

# Iowa Department of Natural Resources

## Air Quality Construction Permit

### Permit Holder

**Firm:** Muscatine Power and Water

**Contact:**

Jean Brewster  
Mgr. Environmental Affairs

(563) 262-3259

3205 Cedar Street  
Muscatine, IA 52761

**Responsible Party:**

Jean Brewster  
Mgr. Environmental Affairs

### Permitted Equipment

**Emission Unit(s):** Traveling Grate Stoker Boiler, Unit 7 (EU70)  
Maximum Heat Input: 289 MMBtu/hr

**Control Equipment:** Multiclone (CE71)  
Electrostatic Precipitator (CE72)

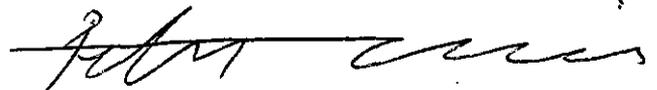
**Emission Point:** EP70

**Equipment Location:** 1700 Dick Drake Way  
Muscatine, IA 52761

**Plant Number:** 70-01-011

Issuance of this permit shall not relieve the owner or operator of the responsibility to comply fully with applicable provisions of the State Implementation Plan (SIP), and any other requirements of local, state, and federal law.

Permit No.	Proj. No.	Description	Date	Stack Testing
74-A-175-S4	15-196	Amend Operating Conditions	03/02/16	Yes



Under the Direction of the Director of  
the Department of Natural Resources

## PERMIT CONDITIONS

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### 1. Departmental Review

This permit is issued based on information submitted by the applicant. Any misinformation, false statements or misrepresentations by the applicant or by the applicant's representative(s) shall cause this permit to be void. In addition, the applicant may be subject to criminal penalties according to Iowa Code Section 455B.146A.

This permit is issued under the authority of 567 Iowa Administrative Code (IAC) 22.3. The proposed equipment has been evaluated for conformance with Iowa Code Chapter 455B; 567 IAC Chapters 20 – 35; and 40 Code of Federal Regulations (CFR) Parts 51, 52, 60, 61, and 63 and has the potential to comply.

No review has been undertaken on the engineering aspects of the equipment or control equipment other than the potential of that equipment for reducing air contaminant emissions. The Department assumes no liability, directly or indirectly, for any loss due to damage to persons or property caused by, resulting from, or arising out of the design, installation, maintenance or operation of the proposed equipment.

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### 2. Owner and Operator Responsibility

This permit is for the construction and operation of specific emission unit(s), control equipment, and emission point as described in this permit and in the application for this permit. The permit holder, owner, and operator of the facility shall assure that the installation of the equipment listed in this permit conforms to the design in the application (i.e. type, maximum rated capacity, etc.). No person shall construct, install, reconstruct or alter this emission unit(s), control equipment, or emission point without the required amended permit.

Any owner or operator of the specified emission unit(s), control equipment, or emission point, including any person who becomes an owner or operator subsequent to the date on which this permit is issued, is responsible for assuring that the installation, operation, and maintenance of the equipment listed in this permit is in compliance with the provisions of this permit and all other applicable requirements.

The owner or operator of any emission unit or control equipment shall maintain and operate the equipment and control equipment at all times in a manner consistent with good practice for minimizing emissions, as required by paragraph 567 IAC 24.2(1) "*Maintenance and Repair*".

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### 3. Transferability

As limited by 567 IAC 22.3(3)"f", this permit is not transferable from one location to another or from one piece of equipment to another, unless the equipment is portable. When portable equipment for which a permit has been issued is to be transferred from one location to another, the Department shall be notified in writing at least seven (7) days prior to transferring to the new location unless the equipment will be located in an area which is classified as nonattainment for the National Ambient Air Quality Standards (NAAQS) or is a maintenance area for the NAAQS in which case notification shall be given fourteen (14) days prior to the relocation of equipment<sup>(1)</sup> (See Permit Condition 8.A.2). The owner or operator will be notified at least ten (10) days prior to the scheduled relocation if the relocation will cause a violation of the (NAAQS). In such case, a supplemental permit shall be required prior to the initiation of construction of additional control equipment or modifications to equipment needed to meet the standards.

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<sup>(1)</sup> A list of nonattainment areas and maintenance areas for the NAAQS can be obtained from the Department.

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### 4. Construction

#### A. General Requirements

It is the owner's responsibility to ensure that construction conforms to the final plans and specifications as submitted, and that adequate operation and maintenance is provided to ensure that no condition of air pollution is created.

#### 4. Construction (Continued)

In permit amendments, all provisions of the original permit remain in full force and effect unless they are specifically changed by the permit amendment. If a proposed project is not timely completed, the owner or operator shall seek a permit amendment in order to revert back to the most recent previous version of the permit. The previous, unchanged permit provisions are included in the amendment for your convenience only and are unappealable.

This permit or amendment shall become void if any one of the following conditions occurs:

- (1) the construction or implementation of the proposed project, as it affects the emission point permitted herein, is not initiated within eighteen (18) months after the permit issuance date; or
- (2) the construction or implementation of the proposed project, as it affects the emission point permitted herein, is not completed within thirty-six (36) months after the permit issuance date; or
- (3) the construction or implementation of the proposed project, as it affects the emission point permitted herein, is not completed within a time period specified elsewhere in this permit.

#### B. Changes to Plans and Specifications

The owner or operator shall amend this permit or amendment prior to startup of the equipment if:

- (1) Any changes are made to the final plans and specifications submitted for the proposed project; or
- (2) This permit becomes void.

Changes to the final plans and specification shall include changes to plans and specifications for permitted equipment and control equipment and the specified operation thereof.

#### C. Amended Permits

The owner or operator may continue to act under the provisions of the previous permit for the affected emission unit(s) and emission point, together with any previous amendment to the permit, until one of the following conditions occurs:

- (1) The proposed project authorized by this amendment is completed as it affects the emission unit(s) and emission point permitted herein; or
- (2) This current amendment becomes void.

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### 5. Credible Evidence

As stated in 567 IAC 21.5 and also in 40 CFR Part §60.11(g), where applicable, any credible evidence may be used for the purpose of establishing whether a person has violated or is in violation of any provisions specified in this permit or any provisions of 567 IAC Chapters 20 through 35.

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### 6. Excess Emissions

Per 567 IAC 24.1(1), excess emissions during a period of startup, shutdown, or cleaning of control equipment are not a violation of the emission standard if it is accomplished expeditiously and in a manner consistent with good practice for minimizing emissions except when another regulation applicable to the unit or process provides otherwise. Cleaning of control equipment, which does not require the shutdown of process equipment, shall be limited to one (1) six-minute period per one (1) hour period.

An incident of excess emissions other than the above is a violation and may be subject to criminal penalties according to Iowa Code 455B.146A. If excess emissions are occurring, either the control equipment causing the excess shall be repaired in an expeditious manner, or the process generating the emissions shall be shutdown within a reasonable period of time, as specified in 567 IAC 24.1.

An incident of excess emissions shall be orally reported by telephone, electronic mail or in person to the appropriate field office within eight (8) hours of, or at the start of, the first working day following the onset of the incident (See Permit Condition 8.B.1). A written report of an incident of excess emissions shall be submitted as a follow-up to all required initial reports within seven (7) days of the onset of the upset condition (See Permit Condition 8.B.2).

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## 7. Permit Violations

Knowingly committing a violation of this permit may carry a criminal penalty of up to \$10,000 per day fine and two (2) years in jail according to Iowa Code Section 455B.146A.

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## 8. Notification, Reporting, and Recordkeeping

A. The owner or operator shall furnish the Department the following written notifications:

- (1) Per 567 IAC 22.3(3)"b":
  - (a) The date construction, installation, or alteration is initiated postmarked within thirty (30) days following initiation of construction, installation, or alteration;
  - (b) The actual date of startup, postmarked within fifteen (15) days following the start of operation;
- (2) Per 567 IAC 22.3(3)"f", when portable equipment for which a permit has been issued is to be transferred from one location to another, the Department shall be notified:
  - (a) at least fourteen (14) days before equipment relocation if the equipment will be located in a nonattainment area for the National Ambient Air Quality Standards (NAAQS) or a maintenance area for the NAAQS;
  - (b) at least seven (7) days before equipment relocation.
- (3) Per 567 IAC 22.3(8), a new owner shall notify the Department of the transfer of equipment ownership within thirty (30) days of the occurrence. The notification shall be mailed to:

Air Quality Bureau  
Iowa Department of Natural Resources  
7900 Hickman Road, Suite 1  
Windsor Heights, IA 50324

and include the following information:

- The date of ownership change,
  - The name, address, and telephone number of the responsible official, the contact person, and the owner of the equipment both before and after the ownership change; and
  - The construction permit number(s) of the equipment changing ownership.
- (4) Unless specified per a federal regulation, notification of each compliance test required by Permit Condition 12 shall be done not less than thirty (30) days before the required test or performance evaluation of a continuous emission monitor [567 IAC 25.1(7)]. The notification shall include:
    - the time,
    - the place,
    - the name of the person who will conduct the tests,
    - and other information as required by the Department;

If the owner or operator does not provide timely notice to the Department, the Department shall not consider the test results or performance evaluation results to be a valid demonstration of compliance with the applicable rules or permit conditions. Upon written request, the Department may allow a notification period of less than thirty (30) days.

B. The owner or operator shall furnish the Department with the following reports:

- (1) Per 567 IAC 24.1(2), an incident of excess emissions as defined in 567 IAC 20.2 shall be reported within eight (8) hours or at the start of the first working day following the onset of the incident. The report may be made by electronic mail, in person or by telephone.
- (2) Per 567 IAC 24.1(3), a written report of an incident of excess emissions as defined in 567 IAC 20.2 shall be submitted as a follow-up to all required initial reports to the Department within seven (7) days of the onset of the upset condition.
- (3) Operation of this emission unit(s) or control equipment outside of those operating parameters specified in Permit Condition 14 in accordance to the schedule set forth in 567 IAC 24.1.
- (4) Per 567 IAC 25.1(6), the owner or operator of any facility required to install a continuous monitoring system or systems shall provide quarterly reports to the Director, no later than thirty (30) calendar days following the end of the calendar quarter, on forms provided by the Director.

**8. Notification, Reporting, and Recordkeeping (Continued)**

- (5) Per 567 IAC 25.1(7), a written compliance demonstration report for each compliance testing event, whether successful or not, postmarked not later than six (6) weeks after the completion of the test period unless other regulations provide for other notification requirements. In that case, the more stringent reporting requirement shall be met;
- C. All data, records, reports, documentation, construction plans, and calculations required under this permit shall be available at the plant during normal business hours for inspection and copying by federal, state, or local air pollution regulatory agencies and their authorized representatives, for a minimum of two (2) years from the date of recording unless otherwise required by another applicable law (i.e. NSPS, NESHAP, etc.)
- D. The owner or operator shall send correspondence regarding this permit to the following address:

Construction Permit Supervisor  
Air Quality Bureau  
Iowa Department of Natural Resources  
7900 Hickman Road, Suite 1  
Windsor Heights, IA 50324  
Telephone: (515) 725-9549  
Fax: (515) 725-9501

- E. The owner or operator shall send correspondence concerning stack testing to:

Stack Testing Coordinator  
Air Quality Bureau  
Iowa Department of Natural Resources  
7900 Hickman Road, Suite 1  
Windsor Heights, IA 50324  
Telephone: (515) 725-9545  
Fax: (515) 725-9502

- F. The owner or operator shall send reports and notifications to:

Compliance Unit Supervisor Air Quality Bureau Iowa Department of Natural Resources 7900 Hickman Road, Suite 1 Windsor Heights, IA 50324 Telephone: (515) 725-9550 Fax: (515) 725-9502	IDNR Field Office 6 1023 West Madison Washington, IA 52353 Telephone: (319) 653-2135 Fax: (319) 653-2856
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**9. Appeal Rights**

All conditions within an original permit may be appealed, subject to the appeal rights set forth in 561 IAC Chapter 7. Amended conditions within a permit amendment may be appealed, subject to the appeal rights set forth in 561 IAC Chapter 7. In permit amendments, all provisions of the original permit remain in full force and effect unless they are specifically changed by the permit amendment. The previous, unchanged permit provisions are included in the amendment for your convenience only and are unappealable.

Per 561 IAC 7.4(1), the owner or operator shall file any written notice of appeal within thirty (30) days of receipt of the issued permit. The written notice of appeal shall be filed with the Director of the Department with a copy to the Legal Services Bureau Chief at the following addresses:

Director Iowa Department of Natural Resources 502 East 9 <sup>th</sup> Street Des Moines, IA 50319	Bureau Chief Legal Services Bureau Iowa Department of Natural Resources 502 East 9 <sup>th</sup> Street Des Moines, IA 50319
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**10. Emission Limits**

Pollutant	lb/hr <sup>(1)</sup>	tons/yr <sup>(2)</sup>	Additional Limits	Reference (567 IAC)
Particulate Matter (PM)	121.0	530.0	0.42 lbs/MMBtu <sup>(3)</sup>	Original Limit
PM <sub>10</sub>	121.0 <sup>(4)</sup>	NA	NA	NAAQS
PM <sub>2.5</sub>	8.57 <sup>(5)</sup>	NA	NA	NAAQS
Opacity	NA	NA	40% <sup>(6)</sup>	23.3(2)"d"
Sulfur Dioxide (SO <sub>2</sub> )	2,772 <sup>(7)</sup>	12,141 <sup>(8)</sup>	6.0 lb/MMBTU	23.3(3)"a"
Sulfur Dioxide (SO <sub>2</sub> ) - total	1153 <sup>(9)</sup>	NA	NA	RACT
Nitrogen Oxides (NO <sub>x</sub> )	NA	NA	NA	NA
Volatile Organic Compounds	NA	NA	NA	NA
Carbon Monoxide (CO)	NA	NA	NA	NA
Individual HAP	NA	NA	NA	NA
Total HAP	NA	NA	NA	NA

<sup>(1)</sup> Standard is expressed as the average of 3 runs, unless specifically noted otherwise.

<sup>(2)</sup> Standard is a 12-month rolling total.

<sup>(3)</sup> Limit established in the original construction permit 74-A-175

<sup>(4)</sup> Limits established and used in the computer aided dispersion modeling (facility-wide) to demonstrate no predicted exceedances of the National Ambient Air Quality Standards for PM<sub>10</sub>.

<sup>(5)</sup> The limit for PM<sub>2.5</sub> emissions is established to address the "Finding of Substantial Inadequacy of Implementation Plan; Call for Iowa SIP Revision" for PM<sub>2.5</sub> published in the Federal Register (76 FR 9706) on February 22, 2011.

<sup>(6)</sup> The emission limit is a six (6) minute average.

<sup>(7)</sup> The combined total emission of sulfur dioxide from boiler 7 and boiler 8 shall not exceed 2,772 pounds per hour, averaged over a 24-hour calendar day, as required in the agreement between Muscatine Power & Water, IDNR and the EPA (see IDNR letter of 3/13/95). Compliance with this emission limit shall be demonstrated using the calculation methods detailed in Permit Condition 16.D.

<sup>(8)</sup> Beginning March 15, 1996, the combined total emission of sulfur dioxide from Boiler 7 and Boiler 8 shall not exceed 12,141 tons per rolling 12-month period. Compliance with this emission limit shall be demonstrated using the calculation methods detailed in Permit Condition 16.D.

<sup>(9)</sup> The SO<sub>2</sub> limit is established to address the nonattainment designation for a portion of Muscatine County published in the Federal Register (78 FR 47191) on August 5, 2013. The nonattainment designation is for the 1-hour SO<sub>2</sub> primary national ambient air quality standard promulgated by EPA in 2010 (75 FR 35519, June 22, 2010). Compliance with the emission standard shall be demonstrated through the use of a Continuous Emission Monitoring System (CEMS) and shall be determined on a 21-day rolling average basis and includes startup; shutdown and malfunction emissions. Compliance with this emission limit shall be demonstrated using the formula found in Permit Condition 15.B. This emission limit becomes effective January 1, 2017.

**11. Emission Point Characteristics**

This emission point shall conform to the specifications listed below:

Parameter	Value
Stack Height, (ft, from the ground)	220
Discharge Style	Vertical Unobstructed
Stack Opening (inches, diameter)	106.3
Exhaust Temperature (°F)	350
Exhaust Flowrate (scfm)	65,000

The temperature and flowrate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that either the temperature or flowrate above are different than the values stated, the owner or operator shall submit a request to the Department within thirty (30) days of the discovery to determine if a permit amendment is required or submit a permit application requesting to amend the permit.

**12. Compliance Demonstration(s)**

Pollutant	Compliance Demonstration	Compliance Methodology	Frequency
PM – Federal	No	NA	NA
PM – State	Yes	Stack Testing	Once every 3 years <sup>(1)</sup>
PM <sub>10</sub>	No	NA	NA
PM <sub>2.5</sub>	Yes	Stack Testing	(2)
Opacity	No	NA	NA
SO <sub>2</sub>	Yes	CEMS <sup>(3)</sup>	Continuous
NO <sub>x</sub>	No	NA	NA
VOC	No	NA	NA
CO	No	NA	NA
Pb	No	NA	NA
Individual HAP	No	NA	NA
Total HAP	No	NA	NA

<sup>(1)</sup> Performance testing shall be conducted once every three calendar years.

<sup>(2)</sup> Stack test for PM<sub>2.5</sub> is required if the results of any PM test (as a 3 run average) ever exceeds 8.57 pounds per hour. The stack test for PM<sub>2.5</sub> shall be conducted within ninety (90) days after the report is received by the Iowa DNR showing the final results of the PM test. Stack testing for PM demonstrated compliance on August 21, 2013, with an average emission rate of 6.35 lb/hr.

<sup>(3)</sup> See Condition 16 of the permit for continuous emission monitoring requirements.

**If an initial compliance demonstration is specified above and the compliance methodology specified is stack testing**, the owner or the owner’s authorized agent shall verify compliance with the emission limitations contained in Permit Condition 10 within ninety (90) days after the issuance date of this permit, unless another frequency is specified above.

**If subsequent testing is specified above**, the owner or the owner’s authorized agent shall verify compliance with the emission limitations contained in Permit Condition 10 according to the frequency and timeframe noted above.

If testing is required, the owner or the owner’s authorized agent shall use the test method and run time listed in the table below unless another testing methodology is approved by the Department prior to testing.

Pollutant	Test Run Time	Test Method
PM – Federal	1 hour	40 CFR 60, Appendix A, Method 5
PM – State	1 hour	40 CFR 60, Appendix A, Method 5 40 CFR 51 Appendix M Method 202
PM <sub>10</sub>	1 hour	40 CFR 51, Appendix M, 201A with 202
PM <sub>2.5</sub>	1 hour	40 CFR 51, Appendix M, 201A with 202
Opacity	1 hour	40 CFR 60, Appendix A, Method 22
SO <sub>2</sub>	1 hour	40 CFR 60, Appendix A, Method 6C
NO <sub>x</sub>	1 hour	40 CFR 60, Appendix A, Method 7E
VOC	1 hour	40 CFR 60, Appendix A, Method 25A
CO	1 hour	40 CFR 60, Appendix A, Method 10
Pb	1 hour	40 CFR 60, Appendix A, Method 12
HAP	1 hour	40 CFR 60, Appendix A, Method 18

Each emissions compliance test must be approved by the Department. Unless otherwise specified by the Department, each test shall consist of three (3) separate runs. The arithmetic mean of three (3) acceptable test runs shall apply for compliance, unless otherwise indicated by the Department.

## 12. Compliance Demonstration(s) (Continued)

Per 567 IAC 25.1(7)"a", at the Department's request, a pretest meeting shall be held not later than fifteen (15) days before the owner or operator conducts the compliance demonstration. A testing protocol shall be submitted to the Department no later than fifteen (15) days before the owner or operator conducts the compliance demonstration. Representatives from the Department shall attend this meeting, along with the owner and the testing firm, if any. It shall be the responsibility of the owner to coordinate and schedule the pretest meeting. A representative of the Department shall be allowed to witness the test(s). The Department shall reserve the right to impose additional, different, or more detailed testing requirements.

The owner shall be responsible for the installation and maintenance of test ports. The unit(s) being sampled shall be operated in a normal manner at its maximum continuous output as rated by the equipment manufacturer, or the rate specified by the owner as the maximum production rate at which this unit(s) will be operated. In cases where compliance is to be demonstrated at less than the maximum continuous output as rated by the manufacturer, and it is the owner's intent to limit the capacity to that rating, the owner may submit evidence to the Department that this unit(s) has been physically altered so that capacity cannot be exceeded, or the Department may require additional testing, continuous monitoring, reports of operating levels, or any other information deemed necessary by the Department to determine whether this unit(s) is in compliance.

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## 13. New Source Performance Standards (NSPS) and National Emission Standards for Hazardous Air Pollutants (NESHAP) Applicability

This emissions unit, EU70, is not subject to NSPS 40 CFR Part 60 Subpart D – Standards of Performance for Fossil-Fuel-Fired Steam Generators for which Construction is Commenced after August 17, 1971 (IAC 23.1(2)"a"). The construction date of the emissions unit pre-dates the NSPS date of applicability.

For information only: This equipment is of the source category affected by the following federal regulation: National Emission Standards for Hazardous Air Pollutants for Major Sources: Industrial, Commercial, and Institutional Boilers and Process Heaters (Boiler MACT) [40 CFR Part 63 Subpart DDDDD]. At this time Subpart DDDDD has not been adopted into Iowa rules.

Failure to include any NSPS or NESHAP requirements as a part of this permit does not relieve the permittee from the requirement to comply with all applicable NSPS or NESHAP requirements.

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## 14. Operating Limits

Operating limits for this permit shall be:

- A. This emissions unit shall be limited to firing on coal and natural gas.
- B. Total emissions of sulfur dioxide from unit 7 and unit 8 shall not exceed 2,772 pounds per hour, averaged over a 24-hour calendar day. Compliance with this emission limit shall be demonstrated using the calculation methods detailed in Permit Condition 16.D.
- C. The owner or operator shall develop an operating and maintenance plan for the multiclone, CE71, and the electrostatic precipitator, CE72, including a preventative maintenance schedule that is consistent with the manufacturer's instructions for routine and long-term maintenance.
- D. Total emissions of sulfur dioxide from Unit 7, Unit 8 and Unit 9 shall not exceed 1153 pounds per hour on a 21-day rolling average as calculated in Permit Condition 15.B.

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## 15. Operating Condition Monitoring and Recordkeeping

Unless specified by a federal regulation, all records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the Department. These records shall show the following:

- A. The owner shall maintain a file of computations to show the total hourly emission rate of sulfur dioxide emissions from Unit 7 and Unit 8. The owner shall submit quarterly excess emission reports as specified in 567 IAC 25.1(6). Oral and written excess emission reporting shall be required as specified in Chapter 25 of the Iowa rules.

### 15. Operating Condition Monitoring and Recordkeeping (Continued)

- B. The owner or operator shall maintain a file of computations to show the total hourly emission level for SO<sub>2</sub>. The owner or operator shall use the total hourly SO<sub>2</sub> emission rates to calculate and record the average SO<sub>2</sub> emission rate for each calendar day. Effective January 1, 2017, the owner or operator shall use the daily average SO<sub>2</sub> emission rates to demonstrate compliance with the 21-day rolling average as calculated below:

$$\text{SO}_2 = 2.03 * (\text{Unit 7}) + 0.84 * (\text{Unit 8}) + 1.22 * (\text{Unit 9})$$

Where,

SO<sub>2</sub> = total emissions, in pounds per hour, of sulfur dioxide from Unit 7, Unit 8 and Unit 9

Unit 7 = 24-hour average sulfur dioxide emission rate, lb/hr, for Unit 7

Unit 8 = 24-hour average sulfur dioxide emission rate, lb/hr, for Unit 8

Unit 9 = 24-hour average sulfur dioxide emission rate, lb/hr, for Unit 9

The owner or operator shall provide quarterly reports to the Department, no later than 30 calendar days following the end of the calendar quarter as specified in 567 IAC 25.1(6).

- C. A log of all maintenance and inspection activities performed on the emission unit and control equipment. This log shall include, but is not limited to:
- i. The date and time any inspection and/or maintenance was performed on the emission unit and/or control equipment;
  - ii. Any issues identified during the inspection and the date each issue was resolved;
  - iii. Any issues addressed during the maintenance activities and the date each issue was resolved; and,
  - iv. Identification of the staff person performing the maintenance or inspection.

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### 16. Continuous Emission Monitoring

- A. The owner or operator shall operate, maintain, and quality assure a continuous emission monitoring system (CEMS) for measuring emissions in the respective units (ppm, lb/hr, etc.) as required in Condition 10. The CEMS shall be operated during any period that any fuel is combusted in the boiler.

- B. The following monitoring systems are required by this permit:

- SO<sub>2</sub>:

The owner or operator shall install, calibrate, maintain, and operate a continuous monitoring system (CEMS) and record the output of the system, for measuring sulfur dioxide (SO<sub>2</sub>) emissions, as follows:

- (1) Install, calibrate, maintain, and operate a CEMS and record the output of the system, for measuring sulfur dioxide (SO<sub>2</sub>) emissions discharged to the atmosphere, or
- (2) If the owner or operator has installed and certified a SO<sub>2</sub> CEMS according to the requirements of 40 CFR §75.21 and 40 CFR 75, Appendix B that CEMS may be used to meet the SO<sub>2</sub> monitoring requirements provided:
  - (i) A CO<sub>2</sub> or O<sub>2</sub> continuous monitoring system is installed, calibrated, maintained and operated at the same location.

The CEMS data recorder output range shall include zero and a high-level value. The high-level value shall be chosen and recorded by the owner or operator. The CEMS design shall also allow the determination of calibration drift at the zero and high-level values. If this is not possible or practical, the design must allow these determinations to be conducted at a low-level value (zero to 20 percent of the high-level value) and at a value between 50 and 100 percent of the high-level value.

The CEMS shall be installed at an accessible location where the pollutant concentration or emission rate measurements are directly representative or can be corrected so as to be representative of the total emissions from the affected facility or at the measurement location cross section.

## 16. Continuous Emission Monitoring (Continued)

The owner or operator shall develop and implement a QC program. At a minimum, each QC program must include written procedures which describe in detail, complete, step-by-step procedures and operations for each of the following activities:

1. Calibration of CEMS.
2. Calibration drift determination and adjustment of CEMS.
3. Preventive maintenance of CEMS (including spare parts inventory).
4. Data recording, calculations, and reporting.
5. Accuracy audit procedures including sampling and analysis methods.
6. Program of corrective action for malfunctioning CEMS.

Whenever excessive inaccuracies occur for two consecutive quarters, the owner or operator shall revise the current written procedures or modify or replace the CEMS to correct the deficiency causing the excessive inaccuracies.

These written procedures must be kept on record and available for inspection by the enforcement agency.

The owner or operator shall periodically review the aggregate hourly emissions average and aggregate annual emissions data produced by the CEMS. If the review indicates that either may exceed the emission limitations found in Condition 10, the owner or operator shall take steps to mitigate SO<sub>2</sub> emissions to, at, or below the applicable limitation.

The owner or operator shall maintain an on-site record of CEMS-related data for not less than two years from the origination. The record shall contain all hourly SO<sub>2</sub> and flow rate measurements, any missing data substitution, subsequent aggregate and averaging calculation, results of quality assurance and averaging calculations, results of quality assurance activities, and all performance test results. These records shall be made readily available for inspection by the IDNR, EPA, or any authorized agent of these agencies

- *O<sub>2</sub> or CO<sub>2</sub>*:

The owner or operator shall install, calibrate, maintain, and operate a CEMS and record the output of the system, for measuring the oxygen (O<sub>2</sub>) or carbon dioxide (CO<sub>2</sub>) content of the flue gases at each location where SO<sub>2</sub> emissions are monitored.

C. The CEMS required in Condition 16.B. for SO<sub>2</sub> and either O<sub>2</sub> or CO<sub>2</sub> shall be operated and the data recorded during all periods of operation including periods of startup, shutdown, malfunction or emergency conditions, except for CEMS breakdowns, repairs, calibration checks and zero and span adjustments.

D. Muscatine Power and Water shall use the following procedures to calculate the hourly SO<sub>2</sub> mass rate for Boilers 7 and 8.

- (1) When measurements of SO<sub>2</sub> concentration and flow rate are on a wet basis, use the following equation to compute hourly SO<sub>2</sub> mass emission rate (in lb/hr):

$$E_h = K * C_h * Q_h$$

Where:

E<sub>h</sub> = Hourly SO<sub>2</sub> mass emission rate during unit operation, lb/hr.

K = 1.660 × 10<sup>-7</sup> for SO<sub>2</sub>, (lb/scf)/ppm.

C<sub>h</sub> = Hourly average SO<sub>2</sub> concentration during unit operation, stack moisture basis, ppm.

Q<sub>h</sub> = Hourly average volumetric flow rate during unit operation, stack moisture basis, scfh.

- (2) When measurements by the SO<sub>2</sub> pollutant concentration monitor are on a dry basis and the flow rate monitor measurements are on a wet basis, use the following equation to compute hourly SO<sub>2</sub> mass emission rate (in lb/hr):

$$E_h = K * C_{hp} * Q_{hs} * [(100 - \%H_2O)/100]$$

## 16. Continuous Emission Monitoring (Continued)

Where:

$E_h$  = Hourly SO<sub>2</sub> mass emission rate during unit operation, lb/hr.

$K = 1.660 \times 10^{-7}$  for SO<sub>2</sub>, (lb/scf)/ppm.

$C_{hp}$  = Hourly average SO<sub>2</sub> concentration during unit operation, ppm (dry).

$Q_{hs}$  = Hourly average volumetric flow rate during unit operation, scfh as measured (wet).

%H<sub>2</sub>O = Hourly average stack moisture content during unit operation, percent by volume.

At the conclusion of each clock hour on a boiler operating day, Muscatine Power and Water shall calculate the aggregate daily emissions rate, summing all SO<sub>2</sub> emissions from boilers 7 and 8 for that day. Likewise, at the conclusion of each clock hour on a boiler operating day, Muscatine Power and Water shall calculate the aggregate average hourly emissions rate for Boilers 7 and 8, as the sum of all hourly emissions from Boilers 7 and 8 divided by the time elapsed on that day. Lastly, Muscatine Power and Water shall calculate aggregate annual emissions from Boilers 7 and 8, either as the sum of all hourly emissions or the sum of all daily emissions collected or substituted since January 1 of the current emissions year. For the purposes of this condition, a boiler operating day is any day in which any fuel is combusted in any of the affected boilers. A day shall be defined as the time between 12:01 AM and 12:00 midnight.

- E. Muscatine Power and Water shall maintain an on-site record of CEMS-related data for not less than two years from the origination. The record shall contain all hourly SO<sub>2</sub> and flow rate measurements, any missing data substitution, subsequent aggregate and averaging calculation, results of quality assurance and averaging calculations, results of quality assurance activities, and all performance test results. These records shall be made readily available for inspection by the Iowa Department of Natural Resources, the Environmental Protection Agency, or any authorized agent of these agencies
- F. Muscatine Power and Water shall provide a written report of all exceedences of the aggregate hourly emissions average for Boilers 7 and 8 no later than 30-days following the end of each calendar quarter on forms provided by the Department. In addition, Muscatine Power and Water shall report the aggregate annual emissions for Boilers 7 and 8 in each quarterly report, summarizing the year-end totals in the fourth-quarter report.
- G. The following data requirements shall apply to all CEMS for the SO<sub>2</sub> emission standards in this permit:
- (1) The CEMS required by this permit shall be operated and data recorded during all periods of operation of the emission unit except for CEM breakdowns and repairs. Data is recorded during calibration checks, and zero and span adjustments.
  - (2) The 1-hour average SO<sub>2</sub> and CO<sub>2</sub> emission rates measured by the CEMS required by this permit shall be used to calculate compliance with the emission standards of this permit. At least 2 data points must be used to calculate each 1-hour average.
  - (3) For each hour of missing emission data (SO<sub>2</sub> and CO<sub>2</sub>), the owner or operator shall substitute data by:
    - (i) If the monitor data availability is equal to or greater than 95.0%, the owner or operator shall calculate substitute data by means of the automated data acquisition and handling system for each hour of each missing data period according to the following procedures:
      - (a) For the missing data period less than or equal to 24 hours, substitute the average of the hourly concentrations recorded by a pollutant concentration monitor for the hour before and the hour after the missing data period.
      - (b) For a missing data period greater than 24 hours, substitute the greater of:
        - The 90<sup>th</sup> percentile hourly concentration recorded by a pollutant concentration monitor during the previous 720 quality-assured monitor operating hours; or
        - The average of the hourly concentrations recorded by a pollutant concentration monitor for the hour before and the hour after the missing data period.
    - (ii) If the monitor data availability is at least 90.0% but less than 95.0%, the owner or operator shall calculate substitute data by means of the automated data acquisition and handling system for each hour of each missing data period according to the following procedures:
      - (a) For a missing data period of less than or equal to 8 hours, substitute the average of the hourly concentrations recorded by a pollutant concentration monitor for the hour before and the hour after the missing data period.

**16. Continuous Emission Monitoring (Continued)**

- (b) For the missing data period of more than 8 hours, substitute the greater of:
    - The 95<sup>th</sup> percentile hourly pollutant concentration recorded by a pollutant concentration monitor during the previous 720 quality-assured monitor operating hours; or
    - The average of the hourly concentrations recorded by a pollutant concentration monitor for the hour before and the hour after the missing data period.
  - (iii) If the monitor data availability is less than 90.0%, the owner or operator shall obtain actual emission data by an alternate testing or monitoring method approved by the Department.
- H. Muscatine Power and Water shall develop and implement a quality assurance/quality control (QA/QC) program for the continuous emission monitoring systems. At a minimum, include in each QA/QC program a written plan that describes in detail (or that refers to separate documents containing) complete, step-by-step procedures and operations for preventative maintenance, calibration checks, relative accuracy test audits. Upon request from regulatory authorities, the source shall make all procedures, maintenance records, and ancillary supporting documentation from the manufacturer (e.g., software coefficients and troubleshooting diagrams) available for review during an audit. Electronic storage of the information in the QA/QC plan is permissible, provided that the information can be made available in hardcopy upon request during an audit. These activities generally include a daily calibration error, quarterly linearity test, and semi-annual or annual RATA.
- I. If requested by the Department, the owner/operator shall coordinate the quarterly cylinder gas audits with the Department to afford the Department the opportunity to observe these audits. The relative accuracy test audits shall be coordinated with the Department.

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**17. Permit History**

Permit No.	Proj. No.	Description	Date	Stack Testing
74-A-175	74-209	Original Permit	09/24/74	None
74-A-175-S1	95-267	SIP	09/14/95	Yes
74-A-175-S2	07-190	Lower Exhaust Flow Rate Based on Testing	08/16/07	Yes
74-A-175-S3	12-290	Add PM <sub>2.5</sub> limit	07/22/13	Yes

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## 18. Description of Terms and Acronyms

*The descriptions below are meant only as a brief explanation of terms contained within the permit and may not be the exact definition of the term or acronym as contained within the regulations.*

acfm	Actual cubic feet per minute
Applicant	The owner, company official or authorized agent
BACT	Best Available Control Technology
Btu	British thermal unit
°C	Degrees Celsius
Condensable PM	Material that condenses and/or reacts upon cooling and dilution in the ambient air to form particulate matter immediately after discharge from the stack
Department	Iowa Department of Natural Resources
dia.	Diameter
°F	Degrees Fahrenheit
ft	Foot
g	grams
g/dscm	Grams per dry standard cubic meter
gr	Grains
gr/dscf	Grains per dry standard cubic foot
gr/scf	Grains per standard cubic foot
HAP	Hazardous Air Pollutant(s)
hp	horsepower
hr	Hour
LAER	Lowest Achievable Emission Rate
lb	Pound
lb/hr	Pounds per hour
m	Meter
mg	Milligram
MM	Million
MW	Megawatt
NA	Not Applicable
PM <sub>2.5</sub>	Particulate Matter with an aerodynamic diameter equal to or less than 2.5 microns
PM <sub>10</sub>	Particulate Matter with an aerodynamic diameter equal to or less than 10 microns
PM – Federal	Particulate Matter that does not include the condensable PM
PM – State	Particulate Matter that includes condensable PM
ppm	parts per million
ppm <sub>v</sub>	parts per million by volume
ppm <sub>w</sub>	parts per million by weight
RACT	Reasonably Available Control Technology
scfm	Standard cubic feet per minute
SHAP	Single hazardous air pollutant
THAP	Total hazardous air pollutants
tons/yr	Tons per year
yr	Year

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**END OF PERMIT**