mixed in the Banbury. The temperature in the mixer is 150-190C. The "Q rubbers" sheets are coated by the releasing agent. The cement is made in a separate building. The main organic solvent of cement is methylcyclohexaneExtrusion: Q rubbers are carried | | | | | |

by hopper. All ingredients are input on the second floor and mixed in the Banbury. The temperature in the mixer is 150-190C. The "Q rubbers" sheets are coated by the releasing agent. The cement is made in a separate building. The main organic solvent of cement is methylcyclohexane. -Extrusion: Q rubbers are carried in hot screws and cut in the shapes of tread and side wheels. The temperature of the outlet is 125C. Cement is used to bind and correct the rubbers. Pigments are used to print letters on treads. -Calendaring: The softened rubber is applied to the textile or steel cord to make ply stock of the tire. The temperature is 75-95C -Bead Building: The rubber is applied in a bead wire to make beads. -Tire Building: The green tire is assembled with tread, beads, ply stock, sidewalls, and other component on a drum. The tire building operation area is next to the curing area. -Curing: The green tire is placed in the mold and vulcanized under heat (150-180C) and pressure. The operation time of a mold is about 8-12 minutes. Approximately 200 molds are placed in the unit plant. The atmosphere in a curing operation is hot and humid. There is no air exhaust system. "

| | EVALUATION | | | | | |
|--------------------------------------|-----------------------------|-----------------------------|--------|--|--|--|
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources | | |
| Domain 2: Representati | veness | | | | | |
| | Metric 2: | Geographic Scope | Medium | The data are from an OECD country other than the U.S. | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Medium | Data was collected in 2007 | | |
| | Metric 5: | Sample Size | N/A | Data is qualitative | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | Medium | The report provides only limited discussion of the variability and uncertainty in the results (Only one company with 2 plants) | | |
| Overall Quality Determination | | | High | | | |

PUBLIC RELEASE DRAFT November 2024

| HERO ID: | Production 2 5670940 | 20:331-339. | | |
|----------------------------|-------------------------|---|--|--|
| Conditions of Use: | Processing | | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Production, import, or use | e volume: | Results show that butadiene has been us the styrene-butadiene rubber (SBR) ind 21.5% in the other rubber products indu- | ed in 1,450,076 tor ustry, 29% in the p | ns of domestic chemical materials in South Korea. Of this amount, 28.2% was consumed and used in olybutadiene rubber (BR) industry, 21.2% in the acrylonitrile butadiene styrene (ABS) industry, and |
| Life cycle description: | | manufacturing, imports, processing of b | utadiene, synthetic | rubber manufacturing, consumer uses like tires, shoes, automotive, emissions to air and emissions to |
| Process description: | | water SBR is produced through stages of raw process storage and mixing process | material storage p | process, chemical solution preparation process, polymerization process, unreacted material recovery |
| Throughput: | | Domestic production volume and water | input/output amoun | ts were 1,231,000 tons, 449,000 tons and 204,000 tons respectively. |
| Number of sites: | | 45 companies in South Korea | | |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality techniques from frequently-used sources. |
| Domain 2: Representative | eness | | | |
| | Metric 2: | Geographic Scope | Low | Data are from South Korea, a non-OECD country. |
| | Metric 3: | Applicability | High | Data are for butadiene processing and use an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. |
| | Metric 5: | Sample Size | N/A | Process description. |
| Domain 3: Accessibility/ | Clarity | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4: Variability and | l Uncertaintv | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty addressed in the regression analysis. Variability is not addressed. |
| | | | | |

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

HERO ID: 2966425 Table: 1 of 1

| Study Citation: | Legator, M. S., Au, W. W., Ammenheuser, M., Ward, J. B. (1993). Elevated somatic cell mutant frequencies and altered DNA repair responses in | | | | | |
|----------------------------------|--|---|----------------|--|--|--|
| HERO ID: | 2966425 | | | | | |
| Conditions of Use: | Domestic mar | nufacturing | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Production, import, or us | se volume: | 1990 study showed 26.5 million tonnes produ | ced annually v | worldwide; 6.6 million tonnes produced annually in the US | | |
| | | | EVALUA' | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Hıgh | Report uses high quality data from frequently-used sources. | | |
| Domain 2: Representativ | /eness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | High | Production data. Sample size is sufficiently representative based on the cited references and multiple data sources. | | |
| Domain 3: Accessibility/ Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability an | d Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed by source material. Variability is not addressed. | | |
| Overall Quality Determination | | | High | | | |

| Study Citation: | Lemen, R. A | Lemen, R. A., Meinhardt, T. J., Crandall, M. S., Fajen, J. M., Brown, D. P. (1990). Environmental epidemiologic investigations in the styrene-butadiene | | | | | | |
|--------------------------|------------------------|---|----------------------------|--|--|--|--|--|
| HERO ID: | rubber produ 200000 | 200000 | | | | | | |
| Conditions of Use: | Manufacturi | ng, Processing | | | | | | |
| | EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | | |
| | | | | | | | | |
| Production, import, or u | se volume: | 3.24 billion lbs/yr consumption of butadio | ene in 1984; at least 3 bi | illion used for synthetic rubber | | | | |
| Process description: | | Changed over time: initially rubber prod | luced by hot temperature | e batch process, converted to continuous feed operating system, then finally a cold temperature | | | | |
| Number of sites: | | 15 SBR plants and 16 butadiene producti- | on facilities during WW | II | | | | |
| | | | | | | | | |
| | | | EVALUATION | N | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | | | |
| Domain 2: Representati | veness | | | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | | |
| | Metric 3: | Applicability | High | Data are for manufacturing and synthetic rubber production, in-scope occupational scenarios. | | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | | |
| Domain 2. A agagaibility | Clamiter | | | | | | | |
| Domain 5: Accessionity | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | | | |
| Domain 4. Variahilitar | nd IIn containter | | | | | | | |
| Domain 4: variability at | Metric 7. | Metadata Completeness | Low | Variability and uncertainty are not addressed | | | | |
| | meure /. | metadata completeness | LOW | | | | | |
| Overall Qualit | ty Detern | nination | Medium | | | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Lemen, R. A | Lemen, R. A., Young, R. (1976). Investigations of health hazards in styrene butadiene rubber facilities. | | | | | |
|----------------------------------|-----------------------------------|--|------------------------------|--|--|--|--|
| HERO ID: Conditions of User | 514/3 Manufacturing Processing | | | | | | |
| | Manufacturii | ig, Processing | | | | | |
| _ | | | EXTRACTION | I | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Process description: | | SBR production: use of reactor chain (re | actors in series), use of pi | gment blend tanks, use of antioxidant mix tanks, use stripping columns, coagulation tanks | | | |
| Number of sites: | | US government created 15 SBR rubber p | lants and 16 butadiene pr | oduction facilities in 1940 | | | |
| | | | | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality techniques from frequently-used sources. | | | |
| Domain 2: Representativ | veness | | | | | | |
| 2 oniuni 21 reepresentuari | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for processing in synthetic rubber, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| Domain 3: Accessibility/ Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | |
| J | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Quality Determination M | | | | | | | |

| Study Citation: | Levy, L. S., L | Lee, W. R. (1994). Aliphatic chemicals | s. :139-190. | |
|--|------------------------|--|---------------------------|--|
| Conditions of Use: | 004424 Manufacturin | g, Processing as a reactant | | |
| | | 6, | FYTRACTION | 1 |
| Parameter | | Data | EATRACTION | |
| | | | | |
| Production, import, or use | volume: | 1.5 million tonnes produced in Western | Europe in 1983; ranked 36 | th among all chemicals produced in the USA in 1983 |
| Chemical concentration. | | 20% butaulene ill ABS lubbei | | |
| | | | EVALUATION | · · · · · · · · · · · · · · · · · · · |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| 1 | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. |
| Domain 2: Representativer | ness | | | |
| l l | Metric 2: | Geographic Scope | Medium | Data are predominantly for Western European countries, which includes OECD coun- tries. |
| 1 | Metric 3: | Applicability | High | Data are for domestic manufacturing and use as a reactant, an in-scope occupational scenario. |
| 1 | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are ex- pected to be outdated. |
| 1 | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility/C | lority | | | |
| Domain 5. Accessionity/ C | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4: Variability and | Uncertainty | | | |
| l second and second participation of the | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| | D-4 | | N <i>A</i> - J ! | |
| Overall Quality | Detern | iinauon | weatum | |

| Study Citation: HERO ID: | Lewis, R. (1999). Overview of the rubber industry and tire manufacturing. Occupational Medicine: State of the Art Reviews 14(4):707-718. 2988430 | | | | | | | |
|-----------------------------|--|--|------------|--|--|--|--|--|
| Conditions of Use: | Processing (r | g (rubber/tire production) | | | | | | |
| | | | EXTRACTION | 1 | | | | |
| Parameter | | Data | | | | | | |
| Process description: | | The manufacturing of synthetic rubber is similar to other forms of polymer manufacturing. Large volumes of monomers or other precursor materials are shipped to synthetic rubber plants by rail, tank car, or pipeline. These materials are charged into large reactor vessels along with catalysts and other reaction modifiers. Polymerization of rubber ingredients takes place in enclosed vessels. SBR is produced through an emulsion polymerization reaction of aqueous styrene and gaseous- butadiene. Unreacted monomers are trapped and recycled. The polymer latex is coagulated with sulfuric acid and dried prior to shipping. Other chemicals may be added, such as carbon black, antioxidants, and curing agents, depending on the intended end use of the product. (pg. 4/13)Process description for the manufacture begins on pg. 6/13. | | | | | | |
| Number of sites: | | 2753 in the U.S. (Table 2, pg. 5/13) | | | | | | |
| | | | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | | | | |
| Domain 2: Representative | eness | | | | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are ex- pected to be outdated. | | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | | |
| Domain 3: Accessibility/ | Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | | |
| Domain 4: Variability and | d Uncertainty Metric 7: | Metadata Completeness | Medium | Variability between rubber making processes are explained, but uncertainty is not ad- dressed. | | | | |
| Overall Quality | y Determ | nination | Medium | | | | | |

| Study Citation: | Luther, S., B | Luther, S., Bogun, M., Schuster, R. H., Gorl, U. (2006). Experimental study of the rubber mixing process using a corotating twin screw extruder. KGK Kautschuk, Gummi, Kunststoffe 59(9):473-478. 5730653 Processing | | | | | |
|--------------------------------|--|--|--|---|--|--|--|
| HERO ID: Conditions of Use: | Kautschuk, C 5730653 Processing | | | | | | |
| | | | EXTRACTION | I | | | |
| Parameter | | Data | | | | | |
| Process description: | | Twin screw extrusion of synthetic rubber is rises due to the high dissipative energy de added, a cooling section must be installed. | explained in the report. eveloped. To ensure a 1 After the cooling section | During the first process step of dispersive mixing of the base compound the heat of the material naximum temperature of approx. 120°c at the location where the crosslinking chemicals are n, which consists of conveying elements the crosslinking chemicals are mixed in with the help | | | |
| Throughput: | | A continuous internal mixer has a through | out of 25 kg rubber/hr, a | nd a twin screw extruder has a throughput of 37.5 kg rubber/hr. | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | Metric 1: | Methodology | Medium | Report uses high quality techniques that are not from frequently-used sources and there are no known quality issues. | | | |
| Domain 2: Representativ | veness | | | | | | |
| Domain 2. Representativ | Metric 2: Metric 3: Metric 4: Metric 5: | Geographic Scope Applicability Temporal Representativeness Sample Size | Medium High Medium Medium | Data are from Germany, an OECD country. Data are for synthetic rubber manufacturing, an in-scope occupational scenario. Data are greater than 10 years old but no more than 20 years old. Sample distribution characterized by limited statistics (operation parameters, through- puts) but discrete samples not provided and distribution not fully characterized. | | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Variability is addressed by comparing throughputs of different rubber mixing machines. Uncertainty isn't addressed. | | | |
| Overall Qualit | y Determ | nination | Medium | | | | |

| Study Citation: HERO ID: | Lynch, M. (2 | Lynch, M. (2001). Manufacture and use of chloroprene monomer. Chemico-Biological Interactions 135-136(SI):155-167. | | | | | | |
|--|----------------|---|------------|--|--|--|--|--|
| Conditions of Use: | Processing a | s intermediate | | | | | | |
| | EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | | |
| Process description: Number of sites: | | Manufacture chloroprene from butadiene; butadiene reacted with chlorine to produce isomers of dichlorobutene, performed catalytically in liquid phase and thermally in vapor phase Two United States facilities producing chloroprene from butadiene | | | | | | |
| | | | EVALUATION | I | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality information from frequently-used sources. | | | | |
| Domain 2: Representati | veness | | | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | | |
| | Metric 3: | Applicability | High | Data are for processing as an intermediate/reactant, an in-scope occupational scenario. | | | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | | |
| Domain 3: Accessibility/ Clarity | | | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | | | |
| Domain 4: Variability a | nd Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | | |
| Overall Qualit | ty Detern | nination | Medium | | | | | |

| Study Citation: | Malin, N. (1994). Carpeting, Indoor Air Quality, and the Environment. Environmental Building News 3(6):1. | | | | | | | |
|-------------------------|---|--|---|---|--|--|--|--|
| Conditions of Use: | Industrial Us | ise, Adhesives and Sealants | | | | | | |
| | | | EXTRACTION | N | | | | |
| Parameter | | Data | | | | | | |
| Production import or u | usa valumat | Americana murahasad 5.5 sa uda af aamaa | t non noncon (on noorly, 1 | 5 killion og uds total) in 1002 | | | | |
| Throughput: | ise volume. | In a typical commercial installation, carportype. There are many different types of a as secondary backing for carpeting as mulatex adhesive, about 28 ounces per square | et adhesive is spread ove dhesives, but the majorit ich as 2 lbs/sq yd of carp e yard of carpet, to bind | r the entire surface, covering between 7 and 16 square yards per gallon, depending on the carpet y are based on SB latex, the same resin used in carpet backing (page 5 of 21). SB latex applied bet used (page 8 of 21). Standard residential carpet products use relatively large amounts of SB fibers to the carpet backing (page 7-8 and 16 of 21) | | | | |
| | | | EVALUATION | J | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | | | |
| Domain 2: Representati | iveness | | | | | | | |
| I | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | | |
| | Metric 3: | Applicability | High | Data are for industrial use, an in-scope occupational scenario. | | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | | |
| Domain 3: Accessibility | y/ Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | | |
| Domain 4: Variability a | and Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | | |
| Overall Quali | ty Detern | nination | Medium | | | | | |

| Study Citation: HERO ID: Conditions of Use: | Martinez, E., Beltramini, L., Leone, H., Ruiz, C. A., Huete, E. (1992). Knowledge elicitation and structuring for a real-time expert system for monitoring a butadiene extraction system. Computers & Chemical Engineering 16(Suppl. 1):S345-S352. 5794661 Manufacturing | | | | |
|---|---|--|--|--|--|
| | EXTRACTION | | | | |
| Parameter | Data | | | | |
| Process description: | The purification sector of the Butadiene Plant that PASA operates in Puerto San Martin, Santa Fe Province, Argentina, consists of a distillation train composed of six distillation columns in serial operation and two washer columns. The core of this sector is an extractive distillation column, and its corresponding solvent stripper column, where butadiene is extractively distilled from other components, such as butanes and butenes, to produce a butadiene stream with a low amount of impurities. The main operating objectives are to reduce the loss of butadiene and to achieve very low contents of butene-1. The separation efficiency of this pair of columns has a major effect on the economics of the process. Due to material recycling, energy recovery and inherent difficulties with extractive distillation schemes, maintaining stable and economic modes of operation is difficult without a permanent monitoring of the process variables. Certain loops deserve special attention. There exist two important temperature loops in the solvent stripped stream. The first one controls the degree of vaporization of the feed by using the vaporizer by-pass. The other one controls the temperature of the solvent that is recycled to the extractive column. As it is described later, these two variables have a great influence on the continuous flow of solvent in the solvent circuit t. Finally, the temperature control of the solvent stripper column has a great impact on the solvent concentration and efficiency of stripping operation. | | | | |

| EVALUATION | | | | | | | |
|--------------------------------------|-----------------------------|-----------------------------|--------|--|--|--|--|
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality methods that are not from frequently-used sources and there are no known quality issues. | | | |
| Domain 2: Representati | veness | | | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from Argentina, a non-OECD country. | | | |
| | Metric 3: | Applicability | Medium | Data are for improvement of butadiene purification processes, which is similar to the in-scope occupational scenario of butadiene production. | | | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | N/A | Process description | | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability a | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Variability addressed by discussing the effect different process variables have on the system, but uncertainty is not addressed. | | | |
| Overall Quality Determination | | | Medium | | | | |

1,3-Butadiene

| Study Citation: | Matanoski, G. M., Santos-Burgoa, C., Schwartz, L. (1990). Mortality of a cohort of workers in the styrene-butadiene polymer manufacturing industry | | | | | |
|-------------------------|--|--|------------------------|--|--|--|
| | (1943-1982). | Environmental Health Perspectives 86(0): | :1990. | | | |
| HERO ID: | 51499 | | | | | |
| Conditions of Use: | Processing | | | | | |
| | | | EXTRACTIO | N | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Life cycle description: | | Synthetic Rubber Manufacturing | | | | |
| Process description: | | Emulsion polymerization to produce SBR; c | ombine BD and Stu | rene monomers in aqueous soap solution and add initiator along with mercaptan; add inhibitor | | |
| | | when desired level of polymerization is reac | hed; BD is recovered | ed through distillation and styrene is stripped by steam for reuse; antioxidants added to extend | | |
| | | carbon black or extender oils | t and suffuric acid, v | which is then washed and dried with crumb as infished product; may add other additives such as | | |
| Number of sites: | | US government created 15 SBR plants in 194 | 2; only 10 of the ini | itial 15 plants in operation in 1977, and two more plants closed by 1984 | | |
| | | | | | | |
| | | | EVALUATIO | N | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | |
| | | | | | | |
| Domain 2: Representativ | veness | | · · · · | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber production, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| | | | | | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | |

Overall Quality Determination

Metric 7:

Metadata Completeness

Domain 4: Variability and Uncertainty

Page 815 of 933

Low

Medium

Variability and uncertainty are not addressed.

PUBLIC RELEASE DRAFT November 2024

| Study Citation: HERO ID: | Mckeen, L. V 5697296 | V. (2014). 4 - Styrenic plastics. :73-84. | | |
|-----------------------------|-------------------------|--|----------------|--|
| Conditions of Use: | Processing | | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| | | | | |
| Process description: | | Styrene-acrylonitrile polymer is formed in a | polymerization | system in the presence of polybutadiene rubber latex. The final product is a complex mixture consisting |
| Chemical concentration: | | The proportions of the monomers typically i | ange from 15% | $_{2}$ to 35% acrylonitrile and polybutadiene and some free polybutadiene rubber. |
| | | | | |
| | | | EVALUA' | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality techniques that are not from frequently-used sources and there are no known quality issues. |
| Domain 2: Representativ | veness | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | High | Data is from the U.S. |
| | Metric 3: | Applicability | High | Data are for the polymerization of ABS, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | High | Data are no more than 10 years old. |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by a range with uncertain statistics. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4: Variability on | d Uncertainty | | | |
| Domain 4. Variauliity an | Metric 7: | Metadata Completeness | Low | Uncertainty and variability not addressed |
| | | | 20 | |
| Overall Qualit | y Detern | ination | High | |

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: | Meinhardt T. I. Young R. I. Hartle, R. W. (1978). Enidemiologic investigations of styrene-butadiene rubber production and reinforced plastics production | | | | | | |
|----------------------------------|--|---|------------|--|--|--|--|
| Study Citation. | Scandinavian Journal of Work, Environment and Health 4 Suppl 2:240-246. | | | | | | |
| HERO ID: | 2975722 | 2975722 | | | | | |
| Conditions of Use: | Domestic ma | nufacturing, Synthetic rubber manufact | uring | | | | |
| | | | EXTRACTION | N | | | |
| Parameter | | Data | | | | | |
| Process description: | | typical SBR recipe includes 75parts butadiene per 100parts monomer; other ingredients are sturene n-dodecyl mercaptan, paramenthane hydroperoxide, sodium formaldehyde sulfoxylate, soap flakes, water (emulsion polymerization) ingredients pumped from separate storage tanks into and through a series of agitated reactors until required degree of conversion is reached; reaction terminated by stopping free radicals with chemical such as sodium polysulfide: butadiene then | | | | | |
| Number of sites: | recovered through distillation and styrene by steam stripping; antioxidant then added and latex is coagulated by brine and then dilute sulfuric acid 15 SBR plants and 16 butadiene production facilities financed and built by US Government during WWII | | | | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | Metric 1: | Methodology | Medium | Report uses high quality data and information that are not from frequently-used sources and there are no known quality issues. | | | |
| Domain 2: Representativ | veness | | | | | | |
| Domain 2. Representativ | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing and synthetic rubber manufacturing, in-scope occupational scenarios. | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | N/A | Process description. | | | |
| Domain 3: Accessibility/ Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | |
| , | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Qualit | y Detern | nination | Medium | | | | |

1,3-Butadiene

| Study Citation: | Melnick, R. L., Shackelford, C. C., Huff, J. (1993). Carcinogenicity of 1,3-butadiene. Environmental Health Perspectives 100(0):227-236. | | | | | | |
|--------------------------|--|---|--------------------------|---|--|--|--|
| Conditions of Use: | 040923 Domestic manufacturing | | | | | | |
| | | | | | | | |
| D (| | | EXTRACTIO | JN | | | |
| Parameter | | | | | | | |
| Production, import, or u | ise volume: | 12 billion pounds worldwide: 3 billion pc | ounds in the United Stat | les | | | |
| Number of sites: | | industrial hygiene survey at 4 monomer n | nanufacturing and 5 po | lymer manufacturing plants | | | |
| | | | | | | | |
| | | | EVALUATIO | N | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | | |
| Domain 2: Representati | veness | | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | N/A | facility/process data. | | | |
| Domain 3: Accessibility | v/ Clarity | | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| | | F_56666666 | | | | | |
| Domain 4: Variability a | nd Uncertainty | | | | | | |
| | Matria 7. | Metadata Completeness | Low | Variability and uncertainty are not addressed | | | |

| Study Citation: | Menad, M., I | Menad, M., Bjorkman, B., Allain, E. G. (1998). Combustion of plastics contained in electric and electronic scrap. Resources, Conservation and Recycling | | | | | |
|---|---------------|---|---|--|--|--|--|
| HERO ID: | 2078055 | | | | | | |
| Conditions of Use: | Recycling (o | f plastics) | | | | | |
| | | | EXTRACTION | I | | | |
| Parameter | | Data | | | | | |
| Process description: Chemical concentration: | | poly(ABS) plastics components may be poly(ABS) found in personal computers from electronics are recyclable | recovered in recycling pro as a plastic; plastics as a v | cesses using solvent extraction methods whole make up 30% of electrical and electronic application devices; only 25% of plastic wastes | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | | | |
| Domain 2: Representativ | /eness | | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from European countries, primarily OECD countries. | | | |
| | Metric 3: | Applicability | High | Data are for recycling, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Qualit | y Detern | nination | Medium | | | | |

1,3-Butadiene

| Study Citation: HERO ID: Conditions of Use: | Milbrandt, A., Coney, K., Badgett, A., Beckham, G. T. (2022). Quantification and evaluation of plastic waste in the United States. Resources, Conservation and Recycling 183:106363. 11360398 Disposal of plastics | | | | | |
|---|---|---|--|--|--|--|
| | EXTRACTION | | | | | |
| Parameter | Data | | | | | |
| | | | | | | |
| Production, import, or u | volume: 44 Mt of plastic waste managed in 2019 domestically (abstract). S word document supplement contains tables of polymer types in pla | ee Table 2 (pg 4 of 8) for granular breakdown of amount of each type of plastic disposed. The stic waste used in the study on page 2 of 12 | | | | |
| Life cycle description: | It was estimate plastic waste constituted approximately 13.7% of t 3 of 8) | It was estimate plastic waste constituted approximately 13.7% of total MSW (municipal solid waste I assume? It's not clarified) managed nationwide in 2019 (3 of 8) | | | | |
| Number of sites: | According to it, there were 2904 active landfills in the United Sta The remaining 1128 locations receive primarily construction and a landfilled MSW in the country. There are 99 combustionfacilities | tes in 2019. The 1776 landfills considered here represent the main facilities receiving MSW. emolition waste, and while some accept MSW as well, that amount is small, about 1% of total n the 2019 Waste Business Journal's database of which 85 reported values for received MSW. | | | | |

(Section 2.2, pg 2 of 8)

| | EVALUATION | | | | | |
|--------------------------------------|-----------------------------|-----------------------------|--------|--|--|--|
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Data sources are generally high quality industry sources and EPA sources. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from US. | | |
| | Metric 3: | Applicability | High | Disposal is in scope. | | |
| | Metric 4: | Temporal Representativeness | High | Data used in the study are from 2019. | | |
| | Metric 5: | Sample Size | Low | Distribution of samples is qualitative or characterized by no statistics. | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | Medium | The report provides only limited discussion of the variability and uncertainty in the results. | | |
| Overall Quality Determination | | | High | | | |

| Study Citation: HERO ID: Conditions of Use: | Minari, R. J., Stegmayer, G. S., Gugliotta, L. M., Chiotti, O. A., Vega, J. R. (2007). Industrial SBR process: Computer simulation study for online estimation of steady-state variables using neural networks. Macromolecular Reaction Engineering 1(3):405-412. 5736922 Processing as a monomer | | | | | |
|---|---|--|--|--|--|--|
| | EXTRACTION | | | | | |
| Parameter | Data | | | | | |
| Process description: | SBR production uses ""cold"" emulsion polymerization processes in series CSTRs, up to 15 reactors in series; typical conversion is limited to around 70%, and chain transfer agents usually added (page 2 of 8). Example SBR production from 7 series CSTRs; reactors were each 17,473 L and operated at 10 deg Celsius; all reagents fed into first reactor, unreacted monomers recuperated, bulk rubber separated from latex by coagulation and filtering. Base recipe for SBR grade 1502 at 302.8 L/min flow rate in parts per hundred monomer (pphm): 28.8 styrene, 71.2 BD, 200 water, 5.36 emulsifier, 0.040 initiator, 0.031 ferrous salt, 0.060 reducing agent, 0.182 CTA (page 3-4 of 8) | | | | | |

| | | | EVALUATION | |
|--------------------------------------|---------------|-----------------------------|------------|--|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. |
| Domain 2: Representative | eness | | | |
| | Metric 2: | Geographic Scope | Low | Data are from Argentina, a non-OECD country. |
| | Metric 3: | Applicability | High | Data are for processing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility/ | Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. |
| Domain 4: Variability and | d Uncertainty | | Ţ | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| Overall Quality Determination | | | Medium | |

1,3-Butadiene

| Study Citation: HERO ID: | Morgan, M. L 5736027 | (1998). The C-4 industry beyond 20 | 00. Chemistry & | Industry 1998(3):90-94. | | | |
|-----------------------------|-------------------------|--|-----------------------|---|--|--|--|
| Conditions of Use: | Processing | | | | | | |
| | | | EXTRAC' | TION | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Production, import, or us | e volume: | The global demand for butadiene was about 7.1Mt in 1996. The U.S. was 25% of this demand. The consumtion was 29% SBR, 28% polybutadiene rubber, 13% SB latex 10% ABS 6% SB conclumers 6% hexamethylenediamine 4% nitrile rubber 2% nolychloroprene rubber 1% MBS regins and 1% miscellaneous | | | | | |
| Process description: | | In the case of a steam cracker processing however, mixed C4s can be fully and pr | naphtha, the C4 stro | eam can be handled in a variety of ways. The major use for the C4 steam is the extraction of butadiene, | | | |
| | | to other companies for butadiene extrac | tion. All these met | hods of C4 disposal are practised, and choices are made depending on factors such as downstream | | | |
| Chemical concentration: | | integration and the economic situation. Typical naptha steam cracker mixed C4 | streams contain 46- | 49% butadiene. If the feedstock is gas oil, the C4 stream contains 43% butadiene. IF the feedstock is | | | |
| | | Propane, the C4 stream contains 69% bu | tadiene. If the feeds | stock is Ethane, the C4 stream contains 75% butadiene. | | | |
| | | | EVALUA | FION | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | Tuning | | | | |
| 5 | Metric 1: | Methodology | Low | Report does not specify the methods used. | | | |
| Domain 2: Representativ | eness | | | | | | |
| 1 | Metric 2: | Geographic Scope | Medium | Data is from the U.K., an OECD country. | | | |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (percentages, totals) but discrete samples not provided and distribution not fully characterized. | | | |
| Domain 3: Accessibility/ | Clarity | | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | |
| Domain 4: Variability and | d Uncertainty | | | | | | |
| Domain 4. Variability and | Metric 7: | Metadata Completeness | Low | Uncertainty and variability not addressed. | | | |

Overall Quality Determination

Low

| Study Citation: | Morris, L., G.D. (2005). Strong demand drives butadiene. Chemical Week 167(14):23. 5700084 | | | | |
|---------------------------------------|--|--|--------------------|---|--|
| Conditions of Use: | Processing | | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Life cycle description: | | Butadiene is manufactured, then passed | downstream to late | x and acrylonitrile-butadiene-styrene rubber producers. (page 1 of 1) | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | Metric 1: | Methodology | Low | Report does not specify the methods used. | |
| | | | 2011 | | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Europe, most of which are OECD countries. | |
| | Metric 3: | Applicability | Low | Data are for the economic status of the butadiene industry, which isn't in scope nor can be compared to an occupational scenario, however the lifecycle of butadiene is touched upon in the article | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment or report provides results, but the underlying methods, data sources, and assumptions are not fully transparent. | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | The report does not address variability or uncertainty. | |
| Overall Quality Determination | | Low | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Morrow, N. L. (1990). The industrial production and use of 1,3-butadiene. Environmental Health Perspectives 86:7-8. | | | |
|------------------------------------|---|---|--|--|
| HERO ID: | 5616600 | | | |
| Conditions of Use: | Manufacturi | ng | | |
| | | EXTRACTION | | |
| Parameter | | Data | | |
| | | | | |
| Production, import, or use volume: | | In 1987, 1,3-butadiene production was approximately 11.9 billion pounds worldwide and 2.7 billion pounds in the U.S. The uses of the butadiene are for styrene- butadiene rubber (32.7%), polybutadiene rubber (22.3%), adiponitrile (12.5%), styrene-butadiene latex (9.9%), chloroprene (6.6%), ABS resins (4.4%), nitrile rubber (2.7%), and other, including export (3.9%). | | |
| Life cycle description: | | Domestic Manufacturing | | |
| Process description: | | The extraction plants use an extraction solvent such as dimethylfornamide or acetonitrile to produce a highpurity (99.0% +) 1,3-butadiene monomer. | | |
| Number of sites: | | In the U.S. there are 30 ethylene plants located in six states. The crude butadiene streams from these facilities are processed in 11 extraction units located in Texa | | |
| Chemical concentration: | | and Louisiana. In the U.S., the majority of 1,3-butadiene is consumed by 18 companies that use 1,3-butadiene at 35 sites in 14 states. A high purity (99.0%+) butadiene monomer is extracted. | | |

| EVALUATION | | | | | |
|---------------------------------|-----------------------------|-----------------------------|--------|---|--|
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | |
| | Metric 5: | Sample Size | N/A | Process description. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| | | internetiene Compreteiness | 2011 | | |
| Overall Quality Determination N | | | | | |

| Study Citation: | Mullins, J. A. (1990). Industrial emissions of 1,3-butadiene. Environmental Health Perspectives 86(0):9-10. | | | | | |
|--|---|---|--|---|--|--|
| HERO ID: | 5554351 | | | | | |
| Conditions of Use: | Manufacturir | ıg | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| Production, import, or use volume: | | "Production of 1,3-butadiene in the United States is approximately 2.7 billion pounds per year almost totally as a by-product of ethylene production. Imports of 1,3-butadiene are about 0.5 billion pounds per year. The largest consumption of 1,3-butadiene (1.4 billion pounds in 1986) is for the production of styrene butadiene copolymers, which accounts for over 40% of the total. The next largest category of 1,3-butadiene consumption is in the production of polybutadiene. This process consumed about 730 million pounds in 1986 or 23% of the total United States consumption." | | | | |
| Life cycle description: | | Domestic Manufacturing | | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for Emissions to Air, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | |
| | Metric 5: | Sample Size | N/A | Process/life cycle description. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Most critical metadata included. | | |
| Domain 4: Variability and Uncertainty Metric 7: Metadata Completeness | | Medium | Uncertainty is addressed by discussing how much the results may differ than the values provided in the report. Variability is not addressed. | | | |
| Overall Quality Determination | | High | | | | |

| Study Citation: | Murphy, C. F., Allen, D. T. (2005). Hydrocarbon emissions from industrial release events in the Houston-Galveston area and their impact on ozone formation. Atmospheric Environment 20(21):2795-2708 | | | | |
|---------------------------|--|---|-----------------|---|--|
| HERO ID: | 121742 | unospheric Environment 59(21):5785 | -3798. | | |
| Conditions of Use: | Manufacturin | g, Processing | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Number of sites: | | States that a total of 82 entities reported | HRVOC emissions | in the four Texas counties | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | |
| Domain 2: Representative | eness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for chemical manufacturing and processing, in-scope occupational scenarios. | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | |
| | Metric 5: | Sample Size | N/A | facility data | |
| Domain 3: Accessibility/ | Clarity | | | | |
| | Metric 6: | Metadata Completeness | Medium | Release media and release frequency provided but missing specific process unit and facility information. | |
| Domain 4. Variability and | Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by samples from multiple sites and different times, but uncertainty is not addressed. | |
| Overall Quality | v Detern | nination | High | | |

| Study Citation: HERO ID: | (1996). Phthalic anhydride - Sisas keeps Pioltello shut as Asia expands capacity. European Chemical News 66(1741):10-10. 5178650 | | | | |
|---|--|---|---|--|--|
| Conditions of Use: | Manufacturin | ıg | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Production, import, or use volume: Total production of all sites listed i Throughput: Occidental's butadiene manufactur capacity of 272,000 tons/year. Text | | Total production of all sites listed in the a Occidental's butadiene manufacturing pla capacity of 272,000 tons/year. Texas Petro | he article is 717,000 tons/year of butadiene. g plant in Corpus Christi has a capacity of 95,000 tons/year. Lyondell's butadiene manufacturing plant in Chanelview ha Petrochemicals' butadiene unit in Houston produces 350,000 tons/year. | | |
| | | | EVALUA' | ΓΙΟΝ | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for the manufacture of butadiene, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (total production) but discrete samples not provided and distribution not fully characterized. | |
| Domain 3: Accessibility | Domain 3: Accessibility/ Clarity | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| Overall Quality Determination | | | Low | | |

| Study Citation: | (2008). New 100 kt/a butadiene unit came online at Yangzi Petrochemical Company. China Petroleum Processing and Petrochemical Technology (2):61- | | | | |
|--------------------------|--|--|------------------------------------|--|--|
| HERO ID: | 5662689 | | | | |
| Conditions of Use: | Manufacturi | ng | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Throughput: | | Originally, one butadiene unit at Yangzi The company's total butadiene capacity | Petrochemical Com is 200 kt/yr. | npany made 53 kt/yr. The company increased total production capacity of this unit to 100 kt/yr in 2008. | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the data used. | |
| Domain 2: Representati | veness | | | | |
| 1 | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. | |
| | Metric 3: | Applicability | High | Data are for the production of butadiene, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and | |
| | | | | industry conditions that are expected to be representative of current industry conditions. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility | y/ Clarity | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | |
| Domain 4: Variability a | nd Uncertainty | | | | |
| 2 chain 1. furiability a | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| Overall Quali | ty Deterr | nination | Low | · | |
1,3-Butadiene

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| General Engineering Assessment | |
|--------------------------------|--|
| | |

| Study Citation: (1 | (1999). Shell, BASF, Fina to build biggest butadiene plant. Oil and Gas Journal 97(29):34-35. | | | | | | |
|------------------------------|---|---|--------------------------|--|--|--|--|
| Conditions of Use: M | /lanufacturin | uring | | | | | |
| | | | EXTRACTIO | N | | | |
| Parameter | | Data | | | | | |
| Production, import, or use v | volume: | By 2002, the world's largest butadiene pl | ant was expected to star | t up with a production capacity of 900 million lbs/yr in Port Arthur, TX. | | | |
| | | | EVALUATIO | N | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| Ν | Aetric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | | | |
| Domain 2: Representativen | ess | | | | | | |
| Ν | Aetric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| Ν | Aetric 3: | Applicability | High | Data are for butadiene manufacturing, an in-scope occupational scenario. | | | |
| Ν | Aetric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are ex- pected to be outdated. | | | |
| N | Aetric 5: | Sample Size | N/A | Production information. | | | |
| Domain 3: Accessibility/ C | larity | | | | | | |
| N | Aetric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | |
| Domain 4: Variability and U | Uncertainty | | | | | | |
| N | Aetric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |

| General Engineering Assessment | |
|--------------------------------|--|

| Study Citation: HERO ID: Conditions of Use: | (2000). Three firms approve butadiene unit. Chemical & Engineering News 78(46):15-15.5708410Manufacture | | | | | |
|---|---|---|----------------------------|--|--|--|
| | | | EXTRACTION | | | |
| Parameter | | Data | | | | |
| Throughput: | | The proposed extraction facility in Port Arthu | r, TX will produce 90 | 00 million lbs of butadiene per year. | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | | |
| Domain 2: Representativ | Metric 2: Metric 3: Metric 4: Metric 5: | Geographic Scope Applicability Temporal Representativeness Sample Size | High High Low N/A | Data are from the U.S. Data are for the production of butadiene, an in-scope occupational scenario. Data are greater than 20 years old. No sample data. | | |
| Domain 3: Accessibility/ | / Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | N/A | No scope to address variability and uncertainty. | | |
| Overall Quality Determination | | | Medium | | | |

| General Engineering Assessment | |
|--------------------------------|--|

| Study Citation: | (2006). Hunts | (2006). Huntsman to sell US butadiene business. Chemical Engineering Progress 102(4):16-17. | | | | | | |
|--------------------------------------|----------------------------|---|-----------------------|--|--|--|--|--|
| HERU ID: Conditions of User | 5709084 Domostia mar | aufo aturin a | | | | | | |
| Conditions of Use: | Domestic ma | luracturing | | | | | | |
| | EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | | |
| Production, import, or us | se volume: | Huntsman transfers its BD business to TX Pe | trochemicals, include | s 900 million lb/yr BD plant in Port Neches, TX | | | | |
| | | | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | | | |
| Domain 2: Representativ | /eness | | | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | | | |
| | Metric 5: | Sample Size | N/A | Production number. | | | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | | |
| Overall Quality Determination | | | Medium | | | | | |

| Study Citation: HERO ID: | (1996). Butac 5716942 | 1996). Butadiene - Fair contract price set. European Chemical News 67(1746):11-11. 5716942 | | | | |
|--|-----------------------------|---|--------|--|--|--|
| Conditions of Use: | Manufacturin | lg | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Production, import, or use volume: Butadiene production in the U.S. was 635,000 tons in November 1996 and 626,000 tons in December 1996. | | | | | | |
| | | | EVALUA | ΓΙΟΝ | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the data used. | | |
| Domain 2: Representativ | veness Matric 2: | Geographic Scope | High | Data is from the U.S. | | |
| | Metric 3: | Applicability | High | Data is from the production of but diana, an in scope occupational scenario | | |
| | Metric 4: | Temporal Representativeness | Low | Data are oreater than 20 years old | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (total production) but discrete samples not provided and distribution not fully characterized. | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources | | |
| | | | | are not fully transparent. | | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Quality Determination | | | Low | | | |

| Study Citation: HERO ID: | (1998). Butadiene - Europe's buyers slate Q2 contract. European Chemical News 69(1810):11-11. 5717628 | | | | |
|--------------------------------------|--|---|-----------------|---|--|
| Conditions of Use: | Manufacturin | g | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Production, import, or us | se volume: | In 1998, BASF had a 90,000 ton/year buta tons/year unit in Italy. | diene unit in C | Germany, Huls (now Evonik) had a 145,000 ton/year unit in Germany, and Enichem had a 130,000 | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | |
| Domain 2: Representativ | veness | | | | |
| 1 | Metric 2: | Geographic Scope | Medium | Data are from Germany and Italy, both OECD countries. | |
| | Metric 3: | Applicability | High | Data are for the production of butadiene, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (production capacity) but discrete samples not provided and distribution not fully characterized. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | |
| Domain 4: Variability ar | nd Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Low | Uncertainty and variability not addressed. | |
| Overall Quality Determination | | | Low | | |

| Study Citation: HERO ID: | (2011). Asahi to commercialize butadiene and propylene processes. Focus on Catalysts 2011(12):6. | | | | | | | |
|---|--|-----------------------------|------------|--|--|--|--|--|
| Conditions of Use: | Manufacturin | ng | | | | | | |
| | EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | | |
| Production, import, or use volume:Asahi Kasei Chemicals planned to start a 50,000-100,000 ton/year butadiene production site in Japan in 2015.Process description:The site planned to use BB-Flex process enables manufacture of butadiene using the C4 fraction butane | | | | | | | | |
| | | | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | Metric 1: | Methodology | Low | The data, data sources, and/or techniques or methods used in the assessment or report are not specified. | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 2: | Geographic Scope | Medium | Data is from Japan, on OECD country. | | | | |
| | Metric 3: | Applicability | High | Data are for the production of butadiene, an in-scope occupational scenario. | | | | |
| | Metric 4: | Temporal Representativeness | High | Data are no more than 10 years old. | | | | |
| | Metric 5: | Sample Size | N/A | Process description. | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Uncertainty and variability not addressed. | | | | |
| Overall Qualit | ty Detern | nination | Medium | | | | | |

1,3-Butadiene

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

HERO ID: 5160111 Table: 1 of 1

| Study Citation: | National Toxicology Program (NTP), (1993). NTP technical report on the toxicology and carcinogenesis studies of 1,3-butadiene (CAS no. 106-99-0) in | | | | | |
|-------------------------|---|---|-------------------------|---|--|--|
| HEBO ID: | B6C3F1 mid 5160111 | ce (inhalation studies). | | | | |
| Conditions of Use: | Domestic m | anufacturing | | | | |
| | 201100110 | | EVTDACTIO | ON CONTRACTOR OF CONT | | |
| Parameter | | Data | EATRACIN | JN | | |
| Production import or a | ise volume: | 1000 annual production volume is 12 billi | on pounds worldwide | and 3 hillion pounds in the USA ($pg = 16/380$) | | |
| Life cycle description: | use volume. | Butadiene elastomers are used in the manu | facture of rubber tires | s, footwear, sponges, hoses and piping, luggage, packaging, and a variety of other molded product | | |
| Process description: | | coproduct in steam cracking of petroleum | fractions for ethylene | : (pg. 16/389) | | |
| | | | EVALUATIO |)N | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | |
| Domain 2: Representat | iveness | | | | | |
| Ĩ | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are ex- pected to be outdated. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibilit | y/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| D | and Uncertainty | 7 | | | | |
| Domain 4: Variability a | | | | | | |

| Study Citation: | National Toxicology Program (NTP), (1999). NTP report on carcinogens background document for 1,3-butadiene. | | | | | | | |
|---|---|--|---------------------------|--|--|--|--|--|
| HERO ID: | 5160135 | | | | | | | |
| Conditions of Use: | Manufacturi | turing, Processing | | | | | | |
| | | | EXTRACTION | N | | | | |
| Parameter | | Data | | | | | | |
| | | | | | | | | |
| Production, import, or use volume: 75% used for synthetic rubber manufacture (1990) In 1986 32.7% used for SBR, 22.3% for polyBD rubber, 12.5% for adiponitrile, 9.9% for SE for chloroprene, 4.4% for ABS resins, 2.7% for nitrile rubber, and 3.9% other uses ; major end use products are tires and nylon products 3.8billion the United States in 1996; projected global production in 2001 is 18.5billion pounds with 5.5billion pounds in North America (pg. 8/143) | | | | | | | | |
| Process description: | | production of 1,3-BD by distillation or e | xtraction from crude buta | diene byproduct in ethylene production | | | | |
| Number of sites: | | 10 sites (8 in Texas and 2 in Louisiana) (| pg. 8/143) | | | | | |
| | | | EVALUATION | J | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | | | | |
| Domain 2: Representati | veness | | | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | | |
| | Metric 3: | Applicability | High | Data are for manufacturing and processing, in-scope occupational scenarios. | | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | High | All data sources methods results and assumptions are clearly documented | | | | |
| | wienie 0. | Metadata Completeness | Ingn | An data sources, memous, resurts, and assumptions are crearly documented. | | | | |
| Domain 4: Variability a | nd Uncertainty | 7 | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | | |
| Overall Qualit | ty Deterr | nination | Medium | | | | | |

| Study Citation: | National Tox | National Toxicology Program (NTP), (2016). Report on carcinogens, fifteenth edition: 1,3-butadiene. | | | | | |
|--------------------------------------|----------------|---|--|--|--|--|--|
| HERO ID: | 5160138 | 0138 | | | | | |
| Conditions of Use: | Domestic ma | nufacturing, import | | | | | |
| | | | EXTRAC | TION | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Production, import, or u | se volume: | Between 1980-2002, US production rang lbs in 2000; 200million lbs in 2002; 1.7b | ed from low of 1.9 illion lbs in 2008 | billion lbs in 1982 to 4.4billion lbs in 2000 Import amounts from late 1970s onwards, with 1.4billion | | | |
| Process description: | | production of 1,3-BD by distillation or ex | xtraction from cruc | le butadiene byproduct in ethylene production | | | |
| Number of sites: | | Worker exposures at 2,201 facilities | | | | | |
| Comments: | | See Page 2. | | | | | |
| | | | | | | | |
| | | | EVALUA | TION | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | | |
| Domain 2: Representati | veness | | | | | | |
| - ····· | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing and imports, in-scope occupational scenarios. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | | |
| | Metric 5: | Sample Size | N/A | Process description. | | | |
| | | | | | | | |
| Domain 3: Accessibility | // Clarity | | TT' 1 | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability a | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by temporal change, but uncertainty is not addressed. | | | |
| | | | | | | | |
| Overall Quality Determination | | High | | | | | |

| Study Citation:NCBI, (2020). PubChem Compound Summary for CID 7845 1,3 Butadiene.HERO ID:10171483Conditions of Use:Manufacturing | | | |
|--|------------|--|--|
| | | EXTRACTION | |
| Parameter | | Data | |
| | | | |
| Production, import, or us | se volume: | 3.09 billion lb in 1993 (see page 44 of 52 for additional production volumes for different years) | |
| Life cycle description: | | An estimated 50% of the 1,3-butadiene produced in the USA is used in the production of styrene-butadiene rubber and 22% of the total supply for polybutadiene production. Other applications for 1,3-butadiene include chloroprene/neoprene rubber (6%), nitrile rubber ((3%), hexamethylenediamine (9%), acrylonitrile-butadiene styrene racing (5%) and rubber (2 of 52) | |
| Process description: | | It is made from the processing of petroleum (page 2 of 52) 1,3-Butadiene is manufactured primarily as a coproduct of steam cracking to produce ethylene in the United States, Western Europe, and Japan. (page 42-43 of 52, see pages for additional detail) | |
| Number of sites: 29 repo | | 29 reporting facilities through TSCA (page 19 of 52). 26 manufacturing facilities (page 41-42 of 52) | |
| Chemical concentration: | | Butadienes, stabilized or Butadienes and hydrocarbon mixture, stabilized containing more than 40% butadienes (page 37 of 52, in the context of shipment meth- ods/regulation). Technical (98.0%); chemically pure (99.0%), instrument (99.4%), research (99.8%) (page 43 of 52) | |

| | | | EVALUA | TION |
|-------------------------|-----------------------------|-----------------------------|--------|--|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources |
| Domain 2: Representati | veness | | | |
| | Metric 2: | Geographic Scope | High | From US |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Low | Last edited 2015 but most data is from the 90s |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility | y/ Clarity Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. |
| Domain 4: Variability a | nd Uncertainty Metric 7: | Metadata Completeness | High | The report addresses variability and uncertainty in the results. Uncertainty is well char- acterized. |
| Overall Quali | ty Detern | nination | High | |

| Study Citation: | udy Citation: NCBL (2020). PubChem Compound Summary for CID 7845 1.3 Butadiene. | | | | | |
|--|---|------------------------------------|---------------------------|--|--|--|
| HERO ID: | 10171483 | . I ubenem compound Summary for en | J 70 4 J 1,5 D | | | |
| Conditions of Use: | Import | | | | | |
| | EXTRACTION | | | | | |
| Parameter | | Data | Lintere | | | |
| | | | | | | |
| Production, import, or use volume: 1.2 billion lbs in 1998 and 1999 (page 45 of 52, see page for additional years) | | | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | From US | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Low | Last edited 2015 but most data is from the 90s | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | |
| Domain 4 [.] Variability ar | Domain A. Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | High | The report addresses variability and uncertainty in the results. Uncertainty is well char- acterized. | | |
| Overall Qualit | y Detern | nination | High | | | |

| Study Citation: | NCBI, (2020) | . PubChem Compound Summary for CII | D 7845 1,3 Bi | utadiene. |
|-------------------------------------|----------------|---|--|---|
| HERO ID: | 10171483 | | | |
| Conditions of Use: | Disposal | | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Life cycle description: | | Recycle any unused portion of the material for may be subjected to ultimate disposal by co scrubber but exert extra care in igniting as the a licensed professional waste disposal service | or its approved ontrolled incine his material is h ee to dispose of | use or return it to the manufacturer or supplier. Butadiene is a waste chemical stream constituent which ration. (page 38 of 52) For product, burn in a chemical incinerator equipped with an afterburner and highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact this material. For contaminated packaging, dispose of as unused product. (page 39 of 52) |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources |
| Domain 2: Representativ | veness | | | |
| 1 | Metric 2: | Geographic Scope | High | From US |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Low | Last edited 2015 but most data is from the 90s |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3 [.] Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. |
| Domain 4: Variability an | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | High | The report addresses variability and uncertainty in the results. Uncertainty is well char- acterized. |
| Overall Qualit | y Determ | ination | High | |

| Study Citation: | NCBI, (2020). PubChem Compound Summary for CID 7845 1,3 Butadiene. | | | | | |
|-------------------------|--|--|--|--|--|--|
| HERO ID: | 10171483 | | | | | |
| Conditions of Use: | Processing, Plasticizer | | | | | |
| | EXTRACTION | | | | | |
| Parameter | Data | | | | | |
| | | | | | | |
| Life cycle description: | An estimated 50% of the 1,3-butadiene produced in the USA is used in the production of styrene-butadiene rubber and 22% of the total supply for polybutadiene production. Other applications for 1,3-butadiene include chloroprene/neoprene rubber (6%), nitrile rubber ((3%), hexamethylenediamine (9%), acrylonitrile-butadiene-styrene resins (5%) and micellaneous uses (5%). (page 43 of 52) | | | | | |
| Process description: | Important commercial chemical that is used to make synthetic rubber used in tires and various plastics and resins. Small amounts are found in gasoline (page 2 of 52). It is an industrial chemical used in the production of polymers, polybutadiene, styrene-butadiene rubbers and lattices and nitrile-butadiene rubbers. (page 3 of 52). The majority of the butadiene produced worldwide is used as a monomer or co-monomer in the manufacture of synthetic rubber, above all for styrene - butadiene rubber and latex (SBR), polybutadiene rubber (BR), acrylonitrile - butadiene rubber and latex (NBR), and for chloroprene rubber (CR). Important plastics containing butadiene as a monomer component are impact-resistant polystyrene, a two-phase system consisting of polystyrene and polybutadiene; ABS polymers, consisting of acrylonitrile, butadiene, and styrene; and a copolymer of methyl methacrylate, butadiene, and styrene (MBS), which is used as a modifier for poly(vinyl chloride). In addition, butadiene is an intermediate in the synthesis of several important chemicals. (page 41 of 52, see page for additional uses). | | | | | |
| Number of sites: | 29 reporting facilities through TSCA (page 19 of 52). 26 manufacturing facilities (page 41-42 of 52) | | | | | |
| Chemical concentration: | Butadienes, stabilized or Butadienes and hydrocarbon mixture, stabilized containing more than 40% butadienes (page 37 of 52, in the context of shipment meth- ods/regulation). Technical (98.0%); chemically pure (99.0%), instrument (99.4%), research (99.8%) (page 43 of 52) | | | | | |

| | | | EVALUA | TION |
|-------------------------|-----------------------------|-----------------------------|--------|--|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources |
| Domain 2: Representati | veness | | | |
| | Metric 2: | Geographic Scope | High | From US |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Low | Last edited 2015 but most data is from the 90s |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility | y/ Clarity Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. |
| Domain 4: Variability a | nd Uncertainty Metric 7: | Metadata Completeness | High | The report addresses variability and uncertainty in the results. Uncertainty is well char- acterized. |
| Overall Quali | ty Detern | nination | High | |

| Study Citation: HERO ID: | Newman, F. 0 5730059 | Newman, F. C. (1970). Process for butadiene manufacture by catalytic oxydehydrogenation of butenes. Industrial & Engineering Chemistry 62(5):42-47. 5730059 | | | | |
|-------------------------------|-------------------------|---|--------------------------|--|--|--|
| Conditions of Use: | Manufacturin | g | | | | |
| | | | EXTRACTION | 1 | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Life cycle description: | | Domestic Manufacturing | | | | |
| Process description: | | "Processes based on high temperature deh | ydrogenation of butane | e or butenes have assumed a much greater importance in the USA. This is done by extraction | | |
| | | readily accomplished in the vapor phase ov | er a catalyst bed. The r | major reductock. Oxydenydrogenation of n-buttenes is a popular technique, and this reaction is eaction involved is C4H8 + $1/2$ O2 \rightarrow C4H6 + H2O" | | |
| Throughput: | | Two tons per day of C4 hydrocarbon mixtu | re containing 50-60% b | butadiene. | | |
| Chemical concentration: | | Butadiene yields were typically 50-60% by | weight. | | | |
| | | | | | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality techniques from frequently-used sources. | | |
| Domain 2. Domescontativ | 1000.000 | | | | | |
| Domain 2: Representativ | Metric 2. | Geographic Scope | Medium | Data are from the UK an OFCD country | | |
| | Metric 3: | Applicability | High | Data are for the synthesis of butadiene an in-scope occupational scenario | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are ex- | | |
| | | r r | | pected to be outdated. | | |
| | Metric 5: | Sample Size | N/A | Process description. | | |
| Domain 2. According to 11:11: | / Clamitry | | | | | |
| Domain 5: Accessionity | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented | | |
| | Metric 0. | Metadata Completeness | Ingn | An data sources, methods, resurts, and assumptions are clearly documented. | | |
| Domain 4: Variability an | d Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by using different feedstock compositions and reactor types for the synthesis but uncertainty is not addressed. | | |
| Overall Oualit | v Determ | nination | Medium | | | |

| Study Citation: | NICNAS, (20 | 013). 1,3-Butadiene: Human health tie | r II assessment. | |
|--------------------------|----------------|--|-------------------------|--|
| Conditions of Use: | Domestic ma | nufacturing | | |
| | | - | EXTRACTION | 1 |
| Parameter | | Data | | |
| Production, import, or u | se volume: | Australia in 2000: total reported volume | of BD was 325,700 tonne | 28 |
| | | | EVALUATION | 1 |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. |
| Domain 2: Representativ | veness | | | |
| • | Metric 2: | Geographic Scope | Medium | Data are from Australia, an OECD country. |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are ex- pected to be outdated. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. |
| Domain 4: Variability an | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| Overall Qualit | ty Detern | nination | Medium | |

| Study Citation: | NIOSH, (19 | 84). Current intelligence bulletin 41, 1, | ,3-butadiene. | |
|--|----------------|--|---------------------------|--|
| HERO ID: | 62350 | | | |
| Conditions of Use: | Manufacturi | ng | | |
| | | | EXTRACTIO | N |
| Parameter | | Data | | |
| Production, import, or u Process description: | se volume: | 4,150,000,000 lbs (page 7 of 22) 78% (3240 million pounds) of all 1,3-bu of n-butene and n-butane (page 7 of 22) | tadiene is produced as co | pproduct in the manufacture of ethylene, 22% (910 million pounds) produced by dehydrogenation |
| | | | EVALUATIO | N |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources |
| Domain 2: Representati | veness | | | |
| | Metric 2: | Geographic Scope | High | from United States |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Low | From 1984 |
| | Metric 5: | Sample Size | N/A | N/A- no sampling data. |
| Domain 3. Accessibility | / Clarity | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. |
| Domain 4: Variability a | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Low | The report does not address variability or uncertainty. |
| Overall Qualit | ty Deterr | nination | Medium | |

| Study Citation: | NIOSH, (198 | 34). Current intelligence bulletin 41, 1, | 3-butadiene. | |
|--------------------------|----------------|---|---|--|
| HERO ID: | 62350 | | | |
| Conditions of Use: | Processing a | s a reactant, Synthetic rubber manufact | uring | |
| | | | EXTRACTIO | N |
| Parameter | | Data | | |
| | | | | |
| Production, import, or u | se volume: | 2,880,000,000 lbs of 1,3-butadiene is used | $\frac{1}{7-8}$ of 22 | vrene-butadiene rubber (SRB) and polybutadiene rubber (BR), 320,000,000 used in manufacturing |
| Life cycle description: | | manufacturing of SRB, BR, neoprene ru | bber, styrene-butadiene | copolymer latexes used as carpet backing and paper coating materials, acrylonitrile-butadiene- |
| | | styrene (ABS) resins used to make hi trile/hexamethylenediamine for nylon, p | gh impact resistant pip olybutadiene polymers. | bes and parts for automobiles and appliances, and in production of nitrile rubber, adiponi- thermoplastic elastomers, and methyl methacrylate-butadiene-styrene and nitrile resins. As an |
| | | intermediate 1,3-butadiene is used in the | production of various | chemicals such as 1,4-hexadiene, 1,5-cyclooctadiene, and fungicides such as tetrahydrophthalic |
| | | anhydride (page 8 of 22) | | |
| | | | | |
| | | | EVALUATIO | N |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources |
| | | | | |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | High | from United States |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Low | From 1984 |
| | Metric 5: | Sample Size | N/A | N/A- no sampling data. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. |
| Domain 4. Variakility or | nd Uncortainty | | | |
| Domain 4: Variability a | Matria 7 | Mata data Camalatanaa | Τ | |
| | Metric /: | Metadata Completeness | LOW | i ne report does not address variability or uncertainty. |
| Overall Qualit | ty Detern | nination | Medium | |

| Study Citation: HERO ID: | NIOSH, (198 | 1). In-depth industrial hygiene compos | ite report on exposure | to styrene and butadiene at two styrene-butadiene rubber processing plants. |
|---|------------------------|--|--|---|
| Conditions of Use: | Processing | | | |
| | | | EXTRACTION | 1 |
| Parameter | | Data | | |
| Production, import, or us Process description: | se volume: | In 1977, production for two plants in the s "The styrene and butadiene are first poly recovered in the "Recovery Unit". Finally may vary from Plant A to Plant B in that th are not necessarily the same." | tudy was reported to be merized in the "Polyme , in the "Process Unit", nroughput, extent of poly | around 326,000 metric tons annually. erization Unit" which consists of a number of reactor trains. Next, unreacted monomers are the polymer is separated from the latex and dried. The details involved in each unit operation merization, other process variables, and chemical components other than styrene and butadiene |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Sampling/analytical methodology is an approved NIOSH method. |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Low | Monitoring data were collected prior to the most recent PEL. |
| | Metric 5: | Sample Size | N/A | Process description |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Medium | Most critical metadata included. |
| D | | ~ | | |
| Domain 4: variability ar | Metric 7 | Metadata Completeness | Low | The report does not address variability or uncertainty |
| | wieute /. | wetadata Completeness | LUW | The report does not address variability of uncertainty. |
| Overall Qualit | ty Determ | nination | Medium | |

1,3-Butadiene

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: | NIOSH, (1992). Occupational safety and health guideline for butadiene (1,3-butadiene). 8408503 | | | |
|--------------------------|--|-----------------------------|-----------|---|
| Conditions of Use: | Distribution | in Commerce/Storage | | |
| | | | EXTRACTIO | N |
| Parameter | | Data | | |
| Process description: | escription: Butadiene should be stored in a cool, dry well-ventilated area in tightly sealed and pressurized containers that labeled in accordance of communication standard. Outside, isolated, or detached storage is preferred; inside storage should be in a non-combustible location. Con should be stored upright and should not be stacked. Containers of butadiene should be stored upright and should not be stacked. Containers of butadiene should be stored upright and should not be stacked. Containers of protected from physical damage and should be stored separately from oxygen, chlorine, phenol, chlorine dioxide, crotonaldehyde, copper, cop heat, spark, and open flame. The manufacturer's recommendation regarding shelf life, rotation of inventory, and monitoring levels of inhibitor rigorously. Only nonsparking tools may be used to handle butadiene. To prevent static sparks, containers should be grounded and bonded for containers that formally contained butadiene may hold product residues, they should be handled appropriately. | | | |
| | | | EVALUATIO | N |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from NIOSH. |
| | | | | |
| Domain 2: Representativ | Veness Matria 2 | Casaranhia Saana | Iliah | |
| | Metric 2. | | High | U.S. dala. |
| | Metric 4: | Temporal Representativeness | Low | Applicable to indulple occupational scenarios. More than 20 years old |
| | Metric 5: | Sample Size | N/A | N/A- qualitative information |
| | incure 5. | Sumple Size | 10/11 | |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | Assessment or report clearly documents results, methods, and assumptions. Data sources are generally described but not fully transparent. |
| D | | | | |
| Domain 4: Variability ar | nd Uncertainty | | T | |
| | Metric /: | Metadata Completeness | Low | The report does not address variability or uncertainty. |

| Study Citation: | NIOSH, (197 | 8). Occupational health guideline for bu | tadiene. | | |
|--------------------------------------|--------------------|---|---|---|--|
| Conditions of Use: | 6455202 General | | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | EATRAC | | |
| | | | | | |
| Life cycle description: | | Liberation during molding and vulcanizing rubber products; manufacture of high-impa ABS resins and styrene-butadiene copolyme rubbers; processing of nitrile elastomer and polybutadiene elastomer, neoprene elastomet tetramethylene sulfone, and tetrahydrophthe | g operations in p act polystyrene c er resins; process l PVC-nitrile pol er, nitrile elaston alic anhydride. | processing of rubber products from styrenebutadiene (SBA) elastomer; polybutadiene elastomer into ontaining SBA/polybutadiene elastomer and manufacture of SBA foams; processing into products of sing of neoprene elastomers into rubber products; processing of nilrile elastomer into nitrile latexes and lyblends; into rubber products and calendered plastic products.Use in manufacture of SBA elastomer, her, and SB copolymer and ABS resins.Use in manufacture of adiponitrile, cycloolefins, 1,4-hexadiene | |
| | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | The report uses high quality data that are from frequently used sources. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States. | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | |
| | Metric 4: | Temporal Representativeness | Low | The report is more than 20 years old. | |
| | Metric 5: | Sample Size | N/A | Sample size not applicable to qualitative life cycle information. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | |
| Domain 4: Variability an | d Uncertainty | | | | |
| - | Metric 7: | Metadata Completeness | N/A | Variability and uncertainty not applicable to qualitative life cycle information. | |
| Overall Quality Determination | | High | | | |

| Study Citation: | NIOSH, (197 | 73). Health hazard evaluation: Gates R | ubber Company. | | | |
|---------------------------------------|---------------|---|---------------------|--|--|--|
| Conditions of Use: | Synthetic rul | ober manufacturing (braided hose) | | | | |
| | - | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Process description: | | The process consists of applying a braided polyester thread reinforcement to various types of unvulcanized rubber hose. Braiding machines weave the thread around the hose and most of the work force are engaged in operating these machines. The threads are passed through dip tanks containing the previously-mentioned chemicals prior to winding on spools and utilization by the braider. The composition of these dips is varied depending upon the characteristics desired | | | | |
| Number of sites: | | In the finished hose. An initial hazard evaluation survey of th | e braided hose depa | artment, Gates Rubber Company, Denver. Colorado, was made on November 22, 1972. | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Process description for braided-hose manufacturing does not indicate any quality issues. Reported from NIOSH HHE. | | |
| Domain 2: Representativ | veness | | | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 2: | Geographic Scope | High | The data are from the United States. | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Low | Report is over 20 years old. | | |
| | Metric 5: | Sample Size | N/A | Sample size is not applicable to process description. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | |
| Domain 4: Variability an | d Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | N/A | Variability and uncertainty are not applicable to process description. | | |
| Overall Qualit | y Detern | nination | High | | | |

| Study Citation: | Noor-Drugan, N. (1998). Markets - Butadiene set to move. Chemical Week 160(22):17-17. | | | | |
|---|---|-----------------------------|--------|--|--|
| Conditions of Use: | Manufacturii | ng | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Production, import, or use volume: European inventories of butadiene slipped from 270 million lbs in March of 1998, to 231 million lbs in April, to 201 million lbs in May. | | | | | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the data used. | |
| Domain 2: Representati | veness | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from European butadiene markets. | |
| | Metric 3: | Applicability | High | Data are for butadiene production and imports, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility | Domain 3: Accessibility/ Clarity | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| Overall Quality Determination | | | Low | | |

| Study Citation: HERO ID: Conditions of Use: | Nunez, C., McMinn, B., Vitas, J. (1996). Barriers to the use of radiation-curable adhesives in the coated and laminated substrate manufacturing industry. Journal of Hazardous Materials 45(1):59-78. 5466433 Processing |
|---|---|
| | EXTRACTION |
| Parameter | Data |
| Life cycle description: | Natural rubber and styrene-butadiene rubber (SBR) are the preferred polymers for solvent based saturants that are applied to paper. Although pollution problems |
| | and high costs of solvents make water-based saturants more attractive, solvents are considered necessary for the manufacture of electrical paper tapes because of the high performance characteristics currently offered only by solvent-based saturants. Several synthetic latexes used in the water-based saturants are SBR, acrylics, and carboxylated SBR. The most widely used latex saturants are acrylics. (page 4 of 20) |
| Process description: | Incoming coating formulation raw materials are blended in mix tanks or drums with high- or variable-speed dispersers. The dedicated-line facilities typically for- mulate a coating from resins (e.g., natural or synthetic rubbers), solvents, and additives. Batch processors often mix purchased blends with performanceenhancing additives or use and apply coatings premixed by a supplier After the coatings have been mixed, they are pumped via a manifold system to the appropriate coating application system. While a dedicated-line facility may have a cylinder library consisting of 10 gravure cylinders (one for each coating thickness), the batch processor might have a library consisting of several hundred gravure cylinders, each one dedicated to a certain coating thickness for a specific customer. Similarly, a dedicated-line facility limits itself to a single type of substrate (e.g.,film) with varying thicknesses, weights, and/or widths. A batch processor uses a variety of substrates, often including films, papers, foils, and foams. The substrate webs are loaded onto an unwinder. The substrate is guided by idling rolls to a coating application station where the appropriate coating is applied. Once the coating has been applied, it enters an oven (typically zoned) for drying. The dried substrate is then ready for the second coating, laminating, or winding. Following its final rewind, the coated, and possibly laminated, web is slit according to customer specifications (if necessary), packaged, and shipped. (page 5-6 of 20, Butadiene not specifically mentioned.) |

| EVALUATION | | | | | |
|------------------------------------|-----------------------------|-----------------------------|--------|--|--|
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources including the EPA. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | Data from US | |
| | Metric 3: | Applicability | High | Data are for solvents in synthetic rubber manufacturing, an in-scope occupational sce- nario. | |
| | Metric 4: | Temporal Representativeness | Low | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Variability addressed by describing different methods of curing and coating rubbers, but uncertainty is not addressed. | |
| Overall Quality Determination High | | | | | |
| Continued on next page | | | | | |

General Engineering Assessment

| | | continued from previous page | 2 | | |
|--------------------------------|---|--|--|--|--|
| Study Citation: | Nunez, C., McMinn, B., Vitas, J. (1996). B | arriers to the use of radiation-curable a | dhesives in the coated and laminated substrate manufacturing industry. | | |
| HERO ID: Conditions of Use: | Journal of Hazardous Materials 45(1):59-78 5466433 Processing | Journal of Hazardous Materials 45(1):59-78. 5466433 Processing | | | |
| | | EVALUATION | | | |
| Domain | Metric | Rating | Comments | | |

| Study Citation: | Pelzl, B., Wolf, R., Kaul, B. L. (2018). Plastics, additives. :1-57. | | | | |
|-------------------------|---|--|--|--|--|
| HERO ID: | 9493527 | | | | |
| Conditions of Use: | Plastic material and resin manufacturing | | | | |
| | EXTRACTION | | | | |
| Parameter | Data | | | | |
| | | | | | |
| Life cycle description: | Miscellaneous Coupling Agents. These include aluminates [103], zirconium aluminates [104], stearic acid and stearates, chlorinated paraffins, polyolefin waxes, and carboxylated polybutadienes, or polypropylenes modified with acrylic or maleic acid. Stearic acid and stearates are mainly used in CaCO3, especially CCP grades. Chemically modified polypropylene and polybutadiene areused on glass fibers, mica, CaCO3, and other fillers, chiefly in polypropylene. Graft Copolymers of Acrylonitrile and Styrene on Polybutadiene (ABS). ABS is a classical impact modifier for PVC (profiles, sheets, pipes, housings, bottles). The transparency of articles produced depends on the composition. ABS is less suitable for outdoor applications.Styrene–Butadiene Rubber. Finely divided styrene–butadiene rubber in polystyrene gives high impact products with a better transparency than high-impact polystyrene (HIPS) produced by graft polymerization of styrene on polybutadiene. | | | | |
| Process description: | Phenolic antioxidants (up to 2000 ppm) are added to high-impact polystyrene modified with polybutadiene. They are usually introduced before polymerization. Phosphites and phosphonites are sometimes employed as color stabilizers. In acrylonitrile–butadiene–styrene copolymers (ABS), the antioxidants are usually introduced into the polybutadiene latex phase by emulsification before it is blended with polystyrene–polyacrylonitrile. Along with 1000–2000 ppm of phenolic antioxidants, larger amounts of phosphite 8 or DLTDP are used. Methyl Methacrylate–Butadiene–Styrene Copolymers (MBS). The MBS agents are prepared by graft polymerization of styrene and methyl methacrylate on polybutadiene. They are used chiefly in PVC, where they offer advantages in clear products (bottles) and, to a lesser extent, in polycarbonates (automotive parts). Because of their sensitivity to light, they are less suitable for outdoor service. | | | | |

| | EVALUATION | | | | |
|--------------------------------------|----------------|-----------------------------|--------|---|--|
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources. | |
| Domain 2: Representati | veness | | | | |
| | Metric 2: | Geographic Scope | Medium | The writers are from an OECD country other than the U.S. | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | |
| | Metric 4: | Temporal Representativeness | High | Source is from 2018. | |
| | Metric 5: | Sample Size | N/A | No sample data. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | |
| Domain 4: Variability a | nd Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | N/A | No scope to address variability and uncertainty. | |
| Overall Quality Determination | | | High | | |

| Study Citation: | Penman, M., | Penman, M., Banton, M., Erler, S., Moore, N., Semmler, K. (2015). Olefins and chemical regulation in Europe: REACH. Chemico-Biological Interactions | | | |
|---|-----------------------|---|------------|--|--|
| HERO ID: | 241:59-65. 4140906 | | | | |
| Conditions of Use: | Commercial | Use | | | |
| | | | EXTRACTION | l | |
| Parameter | | Data | | | |
| Production, import, or use volume: Table 3 on page 6 of 7 lists tonnes per year of various exposure scenarios developed for 1,3-butadiene. Use at industrial site - use as fuel: 500,000Use site - lab reagent: 1,000 tonnes/yearUse by professional - polymer processing: 25,000 | | | | | |
| | | | EVALUATION | 1 | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality techniques from frequently-used sources. | |
| Domain 2: Representativ | veness | | | | |
| - | Metric 2: | Geographic Scope | Medium | Data are from European Union countries, which includes OECD countries. | |
| | Metric 3: | Applicability | High | Data are for manufacturing, processing, and commercial uses, which are in-scope occu- pational scenarios. | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| Overall Qualit | y Detern | nination | Medium | | |

| Study Citation: | Penman, M., | Banton, M., Erler, S., Moore, N., Semi | nler, K. (2015). Olefin | s and chemical regulation in Europe: REACH. Chemico-Biological Interactions | |
|---------------------------------------|---|--|-------------------------|--|--|
| HERO ID: | 241:59-65. 4140906 | | | | |
| Conditions of Use: | Distribution | | | | |
| | | | EXTRACTION | | |
| Parameter | | Data | | | |
| Production, import, or us | Production, import, or use volume: Table 3 on page 6 of 7 lists tonnes per year of various exposure scenarios developed for 1,3-butadiene. Use at industrial site - distribution: 5,000,000 | | | | |
| | | | EVALUATION | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | Matric 1: | Mathodology | High | Papert uses high quality techniques from frequently used sources | |
| | Metric 1: | Methodology | nigii | Report uses mgn quanty techniques from frequently-used sources. | |
| Domain 2: Representativ | veness | | | | |
| I | Metric 2: | Geographic Scope | Medium | Data are from European Union countries, which includes OECD countries. | |
| | Metric 3: | Applicability | High | Data are for manufacturing, processing, and commercial uses, which are in-scope occu- pational scenarios. | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| Overall Qualit | y Determ | nination | Medium | | |

| Study Citation: | Penman, M., | Banton, M., Erler, S., Moore, N., Sem | mler, K. (2015). Olefin | Penman, M., Banton, M., Erler, S., Moore, N., Semmler, K. (2015). Olefins and chemical regulation in Europe: REACH. Chemico-Biological Interactions | | |
|---------------------------|-----------------------|---|---|---|--|--|
| HERO ID: | 241:59-65. 4140906 | | | | | |
| Conditions of Use: | Processing | | | | | |
| | | | EXTRACTION | | | |
| Parameter | | Data | EATRACTION | | | |
| | | | | | | |
| Production, import, or us | se volume: | Table 3 on page 6 of 7 lists tonnes per 3 at industrial site - use in rubber product processing: 250,000. | year of various exposure tion and processing: 3,00 | scenarios developed for 1,3-butadiene. Use at industrial site - intermediate use: 250,000Use 0,000Use at industrial site - polymer production: 1,000,000 Use at industrial site - polymer | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality techniques from frequently-used sources. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from European Union countries, which includes OECD countries. | | |
| | Metric 3: | Applicability | High | Data are for manufacturing, processing, and commercial uses, which are in-scope occu- pational scenarios. | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3. Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| Domain 4. Variaoliity al | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Qualit | y Detern | nination | Medium | | | |

| Study Citation: | Penman, M., | Penman, M., Banton, M., Erler, S., Moore, N., Semmler, K. (2015). Olefins and chemical regulation in Europe: REACH. Chemico-Biological Interactions | | | | | |
|--------------------------------------|---|---|----------------|--|--|--|--|
| HERO ID: | 241:59-65. 4140906 | | | | | | |
| Conditions of Use: | Manufacturin | g | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| Production, import, or us | Production, import, or use volume: Table 3 on page 6 of 7 lists tonnes per year of various exposure scenarios developed for 1,3-butadiene. Manufacturing: 5,000,000Formulation: 750,000 | | | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | Metric 1: | Methodology | High | Report uses high quality techniques from frequently-used sources. | | | |
| Domain 2: Representativ | veness Metric 2: Metric 3: | Geographic Scope Applicability | Medium High | Data are from European Union countries, which includes OECD countries. Data are for manufacturing, processing, and commercial uses, which are in-scope occu- pational scenarios. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Quality Determination | | | Medium | | | | |

| Study Citation: HERO ID: Conditions of Use: | Penn, A., Snyder, C. A. (2007). 1,3-Butadiene exposure and cardiovascular disease. Mutation Research 621(1-2):42-49. 2949035 Processing | | | | | | |
|--|---|--|-----------------|--|--|--|--|
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| Production, import, or us Life cycle description: | se volume: | 4.4E09 lbs produced in 2000, 200E06 addition Synthetic rubber manufacturing | onal lbs import | ed | | | |
| | | | EVALUA | TION | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Report summarizes many laboratory studies and journal articles by reputable sources. | | | |
| Domain 2: Representativ | /eness | | | | | | |
| | Metric 2: | Geographic Scope | High | Data is from USA. | | | |
| | Metric 3: | Applicability | High | Report is within scope. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Data is more than 10 years old, but less than 20 years old. | | | |
| | Metric 5: | Sample Size | N/A | Process description/production data | | | |
| Domain 3: Accessibility/ Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | Every study mentioned is cited and explained with regards to methods. | | | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Possible limitations of each study are discussed. | | | |
| Overall Quality Determination | | | High | | | | |

1,3-Butadiene

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: | Penn, A., Snyder, C. A. (2010). 6.27 - 1,3-butadiene and cardiovascular disease. :513-521. | | | | | |
|---|--|-------------------------------|--------|--|--|--|
| HERO ID: Conditions of Use: | Domestic ma | nufacturing Import | | | | |
| | Domestic ind | Domeste manufacturing, import | | | | |
| D | EXTRACTION | | | | | |
| Parameter | | Data | | | | |
| Production, import, or use volume: More than 2 billion kg produced in 2000; US output is approx. 25% of world's total annual production 90 million kg additional imported into US per yes satisfy needs based on 2001 EPA study | | | | | | |
| | | | EVALUA | ΓΙΟΝ | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for manufacturing and imports, in-scope occupational scenarios. | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility/ Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| | Metric /: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Quality Determination High | | | | | | |

| Study Citation: | Peters, R. W., Daniels, E. J., Wolsky, A. M. (1992). RESEARCH AGENDA FOR WASTE MINIMIZATION. Water Science and Technology INTER- NATIONAL ASSOCIATION ON WATER POLLUTION RESEARCH AND CONTROL(INTERNATIONAL ASSOCIATION ON WATER POLLUTION | | | | | |
|---------------------------------------|---|---|----------------------------|--|--|--|
| | RESEARCH AND CONTROL):17-20. | | | | | |
| HERO ID: Conditions of User | 1621894 | | | | | |
| Conditions of Use: | Manufacturii | Ig | | | | |
| | | | EXTRACTION | | | |
| Parameter | | Data | | | | |
| Production, import, or us | se volume: | From Table 2, pg 4/8: In 1998, 1.6 millio | on tons butadiene produced | d in the USA | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility/ Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Qualit | y Detern | nination | Medium | | | |

General Engineering Assessment

| Study Citation: | Pfäffli, P., Sä | ämänen, A. (1993). The occupational s | cene of styrene. IARC | C Scientific Publications No. 127 (127):15-26. | | | |
|------------------------------------|---------------------------------------|--|---------------------------|---|--|--|--|
| HERO ID: Conditions of Use: | Processing | | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| Production, import, or use volume: | | In 1992 in the USA, 170,000 tons of ABS were used in appliances and electronics, 3,000 tons were used in furniture, 21,000 tons were used for toys and recreation, 69,000 tons were used for building and construction, 17,000 tons were used for packaging and disposal, 122,000 were used in automobiles, and 78,000 tons were used in other applications. | | | | | |
| Process description: | | SBR is produced in an emulsion polymer | ization process. Styrene- | butadiene latex formulations are manufactured by reacting styrene and butadiene in the presence | | | |
| Chemical concentration: | | of water and catalysts. A typical styrene-butadiene rubber emulsion system for tire and wire and cable coatings contain 75 parts of butadiene, 25 parts of styrene, 180 parts of water and 5.7 parts of additives. The copolymer of styrene-butadiene latex contains 3 parts of styrene and two parts of butadiene. | | | | | |
| | | | EVALUATION | I | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. | | | |
| Domain 2: Representati | Venecc | | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | Medium | Data are from Finland, an OECD country. | | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber and resin manufacturing, an in-scope occupational sce- nario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (production values, compositions) but discrete samples not provided and distribution not fully characterized. | | | |
| Domain 3: Accessibility | y/ Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability a | Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability is addressed by providing statistics for different applications of butadiene. Uncertainty isn't addressed. | | | |
| Overall Quality Determination M | | | | | | | |

| Study Citation: | Posada, J. A., Patel, A. D., Roes, A., Blok, K., Faaij, A. P., Patel, M. K. (2012). Potential of bioethanol as a chemical building block for biorefineries: Preliminary systematical building block for biorefineries: | | | | | | |
|--|---|---|----------------------------|--|--|--|--|
| HERO ID: | 1454566 | | | | | | |
| Conditions of Use: | Domestic ma | Domestic manufacturing | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Production, import, or us | se volume: | Market in million m.t. is 12.2 (Page 2 of | 10, Table 1) | | | | |
| Process description: | | 1,3-Butadiene is produced via catalytic c | onversion of bioethanol b | by steam cracking of naphtha with mass yield of 0.51 and molar yield of 0.44. (Page 2 of 10, | | | |
| | | Table 1)From a sustainability point of view | w, 1,3-butadiene and dieth | ylether were the most favorable compounds to be produced through a bioethanol-based process | | | |
| | | as compared to the performent route (| see pages 5 and 6 for disc | | | | |
| | EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality techniques that are not from frequently-used sources and there are no known quality issues. | | | |
| Domain 2: Representativ | veness | | | | | | |
| 1 | Metric 2: | Geographic Scope | Medium | Data are from Netherlands, an OECD country. | | | |
| | Metric 3: | Applicability | Medium | Data are for experimental domestic manufacturing methods, which is similar to the in- scope occupational scenario for domestic manufacturing. | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| | | | | | | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented | | | |
| | Metric 0: | Metadata Completeness | Figh | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | |
| · ···································· | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Quality Determination | | | Medium | | | | |

| Study Citation: | Ramirez, R. A., Rojas-Nastrucci, E. A., Weller, T. M. (2018). Laser-assisted additive manufacturing of mm-wave lumped passive elements. I E E E | | | | | |
|---------------------------------------|---|--|---|--|--|--|
| | Transactions | on Microwave Theory and Techniques 6 | 6(12):5462-5471. | | | |
| HERO ID: | 5/1/968 | | | | | |
| Conditions of Use: | Processing as | a monomer | | | | |
| EXTRACTION | | | | | | |
| Parameter | | Data | | | | |
| Process description: | | acrylonitrile-butadiene-styrene used for diel printing of ABS base layers along with lase | ectric layers in fabricat r that etches small cavi | tion of microwave components (capacitors for example); use of additive manufacturing with 3D ties in ABS for filling with conductive paste | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality information from frequently-used sources. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from the U.S. | | |
| | Metric 3: Matria 4: | Applicability | High | Data are for commercial use of a polymer product, an in-scope occupational scenario. | | |
| | Metric 5: | Sample Size | nigii N/A | Report is based on current industry conditions and data no more than 10 years old. | | |
| | Mettic 5. | Sample Size | IN/A | Process description. | | |
| Domain 3. Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Qualit | y Detern | nination | Medium | | | |

| Study Citation: HERO ID: Conditions of Use: | Ray, R., Thorpe, R. B. (2007). A comparison of gasification with pyrolysis for the recycling of plastic containing wastes. 5720319 Disposal | | |
|---|--|--|--|
| | EXTRACTION | | |
| Parameter | Data | | |
| Process description: | "With pyrolysis processes, a substantial amount of the intrinsic chemical energy of plastic waste can be recovered through products, for instance monomers and transport fuel. Pyrolysis produces a mixture of combustible gases (primarily methane, other hydrocarbons, hydrogen and carbon monoxide), hydrocarbon liquids (contain several constituents over a wide range of molecular weight) and carbon rich solid residues. The relative quantities of gas, liquid and solid depend on the mode of pyrolysis and operating conditions like temperature, rate of heating, pressure and residence time. More liquid is produced at lower temperatures whereas higher temperatures and longer residence times produce more gas. Lower process temperature and longer vapor residence time favor the production of charcoal . In high temperature pyrolysis, where the temperature varies within the range of 650-850C, secondary gas phase cracking occurs and the primary devolatilization products are cracked to result a wide spectrum of smaller bydrocarbons for C1. (20) like alkanes, alkanes, alkanes, and the primary devolatilization products are cracked to result a wide spectrum of smaller bydrocarbons. | | |
| Chemical concentration: | A typical composition of the gas resulting form pyrolisis of plastics is 4-10% methane, 22-31 wt% ethylene, 1.5- 2.7 wt% ethane, 10-14 wt% propylene, 0.5-1 wt% propane, 4.5–5 wt% n/iso-butene, 0.3-0.6 wt% cis/trans-2-butene, 6-7 wt% butadiene (mostly 1,3-butadiene) | | |

| EVALUATION | | | | | |
|---------------------------------------|-----------|-----------------------------|--------|--|--|
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality techniques that are not from frequently-used sources and there are no known quality issues. | |
| Domain 2: Representativ | /eness | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from the UK, an OECD country. | |
| | Metric 3: | Applicability | High | Data are for the disposal and recycling of butadiene, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Medium | Assessment is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | |
| | Metric 5: | Sample Size | N/A | Process description. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Uncertainty and variability of the waste composition isn't addressed. | |
| Overall Quality Determination | | | Medium | | |
| Study Citation: HERO ID: Conditions of Use: | Roff, W. J., Scott, J. R. (1971). Section 34 - Styrene/butadiene rubbers. Elsevier Elsevier(Elsevier):383-395. 5697322 Processing | | | | |
|---|---|--|--|---|--|
| | | | EXTRACTION | | |
| Parameter | | Data | | | |
| Process description: Chemical concentration: | | """1,3-Butadiene and styrene are copolymeri are emulsified in water containing a soap and as initiator, to give 'hot rubber, or (ii) at 5°C without sodium formaldehyde sulphoxylate, buffer salts (e.g. phosphates), and sequesteri % conversion by adding a 'short-stopper' (e 'flashing' followed by steam heating at redu prior creaming by addition of brine) and the solvent, are copolymerized by a stereospecif less non-polymer constituents than emulsion The molar proportion of styrene in SBR can | zed using a catalyst, u /or other emulsifying using a redox initiati to give 'cold rubber. N ng agents (to control .g. quinol, or sodium icced pressure. After a crumb-like coagulur ic catalyst, e.g. a lith polymers.""" range from 1.8-40%, | sually in emulsion, but sometimes in solution. In emulsion polymerization, the liquid monomers agent, and are polymerized either (i) at 50°C using potassium persulphate or an organic peroxide ng system, e.g. ferrous sulphate plus a peroxyl compound (p-menthane hydroperoxide) with or lormally the reaction mixture contains also a modifier or regulator (to control molecular weight), the ferrous ion concentration when a redox system is used). Polymerization is terminated at 70 dimethyldithiocarbamate plus an alkylene polyamine). Unreacted monomers are removed by ddition of an antioxidant ('stabilizer'), the polymer suspension is coagulated (sometimes with is separated and dried. In solution polymerization The monomers, diluted with a hydrocarbon ium alkyl, generally as in the solution polymerization of butadiene. Solution polymers contain but is normally 13.5-15%, making the proportion of butadiene typically 85-86.5%. | |
| | | | EVALUATION | · · · · · · · · · · · · · · · · · · · | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. | |
| Demeia 2. Demesentetia | | | | | |
| Domain 2: Representativ | Metric 2: | Geographic Scope | Low | It is upplaar where the date is from | |
| | Metric 3: | Applicability | High | It is unclear where the data is from. | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | Medium | Variability is addressed by including different production methods of SBR and different | |
| Overall Qualit | y Determ | ination | Medium | types of SDR. Orientality isit taudressed. | |

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| Study Citation: HERO ID: Conditions of Use: | Russell, I. M., Evans, D. J. (1990). Wool butadiene copolymers. I. Preparation and morphology. Journal of Applied Polymer Science 40(11-12):1951-1970. 5735866 Processing | | | | |
|---|--|--|--|--|--|
| | EXTRACTION | | | | |
| Parameter | Data | | | | |
| Process description: | "Polymerizations initiated with gamma-radiation were conducted in cylindrical stainless-steel pressure vessels of 250 cm3 or 700 cm3 total capacity. Samples of wool, preconditioned to the required moisture content, were placed in the precooled pressure vessels containing solvent (if required), and liquid butadiene was added. Typically, 50 g of wool was treated with 100 cm3 of liquid butadiene. The vessel was sealed, and a little butadiene gas was expelled from a vent to remove air remaining in the container. No attempt was made to degas the wool prior to its addition to the vessel. The sealed vessels were irradiated with a 6oCo gamma-radiation facility at Ansell, Medical Aids, Melbourne. The dose rate was approximately 5 kGy/ h, and the total dose was 25 kGy. The irradiated vessels were sequentially washed in toluene, acetone, ethanol, and finally water. The polymer deposition was calculated as the percentage increase in the weight of the sample after exhaustive solvent extraction in toluene, " (nage 2 of 20) | | | | |
| Chemical concentratio | Preliminary experiments conducted with wool at ambient regain (approximately 12% moisture) showed that weight uptakes of polybutadiene of 40%- 50% could be achieved when wool and butadiene were mutually irradiated with 25 kGy of gamma radiation at a dose rate of approximately 5 kGy/h. (page 4 of 20) | | | | |

| | EVALUATION | | | | | | |
|--------------------------------------|-----------------------------|-----------------------------|--------|---|--|--|--|
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality methods from frequently-used sources. | | | |
| Domain 2: Representativ | /eness | | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Australia, an OECD country. | | | |
| | Metric 3: | Applicability | High | Data are for organic fabric manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed by stating the limits of detection in the experiment. Variability addressed by using different solvents. | | | |
| Overall Quality Determination | | | High | | | | |

| Study Citation: | Rutkowski, J | Rutkowski, J. V., Levin, B. C. (1986). Acrylonitrile butadiene styrene copolymers (ABS) - pyrolysis and combustion products and their toxicity - a review | | | | | |
|--------------------------------------|--|---|------------|---|--|--|--|
| HERO ID. | 1479361 | | | | | | |
| Conditions of Use: | Processing (A | ssing (ABS plastic) | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| Process description: | ABS polymers can be produced by two general methods, each of which generates a different type of plastic. Type A ABS polymers are produced by a mechanical blending of a styrene-acrylonitrile copolymer resin with a butadiene-based elastomer (butadiene acrylonitrile rubber). The production of Type B ABS involves a grafting of styrene and acrylonitrile onto polybutadiene. The Type B polymer also contains a styrene-acrylonitrile copolymer and ungrafted polybutadiene. The types of plastics are varied further by differences in the relative proportions of the monomer components. | | | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | Medium | The assessment or report uses high quality data and/or techniques or sound methods that are not from a frequently used source and associated information does not indicate flaws or quality issues. | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for use in polymer production, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | Medium | The report provides only limited discussion of the variability and uncertainty in the results. | | | |
| Overall Quality Determination | | | Medium | | | | |

| Study Citation: | Ryan, M. E., | Stephenson, M. J., Grosser, K., Karadi | n, L. J., Kaknes, P. (1 | 1996). Statistical analysis of product variability associated with continuous and | | |
|--------------------------------|-----------------------|--|---|--|--|--|
| | cut sheet the | cut sheet thermoforming operations. Polymer Engineering and Science 36(19):2432-2442. | | | | |
| HERO ID: Conditions of User | 5794481 Drocossing | 94481 | | | | |
| | Processing | | | | | |
| | | | EXTRACTION | | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Life cycle description: | | Polymer in rubber manufacturing, plastic a | and resin manufacturing | | | |
| Process description: | | The material used to produce the drinking (150°C (270 to 310°F). The commercial pro- | cups is a blend of a styre oduction process uses a | ene-butadiene block copolymer. The operating temperatures studied were in the range of 130 to roll-fed sheet having a thickness of 0.2 mm (80 mils), whereas the pilot test former employs a | | |
| | | roll-fed sheet having a thickness of 0.1 mm | n (42 mils). | | | |
| | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality techniques that are not from frequently-used sources and there are no known quality issues. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for butadiene polymer use in plastic production, an in-scope occupational sce- nario. | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | |
| | Metric 5: | Sample Size | N/A | Process description. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| Domain 5. Accessionity, | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | |
| | | | | | | |
| Domain 4: Variability an | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | The report does not address variability or uncertainty. | | |
| Overall Qualit | y Detern | nination | Medium | | | |

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| Study Citation: | Scarselli, A., | Scarselli, A., Corfiati, M., Marzi, Di, D., Iavicoli, S. (2017). Appraisal of levels and patterns of occupational exposure to 1,3-butadiene. Scandinavian | | | | | | |
|--------------------------------------|----------------|---|------------------------------|--|--|--|--|--|
| HERO ID. | Journal of Wo | ork, Environment and Health 43(5):494-50 | 3. | | | | | |
| Conditions of Use: | Domestic Ma | nufacturing, Processing, Commercial use | | | | | | |
| | | FYTRACTION | | | | | | |
| Parameter | | Data | | | | | | |
| | | | | | | | | |
| Life cycle description: | | At industrial level, 1,3-butadiene is used as copolymers, as well as in the production of re | a chemical intermed sins. | liate to produce many chemicals, mostly in the manufacturing of rubber, plastics, and their | | | | |
| | | | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| · · · · · · | Metric 2: | Geographic Scope | Medium | Data are from Italy, an OECD country. | | | | |
| | Metric 3: | Applicability | High | Data are for various in-scope occupational scenarios including processing and commer- cial use. | | | | |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. | | | | |
| | Metric 5: | Sample Size | N/A | Process description. | | | | |
| Domain 3: Accessibility/ Clarity | | | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Sample type provided but no other metadata. | | | | |
| D . 4 W . 1 | 111 4 4 | | | | | | | |
| Domain 4: Variability an | Metric 7: | Metadata Completeness | Medium | The report provides only limited discussion of the variability and uncertainty in the results. | | | | |
| Overall Quality Determination | | | Medium | | | | | |

| General Engineering Assessment |
|--------------------------------|
| 8 8 8 |

| Study Citation: | Sigma-Aldrich, (2020). Safety data sheet: 1,3 Butadiene. :11. | | | | |
|--|---|-----------------------------|------------|--|--|
| HERU ID: Conditions of Use: | 030/829 Laboratory (| Themical | | | |
| Conditions of Use. | Laboratory | chemical | | | |
| _ | | | EXTRACTION | I | |
| Parameter | | Data | | | |
| Chemical concentration | : | <=100% | | | |
| | | | EVALUATION | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | SDS information is primary data from the supplier. SDS does not appear to have quality issues. | |
| Domain 2: Representati | veness | | | | |
| ľ | Metric 2: | Geographic Scope | High | Product is from a US supplier. | |
| | Metric 3: | Applicability | High | SDS is applicable to an occupational scenario within the scope of the risk evaluation. | |
| | Metric 4: | Temporal Representativeness | High | Source is from 2024, which is less than 10 years old. | |
| | Metric 5: | Sample Size | Low | Single value - no distribution/statistics. | |
| Domain 3: Accessibility | // Clarity | | | | |
| ······································ | Metric 6: | Metadata Completeness | Low | Source just provides concentration and does not document how this value was obtained. | |
| Domain 4: Variability a | nd Uncertainty | | | | |
| 2 | Metric 7: | Metadata Completeness | Low | Does not address variability or uncertainty. | |
| Overall Quality Determination | | | Medium | | |

| Study Citation: | Sim, P. H. (2001). Olefins - Texas petrochemicals boosts butadiene capacity by one-third. Chemical Week 163(28):14-14. | | | | |
|--------------------------|--|---|---------------------------|--|--|
| Conditions of Use: | Manufacturii | ng | | | |
| | | | FXTRACTION | I | |
| Parameter | | Data | EATRACTIO | | |
| Production, import, or u | se volume: | Texas Petrochemicals in Houston has a t | otal butadiene production | of 1.2 billion lbs/yr (page 1 of 1) | |
| | | | EVALUATION | I | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | |
| Domain 2: Representati | veness | | | | |
| Ĩ | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for butadiene manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | |
| Domain 4: Variability a | nd Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed by explaining the decline of the butadiene market. Variability is not addressed. | |
| Overall Ouali | tv Detern | nination | Medium | | |

| Study Citation: | Sim. P. H. (20 | 005). Butadiene continues to rise. Chen | nical Week 167(2):36. | | | | |
|---|----------------|---|--|--|--|--|--|
| HERO ID: | 5709145 | . (2005), Buddole continues to fise. Chemical Week 10/(2),50. | | | | | |
| Conditions of Use: | Domestic ma | nufacturing | | | | | |
| EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | |
| Production, import, or use volume: Sabina Petrochemicals plant in Port Arthur, T: globally it was 9 million metric tons. (page 1 c | | rr, TX has capacity of 41 e 1 of 1) | 0,000 metric ton/yr started up in 2004 US BD demand in 2004 was 2.25 million metric ton; | | | | |
| Life cycle description: | | Global growth of butadiene is driven by po | olybutadiene rubber, whi | ch consumes butadiene (page 1 of 1) | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | - | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | | | |
| Domain 2: Representativ | veness | | | | | | |
| r | Metric 2: | Geographic Scope | High | Data are from the U.S. | | | |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | |
| Domain 4. Variability and Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Quality Determination | | | Medium | | | | |

| Study Citation: | Steinle, P. (2016). Characterization of emissions from a desktop 3D printer and indoor air measurements in office settings. Journal of Occupational and Environmental Hygiene 13(2):121-132. | | | | | |
|-------------------------|--|--|--|--|--|--|
| HERO ID: | 3124670 | | | | | |
| Conditions of Use: | Commercial Use | | | | | |
| | EXTRACTION | | | | | |
| Parameter | Data | | | | | |
| | | | | | | |
| Life cycle description: | In this study Acrylonitrile butadiene styrene (ABS) is used as a filament 1.75 or 3 mm in diameter for use in FDM-printers. ABS is also a widely used standard polymer for many toys and consumer products (page 2 of 13). for ABS, carbon monoxide and hydrogen cyanide are regarded as critical combustion products and the respective copolymers as main component of injection-molding emissions (page 3 of 13). | | | | | |
| Process description: | Most FDM-printers operate with either PLA or ABS filaments of 1.75 or 3 mm diameter, which are extruded at temperatures of usually about 210°C (PLA) and 240°C (ABS) through a moving nozzle onto maneuverable base plates, which are usually heated (temperature range 50–100°C). On this platform, the object is build layer by layer. (Page 2 of 13) | | | | | |
| Chemical concentration | Yellow ABS and PLA filament of 1.75 mm diameter was obtained from the same manufacturer. Composition according to the material safety data sheet (MSDS): 95–100% ABS / 80–90% PLA, rest not declared. (Page 3 of 13) | | | | | |

| | | | EVALUA' | ΓΙΟΝ |
|-----------------------------------|----------------|-----------------------------|---------|---|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. |
| Domain 2: Representati | veness | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from Switzerland, an OECD country. |
| | Metric 3: | Applicability | High | Data are for 3D printer emissions in an office space, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | High | Data are no more than 10 years old. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility | // Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | Assessment or report clearly documents results, methods, and assumptions. Data sources are generally described but not fully transparent. |
| Domain 4: Variability a | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by mentioning undetectable species and explaining differences between printer types. Variability addressed by multiple visits to the same site 7 months apart. |
| Overall Quality Determination Hig | | | High | |

General Engineering Assessment

| Study Citation: | Sun, H. N., W | /risters, J. P. (2002). Butadiene. |
|---|------------------------|--|
| HERO ID: Conditions of Use: | 5349218 Manufacture | |
| | | EXTRACTION |
| Parameter | | Data |
| Production, import, or us | se volume: | 4.4 billion pounds (2:0X109 kg) (2000 U.S. production) pg. 1; Capacities in terms of x10 ⁶ kg (10 ⁶ lb)BP Amoco, Chocolate Bayou, Texas 90.7 (200)Eq- uistar, Channelview, Texas 281.2 (620)Equistar, Chocolate Bayou, Texas 68.0 (150)Equistar, Corpus Christi, Texas 90.7 (200)Exxon, Baton Rouge, La. 149.7 (330)Exxon, Baytown, Texas 122.5 (270)Huntsman, Port Neches, Texas 370.6 (850)Shell, Deer Park, Texas 136.0 (300)Shell, Norco, La. 260.8 (575)Texas Petrochemicals, Houston Texas 415.0 (915)Total 1985 (4.410) |
| Life cycle description: | | Butadiene is used primarily in polymers, including SBR, BR, ABS, SBL, and NR. In 2000 these uses accounted for about 89% of butadiene consumed in the United States (1). Styrene–butadiene rubber, the single largest user of butadiene, consumes 29% of the total. It is followed by polybutadiene rubber at 27%. Consumptionfor the other polymers, ABS, SBL, polychloroprene, and nitrile rubber are listed in Table 9. Another significant butadiene use is for manufacturing adiponitrile, NC(CH2)4CN [111-69-3], a precursor for nylon-6,6 production. Other miscellaneous chemical uses, such as for ENB (ethylidene norbornene) production, account for 7% combined (Fig. 4) (271). pg. 20 |
| Process description: | | 1,3-Butadiene is manufactured primarily as a coproduct of steam cracking to produce ethylene in the United States, Western Europe, and Japan. However, in certain parts of the world it is still produced from ethanol. The earlier manufacturing processes of dehydrogenation of n-butane and oxydehydrogenation of n-butanes have significantly declined in importance and output. Efforts have been made to make butadiene from other feedstocks such as other hydrocarbons, coal (2,3), shale oil (4); and renewable sources like animal and vegetable oil (5), cellulose,hemicellulose, and lignin (6,7), but in the United States none of these have moved beyond the research and development stage.During the reaction a hydrocarbon feedstock is heated to~800oC and 34 kPa (5 psi) for less than a second during which carbon–carbon and carbon–hydrogen bonds are broken. As a result, a mixture of olefins, aromatics, tar, and gases are formed. These products are cooled and separated into specific boiling range cuts of C1, C2, C3, C4, etc. The C4 fraction contains butadiene, isobutylene, 1-butene, 2-butene, and some other minor hydrocarbons.The overall yields of butadiene depend on both process parameters (231) and the composition of feedstocks (Table 4) (232). Generally, heavier steam cracking feedstocks produce greater amounts of butadiene as a by-product. Thus, with heavier feedstocks like light naphtha or virgin gas oil, up to about 5.4 wt% of the total product is butadiene. The processes of separating butadiene from other components is dominated commercially by the extractive distillation process. Full description of n-butenes pg.15Separation and purification of butadiene from other components is dominated commercially by the extractive distillation process. |
| Number of sites: Chemical concentration: | | 10 sites >=99.5% 1,3-butadiene |

| | | | EVALUA | ΓΙΟΝ |
|-------------------------|-----------|-----------------------------|---------------|---|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources (e.g., European Union or OECD reports, NIOSH HHEs, journalarticles, Kirk-Othmer) and are generally accepted by the scientific community, and associated information does not indicate flaws or quality issues. |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Medium | The report is generally more than 10 years but no more than 20 years old. |
| | Metric 5: | Sample Size | N/A | N/A- no sampling data |
| | | | | |

Continued on next page ...

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General Engineering Assessment

HERO ID: 5349218 Table: 1 of 2

| continued from previous page | | | | | |
|---------------------------------------|---------------|------------------------------------|---------|--|--|
| Study Citation: | Sun, H. N., V | Vristers, J. P. (2002). Butadiene. | | | |
| HERO ID: | 5349218 | | | | |
| Conditions of Use: | Manufacture | | | | |
| | | | EVALUA' | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric /: | Metadata Completeness | Medium | The report addresses variability but not uncertainty in the results. | |
| Overall Quality Determination | | High | | | |

| Study Citation: | Sun, H. N., V | Vristers, J. P. (2002). Butadiene. | | |
|--------------------------|----------------|--|---|---|
| HERO ID: | 5349218 | | | |
| Conditions of Use: | Processing as | s a reactant | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| | | | | |
| Process description: | | Pages 4-151,3-butadiene is processed as a prene (qv), 2-chloro-1,3-butadiene, [126-99 products; sulfolane; SBR, polybutadiene (F | reactant for the p 9-8] is produced 3R), styrene– but | production of hexamethylenediamine [124-09-4], a key comonomer in nylon-6,6 production; Chloro- commercially from butadiene in a three-step process; 1,4-butanediol; 1-butene or 2-butene substituted adiene latex (SBL), acrylonitrile–butadiene–styrene polymer (ABS), nitrile rubber (NR) and more |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | <u> </u> | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods |
| | | | | that are from frequently used sources (e.g., European Union or OECD reports, NIOSH HHEs, journal articles, Kirk-Othmer) and are generally accepted by the scientific com- munity, and associated information does not indicate flaws or quality issues. |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Medium | The report is generally more than 10 years but no more than 20 years old. |
| | Metric 5: | Sample Size | N/A | n/a- no sampling data |
| Domain 2. Accessibility | Clarity | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. |
| Domain 4: Variability or | nd Uncertainty | | | |
| Domain 4. variauliity al | Metric 7: | Metadata Completeness | Medium | The report addresses variability but not uncertainty in the results. |
| | | r | | |
| Overall Qualit | ty Detern | nination | High | |

| Study Citation: HERO ID: Conditions of Use: | Suresh, S. S., Bonda, S., Mohanty, S., Nayak, S. K. (2018). A review on computer waste with its special insight to toxic elements, segregation and recycling techniques. Process Safety and Environmental Protection 116:477-493. 4665434 Disposal | | | | | |
|---|--|--|--|--|--|--|
| | EXTRACTION | | | | | |
| Parameter | Data | | | | | |
| Production, import, or Process description: | In 2014, 41.8 million metric tons of waste electrical and electronic equipment were produced. 20% of this waste is plastics, and 30% of the plastic waste is ABS. "Plastics and metals have to be sorted prior to recycling of any WEEE products. The first step in the recycling process is pre-treatment of the material for removing visible contaminants which are adhered to the products, such as oil particles, dust, labels etc. The computer parts include various products like plastic housing, monitors including both CRT and LCD, floppy, DVD and CD drive, wires for data and electrical transmission cables, electronic products such as power supply batteries, PCBs which is implanted with various metals in a supporting insulator plastic etc The liberation and diminution of the recyclable materials in a computer waste are usually achieved by shredding or crushing process with the help of harmer milling or shredders After shredding of the computer waste materials a variety of sorting techniques such as magnetic separation, electrostatic separation, eddy current separation, triboelectrostatic separation and density separation and forth flotation can be used for the isolation of metals and plastics from the mixture. Major portions of the computer waste comprise of metals and plastics, which can be recovered during disassembly stage and can be used for further applications through upgrading their properties. This is performed by metallurgical processes like hydrometallurgy or pyrometallurgy. The recycling methods such as mechanical recycling, chemical recycling and thermal recycling techniques are commonly used for the recycling of plastics recovered from the computer waste. However, most of the plastic resins have incorporated with various additives such as fillers, FRs and heavy metals, and most of them are hazardous to the environment. Therefore a sufficient attention should be given prior to the selection of the recycling methods. Thermoplastics materials like ABS are commonly recycled via mechanical recycling like in | | | | | |
| Chemical concentration | As of 2012, ABS makes up 34 wt% of computers, 45% of CPU's, and 70% of CRT monitors. | | | | | |

| EVALUATION | | | | | |
|-------------------------------|-----------|-----------------------------|--------|--|--|
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| Me | tric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. | |
| Domain 2: Representativenes | s | | | | |
| Me | tric 2: | Geographic Scope | Low | Data are from India, a non-OECD country. | |
| Me | tric 3: | Applicability | High | Data are for the disposal and recycling of butadiene, an in-scope occupational scenario. | |
| Me | tric 4: | Temporal Representativeness | High | Data are no more than 10 years old. | |
| Me | tric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (percentages, production data) but discrete samples not provided and distribution not fully characterized. | |
| Domain 3: Accessibility/ Clar | rity | | | | |
| Me | tric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Domain 4: Variability and Un | certainty | | | | |
| Me | tric 7: | Metadata Completeness | Medium | Variation in chemical compositions of plastic components is addressed. Uncertainty isn't addressed. | |
| | | | | | |
| Continued on next page | | | | | |

| | | continued from previous page | | | | | |
|---------------------|---|---|--|--|--|--|--|
| Study Citation: | Suresh, S. S., Bonda, S., Mohanty, S., Nayak techniques, Process Safety and Environmen | t, S. K. (2018). A review on computer waste waste waste la Protection 116:477-493 | ith its special insight to toxic elements, segregation and recycling | | | | |
| HERO ID: | 4665434 | | | | | | |
| Conditions of Use: | Disposal | | | | | | |
| | | EVALUATION | | | | | |
| Domain | Metric | Rating | Comments | | | | |
| Overall Qual | ity Determination | High | | | | | |

| Study Citation: | Tan, H., Wang, Q., Wang, A., Ye, Y., Feng, N., Feng, X., Lu, L., Au, W., Zheng, Y., Xia, Z. (2010). Influence of GSTs, CYP2E1 and mEH polymorphisms | | | | | | |
|--------------------------|---|---|--------------------------|---|--|--|--|
| HEBO ID: | on 1, 3-butadiene-induced micronucleus frequency in Chinese workers. Toxicology and Applied Pharmacology 247(3):198-203. | | | | | | |
| Conditions of Use: | Processing | | | | | | |
| | Trocessing | | | | | | |
| Da | | Data | EXTRACTION | N | | | |
| Parameter | | | | | | | |
| | | | | | | | |
| Production, import, or u | ise volume: | It is estimated that the total amount of BI | D capacity is approximat | ely 12 million tons worldwide in 2006, in which in China is nearly 1.61 million tons. | | | |
| Life cycle description: | | Production for synthetic rubber and resin | manufacturing | | | | |
| | | | EVALUATION | Ň | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Data from peer reviewed journal. | | | |
| Domain 2. Representati | veness | | | | | | |
| 2 main 2. representati | Metric 2: | Geographic Scope | Low | The data are from a non-OECD country | | | |
| | Metric 3: | Applicability | High | Report is within scope. | | | |
| | Metric 4: | Temporal Representativeness | Medium | The report is generally more than 10 years but no more than 20 years old. | | | |
| | Metric 5: | Sample Size | N/A | Production and life cycle description. | | | |
| Domain 3. Accessibility | v/ Clarity | | | | | | |
| 2 omain 5. 7 locosionit | Metric 6: | Metadata Completeness | High | Most metadata included. | | | |
| | | L | | | | | |
| Domain 4: Variability a | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | The report provides only limited discussion of the variability and uncertainty in the | | | |

| Study Citation: | Texaco Chem Co, (1992). Initial submission: Letter from Texaco Chem Co to USEPA regarding a study in mutation and human exposure to butadiene with | | | | | | |
|--------------------------------------|--|---|------------|---|--|--|--|
| HERO ID: Conditions of Use: | cover letter dated 110292 and attachments. 5665270 Manufacture | | | | | | |
| | | | EXTRACTION | | | | |
| Parameter | | Data | | | | | |
| Production, import, or us | se volume: | Total production in 1987 of 2.7 billion lbs (pg | 13) | | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | Low | The data source is unspecified. | | | |
| Domain 2: Representativ | veness Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- | | | |
| | N | A 11 1 11. | TT: 1 | ated. | | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | | |
| | Metric 4: | Temporal Representativeness | Low | worker activities that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | N/A | N/A - This metric is not applicable to the data being extracted | | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | N/A | N/A - This metric is not applicable to the data being extracted | | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | N/A | N/A - This metric is not applicable to the data being extracted | | | |
| Overall Quality Determination | | | Medium | | | | |

| Study Citation: HERO ID: Conditions of Use: | Texaco Chem Co, (1993). Support: mutation and human exposure to butadiene with cover letter dated 121692. 5665287 Manufacturing | | | | |
|--|---|--|--------|--|--|
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Production, import, or us Life cycle description: | se volume: | Total production in 1987 of 2.7 billion lbs. Domestic Manufacturing | | | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources. | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | |
| | Metric 3: | Applicability | High | Data are for the manufacture of butadiene, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Low | The report is more than 20 years old. The report captures operations, equipment, and worker activities that are expected to be outdated. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling at different sites within the plant. | |
| Overall Quality Determination | | | High | | |

| Study Citation: | Tossavainen, | Tossavainen, A. (1978). Styrene use and occupational exposure in the plastics industry. Scandinavian Journal of Work, Environment and Health 4(2 | | | | | | |
|---------------------------|---------------------|--|------------------------------|---|--|--|--|--|
| | SUPPL.):7-1 | 3. | | | | | | |
| HERO ID: | 1151237 | | | | | | | |
| Conditions of Use: | Processing | | | | | | | |
| | | | EXTRACTION | I | | | | |
| Parameter | | Data | | | | | | |
| | | | | | | | | |
| Production, import, or u | se volume: | 1.8 million tons of ABS produced per ye | ear. 4 million tons of styre | ne-butadiene copolymers produced per year. | | | | |
| Life cycle description: | | Polymerization of plastic resins | | | | | | |
| | | | | | | | | |
| | | | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | High | Data comes from Institute of Occupational Health in Finland, and Kirk-Othmer. | | | | |
| Demein 2. Demessati | | | | | | | | |
| Domain 2: Representati | Veness Matria 2: | Gaographia Saona | Madium | Date is from an OECD country. | | | | |
| | Metric 2: | Applicability | High | Data is within scope | | | | |
| | Metric 4: | Temporal Representativeness | Low | Data is over 20 years old | | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | | |
| | incure 5. | Sumple Size | 1.1/1.1 | | | | | |
| Domain 3: Accessibility | // Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | Data sources are clearly cited and included. | | | | |
| | | - | | · · · · · | | | | |
| Domain 4: Variability and | nd Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Uncertainty isn't addressed. | | | | |
| | | • | | | | | | |
| Overall Qualit | ty Detern | nination | Medium | | | | | |

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: | Ition: Toxicology Excellence for Risk Assessment (TERA) (2016). Exposure assessment: Potential for the presence of phthalates in specified materials concentrations above 0.1 percent. | | | | | | |
|------------------------|---|--|--|--|--|--|--|
| HERO ID: | 515525 | | | | | | |
| Conditions of Use: | Processing for plastic materials manufacturing, Recycling | | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | Data | | | | | | |
| | | | | | | | |
| Process description: | Ethylene-butadiene rubber: synthesized using catalysts such as titanium-based, vanadium-based, metallocene, lanthanide-based organometallics, neodymocenes Impact-modified PS: used as copolymer; polyBD synthesized, then PS grafted on using Ziegler Natta catalyst; use injection molding, extrusion, blow molding, or thermoforming SBS and SB Rubber: SBS prepared commercially using anionic polymerization methods and either sequential, coupling, or multifunctional methods to achieve triblock copolymer; SB rubber prepared by emulsion polymerization, or batch or continuous solution anionic polymerization; processed using injection molding as most common for thermoplastic elastomers Recycling: may use mechanical, thermal, chemical recycling for typical polymers; rubbers recycled via ambient, cryogenic, or wet grinding into smaller pieces, but also devulcanization and further reprocessing to form a thermoplastic elastomer | | | | | | |
| Chemical concentration | : SB rubber is randomly copolymerized with approximately 75% BD by weight; final styrene content in anionic polymerzation of SBR is typically 10-40% styrene waste electrical and electronic equipment contians approx. 10-30% plastic with mainly styrene based ABS and HIPS as constituents | | | | | | |

| EVALUATION | | | | | | |
|--------------------------|----------------|-----------------------------|--------|--|--|--|
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for plastic materials manufacturing and recycling, in-scope occupational sce- narios. | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | N/A | Process description. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Qualit | y Detern | nination | Medium | | | |

| Study Citation: HERO ID: | ToxStrategies, (2021). Analysis of 1,3-butadiene industrial hygiene data. 9356965 | | | | | |
|-----------------------------|--|--|--|--|--|--|
| Conditions of Use: | Manufacturing and Processing as a Reactant conditions of use | | | | | |
| | EXTRACTION | | | | | |
| Parameter | Data | | | | | |
| Process description: | Butadiene is produced commercially by three processes:• Steam Cracking of Paraffinic Hydrocarbons: In this process, butadiene is a coproduct in the manufacture of ethylene (the ethylene co-product process)• Catalytic Dehydrogenation of n-Butane and n-Butene (the Houdry process)• Oxidative Dehydrogenation of n-Butene (the Oxo-D or O-X-D process) These manufacturing processes are performed in closed systems. Each of these processes produces a stream commonly referred to as crude butadiene that is rich in 1,3-butadiene. Separation and purification of the butadiene stream is typically carried out by extractive distillation, since the boiling points of the various C4 components are so close to each other. The final concentration in the purified butadiene product is typically <99 wt % pure and is stored liquefied in a pressurized sphere. Liquefied butadiene is shipped by pipelines, ships, barges, rail tank cars, tank trucks and bulk liquid containers to industrial customers who use it as a reactant or ingredient. The immediate industrial users of 1,3 butadiene either polymerize the butadiene monomer or use it as a chemical intermediate. It is important to note that these intermediates are subsequently sold to manufacturers who make final end products for consumers, listed | | | | | |
| Number of sites: | 4/ | | | | | |

| EVALUATION | | | | | |
|--------------------------------------|-----------------------------|-----------------------------|--------|--|--|
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Medium | Comprehensive study by trade association | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | High | US | |
| | Metric 3: | Applicability | High | The NAICS codes for which the data are represented are:324110 – Petroleum refiner- ies325110 – Petrochemical manufacturing325199 – Other organic chemical manufac- turing325210 – Resin and synthetic rubber manufacturing325211 – Plastic and resin manufacturing325991 – Custom compounding of purchased resins325998 – All other chemical product and preparation manufacturing | |
| | Metric 4: | Temporal Representativeness | High | All of the Consortium data were collected during theyears of 2010 -2019 and therefore directly applicable to EPA's risk evaluation. | |
| | Metric 5: | Sample Size | N/A | process description | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | N/A | process description | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | N/A | process description | |
| Overall Quality Determination | | | High | | |

| Study Citation: HERO ID: Conditions of Use: | Tuncay, V., Ooijen, van, A., P.M. (2019). 3D printing for heart valve disease: a systematic review. 3(1):9. 5789597 Plastic and rubber products |
|---|--|
| | EXTRACTION |
| Parameter | Data |
| Process description: | PDF Pg. 4"The literature shows that acrylonitrile butadiene styrene or ABS (4/14, 29%) and TangoPlus FullCure 930 (5/14, 36%) (Stratasys Ltd., Eden Prairie, MN, USA) are the most commonly used materials (Table 1). TangoPlus FullCure 930 is a commercially available translucent rubber-like PolyJet photopolymer material. It can simulate different levels of hardness, elongation, and tear resistance. Because of the difficulty of direct printing in flexible materials, many papers describe a process in which print casts and molds are printed in other materials that are then dipped in, or coated with, silicone to obtain flexible vessels and valves with more accurate tissue properties [12, 27]. A challenge with this method is that it must either be possible to remove the silicone from the cast or mold after hardening or the cast or mold should be printed in a dissolvable material. Few examples of customised printers also exist that directly print with (sanitary) silicone [11, 31]."PDF Pg. 5"Several printing techniques exist. Among them, most frequently used and well known are fused deposition modeling (FDM), STL, PolyJet, and laser sintering."PDF Pg. 6"Based on the literature review performed, it is clear that STL is the preferred method for cardiac valve printing (40%), followed by FDM (30%). The preference for STL can be mainly explained by its ability to print more easily with flexible and transparent materials than other techniques. In some cases, a dedicated setup was built to allow less conventional printing materials or printing hardware. One example setup in the literature was built with a syringe filled with (sanitary) silicone that was used to print a semi-transparent, flexible aortic root [31]. A high accuracy could be achieved (3.0% error along the x- and y-axes; 4.1% error along the z-axis). Although this was a very cheap solution, printing and post-processing time of the print were quite long (from 3 h and 20 min to 3 days)." |

| | | | EVALUA' | ΓΙΟΝ |
|--------------------------------------|------------------------------------|-----------------------------|---------|--|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. |
| Domain 2: Representati | veness | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from the Netherlands, an OECD country. |
| | Metric 3: | Applicability | High | Data are for Plastic and Rubber products, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. |
| | Metric 5: | Sample Size | N/A | N/A - process description. |
| Domain 3: Accessibility | <pre>/ Clarity Metric 6:</pre> | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | N/A | N/A - process description. |
| Overall Quality Determination | | | High | |

| Study Citation: | U.S. BLS, (2023). U.S. Census Bureau of Labor Statistics Data from 2021. | | | | | |
|---------------------------------------|--|--|------------------|--|--|--|
| Conditions of Use: | All | | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | - | | | |
| Number of sites: | | Used to develop a method to estimate numbe | r of sites and v | vorkers. | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | BLS is expected to use reliable survey methods. | | |
| Domain 2: Representativ | veness | | | | | |
| Ĩ | Metric 2: | Geographic Scope | High | U.S. based economic data. | | |
| | Metric 3: | Applicability | High | These economic data cover all industry and occupation types in scope for all chemicals. | | |
| | Metric 4: | Temporal Representativeness | High | The BLS OES data are from 2021. | | |
| | Metric 5: | Sample Size | High | The BLS OES program provides detailed statistics and estimated relative | | |
| | | | | standard error for each state, industry, and occupation survey conducted (https://www.bls.gov/oes/current/oes_research_estimates.htm). | | |
| | | | | | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | BLS documents results and methods, but underlying survey results not accessible. | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Limited discussion of variability and uncertainty in results. | | |
| Overall Quality Determination | | High | | | | |

| Study Citation: | U.S. EPA, (1985). Mutagenicity and carcinogenicity assessment of 1,3-butadiene. Review draft. | | | | | | |
|--------------------------|---|--|---|---|--|--|--|
| Conditions of Use: | 10295577 Manufacturi | ν turinσ | | | | | |
| | | 8 | EVTDACTION | | | | |
| Parameter | | Data | EATRACTION | | | | |
| | | Dutu | | | | | |
| Production, import, or u | se volume: | In 1977 between 2.1 and 7.3 billion pour | nds was produced or impo | rted (15 of 104) | | | |
| Comments: | | See pages 47-70 for summary of epidemi done in different specific plants such a n | iologic studies, most of when we want that wo | hich did not have extractable information but did have general information about various studies rk at a given facility and how many years worked (mostly rubber plants) | | | |
| | | | EVALUATION | 1 | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources. | | | |
| Domain 2: Representativ | veness | | | | | | |
| • | Metric 2: | Geographic Scope | High | The data are from the United States. | | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | | |
| | Metric 4: | Temporal Representativeness | Low | The report is more than 20 years old. | | | |
| | Metric 5: | Sample Size | N/A | No sample data. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | The report does not address variability or uncertainty. | | | |
| Overall Qualit | ty Deterr | nination | Medium | | | | |

PUBLIC RELEASE DRAFT

General Engineering Assessment

| Study Citation: | U.S. EPA, (1 | 985). Mutagenicity and carcinogenicit | y assessment of 1,3-bu | itadiene. Review draft. | | | | |
|--------------------------------------|--|--|--|--|--|--|--|--|
| HERO ID: Conditions of User | 10293377 Dreasesing a | 1933/7 | | | | | | |
| | Processing a | | | | | | | |
| _ | | _ | EXTRACTIO | N | | | | |
| Parameter | | Data | | | | | | |
| | | | | | | | | |
| Life cycle description: | Used by the styrene-butadiene rubber and polybutadiene rubber industries (page 9 of 104) Used as intermediate in production of polymers, elastomers, and other chemicals. Major use in manufacture of styrene-butadiene rubber (synthetic rubber). Also used as intermediate to produce a variety of industrial chemicals and adhesives (page 15 of 104) | | | | | | | |
| Chemical concentration: | : | Typical recipe for SBR, butadiene accou | nts for 26% of total ingre | dients (page 49 of 104) | | | | |
| Comments: | | See pages 47-70 for summary of epidem done in different specific plants such a n | iologic studies, most of w umber of workers that wo | which did not have extractable information but did have general information about various studies bork at a given facility and how many years worked (mostly rubber plants) | | | | |
| | | | EVALUATION | ٠ | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | | | | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources. | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States. | | | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | | | |
| | Metric 4: | Temporal Representativeness | Low | The report is more than 20 years old. | | | | |
| | Metric 5: | Sample Size | N/A | No sample data. | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | | | |
| Domain 4 [.] Variability ar | nd Uncertainty | | | | | | | |
| Domain 4. Variability al | Metric 7: | Metadata Completeness | Low | The report does not address variability or uncertainty. | | | | |
| Overall Quality Determination Medium | | | | | | | | |

November 2024

| Study Citation: | U.S. EPA, (2 | 020). 2020 CDR: Commercial and co | nsumer use. | |
|---------------------------------------|--------------|--|--------------------|---|
| HERO ID: | 10366189 | | | |
| Conditions of Use: | Manufacture | and Import | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| | | | | |
| Production, import, or us | se volume: | Provides U.S. domestic manufactured an | nd imported PV and | %PV to downstream uses. |
| Number of sites: | | Provides number of manufacturing and | import sites. | |
| Chemical concentration: | : | Provides concentration. | - | |
| Physical form: | | Provides physical form. | | |
| | | | | |
| | | | EVALUA' | ΓΙΟΝ |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | EPA is a trusted source. |
| | | | | |
| Domain 2: Representativ | veness | | TT: 1 | |
| | Metric 2: | Geographic Scope | High | CDR is U.S. based data. |
| | Metric 3: | Applicability | High | CDR covers chemical manufacturers and importers, which are in scope for all chemi- cals. |
| | Metric 4: | Temporal Representativeness | High | EPA used data from the 2020 CDR. |
| | Metric 5: | Sample Size | Medium | Due to reporting threshold, statistical representativeness is unclear. |
| | | | | |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | Submissions do not include method of how production volumes were determined. CDR |
| | | | | industry sector codes, industrial processing and use codes, industrial function codes, and commercial product codes provide good metadata; but lack of clarifying information and |
| | | | | narratives and occasional misreportings limit clarity of data. |
| | | | | |
| Domain 4: Variability and Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Low | CDR data do not address variability or uncertainty in submitter provided data. |
| | | • | TT 1 | |
| Overall Qualit | ty Detern | nination | High | |

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HERO ID: 10476131 Table: 1 of 1

| Study Citation: | U.S. EPA, (1984). Assessment of occupational exposure data on 1,3-butadiene in plants producing synthetic rubbers, plastics, and resins. | | | | | |
|-------------------------------------|--|--|-----------|---|--|--|
| Conditions of Use: | Plastic mater | Plastic material and resin manufacturing, Synthetic rubber manufacturing | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| | | | | | | |
| Life cycle description: | | Rubber and Plastic Manufacturers who use | Butadiene | | | |
| Number of sites: | | Number of North American SBR Plants: 11 | | | | |
| Chemical concentration: | | Pure Butadiene (100% concentration) | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | U | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States. | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | Low | The report is more than 20 years old. | | |
| | Metric 5: | Sample Size | N/A | No sample data. | | |
| Domain 3 [,] Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Assessment or report clearly documents results, methods, and assumptions. Data sources are generally described but not fully transparent. | | |
| Domain 4: Variability an | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | N/A | No scope to address variability and uncertainty. | | |
| Overall Qualit | y Detern | nination | High | | | |

Page 890 of 933

| Study Citation: | U.S. EPA, (2 | 019). Synthetic turf field recycled tire | crumb rubber re | search under the Federal Research Action Plan, Final report part 1: Tire crumb rubber |
|-------------------------------------|----------------|--|----------------------|---|
| • | characterizat | ion, volume 1. | | |
| HERO ID: | 11803647 | | | |
| Conditions of Use: | Recycling | | | |
| | | | EXTRAC | CTION |
| Parameter | | Data | | |
| | | | | |
| Number of sites: | | EPA reached out to 6 tire recycling comp | panies with 9 facili | ties where tire crumb rubber samples were collected. |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data/techniques/methods from frequently-used sources. |
| Domain 2: Representati | iveness | | | |
| 1 | Metric 2: | Geographic Scope | High | Data are from the U.S. |
| | Metric 3: | Applicability | High | Data are for recycling, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. |
| | Metric 5: | Sample Size | Low | Sample distribution is characterized by no statistics. |
| Domain 3: Accessibility | y/ Clarity | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4 [.] Variability a | nd Uncertainty | | | |
| Domain II Variability a | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: | U.S. EPA, (1995). AP-42: Compilation of air pollutant emission factors. Volume I: Stationary point and area sources, fifth edition. | | | | | | |
|---------------------------------------|---|--|--------|--|--|--|--|
| Conditions of Use: | Processing –i | Processing –incorporation into formulation, mixture, or reaction product | | | | | |
| | | | EXTRAC | TION | | | |
| Parameter | | Data | | | | | |
| Process description: | See page 475 for a process description of solvent base surface coating, to which styrene-butadiene rubber acts as a coating solid in the coating formulation. | | | | | | |
| | | | EVALUA | TION | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources | | | |
| Domain 2: Representativ | /eness | | | | | | |
| - | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | | |
| | Metric 4: | Temporal Representativeness | Low | from 1995 | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | | |
| Domain 4: Variability and Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | High | The report addresses variability and uncertainty in the results. Uncertainty is well char- acterized. | | | |
| Overall Quality Determination Hi | | | | | | | |

| Study Citation: | U.S. EPA, (19 | 995). AP-42: Compliation of air pollu | tant emission fac | tors. volume I: Stationary point and area sources, fifth edition. |
|---------------------------|-----------------------------|---|---|---|
| Genditions of User | 40492 Drogossing | recogging as a resolvent | | |
| Conditions of Use: | Flocessing - | processing as a reactain | | |
| | | | EXTRAC | TION |
| Parameter | | Data | | |
| Process description: | | Because of the brittleness of crystal poly the polymer. Such modified polystyrene process, there is a step where, for the pro in the hot styrene. See page 726-729 for Styrene-Butadiene Copolymers | /styrene, styrene is is called high-impa oduction of impact- more information of | frequently polymerized in the presence of dissolved polybutadiene rubber to improve the strength of ict, or rubber-modified, polystyrene. (page 725 of 2050) In the polystyrene batch bulk polymerization grade polystyrene, chopped polybutadiene rubber is added to the feed dissolver, where it is dissolved on this process. See section 6.10 on page 775 to 777 for an in depth process description for producing |
| | | | EVALUA' | ΓΙΟΝ |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources |
| Domain 2. Representativ | venecc | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- |
| | Wieute 2. | Geographic Scope | Ingn | ated. |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Low | from 1995 |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, |
| | | | | T |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | High | The report addresses variability and uncertainty in the results. Uncertainty is well char- acterized. |
| Overall Qualit | y Determ | nination | High | |

| Study Citation: | U.S. EPA, (1 | 1983). Draft existing chemical market re | eview 1,3-butadiene. | | | |
|--|----------------|---|-------------------------|--|--|--|
| HERO ID: | 5664524 | 4 sturing | | | | |
| Conditions of Use: | | | | | | |
| _ | | | EXTRACTIO | N | | |
| Parameter | | Data | | | | |
| Due du stiene interest annu | | | 4 (45 '11' 11 | | | |
| Froduction, import, or u | se volume: | In 1981, the net U.S. production capacity | was 4,645 million lbs. | 462 million los came from imports. (pg. 5/18). | | |
| Process description: | | The majority of butadiene produced in the | ne US is produced as | a considuct with ethylene from the steam cracking of hydrocarbon feedstocks (65%). It is also | | |
| ribeess description. | | commercially produced by oxidating deh | vdrogenation of n-buter | hes and catalytic dehydrogenation of n-butene (35%). (pg. 6/18 and percentages from pg. 7/18)) | | |
| Number of sites: | | 13 known producers (See Table 1) | , | ······································ | | |
| | | | | | | |
| | | | EVALUATIO | N | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | | |
| Domain 2: Representati | veness | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | Applicability | High | Data are for manufacturing and imports of butadiene, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are ex- | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 2. A agagaihility | ./ Clarity | | | | | |
| Domain 5: Accessionity | Matria 6: | Matadata Completeness | Uich | All data sources methods results and assumptions are clearly desumented | | |
| | Metric 0: | Metadata Completeness | nign | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability a | nd Uncertainty | 7 | | | | |
| ······································ | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| | | - | | | | |
| Overall Qualit | ty Deterr | nination | Medium | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | U.S. EPA, (1 | 996). Locating and estimating air emis | sions from sources of | f 1,3-butadiene. |
|--------------------------|----------------|--|----------------------------|---|
| Conditions of Use: | Processing a | cessing as a reactant: Plastic material and resin manufacturing & Synthetic rubber manufacturing | | |
| | | | EXTRACTIO | N |
| Parameter | | Data | | |
| | | | | |
| Production, import, or u | se volume: | Section 3 contains information about sha | re of 1,3-butadiene PV t | that is used for producing the products listed below. |
| Life cycle description: | | 1,3-butadiene used in production of styre | ene-butadiene (SB)copo | olymer, polybutadiene, adiponitrile, neoprene, acrylonitrile-butadiene-styrene (ABS) copolymer, |
| Process description: | | See Section 5 of the document for proces | ss descriptions of the abo | ove processes. |
| Number of sites: | | See section 5.0 for number of sites of so | ome of the above proces | sses.Also, Appendix C contains company and location information for sites at which the above |
| | | listed products are produced. | | |
| Chemical concentration | : | See section 5 of the document for concer | tration of 1,3-butadiene | e in some of the processes. |
| | | | EVALUATIO | N |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Data source is EPA report |
| Domain 2. Representati | veness | | | |
| 2011411 21 11001000 | Metric 2: | Geographic Scope | High | US data |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Low | The report is more than 20 years old, and the data may be outdated with the exception possibly of the process description. |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. It is unclear if analysis is representative. |
| | | | | |
| Domain 3: Accessibility | // Clarity | Matadata Camulatan ara | Madia | |
| | Metric 6: | Metadata Completeness | Medium | Several of the data sources are apparently internal EPA memoranda that are not publicly available. |
| Domain 4: Variability a | nd Uncertaintv | | | |
| j | Metric 7: | Metadata Completeness | Medium | Variability is addressed by including different processes but uncertainty is not addressed. |
| Overall Qualit | ty Detern | nination | Medium | |

| Study Citation: | U.S. EPA, (1 | 996). Locating and estimating air emis | ssions from sources of | f 1,3-butadiene. |
|---|------------------------|---|--|--|
| HERO ID: Conditions of Use: | 6389860 Manufacture | | | |
| | | | EXTRACTIO | N |
| Parameter | | Data | | |
| | | | | |
| Production, import, or us | se volume: | Pg. 30/247: Almost all 1,3-butadiene pr ethylene generation. | roduction, [1.47 millions | s tons (1.33 million megagrams) in 1993] results from recovery of butadiene as a byproduct of |
| Process description: | | Pg. 30/247: 1,3-Butadiene production in stream generated during ethylene produc | the United States is according to the United States is according to the United States is according to the United States in the United States is a state of the | omplished through either of two processes: recovery of butadiene from a mixed-C4 hydrocarbon |
| Number of sites: Pg. 30/247: Of the 10 U.S. producers, 8 are located in Texa butadiene production. See Table 4-1 for list of facilities.Tab | | | are located in Texas and list of facilities.Table C-1 | d 2 in Louisiana. The majority of these producers generate the feedstock at the same location as 1 in Appendix C contains the company name and location of 1,3-butadiene production facilities. |
| | | | EVALUATIO | N |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Data source is EPA report |
| Domain 2: Representativ | veness | | | |
| 2 oniuni 2. Representati | Metric 2: | Geographic Scope | High | US data |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Low | The report is more than 20 years old, and the data may be outdated with the exception possibly of the process description. |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | Some sources are apparently internal EPA sources and are not publicly available. |
| Domain 4: Variability ar | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Low | The report does not address variability or uncertainty. |
| Overall Qualit | ty Detern | nination | Medium | |

General Engineering Assessment

HERO ID: 6389860 Table: 3 of 3

| Study Citation: | U.S. EPA, (1 | 996). Locating and estimating air emiss | sions from sources of | 1,3-butadiene. |
|-------------------------------------|------------------------|---|---------------------------|--|
| HERO ID: Conditions of Use: | 6389860 Multiple CO | Is | | |
| | Multiple CO | | | т |
| Parameter | | Data | EXTRACTION | N |
| | | Data | | |
| Life cycle description: | | Section 7 contains various processes that | that emit 1,3-butadiene e | ither because 1,3-butadiene is used as a raw material or because it is present as an impurity. |
| Process description: | | Section 7 contains some processes descriptions of various processes that emit 1,3-butadiene either because 1,3-butadiene is used as a raw material or because it is present as an impurity. | | |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Data source is EPA report |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | High | US data |
| | Metric 3: | Applicability | Medium | The processes for which information is given may be occupational scenario within the scope of the risk evaluation. |
| | Metric 4: | Temporal Representativeness | Low | The report is more than 20 years old, and the data may be outdated with the exception possibly of the process description. |
| | Metric 5: | Sample Size | N/A | No sample data. |
| Domain 3 [.] Accessibility | / Clarity | | | |
| | Metric 6: | Metadata Completeness | Medium | Several of the data sources are apparently internal EPA memoranda that are not publicly available. |
| Domain 4: Variability ar | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | N/A | No scope to address variability and uncertainty. |
| Overall Qualit | ty Detern | nination | Medium | |

| Study Citation: | U.S. EPA, (1995). Chapter 6: Organic chemical process industry. Compilation of air pollutant emission factors. Volume I: Stationary point and area |
|----------------------|---|
| HERO ID: | sources, fifth edition, AP-42. 7310513 |
| Conditions of Use: | Synthetic rubber manufacturing |
| | EXTRACTION |
| Parameter | Data |
| Process description: | Emulsion Crumb Process Polymerization of styrene and butadiene proceeds continuously through a train of reactors, with a residence time in each reactor of approximately 1 hour. The reaction product formed in the emulsion phase of the reaction mixture is a milky white emulsion called latex. The overall polymerization reaction ordinarily is not carried out beyond a 60 percent conversion of monomers to polymer, because the reaction rate falls off considerably beyond this point and product quality begins to deteriorate. Because recovery of the unreacted monomers and their subsequent purification are essential to economical operation, unreacted butadiene and styrene from the emulsion crumb polymerization process normally are recovered. The latex emulsion is introduced to flash tanks where, using vacuum flashing, the unreacted butadiene is removed. The butadiene is shore-overed. Some noncondensables and VOC vapors pass to the atmosphere or, at some plants, to a flare system. The latex stream from the butadiene is recovery area is then sent to the styrene recovery process, lastally taking place in perforated plate steam stripping columns. From the styrene stripper, the latex is stored in blend tanks. From this point in the manufacturing process, lates is processed continuously. The latex isqueze out most of the entrained water. The liquid (brin/acid) from the screening area and the rotary presses is cycled to the coagulation verses that squeze out most of the entrained water. The liquid (brin/acid) from the screening area and the rotary presses is cycled to the coagulation area for reuse. The conduct. Some plants, to a original equipment in the 19408. The dried product is baled and weighed before shipment. Emulsion Latex ProcessEmulsion polymerization can also be used to produce latex products. These latex wider are qor properise and uses than do the entrup processing advers, which were installed as original equipment in the 19408. The dried product is baled and weighed before shipment. Emulsion Latex ProcessEmulsion |

| | | | EVALUA | TION |
|------------------------|-----------|------------------|----------------|---|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources. |
| Domain 2: Representati | veness | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. |
| | | | Continued on n | ext page |
| | | | | |

General Engineering Assessment

HERO ID: 7310513 Table: 1 of 1

| | | | continued from | previous page | |
|-------------------------|--|-----------------------------|----------------|--|--|
| Study Citation: | U.S. EPA, (1995). Chapter 6: Organic chemical process industry. Compilation of air pollutant emission factors. Volume I: Stationary point and area | | | | |
| HERO ID: | sources, fifth 7310513 | edition, AP-42. | | | |
| Conditions of Use: | Synthetic rul | ober manufacturing | | | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | |
| | Metric 4: | Temporal Representativeness | Low | The report is more than 20 years old. | |
| | Metric 5: | Sample Size | N/A | No sample data - Process Description. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | |
| Domain 4: Variability a | nd Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | N/A | No scope to address variability and uncertainty. | |
| Overall Qualit | ty Detern | nination | High | | |

| Study Citation: HERO ID: Conditions of Use: | U.S. EPA, (1995). Chapter 4.2: Introduction to surface coating. Compilation of air pollutant emission factors. Volume I: Stationary point and area sources, fifth edition, AP-42. 7315820 Paints and coatings |
|---|--|
| | EXTRACTION |
| Parameter | Data |
| Process description: Chemical concentration: | Though 1,3-Butadiene is not specifically mentioned, the group of articles provide information on various types of coating on metal and non-mental surfaces. Solvent base surface coating is conceptually a simple process. A continuous roll of backing material (called the web) is unrolled, coated, dried, and rolled again. A typical solvent base coatingline is shown in Figure 4.2.2.9-1. Large lines in this industry have typical web widths of 152 centimeters (60 in.), while small lines are generally 48 centimeters (24 in.). Line speeds vary substantially, from 3 to 305 meters per minute (10 to 1000 f/min). To initiate the coating process the continuous web material is unwound from its roll. It travels to a coating head, where the solvent base coating formulation is applied. These formulations have specified levels of solvent and coating solids by weight. Solvents used include toluene, xylene, heptane, hexane, and methyl ethyl ketone. The coating solids portion of the formulations consists of elastomers (natural rubber, styrene-butadiene rubber, polyacrylates), tackifying resins (polyterpenes, rosins, petroleum hydrocarbon resins, asphalts), plasticizers (phthalate esters, polybutenes, mineral oil), and fillers (zinc oxide, silica, clay). The order of application is generally release coat, primer coat (if any), and adhesive coat. A web must always have a release coat before the adhesive can be applied. Primer coats are not required on all products, generally being applied to improve the performance of the adhesive. The products manufactured by the PSTL surface coating industry may have several different types of coating applied to them. The 2 primary types of coatings are adhesives and releases. Adhesive coating is a necessary step in the manufacture of almost all PSTL products. It is generally the heaviest coating (typically 0.051 kg/m2, or 0.0011 lb/ft2 and therefore has the highest level of solvent emissions (generally 85 to 95 percent of total line emissions). Release coatings are applied to the backside of tape o |

| | | EVALUA | TION |
|----------------------------------|-----------------------------|--------|---|
| Domain | Metric | Rating | Comments |
| Domain 1: Reliability | | | |
| Metric 1: | Methodology | High | The report uses high quality data that are from frequently used sources and are generally accepted by the scientific community, and associated information does not indicate flaws or quality issues. |
| Domain 2: Representativeness | | | |
| Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. |
| Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. |
| Metric 4: | Temporal Representativeness | Low | Data sources are greater than 20 years old. |
| Metric 5: | Sample Size | N/A | Sample size not applicable to process description. |
| Domain 3: Accessibility/ Clarity | | | |
| Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. |

Domain 4: Variability and Uncertainty

Continued on next page ...
General Engineering Assessment

| HERO ID: 7315820 | Table: | 1 of 1 |
|------------------|--------|--------|
|------------------|--------|--------|

| | | | continued from | previous page | | |
|--------------------------------|---|---|----------------|---|--|--|
| Study Citation: | U.S. EPA, (1 | U.S. EPA, (1995). Chapter 4.2: Introduction to surface coating. Compilation of air pollutant emission factors. Volume I: Stationary point and area sources, | | | | |
| HERO ID: Conditions of Use: | fifth edition, AP-42. 7315820 Paints and coatings | | | | | |
| EVALUATION | | | | | | |
| Domain | | Metric | Rating | Comments | | |
| | Metric 7: | Metadata Completeness | N/A | Variability and uncertainty are not applicable to qualitative process description informa- tion. | | |
| Overall Quali | ty Detern | nination | High | | | |

| Study Citation: HERO ID: Conditions of Use: | U.S. EPA, (1 7315841 Rubber Man | U.S. EPA, (1995). Ap-42: Chapter 4.12 - Manufacture of rubber products. 7315841 Rubber Manufacturing | | | | |
|---|---------------------------------------|--|--|--|--|--|
| | | | EXTRAC | ΓΙΟΝ | | |
| Parameter | | Data | | | | |
| Process description: | | Many of the rubber manufacturing fair rubber manufacturing facilities production of the raw rubber material (natural or manufacturing facility applicable to be processing steps (mixing, milling, ex- is mixed with several additives which an extruder where it can be combined typically coated with mixed rubber us the steps in the tire assembly process curing process that the rubber vulcani- to remove rough surfaces and/or to a consist of accelerators (to initiate the antioxidants (to prevents aging), softe inorganic or organic sulfur compound- two rotors which shear the rubber m- mixed, the rubber is discharged from t- is returned to the mixer and remixed compounds. It should also be noted th compounds consist of the raw rubber, These materials are mixed at tempera- activators, accelerators and sulfur cur- cure at elevated temperatures. | cilities in the United Secondarian content of the c | ates produce pneumatic tires for automobile, trucks, airplanes, and farm machinery. However, many ber products. The processes involved in these industries are very similar. Differences basically consist emical additives, and the type of curing employed. The following is a description of a generic rubber nufactured rubber products, except where noted. The manufacturing of rubber products involves six uring, and grinding), with ancillary steps in between. Initially, the raw rubber (natural or synthetic) on the desired properties of the final product. The mixed rubber is often milled and transferred to Many rubber products contain synthetic fabric or fibers for strengthening purposes. These fibers are struded rubber and rubber coated materials are then assembled into a final shape and cured. Among ementing and marking; cutting and cooling; tire building; and green tire spraying. It is during the cing the characteristic properties of finished rubber. Once the final product is cured, it is often ground ng consists of taking the raw rubber and mixing it with several chemical additives. These additives , zinc oxides (to assist in accelerating vulcanization), retarders (to prevent premature vulcanization), essing of the rubber), carbon black or other fillers (to serve as reinforcing / strengthening agents), and zing agents). Mixing typically is performed in an internal batch mixer. The internal mixer contains the vessel. Internal mixing is performed at elevated temperatures up to approximately 330 F. Once d into slab rubber or pellets. Rubber mixing typically occurs in two or more stages wherein the rubber cals. The initial stage results in non-productive compounds, and the final stage results in productive ounds produced at a particular facility can be exported to other facilities for use there. Non-productive ng materials such as carbon black and / or silica and the antioxidant / antiozonant protection system. he final, "productive," stage involves mixing the rubber from the last non-productive stage with the is mixe | | |
| | | | EVALUAT | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | Metric 1: | Methodology | High | The assessment or report uses high quality data and/or techniques or sound methods that are from frequently used sources. | | |

| Continued on next page | | | | |
|-------------------------|---------------------|-----------------------------|------|--|
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. |
| Domain 3: Accessibility | / Clarity | | | |
| | Metric 5: | Sample Size | N/A | N/A-process description |
| | Metric 4: | Temporal Representativeness | Low | The report is more than 20 years old. |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. |
| Domain 2: Representati | veness Metric 2: | Geographic Scope | High | The data are from the United States. |
| | | | | |

General Engineering Assessment

1,3-Butadiene

HERO ID: 7315841 Table: 1 of 1

| | continued from previous page | | | | | | |
|---------------------------------------|------------------------------|---|--------|--|--|--|--|
| Study Citation: | U.S. EPA, (1 | U.S. EPA, (1995). Ap-42: Chapter 4.12 - Manufacture of rubber products. | | | | | |
| HERO ID: | 7315841 | | | | | | |
| Conditions of Use: | Rubber Man | Rubber Manufacturing | | | | | |
| | | | EVALUA | TION | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 4: Variability and Uncertainty | | | | | | | |
| | Metric 7: | Metadata Completeness | N/A | No scope to address variability and uncertainty. | | | |
| Overall Qual | ity Detern | nination | High | | | | |

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: HERO ID: | U.S. EPA, (2021). National analysis TRI dataset (TRI): Data used for TSCA risk evaluations, reporting year 2019. 8347325 | | | | | |
|-----------------------------|---|--|----------------|---|--|--|
| Conditions of Use: | Disposal | | | | | |
| _ | | _ | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Number of sites: | | Number of submitters to TRI in 2019, 2018, | 2017, 2016, 20 | 015, respectively: 203, 201, 203, 210, 211. | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | TRI uses high quality data and techniques that are submitted directly from industrial and commercial facilities. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | |
| | Metric 3: | Applicability | High | The report is for an occupational scenario within the scope of the risk evaluation. | | |
| | Metric 4: | Temporal Representativeness | High | The report captures operations, equipment, and worker activities expected to be repre- sentative of current conditions. The report is generally no more than 10 years old. | | |
| | Metric 5: | Sample Size | High | Statistical distribution of samples is fully characterized. Sample size is sufficiently representative. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability is addressed by including number of sites from different years but uncertainty is not addressed. | | |
| Overall Qualit | y Detern | nination | High | | | |

November 2024

General Engineering Assessment

1,3-Butadiene

| Study Citation: HERO ID: Conditions of Use: | U.S. EPA, (2010). Generic model to estimate environmental releases from container residue for drums containing liquids: Revised draft. 8726953 Drum cleaning | | | | | |
|---|---|--|--|--|--|--|
| | Bruin creating | | | | | |
| Parameter | EXTRACTION Data | | | | | |
| Life cycle description: | Chemicals are transported in a variety of containers, including railroad cars, tank truck cars, ocean barges, intermodal containers, intermediate bulk containers (IBCs), drums, pails, jerricans, glass and plastic bottles, bags, and gas cylinders. PMN submissions report the most commonly used container for liquid transport is drums. Drums are used to transport thousands of different cargos, including oil, solvents, paint, resins, chemicals, lacquers and varnishes, adhesives, cleaners, and food.Drums are cleaned primarily to recondition the container for reuse, preventing contamination of materials from one cargo shipment to the next. Drums are also cleaned to facilitate the reconditioning process: removing dents, inspecting fittings and valves, and painting the exterior. Additionally, empty drums may be sent to an Industrial Container and Drum Cleaning (ICDC) facility (drum reconditioner). Depending on the thickness and handling, steel drums may be recycled and reused five to six times before they need to be sent for reconditioning. Plastic drums may last up to 10 years but will realistically make around five to ten trips before they are sent to a reconditioner. | | | | | |
| Process description: | before they are sent to a reconditioner. Manufacturers, processers and users may clean out drums with solvent (if solvent-based materials were in the drums), or with water (if water-based materials were in the drums). The rinsate may be either sent to onsite wastewater treatment, used in the process, or incinerated (offsite or onsite). This section discusses typical drum washing occurring at drum reconditioning facilities. Note that industrial facilities may employ these methods when cleaning drums. Water-based cleaning:Drums are washed by spraying the drum interior and exterior with hot caustic solution. Drums are typically turned upside down and loaded onto a conveyor, which transports the drums thorugh an automatic drum cleaning machine in an assembly-line style. Alternatively, drums may be washed manually using hand-held spray nozzles. After caustic washing, drums undergo single or multiple riness, depending on facility preference. Next, drums are inspected for rust (steel drums) and cleanliness. Rusty drums are washed with a hydrochloric acid solution in the same manner as caustic washing described above, followed by one or more rinses. Emissions from the acid washer go through a packed column scrubber, which uses fresh water or dilute caustic solution. If a steel drum cannot be cleaned, it is either sent for conversion to an open-head drum for burning or crushed for recycling. Plastic drums hat cannot be cleaned are not burned, but are instead shredded and typically sold to a plastics recycler (EPA Office of Water, 2002). After rinsing, plastic drums are then shot blasted to prepare the surface for painting. Shot-blast emissions are controlled by dust bags with shot-blast dust either recycled with scrap steel or disposed. After painting, the drums are oven cured. As a final step, the drum shave burgs with shot-blast dust either recycled with scrap steel or maximum recovery of solvent. The facility also operates a hermetically sealed solvent washing disnite to clean heavily solied BCS. Solvent-based cleani | | | | | |
| Throughput: | then replaced to complete the process (EPA Office of Water, 2002). No data on throughput. | | | | | |

PUBLIC RELEASE DRAFT

Continued on next page ...

| | | •• | continued from | previous page | | |
|-----------------------------|--|-----------------------------|----------------|---|--|--|
| Study Citation: HERO ID: | U.S. EPA, (2010). Generic model to estimate environmental releases from container residue for drums containing liquids: Revised draft. 8726953 | | | | | |
| Conditions of Use: | Drum cleanii | ng | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | The assessment or report uses high quality data that are from frequently used sources. | | |
| Domain 2: Representative | eness | | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | |
| | Metric 3: | Applicability | Medium | The report is for an occupational scenario within the scope of the risk evaluation. How- ever, 1,3-butadiene is not mentioned specifically. | | |
| | Metric 4: | Temporal Representativeness | Medium | The report captures operations, equipment, and worker activities that are expected to be reasonably representative of current conditions. The report is generally more than 10 years but no more than 20 years old. | | |
| | Metric 5: | Sample Size | N/A | Sample size not applicable to process descriptions. | | |
| Domain 3: Accessibility/ | Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | |
| Domain 4: Variability and | d Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | N/A | Uncertainty and variability not applicable to process descriptions. | | |
| Overall Quality | y Detern | nination | High | | | |

General Engineering Assessment

| Study Citation: HERO ID: Conditions of Use: | U.S. EPA, (2016). Federal research act 9102524 Recycling | ion plan on recycled tire crumb used on playing field and playgrounds. Status report. |
|---|--|--|
| | | EXTRACTION |
| Parameter | Data | |
| Production, import, or u | volume: 4.77 million tons of waste | tires were generated in 2013, and 40.5 percent, or 1.93 million tons, were recovered through recycling and production of retreaded |
| | and other construction app rubber applications market and 2016a). (ng. 11) | blications (RMA, 2016a). Approximately 975,000 tons of scrap tires (i.e., approximately 59.5 million tires) were used in the ground t, which includes the manufacture of new rubber products, rubber-modified asphalt, and playground and sports surfacing (RMA, 2014 |
| Life cycle description: | Recycled rubber from tires rubber mulch or rubber ma rubber flooring materials (I Tires of different types (e. 13) | s is used in several types of recreational venues, including use as infill material in synthetic turf fields, on playgrounds either as loose ats, for running surfaces, and in equestrian arenas. Recycled tire material may also be used in other applications, such as tire-derived pg. 11) In the United States, tires typically are collected at tire dealerships and automobile service stations and shipped to tire recyclers. g., passenger cars, trucks) and from different manufacturers are mixed together at tire collection stations and tire recyclingplants (pg. |
| Process description: | Two tire recycling process the size used in synthetic use revolving rollers with s size. The cryogenic proces polyester, nylon, or other fi or vacuums, while the steel in the sorting process. Like added to the original rubbe fields for spreading (14/16 | es, (1) ambient and (2) cryogenic, are used to create tire crumb rubber in the 10- to 20-mesh (0.84- to 2.0-mm) size, which is generally turf infill. The ambient process uses granulation or cracker mills to produce tire crumb rubber at room temperature. Cracker mills serrations in them to size-reduce the tires. Once the granules are produced, they are fed through screens and sorted to the appropriate is uses liquid nitrogen to freeze partially shredded tires, which then are fed into a hammer mill to create tire crumb rubber. Fabric (i.e., ibers) and steel belt components of the scrap tire are separated in both processes. Fabric is removed from the rubber using air classifiers lis removed using magnetic separators. Gravity separators also can be used to remove contaminant particles, such as rocks, and can aid ewise, water can be used for pre-washing to remove gravel and dirt and cooling during the ambient process; otherwise no chemicals are er composition during either process. Following processing, tire crumb rubber typically is placed into one-ton sacks and distributed to following following to specific the series of the scrap tire are separated rubber typically is placed into one-ton sacks and distributed to following following the ambient process. |
| Number of sites: | Currently, there are betwee are nine tire crumb rubber synthetic field installers in | 12,000 and $13,000$ synthetic turf recreational fields in the United States, with $1,200 - 1,500$ new installations each year. (4/169) There producers in the U.S. that produce $95%$ of the recycled rubber used in synthetic turf. (13/169) There are approximately eight major the United States. (15/169) |

| | | | EVALUA | ΓΙΟΝ |
|-------------------------|-----------|-----------------------------|---------------|--|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | The report uses high quality data and/or techniques or sound methods that are from frequently used sources (e.g., European Union or OECD reports, NIOSH HHEs, journal articles, Kirk-Othmer) and are generally accepted by the scientific community, and associated information does not indicate flaws or quality issues. |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States |
| | Metric 3: | Applicability | Medium | The report is for an occupational scenario within the scope of the risk evaluation but information is not chemical-specific. |
| | Metric 4: | Temporal Representativeness | High | Assessment is based on current industry conditions and data no more than 10 years old. |
| | Metric 5: | Sample Size | Medium | characterized by a range with uncertain statistics. |
| | | | | |

Domain 3: Accessibility/ Clarity

Continued on next page ...

General Engineering Assessment

HERO ID: 9102524 Table: 1 of 1

| continued from previous page | | | | | | |
|------------------------------|-----------------|---|---------|--|--|--|
| Study Citation: | U.S. EPA, (2 | U.S. EPA, (2016). Federal research action plan on recycled tire crumb used on playing field and playgrounds. Status report. | | | | |
| HERO ID: | 9102524 | 9102524 | | | | |
| Conditions of Use: | Recycling | | | | | |
| | | | EVALUA' | TION | | |
| Domain | | Metric | Rating | Comments | | |
| | Metric 6: | Metadata Completeness | Medium | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability a | and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability is addressed by explaining two turf production processes. Uncertainty isn't addressed in terms of facility information | | |
| Overall Quali | ty Detern | nination | High | | | |

General Engineering Assessment

| Study Citation: | U.S. EPA, (2023). AP-42: Chapter 5 - Petrole | eum industry. | | | | | |
|-------------------------|--|--|---|--|--|--|--|
| Conditions of Use: | Petroleum Refining | | | | | | |
| | | EXTRACTION | | | | | |
| Parameter | Data | | | | | | |
| Life cycle description: | The petroleum refining industry c diesel fuel, fuel oils, lubricating c refinery include all petroleum han | converts crude oil into more than 2500 r bils, and feedstocks for the petrochemic: dling and refining operations and termin | refined products, including liquefied petroleum gas, gasoline, kerosene, aviation fuel, al industry. Petroleum refinery activities start with receipt of crude for storage at the ate with storage preparatory to shipping the refined products from the refinery | | | | |
| Process description: | The petroleum refining industry en feedstock and the chosen slate of p by refineries in the United States f processes. Petroleum refining pro refinery processes and associated of constituents using 3 petroleum sep a mixture of hydrocarbon compound oxygen, and metals. Refinery sep the demands for high-octane gasol fractions. Cracking, coking, and vi used to combine small petroleum r to produce higher-value molecules separating them from less desirabl hydrodesulfurization, hydrotreatin include such processes as deaspha used for polymerizing and stabiliz handling operations consist of unl directly involved in the refining of hydrogen plants, cooling towers, a units throughout the refinery. | pipoys a wide variety of processes. A refi etroleum products. The example refinery for major refinery processes. The arrange cesses having direct emission sources an operations:1. Separation Processes -The paration processes: atmospheric distillati- unds including paraffinic, naphthenic, an aration processes separate these crude oi ine, jet fuel, and diesel fuel, components isbreaking processes are used to break lar nolecules into larger ones. Isomerization s of a similar molecular size.3. Treating e products and by removing objectionabl g, chemical sweetening, and acid gas ren liting. Desalting is used to remove salt, r ing asphalt to improve its weathering ch loading, storage, blending, and loading of crude oil isused in functions vital to and sulfur recovery units. Products from | nery's processing flow scheme is largely determined by the composition of the crude oil of flow scheme presented in Figure 5.1-1 shows the general processing arrangement used ment of these processes will vary among refineries, and few, if any, employ all of these re presented on the figure in bold-line boxes. Listed below are 5 categories of general first phase in petroleum refining operations is the separation of crude oil into its major on, vacuum distillation, and light ends recovery (gas processing). Crude oil consists of d aromatic hydrocarbons with small amounts of impurities including sulfur, nitrogen, l constituents into common boiling-point fractions.2. Conversion Processes - To meet such as residual oils, fuel oils, and light ends are converted to gasolines and other light ge petroleum molecules into smaller ones. Polymerization and alkylation processes are and reforming processes are applied to rearrange the structure of petroleum molecules Processes - Petroleum treating processes stabilize and upgrade petroleum products by le elements. Undesirable elements such as sulfur, nitrogen, and oxygen are removed by noval. Treating processes, employed primarily for the separation of petroleum products, ninerals, grit, and water from crude oil feedstocks before refining. Asphalt blowing is aracteristics.4. Feedstock And Product Handling - The refinery feedstock and product activities.5. Auxiliary Facilities - A wide assortment of processes and equipment not the operation of the refinery. Examples are boilers, waste water treatment facilities, auxiliary facilities (clean water, steam, and process heat) are required by most process | | | | |
| | | EVALUATION | | | | | |
| Domain | Metric | Rating | Comments | | | | |

| , | Metric 1: | Methodology | High | The assessment uses high quality data that are from frequently used sources and are generally accepted by the scientific community, and associated information does not indicate flaws or quality issues. |
|------------------------|-----------|-----------------------------|--------|---|
| Domain 2: Representati | veness | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. |
| | Metric 3: | Applicability | Medium | The report is for an occupational scenario within the scope of the risk evaluation. How- ever, butadiene is not mentioned specifically. |
| | Metric 4: | Temporal Representativeness | Low | Data referenced for process descriptions are based on studies greater than 20 years old. |
| | Metric 5: | Sample Size | N/A | Sample size not applicable to life cycle and process descriptions. |

Continued on next page ...

General Engineering Assessment

HERO ID: 9102566 Table: 1 of 2

| | | | continued from | previous page |
|---|--|-------------------------------------|----------------|---|
| Study Citation: HERO ID: Conditions of Use: | U.S. EPA, (2 9102566 Patroleum P | 2023). AP-42: Chapter 5 - Petroleun | n industry. | |
| | renoieuiii N | lenning | | |
| | | | EVALUA | TION |
| Domain | | Metric | Rating | Comments |
| Domain 3: Accessibility | y/ Clarity | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. |
| Domain 4: Variability a | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | N/A | Variability and uncertainty are not applicable to qualitative descriptions of processes and life cycle. |
| Overall Quali | ty Deterr | nination | High | |

1,3-Butadiene

| Study Citation: | U.S. EPA, (2) | U.S. EPA, (2023). AP-42: Chapter 5 - Petroleum industry. 9102566 | | | | |
|--------------------------|----------------|---|------------------------|---|--|--|
| Conditions of Use: | Transportatio | Transportation And Marketing Of Petroleum Liquids | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Life cycle description: | | The transportation and marketing of petroleum liquids involve many distinct operations, each of which represents a potential source of evaporation loss. Crude oil is transported from production operations to a refinery by tankers, barges, rail tank cars, tank trucks, and pipelines. Refined petroleum products are conveyed to fuel marketing terminals and petrochemical industries by these same modes. From the fuel marketing terminals, the fuels are delivered by tank trucks to service stations, commercial accounts, and local bulk storage plants. The final destination for gasoline is usually a motor vehicle gasoline tank. Similar distribution paths | | | | |
| Process description: | | A general depiction of transportation ac | tivities related to pe | troleum liquids is shown in Figure 5.2-1. | | |
| | | | | | | |
| Domain | | Metric | EVALUA' Rating | FION Comments | | |
| Domain 1: Reliability | | Wieure | Kating | Comments | | |
| | Metric 1: | Methodology | High | The assessment uses high quality data that are from frequently used sources and are generally accepted by the scientific community, and associated information does not indicate flaws or quality issues. | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | The data are from the United States and are representative of the industry being evalu- ated. | | |
| | Metric 3: | Applicability | Medium | The report is for an occupational scenario within the scope of the risk evaluation. How- ever, butadiene is not mentioned specifically. | | |
| | Metric 4: | Temporal Representativeness | Low | Data referenced for process descriptions are based on studies greater than 20 years old. | | |
| | Metric 5: | Sample Size | N/A | Sample size not applicable to life cycle and process descriptions. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | N/A | Variability and uncertainty are not applicable to qualitative descriptions of processes and life cycle. | | |
| Overall Qualit | y Detern | nination | High | | | |

| Study Citation: | UAB, (1995) | UAB, (1995). Support: a follow-up study of synthetic rubber workers (cohort mortality study of male employees of 8 styrene-butadiene rubber plants), | | | | |
|------------------------------|------------------------|--|----------------------|---|--|--|
| HERO ID: | with cover let 5554378 | ter dated 10/24/95. | | | | |
| Conditions of Use: | Processing | | | | | |
| | | | EXTRAC | TION | | |
| Parameter | | Data | | | | |
| Life quale description. | | | | | | |
| Process description: | | SBR production involves several major | steps_including_pol | lymerization recovery coagulation and finishing SBR may be produced by an emulsion or a solution | | |
| ribeess description. | | process, the former being more commo | on. All SBR plants | s also have tank farm, warehouse, laboratory, utilities and maintenance operations. Emulsion poly- | | |
| | | merization involves the mixing in water | r of the monomers, | BD and STY, with soaps, activators (sulfoxylates) and initiators (peroxydisulfates, peroxides). The | | |
| | | which point shortstop chemicals (~.g., | dithiocarbamates, d | liethyl hydroxylamine are used to terminate the process. The product of polymerization is a liquid | | |
| | | material, called latex, that contains bot | h polymers and un | reacted monomers. Recovery involves removing unreacted BD and STY monomers from the latex. | | |
| | | Flash distillation and steam stripping are | e used, respectively | , to remove BD and STY. The recovered monomers are recycled into the production process. After the | | |
| | | sulfuric acid or aluminum sulfate. This | produces a rubber | crumb. In finishing, the coagulated crumb is washed with water, mechanically dewatered, dried and | | |
| | | formed into 70-90 pound bales. | F | | | |
| Throughput: | | 3000-6000 gallons/batch | | | | |
| Number of sites: | | 10 North American SBR producers. | | | | |
| | | | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain I: Reliability | Matria 1 | Mathadalagy | Uiah | The accessment or report uses high quality data and/or techniques or sound methods that | | |
| | Meule 1. | Methodology | nigii | are from frequently used sources | | |
| | | | | 1 · · | | |
| Domain 2: Representativ | veness | | | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. | | |
| | Metric 3: | | High | Data are for synthetic rubber production, an in-scope occupational scenario. | | |
| | Metric 4: Matria 5: | Sample Size | LOW N/A | The report is more than 20 years old. | | |
| | Meure 5. | Sample Size | IN/A | | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| 2 011111 01 11000 001011103, | Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, | | |
| | | | | and assumptions. | | |
| Domain 4. Variability on | d Uncertainter | | | | | |
| Domain 4: variability an | Metric 7. | Metadata Completeness | Uigh | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by | | |
| | wieure /: | Metadata Completeness | nigii | sampling sites more than once, and sampling different sites. | | |
| | | | | | | |
| Overall Oualit | v Detern | nination | High | | | |

| Study Citation: UAB, (1995). Initial submission: Letter from intl inst syn rubber prod to USEPA RE prelim results in cohort mortality study of er | | | |
|---|-------------|---|--|
| HERO ID: | 5665016 | bber plants, dated 05/19/95. | |
| Conditions of Use: | Processing | | |
| | | EXTRACTION | |
| Parameter | | Data | |
| Production, import, or | use volume: | 4 of the plants produce >200 million pounds per year, others not specified. | |
| Life cycle description: | | synthetic rubber manufacturing | |
| Process description: | | Emulsion polymerization involves the mixing in water of the monomers, BD and STY, with soaps, activators (sulfoxylates) and initiators (peroxydisulfates, peroxides}. The polymerization, which takes place in 3,000-6,000 gallon reactor vessels, proceeds until about 70-75% of the monomers have been converted into polymers, at which point shortstop chemicals (e.g., dithiocarbamates, diethyl hydroxylamine} are used to terminate the process. The product of polymerization is a liquid material, called latex, that contains both polymers and unreacted monomers. Recovery involves removing unreacted BD and STY monomers from the latex. Flash distillation and steam stripping are used, respectively, to remove BD and STY. The recovered monomers are recycled into the production process. After the removal of unreacted monomers, the latex is blended with antioxidants, oils (optional) and carbon black (optional) and then is coagulated by the addition of dilute sulfuric acid or aluminum sulfate. This produces a rubber crumb. In finishing, the coagulated crumb is washed with water, mechanically dewatered, dried and formed into 70-90 pound bales. | |
| Throughput: | | 3,000-6,000 gallon reactor vessels per batch | |
| Number of sites: | | 10 North American SBR producers. | |

| | | | EVALUA | TION |
|--------------------------|-----------------------------|-----------------------------|---------------|---|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality data from frequently-used sources. |
| Domain 2: Representativ | /eness | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | High | Assessment is based on data greater than 20 years old and industry conditions that are expected to be outdated. |
| | Metric 5: | Sample Size | N/A | N/A- extracted data not applicable |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed by discussing limitations of the study, and where further re- search needs to be done. Variability addressed by sampling multiple plants and age groups. |
| Overall Qualit | y Detern | nination | High | |

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: | USTMA, (20 | 20). Comment regarding 1,3-butadier | ne, submitted by U | U.S. Tire Manufacturers Association (USTMA), dated 05/26/2020. | | | |
|--------------------------|---------------|--|---------------------|--|--|--|--|
| HERO ID: | 8802198 | 8802198 | | | | | |
| Conditions of Use: | Processing as | s a Reactant: Synthetic rubber manufa | cturing; | | | | |
| | | | EXTRAC | TION | | | |
| Parameter | | Data | | | | | |
| | | | | | | | |
| Life cycle description: | | Pg. 4/24: "Tires contain a number of rul | ober compoundsE | Each rubber compound in a tire contains synthetic polymers. The two main types of synthetic polymers | | | |
| Chemical concentration: | | used in the manufacturing are butadiene Pa = 4/24: "According to data submitted | rubber (BR) and st | tyrene butadiene rubber (SBR)." | | | |
| chemiear concentration. | | residual 1,3-butadiene monomer." | i by fiski, butaule | the rubber (DR) and stylene buladiene rubber (SDR) polymers typically contains less than 50 ppb of | | | |
| | | | | | | | |
| | | | EVALUA | TION | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | The data is expected to be high quality because it is reported by the trade association. | | | |
| Domain 2: Donragontativ | ionoss | | | | | | |
| Domain 2. Representativ | Metric 2. | Geographic Scope | High | US data | | | |
| | Metric 3: | Applicability | High | Tire manufacture is a COU | | | |
| | Metric 4: | Temporal Representativeness | High | The report is generally no more than 10 years old. | | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | | |
| | | * | | | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | High | The data is reported by the trade association. | | | |
| Domain 4: Variability an | d Uncertainty | | | | | | |
| Domain 4. Variaoliity an | Metric 7. | Metadata Completeness | N/A | This metric is not applicable to the data being extracted | | | |
| | wicule /. | Metadata Completeness | 11/71 | This metre is not appreade to the data being extracted | | | |
| Overall Qualit | v Detern | nination | High | | | | |
| | J DUUII | | Ingn | | | | |

| Study Citation: | Vega, J. R., Gugliotta, L. M., Meira, G. R. (2002). Emulsion copolymerization of acrylonitrile and butadiene. Semibatch strategies for controlling molecular structure on the basis of calorimetric measurements. POLYMER REACTION ENGINEERING 10(1-2):59-82. |
|-------------------------------------|--|
| HERO ID: | 5709984 |
| Conditions of Use: | Processing |
| | EXTRACTION |
| Parameter | Data |
| | |
| Life cycle description: | synthetic rubber manufacturing |
| Process description: Throughput: | Nitrile rubber or NBR is industrially produced by polymerizing acrylonitrile and butadiene in the "cold" emulsion process. The reactor can be either batch, semibatch, or a train of continuous stirred-tanks. (page 3 of 25)A propane-propylene refrigerant circulates through an internal set of vertical tubes laid out to operate as reactor baffles. The reaction heat is mainly removed by the evaporated refrigerant. The reaction temperature is held at approximately 10 degrees C by means of an external control loop. A second control loop maintains a constant level of refrigerant in the accumulator. Except for the initiator, all other reagents were first emulsified and cooled to the reaction temperature. The polymerization starts when the initiator is loaded. (page 5 of 25) The reaction was carried out in a 21 000 dm3 industrial stirred-tank reactor. (page 4 of 25) |
| Chemical concentration | The recipe was as follows: Acrylonitrile: 2048 Kg; Butadiene: 4475 Kg; emulsifier: 230 Kg; initiator (di-isobutyl hydroperoxide): 0.32 Kg; CTA (tert-dodecyl mercaptan): 26.7 Kg; and water: 11100 Kg (page 4-5 of 25) |

| | EVALUATION | | | | | |
|-------------------------|-----------------------------|-----------------------------|--------|--|--|--|
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality techniques from frequently-used sources. | | |
| Domain 2: Representati | venecc | | | | | |
| Domain 2. Representati | Metric 2: | Geographic Scope | Low | Data are from Argentina, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for the polymerization of nitrile rubber. | | |
| | Metric 4: | Temporal Representativeness | Medium | Report is based on data greater than 10 years old but no more than 20 years old and industry conditions that are expected to be representative of current industry conditions. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability a | nd Uncertainty Metric 7: | Metadata Completeness | High | Uncertainty is addressed by using external feedback loops in the experiment. Variability addressed by comparing polymerization results to a simulation. | | |
| Overall Qualit | ty Detern | nination | High | | | |

November 2024

| Study Citation: | Vielvoye, R. | Vielvoye, R. (1990). Rising demand forecast for refined butadiene. Oil and Gas Journal 88(49):33. | | | | | |
|---------------------------|---------------------------------------|--|--|---|--|--|--|
| Conditions of Use: | Processing | essing | | | | | |
| | | | EXTRACTION | [| | | |
| Parameter | | Data | | | | | |
| Production, import, or us | se volume: | "World demand for refined butadiene will in 2.5 million tons in 1988 By 1994, world A styrene butadiene rubber will increase by an | crease to 7.1 million m BS capacity will surp average 1 %/ year to 4 | etric tons in 1994 CMAI says ABS production will be about 3.5 million tons in 1994, up from ass 4.4 million tons, exceeding 1988 capacity by about 1.25 million tons World production of 4.4 million tons in 1994 from 4.1 million tons in 1989, CMAI predicts" | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. | | | |
| Domain 2: Representativ | /eness | | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are worldwide. | | | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (production volumes, percent increases) but discrete samples not provided and distribution not fully characterized. | | | |
| Domain 3: Accessibility | / Clarity | | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | | |
| Domain 4: Variability an | Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Uncertainty and variability not addressed. | | | |
| Overall Qualit | y Detern | nination | Medium | | | | |

| Study Citation: HERO ID: | Vinodh, S., Jayakrishna, K., Joy, D. (2012). Environmental impact assessment of an automotive component using eco-indicator and CML methodologies. Clean Technologies and Environmental Policy 14(2):333-344. 4717694 | | | | |
|-----------------------------|---|--|--|--|--|
| Conditions of Use: | Commercial Use | | | | |
| | EXTRACTION | | | | |
| Parameter | Data | | | | |
| Life cycle description: | In raw material production phase, the ABS copolymer resin is manufactured through polymerization. Later this co-polymer is made into ABS sheet using injection molding process. For injection molding process, power is provided separately as a process in the model plan. The ABS sheet is transported using truck to instrument panel manufacturing unit. This is done using a truck which needs diesel as the input. In the actual production phase, the ABS sheet is subjected to a number of processes, namely, dehumidification and vacuum forming, which requires power and compressed air. Then in the use phase, the data pertaining to the instrument panel in use such as emissions to air and water are given as the flows. The scrapped instrument panel is the output of this process. Finally, in the ABS recovery process, the recovery method and its conversion to ABS co-polymer are given as flows returning to injection molding process. | | | | |

| | | | EVALUATION | I |
|-------------------------|----------------|-----------------------------|------------|--|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality methods from frequently-used sources. |
| Domain 2: Representati | veness | | | |
| ľ | Metric 2: | Geographic Scope | Low | Data are from India, a non-OECD country. |
| | Metric 3: | Applicability | Medium | Data are for the life cycle of automotive ABS components, which is similar to the in- scope occupational scenario of plastic and resin manufacturing. |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. |
| | Metric 5: | Sample Size | N/A | Process description. |
| Domain 3: Accessibility | y/ Clarity | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4: Variability a | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Medium | The report provides only limited discussion of the variability and uncertainty in the results. |
| Overall Quali | ty Detern | nination | Medium | |

| Conditions of Osc. Domestic manufacture | |
|--|---|
| | EXTRACTION |
| Parameter Data | |
| Production, import, or use volume: approximulation approximula | imately 3,000 million pounds of BD produced each year in the United States tic Rubber manufacturing, intermediate ene from ethanol 1) Acetaldehyde conversion system: ethanol partially converted to acetaldehyde in a catalytic converter containing copper-chromium t; heated by circulating Dowtherm 2) Butadiene conversion system: acetaldehyde and ethanol passed through titanium oxide catalyst; 15-20% converted at 60-65% efficiency 3) Purification: involved stripping crude BD from condensed fluids of BD converters, then passing through water scrubber to absorb ehyde in vapor, then fed to another column where BD vapor is absorbed by Chlorex, then Chlorex and water condensed and separated 4) Recovery: a ry distillation system reconcentrated unreacted ethanol and acetaldehyde and removed by-products Butadiene form olefin cracking recovered BD as by-product from ethylene process; four-carbon molecules fed to an absorber column with Chlorex used to desorb BD (BD around 88-90% pure at this Chlorex fed to stripper column and scrubbed with water, then condensed BD compressed and piped to intermediate storage tanks with sodium nitrite to reactive oxygen; then a final refining step in two-step distillation, with catechol added at end to inhibit polymerization; 1965 and later, used dimethyl ide in place of Chlorex |

| | | | EVALUATION | I |
|--------------------------------------|-----------------------------|-----------------------------|------------|---|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. |
| | | | | |
| Domain 2: Representativ | veness | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. |
| | Metric 5: | Sample Size | N/A | Background information surrounding production |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| Overall Quality Determination | | | Medium | |

| Study Citation: | Ward, E. M., Fajen, J. M., Ruder, A. M., Rinsky, R. A., Halperin, W. E., Fesslerflesch, C. A. (1996). Mortality study of workers employed in 1,3-butadiene production units identified from a large chemical workers cohort. Toxicology 113(1-3):157-168. 2454177 | | | | |
|--|---|--|--|--|--|
| Conditions of Use: | Domestic manufacturing | | | | |
| | | EXTRACTION | | | |
| Parameter | | Data | | | |
| Production, import, or use volume: Process description: | | approximately 3,000 million pounds of BD produced each year in the United States (pg. 2/12, Jebens, 1994) Process descriptions are in the appendix, pg. 10/12:Butadiene from ethanol 1) Acetaldehyde conversion system: ethanol partially converted to acetaldehyde in a catalytic converter containing copper-chromium catalyst; heated by circulating Dowtherm 2) Butadiene conversion system: acetaldehyde and ethanol passed | | | |
| | | through titanium oxide catalyst; 15-20% converted to BD at 60-65% efficiency 3) Purification: involved stripping crude BD from condensed fluids of BD converters, then passing through water scrubber to absorb acetaldehyde in vapor, then fed to another column where BD vapor is absorbed by Chlorex, then Chlorex and water condensed and separated 4) Recovery: a recovery distillation system reconcentrated unreacted ethanol and acetaldehyde and removed by-products Butadiene from olefin cracking recovered BD as normal by-product from ethylene process; four-carbon molecules fed to an absorber column with Chlorex used to desorb BD (BD around 88-90% pure at this point); Chlorex fed to stripper column and scrubbed with water, then condensed BD compressed and | | | |
| piped | | piped to intermediate storage tanks with sodium nitrite to remove reactive oxygen; then a final refining step in two-step distillation, with catechol added at end to inhibit polymerization; 1965 and later, used dimethyl acetamide in place of Chlorex. | | | |
| Chemical concentration: Final product from each process was BD at 99.5% purity (pg. 10/12) | | | | | |
| Comments: Identical to HERO ID 646931 | | | | | |

| | | | EVALUATION | I Contraction of the second |
|-------------------------|-----------------------------|-----------------------------|------------|--|
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. |
| D D | | | | |
| Domain 2: Representati | veness | | | |
| | Metric 2: | Geographic Scope | High | Data are from the U.S. |
| | Metric 3: | Applicability | High | Data are for domestic manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are ex- pected to be outdated. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. |
| Domain 4: Variability a | nd Uncertainty Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. |
| Overall Quali | ty Detern | nination | Medium | |

| November 2024 | |
|--------------------------------|--|
| General Engineering Assessment | |

| Study Citation: | Warren,, Highline (2015). Safety Data Sheet (SDS): Rubber patch. | | | | |
|--------------------------|--|--------------------------------|--------|--|--|
| Conditions of Use: | Processing: F | Plastics and Rubber Converting | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| Chemical concentration: | | 23-24% | | | |
| | | | EVALUA | TION | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | SDS information is primary data from the supplier. SDS does not appear to have quality issues. | |
| Domain 2: Representativ | /eness | | | | |
| | Metric 2: | Geographic Scope | High | Product is from a US supplier. | |
| | Metric 3: | Applicability | High | SDS is applicable to an occupational scenario within the scope of the risk evaluation. | |
| | Metric 4: | Temporal Representativeness | High | Source is from 2015, which is less than 10 years old. | |
| | Metric 5: | Sample Size | Medium | Characterized by a range with uncertain statistics. | |
| Domain 3: Accessibility | / Clarity | | | | |
| | Metric 6: | Metadata Completeness | Low | Source just provides concentration and does not document how this value was obtained. | |
| Domain 4: Variability an | d Uncertainty | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by providing a range of potential concentrations. Uncertainty not addressed. | |
| Overall Qualit | y Detern | nination | High | | |

| Study Citation: HERO ID: Conditions of Use: | Wehrenberg, 1159266 Processing | Wehrenberg, R. H. (1982). Practical plastics recycling. Materials Engineering 95(2):44-50. 1159266 Processing | | | | |
|---|--------------------------------------|---|--------|---|--|--|
| | Trocessing | | EVTDAC | TION | | |
| Doromotor | | Data | EXTRAC | IION | | |
| | | Data | | | | |
| Life cycle description: Process description: Throughput: Comments: | | Recycling of ABS (acrylonitrile-Butadiene-styrene) In this article, ABS is recycled from plastic telephones. Hammermilling frees cotton, metals, and labels from parts. Next, aspirators, screeners and a magnetic separator remove light contaminants from the scrap. Then, phenolics, cellulosic, and acrylics are removed with a floatation system. At the Omaha Service Center, 500 lb/hr of color-separate ABS Type 2. manufacturing capacity of 750,000 lbs/year. Page 3 of the pdf document. | | | | |
| | | | EVALUA | TION | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | Metric 1: | Methodology | Medium | Data comes from a manufacturer of ABS recycled products. While not a frequently used source, this seems reliable due to the experience this plant has with the topic. | | |
| Domain 2. Domasantati | | | | | | |
| Domain 2: Representativ | Metric 2. | Geographic Scope | High | Data is from USA | | |
| | Metric 3: | Applicability | Medium | Data is similar to an in-scope scenario and mentions recycling of a butadiene-containing product, 1,3-butadiene isn't specifically mentioned. | | |
| | Metric 4: | Temporal Representativeness | Low | Data is over 20 years old. | | |
| | Metric 5: | Sample Size | N/A | facility data/Process description. | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Low | Data sources are not mentioned or cited | | |
| | Wieute 0. | Wetadata Completeness | Low | Data sources are not mentioned of ched. | | |
| Domain 4: Variability ar | nd Uncertainty | | | | | |
| 2 | Metric 7: | Metadata Completeness | Low | Uncertainty is not addressed. | | |
| Overall Qualit | y Detern | nination | Low | | | |

| Study Citation: | Wett, T., Bru | Wett, T., Bruce, D. S., Tice, G. F., Chang, E. C., Rothman, S. N., Bonnifay, P., Cha, B. (1977). Oil & Gas Journal Petrochemical Report. Oil and Gas | | | | | |
|----------------------------------|---------------|--|--|---|--|--|--|
| HEDO ID. | Journal 75(12 | Journal 75(12):89. | | | | | |
| Conditions of Use | Manufacturin | σ | | | | | |
| | Wianaraetarin | 6 | | | | | |
| | | | EXTRACTION | | | | |
| Parameter | | Data | | | | | |
| Production, import, or us | se volume: | In 1974, 3,682 million lbs of butadiene were In 1976, 3,254 lbs of butadiene were produc million lbs of ABS were produced, a 25% de | produced worldwide. ed, a 23% increase fro ecrease from the previo | In 1975, 2,645 million lbs of butadiene were produced, a 28% decrease from the previous year. om the previous year. In 1974, 857 million lbs of ABS were produced worldwide. In 1975, 642 ous year. In 1976, 987 lbs of ABS were produced, a 54% increase from the previous year. | | | |
| | | | EVALUATION | | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | High | Assessment uses high quality techniques from frequently-used sources. (International trade commission) | | | |
| Domain 2: Representativ | /eness | | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are worldwide. | | | |
| | Metric 3: | Applicability | High | Data are for the manufacture of butadiene, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. | | | |
| | Metric 5: | Sample Size | Medium | Sample distribution characterized by limited statistics (total production, percent change) but discrete samples not provided and distribution not fully characterized. | | | |
| Domain 3: Accessibility/ Clarity | | | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | | |
| Domain 4: Variability ar | d Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | | |
| Overall Qualit | y Detern | nination | Medium | | | | |

| Study Citation: | Worrell, E., Management | Beer, De, J. G., Faaij, C., A.P., Blok 35(12):1073-1085. | x, K. (1994). Potentia | l energy savings in the production route for plastics. Energy Conversion and |
|--------------------------|----------------------------|---|------------------------------|--|
| HERO ID: | 5707583 | | | |
| Conditions of Use: | Manufacture | | | |
| | | | EXTRACTION | 1 |
| Parameter | | Data | | |
| | | | | |
| Production, import, or u | se volume: | 550 ktons of butadiene were produced in | the Netherlands in 1986. | (Table-2, pg 2/13) |
| Process description: | | "Butadiene is produced from the C4 frac | tion of a naphtha cracker | by separating the higher hydrocarbons in the debutanizer. Butadiene is separated at the bottom |
| Throughput | | of the column by means of an extractive | distillation step using a so | blvent (like acetonitrile). " (pg 4/13) |
| Throughput. | | 49 kg of butatiene are produced per ton | or naphtna run through th | e cracker. (Table 4, pg. 5/15) |
| | | | EVALUATION | Ι |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality techniques that are not from frequently-used sources and there are no known quality issues. |
| Domain 2. Representati | veness | | | |
| 2 oniun 21 representati | Metric 2: | Geographic Scope | Medium | Data are for the Netherlands, an OECD country. |
| | Metric 3: | Applicability | High | Data are for petrochemical manufacturing, an in-scope occupational scenario. |
| | Metric 4: | Temporal Representativeness | Low | Data are greater than 20 years old. |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted |
| D | ./ Classita | | | |
| Domain 5: Accessionity | // Clarity Matria 6: | Matadata Completeness | High | All data sources methods results and assumptions are clearly decomparted |
| | Metric 0. | Metadata Completeness | nigii | An data sources, methods, resurts, and assumptions are clearly documented. |
| Domain 4: Variability a | nd Uncertainty | | | |
| | Metric 7: | Metadata Completeness | Medium | The report provides only limited discussion of the variability and uncertainty in the results. |
| Overall Qualit | ty Detern | nination | Medium | |

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: HERO ID: Conditions of Use: | Wright, S. L., Kelly, F. J. (2017). Plastic and Human Health: A Micro Issue?. Environmental Science & Technology 51(12):6634-6647. 3862800 Processing as a monomer | | | | | |
|--|--|--|---|--|--|--|
| | ribcessing as | a monomer | | | | |
| | | | EXTRACTION | I | | |
| Parameter | | Data | | | | |
| Production, import, or us Chemical concentration: | se volume: | 320 million tonnes of plastics produced per y Concentration of microplastics present in var | year; 40% are as single ious foods and consume | e-use packaging mer exposure scenarios | | |
| | | | EVALUATION | | | |
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | | |
| Domain 2: Representativ | /eness | | | | | |
| | Metric 2: | Geographic Scope | Medium | Data are from United Kingdom, an OECD country. | | |
| | Metric 3: | Applicability | Low | Data are for consumer exposures and generic plastic production, which is similar to the the in-scope occupational scenario for butadiene processing as a monomer for plastics. | | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | | |
| | Metric 5: | Sample Size | N/A | Process description. | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | Medium | Methods, results, and assumptions are clearly documented, but underlying data sources are not fully transparent. | | |
| Domain 4: Variability an | d Uncertainty | | | | | |
| · · · · · · · · · · · · · · · · | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | | |
| Overall Qualit | y Detern | nination | Medium | | | |

| Study Citation: | Wu, X. G., Liu, H. Q. (1996). Comparison of the technology of oxidative dehydrogenation in a fluidized-bed reactor with those of other reactors for butadiene. Industrial and Engineering Chemistry Research 35(8):2570-2575. | | | | | | |
|--------------------------|---|---|--|--|--|--|--|
| HERO ID: | 5648783 | | | | | | |
| Conditions of Use: | Manufacturi | ng | | | | | |
| | | EXTRACTION | | | | | |
| Parameter | | Data | | | | | |
| Production, import, or u | ise volume: | In 1994 the world production capacity was 13.166 million ton/yr, and 80% of the synthetic rubber was made from the raw material butadiene. | | | | | |
| Life cycle description: | | Domestic Manufacturing | | | | | |
| Process description: | | The oxidative dehydrogenation process involves vaporized butene and water steam being mixed in a preheater between 130 and 180 °C. Air and the butene/ steam mixture are then mixed, in a mixer, prior to entering the fluidized-bed reactor from the bottom. This mixture reacts with the catalyst and produces butadiene gas, which is channeled through the top of the reactor to a water washing tower, where the catalyst powder is separated from the gas produced using a two-tier graded circle wind separator. When the butadiene gas enters the water washing tower, it is cooled and the catalyst and oxidized impurities are dissolved in water. The resulting butadiene gas is compressed to 1.3 MPa and is suitable for usage in industrial production processes. | | | | | |

| EVALUATION | | | | | | |
|---------------------------------------|-----------|-----------------------------|--------|--|--|--|
| Domain | | Metric | Rating | Comments | | |
| Domain 1: Reliability | | | | | | |
| | Metric 1: | Methodology | Medium | Report uses high quality data that are not from frequently-used sources and there are no known quality issues. | | |
| Domain 2: Representati | veness | | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. | | |
| | Metric 3: | Applicability | High | Data are for the production of butadiene, an in-scope occupational scenario. | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | | |
| Domain 3: Accessibility | / Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | | |
| Domain 4: Variability and Uncertainty | | | | | | |
| | Metric 7: | Metadata Completeness | Medium | Variability addressed by changing reactor conditions, but uncertainty isn't addressed. | | |
| Overall Quality Determination | | | Medium | | | |

| Study Citation: HERO ID: | Xiao, F.,ei, Peng, X., Qian, S. (2010). A study on addictives for fume reduction in asphalt pavement construction. Intelligent Automation and Soft Computing 16(5):797-803. 4716263 |
|-----------------------------|---|
| Conditions of Use: | Frocessing |
| | EXTRACTION |
| Parameter | Data |
| Process description: | "The mechanism of styrene-butadiene-styrene on smoke suppression primarily has following two aspects: 1. SBS in asphalt will swell and SBS uniformly is distributed in asphalt and under high temperature and mixing so on associated actions asphalt and SBS have fine compatibility. Light oil component will pervade towards SBS phase and SBS phase will have swelling and its volume increases continuously. With SBS in asphalt few macromolecules chains dissolve in asphalt and partial macromolecules are swelled by light oil. And majority polymers is scattered in asphalt primarily in form of micro small grains. This way asphalt can only swell but can not be completed dissolved by asphalt. The two parts reach balance of swelling which causes the changes of matrix asphalt property particularly reduction of micro molecule components. Thus the volatilized components are reduced. Hence the yield of asphalt smoke can be reduced. 2. When SBS and asphalt reach a critical limit value SBS forms one type of stabilized and elastic net structure. When this value is exceeded asphalt and SBS modified system takes place phase variation. SBS is transformed from discrete phase into continuous phase and asphalt component in asphalt smoke." |

| EVALUATION | | | | | |
|---------------------------------------|-----------|-----------------------------|--------|---|--|
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | |
| Domain 2: Representativ | reness | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. | |
| | Metric 3: | Applicability | High | Data are from asphalt manufacture, which could be applied to the in-scope occupational scenario of incorporation into an article. | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility/ | Clarity | Metadata Completeness | N/A | This matric is not applicable to the data being extracted | |
| | Methe 0. | Wetadata Completeness | IN/A | This metre is not applicable to the data being extracted | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | The report does not address variability or uncertainty. | |
| Overall Quality Determination | | | Medium | | |

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| Study Citation: | Yang, J., Chang, P., Chie, W., Liu, J., Wu, F., u, C. (2016). Large-scale search method for locating and identifying fugitive emission sources in petrochemical | | | | |
|---------------------------------------|---|---|----------------------------|---|--|
| HERO ID: | processing are 4701807 | eas. Process Safety and Environmenta | I Protection 104(Part A | x):382-394. | |
| Conditions of Use: | Processing | | | | |
| | | | EXTRACTION | | |
| Parameter | | Data | | | |
| | | | | | |
| Production, import, or use | volume: | Butadiene makes up 62.06% of raw mate | rial used in styrene-butad | iene-rubber plant area, 98.79% of raw material used in butadiene-rubber plant area, and 42.44% | |
| Life cycle description: | | Synthetic rubber manufacturing | Storier praire area | | |
| Chemical concentration: | | Air concentrations range from ND to 355 | 5.2+-34.6 ppbv in 17 regio | ons of production | |
| | | | EVALUATION | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | |
| Domain 2: Representative | ness | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from Taiwan, a non-OECD country. | |
| | Metric 3: | Applicability | High | Data are for synthetic rubber manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | High | Data are no more than 10 years old. | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. | |
| Domain 3: Accessibility/ | Clarity | | | | |
| | Metric 6: | Metadata Completeness | Low | Assessment or report provides results, but the underlying methods, data sources, and assumptions are not fully transparent | |
| Domain 4: Variability and | Uncertainty | | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 7: | Metadata Completeness | High | Uncertainty is addressed by discussing limitations of data collection. Variability ad- dressed by taking many samples and sampling at different locations. | |
| Overall Quality | Determ | nination | Medium | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Yang, X., Sun, L., Xiang, J., Hu, S., Su, S. (2013). Pyrolysis and dehalogenation of plastics from waste electrical and electronic equipment (WEEE): A | | | | |
|--|--|---|-------------------|--|--|
| HERO ID: Conditions of Use: | 5519320 Disposal | Management 33:462-473. | | | |
| | | | EXTRAC' | TION | |
| Parameter | | Data | | | |
| Production, import, or us Life cycle description: | se volume: | Global production of waste electrical and e Emissions to Air & Landfills | electroic equipme | nt is around 40 million tonnes per year, 30% of which is plastic. 30% of this plastic is ABS. | |
| | | | EVALUA | ΓΙΟΝ | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | |
| Domain 2: Representativ | veness | | | | |
| - | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. | |
| | Metric 3: | Applicability | High | Data are for Emissions to Air and Land, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | |
| | Metric 5: | Sample Size | Medium | Distribution of samples is characterized by a range with uncertain statistics. Production volumes and concentrations are well characterized. | |
| Domain 3: Accessibility/ Clarity | | | | | |
| | Metric 6: | Metadata Completeness | High | All data sources, methods, results, and assumptions are clearly documented. | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | Medium | Variability addressed by studying different methods of pyrolisis, but uncertainty is not addressed. | |
| Overall Quality Determination High | | | | | |

PUBLIC RELEASE DRAFT November 2024

| Study Citation: | Ye, Y., Galba | Ye, Y., Galbally, I. E., Weeks, I. A., Duffy, B. L., Nelson, P. F. (1998). Evaporative emissions of 1,3-butadiene from petrol-fuelled motor vehicles. | | | | | | |
|---|------------------------------------|---|----------------------------|--|--|--|--|--|
| HERO ID: Conditions of Use: | Atmospheric 5547367 Disposal | Environment 32(14-15):2685-2692. | | | | | | |
| | EXTRACTION | | | | | | | |
| Parameter | | Data | | | | | | |
| Life cycle description: Chemical concentration: Comments: | | Emissions to Air The mass fractions of 1,3- butadiene in Au for Melbourne petrols. See table 6. | ıstralian petrols ranged f | rom 0.003 to 0.052% with a weighted average value of 0.015% for Sydney petrols and 0.020% | | | | |
| | | | EVALUATION | | | | | |
| Domain | | Metric | Rating | Comments | | | | |
| Domain 1: Reliability | Metric 1: | Methodology | High | Methodology is known and expected to be accurate and cover all release sources at the site. | | | | |
| Domain 2: Representativ | veness | | | | | | | |
| · · · · · · · · · · · · · · · · · · · | Metric 2: | Geographic Scope | Medium | Data are from Australia, an OECD country. | | | | |
| | Metric 3: | Applicability | High | Data are for emissions to air, an in-scope occupational scenario. | | | | |
| | Metric 4: | Temporal Representativeness | Medium | Data are greater than 10 years old but no more than 20 years old. | | | | |
| | Metric 5: | Sample Size | N/A | Process description. | | | | |
| Domain 3: Accessibility, | / Clarity Metric 6: | Metadata Completeness | Medium | Release media and release frequency provided but missing disposal/treatment method, release quantity, number of sites, release days, and pollution prevention. | | | | |
| Domain 4: Variability an | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed by statistics and methodology. Variability addressed by sam- pling different vehicle makes, models, and years. | | | | |
| Overall Qualit | y Determ | nination | Medium | | | | | |

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: | Yew, G. Y., 7 | Yew, G. Y., Tham, T. C., Law, C. L., Chu, D. T., Ogino, C., Show, P. L. (2019). Emerging crosslinking techniques for glove manufacturers with improved | | | |
|---------------------------------------|---------------|--|-----------------------|---|--|
| | nitrile glove | nitrile glove properties and reduced allergic risks. Materials Today Communications 19:39-50. | | | |
| HERO ID: | 5696411 | | | | |
| Conditions of Use: | Processing a | s a reactant | | | |
| | | | EXTRAC | TION | |
| Parameter | | Data | | | |
| | | | | | |
| Process description: | | Process for producing rubber gloves as a | pplies to latex and n | itrile-based gloves; catalysts for hydrogenation of nitrile-butadiene rubber and process for carboxylated | |
| Chamical concentration: | | nitrile-butadiene rubber | 50% aarulanitrila | | |
| Chemical concentration. | | actyloinune butaciene rubbei is 18% to | 50% actylollittle | | |
| | | | TTTA T TTA | | |
| Domain | | Matria | EVALUA | | |
| Domain 1: Peliability | | Metric | Katilig | Comments | |
| Domain 1. Kenabinty | Metric 1: | Methodology | High | Report uses high quality data from frequently-used sources. | |
| | | | | | |
| Domain 2: Representativ | veness | | | | |
| | Metric 2: | Geographic Scope | Medium | The data are from an OECD country. | |
| | Metric 3: | Applicability | High | Data are for processing as a reactant, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | High | Report is based on current industry conditions and data no more than 10 years old. | |
| | Metric 5: | Sample Size | N/A | Process description. | |
| | | | | | |
| Domain 5. Accessionity | Metric 6: | Metadata Completeness | High | All data sources methods results and assumptions are clearly documented | |
| | incure o. | measure compreteness | man | The data sources, meanous, results, and assumptions are crearly documented. | |
| Domain 4: Variability and Uncertainty | | | | | |
| Ş | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| | | | | | |
| Overall Quality Determination H | | | High | | |

PUBLIC RELEASE DRAFT November 2024 General Engineering Assessment

| Study Citation: | Young, I. (19 | 98). Crisis hits Asian prices. Chemica | l Week 160(4):44 | 4. | | | |
|--------------------------------------|-----------------------------|--|---|---|--|--|--|
| HERO ID: | 5709525 | | | | | | |
| Conditions of Use: | Manufacturi | lg | | | | | |
| | EXTRACTION | | | | | | |
| Parameter | | Data | | | | | |
| Production, import, or use volume: | | Hyundai built a new 90,000 metric ton b about 85%-90% and in Japan at about 9 50,000 metric ton ABS unit was planned | outadiene unit in Ko 0%. Two new ABS l to open in China a | orea in 1998. However, because of a recession at this time, operating rates at plants in Korea stood at S plants were being built in China with an expected capacity of 150,000 metric tons. Even later on, a and another 100,000 metric ton ABS unit was planned to open in Korea. | | | |
| | | | EVALUA | TION | | | |
| Domain | | Metric | Rating | Comments | | | |
| Domain 1: Reliability | | | | | | | |
| | Metric 1: | Methodology | Low | Report does not specify the methods used. | | | |
| Domain 2: Representativ | veness | | | | | | |
| | Metric 2: | Geographic Scope | Low | Data are from China and Korea, non-OECD countries. | | | |
| | Metric 3: | Applicability | High | Data are for butadiene manufacturing, an in-scope occupational scenario. | | | |
| | Metric 4: | Temporal Representativeness | Low | Report is based on data greater than 20 years old and industry conditions that are expected to be outdated. | | | |
| | Metric 5: | Sample Size | N/A | General production information. | | | |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | Low | Assessment results are provided but underlying methods, assumptions, and data sources are not fully transparent. | | | |
| Domain 4: Variability ar | nd Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed by explaining the decline of the butadiene market. Variability is not addressed. | | | |
| Overall Quality Determination | | Low | | | | | |

| Study Citation: | Zhang, L., Hayes, R. B., Guo, W., Mchale, C. M., Yin, S., Wiencke, J. K., O'Neill, Patrick, J., Rothman, N., Li, G. L., Smith, M. T. (2004). Lack of increased genetic damage in 1,3-butadiene-exposed Chinese workers studied in relation to EPHX1 and GST genotypes. Mutation Research 558(1-2):63- | | | |
|---|---|---|---|---|
| HERO ID: Conditions of Use: | 74. 5562516 Processing | | | |
| | | | EXTRACTION | |
| Parameter | | Data | | |
| Life cycle description: Process description: | | synthetic rubber manufacturing, plastic and r The purification of BD from an initial hydr proprietary dimethyl formamide (DMF) proc | esin manufacturing ocarbon stream occur ess; and the recovery | red at two sites: the DMF facility, where initial distillation and extraction occurred using a facility, where final distillation occurred. |
| | | | EVALUATION | |
| Domain | | Metric | Rating | Comments |
| Domain 1: Reliability | | | | |
| | Metric 1: | Methodology | Medium | Sampling/analytical methodology is not an approved OSHA/NIOSH method but is an acceptable methodology. |
| Domain 2: Representativ | /eness | | | |
| Ĩ | Metric 2: | Geographic Scope | Low | Data are from China, a non-OECD country. |
| | Metric 3: | Applicability | High | Data are for synthetic rubber and resin manufacturing, an in-scope occupational sce- nario. |
| | Metric 4: | Temporal Representativeness | Medium | Monitoring data were collected after the most recent PEL and greater than 10 years old. |
| | Metric 5: | Sample Size | N/A | Process description. |
| Domain 3: Accessibility | / Clarity Metric 6: | Metadata Completeness | High | Most critical metadata included |
| | Metric 0. | Wetadata Completeness | Ingi | |
| Domain 4: Variability an | d Uncertainty Metric 7: | Metadata Completeness | Medium | Uncertainty is addressed in sampling/analytical methodology. Variability addressed by sampling two groups of subjects. |
| Overall Qualit | y Determ | ination | Medium | |

| Study Citation: | Šrám, R. J., Rössner, P., Peltonen, K., Podrazilová, K., Mračková, G., Demopoulos, N. A., Stephanou, G., Vlachodimitropoulos, D., Darroudi, F., Tates, A. D. (1998). Chromosomal aberrations, sister-chromatid exchanges, cells with high frequency of SCE, micronuclei and comet assay parameters in 1,3- | | | | |
|--|--|-----------------------------|------------|---|--|
| | butadiene-exposed workers. Mutation Research: Genetic Toxicology and Environmental Mutagenesis 419(1-3):145-154. | | | | |
| HERO ID: | 2454197 | | | | |
| Conditions of Use: | Domestic mai | nufacturing | | | |
| | | | EXTRACTION | | |
| Parameter | | Data | | | |
| Production, import, or us Life cycle description: | Production, import, or use volume: annual production in the world is estimated to exceed 5 million tons (page 2 of 10) Life cycle description: It is mainly used as a monomer in the manufacture of various synthetic rubber and plastic polymers and copolymers, the largest single use being styrene-b rubber for tires and tire products (page 2 of 10) | | | | |
| | | | EVALUATION | | |
| Domain | | Metric | Rating | Comments | |
| Domain 1: Reliability | | | | | |
| | Metric 1: | Methodology | Medium | The assessment or report uses high quality data and/or techniques or sound methods that are not from a frequently used source and associated information does not indicate flaws or quality issues. | |
| Domain 2: Representativ | reness | | | | |
| 20111111 21 11091000111111 | Metric 2: | Geographic Scope | Medium | From Czech Republic, an OECD country. | |
| | Metric 3: | Applicability | High | For domestic manufacturing, an in-scope occupational scenario. | |
| | Metric 4: | Temporal Representativeness | Medium | greater than 10 years old. | |
| | Metric 5: | Sample Size | N/A | This metric is not applicable to the data being extracted | |
| Domain 3: Accessibility/ | Clarity Metric 6: | Metadata Completeness | High | Assessment or report clearly documents its data sources, assessment methods, results, and assumptions | |
| | | | | tt. | |
| Domain 4: Variability and Uncertainty | | | | | |
| | Metric 7: | Metadata Completeness | Low | Variability and uncertainty are not addressed. | |
| Overall Qualit | y Determ | ination | Medium | | |