

pollutant
emissions standards



Clean Air Act Section 114 Information Collection Request for National Emissions Standards for Hazardous Air Pollutants (NESHAP) for Stationary Combustion Turbines Air Emissions Test Report

Northern Natural Gas Company
Clifton Compressor Station
Unit 30
2930 Gas City Road
Clifton, KS 66937
Report No. M224514
December 5 through 8, 2022



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**Report Submittal Date
December 27, 2022**

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1.0 EXECUTIVE SUMMARY

Mostardi Platt performed an air emissions test program on Unit 30 for Northern Natural Gas Company (NNG), at its Clifton Compressor Station located in Clifton, Kansas. Testing was performed to determine the concentration of filterable particulate matter (FPM), metallic hazardous air pollutants (MHAP), carbon monoxide (CO), formaldehyde (HCHO), hydrogen chloride (HCl), and hydrogen fluoride (HF) from the exhaust of Unit 30 in accordance with United States Environmental Protection Agency (USEPA) Methods 1, 2, 3A, 4, 5/29, 10, and 320. All testing was performed while the unit was firing on pipeline natural gas.

The purpose of this test program was to meet the requirements of a "Stationary Combustion Turbine Emissions Information Collection Request" from USEPA under Clean Air Act (CAA) Section 114. (42 U.S.C. 7414)

All testing was performed in accordance with the Test Procedures, Methods, and Reporting Requirements for the Section 114 Request for Stationary Combustion Turbines document provided by USEPA with the initial letter.

The identifications of individuals associated with the test program are summarized below.

Location	Address	Contact
Test Coordinator	Northern Natural Gas Company 1111 South 103 rd Street Omaha, NE 68124	Greg Ammon P: 402-398-7716 E: Gregory.Ammon@nngco.com
Test Facility	Clifton Facility 2930 Gas City Road Clifton, KS 66937	Naomi Cavalieri P: 402-398-7847 E: Naomi.Cavalieri@nngco.com
Test Company Representative	Mostardi Platt 888 Industrial Drive Elmhurst, IL 60126	Robert Carlisle P: 630.993.2100 E: ssands@mp-mail.com

The test crew consisted of M. Neessen, S. Sands, A. Wentworth, J. Kolodziejczyk, and R. Carlisle of Mostardi Platt.

Below is a brief overview of test results, detailed test results summaries are included in Section 4.0.

GASEOUS TEST RESULTS				
Test Location	Analyte	Emission Results		
		Ib/hr	ppmvd	ppmvd @ 15% O ₂
Unit 30	HCHO*	ND	ND	ND
	CO	2.20	6.2	8.3
	HCl**	≤ 0.10	≤ 0.22	≤ 0.30
	HF**	≤ 0.05	≤ 0.20	≤ 0.25

*All Emission Data was below the MDL of 0.1 ppmvw

** All values below 0.1 ppmvw are reported as estimated values only

FPM TEST RESULTS			
Test Location	Analyte	Emission Results	
Unit 30	FPM	0.0002 grains/dscf	0.0002 grains/dscf @ 15% O ₂

MHAP TEST RESULTS				
Test Location	Analyte	Emission Results		
		mg/dscm	mg/dscm @15% O ₂	Ib/hr
Unit 30	Mercury (Hg)	≤ 9.07E-05	≤ 1.28E-04	≤ 2.87E-05
	Antimony (Sb)	≤ 3.10E-01	≤ 7.71E-04	≤ 2.34E-04
	Arsenic (As)	≤ 1.10E-01	≤ 2.73E-04	≤ 8.13E-05
	Beryllium (Be)	≤ 2.57E-02	≤ 6.38E-05	≤ 1.80E-05
	Cadmium (Cd)	≤ 1.09E-01	≤ 2.52E-04	≤ 4.40E-05
	Chromium (Cr)	≤ 1.36E-03	≤ 1.92E-03	≤ 4.43E-04
	Cobalt (Co)	≤ 1.03E-04	≤ 1.42E-04	≤ 3.46E-05
	Lead (Pb)	≤ 5.79E-04	≤ 7.54E-04	≤ 1.14E-04
	Manganese (Mn)	1.72E-03	2.44E-03	5.57E-04
	Nickel (Ni)	2.72E-03	3.75E-03	8.57E-04
	Selenium (Se)	≤ 8.57E-04	≤ 1.19E-03	≤ 2.57E-04

2.0 PROCESS DESCRIPTION

Northern Natural Gas owns and operates the largest interstate natural gas pipeline system in the United States. Northern's pipeline system stretches across 11 states, from the Permian Basin in Texas to Michigan's Upper Peninsula, providing access to five of the major natural gas supply regions in North America. Northern provides natural gas transportation and storage services to numerous utilities, producers, energy marketing companies and industrial end users. Clifton Unit 30 serves to compress natural gas on the pipeline, to ensure proper pipeline operating pressures to supply our customers with required demand.

3.0 TEST METHODOLOGY

All testing was performed as described in the Title 40, *Code of Federal Regulations*, Part 60 (40CFR60), Appendix A, Methods 1, 2, 3A, 4, 5, 10, and 29, and 40CFR63, Appendix A, Method 320; the following provides description of the methodologies performed during the test program:

3.1 Method 1 Sample and Velocity Traverse Determination

Test measurement points were selected in accordance with Method 1. The characteristics of the measurement location is summarized in the table below. A null-point pitot traverse was performed prior to testing to ensure the absence of cyclonic flow. Cyclonic flow is presented in Appendix F of this report.

Sample Point Selection					
Test Location	Stack Dimensions	Upstream Diameters	Downstream Diameters	Test Parameters	Number of Sampling Points
Unit 30	5.0' x 8.0'	0.5	2.0	FPM, MHAP, Volumetric Flow Rate	25
				CO, HCHO, HCl/HF	3

3.2 Method 2 Volumetric Flow Rate Determination

Gas velocity was measured following Method 2, for purposes of calculating gas volumetric flow rate and emission rates on a mass basis in conjunction with isokinetic sampling. An S-type pitot tube, as a component of the isokinetic sampling train, differential pressure gauge, thermocouple, and temperature readout were used to determine gas velocity at each sample point. All of the equipment used was calibrated in accordance with the specifications of the Method. Calibration data is presented in the Appendix H of this report.

3.3 Method 3A O₂ and CO₂ Determination

O₂ and CO₂ concentrations were determined in accordance with Method 3A. A Servomex and ECOM analyzer were used to determine O₂ concentrations during sampling to determine molecular weight of the stack gas and to calculate concentrations corrected to a 15% O₂ basis. During the particulate testing a number of the post calibrations for the O₂ did not meet drift or system bias requirements. These calibrations caused a high bias associated with the correction of emission rates to a 15% O₂ basis.

3.4 Method 4 Moisture Determination

Stack gas moisture content was determined using a Method 4 sampling train as a component of the isokinetic sampling systems. In this technique, stack gas is drawn through a series of impingers. The impingers were prepared according to the underlying method. The entire impinger train was measured or weighed before and after each test run to determine the mass of moisture condensed.

During testing, the Method 4 sample train was incorporated in the manner specified in Method 5. All of the data specified in Method 4 (gas volume, delta H, impinger outlet well temperature, etc.) was recorded on field data sheets.

All of the equipment used was calibrated in accordance with the specifications of the Method. Calibration data is presented in the Appendix H of this report.

3.5 Method 5 FPM Determination

Flue gas FPM concentrations and emission rates were determined in accordance with Method 5 procedures. The probe and filter housing were maintained at a temperature of 248°F +/- 25°F. An Environmental Supply Company, Inc. sampling train was used to sample stack gas at an isokinetic rate. Impingers were utilized and recovered per Method 29 requirements. Impingers were weighed in order to determine moisture content. The total sample time per run was 200 minutes, with twenty-five (25) sample points being utilized (5 points per port, 5 total ports).

Particulate matter in a quartz-lined sample probe was recovered utilizing acetone; a minimum of three passes of the Teflon probe brush through the entire probe was performed, followed by a visual inspection of the acetone exiting the probe. Once the acetone solution exiting the probe was clear, the wash was considered complete, if not, another pass of the brush through the probe was made and inspected until the solution was clear. The nozzle was then removed from the probe and cleaned in a similar manner, utilizing an appropriately sized nozzle brush. The filter housing was washed a minimum of three times with acetone and inspected for cleanliness, and the filter was then placed in its' corresponding petri dish. The acetone wash and the filter were labeled and marked. Final sample analysis was performed off site by Mostardi Platt personnel in accordance with the method.

All of the equipment used was calibrated in accordance with the specifications of the Method. Calibration data is presented in the Appendix H of this report

3.6 Method 29 Trace Metals Determination

Stack gas trace metals concentrations and emission rates were determined in accordance with USEPA Method 29 procedures. The probe and filter housing were maintained at a temperature of 248°F +/- 25°F. An Environmental Supply Company, Inc. sampling train was used to sample stack gas at an isokinetic rate. The total sample time per run was 200 minutes, with twenty-five (25) sample points being utilized (5 points per port, 5 total ports).

Upon completion of particulate matter recovery, a 0.1N Nitric Acid (HNO_3) rinse was performed on the quartz-lined sample probe; these washes were combined with the acetone wash and filter catch for front half metals determination. The filter housing was rinsed with 0.1N HNO_3 and added to this fraction. Impingers one and two were initially charged with approximately 100mL of nitric peroxide, impinger three remained empty, and impingers four and five were each charged with approximately 100mL of acidic potassium permanganate, followed by impinger six which was charged with approximately 200g of silica gel. Impingers were recovered per Method 29 requirements. Impingers were weighed in order to determine moisture content. Sample analyses was performed off site by an approved laboratory in accordance with the method.

All of the equipment used was calibrated in accordance with the specifications of the Method. Calibration data is presented in the Appendix H of this report.

3.7 Method 301 Field Validation of Pollutant Measurement

The Limit of Detection (LOD) was determined for CO, HCHO, and HCl/HF in accordance with Section 15 of Method 301. The LOD is the minimum concentration of a substance that can be measured and reported with 99 percent confidence that the analyte concentration is greater than zero. For this protocol, the LOD is defined as three times the standard deviation, S_0 , at the blank level. Zero grade nitrogen was used to establish the blank value – such that seven (7) trials were performed with results determined accordingly.

METHOD DETECTION LIMITS	
Analyte	Detection Limit (ppmv wet)
Formaldehyde	0.1
CO	1.0
HCl	0.1
HF	0.1

3.8 Methods 10 and 320 Multigas CO, H₂O, HCHO, and HCl/HF Determination

CO, H₂O, HCHO, and HCl/HF were sampled via an MKS Multigas Fourier Transform Infrared (FTIR) analyzer. FTIR technology works on the principle that most gases absorb infrared light. This is true for all compounds with the exception of homonuclear diatomic molecules and noble gases such as: N₂, O₂, H₂, He, Ne, and Ar. Vibrations, stretches, bends, and rotations within the bonds of a molecule determine the infrared absorption distinctiveness. The absorption creates a "fingerprint" which is unique to each given compound. The quantity of infrared light absorbed is proportional to the gas concentration. Most compounds have absorbencies at different infrared frequencies, thus allowing the simultaneous analysis of multiple compounds at one time. The FTIR software compares each sample spectrum to a user-selected list of calibration references and concentration data is generated.

Analyte spiking assured the ability of the FTIR to quantify constituents in the presence of effluent gas. All analyte spikes were introduced using an instrument grade stainless steel rotameter. All QA/QC procedures were within the acceptance criteria allowance of the applicable ASTM D6348-12 methodology and Method 320.

Per USEPA Method 4, 40CFR60, Appendix A, Section 16.3, USEPA Method 320 is an acceptable alternative to Method 4 for determining moisture. The gas sample is delivered to the FTIR by means of a heated probe, heated filter, heated sample line, heated pump, and heated jumper to generate a hot, wet sample heated to 375°F throughout the entire sample train for formaldehyde, acid gases, and moisture analyses. Results are collected on a wet basis and then converted to dry based utilizing H₂O results. The dry concentration results were then corrected to 15% O₂ utilizing the Method 3A O₂ concentration determined simultaneously.

A stratification test was performed using oxygen (O_2) prior to the testing. The results of the stratification test showed that all results were less than 5% on the unit. Consequently, all sampling was conducted from one port using one point. All samples below the FTIR detection limit were reported at the detection limit and used in averaging of each run. Stratification test is presented in Appendix D of this report.

FTIR QA/QC PROCEDURES						
QA/QC Specification	Purpose	Calibration Gas Analyte	Delivery	Frequency	Acceptance Criteria	Result
M320: Zero	Verify that the FTIR is free of contaminants & zero the FTIR	Nitrogen (zero)	Direct to FTIR	pre/post test	< MDL or Noise	Pass
M320: Calibration Transfer Standard (CTS) Direct	Verify FTIR stability, confirm optical path length	Ethylene	Direct to FTIR	pretest	+/- 5% cert. value	Pass
M320: CTS Response	Verify system stability, recovery, response time	Ethylene	Sampling System	Daily, pre/post test	+/- 5% of Direct Measurement	Pass
M320: Zero Response	Verify system is free of contaminants, system bias	Nitrogen (zero)	Sampling System	pretest	Bias correct data	Pass
M320: Analyte Spike	Verify system ability to deliver and quantify analyte of interest in the presence of other effluent gases	SF6 HCl	Dynamic Addition to Sampling System, ~1:10 effluent	pre test	+/- 30% theoretical recovery	Pass

Note: The determined concentrations from direct analyses were used in all system/spike recovery calculations.

Analyte Spiking

HCl spiking were performed prior to testing and before each test run to verify the ability of the sampling system to quantitatively deliver a sample containing formaldehyde from the base of the probe to the FTIR. Analyte spiking assures the ability of the FTIR sampling system to recover acid gases in the presence of effluent gas.

As part of the spiking procedure, samples were measured to determine native formaldehyde and moisture concentrations to be used in the spike recovery calculations. Moisture in the stack gas prior to spiking and during spiking was used to determine dilution ratios of the formaldehyde. The spike target dilution ratio was 1:10 or less. The following equation illustrates the percent recovery calculation:

$$DF = 1 - \frac{H_2O \text{ (spike)}}{\text{(native)}} \quad (\text{Sec. 9.2.3 (3) USEPA Method 320})$$

$$CS = DF * Spike_{dir} + Unspike(1 - DF) \quad (\text{Sec. 9.2.3 (4) USEPA Method 320})$$

DF	= Dilution factor of the spike gas
Spike _{dir}	= Concentration of the analyte in the spike standard measure by the FTIR directly
CS	= Expected concentration of the spiked samples
Unspike	= Native concentration of analytes in unspiked samples

QA/QC data are found in Appendix G. Copies of gas cylinder certifications are found in Appendix I. The sample and data collection followed the procedures outlined in Method 320.

4.0 TEST RESULT SUMMARIES

Northern Natural Gas Clifton Compressor Station Unit 30 Formaldehyde Summary										
Run #	Run Date	Start Time	End Time	Flow, SCFH	H ₂ O %	O ₂ % (dry)	Formaldehyde ppmvw*	Formaldehyde ppmvd	Formaldehyde ppmvd @ 15% O ₂	Formaldehyde lb/hr
1	12/5/22	11:30	12:34	4,958,818	4.80%	16.7	ND	ND	ND	ND
2	12/5/22	12:55	13:54	5,039,940	4.81%	16.8	ND	ND	ND	ND
3	12/5/22	12:03	13:02	5,039,940	5.05%	16.3	ND	ND	ND	ND
4	12/5/22	15:28	16:27	5,039,940	5.07%	16.3	ND	ND	ND	ND
5	12/5/22	16:45	17:44	5,886,449	5.15%	16.3	ND	ND	ND	ND
6	12/5/22	18:01	19:00	5,886,449	5.19%	16.3	ND	ND	ND	ND
7	12/6/22	7:48	8:47	4,958,818	5.21%	16.1	ND	ND	ND	ND
Average				5,258,622	5.04%	16.4	ND	ND	ND	ND

*All emission data was below the MDL of 0.1 ppmvw

Northern Natural Gas Clifton Compressor Station Unit 30 Hydrogen Fluoride Summary							
Run #	Run Date	Start Time	End Time	HF ppmvw*	HF ppmvd	HF ppmvd @ 15% O ₂	HF lb/hr
1	12/5/22	11:30	12:34	0.02	0.02	0.02	0.004
2	12/5/22	12:55	13:54	0.08	0.09	0.12	0.022
3	12/5/22	12:03	13:02	0.12	0.13	0.17	0.033
4	12/5/22	15:28	16:27	0.15	0.16	0.21	0.040
5	12/5/22	16:45	17:44	0.15	0.16	0.20	0.046
6	12/5/22	18:01	19:00	0.15	0.16	0.20	0.046
7	12/6/22	7:48	8:47	0.65	0.68	0.83	0.167
Average				0.19	0.20	0.25	0.051

*Values below 0.1 ppmvw are reported as estimated values only

Northern Natural Gas Clifton Compressor Station Unit 30 Carbon Monoxide Summary							
Run #	Run Date	Start Time	End Time	CO ppmvw	CO ppmvd	CO ppmvd @ 15% O ₂	CO lb/hr
1	12/5/22	11:30	12:34	8.7	9.2	13.0	3.15
2	12/5/22	12:55	13:54	10.0	10.5	15.1	3.67
3	12/5/22	12:03	13:02	4.8	5.0	6.5	1.75
4	12/5/22	15:28	16:27	4.2	4.4	5.6	1.52
5	12/5/22	16:45	17:44	4.3	4.6	5.8	1.85
6	12/5/22	18:01	19:00	3.6	3.8	4.9	1.54
7	12/6/22	7:48	8:47	5.4	5.7	6.9	1.94
Average				5.9	6.2	8.3	2.20

Northern Natural Gas Clifton Compressor Station Unit 30 Hydrogen Chloride Summary							
Run #	Run Date	Start Time	End Time	HCl ppmvw	HCl ppmvd	HCl ppmvd @ 15% O ₂	HCl lb/hr
1	12/5/22	11:30	12:34	0.61	0.64	0.91	0.29
2	12/5/22	12:55	13:54	0.11	0.11	0.16	0.05
3	12/5/22	12:03	13:02	0.08	0.08	0.11	0.04
4	12/5/22	15:28	16:27	0.10	0.11	0.14	0.05
5	12/5/22	16:45	17:44	0.08	0.08	0.10	0.04
6	12/5/22	18:01	19:00	0.09	0.10	0.13	0.05
7	12/6/22	7:48	8:47	0.42	0.44	0.54	0.20
Average				0.21	0.22	0.30	0.10

*Values below 0.1 ppmvw are reported as estimated values only

Client: Northern Natural Gas Company
Facility: Clifton Compressor Station
Test Location: Unit 30
Test Method: 5/29

Source Condition	Natural Gas							Average
	Date	12/5/22	12/6/22	12/6/22	12/7/22	12/7/22	12/7/22	
	Start Time	12:55	7:21	11:37	7:34	11:32	15:23	8:52
	End Time	16:26	11:06	15:04	11:04	15:01	18:51	13:51
	Run 1	Run 2	Run 3	Run 4	Run 5	Run 6	Run 7	
Stack Conditions								
Average Gas Temperature, °F	926.9	940.1	870.8	937.5	935.5	937.9	934.6	926.2
Flue Gas Moisture, percent by volume	4.9%	5.3%	4.9%	5.1%	4.9%	5.4%	4.9%	5.1%
Average Flue Pressure, in. Hg	28.44	28.44	28.44	28.84	28.84	28.84	28.82	28.67
Gas Sample Volume, dscf	165.696	172.356	161.825	164.646	164.189	153.493	172.544	164.964
Average Gas Velocity, ft/sec	96.709	100.584	90.555	108.139	107.712	100.879	107.393	101.710
Gas Volumetric Flow Rate, acfm	232,102	241,403	217,333	259,533	258,509	242,109	257,743	244,105
Gas Volumetric Flow Rate, dscfm	79,854	81,971	77,995	89,721	89,636	83,416	89,377	84,567
Gas Volumetric Flow Rate, scfm	83,999	86,545	81,975	94,525	94,290	88,154	94,007	89,071
Average %CO ₂ by volume, dry basis	2.6	2.8	2.5	2.7	2.5	2.6	2.2	2.6
Average %O ₂ by volume, dry basis	16.3	16.1	17.0	16.8	16.7	16.6	17.4	16.7
Isokinetic Variance	102.2	103.5	102.1	90.3	90.2	90.6	95.0	96.3
Standard Fuel Factor Fd, dscf/mmBtu	8,710.0	8,710.0	8,710.0	8,710.0	8,710.0	8,710.0	8,710.0	4,977.1
Filterable Particulate Matter (Method 5)								
grams collected	0.00464	0.00117	0.00104	0.00081	0.00101	0.00091	0.00205	0.00166
mg/dscm	0.989	0.240	0.227	0.174	0.217	0.209	0.420	0.354
grains/dscf	0.0004	0.0001	0.0001	0.0001	0.0001	0.0001	0.0002	0.0002
grains/dscf @ 15% O ₂	0.0005	0.0001	0.0002	0.0001	0.0001	0.0001	0.0003	0.0002
Ib/hr	0.296	0.074	0.066	0.058	0.073	0.065	0.140	0.110

Client: Northern Natural Gas Company
 Facility: Clifton Compressor Station
 Test Location: Unit 30
 Test Method: 5/29

Source Condition	Natural Gas							Average
	Date	12/5/22	12/6/22	12/6/22	12/7/22	12/7/22	12/8/22	
Start Time	12:55	7:21	11:37	7:34	11:32	15:23	8:52	
End Time	16:26	11:06	15:04	11:04	15:01	18:51	13:51	
	Run 1	Run 2	Run 3	Run 4	Run 5	Run 6	Run 7	
Stack Conditions								
Average Gas Temperature, °F	926.9	940.1	870.8	937.5	935.5	937.9	934.6	926.2
Flue Gas Moisture, percent by volume	4.9%	5.3%	4.9%	5.1%	4.9%	5.4%	4.9%	5.1%
Average Flue Pressure, in. Hg	28.44	28.44	28.44	28.84	28.84	28.84	28.82	28.67
Gas Sample Volume, dscf	165.696	172.356	161.825	164.646	164.189	153.493	172.544	164.964
Average Gas Velocity, ft/sec	96.709	100.584	90.555	108.139	107.712	100.879	107.393	101.710
Gas Volumetric Flow Rate, acfm	232.102	241.403	217.333	259.533	258.509	242.109	257.743	244.105
Gas Volumetric Flow Rate, dscfm	79,854	81,971	77,995	89,721	89,636	83,416	89,377	84,567
Gas Volumetric Flow Rate, scfm	83,999	86,545	81,975	94,525	94,290	88,154	94,007	89,071
Average %CO ₂ by volume, dry basis	2.6	2.8	2.5	2.7	2.5	2.6	2.2	2.6
Average %O ₂ by volume, dry basis	16.3	16.1	17.0	16.8	16.7	16.6	17.4	16.7
Isokinetic Variance	102.2	103.5	102.1	90.3	90.2	90.6	95.0	96.3
Standard Fuel Factor Fd, dscf/mmBtu	8,710.0	8,710.0	8,710.0	8,710.0	8,710.0	8,710.0	8,710.0	8,710.0
Mercury (Hg) Emissions								
ug of sample collected	≤ 0.57	≤ 0.43	≤ 0.35	≤ 0.45	≤ 0.44	≤ 0.37	≤ 0.39	≤ 0.43
ppb	≤ 0.02	≤ 0.01	≤ 0.01	≤ 0.01	≤ 0.01	≤ 0.01	≤ 0.01	≤ 0.01
mg/dscm	≤ 1.21E-04	≤ 8.80E-05	≤ 7.55E-05	≤ 1.00E-04	≤ 9.00E-05	≤ 8.00E-05	≤ 8.00E-05	≤ 9.07E-05
mg/dscm @15% O ₂	≤ 1.55E-04	≤ 1.08E-04	≤ 1.14E-04	≤ 1.44E-04	≤ 1.26E-04	≤ 1.10E-04	≤ 1.35E-04	≤ 1.28E-04
lb/hr	≤ 3.60E-05	≤ 2.70E-05	≤ 2.20E-05	≤ 3.20E-05	≤ 3.10E-05	≤ 2.60E-05	≤ 2.70E-05	≤ 2.87E-05
Antimony (Sb) Emissions								
ug of sample collected	≤ 3.40	≤ 3.48	≤ 3.40	≤ 3.45	≤ 3.40	≤ 3.56	≤ 3.40	≤ 3.44
ppb	≤ 0.14	≤ 0.14	≤ 0.15	≤ 0.15	≤ 0.14	≤ 0.16	≤ 0.14	≤ 0.15
ug/dscm	≤ 7.20E-01	≤ 7.10E-01	≤ 7.40E-01	≤ 7.40E-04	≤ 7.30E-04	≤ 8.20E-04	≤ 7.00E-04	≤ 3.10E-01
mg/dscm @15% O ₂	≤ 1.71E-03	≤ 1.61E-03	≤ 2.07E-03	≤ 1.97E-06	≤ 1.89E-06	≤ 2.08E-06	≤ 2.18E-06	≤ 7.71E-04
lb/hr	≤ 2.17E-04	≤ 2.19E-04	≤ 2.17E-04	≤ 2.49E-04	≤ 2.46E-04	≤ 2.56E-04	≤ 2.33E-04	≤ 2.34E-04
Arsenic (As) Emissions								
ug of sample collected	≤ 1.20	≤ 1.20	≤ 1.20	≤ 1.20	≤ 1.20	≤ 1.20	≤ 1.20	≤ 1.20
ppb	≤ 0.08	≤ 0.08	≤ 0.08	≤ 0.08	≤ 0.08	≤ 0.09	≤ 0.08	≤ 0.08
ug/dscm	≤ 2.60E-01	≤ 2.50E-01	≤ 2.60E-01	≤ 2.60E-04	≤ 2.60E-04	≤ 2.80E-04	≤ 2.50E-04	≤ 1.10E-01
mg/dscm @15% O ₂	≤ 6.16E-04	≤ 5.68E-04	≤ 7.27E-04	≤ 6.91E-07	≤ 6.75E-07	≤ 7.10E-07	≤ 7.79E-07	≤ 2.73E-04
lb/hr	≤ 7.60E-05	≤ 7.50E-05	≤ 7.70E-05	≤ 8.60E-05	≤ 8.70E-05	≤ 8.60E-05	≤ 8.20E-05	≤ 8.13E-05
Beryllium (Be) Emissions								
ug of sample collected	≤ 0.27	≤ 0.27	≤ 0.27	≤ 0.27	≤ 0.27	≤ 0.27	≤ 0.27	≤ 0.27
ppb	≤ 0.15	≤ 0.15	≤ 0.16	≤ 0.15	≤ 0.16	≤ 0.17	≤ 0.15	≤ 0.15
ug/dscm	≤ 6.00E-02	≤ 6.00E-02	≤ 6.00E-02	≤ 6.00E-05	≤ 6.00E-05	≤ 6.00E-05	≤ 6.00E-05	≤ 2.57E-02
mg/dscm @15% O ₂	≤ 1.42E-04	≤ 1.36E-04	≤ 1.68E-04	≤ 1.60E-07	≤ 1.56E-07	≤ 1.52E-07	≤ 1.87E-07	≤ 6.38E-05
lb/hr	≤ 1.70E-05	≤ 1.70E-05	≤ 1.70E-05	≤ 1.90E-05	≤ 1.90E-05	≤ 1.90E-05	≤ 1.80E-05	≤ 1.80E-05
Cadmium (Cd) Emissions								
ug of sample collected	≤ 0.42	≤ 3.00	≤ 0.27	≤ 0.27	≤ 0.27	≤ 0.27	≤ 0.27	≤ 0.68
ppb	≤ 0.02	≤ 0.13	≤ 0.01	≤ 0.01	≤ 0.01	≤ 0.01	≤ 0.01	≤ 0.03
ug/dscm	≤ 9.00E-02	≤ 6.10E-01	≤ 6.00E-02	≤ 6.00E-05	≤ 6.00E-05	≤ 6.00E-05	≤ 6.00E-05	≤ 1.09E-01
mg/dscm @15% O ₂	≤ 2.13E-04	≤ 1.39E-03	≤ 1.68E-04	≤ 1.60E-07	≤ 1.56E-07	≤ 1.52E-07	≤ 1.87E-07	≤ 2.52E-04
lb/hr	≤ 2.70E-05	≤ 1.89E-04	≤ 1.70E-05	≤ 1.90E-05	≤ 1.90E-05	≤ 1.90E-05	≤ 1.80E-05	≤ 4.40E-05

Client: Northern Natural Gas Company
 Facility: Clifton Compressor Station
 Test Location: Unit 30
 Test Method: 5/29

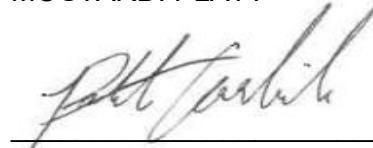
Source Condition	Natural Gas								Average
	Date	12/5/22	12/6/22	12/6/22	12/7/2022	12/7/22	12/7/22	12/8/22	
	Start Time	12:55	7:21	11:37	7:34	11:32	15:23	8:52	
	End Time	16:26	11:06	15:04	11:04	15:01	18:51	13:51	
Stack Conditions									
Average Gas Temperature, °F	926.9	940.1	870.8	937.5	935.5	937.9	934.6	926.2	
Flue Gas Moisture, percent by volume	4.9%	5.3%	4.9%	0.1	4.9%	5.4%	4.9%	5.1%	
Average Flue Pressure, in. Hg	28.44	28.44	28.44	28.8	28.84	28.84	28.82	28.67	
Gas Sample Volume, dscf	165.696	172.356	161.825	164.6	164.189	153.493	172.544	164.964	
Average Gas Velocity, ft/sec	96.709	100.584	90.555	108.1	107.712	100.879	107.393	101.710	
Gas Volumetric Flow Rate, acfm	232.102	241.403	217.333	259533.0	258.509	242.109	257.743	244.105	
Gas Volumetric Flow Rate, dscfm	79,854	81,971	77,995	89721.0	89,636	83,416	89,377	84,567	
Gas Volumetric Flow Rate, scfm	83,999	86,545	81,975	94525.0	94,290	88,154	94,007	89,071	
Average %CO ₂ by volume, dry basis	2.6	2.8	2.5	2.7	2.5	2.6	2.2	2.6	
Average %O ₂ by volume, dry basis	16.3	16.1	17.0	16.8	16.7	16.6	17.4	16.7	
Isokinetic Variance	102.2	103.5	102.1	90.3	90.2	90.6	95.0	96.3	
Standard Fuel Factor F _d , dscf/mmBtu	8,710.0	8,710.0	8,710.0	8710.0	8,710.0	8,710.0	8,710.0	8,710.0	
Chromium (Cr) Emissions									
ug of sample collected	≤ 10.80	≤ 4.80	≤ 4.90	≤ 6.50	≤ 5.00	≤ 5.20	7.30	≤ 6.36	
ppb	≤ 1.06	≤ 0.46	≤ 0.49	≤ 0.64	≤ 0.50	≤ 0.55	0.69	≤ 0.63	
mg/dscm	≤ 2.30E-03	≤ 9.80E-04	≤ 1.07E-03	≤ 1.39E-03	≤ 1.08E-03	≤ 1.20E-03	1.49E-03	≤ 1.36E-03	
mg/dscm @ 15% O ₂	≤ 2.95E-03	≤ 1.20E-03	≤ 1.62E-03	≤ 2.00E-03	≤ 1.52E-03	≤ 1.65E-03	2.51E-03	≤ 1.92E-03	
lb/hr	≤ 7.00E-04	≤ 3.00E-04	≤ 3.00E-04	≤ 5.00E-04	≤ 4.00E-04	≤ 4.00E-04	5.00E-04	≤ 4.43E-04	
Cobalt (Co) Emissions									
ug of sample collected	1.30	≤ 0.28	0.42	≤ 0.48	≤ 0.31	≤ 0.27	0.30	≤ 0.48	
ppb	0.11	≤ 0.02	0.04	≤ 0.04	≤ 0.03	≤ 0.03	0.03	≤ 0.04	
mg/dscm	2.80E-04	≤ 6.00E-05	9.00E-05	≤ 1.00E-04	≤ 7.00E-05	≤ 6.00E-05	6.00E-05	≤ 1.03E-04	
mg/dscm @ 15% O ₂	3.59E-04	≤ 7.38E-05	1.36E-04	≤ 1.44E-04	≤ 9.83E-05	≤ 8.23E-05	1.01E-04	≤ 1.42E-04	
lb/hr	1.00E-04	≤ 1.80E-05	2.70E-05	≤ 3.50E-05	≤ 2.30E-05	≤ 1.90E-05	2.00E-05	≤ 3.46E-05	
Lead (Pb) Emissions									
ug of sample collected	2.69	1.15	≤ 1.01	≤ 0.98	≤ 0.99	1.04	≤ 1.00	≤ 1.27	
ppb	0.07	0.03	≤ 0.03	≤ 0.02	≤ 0.03	0.03	≤ 0.02	≤ 0.03	
mg/dscm	5.70E-04	2.40E-03	≤ 2.20E-04	≤ 2.10E-04	≤ 2.10E-04	2.40E-04	≤ 2.00E-04	≤ 5.79E-04	
mg/dscm @ 15% O ₂	7.31E-04	2.95E-03	≤ 3.33E-04	≤ 3.02E-04	≤ 2.95E-04	3.29E-04	≤ 3.37E-04	≤ 7.54E-04	
lb/hr	2.00E-04	1.00E-04	≤ 1.00E-04	≤ 1.00E-04	≤ 1.00E-04	1.00E-04	≤ 1.00E-04	≤ 1.14E-04	
Manganese (Mn) Emissions									
ug of sample collected	11.55	3.94	4.53	7.64	14.81	5.33	8.39	8.03	
ppb	1.08	0.35	0.43	0.72	1.39	0.54	0.75	0.75	
mg/dscm	2.46E-03	8.10E-04	9.90E-04	1.64E-03	3.19E-03	1.23E-03	1.72E-03	1.72E-03	
mg/dscm @ 15% O ₂	3.16E-03	9.96E-04	1.50E-03	2.36E-03	4.48E-03	1.69E-03	2.90E-03	2.44E-03	
lb/hr	7.00E-04	2.00E-04	3.00E-04	6.00E-04	1.10E-03	4.00E-04	6.00E-04	5.57E-04	
Nickel (Ni) Emissions									
ug of sample collected	30.26	12.06	10.68	10.69	6.08	11.04	8.16	12.71	
ppb	2.64	1.01	0.95	0.94	0.54	1.04	0.68	1.12	
mg/dscm	6.45E-03	2.47E-03	2.33E-03	2.29E-03	1.31E-03	2.54E-03	1.67E-03	2.72E-03	
mg/dscm @ 15% O ₂	8.27E-03	3.04E-03	3.52E-03	3.30E-03	1.84E-03	3.49E-03	2.82E-03	3.75E-03	
lb/hr	1.90E-03	8.00E-04	7.00E-04	8.00E-04	4.00E-04	8.00E-04	6.00E-04	8.57E-04	
Selenium (Se) Emissions									
ug of sample collected	≤ 10.10	≤ 3.00	≤ 3.00	≤ 3.00	≤ 3.00	≤ 3.00	≤ 3.00	≤ 4.01	
ppb	≤ 0.66	≤ 0.19	≤ 0.20	≤ 0.20	≤ 0.20	≤ 0.21	≤ 0.19	≤ 0.26	
mg/dscm	≤ 2.15E-03	≤ 6.10E-04	≤ 6.50E-04	≤ 6.40E-04	≤ 6.50E-04	≤ 6.90E-04	≤ 6.10E-04	≤ 8.57E-04	
mg/dscm @ 15% O ₂	≤ 2.76E-03	≤ 7.50E-04	≤ 9.83E-04	≤ 9.21E-04	≤ 9.13E-04	≤ 9.47E-04	≤ 1.03E-03	≤ 1.19E-03	
lb/hr	≤ 6.00E-04	≤ 2.00E-04	≤ 2.57E-04						

5.0 CERTIFICATION

Mostardi Platt is pleased to have been of service to Northern Natural Gas. If you have any questions regarding this test report, please do not hesitate to contact us at 630-993-2100.

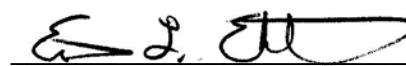
As the program manager, I hereby certify that this test report represents a true and accurate summary of emissions test results and the methodologies employed to obtain those results.

MOSTARDI PLATT



Robert W. Carlisle

Program Manager



Eric L. Ehlers

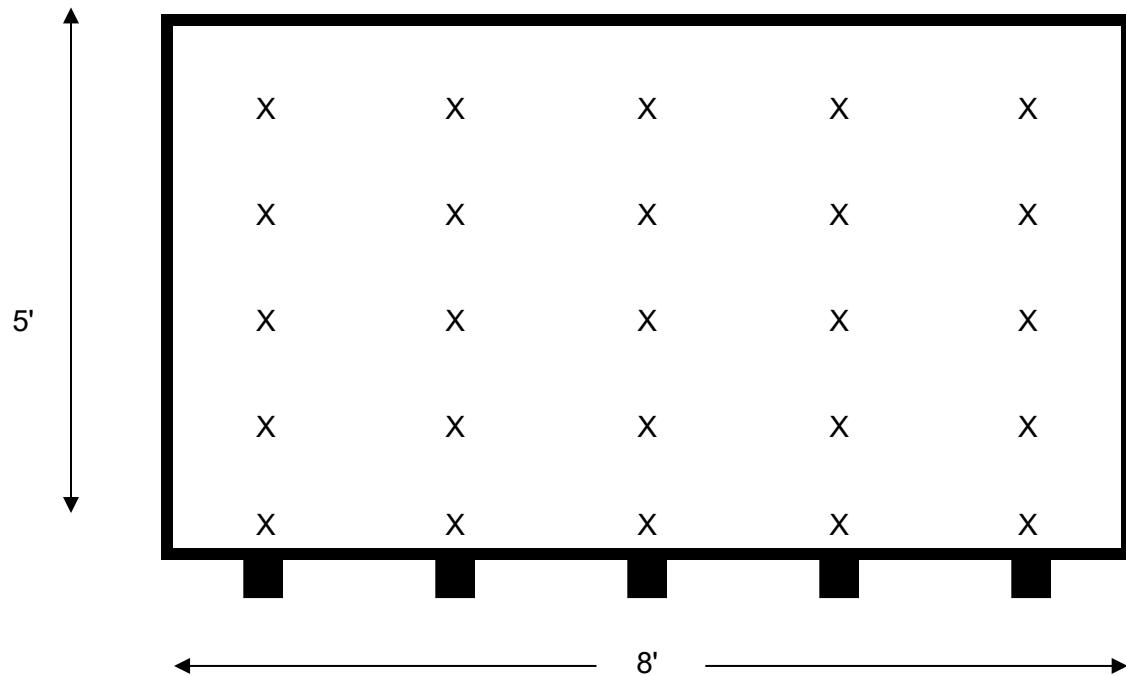
Quality Assurance

APPENDICES

Appendix A - Test Section Diagrams

EQUAL AREA TRAVERSE FOR RECTANGULAR DUCTS

(Particulate Sampling)



Job: Northern Natural Gas Company
Clifton Compressor Station
Clifton, Kansas

Date: December 5 and 6, 2022

Area: 40.0 Square Feet

Test Location: Unit 30

No. Test Ports: 5

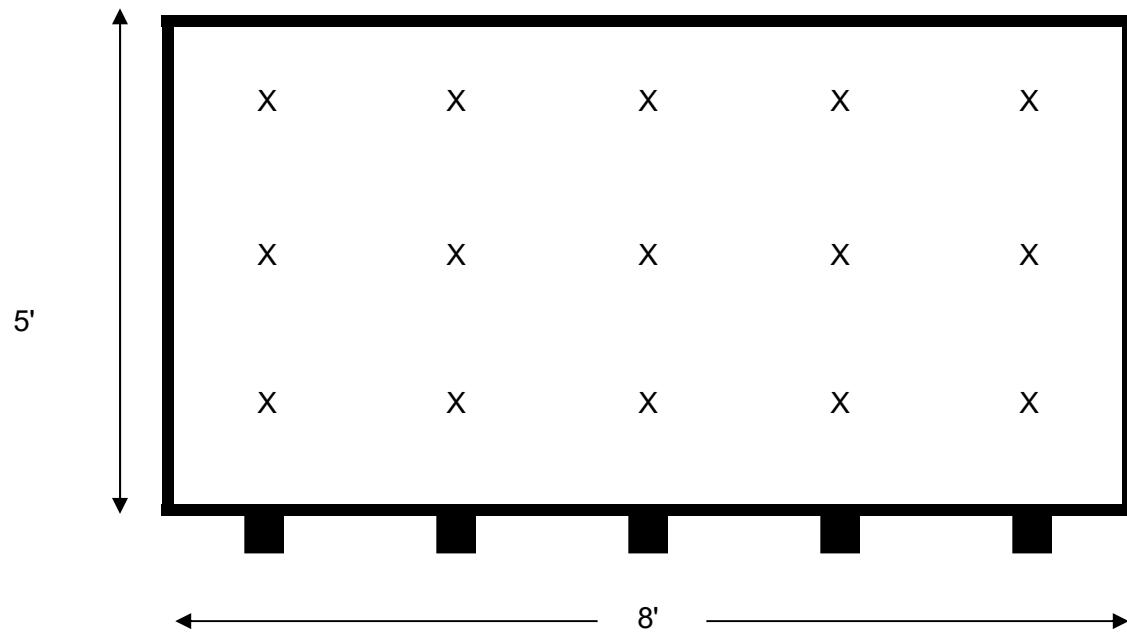
Length: 5.0 Feet

Tests Points per Port: 5

Width: 8.0 Feet

EQUAL AREA TRAVERSE FOR RECTANGULAR DUCTS

(Gas Stratification)



Job: Northern Natural Gas Company
Clifton Compressor Station
Clifton, Kansas

Date: December 5, 2022

Area: 40 Square Feet

Test Location: Unit 30

No. Test Ports: 5

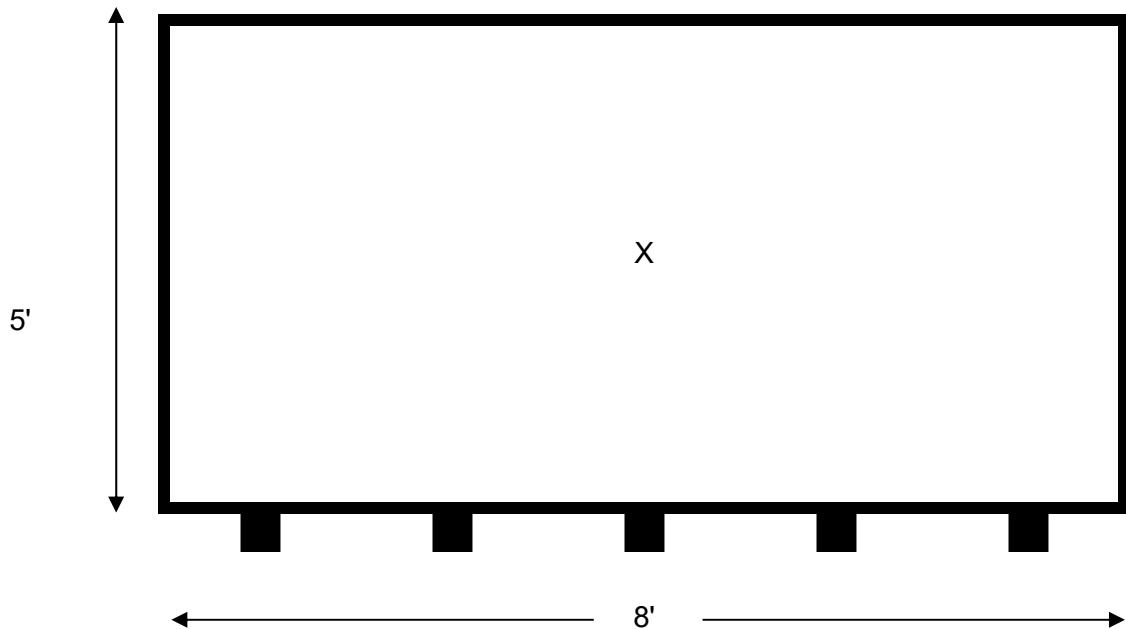
Length: 5 Feet

Tests Points per Port: 3

Width: 8 Feet

EQUAL AREA TRAVERSE FOR RECTANGULAR DUCTS

(Gaseous Sample)



Job: Northern Natural Gas Company
Clifton Compressor Station
Clifton, Kansas

Date: December 5 and 6, 2022 Area: 40 Square Feet

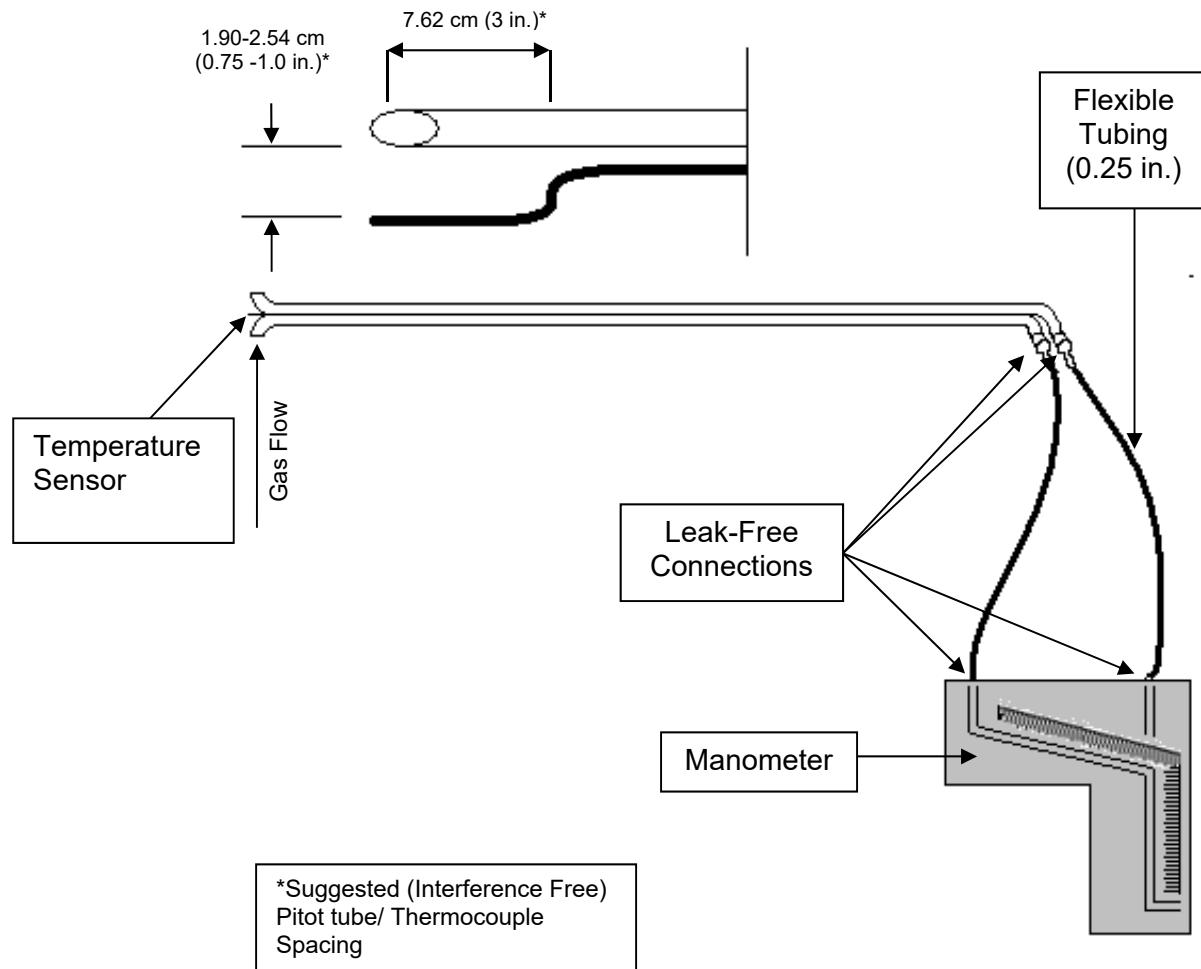
Test Location: Unit 30 No. Test Ports: 1

Length: 5.0 Feet Tests Points per Port: 1

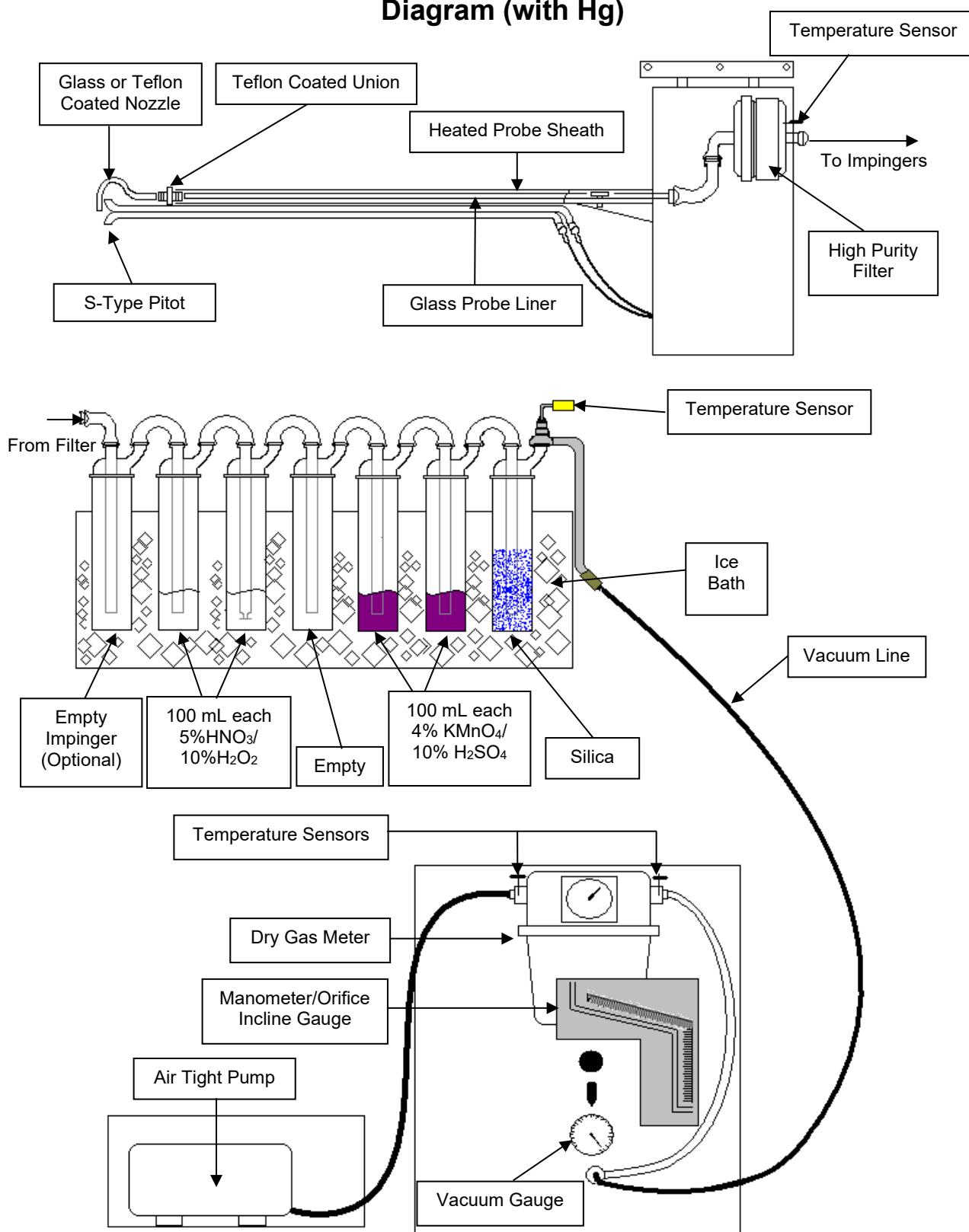
Width: 8.0 Feet

Appendix B - Sample Train Diagrams

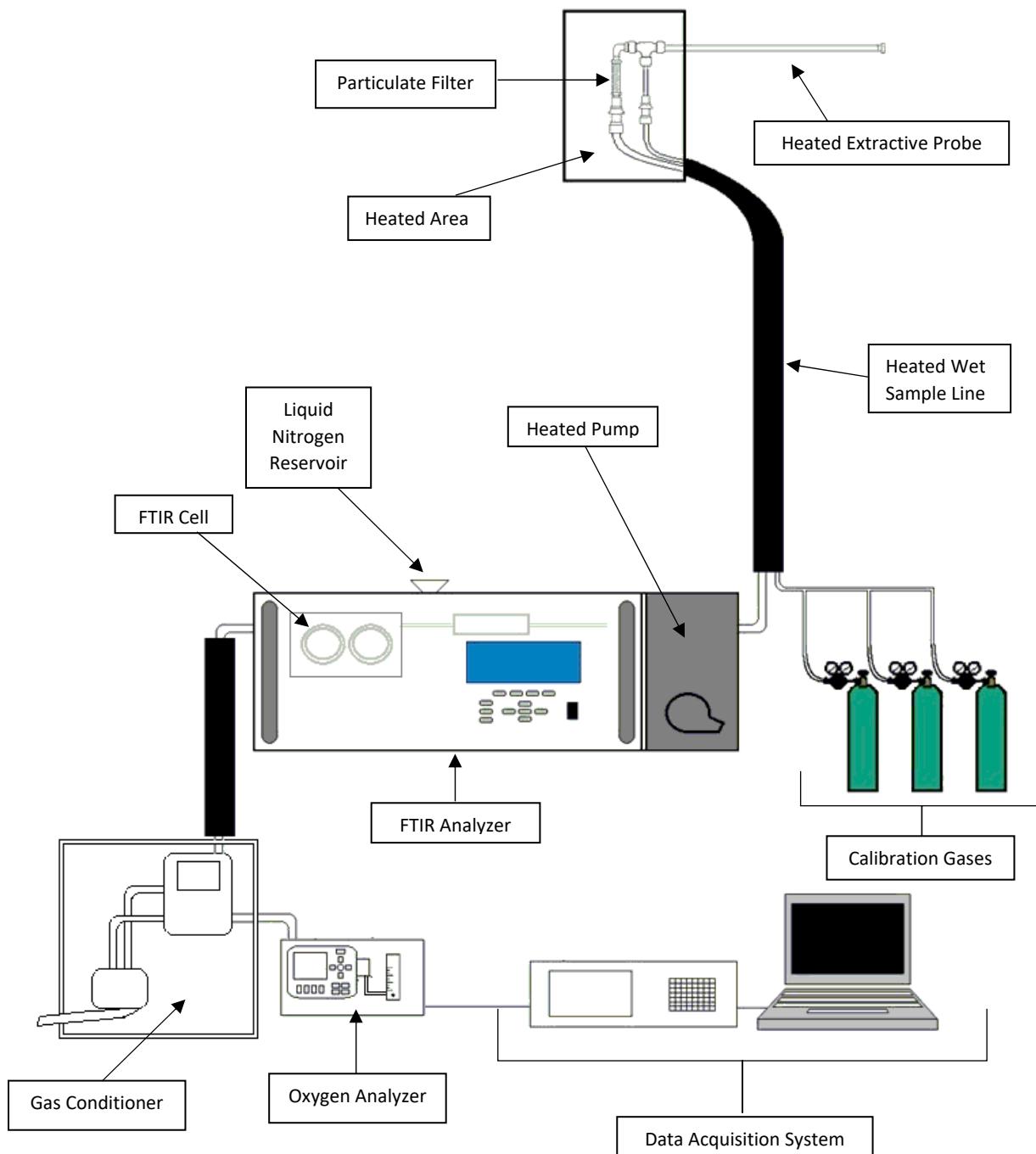
USEPA Method 2 – Type S Pitot Tube Manometer Assembly



USEPA Method 5/29- Particulate Matter/Metals Sample Train Diagram (with Hg)



USEPA Methods 3A, 10, and 320 – Sample Train Diagram



Appendix C - Calculation Nomenclature and Formulas

Client: Northern Natural Gas Company
Facility: Clifton Compressor Station
Project #: Unit 30

Test Location: Unit 30
Date: 12/5/22

Sample Calculations

$$\text{O}_2 \% \text{ (dry)}$$
$$16.16 \% - -0.04 \% \quad x \quad \frac{10.120 \%}{12.11 \% - -0.04 \%} = 13.5 \%$$

$$\text{CO}_2 \% \text{ (dry)}$$
$$2.67 \% - 0.06 \% \quad x \quad \frac{9.933 \%}{10.23 \% - 0.06 \%} = 2.5 \%$$

$$C_{\text{gas}} = (C - C_0) \times \frac{C_{\text{ma}}}{C_m - C_0}$$

where:

C_{gas} = Effluent gas concentration, dry basis, %

C = Average gas concentration indicated by gas analyzer, dry basis, %

C_0 = Average of initial and final system calibration bias check responses for the zero gas, %

C_m = Average of initial and final system calibration bias check responses for the upscale calibration gas, %

C_{ma} = Actual concentration of the upscale calibration gas, %

Client: Northern Natural Gas Company
Facility: Clifton Compressor Station
Test Location: Unit 30
Run: 1
Date: 12/5/2022
Method: 5/29
Source Condition: Normal

Dry Molecular Weight

$$Md = 0.44 \times (\%CO_2) + 0.32 \times (\%O_2) + 0.28 \times \%N_2$$

$$\begin{aligned} \%CO_2 &= \underline{\underline{2.6}} & \%O_2 &= \underline{\underline{16.3}} & \%N_2 &= \underline{\underline{81.1}} \\ Md &= \underline{\underline{29.068}} \end{aligned}$$

Wet Molecular Weight

$$Ms = Md \times (1 - Bws) + (18.0 \times Bws)$$

$$\begin{aligned} Md &= \underline{\underline{29.068}} & Bws &= \underline{\underline{0.049}} \\ Ms &= \underline{\underline{28.522}} \end{aligned}$$

Meter Volume at Standard Conditions

$$\begin{aligned} Vm(std) &= \frac{17.647 \times Y \times Vm}{(Pbar + DH/13.6)} \\ Y &= \underline{\underline{1.008}} & Vm &= \underline{\underline{173.596}} & Pbar &= \underline{\underline{28.37}} \\ DH &= \underline{\underline{2.43}} & Tm &= \underline{\underline{532.0}} \\ Vm(std) &= \underline{\underline{165.696}} \end{aligned}$$

Volume of Water Vapor Condensed

$$\begin{aligned} Vw(std) &= 0.0471 \times (\text{net H}_2\text{O gain}) \\ \text{Net H}_2\text{O} &= \underline{\underline{182.6}} \\ Vw(std) &= \underline{\underline{8.600}} \end{aligned}$$

Moisture Content

$$\begin{aligned} Bws &= \frac{Vw(std)}{Vw(std) + Vm(std)} \\ Vw(std) &= \underline{\underline{8.600}} & Vm(std) &= \underline{\underline{165.696}} \\ Bws &= \underline{\underline{0.049}} \end{aligned}$$

Client: Northern Natural Gas Company
Facility: Clifton Compressor Station
Test Location: Unit 30
Run: 1
Date: 12/5/2022
Method: 5/29
Source Condition: Normal

Average Duct Velocity

$$Vs = 85.49 \times Cp \times \text{Sqrt DP (avg)} \times (Ts (\text{avg}) + 460 / (Ps \times Ms))^{1/2}$$

$$\begin{aligned} Cp &= \underline{\underline{0.840}} & Ts (\text{avg}) &= \underline{\underline{926.9}} & \text{Sqrt DP (avg)}: & \underline{\underline{1.030}} \\ Ps &= \underline{\underline{28.44}} & Ms &= \underline{\underline{28.522}} \end{aligned}$$

$$Vs = \underline{\underline{96.709}}$$

Volumetric Flow Rate (Actual Basis)

$$Q = Vs \times A \times 60$$

$$Vs = \underline{\underline{96.709}} \quad A = \underline{\underline{40.000}}$$

$$Q = \underline{\underline{232,102}}$$

Volumetric Flow Rate (Standard Basis)

$$Q_{\text{std}} = 17.647 \times Q \times \frac{Ps}{Ts (\text{avg}) + 460}$$

$$Q = \underline{\underline{232,102}} \quad Ps = \underline{\underline{28.44}} \quad Ts (\text{avg}) = \underline{\underline{926.9}}$$

$$Q_{\text{std}} = \underline{\underline{83,999}}$$

Volumetric Flow Rate (Standard Dry Basis)

$$Q_{\text{std(dry)}} = Q_{\text{std}} \times (1 - Bws)$$

$$Q_{\text{std}} = \underline{\underline{83,999}} \quad Bws = \underline{\underline{0.049}}$$

$$Q_{\text{std(dry)}} = \underline{\underline{79,854}}$$

Isokinetic Variation:

$$\%ISO = \frac{0.0945 \times (Ts + 460) \times Vm(\text{std})}{Vs \times \theta \times An \times Ps \times (1 - Bws)}$$

$$\begin{aligned} Ts &= \underline{\underline{926.9}} & Vm(\text{std}) &= \underline{\underline{165.696}} & Vs &= \underline{\underline{96.709}} \\ An &= \underline{\underline{0.0004065}} & \theta &= \underline{\underline{200}} & Ps &= \underline{\underline{28.44}} \\ Bws &= \underline{\underline{0.049}} \end{aligned}$$

$$\%ISO = \underline{\underline{102.2}}$$

Client: Northern Natural Gas Company
Facility: Clifton Compressor Station
Test Location: Unit 30
Run: 1
Date: 12/5/2022
Method: 5/29
Source Condition: Normal

PM Concentration:

This example represents the filterable fraction. For other fractions, use the obtained mn for that particulate fraction.

$$Co = \frac{m_n \times 15.43}{Vm(\text{std})}$$

$$m_n (\text{g}) = 0.00464 \quad Vm(\text{std}) = 165.696$$

$$Co = 0.0004 \text{ gr/dscf}$$

PM Emission Rate:

$$\text{Emission Rate lb/hr} = \frac{Co}{7,000} \times Q_{\text{std(dry)}} \times 60$$

$$Co = 0.0004 \quad Q_{\text{std(dry)}} = 79,854$$

$$\text{Emission Rate lb/hr} = 0.296 \text{ lb/hr}$$

Client: Northern Natural Gas
Facility: Clifton Compressor Station
Project #: M224514
Test Location: Unit 30
Date: 12/5/22

FTIR Sample Calculations

Direct Recovery % of Calibration Transfer Standard

$$DR_{cts} = \frac{D_{cts}}{Cma} \times 100$$

$$Cma = 99.0$$

$$D_{cts} = 96.8$$

$$DR_{cts} = 97.7\%$$

Recovery % with Calibration Transfer Standard System Purge

$$R_{cts} = \frac{Sys_{cts}}{D_{cts}} \times 100$$

$$Sys_{cts} = 97.5$$

$$D_{cts} = 96.8$$

$$R_{cts} = 101\%$$

Direct Recovery % of Analyte Spike Gas

SF6

$$DR_{sf6} = \frac{D_{sf6}}{Cma} \times 100$$

$$Cma = 5.0$$

$$DR_{sf6} = 95.1\%$$

HCl ppmvw

$$DR_{asg} = \frac{D_{asg}}{Cma} \times 100$$

$$Cma = 49.7$$

$$D_{asg} = 38.9$$

$$DR_{asg} = 78.3\%$$

Dilution Factor for Analyte Spiking

$$DF = \frac{Spk_{sf6}}{D_{sf6}}$$

$$Spk_{sf6} = 0.383$$

$$D_{sf6} = 4.760$$

$$DF = 0.081$$

Recovery % for Analyte Spike With HCl ppmvw

$$R_x = \frac{Spk_x}{(N_x \times (1-DF) + D_{asg} \times DF)}$$

$$Spk_x = 2.7$$

$$N_x = 0.0$$

$$DF = 0.081$$

$$D_{asg} = 38.9$$

$$R_x = 86.5 \quad \%$$

where:

DR_{cts} = Recovery % of the calibration transfer standard directly to the analyzer

Cma = certified concentration of calibration gas, ppm

D_{cts} = Concentration of the calibration transfer standard gas directly to the analyzer, ppm

R_{cts} = Recovery % of the calibration transfer standard through the sampling system

Sys_{cts} = Concentration of the calibration transfer standard gas through the system, ppm

DF = Dilution Factor of analyte spike gas

Spk_{sf6} = SF6 concentration in effluent during spiking

Spk_x = Analyte concentration in effluent during spiking

D_{asg} = Concentration of the analyte spike gas directly to the analyzer, ppm

D_{sf6} = Concentration of the SF6 directly to the analyzer, ppm

R_x = Recovery % of the analyte spike gas

N_x = Native effluent (HCl ppmvw) concentration prior to analyte spike

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Volumetric Flow Nomenclature

- A = Cross-sectional area of stack or duct, ft²
- Bws = Water vapor in gas stream, proportion by volume
- Cp = Pitot tube coefficient, dimensionless
- Md = Dry molecular weight of gas, lb/lb-mole
- Ms = Molecular weight of gas, wet basis, lb/lb-mole
- Mw = Molecular weight of water, 18.0 lb/lb-mole
- Pbar = Barometric pressure at testing site, in. Hg
- Pg = Static pressure of gas, in. Hg (in. H₂O/13.6)
- DH= Static pressure of gas, in.H₂O
- Ps = Absolute pressure of gas, in. Hg = Pbar + Pg
- Pstd = Standard absolute pressure, 29.92 in. Hg
- Acfm = Actual volumetric gas flow rate
- Scfm= Volumetric gas flow rate, corrected to standard conditions
- Dscfm = Standard volumetric flow rate, corrected to dry conditions
- R = Ideal gas constant, 21.85 in. Hg-ft³/°R-lb-mole
- Ts = Average stack gas temperature, °F
- Tm = Average dry gas meter temperature, oF
- Tstd = Standard absolute temperature, 528°R
- vs = Gas velocity, ft/sec
- Vm(std)= Volume of gas sampled, corrected to standard conditions, scf
- Vw(std) = Volume of water vapor in gas sample, corrected to standard conditions, scf
- Vlc= Volume of liquid collected
- Y = Dry gas meter calibration factor
- Δp = Velocity head of gas, in. H₂O
- K1 = 17.647 °R/in. Hg
- %EA = Percent excess air
- %CO₂ = Percent carbon dioxide by volume, dry basis
- %O₂ = Percent oxygen by volume, dry basis
- %N₂ = Percent nitrogen by volume, dry basis
- 0.264 = Ratio of O₂ to N₂ in air, v/v
- 0.28 = Molecular weight of N₂ or CO, divided by 100
- 0.32 = Molecular weight of O₂ divided by 100
- 0.44 = Molecular weight of CO₂ divided by 100
- 13.6 = Specific gravity of mercury (Hg)

MOSTARDI PLATT

Particulate Nomenclature

A =	Cross-sectional area of stack or duct, square feet
A_n =	Cross-sectional area of nozzle, square feet
B_{ws} =	Water vapor in gas stream, by volume
C_a =	Acetone blank residue concentration, g/g
C_{acf} =	Concentration of particulate matter in gas stream at actual conditions, gr/acf
C_p =	Pitot tube coefficient
C_s =	Concentration of particulate matter in gas stream, dry basis, corrected to standard conditions, gr/dscf
IKV =	Isokinetic sampling variance, must be $90.0\% \leq IKV \leq 110.0\%$
M_d =	Dry molecular weight of gas, lb/lb-mole
M_s =	Molecular weight of gas, wet basis, lb/lb-mole
M_w =	Molecular weight of water, 18.0 lb/lb-mole
m_a =	Mass of residue of acetone after evaporation, grams
P_{bar} =	Barometric pressure at testing site, inches mercury
P_g =	Static pressure of gas, inches mercury (inches water/13.6)
P_s =	Absolute pressure of gas, inches mercury = $P_{bar} + P_g$
P_{std} =	Standard absolute pressure, 29.92 inches mercury
Q_{acfm} =	Actual volumetric gas flow rate, acfm
Q_{sd} =	Dry volumetric gas flow rate corrected to standard conditions, dscfh
R =	Ideal gas constant, 21.85 inches mercury cubic foot/ $^{\circ}\text{R}$ -lb-mole
T_m =	Dry gas meter temperature, $^{\circ}\text{R}$
T_s =	Gas temperature, $^{\circ}\text{R}$
T_{std} =	Absolute temperature, 528 $^{\circ}\text{R}$
V_a =	Volume of acetone blank, ml
V_{aw} =	Volume of acetone used in wash, ml
W_a =	Weight of residue in acetone wash, grams
m_n =	Total amount of particulate matter collected, grams
V_{1c} =	Total volume of liquid collected in impingers and silica gel, ml
V_m =	Volume of gas sample as measured by dry gas meter, dcf
$V_{m(std)}$ =	Volume of gas sample measured by dry gas meter, corrected to standard conditions, dscf
v_s =	Gas velocity, ft/sec
$V_{w(std)}$ =	Volume of water vapor in gas sample, corrected to standard conditions, scf
γ =	Dry gas meter calibration factor
ΔH =	Average pressure differential across the orifice meter, inches water
Δp =	Velocity head of gas, inches water
ρ_a =	Density of acetone, 0.7855 g/ml (average)
ρ_w =	Density of water, 0.002201 lb/ml
θ =	Total sampling time, minutes
K_1 =	17.647 $^{\circ}\text{R}/\text{in. Hg}$
K_2 =	0.04707 ft^3/ml
K_4 =	0.09450/100 = 0.000945
K_p =	Pitot tube constant, $85.49 \frac{\text{ft}}{\text{sec}} \left[\frac{(\text{lb/lb} - \text{mole})(\text{in.Hg})}{(^{\circ}\text{R})(\text{in. H}_2\text{O})} \right]^{1/2}$
%EA =	Percent excess air
%CO ₂ =	Percent carbon dioxide by volume, dry basis
%O ₂ =	Percent oxygen by volume, dry basis
%CO =	Percent carbon monoxide by volume, dry basis
%N ₂ =	Percent nitrogen by volume, dry basis
0.264 =	Ratio of O ₂ to N ₂ in air, v/v
28 =	Molecular weight of N ₂ or CO
32 =	Molecular weight of O ₂
44 =	Molecular weight of CO ₂
13.6 =	Specific gravity of mercury (Hg)

MOSTARDI PLATT

Particulates Calculation Formulas

$$1. \quad V_{w(std)} = V_{lc} \left(\frac{\rho_w}{M_w} \right) \left(\frac{RT_{std}}{P_{std}} \right) = K_2 V_{lc}$$

$$2. \quad V_{m(std)} = V_m Y \left(\frac{T_{std}}{T_m} \right) \left(\frac{(P_{bar} + (\frac{\Delta H}{13.6}))}{P_{std}} \right) = K_1 V_m Y \frac{(P_{bar} + (\frac{\Delta H}{13.6}))}{T_m}$$

$$3. \quad B_{ws} = \frac{V_{w(std)}}{(V_{m(std)} + V_{w(std)})}$$

$$4. \quad M_d = 0.44(\%CO_2) + 0.32(\%O_2) + 0.28(\%N_2)$$

$$5. \quad M_s = M_d (1 - B_{ws}) + 18.0(B_{ws})$$

$$6. \quad C_a = \frac{m_a}{V_a \rho_a}$$

$$7. \quad W_a = C_a V_{aw} \rho_a$$

$$8. \quad C_{acf} = 15.43 K_i \left(\frac{m_n P_s}{V_{w(std)} + V_{m(std)} T_s} \right)$$

$$9. \quad C_s = (15.43 \text{ grains/gram}) (m_n / V_{m(std)})$$

$$10. \quad v_s = K_p C_p \sqrt{\frac{\Delta P T_s}{P_s M_s}}$$

$$11. \quad Q_{acf} = v_s A (60_{\text{sec/min}})$$

$$12. \quad Q_{sd} = (3600_{\text{sec/hr}})(1 - B_{ws}) v_s \left(\frac{T_{std} P_s}{T_s P_{std}} \right) A$$

$$13. \quad E \text{ (emission rate, lbs/hr)} = Q_{std} (C_s / 7000 \text{ grains/lb})$$

$$14. \quad IKV = \frac{T_s V_{m(std)} P_{std}}{T_{std} v_s \theta A_n P_s 60 (1 - B_{ws})} = K_4 \frac{T_s V_{m(std)}}{P_s v_s A_n \theta (1 - B_{ws})}$$

$$15. \quad \%EA = \left(\frac{\%O_2 - (0.5 \%CO)}{0.264 \%N_2 - (\%O_2 - 0.5 \%CO)} \right) \times 100$$

MOSTARDI PLATT

ppm Conversion Calculations and Factors

ppm to lbs/scf

(ppm X) x (conversion factor X) = X lbs/scf

lbs/scf to lbs/hr

Dry ppm's with dry flow, and wet ppm's with wet flow.

(X lbs/scf) x (airflow scf/min) x (60 min/hr) = X lbs/hr

lbs/scf to lbs/mmBtu

Dry ppm's with dry diluent, and wet ppm's with wet diluent.

$\text{CO}_2 - (X \text{ lbs/scf}) \times (F_c) \times (100/\text{CO}_2) = X \text{ lbs/mmBtu}$

$\text{O}_2 - (X \text{ lbs/scf}) \times (F_d) \times (20.9/(20.9-\text{O}_2)) = X \text{ lbs/mmBtu}$

Conversion Factors

CO – 7.2664×10^{-8}

HCHO - 7.7938×10^{-8}

HCl - 9.4623×10^{-8}

HF - 5.19309×10^{-8}

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Pollutant Concentration Correction 15% for Percent Oxygen

$$C_{adj} = C_d \frac{20.9 - 15\%}{20.9 - \%O_2}$$

where:

C_{adj} = Pollutant concentration corrected to percent O₂

20.9-15% = Percent O₂, the defined O₂ correction value, percent

20.9 = Percent O₂ in air

%O₂ = Measured O₂ concentration dry basis, percent

C_d = Pollutant concentration measured, dry basis, ppm.

MOSTARDI PLATT

Volumetric Air Flow Calculations

$$Vm (std) = 17.647 \times Vm \times \left[\frac{\left(P_{bar} + \left[\frac{DH}{13.6} \right] \right)}{(460 + Tm)} \right] \times Y$$

$$Vw (std) = 0.0471 \times Vlc$$

$$Bws = \left[\frac{Vw (std)}{Vw (std) + Vm (std)} \right]$$

$$Md = (0.44 \times \%CO_2) + (0.32 \times \%O_2) + [0.28 \times (100 - \%CO_2 - \%O_2)]$$

$$Ms = Md \times (1 - Bws) + (18 \times Bws)$$

$$Vs = \sqrt{\frac{(Ts + 460)}{Ms \times Ps}} \times \sqrt{DP} \times Cp \times 85.49$$

$$Acfm = Vs \times Area (of stack or duct) \times 60$$

$$Scfm = Acfm \times 17.647 \times \left[\frac{Ps}{(460 + Ts)} \right]$$

$$Scfh = Scfm \times 60 \frac{min}{hr}$$

$$Dscfm = Scfm \times (1 - Bws)$$

MOSTARDI PLATT

Moisture Calculations

$$V_{wc(std)} = \frac{(V_f - V_i)\rho_w RT_{std}}{P_{std} M_w} = 0.04707(V_f - V_i)$$

$$V_{wsg(std)} = \frac{(W_f - W_i)\rho_w RT_{std}}{P_{std} M_w} = 0.04715(W_f - W_i)$$

$$V_{m(std)} = 17.64 V_m Y \frac{P_{bar} + \frac{\Delta H}{13.6}}{T_m}$$

$$B_{ws} = \frac{V_{wc(std)} + V_{wsg(std)}}{V_{wc(std)} + V_{wsg(std)} + V_{m(std)}}$$

Where:

B_{ws} = Water vapor in gas stream, proportion by volume

M_w = Molecular weight of water, 18.015 lb/lb-mole

P_{bar} = Barometric pressure at the testing site, in. Hg

P_{std} = Standard absolute pressure, 29.92 in. Hg

R = Ideal gas constant, 0.048137 (in. Hg)(ft³)/(g-mole)(°R) = [21.8348(in. Hg)(ft³)/(lb-mole)(°R)]/453.592 g-mole/lb-mole

T_m = Absolute average dry gas meter temperature, °R

T_{std} = Standard absolute temperature, 528 °R

V_f = Final volume of condenser water, ml

V_i = Initial volume of condenser water, ml

V_m = Dry gas volume measured by dry gas meter, dcf

$V_{m(std)}$ = Dry gas volume measured by dry gas meter, corrected to standard conditions, scf

$V_{wc(std)}$ = Volume of condensed water vapor, corrected to standard conditions, scf

$V_{wsg(std)}$ = Volume of water vapor collected in silica gel, corrected to standard conditions, scf

W_f = Final weight of silica gel, g

W_i = Initial weight of silica gel, g

Y = Dry gas meter calibration factor

ΔH = Average pressure exerted on dry gas meter outlet by gas sample bag, in. H₂O

ρ_w = Density of water, 0.9982 g/ml

13.6 = Specific gravity of mercury (Hg)

17.64 = T_{std}/P_{std}

0.04707 = ft³/ml 0.04715 = ft³/g

MOSTARDI PLATT

Derivation of Factors Used In Carbon Monoxide Calculations

Factors for calculating concentration as pounds per dry standard cubic feet:

$$\text{Factor for } C_{\text{CO}} = \frac{28.01 \text{ grams/gram-mole}}{2 \frac{\text{gram-equivalents}}{\text{gram-mole}} \times 1000 \frac{\text{gram-milliequivalents}}{\text{gram-equivalent}} \times 453.592 \frac{\text{grams}}{\text{lb}}} \\ = 3.087577 \times 10^{-5} \text{ lb/g-meq} \quad \underline{\text{Use } 3.0876 \times 10^{-5}}$$

Factors for calculating from lb/dscf to parts per million:

Using 22.414 liters of gas per gram-mole at 0°C and 1 atmosphere pressure,

One pound-mole of gas is contained in 359.04765 ft³ at 32°F and 29.92 in. Hg, or 385.31943 ft³ at 68°F and 29.92 in. Hg

$$\text{ppm} = \frac{M \text{ lb/lb-mole}}{385.31943 \text{ dscf/lb-mole} \times 10^6} = 2.5952494 \times 10^{-9} M \text{ lb/dscf}$$

Where M = pollutant molecular weight; CO = 28.01 lb/lb-mole

$$\text{Factor for ppm CO} = \frac{1}{28.01 \times 2.5952 \times 10^{-9}} = 1.3762 \times 10^7 \text{ dscf/lb}$$

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Trace Metal (Including Mercury) Sample Calculations

Concentration

$$\frac{\mu\text{g}}{\text{m}^3} = \frac{\mu\text{g of trace metal}}{\text{dscf volume sampled} \times 0.02832 \frac{\text{m}^3}{\text{ft}^3}}$$

Emission Rate

$$\frac{\mu\text{g of sample} \times \frac{1 \times 10^{-6} \text{ grams}}{\mu\text{g}}}{453.6 \text{ gr/lb}} = \text{lbs of trace metal}$$

$$\frac{\text{lbs of trace metal}}{V_m(\text{std})\text{sample}} \times \text{dscfm} \times 60 \frac{\text{min}}{\text{hr}} = \text{lbs of trace metal/hr}$$

MOSTARDI PLATT

Emission Rate Calculations

A pollutant emission rate (E), expressed as pounds of pollutant per million Btu heat input from the fuel combusted can be calculated by several methods as follows:

- A. $C = C_s / 7000$ where, C = pollutant concentration, lb/dscf
 c_s = pollutant concentration, grains/dscf
- B. If fuel flow is monitored and the fuel combusted during the test is sampled and analyzed for gross calorific value, then:

$$E = \frac{Q_{sd} C}{\text{fuel flow rate (lb/hr)} GCV} \times 10^6$$

Where E = lbs per million Btu
 GCV = gross calorific value, Btu/lb
 Q_{sd} = dry volumetric gas flow at standard conditions, dscf/hr

- C. If an integrated gas sample is taken during the test and analyzed for %CO₂ or %O₂, dry basis by volume, with an approved USEPA Method 3 or 3A gas analyzer, then

$$E = CF_c \frac{100}{\%CO_2} \text{ or } E = CF_d \frac{20.9}{(20.9 - \%O_2)}$$

Where %CO₂ and %O₂ are expressed as percent values:

F_c = a factor representing a ratio of the volume of carbon dioxide generated to the calorific value of the specified fuel type combusted in Figure 1.

F_d = a factor representing a ratio of the volume of dry flue gases generated to the calorific value of the specified fuel type combusted in Figure 1.

Fuel Type	F_d	F_c	Fuel Type	F_d	F_c
Coal, Anthracite	10100	1970	Fuel Oil	9190	1420
Coal, Bituminous	9780	1800	Municipal	9570	1820
Coal, Lignite	9860	1910	Natural Gas	8710	1040
Coal, Sub-Bituminous	9820	1840	Wood	9240	1830

Figure 1. Fuel Type

- D. If fuel sample increments are taken and composited during the test and an ultimate analysis is performed and the GCV is determined, then

$$F_c = \frac{321 \times 10^3 (\%C)}{GCV} \text{ where } \%C = \text{Carbon content by weight expressed as percent}$$

$$F_d = \frac{[3.64(\%H) + 1.53(\%C) + 0.57(\%S) + 0.14(\%N) - 0.46(\%O_2)]}{GCV} \times 10^6$$

H = Hydrogen, percent; C = Carbon, percent; S = Sulfur, percent; N = Nitrogen, percent;
O = Oxygen, percent

Appendix D - Reference Method Test Data

Client: Northern Natural Gas
Facility: Clifton Compressor Station
Project #: M224514
Test Location: Unit 30
Date: 12/5/22

Run 1

Spectrum	Time	FTIR Data						Analyzer Data		
		H2O %	CO2 % (wet)	HCl ppmw	HF	Formaldehyde	CO ppmw	Cell Temp	Pressure	O2 % (dry)
R1_SYS_000661.LAB	11:30	4.55	2.2	1.3	ND	ND	15.4	191.0	0.97	16.77
R1_SYS_000662.LAB	11:31	4.60	2.2	1.2	ND	ND	14.6	191.0	0.97	16.59
R1_SYS_000663.LAB	11:32	4.73	2.3	1.3	ND	ND	13.4	191.0	0.97	16.14
R1_SYS_000664.LAB	11:33	5.16	2.5	1.4	ND	ND	9.9	191.0	0.97	15.82
R1_SYS_000665.LAB	11:34	5.50	2.8	2.5	ND	ND	7.5	191.0	0.97	16
R1_SYS_000666.LAB	11:35	5.33	2.7	3.6	ND	ND	7.7	191.0	0.97	15.93
R1_SYS_000667.LAB	11:36	5.40	2.7	3.2	ND	ND	6.3	191.0	0.97	16.03
R1_SYS_000668.LAB	11:37	5.30	2.6	2.4	ND	ND	5.6	191.0	0.97	15.96
R1_SYS_000669.LAB	11:38	5.38	2.7	1.7	ND	ND	5.4	190.9	0.97	15.87
R1_SYS_000670.LAB	11:39	5.45	2.7	1.4	ND	ND	4.9	190.9	0.97	15.89
R1_SYS_000671.LAB	11:40	5.42	2.7	1.2	ND	ND	4.6	190.9	0.97	15.87
R1_SYS_000672.LAB	11:41	5.45	2.7	1.0	ND	ND	4.2	191.0	0.97	15.87
R1_SYS_000674.LAB	11:43	5.05	2.5	0.7	ND	ND	4.9	191.0	0.97	16.59
R1_SYS_000675.LAB	11:44	4.89	2.4	0.6	ND	ND	6.2	191.1	0.97	16.26
R1_SYS_000676.LAB	11:45	5.22	2.6	0.6	ND	ND	6.1	191.1	0.97	16.23
R1_SYS_000677.LAB	11:46	4.74	2.3	0.6	ND	ND	7.3	191.1	0.97	16.78
R1_SYS_000678.LAB	11:47	4.32	2.1	0.5	ND	ND	8.4	191.0	0.97	17.07
R1_SYS_000679.LAB	11:48	4.20	2.0	0.4	ND	ND	8.9	191.0	0.97	17.18
R1_SYS_000680.LAB	11:49	4.13	2.0	0.3	ND	ND	9.5	191.0	0.97	17.25
R1_SYS_000681.LAB	11:50	4.08	2.0	0.2	ND	ND	9.8	191.0	0.97	17.29
R1_SYS_000682.LAB	11:51	4.05	1.9	0.2	ND	ND	10.3	190.9	0.97	17.22
R1_SYS_000683.LAB	11:52	4.06	1.9	0.3	ND	ND	10.8	190.9	0.97	17.22
R1_SYS_000684.LAB	11:53	4.06	1.9	0.2	ND	ND	11.3	190.9	0.97	17.29
R1_SYS_000685.LAB	11:54	4.11	2.0	0.3	ND	ND	11.5	190.9	0.97	17.23
R1_SYS_000687.LAB	11:56	4.79	2.4	ND	ND	ND	10.6	191.0	0.97	16.59
R1_SYS_000688.LAB	11:57	4.83	2.4	0.2	ND	ND	10.4	191.0	0.97	16.5
R1_SYS_000689.LAB	11:58	4.34	2.1	0.1	ND	ND	9.4	191.0	0.97	16.48
R1_SYS_000690.LAB	11:59	4.88	2.4	0.2	ND	ND	10.6	191.0	0.97	16.96
R1_SYS_000691.LAB	12:00	4.65	2.3	ND	ND	ND	11.8	190.9	0.97	16.46
R1_SYS_000692.LAB	12:01	4.23	2.0	0.1	ND	ND	14.0	190.9	0.97	16.94
R1_SYS_000693.LAB	12:02	4.66	2.3	0.1	ND	ND	10.8	190.9	0.97	16.99
R1_SYS_000694.LAB	12:03	5.15	2.7	0.1	ND	ND	7.6	191.0	0.97	16.42
R1_SYS_000695.LAB	12:04	5.23	2.7	ND	ND	ND	6.8	191.0	0.97	15.94
R1_SYS_000696.LAB	12:05	5.23	2.7	ND	ND	ND	6.4	191.0	0.97	16.01
R1_SYS_000697.LAB	12:06	5.19	2.7	0.1	ND	ND	5.9	191.1	0.97	16
R1_SYS_000698.LAB	12:07	5.21	2.7	ND	ND	ND	5.4	191.1	0.97	15.96
R1_SYS_000700.LAB	12:09	5.30	2.7	0.1	ND	ND	4.9	191.0	0.97	15.9
R1_SYS_000701.LAB	12:10	4.93	2.4	ND	ND	ND	4.5	190.9	0.97	15.95
R1_SYS_000702.LAB	12:11	4.71	2.2	0.1	ND	ND	6.3	190.9	0.97	16.16
R1_SYS_000703.LAB	12:12	4.68	2.2	0.1	ND	ND	7.5	190.9	0.97	16.69
R1_SYS_000704.LAB	12:13	4.71	2.2	ND	ND	ND	7.7	191.0	0.97	16.83
R1_SYS_000705.LAB	12:14	4.54	2.1	ND	ND	ND	8.4	191.0	0.97	16.77
R1_SYS_000706.LAB	12:15	4.41	2.1	ND	ND	ND	9.2	191.0	0.97	16.85
R1_SYS_000707.LAB	12:16	4.38	2.1	ND	ND	ND	9.5	191.0	0.97	16.96
R1_SYS_000708.LAB	12:17	4.36	2.1	0.1	ND	ND	10.1	191.0	0.97	17.03
R1_SYS_000709.LAB	12:18	4.42	2.1	ND	ND	ND	10.5	191.0	0.97	17.06
R1_SYS_000710.LAB	12:19	4.63	2.2	0.2	ND	ND	10.6	191.0	0.97	17.07
R1_SYS_000712.LAB	12:20	5.08	2.5	0.2	ND	ND	8.8	190.9	0.97	17.01
R1_SYS_000713.LAB	12:23	5.17	2.6	0.5	ND	ND	8.5	190.9	0.97	16.33
R1_SYS_000714.LAB	12:24	5.10	2.5	0.6	ND	ND	9.3	190.9	0.97	16.25
R1_SYS_000715.LAB	12:25	5.09	2.5	0.7	ND	ND	9.4	190.9	0.97	16.14
R1_SYS_000716.LAB	12:26	5.05	2.5	0.8	ND	ND	9.6	191.0	0.97	16.22
R1_SYS_000717.LAB	12:27	5.09	2.5	0.8	ND	ND	9.6	191.0	0.97	16.21
R1_SYS_000718.LAB	12:28	4.87	2.4	0.8	ND	ND	10.3	191.0	0.97	16.27
R1_SYS_000719.LAB	12:29	4.36	2.1	0.7	ND	ND	13.2	191.0	0.97	16.24
R1_SYS_000720.LAB	12:30	4.41	2.1	0.6	ND	ND	13.4	191.0	0.97	16.31
R1_SYS_000721.LAB	12:31	4.69	2.3	0.6	ND	ND	12.6	191.1	0.97	16.83
R1_SYS_000722.LAB	12:32	4.74	2.3	0.5	ND	ND	11.9	191.1	0.97	17.01
R1_SYS_000723.LAB	12:33	4.78	2.3	0.4	ND	ND	11.9	191.0	0.97	16.76
R1_SYS_000724.LAB	12:34	4.78	2.3	0.4	ND	ND	11.8	191.0	0.97	16.59
Average		4.80	2.35	0.74	ND	ND	9.06	191.01	0.97	16.52

Client: Northern Natural Gas
Facility: Clifton Compressor Station
Project #: M224514
Test Location: Unit 30
Date: 12/5/22

Run 2

Spectrum	Time	FTIR Data						Analyzer Data		
		H2O %	CO2 % (wet)	HCl ppmvw	HF	Formaldehyde	CO ppmvw	Cell Temp	Pressure	O2 % (dry)
R2_SYS_000819.LAB	12:55	4.31	2.1	0.7	ND	ND	15.3	190.9	0.97	17.03
R2_SYS_000820.LAB	12:56	4.25	2.1	0.4	0.1	ND	16.3	190.9	0.97	17.00
R2_SYS_000821.LAB	12:57	4.28	2.1	0.4	ND	ND	16.4	191.0	0.97	17.00
R2_SYS_000822.LAB	12:58	4.28	2.1	0.3	ND	ND	16.4	191.0	0.97	17.01
R2_SYS_000823.LAB	12:59	4.31	2.1	0.2	0.1	ND	16.1	191.0	0.97	16.95
R2_SYS_000824.LAB	13:00	4.43	2.2	0.1	0.1	ND	14.5	191.0	0.97	16.79
R2_SYS_000825.LAB	13:01	4.64	2.3	0.1	0.1	ND	12.0	191.0	0.97	16.57
R2_SYS_000826.LAB	13:02	4.84	2.4	0.2	ND	ND	10.0	191.0	0.97	16.34
R2_SYS_000827.LAB	13:03	5.05	2.6	0.2	ND	ND	8.8	191.0	0.97	16.14
R2_SYS_000828.LAB	13:04	5.19	2.6	0.2	ND	ND	7.9	191.0	0.97	16.03
R2_SYS_000829.LAB	13:05	5.10	2.6	0.2	0.1	ND	8.3	190.9	0.97	16.15
R2_SYS_000830.LAB	13:06	5.10	2.6	0.1	ND	ND	8.5	191.0	0.97	16.17
R2_SYS_000831.LAB	13:07	5.08	2.6	0.2	ND	ND	8.7	191.0	0.97	16.17
R2_SYS_000832.LAB	13:08	5.02	2.5	ND	ND	ND	9.1	191.1	0.97	16.23
R2_SYS_000833.LAB	13:09	5.13	2.6	0.1	ND	ND	8.1	191.1	0.97	16.13
R2_SYS_000834.LAB	13:10	5.15	2.6	0.1	ND	ND	7.8	191.0	0.97	16.09
R2_SYS_000835.LAB	13:11	5.19	2.6	ND	0.1	ND	7.3	190.9	0.97	16.10
R2_SYS_000836.LAB	13:12	5.19	2.6	ND	ND	ND	7.2	190.9	0.97	16.09
R2_SYS_000837.LAB	13:13	5.17	2.6	0.1	ND	ND	7.1	190.9	0.97	16.08
R2_SYS_000838.LAB	13:14	5.13	2.6	ND	ND	ND	7.1	191.0	0.97	16.11
R2_SYS_000839.LAB	13:15	5.08	2.5	0.2	ND	ND	7.7	191.0	0.97	16.16
R2_SYS_000840.LAB	13:16	5.10	2.6	0.2	ND	ND	7.8	190.9	0.97	16.20
R2_SYS_000841.LAB	13:17	5.03	2.5	0.3	ND	ND	8.3	190.9	0.97	16.15
R2_SYS_000842.LAB	13:18	4.99	2.5	0.2	ND	ND	8.7	190.9	0.97	16.21
R2_SYS_000843.LAB	13:19	4.99	2.5	0.2	ND	ND	9.0	190.9	0.97	16.25
R2_SYS_000844.LAB	13:20	5.03	2.5	0.2	0.1	ND	9.1	190.9	0.97	16.25
R2_SYS_000845.LAB	13:21	4.93	2.4	0.2	0.1	ND	9.4	190.9	0.97	16.22
R2_SYS_000846.LAB	13:22	4.97	2.5	ND	ND	ND	9.4	190.9	0.97	16.29
R2_SYS_000847.LAB	13:23	4.97	2.5	0.1	0.1	ND	9.5	191.0	0.97	16.28
R2_SYS_000848.LAB	13:24	4.94	2.5	0.2	0.1	ND	9.5	191.0	0.97	16.27
R2_SYS_000849.LAB	13:25	4.94	2.4	ND	ND	ND	9.7	191.0	0.97	16.27
R2_SYS_000850.LAB	13:26	4.49	2.2	ND	ND	ND	12.0	191.0	0.97	16.27
R2_SYS_000851.LAB	13:27	4.20	2.1	ND	ND	ND	13.6	191.1	0.97	16.46
R2_SYS_000852.LAB	13:28	4.37	2.1	ND	ND	ND	13.4	191.1	0.97	16.96
R2_SYS_000853.LAB	13:29	4.58	2.3	ND	ND	ND	12.7	191.0	0.97	17.03
R2_SYS_000854.LAB	13:30	4.64	2.3	ND	ND	ND	12.4	191.0	0.97	16.77
R2_SYS_000855.LAB	13:31	4.65	2.3	ND	ND	ND	12.3	191.0	0.97	16.64
R2_SYS_000856.LAB	13:32	4.67	2.3	ND	0.1	ND	11.9	191.0	0.97	16.59
R2_SYS_000857.LAB	13:33	4.67	2.3	0.1	ND	ND	12.1	191.0	0.97	16.59
R2_SYS_000858.LAB	13:34	4.66	2.3	ND	ND	ND	12.2	191.0	0.97	16.55
R2_SYS_000859.LAB	13:35	4.65	2.3	ND	ND	ND	12.2	191.0	0.97	16.59
R2_SYS_000860.LAB	13:36	4.33	2.1	ND	ND	ND	13.9	191.0	0.97	16.56
R2_SYS_000861.LAB	13:37	4.31	2.1	ND	ND	ND	14.7	191.0	0.97	16.59
R2_SYS_000862.LAB	13:38	4.40	2.2	ND	0.1	ND	14.4	191.0	0.97	16.86
R2_SYS_000863.LAB	13:39	4.37	2.2	ND	ND	ND	14.2	191.0	0.97	16.97
R2_SYS_000864.LAB	13:40	4.44	2.2	ND	ND	ND	14.1	191.0	0.97	16.84
R2_SYS_000865.LAB	13:41	4.50	2.2	ND	0.1	ND	12.7	190.9	0.97	16.83
R2_SYS_000866.LAB	13:42	4.70	2.3	ND	ND	ND	11.0	191.0	0.97	16.79
R2_SYS_000867.LAB	13:43	4.92	2.5	ND	ND	ND	8.8	191.0	0.97	16.71
R2_SYS_000868.LAB	13:44	5.15	2.6	ND	ND	ND	7.6	191.0	0.97	16.60
R2_SYS_000869.LAB	13:45	5.07	2.6	ND	ND	ND	7.6	191.0	0.97	16.38
R2_SYS_000870.LAB	13:46	5.07	2.6	ND	0.2	ND	7.5	191.0	0.97	16.13
R2_SYS_000871.LAB	13:47	5.05	2.6	ND	0.1	ND	7.6	191.0	0.97	16.00
R2_SYS_000872.LAB	13:48	5.02	2.6	ND	0.1	ND	7.6	190.9	0.97	16.10
R2_SYS_000873.LAB	13:49	4.90	2.5	ND	ND	ND	8.3	191.0	0.97	16.11
R2_SYS_000874.LAB	13:50	4.98	2.6	ND	ND	ND	8.3	191.1	0.97	16.11
R2_SYS_000875.LAB	13:51	4.94	2.5	ND	ND	ND	8.7	191.2	0.97	16.12
R2_SYS_000876.LAB	13:52	5.00	2.6	ND	ND	ND	8.4	191.1	0.97	16.21
R2_SYS_000877.LAB	13:53	5.09	2.6	ND	ND	ND	7.4	191.0	0.97	16.15
R2_SYS_000878.LAB	13:54	5.10	2.6	ND	0.3	ND	6.6	191.0	0.97	16.20
Average		4.81	2.41	0.21	0.13	ND	10.42	191.00	0.97	16.42

Client: Northern Natural Gas
Facility: Clifton Compressor Station
Project #: M224514
Test Location: Unit 30
Date: 12/5/22

Run 3

Spectrum	Time	FTIR Data						Analyzer Data		
		H2O %	CO2 % (wet)	HCl ppmvw	HF	Formaldehyde	CO ppmvw	Cell Temp	Pressure	O2 % (dry)
R3_SYS_000953.LAB	12:03	4.77	2.5	0.4	ND	ND	8.6	191.0	0.98	16.16
R3_SYS_000954.LAB	12:04	4.76	2.5	0.4	ND	ND	8.9	191.0	0.98	16.17
R3_SYS_000955.LAB	12:05	4.80	2.5	0.2	0.1	ND	8.8	191.0	0.98	16.15
R3_SYS_000956.LAB	12:06	4.81	2.5	0.2	ND	ND	9.0	190.9	0.98	16.20
R3_SYS_000957.LAB	12:07	4.78	2.5	0.2	ND	ND	9.2	191.0	0.98	16.14
R3_SYS_000958.LAB	12:08	4.82	2.5	ND	ND	ND	9.1	191.0	0.98	16.19
R3_SYS_000959.LAB	12:09	4.84	2.5	ND	0.2	ND	9.1	191.0	0.98	16.08
R3_SYS_000960.LAB	12:10	4.82	2.5	0.1	0.1	ND	9.1	191.0	0.98	16.01
R3_SYS_000961.LAB	12:11	4.95	2.6	0.2	ND	ND	7.8	191.0	0.98	15.99
R3_SYS_000962.LAB	12:12	4.99	2.6	0.1	ND	ND	7.1	191.1	0.98	15.95
R3_SYS_000963.LAB	12:13	5.03	2.6	0.1	0.2	ND	6.5	191.1	0.98	15.90
R3_SYS_000964.LAB	12:14	5.07	2.7	ND	ND	ND	5.7	191.0	0.98	15.93
R3_SYS_000965.LAB	12:15	5.06	2.6	ND	ND	ND	5.6	190.9	0.98	15.89
R3_SYS_000966.LAB	12:16	5.12	2.6	0.1	ND	ND	4.8	191.0	0.98	15.85
R3_SYS_000967.LAB	12:17	5.16	2.7	0.1	ND	ND	4.6	191.0	0.98	15.86
R3_SYS_000968.LAB	12:18	5.17	2.7	ND	0.2	ND	4.3	191.0	0.98	15.84
R3_SYS_000969.LAB	12:19	5.18	2.7	0.2	0.2	ND	4.0	191.0	0.98	15.86
R3_SYS_000970.LAB	12:20	5.19	2.7	0.2	0.1	ND	3.8	191.0	0.98	15.93
R3_SYS_000971.LAB	12:21	5.11	2.6	ND	0.2	ND	3.8	191.1	0.98	16.21
R3_SYS_000972.LAB	12:22	4.93	2.5	0.2	ND	ND	4.4	191.0	0.98	16.29
R3_SYS_000973.LAB	12:23	4.77	2.4	ND	0.2	ND	5.1	190.9	0.98	16.01
R3_SYS_000974.LAB	12:24	5.08	2.6	ND	0.1	ND	5.0	190.9	0.98	16.03
R3_SYS_000975.LAB	12:25	5.09	2.6	0.1	ND	ND	5.4	190.9	0.98	16.23
R3_SYS_000976.LAB	12:26	4.89	2.4	0.1	ND	ND	5.7	191.0	0.98	16.55
R3_SYS_000977.LAB	12:27	4.59	2.3	ND	0.1	ND	7.1	191.0	0.98	16.36
R3_SYS_000978.LAB	12:28	4.74	2.4	ND	0.1	ND	6.6	191.0	0.98	15.84
R3_SYS_000979.LAB	12:29	5.23	2.7	ND	ND	ND	4.9	191.0	0.98	15.93
R3_SYS_000980.LAB	12:30	5.14	2.6	ND	0.1	ND	5.1	191.0	0.98	15.92
R3_SYS_000981.LAB	12:31	5.14	2.6	ND	0.1	ND	4.8	191.0	0.98	15.86
R3_SYS_000982.LAB	12:32	5.20	2.7	ND	ND	ND	4.4	191.0	0.98	15.87
R3_SYS_000983.LAB	12:33	5.19	2.7	ND	0.1	ND	4.1	190.9	0.98	15.84
R3_SYS_000984.LAB	12:34	5.21	2.7	ND	0.2	ND	3.9	190.9	0.98	15.85
R3_SYS_000985.LAB	12:35	5.24	2.7	ND	0.1	ND	3.7	190.9	0.98	15.91
R3_SYS_000986.LAB	12:36	5.21	2.6	ND	0.1	ND	3.7	191.0	0.98	15.95
R3_SYS_000987.LAB	12:37	5.16	2.6	ND	0.1	ND	3.8	191.1	0.98	15.95
R3_SYS_000988.LAB	12:38	5.16	2.6	0.1	0.2	ND	3.6	191.2	0.98	15.96
R3_SYS_000989.LAB	12:39	5.10	2.6	ND	0.1	ND	3.5	191.2	0.98	15.96
R3_SYS_000991.LAB	12:40	5.08	2.6	ND	0.1	ND	3.6	191.1	0.98	15.96
R3_SYS_000991.LAB	12:41	5.08	2.6	ND	0.2	ND	3.6	190.9	0.98	15.97
R3_SYS_000992.LAB	12:42	5.07	2.6	ND	0.1	ND	3.6	190.9	0.98	15.99
R3_SYS_000993.LAB	12:43	5.04	2.6	ND	0.1	ND	3.5	190.8	0.98	16.00
R3_SYS_000994.LAB	12:44	5.04	2.6	0.1	0.1	ND	3.6	190.8	0.98	15.98
R3_SYS_000995.LAB	12:45	5.04	2.6	ND	ND	ND	3.7	190.8	0.98	15.97
R3_SYS_000996.LAB	12:46	5.01	2.6	ND	ND	ND	3.6	190.9	0.98	15.98
R3_SYS_000997.LAB	12:47	5.03	2.6	ND	0.1	ND	3.6	191.1	0.98	15.97
R3_SYS_000998.LAB	12:48	5.04	2.6	ND	0.1	ND	3.8	191.1	0.98	15.98
R3_SYS_000999.LAB	12:49	5.09	2.6	ND	0.2	ND	3.7	191.0	0.98	15.96
R3_SYS_001000.LAB	12:50	5.16	2.6	ND	0.1	ND	3.8	191.0	0.97	15.97
R3_SYS_001001.LAB	12:51	5.17	2.6	ND	0.1	ND	3.8	191.0	0.97	15.98
R3_SYS_001002.LAB	12:52	5.14	2.6	ND	0.2	ND	3.8	191.0	0.97	16.09
R3_SYS_001003.LAB	12:53	5.17	2.6	ND	0.1	ND	3.8	191.0	0.97	15.96
R3_SYS_001004.LAB	12:54	5.14	2.6	ND	0.1	ND	3.9	190.9	0.97	15.97
R3_SYS_001005.LAB	12:55	5.13	2.6	ND	0.1	ND	3.8	190.9	0.97	15.98
R3_SYS_001006.LAB	12:56	5.13	2.6	ND	0.2	ND	3.8	190.9	0.97	15.97
R3_SYS_001007.LAB	12:57	5.12	2.6	ND	0.1	ND	3.9	191.0	0.97	15.98
R3_SYS_001008.LAB	12:58	5.12	2.6	ND	0.1	ND	3.8	191.0	0.98	15.96
R3_SYS_001009.LAB	12:59	5.10	2.6	ND	0.2	ND	4.1	191.1	0.97	15.97
R3_SYS_001010.LAB	13:00	5.08	2.6	ND	0.2	ND	3.9	191.1	0.98	15.99
R3_SYS_001011.LAB	13:01	5.12	2.6	ND	0.2	ND	3.9	191.1	0.97	15.97
R3_SYS_001012.LAB	13:02	5.14	2.6	ND	0.2	ND	3.9	191.0	0.98	15.96
Average		5.05	2.59	0.17	0.15	ND	5.02	191.01	0.98	16.00

Client: Northern Natural Gas
Facility: Clifton Compressor Station
Project #: M224514
Test Location: Unit 30
Date: 12/5/22

Run 4

Spectrum	Time	FTIR Data						Analyzer Data		
		H2O %	CO2 % (wet)	HCl ppmvw	HF	Formaldehyde	CO ppmvw	Cell Temp	Pressure	O2 % (drv)
R4_SYS_001103.LAB	15:28	4.88	2.6	0.3	0.2	ND	4.1	191.0	0.98	16.03
R4_SYS_001104.LAB	15:29	4.88	2.6	0.2	0.2	ND	3.9	191.0	0.98	16.05
R4_SYS_001105.LAB	15:30	4.89	2.6	0.1	0.1	ND	4.1	191.0	0.98	16.04
R4_SYS_001106.LAB	15:31	4.93	2.6	ND	0.2	ND	3.9	191.0	0.98	16.06
R4_SYS_001107.LAB	15:32	4.94	2.6	ND	0.2	ND	4.0	191.1	0.98	16.04
R4_SYS_001108.LAB	15:33	4.95	2.6	ND	0.1	ND	4.1	191.1	0.98	16.05
R4_SYS_001109.LAB	15:34	4.92	2.6	ND	0.2	ND	4.1	191.0	0.98	16.06
R4_SYS_001110.LAB	15:35	4.93	2.6	ND	0.2	ND	4.1	191.0	0.98	16.05
R4_SYS_001111.LAB	15:36	4.93	2.6	ND	0.2	ND	4.1	191.0	0.98	16.06
R4_SYS_001112.LAB	15:37	4.95	2.6	ND	0.1	ND	4.1	191.0	0.98	16.06
R4_SYS_001113.LAB	15:38	4.99	2.6	ND	0.2	ND	3.9	191.0	0.98	16.05
R4_SYS_001114.LAB	15:39	5.30	2.6	ND	0.1	ND	4.1	191.0	0.98	16.06
R4_SYS_001115.LAB	15:40	5.64	2.6	ND	0.2	ND	3.9	191.0	0.98	16.04
R4_SYS_001116.LAB	15:41	5.45	2.6	ND	0.2	ND	4.0	191.0	0.98	16.06
R4_SYS_001117.LAB	15:42	5.22	2.6	ND	0.2	ND	4.0	191.0	0.98	16.03
R4_SYS_001118.LAB	15:43	5.11	2.6	ND	0.2	ND	4.2	190.9	0.98	16.06
R4_SYS_001119.LAB	15:44	5.14	2.6	ND	ND	ND	4.0	191.0	0.98	16.05
R4_SYS_001120.LAB	15:45	5.12	2.6	0.2	0.2	ND	4.2	191.0	0.98	16.06
R4_SYS_001121.LAB	15:46	5.12	2.6	0.3	0.1	ND	4.1	191.0	0.98	16.05
R4_SYS_001122.LAB	15:47	5.06	2.6	0.2	0.1	ND	4.2	190.9	0.98	16.06
R4_SYS_001123.LAB	15:48	5.02	2.6	0.2	0.2	ND	4.1	190.9	0.98	16.06
R4_SYS_001124.LAB	15:49	5.00	2.6	0.2	ND	ND	4.1	191.0	0.98	16.05
R4_SYS_001125.LAB	15:50	5.01	2.6	0.2	0.1	ND	4.1	191.0	0.98	16.06
R4_SYS_001126.LAB	15:51	5.04	2.6	0.2	0.2	ND	4.2	190.9	0.98	16.06
R4_SYS_001127.LAB	15:52	5.06	2.6	0.1	0.1	ND	4.1	190.9	0.98	16.08
R4_SYS_001128.LAB	15:53	5.07	2.6	0.1	0.1	ND	4.1	190.9	0.98	16.05
R4_SYS_001129.LAB	15:54	5.06	2.6	0.2	0.2	ND	4.1	190.9	0.98	16.06
R4_SYS_001130.LAB	15:55	5.07	2.6	ND	0.1	ND	4.0	191.0	0.98	16.06
R4_SYS_001131.LAB	15:56	5.06	2.6	0.1	0.2	ND	4.3	191.1	0.98	16.08
R4_SYS_001132.LAB	15:57	5.08	2.6	ND	0.2	ND	4.0	191.1	0.98	16.05
R4_SYS_001133.LAB	15:58	5.06	2.6	0.2	0.1	ND	4.2	191.1	0.98	16.05
R4_SYS_001134.LAB	15:59	5.06	2.6	0.1	0.2	ND	4.2	191.1	0.98	16.06
R4_SYS_001135.LAB	16:00	5.28	2.6	ND	0.2	ND	4.1	191.0	0.98	16.07
R4_SYS_001136.LAB	16:01	5.69	2.6	ND	0.2	ND	4.2	190.9	0.98	16.05
R4_SYS_001137.LAB	16:02	5.50	2.6	ND	0.2	ND	4.1	190.9	0.98	16.07
R4_SYS_001138.LAB	16:03	5.20	2.6	ND	0.2	ND	4.1	190.9	0.98	16.06
R4_SYS_001139.LAB	16:04	5.08	2.6	ND	0.1	ND	4.1	191.0	0.98	16.06
R4_SYS_001140.LAB	16:05	5.03	2.6	ND	0.2	ND	4.1	190.9	0.98	16.06
R4_SYS_001141.LAB	16:06	5.00	2.6	ND	0.1	ND	4.1	190.9	0.98	16.04
R4_SYS_001142.LAB	16:07	4.97	2.6	0.1	0.2	ND	4.1	190.9	0.98	16.07
R4_SYS_001143.LAB	16:08	4.96	2.6	0.2	0.1	ND	4.3	190.9	0.98	16.08
R4_SYS_001144.LAB	16:09	4.97	2.6	0.1	0.1	ND	4.3	190.9	0.98	16.08
R4_SYS_001145.LAB	16:10	4.98	2.6	0.1	0.2	ND	4.4	190.9	0.98	16.10
R4_SYS_001146.LAB	16:11	5.01	2.6	0.2	0.2	ND	4.5	190.9	0.98	16.09
R4_SYS_001147.LAB	16:12	5.04	2.6	0.1	ND	ND	4.8	190.9	0.98	16.09
R4_SYS_001148.LAB	16:13	5.06	2.6	ND	0.2	ND	4.8	191.0	0.98	16.11
R4_SYS_001149.LAB	16:14	5.06	2.6	0.1	0.1	ND	4.8	191.0	0.98	16.10
R4_SYS_001150.LAB	16:15	5.03	2.6	ND	0.3	ND	4.9	191.0	0.98	16.10
R4_SYS_001151.LAB	16:16	5.01	2.6	ND	0.2	ND	5.1	191.0	0.98	16.10
R4_SYS_001152.LAB	16:17	5.03	2.6	0.1	0.1	ND	4.9	191.0	0.98	16.10
R4_SYS_001153.LAB	16:18	5.02	2.6	ND	0.1	ND	5.1	191.0	0.98	16.09
R4_SYS_001154.LAB	16:19	5.08	2.6	0.1	0.1	ND	4.9	191.0	0.98	16.11
R4_SYS_001155.LAB	16:20	5.08	2.6	0.1	0.1	ND	4.9	191.0	0.98	16.08
R4_SYS_001156.LAB	16:21	5.05	2.6	ND	0.1	ND	5.0	190.9	0.98	16.08
R4_SYS_001157.LAB	16:22	5.08	2.6	0.1	0.2	ND	5.0	190.9	0.98	16.09
R4_SYS_001158.LAB	16:23	5.07	2.6	ND	0.2	ND	5.2	190.9	0.98	16.08
R4_SYS_001159.LAB	16:24	5.06	2.6	ND	ND	ND	5.1	190.9	0.98	16.09
R4_SYS_001160.LAB	16:25	5.02	2.6	ND	0.2	ND	5.3	190.9	0.98	16.10
R4_SYS_001161.LAB	16:26	5.05	2.6	ND	0.1	ND	5.2	190.9	0.98	16.12
R4_SYS_001162.LAB	16:27	5.04	2.6	ND	0.2	ND	5.2	190.9	0.98	16.09
Average		5.07	2.62	0.17	0.16	ND	4.35	191.00	0.98	16.07

Client: Northern Natural Gas
Facility: Clifton Compressor Station
Project #: M224514
Test Location: Unit 30
Date: 12/5/22

Run 5

Spectrum	Time	FTIR Data							Analyzer Data		
		H2O %	CO2 % (wet)	HCl ppmvv	HF	Formaldehyde	CO ppmvv	CO2 % (wet)	Cell Temp	Pressure	O2 % (dry)
R5_SYS_001256.LAB	16:45	3.86	2.0	0.2	0.1	ND	11.4	11.4	191.1	0.98	16.37
R5_SYS_001257.LAB	16:46	4.34	2.3	0.2	0.1	ND	9.9	9.9	191.0	0.98	16.14
R5_SYS_001258.LAB	16:47	4.64	2.5	0.2	0.2	ND	8.2	8.2	191.0	0.98	16.08
R5_SYS_001259.LAB	16:48	4.80	2.6	0.1	0.2	ND	7.6	7.6	191.0	0.98	16.09
R5_SYS_001260.LAB	16:49	4.86	2.6	0.2	0.2	ND	7.2	7.2	190.9	0.98	16.06
R5_SYS_001261.LAB	16:50	4.87	2.6	0.2	ND	ND	7.0	7.0	190.9	0.98	16.04
R5_SYS_001262.LAB	16:51	4.92	2.6	0.1	0.2	ND	6.5	6.5	190.9	0.98	16.04
R5_SYS_001263.LAB	16:52	4.99	2.6	ND	0.2	ND	6.0	6.0	191.0	0.98	16.04
R5_SYS_001264.LAB	16:53	5.03	2.6	0.1	0.2	ND	5.6	5.6	191.0	0.98	16.01
R5_SYS_001265.LAB	16:54	5.54	2.6	ND	0.2	ND	5.3	5.3	191.0	0.98	16.00
R5_SYS_001266.LAB	16:55	5.55	2.6	ND	0.2	ND	5.1	5.1	191.0	0.98	16.03
R5_SYS_001267.LAB	16:56	5.62	2.6	ND	0.2	ND	5.0	5.0	191.0	0.98	15.99
R5_SYS_001268.LAB	16:57	5.50	2.6	0.1	0.2	ND	4.8	4.8	191.0	0.98	15.99
R5_SYS_001269.LAB	16:58	5.25	2.7	ND	ND	ND	4.6	4.6	191.0	0.98	16.02
R5_SYS_001270.LAB	16:59	5.25	2.6	ND	0.2	ND	4.4	4.4	191.0	0.98	15.99
R5_SYS_001271.LAB	17:00	5.27	2.7	ND	0.2	ND	4.3	4.3	191.1	0.98	16.00
R5_SYS_001272.LAB	17:01	5.27	2.7	ND	0.2	ND	4.2	4.2	191.1	0.98	16.03
R5_SYS_001273.LAB	17:02	5.25	2.6	ND	ND	ND	4.2	4.2	191.0	0.98	16.02
R5_SYS_001274.LAB	17:03	5.28	2.6	0.1	0.2	ND	4.0	4.0	191.0	0.98	16.02
R5_SYS_001275.LAB	17:04	5.27	2.6	0.1	0.1	ND	3.9	3.9	191.0	0.98	16.05
R5_SYS_001276.LAB	17:05	5.23	2.6	0.1	ND	ND	4.1	4.1	191.0	0.98	16.05
R5_SYS_001277.LAB	17:06	5.25	2.6	0.1	0.1	ND	3.8	3.8	191.0	0.98	16.06
R5_SYS_001278.LAB	17:07	5.26	2.6	0.1	0.2	ND	4.0	4.0	191.0	0.98	16.08
R5_SYS_001279.LAB	17:08	5.25	2.6	ND	ND	ND	4.0	4.0	191.0	0.98	16.08
R5_SYS_001280.LAB	17:09	5.22	2.6	0.2	0.1	ND	3.9	3.9	190.9	0.98	16.06
R5_SYS_001281.LAB	17:10	5.23	2.6	0.2	0.2	ND	3.7	3.7	190.9	0.98	16.07
R5_SYS_001282.LAB	17:11	5.22	2.6	ND	0.1	ND	3.9	3.9	190.9	0.98	16.09
R5_SYS_001283.LAB	17:12	5.19	2.6	0.1	ND	ND	4.0	4.0	191.0	0.98	16.10
R5_SYS_001284.LAB	17:13	5.18	2.6	ND	0.2	ND	4.0	4.0	191.0	0.98	16.10
R5_SYS_001285.LAB	17:14	5.16	2.6	ND	0.1	ND	3.8	3.8	191.0	0.98	16.08
R5_SYS_001286.LAB	17:15	5.19	2.6	0.1	0.1	ND	4.0	4.0	191.0	0.98	16.08
R5_SYS_001287.LAB	17:16	5.17	2.6	ND	0.1	ND	3.9	3.9	191.0	0.98	16.09
R5_SYS_001288.LAB	17:17	5.16	2.6	ND	ND	ND	3.9	3.9	191.0	0.98	16.11
R5_SYS_001289.LAB	17:18	5.15	2.6	0.1	0.1	ND	3.9	3.9	190.9	0.98	16.08
R5_SYS_001290.LAB	17:19	5.16	2.6	ND	0.1	ND	4.0	4.0	190.9	0.98	16.09
R5_SYS_001291.LAB	17:20	5.17	2.6	ND	ND	ND	3.9	3.9	190.9	0.98	16.09
R5_SYS_001292.LAB	17:21	5.17	2.6	ND	0.1	ND	3.9	3.9	190.9	0.98	16.09
R5_SYS_001293.LAB	17:22	5.20	2.6	ND	0.2	ND	3.9	3.9	190.9	0.98	16.10
R5_SYS_001294.LAB	17:23	5.20	2.6	ND	0.1	ND	3.9	3.9	191.0	0.98	16.10
R5_SYS_001295.LAB	17:24	5.22	2.6	ND	0.1	ND	3.9	3.9	191.0	0.98	16.10
R5_SYS_001296.LAB	17:25	5.23	2.6	0.1	0.1	ND	3.9	3.9	191.1	0.98	16.08
R5_SYS_001297.LAB	17:26	5.27	2.6	ND	0.1	ND	4.0	4.0	191.1	0.98	16.08
R5_SYS_001298.LAB	17:27	5.25	2.6	ND	0.1	ND	4.0	4.0	191.1	0.98	16.09
R5_SYS_001299.LAB	17:28	5.22	2.6	0.1	0.2	ND	4.0	4.0	191.1	0.98	16.08
R5_SYS_001300.LAB	17:29	5.19	2.6	ND	0.2	ND	3.9	3.9	191.1	0.98	16.06
R5_SYS_001301.LAB	17:30	5.17	2.6	ND	0.2	ND	4.0	4.0	191.0	0.98	16.08
R5_SYS_001302.LAB	17:31	5.14	2.6	ND	0.2	ND	4.0	4.0	191.0	0.98	16.09
R5_SYS_001303.LAB	17:32	5.12	2.6	ND	0.1	ND	4.0	4.0	190.9	0.98	16.08
R5_SYS_001304.LAB	17:33	5.11	2.6	ND	0.1	ND	4.2	4.2	190.9	0.98	16.09
R5_SYS_001305.LAB	17:34	5.12	2.6	0.1	0.2	ND	4.0	4.0	190.9	0.98	16.08
R5_SYS_001306.LAB	17:35	5.13	2.6	ND	0.1	ND	3.9	3.9	190.9	0.98	16.07
R5_SYS_001307.LAB	17:36	5.13	2.6	ND	0.2	ND	3.9	3.9	190.9	0.98	16.08
R5_SYS_001308.LAB	17:37	5.11	2.6	ND	0.1	ND	4.1	4.1	190.9	0.98	16.10
R5_SYS_001309.LAB	17:38	5.12	2.6	ND	0.1	ND	4.1	4.1	190.9	0.98	16.09
R5_SYS_001310.LAB	17:39	5.17	2.6	ND	0.1	ND	4.1	4.1	191.0	0.98	16.09
R5_SYS_001311.LAB	17:40	5.22	2.6	ND	0.1	ND	4.0	4.0	191.0	0.98	16.08
R5_SYS_001312.LAB	17:41	5.22	2.6	ND	0.2	ND	4.0	4.0	191.0	0.98	16.09
R5_SYS_001313.LAB	17:42	5.23	2.6	ND	0.2	ND	4.0	4.0	191.0	0.98	16.09
R5_SYS_001314.LAB	17:43	5.19	2.6	ND	0.2	ND	4.0	4.0	191.0	0.98	16.09
R5_SYS_001315.LAB	17:44	5.20	2.6	ND	0.1	ND	3.9	3.9	191.0	0.98	16.08
Average		5.15	2.60	0.14	0.16	ND	4.63	4.63	191.02	0.98	16.07

Client: Northern Natural Gas
Facility: Clifton Compressor Station
Project #: M224514
Test Location: Unit 30
Date: 12/5/22

Run 6

Spectrum	Time	FTIR Data						Analyzer Data		
		H2O %	CO2 % (wet)	HCl ppmw	HF	Formaldehyde	CO ppmw	Cell Temp	Pressure	O2 % (dry)
R6_SYS_001403.LAB	18:01	3.64	2.2	1.0	0.2	ND	3.4	190.9	0.98	16.05
R6_SYS_001404.LAB	18:02	4.68	2.6	0.5	0.2	ND	4.1	190.9	0.98	16.07
R6_SYS_001405.LAB	18:03	4.75	2.6	0.4	0.2	ND	4.2	191.0	0.98	16.06
R6_SYS_001406.LAB	18:04	4.78	2.6	0.3	0.2	ND	4.1	191.0	0.98	16.06
R6_SYS_001407.LAB	18:05	4.82	2.6	0.2	0.2	ND	4.1	191.0	0.98	16.07
R6_SYS_001408.LAB	18:06	4.86	2.6	0.2	0.2	ND	4.1	191.0	0.98	16.08
R6_SYS_001409.LAB	18:07	4.89	2.7	ND	0.1	ND	4.2	191.0	0.98	16.07
R6_SYS_001410.LAB	18:08	5.33	2.6	0.2	0.2	ND	4.3	191.0	0.98	16.07
R6_SYS_001411.LAB	18:09	5.59	2.6	0.2	0.2	ND	4.2	191.0	0.98	16.07
R6_SYS_001412.LAB	18:10	5.54	2.6	ND	0.2	ND	4.2	191.0	0.98	16.08
R6_SYS_001413.LAB	18:11	5.30	2.6	ND	0.2	ND	4.2	191.0	0.98	16.07
R6_SYS_001414.LAB	18:12	5.25	2.6	ND	0.1	ND	4.1	191.0	0.98	16.06
R6_SYS_001415.LAB	18:13	5.22	2.6	0.1	0.2	ND	4.1	191.0	0.98	16.06
R6_SYS_001416.LAB	18:14	5.19	2.6	0.2	0.2	ND	4.2	191.0	0.98	16.08
R6_SYS_001417.LAB	18:15	5.16	2.6	0.2	0.1	ND	4.3	191.0	0.97	16.08
R6_SYS_001418.LAB	18:16	5.15	2.6	0.2	0.2	ND	4.2	191.0	0.97	16.08
R6_SYS_001419.LAB	18:17	5.17	2.6	0.2	0.1	ND	4.3	191.0	0.97	16.06
R6_SYS_001420.LAB	18:18	5.17	2.6	0.2	0.1	ND	4.1	191.0	0.97	16.07
R6_SYS_001421.LAB	18:19	5.15	2.6	0.2	0.2	ND	4.1	190.9	0.97	16.09
R6_SYS_001422.LAB	18:20	5.20	2.6	ND	0.1	ND	4.3	191.0	0.97	16.09
R6_SYS_001423.LAB	18:21	5.21	2.6	0.1	0.2	ND	4.2	191.0	0.97	16.06
R6_SYS_001424.LAB	18:22	5.21	2.7	0.1	0.1	ND	4.2	191.0	0.97	16.08
R6_SYS_001425.LAB	18:23	5.18	2.6	0.1	0.1	ND	4.3	191.0	0.97	16.09
R6_SYS_001426.LAB	18:24	5.18	2.6	0.1	0.1	ND	4.3	191.0	0.97	16.10
R6_SYS_001427.LAB	18:25	5.20	2.6	0.2	0.2	ND	4.3	191.0	0.97	16.08
R6_SYS_001428.LAB	18:26	5.25	2.6	0.1	0.1	ND	4.3	191.0	0.97	16.09
R6_SYS_001429.LAB	18:27	5.32	2.6	ND	0.2	ND	4.3	191.0	0.97	16.08
R6_SYS_001430.LAB	18:28	5.29	2.7	ND	0.2	ND	4.2	191.0	0.97	16.07
R6_SYS_001431.LAB	18:29	5.32	2.6	ND	0.1	ND	4.2	191.0	0.97	16.08
R6_SYS_001432.LAB	18:30	5.27	2.7	ND	0.2	ND	4.4	190.9	0.97	16.10
R6_SYS_001433.LAB	18:31	5.27	2.6	ND	0.1	ND	4.3	191.0	0.97	16.08
R6_SYS_001434.LAB	18:32	5.27	2.7	ND	0.1	ND	4.3	191.0	0.97	16.10
R6_SYS_001435.LAB	18:33	5.29	2.6	ND	0.2	ND	4.3	191.0	0.97	16.09
R6_SYS_001436.LAB	18:34	5.29	2.6	ND	0.1	ND	4.2	191.0	0.97	16.09
R6_SYS_001437.LAB	18:35	5.27	2.6	ND	0.1	ND	4.2	191.0	0.97	16.10
R6_SYS_001438.LAB	18:36	5.25	2.6	ND	0.1	ND	4.2	190.9	0.97	16.10
R6_SYS_001439.LAB	18:37	5.22	2.6	ND	0.1	ND	4.4	190.9	0.97	16.09
R6_SYS_001440.LAB	18:38	5.21	2.7	ND	0.2	ND	4.3	190.9	0.97	16.11
R6_SYS_001441.LAB	18:39	5.24	2.6	ND	0.1	ND	4.3	190.9	0.97	16.10
R6_SYS_001442.LAB	18:40	5.30	2.6	ND	0.1	ND	4.3	191.0	0.97	16.10
R6_SYS_001443.LAB	18:41	5.27	2.6	ND	0.2	ND	4.3	191.0	0.97	16.10
R6_SYS_001444.LAB	18:42	5.21	2.7	0.2	0.1	ND	4.5	191.0	0.97	16.11
R6_SYS_001445.LAB	18:43	5.24	2.7	ND	0.1	ND	4.6	191.0	0.97	16.10
R6_SYS_001446.LAB	18:44	5.25	2.6	ND	0.1	ND	4.3	191.0	0.97	16.10
R6_SYS_001447.LAB	18:45	5.28	2.7	ND	0.1	ND	4.3	191.0	0.97	16.10
R6_SYS_001448.LAB	18:46	5.25	2.7	ND	0.1	ND	4.5	191.1	0.97	16.10
R6_SYS_001449.LAB	18:47	5.20	2.7	ND	0.1	ND	4.4	191.1	0.97	16.12
R6_SYS_001450.LAB	18:48	5.21	2.7	ND	ND	ND	4.5	191.1	0.97	16.11
R6_SYS_001451.LAB	18:49	5.24	2.7	ND	0.1	ND	4.5	191.0	0.97	16.11
R6_SYS_001452.LAB	18:50	5.34	2.6	ND	ND	ND	4.3	191.0	0.97	16.11
R6_SYS_001453.LAB	18:51	5.31	2.6	ND	0.2	ND	4.4	191.0	0.97	16.11
R6_SYS_001454.LAB	18:52	5.30	2.6	ND	0.1	ND	4.4	191.0	0.97	16.11
R6_SYS_001455.LAB	18:53	5.28	2.6	ND	0.2	ND	4.4	191.0	0.97	16.10
R6_SYS_001456.LAB	18:54	5.28	2.7	ND	0.2	ND	4.4	191.0	0.97	16.10
R6_SYS_001457.LAB	18:55	5.22	2.6	0.1	ND	ND	4.3	191.0	0.97	16.12
R6_SYS_001458.LAB	18:56	5.22	2.6	ND	0.1	ND	4.4	190.9	0.97	16.10
R6_SYS_001459.LAB	18:57	5.26	2.7	ND	0.1	ND	4.4	190.9	0.97	16.11
R6_SYS_001460.LAB	18:58	5.28	2.6	ND	ND	ND	4.3	190.9	0.97	16.09
R6_SYS_001461.LAB	18:59	5.31	2.7	ND	ND	ND	4.4	191.0	0.97	16.08
R6_SYS_001462.LAB	19:00	5.28	2.7	ND	0.1	ND	4.3	191.0	0.97	16.10
Average		5.19	2.63	0.23	0.16	ND	4.27	191.00	0.97	16.09

Client: Northern Natural Gas
Facility: Clifton Compressor Station
Project #: M224514
Test Location: Unit 30
Date: 12/6/22

Run 7

Spectrum	Time	FTIR Data						Analyzer Data		
		H2O %	CO2 % (wet)	HCl ppmvw	HF	Formaldehyde	CO ppmvw	Cell Temp	Pressure	O2 % (dry)
R7_SYS_000269.LAB	7:48	5.19	2.7	1.4	ND	ND	5.4	191.0	0.97	16.01
R7_SYS_000270.LAB	7:49	5.20	2.7	1.1	0.1	ND	5.3	191.0	0.97	15.95
R7_SYS_000271.LAB	7:50	5.27	2.7	1.2	0.1	ND	5.2	191.0	0.97	15.95
R7_SYS_000272.LAB	7:51	5.25	2.7	1.0	0.1	ND	5.4	190.9	0.97	15.93
R7_SYS_000273.LAB	7:52	5.26	2.7	1.0	0.1	ND	5.3	191.1	0.97	15.92
R7_SYS_000274.LAB	7:53	5.24	2.7	0.9	0.1	ND	5.3	191.1	0.97	15.92
R7_SYS_000275.LAB	7:54	5.24	2.7	0.8	0.1	ND	5.3	191.1	0.97	15.95
R7_SYS_000276.LAB	7:55	5.26	2.7	0.7	ND	ND	5.3	191.1	0.97	15.96
R7_SYS_000277.LAB	7:56	5.24	2.7	0.7	0.1	ND	5.3	191.0	0.97	15.98
R7_SYS_000278.LAB	7:57	5.22	2.7	0.7	ND	ND	5.4	190.9	0.97	15.93
R7_SYS_000279.LAB	7:58	5.25	2.7	0.7	0.1	ND	5.3	190.9	0.97	15.96
R7_SYS_000280.LAB	7:59	5.19	2.7	0.8	ND	ND	5.3	190.9	0.97	15.95
R7_SYS_000281.LAB	8:00	5.21	2.7	0.5	0.1	ND	5.3	190.9	0.97	15.93
R7_SYS_000282.LAB	8:01	5.21	2.7	0.5	0.1	ND	5.1	190.9	0.97	15.94
R7_SYS_000283.LAB	8:02	5.21	2.7	0.6	0.1	ND	5.3	190.9	0.97	15.91
R7_SYS_000284.LAB	8:03	5.18	2.7	0.6	0.2	ND	5.2	190.9	0.97	15.93
R7_SYS_000285.LAB	8:04	5.19	2.7	0.5	0.2	ND	5.3	191.0	0.97	15.93
R7_SYS_000286.LAB	8:05	5.21	2.7	0.5	0.2	ND	5.5	191.2	0.97	15.9
R7_SYS_000287.LAB	8:06	5.18	2.7	0.5	0.2	ND	5.4	191.1	0.97	15.92
R7_SYS_000288.LAB	8:07	5.19	2.7	0.5	0.2	ND	5.3	191.0	0.97	15.9
R7_SYS_000289.LAB	8:08	5.17	2.7	0.4	0.3	ND	5.3	191.0	0.97	15.88
R7_SYS_000290.LAB	8:09	5.16	2.7	0.4	0.3	ND	5.3	191.0	0.97	15.88
R7_SYS_000291.LAB	8:10	5.19	2.7	0.4	0.3	ND	5.2	191.0	0.97	15.88
R7_SYS_000292.LAB	8:11	5.20	2.7	0.4	0.3	ND	5.2	191.0	0.97	15.87
R7_SYS_000293.LAB	8:12	5.16	2.7	0.4	0.4	ND	5.2	191.0	0.97	15.87
R7_SYS_000294.LAB	8:13	5.16	2.7	0.4	0.4	ND	5.2	191.0	0.97	15.88
R7_SYS_000295.LAB	8:14	5.15	2.7	0.3	0.4	ND	5.2	191.0	0.97	15.87
R7_SYS_000296.LAB	8:15	5.15	2.7	0.3	0.4	ND	5.2	191.0	0.97	15.87
R7_SYS_000297.LAB	8:16	5.15	2.7	0.3	0.4	ND	5.2	191.0	0.97	15.87
R7_SYS_000298.LAB	8:17	5.15	2.7	0.3	0.5	ND	5.2	191.0	0.97	15.88
R7_SYS_000299.LAB	8:18	5.20	2.7	0.3	0.5	ND	5.4	191.0	0.97	15.88
R7_SYS_000300.LAB	8:19	5.23	2.7	0.2	0.6	ND	5.3	191.0	0.97	15.88
R7_SYS_000301.LAB	8:20	5.26	2.7	0.2	0.4	ND	5.3	191.0	0.97	15.85
R7_SYS_000302.LAB	8:21	5.27	2.7	0.2	0.6	ND	5.3	191.0	0.97	15.86
R7_SYS_000303.LAB	8:22	5.24	2.7	ND	0.6	ND	5.4	191.0	0.97	15.89
R7_SYS_000304.LAB	8:23	5.24	2.7	0.3	0.5	ND	5.2	191.0	0.97	15.85
R7_SYS_000305.LAB	8:24	5.22	2.7	0.2	0.7	ND	5.2	191.0	0.97	15.87
R7_SYS_000306.LAB	8:25	5.24	2.7	0.2	0.7	ND	5.4	191.0	0.97	15.87
R7_SYS_000307.LAB	8:26	5.25	2.7	0.2	0.7	ND	5.3	190.9	0.97	15.86
R7_SYS_000308.LAB	8:27	5.27	2.7	0.2	0.7	ND	5.4	190.9	0.97	15.86
R7_SYS_000309.LAB	8:28	5.26	2.7	0.2	0.8	ND	5.3	191.0	0.97	15.86
R7_SYS_000310.LAB	8:29	5.26	2.7	0.2	0.9	ND	5.3	191.0	0.97	15.86
R7_SYS_000311.LAB	8:30	5.26	2.7	0.2	1.0	ND	5.3	191.0	0.97	15.86
R7_SYS_000312.LAB	8:31	5.23	2.7	0.2	1.1	ND	5.3	191.0	0.97	15.86
R7_SYS_000313.LAB	8:32	5.19	2.7	0.2	1.1	ND	5.5	191.0	0.97	15.88
R7_SYS_000314.LAB	8:33	5.22	2.7	0.3	1.2	ND	5.4	191.0	0.97	15.86
R7_SYS_000315.LAB	8:34	5.20	2.7	0.3	1.2	ND	5.4	191.0	0.97	15.86
R7_SYS_000316.LAB	8:35	5.19	2.7	0.2	1.4	ND	5.3	191.0	0.97	15.87
R7_SYS_000317.LAB	8:36	5.19	2.7	0.2	1.3	ND	5.3	191.0	0.97	15.87
R7_SYS_000318.LAB	8:37	5.19	2.7	0.3	1.4	ND	5.6	191.1	0.97	15.87
R7_SYS_000319.LAB	8:38	5.21	2.7	0.2	1.4	ND	5.3	191.0	0.97	15.87
R7_SYS_000320.LAB	8:39	5.21	2.7	0.2	1.4	ND	5.4	191.1	0.97	15.85
R7_SYS_000321.LAB	8:40	5.20	2.7	0.2	1.4	ND	5.5	191.0	0.97	15.86
R7_SYS_000322.LAB	8:41	5.20	2.7	0.2	1.5	ND	5.4	191.0	0.97	15.86
R7_SYS_000323.LAB	8:42	5.21	2.7	0.2	1.5	ND	5.3	191.0	0.97	15.86
R7_SYS_000324.LAB	8:43	5.21	2.7	0.2	1.5	ND	5.4	191.0	0.97	15.86
R7_SYS_000325.LAB	8:44	5.22	2.7	0.2	1.5	ND	5.3	191.0	0.97	15.85
R7_SYS_000326.LAB	8:45	5.20	2.7	0.2	1.5	ND	5.4	190.9	0.97	15.87
R7_SYS_000327.LAB	8:46	5.23	2.7	0.3	1.6	ND	5.2	190.9	0.97	15.87
R7_SYS_000328.LAB	8:47	5.22	2.7	0.1	1.6	ND	5.4	191.0	0.97	15.84
Average		5.21	2.72	0.42	0.69	ND	5.31	191.01	0.97	15.89

Client:	Northern Natural Gas Company		
Facility:	Clifton Compressor Station		
Test Location:	Unit 30		
Project #:	M224514		
Test Method:	5/29		
Test Engineer:	MAN		
Test Technician:	ATW		
lb/mmBtu Emissions by:	Standard, O2 Based		
Type of Fuel Firing:	Natural Gas		
Standard Fuel Factor Fd, dscf/mmBtu:	Run 1	Run 2	Run 3
Meter ID:	8,710.0	8,710.0	8,710.0
Pitot ID:	CM47	CM47	CM47
Nozzle Diameter (Inches):	711	711	711
Meter Calibration Date:	0.273	0.273	0.273
Meter Calibration Factor (Y):	12/1/2022	12/1/2022	12/1/2022
Meter Orifice Setting (Delta H):	1.008	1.008	1.008
Nozzle Kit ID Number and Material:	1.839	1.839	1.839
Pitot Tube Coefficient:	Quartz 718	Quartz 718	Quartz 718
Probe Length (Feet):	0.840	6.0	
Probe Liner Material:		Quartz	
Sample Plane:		Horizontal	
Port Length (Inches):		4.50	
Port Size (Diameter, Inches):		4.00	
Port Type:		Flange	
Duct Shape:		Rectangular	
Length (Feet):	5		
Width (Feet):	8		
Duct Area (Square Feet):	40.000		
Equivalent Diameter Rectangular Duct (Feet):	6.154		
Upstream Diameters:	0.5		
Downstream Diameters:	2.0		
Number of Ports Sampled:	5		
Number of Points per Port:	5		
Minutes per Point:	8.0		
Minutes per Reading:	4.0		
Total Number of Traverse Points:	25		
Test Length (Minutes):	200		
Train Type:	Anderson Box		
Source Condition:	Natural Gas		
Diluent Model/Serial Number:	Servomex, FTIR, & ECOM		
Moisture Balance ID:	1000g		
# of Runs	3		
Train Support Type:	MP Rails		

Run 1 - Method 5/29

Client: Northern Natural Gas Company
 Facility: Clifton Compressor Station
 Test Location: Unit 30
 Source Condition: Natural Gas

Date: 12/5/22
 Start Time: 12:55
 End Time: 16:26

DRY GAS METER CONDITIONS			STACK CONDITIONS		
AH:	2.43	in. H ₂ O	Static Pressure	1.00	in. H ₂ O
Meter Temperature, Tm:	72.0	°F	Flue Pressure (Ps):	28.44	in. Hg. abs.
Sqrt ΔP:	1.030	in. H ₂ O	Carbon Dioxide:	2.60	%
Stack Temperature, Ts:	926.9	°F	Oxygen:	16.30	%
Meter Volume, Vm:	173.596	ft ³	Nitrogen:	81.10	%
Meter Volume, Vmstd:	165.696	dscf	Gas Weight dry, Md:	29.068	lb/lb mole
Meter Volume, Vwstd:	8.600	wscf	Gas Weight wet, Ms:	28.522	lb/lb mole
Isokinetic Variance:	102.2	%l	Excess Air:	---	%
Test Length:	200.00	in mins.	Gas Velocity, Vs:	96.709	fps
Nozzle Diameter:	0.273	in inches	Volumetric Flow:	232.102	acf m
Barometric Pressure:	28.37	in Hg	Volumetric Flow:	79.854	dscfm
			Volumetric Flow:	83.999	scfm
			Calculated Fo:	1.77	
			Fo Validity:	Pass	

MOISTURE DETERMINATION

Initial Impinger Content:	3394.1	ml	Silica Initial Wt.	907.4	grams
Final Impinger Content:	3545.1	ml	Silica Final Wt.	939.0	grams
Impinger Difference:	151.0	ml	Silica Difference:	31.6	grams

Total Water Gain: 182.6 Moisture, Bws: 0.049

Port-Point No.	Clock Time	Velocity Head Δp	Orifice ΔH	Actual Meter Vol.	Stack Temp °F	Meter Temp °F	Inlet °F	Outlet °F	Probe Temp °F	Filter Exit Temp °F	Impinger Exit Temp °F
1-1	12:55:00	0.36	0.85	711.675	828	62	62	62	272	243	52
1-1	12:59:00	0.37	0.87	713.260	833	62	62	62	270	249	48
1-2	13:03:00	0.64	1.40	715.200	911	63	63	63	270	256	50
1-2	13:07:00	0.63	1.40	718.360	923	63	63	63	269	257	51
1-3	13:11:00	0.75	1.60	721.160	945	64	64	64	270	253	52
1-3	13:15:00	0.78	1.70	723.900	939	64	64	64	269	254	52
1-4	13:19:00	0.80	1.70	725.470	932	65	65	65	265	255	52
1-4	13:23:00	0.81	1.80	729.810	933	65	65	65	262	255	52
1-5	13:27:00	0.83	1.80	732.810	932	67	67	67	272	255	51
1-5	13:31:00	0.80	1.70	735.850	918	67	67	67	271	254	50
	13:35:00			738.841							
2-1	13:37:00	0.56	1.30	738.841	866	68	68	68	272	255	50
2-1	13:41:00	0.58	1.30	741.330	881	68	68	68	270	259	48
2-2	13:45:00	0.70	1.70	743.980	835	69	69	69	268	257	47
2-2	13:49:00	0.74	1.70	746.780	856	69	69	69	269	257	48
2-3	13:53:00	0.65	1.50	749.790	871	70	70	70	271	256	48
2-3	13:57:00	0.65	1.50	752.550	910	71	71	71	268	255	50
2-4	14:01:00	0.67	1.50	755.260	931	72	72	72	262	254	50
2-4	14:05:00	0.68	1.50	758.060	946	72	72	72	268	256	50
2-5	14:09:00	1.00	2.20	760.800	939	73	73	73	269	255	49
2-5	14:13:00	1.10	2.40	764.190	937	73	73	73	270	256	49
	14:17:00			767.688							
3-1	14:19:00	0.94	2.10	767.688	938	73	73	73	268	247	48
3-1	14:23:00	0.94	2.10	770.950	939	73	73	73	269	250	46
3-2	14:27:00	0.90	2.00	774.150	942	73	73	73	270	251	48
3-2	14:31:00	1.10	2.40	777.330	950	74	74	74	272	250	48
3-3	14:35:00	1.50	3.30	780.880	952	75	75	75	270	250	49
3-3	14:39:00	1.20	2.60	784.990	947	75	75	75	271	250	50
3-4	14:43:00	1.40	3.10	788.670	940	76	76	76	270	250	51
3-4	14:47:00	1.40	3.10	792.000	932	75	75	75	268	249	50
3-5	14:51:00	1.50	3.30	797.140	934	76	76	76	268	251	50
3-5	14:55:00	1.50	3.30	800.870	934	76	76	76	267	248	49
	14:59:00			804.920							
4-1	15:04:00	1.60	3.50	804.920	934	76	76	76	271	249	50
4-1	15:08:00	1.60	3.60	809.020	940	76	76	76	271	253	48
4-2	15:12:00	1.50	3.30	812.850	943	76	76	76	270	252	49
4-2	15:16:00	1.50	3.30	816.930	944	76	76	76	272	250	49
4-3	15:20:00	1.40	3.10	820.850	946	76	76	76	270	252	50
4-3	15:24:00	1.40	3.10	825.370	945	77	77	77	272	251	51
4-4	15:28:00	1.30	2.90	829.660	944	76	76	76	269	249	51
4-4	15:32:00	1.40	3.20	833.660	944	76	76	76	266	249	50
4-5	15:36:00	1.10	2.50	837.370	943	76	76	76	271	250	49
4-5	15:40:00	1.10	2.50	841.270	939	76	76	76	272	250	49
	15:44:00			844.780							
5-1	15:46:00	1.40	3.10	844.780	942	76	76	76	270	249	49
5-1	15:50:00	1.50	3.30	848.840	943	75	75	75	267	248	48
5-2	15:54:00	1.50	3.30	853.140	943	75	75	75	268	249	49
5-2	15:58:00	1.40	3.10	857.270	945	74	74	74	269	249	49
5-3	16:02:00	1.30	2.90	861.310	945	75	75	75	269	250	49
5-3	16:06:00	1.40	3.10	865.020	947	75	75	75	269	250	49
5-4	16:10:00	1.50	3.30	868.500	945	75	75	75	270	251	49
5-4	16:14:00	1.50	3.30	873.450	945	75	75	75	269	250	50
5-5	16:18:00	1.50	3.30	877.240	949	74	74	74	269	250	50
5-5	16:22:00	1.40	3.10	881.320	947	74	74	74	269	249	50
	16:26:00			885.271							

Total 3:20:00 173.596 72.0 72.0

Average 1.10 2.43 926.9 72.0

Min 0.85 828.0 62.0

Max 3.60 952.0 77.0

Impinger Weight Sheet - Run 1

Client:	Northern Natural Gas Company	Scale Calibration Check Date:	12/5/2022
Facility:	Clifton Compressor Station	<u>Scale Calibration Check (see QS-6.05C for procedure)</u>	
Test Location:	Unit 30	must be within ± 0.5g of certified mass	
Project #:	M224514	<u>Certified Weight, grams</u>	<u>Result, grams</u>
Date:	12/5/2022	250	250.0
Test Method:	5/29		
Weighed/Measured By:	RWC	500	500.0
Balance ID:	1000g	750	750.0

IMPIINGER CONTENTS	FINAL		INITIAL		GAIN	
	MLS / GRAMS		MLS / GRAMS		MLS / GRAMS	
HNO ₃ /H ₂ O ₂	784.7		722.9		61.8	
HNO ₃ /H ₂ O ₂	768.5		699.8		68.7	
Empty	666.0		650.8		15.2	
KMnO ₄ /H ₂ SO ₄	612.5		606.6		5.9	
KMnO ₄ /H ₂ SO ₄	713.4		714.0		-0.6	
Silica Gel	939.0		907.4		31.6	

3,545.1 3,394.1 151.0
Liquid Final Liquid Initial Liquid Gain

939.0 907.4 31.6
Silica Final Silica Initial Silica Gain

Run 2 - Method 5/29

Client: Northern Natural Gas Company
 Facility: Clifton Compressor Station
 Test Location: Unit 30
 Source Condition: Natural Gas

Date: 12/6/22
 Start Time: 7:21
 End Time: 11:06

DRY GAS METER CONDITIONS				STACK CONDITIONS					
Meter Temperature, Tm:	59.1	in. H ₂ O	°F	Static Pressure	1.00	in. H ₂ O			
Sqrt ΔP:	1.066	in. H ₂ O		Flue Pressure (Ps):	28.44	in. Hg. abs.			
Stack Temperature, Ts:	940.1	°F		Carbon Dioxide:	2.80	%			
Meter Volume, Vm:	176.156	ft ³		Oxygen:	16.10	%			
Meter Volume, Vmstd:	172.356	dscf		Nitrogen:	81.1	%			
Meter Volume, Vwstd:	9.618	wscf		Gas Weight dry, Md:	29.092	lb/lb mole			
Isokinetic Variance:	103.5	%I		Gas Weight wet, Ms:	28.506	lb/lb mole			
Test Length:	200.00	in mins.		Excess Air:	---	%			
Nozzle Diameter:	0.273	in inches		Gas Velocity, Vs:	100.584	fps			
Barometric Pressure:	28.37	in Hg		Volumetric Flow:	241,403	acf m			
				Volumetric Flow:	81,971	dscfm			
				Volumetric Flow:	86,545	scfm			
				Calculated Fo:	1.71				
				Fo Validity:	Pass				
MOISTURE DETERMINATION									
Initial Impinger Content:	3681.6	ml		Silica Initial Wt.	869.7	grams			
Final Impinger Content:	3859.9	ml		Silica Final Wt.	895.6	grams			
Impinger Difference:	178.3	ml		Silica Difference:	25.9	grams			
Total Water Gain:	204.2			Moisture, Bws:	0.053				
Port-Point No.	Clock Time	Velocity Head Δp	Orifice ΔH	Actual Meter Vol.	Stack Temp °F	Meter Temp °F	Probe Inlet °F	Filter Outlet °F	Impinger Exit Temp °F
1-1	7:21:00	0.55	1.20	885.866	934	42	42	258	250
1-1	7:25:00	0.57	1.20	888.030	934	42	42	263	250
1-2	7:29:00	0.81	1.70	890.580	934	43	43	269	251
1-2	7:33:00	0.82	1.70	893.280	936	43	43	271	251
1-3	7:37:00	0.93	2.00	896.160	934	45	45	271	251
1-3	7:41:00	0.92	2.00	899.520	933	45	45	270	250
1-4	7:45:00	0.98	2.10	902.450	933	47	47	269	251
1-4	7:49:00	0.98	2.10	905.830	937	48	48	268	248
1-5	7:53:00	1.00	2.10	908.920	937	49	49	269	249
1-5	7:57:00	1.10	2.30	912.520	937	49	49	271	250
	8:01:00			915.640					
2-1	8:17:00	1.00	2.20	915.640	925	51	51	271	257
2-1	8:21:00	0.97	2.10	918.520	940	52	52	270	251
2-2	8:25:00	1.10	2.40	921.850	941	52	52	270	252
2-2	8:29:00	1.10	2.40	925.270	942	53	53	269	251
2-3	8:33:00	1.00	2.10	928.610	938	54	54	269	250
2-3	8:37:00	1.00	2.10	931.840	941	54	54	270	248
2-4	8:41:00	0.96	2.10	935.040	942	55	55	270	254
2-4	8:45:00	0.95	2.00	939.250	942	55	55	269	247
2-5	8:49:00	1.00	2.20	941.480	940	55	55	269	255
2-5	8:53:00	1.00	2.20	944.850	942	57	57	269	249
	8:57:00			949.010					
3-1	9:00:00	1.20	2.60	949.010	925	58	58	259	247
3-1	9:04:00	1.30	2.80	952.360	928	58	58	260	248
3-2	9:08:00	1.40	3.00	956.050	940	59	59	264	254
3-2	9:12:00	1.60	3.40	960.040	946	59	59	267	249
3-3	9:16:00	1.50	3.30	964.030	943	61	61	270	247
3-3	9:20:00	1.40	3.00	968.150	946	61	61	270	252
3-4	9:24:00	1.20	2.60	972.150	945	62	62	270	248
3-4	9:28:00	1.20	2.60	974.620	944	63	63	270	250
3-5	9:32:00	1.20	2.60	979.250	944	64	64	271	251
3-5	9:36:00	1.20	2.60	983.040	945	64	64	271	249
	9:40:00			986.820					
4-1	9:45:00	1.50	3.30	986.820	926	64	64	269	252
4-1	9:49:00	1.50	3.30	990.590	949	65	64	270	250
4-2	9:53:00	1.40	3.00	994.360	951	65	65	271	251
4-2	9:57:00	1.40	3.00	998.350	950	66	66	272	248
4-3	10:01:00	1.10	2.40	1002.630	949	66	66	270	248
4-3	10:05:00	1.10	2.40	1006.010	949	67	67	270	251
4-4	10:09:00	1.20	2.60	1009.910	949	67	67	270	247
4-4	10:13:00	1.10	2.40	1013.140	941	68	68	269	248
4-5	10:17:00	1.10	2.40	1016.470	946	67	67	270	254
4-5	10:21:00	1.10	2.40	1020.140	939	68	68	270	253
	10:25:00			1023.850					
5-1	10:26:00	1.40	3.10	1023.850	945	68	68	269	251
5-1	10:30:00	1.40	3.10	1027.470	946	68	68	271	252
5-2	10:34:00	1.50	3.30	1031.490	942	69	69	271	250
5-2	10:38:00	1.50	3.30	1035.840	941	69	69	270	251
5-3	10:42:00	1.20	2.70	1039.490	941	69	69	269	250
5-3	10:46:00	1.40	3.10	1043.390	941	70	70	271	251
5-4	10:50:00	1.30	2.90	1047.160	939	70	70	270	250
5-4	10:54:00	1.30	2.90	1051.160	942	70	70	271	250
5-5	10:58:00	1.00	2.20	1055.040	941	70	70	269	250
5-5	11:02:00	1.00	2.20	1058.850	929	70	70	269	251
	11:06:00			1062.022					

Impinger Weight Sheet - Run 2

Client:	Northern Natural Gas Company	Scale Calibration Check Date:	12/6/2022
Facility:	Clifton Compressor Station	Scale Calibration Check (see QS-6.05C for procedure)	
Test Location:	Unit 30	must be within ± 0.5g of certified mass	
Project #:	M224514	Certified Weight, grams	Result, grams
Date:	12/6/2022	250	250.0
Test Method:	5/29		
Weighed/Measured By:	RWC	500	500.0
Balance ID:	1000g	750	749.8

IMPIINGER CONTENTS	FINAL		INITIAL		GAIN	
	MLS / GRAMS		MLS / GRAMS		MLS / GRAMS	
HNO ₃ /H ₂ O ₂	810.0		795.3		14.7	
HNO ₃ /H ₂ O ₂	844.1		742.9		101.2	
Empty	687.7		649.6		38.1	
KMnO ₄ /H ₂ SO ₄	743.8		727.3		16.5	
KMnO ₄ /H ₂ SO ₄	774.3		766.5		7.8	
Silica Gel	895.6		869.7		25.9	

3,859.9 3,681.6 178.3
 Liquid Final Liquid Initial Liquid Gain

895.6 869.7 25.9
 Silica Final Silica Initial Silica Gain

Run 3 - Method 5/29

Client: Northern Natural Gas Company
 Facility: Clifton Compressor Station
 Test Location: Unit 30
 Source Condition: Natural Gas

Date: 12/6/22
 Start Time: 11:37
 End Time: 15:04

DRY GAS METER CONDITIONS				STACK CONDITIONS					
Meter Temperature, Tm:	75.8	In. H ₂ O	°F	Flue Pressure (Ps):	28.44	in. H ₂ O			
Sqrt AP:	0.985	In. H ₂ O		Carbon Dioxide:	2.50	%			
Stack Temperature, Ts:	870.8	°F		Oxygen:	17.00	%			
Meter Volume, Vm:	170.787	ft ³		Nitrogen:	80.5	%			
Meter Volume, Vmstd:	161.825	dscf		Gas Weight dry, Md:	29.080	lb/lb mole			
Meter Volume, Vwstd:	8.257	wscf		Gas Weight wet, Ms:	28.542	lb/lb mole			
Isokinetic Variance:	102.1	%I		Excess Air:	---	%			
Test Length:	200.00	in mins.		Gas Velocity, Vs:	90.555	fps			
Nozzle Diameter:	0.273	in inches		Volumetric Flow:	217.333	acf m			
Barometric Pressure:	28.37	in Hg		Volumetric Flow:	77.995	dscfm			
				Volumetric Flow:	81.975	scfm			
				Calculated Fo:	1.56				
				Fo Validity:	Fail				
MOISTURE DETERMINATION									
Initial Impinger Content:	3404.8	ml		Silica Initial Wt.	912.2	grams			
Final Impinger Content:	3544.7	ml		Silica Final Wt.	947.6	grams			
Impinger Difference:	139.9	ml		Silica Difference:	35.4	grams			
Total Water Gain:	175.3			Moisture, Bws:	0.049				
Port-Point No.	Clock Time	Velocity Head Δp	Orifice ΔH	Actual Meter Vol.	Stack Temp °F	Meter Temp °F	Probe Inlet °F	Filter Outlet °F	Impinger Exit Temp °F
1-1	11:37:00	1.50	3.30	64,074	930	70	70	271	250
1-1	11:41:00	1.50	3.30	67,950	942	71	71	270	251
1-2	11:45:00	1.60	3.50	72,140	938	71	71	270	250
1-2	11:49:00	1.70	3.80	78,830	941	70	70	268	255
1-3	11:53:00	1.40	3.10	80,570	934	71	71	267	254
1-3	11:57:00	1.50	3.30	84,820	933	71	71	268	250
1-4	12:01:00	1.30	2.90	89,210	932	72	72	266	250
1-4	12:05:00	1.40	3.10	92,730	929	72	72	269	250
1-5	12:09:00	1.30	2.90	95,590	933	73	73	270	250
1-5	12:13:00	1.20	2.70	100,830	889	73	73	271	249
				104,510					
2-1	12:18:00	1.20	2.70	104,510	931	73	73	269	251
2-1	12:22:00	1.20	2.70	108,020	934	74	74	270	251
2-2	12:26:00	1.20	2.70	111,520	944	74	74	270	251
2-2	12:30:00	1.00	2.20	115,450	940	74	74	271	251
2-3	12:34:00	0.95	2.10	118,730	938	74	74	270	250
2-3	12:38:00	1.10	2.50	122,100	939	76	76	271	250
2-4	12:42:00	1.30	2.90	125,290	919	75	75	267	251
2-4	12:46:00	0.98	2.20	129,630	910	76	76	268	250
2-5	12:50:00	0.95	2.20	132,630	891	77	77	271	250
2-5	12:54:00	0.92	2.10	136,420	903	77	77	270	249
				139,67					
3-1	13:00:00	1.00	2.20	139,670	945	77	78	266	248
3-1	13:04:00	1.10	2.50	143,150	945	78	78	268	252
3-2	13:08:00	0.95	2.10	146,360	944	78	78	267	251
3-2	13:12:00	0.89	2.00	149,950	939	78	78	270	251
3-3	13:16:00	0.92	2.10	153,320	936	78	78	271	250
3-3	13:20:00	0.90	2.00	156,560	940	78	78	272	251
3-4	13:24:00	1.10	2.50	159,470	941	79	79	270	249
3-4	13:28:00	1.00	2.20	163,420	944	79	79	268	251
3-5	13:32:00	0.90	2.00	166,880	938	79	79	271	249
3-5	13:36:00	0.95	2.10	169,970	936	79	79	272	250
				173,240					
4-1	13:42:00	0.66	1.60	173,240	845	78	78	271	254
4-1	13:46:00	0.68	1.60	176,250	853	78	78	267	253
4-2	13:50:00	0.72	1.70	179,120	851	78	78	266	251
4-2	13:54:00	0.72	1.80	181,850	825	79	79	271	250
4-3	13:58:00	0.73	1.80	185,190	821	78	78	269	247
4-3	14:02:00	0.70	1.80	188,340	799	78	78	271	253
4-4	14:06:00	0.67	1.70	191,420	782	78	78	267	250
4-4	14:10:00	0.74	1.90	194,240	770	77	77	268	252
4-5	14:14:00	0.72	1.90	197,370	748	78	78	270	250
4-5	14:18:00	0.77	2.00	200,570	742	77	77	268	250
				203,720					
5-1	14:24:00	0.37	1.00	203,720	694	77	77	263	258
5-1	14:28:00	0.37	1.00	206,240	684	77	77	264	248
5-2	14:32:00	0.54	1.50	208,460	684	76	76	265	245
5-2	14:36:00	0.53	1.50	211,260	685	77	77	267	251
5-3	14:40:00	0.58	1.60	213,940	687	77	77	267	253
5-3	14:44:00	0.55	1.50	216,590	674	76	76	262	247
5-4	14:48:00	0.96	2.70	219,690	675	76	76	263	248
5-4	14:52:00	1.20	2.70	223,560	936	76	76	268	252
5-5	14:56:00	1.70	3.80	226,920	940	75	75	267	251
5-5	15:00:00	1.10	2.60	231,550	885	76	76	269	252
				234,861					
Total	3:20:00			170,787		75.8	75.8		
Average		2.31		870.8		75.8			
Min		1.00		674.0		70.0			
Max		3.80		945.0		79.0			

Impinger Weight Sheet - Run 3

Client:	Northern Natural Gas Company	Scale Calibration Check Date:	12/6/2022
Facility:	Clifton Compressor Station	Scale Calibration Check (see QS-6.05C for procedure)	
Test Location:	Unit 30	must be within ± 0.5g of certified mass	
Project #:	M224514	Certified Weight, grams	Result, grams
Date:	12/6/2022	250	250.0
Test Method:	5/29		
Weighed/Measured By:	RWC	500	500.0
Balance ID:	1000g	750	749.8

IMPIINGER CONTENTS	FINAL		INITIAL		GAIN	
	MLS / GRAMS		MLS / GRAMS		MLS / GRAMS	
HNO ₃ /H ₂ O ₂		760.9		725.4		35.5
HNO ₃ /H ₂ O ₂		686.4		707.8		-21.4
Empty		758.8		654.0		104.8
KMnO ₄ /H ₂ SO ₄		650.5		639.8		10.7
KMnO ₄ /H ₂ SO ₄		688.1		677.8		10.3
Silica Gel		947.6		912.2		35.4

3,544.7 3,404.8 139.9
 Liquid Final Liquid Initial Liquid Gain

947.6 912.2 35.4
 Silica Final Silica Initial Silica Gain

Client: Northern Natural Gas Company
Facility: Clifton Compressor Station
Test Location: Unit 30
Project #: M224514

Date:	Run 1		Date:	Run 2		Date:	Run 3	
Time	O2 % (dry)	CO2 % (dry)	Time	O2 % (dry)	CO2 % (dry)	Time	O2 % (dry)	CO2 % (dry)
12:55	17.03	2.22	7:47	15.99	2.87	11:41	17.10	2.70
12:56	17.00	2.17	7:48	16.01	2.86	11:42	17.10	2.70
12:57	17.00	2.17	7:49	15.95	2.84	11:43	17.10	2.70
12:58	17.01	2.18	7:50	15.95	2.87	11:44	17.10	2.70
12:59	16.95	2.18	7:51	15.93	2.86	11:45	17.10	2.70
13:00	16.79	2.20	7:52	15.92	2.87	11:46	17.10	2.70
13:01	16.57	2.28	7:53	15.92	2.87	11:47	17.00	2.70
13:02	16.34	2.40	7:54	15.95	2.87	11:48	17.10	2.70
13:03	16.14	2.56	7:55	15.96	2.87	11:49	17.10	2.70
13:04	16.03	2.70	7:56	15.98	2.87	11:50	17.00	2.70
13:05	16.15	2.77	7:57	15.93	2.86	11:51	17.10	2.70
13:06	16.17	2.70	7:58	15.96	2.87	11:52	17.10	2.70
13:07	16.17	2.69	7:59	15.95	2.87	11:53	17.00	2.70
13:08	16.23	2.69	8:00	15.93	2.87	11:54	17.10	2.70
13:09	16.13	2.65	8:01	15.94	2.86	11:55	17.10	2.70
13:10	16.09	2.74	8:02	15.91	2.88	11:56	17.10	2.70
13:11	16.10	2.73	8:03	15.93	2.86	11:57	17.10	2.70
13:12	16.09	2.75	8:04	15.93	2.87	11:58	17.10	2.70
13:13	16.08	2.73	8:05	15.90	2.87	11:59	17.20	2.70
13:14	16.11	2.74	8:06	15.92	2.86	12:00	17.20	2.70
13:15	16.16	2.72	8:07	15.90	2.87	12:01	17.20	2.70
13:16	16.20	2.68	8:08	15.88	2.88	12:02	17.10	2.70
13:17	16.15	2.72	8:09	15.88	2.87	12:03	17.10	2.70
13:18	16.21	2.67	8:10	15.88	2.86	12:04	17.10	2.70
13:19	16.25	2.64	8:11	15.87	2.87	12:05	17.20	2.70
13:20	16.25	2.65	8:12	15.87	2.86	12:06	17.20	2.70
13:21	16.22	2.68	8:13	15.88	2.86	12:07	17.40	2.60
13:22	16.29	2.57	8:14	15.87	2.87	12:08	17.70	2.40
13:23	16.28	2.58	8:15	15.87	2.87	12:09	17.90	2.30
13:24	16.27	2.58	8:16	15.87	2.86	12:10	18.00	2.30
13:25	16.27	2.58	8:17	15.88	2.88	12:11	17.90	2.30
13:26	16.27	2.58	8:18	15.88	2.86	12:12	17.80	2.40
13:27	16.46	2.32	8:19	15.88	2.88	12:13	17.60	2.50
13:28	16.96	2.16	8:20	15.85	2.88	12:14	17.30	2.70
13:29	17.03	2.24	8:21	15.86	2.87	12:15	17.30	2.70
13:30	16.77	2.37	8:22	15.89	2.85	12:16	17.30	2.70
13:31	16.64	2.39	8:23	15.85	2.86	12:17	17.30	2.60
13:32	16.59	2.42	8:24	15.87	2.87	12:18	17.30	2.60
13:33	16.59	2.43	8:25	15.87	2.85	12:19	17.30	2.60
13:34	16.55	2.41	8:26	15.86	2.87	12:20	17.40	2.60
13:35	16.59	2.42	8:27	15.86	2.87	12:21	17.30	2.60
13:36	16.56	2.40	8:28	15.86	2.86	12:22	17.30	2.60
13:37	16.59	2.22	8:29	15.86	2.88	12:23	17.40	2.60
13:38	16.86	2.21	8:30	15.86	2.87	12:24	17.40	2.60
13:39	16.97	2.27	8:31	15.86	2.87	12:25	17.40	2.60
13:40	16.84	2.27	8:32	15.88	2.86	12:26	17.40	2.60
13:41	16.83	2.31	8:33	15.86	2.88	12:27	17.40	2.60
13:42	16.79	2.35	8:34	15.86	2.86	12:28	17.40	2.60
13:43	16.71	2.46	8:35	15.87	2.86	12:29	17.40	2.60
13:44	16.60	2.59	8:36	15.87	2.85	12:30	17.50	2.60
13:45	16.38	2.77	8:37	15.87	2.86	12:31	17.40	2.60
13:46	16.13	2.74	8:38	15.87	2.87	12:32	17.50	2.60
13:47	16.00	2.71	8:39	15.85	2.87	12:33	17.50	2.60
13:48	16.10	2.70	8:40	15.86	2.87	12:34	17.50	2.60
13:49	16.11	2.70	8:41	15.86	2.86	12:35	17.50	2.50
13:50	16.11	2.66	8:42	15.86	2.87	12:36	17.50	2.60
13:51	16.12	2.68	8:43	15.86	2.87	12:37	17.60	2.50
13:52	16.21	2.66	8:44	15.85	2.88	12:38	17.50	2.60
13:53	16.15	2.69	8:45	15.87	2.86	12:39	17.70	2.50
13:54	16.20	2.76	8:46	15.87	2.87	12:40	18.30	2.20
13:55	16.16		8:47	15.84	2.86	12:41	18.50	2.10
13:56	16.04		8:48	15.87		12:42	18.30	2.20
13:57	16.04					12:43	18.20	2.30
13:58						12:44	18.00	2.30
13:59						12:45	18.00	2.40
14:00						12:46	18.00	2.30
14:01						12:47	18.00	2.40
14:02						12:48	18.40	2.20
14:03						12:49	18.50	2.10
14:04						12:50	18.30	2.20
14:05						12:51	18.20	2.30
14:06						12:52	18.10	2.30

Client: Northern Natural Gas Company
Facility: Clifton Compressor Station
Test Location: Unit 30
Project #: M224514

Date:	Run 1		Date:	Run 2		Date:	Run 3	
Time	O2 % (dry)	CO2 % (dry)	Time	O2 % (dry)	CO2 % (dry)	Time	O2 % (dry)	CO2 % (dry)
14:07						12:53	17.90	2.40
14:08						12:54	17.70	2.50
14:09						12:55	17.70	2.50
14:10	16.09					12:56	17.90	2.50
14:11	16.15					12:57	17.80	2.50
14:12	16.16	2.65				12:58		
14:13	16.17	2.64				12:59		
14:14	16.15	2.65				13:00	18.10	2.40
14:15	16.20	2.65				13:01	18.10	2.30
14:16	16.14	2.63				13:02	18.20	2.30
14:17	16.19	2.64				13:03	18.20	2.30
14:18	16.08	2.65				13:04	18.20	2.30
14:19	16.01	2.65				13:05	18.30	2.30
14:20	15.99	2.72				13:06	18.20	2.40
14:21	15.95	2.73				13:07	18.30	2.30
14:22	15.90	2.75				13:08	18.30	2.30
14:23	15.93	2.79				13:09	18.30	2.30
14:24	15.89	2.76				13:10	18.20	2.30
14:25	15.85	2.78				13:11	18.30	2.40
14:26	15.86	2.81				13:12	18.30	2.30
14:27	15.84	2.83				13:13	18.30	2.30
14:28	15.86	2.81				13:14	18.30	2.30
14:29	15.93	2.82				13:15	18.30	2.30
14:30	16.21	2.76				13:16	18.20	2.40
14:31	16.29	2.66				13:17	18.20	2.40
14:32	16.01	2.48				13:18	18.30	2.40
14:33	16.03	2.71				13:19	18.30	2.40
14:34	16.23	2.71				13:20	18.30	2.40
14:35	16.55	2.55				13:21	18.30	2.40
14:36	16.36	2.36				13:22	18.30	2.30
14:37	15.84	2.47				13:23	18.30	2.30
14:38	15.93	2.83				13:24	18.20	2.30
14:39	15.92	2.77				13:25	18.20	2.40
14:40	15.86	2.79				13:26	18.30	2.30
14:41	15.87	2.82				13:27	18.20	2.30
14:42	15.84	2.81				13:28	18.20	2.40
14:43	15.85	2.82				13:29	18.20	2.30
14:44	15.91	2.81				13:30	18.30	2.30
14:45	15.95	2.78				13:31	18.30	2.30
14:46	15.95	2.75				13:32	18.20	2.40
14:47	15.96	2.77				13:33	18.20	2.40
14:48	15.96	2.76				13:34	18.50	2.20
14:49	15.96	2.75				13:35		
14:50	15.97	2.76				13:36		
14:51	15.99	2.74				13:37		
14:52	16.00	2.73				13:38		
14:53	15.98	2.74				13:39		
14:54	15.97	2.75				13:40		
14:55	15.98	2.74				13:41		
14:56	15.97	2.75				13:42		
14:57	15.98	2.75				13:43		
14:58	15.96	2.76				13:44		
14:59	15.97	2.75				13:45		
15:00	15.98	2.76				13:46		
15:01	16.09	2.75				13:47		
15:02	15.96	2.76				13:48		
15:03	15.97	2.76				13:49		
15:04	15.98	2.75				13:50		
15:05	15.97	2.77				13:51		
15:06	15.98	2.76				13:52		
15:07	15.96	2.77				13:53		
15:08	15.97	2.77				13:54		
15:09	15.99	2.75				13:55		
15:10	15.97	2.76				13:56		
15:11	15.96	2.77				13:57		
15:12	15.97					13:58		
15:13						13:59		
15:29	16.05	2.76				14:15		
15:30	16.04	2.77				14:16		
15:31	16.06	2.76				14:17		
15:32	16.04	2.76				14:18		
15:33	16.05	2.77				14:19		

Client: Northern Natural Gas Company
Facility: Clifton Compressor Station
Test Location: Unit 30
Project #: M224514

Date:	Run 1		Date:	Run 2		Date:	Run 3	
Time	O2 % (dry)	CO2 % (dry)	Time	O2 % (dry)	CO2 % (dry)	Time	O2 % (dry)	CO2 % (dry)
15:34	16.06	2.77				14:20		
15:35	16.05	2.76				14:21		
15:36	16.06	2.76				14:22		
15:37	16.06	2.77				14:23		
15:38	16.05	2.75				14:24		
15:39	16.06	2.75				14:25		
15:40	16.04	2.74				14:26		
15:41	16.06	2.76				14:27		
15:42	16.03	2.75				14:28		
15:43	16.06	2.75				14:29		
15:44	16.05	2.75				14:30		
15:45	16.06	2.77				14:31		
15:46	16.05	2.76				14:32		
15:47	16.06	2.78				14:33		
15:48	16.06	2.76				14:34		
15:49	16.05	2.76				14:35		
15:50	16.06	2.78				14:36		
15:51	16.06	2.77				14:37		
15:52	16.08	2.76				14:38		
15:53	16.05	2.76				14:39		
15:54	16.06	2.79				14:40		
15:55	16.06	2.77				14:41		
15:56	16.08	2.76				14:42		
15:57	16.05	2.77				14:43		
15:58	16.05	2.77				14:44		
15:59	16.06	2.77				14:45		
16:00	16.07	2.77				14:46		
16:01	16.05	2.77				14:47		
16:02	16.07	2.76				14:48		
16:03	16.06	2.76				14:49		
16:04	16.06	2.76				14:50		
16:05	16.06	2.76				14:51		
16:06	16.04	2.77				14:52		
16:07	16.07	2.76				14:53	18.30	2.30
16:08	16.08	2.75				14:54	18.20	2.30
16:09	16.08	2.75				14:55	18.20	2.30
16:10	16.10	2.74				14:56	18.10	2.30
16:11	16.09	2.74				14:57	18.10	2.30
16:12	16.09	2.75				14:58	18.10	2.30
16:13	16.11	2.74				14:59	18.10	2.40
16:14	16.10	2.74				15:00	18.10	2.40
16:15	16.10	2.75				15:01	18.40	2.20
16:16	16.10	2.75				15:02	18.30	2.30
16:17	16.10	2.75						
16:18	16.09	2.75						
16:19	16.11	2.74						
16:20	16.08	2.75						
16:21	16.08	2.76						
16:22	16.09	2.76						
16:23	16.08	2.76						
16:24	16.09	2.77						
16:25	16.10	2.75						
16:26	16.12	2.74						
Average	16.16	2.67	Average	15.89	2.87	Average	17.77	2.47
Min	15.84	2.16	Min	15.84	2.84	Min	17.00	2.10
Max	17.03	2.83	Max	16.01	2.88	Max	18.50	2.70

Client:	Northern Natural Gas Company		
Facility:	Clifton Compressor Station		
Test Location:	Unit 30		
Project #:	M224514		
Test Method:	5/29		
Test Engineer:	MAN		
Test Technician:	ATW		
Type of Fuel Firing:	Natural Gas		
Meter ID:	<u>Run 4</u>	<u>Run 5</u>	<u>Run 6</u>
Meter ID:	CM47	CM47	CM47
Pitot ID:	711	711	711
Nozzle Diameter (Inches):	0.273	0.273	0.273
Meter Calibration Date:	12/1/2022	12/1/2022	12/1/2022
Meter Calibration Factor (Y):	1.008	1.008	1.008
Meter Orifice Setting (Delta H):	1.839	1.839	1.839
Nozzle Kit ID Number and Material:	Quartz 718	Quartz 718	Quartz 718
Pitot Tube Coefficient:	0.840		
Probe Length (Feet):	6.0		
Probe Liner Material:	Quartz		
Sample Plane:	Horizontal		
Port Length (Inches):	4.50		
Port Size (Diameter, Inches):	4.00		
Port Type:	Flange		
Duct Shape:	Rectangular		
Length (Feet):	5		
Width (Feet):	8		
Duct Area (Square Feet):	40.000		
Equivalent Diameter Rectangular Duct (Feet):	6.154		
Upstream Diameters:	0.5		
Downstream Diameters:	2.0		
Number of Ports Sampled:	5		
Number of Points per Port:	5		
Minutes per Point:	8.0		
Minutes per Reading:	4.0		
Total Number of Traverse Points:	25		
Test Length (Minutes):	200		
Train Type:	Anderson Box		
Source Condition:	Normal		
Diluent Model/Serial Number:	ECOM		
Moisture Balance ID:	1000g		
# of Runs	3		
Train Support Type:	MP Rails		

Run 4 - Method 5/29

Client: Northern Natural Gas Company
 Facility: Clifton Compressor Station
 Test Location: Unit 30
 Source Condition: Natural Gas

Date: 12/7/22
 Start Time: 7:34
 End Time: 11:04

DRY GAS METER CONDITIONS		STACK CONDITIONS	
AH:	2.98 in. H ₂ O	Static Pressure	1.00 in. H ₂ O
Meter Temperature, Tm:	66.5 °F	Flue Pressure (Ps):	28.84 in. Hg. abs.
Sqrt AP:	1.156 in. H ₂ O	Carbon Dioxide:	2.70 %
Stack Temperature, Ts:	937.5 °F	Oxygen:	16.80 %
Meter Volume, Vm:	168.114 ft ³	Nitrogen:	80.50 %
Meter Volume, Vmstd:	164.646 dscf	Gas Weight dry, Md:	29.104 lb/lb mole
Meter Volume, Vwstd:	8.817 wscf	Gas Weight wet, Ms:	28.540 lb/lb mole
Isokinetic Variance:	90.3 %l	Excess Air:	---
Test Length:	200.00 in mins.	Gas Velocity, Vs:	108.139 fps
Nozzle Diameter:	0.273 in inches	Volumetric Flow:	259.533 acfm
Barometric Pressure:	28.77 in Hg	Volumetric Flow:	89.721 dscfm
		Volumetric Flow:	94.525 scfm
		Calculated Fo:	1.52
		Fo Validity:	Fail

MOISTURE DETERMINATION			
Initial Impinger Content:	3661.4 ml	Silica Initial Wt.	878.8 grams
Final Impinger Content:	3826.9 ml	Silica Final Wt.	900.5 grams
Impinger Difference:	165.5 ml	Silica Difference:	21.7 grams

Total Water Gain: 187.2 Moisture, Bws: 0.051

Port-Point No.	Clock Time	Velocity Head Δp	Orifice ΔH	Actual Meter Vol.	Stack Temp °F	Meter Temp °F	Inlet °F	Outlet °F	Probe Temp °F	Filter Exit Temp °F	Impinger Exit Temp °F
1-1	7:34:00	0.74	1.80	239.137	923	42	42	271	250	49	
1-1	7:38:00	0.75	1.80	241.830	931	44	44	268	251	36	
1-2	7:42:00	1.10	2.40	243.740	924	47	47	269	250	37	
1-2	7:46:00	1.10	2.40	246.720	925	49	49	270	250	37	
1-3	7:50:00	1.20	2.60	249.850	922	50	50	268	250	39	
1-3	7:54:00	1.10	2.40	252.690	926	52	52	269	250	38	
1-4	7:58:00	1.20	2.60	255.730	928	55	55	270	247	38	
1-4	8:02:00	1.20	2.60	258.920	925	55	55	270	249	38	
1-5	8:06:00	1.30	2.80	262.370	926	57	57	268	253	39	
1-5	8:10:00	1.20	2.60	265.530	928	57	57	269	250	39	
	8:14:00			268.570							
2-1	8:16:00	1.30	2.90	268.570	920	61	61	267	255	37	
2-1	8:20:00	1.30	2.80	272.030	932	61	61	268	256	38	
2-2	8:24:00	1.20	2.60	275.350	937	61	61	269	252	38	
2-2	8:28:00	1.30	2.80	278.580	935	61	61	271	252	39	
2-3	8:32:00	1.20	2.60	281.820	933	63	63	268	249	40	
2-3	8:36:00	1.20	2.60	284.920	937	63	63	270	250	41	
2-4	8:40:00	0.97	2.10	287.630	932	64	64	271	247	41	
2-4	8:44:00	0.97	2.10	290.830	936	65	65	270	251	37	
2-5	8:48:00	1.40	3.10	293.710	935	65	65	268	251	37	
2-5	8:52:00	1.40	3.10	297.040	935	65	65	270	250	37	
	8:56:00			300.410							
3-1	8:58:00	1.50	3.30	300.410	925	65	65	266	250	39	
3-1	9:02:00	1.50	3.30	304.210	938	66	66	268	251	39	
3-2	9:06:00	1.30	2.90	307.350	938	67	67	271	252	40	
3-2	9:10:00	1.40	3.10	310.740	943	67	67	270	250	41	
3-3	9:14:00	1.30	2.90	314.200	946	68	68	271	250	41	
3-3	9:18:00	1.20	2.60	317.730	939	68	68	268	251	40	
3-4	9:22:00	1.30	2.90	320.720	944	69	69	268	252	40	
3-4	9:26:00	1.40	3.10	324.300	943	69	69	270	251	40	
3-5	9:30:00	1.30	2.90	327.720	945	70	70	268	249	39	
3-5	9:34:00	1.40	3.10	330.980	939	70	70	271	250	39	
	9:38:00			334.520							
4-1	9:41:00	1.60	3.50	334.520	945	71	71	268	252	41	
4-1	9:45:00	1.60	3.50	338.350	944	71	71	270	253	40	
4-2	9:49:00	1.60	3.50	342.150	946	71	71	268	251	40	
4-2	9:53:00	1.70	3.80	345.790	948	72	72	269	250	41	
4-3	9:57:00	1.70	3.80	349.520	948	72	72	271	250	43	
4-3	10:01:00	1.60	3.50	353.310	948	74	74	267	250	44	
4-4	10:05:00	1.60	3.50	356.760	946	73	73	268	251	45	
4-4	10:09:00	1.40	3.10	360.520	947	75	75	269	249	45	
4-5	10:13:00	1.30	2.90	364.360	942	75	75	272	249	44	
4-5	10:17:00	1.20	2.70	367.750	941	76	76	270	250	42	
	10:21:00			370.720							
5-1	10:24:00	1.60	3.60	370.720	945	76	76	268	250	43	
5-1	10:28:00	1.80	4.00	374.760	943	77	77	266	251	43	
5-2	10:32:00	1.70	3.80	378.890	941	77	77	269	250	43	
5-2	10:36:00	1.70	3.80	382.340	947	78	78	271	250	43	
5-3	10:40:00	1.70	3.80	386.250	944	78	78	271	251	43	
5-3	10:44:00	1.60	3.60	390.100	944	78	78	272	249	44	
5-4	10:48:00	1.40	3.10	394.020	942	78	78	269	250	44	
5-4	10:52:00	1.20	2.70	397.580	944	79	79	270	246	45	
5-5	10:56:00	1.30	2.90	400.790	941	79	79	268	250	44	
5-5	11:00:00	1.30	2.90	403.820	941	80	80	271	252	44	
	11:04:00			407.251							

Total 3:20:00 168.114 66.5 66.5
 Average 2.98 937.5 66.5
 Min 1.80 920.0 42.0
 Max 4.00 948.0 80.0

Impinger Weight Sheet - Run 4

Client:	Northern Natural Gas Company	Scale Calibration Check Date:	12/7/2022
Facility:	Clifton Compressor Station	Scale Calibration Check (see QS-6.05C for procedure)	
Test Location:	Unit 30	must be within ± 0.5g of certified mass	
Project #:	M224514	<u>Certified Weight, grams</u>	<u>Result, grams</u>
Date:	12/7/2022	250	250.0
Test Method:	5/29		
Weighed/Measured By:	RWC	500	500.0
Balance ID:	1000g	750	750.0

IMPIINGER CONTENTS	FINAL		INITIAL		GAIN	
	MLS / GRAMS		MLS / GRAMS		MLS / GRAMS	
HNO ₃ /H ₂ O ₂	856.8		786.4		70.4	
HNO ₃ /H ₂ O ₂	807.9		737.3		70.6	
Empty	669.2		651.0		18.2	
KMnO ₄ /H ₂ SO ₄	766.5		760.4		6.1	
KMnO ₄ /H ₂ SO ₄	726.5		726.3		0.2	
Silica Gel	900.5		878.8		21.7	

3,826.9 3,661.4 165.5
Liquid Final Liquid Initial Liquid Gain

900.5 878.8 21.7
Silica Final Silica Initial Silica Gain

Run 5 - Method 5/29

Client: Northern Natural Gas Company

Date: 12/7/22

Facility: Clifton Compressor Station

Start Time: 11:32

Test Location: Unit 30

End Time: 15:01

Source Condition: Natural Gas

DRY GAS METER CONDITIONS										STACK CONDITIONS			
Meter Temperature, Tm:	81.3	in. H ₂ O								Static Pressure	1.00	in. H ₂ O	
Sqrt AP:	1.152	in. H ₂ O								Flue Pressure (Ps):	28.84	in. Hg. abs.	
Stack Temperature, Ts:	935.5	°F								Carbon Dioxide:	2.50	%	
Meter Volume, Vmstd:	172.339	ft ³								Oxygen:	16.70	%	
Meter Volume, Vwstd:	164.189	dscf								Nitrogen:	80.8	%	
Isokinetic Variance:	90.2	%I								Gas Weight dry, Md:	29.068	lb/lb mole	
Test Length:	200.00	in mins.								Gas Weight wet, Ms:	28.522	lb/lb mole	
Nozzle Diameter:	0.273	in inches								Excess Air:	---	%	
Barometric Pressure:	28.77	in Hg								Gas Velocity, Vs:	107.712	fps	
										Volumetric Flow:	258,509	acfpm	
										Volumetric Flow:	89,636	dscfm	
										Volumetric Flow:	94,290	scfm	
										Calculated Fo:	1.68		
										Fo Validity:	Pass		
MOISTURE DETERMINATION													
Initial Impinger Content:	3384.2	ml								Silica Initial Wt.	908.1	grams	
Final Impinger Content:	3535.5	ml								Silica Final Wt.	937.8	grams	
Impinger Difference:	151.3	ml								Silica Difference:	29.7	grams	
Total Water Gain:	181.0												
										Moisture, Bws:	0.049		
Port-Point No.	Clock Time	Velocity	Orifice	Actual Meter Vol.	Stack Temp °F	Inlet °F	Outlet °F	Meter Temp °F	Probe Temp °F	Filter Exit Temp °F	Impinger Exit Temp °F		
1-1	11:32:00	1.40	3.20	408.365	933	79	79	258	256	256	57		
1-1	11:36:00	1.50	3.40	411.940	940	80	80	265	252	252	60		
1-2	11:40:00	1.60	3.60	415.610	938	79	79	267	250	250	60		
1-2	11:44:00	1.60	3.60	419.460	942	80	80	271	251	251	61		
1-3	11:48:00	1.60	3.60	423.110	944	80	80	268	250	250	60		
1-3	11:52:00	1.50	3.40	426.810	941	80	80	269	250	250	61		
1-4	11:56:00	1.40	3.20	430.050	943	80	80	271	250	250	55		
1-4	12:00:00	1.40	3.20	434.020	943	80	80	268	250	250	52		
1-5	12:04:00	1.30	2.90	437.510	941	81	81	269	249	249	51		
1-5	12:08:00	1.30	2.90	441.040	938	80	80	271	250	250	49		
	12:12:00			444.320									
2-1	12:14:00	1.50	3.40	444.320	939	81	81	271	250	250	48		
2-1	12:18:00	1.40	3.20	448.030	934	80	80	267	252	252	48		
2-2	12:22:00	1.60	3.60	451.670	931	81	81	270	250	250	48		
2-2	12:26:00	1.60	3.60	455.260	935	81	81	268	251	251	48		
2-3	12:30:00	1.60	3.60	459.140	941	82	82	267	250	250	48		
2-3	12:34:00	1.50	3.40	462.820	939	82	82	271	250	250	49		
2-4	12:38:00	1.60	3.70	466.500	940	83	83	270	250	250	51		
2-4	12:42:00	1.50	3.50	470.650	938	83	83	270	250	250	50		
2-5	12:46:00	1.50	3.50	474.020	940	84	84	271	249	249	49		
2-5	12:50:00	1.30	3.00	477.720	937	84	84	270	250	250	49		
	12:54:00			481.100									
3-1	12:56:00	1.50	3.70	481.100	940	83	83	268	250	250	51		
3-1	13:00:00	1.60	3.70	484.920	933	84	84	271	252	252	47		
3-2	13:04:00	1.40	3.20	488.670	933	84	84	272	252	252	47		
3-2	13:08:00	1.30	3.00	492.150	937	84	84	271	250	250	48		
3-3	13:12:00	1.20	2.70	495.530	935	84	84	268	250	250	48		
3-3	13:16:00	1.20	2.70	498.920	936	85	85	271	250	250	49		
3-4	13:20:00	1.30	3.00	502.320	938	84	84	267	251	251	48		
3-4	13:24:00	1.30	3.00	505.670	936	84	84	271	250	250	48		
3-5	13:28:00	1.40	3.20	508.960	933	84	84	273	250	250	48		
3-5	13:32:00	1.40	3.20	512.520	933	83	83	270	250	250	47		
	13:36:00			516.210									
4-1	13:38:00	1.30	3.00	516.210	930	83	83	266	243	243	50		
4-1	13:42:00	1.30	3.00	519.720	932	82	82	266	245	245	49		
4-2	13:46:00	1.20	2.70	523.360	936	82	82	263	251	251	46		
4-2	13:50:00	1.10	2.50	526.460	935	82	82	268	250	250	45		
4-3	13:54:00	1.00	2.30	529.630	934	81	81	271	251	251	45		
4-3	13:58:00	1.00	2.30	532.550	932	81	81	272	250	250	46		
4-4	14:02:00	1.10	2.50	535.690	931	81	81	268	249	249	46		
4-4	14:06:00	1.10	2.50	538.930	932	80	80	269	250	250	46		
4-5	14:10:00	1.10	2.50	542.640	932	81	81	270	250	250	47		
4-5	14:14:00	1.30	3.00	545.010	929	81	81	268	250	250	46		
	14:18:00			548.330									
5-1	14:21:00	0.98	2.20	548.330	920	80	80	265	247	247	48		
5-1	14:25:00	0.96	2.20	551.580	934	79	79	266	253	253	46		
5-2	14:29:00	1.20	2.70	554.480	933	80	80	270	254	254	47		
5-2	14:33:00	1.20	2.70	557.660	934	79	79	272	251	251	47		
5-3	14:37:00	1.10	2.50	560.930	937	80	80	273	249	249	47		
5-3	14:41:00	1.20	2.70	564.030	934	79	79	270	250	250	47		
5-4	14:45:00	1.30	2.90	567.290	934	80	80	268	250	250	48		
5-4	14:49:00	1.20	2.70	570.730	932	79	79	266	250	250	48		
5-5	14:53:00	1.30	2.90	573.940	931	79	79	268	250	250	47		
5-5	14:57:00	1.40	3.20	577.320	932	79	79	270	249	249	47		
	15:01:00			580.704									

Total 3:20:00 172.339 81.3 81.3
 Average 3.04 935.5 81.3
 Min 2.20 920.0 79.0
 Max 3.70 944.0 85.0

Impinger Weight Sheet - Run 5

Client:	Northern Natural Gas Company	Scale Calibration Check Date:	12/7/2022
Facility:	Clifton Compressor Station	Scale Calibration Check (see QS-6.05C for procedure)	
Test Location:	Unit 30	must be within ± 0.5g of certified mass	
Project #:	M224514	<u>Certified Weight, grams</u>	<u>Result, grams</u>
Date:	12/7/2022	250	250.0
Test Method:	5/29		
Weighed/Measured By:	RWC	500	500.0
Balance ID:	1000g	750	750.0

IMPIINGER CONTENTS	FINAL		INITIAL		GAIN	
	MLS / GRAMS		MLS / GRAMS		MLS / GRAMS	
HNO ₃ /H ₂ O ₂	791.1		717.6		73.5	
HNO ₃ /H ₂ O ₂	748.7		695.1		53.6	
Empty	670.0		654.5		15.5	
KMnO ₄ /H ₂ SO ₄	627.0		621.1		5.9	
KMnO ₄ /H ₂ SO ₄	698.7		695.9		2.8	
Silica Gel	937.8		908.1		29.7	

3,535.5 3,384.2 151.3
Liquid Final Liquid Initial Liquid Gain

937.8 908.1 29.7
Silica Final Silica Initial Silica Gain

Run 6 - Method 5/29

Client: Northern Natural Gas Company

Facility: Clifton Compressor Station

Test Location: Unit 30

Source Condition: Natural Gas

Date: 12/7/22
Start Time: 15:23
End Time: 18:51

DRY GAS METER CONDITIONS				STACK CONDITIONS			
Meter Temperature, Tm:	73.1	in. H ₂ O		Static Pressure	1.00	in. H ₂ O	
Sqrt AP:	1.077	in. H ₂ O		Flue Pressure (Ps):	28.84	in. Hg. abs.	
Stack Temperature, Ts:	937.9	°F		Carbon Dioxide:	2.60	%	
Meter Volume, Vm:	158.837	ft ³		Oxygen:	16.60	%	
Meter Volume, Vmstd:	153.493	dscf		Nitrogen:	80.8	%	
Meter Volume, Vwstd:	8.718	wscf		Gas Weight dry, Md:	29.080	lb/lb mole	
Isokinetic Variance:	90.6	%I		Gas Weight wet, Ms:	28.484	lb/lb mole	
Test Length:	200.00	in mins.		Excess Air:	---	%	
Nozzle Diameter:	0.273	in inches		Gas Velocity, Vs:	100.879	fps	
Barometric Pressure:	28.77	in Hg		Volumetric Flow:	242,109	acfpm	
				Volumetric Flow:	83,416	dscfm	
				Volumetric Flow:	88,154	scfm	
				Calculated Fo:	1.65		
				Fo Validity:	Pass		

MOISTURE DETERMINATION

Initial Impinger Content:	3678.7	ml	Silica Initial Wt.	879.3	grams
Final Impinger Content:	3839.4	ml	Silica Final Wt.	903.7	grams
Impinger Difference:	160.7	ml	Silica Difference:	24.4	grams

Total Water Gain: 185.1 Moisture, Bws: 0.054

Port-Point No.	Clock Time	Velocity	Orifice Head Δp in. H ₂ O	Actual ΔH in. H ₂ O	Stack Meter Vol. ft ³	Meter Temp		Probe Temp °F	Filter Exit Temp °F	Impinger Exit Temp °F
						Temp °F	Inlet °F	Outlet °F		
1-1	15:23:00	1.50	3.40	581.546	919	76	76	248	247	65
1-1	15:27:00	1.50	3.30	585.350	941	75	75	260	260	56
1-2	15:31:00	1.60	3.60	588.450	944	74	74	261	245	51
1-2	15:35:00	1.70	3.80	592.820	947	73	73	260	253	49
1-3	15:39:00	1.50	3.30	596.030	947	73	73	264	253	49
1-3	15:43:00	1.50	3.30	600.030	946	73	73	270	251	49
1-4	15:47:00	1.30	2.90	604.520	945	72	72	272	249	48
1-4	15:51:00	1.30	2.90	606.830	943	73	73	272	250	48
1-5	15:55:00	1.10	2.40	610.340	941	72	72	269	247	46
1-5	15:59:00	1.10	2.40	613.390	940	72	72	264	247	46
	16:03:00			616.590						
2-1	16:05:00	1.30	2.90	616.590	940	71	71	270	249	45
2-1	16:09:00	1.30	2.90	620.030	941	71	71	271	252	43
2-2	16:13:00	1.40	3.10	623.490	942	71	71	268	250	43
2-2	16:17:00	1.40	3.10	626.820	944	71	71	271	249	43
2-3	16:21:00	1.30	2.90	630.410	943	71	71	265	252	43
2-3	16:25:00	1.30	2.90	633.620	944	71	71	268	249	43
2-4	16:29:00	1.10	2.40	636.920	947	71	71	270	249	45
2-4	16:33:00	1.10	2.40	640.020	944	72	72	268	248	45
2-5	16:37:00	1.10	2.40	643.170	941	71	71	266	247	45
2-5	16:41:00	1.10	2.40	646.830	937	72	72	273	251	44
	16:45:00			649.260						
3-1	16:47:00	1.20	2.70	649.260	940	71	71	268	250	41
3-1	16:51:00	1.20	2.70	652.580	939	72	72	271	254	41
3-2	16:55:00	1.30	2.90	655.990	944	71	71	269	254	41
3-2	16:59:00	1.20	2.70	659.250	939	72	72	273	250	41
3-3	17:03:00	1.30	2.90	662.330	941	72	72	269	249	41
3-3	17:07:00	1.20	2.70	665.670	937	73	73	272	249	41
3-4	17:11:00	1.30	2.90	669.020	937	73	73	270	250	41
3-4	17:15:00	1.20	2.70	672.250	939	73	73	272	251	41
3-5	17:19:00	1.20	2.70	674.930	940	73	73	267	249	42
3-5	17:23:00	1.10	2.50	678.540	934	75	75	269	251	42
	17:27:00			681.770						
4-1	17:29:00	1.10	2.50	681.770	935	74	74	267	251	40
4-1	17:33:00	1.10	2.50	685.020	939	75	75	272	254	40
4-2	17:37:00	1.00	2.20	688.030	935	74	74	268	250	42
4-2	17:41:00	0.95	2.10	691.010	935	74	74	269	253	41
4-3	17:45:00	0.92	2.10	693.930	939	74	74	271	251	40
4-3	17:49:00	0.97	2.20	696.660	937	74	74	268	249	41
4-4	17:53:00	1.00	2.20	699.580	938	75	75	270	248	41
4-4	17:57:00	1.10	2.50	702.420	934	75	75	267	249	40
4-5	18:01:00	1.20	2.70	705.690	935	75	75	268	250	40
4-5	18:05:00	1.20	2.70	708.830	934	75	75	271	249	39
	18:09:00			712.140						
5-1	18:11:00	0.66	1.50	712.140	913	75	75	267	238	39
5-1	18:15:00	0.66	1.50	714.630	933	75	75	271	248	39
5-2	18:19:00	0.87	2.00	717.200	931	74	74	269	250	41
5-2	18:23:00	0.86	1.90	719.670	933	74	74	270	251	40
5-3	18:27:00	0.94	2.10	722.450	938	74	74	271	250	40
5-3	18:31:00	0.96	2.20	725.190	933	74	74	269	253	39
5-4	18:35:00	1.10	2.50	728.150	933	74	74	267	250	39
5-4	18:39:00	1.00	2.20	731.320	933	74	74	268	250	39
5-5	18:43:00	1.10	2.50	734.370	931	74	74	268	251	40
5-5	18:47:00	1.10	2.50	737.350	932	73	73	270	251	38
	18:51:00			740.383						

Total 3:20:00 158.837 73.1 73.1

Average 2.61 937.9 73.1
Min 1.50 913.0 71.0
Max 3.80 947.0 76.0

Impinger Weight Sheet - Run 6

Client:	Northern Natural Gas Company	Scale Calibration Check Date:	12/7/2022
Facility:	Clifton Compressor Station	Scale Calibration Check (see QS-6.05C for procedure)	
Test Location:	Unit 30	must be within ± 0.5g of certified mass	
Project #:	M224514	Certified Weight, grams	Result, grams
Date:	12/7/2022	250	250.0
Test Method:	5/29		
Weighed/Measured By:	RWC	500	500.0
Balance ID:	1000g	750	750.0

IMPIINGER CONTENTS	FINAL		INITIAL		GAIN	
	MLS / GRAMS		MLS / GRAMS		MLS / GRAMS	
HNO ₃ /H ₂ O ₂	891.1		791.0		100.1	
HNO ₃ /H ₂ O ₂	779.8		734.7		45.1	
Empty	660.9		652.0		8.9	
KMnO ₄ /H ₂ SO ₄	779.4		775.5		3.9	
KMnO ₄ /H ₂ SO ₄	728.2		725.5		2.7	
Silica Gel	903.7		879.3		24.4	

3,839.4 3,678.7 160.7
 Liquid Final Liquid Initial Liquid Gain

903.7 879.3 24.4
 Silica Final Silica Initial Silica Gain

Client: Northern Natural Gas Company
Facility: Clifton Compressor Station
Test Location: Unit 30
Project #: M224514

Run 4			Run 5			Run 6		
Date:	12/7/2022		Date:	12/7/2022		Date:	12/7/2022	
Time	O2 % (dry)	CO2 % (dry)	Time	O2 % (dry)	CO2 % (dry)	Time	O2 % (dry)	CO2 % (dry)
8:28	17.90	2.70	11:35	18.80	2.50	15:27	19.20	2.50
8:29	17.90	2.70	11:36	18.80	2.50	15:28	19.10	2.50
8:30	17.90	2.70	11:37	18.80	2.50	15:29	19.00	2.50
8:31	17.90	2.70	11:38	18.80	2.50	15:30	18.90	2.50
8:32	17.90	2.70	11:39	18.80	2.50	15:31	19.00	2.50
8:33	17.80	2.70	11:40	18.80	2.50	15:32	18.90	2.60
8:34	17.90	2.70	11:41	18.80	2.50	15:33	18.90	2.60
8:35	17.80	2.70	11:42	18.80	2.50	15:34	18.90	2.60
8:36	17.80	2.70	11:43	18.80	2.50	15:35	18.90	2.50
8:37	17.90	2.70	11:44	18.80	2.50	15:36	18.80	2.60
8:38	17.90	2.70	11:45	18.70	2.50	15:37	18.90	2.60
8:39	17.90	2.70	11:46	18.80	2.60	15:38	18.90	2.60
8:40	17.90	2.70	11:47	18.70	2.50	15:39	18.80	2.60
8:41	17.90	2.70	11:48	18.70	2.50	15:40	18.80	2.60
8:42	17.90	2.70	11:49	18.70	2.50	15:41	18.80	2.60
8:43	17.80	2.70	11:50	18.70	2.50	15:42	18.80	2.60
8:44	17.80	2.70	11:51	18.70	2.50	15:43	18.80	2.60
8:45	17.80	2.70	11:52	18.70	2.60	15:44	18.80	2.50
8:46	17.80	2.70	11:53	18.70	2.50	15:45	18.80	2.60
8:47	17.90	2.70	11:54	18.70	2.50	15:46	18.80	2.60
8:48	17.90	2.70	11:55	18.80	2.50	15:47	18.80	2.60
8:49	17.90	2.70	11:56	18.70	2.50	15:48	18.80	2.60
8:50	17.90	2.70	11:57	18.80	2.50	15:49	18.80	2.60
8:51	17.90	2.70	11:58	18.80	2.50	15:50	18.80	2.50
8:52	17.90	2.70	11:59	18.80	2.50	15:51	18.80	2.50
8:53	17.80	2.70	12:00	18.80	2.50	15:52	18.80	2.50
8:54	17.80	2.70	12:01	18.80	2.50	15:53	18.80	2.60
8:55	17.80	2.80	12:02	18.80	2.50	15:54	18.80	2.60
8:56			12:03	18.80	2.50	15:55	18.80	2.60
8:57			12:04	18.80	2.50	15:56	18.80	2.50
8:58			12:05	18.80	2.50	15:57	18.80	2.50
8:59			12:06	18.80	2.50	15:58	18.80	2.50
9:00	17.90	2.70	12:07	18.80	2.50	15:59	18.80	2.50
9:01	17.80	2.80	12:08	18.80	2.50	16:00	18.80	2.50
9:02	17.80	2.80	12:09	18.80	2.50	16:01	18.80	2.50
9:03	17.80	2.70	12:10	18.80	2.50	16:02	18.80	2.50
9:04	17.80	2.70	12:11	18.80	2.50	16:03		
9:05	17.80	2.70	12:12	18.80	2.50	16:04		
9:06	17.80	2.70	12:13	18.80	2.50	16:05		
9:07	17.80	2.70	12:14	18.80	2.50	16:06	19.10	2.40
9:08	17.80	2.70	12:15	18.80	2.50	16:07	19.20	2.40
9:09	17.80	2.70	12:16	18.80	2.50	16:08	19.10	2.40
9:10	17.80	2.70	12:17	18.80	2.50	16:09	19.10	2.50
9:11	17.80	2.70	12:18	18.80	2.50	16:10	19.00	2.50
9:12	17.80	2.70	12:19	18.80	2.50	16:11	19.00	2.50
9:13	17.80	2.70	12:20	18.80	2.50	16:12	19.00	2.50
9:14	17.80	2.70	12:21	18.80	2.50	16:13	19.00	2.50
9:15	17.80	2.70	12:22	18.80	2.50	16:14	19.00	2.50
9:16	17.80	2.70	12:23	18.80	2.50	16:15	18.90	2.50
9:17	17.80	2.70	12:24	18.80	2.50	16:16	18.90	2.50
9:18	17.80	2.70	12:25	18.80	2.50	16:17	18.90	2.50
9:19	17.80	2.70	12:26	18.80	2.50	16:18	18.90	2.50
9:20	17.80	2.70	12:27	18.70	2.50	16:19	18.90	2.50
9:21	17.80	2.70	12:28	18.70	2.50	16:20	18.90	2.50
9:22	17.80	2.70	12:29	18.70	2.50	16:21	18.90	2.50
9:23	17.80	2.70	12:30	18.70	2.50	16:22	18.90	2.50
9:24	17.80	2.70	12:31	18.70	2.50	16:23	18.80	2.50
9:25	17.80	2.70	12:32	18.70	2.50	16:24	18.80	2.60
9:26	17.80	2.70	12:33	18.70	2.50	16:25	18.80	2.60
9:27	17.80	2.70	12:34	18.70	2.50	16:26	18.80	2.60
9:28	17.80	2.70	12:35	18.70	2.50	16:27	18.80	2.60
9:29	17.80	2.80	12:36	18.70	2.50	16:28	18.70	2.60
9:30	17.80	2.80	12:37	18.70	2.50	16:29	18.80	2.60
9:31	17.80	2.70	12:38	18.80	2.50	16:30	18.80	2.60
9:32	17.80	2.70	12:39	18.80	2.50	16:31	18.70	2.60
9:33	17.80	2.70	12:40	18.70	2.50	16:32	18.80	2.60
9:34	17.80	2.70	12:41	18.80	2.50	16:33	18.80	2.60
9:35	17.80	2.70	12:42	18.80	2.50	16:34	18.80	2.60
9:36	17.80	2.70	12:43	18.80	2.50	16:35	18.70	2.60
9:37	17.80	2.70	12:44	18.80	2.50	16:36	18.70	2.60
9:38	17.80	2.70	12:45	18.80	2.50	16:37	18.80	2.60
9:39			12:46	18.80	2.50	16:38	18.70	2.60

Client: Northern Natural Gas Company
Facility: Clifton Compressor Station
Test Location: Unit 30
Project #: M224514

Run 4			Run 5			Run 6		
Date:	12/7/2022		Date:	12/7/2022		Date:	12/7/2022	
Time	O2 % (dry)	CO2 % (dry)	Time	O2 % (dry)	CO2 % (dry)	Time	O2 % (dry)	CO2 % (dry)
9:40			12:47	18.90	2.50	16:39	18.80	2.50
9:41			12:48	18.90	2.50	16:40	18.70	2.50
9:42	18.00	2.60	12:49	18.90	2.50	16:41	18.70	2.50
9:43	17.80	2.70	12:50	18.90	2.40	16:42	18.70	2.50
9:44	17.80	2.70	12:51	18.90	2.50	16:43	18.70	2.50
9:45	17.80	2.80	12:52	18.90	2.50	16:44	18.70	2.60
9:46	17.80	2.70	12:53	18.90	2.50	16:45		
9:47	17.80	2.70	12:54	18.90	2.50	16:46		
9:48	17.80	2.70	12:55			16:47	19.20	2.30
9:49	17.80	2.70	12:56			16:48	19.30	2.30
9:50	17.80	2.80	12:57			16:49	19.30	2.30
9:51	17.80	2.80	12:58			16:50	19.30	2.30
9:52	17.80	2.80	12:59	19.00	2.40	16:51	19.20	2.40
9:53	17.80	2.70	13:00	19.00	2.50	16:52	19.20	2.40
9:54	17.80	2.70	13:01	19.00	2.50	16:53	19.20	2.40
9:55	17.80	2.70	13:02	19.00	2.50	16:54	19.20	2.40
9:56	17.80	2.70	13:03	19.00	2.50	16:55	19.20	2.40
9:57	17.80	2.70	13:04	19.00	2.50	16:56	19.10	2.40
9:58	17.80	2.70	13:05	19.00	2.50	16:57	19.00	2.50
9:59	17.80	2.80	13:06	19.00	2.50	16:58	19.00	2.50
10:00	17.80	2.70	13:07	19.00	2.50	16:59	19.00	2.50
10:01	17.80	2.70	13:08	19.00	2.50	17:00	19.00	2.50
10:02	17.80	2.70	13:09	19.00	2.50	17:01	19.00	2.50
10:03	17.80	2.80	13:10	19.00	2.50	17:02	19.00	2.50
10:04	17.80	2.70	13:11	19.00	2.50	17:03	19.00	2.50
10:05	17.90	2.70	13:12	19.00	2.50	17:04	19.00	2.50
10:06	17.90	2.70	13:13	19.00	2.50	17:05	18.90	2.50
10:07	17.80	2.70	13:14	19.00	2.50	17:06	18.90	2.50
10:08	17.90	2.70	13:15	19.00	2.50	17:07	18.90	2.50
10:09	17.90	2.70	13:16	19.00	2.50	17:08	18.90	2.50
10:10	17.80	2.70	13:17	19.00	2.50	17:09	18.90	2.50
10:11	17.80	2.70	13:18	19.00	2.50	17:10	18.90	2.50
10:12	17.90	2.70	13:19	19.00	2.50	17:11	18.90	2.50
10:13	17.90	2.70	13:20	19.00	2.50	17:12	18.90	2.50
10:14	17.90	2.70	13:21	19.00	2.50	17:13	18.80	2.60
10:15	17.90	2.70	13:22	19.00	2.50	17:14	18.80	2.50
10:16	17.90	2.70	13:23	19.00	2.50	17:15	18.80	2.60
10:17	17.90	2.70	13:24	19.00	2.50	17:16	18.80	2.50
10:18	17.90	2.70	13:25	19.10	2.40	17:17	18.80	2.50
10:19	17.90	2.70	13:26	19.00	2.50	17:18	18.80	2.60
10:20	17.90	2.70	13:27	19.10	2.40	17:19	18.80	2.50
10:21	17.90	2.70	13:28	19.10	2.40	17:20	18.80	2.50
10:22	17.90	2.70	13:29	19.10	2.40	17:21	18.70	2.60
10:23			13:30	19.10	2.40	17:22	18.70	2.60
10:24			13:31	19.10	2.40	17:23	18.70	2.50
10:25	18.00	2.60	13:32	19.10	2.40	17:24	18.70	2.50
10:26	18.00	2.70	13:33	19.20	2.40	17:25	18.70	2.50
10:27	18.00	2.70	13:34	19.20	2.40	17:26	18.70	2.60
10:28	18.00	2.70	13:35			17:27		
10:29	18.00	2.70	13:36			17:28		
10:30	18.00	2.70	13:37			17:29		
10:31	18.00	2.70	13:38			17:30	19.10	2.30
10:32	18.00	2.70	13:39			17:31	19.10	2.40
10:33	18.00	2.70	13:40	19.30	2.40	17:32	19.10	2.40
10:34	18.00	2.70	13:41	19.30	2.40	17:33	19.10	2.40
10:35	18.00	2.70	13:42	19.40	2.40	17:34	19.10	2.40
10:36	18.00	2.70	13:43	19.30	2.40	17:35	19.10	2.40
10:37	18.00	2.70	13:44	19.30	2.40	17:36	19.10	2.40
10:38	18.00	2.70	13:45	19.40	2.40	17:37	19.10	2.40
10:39	18.10	2.70	13:46	19.40	2.40	17:38	19.10	2.40
10:40	18.10	2.70	13:47	19.40	2.40	17:39	19.10	2.40
10:41	18.10	2.70	13:48	19.40	2.40	17:40	19.10	2.40
10:42	18.10	2.70	13:49	19.40	2.40	17:41	19.10	2.40
10:43	18.10	2.70	13:50	19.40	2.40	17:42	19.00	2.40
10:44	18.10	2.70	13:51	19.30	2.40	17:43	19.00	2.40
10:45	18.20	2.70	13:52	19.30	2.40	17:44	19.00	2.50
10:46	18.20	2.70	13:53	19.30	2.40	17:45	19.00	2.50
10:47	18.20	2.70	13:54	19.30	2.40	17:46	19.00	2.40
10:48	18.20	2.70	13:55	19.40	2.40	17:47	19.00	2.50
10:49	18.20	2.70	13:56	19.30	2.40	17:48	19.00	2.50
10:50	18.20	2.70	13:57	19.40	2.40	17:49	19.00	2.40
10:51	18.20	2.70	13:58	19.30	2.40	17:50	19.00	2.40

Client: Northern Natural Gas Company
Facility: Clifton Compressor Station
Test Location: Unit 30
Project #: M224514

Run 4			Run 5			Run 6		
Date:	12/7/2022		Date:	12/7/2022		Date:	12/7/2022	
Time	O2 % (dry)	CO2 % (dry)	Time	O2 % (dry)	CO2 % (dry)	Time	O2 % (dry)	CO2 % (dry)
10:52	18.20	2.70	13:59	19.20	2.40	17:51	19.00	2.40
10:53	18.20	2.70	14:00	19.20	2.40	17:52	19.10	2.40
10:54	18.20	2.70	14:01	19.20	2.40	17:53	19.00	2.50
10:55	18.30	2.70	14:02	19.20	2.40	17:54	18.90	2.50
10:56	18.20	2.70	14:03	19.20	2.40	17:55	18.90	2.50
10:57	18.30	2.70	14:04	19.20	2.50	17:56	18.80	2.50
10:58	18.30	2.70	14:05	19.20	2.50	17:57	18.90	2.50
10:59	18.30	2.70	14:06	19.20	2.50	17:58	18.90	2.50
11:00	18.30	2.70	14:07	19.10	2.50	17:59	18.90	2.50
11:01	18.30	2.70	14:08	19.20	2.50	18:00	18.90	2.50
11:02	18.70	2.30	14:09	19.10	2.40	18:01	18.90	2.50
11:03	18.30	2.60	14:10	19.20	2.40	18:02	18.90	2.50
11:04	18.30	2.70	14:11	19.20	2.40	18:03	18.90	2.50
11:05	18.30	2.70	14:12	19.20	2.40	18:04	18.80	2.60
			14:13	19.20	2.40	18:05	18.80	2.60
			14:14	19.30	2.40	18:06	18.80	2.60
			14:15	19.20	2.40	18:07	18.80	2.60
			14:16	19.20	2.40	18:08	18.80	2.60
			14:17	19.20	2.40	18:09	18.80	2.60
			14:20			18:12		
			14:21			18:13	19.10	2.50
			14:22	19.30	2.30	18:14	19.60	2.20
			14:23	19.30	2.40	18:15	19.50	2.20
			14:24	19.30	2.40	18:16	19.30	2.30
			14:25	19.30	2.40	18:17	19.10	2.40
			14:26	19.30	2.40	18:18	19.00	2.50
			14:27	19.20	2.40	18:19	18.90	2.50
			14:28	19.20	2.40	18:20	18.80	2.50
			14:29	19.30	2.40	18:21	18.80	2.60
			14:30	19.20	2.40	18:22	18.70	2.60
			14:31	19.20	2.40	18:23	18.70	2.60
			14:32	19.20	2.40	18:24	18.70	2.60
			14:33	19.30	2.40	18:25	18.70	2.60
			14:34	19.20	2.40	18:26	18.70	2.60
			14:35	19.20	2.40	18:27	18.70	2.60
			14:36	19.20	2.40	18:28	18.70	2.60
			14:37	19.20	2.40	18:29	18.70	2.60
			14:38	19.20	2.40	18:30	18.70	2.60
			14:39	19.20	2.40	18:31	18.70	2.60
			14:40	19.20	2.40	18:32	18.70	2.60
			14:41	19.20	2.40	18:33	18.70	2.60
			14:42	19.20	2.40	18:34	18.70	2.60
			14:43	19.20	2.40	18:35	18.60	2.60
			14:44	19.20	2.40	18:36	18.70	2.60
			14:45	19.20	2.40	18:37	18.70	2.60
			14:46	19.20	2.40	18:38	18.70	2.60
			14:47	19.20	2.40	18:39	18.70	2.60
			14:48	19.20	2.40	18:40	18.70	2.60
			14:49	19.20	2.40	18:41	18.70	2.60
			14:50	19.20	2.40	18:42	18.70	2.60
			14:51	19.20	2.40	18:43	18.70	2.60
			14:52	19.20	2.40	18:44	18.70	2.60
			14:53	19.20	2.40	18:45	18.70	2.60
			14:54	19.10	2.40	18:46	18.70	2.60
			14:55	19.10	2.40	18:47	18.60	2.60
			14:56	19.10	2.40	18:48	18.60	2.60
			14:57	19.10	2.40	18:49	18.70	2.60
			14:58	19.20	2.40	18:50	18.60	2.60
			14:59	19.10	2.40			
			15:00	19.10	2.40			
Average	17.92	2.70	Average	19.01	2.46	Average	18.89	2.52
Min	17.80	2.30	Min	18.70	2.30	Min	18.60	2.20
Max	18.70	2.80	Max	19.40	2.60	Max	19.60	2.60

Client:	Northern Natural Gas Company
Facility:	Clifton Compressor Station
Test Location:	Unit 30
Project #:	M224514
Test Method:	5/29
Test Engineer:	MAN
Test Technician:	ATW
Type of Fuel Firing:	Natural Gas
	<u>Run 7</u>
Meter ID:	CM47
Pitot ID:	711
Nozzle Diameter (Inches):	0.273
Meter Calibration Date:	12/1/2022
Meter Calibration Factor (Y):	1.008
Meter Orifice Setting (Delta H):	1.839
Nozzle Kit ID Number and Material:	Quartz 718
Pitot Tube Coefficient:	0.840
Probe Length (Feet):	6.0
Probe Liner Material:	Quartz
Sample Plane:	Horizontal
Port Length (Inches):	4.50
Port Size (Diameter, Inches):	4.00
Port Type:	Flange
Duct Shape:	Rectangular
Length (Feet):	5
Width (Feet):	8
Duct Area (Square Feet):	40.000
Equivalent Diameter Rectangular Duct (Feet):	6.154
Upstream Diameters:	0.5
Downstream Diameters:	2.0
Number of Ports Sampled:	5
Number of Points per Port:	5
Minutes per Point:	8.0
Minutes per Reading:	4.0
Total Number of Traverse Points:	25
Test Length (Minutes):	200
Train Type:	Anderson Box
Source Condition:	Normal
Diluent Model/Serial Number:	ECOM
Moisture Balance ID:	1000g
# of Runs	3

Run 7 - Method 5/29

Client: Northern Natural Gas Company
 Facility: Clifton Compressor Station
 Test Location: Unit 30
 Source Condition: Natural Gas

Date: 12/8/22
 Start Time: 8:52
 End Time: 13:51

DRY GAS METER CONDITIONS			STACK CONDITIONS		
AH:	3.21	in. H ₂ O	Static Pressure	1.00	in. H ₂ O
Meter Temperature, Tm:	62.5	°F	Flue Pressure (Ps):	28.82	in. Hg. abs.
Sqrt ΔP:	1.148	in. H ₂ O	Carbon Dioxide:	2.20	%
Stack Temperature, Ts:	934.6	°F	Oxygen:	17.40	%
Meter Volume, Vmstd:	174.843	ft ³	Nitrogen:	80.40	%
Meter Volume, Vmstd:	172.544	dscf	Gas Weight dry, Md:	29.048	lb/lb mole
Meter Volume, Vwstd:	8.940	wscf	Gas Weight wet, Ms:	28.504	lb/lb mole
Isokinetic Variance:	95.0	%I	Excess Air:	---	%
Test Length:	200.00	in mins.	Gas Velocity, Vs:	107.393	fps
Nozzle Diameter:	0.273	in inches	Volumetric Flow:	257.743	acfmin
Barometric Pressure:	28.75	in Hg	Volumetric Flow:	89.377	dscfm
			Volumetric Flow:	94.007	scfm
			Calculated Fo:	1.59	
			Fo Validity:	Fail	

MOISTURE DETERMINATION

Initial Impinger Content:	3377.1	ml	Silica Initial Wt.	881.5	grams
Final Impinger Content:	3532.9	ml	Silica Final Wt.	915.5	grams
Impinger Difference:	155.8	ml	Silica Difference:	34.0	grams

Total Water Gain: 189.8 Moisture, Bws: 0.049

Port-Point No.	Clock Time	Velocity Head Δp	Orifice ΔH	Actual Meter Vol.	Stack Temp °F	Meter Temp °F	Inlet °F	Outlet °F	Probe Temp °F	Filter Exit Temp °F	Impinger Exit Temp °F
1-1	8:52:00	1.50	3.50	740.988	934	45	45	45	247	245	50
1-1	8:56:00	1.50	3.50	744.680	936	47	47	47	257	243	44
1-2	9:00:00	1.70	4.00	748.390	937	48	48	48	263	258	46
1-2	9:04:00	1.70	4.00	752.210	940	49	49	49	266	255	49
1-3	9:08:00	1.60	3.80	755.760	941	51	51	51	268	251	53
1-3	9:12:00	1.60	3.80	759.770	937	52	52	52	271	251	54
1-4	9:16:00	1.30	3.10	763.570	941	54	54	54	269	250	57
1-4	9:20:00	1.40	3.30	766.920	938	56	56	56	267	250	57
1-5	9:24:00	1.30	3.10	770.460	936	57	57	57	271	249	56
1-5	9:28:00	1.30	3.10	773.820	937	58	58	58	268	249	57
	9:32:00			777.350							
2-1	9:34:00	1.50	3.60	777.350	937	59	59	59	267	249	46
2-1	9:38:00	1.40	3.40	781.420	938	60	60	60	270	251	51
2-2	9:42:00	1.70	4.10	784.730	939	61	61	61	267	252	54
2-2	9:46:00	1.70	4.10	788.830	942	61	61	61	269	251	55
2-3	9:50:00	1.60	3.90	792.680	939	63	63	63	271	250	55
2-3	9:54:00	1.60	3.90	796.460	940	64	64	64	268	249	56
2-4	9:58:00	1.50	3.60	800.390	941	64	64	64	271	249	55
2-4	10:02:00	1.40	3.40	803.560	937	65	65	65	272	250	54
2-5	10:06:00	1.40	3.40	807.720	935	64	64	64	269	249	54
2-5	10:10:00	1.30	3.20	811.440	938	64	64	64	267	249	53
	10:14:00			814.730							
3-1	10:16:00	1.50	3.60	814.730	936	64	64	64	267	252	46
3-1	10:20:00	1.50	3.60	818.630	937	64	64	64	271	256	48
3-2	10:24:00	1.30	3.20	822.260	935	64	64	64	271	255	49
3-2	10:28:00	1.30	3.20	825.730	937	64	64	64	269	255	48
3-3	10:32:00	1.40	3.40	829.040	938	64	64	64	269	252	49
3-3	10:36:00	1.30	3.20	832.420	934	64	64	64	270	249	50
3-4	10:40:00	1.20	2.90	836.310	939	66	66	66	271	250	50
3-4	10:44:00	1.30	3.20	840.030	937	65	65	65	267	250	50
3-5	10:48:00	1.40	3.40	843.040	938	66	66	66	268	250	49
3-5	10:52:00	1.40	3.40	846.610	934	66	66	66	267	249	48
	10:56:00			850.330							
4-1	10:58:00	1.30	3.20	850.330	936	66	66	66	271	253	43
4-1	11:02:00	1.30	3.20	854.130	933	66	66	66	268	256	45
4-2	11:06:00	1.20	2.90	857.420	936	66	66	66	267	254	49
4-2	11:10:00	1.10	2.70	860.820	935	66	66	66	265	252	50
4-3	11:14:00	0.97	2.40	863.610	936	66	66	66	268	249	51
4-3	11:18:00	0.95	2.30	866.920	931	66	66	66	270	249	52
4-4	11:22:00	1.10	2.70	869.830	933	66	66	66	268	248	50
4-4	11:26:00	1.10	2.70	873.040	931	66	66	66	269	247	49
4-5	11:30:00	1.30	3.20	876.300	929	66	66	66	271	248	47
4-5	11:34:00	1.30	3.20	879.830	927	66	66	66	271	250	46
	11:38:00			883.340							
5-1	11:43:00	0.78	2.00	883.340	893	66	66	66	270	258	43
5-1	11:47:00	0.83	2.00	886.210	932	67	67	67	268	254	48
5-2	11:51:00	1.10	2.70	889.040	933	67	67	67	270	250	49
5-2	11:55:00	1.20	2.70	892.410	932	67	67	67	268	250	49
5-3	11:59:00	1.10	2.70	895.720	933	67	67	67	271	250	48
5-3	12:03:00	1.10	2.70	898.930	932	68	68	68	269	250	48
5-4	12:07:00	1.30	3.20	901.940	932	68	68	68	270	250	48
5-4	12:11:00	1.20	2.90	905.640	932	68	68	68	268	248	48
5-5	12:15:00	1.20	3.00	908.820	929	68	68	68	270	251	49
5-5	12:19:00	1.30	3.20	912.330	926	69	69	69	270	248	50
	12:23:00			915.831							

Total 3:20:00 174.843 62.5 62.5
 Average 3.21 934.6 62.5
 Min 2.00 893.0 45.0
 Max 4.10 942.0 69.0

Impinger Weight Sheet - Run 7

Client:	Northern Natural Gas Company	Scale Calibration Check Date:	12/8/2022
Facility:	Clifton Compressor Station	Scale Calibration Check (see QS-6.05C for procedure)	
Test Location:	Unit 30	must be within ± 0.5g of certified mass	
Project #:	M224514	<u>Certified Weight, grams</u>	<u>Result, grams</u>
Date:	12/8/2022	250	250.0
Test Method:	5/29		
Weighed/Measured By:	RWC	500	499.8
Balance ID:	1000g	750	749.8

IMPIINGER CONTENTS	FINAL		INITIAL		GAIN	
	MLS / GRAMS		MLS / GRAMS		MLS / GRAMS	
HNO ₃ /H ₂ O ₂	771.1		722.3		48.8	
HNO ₃ /H ₂ O ₂	774.1		701.7		72.4	
Empty	676.7		653.8		22.9	
KMnO ₄ /H ₂ SO ₄	628.2		616.6		11.6	
KMnO ₄ /H ₂ SO ₄	682.8		682.7		0.1	
Silica Gel	915.5		881.5		34.0	

3,532.9 3,377.1 155.8
Liquid Final Liquid Initial Liquid Gain

915.5 881.5 34.0
Silica Final Silica Initial Silica Gain

Client: Northern Natural Gas Company

Facility: Clifton Compressor Station

Test Location: Unit 30

Project #: M224514

Run 7

Date: 12/8/2022

Time	O2 % (dry)	CO2 % (dry)
9:35	17.90	2.10
9:36	17.90	2.10
9:37	17.90	2.20
9:38	17.90	2.10
9:39	17.90	2.10
9:40	17.90	2.10
9:41	17.90	2.10
9:42	17.90	2.20
9:43	17.90	2.20
9:44	18.00	2.10
9:45	18.00	2.20
9:46	18.00	2.20
9:47	18.00	2.20
9:48	18.10	2.10
9:49	18.10	2.20
9:50	18.10	2.10
9:51	18.10	2.20
9:52	18.10	2.20
9:53	18.20	2.20
9:54	18.10	2.20
9:55	18.10	2.20
9:56	18.20	2.20
9:57	18.20	2.20
9:58	18.20	2.20
9:59	18.20	2.20
10:00	18.20	2.20
10:01	18.30	2.20
10:02	18.20	2.20
10:03	18.20	2.20
10:04	18.20	2.20
10:05	18.30	2.20
10:06	18.30	2.20
10:07	18.30	2.20
10:08	18.30	2.20
10:09	18.30	2.20
10:10	18.30	2.20
10:11	18.40	2.20
10:12	18.40	2.20
10:13	18.50	2.20
10:15		
10:16	18.70	2.00
10:17	18.60	2.10

Client: Northern Natural Gas Company

Facility: Clifton Compressor Station

Test Location: Unit 30

Project #: M224514

Run 7

Date: 12/8/2022

Time	O2 % (dry)	CO2 % (dry)
10:18	18.60	2.10
10:19	18.60	2.10
10:20	18.60	2.10
10:21	18.60	2.10
10:22	18.60	2.10
10:23	18.60	2.10
10:24	18.60	2.10
10:25	18.60	2.10
10:26	18.60	2.10
10:27	18.60	2.10
10:28	18.60	2.10
10:29	18.60	2.10
10:30	18.50	2.10
10:31	18.60	2.10
10:32	18.60	2.10
10:33	18.60	2.10
10:34	18.50	2.10
10:35	18.60	2.10
10:36	18.60	2.10
10:37	18.50	2.10
10:38	18.50	2.10
10:39	18.50	2.10
10:40	18.50	2.10
10:41	18.50	2.10
10:42	18.50	2.10
10:43	18.50	2.10
10:44	18.50	2.20
10:45	18.50	2.10
10:46	18.50	2.10
10:47	18.50	2.10
10:48	18.50	2.10
10:49	18.50	2.10
10:50	18.50	2.10
10:51	18.50	2.10
10:52	18.50	2.10
10:53	18.50	2.10
10:54	18.50	2.10
10:55	18.50	2.10
10:58		
10:59	18.70	2.10
11:00	18.70	2.10
11:01	18.70	2.20

Client: Northern Natural Gas Company

Facility: Clifton Compressor Station

Test Location: Unit 30

Project #: M224514

Run 7

Date: 12/8/2022

Time	O2 % (dry)	CO2 % (dry)
11:02	18.60	2.20
11:03	18.70	2.20
11:04	18.70	2.10
11:05	18.70	2.10
11:06	18.70	2.20
11:07	18.70	2.20
11:08	18.70	2.10
11:09	18.60	2.20
11:10	18.60	2.10
11:11	18.60	2.20
11:12	18.60	2.20
11:13	18.60	2.20
11:14	18.50	2.10
11:15	18.50	2.10
11:16	18.50	2.10
11:17	18.50	2.10
11:18	18.50	2.10
11:19	18.50	2.10
11:20	18.50	2.10
11:21	18.50	2.10
11:22	18.50	2.10
11:23	18.50	2.10
11:24	18.50	2.10
11:25	18.50	2.10
11:26	18.50	2.10
11:27	18.50	2.10
11:28	18.50	2.10
11:29	18.50	2.10
11:30	18.50	2.10
11:31	18.50	2.10
11:32	18.50	2.10
11:33	18.40	2.10
11:34	18.40	2.10
11:35	18.40	2.10
11:36	18.40	2.20
11:37	18.40	2.20
11:42		
11:43	18.60	2.20
11:44	18.40	2.10
11:45	18.40	2.20
11:46	18.40	2.10
11:47	18.40	2.10

Client: Northern Natural Gas Company

Facility: Clifton Compressor Station

Test Location: Unit 30

Project #: M224514

Run 7

Date: 12/8/2022

Time	O2 % (dry)	CO2 % (dry)
11:48	18.40	2.10
11:49	18.40	2.10
11:50	18.40	2.10
11:51	18.40	2.10
11:52	18.40	2.10
11:53	18.40	2.10
11:54	18.40	2.10
11:55	18.40	2.10
11:56	18.40	2.10
11:57	18.40	2.10
11:58	18.40	2.10
11:59	18.40	2.10
12:00	18.40	2.10
12:01	18.40	2.10
12:02	18.40	2.10
12:03	18.40	2.10
12:04	18.40	2.10
12:05	18.40	2.10
12:06	18.40	2.10
12:07	18.40	2.10
12:08	18.40	2.10
12:09	18.40	2.10
12:10	18.40	2.10
12:11	18.40	2.10
12:12	18.40	2.10
12:13	18.40	2.10
12:14	18.40	2.10
12:15	18.40	2.10
12:16	18.40	2.10
12:17	18.40	2.10
12:18	18.40	2.10
12:19	18.40	2.10
12:20	18.40	2.10
12:21	18.40	2.10
12:22	18.40	2.10
Average	18.41	2.13
Min	17.90	2.00
Max	18.70	2.20

Client:	Northern Natural Gas Company	
Facility:	Clifton Compressor Station	
Test Location:	Unit 30	
Project #:	M224514	
Test Method:	2	
Test Engineer:	RWC	
Test Technician:	ATW	
Meter ID:	F3	
Pitot ID:	888	
Pitot Type:	S-Type	
Pitot Tube Coefficient:	0.84	
Probe Length:	12.0	
Sample Plane:	Horizontal	
Port Length:	4.50	
Port Size (diameter):	4.00	
Port Type:	Flange	
Duct Shape:	Rectangular	
Length (traverse side of duct):	5	ft
Width:	8	ft
Location of Test Ports:	Side of duct	
Duct Area:	40.00	Sq. Ft.
Equivalent Diameter Rectangular Duct:	6.154	
Upstream Diameters:	2.000	
Downstream Diameters:	2.000	
Number of Ports Sampled:	5	
Number of Points per Port:	5	
Total Number of Traverse Points:	25	
Operating Level:	Normal	

METHOD 2 VOLUMETRIC FLOW DATA

Project Number:	M224514	Operating Level:	Normal
Client:	Northern Natural Gas Company	Run No.:	Pre 1
Facility:	Clifton Compressor Station	Test Date:	12/5/2022
Test Location:	Unit 30	Start Time:	11:41
Pitot ID:	888	End Time:	11:56
Pitot Coefficient:	0.840	Test Engineer:	RWC
Probe Length, Feet:	12	Port Length, Inches:	5

Port	Point	DP	Sqrt.	Temp	Velocity	Port	Point	DP	Sqrt.	Temp	Velocity
		(in. H ₂ O)	DP	(°F)	(V)			(in. H ₂ O)	DP	(°F)	(V)
A	1	0.64	0.8000	920	74.91	D	1	0.44	0.6633	920	62.12
A	2	0.88	0.9381	920	87.85	D	2	0.80	0.8944	920	83.76
A	3	0.80	0.8944	920	83.76	D	3	0.93	0.9644	920	90.31
A	4	0.97	0.9849	920	92.23	D	4	0.92	0.9592	920	89.82
A	5	1.20	1.0954	920	102.58	D	5	0.94	0.9695	920	90.79
B	1	1.40	1.1832	920	110.80	E	1	0.36	0.6000	920	56.19
B	2	1.50	1.2247	920	114.69	E	2	0.66	0.8124	920	76.08
B	3	1.40	1.1832	920	110.80	E	3	0.72	0.8485	920	79.46
B	4	1.30	1.1402	920	106.77	E	4	0.79	0.8888	920	83.23
B	5	1.30	1.1402	920	106.77	E	5	0.88	0.9381	920	87.85
C	1	1.50	1.2247	920	114.69						
C	2	1.70	1.3038	920	122.10						
C	3	1.70	1.3038	920	122.10						
C	4	1.50	1.2247	920	114.69						
C	5	1.20	1.0954	920	102.58						

Test Parameters

P _{bar} - Barometric pressure, inches Hg	28.37	% CO ₂	2.47
P _g - Stack Pressure, inches of H ₂ O	1.00	% O ₂	16.70
P _s - Absolute stack pressure, inches Hg	28.44	% N ₂	80.83
t _s - Average stack temperature, °F	920.0	Md - dry basis lb/lb mole	29.06
Duct Shape:	Rectangular	Ms - wet basis lb/lb mole	28.532
Length, Feet	5	Wet Bulb Temp(t'):	
Width, Feet	8	Dry Bulb Temp(t'):	920
Cross Sectional Area of Stack, Ft ²	40.00	Bws - Moisture content fraction	0.048
		Moisture determined by wb/db?	

Method 2 Results

Average DP	1.0572	Q - ACFM	227,222
Average Sqrt DP	1.0110	Qsd - DSCFM	78,680
Average Velocity Vs (ft/sec)	94.676	Qs - SCFM	82,647
		Qs - SCFH	4,958,818

METHOD 2 VOLUMETRIC FLOW DATA

Project Number:	M224514	Operating Level:	Normal
Client:	Northern Natural Gas Company	Run No.:	Post 5/Pre 6
Facility:	Clifton Compressor Station	Test Date:	12/5/2022
Test Location:	Unit 30	Start Time:	17:30
Pitot ID:	888	End Time:	17:44
Pitot Coefficient:	0.840	Test Engineer:	RWC
Probe Length, Feet:	12	Port Length, Inches:	5

Port	Point	DP	Sqrt.	Temp	Velocity	Port	Point	DP	Sqrt.	Temp	Velocity
		(in. H ₂ O)	DP	(°F)	(V)			(in. H ₂ O)	DP	(°F)	(V)
A	1	0.72	0.8485	876.0	78.19	D	1	1.70	1.3038	922.0	122.20
A	2	1.10	1.0488	889.0	97.12	D	2	1.80	1.3416	926.0	125.92
A	3	1.30	1.1402	902.0	106.08	D	3	1.70	1.3038	930.0	122.55
A	4	1.30	1.1402	920.0	106.78	D	4	1.60	1.2649	933.0	119.02
A	5	1.20	1.0954	921.0	102.63	D	5	1.50	1.2247	932.0	115.20
B	1	1.30	1.1402	926.0	107.02	E	1	1.50	1.2247	927.0	114.99
B	2	1.20	1.0954	927.0	102.85	E	2	1.60	1.2649	926.0	118.72
B	3	1.40	1.1832	924.0	110.97	E	3	1.60	1.2649	925.0	118.68
B	4	1.50	1.2247	926.0	114.95	E	4	1.40	1.1832	922.0	110.89
B	5	1.40	1.1832	928.0	111.13	E	5	1.50	1.2247	924.0	114.87
C	1	1.60	1.2649	928.0	118.81						
C	2	1.60	1.2649	930.0	118.89						
C	3	1.50	1.2247	927.0	114.99						
C	4	1.60	1.2649	929.0	118.85						
C	5	1.60	1.2649	932.0	118.98						

Test Parameters

P _{bar} - Barometric pressure, inches Hg	28.37	% CO ₂	2.74
P _g - Stack Pressure, inches of H ₂ O	1.00	% O ₂	16.30
P _s - Absolute stack pressure, inches Hg	28.44	% N ₂	80.96
t _s - Average stack temperature, °F	922.1	Md - dry basis lb/lb mole	29.09
Duct Shape:	Rectangular	Ms - wet basis lb/lb mole	28.525
Length, Feet	5	Wet Bulb Temp(t'):	
Width, Feet	8	Dry Bulb Temp(t'):	922
Cross Sectional Area of Stack, Ft ²	40.00	Bws - Moisture content fraction	0.051
		Moisture determined by wb/db (Y or N)	

Method 2 Results

Average DP	1.4488	Q - ACFM	269,802
Average Sqrt DP	1.1994	Qsd - DSCFM	92,990
Average Velocity Vs (ft/sec)	112.418	Qs - SCFM	97,987
		Qs - SCFH	5,879,219

METHOD 2 VOLUMETRIC FLOW DATA

Project Number:	M224514	Operating Level:	Normal
Client:	Northern Natural Gas Company	Run No.:	Post 6
Facility:	Clifton Compressor Station	Test Date:	12/5/2022
Test Location:	Unit 30	Start Time:	19:08
Pitot ID:	888	End Time:	19:22
Pitot Coefficient:	0.840	Test Engineer:	RWC
Probe Length, Feet:	12	Port Length, Inches:	5

Port	Point	DP	Sqrt.	Temp	Velocity	Port	Point	DP	Sqrt.	Temp	Velocity
		(in. H ₂ O)	DP	(°F)	(V)			(in. H ₂ O)	DP	(°F)	(V)
A	1	1.30	1.1402	940.0	106.89	D	1	1.60	1.2649	922.0	117.82
A	2	1.50	1.2247	940.0	114.82	D	2	1.60	1.2649	924.0	117.90
A	3	1.60	1.2649	943.0	118.71	D	3	1.30	1.1402	921.0	106.16
A	4	1.30	1.1402	943.0	107.00	D	4	1.40	1.1832	920.0	110.13
A	5	1.10	1.0488	951.0	98.71	D	5	1.30	1.1402	914.0	105.89
B	1	0.87	0.9327	922.0	86.88	E	1	0.65	0.8062	915.0	74.90
B	2	0.85	0.9220	921.0	85.84	E	2	1.10	1.0488	921.0	97.65
B	3	0.89	0.9434	921.0	87.84	E	3	1.20	1.0954	920.0	101.96
B	4	0.90	0.9487	923.0	88.40	E	4	1.30	1.1402	922.0	106.20
B	5	0.80	0.8944	922.0	83.31	E	5	1.30	1.1402	921.0	106.16
C	1	1.80	1.3416	928.0	125.24						
C	2	1.60	1.2649	923.0	117.86						
C	3	1.50	1.2247	930.0	114.41						
C	4	1.60	1.2649	930.0	118.16						
C	5	1.40	1.1832	923.0	110.25						

Test Parameters

P _{bar} - Barometric pressure, inches Hg	28.72	% CO ₂	2.70
P _g - Stack Pressure, inches of H ₂ O	1.00	% O ₂	16.30
P _s - Absolute stack pressure, inches Hg	28.79	% N ₂	81.00
t _s - Average stack temperature, °F	926.4	Md - dry basis lb/lb mole	29.08
Duct Shape:	Rectangular	Ms - wet basis lb/lb mole	28.530
Length, Feet	5	Wet Bulb Temp(t'):	
Width, Feet	8	Dry Bulb Temp(t'):	926
Cross Sectional Area of Stack, Ft ²	40.00	Bws - Moisture content fraction	0.050
		Moisture determined by wb/db (Y or N)	

Method 2 Results

Average DP	1.2704	Q - ACFM	250,442
Average Sqrt DP	1.1185	Qsd - DSCFM	87,199
Average Velocity Vs (ft/sec)	104.351	Qs - SCFM	91,788
		Qs - SCFH	5,507,281

Appendix E - Plant Operating Data

TSP Name	ID	Date	BTU	CO2	N2	Gravity	Methane	Ethane	Propane	Ibutane	Nbutane	Ipentane	Npentane	C6	C7	H	Helium
Northern Natural Gas (9048		12/8/2022	1035.205	0.28	3.013	0.605	90.921	4.953	0.564	0.049	0.096	0.028	0.034	0.03	0.03	0	0
Northern Natural Gas (9048		12/7/2022	1027.21	0.176	3.321	0.601	91.72	3.799	0.634	0.073	0.143	0.036	0.04	0.027	0.027	0	0
Northern Natural Gas (9048		12/6/2022	1032.401	0.168	3.523	0.606	90.823	4.34	0.741	0.088	0.169	0.044	0.048	0.028	0.028	0	0
Northern Natural Gas (9048		12/5/2022	1029.572	0.2	2.901	0.599	92.2	3.861	0.518	0.055	0.116	0.033	0.042	0.035	0.035	0	0
Northern Natural Gas (9048		12/4/2022	1030.78	0.269	2.966	0.601	91.632	4.255	0.587	0.066	0.126	0.032	0.033	0.016	0.016	0	0
Northern Natural Gas (9048		12/3/2022	1025.856	0.043	3.236	0.597	91.705	4.371	0.506	0.031	0.069	0.012	0.012	0.007	0.007	0	0
Northern Natural Gas (9048		12/2/2022	1025.463	0.063	3.125	0.596	91.934	4.264	0.48	0.029	0.066	0.012	0.012	0.007	0.007	0	0
Northern Natural Gas (9048		12/1/2022	1025.333	0.064	3.124	0.596	91.948	4.254	0.477	0.029	0.066	0.012	0.011	0.007	0.007	0	0
Northern Natural Gas (9048		11/30/2022	1025.273	0.064	3.113	0.596	91.974	4.241	0.475	0.029	0.065	0.012	0.011	0.007	0.007	0	0
Northern Natural Gas (9048		11/29/2022	1025.278	0.064	3.113	0.596	91.976	4.241	0.473	0.029	0.065	0.012	0.011	0.007	0.007	0	0
Northern Natural Gas (9048		11/28/2022	1025.25	0.063	3.123	0.596	91.961	4.243	0.476	0.029	0.066	0.012	0.011	0.007	0.007	0	0
Northern Natural Gas (9048		11/27/2022	1025.291	0.062	3.138	0.596	91.929	4.257	0.479	0.03	0.067	0.012	0.012	0.007	0.007	0	0
Northern Natural Gas (9048		11/26/2022	1025.162	0.063	3.137	0.596	91.936	4.256	0.475	0.029	0.066	0.012	0.011	0.007	0.007	0	0
Northern Natural Gas (9048		11/25/2022	1025.017	0.064	3.142	0.596	91.929	4.263	0.472	0.029	0.064	0.011	0.011	0.007	0.007	0	0
Northern Natural Gas (9048		11/24/2022	1025.022	0.064	3.148	0.596	91.916	4.269	0.473	0.029	0.064	0.012	0.011	0.007	0.007	0	0
Northern Natural Gas (9048		11/23/2022	1025.075	0.061	3.165	0.596	91.883	4.285	0.476	0.029	0.065	0.011	0.011	0.007	0.007	0	0
Northern Natural Gas (9048		11/22/2022	1025.097	0.064	3.214	0.597	91.767	4.339	0.485	0.029	0.065	0.011	0.011	0.007	0.007	0	0
Northern Natural Gas (9048		11/21/2022	1023.99	0.074	3.194	0.596	91.945	4.174	0.477	0.03	0.067	0.012	0.012	0.007	0.007	0	0
Northern Natural Gas (9048		11/20/2022	1023.205	0.065	3.196	0.595	92.047	4.087	0.472	0.03	0.065	0.012	0.012	0.007	0.007	0	0
Northern Natural Gas (9048		11/19/2022	1021.336	0.081	3.098	0.593	92.444	3.807	0.44	0.029	0.062	0.012	0.012	0.007	0.007	0	0
Northern Natural Gas (9048		11/18/2022	1022.42	0.053	3.243	0.595	92.074	4.024	0.473	0.03	0.066	0.012	0.012	0.007	0.007	0	0
Northern Natural Gas (9048		11/17/2022	1017.784	0.131	3.102	0.592	92.63	3.656	0.393	0.021	0.046	0.007	0.007	0.004	0.004	0	0
Northern Natural Gas (9048		11/16/2022	1014.551	0.163	2.988	0.589	93.131	3.325	0.32	0.018	0.038	0.006	0.006	0.003	0.003	0	0
Northern Natural Gas (9048		11/15/2022	1015.032	0.133	2.76	0.587	93.62	3.133	0.288	0.015	0.032	0.006	0.006	0.003	0.003	0	0
Northern Natural Gas (9048		11/14/2022	1015.336	0.146	3.166	0.591	92.848	3.322	0.396	0.027	0.059	0.012	0.012	0.005	0.005	0	0
Northern Natural Gas (9048		11/13/2022	1020.589	0.133	3.459	0.598	91.606	4.221	0.444	0.031	0.062	0.013	0.014	0.008	0.008	0	0
Northern Natural Gas (9048		11/12/2022	988.957	0.059	4.165	0.584	94.03	1.401	0.215	0.027	0.053	0.014	0.015	0.01	0.01	0	0
Northern Natural Gas (9048		11/11/2022	988.115	0.064	4.209	0.584	94.025	1.357	0.217	0.026	0.053	0.013	0.015	0.01	0.01	0	0
Northern Natural Gas (9048		11/10/2022	987.668	0.063	4.283	0.584	93.925	1.376	0.222	0.027	0.054	0.014	0.016	0.01	0.01	0	0

TSP Name	ID	Date	BTU	CO2	N2	Gravity	Methane	Ethane	Propane	Ibutane	Nbutane	Ipentane	Npentane	C6	C7	H	Helium
Northern Natural Gas (9048		12/8/2022	1035.205	0.28	3.013	0.605	90.921	4.953	0.564	0.049	0.096	0.028	0.034	0.03	0.03	0	0
Northern Natural Gas (9048		12/7/2022	1027.21	0.176	3.321	0.601	91.72	3.799	0.634	0.073	0.143	0.036	0.04	0.027	0.027	0	0
Northern Natural Gas (9048		12/6/2022	1032.401	0.168	3.523	0.606	90.823	4.34	0.741	0.088	0.169	0.044	0.048	0.028	0.028	0	0
Northern Natural Gas (9048		12/5/2022	1029.572	0.2	2.901	0.599	92.2	3.861	0.518	0.055	0.116	0.033	0.042	0.035	0.035	0	0
Northern Natural Gas (9048		12/4/2022	1030.78	0.269	2.966	0.601	91.632	4.255	0.587	0.066	0.126	0.032	0.033	0.016	0.016	0	0
Northern Natural Gas (9048		12/3/2022	1025.856	0.043	3.236	0.597	91.705	4.371	0.506	0.031	0.069	0.012	0.012	0.007	0.007	0	0
Northern Natural Gas (9048		12/2/2022	1025.463	0.063	3.125	0.596	91.934	4.264	0.48	0.029	0.066	0.012	0.012	0.007	0.007	0	0
Northern Natural Gas (9048		12/1/2022	1025.333	0.064	3.124	0.596	91.948	4.254	0.477	0.029	0.066	0.012	0.011	0.007	0.007	0	0
Northern Natural Gas (9048		11/30/2022	1025.273	0.064	3.113	0.596	91.974	4.241	0.475	0.029	0.065	0.012	0.011	0.007	0.007	0	0
Northern Natural Gas (9048		11/29/2022	1025.278	0.064	3.113	0.596	91.976	4.241	0.473	0.029	0.065	0.012	0.011	0.007	0.007	0	0
Northern Natural Gas (9048		11/28/2022	1025.25	0.063	3.123	0.596	91.961	4.243	0.476	0.029	0.066	0.012	0.011	0.007	0.007	0	0
Northern Natural Gas (9048		11/27/2022	1025.291	0.062	3.138	0.596	91.929	4.257	0.479	0.03	0.067	0.012	0.012	0.007	0.007	0	0
Northern Natural Gas (9048		11/26/2022	1025.162	0.063	3.137	0.596	91.936	4.256	0.475	0.029	0.066	0.012	0.011	0.007	0.007	0	0
Northern Natural Gas (9048		11/25/2022	1025.017	0.064	3.142	0.596	91.929	4.263	0.472	0.029	0.064	0.011	0.011	0.007	0.007	0	0
Northern Natural Gas (9048		11/24/2022	1025.022	0.064	3.148	0.596	91.916	4.269	0.473	0.029	0.064	0.012	0.011	0.007	0.007	0	0
Northern Natural Gas (9048		11/23/2022	1025.075	0.061	3.165	0.596	91.883	4.285	0.476	0.029	0.065	0.011	0.011	0.007	0.007	0	0
Northern Natural Gas (9048		11/22/2022	1025.097	0.064	3.214	0.597	91.767	4.339	0.485	0.029	0.065	0.011	0.011	0.007	0.007	0	0
Northern Natural Gas (9048		11/21/2022	1023.99	0.074	3.194	0.596	91.945	4.174	0.477	0.03	0.067	0.012	0.012	0.007	0.007	0	0
Northern Natural Gas (9048		11/20/2022	1023.205	0.065	3.196	0.595	92.047	4.087	0.472	0.03	0.065	0.012	0.012	0.007	0.007	0	0
Northern Natural Gas (9048		11/19/2022	1021.336	0.081	3.098	0.593	92.444	3.807	0.44	0.029	0.062	0.012	0.012	0.007	0.007	0	0
Northern Natural Gas (9048		11/18/2022	1022.42	0.053	3.243	0.595	92.074	4.024	0.473	0.03	0.066	0.012	0.012	0.007	0.007	0	0
Northern Natural Gas (9048		11/17/2022	1017.784	0.131	3.102	0.592	92.63	3.656	0.393	0.021	0.046	0.007	0.007	0.004	0.004	0	0
Northern Natural Gas (9048		11/16/2022	1014.551	0.163	2.988	0.589	93.131	3.325	0.32	0.018	0.038	0.006	0.006	0.003	0.003	0	0
Northern Natural Gas (9048		11/15/2022	1015.032	0.133	2.76	0.587	93.62	3.133	0.288	0.015	0.032	0.006	0.006	0.003	0.003	0	0
Northern Natural Gas (9048		11/14/2022	1015.336	0.146	3.166	0.591	92.848	3.322	0.396	0.027	0.059	0.012	0.012	0.005	0.005	0	0
Northern Natural Gas (9048		11/13/2022	1020.589	0.133	3.459	0.598	91.606	4.221	0.444	0.031	0.062	0.013	0.014	0.008	0.008	0	0
Northern Natural Gas (9048		11/12/2022	988.957	0.059	4.165	0.584	94.03	1.401	0.215	0.027	0.053	0.014	0.015	0.01	0.01	0	0
Northern Natural Gas (9048		11/11/2022	988.115	0.064	4.209	0.584	94.025	1.357	0.217	0.026	0.053	0.013	0.015	0.01	0.01	0	0
Northern Natural Gas (9048		11/10/2022	987.668	0.063	4.283	0.584	93.925	1.376	0.222	0.027	0.054	0.014	0.016	0.01	0.01	0	0

● A0 V1 A0 29



Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	8823
BRAKE HORSEPOWER (CURVES)	12141
COMPRESSOR FLOW (CALC)	520

PT (LP) SPEED(0)	5836
PT (LP) SPEED(1)	5837
GP (HP) SPEED(0)	6157
GP (HP) SPEED(1)	6157
SUCTION PRESS	627
DISCHARGE PRESS	809
SUCTION TEMP	58
DISCHARGE TEMP	97
NOZZLE ANGLE	151
EXHAUST GAS TEMP AVG	69.35
AXIAL AIR COMP DIS PRESS	5012
LUBE OIL PRESS	54.00
FUEL GAS PRESS	15.81
INTERSTAGE PRESSURE	13.95
BELLMOUTH PRESSURE	4.20
FUEL O/RF PRIMARY DIFF	30.33
FUEL O/RF SECONDARY DIFF	30.31
TURBINE #1 BRG DRN TEMP	124.53
TURBINE #2 BRG DRN TEMP	140.57
TURBINE #3 BRG DRN TEMP	151.06
TURBINE #4 BRG DRN TEMP	151.10
TURBINE #5 BRG DRN TEMP	154.00
SEAL OIL DIFF PRESS	52.78

AXIAL AIR COMPR DISCH TEMP	39.17
FUEL GAS TEMP	37.30
FUEL FLOW - MCF / H.	101.27
VERABR DIFF	21.00

WHEEL SPACE TEMP GP - FORWARD(0)	428.94
WHEEL SPACE TEMP GP - FORWARD(1)	439.76
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	88.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	399.70
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	78.75
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	12.01
TURBINE EXHAUST PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	13.36
MAX HORSEPOWER AVAILABLE - A/RB UP RATE	10458.64
MIN HORSEPOWER AVAILABLE - A/RB UP RATE	2890.19
BRAKE SPECIFIC FUEL CONS. - COMPR BHP	8713.29

AIRBENT AIR TEMP	30.42
SHELL COOLING WATER TEMP-LEFT	100.42
SHELL COOLING WATER TEMP-RIGHT	112.47
FUEL ENERGY RATE MDTD / D	2.53

TOTAL OP COSTS	0.00
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SUCTION COMPRESSIBILITY	0.91
DISCHARGE COMPRESSIBILITY	0.91
GC MP BRG DRN #2 TEMP	139.61
GC DRIVER DRN #1 TEMP	147.34
GC THR BRG DRN #2 TEMP	139.87
ACTUAL COMPRESSOR VOL (ACFM)	7462.07
ADIABATIC EFFICIENCY% CURVES	77.20
ADIABATIC HEAD IN-OUT/CALCULATED	10888.25
ADIABATIC HEAD IN-OUT/CURVES	14919.65
GAS HORSEPOWER	7058.63
GAS ADIAB.CORRECTED W MEAS ADIAEFFN	8823.29
BRAKE HORSEPOWER - CURVES	12141.50
MACHINERY EFFICIENCY - CURVES	0.60
CALC MEAS COMPRESSOR FLOW RATIO	1.32
% OF RATED SPEED	93.97
% OF SPEED BETWEEN MIN / MAX	07.93
SURGE MARGIN - SURGE & STONEWALL	44.38
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.0023
VIBRATION GP BRG3 - VERTICAL	0.5101
VIBRATION GP BRG3 - HORIZONTAL	1.0296
VIBRATION GP BRG3 - HORIZONTAL	0.6169
VIBRATION PUMP/TURBINE - VERTICAL	0.1317

Curves Menu

UNIT 30 YEARLY START COUNT	121.0000
UNIT 30 MONTHLY RUN HOURS	49.7604
UNIT 30 YEARLY RUN HOURS	1176.331
UNIT 30 PREV MONTHLY RUN HOURS	0.9002
UNIT 30 PREV YEARLY RUN HOURS	22.7854
UNIT 30 LIFETIME RUN HOURS	1411.041

UNIT 30 CURR DAY STRT GAS LOSS	24.3054
UNIT 30 CURR MONTH STRT GAS LOSS	46.9403
UNIT 30 CURR YEAR STRT GAS LOSS	1552.882
UNIT 30 PREV DAY STRT GAS LOSS	0.0000
UNIT 30 PREV MONTH STRT GAS LOSS	60.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend			
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31				
Pump	Engine Caks	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters	

Login: CLIF-SRV-HM-01
User: HMNINGH29201
Wednesday, December 7, 2022 7:00:01 PM

12/6/2022 8 17:03 AM ✓ Station STN_PLA_RER_RUN
 12/6/2022 8 16:56 AM ✓ Unit 30 U30_PLA_KEY_SW_ALM
 11/12/2022 8 54:06 AM ✓ Status STN_V3_RFD_LPAZ

PLC keyswitch is NOT in RUN mode
 PLC keyswitch is NOT in RUN mode
 LPK-2 Panel ESD Status

0 V3 4 0 9



Clifton RTU Data

	B-Line	C-Line	D-Line	E-Line
Date				
Time				
BkFlo Current MMBTU Accumulator	10.205264	0.000000	0.000000	0.000000
BkFlo Current MMCFD Accumulator	10.206264	0.000000	0.000000	0.000000
BkFlo Prev. MMBTU Accumulator	15.845146	0.000005	400.265700	97.434730
BkFlo Prev. MMCFD Accumulator	16.343441	0.000000	414.301240	98.686966
Current MMBTU Accumulator	3099.97420	197891.130	253476.160	548613.200
Current MMCFD Accumulator	2931.78500	193760.560	249573.610	540107.750
Prev. MMBTU Accumulator	22239.6520	178366.970	193655.380	513955.720
Prev. MMCFD Accumulator	21630.5400	176253.750	196875.750	507803.570
Floating Temp	44.330244	51.404152	52.933907	97.587780
Static Press	618.178700	651.040450	663.308500	735.428800
BkFlo MMBTU Rate	0.000000	0.000000	0.000000	0.000000
BkFlo MMCFD Rate	0.000000	0.000000	0.000000	0.000000
MMBTU Rate	3590.20500	222251.750	285203.530	592284.000
MMCFD Rate	3462.63700	217488.220	280275.470	502871.000
Quality Current BTU	1035.66300	1621.30247	1617.58250	1616.14830
Quality Current CO2 Factor	0.300000	0.108761	0.147206	0.174142
Quality Current Ethane	5.330612	4.069957	3.674020	3.336835
Quality Current H2O	0.403300	1.117126	0.691467	0.896709
Quality Current Hexane	0.015037	0.006261	0.004678	0.003204
Quality Current I-Butane	0.024958	0.021093	0.012516	0.011393
Quality Current I-Pentane	0.008825	0.008468	0.004605	0.003653
Quality Current Methane	50.340030	92.271890	92.342660	93.402800
Quality Current N-Butane	0.044141	0.047594	0.027526	0.023775
Quality Current N-Pentane	0.003200	0.006419	0.004670	0.003594
Quality Current N2 Factor	2.750636	3.060455	2.889587	2.721514
Quality Current Propane	0.475412	0.391600	0.288247	0.255301
Quality Current Specific Gravity	0.002521	0.533810	0.589851	0.507601

	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend
Exit HMI	SCADA Data	Gas Quality	RTU Data			
Print						

Login:	CLIF-SRV-HM-01			
User:	HMNNNGH100884			
	Thursday, December 8, 2022	1:32:49 AM		
	12/6/2022	0:32 AM		

12/8/2022 8:17:03 AM ✓ Station STH_PLC_Rem_Run
 12/8/2022 8:16:58 AM ✓ Unit 30 U30_PLC_Key_Sw_Alm
 11/10/2022 2:54:09 AM ✓ Status STH_M3_PLC_L9A2

PLC keyswitch is NOT in RUH mode
 PLC keyswitch is NOT in RUN mode
 LPA-3 Panel STC Alarms



Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	10196
BRAKE HORSEPOWER (CURVES)	12969
COMPRESSOR FLOW (CALC)	560

PT (LP) SPEED(0)	5902
PT (LP) SPEED(1)	5902
GP (HP) SPEED(0)	8441
GP (HP) SPEED(1)	8441
SUCTION PRESS	565
DISCHARGE PRESS	737
SUCTION TEMP	58
DISCHARGE TEMP	98
NOZZLE ANGLE	-2.78
EXHAUST GAS TEMP AVG	95.91
AXIAL AIR COMP DIS PRESS	64.82
LUBE OIL PRESS	54.85
FUEL GAS PRESS	103.01
INTERSTAGE PRESSURE	14.84
BELLMOUTH PRESSURE	483
FUEL ORF PRIMARY DIFF	47.74
FUEL ORF SECONDARY DIFF	39.31
TURBINE #1 BRG DRN TEMP	120.54
TURBINE #2 BRG DRN TEMP	144.53
TURBINE #3 BRG DRN TEMP	158.77
TURBINE #4 BRG DRN TEMP	159.36
TURBINE #5 BRG DRN TEMP	159.00
SEAL OIL DIFF PRESS	54.89

AXIAL AIR COMPR DISCH TEMP	400.81
FUEL GAS TEMP	35.81
FUEL FLOW - MCF / H	111.12
VERABAR DIFF	32.20

WHEEL SPACE TEMP GP - FORWARD(0)	452.06
WHEEL SPACE TEMP GP - FORWARD(1)	450.36
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.05
WHEEL SPACE TEMPERATURE PT - AFT(1)	407.90
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	65.00
FIN FAN COOLING WATER TEMP OUT	78.89
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	0.00
TOTAL RUN HOURS (Current Day)	8.93
TURBINE EXHAUST PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	14.54
MAX HORSEPOWER AVAILABLE - ABB UPRATE	16865.75
MIN HORSEPOWER AVAILABLE - ABB UPRATE	2351.79
BRAKE SPECIFIC FUEL CONS. - COMPR BHP	8879.01

AMBIENT AIR TEMP	34.00
SHELL COOLING WATER TEMP - LEFT	101.29
SHELL COOLING WATER TEMP - RIGHT	113.92
FUEL ENERGY RATE MDTH / D	2.76

TOTAL OF COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.92
GC IMP BRG DRN #2 TEMP	143.91
GC DRV BRG DRN #1 TEMP	151.10
GC THR BRG DRN #2 TEMP	143.57
ACTUAL COMPRESSOR VOL. (ACFM)	8987.24
ADIABATIC EFFICIENCY % CURVES	71.32
ADIABATIC HEAD 1-mm/bf CALCULATED	11233.57
ADIABATIC HEAD 1-mm/bf CURVES	13047.78
GAS HORSEPOWER	8156.91
GAS ADIAB.CORRECTED w MEAS.ADIAB.EFFN	10198.14
BRAKE HORSEPOWER - CURVES	12950.00
MECHANICAL EFFICIENCY - CURVES	0.00
CALC MEAS COMPRESSOR FLOW RATIO	1.50
% of RATED SPEED	99.88
% of SPEED BETWEEN MIN / MAX	99.75
SURGE MARGIN SURGE & STONEWALL	63.61
CURRENT DAY CALC PURGE & BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.9387
VIBRATION GP BRG1 - HORIZONTAL	0.4938
VIBRATION GP BRG3 - VERTICAL	0.9324
VIBRATION GP BRG3 - HORIZONTAL	0.5284
VIBRATION POWER TURBINE - VERTICAL	0.1907

Curves Menu

UNIT 30 YEARLY START COUNT	121.0000
UNIT 30 MONTHLY RUN HOURS	54.7000
UNIT 30 YEARLY RUN HOURS	1180.264
UNIT 30 PREV MONTH RUN HOURS	0.5002
UNIT 30 PREV YEAR RUN HOURS	22.7654
UNIT 30 LIFETIME RUN HOURS	1424.973

UNIT 30 CURR DAY SHRT GAS LOSS	0.0000
UNIT 30 CURR MONTH SHRT GAS LOSS	46.0483
UNIT 30 CURR YEAR SHRT GAS LOSS	1958.082
UNIT 30 PREV DAY SHRT GAS LOSS	24.3654
UNIT 30 PREV MONTH SHRT GAS LOSS	613.743
UNIT 30 PREV YEAR SHRT GAS LOSS	703.5375

	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend		
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31			
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters

Login CLIF-SRV-HMI-91
 User: HMININGH100884
 Thursday, December 9, 2022 3:55:58 AM

12/8/2022 8:17:03 AM
12/8/2022 8:16:58 AM
12/8/2022 8:16:58 AM

Station STN_PLC_Rem_Run
Unit 30 U30_PLC_Key_Sw_Alm
Unit 30 STN_PLC_Spd_L1142

PLC keyswitch is NOT in RUN mode
PLC keyswitch is NOT in RUN mode
LFA2 Panel SPD Alert



Unit 30 Performance

GAS HORSEPOWER (ABAD)	10100
BRAKE HORSEPOWER (CURVES)	13101
COMPRESSOR FLOW (CALC)	558

PT (LP) SPEED(0)	8002
PT (LP) SPEED(1)	8003
GP (HP) SPEED(0)	8433
GP (HP) SPEED(1)	8432
SUCTION PRESS	505
DISCHARGE PRESS	737
SUCTION TEMP	58
DISCHARGE TEMP	98
NOZZLE ANGLE	2.82
EXHAUST GAS TEMP AVG	961.00
AXIAL AIR COMP DIS PRESS	64.00
LUBE OIL PRESS	54.07
FUEL GAS PRESS	163.23
INTERSTAGE PRESSURE	11.49
BELLMOUTH PRESSURE	4.8
FUEL ORF PRIMARY DIFF	40.11
FUEL ORF SECONDARY DIFF	39.31
TURBINE #1 BRG DRN TEMP	126.81
TURBINE #2 BRG DRN TEMP	144.70
TURBINE #3 BRG DRN TEMP	151.00
TURBINE #4 BRG DRN TEMP	150.09
TURBINE #5 BRG DRN TEMP	139.45
SEAL OIL DIFF PRESS	54.91

AXIAL AIR COMPR DISCH TEMP	400.87
FUEL GAS TEMP	35.03
FUEL FLOW - MCF/H	111.06
VERABAR DIFF	32.15

Active Control Mode

Online

WHEEL SPACE TEMP GP - FORWARD(0)	451.71
WHEEL SPACE TEMP GP - FORWARD(1)	459.98
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.05
WHEEL SPACE TEMPERATURE PT - AFT(1)	108.88
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	79.35
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	0.00
TOTAL RUN HOURS (Current Day)	9.20
TURBINE EXHAUST PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	14.49
MAX HORSEPOWER AVAILABLE - AMB UP RATE	10581.70
MIN HORSEPOWER AVAILABLE - AMB UP RATE	2991.47
Brake Specific Fuel Cons - Compr BHP	8818.72

AMBIENT AIR TEMP	34.12
SHELL COOLING WATER TEMP-LEFT	191.99
SHELL COOLING WATER TEMP-RIGHT	114.56
FUEL ENERGY RATE MDTH /D	2.77

TOTAL OF COSTS	0.00
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SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.92
GC IMP BRG DRN #2 TEMP	144.20
GC DRIVER BRG DRN #1 TEMP	151.32
GC THR BRG DRN #2 TEMP	143.71
ACTUAL COMPRESSOR VOL (ACFM)	8928.58
ADIABATIC EFFICIENCY % CURVES	71.73
ADIABATIC HEAD 1-bm³/min CALCULATED	11266.32
ADIABATIC HEAD 1-bm³/min CURVES	13227.09
GAS HORSEPOWER	8128.10
GAS ADHAB CORRECTED w MEAS ADIAEFFFCN	10100.13
Brake Horsepower - Curves	13101.26
Mechanic Efficiency - Curves	0.80
CALC MEAS COMPRESSOR FLOW RATIO	1.49
% of RATED SPEED	100.06
% of SPEED BETWEEN MIN / MAX	100.11
SURGE MARGIN-SURGE IS STONEWALL	62.28
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.0000
VIBRATION GP BRG1 - HORIZONTAL	0.4932
VIBRATION GP BRG3 - VERTICAL	0.7979
VIBRATION GP BRG3 - HORIZONTAL	0.6213
VIBRATION PONERTURBINE - VERTICAL	0.1907

Curves Menu

UNIT 30 YEARLY START COUNT	121.0000
UNIT 30 MONTHLY RUN HOURS	54.9702
UNIT 30 YEARLY RUN HOURS	1190.533
UNIT 30 PREV MONTH RUN HOURS	0.9992
UNIT 30 PREV YEAR RUN HOURS	22.7854
UNIT 30 LIFETIME RUN HOURS	1425.243

UNIT 30 CURR DAY STR GAS LOSS	0.0000
UNIT 30 CURR MONTH STR GAS LOSS	46.0483
UNIT 30 CURRYEAR STR GAS LOSS	1958.082
UNIT 30 PREV DAY STR GASLOSS	24.3854
UNIT 30 PREV MONTH STR GAS LOSS	69.3743
UNIT 30 PREV YEAR STR GAS LOSS	793.5375

Station	Units	Communications	Fire & Gas	Alarms / Events	Trend				
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31				
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters	

Login CLIF-SRV-HMI-H1

User: HMININGH100884

Thursday, December 8, 2022 5:20:03 PM

12/8/2022 8:17:03 AM
12/8/2022 8:16:58 AM
11/18/2022 8:04:03 AM

Station STN_PLA_RER_RUN
Unit 30 U30_PLA_KEY_SW_ALM
Status U30_PLA_SPD_LPN2

PLC keyswitch is NOT in RUN mode
PLC keyswitch is NOT in RUN mode
LPA 2 Power LED Alert



Unit 30 Performance

GAS HORSEPOWER (ABAD)	10091
BRAKE HORSEPOWER (CURVES)	13107
COMPRESSOR FLOW (CALC)	553

PT (LP) SPEED(0)	5981
PT (LP) SPEED(1)	5992
GP (HP) SPEED(0)	8432
GP (HP) SPEED(1)	8432
SUCTION PRESS	565
DISCHARGE PRESS	736
SUCTION TEMP	56
DISCHARGE TEMP	56
NOZZLE ANGLE	2.02
EXHAUST GAS TEMP AVG	957.41
AXIAL AIR COMP DIS PRESS	94.00
LUBE OIL PRESS	55.03
FUEL GAS PRESS	162.06
INTERSTAGE PRESSURE	14.57
BELLMOUTH PRESSURE	5.03
FUEL ORF PRIMARY DIFF	47.75
FUEL ORF SECONDARY DIFF	39.31
TURBINE #1 BRG DRN TEMP	120.04
TURBINE #2 BRG DRN TEMP	144.92
TURBINE #3 BRG DRN TEMP	157.16
TURBINE #4 BRG DRN TEMP	150.78
TURBINE #5 BRG DRN TEMP	130.40
SEAL OIL DIFF PRESS	53.95

AXIAL AIR COMPR DISCH TEMP	400.31
FUEL GAS TEMP	35.89
FUEL FLOW - MCF / H	1110.0
VERABAR DIFF	3143

Active Control Mode

OnLine

WHEEL SPACE TEMP GP - FORWARD(0)	451.33
WHEEL SPACE TEMP GP - FORWARD(1)	459.72
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.66
WHEEL SPACE TEMPERATURE PT - AFT(1)	407.93
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	79.43
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	0.00
TOTAL RUN HOURS (Current Day)	9.45
TURBINE EXHAUST PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	14.57
MAX HORSEPOWER AVAILABLE - AFB UPRATE	10583.57
MIN HORSEPOWER AVAILABLE - AFB UPRATE	2851.62
Brake Specific Fuel Cons. - Compr BHP	8793.58

AMBIENT AIR TEMP	34.07
SHELL COOLING WATER TEMP-LEFT	101.97
SHELL COOLING WATER TEMP-RIGHT	114.60
FUEL ENERGY RATE MDT / D	2.76

TOTAL OF COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.92
GC MP BRG DRN #2 TEMP	144.33
GC DRV BRG DRN #1 TEMP	151.49
GC THR BRG DRN #2 TEMP	143.87
ACTUAL COMPRESSOR VOL. (ACFM)	892.41
ADIABATIC EFFICIENCY % CURVES	72.14
ADIABATIC HEAD 1-lbm/lbf CALCULATED	11236.52
ADIABATIC HEAD 1-lbm/lbf CURVES	14110.74
GAS HORSEPOWER	8073.46
GAS ADIAB.CORRECTED w/ MEAS. ADIABLEFFIC	10091.83
Brake Horsepower - Curves	13107.93
Mechanical Efficiency - Curves	0.80
CALC MEAS. COMPRESSOR FLOW RATIO	1.49
% OPERATED SPEED	99.87
% OF SPEED BETWEEN MIN / MAX	99.74
SURGE MARGIN - SURGE @ STONEWALL	62.08
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.9210
VIBRATION GP BRG1 - HORIZONTAL	0.4925
VIBRATION GP BRG3 - VERTICAL	0.8212
VIBRATION GP BRG3 - HORIZONTAL	0.5058
VIBRATION POWER TURBINE - VERTICAL	0.1906

Curves Menu

UNIT 30 YEARLY START COUNT	121.0000
UNIT 30 MONTHLY RUN HOURS	55.2210
UNIT 30 YEARLY RUN HOURS	1180.764
UNIT 30 PREV MONTH RUN HOURS	0.9992
UNIT 30 PREV YEAR RUN HOURS	22.7054
UNIT 30 LIFETIME RUN HOURS	1425.493

UNIT 30 CURR DAY STRT GAS LOSS	0.0000
UNIT 30 CURR MONTH STRT GAS LOSS	46.0483
UNIT 30 CURR YEAR STRT GAS LOSS	1950.002
UNIT 30 PREV DAY STRT GAS LOSS	24.3854
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend			
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31				
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters	

Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	10304
BRAKE HORSEPOWER (CURVES)	13052
COMPRESSOR FLOW (CALC)	562

PT (LP) SPEED(0)	6002
PT (LP) SPEED(1)	6002
GP (HP) SPEED(0)	6434
GP (HP) SPEED(1)	6434
SUCTION PRESS	564
DISCHARGE PRESS	736
SUCTION TEMP	58
DISCHARGE TEMP	58
NOZZLE ANGLE	2.04
EXHAUST GAS TEMP AVG	957.56
AXIAL AIR COMP DIS PRESS	64.99
LUBE OIL PRESS	54.77
FUEL GAS PRESS	163.20
INTERSTAGE PRESSURE	1484
BELLMOUTH PRESSURE	5.78
FUEL ORF PRIMARY DIFF	47.81
FUEL ORF SECONDARY DIFF	39.31
TURBINE #1 BRG DRN TEMP	128.03
TURBINE #2 BRG DRN TEMP	144.02
TURBINE #3 BRG DRN TEMP	157.18
TURBINE #4 BRG DRN TEMP	160.20
TURBINE #5 BRG DRN TEMP	159.50
SEAL OIL DIFF PRESS	53.91

AXIAL AIR COMPR DISCH TEMP	400.00
FUEL GAS TEMP	55.68
FUEL FLOW - MCF / H	11117
VERABAR DIFF	32.41

WHEEL SPACE TEMP GP - FORWARD(0)	451.94
WHEEL SPACE TEMP GP - FORWARD(1)	466.16
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	98.66
WHEEL SPACE TEMPERATURE PT - AFT(1)	107.82
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	78.04
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	0.00
TOTAL RUN HOURS (Current Day)	9.75
TURBINE EXHAUST PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	14.64
MAX HORSEPOWER AVAILABLE - AMB UP RATE	10676.50
MIN HORSEPOWER AVAILABLE - AMB UP RATE	2931.06
Brake Specific Fuel Cons. - Compr BHP	8824.72

Ambient Air Temp	34.28
Shell Cooling Water Temp-Left	101.00
Shell Cooling Water Temp-Right	114.27
Fuel Energy Rate MWh / D	2.76

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.92
GC IMP BRG DRN #2 TEMP	144.39
GC DRV BRG DRN #1 TEMP	151.04
GC THR BRG DRN #2 TEMP	144.05
ACTUAL COMPRESSOR VOL (ACFM)	8663.00
ADIABATIC EFFICIENCY % CURVES	71.14
ADIABATIC HEAD ft-MIN/CALCULATED	1122.65
ADIABATIC HEAD ft-MIN/CURVES	13566.41
GAS HORSEPOWER	8243.55
GAS ADIAB.CORRECTED W MEAS.ADJ.EFFIC.	10304.43
Brake Horsepower - Curves	13052.27
Mechanical Efficiency - Curves	0.80
Calc/Meas.Compressor Flow Ratio	1.51
% of Rated Speed	100.05
% of Speed Between Min / Max	100.10
Surge Margin - Surge & Stoenwall	64.71
Current Day Calc Purge & Blowdown Vol	0.00
Vibration GP BRG1 - Vertical	0.0322
Vibration GP BRG1 - Horizontal	0.5040
Vibration GP BRG3 - Vertical	0.0825
Vibration GP BRG3 - Horizontal	0.5180
Vibration Power Turbine - Vertical	0.1907

Curves Menu

UNIT 30 YEARLY START COUNT	121.0000
UNIT 30 MONTHLY RUNHOURS	55.5193
UNIT 30 YEARLY RUNHOURS	1191.062
UNIT 30 PREV MONTH RUNHOURS	0.0392
UNIT 30 PREV YEAR RUNHOURS	22.7654
UNIT 30 LIFETIME RUNHOURS	1425.792

UNIT 30 CURR DAY STRT GAS LOSS	0.0000
UNIT 30 CURR MONTH STRT GAS LOSS	46.0483
UNIT 30 CURR YEAR STRT GAS LOSS	1258.302
UNIT 30 PREV DAY STRT GAS LOSS	24.3854
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

◀	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31	
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map Diagnostics Parameters

Login CLFSRV/HM-01
User: HMNNNGH100884
Tuesday, December 5, 2023 5:53:34 AM



Unit 30 Performance

Active Control Mode

Online

GAS HORSEPOWER (ABAD)	10191
BRAKE HORSEPOWER (CURVES)	12989
COMPRESSOR FLOW (CALC)	657

PT (LP) SPEED(0)	6002
PT (LP) SPEED(1)	6002
GP (HP) SPEED(0)	6437
GP (HP) SPEED(1)	6437
SUCTION PRESS	564
DISCHARGE PRESS	730
SUCTION TEMP	56
DISCHARGE TEMP	98
NOZZLE ANGLE	-2.02
EXHAUST GAS TEMP AVG	658.59
AXIAL AIR COMP DIS PRESS	61.71
LUBE OIL PRESS	54.94
FUEL GAS PRESS	163.94
INTERSTAGE PRESSURE	14.54
BELLMOUTH PRESSURE	5.16
FUEL ORF PRIMARY DIFF	47.57
FUEL ORF SECONDARY DIFF	30.31
TURBINE #1 BRG DRN TEMP	120.50
TURBINE #2 BRG DRN TEMP	144.40
TURBINE #3 BRG DRN TEMP	159.74
TURBINE #4 BRG DRN TEMP	150.35
TURBINE #5 BRG DRN TEMP	139.87
SEAL OIL DIFF PRESS	54.15
AXIAL AIR COMPR DISCH TEMP	400.07
FUEL GAS TEMP	35.74
FUEL FLOW - MCF / H	111.28
VERABAR DIFF	31.01

WHEEL SPACE TEMP GP - FORWARD(0)	451.90
WHEEL SPACE TEMP GP - FORWARD(1)	459.99
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	407.52
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	78.28
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	0.00
TOTAL RUN HOURS (Current Day)	10.00
TURBINE EXHAUST PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	14.54
MAX HORSEPOWER AVAILABLE - AMB UP RATE	11657.01
MIN HORSEPOWER AVAILABLE - AMB UP RATE	2931.10
Brake Specific Fuel Cons. - Compr. BHP	8797.19

AMBIENT AIR TEMP	34.26
SHELL COOLING WATER TEMP-LEFT	100.79
SHELL COOLING WATER TEMP-RIGHT	113.37
FUEL ENERGY RATE MDT/H/D	2.76

TOTAL OP COSTS	0.00
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SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.92
GC MP BRG DRN #2 TEMP	143.91
GC DRV BRG DRN #1 TEMP	151.32
GC THR BRG DRN #2 TEMP	143.85
ACTUAL COMPRESSOR VOL (ACFM)	8993.09
ADIABATIC EFFICIENCY % CURVES	71.33
ADIABATIC HEAD 1-mm/H CALCULATED	11255.13
ADIABATIC HEAD 1-mm/H CURVES	13703.78
GAS HORSEPOWER	8153.53
GAS ADIAB CORRECTED w MEAS ADIALEFFN	10191.91
BRAKE HORSEPOWER - CURVES	12989.25
MACHINERY EFFICIENCY - CURVES	0.89
CALC MEAS COMPRESSOR FLOW RATIO	1.50
% OF RATED SPEED	100.05
% OF SPEED BETWEEN MIN / MAX	100.10
SURGE MARGIN - SURGE IS STONEWALL	63.42
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.8837
VIBRATION GP BRG1 - HORIZONTAL	0.4932
VIBRATION GP BRG3 - VERTICAL	0.8319
VIBRATION GP BRG3 - HORIZONTAL	0.5199
VIBRATION POWER TURBINE - VERTICAL	0.1907

Curves Menu

UNIT 30 YEARLY START COUNT	121.0000
UNIT 30 MONTHLY RUN HOURS	55.7692
UNIT 30 YEARLY RUN HOURS	1191.332
UNIT 30 PREV MONTH RUN HOURS	0.9392
UNIT 30 PREV YEAR RUN HOURS	22.7654
UNIT 30 LIFETIME RUN HOURS	1426.042

UNIT 30 CURR DAY STR GAS LOSS	0.0000
UNIT 30 CURR MONTH STR GAS LOSS	46.9483
UNIT 30 CURR YEAR STR GAS LOSS	1958.092
UNIT 30 PREV DAY STR GAS LOSS	24.3854
UNIT 30 PREV MONTH STR GAS LOSS	69.3743
UNIT 30 PREV YEAR STR GAS LOSS	793.5375

	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend		
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31			
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters

Login: CLIF-SRV-HM-01
User: HMININGH100884
Tuesday, December 6, 2022 12:33:44 A

Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	10002
BRAKE HORSEPOWER (CURVES)	13081
COMPRESSOR FLOW (CALC)	555

PT (LP) SPEED(0)	6000
PT (LP) SPEED(1)	6001
GP (HP) SPEED(0)	6404
GP (HP) SPEED(1)	6404
SUCTION PRESS	584
DISCHARGE PRESS	735
SUCTION TEMP	56
DISCHARGE TEMP	98
NOZZLE ANGLE	-2.65
EXHAUST GAS TEMP AVG	953.04
AXIAL AIR COMP DIS PRESS	05.05
LUBE OIL PRESS	55.00
FUEL GAS PRESS	163.43
INTERSTAGE PRESSURE	14.50
BELLMOUTH PRESSURE	4.00
FUEL ORF PRIMARY DIFF	47.87
FUEL ORF SECONDARY DIFF	30.31
TURBINE #1 BRG DRN TEMP	128.43
TURBINE #2 BRG DRN TEMP	144.30
TURBINE #3 BRG DRN TEMP	154.84
TURBINE #4 BRG DRN TEMP	150.16
TURBINE #5 BRG DRN TEMP	138.80
SEAL OIL DIFF PRESS	51.15
AXIAL AIR COMPR DISCH TEMP	402.58
FUEL GAS TEMP	35.00
FUEL FLOW - MCF / H	111.21
VERABAR DIFF	31.47

WHEEL SPACE TEMP GP - FORWARD(0)	451.57
WHEEL SPACE TEMP GP - FORWARD(1)	460.24
WHEEL SPACE TEMP PT - FORWARD(0)	2101.93
WHEEL SPACE TEMP PT - FORWARD(1)	2101.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.05
WHEEL SPACE TEMPERATURE PT - AFT(1)	407.24
WHEEL SPACE TEMPERATURE GP - AFT(0)	2101.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2101.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	77.82
RELATIVE EFFICIENCY	0.90
TOTAL STARTS (Current Day)	0.00
TOTAL RUN HOURS (Current Day)	10.25
TURBINE EXHAUST PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	14.50
MAX HORSEPOWER AVAILABLE - AND UP RATE	106588.31
MRI HORSEPOWER AVAILABLE - AND UP RATE	2529.62
BRAKE SPECIFIC FUEL CONS - COMPR BHP	8797.90

AMBIENT AIR TEMP	34.83
SHELL COOLING WATER TEMP-LEFT	100.41
SHELL COOLING WATER TEMP-RIGHT	113.07
FUEL ENERGY RATE MOTH / D	2.76

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.92
GC IMP BRG DRN #2 TEMP	143.74
GC DRV BRG DRN #1 TEMP	151.15
GC THR BRG DRN #2 TEMP	143.69
ACTUAL COMPRESSOR VOL (ACFM)	8996.43
ADIABATIC EFFICIENCY % CURVES	72.98
ADIABATIC HEAD 1-bmfb CALCULATED	11225.96
ADIABATIC HEAD 1-bmfb CURVES	14116.59
GAS HORSEPOWER	8050.36
GAS ADIAB.CORRECTED W MEAS ADIABLEFF	10062.95
BRAKE HORSEPOWER - CURVES	13081.12
MECHANICAL EFFICIENCY - CURVES	0.80
CALC/MEAS COMPRESSOR FLOW RATIO	1.49
% OF RATED SPEED	100.03
% OF SPEED BETWEEN MIN / MAX	100.05
SURGE MARGIN SURGE & STONEHALL	62.42
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.8944
VIBRATION GP BRG1 - HORIZONTAL	0.5137
VIBRATION GP BRG3 - VERTICAL	0.8831
VIBRATION GP BRG3 - HORIZONTAL	0.5076
VIBRATION POWER TURBINE - VERTICAL	0.1906

UNIT 30 YEARLY START COUNT	121.0000
UNIT 30 MONTHLY RUN HOURS	56.0192
UNIT 30 YEARLY RUN HOURS	1191.582
UNIT 30 PREV MONTH RUN HOURS	0.8992
UNIT 30 PREV YEAR RUN HOURS	22.7654
UNIT 30 LIFETIME RUN HOURS	1426.292

UNIT 30 CURR DAY STRT GAS LOSS	0.0000
UNIT 30 CURR MONTH STRT GAS LOSS	46.9483
UNIT 30 CURR YEAR STRT GAS LOSS	1958.082
UNIT 30 PREV DAY STRT GAS LOSS	24.3854
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5575

Curves Menu

	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend			
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31				
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters	

Login CLF-SRV-HMI-01
User: HMINNINGH100084
Thursday, December 8, 2022 12:15:34 A.

Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	10223
BRAKE HORSEPOWER (CURVES)	13015
COMPRESSOR FLOW (CALC)	560

PT (LP) SPEED(0)	8001
PT (LP) SPEED(1)	8001
GP (HP) SPEED(0)	9429
GP (HP) SPEED(1)	9429
SUCTION PRESS	584
DISCHARGE PRESS	736
SUCTION TEMP	58
DISCHARGE TEMP	99
NOZZLE ANGLE	291
EXHAUST GAS TEMP AVG	897.92
AXIAL AIR COMP DIS PRESS	84.86
LUBE OIL PRESS	54.88
FUEL GAS PRESS	163.31
INTERSTAGE PRESSURE	14.88
BELLMOUTH PRESSURE	629
FUEL O/R PRIMARY DIFF	47.83
FUEL O/R SECONDARY DIFF	30.31
TURBINE #1 BRG DRN TEMP	126.24
TURBINE #2 BRG DRN TEMP	141.12
TURBINE #3 BRG DRN TEMP	150.40
TURBINE #4 BRG DRN TEMP	150.08
TURBINE #5 BRG DRN TEMP	130.95
SEAL OIL DIFF PRESS	54.25
AXIAL AIR COMPRESSOR DISCH TEMP	401.65
FUEL GAS TEMP	35.50
FUEL FLOW - NCF / h	11139
VERABAR DIFF	32.18

WHEEL SPACE TEMP GP - FORWARD(0)	451.73
WHEEL SPACE TEMP GP - FORWARD(1)	450.89
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	407.87
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	77.59
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	0.00
TOTAL RUN HOURS (Current Day)	10.50
TURBINE EXHAUST PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	14.50
MAX HORSEPOWER AVAILABLE - ABS UPRATE	10693.77
MIN HORSEPOWER AVAILABLE - ABS UPRATE	2930.05
Brake Specific Fuel Cons - Compr BHP	8847.51

AMBIENT AIR TEMP	34.00
SHELL COOLING WATER TEMP - LEFT	100.15
SHELL COOLING WATER TEMP - RIGHT	112.79
FUEL ENERGY RATE MOTH / D	2.77

TOTAL OP COSTS	0.00
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SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.92
GC IMP BRG DRN #2 TEMP	143.49
GC DRV BRG DRN #1 TEMP	150.99
GC THR BRG DRN #2 TEMP	143.57
ACTUAL COMPRESSOR VOL (ACFM)	9084.97
ADIABATIC EFFICIENCY % CURVES	71.30
ADIABATIC HEAD 4-lbm/ft^3 CALCULATED	11235.73
ADIABATIC HEAD 4-lbm/ft^3 CURVES	13674.66
GAS HORSEPOWER	6178.94
GAS ADIAB.CORRECTED w/ MEAS ADIABLEFFIN	10223.68
BRAKE HORSEPOWER - CURVES	13015.09
MECHANICAL EFFICIENCY - CURVES	0.90
CALC/MEAS COMPRESSOR FLOW RATIO	1.51
% OF RATED SPEED	100.03
% OF SPEED BETWEEN MIN / MAX	100.05
SURGE MARGIN SURGE IS STONEWALL	04.78
CURRENT DAY CALC PURGE BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.9163
VIBRATION GP BRG1 - HORIZONTAL	0.5164
VIBRATION GP BRG3 - VERTICAL	0.9000
VIBRATION GP BRG3 - HORIZONTAL	0.5005
VIBRATION POWER TURBINE - VERTICAL	0.1908

Curves Menu

UNIT 30 YEARLY START COUNT	121.0000
UNIT 30 MONTHLY RUN HOURS	56.2691
UNIT 30 YEARLY RUN HOURS	1101.832
UNIT 30 PREV MONTH RUN HOURS	0.9992
UNIT 30 PREV YEAR RUN HOURS	22.7054
UNIT 30 LIFETIME RUN HOURS	1426.542

UNIT 30 CURR DAY STRT GAS LOSS	0.0000
UNIT 30 CURR MONTH STRT GAS LOSS	46.9483
UNIT 30 CURR YEAR STRT GAS LOSS	1950.002
UNIT 30 PREV DAY STRT GAS LOSS	24.3054
UNIT 30 PREV MONTH STRT GAS LOSS	49.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend			
Exit HMI	Unit 27	Unit 20	Unit 29	Unit 30	Unit 31				
Prof	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters	

Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	10183
BRAKE HORSEPOWER (CURVES)	13063
COMPRESSOR FLOW (CALC)	558

PT (LP) SPEED(0)	8003
PT (LP) SPEED(1)	8004
GP (HP) SPEED(0)	6456
GP (HP) SPEED(1)	6456
SUCTION PRESS	564
DISCHARGE PRESS	735
SUCTION TEMP	68
DISCHARGE TEMP	98
NOZZLE ANGLE	-2.04
EXHAUST GAS TEMP AVG	95.95
AXIAL AIR COMP DISC PRESS	64.08
LUBE OIL PRESS	55.15
FUEL GAS PRESS	163.98
INTERSTAGE PRESSURE	14.41
BELLMOUTH PRESSURE	4.53
FUEL OLF PRIMARY DIFF	47.82
FUEL OLF SECONDARY DIFF	39.31
TURBINE #1 BRG DRN TEMP	126.24
TURBINE #2 BRG DRN TEMP	144.21
TURBINE #3 BRG DRN TEMP	156.53
TURBINE #4 BRG DRN TEMP	159.00
TURBINE #5 BRG DRN TEMP	159.05
SEAL OIL DIFF PRESS	54.21
AXIAL AIR COMPR DISCH TEMP	40.67
FUEL GAS TEMP	35.51
FUEL FLOW - MCF / H	111.31
VERABAR DIFF	31.07

WHEEL SPACE TEMP GP - FORWARD(0)	453.07
WHEEL SPACE TEMP GP - FORWARD(1)	481.45
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	60.05
WHEEL SPACE TEMPERATURE PT - AFT(1)	498.03
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	77.49
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	0.00
TOTAL RUN HOURS (Current Day)	10.75
TURBINE EXHAUST PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	14.41
MAX HORSEPOWER AVAILABLE - AMB UP RATE	10558.20
MIN HORSEPOWER AVAILABLE - AMB UP RATE	2029.46
Brake Specific Fuel Cons. - Compr bhp	8821.31

AIR/HEAT AIR TEMP	34.89
SHELL COOLING WATER TEMP-LEFT	100.29
SHELL COOLING WATER TEMP-RIGHT	112.02
FUEL ENERGY RATE MDTH / D	2.76

TOTAL OP COSTS	0.00
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SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.92
GC IMP BRG DRN #2 TEMP	143.59
GC DRV BRG DRN #1 TEMP	150.98
GC THR BRG DRN #2 TEMP	143.55
ACTUAL COMPRESSOR VOL (ACFM)	8889.39
ADIABATIC EFFICIENCY % CURVES	71.56
ADIABATIC HEAD 1-mm/H CALCULATED	11257.19
ADIABATIC HEAD 1-mm/H CURVES	13833.31
GAS HORSEPOWER	8147.06
GAS ADIAB CORRECTED W MEAS ADIABLEFFCH	10183.03
Brake Horsepower - Curves	13063.98
Mechanical Efficiency-Curves	0.90
CALC MEAS COMPRESSOR FLOW RATIO	1.50
% @ RATED SPEED	100.05
% @ SPEED BETWEEN MIN / MAX	100.09
SURGE ARRON SLUGE IN STONEMILL	63.36
CURRENT DAY CAL PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.8904
VIBRATION GP BRG1 - HORIZONTAL	0.5023
VIBRATION GP BRG3 - VERTICAL	0.8457
VIBRATION GP BRG3 - HORIZONTAL	0.5570
VIBRATION POWER TURBINE - VERTICAL	0.1906

Curves Menu

UNIT 30 YEARLY START COUNT	121.0000
UNIT 30 MONTHLY RUNHOURS	56.5191
UNIT 30 YEARLY RUNHOURS	1182.002
UNIT 30 PREV MONTH RUNHOURS	0.9992
UNIT 30 PREV YEAR RUNHOURS	22.7854
UNIT 30 LIFETIME RUNHOURS	1426.702

UNIT 30 CURR DAY STRT GAS LOSS	3.0000
UNIT 30 CURR MONTH STRT GAS LOSS	46.0483
UNIT 30 CURR YEAR STRT GAS LOSS	1958.002
UNIT 30 PREV DAY STRT GAS LOSS	24.3854
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend			
Exit HMI	Unit 27	Unit 26	Unit 29	Unit 30	Unit 31				
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters	





Unit 30 Performance

Active Control Mode

Online

GAS HORSEPOWER (ABAD)	10090
BRAKE HORSEPOWER (CURVES)	13074
COMPRESSOR FLOW (CALC)	558

PT (LP) SPEED(0)	6001
PT (LP) SPEED(1)	6000
GP (HP) SPEED(0)	6465
GP (HP) SPEED(1)	6466
SUCTION PRESS	563
DISCHARGE PRESS	735
SUCTION TEMP	68
DISCHARGE TEMP	98
NOZZLE ANGLE	-239
EXHAUST GAS TEMP AVG	954.27
AXIAL AIR COMP DIS PRESS	65.46
LUBE OIL PRESS	55.10
FUEL GAS PRESS	103.45
INTERSTAGE PRESSURE	1431
BELLMOUTH PRESSURE	5.2
FUEL ORF PRIMARY/DIFF	47.70
FUEL ORF SECONDARY/DIFF	39.31
TURBINE #1 BRG DRN TEMP	126.46
TURBINE #2 BRG DRN TEMP	141.49
TURBINE #3 BRG DRN TEMP	156.72
TURBINE #4 BRG DRN TEMP	159.13
TURBINE #5 BRG DRN TEMP	159.86
SEAL OIL DIFF PRESS	54.30

AXIAL AIR COMPR DISCH TEMP	404.47
FUEL GAS TEMP	35.83
FUEL FLOW - MCF/H	11130
VERABAR DIFF	32.04

WHEEL SPACE TEMP GP - FORWARD(0)	454.20
WHEEL SPACE TEMP GP - FORWARD(1)	462.10
WHEEL SPACE TEMP PT - FORWARD(0)	2191.03
WHEEL SPACE TEMP PT - FORWARD(1)	2191.03
WHEEL SPACE TEMPERATURE PT - AFT(0)	60.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	407.37
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.03
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.03
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	78.46
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	0.00
TOTAL RUN HOURS (Current Day)	11.00
TURBINE EXHAUST PRESSURE	0.00
MAX HORSEPOWER AVAILABLE - ABS UPRATE	10548.94
MIN HORSEPOWER AVAILABLE - ABS UPRATE	2028.86
BRAKE SPECIFIC FUEL CONS - COMPRESSOR BHP	8815.15

Ambient Air Temp	35.11
Shell Cooling Water Temp - Left	100.98
Shell Cooling Water Temp - Right	113.55
Fuel Energy Rate MDT / D	2.76

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.92
GC IMP BRG DRN #2 TEMP	143.60
GC DRV BRG DRN #1 TEMP	150.65
GC THR BRG DRN #2 TEMP	143.54
ACTUAL COMPRESSOR VOL (ACFM)	8974.95
ADIABATIC EFFICIENCY % CURVES	71.97
ADIABATIC HEAD 1-mm/1m CALCULATED	11249.78
ADIABATIC HEAD 1-mm/1m CURVES	14056.58
GAS HORSEPOWER	8072.13
GAS ADIAB CORRECTED w/ MEAS ADIABEFF/FCN	10000.16
BRAKE HORSEPOWER - CURVES	13074.31
MECHANICAL EFFICIENCY - CURVES	0.89
CALC MEAS COMPRESSOR FLOW RATIO	1.50
% @ RATED SPEED	100.02
% OF SPEED BETWEEN MIN / MAX	100.04
SURGE MARGIN - SURGE @ STONEWALL	63.16
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.0714
VIBRATION GP BRG1 - HORIZONTAL	0.5137
VIBRATION GP BRG3 - VERTICAL	0.9421
VIBRATION GP BRG3 - HORIZONTAL	0.5502
VIBRATION POWER TURBINE - VERTICAL	0.1679

Curves Menu

UNIT 30 YEARLY START COUNT	121.0000
UNIT 30 MONTHLY RUNHOURS	55.7694
UNIT 30 YEARLY RUNHOURS	1102.332
UNIT 30 PREV MONTHLY RUNHOURS	0.9992
UNIT 30 PREV YEAR RUNHOURS	22.7654
UNIT 30 LIFETIME RUNHOURS	1427.042

UNIT 30 CURR DAY STR GAS LOSS	0.0000
UNIT 30 CURR MONTH STR GAS LOSS	46.0483
UNIT 30 CURR YEAR STR GAS LOSS	1958.92
UNIT 30 PREV DAY STR GAS LOSS	24.3854
UNIT 30 PREV MONTH STR GAS LOSS	60.3743
UNIT 30 PREV YEAR STR GAS LOSS	793.5375

Station	Units	Communications	Fire & Gas	Alarms / Events	Trend
Exch H1H2	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31
Print	Engine Calcs	Trends	PID Screen	Process	Overview

Login CLIF-SRV-HM-01

User: HMNNINGH100864

Tuesday, December 6, 2022 11:33:34 A.M.

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Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	10172
BRAKE HORSEPOWER (CURVES)	13129
COMPRESSOR FLOW (CALC)	560

PT (LP) SPEED(0)	8803
PT (LP) SPEED(1)	8804
GP (HP) SPEED(0)	8476
GP (HP) SPEED(1)	8478
SUCTION PRESS	563
DISCHARGE PRESS	735
SUCTION TEMP	56
DISCHARGE TEMP	86
NOZZLE ANGLE	-231
EXHAUST GAS TEMP AVG	598.72
AXIAL AIR COMP DIS PRESS	65.33
LUBE OIL PRESS	55.02
FUEL GAS PRESS	163.46
INTERSTAGE PRESSURE	14.51
BELLMOUTH PRESSURE	4.39
FUEL DRO PRIMARY DIFF	47.83
FUEL DRO SECONDARY DIFF	30.31
TURBINE #1 BRG DRN TEMP	126.44
TURBINE #2 BRG DRN TEMP	144.81
TURBINE #3 BRG DRN TEMP	157.08
TURBINE #4 BRG DRN TEMP	159.51
TURBINE #5 BRG DRN TEMP	139.15
SEAL OIL DIFF PRESS	54.05
AXIAL AIR COMPR DISCH TEMP	404.92
FUEL GAS TEMP	35.49
FUEL FLOW - MCF / H	111.20
VERABAR DIFF	32.22

WHEEL SPACE TEMP GP - FORWARD(0)	453.57
WHEEL SPACE TEMP GP - FORWARD(1)	462.00
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.85
WHEEL SPACE TEMPERATURE PT - AFT(1)	408.11
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	56.00
FIN FAN COOLING WATER TEMP OUT	78.83
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	0.00
TOTAL RUN HOURS (Current Day)	11.25
TURBINE EXHAUST PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	14.51
MAX HORSEPOWER AVAILABLE - AMB UP RATE	10542.43
MIN HORSEPOWER AVAILABLE - AMB UP RATE	2928.37
Brake Specific Fuel Cons - Compr BHP	8764.00

AIRPORT AIR TEMP	35.31
SHELL COOLING WATER TEMP-LEFT	101.57
SHELL COOLING WATER TEMP-RIGHT	114.23
FUEL ENERGY RATE MDT/D	2.76

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.92
GC IMP BRG DRN #2 TEMP	144.03
GC DRV BRG DRN #1 TEMP	151.21
GC THR BRG DRN #2 TEMP	143.76
ACTUAL COMPRESSOR VOL (ACFN)	8973.72
ADIABATIC EFFICIENCY % CURVES	71.07
ADIABATIC HEAD 4-km/h CALCULATED	11254.90
ADIABATIC HEAD 4-km/h CURVES	14000.23
GAS HORSEPOWER	8138.10
GAS ADIAB.CORRECTED w MEAS ADIAEFFIC	10172.63
Brake Horsepower - Curves	13129.39
Mechanical Efficiency - Curves	0.80
CALC MEAS COMPRESSOR FLOW RATIO	1.49
% of RATED SPEED	100.05
% of SPEED BETWEEN MIN / MAX	100.10
SURGE MARGIN SURGE & STONEWALL	63.00
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.06
VIBRATION GP BRG1 - VERTICAL	0.9011
VIBRATION GP BRG1 - HORIZONTAL	0.5113
VIBRATION GP BRG3 - VERTICAL	0.8458
VIBRATION GP BRG3 - HORIZONTAL	0.5600
VIBRATION POWER TURBINE - VERTICAL	0.1919

Curves Menu

UNIT 30 YEARLY START COUNT	121.0000
UNIT 30 MONTHLY RUN HOURS	57.0191
UNIT 30 YEARLY RUN HOURS	1182.582
UNIT 30 PREV MONTH RUN HOURS	0.9992
UNIT 30 PREV YEAR RUN HOURS	22.7824
UNIT 30 LIFETIME RUN HOURS	1427.202

UNIT 30 CURR DAY STRT GAS LOSS	0.0000
UNIT 30 CURR MONTH STRT GAS LOSS	46.0483
UNIT 30 CURR YEAR STRT GAS LOSS	1058.062
UNIT 30 PREV DAY STRT GAS LOSS	24.3854
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend			
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31				
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters	

Unit 30 Performance

Active Control Mode

Online

GAS HORSEPOWER (ABAD)	10131
BRAKE HORSEPOWER (CURVES)	13069
COMPRESSOR FLOW (CALC)	552

PT (LP) SPEED(0)	6003
PT (LP) SPEED(1)	6003
GP (HP) SPEED(0)	6469
GP (HP) SPEED(1)	6469
SUCTION PRESS	563
DISCHARGE PRESS	735
SUCTION TEMP	56
DISCHARGE TEMP	98
NOZZLE ANGLE	258
EXHAUST GAS TEMP AVG	958.00
AXIAL AIR COMP DIS PRESS	64.00
LUBE OIL PRESS	55.15
FUEL GAS PRESS	103.32
INTERSTAGE PRESSURE	14.51
BELLMOUTH PRESSURE	4.19
FUEL ORE PRIMARY DIFF	47.69
FUEL ORE SECONDARY DIFF	39.31
TURBINE #1 BRG DRN TEMP	126.06
TURBINE #2 BRG DRN TEMP	144.70
TURBINE #3 BRG DRN TEMP	157.12
TURBINE #4 BRG DRN TEMP	150.34
TURBINE #5 BRG DRN TEMP	139.20
SEAL OIL DIFF PRESS	54.11
AXIAL AIR COMPR DISCH TEMP	404.32
FUEL GAS TEMP	35.53
FUEL FLOW - MCF / H	111.25
VERABAR DIFF	31.40

WHEEL SPACE TEMP GP - FORWARD(0)	453.97
WHEEL SPACE TEMP GP - FORWARD(1)	462.94
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.86
WHEEL SPACE TEMPERATURE PT - AFT(1)	408.87
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	56.00
FIN FAN COOLING WATER TEMP OUT	78.98
RELATIVE EFFICIENCY	9.00
TOTAL STARTS (Current Day)	0.00
TOTAL RUN HOURS (Current Day)	11.50
TURBINE EXHAUST PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	14.51
MAX HORSEPOWER AVAILABLE - A/B UPRATE	10527.10
MIN HORSEPOWER AVAILABLE - A/B UPRATE	2927.10
BRAKE SPECIFIC FUEL CONS. - COMPR BHP	8804.74

Ambient Air Temp	35.76
Shell Cooling Water Temp-Left	101.32
Shell Cooling Water Temp-Right	113.94
Fuel Energy Rate MWh / D	2.76

TOTAL OP COSTS	0.00
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SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.92
GC IMP BRG DRN #2 TEMP	144.89
GC DRV/BRG DRN #1 TEMP	151.31
GC THR BRG DRN #2 TEMP	143.85
ACTUAL COMPRESSOR VOL (ACFM)	8940.56
ADIABATIC EFFICIENCY % CURVES	71.84
ADIABATIC HEAD H-mBFCALCULATED	11259.83
ADIABATIC HEAD H-mBFCURVES	13990.25
GAS HORSEPOWER	8165.06
GAS ADIAB.CORRECTED W MEAS.ADIABLEFFIN	10131.33
BRAKE HORSEPOWER - CURVES	13069.63
MECHANICAL EFFICIENCY - CURVES	0.88
CALC/MEAS COMPRESSOR FLOW RATIO	1.49
% OF RATED SPEED	100.06
% OF SPEED BETWEEN MIN / MAX	100.11
SURGE MARGIN-SURGE IN STONEMILL	62.46
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.0704
VIBRATION GP BRG1 - HORIZONTAL	0.4004
VIBRATION GP BRG3 - VERTICAL	0.0042
VIBRATION GP BRG3 - HORIZONTAL	0.5264
VIBRATION POWER TURBINE - VERTICAL	0.1906

Curves Menu

UNIT 30 YEARLY START COUNT	121.0000
UNIT 30 MONTHLY RUN HOURS	57.2685
UNIT 30 YEARLY RUN HOURS	1102.832
UNIT 30 PREV MONTH RUN HOURS	0.8992
UNIT 30 PREV YEAR RUN HOURS	22.7054
UNIT 30 LIFETIME RUN HOURS	1427.542

UNIT 30 Curr Day Start Gas Loss	0.0000
UNIT 30 Current Month Start Gas Loss	46.9483
UNIT 30 Current Year Start Gas Loss	1958.082
UNIT 30 Previous Day Start Gas Loss	24.3854
UNIT 30 Previous Month Start Gas Loss	69.3743
UNIT 30 Previous Year Start Gas Loss	793.5375

	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend		
Exit Hall	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31			
Print	Engine Calc.	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters

Login: GLF-SRV-HM-01
User: HMNINGH100884
Tuesday December 6, 2022 11:30:05 AM

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Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	10027
Brake Horsepower (Curves)	13018
COMPRESSOR FLOW (CALC)	550

PT (LP) SPEED(0)	5986
PT (LP) SPEED(1)	5907
GP (HP) SPEED(0)	8455
GP (HP) SPEED(1)	8455
SUCTION PRESS	563
DISCHARGE PRESS	735
SUCTION TEMP	58
DISCHARGE TEMP	98
NOZZLE ANGLE	-2.58
EXHAUST GAS TEMP AVG	99.64
AXIAL AIR COMP DIS PRESS	64.55
LUBE OIL PRESS	55.00
FUEL GAS PRESS	162.80
INTERSTAGE PRESSURE	14.26
BELLMOUTH PRESSURE	4.96
FUEL ORF PRIMARY/DIFF	47.82
FUEL ORF SECONDARY/DIFF	39.31
TURBINE #1 BRG DRN TEMP	127.29
TURBINE #2 BRG DRN TEMP	146.39
TURBINE #3 BRG DRN TEMP	157.57
TURBINE #4 BRG DRN TEMP	151.03
TURBINE #5 BRG DRN TEMP	139.05
SEAL OIL DIFF PRESS	53.78
AXIAL AIR COMPR DISCH TEMP	404.22
FUEL GAS TEMP	35.33
FUEL FLOW - MCF / H	111.16
VERBAR DIFF	31.09

WHEEL SPACE TEMP GP - FORWARD(0)	455.24
WHEEL SPACE TEMP GP - FORWARD(1)	403.37
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	400.81
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	56.00
FIN FAN COOLING WATER TEMP OUT	80.11
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	0.00
TOTAL RUN HOURS (Current Day)	11.75
TURBINE EXHAUST PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	14.26
MAX HORSEPOWER AVAILABLE - ABU UP RATE	10517.59
MIN HORSEPOWER AVAILABLE - ABU UP RATE	2926.41
Brake Specific Fuel Cons. - Compr BHP	8933.00

AMBIENT AIR TEMP	36.05
SHELL COOLING WATER TEMP-LEFT	102.86
SHELL COOLING WATER TEMP-RIGHT	115.24
FUEL ENERGY RATE MDTH / D	2.76

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.02
DISCHARGE COMPRESSIBILITY	0.02
GC MP BRG DRN #2 TEMP	144.47
GC DRV BRG DRN #1 TEMP	151.50
GC THR BRG DRN #2 TEMP	143.93
ACTUAL COMPRESSOR VOL (ACFM)	8695.96
ADIABATIC EFFICIENCY % CURVES	72.26
ADIABATIC HEAD 1-lbm/lbf CALCULATED	11239.98
ADIABATIC HEAD 1-lbm/lbf CURVES	14149.98
GAS HORSEPOWER	8021.05
GAS ADIAB CORRECTED W MEAS ADIABLEFF	10027.31
Brake Horsepower - Curves	13018.08
Mechanical Efficiency - Curves	0.80
CALC MEAS COMPRESSOR FLOW RATIO	1.49
% @ RATED SPEED	69.78
% @ SPEED BETWEEN MIN / MAX	90.56
SURGE MARGIN - SURGE @ STONEWALL	62.09
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.9112
VIBRATION GP BRG1 - HORIZONTAL	0.5130
VIBRATION GP BRG3 - VERTICAL	0.8581
VIBRATION GP BRG3 - HORIZONTAL	0.5362
VIBRATION POWER TURBINE - VERTICAL	0.1907

Curves Menu

UNIT 30 YEARLY START COUNT	121.0000
UNIT 30 MONTHLY RUN HOURS	57.5190
UNIT 30 YEARLY RUN HOURS	1193.062
UNIT 30 PREV MONTH RUN HOURS	0.9992
UNIT 30 PREV YEAR RUN HOURS	22.7654
UNIT 30 LIFETIME RUN HOURS	1427.791

UNIT 30 CLRD DAY STRT GAS LOSS	0.0000
UNIT 30 CLRD MONTH STRT GAS LOSS	46.0483
UNIT 30 CLRD YEAR STRT GAS LOSS	1056.082
UNIT 30 PREV DAY STRT GAS LOSS	24.3864
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	703.5375

	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend			
Exit HMI	Unit 27	Unit 29	Unit 29	Unit 30	Unit 31				
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters	

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User: HMNNNGH100884

Thursday, December 8, 2022 11:45:13 A

Unit 30 Performance

Active Control Mode

Online

GAS HORSEPOWER (ABAD)	10245
Brake Horsepower (Curves)	12973
COMPRESSOR FLOW (CALC)	500

PT (LP) SPEED(0)	5997
PT (LP) SPEED(1)	5998
GP (HP) SPEED(0)	8491
GP (HP) SPEED(1)	8491
SUCTION PRESS	563
DISCHARGE PRESS	735
SUCTION TEMP	56
DISCHARGE TEMP	98
NOZZLE ANGLE	2.58
EXHAUST GAS TEMP AVG	957.20
AXIAL AIR COMP DIS PRESS	84.89
LUBE OIL PRESS	55.84
FUEL GAS PRESS	163.18
INTERSTAGE PRESSURE	14.38
BELLMOUTH PRESSURE	1.22
FUEL ORF PRIMARY DIFF	47.61
FUEL ORF SECONDARY DIFF	39.31
TURBINE #1 BRG DRN TEMP	127.02
TURBINE #2 BRG DRN TEMP	145.26
TURBINE #3 BRG DRN TEMP	150.15
TURBINE #4 BRG DRN TEMP	151.46
TURBINE #5 BRG DRN TEMP	140.13
SEAL OIL DIFF PRESS	53.70

AXIAL AIR COMPR DISCH TEMP	467.63
FUEL GAS TEMP	35.34
FUEL FLOW - MCF / H	110.96
VERABAR DIFF	32.27

WHEEL SPACE TEMP GP - FORWARD(0)	458.08
WHEEL SPACE TEMP GP - FORWARD(1)	465.48
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	410.77
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	81.12
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	0.00
TOTAL RUN HOURS (Current Day)	12.00
TURBINE EXHAUST PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	14.38
MAX HORSEPOWER AVAILABLE - AMB UP RATE	10489.44
MIN HORSEPOWER AVAILABLE - AMB UP RATE	2594.19
Brake Specific Fuel Gchs - Compr Bhp	8785.44

AMBIENT AIR TEMP	36.80
SHELL COOLING WATER TEMP-LEFT	103.58
SHELL COOLING WATER TEMP-RIGHT	110.17
FUEL ENERGY RATE MDTD / D	2.76

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.92
GC IMP BRG DRN #2 TEMP	144.98
GC DRV BRG DRN #1 TEMP	151.93
GC TMR BRG DRN #2 TEMP	144.21
ACTUAL COMPRESSOR VOL (ACFM)	9050.59
ADIABATIC EFFICIENCY % CURVES	71.18
ADIABATIC HEAD 1-lbm/lbf CALCULATED	11229.48
ADIABATIC HEAD 1-lbm/lbf CURVES	13590.67
GAS HORSEPOWER	8198.59
GAS ADIAB CORRECTED w/ MEAS ADIAEFFIC	10245.74
Brake Horsepower - Curves	12973.39
Mechanical Efficiency - Curves	0.80
CALC/MEAS COMPRESSOR FLOW RATIO	1.51
% OF RATED SPEED	99.96
% OF SPEED BETWEEN MIN / MAX	99.93
Surge Margin - Surge In Stoenwall	64.02
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.9265
VIBRATION GP BRG1 - HORIZONTAL	0.5074
VIBRATION GP BRG3 - VERTICAL	0.8509
VIBRATION GP BRG3 - HORIZONTAL	0.5323
VIBRATION POWER TURBINE - VERTICAL	0.1907

Curves Menu

UNIT 30 YEARLY START COUNT	121.0000
UNIT 30 MONTHLY RUNHOURS	57.7689
UNIT 30 YEARLY RUNHOURS	1103.332
UNIT 30 PREV MONTH RUNHOURS	0.9992
UNIT 30 PREV YEAR RUNHOURS	22.7054
UNIT 30 LIFETIME RUNHOURS	1428.041

UNIT 30 Curr Day Start Gas Loss	0.0000
UNIT 30 Curr Month Start Gas Loss	46.0483
UNIT 30 Curr Year Start Gas Loss	1958.082
UNIT 30 Prev Day Start Gas Loss	24.3864
UNIT 30 Prev Month Start Gas Loss	69.3743
UNIT 30 Prev Year Start Gas Loss	793.5375

	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend			
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31				
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters	

Login: CLIF-SRV-HMI-01
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Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	10115
BRKE HORSEPOWER (CURVES)	13131
COMPRESSOR FLOW (GALC)	558

PT (LP) SPEED(0)	5900
PT (LP) SPEED(1)	5900
GP (HP) SPEED(0)	6494
GP (HP) SPEED(1)	6494
SUCTION PRESS	583
DISCHARGE PRESS	736
SUCTION TEMP	56
DISCHARGE TEMP	98
NOZZLE ANGLE	-2.0
EXHAUST GAS TEMP AVG	590.70
AXIAL AIR COMP DIS PRESS	85.04
LUBE OIL PRESS	54.00
FUEL GAS PRESS	102.03
INTERSTAGE PRESSURE	14.28
BELLMOUTH PRESSURE	4.40
FUEL ORF PRIMARYDIFF	47.88
FUEL ORF SECONDARYDIFF	39.31
TURBINE #1 BRG DRN TEMP	126.22
TURBINE #2 BRG DRN TEMP	126.22
TURBINE #3 BRG DRN TEMP	138.57
TURBINE #4 BRG DRN TEMP	131.70
TURBINE #5 BRG DRN TEMP	140.51
SEAL ORF DIFF PRESS	53.89
AXIAL AIR COMPR DISCH TEMP	408.73
FUEL GAS TEMP	35.56
FUEL FLOW - MCF / H	111.04
VERABAR DIFF	31.81

Axial Air Compr Disch Temp	408.73
Fuel Gas Temp	35.56
Fuel Flow - MCF / H	111.04
Verabar Diff	31.81

WHEEL SPACE TEMP GP - FORWARD(0)	458.38
WHEEL SPACE TEMP GP - FORWARD(1)	465.76
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.85
WHEEL SPACE TEMPERATURE PT - AFT(1)	411.04
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	56.00
FIN FAN COOLING WATER TEMP OUT	81.53
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	0.00
TOTAL RUN HOURS (Current Day)	12.25
TURBINE EXHAUST PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	14.28
MAX HORSEPOWER AVAILABLE - AMB UP RATE	10471.70
MIN HORSEPOWER AVAILABLE - AMB UP RATE	2922.80
BRKE SPECIFIC FUEL CONS - CONPR BHP	8760.31

AIRBENT AIR TEMP	37.43
SHELL COOLING WATER TEMP-LEFT	104.11
SHELL COOLING WATER TEMP-RIGHT	110.07
FUEL ENERGY RATE MDTD / D	2.76

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.92
GC IMP BRG DRN #2 TEMP	145.26
GC DRV BRG DRN #1 TEMP	152.26
GC THR BRG DRN #2 TEMP	144.50
ACTUAL COMPRESSOR VOL (ACFM)	8973.53
ADIABATIC EFFICIENCY % CURVES	72.04
ADIABATIC HEAD 1-lbm/bhp CALCULATED	11237.78
ADIABATIC HEAD 1-lbm/bhp CURVES	14091.10
GAS HORSEPOWER	8092.07
GAS ADIAB CORRECTED W MEAS ADIAB.EFFIGN	10115.09
BRKE HORSEPOWER - CURVES	13131.12
MECHANICAL EFFICIENCY - CURVES	0.80
CALC MEAS COMPRESSOR FLOW RATIO	1.50
% OF RATED SPEED	99.99
% OF SPEED BETWEEN MIN / MAX	99.97
SURGE MARGIN - SURGE & STONEWALL	63.19
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.0035
VIBRATION GP BRG1 - HORIZONTAL	0.5197
VIBRATION GP BRG3 - VERTICAL	0.0500
VIBRATION GP BRG3 - HORIZONTAL	0.4007
VIBRATION PONERTURBINE - VERTICAL	0.1906

Curves Menu

UNIT 30 YEARLY START COUNT	121.0000
UNIT 30 MONTHLY RUNHOURS	58.0196
UNIT 30 YEARLY RUNHOURS	1193.563
UNIT 30 PREV MONTH RUNHOURS	0.9992
UNIT 30 PREV YEAR RUN HOURS	22.7854
UNIT 30 LIFETIME RUNHOURS	1429.202

UNIT 30 CURR DAY STRT GAS LOSS	0.0000
UNIT 30 CURR MONTH STRT GAS LOSS	40.0483
UNIT 30 CURR YEAR STRT GAS LOSS	1958.002
UNIT 30 PREV DAY STRT GAS LOSS	24.3864
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

Station	Units	Communications	Fire & Gas	Alarms / Events	Trend	
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31	
Print	Engine Cals	Trends	PID Screen	Process	Overview	Surge Map Diagnostics Parameters

Login CLIF-SRV-HMI-01



User: HMNINGH1100884

Tuesday, December 6, 2022

12:15:05 P

TSP Name	ID	Date	BTU	CO2	N2	Gravity	Methane	Ethane	Propane	Ibutane	Nbutane	Ipentane	Npentane	C6	C7	H	Helium	Oxygen	H20
Northern Natural Gas Company	9049	12/5/2022	1020.555	0.105	3.081	0.593	92.372	3.986	0.36	0.021	0.048	0.009	0.008	0.005	0.005	0	0	0	
Northern Natural Gas Company	9049	12/4/2022	1024.171	0.077	3.158	0.596	91.946	4.24	0.451	0.028	0.063	0.012	0.011	0.007	0.007	0	0	0	
Northern Natural Gas Company	9049	12/3/2022	1024.906	0.136	3.195	0.598	91.754	4.232	0.531	0.035	0.081	0.013	0.012	0.006	0.006	0	0	0	
Northern Natural Gas Company	9049	12/2/2022	1025.411	0.126	3.234	0.598	91.588	4.389	0.521	0.032	0.071	0.012	0.012	0.007	0.007	0	0	0	
Northern Natural Gas Company	9049	12/1/2022	1025.292	0.091	3.286	0.598	91.534	4.457	0.497	0.03	0.068	0.012	0.011	0.007	0.007	0	0	0	
Northern Natural Gas Company	9049	11/30/2022	1022.314	0.132	3.181	0.596	91.921	4.24	0.419	0.024	0.055	0.009	0.009	0.005	0.005	0	0	0	
Northern Natural Gas Company	9049	11/29/2022	1019.452	0.164	3.085	0.593	92.312	4.013	0.344	0.019	0.042	0.007	0.007	0.004	0.004	0	0	0	
Northern Natural Gas Company	9049	11/28/2022	1021.333	0.131	3.104	0.594	92.167	4.123	0.379	0.022	0.049	0.008	0.008	0.004	0.004	0	0	0	
Northern Natural Gas Company	9049	11/27/2022	1020.72	0.107	3.126	0.594	92.233	4.065	0.379	0.021	0.047	0.007	0.007	0.004	0.004	0	0	0	
Northern Natural Gas Company	9049	11/26/2022	1023.614	0.069	3.244	0.596	91.811	4.309	0.45	0.026	0.06	0.01	0.009	0.006	0.006	0	0	0	
Northern Natural Gas Company	9049	11/25/2022	1025.407	0.177	2.972	0.596	91.896	4.42	0.436	0.023	0.052	0.008	0.008	0.004	0.004	0	0	0	
Northern Natural Gas Company	9049	11/24/2022	1022.394	0.177	2.756	0.592	92.638	4.001	0.358	0.018	0.037	0.005	0.005	0.002	0.002	0	0	0	
Northern Natural Gas Company	9049	11/23/2022	1020.988	0.18	2.595	0.589	93.184	3.642	0.319	0.018	0.041	0.007	0.007	0.003	0.003	0	0	0	
Northern Natural Gas Company	9049	11/22/2022	1022.757	0.189	2.85	0.593	92.445	4.038	0.382	0.021	0.047	0.008	0.009	0.006	0.006	0	0	0	
Northern Natural Gas Company	9049	11/21/2022	1022.832	0.199	2.986	0.595	92.142	4.159	0.411	0.023	0.051	0.009	0.01	0.006	0.006	0	0	0	
Northern Natural Gas Company	9049	11/20/2022	1020.978	0.169	2.943	0.593	92.509	3.887	0.396	0.022	0.05	0.008	0.009	0.003	0.003	0	0	0	
Northern Natural Gas Company	9049	11/19/2022	1017.785	0.16	2.733	0.589	93.314	3.396	0.324	0.017	0.037	0.006	0.006	0.003	0.003	0	0	0	
Northern Natural Gas Company	9049	11/18/2022	1014.673	0.176	3.26	0.592	92.596	3.478	0.385	0.022	0.053	0.009	0.009	0.005	0.005	0	0	0	
Northern Natural Gas Company	9049	11/17/2022	1014.444	0.178	3.306	0.593	92.514	3.512	0.387	0.022	0.052	0.008	0.009	0.006	0.006	0	0	0	
Northern Natural Gas Company	9049	11/16/2022	1013.256	0.17	3.309	0.592	92.625	3.443	0.363	0.019	0.047	0.007	0.008	0.005	0.005	0	0	0	
Northern Natural Gas Company	9049	11/15/2022	1011.794	0.155	3.179	0.589	93.067	3.21	0.314	0.016	0.04	0.006	0.006	0.003	0.003	0	0	0	
Northern Natural Gas Company	9049	11/14/2022	1011.603	0.15	3.309	0.591	92.858	3.243	0.359	0.018	0.044	0.007	0.007	0.003	0.003	0	0	0	
Northern Natural Gas Company	9049	11/13/2022	1015.315	0.122	3.234	0.592	92.605	3.603	0.359	0.018	0.041	0.007	0.007	0.003	0.003	0	0	0	
Northern Natural Gas Company	9049	11/12/2022	1053.063	0.981	1.132	0.607	90.676	6.647	0.501	0.02	0.035	0.004	0.003	0.001	0.001	0	0	0	
Northern Natural Gas Company	9049	11/11/2022	1065.811	1.322	0.475	0.614	89.742	7.887	0.526	0.018	0.026	0.002	0.002	0	0	0	0	0	
Northern Natural Gas Company	9049	11/10/2022	1054.315	1.07	0.926	0.607	90.708	6.79	0.457	0.015	0.027	0.003	0.002	0	0	0	0	0	
Northern Natural Gas Company	9049	11/9/2022	1062.53	1.262	0.595	0.612	90.074	7.462	0.551	0.019	0.032	0.003	0.003	0	0	0	0	0	
Northern Natural Gas Company	9049	11/8/2022	1061.31	1.24	0.671	0.612	90.097	7.395	0.541	0.019	0.032	0.003	0.002	0	0	0	0	0	
Northern Natural Gas Company	9049	11/7/2022	1059.364	1.251	0.745	0.612	90.133	7.29	0.525	0.018	0.031	0.003	0.002	0.001	0.001	0	0	0	
Northern Natural Gas Company	9049	11/6/2022	1059.41	1.268	0.817	0.613	89.937	7.386	0.534	0.019	0.032	0.003	0.003	0.001	0.001	0	0	0	
Northern Natural Gas Company	9049	11/5/2022	1061.389	1.239	0.691	0.612	90.062	7.387	0.565	0.018	0.032	0.002	0.002	0	0	0	0	0	

TSP Name	ID	Date	BTU	CO2	N2	Gravity	Methane	Ethane	Propane	Ibutane	Nbutane	Ipentane	Npentane	C6	C7	H	Helium	Oxygen	H2O
Northern Natural Gas Company	9049	12/5/2022	1020.555	0.105	3.081	0.593	92.372	3.986	0.36	0.021	0.048	0.009	0.008	0.005	0.005	0	0		
Northern Natural Gas Company	9049	12/4/2022	1024.171	0.077	3.158	0.596	91.946	4.24	0.451	0.028	0.063	0.012	0.011	0.007	0.007	0	0		
Northern Natural Gas Company	9049	12/3/2022	1024.906	0.136	3.195	0.598	91.754	4.232	0.531	0.035	0.081	0.013	0.012	0.006	0.006	0	0		
Northern Natural Gas Company	9049	12/2/2022	1025.411	0.126	3.234	0.598	91.588	4.389	0.521	0.032	0.071	0.012	0.012	0.007	0.007	0	0		
Northern Natural Gas Company	9049	12/1/2022	1025.292	0.091	3.286	0.598	91.534	4.457	0.497	0.03	0.068	0.012	0.011	0.007	0.007	0	0		
Northern Natural Gas Company	9049	11/30/2022	1022.314	0.132	3.181	0.596	91.921	4.24	0.419	0.024	0.055	0.009	0.009	0.005	0.005	0	0		
Northern Natural Gas Company	9049	11/29/2022	1019.452	0.164	3.085	0.593	92.312	4.013	0.344	0.019	0.042	0.007	0.007	0.004	0.004	0	0		
Northern Natural Gas Company	9049	11/28/2022	1021.333	0.131	3.104	0.594	92.167	4.123	0.379	0.022	0.049	0.008	0.008	0.004	0.004	0	0		
Northern Natural Gas Company	9049	11/27/2022	1020.72	0.107	3.126	0.594	92.233	4.065	0.379	0.021	0.047	0.007	0.007	0.004	0.004	0	0		
Northern Natural Gas Company	9049	11/26/2022	1023.614	0.069	3.244	0.596	91.811	4.309	0.45	0.026	0.06	0.01	0.009	0.006	0.006	0	0		
Northern Natural Gas Company	9049	11/25/2022	1025.407	0.177	2.972	0.596	91.896	4.42	0.436	0.023	0.052	0.008	0.008	0.004	0.004	0	0		
Northern Natural Gas Company	9049	11/24/2022	1022.394	0.177	2.756	0.592	92.638	4.001	0.358	0.018	0.037	0.005	0.005	0.002	0.002	0	0		
Northern Natural Gas Company	9049	11/23/2022	1020.988	0.18	2.595	0.589	93.184	3.642	0.319	0.018	0.041	0.007	0.007	0.003	0.003	0	0		
Northern Natural Gas Company	9049	11/22/2022	1022.757	0.189	2.85	0.593	92.445	4.038	0.382	0.021	0.047	0.008	0.009	0.006	0.006	0	0		
Northern Natural Gas Company	9049	11/21/2022	1022.832	0.199	2.986	0.595	92.142	4.159	0.411	0.023	0.051	0.009	0.01	0.006	0.006	0	0		
Northern Natural Gas Company	9049	11/20/2022	1020.978	0.169	2.943	0.593	92.509	3.887	0.396	0.022	0.05	0.008	0.009	0.003	0.003	0	0		
Northern Natural Gas Company	9049	11/19/2022	1017.785	0.16	2.733	0.589	93.314	3.396	0.324	0.017	0.037	0.006	0.006	0.003	0.003	0	0		
Northern Natural Gas Company	9049	11/18/2022	1014.673	0.176	3.26	0.592	92.596	3.478	0.385	0.022	0.053	0.009	0.009	0.005	0.005	0	0		
Northern Natural Gas Company	9049	11/17/2022	1014.444	0.178	3.306	0.593	92.514	3.512	0.387	0.022	0.052	0.008	0.009	0.006	0.006	0	0		
Northern Natural Gas Company	9049	11/16/2022	1013.256	0.17	3.309	0.592	92.625	3.443	0.363	0.019	0.047	0.007	0.008	0.005	0.005	0	0		
Northern Natural Gas Company	9049	11/15/2022	1011.794	0.155	3.179	0.589	93.067	3.21	0.314	0.016	0.04	0.006	0.006	0.003	0.003	0	0		
Northern Natural Gas Company	9049	11/14/2022	1011.603	0.15	3.309	0.591	92.858	3.243	0.359	0.018	0.044	0.007	0.007	0.003	0.003	0	0		
Northern Natural Gas Company	9049	11/13/2022	1015.315	0.122	3.234	0.592	92.605	3.603	0.359	0.018	0.041	0.007	0.007	0.003	0.003	0	0		
Northern Natural Gas Company	9049	11/12/2022	1053.063	0.981	1.132	0.607	90.676	6.647	0.501	0.02	0.035	0.004	0.003	0.001	0.001	0	0		
Northern Natural Gas Company	9049	11/11/2022	1065.811	1.322	0.475	0.614	89.742	7.887	0.526	0.018	0.026	0.002	0.002	0	0	0	0		
Northern Natural Gas Company	9049	11/10/2022	1054.315	1.07	0.926	0.607	90.708	6.79	0.457	0.015	0.027	0.003	0.002	0	0	0	0		
Northern Natural Gas Company	9049	11/9/2022	1062.53	1.262	0.595	0.612	90.074	7.462	0.551	0.019	0.032	0.003	0.003	0	0	0	0		
Northern Natural Gas Company	9049	11/8/2022	1061.31	1.24	0.671	0.612	90.097	7.395	0.541	0.019	0.032	0.003	0.002	0	0	0	0		
Northern Natural Gas Company	9049	11/7/2022	1059.364	1.251	0.745	0.612	90.133	7.29	0.525	0.018	0.031	0.003	0.002	0.001	0.001	0	0		
Northern Natural Gas Company	9049	11/6/2022	1059.41	1.268	0.817	0.613	89.937	7.386	0.534	0.019	0.032	0.003	0.003	0.001	0.001	0	0		
Northern Natural Gas Company	9049	11/5/2022	1061.389	1.239	0.691	0.612	90.062	7.387	0.565	0.018	0.032	0.002	0.002	0	0	0	0		

12/5/2022 9:36:27 AM	Turbine Control	TCB_PLC_Rem_Run	PLC keyswitch is NOT in RUN mode
12/5/2022 9:40:45 AM	Unit 31	US1_AIR_FLTR_STS_ERROR_1	Air Filter Motor does not have permission
12/5/2022 9:45:42 AM	Unit 31	US1_AIR_FLTR_STS_ERROR_1	Air Filter Motor running uncommanded

4 12 185



Clifton RTU Data

	B-Line	C-Line	D-Line	E-Line
Date				
Time				
BkFlo Current MMBTU Accumulator	0.000000	0.000000	0.000000	0.000000
BkFlo Current MMCFD Accumulator	0.000000	0.000000	0.000000	0.000000
BkFlo Prev. MMBTU Accumulator	0.000000	2447.04610	4588.61430	0.000000
BkFlo Prev. MMCFD Accumulator	0.000000	2495.81300	4664.53100	0.000000
Current MMBTU Accumulator	303.116730	8386.55500	9608.49400	47946.2660
Current MMCFD Accumulator	294.812440	8198.46400	9442.77400	47258.0400
Prev. MMBTU Accumulator	5834.99300	55793.7070	60965.4300	475024.160
Prev. MMCFD Accumulator	5667.39900	54669.9840	59963.4650	467933.720
Flowing Temp	50.427350	68.315020	69.254280	86.167940
Static Press	631.584300	647.546000	648.656900	766.554750
BkFlo MMBTU Rate	0.000000	0.000000	0.000000	0.000000
BkFlo MMCFD Rate	0.000000	0.000000	0.000000	0.000000
MMBTU Rate	2889.35910	205122.600	265239.060	530740.700
MMCFD Rate	2807.65800	201089.020	260233.030	522583.630
Quality Current BTU	1029.09940	1020.05870	1019.23676	1015.60910
Quality Current CO2 Factor	0.222797	0.124657	0.138559	0.151366
Quality Current Ethane	4.100759	3.885949	3.843017	3.462839
Quality Current H2O	0.837153	1.190945	1.110025	0.516385
Quality Current Hexane	0.023857	0.005393	0.003441	0.000000
Quality Current I-Butane	0.051043	0.020724	0.020166	0.012160
Quality Current I-Pentane	0.020487	0.008685	0.008236	0.004874
Quality Current Methane	91.302245	92.550080	92.595440	93.305760
Quality Current N-Butane	0.097430	0.045904	0.044415	0.025534
Quality Current N-Pentane	0.020983	0.008354	0.007768	0.004920
Quality Current N2 Factor	2.949668	3.002294	3.001083	2.803766
Quality Current Propane	0.586877	0.342568	0.334434	0.224755
Quality Current Specific Gravity	0.599105	0.592277	0.591963	0.587758

◀	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend
Exit HMI	SCADA Data	Gas Quality	RTU Data			
Print						

Login	CLIF-SRV-HMI-01			
User:	HMINNGH29281			
Monday, December 5, 2022	11:01:23 AM			

12/5/2022 9:36:27 AM Turbine Control TCE_PLUG_REL_RUN PLC keyswitch is NOT in RUN mode
12/5/2022 9:46:42 AM Unit 30 U01_AIR_FLTR_STG_ERROR_3 Air Filter Motor does not have permission
12/5/2022 9:46:42 AM Unit 30 U01_AIR_FLTR_STG_ERROR_0 Air Filter Motor running uncommanded

0 4 12 186

Unit 30 Performance

Active Control Mode	
OnLine	
GAS HORSEPOWER (ABAD)	3810
BRAKE HORSEPOWER (CURVES)	4670
COMPRESSOR FLOW (CALC)	438
PT (LP) SPEED(0)	4277
PT (LP) SPEED(1)	4277
GP (HP) SPEED(0)	5600
GP (HP) SPEED(1)	5600
SUCTION PRESS	572
DISCHARGE PRESS	850
SUCTION TEMP	50
DISCHARGE TEMP	70
NOZZLE ANGLE	-123
EXHAUST GAS TEMP AVG	799.13
AXIAL AIR COMP DIS PRESS	4154
LUBE OIL PRESS	54.81
FUEL GAS PRESS	100.29
INTERSTAGE PRESSURE	7.21
BELLMOUTH PRESSURE	2.33
FUEL ORF PRIMARY DIFF	16.29
FUEL ORF SECONDARY DIFF	30.31
TURBINE #1 BRG DRN TEMP	105.87
TURBINE #2 BRG DRN TEMP	115.04
TURBINE #3 BRG DRN TEMP	117.30
TURBINE #4 BRG DRN TEMP	110.72
TURBINE #5 BRG DRN TEMP	104.55
SEAL OIL DIFF PRESS	50.11
AXIAL AIR COMPR DISCH TEMP	304.99
FUEL GAS TEMP	43.21
FUEL FLOW - MCF / H	65.90
VERABAR DIFF	19.02
WHEEL SPACE TEMP GP - FORWARD(0)	
323.94	
WHEEL SPACE TEMP GP - FORWARD(1)	
328.92	
WHEEL SPACE TEMP PT - FORWARD(0)	
2191.93	
WHEEL SPACE TEMP PT - FORWARD(1)	
2191.93	
WHEEL SPACE TEMPERATURE PT - AFT(0)	
68.65	
WHEEL SPACE TEMPERATURE PT - AFT(1)	
278.01	
WHEEL SPACE TEMPERATURE GP - AFT(0)	
2191.93	
WHEEL SPACE TEMPERATURE GP - AFT(1)	
2191.93	
FIN FAN COOLING WATER TEMP IN	
55.00	
FIN FAN COOLING WATER TEMP OUT	
79.92	
RELATIVE EFFICIENCY	
0.00	
TOTAL STARTS (Current Day)	
1.00	
TOTAL RUN HOURS (Current Day)	
0.51	
TURBINE EXHAUST PRESSURE	
0.00	
TURBINE EXHAUST INTERSTAGE PRESSURE	
7.27	
MAX HORSEPOWER AVAILABLE - AUB UPRATE	
10348.99	
MIN HORSEPOWER AVAILABLE - AUB UPRATE	
2915.18	
BRAKE SPECIFIC FUEL CONS - COMPR BHP	
14516.18	
AMBIENT AIR TEMP	
41.04	
SHELL COOLING WATER TEMP-LEFT	
88.97	
SHELL COOLING WATER TEMP-RIGHT	
94.93	
FUEL ENERGY RATE MDTH / D	
1.63	
TOTAL OP COSTS	
0.00	

SUCTION COMPRESSIBILITY	0.91
DISCHARGE COMPRESSIBILITY	0.91
GC IMP BRG DRN #2 TEMP	107.51
GC DRV BRG DRH #1 TEMP	114.47
GC THR BRG DRN #2 TEMP	111.39
ACTUAL COMPRESSOR VOL (ACF/H)	6072.80
ADIABATIC EFFICIENCY % CURVES	69.00
ADIABATIC HEAD Δ h _m CALCULATED	5275.88
ADIABATIC HEAD Δ h _m CURVES	6097.06
GAS HORSEPOWER	3048.05
GAS ADIAB CORRECTED w MEAS ADIAB EFFICIEN	3810.06
BRAKE HORSEPOWER - CURVES	4670.19
MECHANICAL EFFICIENCY - CURVES	0.80
CALC/MEAS COMPRESSOR FLOW RATIO	1.81
% of RATED SPEED	71.29
% of SPEED BETWEEN MIN / MAX	42.58
SURGE MARGIN SURGE & STONEWALL	75.27
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG - VERTICAL	0.6859
VIBRATION GP BRG1 - HORIZONTAL	0.3013
VIBRATION GP BRG2 - VERTICAL	0.7771
VIBRATION GP BRG3 - HORIZONTAL	0.5671
VIBRATION POWER TURBINE - VERTICAL	0.0407
UNIT 30 YEARLY START COUNT	120.0000
UNIT 30 MONTHLY RUN HOURS	0.5120
UNIT 30 YEARLY RUN HOURS	1136.075
UNIT 30 PREV MONTH RUN HOURS	0.9992
UNIT 30 PREV YEAR RUN HOURS	22.7854
UNIT 30 LIFETIME RUN HOURS	1370.668
UNIT 30 CURR DAY STRG GAS LOSS	21.6629
UNIT 30 CURR MONTH STRG GAS LOSS	21.6629
UNIT 30 CURR YEAR STRG GAS LOSS	1933.697
UNIT 30 PREV DAY STRG GAS LOSS	0.0000
UNIT 30 PREV MONTH STRG GAS LOSS	69.3743
UNIT 30 PREV YEAR STRG GAS LOSS	793.5375

Curves Menu

◀	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend			
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31				
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters	

◀ Login: CLIF-SRV-HMI-01 ● ● ●
 User: HMINNGH29281 Monday, December 5, 2022 11:01:55 AM
1:501 AM
12/5/2022

12/5/2022 11:30:09 AM Station STN_VS_GEN_RUN
 12/5/2022 9:36:27 AM Turbine Control TCG_PLC_Rem_Run
 12/5/2022 9:46:42 AM Unit 31 U31_NR_FLTR_STS_ERROR_3

Generator Running Status
 PLC keyswitch is NOT in RUN mode
 Air Filter Motor does not have permission



Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	4784
BRAKE HORSEPOWER (CURVES)	5792
COMPRESSOR FLOW (CALC)	467

PT (LP) SPEED(0)	4628
PT (LP) SPEED(1)	4629
GP (HP) SPEED(0)	5885
GP (HP) SPEED(1)	5885
SUCTION PRESS	565
DISCHARGE PRESS	657
SUCTION TEMP	52
DISCHARGE TEMP	75
NOZZLE ANGLE	285
EXHAUST GAS TEMP AVG	89.77
AXIAL AIR COMP DIS PRESS	43
LUBE OIL PRESS	5424
FUEL GAS PRESS	167.52
INTERSTAGE PRESSURE	871
BELLMOUTH PRESSURE	298
FUEL ORF PRIMARY DIFF	21.19
FUEL ORF SECONDARY DIFF	39.31
TURBINE #1 BRG DRN TEMP	115.19
TURBINE #2 BRG DRN TEMP	125.11
TURBINE #3 BRG DRN TEMP	130.50
TURBINE #4 BRG DRN TEMP	124.68
TURBINE #5 BRG DRN TEMP	117.51
SEAL OIL DIFF PRESS	4610
AXIAL AIR COMPR DISCH TEMP	340.75
FUEL GAS TEMP	43.68
FUEL FLOW - MCF / H	74.46
VERABAR DIFF	22.08

WHEEL SPACE TEMP GP - FORWARD(0)	358.71
WHEEL SPACE TEMP GP - FORWARD(1)	384.84
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	329.05
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	76.89
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	1.01
TURBINE EXHAUST INTERSTAGE PRESSURE	0.00
MAX HORSEPOWER AVAILABLE - AUB UP RATE	10276.81
MIN HORSEPOWER AVAILABLE - AUB UP RATE	2913.62
BRAKE SPECIFIC FUEL CONCS - COMPR BHP	13243.49

AMBIENT AIR TEMP	42.90
SHELL COOLING WATER TEMP-LEFT	52.49
SHELL COOLING WATER TEMP-RIGHT	100.44
FUEL ENERGY RATE MDT / D	1.84

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.91
DISCHARGE COMPRESSIBILITY	0.92
GC IMP BRG DRN #2 TEMP	121.30
GC DRV BRG DRN #1 TEMP	129.40
GC THR BRG DRN #2 TEMP	124.71
ACTUAL COMPRESSOR VOL (ACFM)	7425.80
ADIABATIC EFFICIENCY % CURVES	69.00
ADIABATIC HEAD 1-mm CALCULATED	6237.00
ADIABATIC HEAD 1-mm CURVES	7138.74
GAS HORSEPOWER	3827.81
GAS ADIAB CORRECTED w MEAS ADIAB EFFICIENCY	4784.77
BRAKE HORSEPOWER - CURVES	5792.91
MECHANICAL EFFICIENCY - CURVES	0.90
CALC MEAS COMPRESSOR FLOW RATIO	1.60
% OF RATED SPEED	77.15
% OF SPEED BETWEEN MIN / MAX	54.30
SURGE MARGIN SURGE B STONEWALL	75.01
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.5756
VIBRATION GP BRG1 - HORIZONTAL	0.3839
VIBRATION GP BRG3 - VERTICAL	0.8532
VIBRATION GP BRG3 - HORIZONTAL	0.6126
VIBRATION POWER TURBINE - VERTICAL	0.0638

UNIT 30 YEARLY START COUNT	120.0000
UNIT 30 MONTHLY RUN HOURS	1.0055
UNIT 30 YEARLY RUN HOURS	1130.568
UNIT 30 PREV MONTH RUN HOURS	0.9992
UNIT 30 PREV YEAR RUN HOURS	22.7854
UNIT 30 LIFETIME RUN HOURS	1371.162

UNIT 30 CURR DAY STRT GAS LOSS	21.6629
UNIT 30 CURR MONTH STRT GAS LOSS	21.6629
UNIT 30 CURRYEAR STRT GAS LOSS	193.697
UNIT 30 PREV DAY STRT GAS LOSS	0.0000
UNIT 30 PREV MONTH STRT GAS LOSS	89.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

Curves Menu

Login CLIF-SRV-HMI-01
 User: HMININGH29281
 Monday, December 5, 2022 11:31:31 AM
 12/5/2022

Station	Units	Communications	Fire & Gas	Alarms / Events	Trend				
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31				
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters	

12/5/2022 9:36:27 AM	Turbine Control	TCS_PLUG_REM_RUN	PLC keyswitch is NOT in RUN mode
12/5/2022 9:46:42 AM	Unit 31	U01_AIR_FLTR_ST5_ERROR_3	Air Filter Motor does not have permission
12/5/2022 9:46:42 AM	Unit 31	U01_AIR_FLTR_ST5_ERROR_3	Air Filter Motor running uncommanded



Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	8011
BRAKE HORSEPOWER (CURVES)	9757
COMPRESSOR FLOW (CALC)	581

PT (LP) SPEED(0)	5439
PT (LP) SPEED(1)	5439
GP (HP) SPEED(0)	6099
GP (HP) SPEED(1)	6099
SUCTION PRESS	563
DISCHARGE PRESS	673
SUCTION TEMP	58
DISCHARGE TEMP	90
NOZZLE ANGLE	345
EXHAUST GAS TEMP AVG	93.95
AXIAL AIR COMP DIS PRESS	5448
LUBE OIL PRESS	5452
FUEL GAS PRESS	100.35
INTERSTAGE PRESSURE	12.15
BELLMOUTH PRESSURE	352
FUEL ORF PRIMARY DIFF	34.39
FUEL ORF SECONDARY DIFF	39.31
TURBINE #1 BRG DRN TEMP	119.90
TURBINE #2 BRG DRN TEMP	133.15
TURBINE #3 BRG DRN TEMP	139.87
TURBINE #4 BRG DRN TEMP	132.17
TURBINE #5 BRG DRN TEMP	125.92
SEAL OIL DIFF PRESS	53.12
AXIAL AIR COMPR DISCH TEMP	38.77
FUEL GAS TEMP	43.38
FUEL FLOW - MCF / H	95.40
VERABAR DIFF	35.11

WHEEL SPACE TEMP GP - FORWARD(0)	423.18
WHEEL SPACE TEMP GP - FORWARD(1)	432.20
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	390.89
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	78.60
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	1.23
TURBINE EXHAUST INTERSTAGE PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	12.15
MAX HORSEPOWER AVAILABLE - AWP UPRATE	10247.12
MIN HORSEPOWER AVAILABLE - AWP UPRATE	2912.97
BRAKE SPECIFIC FUEL CONS - COMPR BHP	10006.92

AMBIENT AIR TEMP	43.68
SHELL COOLING WATER TEMP-LEFT	99.04
SHELL COOLING WATER TEMP-RIGHT	100.17
FUEL ENERGY RATE MDTD / D	2.36

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.92
GC IMP BRG DRN #2 TEMP	131.12
GC DRV BRG DRN #1 TEMP	137.83
GC THR BRG DRN #2 TEMP	134.66
ACTUAL COMPRESSOR VOL (ACFM)	9279.52
ADIABATIC EFFICIENCY % CURVES	69.00
ADIABATIC HEAD 1-bm CALCULATED	8256.38
ADIABATIC HEAD 1-bm CURVES	9862.22
GAS HORSEPOWER	6408.95
GAS ADIAB CORRECTED w/MEAS ADIAB EFFICIEN	8011.19
BRAKE HORSEPOWER - CURVES	9757.24
MECHANICAL EFFICIENCY - CURVES	0.80
CALC MEAS COMPRESSOR FLOW RATIO	1.71
% OF RATED SPEED	90.65
% OF SPEED BETWEEN 1 MIN / MAX	81.31
SURGE MARGIN - SURGE b/STONEWALL	86.12
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.4970
VIBRATION GP BRG1 - HORIZONTAL	0.4695
VIBRATION GP BRG3 - VERTICAL	0.9069
VIBRATION GP BRG3 - HORIZONTAL	0.6689
VIBRATION POWER TURBINE - VERTICAL	0.1180

Curves Menu

UNIT 30 YEARLY START COUNT	120.0000
UNIT 30 MONTHLY RUNHOURS	12332
UNIT 30 YEARLY RUNHOURS	1136798
UNIT 30 PREV MONTH RUNHOURS	0.9982
UNIT 30 PREV YEAR RUNHOURS	22.7854
UNIT 30 LIFETIME RUNHOURS	1371388

UNIT 30 CURR DAY STRT GAS LOSS	21.6629
UNIT 30 CURR MONTH STRT GAS LOSS	21.6629
UNIT 30 CURR YEAR STRT GAS LOSS	1933.687
UNIT 30 PREV DAY STRT GAS LOSS	0.0000
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

Station	Units	Communications	Fire & Gas	Aarms / Events	Trend					
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31					
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters	Login	CLIF-SRV-HMI-01

User: HMININGH29281

Monday, December 5, 2022

11:45:10 AM

12/5/2022

12/5/2022 9:35:27 AM

Turbo Control

TCB_PLC_Rem_Run

Unit 30:
Unit 31:
Unit 31:

PLC keyswitch is NOT in RUN mode

Air Filter Motor does not have permission
Air Filter Motor running recommended12/5/2022 9:46:42 AM
12/5/2022 9:46:42 AM

Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	5216

PT (LP) SPEED(0)	4830
PT (LP) SPEED(1)	4830
GP (HP) SPEED(0)	5053
GP (HP) SPEED(1)	5653
SUCTION PRESS	585
DISCHARGE PRESS	670
SUCTION TEMP	62
DISCHARGE TEMP	89
NOZZLE ANGLE	375
EXHAUST GAS TEMP AVG	2912
AXIAL AIR COMP DIS PRESS	4284
LUBE OIL PRESS	5453
FUEL GAS PRESS	16885
INTERSTAGE PRESSURE	911
BELLMOUTH PRESSURE	288
FUEL ORF PRIMARY DIFF	2186
FUEL ORF SECONDARY DIFF	1931
TURBINE #1 BRG DRN TEMP	12133
TURBINE #2 BRG DRN TEMP	13136
TURBINE #3 BRG DRN TEMP	14011
TURBINE #4 BRG DRN TEMP	12275
TURBINE #5 BRG DRN TEMP	12499
SEAL OIL DIFF PRESS	4837
AXIAL AIR COMPR DISCH TEMP	34629
FUEL GAS TEMP	4455
FUEL FLOW - MCF / H	7515
VERABAR DIFF	2034

WHEEL SPACE TEMP GP - FORWARD(0)	398.54
WHEEL SPACE TEMP GP - FORWARD(1)	405.53
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	364.23
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	78.87
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	1.48
TURBINE EXHAUST PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	9.11
MAX HORSEPOWER AVAILABLE - A&B UPRATE	10195.24
MIN HORSEPOWER AVAILABLE - A&B UPRATE	2911.82
Brake Specific Fuel Cons - Compr BHP	11226.38

AMBIENT AIR TEMP	45.05
SHELL COOLING WATER TEMP-LEFT	98.56
SHELL COOLING WATER TEMP-RIGHT	105.55
FUEL ENERGY RATE MDT / D	1.88

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.92
GC IMP BRG DRN #2 TEMP	129.10
GC DRV BRG DRN #1 TEMP	138.96
GC THR BRG DRN #2 TEMP	133.51
ACTUAL COMPRESSOR VOL (ACFM)	7223.54
ADIABATIC EFFICIENCY % CURVES	71.55
ADIABATIC HEAD 1-mmH2O CALCULATED	7256.09
ADIABATIC HEAD 1-mmH2O CURVES	8955.81
GAS HORSEPOWER	4172.99
GAS ADIAB CORRECTED w/ MEAS ADIAEFFIC	5216.23
Brake Horsepower - Curves	6716.82
Mechanical Efficiency - Curves	0.89
CALC/MEAS COMPRESSOR FLOW RATIO	1.58
% of RATED SPEED	86.52
% of SPEED BETWEEN MIN / MAX	81.00
SURGE MARGIN - SURGE & STONEWALL	63.12
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.4333
VIBRATION GP BRG3 - HORIZONTAL	0.4300
VIBRATION GP BRG3 - VERTICAL	0.7934
VIBRATION GP BRG3 - HORIZONTAL	0.5896
VIBRATION ON TURBINE - VERTICAL	0.0408

Curves Menu

UNIT 30 YEARLY START COUNT	120.0000
UNIT 30 MONTHLY RUNHOURS	1.4812
UNIT 30 DAILY RUNHOURS	1137.044
UNIT 30 PREV MONTH RUNHOURS	0.9992
UNIT 30 PREV YEAR RUNHOURS	22.7854
UNIT 30 LIFETIME RUNHOURS	1371.637

UNIT 30 CUR DAY STRGAS LOSS	21.6629
UNIT 30 CUR MONTH STRGAS LOSS	21.6629
UNIT 30 CUR YEAR STRGAS LOSS	1933.697
UNIT 30 PREV DAY STRGAS LOSS	0.9992
UNIT 30 PREV MONTH STRGAS LOSS	69.3743
UNIT 30 PREV YEAR STRGAS LOSS	793.5375

◀	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend	◀	Login	CLF-SRV-HM-01	● ● ●
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31			User:	HMINNNGH29281	
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters	Monday, December 5, 2022	12:39:34 PM 12/5/2022

12/6/2022 9:36:27 AM
12/6/2022 9:46:42 AM
12/6/2022 9:46:42 AM

Turbine Control
Unit 30
Unit 30
TOC_PLUG_REL_RUN
U31_AIR_FLT_R_ST3_ERROR_3
U31_AIR_FLT_R_ST3_ERROR_3

PLC keyswitch is NOT in RUN mode
Air Filter Motor does not have pressure
Air Filter Motor running uncontrolled



Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	7109

PT (LP) SPEED(0)	5309
PT (LP) SPEED(1)	5310
GP (HP) SPEED(0)	6432
GP (HP) SPEED(1)	6432
SUCTION PRESS	559
DISCHARGE PRESS	882
SUCTION TEMP	62
DISCHARGE TEMP	94
NOZZLE ANGLE	99
EXHAUST GAS TEMP AVG	8749
AXIAL AIR COMP DIS PRESS	5811
LUBE OIL PRESS	5437
FUEL GAS PRESS	17988
INTERSTAGE PRESSURE	1088
BELLMOUTH PRESSURE	513
FUEL ORF PRIMARY DIFF	2919
FUEL ORF SECONDARY DIFF	1931
TURBINE #1 BRG DRN TEMP	11754
TURBINE #2 BRG DRN TEMP	12893
TURBINE #3 BRG DRN TEMP	13892
TURBINE #4 BRG DRN TEMP	12924
TURBINE #5 BRG DRN TEMP	12187
SEAL OIL DIFF PRESS	5261
AXIAL AIR COMPR DISCH TEMP	40131
FUEL GAS TEMP	439
FUEL FLOW - MCF/H	882
VERABAR DIFF	267

WHEEL SPACE TEMP GP - FORWARD(0)	428.36
WHEEL SPACE TEMP GP - FORWARD(1)	437.40
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	380.54
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	83.33
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	1.73
TURBINE EXHAUST PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	10.68
MAX HORSEPOWER AVAILABLE - AUB UP RATE	10166.64
MIN HORSEPOWER AVAILABLE - AUB UP RATE	2911.16
BRAKE SPECIFIC FUEL CONS - COMPR BHP	10913.40

AMBIENT AIR TEMP	45.02
SHELL COOLING WATER TEMP-LEFT	103.09
SHELL COOLING WATER TEMP-RIGHT	114.48
FUEL ENERGY RATE MDT/D	2.19

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.92
GC IMP BRG DRN #2 TEMP	126.44
GC DRV BRG DRN #1 TEMP	141.21
GC THR BRG DRN #2 TEMP	134.79
ACTUAL COMPRESSOR VOL (ACFU)	8962.56
ADIABATIC EFFICIENCY % CURVES	69.00
ADIABATIC HEAD 1-mm/H CALCULATED	8482.65
ADIABATIC HEAD 1-mm/H CURVES	9400.21
GAS HORSEPOWER	5687.80
GAS ADIAB CORRECTED w/ MEAS ADIAB EFFICI	7109.75
BRAKE HORSEPOWER - CURVES	8351.26
MECHANICAL EFFICIENCY - CURVES	0.88
CALC/MEAS COMPRESSOR FLOW RATIO	1.57
% of RATED SPEED	88.50
% of SPEED BETWEEN MIN / MAX	77.00
SURGE MARGIN - SURGE & STONEWALL	71.80
CURRENT DAY CALC PURGE & BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.5634
VIBRATION GP BRG1 - HORIZONTAL	0.4797
VIBRATION GP BRG3 - VERTICAL	0.8917
VIBRATION GP BRG3 - HORIZONTAL	0.6348
VIBRATION POWER TURBINE - VERTICAL	0.0999

Curves Menu

UNIT 30 YEARLY START COUNT	120.0000
UNIT 30 MONTHLY RUNHOURS	17323
UNIT 30 YEARLY RUNHOURS	1137295
UNIT 30 PREV MONTH RUNHOURS	0.9992
UNIT 30 PREV YEAR RUNHOURS	22.7854
UNIT 30 LIFETIME RUNHOURS	1371.888

UNIT 30 CURR DAY STRT GAS LOSS	21.6629
UNIT 30 CURR MONTH STRT GAS LOSS	21.6629
UNIT 30 CURR YEAR STRT GAS LOSS	193.697
UNIT 30 PREV DAY STRT GAS LOSS	0.0000
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

◀	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend	
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31		
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics Parameters

Login:	CLF-SRV-HMI-01	
User:	HMINNGH29261	
Monday, December 5, 2022	12:15:27 P	12/5/2022

10/5/2022 9:38:27 AM	Turbine Control	TGB_PLC_Rem_Run
10/5/2022 9:48:42 AM	Unit 31	U31_AIR_FTR_STS_ERROR_3
10/5/2022 9:48:42 AM	Unit 31	U31_AIR_FTR_STS_ERROR_3

PLC keyswitch is NOT in RUN mode
Air Filter Motor does not have permission
Air Filter Motor running uncommanded

0 4 13 177



Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	5278
BRAKE HORSEPOWER (CURVES)	7137
COMPRESSOR FLOW (CALC)	425

PT (LP) SPEED(0)	4918
PT (LP) SPEED(1)	4916
GP (HP) SPEED(0)	5752
GP (HP) SPEED(1)	5753
SUCTION PRESS	568
DISCHARGE PRESS	680
SUCTION TEMP	65
DISCHARGE TEMP	93
NOZZLE ANGLE	-277
EXHAUST GAS TEMP AVG	5635
AXIAL AIR COMP DIS PRESS	4482
LUBE OIL PRESS	5417
FUEL GAS PRESS	17151
INTERSTAGE PRESSURE	830
BELLMOUTH PRESSURE	298
FUEL ORF PRIMARY DIFF	2218
FUEL ORF SECONDARY DIFF	3831
TURBINE #1 BRG DRN TEMP	1148
TURBINE #2 BRG DRN TEMP	1247
TURBINE #3 BRG DRN TEMP	1339
TURBINE #4 BRG DRN TEMP	1353
TURBINE #5 BRG DRN TEMP	1369
SEAL OIL DIFF PRESS	5050
AXIAL AIR COMP DISCH TEMP	35112
FUEL GAS TEMP	4445
FUEL FLOW - MCF / H	7704
VERABAR DIFF	1901

WHEEL SPACE TEMP GP - FORWARD(0)	49125
WHEEL SPACE TEMP GP - FORWARD(1)	41923
WHEEL SPACE TEMP PT - FORWARD(0)	219193
WHEEL SPACE TEMP PT - FORWARD(1)	219193
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	384.20
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	83.44
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	1.98
TURBINE EXHAUST PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	9.90
MAX HORSEPOWER AVAILABLE - AWP UPRATE	10114.73
MIN HORSEPOWER AVAILABLE - AWP UPRATE	2910.04
Brake Specific Fuel Cons. - Compr BHP	11161.71

AMBIENT AIR TEMP	47.18
SHELL COOLING WATER TEMP-LEFT	103.16
SHELL COOLING WATER TEMP-RIGHT	113.34
FUEL ENERGY RATE MOTH / D	191

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.92
GC IMP BRG DRN #2 TEMP	121.58
GC DRV BRG DRN #1 TEMP	138.48
GC THR BRG DRN #2 TEMP	129.75
ACTUAL COMPRESSOR VOL (ACFM)	885.56
ADIABATIC EFFICIENCY % CURVES	74.51
ADIABATIC HEAD 1-mm/m CALCULATED	7742.10
ADIABATIC HEAD 1-mm/m CURVES	10350.85
GAS HORSEPOWER	4220.91
GAS ADIAB CORRECTED w/ MEAS ADIAB EFFICI	5276.13
Brake Horsepower - Curves	7137.89
Mechanical Efficiency - Curves	0.80
CALC MEAS COMPRESSOR FLOW RATIO	1.41
% of RATED SPEED	81.94
% of SPEED BETWEEN MIN / MAX	63.88
Surge Margin - Surge to Stoenwall	54.27
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.4332
VIBRATION GP BRG2 - HORIZONTAL	0.3941
VIBRATION GP BRG3 - VERTICAL	0.8394
VIBRATION GP BRG3 - HORIZONTAL	0.5519
VIBRATION POWER TURBINE - VERTICAL	0.0638

Curves Menu

UNIT 30 YEARLY START COUNT	129.0000
UNIT 30 MONTHLY RUN HOURS	1.9814
UNIT 30 YEARLY RUN HOURS	1137.544
UNIT 30 PREV MONTH RUN HOURS	0.9892
UNIT 30 PREV YEAR RUN HOURS	22.7854
UNIT 30 LIFETIME RUNHOURS	1372.138

UNIT 30 CURR DAY STRT GAS LOSS	21.6629
UNIT 30 CURR MONTH STRT GAS LOSS	21.6629
UNIT 30 CURR YEAR STRT GAS LOSS	1933.697
UNIT 30 PREV DAY STRT GAS LOSS	0.0000
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend			
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31				
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters	

Login CLIF-SRV-HM-01

User: HMINNNGH29281

Monday, December 5, 2022

12:30 PM

12/5/2022

12/5/2022 9:36:27 AM	Turbine Control	TCB_PLC_Rem_Run	PLC Keyswitch is NOT in RUN mode
12/5/2022 9:46:42 AM	Unit 31	U31_AIR_FLTR_STS_ERROR_3	Air Filter Motor does not have permission
12/5/2022 9:46:42 AM	Unit 31	U31_AIR_FLTR_STS_ERROR_3	Air Filter Motor running uncommanded

Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	4366
BRAKE HORSEPOWER (CURVES)	6061
COMPRESSOR FLOW (CALC)	381

PT (LP) SPEED(0)	4854
PT (LP) SPEED(1)	4855
GP (HP) SPEED(0)	5855
GP (HP) SPEED(1)	5855
SUCTION PRESS	574
DISCHARGE PRESS	679
SUCTION TEMP	67
DISCHARGE TEMP	93
NOZZLE ANGLE	-388
EXHAUST GAS TEMP AVG	884.16
AXIAL AIR COMP DIS PRESS	41.46
LUBE OIL PRESS	54.32
FUEL GAS PRESS	170.04
INTERSTAGE PRESSURE	7.83
BELLMOUTH PRESSURE	2.71
FUEL ORF PRIMARY DIFF	18.94
FUEL ORF SECONDARY DIFF	39.31
TURBINE #1 BRG DRN TEMP	117.97
TURBINE #2 BRG DRN TEMP	126.61
TURBINE #3 BRG DRN TEMP	136.63
TURBINE #4 BRG DRN TEMP	130.04
TURBINE #5 BRG DRN TEMP	120.70
SEAL OIL DIFF PRESS	48.15

AXIAL AIR COMP DISCH TEMP	34.63
FUEL GAS TEMP	44.96
FUEL FLOW - MCF / H	69.21
VERABAR DIFF	15.00

WHEEL SPACE TEMP GP - FORWARD(0)	383.77
WHEEL SPACE TEMP GP - FORWARD(1)	392.77
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	68.29
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	80.86
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	2.23
TURBINE EXHAUST PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	7.83
MAX HORSEPOWER AVAILABLE - AMB UP RATE	10076.08
MIN HORSEPOWER AVAILABLE - AMB UP RATE	2909.16
BRAKE SPECIFIC FUEL CONS. - COMPR BHP	11785.57

AMBIENT AIR TEMP	48.22
SHELL COOLING WATER TEMP-LEFT	98.97
SHELL COOLING WATER TEMP-RIGHT	108.42
FUEL ENERGY RATE MDTH / D	1.72

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.92
GC IMP BRG DRN #2 TEMP	123.93
GC DRV BRG DRN #1 TEMP	137.35
GC THR BRG DRN #2 TEMP	128.67
ACTUAL COMPRESSOR VOL (ACFM)	6213.36
ADIABATIC EFFICIENCY % CURVES	78.82
ADIABATIC HEAD 1 mmH2O CALCULATED	7189.54
ADIABATIC HEAD 1 mmH2O CURVES	10043.88
GAS HORSEPOWER	3493.03
GAS ADIAB CORRECTED W MEAS ADIAB EFFICI	4366.29
BRAKE HORSEPOWER - CURVES	6061.85
MECHANICAL EFFICIENCY CURVES	0.80
CALC MEAS COMPRESSOR FLOW RATIO	1.33
% of RATED SPEED	77.61
% of SPEED BETWEEN MIN / MAX	55.22
SURGE MARGIN - SURGE & STONEWALL	45.55
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.5398
VIBRATION GP BRG1 - HORIZONTAL	0.4030
VIBRATION GP BRG3 - VERTICAL	0.8330
VIBRATION GP BRG3 - HORIZONTAL	0.5027
VIBRATION POWER TURBINE - VERTICAL	0.0408

Curves Menu

UNIT 30 YEARLY START COUNT	120.0000
UNIT 30 MONTHLY RUN HOURS	2.2312
UNIT 30 YEARLY RUN HOURS	1137.794
UNIT 30 PREV MONTH RUN HOURS	0.9892
UNIT 30 PREV YEAR RUN HOURS	22.7854
UNIT 30 LIFETIME RUN HOURS	1372.387

UNIT 30 CURR DAY START GAS LOSS	21.6229
UNIT 30 CURR MONTH START GAS LOSS	21.6229
UNIT 30 CURRYEAR START GAS LOSS	1933.697
UNIT 30 PREV DAY START GAS LOSS	0.0000
UNIT 30 PREV MONTH START GAS LOSS	69.3743
UNIT 30 PREV YEAR START GAS LOSS	793.5375

◀	Station	Units	Communications	Fire & Gas	Awards / Events	Trend					Login: CLIF-SRV-HMI-01	User: HMINING\H29281
Ext HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31							
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters				
											Monday, December 5, 2022	12:45:34 PM
											12/5/2022	12:51:22 PM

12/5/2022 9:38:27 AM

Turbine Control

TCB_PLC_Rem Run

12/5/2022 9:45:42 AM

Unit 31

031_ARL_FTR_ST3_ERROR_3

12/5/2022 9:45:42 AM

Unit 31

031_ARL_FTR_ST3_ERROR_0



4

13

177

PLC keyswitch is NOT in RUN mode

Air Filter Motor does not turn per command

Air Filter Motor running uncommanded



Unit 30 Performance

Active Control Mode

Online

GAS HORSEPOWER (ABAD)	4193
BRAKE HORSEPOWER (CURVES)	5851
COMPRESSOR FLOW (CALC)	387

PT (LP) SPEED(0)	4590
PT (LP) SPEED(1)	4590
GP (HP) SPEED(0)	5892
GP (HP) SPEED(1)	5892
SUCTION PRESS	579
DISCHARGE PRESS	880
SUCTION TEMP	67
DISCHARGE TEMP	92
NOZZLE ANGLE	-213
EXHAUST GAS TEMP AVG	801.34
AXIAL AIR COMP DIS PRESS	4198
LUBE OIL PRESS	54.45
FUEL GAS PRESS	108.76
INTERSTAGE PRESSURE	710
BELLMOUTH PRESSURE	229
FUEL OLF PRIMARY DIFF	17.76
FUEL OLF SECONDARY DIFF	39.31
TURBINE #1 BRG DRN TEMP	119.40
TURBINE #2 BRG DRN TEMP	128.39
TURBINE #3 BRG DRN TEMP	137.91
TURBINE #4 BRG DRN TEMP	131.72
TURBINE #5 BRG DRN TEMP	122.33
SEAL OIL DIFF PRESS	47.34
AXIAL AIR COMPR DISCH TEMP	341.12
FUEL GAS TEMP	44.15
FUEL FLOW - MCF /H	9.86
VERABAR DIFF	1542

WHEEL SPACE TEMP GP - FORWARD(0)	375.29
WHEEL SPACE TEMP GP - FORWARD(1)	383.15
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	358.01
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIR FAN COOLING WATER TEMP IN	55.00
FIR FAN COOLING WATER TEMP OUT	79.99
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	2.48
TURBINE EXHAUST INTERSTAGE PRESSURE	7.60
TURBINE EXHAUST INTERSTAGE PRESSURE	7.60
MAX HORSEPOWER AVAILABLE - AUB UP RATE	10086.79
MIN HORSEPOWER AVAILABLE - AUB UP RATE	2903.97
BRAKE SPECIFIC FUEL CONS. - COMPR BHP	12078.79

AMBIENT AIR TEMP	48.46
SHELL COOLING WATER TEMP-LEFT	95.95
SHELL COOLING WATER TEMP-RIGHT	105.07
FUEL ENERGY RATE MDT/H /D	1.70

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.92
GC IMP BRG DRN #2 TEMP	125.24
GC DRY BRG DRN #1 TEMP	137.74
GC THR BRG DRN #2 TEMP	130.31
ACTUAL COMPRESSOR VOL (ACFM)	6216.09
ADIABATIC EFFICIENCY % CURVES	76.21
ADIABATIC HEAD 1-mm CALCULATED	6898.27
ADIABATIC HEAD 1-mm CURVES	9548.92
GAS HORSEPOWER	3355.10
GAS ADIAB CORRECTED w/ MEAS ADIAB EFFICI	4193.97
Brake Horsepower - Curves	5851.50
Mechanical Efficiency - Curves	0.80
CALC MEAS COMPRESSOR FLOW RATIO	1.35
% of RATED SPEED	76.51
% of SPEED BETWEEN UIH / MAX	53.01
SURGE MARGIN - SURGE & STONEWALL	47.68
CURRENT DAY CALC PURGE & BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.6230
VIBRATION GP BRG1 - HORIZONTAL	0.3833
VIBRATION GP BRG3 - VERTICAL	0.7640
VIBRATION GP BRG3 - HORIZONTAL	0.4817
VIBRATION POWER TURBINE - VERTICAL	0.0772

Curves Menu

UNIT 30 YEARLY START COUNT	120.0000
UNIT 30 MONTHLY RUN HOURS	2.4821
UNIT 30 YEARLY RUN HOURS	1138.045
UNIT 30 PREV MONTH RUN HOURS	0.5992
UNIT 30 PREV YEAR RUN HOURS	22.7854
UNIT 30 LIFETIME RUN HOURS	1372.638

UNIT 30 CURR DAY SHUT GAS LOSS	21.6629
UNIT 30 CURR MONTH SHUT GAS LOSS	21.6629
UNIT 30 CURR YEAR SHUT GAS LOSS	1933.697
UNIT 30 PREV DAY SHUT GAS LOSS	0.0000
UNIT 30 PREV MONTH SHUT GAS LOSS	69.3743
UNIT 30 PREV YEAR SHUT GAS LOSS	793.5375

Ext HMI

Station

Unit 27

Print

Engine Calcs

Units

Unit 28

Communications

Unit 29

Fire & Gas

Unit 30

Alarms / Events

Unit 31

Trend

Login CLIF-SRV-HMI-01



User: HMINNGH29281

Monday, December 5, 2022

1:38 PM

12/5/2022

Project No. M224514

Unit 30

12/5/2022 1:04:15 PM Unit 27 U27_27ALM_IN_UNIT
 12/5/2022 9:36:27 AM Turbine Control TCB_PLC_Rem_Run
 12/5/2022 9:45:42 AM Unit 31 U31_AIR_FLTR_STS_ERROR_3

1 4 15 177

Unit in alarm or shutdown
 PLC keyswitch is NOT in RUN mode
 Air Filter Motor does not have permission



Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	6716
BRAKE HORSEPOWER (CURVES)	8970

PT (LP) SPEED(0)	5216
PT (LP) SPEED(1)	5216
GP (HP) SPEED(0)	5942
GP (HP) SPEED(1)	5941
SUCTION PRESS	571
DISCHARGE PRESS	690
SUCTION TEMP	64
DISCHARGE TEMP	94
NOZZLE ANGLE	-340
EXHAUST GAS TEMP AVG	559.00
AXIAL AIR COMP DIS PRESS	50.03
LUBE OIL PRESS	54.58
FUEL GAS PRESS	170.36
INTERSTAGE PRESSURE	10.70
BELLMOUTH PRESSURE	4.08
FUEL ORF PRIMARY DIFF	29.51
FUEL ORF SECONDARY DIFF	39.31
TURBINE #1 BRG DRN TEMP	121.38
TURBINE #2 BRG DRN TEMP	122.27
TURBINE #3 BRG DRN TEMP	141.64
TURBINE #4 BRG DRN TEMP	138.02
TURBINE #5 BRG DRN TEMP	128.79
SEAL OIL DIFF PRESS	51.05

AXIAL AIR COMP DISCH TEMP	373.18
FUEL GAS TEMP	43.58
FUEL FLOW - MCF/H	88.81
VERABAR DIFF	26.72

WHEEL SPACE TEMP GP - FORWARD(0)	404.20
WHEEL SPACE TEMP GP - FORWARD(1)	414.85
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	395.10
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	81.08
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	2.73
TURBINE EXHAUST PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	10.70
MAX HORSEPOWER AVAILABLE - AMB UPRATE	10042.76
MIN HORSEPOWER AVAILABLE - AMB UPRATE	2908.58
BRAKE SPECIFIC FUEL CONS. - COMPR BHP	11330.92

AMBIENT AIR TEMP	48.94
SHELL COOLING WATER TEMP-LEFT	100.46
SHELL COOLING WATER TEMP-RIGHT	110.83
FUEL ENERGY RATE MOTH / D	2.20

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.92
GC IMP BRG DRN #2 TEMP	131.04
GC DRV BRG DRN #1 TEMP	141.07
GC THR BRG DRN #2 TEMP	134.82
ACTUAL COMPRESSOR VOL (ACFM)	8219.87
ADIABATIC EFFICIENCY % CURVES	69.00
ADIABATIC HEAD Δ h/m3 CALCULATED	8102.99
ADIABATIC HEAD Δ h/m3 CURVES	8071.17
GAS HORSEPOWER	5373.16
GAS ADIAB CORRECTED w/ MEAS ADIAB EFFICIENCY	6716.45
BRAKE HORSEPOWER - CURVES	8970.81
MECHANICAL EFFICIENCY - CURVES	0.80
CALC MEAS COMPRESSOR FLOW RATIO	1.58
% of RATED SPEED	86.94
% of SPEED BETWEEN MIN / MAX	73.89
SURGE MARGIN SURGE b STONEWALL	71.90
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.5464
VIBRATION GP BRG1 - HORIZONTAL	0.4004
VIBRATION GP BRG2 - VERTICAL	0.8135
VIBRATION GP BRG2 - HORIZONTAL	0.5197
VIBRATION POWER TURBINE - VERTICAL	0.0772

UNIT 30 YEARLY START COUNT	120.0000
UNIT 30 MONTHLY RUN HOURS	2.7329
UNIT 30 YEARLY RUN HOURS	1138.296
UNIT 30 PREV MONTH RUN HOURS	0.9992
UNIT 30 PREV YEAR RUN HOURS	22.7854
UNIT 30 LIFETIME RUN HOURS	1372.889

UNIT 30 CURR DAY STRT GAS LOSS	21.6629
UNIT 30 CURR MONTH STRT GAS LOSS	21.6629
UNIT 30 CURR YEAR STRT GAS LOSS	1933.697
UNIT 30 PREV DAY STRT GAS LOSS	0.0000
UNIT 30 PREV MONTH STRT GAS LOSS	22.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

Station	Units	Communications	Fire & Gas	Aarms / Events	Trend
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31
Print	Engine Calcs	Trends	PID Screen	Process	Overview

Login	CLIF-SRV-HMI-01			
User:	HMININGH29281			
Monday, December 5, 2022	1:15 PM			
12/5/2022	1:15 PM			

12/5/2022 1:04:15 PM

Unit 27

U27 27ALM_IN_UNIT

Unit in alarm or shutdown

12/5/2022 9:38:27 AM

Turbine Control

TCB_PLC_Rem_Run

PLC keysearch is NOT in RUN mode

12/5/2022 9:46:42 AM

Unit 31

U31_AIR_FLTR_STS_ERROR_3

Air Filter Motor does not have permission

1 4 15 177



Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	4886
BRAKE HORSEPOWER (CURVES)	6733
COMPRESSOR FLOW (CALC)	401

PT (LP) SPEED(0)	4801
PT (LP) SPEED(1)	4801
GP (HP) SPEED(0)	5820
GP (HP) SPEED(1)	5820
SUCTION PRESS	577
DISCHARGE PRESS	650
SUCTION TEMP	67
DISCHARGE TEMP	94
NOZZLE ANGLE	-2.10
EXHAUST GAS TEMP AVG	837.21
AXIAL AIR COMP DIS PRESS	45.01
LUBE OIL PRESS	54.40
FUEL GAS PRESS	178.98
INTERSTAGE PRESSURE	8.46
BELLMOUTH PRESSURE	3.20
FUEL ORF PRIMARY DIFF	18.77
FUEL ORF SECONDARY DIFF	39.31
TURBINE #1 BRG DRN TEMP	125.10
TURBINE #2 BRG DRN TEMP	133.24
TURBINE #3 BRG DRN TEMP	143.08
TURBINE #4 BRG DRN TEMP	138.47
TURBINE #5 BRG DRN TEMP	127.65
SEAL OIL DIFF PRESS	47.54
AXIAL AIR COMP DISCH TEMP	135.58
FUEL GAS TEMP	44.37
FUEL FLOW - MCF / H	70.83
VERABAR DIFF	16.56

WHEEL SPACE TEMP GP - FORWARD(0)	394.09
WHEEL SPACE TEMP GP - FORWARD(1)	402.70
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.85
WHEEL SPACE TEMPERATURE PT - AFT(1)	380.00
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	82.36
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	2.98
TURBINE EXHAUST INTERSTAGE PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	8.49
MAX HORSEPOWER AVAILABLE - AFB UPRATE	10044.24
MIN HORSEPOWER AVAILABLE - AFB UPRATE	2908.47
BRAKE SPECIFIC FUEL CONCS. - COMPR BHP	10879.36

AMBIENT AIR TEMP	49.08
SHELL COOLING WATER TEMP-LEFT	101.35
SHELL COOLING WATER TEMP-RIGHT	111.75
FUEL ENERGY RATE MDT/H / D	1.76

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.92
GC IMP BRG DRN #2 TEMP	130.95
GC DRV BRG DRN #1 TEMP	142.14
GC THR BRG DRN #2 TEMP	135.21
ACTUAL COMPRESSOR VOL (ACFM)	8488.88
ADIABATIC EFFICIENCY % CURVES	78.76
ADIABATIC HEAD 1-mm/dt CALCULATED	7615.92
ADIABATIC HEAD 1-mm/dt CURVES	10845.03
GAS HORSEPOWER	3809.47
GAS ADIAB CORRECTED W/ MEAS ADIAB EFFICI	4886.84
BRAKE HORSEPOWER - CURVES	6733.48
MECHANICAL EFFICIENCY - CURVES	0.80
CALC./MEAS COMPRESSOR FLOW RATIO	1.35
% OF RATED SPEED	80.01
% OF SPEED BETWEEN MIN / MAX	60.02
SURGE MARGIN - SURGE & STONEWALL	46.99
CURRENT DAY CALC PURGE & BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.5871
VIBRATION GP BRG1 - HORIZONTAL	0.3875
VIBRATION GP BRG3 - VERTICAL	0.7850
VIBRATION GP BRG3 - HORIZONTAL	0.4654
VIBRATION POWER TURBINE - VERTICAL	0.0636

Curves Menu

UNIT 30 YEARLY START COUNT	120.0000
UNIT 30 MONTHLY RUN HOURS	2.9818
UNIT 30 YEARLY RUN HOURS	1138.545
UNIT 30 PREV MONTH RUN HOURS	0.9992
UNIT 30 PREV YEAR RUN HOURS	22.7854
UNIT 30 LIFETIME RUNHOURS	1373.138

UNIT 30 CURR DAY STRT GAS LOSS	21.6629
UNIT 30 CURR MONTH STRT GAS LOSS	21.6629
UNIT 30 CURR YEAR STRT GAS LOSS	1933.687
UNIT 30 PREV DAY STRT GAS LOSS	0.0000
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend			
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31				
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters	

Login CLIF-SRV-HM-01

User: HMINNNGH29281

Monday, December 5, 2022

13:06 PM

12/5/2022

12/5/2022 1:04:15 PM Unit 27 U27_27ALM_IN_UNIT
 12/5/2022 9:36:27 AM Turbine Control TCB_PLC_Rem_Run
 12/5/2022 9:45:42 AM Unit 31 U31_AIR_FLT_STS_ERROR_3

1 4 15 177

Unit in alarm or shutdown
 PLC keepwatch is NOT in RUN mode
 Air Filter Motor does not have permission



Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	4828
BRAKE HORSEPOWER (CURVES)	6739
COMPRESSOR FLOW (CALC)	416

PT (LP) SPEED(0)	4788
PT (LP) SPEED(1)	4788
GP (HP) SPEED(0)	5687
GP (HP) SPEED(1)	5687
SUCTION PRESS	581
DISCHARGE PRESS	690
SUCTION TEMP	68
DISCHARGE TEMP	94
NOZZLE ANGLE	341
EXHAUST GAS TEMP AVG	104.64
AXIAL AIR COMP DIS PRESS	42.88
LUBE OIL PRESS	54.05
FUEL GAS PRESS	163.21
INTERSTAGE PRESSURE	8.82
BELLMOUTH PRESSURE	3.22
FUEL ORF PRIMARY DIFF	21.12
FUEL ORF SECONDARY DIFF	19.31
TURBINE #1 BRG DRN TEMP	123.32
TURBINE #2 BRG DRN TEMP	123.82
TURBINE #3 BRG DRN TFMP	142.42
TURBINE #4 BRG DRN TEMP	136.75
TURBINE #5 BRG DRN TEMP	127.55
SEAL OIL DIFF PRESS	47.58
AXIAL AIR COMPR DISCH TEMP	340.47
FUEL GAS TEMP	43.91
FUEL FLOW - MCF/H	74.58
VERABAR DIFF	17.70

WHEEL SPACE TEMP GP - FORWARD(0)	385.08
WHEEL SPACE TEMP GP - FORWARD(1)	392.36
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	371.42
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	81.88
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	3.23
TURBINE EXHAUST INTERSTAGE PRESSURE	0.00
MAX HORSEPOWER AVAILABLE - AMB UP RATE	10037.92
MIN HORSEPOWER AVAILABLE - AMB UP RATE	2998.34
BRAKE SPECIFIC FUEL CONS. - COMPR BHP	11431.53

Ambient Air Temp	48.23
Shell Cooling Water Temp - Left	99.61
Shell Cooling Water Temp - Right	100.09
Fuel Energy Rate MDT / D	1.85

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.92
GC IMP BRG DRN #2 TEMP	130.78
GC DRV BRG DRN #1 TEMP	141.97
GC THR BRG DRN #2 TEMP	134.89
ACTUAL COMPRESSOR VOL (ACFM)	6653.06
ADIABATIC EFFICIENCY % CURVES	75.75
ADIABATIC HEAD MEASURED CALCULATED	7420.32
ADIABATIC HEAD MEASURED CURVES	10215.39
GAS HORSEPOWER	3861.47
GAS ADIAB CORRECTED w/ MEAS ADIA EFFICI	4026.83
BRAKE HORSEPOWER - CURVES	6739.80
MECHANICAL EFFICIENCY - CURVES	0.99
CALC MEAS COMPRESSOR FLOW RATIO	1.39
% OF RATED SPEED	79.78
% OF SPEED BETWEEN MIN / MAX	59.56
SURGE MARGIN SURGE P STONEWALL	51.65
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.6773
VIBRATION GP BRG1 - HORIZONTAL	0.3827
VIBRATION GP BRG3 - VERTICAL	0.7959
VIBRATION GP BRG3 - HORIZONTAL	0.4532
VIBRATION GP INERTIA TURBINE - VERTICAL	0.0408

UNIT 30 YEARLY START COUNT	120.0000
UNIT 30 MONTHLY RUN HOURS	3.2323
UNIT 30 YEARLY RUN HOURS	1138.795
UNIT 30 PREV MONTH RUN HOURS	0.9992
UNIT 30 PREV YEAR RUN HOURS	22.7854
UNIT 30 LIFETIME RUN HOURS	1373.388

UNIT 30 CURR DAY STRT GAS LOSS	21.6629
UNIT 30 CURR MONTH STRT GAS LOSS	21.6629
UNIT 30 CURR YEAR STRT GAS LOSS	1933.697
UNIT 30 PREV DAY STRT GAS LOSS	0.0000
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

Curves Menu

◀	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend				Login: CLIF-SRV-HMI-01	User: HMINNGH29281
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31						
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters			
									Monday, December 5, 2022	1:45 PM	12/5/2022

12/5/2022 1:55:59 PM

Unit 27

U27_27ALM_IN_UNIT

12/5/2022 1:56:10 PM

Station

STN_PLC_Rem_Run

12/5/2022 9:36:27 AM

Turbine Control

TCB_PLC_Rem_Run

Unit in alarm or shutdown

PLC keyswitch is NOT in RUN mode

PLC keyswitch is NOT in RUN mode

6 15 177



Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	7111

PT (LP) SPEED(0)	5318
PT (LP) SPEED(1)	5318
GP (HP) SPEED(0)	6008
GP (HP) SPEED(1)	6008
SUCTION PRESS	574
DISCHARGE PRESS	099
SUCTION TEMP	65
DISCHARGE TEMP	96
NOZZLE ANGLE	354
EXHAUST GAS TEMP AVG	399.88
AXIAL AIR COMP DIS PRESS	51.73
LUBE OIL PRESS	54.72
FUEL GAS PRESS	102.23
INTERSTAGE PRESSURE	11.13
BELLMOUTH PRESSURE	300
FUEL OLF PRIMARY DIFF	32.27
FUEL OLF SECONDARY DIFF	39.31
TURBINE #1 BRG DRN TEMP	124.90
TURBINE #2 BRG DRN TEMP	135.35
TURBINE #3 BRG DRN TEMP	146.09
TURBINE #4 BRG DRN TEMP	146.45
TURBINE #5 BRG DRN TEMP	131.27
SEAL OIL DIFF PRESS	50.69

AXIAL AIR COMPR DISCH TEMP	379.60
FUEL GAS TEMP	43.55
FUEL FLOW - MCF / H	5215
VERABAR DIFF	27.90

WHEEL SPACE TEMP GP - FORWARD(0)	410.46
WHEEL SPACE TEMP GP - FORWARD(1)	421.29
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	102.00
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	83.05
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	3.48
TURBINE EXHAUST PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	11.13
MAX HORSEPOWER AVAILABLE - A/MB UP RATE	10044.43
MIN HORSEPOWER AVAILABLE - A/MB UP RATE	2908.48
BRAKE SPECIFIC FUEL CONS - COMPR BHP	11124.92

AMBIENT AIR TEMP	49.06
SHELL COOLING WATER TEMP-LEFT	102.73
SHELL COOLING WATER TEMP-RIGHT	113.40
FUEL ENERGY RATE MOTH/D	2.29

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.92
GC IMP BRG DRN #2 TEMP	135.41
GC DRV BRG DRN #1 TEMP	144.70
GC THR BRG DRN #2 TEMP	138.03
ACTUAL COMPRESSOR VOL (ACFM)	8378.02
ADIABATIC EFFICIENCY % CURVES	69.00
ADIABATIC HEAD 1-mm/sec CALCULATED	6422.28
ADIABATIC HEAD 1-mm/sec CURVES	9430.40
GAS HORSEPOWER	5689.53
GAS ADIAB CORRECTED w/ MEAS ADIAB EFFICI	7111.91
BRAKE HORSEPOWER - CURVES	8558.89
MECHANICAL EFFICIENCY - CURVES	0.80
CALC/MEAS COMPRESSOR FLOW RATIO	1.58
% of RATED SPEED	88.85
% of SPEED BETWEEN MIN / MAX	77.39
SURGE MARGIN - SURGE & STONEWALL	71.84
CURRENT DAY CALC PURGE & BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.5614
VIBRATION GP BRG1 - HORIZONTAL	0.4004
VIBRATION GP BRG3 - VERTICAL	0.7741
VIBRATION GP BRG3 - HORIZONTAL	0.4560
VIBRATION POWER TURBINE - VERTICAL	0.0772

UNIT 30 YEARLY START COUNT	120.0000
UNIT 30 MONTHLY RUN HOURS	3.4818
UNIT 30 YEARLY RUN HOURS	113.045
UNIT 30 PREV MONTH RUN HOURS	0.5992
UNIT 30 PREV YEAR RUN HOURS	22.7854
UNIT 30 LIFETIME RUN HOURS	1373.638

UNIT 30 CURR DAY STRT GAS LOSS	21.6629
UNIT 30 CURR MONTH STRT GAS LOSS	21.6629
UNIT 30 CURR YEAR STRT GAS LOSS	1933.697
UNIT 30 PREV DAY STRT GAS LOSS	0.3000
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

Curves Menu

◀	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend					
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31		Login	CLIF-SRV-HM-01			
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters	User:	HMININGH29281	

12/5/2022 1:55:59 PM Unit 27 U27_27ALM_IN_UNIT
 12/5/2022 1:56:10 PM Station STN_PLC_REM_RUN
 12/5/2022 9:38:27 AM Turbine Control TCB_PLC_REM_RUN

0 15 177



Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	5729

PT (LP) SPEED(0)	5041
PT (LP) SPEED(1)	5041
GP (HP) SPEED(0)	5752
GP (HP) SPEED(1)	5752
SUCTION PRESS	577
DISCHARGE PRESS	699
SUCTION TEMP	67
DISCHARGE TEMP	97
NOZZLE ANGLE	-30
EXHAUST GAS TEMP AVG	961.84
AXIAL AIR COMP DIS PRESS	45.13
LUBE OIL PRESS	54.34
FUEL GAS PRESS	198.97
INTERSTAGE PRESSURE	9.05
BELLMOUTH PRESSURE	1.50
FUEL ORF PRIMARY DIFF	24.03
FUEL ORF SECONDARY DIFF	39.31
TURBINE #1 BRG DRN TEMP	136.05
TURBINE #2 BRG DRN TEMP	136.37
TURBINE #3 BRG DRN TEMP	146.74
TURBINE #4 BRG DRN TEMP	141.06
TURBINE #5 BRG DRN TEMP	131.62
SEAL OIL DIFF PRESS	48.21
AXIAL AIR COMPR DISCH TEMP	33.45
FUEL GAS TEMP	43.18
FUEL FLOW - MCF / H	80.74
VERABAR DIFF	15.20

WHEEL SPACE TEMP GP - FORWARD(0)	407.75
WHEEL SPACE TEMP GP - FORWARD(1)	418.87
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	407.60
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	84.71
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	3.73
TURBINE EXHAUST PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	9.65
MAX HORSEPOWER AVAILABLE - AUB UPRATE	10021.87
MIN HORSEPOWER AVAILABLE - AUB UPRATE	2907.96
BRAKE SPECIFIC FUEL CONS - COMPR BHP	10712.71

AMBIENT AIR TEMP	49.66
SHELL COOLING WATER TEMP-LEFT	104.35
SHELL COOLING WATER TEMP-RIGHT	115.37
FUEL ENERGY RATE MOTH / D	2.00

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.92
GC IMP BRG DRN #2 TEMP	135.83
GC DRV BRG DRN #1 TEMP	146.03
GC THR BRG DRN #2 TEMP	138.84
ACTUAL COMPRESSOR VOL (ACFM)	7040.21
ADIABATIC EFFICIENCY % CURVES	75.33
ADIABATIC HEAD ± mmH2O CALCULATED	8272.49
ADIABATIC HEAD ± mmH2O CURVES	11179.35
GAS HORSEPOWER	4583.53
GAS ADIAB CORRECTED w MEAS ADIAB EFFICIENCY	5729.41
BRAKE HORSEPOWER - CURVES	7784.52
MECHANICAL EFFICIENCY-CURVES	0.80
CALC/MEAS COMPRESSOR FLOW RATIO	1.40
% OF RATED SPEED	84.00
% OF SPEED BETWEEN MIN / MAX	68.01
SURGE MARGIN-SURGE & STONEWALL	52.36
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.6838
VIBRATION GP BRG1 - HORIZONTAL	0.4043
VIBRATION GP BRG3 - VERTICAL	0.7599
VIBRATION GP BRG3 - HORIZONTAL	0.4516
VIBRATION GP TURBINE - VERTICAL	0.0638

UNIT 30 YEARLY START COUNT	120.0000
UNIT 30 MONTHLY RUN HOURS	37315
UNIT 30 YEARLY RUN HOURS	1138.294
UNIT 30 PREV MONTH RUN HOURS	0.9992
UNIT 30 PREV YEAR RUN HOURS	22.7854
UNIT 30 LIFETIME RUN HOURS	1373.888

UNIT 30 CURR DAY STRT GAS LOSS	21.6629
UNIT 30 CURR MONTH STRT GAS LOSS	21.6629
UNIT 30 CURR YEAR STRT GAS LOSS	193.697
UNIT 30 PREV DAY STRT GAS LOSS	0.0000
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

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Fire & Gas

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Exit HMI

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Unit 28

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Login

CLIF-SRV-HMI-01



User:

HMININGH29281

Print

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Parameters

Monday, December 5, 2022 2:15:44 PM

12/5/2022

2:15 PM



12/5/2022 1:55:59 PM Unit 27 U27_27ALM_IN_UNIT
 12/5/2022 1:56:10 PM Station STN_PLC_REM_RUN
 12/5/2022 9:36:27 AM Turbine Central TCB_PLC_REM_RUN

0 6 15 177



Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	9902

PT (LP) SPEED(0)	5899
PT (LP) SPEED(1)	5898
GP (HP) SPEED(0)	6768
GP (HP) SPEED(1)	6768
SUCTION PRESS	564
DISCHARGE PRESS	713
SUCTION TEMP	64
DISCHARGE TEMP	102
NOZZLE ANGLE	-101
EXHAUST GAS TEMP AVG	954.16
AXIAL AIR COMP DIS PRESS	66.91
LUBE OIL PRESS	55.22
FUEL GAS PRESS	168.34
INTERSTAGE PRESSURE	13.17
BELLMOUTH PRESSURE	4.30
FUEL ORF PRIMARY DIFF	47.73
FUEL ORF SECONDARY DIFF	39.31
TURBINE #1 BRG DRN TEMP	128.17
TURBINE #2 BRG DRN TEMP	143.89
TURBINE #3 BRG DRN TEMP	153.94
TURBINE #4 BRG DRN TEMP	147.44
TURBINE #5 BRG DRN TEMP	137.60
SEAL OIL DIFF PRESS	53.26
AXIAL AIR COMPR DISCH TEMP	136.38
FUEL GAS TEMP	41.94
FUEL FLOW - MCF / H	11221
VERABAR DIFF	37.78

WHEEL SPACE TEMP GP - FORWARD(0)	461.79
WHEEL SPACE TEMP GP - FORWARD(1)	483.35
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	417.46
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	85.59
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	3.98
TURBINE EXHAUST PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	13.17
MAX HORSEPOWER AVAILABLE - AMB UP RATE	10023.97
MIN HORSEPOWER AVAILABLE - AMB UP RATE	2908.03
BRAKE SPECIFIC FUEL COEFF - COMPR BHP	9512.69

AMBIENT AIR TEMP	49.60
SHELL COOLING WATER TEMP-LEFT	107.38
SHELL COOLING WATER TEMP-RIGHT	118.95
FUEL ENERGY RATE MDT / D	2.78

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.93
GC IMP BRG DRN #2 TEMP	141.87
GC DRV BRG DRN #1 TEMP	149.77
GC THR BRG DRN #2 TEMP	142.77
ACTUAL COMPRESSOR VOL (ACFM)	9849.81
ADIABATIC EFFICIENCY % CURVES	69.00
ADIABATIC HEAD 1-mm CALCULATED	10032.48
ADIABATIC HEAD 1-mm CURVES	11599.87
GAS HORSEPOWER	7922.22
GAS ADIAB CORRECTED w MEAS ADIAB EFFIC	9902.77
BRAKE HORSEPOWER - CURVES	12174.43
MECHANICAL EFFICIENCY-CURVES	0.80
CALC/MEAS COMPRESSOR FLOW RATIO	1.67
% OF RATED SPEED	98.33
% OF SPEED BETWEEN MIN / MAX	96.66
SURGE MARGIN-SURGE 6 STONEWALL	82.15
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION(BRG1- VERTICAL)	0.7171
VIBRATION(BRG1-HORIZONTAL)	0.5695
VIBRATION(BRG3- VERTICAL)	0.8129
VIBRATION(BRG3-HORIZONTAL)	0.4773
VIBRATION(PUMP/TURBINE - VERTICAL)	0.1181

UNIT 30 YEARLY START COUNT	120.0000
UNIT 30 MONTHLY RUN HOURS	3.9815
UNIT 30 YEARLY RUN HOURS	1139.544
UNIT 30 PREV MONTH RUN HOURS	0.9902
UNIT 30 PREV YEAR RUN HOURS	22.7854
UNIT 30 LIFETIME RUN HOURS	1374.138

UNIT 30 CURR DAY STRT GAS LOSS	21.6029
UNIT 30 CLERMONTSTR GAS LOSS	21.6029
UNIT 30 CURRYEAR STRT GAS LOSS	1933.697
UNIT 30 PREV DAY STRT GAS LOSS	0.0000
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

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Station	Units	Communications	Fire & Gas	Alarms / Events	Trend	Login	CLIF-SRV-HMI-01	Logout
Ext HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31			
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters

User: HMININGH29281

Monday, December 5, 2022

2:30 PM

12/5/2022

12/5/2022 1:55:59 PM Unit 27 U27_27ALM_IN_UNIT
 12/5/2022 1:56:10 PM Station STN_PLC_Rem_Run
 12/5/2022 9:38:27 AM Turbine Control TCB_PLC_Rem_Run

6 15 177



Unit 30 Performance

Active Control Mode

Online

GAS HORSEPOWER (ABAD)	10044
BRAKE HORSEPOWER (CURVES)	12283
COMPRESSOR FLOW (CALC)	589

PT (LP) SPEED(0)	5983
PT (LP) SPEED(1)	5982
GP (HP) SPEED(0)	6797
GP (HP) SPEED(1)	6797
SUCTION PRESS	564
DISCHARGE PRESS	718
SUCTION TEMP	66
DISCHARGE TEMP	105
NOZZLE ANGLE	-104
EXHAUST GAS TEMP AVG	553.08
AXIAL AIR COMP DIS PRESS	87.46
LUBE OIL PRESS	55.13
FUEL GAS PRESS	198.11
INTERSTAGE PRESSURE	1152
BELLMOUTH PRESSURE	550
FUEL ORF PRIMARY DIFF	49.58
FUEL ORF SECONDARY DIFF	38.31
TURBINE #1 BRG DRN TEMP	129.94
TURBINE #2 BRG DRN TEMP	145.58
TURBINE #3 BRG DRN TEMP	156.61
TURBINE #4 BRG DRN TEMP	149.35
TURBINE #5 BRG DRN TEMP	138.29
SEAL OIL DIFF PRESS	53.73
AXIAL AIR COMPR DISCH TEMP	439.94
FUEL GAS TEMP	41.69
FUEL FLOW - MCF / H	113.62
VERABAR DIFF	30.47

WHEEL SPACE TEMP GP - FORWARD(0)	472.95
WHEEL SPACE TEMP GP - FORWARD(1)	473.55
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	420.74
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	87.12
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	4.23
TURBINE EXHAUST PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	13.52
MAX HORSEPOWER AVAILABLE - AFB UP RATE	10001.62
MIN HORSEPOWER AVAILABLE - AFB UP RATE	2807.53
BRAKE SPECIFIC FUEL COHS - COMPR BHP	9603.33

AMBIENT AIR TEMP	50.19
SHELL COOLING WATER TEMP-LEFT	109.07
SHELL COOLING WATER TEMP-RIGHT	129.95
FUEL ENERGY RATE MDT / D	2.81

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.93
GC IMP BRG DRN #2 TEMP	143.66
GC DRV BRG DRN #1 TEMP	151.99
GC THR BRG DRN #2 TEMP	144.36
ACTUAL COMPRESSOR VOL (ACFM)	9708.17
ADIABATIC EFFICIENCY % CURVES	69.00
ADIABATIC HEAD 1-mm CALCULATED	10530.26
ADIABATIC HEAD 1-mm CURVES	11853.13
GAS HORSEPOWER	8035.60
GAS ADIAB CORRECTED W MEAS ADIAB EFFIC	10044.59
BRAKE HORSEPOWER - CURVES	12283.48
MECHANICAL EFFICIENCY - CURVES	0.80
CALC MEAS COMPRESSOR FLOW RATIO	1.63
% OF RATED SPEED	99.39
% OF SPEED BETWEEN MIN / MAX	98.78
SURGE MARGIN SURGE 6 TONNE/WALL	77.60
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.8102
VIBRATION GP BRG1 - HORIZONTAL	0.5651
VIBRATION GP BRG1 - VERTICAL	0.9909
VIBRATION GP BRG1 - HORIZONTAL	0.5492
VIBRATION GP TURBINE - VERTICAL	0.1316

UNIT 30 YEARLY START COUNT	120.0000
UNIT 30 MONTHLY RUN HOURS	4.2310
UNIT 30 YEARLY RUN HOURS	1138.794
UNIT 30 PREV MONTH RUN HOURS	0.9992
UNIT 30 PREV YEAR RUN HOURS	22.7854
UNIT 30 LIFETIME RUNHOURS	1374.387

UNIT 30 CURR DAY STRT GAS LOSS	21.6629
UNIT 30 CURR MONTH STRT GAS LOSS	21.6629
UNIT 30 CURR YEAR STRT GAS LOSS	1931.697
UNIT 30 PREV DAY STRT GAS LOSS	0.0000
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5975

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Login CLIF-SRV-HMI-01

User: HMINNNGH29281

Monday, December 5, 2022 2:45 PM

12/5/2022
2:45 PM

Station	Units	Communications	Fire & Gas	Alarms / Events	Trend
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31
Print	Engine Calcs	Trends	PID Screen	Process	Overview

12/5/2022 1:55:59 PM

Unit 27

U27_27ALM_IN_UNIT

12/5/2022 1:56:10 PM

Station

STN_PLAIN_RUN

12/5/2022 9:36:27 AM

Turbine Control

TCB_PLAIN_RUN



& 15



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Unit in alarm or shutdown

PLC keyswitch is NOT in RUN mode

PLC keyswitch is NOT in RUN mode



Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	10115

PT (LP) SPEED(0)	8008
PT (LP) SPEED(1)	8008
GP (HP) SPEED(0)	6747
GP (HP) SPEED(1)	6747
SUCTION PRESS	561
DISCHARGE PRESS	725
SUCTION TEMP	68
DISCHARGE TEMP	108
NOZZLE ANGLE	-133
EXHAUST GAS TEMP AVG	961.92
AXIAL AIR COMP DIS PRESS	66.01
LUBE OIL PRESS	5475
FUEL GAS PRESS	166.71
INTERSTAGE PRESSURE	1343
BELLMOUTH PRESSURE	5.0
FUEL OLR PRIMARY DIFF	47.32
FUEL OLR SECONDARY DIFF	39.91
TURBINE #1 BRG DRN TEMP	159.2
TURBINE #2 BRG DRN TEMP	162.5
TURBINE #3 BRG DRN TEMP	158.1
TURBINE #4 BRG DRN TEMP	150.39
TURBINE #5 BRG DRN TEMP	140.31
SEAL OIL DIFF PRESS	53.68
AXIAL AIR COMPR DISCH TEMP	437.66
FUEL GAS TEMP	415.7
FUEL FLOW - MCF / H	111.31
VERABAR DIFF	13.38

WHEEL SPACE TEMP GP - FORWARD(0)	490.81
WHEEL SPACE TEMP GP - FORWARD(1)	492.02
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	429.68
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	89.52
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	4.48
TURBINE EXHAUST INTERSTAGE PRESSURE	13.43
MAX HORSEPOWER AVAILABLE - AUB UP RATE	10021.66
MIN HORSEPOWER AVAILABLE - AUB UP RATE	2907.98
BRAKE SPECIFIC FUEL CONS - COMPR BHP	9648.48

AMBIENT AIR TEMP	49.66
SHELL COOLING WATER TEMP-LEFT	112.01
SHELL COOLING WATER TEMP-RIGHT	124.32
FUEL ENERGY RATE MDT / D	2.75

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.93
GC IMP BRG DRN #2 TEMP	145.05
GC DRV BRG DRN #1 TEMP	154.26
GC THR BRG DRN #2 TEMP	146.07
ACTUAL COMPRESSOR VOL (ACFM)	9396.32
ADIABATIC EFFICIENCY % CURVES	69.00
ADIABATIC HEAD 1-mm CALCULATED	11126.12
ADIABATIC HEAD 1-mm CURVES	12042.12
GAS HORSEPOWER	8092.58
GAS ADIAB CORRECTED w/ MEAS ADIAB EFFICI	10115.72
BRAKE HORSEPOWER - CURVES	11892.88
MECHANICAL EFFICIENCY - CURVES	0.89
CALC/MEAS COMPRESSOR FLOW RATIO	1.56
% of RATED SPEED	100.16
% of SPEED BETWEEN MIN / MAX	100.33
SURGE MARGIN - SURGE & STONEWALL	70.55
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.6184
VIBRATION GP BRG1 - HORIZONTAL	0.5374
VIBRATION GP BRG2 - VERTICAL	0.7129
VIBRATION GP BRG2 - HORIZONTAL	0.4659
VIBRATION GP TURBINE - VERTICAL	0.1317

Curves Menu

UNIT 30 YEARLY START COUNT	120.0000
UNIT 30 MONTHLY RUN HOURS	4.4814
UNIT 30 YEARLY RUN HOURS	1140.044
UNIT 30 PREV MONTH THRU HOURS	0.9992
UNIT 30 PREV YEAR RUN HOURS	22.7854
UNIT 30 LIFETIME RUN HOURS	1374.638

UNIT 30 CURR DAY SRT GAS LOSS	21.6629
UNIT 30 CURR MONTH SRT GAS LOSS	21.6629
UNIT 30 CURR YEAR SRT GAS LOSS	1933.697
UNIT 30 PREV DAY SRT GAS LOSS	0.0000
UNIT 30 PREV MONTH SRT GAS LOSS	69.3743
UNIT 30 PREV YEAR SRT GAS LOSS	793.5375

Ext HMI

Station

Units

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Trend

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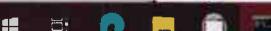
Parameters

User: HMINNGH29281

Monday, December 5, 2022

3:00 PM

12/5/2022



12/5/2022 1:55:59 PM Unit 27 U27_27ALM_IN_UNIT
 12/5/2022 1:56:10 PM Station STN_PLAIN_RUN
 12/5/2022 9:36:27 AM Turbine Control TCG_PLAIN_RUN

40 V6 A 15 177



Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	9885
Brake Horsepower (Curves)	12396
COMPRESSOR FLOW (CALC)	545

PT (LP) SPEED(0)	6001
PT (LP) SPEED(1)	6000
GP (HP) SPEED(0)	6627
GP (HP) SPEED(1)	6628
SUCTION PRESS	561
DISCHARGE PRESS	729
SUCTION TEMP	69
DISCHARGE TEMP	110
NOZZLE ANGLE	-192
EXHAUST GAS TEMP AVG	95735
AXIAL AIR COMP DIS PRESS	6454
LUBE OIL PRESS	5454
FUEL GAS PRESS	19654
INTERSTAGE PRESSURE	132
BELLMOUTH PRESSURE	431
FUEL OLF PRIMARY DIFF.	4589
FUEL OLF SECONDARY DIFF.	331
TURBINE #1 BRG DRN TEMP	13041
TURBINE #2 BRG DRN TEMP	14502
TURBINE #3 BRG DRN TEMP	15898
TURBINE #4 BRG DRN TEMP	15006
TURBINE #5 BRG DRN TEMP	13996
SEAL OIL DIFF PRESS	5372

AXIAL AIR COMPR DISCH TEMP	43010
FUEL GAS TEMP	4142
FUEL FLOW - MCF / H	10947
VERABAR DIFF	3155

WHEEL SPACE TEMP GP - FORWARD(0)	485.07
WHEEL SPACE TEMP GP - FORWARD(1)	489.56
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	430.20
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	90.67
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	4.73
TURBINE EXHAUST INTERSTAGE PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	13.52
MAX HORSEPOWER AVAILABLE - AUB UP RATE	10022.26
MIN HORSEPOWER AVAILABLE - AUB UP RATE	2907.99
BRAKE SPECIFIC FUEL CONS - COMPR BHP	9113.81

AMBIENT AIR TEMP	49.84
SHELL COOLING WATER TEMP LEFT	113.20
SHELL COOLING WATER TEMP RIGHT	125.88
FUEL ENERGY RATE MOTH / D	2.71

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.93
GC IMP BRG DRN #2 TEMP	144.61
GC DRV BRG DRN #1 TEMP	154.73
GC THR BRG DRN #2 TEMP	145.88
ACTUAL COMPRESSOR VOL (ACFM)	9083.94
ADIABATIC EFFICIENCY % CURVES	70.76
ADIABATIC HEAD 1-mm/H CALCULATED	11332.79
ADIABATIC HEAD 1-mm/H CURVES	13326.45
GAS HORSEPOWER	7908.35
GAS ADIAB CORRECTED w MEAS ADIAB EFFICI	9885.44
Brake Horsepower - Curves	12396.77
Mechanical Efficiency - Curves	0.80
CALC/MEAS COMPRESSOR FLOW RATIO	1.51
% of RATED SPEED	100.01
% of SPEED BETWEEN MIN / MAX	100.02
SURGE MARGIN - SURGE b STONEWALL	65.17
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.6961
VIBRATION GP BRG1 - HORIZONTAL	0.5188
VIBRATION GP BRG3 - VERTICAL	0.7308
VIBRATION GP BRG3 - HORIZONTAL	0.4516
VIBRATION POWER TURBINE - VERTICAL	0.1317

UNIT 30 YEARLY START COUNT	120.0000
UNIT 30 MONTHLY RUNHOURS	4.7322
UNIT 30 YEARLY RUNHOURS	1140.295
UNIT 30 PREV MONTH RUNHOURS	0.9932
UNIT 30 PREV YEAR RUNHOURS	22.7854
UNIT 30 LIFETIME RUNHOURS	1374.888

UNIT 30 CURR DAY STRG GAS LOSS	21.6629
UNIT 30 CURR MONTH STRG GAS LOSS	21.6629
UNIT 30 CURR YEAR STRG GAS LOSS	1913.697
UNIT 30 PREV DAY STRG GAS LOSS	0.0000
UNIT 30 PREV MONTH STRG GAS LOSS	68.3743
UNIT 30 PREV YEAR STRG GAS LOSS	793.5375

Curves Menu

◀	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31	
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map Diagnostics Parameters

Login	CLIF-SRV-HMI-01			
User:	HMINNGH29281			
Monday, December 5, 2022	3:15:07 PM	12/5/2022		

12/5/2022 1:56:10 PM	Station	STN_PLA_RERUN
12/5/2022 9:38:27 AM	Turbine Control	TCB_PLA_RERUN
12/5/2022 1:45:42 AM	User 31	031_AIR_FLT_R_STS_ERROR_3

PLC keyswitch is NOT in RUN mode
PLC keyswitch is NOT in RUN mode
Air Filter Motor does not have permission



Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	9831
BRAKE HORSEPOWER (CURVES)	12553
COMPRESSOR FLOW (CALC)	539

PT (LP) SPEED(0)	6004
PT (LP) SPEED(1)	6003
GP (HP) SPEED(0)	6612
GP (HP) SPEED(1)	6612
SUCTION PRESS	564
DISCHARGE PRESS	732
SUCTION TEMP	70
DISCHARGE TEMP	111
NOZZLE ANGLE	-207
EXHAUST GAS TEMP AVG	955.89
AXIAL AIR COMP DIS PRESS	6461
LUBE OIL PRESS	5472
FUEL GAS PRESS	195.35
INTERSTAGE PRESSURE	134
BELLMOUTH PRESSURE	4.85
FUEL ORF PRIMARY DIFF	45.05
FUEL ORF SECONDARY DIFF	39.31
TURBINE #1 BRG DRN TEMP	130.01
TURBINE #2 BRG DRN TEMP	144.54
TURBINE #3 BRG DRN TEMP	158.47
TURBINE #4 BRG DRN TEMP	148.95
TURBINE #5 BRG DRN TEMP	139.53
SEAL OIL DIFF PRESS	53.83
AXIAL AIR COMPR DISCH TEMP	104.95
FUEL GAS TEMP	41.09
FUEL FLOW - MCF / H	108.58
VERABAR DIFF	10.72

WHEEL SPACE TEMP GP - FORWARD(0)	481.00
WHEEL SPACE TEMP GP - FORWARD(1)	485.77
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	429.26
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	89.58
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	4.98
TURBINE EXHAUST INTERSTAGE PRESSURE	0.00
MAX HORSEPOWER AVAILABLE - A/B UP RATE	10001.00
MIN HORSEPOWER AVAILABLE - A/B UP RATE	2909.29
BRAKE SPECIFIC FUEL CONS - COMPR BHP	8987.72

AMBIENT AIR TEMP	48.09
SHELL COOLING WATER TEMP-LEFT	112.21
SHELL COOLING WATER TEMP-RIGHT	124.79
FUEL ENERGY RATE MDTH / D	2.71

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.93
DISCHARGE COMPRESSIBILITY	0.93
GC IMP BRG DRN #2 TEMP	144.23
GC DRV BRG DRN #1 TEMP	154.91
GC THR BRG DRN #2 TEMP	145.65
ACTUAL COMPRESSOR VOL (ACFM)	8988.59
ADIABATIC EFFICIENCY % CURVES	71.42
ADIABATIC HEAD 1-mm CALCULATED	11423.52
ADIABATIC HEAD 1-mm CURVES	13762.39
GAS HORSEPOWER	7865.24
GAS ADIAB CORRECTED w MEAS ADIAB EFFCN	9831.55
BRAKE HORSEPOWER - CURVES	12553.95
MECHANICAL EFFICIENCY-CURVES	0.80
CALC/MEAS COMPRESSOR FLOW RATIO	1.50
% of RATED SPEED	100.00
% of SPEED BETWEEN MIN / MAX	100.00
SURGE MARGIN-SURGE b STONEWALL	63.48
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1-VERTICAL	0.8453
VIBRATION GP BRG1-HORIZONTAL	0.5213
VIBRATION GP BRG2-VERTICAL	0.0056
VIBRATION GP BRG2-HORIZONTAL	0.4455
VIBRATION GP MCHT/TURBINE -VERTICAL	0.1317

UNIT 30 3YEAR START COUNT	120.0000
UNIT 30 MONTHLYRUNHOURS	4.9813
UNIT 30 3YEAR RUNHOURS	1140.544
UNIT 30 PREV MONTH RUNHOURS	0.9992
UNIT 30 PREV YEAR RUNHOURS	22.7854
UNIT 30 LIFETIME RUNHOURS	1375.137

UNIT 30 CURR DAY STRT GAS LOSS	21.6629
UNIT 30 CURR MONTH STRT GAS LOSS	21.6629
UNIT 30 CURR YEAR STRT GAS LOSS	1933.697
UNIT 30 PREV DAY STRT GAS LOSS	0.0000
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

Curves Menu

◀	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend	Login	CLIF-SRV-HMI-01	● ● ●
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31		User:	HMININGH29281	
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters	

Monday, December 5, 2022 3:30:41 PM
12/5/2022

12/5/2022 1:56:10 PM Station STN_PLA_RER_RUN
 12/5/2022 9:36:27 AM Turbine Control TCB_PLA_RER_RUN
 12/5/2022 9:46:42 AM Unit 30 U30_AIR_FTR_STS_ERROR_3

PLC keyswitch is NOT in RUN mode
 PLC keyswitch is NOT in RUN mode
 Air Filter Motor does not have permission



Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	9740
BRAKE HORSEPOWER (CURVES)	12481
COMPRESSOR FLOW (CALC)	531

PT (LP) SPEED(0)	5894
PT (LP) SPEED(1)	5894
GP (HP) SPEED(0)	6599
GP (HP) SPEED(1)	6599
SUCTION PRESS	567
DISCHARGE PRESS	735
SUCTION TEMP	71
DISCHARGE TEMP	112
NOZZLE ANGLE	-191
EXHAUST GAS TEMP AVG	5527
AXIAL AIR COMP DIS PRESS	64.58
LUBE OIL PRESS	54.59
FUEL GAS PRESS	16.54
INTERSTAGE PRESSURE	13.52
BELLMOUTH PRESSURE	4.91
FUEL ORF PRIMARY DIFF	45.72
FUEL ORF SECONDARY DIFF	19.31
TURBINE #1 BRG DRN TEMP	129.95
TURBINE #2 BRG DRN TEMP	144.23
TURBINE #3 BRG DRN TEMP	158.40
TURBINE #4 BRG DRN TEMP	169.00
TURBINE #5 BRG DRN TEMP	139.45
SEAL OIL DIFF PRESS	53.75
AXIAL AIR COMPR DISCH TEMP	425.69
FUEL GAS TEMP	40.84
FUEL FLOW - MCF / H	108.32
VERABAR DIFF	25.76

WHEEL SPACE TEMP GP - FORWARD(0)	479.59
WHEEL SPACE TEMP GP - FORWARD(1)	484.97
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	429.07
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	89.46
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	5.23
TURBINE EXHAUST INTERSTAGE PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	13.52
MAX HORSEPOWER AVAILABLE - AMB UP RATE	10008.79
MIN HORSEPOWER AVAILABLE - AMB UP RATE	2809.66
BRAKE SPECIFIC FUEL CONS - COMPR BHP	9013.93

Ambient Air Temp	47.62
SHELL COOLING WATER TEMP-LEFT	112.01
SHELL COOLING WATER TEMP-RIGHT	124.65
FUEL ENERGY RATE MOTH / D	2.70

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.93
DISCHARGE COMPRESSIBILITY	0.93
GC IMP BRG DRN #2TEMP	144.22
GC DRV BRG DRN #1TEMP	155.07
GC THR BRG DRN #2TEMP	145.60
ACTUAL COMPRESSOR VOL (ACFM)	8856.13
ADIABATIC EFFICIENCY % CURVES	71.78
ADIABATIC HEAD <small>MEASURED / CALCULATED</small>	11456.14
ADIABATIC HEAD <small>MEASURED / CURVES</small>	13819.27
GAS HORSEPOWER	7792.68
GAS ADIAB CORRECTED w/ MEAS ADIAE EFFICI	9740.86
BRAKE HORSEPOWER - CURVES	12481.77
MECHANICAL EFFICIENCY - CURVES	0.80
CALC MEAS COMPRESSOR FLOW RATIO	1.48
% OF RATED SPEED	99.91
% OF SPEED BETWEEN MIN / MAX	99.82
SURGE MARGIN - SURGE & STONEWALL	81.17
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.8965
VIBRATION GP BRG1 - HORIZONTAL	0.5608
VIBRATION GP BRG3 - VERTICAL	0.8755
VIBRATION GP BRG3 - HORIZONTAL	0.4832
VIBRATION POWERED TURBINE - VERTICAL	0.1181

Curves Menu

UNIT 30 YEARLY START COUNT	129.0000
UNIT 30 MONTHLY RUN HOURS	5.2343
UNIT 30 YEARLY RUN HOURS	1140.797
UNIT 30 PREV MONTH RUN HOURS	0.9932
UNIT 30 PREV YEAR RUN HOURS	22.7854
UNIT 30 LIFETIME RUN HOURS	1375.380

UNIT 30 CURR DAY STRT GAS LOSS	21.6629
UNIT 30 CURR MONTH STRT GAS LOSS	21.6629
UNIT 30 CURR YEAR STRT GAS LOSS	1933.697
UNIT 30 PREV DAY STRT GAS LOSS	0.0000
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

Station	Units	Communications	Fire & Gas	Alarms / Events	Trend	Surge Map	Diagnostics	Parameters	Login	CLIF-SRV-HMI-01	User:	HMINN/H29281
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31							
Print	Engine Calcs	Trends	PID Screen	Process	Overview							

12/5/2022 1:56:10 PM Station STN_PLCLREM_RUN
 12/5/2022 9:38:27 AM Turbine Control TCB_PLCLREM_RUN
 12/5/2022 9:45:42 AM Unit 30 UST_AIR_FTR_STB_ERROR_3

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Unit 30 Performance

Active Control Mode

Online

GAS HORSEPOWER (ABAD)	9897
BRAKE HORSEPOWER (CURVES)	12542
COMPRESSOR FLOW (CALC)	543

PT (LP) SPEED(0)	5994
PT (LP) SPEED(1)	5993
GP (HP) SPEED(0)	6625
GP (HP) SPEED(1)	6625
SUCTION PRESS	598
DISCHARGE PRESS	738
SUCTION TEMP	71
DISCHARGE TEMP	112
NOZZLE ANGLE	-174
EXHAUST GAS TEMP AVG	560.08
AXIAL AIR COMP DIS PRESS	64.77
LUBE OIL PRESS	54.95
FUEL GAS PRESS	165.44
INTERSTAGE PRESSURE	1158
BELLMOUTH PRESSURE	614
FUEL OLF PRIMARY DIFF	46.42
FUEL OLF SECONDARY DIFF	39.31
TURBINE #1 BRG DRN TEMP	129.97
TURBINE #2 BRG DRN TEMP	144.43
TURBINE #3 BRG DRN TEMP	158.55
TURBINE #4 BRG DRN TEMP	165.03
TURBINE #5 BRG DRN TEMP	139.48
SEAL OIL DIFF PRESS	53.62
AXIAL AIR COMPR DISCH TEMP	427.15
FUEL GAS TEMP	40.46
FUEL FLOW - MCF / H	110.19
VERABAR DIFF	21.06

WHEEL SPACE TEMP GP - FORWARD(0)	479.12
WHEEL SPACE TEMP GP - FORWARD(1)	484.85
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	428.13
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	89.09
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	5.48
TURBINE EXHAUST INTERSTAGE PRESSURE	13.58
MAX HORSEPOWER AVAILABLE - AIR UP RATE	10094.08
MIN HORSEPOWER AVAILABLE - AIR UP RATE	2909.58
BRAKE SPECIFIC FUEL CONS. - COMPR BHP	945.86

AMBIENT AIR TEMP	47.74
SHELL COOLING WATER TEMP LEFT	111.85
SHELL COOLING WATER TEMP RIGHT	124.55
FUEL ENERGY RATE MDT / D	272

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.93
DISCHARGE COMPRESSIBILITY	0.93
GC IMP BRG DRN #2 TEMP	144.25
GC DRV BRG DRN #1 TEMP	155.15
GC THR BRG DRN #2 TEMP	145.57
ACTUAL COMPRESSOR VOL. (ACFM)	8998.90
ADIABATIC EFFICIENCY % CURVES	71.48
ADIABATIC HEAD 1-mm CALCULATED	11527.03
ADIABATIC HEAD 1-mm CURVES	13745.69
GAS HORSEPOWER	7918.05
GAS ADIAB CORRECTED w/ MEAS ADIAB EFFICI	9897.58
BRAKE HORSEPOWER - CURVES	12542.44
MECHANICAL EFFICIENCY - CURVES	0.80
CALC MEAS COMPRESSOR FLOW RATIO	1.50
% of RATED SPEED	99.91
% of SPEED BETWEEN MIN / MAX	99.82
SURGE MARGIN - SURGE 6 STONEWALL	63.76
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG - VERTICAL	0.7208
VIBRATION GP BRD1 - HORIZONTAL	0.5368
VIBRATION GP BRG - VERTICAL	0.8360
VIBRATION GP BRD1 - HORIZONTAL	0.4277
VIBRATION/TURBINE - VERTICAL	0.1180

UNIT 30 YEARLY START COUNT	120.0000
UNIT 30 MONTHLY RUN HOURS	5.4838
UNIT 30 YEARLY RUN HOURS	1141.047
UNIT 30 PREV MONTH RUN HOURS	0.9992
UNIT 30 PREV YEAR RUN HOURS	22.7854
UNIT 30 LIFETIME RUN HOURS	1375.640

UNIT 30 CURR DAY SHRT GAS LOSS	21.6629
UNIT 30 CURR MONTH SHRT GAS LOSS	21.6629
UNIT 30 CURR YEAR SHRT GAS LOSS	1933.697
UNIT 30 PREV DAY SHRT GAS LOSS	0.0000
UNIT 30 PREV MONTH SHRT GAS LOSS	68.3743
UNIT 30 PREV YEAR SHRT GAS LOSS	793.5375

Curves Menu

◀	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend	Login	CLIF-SRV-HMI-01	● ● ●
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31		User:	HMINNGH29281	
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters	
							Monday, December 5, 2022	4:00:13 PM	12/5/2022

12/5/2022 1:56:10 PM Station STN PLC REM RUN
 12/5/2022 8:38:27 AM Turbine Control TCB PLC REM RUN
 12/5/2022 9:45:42 AM User 31 US1 AIR FLTR STS_ERROR_3

PLC keyswitch is NOT in RUN mode
 PLC keyswitch is NOT in RUN mode
 Air Filter Meter does not have permission

5 0 177



Unit 30 Performance

Active Control Mode

Online

GAS HORSEPOWER (ABAD)	9065
BRAKE HORSEPOWER (CURVES)	11950
COMPRESSOR FLOW (CALC)	505

PT (LP) SPEED(0)	5882
PT (LP) SPEED(1)	5882
GP (HP) SPEED(0)	6376
GP (HP) SPEED(1)	6376
SUCTION PRESS	573
DISCHARGE PRESS	739
SUCTION TEMP	72
DISCHARGE TEMP	113
NOZZLE ANGLE	281
EXHAUST GAS TEMP AVG	990.25
AXIAL AIR COMP DIS PRESS	60.10
LUBE OIL PRESS	54.45
FUEL GAS PRESS	165.32
INTERSTAGE PRESSURE	12.92
BELLMOUTH PRESSURE	4.78
FUEL ORF PRIMARY DIFF	41.87
FUEL ORF SECONDARY DIFF	39.31
TURBINE #1 BRG DRN TEMP	129.94
TURBINE #2 BRG DRN TEMP	141.15
TURBINE #3 BRG DRN TEMP	157.85
TURBINE #4 BRG DRN TEMP	149.24
TURBINE #5 BRG DRN TEMP	138.67
SEAL OIL DIFF PRESS	52.02
AXIAL AIR COMPR DISCH TEMP	409.40
FUEL GAS TEMP	40.05
FUEL FLOW - MCF / H	104.63
VERABAR DIFF	26.87

WHEEL SPACE TEMP GP - FORWARD(0)	466.83
WHEEL SPACE TEMP GP - FORWARD(1)	476.17
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	424.48
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	89.03
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	5.73
TURBINE EXHAUST INTERSTAGE PRESSURE	0.00
MAX HORSEPOWER AVAILABLE - AMB UPRATE	10098.13
MIN HORSEPOWER AVAILABLE - AMB UPRATE	2909.87
BRAKE SPECIFIC FUEL CONS - COMPR BHP	8953.32

AMBIENT AIR TEMP	47.63
SHELL COOLING WATER TEMP-LEFT	111.57
SHELL COOLING WATER TEMP-RIGHT	124.22
FUEL ENERGY RATE MDTD / D	2.58

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.93
DISCHARGE COMPRESSIBILITY	0.93
GC IMP BRG DRN #2 TEMP	143.54
GC DRV BRG DRN #1 TEMP	154.83
GC THR BRG DRN #2 TEMP	145.12
ACTUAL COMPRESSOR VOL (ACFM)	8319.13
ADIABATIC EFFICIENCY % CURVES	74.01
ADIABATIC HEAD 1-mm CALCULATED	11273.09
ADIABATIC HEAD 1-mm CURVES	14473.07
GAS HORSEPOWER	7252.34
CAS ADIAB CORRECTED w MEAS ADIAB EFFN	9065.42
BRAKE HORSEPOWER - CURVES	11950.39
MECHANICAL EFFICIENCY - CURVES	0.89
CALC MEAS COMPRESSOR FLOW RATIO	1.42
% of RATED SPEED	97.71
% of SPEED BETWEEN MIN / MAX	95.43
SURGE MARGIN - SURGE & STONEWALL	54.79
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.7511
VIBRATION GP BRG1 - HORIZONTAL	0.4978
VIBRATION GP BRG3 - VERTICAL	0.7602
VIBRATION GP BRG3 - HORIZONTAL	0.4626
VIBRATION POWER TURBINE - VERTICAL	0.1180

Curves Menu

UNIT 30 YEARLY START COUNT	120.0000
UNIT 30 MONTHLY RUN HOURS	5.7317
UNIT 30 YEARLY RUN HOURS	1141.295
UNIT 30 PREV MONTH RUN HOURS	0.5992
UNIT 30 PREV YEAR RUN HOURS	22.7854
UNIT 30 LIFETIME RUN HOURS	1375.888

UNIT 30 CURR DAY STRT GAS LOSS	21.6629
UNIT 30 CURR MONTH STRT GAS LOSS	21.6629
UNIT 30 CURR YEAR STRT GAS LOSS	1933.697
UNIT 30 PREV DAY STRT GAS LOSS	0.0000
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

Station	Units	Communications	Fire & Gas	Alarms / Events	Trend
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31
Print	Engine Calcs	Trends	PID Screen	Process	Overview

Login CLIF-SRV-HMI-01
 User: HMINNIGH29281
 Monday, December 5, 2022 4:15:25 PM
 12/5/2022

12/5/2022 1:56:10 PM Station STN_PLC_Rem_Run
 12/5/2022 9:38:27 AM Turbine Control TCB_PlC_Rem_Run
 12/5/2022 5:45:42 AM Unit 31 Unit_Air_Fltr_Sts_Error_3

PLC keyswitch is NOT in RUN mode
 PLC keyswitch is NOT in RUN mode
 Air Filter Motor does not have permission

0 0 177



Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	8419
BRAKE HORSEPOWER (CURVES)	11699
COMPRESSOR FLOW (CALC)	489

PT (LP) SPEED(0)	5747
PT (LP) SPEED(1)	5748
GP (HP) SPEED(0)	6233
GP (HP) SPEED(1)	6233
SUCTION PRESS	577
DISCHARGE PRESS	739
SUCTION TEMP	73
DISCHARGE TEMP	112
NOZZLE ANGLE	-3.14
EXHAUST GAS TEMP AVG	859.12
AXIAL AIR COMP DIS PRESS	57.41
LUBE OIL PRESS	54.32
FUEL GAS PRESS	166.12
INTERSTAGE PRESSURE	12.42
BELLMOUTH PRESSURE	4.17
FUEL ORF PRIMARY DIFF	38.43
FUEL ORF SECONDARY DIFF	39.31
TURBINE #1 BRG DRN TEMP	128.98
TURBINE #2 BRG DRN TEMP	141.74
TURBINE #3 BRG DRN TEMP	155.86
TURBINE #4 BRG DRN TEMP	148.16
TURBINE #5 BRG DRN TEMP	137.48
SEAL OIL DIFF PRESS	51.94
AXIAL AIR COMP DISCH TEMP	388.09
FUEL GAS TEMP	38.81
FUEL FLOW - MCF / H	98.15
VERABAR DIFF	25.51

WHEEL SPACE TEMP GP - FORWARD(0)	452.15
WHEEL SPACE TEMP GP - FORWARD(1)	483.08
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	418.02
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	88.22
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	5.98
TURBINE EXHAUST INTERSTAGE PRESSURE	0.00
MAX HORSEPOWER AVAILABLE - AMB UP RATE	10114.07
MIN HORSEPOWER AVAILABLE - AMB UP RATE	2910.02
BRAKE SPECIFIC FUEL CONS. - COMPR BHP	8725.91

Ambient Air Temp	47.21
Shell Cooling Water Temp-Left	110.33
Shell Cooling Water Temp-Right	122.80
Fuel EnergyRate MDTD / D	2.45

TOTAL OF COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.93
GC IMP BRG DRN #2 TEMP	142.34
GC DRY BRG DRN #1 TEMP	153.89
GC THR BRG DRN #2 TEMP	144.19
ACTUAL COMPRESSOR VOL (ACFM)	8004.44
ADIABATIC EFFICIENCY % CURVES	75.41
ADIABATIC HEAD <small>1 mm of water</small> CALCULATED	10610.13
ADIABATIC HEAD <small>1 mm of water</small> CURVES	14581.86
GAS HORSEPOWER	6735.27
GAS ADIAB CORRECTED W/ MEAS ADIAB EFFICIENCY	8419.09
BRAKE HORSEPOWER - CURVES	11699.13
Mechanical Efficiency Curves	0.80
CALC MEAS COMPRESSOR FLOW RATIO	1.39
% of RATED SPEED	95.80
% of SPEED BETWEEN MIN / MAX	91.60
Surge Margin - Surge & StoneWall	51.88
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG 1 - VERTICAL	0.7393
VIBRATION GP BRG 1 - HORIZONTAL	0.4703
VIBRATION GP BRG 3 - VERTICAL	0.7245
VIBRATION GP BRG 3 - HORIZONTAL	0.4004
VIBRATION POWER TURBINE - VERTICAL	0.0999

UNIT 30 YEARLY START COUNT	120.0000
UNIT 30 MONTHLY RUN HOURS	5.9824
UNIT 30 YEARLY RUN HOURS	1141.545
UNIT 30 PREV MONTH RUN HOURS	0.9992
UNIT 30 PREV YEAR RUN HOURS	22.7854
UNIT 30 LIFETIME RUN HOURS	1376.139

UNIT 30 CURR DAY STRT GAS LOSS	21.6629
UNIT 30 CURR MONTH STRT GAS LOSS	21.6629
UNIT 30 CURR YEAR STRT GAS LOSS	1933.697
UNIT 30 PREV DAY STRT GAS LOSS	0.0000
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

Curves Menu

◀	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend				Login: CLIF-SRV-HMI-01	User: HMINING/H29281
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31						
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters	Monday, December 5, 2022 4:30:28 PM		

12/5/2022 1:56:10 PM	Station	STN_PLA_RER_RUN
12/5/2022 9:36:27 AM	Turbo Control	TCB_PLA_RER_RUN
12/5/2022 9:45:42 AM	Unit 30	U30_AIR_FLR_STS_ERROR_3



Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	5437
BRAKE HORSEPOWER (CURVES)	7947
COMPRESSOR FLOW (CALC)	356

PT (LP) SPEED(0)	5189
PT (LP) SPEED(1)	5189
GP (HP) SPEED(0)	5891
GP (HP) SPEED(1)	5691
SUCTION PRESS	582
DISCHARGE PRESS	737
SUCTION TEMP	80
DISCHARGE TEMP	114
NOZZLE ANGLE	4.11
EXHAUST GAS TEMP AVG	889.40
AXIAL AIR COMP DIS PRESS	44.08
LUBE OIL PRESS	53.97
FUEL GAS PRESS	164.58
INTERSTAGE PRESSURE	9.56
BELLMOUTH PRESSURE	2.33
FUEL ORF PRIMARY DIFF	23.43
FUEL ORF SECONDARY DIFF	39.31
TURBINE #1 BRG DRN TEMP	188.64
TURBINE #2 BRG DRN TEMP	189.00
TURBINE #3 BRG DRN TEMP	153.53
TURBINE #4 BRG DRN TEMP	144.26
TURBINE #5 BRG DRN TEMP	134.81
SEAL OIL DIFF PRESS	45.30
AXIAL AIR COMPR DISCH TEMP	355.58
FUEL GAS TEMP	40.86
FUEL FLOW - NCF / H	77.50
VERABAR DIFF	13.28

WHEEL SPACE TEMP GP - FORWARD(0)	419.62
WHEEL SPACE TEMP GP - FORWARD(1)	430.07
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	394.73
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	88.33
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	6.23
TURBINE EXHAUST INTERSTAGE PRESSURE	0.00
MAX HORSEPOWER AVAILABLE - AFB UPRATE	10139.22
MIN HORSEPOWER AVAILABLE - AFB UPRATE	2910.58
BRAKE SPECIFIC FUEL CONS. - COMPR BHP	10134.58

AMBIENT AIR TEMP	46.54
SHELL COOLING WATER TEMP-LEFT	105.27
SHELL COOLING WATER TEMP-RIGHT	116.21
FUEL ENERGY RATE MDT / D	1.93

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.93
DISCHARGE COMPRESSIBILITY	0.93
GC IMP BRG DRN #2 TEMP	138.99
GC DRV BRG DRN #1 TEMP	151.20
GC THR BRG DRN #2 TEMP	141.62
ACTUAL COMPRESSOR VOL (ACFM)	5755.83
ADIABATIC EFFICIENCY % CURVES	79.00
ADIABATIC HEAD 1-mm CALCULATED	9614.90
ADIABATIC HEAD 1-mm CURVES	14389.28
GAS HORSEPOWER	4049.92
GAS ADIAB CORRECTED w MEAS ADIAB EFFICIENCY	5437.40
BRAKE HORSEPOWER - CURVES	7947.11
MECHANICAL EFFICIENCY - CURVES	0.90
CALC MEAS COMPRESSOR FLOW RATIO	1.11
% OF RATED SPEED	86.49
% OF SPEED BETWEEN MIN / MAX	72.97
SURGE MARGIN SURGE POINT STONEHALL	21.00
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.8365
VIBRATION GP BRG1 - HORIZONTAL	0.3668
VIBRATION GP BRG3 - VERTICAL	0.8306
VIBRATION GP BRG3 - HORIZONTAL	0.3670
VIBRATION PUMP/TURBINE - VERTICAL	0.1000

UNIT 30 YEARLY START COUNT	120.0000
UNIT 30 MONTHLY RUN HOURS	6.2312
UNIT 30 YEARLY RUN HOURS	1141.794
UNIT 30 PREV MONTH RUN HOURS	0.9992
UNIT 30 PREV YEAR RUN HOURS	22.7854
UNIT 30 LIFETIME RUN HOURS	1376.387

UNIT 30 CURR DAY STRT GAS LOSS	21.629
UNIT 30 CURR MONTH STRT GAS LOSS	21.629
UNIT 30 CURR YEAR STRT GAS LOSS	1933.697
UNIT 30 PREV DAY STRT GAS LOSS	0.0000
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

Curves Menu

◀	Station	Units	Communications	Fire & Gas	Aarms / Events	Trend				Login	CLIF-SRV-HMI-01	
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31					User:	HMININGH29281	
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters		Monday, December 5, 2022	4:45 PM	12/5/2022

12/5/2022 1:56:10 PM Station STN_PLG_Rem_Run
 12/5/2022 9:36:27 AM Turbine Control TCB_Plug_Rem_Run
 12/5/2022 9:46:42 AM Unit 31 U31_AIR_FLT_R_STG_ERROR_3

PLC keyswitch is NOT in RUN mode
 PLC keyswitch is NOT in RUN mode
 Air Filter Motor does not have permission



Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	9898
BRAKE HORSEPOWER (CURVES)	11668
COMPRESSOR FLOW (CALC)	583
PT (LP) SPEED(0)	5883
PT (LP) SPEED(1)	5884
GP (HP) SPEED(0)	6542
GP (HP) SPEED(1)	6542
SUCTION PRESS	581
DISCHARGE PRESS	738
SUCTION TEMP	70
DISCHARGE TEMP	108
NOZZLE ANGLE	-213
EXHAUST GAS TEMP AVG	9855
AXIAL AIR COMP DIS PRESS	6424
LUBE OIL PRESS	5479
FUEL GAS PRESS	16546
INTERSTAGE PRESSURE	152
BELLMOUTH PRESSURE	437
FUEL ORF PRIMARY DIFF	4744
FUEL ORF SECONDARY DIFF	3931
TURBINE #1 BRG DRN TEMP	12857
TURBINE #2 BRG DRN TEMP	12851
TURBINE #3 BRG DRN TEMP	15530
TURBINE #4 BRG DRN TEMP	14846
TURBINE #5 BRG DRN TEMP	13749
SEAL OIL DIFF PRESS	5351
AXIAL AIR COMPR DISCH TEMP	41844
FUEL GAS TEMP	3950
FUEL FLOW - MCF / H	11134
VERABAR DIFF	342

WHEEL SPACE TEMP GP - FORWARD(0)	454.41
WHEEL SPACE TEMP GP - FORWARD(1)	459.93
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	417.75
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	84.99
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	6.48
TURBINE EXHAUST PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	13.52
MAX HORSEPOWER AVAILABLE - AWP UP RATE	10178.66
MIN HORSEPOWER AVAILABLE - AWP UP RATE	2911.41
BRAKE SPECIFIC FUEL CONCS - COMPR BHP	9798.56
AMBIENT AIR TEMP	45.55
SHELL COOLING WATER TEMP-LEFT	107.47
SHELL COOLING WATER TEMP-RIGHT	119.04
FUEL ENERGY RATE MOTH / D	2.74

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.93
GC IMP BRG DRN #2 TEMP	142.26
GC DRV BRG DRN #1 TEMP	152.61
GC THR BRG DRN #2 TEMP	143.66
ACTUAL COMPRESSOR VOL (ACFM)	942.22
ADIABATIC EFFICIENCY % CURVES	69.00
ADIABATIC HEAD 1-mm CALCULATED	10547.26
ADIABATIC HEAD 1-mm CURVES	11542.08
GAS HORSEPOWER	7919.04
GAS ADIAB CORRECTED w MEAS ADIAB EFFICN	9898.80
BRAKE HORSEPOWER - CURVES	11668.32
MECHANICAL EFFICIENCY - CURVES	0.90
CALC MEAS COMPRESSOR FLOW RATIO	1.60
% of RATED SPEED	98.07
% of SPEED BETWEEN MIN / MAX	98.14
SURGE MARGIN - SURGE & STONEWALL	74.71
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION SP BRG1 - VERTICAL	0.9776
VIBRATION GP BRG1 - HORIZONTAL	0.5724
VIBRATION SP BRG3 - VERTICAL	0.7629
VIBRATION GP BRG3 - HORIZONTAL	0.3982
VIBRATION POWER TURBINE - VERTICAL	0.1181

Curves Menu

UNIT 30 YEARLY START COUNT	120.0000
UNIT 30 MONTHLY RUN HOURS	6.4807
UNIT 30 YEARLY RUN HOURS	114.044
UNIT 30 PREV MONTH RUN HOURS	0.9992
UNIT 30 PREV YEAR RUN HOURS	22.7854
UNIT 30 LIFETIME RUN HOURS	1378.637

UNIT 30 CURR DAY STRT GAS LOSS	21.6629
UNIT 30 CURR MONTH STRT GAS LOSS	21.6629
UNIT 30 CURR YEAR STRT GAS LOSS	1933.697
UNIT 30 PREV DAY STRT GAS LOSS	0.0000
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend			
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31				
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters	

Login CLIF-SRV-HMI-01

User: HMININGH29281

Monday, December 5, 2022 5:00:22 PM

5:00 PM
12/5/2022

12/5/2022 5:14:15 PM Unit 31 U31 TE_BRG2_Alm_PVAlarm

12/5/2022 1:56:10 PM Station STN_PLC_Rem_Run
 12/5/2022 9:36:27 AM Turbine Control TCB_PLC_Rem_Run

Turbine Bearing #3 Temperature High Alarm (SP = 200.00DegF)

PLC keyswitch is NOT in RUN mode
 PLC keyswitch is NOT in RUN mode

1 5 0 177



Unit 30 Performance

Active Control Mode

Online

GAS HORSEPOWER (ABAD)	10549
BRAKE HORSEPOWER (CURVES)	12477
COMPRESSOR FLOW (CALC)	600

PT (LP) SPEED(0)	5998
PT (LP) SPEED(1)	5998
GP (HP) SPEED(0)	6799
GP (HP) SPEED(1)	6799
SUCTION PRESS	574
DISCHARGE PRESS	734
SUCTION TEMP	68
DISCHARGE TEMP	108
NOZZLE ANGLE	-12
EXHAUST GAS TEMP AVG	952.33
AXIAL AIR COMP DIS PRESS	68.37
LUBE OIL PRESS	55.01
FUEL GAS PRESS	164.99
INTERSTAGE PRESSURE	14.06
BELLMOUTH PRESSURE	567
FUEL ORF PRIMARY DIFF	50.98
FUEL ORF SECONDARY DIFF	39.31
TURBINE #1 BRG DRN TEMP	130.39
TURBINE #2 BRG DRN TEMP	146.46
TURBINE #3 BRG DRN TEMP	159.74
TURBINE #4 BRG DRN TEMP	150.61
TURBINE #5 BRG DRN TEMP	139.95
SEAL OIL DIFF PRESS	53.06
AXIAL AIR COMPR DISCH TEMP	136.00
FUEL GAS TEMP	39.17
FUEL FLOW - MCF / H	115.93
VERABAR DIFF	36.00

WHEEL SPACE TEMP GP - FORWARD(0)	483.63
WHEEL SPACE TEMP GP - FORWARD(1)	485.51
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	431.48
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	86.15
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	100
TOTAL RUN HOURS (Current Day)	6.73
TURBINE EXHAUST INTERSTAGE PRESSURE	0.00
MAX HORSEPOWER AVAILABLE - A&B UPRATE	10198.10
MIN HORSEPOWER AVAILABLE - A&B UPRATE	2911.88
BRAKE SPECIFIC FUEL CONS - COMPR BHP	9504.85

AMBIENT AIR TEMP	44.98
SHELL COOLING WATER TEMP-LEFT	109.30
SHELL COOLING WATER TEMP-RIGHT	121.49
FUEL ENERGY RATE MWH / D	2.85

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.93
GC IMP BRG DRN #2 TEMP	144.54
GC DRY BRG DRN #1 TEMP	154.44
GC THR BRG DRN #2 TEMP	145.47
ACTUAL COMPRESSOR VOL (ACFM)	9818.33
ADIABATIC EFFICIENCY % CURVES	69.00
ADIABATIC HEAD <small>ft</small> <small>mm</small> CALCULATED	10839.68
ADIABATIC HEAD <small>ft</small> <small>mm</small> CURVES	11994.94
GAS HORSEPOWER	8439.81
GAS ADIAB CORRECTED w/ MEAS ADIAB EFFICI	10549.76
BRAKE HORSEPOWER - CURVES	12477.87
MECHANICAL EFFICIENCY CURVES	0.80
CALC MEAS COMPRESSOR FLOW RATIO	1.64
% of RATED SPEED	99.98
% of SPEED BETWEEN MIN / MAX	99.97
SURGE MARGIN SURGE @ STONEWALL	78.57
CURRENT DAY CALC PURGE FLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.8680
VIBRATION GP BRG1 - HORIZONTAL	0.5853
VIBRATION GP BRG3 - VERTICAL	0.7917
VIBRATION GP BRG3 - HORIZONTAL	0.4141
VIBRATION POWER TURBINE - VERTICAL	0.1181

UNIT 30 YEARLY START COUNT	129.0000
UNIT 30 MONTHLY RUN HOURS	6.7320
UNIT 30 YEARLY RUN HOURS	1142.25
UNIT 30 PREV MONTH RUN HOURS	0.9892
UNIT 30 PREV YEAR RUN HOURS	22.7854
UNIT 30 LIFETIME RUN HOURS	1376.888

UNIT 30 CURR DAY STRT GAS LOSS	21.6629
UNIT 30 CURR MONTH STRT GAS LOSS	21.6629
UNIT 30 CURR YEAR STRT GAS LOSS	1933.697
UNIT 30 PREV DAY STRT GAS LOSS	0.0000
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

Curves Menu

◀	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend			Login: CLIF-SRV-HMI-01	User: HMINIGH29281
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31					
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters		
									Monday December 5, 2022	5:15:07 PM
										12/5/2022

12/6/2022 5:26:23 PM Unit 31 US1_TE_BRG2_Alm_PVHAlarm
 12/5/2022 1:56:10 PM Station STN_PLC_Rem_Run PLC keyswitch is NOT in RUN mode
 12/5/2022 9:35:27 AM Turbine Control TCB_PLC_Rem_Run PLC keyswitch is NOT in RUN mode

6 0 177



Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	10617
BRAKE HORSEPOWER (CURVES)	12641
COMPRESSOR FLOW (CALC)	609

PT (LP) SPEED(0)	5999
PT (LP) SPEED(1)	5998
GP (HP) SPEED(0)	6787
GP (HP) SPEED(1)	6767
SUCTION PRESS	571
DISCHARGE PRESS	729
SUCTION TEMP	67
DISCHARGE TEMP	107
NOZZLE ANGLE	-1.6
EXHAUST GAS TEMP AVG	552.81
AXIAL AIR COMP DIS PRESS	68.38
LUBE OIL PRESS	55.13
FUEL GAS PRESS	105.10
INTERSTAGE PRESSURE	14.02
BELLMOUTH PRESSURE	5.35
FUEL ORF PRIMARY DIFF	50.75
FUEL ORF SECONDARY DIFF	39.31
TURBINE #1 BRG DRN TEMP	130.46
TURBINE #2 BRG DRN TEMP	145.25
TURBINE #3 BRG DRN TEMP	160.15
TURBINE #4 BRG DRN TEMP	150.65
TURBINE #5 BRG DRN TEMP	140.08
SEAL OIL DIFF PRESS	53.94
AXIAL AIR COMPR DISCH TEMP	43.40
FUEL GAS TEMP	39.02
FUEL FLOW - MCF / H	115.74
VERABAR DIFF	10.14

WHEEL SPACE TEMP GP - FORWARD(0)	486.17
WHEEL SPACE TEMP GP - FORWARD(1)	487.78
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	433.01
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	86.72
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	6.98
TURBINE EXHAUST PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	14.02
MAX HORSEPOWER AVAILABLE - AMB UP RATE	10244.48
MIN HORSEPOWER AVAILABLE - AMB UP RATE	2912.91
BRAKE SPECIFIC FUEL CONS - COMPR BHP	9350.20

AMBIENT AIR TEMP	43.76
SHELL COOLING WATER TEMP-LEFT	110.01
SHELL COOLING WATER TEMP-RIGHT	122.47
FUEL ENERGY RATE MDTH / D	2.84

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.93
GC IMP BRG DRN #2 TEMP	144.47
GC DRV BRG DRN #1 TEMP	154.95
GC THR BRG DRN #2 TEMP	145.72
ACTUAL COMPRESSOR VOL (ACFM)	10046.17
ADIABATIC EFFICIENCY % CURVES	69.00
ADIABATIC HEAD - mm CALCULATED	10709.90
ADIABATIC HEAD - mm CURVES	12001.07
GAS HORSEPOWER	8433.86
GAS ADIAB CORRECTED W MEAS ADIAB EFFICIENCY	10617.33
BRAKE HORSEPOWER - CURVES	12641.57
MECHANICAL EFFICIENCY - CURVES	0.80
CALC MEAS COMPRESSOR FLOW RATIO	1.67
% of RATED SPEED	100.00
% of SPEED BETWEEN MIN / MAX	99.99
SURGE MARGIN - SURGE & STONEWALL	82.65
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.8559
VIBRATION GP BRG1 - HORIZONTAL	0.6130
VIBRATION GP BRG1 - VERTICAL	0.7918
VIBRATION GP BRG3 - HORIZONTAL	0.4904
VIBRATION POWER TURBINE - VERTICAL	0.1180

UNIT 30 YEARLY START COUNT	120.0000
UNIT 30 MONTHLY START HOURS	6.9820
UNIT 30 YEARLY RUN HOURS	1142.545
UNIT 30 PREV MONTH RUN HOURS	0.9862
UNIT 30 PREV YEAR RUN HOURS	22.7854
UNIT 30 LIFETIME RUN HOURS	1377.138

UNIT 30 CURR DAY STRT GAS LOSS	21.6229
UNIT 30 CURR MONTH STRT GAS LOSS	21.6229
UNIT 30 CURR YEAR STRT GAS LOSS	1933.697
UNIT 30 PREV DAY STRT GAS LOSS	0.0000
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

Curves Menu



Station	Units	Communications	Fire & Gas	Alarms / Events	Trend
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31
Print	Engine Calcs	Trends	PID Screen	Process	Overview

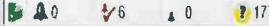
Login CLIF-SRV-HM-01

User: HMNNHGH29281

Monday, December 5, 2022 5:30:05 PM

12/5/2022

12/5/2022 5:26:23 PM Unit 31 U35_TE_BRG2_Alm_PVHItem
 12/5/2022 1:56:10 PM Station STN_PLC_Rem_Run PLC keyswitch is NOT in RUN mode
 12/5/2022 9:36:27 AM Turbine Control TCB_PLC_Rem_Run PLC keyswitch is NOT in RUN mode





Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	10583
BRAKE HORSEPOWER (CURVES)	12685
COMPRESSOR FLOW (CALC)	613

PT (LP) SPEED(0)	5999
PT (LP) SPEED(1)	5999
GP (HP) SPEED(0)	6759
GP (HP) SPEED(1)	6755
SUCTION PRESS	569
DISCHARGE PRESS	723
SUCTION TEMP	87
DISCHARGE TEMP	106
NOZZLE ANGLE	-1.66
EXHAUST GAS TEMP AVG	851.45
AXIAL AIR COMP DIS PRESS	68.51
LUBE OIL PRESS	54.96
FUEL GAS PRESS	104.94
INTERSTAGE PRESSURE	14.07
BELLMOUTH PRESSURE	5.03
FUEL ORF PRIMARY DIFF	50.80
FUEL ORF SECONDARY DIFF	39.31
TURBINE #1 BRG DRN TEMP	139.17
TURBINE #2 BRG DRN TEMP	145.93
TURBINE #3 BRG DRN TEMP	160.06
TURBINE #4 BRG DRN TEMP	150.44
TURBINE #5 BRG DRN TEMP	139.81
SEAL OIL DIFF PRESS	53.84
AXIAL AIR COMPR DISCH TEMP	432.16
FUEL GAS TEMP	38.95
FUEL FLOW - MCF/H	115.75
VERABAR DIFF	38.72

WHEEL SPACE TEMP GP - FORWARD(0)	487.04
WHEEL SPACE TEMP GP - FORWARD(1)	486.68
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	88.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	433.90
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	86.76
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	100
TOTAL RUN HOURS (Current Day)	7.23
TURBINE EXHAUST INTERSTAGE PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	14.07
MAX HORSEPOWER AVAILABLE - AMB UP RATE	10270.10
MIN HORSEPOWER AVAILABLE - AMB UP RATE	2913.47
BRAKE SPECIFIC FUEL COHS - COMPR BHP	9326.02

Ambient Air Temp	43.07
Shell Cooling Water Temp-Left	110.26
Shell Cooling Water Temp-Right	122.72
Fuel Energy Rate MOTH / D	2.84

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.93
GC IMP BRG DRN #2 TEMP	144.10
GC DRV BRG DRN #1 TEMP	154.91
GC THR BRG DRN #2 TEMP	145.50
ACTUAL COMPRESSOR VOL (ACFM)	10062.87
ADIABATIC EFFICIENCY % CURVES	69.00
ADIABATIC HEAD 1-mm CALCULATED	10598.45
ADIABATIC HEAD 1-mm CURVES	11999.08
GAS HORSEPOWER	8466.57
GAS ADIAB CORRECTED w/ MEAS ADIAEFFN	10583.22
BRAKE HORSEPOWER - CURVES	12685.69
MECHANICAL EFFICIENCY - CURVES	0.99
CALC MEAS COMPRESSOR FLOW RATIO	1.68
% OF RATED SPEED	100.00
% OF SPEED BETWEEN MIN / MAX	99.99
SURGE MARGIN SURGE b STONEWALL	82.98
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.8304
VIBRATION GP BRG1 - HORIZONTAL	0.5936
VIBRATION GP BRG3 - VERTICAL	0.7273
VIBRATION GP BRG3 - HORIZONTAL	0.4238
VIBRATION POWER TURBINE - VERTICAL	0.1317

UNIT 30 YEARLY START COUNT	120.0000
UNIT 30 MONTHLY RUN HOURS	7.2319
UNIT 30 YEARLY RUN HOURS	114.795
UNIT 30 PREV MONTH RUN HOURS	0.9932
UNIT 30 PREV YEAR RUN HOURS	22.7854
UNIT 30 LIFETIME RUNHOURS	1377.388

UNIT 30 CURR DAY STRT GAS LOSS	21.6629
UNIT 30 CURR MONTH STRT GAS LOSS	21.6629
UNIT 30 CURR YEAR STRT GAS LOSS	1933.697
UNIT 30 PREV DAY STRT GAS LOSS	0.3000
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

Curves Menu

Station	Units	Communications	Fire & Gas	Alarms / Events	Trend				
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31				
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters	

Login CLIF-SRV-HMI-01   

User: HMINNG/H29281

Monday, December 5, 2022

5:45 PM

12/5/2022

12/5/2022 5:28:23 PM Unit 31 U31_TE_BRG2_Alm_PV1Alarm
 12/5/2022 1:56:10 PM Station STN_PLC_Rem_Run PLC keyswitch is NOT in RUN mode
 12/5/2022 9:36:27 AM Turbine Control TCB_PLC_Rem_Run PLC keyswitch is NOT in RUN mode

0 0 177



Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	10830
BRAKE HORSEPOWER (CURVES)	12835
COMPRESSOR FLOW (CALC)	620

PT (LP) SPEED(0)	6000
PT (LP) SPEED(1)	5889
GP (HP) SPEED(0)	6759
GP (HP) SPEED(1)	6759
SUCTION PRESS	566
DISCHARGE PRESS	718
SUCTION TEMP	66
DISCHARGE TEMP	105
NOZZLE ANGLE	-164
EXHAUST GAS TEMP AVG	550.55
AXIAL AIR COMP DIS PRESS	68.44
LUBE OIL PRESS	54.94
FUEL GAS PRESS	184.11
INTERSTAGE PRESSURE	14.11
BELLMOUTH PRESSURE	5.21
FUEL ORF PRIMARY DIFF	51.08
FUEL ORF SECONDARY DIFF	39.31
TURBINE #1 BRG DRN TEMP	130.11
TURBINE #2 BRG DRN TEMP	145.84
TURBINE #3 BRG DRN TEMP	160.09
TURBINE #4 BRG DRN TEMP	150.48
TURBINE #5 BRG DRN TEMP	139.87
SEAL OIL DIFF PRESS	53.26

AXIAL AIR COMPR DISCH TEIP	131.09
FUEL GAS TEMP	38.63
FUEL FLOW - MCF / H	115.90
VERABAR DIFF	10.84

WHEEL SPACE TEMP GP - FORWARD(0)	488.18
WHEEL SPACE TEMP GP - FORWARD(1)	487.82
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	434.18
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	86.14
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	7.48
TURBINE EXHAUST INTERSTAGE PRESSURE	0.00
MAX HORSEPOWER AVAILABLE - AMB UP RATE	14.11
MIN HORSEPOWER AVAILABLE - AMB UP RATE	10295.30
BRAKE SPECIFIC FUEL CONS. - COMPR BHP	9226.50

AMBIENT AIR TEMP	42.42
SHELL COOLING WATER TEMP-LEFT	109.70
SHELL COOLING WATER TEMP-RIGHT	122.28
FUEL ENERGY RATE MDT / D	2.84

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.93
GC IMP BRG DRN #2 TEMP	144.08
GC DRV BRG DRII #1 TEMP	154.91
GC THR BRG DRII #2 TEMP	145.47
ACTUAL COMPRESSOR VOL (ACFM)	10205.45
ADIABATIC EFFICIENCY % CURVES	69.00
ADIABATIC HEAD Δ h_mm CALCULATED	10466.45
ADIABATIC HEAD Δ h_mm CURVES	11994.41
GAS HORSEPOWER	8504.39
GAS ADIAB.CORRECTED W/MEAS ADIAB.EFF.CH.	10630.49
BRAKE HORSEPOWER - CURVES	12835.04
MECHANICAL EFFICIENCY - CURVES	0.90
CALC MEAS COMPRESSOR FLOW RATIO	1.70
% OF RATED SPEED	100.01
% OF SPEED BETWEEN MIN / MAX	100.02
SURGE MARGIN - SURGE & STONEWALL	85.55
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.8685
VIBRATION GP BRG1 - HORIZONTAL	0.5898
VIBRATION GP BRG3 - VERTICAL	0.7378
VIBRATION GP BRG3 - HORIZONTAL	0.4120
VIBRATION GP TURBINE - VERTICAL	0.1316

UNIT 30 30 YEARLY START COUNT	120.0000
UNIT 30 MONTHLY RUN HOURS	7.4818
UNIT 30 YEARLY RUN HOURS	1143.045
UNIT 30 PREV MONTH RUN HOURS	0.9992
UNIT 30 PREV YEAR RUN HOURS	22.7854
UNIT 30 LIFETIME RUN HOURS	1377.638

UNIT 30 CURR DAY STRT GAS LOSS	21.6629
UNIT 30 CURR MONTH STRT GAS LOSS	21.6629
UNIT 30 CURR YEAR STRT GAS LOSS	1933.697
UNIT 30 PREV DAY STRT GAS LOSS	0.0000
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

Station	Units	Communications	Fire & Gas	Alarms / Events	Trend
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31
Print	Engine Calcs	Trends	PID Screen	Process	Overview

Login	CLIF-SRV-HMI-01			
User:	HMINNNGH29281			
Monday, December 5, 2022	6:00 PM			
	12/5/2022			

12/5/2022 1:56:10 PM Station STN_PLAIN_RUN
 12/5/2022 9:36:27 AM Turbine Control TCB_PLAIN_RUN
 12/5/2022 9:46:42 AM Unit 31 UST_AIR_FLTR_STB_ERROR_3

0 5 1 177



Unit 30 Performance

Active Control Mode

Online

GAS HORSEPOWER (ABAD)	10466
BRAKE HORSEPOWER (CURVES)	12668
COMPRESSOR FLOW (CALC)	619

PT (LP) SPEED(0)	5889
PT (LP) SPEED(1)	5890
GP (HP) SPEED(0)	6788
GP (HP) SPEED(1)	6788
SUCTION PRESS	563
DISCHARGE PRESS	713
SUCTION TEMP	66
DISCHARGE TEMP	104
NOZZLE ANGLE	-13
EXHAUST GAS TEMP AVG	95125
AXIAL AIR COMP DIS PRESS	8854
LUBE OIL PRESS	55.02
FUEL GAS PRESS	184.33
INTERSTAGE PRESSURE	14.06
BELLMOUTH PRESSURE	4.28
FUEL ORF PRIMARY DIFF	51.26
FUEL ORF SECONDARY DIFF	18.31
TURBINE #1 BRG DRN TEMP	129.87
TURBINE #2 BRG DRN TEMP	145.70
TURBINE #3 BRG DRN TEMP	159.91
TURBINE #4 BRG DRN TEMP	150.40
TURBINE #5 BRG DRN TEMP	139.72
SEAL OIL DIFF PRESS	13.67

AXIAL AIR COMPR DISCH TEMP	430.34
FUEL GAS TEMP	58.55
FUEL FLOW - MCF / H	110.07
VERABAR DIFF	39.92

WHEEL SPACE TEMP GP - FORWARD(0)	484.54
WHEEL SPACE TEMP GP - FORWARD(1)	487.27
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	433.22
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	85.53
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	1.00
TOTAL RUN HOURS (Current Day)	7.73
TURBINE EXHAUST INTERSTAGE PRESSURE	0.00
TURBINE EXHAUST INTERSTAGE PRESSURE	14.06
MAX HORSEPOWER AVAILABLE - A&B UPRATE	10313.44
MIN HORSEPOWER AVAILABLE - A&B UPRATE	2914.43
Brake Specific Fuel Cons. - Compr BHP	9352.55

AMBIENT AIR TEMP	41.93
SHELL COOLING WATER TEMP-LEFT	109.06
SHELL COOLING WATER TEMP-RIGHT	121.71
FUEL ENERGY RATE MOTH / D	2.84

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.93
GC IMP BRG DRN #2 TEMP	143.88
GC DRV BRG DRN #1 TEMP	154.78
GC THR BRG DRN #2 TEMP	145.29
ACTUAL COMPRESSOR VOL (ACFM)	10259.56
ADIABATIC EFFICIENCY % CURVES	69.00
ADIABATIC HEAD Δh_{ad} CALCULATED	10359.69
ADIABATIC HEAD Δh_{ad} CURVES	11981.70
GAS HORSEPOWER	8373.26
GAS ADIAB CORRECTED W MEAS ADIAB EFFICI	10488.57
Brake Horsepower - Curves	12668.61
Mechanical Efficiency - Curves	0.90
CALC/MEAS COMPRESSOR FLOW RATIO	1.71
% of RATED SPEED	99.85
% of SPEED BETWEEN MIN / MAX	99.69
SURGE MARGIN - SURGE & STONEWALL	96.88
CURRENT DAY CALC PURGE / BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.8755
VIBRATION GP BRG1 - HORIZONTAL	0.6030
VIBRATION GP BRG3 - VERTICAL	0.7228
VIBRATION GP BRG3 - HORIZONTAL	0.4622
VIBRATION GP TURBINE - VERTICAL	0.1181

UNIT 30 YEARLY START COUNT	120.0000
UNIT 30 MONTHLY RUNHOURS	7.7312
UNIT 30 YEARLY RUNHOURS	1143.294
UNIT 30 PREV MONTH RUNHOURS	0.9992
UNIT 30 PREV YEAR RUNHOURS	22.7854
UNIT 30 LIFETIME RUNHOURS	1377.887

UNIT 30 CURR DAY STAT GAS LOSS	21.6629
UNIT 30 CURR MONTH STAT GAS LOSS	21.6629
UNIT 30 CURR YEAR STAT GAS LOSS	1933.697
UNIT 30 PREV DAY STAT GAS LOSS	0.0000
UNIT 30 PREV MONTH STAT GAS LOSS	69.3743
UNIT 30 PREV YEAR STAT GAS LOSS	793.5375

Curves Menu

Station	Units	Communications	Fire & Gas	Aarms / Events	Trend				Login: CLIF-SRV-HMI-01	User: HMINNGH29281
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31					
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters	Monday, December 5, 2022	6:15:24 PM 12/5/2022

12/5/2022 1:56:10 PM Station STN_PLA_RER_RUN
 12/5/2022 9:36:27 AM Turbine Control TOS_PLA_RER_RUN
 12/5/2022 9:45:42 AM Unit 31 UST_AIR_FLR_STS_ERROR_3

PLC keyswitch is NOT in RUN mode
 PLC keyswitch is NOT in RUN mode
 Air Filter Motor does not have permission

0 1 177



Unit 30 Performance

Active Control Mode

OnLine

GAS HORSEPOWER (ABAD)	10523
BRAKE HORSEPOWER (CURVES)	12844
COMPRESSOR FLOW (CALC)	620

PT (LP) SPEED(0)	6001
PT (LP) SPEED(1)	6000
GP (HP) SPEED(0)	6716
GP (HP) SPEED(1)	6716
SUCTION PRESS	560
DISCHARGE PRESS	708
SUCTION TEMP	65
DISCHARGE TEMP	104
NOZZLE ANGLE	-186
EXHAUST GAS TEMP AVG	951.61
AXIAL AIR COMP DIS PRESS	68.20
LUBE OIL PRESS	54.87
FUEL GAS PRESS	164.38
INTERSTAGE PRESSURE	1428
BELLMOUTH PRESSURE	454
FUEL ORF PRIMARY DIFF	51.26
FUEL ORF SECONDARY DIFF	39.31
TURBINE #1 BRG DRN TEMP	129.70
TURBINE #2 BRG DRN TEMP	145.44
TURBINE #3 BRG DRN TEMP	159.75
TURBINE #4 BRG DRN TEMP	159.37
TURBINE #5 BRG DRN TEMP	139.64
SEAL OIL DIFF PRESS	53.83
AXIAL AIR COMPRESSOR DISCH TEMP	126.32
FUEL GAS TEMP	38.11
FUEL FLOW - NCF / H	110.14
VERABAR DIFF	40.17

WHEEL SPACE TEMP GP - FORWARD(0)	481.14
WHEEL SPACE TEMP GP - FORWARD(1)	484.69
WHEEL SPACE TEMP PT - FORWARD(0)	2191.93
WHEEL SPACE TEMP PT - FORWARD(1)	2191.93
WHEEL SPACE TEMPERATURE PT - AFT(0)	68.65
WHEEL SPACE TEMPERATURE PT - AFT(1)	433.37
WHEEL SPACE TEMPERATURE GP - AFT(0)	2191.93
WHEEL SPACE TEMPERATURE GP - AFT(1)	2191.93
FIN FAN COOLING WATER TEMP IN	55.00
FIN FAN COOLING WATER TEMP OUT	83.44
RELATIVE EFFICIENCY	0.00
TOTAL STARTS (Current Day)	100
TOTAL RUN HOURS (Current Day)	7.98
TURBINE EXHAUST INTERSTAGE PRESSURE	9.00
MAX HORSEPOWER AVAILABLE - AFB UPRATE	10359.77
MIN HORSEPOWER AVAILABLE - AFB UPRATE	2815.46
BRAKE SPECIFIC FUEL CONS - COMPR BHP	9229.95

AMBIENT AIR TEMP	40.69
SHELL COOLING WATER TEMP-LEFT	107.33
SHELL COOLING WATER TEMP-RIGHT	119.95
FUEL ENERGY RATE MDT/D	2.85

TOTAL OP COSTS 0.00

SUCTION COMPRESSIBILITY	0.92
DISCHARGE COMPRESSIBILITY	0.93
GC IMP BRG DRN #2 TEMP	143.79
GC DRV BRG DRN #1 TEMP	154.76
GC THR BRG DRN #2 TEMP	145.30
ACTUAL COMPRESSOR VOL (ACFM)	10343.42
ADIABATIC EFFICIENCY % CURVES	69.00
ADIABATIC HEAD CALCULATED	10262.87
ADIABATIC HEAD CURVES	12000.33
GAS HORSEPOWER	8418.46
GAS ADIAB CORRECTED W/ MEAS ADIAB EFFICI	10523.08
BRAKE HORSEPOWER - CURVES	12844.31
MECHANICAL EFFICIENCY - CURVES	0.80
CALC/MEAS COMPRESSOR FLOW RATIO	1.72
% OF RATED SPEED	100.00
% OF SPEED BETWEEN MIN / MAX	100.01
SURGE MARGIN - SURGE TO STONEWALL	88.08
CURRENT DAY CALC PURGE BLOWDOWN VOL	0.00
VIBRATION GP BRG1 - VERTICAL	0.8982
VIBRATION GP BRG1 - HORIZONTAL	0.5853
VIBRATION GP BRG3 - VERTICAL	0.7587
VIBRATION GP BRG3 - HORIZONTAL	0.4459
VIBRATION POWER TURBINE - VERTICAL	0.1316

Curves Menu

UNIT 30 YEARLY START COUNT	120.0000
UNIT 30 MONTHLY RUN HOURS	7.9812
UNIT 30 YEARLY RUN HOURS	1143.544
UNIT 30 PREV MONTH RUN HOURS	0.9992
UNIT 30 PREV YEAR RUN HOURS	22.7854
UNIT 30 LIFETIME RUN HOURS	1378.137

UNIT 30 CURR DAY STRT GAS LOSS	21.6629
UNIT 30 CURR MONTH STRT GAS LOSS	21.6629
UNIT 30 CURR YEAR STRT GAS LOSS	1933.687
UNIT 30 PREV DAY STRT GAS LOSS	0.3008
UNIT 30 PREV MONTH STRT GAS LOSS	69.3743
UNIT 30 PREV YEAR STRT GAS LOSS	793.5375

◀	Station	Units	Communications	Fire & Gas	Alarms / Events	Trend			Login: CLIF-SRV-HMI-01	User: HMINNIGH29281
Exit HMI	Unit 27	Unit 28	Unit 29	Unit 30	Unit 31					
Print	Engine Calcs	Trends	PID Screen	Process	Overview	Surge Map	Diagnostics	Parameters	Monday, December 5, 2022 6:30:14 PM	

Appendix F - Field Data Sheets

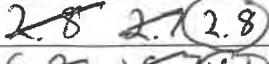
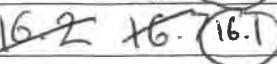
Isokinetic Sampling Cover Sheet

Client:	Northern Natural Gas Company		Pitot Tube Cp:	0.840
Facility:	Clifton Compressor Station		Probe Length (Feet):	6.
Test Location:	Unit 30		Probe Liner Material:	Quartz
Project #:	M224514		Sample Plane:	Hrztl. or Vert.
Test Method(s):	5/29		Port Length ("):	4.5
Test Engineer:	MAN		Port Diameter ("):	4
Test Technician:	ATW		Port Type:	Flange
Upstream Diameters:	20	0.5 RWC 12/13/22	Duct Shape:	Circ. or Rect.
Downstream Diameters:	20	0.5 2.0	Diameter (Feet):	
# of Ports Sampled:	5		Length (Feet):	5
# of Points per Port:	5		Width (Feet):	8
Source Condition:	GAS		Duct Area (Sq. Feet):	VJ
Diluent Model/SN:	Servomex + ECOM		Minutes per Point:	8
Mid Gas ID/concentration:	/ %CO ₂ %O ₂		Total Traverse Points:	25
High Gas ID/concentration:	/ %CO ₂ %O ₂		Test Length (Min.):	200
Moisture Balance ID:	1000g		Train Type:	Absorber oven

R# 1

R# 2

R# 3

Meter ID:	GM47	GM47	GM47
Pitot ID:	711	711	711
Filter ID:			
Filter Pre-Weight (g):			
Nozzle Diameter ("):	0.273	0.273	0.273
Meter Cal Factor (Y):	1.008	1.008	1.008
Meter Orifice Setting (DH):	1.839	1.839	1.839
Nozzle Kit ID:	718	718	718
Individual Nozzle ID:	444 	444	444
Pre Pitot Leak Check:	0.00 @ 5 "H ₂ O	0.00 @ 5 "H ₂ O	0.00 @ 5 "H ₂ O
Post Pitot Leak Check:	0.00 @ 5 "H ₂ O	0.00 @ 5 "H ₂ O	0.00 @ 5 "H ₂ O
Pre Nozzle Leak Check:	0.00 @ 26 "Hg	0.00 @ 26 "Hg	0.00 @ 26 "Hg
Post Nozzle Leak Check:	0.00 @ 20 "Hg	0.00 @ 23 "Hg	0.00 @ 20 "Hg
Barometric Pressure, "Hg:	28.37	28.37	28.37
Static Pressure, "H₂O:	1.0	1.0	1.0
CO₂ %:	2.6	2.8 	2.5
O₂ %:	16.3	16.2 	16.7 17.0

Comments:

RWC
12/13/22

Isokinetic Sampling Field Data Sheet

Project Number:

M224514

Date:

12-5-22

Test Number:

Client:

Northern Natural Gas
Litter Facility

Test Location:

Stack

Operator:

MAN

Test Tech:

ATW
of 2

Plant:

Test Method:

5/29

Page Number:

Port-Point #	Time	(ΔP)	K¹ = _____ K¹ x ΔP	Orifice Setting (ΔH)	Meter Volume (V _m) ft ³ , Actual	Stack Temp., °F	Meter Temp Inlet, °F	Meter Temp Outlet, °F	Pump Vacuum, "Hg	Probe Temp. °F	Filter Temp. °F	Impinger Outlet Well Temp. °F	K-Calcs (Optional)			
													Square Root, ΔP	Theoretical Meter Rate, Cubic Feet/ Min.	x _____	Theoretical Meter Volume, (V _m) ft ³ , per point
																Theoretical Meter Volume, (V _m) ft ³ , total
11	1255	.36	.65	1.1	675	819	62	62	-5	272	243	52				
11	1259	.37	.87	1.1	713.26	833	62	62	-5	270	249	48				
12	1303	.64	1.4	715.20	911	63	63	63	-5	270	256	50				
12	1307	.63	1.4	718.36	923	63	63	63	-5	269	257	51				
13	1311	.75	1.5	721.16	945	54	64	64	-5	270	253	52				
13	1315	.78	1.7	723.90	939	64	64	64	-5	269	254	52				
14	1319	.80	1.7	725.47	932	65	65	65	-5	265	255	52				
14	1323	.81	1.8	729.81	933	65	65	65	-5	162	255	52				
15	1327	.83	1.8	732.81	932	67	67	67	-6	272	255	51				
15	1331	.80	1.7	735.85	918	67	67	67	-6	271	254	50				
	1335			738.841												
21	1337	.56	1.3	738.841	866	68	68	68	-5	272	255	50				
21	1341	.58	1.3	741.33	881	68	68	68	-5	270	159	48				
22	1345	.70	1.7	743.98	835	69	69	69	-6	268	252	47				
22	1349	.74	1.7	746.78	856	69	59	59	-5	269	257	48				
23	1353	.65	1.5	749.79	871	70	70	70	-6	271	256	48				
23	1357	.65	1.5	752.55	910	71	71	71	-6	268	255	50				
24	1401	.67	1.5	755.26	931	72	72	72	-7	262	254	50				
24	1405	.68	1.5	758.06	946	72	72	72	-7	268	256	50				
25	1409	1.00	2.2	760.80	939	73	73	73	-5	269	255	49				
25	1413	1.1	2.4	761.19	937	73	73	73	-5	270	256	49				
	1417			767.688												
31	1419	.74	2.1	767.688	938	73	73	73	-7	268	247	48				
31	1423	.94	2.1	770.95	939	73	73	73	-7	269	250	46				
32	1427	.90	2.0	774.15	942	73	73	73	-7	270	251	48				
32	1431	1.1	2.4	777.33	950	74	74	74	-7	272	250	48				
33	1435	1.5	3.3	780.88	952	75	75	75	-6	270	250	49				

Isokinetic Sampling Field Data Sheet

Project Number:

M224514
 Client: Northern Natural Gas
 Plant: Clifton Facility

Date:

12-5-22

Test Number:

1

Test Location:

Stack

Operator:

MAN

Test Tech:

ATW
of 2

Test Method:

S/29

Page Number:

Port-Point #	Time	(ΔP)	K¹ = _____ K¹ x ΔP	K-Calcs (Optional)											
				Orifice Setting (ΔH)	Meter Volume (V_m) ft³, Actual	Stack Temp, °F	Meter Temp Inlet, °F	Meter Temp Outlet, °F	Pump Vacuum, "Hg	Probe Temp. °F	Filter Temp. °F	Impinger Outlet Well Temp. °F	K=	x _____	
													Square Root, ΔP	Meter Rate, Cubic Feet/ Min.	Theoretical Meter Volume, (V_m) ft³, per point
3 3	1439	1.2	2.6	784.99	947	75	75	-6	271	250	70				
3 4	1443	1.4	3.1	788.67	940	76	76	-7	270	250	71				
3 4	1447	1.4	3.1	792.00	932	75	75	-7	268	249	50				
3 5	1451	1.5	3.3	797.14	934	76	76	-7	268	251	50				
3 5	1455	1.5	3.3	800.87	934	76	76	-7	267	248	49				
	1459			804.92											
4 1	1504	1.5	3.5	804.92	934	76	76	-8	271	249	50				
4 1	1508	1.5	3.6	809.02	940	76	76	-8	271	253	48				
4 2	1512	1.5	3.3	812.85	943	76	76	-7	270	252	49				
4 2	1516	1.5	3.3	816.83	944	76	76	-7	272	250	49				
4 3	1520	1.4	3.1	820.85	946	76	76	-7	270	252	50				
4 3	1524	1.4	3.1	825.37	945	77	77	-7	270	252	50				
4 4	1528	1.3	2.9	828.66	944	76	76	-6	272	251	51				
4 4	1532	1.4	3.2	833.66	944	76	76	-6	269	249	51				
4 5	1536	1.1	2.5	837.37	943	76	76	-5	271	250	49				
4 5	1540	1.1	2.5	841.27	939	76	76	-5	272	250	49				
	1544			844.78											
5 1	1546	1.4	3.1	844.78	942	76	76	-6	270	249	49				
5 1	1550	1.5	3.3	848.84	943	75	75	-6	267	248	48				
5 2	1554	1.5	3.3	853.14	943	75	75	-6	268	249	49				
5 2	1558	1.4	3.1	857.27	945	74	74	-6	269	249	49				
5 3	1602	1.3	2.9	861.31	945	75	75	-6	269	250	49				
5 3	1606	1.4	3.1	865.02	947	75	75	-7	269	250	49				
5 4	1610	1.5	3.3	868.50	945	75	75	-7	270	251	49				
5 4	1614	1.5	3.3	873.45	945	75	75	-5	269	250	50				
5 5	1618	1.5	3.3	877.24	949	74	74	-6	269	250	50				
5 5	1622	1.4	3.1	881.92	947	74	74	-5	269	249	50				
	1626			885.27											

IMPINGER WEIGHT SHEET

PLANT: Northern NG - Clifton Scale ID Number 168
 UNIT NO: 30 Scale Calibration Check Date: 12/5/22
 LOCATION: Outlet Scale Calibration Check (see QS-6.05C for procedure)
 DATE: 12/5/22 must be within $\pm 0.5\text{g}$ of certified mass
 TEST NO: 1 250 grams 250.0
 METHOD: 5/29 500 grams 500.0
 750 grams 750.0
 WEIGHED/MEASURED BY: RWC

	FINAL WEIGHT	INITIAL WEIGHT	IMPINGER	IMPINGER
Circle One:	MLS / GRAMS	MLS / GRAMS	GAIN	CONTENTS
IMPINGER 1	784.7	722.9	61.8	HNO ₃ /H ₂ O ₂
IMPINGER 2	768.5	699.8	68.7	HNO ₃ /H ₂ O ₂
IMPINGER 3	666.0	650.8	15.2	Empty
IMPINGER 4	612.5	606.6	5.9	KMnO ₄
IMPINGER 5	713.4	714.0	-0.6	KMnO ₄
IMPINGER 6	939.0	907.4	31.6	Silica
IMPINGER 7				
IMPINGER 8				

IMPINGERS 3545.1 FINAL TOTAL 3394.1 INITIAL TOTAL 151.0 TOTAL IMPINGER GAIN

SILICA 939.0 FINAL TOTAL 907.4 INITIAL TOTAL 31.6 TOTAL SILICA GAIN

Isokinetic Sampling Field Data Sheet

Project Number: M224514
 Client: Northern Natural Gas
 Plant: Clifton Facility

Date: 12-6-22 Test Number: 2
 Test Location: Stack Operator: N/A
 Test Method: 5/29 Page Number: 1 of 2

Port-Point #	Time	(ΔP)	K ¹ = _____ K ¹ x ΔP	K-Calcs (Optional)											
				Orifice Setting (ΔH)	Meter Volume (V _m) ft ³ , Actual	Stack Temp, °F	Meter Temp Inlet, °F	Meter Temp Outlet, °F	Pump Vacuum, "Hg	Probe Temp. °F	Filter Temp. °F	Impinger Outlet Well Temp. °F	Square Root, ΔP	K= _____ x _____	Theoretical Meter Volume, (V _m) ft ³ , per point
1 1	721	.55	1.2	885.866	934	42	42	-6	258	250	36				
1 1	725	.57	1.2	888.43	934	42	42	-6	263	256	37				
1 2	724	.81	1.7	890.58	934	43	43	-3	267	251	37				
1 2	733	.82	1.7	893.28	936	43	43	-3	271	251	38				
1 3	757	.93	2.0	896.76	934	45	45	-8	271	251	40				
1 3	741	.92	2.0	899.52	933	45	45	-8	270	250	42				
1 4	745	.98	2.1	902.45	933	47	47	-8	269	251	43				
1 4	749	.98	2.1	905.83	937	48	48	-7	268	248	43				
1 5	753	1.0	2.1	908.92	937	49	49	-7	269	249	41				
1 5	757	1.1	2.3	912.52	937	49	49	-7	271	256	41				
	801			915.64											
2 1	817	1.0	2.2	915.64	925	51	51	-8	271	257	40				
2 1	821	.77	2.1	918.52	940	51	52	-8	270	251	36				
2 2	825	1.1	2.4	921.85	941	52	52	-9	270	252	38				
2 2	829	1.1	2.4	925.27	942	53	53	-9	269	251	39				
2 3	833	1.0	2.1	928.61	938	54	54	-9	269	250	40				
2 3	837	1.0	2.1	931.84	941	54	54	-9	270	248	41				
2 4	841	.96	2.1	935.44	942	55	55	-9	270	254	41				
2 4	845	.95	2.0	939.25	942	55	55	-9	269	247	42				
2 5	849	1.0	2.2	941.49	940	55	55	-9	269	255	42				
2 5	853	1.0	2.2	941.85	942	57	57	-9	269	249	42				
	857			949.01											
3 1	900	1.2	2.6	949.01	925	58	58	-7	259	247	40				
3 1	904	1.3	2.8	952.36	928	58	58	-7	260	248	40				
3 2	908	1.4	3.0	956.05	940	59	59	-7	261	254	40				
3 2	912	1.6	3.4	960.04	946	59	59	-8	267	249	43				
3 3	916	1.5	3.3	964.03	943	61	61	-8	270	247	43				

Isokinetic Sampling Field Data Sheet

Project Number: M22454
 Client: Northern Natural Gas
 Plant: Clifton Facility

Date: 12-6-12
 Test Location: Stack
 Test Method: 5129

Test Number:
 Operator:
 Page Number:

2
 MAR 2 Test Tech: ATW
 of 2

Port-Point #	Time	$K^1 =$ $K^1 \times \Delta P$	K-Cals (Optional)													
			Orifice Setting (ΔH)	Meter Volume (V_m) ft ³ , Actual	Stack Temp, °F	Meter Temp Inlet, °F	Meter Temp Outlet, °F	Pump Vacuum, "Hg	Probe Temp. °F	Filter Temp. °F	Impinger Outlet Well Temp. °F	Square Root, ΔP	K=	x	Theoretical Meter Volume, (V_m) ft ³ , per point	Theoretical Meter Volume, (V_m) ft ³ , total
													Meter Rate, Cubic Feet/ Min.	Theoretical Meter Volume, (V_m) ft ³ , per point	Theoretical Meter Volume, (V_m) ft ³ , total	
3 3	920	1.4	3.0	968.15	945	61	61	-7	270	252	43					
3 4	924	1.2	2.6	971.15	945	62	62	-7	270	248	43					
3 4	928	1.2	2.6	974.62	944	63	63	-8	270	250	42					
3 5	932	1.2	2.6	979.25	944	64	64	-8	271	251	42					
3 5	936	1.2	2.6	983.04	945	64	64	-8	271	249	43					
	940			986.82												
4 1	945	1.5	3.3	986.82	926	64	64	-8	269	252	41					
4 1	949	1.5	3.3	990.59	949	65	64	-8	270	250	42					
4 2	953	1.4	3.0	994.36	951	65	65	-8	271	251	43					
4 2	957	1.4	3.0	998.35	950	66	66	-8	272	248	44					
4 3	1001	1.1	2.4	1002.63	949	66	66	-8	270	248	43					
4 3	1005	1.1	2.4	1006.01	941	67	67	-8	270	251	43					
4 4	1009	1.2	2.6	1009.91	949	67	67	-8	270	247	43					
4 4	1013	1.1	2.4	1013.14	941	58	68	-8	269	248	41					
4 5	1017	1.1	2.4	1016.47	946	67	67	-9	270	254	47					
4 5	1021	1.1	2.4	1020.14	939	68	68	-9	270	253	43					
	0:25			1023.85												
5 1	10:26	1.4	3.1	1023.85	945	68	68	-9	269	251	45					
5 1	030	1.4	3.1	1027.47	946	68	68	-9	271	251	45					
5 2	1034	1.5	3.3	1031.49	942	69	69	-9	271	250	46					
5 2	1038	1.5	3.3	1035.84	941	69	69	-9	270	251	46					
5 3	1042	1.2	2.7	1039.49	941	69	69	-8	269	250	47					
5 3	1046	1.4	3.1	1043.39	941	70	70	-9	271	251	48					
5 4	1050	1.3	2.9	1047.16	939	70	70	-9	270	250	48					
5 4	1054	1.3	2.9	1051.16	942	70	70	-7	271	250	49					
5 5	1058	1.0	2.2	1055.04	941	70	70	-7	169	250	50					
7 5	1102	1.0	2.2	1058.85	927	70	70	-7	264	231	50					
				1062.022												

IMPINGER WEIGHT SHEET

PLANT: Northern NG - Clifton

UNIT NO: 30

LOCATION: Outlet

DATE: 12/6/22

TEST NO: 2

METHOD: X 5/29

WEIGHED/MEASURED BY: RWC

Scale ID Number 168

Scale Calibration Check Date: 12/6/22

Scale Calibration Check (see QS-6.05C for procedure)

must be within $\pm 0.5\text{g}$ of certified mass

250 grams 250.0

500 grams 500.0

750 grams 749.5

Circle One:	FINAL WEIGHT	INITIAL WEIGHT	IMPIINGER	IMPIINGER
	MLS / GRAMS	MLS / GRAMS	GAIN	CONTENTS
IMPIINGER 1	<u>810.0</u>	<u>795.3</u>	<u>14.7</u>	<u>HNO₃/H₂O₂</u>
IMPIINGER 2	<u>844.1</u>	<u>742.9</u>	<u>101.2</u>	<u>HNO₃/H₂O₂</u>
IMPIINGER 3	<u>687.7</u>	<u>649.6</u>	<u>38.1</u>	<u>Empty</u>
IMPIINGER 4	<u>743.8</u>	<u>727.3</u>	<u>16.5</u>	<u>KMnO₄</u>
IMPIINGER 5	<u>774.3</u>	<u>766.5</u>	<u>7.8</u>	<u>KMnO₄</u>
IMPIINGER 6	<u>895.6</u>	<u>869.7</u>	<u>25.9</u>	<u>Silica</u>
IMPIINGER 7				
IMPIINGER 8				

IMPINGERS 3859.9 FINAL TOTAL INITIAL TOTAL TOTAL IMPINGER GAIN 178.3

SILICA 895.6 FINAL TOTAL INITIAL TOTAL TOTAL SILICA GAIN 25.9

Isokinetic Sampling Field Data Sheet

Project Number:

M224514
 Northern Natural Gas
 Clifton Facility

Client:

Plant:

Date:

12-62L

Test Number:

3

Test Location:

Stack

Operator:

M41

Test Method:

5/29

Page Number:

of 2

Port-Point #	Time	(ΔP)	K¹ = _____ K¹ x ΔP	K-Calcs (Optional)											
				Orifice Setting (ΔH)	Meter Volume (V _m) ft ³ , Actual	Stack Temp, °F	Meter Temp Inlet, °F	Meter Temp Outlet, °F	Pump Vacuum, "Hg	Probe Temp. °F	Filter Temp. °F	Impinger Outlet Well Temp. °F	K=	x _____	
													Square Root, ΔP	Meter Rate, Cubic Feet/ Min.	Theoretical Meter Volume, (V _m) ft ³ , per point
11	1137	1.5	3.3	61.074	930	70	70	-8	271	250	65				
11	1141	1.5	3.3	67.95	942	71	71	-8	270	251	68				
12	1145	1.6	3.5	72.14	938	71	71	-9	270	250	69				
12	1149	1.7	3.8	76.83	941	70	70	-9	268	255	50				
13	1153	1.4	3.1	80.57	934	71	71	-10	267	257	60				
13	1157	1.5	3.3	84.82	933	71	71	-9	268	250	59				
14	1201	1.3	2.9	89.21	932	72	72	-9	266	250	57				
14	1205	1.4	3.1	92.73	929	72	72	-8	269	250	54				
15	1209	1.3	2.9	96.59	933	73	73	-8	270	250	55				
15	1213	1.2	2.7	100.83	889	73	73	-8	271	249	55				
	1217			104.51											
21	1218	1.2	2.7	104.51	931	73	73	-7	269	251	53				
21	1222	1.2	2.7	108.02	934	74	74	-7	270	251	53				
22	1226	1.2	2.7	111.52	944	74	74	-8	270	251	53				
22	1230	1.0	2.2	115.45	940	74	74	-8	271	251	53				
23	1234	.95	2.1	118.73	938	74	74	-7	270	250	55				
23	1238	1.1	2.5	122.10	939	76	76	-6	271	250	54				
24	1242	1.3	2.9	125.29	919	75	75	-6	267	251	55				
24	1246	.98	2.2	129.63	910	76	76	-5	268	250	52				
25	1250	.95	2.2	132.63	891	77	77	-5	271	250	52				
25	1254	.92	2.1	136.42	903	77	77	-5	270	249	53				
	1258			139.67											
31	1300	1.0	2.6	139.67	945	77	78	-6	266	248	49				
31	1304	1.1	2.5	143.15	945	78	78	-6	268	252	50				
32	1308	.95	2.1	146.36	944	78	78	-5	267	251	50				
32	1312	.89	2.0	149.95	939	78	78	-6	270	251	52				
33	1316	.92	2.1	153.32	936	78	78	-6	271	250	53				

Isokinetic Sampling Field Data Sheet

Project Number: M224514
 Client: Northern Natural Gas
 Plant: Clifton Facility

Date: 12-6-22
 Test Location: Hack
 Test Method: 5/29

Test Number:
 Operator:
 Page Number:

3
 MAJ Test Tech: AJW
 2 of 2

Port-Point #	Time	(ΔP)	K¹ = _____ K¹ x ΔP Orifice Setting (ΔH)	K-Calcs (Optional)											
				Meter Volume (V_m) ft³, Actual	Stack Temp, °F	Meter Temp Inlet, °F	Meter Temp Outlet, °F	Pump Vacuum, "Hg	Probe Temp. °F	Filter Temp. °F	Impinger Outlet Well Temp. °F	K=	x	Theoretical Meter Volume, (V_m) ft³, per point	Theoretical Meter Volume, (V_m) ft³, total
												Square Root, ΔP	Meter Rate, Cubic Feet/ Min.		
33	1320	.90	2.0	156.56	940	78	78	-8	272	251	53				
34	1324	.11	2.5	159.47	941	79	79	-8	270	259	54				
34	1328	1.0	2.2	163.42	944	79	79	-8	268	251	54				
35	1332	.90	2.0	166.88	938	79	79	-7	271	249	54				
35	1335	.95	2.1	169.97	936	79	79	-7	272	250	54				
	1340			173.24											
41	1342	.66	1.6	173.24	845	78	78	-5	271	254	53				
41	1346	.68	1.6	176.25	855	78	78	-5	267	253	53				
+2	1350	.72	1.7	177.12	851	78	78	-5	266	251	50				
+2	1354	.72	1.8	181.85	825	79	79	-5	271	250	53				
+3	1358	.73	1.8	185.19	821	78	78	-5	269	247	54				
43	1402	.70	1.8	188.34	799	78	78	-5	271	253	54				
44	1406	.67	1.7	191.42	782	78	78	-6	267	250	54				
44	1410	.74	1.9	194.24	770	77	77	-6	268	252	51				
45	1414	.72	1.9	197.37	748	78	78	-6	270	250	52				
45	1418	.77	2.0	200.57	742	77	77	-6	268	250	52				
	1422			MAN	203.72										
51	1424	.37	2.51.0	203.72	694	77	77	-5	263	258	55				
51	1428	.37	1.0	206.24	684	77	77	-6	264	248	54				
52	1432	.54	1.5	208.46	684	76	76	-5	265	245	53				
52	1436	.53	1.5	211.26	685	77	77	-5	267	251	53				
53	1440	.58	1.6	213.94	687	77	77	-6	267	253	52				
53	1444	.55	1.5	216.59	674	76	76	-6	262	247	53				
54	1448	.56	1.7	219.69	675	76	76	-7	263	248	53				
54	1452	1.2	2.7	223.56	736	76	76	-7	268	252	53				
55	1456	1.7	3.8	226.72	940	75	75	-7	267	251	50				
55	1500	1.1	2.6	231.55	885	76	76	-7	269	252	50				
	1504				234.84										

IMPINGER WEIGHT SHEET

PLANT: Northern NG-Clifton Scale ID Number 168
 UNIT NO: 30 Scale Calibration Check Date: 12/6/22
 LOCATION: Outlet
 DATE: 12/6/22
 TEST NO: 3
 METHOD: 5/29
 WEIGHED/MEASURED BY: RWC

	FINAL WEIGHT	INITIAL WEIGHT	IMPIINGER	IMPIINGER
Circle One:	MLS / GRAMS	MLS / GRAMS	GAIN	CONTENTS
IMPIINGER 1	760.9	725.4	35.5	HNO ₃ /H ₂ O ₂
IMPIINGER 2	686.4	707.8	-21.4	HNO ₃ /H ₂ O ₂
IMPIINGER 3	758.8	654.0	104.8	Empty
IMPIINGER 4	650.5	639.8	10.7	KMnO ₄
IMPIINGER 5	683.1	677.8	10.3	KMnO ₄
IMPIINGER 6	947.6	912.2	35.4	Silica
IMPIINGER 7				
IMPIINGER 8				

IMPINGERS 3544.7 FINAL TOTAL 3404.8 INITIAL TOTAL 139.9 TOTAL IMPINGER GAIN

SILICA 947.6 FINAL TOTAL 912.2 INITIAL TOTAL 35.4 TOTAL SILICA GAIN

Isokinetic Sampling Cover Sheet

Client:	Northeast Natural Gas Company		Pitot Tube Cp:	0.840
Facility:	Ciflon Compressor Station		Probe Length (Feet):	6
Test Location:	Unit 30		Probe Liner Material:	Quartz
Project #:	M224514		Sample Plane:	Hrztl or Vert.
Test Method(s):	S-29		Port Length ("":)	4.5
Test Engineer:	MAN		Port Diameter ("":)	4
Test Technician:	ATW		Port Type:	Flange
Upstream Diameters:	20 O.S RWC 12/13/22		Duct Shape:	Circ. or Rect.
Downstream Diameters:	2.0		Diameter (Feet):	
# of Ports Sampled:	5		Length (Feet):	5
# of Points per Port:	5		Width (Feet):	8
Source Condition:	Gas		Duct Area (Sq. Feet):	40
Diluent Model/SN:	ECOM		Minutes per Point:	8
Mid Gas ID/concentration:	/%CO ₂	%O ₂	Total Traverse Points:	25
High Gas ID/concentration:	/%CO ₂	%O ₂	Test Length (Min.):	200
Moisture Balance ID:	100g		Train Type:	Anderson Over
	R# 4		R# 5	
	R# 6			

Meter ID:	CM47	CM47	CM47
Pitot ID:	711	711	711
Filter ID:			
Filter Pre-Weight (g):			
Nozzle Diameter ("":)	0.273	0.273	0.273
Meter Cal Factor (Y):	1.008	1.008	1.008
Meter Orifice Setting (DH):	1.839	1.839	1.839
Nozzle Kit ID:	718 F	718	718
Individual Nozzle ID:	44	44	44
Pre Pitot Leak Check:	0.00 @ 5 "H ₂ O	0.00 @ 5 "H ₂ O	0.00 @ 5 "H ₂ O
Post Pitot Leak Check:	0.00 @ 5 "H ₂ O	0.00 @ 5 "H ₂ O	0.00 @ 5 "H ₂ O
Pre Nozzle Leak Check:	0.000 @ 20 "Hg	0.000 @ 21 "Hg	0.000 @ 22 "Hg
Post Nozzle Leak Check:	0.000 @ 20 "Hg	0.000 @ 21 "Hg	0.000 @ 22 "Hg
Barometric Pressure, "Hg:	28.77	28.77	28.77
Static Pressure, "H₂O:	1.0	1.0	1.0
CO₂ %:	2.7	2.5	2.6
O₂ %:	16.8	16.7	16.6

Comments:

Isokinetic Sampling Field Data Sheet

Project Number: M224514

Date: 12-7-22

Test Number: 4

Client: Northern Natural Gas
Plant: Clifton Facility

Test Location: Stack
Test Method: 5129

Operator:
Page Number:

MAN Test Tech: ATW
1 of 2

Port-Point #	Time	(ΔP)	K ¹ = _____ K ¹ x ΔP	K-Calcs (Optional)												
				Orifice Setting (ΔH)	Meter Volume (V _m) ft ³ , Actual	Stack Temp, °F	Meter Temp Inlet, °F	Meter Temp Outlet, °F	Pump Vacuum, "Hg	Probe Temp. °F	Filter Temp. °F	Impinger Outlet Well Temp. °F	K=	x _____	Theoretical Meter Volume, (V _m) ft ³ , per point	Theoretical Meter Volume, (V _m) ft ³ , total
													Square Root, ΔP	Meter Rate, Cubic Feet/ Min.		
11	734	.74	18	239.131	923	42	42	-4	271	250	49					
11	738	.75	18	241.83	931	44	44	-4	268	251	38					
12	742	1.1	2.1	243.74	924	47	47	-5	259	250	37					
12	746	1.1	2.4	246.72	925	49	49	-5	270	250	37					
13	750	1.2	2.6	249.85	922	50	50	-5	268	250	39					
13	754	1.1	2.4	252.69	926	52	52	-5	269	250	38					
14	758	1.2	2.6	255.73	928	53	53	-5	270	247	38					
14	802	1.2	2.6	258.92	925	55	53	-3	270	249	38					
15	806	1.3	2.8	262.37	926	57	57	-5	268	253	39					
15	810	1.2	2.6	265.53	928	57	57	-6	269	250	39					
	814			268.57												
21	816	1.3	2.9	268.57	920	61	61	-6	267	255	37					
21	820	1.3	2.8	272.03	932	61	61	-6	266	256	38					
22	824	1.2	2.6	275.35	937	61	61	-5	269	252	38					
22	828	1.3	2.8	278.58	935	61	61	-5	271	252	39					
23	832	1.2	2.6	281.82	933	63	63	-5	268	249	40					
23	836	1.2	2.6	284.91	937	63	63	-5	270	250	41					
24	840	.97	2.1	287.63	932	64	64	-6	271	247	39 M. 41					
24	844	.97	2.1	290.83	936	65	65	-5	270	251	37					
25	848	1.4	3.1	293.71	935	65	65	-5	268	251	37					
25	852	1.4	3.1	297.04	935	65	65	-5	270	250	37					
MAN	856			300.41												
	858	1.5	3.3	300.41	925	65	55	-5	266	250	39					
	902	1.5	3.3	304.21	938	66	66	-5	268	251	39					
	906	1.3	2.9	307.35	938	67	67	-5	271	252	40					
	910	1.4	3.1	310.74	943	67	67	-5	270	250	41					
33	914	1.3	2.9	314.20	946	68	68	-6	271	250	41					

Isokinetic Sampling Field Data Sheet

Project Number: M224514
 Client: Northern Natural Gas
 Plant: Clifton Facility

Date: 12-2-22
 Test Location: Stack
 Test Method: 5/2d

Test Number: 4
 Operator: ATV
 Page Number: 2 of 2

Port-Point #	Time	(ΔP)	K¹ = _____ K¹ x ΔP Orifice Setting (ΔH)	K-Calcs (Optional)										
				Meter Volume (V _m) ft ³ , Actual	Stack Temp, °F	Meter Temp Inlet, °F	Meter Temp Outlet, °F	Pump Vacuum, "Hg	Probe Temp. °F	Filter Temp. °F	Impinger Outlet Well Temp. °F	Square Root, ΔP	K= _____ x _____ Meter Rate, Cubic Feet/ Min.	Theoretical Meter Volume, (V _m) ft ³ , per point
33	918	1.2	2.6	317.73	939	68	68	-5	268	251	40			
34	922	1.3	4.9	320.72	944	69	69	-6	268	251	40			
34	926	1.4	3.1	324.30	943	69	69	-6	270	251	40			
35	930	1.3	2.9	327.71	945	70	70	-6	268	249	39			
35	934	1.4	3.1	330.88	939	70	70	-6	271	250	39			
	938		334.52											
41	941	1.6	3.5	337.82	945	71	71	-5	268	252	41			
41	945	1.6	3.5	338.35	944	71	71	-5	270	253	40			
42	941	1.6	3.5	342.15	946	71	71	-5	268	251	40			
42	952	1.7	3.6	345.79	948	72	72	-5	269	250	41			
43	957	1.7	3.8	349.52	948	72	72	-6	271	250	43			
43	1001	1.6	3.5	353.31	948	71	74	-5	267	250	44			
44	1005	1.6	3.5	356.76	946	73	73	-5	258	251	45			
44	1009	1.9	3.7	360.52	947	75	75	-6	269	249	45			
45	1013	1.3	2.9	364.36	942	75	75	-6	272	249	44			
45	1017	1.2	2.7	367.75	941	76	76	-5	270	250	42			
	1021		370.72											
51	1024	1.6	3.6	370.72	945	76	76	-5	268	250	43			
51	1028	1.8	4.0	374.76	943	77	77	-5	266	251	43			
52	1035	1.7	3.8	378.89	941	77	77	-6	269	250	43			
52	1036	1.7	3.8	382.34	947	78	78	-6	271	250	43			
53	1040	1.7	3.8	386.25	944	78	78	-5	271	251	43			
53	1044	1.6	3.6	390.10	944	78	78	-5	272	249	44			
54	1048	1.4	3.1	394.52	942	78	78	-5	269	250	44			
54	1052	1.3	2.7	397.08	944	79	79	-5	270	246	45			
55	1056	1.3	2.9	400.79	941	79	79	-5	268	250	44			
55	1100	1.3	2.9	403.82	941	80	80	-5	271	252	44			
	1104		407.25											

IMPINGER WEIGHT SHEET

PLANT: Northern NG - Clifton Scale ID Number 168
 UNIT NO: 30 Scale Calibration Check Date: 12/6/22 12/7/22
 LOCATION: Outlet Scale Calibration Check (see QS-6.05C for procedure)
 DATE: 10/12/6/22 ^{RNC} 12/7/22 must be within $\pm 0.5\text{g}$ of certified mass
 TEST NO: 4 250 grams 250.0 250.0 RNC
 METHOD: 5/29 500 grams 500.0 500.0 12/7/22
 WEIGHED/MEASURED BY: RWC 750 grams 749.8 750.0

Circle One:	FINAL WEIGHT	INITIAL WEIGHT	IMPIINGER	IMPIINGER
	MLS / GRAMS	MLS / GRAMS	GAIN	CONTENTS
IMPIINGER 1	856.8	786.4	70.4	HNO ₃ /H ₂ O ₂
IMPIINGER 2	802.9	737.3	70.6	HNO ₃ /H ₂ O ₂
IMPIINGER 3	669.2	651.0	18.2	Empty
IMPIINGER 4	766.5	760.4	6.1	KMnO ₄
IMPIINGER 5	726.5	726.3	0.2	KMnO ₄
IMPIINGER 6	900.5	828.8	21.7	Silica
IMPIINGER 7				
IMPIINGER 8				

IMPINGERS 3826.9 3666.4 165.5
 FINAL TOTAL INITIAL TOTAL TOTAL IMPINGER GAIN

SILICA 900.5 828.8 21.7
 FINAL TOTAL INITIAL TOTAL TOTAL SILICA GAIN

Isokinetic Sampling Field Data Sheet

Project Number: M224514
 Client: Northern Natural Gas
 Plant: Gifton Facility

Date: 12-7-22
 Test Location: Stack
 Test Method: 5/29

Test Number: 5
 Operator: MAN
 Page Number: 1 of 2
 Test Tech: ATH

Port-Point #	Time	(ΔP)	K¹ = _____ K¹ x ΔP	K-Cals (Optional)												
				Orifice Setting (ΔH)	Meter Volume (Vm) ft³, Actual	Stack Temp, °F	Meter Temp Inlet, °F	Meter Temp Outlet, °F	Pump Vacuum, "Hg	Probe Temp. °F	Filter Temp. °F	Impinger Outlet Well Temp. °F	K=	x _____	Theoretical Meter Volume, (Vm) ft³, per point	Theoretical Meter Volume, (Vm) ft³, total
													Square Root, ΔP	Meter Rate, Cubic Feet/ Min.		
1 1	11:32	1.4	3.2	408.365	933	79	79	-6	258	256	57					
1 1	11:36	1.5	3.4	411.94	940	80	80	-6	265	252	68					
1 2	11:40	1.6	3.6	415.67	938	79	79	-5	267	256	60					
1 2	11:44	1.6	3.6	419.46	947	80	80	-6	271	251	61					
1 3	11:48	1.6	3.6	423.11	944	80	80	-6	268	250	59					
1 3	11:52	1.5	3.4	426.81	941	80	80	MAN -6	269	250	69					
1 4	11:56	1.4	3.2	430.65	943	80	80	271 -6	271	250	55					
1 4	12:00	1.4	3.2	434.02	943	80	80	268 -6	268	250	52					
1 5	12:04	1.3	2.9	437.51	941	81	81	259 -5	269	259	51					
1 5	12:08	1.3	2.9	441.04	938	80	80	-6	271	250	49					
			444.32													
2 1	12:14	1.5	3.4	444.32	939	81	81	-6	271	250	48					
2 1	12:18	1.4	3.2	448.03	934	80	80	-7	267	252	48					
2 2	12:22	1.6	3.6	451.67	931	81	81	-7	270	250	48					
2 2	12:26	1.6	3.6	455.26	935	81	81	-8	268	251	48					
2 3	12:30	1.6	3.6	459.14	941	82	82	-8	257	250	48					
2 3	12:34	1.5	3.4	462.82	939	82	82	-7	271	250	49					
2 4	12:38	1.6	3.7	466.50	940	83	83	-10	270	250	51	→ RWE fills in for MAN				
2 4	12:42	1.5	3.5	470.65	938	83	83	-13	270	250	50					
2 5	12:46	1.5	3.5	474.02	940	84	84	-13	271	249	49					
2 5	12:50	1.3	3.0	477.72	937	84	84	-7	270	250	49					
			481.10													
3 1	12:56	1.5	3.7	481.10	940	83	83	-11	268	250	51					
3 1	13:00	1.6	3.7	484.72	933	84	84	-12	271	252	47					
3 2	13:04	1.4	3.2	488.67	933	84	84	-9	272	252	47					
3 2	13:08	1.3	3.0	492.15	937	84	84	-7	271	250	48					
3 3	13:12	1.2	2.7	495.53	935	84	84	-7	268	250	48					

Isokinetic Sampling Field Data Sheet

Project Number: M224514
 Client: Northern Natural Gas
 Plant: Cliffon facility

Date: 12-7-22 Test Number: 5
 Test Location: Stack Operator:
 Test Method: 5/29 Page Number:

5
 WWR Test Tech: ATL
 2 of 2

Port-Point #	Time	(ΔP)	K ¹ = _____ K ¹ x ΔP	K-Calcs (Optional)												
				Orifice Setting (ΔH)	Meter Volume (V _m) ft ³ , Actual	Stack Temp, °F	Meter Temp Inlet, °F	Meter Temp Outlet, °F	Pump Vacuum, "Hg	Probe Temp. °F	Filter Temp. °F	Impinger Outlet Well Temp. °F	K=	x	Theoretical Meter Volume, (V _m) ft ³ , per point	Theoretical Meter Volume, (V _m) ft ³ , total
													Square Root, ΔP	Meter Rate, Cubic Feet/ Min.		
33	1316	1.2	2.7	498.92	936	85	85	-7	271	150	49					
34	1320	1.3	3.0	502.32	938	84	84	-8	267	151	48					
34	1324	1.3	3.0	505.67	936	84	84	-7	271	150	48					
35	1328	1.4	3.2	508.96	933	84	84	-9	273	150	48					
35	1332	1.4	3.2	512.52	933	83	83	-9	270	150	47					
	1336			516.21												
41	1338	1.3	3.0	516.21	930	83	83	-9	266	243	50					
41	1342	1.3	3.0	519.72	932	82	82	-9	266	245	49					
42	1346	1.2	3.5	523.36	936	82	82	-8	263	251	46					
42	1350	1.1	3.1	526.96	935	82	82	-8	268	250	45					
43	1354	1.0	2.3	529.63	934	81	81	-8	271	251	45					
43	1358	1.0	2.3	532.55	932	81	81	-7	272	250	46					
44	1402	1.1	2.5	535.61	931	81	81	-7	268	249	46					
44	1406	1.1	2.5	538.93	932	80	80	-7	269	250	46					
45	1410	1.1	2.5	542.64	932	81	81	-7	270	250	47					
45	1414	1.3	3.0	545.01	929	81	81	-6	268	250	46					
	1418			548.33												
51	1421	.98	2.2	548.33	920	80	80	-5	265	147	48					
51	1425	.96	2.2	551.59	934	79	79	-6	266	153	46					
52	1429	1.2	2.7	554.48	933	80	80	-7	270	154	47					
52	1433	1.2	2.7	557.66	934	79	79	-7	272	151	47					
53	1437	1.1	2.5	560.93	937	80	80	-8	273	149	47					
53	1441	1.2	2.7	564.03	934	79	79	-7	270	150	47					
54	1445	1.3	2.9	567.29	934	80	80	-7	268	150	48					
54	1449	1.2	2.7	570.73	932	79	79	-8	266	150	48					
55	1453	1.3	2.9	573.94	931	79	79	-8	268	150	47					
55	1457	1.4	3.2	577.32	932	79	74	-7	270	149	47					
				580.204												

IMPINGER WEIGHT SHEET

PLANT: Northern -NG -Clifton Scale ID Number 168
 UNIT NO: 30 Scale Calibration Check Date: 12/7/22
 LOCATION: outlet Scale Calibration Check (see QS-6.05C for procedure)
 DATE: 12/7/22 must be within $\pm 0.5\text{g}$ of certified mass
 TEST NO: 5 250 grams 250.0
 METHOD: 5/24 500 grams 500.0
 750 grams 750.0
 WEIGHED/MEASURED BY: RWC

	FINAL WEIGHT	INITIAL WEIGHT	IMPINGER	IMPINGER
Circle One:	MLS / GRAMS	MLS / GRAMS	GAIN	CONTENTS
IMPINGER 1	791.1	717.6	73.5	HNO ₃ /H ₂ O ₂
IMPINGER 2	748.7	695.1	53.6	HNO ₃ /H ₂ O ₂
IMPINGER 3	670.0	654.5	15.5	Empty
IMPINGER 4	627.0	621.1	5.9	KMnO ₄
IMPINGER 5	698.7	695.9	2.8	KMnO ₄
IMPINGER 6	937.8	690.0 908.1	29.7	Silica
IMPINGER 7		RWC 12/6/22		
IMPINGER 8				

IMPINGERS 1535.5 FINAL TOTAL 3384.2 INITIAL TOTAL 151.3 TOTAL IMPINGER GAIN

SILICA 937.8 FINAL TOTAL 908.1 INITIAL TOTAL 29.7 TOTAL SILICA GAIN

Isokinetic Sampling Field Data Sheet

Project Number: M224514
 Client: Northern Natural Gas
 Plant: Clifton Facility

Date: 12-7-22
 Test Location: Stack
 Test Method: 5/29

Test Number: 6
 Operator: MAN
 Page Number: 1 of 2
 Test Tech: ATF

Port-Point #	Time	(ΔP)	K¹ = _____ K¹ x ΔP Orifice Setting (ΔH)	K-Calcs (Optional)												
				Meter Volume (V_m) ft³, Actual	Stack Temp, °F	Meter Temp Inlet, °F	Meter Temp Outlet, °F	Pump Vacuum, "Hg	Probe Temp. °F	Filter Temp. °F	Impinger Outlet Well Temp. °F	Square Root, ΔP	K=	x _____	Theoretical Meter Volume, (V_m) ft³, per point	Theoretical Meter Volume, (V_m) ft³, total
													Meter Rate, Cubic Feet/ Min.			
11	15:23	1.5	3.4	581.546	919	76	76	-8	248	277	65					
11	15:27	1.5	3.3	585.35	941	75	75	-8	260	260	56					
12	15:31	1.6	3.6	588.45	944	74	74	-9	261	245	51					
12	15:35	1.7	3.8	592.82	947	73	73	-10	260	253	49					
13	15:39	1.5	3.3	596.03	947	73	73	-10	164	263	49					
13	15:43	1.5	3.3	600.03	946	73	73	-9	270	251	49					
14	15:47	1.3	2.9	604.57	945	72	72	-9	272	249	48					
14	15:51	1.3	2.9	606.83	943	73	73	-9	272	250	48					
15	15:55	1.1	2.4	610.34	941	72	72	-8	269	247	46					
15	15:59	1.1	2.4	613.39	940	72	72	-8	264	247	46					
	16:03			616.59												
21	16:05	1.3	2.9	616.59	940	71	71	-9	270	249	45					
21	16:09	1.3	2.9	620.63	941	71	71	-8	271	252	43					
22	16:13	1.4	3.1	623.49	942	71	71	-8	268	250	43					
22	16:17	1.4	3.1	626.82	944	71	71	-8	279	249	43					
23	16:21	1.3	2.9	630.41	943	71	71	-9	Q65	252	43					
23	16:25	1.3	2.9	633.62	944	71	71	-10	268	249	43					
24	16:29	1.1	2.4	636.92	947	71	71	-7	270	249	43					
24	16:33	1.1	2.4	640.02	947	72	72	-6	258	248	43					
25	16:37	1.1	2.4	643.17	941	71	71	-5	266	247	43					
25	16:41	1.1	2.4	646.23	937	72	72	-5	273	251	44					
+ 645				649.26												
31	16:47	1.2	2.7	649.26	940	71	71	-6	268	250	41					
31	16:51	1.2	2.7	652.58	939	72	72	-6	271	254	41					
32	16:55	1.3	2.9	655.99	944	71	71	-6	269	254	41					
32	16:59	1.2	2.7	659.25	939	72	72	-7	273	250	41					
33	17:03	1.3	2.9	662.33	941	72	72	-7	269	249	41					

Isokinetic Sampling Field Data Sheet

Project Number:

M224514

Client:

Northern Natural Gas
Liftow Facility

Plant:

Date:

12-7-22

Test Number:

6

Test Location:

Stack

Operator:

MANTest Tech: ATW

Test Method:

5129

Page Number:

2 of 2

Port-Point #	Time	(ΔP)	K¹ = _____ K¹ x ΔP Orifice Setting (ΔH)	K-Calcs (Optional)												
				Meter Volume (V_m) ft³, Actual	Stack Temp., °F	Meter Temp Inlet, °F	Meter Temp Outlet, °F	Pump Vacuum, "Hg	Probe Temp. °F	Filter Temp. °F	Impinger Outlet Well Temp. °F	Square Root, ΔP	K=	x	Theoretical Meter Volume, (V_m) ft³, per point	Theoretical Meter Volume, (V_m) ft³, total
													Meter Rate, Cubic Feet/ Min.	Theoretical Meter Volume, (V_m) ft³, per point	Theoretical Meter Volume, (V_m) ft³, total	
33	1707	1.2	2.7	665.67	937	73	73	-6	272	249	47					
34	1717	1.3	2.4	669.02	937	73	73	-7	270	250	41					
34	1715	1.2	2.7	677.75	939	73	73	-6	272	251	41					
35	1719	1.2	2.7	674.93	940	72	73	-7	267	249	47					
35	1723	1.1	2.5	678.54	934	75	75	-5	264	257	42					
	1727			681.77												
41	1729	1.1	2.5	681.77	935	74	74	-7	267	251	40					
41	1733	1.1	2.5	685.02	939	75	75	-8	272	254	40					
42	1737	1.0	2.2	688.03	935	74	74	-7	268	250	42					
42	1741	1.0	2.1	691.01	935	74	74	-7	269	253	41					
43	1745	1.2	2.1	693.93	939	74	74	-6	271	251	46					
43	1749	.97	2.2	696.66	937	74	74	-6	268	249	41					
44	1753	1.0	2.2	699.58	938	75	75	-7	270	248	41					
44	1757	1.1	2.5	702.42	934	75	75	-7	267	249	40					
45	1801	1.2	2.7	705.69	935	75	75	-7	268	250	40					
45	1805	1.2	2.7	708.83	934	75	75	-7	271	249	39					
	1809			712.14												
51	1811	.66	1.5	712.14	913	75	75	-8	267	238	39					
51	1815	.66	1.5	714.63	933	75	75	-8	271	248	39					
52	1819	.87	2.0	717.20	921	74	74	-8	269	250	41					
52	1823	.86	1.9	719.67	933	74	74	-8	270	251	40					
53	1827	.94	2.1	722.45	938	74	74	-7	271	250	40					
53	1831	.96	2.2	725.19	933	74	74	-7	269	250	39					
54	1835	1.1	2.5	728.15	933	74	74	-7	267	250	39					
54	1839	1.0	2.2	731.32	933	74	74	-8	268	250	39					
55	1843	1.1	2.5	734.31	931	74	74	-8	268	251	40					
55	1847	1.1	2.5	737.35	932	73	73	-8	270	251	38					
				740.383												

IMPINGER WEIGHT SHEET

PLANT: Northen NG -Clifton Scale ID Number 168
 UNIT NO: 30 Scale Calibration Check Date: 12/7/22
 LOCATION: Outlet Scale Calibration Check (see QS-6.05C for procedure)
 DATE: 12/7/22 must be within $\pm 0.5\text{g}$ of certified mass
 TEST NO: 6 250 grams 250.0
 METHOD: 5/29 500 grams 500.0
 WEIGHED/MEASURED BY: RWC 750 grams 750.0

	FINAL WEIGHT	INITIAL WEIGHT	IMPIINGER	IMPIINGER
Circle One:	MLS / GRAMS	MLS / GRAMS	GAIN	CONTENTS
IMPIINGER 1	891.1	791.0	100.	HNO ₃ /H ₂ O ₂
IMPIINGER 2	779.8	734.7	45.1	HNO ₃ /H ₂ O ₂
IMPIINGER 3	660.9	652.0	8.9	Empty
IMPIINGER 4	779.4	775.5	3.9	KMnO ₄
IMPIINGER 5	728.2	725.5	2.7	KMnO ₄
IMPIINGER 6	903.7	879.3	24.4	Silica
IMPIINGER 7				
IMPIINGER 8				

IMPINGERS 3839.4 FINAL TOTAL 3678.7 INITIAL TOTAL 160.7 TOTAL IMPINGER GAIN

SILICA 903.7 FINAL TOTAL 829.3 INITIAL TOTAL 24.4 TOTAL SILICA GAIN

Isokinetic Sampling Cover Sheet

Client:	Northern Natural Gas Company		Pitot Tube Cp:	6.840
Facility:	Clifton Compressor Station		Probe Length (Feet):	6
Test Location:	Unit 30		Probe Liner Material:	Quartz
Project #:	M224514		Sample Plane:	Hrztl. or Vert.
Test Method(s):	5/29		Port Length ("):	4.5
Test Engineer:	MAN		Port Diameter ("):	4
Test Technician:	ATW		Port Type:	Flange
Upstream Diameters:	2.0 O.5 RWC 12/13/22		Duct Shape:	Circ. or Recd.
Downstream Diameters:	2.0		Diameter (Feet):	
# of Ports Sampled:	5		Length (Feet):	5
# of Points per Port:	5		Width (Feet):	8
Source Condition:	Gas		Duct Area (Sq. Feet):	40
Diluent Model/SN:	ECOM		Minutes per Point:	8
Mid Gas ID/concentration:	%CO ₂	%O ₂	Total Traverse Points:	25
High Gas ID/concentration:	%CO ₂	%O ₂	Test Length (Min.):	20
Moisture Balance ID:	1000		Train Type:	Anderson Ave

R# 1

R# _____

R# _____

Meter ID:	CMH7			
Pitot ID:	711			
Filter ID:				
Filter Pre-Weight (g):				
Nozzle Diameter ("):	0.273			
Meter Cal Factor (Y):	1.008			
Meter Orifice Setting (DH):	1.839			
Nozzle Kit ID:	718			
Individual Nozzle ID:				
Pre Pitot Leak Check:	0.60	@ 5	"H ₂ O	@ "H ₂ O
Post Pitot Leak Check:	0.00	@ 5	"H ₂ O	@ "H ₂ O
Pre Nozzle Leak Check:	0.00	@ 22	"Hg	@ "Hg
Post Nozzle Leak Check:	0.00	@ 24	"Hg	@ "Hg
Barometric Pressure, "Hg:	28.75			
Static Pressure, "H₂O:	1.0			
CO₂ %:	2.2			
O₂ %:	17.4			

Comments:

Isokinetic Sampling Field Data Sheet

Project Number:

M224514
 Northern Natural Gas
 Clifton Facility

Date:

12-8-22

Test Number:

7

Client:

Test Location:

Stack

Operator:

MAN

Plant:

Test Method:

5129

Page Number:

Test Tech: ATW

1

of 2

Port-Point #	Time	(ΔP)	K ¹ = _____ K ¹ x ΔP	K-Calcs (Optional)													
				Orifice Setting (ΔH)	Meter Volume (V _m) ft ³ , Actual	Stack Temp, °F	Meter Temp Inlet, °F	Meter Temp Outlet, °F	Pump Vacuum, "Hg	Probe Temp. °F	Filter Temp. °F	Impinger Outlet Well Temp. °F	Square Root, ΔP	K=	x	Theoretical Meter Volume, (V _m) ft ³ , per point	Theoretical Meter Volume, (V _m) ft ³ , total
11	8:52	1.5	3.5	770.88	934	45	45	-7	249	255	50						
11	8:56	1.5	3.5	744.68	936	47	47	-6	257	243	44						
12	9:00	1.7	4.0	748.39	937	48	48	-8	263	258	46						
12	9:04	1.7	4.0	752.21	940	49	49	-11	265	255	49						
13	9:08	1.6	3.8	755.76	941	51	51	-12	268	257	53						
15	9:12	1.6	3.8	759.77	937	52	52	-12	271	251	54						
14	9:16	1.3	3.1	763.57	941	54	54	-8	269	250	57						
14	9:20	1.7	3.3	766.92	938	56	56	-7	267	250	57						
15	9:24	1.3	3.1	770.46	936	57	57	-6	271	249	56						
15	9:28	1.3	3.1	773.82	937	58	58	-6	268	249	57						
	9:32			777.35													
21	9:34	1.5	3.6	777.35	937	59	59	-8	269	279	46						
21	9:38	1.4	3.4	781.42	938	60	60	-9	270	251	51						
22	9:42	1.7	4.1	784.73	939	61	61	-10	267	252	54						
22	9:46	1.7	4.1	788.83	942	61	61	-10	269	251	55						
23	9:50	1.6	3.9	792.68	939	63	63	-9	271	250	55						
23	9:54	1.6	3.9	796.46	940	64	64	-9	268	249	56						
24	9:58	1.5	3.6	800.39	941	64	64	-8	271	249	55						
24	10:02	1.4	3.4	803.56	937	65	65	-8	272	250	54						
25	10:06	1.4	3.4	807.72	935	64	64	-7	269	249	54						
25	10:10	1.3	3.2	811.44	938	64	64	-7	267	249	53						
	10:14			814.73													
31	10:16	1.5	3.6	814.73	936	64	64	-7	267	252	46						
31	10:20	1.5	3.6	818.63	937	64	64	-8	271	265	48						
32	10:24	1.3	3.2	822.26	935	64	64	-7	271	255	49						
32	10:28	1.3	3.2	825.73	937	64	64	-7	269	255	48						
33	10:32	1.4	3.4	829.04	938	64	64	-7	269	252	48						

Isokinetic Sampling Field Data Sheet

Project Number: M224514
 Client: Northern Natural Gas
 Plant: Clifton Facility

Date: 12-8-22
 Test Location: Stack
 Test Method: 5129

Test Number: 7
 Operator: MAN
 Page Number: 2 of 2

Port-Point #	Time	(ΔP)	$K^1 =$ $K^1 \times \Delta P$	K-Calcs (Optional)													
				Orifice Setting (ΔH)	Meter Volume (V_m) ft ³ , Actual	Stack Temp, °F	Meter Temp Inlet, °F	Meter Temp Outlet, °F	Pump Vacuum, "Hg	Probe Temp. °F	Filter Temp. °F	Impinger Outlet Well Temp. °F	Square Root, ΔP	K=	x	Theoretical Meter Volume, (V_m) ft ³ , per point	Theoretical Meter Volume, (V_m) ft ³ , total
33	1036	1.3	3.2	832.42	934	64	64	-8	270	249	50						
34	1040	1.2	2.9	836.31	939	66	66	-8	271	250	50						
34	1044	1.3	2.2	840.03	937	65	65	-8	267	252	50						
35	1048	1.4	3.4	843.04	938	66	66	-9	268	250	49						
35	1052	1.4	3.4	846.61	934	66	66	-9	267	249	48						
	1056			850.33													
41	1058	1.3	3.2	850.33	936	66	66	-8	271	253	43						
41	1102	1.3	3.2	854.13	933	66	66	-8	268	256	45						
42	1106	1.2	2.9	857.42	936	66	66	-9	267	254	49						
42	1110	1.1	2.7	860.82	935	66	66	-8	255	252	50						
43	1114	0.97	2.4	863.61	936	66	66	-7	268	244	51						
43	1118	0.95	2.3	866.42	931	66	66	-6	270	249	51						
44	1122	1.1	2.7	869.83	933	66	66	-7	268	248	50						
44	1126	1.1	2.7	873.04	931	66	66	-7	269	247	49						
45	1130	1.3	3.2	876.30	929	66	66	-8	271	248	47						
45	1134	1.3	3.2	879.83	927	66	66	-8	271	250	46						
	1138			883.34													
51	1143	1.78	2.0	883.34	893	66	66	-6	270	258	43						
51	1147	1.83	2.0	886.41	932	67	67	-6	268	254	48						
52	1151	1.7	2.7	889.04	933	67	67	-7	270	250	49						
52	1155	1.2	2.7	892.41	932	67	67	-9	268	250	49						
53	1159	1.1	2.7	895.72	933	67	67	-8	271	256	48						
53	1203	1.1	2.7	998.93	932	68	68	-8	269	250	48						
54	1207	1.3	3.2	901.94	932	68	68	-9	270	250	48						
54	1211	1.2	2.9	905.64	932	68	68	-8	268	248	48						
55	1215	1.2	3.0	908.82	929	68	68	-9	270	251	49						
55	1219	1.3	3.2	912.33	926	69	69	-10	270	248	50						
	1223			915.83													

IMPINGER WEIGHT SHEET

PLANT: Northern NG - Clifton Scale ID Number 168

UNIT NO: 30 Scale Calibration Check Date: 12/8/22

LOCATION: Outlet Scale Calibration Check (see QS-6.05C for procedure)
must be within $\pm 0.5\text{g}$ of certified mass

DATE: 12/8/22 250 grams 250.0

TEST NO: 7 500 grams 499.8

METHOD: 5/29 750 grams 749.8

WEIGHED/MEASURED BY: RWC

Circle One:	FINAL WEIGHT	INITIAL WEIGHT	IMPINGER	IMPINGER
	MLS / GRAMS	MLS / GRAMS	GAIN	CONTENTS
IMPINGER 1	771.1	722.3	48.8	HNO ₃ /H ₂ O ₂
IMPINGER 2	774.1	701.7	72.4	HNO ₃ /H ₂ O ₂
IMPINGER 3	676.7	653.8	22.9	Empty
IMPINGER 4	628.2	616.6	11.6	KMnO ₄
IMPINGER 5	682.8	682.7	0.1	KMnO ₄
IMPINGER 6	915.5	881.5	34.0	Silica
IMPINGER 7				
IMPINGER 8				

IMPINGERS 3532.9 FINAL TOTAL 3377.1 INITIAL TOTAL 155.8 TOTAL IMPINGER GAIN

SILICA 915.5 FINAL TOTAL 881.5 INITIAL TOTAL 34.0 TOTAL SILICA GAIN

Volumetric Flow Rate Determination Field Data Sheet

(During RI)

Project Number: M224514
 Client: Northern Natural Gas Company
 Test Location: Unit 30
 Source Condition: Normal
 Test Engineer: MAW

Date: 5 Pre 1, FTIR
 Test Number: T2-5-22-NW
 Start Time: 1141
 End Time: 1156
 Test Tech: ATW

Duct Diameter 6.154 ft
 Flue Area 40.00 ft²
 Upstream Disturbance, Diameters 2.0
 Port Length 4.5" Port Size 4" Downstream Disturbance, Diameters 2.0
 Port Type Flange Pitot ID 868 Pitot Coefficient (C_p) .84
 P_{bar} 28.37 "Hg CO₂ % 2.47 Wet Bulb Temp — Leak Checks Passed@
 Static 1.0 "H₂O O₂ % 16.7 Dry Bulb Temp — Pre 0.0 Inches H₂O @ 5
 Static — "Hg N₂ % 80.83 B_{ws} .049, 048 RWC Post 0.0 Inches H₂O @ 5
 P_s 28.44 "Hg Meter No. F3 Fluke # — 12/12/22 Umbilical ID —

Port-Point #	ΔP	Temp. °F	√ΔP	Null Point Angle, Degrees	Port-Point #	ΔP	Temp. °F	√ΔP	Null Point Angle, Degrees
1 1	.64	920			4 1	.44	920		
1 2	.88	920			4 2	.80	920		
1 3	.80	920			4 3	.93	920		
1 4	.87	920			4 4	.92	920		
1 5	1.2	920			4 5	.94	920		
2 1	1.4	920			5 1	.36	920		
2 2	1.5	920			5 2	.66	920		
2 3	1.4	920			5 3	.72	920		
2 4	1.3	920			5 4	.79	920		
2 5	1.3	920			5 5	.88	920		
3 1	1.5	920							
3 2	1.7	920							
3 3	1.7	920							
3 4	1.5	920							
3 5	1.2	920							
Average									

$$.44 \times \text{CO}_2\% + .32 \times \text{O}_2\% + .28 \times \text{N}_2\% = \text{Md}$$

$$(\text{Md} \times 1 - \text{Bws}) + (18 \times \text{Bws}) = \text{Ms}$$

$$85.49 \times \text{Cp} \times \sqrt{\frac{(\text{Ts} - \text{Tr})}{\text{Ms} \times \text{Ps}}} \times \sqrt{\Delta P} = \text{ft/sec (Vs)}$$

$$\text{Vs} \times \text{Flue Area} \times 60 = \text{acf m}$$

$$17.647 \times \text{acf m} \times \frac{\text{Ps}}{\text{Ts} - \text{Tr}} = \text{scfm} \times 60 = \text{scfh}$$



Volumetric Flow Rate Determination Field Data Sheet

Project Number: M224514
 Client: Northern Natural Gas Clifton
 Test Location: U30
 Source Condition: Normal
 Test Engineer: MAd
 Date: 1/5-22 (During RS)
 Test Number: Post 5, FTIR
 Start Time: 17:17:00
 End Time: 17:24:00
 Test Tech: ATG

Duct Diameter 6.154 ft
 Flue Area 40.00 ft²
 Upstream Disturbance, Diameters 2.0
 Port Length 4.5 " Port Size 4.0 " Port Type Flange Pitot ID 888 Pitot Coefficient (C_p) 0.84
 P_{bar} 28.37 "Hg CO₂ % 2.74 Wet Bulb Temp — Leak Checks Passed @
 Static 1.0 "H₂O O₂ % 16.3 Dry Bulb Temp — Pre 0.0 Inches H₂O @ S
 Static — "Hg N₂ % 80.96 B_{ws} 0.049 0.051 Post 0.0 Inches H₂O @ S
 P_s 28.44 "Hg Meter No. F3 Fluke # 12/12/22 Umbilical ID —

Port-Point #	ΔP	Temp. °F	√ΔP	Null Point Angle, Degrees	Port-Point #	ΔP	Temp. °F	√ΔP	Null Point Angle, Degrees
1 1	.72	926			4 1	1.7	922		
1 2	1.1	939			4 2	1.8	926		
1 3	1.3	902			4 3	1.7	930		
1 4	1.3	920			4 4	1.6	933		
1 5	1.2	921			4 5	1.5	932		
2 1	1.3	926			5 1	1.5	927		
2 2	1.2	922			5 2	1.6	926		
2 3	1.4	924			5 3	1.6	925		
2 4	1.5	926			5 4	1.4	922		
2 5	1.4	928			5 5	1.5	929		
3 1	1.6	928							
3 2	1.6	930							
3 3	1.5	927							
3 4	1.6	929							
3 5	1.6	932							
Average									

$$.44 \times \text{CO}_2\% + .32 \times \text{O}_2\% + .28 \times \text{N}_2\% = \text{Md}$$

$$\text{Md} \times (1 - \text{Bws}) + (18 \times \text{Bws}) = \text{Ms}$$

$$85.49 \times \text{Cp} \times \sqrt{\frac{(\text{Ts} - \text{R})}{\text{Ms} \times \text{Ps}}} \times \sqrt{\Delta P} = \text{ft/sec (Vs)}$$

$$\text{Vs} \times \text{Flue Area} \times 60 = \text{acf m}$$

$$17.647 \times \text{acf m} \times \frac{\text{Ps}}{\text{Ts} - \text{R}} = \text{scfm} \times 60 = \text{scfh}$$

Volumetric Flow Rate Determination Field Data Sheet

Project Number:

M224514

Date:

12/5/22

Client:

Northern Natural Gas Custer

Test Number:

Run 6 Gas Flow Traverse

Test Location:

Unit 30

Start Time:

1845-1908

Source Condition:

Normal

End Time:

1922

Test Engineer:

STS

Test Tech:

AW

Duct Diameter 5x8 ft

Upstream Disturbance, Diameters >0.5

Flue Area 40 ft²

Downstream Disturbance, Diameters >2.0

Port Length 4" Port Size '" Port Type Flange

Pitot ID 808 Pitot Coefficient (C_p) 0.84

P_{bar} 28.72 "Hg

CO_2 % 2.7

Wet Bulb Temp —

Leak Checks Passed @

Static +1.0 "H₂O

O_2 % 14.0

Dry Bulb Temp —

Pre 3 Inches H₂O

Static — "Hg

N_2 % —

B_{ws} 0.05

Post 3 Inches H₂O

P_s — "Hg

Meter No. F3

Fluke # —

Umbilical ID —

Port-Point #	ΔP	Temp. °F	$\sqrt{\Delta P}$	Null Point Angle, Degrees	Port-Point #	ΔP	Temp. °F	$\sqrt{\Delta P}$	Null Point Angle, Degrees
1-1	1.3	940			4-1	1.6	922		
2	1.5	940			2	1.4	924		
3	1.4	943			3	1.3	921		
4	1.3	943			4	1.4	920		
5	1.1	951			5	1.3	914		
2-1	0.87	922			5-1	0.65	915		
2	0.85	921			2	1.1	921		
3	0.89	921			3	1.2	920		
4	0.90	923			4	1.3	922		
5	0.80	922			5	1.3	921		
3-1	0.8	928							
2	1.4	923							
3	1.5	930							
4	1.6	930							
5	1.4	923							
Average									

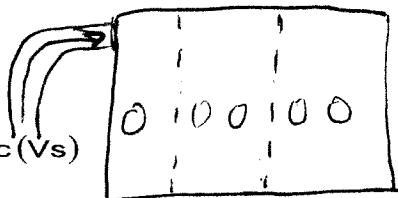
$$.44 \times CO_2\% + .32 \times O_2\% + .28 \times N_2\% = \underline{\hspace{2cm}} (Md)$$

$$(\underline{\hspace{2cm}} Md \times \underline{\hspace{2cm}} 1-Bws) + (18 \times \underline{\hspace{2cm}} Bws) = \underline{\hspace{2cm}} (Ms)$$

$$85.49 \times \underline{\hspace{2cm}} C_p \times \sqrt{\frac{(\underline{\hspace{2cm}}) Ts^{\circ}R}{\underline{\hspace{2cm}} Ms \times \underline{\hspace{2cm}} Ps}} \times \underline{\hspace{2cm}} \sqrt{\Delta P} = \underline{\hspace{2cm}} \text{ft/sec (Vs)}$$

$$\underline{\hspace{2cm}} Vs \times \underline{\hspace{2cm}} \text{Flue Area} \times 60 = \underline{\hspace{2cm}} \text{acf m}$$

$$17.647 \times \underline{\hspace{2cm}} \text{acf m} \times \frac{Ps}{Ts^{\circ}R} = \underline{\hspace{2cm}} \text{scfm} \times 60 = \underline{\hspace{2cm}} \text{scfh}$$



Appendix G – QA/QC Data

Client: Northern Natural Gas
Facility: Clifton Compressor Station
Project #: M224514
Operating Condition: Normal

Test Location: Unit 30
Date: 12/5/2022
Operator: S. Sands
FTIR s/n: 111171031

System Leak Check: 0.0 mL/min

Nitrogen (Zero) Direct to FTIR

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet
N2_DIR_000007.LAB	12/5/22	7:27:36	0.0	191.0	1.28	-0.1	0.0	0.000
N2_DIR_000008.LAB	12/5/22	7:27:44	0.0	191.0	1.28	-0.1	0.0	0.000
N2_DIR_000009.LAB	12/5/22	7:29:02	0.0	191.0	0.96	-0.1	0.2	0.000
N2_DIR_000010.LAB	12/5/22	7:29:10	0.0	191.0	0.96	0.1	-0.1	0.000
N2_DIR_000011.LAB	12/5/22	7:29:18	0.0	191.0	0.96	0.0	0.1	0.000
N2_DIR_000012.LAB	12/5/22	7:29:26	0.0	191.0	0.96	0.0	0.0	0.000
N2_DIR_000013.LAB	12/5/22	7:29:35	0.0	191.0	0.96	-0.1	0.0	0.000
N2_DIR_000014.LAB	12/5/22	7:29:43	0.0	191.0	0.96	-0.1	0.0	0.000
N2_DIR_000015.LAB	12/5/22	7:29:51	0.0	191.0	0.96	-0.1	0.0	0.000

Calibration Transfer Standard (CTS), Direct to FTIR

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Recovery % Ethylene
CTS_DIR_000062.LAB	12/5/22	7:50:30	0.0	191.0	0.96	96.9	-0.1	0.000	97.8%
CTS_DIR_000063.LAB	12/5/22	7:50:38	0.0	191.0	0.96	96.4	-0.1	0.000	97.3%
CTS_DIR_000064.LAB	12/5/22	7:50:46	0.0	191.0	0.96	96.6	-0.2	0.000	97.5%
CTS_DIR_000065.LAB	12/5/22	7:50:54	0.0	191.0	0.96	96.7	0.1	0.000	97.7%
CTS_DIR_000066.LAB	12/5/22	7:51:03	0.0	191.0	0.96	96.9	0.0	0.000	97.9%
CTS_DIR_000067.LAB	12/5/22	7:51:11	0.0	191.0	0.96	96.8	0.0	0.000	97.7%
CTS_DIR_000068.LAB	12/5/22	7:51:19	0.0	191.0	0.96	96.9	0.2	0.000	97.8%
CTS_DIR_000069.LAB	12/5/22	7:51:27	0.0	191.0	0.96	96.9	-0.1	0.000	97.8%
Average						96.8			97.7%

Analyte Spike Gas (HCl ppmvw) Direct to FTIR

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Recovery % HCl ppmvw
HCL_DIR_000599.LAB	12/5/22	10:59:36	0.0	191.0	0.97	-0.3	38.7	4.796	77.9%
HCL_DIR_000600.LAB	12/5/22	10:59:45	0.0	191.1	0.97	-0.3	37.4	4.752	75.2%
HCL_DIR_000601.LAB	12/5/22	10:59:53	0.0	191.1	0.97	-0.3	38.2	4.747	76.9%
HCL_DIR_000602.LAB	12/5/22	11:00:01	0.0	191.1	0.97	-0.4	38.6	4.767	77.7%
HCL_DIR_000603.LAB	12/5/22	11:00:09	0.0	191.1	0.97	-0.2	39.3	4.741	79.1%
HCL_DIR_000604.LAB	12/5/22	11:00:18	0.0	191.1	0.97	-0.6	39.6	4.755	79.8%
HCL_DIR_000605.LAB	12/5/22	11:00:26	0.0	191.1	0.97	-0.5	39.0	4.762	78.5%
HCL_DIR_000606.LAB	12/5/22	11:00:34	0.0	191.1	0.97	-0.5	40.4	4.759	81.4%
Average						38.9	4.760		78.3%

CTS, System Purge

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Recovery % Ethylene
CTS_RT_000389.LAB	12/5/22	9:45:03	0.0	191.0	0.97	97.5	-0.1	0.000	100.8%
CTS_RT_000390.LAB	12/5/22	9:45:11	0.0	191.0	0.97	96.7	0.1	0.000	100.0%
CTS_RT_000391.LAB	12/5/22	9:45:19	0.0	191.0	0.97	96.5	0.1	0.000	99.7%
CTS_RT_000392.LAB	12/5/22	9:45:27	0.0	191.0	0.97	97.3	0.1	0.000	100.6%
CTS_RT_000393.LAB	12/5/22	9:45:36	0.0	191.0	0.97	97.2	0.2	0.000	100.4%
CTS_RT_000394.LAB	12/5/22	9:45:44	0.0	191.0	0.97	96.2	0.2	0.000	99.5%
CTS_RT_000395.LAB	12/5/22	9:45:52	0.0	191.0	0.96	97.2	-0.1	0.000	100.5%
CTS_RT_000396.LAB	12/5/22	9:46:00	0.0	191.0	0.97	97.8	0.0	0.000	101.1%

Client: Northern Natural Gas
 Facility: Clifton Compressor Station
 Project #: M224514
 Operating Condition: Normal

Test Location: Unit 30
 Date: 12/5/2022
 Operator: S. Sands
 FTIR s/n: 111171031

Response Time Test

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Response Time (sec)
CTS_RT_000378.LAB	12/5/22	9:43:32	0.6	191.0	0.97	0.0	0.1	0.000	-
CTS_RT_000379.LAB	12/5/22	9:43:40	0.3	191.0	0.97	41.5	0.2	0.000	16.276
CTS_RT_000380.LAB	12/5/22	9:43:48	0.0	191.0	0.97	95.5	0.0	0.000	24.276

Zero Gas System Purge and Response Time Test

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Response Time (sec)
CTS_RT_000409.LAB	12/5/22	9:47:48	0.0	190.9	0.97	96.2	0.0	0.000	-
CTS_RT_000410.LAB	12/5/22	9:47:56	0.0	190.9	0.97	89.0	0.0	0.000	16.254
CTS_RT_000411.LAB	12/5/22	9:48:04	0.5	190.9	0.97	1.8	0.2	0.000	24.520

Pre 1 Native Effluent Prior to Analyte Spike

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet
HCL_SPIKE_000615.LAB	12/5/22	11:02:21	4.2	191.2	0.97	-0.1	-0.1	0.001
HCL_SPIKE_000616.LAB	12/5/22	11:02:30	4.3	191.2	0.97	-0.2	0.3	-0.012
HCL_SPIKE_000617.LAB	12/5/22	11:02:38	4.3	191.2	0.97	0.7	-0.1	-0.001
							0.0	-0.004

Pre 1 Effluent Spike Using Analyte

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Dilution Factor	Recovery % HCl ppmvw
HCL_SPIKE_000628.LAB	12/5/22	11:04:09	4.1	190.9	0.97	-0.2	2.7	0.383	0.081	86.5%
HCL_SPIKE_000629.LAB	12/5/22	11:04:17	4.0	190.9	0.97	0.5	2.9	0.363	0.076	96.7%
HCL_SPIKE_000630.LAB	12/5/22	11:04:25	4.1	190.9	0.97	-0.2	2.8	0.344	0.072	99.6%
HCL_SPIKE_000631.LAB	12/5/22	11:04:33	4.0	190.9	0.97	0.1	2.9	0.353	0.074	99.9%
HCL_SPIKE_000632.LAB	12/5/22	11:04:42	4.1	190.9	0.97	0.0	2.8	0.355	0.074	97.2%
HCL_SPIKE_000633.LAB	12/5/22	11:04:50	4.0	190.9	0.97	0.2	2.9	0.344	0.072	101.1%
HCL_SPIKE_000634.LAB	12/5/22	11:04:58	4.1	190.9	0.97	0.0	2.6	0.353	0.074	87.6%
HCL_SPIKE_000635.LAB	12/5/22	11:05:06	4.0	190.9	0.97	0.1	2.9	0.339	0.071	101.9%

Post 1 Native Effluent Prior to Analyte Spike

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet
R1_SYS_000723.LAB	12/5/22	12:36:30	4.8	191.0	0.97	0.1	0.4	0.004
R1_SYS_000724.LAB	12/5/22	12:37:34	4.8	191.0	0.97	0.2	0.4	0.010
R1_SYS_000725.LAB	12/5/22	12:38:38	4.8	191.0	0.97	0.2	0.5	0.006
							0.4	0.007

Post 1 Effluent Spike Using Analyte

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Dilution Factor	Recovery % HCl ppmvw
R1_SPIKESYS_000749.LAB	12/5/22	12:43:57	4.2	191.0	0.97	0.3	2.6	0.360	0.076	79.20%
R1_SPIKESYS_000750.LAB	12/5/22	12:44:05	4.2	191.0	0.97	0.7	2.8	0.341	0.072	87.48%
R1_SPIKESYS_000751.LAB	12/5/22	12:44:14	4.1	191.0	0.97	0.2	2.7	0.373	0.078	79.91%
R1_SPIKESYS_000752.LAB	12/5/22	12:44:22	4.1	191.0	0.97	-0.2	2.8	0.347	0.073	85.91%
R1_SPIKESYS_000753.LAB	12/5/22	12:44:30	4.1	191.0	0.97	-0.2	2.9	0.354	0.074	87.32%
R1_SPIKESYS_000754.LAB	12/5/22	12:44:38	4.1	191.0	0.97	-0.3	2.7	0.339	0.071	85.12%
R1_SPIKESYS_000755.LAB	12/5/22	12:44:46	4.2	191.0	0.97	0.1	3.0	0.335	0.070	97.08%
R1_SPIKESYS_000756.LAB	12/5/22	12:44:55	4.1	191.0	0.97	0.4	2.7	0.334	0.070	86.74%

Method 320/321 QA/QC

Client: Northern Natural Gas
 Facility: Clifton Compressor Station
 Project #: M224514
 Operating Condition: Normal

Test Location: Unit 30
 Date: 12/5/2022
 Operator: S. Sands
 FTIR s/n: 111171031

Post 2 Native Effluent Prior to Analyte Spike

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet
R2_SYS_000874.LAB	12/5/22	13:54:53	5.0	191.1	0.97	0.1	0.0	-0.001
R2_SYS_000875.LAB	12/5/22	13:55:56	4.9	191.2	0.97	0.1	0.0	0.001
R2_SYS_000876.LAB	12/5/22	13:57:00	5.0	191.1	0.97	0.2	0.0	0.001
							0.0	0.000

Post 2 Effluent Spike Using Analyte

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Dilution Factor	Recovery % HCl ppmvw
R2_SPIKESYS_000894.LAB	12/5/22	14:01:19	4.7	191.0	0.98	0.2	3.1	0.331	0.070	115.64%
R2_SPIKESYS_000895.LAB	12/5/22	14:01:27	4.8	191.0	0.98	0.3	2.9	0.324	0.068	111.08%
R2_SPIKESYS_000896.LAB	12/5/22	14:01:35	4.7	191.0	0.97	0.1	3.1	0.313	0.066	122.32%
R2_SPIKESYS_000897.LAB	12/5/22	14:01:43	4.7	191.0	0.97	-0.1	3.0	0.304	0.064	120.71%
R2_SPIKESYS_000898.LAB	12/5/22	14:01:51	4.7	191.0	0.97	0.1	3.3	0.328	0.069	123.22%
R2_SPIKESYS_000899.LAB	12/5/22	14:02:00	4.7	190.9	0.97	0.4	2.8	0.302	0.063	114.61%
R2_SPIKESYS_000900.LAB	12/5/22	14:02:08	4.7	191.0	0.98	0.1	2.8	0.327	0.069	105.75%
R2_SPIKESYS_000901.LAB	12/5/22	14:02:16	4.7	191.0	0.98	0.1	3.0	0.302	0.063	121.00%

Post 2 CTS, System Purge

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Recovery % Ethylene
R2_POSTCALSYS_000933.LAB	12/5/22	14:07:10	0.1	191.0	0.98	97.5	-0.2	0.008	100.8%
R2_POSTCALSYS_000934.LAB	12/5/22	14:07:18	0.1	191.0	0.97	98.7	0.0	0.010	102.0%
R2_POSTCALSYS_000935.LAB	12/5/22	14:07:27	0.1	191.0	0.97	98.4	0.0	0.017	101.7%
R2_POSTCALSYS_000936.LAB	12/5/22	14:07:35	0.1	190.9	0.98	97.8	0.2	0.012	101.1%
R2_POSTCALSYS_000937.LAB	12/5/22	14:07:43	0.1	190.9	0.97	98.7	0.1	0.014	102.0%
R2_POSTCALSYS_000938.LAB	12/5/22	14:07:51	0.1	191.0	0.98	98.1	0.2	0.009	101.4%
R2_POSTCALSYS_000939.LAB	12/5/22	14:08:00	0.1	191.0	0.98	98.4	0.1	0.007	101.7%
R2_POSTCALSYS_000940.LAB	12/5/22	14:08:08	0.1	191.0	0.98	97.7	0.0	0.011	101.0%

Post 3 Native Effluent Prior to Analyte Spike

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet
R3_SYS_001008.LAB	12/5/22	15:08:41	5.1	191.0	0.98	-0.1	0.0	0.003
R3_SYS_001009.LAB	12/5/22	15:09:43	5.1	191.1	0.97	0.2	-0.1	0.004
R3_SYS_001010.LAB	12/5/22	15:10:44	5.1	191.1	0.98	0.2	-0.1	0.003
							-0.1	0.003

Post 3 Effluent Spike Using Analyte

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Dilution Factor	Recovery % HCl ppmvw
R3_SPIKE_SYS_001026.LAB	12/5/22	15:16:07	4.8	191.0	0.97	0.1	3.0	0.357	0.075	103.73%
R3_SPIKE_SYS_001027.LAB	12/5/22	15:16:16	4.7	191.0	0.98	-0.2	2.8	0.340	0.071	104.47%
R3_SPIKE_SYS_001028.LAB	12/5/22	15:16:24	4.7	191.0	0.98	0.0	2.7	0.346	0.073	96.66%
R3_SPIKE_SYS_001029.LAB	12/5/22	15:16:32	4.7	191.0	0.98	0.2	3.0	0.351	0.074	105.31%
R3_SPIKE_SYS_001030.LAB	12/5/22	15:16:40	4.7	190.9	0.98	0.3	2.9	0.334	0.070	109.46%
R3_SPIKE_SYS_001031.LAB	12/5/22	15:16:48	4.7	190.9	0.98	0.3	2.8	0.323	0.068	106.89%
R3_SPIKE_SYS_001032.LAB	12/5/22	15:16:57	4.7	190.9	0.98	0.3	2.8	0.321	0.067	109.19%
R3_SPIKE_SYS_001033.LAB	12/5/22	15:17:05	4.8	190.9	0.98	0.2	2.7	0.311	0.065	109.74%

Method 320/321 QA/QC

Client: Northern Natural Gas
 Facility: Clifton Compressor Station
 Project #: M224514
 Operating Condition: Normal

Test Location: Unit 30
 Date: 12/5/2022
 Operator: S. Sands
 FTIR s/n: 111171031

Post 3 CTS, System Purge

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Recovery % Ethylene
R3_GASCAL_SYS_001039.LAB	12/5/22	15:18:18	0.6	190.9	0.98	97.7	1.0	0.006	101.0%
R3_GASCAL_SYS_001040.LAB	12/5/22	15:18:27	0.6	191.0	0.98	97.0	1.0	0.018	100.3%
R3_GASCAL_SYS_001041.LAB	12/5/22	15:18:35	0.5	191.0	0.97	97.8	0.6	0.028	101.1%
R3_GASCAL_SYS_001042.LAB	12/5/22	15:18:43	0.5	191.0	0.98	97.4	0.6	0.021	100.6%
R3_GASCAL_SYS_001043.LAB	12/5/22	15:18:51	0.4	191.0	0.98	97.8	0.4	0.034	101.1%
R3_GASCAL_SYS_001044.LAB	12/5/22	15:19:00	0.4	191.0	0.98	97.9	0.3	0.016	101.1%
R3_GASCAL_SYS_001045.LAB	12/5/22	15:19:08	0.4	191.0	0.98	97.2	0.3	-0.002	100.5%
R3_GASCAL_SYS_001046.LAB	12/5/22	15:19:16	0.4	191.0	0.98	98.1	0.3	0.029	101.4%

Post 4 Native Effluent Prior to Analyte Spike

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet
R4_SYS_001159.LAB	12/5/22	16:26:38	5.1	190.9	0.98	0.3	0.1	0.009
R4_SYS_001160.LAB	12/5/22	16:27:40	5.0	190.9	0.98	0.0	0.1	0.001
R4_SYS_001161.LAB	12/5/22	16:28:42	5.1	190.9	0.98	0.2	0.1	0.013

Post 4 Effluent Spike Using Analyte

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Dilution Factor	Recovery % HCl ppmvw
R4SPIKE_SYS_001173.LAB	12/5/22	16:31:39	4.6	190.9	0.98	0.7	3.0	0.345	0.072	103.72%
R4SPIKE_SYS_001174.LAB	12/5/22	16:31:48	4.7	190.9	0.98	0.2	2.9	0.345	0.072	100.58%
R4SPIKE_SYS_001175.LAB	12/5/22	16:31:56	4.7	190.9	0.98	0.9	3.0	0.348	0.073	102.21%
R4SPIKE_SYS_001176.LAB	12/5/22	16:32:04	4.7	190.9	0.98	-0.1	3.0	0.344	0.072	102.84%
R4SPIKE_SYS_001177.LAB	12/5/22	16:32:12	4.6	190.9	0.98	-0.1	3.0	0.357	0.075	98.83%
R4SPIKE_SYS_001178.LAB	12/5/22	16:32:21	4.7	190.9	0.98	0.3	3.0	0.337	0.071	105.05%
R4SPIKE_SYS_001179.LAB	12/5/22	16:32:29	4.7	190.9	0.98	0.6	2.9	0.334	0.070	103.96%
R4SPIKE_SYS_001180.LAB	12/5/22	16:32:37	4.7	190.9	0.98	0.1	3.0	0.329	0.069	108.52%

Post 4 CTS, System Purge

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Recovery % Ethylene
R4GASCAL_SYS_001187.LAB	12/5/22	16:33:54	0.7	190.9	0.98	97.9	0.3	0.015	101.2%
R4GASCAL_SYS_001188.LAB	12/5/22	16:34:02	0.6	190.9	0.98	97.6	0.5	0.024	100.9%
R4GASCAL_SYS_001189.LAB	12/5/22	16:34:11	0.6	190.9	0.98	97.5	0.4	0.005	100.8%
R4GASCAL_SYS_001190.LAB	12/5/22	16:34:19	0.5	190.9	0.98	97.4	0.6	0.019	100.7%
R4GASCAL_SYS_001191.LAB	12/5/22	16:34:27	0.5	190.9	0.98	97.3	0.3	0.004	100.5%
R4GASCAL_SYS_001192.LAB	12/5/22	16:34:35	0.5	190.9	0.98	97.6	0.3	0.007	100.8%
R4GASCAL_SYS_001193.LAB	12/5/22	16:34:43	0.5	190.9	0.98	97.4	0.4	0.016	100.7%
R4GASCAL_SYS_001194.LAB	12/5/22	16:34:52	0.4	190.9	0.98	98.1	0.5	-0.007	101.4%

Post 5 Native Effluent Prior to Analyte Spike

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet
R5_SYS_0011313.LAB	12/5/22	17:43:31	5.2	191.0	0.98	0.2	0.0	0.009
R5_SYS_0011314.LAB	12/5/22	17:44:32	5.2	191.0	0.98	0.3	0.0	0.006
R5_SYS_0011315.LAB	12/5/22	17:45:34	5.2	191.0	0.98	0.1	-0.1	0.000

Client: Northern Natural Gas
 Facility: Clifton Compressor Station
 Project #: M224514
 Operating Condition: Normal

Test Location: Unit 30
 Date: 12/5/2022
 Operator: S. Sands
 FTIR s/n: 111171031

Post 5 Effluent Spike Using Analyte

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Dilution Factor	Recovery % HCl ppmvw
RSSPIKE_SYS_001340.LAB	12/5/22	17:49:23	4.7	191.0	0.98	0.5	2.9	0.339	0.071	106.91%
RSSPIKE_SYS_001341.LAB	12/5/22	17:49:31	4.6	191.0	0.98	-0.1	2.7	0.383	0.080	87.23%
RSSPIKE_SYS_001342.LAB	12/5/22	17:49:39	4.7	191.0	0.98	0.0	2.9	0.380	0.080	95.42%
RSSPIKE_SYS_001343.LAB	12/5/22	17:49:47	4.7	191.0	0.98	-0.1	2.9	0.376	0.079	96.22%
RSSPIKE_SYS_001344.LAB	12/5/22	17:49:55	4.7	191.0	0.98	0.1	2.9	0.384	0.081	93.89%
RSSPIKE_SYS_001345.LAB	12/5/22	17:50:04	4.7	191.0	0.98	-0.1	3.0	0.369	0.078	98.55%
RSSPIKE_SYS_001346.LAB	12/5/22	17:50:12	4.7	191.0	0.98	0.2	3.0	0.379	0.080	97.37%
RSSPIKE_SYS_001347.LAB	12/5/22	17:50:20	4.7	191.0	0.98	0.0	3.0	0.373	0.078	97.61%

Post 5 CTS, System Purge

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Recovery % Ethylene
R5GASCAL_SYS_001363.LAB	12/5/22	17:52:57	0.3	191.0	0.98	97.5	0.5	0.023	100.8%
R5GASCAL_SYS_001364.LAB	12/5/22	17:53:05	0.3	191.0	0.98	97.3	0.4	0.006	100.5%
R5GASCAL_SYS_001365.LAB	12/5/22	17:53:13	0.3	191.0	0.98	98.6	0.7	0.006	101.9%
R5GASCAL_SYS_001366.LAB	12/5/22	17:53:21	0.3	191.0	0.98	98.0	0.3	0.000	101.3%
R5GASCAL_SYS_001367.LAB	12/5/22	17:53:30	0.2	191.0	0.98	97.7	0.2	0.013	101.0%
R5GASCAL_SYS_001368.LAB	12/5/22	17:53:38	0.3	191.0	0.98	98.4	0.6	0.000	101.7%
R5GASCAL_SYS_001369.LAB	12/5/22	17:53:46	0.2	191.0	0.98	97.6	0.1	-0.006	100.9%
R5GASCAL_SYS_001370.LAB	12/5/22	17:53:54	0.2	191.0	0.98	98.6	0.1	0.030	101.9%

Post 6 Native Effluent Prior to Analyte Spike

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet
R6_SYS_001459.LAB	12/5/22	18:59:03	5.3	190.9	0.97	0.2	0.0	0.006
R6_SYS_001460.LAB	12/5/22	19:00:04	5.3	190.9	0.97	0.1	0.0	0.002
R6_SYS_001461.LAB	12/5/22	19:01:06	5.3	191.0	0.97	0.2	-0.1	0.006
							0.0	0.005

Post 6 Effluent Spike Using Analyte

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Dilution Factor	Recovery % HCl ppmvw
R6_SPIKESYS_001479.LAB	12/5/22	19:05:13	4.9	190.9	0.97	0.1	2.7	0.342	0.072	98.44%
R6_SPIKESYS_001480.LAB	12/5/22	19:05:21	4.9	190.9	0.97	-0.2	2.7	0.369	0.078	90.90%
R6_SPIKESYS_001481.LAB	12/5/22	19:05:29	4.8	190.9	0.97	0.0	2.8	0.356	0.075	95.77%
R6_SPIKESYS_001482.LAB	12/5/22	19:05:37	5.0	190.9	0.97	-0.2	2.6	0.328	0.069	97.57%
R6_SPIKESYS_001483.LAB	12/5/22	19:05:46	4.9	191.0	0.97	0.4	2.6	0.329	0.069	97.47%
R6_SPIKESYS_001484.LAB	12/5/22	19:05:54	4.8	191.0	0.97	-0.2	2.6	0.333	0.070	96.73%
R6_SPIKESYS_001485.LAB	12/5/22	19:06:02	4.9	191.0	0.97	0.3	2.6	0.345	0.072	92.05%
R6_SPIKESYS_001486.LAB	12/5/22	19:06:10	4.9	191.0	0.97	0.1	2.5	0.306	0.064	101.31%

Client: Northern Natural Gas
Facility: Clifton Compressor Station
Project #: M224514
Operating Condition: Normal

Test Location: Unit 30
Date: 12/5/2022
Operator: S. Sands
FTIR s/n: 111171031

Post 6 CTS, System Purge

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Recovery % Ethylene
R6_GASCALSYS_001493.LAB	12/5/22	19:07:28	0.7	191.0	0.97	98.2	0.4	0.009	101.5%
R6_GASCALSYS_001494.LAB	12/5/22	19:07:36	0.6	191.0	0.97	98.1	0.3	0.033	101.4%
R6_GASCALSYS_001495.LAB	12/5/22	19:07:44	0.5	191.0	0.97	98.2	0.3	0.002	101.4%
R6_GASCALSYS_001496.LAB	12/5/22	19:07:53	0.4	191.0	0.97	98.3	0.1	0.023	101.6%
R6_GASCALSYS_001497.LAB	12/5/22	19:08:01	0.4	191.0	0.97	98.8	0.2	-0.005	102.2%
R6_GASCALSYS_001498.LAB	12/5/22	19:08:09	0.3	191.0	0.97	98.0	0.2	0.009	101.3%
R6_GASCALSYS_001499.LAB	12/5/22	19:08:17	0.2	191.0	0.97	98.1	0.1	0.016	101.4%
R6_GASCALSYS_001500.LAB	12/5/22	19:08:26	0.2	191.0	0.97	98.0	0.1	-0.009	101.3%

Post Test CTS, Direct Purge

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Recovery % Ethylene
R6_CTS_DIR_001557.LAB	12/5/22	19:28:05	0.0	191.1	0.97	96.1	0.2	0.009	99.4%
R6_CTS_DIR_001558.LAB	12/5/22	19:28:13	0.0	191.1	0.97	96.5	-0.1	0.007	99.7%
R6_CTS_DIR_001559.LAB	12/5/22	19:28:22	0.0	191.1	0.97	96.1	-0.3	0.012	99.3%
R6_CTS_DIR_001560.LAB	12/5/22	19:28:30	0.0	191.1	0.97	96.3	0.2	0.004	99.6%
R6_CTS_DIR_001561.LAB	12/5/22	19:28:38	0.0	191.1	0.97	96.3	-0.1	0.017	99.5%
R6_CTS_DIR_001562.LAB	12/5/22	19:28:46	0.0	191.1	0.97	96.0	-0.3	0.007	99.2%
R6_CTS_DIR_001563.LAB	12/5/22	19:28:55	0.0	191.1	0.97	96.0	0.1	0.009	99.2%
R6_CTS_DIR_001564.LAB	12/5/22	19:29:03	0.0	191.1	0.97	96.3	0.1	0.006	99.5%
Average						96.2			

Post Test N2, Direct Purge

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet
N2_DIR_001569.LAB	12/5/22	19:32:14	0.0	191.1	0.97	0.2	0.0	0.001
N2_DIR_001570.LAB	12/5/22	19:34:26	0.0	191.0	0.97	0.1	0.1	0.001

Method 320/321 QA/QC

Client: Northern Natural Gas
Facility: Clifton Compressor Station
Project #: M224514
Operating Condition: Normal

Test Location: Unit 30
Date: 12/6/2022
Operator: S. Sands
FTIR s/n: 111171031

System Leak Check: 0.0 mL/min

Nitrogen (Zero) Direct to FTIR

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet
N2_DIR_000056.LAB	12/6/22	7:10:31	0.0	191.0	1.28	0.1	0.0	0.000
N2_DIR_000057.LAB	12/6/22	7:10:39	0.0	191.0	1.28	0.0	-0.1	0.003
N2_DIR_000058.LAB	12/6/22	7:10:48	0.0	191.0	1.28	-0.1	-0.1	-0.006
N2_DIR_000059.LAB	12/6/22	7:10:56	0.0	190.9	1.28	0.0	0.1	-0.008
N2_DIR_000060.LAB	12/6/22	7:11:04	0.0	190.9	1.28	0.0	-0.1	0.002
N2_DIR_000061.LAB	12/6/22	7:11:12	0.0	191.0	1.28	0.0	0.1	-0.004
N2_DIR_000062.LAB	12/6/22	7:11:20	0.0	191.0	1.28	0.1	0.1	0.000
N2_DIR_000063.LAB	12/6/22	7:12:04	0.0	190.9	0.97	-0.1	-0.1	0.004
N2_DIR_000064BKG.LAB	12/6/22	7:14:25	0.0	191.0	0.97	0.0	0.0	0.000

Calibration Transfer Standard (CTS), Direct to FTIR

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Recovery % Ethylene
CTS_DIR_000081.LAB	12/6/22	7:17:12	0.0	191.0	0.97	96.3	-0.1	0.003	97.2%
CTS_DIR_000082.LAB	12/6/22	7:17:21	0.0	191.1	0.97	96.6	0.0	0.004	97.6%
CTS_DIR_000083.LAB	12/6/22	7:17:29	0.0	191.1	0.97	96.2	-0.2	-0.004	97.1%
CTS_DIR_000084.LAB	12/6/22	7:17:37	0.0	191.1	0.97	96.5	-0.1	0.016	97.5%
CTS_DIR_000085.LAB	12/6/22	7:17:45	0.0	191.1	0.97	96.4	0.0	0.014	97.4%
CTS_DIR_000086.LAB	12/6/22	7:17:54	0.0	191.1	0.97	96.6	0.1	0.005	97.6%
CTS_DIR_000087.LAB	12/6/22	7:18:02	0.0	191.0	0.97	96.4	-0.1	0.002	97.4%
CTS_DIR_000088.LAB	12/6/22	7:18:10	0.0	191.0	0.97	97.0	-0.2	0.003	98.0%
Average						96.5			97.5%

Analyte Spike Gas (HCl ppmvw) Direct to FTIR

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Recovery % HCl ppmvw
HCL_DIR_000095.LAB	12/6/22	7:20:05	0.0	191.0	0.97	-0.5	43.4	4.810	87.4%
HCL_DIR_000096.LAB	12/6/22	7:20:14	0.0	191.0	0.97	-0.6	44.3	4.799	89.1%
HCL_DIR_000097.LAB	12/6/22	7:20:22	0.0	191.0	0.97	-0.6	44.6	4.795	89.8%
HCL_DIR_000098.LAB	12/6/22	7:20:30	0.0	191.0	0.97	-0.5	45.0	4.808	90.5%
HCL_DIR_000099.LAB	12/6/22	7:20:38	0.0	190.9	0.97	-0.3	45.0	4.800	90.6%
HCL_DIR_000100.LAB	12/6/22	7:20:47	0.0	191.0	0.97	-0.5	44.0	4.790	88.5%
HCL_DIR_000101.LAB	12/6/22	7:20:55	0.0	191.0	0.97	-0.6	45.2	4.795	90.9%
HCL_DIR_000102.LAB	12/6/22	7:21:03	0.0	191.0	0.97	-0.3	45.3	4.797	91.2%
Average						44.6	4.799		89.8%

CTS, System Purge

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Recovery % Ethylene
CTS_RT_000192.LAB	12/6/22	7:35:06	0.5	190.9	0.97	99.2	0.0	0.006	102.7%
CTS_RT_000193.LAB	12/6/22	7:35:15	0.5	191.0	0.97	100.2	0.0	-0.002	103.8%
CTS_RT_000194.LAB	12/6/22	7:35:23	0.5	190.9	0.97	99.8	0.0	0.031	103.5%
CTS_RT_000195.LAB	12/6/22	7:35:31	0.4	190.9	0.97	98.9	-0.1	0.006	102.4%
CTS_RT_000196.LAB	12/6/22	7:35:39	0.4	190.9	0.97	99.9	0.0	0.020	103.5%
CTS_RT_000197.LAB	12/6/22	7:35:48	0.3	190.9	0.97	99.9	0.2	0.039	103.5%
CTS_RT_000198.LAB	12/6/22	7:35:56	0.4	190.9	0.97	98.8	0.1	-0.004	102.4%
CTS_RT_000199.LAB	12/6/22	7:36:04	0.3	190.9	0.97	99.0	-0.1	0.026	102.6%

Response Time Test

Mostardi Platt

Project No. M224514
Unit 30

V5.0

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RATA FTIR 1/1/22

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Method 320/321 QA/QC

Client: Northern Natural Gas
Facility: Clifton Compressor Station
Project #: M224514
Operating Condition: Normal

Test Location: Unit 30
Date: 12/6/2022
Operator: S. Sands
FTIR s/n: 111171031

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Response Time (sec)
CTS_RT_000188.LAB	12/6/22	7:34:33	4.7	190.9	0.97	0.9	0.1	0.006	-
CTS_RT_000189.LAB	12/6/22	7:34:41	2.1	190.9	0.97	63.3	0.3	-0.011	16.265
CTS_RT_000190.LAB	12/6/22	7:34:50	0.9	190.9	0.97	99.0	0.2	0.030	24.265

Zero Gas System Purge and Response Time Test

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Response Time (sec)
CTS_RT_000200.LAB	12/6/22	7:36:12	0.3	190.9	0.97	99.6	0.0	0.044	-
CTS_RT_000201.LAB	12/6/22	7:36:21	0.8	190.9	0.97	66.6	0.1	0.011	16.267
CTS_RT_000202.LAB	12/6/22	7:36:29	0.3	190.9	0.97	0.3	-0.1	-0.011	24.542

Pre 1 Native Effluent Prior to Analyte Spike

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet
R7_PRESPIKE_SYS_000240.LAB	12/6/22	7:42:13	4.9	191.1	0.97	-0.1	0.2	0.006
R7_PRESPIKE_SYS_000241.LAB	12/6/22	7:42:21	4.9	191.0	0.97	-0.5	0.2	0.009
R7_PRESPIKE_SYS_000242.LAB	12/6/22	7:42:29	4.9	191.0	0.97	-0.2	0.4	-0.011
							0.3	0.002

Pre 1 Effluent Spike Using Analyte

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Dilution Factor	Recovery % HCl ppmvw
R7_PRESPIKE_SYS_000260.LAB	12/6/22	7:44:58	4.7	191.1	0.97	-0.1	3.3	0.385	0.080	85.7%
R7_PRESPIKE_SYS_000261.LAB	12/6/22	7:45:06	4.7	191.0	0.97	0.2	3.3	0.366	0.076	91.2%
R7_PRESPIKE_SYS_000262.LAB	12/6/22	7:45:14	4.7	191.0	0.97	0.0	3.2	0.380	0.079	83.6%
R7_PRESPIKE_SYS_000263.LAB	12/6/22	7:45:23	4.8	191.0	0.97	0.1	3.1	0.372	0.078	82.5%
R7_PRESPIKE_SYS_000264.LAB	12/6/22	7:45:31	4.8	190.9	0.97	-0.1	2.9	0.369	0.077	77.6%
R7_PRESPIKE_SYS_000265.LAB	12/6/22	7:45:39	4.7	191.0	0.97	0.3	3.0	0.362	0.075	82.1%
R7_PRESPIKE_SYS_000266.LAB	12/6/22	7:45:47	4.7	191.0	0.97	-0.1	3.0	0.363	0.076	81.6%
R7_PRESPIKE_SYS_000267.LAB	12/6/22	7:45:56	4.7	191.0	0.97	-0.3	2.8	0.346	0.072	81.2%

Post 1 Native Effluent Prior to Analyte Spike

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet
R7_SYS_000326.LAB	12/6/22	8:47:24	5.2	190.9	0.97	0.0	0.2	0.006
R7_SYS_000327.LAB	12/6/22	8:48:26	5.2	190.9	0.97	0.0	0.3	-0.004
R7_SYS_000328.LAB	12/6/22	8:49:28	5.2	191.0	0.97	0.0	0.1	-0.007
							0.2	-0.002

Post 1 Effluent Spike Using Analyte

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Dilution Factor	Recovery % HCl ppmvw
R7_POSTSPIKE_SYS_000337.LAB	12/6/22	8:51:19	4.8	191.0	0.97	0.3	2.9	0.362	0.075	81.17%
R7_POSTSPIKE_SYS_000338.LAB	12/6/22	8:51:27	4.9	191.0	0.97	0.4	3.3	0.371	0.077	90.58%
R7_POSTSPIKE_SYS_000339.LAB	12/6/22	8:51:35	4.8	191.0	0.97	0.0	3.1	0.352	0.073	90.25%
R7_POSTSPIKE_SYS_000340.LAB	12/6/22	8:51:43	4.9	191.0	0.97	0.5	3.0	0.348	0.073	89.14%
R7_POSTSPIKE_SYS_000341.LAB	12/6/22	8:51:52	4.9	191.0	0.97	0.4	3.1	0.336	0.070	95.24%
R7_POSTSPIKE_SYS_000342.LAB	12/6/22	8:52:00	4.9	191.0	0.97	0.0	3.0	0.327	0.068	94.43%
R7_POSTSPIKE_SYS_000343.LAB	12/6/22	8:52:08	4.9	190.9	0.97	0.3	3.1	0.352	0.073	90.65%
R7_POSTSPIKE_SYS_000344.LAB	12/6/22	8:52:16	4.9	190.9	0.97	0.1	3.1	0.326	0.068	95.94%

Post 1 CTS, System Purge

Client: Northern Natural Gas
Facility: Clifton Compressor Station
Project #: M224514
Operating Condition: Normal

Test Location: Unit 30
Date: 12/6/2022
Operator: S. Sands
FTIR s/n: 111171031

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Recovery % Ethylene
R7_CTS_SYS_000365.LAB	12/6/22	8:55:34	0.0	191.0	0.97	98.9	-0.1	0.023	102.5%
R7_CTS_SYS_000366.LAB	12/6/22	8:55:42	0.0	191.0	0.97	99.3	0.2	0.010	102.9%
R7_CTS_SYS_000367.LAB	12/6/22	8:55:50	0.0	191.0	0.97	99.0	0.1	0.023	102.6%
R7_CTS_SYS_000368.LAB	12/6/22	8:55:58	0.0	190.9	0.97	98.7	0.2	0.005	102.3%
R7_CTS_SYS_000369.LAB	12/6/22	8:56:07	0.0	191.0	0.97	99.7	0.0	-0.002	103.4%
R7_CTS_SYS_000370.LAB	12/6/22	8:56:15	0.0	191.0	0.97	99.2	-0.1	0.019	102.8%
R7_CTS_SYS_000371.LAB	12/6/22	8:56:23	0.0	191.0	0.97	98.9	0.0	0.010	102.5%
R7_CTS_SYS_000372.LAB	12/6/22	8:56:31	0.0	191.0	0.97	99.7	0.0	-0.008	103.3%

Post Test CTS, Direct Purge

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet	Recovery % Ethylene
CTS_DIR_000441.LAB	12/6/22	9:08:20	0.0	191.2	0.97	96.0	0.0	0.007	99.5%
CTS_DIR_000442.LAB	12/6/22	9:08:28	0.0	191.2	0.97	96.1	0.0	0.010	99.6%
CTS_DIR_000443.LAB	12/6/22	9:08:36	0.0	191.1	0.97	96.0	0.0	0.008	99.5%
CTS_DIR_000444.LAB	12/6/22	9:08:44	0.0	191.1	0.97	96.0	0.1	0.010	99.4%
CTS_DIR_000445.LAB	12/6/22	9:08:53	0.0	191.1	0.97	96.3	0.2	0.009	99.8%
CTS_DIR_000446.LAB	12/6/22	9:09:01	0.0	191.1	0.97	95.8	0.1	0.006	99.3%
CTS_DIR_000447.LAB	12/6/22	9:09:09	0.0	191.1	0.97	96.0	-0.2	0.000	99.5%
CTS_DIR_000448.LAB	12/6/22	9:09:17	0.0	191.0	0.97	96.4	0.0	0.009	99.8%
Average						96.1			

Post Test N2, Direct Purge

Spectrum	Date	Time	H2O% %v	FTIR Gas Cell Temperature deg C	FTIR Gas Cell Pressure atm	Ethylene ppmv wet	HCl ppmvw ppmv wet	SF6 ppmv wet
N2_DIR_000458.LAB	12/6/22	9:11:44	0.0	191.0	0.97	0.1	0.2	-0.003
N2_DIR_000459.LAB	12/6/22	9:11:52	0.0	191.0	0.97	0.1	-0.1	-0.001
N2_DIR_000460.LAB	12/6/22	9:12:00	0.0	191.0	0.97	0.0	0.3	0.006

Northern Natural Gas
Clifton Compressor Station
Unit 30
301 Validation LOD Calculations

<u>Date</u>	<u>Time</u>	<u>H₂O zero</u>	<u>HCl Zero</u>	<u>HF Zero</u>	<u>Formaldehyde Zero</u>
12/5/2022	10:14:05	0.01	0.0	0.0	0.4
12/5/2022	10:14:13	0.00	0.1	0.1	0.4
12/5/2022	10:14:21	0.00	0.0	0.1	-0.2
12/5/2022	10:14:29	0.01	0.0	0.0	0.2
12/5/2022	10:14:38	0.02	0.2	0.0	0.0
12/5/2022	10:14:46	0.03	0.0	-0.1	-0.5
12/5/2022	10:14:54	0.00	0.2	0.1	0.0
12/5/2022	10:15:02	0.03	-0.2	-0.1	0.3
12/5/2022	10:15:11	0.01	0.1	-0.1	0.0
12/5/2022	10:15:19	0.01	0.2	-0.1	0.0
Average		0.010376	0.044833	0.001256	0.061809
<u>Date</u>	<u>Time</u>	<u>H₂O zero</u>	<u>HCl Zero</u>	<u>HF Zero</u>	<u>Formaldehyde Zero</u>
12/5/2022	12:52:36	0.01	0.1	0.0	-0.1
12/5/2022	12:52:44	0.02	0.1	0.1	0.0
12/5/2022	12:52:52	0.00	0.1	0.0	0.0
12/5/2022	12:53:00	0.01	0.2	0.1	0.1
12/5/2022	12:53:09	0.04	-0.2	-0.1	0.0
12/5/2022	12:53:17	0.03	0.1	0.2	0.0
12/5/2022	12:53:25	0.02	0.0	0.0	0.0
12/5/2022	12:53:33	0.01	0.0	0.0	0.0
12/5/2022	12:53:42	0.02	0.0	0.0	0.0
Average		0.016458	0.054344	0.043359	-0.007659
12/5/2022	14:09:10	0.04	0.0	-0.1	0.0
12/5/2022	14:09:18	0.00	-0.1	-0.1	0.0
12/5/2022	14:09:26	0.02	-0.2	0.0	0.0
12/5/2022	14:09:34	0.00	0.0	-0.1	0.0
12/5/2022	14:09:43	0.04	0.1	0.1	0.0
12/5/2022	14:09:51	0.02	0.0	0.0	0.0
12/5/2022	14:09:59	0.03	0.0	-0.1	0.0
12/5/2022	14:10:07	0.01	-0.2	0.0	0.0
12/5/2022	14:10:16	0.04	0.1	0.0	0.0
12/5/2022	14:10:24	0.01	0.1	0.0	0.0
Average		0.020467	-0.030375	-0.027951	0.006864
<u>Date</u>	<u>Time</u>	<u>H₂O zero</u>	<u>HCl Zero</u>	<u>HF Zero</u>	<u>Formaldehyde Zero</u>
12/5/2022	15:25:40	0.19	0.4	0.0	0.0
12/5/2022	15:25:48	0.22	0.0	0.0	0.0
12/5/2022	15:25:57	0.20	0.2	0.0	0.0
12/5/2022	15:26:05	0.20	0.2	0.0	0.0
12/5/2022	15:26:13	0.20	-0.1	0.0	0.0
12/5/2022	15:26:21	0.18	0.0	0.1	0.0
12/5/2022	15:26:29	0.16	0.0	0.1	0.0
12/5/2022	15:26:38	0.17	0.0	0.0	0.0
Average		0.189003	0.097658	0.015401	0.001740

<u>Date</u>	<u>Time</u>	<u>H₂O zero</u>	<u>HCl Zero</u>	<u>HF Zero</u>	<u>Formaldehyde Zero</u>
12/5/2022	16:38:51	0.29	0.0	-0.1	0.0
12/5/2022	16:38:59	0.30	0.1	-0.1	0.0
12/5/2022	16:39:08	0.32	-0.1	0.0	0.0
12/5/2022	16:39:16	0.27	0.0	0.0	0.0
12/5/2022	16:39:24	0.27	0.0	0.3	0.0
12/5/2022	16:39:32	0.30	0.2	0.1	0.0
12/5/2022	16:39:41	0.31	0.1	0.1	0.0
12/5/2022	16:39:49	0.28	0.1	0.1	0.1
12/5/2022	16:39:57	0.26	0.2	-0.1	0.0
Average		0.291611	0.021139	0.038278	0.019830
<u>Date</u>	<u>Time</u>	<u>H₂O zero</u>	<u>HCl Zero</u>	<u>HF Zero</u>	<u>Formaldehyde Zero</u>
12/5/2022	17:58:49	0.06	0.1	0.1	0.0
12/5/2022	17:58:57	0.03	0.0	0.0	0.0
12/5/2022	17:59:05	0.05	0.0	-0.1	0.0
12/5/2022	17:59:13	0.04	0.1	0.0	0.0
12/5/2022	17:59:22	0.05	-0.1	0.2	0.0
12/5/2022	17:59:30	0.06	0.4	0.1	0.0
12/5/2022	17:59:38	0.03	0.1	0.1	0.0
12/5/2022	17:59:46	0.05	0.3	-0.1	0.0
12/5/2022	17:59:54	0.05	0.0	0.1	0.0
12/5/2022	18:00:03	0.05	0.0	0.0	0.0
Average		0.049058	0.037485	-0.032057	0.016319
<u>Date</u>	<u>Time</u>	<u>H₂O zero</u>	<u>HCl Zero</u>	<u>HF Zero</u>	<u>Formaldehyde Zero</u>
12/5/2022	19:13:50	0.19	0.2	0.0	0.0
12/5/2022	19:13:58	0.11	0.1	0.0	0.0
12/5/2022	19:14:06	0.09	0.2	0.1	0.0
12/5/2022	19:14:15	0.11	0.0	0.0	0.0
12/5/2022	19:14:23	0.10	-0.1	-0.1	0.0
12/5/2022	19:14:31	0.10	0.3	0.0	0.0
12/5/2022	19:14:39	0.08	0.1	0.1	0.0
12/5/2022	19:14:48	0.09	-0.1	0.1	0.0
12/5/2022	19:14:56	0.09	-0.1	0.1	0.0
1/0/1900	0:00:00	0.00	0.0	0.0	0.0
Average		0.093730	0.074120	0.040005	-0.001027
<u>Date</u>	<u>Time</u>	<u>H₂O zero</u>	<u>HCl Zero</u>	<u>HF Zero</u>	<u>Formaldehyde Zero</u>
12/6/2022	9:04:53	0.00	0.0	-0.1	-0.1
12/6/2022	9:05:01	0.01	-0.1	0.1	0.0
12/6/2022	9:05:09	0.05	0.2	-0.1	0.0
12/6/2022	9:05:18	0.03	-0.2	0.0	0.0
12/6/2022	9:05:26	0.03	-0.1	0.0	0.0
12/6/2022	9:05:34	0.04	0.1	-0.1	0.0
12/6/2022	9:05:42	0.02	0.0	0.0	0.0
12/6/2022	9:05:51	0.02	0.0	0.1	0.0
12/6/2022	9:05:59	0.03	0.0	0.2	0.0
12/6/2022	9:06:07	0.08	-0.2	0.0	0.0
12/6/2022	9:06:15	0.17	0.0	0.2	0.0
1/0/1900	0:00:00	0.00	0.0	0.0	0.0
Average		0.039353	-0.024552	0.019483	-0.001174
Average of blanks		0.089	0.034	0.012	0.012
Standard Deviation		0.094	0.042	0.028	0.021
MDL		0.28	0.125	0.083	0.062

Appendix H - Calibration and Response Time Data

Client: Northern Natural Gas
Facility: Clifton Compressor Station
Project #: M224514
Test Location: Unit 30
Date: 12/5/2022
Operator: S. Sands
Operating Condition Normal

Sample System:	FTIR		Point Markings (including port length):
Probe Length:	3.0	ft	Point #
Probe Type:	FTIR		Inches
Sample Plane:	FTIR		1 14.02
Port Length:	4	in.	2 34.00
Port Size (diameter):	4	in.	3 53.98
Port Type:	Flange		
Duct Shape:	Rectangular		
Length (traverse side of duct):	5	ft	
Width:	8	ft	
Location of Test Ports:	Side of duct		
Duct Area:	40.00	Sq. Ft.	
Number of Ports Sampled:	1	Ideal Upstream Distance	12.3 Feet
Number of Points per Port:	3	Ideal Downstream Distance	49.2 Feet
Total Number of Traverse Points:	3		

Calibration Gases

Type	Setting	Cylinder ID	Cylinder Value	Analyzer Response	Difference, % of Span	Expiration Date	Mid cylinder % of high cylinder	Final Bottle Pressure, PSI
CO ppmvw	Zero	CC54995	0	-0.42	0.94%	7/6/2030		>500
	Mid	CC15116	19.79	19.82	-0.07%	2/8/2029	44.28%	>500
	High	SG9167243BAL	44.69	43.83	1.93%	4/27/2029		>500
O2 % (dry)	Zero	CC15116	0.0	0.01	-0.04%	2/8/2029		>500
	Mid	CC54995	12.24	12.21	0.13%	7/6/2030	54.64%	>500
	High	CC332317	22.4	22.41	-0.04%	7/15/2029		>500

Type	Compound	Cylinder ID	Cylinder Value	Expiration Date	Final Bottle Pressure, PSI
Zero Gas	Nitrogen		0.0000	N/A	>500
Calibration Transfer Standard	Ethylene	AAL070174	99.03	5/18/2030	>500
Analyte Spike Gas	HCl ppmvw	CC506930	49.67	9/19/2024	>500
	SF6		5.006		>500

Response Time Data

Type	RM Analyzer Make/Model	RM Analyzer s/n	Analyzer Span	RM Gas Span
CO ppmvw	MKS 2030	111171031	1000	44.69
O2 % (dry)	ECOM	01440D1/3935	25	22.4
	Start		95% Response	Time (min)
Upscale				0.25
Downscale				0.25

for use on common stacks with multiple dissimilar boilers or wet scrubber s

Part 75 Stratification Test Results Summary

Northern Natural Gas
Clifton Compressor Station
Unit 30
December 5, 2022

Number of Ports Sampled: 5
Number of Points per Port: 3
Total Number of Traverse Points: 15

Port No.	Point No.	Point Marking, Inches	Time	O ₂ %	Actual % Difference O ₂ %
1	1	14	11:33	15.82	3.86
	2	34	11:37	15.96	3.01
	3	54	11:41	15.87	3.55
2	1	74	11:43	16.59	0.82
	2	94	11:47	17.07	3.74
	3	114	11:51	17.22	4.65
3	1	14	11:56	16.59	0.82
	2	34	12:00	16.46	0.03
	3	54	12:04	15.94	3.13
4	4	74	12:09	15.90	3.37
	5	94	12:13	16.83	2.28
	6	114	12:17	17.03	3.50
5	1	14	12:22	17.01	3.37
	2	34	12:26	16.22	1.43
	3	54	12:30	16.31	0.88
Average				16.45	

Client: Northern Natural Gas
Facility: Clifton Compressor Station
Project #: M224514
O2 % Correction: 15

Test Location: Unit 30
Date: 12/5/22
Operator: S. Sands

CO ppmvw Correction Data													
Run #	Cma	Precal	Postcal	Pre zero	Post zero	Co	Cm	C	Cgas	Span Bias	Span Drift	Zero Bias	Zero Drift
1	19.79	20.42	20.57	-0.07	0.09	0.01	20.50	9.06	8.7	-1.67	0.33	-1.14	0.34
2	19.79	20.57	20.29	0.09	0.18	0.14	20.43	10.42	10.0	-1.05	-0.62	-1.36	0.22
3	19.79	20.29	20.31	0.18	0.15	0.17	20.30	5.02	4.8	-1.09	0.03	-1.27	-0.08
4	19.79	20.31	20.33	0.15	0.08	0.11	20.32	4.35	4.2	-1.14	0.05	-1.12	-0.15
5	19.79	20.33	20.52	0.08	0.36	0.22	20.42	4.63	4.3	-1.55	0.41	-1.75	0.62
6	19.79	20.52	20.90	0.36	0.87	0.61	20.71	4.27	3.6	-2.40	0.85	-2.88	1.13

O2 % (dry) Correction Data													
Run #	Cma	Precal	Postcal	Pre zero	Post zero	Co	Cm	C	Cgas	Span Bias	Span Drift	Zero Bias	Zero Drift
1	12.24	12.14	11.97	0.09	-0.23	-0.07	12.06	16.52	16.7	1.07	-0.76	1.07	-1.43
2	12.24	11.97	11.94	-0.23	0.09	-0.07	11.96	16.42	16.8	1.21	-0.13	-0.36	1.43
3	12.24	11.94	12.01	0.09	-0.17	-0.04	11.98	16.00	16.3	0.89	0.31	0.80	-1.16
4	12.24	12.01	12.05	-0.17	-0.17	-0.17	12.03	16.07	16.3	0.71	0.18	0.80	0.00
5	12.24	12.05	12.01	-0.17	-0.17	-0.17	12.03	16.07	16.3	0.89	-0.18	0.80	0.00
6	12.24	12.01	12.06	-0.17	-0.05	-0.11	12.04	16.09	16.3	0.67	0.22	0.27	0.54

Concentration of Cal Gas
 Average Pre and Post Span

C = Average value of test
 Cgas = Corrected gas value of test

Co=Average Pre and Post Zero

Calibration Corrected and Calculated Data

Run #	Run Date	Start Time	End Time	HCl ppmw	HF ppmw	Formaldehyde ppmw	CO ppmvw	O2 % (dry)	H2O	Flow, SCFH	HCl ppmvd @ 15% O2	HF ppmvd @ 15% O2	HCHO ppmvd @ 15% O2	CO ppmvd @ 15% O2	HCl lb/hr	HF lb/hr
1	12/5/22	11:30	12:34	0.61	0.02	0.03	8.7	16.7	4.80%	4,958,818	0.9	0.0	0.0	13.0	0.288	0.004
2	12/5/22	12:55	13:54	0.11	0.08	0.03	10.0	16.8	4.81%		0.2	0.1	0.0	15.1	0.000	0.000
3	12/5/22	12:03	13:02	0.08	0.12	0.03	4.8	16.3	5.05%		0.1	0.2	0.0	6.5	0.000	0.000
4	12/5/22	15:28	16:27	0.10	0.15	0.03	4.2	16.3	5.07%		0.1	0.2	0.0	5.6	0.000	0.000
5	12/5/22	16:45	17:44	0.08	0.15	0.03	4.3	16.3	5.15%	5,886,449	0.1	0.0	0.0	5.8	0.042	0.046
6	12/5/22	18:01	19:00	0.09	0.15	0.03	3.6	16.3	5.19%	5,886,449	0.1	0.0	0.0	4.9	0.052	0.046
7	12/6/22	7:48	8:47	0.42	0.65	0.02	5.4	16.1	5.21%	4,958,818	0.5	0.0	0.0	6.9	0.197	0.167

Client: Northern Natural Gas
Facility: Clifton Compressor Station
Test Location: Unit 30
Date: 12/5/22
Project #: M224514

Linearity Cal/Pre 1 Cal		
<u>Time</u>	<u>CO ppmvw</u>	<u>O2 % (dry)</u>
9:17:50	43.82587	ih
9:17:58	44.660338	
9:18:06	44.942563	
9:21:33	-0.670871	
9:21:41	-0.653975	
9:21:50	-0.42077	iz
9:21:58	0.667823	
9:22:06	22.633794	
9:22:15	20.079747	
9:22:23	19.692989	
9:22:31	19.821868	im
9:38:07	20.301594	
9:38:15	20.421956	m
9:38:23	20.211122	
9:38:32	11.749942	
9:38:40	0.017577	
9:38:48	-0.06505	z
9:38:56	0.229928	
9:15:00		0.01 iz
9:16:00		1.65
9:17:00		4.65
9:18:00		26.17
9:19:00		23.35
9:20:00		22.41 ih
9:21:00		4.11
9:22:00		-0.03
9:23:00		18.96
9:24:00		12.78
9:25:00		12.22
9:26:00		12.21
9:27:00		12.21 im
9:38:00		12.14 m
9:39:00		12.16
9:40:00		14.29
9:41:00		20.93
9:42:00		15.98
9:43:00		0.66
9:44:00		0.03
9:45:00		0.09 z
9:46:00		0.11

Client: Northern Natural Gas
Facility: Clifton Compressor Station
Project #: M224514
Test Location: Unit 30
Date: 12/5/22

Post 1/Pre 2			Post 2/Pre 3		
<u>Time</u>	<u>CO ppmvw</u>	<u>O2 % (dry)</u>	<u>Time</u>	<u>CO ppmvw</u>	<u>O2 % (dry)</u>
12:45	20.57	m	14:04	20.15	
12:46	20.23		14:04	20.29	m
12:49	0.28		14:05	-0.02	
12:50	0.09	z	14:05	0.18	z
12:46		-0.23	14:04		11.94 m
12:47		-0.24	14:05		9.94
12:48		2.09	14:06		0.09 z
12:49		11.87			
12:50		11.97	m		

Post 3/Pre 4			Post 4/Pre 5		
<u>Time</u>	<u>CO ppmvw</u>	<u>O2 % (dry)</u>	<u>Time</u>	<u>CO ppmvw</u>	<u>O2 % (dry)</u>
15:21	20.31	m	16:36	0.08	z
15:21	20.09		16:37	0.19	
15:22	0.15	z	16:38	20.80	
15:22	0.16		16:38	20.33	m
15:20		-0.17	16:35		11.96
15:21		6.46	16:36		12.05 m
15:22		12.01	16:37		6.12
			16:38		-0.10
			16:39		-0.17 z

Client: Northern Natural Gas
Facility: Clifton Compressor Station
Project #: M224514
Test Location: Unit 30
Date: 12/5/22

Post 5/Pre 6			Post 6/Pre 7		
<u>Time</u>	<u>CO ppmvw</u>	<u>O2 % (dry)</u>	<u>Time</u>	<u>CO ppmvw</u>	<u>O2 % (dry)</u>
17:55	0.36	z	19:09	21.22	
17:55	0.57		19:09	20.90	m
17:56	20.52	m	19:10	0.77	
17:56	20.77		19:10	0.87	z
17:54		12.01	m	19:07	-0.05
17:55		6.13		19:08	0.39
17:56		-0.12		19:09	10.14
17:57		-0.17	z	19:10	12.06
					m

Post 7/Pre 8			Post 8/Pre 9		
<u>Time</u>	<u>CO ppmvw</u>	<u>O2 % (dry)</u>	<u>Time</u>	<u>CO ppmvw</u>	<u>O2 % (dry)</u>
18:25	4.25				
18:26	4.27	z			
18:35	4.19				
18:36	4.18	m			

Client: Northern Natural Gas
Facility: Clifton Compressor Station
Project #: M224514
Test Location: Unit 30
Date: 12/6/2022
Operator: S. Sands
Operating Condition Normal

Sample System:	FTIR		Point Markings (including port length):
Probe Length:	6.0	ft	Point #
Probe Type:	FTIR		Inches
Sample Plane:	FTIR		1 14.02
Port Length:	4	in.	2 34.00
Port Size (diameter):	4	in.	3 53.98
Port Type:	Flange		
Duct Shape:	Rectangular		
Length (traverse side of duct):	5	ft	
Width:	8	ft	
Location of Test Ports:	Side of duct		
Duct Area:	40.00	Sq. Ft.	
Number of Ports Sampled:	1	Ideal Upstream Distance	12.3 Feet
Number of Points per Port:	3	Ideal Downstream Distance	49.2 Feet
Total Number of Traverse Points:	3		

Calibration Gases

Type	Setting	Cylinder ID	Cylinder Value	Analyzer Response	Difference, % of Span	Expiration Date	Mid cylinder % of high cylinder	Final Bottle Pressure, PSI
CO ppmvw	Zero	CC54995	0	-0.55	1.24%	7/6/2030		>500
	Mid	CC15116	19.79	19.68	0.26%	2/8/2029	44.28%	>500
	High	SG9167243BAL	44.69	44.27	0.95%	4/27/2029		>500
O2 % (dry)	Zero	CC15116	0.0	-0.04	0.18%	2/8/2029		>500
	Mid	CC54995	12.24	12.07	0.76%	7/6/2030	54.64%	>500
	High	CC332317	22.4	22.45	-0.22%	7/15/2029		>500

Type	Compound	Cylinder ID	Cylinder Value	Expiration Date	Final Bottle Pressure, PSI
Zero Gas	Nitrogen		0.0000	N/A	>500
Calibration Transfer Standard	Ethylene	AAL070174	99.03	5/18/2030	>500
Analyte Spike Gas	HCl ppmvw	CC506930	49.67	9/19/2030	>500
	SF6		5.006		>500

Response Time Data

Type	RM Analyzer Make/Model	RM Analyzer s/n	Analyzer Span	RM Gas Span
CO ppmvw	MKS 2030	111171031	1000	44.69
O2 % (dry)	Servomex	01440D1/3935	25	22.4
Start		95% Response	Time (min)	
Upscale			0.25	
Downscale			0.25	

Client: Northern Natural Gas
Facility: Clifton Compressor Station
Project #: M224514
O2 % Correction: 15

Test Location: Unit 30
Date: 12/6/22
Operator: S. Sands

CO ppmvw Correction Data													
Run #	Cma	Precal	Postcal	Pre zero	Post zero	Co	Cm	C	Cgas	Span Bias	Span Drift	Zero Bias	Zero Drift
7	19.79	20.34	19.83	-0.11	-0.33	-0.22	20.09	5.31	5.4	-0.35	-1.13	-0.50	-0.50

O2 % (dry) Correction Data													
Run #	Cma	Precal	Postcal	Pre zero	Post zero	Co	Cm	C	Cgas	Span Bias	Span Drift	Zero Bias	Zero Drift
7	12.24	12.13	12.00	-0.15	-0.18	-0.17	12.07	15.89	16.1	0.31	-0.58	0.63	-0.13

Concentration of Cal Gas
 Average Pre and Post Span

C = Average value of test
 Co=Average Pre and Post Zero
 Cgas = Corrected gas value of test

Calibration Corrected and Calculated Data

Run #	Run Date	Start Time	End Time	HCl ppmw	HF ppmw	Formaldehyde ppmw	CO ppmvw	O2 % (dry)	H2O	Flow, SCFH	HCl ppmvd @ 15% O2	HF ppmvd @ 15% O2	HCHO ppmvd @ 15% O2	CO ppmvd @ 15% O2	HCl lb/hr	HF lb/hr
7	12/6/22	7:48	8:47	0.42	0.65	0.02	5.4	16.1	5.21%	4,958,818	0.5	0.0	0.0	6.9	0.197	0.167

Client: Northern Natural Gas
Facility: Clifton Compressor Station
Test Location: Unit 30
Date: 12/6/22
Project #: M224514

Linearity Cal/Pre 7 Cal		
<u>Time</u>	<u>CO ppmvw</u>	<u>O2 % (dry)</u>
7:24:07	-0.554655	iz
7:24:15	-0.50931	
7:25:13	44.63223	
7:25:21	44.265705	ih
7:28:56	19.591945	
7:29:04	19.67573	im
7:38:08	-0.084796	
7:38:16	-0.10707	z
7:38:58	20.189933	
7:39:06	20.338667	m
6:57:00		-0.04 iz
6:58:00		-0.05
7:22:00		22.53
7:23:00		22.45 ih
7:26:00		12.07 im
7:35:00		-0.19
7:36:00		-0.15 z
7:39:00		12.08
7:40:00		12.13 m

Client: Northern Natural Gas
Facility: Clifton Compressor Station
Project #: M224514
Test Location: Unit 30
Date: 12/6/22

Post 7		
Time	CO ppmvw	O2 % (dry)
8:58	19.83	m
8:58	19.88	
8:59	-0.61	
8:59	-0.33	z
8:59	12.00	m
9:00	12.01	
9:01	2.94	
9:02	-0.16	
9:03	-0.18	z

Client: Northern Natural Gas Company
Facility: Clifton Compressor Station
Project #: M224514

Test Location: Unit 30
Operator: STS
Test Methods: 3A,5/29

Calibration Gases - Linearity

Type	Setting	Cylinder ID	Cylinder Value	Analyzer Response	Difference, % of Span	Expiration Date	Mid cylinder % of high cylinder
CO ₂ %	Zero	Zero Nitrogen	0	0.01	-0.04%	N/A	
	Mid	CC54995	9.981	10.08	-0.53%	7/6/2030	52.56%
	High	CC332317	18.99	19.07	-0.45%	7/15/2029	
O ₂ %	Zero	Zero Nitrogen	0	-0.03	0.13%	N/A	
	Mid	CC54995	12.24	12.21	0.13%	7/6/2030	54.64%
	High	CC332317	22.4	22.41	-0.04%	7/15/2029	

Analyzer Data

Type	Model/Serial #
CO ₂ %	Servomex + FTIR
O ₂ %	Servomex + FTIR

CO₂ % Correction Data

	Source Condition	Start Time	End Time	Date	Cma	Precal	Postcal	Pre zero	Post zero	Co	Cm	C	Cgas	Span Bias	Span Drift	Zero Bias	Zero Drift
Run 1	Normal	12:55	16:26	12/5/2022	9.98	10.27	10.18	0.05	0.07	0.06	10.23	2.67	2.6	-0.50	-0.52	-0.34	0.10

O₂ % Correction Data

	Source Condition	Start Time	End Time	Date	Cma	Precal	Postcal	Pre zero	Post zero	Co	Cm	C	Cgas	Span Bias	Span Drift	Zero Bias	Zero Drift
Run 1	Normal	12:55	16:26	12/5/2022	12.24	12.16	12.05	0.03	-0.10	-0.04	12.11	16.16	16.3	0.71	-0.49	0.31	-0.58

Client: Northern Natural Gas Company
Facility: Clifton Compressor Station
Project #: M224514

Test Location: Unit 30
Operator: STS
Test Methods: 3A,5/29

Calibration Gases - Linearity

Type	Setting	Cylinder ID	Cylinder Value	Analyzer Response	Difference, % of Span	Expiration Date	Mid cylinder % of high cylinder
CO ₂ %	Zero	Zero Nitrogen	0	0.00	-0.01%	N/A	
	Mid	CC54995	9.981	10.13	-0.80%	7/6/2030	52.56%
	High	CC332317	18.99	19.04	-0.26%	7/15/2029	
O ₂ %	Zero	Zero Nitrogen	0	-0.04	0.18%	N/A	
	Mid	CC54995	12.24	12.07	0.76%	7/6/2030	54.64%
	High	CC332317	22.4	22.45	-0.22%	7/15/2029	

Analyzer Data

Type	Model/Serial #
CO ₂ %	Servomex + FTIR
O ₂ %	Servomex + FTIR

CO₂ % Correction Data

	Source Condition	Start Time	End Time	Date	Cma	Precal	Postcal	Pre zero	Post zero	Co	Cm	C	Cgas	Span Bias	Span Drift	Zero Bias	Zero Drift
Run 2	Normal	7:21	11:06	12/6/2022	9.98	10.28	10.24	-0.02	0.00	-0.01	10.26	2.87	2.8	-0.57	-0.22	0.00	0.11

O₂ % Correction Data

	Source Condition	Start Time	End Time	Date	Cma	Precal	Postcal	Pre zero	Post zero	Co	Cm	C	Cgas	Span Bias	Span Drift	Zero Bias	Zero Drift
Run 2	Normal	7:21	11:06	12/6/2022	12.24	12.13	12.01	-0.02	-0.16	-0.09	12.07	15.89	16.1	0.27	-0.54	0.54	-0.63

Client: Northern Natural Gas Company
Facility: Clifton Compressor Station
Project #: M224514

Test Location: Unit 30
Operator: MAN
Test Methods: 3A,5/29

Calibration Gases - Linearity

Type	Setting	Cylinder ID	Cylinder Value	Analyzer Response	Difference, % of Span	Expiration Date	Mid cylinder % of high cylinder
CO ₂ %	Zero	Zero Nitrogen	0	0.00	0.00%	N/A	
	Mid	BLM005211	9.933	9.60	1.80%	2/16/2029	53.66%
	High	LL107625	18.51	18.60	-0.49%	6/29/2028	
O ₂ %	Zero	Zero Nitrogen	0	0.00	0.00%	N/A	
	Mid	BLM005211	10.12	10.00	0.61%	2/16/2029	51.21%
	High	LL107625	19.76	19.70	0.30%	6/29/2028	

Analyzer Data

Type	Model/Serial #
CO ₂ %	ECOM
O ₂ %	ECOM

CO₂ % Correction Data

	Source Condition	Start Time	End Time	Date	Cma	Precal	Postcal	Pre zero	Post zero	Co	Cm	C	Cgas	Span Bias	Span Drift	Zero Bias	Zero Drift
Run 3	Normal	11:37	15:04	12/6/2022	9.93	9.70	9.70	0.00	0.00	0.00	9.70	2.47	2.5	-0.54	0.00	0.00	-0.01

O₂ % Correction Data

	Source Condition	Start Time	End Time	Date	Cma	Precal	Postcal	Pre zero	Post zero	Co	Cm	C	Cgas	Span Bias	Span Drift	Zero Bias	Zero Drift
Run 3	Normal	11:37	15:04	12/6/2022	10.12	10.10	11.00	-0.16	0.00	-0.08	10.55	17.77	17.0	-5.06	4.55	0.00	0.81

Client: Northern Natural Gas Company
Facility: Clifton Compressor Station
Project #: Unit 30
Test Location: M224514

Linearity Cal/Pre Run 1 Cal

Date: 12/5/2022

<u>Time</u>	<u>O2 % (dry)</u>	<u>CO2 % (dry)</u>
9:19	23.35	
9:20	22.41	ih
9:21	4.11	
9:22	-0.03	iz
9:23	18.96	
9:24	12.78	
9:25	12.22	
9:26	12.21	im
9:27	12.21	
9:20		19.03
9:20		19.07
9:20		ih
9:23		0.04
9:23		0.01
9:23		iz
9:23		0.02
9:28		10.12
9:28		10.08
9:28		im
9:28		10.11
9:38	12.14	
9:39	12.16	m
9:40	14.29	
9:41	20.93	
9:42	15.98	
9:43	0.66	
9:44	0.03	z
9:45	0.09	
9:40		10.32
9:40		10.27
9:40		m
9:40		10.33
9:43		0.06
9:43		0.05
9:43		z
9:43		0.07

Client: Northern Natural Gas Company
Facility: Clifton Compressor Station
Project #: Unit 30
Test Location: M224514

Linearity Cal/Pre Run 1 Cal
Date: 12/5/2022

Time	O2 % (dry)	CO2 % (dry)
6:56	-0.03	
6:57	-0.04	iz
6:58	-0.05	
7:23	22.45	ih
7:24	6.46	
7:25	8.29	
7:26	12.07	im
7:27	9.82	
7:28	7.60	
7:29	16.25	
7:30	8.40	
7:31	1.79	
7:32	0.39	
7:33	13.00	
7:34	0.42	
7:35	-0.19	
7:36	-0.15	
7:37	-0.02	z
7:38	3.74	
7:39	12.08	
7:40	12.13	m
7:41	15.54	
7:00	0.00	
7:00	0.00	iz
7:00	0.02	
7:22	19.03	
7:22	19.04	ih
7:23	19.01	
7:26	10.09	
7:26	10.13	im
7:26	10.09	
7:33	0.00	
7:33	-0.02	z
7:33	0.01	
7:40	10.27	
7:41	10.28	m
7:41	10.30	

Client: Northern Natural Gas Company
Facility: Clifton Compressor Station
Project #: Unit 30
Test Location: M224514

Linearity Cal/Pre 2 Cal

Date: 12/6/2022

Time	O2 % (dry)		CO2 % (dry)	
7:32	19.70	ih	18.60	ih
7:32	19.70	h	18.60	h
7:33	19.50		16.60	
7:33	7.50		5.70	
7:33	2.00		1.80	
7:33	0.70		0.50	
7:33	0.40		0.20	
7:33	0.20		0.00	
7:34	0.10		0.00	
7:34	0.10		0.00	
7:34	0.10		0.00	
7:34	0.00	iz	0.00	iz
7:34	0.00	z	0.00	z
7:34	1.40		2.50	
7:35	7.60		6.00	
7:35	9.40		7.90	
7:35	9.80		8.80	
7:35	9.90		9.30	
7:35	10.00		9.60	im
7:35	10.00	im	9.70	m
7:36	10.10	m	9.80	

Client: Northern Natural Gas Company
Facility: Clifton Compressor Station

Test Location: Unit 30
Project #: M224514

Post 1			Post 2/Pre 3			Post 3		
<u>Time</u>	<u>O2 % (dry)</u>	<u>CO2 % (dry)</u>	<u>Time</u>	<u>O2 % (dry)</u>	<u>CO2 % (dry)</u>	<u>Time</u>	<u>O2 % (dry)</u>	<u>CO2 % (dry)</u>
16:35	11.96		8:59	12.00		15:17	0.00	0.00
16:36	12.05	m	9:00	12.01	m	15:18	0.00	z
16:37	6.12		9:01	2.94		15:19	9.30	5.10
16:38	-0.10	z	9:02	-0.16	z	15:20	11.00	9.70
16:39	-0.17		9:03	-0.18		15:21	11.00	m
						15:22	11.00	m
16:35		10.13	9:01		10.27			
16:35		10.18	m	9:01	10.24	m		
16:35		10.15		9:01	10.27			
16:38		0.38	9:02		0.05			
16:38		0.07	z	9:02	0.00	z		
16:38		0.03		9:02	0.01			

Client: Northern Natural Gas Company
Facility: Clifton Compressor Station
Project #: M224514

Test Location: Unit 30
Operator: MAN
Test Methods: 3A,5/29

Calibration Gases - Linearity

Type	Setting	Cylinder ID	Cylinder Value	Analyzer Response	Difference, % of Span	Expiration Date	Mid cylinder % of high cylinder
CO ₂ %	Zero	Zero Nitrogen	0	0.00	0.00%	N/A	
	Mid	BLM005211	9.933	9.90	0.18%	2/16/2029	53.66%
	High	LL107625	18.51	18.50	0.05%	6/29/2028	
O ₂ %	Zero	Zero Nitrogen	0	0.00	0.00%	N/A	
	Mid	BLM005211	10.12	10.20	-0.40%	2/16/2029	51.21%
	High	LL107625	19.76	19.60	0.81%	6/29/2028	

Analyzer Data

Type	Model/Serial #
CO ₂ %	ECOM
O ₂ %	ECOM

CO₂ % Correction Data

	Source Condition	Start Time	End Time	Date	Cma	Precal	Postcal	Pre zero	Post zero	Co	Cm	C	Cgas	Span Bias	Span Drift	Zero Bias	Zero Drift
Run 4	Normal	7:34	11:04	12/7/2022	9.93	9.90	9.70	0.00	0.00	0.00	9.80	2.70	2.7	1.08	-1.08	0.00	0.00
Run 5	Normal	11:32	15:01	12/7/2022	9.93	9.70	9.70	0.00	0.00	0.00	9.70	2.46	2.5	1.08	0.00	0.00	0.00
Run 6	Normal	15:23	18:51	12/7/2022	9.93	9.70	9.70	0.00	0.00	0.00	9.70	2.52	2.6	1.08	0.00	0.00	0.00

O₂ % Correction Data

	Source Condition	Start Time	End Time	Date	Cma	Precal	Postcal	Pre zero	Post zero	Co	Cm	C	Cgas	Span Bias	Span Drift	Zero Bias	Zero Drift
Run 4	Normal	7:34	11:04	12/7/2022	10.12	10.20	11.40	0.00	0.00	0.00	10.80	17.92	16.8	-6.07	6.07	0.00	0.00
Run 5	Normal	11:32	15:01	12/7/2022	10.12	11.40	11.60	0.00	0.00	0.00	11.50	19.01	16.7	-7.09	1.01	0.00	0.00
Run 6	Normal	15:23	18:51	12/7/2022	10.12	11.60	11.50	0.00	0.00	0.00	11.55	18.89	16.6	-6.58	-0.51	0.00	0.00

Client: Northern Natural Gas Company
Facility: Clifton Compressor Station
Project #: Unit 30
Test Location: M224514

Linearity Cal/Pre Run 4 Cal

Date: 12/7/2022

Time	O2 % (dry)		CO2 % (dry)	
7:15	19.60	ih	18.50	ih
7:15	19.60	h	18.50	h
7:15	18.60		13.00	
7:15	8.30		4.30	
7:15	3.20		1.30	
7:16	1.30		0.40	
7:16	0.70		0.10	
7:16	0.40		0.00	
7:16	0.30		0.00	
7:16	0.20		0.00	
7:16	0.10		0.00	
7:17	0.10		0.00	
7:17	0.10		0.00	
7:17	0.10		0.00	
7:17	0.00		0.00	
7:17	0.00		0.00	
7:17	0.00		0.00	
7:18	0.00		0.00	
7:18	0.00		0.00	
7:18	0.00		0.00	
7:18	0.00		0.00	
7:18	0.00	iz	0.00	iz
7:18	0.00	z	0.00	z
7:19	0.00		0.00	
7:19	0.00		0.00	
7:19	0.00		0.00	
7:19	0.00		0.00	
7:19	0.00		0.00	
7:19	0.00		0.00	
7:20	0.00		0.00	
7:20	3.60		4.20	
7:20	7.80		7.20	
7:20	9.30		8.30	
7:20	9.70		9.30	
7:20	9.90		9.60	
7:21	10.00		9.80	
7:21	10.10		9.90	
7:21	10.10		9.90	
7:21	10.10		9.90	
7:21	10.10		9.90	
7:21	10.10		9.90	
7:21	10.10		9.90	
7:22	10.10		9.90	
7:22	10.20	im	9.90	im
7:22	10.20	m	9.90	m
7:22	10.20		9.90	

Client: Northern Natural Gas Company
Facility: Clifton Compressor Station

Test Location: Unit 30
Project #: M224514

Post 4/Pre 5

<u>Time</u>	<u>O2 % (dry)</u>	<u>CO2 % (dry)</u>
11:08	0.00	0.00
11:09	0.00	z
11:10	11.40	9.40
11:11	11.40	m
11:12	11.40	9.70

Post 5/Pre 6

<u>Time</u>	<u>O2 % (dry)</u>	<u>CO2 % (dry)</u>
15:07	0.00	0.00
15:08	0.00	z
15:09	11.70	9.50
15:10	11.70	9.70
15:11	11.60	m
15:12	11.60	9.70

Post 6

<u>Time</u>	<u>O2 % (dry)</u>	<u>CO2 % (dry)</u>
18:56	0.00	0.00
18:57	0.00	z
18:58	11.40	7.90
18:59	11.50	m
19:00	11.50	9.70

Client: Northern Natural Gas Company
Facility: Clifton Compressor Station
Project #: M224514

Test Location: Unit 30
Operator: MAN
Test Methods: 3A,5/29

Calibration Gases - Linearity

Type	Setting	Cylinder ID	Cylinder Value	Analyzer Response	Difference, % of Span	Expiration Date	Mid cylinder % of high cylinder
CO ₂ %	Zero	Zero Nitrogen	0	0.00	0.00%	N/A	
	Mid	BLM005211	9.933	9.90	0.18%	2/16/2029	53.66%
	High	LL107625	18.51	18.40	0.59%	6/29/2028	
O ₂ %	Zero	Zero Nitrogen	0	0.10	-0.51%	N/A	
	Mid	BLM005211	10.12	10.20	-0.40%	2/16/2029	51.21%
	High	LL107625	19.76	20.00	-1.21%	6/29/2028	

Analyzer Data

Type	Model/Serial #
CO ₂ %	ECOM
O ₂ %	ECOM

CO₂ % Correction Data

	Source Condition	Start Time	End Time	Date	Cma	Precal	Postcal	Pre zero	Post zero	Co	Cm	C	Cgas	Span Bias	Span Drift	Zero Bias	Zero Drift
Run 7	Normal	8:52	13:51	12/8/2022	9.93	9.90	9.70	0.00	0.00	0.00	9.80	2.13	2.2	1.08	-1.08	0.00	0.00

O₂ % Correction Data

	Source Condition	Start Time	End Time	Date	Cma	Precal	Postcal	Pre zero	Post zero	Co	Cm	C	Cgas	Span Bias	Span Drift	Zero Bias	Zero Drift
Run 7	Normal	8:52	13:51	12/8/2022	10.12	10.20	11.30	0.10	0.10	0.10	10.75	18.41	17.4	-5.57	5.57	0.00	0.00

Client: Northern Natural Gas Company
Facility: Clifton Compressor Station
Project #: Unit 30
Test Location: M224514

Linearity Cal/Pre Run 7 Cal

Date: 12/8/2022

Time	O2 % (dry)		CO2 % (dry)	
8:40	20.00	ih	18.40	ih
8:40	20.00	h	18.40	h
8:41	0.10	iz	0.00	iz
8:41	0.10	z	0.00	z
8:44	10.20	im	9.90	im
8:44	10.20	m	9.90	m

ECOM would not connect, values recorded manually

Client: Northern Natural Gas Company
Facility: Clifton Compressor Station
Test Location: Unit 30
Project #: M224514

Post 1/Pre 2

<u>Time</u>	<u>O2 % (dry)</u>		<u>CO2 % (dry)</u>	
12:26	0.10		0.00	
12:27	0.10	z	0.00	z
12:28	4.10		2.30	
12:29	11.30		9.70	
12:30	11.30	m	9.70	m
12:31	11.30		9.70	

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Procedures for Method 5 and Flow Calibration

Nozzles

The nozzles are measured according to Method 5, Section 10.1

Dry Gas Meters

The test meters are calibrated according to Method 5, Section 10.3 and 16.1. and "Procedures for Calibrating and Using Dry Gas Volume Meters as Calibration Standards" by P.R. Westlin and R.T. Shigehara, March 10, 1978.

Analytical Balance

The accuracy of the analytical balance is checked with Class S, Stainless Steel Type 303 weights manufactured by F. Hopken and Son, Jersey City, New Jersey.

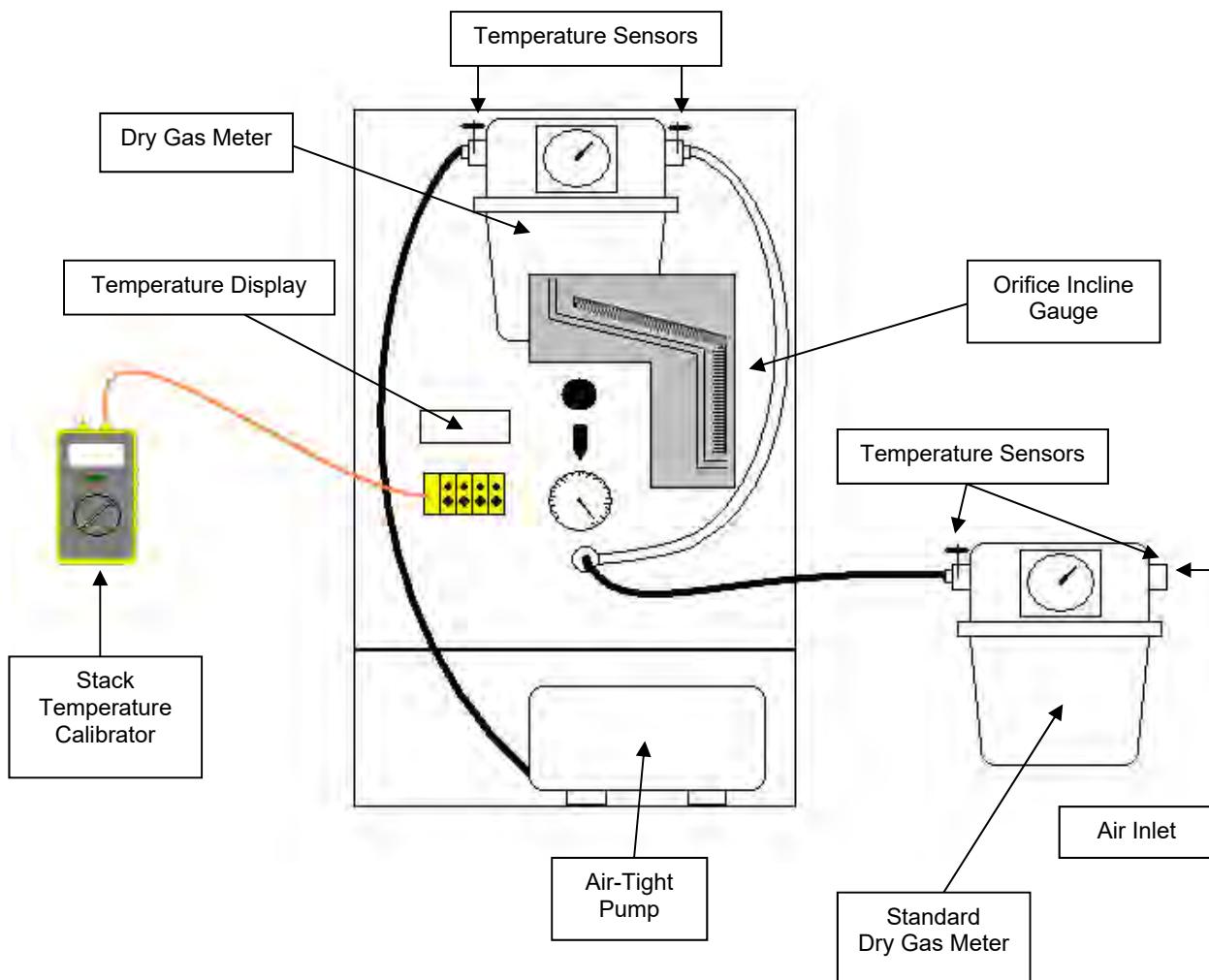
Temperature Sensing Devices

The potentiometer and thermocouples are calibrated utilizing a NIST traceable millivolt source.

Pitot Tubes

The pitot tubes utilized during this test program are manufactured according to the specification described and illustrated in the *Code of Federal Regulations*, Title 40, Part 60, Appendix A, Methods 1 and 2. The pitot tubes comply with the alignment specifications in Method 2, Section 10.1; and the pitot tube assemblies are in compliance with specifications in the same section.

Dry Gas Meter/Control Module Calibration Diagram



Meter Box Calibration

Dry Gas Meter Calibration Data

Dry Gas Meter No.	CM47	Date:	December 1, 2022
Standard Meter No.	25125408	Calibrated By:	EMC
Standard Meter (Y)	1.00050	Barometric Pressure:	29.72

Run Number	Orifice Setting in H ₂ O Chg (H)	Standard Meter Gas Volume vr	Dry Gas Meter Gas Volume vd	Standard Meter Temp. F° tr	Dry Gas Meter Inlet Temp. F° tdi	Dry Gas Meter Outlet Temp. F° tdo	Dry Gas Meter Avg. Temp. F° td	Time Min	Time Sec	Y	Chg (H)
Final		34.616	28.946	64	68	68					
Initial		25.778	20.108	64	67	67					
Difference	1 0.20	8.838	8.838	64	68	68		68	35	16	1.007 1.775
Final		50.804	45.135	64	69	69					
Initial		34.972	29.296	64	68	68					
Difference	2 0.50	15.832	15.839	64	69	69		69	40	33	1.007 1.825
Final		68.669	63.032	64	70	70					
Initial		51.150	45.496	64	69	69					
Difference	3 0.70	17.519	17.536	64	70	70		70	37	53	1.008 1.817
Final		92.134	86.553	64	71	71					
Initial		68.986	63.370	64	70	70					
Difference	4 0.90	23.148	23.183	64	71	71		71	44	50	1.009 1.871
Final		116.787	111.259	64	72	72					
Initial		92.584	87.001	64	71	71					
Difference	5 1.20	24.203	24.258	64	72	72		72	40	28	1.010 1.856
Final		25.625	19.957	64	67	67					
Initial		15.369	9.746	64	66	66					
Difference	6 2.00	10.256	10.211	64	67	67		67	13	21	1.005 1.892
<u>Average</u>											
1.008											
1.839											

Stack Temperature Sensor Calibration

Meter Box # : CM47

Name : EMC

Ambient Temperature : 59.5 °F

Date : December 1, 2022

Calibrator Model # : CL23A

Serial # : T-285568

Date Of Certification : May 18, 2022

Primary Standards Directly Traceable National Institute of Standards and Technology (NIST)

Reference Source Temperature (° F)	Test Thermometer Temperature (° F)	Temperature Difference %
0	1	0.2
250	251	0.1
600	601	0.1
1200	1204	0.2

$$\frac{(\text{Ref. Temp., } ^\circ\text{F} + 460) - (\text{Test Therm. Temp., } ^\circ\text{F} + 460)}{\text{Ref. Temp., } ^\circ\text{F} + 460} * 100 \leq 1.5 \%$$

Client: Northern Natural Gas Company
Facility: Clifton Compressor Station
Test Location: Unit 30
Test Method: 5/29
Meter ID: CM47

USEPA Method 5, Section 16.3 Post Calibration Procedure

	Run Time (min):	V_m (dscf):	T_m (°R):	P_{bar} ("Hg):	D_{Havg} ("H₂O):	M_d:	Orifice D_H@:	Meter Y_i:	Y_{qa}:	Calibration Status:
Test Run 1	200	165.70	532.04	28.37	2.43	29.068	1.839	1.0080	1.069	
Test Run 2	200	172.36	519.11	28.37	2.49	29.092	1.839	1.0080	1.027	
Test Run 3	200	161.82	535.79	28.37	2.31	29.08	1.839	1.0080	1.071	
								1.0080	1.056	Pass

Stack Temperature Sensor Calibration

Meter Box # : PFD-3

Name : NJC

Ambient Temperature : 80.7 °F

Date : August 2, 2022

Calibrator Model # : CL23A

Serial # : T-314718

Date Of Certification : November 19, 2022

Primary Standards Directly Traceable National Institute of Standards and Technology (NIST)

Reference Source Temperature (°F)	Test Thermometer Temperature (°F)	Temperature Difference %
0	0	0.0
250	249	0.1
600	599	0.1
1200	1201	0.1

$$\frac{(\text{Ref. Temp., } ^\circ\text{F} + 460) - (\text{Test Therm. Temp., } ^\circ\text{F} + 460)}{\text{Ref. Temp., } ^\circ\text{F} + 460} * 100 \leq 1.5 \%$$

$$\text{Ref. Temp., } ^\circ\text{F} + 460$$

Stack Temperature Sensor Calibration

Meter Box # : PFD-3

Name : JMG

Ambient Temperature : 57 °F

Date : December 16, 2022

Calibrator Model # : CL23A

Serial # : T-314718

Date Of Certification : November 19, 2022

Primary Standards Directly Traceable National Institute of Standards and Technology (NIST)

Reference Source Temperature (°F)	Test Thermometer Temperature (°F)	Temperature Difference %
0	0	0.0
250	249	0.1
600	600	0.0
1200	1201	0.1

$$\frac{(\text{Ref. Temp., } ^\circ\text{F} + 460) - (\text{Test Therm. Temp., } ^\circ\text{F} + 460)}{\text{Ref. Temp., } ^\circ\text{F} + 460} * 100 \leq 1.5 \%$$

Ref. Temp., °F + 460

S TYPE PITOT TUBE INSPECTION WORKSHEET

Pitot Tube No: 711

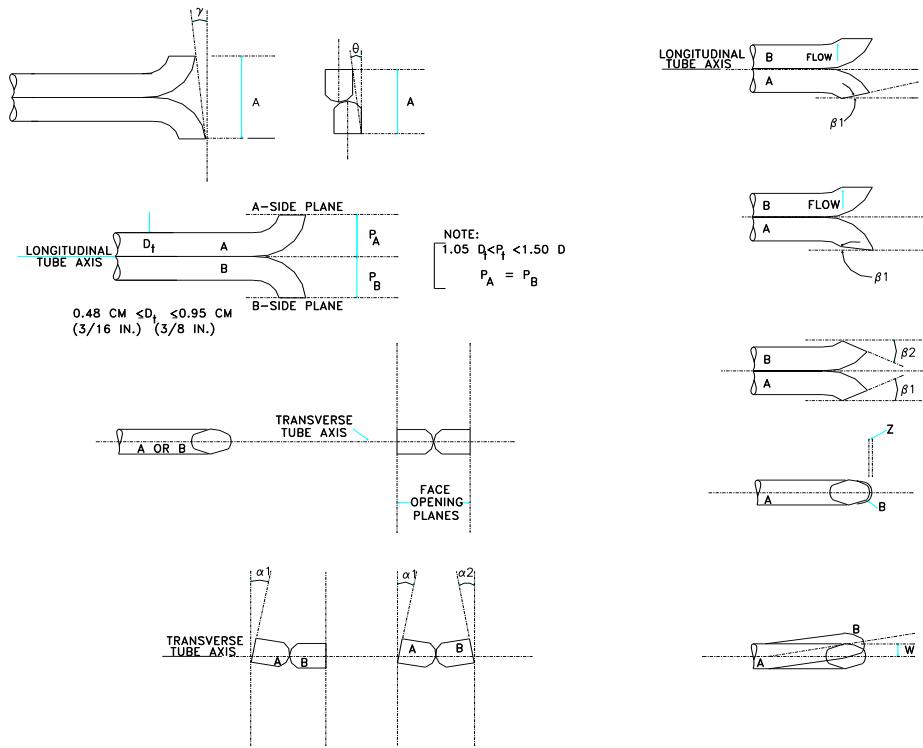
Date: 6/8/2021

Inspectors Name: EJP

Type of Probe: (circle one)

M2	M5	M17
X		

Probe Length: 6 ft.



Pitot tube assembly level? X yes no

Pitot tube openings damaged? yes (explain below) X no

$$a_1 = \underline{0}^\circ (\leq 10^\circ) \quad a_2 = \underline{0}^\circ (\leq 10^\circ) \quad z = A \sin \gamma = \underline{0.016} \text{ (in.); } (\leq 0.125 \text{ in.})$$

$$b_1 = \underline{0}^\circ (\leq 5^\circ) \quad b_2 = \underline{1}^\circ (\leq 5^\circ) \quad w = A \sin \theta = \underline{0.00000} \text{ (in.); } (\leq 0.03125 \text{ in.})$$

$$\gamma = \underline{1}^\circ \quad \theta = \underline{0}^\circ \quad A = \underline{0.933} \text{ (in.)} \quad P_A = \underline{0.467} \text{ (in.), } P_B = \underline{0.467} \text{ (in.), } D_t = \underline{0.375} \text{ (in.)}$$

Calibration required? yes X no

S TYPE PITOT TUBE INSPECTION WORKSHEET

Pitot Tube No: 711

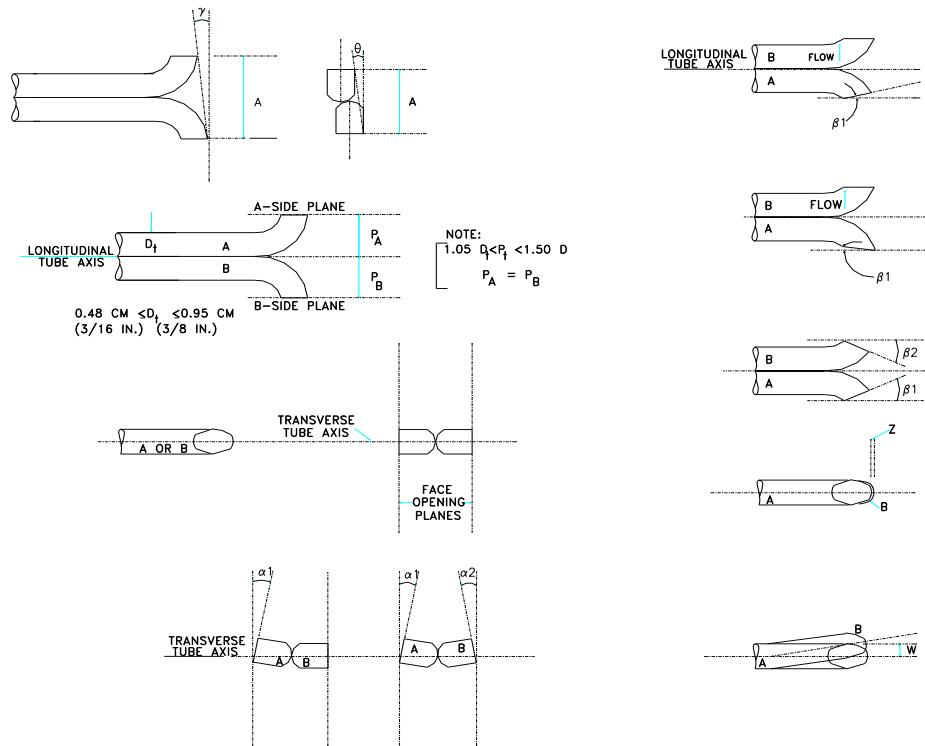
Date: 12/9/2022

Inspectors Name: SWK

Type of Probe: (circle one)

M2	M5	M17
X		

Probe Length: 6 ft.



Pitot tube assembly level? X yes no

Pitot tube openings damaged? yes (explain below) X no

$$a_1 = \underline{4.5}^\circ (\leq 10^\circ) \quad a_2 = \underline{1.5}^\circ (\leq 10^\circ) \quad z = A \sin \gamma = \underline{0.024} \text{ (in.)}; (\leq 0.125 \text{ in.})$$

$$b_1 = \underline{1.5}^\circ (\leq 5^\circ) \quad b_2 = \underline{0}^\circ (\leq 5^\circ) \quad w = A \sin \theta = \underline{0.01618} \text{ (in.)}; (\leq 0.03125 \text{ in.})$$

$$\gamma = \underline{1.5}^\circ \quad \theta = \underline{1}^\circ \quad A = \underline{0.927} \text{ (in.)} \quad P_A = \underline{0.464} \text{ (in.)}, P_B = \underline{0.464} \text{ (in.)}, D_t = \underline{0.375} \text{ (in.)}$$

Calibration required? yes X no

S TYPE PITOT TUBE INSPECTION WORKSHEET

Pitot Tube No: 888

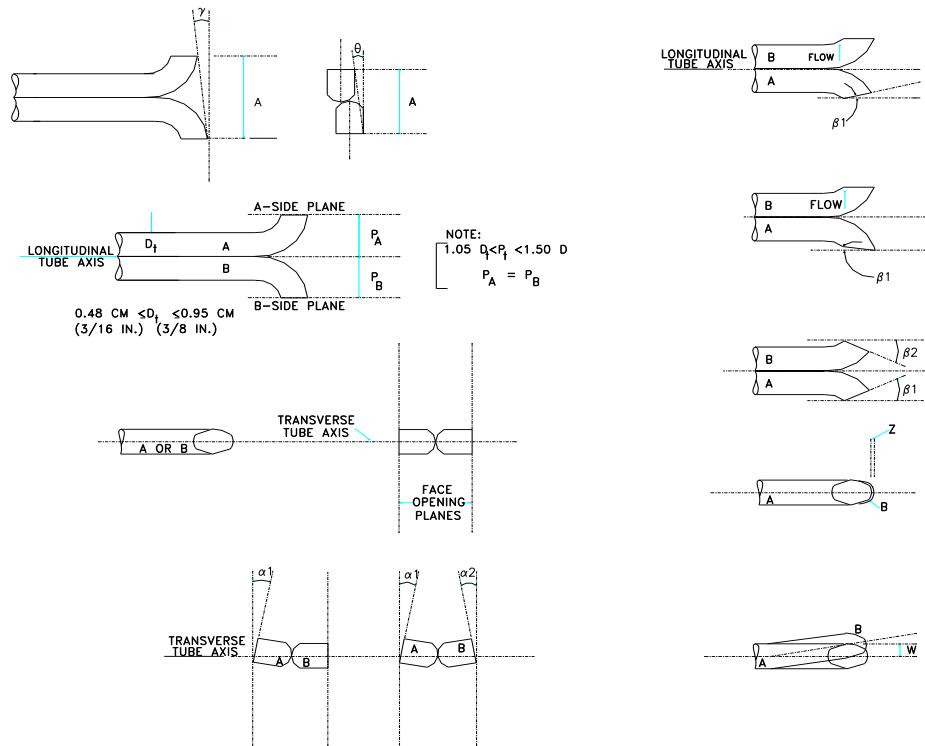
Date: 7/25/2022

Inspectors Name: EMC

Type of Probe: (circle one)

M2	M5	M17
X		

Probe Length: 12 ft.



Pitot tube assembly level? X yes no

Pitot tube openings damaged? yes (explain below) X no

$$a_1 = \underline{3}^\circ (\leq 10^\circ) \quad a_2 = \underline{2.5}^\circ (\leq 10^\circ) \quad z = A \sin \gamma = \underline{0.015} \text{ (in.); } (\leq 0.125 \text{ in.})$$

$$b_1 = \underline{1.5}^\circ (\leq 5^\circ) \quad b_2 = \underline{4}^\circ (\leq 5^\circ) \quad w = A \sin \theta = \underline{0.00000} \text{ (in.); } (\leq 0.03125 \text{ in.})$$

$$\gamma = \underline{1}^\circ \quad \theta = \underline{0}^\circ \quad A = \underline{0.860} \text{ (in.)} \quad P_A = \underline{0.430} \text{ (in.), } P_B = \underline{0.430} \text{ (in.), } D_t = \underline{0.375} \text{ (in.)}$$

Calibration required? yes X no

S TYPE PITOT TUBE INSPECTION WORKSHEET

Pitot Tube No: 888

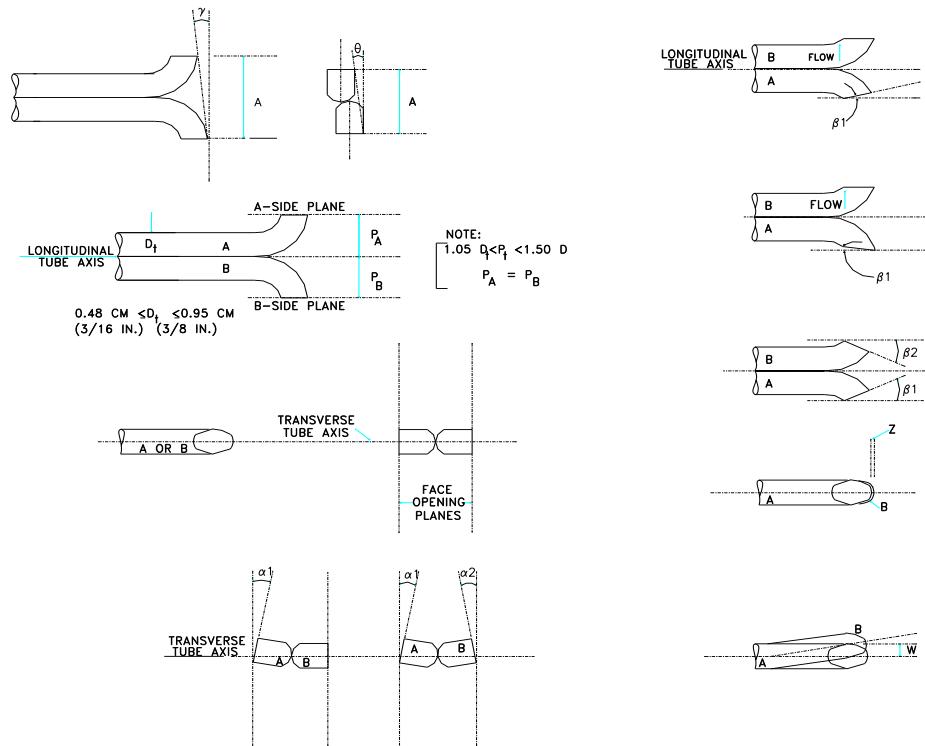
Date: 12/14/2022

Inspectors Name: ATW

Type of Probe: (circle one)

M2	M5	M17
X		

Probe Length: 12 ft.



Pitot tube assembly level? X yes _____ no

Pitot tube openings damaged? _____ yes (explain below) X no

$$a_1 = \underline{3}^\circ (\leq 10^\circ) \quad a_2 = \underline{2}^\circ (\leq 10^\circ) \quad z = A \sin \gamma = \underline{0.008} \text{ (in.); } (\leq 0.125 \text{ in.})$$

$$b_1 = \underline{1}^\circ (\leq 5^\circ) \quad b_2 = \underline{1}^\circ (\leq 5^\circ) \quad w = A \sin \theta = \underline{0.01501} \text{ (in.); } (\leq 0.03125 \text{ in.})$$

$$\gamma = \underline{0.5}^\circ \quad \theta = \underline{1}^\circ \quad A = \underline{0.860} \text{ (in.)} \quad P_A = \underline{0.430} \text{ (in.), } P_B = \underline{0.430} \text{ (in.), } D_t = \underline{0.375} \text{ (in.)}$$

Calibration required? _____ yes X no

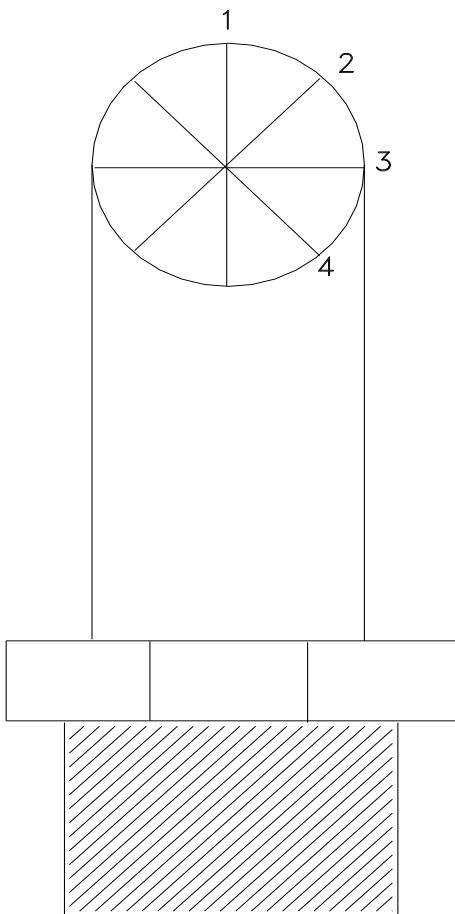
Nozzle Calibration

Date: 3/9/2021

Nozzle ID No.: 119

Analyst: RGO

Material/Type: Quartz



0.273 1

0.273 2

0.273 3

0.273 4



Average	
<u>0.273</u>	

Appendix I - Calibration Gas Cylinder Data

CERTIFICATE OF ANALYSIS

Grade of Product: CERTIFIED STANDARD-SPEC

Part Number: X02NI99C15A1268 Reference Number: 153-402442686-1
Cylinder Number: AAL070174 Cylinder Volume: 144.0 CF
Laboratory: 124 - Tooele (SAP) - UT Cylinder Pressure: 2015 PSIG
Analysis Date: May 18, 2022 Valve Outlet: 350
Lot Number: 153-402442686-1

Expiration Date: May 18, 2030

Product composition verified by direct comparison to calibration standards traceable to N.I.S.T. weights and/or N.I.S.T.
Gas Mixture reference materials.

ANALYTICAL RESULTS

Component	Req Conc	Actual Concentration (Mole %)	Analytical Uncertainty
ETHYLENE	100.0 PPM	99.03 PPM	+/- 2%
NITROGEN	Balance		



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Project No. M Approved for Release
Unit 30

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CERTIFICATE OF ANALYSIS

Grade of Product: EPA PROTOCOL STANDARD

Part Number:	E03NI80E80A7767	Reference Number:	153-402016151-1
Cylinder Number:	BLM005211	Cylinder Volume:	87.4 CF
Laboratory:	124 - Tooele (SAP) - UT	Cylinder Pressure:	2214 PSIG
PGVP Number:	B72021	Valve Outlet:	590
Gas Code:	CO2,O2,BALN	Certification Date:	Feb 16, 2021

Expiration Date: Feb 16, 2029

Certification performed in accordance with "EPA Traceability Protocol for Assay and Certification of Gaseous Calibration Standards (May 2012)" document EPA 600/R-12/531, using the assay procedures listed. Analytical Methodology does not require correction for analytical interference. This cylinder has a total analytical uncertainty as stated below with a confidence level of 95%. There are no significant impurities which affect the use of this calibration mixture. All concentrations are on a mole/mole basis unless otherwise noted. The results relate only to the items tested. The report shall not be reproduced except in full without approval of the laboratory. Do Not Use This Cylinder below 100 psig, i.e. 0.7 megapascals.

ANALYTICAL RESULTS

Component	Requested Concentration	Actual Concentration	Protocol Method	Total Relative Uncertainty	Assay Dates
CARBON DIOXIDE	10.00 %	9.933 %	G1	+/- 0.7% NIST Traceable	02/16/2021
OXYGEN	10.00 %	10.12 %	G1	+/- 0.8% NIST Traceable	02/16/2021
NITROGEN	Balance				

CALIBRATION STANDARDS

Type	Lot ID	Cylinder No	Concentration	Uncertainty	Expiration Date
NTRM	13060802	CC411741	13.359 % CARBON DIOXIDE/NITROGEN	0.6%	May 14, 2025
NTRM	98051010	SG9161286BAL	12.05 % OXYGEN/NITROGEN	0.7%	Dec 14, 2023

ANALYTICAL EQUIPMENT

Instrument/Make/Model	Analytical Principle	Last Multipoint Calibration
Horiba VIA-510 SV4MEUTJ CO2	CO2 NDIR (Dixon)	Feb 04, 2021
Horiba MPA-510 W603MM58 O2	O2 Paramagnetic (Mason)	Feb 01, 2021

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CERTIFICATE OF ANALYSIS**Grade of Product: EPA PROTOCOL STANDARD**

Part Number: E02NI99E15A0094 Reference Number: 153-402022542-1
Cylinder Number: CC15116 Cylinder Volume: 144.3 CF
Laboratory: 124 - Tooele (SAP) - UT Cylinder Pressure: 2015 PSIG
PGVP Number: B72021 Valve Outlet: 350
Gas Code: CO,BALN Certification Date: Feb 08, 2021

Expiration Date: **Feb 08, 2029**

Certification performed in accordance with "EPA Traceability Protocol for Assay and Certification of Gaseous Calibration Standards (May 2012)" document EPA 600/R-12/531, using the assay procedures listed. Analytical Methodology does not require correction for analytical interference. This cylinder has a total analytical uncertainty as stated below with a confidence level of 95%. There are no significant impurities which affect the use of this calibration mixture. All concentrations are on a mole/mole basis unless otherwise noted. The results relate only to the items tested. The report shall not be reproduced except in full without approval of the laboratory. Do Not Use This Cylinder below 100 psig, i.e. 0.7 megapascals.

ANALYTICAL RESULTS					
Component	Requested Concentration	Actual Concentration	Protocol Method	Total Relative Uncertainty	Assay Dates
CARBON MONOXIDE	20.00 PPM	19.79 PPM	G1	+/- 0.5% NIST Traceable	02/08/2021
CALIBRATION STANDARDS					
Type	Lot ID	Cylinder No	Concentration	Uncertainty	Expiration Date
NTRM	15010203	KAL003073	24.35 PPM CARBON MONOXIDE/NITROGEN	0.3%	Sep 04, 2021
ANALYTICAL EQUIPMENT					
Instrument/Make/Model		Analytical Principle		Last Multipoint Calibration	
Thermo 48i-TLE 1163640031 CO		CO NDIR (Mason)		Feb 01, 2021	

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CERTIFICATE OF ANALYSIS

Grade of Product: EPA PROTOCOL STANDARD

Part Number:	E03NI78E15A1066	Reference Number:	153-402477756-1
Cylinder Number:	CC54995	Cylinder Volume:	151.1 CF
Laboratory:	124 - Tooele (SAP) - UT	Cylinder Pressure:	2015 PSIG
PGVP Number:	B72022	Valve Outlet:	590
Gas Code:	CO2,O2,BALN	Certification Date:	Jul 06, 2022

Expiration Date: Jul 06, 2030

Certification performed in accordance with "EPA Traceability Protocol for Assay and Certification of Gaseous Calibration Standards (May 2012)" document EPA 600/R-12/531, using the assay procedures listed. Analytical Methodology does not require correction for analytical interference. This cylinder has a total analytical uncertainty as stated below with a confidence level of 95%. There are no significant impurities which affect the use of this calibration mixture. All concentrations are on a mole/mole basis unless otherwise noted. The results relate only to the items tested. The report shall not be reproduced except in full without approval of the laboratory. Do Not Use This Cylinder below 100 psig, i.e. 0.7 megapascals.

ANALYTICAL RESULTS

Component	Requested Concentration	Actual Concentration	Protocol Method	Total Relative Uncertainty	Assay Dates
CARBON DIOXIDE	10.00 %	9.981 %	G1	+/- 1.0% NIST Traceable	07/06/2022
OXYGEN	12.00 %	12.24 %	G1	+/- 0.8% NIST Traceable	07/06/2022
NITROGEN	Balance				

CALIBRATION STANDARDS

Type	Lot ID	Cylinder No	Concentration	Uncertainty	Expiration Date
NTRM	13060405	CC411744	7.489 % CARBON DIOXIDE/NITROGEN	0.6%	May 14, 2025
NTRM	98051010	SG9161286BAL	12.05 % OXYGEN/NITROGEN	0.7%	Dec 14, 2023

ANALYTICAL EQUIPMENT

Instrument/Make/Model	Analytical Principle	Last Multipoint Calibration
Horiba VIA-510 SV4MEUTJ CO2	CO2 NDIR (Dixon)	Jun 23, 2022
Horiba MPA-510 W603MM58 O2	O2 Paramagnetic (Mason)	Jun 23, 2022

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CERTIFICATE OF ANALYSIS

Grade of Product: EPA PROTOCOL STANDARD

Part Number:	E03NI59E15A3452	Reference Number:	153-402157382-1
Cylinder Number:	CC332317	Cylinder Volume:	159.0 CF
Laboratory:	124 - Tooele (SAP) - UT	Cylinder Pressure:	2015 PSIG
PGVP Number:	B72021	Valve Outlet:	590
Gas Code:	CO2,O2,BALN	Certification Date:	Jul 15, 2021

Expiration Date: Jul 15, 2029

Certification performed in accordance with "EPA Traceability Protocol for Assay and Certification of Gaseous Calibration Standards (May 2012)" document EPA 600/R-12/531, using the assay procedures listed. Analytical Methodology does not require correction for analytical interference. This cylinder has a total analytical uncertainty as stated below with a confidence level of 95%. There are no significant impurities which affect the use of this calibration mixture. All concentrations are on a mole/mole basis unless otherwise noted. The results relate only to the items tested. The report shall not be reproduced except in full without approval of the laboratory. Do Not Use This Cylinder below 100 psig, i.e. 0.7 megapascals.

ANALYTICAL RESULTS

Component	Requested Concentration	Actual Concentration	Protocol Method	Total Relative Uncertainty	Assay Dates
CARBON DIOXIDE	19.00 %	18.99 %	G1	+/- 0.6% NIST Traceable	07/15/2021
OXYGEN	22.00 %	22.40 %	G1	+/- 0.3% NIST Traceable	07/15/2021
NITROGEN	Balance				

CALIBRATION STANDARDS

Type	Lot ID	Cylinder No	Concentration	Uncertainty	Expiration Date
NTRM	13060802	CC415397	24.04 % CARBON DIOXIDE/NITROGEN	0.6%	Dec 11, 2025
NTRM	12062008	CC367433	22.883 % OXYGEN/NITROGEN	0.2%	May 14, 2024

ANALYTICAL EQUIPMENT

Instrument/Make/Model	Analytical Principle	Last Multipoint Calibration
Horiba VIA-510 SV4MEUTJ CO2	CO2 NDIR (Dixon)	Jun 17, 2021
Horiba MPA-510 W603MM58 O2	O2 Paramagnetic (Mason)	Jul 12, 2021

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CERTIFICATE OF ANALYSIS

Grade of Product: EPA PROTOCOL STANDARD

Part Number: E03NI62E80A0014 Reference Number: 153-401839627-1
Cylinder Number: LL107625 Cylinder Volume: 92.2 CF
Laboratory: 124 - Tooele (SAP) - UT Cylinder Pressure: 2214 PSIG
PGVP Number: B72020 Valve Outlet: 590
Gas Code: CO2,O2,BALN Certification Date: Jun 29, 2020

Expiration Date: Jun 29, 2028

Certification performed in accordance with "EPA Traceability Protocol for Assay and Certification of Gaseous Calibration Standards (May 2012)" document EPA 600/R-12/531, using the assay procedures listed. Analytical Methodology does not require correction for analytical interference. This cylinder has a total analytical uncertainty as stated below with a confidence level of 95%. There are no significant impurities which affect the use of this calibration mixture. All concentrations are on a mole/mole basis unless otherwise noted. The results relate only to the items tested. The report shall not be reproduced except in full without approval of the laboratory. Do Not Use This Cylinder below 100 psig, i.e. 0.7 megapascals.

ANALYTICAL RESULTS

Component	Requested Concentration	Actual Concentration	Protocol Method	Total Relative Uncertainty	Assay Dates
CARBON DIOXIDE	19.00 %	18.51 %	G1	+/- 0.6% NIST Traceable	06/29/2020
OXYGEN	19.00 %	19.76 %	G1	+/- 0.3% NIST Traceable	06/29/2020
NITROGEN	Balance				

CALIBRATION STANDARDS

Type	Lot ID	Cylinder No	Concentration	Uncertainty	Expiration Date
NTRM	06011806	K012669	23.04 % CARBON DIOXIDE/NITROGEN	0.5%	Jun 27, 2022
NTRM	12062008	CC367433	22.883 % OXYGEN/NITROGEN	0.2%	May 14, 2024

ANALYTICAL EQUIPMENT

Instrument/Make/Model	Analytical Principle	Last Multipoint Calibration
Horiba VIA-510 SV4MEUTJ CO2	CO2 NDIR (Dixon)	Jun 11, 2020
Horiba MPA-510 W603MM58 O2	O2 Paramagnetic (Mason)	Jun 18, 2020

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CERTIFICATE OF ANALYSIS**Grade of Product: EPA PROTOCOL STANDARD**

Part Number: E02NI99E15A0223 Reference Number: 153-402097728-1
Cylinder Number: SG9167243BAL Cylinder Volume: 144.3 CF
Laboratory: 124 - Tooele (SAP) - UT Cylinder Pressure: 2015 PSIG
PGVP Number: B72021 Valve Outlet: 350
Gas Code: CO,BALN Certification Date: Apr 27, 2021

Expiration Date: Apr 27, 2029

Certification performed in accordance with "EPA Traceability Protocol for Assay and Certification of Gaseous Calibration Standards (May 2012)" document EPA 600/R-12/531, using the assay procedures listed. Analytical Methodology does not require correction for analytical interference. This cylinder has a total analytical uncertainty as stated below with a confidence level of 95%. There are no significant impurities which affect the use of this calibration mixture. All concentrations are on a mole/mole basis unless otherwise noted. The results relate only to the items tested. The report shall not be reproduced except in full without approval of the laboratory. Do Not Use This Cylinder below 100 psig, i.e. 0.7 megapascals.

ANALYTICAL RESULTS					
Component	Requested Concentration	Actual Concentration	Protocol Method	Total Relative Uncertainty	Assay Dates
CARBON MONOXIDE	45.00 PPM	44.69 PPM	G1	+/- 0.7% NIST Traceable	04/27/2021
NITROGEN					
CALIBRATION STANDARDS					
Type	Lot ID	Cylinder No	Concentration	Uncertainty	Expiration Date
NTRM	14060737	CC434385	49.88 PPM CARBON MONOXIDE/NITROGEN	0.6%	Feb 13, 2026
ANALYTICAL EQUIPMENT					
Instrument/Make/Model		Analytical Principle		Last Multipoint Calibration	
Nicolet 6700 AMP0900119 CO LCO		FTIR		Apr 14, 2021	

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Project No. M Approved for Release
Unit 30

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Appendix J – Laboratory Sample Analysis

Client: Northern Natural Gas Company
 Facility: Clifton Compressor Station
 Project Number: M224514
 Test Location: Unit 30
 Test Method: 5/29
 Filterable Analysis Date: 12/13/2022

Filter Drying Temp °F: Ambient-Des. 24 hrs
 Analyst: JMG

Description	Sample Date	ID#	vol. (ml)	Initial Weight (grams)	Final Weight (grams)	Net Weight Gain (grams)
Filterable Particulate						
Run 1	12/5/2022					
Source Condition:	Normal					
M5 Filter		6023		0.44759	0.44651	≤ 0.00015
Acetone Wash (M5 Pans)		6225 100 mL		21.02213	21.02700	0.00487
Acetone Blank						0.00038
Total Filterable Weight						≤ 0.00464
Filterable Particulate						
Run 2	12/6/2022					
Source Condition:	Normal					
M5 Filter		6021		0.43762	0.43709	≤ 0.00015
Acetone Wash (M5 Pans)		6227 100 mL		21.21037	21.21177	0.00140
Acetone Blank						0.00038
Total Filterable Weight						≤ 0.00117
Filterable Particulate						
Run 3	12/6/2022					
Source Condition:	Normal					
M5 Filter		5043		0.45559	0.45220	≤ 0.00015
Acetone Wash (M5 Pans)		6229 100 mL		21.06772	21.06899	0.00127
Acetone Blank						0.00038
Total Filterable Weight						≤ 0.00104
Reagent Blank Summary						
Acetone Wash (M5 Pans)		6239 100 mL		21.43654	21.43692	0.00038
RDL/MDL Summary						
Media	MDL, grams			RDL, grams		
M5 Filter		0.00005			0.00015	
Acetone Wash (M5 Pans)		0.00008			0.00025	

Client: Northern Natural Gas Company
 Facility: Clifton Compressor Station
 Project Number: M224514
 Test Location: Unit 30
 Test Method: 5/29
 Filterable Analysis Date: 12/13/2022

Filter Drying Temp °F: Ambient-Des. 24 hrs
 Analyst: JMG

Description	Sample Date	ID#	vol. (ml)	Initial Weight (grams)	Final Weight (grams)	Net Weight Gain (grams)
Filterable Particulate						
Run 4	12/7/2022					
Source Condition:	Normal					
M5 Filter		5051		0.45083	0.44787	≤ 0.00015
Acetone Wash (M5 Pans)		6231 100 mL		21.05805	21.05909	0.00104
Acetone Blank						0.00038
Total Filterable Weight						≤ 0.00081
Filterable Particulate						
Run 5	12/7/2022					
Source Condition:	Normal					
M5 Filter		5050		0.45468	0.45171	≤ 0.00015
Acetone Wash (M5 Pans)		6233 100 mL		21.33773	21.33897	0.00124
Acetone Blank						0.00038
Total Filterable Weight						≤ 0.00101
Filterable Particulate						
Run 6	12/7/2022					
Source Condition:	Normal					
M5 Filter		6036		0.44018	0.44025	≤ 0.00015
Acetone Wash (M5 Pans)		6235 100 mL		20.93337	20.93451	0.00114
Acetone Blank						0.00038
Total Filterable Weight						≤ 0.00091
Reagent Blank Summary						
Acetone Wash (M5 Pans)		6239 100 mL		21.43654	21.43692	0.00038
RDL/MDL Summary						
Media	MDL, grams				RDL, grams	
M5 Filter	0.00005				0.00015	
Acetone Wash (M5 Pans)	0.00008				0.00025	
Sample Vials (M202)	0.00008				0.00025	

Client: Northern Natural Gas Company
 Facility: Clifton Compressor Station
 Project Number: M224514
 Test Location: Unit 30
 Test Method: 5/29
 Filterable Analysis Date: 12/13/2022

Filter Drying Temp °F: Ambient-Des. 24 hrs
 Analyst: JMG

Description	Sample Date	ID#	vol. (ml)	Initial Weight (grams)	Final Weight (grams)	Net Weight Gain (grams)
Filterable Particulate						
Run 7	12/8/2022					
Source Condition:	Normal					
M5 Filter		5045		0.45195	0.44903	≤ 0.00015
Acetone Wash (M5 Pans)		6237 100 mL		21.02613	21.02841	0.00228
Acetone Blank						0.00038
Total Filterable Weight						≤ 0.00205
Reagent Blank Summary						
Acetone Wash (M5 Pans)		6239 100 mL		21.43654	21.43692	0.00038
RDL/MDL Summary						
Media	MDL, grams			RDL, grams		
M5 Filter	0.00005			0.00015		
Acetone Wash (M5 Pans)	0.00008			0.00025		
Sample Vials (M202)	0.00008			0.00025		



Your Project #: M224514
Site#: NORTHERN NATURAL GAS
Site Location: CLIFTON

Attention: Data Reporting

Mostardi Platt
888 Industrial Rd
Elmhurst, IL
USA 60126-1121

Report Date: 2022/12/20
Report #: R7438632
Version: 1 - Final

CERTIFICATE OF ANALYSIS

BUREAU VERITAS JOB #: C2AF790

Received: 2022/12/13, 16:46

Sample Matrix: Stack Sampling Train
Samples Received: 8

Analyses	Quantity	Date Extracted	Date Analyzed	Laboratory Method	Analytical Method
Mercury 3C in HCl Rinse	8	2022/12/19	2022/12/20	BRL SOP-00104	EPA M29/M0060 m
Mercury 2B in HNO3/H2O2 Imp.	8	2022/12/15	2022/12/20	BRL SOP-00104	EPA M29/M0060 m
Mercury 3A in HNO3 Rinse	8	2022/12/15	2022/12/20	BRL SOP-00104	EPA M29/M0060 m
Mercury 3B in KMnO4/H2SO4 Imp.	8	2022/12/17	2022/12/20	BRL SOP-00104	EPA M29/M0060 m
Mercury 1B in Filter + Rinse (M29)	8	2022/12/19	2022/12/20	BRL SOP-00104	EPA 29 m
Metals B.H. in H2O2/HNO3 Imp.(6020B m)	8	2022/12/19	2022/12/20	BRL SOP-00103 / BRL SOP-00102	EPA M29/CARB 436 m
Metals F.H. in Filter + Rinses (6020B m)	8	2022/12/19	2022/12/20	BRL SOP-00103 / BRL SOP-00102	EPA M29/CARB 436 m

Remarks:

Bureau Veritas is accredited to ISO/IEC 17025 for specific parameters on scopes of accreditation. Unless otherwise noted, procedures used by Bureau Veritas are based upon recognized Provincial, Federal or US method compendia such as CCME, MELCC, EPA, APHA.

All work recorded herein has been done in accordance with procedures and practices ordinarily exercised by professionals in Bureau Veritas' profession using accepted testing methodologies, quality assurance and quality control procedures (except where otherwise agreed by the client and Bureau Veritas in writing). All data is in statistical control and has met quality control and method performance criteria unless otherwise noted. All method blanks are reported; unless indicated otherwise, associated sample data are not blank corrected. Where applicable, unless otherwise noted, Measurement Uncertainty has not been accounted for when stating conformity to the referenced standard.

Bureau Veritas liability is limited to the actual cost of the requested analyses, unless otherwise agreed in writing. There is no other warranty expressed or implied. Bureau Veritas has been retained to provide analysis of samples provided by the Client using the testing methodology referenced in this report. Interpretation and use of test results are the sole responsibility of the Client and are not within the scope of services provided by Bureau Veritas, unless otherwise agreed in writing. Bureau Veritas is not responsible for the accuracy or any data impacts, that result from the information provided by the customer or their agent.

Solid sample results, except biota, are based on dry weight unless otherwise indicated. Organic analyses are not recovery corrected except for isotope dilution methods.

Results relate to samples tested. When sampling is not conducted by Bureau Veritas, results relate to the supplied samples tested.

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Reference Method suffix "m" indicates test methods incorporate validated modifications from specific reference methods to improve performance.

* RPDs calculated using raw data. The rounding of final results may result in the apparent difference.



Your Project #: M224514
Site#: NORTHERN NATURAL GAS
Site Location: CLIFTON

Attention: Data Reporting

Mostardi Platt
888 Industrial Rd
Elmhurst, IL
USA 60126-1121

Report Date: 2022/12/20
Report #: R7438632
Version: 1 - Final

CERTIFICATE OF ANALYSIS

BUREAU VERITAS JOB #: C2AF790

Received: 2022/12/13, 16:46

Encryption Key

Please direct all questions regarding this Certificate of Analysis to:

Clayton Johnson, CET LEAD-Air Toxics, Source Evaluation
Email: Clayton.Johnson@bureauveritas.com

Phone# (905)817-5769

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Total Cover Pages : 2
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Project No. M224514 Microbiology testing is conducted at 6660 Campobello Rd. Unit 30 218 of 235 Chemistry testing is conducted at 6740 Campobello Rd. ©Mostardi Platt



Bureau Veritas Job #: C2AF790

Report Date: 2022/12/20

Mostardi Platt

Client Project #: M224514

Site Location: CLIFTON

EPA M29 MERCURY (STACK SAMPLING TRAIN)

Bureau Veritas ID		UOQ088	<th>UOQ089</th> <td>UOQ089</td> <td><th>UOQ090</th><td><th>UOQ091</th><td></td><td></td></td></td>	UOQ089	UOQ089	<th>UOQ090</th> <td><th>UOQ091</th><td></td><td></td></td>	UOQ090	<th>UOQ091</th> <td></td> <td></td>	UOQ091		
Sampling Date		2022/12/08		2022/12/05	2022/12/05		2022/12/06		2022/12/06		
	UNITS	M29- BLANK	RDL	M29- T1	M29- T1 Lab-Dup	RDL	M29- T2	RDL	M29- T3	RDL	QC Batch
1B Mercury (Hg)	ug	<0.015	0.015	<0.015	<0.015	0.015	<0.015	0.015	<0.015	0.015	8411329
2B Mercury (Hg)	ug	<0.15	0.15	<0.22	<0.22	0.22	<0.22	0.22	<0.17	0.17	8405627
3A Mercury (Hg)	ug	<0.005	0.005	<0.0056	<0.0056	0.0056	<0.0067	0.0067	<0.1	0.1	8405301
3B Mercury (Hg)	ug	0.04	0.02	<0.025	<0.025	0.025	<0.025	0.025	<0.025	0.025	8410328
3C Mercury (Hg)	ug	0.033	0.013	0.168	0.172	0.018	0.163	0.015	0.036	0.018	8410325

RDL = Reportable Detection Limit

QC Batch = Quality Control Batch

Lab-Dup = Laboratory Initiated Duplicate

Bureau Veritas ID		UOQ100	<th>UOQ101</th> <td><th>UOQ102</th><td><th>UOQ103</th><td></td><td></td></td></td>	UOQ101	<th>UOQ102</th> <td><th>UOQ103</th><td></td><td></td></td>	UOQ102	<th>UOQ103</th> <td></td> <td></td>	UOQ103		
Sampling Date		2022/12/07		2022/12/07		2022/12/07		2022/12/08		
	UNITS	M29- T4	RDL	M29- T5	RDL	M29- T6	RDL	M29- T7	RDL	QC Batch
1B Mercury (Hg)	ug	<0.015	0.015	<0.015	0.015	<0.015	0.015	<0.015	0.015	8411329
2B Mercury (Hg)	ug	<0.23	0.23	<0.28	0.28	<0.21	0.21	<0.23	0.23	8405627
3A Mercury (Hg)	ug	<0.0059	0.0059	<0.0051	0.0051	<0.0055	0.0055	<0.0062	0.0062	8405301
3B Mercury (Hg)	ug	0.034	0.028	<0.025	0.025	<0.028	0.028	0.032	0.025	8410328
3C Mercury (Hg)	ug	0.026	0.015	0.111	0.015	0.110	0.015	0.106	0.015	8410325

RDL = Reportable Detection Limit

QC Batch = Quality Control Batch



Bureau Veritas Job #: C2AF790

Report Date: 2022/12/20

Mostardi Platt

Client Project #: M224514

Site Location: CLIFTON

ELEMENTS BY ICP/MS (STACK SAMPLING TRAIN)

Bureau Veritas ID		UOQ088	UOQ089	UOQ089	UOQ090	UOQ091	UOQ100	UOQ101		
Sampling Date		2022/12/08	2022/12/05	2022/12/05	2022/12/06	2022/12/06	2022/12/07	2022/12/07		
	UNITS	M29- BLANK	M29- T1	M29- T1 Lab-Dup	M29- T2	M29- T3	M29- T4	M29- T5	RDL	QC Batch
Front Half Antimony (Sb)	ug	<3.0	<3.0	<3.0	<3.0	<3.0	<3.0	<3.0	3.0	8411336
Front Half Arsenic (As)	ug	<0.80	<0.80	<0.80	<0.80	<0.80	<0.80	<0.80	0.80	8411336
Front Half Beryllium (Be)	ug	<0.18	<0.18	<0.18	<0.18	<0.18	<0.18	<0.18	0.18	8411336
Front Half Cadmium (Cd)	ug	<0.18	0.33	0.34	2.91	<0.18	<0.18	<0.18	0.18	8411336
Front Half Chromium (Cr)	ug	<3.0	9.3	8.7	3.3	<3.0	5.0	<3.0	3.0	8411336
Front Half Cobalt (Co)	ug	<0.18	0.92	0.88	0.19	0.20	0.39	<0.18	0.18	8411336
Front Half Lead (Pb)	ug	<0.60	1.92	1.94	0.67	<0.60	<0.60	<0.60	0.60	8411336
Front Half Manganese (Mn)	ug	<1.2	10.4	10.1	2.7	2.3	3.1	13.1	1.2	8411336
Front Half Nickel (Ni)	ug	8.1	28.9	29.0	11.2	3.9	9.6	3.6	1.0	8411336
Front Half Selenium (Se)	ug	<2.0	<2.0	<2.0	<2.0	<2.0	<2.0	<2.0	2.0	8411336
Back Half Antimony (Sb)	ug	<0.40	<0.40	<0.40	0.48	<0.40	0.45	<0.40	0.40	8409041
Back Half Arsenic (As)	ug	<0.40	<0.40	<0.40	<0.40	<0.40	<0.40	<0.40	0.40	8409041
Back Half Beryllium (Be)	ug	<0.090	<0.090	<0.090	<0.090	<0.090	<0.090	<0.090	0.090	8409041
Back Half Cadmium (Cd)	ug	<0.090	<0.090	<0.090	<0.090	<0.090	<0.090	<0.090	0.090	8409041
Back Half Chromium (Cr)	ug	<1.5	<1.5	<1.5	<1.5	1.9	<1.5	2.0	1.5	8409041
Back Half Cobalt (Co)	ug	<0.090	0.380	0.365	<0.090	0.218	<0.090	0.134	0.090	8409041
Back Half Lead (Pb)	ug	<0.30	0.77	0.78	0.48	0.41	0.38	0.39	0.30	8409041
Back Half Manganese (Mn)	ug	<0.60	1.15	1.11	1.24	2.23	4.54	1.71	0.60	8409041
Back Half Nickel (Ni)	ug	<0.50	1.36	1.30	0.86	6.78	1.09	2.48	0.50	8409041
Back Half Selenium (Se)	ug	<1.0	8.1	8.0	<1.0	<1.0	<1.0	<1.0	1.0	8409041

RDL = Reportable Detection Limit
QC Batch = Quality Control Batch
Lab-Dup = Laboratory Initiated Duplicate



Bureau Veritas Job #: C2AF790

Report Date: 2022/12/20

Mostardi Platt

Client Project #: M224514

Site Location: CLIFTON

ELEMENTS BY ICP/MS (STACK SAMPLING TRAIN)

Bureau Veritas ID		UOQ102	UOQ103		
Sampling Date		2022/12/07	2022/12/08		
	UNITS	M29- T6	M29- T7	RDL	QC Batch
Front Half Antimony (Sb)	ug	<3.0	<3.0	3.0	8411336
Front Half Arsenic (As)	ug	<0.80	<0.80	0.80	8411336
Front Half Beryllium (Be)	ug	<0.18	<0.18	0.18	8411336
Front Half Cadmium (Cd)	ug	<0.18	<0.18	0.18	8411336
Front Half Chromium (Cr)	ug	3.7	4.7	3.0	8411336
Front Half Cobalt (Co)	ug	<0.18	0.18	0.18	8411336
Front Half Lead (Pb)	ug	0.69	<0.60	0.60	8411336
Front Half Manganese (Mn)	ug	1.9	2.7	1.2	8411336
Front Half Nickel (Ni)	ug	10.1	5.3	1.0	8411336
Front Half Selenium (Se)	ug	<2.0	<2.0	2.0	8411336
Back Half Antimony (Sb)	ug	0.56	<0.40	0.40	8409041
Back Half Arsenic (As)	ug	<0.40	<0.40	0.40	8409041
Back Half Beryllium (Be)	ug	<0.090	<0.090	0.090	8409041
Back Half Cadmium (Cd)	ug	<0.090	<0.090	0.090	8409041
Back Half Chromium (Cr)	ug	<1.5	2.6	1.5	8409041
Back Half Cobalt (Co)	ug	<0.090	0.115	0.090	8409041
Back Half Lead (Pb)	ug	0.35	0.40	0.30	8409041
Back Half Manganese (Mn)	ug	3.43	5.69	0.60	8409041
Back Half Nickel (Ni)	ug	0.94	2.86	0.50	8409041
Back Half Selenium (Se)	ug	<1.0	<1.0	1.0	8409041
RDL = Reportable Detection Limit					
QC Batch = Quality Control Batch					



Bureau Veritas Job #: C2AF790

Report Date: 2022/12/20

Mostardi Platt

Client Project #: M224514

Site Location: CLIFTON

TEST SUMMARY

Bureau Veritas ID: UOQ088
Sample ID: M29- BLANK
Matrix: Stack Sampling Train

Collected: 2022/12/08
Shipped:
Received: 2022/12/13

Test Description	Instrumentation	Batch	Extracted	Date Analyzed	Analyst
Mercury 3C in HCl Rinse	CV/AA	8410325	2022/12/19	2022/12/20	Thuy Linh Nguyen
Mercury 2B in HNO3/H2O2 Imp.	CV/AA	8405627	2022/12/15	2022/12/20	Thuy Linh Nguyen
Mercury 3A in HNO3 Rinse	CV/AA	8405301	2022/12/15	2022/12/20	Thuy Linh Nguyen
Mercury 3B in KMnO4/H2SO4 Imp.	CV/AA	8410328	2022/12/17	2022/12/20	Thuy Linh Nguyen
Mercury 1B in Filter + Rinse (M29)	CV/AA	8411329	2022/12/19	2022/12/20	Thuy Linh Nguyen
Metals B.H. in H2O2/HNO3 Imp.(6020B m)	ICP1/MS	8409041	2022/12/19	2022/12/20	Nan Raykha
Metals F.H. in Filter + Rinses (6020B m)	ICP1/MS	8411336	2022/12/19	2022/12/20	Nan Raykha

Bureau Veritas ID: UOQ089
Sample ID: M29- T1
Matrix: Stack Sampling Train

Collected: 2022/12/05
Shipped:
Received: 2022/12/13

Test Description	Instrumentation	Batch	Extracted	Date Analyzed	Analyst
Mercury 3C in HCl Rinse	CV/AA	8410325	2022/12/19	2022/12/20	Thuy Linh Nguyen
Mercury 2B in HNO3/H2O2 Imp.	CV/AA	8405627	2022/12/15	2022/12/20	Thuy Linh Nguyen
Mercury 3A in HNO3 Rinse	CV/AA	8405301	2022/12/15	2022/12/20	Thuy Linh Nguyen
Mercury 3B in KMnO4/H2SO4 Imp.	CV/AA	8410328	2022/12/17	2022/12/20	Thuy Linh Nguyen
Mercury 1B in Filter + Rinse (M29)	CV/AA	8411329	2022/12/19	2022/12/20	Thuy Linh Nguyen
Metals B.H. in H2O2/HNO3 Imp.(6020B m)	ICP1/MS	8409041	2022/12/19	2022/12/20	Nan Raykha
Metals F.H. in Filter + Rinses (6020B m)	ICP1/MS	8411336	2022/12/19	2022/12/20	Nan Raykha

Bureau Veritas ID: UOQ089 Dup
Sample ID: M29- T1
Matrix: Stack Sampling Train

Collected: 2022/12/05
Shipped:
Received: 2022/12/13

Test Description	Instrumentation	Batch	Extracted	Date Analyzed	Analyst
Mercury 3C in HCl Rinse	CV/AA	8410325	2022/12/19	2022/12/20	Thuy Linh Nguyen
Mercury 2B in HNO3/H2O2 Imp.	CV/AA	8405627	2022/12/15	2022/12/20	Thuy Linh Nguyen
Mercury 3A in HNO3 Rinse	CV/AA	8405301	2022/12/15	2022/12/20	Thuy Linh Nguyen
Mercury 3B in KMnO4/H2SO4 Imp.	CV/AA	8410328	2022/12/17	2022/12/20	Thuy Linh Nguyen
Mercury 1B in Filter + Rinse (M29)	CV/AA	8411329	2022/12/19	2022/12/20	Thuy Linh Nguyen
Metals B.H. in H2O2/HNO3 Imp.(6020B m)	ICP1/MS	8409041	2022/12/19	2022/12/20	Nan Raykha
Metals F.H. in Filter + Rinses (6020B m)	ICP1/MS	8411336	2022/12/19	2022/12/20	Nan Raykha

Bureau Veritas ID: UOQ090
Sample ID: M29- T2
Matrix: Stack Sampling Train

Collected: 2022/12/06
Shipped:
Received: 2022/12/13

Test Description	Instrumentation	Batch	Extracted	Date Analyzed	Analyst
Mercury 3C in HCl Rinse	CV/AA	8410325	2022/12/19	2022/12/20	Thuy Linh Nguyen
Mercury 2B in HNO3/H2O2 Imp.	CV/AA	8405627	2022/12/15	2022/12/20	Thuy Linh Nguyen
Mercury 3A in HNO3 Rinse	CV/AA	8405301	2022/12/15	2022/12/20	Thuy Linh Nguyen
Mercury 3B in KMnO4/H2SO4 Imp.	CV/AA	8410328	2022/12/17	2022/12/20	Thuy Linh Nguyen
Mercury 1B in Filter + Rinse (M29)	CV/AA	8411329	2022/12/19	2022/12/20	Thuy Linh Nguyen
Metals B.H. in H2O2/HNO3 Imp.(6020B m)	ICP1/MS	8409041	2022/12/19	2022/12/20	Nan Raykha



Bureau Veritas Job #: C2AF790

Report Date: 2022/12/20

Mostardi Platt

Client Project #: M224514

Site Location: CLIFTON

TEST SUMMARY

Bureau Veritas ID: UOQ090
Sample ID: M29- T2
Matrix: Stack Sampling Train

Collected: 2022/12/06
Shipped:
Received: 2022/12/13

Test Description	Instrumentation	Batch	Extracted	Date Analyzed	Analyst
Metals F.H. in Filter + Rinses (6020B m)	ICP1/MS	8411336	2022/12/19	2022/12/20	Nan Raykha

Bureau Veritas ID: UOQ091
Sample ID: M29- T3
Matrix: Stack Sampling Train

Collected: 2022/12/06
Shipped:
Received: 2022/12/13

Test Description	Instrumentation	Batch	Extracted	Date Analyzed	Analyst
Mercury 3C in HCl Rinse	CV/AA	8410325	2022/12/19	2022/12/20	Thuy Linh Nguyen
Mercury 2B in HNO3/H2O2 Imp.	CV/AA	8405627	2022/12/15	2022/12/20	Thuy Linh Nguyen
Mercury 3A in HNO3 Rinse	CV/AA	8405301	2022/12/15	2022/12/20	Thuy Linh Nguyen
Mercury 3B in KMnO4/H2SO4 Imp.	CV/AA	8410328	2022/12/17	2022/12/20	Thuy Linh Nguyen
Mercury 1B in Filter + Rinse (M29)	CV/AA	8411329	2022/12/19	2022/12/20	Thuy Linh Nguyen
Metals B.H. in H2O2/HNO3 Imp.(6020B m)	ICP1/MS	8409041	2022/12/19	2022/12/20	Nan Raykha
Metals F.H. in Filter + Rinses (6020B m)	ICP1/MS	8411336	2022/12/19	2022/12/20	Nan Raykha

Bureau Veritas ID: UOQ100
Sample ID: M29- T4
Matrix: Stack Sampling Train

Collected: 2022/12/07
Shipped:
Received: 2022/12/13

Test Description	Instrumentation	Batch	Extracted	Date Analyzed	Analyst
Mercury 3C in HCl Rinse	CV/AA	8410325	2022/12/19	2022/12/20	Thuy Linh Nguyen
Mercury 2B in HNO3/H2O2 Imp.	CV/AA	8405627	2022/12/15	2022/12/20	Thuy Linh Nguyen
Mercury 3A in HNO3 Rinse	CV/AA	8405301	2022/12/15	2022/12/20	Thuy Linh Nguyen
Mercury 3B in KMnO4/H2SO4 Imp.	CV/AA	8410328	2022/12/17	2022/12/20	Thuy Linh Nguyen
Mercury 1B in Filter + Rinse (M29)	CV/AA	8411329	2022/12/19	2022/12/20	Thuy Linh Nguyen
Metals B.H. in H2O2/HNO3 Imp.(6020B m)	ICP1/MS	8409041	2022/12/19	2022/12/20	Nan Raykha
Metals F.H. in Filter + Rinses (6020B m)	ICP1/MS	8411336	2022/12/19	2022/12/20	Nan Raykha

Bureau Veritas ID: UOQ101
Sample ID: M29- T5
Matrix: Stack Sampling Train

Collected: 2022/12/07
Shipped:
Received: 2022/12/13

Test Description	Instrumentation	Batch	Extracted	Date Analyzed	Analyst
Mercury 3C in HCl Rinse	CV/AA	8410325	2022/12/19	2022/12/20	Thuy Linh Nguyen
Mercury 2B in HNO3/H2O2 Imp.	CV/AA	8405627	2022/12/15	2022/12/20	Thuy Linh Nguyen
Mercury 3A in HNO3 Rinse	CV/AA	8405301	2022/12/15	2022/12/20	Thuy Linh Nguyen
Mercury 3B in KMnO4/H2SO4 Imp.	CV/AA	8410328	2022/12/17	2022/12/20	Thuy Linh Nguyen
Mercury 1B in Filter + Rinse (M29)	CV/AA	8411329	2022/12/19	2022/12/20	Thuy Linh Nguyen
Metals B.H. in H2O2/HNO3 Imp.(6020B m)	ICP1/MS	8409041	2022/12/19	2022/12/20	Nan Raykha
Metals F.H. in Filter + Rinses (6020B m)	ICP1/MS	8411336	2022/12/19	2022/12/20	Nan Raykha



Bureau Veritas Job #: C2AF790

Report Date: 2022/12/20

Mostardi Platt

Client Project #: M224514

Site Location: CLIFTON

TEST SUMMARY

Bureau Veritas ID: UOQ102
Sample ID: M29- T6
Matrix: Stack Sampling Train

Collected: 2022/12/07
Shipped:
Received: 2022/12/13

Test Description	Instrumentation	Batch	Extracted	Date Analyzed	Analyst
Mercury 3C in HCl Rinse	CV/AA	8410325	2022/12/19	2022/12/20	Thuy Linh Nguyen
Mercury 2B in HNO3/H2O2 Imp.	CV/AA	8405627	2022/12/15	2022/12/20	Thuy Linh Nguyen
Mercury 3A in HNO3 Rinse	CV/AA	8405301	2022/12/15	2022/12/20	Thuy Linh Nguyen
Mercury 3B in KMnO4/H2SO4 Imp.	CV/AA	8410328	2022/12/17	2022/12/20	Thuy Linh Nguyen
Mercury 1B in Filter + Rinse (M29)	CV/AA	8411329	2022/12/19	2022/12/20	Thuy Linh Nguyen
Metals B.H. in H2O2/HNO3 Imp.(6020B m)	ICP1/MS	8409041	2022/12/19	2022/12/20	Nan Raykha
Metals F.H. in Filter + Rinses (6020B m)	ICP1/MS	8411336	2022/12/19	2022/12/20	Nan Raykha

Bureau Veritas ID: UOQ103
Sample ID: M29- T7
Matrix: Stack Sampling Train

Collected: 2022/12/08
Shipped:
Received: 2022/12/13

Test Description	Instrumentation	Batch	Extracted	Date Analyzed	Analyst
Mercury 3C in HCl Rinse	CV/AA	8410325	2022/12/19	2022/12/20	Thuy Linh Nguyen
Mercury 2B in HNO3/H2O2 Imp.	CV/AA	8405627	2022/12/15	2022/12/20	Thuy Linh Nguyen
Mercury 3A in HNO3 Rinse	CV/AA	8405301	2022/12/15	2022/12/20	Thuy Linh Nguyen
Mercury 3B in KMnO4/H2SO4 Imp.	CV/AA	8410328	2022/12/17	2022/12/20	Thuy Linh Nguyen
Mercury 1B in Filter + Rinse (M29)	CV/AA	8411329	2022/12/19	2022/12/20	Thuy Linh Nguyen
Metals B.H. in H2O2/HNO3 Imp.(6020B m)	ICP1/MS	8409041	2022/12/19	2022/12/20	Nan Raykha
Metals F.H. in Filter + Rinses (6020B m)	ICP1/MS	8411336	2022/12/19	2022/12/20	Nan Raykha



Bureau Veritas Job #: C2AF790

Report Date: 2022/12/20

Mostardi Platt

Client Project #: M224514

Site Location: CLIFTON

GENERAL COMMENTS

ELEMENTS BY ICP/MS (STACK SAMPLING TRAIN)

Metals F.H. in Filter + Rinses (6020B m): Post digestion duplicate and spike were done on sample UOQ089.

Metals B.H. in H₂O₂/HNO₃ Imp.(6020B m): Post digestion duplicate and spike were done on sample UOQ089.

Results relate only to the items tested.



Bureau Veritas Job #: C2AF790

Report Date: 2022/12/20

Mostardi Platt

Client Project #: M224514

Site Location: CLIFTON

QUALITY ASSURANCE REPORT

QA/QC Batch	Init	QC Type	Parameter	Date Analyzed	Value	% Recovery	UNITS	QC Limits
8405301	TLG	Matrix Spike(UOQ089)	3A Mercury (Hg)	2022/12/20	96	%	75 - 125	
8405301	TLG	Matrix Spike DUP(UOQ089)	3A Mercury (Hg)	2022/12/20	97	%	75 - 125	
8405301	TLG	MS/MSD RPD	3A Mercury (Hg)	2022/12/20	1.4	%	20	
8405301	TLG	Spiked Blank	3A Mercury (Hg)	2022/12/20	98	%	90 - 110	
8405301	TLG	Spiked Blank DUP	3A Mercury (Hg)	2022/12/20	99	%	90 - 110	
8405301	TLG	RPD	3A Mercury (Hg)	2022/12/20	0.81	%	20	
8405301	TLG	Method Blank	3A Mercury (Hg)	2022/12/20	<0.005	ug		
8405301	TLG	RPD - Sample/Sample Dup	3A Mercury (Hg)	2022/12/20	NC	%	20	
8405627	TLG	Matrix Spike(UOQ089)	2B Mercury (Hg)	2022/12/20	96	%	75 - 125	
8405627	TLG	Matrix Spike DUP(UOQ089)	2B Mercury (Hg)	2022/12/20	96	%	75 - 125	
8405627	TLG	MS/MSD RPD	2B Mercury (Hg)	2022/12/20	0.73	%	20	
8405627	TLG	Spiked Blank	2B Mercury (Hg)	2022/12/20	100	%	90 - 110	
8405627	TLG	Spiked Blank DUP	2B Mercury (Hg)	2022/12/20	99	%	90 - 110	
8405627	TLG	RPD	2B Mercury (Hg)	2022/12/20	0.10	%	20	
8405627	TLG	Method Blank	2B Mercury (Hg)	2022/12/20	<0.15	ug		
8405627	TLG	RPD - Sample/Sample Dup	2B Mercury (Hg)	2022/12/20	NC	%	20	
8409041	N_R	Matrix Spike(UOQ089)	Back Half Antimony (Sb)	2022/12/20	103	%	75 - 125	
			Back Half Arsenic (As)	2022/12/20	100	%	75 - 125	
			Back Half Beryllium (Be)	2022/12/20	100	%	75 - 125	
			Back Half Cadmium (Cd)	2022/12/20	98	%	75 - 125	
			Back Half Chromium (Cr)	2022/12/20	100	%	75 - 125	
			Back Half Cobalt (Co)	2022/12/20	102	%	75 - 125	
			Back Half Lead (Pb)	2022/12/20	99	%	75 - 125	
			Back Half Manganese (Mn)	2022/12/20	101	%	75 - 125	
			Back Half Nickel (Ni)	2022/12/20	101	%	75 - 125	
			Back Half Selenium (Se)	2022/12/20	97	%	75 - 125	
8409041	N_R	Matrix Spike DUP(UOQ089)	Back Half Antimony (Sb)	2022/12/20	102	%	75 - 125	
			Back Half Arsenic (As)	2022/12/20	98	%	75 - 125	
			Back Half Beryllium (Be)	2022/12/20	104	%	75 - 125	
			Back Half Cadmium (Cd)	2022/12/20	98	%	75 - 125	
			Back Half Chromium (Cr)	2022/12/20	98	%	75 - 125	
			Back Half Cobalt (Co)	2022/12/20	101	%	75 - 125	
			Back Half Lead (Pb)	2022/12/20	101	%	75 - 125	
			Back Half Manganese (Mn)	2022/12/20	99	%	75 - 125	
			Back Half Nickel (Ni)	2022/12/20	99	%	75 - 125	
			Back Half Selenium (Se)	2022/12/20	97	%	75 - 125	
8409041	N_R	MS/MSD RPD	Back Half Antimony (Sb)	2022/12/20	0.67	%	20	
			Back Half Arsenic (As)	2022/12/20	1.4	%	20	
			Back Half Beryllium (Be)	2022/12/20	3.4	%	20	
			Back Half Cadmium (Cd)	2022/12/20	0.63	%	20	
			Back Half Chromium (Cr)	2022/12/20	2.0	%	20	
			Back Half Cobalt (Co)	2022/12/20	1.7	%	20	
			Back Half Lead (Pb)	2022/12/20	1.9	%	20	
			Back Half Manganese (Mn)	2022/12/20	1.9	%	20	
			Back Half Nickel (Ni)	2022/12/20	1.8	%	20	
			Back Half Selenium (Se)	2022/12/20	0.083	%	20	
8409041	N_R	Spiked Blank	Back Half Antimony (Sb)	2022/12/20	102	%	85 - 115	
			Back Half Arsenic (As)	2022/12/20	97	%	85 - 115	
			Back Half Beryllium (Be)	2022/12/20	102	%	85 - 115	
			Back Half Cadmium (Cd)	2022/12/20	98	%	85 - 115	
			Back Half Chromium (Cr)	2022/12/20	97	%	85 - 115	
			Back Half Cobalt (Co)	2022/12/20	98	%	85 - 115	



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8409041	N_R	Spiked Blank DUP	Back Half Lead (Pb)	2022/12/20	99	%	85 - 115	
			Back Half Manganese (Mn)	2022/12/20	99	%	85 - 115	
			Back Half Nickel (Ni)	2022/12/20	98	%	85 - 115	
			Back Half Selenium (Se)	2022/12/20	97	%	85 - 115	
			Back Half Antimony (Sb)	2022/12/20	103	%	85 - 115	
			Back Half Arsenic (As)	2022/12/20	100	%	85 - 115	
			Back Half Beryllium (Be)	2022/12/20	104	%	85 - 115	
			Back Half Cadmium (Cd)	2022/12/20	99	%	85 - 115	
			Back Half Chromium (Cr)	2022/12/20	98	%	85 - 115	
			Back Half Cobalt (Co)	2022/12/20	100	%	85 - 115	
			Back Half Lead (Pb)	2022/12/20	101	%	85 - 115	
			Back Half Manganese (Mn)	2022/12/20	100	%	85 - 115	
			Back Half Nickel (Ni)	2022/12/20	99	%	85 - 115	
			Back Half Selenium (Se)	2022/12/20	99	%	85 - 115	
			Back Half Antimony (Sb)	2022/12/20	1.5	%	20	
8409041	N_R	RPD	Back Half Arsenic (As)	2022/12/20	2.4	%	20	
			Back Half Beryllium (Be)	2022/12/20	2.4	%	20	
			Back Half Cadmium (Cd)	2022/12/20	0.63	%	20	
			Back Half Chromium (Cr)	2022/12/20	1.8	%	20	
			Back Half Cobalt (Co)	2022/12/20	2.0	%	20	
			Back Half Lead (Pb)	2022/12/20	1.8	%	20	
			Back Half Manganese (Mn)	2022/12/20	0.35	%	20	
			Back Half Nickel (Ni)	2022/12/20	0.59	%	20	
			Back Half Selenium (Se)	2022/12/20	1.4	%	20	
			Back Half Antimony (Sb)	2022/12/20	<0.40	ug		
			Back Half Arsenic (As)	2022/12/20	<0.40	ug		
			Back Half Beryllium (Be)	2022/12/20	<0.090	ug		
			Back Half Cadmium (Cd)	2022/12/20	<0.090	ug		
			Back Half Chromium (Cr)	2022/12/20	<1.5	ug		
8409041	N_R	Method Blank	Back Half Cobalt (Co)	2022/12/20	<0.090	ug		
			Back Half Lead (Pb)	2022/12/20	<0.30	ug		
			Back Half Manganese (Mn)	2022/12/20	<0.60	ug		
			Back Half Nickel (Ni)	2022/12/20	<0.50	ug		
			Back Half Selenium (Se)	2022/12/20	<1.0	ug		
			Back Half Antimony (Sb)	2022/12/20	NC	%	20	
			Back Half Arsenic (As)	2022/12/20	NC	%	20	
			Back Half Beryllium (Be)	2022/12/20	NC	%	20	
			Back Half Cadmium (Cd)	2022/12/20	NC	%	20	
			Back Half Chromium (Cr)	2022/12/20	NC	%	20	
			Back Half Cobalt (Co)	2022/12/20	4.0	%	20	
			Back Half Lead (Pb)	2022/12/20	0.16	%	20	
			Back Half Manganese (Mn)	2022/12/20	3.6	%	20	
			Back Half Nickel (Ni)	2022/12/20	4.5	%	20	
			Back Half Selenium (Se)	2022/12/20	0.21	%	20	
8410325	TLG	Reagent Blank	3C Mercury (Hg)	2022/12/20	<0.013	ug		
8410325	TLG	Matrix Spike(UOQ089)	3C Mercury (Hg)	2022/12/20	92	%	75 - 125	
8410325	TLG	Matrix Spike DUP(UOQ089)	3C Mercury (Hg)	2022/12/20	93	%	75 - 125	
8410325	TLG	MS/MSD RPD	3C Mercury (Hg)	2022/12/20	0.87	%	20	
8410325	TLG	Spiked Blank	3C Mercury (Hg)	2022/12/20	94	%	90 - 110	
8410325	TLG	Spiked Blank DUP	3C Mercury (Hg)	2022/12/20	96	%	90 - 110	
8410325	TLG	RPD	3C Mercury (Hg)	2022/12/20	2.1	%	20	
8410325	TLG	Method Blank	3C Mercury (Hg)	2022/12/20	<0.013	ug		



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8410325	TLG	RPD - Sample/Sample Dup	3C Mercury (Hg)	2022/12/20	2.1		%	20
8410328	TLG	Reagent Blank	3B Mercury (Hg)	2022/12/20	<0.013		ug	
8410328	TLG	Matrix Spike(UOQ089)	3B Mercury (Hg)	2022/12/20		91	%	75 - 125
8410328	TLG	Matrix Spike DUP(UOQ089)	3B Mercury (Hg)	2022/12/20		90	%	75 - 125
8410328	TLG	MS/MSD RPD	3B Mercury (Hg)	2022/12/20	0.77		%	20
8410328	TLG	Spiked Blank	3B Mercury (Hg)	2022/12/20		95	%	90 - 110
8410328	TLG	Spiked Blank DUP	3B Mercury (Hg)	2022/12/20		96	%	90 - 110
8410328	TLG	RPD	3B Mercury (Hg)	2022/12/20	0.84		%	20
8410328	TLG	Method Blank	3B Mercury (Hg)	2022/12/20	<0.013		ug	
8410328	TLG	RPD - Sample/Sample Dup	3B Mercury (Hg)	2022/12/20	NC		%	20
8411329	TLG	Reagent Blank	1B Mercury (Hg)	2022/12/20	<0.015		ug	
8411329	TLG	Matrix Spike(UOQ089)	1B Mercury (Hg)	2022/12/20		90	%	75 - 125
8411329	TLG	Matrix Spike DUP(UOQ089)	1B Mercury (Hg)	2022/12/20		91	%	75 - 125
8411329	TLG	MS/MSD RPD	1B Mercury (Hg)	2022/12/20	1.3		%	20
8411329	TLG	Spiked Blank	1B Mercury (Hg)	2022/12/20		97	%	90 - 110
8411329	TLG	Spiked Blank DUP	1B Mercury (Hg)	2022/12/20		97	%	90 - 110
8411329	TLG	RPD	1B Mercury (Hg)	2022/12/20	0.21		%	20
8411329	TLG	Method Blank	1B Mercury (Hg)	2022/12/20	<0.015		ug	
8411329	TLG	RPD - Sample/Sample Dup	1B Mercury (Hg)	2022/12/20	NC		%	20
8411336	N_R	Matrix Spike(UOQ089)	Front Half Antimony (Sb)	2022/12/20		105	%	75 - 125
			Front Half Arsenic (As)	2022/12/20		101	%	75 - 125
			Front Half Beryllium (Be)	2022/12/20		100	%	75 - 125
			Front Half Cadmium (Cd)	2022/12/20		100	%	75 - 125
			Front Half Chromium (Cr)	2022/12/20		98	%	75 - 125
			Front Half Cobalt (Co)	2022/12/20		100	%	75 - 125
			Front Half Lead (Pb)	2022/12/20		101	%	75 - 125
			Front Half Manganese (Mn)	2022/12/20		100	%	75 - 125
			Front Half Nickel (Ni)	2022/12/20		98	%	75 - 125
			Front Half Selenium (Se)	2022/12/20		99	%	75 - 125
8411336	N_R	Matrix Spike DUP(UOQ089)	Front Half Antimony (Sb)	2022/12/20		104	%	75 - 125
			Front Half Arsenic (As)	2022/12/20		98	%	75 - 125
			Front Half Beryllium (Be)	2022/12/20		100	%	75 - 125
			Front Half Cadmium (Cd)	2022/12/20		98	%	75 - 125
			Front Half Chromium (Cr)	2022/12/20		95	%	75 - 125
			Front Half Cobalt (Co)	2022/12/20		98	%	75 - 125
			Front Half Lead (Pb)	2022/12/20		101	%	75 - 125
			Front Half Manganese (Mn)	2022/12/20		97	%	75 - 125
			Front Half Nickel (Ni)	2022/12/20		96	%	75 - 125
			Front Half Selenium (Se)	2022/12/20		99	%	75 - 125
8411336	N_R	MS/MSD RPD	Front Half Antimony (Sb)	2022/12/20	1.4		%	20
			Front Half Arsenic (As)	2022/12/20	2.2		%	20
			Front Half Beryllium (Be)	2022/12/20	0.77		%	20
			Front Half Cadmium (Cd)	2022/12/20	1.3		%	20
			Front Half Chromium (Cr)	2022/12/20	2.3		%	20
			Front Half Cobalt (Co)	2022/12/20	2.3		%	20
			Front Half Lead (Pb)	2022/12/20	0.51		%	20
			Front Half Manganese (Mn)	2022/12/20	3.3		%	20
			Front Half Nickel (Ni)	2022/12/20	2.0		%	20
			Front Half Selenium (Se)	2022/12/20	0.17		%	20
8411336	N_R	Spiked Blank	Front Half Antimony (Sb)	2022/12/20		101	%	85 - 115
			Front Half Arsenic (As)	2022/12/20		99	%	85 - 115
			Front Half Beryllium (Be)	2022/12/20		103	%	85 - 115



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8411336	N_R	Spiked Blank DUP	Front Half Cadmium (Cd)	2022/12/20	98	%	85 - 115	
			Front Half Chromium (Cr)	2022/12/20	96	%	85 - 115	
			Front Half Cobalt (Co)	2022/12/20	99	%	85 - 115	
			Front Half Lead (Pb)	2022/12/20	99	%	85 - 115	
			Front Half Manganese (Mn)	2022/12/20	97	%	85 - 115	
			Front Half Nickel (Ni)	2022/12/20	97	%	85 - 115	
			Front Half Selenium (Se)	2022/12/20	99	%	85 - 115	
			Front Half Antimony (Sb)	2022/12/20	104	%	85 - 115	
			Front Half Arsenic (As)	2022/12/20	101	%	85 - 115	
			Front Half Beryllium (Be)	2022/12/20	105	%	85 - 115	
			Front Half Cadmium (Cd)	2022/12/20	101	%	85 - 115	
			Front Half Chromium (Cr)	2022/12/20	98	%	85 - 115	
			Front Half Cobalt (Co)	2022/12/20	99	%	85 - 115	
			Front Half Lead (Pb)	2022/12/20	101	%	85 - 115	
			Front Half Manganese (Mn)	2022/12/20	100	%	85 - 115	
8411336	N_R	RPD	Front Half Nickel (Ni)	2022/12/20	98	%	85 - 115	
			Front Half Selenium (Se)	2022/12/20	101	%	85 - 115	
			Front Half Antimony (Sb)	2022/12/20	3.3	%	20	
			Front Half Arsenic (As)	2022/12/20	1.4	%	20	
			Front Half Beryllium (Be)	2022/12/20	1.9	%	20	
			Front Half Cadmium (Cd)	2022/12/20	2.5	%	20	
			Front Half Chromium (Cr)	2022/12/20	1.3	%	20	
			Front Half Cobalt (Co)	2022/12/20	0.20	%	20	
			Front Half Lead (Pb)	2022/12/20	1.7	%	20	
			Front Half Manganese (Mn)	2022/12/20	2.2	%	20	
			Front Half Nickel (Ni)	2022/12/20	0.81	%	20	
			Front Half Selenium (Se)	2022/12/20	2.0	%	20	
8411336	N_R	Method Blank	Front Half Antimony (Sb)	2022/12/20	<3.0	ug		
			Front Half Arsenic (As)	2022/12/20	<0.80	ug		
			Front Half Beryllium (Be)	2022/12/20	<0.18	ug		
			Front Half Cadmium (Cd)	2022/12/20	<0.18	ug		
			Front Half Chromium (Cr)	2022/12/20	<3.0	ug		
			Front Half Cobalt (Co)	2022/12/20	<0.18	ug		
			Front Half Lead (Pb)	2022/12/20	<0.60	ug		
			Front Half Manganese (Mn)	2022/12/20	<1.2	ug		
			Front Half Nickel (Ni)	2022/12/20	<1.0	ug		
			Front Half Selenium (Se)	2022/12/20	<2.0	ug		
8411336	N_R	RPD - Sample/Sample Dup	Front Half Antimony (Sb)	2022/12/20	NC	%	20	
			Front Half Arsenic (As)	2022/12/20	NC	%	20	
			Front Half Beryllium (Be)	2022/12/20	NC	%	20	
			Front Half Cadmium (Cd)	2022/12/20	1.6	%	20	
			Front Half Chromium (Cr)	2022/12/20	6.7	%	20	
			Front Half Cobalt (Co)	2022/12/20	4.9	%	20	
			Front Half Lead (Pb)	2022/12/20	0.83	%	20	
			Front Half Manganese (Mn)	2022/12/20	3.0	%	20	
			Front Half Nickel (Ni)	2022/12/20	0.38	%	20	



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				Front Half Selenium (Se)	2022/12/20	NC		%	20

Duplicate: Paired analysis of a separate portion of the same sample. Used to evaluate the variance in the measurement.

Reagent Blank: A blank matrix containing all reagents used in the analytical procedure. Used to determine any analytical contamination.

Matrix Spike: A sample to which a known amount of the analyte of interest has been added. Used to evaluate sample matrix interference.

Spiked Blank: A blank matrix sample to which a known amount of the analyte, usually from a second source, has been added. Used to evaluate method accuracy.

Method Blank: A blank matrix containing all reagents used in the analytical procedure. Used to identify laboratory contamination.

NC (Duplicate RPD): The duplicate RPD was not calculated. The concentration in the sample and/or duplicate was too low to permit a reliable RPD calculation (absolute difference <= 2x RDL).



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VALIDATION SIGNATURE PAGE

The analytical data and all QC contained in this report were reviewed and validated by:




Ewa Pranjic, M.Sc., C.Chem, Scientific Specialist

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Pre/Post	Date	Time	Analyst	Ambient Temperature degrees F	Relative Humidity %	Barometric Pressure inches Hg	Calibration Standard 50.0000g	% Error	Calibration Standard 5.0000g	% Error	Calibration Standard 0.5000g	% Error
Pre	11/28/2022											
Post	11/28/2022											
Pre	11/29/2022	9:30 AM	JMG	72	30.0	28.95	50.00004	0.00	5.00001	0.00	0.50002	0.00
Post	11/29/2022	2:30 PM	JMG	72	30.0	28.95	50.00004	0.00	5.00001	0.00	0.50002	0.00
Pre	11/30/2022	8:30 AM	JMG	71	29.0	29.25	50.00007	0.00	5.00003	0.00	0.50001	0.00
Post	11/30/2022	2:30 PM	JMG	71	29.0	29.25	50.00007	0.00	5.00003	0.00	0.50001	0.00
Pre	12/1/2022	9:00 AM	JMG	71	22.0	29.76	50.00010	0.00	5.00001	0.00	0.50001	0.00
Post	12/1/2022	2:00 PM	JMG	71	22.0	29.76	50.00010	0.00	5.00001	0.00	0.50001	0.00
Pre	12/2/2022											
Post	12/2/2022											
Pre	12/5/2022	1:45 PM	JMG	70	23.0	29.13	50.00008	0.00	5.00002	0.00	0.50006	-0.01
Post	12/5/2022	2:15 PM	JMG	70	23.0	29.13	50.00008	0.00	5.00002	0.00	0.50006	-0.01
Pre	12/6/2022	8:45 AM	JMG	70	25.0	29.31	50.00007	0.00	5.00003	0.00	0.50004	-0.01
Post	12/6/2022	2:00 PM	JMG	70	25.0	29.42	50.00006	0.00	5.00002	0.00	0.50004	-0.01
Pre	12/7/2022	10:00 AM	JMG	70	28.0	29.53	50.00004	0.00	5.00001	0.00	0.50006	-0.01
Post	12/7/2022	2:30 PM	JMG	71	28.0	29.58	50.00008	0.00	5.00002	0.00	0.50005	-0.01
Pre	12/8/2022	9:00 AM	JMG	71	27.0	29.65	50.00009	0.00	5.00003	0.00	0.50002	0.00
Post	12/8/2022											
Pre	12/9/2022											
Post	12/9/2022											
Pre	12/12/2022											
Post	12/12/2022											
Pre	12/13/2022	10:45 AM	JMG	72	28.0	29.51	50.00008	0.00	4.99989	0.00	0.49995	0.01
Post	12/13/2022	3:00 PM	JMG	72	28.0	29.51	50.00008	0.00	4.99989	0.00	0.49995	0.01
Pre	12/14/2022	9:15 AM	JMG	72	28.0	29.12	50.00009	0.00	4.99992	0.00	0.49995	0.01
Post	12/14/2022	2:30 PM	JMG	72	28.0	29.12	50.00009	0.00	4.99992	0.00	0.49995	0.01
Pre	12/15/2022	9:30 AM	JMG	71	31.0	28.87	50.00006	0.00	5.00000	0.00	0.50004	-0.01
Post	12/15/2022											
Pre	12/16/2022											
Post	12/16/2022											

Balance ID: Sartorius
 Model QUINTIX65-1S
 S/N 0034209777



1100 N. Villa Avenue
Villa Park IL 60181
Tel: 630-833-3800/Fax: 630-833-0044
acmemetrology.com

Certificate of Calibration

Certificate No. 173254

Customer Information		Calibration Information										
MOSTARDI-PLATT 888 INDUSTRIAL DR. ELMHURST, IL 60126		As Found	In Tolerance									
Type:	SCALE	As Left	In Tolerance									
Description	60 G X 0.00001	Calibration Date:	2/22/2022									
Manufacturer:	SARTORIOUS	Next Due:	2/22/2023									
Model:	QUINTIX65	Temperature:	73.6 °F									
Serial Number:	0034209777	Humidity:	20 %									
Department:		Procedure:	PPCA503 PPCA101									
Equipment Information		Purchase Order: VBL/BEN										
		Base Information										
ID Number:	0034209777	Serial Number:	N/A									
Type:	SCALE	Manufacturer:	N/A									
Description	60 G X 0.00001	Model:	N/A									
Description	Std. Nominal	Tolerance		As Found	As Left	Units						
LINEARITY (SPAN)	0.00000	0.00000	0.00000	0.00000	0.00000	G						
LINEARITY (SPAN)	15.00000	14.99300	15.00300	15.00000	14.99991	G						
LINEARITY (SPAN)	30.00000	29.99300	30.00300	30.00012	29.99992	G						
LINEARITY (SPAN)	45.00000	44.99300	45.00300	45.00017	44.99988	G						
LINEARITY (SPAN)	60.00000	59.99300	60.00300	60.00022	59.99993	G						
LINEARITY (SPAN)	0.00000	-0.00300	0.00300	0.00000	0.00000	G						
SHIFT (POSITION 1)	20.00000	19.99300	20.00300	20.00017	19.99995	G						
SHIFT (POSITION 2)	20.00000	19.99300	20.00300	20.00017	19.99998	G						
SHIFT (POSITION 3)	20.00000	19.99300	20.00300	20.00017	19.99998	G						
SHIFT (POSITION 4)	20.00000	19.99300	20.00300	20.00017	19.99995	G						
"A" - Adjusted and returned in tolerance												
"F" - Indicates out of tolerance result												
Standards Used		I.D. Number			Last Cal.	Cal. Due						
1KG - 1GR WT SET		AM0028			4/12/2021	4/30/2023						
TEMP/HUM GAUGE		AM0269A			3/30/2021	3/31/2023						
Calibration Notes												
This measurement equipment was tested using certified standards and was found in customer tolerances. A full calibration was performed to nominalize the equipment, and was left indicating within customer specifications.												

JAMES TRAIL

Certified/Authorized By

Signature

2/22/2022

Date

ACME Metrology, certifies the instrument listed above has been tested, calibrated (if necessary), and meets the criteria established in the associated test procedure unless otherwise noted. The standards used are traceable to the National Institute of Standards and Technology (NIST). Statements of compliance, where applicable, are based upon the test results falling within the specified limits with no reduction by the uncertainty of the measurement. The calibration interval has been specified by the customer. Any number of factors may cause the calibration to drift out of tolerance before the recommended interval has expired. This Certificate of Calibration shall not be reproduced, except in full, without the written approval of ACME Metrology.



1100 N. Villa Avenue
Villa Park IL 60181
Tel: 630-833-3800/Fax: 630-833-0044
acmescaletechnologies.com

Certificate of Verification

Certificate No. 173255

Customer Information

MOSTARDI-PLATT
888 INDUSTRIAL DR.
ELMHURST, IL. 60126

Equipment Information

ID Number: W-01
Serial Number: W-01
Manufacturer:
Model:
Type: WEIGHT KIT
Size: 50G, 5G, .5G

Calibration Information

Verification Date: 2/22/2022
Next Due Date: 2/28/2023
Temperature: 72 F
Humidity: 22%
Department:
Purchase Order: VBL/JENNA

Calibration Notes

* This test weight was compared on customers scale against Acme NIST traceable test weight and was found to weigh within acceptable limits of the indicated value.

Description	Std. Nominal	As Found	Units
Weight	0.50000	0.50000	mg
Weight	5.00000	4.99999	g
Weight	50.00000	49.99995	g

JAMES TRAIL

James Trail
Certified/Authorized By

2/22/2022

Signature

Date

Acme Metrology, certifies the instrument listed above has been verified according to the associated test procedure unless otherwise noted. The standards used are traceable to the National Institute of Standards and Technology (NIST). The verification interval has been specified by the customer. This Certificate of Verification shall not be reproduced, except in full, without the written approval of Acme Metrology.

END OF THE REPORT