

BEFORE THE DEPARTMENT OF ENVIRONMENTAL QUALITY  
OF THE STATE OF OREGON

IN THE MATTER OF ) STIPULATED AGREEMENT AND  
Willamette Falls Paper Company, Inc. ) FINAL ORDER  
 )  
 Permittee. ) ORDER NO. 03-2145

Permittee, Willamette Falls Paper Company, Inc., and the Department of Environmental Quality (DEQ) hereby agree that:

WHEREAS:

1. Permittee operates a paper mill located at 4800 Mill Street in West Linn, Oregon (the Facility).

2. On October 31, 1995, DEQ issued Title V Operating Permit No. 03-2145-TV-01 (the Permit) to Permittee.

3. On February 24, 2016, DEQ renewed the Permit.

4. The Permit authorizes Permittee to discharge air contaminants associated with its operation of the Facility in conformance with the requirements, limitations, and conditions set forth in the Permit.

5. As of December 31, 2017, the Permit had the following plant site emissions limit (PSEL) for sulfur dioxide (SO<sub>2</sub>), particulate matter of ten microns or less (PM10), and nitrogen oxides (NO<sub>x</sub>), which constitute round II regional haze pollutants, *see* OAR 340-223-0020(2), at the Facility: 743 tons per year for SO<sub>2</sub>, 84 tons per year for PM10, and 396 tons per year for NO<sub>x</sub>.

6. The Facility is located 53.7 kilometers from Mount Hood Wilderness Area, which is the nearest Class I Area, *see* OAR 340-200-0020(25), measured in a straight line from the Facility to the Class I Area.

7. Based on the definitions and the formula in OAR 340-223-0100(2), the Facility's Q value is 1.422; d value is 53.7, and ratio of O divided by d is 26.5.

1       8.     Because the Facility has a Title V operating permit and because the Facility has a  
2     Q/d value of greater than 5.00, the Facility is subject to the requirements of round II of regional  
3     haze. *See* OAR 340-223-0100(1).

4       9.     Rather than complying with OAR 340-223-0110(1), the Facility would like to enter  
5     into a Stipulated Agreement with DEQ for alternative compliance with round II of regional haze  
6     and would like to accept federally enforceable reductions of combined PSEL of round II regional  
7     haze pollutants to bring the Facility's Q/d below 5.00 and remove #6 fuel oil as a permitted fuel  
8     source from their Title V operating permit, which DEQ shall incorporate into a Final Order. *See*  
9     OAR 340-223-0110(2)(b).

10                   I. AGREEMENT

11       1.     DEQ issues this Stipulated Agreement and Final Order (SAFO) pursuant to OAR  
12     340-223-0110(2)(b)(A), and it shall be effective upon the date fully executed.

13       2.     The Facility is subject to round II of regional haze, according to OAR 340-223-  
14     0100(1).

15       3.     The Permittee agrees to and will ensure compliance with the PSEL reductions  
16     schedule in Section II of this SAFO.

17       4.     The PSEL reductions required by this SAFO shall not be banked, credited, or  
18     otherwise accessed by Permittee for use in future permitting actions.

19       5.     PSELs for this Facility shall not be increased above those established in this SAFO  
20     except as approved in accordance with applicable state and federal permitting regulations.

21       6.     Permittee shall calculate compliance with the PSELs in Section II of this SAFO  
22     according to the requirements of the Permit.

23       7.     DEQ shall incorporate this SAFO and the conditions in Section II below into the  
24     Permit pursuant to OAR 340-218-200(1)(a)(A), as applicable, or upon permit renewal.

25       8.     DEQ may submit this SAFO to the Environmental Protection Agency as part of the  
26     State Implementation Plan under the federal Clean Air Act.

27       9.     Permittee waives any and all rights and objections Permittee may have to the form,

1 content, manner of service, and timeliness of this SAFO and to a contested case hearing and judicial  
2 review of the SAFO.

3       10. In the event EPA does not accept DEQ's Round II Regional Haze State  
4 Implementation Plan (SIP) in any manner that impacts the final order, implementation of the Final  
5 Order shall be stayed until DEQ and the Permittee modify the Final Order in such a manner as to  
6 ensure compliance with the Round II Regional Haze SIP.

7       11. This SAFO shall be binding on Permittee and its respective successors, agents, and  
8 assigns. The undersigned representative of Permittee certifies that he, she, or they are fully  
9 authorized to execute and bind Permittee to this SAFO. No change in ownership, corporate, or  
10 partnership status of Permittee, or change in the ownership of the properties or businesses affected  
11 by this SAFO shall in any way alter Permittee's obligation under this SAFO, unless otherwise  
12 approved in writing by DEQ through an amendment to this SAFO.

13       12. If any unforeseeable event occurs that is beyond Permittee's reasonable control and  
14 that causes or may cause a delay or deviation in performance of the requirements of this SAFO,  
15 Permittee must immediately notify DEQ verbally of the cause of delay or deviation and its  
16 anticipated duration, the measures that Permittee has or will take to prevent or minimize the delay or  
17 deviation, and the timetable by which Permittee proposes to carry out such measures. Permittee  
18 shall confirm in writing this information within five business days of the onset of the event. It is  
19 Permittee's responsibility in the written notification to demonstrate to DEQ's satisfaction that the  
20 delay or deviation has been or will be caused by circumstances beyond the control and despite due  
21 diligence of Permittee. If Permittee so demonstrates, DEQ may extend times of performance of  
22 related activities under this SAFO as appropriate. Circumstances or events beyond Permittee's  
23 control include, but are not limited to, extreme and unforeseen acts of nature, unforeseen strikes,  
24 work stoppages, fires, explosion, riot, sabotage, or war. Increased cost of performance or a  
25 consultant's failure to provide timely reports are not considered circumstances beyond Permittee's  
26 control.

27       13. Facsimile or scanned signatures on this SAFO shall be treated the same as original

1 signatures.

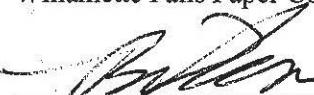
2 **II. FINAL ORDER**

3 The DEQ hereby enters a final order requiring Permittee to comply with the following  
4 schedule and conditions:

5 1. Permittee shall comply with the PSELs according to the following schedule:  
6 a. On August 1, 2022, the Permittee's PSELs for the following pollutants are:  
7 i. 20 tons per year for PM10, 240 tons per year for NOx, and 5 tons per  
8 year for SO2.  
9 2. Permittee agrees that the only fuel that it may combust in the Boiler 1, Boiler 2 and  
10 Boiler 3 at the facility is natural gas, except that it may operate the Boiler 1, Boiler 2,  
11 and Boiler 3 on ultra-low sulfur diesel for no more than 48 hours per year.

12 Willamette Falls Paper Company, Inc. (PERMITTEE)

13 8/9/2021  
14 Date

  
Signature BRIAN KOENEN  
Name (print) PRESIDENT  
Title (print)

18 DEPARTMENT OF ENVIRONMENTAL QUALITY and  
19 ENVIRONMENTAL QUALITY COMMISSION

20 8/9/2021  
21 Date

  
Ali Mirzakhahili, Administrator  
Air Quality Division  
on behalf of DEQ pursuant to OAR 340-223-0110(2)